
User Manual

Galileo Runtime System 5.3

Software



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Contents

| | |
|--|----------|
| 1 Galileo Runtime System (GRS) | 5 |
| 1.1 General..... | 5 |
| 1.2 Differences between the Runtime Systems | 5 |
| 1.2.1 Differences between the Runtime Systems | 5 |
| 1.2.2 Memory module | 6 |
| 1.2.3 Project transfer (Galileo - Panel) | 6 |
| 1.2.4 System data..... | 7 |
| 1.2.5 Convert recipe data file (*.TAB)..... | 7 |
| 1.2.6 Recipe database limitation | 7 |
| 1.2.7 PCX Pictures | 7 |
| 1.2.8 Beep | 7 |
| 1.2.9 Comboard Loader..... | 7 |
| 1.2.10 Special function "Save Mask As Bitmap" | 8 |
| 1.2.11 Special function "Set Touch Lock" | 8 |
| 1.2.12 Special function "Backlight Off" | 8 |
| 1.2.13 Special function "Brightness x%"..... | 8 |
| 1.2.14 Bitmap Cache | 8 |
| 1.2.15 Serial number | 8 |
| 1.2.16 EIB Communication..... | 9 |
| 1.2.17 Archive "Graph" data in files..... | 9 |
| 1.2.18 Ethernet Interface | 9 |
| 1.2.19 Parallel Interface..... | 9 |
| 1.3 Program Structure | 9 |
| 1.3.1 Program Structure | 9 |
| 1.3.2 RUNTIME directory | 10 |
| 1.3.3 DATA directory | 10 |
| 1.3.4 APPL directory..... | 11 |
| 1.4 GRS on PC (GPI / WinGRS) | 12 |
| 1.4.1 General..... | 12 |
| 1.4.2 Communication Setup | 13 |
| 1.4.3 Information about Product and Version..... | 14 |
| 1.5 Printing | 14 |
| 1.5.1 Printing..... | 14 |
| 1.5.2 Serial Port..... | 14 |
| 1.5.3 Parallel Port | 15 |
| 1.5.4 Ethernet Port..... | 15 |
| 1.6 Comboard Loader | 15 |
| 1.6.1 Comboard Loader..... | 15 |
| 1.6.2 Loading options | 15 |
| 1.7 SRAM | 18 |
| 1.7.1 SRAM | 18 |
| 1.8 Function of the Bitmap Cache | 18 |
| 1.8.1 Function of the Bitmap Cache | 18 |
| 1.9 Generating bitmaps from the screen(Screenshot) | 19 |
| 1.9.1 Generating bitmaps from the screen(Screenshot) | 19 |
| 1.10 PLC Simulation (RK512 Protocol)..... | 19 |
| 1.10.1 PLC Simulation (RK512 Protocol)..... | 19 |
| 1.11 Startup behaviour..... | 19 |
| 1.11.1 Startup behaviour | 19 |

| | | |
|----------|--|-----------|
| 1.12 | System Messages | 19 |
| 1.12.1 | System Messages..... | 19 |
| 1.12.2 | File format | 20 |
| 1.12.3 | Description of System Messages | 21 |
| 1.13 | Comments for Panels with Windows CE | 34 |
| 1.13.1 | Panels with Windows CE | 34 |
| 1.14 | System Bitmaps | 34 |
| 1.14.1 | System Bitmaps | 34 |
| 2 | Communication..... | 35 |
| 2.1 | Basic Principles | 35 |
| 2.1.1 | General | 35 |
| 2.1.2 | Data Synchronisation..... | 36 |
| 2.1.3 | Data block concept | 37 |
| 2.2 | Special data block types..... | 37 |
| 2.2.1 | Special data block types | 37 |
| 2.2.2 | Control data block..... | 38 |
| 2.2.3 | Status data block | 40 |
| 2.2.4 | "Date_Time" data block | 42 |
| 2.2.5 | "EIB_Date" data block..... | 43 |
| 2.2.6 | "EIB_Time" data block | 43 |
| 2.3 | Initiating functions from the PLC..... | 43 |
| 2.3.1 | Initiating functions from the PLC..... | 43 |
| 2.3.2 | Initiating special functions (Function key)..... | 44 |
| 2.3.3 | Recipe commands from the plc | 44 |
| 2.3.4 | Updating error display..... | 46 |
| 2.3.5 | Renewed data synchronisation | 46 |
| 2.3.6 | Mask change..... | 46 |
| 2.3.7 | Time/Date Synchronisation..... | 46 |
| 2.3.8 | Transferring PLC text..... | 47 |
| 2.3.9 | Touch disable..... | 47 |
| 3 | Glossary | 48 |
| 3.1 | GlossCompact Flash | 48 |
| 3.2 | GRSW3 | 50 |
| 4 | Index | 54 |

1 GALILEO RUNTIME SYSTEM (GRS)

1.1 GENERAL

The Galileo Runtime System or GRS for short is the operating system for executable projects that have been designed and compiled with the Galileo design software.

User entries are made on the Touch Panel by pressing the appropriate objects on the screen. Entries via the mouse are also possible on a standard PC (see also GRS on PC (GPI)).

The communication with the PLC is implemented either via communication modules, or via a serial or Ethernet interface, depending on the device concerned.

1.2 DIFFERENCES BETWEEN THE RUNTIME SYSTEMS

1.2.1 DIFFERENCES BETWEEN THE RUNTIME SYSTEMS

The following chapters use the abbreviation GRS as the general term for the runtime system.

All Galileo runtime systems are based on Windows CE® or Windows NT (from version 4.0), 2000 or XP. Four runtime systems have been developed since different platforms are supported with different hardware properties.

These are as follows:

| | | |
|---------------|--------------------------------------|---|
| GRSW2 | Galileo Runtime System Windows CE | The GRSW2 can only run on Windows CE devices with an x86-based processor (the panel has an parallel interface and a PCMCIA card). |
| GRSW3 | Galileo Runtime System Windows CE | The GRSW3 can only run on Windows CE devices with an ARM-based processor. |
| GPI | Galileo Project Inspector | <p>The GPI can be run on a PC with Windows NT (from version 4.0), 2000 or XP.</p> <p>This runtime system is started via a button in Galileo. It is designed for project developers as a fast testing tool.</p> <p>It is designed as a test environment for the project design phase and therefore only starts in DEMO mode.</p> <p>See also chapter Test the Project in GALILGB.HLP</p> |
| WinGRS | Galileo Runtime System for Windows | <p>Like GPI, WinGRS can be run on a PC using Windows (from version 4.0), 2000 or XP.</p> <p>A CBA must be present so that the program can be launched. This adapter is the runtime license.</p> <p>The documentation no longer distinguishes between GPI and WinGRS.</p> <p>The PC based visualization consisting of WinGRS and a communication card is labeled as GALILEO OPEN.</p> |

The different GRS have the following features:

| | GRSW2 | GRSW3 | GPI/ WinGR S |
|---|--------------------|-------------------------|-----------------------------|
| Memory module | ATA PCMCIA Card | – Compact Flash card | Hard disk |
| Project transfer (Galileo - Panel) | X | X | |
| System data | SRAM | SRAM | File |
| Convert recipe data file (*.TAB) | X | X | X |
| Recipe database limitation | 5MByte | 5MByte | 5 Mbyte |
| PCX Pictures | X | X | X |

| | | | |
|--|--|---|------------------------------|
| Beep | X | | X |
| Comboard Loader | X | X | |
| Special function "Save Mask As Bitmap" | X | X | X |
| Special function "Set Touch Disable" | X | X | |
| Special function "Backlight Off" | X | X | |
| Special function "Brightness x%" | X | X | |
| Bitmap Cache | X | X | |
| Serial number | X | X | |
| EIB Communication | X | X | X (WinGRS with CBA) |
| Archive "Graph" data in files | X (manually or on external server)) | X (manually or on external server) | X |
| Ethernet Interface | X | X | Depend ing on the PC |
| USB interface | | X | |
| Parallel Interface | X | | X |

1.2.2 MEMORY MODULE

| | |
|-------------|---|
| GRSW2 | Data is stored on a plug-in PCMCIA card (ATA card). The directory structure (see also Program Structure) can be seen if the user has a PCMCIA card drive. |
| GRSW3 | The data is stored on a plug-in Compact flash card . The directory structure (see program structure) can also be seen on the PC if the PC has a Compact flash card drive or a PCMCIA drive with the correct adapter. |
| GPI, WinGRS | Data is stored on the standard hard disk of the PC. |

1.2.3 PROJECT TRANSFER (GALILEO - PANEL)

Compiled projects can be transferred from [Galileo](#) to the [Touch Panel](#) in the following way:

| | |
|--------|---|
| GRSW2 | Transfer of project data directly to the ATA flash card via the PCMCIA card drive in the PC or via FTP* onto the flash card in the device.. |
| GRSW3 | Transfer of project data directly to the Compact flash card using an adapter in the PC or via FTP* to the flash card in the device. |
| GPI | No data needs to be transferred to the panel since the GPI is used as a test runtime program on the PC. |
| WinGRS | The project data is transferred to the appropriate directory from which WinGRS is to start. |

Description: (see chapter [Project Transfer to a PCMCIA Card](#) in [GALILGB.HLP](#))

With GRSW2 and GRSW3 data transfer is also possible via [FTP](#). See "[FTP Path](#)" for information about the settings for the FTP path in Galileo. The IP address of the MMI can be set via the "Control Panel – Network" system function. Further information is provided in the documentation "Micro Panel with Windows CE".

1.2.4 SYSTEM DATA

See chapter [SRAM](#) for a more detailed description.

[GRSW2,GRSW3](#) The data is stored in the panel in a retentive memory. This retains existing values when the device is restarted.

[GPI GPI, WinGRS](#) The system data is stored in the [SRAM.DAT](#) file.

1.2.5 CONVERT RECIPE DATA FILE (*.TAB)

When recipe tags change, [Galileo](#) will convert the data file accordingly. By change is meant the removal, adding, moving of tags as well as the changing of tag properties. See chapter [Recipe File \(*.TAB\)](#) in [GALILGB.HLP](#).

[GRSW2, GRSW3](#) The conversion is normally carried out by [Galileo](#).

[GPI, WinGRS](#) If this was not possible, this will be carried out by the runtime system.

1.2.6 RECIPE DATABASE LIMITATION

The memory available is limited. A recipe data base can be very large and therefore is restricted on a panel with a permanent memory to 5MByte.

1.2.7 PCX PICTURES

All the graphic libraries used by the different [GRS](#) versions can manage PCX pictures. Unlike with previous [GRS](#) versions, BMP pictures can no longer be displayed. PCX pictures require less memory. However, since the PCX syntax is more complicated than the original BMP format, pictures take longer to be displayed.

1.2.8 BEEP

The beep (acoustic message) can be used in conjunction with the following:

Touching object zones

Leaving object zones

Executing [objects](#)

Errors

For special messages (triggered via [PLC](#))

Some panels cannot output acoustic signals since this function is not supported.

[GRSW3](#) No beep possible (not supported)

[GRSW2, GPI, WinGRS](#) Beep possible

1.2.9 COMBOARD LOADER

[GRSW2, GRSW3](#) supported

[WinGRS](#) see chapter [Comboard Loader](#)

[GPI](#) No [communication](#) card is required for communication with the [PLC](#). The [Comboard Loader](#) function cannot therefore be supported.

1.2.10 SPECIAL FUNCTION "SAVE MASK AS BITMAP"

GRSW2, GRSW3 GPI, supported
 WinGRS See chapter [Save Mask as Bitmap](#) in [GALILGB.HLP](#)

1.2.11 SPECIAL FUNCTION "SET TOUCH LOCK"

This function is used to disable the touch. In these touch mode no further single finger touch will be accepted. Please refer to the chapter [Touch disable](#) for the procedures to reactivate the touch again. Depending on the touch types (Resistive or IR), different procedures are necessary.

GRSW2,__GRSW3 GPI, supported
 WinGRS see chapter [Set Touch Lock](#) in [GALILGB.HLP](#)

1.2.12 SPECIAL FUNCTION "BACKLIGHT OFF"

GRSW2 GRSW3 supported
 see chapter [Backlight Off](#) in [GALILGB.HLP](#)
 GPI, WinGRS not supported

1.2.13 SPECIAL FUNCTION "BRIGHTNESS X%"

This function allows the panel backlight to be changed. This enables the lifespan of the backlight to be considerably increased.

GRSW2 GRSW3 supported
 see chapter [Brightness 100%](#) in [GALILGB.HLP](#)
 On Windows CE devices, the operating system also supports the screen settings ("Control Panel – Display"). Further information is provided in the documentation "Micro Panel with Windows CE".
 GPI, WinGRS The brightness of the screen cannot be changed with the special function.

1.2.14 BITMAP CACHE

GRSW2 GRSW3 supported
 see chapter [Function of the Bitmap Cache](#)
 GPI, WinGRS The loading and display of a picture is not time critical on the PC. This feature has not therefore been provided.

