

Argox

Handheld Bar Code Scanner & Cradle

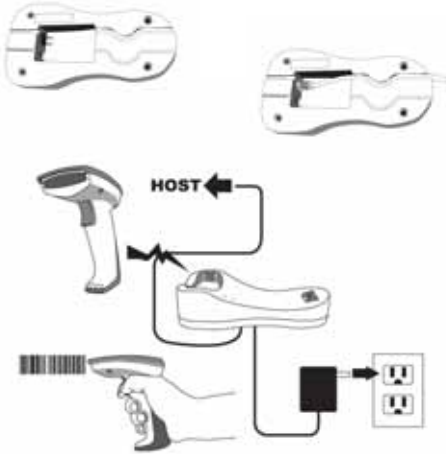
Manual

AS-8000CL & AS-8000CL BASE

# Installation

The AS-8000CL Wireless Imager is easy to install and use. Please see the following figure showing the steps to perform the installation.

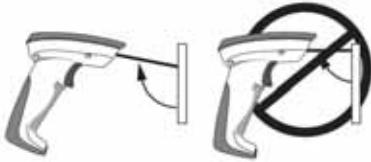
\* **Note:** Turn off the host computer before installation.



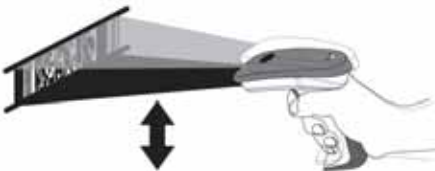
1. Connect the interface (I/F) cable to the cradle.
2. Connect the power cord to the cradle.
3. Route the I/F cable and power cord through the notch.
4. Connect the I/F cable to the host computer communication port.
5. Connect the AC adapter to the wall outlet.
6. Place the imager in the cradle and verify the charge LED is flashing. Charge the battery for at least 8 hours before the first use.
7. To verify operation, please link the imager with cradle first (Refer to "Wireless Connection" in page 6). Point the imager at the barcode and pull the trigger. The imager should emit a beep indicating that the barcode has been scanned and transmitted to the cradle successfully.

# How To Scan

1. The imager must be pointed at slight angle to the barcode so that the light reflected off the barcode can be seen by the imager. Do not hold the imager perpendicular to the barcode.



2. The scan line must cross the entire barcode. The imager can not read the barcode data without seeing the entire barcode.



# Troubleshooting

If the imager can not operate properly, the following checks should be performed:

1. The cradle uses an external power supply and the external power supply has failed, the imager will not operate. Change the power supply with a known good power supply and reset the imager.



2. Verify the interface cable is securely connected to the host computer. Consult your technical support personnel or refer to your host system manual to verify the proper connection for the imager.



3. Verify the interface cable is securely connected to the cradle.



4. Check that the barcodes are of sufficient quality to be recognized by the imager. Wrinkled, smudged, or torn labels will cause the imager to not read at all. Scan a known good label to check the imager's read operation.



5. Ensure that the cradle's interface type is compatible with the host computer by consulting your host system manual.



## **Wireless Connection**

### **Linking the imager with the cradle**

Follow these instructions to link the two devices:

1. Connect power to the cradle. The radio LED (marked with a light symbol) will blink amber and the cradle will beep.
2. To ensure the cradle is unlinked from any other imager, check if the cradle send inquiry beep or not (see Inquiry Beep Control in page 18).
3. Read the link label on the bottom of the cradle with the imager. The imager will sound a good read beep and the LED will flash amber.
4. Re-place the imager in the cradle to continue the charge.

Once an imager is linked to a cradle, they will remain linked until specific action is taken to unlink them (see Unlinking). They will remain linked if the cradle is unplugged, if the battery is removed from the imager or if the entire charge is used up, and if the imager is taken out of range of the cradle. Under normal operation, scanning of the link label will only be required once in the life of the product.

## Unlinking

There are three ways to unlink an imager from a cradle:



### Force imager to disconnect and sleep

1. **Scan the “Force imager to disconnect and sleep” barcode** – Reading the unlink barcode above while the imager is in range of the cradle will break the link between the two devices and allow another imager to link to the cradle. It will also have the imager in **Deep Sleep Mode**. If the barcode is read when the imager is out of range of its linked cradle, the imager will unlink, but the cradle will remain linked to the imager and will not allow another imager to be linked to it. In this case, you may perform the item 2 below to link another imager.
2. **Scan the Link Label and put on the original cradle** – If the cradle is linked with an imager and the original pair was stopped by out of range of the cradle or out of battery of the imager, scan the link label of the cradle with a new imager and then put on the cradle, the cradle will drop the original pair and establish a new link with the new imager.
3. **Scan the Link Label on an alternate cradle** – Scanning the link label on a cradle will drop the link between the original pair and establish a link between the imager and new cradle. If the new link is performed within range of the old cradle, it is free to establish a link to the next imager that reads its link label. If it is done outside of the range of the old cradle, it retains its old link and will not allow a new imager to link to it until a new imager scan the link label and put on the cradle.



## Battery Charging

The imager contains a 1000mAh Lithium-Ion rechargeable battery. A full charged battery will provide up to 15,000 scans over a 12 hours period. Actual charge life on the imager will depend on the configuration of how the imager is configured via the programmable feature in this manual; in particular, **Deep Sleep Mode** settings can impact battery life.

When the imager is placed in the cradle, the battery will automatically charge. While charging is taking place, the charging LED (marked with a battery symbol) will blink green. When the battery is fully charged, the charging LED will stay on a solid green.

If there is an error in charging either with a failure in the charging circuit or with a failure of the battery, the charging LED will flash red. When this happens, the battery needs to be replaced.

## How to Change the Battery

In case the contained battery inside the imager needs to be replaced, please follow the procedures below:



1. Loosen the screw at the bottom of the imager.



2. Take off the battery container out of the imager.



3. Disconnect the battery cable connector from the handle board.



4. Remove the used battery from the battery container.



5. Use a new battery pack and replace the used one.



6. Place the new battery into the battery container.



7. Connect the battery cable connector to the handle board.



8. Put the battery container back to the imager handle.



9. Fasten the screw to the imager.

**Note:** DO NOT touch the PCBA inside the imager when replacing the battery. Improper operation may damage the imager.

## **Wireless Features**

The AS-8000CL Wireless model includes an imager and a cradle. When the imager and cradle are linked together, the imager will read and decode barcodes and transmit them via a Wireless radio to the cradle. The cradle will then transmit the barcode data to the host computer over the host cable. The host interfaces available from the cradle are RS-232, Keyboard wedge, and USB as a normal corded imager.

## Auto Update

When this feature is enabled, an imager and its linked cradle can automatically ensure they stay in sync with regard to firmware and/or configuration. This is accomplished by the linked imager and cradle comparing firmware version number and configuration file check sum. If either is different, the cradle will automatically update the imager with its firmware/configuration.

If the units are linked, any changes made to the cradle's configuration through the scan utility software will automatically be sent to the imager at the completion of the programming session. By the same token, any changes made to the linked imager's configuration will be transmitted to the cradle at the end of the programming session.

The following options are available for Auto Update:

- **Enable configuration and firmware auto update –** Allows both configuration and firmware updating (**Default**).



- **Enable configuration auto update only –** Allows only configuration updating.



- **Enable firmware auto update only** – Allows only firmware updating.



- **Disable auto update** – No automatic updates will be performed.



## Deep Sleep Mode

The WIRELESS imager can be placed into **Deep Sleep Mode** after this programmed duration (since the units' last scanning activity). Press its trigger to wake the imager from this mode.

- **Disable Deep Sleep Mode (Default)**



- **Duration 10 minutes** - Force imager into deep sleep mode if there is no barcode read in 10 minutes.



- **Duration 30 minutes** - Force imager into deep sleep mode if there is no barcode read in 30 minutes.



- **Duration 60 minutes** - Force imager into deep sleep mode if there is no barcode read in 60 minutes.



- **Duration 90 minutes** - Force imager into deep sleep mode if there is no barcode read in 90 minutes.



## Handcuff Mode (Leash Alarm)

When enabled, the Leash Alarm will force the imager to sound an alarm for a preprogrammed length of time to notify if an imager is leaving the immediate vicinity of the cradle. This is especially useful in instances where the imager might inadvertently have been placed in a bag or cart.

- **Disable Handcuff Mode (Default)**



- **Alarm for 10 seconds when out of range**



- **Alarm for 30 seconds when out of range**



- **Alarm for 60 seconds when out of range**





## Wireless Connectivity

The AS-8000CL can be linked to any Bluetooth (BT) enabled device which can accept such a connection with other devices. To implement this feature, user should set the imager to “Cradle/Dongle connection auto detection” first. And then set the PIN code to 0000 assigned to the target Bluetooth device. In this case, the PIN code of the Bluetooth enabled device should be set to 0000 to be identical with your imager.

- **Cradle connection only** – The imager can be used only with cradle (**Default**).



- **Cradle/Dongle connection auto detection** – The imager can be linked to either a cradle or other Bluetooth enabled devices.





































- **Set PIN code to 0000**



**Note:** The imager only support “**Serial Port Profile**” under “Dongle connection”

## Wireless Connectivity (continued)

User is also allowed to set any four- to six-character PIN code assigned to the target Bluetooth device using the setting procedures below:

| STATE   | CODE  |   |   |  |   |   |   |   |   |   |   |
|---|---|---|---|--|---|---|---|---|---|---|---|
| Cradle/Dongle connection auto detection   | <br>*\$%-1AB01%*   |   |   |  |   |   |   |   |   |   |   |
| Program   | <br>*\$%+PRO*  |   |   |  |   |   |   |   |   |   |   |
| Begin PIN setting   | <br>*#PIN*   |   |   |  |   |   |   |   |   |   |   |
| PIN no.<br>(Set 4~6 character)  | <table border="0"> <tr> <td></td> <td></td> </tr> <tr> <td></td> <td></td> </tr> <tr> <td></td> <td></td> </tr> <tr> <td></td> <td></td> </tr> <tr> <td></td> <td></td> </tr> </table> |  |  |  |  |  |  |  |  |  |  |
|    |    |   |   |  |   |   |   |   |   |   |   |
|   |    |   |   |  |   |   |   |   |   |   |   |
|  |    |   |   |  |   |   |   |   |   |   |   |
|  |    |   |   |  |   |   |   |   |   |   |   |
|  |    |   |   |  |   |   |   |   |   |   |   |
| End PIN setting   | <br>*%\$\$*  |   |   |  |   |   |   |   |   |   |   |

# Inquiry Beep Control

When the cradle is not linked to an imager, the Radio LED will blink amber and the cradle will beep. This beep can be disabled or reconfigured to sound for different durations by using the following programming barcodes.

- **Disable inquiry beep**



- **Inquiry beep continuously (Default)**



- **Inquiry beep every 10 seconds**



- **Inquiry beep every 20 seconds**



- **Inquiry beep every 30 seconds**



- **Inquiry beep every 40 seconds**



- **Inquiry beep every 50 seconds**



- **Inquiry beep every 60 seconds**



- **Inquiry beep every 70 seconds**



# Cradle Beep Loudness Control

The beep loudness of cradle can be defined with the following levels.

- **Cradle beep off**



- **Level 1**



- **Level 2**



- **Level 3 (Default)**



- **Level 4**



- **Level 5**



- **Level 6**



- **Level 7**



## Additional Features

Here list three additional features of AS-8000CL wireless imager for the convenience of use to users.

- **Download firmware from the cradle**



- **Download configuration parameters from the cradle**



- **Force cradle to reset the configuration** – This feature will also force imager to reset the configuration to factory default.



**Note:** To meet the regulation of air transportation, the wireless imager should disconnect with the cradle during shipment. All AS-8000CL wireless imagers are suggested to scan the following command before packaging into boxes and ship to customers.



