



In professional hands  
since 1886.

# The new generation Sandflex® Holesaw Sets

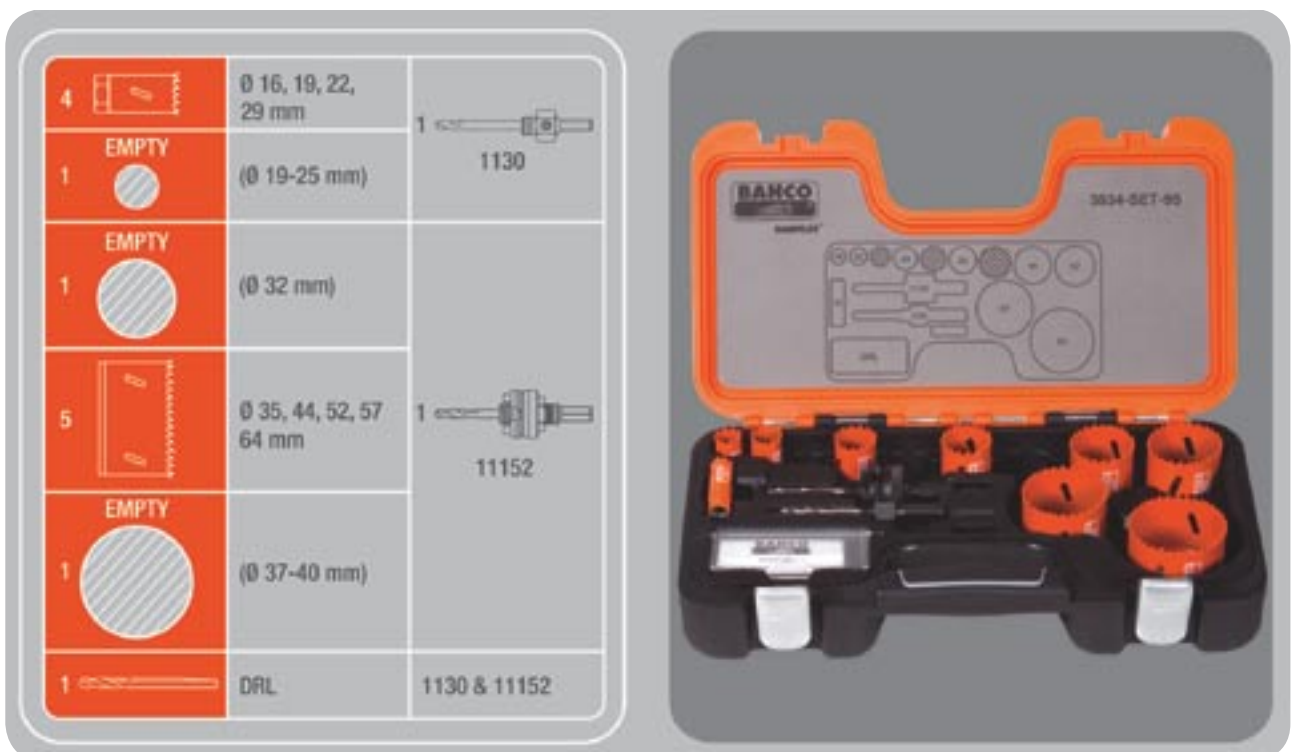


# Sandflex Holesaw Sets now in smarter, stackable cases



Sandflex holesaws are the natural choice for professionals the world over. To fit the individual needs we have designed 13 different complete case assortments. They come in new handy, lightweight heavy duty cases. Each case not only contains the set of holesaws and arbors. It also has empty spaces for additional holesaws of your personal choice, details of available sizes can be found on each individual sleeve. Thus all holesaws you may need will be at hand.

The new case also features a transparent lid pocket for accessories like spare drills, ejector spring and instruction leaflet. The leaflet is your guide for choosing the right operational speed and details of other available holesaw sizes.



The sleeve of each case clearly indicates the size and numbers of empty cavities for additional holesaws.

# The ultimate choice of arbors

Over the years Bahco have been at the forefront of developing arbors. The latest generation differs considerably from earlier ones. The most striking feature is that no tools are needed to change holesaws on any of Bahco's large, modern arbors. You just tighten it by hand. Never has the change of holesaws been so fast. This time saving feature is much appreciated by professionals and makes Bahco arbors the ultimate choice.

