

January 2010

For the most current product/pricing information on Anvil products, please visit our website at www.anvilintl.com.





CRUVLOK (SPF/RNVL) Catawissa

Metal Framing Product and Engineering Catalog

BUILDING CONNECTIONS THAT LAST

CANVIL PS CANVIL MERIT DECK ANVIL-STRUT SEMINOLE

BUILDING CONNECTIONS THAT LAST



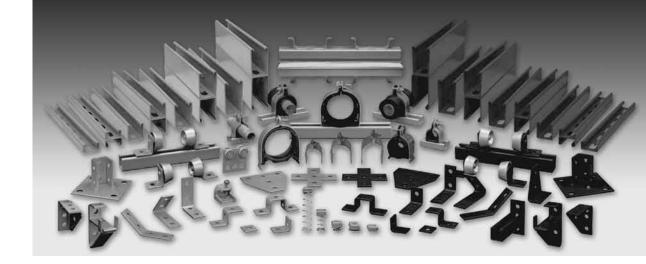
For over 150 years, Anvil has worked diligently to build a strong, vibrant tradition of making connections from pipe to pipe and people to people.

We pride ourselves in providing the finest-quality pipe products and services with integrity and dedication to superior customer service at all levels.

We provide expertise and product solutions for a wide range of applications, from plumbing, mechanical, HVAC, industrial and fire protection to mining, oil and gas. Our comprehensive line of products includes: grooved pipe couplings, grooved and plain-end fittings, valves, cast and malleable iron fittings, forged steel fittings, steel pipe nipples and couplings, pipe hangers and supports, channel and strut fittings, mining and oil field fittings, along with much more.

As an additional benefit to our customers, Anvil offers a complete and comprehensive Design Services Analysis for mechanical equipment rooms, to help you determine the most effective and cost-efficient piping solutions.

At Anvil, we believe that responsive and accessible customer support is what makes the difference between simply delivering products and delivering solutions.



ANVIL-STRUT

Metal Framing Product and Engineering Catalog

The Anvil-Strut[™] product line includes metal framing channels, spring nuts, pipe and conduit supports, and fittings and accessories. Strut is designed to provide durable, dependable, and economical performance in clean rooms, satellite dish supports, x-ray supports, storage racks, theater screen, tunnel stanchions and offshore catwalk applications.

Anvil-Strut channels are manufactured by a series of forming dies (rolls) which progressively cold work the strip steel into the desired channel configuration. This method produces a cross-section of uniform dimensions with a tolerance of +/- .015" on outside dimensions. These channels are produced from prime structural steel and are ASTM approved. The channels are available as pre-galvanized steel, plain steel, stainless steel, and aluminum. Channel configurations of two or more elements are spotwelded, providing a wide range of combination options. The spotwelds are spaced two or three inches on centers throughout the length of the multiple channel sections.

Anvil-Strut channels are stocked in pre-galvanized and painted super-green. Some sizes are stocked in stainless steel, zinc dichromate, PVC coated, or hot dipped galvanized. Regular stocked lengths of Anvil-Strut channels are 10 and 20 foot, with tolerances of +/- 1/8". Other lengths are available upon request.

Anvil-Strut[™]

Anvil-Strut[™] complete line of continuous strut and strut fittings with channels, fittings and accessories can be used in a variety of small or large, light or heavy applications.

They include:

- Clean Rooms
- Satellite Dish Supports
- X-ray Supports
- Storage Racks
- Theater Screen
- Tunnel Stanchions
- Offshore Catwalks

Section	Description Page
—	Pictorial Index
1	Channel
2	Channel Nuts and Hardware
3	Fittings and Accessories
4	Pipe and Conduit Supports
5	Klo-Shure [®]
6	Concrete Inserts
7	Specialty Strut73–86
8	Technical Information
_	Product Index
_	Pipe Hanger Pictorial Index

TO OUR VALUED CUSTOMERS

Anvil-Strut[™] products are carefully designed and manufactured to the listed standards, as applicable. However, Anvil-Strut[™] reserves the right to revise product design without notification. Anvil-Strut[™] products included in this catalog are intended for installation and service only as described or specified herein. Care should be exercised by installers and end-users to install, use and maintain these products properly to avoid any possible on-the-job accidents. Prices subject to change without notice.



CHANNELS





CHANNELS (Continued)



AS 300 Channel Size: 15/8" x 13/8" x 12 GA. Pages 27 & 28



AS 400 Channel Size: 15/8" x 1" x 12 GA. Pages 29 & 30



AS 500 Channel Size: 15/8" x 13/16" x 14 GA. Pages 31 & 32



AS 520 Channel Size: 15/8" x 13/16" x 12 GA. Pages 33 & 34



AS 560 Channel Size: 15/8" x 13/16" x 16 GA. Pages 35 & 36





AS 400EH Channel with Elongated Holes Size: 15/8" x 1" x 12 GA. 9/16" x 11/8" Elongated Holes on 2" Centers. Page 30



AS 500EH Channel with Elongated Holes Size: 15/8" x 13/16" x 14 GA. 9/16" x 11/8" Elongated Holes on 2" Centers. Page 32



AS 520EH Channel with Elongated Holes Size: 15/8" x 13/16" x 12 GA 9/16" x 11/8" Elongated Holes on 2" Centers. Page 34

AS 560EH

Channel with

Elongated Holes

Size: 15/8" x 13/16" x 16 GA

9/16" x 11/8" Elongated Holes

on 2" Centers. Page 36



Metal Raceway **Closure Strin** For All 15/8" Width Channels. (10' Length) Page 36



Channel with Holes Size: 15/8" x 13/8" x 12 GA 9/16" Holes on 17/8" Centers. Page 28



AS 400H Channel with Holes Size: 15/8" x 1" x 12 GA. 9/16" Holes on 17/8" Centers. Page 30



AS 500S Channel with Long Slots Size: 15/8" x 13/16" x 14 GA. 13/32" x 3" Slots on 4" Centers. Page 32



AS 520S Channel with Long Slots Size: 15/8" x 13/16" x 12 GA. 13/32" x 3" Slots on 4" Centers. Page 34

AS 707P

Metal Painted

Closure Strin

For All 15/8" Width Channels.

(10' Length)

Page 36



AS 300S **Channel with Long Slots** Size: 15/8" x 13/8" x 12 GA. 13/32" x 3" Slots on 4" Centers. Page 28



AS 400S Channel with Long Slots Size: 15/8" x 1" x 12 GA. 13/32" x 3" Slots on 4" Centers. Page 30



AS 300BTB Welded Channel Size: 15/8" x 23/4" x 12 GA. Two Pcs. AS 300 Welded Back-to-Back. Pages 27 & 28



AS 400BTB Welded Channel Size: 15/8" x 2" x 12 GA. Two Pcs. AS 400 Welded Back-to-Back. Pages 29 & 30



AS 500BTB Welded Channel Size: 15/8" x 15/8" x 14 GA Two Pcs. AS 500 Welded Back-to-Back. Pages 31 & 32



AS 520BTB Welded Channel Size: 15/8" x 15/8" x 12 GA Two Pcs. AS 520 Welded Back-to-Back. Pages 33 & 34



CHANNEL NUTS



AS NS - Clamping Nut without Spring Use with all 15/8" wide channel Pages 37 & 38



AS SS - Clamping Nut with Short Spring Use with AS 400 and AS 500 Pages 37 & 38



AS RS - Clamping Nut with Regular Spring Use with AS 200, AS 210 and AS 300 Pages 37 & 38



AS LS - Clamping Nut with Long Spring Use with AS 100 & AS 150 Pages 37 & 38



AS TG - Top Grip Nut with Spring on Top Use with all 15/8" wide channel Pages 37 & 38



AS 517 Stud Nut with RS Spring Pages 37 & 38





AS 300KO

Channel with

Knock Outs

Size: 15/8" x 13/8" x 12 GA.

7/8" Knock Outs on 6" Centers.

Page 28

AS 400KO

Channel with

Knock Outs

Size: 15/8" x 1" x 12 GA.

7/8" Knock Outs on 6" Centers.

Page 30

AS 500H

Channel with Holes

Size: 15/8" x 13/16" x 14 GA.

9/16" Holes on 17/8" Centers.

Page 32

AS 520H

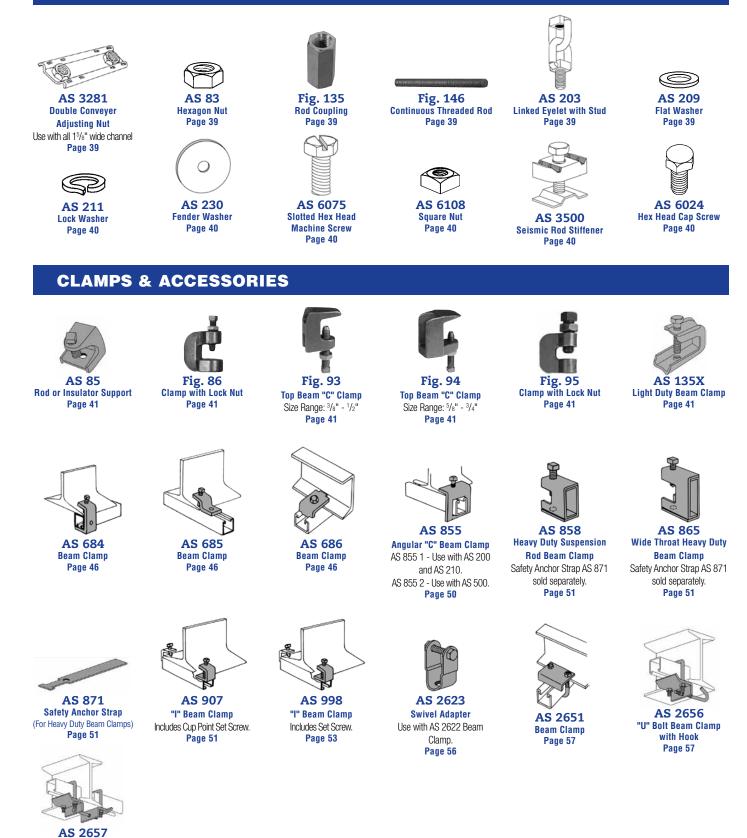
Channel with Holes

Size: 15/8" x 13/16" x 12 GA.

9/16" Holes on 17/8" Centers.

Page 34

CHANNEL HARDWARE



Double "U" Bolt Beam Clamp Page 57

PLATES



AS 601 Two Hole Splice Plate Page 42



AS 715 "T" Plate - 90 Page 47



AS 602 Three Hole Splice Plate Page 42



AS 718 Flat Angle Plate Page 48



AS 617 Three Hole Swivel Plate Page 43



AS 719 Four Hole Corner Plate Page 48



Two Hole Connecting Plate Page 43



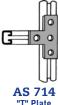
AS 888 Four Hole Splice Plate Page 51



AS 712 Cross Plate Page 47



AS 619 Square Washer Page 43



"T" Plate Page 47



AS 2504 Square Washer with Channel Guide Page 55

SPLICE CLEVIS



AS 631 Two Hole Splice Clevis Use with AS 200 & AS 210. Page 44



AS 644 Two Hole Splice Clevis Use with AS 500 & AS 520. Page 44





Three Hole Splice Clevis Use with AS 500 & AS 520. Page 44



AS 616 Four Hole Splice Clevis Use with AS 200 & AS 210. Page 43



AS 646 Four Hole Splice Clevis Use with AS 500. Page 44

"U" SUPPORTS



AS 613 "U" Support Use with AS 200, AS 210 and AS 500BTB. Page 43



AS 2648 "U" Support Use with AS 150. Page 57



"U" Support Use with AS 100, AS 200BTB and AS 210BTB. Page 46



AS 687 Slotted "U" Support Use with AS 200 & AS 210. Page 47



AS 710 "U" Support Use with AS 300. **Page 47**



AS 721 "U" Support Use with AS 100, AS 200BTB and AS 210BTB. Page 48



AS 929 "U" Support Use with AS 500 & AS 520. Page 53



AS 678 Three Hole "U" Support Use with AS 150BTB. Page 46



AS 978 "U" Support Use with AS 400. Page 53



AS 733 Six Hole "U" Support Use with AS 200 & AS 210. Page 48



AS 2119 "U" Connector Page 54



AS 735 Eight Hole "U" Support Use with AS 200BTB. Page 48





AS 609 Two Hole Offset "Z" Support Page 42



AS 611 "Z" Support Use with AS 200, AS 210 and AS 500BTB. Page 42



AS 612 "Z" Support Use with AS 400. Page 43



AS 711 "Z" Support Use with AS 300. **Page 47**



AS 928 "Z" Support Use with AS 500 & AS 520. Page 53



AS 2601 "Z" Support Use with AS 150. Page 56



ANVIL-STRUT

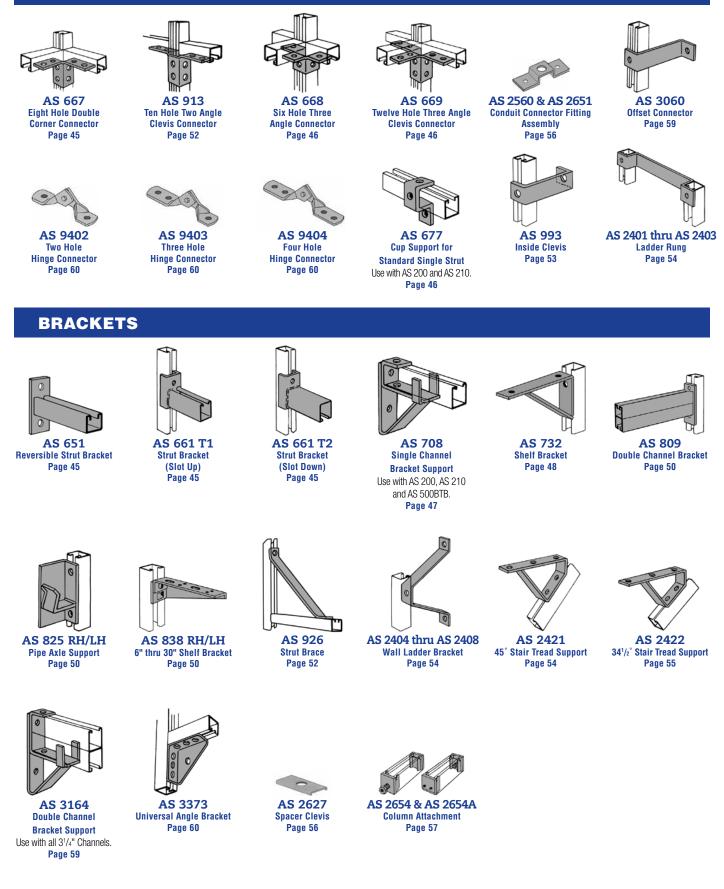
PICTORIAL INDEX

ANGLE FITTINGS & CONNECTORS





ANGLE FITTINGS & CONNECTORS (Continued)



POST BASES



AS 2064 **Double Column Post Base** Use with AS 100, AS 200BTB. AS 200STS, AS 200BTS and AS 200STR Channel Page 53

AS 3029

Double Column

Post Base

Use with all 31/4" Channels.

Page 58



AS 3013 Single Column Post Base Use with AS 200 and AS 210 Channel. Page 58



AS 3033 **Post Base** Use with AS 200 and AS 210 Channel. Page 58



AS 3013 SQ **Single Column Post Base** Use with AS 200 and AS 210 Channel. Page 58



AS 3040 **Post Base** Use with AS 200 and AS 210 Channel. Page 59



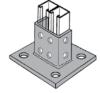
Single Column Post Base Use with AS 200 and AS 210 Channel. Page 58



AS 3064 **Double Column Post Base** Use with all 31/4" Channels. Page 59



Post Base Use with AS 200 and AS 210 Channel. Page 58



AS 3064 SQ **Double Column Post Base** Use with all 31/4" Channels. Page 59



AS 3025 FL Post Base Use with AS 200 and AS 210 Channel. Page 58



AS 9400 Adjustable Base Page 60

TROLLEYS & ACCESSORIES



AS 2521 **Two Wheel Trolley** Use with As 200 Channel. Page 55



Four Wheel Trolley Use with AS 200 Channel. Page 55



AS 2524 Two Wheel **Light Duty Trolley**



Light Duty Trolley



AS 2528 **Trolley Beam Standard** Support Use with AS 200 and AS 210 Channel. Page 56



AS 2528-1 **Trolley Beam Joint** Support Use with AS 200 and AS 210 Channel. Page 56

PIPE & CONDUIT SUPPORTS



AS 51 Right Angle Pipe or Conduit Clamp Page 61

AS 3101 thru AS 3115

One Piece Cable and

Conduit Clamp

Page 65



Pipe or Conduit Hanger Page 61



AS 3126 Hold Down Clamp Page 66

Fig. 69 Swivel Ring Hanger Page 61



EMT Conduit Clamps offered in pre-assembled only. Page 62



AS 1100 **Rigid Steel Conduit Clamps** offered in pre-assembled only. Page 62



AS 270 **Conduit Clamp** Page 61



AS 1200 O.D. Tubing Clamp offered in pre-assembled only. Page 63



AS 1450 **One Hole Clamp for** O.D. Tubing Page 64



AS 1300 **Universal Pipe Clamp** offered in pre-assembled only. Page 64





PIPE & CONDUIT SUPPORTS (Continued)



AS 815 (6" to 18" Pipe) Double Roller Pipe Support Page 61



AS 3138 Parallel Pipe Clamp Page 66



AS 1901

(1" to 8" Pipe)

Pipe Roller Support

Page 64

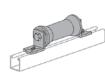
AS 3792 Cushion Strip Page 66



AS 1902 (1" to 8" Pipe) Pipe Roller Support Page 65

Cushion Clamp Assembly

Page 67



AS 1911 (2" to 14" Pipe) Pipe Roller Support Page 65



P Klo-Shure® Insulation Coupling Clevis Hanger/Ring Hanger



AS 2631 Swing Gate Fixture Hanger Use with AS 200, AS 210, AS 300, AS 400 and AS 500 Channels. Page 57



Klo-Shure® Strut-Mounted Insulation Couplings with Strut Clamp Page 68



ANVIL-STRUT

AS 2631D Swing Gate Fixture Hanger Use with AS 100, AS 150, AS 200BTB and AS 210BTB Channels. Page 57



Klo-Shure® Strut-Mounted Insulation Couplings with Non Metallic Strut Clamp Page 69

CONCRETE INSERTS



Fig. 152 Screw Concrete Insert Page 70



Fig. 284 Concrete Deck Insert



AS 349

Continuous Concrete Insert with or without Closure Strip and End Cap Installed. Page 70



Continuous Concrete Insert with or without Closure Strip and End Cap Installed. Page 71



AS 6151 Plastic Closure Strip Page 72

END CAPS



AS 653 Type "B" End Cap Anchor Use with AS 349 Insert. Page 71



AS 2511 End Cap with Knockout AS 2511 1 – Use with AS 100. AS 2511 2 – Use with AS 200 and AS 210. AS 2511 3 – Use with AS 300. Page 55



AS 654 Type "B" End Cap Anchor Use with AS 449 Insert. Page 71



AS 6153 Safety End Cap

AS 6153 1 – Use with AS 100. AS 6153 2 – Use with AS 200 and AS 210. AS 6153 3 – Use with AS 300. AS 6153 5 – Use with AS 500. Page 60



AS 655 & AS 656 Type "A" End Cap Use with AS 200 Channel. Use with AS 300 Channel and AS 349 Insert. Page 45



Use with AS 100 and AS 400 Channel. Page 51



AS 930 Type "A" End Cap Use with AS 500 Channel. Page 53



AS 2580 Type "A" End Cap Use with AS 150 Channel. Page 56



ANVIL-STRU

PICTORIAL INDEX

SPECIALTY STRUT (Stainless Steel • Zinc Trivalent Chromium • Hot Dipped Galvanized)



AS 200 SS/ZTC/HG Channel Size: 15/8" x 15/8" x 12 GA. Pages 74 & 75



AS 210 SS/ZTC/HG Channel Size: 15/8" x 15/8" x 14 GA. Pages 76 & 77



AS 500 SS/ZTC/HG Channel Size: 15/8" x 13/16" x 14 GA. Pages 78 & 79



AS 200EH SS/ZTC/HG **Channel with Elongated Holes** Size: 15/8" x 15/8" x 12 GA. 9/16" x 11/8" Elongated Holes on 2" Centers. Page 75



AS 210EH SS/ZTC/HG **Channel with Elongated Holes** Size: 15/8" x 15/8" x 14 GA. 9/16" x 11/8" Elongated Holes on 2" Centers. Page 77



AS 500EH SS/ZTC/HG **Channel with Elongated Holes** Size: 15/8" x 13/16" x 14 GA. 9/16" x 11/8" Elongated Holes on 2" Centers. Page 78



AS 200BTB SS/ZTC/HG Welded Channel Size: 15/8" x 31/4" x 12 GA. Two Pcs. AS 200 Welded Back-to-Back. Pages 74 & 75



AS 210BTB SS/ZTC/HG Welded Channel Size: 15/8" x 31/4" x 14 GA. Two Pcs. AS 200 Welded Back-to-Back. Pages 76 & 77



Welded Channel Size: 15/8" x 15/8" x 14 GA Two Pcs. AS 500 Welded Back-to-Back. Pages 78 & 79



AS 200EH BTB SS/ZTC/HG Welded Channel Size: 15/8" x 31/4" x 12 GA. Two Pcs. AS 200EH Welded Back-to-Back. 9/16" x 11/8" Elongated Holes on 2" Centers Page 75



AS 500BTB SS/ZTC/HG



AS NS SS/ZTC **Clamping Nut** without Spring Use with all 15/8" wide channel Page 80

AS 712 ZTC

Cross Plate

Page 82



Clamping Nut with Regular Spring Use with AS 200, AS 210 and AS 300 Page 80



AS 714 ZTC 'T" Plate Page 82



AS 3500 ZTC **Seismic Rod Stiffener** Page 86

Flat Angle Plate

Page 83



Square Washer Page 81



AS 601 ZTC Two Hole Splice Plate Page 80



Three Hole Splice Plate Page 80



AS 888 ZTC Four Hole Splice Plate Page 83



AS 616 ZTC Four Hole Splice Clevis Use with AS 200 & AS 210. Page 81



AS 613 ZTC "U" Support Use with AS 200, AS 210 and AS 500BTB. Page 81



ANVIL-STRU

SPECIALTY STRUT (Stainless Steel • Zinc Trivalent Chromium • Hot Dipped Galvanized) Continued



"U" Support Use with AS 100, AS 200BTB and AS 210BTB. Page 82



Two Hole Closed Angle Connector Page 81



"U" Support Use with AS 500 & AS 520. Page 84



AS 611 ZTC "Z" Support Use with AS 200, AS 210 and AS 500BTB. Page 81



AS 928 ZTC "Z" Support Use with AS 500 & AS 520. Page 84



AS 603 ZTC Two Hole End Angle Page 80



Two Hole Corner Angle Page 80



AS 624 ZTC



Two Hole Open Angle Connector Page 81



AS 605 ZTC Three Hole Corner Angle Page 80



Page 80

AS 607 ZTC Four Hole Corner Angle Page 81



AS 720 ZTC RH & LH Angle Plate Connector Page 83



AS 922 RH & LH ZTC **Two Hole Single Corner Angle Connector** Page 84



AS 665 ZTC Four Hole Double Corner Connector Page 82



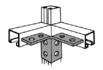
AS 923 ZTC Five Hole Two Angle Connector Page 84



AS 666 ZTC Six Hole Double Corner Connector Page 82



AS 821 ZTC Eight Hole Double Angle Connector Page 83



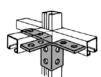
AS 667 ZTC Eight Hole Double Corner Connector Page 82



AS 913 ZTC Ten Hole Two Angle Clevis Connector Page 83



AS 668 ZTC Six Hole Three Angle Connector Page 82



AS 669 ZTC Twelve Hole Three Angle Clevis Connector Page 82



AS 651 ZTC Reversible Strut Bracket Page 81



AS 809 ZTC **Double Channel Bracket** Page 83



AS 3373 ZTC **Universal Angle Bracket** Page 86



AS 3033 ZTC Post Base Use with AS 200 and AS 210 Channel. Page 85



AS 3064 ZTC Double Column Post Base Use with all 31/4" Channels. Page 85



AS 2651 ZTC Beam Clamp Page 85



AS 1100 SS/ZTC Rigid Steel Conduit Clamps offered in pre-assembled only. Page 84



AS 1200 SS/ZTC O.D. Tubing Clamp offered in pre-assembled only. Page 85

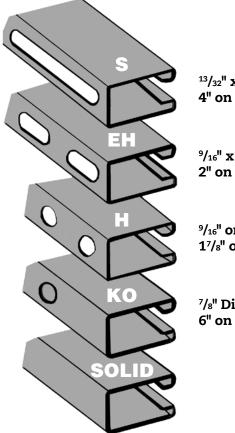






ANVIL-STRUT[™] CHANNEL FABRICATION DATA

ANVIL-STRUT[™] STYLES



¹³/₃₂" x 3" Slot, 4" on centers

⁹/₁₆" x 1¹/₈" Slot, 2" on centers

⁹/₁₆" or ³/₄" Dia. Hole, 1⁷/₈" on centers

⁷/8" Dia. Knockout, 6" on centers

	S	CHANNEL	
Catalog #	Gauge	Dimensions	Wt/100 Ft.
AS 100S	12	3 ¹ / ₄ x 1 ⁵ / ₈	298#
AS 150S	12	2 ⁷ / ₁₆ x 1 ⁵ / ₈	239#
AS 200S	12	1 ⁵ /8 x 1 ⁵ /8	179#
AS 210S	14	1 ⁵ /8 x 1 ⁵ /8	130#
AS 300S	12	1 ³ /8 x 1 ⁵ /8	161#
AS 400S	12	1 x 1 ⁵ /8	134#
AS 520S	12	¹³ / ₁₆ x 1 ⁵ / ₈	125#
AS 500S	14	¹³ / ₁₆ x 1 ⁵ / ₈	94#

	H 9/ [.]	16 CHANNEL	
Catalog #	Gauge	Dimensions	Wt/100 Ft.
AS 100H	12	3 ¹ / ₄ x 1 ⁵ / ₈	308#
AS 150H	12	2 ⁷ / ₁₆ x 1 ⁵ / ₈	249#
AS 200H	12	1 ⁵ /8 x 1 ⁵ /8	189#
AS 210H	14	1 ⁵ /8 x 1 ⁵ /8	140#
AS 300H	12	1 ³ /8 x 1 ⁵ /8	171#
AS 400H	12	1 x 1 ⁵ /8	144#
AS 520H	12	¹³ / ₁₆ x 1 ⁵ / ₈	130#
AS 500H	14	¹³ / ₁₆ x 1 ⁵ / ₈	98#

	EH CHANNEL											
Catalog #	Gauge	Dimensions	Wt/100 Ft.									
AS 100EH	12	3 ¹ / ₄ x 1 ⁵ / ₈	308#									
AS 150EH	12	2 ⁷ / ₁₆ x 1 ⁵ / ₈	254#									
AS 200EH	12	1 ⁵ /8 x 1 ⁵ /8	189#									
AS 210EH	14	1 ⁵ /8 x 1 ⁵ /8	140#									
AS 300EH	12	1 ³ /8 x 1 ⁵ /8	171#									
AS 400EH	12	1 x 1 ⁵ /8	144#									
AS 520EH	12	¹³ / ₁₆ x 1 ⁵ / ₈	130#									
AS 500EH	14	¹³ / ₁₆ x 1 ⁵ / ₈	98#									

	KO CHANNEL											
Catalog #	Gauge	Dimensions	Wt/100 Ft.									
AS 100K0	12	3 ¹ / ₄ x 1 ⁵ / ₈	313#									
AS 150K0	12	2 ⁷ / ₁₆ x 1 ⁵ / ₈	254#									
AS 200K0	12	1 ⁵ /8 x 1 ⁵ /8	194#									
AS 210K0	14	1 ⁵ /8 x 1 ⁵ /8	145#									
AS 300K0	12	1³/8 x 1⁵/8	176#									
AS 400K0	12	1 x 1 ⁵ /8	149#									
AS 520K0	12	¹³ / ₁₆ x 1 ⁵ / ₈	135#									
AS 500K0	14	¹³ / ₁₆ x 1 ⁵ / ₈	103#									

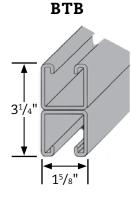


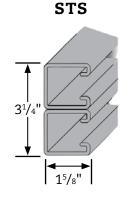
WELDED COMBINATIONS

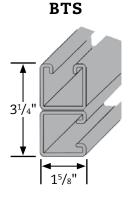
All welded combinations illustrated below are available in any of our Anvil-Strut[™] channels, in any of the following material or finishes: Plain, Pre-Galvanized, Supr-Green or Stainless Steel.

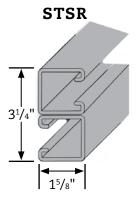
Our welded channels are normally spotwelded with a maximum of 2 inches on center for EH. All other channels are 3 inches on center or MIG welded where spotwelding is not possible. Dimensions shown are for welded variations of the AS 200 channel.

NOTE: SLOTTED CHANNELS AVAILABLE IN ALL WELDED COMBINATIONS.







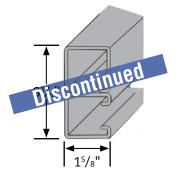


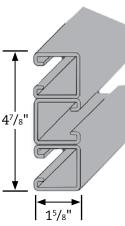
FTS

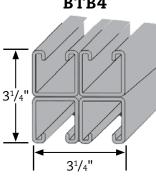


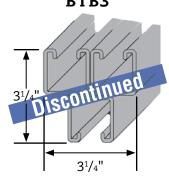
BTB4











BTBF3

Discontinued

↓ 1⁵/8"

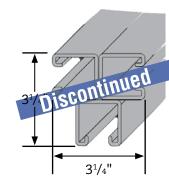


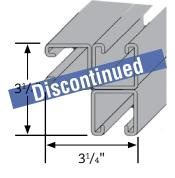
↓ 1⁵/8"

47/8"

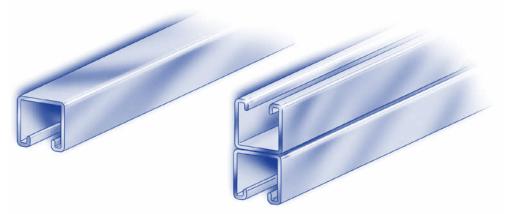












CHANNEL SPECIFICATIONS

GENERAL

Anvil-Strut[™] channels are manufactured by a series of forming dies, or rolls, which progressively cold work the strip steel into the desired channel configuration. This method produces a cross section of uniform dimensions within a tolerance of plus or minus .015," on outside dimensions.

MATERIAL

Anvil-Strut[™] channels are produced from prime structural steel covered by the following specifications.

PRE-GALVANIZED STEEL	
PLAIN STEELASTM A-1011-04	S
ALUMINUM (Type 6063T6)	
STAINLESS STEEL (Type 304 and 316)ASTM A-240	
(See technical section for additional information.)	

Other materials and specifications available on request. Certification (C of C or CMTR's) if required must be requested at the time of ordering.

WELDING

Channel combinations of two or more elements are spotwelded together to form various multiple combinations. The spotwelds are spaced two or three inches on centers throughout the length of the multiple channel sections.

LENGTH INFORMATION

Anvil-Strut[™] Channels are produced and stocked in 10 and 20 foot lengths with a tolerance of ± ¹/₈" Other lengths are available upon request.

FINISHES

All Anvil-Strut[™] channels are stocked in pre-galvanized and powder coated Supr-Green. Some sizes are stocked in stainless steel, zinc trivalent chromium, PVC coated or hot dipped galvanized. (See technical section for additional information.)

LOADING DATA

- 1. When calculating load at center of span, multiply uniform load from table by .5 and deflection by .8.
- 2. When calculating beam and column loads for aluminum, multiply by .33.

BEAM AND COLUMN LOADING DATA

* Not recommended - KI/r exceeds 200.

** For these loads, the uniform beam capacity is lower than the 1/240 or 1/360 beam capacity and is thereore the governing constraint. *** Load limited by spotweld shear.

NOTES

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam.
- 3. The load chart shows beam capacities for strut without holes. For strut with holes, multiply by the following: KO by .82, H ³/₄ by .85, H ⁹/₁₆ by .88, EH by .88, S by .90.

<u>Channe</u>



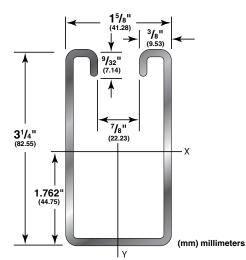
LEGEND:

GR: Powder Coated Supr-Green **EG:** Electro-Galvanized **PG:** Pre-Galvanized **AL:** Aluminum **HG:** Hot Dipped Galvanized **PL:** Plain **SS:** Stainless Steel **ZTC:** Zinc Trivalent Chromium (**ZTC**) and Hot Dipped Galvanized (**HG**), refer to pages 74–79 in the Specialty Strut Section.

12 Gauge Channel — wt./100 ft. - 313#

Stocked in pre-galvanized, plain and powder coated supr-green, in both 10 and 20 ft. lengths. Other materials, finishes and lengths are available upon request.

See page 16 for welded combinations.