1.2.15 SERIAL NUMBER

The hardware can be assigned a unique serial number for identification purposes. The **Show Sysinfo** special function can be used to show this number. See chapter [Show Systeminfo](#) in [GALILGB.HLP](#)

GRSW2 GRSW3 The hardware can be assigned a unique serial number for identification purposes.
 On Windows CE devices, the serial number is displayed during startup.
 GPI, WinGRS No serial number can be shown

1.2.16 EIB COMMUNICATION

| | |
|---------------------|--|
| GRSW2, GRSW3 WinGRS | available See Document Select PLC and device description " EIB - TP card description " |
| GPI | not available |

1.2.17 ARCHIVE "GRAPH" DATA IN FILES

This file saves the collected values in a file. The values of these files can be loaded if necessary and viewed on the **MMI** in the "Graph" object. For further information refer to chapter "**Define Graph Blocks**", "**Graph**" and "**Graph Functions**" in [GALILGB.HLP](#).

| | |
|-------------|--|
| GRSW2 GRSW3 | The manual saving, loading and deleting of graph archive data on the FLASH card is supported. GRSW2 and GRSW3 allows data to be saved on an external memory also via Ethernet. The save operation to an external server can also be called from a Loopscrip t. This makes it possible to carry out save operations periodically. See special functions Save Archive File , Save Archive File as , Load Archive File and Delete Archive File in GalilGB.hlp |
| GPI, WinGRS | The automatic and manual saving of graphic archive data is supported. See also chapter " Graph Archive " in GALILGB.HLP |

1.2.18 ETHERNET INTERFACE

In order to use the Ethernet interface, the device must be provided with a valid IP address and IP mask. The IP address can either be permanently assigned or assigned an address via a DHCP server. If you have other questions concerning the TCP/IP protocol or network settings, contact your network administrator.

The currently set IP address and IP mask are displayed when the device is started (see [Startup behaviour](#)).

The network settings can be set via the "Control Panel – Network" system function. Further information is provided in the documentation "Micro Panel with Windows CE".

See also [Comment for Panels with Windows CE](#)

1.2.19 PARALLEL INTERFACE

This interface can be used to print out project data. See also Printer special functions in [Galileo.hlp](#) and "[Print](#)"

1.3 PROGRAM STRUCTURE

1.3.1 PROGRAM STRUCTURE

The file directory structure is generated by the compiler of the [GALILEO](#) design software and must not be changed by the [user](#), in order to ensure error-free program execution. The files created contain all the [project](#) data required by the [GRS](#) for the application concerned.

The term "**PROJECT**" in the following documentation stands for the actual **Project name** concerned.

The directory structure is fixed and is defined as follows: (see also [Memory module](#))

See also chapter **PCMCIA-Card Path** in [GALILGB.HLP](#)

| | |
|--------------|--|
| autoexec.bat | This file controls the startup behavior of devices running on Windows CE |
| Galileo.lnk | This file is only used with devices running on Windows CE |

| | |
|--------------|---|
| RUNTIME\ | GRS and help files |
| DATA\ | Project-related runtime data |
| APPL\ | Compiled GALILEO project |
| APPL\BMP | All pictures required in the project |
| APPL\FONTS | All fonts required in the project |
| APPL\UNICODE | All languages required in the project |
| APPL\MGF | All masks required in the project |
| OS\ | On Windows CE devices, this directory contains all the files required for the operating system. |

See also:[RUNTIME directory](#)[DATA directory](#)[APPL directory](#)**1.3.2 RUNTIME DIRECTORY**

If detailed information is available on the individual files, this is referred to in the brackets.

| | |
|---------------------------------|---|
| GRSW2.EXE, GRSW3.EXE | GRS runtime software |
| GPI.EXE, GPICFG.DLL, WinGRS.EXE | See chapter Differences between the Runtime Systems |
| GRS_LOG.GER | GRS system messages in German (File format) |
| GRS_LOG.ENG | GRS system messages in English |
| GRS_LOG.FRA | GRS system messages in French |
| GRS_LOG.SPA | GRS system messages in Spanish |
| GRS_LOG.ITA | GRS system messages in Italian |
| GRS_LOG.USR | GRS system messages in a freely definable language |
| *.BIN | Communication card driver |
| *.DLL | DLL files required by certain communications drivers. |

1.3.3 DATA DIRECTORY

If detailed information is available on the individual files, this is referred to in the brackets.

Data in this directory is not overwritten during a [Galileo project download](#). Overwriting is only carried out if this is explicitly implemented by the project designer.

| | |
|--------------------------|--|
| SRAM.DAT | Backup file for internal SRAM (SRAM) |
| *.TAB | File with the names and dates of the recipe entries. This file is saved in TAB format and can be edited externally. See chapter Recipe File (*.TAB) in GALILGB.HLP |
| *.ACT | File with the current basic definitions of the recipe object (Recipe name.act). The format of the TAB file corresponds to the recipe definitions contained in this ACT file. If recipe definitions such as number, order of tags, number of tags etc. have been changed, this information is needed to convert the TAB file to the new format. Changes can be detected by comparing the entries of *.ACT and *.REF. Both files are identical after conversion. |
| PROJEKT.PWM | This file is needed for password management. It contains the user and level definitions. |

Note:

On certain panel types, the recipe data can also be saved in a different path or even outside of the panel (e.g. in a data server), depending on the configuration in Galileo.

1.3.4 APPL DIRECTORY

APPL directory

Several files with the same ending must not be stored in this directory (Exception: *.REF). In this case use the "Clear before [download](#)" switch in [Galileo](#).

| | |
|-------------|---|
| *.PGF | Standard color palette of 256 colors for Bitmaps |
| PROJEKT.GFX | Project table with general data. This file contains the main project data. |
| PROJEKT.FPR | Definition of all forms for printing out variable tags |
| PROJEKT.ILT | Names of Bitmaps for Galileo e.g. B. 0.PCX = BUTTON.PCX |
| *.REF | File with the basic definitions of the recipe object (Recipe name.REF). The Ref file is generated by GALILEO. If recipe definitions such as number, order of tags, number of tags etc. have been changed, this information is needed to convert the TAB file to the new format. Changes can be detected by comparing the entries of *.ACT and *.REF. Both files are identical after conversion. |
| *.PRV | Printer definition file (see chapter Printer Driver (*.PRV) in GALILGB.HLP) |

See also:

[APPL\BMP directory](#)

[APPL\FONTS directory](#)

[APPL\MGF directory](#)

[APPL\UNICODE directory](#)

APPL\BMP directory

System bitmaps are stored in this directory in addition to [project](#)-related Bitmaps.

The effective names of the project-related bitmaps can be determined from the PROJEKT.ILT file

| | |
|-----------------------------|--|
| *.PCX | Project-related bitmaps always start with a number given by GALILEO |
| WARNING.BMP | Bitmap displayed for invalid or undefined object states |
| QUESTION.PCX | Display for invalid or undefined object states in conjunction with graph functions. See also chapter Graph in GALILGB.HLP |
| WAIT.BMP | Bitmap displayed when GRS operation in progress for a long time |
| NO_TOUCH.BMP | Bitmap displayed when Touch Disable is active |
| TOUCH_OK.BMP | Bitmap displayed when changing from Touch disable to normal operation |
| TCH_DIS.PCX | Indication if TouchDisable is activated by the PLC. |
| TCH_FLT.PCX | Indication that a double touch with the fingers was not correctly detected |
| R_LOAD.PCX, R_CHANGE.PCX | Recipe - Backup. Display during the loading of recipes, and indicates that the PCMCIA card must be changed. see also chapter Backup Recipe in GALILGB.HLP |
| ARROW_L.PCX, ARROW_R.PCX | These two bitmaps are required for Help windows consisting of several pages. |

APPL\FONTS directory

The [system font](#) must be stored in this directory together with all [project](#)-related fonts

| | |
|----------|---|
| **.*.FNO | Project-related fonts |
| *.TTF | Project-specific fonts (only with units running on Windows CE and on GPI): The system font (file ARIAL.TTF) must always be present! |

APPL\MGF directory

All [objects](#) defined in a [mask](#) are stored as mask-related object data in this directory.

Refer to the chapter [Mask Type](#) in [GALILGB.HLP](#) for a description of the different types of masks available.

The number in front of the ending ".MFG" corresponds to the mask number as assigned by Galileo.

Note:

Mask files with numbers ≥ 65000 are system masks such as numeric keyboards etc.

APPL\UNICODE directory

Several files with the same ending must not be stored in this directory. In this case use the "Clear before [download](#)" switch in [Galileo](#).

The number of the currently used language is entered instead of "xy". The appropriate texts are reloaded when changing the current language (see also [PROJEKT.LNG](#)).

| | |
|-------------|---|
| PROJEKT.Exy | Single line error texts (for Error text window) |
| PROJEKT.Txy | All other texts used in the project other than help texts |
| PROJEKT.Hxy | All help texts defined (only loaded as required) |

Archive - file

See chapter [Storage Settings](#) in [GALILGB.HLP](#)

| | |
|-------------|---|
| GRAPHxy.GDB | Graph archive as ASCII file. See chapter Graph Archive in GALILGB.HLP |
| GRAPH.TDB | Graph archive in binary form. This file is only used internally. This file only exists if the graph data is automatically saved (see Archive "Graph" data in files). |

1.4 GRS ON PC (GPI / WinGRS)

1.4.1 GENERAL

General

The [GPI / WinGRS](#) is used for testing projects and is designed as a parameter and commissioning tool. Design time can be considerably reduced since the [project](#) does not have to be transferred to the panel after every compilation. [WinGRS](#) is the runtime system for the PC (see chapter [GPI / WinGRS](#)).

See also chapter [Differences between the Runtime Systems](#)

The project can be inspected and tested after it has been successfully compiled in [GALILEO](#). For this select the appropriate menu point or button. (see chapter [Test the Project](#) in [GALILGB.HLP](#))

The [communication](#) interfaces must be specified the first time that the GPI is started. (see [Communication Setup](#))

The title bar can be hidden via the special function "[GPI - Frame ON/OFF](#)" so that only the project window is shown on the screen.

The GPI is started as separate program. The title bar of the GPI window looks follows:

```
{bmc TITLEBAR.BMP}
```

see also:

[System menu](#)
[GPI / WinGRS](#)
[Project name](#)

System Menu**Double Click**

Exit [GPI](#) or [WinGRS](#)

Single Click

The system menu can also be called via the special function "[GPI - Communic. dialog](#)".

{bmcct sysmenu.bmp}

- Move The window can be moved with the cursor keys
- Minimize Removes the window. The entry is deactivated in the start bar.
- Close Alt+F4 Exit GPI or WinGRS
- Key 'Q'
- [Communication...](#) See [Communication Setup](#)
- Touch Disable The Touch Disable function (symbol moves over the screen) is deactivated. The Touch Disable function in Galileo can be activated using a [Time value](#) or a [Special Function in the Project](#).
- About GPI... See [Information about Product and Version](#)

GPI / WinGRS

[GPI](#) [Galileo Project Inspector](#). It was primarily designed for testing during the design phase. This application runs only in DEMO mode. It will shut down after about 60 minutes.

[WinGRS](#) [Galileo Runtime for the PC](#). If **no** CPC adapter (for further information see the documentation of GALILEO OPEN) is installed on the PC, the WinGRS runs in DEMO mode. The CPC adapter is the license for the [WinGRS](#) runtime system. In DEMO mode the application will shut down after about 60 minutes .

Both runtime systems require a WindowsNT (from version 4.0), 2000 or XP operating system.

Project name

The name of the [project](#) is shown in the title bar. (e.g. "BIG_DEMO")

1.4.2 COMMUNICATION SETUP**Communication Setup**

This menu can be opened manually via the [system menu](#) or the dialog will appear automatically if the settings are not correct. These settings normally have to be made by the user when the GPI is started for the first time.

{bmc COM_GPI.BMP}

Note:

The same interface can only be used once. The device must be restarted to activate a new interface selection. The settings are retained even when the GPI is exited.

Connection x

All protocols used (such as SUCOM-A or PMAC) appear in the title instead of 'Connection x', and only serial communications (see chapter '[Selecting the PLC](#)' in [GALILGB.HLP](#)) are listed. A separate interface can be used for each communication connection, although only the currently unused interfaces of the PC can be selected.

Printer

Selection of the required interface for connecting the printer. See also '[Print Options1](#)' in [GALILGB.HLP](#).

1.4.3 INFORMATION ABOUT PRODUCT AND VERSION

Information about Product and Version

This dialog can be called via the [system menu](#) or the special function "[GPI - About Dialog](#)".

{bmc ABOUTGPI.BMP}

1.5 PRINTING

1.5.1 PRINTING

Depending on the runtime program used, different interfaces are available for printing out project data.

| | Serial | Parallel | Ethernet |
|-------|--------|----------|----------|
| GRSW2 | X | X | X |
| GRSW3 | X | | X |

1.5.2 SERIAL PORT

Printing on Serial Port

A serial [download](#) cable can be used for printing. It has the following connections:

| MMI | | Serial printer | Serial printer |
|------------|---|----------------|----------------|
| 9-pole (F) | | 9-pole (F) | 25-pole (F) |
| 3 (TxD) | → | 2 (Rx/D) | 3 (Rx/D) |
| 2 (Rx/D) | ← | 3 (Tx/D) | 2 (Tx/D) |
| 4 (DTR) | → | 6 (DSR) | 6 (DSR) |
| 5 (GND) | | 5 (GND) | 7 (GND) |
| 6 (DSR) | ← | 4 (DTR) | 20 (DTR) |

Refer to [GALILGB.HLP](#) for information about printer settings.