In addition arbors of the latest generation give a stable, vibration free holesaw-arbor combination. This is the result of eliminating the play between holesaw and arbor. The PD (power drive) version 3834-ARBR-11152 and 3834-ARBR-9100 are excellent holesaw-arbor combinations with this anti-vibration effect.



# Sets for various industries

Bahco have designed each set to fit the individual needs of professional tradesmen in the electrical, engineering, maintenance, water and sanitation industries. Pick the set of your choice and remember: each case has space for additional holesaws. Just check the sleeve.



## Set 3834-SET-42

**EAN code:** 731151 8241988

### Holesaws

3830-51-VIP	51 mm	2"
3830-76-VIP	76 mm	3"
3830-86-VIP	86 mm	3 3/8"
3830-111-VIP	111 mm	4 3/8"

### Arbors

3834-ARBR-9100 (PD type)	– for holesaws 30–100 mm	
3834-ES		

### Space prepared for 9 extra holesaws and 1 arbor

PCS	MM		INCH	
	from	to	from	to
1 x	16	19	5/8	3/4
1 x	19	22	3/4	7/8
1 x	19	25	3/4	1
1 x	32	–	1 1/4	–
1 x	32	35	1 1/4	1 3/8
1 x	37	38	1 7/16	1 1/2
1 x	37	44	1 7/16	1 3/4
1 x	37	57	1 7/16	2 1/4
1 x	37	64	1 7/16	2 1/2
1 x ARBR-930				



## Set 3834-SET-61

**EAN code:** 731151 8266431

### Holesaws

3830-44-VIP	44 mm	1 3/4"
3830-51-VIP	51 mm	2"
3830-57-VIP	57 mm	2 1/4"
3830-73-VIP	73 mm	2 7/8"
3830-86-VIP	86 mm	3 3/8"
3830-114-VIP	114 mm	4 1/2"

### Arbors

3834-ARBR-9100 (PD type)	– for holesaws 30–100 mm	
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### Space prepared for 7 extra holesaws and 1 arbor

PCS	MM		INCH	
	from	to	from	to
1 x	16	19	5/8	3/4
1 x	19	22	3/4	7/8
1 x	19	25	3/4	1
1 x	32	–	1 1/4	–
1 x	32	35	1 1/4	1 3/8
1 x	37	38	1 7/16	1 1/2
1 x	37	64	1 7/16	2 1/2
1 x ARBR-930				



## Set 3834-SET-62

**EAN code:** 731151 8228040

### Holesaws

3830-19-VIP	19 mm	3/4"
3830-21-VIP	21 mm	13/16"
3830-22-VIP	22 mm	7/8"
3830-29-VIP	29 mm	1 1/8"
3830-38-VIP	38 mm	1 1/2"
3830-48-VIP	48 mm	1 7/8"

### Arbors

3834-ARBR-930	– for holesaws 14–30 mm	
3834-ARBR-9100 (PD type)	– for holesaws 30–100 mm	
Chip brush		

### Space prepared for 6 extra holesaws (without chip brush)

PCS	MM		INCH	
	from	to	from	to
1 x	14	17	5/8	11/16
1 x	32	–	1 1/4	–
1 x	32	35	1 1/4	1 3/8
1 x	37	48	1 7/16	1 7/8
1 x	37	73	1 7/16	2 7/8
1 x	37	83	1 7/16	3 1/4



### Set 3834-SET-62-16/50

**EAN code:** 731151 8258887

**Holesaws**

3830-16-VIP	16 mm	5/8"
3830-20-VIP	20 mm	25/32"
3830-25-VIP	25 mm	1"
3830-32-VIP	32 mm	1 1/4"
3830-40-VIP	40 mm	1 9/16"
3830-50-VIP	50 mm	1 31/32"

**Arbors**

- 3834-ARBR-930  
– for holesaws 14–30 mm
- 3834-ARBR-9100 (PD type)  
– for holesaws 30–100 mm
- Chip brush



### Set 3834-SET-65-16/51

**EAN code:** 731151 8159900

**Holesaws**

3830-16-VIP	16 mm	5/8"
3830-20-VIP	20 mm	25/32"
3830-25-VIP	25 mm	1"
3830-32-VIP	32 mm	1 1/4"
3830-40-VIP	40 mm	1 9/16"
3830-51-VIP	51 mm	2"

**Arbors**

- 3834-ARBR-1130  
– for holesaws 14–30 mm
- 3834-ARBR-11152  
– for holesaws 32–210 mm
- 3834-DRL  
Chip brush



