

619E018,024, 40QNB,QNH018,024 High Wall Fan Coil Units

Cancels: II 619E-18-2

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Installation, Start-Up and Service Instructions

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SAFETY CONSIDERATIONS

Installing and servicing air-conditioning equipment can be hazardous due to system pressure and electrical components. Only trained and qualified service personnel should install or service air-conditioning equipment.

Untrained personnel can perform basic maintenance, such as cleaning and replacing filters. All other operations should be performed by trained service personnel. When working on air-conditioning equipment, observe precautions in literature and on tags and labels attached to unit.

Follow all safety codes. Wear safety glasses and work gloves. Use quenching cloth for brazing operations. Have fire extinguisher available. Read these instructions *thoroughly*. Consult local building codes and National Electrical Code (NEC) for special installation requirements.

▲ WARNING

Before installing or servicing system, always turn off main power to system. There may be more than one disconnect switch. Turn off indoor fan coil power if applicable. Electrical shock can cause personal injury.

GENERAL

The heat pump high wall fan coil units (Fig. 1) come with supplemental electric heat. If your application requires heating, heat pump units must be used, both outdoors and indoors. See Table 1 for recommended system combinations.

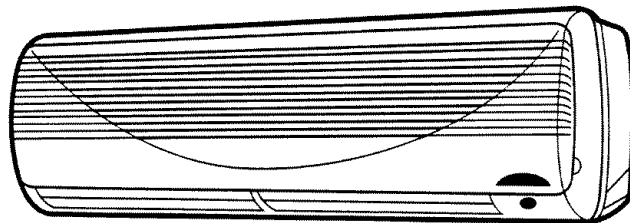


Fig. 1 — Typical High Wall Fan Coil Unit

Manufacturer reserves the right to discontinue, or change at any time, specifications or designs without notice and without incurring obligations.

Table 1 — System Combinations for Indoor and Outdoor Units

SYSTEM	INDOOR UNIT	OUTDOOR UNIT
Cooling Only Systems	40QNB018	38HDC, HDL018
	40QNB024	38HDL018, 38HDC,HDL024
	40QNB018 (2)	38HDS024*
	619ENX0180E0	538ANX, JNX018
	619ENX0240E0	538JNX018, 538ANX,JNX024
Heat Pump Systems	(2) 619ENX0180E0	538SNX024
	40QNH018	38BK018
	40QNH024	38BK024
	619ENX0180H0	538DNX018
	619ENX0240H0	538DNX024

*Multi-split systems can accommodate fan coil units of various types with one condensing unit. The combinations listed in this table are those which use only high-wall units (not in combination with any other type of fan coil unit). Refer to system presale literature or Price Pages for more details.

NOTE: Only match systems as shown in this table.

INSTALLATION

Refer to Table 1 to make sure the correct indoor unit(s) is installed with the correct outdoor unit.

Installation instructions for the fan coil units are contained in this manual. Refer to this manual for proper installation of the complete system. Note that the outdoor units are shipped with installation and service instructions for basic installation of the outdoor section. Be sure to make the modifications in Make Connections to the Outdoor Unit section on page 13 of this literature, so that the outdoor unit will operate properly with the control system. Be sure the unit will be operated within the application guidelines shown in Table 2. When installing the outdoor unit, note that for cooling operation below 55 F, it is necessary to equip the outdoor unit with the low ambient control accessory. The low ambient control is standard on multi-split units.

Refer to Table 3 for all recommended accessories when installing low ambient control.

To install this system, you will need:

- Indoor fan coil sections* with standard wireless remote controller
- Outdoor condensing unit
- A low-ambient or winter start kit (if required for your application)

*More than one fan coil unit may be used with the multi-split unit. Refer to multi-split system Price Pages for full details.

NOTE: Field-supplied refrigerant pipe, drain pipe, wire, etc., are also required to install unit.

Be sure you have the required parts before beginning installation. The indoor section uses a microprocessor control system to deliver optimum comfort and efficiency. Be sure to follow these instructions carefully to obtain proper functioning of the unit.

Table 3 — Recommended Accessories for Low Ambient Control

UNIT	LOW AMBIENT CONTROL	CRANKCASE HEATER	WINTER START KIT	ISOLATION RELAY	WIND BAFFLE
38BK, 538BNX	53DS-900---60	—	KAAWS0101AAA	KHAIR0101AAA	53DS-900---070
38HDC, 538ANX	53DS-900---60	KAACH1201AAA*	KAAWS0101AAA	—	53DS-900---070
38HDL, 538JNX	53DS-900---60	—	KAAWS0101AAA	—	53DS-900---070

*Not required for 38HDC018.

Step 1 — Complete Pre-Installation Checks

UNPACK UNIT — Store the unit in the original packaging until it is moved to the final site for installation. When removing the unit from the carton, lift by its 4 corners. Also, note that there is a plastic bag containing mounting screws taped to the mounting bracket.

INSPECT SHIPMENT — Upon receipt of shipment check the unit (Fig. 1) for damage. Forward claim papers directly to the transportation company. Manufacturer is not responsible for damage incurred in transit.

Table 2 — Application Ranges

COOLING MODE			
Maximum		Minimum	
Indoor Unit	Outdoor Unit	Indoor Unit	Outdoor Unit
95 F DB 71 F WB	115 F DB	67 F DB 57 F WB	55 F DB* 0° F DB†
HEATING MODE			
Maximum		Minimum	
Indoor Unit	Outdoor Unit	Indoor Unit	Outdoor Unit
80 F DB 71 F WB	75 F DB 65 F WB	55 F DB	0° F DB

LEGEND

DB — Dry Bulb
WB — Wet Bulb

*Single zone systems.
†Multi-zone systems.

NOTE: Unit may be equipped with a low-ambient control or winter start kit that will allow operation down to -20 F.

Check all items. See Table 4. If any item is missing notify your distributor. To prevent loss or damage, leave all parts in their original packages until installation.

Step 2 — Select Location — Consult local building codes and NEC for special installation requirements.

There are several ways to install the unit for different types of wall construction. These instructions do not cover all installation methods. As a typical installation, these instructions focus primarily on mounting the unit to wall studs in new construction. See Fig. 2 for unit dimensions and Fig. 3 for required clearances. **Plan your installation carefully before you begin.** Listed below are some guidelines to follow when determining a location for the unit.

1. Place the unit so it faces the normal location of room occupants.
2. Allow sufficient space for airflow clearance, wiring, refrigerant piping, and unit servicing. See Fig. 2 and 3.
3. Select walls that are:
 - a. Strong enough to support the unit's weight.
 - b. Accessible to convenient condensate drainage.
 - c. Free of obstacles that may block air circulation to the fan coils.
 - d. Outside walls (if possible) to make piping easier.

- Place the top of the fan coil unit up to 10 ft above floor level, making sure the unit is at least 10 in. down from the ceiling to permit proper air intake. Also, make sure that the unit is not placed directly over anything to prevent filter removal or block airflow.
- Make sure units are easily accessible to electrical power.
- Refrigerant piping can enter the unit through the prepunched holes. Refrigerant piping can run up or down along the wall, to the right or left along the wall, straight through the wall, or into the wall (Fig. 4).

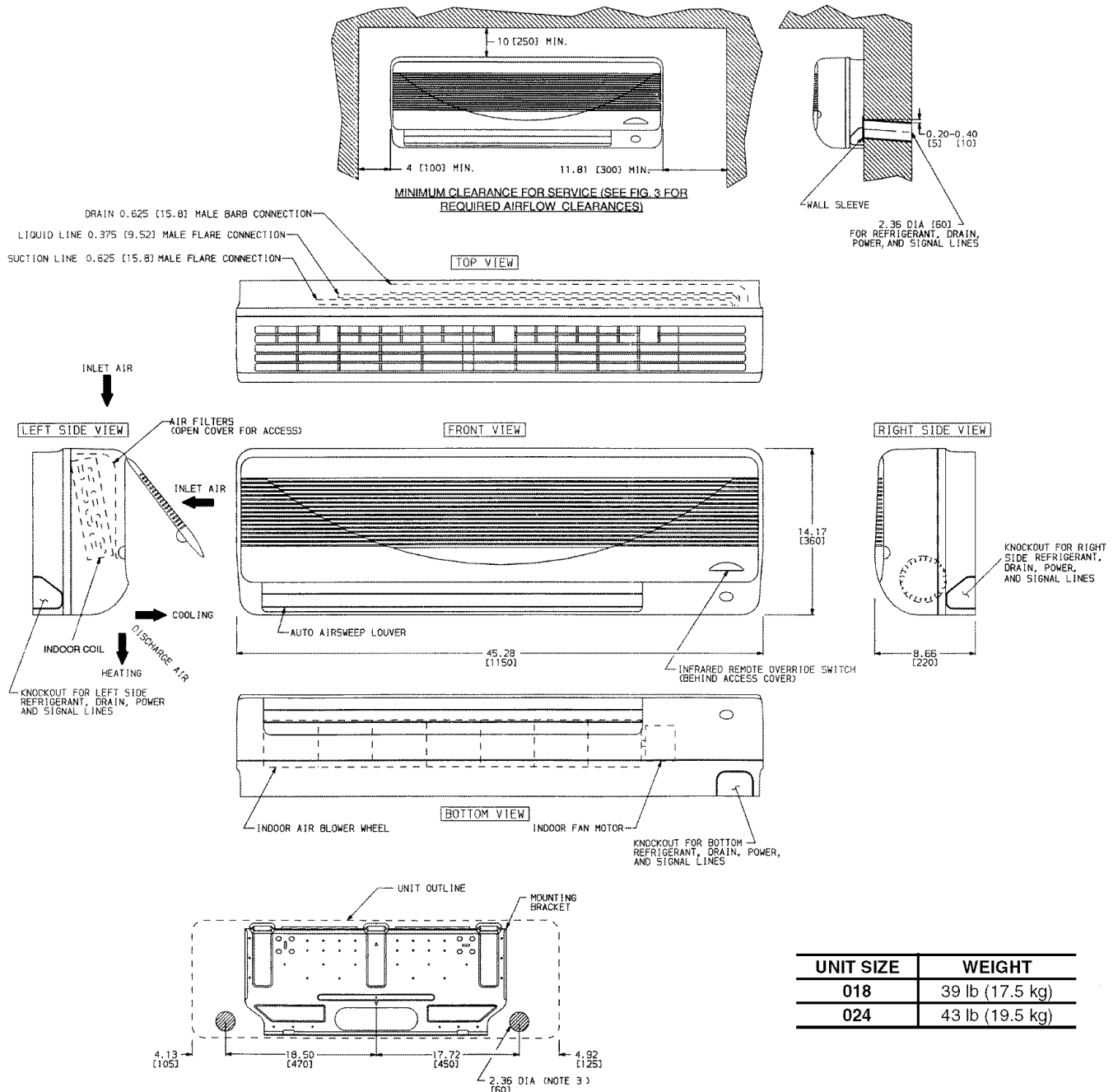
Once the piping is through the wall, it can run inside walls, in ceilings, between floors, or straight to the outside.

NOTE: Run refrigerant piping as directly as possible, and avoid any unnecessary turns or bends.

- Condensate piping can be directed through the inside wall to an approved drain, or directed straight outside.

NOTE: The piping hole for the condensate line must be sloped downward to ensure proper drainage.

See Tables 5A-5F for maximum line length.



NOTES:

- Dimensions in () are in millimeters.
- ➔ Direction of airflow.
- Refrigerant, drain, and power connections may be made in unit rear, bottom, left side, or right side.

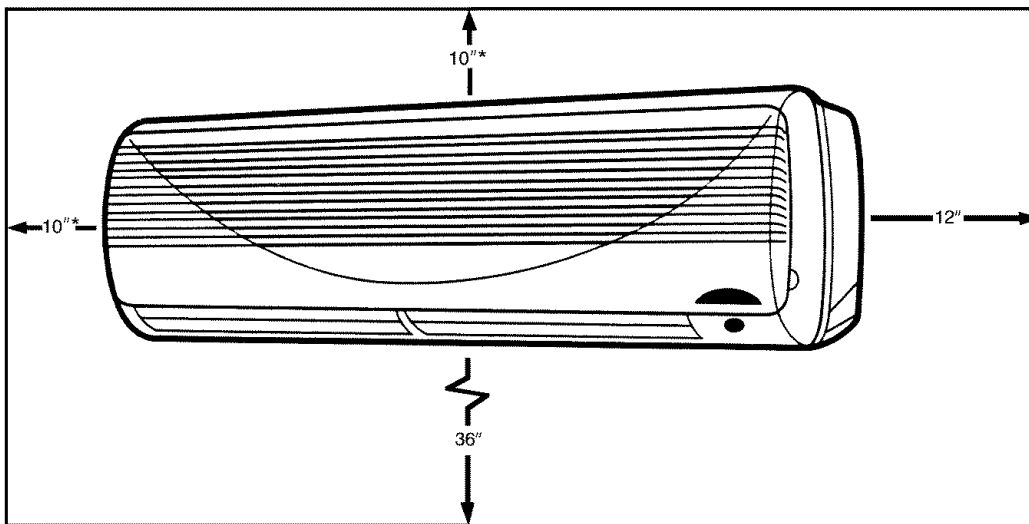
- Refrigerant is metered by AccuRater® device in the fan coil unit. A thermostatic expansion valve is used in the outdoor unit on multi-split applications. Insulate both refrigerant lines on heat pump and multi-split applications.
- The 4-in. left side clearance is an absolute minimum. Clearances of 10-in. are recommended for proper unit operation.
- Do not insert a trap in condensate drain line. The drain is internally trapped.

