

封底 封面

1 2

3 4

5 6

- 切刀
- 压线
- 齿刀
- 开槽
- 半穿
- 粘合

FCC statement

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

RF exposure warning

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment must be installed and operated in accordance with provided instructions and the antenna used for this transmitter must be installed to provide a separation distance of at least 20 cm from all persons and must not be co-located or operating in conjunction with any other antenna or transmitter.

NOTE: Any changes or modifications not expressly approved by the grantee of this device could void the user's authority to operate the equipment.

产品型号: Code 128
 物料编号为M27
 L820100003005
 物料名称为说明书

Product MI Router Pro
 Model: M27
 Manufacturer: Beijing Xiaomi Electronics Co., Ltd.
 Address: No.18 Yuan, Fido, Jingda Road, Beijing
 Economic/Technological Development Area, Beijing, China.

Mi Router Pro

Setup

Thank you for choosing Mi Router Pro
3 Steps to get online.

1

Download Mi Wi-Fi app

Scan the QR code to download and install the Mi Wi-Fi app.

2

Connect AC power and network cable

Connect AC power adapter to the router by attaching power cables. Connect the network cable to the WAN port.

* The other end of network cable should be connected to Fiber Modem/ADSL modem/network switch, or contact your ISP for assistance.

3

Connect to Wi-Fi and open the app

Connect your mobile device or computer to the Wi-Fi network (network name: Router_XXXX), open the Mi Wi-Fi app, and follow instructions.

* XXXX are the 4 last digits of the router's MAC address (see the bottom of the device).

Introduction

Learn about Mi Router Pro

- 4 antennae design. Stronger signal, better coverage**
4 omnidirectional antennae allow higher speed and better wall penetration.
- Dual-band AC network with MU-MIMO support**
Seamless connectivity with multiple devices, speed up to 2533Mbps.
- Compatible with Gigabit Ethernet broadband interface**
1 WAN port and 3 LAN ports.
- New and faster USB 3.0**
Connect external storage via USB and share files wirelessly.
- Manage your network using the mobile app**
Auto backup, sharing media files.
- Regular updates**
Equipped with the smart system MI Wi-Fi, which is constantly optimized and updated to improve stability and security.

Ports and buttons

12V 1.5A	Power adapter socket	Connect MI Router power adapter
USB	USB port	Connect USB device (supports USB 3.0)
Reset	Reset button	Press to reset the router
• • •	Gigabit LAN Ethernet ports	Connect devices using network cable
🌐	Gigabit WAN Ethernet ports	Connect MI Router to the Internet

*Use Gigabit-compatible network cables for best effect.

LED light

Here's what the colors of the LED light mean:

Off/Dim	The router is off or disconnected from the power source.
Yellow	The router is being updated (flashing) or rebooting (solid).
Blue	The router works normally (solid).
Red	The router is in power mode (flashing) or a system error occurred (solid).

See FAQ when the LED light is on.

FAQ

I connected the network cable and completed the setup process. Why can't I connect to the Internet?

Check if the cable is connected properly. Make sure you've entered the username and password provided by your network provider correctly. Test network using Mi Wi-Fi app, or try to open a website in your browser. Follow the instructions provided in the result of the network diagnosis. These are the possible problems and their solutions.

Error 678: Your network provider doesn't allow using the same account to login twice.
 Solution: Re-connect the network cable, turn off and reboot your Fiber Modem/ADSL modem/network switch, wait for 10 minutes, and try again.

Error 691: Your password is incorrect, or the account you're using has expired.
 Solution: Make sure your login and password are correct, confirm the information about your account with the network provider.

What is the default address and password of the admin platform?

MI Wi-Fi admin platform can be found at miwifi.com or 192.168.31.1. The default password is the same password you set during the initial setup.

Why is the LED light red after a reboot?

If the LED light is flashing red, it means that the router can't finish the reboot due to an error and has entered safe mode. In such case, your files are protected. You can connect the router to the computer via network cable, and then re-flash and restore your router. If the red light is steady, it means that the router can't finish the reboot and can't enter safe mode. Please contact your local MI Home or customer support to solve the problem.

项目号 ▶ M27	物料编号 ▶ L820100003005	印刷颜色 ▶ PANTONE 291C PANTONE 2925C PANTONE 7546C	物料材质 ▶ 157g 无光铜	
设计于 ▶ 段迪	物料名称 ▶ 说明书	成品尺寸 ▶ 163X110mm	特种工艺 ▶ 骑马钉X2	

1.目的：控制说明书的品质标准。

2.范围：适用于小米路由器说明书的产品的检验。

3.检验条件与环境：

3.1 常温、常湿即可。

3.2 避免阳光直晒。

3.3 所有产品检验项目均需在正常自然光和日光灯度为600-800ZUX光源条件下，眼睛距离产品约30cm,检查角度为45度(直观)进行检验。

3.4 检验时间10-12S。

4 职责

4.1 小米供应商负责对所有产品的检验与质量控制。

4.2 品质部：工厂品质部负责检验及质量控制。

5说明

5.1 检验依据：封样样品、图纸、工艺规范书等。

5.2 以下检验项目为常规要求，若另有特殊要求，以特殊要求为准

5.3 若有未设定的检验项目，可能影响到产品销售的，由品质提出，电商平面设计部与销售开会评审决定。

6.质量标准

6.1 印刷不良

定义：印刷区域有污点

检查方法：目测 菲林尺

6.1.1 整批产品印刷颜色一致，不能色差太大，反之拒收；

6.1.2 表面不得有脏污、划花、水干、异色、墨点等；

6.1.3 文字、图案清晰、位置准确、无内容错误残缺、印刷露白明显等不良现象。

6.2 表面处理

6.2.1 按工艺书要求，huber上光油及抗磨保护油用油正确，达到防纸屑掉落及抗磨150次以上的的要求。

6.2.2 表面干净、无脏污、划痕、水印。

6.3裁切

6.3.1 裁切尺寸准确，公差不得超过 $\pm 0.5\text{mm}$ ；

6.3.2 不可出现模切到字、图案等现象出现。