SEARS

# CRAFTSMAN®

MODEL NUMBER 917.256522 OWNER'S MANUAL

- Assembly
- Operation
- Customer Responsibilities
- Service and Adjustments
- Repair Parts



CAUTION: Read and follow all safety rules and instructions before operating this equipment. FOR CONSUMER ASSISTANCE HOT LINE, CALL THIS TOLL FREE NUMBER: 1-800-659-5917

Sears, Roebuck and Co., Hoffman Estates, IL 60179 U.S.A.



### SAFETY RULES

### Safe Operation Practices for Ride-On Mowers



IMPORTANT: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

#### **GENERAL OPERATION**

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.

#### II. SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

#### DO:

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction. disengage the blades and proceed slowly straight down the slope.

#### DO NOT:

- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause
- Do not try to stabilize the machine by putting your foot on the
- Do not use grass catcher on steep slopes.

#### III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

#### IV. SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
  - Use only an approved container.
  - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
  - Never refuel the machine indoors
  - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when nec-
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.



Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.



CAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.



# A WARNING A



The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

CONGRATULATIONS on your purchase of a Sears Tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest Sears Authorized Service Center/Department. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

MODEL NUMBER 917.256522 SERIAL NUMBER	
DATE OF PURCHASE	
THE MODEL AND SERIAL NUMBERS VON A PLATE UNDER THE SEAT.	WILLBEFOUND
YOU SHOULD RECORD BOTH SERIAL DATE OF PURCHASE AND KEEP IN	

#### MAINTENANCE AGREEMENT

A Sears Maintenance Agreement is available on this product. Contact your nearest Sears store for details.

### **CUSTOMER RESPONSIBILITIES**

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Customer Responsibilities" and "Storage" sections of this owner's manual.

WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped

### PRODUCT SPECIFICATIONS

HORSEPOWER:	15.5
GASOLÎNE CAPACITY AND TYPE:	1.25 QUARTS UNLEADED REGULAR
OIL TYPE (API-SF/SG):	SAE 30 (above 32°F) SAE 5W-30 (below 32°F)
OIL CAPACITY:	3.0 PINTS
SPARK PLUG: (GAP: .030")	CHAMPION RJ19LM STD361458
VALVE CLEARANCE:	INTAKE: .005"007" EXHAUST: .009"011"
GROUND SPEED (MPH):	FORWARD:  1st 1.1 2nd 1.4 3rd 2.3 4th 3.5 5th 4.5 6th 5.7 REVERSE: 1.8
TIRE PRESSURE:	FRONT: 14 PSI REAR: 10 PSI
CHARGING SYSTEM:	3 AMPS BATTERY 5 AMPS HEADLIGHTS
BATTERY:	AMP/HR: 25 MIN. CCA: 190 CASE SIZE: U1R
BLADE BOLT TORQUE:	30-35 FT, LBS.

with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest Sears Authorized Service Center/Department (See REPAIR PARTS section of this manual).

#### LIMITED TWO YEAR WARRANTY ON CRAFTSMAN RIDING EQUIPMENT

For two (2) years from the date of purchase, if this Craftsman Riding Equipment is maintained, lubricated and tuned up according to the instructions in the owner's manual, Sears will repair or replace, free of charge, any parts found to be defective in material or workmanship.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as blades, spark plugs, air cleaners, belts, etc.
- Tire replacement or repair caused by punctures from outside objects, such as nails, thorns, stumps, or glass.
- Repairs necessary because of operator abuse, negligence, improper storage or accident or the failure to maintain the
  equipment according to the instructions contained in the owner's manual.
- Riding equipment used for commercial or rental purposes.

#### LIMITED 90 DAY WARRANTY ON BATTERY

For ninety (90) days from date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge.

IN-HOME WARRANTY SERVICE ON YOUR CRAFTSMAN RIDING EQUIPMENT IS AVAILABLE AT NO-CHARGE FOR 30 DAYS FROM THE DATE OF PURCHASE. PLEASE CONTACT YOUR NEAREST SERVICE CENTER. AFTER 30 DAYS FROM THE DATE OF PURCHASE, WARRANTY SERVICE IS AVAILABLE BY TAKING YOUR CRAFTSMAN RIDING EQUIPMENT TO YOUR NEAREST SEARS SERVICE CENTER. (IN-HOME WARRANTY SERVICE WILL STILL BE AVAILABLE AFTER 30 DAYS FROM THE DATE OF PURCHASE BUT A STANDARD TRIP CHARGE WILL APPLY.) THIS WARRANTY APPLIES ONLY WHILE THIS PRODUCT IS IN THE UNITED STATES.

This Warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

SEARS, ROEBUCK AND CO., D/817 WA, HOFFMAN ESTATES, IL 60179

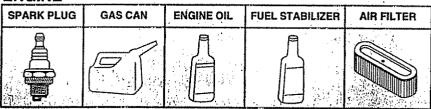
# TABLE OF CONTENTS

SAFETY RULES		OPERATION	SCHEDULE15
PRODUCT SPECIFICATIONSCUSTOMER RESPONSIBILITIES	2 15.10	SERVICE AND A	DJUSTMENTS20-25
WARRANTY	3		26
TABLE OF CONTENTS	4	TROUBLESHOO'	TING 27-28
INDEX	4	REPAIR PARTS -	TRACTOR 30-47
TRACTOR ACCESSORIES	5	REPAIR PARTS -	- ENGINE 48-53
ASSEMBLY	7-9	PARTS ORDERIN	NG/SERVICEBACK PAGE
	•	÷ .	
INDEX			
	<u> </u>		0
Accessories	Electrical:	攀角 动脉斑 油门	Oil:
Accessories5 Adjustments:	Internation and De	lays24	Cold Weather Conditions 13,17
Brake22			Engine
Carburetor25	Miring Diagram	30	Storage
Mower:	Engine:		Operation11-14
Front-To-Back21	Ale Filter		Operating Mower
Side-To-Side21		18	Options:
Throttle Control Cable24	Cooling Fine En	gine 18	Accessories5
'Air Filter, Engine18		JA 10 2011 10 10 10 10 10 10 10 10 10 10 10 10	Spark Arrester
Air Screen, Engine			P
Assembly	Oil Type		Parking Brake11-12
R			Parts Bag
Battery:			Parts, Replacement/Repair 30-47
Charging7-8	Starfina	······································	Product Specifications3
Cleaning	Storage	***************************************	Product openications
Connecting7-8		*************************	<b>n</b> Tanana ang kanananan
Starting with Weak Battery 23		own 18 be and a	0 E/A 2 E 2 C 2 C 2 C 2 C 2 C 2 C 2 C 2 C 2 C
Storage26	Fillers.	18	Repair Parts
Terminals	1. 中央的表示 (1) 畫書畫 (1) \$	and a construction of the	
Beltsi	Fuel:		Safety Rules2
Motion Drive		13	Seat8
Removal/Replacement 22	Ctornen		Service and Adjustments 20-25
Mower Blade Drive	Fuse	NO votocousessessessessessessessessessessessesses	Brake22
Removal/Replacement 22	TUSE	*********************	Carburetor25
Blade:		3	Fuse24
Sharpening16	Gauge Wheels	8	Hood Removal/Installation 24
Replacement		1 ' ,	Motion Drive Belt
Brake Adjustment 22	Hood Removal/Instal	lation 24	Removal/Replacement22
C C	·	_	Mower Blade Drive Belt
•	Leveling Mower Decl	· 21	Removal/Replacement22
Carburetor Adjustment	t sakadalaktam Okazak		Mower Adjustment:
Controls, Tractor		M .	Front-to-Back21
Customer Responsibilities	Maintenance Schedu		Side-to-Side
Engine:		IIA 1927 91001 92 49144 4111441 1.A	Mower Installation20
Air Filter		nt-to-Back21	Mower Removal20
Air Screen, Engine18	a aia estat	a-to-Side21	Tire Care 8,16,23
Battery		ig16	Slope Guide Sheet55
Cooling Fins, Engine18	MI II Mariliani	ient	Spark Plugs19
Engine Oil	A		Specifications3
Fuel Filter		20	Starting the Engine
Spark Plugs19			Steering Wheel
Tractor: Blades		20	Stopping the Tractor
	4 4004		Storage
Lubrication Chart			$oldsymbol{T}$
Maintenance Schedule 15	The second secon		Throttle Control Cable Adjustment 24
Tire Care	A feet and Minks		Tires 8,16,23
Cutting Height, Mower12	TAINSMIEMS E 1646A BRENTARY	**********************	Trouble Shooting Chart27-28
			Transaxle Repair Parts46-47
•			W
			Warranty
		•	Wiring Diagram30
1 · · · · · · · · · · · · · · · · · · ·			Wiring Schematic 29

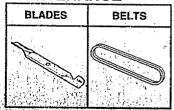
# **ACCESSORIES AND ATTACHMENTS**

These accessories and attachments were available through most Sears retail outlets and service centers when the tractor was purchased Most Sears stores can order these items for you when you provide the model number of your tractor.

#### ENGINE



#### MAINTENANCE



#### PERFORMANCE

Sears offers a wide variety of attachments that fit your tractor. Many of these are listed below with brief explanations of how they can help you. This list was current at the time of publication; however, it may change in future years - more attachments may be added, changes may be made in these attachments, or some may no longer be available or fit your model. Contact your nearest Sears store for the accessories and attachments that are available for your tractor.

Most of these attachments do not require additional hitches or conversion kits (those that do are indicated) and are designed for easy attaching and detaching.

AERATOR promotes deep root growth for a healthy lawn. Tapered 2.5-inch steel spikes mounted on 10-inch diameter discs puncture holes in soil at close intervals to let moisture soak in. Steel weight tray for increased penetration.