The printer needs a serial COM Port. To use a parallel printer, a serial - parallel converter must be inserted.

Note:

Characters are sent as standard ANSI characters (to ISO 8259-1) to the printer (only applies, of course, to printing in Text mode).

The following description shows the behavior of the individual signals when printing a line.

The Data Terminal Ready (DTR) signal is set High before sending data to the printer. This informs the printer that the data terminal is ready. The DSR (Data Set Ready) signal is sent in response. The data transfer can then be started.

With most printers, the DSR signal is always set High. Despite this, the DTR is still set on the Micro Panel since the DTR is often connected directly with DSR on the panel via the connector. These two lines do not therefore have to be connected to the printer. It would not make any sense to scan the DSR signal since this is always set High.

The two handshake lines Ready To Send (RTS) and Clear To Send (CTS) are not used for the printer connection.

The correct transfer of each character is checked before a new one is sent. The byte is passed to the interface in a second stage. Interface errors are also checked during data transfer.

The DTR signal is reset after the last character of a line has been sent. Subsequent lines are treated in the same way.

Further information is provided in the documentation "MICRO PANEL with Windows CE", which is supplied with Galileo or can be downloaded from our website.

1.5.3 PARALLEL PORT

Printing on Parallel Port

Refer to the chapter 'Printer settings' in [GALILEO.HLP](#) about how the printer settings should be configured. A printer with a parallel interface must be used.

A standard printer cable for use with computers is required.

Further information is provided in the documentation "MICRO PANEL with Windows CE", which is supplied with Galileo or can be downloaded from our website.

1.5.4 ETHERNET PORT

Printing on Ethernet Port

Printing via the Ethernet interface requires the use of a networkable printer. Or a server with an Ethernet connection must be available, to which the printer is connected. A user with the panel designation must be provided on this server. The user name is preset to "MI_PANEL". The program NETSETUP.EXE can be used to change the name of the panel. Further information is provided in the documentation "Micro Panel with Windows CE".

If a printer is used via a printer server, it must be configured so that it can also be used by other network stations (sharing).

Further information is provided in the documentation "MICRO PANEL with Windows CE", which is supplied with Galileo or can be downloaded from our website.

1.6 COMBOARD LOADER

1.6.1 COMBOARD LOADER

See also chapter [Differences between the Runtime Systems](#)

Some communications cards allow the driver (also called firmware) to be loaded onto a retentive [Flash](#) memory, thus allowing the [driver](#) to be updated simply. Refer to the appropriate device description to see whether this [download](#) is possible with the communications card concerned.

For older communication cards, the driver must be loaded with a separate program called COMLOAD.EXE. It is located in the TOOLS subdirectory in the Galileo directory.

When using a card of this kind, during the download [Galileo](#) will always copy the latest driver file to the [PCMCIA card](#).

See also:

[Automatic Loading](#)

[Manual Loading](#)

1.6.2 LOADING OPTIONS

Automatic

The current driver is then loaded virtually automatically, as described below.

Detailed information on the COMLOADER is provided in the description of the communications card.

No PLC must be connected during the driver update !

Remove the card from the [Touch Panel](#) (**not when energized !**)

Set the jumper "J6" on the card to "PRG"

Re-insert the card in the [slot](#) of the Touch Panel

Switch on the power supply

The "ERROR" LED of the card will light up and the "ACTIV" LED will flash 4 times in four seconds.

Both LEDs will then go out and the card is then ready for programming.

The [GRS](#) then automatically starts the integrated loader program and starts the programming of the firmware.

```
COMBOARD LOADER on 'SYSTEM SLOT 0'                VERSION 4.00 BCI
DRIVER NAME :   bc3_eib.bin
DRIVER INFO :   SIZE 65536
PROGRAM DRIVER : NO 255 ADDR 65280

PROGRAMMING FINISHED...

<< Successful if 'ERROR' LED is OFF >>

Note :
- Turn off the Panel
- Set the jumper on 'SYSTEM SLOT 0' to 'RUN'
- Set the jumper on 'SYSTEM SLOT 0' to 'ALT' (if available)
```

The download is successfully completed when the red "ERROR" LED on the card is **not** lit (indicates programming error).

Switch off the power supply and remove the card again from the Touch Panel.

Switch jumper "J6" on the card to "RUN".

Re-insert the card in the slot of the Touch Panel and switch on the power supply again.

The new driver is now active.

Always check using the special function "[Show System Info](#)" the version of the new driver.

Manual

On older communication cards the driver can only be updated via the external program COMLOAD.EXE.

Remove the communication card from the [Touch Panel](#) (**not when live!**)

Fit the "RUN/PRG" jumper of the card on position "PRG"

Set the communication card to RS232

Refit the card in the [Slot](#) of the Touch Panel

Connect PC and communication card via a serial cable (wiring as per standard null modem: 2-3, 3-2, 5-5, 4-6, 6-4).

Start the COMLOAD.EXE program

```
COMBOARD LOADER                                     VERSION 2.00
-----
- Connect serial cable via COM1 to COMPORT or PGPOR (GS-Serie)
  (call C:>COMLOAD 2, if you want update via COM2)

<S> .. Standard Driver      <T> .. Start programming
<A> .. Alternate Driver     <Q> .. Exit program

STANDARD DRIVER  : MPB.BIN V 1.71 (61219) DETECTED
ALTERNATE DRIVER : MPI.BIN (8856) DETECTED

PROGRAM STANDARD :
PROGRAM ALTERNATE :

TRANSFER STATE   :

NOTE :
-----
IF PROGRAMMING WAS SUCCESSFUL ('ERR_LED' ON 'COMBOARD' IS OFF')
RESTART SYSTEM WITHOUT 'PRG' JUMPER ON 'COMBOARD'.
```

"S" and "A" are used to load the appropriate driver for the card. The entire path must be specified if the driver file is not in the same directory.

"T" is used to start the transfer

The data transfer has been completed correctly if the red "ERROR" LED on the card is **not** lit. If the LED is lit, the driver could not be updated successfully.

Switch off the power supply and remove the card from the Touch Panel.

Refit the "RUN/PRG" jumper of the card in the "RUN" position.

Refit the card in the touch panel slot and switch on the power supply.

The new driver is now active. Always use the special function "[Show Systeminfo](#)" to check the version of the new driver.

1.7 SRAM

1.7.1 SRAM

See also the chapter

[Differences between the Runtime Systems](#)

[System data](#)

The SRAM is a non-volatile memory medium in the [Touch Panel](#) that is not accessible from the outside. System data that changes during the program runtime is stored in the memory and is retained even when the Touch Panel is switched off.

If the [GRS](#) is used on a PC, the SRAM is emulated, i.e. a data file the size of the SRAM (32 KByte) is saved on the hard disk.

The following data is saved in the SRAM.

[History data](#)

Name of the last project

Number compilations of the last project

Current position of the individual system keyboard 1)

Time setting US or European

Summer / Winter time

Current project language

Basic setting of the display

Current online printer information

Settings of all units groups

Recipe - Basic data

Current plot status of graphs (Start / Stop)

1) The keyboards can be moved by touching or dragging the value display.

1.8 FUNCTION OF THE BITMAP CACHE

1.8.1 FUNCTION OF THE BITMAP CACHE

Not every runtime system supports this function. See chapter [Differences between the Runtime Systems](#).

The term "cache" is associated with the idea of speeding up the access to particular data and information by saving part of it in memory with faster access times than the actual data carrier itself. The cache is therefore used as a fast buffer memory, which reduces the disadvantages of the slow [flash](#) access. Since the normal main memory is used as a normal cache for the flash memory this is also called a third level cache.

We have developed our cache specially to save as much time as possible in loading bitmaps. Before being displayed the data accessed is saved in a cache buffer especially allocated for this purpose. A more or less large number of bitmaps are kept available in the cache depending on the buffer size reserved. If the [GRS](#) cache program discovers that a picture to be loaded is already available in the buffer, it no longer needs to access the flash card but can obtain information directly from the cache memory, thus making a considerable saving in the time required.

After all fonts and [project](#) data have been loaded, the size of the [bitmap](#) cache is defined and assigned before the first [mask](#) is displayed. The more texts and fonts that have been defined, the less

cache memory is available. This means that picture displays will take longer because more data will have to be read from the flash. It is therefore advisable to restrict the number of different font types and sizes used.

1.9 GENERATING BITMAPS FROM THE SCREEN(SCREENSLOT)

1.9.1 GENERATING BITMAPS FROM THE SCREEN(SCREENSLOT)

Not every runtime software supports this function. See chapter [Differences between the Runtime Systems](#).

Use [Special function "Save Mask As Bitmap"](#) to make a screenshot.

The current screen is then saved in a BMP file, and the files stored in the RUNTIME directory. The first picture after the program has started is called "0.BMP", the second "1.BMP", etc. The files must be deleted by hand afterwards. The mouse cursor will occasionally disappear from the screen since the function takes a relatively long time. Any ongoing [communication](#) is interrupted during this time.

1.10 PLC SIMULATION (RK512 PROTOCOL)

1.10.1 PLC SIMULATION (RK512 PROTOCOL)

The simulation is necessary in order to show some changing values on the panel. This simulates the [PLC](#) with the panel.

During the simulation the [GRS](#) behaves like a PLC via the specified interface and responds to received RK512 telegrams. The [project](#) must be configured for the Siemens RK512 protocol. The data blocks must be correctly addressed. The [system port](#) is connected to the communications port of the card. A cable is used with the [RxD](#) and [TxD](#) lines crossed. The MPB interface must be configured for RS232.

The STATUS, TIMEDATE and CONTROL data blocks must not be referenced.

| | |
|--------|--------------------------------|
| 1st DW | Initial value (0x00) |
| 2nd DW | Counter 0...65535 (in seconds) |
| 3rd DW | Counter 65535...0 (in seconds) |
| 4th DW | Initial value (0xAA55) |
| 5th DW | Initial value (0x7733) |

The data values will be repeated if more than five data words are requested.

1.11 STARTUP BEHAVIOUR

1.11.1 STARTUP BEHAVIOUR

For further information on the startup behaviour of the Micro Panel see the documentation "[Windows CE](#)" (PDF file MP_WINCE_ENG).

1.12 SYSTEM MESSAGES

1.12.1 SYSTEM MESSAGES

[System messages](#) are output by the [GRS](#) as required.

Messages are written on the screen in two different ways. Errors are shown in list form during the initialization phase.

Note:

The initialization phase can interrupt by hold a touch event or hold the left mouse button down (on panel with Windows operating system). The first mask will be displayed after free the touch or mouse button.

System messages are later shown in a window. This window disappears after a certain time.

Note:

The display duration of errors can be set in the files (GRS_LOG.*) of the error messages. See chapter 99) [Duration of error display](#)

System messages are always divided up into error messages and information messages.

Information Information messages are shown in **green**. These messages provide the operator with information.

Example.: 35) **New system language selected**

Error Errors are displayed in **red**. These messages appear in the event of a malfunction on the panel or an operator error

Example: 37) **Target mask does not exist in actual project !**

Fatal Error Fatal errors are output if the conditions on the panel or in the project do not allow correct running of the program. In most cases a normal error message will be shown (see above). The application **GRS** will be exit. The design engineer can then reload faulty project data onto the panel.

Example : 9) **Touch dirty or uncalibrated !**

The system messages are provided in five languages German, English, Italian, Spanish and French as well as any other language that has been defined.

The language can be changed on the **Touch Panel** using a special function (see [GALILGB.HLP](#)).

The files can be re-edited with any text editor in ASCII format. The formatting and numbers should not be modified (see [File format](#)).

No more memory available

If different system messages are present, the additional text "**No more memory available**" may also be displayed. This means that there is not enough memory available for the application and the **GRS** cannot be run correctly. In order to reduce the memory requirement, the following points should be checked in the project:

- Graph messages: Reduce the number of measurements
- Reduce the number of fonts per project language

see also:

[File format](#)

1.12.2 FILE FORMAT

Lines in this file have the following conventions:

If the line begins with 99, the subsequent number is the number of seconds the system message is to be displayed.

If the line begins with the characters "//", the subsequent characters in the line are comments.

If the line begins with a number between 00 and 98, the remaining line is interpreted as a system message with formatting.

The two parameters below are required to insert values during the program runtime.

| | |
|----|------------------|
| %d | Number parameter |
| %s | Text Parameter |

Section of the file [GRS_LOG.ENG](#):

| No. | 2nd column | 3rd column | Text |
|-----|------------|------------|--|
| 00 | 0 | 0 | %s |
| 02 | 1 | 0 | Too many actual error entry's (limit %d) ! |
| 03 | 0 | 0 | Do not touch screen while initializing ! |

| | | | |
|----|---|---|---------------------------------------|
| 04 | 1 | 0 | Error in script %s ! |
| 05 | 1 | 0 | The function %s failed on execution ! |

The number column must not be changed and the texts should be relevant to any adaptations made to avoid any meaningless **system messages** from being output.

The number in the 2nd column defines whether the message concerned is an error text displayed in a red window (value = 1) or an information text in a green window (value = 0). See also **System Messages**

The number in the 3rd column defines whether the event is to be logged in the **system history** (value = 1) or not (value = 0).