Fig. 2 — Fan Coil Dimensional Drawing

Table 4 — High Wall Unit Package Contents

ITEM	QUANTITY
Unit Mounting Template	1
Unit Mounting Bracket	1
1-in. Lag Screws For Unit Mounting	8
Hollow Wall Anchor Bolts For Unit Mounting	5
Wall Sleeve With Wall Cap	1
Infrared Wireless Remote Control Assembly	1
AAA Batteries (For Remote Control)	2
Remote Control Mounting Bracket	1
3/8-in. Lag Screws For Remote Mounting Bracket	2
35 ft Long High Voltage Power Wiring (2-wire with ground)	1
35 ft Long Low Voltage Thermistor Wiring (16/3 wire)	1
AccuRater® Body and Piston*	1
Owner's Manual	1
Installation Instructions	1
Warranty Registration Card	1

*For heat pumps: additional heating AccuRater body and piston shipped with outdoor unit.

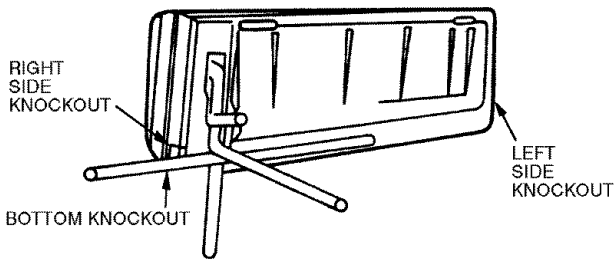


*A clearance of 4 in. is the absolute minimum. A 10-in. clearance is recommended for proper operation.

NOTE: Remove unit front cover for control box access.

Fig. 3 — Minimum Required Clearances

POSSIBLE PIPING DIRECTIONS



PREPUNCHED HOLES

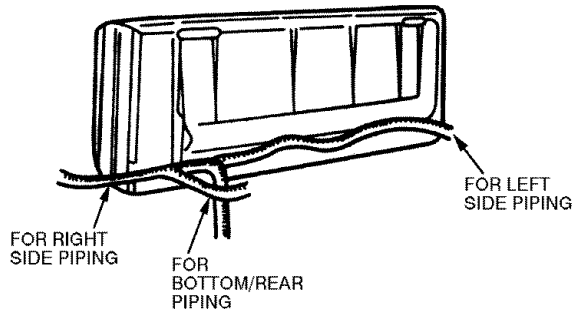


Fig. 4 — Refrigerant Piping

Step 3 — Attach Mounting Bracket to Wall

1. Decide how the refrigerant will be piped. If necessary, knock out the appropriate pre-punched holes (Fig. 4) on the unit for piping and electrical connections.
2. Remove the bracket from the fan coil unit.
3. Using a carpenter's level, fasten the mounting brackets *into the studs in the wall* at least 10 in. away from the ceiling with the 8 screws provided. Always be sure to insert screws into the top 2 holes indicated in Fig. 5. Make sure the attached bracket will support a 200 lb vertical load. For a masonry wall, anchor shields can be used to attach the bracket to the wall.

4. Temporarily hang the unit on the bracket to check location and level.

CAUTION

If mounting bracket is not mounted level, the indoor section will be mounted unevenly, and condensate drainage water may drip onto the floor. Also, a gap between the bracket and the wall may result in vibration and noise from the indoor section.

5. Mark and cut condensate and piping holes.
 - a. For piping through the wall, mark the wall below the condensate connection and cut a 2 1/2-in. hole into the wall at either point "A" or point "B" in Fig. 6.

NOTE: The 2 1/2-in. hole must be made at a downward slope to ensure proper condensate drainage. See Fig. 7. Slope the condensate line at a minimum pitch of 1/4-in. per foot of line. The condensate line cannot be run up for upper piping connections — only refrigerant lines may be run up.

- b. Push the wall sleeve (factory supplied with the unit) through the 2 1/2-in. wall opening.

Step 4 — Connect Refrigerant Piping — Fan coil units may be connected to the outdoor units using field-supplied refrigerant grade piping. Refer to Tables 5A-5F for the correct size piping. The length of refrigerant pipe depends on the unit placement and building structure; run pipes as directly as possible. For piping requirements over 50 ft of total run, or more than 25 ft of lift, consult the long line application guidelines, or contact your local representative. For multi-split systems, the maximum pipe length is 50 ft.

CAUTION

DO NOT BURY MORE THAN 36 IN. OF REFRIGERANT PIPE IN THE GROUND. If any section of pipe is buried, there must be a 6-in. vertical rise to the valve connections on the outdoor unit. If more than the recommended length is buried, refrigerant may migrate to the cooler, buried section during extended periods of unit shutdown, causing refrigerant slugging and possible compressor damage at start-up.

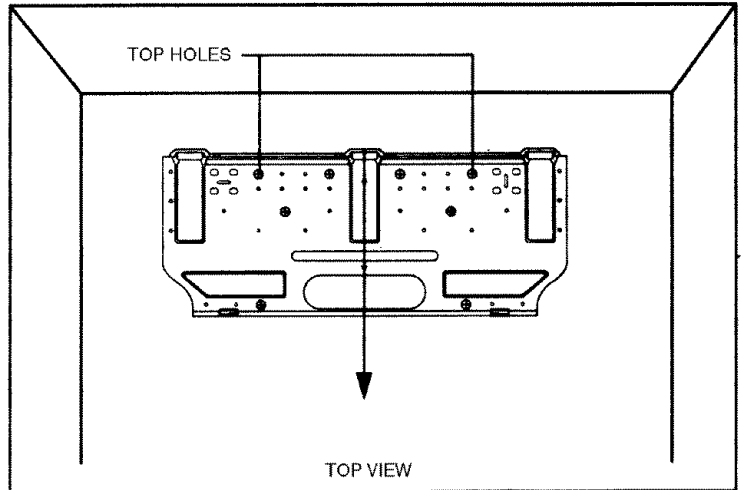
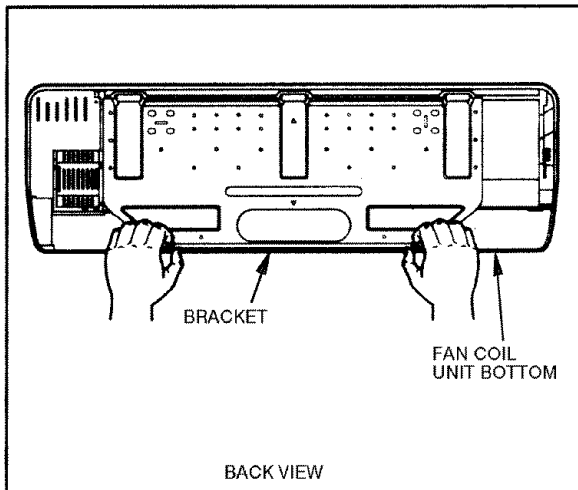
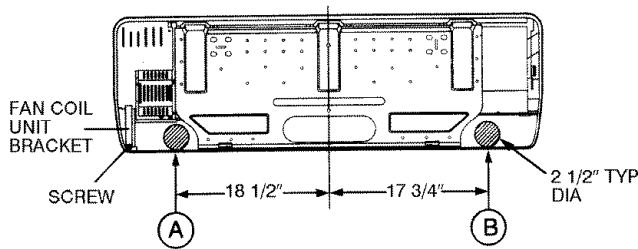


Fig. 5 — Bracket Mounting

Use the following instructions to connect piping.

1. Install insulation. Insulate **all refrigerant lines on heat pumps** and multi-split systems to prevent condensation. It is extremely important that all refrigerant lines and the AccuRater® metering device be insulated on heat pumps. On cooling only units, the liquid line may be left uninsulated. Use any acceptable heat resistant, closed-cell foam insulation (minimum 3/8-in. wall thickness). When insulating piping, cap the ends and slide insulation over the piping. Insulation can also be cut and placed over piping.
2. Run the liquid and gas refrigerant piping.
 - a. Run pipes as directly as possible, and avoid any unnecessary turns and bends.
 - b. **Suspend the refrigerant pipes so that the insulation is not damaged and vibrations are not transmitted to the structure.**
 - c. **Leave slack in the refrigerant pipe between the structure and the unit to absorb vibrations.**
 - d. Install the factory-supplied flare connection and AccuRater metering device in the liquid line at the fan coil unit (Fig. 8). Make sure the arrow on the metering device body points **AWAY FROM** the fan coil unit. Use Table 7 to verify that the correct piston for your system has been shipped with the unit.

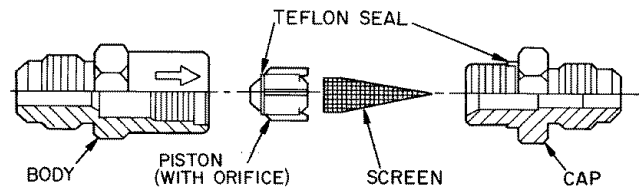


NOTE: Use either point "A" or point "B."

Fig. 6 — Wall Hole Location for Rear Piping

NOTE: No AccuRater device is installed on multi-split systems. Multi-split systems have a TXV (thermostatic expansion valve) in the condensing unit for refrigerant metering and control.

- e. On heat pump installations, install the factory-supplied piston in the AccuRater metering device located in the service valve on the outdoor unit (Fig. 9). Make sure the Teflon seal on the piston faces toward the outdoor unit. Use Table 7 to verify the correct piston for your system has been shipped with the unit. Refer to the outdoor installation instructions for more details.
 - f. Install a field-supplied liquid line filter drier near the outdoor unit. On heat pump systems, a bi-flow filter drier must be used. **DO NOT install a filter drier in multi-split systems.**
3. Insulate and caulk the wall openings to reduce air infiltration and refrigerant pipe vibrations on the structure.
 4. Evacuate the piping, if necessary. If either the refrigerant piping or the indoor coil is exposed to atmospheric conditions, it must be evacuated to 1000 microns to eliminate contamination and moisture in the system.



NOTE: Arrow on AccuRater body points in free flow direction away from the coil.

Fig. 8 — AccuRater Metering Device in Liquid Line (Bypass Type Components); Cooling

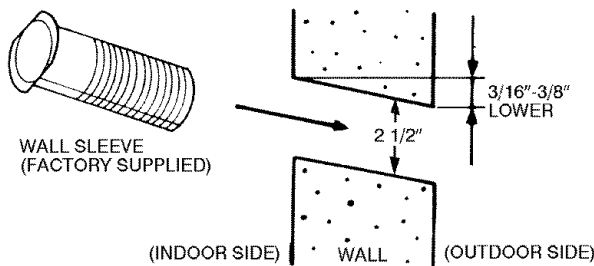


Fig. 7 — Piping Hole

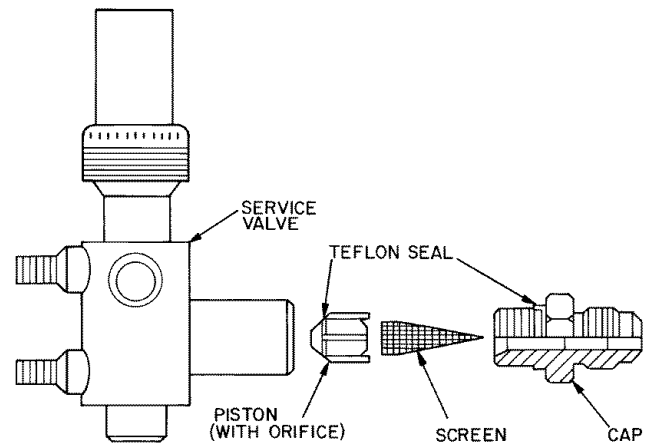


Fig. 9 — AccuRater Metering Device at Service Valve (Bypass Type Components); Heating

Table 5A — Physical Data — 38HDC, 538A Condensing Units

UNIT SIZE	018	024
NOMINAL CAPACITY (Tons)	1½	2
OPERATING WEIGHT (lb)	150	154
REFRIGERANT TYPE Control (Cooling) Charge (lb)	R-22 AccuRater® Piston at Fan Coil Unit See Table 6	
OUTDOOR FAN Rpm Diameter (in.)...No. of Blades Pitch (Degrees) Motor Hp Nominal Air Cfm	Propeller, Direct Drive 850 18...3 25 1/8 1720	
OUTDOOR COIL Face Area (sq ft)...No. of Rows Fins/in.	Copper Tube, Aluminum Fin 6.1...1.5 15	
CONTROLS High-Pressure (psig) Cut-in Cutout Low-Pressure (psig) Cut-in Cutout Fusible Plug Control Voltage*	320 ± 20 426 ± 7 22 ± 5 7 ± 3 210 F 24	
REFRIGERANT LINES Connection Type Liquid Line OD (in.) Vapor Line OD (in.) Maximum Length (ft) Maximum Lift Fan Coil (Above Outdoor) (ft) Maximum Lift Fan Coil (Below Outdoor) (ft)	Sweat 3/8 5/8 200 65 150	

*24 v and a minimum of 40 va is provided in the fan coil unit.

