

# Installation, Start-Up, and Service Supplement

**IMPORTANT:** This is a supplemental instruction for the 48/50HJ Start-Up and Service Instructions. It is not intended to take the place of the instruction or to be a complete piece by itself.

**IMPORTANT:** Make sure supply voltage matches unit nameplate voltage.

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## SAFETY CONSIDERATIONS

Installation and servicing of air-conditioning equipment can be hazardous due to system pressure and electrical components. Only trained and qualified service personnel should install, repair, or service air-conditioning equipment.

Untrained personnel can perform basic maintenance functions of cleaning coils and filters and replacing filters. All other operations should be performed by trained service personnel. When working on air-conditioning equipment, observe precautions in the literature, tags and labels attached to the unit, and other safety precautions that apply.

Verify that the power source supplied to the unit matches the voltages and amperages listed on the unit rating plate.

Follow all safety codes. Wear safety glasses and work gloves. Use quenching cloth for unbrazing operations. Have fire extinguishers available for all brazing operations.

### ⚠ WARNING



Disconnect gas piping from unit when leak testing at pressure greater than 1/2 psig. Pressures greater than 1/2 psig will cause gas valve damage resulting in hazardous condition. If gas valve is subjected to pressure greater than 1/2 psig, it *must* be replaced before use. When pressure testing field-supplied gas piping at pressures of 1/2 psig or less, a unit connected to such piping must be isolated by manually closing the gas valve.

### ⚠ WARNING

Before performing service or maintenance operations on unit, turn off main power switch to unit and install a lock-out tag. Electrical shock could cause personal injury.

## GENERAL

Carrier's COBRA energy recovery units precondition ventilation air for the rooftop unit during winter and summer operation and recover energy from the building exhaust air. These units are designed to satisfy the higher ventilation requirements and other building codes while minimizing energy costs.

Factory installation of the 62AQ Energy\$Recycler™ section provides the benefit of reduced field-installation time, single point power connections, and the assurance of a factory test for the complete COBRA energy recovery unit. The Energy\$Recycler section requires less maintenance than other energy recovery systems and can be serviced by any qualified refrigeration technician.

NOTE: The COBRA unit nameplate has been moved to the opposite end of the rooftop section, on the upper, right-hand part of the panel due to the location of the 62AQ Energy\$Recycler section.

## INSTALLATION

**Step 1 — Inspect Shipment** — File a claim with the shipping company if shipment is incomplete or damaged. See Fig. 1 for typical shipping packaging of a COBRA™ energy recovery unit.

**Step 2 — Provide Unit Support** — The COBRA energy recovery unit can use a full-perimeter roof curb or a standard roof curb for the rooftop section of the unit with a supplemental equipment support for the energy recovery section.

**COBRA UNIT WITH A FULL-PERIMETER ROOF CURB** — If the COBRA unit is installed on the full-perimeter curb, the supplemental equipment support is not required. If a full-perimeter curb is used, inspect the curb for the following REQUIRED details:

1. The ductwork must be attached to the curb.

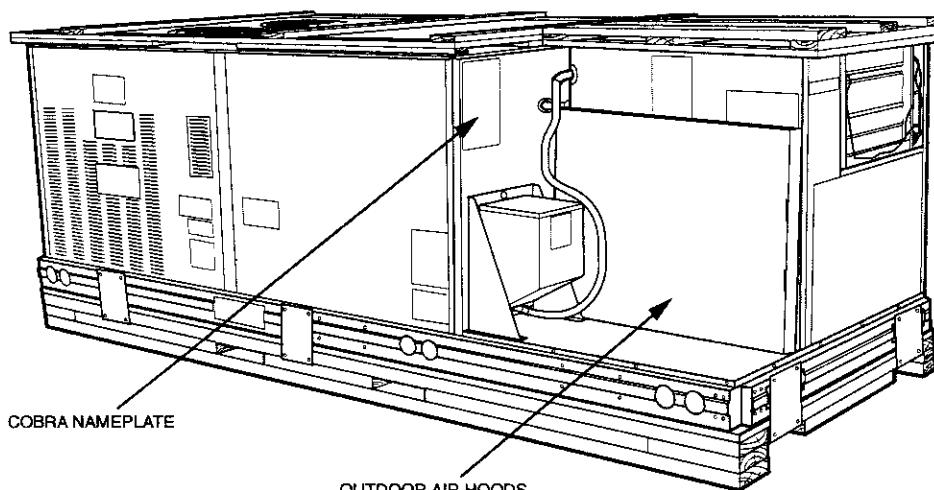


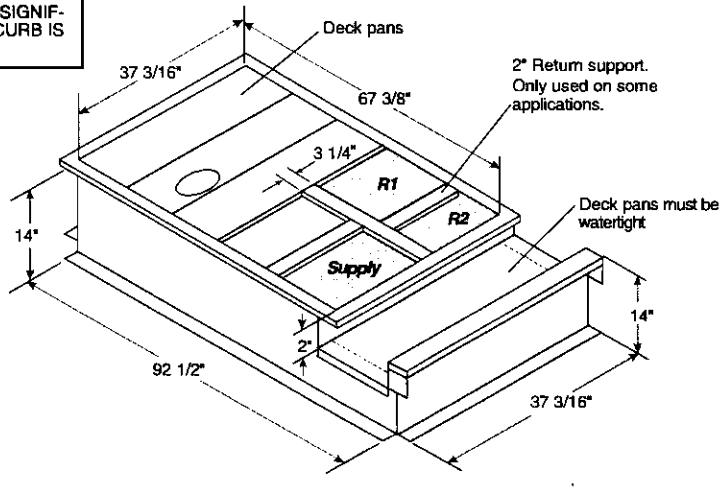
Fig. 1 — Shipping Packaging (48/50HJ004-006 Shown)

### ⚠ CAUTION

DO NOT USE THIS DRAWING TO FIELD-FABRICATE A CURB! SIGNIFICANT PROBLEMS CAN OCCUR IF A CARRIER APPROVED CURB IS NOT USED.

DUCT OPENING SIZES	
Supply	= 13 7/8" x 20 1/4"
R1	= 13 5/8" x 17 3/4"
R2	= 13 5/8" x 12 5/16"

R1 = Return from building to HVAC  
R2 = Return from building to 62AQ



SIDE VIEW

END VIEW

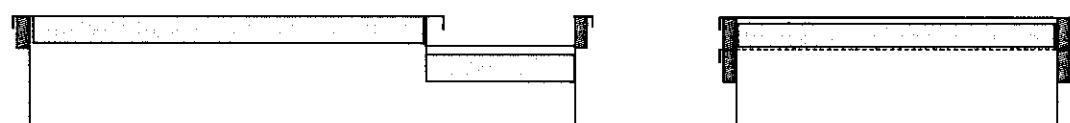


Fig. 2A — COBRA Energy Recovery Unit Full-Perimeter Roof Curb — 48/50HJ004-007 with 62AQ060,100

2. The flashing must be sealed to all ensure no water can leak behind it, particularly around the 62AQ Energy\$Recycler™ section of the curb.
3. The Energy\$Recycler section of the full-perimeter curb must be watertight. See Fig. 2A and 2B.

### ⚠ CAUTION

DO NOT use the COBRA full-perimeter curb drawings to field fabricate a replacement curb! Significant problems can occur if a Carrier approved curb is not used.

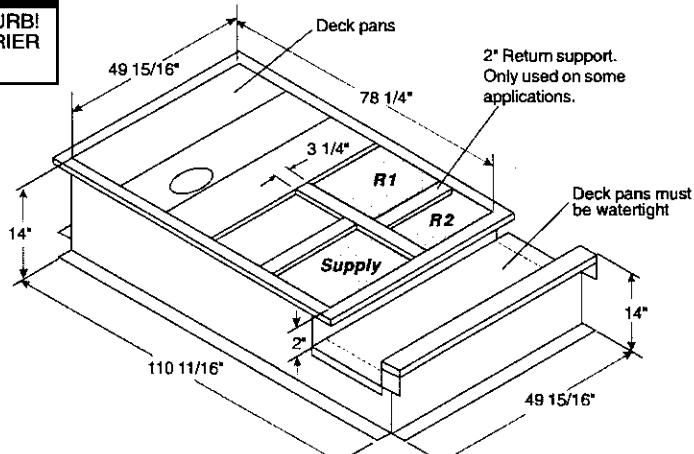
## ⚠ CAUTION

DO NOT USE THIS DRAWING TO FIELD-FABRICATE A CURB! SIGNIFICANT PROBLEMS CAN OCCUR IF A CARRIER APPROVED CURB IS NOT USED.

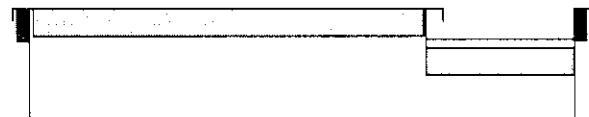
### DUCT OPENING SIZES

Supply = 15 11/16" x 31 3/8"  
R1 = 15 5/16" x 29 1/16"  
R2 = 15 5/16" x 9"

R1 = Return from building to HVAC  
R2 = Return from building to 62AQ



SIDE VIEW



END VIEW



**Fig. 2B — COBRA™ Energy Recovery Unit Full-Perimeter Roof Curb — 48/50HJ008-014 with 62AQ200,300**

## ⚠ CAUTION

DO NOT use the standard COBRA full-perimeter curb in a sloped application! Contact your Carrier salesperson for a specific COBRA SLOPED full-perimeter curb.

**COBRA UNIT WITH STANDARD ROOF CURB** — If a standard rooftop curb is used (for new or retrofit applications), it is capable of supporting the rooftop unit section. An accessory support rail must be used to support the 62AQ Energy\$Recycler™ section. Assemble and install accessory roof curb in accordance with instructions shipped with curb. See Fig. 3A, 3B and 4. Install insulation, cant strips, roofing felt, and counter flashing as shown.

*Ductwork must be attached to curb, not to the unit. The accessory thru-the-bottom power and gas connection package must be installed before the unit is set on the roof curb.*

If the combined COBRA unit roof curb is not being used, additional support is required under the Energy\$Recycler section of the unit. An accessory support and pad for the energy recovery section or a field-fabricated and installed support can be used. See Fig. 4. Place the protective rubber pad on the roof so that the edge near the unit is located about 6 in. from the end of the 62AQ Energy\$Recycler section. Measure the distance from the bottom of 62AQ Energy\$Recycler rails to the pad. Adjust the energy recovery equipment support to match the measured distance and screw into place with the 4 screws provided. See Fig. 4. Place the support underneath the Energy\$Recycler unit and on the protective rubber pad. This is done by lifting the end of the 62AQ Energy\$Recycler section slightly above level and then sliding the support underneath the rails.

If electric control power or gas service is to be routed through the basepan, a field-installed accessory thru-the-bottom

connection must be used. Attach the accessory to the basepan per the information in the accessory installation instructions. Thru-the-bottom connections must be installed before unit is set on the roof.

**IMPORTANT:** The gasketing of the unit to the roof curb is critical for a watertight seal. Install gasket supplied with the roof curb as shown in Fig. 3A and 3B. Improperly applied gasket can result in air leaks and poor unit performance.

Curb should be level. This is necessary for unit condensate drain to function properly. Refer to Roof Curb Accessory Installation Instructions for additional information as required.

**Step 3 — Field Fabricate Ductwork** — Secure all ducts to roof curb and building structure. *Do not connect ductwork to unit.* Insulate and weatherproof all external ductwork, joints, and roof openings with counter flashing and mastic in accordance with applicable codes. See Fig. 5A and 5B for duct dimensions.

Ducts passing through an unconditioned space must be insulated and covered with a vapor barrier. If a plenum return is used, the return should be ducted through the roof deck to comply with applicable fire codes.

A minimum clearance is not required around ductwork.

These units are designed for a minimum continuous heating return-air temperature of 50 F (dry bulb), or an intermittent operation down to 45 F (dry bulb), such as when used with a night setback thermostat. To operate at lower return-air temperatures, a field-supplied outdoor-air temperature control must be used to initiate both stages of heat when the temperature is below 45 F. Indoor comfort may be compromised when these lower air temperatures are used with insufficient heating temperature rise.

CONNECTOR PKG. ACCY.	B	C	D ALT DRAIN HOLE	GAS	POWER	CONTROL	ACCESSORY PWR	ROOF CURB ACCESSORY	A	UNIT SIZE
CRBTMPWR001A01				3/4" [19] NPT				CRRFCURB001A01	1'-2" [356]	
CRBTMPWR002A01	1'-9 11/16" [551]	1'-4" [406]	13/4" [44.5]	1/2" [12.7] NPT	3/4" [19] NPT	1/2" [12.7] NPT	1/2" [12.7] NPT	CRRFCURB002A01	2'-0" [610]	004-007
CRBTMPWR003A01				3/4" [19] NPT	1 1/4" [31.7]					
CRBTMPWR004A01				3/4" [19] NPT	1 1/4" [31.7]					

- NOTES:
1. Roof curb accessory is shipped disassembled.
  2. Insulated panels.
  3. Dimensions in [ ] are in millimeters.
  4. Roof curb: galvanized steel.
  5. Attach ductwork to curb (flanges of duct rest on curb).
  6. Service clearance: 4 ft on each side.
  7. Direction of airflow.
  8. Connector packages CRBTMPWR001A01 and 2A01 are for thru-the-curb type gas. Packages CRBTMPWR003A01 and 4A01 are for thru-the-bottom type gas connections.

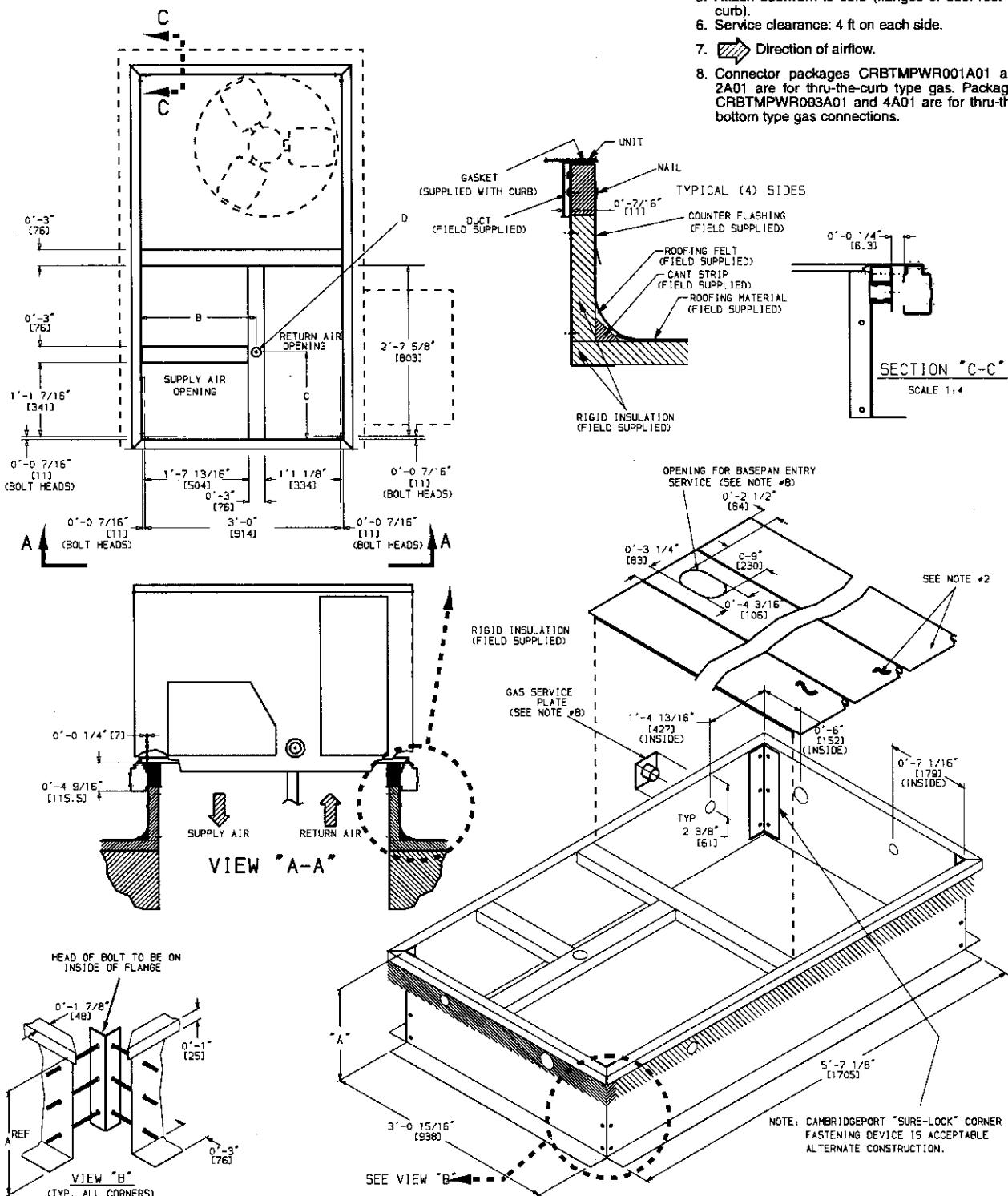


Fig. 3A — Roof Curb Details (48/50HJ004-007 Section Only)

CONNECTOR PKG. ACCY.	B	C	D ALT DRAIN HOLE	GAS	POWER	CONTROL	ACCESSORY PWR	ROOF CURB ACCESSORY	A	UNIT SIZE
CRBTMPWR001A01	2'-8 <sup>7</sup> / <sub>16</sub> " [827]	1'-10 <sup>15</sup> / <sub>16</sub> " [583]	13 <sup>1</sup> / <sub>4</sub> " [44.5]	3/4" [19] NPT	3/4" [19] NPT 1 <sup>1</sup> / <sub>4</sub> " [31.7]	1/2" [12.7] NPT	1/2" [12.7] NPT	CRRFCURB003A01	1'-2" [356]	008-014
CRBTMPWR002A01				1/2" [12.7] NPT	3/4" [19] NPT			CRRFCURB004A01	2'-0" [610]	
CRBTMPWR003A01				3/4" [19] NPT	1 <sup>1</sup> / <sub>4</sub> " [31.7]					
CRBTMPWR004A01										

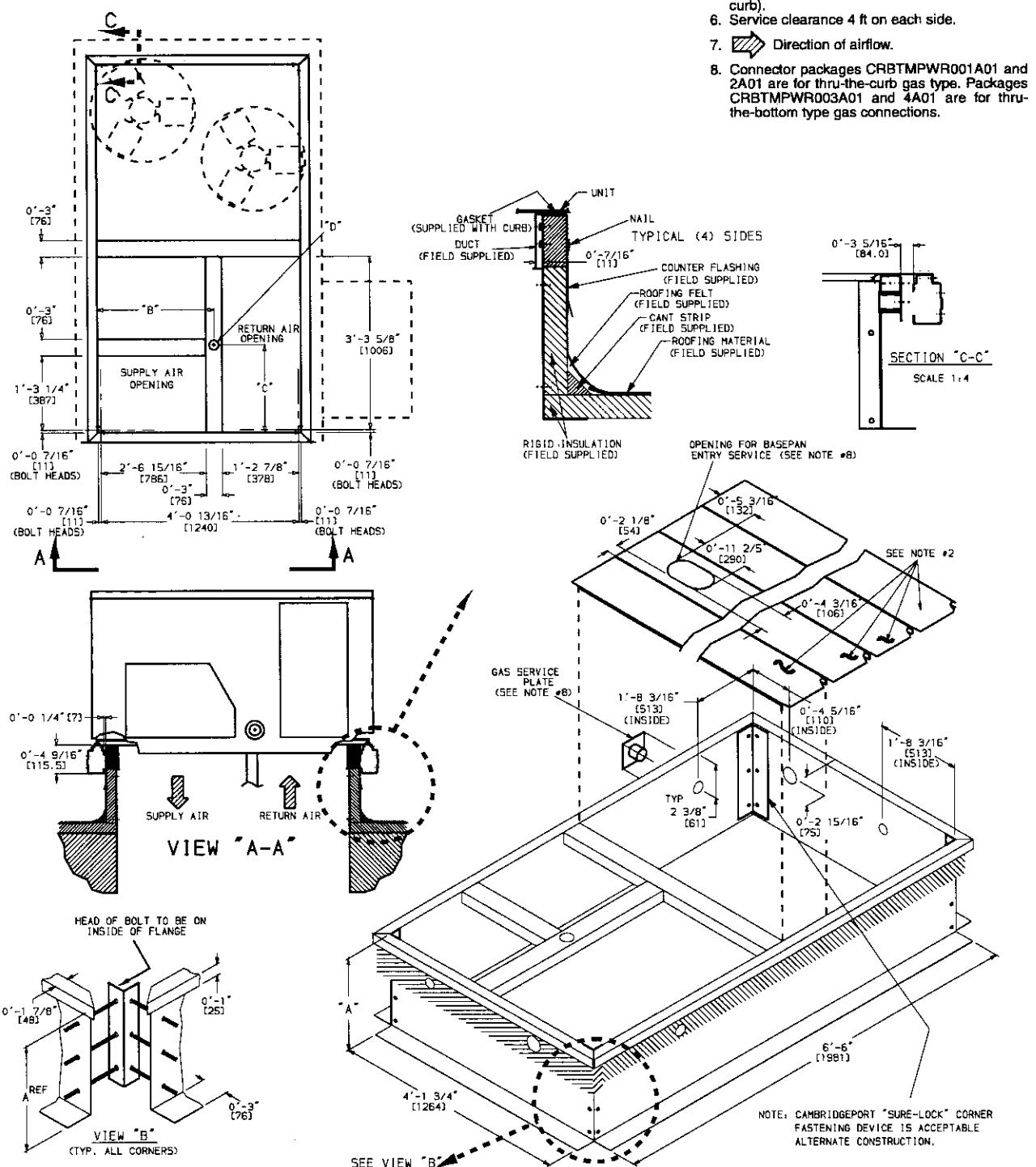
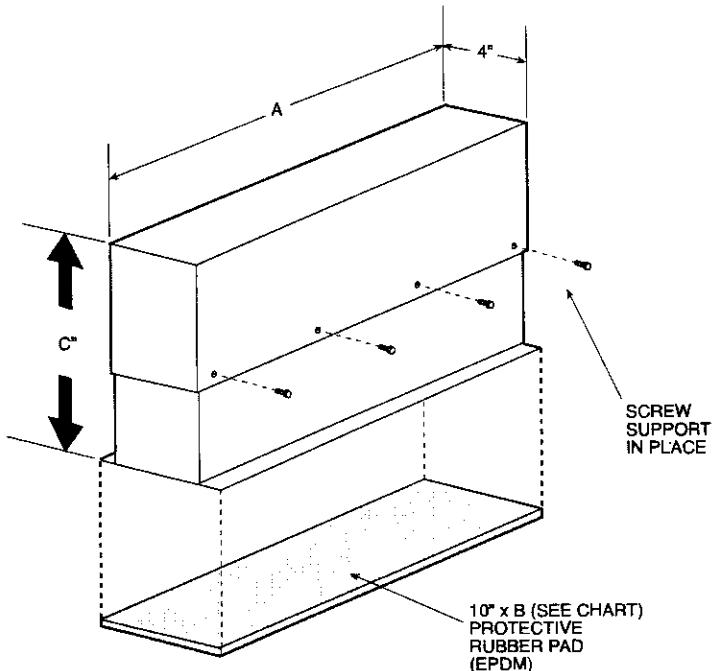
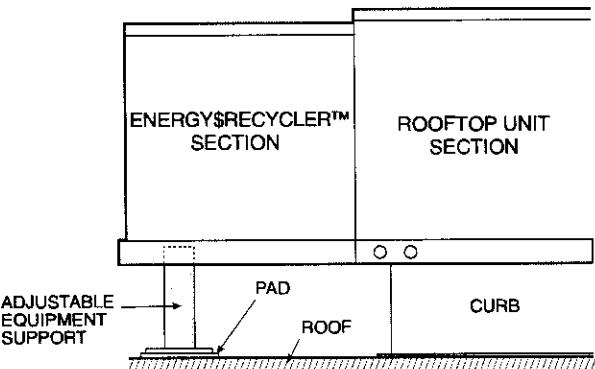


Fig. 3B — Roof Curb Details (48/50HJ008-014 Section Only)



UNIT SIZE	EQUIPMENT SUPPORT PART NUMBER	DIMENSIONS (in.)		
		A	B	C
3-6 Ton	CRAQSUPT001A00	36.9	40	8 to 14
	CRAQSUPT002A00	36.9	40	14 to 24
7½-12½ Ton	CRAQSUPT003A00	49.7	54	8 to 14
	CRAQSUPT004A00	49.7	54	14 to 24



**Fig. 4 — Supplemental Energy Recovery Section Equipment Support**

**Step 4 — Rig and Place Unit** — Keep unit upright and do not drop. Spreader bars are not required if top crating is left on unit. Rollers may be used to move unit across a roof. Remove the bottom wooden skids that are under the unit by removing the wooden plates that hold the bottom wooden frame to the unit. Level by using unit frame as a reference. Lifting holes are provided in base rails as shown in Fig. 6A and 6B. Refer to rigging instructions on unit.

#### ⚠ CAUTION

All panels must be in place when rigging.

**POSITIONING** — Maintain clearance around and above unit to provide minimum distance from combustible materials, proper airflow, and service access. A properly positioned unit will have the following clearances between unit and roof curb:  $\frac{1}{4}$ -in. clearance between roof curb and base rails on each side and duct end of unit;  $\frac{1}{4}$ -in. clearance between roof curb and condenser coil end of unit for size 004-007 units and a  $\frac{3}{16}$ -in. clearance between roof curb and condenser coil end of unit for size 008-014 units.

Do not install unit in an indoor location. Do not locate unit air inlets near exhaust vents or other sources of contaminated air.

Be sure that unit is installed such that snow will not block the combustion intake or flue outlet.

Unit may be installed directly on wood flooring or on Class A, B, or C roof-covering material when roof curb is used.

Although unit is weatherproof, guard against water from higher level runoff and overhangs.

*Flue vent discharge must have a minimum horizontal clearance of 4 ft from electric and gas meters, gas regulators, and gas relief equipment.*

*Minimum distance between unit and other electrically live parts is 48 inches.*

Flue gas can deteriorate building materials. Orient unit such that flue gas will not affect building materials. Locate mechanical draft system flue assembly at least 48 in. from an adjacent building or combustible material.

Adequate combustion-air and ventilation-air space must be provided for proper operation of this equipment. Be sure that installation complies with all local codes and Section 5.3, Air for Combustion and Ventilation, NFGC (National Fuel Gas Code), and ANSI (American National Standards Institute) Z223.1, and NFPA (National Fire Protection Association) 54 TIA-54-84-1. In Canada, installation must be in accordance with the CAN1-B149 installation codes for gas burning appliances.

After unit is in position, remove rigging skids and shipping materials.

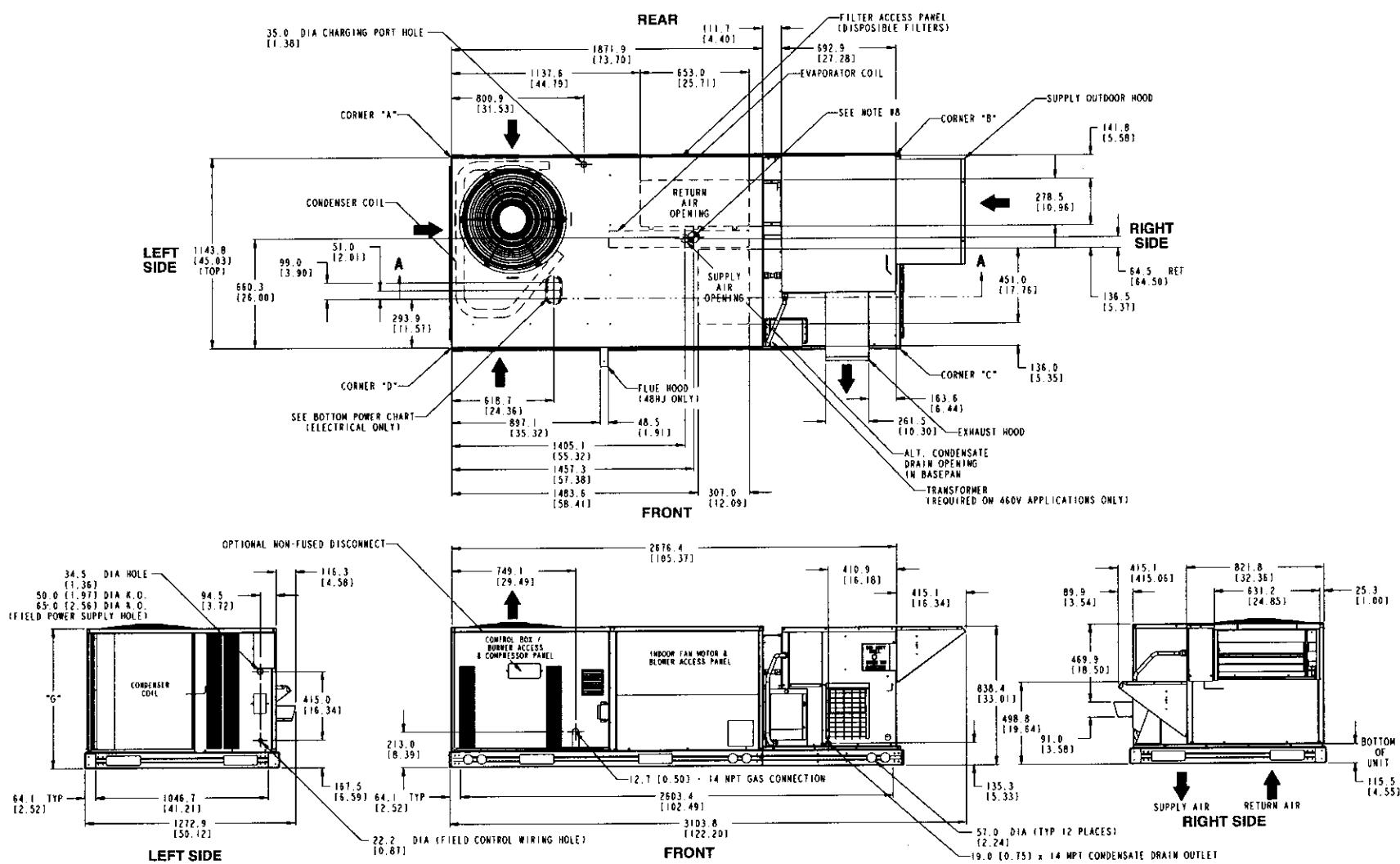


Fig. 5A — Base Unit Dimensions — COBRA™ Energy Recovery Unit — 48/50HJ004-007 with 62AQ060,100



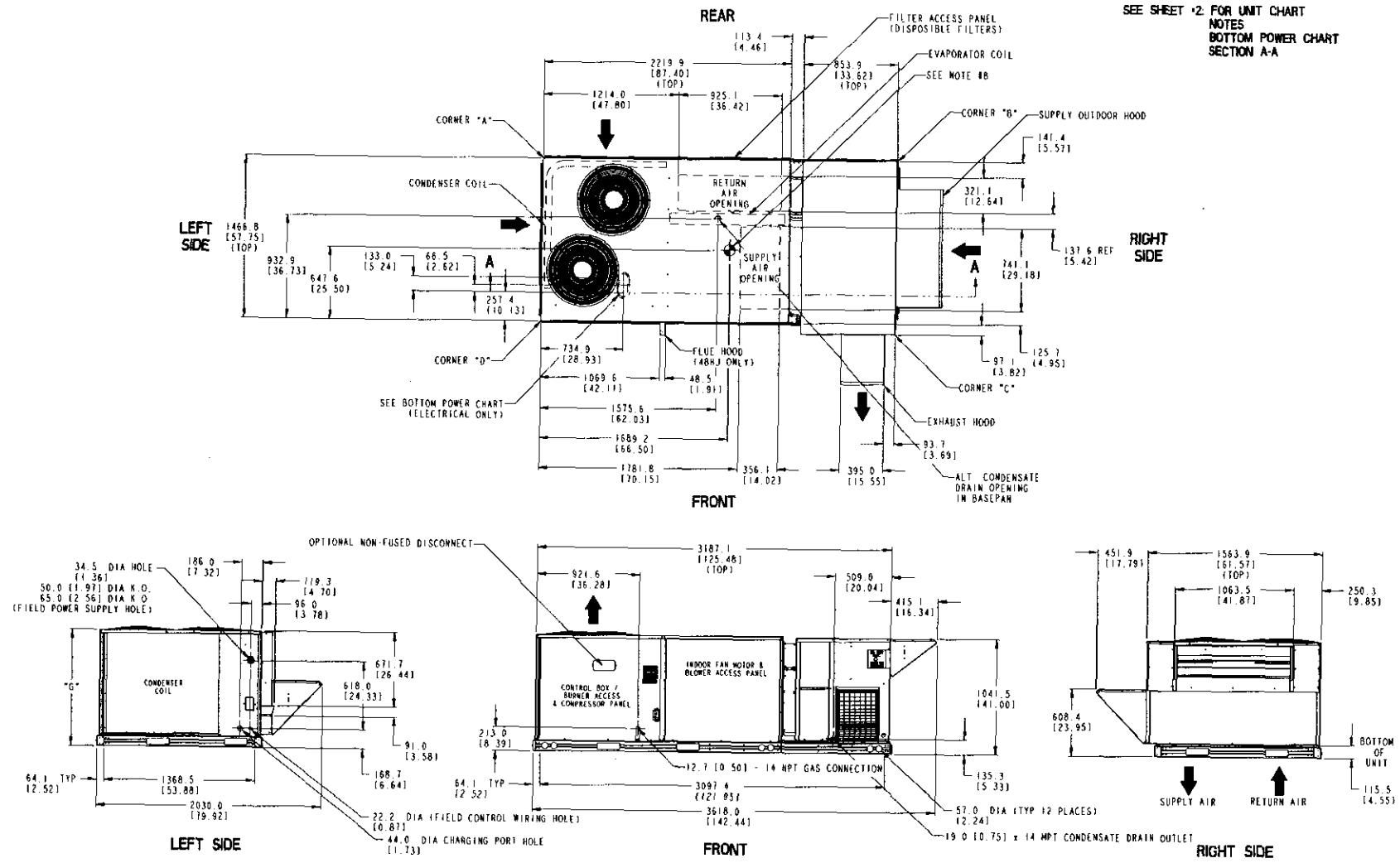


Fig. 5B — Base Unit Dimensions — COBRA™ Energy Recovery Unit — 48/50HJ008-014 with 62AQ200,300



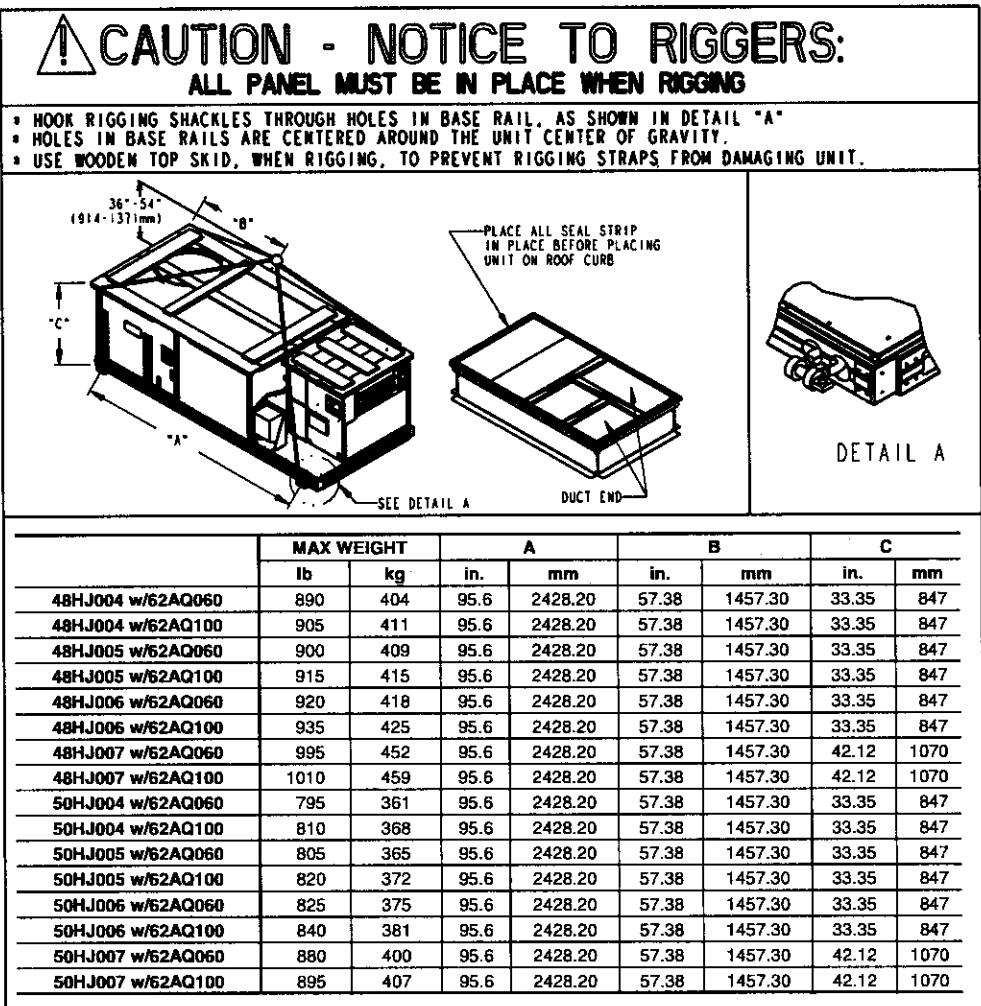


Fig. 6A — Rigging Label — COBRA™ Energy Recovery Unit — Sizes 48/50HJ004-007

**Step 5 — Install Flue Hood (48HJ Rooftop Sections Only)** — Refer to the 48HJ installation instructions for information on installing the flue hood.

**Step 6 — Install Gas Piping (48HJ Rooftop Sections Only)** — The gas supply for gas heat units (48HJ) can be run through the curb or through the bottom of the unit. See Fig. 7 and 8.

When installing the gas supply through the curb, the gas piping will exit out through the side of the roof curb and a hole in the base rail. The accessory thru-the-curb service connections (part numbers CRBTMPWR001A01 and CRBTMPWR002A01) are required. See Fig. 9. A field-supplied regulator is installed outside the unit and the piping is connected to the unit gas valve.

When installing gas supply through the bottom of the unit, the gas piping is routed through a knockout in the unit basepan and then connected to the unit gas valve. The accessory thru-the-bottom service connections (part numbers CRBTMPWR003A01 and CRBTMPWR004A01) are required. See Fig. 10 and 11. Refer to the 48HJ installation instructions for more information on installing the gas piping.

**Step 7 — Install External Trap For Condensate Drain** — The condensate from the rooftop unit along with condensate from the upper coil of the 62AQ Energy\$Recycler™ section is internally piped to the condensate pan in the lower section of the 62AQ Energy\$Recycler section. See Fig. 12. For

this reason, the bottom drain on the rooftop unit CANNOT be used for a condensate drain. The 3/4-in. drain connection on the energy recovery section is located near the bottom left of the exhaust air section. See Fig. 5A and 5B. The Energy\$Recycler section must have a field-fabricated, external, P-trap installed for condensate drainage. Trap must be at least 4 in. deep to protect against freeze-up. If the drain line is installed downstream from the external trap, pitch the line away from the unit at 1 in. per 10-ft of run. Do not use a pipe smaller than the connection (3/4-in.).