**Force imager to disconnect and sleep**

## Default setting

For each barcode shown as below:

| Code Type              | Read Enable | Checksum Verification Enable | Checksum Transmission Enable | Code ID |
|------------------------|-------------|------------------------------|------------------------------|---------|
| UPC-A                  | V           | V                            | V                            | A       |
| UPC-E                  | V           | V                            | V                            | E       |
| EAN-13                 | V           | V                            | V                            | F       |
| EAN-8                  | V           | V                            | V                            | FF      |
| Code-39                | V           |                              |                              | *       |
| Interleaved<br>2 of 5  | V           |                              |                              | i       |
| Industrial<br>2 of 5   |             | -                            | -                            | i       |
| Matrix 2 of 5          |             |                              |                              | B       |
| Codabar                |             |                              |                              | %       |
| Code-128               | V           | V                            |                              | #       |
| Code-93                |             | V two digits                 |                              | &       |
| Code-11                |             | V One digit                  |                              | O       |
| MSI/Plessey            |             | V                            |                              | @       |
| UK/Plessey             |             | V                            |                              | @       |
| Telepen                |             |                              |                              | S       |
| Standard 2 of 5        |             | V                            | V                            | i       |
| China Post             |             |                              |                              | t       |
| Italian<br>Pharmacode. |             |                              |                              | p       |
| Code-16K               |             | -                            | -                            |         |
| PDF417                 | V           | -                            | -                            |         |
| EAN UCC<br>Composite   |             | -                            | -                            | RC      |
| RSS-14                 |             |                              |                              | R4      |
| RSS-Limited            |             |                              |                              | RL      |
| RSS-Expanded           |             |                              |                              | RX      |
| Micro-PDF              |             | -                            | -                            | U       |



# Specification

|                     |  |
|---------------------|--|
| <b>AS-8000CL</b>    |  |
| Specification       | Model:AS-8000CL  |
| <b>Operational</b>  |  |
| Light Source        | 630 nm Visible Red LED   |
| Optical System      | 2048 pixel CCD<br>(Charge-coupled device)  |
| Depth of Scan Field | Up to 260mm (CODE 39, PSC=90%,<br>20mils)  |
| Scanning Width      | 50mm wide @ 0mm  |
| Scan Speed          | 30~450 scans/sec   |
| Resolution          | 0.1mm (4mils) Code39,PCS=90%   |
| Print Contrast      | 25% or more  |
| Scanning Angle      | Front: 60° Rear: 60° Yaw: 70°  |
| Decode Capability   | Auto-discriminates all standard<br>barcodes and some 2D symbologies<br>including PDF-417 and RSS code;<br>Other symbologies can be ordered<br>optionally |
| Beeper Operation    | 7 tones or no beep   |
| Indicator on imager | Green & Red led  |
| <b>Mechanical</b>   |  |
| Length              | 186 mm   |
| Width-handle        | 33 mm  |
| Width-head          | 75 mm  |
| Depth-handle        | 32 mm  |
| Depth-head          | 44.5 mm  |

|                                 |                                     |
|---------------------------------|-------------------------------------|
| Weight                          | Less than 165g (with a battery)     |
| Case material                   | ABS (over molded at contact points) |
| Cushion material                | Double injection                    |
| Cradle interface                | RS232, Keyboard wedge, USB          |
| <b>Electrical</b>               |                                     |
| Input Voltage<br>(Cradle)       | 5 VDC $\pm$ 10% VDC                 |
| Power - Operating<br>(Cradle)   | 5 VDC                               |
| Power – Standby<br>(Cradle)     | 5 VDC                               |
| Current – Operating<br>(Cradle) | 120 mA                              |
| Current – Standby<br>(Cradle)   | 120 mA                              |
| Charge Current<br>(Cradle)      | 660 mA                              |
| Input Voltage<br>(Imager)       | 3.4V ~ 4.2V                         |
| Power - Operating<br>(Imager)   | 3.2V ~ 4.0V                         |
| Power – Standby<br>(Imager)     | 3.4V ~ 4.2V                         |
| Current – Operating<br>(Imager) | 225 mA                              |
| Current – Standby<br>(Imager)   | 32 mA                               |
| Current – Sleep<br>(Imager)     | 2 mA                                |
| Light Level                     | Up to 40000 Lux                     |

|                              |  |
|------------------------------|--|
| Shock (Imager)               | 1.5m drop onto concrete  |
| Shock (Cradle)               | 0.9m drop onto concrete  |
| Contaminants                 | Seals to resist airborne particulate contaminants (IP42)   |
| Ventilation                  | None required  |
| <b>Programming</b>           |  |
| Programming method           | Manual (Reading special barcode),<br>Windows configuration program   |
| Program upgrade              | Enabled by built-in flash memory   |
| Programmable characteristics | Code type selection, check digit selection<br>Decoding option<br>Decoding option<br>Transmitted character delay, Header selection, trailer selection, message suffix, good read beep tone and volume, scanner trigger selection<br>Keyboard emulation type (intermessage delay, keyboard type and keyboard language)<br>Serial interface type (ACK/NAK, Xon/Xoff, RTS/CTS, good read LED control, start/stop bits) |

# Indications of AS-8000CL

## Imager:

|     | Status                                   | Green LED      | Red LED        | Orange LED  | Beeper                      |
|-----|--|----------------|----------------|-------------|-----------------------------|
| LED | Link established                         | Blink once     |                |             | A special beep              |
|     | Loss link (handcuff mode enable)         |                |                | Blink       | Sound like grasshopper      |
|     | Loss link (handcuff mode disable)        |                |                | Blink twice | A special beep              |
|     | Hardware fail                            |                | Flash          |             |                             |
|     | Program download                         | Flash          |                |             |                             |
|     | Program checksum fail                    |                | Flash          |             |                             |
|     | Data transmitting                        | ON             |                |             | High freq. Beep for 300msec |
|     | Data trans. Fail                         |                | ON for 300msec |             | Error beep                  |
|     | Data trans. OK                           | ON for 200msec |                |             | Good beep                   |
|     | Low battery (<3.2V) (Trigger is pressed) |                |                | Flash       |                             |

**Cradle:**

|               | Status                            | Green LED | Red LED | Orange LED    | Beeper              |
|---------------|-----------------------------------|-----------|---------|---------------|---------------------|
| RF status LED | Inquiry                           |           |         | Blink         | Beeps once a second |
|               | Connecting                        |           |         | Blink         |                     |
|               | Link established                  | ON        |         |               |                     |
|               | Hardware fail                     |           | Flash   |               |                     |
|               | Data receiving from the scanner   |           |         | ON for 0.5sec |                     |
|               | Barcode data proof or transmitted |           |         |               | Good beep           |
|               | Data send to the host Fail        |           |         |               | Error beep          |
|               | Program download                  | Flash     |         |               |                     |
|               | Program checksum Fail             |           | Flash   |               |                     |
| Battery LED   | Idle                              |           |         |               |                     |
|               | Charging                          | Blink     |         |               |                     |
|               | Battery full                      | ON        |         |               |                     |
|               | Battery/charger Fail              |           | Blink   |               |                     |

## Programming the AS-8000CL

To program the 8000CL, you must scan a series of programming barcode in the correct order. Fold out the back cover of this manual. You will see a table of alphanumeric barcodes, which are used to program the various options presented.


### To program each option, you must:

1. Scan the **Program** barcode on the parameter setting part.
2. Enter the option mode by scanning the **Option Bar Code** (also on the Parameter setting part).
3. To the right of the option barcode, the necessary alphanumeric inputs are listed. Scan these alphanumeric entries from the **back fold out** page. To confirm above steps, you must scan the **Finish** barcode on the back fold out page.
4. Once you have finished programming. Scan the **Exit** barcode, listed on the lower right hand corner of each parameter setting part.



Program

Program Barcode

| Option Bar Code   | Option          | Alphanumeric Entry |
|---|-----------------|--------------------|
|  | Keyboard Wedge  | 00 *               |
| Interface selection   | RS-232          | 01                 |
|   | Wand emulation  | 02                 |
|   | USB             | 03                 |
|   | Keyboard/RS-232 | 04                 |
|   | Auto detection  |                    |
|   | Reserved        | 05                 |



Exit

Option Barcode

Exit Barcode

Back Fold Out

Finish barcode

# Interface Selection


This cradle comes in one model and supports interfaces such as keyboard wedge, RS232 serial wedge, and USB interface. In most of the cases, simply selecting an appropriate cable with a device code will work for a specific interface.

**Interface selection:** You can change factory interface default for other type interface. By plugging different cables, setting right interface, then the cradle will be changed to another interface. However, you must make sure which cable you need.

**Keyboard/RS232/UBS Auto detection:** By setting this function, it will automatically select the Keyboard wedge or RS-232 or UBS interface for user.



**Program**

| <i>Option Bar Code</i>   | <i>Option</i>  | <i>Alphanumeric Entry</i> |
|--|----------------|---------------------------|
| <br>Interface selection | Keyboard Wedge | 00                        |
|  | RS-232         | 01                        |
|  | USB            | 03                        |
|  | Keyboard       | } 04 *                    |
|  | /RS232/USB     |                           |
|  | Auto detection |                           |

**Note:** \* -Default



**Exit**



# Keyboard wedge


As a keyboard interface, the cradle supports most of the popular PCs and IBM terminals. The installation of the wedge is a fairly simple process without any changes of software or hardware.

**Keyboard Type:** Select keyboard type connector of your host computer. Cradle must be selected to the appropriate host interface cable converter.



\*S%+PRO\*

**Program**

| <i>Option Bar Code</i>   | <i>Option</i> | <i>Alphanumeric Entry</i> |
|--|---------------|---------------------------|
| <br>*2AA* | IBM AT, PS/2  | 00 *                      |
| Keyboard type  | Reserved      | 01                        |
|  | Reserved      | 02                        |
|  | Reserved      | 03                        |
|  | Reserved      | 04                        |
|  | Reserved      | 05                        |
|  | Reserved      | 06                        |



\*%SS\*

**Exit**

# Keyboard wedge

**Keyboard Layout:** The selecting of keyboard layout supports many country languages other than USA keyboard layout. First you need to confirm country language that you desire. In DOS, using command “keyb” to select the desirable keyboard layout or in WINDOWS entry “Control” then pops “Keyboard” to select country at “language” item. For details, please refer to your DOS or WINDOWS user’s manual.

**Keyboard Speed:** By selecting, you can change output speed of data transmission to match with host computer. Generally, set 00 or 01 in working high speed. If some output characters of barcode have been lost, you may need to set 05 or 06 to match your host keyboard speed.





**Function Key:** Set Enable, imager can output code as pressing function-key in your application program while the barcode datas contain ASCII value between 01<sub>16</sub> to 1F<sub>16</sub>. Refer to ASCII table.

**Numeric Key:** The Keypad has to be selected if your application program is only keypad numeric code acceptable. So, cradle will output code as press numeric keypad when it read numeric digit. (The keypad is in the right side of keyboard, and Num Lock control key is also on.) If Alt+Keypad is selected, the data characters will be transmitted as “Alt” + numbers. For example, when sending character “A”, the actual sending will be “Alt”+65. It is also useful when using non-English OS and keyboard layout.



Program

| <i>Option Bar Code</i> | <i>Option</i> | <i>Alphanumeric Entry</i> |
|------------------------|---------------|---------------------------|
|------------------------|---------------|---------------------------|

|   |   |  |
|---|---|--|
| <br>*2AB*<br>Keyboard layout     | USA<br>Belgium<br>Danish<br>France<br>Germany<br>Italian<br>Portuguese<br>Spanish<br>Swedish<br>Switzerland<br>UK<br>Latin American<br>Japanese | 00 *<br>01<br>02<br>03<br>04<br>05<br>06<br>07<br>08<br>09<br>10<br>11<br>12 |
| <br>*2AC*<br>Keyboard speed      | 0-8<br>0 : high clock rate<br>8 : low clock rate  | 00-08<br>03 *  |
| <br>*2AD*<br>Function key      | Disable<br>Enable   | 00<br>01 *   |
| <br>*2AE*<br>Alpha/Numeric key | Alphabetic key<br>Numeric keypad<br>(Num lock state<br>only)<br>Alt+Keypad  | 00 *<br>01<br>02   |



# Keyboard wedge

**Caps Lock:** By selecting  "Caps lock"ON" or  "Caps lock"OFF", imager can get Caps Lock status.

**Power-on simulation:** All of the PCs check the keyboard status during power-on selftest. It is recommended to  Enable function if you are working without keyboard installation. It simulates keyboard timing and pass keyboard present status to the PC during power-on.