Table 5B — Physical Data — 38HDL, 538JNX Condensing Units

UNIT SIZE	018	024
NOMINAL CAPACITY (Btuh)	18,000	24,000
UNIT OPERATING WEIGHT (lb)	130	136
REFRIGERANT TYPE Control Charge (lb)	R-22 AccuRater® Piston at Fan Coil Unit See Table 6	
OUTDOOR FAN Rpm Diameter (in.)...No. of Blades Fan Pitch (Deg) Motor Hp Nominal Airflow (cfm)	Propeller Type, Direct Drive, Horizontal 850 18...3 25 1/8 1720	
OUTDOOR COIL Face Area (sq ft)...No. of Rows Fins per inch	Copper Tube, Aluminum Plate Fin 6.1...1 20	
CONTROL PRESSURE/STAT Low Pressure Cut-out (psig) Cut-in. (psig) Fusible Plug	Settings 7 ± 3 22 ± 5 210 F	
REFRIGERANT LINES Connection Type Maximum Length (ft) Maximum Lift (ft) — Fan Coil (Above Outdoor) Maximum Lift (ft) — Fan Coil (Below Outdoor)	Sweat 100 65 75	

Table 5C — Physical Data — Multi-Split Condensing Units

UNIT SIZE	024
NOMINAL CAPACITY (Tons)	2
OPERATING WEIGHT (lb)	159
REFRIGERANT TYPE	R-22
Control (Cooling)	TXV in Condensing Unit
Charge (lb)*	See Table 6
Circuit A	—
Circuit B	—
OUTDOOR FAN	Propeller, Direct Drive
Rpm	850
Diameter (in.)...No. of Blades	18...3
Pitch (Degrees)	27
Motor Hp	1/8
Nominal Air Cfm	1720
OUTDOOR COIL	Copper Tube, Aluminum Fin
Face Area (sq ft)...No. of Rows	6.1...2
Fins/in.	15
CONTROLS	
High-Pressure (psig)	
Cut-in	320 ± 20
Cutout	426 ± 7
Low-Pressure (psig)	
Cut-in	22 ± 5
Cutout	7 ± 3
Fusible Plug	210 F
Control Voltage	24
REFRIGERANT LINES	
Connection Type	Sweat
Vapor Supply Line Quantity...OD (in.)	2...3/8
Vapor Return Line Quantity...OD (in.)	2...5/8
Maximum Length (ft)	50
Maximum Lift Fan Coil (Above Outdoor) (ft)	30†
Maximum Lift Fan Coil (Below Outdoor) (ft)	30†
EXTERNAL FINISH	Alpine Mist (Beige)

LEGEND

TXV — Thermostatic Expansion Valve

*Charge is based on 25 ft of interconnecting line.

†Maximum system lift is 30 ft between lowest system component and highest system component.

Table 5D — Physical Data — Cooling Only High Wall Fan Coil Units

UNIT SIZE	018	024
NOMINAL CAPACITY (Tons)	1 1/2	2
NOMINAL SIZE (Btuh)	18,000	24,000
OPERATING WEIGHT (lb)	38.5	42.9
MOISTURE REMOVAL RATE (Pints/Hr)	5.6	6.3
FINISH	White	
REFRIGERANT	R-22	
Control (Cooling)	AccuRater® Metering Device	
System Charge Required (lb)*	4.6	5.3
INDOOR FAN	Direct Drive Centrifugal	
Rpm...Cfm High	1120...550	1470...570
Rpm...Cfm Medium	1050...500	1370...466
Rpm...Cfm Low	950...450	1270...417
Motor Watts	44	49
Blowers — No. ...Size (in.)	2...3.94 x 17.8	2...3.94 x 17.8
INDOOR COIL	Copper Tube, Aluminum Fin	
Face Area (sq ft)	2.56	2.56
No. of Rows	2	3
Fins/in.	15.9	18.1
Circuits	2	3
FILTERS	Cleanable	
(Quantity) Size (in.)	(3) 11 1/2 x 17 3/4	
AIRSWEEP	Manual	
Horizontal	Automatic	
Vertical		
CONTROLS	Integrated Microprocessor	
Remote Controller	Wireless	
Freeze Protection	Yes	
Auto. Restart	Yes	
Diagnostics	Yes	
Timer Mode	24-Hour Startup/Shutdown Type	
Test Mode	Yes	
Dehumidification Mode	Yes	
Fan Mode	High/Medium/Low/Auto.	
Control Voltage	24 v	
REFRIGERANT LINES	Male Flare	
Connection Type		
Liquid Line OD (in.)	3/8	3/8
Vapor Line OD (in.)	5/8	5/8
CONDENSATE DRAIN CONNECTION (in.)	5/8 OD, 7/16 ID	

*Full factory charge shipped in outdoor unit. Charge shown is for smallest system combination and is determined based on 25 ft of line.

Table 5E — Physical Data — Outdoor Heat Pump Units

UNIT SIZE	018	024
NOMINAL CAPACITY (Tons)	1½	2
OPERATING WEIGHT (lb)	154	167
REFRIGERANT TYPE	R-22	
Control (Cooling)	AccuRater® Piston at Fan Coil Unit	
Control (Heating)	AccuRater Piston at Outdoor Unit	
Charge (lb)*	See Table 6	
CRANKCASE HEATER (Watts)	19	19
OUTDOOR FAN	Propeller, Direct Drive	
Rpm	850	850
Diameter (in.)...No. of Blades	18...3	18...3
Pitch (Degrees)	25	27
Motor Hp	1/8	1/8
Nominal Air Cfm	1720	1720
OUTDOOR COIL	Copper Tube, Aluminum Fin	
Face Area (sq ft)...No. of Coils	6.1...1.5	6.1...2
Fins/in.	15	15
CONTROLS		
High-Pressure (psig)		
Cutout	320 ± 20	
Cut-in	426 ± 7	
Liquid Line Low-Pressure (psig)		
Cutout	7 ± 3	
Cut-in	22 ± 5	
Fusible Plug	210 F	
Defrost Method	Time and Temperature Defrost	
Accumulator	Yes	
Control Voltage†	24 v	
REFRIGERANT LINES	Sweat—Suction; Flare—Liquid	
Connection Type		
Liquid Line OD (in.)	3/8	3/8
Vapor Line OD (in.)	5/8	5/8
Maximum Length (ft)	200	200
Maximum Lift (Fan Coil Above) (ft)	65	65
Maximum Lift (Fan Coil Below) (ft)	150	150

*These units are shipped with a holding charge only.

†A 24-v transformer is provided in the fan coil unit; size 018 and 024 units have their own transformers.

Table 5F — Physical Data — Heat Pump High Wall Fan Coil Units

UNIT SIZE	018	024
NOMINAL CAPACITY (Tons)	1½	2
NOMINAL SIZE (Btuh)	18,000	24,000
OPERATING WEIGHT (lb)	38.5	42.9
MOISTURE REMOVAL RATE (Pints/Hr)	5.6	6.3
FINISH	White	
REFRIGERANT	R-22	
Control (Cooling)	AccuRater® Piston in Fan Coil	
Control (Heating)	AccuRater Piston in Outdoor Unit	
Charge Required (lb)	See Table 6	
INDOOR FAN	Direct Drive Centrifugal	
Rpm/Cfm High	1250/530	1470/570
Rpm/Cfm Medium	1150/490	1400/466
Rpm/Cfm Low	1050/430	1300/447
Motor Watts	42.3	49
Blowers Quantity...Size (in.)	2...3.94 x 17.8	2...3.94 x 17.8
INDOOR COIL	Copper Tube, Aluminum Fin	
Face Area (sq ft)	2.56	2.56
No. of Rows	2	3
Fins/in.	15.9	18.1
Circuits	2	3
FILTERS	Cleanable	
Quantity...Size (in.)	2...11½ x 17¾	
AIRSWEEP		
Horizontal	Manual	
Vertical	Automatic	
CONTROLS	Integrated Microprocessor	
Remote Controller Options	Wireless	
Diagnostics	Yes	
Defrost Method	Demand Defrost	
Timer Mode	Yes	
Warm Start Feature	Yes	
Test Mode	Yes	
Freeze Protection	Yes	
Dehumidification	Yes	
Auto. Changeover	Yes	
Fan Mode	High/Medium/Low/Auto.	
Auto Restart	Yes	
Control Voltage	24 v (provided)	
REFRIGERANT LINES	Flare	
Connection Type	3/8	
Liquid Line OD (in.)	5/8	
Vapor Line OD (in.)		
CONDENSATE DRAIN CONNECTION (in.)	5/8 OD, 7/16 ID	

*Outdoor unit is shipped with a holding charge. The amount of the charge is determined based on 25 ft of line.

Table 6 — Refrigerant Charge

HIGH WALL SYSTEM (Btuh)	INDOOR UNIT	OUTDOOR UNIT	FACTORY CHARGE	OPERATING CHARGE (lb)* (25-50 ft tubing)	ADDED CHARGE* (over 50 ft tubing)
Cooling Only					
18,000	40QNB018 619ENX018	38HDC018 538ANX	Operating Charge	3.6	.58 Oz. For each foot over 50'
		38HDL018 538JNX		3.8	
24,000	40QNB024 619ENX024	38HDL018 538JNX	Operating Charge	3.8	
		38HDC024 538ANX	5.3	6.0†	
		38HDL024 538JNX	Operating Charge	4.4	
Heat Pumps					
18,000	40QNH018 619ENX018	38BK018-3 538DNX	2.0 Holding Charge	4.95†	.58 Oz. For each foot over 50'
24,000	40QNH024 619ENX024	38BK024-3 538DNX	2.0 Holding Charge	5.10†	
Multi-Split					
24,000	(2) 40QNB018 (2) 619ENX018	38HDS024 538SNX	Operating Charge	4.1	Not Applicable

*Charge amount determined based on 25 ft of line. Check charge for longer lines using super-heat method. See outdoor unit installation, start-up, and service instructions for system charging procedures. No additional charge is needed from 25 to 50 ft of line length.

†Total system charge.

Table 7 — Piston Requirements for Elevation Differences

INDOOR COIL BELOW OUTDOOR UNIT					
Elevation Difference	38HDC* 538ANX	38HDL018* 538JNX018	38HDL024* 538JNX024	38BK 538DNX	
	Indoor Piston Size 018/024	Indoor Piston Size 018/024	Indoor Piston Size 024	Indoor Piston Size 018/024	Outdoor Piston Size 018/024
Standard	49/57	49/53	57	51/59	47/52
26- 50'	45/53	45/49	53	47/55	47/52
51- 75'	43/52	43/47	52	45/53	51/57
76-100'	42/49	N/A	N/A	43/52	53/59
101-125'	40/47	N/A	N/A	42/49	55/61
126-150'	39/47	N/A	N/A	41/49	57/62
INDOOR COIL ABOVE OUTDOOR UNIT					
Elevation Difference	38HDC* 538ANX	38HDL018* 538JNX018	38HDL024* 538JNX024	38BK 538DNX	
	Indoor Piston Size 018/024	Indoor Piston Size 018/024	Indoor Piston Size 024	Indoor Piston Size 018/024	Outdoor Piston Size 018/024
Standard	49/57	49/53	57	51/59	47/52
26-50'	53/61	53/57	61	55/63	47/52

*No piston in outdoor unit.

NOTE: The multi-split systems do not use the AccuRater® device. They have a TXV in the condensing unit for refrigerant metering and control.

Step 5 — Connect Condensate Drain Line — Observe all local sanitary codes when installing condensate drains.