### Set 3834-SET-65-22/64

**EAN code:** 731151 8159917

**Holesaws**

3830-22-VIP	22 mm	7/8"
3830-29-VIP	29 mm	1 1/8"
3830-35-VIP	35 mm	1 3/8"
3830-44-VIP	44 mm	1 3/4"
3830-51-VIP	51 mm	2"
3830-64-VIP	64 mm	2 1/2"

**Arbors**

- 3834-ARBR-1130  
– for holesaws 14–30 mm
- 3834-ARBR-11152 (PD type)  
– for holesaws 30–210 mm
- 3834-DRL

**Space prepared for 6 extra holesaws (without chip brush)**

PCS	MM		INCH	
	from	to	from	to
1 x	19	22	3/4	7/8
1 x	19	30	3/4	1 3/16
1 x	32	35	1 1/4	1 3/8
1 x	37	40	1 7/16	1 9/16
1 x	37	73	1 7/16	2 7/8
1 x	37	83	1 7/16	3 1/4

**Space prepared for 6 extra holesaws (without chip brush)**

PCS	MM		INCH	
	from	to	from	to
1 x	19	22	3/4	7/8
1 x	19	30	3/4	1 3/16
1 x	32	35	1 1/4	1 3/8
1 x	37	48	1 7/16	1 7/8
1 x	37	73	1 7/16	2 7/8
1 x	37	83	1 7/16	3 1/4

**Space prepared for 6 extra holesaws (without chip brush)**

PCS	MM		INCH	
	from	to	from	to
1 x	14	17	5/8	11/16
1 x	19	20	3/4	25/32
1 x	19	25	3/4	1
1 x	32	–	1 1/4	–
1 x	37	40	1 7/16	1 9/16
1 x	37	83	1 7/16	3 1/4

### Set 3834-SET-72

**EAN code:** 731151 8044992

**Holesaws**

3830-19-VIP	19 mm	3/4"
3830-22-VIP	22 mm	7/8"
3830-29-VIP	29 mm	1 1/8"
3830-35-VIP	35 mm	1 3/8"
3830-44-VIP	44 mm	1 3/4"
3830-51-VIP	51 mm	2"
3830-64-VIP	64 mm	2 1/2"

**Arbors**

- 3834-ARBR-930  
– for holesaws 14–30 mm
- 3834-ARBR-9100 (PD type)  
– for holesaws 30–100 mm

**Space prepared for 5 extra holesaws**

PCS	MM		INCH	
	from	to	from	to
1 x	14	17	5/8	11/16
1 x	19	25	3/4	1
1 x	32	–	1 1/4	–
1 x	37	40	1 7/16	1 9/16
1 x	37	83	1 7/16	3 1/4





### Set 3834-SET-73

**EAN code:** 731151 8254339

#### Holesaws

3830-16-VIP	16 mm	5/8"
3830-22-VIP	22 mm	7/8"
3830-51-VIP	51 mm	2"
3830-57-VIP	57 mm	2 1/4"
3830-73-VIP	73 mm	2 7/8"
3830-76-VIP	76 mm	3"
3830-92-VIP	92 mm	3 5/8"

#### Arbors

- 3834-ARBR-930  
– for holesaws 14–30 mm
- 3834-ARBR-9100 (PD type)  
– for holesaws 30–100 mm
- 3834-DRL



### Set 3834-SET-86

**EAN code:** 731151 8224295

#### Holesaws

3830-25-VIP	25 mm	1"
3830-32-VIP	32 mm	1 1/4"
3830-35-VIP	35 mm	1 3/8"
3830-51-VIP	51 mm	2"
3830-54-VIP	54 mm	2 1/8"
3830-76-VIP	76 mm	3"
3830-92-VIP	92 mm	3 5/8"
3830-114-VIP	114 mm	4 1/2"

#### Arbors

- 3834-ARBR-1130  
– for holesaws 14–30 mm
- 3834-ARBR-11152 (PD type)  
– for holesaws 30–210 mm
- 3834-DRL x 2
- 3834-ADP



### Set 3834-SET-87

**EAN code:** 731151 8181772

#### Holesaws

3830-19-VIP	19 mm	3/4"
3830-22-VIP	22 mm	7/8"
3830-29-VIP	29 mm	1 1/8"
3830-38-VIP	38 mm	1 1/2"
3830-43-VIP	43 mm	1 11/16"
3830-48-VIP	48 mm	1 7/8"
3830-52-VIP	52 mm	2 1/16"
3830-65-VIP	65 mm	2 9/16"