Further information is also provided in the files themselves.

Note:

The space between the individual columns **must** be made using a tab. Only make changes to these files in the 3rd column or to the texts.

1.12.3 DESCRIPTION OF SYSTEM MESSAGES

0) %s

| | | | | |
|------|-------|-------|-------------|----|
| Info | Error | Fatal | Touch Panel | PC |
| X | | | X | X |

Meaning:

This information text is used for various **system messages**. The text is generated when the program is running.

1) This function is not supported - %s !

| | | | | |
|------|-------|-------|-------------|----|
| Info | Error | Fatal | Touch Panel | PC |
| | X | | X | X |

Meaning:

The selected function is not supported by this panel or by **GRS**. The error source can be determined by means of the (%s) parameter.

Solution:

If a decimal number (incl. Hex number in brackets) is shown, this means an unknown special function was triggered. Not all functions are supported by all hardware types. Only selected functions can be executed by the **PLC**.

A more detailed description of the individual special functions is provided in **GALILGB.HLP** (if necessary, set extended search options). All the relevant restrictions must be taken into account.

2) Too many actual error entries (limit %d) !

| | | | | |
|------|-------|-------|-------------|----|
| Info | Error | Fatal | Touch Panel | PC |
| | X | | X | X |

Meaning:

No more errors, warnings or information messages can be shown at the same time than is defined under Limits. This is a default limit that is not **user-defined**.

Solution:

Acknowledge errors that are no longer present.

3) Do not touch screen while initializing !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | |

Meaning:

The screen should not be touched or covered in any other way. This ensures that the Touch Panel channels can be tested correctly. If the screen is touched or covered during this time, the interrupted IR channels will be detected as severely contaminated or faulty. This means that the channels concerned can no longer be included in the evaluation and objects within these zones can no longer be touched.

The following fatal error will be generated if too many channels are faulty.

- 50) Touch is dirty or defect !**4) Error in Script %s !**

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

The specified script has an error. During compilation Galileo will output an error message if the script could not be correctly interpreted.

Solution:

Check and correct the script concerned.

5) The function %s failed on execution ! (%s1)

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

A special function that was started manually or from a script could not be executed correctly.

Solution:

Check and correct the function concerned or ensure the necessary conditions (e.g. necessary hardware is connected and operational).

6) Project entry mask (%s) not found !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | | X | X | |

Meaning:

The entry mask is the first page that is shown when a program is started. The data file could not be found.

Solution:

Check in Galileo whether a start mask was defined and transfer the project to the PCMCIA card once more (remember to compile!).

See also Mask Numbers in GALILGB.HLP

7) Connection %d not supported

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | X | X | X |

Meaning:

The defined interface does not support the communication card used.

Solution:

Compare the communication card with the project definition and correct this if necessary.

See also chapter [Selecting the PLC](#)

8) not defined

This system message is not required.

9) Touch dirty or uncalibrated !

| | | | | |
|------|-------|-------|-------------|----|
| Info | Error | Fatal | Touch Panel | PC |
| | | X | X | |

Cause 1:

The initialization phase of the Touch Panel (3) **Do not touch screen while initializing !** detected that the **Touch filter** is too severely contaminated or too many **IR channels** are interrupted.

Normal operation of the Touch Panel cannot be ensured since large areas of the screen can no longer be operated.

At IR-Panels**Solution 1:**

Clean Touch filter and restart Touch Panel.

Solution 2:

If the Touch filter is not dirty or covered, the Touch Panel must be sent for **repair**.

At resistiv Panels**Solution:**

New calibration of the touch necessary. See also chapter "Touch calibration" in document "**Windows CE**" (PDF-Document: German MP_WINCE_GER or English MP_WINCE_ENG).

10) not defined

This system message is not required.

11) Touch controller not found !

| | | | | |
|------|-------|-------|-------------|----|
| Info | Error | Fatal | Touch Panel | PC |
| | | X | X | X |

Meaning:

During the initialization phase of the Touch Panel (3) **Do not touch screen while initializing !** a **touch controller** could not be found.

Solution:

The Touch Panel must be sent for **repair**.

12) No project file found (*.GF1) !

| | | | | |
|------|-------|-------|-------------|----|
| Info | Error | Fatal | Touch Panel | PC |
| | | X | X | X |

Meaning:

A **project** table could not be found in the **APPL** directory.

Solution:

Recompile the project in **Galileo** and reload the **PCMCIA card** (always format the PCMCIA card beforehand).

Note:

No more than one project file must be in the **APPL** directory.

13) This program runs only on an MMI system !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | | | | |

Op?b

Meaning:

The **GRS** cannot be run on the hardware used. A code is "engraved" in the panel. The runtime systems can only be run on these devices.

Solution:

Check whether the correct GRS is on the panel. For this read the points in chapter **Differences between the Runtime Systems**. Contact our Support department if this message persists after renewed **compiling** and **download**.

14) Program aborted by error !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | | | | |

| | | | | |
|----------|--|--|----------|----------|
| X | | | X | X |
|----------|--|--|----------|----------|

Meaning:

Different errors may cause the program to abort. The error source can be determined by means of the (%) parameter.

Solution:

Note the entire error message and contact our Support department.

15) System palette (%s) not found or defect !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | | | | |

| | | | | |
|--|--|----------|----------|----------|
| | | X | X | X |
|--|--|----------|----------|----------|

Meaning:

The standard palette (see **APPL directory**) was not found or the file format is incorrect.

Solution:

Recompile the **project** in **Galileo** and reload the **PCMCIA card** (always format the PCMCIA card beforehand). The **PCMCIA card** may have to be reformatted. The color palette contains all 256 color definitions.

16) Can't create or write to file %s !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | | | | |

| | | | | |
|--|----------|--|----------|----------|
| | X | | X | X |
|--|----------|--|----------|----------|

Meaning:

The stated file could not be saved because..
 .. write protection on the **PCMCIA card** was activated
 .. the PCMCIA card is not fitted in the Touch Panel
 .. the PCMCIA card or hard disk is full

Solution:

.. Re-insert the PCMCIA card and restart the **GRS**
 .. Your **project** requires a larger PCMCIA card

17) Can't find or read from file %s !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | | | | |

| | | | | |
|--|----------|--|----------|----------|
| | X | | X | X |
|--|----------|--|----------|----------|

Meaning:

The stated file has been destroyed or is not present.

Solution:

Reload the **PCMCIA card** (always format the PCMCIA card beforehand). Delete the file if it is a file from the directory **DATA** (see **DATA directory**).

18) File header of file %s is not correct !

| | | | | |
|------|-------|-------|-------------|----|
| Info | Error | Fatal | Touch Panel | PC |
| | X | | X | X |

Meaning:

The stated file was not generated by the Galileo compiler.

Solution:

Recompile the project, load it onto the PCMCIA card (always format the card beforehand).

19) File size of file %s is not correct !

| | | | | |
|------|-------|-------|-------------|----|
| Info | Error | Fatal | Touch Panel | PC |
| | X | | X | X |

Meaning:

The stated file is damaged or it was not generated by the Galileo Compiler.

Solution:

Recompile the project, load it onto the PCMCIA card (always format the card beforehand).

20) Firmware %s on %s1

| | | | | |
|------|-------|-------|-------------|----|
| Info | Error | Fatal | Touch Panel | PC |
| | | | X | X |

Meaning:

The driver on the communication card is not the latest version. A newer version was found in the RUNTIME directory of the project.

Solution:

You can update the driver according to the instructions of the communication card concerned. There is no need to change the driver if your system is error-free. See also chapter Comboard Loader.

21) Driver %s on %s1

| | | | | |
|------|-------|-------|-------------|----|
| Info | Error | Fatal | Touch Panel | PC |
| | | | X | X |

Meaning:

The driver on the communication card is not the latest version. A newer version was found in the RUNTIME directory of the project.

Solution:

You can update the communication driver according to the instructions of the communication card concerned. There is no need to change the communication driver if your system is error-free. See also chapter Comboard Loader.

22) The minimum length of the Password is %d characters !

| | | | | |
|------|-------|-------|-------------|----|
| Info | Error | Fatal | Touch Panel | PC |
| X | X | | X | X |

Cause:

A minimum password length can be specified for Password management. This error message will appear if the password for a user is too short.

Solution:

You must enter the minimum Number of Characters specified for a password.

23) not defined

This system message is not required.

24) not defined

This system message is not required.

25) not defined

This system message is not required.

26) not defined

This system message is not required.

27) Can't find %s driver in slot %d !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | | X | X | X |

Meaning:

A communications card of the stated type could not be found on the **slot** stated. Or the driver is not compatible to the communication card.

Solution:

Check whether the correct card was fitted in the slot concerned and is ready for operation. The card required for the selected **driver** is defined in **Galileo** under "Select **PLC**".

If you wish to run your **project** without **communication**, select "None" for all slots.

28) Communication disturbed: %s !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

Data could not be sent to the **PLC** or read from the PLC. The cause of the error is indicated in the form of a dynamic parameter. Information on the active communication driver is provided via the "**Show SystemInfo**" function or during the startup of the **MMI (29) %s selected on slot %d.**

Solution:

Check the connection cable between MMI and PLC. Check the parameters in your PLC and read the notes on **Communication** in description of the communication card used.

29) %s selected on slot %d.

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| X | | | X | X |

Meaning:

Message on system start if the **driver** could not be selected correctly.

30) not defined

This system message is not required.

31) not defined

This system message is not required.

32) No help window defined for actual mask (%s) !!

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

A help text should be displayed ("Help Button" object). However, a help window for displaying the text was not defined in the **mask** concerned.

Solution:

Define a "Help window" object in **Galileo** and reload the **project** on the **PCMCIA card** (don't forget to compile).

33) %s number %d not found !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

A help text, error text, general [project](#) text is to be displayed or a form with variable tags is to be printed. The entry with the corresponding number is not available.

Solution:

Check for possible warnings after [compiling](#) the project in [Galileo](#).

34) No more memory available for function %s !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

The global system memory has no more space.

Solution:

Note "%s" and contact Support.

35) New system language selected

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| X | | | X | X |

Meaning:

This message is output if the [system messages](#) for a different language have been selected using the special function (message already in new language).

36) File %s saved to flash card !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| X | | | X | X |

Meaning:

The stated file could be saved successfully.

37) Target mask does not exist in actual project !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

A "[Mask change](#)" object was touched or triggered by the [PLC](#) (see [Control data block](#)). The object file of the new mask could not be found.

Solution:

Check in [GALILGB.HLP](#) under [Project Settings, Mask Numbers](#), whether the mask exists, or correct the number of the destination mask in the PLC.

Note any warnings that may occur after [compiling](#) the project in [Galileo](#).

38) No object selected

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| X | | | X | X |

Meaning:

No object has been selected when a keyboard was called.

Solution:

Select first the object to be changed. A keyboard can be selected for this entry.

39) No more font memory available !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

Insufficient memory for all the characters sets of the current language to be loaded into the memory.

Solution:

Do not use too many character sets in your **project**. Each font size requires a separate font file.

40) Project language %d selected

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| X | | | X | X |

Meaning:

A new **project** language was selected using the special function, and all texts are displayed and printed out in the new language.

Note: This message is still in the system language !

41) File %s was generated by old compiler !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

The stated file was made with a previous **Galileo** compiler and cannot be loaded.

Solution:

Recompile the **project** in Galileo. Reformat the **PCMCIA card** in all cases and reload the project. If the error occurs again, re-install Galileo or ask Support for an **update**.

42) No printer connected !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

A printer function was started. However, **GRS** was started without the printer option.

Solution:

Start the GRS with the activated printer option in the printer initialization file. (see chapter **Printer Settings** in **GALILGB.HLP**)

43) Printer is not ready !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

A printer function was started without the printer being connected or ready for operation.

Solution:

Connect the printer to the "**SYSTEM PORT**" of the Touch Panel and check the data cable. (See also **Printing on the serial COM - Port**)

The ready signal of the printer is checked with the **DTR** signal of the hardware.

44) Printer is ready !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| X | | | X | X |

Meaning:

The printer was connected for printing for the first time or after an error message.

45) Printer is busy !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| X | | | X | X |

Meaning:

A printer function was started whilst the printer is still executing the previous print function.

Action:

Wait till the current printer function has been completed and start the printer again (see also [Status data block](#)).

46) Touch controller version %s required !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

Functions like "Touch disable" are not possible on previous versions of the Touch [Driver](#).

Solution:

Note %s and the function selected and contact Support

47) BCI ready message on slot %d : %s !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| X | | | X | X |

Meaning:

This message will appear if, after a communication error ([48\) BCI fault message on slot %d : %s !](#)), a data package (tag/array/structure) could be transferred again successfully. When starting the panel the message appears, after all packets were successfully synchronized (see also chapter [Data Synchronisation](#)). The connection number and brief information on the cause of the previous fault are displayed as dynamic parameters.

Information on the active communications driver is shown in the function "[Show System Info](#)" or during the startup of the [MMI](#) (message no. 29).