#### Step 8 — Make Electrical Connections

##### WARNING

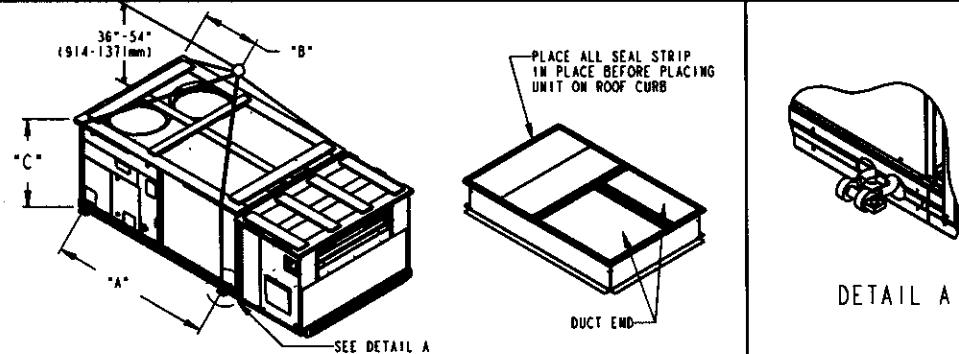
Unit cabinet must have an uninterrupted, unbroken electrical ground to minimize the possibility of personal injury if an electrical fault should occur. This ground may consist of electrical wire connected to unit ground lug in control compartment, or conduit approved for electrical ground when installed in accordance with NEC (National Electrical Code), ANSI/NFPA, latest edition, and local electrical codes. Do not use gas piping as an electrical ground. Failure to follow this warning could result in the installer being liable for personal injury of others.

**FIELD POWER SUPPLY** — All units except 208/230-v units are factory-wired for the voltage shown on the nameplate.



## ! CAUTION - NOTICE TO RIGGERS: ALL PANEL MUST BE IN PLACE WHEN RIGGING

- HOOK RIGGING SHACKLES THROUGH HOLES IN BASE RAIL, AS SHOWN IN DETAIL "A"
- HOLES IN BASE RAILS ARE CENTERED AROUND THE UNIT CENTER OF GRAVITY.
- USE WOODEN TOP SKID, WHEN RIGGING, TO PREVENT RIGGING STRAPS FROM DAMAGING UNIT.



	MAX WEIGHT		A		B		C	
	lb	kg	in.	mm	in.	mm	in.	mm
48HJ008 w/62AQ200	1310	595	77.42	1966.5	66.50	1689.10	42.12	1070
48HJ008 w/62AQ300	1355	616	77.42	1966.5	66.50	1689.10	42.12	1070
48HJ009 w/62AQ200	1400	636	77.42	1966.5	66.50	1689.10	42.12	1070
48HJ009 w/62AQ300	1445	657	77.42	1966.5	66.50	1689.10	42.12	1070
48HJ012 w/62AQ200	1400	636	77.42	1966.5	66.50	1689.10	50.12	1273
48HJ012 w/62AQ300	1445	657	77.42	1966.5	66.50	1689.10	50.12	1273
48HJ014 w/62AQ200	1440	655	77.42	1966.5	66.50	1689.10	50.12	1273
48HJ014 w/62AQ300	1485	675	77.42	1966.5	66.50	1689.10	50.12	1273
50HJ008 w/62AQ200	1240	564	77.42	1966.5	66.50	1689.10	42.12	1070
50HJ008 w/62AQ300	1285	584	77.42	1966.5	66.50	1689.10	42.12	1070
50HJ009 w/62AQ200	1325	602	77.42	1966.5	66.50	1689.10	50.12	1273
50HJ009 w/62AQ300	1370	623	77.42	1966.5	66.50	1689.10	50.12	1273
50HJ012 w/62AQ200	1325	602	77.42	1966.5	66.50	1689.10	50.12	1273
50HJ012 w/62AQ300	1370	623	77.42	1966.5	66.50	1689.10	50.12	1273
50HJ014 w/62AQ200	1365	620	77.42	1966.5	66.50	1689.10	50.12	1273
50HJ014 w/62AQ300	1410	641	77.42	1966.5	66.50	1689.10	50.12	1273

Fig. 6B — Rigging Label — COBRA™ Energy Recovery Unit — Sizes 48/50HJ008-014

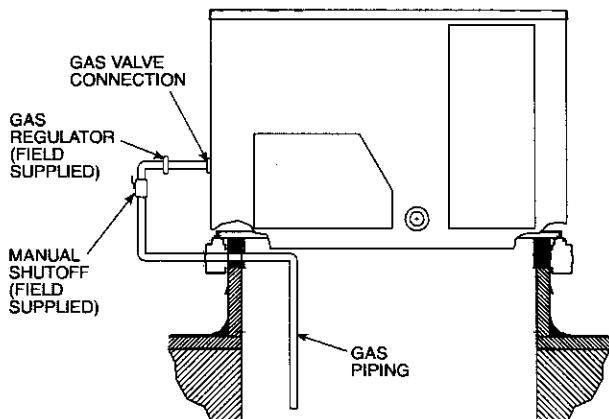


Fig. 7 — Thru-the-Curb Gas Connections

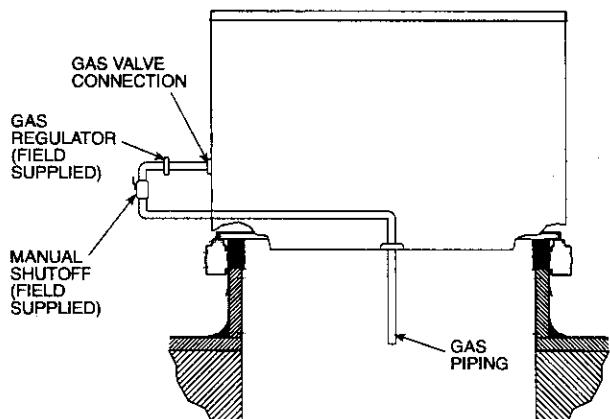
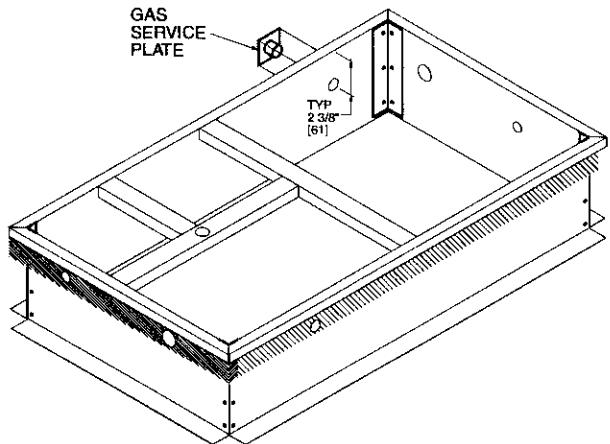
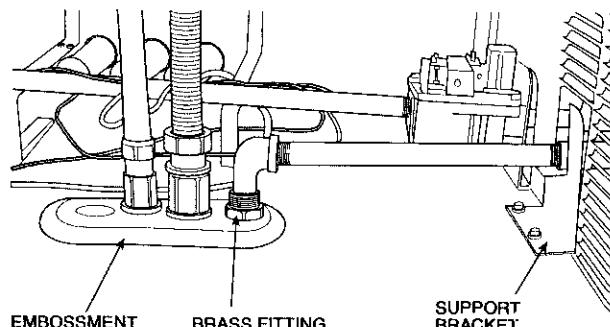


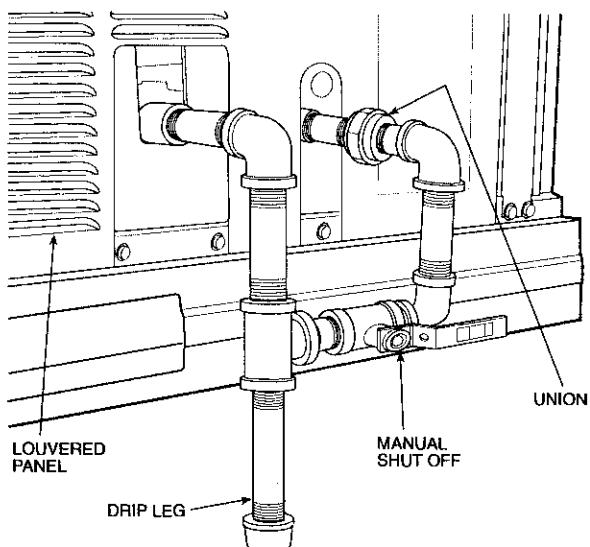
Fig. 8 — Thru-the-Bottom Gas Connections



**Fig. 9 — Thru-the-Curb Gas Connection (Accessory)**



**Fig. 10 — Internal Gas Line Piping with Thru-the-Bottom Connection (3 to 6 Ton Shown)**



**Fig. 11 — External Gas Piping with Thru-the-Bottom Connection (3 to 6 Ton Models Shown)**

If the 208/230-v unit is to be connected to a 208-v power supply, the transformer must be rewired by moving the black wire with the 1/4-in. female space connector from the 230-volt connection and moving to the 200-volt 1/4-in. male terminal on the primary side of the transformer.

Refer to unit label diagram for additional information. Pig-tails are provided for field wire connections. Use factory-supplied splices or UL (Underwriters Laboratories) approved copper/aluminum connector.

When installing units, provide a disconnect per the NEC.

All field wiring must comply with NEC and local requirements.

Install field wiring as follows:

1. Install conduit through side panel openings. Install conduit between disconnect and control box.
2. Install power lines to terminal connections as shown in Fig. 13-15.

Voltage to compressor terminals during operation must be within voltage range indicated on unit nameplate (see Tables 1A-1H). On 3-phase units, voltages between phases must be balanced within 2% and the current within 10%. Use the formula shown in the legend for Tables 1A-1H, Note 2 to determine the percent of voltage imbalance. Operation on improper line voltage or excessive phase imbalance constitutes abuse and may cause damage to electrical components. Such operation would invalidate any applicable Carrier warranty.

**FACTORY-SUPPLIED NON-FUSED DISCONNECT** — The factory-supplied disconnect is capable of handling disconnect amps up to 80 A for a COBRA energy recovery unit. For disconnect amps greater than 80 A, a field-supplied disconnect is required.

**FIELD-CONTROL WIRING** — There are three required inputs to properly control COBRA™ units: temperature, humidity and an occupied/unoccupied schedule. The four recommended control combinations are:

- Thermidistat™ and electro-mechanical controls (Fig. 16)
- digital thermostat, humidistat and electro-mechanical controls (Fig. 17)
- humidistat, space temperature sensor and PremierLink™ controls (Fig. 18)
- Thermidistat and PremierLink controls (Fig. 19)

The most widely used combinations are the light commercial Thermidistat or PremierLink with thermostat and humidistat.

If the unit is equipped with the Humidi-MiZer™ or MoistureMiZer™ option, these systems also require a humidity input. The Energy\$Recycler wiring accepts the sensed space humidity input and sends the appropriate signal to the rooftop unit. See Fig. 14-17.

**NOTE:** The humidity sensor device used with a COBRA or field-installed 62AQ unit with or without a Humidi-MiZer or MoistureMiZer dehumidification option must be a contact closure type device such as a humidistat or a light commercial Thermidistat device.

**NOTE:** For wire runs up to 50 ft, use No. 18 AWG (American Wire Gage) insulated wire (35 C minimum). For wire runs of 50 to 75 ft, use No. 16 AWG insulated wire (35 C minimum). For runs that require more than 75 ft, use No. 14 AWG insulated wire (35 C minimum). All wire larger than No. 18 AWG cannot be directly connected to the thermostat and will require a junction box and splice at the thermostat.

**THERMIDISTAT DEVICE** — The light commercial Thermidistat device is a 7-day programmable, wall-mounted, low voltage field-installed control. It combines temperature and humidity control in a single unit and provides separate set points for heating and cooling. The control adds a dehumidification control function with separate set points for up to 2 occupied and unoccupied periods per day.

If a Thermidistat device is used, install the Thermidistat assembly accessory according to installation instructions included with the accessory. Place the Thermidistat assembly on a solid wall in the conditioned space to sense average temperature in accordance with Thermidistat installation instruction on page 43. Connect Thermidistat wires to terminal board. Route Thermidistat cable or equivalent single leads of colored wire from subbase terminals through connector on unit to low-voltage connections (shown in Fig. 16). Thermidistat control wiring is routed to both the rooftop unit control box and the 62AQ Energy\$Recycler control box.

**PremierLink™ CONTROLLER** — The PremierLink digital controller is a Direct Digital Control (DDC) box that mounts in the rooftop unit under the main unit control box. It is designed to be connected to the Carrier Comfort Network® (CCN) system, where all the input and output points and control screens can be monitored for servicing and troubleshooting purposes. However, the PremierLink controller can also be connected and operated via thermostat. For details and additional information, refer to the Retrofit PremierLink Installation Instructions and Application Data.

The PremierLink controller is available factory-installed or as a field retrofit accessory. The PremierLink controller is designed to allow users the access and ability to change factory defined settings, thus expanding the function of the standard rooftop unit control. However, the PremierLink controller does not have an incorporated visual interface. It requires a CCN accessory such as a Navigator™ device, System Pilot™ unit or personal computer equipped with Carrier's proprietary ComfortWORKS® or ServiceTool software.

If a PremierLink controller is used, a Thermidistat device does not have to be used; a humidistat and separate room air sensor can also be used. Two extra terminal blocks (TB2 and TB3) are provided in the control box for all units with PremierLink controls. No wires should be directly connected to the PremierLink control. Wire sensors to TB2 or TB3. Humidistat is wired to TB1 and the Energy\$Recycler section. See Fig. 17.

Pass the control wires through the hole provided in the corner post; then feed wires through the raceway build into the corner post to the 24-v barrier located on the left side of the control box. See Fig. 20A and 20B. The raceway provides the UL required clearance between high voltage and low voltage wiring.

The PremierLink controller does not support humidity control. A separate field-supplied humidity device that supports contact closure must be used. However, remote humidity sensing and control on a CCN system is possible using a PremierLink controller, a 3V™ universal controller and a 3V compatible humidity sensor. In this configuration, the universal controller provides 24 vdc power to the humidity sensor and accepts a 4 to

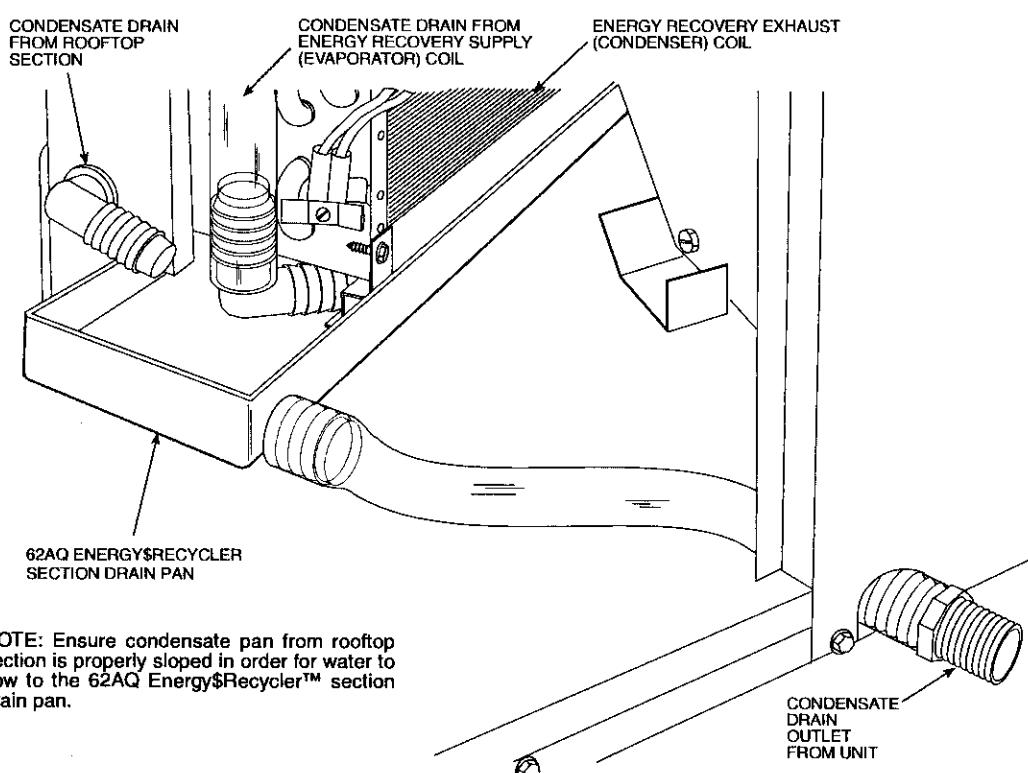
20 mA humidity signal from the humidity sensor. The universal controller provides an output relay contact that is connected to the HM terminal in the Energy\$Recycler section's control box. The humidity sensor output does not connect directly to the COBRA unit. The universal controller is used to configure the humidity sensor's set point; when the sensed humidity level is reached, the controller sends a signal to the HM terminal.

The universal controller is also connected to the CCN bus wiring, therefore the humidity set point and sensed humidity value is displayed on the network. One universal controller can be used for up to eight (8) different COBRA units.

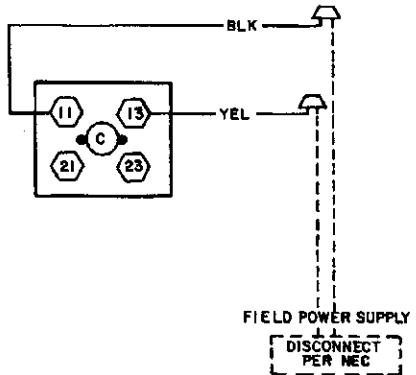
The PremierLink controller has two modes of sensor input: Temperature mode or Sensor mode. In Temperature mode, the PremierLink controller accepts input from a Carrier approved space thermostat. Input connections for this mode use terminal strip TB3 as shown in Fig. 21-23. Terminal strip TB3 connects to the J4 contacts on the PremierLink module. When the PremierLink controller is factory-installed, it is completely wired, except for the field-installed sensors. Currently, the only sensor that is included from the factory is the supply air temperature sensor. The following field-installed sensors are required for PremierLink controller operation:

- space temperature sensor — in sensor mode a space temperature sensor (SPT) is required, or for thermostat mode a thermostat is required, for all applications.
- outdoor-air temperature sensor (OAT) — required for all applications.
- supply-air temperature sensor (SAT) — required for all applications (included when PremierLink controller is factory-installed).
- indoor-air quality sensor (IAQ) — required for demand control ventilation.
- outdoor-air quality sensor (OAQ) — required for demand control ventilation.

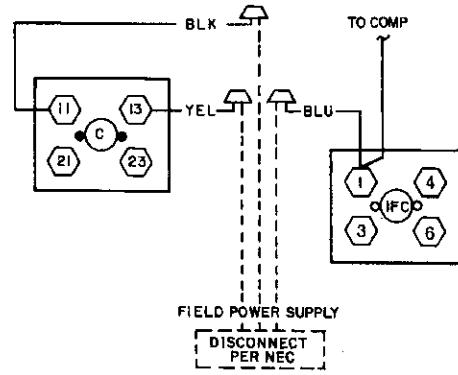
**HEAT ANTICIPATOR SETTINGS** — Set heat anticipator settings at 0.14 amp for the first stage and 0.14 amp for second-stage heating, when available.



**Fig. 12 — Condensate Drain Location**



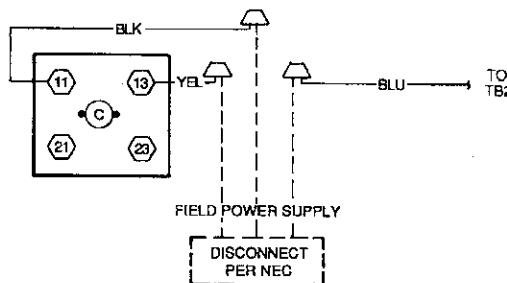
208/230-1-60



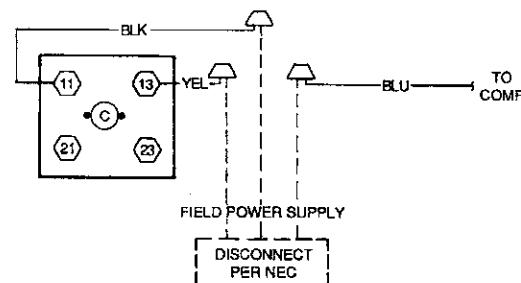
208/230-3-60

460-3-60

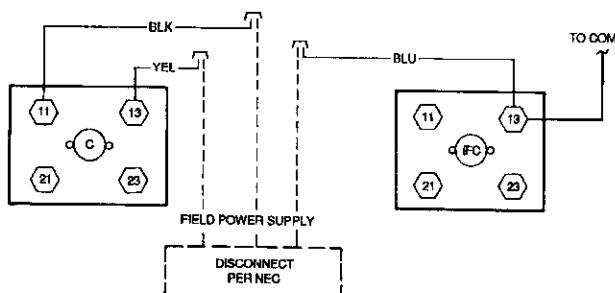
(SIZE 48/50HJ007 ONLY)



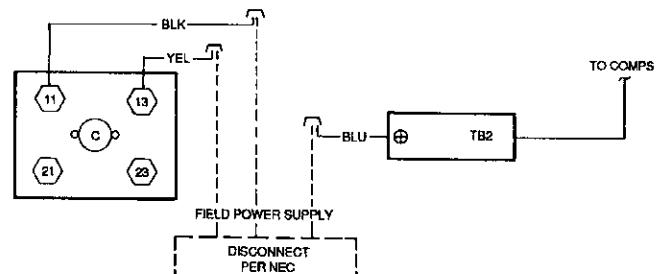
575-3-60  
(SIZE 48/50HJ007 ONLY)



208/230-3-60  
575-3-60, 460-3-60  
(SIZES 48/50HJ004-006)



208/230-3-60 AND 460-3-60  
(SIZES 48/50HJ008-014)

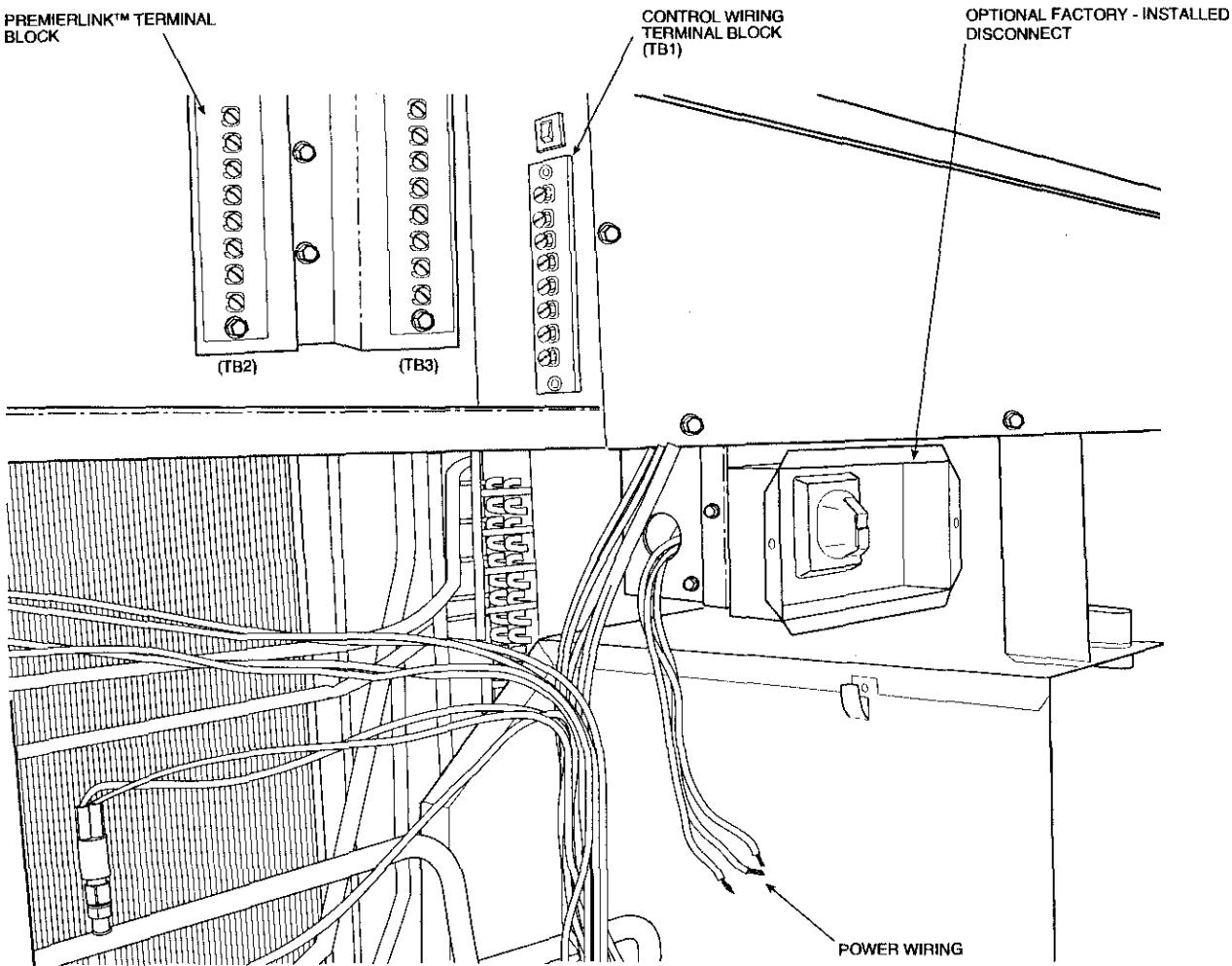


575-3-60  
(SIZES 48/50HJ008-014)

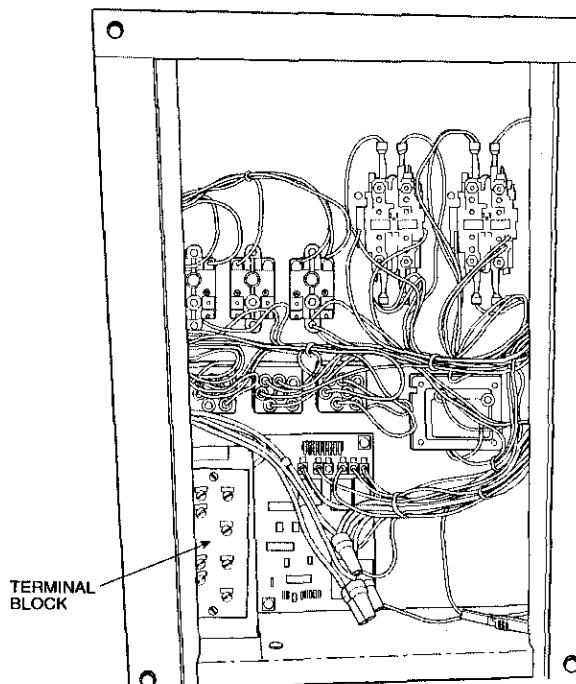
#### LEGEND

- C** — Contactor
- COMP** — Compressor
- IFC** — Indoor-Fan Contactor
- NEC** — National Electrical Code
- TB** — Terminal Block

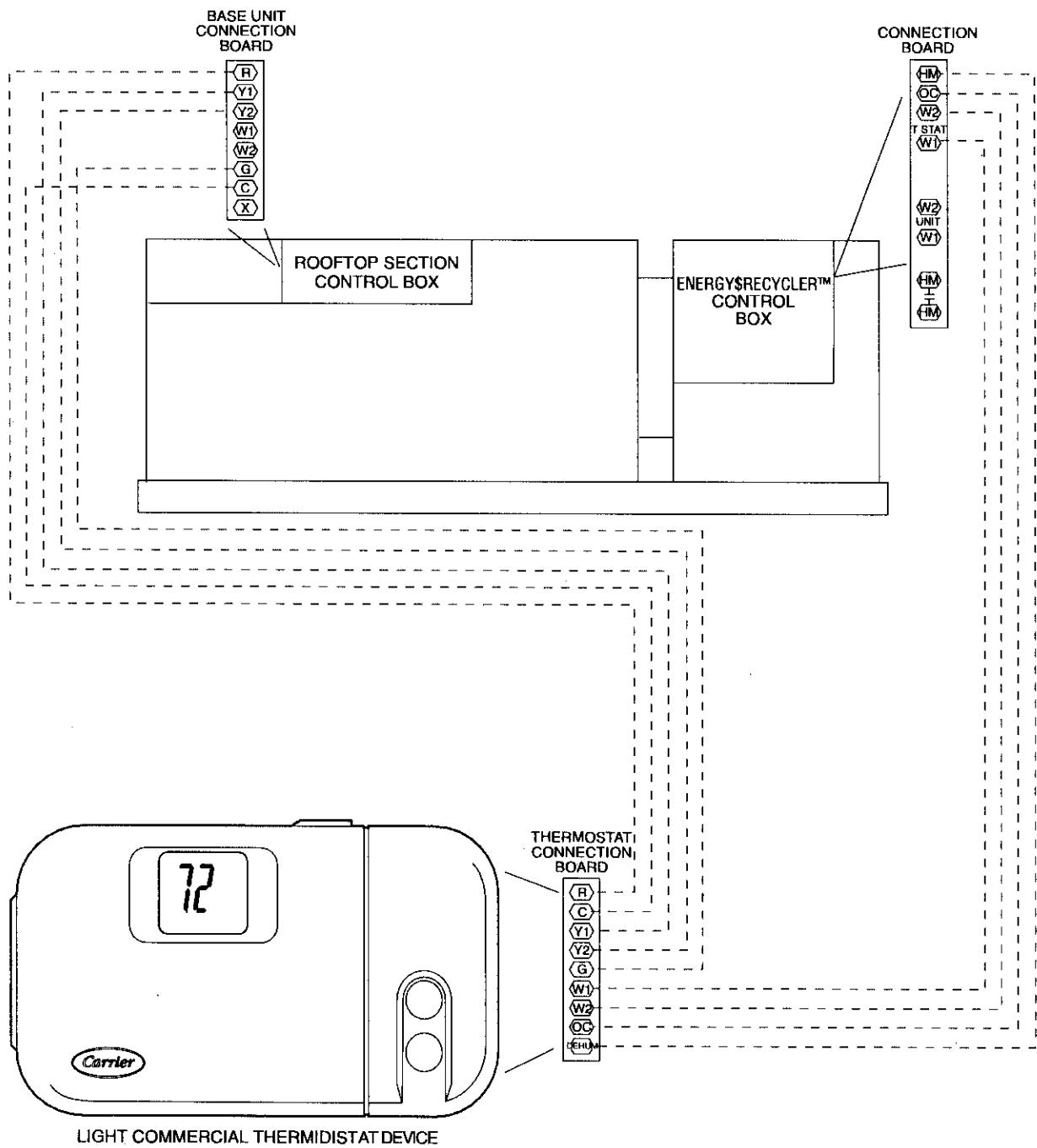
Fig. 13 — Power Wiring Connections



**Fig. 14 — Field Wiring Connections (Terminal Blocks in Rooftop Unit Section)**



**Fig. 15 — Field Wiring Connections  
(Terminal Block in Energy Recovery Section)**



**Fig. 16 — Control Wiring with Thermidistat™ Device and Electro-Mechanical Controls**

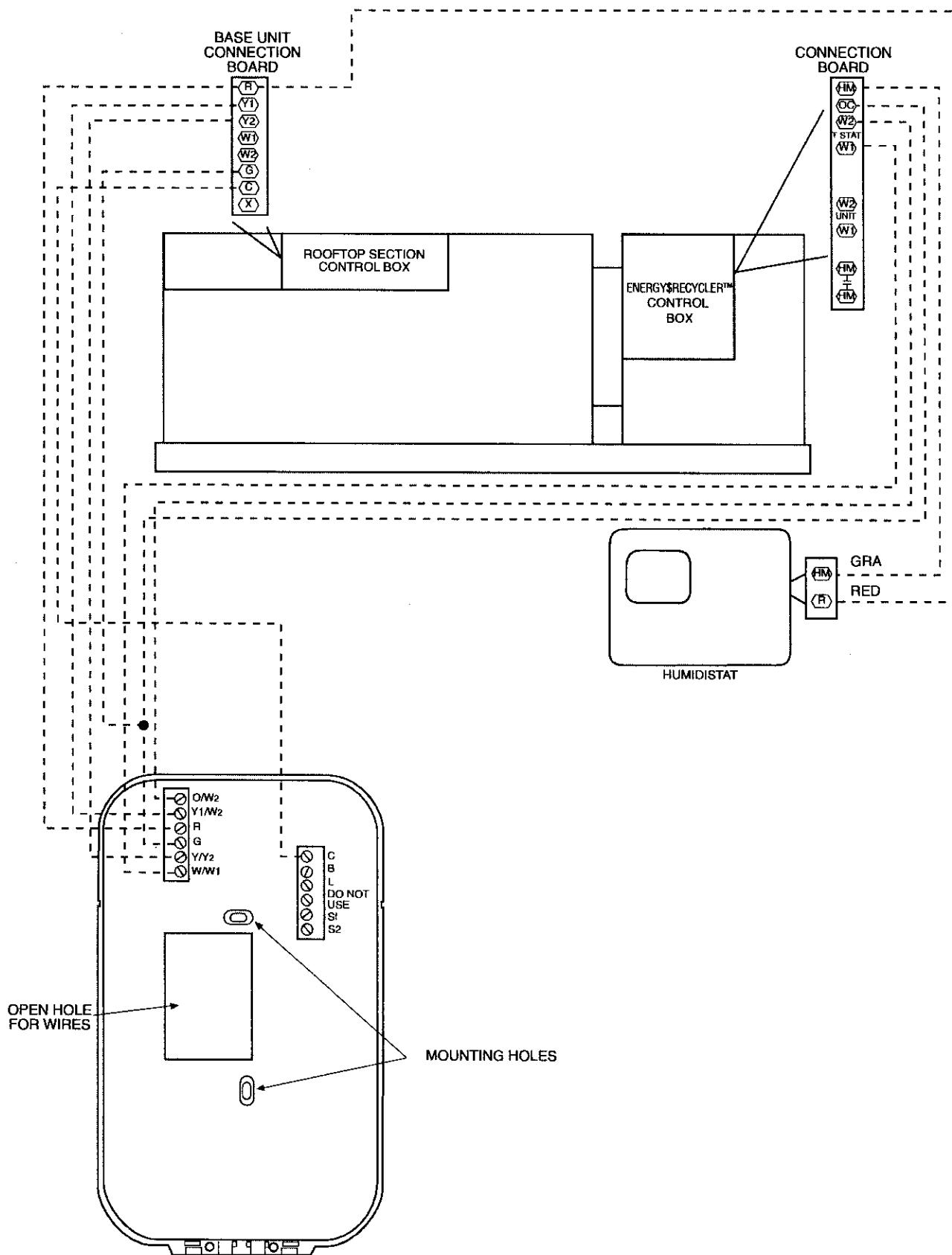
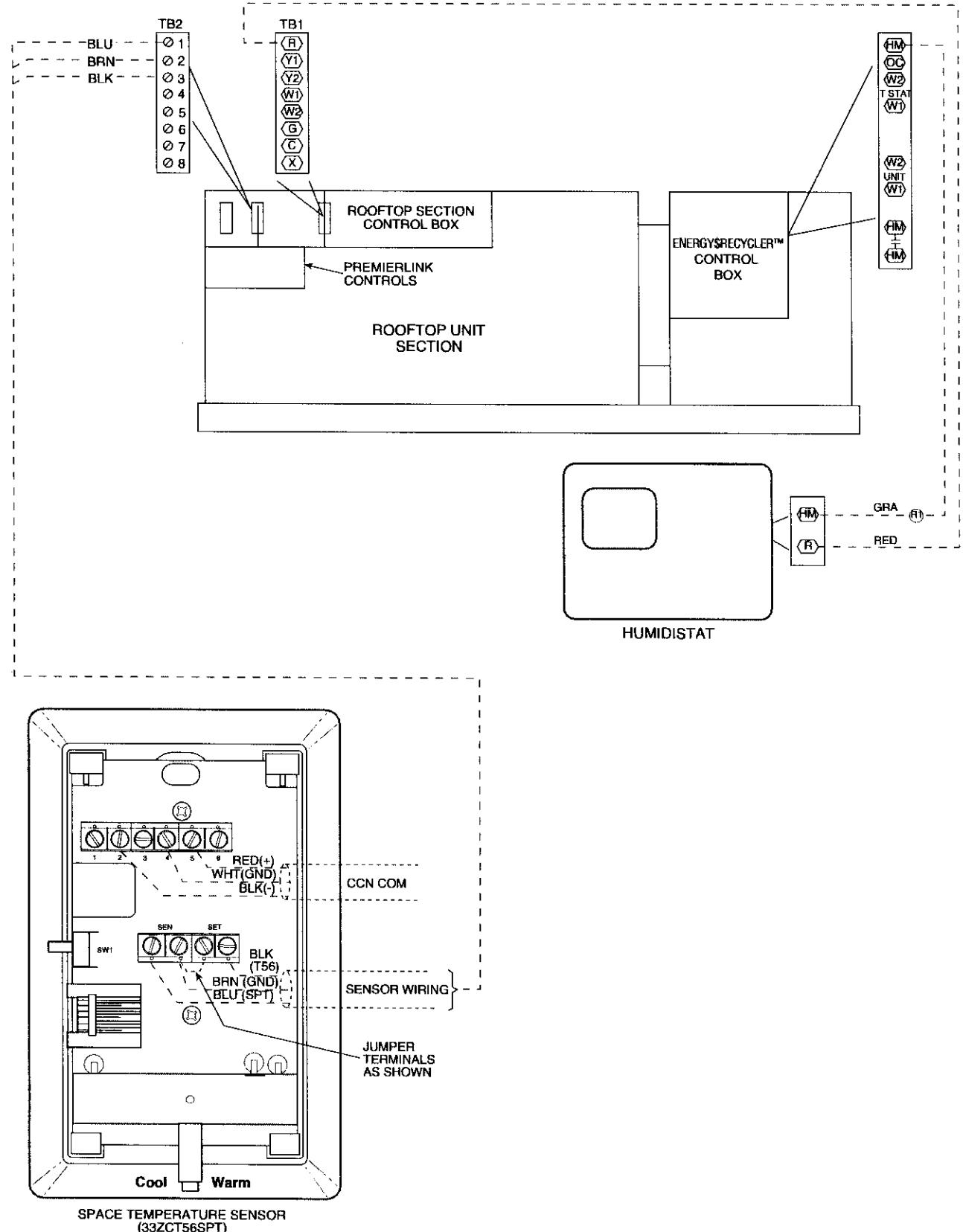
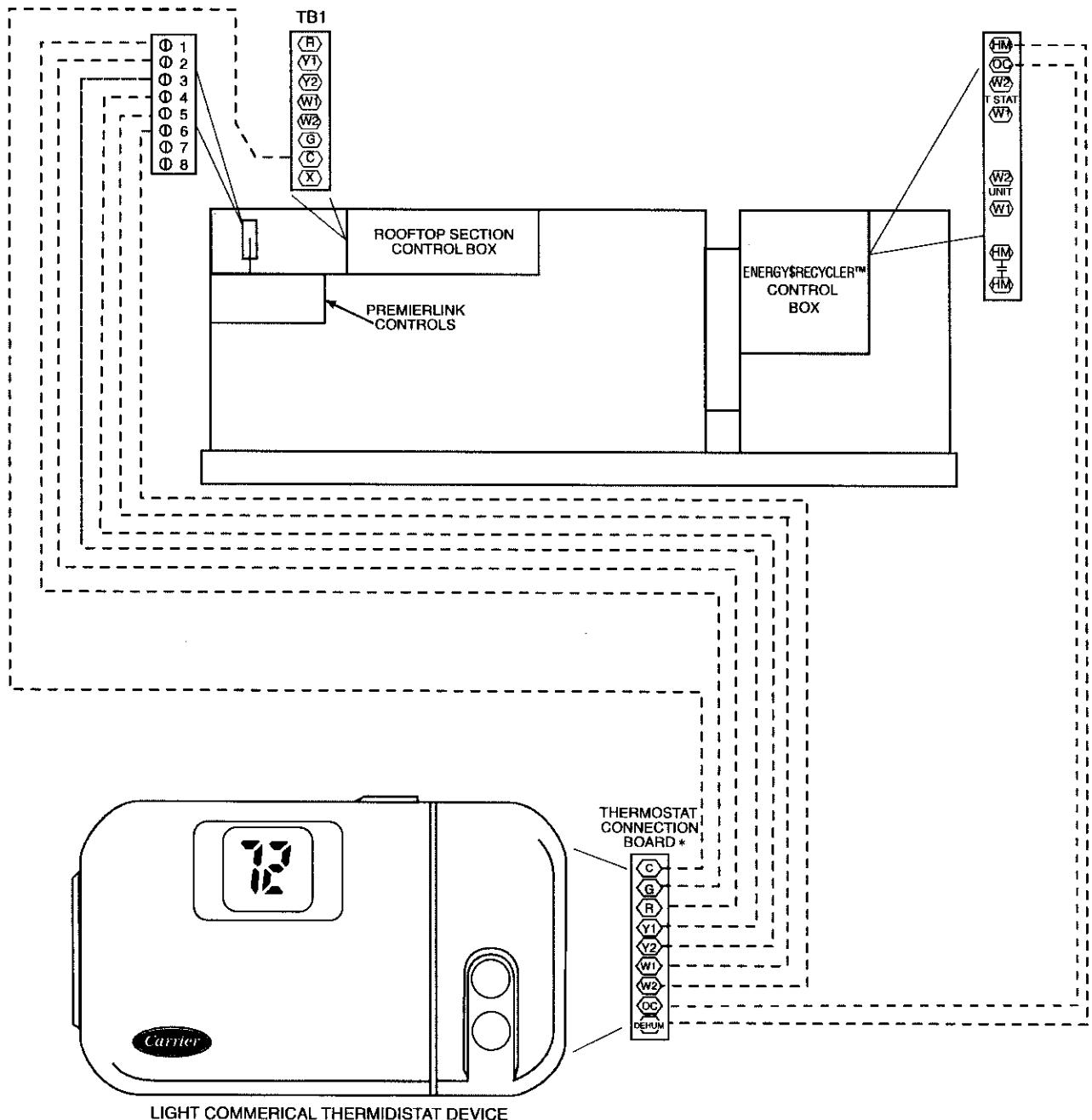