**Inter-character delay:** This delay is inserted after each data characters transmitted. If the transmission speed is too high, the system may not be able to receive all characters. Adjust it and try out suited delay to make system work properly.

**Block transmission delay:** It is a delay timer between barcode data output. The feature is used to transfer continually with shorter barcode data or multi-field scanning.



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### Program

| <i>Option Bar Code</i>   | <i>Option</i>                   | <i>Alphanumeric Entry</i> |
|--|---------------------------------|---------------------------|
| <br>*2AF*<br>Caps lock                | Caps lock"ON"<br>Caps lock"OFF" | 00<br>01 *                |
| <br>*2AG*<br>Power-on simulation      | Disable<br>Enable               | 00 *<br>01                |
| <br>*2AH*<br>Inter-character delay    | 00-99 (msec)                    | 00-99<br>02 *             |
| <br>*2AI*<br>Block transmission delay | 00-99 (10 msec)                 | 00-99<br>10 *             |



\*%SS\*

Exit

## RS-232

**CTS:** Clear To Send (Hardware Signal)

**RTS:** Request To Send (Hardware Signal)

**Xon:** Transmit On (ASCII Code 1116)

**Xoff:** Transmit Off (ASCII Code13 16)

### **Flow control:**

**None-**The communication only uses TxD and RxD signals without regard for any hardware or software handshaking protocol.

**RTS/CTS-**If the cradle wants to send the barcode data to host computer, it will issue the RTS signal first, wait for the CTS signal from the host computer, and then perform the normal data communication. If there is no replied CTS signal from the host computer after the timeout (Response Delay) duration, the imager will issue a 5 warning beeps.

**Xon/Xoff-** When the host computer is unable to accept data, it sends a Xoff code to inform the cradle to suspend data transmission, and Xon to continue.

**ACK/NAK-** When the ACK/NAK protocol is used, the cradle waits for an ACK (acknowledge) or (not acknowledge) from the host computer after data transmission, and will resend in response to a NAK.

**Inter-character delay:** It is delay time between data character's data output. It is also same as **Inter-char. delay** of keyboard wedge.





**Block transmission delay:** It is a delay time between barcode data output. It is also same as **Block transmission delay** of keyboard wedge.

**Response delay:** This delay is used for serial communication of the cradle to waiting for handshaking acknowledgment from the host computer.



\*S%+PRO\*

### Program

| <i>Option Bar Code</i>  | <i>Option</i>   | <i>Alphanumeric Entry</i>    |
|---|---|------------------------------|
| <br>*3AA*<br>Flow control                | None<br>RTS/CTS<br>Xon/Xoff<br>ACK/NAK<br>RTS/CTS bracket<br>mode | 00 *<br>01<br>02<br>03<br>04 |
| <br>*3AB*<br>Inter-character delay       | 00-99 (msec)  | 00-99<br>00 *                |
| <br>*3AC*<br>Block transmission<br>delay | 00-99 (10 msec)   | 00-99<br>00 *                |
| <br>*3AD*<br>Response delay            | 00-99 (100 msec)  | 00-99<br>20 *                |







\*%SS\*

**Exit**



\*S%+PRO\*

### Program

| <i>Option Bar Code</i>   | <i>Option</i>  | <i>Alphanumeric Entry</i>                      |
|--|--|--|
| <br>*3AE*<br>Baud rate  | 300 BPS<br>600 BPS<br>1200 BPS<br>2400 BPS<br>4800 BPS<br>9600 BPS<br>19200 BPS<br>38400 BPS | 00<br>01<br>02<br>03<br>04<br>05 *<br>06<br>07 |
| <br>*3AF*<br>Parity     | None<br>Odd<br>Even  | 00 *<br>01<br>02                               |
| <br>*3AG*<br>Data bit | 8 bits<br>7 bits   | 00 *<br>01                                     |
| <br>*3AH*<br>Stop bit | One bit<br>Two bits  | 00 *<br>01                                     |

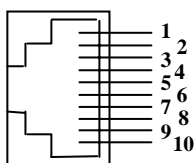


\*%SS\*

**Exit**



## Pin Assignments



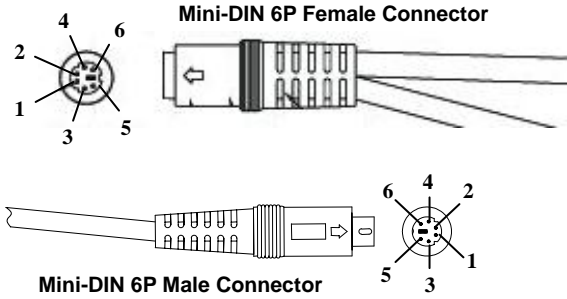
10-pin

### AS Series 10-pin RJ-45 Connector

| Pin | RS-232 | Keyboard  |
|-----|--------|-----------|
| 1   | I/F    | I/F       |
| 2   | NA     | NC        |
| 3   | TXD    | NC        |
| 4   | NC     | CLK / PC  |
| 5   | GND    | DATA / PC |
| 6   | CTS    | DATA / KB |
| 7   | RXD    | NC        |
| 8   | RTS    | CLK / KB  |
| 9   | GND    | GND       |
| 10  | NC     | GND       |

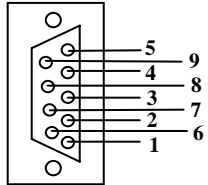
**Keyboard Wedge PS/2 Connector (To Host Side):**

| Pin | Mini-DIN 6P Male | Mini-DIN 6P Female |
|-----|------------------|--------------------|
| 1   | DATA / PC        | DATA / KB          |
| 2   | NC               | NC                 |
| 3   | GND              | GND                |
| 4   | VCC (+5V)        | NA                 |
| 5   | CLK / PC         | CLK / KB           |
| 6   | NC               | NC                 |



**RS-232 DB-9F Connector (To Host Side):**

| Pin | Definition |
|-----|------------|
| 1   | NC         |
| 2   | TXD        |
| 3   | RXD        |
| 4   | NC         |
| 5   | GND        |
| 6   | NC         |
| 7   | CTS        |
| 8   | RTS        |
| 9   | NC         |



# Scan

## Scanning mode:

**Good-read off**-The trigger button must be pressed to activate scanning. The light source of imager stops scanning when there is a successful reading or no code is decoded after the Stand-by duration elapsed.

**Momentary**-The trigger button acts as a switch. Press button to activate scanning and release button to stop scanning.

**Alternate**-The trigger button acts as a toggle switch. Press button to activate or stop scanning.

**Timeout off**-The trigger button must be pressed to activate scanning, and imager stops scanning when no code is decoded after the Stand-by duration elapsed.

**Continue**-Imager always keeps reading, and it does not matter when trigger button is pressed or duration is elapsed.

**Test only**-For test of scan performance only. It is improper to be utilized to check the accuracy of transmitted data.

**Double read timeout:** The imager will require a several times successful decoding to confirm the data when enabled. The more confirming times required, the more inhibitive miss-reading code will be shown. The Multi field scan Enable function won't be able to work if set Double confirm.





**Double confirm:** If the barcode has been scanned twice, then only the first barcode will be accepted.

**Supplement Check Counter:** It will be more reliable to read the barcode with extension (supplement) like UPCE/A or EAN-8/13, but slow down the decoding speed when this counter is set more.



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### Program

| <i>Option Bar Code</i>  | <i>Option</i>   | <i>Alphanumeric Entry</i>          |
|---|---|------------------------------------|
| <br>*7AA*<br>Scanning mode       | Good-read off<br>Momentary<br>Alternate<br>Timeout off<br>Continue<br>Test only | 00<br>01 *<br>02<br>03<br>04<br>05 |
| <br>*7AB*<br>Stand-by duration   | 01-99 (second)  | 00-99<br>06 *                      |
| <br>*7AC*<br>Double read timeout | 01-99 (10 msec)   | 01-99<br>50 *                      |
| <br>*7AD*<br>Double confirm    | 00-09<br>(00: no double confirm)  | 00-09<br>00 *                      |



\*%SS\*

**Exit**

# Scan

**Global min./max. code length:** These are to define the min/max readable code length of all symbologies. Code length less than min. code length or more than max. code length will not be read. In popular, you can set the same value for both min. and max. reading length to force the fixed length barcode decoded. The values of setting have no effect on certain symbologies with fixed length. You can specify the settings for individual barcode by the min/max code length setting of each barcode.




- Notes** 1): Please set the min/max length if you have special demand for individual barcode.
- 2): Include the Check sum digits if you want to set Global min/max code length.

**Inverted image scan:** Set  **Enabled** the imager will scan both black/white barcode with white/black background.



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**Program**

| <i>Option Bar Code</i>  | <i>Option</i>     | <i>Alphanumeric Entry</i> |
|---|-------------------|---------------------------|
| <br>*7AF*<br>Global min. code length | 00-99             | 00-99<br>04 *             |
| <br>*7AG*<br>Global max. code length | 00-99             | 00-99<br>99 *             |
| <br>*7AH*<br>Inverted image scan     | Disable<br>Enable | 00 *<br>01                |



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**Exit**

## Indication

**Power on alert:** After power-on the cradle it will generate an alert signal to indicate a successful self-test.

**LED indication:** After each successful reading, the LED above the imager will light up to indicate a good barcode reading.







**Beeper indication:** After each successful reading, the imager will beep buzzer to indicate a good barcode reading, and its ,  and  are adjustable.

**Beep loudness/Beep tone freq./Beep tone duration:** You can adjust ,  and  for a good reading upon favorite usage.



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### Program

| <i>Option Bar Code</i>   | <i>Option</i>       | <i>Alphanumeric Entry</i> |
|--|---------------------|---------------------------|
| <br>*SAA*<br>Power on alert       | Disable<br>Enable   | 00<br>01 *                |
| <br>*SAB*<br>LED indication       | Disable<br>Enable   | 00<br>01 *                |
| <br>*SAC*<br>Beeper indication    | Disable<br>Enable   | 00<br>01 *                |
| <br>*SAD*<br>Beep loudness        | 00-07<br>(00 - off) | 00-07<br>07 *             |
| <br>*SAE*<br>Beep tone freq.    | 00-99 (100Hz)       | 00-99<br>26 *             |
| <br>*SAF*<br>Beep tone duration | 00-99 (10 msec)     | 00-99<br>08 *             |



\*%SS\*

**Exit**



# UPCA

Format

|                 |                            |                |
|-----------------|----------------------------|----------------|
| Leading<br>Zero | Data Digits<br>(11 Digits) | Check<br>Digit |
|-----------------|----------------------------|----------------|

**Read:** Enable or disable the read function.

**Check-sum transmission:** By setting **Enable**, checks sum will be transmitted.






**Truncate leading/ending:** The leading or ending digits of barcode data characters can be truncated when these values are set to non-zero. It will beep instead of reading anything when the truncate value is more than the barcode data digits or the value of Truncate Leading is overlapped with that of the Ending. The maximum value of truncate digits is 15.

**Code ID setting:** **Code ID setting** is a character used to represent the symbol upon a succeeding reading. A **Code ID setting** is prefixed to the data begin or end transmitted if the feature is selected. If you want application to transmit Code ID, you must set Code ID transmission to **Enable** first. Refer to Code ID transmission.



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### Program

| <i>Option Bar Code</i>   | <i>Option</i>     | <i>Alphanumeric Entry</i> |
|--|-------------------|---------------------------|
| <br>*NAA*<br>Read                   | Disable<br>Enable | 00<br>01 *                |
| <br>*NAC*<br>Check-sum transmission | Disable<br>Enable | 00<br>01 *                |
| <br>*NAF*<br>Truncate leading       | 0-15              | 00-15<br>00 *             |
| <br>*NAG*<br>Truncate ending       | 0-15              | 00-15<br>00 *             |
| <br>*NAH*<br>Code ID setting      | 00-ffH ASCII code | 00-ffH<br>< A > *         |



\*%SS\*

Exit

# UPCA

**Insertion group number selection:** The imager offers max. two insertion groups for one symbology. By setting one or two digits to indicate which insertion group you want to insert. You may refer to Character insertion. The function is to insert specific characters as a group into transmitted data of selected symbologies. Enable the group insertion by selecting the group number.