1. Connect the drain line by inserting a 5/8-in. (inside diameter) rigid PVC pipe over the drain connection. Refer to Fig. 10.

CAUTION

The drain tube extension must be securely fastened to the condensate drain. Failure to do so can result in condensate water dripping onto the floor.

2. To ensure regular flow of condensate water, the drain pipe should be pitched toward an open drain or sump at a downward slope of at least 1/4-in. per foot. Refer to Fig. 11.

IMPORTANT: Be sure the drain piping has no slack which might form a trap. Do not insert a trap in the drain line; the drain is internally trapped.

3. Insulate the condensate drain lines that are located in or above an occupied area with a condensate proof material such as polyurethane or neoprene.

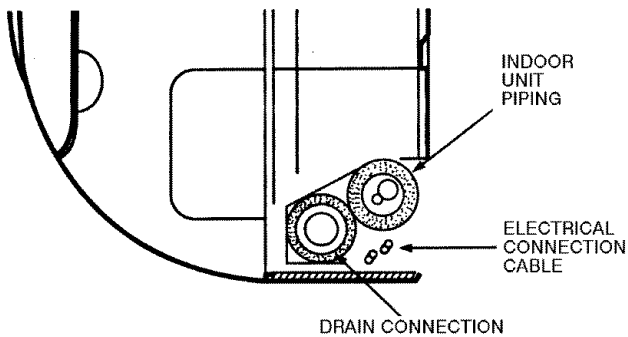


Fig. 10 — Drain Connection (Right Side Shown When Facing Fan Coil Unit)

Step 6 — Make Electrical Connections — Be sure field wiring complies with local building codes and NEC, and unit voltage is within limits shown in Table 8. Refer to Table 9 for units with electric heat.

Contact local power company to correct improper line voltage.

WARNING

To avoid personal injury or damage to unit, do not make electrical connections until all power sources are shut down, locked out, and tagged off. Failure to do so could result in personal injury or unit damage.

CAUTION

Operation of unit on improper line voltage constitutes abuse and could affect warranty. Refer to Table 8 for permissible operating limits. Do not install unit in system where voltage may fluctuate above or below permissible limits.

NOTE: Use type NM power cable only (per NEC; provided for fan coil units only) between disconnect switch and unit.

NOTE: Install the branch circuit disconnect (field supplied) per NEC of adequate size to handle the unit's starting current. Locate the disconnect within sight from and readily accessible from the unit, per Section 440-14 of NEC. Some codes allow the indoor unit to share a disconnect with the outdoor unit if the disconnect can be locked; check local code before installing in this manner. To make electrical connections:

1. Remove the screws holding the front cover of the fan coil unit, and remove the front cover. Save the screws and screw covers for reinstallation.
2. Remove the control box strain relief clamp (see Fig. 12).
3. Remove any factory test leads still connected to the power terminal box. These leads (if applicable) are for factory testing only and cannot be used for power connections.

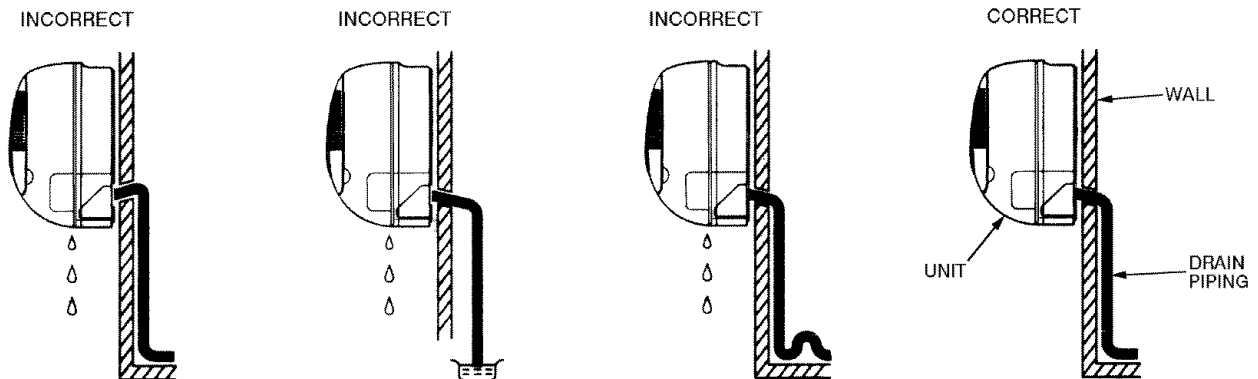
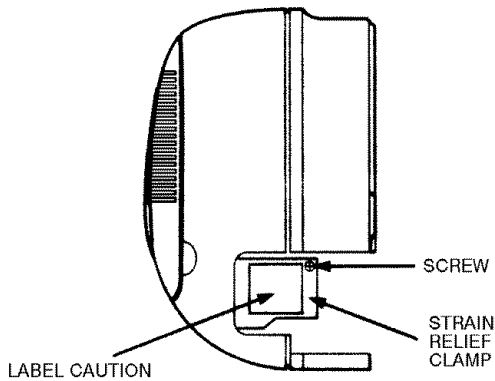


Fig. 11 — Drainage System (Rear Piping Shown)



NOTE: This shows item locations only. Front cover of fan coil unit must be removed to access terminal boards.

Fig. 12 — Fan Coil Unit Wiring Preparation

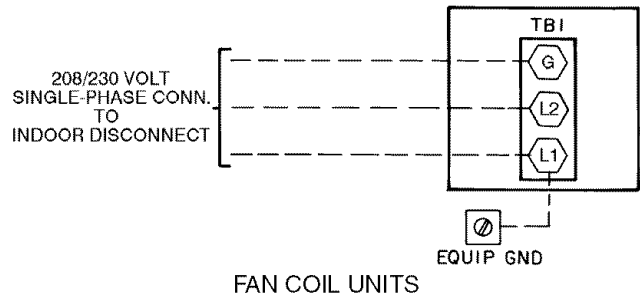
4. Route the factory-supplied ground and power wires from terminal block 1 (TB1) to the field-supplied disconnect switch.

⚠ WARNING

According to NEC and most local codes, the unit must have an uninterrupted, unbroken ground to minimize personal injury if an electrical fault should occur. The ground may consist of electrical wire or metal conduit when installed in accordance with existing electrical codes. Failure to follow this warning could result in an electric shock, fire, or death.

5. Route the factory-supplied line power leads (see Fig. 14) from the field-supplied, indoor unit disconnect to the fan coil unit TB1 (see Fig. 13 and 14). Run the wire through the strain relief on the control box (see Fig. 12). When routing wire in the fan coil unit, keep the wire away from refrigerant and condensate piping and any sharp edges on the unit.

⚠ CAUTION
Do not short circuit the indoor unit's transformer — it is fused. The transformer can be short circuited by connecting the wrong wires or by touching a live wire to the side of a grounded control box.



LEGEND
CONN — Connection
EQUIP GND — Equipment Ground
TB — Terminal Block

Fig. 13 — Line Power Connections

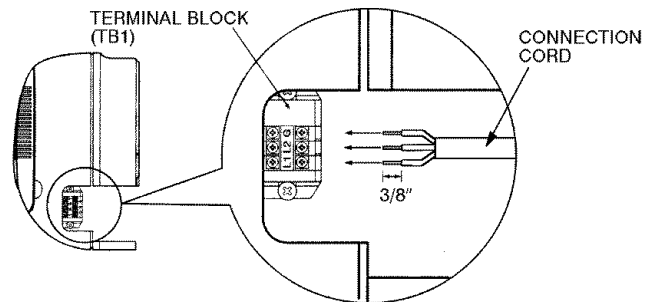


Fig. 14 — High Voltage Connections

Table 8 — Electrical Data

INDOOR UNIT	V (Single-Ph, 60 Hz)	OPERATING VOLTAGE*		FAN		WATTS	MCA	MAX FUSE OR HACR TYPE CKT BKR AMPS	
		Max	Min	LRA	FLA				
Cooling Only	018	208/230	253	187	3.2	0.53	94	10.9	15
	024								
Heat Pump	018								
	024								

LEGEND

*Permissible limits of the voltage range at which unit will operate satisfactorily.

FLA — Full Load Amps
HACR — Heating, Air Conditioning, and Refrigeration
LRA — Locked Rotor Amps
MCA — Minimum Circuit Amps per NEC Section 430-24
NEC — National Electrical Code

Table 9 — Electric Heater Data

INDOOR UNIT	VOLTS-Ph (60 Hz)	INPUT AMPS	kW AT 230 V	MIN WIRE SIZE (AWG)
018	230-1	7.8	1.8	14
024	230-1	7.8	1.8	14

LEGEND

AWG — American Wire Gage

Step 7 — Make Connections to the Outdoor Unit

COOLING ONLY SYSTEMS — To connect the outdoor unit to the fan coil unit so the system will operate correctly:

Route 2 field-supplied wires of 18-gage AWG (American Wire Gage) thermostat cable between the low voltage terminal block of the fan coil TB-2 and the outdoor unit's low voltage terminal block. Connect the wires between terminals C and Y.

HEAT PUMP SYSTEMS — To connect the heat pump unit to the fan coil unit so the system will operate correctly:

Route 5 field-supplied wires of 18-gage AWG (American Wire Gage) thermostat cable between the low voltage terminal block of the fan coil TB-2 and the outdoor unit's low voltage terminal block. Connect the wires between terminals R, C, Y, G, and O.

Route the factory-supplied thermistor cord from the low voltage terminal board in the control box of the fan coil unit TB-3 to the outdoor unit's low voltage terminal block. Route the wire carefully so that it will not be damaged.

IMPORTANT: DO NOT RUN THE THERMISTOR CABLE IN THE SAME CONDUIT AS THE POWER WIRING.

Step 8 — Install Fan Coil Unit Onto Mounting Bracket

1. Hook the fan coil unit onto the top of the mounting bracket. See Fig. 15.
2. Snap the fan coil unit onto the mounting bracket as shown in Fig. 15.

IMPORTANT: An audible snapping sound will be heard as the hook on the unit is secured into the hole on the mounting bracket. Be sure unit is correctly mounted.

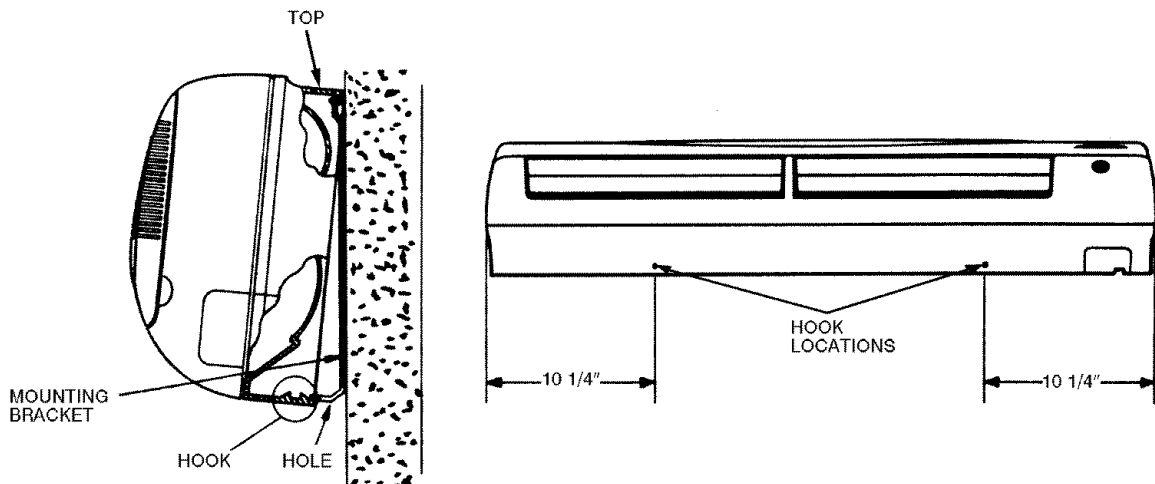


Fig. 15 — Mounting Unit to Bracket

START-UP

Complete the following checks and the Start-Up Checklist on page CL-1 before system start-up. Refer to the outdoor unit installation, start-up and service instructions for system start-up procedures and refrigerant charging methods.

1. Check the condensate drainage system.
Add water to check the drainage flow. If the water does not flow regularly, check the pipe slope or see if there are any pipe restrictions.
2. Make sure that all wiring connections are correct and tight.
3. Make sure that all barriers, covers, and panels are in place.
4. Ensure that the filters have been installed and that the discharge louvers are correctly positioned.

▲ WARNING

Never operate unit without a filter. Damage to the unit or personal injury may result.