Fig. 17 — Control Wiring with Digital Thermostat, Humidistat and Electro-Mechanical Controls

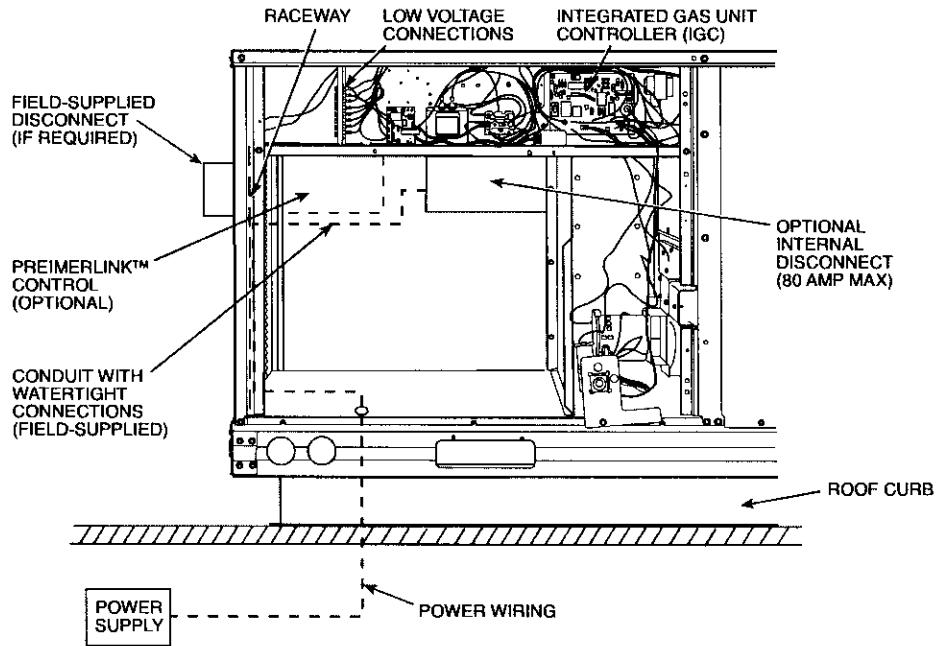


**Fig. 18 — Control Wiring with Humidistat, Space Temperature Sensor, and PremierLink™ Controls**

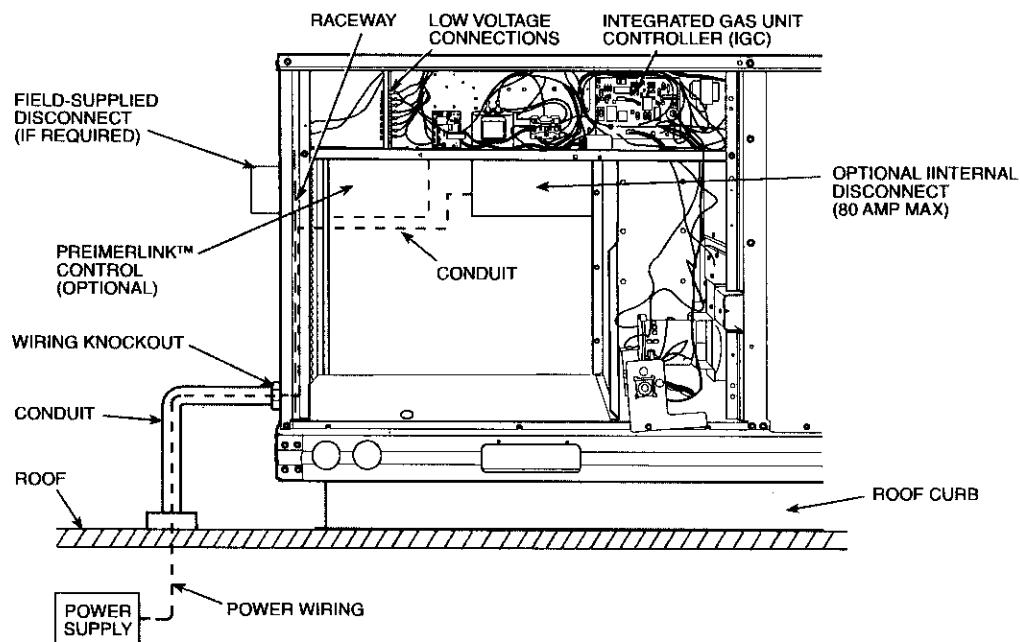


NOTE: Thermidistat connection terminal arrangement for schematic purposes only.

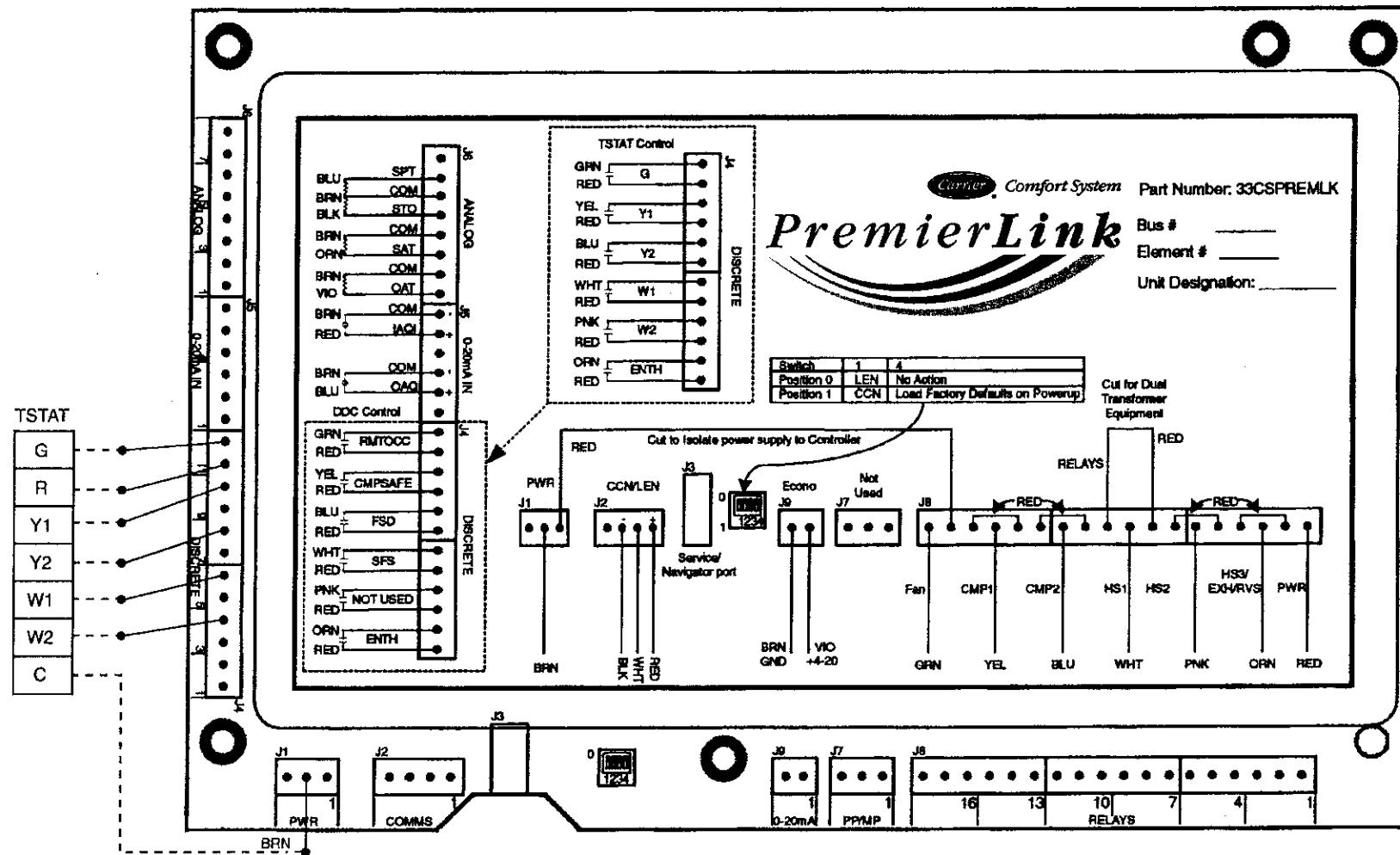
**Fig. 19 — Control Wiring with Thermidistat™ and PremierLink™ Controls**



**Fig. 20A — Power Wiring Routing with Thru-the-Bottom Accessory (Gas Unit Shown)**

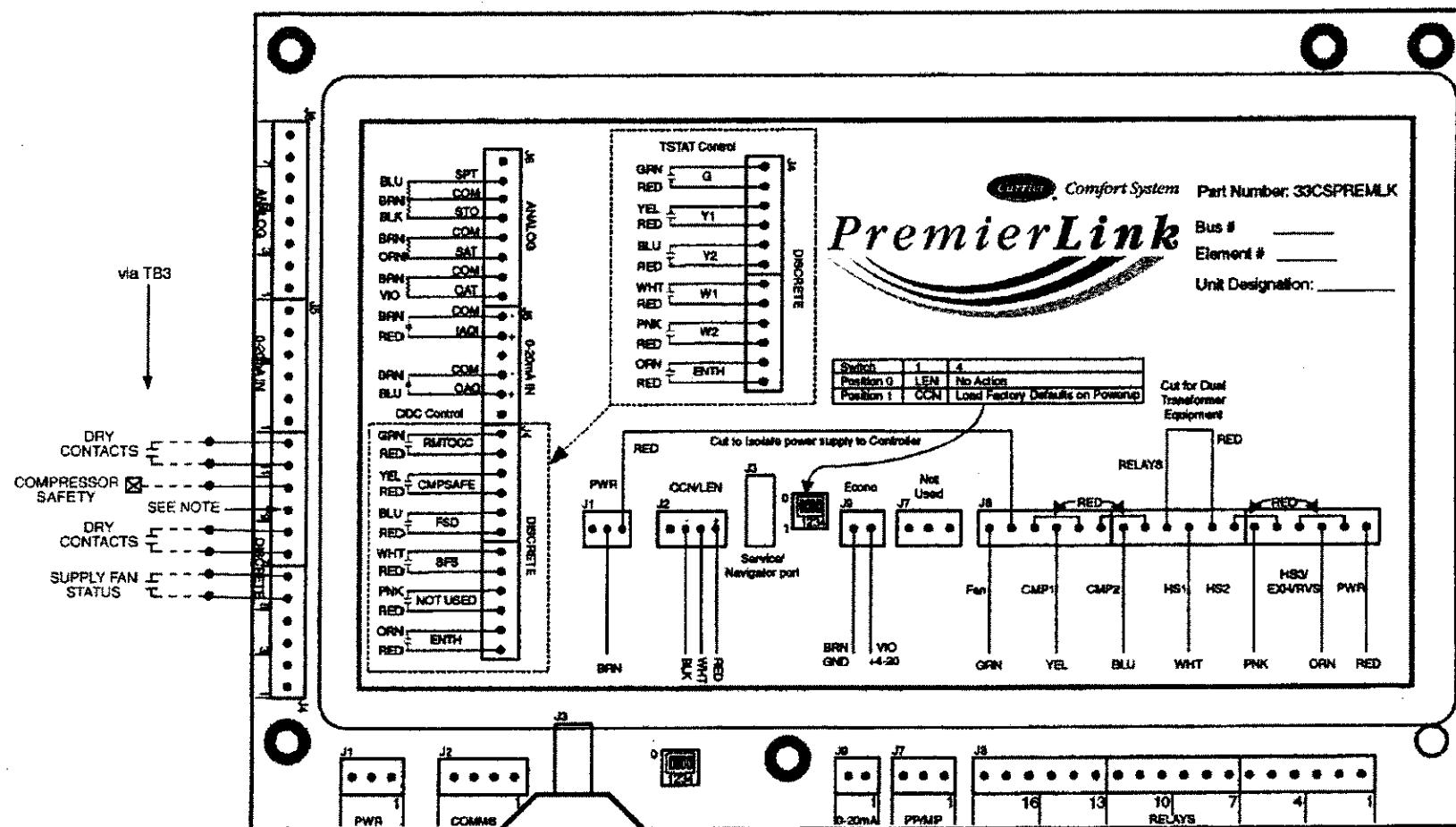


**Fig. 20B — Power Wiring Routing from Outside of Unit (Gas Unit Shown)**



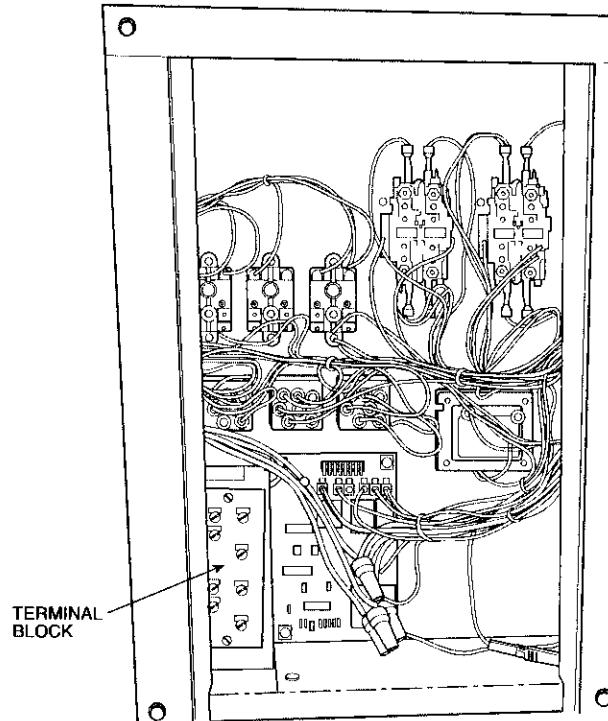
NOTE: Remove all unused red wires from J4 connector to prevent 24 vac shorting other components or ground. Inputs on J4 are 24 vac; red leads are voltage source.

**Fig. 21 — PremierLink™ Controller Sensor Wiring —  
With Programmable or Non-Programmable Thermostat**



NOTE: Remove red wire from J4-9 to prevent 24 vac shorting out other components or ground.

Fig. 22 — PremierLink™ Field-Installed Controller Sensor Mode Contacts



**Fig. 23 — Field Wiring Connections  
(Terminal Block in Energy Recovery Section)**





























**INDOOR AIR QUALITY AND CO<sub>2</sub> SENSORS** — If a space CO<sub>2</sub> sensor is desired, a field-installed 25% outdoor-air damper must be used for proper Demand Control Ventilation (DCV) operation. If not, the 62AQ Energy\$Recycler unit outdoor-air dampers will remain shut unless the space CO<sub>2</sub> levels are above the CO<sub>2</sub> set point.

The 25% outdoor-air damper should be placed in the normal location on the base rooftop unit. See Fig. 24. This damper will allow additional outdoor air to be brought in if the CO<sub>2</sub> level is high, independent of 62AQ unit operation. In the occupied mode, the 62AQ unit will usually bring in enough fresh air to maintain CO<sub>2</sub> levels below the set point. If not, the 25% outdoor-air damper will open to allow additional fresh air to be brought in. See Fig. 25 and 26 for control wiring. The recommended CO<sub>2</sub> sensor is a 33ZCSENCO2 and the recommended 25% outdoor-air damper is a CRTWOPOS001A01 or a CRTWOPOS002A01 (dependent on rooftop unit size). See 33ZCSENCO2 or 25% outdoor-air damper installation instructions for additional information.

**Step 9 — Assemble and Mount Supply-Air Hood** — The hood kit supplied with the 62AQ Energy\$Recycler™ section is needed to complete this installation. See Fig. 27. The Energy\$Recycler section supply air hood installs around its motorized damper inlet.

**NOTE:** Mount the hood sides to the Energy\$Recycler section first, and then the hood top for easier installation. The thermostats are shipped factory-wired and taped behind the damper blade of the Energy\$Recycler section. Knobs and screws are in hood package.

1. Assemble and mount supply air hood as shown in Fig. 27.
2. Discard the tape that holds the thermostats behind the damper plates. Mount thermostats to the hood sides of the energy recovery section unit into the holes provided, with thermostat terminals facing up. See Fig. 27. Mount outside cooling set point thermostat part number HH22HA060 (white label) on the left side of the hood. See Fig. 27.
3. Mount the outside heating thermostat part number HH22HA065 (red label) on the right side of the hood. See Fig. 27.

4. From the outside of the unit's side panels fasten the thermostat(s) with two mounting screws, with the quick connect terminals face up. See Fig. 27.
5. Install thermostat knobs (provided in kit). See Fig. 27.
6. Set supply air quantity (on units with optional factory-installed supply air fan [GA] or field-installed accessory supply air fan kit [CRFANKIT001-006A00]). Select the fan speed and damper position to obtain desired cfm. Relocate damper stops to the desired position on the damper support rail and adjust the fan speed by relocating the wire on the supply fan motor terminal block. Factory set position is 45 degrees for the damper position, and medium speed for the motor. Relocate stops to top hole for 30 degrees, bottom hole for 60 degrees, and remove stops for 90 degrees (see Fig. 27).
7. Install the aluminum filter screen and end cap with screws along the top, as shown in Fig. 27.

#### Step 10 — Mount the Barometric Relief Damper

**Damper** — The hood kit supplied with the energy recovery section is needed to complete this installation. The exhaust air hood (that includes the barometric relief damper) must be assembled and installed on the energy recovery section per the instructions below. See Fig. 28.

1. Install the barometric relief damper onto the energy recovery section by mounting the hinge with 2 screws then sliding in the hinge pin. See Fig. 28.
2. Install damper limiter for 30, 45, or 60 degree angles. Limiter pin not required for 90-degree setting (set to the desired position based on cfm requirements and fan speed). See Fig. 28. Fan speed is adjusted by relocating wires on fan terminal blocks.
3. Loosen compressor bolts and remove shipping blocks from under compressor on the 62AQ060 and 62AQ100 sizes only.
4. Install exhaust hood.
5. Install wire guard as shown in Fig. 28.

#### WARNING

Never operate the unit without the wire guard in place.

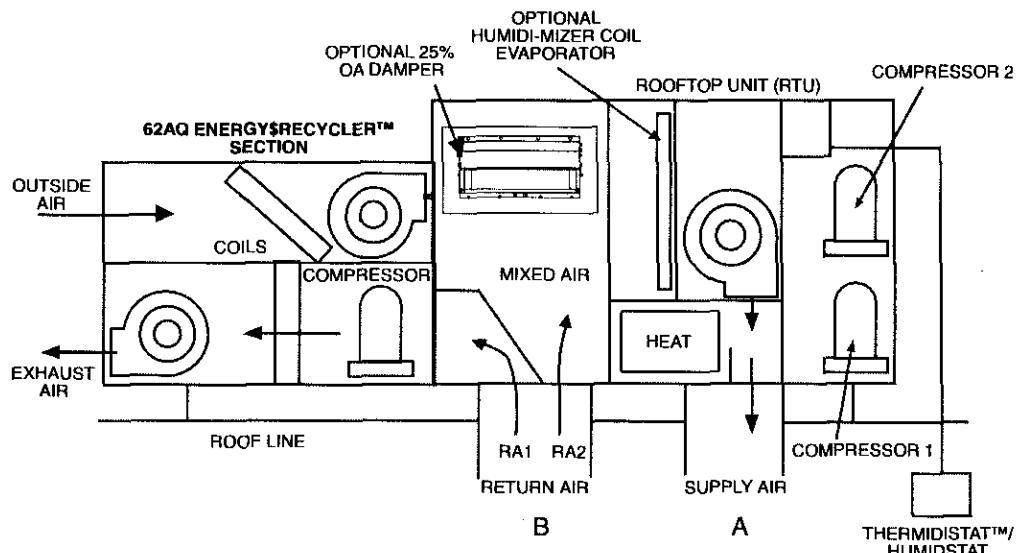
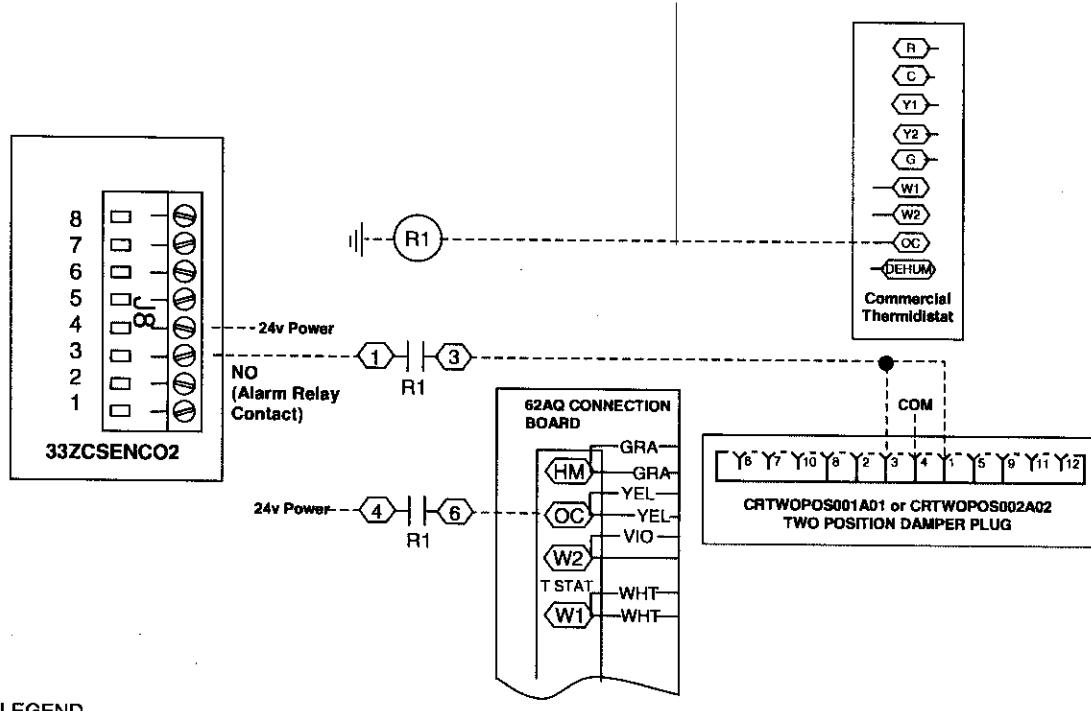


Fig. 24 — 25% Outdoor Air Damper Location



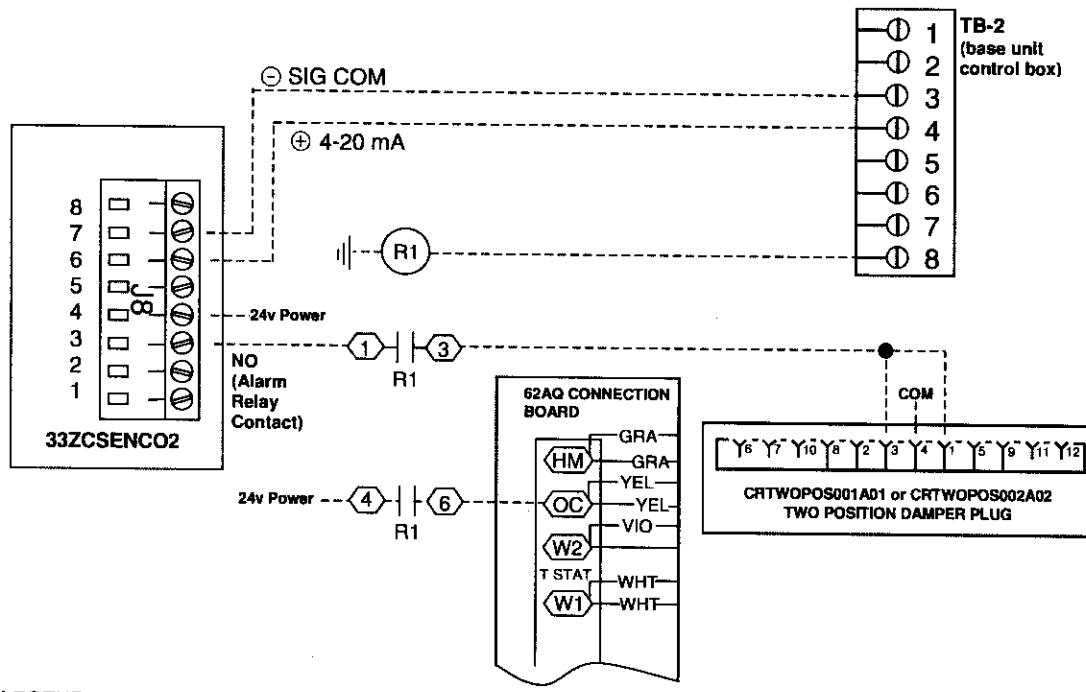
#### LEGEND

— Field-Provided Wires

#### NOTES:

1. R1 is a 2-pole, normally open relay (recommended relay: HN61KK040).
2. The space CO<sub>2</sub> level and set point can be read and changed locally.

**Fig. 25 — CO<sub>2</sub> Sensor Wiring with Electro-Mechanical Controls**



#### LEGEND

— Field-Provided Wires

#### NOTES:

1. R1 is a 2-pole, normally open relay (recommended relay: HN61KK040).
2. The space CO<sub>2</sub> level can be read on the Carrier Comfort Network® system; set point must be changed locally.

**Fig. 26 — CO<sub>2</sub> Sensor Wiring with Factory-Installed PremierLink™ Direct Digital Control (DDC)**

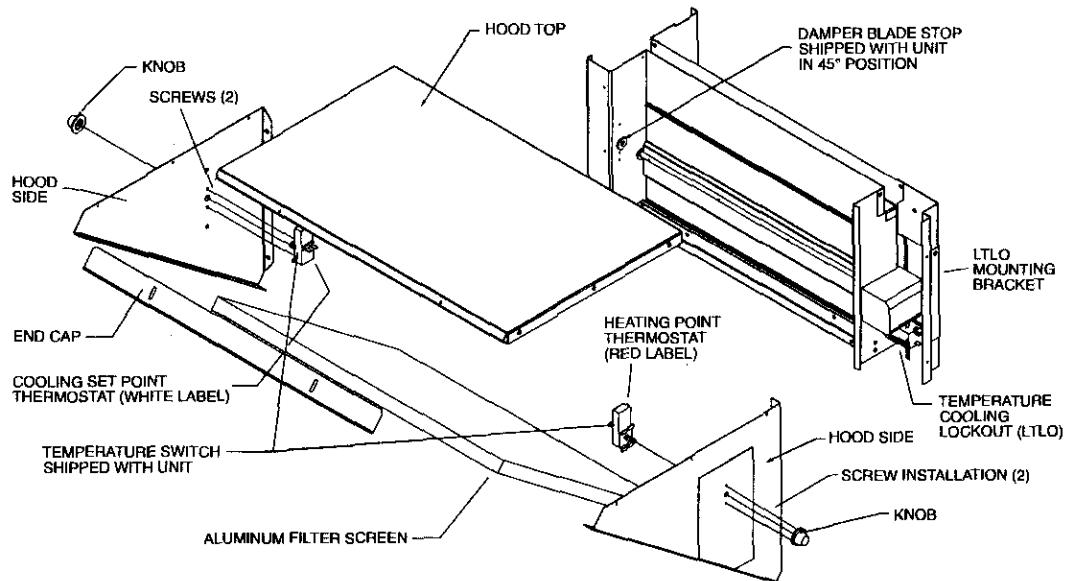


Fig. 27 — Energy Recovery Section Supply-Air Hood Assembly

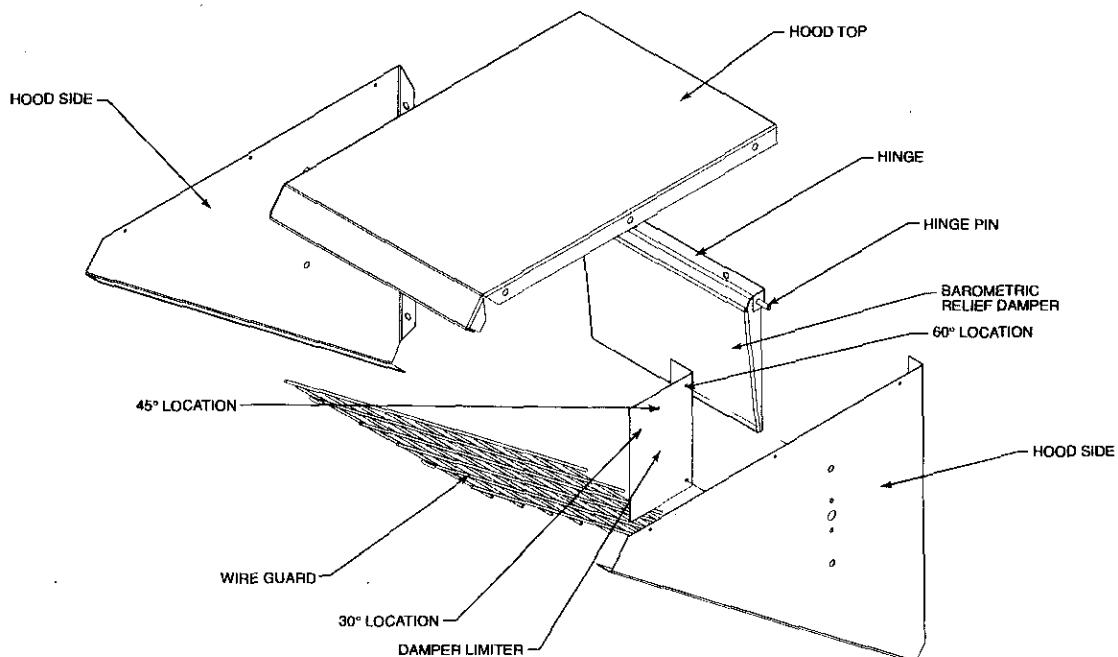


Fig. 28 — Energy Recovery Section Barometric Exhaust Air Hood Assembly

## Step 11 — Set the Outdoor Cooling and Heating Thermostats

**IMPORTANT:** The 62AQ Energy\$Recycler™ section is shipped with an outdoor thermostat set at 55 F which locks out mechanical cooling on the rooftop section and the Energy\$Recycler section compressor. If this feature is not desirable, the rooftop unit's compressor can be allowed to run by relocating both gray wires to the same side of the low temperature lockout thermostat (LTLO) leaving the white wire on the opposite pole, locking out only the Energy\$Recycler section compressor. The LTLO is also accessible by removing the filter access panel and the door of the damper mounting bracket.

**COOLING** — During the unoccupied period, the economizer mode of operation is used as the first stage of cooling. When the outside air temperature is below the cooling thermostat set point, the outside air will be used for first stage cooling.

**HEATING** — The heating thermostat should be adjusted to the second stage balance point (heat output of the energy recovery section plus the heat output of the first stage on rooftop unit equals building load at this temperature). Above this setting, first stage heating will be the energy recovery section unit and second stage will be the first stage of the rooftop unit. Below this point, first stage heating will be the Energy\$Recycler section plus first stage heating of the rooftop unit. The second stage will be the second stage of the rooftop unit.

### LIGHT COMMERCIAL THERMIDISTAT™ ACCESSORY

**General** — A light commercial Thermidistat accessory (part number TSTATCPLH01-B) or PremierLink™ controller with humidistat is required for field installation for each unit to control the Energy\$Recycler section. See Fig. 29.

The light commercial Thermidistat is a 7-day programmable, wall-mounted, low-voltage control that combines temperature and humidity control in a single unit. It provides separate set points for heating and cooling, and adds dehumidification with separate set points for occupied and unoccupied periods. Different heating and cooling set points and times are programmable for up to 4 periods per day and 7 days per week. The dehumidification output provides direct control of the Energy\$Recycler section, rooftop section fans, and the rooftop section compressor in response to the programmed time schedules and temperature settings. During power loss an internal memory stores programs and settings for unlimited time, and the clock continues to run for at least 8 hours. Batteries are not used.

**Power** — Note that this control does not require batteries and is not “power stealing.” It does require 24 vac (R and C terminals) from the rooftop section’s low-voltage transformer to be connected to it for proper operation. The control will not operate without these 2 connections. See Fig. 30.

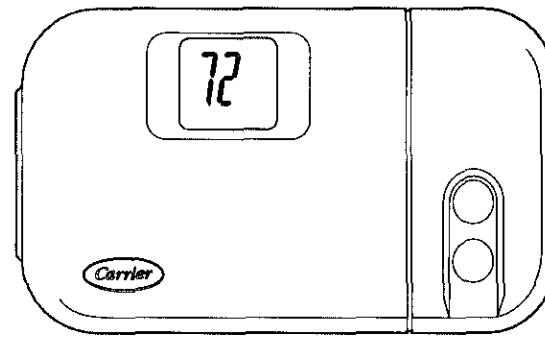
**Dehumidification Equipment and Connections** — The dehumidification output terminals on the light commercial Thermidistat device must be connected to the dehumidify input terminals on the Energy\$Recycler section. Additionally, if the rooftop section is equipped with the optional Humidi-MiZer™ dehumidification accessory, a relay in the Energy\$Recycler section energizes the Humidi-MiZer solenoid to activate the enhanced dehumidification mode.

### Step 1 — Select Light Commercial Thermidistat Location

The light commercial Thermidistat should be mounted:

- Approximately 5 ft (1.5 m) from floor.
- Close to or in a frequently used room, preferably on an inside partitioning wall.

- On a section of wall without pipes or ductwork.
- The light commercial Thermidistat device should NOT be mounted:
- Close to a window, on an outside wall, or next to a door leading to the outside.
  - Exposed to direct light and heat from a lamp, sun, fireplace, or other temperature-radiating object that may cause a false reading.
  - Close to or in direct airflow from supply registers and return-air registers.
  - In areas with poor air circulation, such as behind a door or in an alcove.



HEIGHT (in.)	WIDTH (in.)	DEPTH (in.)
4 1/4	7 1/2	1 3/8

Fig. 29 — Light Commercial Thermidistat Accessory

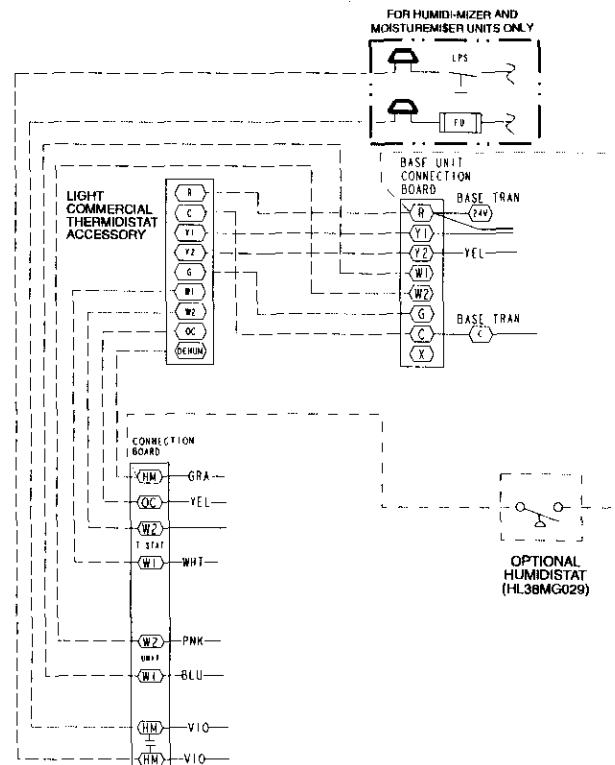


Fig. 30 — Light Commercial Thermidistat Accessory Low-Voltage Connections

**Step 2 — Set DIP Switches** — There is a 4-section DIP (Dual In-line Package) switch within the light commercial Thermidistat™ device which must be properly set by the installer. It is easiest to set these 4 switches before the light commercial Thermidistat device is mounted to the wall, so complete the following steps first:

1. Open hinged light commercial Thermidistat cover.
2. Remove cover completely by gently snapping it apart at the hinge.
3. Switches are located in upper right corner of circuit board. To change switch position, use corner of a small screwdriver to slide switch to opposite position.
4. After switches have been set, do not reassemble the 2 halves. The rear plastic will be first mounted to wall.

**SWITCH 1** — Not used

**SWITCH 2** — Not used

**SWITCH 3 — SMART/CONVENTIONAL RECOVERY** — Switch 3 selects between conventional or smart recovery from setback. Conventional recovery changes to new set point at preprogrammed time. Smart recovery, which is active in both heating and cooling, starts selected cycle 90 minutes earlier and smoothly adjusts set point so room will arrive at programmed temperature at programmed time.

**NOTE:** The occupied output is only energized at the preprogrammed time.

**To Set:**

OFF — for smart recovery. This is factory default.

ON — for conventional recovery.

**SWITCH 4 — INSTALLER TEST OFF/ON** — Switch 4 selects a special installer test mode that assists with checkout and troubleshooting. See Step 5 — Conduct Light Commercial Thermidistat Start-Up and Checkout.

**To Set:**

OFF — for normal operation. (Factory default setting.)

ON — for Installer Test mode.

**Step 3 — Install Light Commercial Thermidistat Device**

**⚠ WARNING**

Before installing light commercial Thermidistat device, turn off all power to COBRA™ energy recovery units. There may be more than one power disconnect. Electrical shock can cause personal injury or death. Install lockout tags on disconnects.

1. Turn off all power to equipment. Tag disconnect.
2. If an existing thermostat is being replaced:
  - a. Remove existing thermostat from wall.
  - b. Disconnect wires from existing thermostat, one at a time.
  - c. As each wire is disconnected, record wire color and terminal marking.
  - d. New or additional wire may be needed to accommodate added humidity outputs transformer common.
  - e. Discard or recycle old thermostat.

**⚠ WARNING**

Mercury is a hazardous waste and MUST be disposed of properly.

3. Route wires through large hole in rear plastic. Level rear plastic (separated from front plastic in Step 2 — Set DIP

Switches, on this page). Level rear plastic against wall (for aesthetic value only — light commercial Thermidistat device does not need to be leveled for proper operation) and mark wall through 2 mounting holes.

4. Drill two  $\frac{3}{16}$ -in. mounting holes in wall where marked.
5. Secure rear plastic to wall with 2 screws and anchors provided. Additional mounting holes are available for more secure mounting if needed. Make sure all wires extend through hole in mounting base.
6. Adjust length and routing of each wire to reach proper connector block and terminal on mounting base with  $\frac{1}{4}$ -in. extra length. Strip only  $\frac{1}{4}$  in. of insulation from each wire to prevent adjacent wires from shorting together when connected.
7. Match and connect equipment wires to proper terminals of each connector block. Remember R and C must be connected for proper operation (see Fig. 30).