Example: Group 2 → set 02 or 20.

Group 1 and 4 → set 14 or 41.

**Notes** 1): Group number set to “0” means that no group insertion required.

2): Details about the Insert Group settings please refer to page 117~120, and page 126 ASCII code table.

**Supplement digits:** The Supplement digits barcode is the supplemental 2 or 5 characters for WPC code.

Format




|                 |                            |                |   |
|-----------------|----------------------------|----------------|---|
| Leading<br>Zero | Data Digits<br>(11 Digits) | Check<br>Digit | Supplement Digits<br>2 or 5 or<br>UCC / EAN 128 |
|-----------------|----------------------------|----------------|---|

**Truncation / Expansion:** The leading “0” digits of UPCA data characters can be truncated when the function is enabled.



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### Program

| <i>Option Bar Code</i>  | <i>Option</i>  | <i>Alphanumeric Entry</i>                      |
|---|--|--|
| <br>*NAI*<br>Insert group number selection | 00-44  | 00-44<br>00 *                                  |
| <br>*NAJ*<br>Supplement digits             | None<br>2 digits<br>5 digits<br>2,5 digits<br>UCC/EAN 128<br>2, UCC/EAN 128<br>5, UCC/EAN 128<br>All | 00 *<br>01<br>02<br>03<br>04<br>05<br>06<br>07 |
| <br>*NAK*<br>Truncation/<br>Expansion    | None<br>Truncate leading zero<br>Expand to EAN13   | 00<br>01 *<br>02                               |



\*%SS\*

**Exit**

# UPCE

**Read:** Format

|                 |                           |                 |
|-----------------|---------------------------|-----------------|
| Leading<br>Zero | Data Digits (6<br>Digits) | Check<br>Digits |
|-----------------|---------------------------|-----------------|

**Check-sum transmission:** By setting **Enable**, checks sum will be transmitted.



**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code ID setting:** Refer to Code ID setting of UPCA.



**Program**

| <i>Option Bar Code</i>        | <i>Option</i>     | <i>Alphanumeric Entry</i> |
|-------------------------------|-------------------|---------------------------|
| <br>Read                      | Disable<br>Enable | 00<br>01 *                |
| <br>Check-sum<br>transmission | Disable<br>Enable | 00<br>01 *                |
| <br>Truncate leading          | 0-15              | 00-15<br>00 *             |

|   |                      |                   |
|---|----------------------|-------------------|
| <br>*OAG*<br>Truncate ending | 0-15                 | 00-15<br>00*      |
| <br>*OAH*<br>Code ID setting | 00-ffH ASCII<br>code | 00-ffH<br>< E > * |



**Exit**

# UPCE

**Insertion group number selection:** Refer to page 51

Insertion group number selection of UPCA.

## Supplement digits:

Format

|                 |                           |                |   |
|-----------------|---------------------------|----------------|---|
| Leading<br>Zero | Data Digits<br>(6 Digits) | Check<br>Digit | Supplement Digits<br>2 or 5 or<br>UCC/EAN 128 |
|-----------------|---------------------------|----------------|---|

**Expansion:** The expansion function is used only for UPCE and EAN-8 code reading. It extends to 13-digits with “0” digits when the feature is enabled.

Example: Barcode “0123654”

Output: “0012360000057”





**UPCE-1:** Enable imager to read UPCE with leading digit 1.



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**Program**

| <i>Option Bar Code</i>                            | <i>Option</i> | <i>Alphanumeric Entry</i> |
|---|---------------|---------------------------|
| <p>*OAI*</p> <p>Insert group number selection</p> | 00-44         | 00-44<br>00 *             |

|   |  |  |
|---|--|--|
| <br>Supplement digits    | None<br>2 digits<br>5 digits<br>2,5 digits<br>UCC/EAN 128<br>2, UCC/EAN 128<br>5, UCC/EAN 128<br>All | 00 *<br>01<br>02<br>03<br>04<br>05<br>06<br>07 |
| <br>Truncation/Expansion | None<br>Truncate leading<br>zero<br>Expand to EAN13<br>Expand to UPCA                                | 00 *<br>01<br>02<br>03                         |
| <br>Expansion           | Disable<br>Enable  | 00 *<br>01                                     |
| <br>UPCE-1             | Disable<br>Enable  | 00 *<br>01                                     |



**Exit**



# EAN-13

**Read:** Format

|                         |              |
|-------------------------|--------------|
| Data Digits (12 Digits) | Check Digits |
|-------------------------|--------------|

**Check-sum transmission:** By setting **Enable**, checks sum will be transmitted.


**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Truncate leading zero:** Refer to Truncation / Expansion of UPCA.



**Program**

| <i>Option Bar Code</i>        | <i>Option</i>     | <i>Alphanumeric Entry</i> |
|-------------------------------|-------------------|---------------------------|
| <br>Read                      | Disable<br>Enable | 00<br>01 *                |
| <br>Check-sum<br>transmission | Disable<br>Enable | 00<br>01 *                |
| <br>Truncate leading          | 0-15              | 00-15<br>00 *             |

|   |      |               |
|---|------|---------------|
| <br>*GAG*<br>Truncate ending | 0-15 | 00-15<br>00 * |
|---|------|---------------|



**Exit**

# EAN-13

**Code ID setting:** Refer to page 51 Insertion group number selection of UPCA.

**Insertion group number selection:** Refer to Insertion group selection of UPCA.

**Supplement digits:**

Format

|                            |                 |   |
|----------------------------|-----------------|---|
| Data Digits<br>(12 Digits) | Check<br>Digits | Supplement Digits<br>2 or 5 or<br>UCC / EAN 128 |
|----------------------------|-----------------|---|

**ISBN/ISSN:** The ISBN (International Standard Book Number) and ISSN (International Standard Serial Number) are two kinds of barcode for book and magazines. The ISBN is 10 digits with leading “978” and the ISSN is 8 digits with leading “977” of the “EAN-13” symbology.




Example: Barcode “9789572222720” - Output: “9572222724”

Example: Barcode “9771019248004” - Output: “10192484”



**Program**

| <b>Option Bar Code</b>               | <b>Option</b>        | <b>Alphanumeric<br/>Entry</b> |
|--------------------------------------|----------------------|-------------------------------|
| <br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< F > *             |
| <br>Insert group number<br>selection | 00-44                | 00-44<br>00 *                 |

|   |  |  |
|---|--|--|
| <br>*GAJ*<br>Supplement digits       | None<br>2 digits<br>5 digits<br>2,5 digits<br>UCC/EAN 128<br>2, UCC/EAN 128<br>5, UCC/EAN 128<br>All | 00 *<br>01<br>02<br>03<br>04<br>05<br>06<br>07 |
| <br>*GAL*<br>ISBN/ISSN<br>conversion | Disable<br>Enable  | 00 *<br>01                                     |
| <br>*GAM*<br>ISBN ID setting         | 00-ffH ASCII<br>code   | 00-ffH<br><   > *                              |



Exit

# EAN-8

**Read:** Format

|                           |                 |
|---------------------------|-----------------|
| Data Digits<br>(7 Digits) | Check<br>Digits |
|---------------------------|-----------------|

**Check-sum transmission:** By setting Enable, checks sum will be transmitted.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.



**Code ID setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.



**Program**

| <i>Option Bar Code</i>        | <i>Option</i>     | <i>Alphanumeric Entry</i> |
|-------------------------------|-------------------|---------------------------|
| <br>Read                      | Disable<br>Enable | 00<br>01 *                |
| <br>Check-sum<br>transmission | Disable<br>Enable | 00<br>01 *                |
| <br>Truncate leading          | 0-15              | 00-15<br>00 *             |

|  |                      |                            |
|--|----------------------|----------------------------|
| <br>*FAG*<br>Truncate ending                  | 0-15                 | 00-15<br>00 *              |
| <br>*FAH*<br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH, 00-ffH<br>< FF > * |
| <br>*FAI*<br>Insert group number<br>selection | 00-44                | 00-44<br>00 *              |



**Exit**

# EAN-8

## Supplement digits: Format

|                           |                 |   |
|---------------------------|-----------------|---|
| Data Digits<br>(7 Digits) | Check<br>Digits | Supplement Digits<br>2 or 5 or<br>UCC/EAN 128 |
|---------------------------|-----------------|---|



**Truncation / Expansion:** Refer to Truncate Leading zero of UPCE.


**Expansion:** Refer to Expansion of UPCE.



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**Program**

| <i>Option Bar Code</i>  | <i>Option</i>         | <i>Alphanumeric Entry</i> |
|---|-----------------------|---------------------------|
| <br>*FAJ*<br>Supplement digits           | None                  | 00 *                      |
|   | 2 digits              | 01                        |
|   | 5 digits              | 02                        |
|   | 2,5 digits            | 03                        |
|   | UCC/EAN 128           | 04                        |
|   | 2, UCC/EAN 128        | 05                        |
|   | 5, UCC/EAN 128        | 06                        |
|   | All                   | 07                        |
| <br>*FAK*<br>Truncation /<br>Expansion | None                  | 00 *                      |
|   | Truncate leading zero | 01                        |
|   | Expand to EAN13       | 02                        |

|   |         |      |
|---|---------|------|
| <br>*FAL*<br>Expansion | Disable | 00 * |
|   | Enable  | 01   |



**Exit**



# Code 39

**Read:** Format

|              |                            |                        |            |
|--------------|----------------------------|------------------------|------------|
| Start<br>“★” | Data Digits<br>( Variable) | Checksum<br>(Optional) | End<br>“★” |
|--------------|----------------------------|------------------------|------------|

**Check-sum verification:** The checksum of Code-39 is optional and made as the sum module 43 of the numerical value of the data digits.

**Check-sum transmission:** By setting Enable, checksum will be transmitted.

**Max./Min. code length:** Each symbology has own Max./Min. Code Length. They can be set to qualify data entry. If their Max./Min. Code Length is zero, the Global Min./Max. Code Length is in effect. The length is defined as to the actual barcode data length to be sent. Label with length exceeds these limits will be rejected. Make sure that the Minimum length setting is no greater than the Maximum length setting, or otherwise all the labels of the symbology will not be readable. In particular, you can see the same value for both Minimum and Maximum reading length to force the fixed length barcode decoded.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.







**Code Id setting:** Refer to Code ID setting of UPCA.



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**Program**

| <i>Option Bar Code</i> | <i>Option</i>     | <i>Alphanumeric Entry</i> |
|------------------------|-------------------|---------------------------|
| <br>*BAA*              | Disable<br>Enable | 00<br>01 *                |
| Read                   |                   |                           |

|   |                      |                 |
|---|----------------------|-----------------|
| <br>*BAB*<br>Check-sum<br>verification | Disable<br>Enable    | 00 *<br>01      |
| <br>*BAC*<br>Check-sum<br>transmission | Disable<br>Enable    | 00 *<br>01      |
| <br>*BAD*<br>Max. code length          | 00-64                | 00-64<br>00 *   |
| <br>*BAE*<br>Min. code length          | 00-64                | 00-64<br>00 *   |
| <br>*BAF*<br>Truncate leading         | 0-15                 | 00-15<br>00 *   |
| <br>*BAG*<br>Truncate ending         | 0-15                 | 00-15<br>00 *   |
| <br>*BAH*<br>Code ID setting         | 00-ffH ASCII<br>code | 00-ffH<br>< * > |



Exit

# Code 39

**Insertion group number selection:** Refer to page 51  
Insertion group number selection of UPCA.

**Format:** The **Full ASCII** Code-39 is an enhanced set of Code-39 that is the data with total of 128 characters to represent **Full ASCII** code. It is combined one of the digits +, %, \$ and/ with one of the alpha digits (A to Z).

**Append:** This function allows several symbols to be concatenates and be treat as one single data entry. The imager will not transmit the embedded appending code (space for Code-39). If **Enable** and other symbols were read again with the appended code, then codes will be transmitted without Code ID, Preamble and Prefix. When a symbol was decoded without the appended code, the data will be transmitted without Code ID and Prefix, but the Postamble Suffix codes are appended. This function is used when the first number of code 39 is a space. Example: □123456.