BAGGER lets you collect grass clippings and leaves for a healthier, neater looking lawn. Two Permanex containers hold 30-gallon plastic bags.

BUMPER protects front end of tractor from damage.

CARTS make hauling easy. Variety of sizes available, plus accessories such as side panel kits, tool caddy, cart cover, protective mat and dolly.

CORING AERATOR takes small plugs out of soil to allow moisture and nulrients to reach grass roots. 36 inch swath. 24 hardened steel coring tips. 150 lb. capacity weight tray.

EASY OIL DRAIN VALVE makes oil changes easier, faster.

FRONT NOSE ROLLER canters in front of mower deck to reduce chances of "scalping" on uneven terrain.

**GANG HITCH** lets you tow 2 or 3 pull-behind attachments at once, such as sweepers, dethatchers, aerators (not for use with rollers, carts or other heavy attachments).

**GAUGE WHEELS** on both sides of the mower deck reduce chances of "scalping" on uneven terrain. For mower decks not so equipped.

MULCH RAKE/DETHATCHER loosens soil and flips thatch and matted leaves to lawn surface for easy pickup. Twenty spring tine teeth. Useful to prepare bare areas for seeding. Available for front or rear mounting. HIGH PERFORMANCE REEL-ACTION SPRING TINE DETHATCHER covers 36-inch wide path and tosses thatch into large hopper. Mounts behind tractor.

MULCHING CLOSE-OUT PLATE KIT, once installed, lets you mulch, discharge or bag clippings (bagger optional) without changing blades. For models not equipped as 3-in-1 Convertible mowers. See "MOWER" in the Repair Parts section of this manual.

RAMP TOPS AND FEET let you load and unload tractor from a pickup truck. Use with 2 x 8 or 2 x 10 lumber.

ROLLER for smoother lawn surface. 36-inch wide, 18-inch diameter water-tight drum holds up to 390 lbs. of weight. Rounded edges prevent harm to turf. Adjustable scraper automatically cleans drum.

SNOW BLADE for snow removal only. 14-inch high, 48-inch wide blade clears 42-inch path when angled left or right. Raises, lowers with side lever. Adjustable skids; replaceable, reversible scraper bar. (Use with tire chains and wheel weights and/or rear drawbar weight.)

SNOWTHROWER has 40-inch swath. Drum-type auger handles powdery and wet/heavy snow. Mounts easily with simple pin arrangement. Discharge chute adjusts from tractor seat. 6-inch diameter spout discharges snow, 10 to 50 feet. Lift controlled at tractor seat. (Use with chains and wheel weights and/or rear drawbar weight.)

SPRAYERS use 12-volt DC electric motor that connects to the tractor battery or other 12-volt source. Includes booms for automatic spraying and hand held wand for spot spraying. Wand has adjustable spray pattern. For applying herbicides, insecticides, fungicides and liquid fertilizers.

SPREADER/SEEDERS make seeding, fertilizing, and weed killing easy. Broadcast spreaders are also useful for granular deciers and sand

SWEEPERS let you collect grass clippings and leaves.

TILLER has 5 hp engine and 36-inch swath to prepare seed beds, cultivate and compost garden residue. Tiller has its own built-in lift and depth control system and does NOT require a sleeve hitch. Fits any lawn, yard or garden tractor. Simply hook up to the tractor drawbar and go! Optional accessories convert unit for dethatching, aerating, hilling...without tools.

TIRE CHAINS are heavy duty; closely spaced extra-large cross links give smooth ride, outstanding traction.

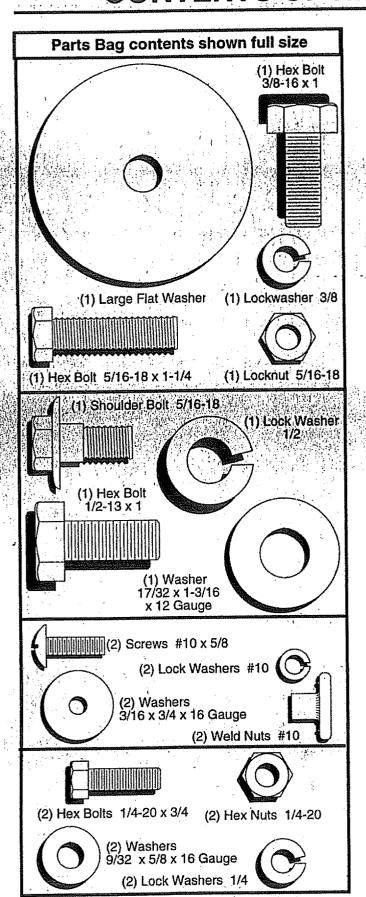
TRACTOR CAB has heavy duty vinyl fabric over tubular steel frame, ABS plastic top; clear plastic windshield offers 360 degree visibility. Hinged metal doors with catch. Keeps operator warm and dry. Remove vinyl sides and windshields for use as sun protector in summer. Optional accessories include: tinted/tempered solid safety glass windshield with hand operated wiper; 12-volt amber caution light for mounting on cab top.