**⚠ CAUTION**

Improper wiring or installation may damage light commercial Thermidistat device. Check to make sure wiring is correct before proceeding with installation or turning on power. Refer to wiring schematic in the Troubleshooting section of this manual.

8. Push any excess wire into wall and against rear plastic. Seal hole in wall to prevent air leaks. Leaks can affect operation.
9. Reattach light commercial Thermidistat body to mounting base by first reattaching hinge.
10. Close light commercial Thermidistat assembly, making sure pins on back of circuit board align with sockets in connector.
11. Turn on power to equipment.

On power up, all display segments will light for 2 seconds. For the next 8 seconds, a 2-digit code appears on LED display that identifies light commercial Thermidistat configuration:

CP — Commercial Product

**Step 4 — Set Light Commercial Thermidistat Configuration (Fig. 31 and 32)** — Configuration options, like DIP switch settings, are intended to be selected at installation and normally are not modified by the owner. These options must be made as part of the installation. A special procedure allows entry into the Configuration mode. While in configuration mode, up to 10 selections can be made. A description of each selection and how to use the Configuration mode are as follows:

**CONFIGURATION OPTIONS — SUMMARY**

- Option 1 — Anticipator adjustment
- Option 2 — Clean filter timer adjustment
- Option 3 — English/Metric selection
- Option 4 — Fan (G) ON with W selection
- Option 9 — Holiday heat set point
- Option 10 — Holiday cool set point
- Option 11 — Holiday humidity set point
- Option 13 — Room temperature offset adjustment
- Option 14 — Heat cool deadband adjustment
- Option 21 — Keyboard lock

**TO ENTER CONFIGURATION MODE** — Press and hold FAN button for approximately 10 seconds until COOL set point display indicates a flashing “01”. The light commercial Thermidistat device is now in Configuration mode. It will automatically exit this mode if no button is pressed for 3 minutes. Pressing HOLD End button will exit the Configuration mode immediately.

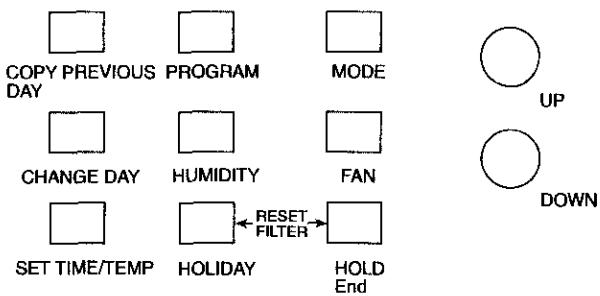


Fig. 31 — Light Commercial Thermidistat™ Keypad

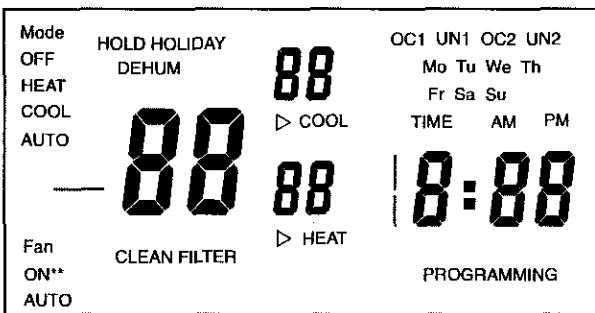


Fig. 32 — Light Commercial Thermidistat LCD on Power Up

**WHILE IN CONFIGURATION MODE** — The upper small (COOL set point) display indicates selected option number and large display indicates selection made within that option. One of these will be flashing. The up and down set point buttons are used, both to move between available options and to make selection for each option. When option number (small display) is flashing, the up and down set point buttons allows for scrolling through options moving between available option numbers. After desired option number has been selected, press SET TIME/TEMP button once. The large display will now flash, indicating that up and down set point buttons now control available choices within that option. Each press of SET TIME/TEMP button switches between available option (small display) and available selections within each option (large display).

**Option 1 — Anticipator Adjustment** — This adjustment controls sensitivity and cycle rate of light commercial Thermidistat device. Higher numbers decrease sensitivity and slow cycle rate. Lower numbers increase sensitivity and cycle rate. Anticipator values can range from 1 to 9. Factory default is 3. This default selection provides optimum performance in nearly all installations. Try it first; do not change setting unless there is evidence of need to do so.

Unlike conventional anticipators, this setting is not determined by current draw. There is no need to measure, know, or compensate for current draw. There is also no droop with this light commercial Thermidistat device. Regardless of setting and number of stages, both heating and cooling will control to their respective set points.

#### TO ADJUST:

1. Enter Configuration mode. The upper small (COOL set point) display will be flashing 01. If not, use up and down set point buttons to move it to 01.
2. Press SET TIME/TEMP button once to flash current selection of 1, 2, 3, 4, 5, 6, 7, 8, or 9 on large display. Factory default is 3.
3. Use up and down set point buttons to move to desired anticipator setting.
4. Press SET TIME/TEMP button again to flash small upper display for selection of another option, or press HOLD End to exit Configuration mode.

**Option 2 — Clean Filter Timer** — Select hours of blower operation (heating, cooling, or fan) before CLEAN FILTER icon is displayed. With OFF selected, icon will never come on, disabling this feature. Time selection can range from 400 to 3600 blower operation hours by selecting numbers 1 through 9. (Time is 400 times number selected.) Factory default is 2 (800 hr). Recommended blower operation hours selections are: disposable filter — 400 to 800 hr; media filter — 1200 to 1600 hr; electronic air cleaner — 1600 to 2400 hr.

#### TO SELECT OR ADJUST:

1. Enter Configuration mode. Use up and down set point buttons to make small display (now flashing) indicate 02.
2. Press SET TIME/TEMP button once to display current selection of 1, 2, 3, 4, 5, 6, 7, 8, or 9 on large display. Factory default is 2.
3. Use up and down set point buttons to move between available choices.
4. Press SET TIME/TEMP button again to flash small upper display for selection of another option, or press HOLD End to exit Configuration mode.

**Option 3 — English/Metric** — Select between Fahrenheit and Celsius operation. Factory default is Fahrenheit.

#### TO SELECT OR ADJUST:

1. Enter Configuration mode. Use up and down set point buttons to make small display (now flashing) indicate 03.
2. Press SET TIME/TEMP button once to flash current selection of F or C. Factory default is F.
3. Use up and down set point buttons to move between F and C on large display.
4. Press SET TIME/TEMP button again to flash small upper display for selection of another option, or press HOLD End to exit Configuration mode.

**Option 4 — Fan (G) On With W** — This selection determines whether fan (G) output is to be ON or OFF when any W (furnace or strip heat) output is ON. Most furnaces and fan coils manage their own blowers and do not require separate G signal. For these applications, select OFF. Some auxiliary heaters require separate G signal to turn on blower. In this case, select ON. Factory default is OFF.

#### TO SELECT:

1. Enter Configuration mode. Use up and down set point buttons to make small display (now flashing) indicate 04.
2. Press SET TIME/TEMP button once to flash large display.
3. Use up or down set point buttons to alternate between OFF and ON on large display.
4. Press SET TIME/TEMP button again to flash small upper display for selection of another option, or press HOLD End to exit Configuration mode.

**Option 9 — Holiday Heat Set Point** — This selection determines the heating set point (40 to 90 minus deadband F) when the HOLIDAY function is active.

TO SELECT:

1. Enter Configuration mode. Use up and down buttons to make small display (now flashing) indicate 09.
2. Press SET TIME/TEMP button once to flash large display.
3. Use up or down set point buttons to select desired temperature.
4. Press SET TIME/TEMP button again to flash small upper display for selection of another option, or press HOLD End to exit Configuration mode.

**Option 10 — Holiday Cool Set Point** — This selection determines the cooling set point (40 to 90 minus deadband F) when the HOLIDAY function is active.

TO SELECT:

1. Enter Configuration mode if not already there. Use up and down set point buttons to make small display (now flashing) indicate 10.
2. Press SET TIME/TEMP button once to flash large display.
3. Use up or down set point buttons to select desired temperature.
4. Press SET TIME/TEMP button again to flash small upper display for selection of another option, or press HOLD End to exit Configuration mode.

**Option 11 — Holiday Humidity Set Point** — This selection determines the humidity set point (50 to 90% rh [relative humidity]) when the HOLIDAY function is active.

NOTE: This value can only be changed in the installer software Configuration mode.

TO SELECT:

1. Enter Configuration mode. Use up and down set point buttons to make small display (now flashing) indicate 11.
2. Press SET TIME/TEMP button once to flash large display.
3. Use up or down buttons to select desired humidity.
4. Press SET TIME/TEMP button again to flash small upper display for selection of another option, or press HOLD End to exit Configuration mode.

**Option 13 — Room Temperature Offset Adjust** — This option allows calibration (or deliberate miscalibration) of room temperature sensor. There are various reasons why building owners may want to have displayed temperature adjusted to a higher or lower value. The selected number is number of degrees, plus or minus, which will be added to actual temperature. The numbers can range between -5 and +5. Factory default is 0. This adjusted value will be used as actual temperature for both display and control action. For example, if 2 is selected, 72 F actual will read 74 F. If set point is 72 F, the room will control to an actual temperature of 70 F which will be displayed and acted upon as if it were 72 F. The effect is that a positive number selection will make the room temperature lower and vice versa. The light commercial Thermidistat device is calibrated within an accuracy of  $\pm 1^{\circ}$  F when shipped from the factory, so this adjustment will provide the best accuracy when set to 0.

TO SELECT:

1. Enter Configuration mode. Use up and down set point buttons to make small display (now flashing) indicate 13.
2. Press SET TIME/TEMP button once to flash large display.
3. Use up or down set point buttons to move between -5, -4, -3, -2, -1, 0, 1, 2, 3, 4, or 5 on large display. Factory default is 0.

4. Press SET TIME/TEMP button again to flash small upper display for selection of another option, or press HOLD End to exit Configuration mode.

**Option 14 — Heat/Cool Deadband Adjustment** — This option selects the minimum difference between heating and cooling set points. A larger difference saves energy and a smaller difference decreases temperature difference between heating and cooling. Factory default is 2, which means cooling set point must be a minimum of 2 degrees above heating set point. An attempt to move them closer will result in one "pushing" the other to maintain the required difference.

Depending on set points, moving deadband closer than 2 degrees may result in regular cycling between heat and cool when AUTO mode is selected. However, this cycling cannot occur more often than 1 transition every 10 minutes. The system has a built-in requirement that it cannot switch between heat and cool without a 10-minute "off" time between the 2 operations. Specifically, to switch from one mode to the other, there must be no demand for the old mode and a demand for the new mode, and this must exist continually for 10 minutes before transition to the new mode will occur.

TO SELECT:

1. Enter Configuration mode if not already there. Use up and down set point buttons to make small display (now flashing) indicate 14.
2. Press SET TIME/TEMP button once to flash large display.
3. Use up or down set point buttons to move between 0, 1, 2, 3, 4, 5, or 6 on large display. Factory default is 2.
4. Press SET TIME/TEMP button again to flash small upper display for selection of another option, or press HOLD End to exit Configuration mode.

**Option 21 — Keyboard Lock** — This option allows the installer to disable the thermostat from being changed.

TO SELECT:

1. Enter Configuration mode. Use up and down set point buttons to make small display (now flashing) indicate 21.
2. Press SET TIME/TEMP button once to flash large display.
3. Use up and down set point buttons to move between OF and ON on large display. Factory default is OF, keyboard is active.

NOTE: Once the keyboard is locked the building manager can momentarily unlock the keyboard by pressing the following keys sequentially, MODE, COPY PREVIOUS DAY, SET TIME/TEMP, and HOLD End. The sequence must be completed within a 5-second period, and the keypad will be unlocked. The keypad will return to lock once the keypad is idle for a 2-minute period or immediately if after exiting the Configuration mode.

4. Press SET TIME/TEMP button again to flash upper small display for selection of another option, or press HOLD End to exit Configuration mode.

**Step 5 — Conduct Light Commercial Thermidistat Start-Up and Checkout** — The light commercial Thermidistat device is designed with a built-in installer test capability. It allows easy operation of equipment without delays or set point adjustments to force heating or cooling. To enable Installer Test mode, move DIP switch no. 4 to ON position. To access this switch, open case as described in Step 2 — Set DIP Switches. Use the tip of a small screwdriver to slide switch no. 4 to ON position.

While in Installer Test mode, clock will display "InSt," FAN button will control fan, and MODE button will control heating and cooling.

#### TO TEST FAN:

NOTE: In the Installer Test mode the fan operation is not dependent on the occupied signal.

Fan button switches FAN icon between AUTO and ON. While ON is displayed, G output will be on, turning fan on. Allow up to 10 seconds after button is pressed for fan to turn on and off. On 3 through 12½ ton energy recovery units, the fan continues to operate for a minimum of 30 seconds after G signal is removed.

NOTE: In other than the Installer Test mode the fan will run continuously during the occupied periods. If auto fan is selected, the fan will come on with a heating or cooling call during the unoccupied periods and run continuously during the occupied periods. The fan icon AUTO will be lit if auto fan is selected and ON will be lit when the fan is on.

#### TO TEST COOLING AND DEHUMIDIFICATION:

Press MODE button until COOL icon turns on. Y1 cooling begins within 10 seconds and remains on for 4 minutes. Two minutes after Y1 comes on, the Y2 signal is energized for 2 minutes. At the end of 4-minute run, cooling stops and MODE reverts to OFF. At any time during 4-minute run time, cooling may be turned off by pressing MODE button until OFF appears. While cooling is on, successive presses of HUMIDITY button turns the dehumidify output on and off. While this output is active, the "DEHUM" icon will be energized.

#### TO TEST PRIMARY HEATING:

Press MODE button until HEAT icon turns on. W1 heating begins within 10 seconds and remains on for 4 minutes. This is the Recycling mode. If the outdoor temperature is below the balance point it will also include first stage furnace or electric heat in AC system. W1 will be on for 2 minutes followed by second stage W2 for 2 minutes. If the outdoor temperature is above the balance point, this second stage call will energize first stage furnace or electric heat in AC system. If the outdoor temperature is below the balance point, this second stage call will energize second stage furnace or electric heat in AC system. At the end of 4-minute run, heating stops, and MODE reverts back to OFF. At any time during 4-minute run time, heating may be turned off by pressing MODE button until OFF appears. While heating is on, successive presses of HUMIDITY button turn Occupied output on and off. While this output is active, "OC" appears in cool set point display.

**Step 6 — Make Final Settings** — Be sure to return DIP switch no. 4 back to OFF position to exit Installer Test mode. Assuming the system is to be left in operation after installation is complete, use MODE button to select between HEAT, COOL, or AUTO to provide desired operation of heating, cooling, or both.

The default set points and programmed schedule are (ONLY ONE PERIOD IS PROGRAMMED):

OCCUPIED 1 = OCCUPIED 2 = 7:00 AM;

COOL = 76 F; HEAT = 72 F

DISPLAY WILL READ OC2

UNOCCUPIED 1 = UNOCCUPIED 2 = 5:00 PM;

COOL = 85 F; HEAT = 65 F

DISPLAY WILL READ UN2

If programmed schedule is to be used, make sure the HOLD icon is off. The schedule is energized or deenergized by pushing the HOLD End button.

If fixed temperatures are desired, push HOLD End button to turn on HOLD icon. This will maintain set points, not allowing them to change with programmed schedule.

During unoccupied periods the FAN button may be used to select between AUTO (fan on only with equipment) and FAN (fan on continuously) fan modes. During occupied periods the fan is on continuously.

**DEHUMIDIFICATION** — Dehumidification is done only during cooling. A dehumidification set point is available to the owner in both occupied and unoccupied times. It can range from 50 to 90% relative humidity. When actual humidity is higher than set point, a dehumidification demand exists. In the occupied period, the light commercial Thermidistat™ device responds by activating its dehumidify output (DEHUM) turning on the compressor in the energy recovery section; and when a call for cooling exists, energizing the Humidi-MiZer™ solenoid in the 48/50HJ unit (if so equipped). The 62AQ Energy\$Recycler™ compressor will be started in the Occupied mode even though a call for cooling does not exist; thus dehumidifying the outside air before it enters the building. In the unoccupied period the humidistat will only energize the Humidi-MiZer solenoid in the main unit.

However, if the humidity is below the set point in the unoccupied period, a "mini" economizer mode will be initiated, bringing in outside air to cool the space as the first stage of cooling, provided the outdoor air thermostat in the energy recovery section is below its set point.

**HOLIDAY** — A holiday selection is available specifically for times where the building will not be occupied for an extended period. For convenience, one button selects Holiday mode which is indicated by "HOLIDAY" icon on LED display. Holiday mode also has an automatic hold, meaning that set points are not affected by the programmed schedule. While in Holiday mode, the system provides temperature and humidity protection for the building in all seasons, but not comfort.

**Holiday Set Points** — The settings for HEAT, COOL, and DEHUM should have been done in the Configuration mode (Options 9,10, and 11).

## OPERATIONAL INFORMATION

There are two different controls available: a light commercial Thermidistat device or a Humidistat in conjunction with a temperature sensor.

The light commercial Thermidistat device is a 7-day programmable, wall mounted, low voltage field-installed control. It combines temperature and humidity control in a single unit and provides separate set points for heating and cooling. The control adds a dehumidification control function with separate set points for up to 2 occupied and unoccupied periods per day.

Different heating and cooling set points and times are programmable for up to 4 periods per day 7 days per week. In case of a power loss an internal memory stores programs and settings for unlimited time, and the clock continues to run for at least 8 hours. Batteries are not used.

The light commercial Thermidistat device (or Humidistat and temperature sensor) provides direct control of the energy recovery section, rooftop unit fans, and rooftop unit compressor in response to the programmed time schedules and temperature settings. The dehumidification output signal controls the energy recovery compressor to cool and dehumidify the supply air via a relay.

Typical unit airflow is shown in Fig. 33. See Table 2A and 2B for operating information and system response.

**Unoccupied Cooling Mode** — During unoccupied periods the system fans and compression will cycle in response to the light commercial Thermidistat device's (or Humidistat and temperature sensor) temperature and humidity output signals to maintain space conditions at programmed set points. During mild weather, if the outdoor temperature is below the outside-air thermostat (OAT) set point, all compressor operation is locked off and the system operates in the economizer mode to provide free cooling.

If outdoor air is unsuitable (humidity or air quality), then the Energy\$Recycler™ section will be off. If outdoor air is suitable, then both the Energy\$Recycler section and the rooftop section will be used for cooling. First stage of cooling is the Energy\$Recycler section in economizer mode. Second stage of cooling energizes the Energy\$Recycler and rooftop compressors.

**Occupied Cooling Mode** — During occupied periods, the Energy\$Recycler fans and the rooftop unit's fans run continuously to maintain proper airflow and ventilation rates. The compressors in the Energy\$Recycler section and the rooftop unit cycle in response to the dehumidification and thermostat output signals from the control to maintain proper temperature and humidity levels.

**Cooling Operation with the Humidi-MiZer™ Option (Units after October 2004)** — Units equipped with the Humidi-MiZer dehumidification option are capable of increased humidity control by utilizing a common subcooling/reheat dehumidification coil. This unique and innovative design provides the capability of the rooftop section to operate in both a subcooling mode and a hot gas reheat (HGRH) mode. A 48/50HJ rooftop unit equipped with the Humidi-MiZer system can be used with or without a 62AQ Energy\$Recycler™ unit. See the Humidi-MiZer Application Data manual for additional details.

The incorporation of the Humidi-MiZer adaptive dehumidification system on a COBRA™ unit adds significant flexibility to the overall system. The response of the Humidi-MiZer system to varying space conditions is extremely dynamic. The COBRA energy recovery unit or 48/50HJ rooftop unit equipped with the Humidi-MiZer system will respond based

on the temperature and humidity requirements as sensed in the space. Either a Carrier Thermidistat™ device (combined temperature and humidity sensing capability) or separate thermostat and humidistat can be used with the Humidi-MiZer system. See Tables 3A and 3B for sequence of operation of COBRA units equipped with the Humidi-MiZer dehumidification option.

**Heating with Humidi-MiZer in Unoccupied Mode** — In the unoccupied mode, the Energy\$Recycler (E\$R) unit is off and all compressors are locked off. First stage heat is rooftop section heat at 50%. Second stage heat is rooftop unit heat at 100%. See Table 3A.

**Heating with Humidi-MiZer in Occupied Mode** — In the occupied mode, when the E\$R compressor runs in heat mode, it extracts heat from the exhaust air and rejects heat to the incoming outdoor air, returning energy to the building that, otherwise, would be wasted. The E\$R and rooftop section fans run continuously. Rooftop section compressors are always off.

On a first stage call, the E\$R compressor is on in heat mode. If the outdoor air is above the set point, rooftop section heat is off. Rooftop section heat is on at 50% if the outdoor air is below the set point. On a second stage call, the E\$R compressor is on in heat mode. Rooftop section heat is on at 50% if the outdoor air is above the set point. Rooftop section heat is on at 100% if the outdoor air is below the set point. See Table 3B.

**NOTE:** If there is a thermostat call from the space for heating, all dehumidification (both subcooling mode and hot gas reheat mode) will not operate.

**MOISTUREMISER™ OPTION (Units prior to October 2004)** — Units equipped with the MoistureMi\$er dehumidification option have an up to 40% increase in latent capacity in hot, humid climates. The MoistureMi\$er dehumidification option increases humidity control and comfort in the occupied space by automatically lowering the evaporator coil temperature to optimum dehumidification levels while simultaneously reheating the leaving air to prevent overcooling. The MoistureMi\$er capabilities have been incorporated into the Humidi-MiZer system; the MoistureMi\$er is no longer an available option for units produced after October 2004.

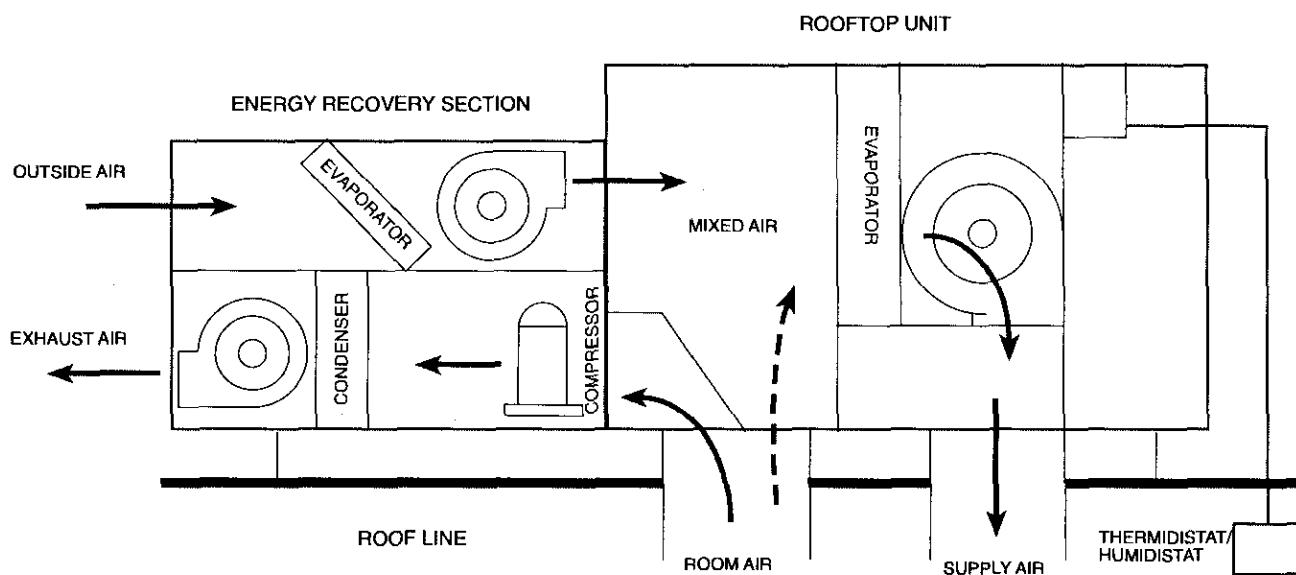


Fig. 33 — Typical Unit Airflow Diagram





**AIRFLOW CONSIDERATIONS** — A COBRA™ unit is potentially capable of allowing up to 100% outdoor air (OA). This application depends specifically on the air conditions and the amount of airflow desired. For exact capabilities on specific COBRA applications, refer to the Packaged Rooftop Builder (PRB) selection software.

When configuring the COBRA unit, it is also important to select the correct ratio of outdoor air to exhaust air. When using the electronic selection software, the program will not allow unacceptable ratios. In general, the exhaust airflow determines the energy capacity available to condition the incoming outside air. Typically, the exhaust air cfm must be at least 50% the value of the OA cfm to satisfactorily precondition the OA. Conversely, the OA flow must be great enough to properly transfer energy from the OA coil.

Therefore, a minimum OA flow exists; the exhaust airflow cannot be greater than the incoming OA flow. Additionally, allowing the exhaust airflow to be greater than the incoming outdoor airflow could result in space pressurization problems.

See Table 4 for minimum and maximum airflow parameters.

**Table 4 — Factory Supported Rooftop Unit with 62AQ Unit Combination and Allowable Airflows**

48/50HJ UNIT SIZE	62AQ MODEL (E\$R)	OUTDOOR AIR CFM RANGE (Min-Max)	EXHAUST CFM RANGE (Min-Max)
004-007	060	300 - 600	300 - 100% of OA Value
	100	500 - 1000	500 - 100% of OA Value
008-014	060*	300 - 600	300 - 100% of OA Value
	100*	500 - 1000	500 - 100% of OA Value
	200	1000 - 2000	1000 - 100% of OA Value
	300	1800 - 3000	1800 - 100% of OA Value

#### LEGEND

E\$R — Energy\$Recycler Unit  
OA — Outdoor Air

\*This unit combination is available only when the 62AQ is field-installed as an accessory.

#### Five-Minute Compressor Time Guard Device

This timer prevents compressor from starting unless it has been off for at least 5 minutes. It can be defeated for 1 cycle by simultaneously pressing FAN and UP buttons simultaneously.

**Fifteen-Minute Staging Timer** — In multistage heating or cooling, this timer prevents any higher stage from turning on until preceding stage has been on for 15 minutes. This timer is not in effect if temperature difference is greater than 5° F (usually due to a large change in desired temperature).

**Three-Minute Minimum On Time** — In normal operation, when a stage turns on, it will not turn off for a minimum of 3 minutes.

**Heat/Cool Set Points (Desired Temperature)** — A minimum difference of 2° F is enforced between heating and cooling desired temperatures. This is done by allowing one setting to “push” the other to maintain this difference. This difference is adjustable via Configuration Option 14.

**Equipment On Indicators** — When cooling equipment is on, a COOL icon preceded by a small triangle is displayed below cooling set point. While cooling equipment is delayed by the Time Guard timer, triangle will flash. The same is true for HEAT icon and its preceding triangle located under heating set point.

**Dehumidify Output On Indicators** — The DEHUM icon is on when the dehumidification output is energized.

**Auto Changeover** — When auto changeover mode is selected, a change from heat to cool (or vice versa) will not occur until an opposite mode demand has existed for 10 minutes. If set point is changed, the 10-minute requirement is deleted.

**Power On Check** — When AC power is first applied, all segments of display are turned on for a few seconds. Following this, temperature display indicates model/configuration via following 2-digit code: CP for commercial product. See Fig. 32.

**Error Codes** — If light commercial Thermidstat™ device cannot properly read room temperature, display will indicate two dashes (--) and all outputs (except fan, if on) will turn off.

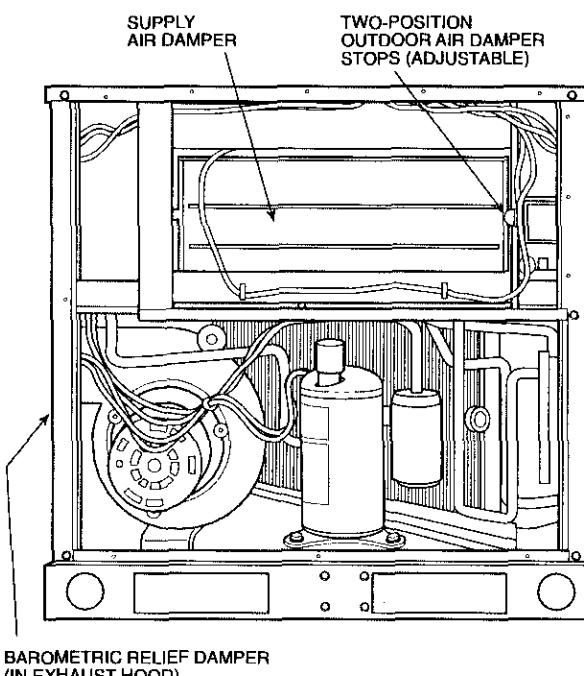
E4 — If light commercial Thermidstat device's internal memory fails, “E4” will be displayed. Replace light commercial Thermidstat device.

E5 — If light commercial Thermidstat device cannot properly read humidity, “E5” will be displayed. Replace light commercial Thermidstat device.

**Smart Recovery** — With Smart Recovery selected (DIP SW1 is on), transition out of setback begins a fixed time period before selected recovery time and gradually adjusts room temperature so desired temperature will be achieved at selected recovery time. The fixed time period is 1.5 hours. It operates in both heating and cooling.

**Outdoor-Air Dampers** — The outdoor-air dampers of the energy recovery section are fully adjustable. See Fig. 34.

**SUPPLY-AIR DAMPERS** — The supply-air damper is a motorized, two-position (open/closed), spring-return type damper. There are 3 adjustable outdoor air intake stops (adjusts to 30, 45, 60, or 90 degrees open) to fix the amount of outdoor air intake in economizer mode. The factory set position is 45 degrees. The supply air fan motor is a 3-speed motor that is factory set for medium speed.



**Fig. 34 — Outdoor-Air Dampers**

**BAROMETRIC RELIEF DAMPERS** — The barometric relief damper is located in the exhaust fan section. The damper limiter can be set for 30, 45, or 60 degrees open (90 degrees open is not required) based on cfm and fan speed. The exhaust air fan motor is a 3-speed motor that is factory set for medium speed.

**MULTIPLE STAGE COOLING CONTROL** — Stage 1 is free cooling by opening the supply-air dampers and bringing in cool outside air. Stage 2 is efficient cooling with the energy recovery section as outdoor temperatures rise. Stage 3 is cooling operation of the rooftop section during peak outdoor conditions.

When installing a COBRA™ energy recovery unit, all fans and dampers must be balanced to achieve the proper unit airflow. In addition to the base unit's indoor fan, the 62AQ Energy\$Recycler™ section has an exhaust damper, exhaust fan, supply damper and optional supply fan. The optional supply fan may be required if the return air static pressure is too low. See the 62AQ system fan curves (Fig. 35-70) or the Packaged RTU Builder selection software to determine if a supply fan is required for each application.

If proper setting for E\$R supply fan and damper and exhaust fan and damper have not been determined, make the following adjustments using the appropriate 62AQ system fan curves.

After balancing the base rooftop unit (RTU) per the base unit installation instructions, make sure unit filters and all panels are in place.

1. Run RTU supply fan at specified rpm. Do NOT run the E\$R fans.
2. Measure the return air static pressure at location B. See Fig. 24.
3. Once the RTU return air static pressure is determined:
  - a. Plot the point on the appropriate exhaust fan curve, using the measured return static pressure and desired airflow.
  - b. If the plotted point does not fall on an existing curve, adjust the position left or right until a curve is reached. Each curve corresponds to a damper position and fan speed. Follow the point vertically down to find the actual airflow (cfm). This will be the actual exhaust airflow of the 62AQ Energy\$Recycler unit.
- NOTE: IF the E\$R exhaust airflow is greater than the supply airflow, the return plenum static pressure will become more negative when the 62AQ fans are running. In this situation, the total static load on the rooftop unit's indoor fan motor is increased and will operate at a higher power input (watts).
- c. Adjust the exhaust fan speed and damper position according to the selected line from step (b).
4. Repeat Step 3 for the supply air fan and damper.

The supply fan is standard for COBRA units. If the supply fan is not required, it can be left secured, or completely removed to reduce supply static pressure.

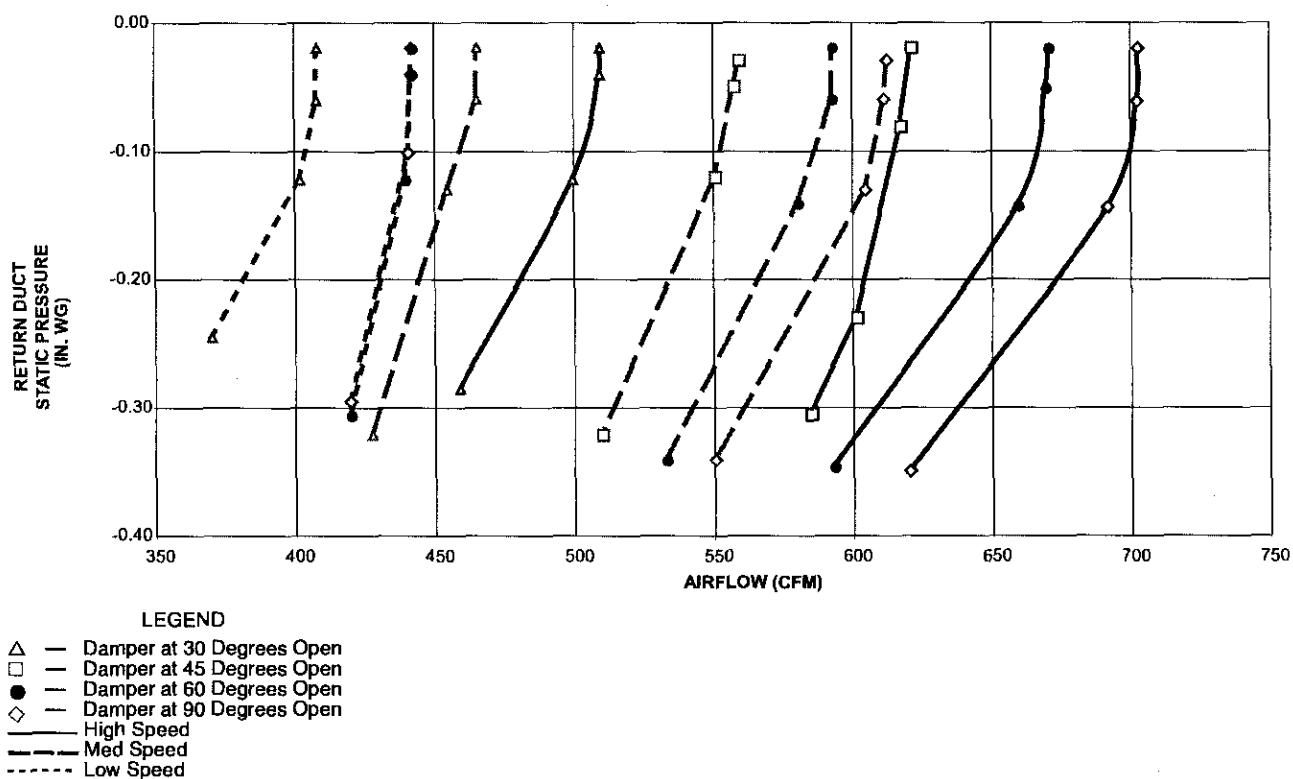


Fig. 35 — 62AQ060 Exhaust Fan Performance Curve (208v)

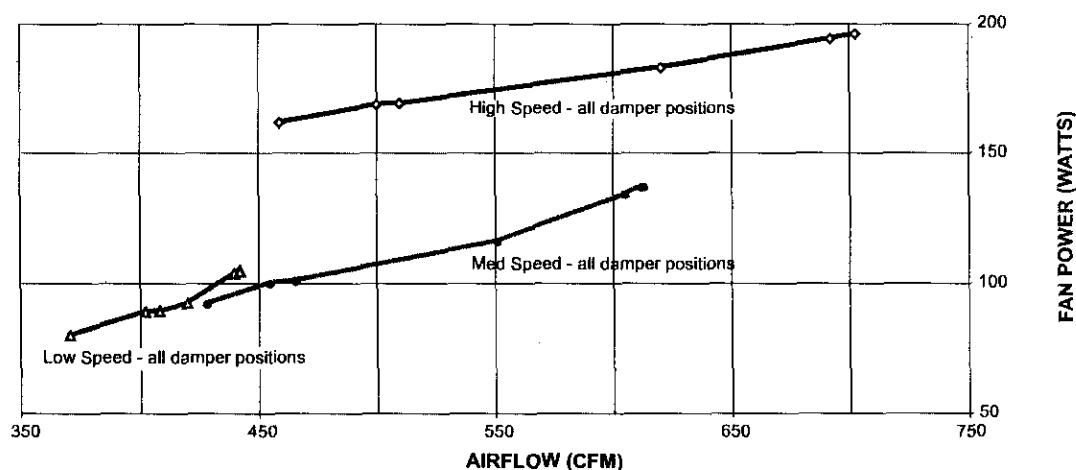
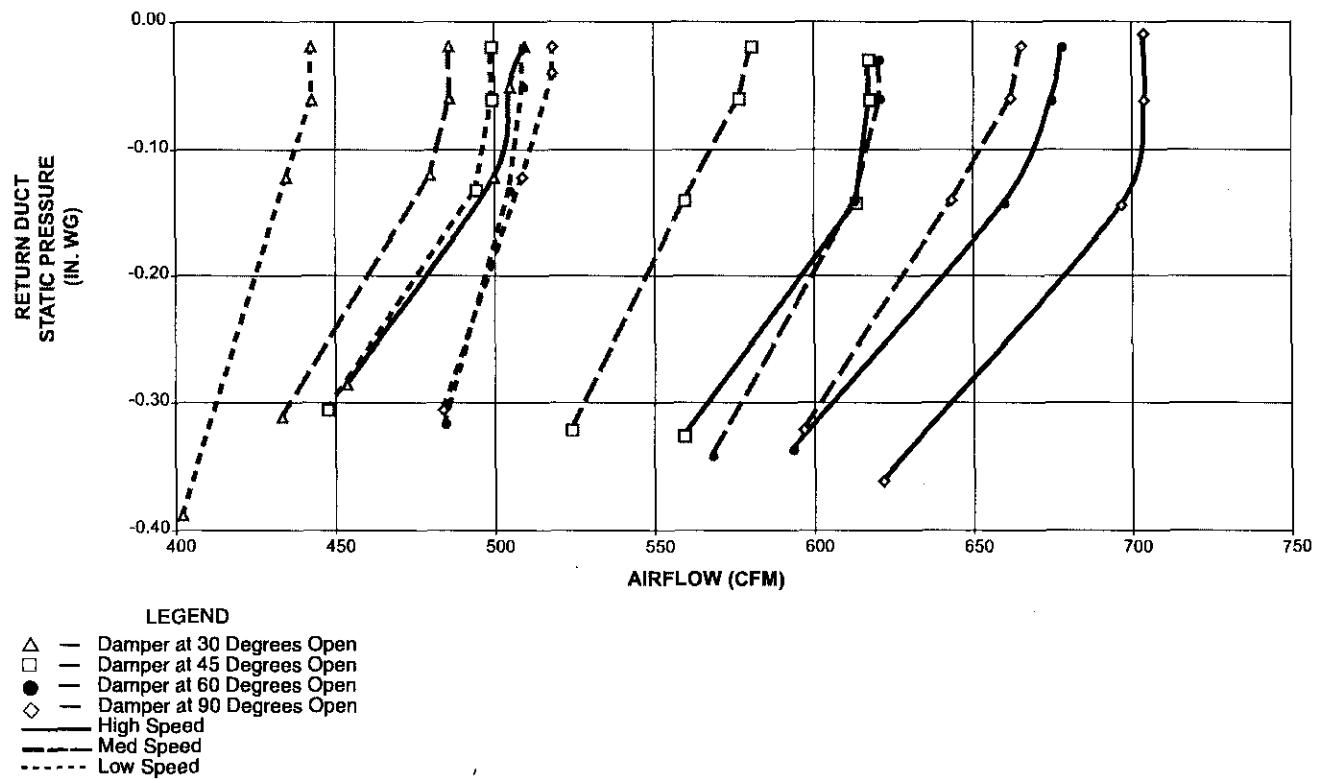
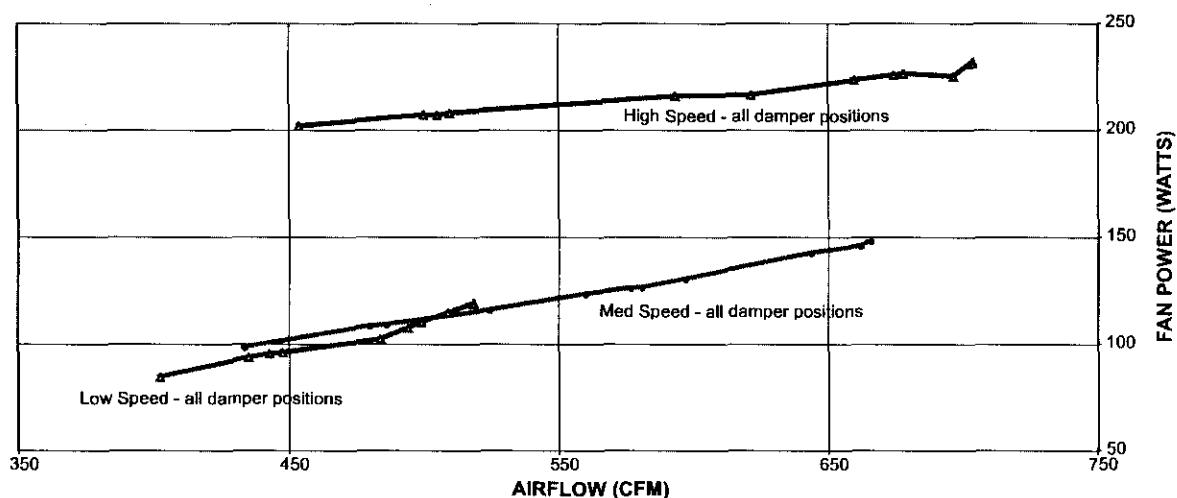