**Start/end transmission:** The start and end characters of Code-39 are“★”. You can transmit all data digits including two “★”.



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**Program**

| <b>Option Bar Code</b>                            | <b>Option</b> | <b>Alphanumeric Entry</b> |
|---|---------------|---------------------------|
| <p>*BAI*</p> <p>Insert group number selection</p> | 00-44         | 00-44<br>00 ★             |

|   |                        |            |
|---|------------------------|------------|
| <br>*BAJ*<br>Format                    | Standard<br>Full ASCII | 00 *<br>01 |
| <br>*BAK*<br>Append                    | Disable<br>Enable      | 00 *<br>01 |
| <br>*BAM*<br>Start/end<br>transmission | Disable<br>Enable      | 00 *<br>01 |



**Exit**

# Interleaved 2 of 5

**Read:** Format

|                           |                        |
|---------------------------|------------------------|
| Data Digits<br>(Variable) | Checksum<br>(Optional) |
|---------------------------|------------------------|

**Check-sum verification:** The checksum is made as the sum module 10 of the numerical values of all data digits.

**Check-sum transmission:** By setting Enable, checksum will be transmitted.

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code ID setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.



**Program**

| <i>Option Bar Code</i>        | <i>Option</i>     | <i>Alphanumeric Entry</i> |
|-------------------------------|-------------------|---------------------------|
| <br>Read                      | Disable<br>Enable | 00<br>01 *                |
| <br>Check-sum<br>verification | Disable<br>Enable | 00 *<br>01                |

|  |                      |                   |
|--|----------------------|-------------------|
| <br>*IAC*<br>Check-sum<br>transmission          | Disable<br>Enable    | 00 *<br>01        |
| <br>*IAD*<br>Max. code leading                  | 00-64                | 00-64<br>00 *     |
| <br>*IAE*<br>Min. code leading                  | 00-64                | 00-64<br>00 *     |
| <br>*IAF*<br>Truncate leading                   | 0-15                 | 00-15<br>00 *     |
| <br>*IAG*<br>Truncate ending                   | 0-15                 | 00-15<br>00 *     |
| <br>*IAH*<br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< i > * |
| <br>*IAI*<br>Insert group number<br>selection | 00-44                | 00-44<br>00 *     |



Exit

# Industrial 2 of 5

**Read:** Format

|                           |                        |
|---------------------------|------------------------|
| Data Digits<br>(Variable) | Checksum<br>(Optional) |
|---------------------------|------------------------|

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code Id setting:** Refer to Code ID setting of UPCA.





**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.



\*\$%+PRO\*

**Program**

| <i>Option Bar Code</i>               | <i>Option</i>                | <i>Alphanumeric Entry</i> |
|--------------------------------------|------------------------------|---------------------------|
| <p>*HAA*</p> <p>Read</p>             | <p>Disable</p> <p>Enable</p> | <p>00 *</p> <p>01</p>     |
| <p>*HAD*</p> <p>Max. code length</p> | <p>00-64</p>                 | <p>00-64</p> <p>00 *</p>  |
| <p>*HAE*</p> <p>Min. code length</p> | <p>00-64</p>                 | <p>00-64</p> <p>00 *</p>  |

|   |                      |                   |
|---|----------------------|-------------------|
| <br>Truncate leading                 | 0-15                 | 00-15<br>00 *     |
| <br>Truncate ending                  | 0-15                 | 00-15<br>00 *     |
| <br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< i > * |
| <br>Insert group number<br>selection | 00-44                | 00-44<br>00 *     |



**Exit**



# Matrix 2 of 5 Eur

**Read:** Format

|                           |                        |
|---------------------------|------------------------|
| Data Digits<br>(Variable) | Checksum<br>(Optional) |
|---------------------------|------------------------|

**Checksum Verification:** The checksum is made as the sum module 10 of the numerical values of all data digits.

**Checksum Transmission:** By setting Enable, checksum will be transmitted.

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code ID setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.



**Program**

| Option Bar Code              | Option            | Alphanumeric Entry |
|------------------------------|-------------------|--------------------|
| <br>Read                     | Disable<br>Enable | 00 *<br>01         |
| <br>Checksum<br>Verification | Disable<br>Enable | 00 *<br>01         |

|  |                      |                   |
|--|----------------------|-------------------|
| <br>*PAC*<br>Checksum<br>Transmission           | Disable<br>Enable    | 00 *<br>01        |
| <br>*PAD*<br>Max. code length                   | 00-64                | 00-64<br>00 *     |
| <br>*PAE*<br>Min. code length                   | 00-64                | 00-64<br>00 *     |
| <br>*PAF*<br>Truncate leading                   | 0-15                 | 00-15<br>00 *     |
| <br>*PAG*<br>Truncate ending                   | 0-15                 | 00-15<br>00 *     |
| <br>*PAH*<br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< B > * |
| <br>*PAI*<br>Insert group number<br>selection | 00-44                | 00- 44<br>00 *    |



Exit

# Codabar

**Read:** Format

|       |                        |                     |     |
|-------|------------------------|---------------------|-----|
| Start | Data Digits (Variable) | Checksum (Optional) | End |
|-------|------------------------|---------------------|-----|

**Checksum Verification:** The checksum is made as the sum module 16 of the numerical values of all data digits.

**Checksum Transmission:** By setting  **Enable**, checksum will be transmitted.

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.



**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.







**Code Id setting:** Refer to Code ID setting of UPCA.



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**Program**

| Option Bar Code  | Option  | Alphanumeric Entry |
|--|---------|--------------------|
| <br>*EAA*<br>Read                     | Disable | 00 *               |
|  | Enable  | 01                 |
| <br>*EAB*<br>Checksum<br>Verification | Disable | 00 *               |
|  | Enable  | 01                 |

|  |                      |                   |
|--|----------------------|-------------------|
| <br>*EAC*<br>Checksum<br>Transmission | Disable<br>Enable    | 00 *<br>01        |
| <br>*EAD*<br>Max. code length         | 00-64                | 00-64<br>00 *     |
| <br>*EAE*<br>Min. code length         | 00-64                | 00-64<br>00 *     |
| <br>*EAF*<br>Truncate leading         | 0-15                 | 00-15<br>00 *     |
| <br>*EAG*<br>Truncate ending         | 0-15                 | 00-15<br>00 *     |
| <br>*EAH*<br>Code ID setting        | 00-ffH ASCII<br>code | 00-ffH<br>< % > * |



**Exit**

# Codabar

**Insertion group number selection:** Refer to page 51

Insertion group number selection of UPCA.

**Start/End type:** The Codabar has four pairs of Start/End pattern; you may select one pair to match your application.

**Start/End Transmission:** Refer to Start/End Transmission of Code 39.



**Program**

| Option Bar Code            | Option   | Alphanumeric Entry     |
|----------------------------|--|------------------------|
| <br>Insert group selection | 00-44  | 00-44<br>00 *          |
| <br>Start/End type         | ABCD/ABCD<br>abcd/abcd<br>ABCD/TN*E<br>Abcd/tn*e | 00 *<br>01<br>02<br>03 |
| <br>Start/End transmission | Disable<br>Enable                                | 00<br>01 *             |



**Exit**

# Code-128

**Read:** Format

|                           |                        |
|---------------------------|------------------------|
| Data Digits<br>(Variable) | Checksum<br>(Optional) |
|---------------------------|------------------------|

**Checksum Verification:** The checksum is made as the sum module 103 of all data digits.

**Checksum Transmission:** By setting Enable, checksum will be transmitted.



**Program**

| Option Bar Code                           | Option                       | Alphanumeric Entry    |
|---|------------------------------|-----------------------|
| <p>*DAA*</p> <p>Read</p>                  | <p>Disable</p> <p>Enable</p> | <p>00</p> <p>01 *</p> |
| <p>*DAB*</p> <p>Checksum Verification</p> | <p>Disable</p> <p>Enable</p> | <p>00</p> <p>01 *</p> |
| <p>*DAC*</p> <p>Checksum Transmission</p> | <p>Disable</p> <p>Enable</p> | <p>00 *</p> <p>01</p> |



**Exit**

# Code-128

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code ID setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51  
Insertion group number selection of UPCA.

**Format:** The Code-128 can be translated to UCC/EAN-128 format if it starts with FNC1 character. The first FNC1 will be translated to "J C1", and next to be a field separator code as <GS>(1D16).






|      |      |      |      |          |
|------|------|------|------|----------|
| J C1 | Data | <GS> | Data | Checksum |
|------|------|------|------|----------|

**Append:** When the function is enabled, it won't show the data immediately if imager read the barcode includes FNC2 code. It will show all data until it read the barcode, which doesn't have FNC2 code.



## Program

| Option Bar Code      | Option | Alphanumeric Entry |
|----------------------|--------|--------------------|
| <br>Max. code length | 00-64  | 00-64<br>00 *      |
| <br>Min. code length | 00-64  | 00-64<br>00 *      |
|                      | 0-15   | 00-15<br>00 *      |

|   |                         |                   |
|---|-------------------------|-------------------|
| Truncate leading  |                         |                   |
| <br>Truncate ending                  | 0-15                    | 00-15<br>00 *     |
| <br>Code ID setting                  | 00-ffH ASCII<br>code    | 00-ffH<br>< # > * |
| <br>Insert group number<br>selection | 00-44                   | 00-44<br>00 *     |
| <br>Format                           | Standard<br>UCC/EAN-128 | 00 *<br>01        |
| <br>Append                          | Disable<br>Enable       | 00 *<br>01        |



Exit



# Code-128

**ISBT enable:** This feature is commonly used in a blood bank for identification.

**ISBT concatenation timeout:** This feature is to setup the timeout duration of ISBT concatenation.

**Field separator code:** This feature is only used for UCC/EAN-128 format. This Field separator code means you can reassign second or after a FNC1 for your usage. The default of ASCII code is <GS>(1D16).

**UCC/ EAN 128 ID setting:** To setting the code ID for UCC/EAN-128 output format.



Program

| Option Bar Code                            | Option                              | Alphanumeric Entry                 |
|--|-------------------------------------|------------------------------------|
| <p>*DAL*</p> <p>ISBT enable</p>            | <p>Disable</p> <p>Enable normal</p> | <p>00 *</p> <p>01</p>              |
| <p>*DAM*</p> <p>Field separator code</p>   | <p>00-ffH ASCII code</p>            | <p>00-ffH</p> <p>1DH *</p>         |
| <p>*8AK*</p> <p>UCC/EAN-128 ID setting</p> | <p>00-ffH ASCII code</p>            | <p>00-ffH</p> <p>&lt; # &gt; *</p> |



Exit

# Code-93

**Read:** Format

|                           |                         |                         |
|---------------------------|-------------------------|-------------------------|
| Data Digits<br>(Variable) | Checksum1<br>(Optional) | Checksum2<br>(Optional) |
|---------------------------|-------------------------|-------------------------|

**Checksum Verification:** The checksum is made as the sum module 47 of the numerical values of all data digits.

**Checksum Transmission:** By setting Enable, checksum will be transmitted.



**Program**

| Option Bar Code  | Option                            | Alphanumeric Entry |
|--|-----------------------------------|--------------------|
| <p>*CAA*</p> <p>Read</p>                                 | Disable<br>Enable                 | 00 *<br>01         |
| <p>*CAB*</p> <p>Checksum<br/>           Verification</p> | Disable<br>Enable<br>(two digits) | 00<br>01 *         |
| <p>*CAC*</p> <p>Checksum<br/>           Transmission</p> | Disable<br>Enable                 | 00 *<br>01         |



**Exit**

# Code-93

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.