5. If the unit is equipped with a crankcase heater, energize it a minimum of 24 hours before starting the unit. To energize the crankcase heater only set the unit in off mode and close the outdoor unit disconnect.
6. Fully backseat (open) the liquid and vapor tube service valves.
7. The unit is shipped with valve stems frontseated and caps factory installed. Replace the stem caps after system is opened to refrigerant flow (backseated). Replace the caps finger tight.
8. With the remote controller, turn on the unit and operate it in each mode (as applicable) for 15 minutes to test for proper operation. Do not operate in cooling mode if the outdoor temperature is below 55 F or 0° F (multi-split) unless the unit is equipped with a low ambient control or winter start kit (multi-split). Do not operate in heating mode (heat pump systems only) if the outdoor temperature is above 75 F.
9. Test for proper refrigerant charge using the superheat method or subcooling method for multi-split.
10. Explain basic system operation to the owner.

Control System — The indoor unit is equipped with a microprocessor control which operates the system. This control is located in the control box of the fan coil unit, with thermistors located in the fan coil inlet and on the indoor coil. The heat pump fan coil units also have thermistors on the outdoor coil and in the outdoor air inlet. These thermistors monitor system operation and control the operating mode. To change settings or operation modes, use the factory-supplied infrared wireless remote controller. This controller allows the fan coil unit to operate from within the same room without any wire connections to the unit.

WIRELESS REMOTE CONTROLLERS — A wireless remote controller is supplied for system operation of all high wall units. Each battery-operated wireless (infrared) remote controller may be used to control more than one unit. The wireless remote controller has a maximum range of 20 feet. The fan coil unit is equipped with an emergency switch which allows operation if the remote controller malfunctions or is misplaced. Because the controller uses infrared communication, all of the following must be true for the controller to work properly:

1. The power to the fan coil unit must be on.
2. The batteries in the controller must be good.
3. The controller must be within range of and pointed directly at the fan coil unit.
4. The fan coil unit's 3-position switch must be set in the remote position.

The remote controller includes a wall-mounted bracket. To install the bracket, attach it to the wall as shown in Fig. 16 using double-sided tape included in the remote controller assembly. Install the factory-supplied batteries into the remote controller per To Install or Replace Remote Controller Batteries section on page 17, and place the controller into the bracket so that it is ready to use.

After Extended Shutdowns — If the system has been turned off for more than 12 hours, turn on the indoor and outdoor unit disconnect switches to supply power to the system for 12 hours BEFORE starting the system.

Seasonal Changeovers — When changing the heat pump system from cooling to heating or heating to cooling, or before starting cooling only system after it has been out of use for the winter season, perform the following steps BEFORE starting the system:

1. Inspect and clean the outdoor unit, particularly the coil.
2. Clean or replace the air filters in the indoor unit.
3. Clean the indoor unit drain pan and drain pipe, and remove any obstructions.
4. Turn on the indoor and outdoor unit disconnect switches to supply power to the system 12 hours before starting the system.

To Turn the Unit On and Off — To turn the unit on, press the ON/OFF button (see Fig. 17). The unit will start. To stop unit operation, press the ON/OFF button again. The unit will stop. Refer to the Owner's Manual enclosed with the fan coil unit for full remote control operating details.

Adjusting Airflow — The airflow direction may be adjusted up and down using the remote controller flap button, and from side to side by manually moving the vents. For cooling only units and heat pump units when in the cooling mode, set the louvers to discharge straight out (parallel to the floor) (see Fig. 18). For the heat pump units operating in heating mode, it is recommended that the air discharge louvers be set to discharge vertically (see Fig. 18).

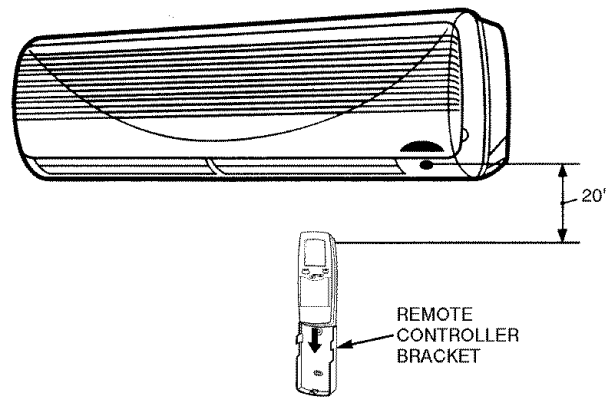


Fig. 16 — Mounting Remote Controller Bracket

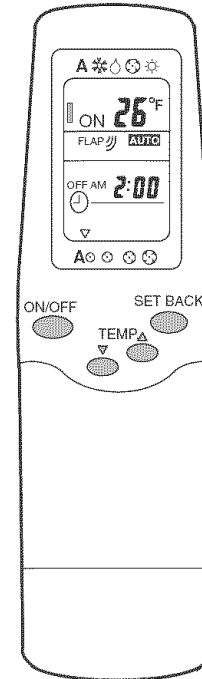
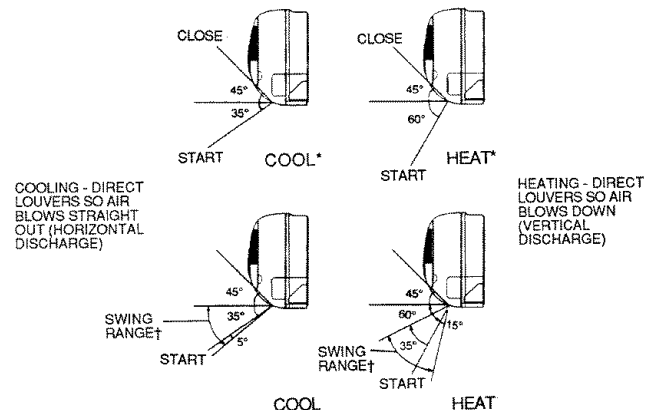


Fig. 17 — Remote Controller



*Potential range.
†Desirable range.

NOTE: The unit is equipped with manual air vents that direct the air from side to side. Up and down louver motion can be selected using the remote controller. For maximum comfort, set louvers within the swing range. See the Adjusting Airflow section on this page for more information.

Fig. 18 — Louver Adjustments

The swing range shown in Fig. 18 is the range that provides maximum occupant comfort in each mode. It is recommended that the louvers be positioned within this range (using the remote controller).

NOTE: The full swing range for the mode selected will automatically be used if auto. fan mode is selected.

Operating Mode Memory — After the system is turned off or after a power failure, the system remains in the last operating mode selected. When the system is turned back on, or when power is automatically restored, operation continues in the same operating mode as when the power shut down.

Automatic Operation (Auto) Mode — If auto mode is selected, the system automatically switches the operating mode from heating (heat pump system only) to cooling, or from cooling to heating (heat pump system only) depending on the selected temperature.

NOTE: Between the cooling cycle and the heating cycle there is a neutral zone of approximately 2 F above and 2 F below the selected temperature, when only the fan is operating.

Operating Fault Diagnosis — The system includes an automatic diagnosis feature that activates under difficult or unacceptable operating conditions. If such conditions occur, the system stops automatically, the operating fault signal appears (green “UNIT ON” light on the front of the fan coil unit flashes), and an analysis of the system operating conditions is initiated. If the system does not start again, the green “UNIT ON” light will flash an error code.

Microprocessor Control Operation — This system is controlled by a microprocessor designed to give optimum levels of comfort and operating efficiency. The control is located in the indoor unit. To operate the unit, the factory-supplied remote controller is required.

There are 9 (cooling only) or 12 (heat pump) operating modes (including the off mode) for the unit. Each mode operates as follows:

- **Off Mode** — When the unit is in the Off mode, all functions (compressor, outdoor fan, indoor fan, and air sweep) are off, except the reversing valve (heat pump only), which will stay energized if the unit was last operated in the Cooling mode.
- **Air Circulation Mode (Fan Operation Only)** — When Air Circulation mode is selected, the indoor fan will operate continuously at the selected speed (high, medium, low, or Auto.). If the Auto. mode is selected, the indoor fan will operate at low speed. The compressor and outdoor fan are off. The reversing valve (heat pump only) will remain in the last operating mode.
- **Cooling Mode** — When the Cooling mode is selected, the indoor fan will operate continuously at the selected speed if the speed is high, medium, or low. If the indoor fan is in Auto. mode, the fan will change operating speeds depending on the difference between the room temperature and the set point. The reversing valve (heat pump only) will be energized. The compressor cannot run for 3 minutes from the time the system starts up or for 3 minutes from the time the compressor last operated. When the temperature of the room is equal to or greater than the selected temperature, the compressor and outdoor fan will operate until the room temperature is 2 F below the set point, and then shut off. When the room temperature is less than the selected temperature, the compressor and outdoor fan remain off. Indoor fan runs according to selected mode.
- **Dehumidification Mode** — When the Dehumidification mode is selected the indoor fan will operate at a speed and setting selected by the microprocessor. There is no user interface with this mode.

- **Heat Pump Heating Mode (Heat Pump Systems Only)** — When the Heat Pump mode is selected, the indoor fan will operate at the selected speed if the speed is high, medium, or low, unless overridden by the coil temperature (to prevent cold drafts). If the indoor fan is in Auto. mode, the fan will change operating speeds depending on the difference between the room temperature, the set point, and the coil temperature. The reversing valve will be deenergized. The compressor cannot run for 3 minutes from the time the system starts up or for 3 minutes from the time it last operated. When the temperature of the room is 8 F below the selected temperature, the unit will operate in Heat Pump mode until the temperature is 6 F above the selected temperature, or the compressor runs for 40 minutes (whichever comes first). If the temperature of the room is less than 7 F below or equal to the selected temperature, the unit operates in Heat Pump mode until the selected set point temperature plus 2 F is reached.
- **Electric Heat in Heat Pump Heating Mode** — Supplemental electric heat is enabled when the outside air thermistor located in the outdoor unit is below 40 F and the room temperature thermistor is equal to or less than 6 F below set point. Electric heat will remain on until 2 F above set point, then will turn off. Fan operation will be the same as described previously in the heat pump heating mode.

NOTE: Electric heat control cannot be overridden.

- **Demand Defrost Mode (Heat Pump Systems Only)** — This unit uses a demand defrost system to remove frost from the outdoor coil during heating operation. **The indoor and outdoor fans are shut off during Defrost mode.** See Fig. 19. For high wall heat pump units, the electric heat is OFF during Defrost mode.
- **Set Back** — The Set Back mode timer turns the unit off when the timer reaches zero minutes. The durations that can be selected are 1, 2, 3 or 7 hours. After the initial 30 minutes, the user set point shifts approximately 1° F warmer. This sequence repeats itself every 40 minutes up to a total of 150 minutes. When Set Back mode is enabled, the display on the remote controller is dimmed.
- **On/Off Timer Mode** — The on/off timer will turn the unit on or off at a user selectable on and off time (this is one time event only). The unit will start in the same mode and at the same selected temperature as when the system shut off. If the room temperature is not within approximately 5 F of the set point 40 minutes before start-up, the unit runs before the user selected on time is reached to achieve the set point temperature at start-up.
- **Automatic Operation Mode for Cooling Only Systems** — The unit samples the air in the room. Based on the room temperature, the unit selects one of the following modes:
 1. **Cooling Mode** — If the room temperature is more than 82 F with a preset temperature of 79 F.
 2. **Dry Mode** — If the room temperature is more than 75 F and less than 82 F with a preset temperature of 77 F.
 3. **Fan Only Mode** — If the room temperature is less than 75 F.
- **Automatic Operation Mode for Heat Pump Systems** — The operation mode will be determined after 20 seconds of room monitoring (to determine the room temperature and the outdoor air temperature).
- **Test Mode** — The test mode can be selected by setting the slide switch on the fan coil unit to TEST position. The slide switch is located on the front of the unit as shown in Fig. 20. The fan coil unit will start immediately (there is no compressor time delay when using Test mode) in Cooling mode with an infinitely low set point.

The indoor fan speed will be at the high setting, and the swing louvers will be on (moving up and down).