 ${\sf I} = {\sf M} {\sf oment} \ {\sf of} \ {\sf Inertia} \quad {\sf S} = {\sf Section} \ {\sf M} {\sf odulus} \quad {\sf r} = {\sf R} {\sf adius} \ {\sf of} \ {\sf Gyration}$

PROPERTIES OF SECTION

	Wt	Wt./Ft. Area of Section				X-X Axis					Y-Y Axis					
	Lbs	kg	Sq. In.	Sq. Cm.	I in⁴	I cm⁴	S in ³	S cm ³	r in.	r cm.	I in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.
AS 100	3.13	1.42	0.844	5.455	1.073	44.662	0.609	9.980	1.102	2.799	0.429	17.856	0.529	8.669	0.697	1.770
AS 100BTB	6.26	2.84	1.768	11.406	6.064	252.403	1.896	31.070	1.852	4.704	0.859	35.754	1.057	17.321	0.697	1.770

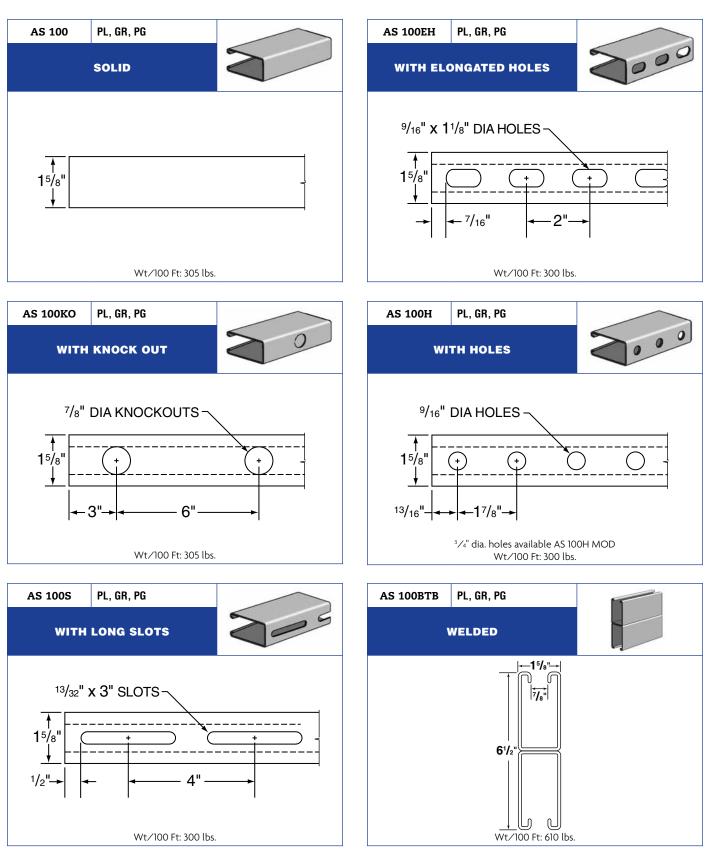
AS 100 BEAM AN	ID COLUMN LOADS
----------------	-----------------

~			Max L	.oad of			Static Beam	n Load (X-X A	xis)			
	in or umn	Anvil-Strut™ Catalog #	Column Loaded @ C.G.		Allowable Unif 25,000 PSI (17		Deflec 25,000 PSI (*	Uniforn @ ¹ /		Uniform Load @ ¹ /360		
In	mm		Lbs	kg	Lbs	kg	In	тт	Lbs	kg	Lbs	kg
10	205	AS 100	12,428	5,637	10,155	4,606	0.007	0.178	**	**	**	**
12	305	AS 100 BTB	26,291	11,925	5,130 ***	2,327	0.004	0.102	**	**	**	**
18	457	AS 100	11,161	5,063	6,770	3,071	0.016	0.406	**	**	**	**
10	437	AS 100 BTB	25,442	11,540	5,130 ***	2,327	0.009	0.229	**	**	**	**
24	610	AS 100	9,531	4,323	5,077	2,303	0.029	0.737	**	**	**	**
24	010	AS 100 BTB	24,359	11,049	5,130 ***	2,327	0.016	0.406	**	**	**	**
30	762	AS 100	7,642	3,466	4,062	1,842	0.045	1.143	**	**	**	**
30	702	AS 100 BTB	23,122	10,488	5,130 ***	2,327	0.025	0.635	**	**	**	**
36	914	AS 100	5,767	2,616	3,385	1,535	0.065	1.651	**	**	**	**
30	914	AS 100 BTB	21,805	9,891	5,130 ***	2,327	0.036	0.914	**	**	**	**
42	1.067	AS 100	4,550	2,064	2,901	1,316	0.088	2.235	**	**	**	**
42	1,007	AS 100 BTB	20,472	9,286	5,130 ***	2,327	0.049	1.245	**	**	**	**
48	1,219	AS 100	3,754	1,703	2,539	1,152	0.115	2.921	**	**	**	**
40	1,213	AS 100 BTB	19,169	8,695	5,130 ***	2,327	0.064	1.626	**	**	**	**
60	1,524	AS 100	2,803	1,271	2,031	921	0.180	4.572	**	**	1,876	851
00	1,524	AS 100 BTB	16,771	7,607	5,130 ***	2,327	0.099	2.515	**	**	**	**
72	1.829	AS 100	2,268	1,029	1,692	767	0.260	6.604	**	**	1,303	591
12	1,023	AS 100 BTB	14,733	6,688	5,130 ***	2,327	0.143	3.632	**	**	**	**
84	2,134	AS 100	1,927	874	1,451	658	0.354	8.992	1,436	651	957	434
04	2,134	AS 100 BTB	13,073	5,930	4,515	2,048	0.195	4.953	**	**	**	**
96	2,438	AS 100	1,688	766	1,269	576	0.462	11.735	1,099	498	733	332
30	2,430	AS 100 BTB	11,917	5,405	3,950	1,792	0.254	6.452	**	**	**	**
108	2,743	AS 100	1,509	684	1,128	512	0.585	14.859	869	394	579	263
100	2,743	AS 100 BTB	9,933	4,506	3,512	1,593	0.322	8.179	**	**	3,272	1,484
120	3.048	AS 100	1,366	620	1,015	460	0.722	18.339	703	319	469	213
120	5,040	AS 100 BTB	8,046	3,650	3,160	1,433	0.398	10.109	**	**	2,650	1,202
180	4,572	AS 100	*	*	677	307	1.624	41.250	313	142	208	94
100	4,072	AS 100 BTB	*	*	2,107	956	0.894	22.708	1,767	801	1,178	534
240	6.096	AS 100	*	*	508	230	2.887	73.330	176	80	117	53
240	6,096	AS 100 BTB	*	*	1,580	717	1.590	40.386	994	451	662	300



LEGEND:

GR: Powder Coated Supr-Green **EG**: Electro-Galvanized **PG**: Pre-Galvanized **AL**: Aluminum **HG**: Hot Dipped Galvanized **PL**: Plain **SS**: Stainless Steel **ZTC**: Zinc Trivalent Chromium (**ZTC**) and Hot Dipped Galvanized (**HG**), refer to pages 74–79 in the Specialty Strut Section.



LEGEND:

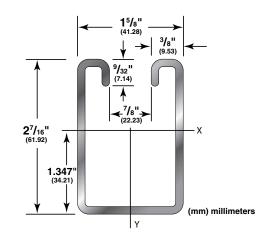
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.

AS 150 $2^{7}/_{16}$ " x $1^{5}/_{8}$ "

12 Gauge Channel — wt./100 ft. - 254#

Stocked in pre-galvanized, plain and powder coated Supr-Green, in both 10 and 20 ft. lengths. Other materials, finishes and lengths are available upon request.

See page 16 for welded combinations.



I = Moment of Inertia S = Section Modulus r = Radius of Gyration

PROPERTIES OF SECTION

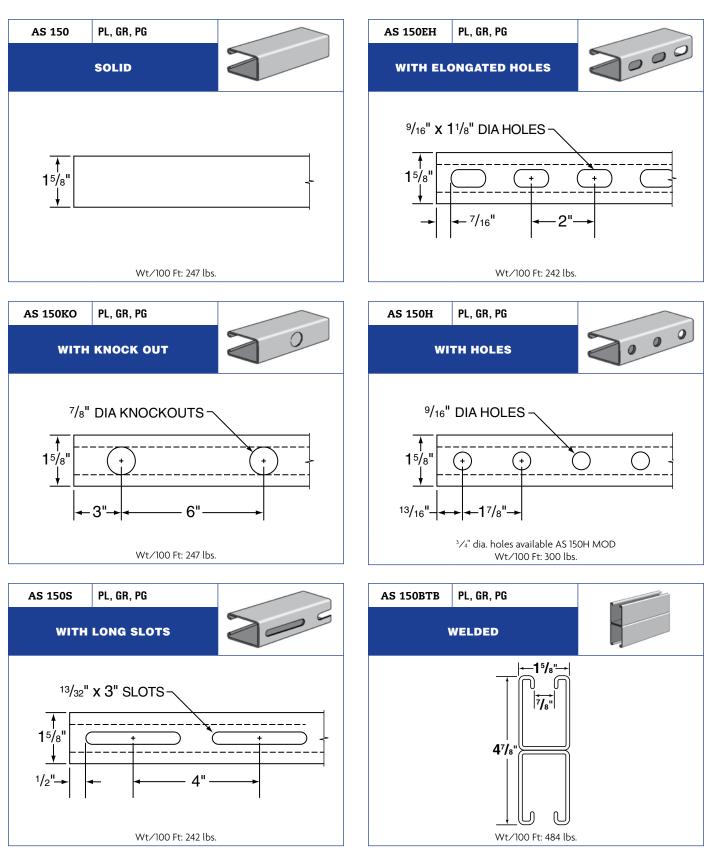
THE ENHED O															· · · · · · · · · · · · · · · · · · ·	o or ayradon
	Wt.	Wt./Ft. Area of Section X-X Axis						Y-Y A				Axis				
	Lbs	kg	Sq. In.	Sq. Cm.	I in⁴	I cm⁴	S in ³	S cm ³	r in.	r cm.	l in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.
AS 150	2.54	1.15	0.714	4.606	0.509	21.186	0.378	6.194	0.844	2.144	0.331	13.777	0.408	6.686	0.681	1.730
AS 150BTB	5.08	2.30	1.428	9.213	2.721	113.257	1.141	18.698	1.381	3.508	0.663	27.596	0.815	13.355	0.681	1.730

	AS 150 BEAM AND COLUMN LOADS														
Sne		Anvil-Strut™	Max Load of			Static Beam Load (X-X Axis)									
	in or umn	Catalog #	Column @ (Allowable Unif 25,000 PSI (17		Deflec 25,000 PSI (Uniform Load @ ¹ /240		Uniform Load @ ¹ /360					
In	тт		Lbs	kg	Lbs	kg	In	тт	Lbs	kg	Lbs	kg			
12	305	AS 150 AS 150 BTB	9,774 20,586	4,433 9,338	6,305 3.880 ***	2,860 1.760	0.009	0.229	**	**	**	**			
		AS 150 BTB AS 150	8,861	4,019	4,203	1,906	0.003	0.533	**	**	**	**			
18	457	AS 150 AS 150 BTB	19,931	9.041	3.880 ***	1,300	0.021	0.305	**	**	**	**			
		AS 150	7.744	3,513	3.152	1,430	0.038	0.965	**	**	**	**			
24	610	AS 150 BTB	19,144	8.684	3,880 ***	1,760	0.021	0.533	**	**	**	**			
	700	AS 150	6,524	2,959	2,522	1,144	0.059	1.499	**	**	**	**			
30	762	AS 150 BTB	18,304	8,303	3,880 ***	1,760	0.033	0.838	**	**	**	**			
36	914	AS 150	5,275	2,393	2,102	953	0.085	2.159	**	**	**	**			
30	914	AS 150 BTB	17,474	7,926	3,880 ***	1,760	0.048	1.219	**	**	**	**			
42	1.067	AS 150	4,284	1,943	1,801	817	0.116	2.946	**	**	**	**			
42	1,007	AS 150 BTB	16,693	7,572	3,880 ***	1,760	0.065	1.651	**	**	**	**			
48	1,219	AS 150	3,629	1,646	1,576	715	0.151	3.835	**	**	1,390	630			
40	1,219	AS 150 BTB	15,981	7,249	3,880 ***	1,760	0.085	2.159	**	**	**	**			
60	1,524	AS 150	2,824	1281	1,261	572	0.236	5.994	**	**	890	404			
00	1,524	AS 150 BTB	14,790	6,709	3,803	1,725	0.133	3.378	**	**	**	**			
72	1.829	AS 150	2,346	1,064	1,051	477	0.340	8.636	927	420	618	280			
- 12	1,023	AS 150 BTB	13,881	6,296	3,169	1,437	0.192	4.877	**	**	**	**			
84	2.134	AS 150	2,021	917	901	409	0.463	11.760	681	309	454	206			
-04	2,104	AS 150 BTB	12,054	5,468	2,716	1,232	0.261	6.629	**	**	2,427	1,101			
96	2,438	AS 150	1,778	806	788	357	0.605	15.367	521	236	347	157			
	2,100	AS 150 BTB	9,409	4,268	2,377	1,078	0.341	8.661	**	**	1,858	843			
108	2.743	AS 150	1,584	718	701	318	0.765	19.431	412	187	275	125			
	,	AS 150 BTB	7,434	3,372	2,113	958	0.431	10.947			1,468	666			
120	3,048	AS 150	1,422	645	630	286	0.945	24.003	334	151	222	101			
	0,010	AS 150 BTB	6,022	2,732	1,901	862	0.532	13.513	1,784	809	1,189	539			
180	4.572	AS 150	*	*	420	191	2.126	54.004	148	67	99	45			
	.,	AS 150 BTB		*	1,268	575	1.199	30.455	793	360	529	240			
240	6.096	AS 150	*	*	315	143	3.780	96.012	83	38	56	25			
240 0,090	5,000	AS 150 BTB	*	*	951	431	2.131	54.127	446	202	297	135			



LEGEND:

GR: Powder Coated Supr-Green **EG**: Electro-Galvanized **PG**: Pre-Galvanized **AL**: Aluminum **HG**: Hot Dipped Galvanized **PL**: Plain **SS**: Stainless Steel **ZTC**: Zinc Trivalent Chromium (**ZTC**) and Hot Dipped Galvanized (**HG**), refer to pages 74–79 in the Specialty Strut Section.



LEGEND:

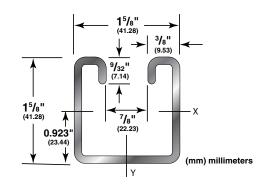
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.

AS 200 $1^{5}/8^{"} \times 1^{5}/8^{"}$

12 Gauge Channel wt./100 ft. - 194#

Stocked in pre-galvanized, plain and powder coated Supr-Green, in both 10 and 20 ft. lengths. Other materials, finishes and lengths are available upon request.

See page 16 for welded combinations.



I = Moment of Inertia S = Section Modulus r = Radius of Gyration

PROPERTIES OF SECTION

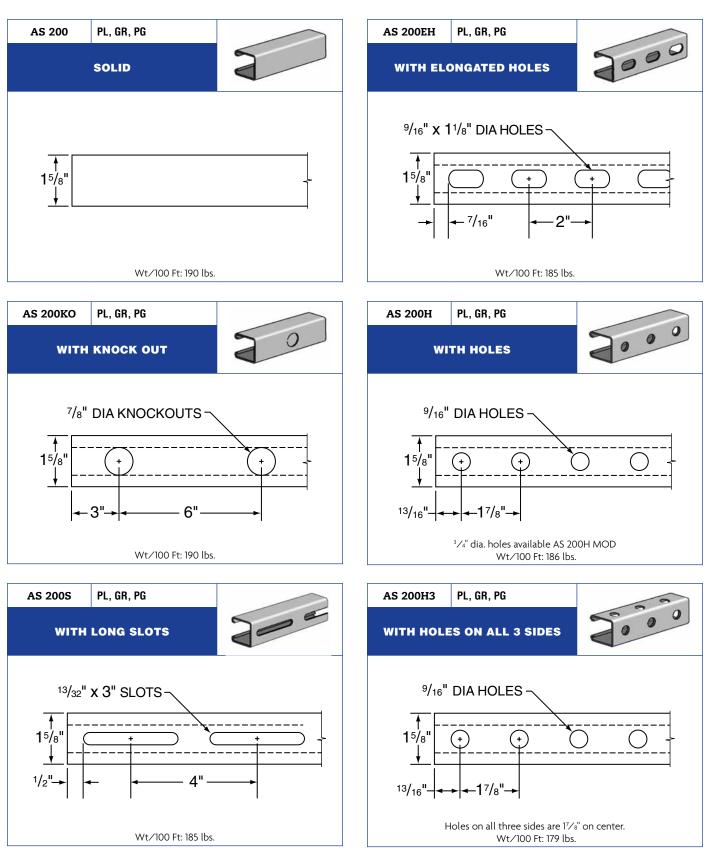
	Wt	./Ft.	Area of	Section			X-X	Axis					Y-Y /	Axis		
	Lbs	kg	Sq. In.	Sq. Cm.	I in⁴	I cm⁴	S in ³	S cm ³	r in.	r cm.	I in⁴	I cm⁴	S in ³	S cm ³	r in.	r cm.
AS 200	1.94	0.88	0.544	3.510	0.180	7.492	0.195	3.195	0.575	1.461	0.233	9.698	0.287	4.703	0.655	1.664
AS 200BTB	3.88	1.76	1.088	7.019	0.896	37.294	0.570	9.341	0.908	2.306	0.466	19.396	0.574	9.406	0.655	1.664

				AS	200 BEAM		UMN LOA	ADS				
Sna	n or	Anvil-Strut™	Max L	oad of			Static Bear	n Load (X-X A	xis)			
	umn	Catalog #	Column @ C		Allowable Unif 25,000 PSI (1			ction @ 1758 Kg/cm²)	Uniforn @ ¹ /		Uniforn @ ¹ /	
In	mm		Lbs	kg	Lbs	kg	In	тт	Lbs	kg	Lbs	kg
12	305	AS 200	7,109	3,225	3,249	1,474	0.014	0.356	**	**	**	**
12	305	AS 200 BTB	14,862	6,741	2,610 ***	1,184	0.008	0.203	**	**	**	**
18	457	AS 200	6,549	2,971	2,166	982	0.031	0.787	**	**	**	**
10	457	AS 200 BTB	14,402	6,533	2,610 ***	1,184	0.018	0.457	**	**	**	**
24	610	AS 200	5,938	2,693	1,625	737	0.055	1.397	**	**	**	**
24	010	AS 200 BTB	13,919	6,314	2,610 ***	1,184	0.032	0.813	**	**	**	**
30	762	AS 200	5,337	2,421	1,300	590	0.086	2.184	**	**	1,257	570
30	702	AS 200 BTB	13,473	6,111	2,610 ***	1,184	0.050	1.270	**	**	**	**
36	914	AS 200	4,771	2,164	1,083	481	0.124	3.150	**	**	873	396
30	914	AS 200 BTB	13,090	5,938	2,610 ***	1,184	0.072	1.829	**	**	**	**
42	1,067	AS 200	4,242	1,924	928	421	0.169	4.293	**	**	641	291
42	1,007	AS 200 BTB	12,771	5,793	2,610 ***	1,184	0.099	2.515	**	**	**	**
48	1,219	AS 200	3,745	1,699	812	368	0.220	5.588	737	334	491	223
40	1,219	AS 200 BTB	12,511	5,675	2,610 ***	1,184	0.129	3.277	**	**	**	**
60	1,524	AS 200	3,012	1,366	650	295	0.344	8.738	471	214	314	142
00	1,524	AS 200 BTB	11,685	5,300	1,899	861	0.202	5.131	**	**	1,566	710
72	1.829	AS 200	2,514	1,140	542	246	0.496	12.598	327	148	218	99
12	1,029	AS 200 BTB	10,078	4,571	1,582	718	0.291	7.391	**	**	1,087	493
84	2,134	AS 200	2,136	969	464	210	0.675	17.145	240	109	160	73
04	2,134	AS 200 BTB	8,180	3,710	1,356	615	0.396	10.058	1,199	544	799	362
96	2,438	AS 200	1,834	832	406	184	0.882	22.403	184	83	123	56
90	2,430	AS 200 BTB	6,291	2,854	1,187	538	0.517	13.132	917	416	611	277
108	2.743	AS 200	1,585	719	361	164	1.116	28.346	145	66	97	44
100	2,743	AS 200 BTB	4,971	2,255	1,055	479	0.655	16.657	725	329	483	219
120	3.048	AS 200	*	*	325	147	1.378	35.001	117	53	78	35
120	3,040	AS 200 BTB	4,026	1,826	949	430	0.808	20.523	587	266	391	177
180	4,572	AS 200	*	*	217	98	3.099	78.715	52	24	35	16
100	4,572	AS 200 BTB	*	*	633	287	1.819	46.203	261	118	174	79
240	6.096	AS 200	*	*	163	74	5.510	139.954	29	13	19	9
240	0,090	AS 200 BTB	*	*	474	215	3.233	82.118	147	67	98	44



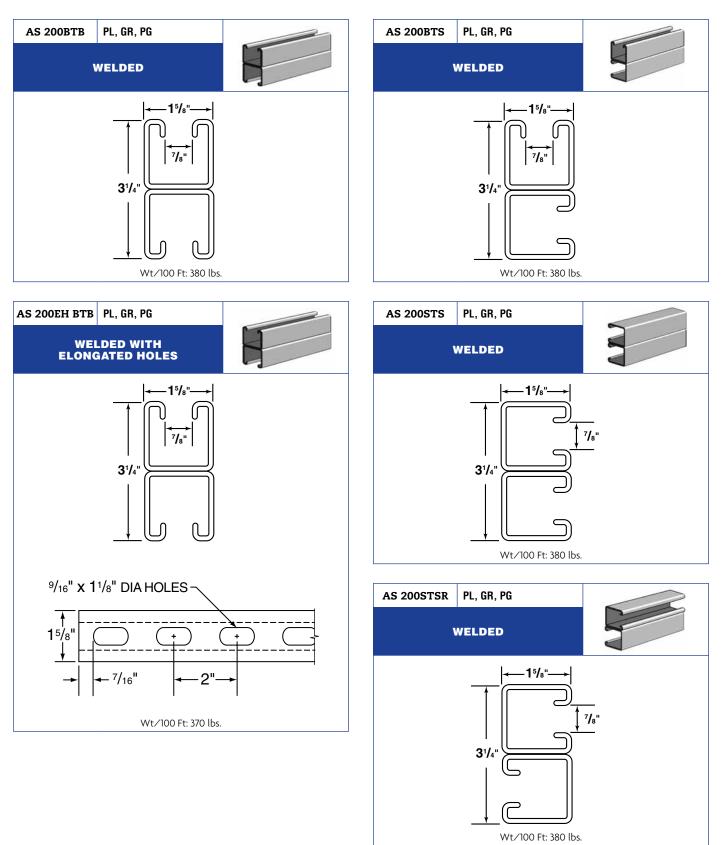
LEGEND:

GR: Powder Coated Supr-Green **EG**: Electro-Galvanized **PG**: Pre-Galvanized **AL**: Aluminum **HG**: Hot Dipped Galvanized **PL**: Plain **SS**: Stainless Steel **ZTC**: Zinc Trivalent Chromium (**ZTC**) and Hot Dipped Galvanized (**HG**), refer to pages 74–79 in the Specialty Strut Section.



LEGEND:

GR: Powder Coated Supr-Green **EG:** Electro-Galvanized **PG:** Pre-Galvanized **AL:** Aluminum **HG:** Hot Dipped Galvanized **PL:** Plain **SS:** Stainless Steel **ZTC:** Zinc Trivalent Chromium (**ZTC**) and Hot Dipped Galvanized (**HG**), refer to pages 74–79 in the Specialty Strut Section.





LEGEND:

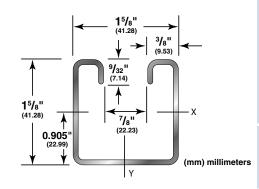
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.

AS 210 1⁵/8" x 1⁵/8"

14 Gauge Channel wt./100 ft. - 145#

Stocked in pre-galvanized, plain and powder coated Supr-Green, in both 10 and 20 ft. lengths. Other materials, finishes and lengths are available upon request.

See page 16 for welded combinations.



I = Moment of Inertia S = Section Modulus r = Radius of Gyration

PROPERTIES OF SECTION

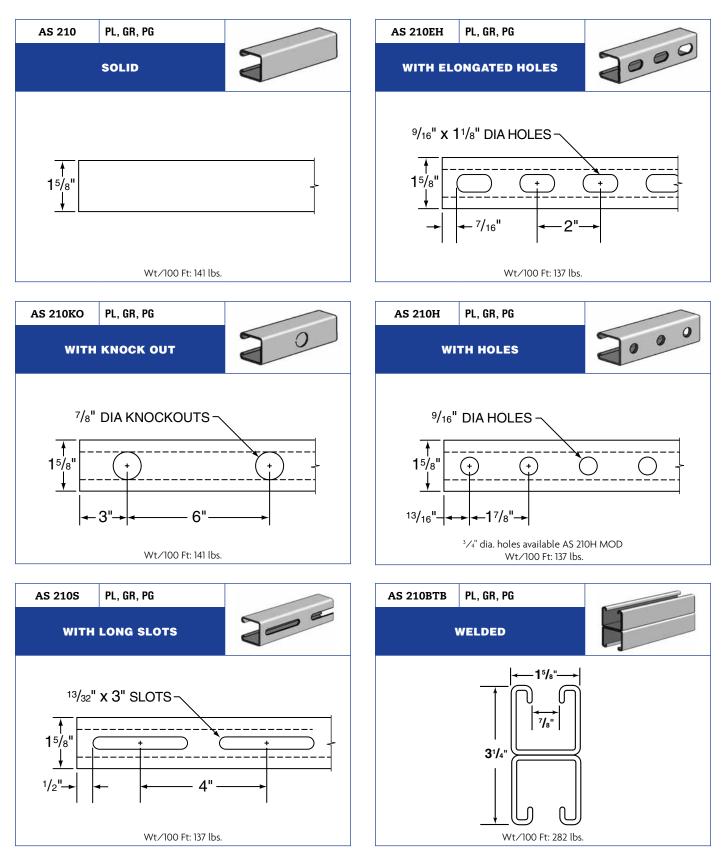
	I OLUTIO										1 - 100				1 - Πααίας	5 of ayration
	Wt.	./Ft.	Area of	Section			X-X	Axis					Y-Y	Axis		
	Lbs	kg	Sq. In.	Sq. Cm.	I in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.	I in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.
AS 210	1.45	0.66	0.407	2.626	0.143	5.952	0.158	2.589	0.593	1.506	0.179	7.451	0.221	3.622	0.664	1.687
AS 210BTB	2.90	1.32	0.814	5.252	0.706	29.386	0.445	7.292	0.931	2.365	0.359	14.943	0.441	7.227	0.664	1.687

				AS	5 210 BEAM	AND COL	UMN LOA	DS				
•			Max L	oad of			Static Beam	n Load (X-X A	xis)			
	in or umn	Anvil-Strut™ Catalog #	Column	Loaded C.G.	Allowable Unif 25,000 PSI (17		Deflec 25,000 PSI (1	tion @ 1758 Kg/cm²)	Uniforr @ 1	n Load / ₂₄₀	Uniforr @ '	
In	mm		Lbs	kg	Lbs	kg	In	тт	Lbs	kg	Lbs	kg
12	305	AS 210	5,548	2,517	2,631	1,193	0.014	0.356	**	**	**	**
12	305	AS 210 BTB	11,600	5,262	1,750 ***	794	0.008	0.203	**	**	**	**
18	457	AS 210	5,066	2,298	1,754	796	0.032	0.813	**	**	**	**
10	407	AS 210 BTB	11,210	5,085	1,750 ***	794	0.018	0.457	**	**	**	**
24	610	AS 210	4,473	2,029	1,316	597	0.056	1.422	**	**	**	**
24	010	AS 210 BTB	10,738	4,871	1,750 ***	794	0.032	0.813	**	**	**	**
30	762	AS 210	3,817	1,731	1,052	477	0.088	2.235	**	**	1,001	454
30	/02	AS 210 BTB	10,230	4,640	1,750 ***	794	0.050	1.270	**	**	**	**
36	914	AS 210	3,141	1,425	877	398	0.126	3.200	**	**	695	315
30	914	AS 210 BTB	9,722	4,410	1,750 ***	794	0.072	1.829	**	**	**	**
42	1,067	AS 210	2,546	1,155	752	341	0.172	4.369	**	**	511	232
42	1,007	AS 210 BTB	9,239	4,191	1,750 ***	794	0.098	2.489	**	**	**	**
48	1,219	AS 210	2,148	974	658	298	0.224	5.690	587	266	391	177
40	1,219	AS 210 BTB	8,796	3,990	1,750 ***	794	0.128	3.251	**	**	**	**
60	1,524	AS 210	1,659	753	526	239	0.350	8.890	376	171	250	113
00	1,524	AS 210 BTB	8,046	3,650	1,482	672	0.200	5.080	**	**	1,234	560
72	1.829	AS 210	1,370	621	439	199	0.504	12.802	261	118	174	79
12	1,029	AS 210 BTB	7,466	3,387	1,235	560	0.288	7.315	**	**	857	389
84	2,134	AS 210	1,174	533	376	171	0.687	17.450	192	87	128	58
04	2,134	AS 210 BTB	6,528	2,961	1,058	480	0.392	9.957	944	428	629	285
96	2.438	AS 210	1,028	466	329	149	0.897	22.784	147	67	98	44
90	2,430	AS 210 BTB	5,042	2,287	926	420	0.512	13.005	723	328	482	219
108	2.743	AS 210	911	413	292	132	1.135	28.829	116	53	77	35
100	2,743	AS 210 BTB	3,983	1,807	823	373	0.649	16.485	571	259	381	173
120	3.048	AS 210	*	*	263	119	1.401	35.585	94	43	63	29
120	3,040	AS 210 BTB	3,227	1,464	741	336	0.801	20.345	463	210	308	140
100	4.572	AS 210	*	*	175	79	3.153	80.086	42	19	28	13
100	4,372	AS 210 BTB	1,434	650	494	224	1.802	45.771	206	93	137	62
240	6.096	AS 210	*	*	132	60	5.605	142.367	23	10	16	7
240	0,090	AS 210 BTB	*	*	370	168	3.203	81.356	116	53	77	35



LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.





LEGEND:

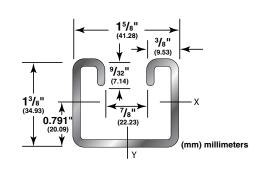
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.

AS 300 $1^{3}/8^{"} \times 1^{5}/8^{"}$

12 Gauge Channel wt./100 ft. - 176#

Stocked in pre-galvanized, plain and powder coated Supr-Green, in both 10 and 20 ft. lengths. Other materials, finishes and lengths are available upon request.

See page 16 for welded combinations.



I = Moment of Inertia S = Section Modulus r = Radius of Gyration

PROPERTIES OF SECTION

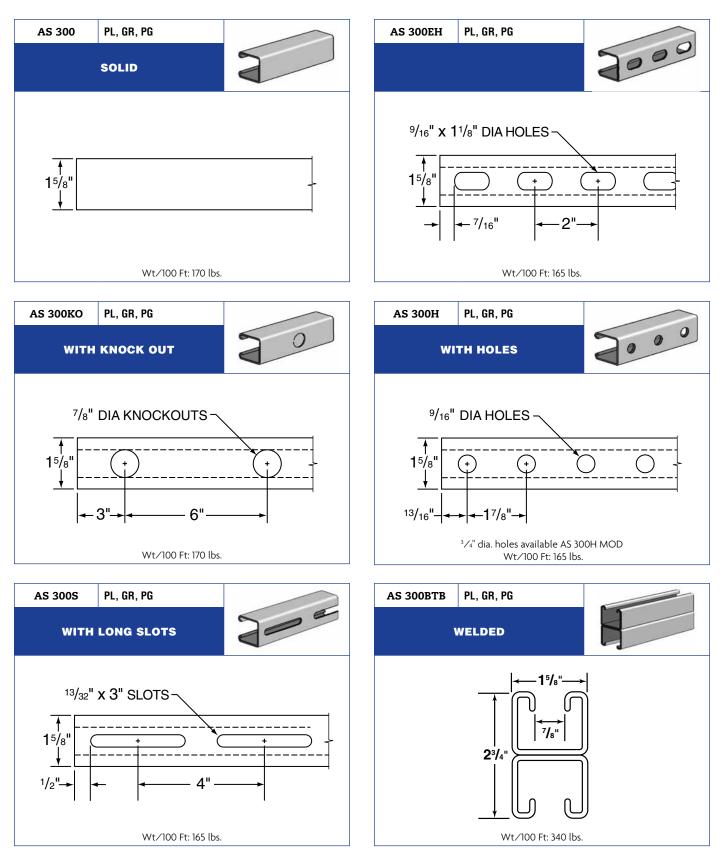
THOT ENTILED 0														ion moduluo	i indunuo	o or agradion
	Wt	./Ft.	Area of	Section			X-X	Axis					Y-Y .	Axis		
	Lbs	kg	Sq. In.	Sq. Cm.	l in⁴	I cm⁴	S in ³	S cm ³	r in.	r cm.	I in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.
AS 300	1.76	0.80	0.492	3.174	0.117	4.870	0.148	2.425	0.489	1.242	0.203	8.449	0.250	4.097	0.642	1.631
AS 300BTB	3.52	1.60	0.983	6.342	0.570	23.725	0.431	7.063	0.762	1.935	0.406	16.899	0.499	8.177	0.642	1.631

				AS	300 BEAM		UMN LOA	DS				
Cno			Max L	oad of			Static Beam	n Load (X-X A	xis)			
	in or umn	Anvil-Strut™ Catalog #	Column	Loaded C.G.	Allowable Unif 25,000 PSI (1			tion @ 1758 Kg/cm²)		n Load /240	Uniforr @	
In	тт		Lbs	kg	Lbs	kg	In	тт	Lbs	kg	Lbs	kg
12	305	AS 300	6,286	2,851	2,473	1,122	0.016	0.406	**	**	**	**
12	305	AS 300 BTB	13,094	5,939	2,210 ***	1,002	0.010	0.254	**	**	**	**
18	457	AS 300	5,835	2,647	1,649	748	0.036	0.914	**	**	**	**
10	457	AS 300 BTB	12,695	5,758	2,210 ***	1,002	0.022	0.559	**	**	**	**
24	610	AS 300	5,371	2,436	1,236	561	0.064	1.626	**	**	**	**
24	010	AS 300 BTB	12,310	5,584	2,210 ***	1,002	0.038	0.965	**	**	**	**
30	762	AS 300	4,935	2,238	989	449	0.100	2.540	**	**	820	372
30	702	AS 300 BTB	11,979	5,434	2,210 ***	1,002	0.060	1.524	**	**	**	**
36	914	AS 300	4,533	2,056	824	374	0.145	3.683	**	**	570	259
30	914	AS 300 BTB	11,713	5,313	2,210 ***	1,002	0.086	2.184	**	**	**	**
42	1.067	AS 300	4,157	1,886	707	321	0.197	5.004	628	285	419	190
42	1,007	AS 300 BTB	11,503	5,218	2,053	931	0.118	2.997	**	**	2,035	923
48	1,219	AS 300	3,795	1,721	618	280	0.257	6.528	481	218	320	145
40	1,219	AS 300 BTB	11,338	5,143	1,797	815	0.154	3.912	**	**	1,558	707
60	1,524	AS 300	3,094	1,403	495	225	0.402	10.211	308	140	205	93
00	1,524	AS 300 BTB	10,191	4,623	1,437	652	0.240	6.096	**	**	997	452
72	1.829	AS 300	2,551	1,157	413	187	0.579	14.707	214	97	142	64
12	1,029	AS 300 BTB	8,718	3,709	1,198	543	0.346	8.788	1,039	471	692	314
84	2.134	AS 300	2,131	967	353	160	0.788	20.015	157	71	105	48
04	2,134	AS 300 BTB	6,978	3,165	1,027	466	0.471	11.963	763	346	509	231
96	2,438	AS 300	1,797	815	309	140	1.029	26.137	120	54	80	36
90	2,430	AS 300 BTB	5,347	2,425	898	407	0.615	15.621	584	265	389	176
108	2,743	AS 300	*	*	275	125	1.302	33.071	95	43	63	29
100	2,743	AS 300 BTB	4,225	1,916	799	362	0.778	19.761	462	210	308	140
120	3.048	AS 300	*	*	247	112	1.608	40.843	77	35	51	23
120	3,040	AS 300 BTB	3,422	1,552	719	326	0.961	24.409	374	170	249	113
180	4,572	AS 300	*	*	165	75	3.618	91.897	34	15	23	10
100	4,572	AS 300 BTB	*	*	479	217	2.162	54.915	166	75	111	50
240	6.096	AS 300	*	*	124	56	6.431	163.347	19	8	13	6
240	0,030	AS 300 BTB	*	*	359	163	3.844	97.638	93	42	62	28



LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.





CHANNEI

LEGEND:

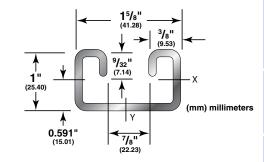
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.