**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.



**Code Id setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51  
Insertion group number selection of UPCA.



**Program**

| Option Bar Code   | Option | Alphanumeric Entry |
|---|--------|--------------------|
| <br>Max. code length  | 00-64  | 00-64<br>00 *      |
| <br>Min. code length | 00-64  | 00-64<br>00 *      |
| <br>Truncate leading | 0-15   | 00-15<br>00 *      |
| <br>Truncate ending  | 0-15   | 00-15<br>00 *      |

|  |                      |                   |
|--|----------------------|-------------------|
| <br>*CAH*<br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< & > * |
| <br>*CAI*<br>Insert group number<br>selection | 00-44                | 00-44<br>00 *     |



**Exit**

# Code-11

**Read:** Format

|                           |                         |                         |
|---------------------------|-------------------------|-------------------------|
| Data Digits<br>(Variable) | Checksum1<br>(Optional) | Checksum2<br>(Optional) |
|---------------------------|-------------------------|-------------------------|

**Checksum Verification:** The checksum is presented as the sum module 11 of all data digits.

**Checksum Transmission:** By setting **Enable**, checksum1 and checksum2 will be transmitted upon your selected checksum verification method.

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code ID setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.



**Program**

| Option Bar Code              | Option                             | Alphanumeric Entry |
|------------------------------|------------------------------------|--------------------|
| <br>Read                     | Disable<br>Enable                  | 00 *<br>01         |
| <br>Checksum<br>Verification | Disable<br>One digit<br>Two digits | 00<br>01 *<br>02   |

|  |                      |                   |
|--|----------------------|-------------------|
| <br>* AAC *<br>Checksum<br>Transmission           | Disable<br>Enable    | 00 *<br>01        |
| <br>* AAD *<br>Max. code length                   | 00-64                | 00-64<br>00 *     |
| <br>* AAE *<br>Min. code length                   | 00-64                | 00-64<br>00 *     |
| <br>* AAF *<br>Truncate leading                   | 0-15                 | 00-15<br>00 *     |
| <br>* AAG *<br>Truncate ending                   | 0-15                 | 00-15<br>00 *     |
| <br>* AAH *<br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< O > * |
| <br>* AAI *<br>Insert group number<br>selection | 00-44                | 00-44<br>00 *     |



Exit

# MSI/plessey

**Read:** Format

|                           |                         |                         |
|---------------------------|-------------------------|-------------------------|
| Data Digits<br>(Variable) | Checksum1<br>(Optional) | Checksum2<br>(Optional) |
|---------------------------|-------------------------|-------------------------|

**Checksum Verification:** The MSI/Plessey has one or two optional checksum digits. The checksum is presented 3 kinds of method **Mod10**, **Mod10/10** and **Mod 11/10**. The checksum1 and checksum2 will be calculated as the sum module 10 or 11 of the data digits.

**Checksum Transmission:** By setting **Enable**, checksum1 and checksum2 will be transmitted upon your selected checksum verification method.

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.








**Code ID setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.



**Program**

| Option Bar Code              | Option    | Alphanumeric Entry |
|------------------------------|-----------|--------------------|
| <br>Read                     | Disable   | 00 *               |
|                              | Enable    | 01                 |
| <br>Checksum<br>Verification | Disable   | 00                 |
|                              | Mod 10    | 01 *               |
|                              | Mod 10/10 | 02                 |
|                              | Mod 11/10 | 03                 |

|  |                      |                   |
|--|----------------------|-------------------|
| <br>*KAC*<br>Checksum<br>Transmission           | Disable<br>Enable    | 00 *<br>01        |
| <br>*KAD*<br>Max. code length                   | 00-64                | 00-64<br>00 *     |
| <br>*KAE*<br>Min. code length                   | 00-64                | 00-64<br>00 *     |
| <br>*KAF*<br>Truncate leading                   | 0-15                 | 00-15<br>00 *     |
| <br>*KAG*<br>Truncate ending                   | 0-15                 | 00-15<br>00 *     |
| <br>*KAH*<br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< @ > * |
| <br>*KAI*<br>Insert group number<br>selection | 00-44                | 00-44<br>00 *     |



Exit



# UK/plessey

**Read:** Format

|                           |                           |
|---------------------------|---------------------------|
| Data Digits<br>(Variable) | Checksum1+2<br>(Optional) |
|---------------------------|---------------------------|

**Checksum Verification:** The UK/Plessey has one or two optional checksum digits. The checksum1 and checksum2 will be calculated as the sum module 10 or 11 of the data digits.

**Checksum Transmission:** By setting Enable, checksum will be transmitted.

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code ID setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.



**Program**

| Option Bar Code              | Option  | Alphanumeric Entry |
|------------------------------|---------|--------------------|
| <br>Read                     | Disable | 00 *               |
|                              | Enable  | 01                 |
| <br>Checksum<br>Verification | Disable | 00                 |
|                              | Enable  | 01 *               |

|  |                      |                   |
|--|----------------------|-------------------|
| <br>*LAC*<br>Checksum<br>Transmission           | Disable<br>Enable    | 00 *<br>01        |
| <br>*LAD*<br>Max. code length                   | 00-64                | 00-64<br>00 *     |
| <br>*LAE*<br>Min. code length                   | 00-64                | 00-64<br>00 *     |
| <br>*LAF*<br>Truncate leading                   | 0-15                 | 00-15<br>00 *     |
| <br>*LAG*<br>Truncate ending                   | 0-15                 | 00-15<br>00 *     |
| <br>*LAH*<br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< @ > * |
| <br>*LAI*<br>Insert group number<br>selection | 00-44                | 00-44<br>00 *     |



Exit

# Telepen

**Read:** IATA (International Air Transport Association).

**Checksum Verification:** The checksum is presented as the sum module 10 or 11 of the data digits.

**Checksum Transmission:** By setting Enable, checksum will be transmitted.

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.








**Code ID setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.



**Program**

| Option Bar Code                       | Option            | Alphanumeric Entry |
|---------------------------------------|-------------------|--------------------|
| <br>*MAA*<br>Read                     | Disable<br>Enable | 00 *<br>01         |
| <br>*MAB*<br>Checksum<br>Verification | Disable<br>Enable | 00 *<br>01         |
| <br>*MAC*<br>Checksum<br>Transmission | Disable<br>Enable | 00 *<br>01         |

|  |                                 |                   |
|--|---------------------------------|-------------------|
| <br>*MAD*<br>Max. code length                   | 00-64                           | 00-64<br>00 *     |
| <br>*MAE*<br>Min. code length                   | 00-64                           | 00-64<br>00 *     |
| <br>*MAF*<br>Truncate leading                   | 0-15                            | 00-15<br>00 *     |
| <br>*MAG*<br>Truncate ending                    | 0-15                            | 00-15<br>00 *     |
| <br>*MAH*<br>Code ID setting                    | 00-ffH ASCII<br>code            | 00-ffH<br>< S > * |
| <br>*MAI*<br>Insert group number<br>selection | 00-44                           | 00-44<br>00 *     |
| <br>*MAJ*<br>Format                           | Numeric only<br>Full ASCII only | 00 *<br>01        |



**Exit**

## Standard 2 of 5

**Read:** Format

|                           |                         |
|---------------------------|-------------------------|
| Data Digits<br>(Variable) | Checksum1<br>(Optional) |
|---------------------------|-------------------------|

**Check-sum verification:** The checksum is made as the sum module 10 of the numerical values of all data digits.

**Check-sum transmission:** By setting Enable, checksum will be transmitted.

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code ID setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.



**Program**

| Option Bar Code               | Option            | Alphanumeric Entry |
|-------------------------------|-------------------|--------------------|
| <br>Read                      | Disable<br>Enable | 00 *<br>01         |
| <br>Check-sum<br>verification | Disable<br>Enable | 00 *<br>01         |

|  |                      |                   |
|--|----------------------|-------------------|
| <br>*JAC*<br>Check-sum<br>transmission          | Disable<br>Enable    | 00 *<br>01        |
| <br>*JAD*<br>Max. code length                   | 00-64                | 00-64<br>00 *     |
| <br>*JAE*<br>Min. code length                   | 00-64                | 00-64<br>00 *     |
| <br>*JAF*<br>Truncate leading                   | 0-15                 | 00-15<br>00 *     |
| <br>*JAG*<br>Truncate ending                    | 0-15                 | 00-15<br>00 *     |
| <br>*JAH*<br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< i > * |
| <br>*JAI*<br>Insert group number<br>selection | 00-44                | 00-44<br>00 *     |



Exit

# China Post

**Read:** Format

|                           |                         |
|---------------------------|-------------------------|
| Data Digits<br>(Variable) | Checksum1<br>(Optional) |
|---------------------------|-------------------------|

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code Id setting:** Refer to Code ID setting of UPCA.





**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.



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**Program**

| Option Bar Code                      | Option                       | Alphanumeric Entry       |
|--------------------------------------|------------------------------|--------------------------|
| <p>*SAA*</p> <p>Read</p>             | <p>Disable</p> <p>Enable</p> | <p>00 *</p> <p>01</p>    |
| <p>*SAD*</p> <p>Max. code length</p> | <p>00-64</p>                 | <p>00-64</p> <p>11 *</p> |
| <p>*SAE*</p> <p>Min. code length</p> | <p>00-64</p>                 | <p>00-64</p> <p>11 *</p> |

|  |                      |                   |
|--|----------------------|-------------------|
| <br>*SAF*<br>Truncate leading                 | 0-15                 | 00-15<br>00 *     |
| <br>*SAG*<br>Truncate ending                  | 0-15                 | 00-15<br>00 *     |
| <br>*SAH*<br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< t > * |
| <br>*SAI*<br>Insert group number<br>selection | 00-44                | 01-44<br>00 *     |



**Exit**



# Italian Pharmacode (Code 32)

**Read:** Format

|                           |                         |
|---------------------------|-------------------------|
| Data Digits<br>(Variable) | Checksum1<br>(Optional) |
|---------------------------|-------------------------|

**Max./Min. code length:** Refer to Max./Min. code length of Code-39.

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code Id setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.







**Leading “A”:** If this function is enabled, each prefix of data shall be A.



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**Program**

| Option Bar Code               | Option            | Alphanumeric Entry |
|-------------------------------|-------------------|--------------------|
| <br>*WAA*<br>Read             | Disable<br>Enable | 00 *<br>01         |
| <br>*WAD*<br>Max. code length | 00-64             | 00-64<br>12 *      |

|  |                      |                   |
|--|----------------------|-------------------|
| <br>*WAE*<br>Min. code length                 | 00-64                | 00-64<br>09 *     |
| <br>*WAF*<br>Truncate leading                 | 0-15                 | 00-15<br>00 *     |
| <br>*WAG*<br>Truncate ending                  | 0-15                 | 00-15<br>00 *     |
| <br>*WAH*<br>Code ID setting                  | 00-ffH ASCII<br>code | 01-ffH<br>< p > * |
| <br>*WAI*<br>Insert group number<br>selection | 00-44                | 00-44<br>00 *     |
| <br>*WAJ*<br>Leading "A"                    | Disable<br>Enable    | 00 *<br>01        |



Exit

# Code-16K

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.


**Code ID setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51  
Insertion group number selection of UPCA.



**Program**

| Option Bar Code      | Option            | Alphanumeric Entry |
|----------------------|-------------------|--------------------|
| <br>Read             | Disable<br>Enable | 00 *<br>01         |
| <br>Truncate leading | 0-15              | 00-15<br>00 *      |
| <br>Truncate ending  | 0-15              | 00-15<br>00 *      |
| <br>Code ID setting  | 00-ffH ASCII code | 00-ffH<br>< > *    |

|  |       |                         |
|--|-------|-------------------------|
| <br>*RAI*<br>Insert group number<br>selection | 00-44 | 00-ffH<br>00-44<br>00 * |
|--|-------|-------------------------|

  
\*%SS\*      **Exit**

## PDF-417

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.







**Code ID setting:** Refer to Code ID setting of UPCA.

**Insertion group number selection:** Refer to page 51  
Insertion group number selection of UPCA.



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### Program

| Option Bar Code  | Option               | Alphanumeric Entry |
|--|----------------------|--------------------|
| <br>*QAA*<br>Read                               | Disable<br>Enable    | 00<br>01 *         |
| <br>*QAF*<br>Truncate leading                   | 0-15                 | 00-15<br>00 *      |
| <br>*QAG*<br>Truncate ending                    | 0-15                 | 00-15<br>00 *      |
| <br>*QAH*<br>Code ID setting                   | 00-ffH ASCII<br>code | 00-ffH<br>< P > *  |
| <br>*QAI*<br>Insert group number<br>selection | 00-44                | 00-44<br>00 *      |
| <br>*QAJ*<br>Escape sequence<br>transmit      | Disable<br>Enable    | 00 *<br>01         |



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# EAN UCC Composite


For the coupon extended code application. Coupon extended code is a supplementary barcode that is printed to the right of the UPC/EAN in UCC/EAN-128 symbology.