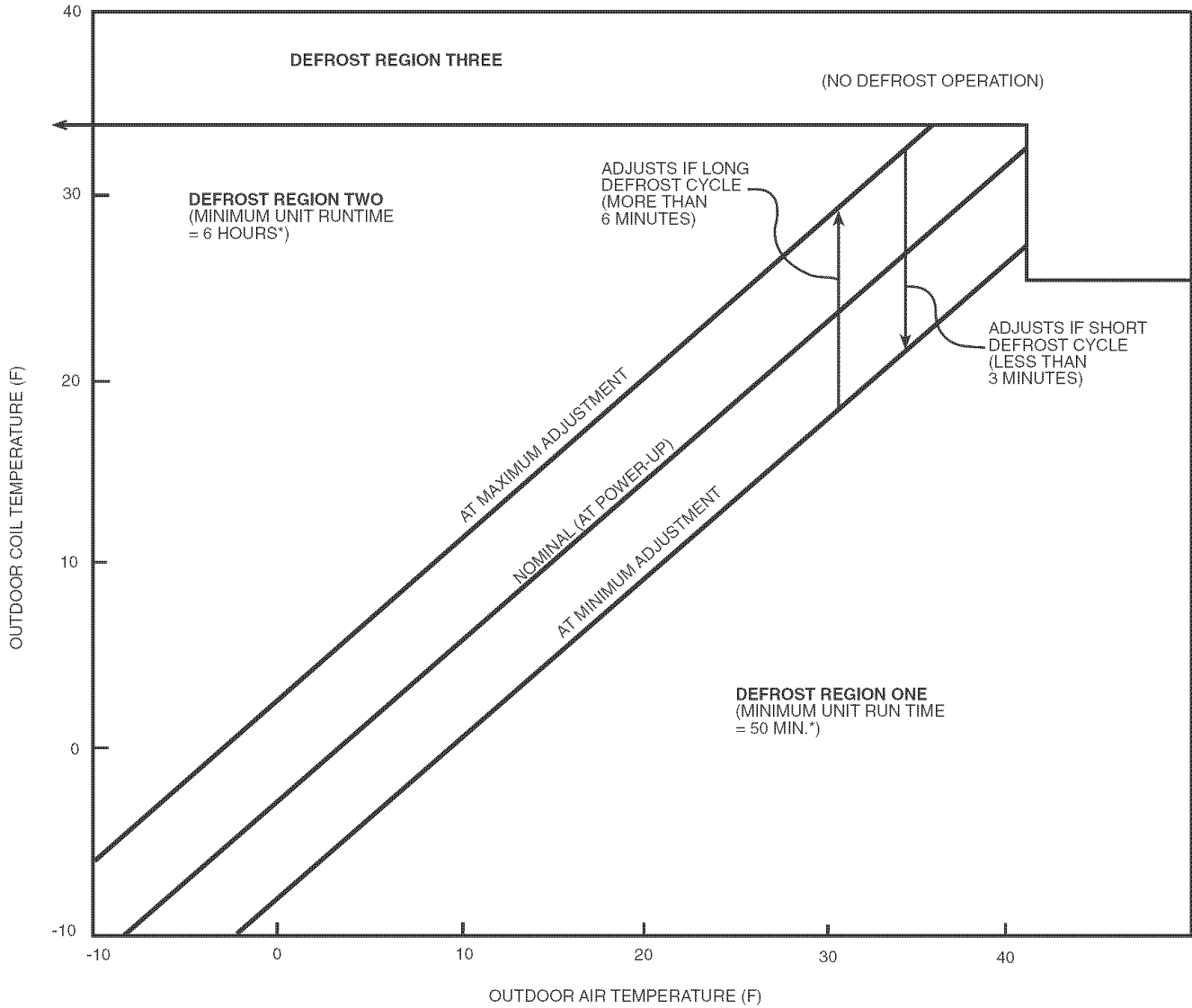
NOTE: The unit cannot be controlled by the remote controller until the slide switch is returned to the REMOTE position.

- **Emergency Mode** — This mode is only to be used if the remote controller is lost, damaged, or the batteries are discharged. To initiate Emergency mode, manually move the slide switch on the fan coil unit to the EMER position (Fig. 20). The unit is automatically operated in Cooling

or Heating mode according to room temperature. Emergency operation settings are as follows:

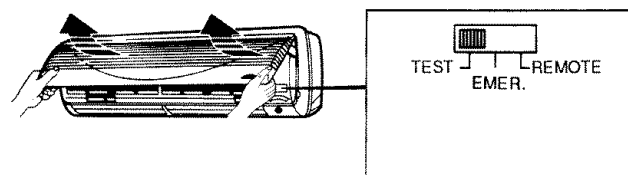
1. Operation mode: AUTO.
2. Fan Speed: AUTO.
3. Cooling set point: 77 F
4. Timer Mode: Continuous

NOTE: The unit cannot be controlled by the remote controller until the slide switch is returned to the REMOTE position.



*A defrost will be initiated after 30 minutes of compressor run time if the outdoor coil temperature is less than -4° F.

Fig. 19 — Electronic Control Defrost Regions Map



EMER — Emergency Mode

Fig. 20 — Slide Switch

CLEANING AND MAINTENANCE

▲ CAUTION

To avoid the possibility of electric shock, before performing any cleaning and maintenance operations, always turn off power to the system by pressing the ON/OFF button on the remote controller. Turn off the outdoor disconnect switch located near the outdoor unit. If the indoor unit is on a separate switch, be sure it is also disconnected.

For proper system operation, perform the cleaning and maintenance operations listed in Table 10.

Lubrication — The indoor-fan automatic air sweep motor, and the outdoor-fan motor are factory lubricated and require no oiling.

To Install or Replace Remote Controller Batteries

▲ CAUTION

Do not drop the remote controller — damage to the device may result. Avoid getting the controller wet.

NOTE: Before replacing the batteries, note that the remote controller signal can be affected if electronic fluorescent lights are installed nearby. The batteries may not need to be replaced. If you suspect this is the problem, consult your distributor.

Batteries should be replaced once a year. Use 2 batteries (1.5 v, dc-type, AAA alkaline batteries). Never use old or recharged batteries together with new ones.

To replace batteries:

1. Slide the battery cover off from the back of the remote controller. See Fig. 21.
2. Insert the 2 batteries in accordance with the markings on the remote controller, so that the poles are correct (+ and -).
3. Replace the cover securely.
4. Press the **[RST]** button on the front of the remote using an instrument screwdriver or similar small, pointed tool.

Replace the remote controller batteries when the remote controller function becomes irregular, or the system no longer responds to commands given close to the unit.

When shutting down the system for an extended period of time, it is advisable to *remove* the batteries from the remote controller.

Consult your distributor if any other equipment is turned on or shows signs of disrupted operation if you use the wireless remote controller, or if the system is turned on or shows signs of disrupted operation when the remote controller of any other equipment is used.

To Set the Current Time

1. Press the **[TA]** button (located on the front of the remote controller; see Fig. 22) with an instrument screwdriver or similar small, pointed tool, and the current time indication symbol flashes.

Note that the controller comes preset from the factory set for 6:00 a.m.

2. Set the current time with the hour and minute buttons on the front of the remote controller (see Fig. 21) while the current time indication is flashing. Note that a.m. and p.m. are also indicated as the times are scrolled through.
3. When you reach the current time, press **[TA]** again. The flashing will stop and the current time will be reset to the new setting.

To Remove and Clean or Replace Air Filters

▲ CAUTION

Operating your system with dirty air filters may damage the indoor unit and can also cause reduced cooling performance, intermittent system operation, frost build-up on the indoor coil, and blown fuses. Inspect and clean or replace the air filters *monthly*.

TO REMOVE AIR FILTERS

1. Open the fan coil unit front panel (lift). See Fig. 23.
2. Pull the filters down to remove.

Table 10 — Cleaning and Maintenance Schedule

TASK	MONTHLY	QUARTERLY	YEARLY
INDOOR UNIT			
Clean Air Filters	X		
Clean Drain Pipe		X	
Clean Condensate Drain Pan			X
Replace Batteries in the Remote Controller			X
Clean Indoor Unit Front Panel		X	
OUTDOOR UNIT			
Clean the Fins From Outside		X	
Open the Unit and Clean Fins Inside			X
Remove Dust From Electrical Parts			X
Check Electrical Connections are Tight			X
Clean Outdoor Fan			X
Check that Outdoor Fan Assembly is Tight			X
Clean Drain Pan		X	

NOTE: Maintenance procedures for the outdoor unit are in the outdoor unit installation instructions.

TO CLEAN OR REPLACE FILTERS — Filters should be vacuumed and washed with warm water (see Fig. 23). Shake the filter to remove any excess water, dry it thoroughly, and replace it by sliding the filter behind front grille until the filter snaps in place.

If the filter has begun to break down or is torn, it needs to be replaced. Replacement filters are available through your distributor.

To Clean Indoor Unit Front Panel — If the front panel of the unit becomes dirty or smudged, wipe the outside of the front panel with a soft dry cloth. If necessary, use a mild liquid detergent and wipe off carefully with a dry cloth.

⚠ CAUTION

When cleaning the front panel, NEVER use water hotter than 105 F, and DO NOT pour water onto the fan coil unit. Do not use abrasive or petroleum-based cleaners — damage to unit appearance will result.

To Clean Indoor Coil — To clean the coil, remove the indoor unit front panel, and vacuum the coil fins. Use care not to bend or damage fins.

To Clean Outdoor Coil (Outdoor Unit)

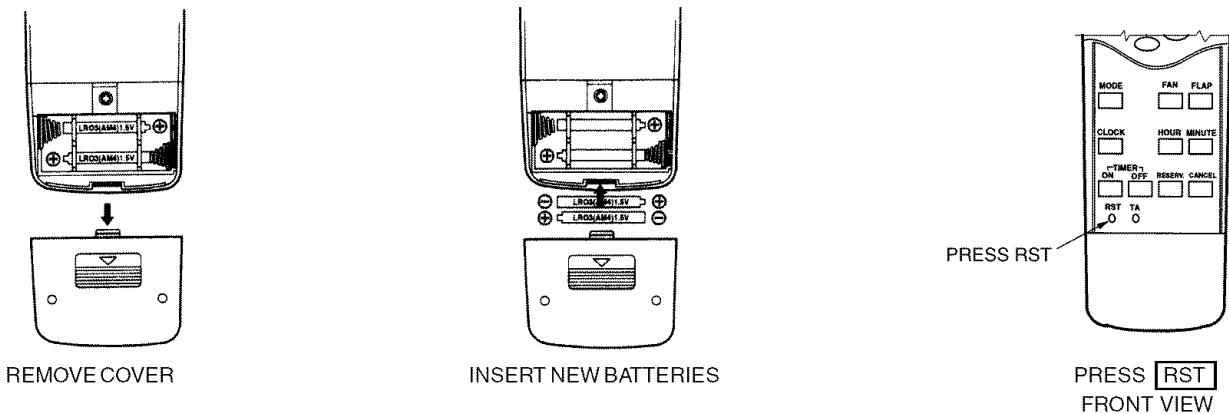
⚠ WARNING

Some metal parts and sharp fins of unit coil can cause personal injury during cleaning. Clean coil carefully.

To clean the outdoor coil:

1. Remove any dirt or obstruction from the discharge opening.
2. Use a garden hose to spray water on the coil. Debris that collects between coil fins inhibits heat transfer — direct the water spray between coil fins to flush out debris.

Cleaning Condensate Drains — Clean all drains and drain pans at the start of each cooling season. Check the flow by pouring water into the drain.



NOTE: Be sure to insert new batteries correctly (as shown).

Fig. 21 — Installing or Replacing Batteries

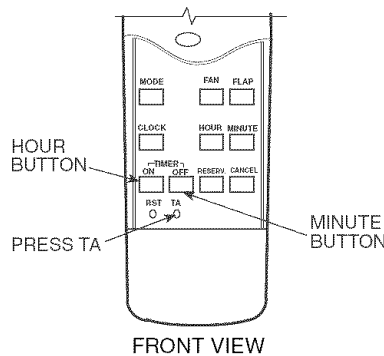
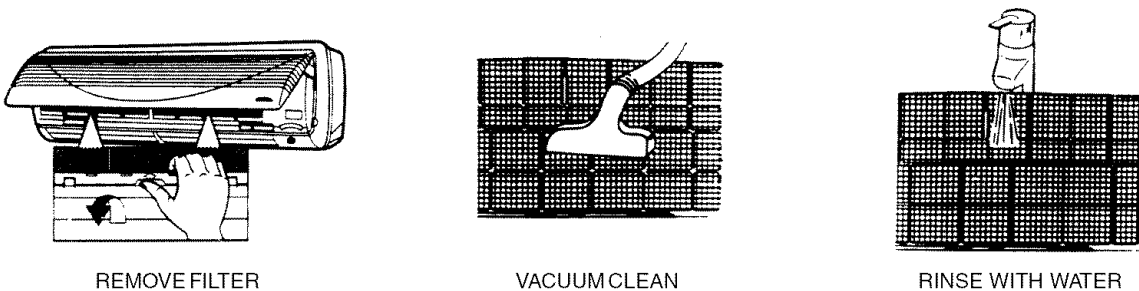


Fig. 22 — Setting The Current Time



NOTE: DO NOT lift grille past its stop point.