AS 400 $1'' \times 1^{5}/8''$

12 Gauge Channel wt./100 ft. - 149#

Stocked in pre-galvanized, plain and powder coated Supr-Green, in both 10 and 20 ft. lengths. Other materials, finishes and lengths are available upon request.

See page 16 for welded combinations.



I = Moment of Inertia S = Section Modulus r = Radius of Gvration

PROPERTIES OF SECTION

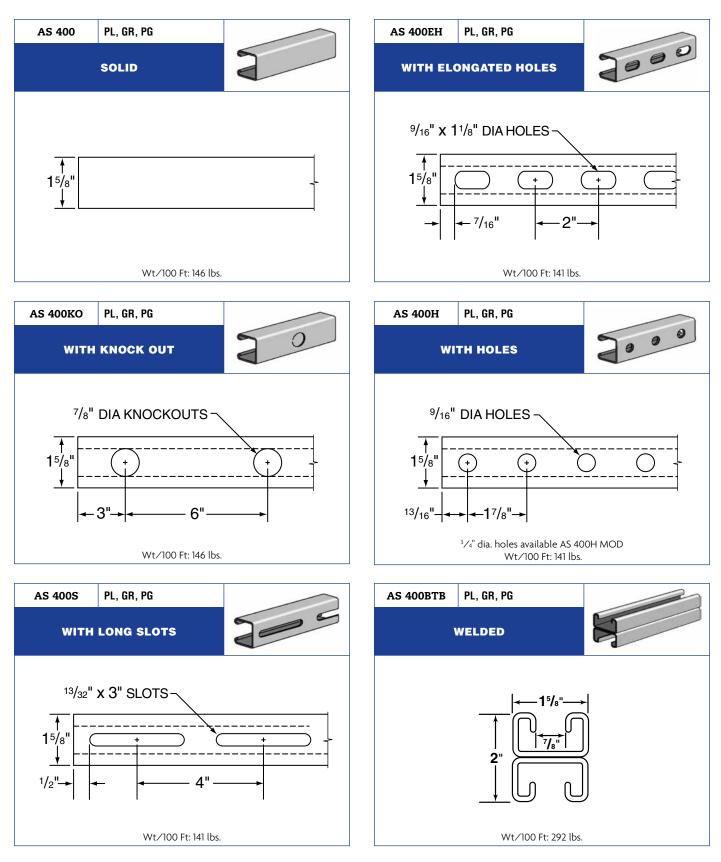
THOI EITHEO C											1 - 11101		u 0 – 0000	ion moduluo		, or ayradon
	Wt	./Ft.	Area of	Section			X-X	Axis					Y-Y	Axis		
	Lbs	kg	Sq. In.	Sq. Cm.	I in⁴	I cm⁴	S in ³	S cm ³	r in.	r cm.	I in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.
AS 400	1.49	0.68	0.413	2.665	0.052	2.164	0.088	1.442	0.353	0.897	0.157	6.535	0.194	3.179	0.617	1.567
AS 400BTB	2.98	1.35	0.826	5.329	0.243	10.114	0.256	4.195	0.542	1.377	0.315	13.111	0.388	6.358	0.617	1.567

				AS	400 BEAM		UMN LOA	DS				
Sno			Max L	oad of			Static Beam	n Load (X-X A	xis)		-	
	in or umn	Anvil-Strut™ Catalog #		Loaded C.G.	Allowable Unit 25,000 PSI (1		Deflec 25,000 PSI (*	tion @ 1758 Kg/cm²)		m Load 1/240	Uniform @ ¹ /	
In	тт		Lbs	kg	Lbs	kg	In	тт	Lbs	kg	Lbs	kg
12	305	AS 400	5,046	2,289	1,460	662	0.022	0.559	**	**	**	**
12	305	AS 400 BTB	10,430	4,731	1,590 ***	721	0.013	0.330	**	**	**	**
18	457	AS 400	4,757	2,158	973	441	0.049	1.245	**	**	**	**
10	407	AS 400 BTB	10,134	4,597	1,590 ***	721	0.030	0.762	**	**	**	**
24	610	AS 400	4,496	2,039	730	331	0.086	2.184	**	**	564	256
24	010	AS 400 BTB	9,897	4,489	1,590 ***	721	0.054	1.371	**	**	**	**
30	762	AS 400	4,264	1,934	584	265	0.135	3.429	541	245	361	164
30	702	AS 400 BTB	9,723	4,410	1,590 ***	721	0.084	2.134	**	**	1,698 **	770
36	914	AS 400	4,047	1,836	487	221	0.194	4.928	376	171	251	114
30	914	AS 400 BTB	9,599	4,354	1,423	645	0.121	3.073	**	**	1,179	535
42	1.067	AS 400	3,831	1,738	417	189	0.264	6.706	276	125	184	83
42	1,007	AS 400 BTB	9,420	4,273	1,220	553	0.164	4.166	**	**	866	393
48	1,219	AS 400	3,604	1,635	365	166	0.345	8.763	211	96	141	64
40	1,219	AS 400 BTB	8,984	4,075	1,067	484	0.215	5.461	995	451	663	301
60	1,524	AS 400	3,089	1,401	292	132	0.540	13.716	135	61	90	41
00	1,524	AS 400 BTB	7,940	3,602	854	387	0.335	8.509	637	289	424	192
72	1.829	AS 400	*	*	243	110	0.777	19.736	94	43	63	29
12	1,029	AS 400 BTB	6,664	3,023	712	323	0.483	12.268	442	200	295	134
84	2.134	AS 400	*	*	209	95	1.058	26.873	69	31	46	21
04	2,134	AS 400 BTB	5,167	2,344	610	277	0.657	16.688	325	147	217	98
96	2,438	AS 400	*	*	183	83	1.381	35.077	53	24	35	16
90	2,430	AS 400 BTB	3,956	1,794	534	242	0.858	21.793	249	113	166	75
108	2,743	AS 400	*	*	162	73	1.748	44.399	42	19	28	13
100	2,743	AS 400 BTB	*	*	474	215	1.086	27.584	197	89	131	59
120	3.048	AS 400	*	*	146	66	2.158	54.813	34	15	23	10
120	3,040	AS 400 BTB	*	*	427	194	1.341	34.061	159	72	106	48
180	4.572	AS 400	*	*	97	44	4.857	123.368	15	7	10	5
100	4,372	AS 400 BTB	*	*	285	129	3.018	76.657	71	32	47	21
240	6.096	AS 400	*	*	73	33	8.634	219.304	8	4	6	3
240	0,090	AS 400 BTB	*	*	213	97	5.364	136.246	40	18	27	12



LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.





LEGEND:

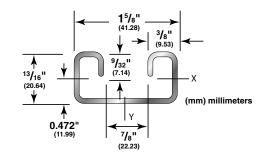
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.

AS 500 ¹³/₁₆" x 1⁵/₈"

14 Gauge Channel wt./100 ft. - 103#

Stocked in pre-galvanized, plain and powder coated Supr-Green, in both 10 and 20 ft. lengths. Other materials, finishes and lengths are available upon request.

See page 16 for welded combinations.



I = Moment of Inertia S = Section Modulus r = Radius of Gyration

PROPERTIES OF SECTION

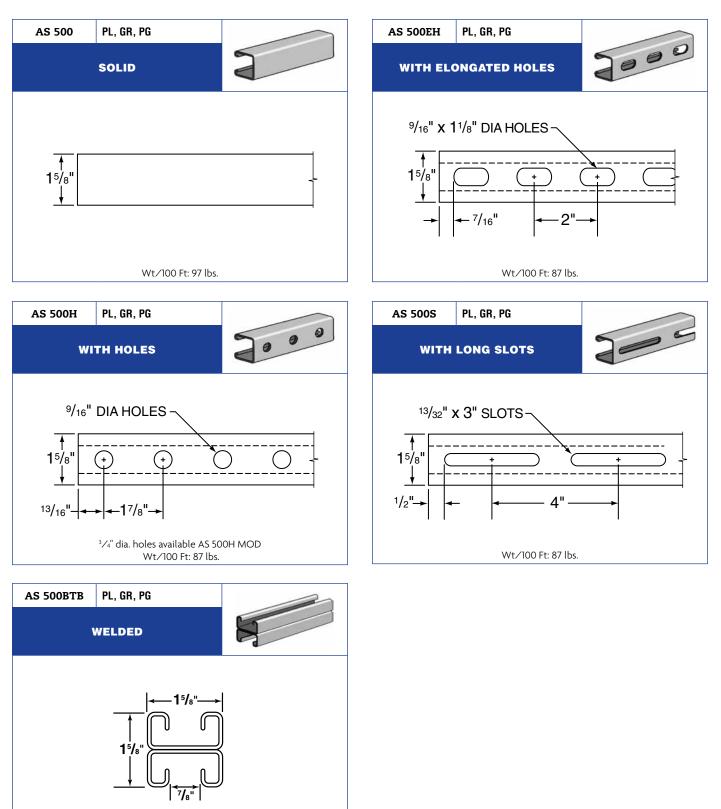
THOT ENTILED O											1 - 1000		u 0 – 0000			o or ayradion
	Wt.	./Ft.	Area of	Section			X-X	Axis					Y-Y	Axis		
	Lbs	kg	Sq. In.	Sq. Cm.	I in⁴	I cm⁴	S in ³	S cm ³	r in.	r cm.	I in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.
AS 500	1.03	0.47	0.286	1.845	0.025	1.041	0.053	0.869	0.298	0.757	0.106	4.412	0.131	2.147	0.610	1.549
AS 500BTB	2.06	0.93	0.571	3.684	0.115	4.787	0.149	2.442	0.449	1.140	0.213	8.866	0.262	4.293	0.610	1.549

				AS	500 BEAM	AND COL	UMN LOA	DS				
Sno		Anuil Ctrut™	Max L	oad of			Static Beam	n Load (X-X A	xis)			
	in or umn	Anvil-Strut™ Catalog #		Loaded .G.	Allowable Uni 25,000 PSI (1			tion @ 1758 Kg/cm²)	Uniforr @ 1	n Load / ₂₄₀	Uniforr @ '	
In	mm		Lbs	kg	Lbs	kg	In	тт	Lbs	kg	Lbs	kg
12	305	AS 500 AS 500 BTB	3,598 7,434	1,632 3.372	887 870 ***	402 395	0.027	0.686	**	**	**	**
18	457	AS 500 AS 500 BTB	3,340 7,140	1,515 3.239	591 870 ***	268 395	0.060	1.524 0.940	**	**	493 **	224 **
24	610	AS 500 AS 500 BTB	3,086 6,867	1,400 3,115	444 870 ***	<u>201</u> 395	0.106	2.692 1.676	416	189	277 **	126
30	762	AS 500 BTB AS 500 BTB	2,854	<u>1,295</u> 3,013	355 870 ***	<u> </u>	0.166	4.216	266	121	177 806	80 366
36	914	AS 500 BTB AS 500 AS 500 BTB	2,645	1,200	296 826	<u> </u>	0.102	6.096 3.734	185	<u>84</u> **	123 559	<u>56</u> 254
42	1,067	AS 500 BTB AS 500 AS 500 BTB	2,449 6,331	<u>2,935</u> <u>1,111</u> 2,872	254 708	<u> </u>	0.327	8.306 5.105	136 617	62 280	91 411	<u> </u>
48	1,219	AS 500	2,259	1,025	222	101	0.427	10.846	104	47	69	31
60	1,524	AS 500 BTB AS 500	6,228 *	2,825	619 177	281 80	0.262	6.655 16.942	472 66	214 30	315 44	143 20
72	1.829	AS 500 BTB AS 500	5,648 *	2,562	496 148	<u>225</u> 67	0.410	10.414 24.384	302 46	137 21	201 31	91 14
	,	AS 500 BTB AS 500	4,711	2,137	413 127	<u>187</u> 58	0.590	14.986 26.340	<u>210</u> 34	<u>95</u> 15	140 23	<u>64</u> 10
84	2,134	AS 500 BTB AS 500	3,623	1,643	354 111	161 50	0.803	20.396 43.358	154 26	70 12	103 17	47 8
96	2,438	AS 500 BTB AS 500	*	*	310 99	<u>141</u> 45	1.049 2.160	26.645	<u>118</u> 21	54 10	79 14	<u>36</u> 6
108	2,743	AS 500 BTB	*	*	275	125	1.328	33.731	93	42	62	28
120	3,048	AS 500 AS 500 BTB	*	*	89 248	40 112	2.668 1.640	67.767 41.656	17 76	8 34	11 51	5 23
180	4,572	AS 500 AS 500 BTB	*	*	59 165	<u>27</u> 75	6.003 3.689	152.476 93.701	7 34	<u>3</u> 15	5 23	<u>2</u> 10
240	6,096	AS 500 AS 500 BTB	*	*	44	20	10.672 6.560	271.069 166.624	4	2	3	1



LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.





Wt/100 Ft: 194 lbs.

ANVIL-STRUT

CHANNEL

LEGEND:

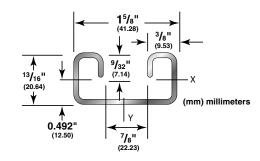
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.

AS 520 ¹³/₁₆" x 1⁵/₈"

12 Gauge Channel — wt./100 ft. - 135#

Stocked in pre-galvanized, plain and powder coated Supr-Green, in both 10 and 20 ft. lengths. Other materials, finishes and lengths are available upon request.

See page 16 for welded combinations.



I = Moment of Inertia S = Section Modulus r = Radius of Gyration

PROPERTIES OF SECTION

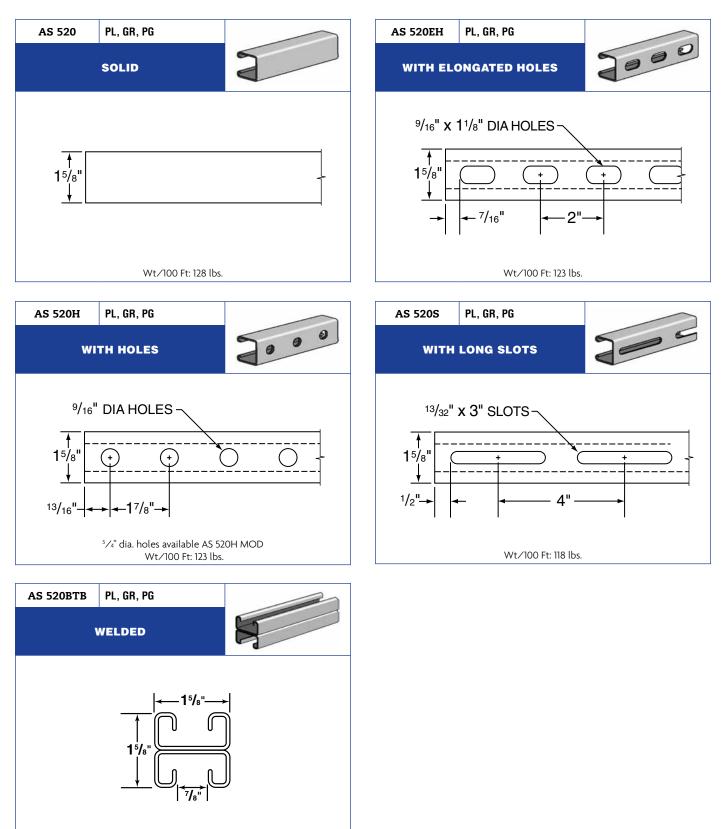
THOI EITHEO C											1 - 11101		u 0 – 0000	ion moduluo		, or ayradon
	Wt.	./Ft.	Area of	Section			X-X	Axis					Y-Y	Axis		
	Lbs	kg	Sq. In.	Sq. Cm.	I in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.	I in⁴	<i>I cm</i> ⁴	S in ³	<i>S ст</i> ³	r in.	r cm.
AS 520	1.374	0.623	0.374	2.413	0.030	1.249	0.062	1.016	0.283	0.719	0.135	5.619	0.166	2.720	0.600	1.524
AS 520BTB	2.700	1.225	0.748	4.826	0.140	5.827	0.184	3.015	0.432	1.097	0.270	11.238	0.332	5.441	0.600	1.524

				AS	520 BEAM	AND COL	UMN LOA	DS				
Sno		Anvil-Strut™	Max L	oad of			Static Beam	n Load (X-X A	xis)			
	in or umn	Catalog #		Loaded C.G.	Allowable Uni 25,000 PSI (1			tion @ 1758 Kg/cm²)		m Load ¹ /240	Uniforr @	
In	mm		Lbs	kg	Lbs	kg	In	тт	Lbs	kg	Lbs	kg
12	305	AS 520 AS 520 BTB	4,423 9.091	2,006 4.124	1,025 1.270 ***	465 576	0.026	0.660 0.432	**	**	**	**
18	457	AS 520 AS 520 BTB	4,214 8,857	1,911 4,017	683 1.270 ***	310 576	0.059	1.499 0.965	**	**	581 **	264 **
24	610	AS 520 AS 520 AS 520 BTB	4,039 8,693	1,832 3,943	513	233 576	0.105	2.667 1.702	490 **	222	327 **	148
30	762	AS 520 BTB AS 520 AS 520 BTB	<u>3,882</u> 8,585	<u>1,761</u> 3,894	410	<u>186</u> 555	0.163	4.140	313 **	142	209 976	95 443
36	914	AS 520 AS 520 AS 520 BTB	<u>3,727</u> 8,513	<u>1,691</u> 3,861	342	<u> </u>	0.235	5.969 3.810	218 1,017	99 461	145 678	<u>66</u> 308
42	1,067	AS 520 AS 520 AS 520 BTB	3,558 8,177	1,614 3,709	293 874	<u>133</u> 396	0.320	8.128 5.207	160 747	73	107 498	49 226
48	1,219	AS 520 BTB AS 520 AS 520 BTB	3,369 7,774	1,528 3,526	256 765	<u> </u>	0.203 0.419 0.267	<u>10.643</u> 6.782	122 572	<u>55</u> 259	81 381	<u>37</u> 173
60	1,524	AS 520 BTB AS 520 AS 520 BTB	<u>*</u> 6.807	* 3.088	205 612	<u>93</u> 278	0.654	<u>16.612</u> 10.617	78 366	35	52 244	24
72	1.829	AS 520	*	*	171	78	0.941	23.901	54	24	36	16
84	2,134	AS 520 BTB AS 520	<u>5,625</u>	2,551	510 146	231 66	0.602	15.291 32.563	254 40	<u>115</u> 18	169 27	<u>77</u> 12
96	2.438	AS 520 BTB AS 520	4,280 *	1,941 *	437 128	<u>198</u> 58	0.819	20.803 42.520	187 31	<u>85</u> 14	125 21	<u>57</u> 10
108	2,743	AS 520 BTB AS 520	*	*	<u>382</u> 114	<u>173</u> 52	1.070 2.119	27.178 53.823	143 24	<u>65</u> 11	95 16	<u>43</u> 7
	, -	AS 520 BTB AS 520	*	*	<u>340</u> 103	<u>154</u> 47	1.354 2.616	<u>34.392</u> 66.446	113 20	<u>51</u> 9	75 13	<u>34</u> 6
120	3,048	AS 520 BTB AS 520	*	*	306 68	<u>139</u> 31	1.672 5.887	42.469	91 91	41	61 6	<u>28</u> 3
180	4,572	AS 520 BTB	*	*	204	93	3.762	95.555	41	19	27	12
240	6,096	AS 520 AS 520 BTB	*	*	51 153	<u>23</u> 69	10.465 6.689	265.811 169.901	5 23	2 10	3 15	<u>1</u> 7



LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.



Wt/100 Ft: 256 lbs.

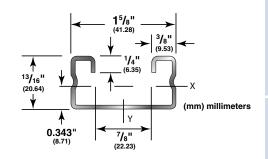
LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS), Zinc Trivalent Chromium (ZTC) and Hot Dipped Galvanized (HG), refer to pages 74–79 in the Specialty Strut Section.

AS 560 ¹³/₁₆" x 1⁵/₈"

16 Gauge Channel — wt./100 ft. - 135#

Stocked in pre-galvanized, plain and powder coated supr-green, in both 10 and 20 ft. lengths. Other materials, finishes and lengths are available upon request.



PROPERTIES OF SECTION

 ${\sf I}={\sf M}{\sf oment} \text{ of Inertia } {\sf S}={\sf Section} \; {\sf M}{\sf odulus } \; {\sf r}={\sf R}{\sf adius} \; {\sf of} \; {\sf Gyration}$

	Wt./Ft.		Area of Section		X-X Axis					Y-Y Axis						
	Lbs	kg	Sq. In.	Sq. Cm.	I in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.	I in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.
AS 560	0.810	0.367	0.239	1.542	0.023	0.957	0.048	0.787	0.308	0.782	0.091	3.788	0.112	1.835	0.617	1.567

	AS 560 BEAM AND COLUMN LOADS													
		Anvil-Strut™ Catalog #	hohee I multipli		Static Beam Load (X-X Axis)									
	an or umn					niform Load @ 1758 Kg/cm²)	Deflec 25,000 PSI (1	Uniform Load @ ¹ / ₂₄₀		Uniform Load @ ¹ / ₃₆₀				
In	тт		Lbs	kg	Lbs	kg	In	тт	Lbs	kg	Lbs	kg		
12	305	AS 560	4,820	2,186	800	363	0.03	0.76	**	**	**	**		
18	457	AS 560	4,320	1,960	540	245	0.06	1.52	**	**	450	204		
24	610	AS 560	3,610	1,637	400	181	0.11	2.79	380	172	250	113		
30	762	AS 560	2,700	1,225	320	145	0.17	4.32	240	109	160	53		
36	914	AS 560	1,880	853	270	122	0.24	6.10	170	77	110	50		
42	1,067	AS 560	1,380	626	230	104	0.33	8.38	120	54	80	36		
48	1,219	AS 560	1,060	481	200	91	0.43	10.92	90	41	60	27		
54	1,372	AS 560	830	376	180	82	0.54	13.72	70	32	50	23		
60	1,524	AS 560	680	308	160	73	0.67	17.02	60	27	40	18		
66	1,676	AS 560	*	*	150	68	0.81	20.57	50	23	30	14		
72	1,829	AS 560	*	*	130	59	0.96	24.38	40	18	30	14		
84	2,134	AS 560	*	*	110	50	1.31	33.27	30	14	20	9		
96	2,438	AS 560	*	*	100	45	1.71	43.43	20	9	20	9		
108	2,743	AS 560	*	*	90	41	2.16	54.86	20	9	10	5		
120	3,048	AS 560	*	*	80	36	2.67	67.82	20	9	10	5		

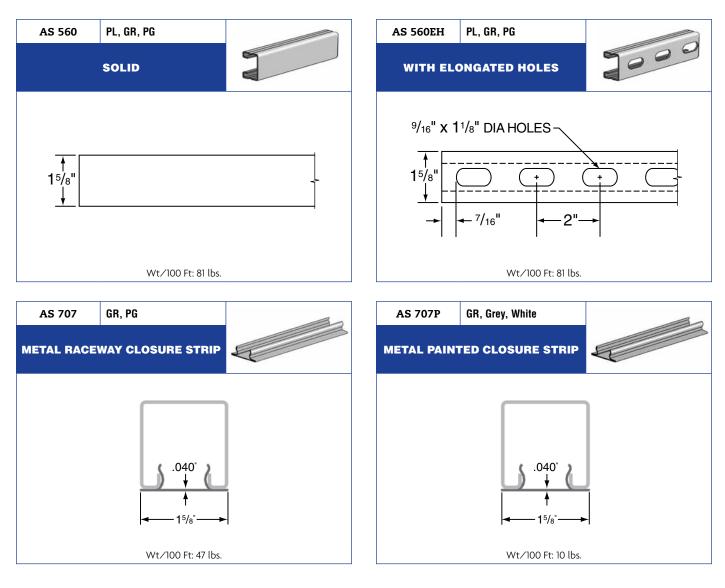
For Beam and Column Loading Data and load reduction information for channel with holes and concentrated loads, see notes on page 17.



Channel

LEGEND:

GR: Powder Coated Supr-Green **EG:** Electro-Galvanized **PG:** Pre-Galvanized **AL:** Aluminum **HG:** Hot Dipped Galvanized **PL:** Plain **SS:** Stainless Steel **ZTC:** Zinc Trivalent Chromium (**ZTC**) and Hot Dipped Galvanized (**HG**), refer to pages 74–79 in the Specialty Strut Section.





DATA: The selection table shows the correct locking nuts for each size channel.

Long Spring



Cat. No.	Size	Thd.	Thk.	Wt/100 pcs	Channel
AS LS	¹ /4"	20	¹ /4"	7	
AS LS	³ /8"	16	³ /8"	10	
AS LS	¹ /2"	13	³ /8"	10	
AS LS	¹ /2"	13	¹ /2"	13	AS 100, AS 150
AS LS	⁵ /8"	11	⁷ / ₁₆ "	23	
AS LS	³ /4"	10	⁷ / ₁₆ "	20	
AS LS	⁵ / ₁₆ "	18	³ /8"	7	

Regular Spring



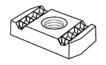
Cat. No.	Size	Thd.	Thk.	Wt/100 pcs	Channel
AS RS	¹ / ₄ "	20	¹ /4"	7	
AS RS	³ /8"	16	³ /8"	10	
AS RS	¹ /2"	13	³ /8"	10	
AS RS	1/2"	13	1/2"	13	AS 200, AS 210,
AS RS	⁵ /8"	11	⁷ / ₁₆ "	23	AS 300
AS RS	³ /4"	10	⁷ / ₁₆ "	20	
AS RS	⁵ / ₁₆ "	18	³ /8"	7	
AS RS	⁷ /8"	9	⁷ / ₁₆ "	17	

Short Spring



Cat. No.	Size	Thd.	Thk.	Wt/100 pcs	Channel
AS SS	¹ /4"	20	¹ /4"	7	
AS SS	³ /8"	16	³ /8"	9	
AS SS	¹ /2"	13	³ /8"	9	AS 400, AS 500
AS SS	⁵ /8"	11	³ /8"	10	AS 400, AS 500
AS SS	³ /4"	10	³ /8"	9	
AS SS	⁵ / ₁₆ "	18	³ /8"	7	

Without Spring



Cat. No.	Size	Thd.	Thk.	Wt/100 pcs	Channel
AS NS	¹ /4"	20	¹ /4"	6	
AS NS	³ /8"	16	³ /8"	9	All Anvil-Strut [™]
AS NS	¹ /2"	13	³ /8"	9	
AS NS	¹ /2"	13	¹ /2"	12	AC 100 AC 150
AS NS	⁵ /8"	11	⁷ / ₁₆ "	20	AS 100, AS 150,
AS NS	³ /4"	10	⁷ / ₁₆ "	18	AS 200, AS 210, AS 300
AS NS	⁷ /8"	9	⁷ / ₁₆ "	16	A3 300
AS NS	⁵ /8"	11	⁷ / ₁₆ "	20	
AS NS	³ /4"	10	⁷ / ₁₆ "	18	All Anvil-Strut™
AS NS	⁵ / ₁₆ "	18	⁷ / ₁₆ "	16	
AS NS S	¹ /2"	13	³ / ₁₆ "	14	
AS NS S	⁵ /8"	11	³ / ₁₆ "	14	All Anvil-Strut [™]
AS NS S	3/4"	10	³ / ₁₆ "	7	

Top Grip



Cat. No.	Size	Thd.	Thk.	Wt/100 pcs	Channel
AS TG	¹ /4"	20	¹ /4"	6	
AS TG	³ /8"	16	³ /8"	9	All Anvil-Strut [™]
AS TG	¹ /2"	13	³ /8"	9	All Allvii-Strut
AS TG	⁵ / ₁₆ "	18	³ /8"	7	

LOAD DATA				
Resistance to Slip Pull Out Strength				
12 Gauge - 1,400#	12 Gauge - 2,000#			
14 Gauge - 1,100#	14 Gauge - 1,140#			
15 Gauge - 1,100#	15 Gauge - 1,100#			

SPECIFICATIONS

GENERAL

Anvil-Strut[™] Grip Lock Nuts are designed with specially formed teeth in the parallel channel recesses to grip the returned lip of the channel. The shearing action of the teeth assures positive locking of the Anvil-Strut[™] channels to the fittings.

MATERIAL

Anvil-Strut[™] Grip Lock Nuts are manufactured from mild steel bars, and are case hardened to a depth of .003" to .005" after machining, conforming to ASTM A576 GR1015. Selected sizes also available in Stainless Steel.

FINISH

All Anvil-Strut[™] Grip Lock Nuts and Hardware have an electrogalvanized finish (ASTM-B-633 BSCI), unless otherwise noted.

ORDERING

On the Anvil-Strut[™] Grip Lock Nuts, consult the selection table which shows the correct locking nut for each size channel. On the Hardware please specify the diameter or size required, and length where applicable.

NOTES

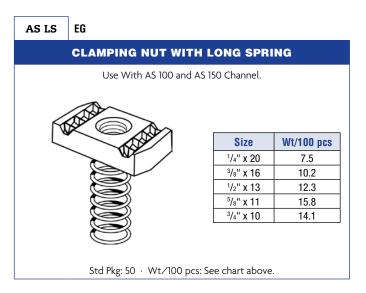
- Test performed with¹/₂"- 13 Bolt tightened to 50/Ft./ Lbs. torque.
- Tests performed in accordance with
 "The Metal Framing Manufacturers Association" 1983 Specifications.
- 3. Safety Factor of 3.

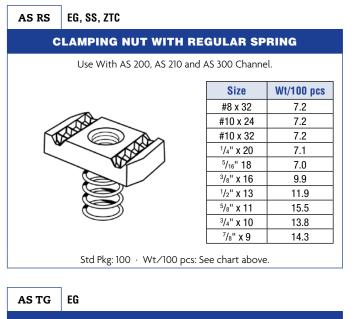


CHANNEL NUTS & HARDWARE

LEGEND:

GR: Powder Coated Supr-Green **EG:** Electro-Galvanized **PG:** Pre-Galvanized **AL:** Aluminum **HG:** Hot Dipped Galvanized **PL:** Plain **SS:** Stainless Steel **ZTC:** Zinc Trivalent Chromium (**ZTC**), refer to page 80 in the Specialty Strut Section.

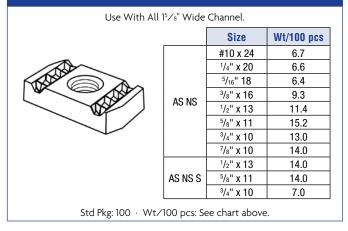






AS NS EG, SS, ZTC

CLAMPING NUT WITHOUT SPRING

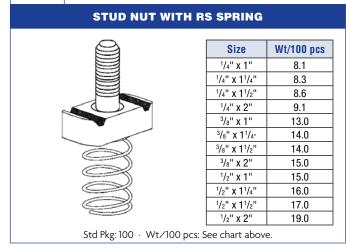


AS SS EG

CLAMPING NUT WITH SHORT SPRING

Use With AS 400 and AS 500 Channel. Size Wt/100 pcs #8 x 32 7.0 #10 x 24 7.0 #10 x 32 7.0 1/4" x 20 6.9 ⁵/16" 18 6.7 ³/₈" x 16 9.6 ¹/₂" x 13 8.8 ⁵/8" x 11 11.5 Std Pkg: 100 · Wt/100 pcs: See chart above.

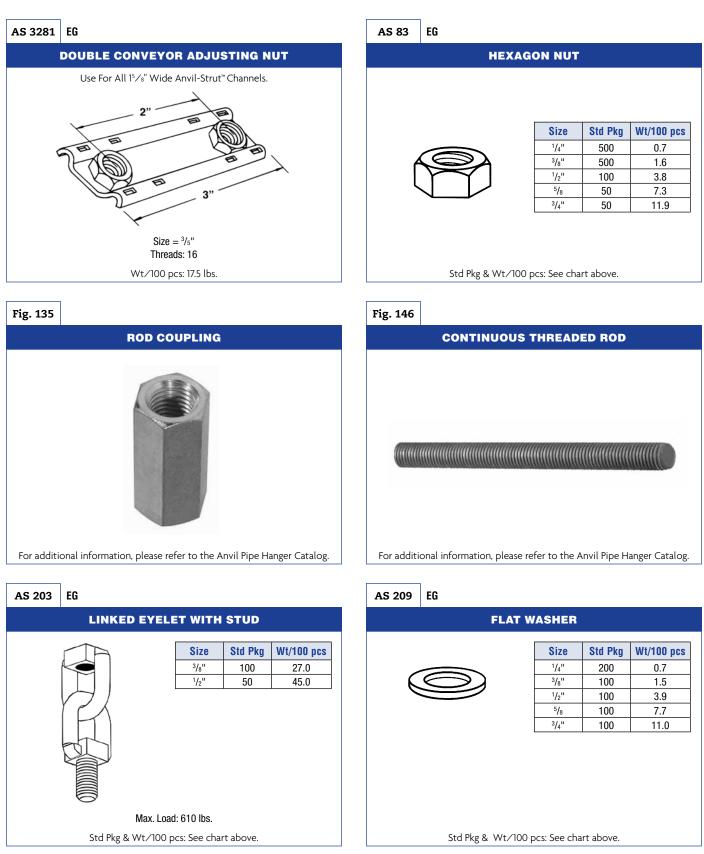
AS 517 EG





LEGEND:

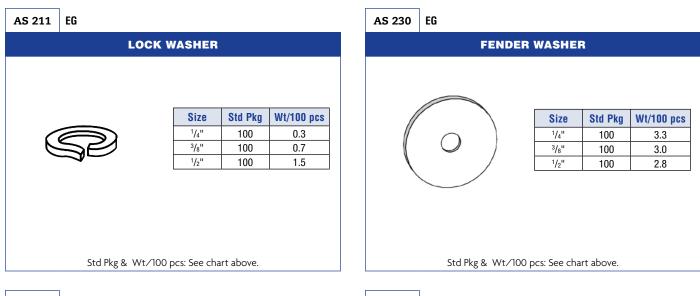
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS) and Zinc Trivalent Chromium (ZTC), refer to page 80 in the Specialty Strut Section.

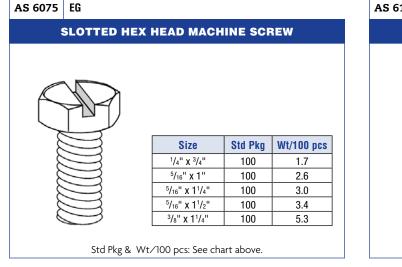


CHANNEL NUTS & HARDWARE

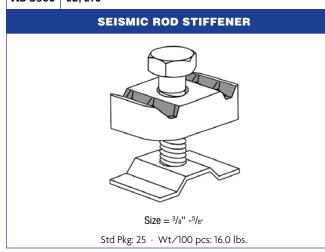
LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium (ZTC), refer to page 80 in the Specialty Strut Section.









AS 6108 EG

		SQUAF	E NUT		
					r
			Size	Std Pkg	Wt/100 pcs
			Size	Std Pkg 100	Wt/100 pcs
٢	Ø	Δ		-	
Ć	Ŷ		1/4"	100	0.9

AS 6024 EG

HEX HEAD CAP SCREW	Si
	1/4"
	1/4"
	¹ /4" x
_	¹ /4" X
	3/8"
	3/8"
	³ /8")
	³ /8" X
	3/8"
	1/2"
	1/2"
	¹ /2" X
	¹ /2" X
	¹ /2" X
	1/2"
Std Pkg & Wt/100 pcs: See char	t above.