\*S%+PRO\*

Program

| Option Bar Code   | Option               | Alphanumeric Entry |
|---|----------------------|--------------------|
| <br>*YAA*<br>Read                            | Disable<br>Enable    | 00 *<br>01         |
| <br>*YAF*<br>Truncate leading                | 0-15                 | 00-15<br>00 *      |
| <br>*YAG*<br>Truncate ending               | 0-15                 | 00-15<br>00 *      |
| <br>*YAH*<br>Code ID setting               | 00-ffH<br>ASCII code | 00-ffH<br>< RC > * |
| <br>*YAI*<br>Insert group number selection | 00-44                | 00-44<br>00 *      |

|   |         |      |
|---|---------|------|
| <br>*YAK*<br>UCC / EAN128<br>emulation | Disable | 00 * |
|   | Enable  | 01   |



\*%SS\*

**Exit**



# RSS-14

**Read:** Format

|                           |                         |
|---------------------------|-------------------------|
| Data Digits<br>(Variable) | Checksum1<br>(Optional) |
|---------------------------|-------------------------|

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.


**Code ID setting:** Refer to Code ID setting of UPCA.






**Insertion group number selection:** Refer to page 51  
Insertion group number selection of UPCA.

**UCC/EAN 128 emulation:** Refer to Transmission, Code ID transmission must be set as AIM ID enable. Then ]C1 will be identified as prefix of barcode data transmission.



**Program**

| Option Bar Code   | Option            | Alphanumeric Entry |
|---|-------------------|--------------------|
| <br>Read | Disable<br>Enable | 00 *<br>01         |

|  |                      |                    |
|--|----------------------|--------------------|
| <br>*TAF*<br>Truncate leading                 | 0-15                 | 00-15<br>00 *      |
| <br>*TAG*<br>Truncate ending                  | 0-15                 | 00-15<br>00 *      |
| <br>*TAH*<br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< R4 > * |
| <br>*TAI*<br>Insert group number<br>selection | 00-44                | 00-44<br>00 *      |
| <br>*TAK*<br>UCC/EAN128<br>emulation         | Disable<br>Enable    | 00 *<br>01         |



Exit

# RSS-Limited

**Read:** Format

|                           |                         |
|---------------------------|-------------------------|
| Data Digits<br>(Variable) | Checksum1<br>(Optional) |
|---------------------------|-------------------------|

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code ID setting:** Refer to Code ID setting of UPCA.




**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.

**UCC/EAN 128 emulation:** Refer to UCC/EAN 128 emulation of RSS-14.



**Program**

| Option Bar Code      | Option            | Alphanumeric Entry |
|----------------------|-------------------|--------------------|
| <br>Read             | Disable<br>Enable | 00 *<br>01         |
| <br>Truncate leading | 0-15              | 00-15<br>00 *      |
| <br>Truncate ending  | 0-15              | 00-15<br>00 *      |

|  |                      |                    |
|--|----------------------|--------------------|
| <br>*UAH*<br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< RL > * |
| <br>*UAI*<br>Insert group number<br>selection | 00-44                | 00-44<br>00 *      |
| <br>*UAK*<br>UCC/EAN128<br>emulation          | Disable<br>Enable    | 00 *<br>01         |



\*%SS\*

**Exit**

# RSS-Expanded

**Read:** Format

|                           |                         |
|---------------------------|-------------------------|
| Data Digits<br>(Variable) | Checksum1<br>(Optional) |
|---------------------------|-------------------------|

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code ID setting:** Refer to Code ID setting of UPCA.





**Insertion group number selection:** Refer to page 51 Insertion group number selection of UPCA.

**UCC/EAN 128 emulation:** Refer to UCC/EAN 128 emulation of RSS-14.



**Program**

| Option Bar Code      | Option            | Alphanumeric Entry |
|----------------------|-------------------|--------------------|
| <br>Read             | Disable<br>Enable | 00 *<br>01         |
| <br>Truncate leading | 0-15              | 00-15<br>00 *      |

|  |                      |                    |
|--|----------------------|--------------------|
| <br>*VAG*<br>Truncate ending                  | 0-15                 | 00-15<br>00 *      |
| <br>*VAH*<br>Code ID setting                  | 00-ffH ASCII<br>code | 00-ffH<br>< RX > * |
| <br>*VAI*<br>Insert group number<br>selection | 00-44                | 00-44<br>00 *      |
| <br>*VAK*<br>UCC/EAN128<br>emulation          | Disable<br>Enable    | 00 *<br>01         |



Exit

# Micro-PDF

**Truncate leading/ending:** Refer to Truncate leading/ending of UPCA.

**Code ID setting:** Refer to Code ID setting of UPCA.



**Insertion group number selection:** Refer to page 51  
Insertion group number selection of UPCA.



\*S%+PRO\*

## Program

| Option Bar Code                      | Option                       | Alphanumeric Entry                 |
|--------------------------------------|------------------------------|------------------------------------|
| <p>*XAA*</p> <p>Read</p>             | <p>Disable</p> <p>Enable</p> | <p>00</p> <p>01 *</p>              |
| <p>*XAF*</p> <p>Truncate leading</p> | <p>0-15</p>                  | <p>00-15</p> <p>00 *</p>           |
| <p>*XAG*</p> <p>Truncate ending</p>  | <p>0-15</p>                  | <p>00-15</p> <p>00 *</p>           |
| <p>*XAH*</p> <p>Code ID setting</p>  | <p>00-ffH ASCII code</p>     | <p>00-ffH</p> <p>&lt; U &gt; *</p> |

|  |                                      |                  |
|--|--------------------------------------|------------------|
| <br>*XAI*<br>Insert group number<br>selection | 00-44                                | 00-44<br>00 *    |
| <br>*XAJ*<br>Escape sequence<br>transmit      | None<br>GLI protocol<br>ECI protocol | 00<br>01<br>02 * |



\*%SS\*

**Exit**

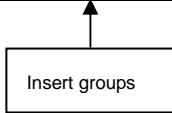


# String setting / Transmission (Prefix / Suffix)

**Prefix / Suffix characters setting:** Characters defined as prefix or suffix characters will be transmitted immediately with the scanned data for all symbologies. Up to 22 ASCII characters can be defined as Prefix or Suffix.

## Format of barcode data transmission:



|        |      |          |    |             |              |    |           |        |
|--------|------|----------|----|-------------|--------------|----|-----------|--------|
| Prefix | Name | Preamble | ID | Code Length | Barcode Data | ID | Postamble | Suffix |
|--------|------|----------|----|-------------|--------------|----|-----------|--------|





\*S%+PRO\*

### Program

| Option Bar Code   | Option                      | Alphanumeric Entry            |
|---|-----------------------------|-------------------------------|
| <br>*8AA*<br><br>Prefix characters setting | None<br><br>1-22 characters | 00 *<br><br>00-ffH ASCII code |
| <br>*8AB*<br><br>Suffix characters setting | None<br><br>1-22 characters | 0D *<br><br>00-ffH ASCII code |



\*%SS\*

Exit

## String setting / Transmission (Preamble/Postamble)

**Preamble/ Postamble characters:** Preamble or Postamble characters will be appended to the data automatically for all symbologies. However, the transmission will not activate unless **Preamble / Postamble transmission** is enabled.

**Preamble transmission:** By setting  **Enable**, Preamble will be appended before the data transmitted.

**Postamble transmission:** By setting  **Enable**, Postamble will be appended after the data is transmitted.

Example:

Add a prefix/suffix or preamble/postamble for all symbologies. In this example, you are sending a \$ symbol as a prefix for all symbologies.





Steps:

- 1) Scan  **Programming** and  **Prefix characters setting** barcode.
- 2) Use the ASCII code table to find the value of \$→24.
- 3) Scan  **2** and  **4** from the barcode on the fold out back page.
- 4) Scan  **Finish** from the barcode on the fold out page.
- 5) Scan  **Exit** barcode.



\*S%+PRO\*

## Program

| Option Bar Code  | Option            | Alphanumeric Entry                 |
|--|-------------------|------------------------------------|
| <br>*8AC*<br>Preamble characters setting  | 1-22 characters   | "PREAMBLE" *<br>00-ffH ASCII code  |
| <br>*6AA*<br>Preamble transmission        | Disable<br>Enable | 00 *<br>01                         |
| <br>*8AD*<br>Postamble characters setting | 1-22 characters   | "POSTAMBLE" *<br>00-ffH ASCII code |
| <br>*6AB*<br>Postamble transmission     | Disable<br>Enable | 00 *<br>01                         |



\*%SS\*

Exit

## String setting / Transmission (Insert Group Characters)

**Insert G1/G2/G3/G4 character setting:** The imager supports inserting two groups with each group 22 characters into transmitted data of selected symbologies. The two groups can be inserted into scanned data of the selected symbologies or positioned at leading / ending of data. There are total four groups for utilization.

**Insert data group position:** To define the position of a group to insert into bar code data. Please notice that the inserting position of a group must not exceed the code length; or the insertion will be positioned at the ending of data.

**Notice:** Default value “00” indicates the group to be positioned at the leading of data. “64” represents for positioning the group at the ending of data.

### Insert data group setting procedure:

- i. **Define the characters of groups for insertion.**
- ii. **Setup the inserting position of each group in scanned data.**
- iii. **Select one or two groups to insert into specific bar codes. Please refer to the setting pages of each bar code.**

Example: Barcode “1 2 3 4 5 6”.

Output- Barcode “1 2 A B 3 4 C D 5 6”.

Steps:

- 1) Scan **Programming** and **Insert G1 characters setting** barcode.
- 2) Use the ASCII code table to find the value of A→41,B→ 42.
- 3) Scan **4, 1** and **4, 2** from the barcode on the fold out back page.
- 4) Scan **Finish** from the barcode on the fold out page.




5) Repeat the same procedure in **Insert G2 characters** setting.



6) Scan **Exit** barcode.

- 1) Insert data group 1-4 position. Please refer to the specific barcode that you want to use.
- 2) **Insert data group 1-4 position:** The imager offers 4 positions to insert among the symbol. The position default value is "00" to indicate no character insertion. Beside, make sure insertion positions are not greater than the symbols; otherwise the insertion data is not effective.



**Program**

| Option Bar Code  | Option          | Alphanumeric Entry              |
|--|-----------------|---------------------------------|
| <br>*8AE*<br>Insert G1 characters setting   | 1-22 characters | "GROUP1" *<br>00-ffH ASCII code |
| <br>*8AF*<br>Insert G2 characters setting | 1-22 characters | "GROUP2" *<br>00-ffH ASCII code |
| <br>*8AG*<br>Insert G3 characters setting | 1-22 characters | "GROUP3" *<br>00-ffH ASCII code |

|   |                             |                                    |
|---|-----------------------------|------------------------------------|
| <br>*8AH*<br>Insert G4 characters<br>setting   | 1-22 characters             | "GROUP4" *<br>00-ffH ASCII<br>code |
| <br>*6AC*<br>Insert data group 1<br>position   | 00-64<br>(00: no insertion) | 00-64<br>00 *                      |
| <br>*6AD*<br>Insert data group 2<br>position   | 00-64<br>(00: no insertion) | 00-64<br>00 *                      |
| <br>*6AE*<br>Insert data group 3<br>position   | 00-64<br>(00: no insertion) | 00-64<br>00 *                      |
| <br>*6AF*<br>Insert data group 4<br>position | 00-64<br>(00: no insertion) | 00-64<br>00 *                      |



**Exit**

## String setting / Transmission (Others)

**Code ID position:** Upon your usage, the transmitting position of Code ID can be selected to place  Before Code  Data or  After Code Data when it is transmitted.

**Code ID transmission:** If your application is needed to transmit Code ID, you must set this to Proprietary ID or AIM ID.

**Code length transmission:** A number of data digits can be transmitted before the code data when  Enable is selected. The total length of the barcode is the number of barcode data except Truncate Leading/Ending Digits. And the length is a number with two digits.