48) BCI fault message on slot %d : %s !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

A data package (tag/array/structure) could not be sent to the [PLC](#) or read by it. The name of the tag, array or structure and brief information on the cause of the fault are displayed as dynamic parameters. Information on the active communications driver is shown in the function "[Show System Info](#)" or during the startup of the [MMI](#) ([29\) Board and driver %s selected on slot %d.](#)).

Solution:

Check the connection cable between the [MMI](#) and the [PLC](#). Check the parameters in your [PLC](#) and read the [Communication](#) instructions in the description of the communication card used.

49) Not enough disk space available (<%d kB)!

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | X | X | X |

Meaning:

Insufficient memory available on the [flash](#) card or the hard disk to save the specified data size. This error may occur when converting a recipe data base since the recipe data must be stored temporarily on the memory medium.

Solution:

Use a flash card with additional memory capacity larger than the stated value. [Galileo](#) determines the size of the memory required during the [download](#) and shows it (see chapter [Compiling](#) in [GALILGB.HLP](#)).

50) Touch is dirty or defect !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | |

Meaning:

Several dirty or faulty infrared strips were found when the panel was started up. Trouble-free operation is no longer ensured.

Solution:

Clean the touch screen and the [touch filter](#) and restart [GRS](#). Send the Touch Panel in for [repair](#) if this fault occurs again.

51) The recipe file %s is damaged !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | X | X | X |

Meaning:

The file with the extension TAB has an unrecognized format. A conversion is carried out if the recipe size and definitions were changed in [Galileo](#). A conversion is also carried out if the TAB file is edited externally. The number of columns, lines or the position of the tabulators do not fit the Galileo definitions.

Solution:

See also chapter [Convert recipe data file \(*.TAB\)](#).

If you have defined meaningless recipe values, you can delete the TAB file. The next time that you start GRS, an empty recipe file will be generated automatically.

Recipe data that has already been defined can be saved if the file is not badly damaged. This is only possible if the memory medium can be accessed (see [Differences between the Runtime Systems](#)). For this the file must be repaired manually. Check whether tabulators are provided between all values and whether a tabulator is provided at the end of each line. Also check whether the number of columns and lines is correct. Once the correction has been made, restart GRS. The conversion will then be carried out automatically.

52) Check and convert the file %s (%d%%)!

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| X | | | X | X |

Meaning:

A check is made during startup whether the format of the [recipe entry](#) files has changed. The file is updated if the order and the number of recipe tabs has changed. The number of tabulators as well as the distance between them must also be checked and, if necessary, converted to the known format.

See also chapter [Convert recipe data file \(*.TAB\)](#).

53) User name %s does not exist !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

No definitions can be found in the password file for the specified [user](#). In practice, each password function must find or store user information. For this the program first searches for the location of the user data. This message will appear if this data cannot be found.

User names beginning with "#" indicate that the information for level passwords could not be found.

Solution:

Ensure that you have not entered the password incorrectly. Observe the correct upper or lower case.

Call the special function "Show All Users" (see [GALILGB.HLP](#)) to obtain information on all users.

54) User %s already exist !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

The **user** with this name could not be entered. This name was already entered in the password file.

Solution:

Use a different name for the new user. Use the special function "Show All Users" in **GALILGB.HLP** to check whether this user name already exists.

55) Wrong password entered (%d attempts left) !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

The **user** has entered an incorrect password. The incorrect login attempts have been registered. The counter assigned to each password that was entered incorrectly is incremented. Once this value has reached the limits defined in **GALILEO** the user can no longer log in - even with the valid password. The following error message will then appear **58) No user authorisation for %s !**.

Solution:

Observe the correct upper or lower case. A higher-level user can reset the counter for incorrect password entry attempts or assign a new password to users on a lower level. This provides information on the number of possible attempts defined in **GALILEO**, or, if necessary, a new password. However, the user must be assigned to a level that provides the necessary authorization (see **GALILGB.HLP**).

Exception: If a user on the highest level has lost his or her password, only a user with the same level of authorization can follow the procedures stated above. If no such user has been defined, the password data can be re-interpreted using **GALILEO**. Refer to **GALILGB.HLP** for a more detailed description of this procedure.

56) Wrong password entered !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

The **user** has entered an incorrect password. The incorrect login attempts were not registered. Further attempts are still possible.

Solution:

Observe the correct upper or lower case. A user on a higher level can assign a new password. However, the user must be assigned to a level that has the necessary authorization (see **GALILGB.HLP**).

Exception:

If a user on the highest level (0) has lost their password a user with a similar authorization can carry out the procedures described above. If no such user has been defined, password data can be re-interpreted using **GALILEO**. Refer to **GALILGB.HLP** for a more detailed description.

57) Wrong level (%d) entered !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

You are not authorized to execute the selected function, since you have a lower authorization or the same authorization as the **user** on this level (exception: both users are on level 0).

Solution:

Select a lower user level or arrange for the function to be executed by a higher-level user.

58) No user authorisation for %s !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

You are not authorized to execute the selected function. You have either made too many incorrect login attempts, or your authorization is lower than or the same as the **user** on this level (exception: both users are on level 0).

Solution:

Select a lower level, arrange for your "Bad Login" counter to be reset or have a higher-level user execute the function (see [GALILGB.HLP](#)).

59) Wrong password confirmation !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

If a new password is entered, a multiple confirmation is required. For this the same text or number must be entered a second time. Different password entries will cause this error message to appear.

Solution:

Observe upper and lower case. Enter the new password once more in the two lower fields.

60) Can't create user %s !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

The maximum number of users defined in **GALILEO** was reached. No more **user** data can be saved. Name entries that already exist will be indicated.

Solution:

Call the "Show All Users" special function to check that user names have not been entered more than once. If this is not the case, the "Maximum number of users" has been reached. A user name must be deleted before another user can be entered. The number of users can only be changed in **GALILEO**.

61) Can't delete user %s !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

It is not possible to delete one's own **user** definitions. This error message may also appear if an attempt was made to delete a non-existent user.

Solution:

Observe upper and lower case. Call the "Show All Users" special function to check that user names have not been entered more than once.

62) Incorrect registration code - %s !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | (X) | X | X |

Meaning:

When **Galileo** was being installed there was no registration code or an incorrect registration code entered. The panel or PC runs in Demo mode. This message will appear when the software is started. It has to be abandoned. After one hour, the message will appear again and finally **GRS** will abort with a fatal error message.

Solution:

Check in the "About..." dialog of Galileo to see if you have entered your registration code correctly. The code is supplied when the product is purchased.

63) No recipe %s found in mask !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

The special functions of the "Recipe" group require the recipe name as a parameter. The **recipe object** must be shown in the current **mask**.

Solution:

Check whether the correct recipe name is specified in **Galileo**. A recipe object (Enhanced) with this name must be in the current mask. Recompile the **project** and reload it onto the panel.

64) Recipe %s not defined !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

No recipe with this name in the **project**.

Solution:

Check whether the correct recipe name is specified in the special function in **Galileo**. Recompile the project and reload it onto the panel.

65) No enhanced recipe %s defined !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

No Enhanced recipe with this name in the **project**.

Solution:

Check whether the correct recipe name is specified in the special function in **Galileo**. Recompile the project and reload it onto the panel. Check whether this is an enhanced recipe.

See chapter **Recipe Management** in **GALILGB.HLP**

66) Time elapsed for DEMO mode !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| | X | | X | X |

Meaning:

When running the **project** on a PC, the correct **Galileo** registration code and a valid runtime license must be present on the PC otherwise the project will only run for a limited time.

Solution:

Check whether the registration code is correctly entered in Galileo (see "About Galileo" in the Help menu).

67) No valid runtime license found - DEMO mode !

| Info | Error | Fatal | Touch Panel | PC |
|------|-------|-------|-------------|----|
| X | | | X | X |

Meaning:

When the **Project** on is run a PC, a valid runtime license must be present, otherwise the project will only run for a limited time even though it is fully operative.

Solution:

Obtain a valid runtime license from your distributor.

68) No enhanced graph defined : %d !

| | | | | |
|------|-------|-------|-------------|----|
| Info | Error | Fatal | Touch Panel | PC |
| | X | | X | X |

Meaning:

No Enhanced graph with this object number in your [project](#).

Solution:

Check whether the correct graph number is specified in the special function in [Galileo](#). Always [Compile](#) the project again and reload it onto the panel. Check whether this is an enhanced graph.

See Chapter "Graph" in [GALILGB.HLP](#)

99) Duration of error display

This entry (in seconds) defines how long [GRS](#) displays an error message. Valid entries are between 1 and 9 seconds.

1.13 COMMENTS FOR PANELS WITH WINDOWS CE**1.13.1 PANELS WITH WINDOWS CE**

See document "**Windows CE**" (PDF file MP_WINCE_ENG).

1.14 SYSTEM BITMAPS**1.14.1 SYSTEM BITMAPS**

The system contains the following system bitmaps:

| | |
|-------------------------|---|
| {bmct No_touch1.bmp} | These three bitmaps are used for Touch Disable/Enable. See chapter Touch Disable |
| {bmct TCH_DIS.BMP} | |
| {bmct TOUCH_OK.BMP} | |
| {bmct TCH_FLT.BMP} | Touch is damaged or a wrong touch operation occurred. After a wrong touch operation the touch changes to the default state after 1-2 seconds. Only on devices with Infrared IR touch: Touch is dirty -. Please clean the touch! |
| {bmct WAIT.BMP} | This bitmap appears during the execution of one of the following functions: <ul style="list-style-type: none"> - Special function: Save History to File - Special function: Clear History - Special function: Save Graph Archive - Special function: Load Graph Archive - Determine the graph archive list |
| {bmct rcp_WAIT.BMP} | This bitmap appears during the execution of functions load recipe and save recipe. |
| {bmct WARNING.BMP} | This bitmap appears, if the state of the object cannot be indicated correctly. F.e. if a Flag Display object has a state, which is not defined in the project. |
| {bmct QUESTION.BMP} | This bitmap is used only in connection with the ruler in Graph objects. This bitmap indicates a non valid curve value at the current ruler position (see chapter " Store Curve Values in Tags " inside GALILEO.HLP). |

2 COMMUNICATION

2.1 BASIC PRINCIPLES

2.1.1 GENERAL

General

The key functions of an MMI depend on efficient and flexible communication.

For the user this normally means the following requirements:

- 1. Intervention in the process must take place immediately (< 300ms)**
- 2. The current process image must be really current (< 1000ms)**

However, in this respect the data transfer speed of the connection (baud rate) is often mistakenly considered as the most important criterion for data exchange.

Efficiency, however, depends on other factors whilst the baud rate is only of secondary importance:

1. PLC cycle time

Most PLCs can only process a data transfer once every cycle.

This is irrespective of whether one bit, one byte or even 64 bytes are being transferred since the processing time within the PLC is very small.

2. MMI cycle time

The same also applies to the MMI (at least with the GRS). GRS normally has a cycle time of approx. 2-5ms. The cycle time will be increased when data needs to be transferred or a parts of a mask need to be updated (new characters or refresh). The length of this cycle time then depends on how much data needs to be sent to the PLC and how many objects need to be updated (new characters or refresh) on the screen.

3. Data transfer protocol

Regardless of the protocol used, data is transferred with control characters and headers (protocol overhead) so that when transferring a small volume of data, often more "protocol overhead" is transferred than actual data.

4. Baud rate

The baud rate is often only a major factor in bus systems since a bus enable is required for these systems in addition to the even larger protocol overhead than required for point-to-point connections.

With point-to-point connections normally a baud rate of 9600 (approx. 1Byte/ms) upwards is sufficient.

5. Transferrable data volume

With point-to-point connections this is usually flexible. However, with some bus systems this is restricted and may cause problems.

The transfer time required for 8 bytes is not much more than is required for a single bit and only depends on the baud rate.

Data polling

Let us consider the communication requirements from the point of view of the user, as mentioned at the beginning General

- 1. Intervention in the process must take place immediately (< 300ms)**
- 2. The current process image must be really current (< 1000ms)**

As an intervention in the process is event-controlled, point 1 should not be a problem for an MMI and is normally faster with GRS.

Let us now consider the real-time data and the polling of data from the PLC.

Data polling has partly been considered to be an unsatisfactory alternative (particularly by some MMI manufacturers). However, it should be pointed out here that the majority of operations work on this principle. The reason for this is not only because most PLCs do not support event-triggered communication but also because, for the design engineer, it is the simplest and most reliable method.

The simplicity of polling is based on the fact that the design engineer has virtual nothing to consider with regard to the communication (at least with the GRS). It is reliable because data is continuously refreshed and can therefore never contradict the data in the PLC.

Note :

Data polling is the most reliable and the simplest method for the design engineer and for the user.

Polling is only considered unsatisfactory in applications where the data throughput for the user cannot be maintained (as per point 2.), or where the MMI is not able to meet the more demanding communication requirements.

The reason for this is often because each single variable tag (bit, byte, word or double word) is polled separately from the PLC.

Supposing a **Mask** displays 10 analog word values and 20 digital PLC states, the data can be transferred much quicker if the 10 words and 20 digital states are combined in two arrays or in one structure. This enables the data to be transferred between the MMI and PLC in two cycles or one. If all the values are transferred individually, this will considerably increase the total time required for data transmission.

Note:

The data transferred for PLCs working with an image register should be combined into arrays or structures for optimum communication between the MMI and PLC.