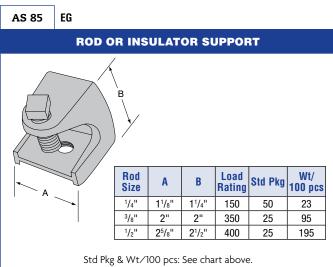
Size	Std Pkg	Wt/100 pcs
¹ /4" x ³ /4"	100	1.5
¹ /4" x 1"	100	1.8
¹ /4" x 1 ¹ /4"	100	2.1
¹ /4" x 1 ¹ /2"	100	2.4
³ /8" x ³ /4"	100	3.6
³/₀" x 1"	100	4.2
³ /8" x 1 ¹ /4"	100	4.9
³ /8" x 1 ¹ /2"	100	5.6
³ /8" x 2"	100	7.2
¹ /2" x ³ /4"	100	8.1
¹ /2" x 1"	100	9.2
¹ /2" x 1 ¹ /4"	100	10.4
¹ /2" x 1 ¹ /2"	100	11.6
¹ /2" x 1 ³ /4"	100	13.0
¹ /2" x 2"	100	14.4
above		

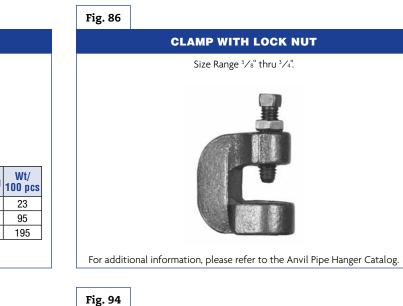
www.anvilintl.com



LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Zinc Trivalent Chromium (ZTC), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.



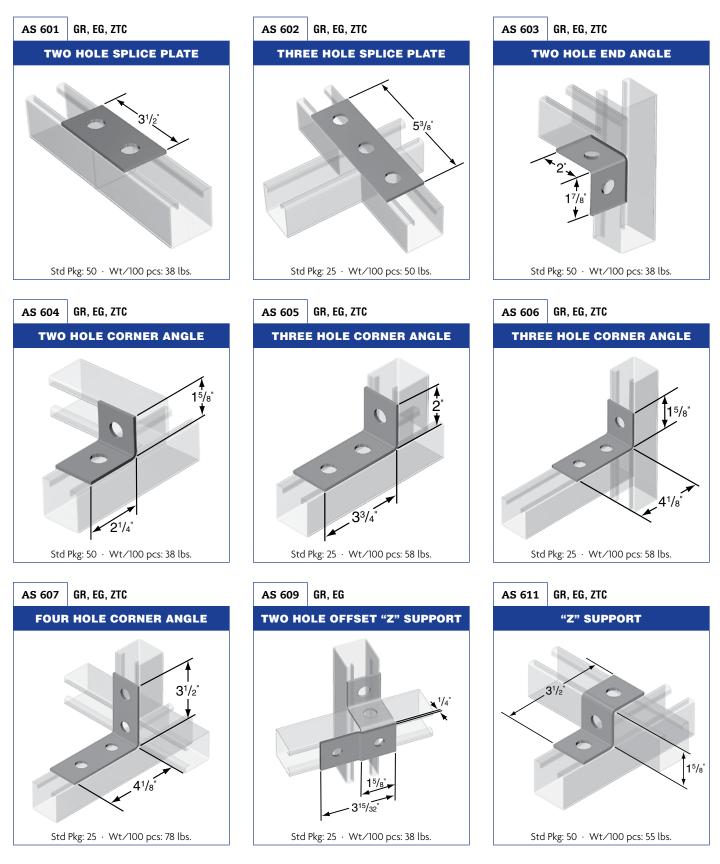




3

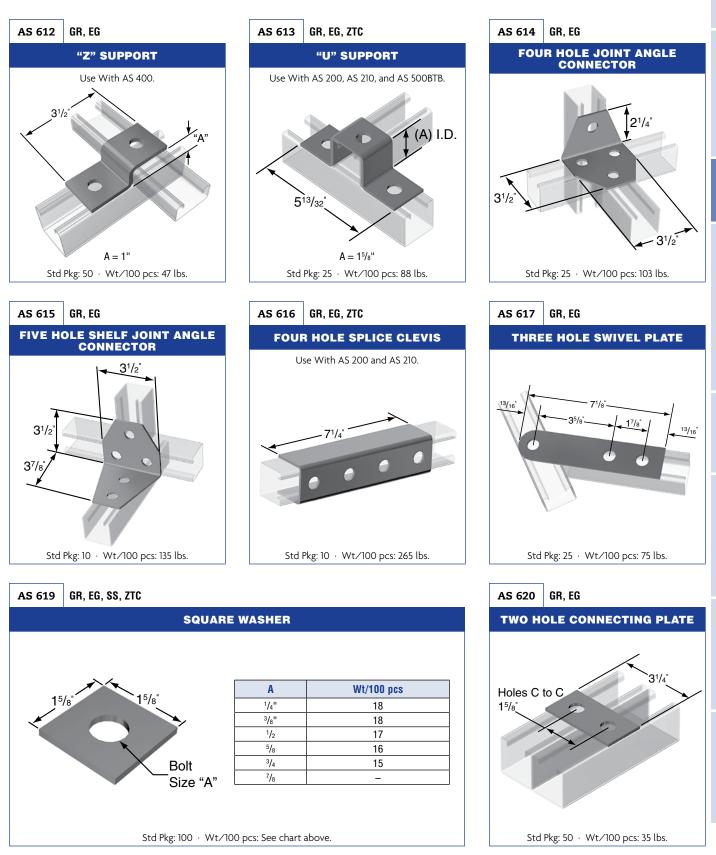


LEGEND:



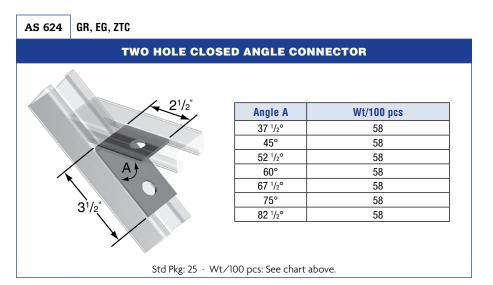


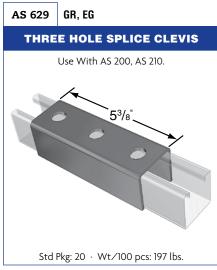
LEGEND:

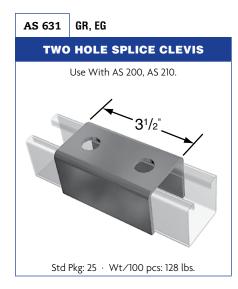


LEGEND:

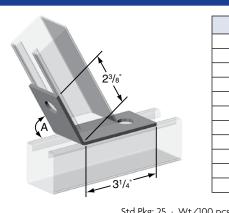
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Zinc Trivalent Chromium (ZTC), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.







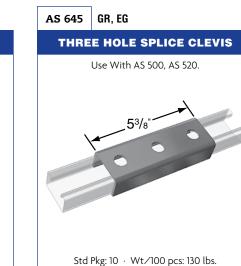
AS 633 GR, EG, ZTC



TWO HOLE OPEN ANGLE CONNECTOR

Angle A	Wt/100 pcs
82 ¹ /2°	58
75°	58
67 ¹ /2°	58
60°	58
52 ¹ /2°	58
45°	58
37 ¹ /2°	58
30°	58
22 ¹ /2°	58
15°	58
7 ¹ /2°	58

Std Pkg: 25 $\,\cdot\,$ Wt/100 pcs: See chart above.



AS 646 GR, EG FOUR HOLE SPLICE CLEVIS Use With AS 500, AS 520. 71/4"



44 AS-1.10

AS 644

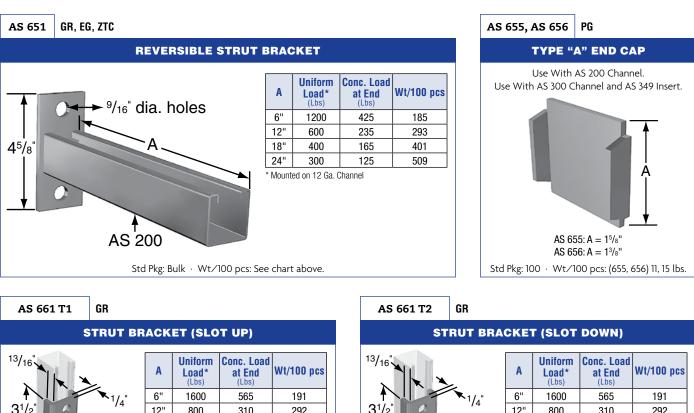
GR, EG

TWO HOLE SPLICE CLEVIS

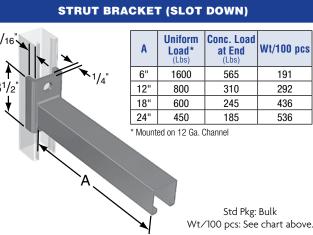
Use With AS 500, AS 520.

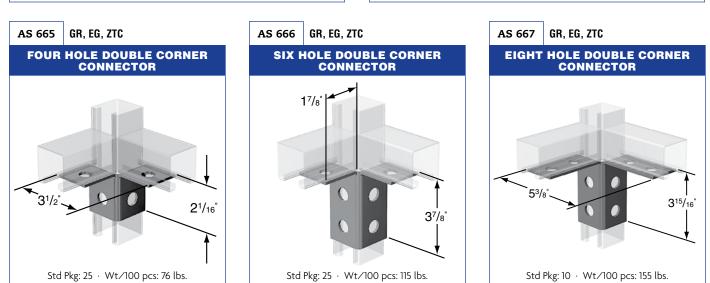
Std Pkg: 20 · Wt/100 pcs: 85 lbs.

LEGEND:



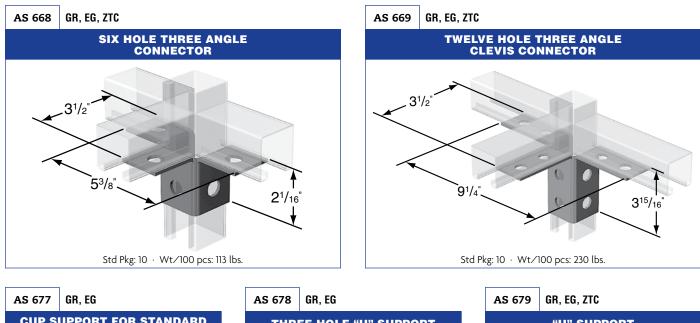


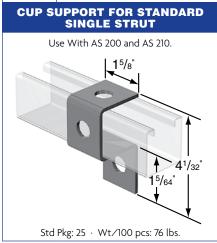




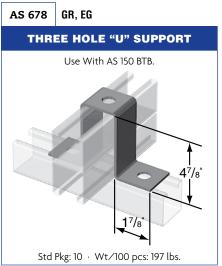
LEGEND:

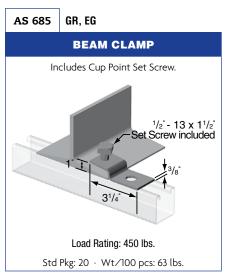
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Zinc Trivalent Chromium (ZTC), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.

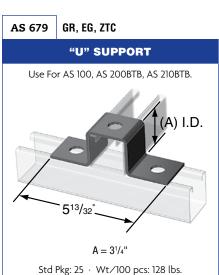




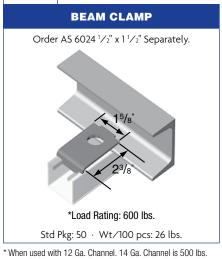






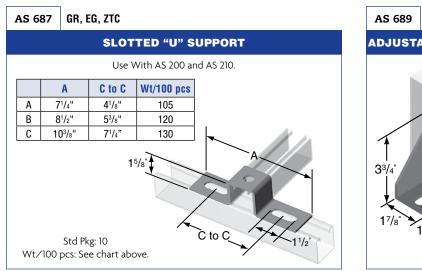


AS 686 GR, EG



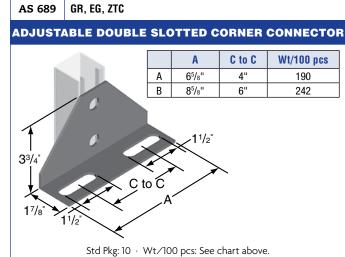
LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Zinc Trivalent Chromium (ZTC), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.

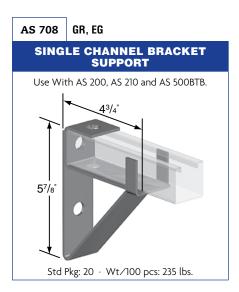


AS 710

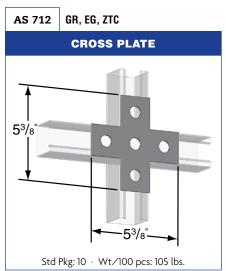
GR, EG

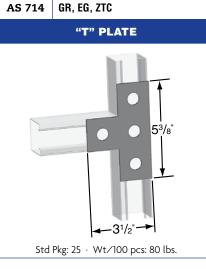


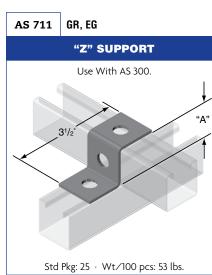
AS 715

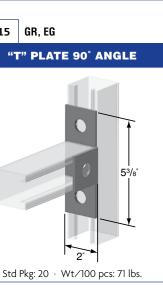


"U" SUPPORT Use With AS 300. (A) I.D. $5^{13}/_{32}$ $A = 1^{3}/_{8}$ " Std Pkg: 25 · Wt/84 pcs: 38 lbs.





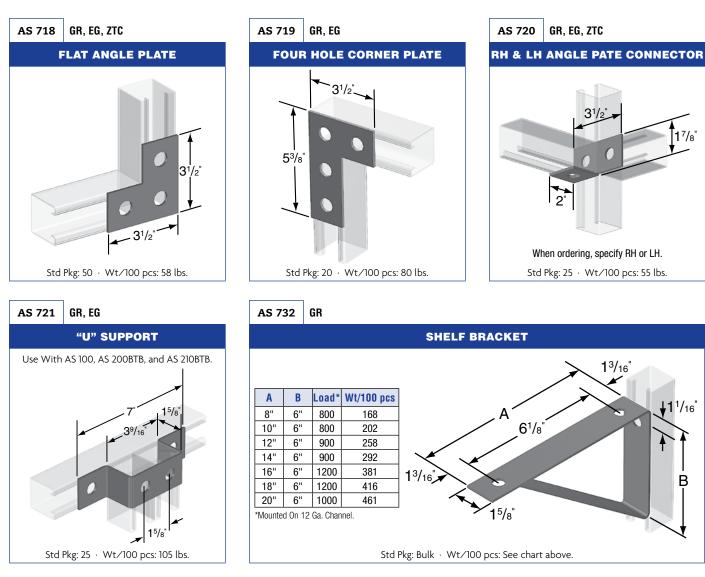


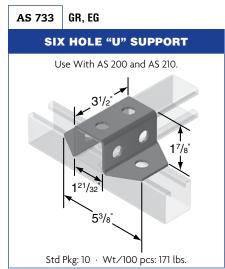


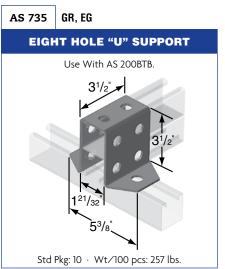


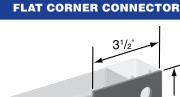
LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Zinc Trivalent Chromium (ZTC), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.

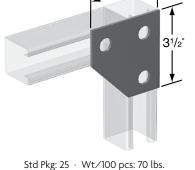








GR, EG

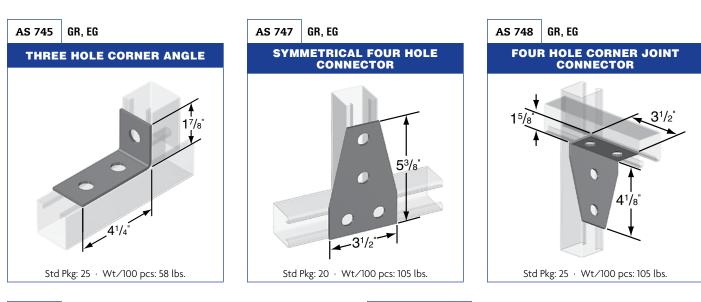


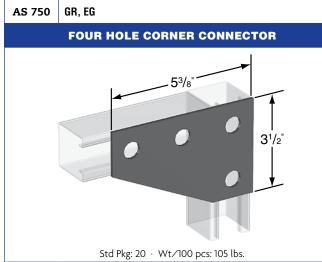


AS 744

LEGEND:

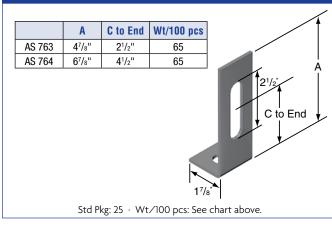
GR: Powder Coated Supr-Green **EG:** Electro-Galvanized **PG:** Pre-Galvanized **AL:** Aluminum **HG:** Hot Dipped Galvanized **PL:** Plain **SS:** Stainless Steel **ZTC:** Zinc Trivalent Chromium For Zinc Trivalent Chromium (**ZTC**), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.

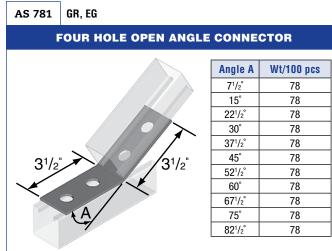




AS 763, AS 764 GR, EG



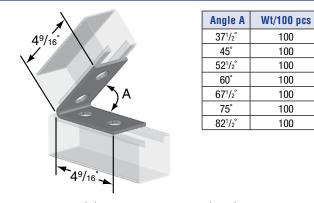




Std Pkg: 25 · Wt/100 pcs: See chart above.

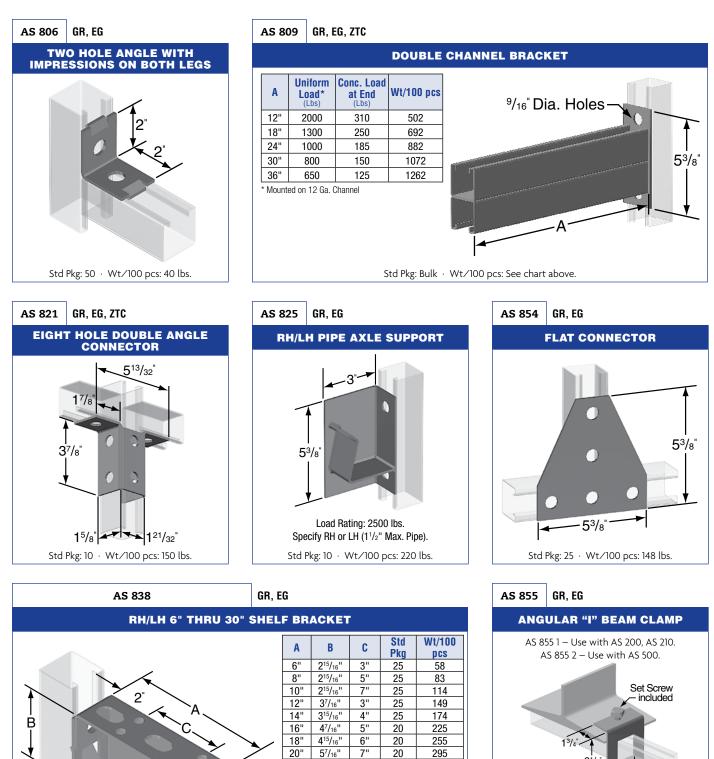
AS 793 GR, EG

FOUR HOLE CLOSED ANGLE CONNECTOR



LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Zinc Trivalent Chromium (ZTC), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.



5¹⁵/₁₆"

6⁷/16"

615/16"

77/16"

715/16"

22"

24"

26'

28"

30"

8"

5"

511/16"

6⁵/16"

7"

Uniform Load Rating 275 lbs. When Mounted on

12 Ga. Channel.

Bulk

Bulk

Bulk

Bulk

Bulk

361

396

456

479

544



31/2

Load Rating: 500 lbs.

Std Pkg: 25 · Wt/100 pcs: (1, 2) 107, 98 lbs.

50

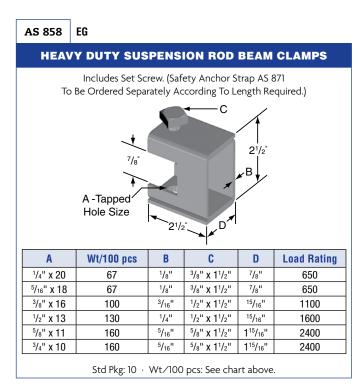
AS-1.10

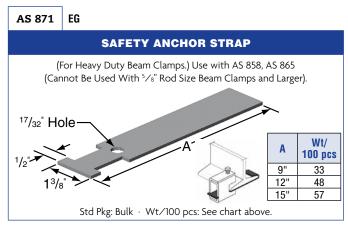
Std Pkg & Wt/100 pcs: See chart above.

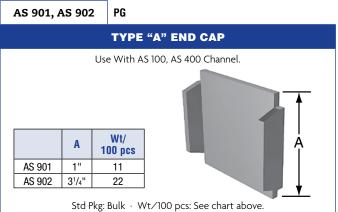
Fittings

LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Zinc Trivalent Chromium (ZTC), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.



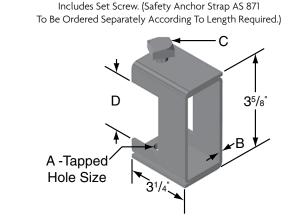




		Std F	vkg: Bulk	• Wt/100 pcs: See chart above.
A				
-	T A	N		www.anvilintl.com

AS 865 EG

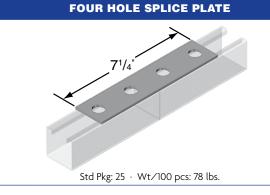
WIDE THROAT HEAVY DUTY BEAM CLAMP

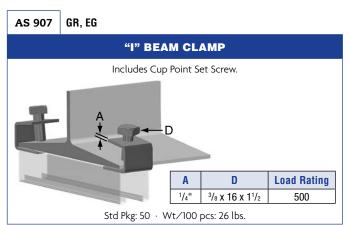


Α	Wt/100 pcs	В	C	D	Load Rating
1/4" x 20	151	³ / ₁₆ "	¹ /2" x 2	1 ¹¹ / ₁₆ "	800
³ /8" x 16	195	¹ /4"	¹ /2" x 2	1 ¹¹ / ₁₆ "	1300
¹ /2" x 13	225	⁵ / ₁₆ "	⁵/8" x 2	1 ¹¹ / ₁₆ "	1900

Std Pkg: 10 · Wt/100 pcs: See chart above.



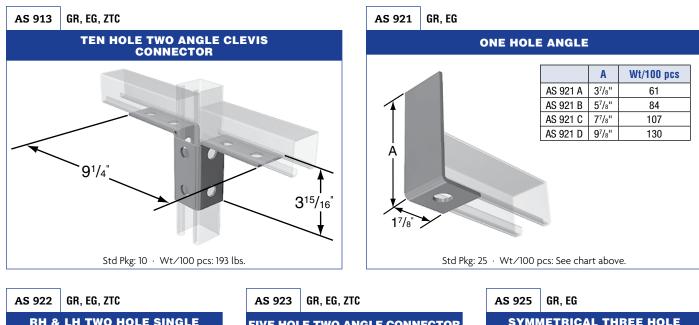


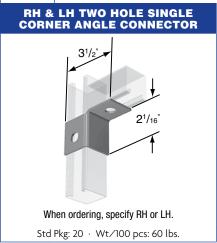


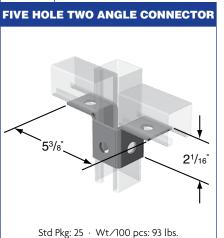


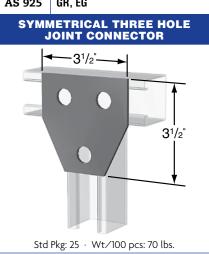
LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Zinc Trivalent Chromium (ZTC), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.







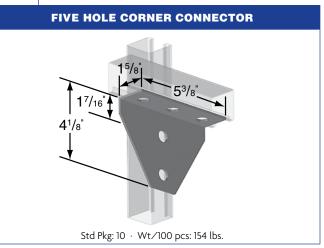


 AS 926
 GR, EG

 STRUT BRACE

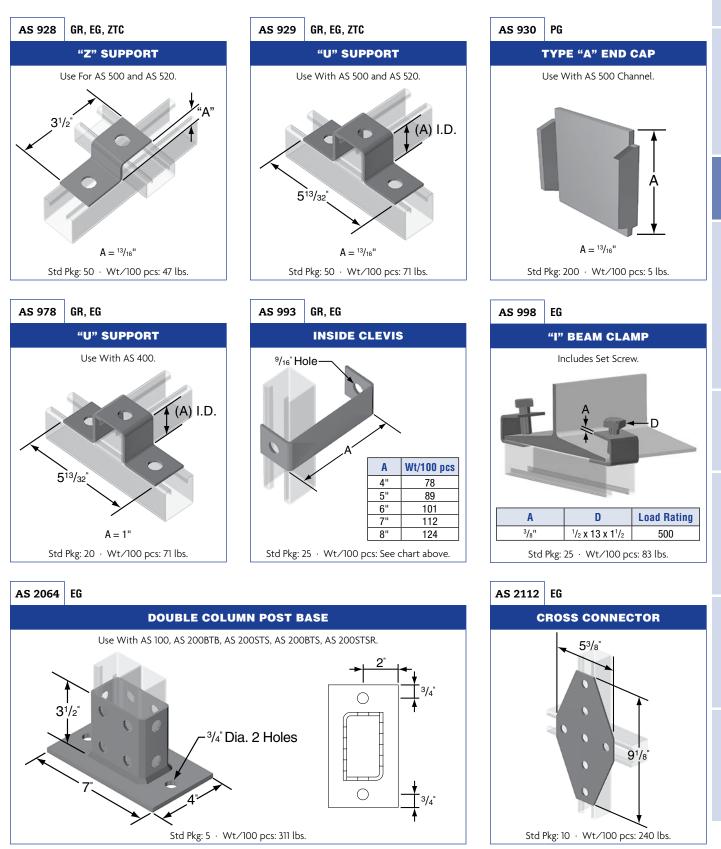
 Image: Imag

AS 927 GR, EG



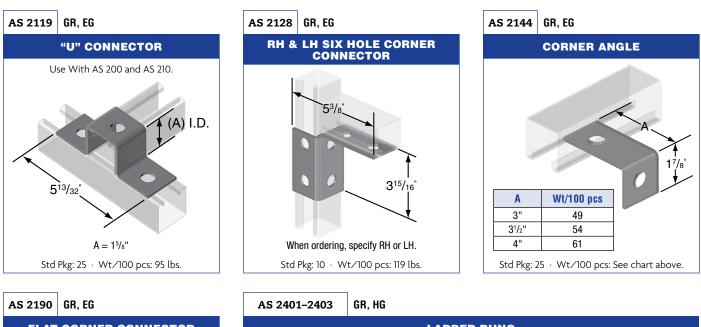


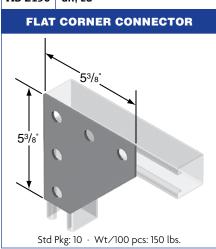
LEGEND:

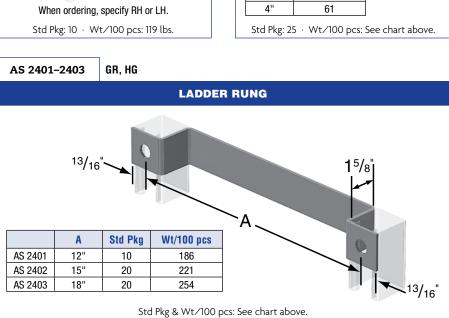


LEGEND:

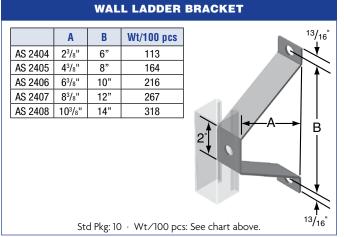
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Zinc Trivalent Chromium (ZTC), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.







AS 2404–2408 GR, HG

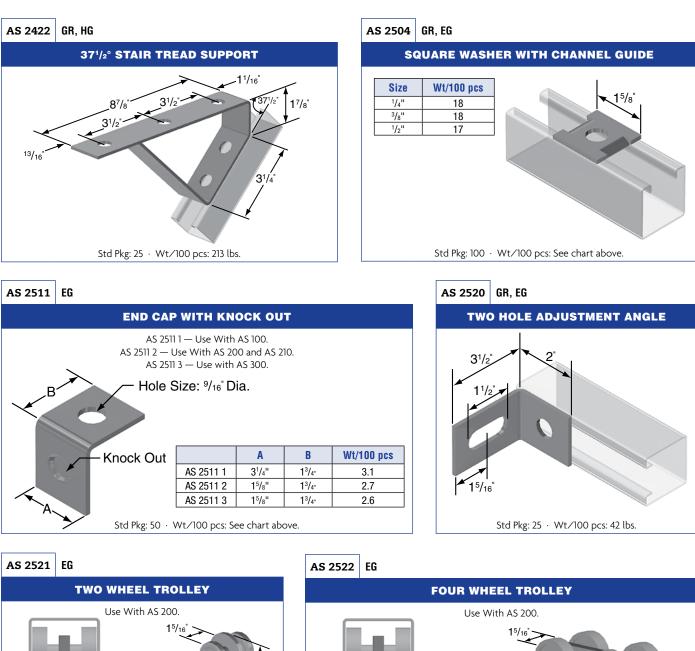


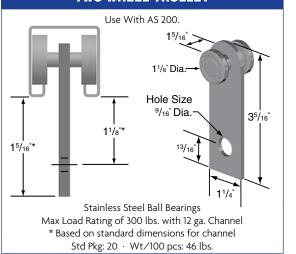
AS 2421 GR, HG

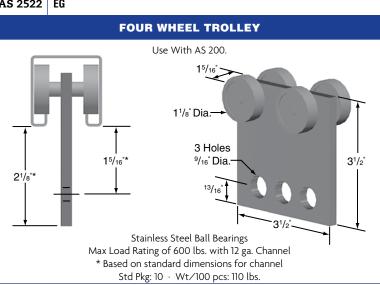
45° STAIR TREAD SUPPORT



LEGEND:

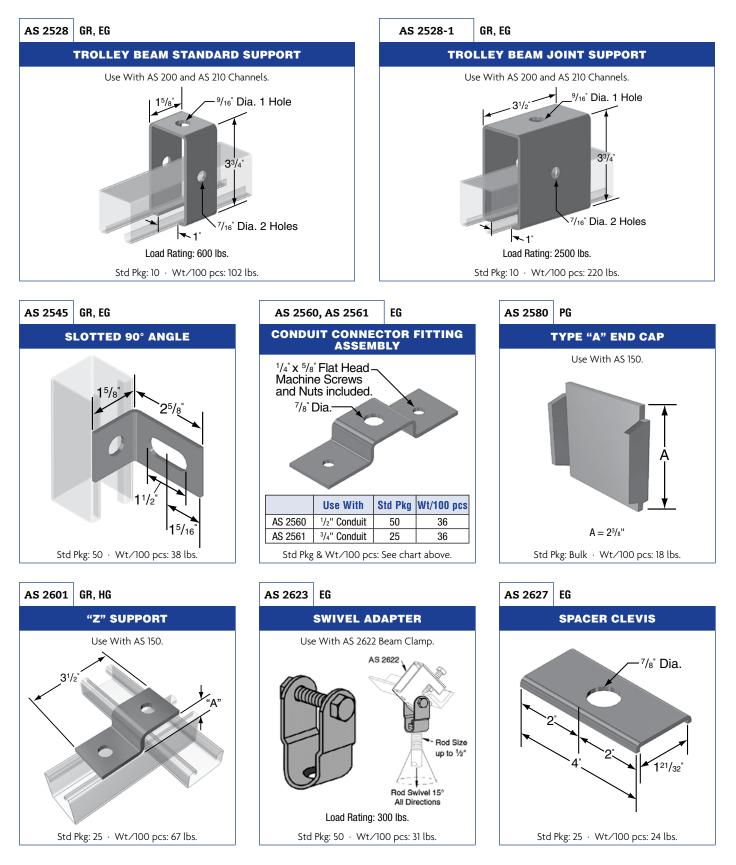






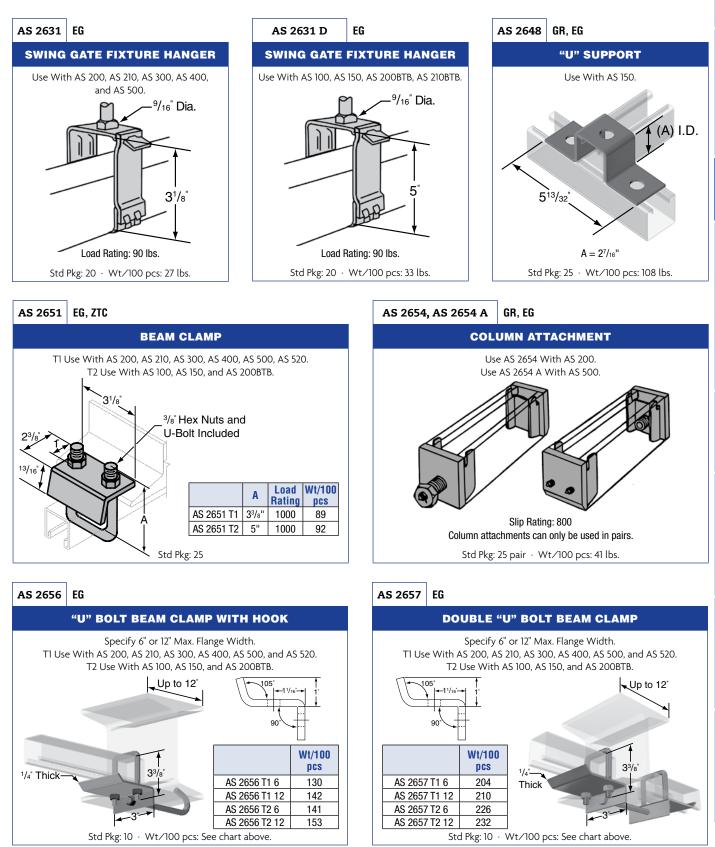


LEGEND:





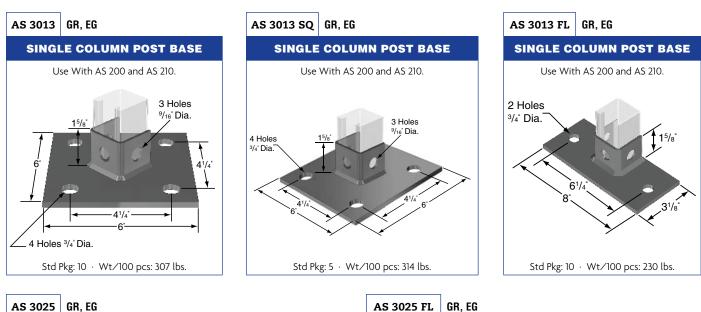
LEGEND:

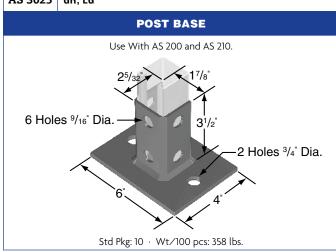




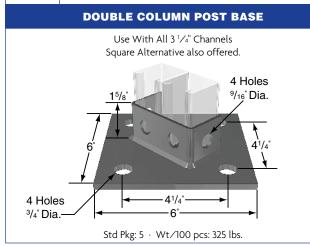
LEGEND:

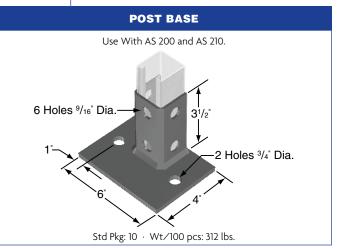
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Zinc Trivalent Chromium (ZTC), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.