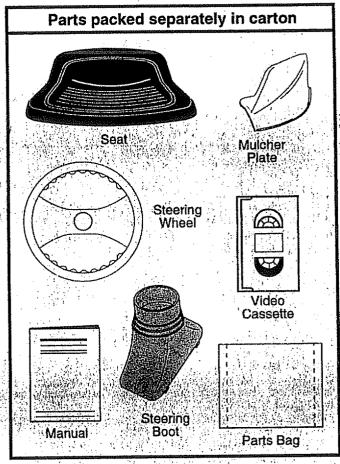
VACS for powerful collection of heavy grass clippings and leaves:
Optional wand attachment to pick up debris in hard-to-reach
places. VAC/CHIPPER includes a chipper-shredder.

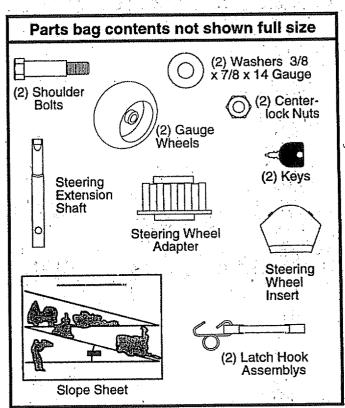
WEIGHT BRACKET for drawbar for snow removal applications. Uses (1) 55 lb. weight.

WHEEL WEIGHTS for rear wheels provide needed traction for snow removal or dozing heavy materials.

# CONTENTS OF HARDWARE PACK







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# **ASSEMBLY**

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Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

#### **TOOLS REQUIRED FOR ASSEMBLY**

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

(1) 5/16" wrench

(1) 3/4" Socket w/drive rachet

(2) 7/16" wrenches

Phillips Screwdriver Tire pressure gauge

(1) 1/2" wrench (1) 9/16" wrench

Utility knife

When right or left hand is mentioned in this manual, it means when you are in the operating position (seated behind the steering wheel).

# TO REMOVE TRACTOR FROM CARTON UNPACK CARTON

 Remove all accessible loose parts and parts cartons from carton (See page 6).

Cut, from top to bottom, along lines on all four corners of carton, and lay panels flat.

 Check for any additional loose parts or cartons and remove.

# BEFORE ROLLING TRACTOR OFF SKID

### ATTACH STEERING WHEEL (See Fig. 1)

ASSEMBLE EXTENSION SHAFT AND BOOT

 Slide extension shaft onto lower steering shaft. Align mounting holes in extension and lower shafts and install 5/16 hex bolt and locknut. Tighten securely.

IMPORTANT: TIGHTEN BOLT AND NUT SECURELY TO 18-22 FT. LBS TORQUE

 Place tabs of steering boot over tab slots in dash and push down to secure.

#### **INSTALL STEERING WHEEL**

- Position front wheels of the tractor so they are pointing straight forward.
- Slide steering wheel adapter onto steering shaft extension.
- Position steering wheel and sleeve assembly so cross bars are horizontal (left to right) and slide onto adapter.
- Assemble large flat washer, 3/8 lock washer, 3/8 hex bolt and tighten securely.
- Snap steering wheel insert into center of steering wheel.
- Remove protective plastic from tractor hood and grill.

  IMPORTANT: CHECK FOR AND REMOVE ANY STAPLES
  IN SKID THAT MAY PUNCTURE TIRES WHERE TRACTOR
  IS TO ROLL OFF SKID.

# TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.
- Place gearshift lever in neutral (N) position.
- Roll tractor backwards off skid.
- Remove banding holding discharge guard up against tractor.

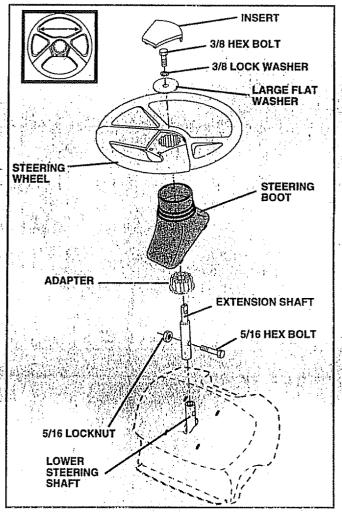


FIG. 1

#### **CONNECT BATTERY (See Figs. 2 and 3)**



CAUTION: Do not short battery terminals. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.
Positive terminal must be connected first to prevent sparking from accidental grounding.

- Remove carboard packing from seat pan and lift seat pan to raised position.
- Open battery box door.
- Be sure battery drain tube is attached to battery box.
- Remove terminal protective caps and discard.
- If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps.
- First connect RED battery cable to positive (+) terminal with hex bolt, flat washer, lock washer and hex nut as shown. Tighten securely.

# **ASSEMBLY**

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- Connect BLACK grounding cable to negative (-) terminal with remaining hex bolt, flat washer, lock washer and hex nut. Tighten securely.
- Close battery box door.