The GRS **data block** concept therefore offers a high degree of communication performance (see **Data block concept**), whilst allowing optimum design freedom for the design engineer without any considerations about communication.

GRS is also able to communicate with different PLCs or bus systems via four channels without any substantial increase in cycle time.

The same type of communication is implemented for all PLCs. Adapting a **project for use with a different PLC only takes a few minutes.**

Note:

The total data transfer time must be below 2 seconds !

2.1.2 DATA SYNCHRONISATION

Data Synchronisation

Data that needs to be retained when the system is switched off must always be saved in the **PLC** (retentive data range in PLC). The **data synchronisation** process is started automatically when the **GRS** is started (startup of the **MMI**). In this phase all the tags that can be altered by the **Touch Panel** ("write" and "read/write" data blocks) are read once from the PLC.

When using more than one active **communication** to a PLC, "write" data blocks can be referenced for both PLCs. In this case data that is altered on the MMI is sent to all PLCs (see also information provided in **Galileo "GALILGB.HLP"**). During the data synchronisation the tags are read from the master PLC and sent to all other PLCs.

Note:

The bit 1 of the **1st data word of the status data block** is set to 1, after all tags are synchronized. Since all tags which are address to more than one PLC are first synchronized.

In scripts the state of this bit can read with the function '**OnPresetOK**'.

After successful data synchronisation, tags are only written to the PLC if there is a change on the touch panel (event-triggered). Tags with "read/write" data direction are only read if a tag of this type is used in the currently active **Mask** or if under certain conditions (e.g. data for a graph trending) it must be continuously polled.

While the program is running it is also possible to carry out a data synchronisation again (see **Renewed data synchronisation**).

2.1.3 DATA BLOCK CONCEPT

Data block concept

The **GRS** allows several tags to be combined in arrays or structures. Minimum and maximum block lengths depend on the PLC used. Most PLC communication supports data lengths between 2 and 64 bytes (maximum 128 bytes). With some communication procedures it is also possible to transfer individual bits (e.g. EIB installation bus or Allen Bradley ControlLogix).

The maximum size of a data block is also partly restricted by the type of **PLC** used. "Write" tags (**MMI** to **PLC**), are always only transferred to the PLC if there is a change on the MMI (event-triggered). Tags with data direction "read/write" (**PLC** to **MMI**) are normally read cyclically from the PLC (see also **Data polling**) or on request (see **Control data block**).

The speed at which the data is read from the PLC can be set in **Galileo** under "**Polling Rate**". All addressed tags can be assigned a standard "fast" setting. All tags of the current mask that are set as "fast" are polled in sequence. The more tags are defined as "fast" the slower they will be read from the PLC. The GRS will use the tags used in the current mask to determine which tags have to be read.

Note:

Communication can be considerably speeded up if the tags used within the same mask are combined into arrays or structures.

The cycle in which the data is read from the PLC can be set in **Galileo** via the "Polling Rate" parameter.

All data blocks are set as standard to "fast". This means that all variable tags in a **mask** can be read from the PLC alternately. GRS determines which data blocks are to be read by means of the variable tags present in the mask.

The "Polling Rate" can be defined specifically for every read data block. This is primarily used for variable tags that only change very slowly (e.g. variable data for a water level).

This has the advantage that all other "fast" data blocks in a mask can be read accordingly faster.

The effective refresh rate of variable tags in "fast" data block can be calculated per mask using the following formula:

(total of all "fast" data blocks) * (total time of a data transfer)

Always select "fast" for the "Polling Rate" of a read data block containing variable tags that change frequently (e.g. parts counter display).

Always select "1 sec." for the "Polling Rate" of a read data block if you are not sure of the cycle time to be set.

2.2 SPECIAL DATA BLOCK TYPES

2.2.1 SPECIAL DATA BLOCK TYPES

Galileo automatically generates 3 data blocks per **slot** (i.e. per **PLC**) of the following type with every project:

Control data block

Status data block

"Date_Time" Data Block

These data blocks contain system variables with a wide range of functions. These blocks cannot be deleted.

Note:

However, it is not necessary to assign any of these data blocks if none of them are required.

2.2.2 CONTROL DATA BLOCK

Control data block

The control **data block** contains 8 data words (16 data bytes) with functions that are described below.

The block size is reduced accordingly if the selected **PLC** supports a maximum of 16 data bytes per data block. In this case the functions of the higher data words are omitted.

The control data block is always polled irrespective of the **mask** currently displayed, and is always assigned the priority of a "fast" data block ("**Polling Rate**").

The individual command bits of the control data block should not be set statically since this would cause the functions to be continuously repeated (see **Initiating functions from the PLC**). If the bits are allowed to be set statically, this will be stated specifically. The detailed description of how to trigger the functions correctly is provided in the chapter **Initiating functions from the PLC**.

The individual bits and their functions are described below:

1st Data Word

Bit 0..4 Reserve

Bit 5

If one of these bits is set to 1, the error tags are refreshed. These bits must only be set to 1 if bits 5,6,7 of the **1st data word** of the **Status data block** are 0.

See also **Updating error display**

A detailed description on the correct procedure is provided in the chapter **Initiating functions from the PLC**.

All 3 bits have the same function in order to ensure compatibility with previous versions.

Bit 8 Reserve

Bit 9 Reserve

Bit 10 Transfer the time and date from the PLC and set the internal clock of the **MMI**, by reading the data from the PLC using the "**Date_Time**" **Data Block**.

See also **Time/Date Synchronisation**

Bit 11 Write the time and date from the **MMI** to the **PLC** by transferring the data to the **PLC** using the "**Date_Time**" **Data Block**.

See also **Time/Date Synchronisation**

Bit 12 Change to mask (number) according to entry in 2nd data word.

See also **Mask change**

Bit 13 Reserve

Bit 14 Reserve

Bit 15 If this bit is set to 1, a **Renewed data synchronisation** will be carried out, i.e. all tags are read from the **PLC**.

2nd Data Word

Number of the destination mask with an "External mask change".

The number of the destination mask must be entered before the mask change is activated with bit 12 of the 1st data word. The numbers of the masks can be determined and set in Galileo, see chapter **Mask Numbers**.

3rd Data Word

| | |
|------------|--|
| Bit 0 | Reserve |
| Bit 1 | If this bit is set to 1 no more entries are accepted from the Touch Panel and the Touch Disable mode is activated. See also Touch disable |
| Bit 2..5 | Reserve |
| Bit 6, 7 | These two bits are used for Recipe commands from the PLC . |
| Bit 8 | Reserve |
| Bit 9..10 | Reserve |
| Bit 11 | Reload all data blocks of type "PLC text". See also Transferring PLC text |
| Bit 12..13 | Reserve |
| Bit 14 | Preset status (1=On or 0=Off) of the special function after processing (see bit 15). |
| Bit 15 | Process Special function (number) according to the entry in the 4th data word. The preset status (On or Off) of the special function must be entered beforehand at bit 14. If the special function requires a parameter, this must be saved in the 5th data word . See also Initiating special functions (Function key) and the chapter " Special Functions in GALILGB.HLP |

4th Data Word

Number of the special function that is to be processed with Bit 14 and 15 of the **3rd data word**.

The number of the special function must be entered before it can be processed. Particular special function parameters must also be entered beforehand in the **5th data word**.

5th Data Word

Parameter entry for special functions (see also Bit 14 and 15 of the **3rd data word** and **4th data word**).

Example Special function "**Print Form No. Xy**"

: - Number of the print form (see **Defining a print form** in **GALILGB.HLP**).

6th Data Word

This data word is used for implementing recipe changes or recipe read via the PLC. A recipe change is carried out by setting bit 7 of the **3rd data word**. A recipe read is carried out by setting bit 6 of the **3rd data word**. The differences are described in chapter **Recipe commands from the plc**.

The special functions of the group recipe require the number of the recipe object and recipe management, as well as a recipe entry number. These two settings are saved in this data word as follows:

Bit 0 .. 3 These bits define the number of the **recipe object** to be selected. In GALILEO these **objects** can be assigned the values 0 to 15 (see **GALILGB.HLP**).

Bit 4 .. 15 The number of this recipe entry is contained in these higher 12 bits. It must be ensured that the recipe object has at least this number of recipe entries.

7th and 8th Data Word

These data words are reserved for future functions.

2.2.3 STATUS DATA BLOCK

Status data block

The status **data block** comprises 8 words (16 data bytes). These words contain the following functions.

These are largely identical to the functions in the Control data block.

If the selected **PLC** only supports up to 16 data bytes, the block size is reduced accordingly, which means that the functions of the higher data words are omitted.

When there is a change, however, the block is sent directly (event-triggered). If there was no change in MMI status within the **status refresh time (GALILGB.HLP)**, the status structure is transferred to the PLC anyway.

The individual status bits are normally used for handling the control bit in the control data block (see **Initiating functions from the PLC**).

The individual bits and their functions are described below.

1st Data Word

- Bit 0 0 = No connection to **MMI**
 1 = Connection to MMI OK
 This bit is always 1 and can therefore be used for monitoring the connection between the MMI and PLC (use as timeout on the PLC > **status refresh time**).
- Bit 1 0 = Data synchronisation could not be carried out
 1 = Data synchronisation completed successfully
- Bit 2 0 = one or more connections between MMI and the PLC's are not OK
 1 = all connections between MMI and the PLC's are OK
- Bit 3 Reserve
- Bit 4 There is at least one error present in an error window, i.e. an error is still active or an error was not yet acknowledged. Only error tags with the "Confirmation required" option are considered.
- Bit 5, 6, 7 **GRS** will update the error tags for as long as these bits are set to 1.
 All 3 bits have the same function in order to ensure compatibility with previous versions.
 See also **Updating error display**.
- Bit 8 Reserve
- Bit 9 Reserve
- Bit 10 **GRS** is synchronizing time and date for as long as this bit is set to 1. If the bit changes to 0, synchronisation is completed, i.e. the internal clock was set according to the data in the "**Date_Time**" **Data Block**.
 See **Time/Date Synchronisation**
- Bit 11 **GRS** is synchronizing time and date for as long as this bit is set to 1. If the bit changes to 0, synchronisation is completed, i.e. the time and date were transferred to the PLC using the "**Date_Time**" **Data Block**.
 See **Time/Date Synchronisation**
- Bit 12 **GRS** is carrying out the mask change for as long as this bit is set to 1. If the bit changes to 0, the **external mask change** has been carried out.
- Bit 13 Reserve
- Bit 14 Reserve
- Bit 15 **GRS** is carrying out the renewed **Data Synchronisation** for as long as this bit is set to 1.
 Data synchronisation is completed when the bit is reset to 0.

2nd Data Word

This data word always contains the number of the current mask to be activated. The numbers of the masks concerned are shown in chapter [Mask Numbers](#) in Galileo.

3rd Data Word

- Bit 0 Reserve
- Bit 1 Touch Disable mode activated (Touch entry disabled).
See also [Touch disable](#)
- Bit 2 Printer on "SYSTEM PORT" is active.
- Bit 3 Printer on "SYSTEM PORT" is not ready.
- Bit 4 Reserve
- Bit 5 [History](#) is full, from now on the oldest data will be overwritten.
- Bit 6 [GRS](#) is reading the [recipe entry](#) for as long as this bit is set to 1. The reading of the recipe entry including the data communication to the PLC is completed when the bit is reset to 0. This bit is set only if the recipe function is released due to the bit 6 of the [3rd word of the control data block](#).
See [Recipe commands from the plc](#)
- Bit 7 [GRS](#) is executing the recipe function for as long as this bit is set to 1. The recipe function including the data communication to the PLC is completed when the bit is reset to 0. This bit is set to 1, if a recipe entry is loaded by the user (e.g. with the special function [Load Recipe Entry](#)) or by the bit 7 of the [3rd data word of the control data block](#).
See [Recipe commands from the plc](#)
- Bit 8 Reserve
- Bit 9 Reserve
- Bit 10 Reserve
- Bit 11 [GRS](#) reads all "Char array" tags again from the PLC for as long as this bit is set to 1. The read operation is completed when the bit is reset to 0.
- Bit 12 Reserve
- Bit 13 Reserve
- Bit 14 Status (1=On or 0=Off) of special function after processing (see Bit 15).
- Bit 15 The special function is carried out according to the number in the [4th data word](#) for as long as this bit is set to 1. The special function is completed when the bit is reset to 0. The final status (On or Off) of the special function is defined at bit 14. If the special function requires a parameter, this is saved in the [5th data word](#).

4th Data Word

This data word contains the number of the special function currently being processed (see also bit 14 and 15 of the [3rd data word](#)).

5th Data Word

Definition of the special function parameter used (see also Bit 14 and 15 of the [3rd data word](#) and the [4th data word](#)).

Example Special function "**Print Form No. Xy**"

- - Number of the print form (see [Defining a print form](#) in [GALILGB.HLP](#)).

6th Data Word

This data word stores the information of a recipe change or of the reading of a recipe. Bit 7 in the 3rd data word indicates that a change is currently being carried out. Bit 6 and 7 of the **3rd data word** indicates that a recipe is currently read.

Bit 0 .. 3 Number of the **recipe object** to be selected.

Bit 4 .. **Recipe entry** number of the recipe object defined above.