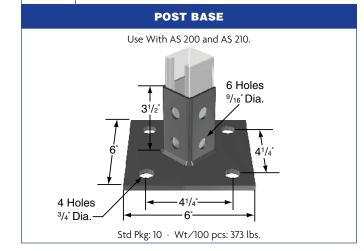


AS 3029 GR, EG





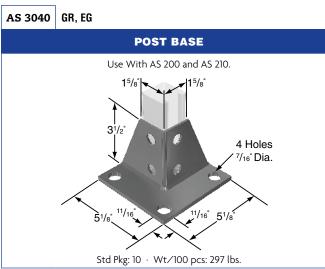
AS 3033 GR, EG, ZTC

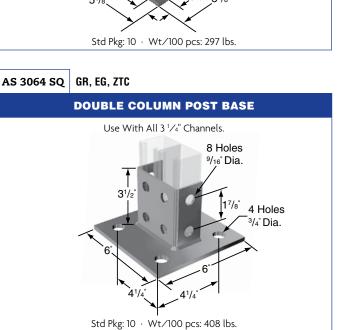


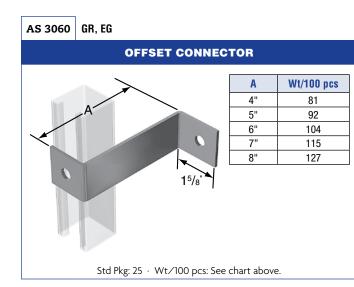


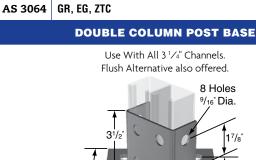
LEGEND:

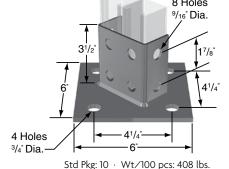
GR: Powder Coated Supr-Green **EG**: Electro-Galvanized **PG**: Pre-Galvanized **AL**: Aluminum **HG**: Hot Dipped Galvanized **PL**: Plain **SS**: Stainless Steel **ZTC**: Zinc Trivalent Chromium For Zinc Trivalent Chromium (**ZTC**), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.





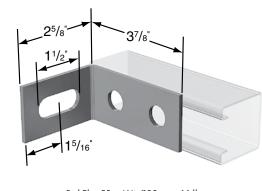




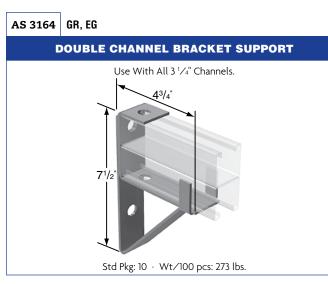


AS 3049 GR, EG

TWO HOLE SLOTTED 90° CORNER CONNECTOR



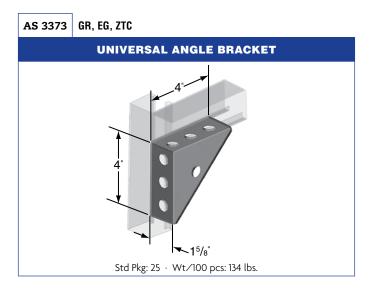
Std Pkg: 25 $\,\cdot\,$ Wt/100 pcs: 66 lbs.





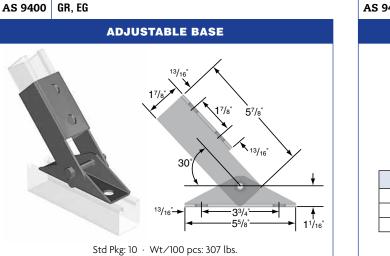
LEGEND:

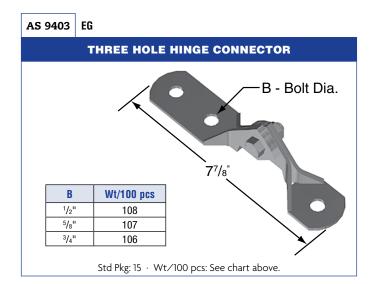
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Zinc Trivalent Chromium (ZTC), refer to pages 80-86 in the Specialty Strut Section. For Load Rating, see page 92.



AS 6153 Red, White SAFETY END CAP Wt/100 pcs Size **Use With** 1 AS 100 5.0 2 AS 200, AS 210 2.8 3 AS 300 2.5 5 AS 500 2.0 Std Pkg: 100 · Wt/100 pcs: See chart above.

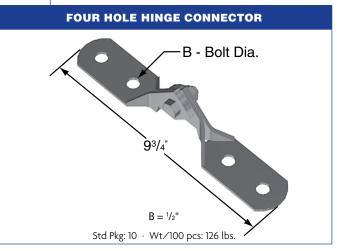






B Wt/100 pcs 5/8" 88 3/4" 86

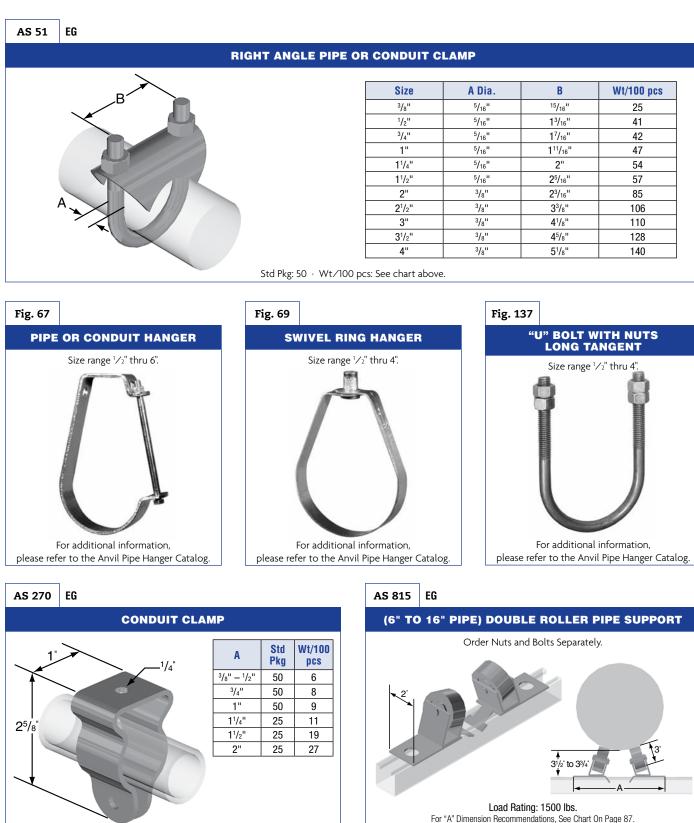
AS 9404 EG





LEGEND:

GR: Powder Coated Supr-Green **EG**: Electro-Galvanized **PG**: Pre-Galvanized **AL**: Aluminum **HG**: Hot Dipped Galvanized **PL**: Plain **SS**: Stainless Steel **ZTC**: Zinc Trivalent Chromium (**ZTC**), refer to pages 84 and 85 in the Specialty Strut Section.



Std Pkg & Wt/100 pcs: See chart above.

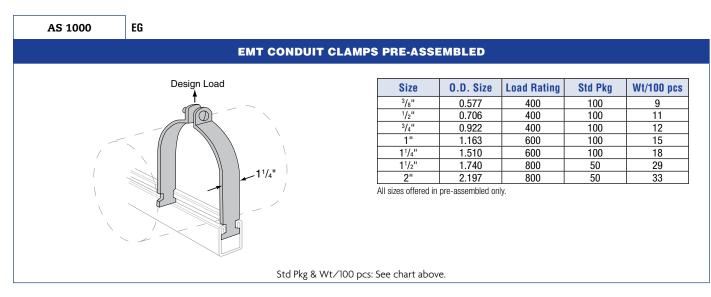


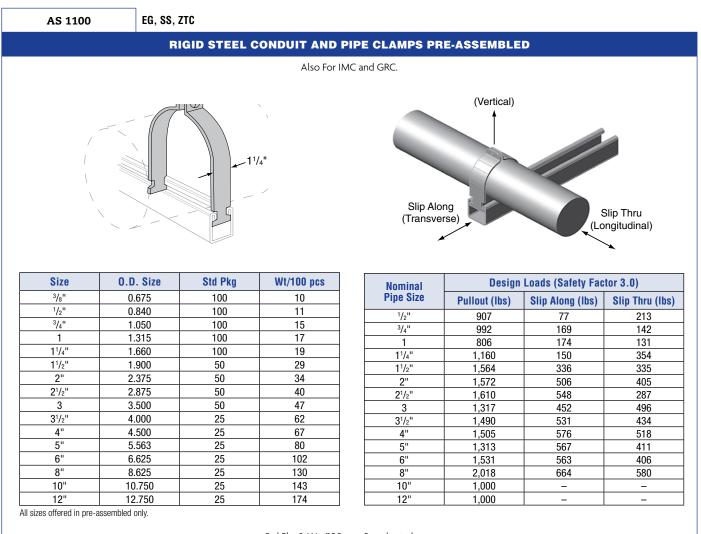
www.anvilintl.com

Std Pkg: 5 Pr. · Wt/100 pcs: 680 lbs.

LEGEND:

GR: Powder Coated Supr-Green **EG:** Electro-Galvanized **PG:** Pre-Galvanized **AL:** Aluminum **HG:** Hot Dipped Galvanized **PL:** Plain **SS:** Stainless Steel **ZTC:** Zinc Trivalent Chromium (**ZTC**), refer to pages 84 and 85 in the Specialty Strut Section.



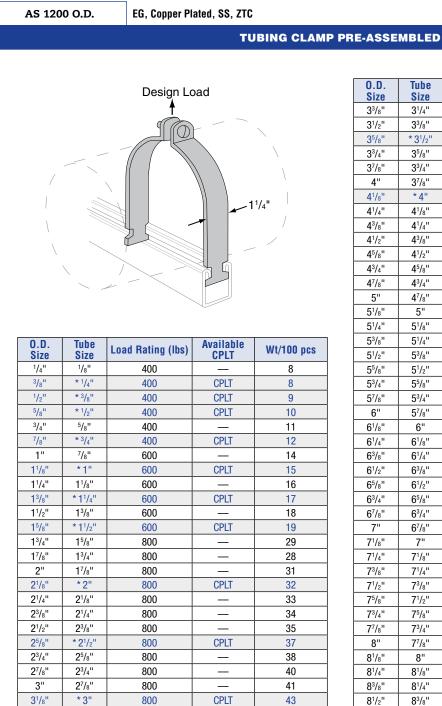


Std Pkg & Wt/100 pcs: See chart above.



LEGEND:

GR: Powder Coated Supr-Green **EG**: Electro-Galvanized **PG**: Pre-Galvanized **AL**: Aluminum **HG**: Hot Dipped Galvanized **PL**: Plain **SS**: Stainless Steel **ZTC**: Zinc Trivalent Chromium (**ZTC**), refer to pages 84 and 85 in the Specialty Strut Section.



0.0	Tuba		Austlahla	
O.D. Size	Tube Size	Load Rating (lbs)	Available CPLT	Wt/100 pcs
3 ³ /8"	3 ¹ /4"	800		46
3 ¹ / ₂ "	3 ³ /8"	800		47
35/8"	* 31/2"	800	CPLT	56
3 ³ /4"	35/8"	800		58
37/8"	33/4"	1000		60
4"	37/8"	1000		62
4 ¹ / ₈ "	* 4"	1000	CPLT	62
4 ¹ / ₄ "	4 ¹ / ₈ "	1000		64
4 ³ /8"	4 ¹ / ₄ "	1000		66
4 ¹ / ₂ "	4 ³ /8"	1000		67
4 ⁵ /8"	4 ¹ / ₂ "	1000		70
4 ³ / ₄ "	4 ⁵ /8"	1000		72
4 ⁷ /8"	4 ³ / ₄ "	1000		73
5"	4 ⁷ /8"	1000		74
5 ¹ /8"	5"	1000		76
5 ¹ /4"	5 ¹ /8"	1000		77
5 ³ /8"	5 ¹ /4"	1000		78
5 ¹ /2"	5 ³ /8"	1000		79
5 ⁵ /8"	5 ¹ /2"	1000		88
5 ³ /4"	5 ⁵ /8"	1000		90
5 ⁷ /8"	5 ³ /4"	1000		92
6"	5 ⁷ /8"	1000		94
6 ¹ /8"	6"	1000		96
6 ¹ /4"	6 ¹ /8"	1000		98
6 ³ /8"	6 ¹ /4"	1000		99
6 ¹ / ₂ "	6 ³ /8"	1000		100
6 ⁵ /8"	6 ¹ /2"	1000		102
6 ³ /4"	6 ⁵ /8"	1000		104
6 ⁷ /8"	6 ³ /4"	1000		106
7"	67/8"	1000		108
7 ¹ /8"	7"	1000		110
7 ¹ /4"	7 ¹ /8"	1000		112
7 ³ /8"	7 ¹ /4"	1000		114
7 ¹ /2"	7 ³ /8"	1000		116
75/8"	7 ¹ /2"	1000		117
7 ³ /4"	75/8"	1000		119
7 ⁷ /8"	7 ³ /4"	1000		121
8"	77/8"	1000		123
8 ¹ /8"	8"	1000		125
8 ¹ / ₄ "	8 ¹ /8"	1000		126
8 ³ / ₈ "	8 ¹ /4"	1000		128
8 ¹ / ₂ "	8 ³ /8"	1000		129
85/8"	8 ¹ / ₂ "	1000		130

All sizes are offered in pre-assembled only. * 1/4" - 4" Nominal CU Wtr Tube Sizes

45

Std Pkg & Wt/100 pcs: See chart above.



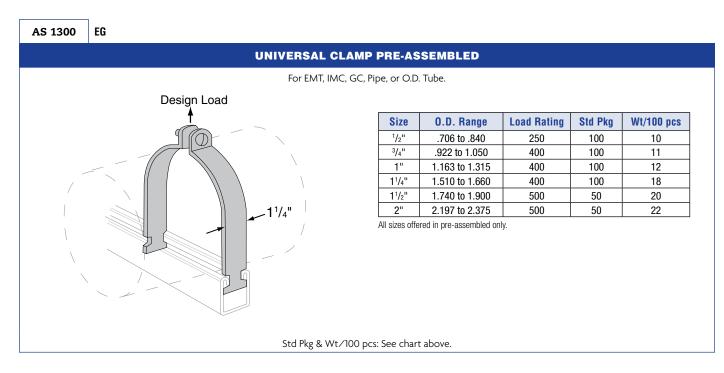
800

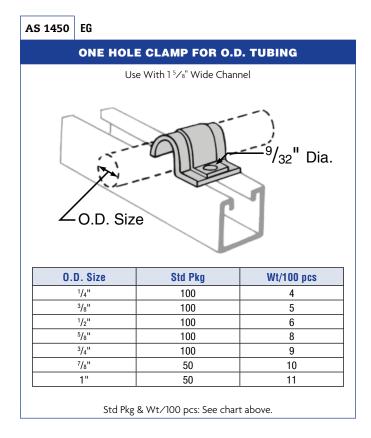
31/8"

31/4"

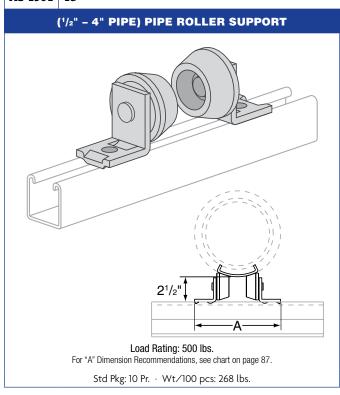
LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium (ZTC), refer to pages 84 and 85 in the Specialty Strut Section.





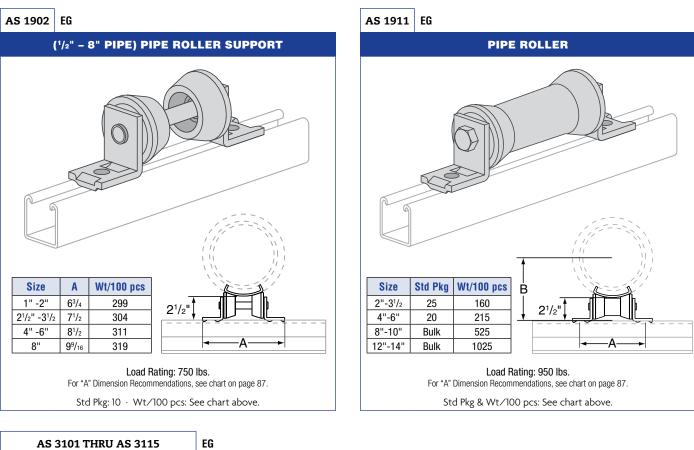
AS 1901 EG





LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium (ZTC), refer to pages 84 and 85 in the Specialty Strut Section.



AS 3101 THRU AS 3115	EG							
ONE PIECE CABLE AND CONDUIT CLAMP								
		No.	Size	Α	В	C	Std Pkg	Wt/100 pcs
		AS 3101	³ /8"	⁷ / ₁₆ "	1 ⁵ /8"	14	100	6
		AS 3102	1/2"	⁹ / ₁₆ "	1 ³ /4"	14	100	7
		AS 3103	3/4"	1 ³ / ₁₆ "	2"	14	100	12
		AS 3104	1"	1 ¹ / ₁₆ "	2 ¹ /4"	14	100	15
		AS 3105	1 ¹ /4"	1 ⁵ / ₁₆ "	2 ¹ /2"	14	100	19
		AS 3106	1 ¹ /2"	1 ⁹ /16"	2 ³ /4"	14	100	20
		AS 3107	1 ³ /4"	1 ¹³ / ₁₆ "	3"	12	100	25
	m	AS 3108	2"	2 ¹ / ₁₆ "	31/4"	12	100	35
		AS 3109	2 ³ /8"	27/16"	35/8"	12	75	41
		AS 3110	2 ³ /4"	2 ¹³ /16"	4"	12	75	60
пп		AS 3111	3 ¹ /4"	35/16"	4 ¹ / ₂ "	12	75	64
		AS 3112	33/4"	313/16"	5"	12	50	91
		AS 3113	4"	4 ¹ / ₁₆ "	5 ¹ /4"	12	40	100
│		AS 3114	4 ³ /8"	4 ⁷ / ₁₆ "	5 ⁵ /8"	12	30	115
B		AS 3115	4 ³ / ₄ "	4 ¹³ / ₁₆ "	6"	12	30	125
	C - A							
Std Pkg & Wt/100 pcs: See chart above.								

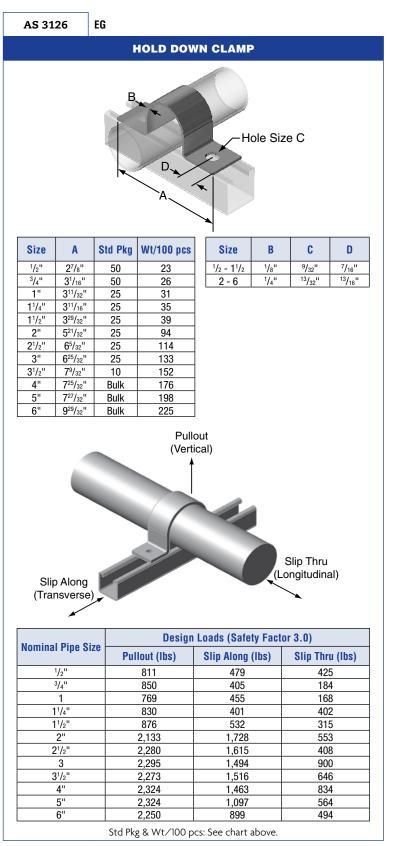
ANVIL-STRUT

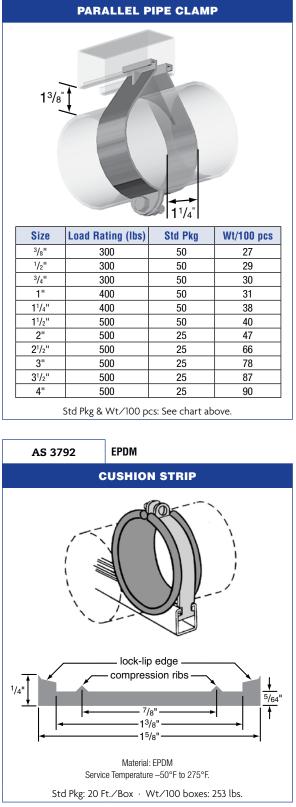
LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium (ZTC), refer to pages 84 and 85 in the Specialty Strut Section.

AS 3138

EG







AS 0660D

AS 0820D

AS 0980D

5¹/8"

6¹/8"

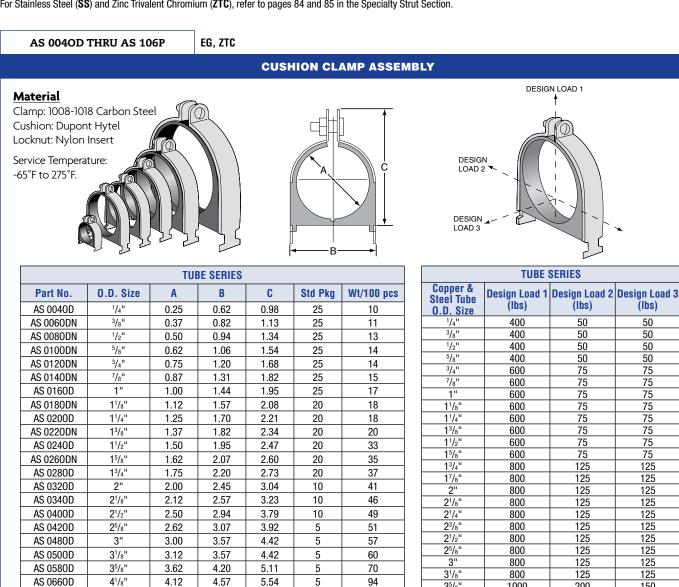
5.12

6.12

PIPE & CONDUIT SUPPORT

LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Stainless Steel (SS) and Zinc Trivalent Chromium (ZTC), refer to pages 84 and 85 in the Specialty Strut Section.



PIPE SERIES							
Part No.	O.D. Size	Α	В	C	Std Pkg	Wt/100 pcs	
AS 009P	¹ / ₄ " Pipe	0.54	0.98	1.34	25	13	
AS 011P	³ /8" Pipe	0.67	1.13	1.54	25	14	
AS 014P	1/2" Pipe	0.84	1.29	1.82	25	15	
AS 017P	³ / ₄ " Pipe	1.05	1.50	2.08	20	17	
AS 021P	1" Pipe	1.31	1.76	2.34	20	19	
AS 027P	1 ¹ /4" Pipe	1.66	2.17	2.73	20	35	
AS 0300DP	1 ¹ /2" Pipe	1.90	2.35	2.86	20	39	
AS 0380DP	2" Pipe	2.37	2.82	3.67	10	47	
AS 0460DP	21/2" Pipe	2.87	3.32	4.17	5	55	
AS 0560DP	3" Pipe	3.50	3.95	4.79	5	55	
AS 0640DP	31/2" Pipe	4.00	4.45	5.42	5	88	
AS 0720DP	4" Pipe	4.50	4.95	5.92	5	110	
AS 089P	5" Pipe	5.56	6.01	6.92	5	130	
AS 106P	6" Pipe	6.62	7.07	8.23	5	140	

5.57

6.57

6.54

7.54

5

5

125

130

PIPE SERIES							
Pipe Sizes (Nominal)	Design Load 1 (lbs)	Design Load 2 (lbs)	Design Load 3 (lbs)				
1/4"	400	50	50				
³ /8"	600	75	75				
1/2"	600	75	75				
3/4"	600	75	75				
1"	600	75	75				
1 ¹ /4"	800	125	125				
1 ¹ /2"	800	125	125				
2"	800	125	125				
2 ¹ /2"	800	125	125				
3"	1000	200	150				
3 ¹ /2"	1000	200	150				
4"	1000	200	150				
5"	1000	200	150				
6"	1000	200	150				

200

200

200

150

150

150

1000

1000

1000

35/8"

41/8"

6¹/8'

Std Pkg & Wt/100 pcs: See chart above.

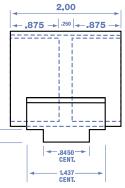
KLO-SHURE®

KLO-SHURE® STRUT MOUNTED INSULATION COUPLINGS WITH STRUT CLAMP

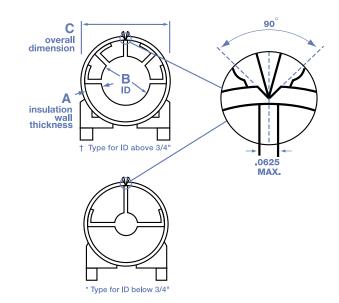
Klo-Shure® Strut Mounted parts include the Klo-Shure® Coupling, clamp halves with welded fastener and locknut. Used by permission. Material: Clamp: 1008-1018 Carbon Steel; Coupling: High Strength TPO Plastic

Approvals: UL 2043 Fire Test for Heat and Visible Smoke Release • 25/50 Flame Spread/Smoke Development Index





Α		В	C	
	Part No.	Klo-Shure ID – Tube OD	Overall Dimension	Std Pkg
	AS 23025	1/4" ID	1.12	40
	AS 23037	³ /8" ID	1.25	25
	AS 23050	1/2" ID	1.37	20
Klo-Shure	AS 23062	⁵/8" ID	1.50	20
Strut Mounted	AS 23075	³ /4" ID	1.62	15
Coupling	AS 23087	⁷ /8" ID	1.75	15
for 3/8" wall	AS 23100	1" ID	1.87	15
insulation	AS 23112	1 ¹ /8" ID	2.00	15
	AS 23137	1 ³ /8" ID	2.25	15
	AS 23162	1 ⁵ /8" ID	2.50	10
	AS 23212	21/8" ID	3.00	10
	AS 24037	³ /8" ID	1.50	25
	AS 24050	1/2" ID	1.62	20
	AS 24062	⁵ /8" ID	1.75	20
	AS 24075	³ /4" ID	1.87	15
	AS 24087	⁷ /8" ID	2.00	15
Klo-Shure	AS 24100	1" ID	2.12	15
Strut Mounted	AS 24112	1 ¹ /8" ID	2.25	15
Coupling	AS24137	1 ³ /8" ID	2.50	15
for 1/2" wall insulation	AS 24162	1 ⁵ /8" ID	2.75	10
Insulation	AS 24212	21/8" ID	3.25	10
	AS 24262	2 ⁵ /8" ID	3.75	10
	AS 24312	31/8" ID	4.25	10
	AS 24362	35/8" ID	4.75	10
	AS 24412	41/8" ID	5.25	10
	AS 26025	1/4" ID	1.87	20
	AS 26037	³ /8" ID	2.00	20
	AS 26050	1/2" ID	2.12	15
	AS 26062	⁵ /8" ID	2.25	15
	AS 26075	³ /4" ID	2.37	15
Klo-Shure	AS 26087	⁷ /8" ID	2.50	10
Strut Mounted Coupling for 3/4" wall	AS 26112	1 ¹ /8" ID	2.75	10
	AS 26137	1 ³ /8" ID	3.00	10
insulation	AS 26162	1 ⁵ /8" ID	3.25	10
insulation	AS 26212	21/8" ID	3.75	10
	AS 26262	2 ⁵ /8" ID	4.25	10
	AS 26312	31/8" ID	4.75	10
	AS 26362	3 ⁵ /8" ID	5.25	10
	AS 26412	4 ¹ /8" ID	5.75	10



NOTE:

Klo-Shure[®] ID equals copper tube OD. Chart indicates coupling sizes currently available from Klo-Shure[®]. Service Temperature –65°F to 275°F.

Α		В	C	
	Part No.	Klo-Shure ID – Tube OD	Overall Dimension	Std Pkg
	AS 28062	5/8" ID	2.75	10
	AS 28087	⁷ /8" ID	3.00	10
Klo-Shure	AS 28112	1 ¹ /8" ID	3.75	10
Strut Mounted	AS 28137	1 ³ /8" ID	3.50	10
Coupling	AS 28162	1 ⁵ /8" ID	3.75	10
for 1" wall	AS 28212	2 ¹ /8" ID	4.25	10
insulation	AS 28262	2 ⁵ /8" ID	4.75	10
	AS 28312	31/8" ID	5.25	10
	AS 28362	3 ⁵ /8" ID	5.75	10
	AS 29087	⁷ /8" ID	4.00	10
Klo-Shure	AS 29112	1 ¹ /8" ID	4.25	10
Strut Mounted	AS 29137	1 ³ /8" ID	4.50	10
Coupling for 11/2" wall	AS 29162	1 ⁵ /8" ID	4.75	10
insulation	AS 29212	21/8" ID	5.25	10
Insulation	AS 29312	31/8" ID	6.25	10



KLO-SHURE® STRUT MOUNTED INSULATION COUPLINGS WITH NON METALLIC STRUT CLAMP

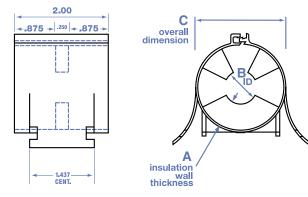
Klo-Shure® lock top Strut Mounted parts include the Klo-Shure® Coupling halves with non metal clamps. Used by permission. Approvals: UL 2043 Fire Test for Heat and Visible Smoke Release • 25/50 Flame Spread/Smoke Development Index





NOTE:

Klo-Shure[®] ID equals copper tube OD. Chart indicates coupling sizes currently available from Klo-Shure[®]. Service Temperature –65°F to 275°F.



A		В	C	
	Part No.	Klo-Shure ID – Tube OD	Overall Dimension	Std Pkg
	AS 4050-PC	1/2" ID	1.62	25
	AS 4062-PC	⁵ /8" ID	1.75	25
Klo-Shure Strut Mounted Coupling	AS 4087-PC	⁷ /8" ID	2.00	25
(Non Metallic)	AS 4112-PC	1 ¹ /8" ID	2.25	25
for 1/2" wall insulation	AS 4137-PC	1 ³ /8" ID	2.50	25
	AS 4162-PC	1 ⁵ /8" ID	2.75	25
	AS 4212-PC	21/8" ID	3.25	25
	AS 6062-PC	⁵ /8" ID	2.25	25
Klo-Shure Strut Mounted Coupling	AS 6087-PC	⁷ /8" ID	2.50	25
(Non Metallic) for ³ /4" wall insulation	AS 6112-PC	11/8" ID	2.75	25
	AS 6137-PC	1 ³ /8" ID	3.00	25
	AS 8087-PC	⁷ /8" ID	3.00	25
	AS 8112-PC	11/8" ID	3.25	25
Klo-Shure Strut Mounted Coupling	AS 8137-PC	1 ³ /8" ID	3.50	25
(Non Metallic) for 1" wall insulation	AS 8162-PC	1 ⁵ /8" ID	3.75	25
	AS 8212-PC	21/8" ID	4.25	25
	AS 8262-PC	2 ⁵ /8" ID	4.75	25



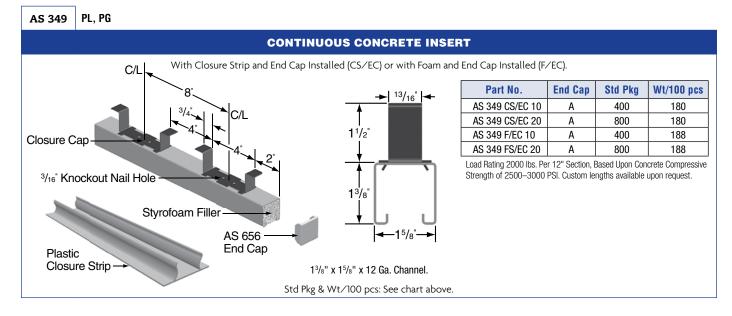
CONCRETE INSERTS

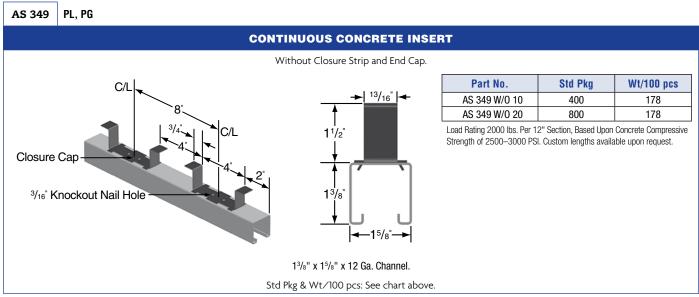
LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium







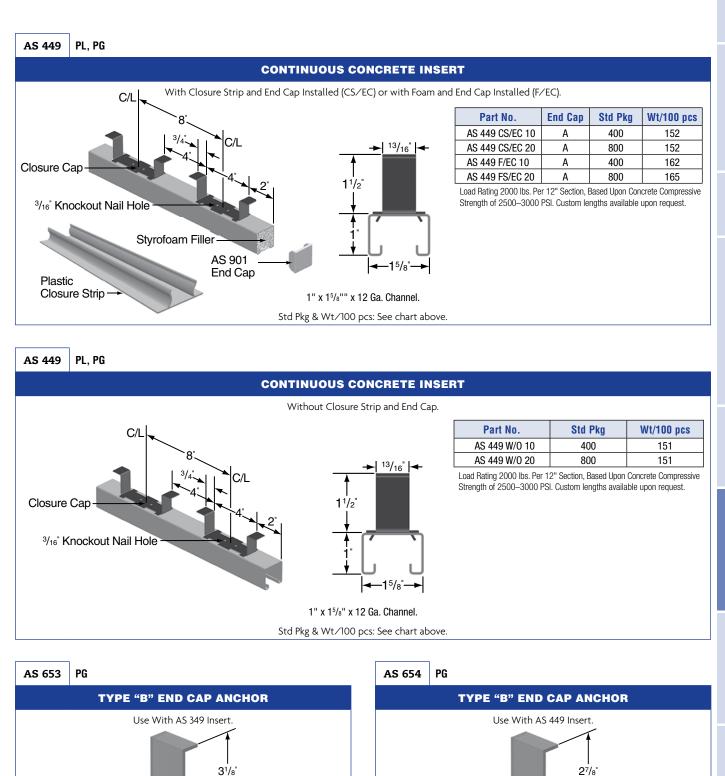




CONCRETE INSERT

LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium



Std Pkg: 100 · Wt/100 pcs: 14 lbs.