#### Open battery box door for:

- Inspection for secure connections (to tighten hardware).
- Inspection for corrosion.
- Testing battery.
- Jumping (if required).
- Periodic charging .

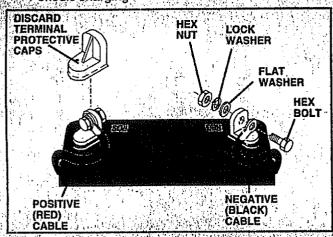


FIG. 2

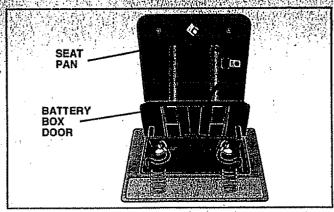


FIG. 3

### INSTALL SEAT (See Fig. 4)

Adjust seat before tightening adjustment bolt.

- · Remove cardboard packing on seat pan.
- Place seat on seat pan and assemble shoulder bolt.
- Assemble adjustment bolt, lock washer and flat washer loosely. Do not tighten.
- Tighten shoulder bolt securely.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment bolt securely.

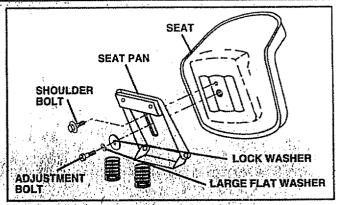


FIG. 4

#### **CHECK TIRE PRESSURE**

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

Reduce the pressure to PSI shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

#### **CHECK DECK LEVELNESS**

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

# CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

### **CHECK BRAKE SYSTEM**

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

# ASSEMBLE GAUGE WHEELS TO MOWER DECK (See Fig. 5)

Assemble gauge wheels with tractor on a flat level surface.

- Adjust mower to desired cutting height (See "TO AD-JUST MOWER CUTTING HEIGHT" in the Operation section of this manual).
- With mower in desired height of cut position, gauge wheels should be assembled so they are slightly off the ground. Install gauge wheel in appropriate hole with shoulder bolt, 3/8" washer and 3/8-16 locknut and tighten securely.
- Repeat for opposite side installing gauge wheel in same adjustment hole.

# **ASSEMBLY**

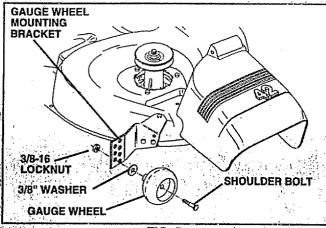


FIG. 5

# INSTALL MULCHER PLATE (See Figs. 6 & 7)

 Install two latch hooks to mulcher plate using screw, washer, lock washer, and weld nut as shown.

NOTE: Pre-assemble weld nut to latch hook by inserting weld nut from the top with hook pointing down.

- Tighten hardware securely.
- Raise and hold deflector shield in upright position.
- Place front of mulcher plate over front of mower deck opening and slide into place, as shown.
- Hook front latch into hole on front of mower deck.
- Hook rear latch into hole on back of mower deck.



CAUTION: Do not remove discharge guard from mower. Raise and hold guard when attaching mulcher plate and allow it to rest on plate while in operation.

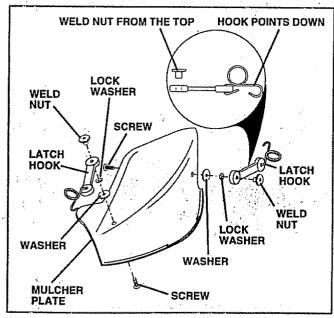


FIG. 6

# TO CONVERT TO BAGGING OR DISCHARGING

Simply remove mulcher plate and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

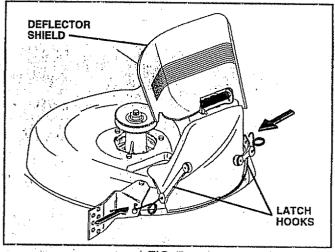


FIG. 7

### ✓ CHECKLIST

BEFORE YOU OPERATE AND ENJOY YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