15

7th and 8th Data Word

These data words are for future functions.

2.2.4 "DATE_TIME" DATA BLOCK

"Date_Time" Data Block

The "Date_Time" system structure is used to synchronize the time and date between the PLC and MMI. The format of the time/date structure depends on the configured size of the message:

1 word

| | | | |
|--------------------------|-----------------------|---------------------|------------------|
| 1st data word Bit | 15 14 13 12 11 | 10 9 8 7 6 5 | 4 3 2 1 0 |
| | Hours | Minutes | Seconds/2 |
| | (0..23) | (0..59) | (0..29) |

2 Words

| | | | |
|--------------------------|-----------------------|---------------------|------------------|
| 1st data word Bit | 15 14 13 12 11 | 10 9 8 7 6 5 | 4 3 2 1 0 |
| | Hours | Minutes | Seconds/2 |
| | (0..23) | (0..59) | (0..29) |

| | | | |
|--------------------------|----------------------------|----------------|------------------|
| 2nd data word Bit | 15 14 13 12 11 10 9 | 8 7 6 5 | 4 3 2 1 0 |
| | Year | Month | Day |
| | (0..99) | (1..12) | (1..31) |

3 words are not permissible

4 words

| | Higher Byte | Lower Byte |
|----------------------|--------------------|-------------------|
| 1st data word | Minutes (0..59) | Seconds (0..59) |
| 2nd data word | not assigned | Hours (0..23) |
| 3rd data word | Month (1..12) | Day (1..31) |
| 4th data word | Year (1980..2023) | not assigned |

Specific formats may also be used with different communication protocols. Refer to the 'Information' window in the Select PLC dialog in Galileo.

A detailed description of how the time and date are synchronized between the MMI and PLC is provided in chapters **Time/Date Synchronisation** and **Initiating functions from the PLC**.

2.2.5 "EIB_DATE" DATA BLOCK

"EIB_Date" data block

This system structure is only available with EIB protocols (from "EIB 3rd release" upwards) (see [Select PLC in GalilGB.hlp](#)). As soon as this date structure is addressed and received by the EIB bus, the date is accepted automatically by the system.

The system structure has the EIB format EIS4 -- further details are provided in the EIB2-TP device description.

See also ["EIB_Time" Struct](#)

2.2.6 "EIB_TIME" DATA BLOCK

"EIB_Time" data block

This system structure is only available with EIB protocols (from "EIB 3rd release" upwards) (see [Select PLC in GalilGB.hlp](#)) and is used for synchronizing the time between the EIB and the device.). As soon as this time structure is addressed and received by the EIB bus, the time is accepted automatically by the system.

The system structure has the EIB format EIS3 -- further details are provided in the EIB2-TP device description.

See also ["EIB_Date" Struct](#)

2.3 INITIATING FUNCTIONS FROM THE PLC

2.3.1 INITIATING FUNCTIONS FROM THE PLC

The procedure for initiating functions from the [PLC](#) is always the same and is described below.

Note:

Control data = Data in the [Control data block](#) (with control bit)

Status data = Data within the [Status data block](#) Status data block (with status bit)

1. Set control bit of the control data in the PLC.
2. As soon as [GRS](#) has detected the control bit in the control data block, this is copied to the appropriate [Status data block](#) to the PLC.
3. As soon this status bit is detected in the PLC, the PLC must reset it via the control bit of the control data.
4. As soon as [GRS](#) has executed the function, the status bit of the status data block is reset and the status block is transferred to the PLC.
5. The function is not considered as completed until the Status Bit in the PLC has been reset.

The same Control Bit must not be set again until the Status Bit has been reset.

{bmct controlStatus.bmp}

Different functions can be activated at the same time or in succession.

If several control bits are used at the same time, all functions will be carried out in the following order:

Re-initialize [data synchronisation](#) (bit 15 in [1st data word](#))

Initiate [mask](#) change (bit 12 in [1st data word](#))

Time synchronization (Bit 10 in [1st data word](#))

Send data block with date and time (bit 11 in [1st data word](#))

Refresh error tags (bit 5, 6, 7 in [1st data word](#))

Execute special function (bit 15 in [3rd data word](#))

Read a recipe (bit 6 in 3rd data word)

Execute a recipe change (bit 7 in 3rd data word)

Transfer PLC texts (bit 11 in 3rd data word)

Note:

The control bits (except explicitly mentioned) **must not be** set statically, because GRS executes the function only due to a change of the bit!

see also:

Initiating special functions (Function key)

Recipe commands from the plc

Updating error display

Renewed data synchronisation

Mask change

Time/Date Synchronisation

Transferring PLC text

Touch disable

2.3.2 INITIATING SPECIAL FUNCTIONS (FUNCTION KEY)

Not all special functions can be operated from the PLC. Refer to the GALILGB.HLP documentation to see whether a special function can be started by the PLC.

The special function number entered in the 4th data word of the control data block is executed when bit 15 is set in the 3rd data word. Functions that cannot be initiated from the PLC are ignored.

Bit 14 of the 3rd control data word is also used to define whether the special function is to be switched on (bit = 1) or off (bit = 0).

If the function selected also requires parameters, these are stored in the 4th data word of the control data block.

Functions that cannot be switched off but are simply carried out once (e.g. History printout) ignore the status of bit 14. A detailed description of all special functions and their parameters is provided in the GALILGB.HLP documentation.

If the special function also requires a parameter, this must be entered in the 5th control data word.

Special functions of the group recipe also require the definition of the recipe object and the recipe entry, which is entered in the 6th control data word.

A detailed description on the correct procedure is provided in the chapter [Initiating functions from the PLC](#).

2.3.3 RECIPE COMMANDS FROM THE PLC

With all recipe manipulations from the PLC, the 6th control data word of the Control data block must contain the number of the recipe object and the index of the required recipe entry. A recipe can be manipulated via Bits 6 and 7 of the 3rd control data word or via special functions of the 'Recipe' group (see chapter ["Special Functions"](#) in the GALILGB.HLP documentation). The functions available for recipes in Standard mode and Enhanced mode are also described in the chapter ["Special Special Functions"](#).

There are three ways of selecting a new recipe entry:

Using bit 6 of the 3rd data word of the Control data block

Using bit 7 of the 3rd data word of the Control data block

Using the special function "Load Recipe Entry"

Note:

The special function "Load Recipe Entry" is recommended for recipes in enhanced mode!

With all three options, the recipe object and recipe entry number must be saved in the **6th control data word** of the **Control data block**. In **GALILEO** the **Recipe Object** to be modified via **PLC** can be assigned a number from 0 to 15. An error message will be displayed and the operation aborted (no new tag values read) if the recipe entry number is higher than the maximum number of recipe entries.

Differences between the options in both Standard and Enhanced mode:

Recipes in Standard mode:

Bit 6, 7:

Only with Bit 7: This function first saves the current tag values in the recipe file under the currently loaded recipe entry number.

The tag values of the new recipe entry are read provided the new recipe entry has a name.

If it does not have a name, this recipe entry is active but the current tag values are retained. No tag values are therefore transferred to the PLC.

Only with Bit 7: This function is not executed, if in the **6th control data word** the currently loaded recipe entry is specified again.

Only with Bit 6: The function is executed always, even if the currently loaded recipe entry is specified again in the **6th control data word**.

Load Recipe Entry: This function is not available in Standard mode!

Recipes in Enhanced mode:

Bit 6, 7:

The tag values of the new recipe entry are read.

The tag values are read again from the recipe file if the currently loaded recipe entry is specified in the **6th control data word**.

The tag values are always read, even if the currently loaded recipe entry is specified again in the **6th control data word**.

Load Recipe Entry:

The special function number (2050 or 802Hex) must be specified in the **4th data word**. The function is initiated via bit 15 of the **3rd data word**. Bits 6 and 7 of the **3rd data word** must be 0!

The tag values of the new recipe entry are read.

The tag values are always read, even if the currently loaded recipe entry is specified again in the **6th control data word**.

Note:

The loop of the MMI is interrupted for loading of a recipe entry and continued only again if all recipe tags are transferred to the PLC!

A detailed description of how to manage the recipes is provided in chapter "**Recipe Management**" of the "GALILGB.HLP" documentation.

2.3.4 UPDATING ERROR DISPLAY

If one of bits 5, 6 or 7 is set to 1 in the **1st data word** of the **Control data block**, all error tags are updated. In other words, the error tags are read from the PLC and then transferred to the error display and error history.

The PLC must monitor the error tags so that **GRS** does not continuously overload communication by polling them. Any changes must be reported immediately via bits 5, 6 or 7 to the **GRS**. Only in this way can it be ensured that changes are not ignored and appropriate entries are made in the history.

The following must be taken into account when updating error data:

Error tags are only read from the **PLC** if one of these bits is set to 1.

The update bits of the **Control data block** must only be set to 1 if the update bits of the **Status data block** are set to 0!

Bits 5, 6 and 7 bits have the same function in order to ensure compatibility with previous Galileo versions.

A detailed description on the correct procedure is provided in the chapter **Initiating functions from the PLC**.

2.3.5 RENEWED DATA SYNCHRONISATION

This function can be used for **data synchronisation** during normal **MMI** operation.

The function is initiated by setting bit 15 of the **1st control data word**.

A detailed description on the correct procedure is provided in the chapter **Initiating functions from the PLC**.

2.3.6 MASK CHANGE

A mask change is initiated from the PLC in the following way:

The number of the **Mask** to be activated must be entered in the **2nd data word Control data block**.

The mask change is initiated as soon as bit 12 of **1st data word** is set to 1.

The numbers of the masks can be displayed and changed in Galileo under chapter **Mask Numbers**. If the destination mask has not been entered, the following error message will be output: **37) Target mask does not exist in actual project !**

A detailed description on the correct procedure is provided in the chapter **Initiating functions from the PLC**.

2.3.7 TIME/DATE SYNCHRONISATION

Time and date can be synchronized between **MMI** and **PLC** using the **"Date_Time" Data Block** and Bits 10 and 11 of the **1st data word** of the **Control data block**. If Bit 10 is set, the **MMI** accepts the time and date from the **PLC**. Likewise, the time and date are transferred from the **MMI** to the **PLC** if bit 11 is set.

Note:

The **"Date_Time" Data Block** must be addressed in order to ensure this function.

A detailed description of correct synchronisation procedures is provided in the chapter **Initiating functions from the PLC**.

Note:

Bit 11 may be set permanently. In this case the **"Date_Time" Data Block** is transferred to the **PLC** every second so that the time and date are continuously written to the **PLC**.

2.3.8 TRANSFERRING PLC TEXT

There are several ways of reading the Char-Array Tags or text tags from the PLC:

With **Char-Array Tags** define a **Polling Rate**.

Initiate the reading of tags via bit 11 of the **3rd data word** of **Control data block**. All char array tags are read irrespective of whether a polling rate was defined or not. The detailed description of the correct procedure is provided in **Initiating functions from the PLC**.

With **Data Synchronisation** the char array tags are also read from the PLC.

In the event of a change on the **MMI** the char array tags are transferred to the PLC (event-triggered).

2.3.9 TOUCH DISABLE

Following three touch modes are available to prevent touch manipulations:

TouchEnable:

The touch display is touchable by operator.

TouchLock:

Locking the touch display can be done either by using Galileo's special function **Set Touch Lock** or in conjunction with the functions of the **Screen saver** (see GalilGB.hlp). In these touch mode no further single finger touch will be accepted. Depending on the touch types (Resistive or **IR**), different procedures are necessary.

IR Touch:

To reactivate the touch display (TouchEnable), it must be touched in two places that are diagonal to each other (double finger touch) with a minimum distance of about 5cm.

Resistive Touch:

To reactivate the touch display (TouchEnable), it must be touched in all 4 corners of the screen, clockwise or counter clockwise direction.

```
{bmct          Is the touch locked (TouchLock), then this bitmap appears during the "touble finger
TOUCH_OK touch" on IR touch or the "touch in all 4 corners" on Resistive touch devices.
.BMP}
```

TouchDisable:

These touch mode is activated by setting the Bit 1 = 1 in the **3rd data word** of the **Control data block** of the PLC unit. In these touch mode no further finger touch will be accepted. To reactivate the touch display (TouchEnable), set Bit 1 = 0.

Note:

The Bit 1 of the **3rd data word** can be set statically. While the bit is set, the touch display is in the 'TouchDisable' mode.

Following different bitmaps are displayed on the MMI at different positions in alternation, while one of the touch modes TouchLock and/or TouchDisable are activated:

```
{bmc NO_TOUCH.BMP}
```

For better understanding, see detailed description which is provided in chapter '**Initiating functions from the PLC unit**'.

3 GLOSSARY

Address references

To assign or address a data range in the PLC (start address).

Bitmap

Pictures in the standard BMP format.

CBA

Abbreviation for Communication Board Adapter.

With WinGRS, this adapter is the runtime license.

Color palette

The color palette defines the RGB ratio for each of the 256 colors.

Comboard Loader

A loading program that is integrated in GRS for loading new communication drivers (also called firmware) on certain communication cards (e.g. MPB1-TP, PDP-TP).

Communication

Data exchange with the PLC.

3.1 GLOSSCOMPACT FLASH

Compact Flash card for the Touch Panel.