#### Arbors

- 3834-ARBR-930  
– for holesaws 14–30 mm
- 3834-ARBR-9100 (PD type)  
– for holesaws 30–100 mm
- 3834-DRL
- 3834-ES

#### Space prepared for 6 extra holesaws

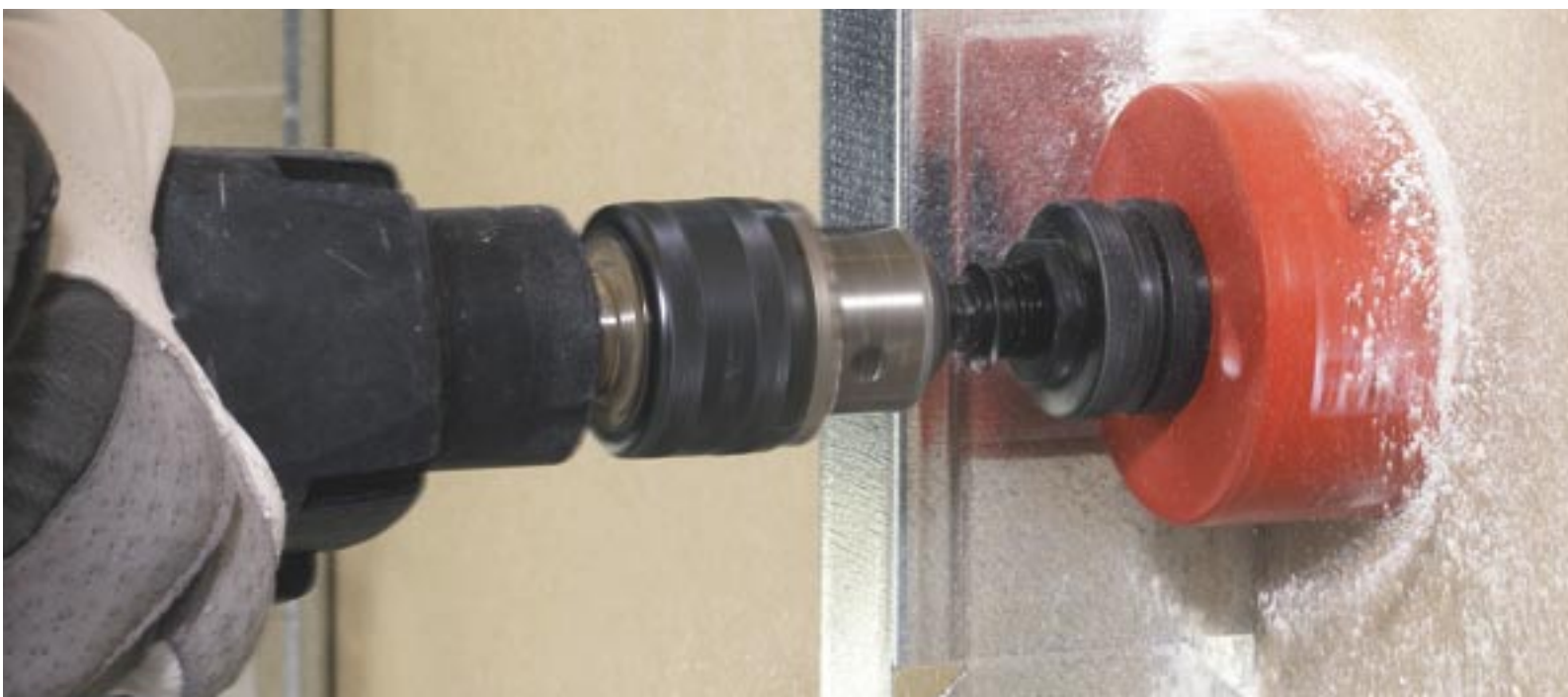
PCS	MM		INCH	
	from	to	from	to
1 x	19	25	3/4	1
1 x	32	–	1 1/4	–
1 x	32	35	1 1/4	1 3/8
1 x	37	38	1 7/16	1 1/2
1 x	37	44	1 7/16	1 3/4
1 x	37	64	1 7/16	2 1/2