Fig. 36 — 62AQ060 Exhaust Fan Power Curve (208v)



**Fig. 37 — 62AQ060 Exhaust Fan Performance Curve (230v)**



**Fig. 38 — 62AQ060 Exhaust Fan Power Curve (230v)**

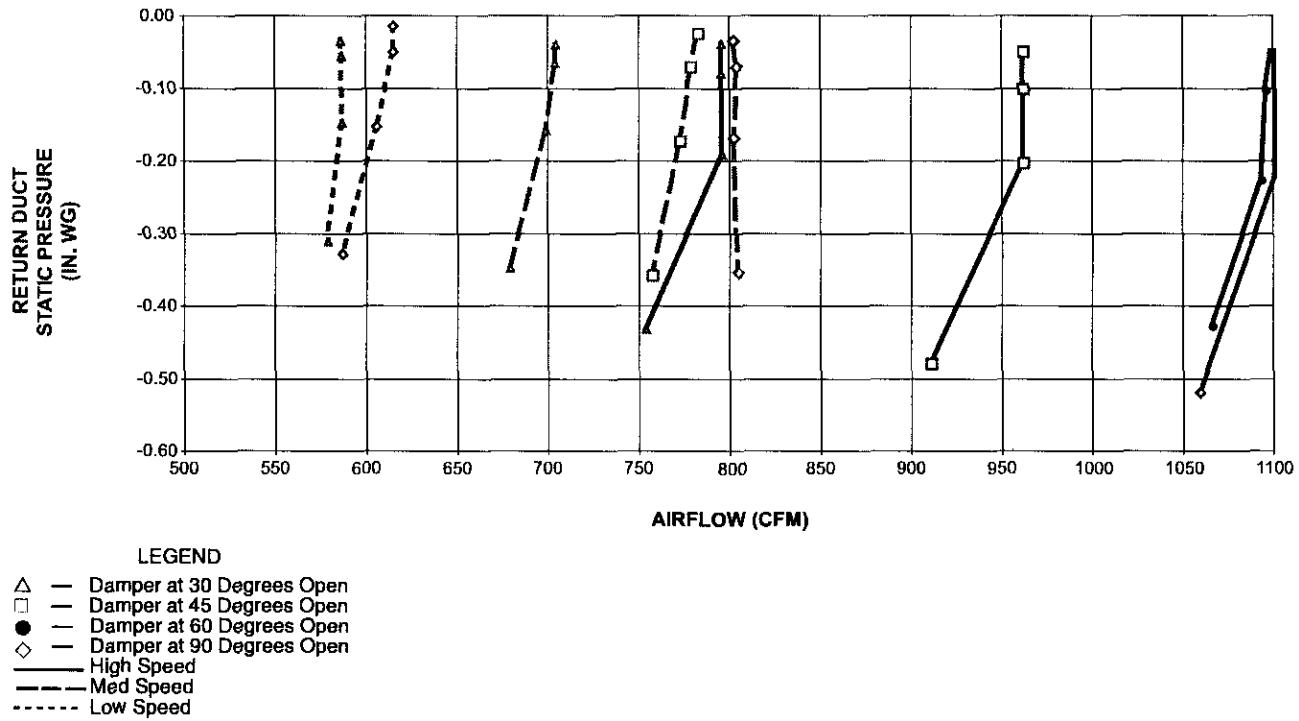


Fig. 39 — 62AQ100 Exhaust Fan Performance Curve (208v)

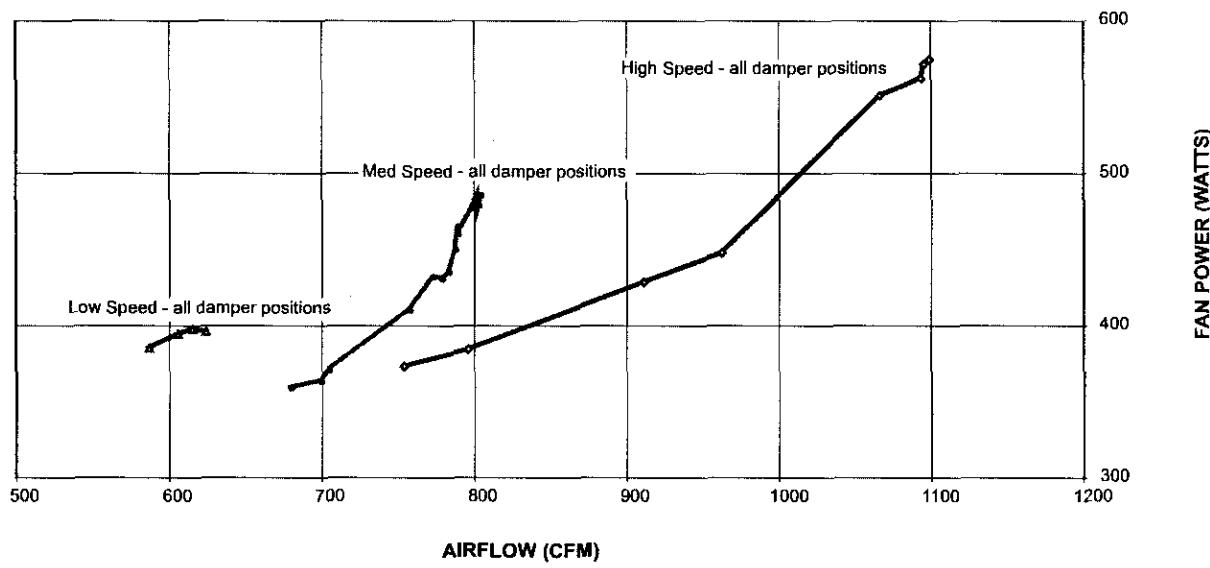


Fig. 40 — 62AQ100 Exhaust Fan Power Curve (208v)

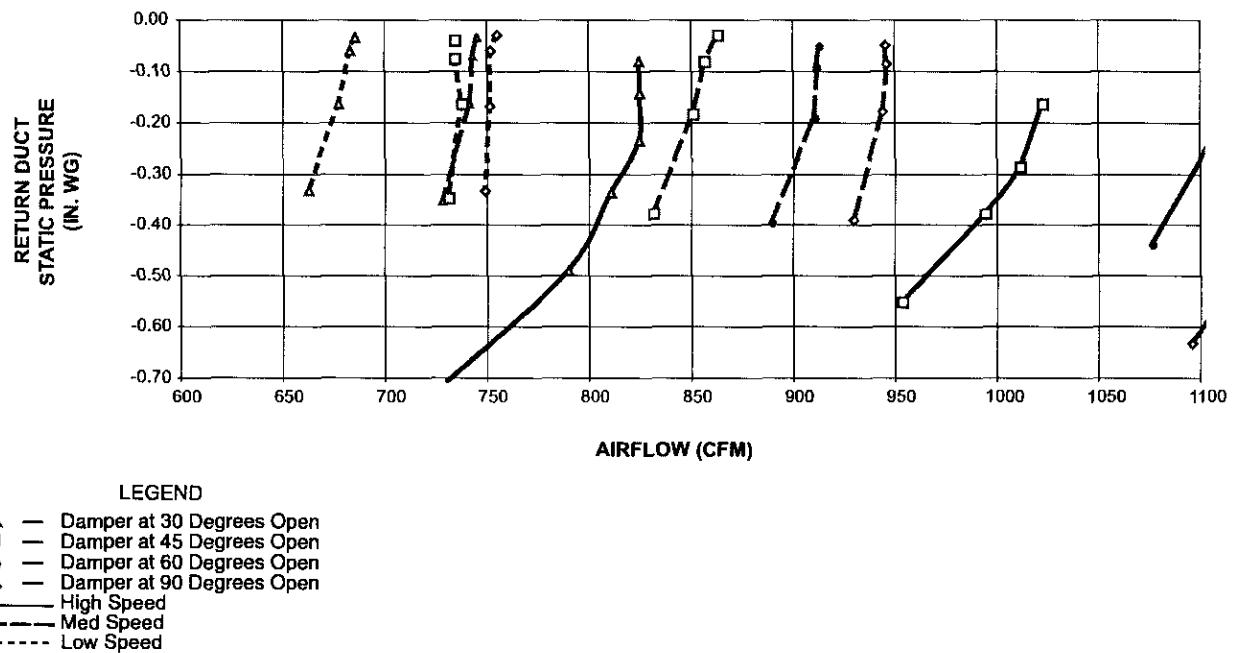


Fig. 41 — 62AQ100 Exhaust Fan Performance Curve (230v)

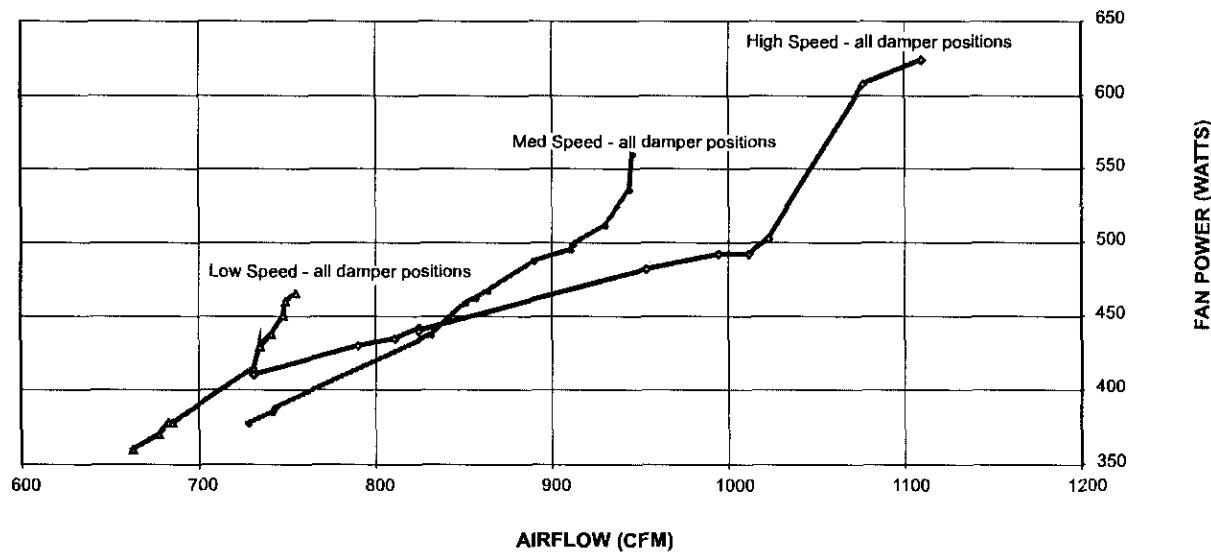
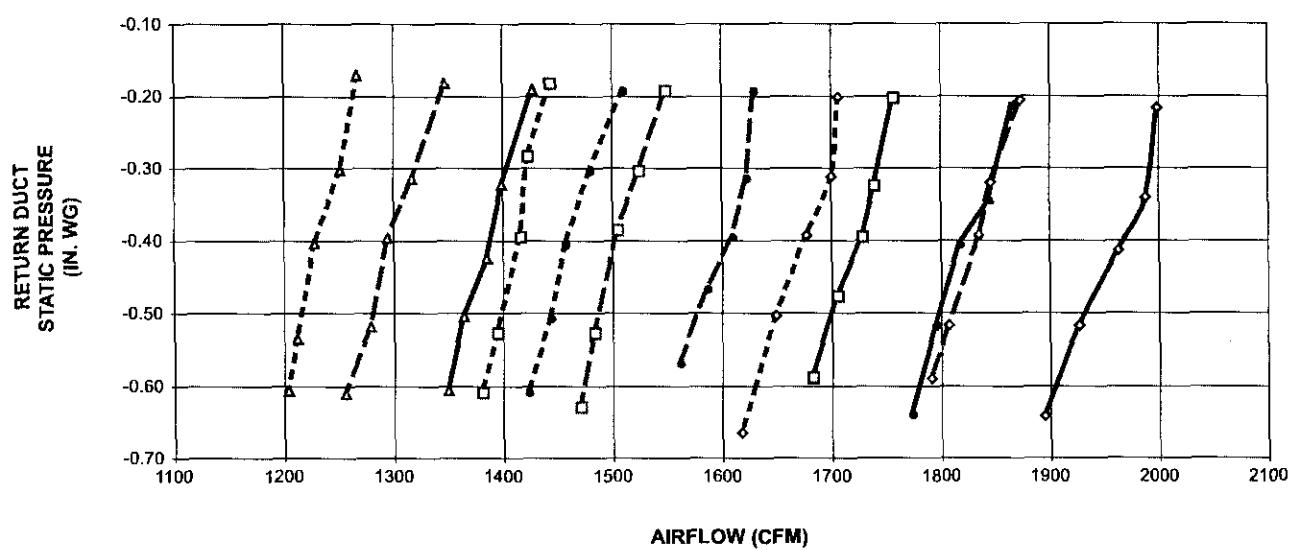
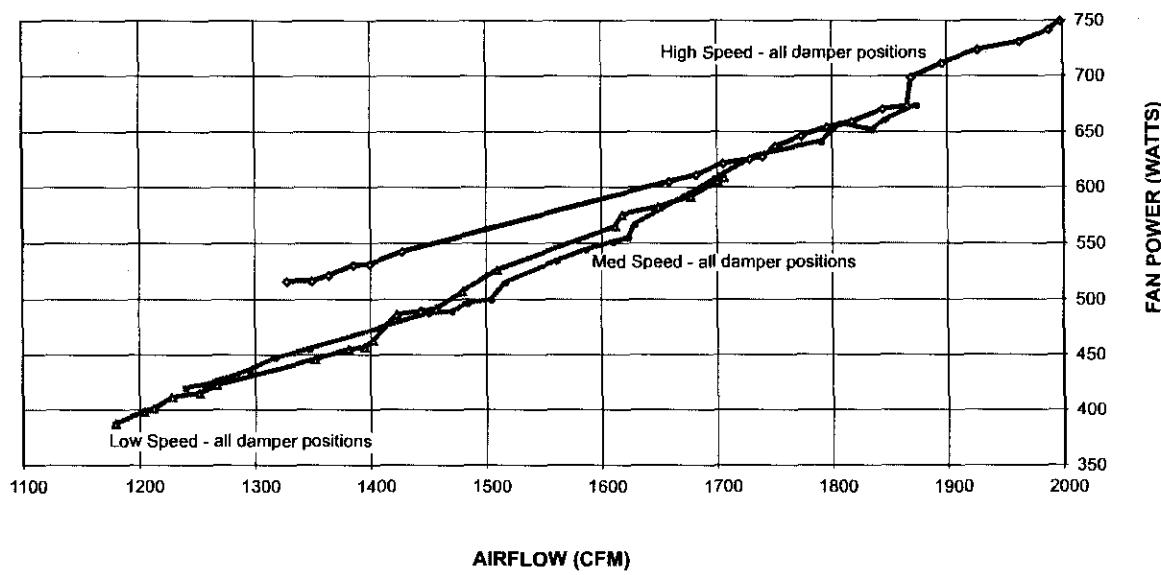


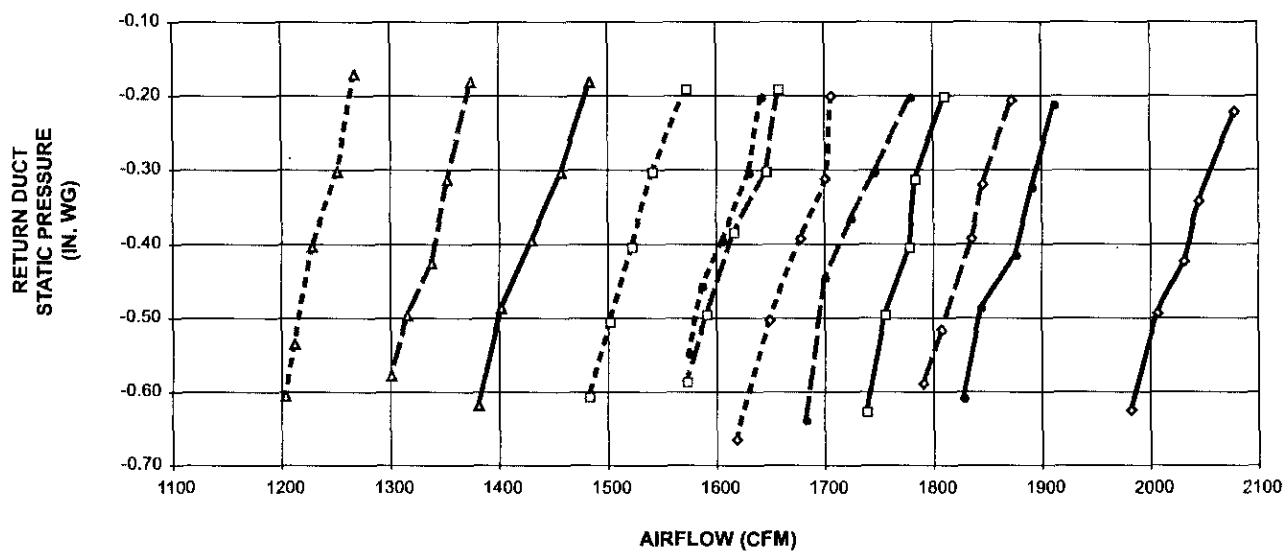
Fig. 42 — 62AQ100 Exhaust Fan Power Curve (230v)



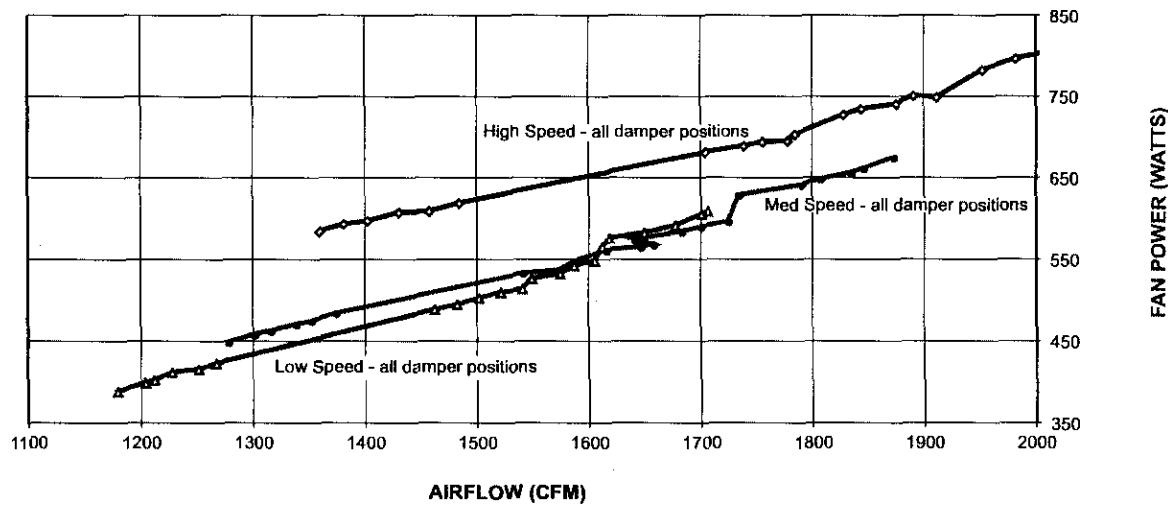
**Fig. 43 — 62AQ200 Exhaust Fan Performance Curve (208v)**



**Fig. 44 — 62AQ200 Exhaust Fan Power Curve (208v)**



**Fig. 45 — 62AQ200 Exhaust Fan Performance Curve (230v)**



**Fig. 46 — 62AQ200 Exhaust Fan Power Curve (230v)**

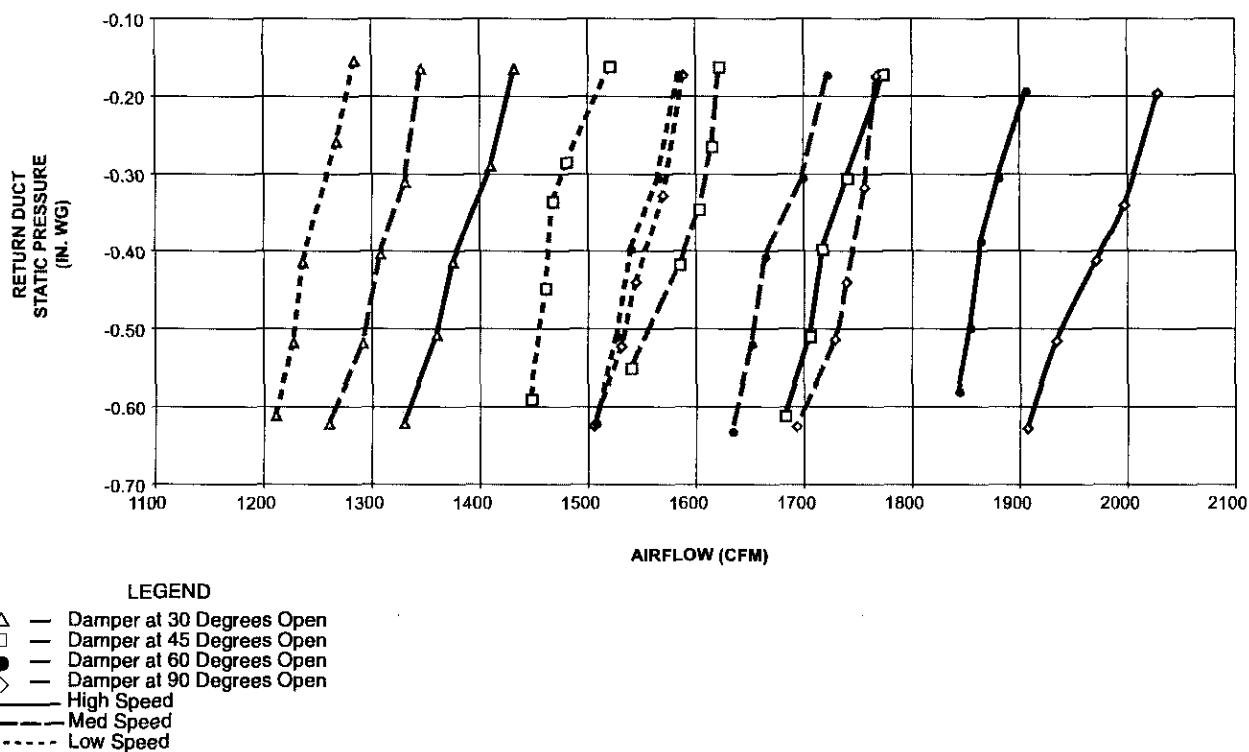


Fig. 47 — 62AQ200 Exhaust Fan Performance Curve (460v)

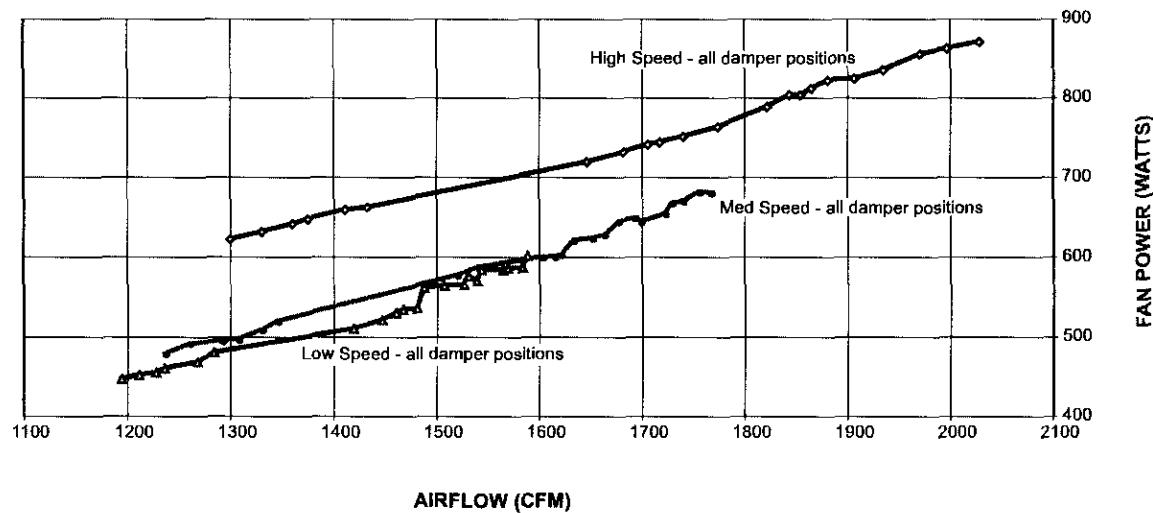
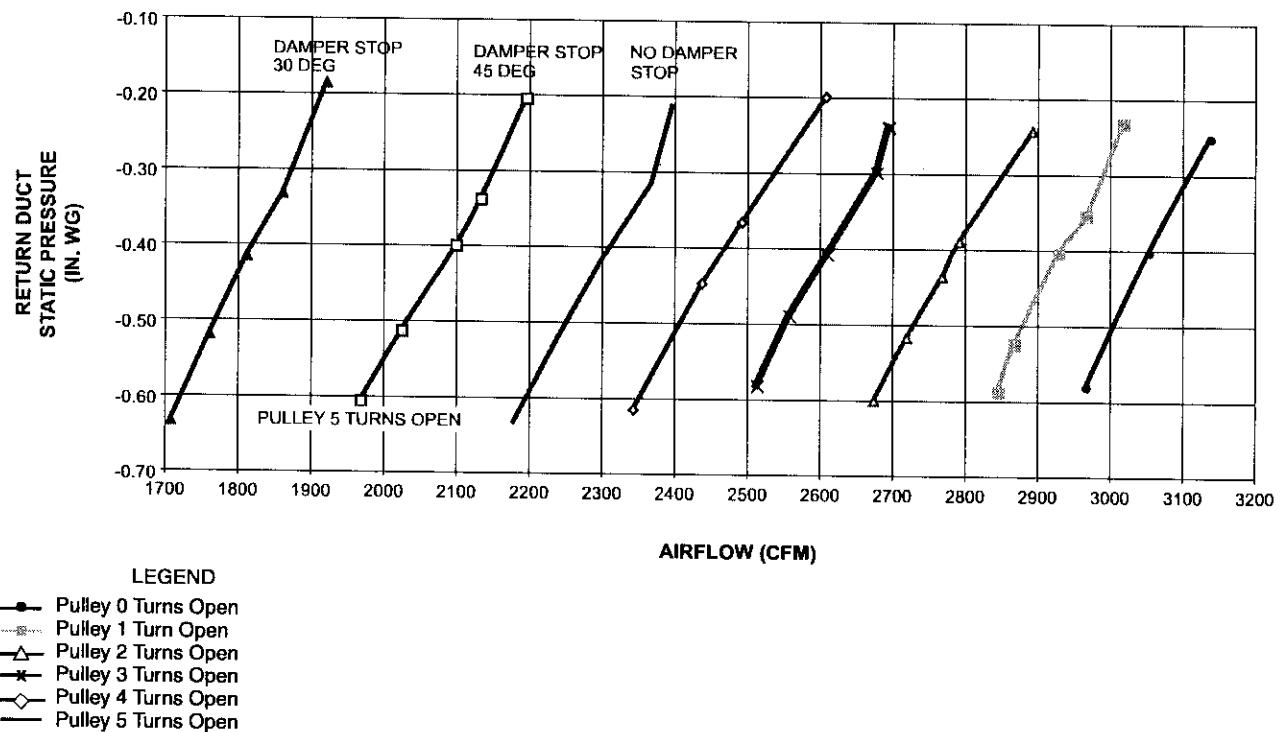
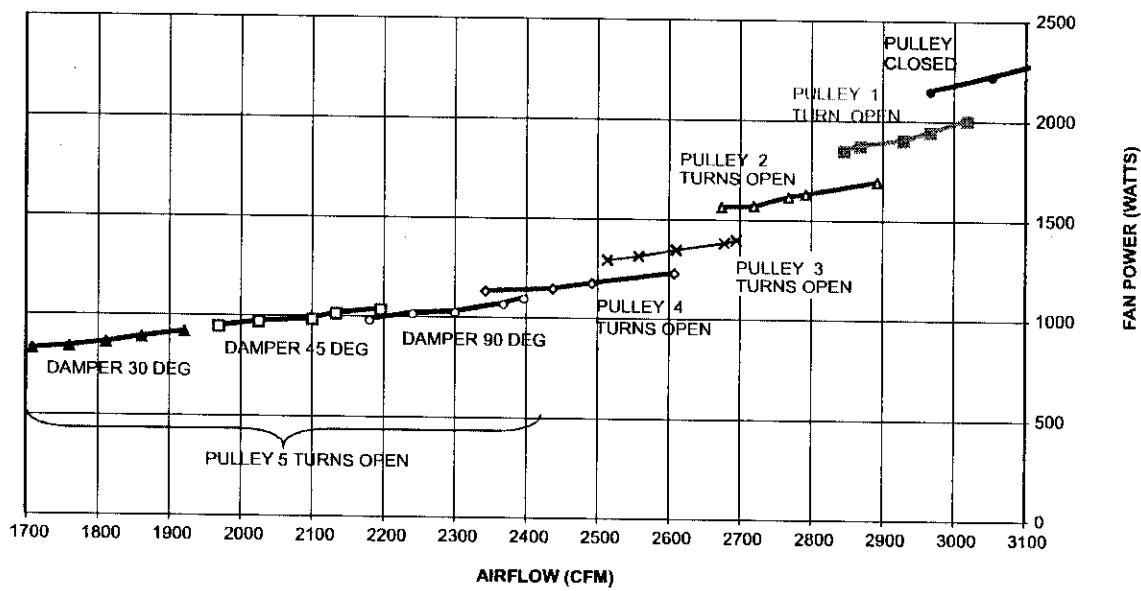


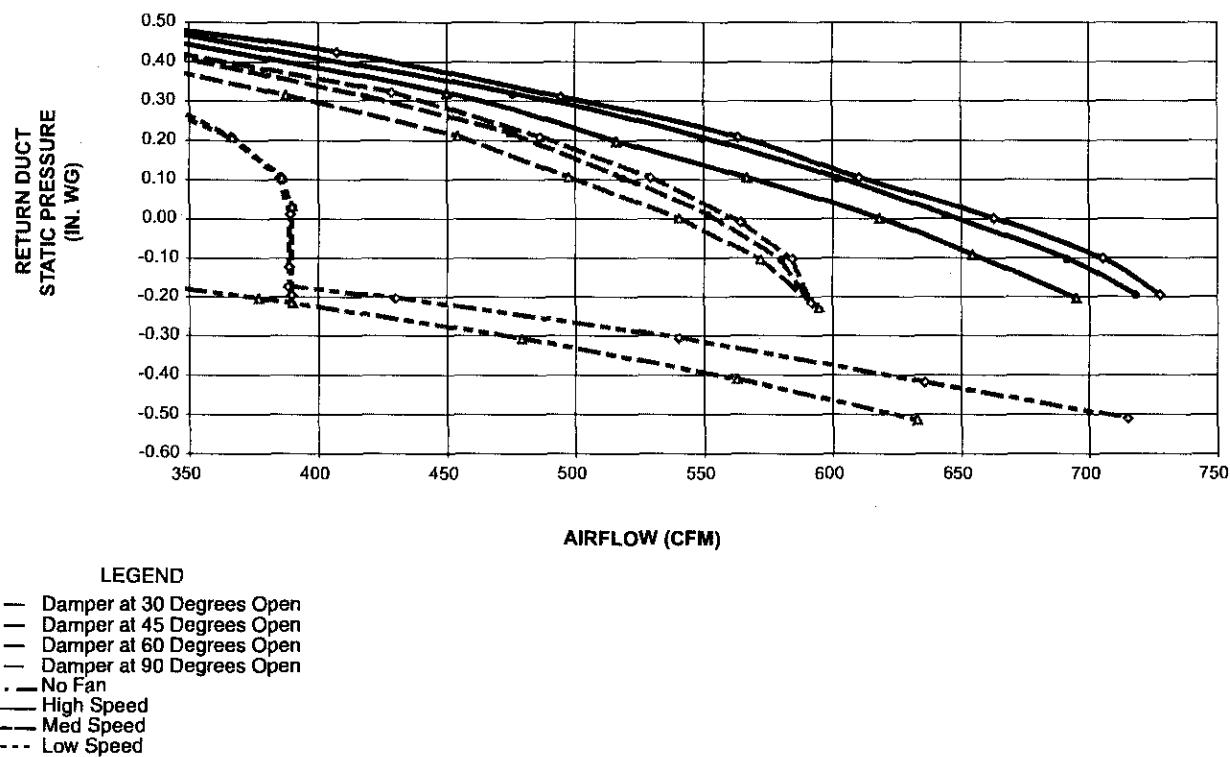
Fig. 48 — 62AQ200 Exhaust Fan Power Curve (460v)



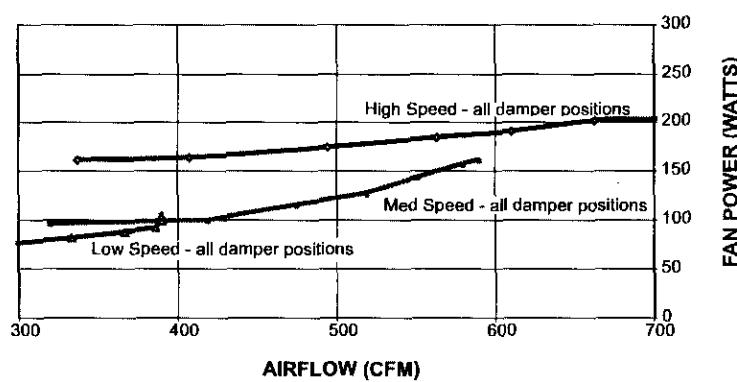
**Fig. 49 — 62AQ300 Exhaust Fan Performance Curve (230v)**



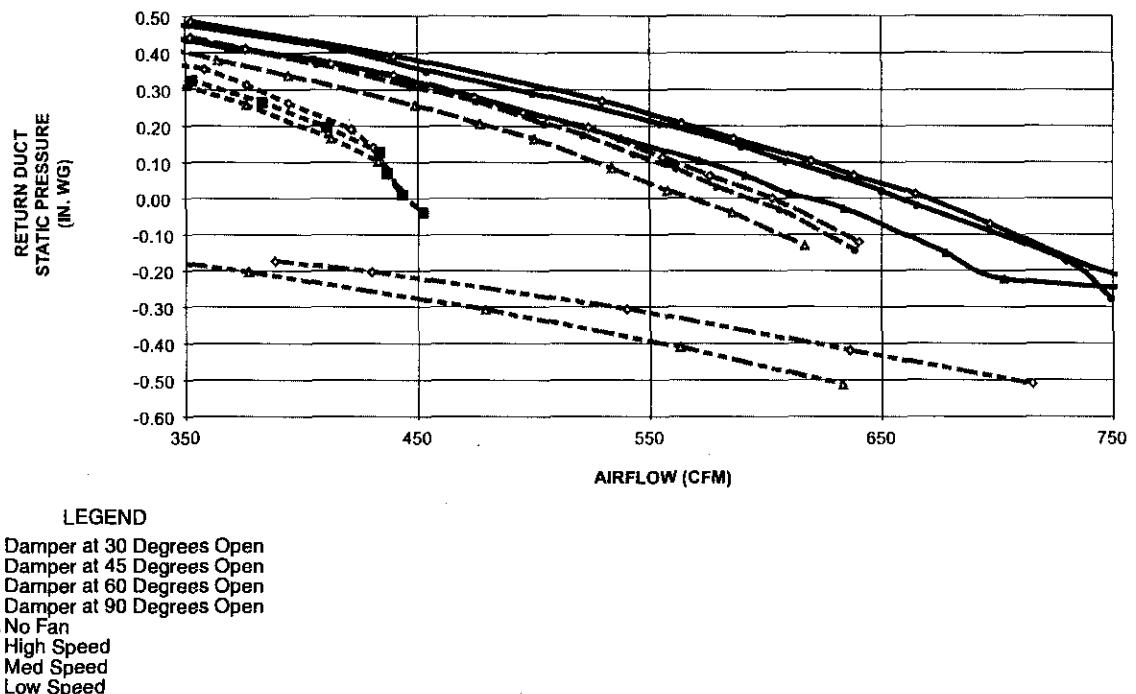
**Fig. 50 — 62AQ300 Exhaust Fan Power Curve (230v)**



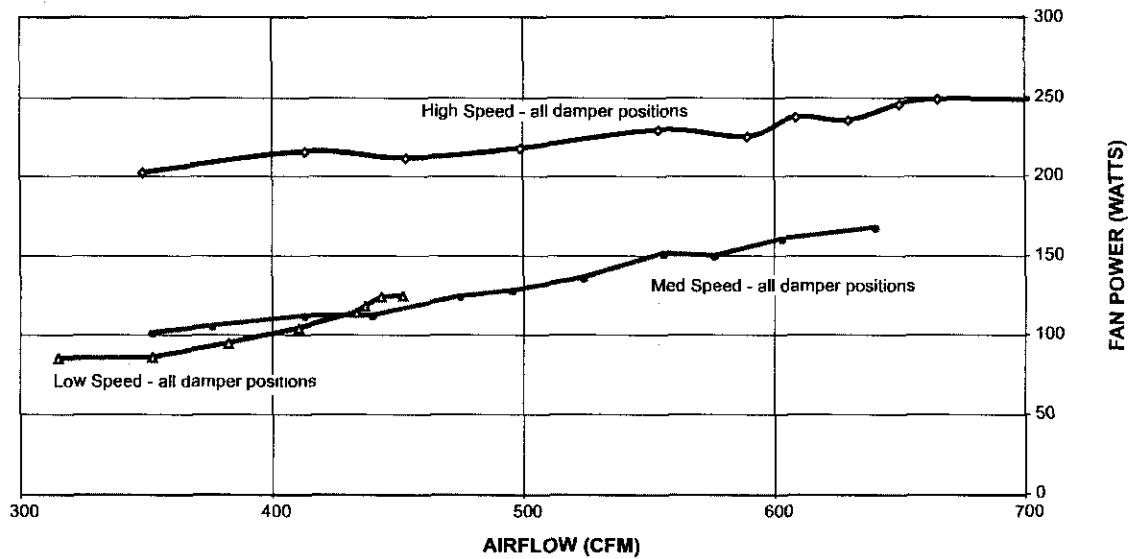
**Fig. 51 — 62AQ060 Supply Fan Performance Curve (208v)**