Compiling

Conversion of the project data in Galileo to a specific GRS format.

Data block

A data block contains a collection of variable tags that are exchanged with the PLC as an entire block.

Data synchronisation

Reading of all defined data blocks (write and read/write) from the PLC.

Download

Copying of the compiled project data to the PCMCIA card.

Driver

The conversion program used to establish the communication with different systems.

DSR

Data Set Ready.

Sender ready to send data.

DTR

Data Terminal Ready.

Receiver ready to receive data.

Dynamic object

Graphic element that shows the **user PLC** data or changes to data (e.g. button, value display, value entry, error window ...).

Error data block

These data blocks are only read on request by the **PLC** and contain Error variable tags.

Changes to these variables are shown in the error window and logged in the error **history**:

- Occurrence of error
- Removal of error
- Acknowledgement of error

FAT

Abbreviation for File Allocation Table. This system area contains specific internal file entries.

Fatal

Errors that cause a program abort.

Flash

Flash memory.

FTP

Abbreviation for File Transfer Protocol

Galileo

Galileo is the name of the panel design software used to create and manage projects.

GALILEO OPEN

GALILEO OPEN is a PC based visualization which consisting of Galileo Runtime System (**WinGRS**) and the communication card.

See also the user handbook of GALILEO OPEN (Nr. 9212000016)

GALILGB.HLP

Documentation for the **Galileo** design software

GPI

GPI is the name of the **Galileo Project Inspector**. This **GRS** is required for testing a compiled project on the PC. The GPI can be called in GALILEO via a button.

GRS

Abbreviation for **Galileo Runtime System**. This program can be used to interpret the data compiled by Galileo.

GRSW2

This is the Galileo Runtime System **GRS** for a Windows CE panel with an x86-based processor.

See also **Comment for Panels with Windows CE**

3.2 GRSW3

This is the Galileo runtime system **GRS** for a Windows CE panel with an ARM-based processor.
See also [Comment for Panels with Windows CE](#)

History

Error and warning events that are saved when they occur.

Info data block

These data blocks are only read on the request of the **PLC** and can only contain Error variables.
Info messages are only logged in the Error window.

IR

Infra-red

IR channels

Infra-red matrix for touch evaluation.

Mask

Sum of all static and dynamic **objects** of a screen.

MMI

Abbreviation for Man Machine Interface.

This is an interface between the **user** and the machine. It can display processes and enable interventions in the process to be made.

Objects

Graphical elements that are used for **mask** design and process display.
See also [Static Object](#) and [Dynamic Object](#).

PCMCIA card

PCMCIA memory card for the [Touch Panel](#).

PLC

Any programmable controller with which the **MMI** is connected via the communications card.

Polling

Scanning of current **PLC** data. This can take place cyclically (as quickly as possible) or can be carried out at fixed intervals (per **data block**).

Project

A project consists of the entire application including all masks, variable tags and other definitions.

Recipe entry

Refers to a collection of values that can be stored in a **recipe object** under a defined name. Several recipe entries are combined to form an entire recipe object. The recipe entries can be edited in the *.TAB file. The name of the file corresponds to the name of the recipe object. Each entry is located in the second column of each line. Up to 1000 entries can be combined per recipe object (see [GALILGB.HLP](#)).

Recipe object

Refers to a collection of recipe entries.

The values of these variables can be stored under a specified name on the panel (see [GALILGB.HLP](#)).

Repair

Unfortunately even the most reliable devices may sometimes need to be repaired.

Runtime data

Data that is generated by [GRS](#) during operation.

Runtime software

Runtime software or runtime is the general name given to [GRS](#) ([Galileo Runtime System](#)).

RxD

Received Data

Show System Info

Special function to display a window in [GRS](#) containing system data.

See also [GALILGB.HLP](#).

Shutdown

Special function to switch off [GRS](#).

Slot

This is a location for a communications card.

SRAM.DAT

Image of the internal [SRAM](#) as data file.

Static Object

Graphical element (line, circle, rectangle, [Bitmap](#), ...) that is only used for the design of the [mask](#) (background picture of a mask).

System font

Font and size in which [system messages](#) are output.

System history

It is possible to specify for each system message whether it is to be saved with time and date in the system [history](#).

System messages

These are system-specific and are output by the [GRS](#).

These are always divided into error messages and info messages. Errors are shown in a red window and Info messages in a green one. [Fatal](#) errors cause a program abort (see [14](#)) [Program aborted by error !](#)).

SYSTEM PORT

Serial interface on the [Touch Panel](#).

Touch controller

Signal preparation and evaluation of all IR elements.

Touch filter

The plastic frame behind which the IR elements are located.

Touch frame

This frame contains all the IR elements that are connected to the touch controller.

Touch Panel

An MMI that allows interventions into the process by touching the objects on the screen.

The data exchange between the PLC is implemented via a communications card.

Touch zone

A freely definable rectangular area on the Touch Panel that enables the user to access the related dynamic object.

The object definition can also determine whether it is a touch zone or simply a display.

Transfer parameters

Baud rate, data bit, start bit, stop bit and parity

Update

Load a new software version.

User

Machine operator.

Warning data block

These data blocks are only read on request of the PLC and can only contain Error variables.

Changes to these variables are shown in the error window and logged in the error history:

- Occurrence of the error
- Removal of the error

Windows CE Image

Runtime system that is Windows-compatible, however requires the use of a suitable communication card as the license, so that it is fully operable.

See the documentation "**Windows CE**" (PDF file MP_WINCE_ENG)

WinGRS

Runtime system that is Windows-compatible, however requires the use of a suitable communication card as the license, so that it is fully operable.

See also GALILEO OPEN

ARIAL.TTF

System font

SRAM

A non-volatile memory in the Touch Panel containing system data that is generated during the runtime.

TxD

Transmitted Data

USB_Schnittstelle

At present, the USB slave interface can be used for an ActiveSync (Microsoft® product) connection, for example, for the data transfer.

Further information is provided in the documentation "Micro Panel with Windows CE".

4 INDEX

0

0 %s 21

1

1 This function is not supported - %s ! 21
 10 not defined 23
 11 Touch controller not found ! 23
 12 No project file found *.GF1 ! 23
 13 This program runs only on an MMI system ! 24
 14 Program aborted by error ! 24
 15 System palette %s not found or defect ! 24
 16 Can t create or write to file %s ! 24
 17 Can t find or read from file %s ! 24
 18 File header of file %s is not correct ! 25
 19 File size of file %s is not correct ! 25

2

2 Too many actual error entries [limit %d] ! 21
 20 Firmware %s on %s1 25
 21 Driver %s on %s1 25
 22 The minimum length of the Password is %d characters! 25
 23 not defined 25
 24 not defined 25
 25 not defined 26
 26 not defined 26
 27 Can not find %s driver in slot %d ! 26
 28 Communication disturbed %s! 26
 29 %s selected on slot %d. 26

3

3 Do not touch screen while initializing ! 22
 30 Wait while data synchronisation. 26
 31 not defined 26
 32 No help window defined for actual mask %s !! 26
 33 %s number %d not found ! 27
 34 No more memory available for function %s ! 27
 35 New system language selected 27
 36 File %s saved to flash card ! 27
 37 Target mask does not exist in actual project ! 27
 38 No object selected 27
 39 No more font memory available ! 28

4

4 Error in Script %s ! 22
 40 Project language %d selected 28
 41 File %s was generated by old compiler ! 28
 42 No printer connected ! 28
 43 Printer is not ready ! 28
 44 Printer is ready ! 28
 45 Printer is busy ! 29
 46 Touch controller version %s required ! 29
 47 BCI ready message on slot %d %s ! 29
 48 BCI fault message on slot %d %s ! 29
 49 Not enough disk space available [<%d kB] ! 29

5

| | |
|--|----|
| 5 The function %s failed on execution ! %s1 | 22 |
| 50 Touch is dirty or defect ! | 30 |
| 51 The recipe file %s is damaged ! | 30 |
| 52 Check and convert the file %s [%d%%] ! | 30 |
| 53 User name %s does not exist ! | 30 |
| 54 User %s already exist ! | 31 |
| 55 Wrong password entered [%d attempts left] ! | 31 |
| 56 Wrong password entered ! | 31 |
| 57 Wrong level [%d] entered ! | 31 |
| 58 No user authorisation for %s ! | 32 |
| 59 Wrong password confirmation ! | 32 |

6

| | |
|---|----|
| 6 Project entry mask [%s] not found ! | 22 |
| 60 Can t create user %s ! | 32 |
| 61 Can t delete user %s ! | 32 |
| 62 Incorrect registration code - %s ! | 32 |
| 63 No recipe %s found in mask ! | 33 |
| 64 Recipe %s not defined ! | 33 |
| 65 No enhanced recipe %s defined ! | 33 |
| 66 Time elapsed for DEMO mode ! | 33 |
| 67 No valid runtime license found - DEMO mode ! | 33 |
| 68 No enhanced graph defined %d ! | 34 |

7

| | |
|-------------------------------------|----|
| 7 Connection %d not supported | 22 |
|-------------------------------------|----|

8

| | |
|---------------------|----|
| 8 not defined | 23 |
|---------------------|----|

9

| | |
|--------------------------------------|----|
| 9 Clean touch before restart ! | 23 |
| 99 Duration of error display | 34 |

A

| | |
|-----------------------------------|----|
| acoustic message: | 7 |
| APPL directory | 12 |
| APPL directory: | 11 |
| APPL\BMP directory: | 11 |
| APPL\FONTS directory: | 11 |
| APPL\MGF directory: | 11 |
| APPL\UNICODE directory | 12 |
| Archive - file | 12 |
| Archive Graph data in files | 9 |
| ARIAL.TTF | 52 |
| Automatic | 15 |

B

| | |
|----------------------|---|
| Backlight Off: | 8 |
| Beep: | 7 |
| Bitmap Cache: | 8 |
| Brightness: | 8 |

C

| | |
|--------------|----|
| Cache: | 18 |
|--------------|----|

| | |
|--|-------|
| Comboard Loader:..... | 7, 15 |
| Communication Setup: | 13 |
| Control data block:..... | 38 |
| Convert recipe data file (*.TAB):..... | 7 |

D

| | |
|--|----|
| Data block concept: | 37 |
| DATA directory: | 10 |
| Data polling:..... | 35 |
| Data Synchronisation: | 36 |
| Date_Time Data Block..... | 42 |
| Differences between the Runtime Systems: | 5 |

E

| | |
|--------------------------|----|
| EIB Communication..... | 9 |
| EIB_Date data block..... | 43 |
| EIB_Time data block..... | 43 |
| Error..... | 20 |
| Ethernet Interface..... | 9 |

F

| | |
|-------------------------------------|----|
| Fatal Error..... | 19 |
| File format:..... | 20 |
| Function of the Bitmap Cache: | 18 |

G

| | |
|---|-----------|
| General:..... | 5, 12, 35 |
| Generating bitmaps from the screen(Screenshot): | 19 |
| GPI..... | 13 |
| GPI / WinGRS..... | 13 |

I

| | |
|---|----|
| Information..... | 20 |
| Information about Product and Version:..... | 14 |
| Initiating functions from the PLC:..... | 43 |
| Initiating special functions (Function key):..... | 44 |

M

| | |
|---------------------|----|
| Manual..... | 16 |
| Mask change: | 46 |
| Memory module:..... | 6 |

N

| | |
|-------------------------------|----|
| No more memory available..... | 20 |
|-------------------------------|----|

P

| | |
|---|----|
| Panels with Windows CE..... | 34 |
| Parallel Interface..... | 9 |
| PCMCIA:..... | 6 |
| PCX Pictures: | 7 |
| PLC Simulation (RK512 Protocol): | 19 |
| Product information: | 14 |
| Program Structure: | 9 |
| Project name:..... | 13 |
| Project transfer (Galileo - Panel): | 6 |

R

| | |
|-------------------------------------|----|
| Recipe commands from the plc:..... | 44 |
| Recipe database limitation: | 7 |
| Renewed data synchronisation: | 46 |
| RUNTIME directory: | 10 |

S

| | |
|---|--------|
| Save Mask As Bitmap: | 8 |
| Screenshot: | 19 |
| Serial number: | 8 |
| serial Transfer: | 6 |
| Set Touch Lock | 8 |
| Special data block types:..... | 37 |
| Special function " | 8 |
| Special function "Backlight Off":..... | 8 |
| Special function "Brightness x%": | 8 |
| Special function "Save Mask As Bitmap": | 8 |
| Special function : | 8 |
| Special function Set Touch Lock..... | 8 |
| SRAM | 52 |
| SRAM: | 10, 18 |
| Startup Behaviour..... | 19 |
| Status data block: | 40 |
| System Bitmaps | 34 |
| System data:..... | 7 |
| System Menu..... | 13 |
| System Messages | 19, 20 |

T

| | |
|---------------------------------|----|
| Time/Date Synchronisation | 46 |
| Touch disable: | 47 |
| Touch Lock..... | 8 |
| Transferring PLC text: | 47 |

U

| | |
|-------------------------------|----|
| Updating error display: | 46 |
|-------------------------------|----|

V

| | |
|----------------------------|----|
| Version information: | 14 |
|----------------------------|----|