**Code name transmission:** This function is to show unknown barcode symbologies that include all readable symbologies of the imager. When Enable is selected, Code Name will be transmitted before code data, you will know what kind of barcode symbology is.






**Case conversion:** Setup the scanned data characters to be transmitted all in upper case or lower case. For example: If upper case is selected, "12aBcDeF" will be converted and transmitted to host as "12ABCDEF".



**Program**

|                        |               |                           |
|------------------------|---------------|---------------------------|
| <b>Option Bar Code</b> | <b>Option</b> | <b>Alphanumeric Entry</b> |
|------------------------|---------------|---------------------------|



|   |                                     |                  |
|---|-------------------------------------|------------------|
| <br>*6AG*<br>Code ID position                                | Before code data<br>After code data | 00 *<br>01       |
| <br>*6AH*<br>Code ID<br>transmission                         | Disable<br>Proprietary ID<br>AIM ID | 00 *<br>01<br>02 |
| <br>*6AI*<br>Code length<br>transmission                     | Disable<br>Enable                   | 00 *<br>01       |
| <br>*6AJ*<br>Code name<br>transmission                       | Disable<br>Enable                   | 00 *<br>01       |
| <br>*6AK*<br>Case conversion<br>(For barcode data<br>only) | Disable<br>Upper case<br>Lower case | 00 *<br>01<br>02 |



**Exit**

**Test Chart** (Bar code samples marked with symbol “\*” are enabled initially.)

**CODABAR-PARA**



a154987a

**CODE-11 PARA**



654215

**CODE-128 PARA \***



258963

**CODE-39 PARA \***



\*741258\*

**CODE-93 PARA**



951263

**EAN-13 PARA \***



7 534539 789813

PDF-417 \*



STANDRAD-25 PARA



65978

CODE-16K



87549

EAN-8 PARA \*



9456 2156

INDUSTRIAL-25 PARA



04976

UPCE PARA \*



0 095601 1

**INTERLEAVED-25 PARA \***



46820

**MATRIX 25 PARA**



4563535663

**MSI/PLESSEY PARA**



754268

**UPCA PARA \***



5 73648 64734 5

**UK/PLESSEY PARA**



64872

**RSS**



**Micro-PDF \***



# ASCII Code Table Note: For keyboard wedge only.

| L \ H | 0      | 1     | 0   | 1   |
|-------|--------|-------|-----|-----|
| 0     | Null   |       | NUL | DLE |
| 1     | Up     | F1    | SOH | DC1 |
| 2     | Down   | F2    | STX | DC2 |
| 3     | Left   | F3    | ETX | DC3 |
| 4     | Right  | F4    | EOT | DC4 |
| 5     | PgUp   | F5    | ENQ | NAK |
| 6     | PgDn   | F6    | ACK | SYN |
| 7     |        | F7    | BEL | ETB |
| 8     | Bs     | F8    | BS  | CAN |
| 9     | Tab    | F9    | HT  | EM  |
| A     |        | F10   | LF  | SUB |
| B     | Home   | Esc   | VT  | ESC |
| C     | End    | F11   | FF  | FS  |
| D     | Enter  | F12   | CR  | GS  |
| E     | Insert | Ctrl+ | SO  | RS  |
| F     | Delete | Alt+  | SI  | US  |

| L \ H | 2  | 3 | 4 | 5 | 6 | 7   |
|-------|----|---|---|---|---|-----|
| 0     | SP | 0 | @ | P | ` | p   |
| 1     | !  | 1 | A | Q | a | q   |
| 2     | "  | 2 | B | R | b | r   |
| 3     | #  | 3 | C | S | c | s   |
| 4     | \$ | 4 | D | T | d | t   |
| 5     | %  | 5 | E | U | e | u   |
| 6     | &  | 6 | F | V | f | v   |
| 7     | '  | 7 | G | W | g | w   |
| 8     | (  | 8 | H | X | h | x   |
| 9     | )  | 9 | I | Y | i | y   |
| A     | ★  | : | J | Z | j | z   |
| B     | +  | ; | K | [ | k | {   |
| C     | ,  | < | L | \ | l |     |
| D     | -  | = | M | ] | m | }   |
| E     | .  | > | N | ^ | n | ~   |
| F     | /  | ? | O | _ | o | DEL |

# Parameter Setting List



\*\$%+PRO\*

**Program**



\*!BC\*

## **Barcode standard parameter setting list**

If you wish to display the current barcode reading configuration of your AS-8000CL imager over the host terminal/computer, scan the Barcode standard parameter setting list bar code.



\*!SY\*

## **System parameter setting list**

If you wish to display the current system configuration of your AS-8510 imager over the host terminal/computer, scan the System parameter setting list bar code.



## **String setting list**

If you wish to display the string format list, scan the String setting list bar code.



\*%SS\*

**Exit**

## Query present cradle firmware version



\*\$%+PRO\*

Program



\*!VR\*

### Firmware version list

If you wish to display the cradle and imager firmware versions, scan the “Firmware version list” barcode.



\*%SS\*

Exit

## Reset cradle to factory default settings



\*\$%-+IC%\*

### **WARNING: Default value initialization**

If you wish to return the AS-8000CL imager to all the factory default settings, scan the above barcode will perform the feature. However, the cradle will be set to factory default settings at the same time.



*\*0\** **0**



*\*1\** **1**



*\*2\** **2**



*\*3\** **3**



*\*4\** **4**



*\*5\** **5**



*\*6\** **6**



*\*7\** **7**



*\*8\** **8**



*\*9\** **9**



*\*A\** **A**



*\*B\** **B**



*\*C\** **C**



*\*D\** **D**



*\*E\** **E**



*\*F\** **F**



*\*%%\** **Finish**



## NOTICE:

This device complies with Part 15 of the FCC Rules. Operation shall be subject to the following two conditions:

- (1) This device may not cause harmful interface, and
- (2) This device must accept any interface received, including interface that may cause undesirable operation.

This equipment has been tested and complied with the limits for a Class a digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide a reasonable protection against harmful interface when the equipment is operated under a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interface to radio communications. Operation of this equipment in a residential area is likely to cause harmful interface in which case the user will be required to correct the interface at his own expenses.

**Note:** *All brands and trademarks shall belong to their respective owner.*

**Note:** *Specification is subject to changes without notice.*

## Using the ArgoxScan 8000CL

The ArgoxScan can automatically scan barcode at a distance. Simply aim and pull the trigger. Code scanning is performed along the center of the light bar emitted from the reading window. This bar must cover the entire code (see “How to Scan” in page 2).

Successful scanning shall be obtained by tilting the scanner with respect to the barcode to avoid direct reflections that impair the reading performance.

### Recommended Steps

When the required settings have been configured, all settings are stored in non-volatile memory of scanner and cradle after reading EXIT Label. Recommended steps are as follows.

- 1) Host interface will be automatically detected. User does not need to set host interface for the cradle.
- 2) Set interface to optimize protocol of cradle with your host in interface section.
- 3) Set system control of scanner, such as specific adjustments double confirm, indicator and scanning mode which you prefer usage in system control section.
- 4) Set code options of scanner for your usage in code option section. You must make sure to enable the symbology first, then Min./Max. code length, code ID checksum and truncate digits are also converted.
- 5) Set string format of the scanner, such as preamble, postamble Prefix, suffix, code ID and code name transmission for your application in string format section.

**Note:** *If still not work properly. Please contact your dealer for further information.*

**This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:**

- (1) This device may not cause harmful interference.**
- (2) This device must accept any interference received, including interference that may cause undesired operation.**

**Any changes or modifications (including the antennas) made to this device that are not expressly approved by the manufacturer may void the user's authority to operate the equipment.**

for mobile devices without co-location condition( the transmitting antenna is installed or located more than 20cm away from the body of user and near by person )

This Transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.

This equipment complies with FCC RF radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with a minimum distance of 20 centimeters between the radiator and your body.

**警告使用者:**

這是甲類的資訊產品，在居住的環境中使用時，可能會造成射頻干擾，在這種情況下，使用者會被要求採取某些適當的對策。

低功率電波幅性電機管理辦法

第十二條 經型式認證合格之低功率射頻電機，非經許可，公司、商號或使用者均不得擅自變更頻率、加大功率或變更原設計之特性及功能。

第十四條 低功率射頻電機之使用不得影響飛航安全及干擾合法通信；經發現有干擾現象時，應立即停用，並改善至無干擾時方得繼續使用。

前項合法通信，指依電信規定作業之無線電信。低功率射頻電機須忍受合法通信或工業、科學及醫療用電波輻射性電機設備之干擾。

**警告：電池若未妥善處理，可能會導致爆炸。**

請勿拆卸電池，或用火銷毀電池。請將電池放置於兒童拿不到的地方。請使用專用充電器充電，並請依照當地政府或法律規定妥善處理廢棄電池。

**CAUTION: EXPLOSION HAZARD**

Do not disassemble, short circuit, heat the battery or dispose of in fire. Store battery pack in a proper place. Do not expose to temperature above 60°C/140°F. Use specified charger only. Please dispose of the used batteries following the rules or laws issued by the local government.

# CONTENTS

## Chapter 1 Introduction

|                                   |    |
|-----------------------------------|----|
| Installation.....                 | 1  |
| How To Scan.....                  | 2  |
| Troubleshooting.....              | 3  |
| Wireless Connection.....          | 6  |
| Battery Charging.....             | 8  |
| Wireless Features.....            | 11 |
| Auto Update.....                  | 12 |
| Deep Sleep Mode.....              | 14 |
| Handcuff Mode (Leash Alarm).....  | 15 |
| Wireless Connectivity.....        | 16 |
| Inquiry Beep control.....         | 18 |
| Cradle Beep Loudness Control..... | 20 |
| Additional Features.....          | 22 |
| Default Setting.....              | 23 |
| Specification.....                | 24 |
| Indications of AS-8000CL.....     | 27 |
| Imager.....                       | 27 |
| Cradle.....                       | 28 |
| Programming the AS-8000CL.....    | 29 |

## Chapter 2 Parameter Setting

|                            |           |
|----------------------------|-----------|
| <b>Interface.....</b>      | <b>31</b> |
| Interface Selection.....   | 31        |
| Keyboard wedge.....        | 32        |
| RS-232.....                | 37        |
| Pin Assignments.....       | 40        |
| <b>System Control.....</b> | <b>42</b> |
| Scan.....                  | 42        |
| Indication.....            | 46        |
| <b>Code Option.....</b>    | <b>48</b> |
| UPCA.....                  | 48        |
| UPCE.....                  | 52        |
| EAN-13.....                | 56        |

|   |            |
|---|------------|
| EAN-8 .....   | 60         |
| Code 39 .....   | 64         |
| Interleaved 2 of 5 .....  | 68         |
| Industrial 2 of 5 .....   | 70         |
| Matrix 2 of 5 Eur .....   | 72         |
| Codabar .....   | 74         |
| Code-128 .....  | 77         |
| Code-93 .....   | 81         |
| Code-11.....  | 84         |
| MSI/Plessey.....  | 86         |
| UK/Plessey.....   | 88         |
| Telepen.....  | 90         |
| Standard 2 of 5 .....   | 92         |
| China Post .....  | 94         |
| Italian pharmacode (Code 32).....                               | 96         |
| Code-16K.....   | 98         |
| PDF-417.....  | 100        |
| EAN UCC Composite.....  | 102        |
| RSS-14.....   | 104        |
| RSS-Limited.....  | 106        |
| RSS-Expanded.....   | 108        |
| Micro-PDF.....  | 110        |
| <b>String Format.....</b>                                       | <b>112</b> |
| String Setting / Transmission (Prefix/Suffix).....              | 112        |
| String Setting / Transmission<br>(Preamble/Postamble).....      | 114        |
| String Setting / Transmission<br>(Insert Group Characters)..... | 116        |
| String Setting / Transmission (Others).....                     | 119        |
| <b>Appendix.....</b>  | <b>121</b> |
| Test Chart.....   | 121        |
| ASCII Code Table .....  | 124        |
| Parameter setting List.....                                     | 125        |