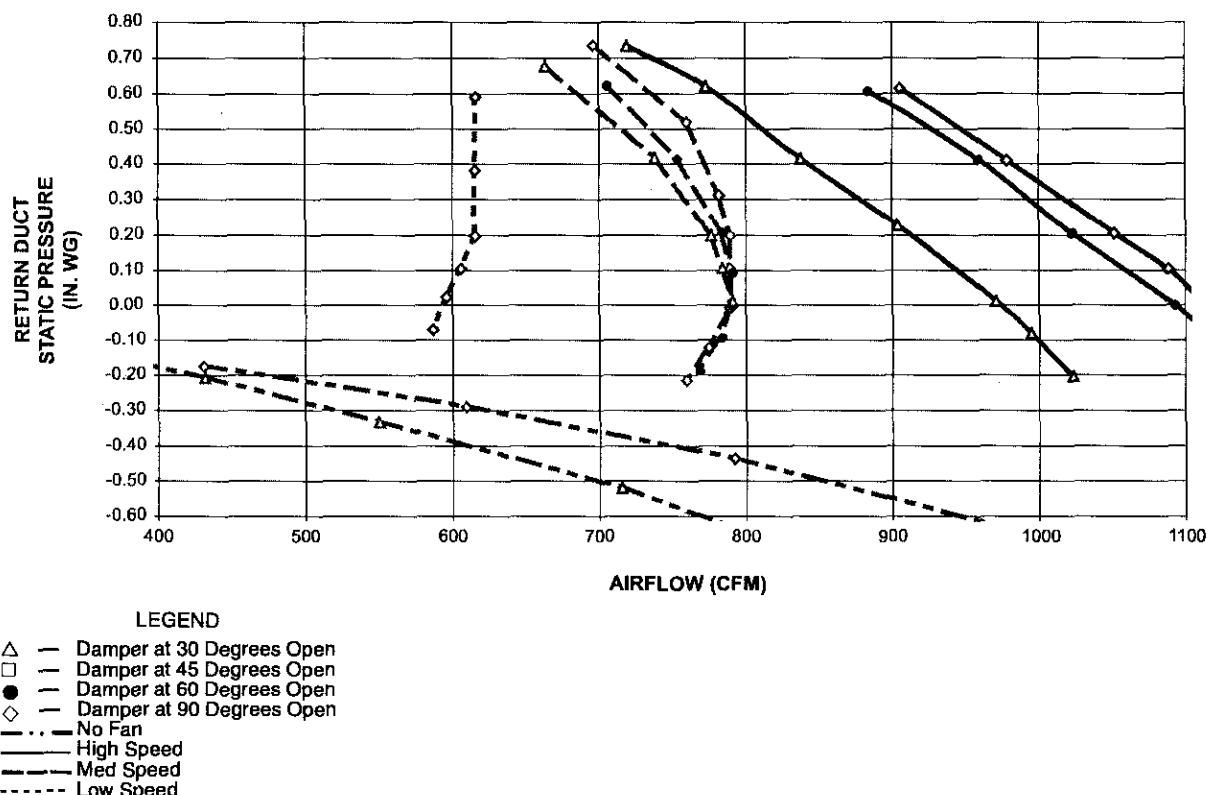
**Fig. 52 — 62AQ060 Supply Fan Power Curve (208v)**



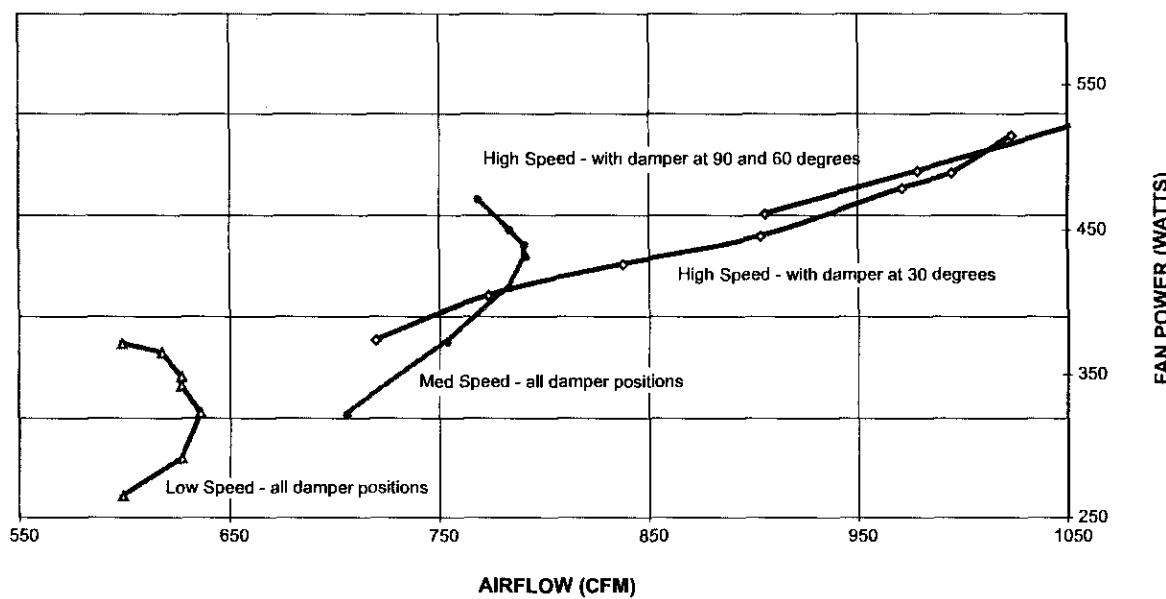
**Fig. 53 — 62AQ060 Supply Fan Performance Curve (230v)**



**Fig. 54 — 62AQ060 Supply Fan Power Curve (230v)**



**Fig. 55 — 62AQ100 Supply Fan Performance Curve (208v)**



**Fig. 56 — 62AQ100 Supply Fan Power Curve (208v)**

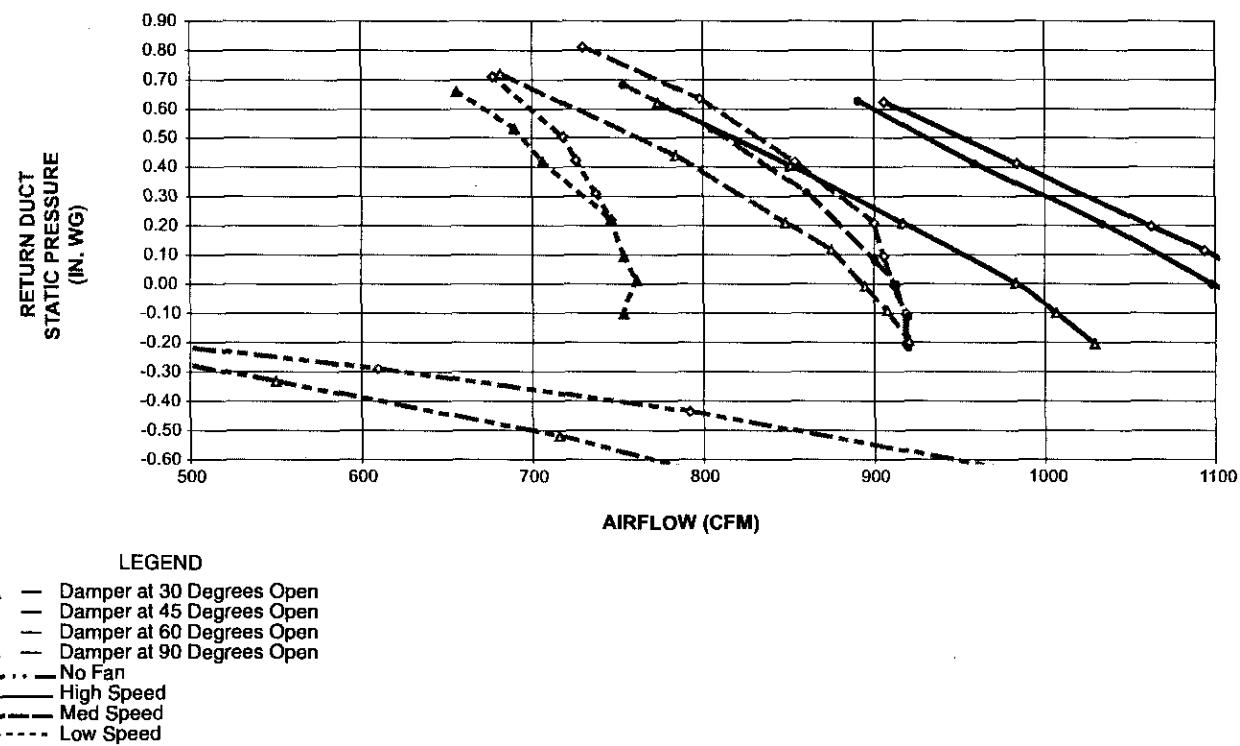


Fig. 57 — 62AQ100 Supply Fan Performance Curve (230v)

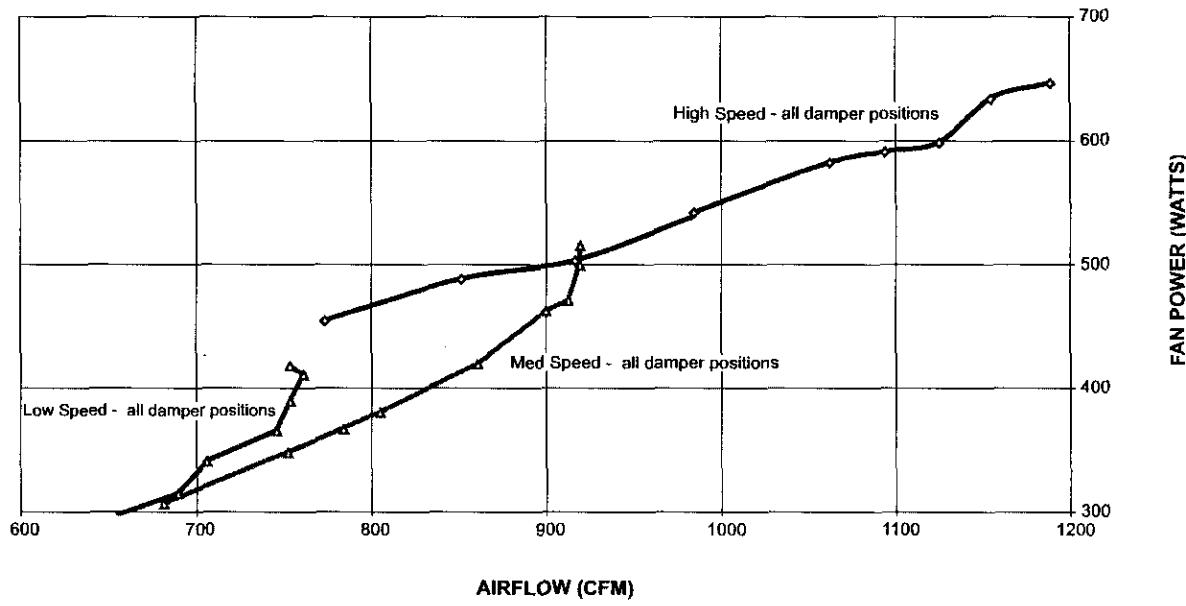


Fig. 58 — 62AQ100 Supply Fan Power Curve (230v)

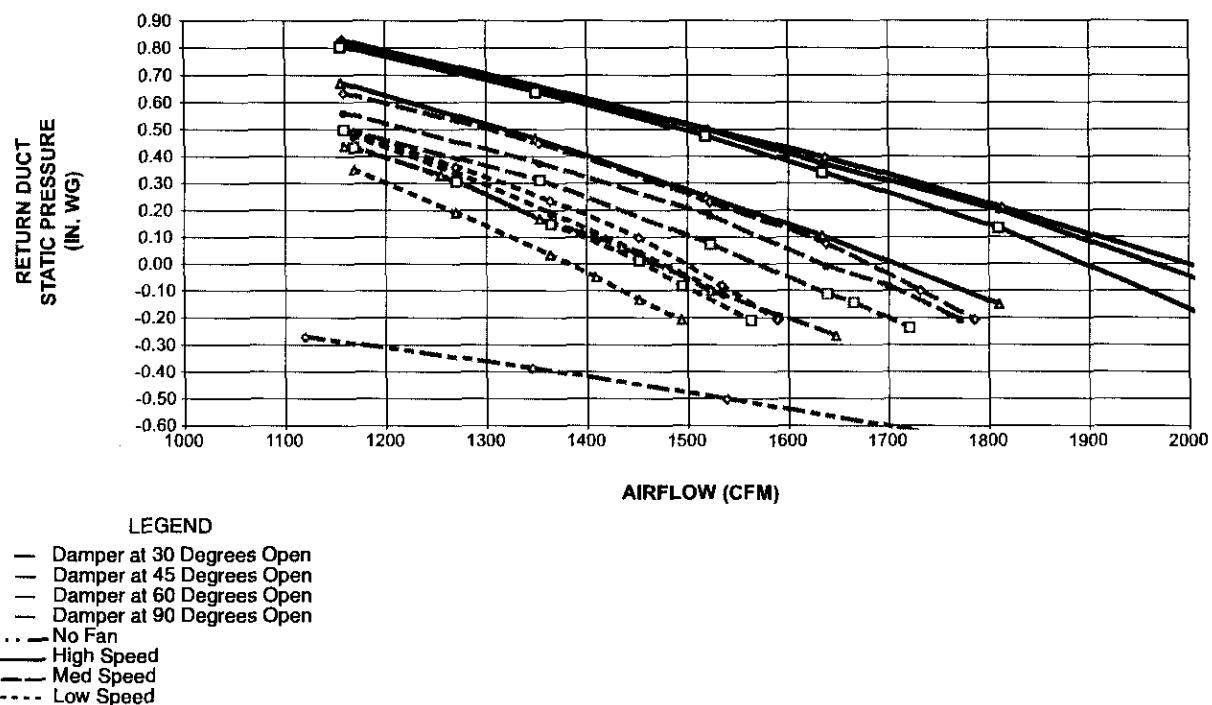


Fig. 59 — 62AQ200 Supply Fan Performance Curve (208v)

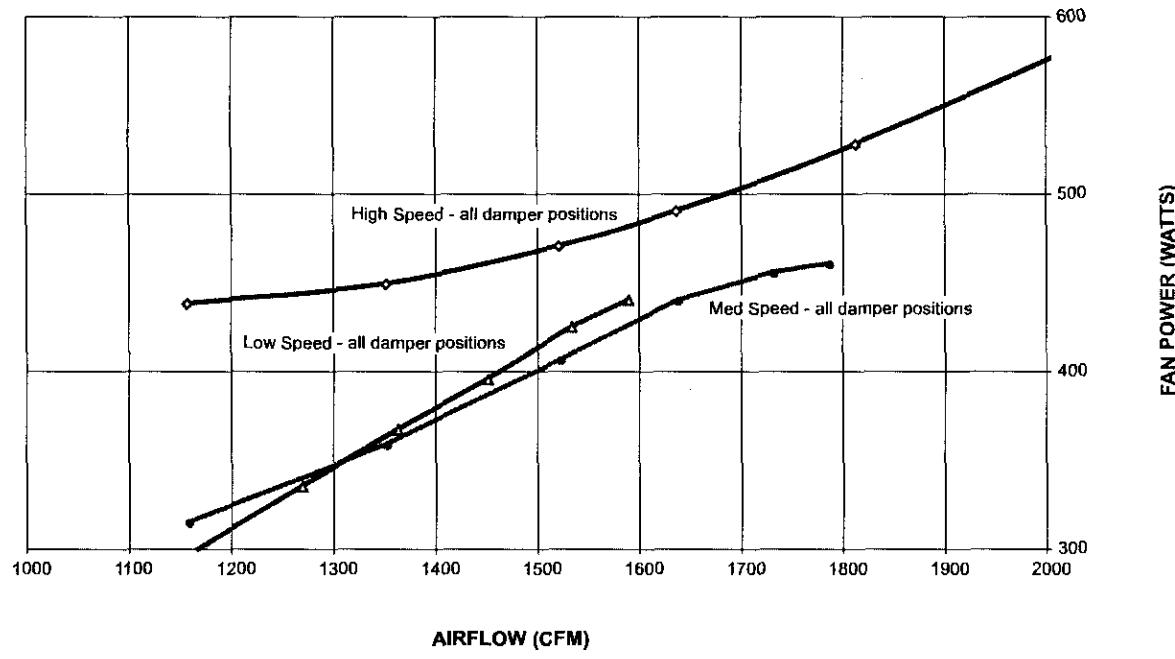
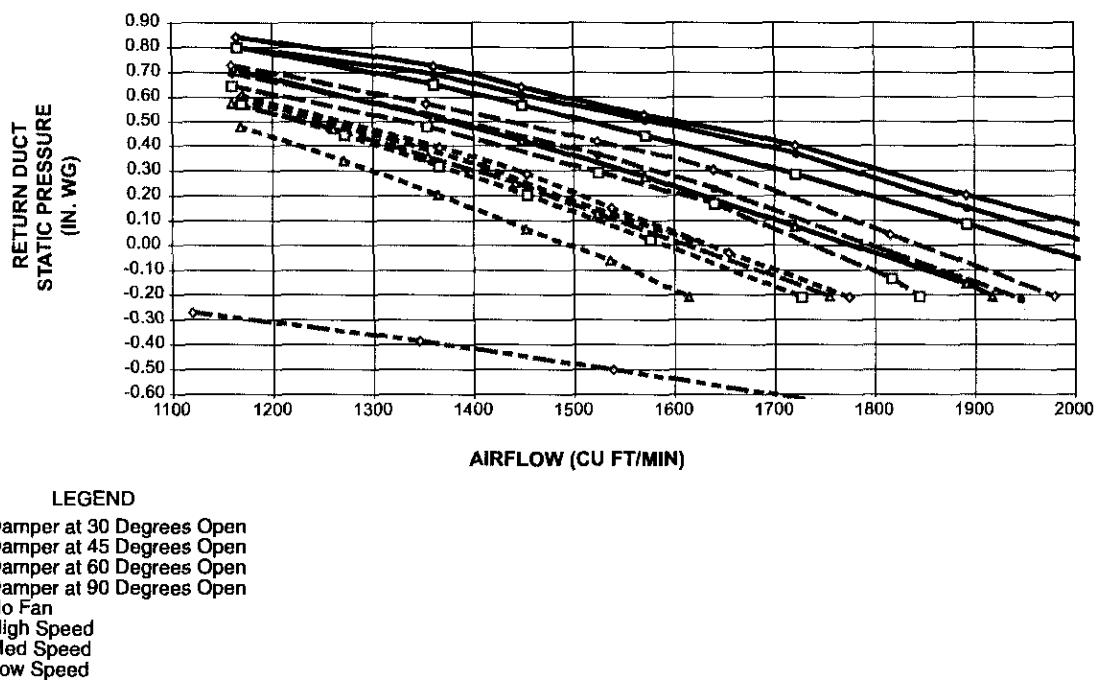
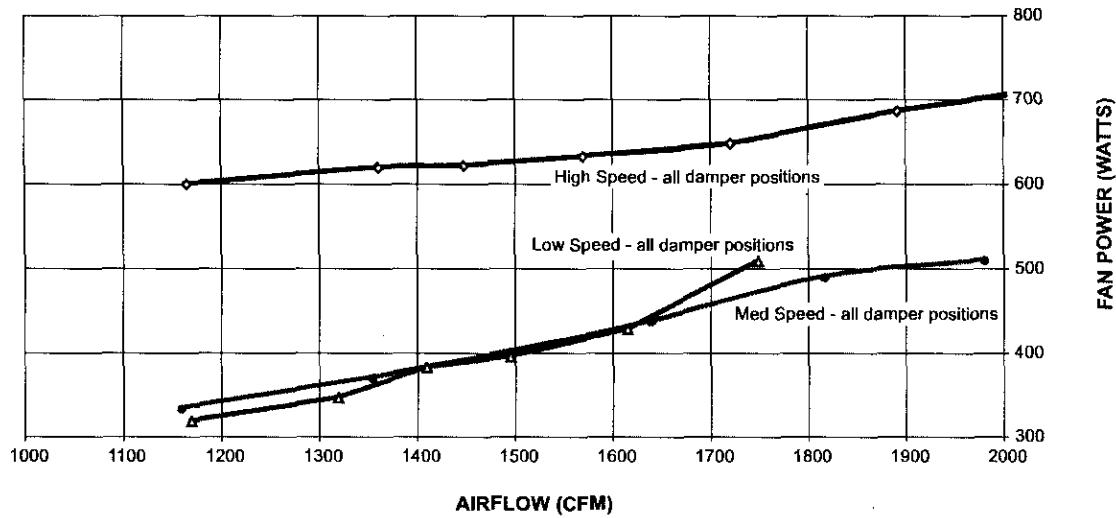


Fig. 60 — 62AQ200 Supply Fan Power Curve (208v)



**Fig. 61 — 62AQ200 Supply Fan Performance Curve (230v)**



**Fig. 62 — 62AQ200 Supply Fan Power Curve (230v)**

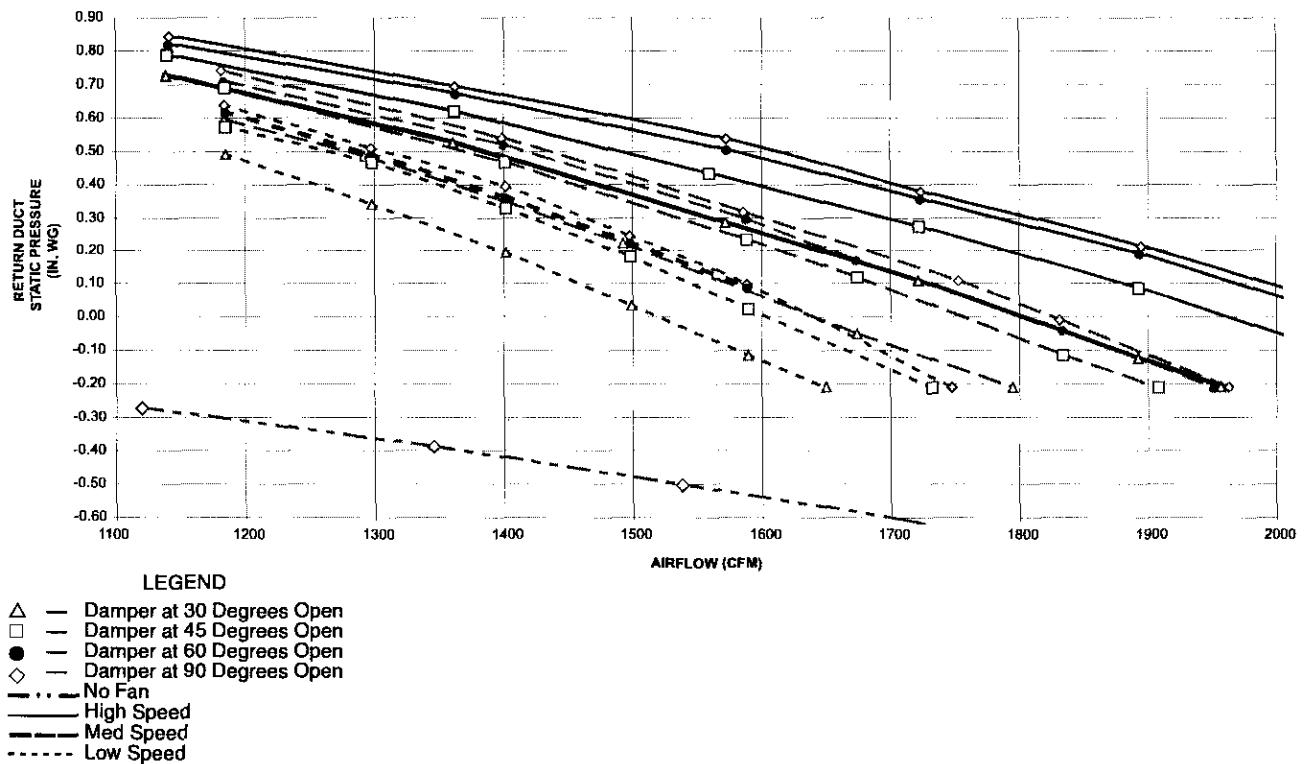


Fig. 63 — 62AQ200 Supply Fan Performance Curve (460v)

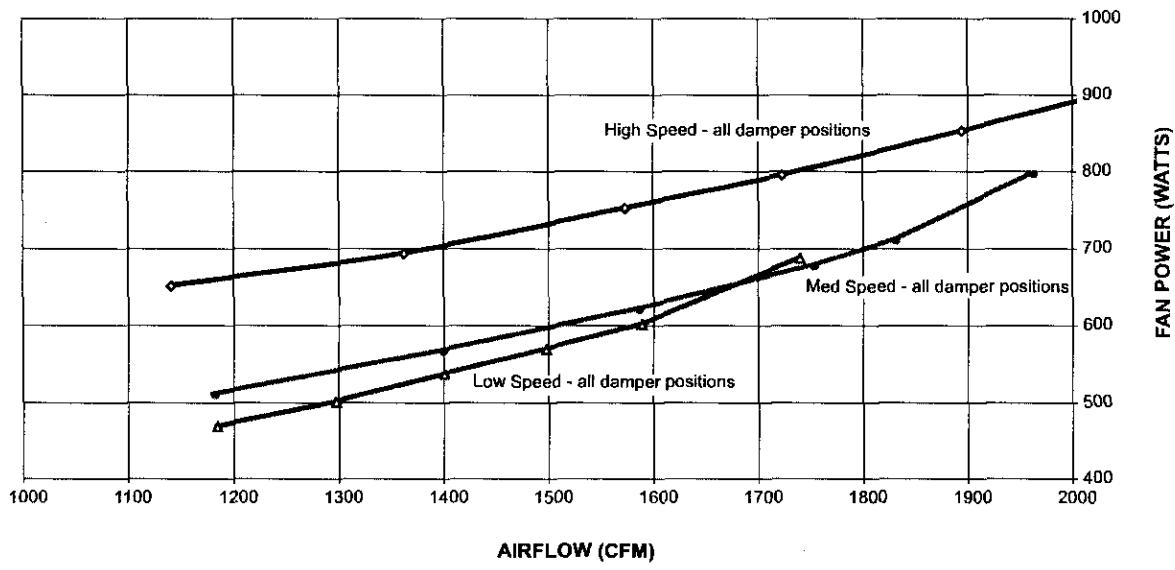


Fig. 64 — 62AQ200 Supply Fan Power Curve (460v)

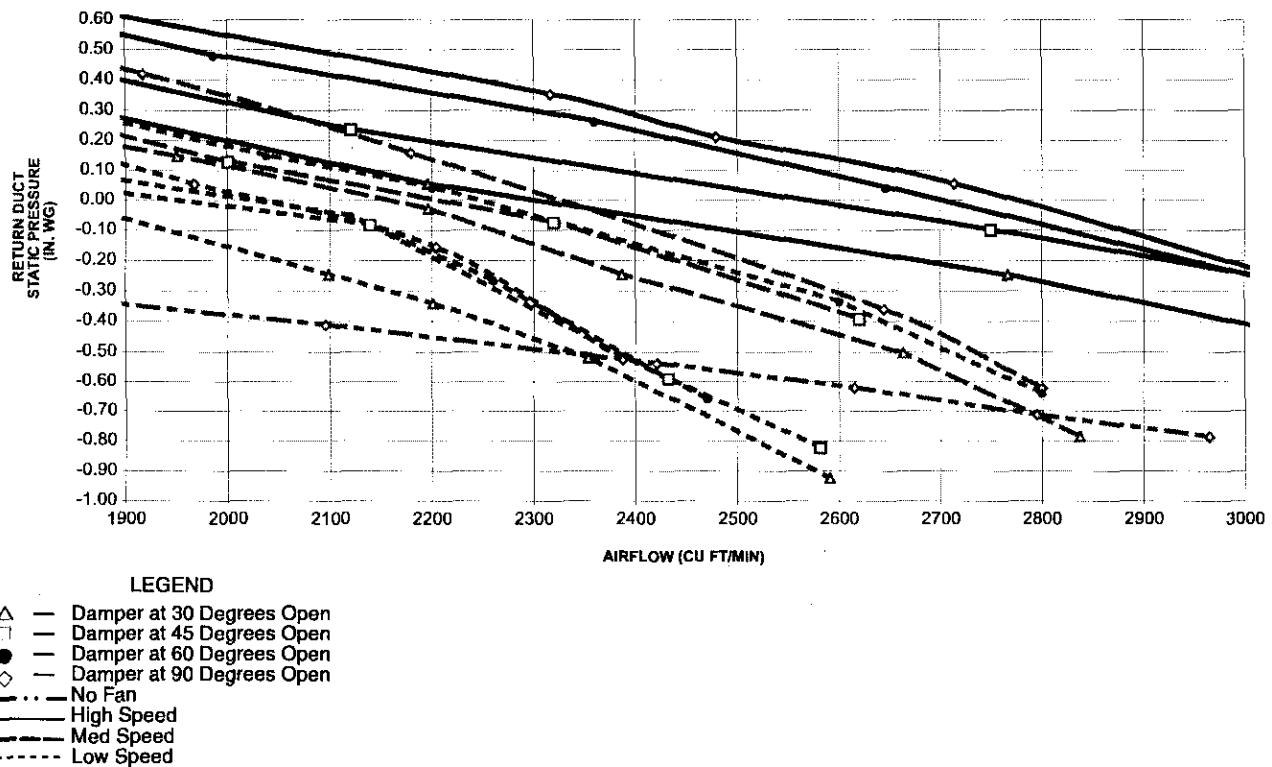


Fig. 65 — 62AQ300 Supply Fan Performance Curve (208v)

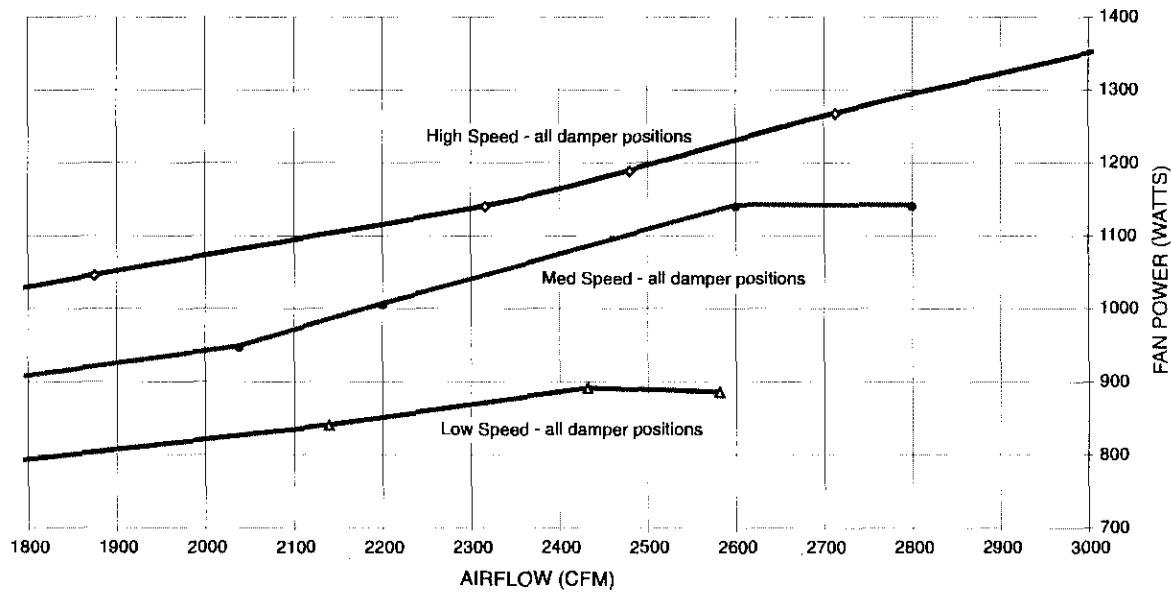
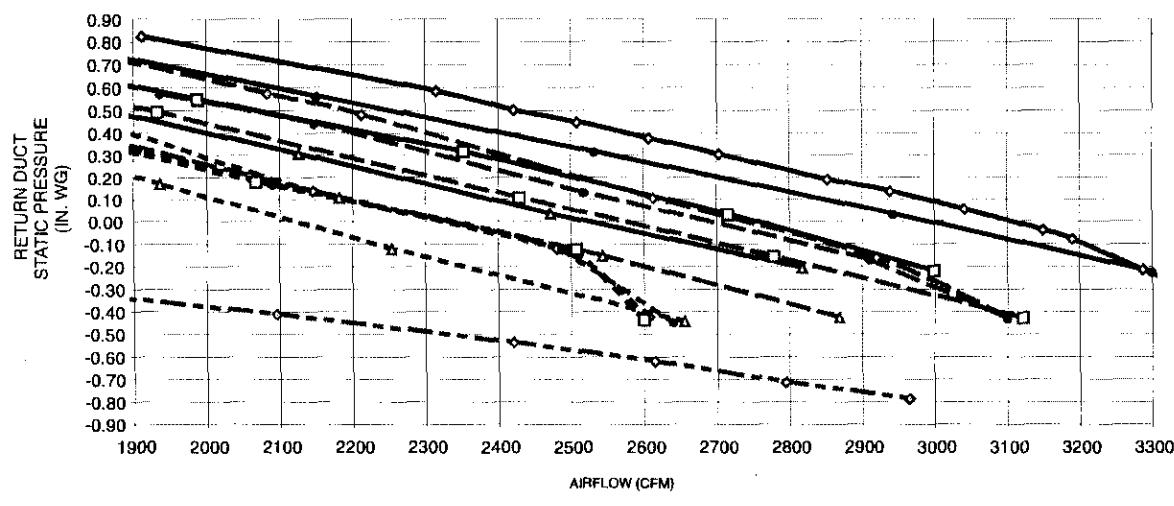


Fig. 66 — 62AQ300 Supply Fan Power Curve (208v)



LEGEND

- $\triangle$  — Damper at 30 Degrees Open
- $\square$  — Damper at 45 Degrees Open
- $\bullet$  — Damper at 60 Degrees Open
- $\diamond$  — Damper at 90 Degrees Open
- - - No Fan
- High Speed
- Med Speed
- Low Speed

Fig. 67 — 62AQ300 Supply Fan Performance Curve (230v)

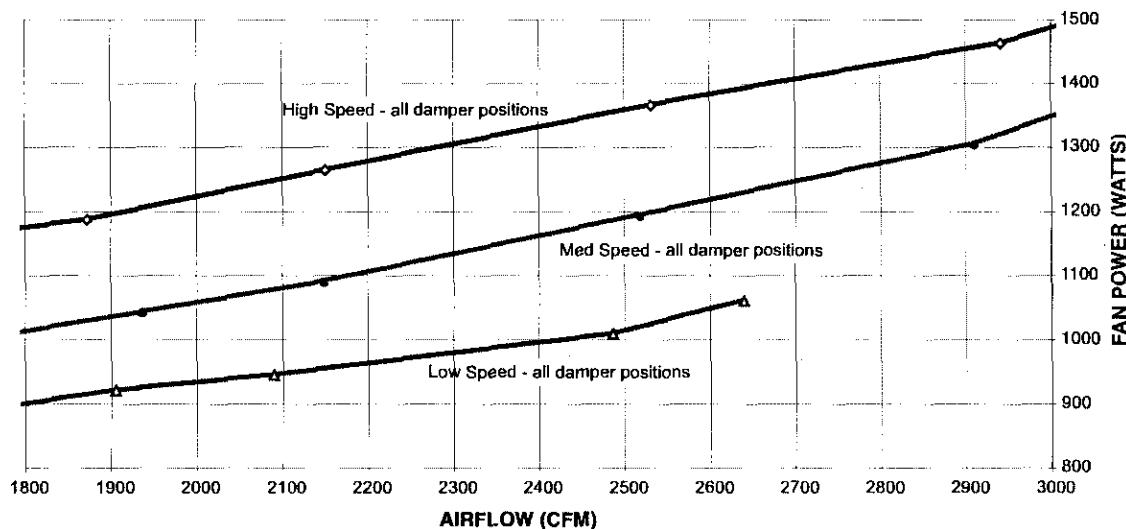


Fig. 68 — 62AQ300 Supply Fan Power Curve (230v)

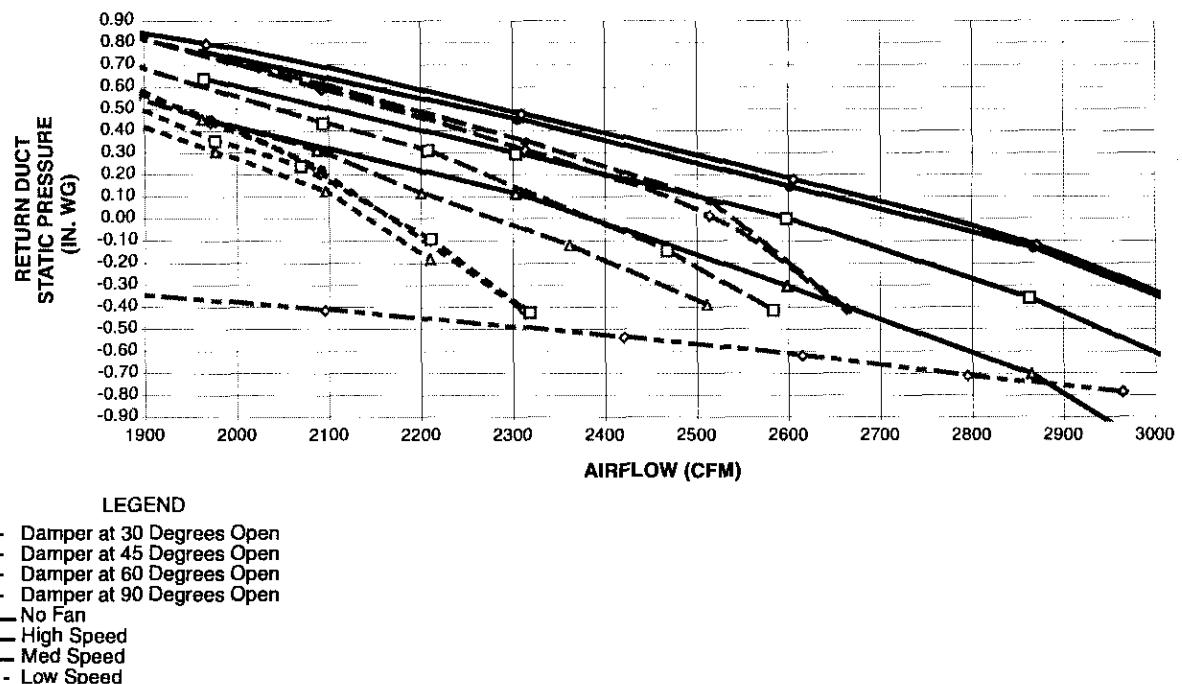


Fig. 69 — 62AQ300 Supply Fan Performance Curve (460v)

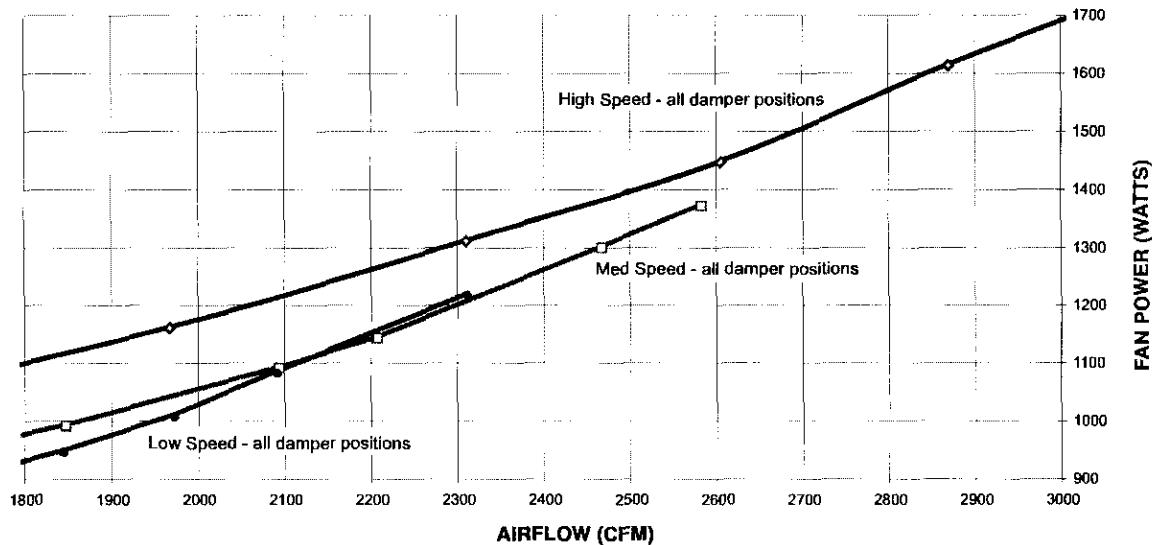


Fig. 70 — 62AQ300 Supply Fan Power Curve (460v)

## PRE-START-UP

### ⚠ WARNING

Failure to observe the following warnings could result in serious personal injury.