Fig. 23 — Air Filter Maintenance

SERVICE

⚠ WARNING

When servicing unit, turn off all electric power to unit to avoid shock hazard or injury from rotating parts.

⚠ CAUTION

Do not vent refrigerant to atmosphere when servicing unit. Recover refrigerant during system repair or unit removal.

Diagnostic Codes — This unit is equipped with a microprocessor control that continuously monitors the unit's operation. If an operational fault is detected, a fault is indicated by the flashing green "UNIT ON" light on the front of the fan coil unit. The control will continue to monitor the unit and, if the conditions that cause the fault are cleared, the unit will return to normal operation. If the fault code is present for 5 cycles of the unit, the unit will be locked out and the alarm indicated by the flashing green "UNIT ON" light on the front of the fan coil unit.

To access the red LED indicator light, remove the front cover of the unit by removing the 3 screws holding it in place.

If the red LED indicator light continuously flashes on for one second, then off for one second, the control is functioning properly. Table 11 lists the number of quick flashes and the associated fault. If the system does not operate, and the LED indicator does not flash, either the power to the control board is off, or the control board has failed.

Table 11 — System Fault Codes

NO. OF QUICK LED FLASHES	SYSTEM FAULT
2	Room Air Thermistor
3	Indoor Coil Thermistor
4	Outdoor Coil Thermistor*
7	Outdoor Air Thermistor*
8	Indoor Fan Failure

LED — Light-Emitting Diode

*Heat pump systems only.

NOTE: If the LED light continuously flashes on for one second, then off for one second, the control is functioning properly and no fault is present.

System Tests — The system tests listed below are performed continuously by the microprocessor. If a fault is indicated, then the system allows only limited operation until the problem is resolved. If the problem resolves itself, then the code is cleared and operation resumes.

THERMISTOR TESTS — Each thermistor is tested for high limit out of range (shorted condition) and low limit out of range (open condition). If the thermistor is out of range, the fault status indicator comes on and the green LED flashes the appropriate fault code.

THERMISTORS — Proper thermistor location and correct temperature sensing are critical to unit operation. Good thermal contact is also required. Thermistor cable assemblies are provided with fan coil units to run between indoor and outdoor units. High-voltage and thermistor cable assemblies should not touch each other, and cable runs may be extended up to 200 feet. With the unit running, the thermistor integrity may be checked by measuring the d.c. voltage across the two thermistor connections. Approximate temperature is indicated in Table 12.

System Safeties and Interlocks

INDOOR FAN FAILURE — If the indoor fan rpm shows greater than 800 rpm for 30 seconds with the fan in the off mode, then this test indicates an indoor fan failure. Also, if the indoor fan rpm is greater than 1700 rpm for 30 seconds, then this test indicates an indoor fan failure.

COMPRESSOR SHORT-CYCLING PROTECTION — There is a 3-minute time delay between compressor turning off and turning back on.

INDOOR COIL FREEZE PROTECTION (Cooling or Dehumidification Mode Only) — If the indoor coil temperature is less than or equal to 32 F for 10 minutes after the compressor has started, then the compressor and outdoor fan are turned off. The indoor fan continues to run at the user-selected speed until the indoor coil reaches 44 F. At that time, the compressor and outdoor fan will restart.

INDOOR COIL HIGH-TEMPERATURE PROTECTION (Heat Pump Systems Only) — If the indoor coil temperature is greater than or equal to 135 F, the outdoor fan shuts down. The outdoor fan will restart automatically when the indoor coil temperature drops to 120 F.

TROUBLESHOOTING

See Table 13 and Fig. 24-27 to assist in troubleshooting the fan coil units.

Table 12 — Thermistor Properties*

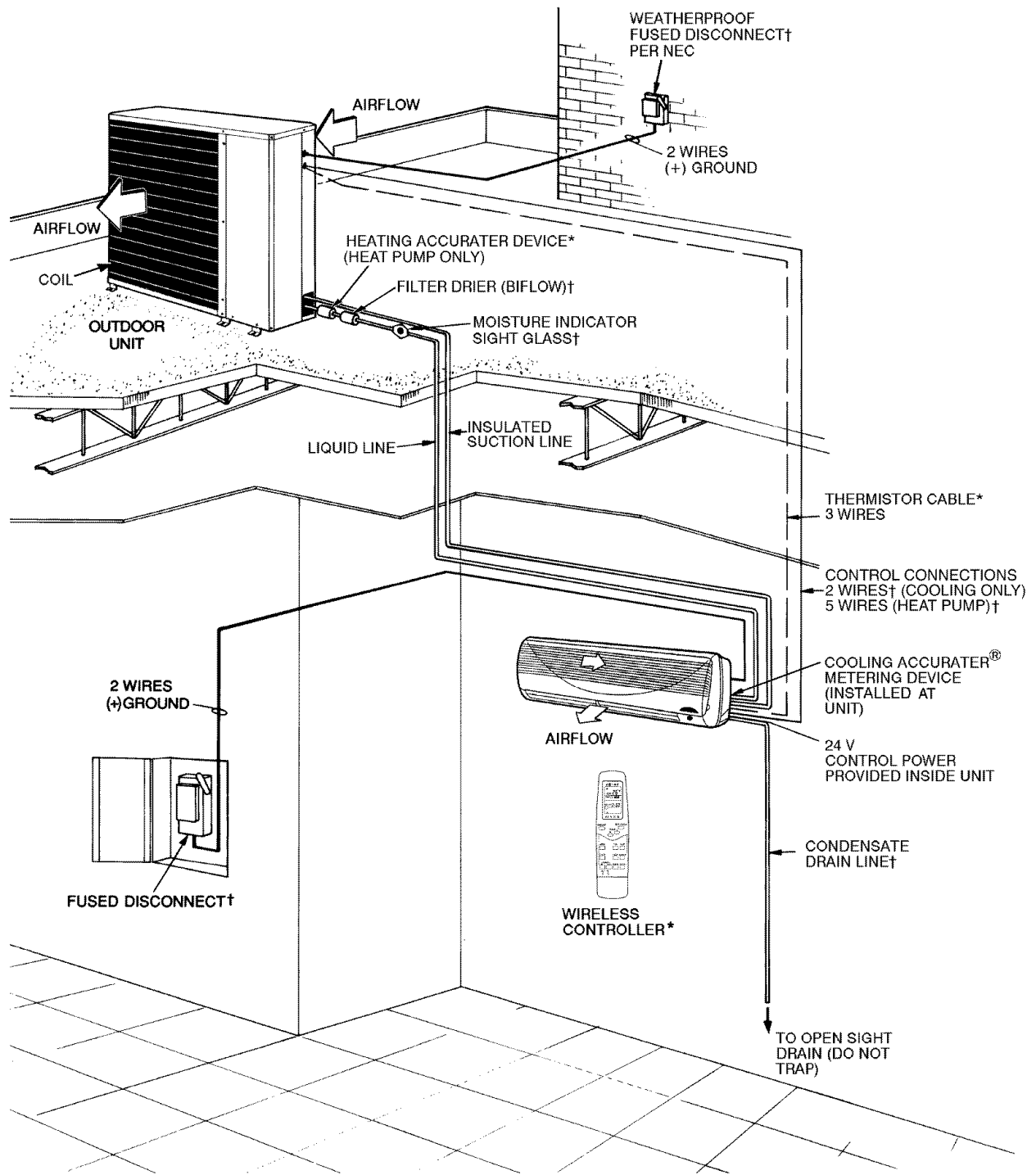
TEMP (F)	MINIMUM OHMS	NOMINAL OHMS	MAXIMUM OHMS	MINIMUM THERMISTOR VOLTS — DC	NOMINAL THERMISTOR VOLTS — DC	MAXIMUM THERMISTOR VOLTS — DC
-40	303,300	342,700	386,200	4.80	4.82	4.84
-30	211,500	237,276	265,444	4.72	4.75	4.77
-20	149,721	166,689	185,146	4.61	4.65	4.68
-10	107,379	118,776	130,973	4.48	4.52	4.55
0	77,281	85,677	93,867	4.30	4.35	4.40
10	56,567	62,617	68,205	4.09	4.16	4.21
20	42,661	46,302	50,129	3.86	3.92	3.98
30	32,043	34,580	37,220	3.59	3.66	3.72
32	30,300	32,550	35,120	3.53	3.60	3.66
40	24,061	26,118	27,960	3.28	3.36	3.43
50	18,650	19,900	21,180	2.99	3.05	3.11
60	14,402	15,312	16,219	2.67	2.73	2.79
70	11,247	11,883	12,518	2.36	2.42	2.47
80	8,820	9,299	9,779	2.06	2.11	2.16
90	6,846	7,339	7,754	1.76	1.83	1.88
100	5,487	5,829	6,187	1.52	1.57	1.63
110	4,367	4,667	4,976	1.29	1.34	1.40
120	3,502	3,760	4,026	1.09	1.14	1.19
130	2,830	3,051	3,281	0.92	0.97	1.02
140	2,300	2,489	2,687	0.77	0.82	0.87
150	1,880	2,045	2,216	0.65	0.69	0.74
160	1,547	1,688	1,836	0.55	0.59	0.63
170	1,280	1,402	1,531	0.46	0.50	0.53
180	1,065	1,170	1,282	0.39	0.42	0.45
190	890	982	1,078	0.33	0.36	0.39
200	748	828	913	0.28	0.31	0.33
210	631	701	766	0.24	0.26	0.28
212	611	678	751	0.23	0.25	0.28

*Circuit volts = 5 vdc.

Table 13 — Troubleshooting

PROBLEM	POTENTIAL SOURCE	ACTION
Unit Does Not Operate	Circuit breaker has tripped or fuse is blown	Reset the circuit breaker or replace the fuse.
	Power failure	Restart fan coil unit operation when power is restored.
	Voltage is too low	Confirm the available voltage.
Insufficient Cooling	Air filter is blocked with dust	Clean the air filter.
	Temperature is not set properly	Check and reset if necessary.
	Window(s) and/or door(s) are open	Close window(s) and door(s).
	Outdoor unit is obstructed	Remove the obstruction.
	Fan speed is too low	Change the fan speed
	Operation mode is set to fan or auto. mode	Change to cooling operation or reset temperature (using remote controller).
Insufficient Heating*	Air filter is blocked with dust	Clean the air filter.
	Temperature is not set properly	Check and reset if necessary.
	Window(s) and/or door(s) are open	Close window(s) and door(s).
	Outdoor unit is obstructed	Remove the obstruction.
Unit Stops During Operation	Off timer is operating	Turn off the off timer function.
	Room temperature has reached the programmed set point	Normal unit operation.

*Heat pump systems only.



LEGEND

NEC — National Electrical Code

==== Piping

==== Line Voltage

— 24 V

----- Thermistor





*Standard.
†Field supplied.

NOTES:

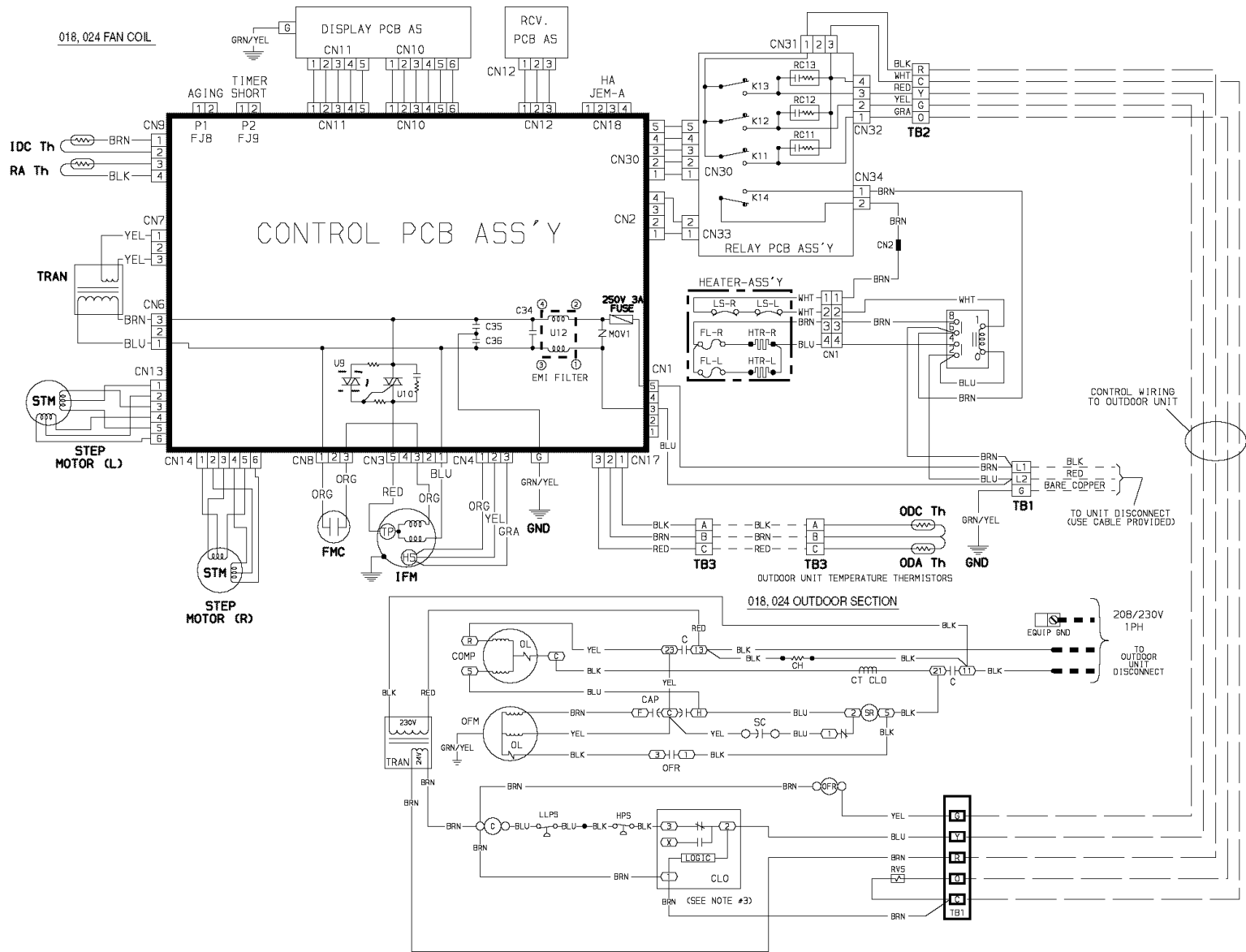
1. All piping must follow standard refrigerant piping techniques.
2. All wiring must comply with the applicable local and national codes.
3. Liquid line need not be insulated. Cooling units only.
4. Wiring and piping shown are general points-of-connection guides only and are not intended for a specific installation.
5. Insulate condensate drain if installed in a conditioned space.

Fig. 24 — Typical Piping and Wiring — High Wall Systems, 18,000 and 24,000 Btuh

LEGEND AND NOTES FOR FIG. 25-27

AGING	— For the Burn-In Test (short these terminals)	OFR	— Outdoor-Fan Relay
AS, ASS'Y	— Assembly	OL	— Overload
C	— Contactor	PCB	— Printed Circuit Board
CAP	— Capacitor	RA Th	— Return Air Thermistor
CH	— Crankcase Heater	RC	— Resistor Capacitor
CLO	— Compressor Lockout	RCV	— Receiver
CN	— Connector	RVS	— Reversing Valve Solenoid
COMP	— Compressor	SC	— Start Capacitor
CT	— Current Transformer	SR	— Start Relay
EMI	— Electromagnetic Interference	ST	— Start Thermistor
FL	— Fuse Link	STM	— Step Motor
FMC	— Fan Motor Capacitor	TB	— Terminal Block
GND	— Ground	TG	— Time Guard
HA	— Home Automation	TP	— Thermal Protector
HPS	— High-Pressure Switch	TRAN	— Transformer
HS	— Hall (Rpm) Sensor		Terminal (Marked)
HTR	— Heater		Terminal (Unmarked)
IDC Th	— Indoor-Coil Temperature Thermistor		Splice
IFM	— Indoor-Fan Motor		Terminal Block
JEM-A	— Japan Electric Manufacturing Industry Association		Factory Wiring
K	— Relay		Field Control Wiring
LLPS	— Liquid Low Pressure Switch		Field Power Wiring
LPS	— Low-Pressure Switch		Accessory or Optional Wiring
LS	— Limit Switch		
ODA Th	— Outdoor-Air Thermistor		
ODC Th	— Outdoor-Coil Thermistor		
OFM	— Outdoor-Fan Motor		

1. If any of the original wire furnished must be replaced, it must be replaced with type 90 C wire or its equivalent.
2. Wire in accordance with National Electrical Code (NEC) and local codes.
3. The CLO locks out the compressor to prevent short cycling on compressor overloads and safety devices. Before replacing CLO, check these devices. A minimum one amp turn is required to hold contacts closed.
4. Thermistor wiring cable 35 feet long provided with unit.
5. IFM, OFM and compressor have internal thermal protectors.
6. Transformer has a 2 amp thermal fuse on the primary side.



RELAY CHART	
COMPRESSOR	K13
REV. VALVE	K11
OUTDOOR FAN	K12

THERMISTOR EQUIVALENCE		
TEMPERATURE		RESISTANCE
°F	°C	Ω
95	35	6,500
72	22	11,400
32	0	32,500

ALL THERMISTORS ARE IDENTICAL.

Fig. 25 — Heat Pump Wiring Diagram

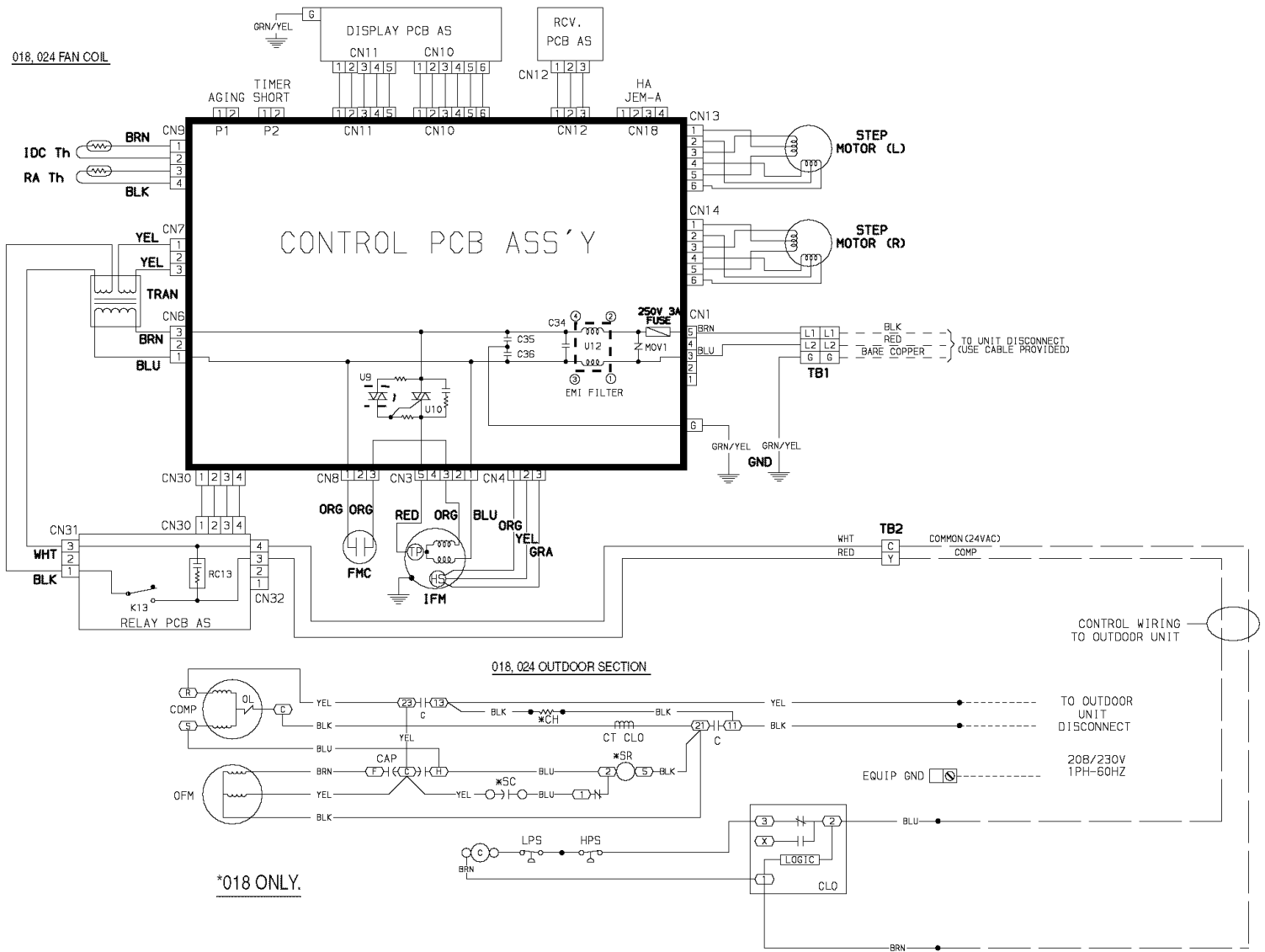


Fig. 26 — Cooling Only Fan Coil Unit with 38HDC or 538A Cooling Only Outdoor Condensing Unit

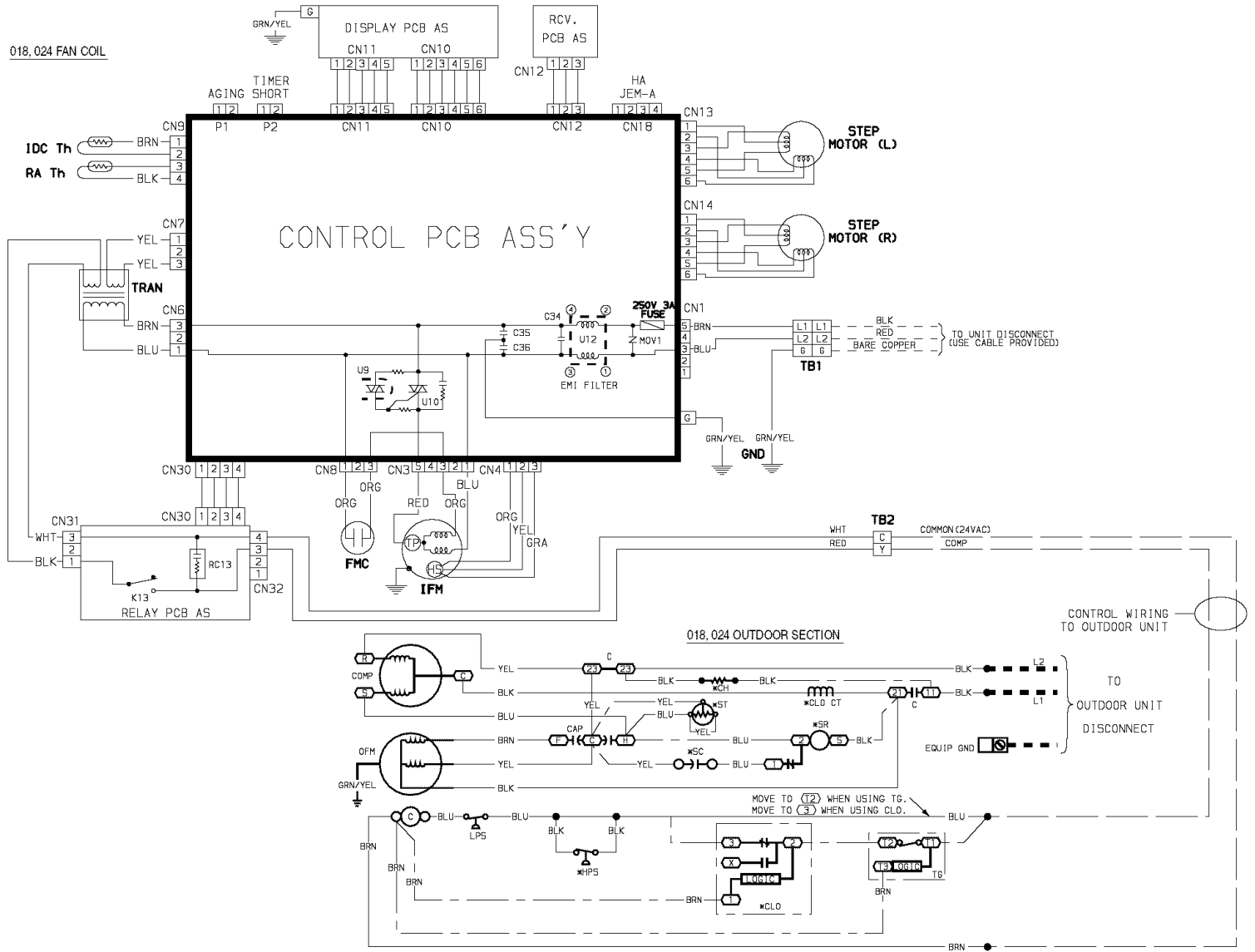


Fig. 27 — Cooling Only Fan Coil Unit with 38HDL or 538J Cooling Only Outdoor Condensing Unit