3¹/8

415

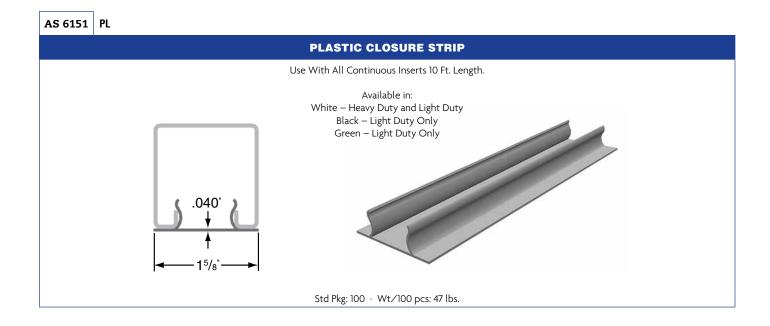
65

Std Pkg: 50 · Wt/100 pcs: 12 lbs.

CONCRETE INSERTS

LEGEND:

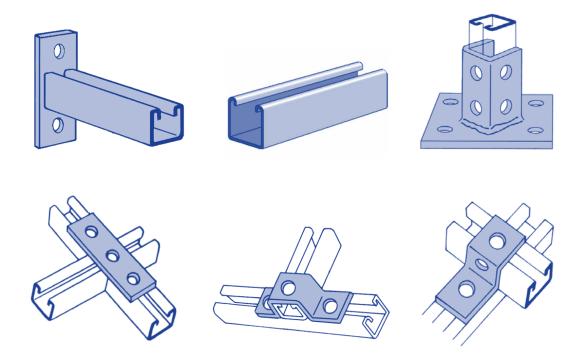
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium





SPECIALTY STRUT CHANNELS & ACCESSORIES

Stainless Steel \cdot Zinc Trivalent Chromium \cdot Hot Dipped Galvanized



Due to the volatile nature of the products listed in the "Specialty Strut" Section, prices are subject to change without notice. Contact your local Anvil Representative or local Anvil office for current list price.



LEGEND:

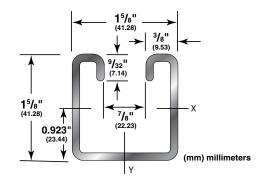
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium

AS 200 SS 1⁵/8" x 1⁵/8"

12 Gauge Channel — wt./100 ft. - 194#

Stocked in 304 Stainless Steel, in both 10 and 20 ft. lengths.

*316 Stainless Steel available upon request.



 ${\sf I}={\sf Moment} \text{ of Inertia } {\sf S}={\sf Section} \; {\sf Modulus} \; \; {\sf r}={\sf Radius} \; {\sf of} \; {\sf Gyration}$

PROPERTIES OF SECTION

																,
	Wt./Ft. Area of Sectio			f Section	X-X Axis				Y-Y Axis							
	Lbs	kg	Sq. In.	Sq. Cm.	l in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.	I in⁴	<i>I cm</i> ⁴	S in ³	<i>S cm</i> ³	r in.	r cm.
AS 200 SS	1.94	0.88	0.544	3.510	0.180	7.492	0.195	3.195	0.575	1.461	0.233	9.698	0.287	4.703	0.655	1.664
AS 200BTB SS	3.88	1.76	1.088	7.019	0.896	37.294	0.570	9.341	0.908	2.306	0.466	19.396	0.574	9.406	0.655	1.664

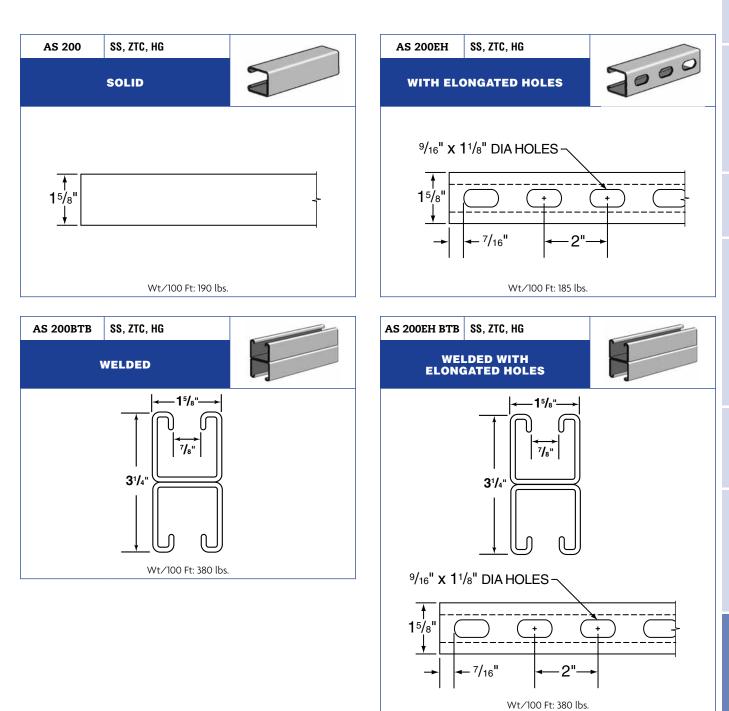
	AS 200 SS BEAM AND COLUMN LOADS											
Sna	n or	Anvil-Strut™	Max L	oad of			Static Bean	n Load (X-X A	xis)			
	umn	Catalog #	Column @ (Loaded .G.	Allowable Unif 25,000 PSI (17			tion @ 1758 Kg/cm²)	Uniforn @ ¹ /		Uniforn @ ¹ /	
In	mm		Lbs	kg	Lbs	kg	In	тт	Lbs	kg	Lbs	kg
12	305	AS 200 SS	7,109	3,225	3,249	1,474	0.014	0.356	**	**	**	**
12	305	AS 200 BTB SS	14,862	6,741	2,610 ***	1,184	0.008	0.203	**	**	**	**
18	457	AS 200 SS	6,549	2,971	2,166	982	0.031	0.787	**	**	**	**
10	457	AS 200 BTB SS	14,402	6,533	2,610 ***	1,184	0.018	0.457	**	**	**	**
24	610	AS 200 SS	5,938	2,693	1,625	737	0.055	1.397	**	**	**	**
24	010	AS 200 BTB SS	13,919	6,314	2,610 ***	1,184	0.032	0.813	**	**	**	**
30	762	AS 200 SS	5,337	2,421	1,300	590	0.086	2.184	**	**	1,257	570
30	702	AS 200 BTB SS	13,473	6,111	2,610 ***	1,184	0.050	1.270	**	**	**	**
36	914	AS 200 SS	4,771	2,164	1,083	481	0.124	3.150	**	**	873	396
30	914	AS 200 BTB SS	13,090	5,938	2,610 ***	1,184	0.072	1.829	**	**	**	**
42	1.067	AS 200 SS	4,242	1,924	928	421	0.169	4.293	**	**	641	291
42	1,007	AS 200 BTB SS	12,771	5,793	2,610 ***	1,184	0.099	2.515	**	**	**	**
48	1,219	AS 200 SS	3,745	1,699	812	368	0.220	5.588	737	334	491	223
40	1,219	AS 200 BTB SS	12,511	5,675	1,374	623	0.129	3.277	**	**	**	**
60	1,524	AS 200 SS	3,012	1,366	650	295	0.344	8.738	471	214	314	142
00	1,524	AS 200 BTB SS	11,685	5,300	1,899	861	0.202	5.131	**	**	1,566	710
72	1.829	AS 200 SS	2,514	1,140	542	246	0.496	12.598	327	148	218	99
12	1,029	AS 200 BTB SS	10,078	4,571	1,582	718	0.291	7.391	**	**	1,087	493
84	2.134	AS 200 SS	2,136	969	464	210	0.675	17.145	240	109	160	73
04	2,134	AS 200 BTB SS	8,180	3,710	1,356	615	0.396	10.058	1,199	544	799	362
96	2.438	AS 200 SS	1,834	832	406	184	0.882	22.403	184	83	123	56
90	2,430	AS 200 BTB SS	6,291	2,854	1,187	538	0.517	13.132	917	416	611	277
108	2.743	AS 200 SS	1,585	719	361	164	1.116	28.346	145	66	97	44
100	2,143	AS 200 BTB SS	4,971	2,255	1,055	479	0.655	16.657	725	329	483	219
120	3,048	AS 200 SS	*	*	325	147	1.378	35.001	117	53	78	35
120	3,040	AS 200 BTB SS	4,026	1,826	949	430	0.808	20.523	587	266	391	177
180	4,572	AS 200 SS	*	*	217	98	3.099	78.715	52	24	35	16
100	4,572	AS 200 BTB SS	*	*	633	287	1.819	46.203	261	118	174	79
240	6.096	AS 200 SS	*	*	163	74	5.510	139.954	29	13	19	9
240	0,090	AS 200 BTB SS	*	*	474	215	3.233	82.118	147	67	98	44

For Beam and Column Loading Data and load reduction information for channel with holes and concentrated loads, see notes on page 17.



LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium





LEGEND:

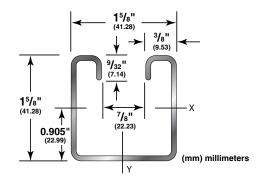
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium

AS 210 SS 1⁵/8" x 1⁵/8"

14 Gauge Channel — wt./100 ft. - 145#

Stocked in 304 Stainless Steel, in both 10 and 20 ft. lengths.

*316 Stainless Steel available upon request.



I = Moment of Inertia S = Section Modulus r = Radius of Gyration

PROPERTIES OF SECTION

																,
	Wt.	Wt./Ft. Area of Section			X-X Axis				Y-Y Axis							
	Lbs	kg	Sq. In.	Sq. Cm.	I in⁴	I cm⁴	S in ³	S cm ³	r in.	r cm.	I in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.
AS 210 SS	1.45	0.66	0.407	2.626	0.143	5.952	0.158	2.589	0.593	1.506	0.179	7.451	0.221	3.622	0.664	1.687
AS 210BTB SS	2.90	1.32	0.814	5.252	0.706	29.386	0.445	7.292	0.931	2.365	0.359	14.943	0.441	7.227	0.664	1.687

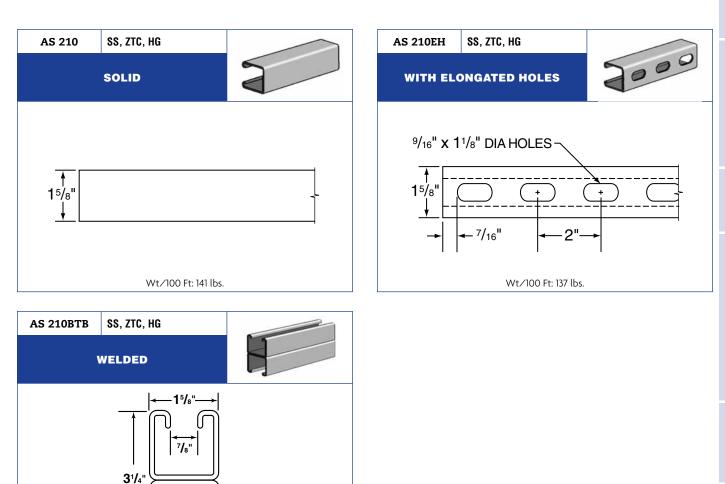
	AS 210 SS BEAM AND COLUMN LOADS											
Sne	n or	Anvil-Strut™	Max L	oad of			Static Bean	n Load (X-X A	xis)			
	umn	Catalog #	Column @ (Allowable Uniform Load @ 25,000 PSI (1758 Kg/cm²)		Deflec 25,000 PSI (tion @ 1758 Kg/cm²)	Uniforr @ '		Uniforr @	m Load 1/360
In	mm		Lbs	kg	Lbs	kg	In	тт	Lbs	kg	Lbs	kg
12	305	AS 210 SS	5,548	2,517	2,631	1,193	0.014	0.356	**	**	**	**
12	305	AS 210 BTB SS	11,600	5,262	1,750 ***	794	0.008	0.203	**	**	**	**
18	457	AS 210 SS	5,066	2,298	1,754	796	0.032	0.813	**	**	**	**
10	457	AS 210 BTB SS	11,210	5,085	1,750 ***	794	0.018	0.457	**	**	**	**
24	610	AS 210 SS	4,473	2,029	1,316	597	0.056	1.422	**	**	**	**
24	010	AS 210 BTB SS	10,738	4,871	1,750 ***	794	0.032	0.813	**	**	**	**
30	762	AS 210 SS	3,817	1,731	1,052	477	0.088	2.235	**	**	1,001	454
30	702	AS 210 BTB SS	10,230	4,640	1,750 ***	794	0.050	1.270	**	**	**	**
36	914	AS 210 SS	3,141	1,425	877	398	0.126	3.200	**	**	695	315
30	914	AS 210 BTB SS	9,722	4,410	1,750 ***	794	0.072	1.829	**	**	**	**
42	1.067	AS 210 SS	2,546	1,155	752	341	0.172	4.369	**	**	511	232
42	1,007	AS 210 BTB SS	9,239	4,191	1,750 ***	794	0.098	2.489	**	**	**	**
48	1,219	AS 210 SS	2,148	974	658	298	0.224	5.690	587	266	391	177
40	1,219	AS 210 BTB SS	8,796	3,990	1,750 ***	794	0.128	3.251	**	**	**	**
60	1,524	AS 210 SS	1,659	753	526	239	0.350	8.890	376	171	250	113
00	1,524	AS 210 BTB SS	8,046	3,650	1,482	672	0.200	5.080	**	**	1,234	560
72	1.829	AS 210 SS	1,370	621	439	199	0.504	12.802	261	118	174	79
12	1,029	AS 210 BTB SS	7,466	3,387	1,235	560	0.288	7.315	**	**	857	389
84	2,134	AS 210 SS	1,174	533	376	171	0.687	17.450	192	87	128	58
04	2,134	AS 210 BTB SS	6,528	2,961	1,058	480	0.392	9.957	944	428	629	285
96	2.438	AS 210 SS	1,028	466	329	149	0.897	22.784	147	67	98	44
90	2,430	AS 210 BTB SS	5,042	2,287	926	420	0.512	13.005	723	328	482	219
108	2.743	AS 210 SS	911	413	292	132	1.135	28.829	116	53	77	35
100	2,743	AS 210 BTB SS	3,983	1,807	823	373	0.649	16.485	571	259	381	173
120	3.048	AS 210 SS	*	*	263	119	1.401	35.585	94	43	63	29
120	3,040	AS 210 BTB SS	3,227	1,464	741	336	0.801	20.345	463	210	308	140
180	4,572	AS 210 SS	*	*	175	79	3.153	80.086	42	19	28	13
100	4,372	AS 210 BTB SS	1,434	650	494	224	1.802	45.771	206	93	137	62
240	6.096	AS 210 SS	*	*	132	60	5.605	142.367	23	10	16	7
240	0,090	AS 210 BTB SS	*	*	370	168	3.203	81.356	116	53	77	35

For Beam and Column Loading Data and load reduction information for channel with holes and concentrated loads, see notes on page 17.



LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium





Wt/100 Ft: 282 lbs.

LEGEND:

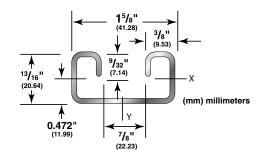
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium

AS 500 SS ¹³/₁₆" x 1⁵/₈"

14 Gauge Channel — wt./100 ft. - 103#

Stocked in 304 Stainless Steel, in both 10 and 20 ft. lengths.

*316 Stainless Steel available upon request.



I = Moment of Inertia S = Section Modulus r = Radius of Gyration

PROPERTIES OF SECTION

																,
	Wt	./Ft.	Area of	Section	X-X Axis				Y-Y Axis							
	Lbs	kg	Sq. In.	Sq. Cm.	I in⁴	<i>I cm</i> ⁴	S in ³	S cm ³	r in.	r cm.	I in⁴	I cm⁴	S in ³	S cm ³	r in.	r cm.
AS 500 SS	1.03	0.47	0.286	1.845	0.025	1.041	0.053	0.869	0.298	0.757	0.106	4.412	0.131	2.147	0.610	1.549
AS 500BTB SS	2.06	0.93	0.571	3.684	0.115	4.787	0.149	2.442	0.449	1.140	0.213	8.866	0.262	4.293	0.610	1.549

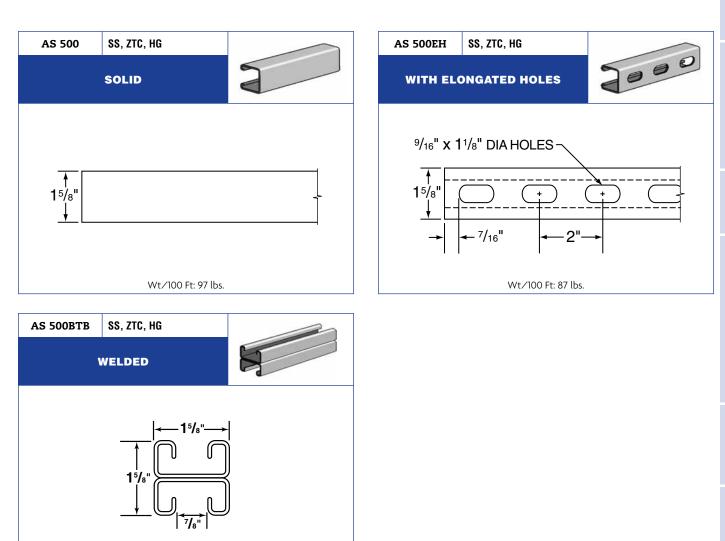
	AS 500 SS BEAM AND COLUMN LOADS											
Sna	n or	Anvil-Strut™	Max L				Static Bean	n Load (X-X A	xis)			
	umn	Catalog #	Column @ (Loaded C.G.	Allowable Uniform Load @ 25,000 PSI (1758 Kg/cm²)			tion @ 1758 Kg/cm²)	Uniforr @ 1	n Load / ₂₄₀	Uniforr @ '	
In	mm		Lbs	kg	Lbs	kg	In	тт	Lbs	kg	Lbs	kg
12	305	AS 500 SS	3,598	1,632	887	402	0.027	0.686	**	**	**	**
12	305	AS 500 BTB SS	7,434	3,372	870 ***	395	0.016	0.406	**	**	**	**
10	457	AS 500 SS	3,340	1,515	591	268	0.060	1.524	**	**	493	224
18	437	AS 500 BTB SS	7,140	3,239	870 ***	395	0.037	0.940	**	**	**	**
24	610	AS 500 SS	3,086	1,400	444	201	0.106	2.692	416	189	277	126
24	010	AS 500 BTB SS	6,867	3,115	870 ***	395	0.066	1.676	**	**	**	**
30	762	AS 500 SS	2,854	1,295	355	161	0.166	4.216	266	121	177	80
30	102	AS 500 BTB SS	6,642	3,013	870 ***	395	0.102	2.591	**	**	806	366
36	914	AS 500 SS	2,645	1,200	296	134	0.240	6.096	185	84	123	56
30	914	AS 500 BTB SS	6,466	2,933	826	375	0.147	3.734	**	**	559	254
42	1.067	AS 500 SS	2,449	1,111	254	115	0.327	8.306	136	62	91	41
42	1,067	AS 500 BTB SS	6,331	2,872	708	321	0.201	5.105	617	280	411	186
48	1,219	AS 500 SS	2,259	1,025	222	101	0.427	10.846	104	47	69	31
40	1,219	AS 500 BTB SS	6,228	2,825	619	281	0.262	6.655	472	214	315	143
60	1.524	AS 500 SS	*	*	177	80	0.667	16.942	66	30	44	20
00	1,524	AS 500 BTB SS	5,648	2,562	496	225	0.410	10.414	302	137	201	91
72	1.829	AS 500 SS	*	*	148	67	0.960	24.384	46	21	31	14
12	1,029	AS 500 BTB SS	4,711	2,137	413	187	0.590	14.986	210	95	140	64
84	2.134	AS 500 SS	*	*	127	58	1.037	26.340	34	15	23	10
04	2,134	AS 500 BTB SS	3,623	1,643	354	161	0.803	20.396	154	70	103	47
96	2.438	AS 500 SS	*	*	111	50	1.707	43.358	26	12	17	8
90	2,430	AS 500 BTB SS	*	*	310	141	1.049	26.645	118	54	79	36
108	2.743	AS 500 SS	*	*	99	45	2.160	54.864	21	10	14	6
100	2,743	AS 500 BTB SS	*	*	275	125	1.328	33.731	93	42	62	28
120	3.048	AS 500 SS	*	*	89	40	2.668	67.767	17	8	11	5
120	3,048	AS 500 BTB SS	*	*	248	112	1.640	41.656	76	34	51	23
180	4,572	AS 500 SS	*	*	59	27	6.003	152.476	7	3	5	2
100	4,572	AS 500 BTB SS	*	*	165	75	3.689	93.701	34	15	23	10
240	6.096	AS 500 SS	*	*	44	20	10.672	271.069	4	2	3	1
240	0,090	AS 500 BTB SS	*	*	124	56	6.560	166.624	19	9	13	6

For Beam and Column Loading Data and load reduction information for channel with holes and concentrated loads, see notes on page 17.



LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium



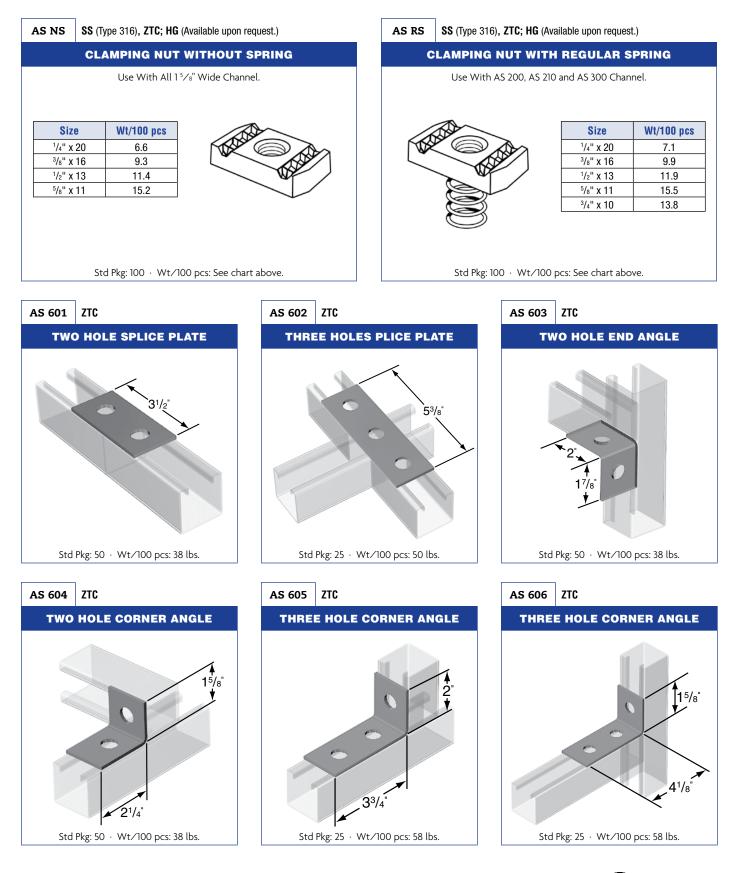
Specialty Strut



Wt/100 Ft: 194 lbs.

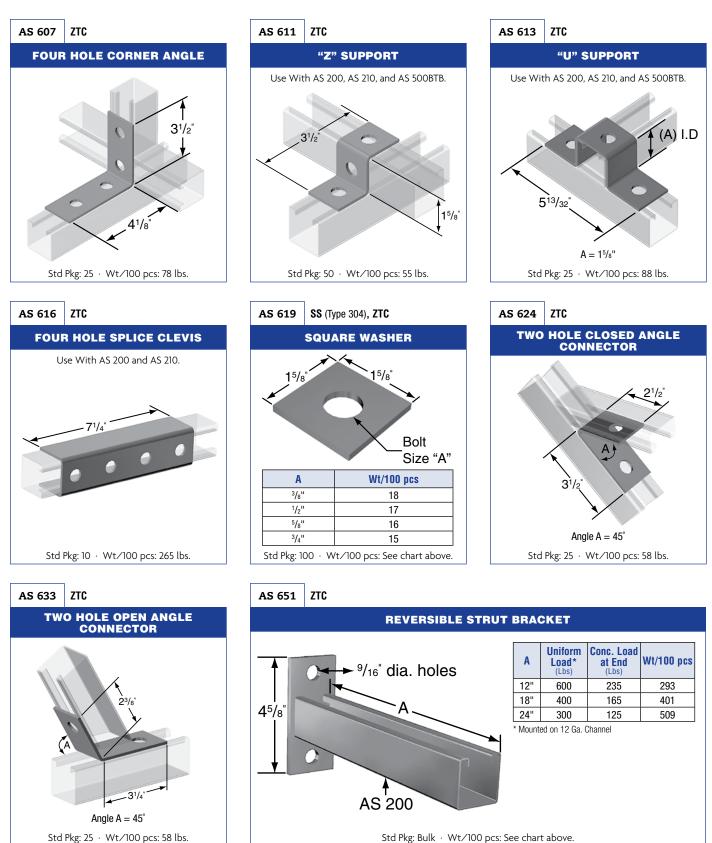
LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Load Rating, see page 92.



LEGEND:

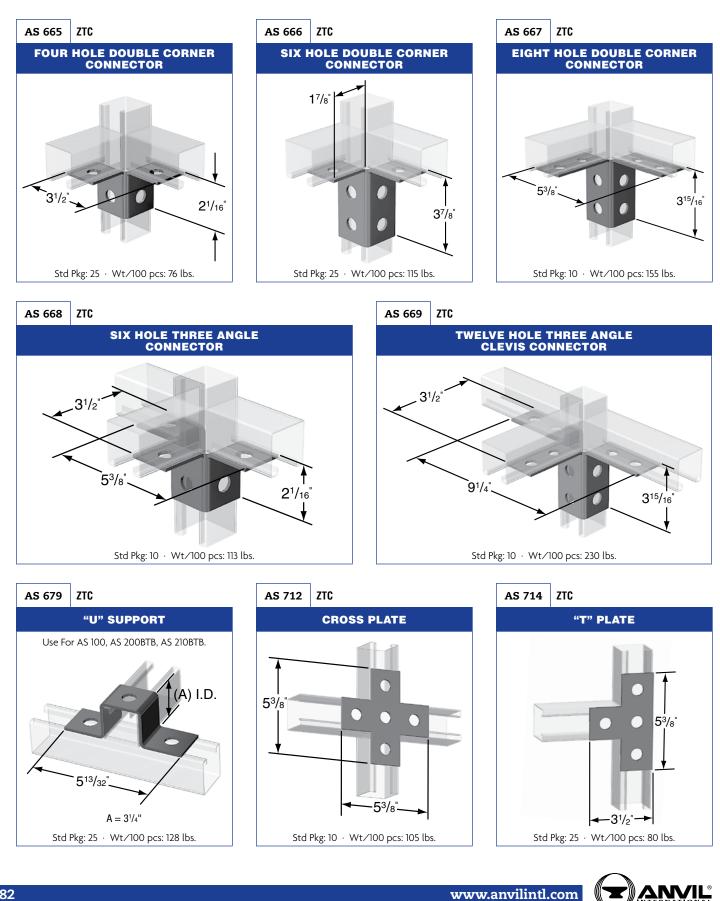
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Load Rating, see page 92.





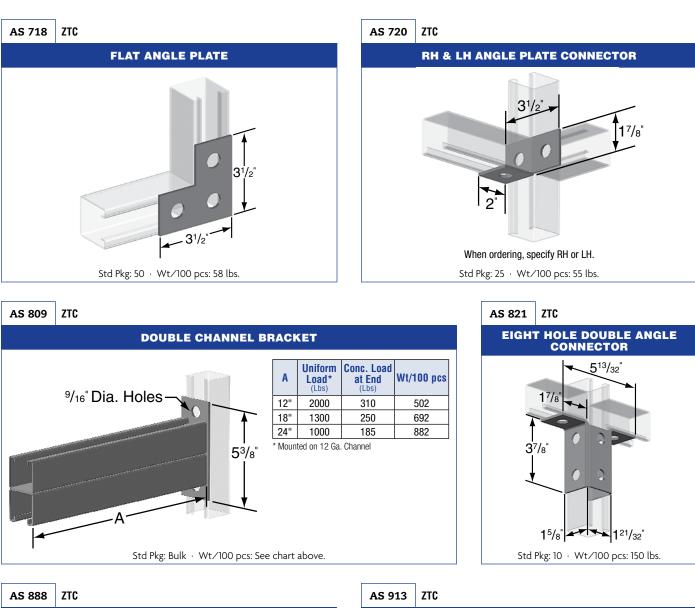
LEGEND:

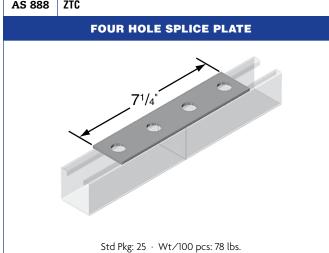
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Load Rating, see page 92.

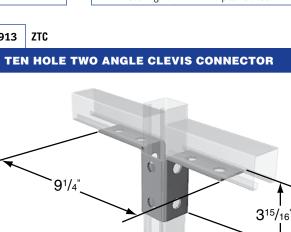


LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Load Rating, see page 92.





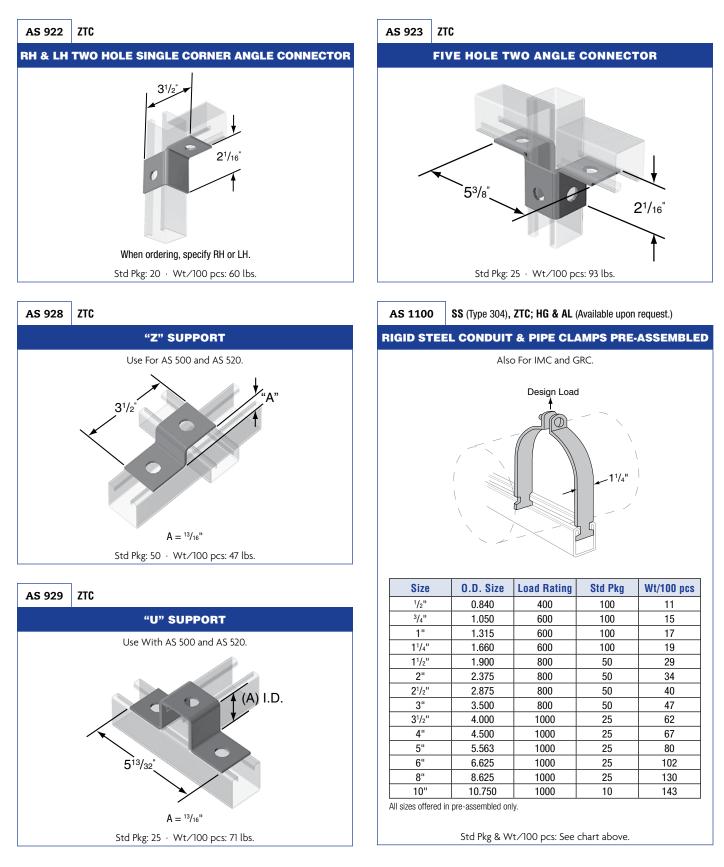


Std Pkg: 10 · Wt/100 pcs: 193 lbs.



LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Load Rating, see page 92.

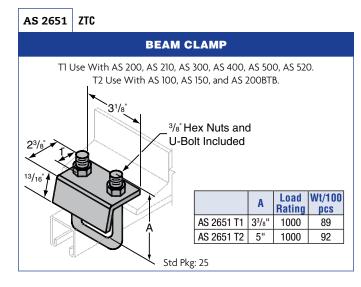


LEGEND:

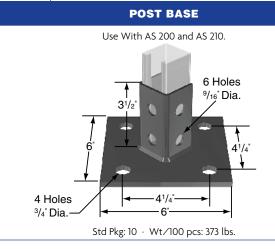
GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Load Rating, see page 92.



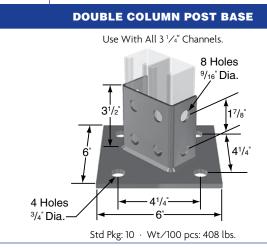
Std Pkg & Wt/100 pcs: See chart above.



AS 3033 ZTC



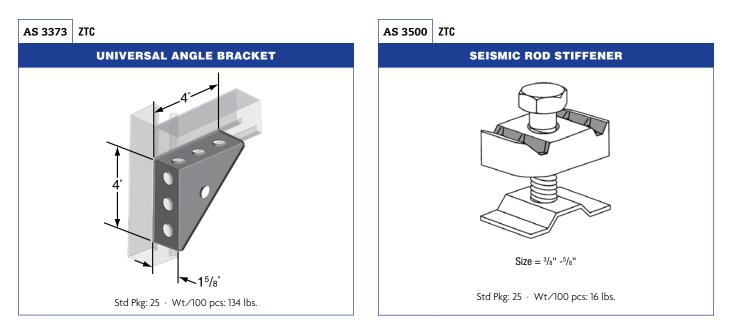
AS 3064 ZTC





LEGEND:

GR: Powder Coated Supr-Green EG: Electro-Galvanized PG: Pre-Galvanized AL: Aluminum HG: Hot Dipped Galvanized PL: Plain SS: Stainless Steel ZTC: Zinc Trivalent Chromium For Load Rating, see page 92.

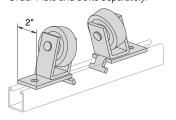


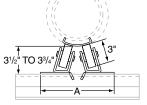


TECHNICAL DATA

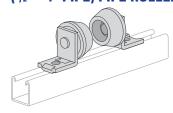
AS 815

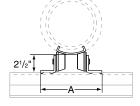
(6" – 16" PIPE) DOUBLE ROLLER PIPE SUPPORT Order Nuts and Bolts Separately.