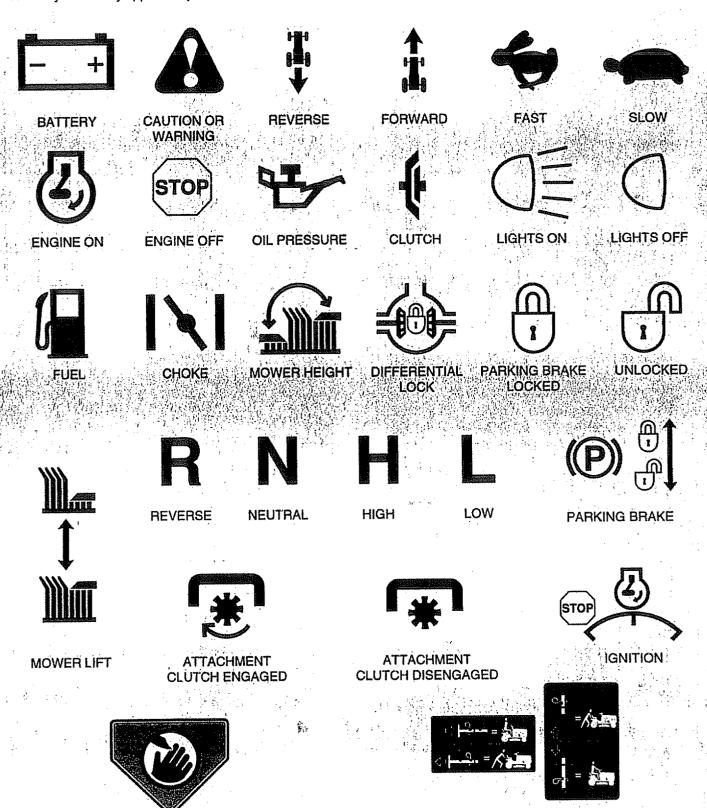
#### PLEASE REVIEW THE FOLLOWING CHECKLIST:

- ✓ All assembly instructions have been completed.
- No remaining loose parts in carton.
- Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- Seat is adjusted comfortably and tightened securely.
- All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- Be sure mower deck is properly leveled side-to-side/ front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- ✓ Check wiring. See that all connections are still secure and wires are properly clamped.

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

- Engine oil is at proper level.
- Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- Become familiar with all controls their location and function. Operate them before you start the engine.
- Be sure brake system is in safe operating condition.

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.



(Hydro Models only)

HYDROSTATIC FREE WHEEL

DANGER, KEEP HANDS AND FEET AWAY

### **KNOW YOUR TRACTOR**

# READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.

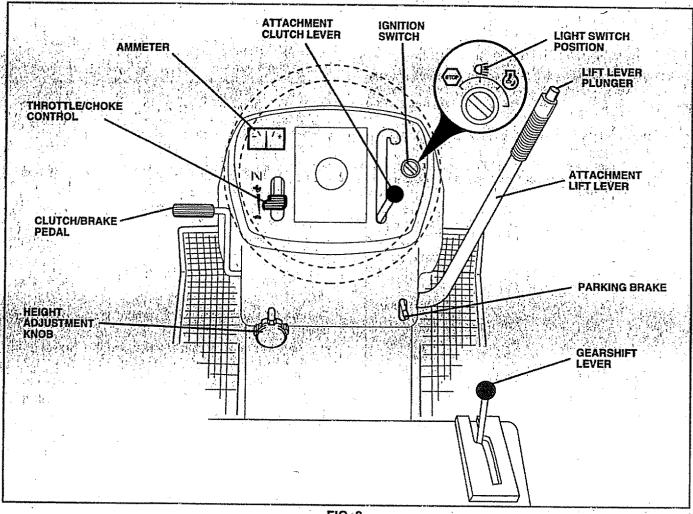


FIG. 8

Our tractors conform to the safety standards of the American National Standards Institute.

ATTACHMENT CLUTCH LEVER: Used to engage the mower blades, or other attachments mounted to your tractor.

LIGHT SWITCH: Turns the headlights on and off.

THROTTLE/CHOKE CONTROL: Used for starting and controlling engine speed.

**CLUTCH/BRAKE PEDAL:** Used for declutching and braking the tractor and starting the engine.

PARKING BRAKE: Locks clutch/brake pedal into the brake position.

**GEARSHIFT LEVER:** Selects the speed and direction of tractor.

ATTACHMENT LIFT LEVER: Used to raise and lower the mower deck or other attachments mounted to your tractor.

LIFT LEVER PLUNGER: Used to release attachment lift lever when changing its position.

**IGNITION SWITCH**: Used for starting and stopping the engine.

**HEIGHT ADJUSTMENT KNOB:** Used to adjust the mower cutting height.

**AMMETER:** Indicates battery charging (+) or discharging (-).



The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over the spectacles or standard safety glasses.

### **HOW TO USE YOUR TRACTOR**

### TO SET PARKING BRAKE (See Fig. 9)

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

特。朝建网络游戏

- Depress clutch/brake pedal into full "BRAKE" position and hold.
- Place parking brake lever in "ENGAGED" position and release pressure from clutch/brake pedal. Pedal should remain in "BRAKE" position. Make sure parking brake will hold tractor secure.

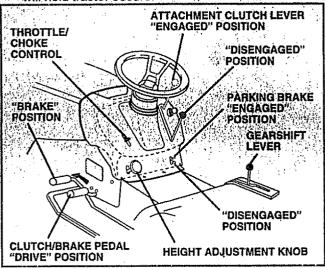


FIG. 9

### STOPPING (See Fig. 9)

**MOWER BLADES -**

Move attachment clutch lever to "DISENGAGED" position.

#### **GROUND DRIVE -**

- Depress clutch/brake pedal into full "BRAKE" position.
- Move gearshift lever to neutral (N) position.