1. Follow recognized safety practices and wear protective goggles and gloves when checking or servicing refrigerant system.
2. Do not operate compressor or provide any electric power to unit unless compressor terminal cover is in place and secured.
3. Do not remove compressor terminal cover until all electrical sources are disconnected and tagged accordingly.
4. Relieve all pressure from system before touching or disturbing any connections inside compressor terminal box. If refrigerant leak is suspected around compressor terminals, use accepted methods to recover refrigerant.
5. Never attempt to repair or solder any components while refrigerant system is under pressure.
6. Do not use torch to remove any component. System contains oil and refrigerant under pressure. To remove a component, wear protective goggles and gloves and proceed as follows:
  - a. Shut off electrical power to unit and tag disconnect.
  - b. Recover refrigerant to relieve all pressure from system, using both high-pressure and low-pressure ports.
  - c. Cut component connection tubing with tubing cutter, and remove component from unit.
  - d. Carefully unsweat remaining tubing stubs when necessary. Oil can ignite when exposed to torch flame.

Refer to 48/50HJ Installation Instructions for Pre-Start-Up information for the rooftop unit section. Proceed as follows to inspect and prepare the unit for initial start-up:

1. Remove filter access panel, blower access panel, and control panel access cover on the energy recovery section.
2. Read and follow instructions on all WARNING, CAUTION, and INFORMATION labels attached to (or shipped with) unit.
3. Make the following inspections:
  - a. Inspect for shipping or handling damages such as broken lines, loose parts, or disconnected wires.
  - b. Inspect for oil at all refrigerant tubing connections and on unit base. Detecting oil usually indicates a refrigerant leak. Leak-test all refrigerant tubing connections using an electronic leak detector, halide torch, or liquid-soap solution.
  - c. Inspect all field and factory wiring connections Be sure that connections are completed and tight.
  - d. Inspect upper (supply) and lower (exhaust) coils for damage and refrigerant leaks. If fin damage is noted, carefully straighten fins using a fin comb.
4. Tighten compressor holdown bolts to 5.5 to 6.5 ft-lb of torque.

### 5. Verify the following:

- a. If installed, ensure optional supply and exhaust blower wheel set screws are tight and wheels are centered within the blower housing.
- b. Make sure supply and exhaust air filters are in place.
- c. Make sure the condensate drain is of correct dimensions and primed with water to ensure proper drainage.
- d. Reinstall all access panels.
- e. Ensure all tools and miscellaneous parts have been removed.

## START-UP

Refer to the 48/50HJ Installation Instructions for information on Start-Up for the rooftop unit section.

**Unit Preparation** — Make sure the unit has been installed in accordance with installation instructions and applicable codes.

**Supply and Exhaust Filters** — Make sure filters are correctly installed on unit. Do not operate without filters in place.

**Outdoor-Air Inlet Screens** — Outdoor-air inlet screen(s) must be in place before operating the unit.

**Compressor Mounting** — Compressors are internally spring-mounted. Ensure wooden shipping block has been removed from under the compressor and holdown bolts are in place.

**Internal Wiring** — Check all low and high voltage connections for proper locations. Ensure connections are tight.

**Cooling** — Set light commercial Thermidistat™ mode selection to Cooling and fan mode to Auto. Ensure thermostat has been adjusted to a setting below room temperature. Refer to Light Commercial Thermidistat Accessory section for correct unit operation.

**Heating** — Set light commercial Thermidistat mode selection to Heating and fan mode to Auto. Ensure thermostat has been adjusted to a setting below room temperature. Refer to Light Commercial Thermidistat Accessory section for correct unit operation.

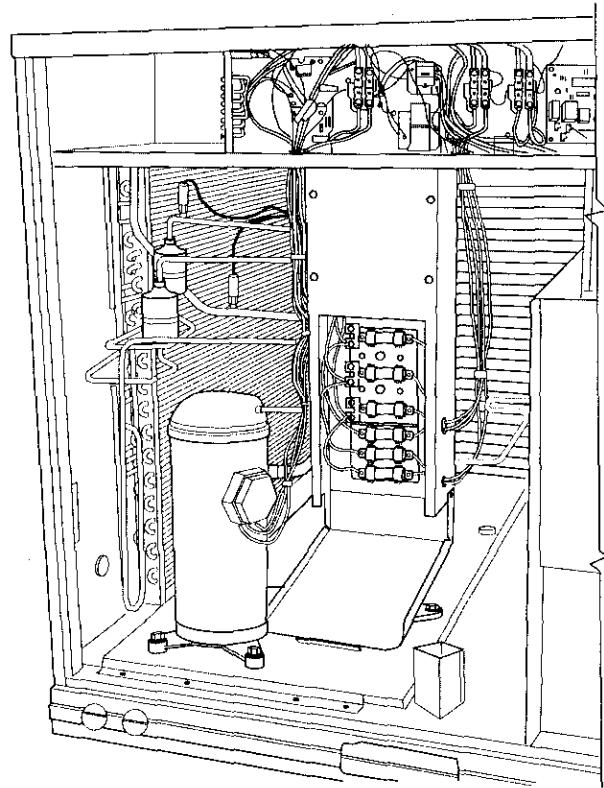
**Operating Sequence** — Refer to Step 5 — Conduct Light Commercial Thermidistat Start-Up and Checkout on page 45, and Tables 2A and 2B for Energy\$Recycler™ section operating sequences.

## SERVICE

Refer to base unit installation instructions or 62AQ Installation Instruction for all service information.

### Fuse Box (48HJ012,014 — 208/230-3-60 Units Only)

Certain 48HJ units contain fuses for the power supply. The fuse box is located in the compressor section in a single point box. See Fig. 71. Replacement fuses are cartridge type, non-renewable, time delay FRN type of the appropriate size and voltage. Refer to existing fuse size and voltage for replacement.



**Fig. 71 — Fuse Box (48HJ012,014 — 208/230-3-60 Units Only)**

## TROUBLESHOOTING

Use Tables 5 and 6, and Fig. 72-79 when troubleshooting this unit.

### NOTES:

1. If any of the original wire furnished must be replaced, it must be replaced with Type 90 C wire or its equivalent.
2. TRAN is wired for 230-v unit. If unit is to be run with 208-v power supply, disconnect BLK wire from 230-v tap (ORN) and connect to 208-v tap (RED). Insulate end of 230-v tap.
3. Use copper, copper clad aluminum conductor.

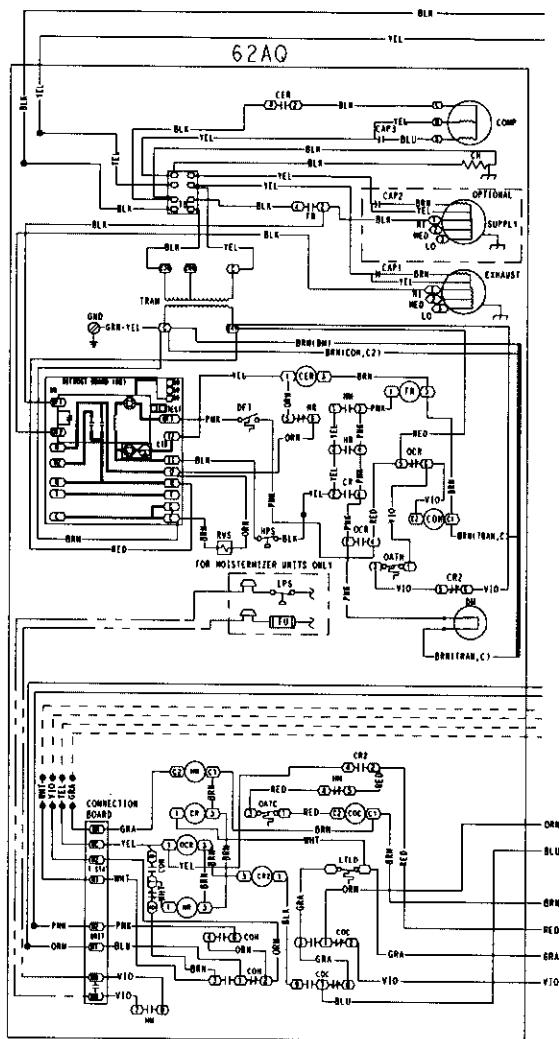
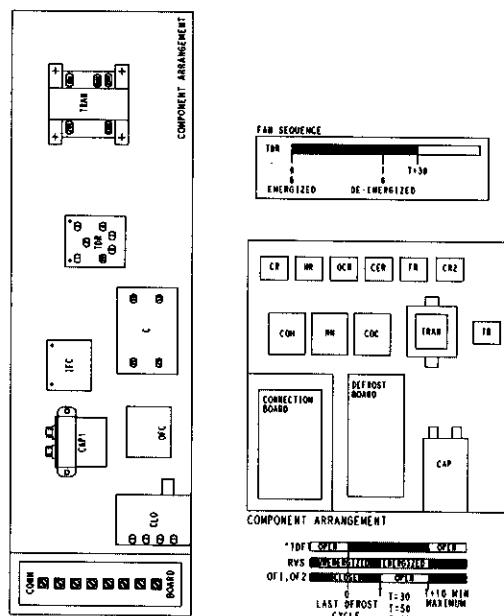


Fig. 72 — COBRA™ Unit Wiring Schematic (50HJ006 with 62AQ060/100, 208/230-3-60) with Electro-Mechanical Controls

### LEGEND FOR FIG. 72-79

C	— Contactor	HPS	— High-Pressure Switch	SEN	— Sensor
CAP	— Capacitor	HR	— Heating Relay	TB	— Terminal Block
CB	— Circuit Breaker	HS	— Hall Effect Sensor	TDR	— Time Delay Relay
CC	— Compressor Contactor	I	— Ignitor	TRAN	— Transformer
CER	— Compressor Energy Recovery section	IDM	— Induced Draft Motor	Field Splice	
CH	— Crankcase Heater	IFC	— Indoor Fan Contactor	Marked Wire	
CLO	— Compressor Lockout	IFM	— Indoor Fan Motor	Terminal (Marked)	
COC	— Cool Changeover Relay	IGC	— Integrated Gas Unit Control (48HJ only)	Terminal (Unmarked)	
COH	— Heat Changeover Relay	LTLO	— Low Temp Cooling Lockout	Terminal Block	
COMP	— Compressor Motor	LPS	— Low-Pressure Switch	Splice	
CR	— Cooling Relay	LS	— Limit Switch	Splice (Marked)	
CTD	— Compressor Time Delay	LSM	— Limit Switch (Manual)	Factory Wiring	
DB	— Defrost Board	MGV	— Main Gas Valve	Field Control Wiring	
DFT	— Defrost Thermostat	OATC	— Outdoor-Air Thermostat (Cool)	Field Power Wiring	
DM	— Damper Motor	OATH	— Outdoor-Air Thermostat (Heat)	Accessory or Optional Wiring	
DR	— Defrost Relay	OCR	— Occupied Relay	To indicate common potential only. Not to represent wiring.	
EFC	— Exhaust Fan Contactor	OFC	— Outdoor Fan Contactor		
EQUIP	— Equipment	OFM	— Outdoor Fan Motor		
FC	— Supply Fan Contactor	OLR	— Overload Relay		
FPT	— Freeze-Up Protection Thermostat	PL	— Plug Assembly		
FR	— Fan Relay	QT	— Quadruple Terminal		
FU	— Fuse	RS	— Rollout Switch		
GND	— Ground	RTU	— Rooftop Unit		
GVR	— Gas Valve Relay	RVS	— Reversing Valve Solenoid		
HM	— Humidity Relay	SAT	— Supply Air Temperature		

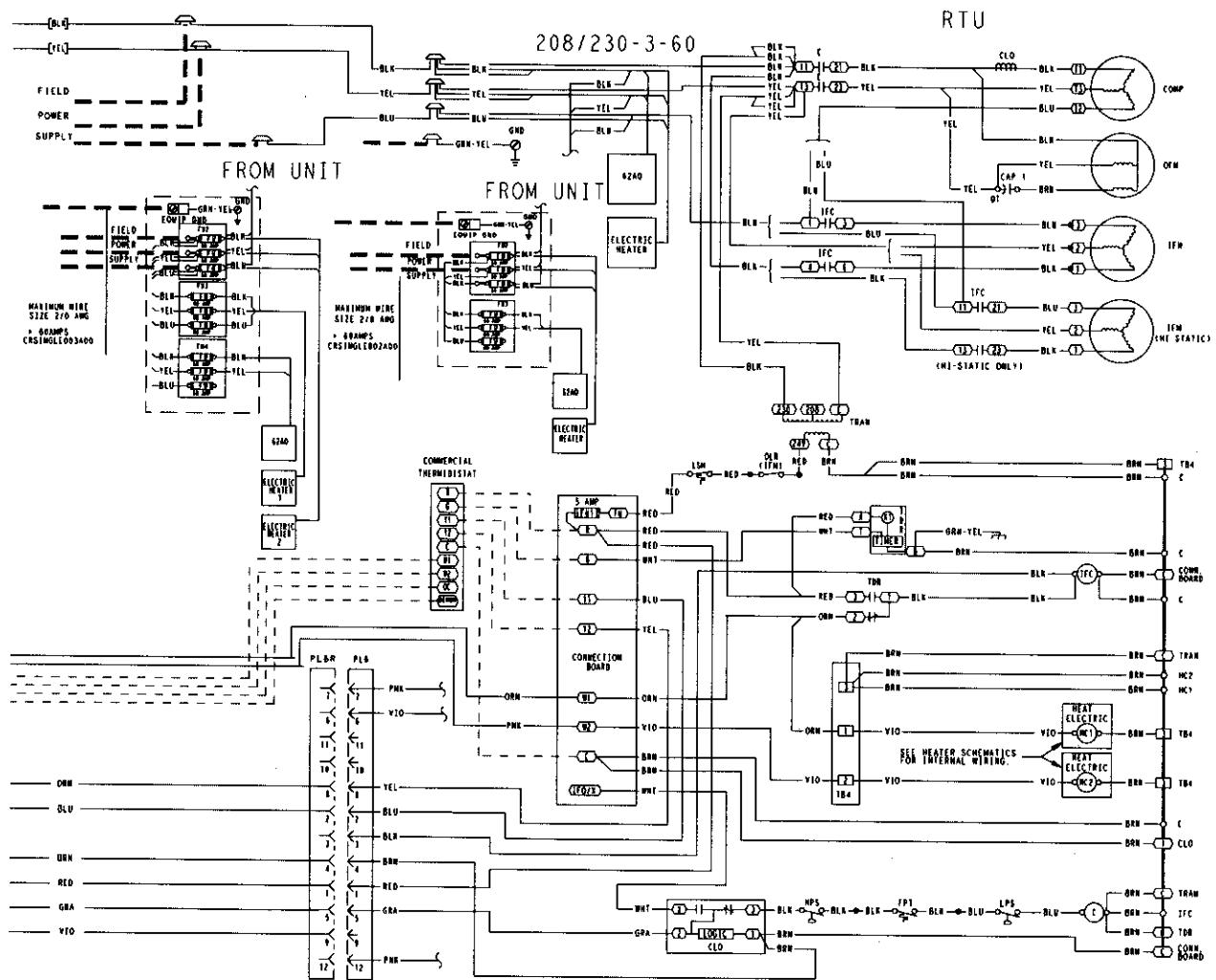


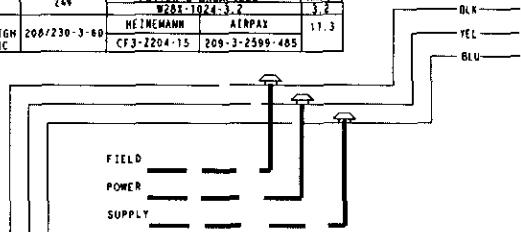
Fig. 72 — COBRA™ Unit Wiring Schematic (50HJ006 with 62AQ060/100, 208/230-3-60)  
with Electro-Mechanical Controls (cont)

NOTES:

1. If any of the original wire furnished must be replaced, it must be replaced with Type 90 C wire or its equivalent.
2. Three phase motors are protected under primary single phasing conditions.
3. TRAN is wired for 230v unit. If unit is to be run with 208v power supply, disconnect BLK wire from 230v tap (ORN) and connect to 200v tap.
4. IFMOVL not present with size 012 high static.
5. Use copper, copper clad aluminum or aluminum conductors.

CIRCUIT BREAKER	VOLTS	MFG. PT. NO.	MUST TRIP AMPS
CB	24V	POTTER & BRUMFIELD W285-1024-3-A	3.2
CB1	208/230-3-60	HEINEMANN A1RPAZ	11.3
012 HIGH STATIC	CF3-2204-15	209-3-2599-465	

HJ008/009



62AQ

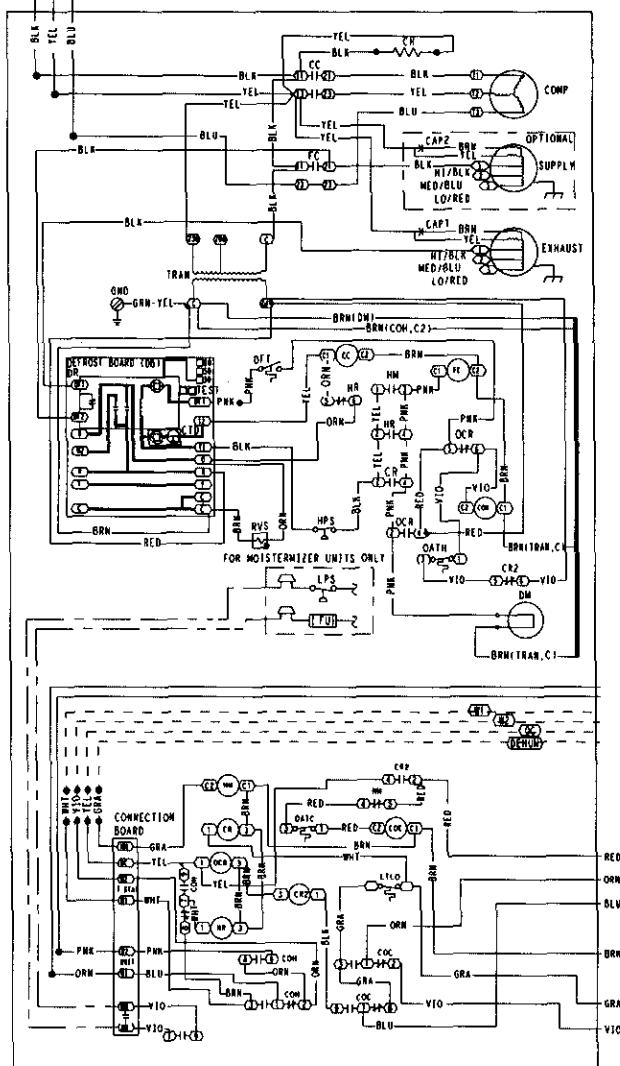


Fig. 73 — COBRA™ Unit Wiring Schematic (48HJ008-012 with 62AQ200, 208/230-3-60)  
with Electro-Mechanical Controls

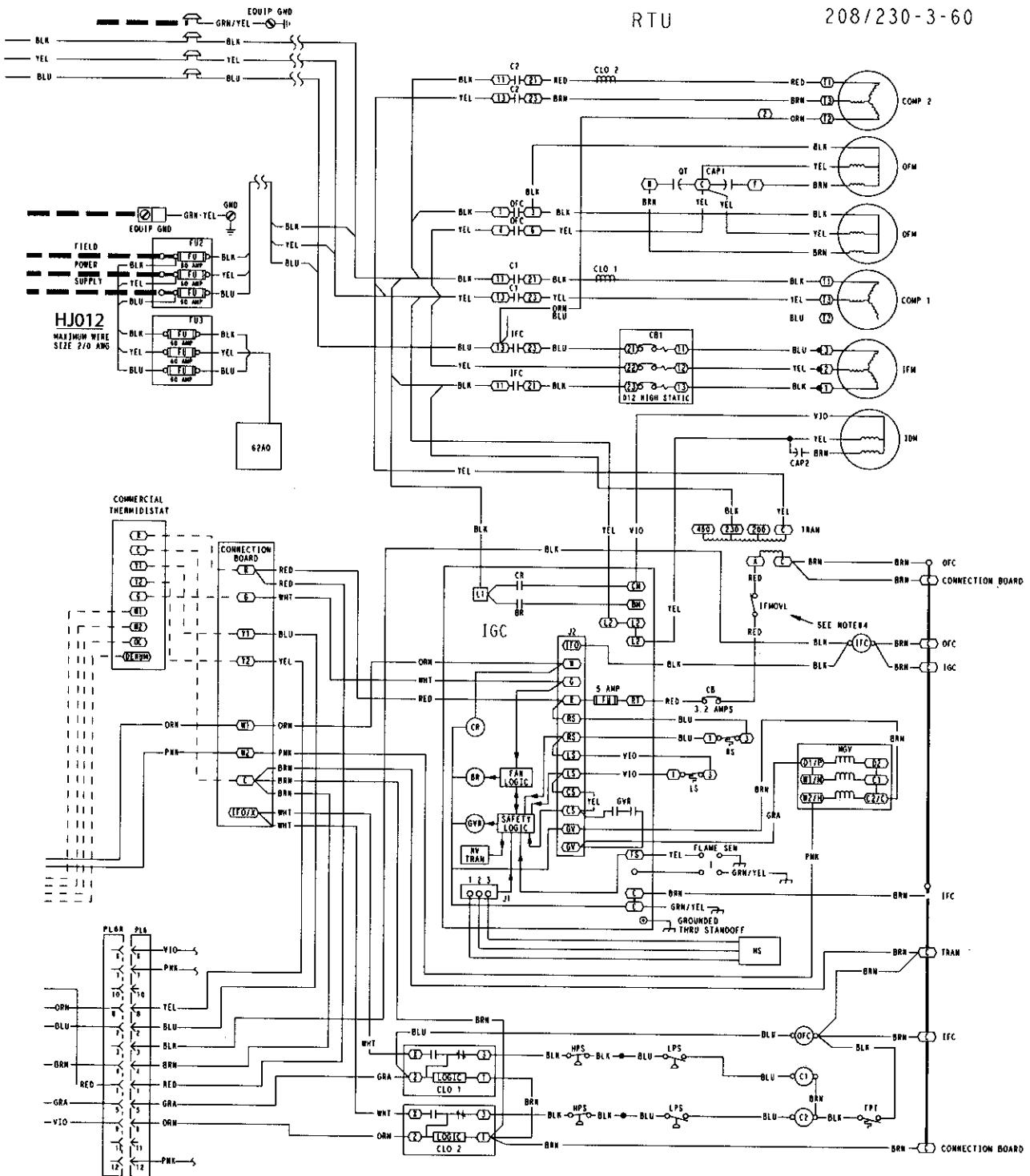


Fig. 73 — COBRA™ Unit Wiring Schematic (48HJ008-012 with 62AQ200, 208/230-3-60)  
with Electro-Mechanical Controls (cont)

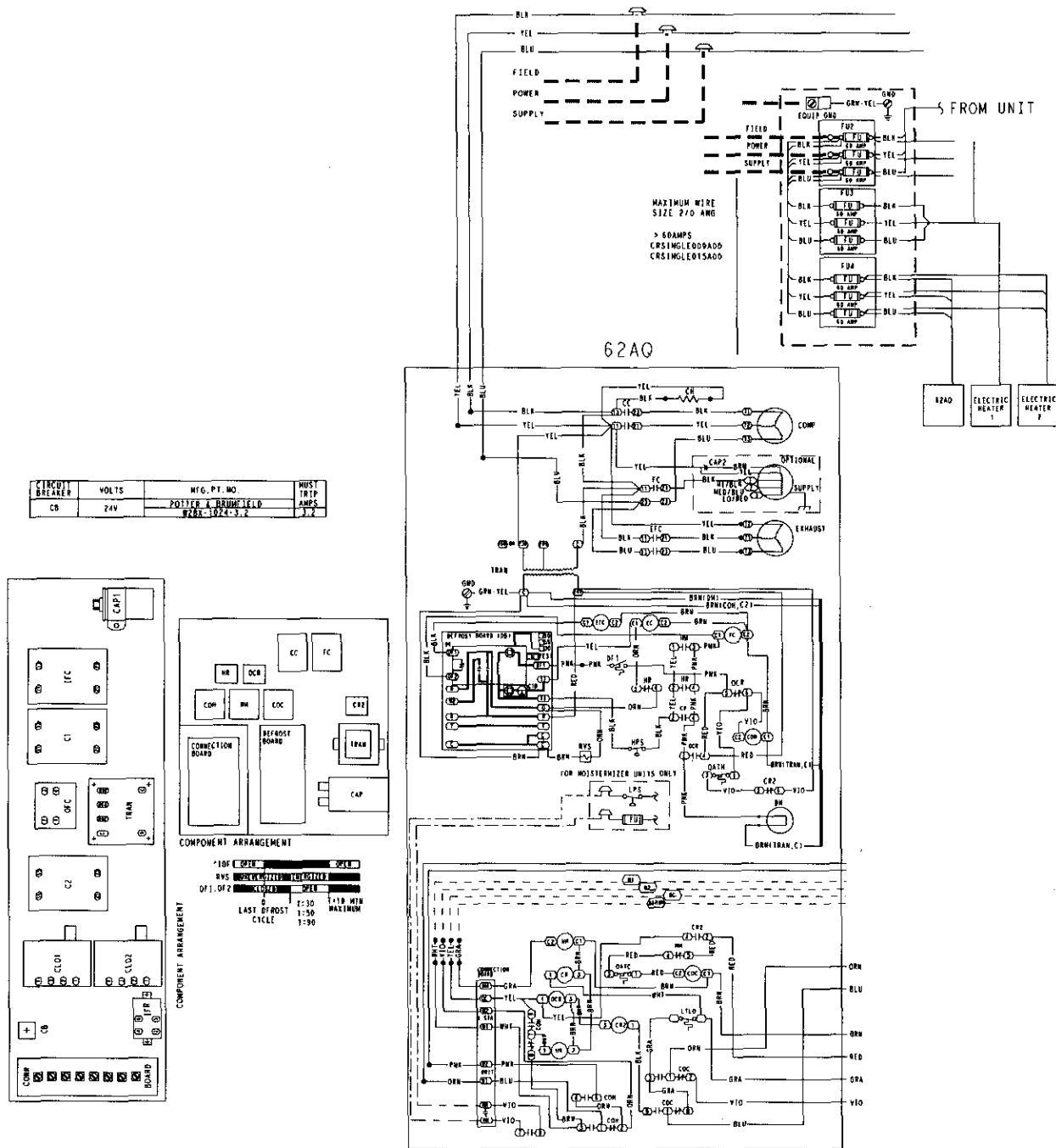


Fig. 74 — COBRA™ Unit Wiring Schematic (50HJ008/009 with 62AQ300, 208/230-3-60 with Electro-Mechanical Controls)

208/230-3-60

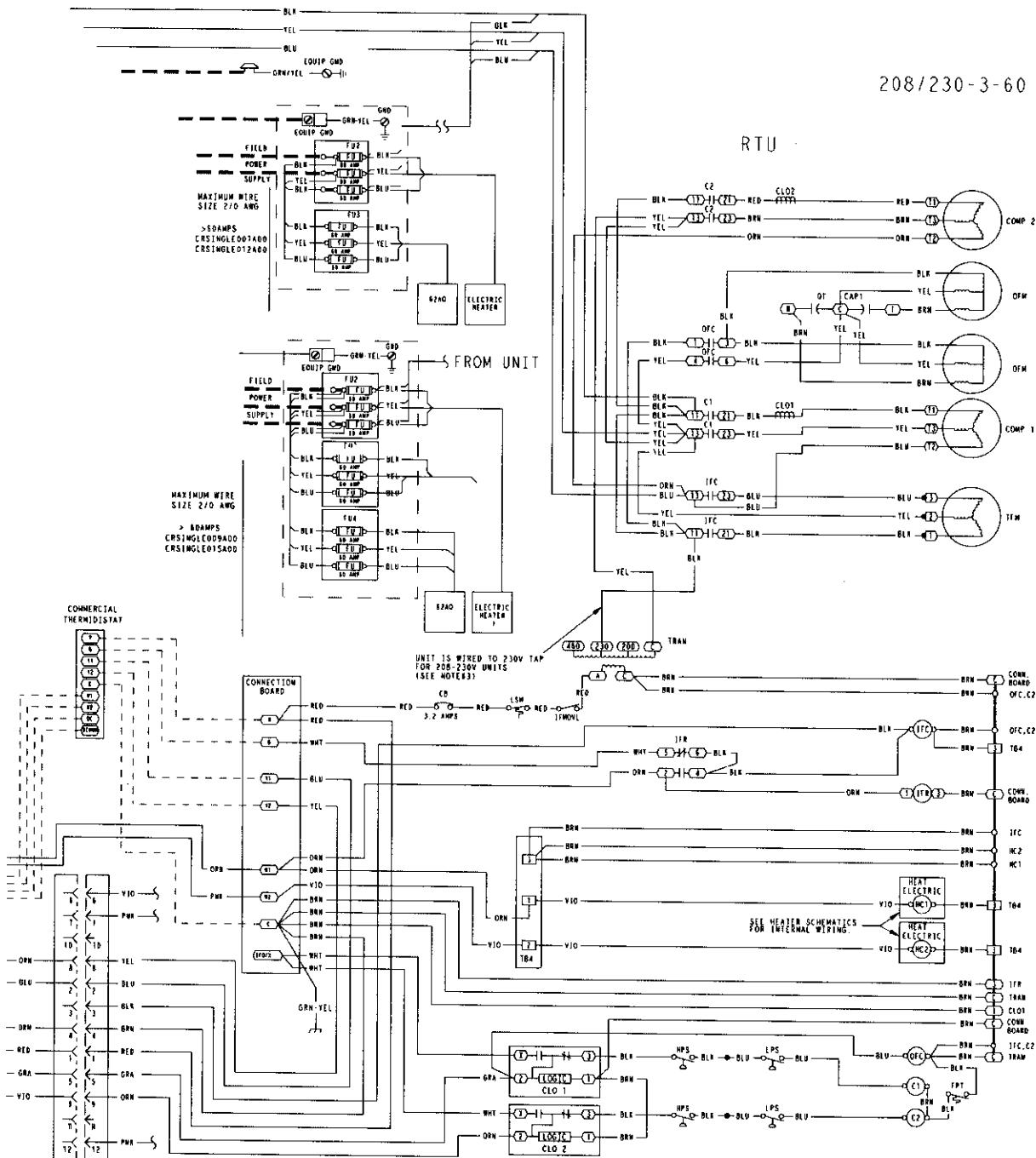


Fig. 74 — COBRA™ Unit Wiring Schematic (50HJ008/009 with 62AQ300, 208/230-3-60)  
with Electro-Mechanical Controls (cont)

NOTES:

1. If any of the original wire furnished must be replaced, it must be replaced with Type 90 C wire or its equivalent.
2. Three phase motors are protected under primary single phasing conditions.
3. IFMOV L not present with size 012 high static or 014 std. mtr.
4. Use copper, copper clad aluminum or aluminum conductors.

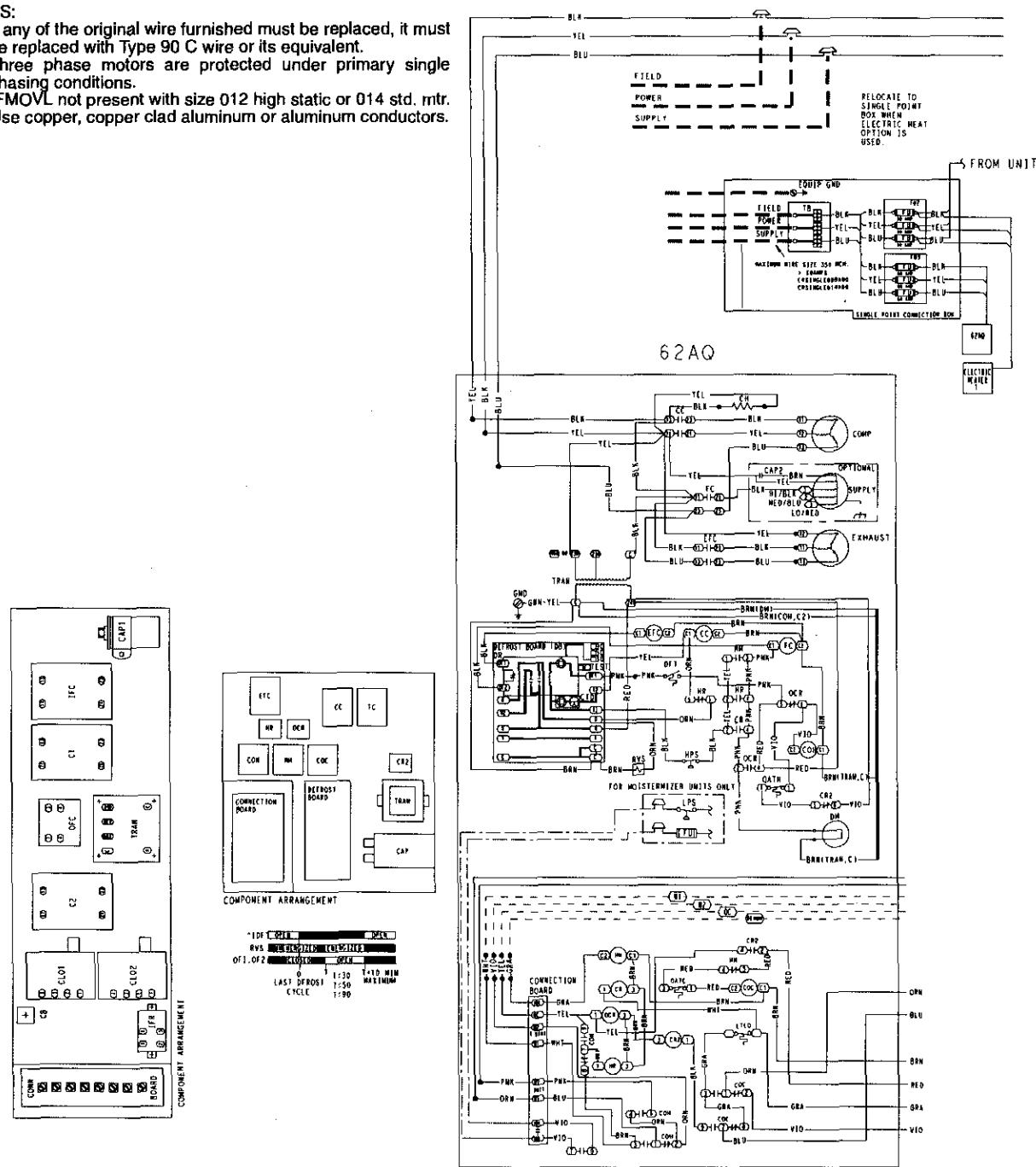


Fig. 75 — COBRA™ Unit Wiring Schematic (50HJ014 with 62AQ300, 460-3-60)  
with Electro-Mechanical Controls

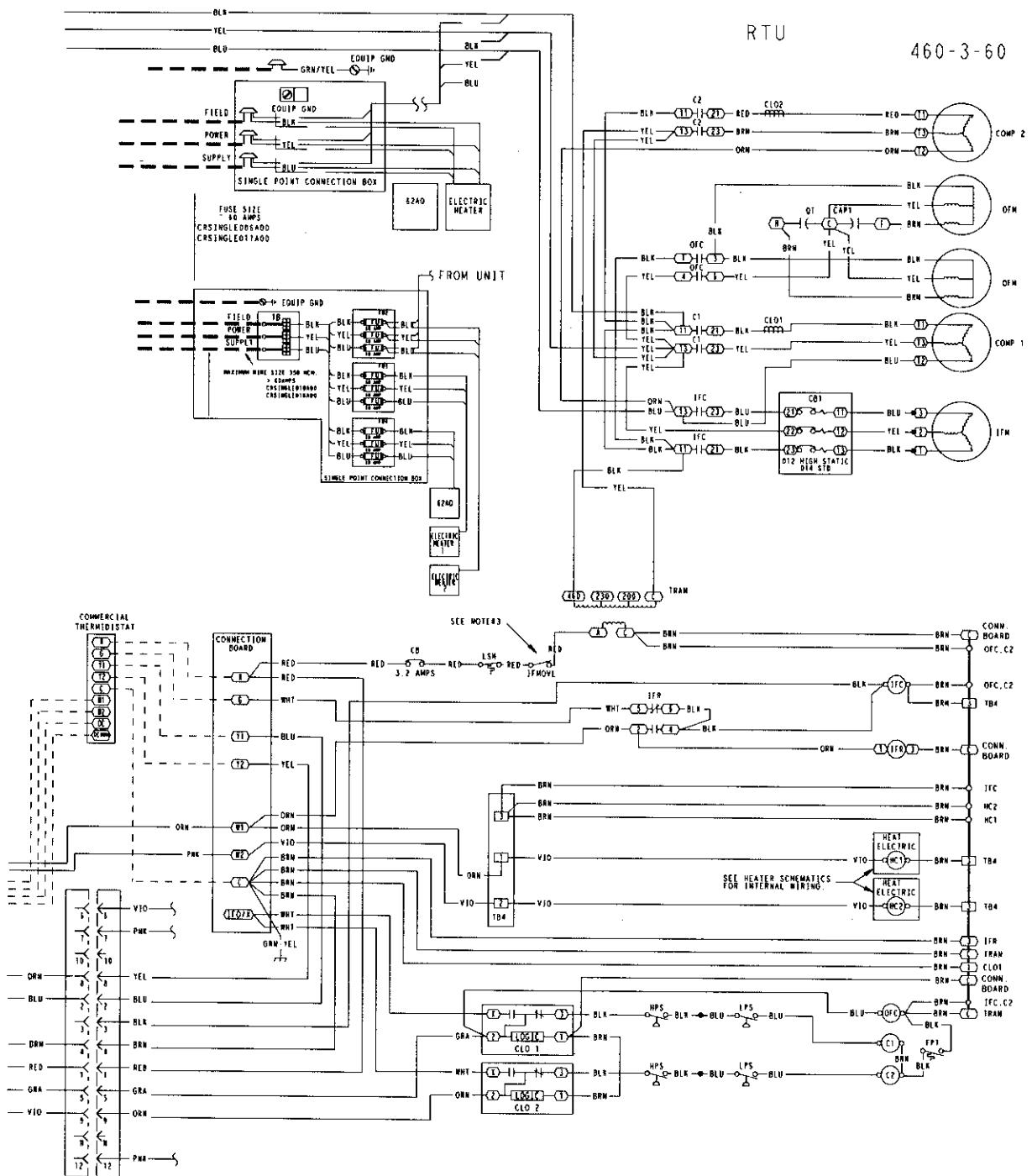
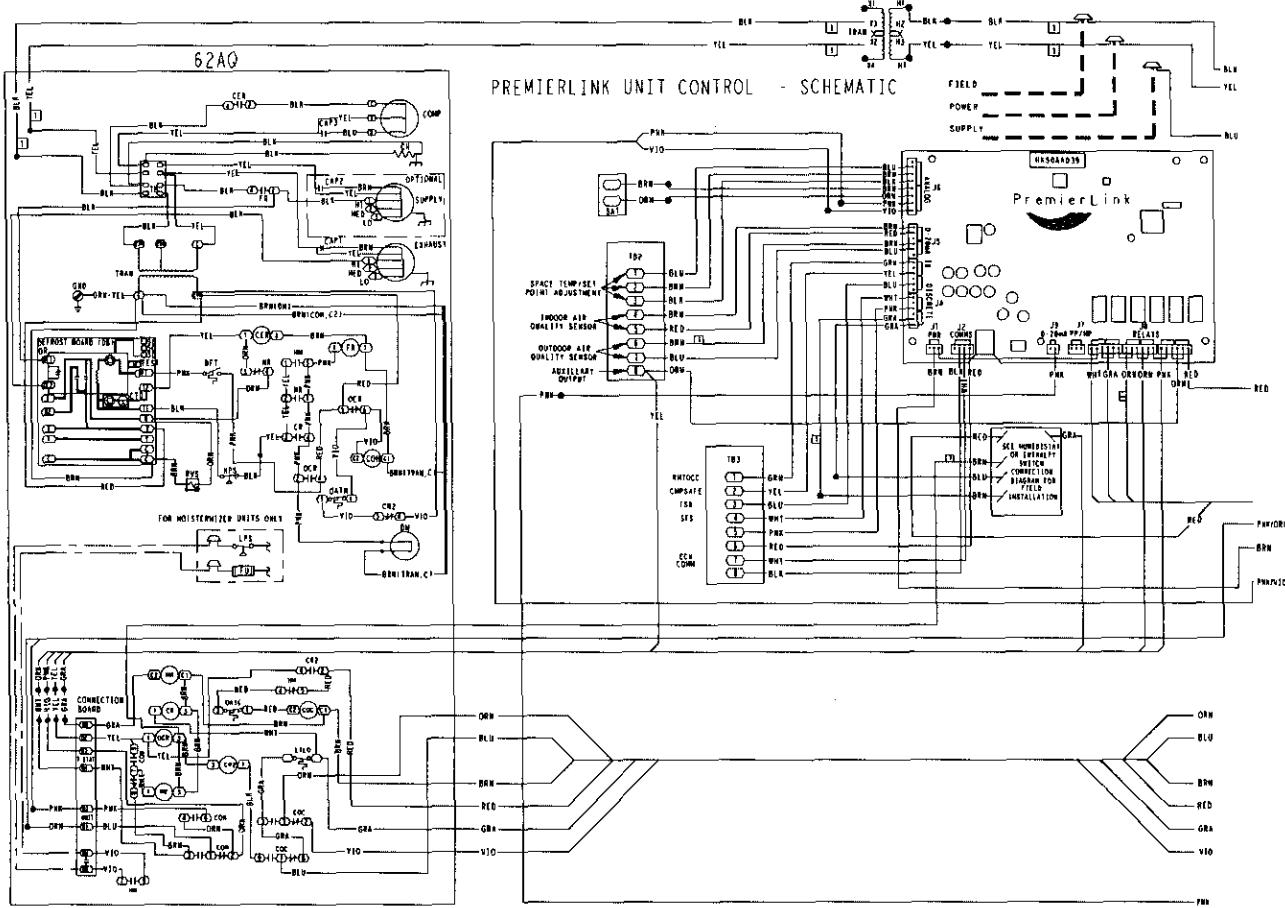