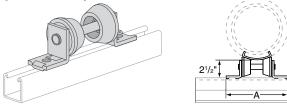
AS 1901 (1/2" - 4" PIPE) PIPE ROLLER SUPPORT





AS 1902

(1/2" - 8" PIPE) PIPE ROLLER SUPPORT



		Ch	art for Di	mension	Α		
Pipe Size	No Insulation	1"	1 ¹ /2"	2"	2 ¹ /2"	3"	4"
6"	9 ¹ / ₂ "	10 ¹ /4"	10 ¹ /2"	10 ³ /4"	11"	11 ³ /8"	11 ⁷ /8"
8"	10 ¹ /8"		11"	11 ³ /8"	11 ³ /4"	12"	12 ¹ /2"
10"	10 ³ /4"		115/8"	12"	12 ¹ /4"	12 ¹ /2"	13"
12"	11 ¹ /4"		12 ¹ /8"	12 ¹ /2"	12 ³ /4"	13"	13 ¹ /2"
14"	11 ⁵ /8"		12 ¹ /2"	12 ⁷ /8"	13"	13 ³ /8"	14"
16"	12 ¹ /8"		13"	13 ³ /8"	13 ⁷ /8"	14"	14 ¹ /2"

		Cha	art for Di	mension	A		
Pipe Size	No Insulation	1"	1 ¹ /2"	2"	2 ¹ /2"	3"	4"
1/2"	6 ¹ /2"	6 ¹ /2"					
³ /4"	6 ¹ /2"	6 ¹ /2"	6 ⁵ /8"	6 ⁷ /8"			
1"	6 ¹ /2"	6 ¹ /2"	6 ⁵ /8"	6 ⁷ /8"			
1 ¹ /4"	6 ¹ /2"	6 ¹ /2"	67/8"	7 ¹ /8"	73/8"		
1 ¹ /2"	6 ¹ /2"	6 ¹ /2"	67/8"	7 ¹ /8"	73/8"		
2"	6 ¹ /2"	65/8"	7 ¹ /8"	7 ³ /8"	7 ¹ /2"	8"	
2 ¹ / ₂ "	6 ¹ /2"	6 ⁵ /8"	7 ¹ /8"	7 ³ /8"	7 ¹ /2"	8"	
3"	6 ¹ /2"	7"	7 ¹ /2"	7 ³ /4"	77/8"	8 ¹ /8"	
3 ¹ / ₂ "	6 ¹ /2"	7"	7 ¹ /2"	73/4"	7 ⁷ /8"	8 ¹ / ₈ "	
4"	65/8"	7 ¹ /4"	75/8"	7 ⁷ /8"	8"	8 ³ /8"	9

Chart for Dimension A						
AS 1902 Size	Dimension A					
1" - 2"	6 ³ /4"					
2 ¹ /2" - 3 ¹ /2"	7 ¹ / ₂ "					
4" - 6"	8 ¹ / ₂ "					
8"	9 ⁹ / ₁₆ "					

			AS 1902 S	Size Selection			
Pipe Size	No Insulation	1"	1 ¹ /2"	2"	2 ¹ /2"	3"	4"
1/2"	AS 1902-1"-2"	AS 1902-1"-2"	AS 1902-1"-2"	AS 1902-21/2"-31/2"			
3/4"	AS 1902-1"-2"	AS 1902-1"-2"	AS 1902-1"-2"	AS 1902-21/2"-31/2"			
1"	AS 1902-1"-2"	AS 1902-1"-2"	AS 1902-1"-2"	AS 1902-21/2"-31/2"			
1 ¹ / ₄ "	AS 1902-1"-2"	AS 1902-1"-2"	AS 1902-1"-2"	AS 1902-21/2"-31/2"			
1 ¹ / ₂ "	AS 1902-1"-2"	AS 1902-1"-2"	AS 1902-21/2"-31/2"	AS 1902-21/2"-31/2"	AS 1902-21/2"-31/2"		
2"	AS 1902-1"-2"	AS 1902-1"-2"	AS 1902-21/2"-31/2"	AS 1902-21/2"-31/2"	AS 1902-21/2"-31/2"		
2 ¹ / ₂ "	AS 1902-1"-2"	AS 1902-1"-2"	AS 1902-21/2"-31/2"	AS 1902-21/2"-31/2"	AS 1902-21/2"-31/2"		
3"	AS 1902-1"-2"	AS 1902-21/2"-31/2"	AS 1902-21/2"-31/2"	AS 1902-4"-6"	AS 1902-4"-6"	AS 1902-4"-6"	
3 ¹ / ₂ "	AS 1902-1"-2"	AS 1902-21/2"-31/2"	AS 1902-21/2"-31/2"	AS 1902-4"-6"	AS 1902-4"-6"	AS 1902-4"-6"	
4"	AS 1902-1"-2"	AS 1902-21/2"-31/2"	AS 1902-21/2"-31/2"	AS 1902-4"-6"	AS 1902-4"-6"	AS 1902-4"-6"	
5"	AS 1902-21/2"-31/2"	AS 1902-4"-6"	AS 1902-4"-6"	AS 1902-4"-6"	AS 1902-4"-6"	AS 1902-8"	AS 1902-8"
6"	AS 1902-21/2"-31/2"	AS 1902-4"-6"	AS 1902-4"-6"	AS 1902-4"-6"	AS 1902-4"-6"	AS 1902-8"	AS 1902-8"
8"	AS 1902-21/2"-31/2"	AS 1902-4"-6"	AS 1902-8"	AS 1902-8"	AS 1902-8"	AS 1902-8"	AS 1902-8"

AS 1911 PIPE ROLLER

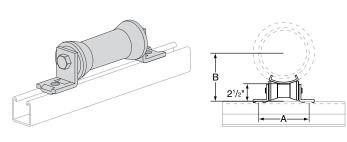


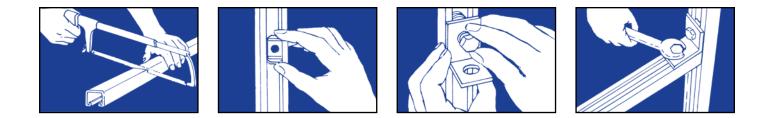
	Chart for D	imension A	
Size	Fit Pipe Size	A	В
2" - 3 ¹ / ₂ "	2"	5"	3"
	2 ¹ / ₂ "	5"	31/4"
	3"	5"	35/8"
	31/2"	5"	37/8"
4" - 6"	4"	57/8"	4 ⁵ / ₁₆ "
	5"	57/8"	47/8"
	6"	57/8"	5 ⁷ /16"
8" - 10"	8"	8 ⁵ /16"	7 ¹ /8"
	10"	85/16"	8 ¹ /4"
12" - 14"	12"	107/8"	9 ⁷ /8"
	14"	107/8"	101/2"

NOTE: Anvil Strut Rollers Consist of Cast Iron Roller & Steel Bracket.



ANVIL-STRUT[™] TECHNICAL DATA

The Anvil-Strut[™] Metal Framing System offers a unique and flexible series of metal channels and fittings designed to fill a wide variety of construction requirements, from supporting sprinkler systems, electrical conduit or any other piping system, to the erection of mezzanines, walkways, or guardrails. Anvil-Strut[™] has also demonstrated its usefulness in a multitude of OEM applications, including such products as scaffolding, conveyors, electronic enclosures, and truck body parts just to name a few.



A Saw, A Wrench, and Anvil-Strut™

The Anvil-Strut[™] Metal Framing System provides a continuous support system that is fully adjustable, completely reusable and comes with the added benefit of many time-saving features. That translates

into a system that is strong, fast, and economical with no welding or drilling. From planning to actual construction, your job will proceed smoothly in less time and with less effort.

With the Anvil-Strut[™] channel and fittings, lightweight suspension systems can be quickly erected in an unlimited variety of styles, to meet all your structural requirements, providing a firm anchorage for any type of pipe hanger or support application. In situations using poured concrete construction, Anvil-Strut[™] concrete insert channel provides a continuous, flush mounting slot in floors, walls or ceilings.

Fabrication with Anvil-Strut[™] is simple and fast. First cut the strut channel to the desired length with a hacksaw, chop saw, or powered band saw. Next insert the special grip nut with integrated retaining spring into the channel slot and turn 90 degrees to align the nut grooves with the channel lips. The nut may be slid to any desired location along the entire length of the channel allowing total adjustability.

Depending on the style of assembly being made, the appropriate fitting is then positioned over the nut and a cap screw is inserted. Finally the screw is tightened using an ordinary wrench, causing the serrated teeth in the grip nut to bite into the channel lips, positively locking the components into a rigid assembly. NO DRILLING....NO WELDING....NO SPECIAL TOOLS.

This catalog is not intended to show the complete Anvil-Strut[™] line of fittings and accessories, but rather to illustrate the most commonly used items. Literally hundreds of additional items are available, most from stock, to meet your requirements.

Our engineering department will be happy to assist you in incorporating Anvil-Strut[™] into your next project. Our recommendations will be provided to you without obligation.



Materials CARBON STEEL Channels are formed from high-quality, structural grade carbon steel which has been manufactured in accordance with ASTM A-570 specification Grade 33 (hot rolled), or ASTM 366 (cold rolled), with mechanical properties of 33 ksi minimum yield and 52 ksi minimum tensile strength. The precision roll-forming process by which the channels are formed "cold works" the steel, thereby increasing its mechanical properties. STAINLESS STEEL Channels are formed from chromium-nickel stainless steel sheet manufactured in accordance with ASTM A-240 specification, offered in both AISI Type 304 and 316 material to provide protection in varying corrosive conditions. ALUMINUM

Extruded aluminum channel is produced from 6063-T6 alloy, and fittings are produced from 5052-H32 alloy, both in accordance with ASTM B-221 specifications. Aluminum is suitable for use in various corrosive environments.

CHANNEL SPECIFICATIONS

Finishes

PRE-GALVANIZED

Hot dip, mill galvanized coating produced through a process of continuously passing the steel through a bath of molten zinc. This process is performed in accordance with ASTM A-653. The thickness of the zinc coating conforms with ASTM G90 which represents a coating thickness of .90 ounces of zinc per square foot (.45 per side). This coating is applied to the steel master coils prior to slitting and fabrication.

HOT DIP GALVANIZED – POST FABRICATION

The finished channel is completely immersed in a bath of molten zinc, resulting in the complete coating of all surfaces of the product, including edges and welds. Strut channels that are hot dip galvanized, have a total coating weight of 3.0 ounces of zinc per square foot (1.5 ounces per side) in accordance with ASTM A-123 specification. This coating provides superior results in applications calling for prolonged outdoor exposure.

SUPR-GREEN POWDER COATING

Strut channels are coated after fabrication with polyester powder finish. This coating is applied using an electrostatic spray process, beginning with cleaning and phosphating, through a bonderite pretreatment process, and ending with oven curing. The resulting finish provides a high quality appearance and durability.

ZINC TRIVALENT CHROMIUM

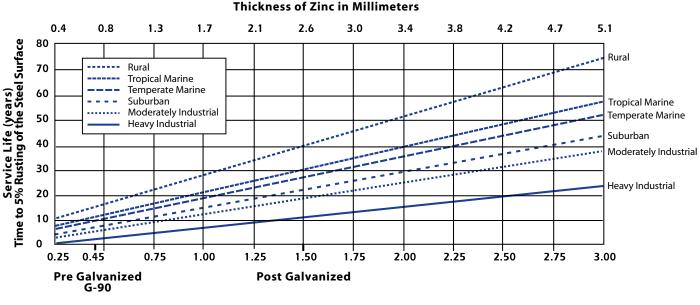
The finished channel undergoes a multi-step process consisting of electrogalvanizing, in accordance with ASTM B-633-85, followed by an application of zinc trivalent chromium, which provides the distinctive gold coloration of the finish. All surfaces are coated because the process is performed after fabrication.

PVC

A corrosive resistant PVC (polyvinyl chloride) coating is applied over the completed strut channel. The coating process consists of surface pretreatment, followed by preheating of the part, which is then passed through a fluidized bed of vinyl plastic powder. The powder melts onto the heated channel forming a smooth coating which undergoes a final heat curing.



Life of Protection vs. Thickness of Zinc and Type of Atmosphere



Life of Protection vs. Thickness of Zinc and Type of Atmospheres

Oz. of Zinc/Sq. Ft. of Surface

The chart above represents the expected life of Anvil-Strut[™] when exposed to various atmospheres, ranging from moderate to severe. This chart is helpful for the designer when selecting which galvanized coating is best suited for the given application. It has been compiled from many years of service in the various industries Anvil serves.

Anvil's outstanding quality control procedures assure the end user each piece of Anvil-Strut[™] has been manufactured to the most rigid specifications in the industry, and will provide the level of field service you have come to expect from Anvil International.

Should you have a custom application that requires additional information, our engineering department is ready to review it.



Specifications

ANVIL-STRU

GENERAL

Anvil-Strut^m Pipe Clamps are all manufactured to fit into the standard openings of 15/8^m channel to support runs of piping where desired, to secure the pipe in place.

MATERIAL

Anvil-Strut[™] pipe clamps are manufactured from the following materials:

Hot Rolled Steel Sheet (ASTM-A-569) Cold Rolled Steel Sheet (ASTM-A-366) Stainless Steel - Type 304/316 (ASTM-A-240)

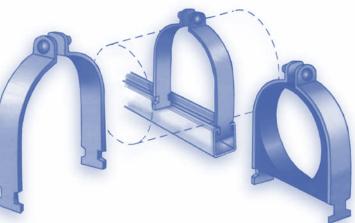
FINISH

Anvil-Strut[™] pipe clamps are available in the following finishes:

Electro Galvanized (ASTM-B-633BSCI) Hot Dipped Galvanized (ASTM-A-123) Copper Plated Zinc Trivalent Chromium

ORDERING

Please specify catalog number, size and finish.



CONCRETE INSERTS & ACCESSORIES Specifications

GENERAL

Anvil-Strut[™] Concrete Inserts are designed for the attachment or suspension of framing, piping or equipment to concrete structures where a continuous insert slot is required. Continuous Concrete Inserts are nailed to the forms through the knockout holes provided in the closure cap. Nails may be cut off after removal of the forms.

MATERIAL

Anvil-Strut[™] Concrete Inserts and Accessories are produced from prime steel covering the following specifications:

Cold Rolled Carbon Steel (ASTM-A-366) Hot Rolled Carbon Steel (ASTM-570) Stainless Steel - Type 304/316 (ASTM-A-240)

FINISH

Anvil-Strut[™] Concrete Inserts and Accessories are stocked in the following finishes:

Pre Galvanized (ASTM-A-525-G90) Electro Galvanized (ASTM-B-633BSC)

LENGTH

Anvil-Strut[™] Concrete Inserts are produced and stocked in 10 and 20 foot lengths. Other lengths are available upon request.

ORDERING

Specify catalog number, length or size where required and finish when necessary.



GENERAL FITTINGS

Specifications

GENERAL

Anvil-Strut^{**} General Fittings are designed to fit with all Anvil-Strut^{**} 1⁵/₈" wide channels. All Anvil-Strut^{**} fittings are manufactured from ¹/₄" thick carbon steel, 1⁵/₈" wide, all holes are ⁹/₁₆" diameter, spaced 1⁷/₈" on center and ¹³/₁₆" from the end.

The more popular fittings are illustrated on the previous pages. However, there are hundreds of other fittings available. Please contact the factory for any other fittings you may need for specific applications.

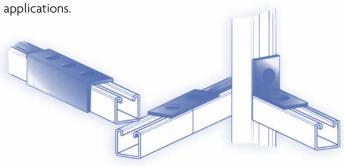
MATERIAL

Anvil-Strut[™] fittings are manufactured from the following material:

Hot Rolled Steel Sheet (ASTM-A-569) Cold Rolled Steel Sheet (ASTM-A-366) Stainless Steel - Type 304/316 (ASTM-A-240)

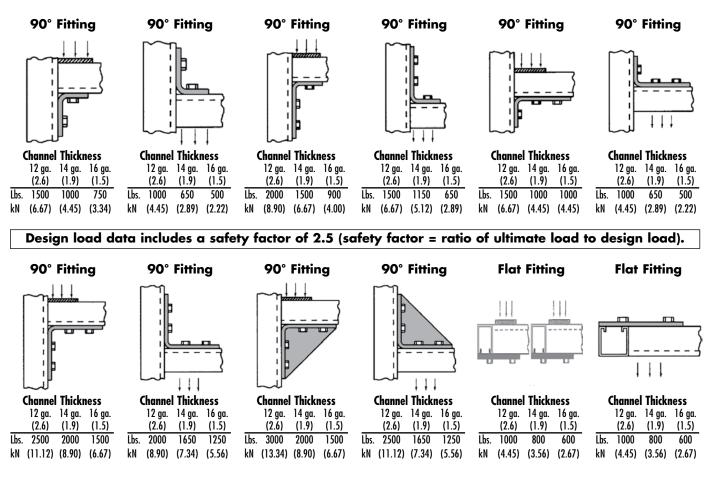
ORDERING

Please specify catalog number and finish..



DESIGN LOAD DATA

(For typical channel-fitting connections when USED IN PAIRS.)





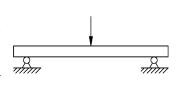
BEAMS

ANVIL-STR

Beams are members which are subjected to loads at right angles (perpendicular) to their length. Most commonly, beams are horizontal and are therefore subjected to vertical loads usually related to gravity, i.e.- a shelf, platform or support for pipe or conduit. Loads cause beams to bend, called deflection. The ultimate consideration when designing a beam structure is whether or not it is strong enough. In other words, will it hold the anticipated load and provide a safety factor for unanticipated loads or other variations in conditions. A beam's ability to support a load is determined by its allowable bending moment and resulting amount of deflection. This load carrying ability is dependent on a number of factors: the amount of load, the type of load, the manner in which the beam is supported and the stiffness of the beam (a function of the beam's shape and the material from which it is made).

Types of Beam Loading

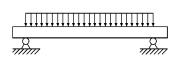
Point Load - A point load is concentrated at a single point along the beam's span (in reality, the load is concentrated over a very small length of the beam).



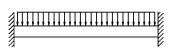
Uniform Load - A uniform load is spread evenly over the length of the beam from support to support.

Types of Beam Support Conditions

Simple Beam - A simple beam is supported at both ends by non-fixed connections which prevent vertical movement



at the support point, but allow the beam to rotate or flex into a normal deflected shape. The majority of bolted metal framing connections closely approximate these conditions. The loading data presented in this catalog is based on simple beam analysis unless otherwise noted.

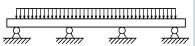


Fixed Beam - A fixed beam has rigid connections at each end that restrict the rotation of the beam and resist its deflection.

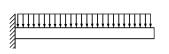
The increased stiffness provided by this resistance to rotation provides a greater load capacity than that of an equivalent simple beam. A fixed-end beam would result when a channel span is welded to rigid upright supports.

Continuous Beam -

A continuous beam rests on more than two supports. The outside spans of a continuous beam



will act like simple beams, while the interior spans will behave in a manner similar to fixed beams.

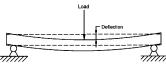


Cantilever Beams - A cantilever beam is supported by a fixed, rigid connection at one end and is totally unsupported at the opposite end.

Shelf brackets and many of the strut brackets shown in this catalog are examples of cantilever beams.

Loading and Deflection

All beams will deflect or "sag" when a load is applied. The magnitude of the deflection is dependent on the following factors:



(a) The amount of load plus the weight of the beam itself.

- (b) The manner in which the load is distributed.
- (c) The method by which the beam is supported.
- (d) The cross sectional shape of the beam.
- (e) The material from which the beam is made.

The stiffness of the beam derived from its cross sectional shape is defined by its "Moment of Inertia' or "I". The greater the "I" value of a beam, the greater its stiffness and the smaller its deflection. "I" values are given for both major axis (X-X and Y-Y). Increasing the height of the strut channel (Y-Y axis) is a straightforward way to increase its stiffness and lower its deflection.

The stiffness of a beam derived from its material composition is defined by its "Modulus of Elasticity" or "E". The greater the "E" value of the beam's material, the stiffer it is, and the smaller the deflection. A material's elasticity does not necessarily relate to its strength but rather its deflection under a given load.

The beam capacities in this catalog include the weight of the beam itself. Therefore, the strut beam weight must be subtracted from the loading capacities given to provide the net beam capacity.



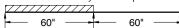
ANVIL-STRUT[™] BEAM LOADING FORMULAS

For determining beam load other than simple beam load (supported at both ends), use the appropriate factor from the chart below and multiply by data provided on the appropriate channel page.

Load and Support Condition	Load Factor	Deflection Factor
Simple Beam – Uniform Load	1.00	1.00
Simple Beam – Concentrated Load at Center	.50	.80
Simple Beam – Two Equal Concentrated Loads at 1/4 Points	1.00	1.10
Beam Fixed at Both Ends – Uniform Load	1.50	.30
Beam Fixed at Both Ends – Concentrated Loads at Center	1.00	.40
Cantilever Beam – Uniform Load	.25	2.40
Cantilever Beam – Concentrated Load at End	.12	3.20
Continuous Beam – Two Equal Spans – Uniform Load on One Span	1.30	.92
Continuous Beam – Two Equal Spans – Uniform Load on Both Spans	1.00	.42
Continuous Beam – Two Equal Spans – Concentrated Load at Center of One Spar	ר .62	.71
Continuous Beam – Two Equal Spans – Concentrated Load at Center of Both Spa	ns . 67	.48

Problem:

Calculate the load and corresponding deflection of the AS 200 beam continuous over one support and loaded uniformly on one span.



Solution:

From the load table for AS 200, for a 60" span, the maximum allowable load is 650 lbs. and the corresponding deflection is .344". Multiplying by the appropriate factors shown in the chart above:

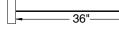
Load = 650 lbs. x 1.3 = 845 lbs.

Deflection = .344" x .92 = .316"

Problem:

Solution:

Calculate the load and corresponding deflection of a cantilever AS 150 beam with a concentrated load on the end.

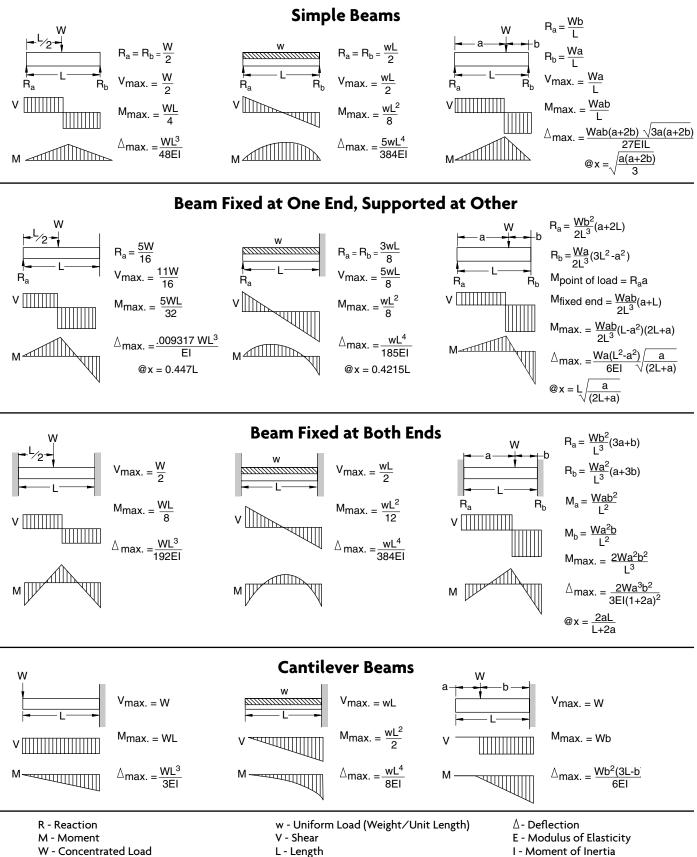


From beam load chart for AS 150, for a 36" span, the maximum allowable load is 2101 lbs. and the corresponding deflection is .085". Multiplying by the appropriate factors shown in the chart above:

Load = 2102 lbs. x .12 = 252 lbs. Deflection = .085" x 3.20 = .272"



COMMON BEAM LOADING FORMULAS



I - Moment of Inertia

TECHNICAL DATA

DESIGN OF ANVIL-STRUT[™] SYSTEMS

Safety Factor, Stress and Bending Moment

The most important design consideration is the determination of adequate load bearing capacity. The beam must support its own weight, plus the weight of anticipated loads, and in addition, have enough capacity to safely handle unanticipated loads and variations in other relevant conditions. This "safety factor" is usually established by various design codes and standards. One method of measuring a beams capacity is the allowable stress method whereby the beams maximum allowable stress is determined in pounds per square inch (psi).

The maximum allowable uniform loads (and corresponding deflections) presented in this catalog for strut channel beam loads are based on a simple beam configuration utilizing an allowable stress of 25,000 psi. This maximum allowable stress provides a theoretical safety factor of 1.68 which is derived from carbon steel's minimum yield strength of 33,000 psi, which is increased to 42,000 psi as a result of the steel being cold worked in the rolling process. In addition, the data given in this catalog under maximum allowable uniform loads is consistent with the current AISI "Specification For the Design of Cold-Formed Steel Structural Members". The bending moment divided by a beam's sectional modulus "S" equals stress.

As mentioned above, all beams will deflect or sag under load. It is worth noting that noticeable sagging is not an indication of an incorrectly designed beam installation. There may be situations however where it is desirable to address the visual appearance of an installation by minimizing deflection. In most applications a deflection equating to 1/240 of the span's length will provide an acceptable appearance. The tables presented in this catalog show loading at 1/240 deflections, as well as loading at 1/360 deflections that can be used in situations which have highly demanding visual requirements.

Columns

Columns are structural members that support compression loads (loads that are parallel to the length of the column). While most often vertical, any structural member that is loaded in compression, such as a diagonal brace, is considered a column.

Allowable column loading is dependent on a number of factors:

(a) Column length - Column length is the distance between brace points.

- (b) Concentric vs eccentric loading Concentric loading is a load applied upon the cross-sectional center of gravity, such as a load which rests on the top of a column. An eccentric load is any load which is not concentric. A fitting bolted to a strut channel slot will impart an eccentric load to the channel. The data presented in this catalog assumes concentric loading.
- (c) Support conditions The column end support condition is mathematically represented by its "K-factor". A pinned connection is one that prevents lateral movement, but allows rotation. A fixed connection provides restraint against both lateral movement and rotation. A free top connection is one that is restrained against rotation but is free to move laterally. The data presented in this catalog assumes a pinned top/pinned bottom condition ("K" equals 1.0).
- (d) Cross-sectional shape The column's cross-sectional shape Is represented by its "Radius of Gyration" or "r" value. The axis with the smaller "r" value should be used for design evaluation.

In accordance with AISI "Specification for the Design of Cold Formed Steel Structural Members", column load data shown in this catalog is based on 33,000 psi yield strength. The data takes into account the effect of torsional and/or torsionalflexural buckling. Where possible, columns should be braced to minimize these effects.

Bolt Torque

Recommended bolt torque values are given below. These torque values are suggested as a guideline to assist in arriving at the proper bolt tension. It should be kept in mind that the relationship between wrench torque and bolt tension is not always consistent. Factors effecting this relationship include metal finish and the presence or lack of a lubricant. Lubricated threads will increase the bolt tension for a given amount torque applied, and could potentially result in over torquing. The values shown here assume a properly calibrated torque wrench and clean, non-lubricated bolt, nut, washer and fitting.

BOLT SIZE	1⁄4 - 20	⁵ ⁄ ₁₆ - 18	³ ⁄8 - 16	¹ / ₂ - 13
FOOT-LBS	6	11	19	50



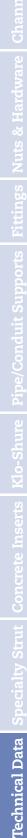
ELECTRICAL METALLIC TUBING DATA

Nom. Size EMT Conduit	OD Conduit	Conduit Wt. Ibs./ft.	Approx. Max. Wt. (Ibs./ft.) Conduit and Conductor Not Lead Covered
1/2	0.706	0.29	0.54
3/4	0.922	0.45	1.16
1	1.163	0.65	1.83
1 ¹ / ₄	1.510	0.96	2.96
11/2	1.740	1.11	3.68
2	2.197	1.41	4.45
21/2	2.875	2.15	6.41
3	3.500	2.60	9.30
31/2	4.000	3.25	12.15
4	4.500	3.90	15.40

APPLICATION ENGINEERING DATA - CONDUIT SPACINGS

Spacings in inches between centers of conduits. The light face figures are the minimum dimensions to provide clearance between locknuts. The more liberal spacings printed in bold face type should be used whenever possible.

	Size												
Size	1/2"	³ /4"	1"	1 ¹ /4 ¹¹	1 ¹ /2"	2	2 ¹ /2"	3	3 ¹ /2"	4"	4 ¹ /2"	5"	6"
17.0	1 ³ / ₁₆	-	-	-	-	-	-	-	-	-	-	-	-
1/2"	1 ³ /8	-	-	-	-	-	-	-	-	-	-	-	-
3/4"	1 ⁵ / ₁₆	1 ⁷ / ₁₆	-	-	-	-	-	-	-	-	-	-	-
-74	1 ¹ / ₂	15/8	-	-	-	-	-	-	-	-	-	-	-
1"	1 ¹ / ₂	15/8	1 ³ / ₄	-	-	-	-	-	-	-	-	-	-
I	1 ³ /4	17/8	2	-	-	-	-	-	-	-	-	-	-
1 ¹ / ₄ "	1 ³ /4	1 ⁷ /8	2	2 ¹ / ₄	-	-	-	-	-	-	-	-	-
1 /4	2	1 ¹ /8	2 ¹ /4	2 ¹ /2	-	-	-	-	-	-	-	-	-
1 ¹ /2"	1 ¹⁵ / ₁₆	2 ¹ / ₁₆	2 ³ / ₁₆	2 ⁷ /16	2 ⁹ / ₁₆	-	-	-	-	-	-	-	-
1 72"	2 ¹ /8	2 ¹ /4	2 ³ /8	2 ⁵ /8	2 ³ /4	_	-	-	-	-	-	-	-
2"	2 ³ /16	25/16	2 ¹ / ₂	2 ³ /4	27/8	3 ¹ /8	-	-	-	-	-	-	-
2	2 ³ /8	2 ¹ / ₂	2 ³ /4	3	3 ¹ /8	3 ³ /8	-	-	-	-	-	-	-
2 ¹ / _{2"}	27/16	2 ⁹ /16	2 ³ /4	3	3 ¹ / ₈	3 ³ /8	35/8	-	-	-	-	-	-
Z 72"	2 ⁵ /8	2 ³ /4	3	3 ¹ /4	3 ³ /8	3 ⁵ /8	4	-	-	-	-	-	-
3"	213/16	2 ¹⁵ /16	3 ¹ / ₁₆	35/16	37/16	3 ³ / ₄	4	4 ⁵ / ₁₆	-	-	-	-	_
5	3	3 ¹ /8	3 ³ /8	3 ⁵ /8	3 ³ /4	4	4 ³ / ₈	4 ³ / ₄	-	-	-	-	-
3 ¹ /2"	31/8	31/4	3 ³ /8	35/8	33/4	4 ¹ / ₁₆	4 ⁵ / ₁₆	4 ⁵ /8	4 ¹⁵ / ₁₆	-	-	-	_
J 72"	3 ³ /8	3 ¹ / ₂	35/8	37/8	4	4 ³ /8	4 ⁵ /8	5	5 ³ /8	-	-	-	-
4"	37/16	39/16	311/16	315/16	4 ¹ / ₁₆	4 ³ /8	4 ⁵ / ₈	4 ¹⁵ / ₁₆	5 ¹ /4	5 ⁹ / ₁₆	-	-	-
	3 ³ / ₄	37/8	4	4 ¹ / ₄	4 ³ /8	4 ³ / ₄	5	5 ³ /8	5 ⁵ /8	6	-	-	-
4 ¹ / _{2"}	33/4	37/8	4	4 ¹ / ₄	4 ³ / ₈	4 ⁵ / ₈	47/8	5 ¹ /4	5 ⁹ / ₁₆	57/8	6 ¹ /8	-	-
4 / 2"	4	4 ¹ /8	4 ¹ / ₄	4 ¹ / ₂	4 ³ / ₄	5	5 ¹ /4	5 ⁵ /8	6	6 ¹ /4	6 ¹ / ₂	-	-
5"	4 ¹ / ₈	4 ¹ / ₄	4 ³ / ₈	4 ⁵ / ₈	4 ³ / ₄	5	5 ¹ /4	5 ⁹ /16	5 ⁷ /8	6 ³ / ₁₆	6 ¹ /2	6 ¹³ / ₁₆	-
5	4 ³ / ₈	4 ¹ / ₂	4 ⁵ /8	4 ⁷ /8	5	5 ³ /8	5 ⁵ /8	6	6 ¹ /4	6 ⁵ /8	7	7 ¹ /4	_
6"	4 ³ / ₄	47/8	5	5 ¹ /4	5 ³ /8	5 ⁵ /8	5 ⁷ /8	6 ³ / ₁₆	6 ¹ /2	6 ¹³ / ₁₆	7 ¹ /8	7 ⁷ / ₁₆	8 ¹ / ₈
0	5	5 ¹ /8	5 ¹ / ₄	5 ¹ / ₂	5 ⁵ /8	6	6 ¹ / ₄	6 ⁵ /8	7	7 ¹ / ₄	7 ⁵ /8	8	8 ⁵ /8



MINIMUM SIZE ANVIL-STRUT CHANNEL

(To Comply with NFPA 13 Table 2-6.1 5(a) 1996 Edition)

 Channel Size	Section Mod. (in.3)		Channel Size	Section Mod. (in.3)
AS-200 1 ⁵ / ₈ " x 1 ⁵ / ₈ " x 12 ga.	.202		AS–150 BTB 1 ⁵ / ₈ " x 4 ⁷ / ₈ " x 12 ga.	1.153
AS-150 1 ⁵ / ₈ " x 2 ⁷ / ₁₆ " x 12 ga.	.391	_ Լ J []		
AS-100 1 ⁵ /8" x 3 ¹ /4" x 12 ga.	.698		AS-100 BTB 1 ⁵ /e" x 6 ¹ /2" x 12 ga.	1.716

Section Modulus Required for Trapeze Members (in.³)

Span of Trans-s	Pipe Size											
Span of Trapeze	1"	1 ¹ /4"	1 ¹ /2"	2"	2 ¹ /2"	3	3 ¹ /2"	4"	5"	6"	8"	10"
1 ft. 6 in.	.08	.09	.09	.09	.10	.11	.12	.13	.15	.18	.24	.32
1 11. 6 111.	.08	.09	.09	.10	.11	.12	.13	.15	.18	.22	.30	.41
2 ft. 0 in.	.11	.12	.12	.13	.13	.15	.16	.17	.20	.24	.32	.43
2 11. 0 111.	.11	.12	.12	.13	.15	.16	.18	.20	.24	.29	.40	.55
2 ft. 6 in.	.14	.14	.15	.16	.17	.18	.20	.21	.25	.30	.40	.54
2 11. 0 111.	.14	.15	.15	.16	.18	.21	.22	.25	.30	.36	.50	.68
3 ft. 0 in.	.17	.17.	.18	.19	.20	.22	.24	.26	.31	.36	.48	.65
5 IL 0 III.	.17	.18	.18	.20	.22	.25	.27	.30	.36	.43	.60	.82
4 ft. 0 in.	.22	.23	.24	.25	.27	.29	.32	.34	.41	.48	.64	.87
4 11. 0 111.	.22	.24	.24	.26	.29	.33	.36	.40	.48	.58	.80	1.09
5 ft. 0 in.	.28	.29	.30	.31	.34	.37	.40	.43	.51	.59	.80	1.08
5 11. 0 111.	.28	.29	.30	.33	.37	.41	.45	.49	.60	.72	1.00	1.37
6 ft. 0 in.	.33	.35	.36	.38	.41	.44	.48	.51	.61	.71	.97	1.30
011.0111.	.34	.35	.36	.39	.44	.49	.54	.59	.72	.87	1.20	1.64
7 ft. 0 in.	.39	.40	.41	.44	.47	.52	.55	.60	.71	.83	1.13	1.52
7 IL U III.	.39	.41	.43	.46	.51	.58	.63	.69	.84	1.01	1.41	1.92
8 ft. 0 in.	.44	.46	.47	.50	.54	.59	.63	.68	.81	.95	1.29	1.73
0 IL U III.	.45	.47	.49	.52	.59	.66	.72	.79	.96	1.16	1.61	
9 ft. 0 in.	.50	.52	.53	.56	.61	.66	.71	.77	.92	1.07	1.45	
9 IL U III.	.50	.53	.55	.59	.66	.74	.81	.89	1.08	1.30		-
10 ft. 0 in.	.56	.58	.59	.63	.69	.74	.79	.85	1.02	1.19	1.61	
10 IL 0 III.	.56	.59	.61	.65	.74	.82	.90	.99	1.20	1.44		-

Top values are for Schedule 10 pipe; bottom values are for Schedule 40 pipe.