#### **ENGINE** -

Move throttle control to slow (\*\*) position.

**NOTE:** Failure to move throttle control to slow ( position and allowing engine to idle before stopping may cause engine to "backfire".

- Turn ignition key to "OFF" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.
- Never use choke to stop engine.

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.



CAUTION: Always stop tractor completely, as described above, before leaving the operator's position; to empty grass catcher, etc.

### TO USE THROTTLE CONTROL (See Fig. 9)

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance

# TO MOVE FORWARD AND BACKWARD (See Fig. 9)

The direction and speed of movement is controlled by the gearshift lever.

- Start tractor with clutch/brake pedal depressed and gearshift lever in neutral (N) position.
- Move gearshift lever to desired position.
- Slowly release clutch/brake pedal to start movement.

IMPORTANT: BRING TRACTOR TO A COMPLETE STOP BEFORE SHIFTING OR CHANGING GEARS. FAILURE TO DO SO WILL SHORTEN THE USEFUL LIFE OF YOUR TRANSAXLE.

# TO ADJUST MOWER CUTTING HEIGHT (See Fig. 9)

The cutting height is controlled by turning the height adjustment knob in desired direction.

- Turn knob clockwise ( ) to raise cutting height.
- Turn knob counterclockwise () to lower cutting height.

The cutting height range is approximately 1-1/2" to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soll conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

### TO OPERATE MOWER (See Fig. 10)

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.

- Select desired height of cut.
- Lower mower with attachment lift control.
- TO STOP MOWER BLADES disengage attachment clutch control.



CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the discharge guard in place.

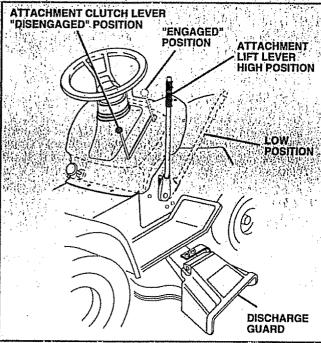


FIG. 10

#### TO OPERATE ON HILLS



CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move gearshift lever to 1st gear. Be sure you have allowed room for tractor to roll slightly as you restart movement.

- To restart movement, slowly release parking brake and clutch/brake pedal.
- Make all turns slowly.

#### **TO TRANSPORT**

- Raise attachment lift to highest position with attachment lift control.
- When pushing or towing your tractor, be sure gearshift lever is in neutral (N) position.
- Do not push or tow tractor at more than five (5) MPH.

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

### BEFORE STARTING THE ENGINE

### CHECK ENGINE OIL LEVEL (See Fig. 16)

- The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.
- Check engine oil with tractor on level ground.
- Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Customer Responsibilities section of this manual).
- To change engine oil, see the Customer Responsibilities section in this manual.

#### ADD GASOLINE

 Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

IMPORTANT: WHEN OPERATING IN TEMPERATURES BELOW 32°F(0°C), USE FRESH, CLEAN WINTER GRADE GASOLINE TO HELP INSURE GOOD COLD WEATHER STARTING.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidio gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



CAUTION: Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

### TO START ENGINE (See Fig. 9)

When starting engine for the first time or if engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Depress clutch/brake pedal and set parking brake.
- Place gearshift lever in neutral (N) position.
- Move attachment clutch to "DISENGAGED" position.
- Move throttle control lever to choke ( \) position for cold engine start. For warm engine start, move throttle control to fast (4) position.
- insert key into ignition and turn key clockwise to "START"
  position and release key as soon as engine starts. Do
  not run starter continuously for more than fifteen
  seconds per minute. If engine does not start after
  several attempts, move throttle control to fast (4)
  position, wait a few minutes and try again.
- When engine starts, move throttle control to desired position.
- Allow engine to warm up for a few minutes before engaging drive or attachments.

NOTE: If at a high altitude (above 3000 feet) or in cold temperatures (below 32°F), the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

### **MOWING TIPS**

- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the machine. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished (See Fig. 11).
- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.

When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

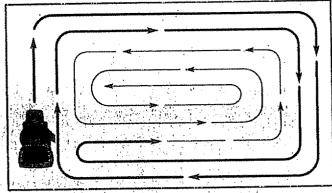


FIG. 11

### **MULCHING MOWING TIPS**

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN AFTER EACH USE.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will blodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades (See Fig. 12). For extremely heavy mulching, reduce your width of cut and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

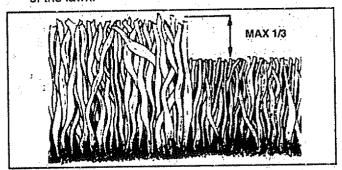


FIG. 12

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	Replace Oil Filter (If equipped)			ļ .			1,2		l					
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3	Replace Air Filter Paper Cartridge	SERV.	9415		3.63	熟你	1	10.40	1	3 3 3				2.7
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- Change more often when operating under a heavy load or in high ambient temperatures.
- 2 Service more often when operating in dirty or dusty conditions.
- 3 If equipped with oil filter, change oil every 50 hours.
- 4 Replace blades more often when mowing in sandy soil

- 5 If equipped with adjustable system.
- 6 Not required if equipped with maintenance-free battery.
- 7 Tighten front axle pivot bolt to 35 ft.-lbs. maximum. Do not overtighten

### GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

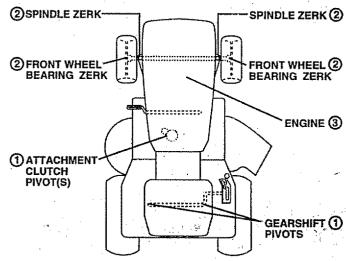
All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

Once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

### **BEFORE EACH USE**

- Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check for loose fasteners.