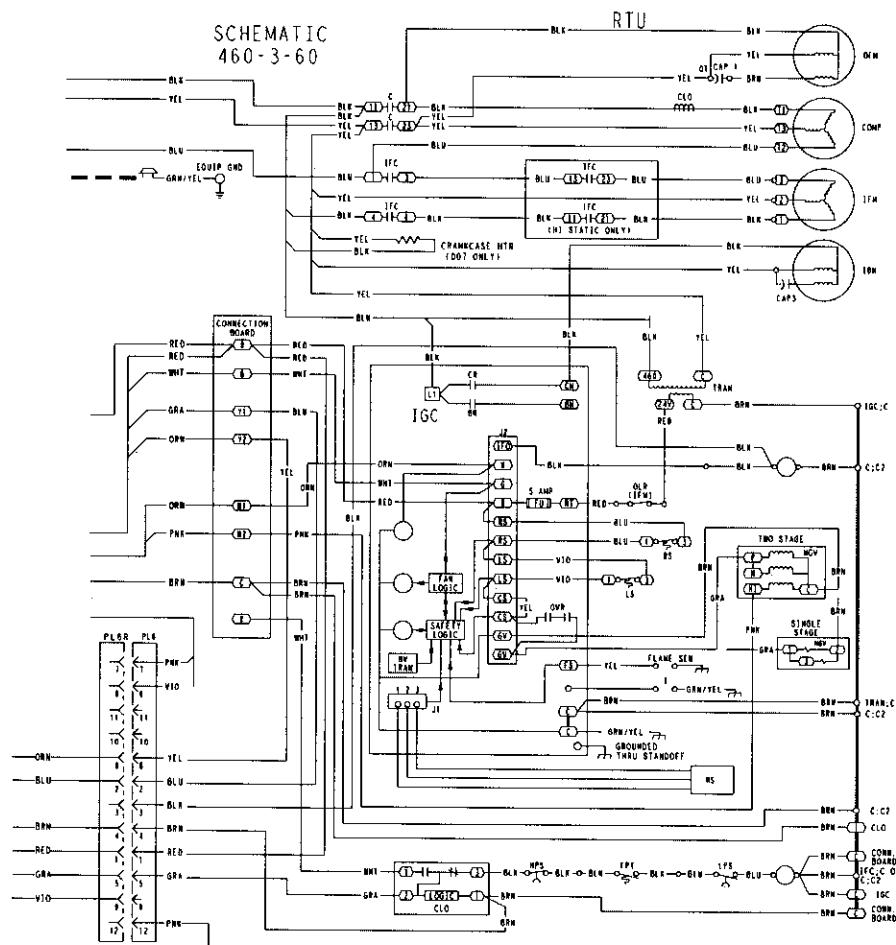
Fig. 75 — COBRA™ Unit Wiring Schematic (50HJ014 with 62AQ300, 460-3-60)  
with Electro-Mechanical Controls (cont)



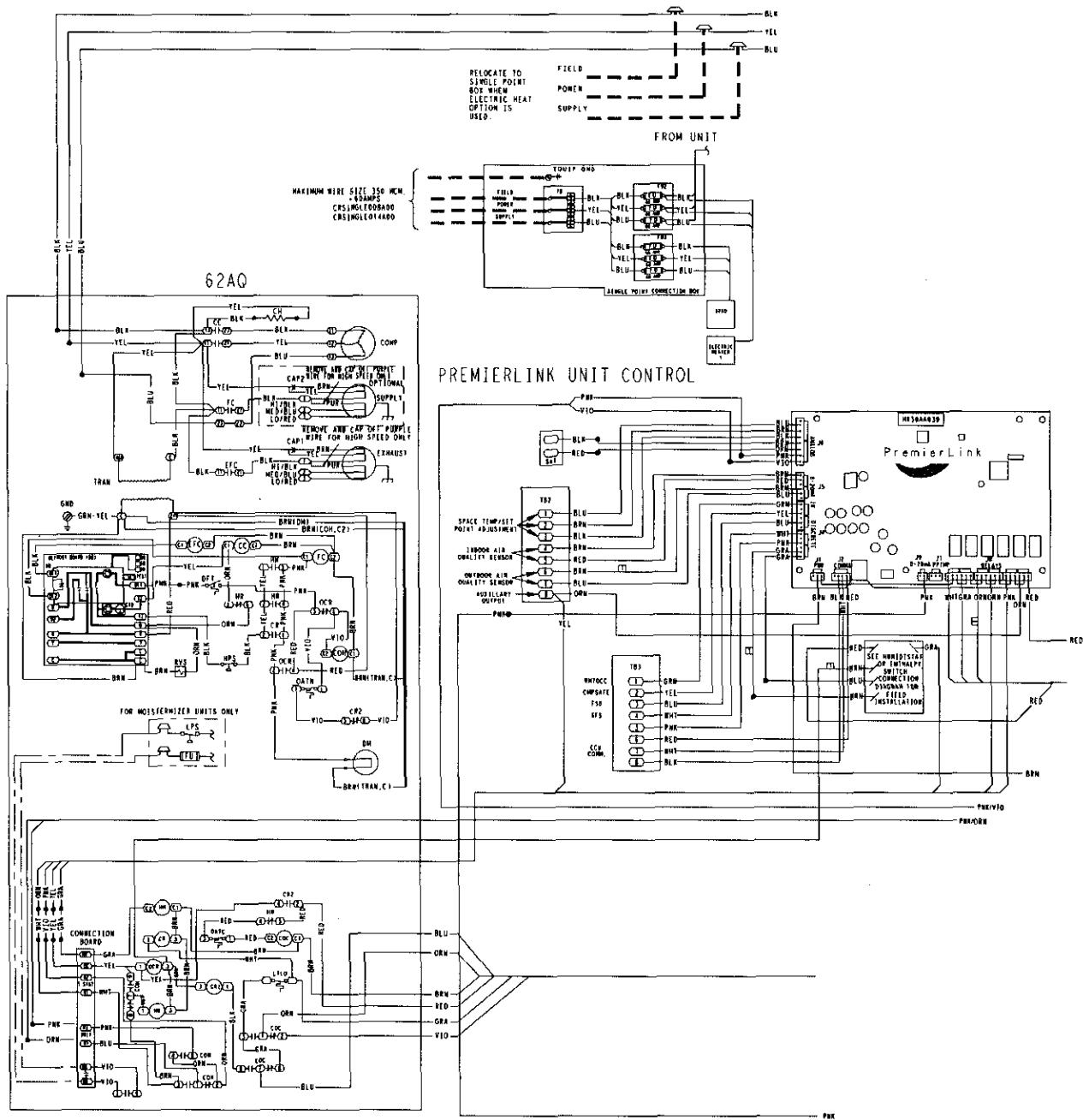
**NOTES:**

1. If any of the original wire furnished must be replaced, it must be replaced with Type 90 C wire or its equivalent.
2. Three phase motors are protected under primary single phasing conditions.
3. Use copper conductors only.
4. To program PremierLink™:
  - a. Aux output for Pin 3, J8 must be set on exhaust fan.
  - b. In service configuration, set power exhaust to continuous.

**Fig. 76 — COBRA™ Unit Wiring Schematic (48HJ006/007 with 62AQ060/100, 460-3-60) with Factory-Installed PremierLink™ Controller**



**Fig. 76 — COBRA™ Unit Wiring Schematic (48HJ006/007 with 62AQ060/100, 460-3-60)  
with Factory-Installed PremierLink™ Controller (cont)**



**Fig. 77 — COBRA™ Unit Wiring Schematic (50HJ008-014 with 62AQ200, 460-3-60)  
with Factory-Installed PremierLink™ Controller**

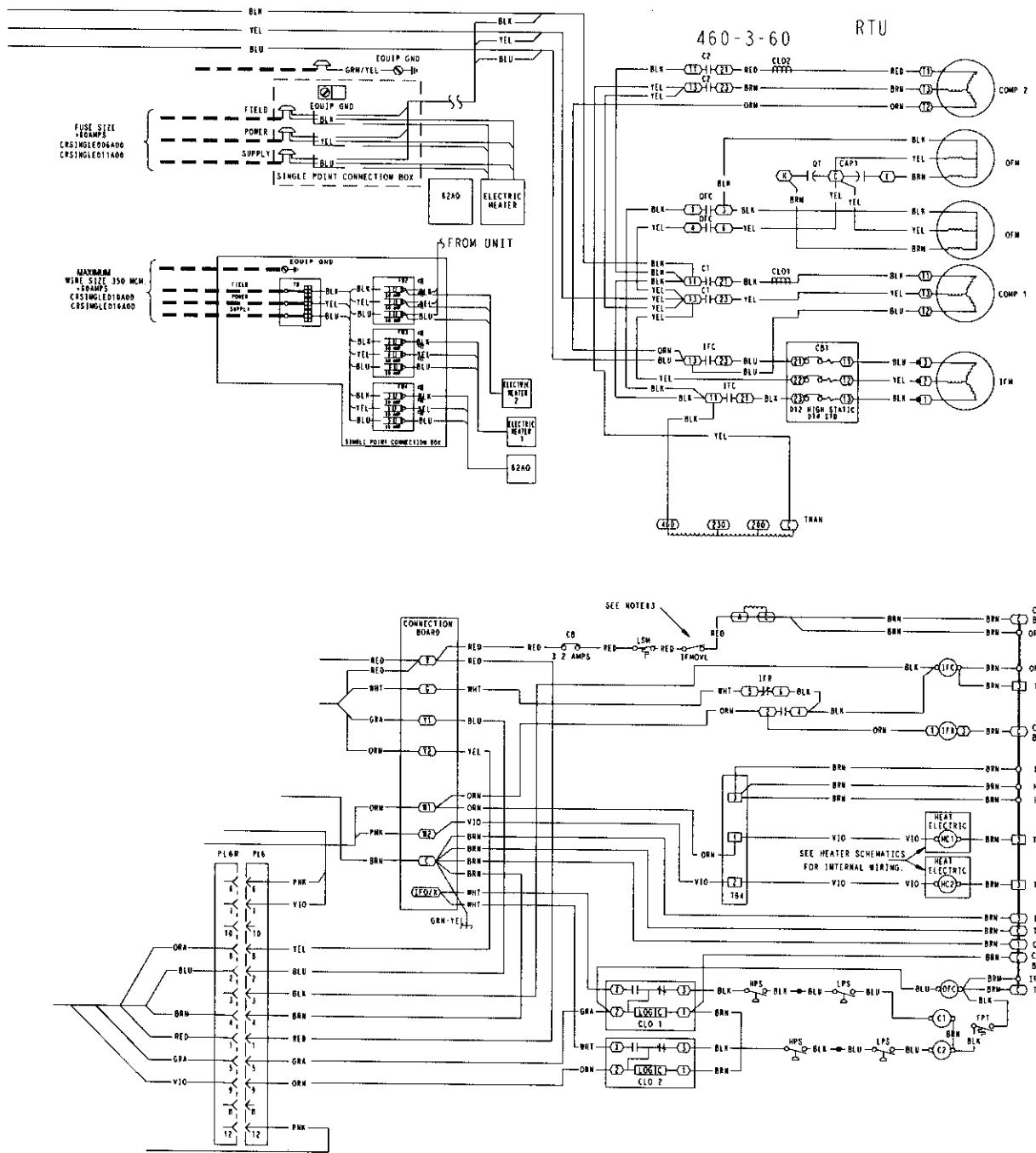
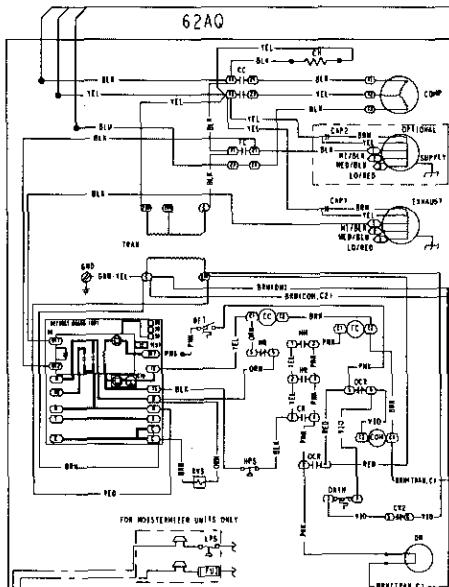
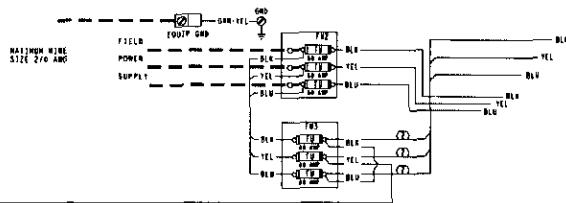
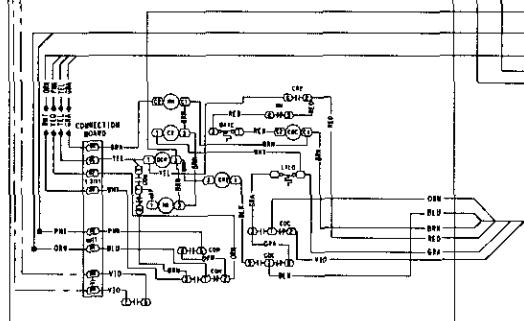
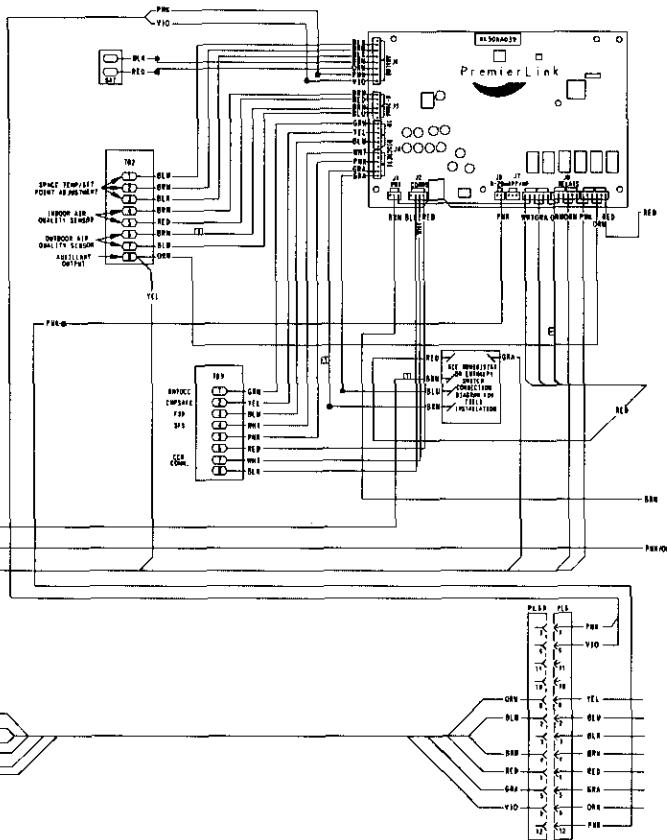


Fig. 77 — COBRA™ Unit Wiring Schematic (50HJ008-014 with 62AQ200, 460-3-60) with Factory-Installed PremierLink™ Controller (cont)

SCHEMATIC  
208/230-3-60



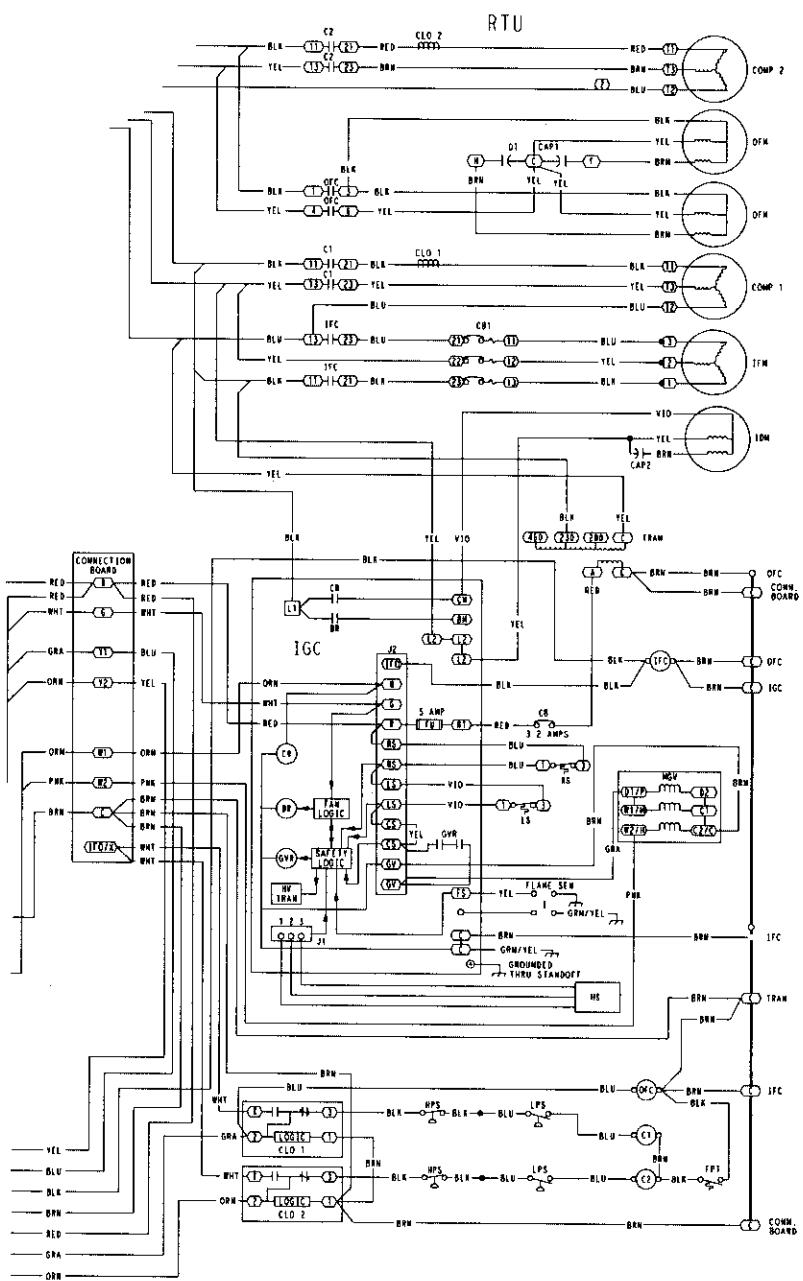
PREMIERLINK UNIT CONTROL - SCHEMATIC



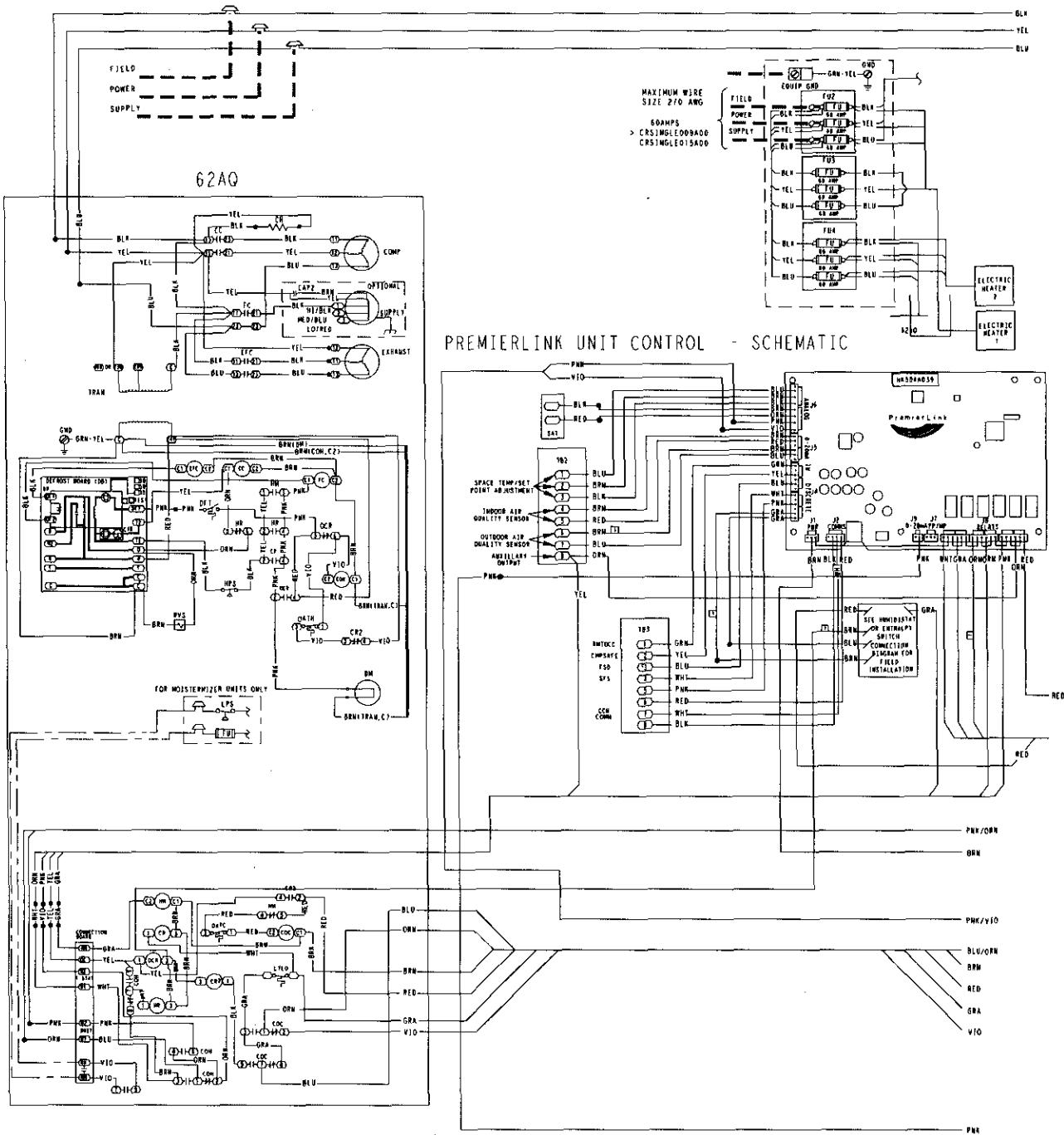
NOTES:

1. If any of the original wire furnished must be replaced, it must be replaced with Type 90 C wire or its equivalent.
2. Three phase motors are protected under primary single phasing conditions.
3. TRAN is wired for 230v unit. If unit is to be run with 208v power supply, disconnect BLK wire from 230v tap (ORN) and connect to 200v tap.
4. Use copper, copper clad aluminum or aluminum conductors.
5. To program PremierLink™:
  - a. Aux output for Pin 3, J8 must be set on exhaust fan.
  - b. In service configuration, set power exhaust to continuous.

**Fig. 78 — COBRA™ Unit Wiring Schematic (50HJ008/009 with 62AQ300, 208/230-3-60) with Factory-Installed PremierLink™ Controller**



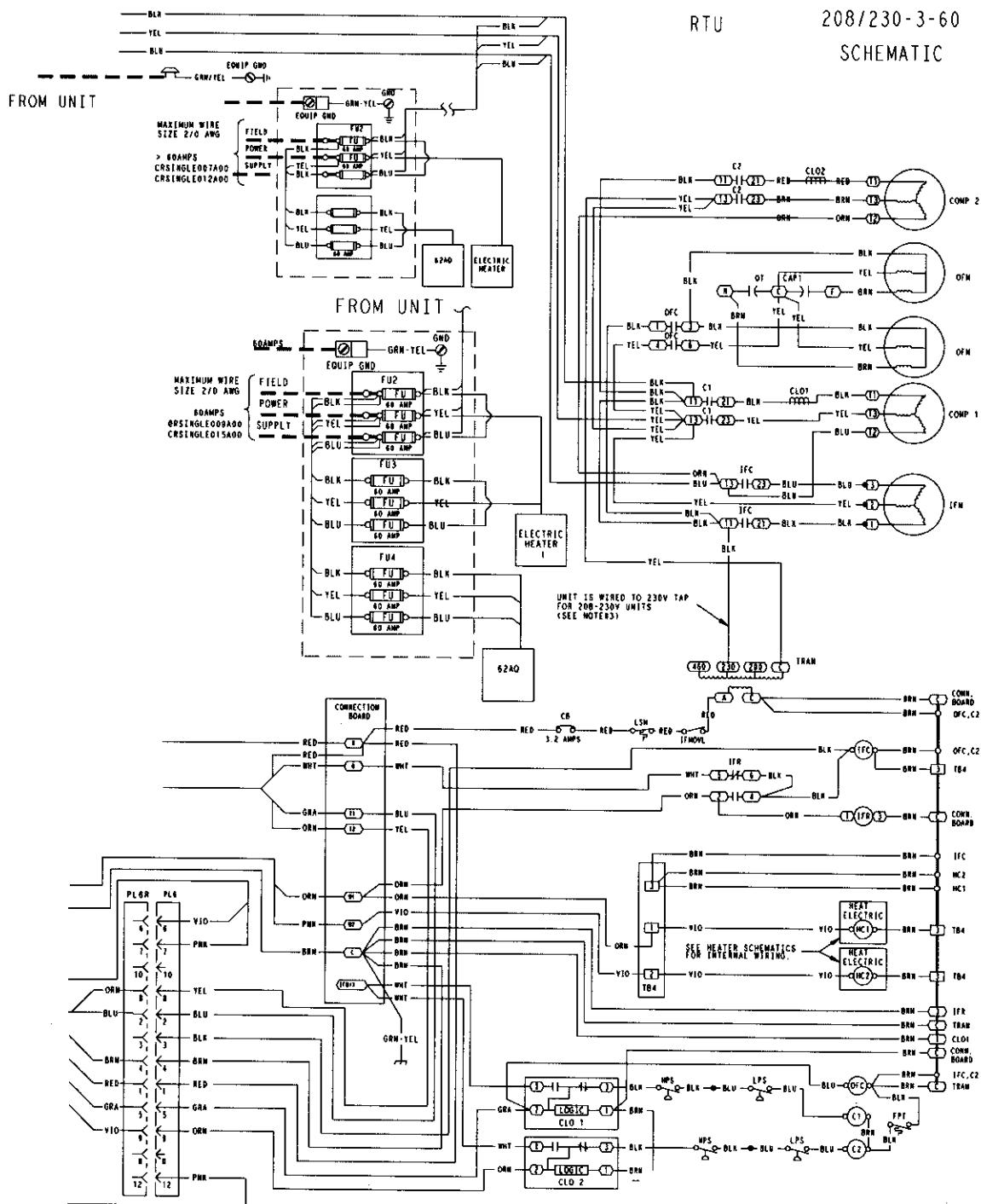
**Fig. 78 — COBRA™ Unit Wiring Schematic (50HJ008/009 with 62AQ300, 208/230-3-60)  
with Factory-Installed PremierLink™ Controller (cont)**



#### NOTES:

1. If any of the original wire furnished must be replaced, it must be replaced with Type 90 C wire or its equivalent.
2. Three phase motors are protected under primary single phasing conditions.
3. TRAN is wired for 230v unit. If unit is to be run with 208v power supply, disconnect BLK wire from 230v tap (ORN) and connect to 200v tap.
4. Use copper, copper clad aluminum or aluminum conductors only.
5. To program PremierLink™:
  - a. Aux output for Pin 3, J8 must be set on exhaust fan.
  - b. In service configuration, set power exhaust to continuous.

**Fig. 79 — COBRA™ Unit Wiring Schematic (50HJ008/009 with 62AQ300, 208/230-3-60) with Factory-Installed PremierLink™ Controller**



## NOTES:

1. If any of the original wire furnished must be replaced, it must be replaced with Type 90 C wire or its equivalent.
2. Three phase motors are protected under primary single phasing conditions.
3. TRAN is wired for 230v unit. If unit is to be run with 200v power supply, disconnect BLK wire from 230v tap (ORN) and connect to 200v tap.
4. Use copper, copper clad aluminum or aluminum conductors only.
5. To program PremierLink™:
  - a. Aux output for Pin 3, J8 must be set on exhaust fan.
  - b. In service configuration, set power exhaust to continuous.

**Fig. 79 — COBRA™ Unit Wiring Schematic (50HJ008/009 with 62AQ300, 208/230-3-60) with Factory-Installed PremierLink™ Controller (cont)**

**Table 5 — Heating and Cooling Troubleshooting**

PROBLEM	CAUSE	REMEDY
<b>Compressor and Outdoor Fan Will Not Start.</b>	Power failure.	Call power company.
	Fuse blown or circuit breaker tripped.	Replace fuse or reset circuit breaker.
	Defective thermostat, contactor, transformer, control relay, or capacitor.	Replace component.
	Insufficient line voltage.	Determine cause and correct.
	Incorrect or faulty wiring.	Check wiring diagram and rewire correctly.
	Light Commercial Thermidistat™ program in UC1 or UC2 mode.	Check light commercial Thermidistat program. See Step 5 — Conduct Light Commercial Thermidistat Start-Up and Checkout on page 45.
<b>Compressor Will Not Start but Outdoor Fan Runs.</b>	Defective fan motor.	Replace fan motor.
	Faulty wiring or loose connection in compressor circuit.	Check wiring and repair or replace.
	Compressor motor burned out, seized, or internal overload open.	Determine cause. Replace compressor.
	Defective run/start capacitor, overload, start relay, Time Guard device.	Determine cause and replace.
	No DEHUM signal from light commercial Thermidistat device.	Check for DEHUM signal on light commercial Thermidistat LCD display.
<b>Compressor Cycles (Other than Normally Satisfying Thermostat).</b>	Time Guard device not timed out.	Allow time for Time Guard device to recycle unit.
	Refrigerant overcharge or undercharge.	Recover refrigerant, evacuate system, and recharge to nameplate.
	Defective compressor.	Replace and determine cause.
	Insufficient line voltage.	Determine cause and correct.
	Blocked outdoor coil or dirty air filter.	Determine cause and correct.
	Defective run/start capacitor, overload, or start relay.	Determine cause and replace.
	Faulty outdoor-fan (cooling) or indoor-fan (heating) motor or capacitor.	Replace.
<b>Suction Pressure Greater than 100 psig in Cooling Mode.</b>	Restriction in refrigerant system.	Locate restriction and remove.
	Defective TXV.	Replace TXV.
<b>Excessive Head Pressure.*</b>	Dirty air filters.	Replace filters.
	Dirty coils.	Clean coils.
	Refrigerant overcharged.	Recover excess refrigerant.
	Air in system.	Recover refrigerant, evacuate system, and recharge.
	Condensing air restricted or air short-cycling.	Determine cause and correct.
<b>Head Pressure too Low.*</b>	Low refrigerant charge.	Check for leaks; repair and recharge.
	Compressor valves leaking.	Replace compressor.
	Restriction in liquid tube.	Remove restriction.
<b>Excessive Suction Pressure.*</b>	High heat load.	Check for source and eliminate.
	Compressor valves leaking.	Replace compressor.
	Refrigerant overcharged.	Recover excess refrigerant.
<b>Suction Pressure too Low.*</b>	Dirty air filters or coils.	Replace filter, clean coils.
	Low refrigerant charge.	Check for leaks; repair and recharge.
	Metering device or low side restricted.	Remove source of restriction.
	Insufficient indoor airflow.	Increase air quantity. Check filter and replace if necessary.

**LEGEND**

**TXV** — Thermostatic Expansion Valve

\*62AQ Energy\$Recycler™ section uses TXVs with a 100 psig maximum operating pressure (MOP) feature to limit suction pressure in Cooling mode at high temperatures. Always consult charging chart for correct operating pressures.

**Table 6 — Supply-Air Damper Troubleshooting**

PROBLEM	CAUSE	REMEDY
<b>Damper Does Not Open; Fan(s) Off.</b>	OCR not energized (thermostat in Unoccupied mode).	Check light commercial Thermidistat program settings (see Step 5 — Light Commercial Thermidistat Start-Up and Checkout section, page 45).
	OCR defective.	Replace OCR.
	Damper jammed.	Free damper.
	Damper motor defective.	Replace damper motor.
	Loose wiring.	Check wiring and correct.
	Damper jammed.	Free damper.
<b>Damper Will Not Close.</b>	Motor return spring broken.	Replace motor.

**LEGEND**

**OCR** — Occupied Relay

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## **ROOFTOP SECTION AND ENERGY\$RECYCLER SECTION (62AQ) START-UP CHECKLIST**

**(Remove and Store in Job File)**

### **I. PRELIMINARY INFORMATION**

**RTU      62AQ**

COBRA™ ENERGY RECOVERY UNIT MODEL NO.: \_\_\_\_\_ SERIAL NO.: \_\_\_\_\_ / \_\_\_\_\_  
 DATE: \_\_\_\_\_ TECHNICIAN: \_\_\_\_\_ / \_\_\_\_\_

### **II. PRE-START-UP (insert checkmark in box as each item is completed)**

- VERIFY THAT CONDENSATE CONNECTION IS INSTALLED PER INSTALLATION INSTRUCTIONS
- CHECK ALL ELECTRICAL CONNECTIONS AND TERMINALS FOR TIGHTNESS
- CHECK THAT SUPPLY AND EXHAUST HOODS ARE INSTALLED AND AIR FILTER(S) ARE CLEAN AND IN PLACE
- CHECK FAN WHEEL AND PROPELLER FOR LOCATION IN HOUSING/ORIFICE AND SETSCREW TIGHTNESS
- CHECK PULLEY ALIGNMENT AND BELT TENSION PER INSTALLATION INSTRUCTIONS (62AQ300 BELT DRIVE EXHAUST FAN AND SUPPLY FAN)

### **III. START-UP**

#### **COMBINED ELECTRICAL (COBRA ENERGY RECOVERY UNIT)**

SUPPLY VOLTAGE	L1-L2	_____	L2-L3	_____	L3-L1	_____
COMPRESSOR AMPS	L1	_____	L2	_____	L3	_____
INDOOR FAN AMPS	L1	_____	L2	_____	L3	_____

#### **TEMPERATURES**

OUTDOOR-AIR TEMPERATURE	_____	DB	_____	WB
RETURN-AIR TEMPERATURE	_____	DB	_____	WB
ENTERING SUPPLY-AIR (RTU)	_____	DB	_____	WB
LEAVING AIR TEMPERATURE (RTU)	_____	DB	_____	WB

#### **PRESURES (IN COOLING MODE)**

##### **ROOFTOP SECTION**

REFRIGERANT SUCTION	_____	PSIG	TEMP AT COMPRESSOR	_____	F
REFRIGERANT DISCHARGE	_____	PSIG	TEMP AT COMPRESSOR	_____	F

- VERIFY REFRIGERANT CHARGE USING CHARGING CHART LABEL ON UNIT.

##### **62AQ**

REFRIGERANT SUCTION	_____	PSIG	TEMP AT COMPRESSOR	_____	F
REFRIGERANT DISCHARGE	_____	PSIG	TEMP AT COMPRESSOR	_____	F

- VERIFY REFRIGERANT CHARGE USING CHARGING CHART LABEL ON UNIT.

### III. START-UP (cont)

#### AIRFLOWS (62AQ)

SUPPLY AIR \_\_\_\_\_ CFM

MOTOR SPEED (Circle One)      LOW      MEDIUM      HIGH

DAMPER SETTING (°) (Circle One)      30      45      60      90

EXHAUST AIR \_\_\_\_\_ CFM

MOTOR SPEED (Circle One)      LOW      MEDIUM      HIGH

DAMPER SETTING (°) (Circle One)      30      45      60      90

### IV. LIGHT COMMERCIAL THERMIDISTAT™ ACCESSORY

NOTE: To disable Keyboard Lock, press MODE, COPY PREVIOUS DAY, SET TIME/TEMP, and HOLD End buttons in sequence within 5 seconds.

PROGRAMMED \_\_\_\_\_ Yes      \_\_\_\_\_ No  
KEYBOARD LOCK \_\_\_\_\_ Yes      \_\_\_\_\_ No

#### OCCUPIED SETTINGS:

ROOM TEMP \_\_\_\_\_ F  
ROOM RH \_\_\_\_\_ %

TIMES:      ON      OFF  
OC1      \_\_\_\_\_      \_\_\_\_\_

OC2      \_\_\_\_\_      \_\_\_\_\_

TIMES:      ON      OFF  
UC1      \_\_\_\_\_      \_\_\_\_\_  
UC2      \_\_\_\_\_      \_\_\_\_\_

CUT ALONG DOTTED LINE

CUT ALONG DOTTED LINE