#### Space prepared for 5 extra holesaws

PCS	MM		INCH	
	from	to	from	to
1 x	16	19	5/8	3/4
1 x	19	22	3/4	7/8
1 x	37	38	1 7/16	1 1/2
1 x	37	44	1 7/16	1 3/4
1 x	37	64	1 7/16	2 1/2

#### Space prepared for 4 extra holesaws

PCS	MM		INCH	
	from	to	from	to
1 x	14	17	5/8	11/16
1 x	19	25	3/4	1
1 x	32	–	1 1/4	–
1 x	32	35	1 1/4	1 3/8





### Set 3834-SET-92

**EAN code:** 731151 8044985

#### Holesaws

3830-16-VIP	16 mm	5/8"
3830-22-VIP	22 mm	7/8"
3830-25-VIP	25 mm	1"
3830-29-VIP	29 mm	1 1/8"
3830-32-VIP	32 mm	1 1/4"
3830-41-VIP	41 mm	1 5/8"
3830-51-VIP	51 mm	2"
3830-73-VIP	73 mm	2 3/4"
3830-83-VIP	83 mm	3 1/4"

#### Arbors

- 3834-ARBR-930  
– for holesaws 14–30 mm
- 3834-ARBR-9100 (PD type)  
– for holesaws 30–100 mm



### Set 3834-SET-94

**EAN code:** 731151 8166458

#### Holesaws

3830-16-VIP	16 mm	5/8"
3830-19-VIP	19 mm	3/4"
3830-25-VIP	25 mm	1"
3830-30-VIP	30 mm	1 3/16"
3830-35-VIP	35 mm	1 3/8"
3830-41-VIP	41 mm	1 5/8"
3830-51-VIP	51 mm	2"
3830-67-VIP	67 mm	2 5/8"

#### Arbors

- 3834-ARBR-1130  
– for holesaws 14–30 mm
- 3834-ARBR-11152 (PD type)  
– for holesaws 30–210 mm



### Set 3834-SET-95

**EAN code:** 731151 8159894

#### Holesaws

3830-16-VIP	16 mm	5/8"
3830-19-VIP	19 mm	3/4"
3830-22-VIP	22 mm	7/8"
3830-29-VIP	29 mm	1 1/8"
3830-35-VIP	35 mm	1 3/8"
3830-44-VIP	44 mm	1 3/4"
3830-52-VIP	52 mm	2 1/16"
3830-57-VIP	57 mm	2 1/4"
3830-64-VIP	64 mm	2 1/2"

#### Arbors

- 3834-ARBR-1130  
– for holesaws 14–30 mm
- 3834-ARBR-11152 (PD type)  
– for holesaws 30–210 mm
- 3834-DRL

#### Space prepared for 3 extra holesaws

PCS	MM		INCH	
	from	to	from	to
1 x	19	20	3/4	25/32
1 x	32	35	1 1/4	1 3/8
1 x	37	40	1 7/16	1 9/16

#### Space prepared for 3 extra holesaws

PCS	MM		INCH	
	from	to	from	to
1 x	32	–	1 1/4	–
1 x	37	40	1 7/16	1 9/16
1 x	37	83	1 7/16	3 1/4

#### Space prepared for 3 extra holesaws

PCS	MM		INCH	
	from	to	from	to
1 x	19	25	3/4	1
1 x	32	–	1 1/4	–
1 x	37	40	1 7/16	1 9/16

## General directions for use

- Selection of arbor. Select the proper arbor for the holesaw size and your power drill. If the arbor has drive pins, make sure they are engaged. For arbors with drive pins, slide pin ring back, screw holesaw onto arbor to shoulder, and push ring with pins into holesaw while backing off holesaw if necessary.
- Feed rate. Maintain positive feed rate, and always start cutting square to the workpiece.
- Removal of chips. Chip removal is extremely important. Withdraw holesaw intermittently to prevent clogging.
- Operation speed. The cutting speeds recommended can be found in the instructions leaflet in the Holesaw Sets. Variations from these recommendations may be chosen from your own experience.
- Lubricants. Always use a lubricant when cutting metal, as this increases the life of the holesaw.



**Sandflex® bi-metal saws.**

# **Preferred by professionals for over three decades**



When Sandflex bi-metal sawblades were introduced in 1969 they heralded a breakthrough in technology that has since made the Sandflex family of bi-metal saws and sawblades, the world standard of comparison for durability and performance. Performance that has made Sandflex the natural choice for professional users the world over.



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