PRODUCT INDEX

Product Description

Pages Product Description

Pages

	CHANNELS
AS 100	31/4" x 15/8" 12 Gauge Channel18 & 19
AS 100BTB	61/2" x 15/8" 12 Gauge Back-to-Back Channel 18 & 19
AS 150	2 ⁷ / ₁₆ " x 1 ⁵ / ₈ " 12 Gauge Channel
AS 150BTB	4 ⁷ /8" x 1 ⁵ /8" 12 Gauge Back-to-Back Channel 20 & 21
AS 200	15/8" x 15/8" 12 Gauge Channel
AS 200BTB	31/4" x 15/8" 12 Gauge Back-to-Back Channel22 & 24
AS 210	15/8" x 15/8" 14 Gauge Channel
AS 210BTB	31/4" x 15/8" 14 Gauge Back-to-Back Channel25 & 26
AS 300	1³/8" x 15/8" 12 Gauge Channel 27 & 28
AS 300BTB	2³/4"" x 15/8" 12 Gauge Back-to-Back Channel 27 & 28
AS 400	1" x 15⁄8" 12 Gauge Channel
AS 400BTB	2" x 15⁄8" 12 Gauge Back-to-Back Channel
AS 500	¹³ / ₁₆ " x 1 ⁵ / ₈ " 14 Gauge Channel
AS 500BTB	15/8" x 15/8" 14 Gauge Back-to-Back Channel 31 & 32
AS 520	¹³ / ₁₆ " x 1 ⁵ / ₈ " 12 Gauge Channel
AS 520BTB	15/8" x 15/8" 12 Gauge Back-to-Back Channel 33 & 34
AS 560	¹³ /16" x 1 ⁵ /18" 16 Gauge Channel
AS 707	Metal Raceway Closure Strip
AS 707P	Metal Painted Closure Strip

CHANNEL NUTS & HARDWARE

AS LS	Clamping Nut with Long Spring
AS NS	Clamping Nut without Spring
AS RS	Clamping Nut with Regular Spring
AS SS	Clamping Nut with Short Spring
AS TG	Top Grip Nut with Spring on Top
AS 517	Stud Nut with RS Spring
AS 3281	Double Conveyor Adjusting Nuts
AS 83	Hexagon Nut
Fig. 135	Rod Coupling
Fig. 146	Continuous Threaded Rod
AS 203	Linked Eyelet with Stud
AS 209	Flat Washer
AS 211	Lock Washer40
AS 230	Fender Washer40
AS 6075	Slotted Hex Head Machine Screw40
AS 6108	Square Nut40
AS 3500	Seismic Rod Stiffener40
AS 6024	Hex Head Cap Screw40

FITTINGS & ACCESSORIES

AS 85	Rod or Insulator Support41
Fig. 86	Clamp with Lock Nut41
Fig. 93	Top Beam "C" Clamp (³/ଃ" - ¹/₂")41
Fig. 94	Top Beam "C" Clamp (5/8" - 3/4")41
Fig. 95	Clamp with Lock Nut41
AS 135X	Beam Clamp Light Duty41
AS 601	Two Hole Splice Plate42
AS 602	Three Hole Splice Plate42
AS 603	Two Hole End Angle42
AS 604	Two Hole Corner Angle42
AS 605	Three Hole Corner Angle42

6	Δ	VIL	®
		TONA	Ĺ

FITT	TINGS & ACCESSORIES continued	
AS 606	Three Hole Corner Angle	42
AS 607	Four Hole Corner Angle	42
AS 609	Two Hole Offset "Z" Support	42
AS 611	"Z" Support	42
AS 612	"Z" Support	43
AS 613	"U" Support	43
AS 614	Four Hole Joint Angle Connector	43
AS 615	Five Hole Shelf Joint Angle Connector	43
AS 616	Four Hole Splice Clevis	
AS 617	Three Hole Swivel Plate	43
AS 619	Square Washer	43
AS 620	Two Hole Connecting Plate	43
AS 624	Two Hole Closed Angle Connector	44
AS 629	Three Hole Splice Clevis	44
AS 631	Two Hole Splice Clevis	44
AS 633	Two Hole Open Angle Connector	44
AS 644	Two Hole Splice Clevis	44
AS 645	Three Hole Splice Clevis	44
AS 646	Four Hole Splice Clevis	
AS 651	Reversible Strut Bracket	45
AS 655, AS 656	Type "A" End Cap	45
AS 661 T1	Strut Bracket (Slot Up)	45
AS 661 T2	Strut Bracket (Slot Down)	45
AS 665	Four Hole Double Corner Connector	45
AS 666	Six Hole Double Corner Connector	45
AS 667	Eight Hole Double Corner Connector	45
AS 668	Six Hole Three Angle Connector	46
AS 669	Twelve Hole Three Angle Clevis Connector	46
AS 677	Cup Support for Standard Single Strut	
AS 678	Three Hole "U" Support	46
AS 679	"U" Support	46
AS 684	Beam Clamp	46
AS 685	Beam Clamp	46
AS 686	Beam Clamp	
AS 687	Slotted "U" Support	
AS 689	Adj. Double Slotted Corner Connector	
AS 708	Single Channel Bracket Support	
AS 710	"U" Support	
AS 711	"Z" Support	
AS 712	Cross Plate	
AS 714	"T" Plate	
AS 715	"T" Plate 90° Angle	
AS 718	Flat Angle Plate	
AS 719	Four Hole Corner Plate	
AS 720 RH/LH	Angle Plate Connector	
AS 721	"U" Support	
AS 732	Shelf Bracket	
AS 733	Six Hole "U" Support	
AS 735 AS 744	Eight Hole "U" Support Flat Corner Connector	
AS 744 AS 745	Three Hole Corner Angle	
AS 745 AS 747	Symmetrical Four Hole Connector	
AS 747 AS 748	Four Hole Corner Joint Connector	
AJ /40		47

PRODUCT INDEX

ANVIL-STRU

Product Description Pages

FITTINGS & ACCESSORIES continued

AS 750	Four Hole Corner Connector	49
AS 763, AS 764	Slotted Adjustment Corner Angle	49
AS 781	Four Hole Open Angle Connector	49
AS 793	Four Hole Closed Angle Connector	49
AS 806	Two Hole Angle with Impressions on Both Legs	50
AS 809	Double Channel Bracket	50
AS 821	Eight Hole Double Angle Connector	50
AS 825 RH/LH	Pipe Axle Support	50
AS 838 RH/LH	6" thru 30" Shelf Bracket	50
AS 854	Flat Connector	50
AS 855	Angular "I" Beam Clamp	50
AS 858	Heavy Duty Suspension Rod Beam Clamps	51
AS 865	Wide Throat Heavy Duty Beam Clamp	51
AS 871	Safety Anchor Strap	51
AS 888	Four Hole Splice Plate	51
AS 901, AS 902	Type "A" End Cap	51
AS 907	"I" Beam Clamp	51
AS 913	Ten Hole Two Angle Clevis Connector	52
AS 921	One Hole Angle	52
AS 922 RH/LH	Two Hole Single Corner Angle Connector	
AS 923	Five Hole Two Angle Connector	52
AS 925	Symmetrical Three Hole Joint Connector	52
AS 926	Strut Brace	52
AS 927	Five Hole Corner Connector	52
AS 928	"Z" Support	53
AS 929	"U" Support	53
AS 930	Type "A" End Cap	53
AS 978	"U" Support	53
AS 993	Inside Clevis	53
AS 998	"I" Beam Clamp	53
AS 2064	Double Column Post Base	53
AS 2112	Cross Connector	53
AS 2119	"U" Connector	54
AS 2128 RH/LH	Six Hole Corner Connector	54
AS 2144	Corner Angle	54
AS 2190	Flat Corner Connector	54
AS 2401 - 2403	Ladder Rung	54
AS 2404 - 2408	Wall Ladder Bracket	54
AS 2421	45° Stair Tread Support	54
AS 2422	37 ¹ /2° Stair Tread Support	55
AS 2504	Square Washer with Channel Guide	55
AS 2511	End Cap with Knock Out	55
AS 2520	Two Hole Adjustment Angle	55
AS 2521	Two Wheel Trolley	55
AS 2522	Four Wheel Trolley	55
AS 2528	Trolley Beam Standard Support	56
AS 2528-1	Trolley Beam Joint Support	56
AS 2545	Slotted 90° Angle	56
AS 2560, AS 256	Conduit Connector Fitting Assembly	56
AS 2580	Type "A" End Cap	56
AS 2601	"Z" Support	56
AS 2623	Swivel Adapter	56
AS 2627	Spacer Clevis	56

Product	Description	Pages
FITT	TINGS & ACCESSORIES continued	
AS 2631	Swing Gate Fixture Hanger	57
AS 2631D	Swing Gate Fixture Hanger	
AS 2648	"U" Support	
AS 2651	Beam Clamp	
AS 2654 & 2654A	Column Attachment	
AS 2656	"U" Bolt Beam Clamp with Hook	57
AS 2657	Double "U" Bolt Beam Clamp	
AS 3013	Single Column Post Base	
AS 3013 SQ	Single Column Post Base	58
AS 3013 FL	Single Column Post Base	58
AS 3025	Post Base	58
AS 3025 FL	Post Base	58
AS 3029	Double Column Post Base	58
AS 3033	Post Base	58
AS 3040	Post Base	59
AS 3049	Two Hole Slotted 90° Corner Connector	59
AS 3060	Offset Connector	59
AS 3064	Double Column Post Base	59
AS 3064 SQ	Double Column Post Base	59
AS 3164	Double Channel Bracket Support	59
AS 3373	Universal Angle Bracket	60
AS 6153	Safety End Cap	60
AS 9400	Adjustable Base	60
AS 9402	Two Hole Hinge Connector	60
AS 9403	Three Hole Hinge Connector	60
AS 9404	Four Hole Hinge Connector	60
	PIPE & CONDUIT SUPPORTS	
AS 51	Right Angle Pipe or Conduit Clamp	6
Fig. 67	Pipe or Conduit Hanger	
Fig. 69	Swivel Ring Hanger	
Fig. 137	"U" Bolt with Nuts Long Tangent	
AS 270	Conduit Clamp	
AS 815	Double Roller Pipe Support	
AS 1000	Pre-Assembled EMT Conduit Clamps	
AS 1100	Pre-Assembled Rigid Steel Conduit and Pipe Cla	
AS 1200	Pr-Assembled O.D. Tubing Clamp	
AS 1300	Pre-Assembled Universal Clamp	
AS 1450	One-Hole Clamp for O.D. Tubing	
AS 1901	Pipe Roller Support	
AS 1902	Pipe Roller Support	
AS 1911	Pipe Roller	
	One Piece Cable and Conduit Clamp	
AS 3126	Hold Down Clamp	
AS 3138	Parallel Pipe Clamp	
AS 3792	Cushion Strip	

KLO-SHURE®

Strut Mounted Insulation Couplings with Strut Clamp	58
Strut Mounted Insulation Couplings with Non Metallic Strut Clamp6	59



ANVIL-STRUT

PRODUCT INDEX

Product Description

CONCRETE INSERTS

Pages

Fig. 152	Screw Concrete Insert70
Fig. 285	Light Weight Concrete Insert70
AS 349	Continuous Concrete Insert70
AS 449	Continuous Concrete Insert71
AS 653	Type "B" End Cap Anchor71
AS 654	Type "B" End Cap Anchor71
AS 6151	Plastic Closure Strip72

SPECIALTY STRUT

SPECIALTY STRUT				
	• Zinc Trivalent Chromium • Hot Dipped Galvaniz			
AS 200 SS	1 ⁵ /8" x 1 ⁵ /8" 12 Gauge Channel			
AS 200BTB SS	3 ¹ /4" x 1 ⁵ /8" 12 Gauge Back-to-Back Channel 74 &			
AS 210 SS	1 ⁵ /8" x 1 ⁵ /8" 14 Gauge Channel			
AS 210BTB SS	3 ¹ / ₄ " x 1 ⁵ / ₈ " 14 Gauge Back-to-Back Channel 76 &			
AS 500	¹³ / ₁₆ " x 1 ⁵ / ₈ " 14 Gauge Channel			
AS 500BTB	1 ⁵ / ₈ " x 1 ⁵ / ₈ " 14 Gauge Back-to-Back Channel78 &			
AS NS SS/ZTC	Clamping Nut without Spring			
AS RS SS/ZTC	Clamping Nut with Regular Spring			
AS 601 ZTC	Two Hole Splice Plate			
AS 602 ZTC	Three Hole Splice Plate			
AS 603 ZTC	Two Hole End Angle			
AS 604 ZTC	Two Hole Corner Angle			
AS 605 ZTC	Three Hole Corner Angle	.80		
AS 606 ZTC	Three Hole Corner Angle	.80		
AS 607 ZTC	Four Hole Corner Angle	81		
AS 611 ZTC	"Z" Support	81		
AS 613 ZTC	"U" Support	81		
AS 616 ZTC	Four Hole Splice Clevis	81		
AS 619 SS/ZTC	Square Washer	81		
AS 624 ZTC	Two Hole Closed Angle Connector	81		
AS 633 ZTC	Two Hole Open Angle Connector			
AS 651 ZTC	Reversible Strut Bracket	81		
AS 665 ZTC	Four Hole Double Corner Connector	82		
AS 666 ZTC	Six Hole Double Corner Connector	82		
AS 667 ZTC	Eight Hole Double Corner Connector	82		
AS 668 ZTC	Six Hole Three Angle Connector	82		
AS 669 ZTC	Twelve Hole Three Angle Clevis Connector	82		
AS 679 ZTC	"U" Support	82		
AS 712 ZTC	Cross Plate	82		
AS 714 ZTC	"T" Plate	82		
AS 718 ZTC	Flat Angle Plate	83		
AS 720 ZTC	RH & LH Angle Plate Connector	83		
AS 809 ZTC	Double Channel Bracket	83		
AS 821 ZTC	Eight Hole Double Angle Connector	83		
AS 888 ZTC	Four Hole Splice Plate	83		
AS 913 ZTC	Ten Hole Two Angle Clevis Connector	83		
AS 922 ZTC	RH & LH Two Hole Single Corner Angle Connector	84		
AS 923 ZTC	Five Hole Two Angle Connector	. 84		
AS 928 ZTC	"Z" Support			
AS 929 ZTC	"U" Support			
AS 1100 SS/ZTC	Pre-Assembled Rigid Steel Conduit and Pipe Clamps			
AS 1200 SS/ZTC	Pre-Assembled O.D. Tubing Clamp	85		
AS 2651 ZTC	Beam Clamp			



(btaminebb bteer		noe Dippea Garvanizea)
AS 3033 ZTC	Post Base	
AS 3064 ZTC	Double Column Post Base	
AS 3373 ZTC	Universal Angle Bracket	
AS 3500 ZTC	Seismic Rod Stiffener	

PIPE HANGERS

CPVC Pipe Hangers **Copper Tubing Hangers** Fig. CT-69 Fig. CT-65 Fig. CT-121 & CT-121C Fig. 185 Fig. 186 Adjustable Swivel Ring One Hole Pipe Strap Two Hole Pipe Strap Light Weight Adjustable Clevis **Copper Tubing Riser Clamp** , Size Range: 1/2" - 4" Size Range: 1/2" - 4" Size Range: 1/2" - 4" Size Range: 3/4" - 2" Size Range: 3/4" - 2" Fig. CT-128R Fig. CT-138R Fig. CT-255 Fig. 188 Fig. 187 Rod Threaded Ceiling Flange Extensions Split Tubing Clamp Copper Tubing Two Hole 90° Side Two Hole Stand Off Strap Sizes: 3/8" and 1/2" Size Range: 1/2" - 2" Alignment Guide Mount Strap Size Range: 3/4" - 2" Size Range: 1" - 4" Size Range: 3/4" - 2" Steel Pipe Clamps Clevis Fig. 103 Fig. 261 Fig. 40 Fig. 67 Pipe or Conduit Fig. 260 Adjustable Clevis Fig. 65 Extension Pipe or **Riser Clamp Standard** Offset Pipe Clamp Light Duty Size Range: 3/4" - 8" **Riser Clamp** Size Range: 2" - 24" Hanger Adjustable Clevis Hanger Size Range: 3/4" - 24" Size Range: 1/2" - 6" Size Range: 3/8" - 4" Size Range: 1/2" - 30" Fig. 300 Fig. 260 ISS Fig. 590 Fig. 100 Fig. 212 Fig. 212FP Adjustable Clevis **Clevis Hanger** Adjustable Clevis Extended Pipe Clamp Medium Pipe Clamp Earthquake Bracing Clamp for Insulated Lines with Insulation for Ductile or Size Range: 1/2" - 8" Size Range: 1/2" - 30" Size Range: 21/2" - 12" Saddle System Size Range: 3/4" - 12" Cast Iron Size Range: 2" - 16" Size Range: 4" - 24" **Pipe Shields & Saddles** Fig. 216 Fig. 295 Fig. 295A Heavy Pipe Clamp Double Bolt Pipe Clamp Alloy Double Bolt Pipe Clamp Fig. 167 Fig. 168 Size Range: 3" - 42" Size Range: 3/4" - 36" Size Range: 11/2" - 24" Insulation Protection Shield **Rib-Lok Shield** Size Range: 1/2" thru 24" pipe with Size Range: 1/2" thru 8" pipe or copper up to 2" thick insulation. tube with up to 2" thick insulation. Fig. 295H Fig. 224 Fig. 246 Fig. 160 to 166A Heavy Duty Double Bolt Alloy Steel Pipe Clamp Heavy Duty Alloy Steel Pipe Covering Protection Saddle Pipe Clamp Pipe Clamp Size Range: 4" - 16" Size Range: 3/4" thru 36" Size Range: 6" - 36" Size Range: 10" - 24"

www.anvilintl.com

102 AS-1.10

PIPE HANGERS (Continued)

Beam Clamps



Fig. 86, 87, 88 & 89 C-Clamp with Set Screw and Lock Nut Size Range: 3/8" - 3/4"



Fig. 94

Wide Throat Top Beam

C-Clamp

Sizes: 5/8" and 3/4"

Fig. 95

C-Clamp with Lock Nut Sizes: 3/8" and 1/2"



Fig. 227 Top Beam Clamp



Fig. 217 Adjustable Side Beam Clamp

Fig. 89

Retaining Clip

Size Range: 3/8" - 1/2"

Size Range: 3" - 75/8"



Beam Clamp with Weldless Eye Nut



Fig. 14

Adjustable Side

Beam Clamp

Sizes: 3/8" - 5/8"

Fig. 595 & Fig. 594

Socket Clamp

For Ductile Iron or Cast Iron Pipe

& Socket Clamp Washer

Size Range: 4" - 24"

Socket Clamps



Fig. 92 Universal C-Type Clamp Standard Throat Sizes: 3/8" and 1/2"

Fig. 133

Standard Duty Beam

Clamp

Size Range: 4" - 12"





Fig. 93 Universal C-Type Clamp Wide Throat Sizes: 3/8" and 1/2"



Fig. 134 Heavy Duty Beam Clamp Size Range: 4" - 12"



Fig. 600 & Fig. 599 Socket Clamp For Ductile Iron or Cast Iron Pipe & Socket Clamp Washer Size Range: 3" - 24"



Fig. 218 Malleable Beam Clamp without Extension Piece

Ceiling Plates & Flanges

Fig. 395 Cast Iron Ceiling Plate

Size Range: 1/2" - 8"

Fig. 128R

Rod Threaded.

Ceiling Flange

Sizes: 3/8" & 1/2"

U-Bolts



Fig. 228 Universal Forged Steel Beam Clamp

Fig. 127

Plastic Ceiling Plate

Sizes: 3/8" and 1/2"

Fig. 153

Pipe Hanger Flange

Size Range: 3/8" - 3/4"

Fig. 137C

Plastic Coated U-Bolt

Size Range: 1/2" - 8"



Structural Attachments



Fig. 55 & Fig. 55L Structural Welding Lug Size Range: Fig. 55: 1/2" - 33/4" Fig. 55L: 1/2" - 2"



Fig. 60 Steel Washer Plate Size Range: 3/8" - 33/4"

Fig. 120 Light Weight U-Bolt

Size Range: 1/2" - 10"

Fig. 54 Two Hole Welding Beam Lug Size Range: 1/2" - 21/4"



Fig. 66 Welded Beam Attachment Size Range: 3/8" - 31/2"



Fig. 112 & 113 Brace Fitting Compete Sizes: 1" and 11/4"

Trapeze

Fig. 46 Universal Trapeze Assembly

Fig. 202 Iron Side Beam Bracket Size Range: 3/8" - 5/8"



Fig. 207 Threaded Steel Side Beam Bracket Sizes: 3/8" and 1/2"



Fia. 195 Medium Welded Steel Bracket



Fig. 206 Steel Side Beam Bracket Size Range: 3/8" - 5/8"



Fia. 194 Light Welded Steel Bracket



Fig. 199 Heavy Welded Steel Bracket



Fig. 50 Equal Leg Angle for Trapeze Assembly



Fig. 137 & 137S

Standard U-Bolt

Size Range: 1/2" - 36"

103 AS-1.10

Brackets





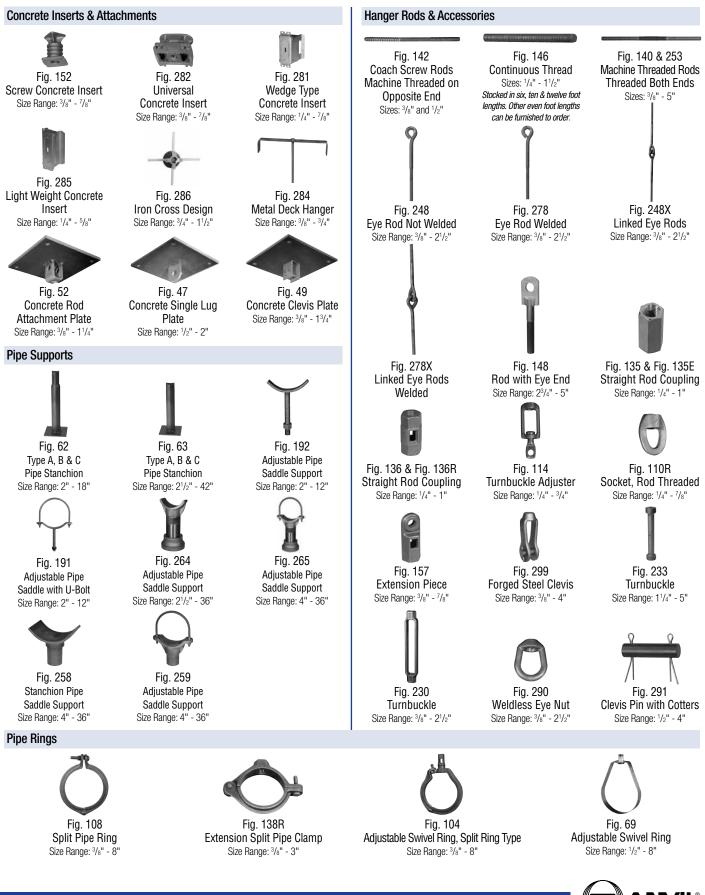






Fig. 45 Channel Assembly

PIPE HANGERS (Continued)



104 AS-1.10 www.anvilintl.com

PIPE HANGERS (Continued)

Straps



Pipe Rolls



Fig. 177 Adjustable Pipe Roll Support Size Range: 1" - 30"



Fig. 171

Single Pipe Roll

Size Range: 1" - 30"

Fig. 277 & 277S

Pipe Roll & Base Plate

Size Range: 2" - 24"

Fig. 243 Pipe Strap Size Range: 1/2" - 6" pipe

Fig. 178

Fig. 271

Pipe Roll Stand

Size Range: 2" - 42"



Size Range: 1/2" - 6" pipe







Fig. 222 & C-222

Mini-Sway Strut Assembly

Fig. 211, C-211, 640, C-640 Sway Strut Assembly

Spring Hangers



Fig. 82 & C-82 Short Spring

Fig. B-268 & C-268

Standard Spring

Triple Spring,

Triple Spring-CR



Fig. 98 & C-98 **Double Spring**

Quadruple Spring, Quadruple Spring-CR

Constant Supports





Model R 81-H Horizontal Constant Support

Size Range: Anvil Model R constant support hangers are made in two basic designs, 80-V & 81-H constant supports are made in nine different frame sizes & 110 spring sizes to accomodate travels from 11/2" to 20" & loads from 27 lbs to 87,500 lbs.

Horizontal Traveler & Sway Brace



Fig. 170 Horizontal Traveler

Size Range: Available in Four

Sizes to Take Loads to 20,700

(LBS). All sizes provide for

12" of Horizontal Travel.



Fig. 296, C-296, 298, 299, 301, 302, 303 & C-303 Sway Brace Size Range: Pre Loads from 50 to 1,800 Pounds & maximum forces from 200 to 7,200 Pounds.



Fig. 175 Roller Chair Size Range: 2" - 30" pipe

Pipe Guides & Slides



Fig. 255 Pipe Alignment Guide Size Range: 1" - 24" and Insulation Thickness of 1" thru 4" (Also available in copper tube sizes)



Fig. 439 & 439A Structural "H" Slide Assembly Size Range: 6" - 36"

Snubbers



Fig. 3306 & 3307 Hydraulic Shock & Sway Suppressor (Snubber) Size Range: Six Standard Sizes with Load Ratings from 350 to 50,000 (LBS).



Fig. 256 Pipe Alignment Guide Size Range: 1" - 24" Pipe and Insulation Thickness of 1" thru 4"



Fig. 432 Special Clamp Size Range: 2" - 24"





Fig. 257 & 257A

Structural Tee

Fig. 212 Medium Pipe Clamp Size Range: 2" - 30"



Fig. 200 & C-200 / Fig. 201 & C-201 Hydraulic Shock & Sway Suppresor (Snubber) Size Range: Seven standard sizes with cylinder bores of 11/2" to 8" with normal load ratings from 3,000 (LBS) to 128,000 (LBS). All are available with 5", 10", 15" or 20" strokes except the 11/2" size which is offered with 5" and 10" strokes only. Snubbers are available with integral or remote reservoirs.



Fig. 274, 274P & 275 Adjustable Pipe Roll Stand Size Range: 2" - 42"



Fig. 436 & 436A Fabricated Tee Slide Assembly Size Range: All Sizes within

Maximum Load Rating





Model R 80-V Vertical Constant Support



www.anvilintl.com

Fig. 312

Tapered Pin

Size Range: 3/8" - 21/2"

- Today Anvil[®] International is the largest and most complete fitting and hanger manufacturer in the world.
- 2004 Anvil[®] International acquires Star Pipe Products, Building and Construction -Divisions (SPF) and forms AnvilStar[™] Fire Products Division.
- 2001 Anvil® International acquires Merit® Manufacturing and Beck Manufacturing.
- 2000 The industry's trusted manufacturer of pipe fittings, hangers and grooved fittings is renamed Anvil® International, Inc.

1999 Tyco sells the distribution and manufacturing operations known up to this point as "Grinnell Supply Sales", but keeps the Grinnell[®] trademark.

1994 J.B. Smith[™] and Catawissa[™] join the Grinnell — Supply Sales and Manufacturing division.

1969 Grinnell Co. acquired by International Telephone and Telegraph. Two years later, ITT divests the Fire Protection Division, but keeps the manufacturing and sales divisions that will become known as Anvil® International.

1960 Gruvlok® line of grooved fittings is introduced.

1919 General Fire Extinguisher Co. becomes Grinnell Co.----

1909 Frederick Grinnell opens a foundry in Cranston, RI. — Companies express interest in buying its piping products, laying the groundwork for what would become the Grinnell Supply Sales Division. It would be these manufacturing and sales operations that eventually become Anvil[®] International.

1850 Providence Steam & Gas Pipe Co. is formed, and — Frederick Grinnell purchases a controlling interest.

((SPF/ANVIL)))

Grinnell® is a registered trademark of Grinnell Corporation, a Tyco International Ltd. company.

BUILDING CONNECTIONS THAT

TRUSTED FOR 150 YEARS

We built our reputation from the ground up.

Anvil's history stretches back to the mid 1800s, when a company named Grinnell® began providing its customers with the finest quality pipe products. Since 2000, those quality products and services and the people who provide them—have been known as Anvil® International. Anvil® customers receive the quality and integrity that have been building strong connections in both products and business relationships for over 150 years.

Focused Product Line:

Anvil[®] Malleable and Cast Iron Fittings

Anvil[®] Hangers, Supports and Struts

Beck Welded Pipe Nipples Anvil[®] Seamless Pipe

Nipples

Anvil[®] Steel Pipe Couplings and Small Steel Fittings Merit[®] Tee-Lets and Drop Nipples Gruvlok[®] Couplings, Fittings and Valves

SPF™ Malleable and Cast and Ductile Iron Fittings

SPF™ Grooved Fittings and O'Lets

J.B. Smith Swage Nipples and Bull Plugs

Catawissa[®] Wing Unions and Check Valves





💽 Catawissa 🕢

TANVIL EPS

LAST

BEEN ANVIL-STRUT

BRANDS OF ANVIL INTERNATIONAL



Anvil® product lines include malleable and cast iron fittings, unions and flanges; seamless steel pipe nipples; steel pipe couplings; universal anvilets; forged steel fittings and unions; pipe hangers and supports; threaded rod; and engineered hangers.

GRUVLOK

The Gruvlok[®] product line consists of couplings for grooved and plain-end fittings, butterfly valves and check valves; flanges; pump protection components; pipe grooving tools; as well as copper and stainless steel system components.

ANVIL-STRUT

Anvil-Strut[™] products include a complete line of channel in stock lengths of 10 and 20 feet, with custom lengths available upon request. A variety of fittings and accessories are also offered. All products can be ordered in an assortment of finishes and material choices including SupR-Green[™], Zinc Trivalent Chromium, pre-galvanized, hot-dipped galvanized, electro-galvanized, aluminum, plain, and stainless steel.



JB Smith[™] is the leading manufacturer of oil country tubular fittings, swages and bull plugs – all meeting API specifications. Offering tubing nipples, casing nipples as well as a full line of traditional line pipe and oil country threads in every schedule, JB Smith is the resource for all your oilfield needs.



Catawissa[™] NACE and API approved wing unions for Standard Service are offered in non-pressure seal ends as well as threaded and butt weld, and are interchangeable with most leading union manufacturers. Fully traceable and available with complete mill certifications, Catawissa's oilfield wing union product line includes the standard ball-and-cone design plus our unique Figure 300 Flat Face design, where space and pipe line separation are a consideration.



The SPF/Anvil[™] product line includes a variety of internationally sourced products such as grooved couplings, fittings and flanges, cast iron, malleable iron and ductile iron threaded fittings, steel pipe nipples, as well as o'lets.



The Merit[®] product line includes a variety of tee-lets, drop nipples, and steel welding flanges for fire protection applications. Most Merit products are UL/ULC Listed, FM Approved, and rated from 175 to 300 psi.



Beck steel pipe nipples and steel pipe couplings are manufactured in accordance with the ASTM A733 Standard Specification for Welded and Seamless Carbon Steel and Stainless Steel Pipe Nipples. Steel pipe couplings are manufactured in accordance with the ASTM A865 Standard Specification for Threaded Couplings, Steel, Black or Zinc-Coated (Galvanized) Welded or Seamless, for Use in Steel Pipe Joints. Beck API couplings are manufactured in accordance with the API Specification for line pipe.

CANVIL

Canvil® manufactures low pressure hexagon reducer bushings, as well as plugs and hex caps up to 1" in diameter in various finishes including Oil Treat, Phosphate and Electro Galvanized. In addition, Canvil manufactures A105 hex or round material in class 3000 and 6000 pound, forged steel couplings and bar stock products offered as either as normalized (A105N) or non-normalized (A105) that are fully traceable for mechanicals and chemistry through our MTR program.



Anvil EPS-Engineered Pipe Supports are products used to support piping systems under thermal, seismic, and other dynamic loading conditions. The product line encompasses variable spring hangers, constant supports, sway struts and snubbers as well as standard and special design clamps. Anvil EPS brings the highest quality products and innovative engineering solutions to common and uncommon piping system problems.



Corporate Offices

110 Corporate Drive, Suite 10 P.O. Box 3180 Portsmouth, NH 03801-3180 Tel: 603-422-8000 Fax: 603-422-8033 E-mail: webmaster@anvilintl.com

Anvil International Worldwide Customer Service Center

Tel: 708-885-3000 Fax: 708-534-5441

U.S. REGIONAL SERVICE CENTERS

Northern Region

Regional Distribution & Customer Service Center

SERVICING: Illinois, Indiana, Iowa, Kentucky, Michigan, Minnesota, Nebraska, North and South Dakota, Ohio, West Pennsylvania, West Virginia, Wisconsin

750 Central Avenue University Park, IL 60484

Tel: 708-885-3000 Fax: 708-534-5441 Toll Free: 1-800-301-2701

Eastern Region

Regional Distribution Center

SERVICING: Connecticut, Delaware, Florida, Georgia, Maine, Maryland, Massachusetts, New Hampshire, New Jersey, New York, North and South Carolina, East Pennsylvania, Rhode Island, Vermont, Virginia

800 Malleable Road Columbia, PA 17512

Southern Region Regional Distribution & Customer Service Center

SERVICING: Alabama, Arkansas, Kansas, Louisiana, Mississippi, Missouri, Oklahoma, Tennessee, Texas

1401 Valley View Lane, Suite 150 Irving, TX 75061

Tel: 972-871-1206 Fax: 972-641-8946 Toll Free: 1-800-451-4414

Western Region

Regional Distribution Center

SERVICING: Alaska, Arizona, California, Colorado, Hawaii, Idaho, Montana, Nevada, New Mexico, Oregon, Utah, Washington, Wyoming

1385 Greg Street Sparks, NV 89431

CANADA SERVICE CENTER

Anvil International Canada Customer Service Center

390 Second Avenue P.O. Box 40 Simcoe, Ontario N3Y 4K9

Tel: 519-426-4551 Fax: 519-426-5509

INTERNATIONAL SALES

Europe and Middle East Region

Rick van Meesen, *Sales Director* The Netherlands rvanmeesen@anvilintl.com

Tel: +31-53-5725570 Fax: +31-53-5725579

U.S. Customer Service Tel: +1-708-885-3000 Fax: +1-708-534-5441

Mexico, Puerto Rico and Latin America

Abraham Quijada, *Sales Manager* aquijada@anvilintl.com

Tel: +1-281-590-4600

U.S. Customer Service Tel: +1-708-885-3000 Fax: +1-708-534-5441

BUILDING CONNECTIONS THAT LAST



🚬 Catawissa

www.anvilintl.com

ANVIL EPS

T

#125/Printed in USA/© Copyright 2010 Revision Date: 1.15.10

ANVIL-STRUT SEMINOLE