#### **LUBRICATION CHART**



- 1 SAE 30 OR 10W30 MOTOR OIL
- **(2) GENERAL PURPOSE GREASE**
- (3) REFER TO CUSTOMER RESPONSIBILITIES "ENGINE" SECTION IMPORTANT: DO NOT OIL OR GREASE THE PIVOT POINTS WHICH HAVE SPECIAL NYLON BEARINGS. VISCOUS LUBRI-CANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF-LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POW-DERED GRAPHITE TYPE LUBRICANT SPARINGLY.

#### **TRACTOR**

Always observe safety rules when performing any maintenance.

#### **BRAKE OPERATION**

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

#### TIRES

- Maintain proper air pressure in all tires (See "PROD-UCT SPECIFICATIONS" on page 3 of this manual).
- Keep tires free of gasoline, oil, or insect control chemlcals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

#### **BLADE CARE**

For best results mower blades must be kept sharp. Replace bent or damaged blades.

### **BLADE REMOVAL (See Fig. 13)**

- Raise mower to highest position to allow access to blades.
- Remove hexbolt, lock washer and flat washer securing blade.
- Install new or reshamened blade with trailing edge up towards deck as shown.
- Reassemble hex bolt, lock washer and flat washer in exact order as shown.
- Tighten bolt securely (30-35 Ft. Lbs. torque).

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED. NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

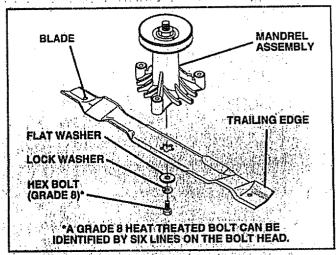


FIG. 13

### TO SHARPEN BLADE (See Fig. 14)

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer).
- Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

NOTE: Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

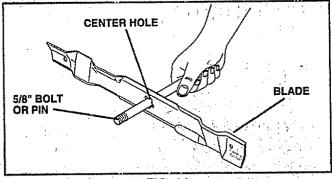


FIG. 14

#### BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- · Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

#### TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Open battery box door.
- Disconnect BLACK battery cable first, then RED battery cable and remove battery from tractor.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "CONNECT BATTERY" in the Assembly section of this manual).

#### V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

### TRANSAXLE COOLING

Keep transaxle free from build-up of dirt and chaff which can restrict cooling.

### **ENGINE**

#### **LUBRICATION**

Only use high quality detergent oil rated with API service classification SF or SG. Select the oil's SAE viscosity grade according to your expected operating temperature.

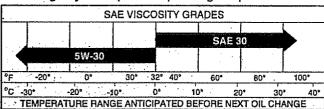


FIG. 15

NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after the first two hours of operation and every 25 hours thereafter or at least once a year if the tractor is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level

#### TO CHANGE ENGINE OIL (See Figs. 15 and 16)

Determine temperature range expected before oil change. All oil must meet API service classification SFor SG.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a sultable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove drain plug.
- After oil has drained completely, replace oil drain plug and tighten securely.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" on page 3 of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap/is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick.

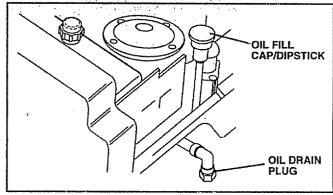


FIG. 16

### AIR FILTER (See Fig. 17)

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

Remove knob(s) and cover.

#### TO SERVICE PRE-CLEANER

- Slide foam pre-cleaner off cartridge.
- Wash it in liquid detergent and water.
- Squeeze it dry in a clean cloth.
- Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.
- If very dirty or damaged, replace pre-cleaner.
- Reinstall pre-cleaner over cartridge.
- · Reinstall cover and secure with knob(s).

#### TO SERVICE CARTRIDGE

- Remove cartridge nut.
- Carefully remove cartridge to prevent debris from entering carburetor. Clean base carefully to prevent debris from entering carburetor.
- Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
- Reinstall cartridge, nut, precleaner, cover and secure with knob(s).

IMPORTANT: PETROLEUM'SOLVENTS, SUCH AS KEROSENE, ARE NOT TO BE USED TO CLEAN THE CARTRIDGE. THEY MAY CAUSE DETERIORATION OF THE CARTRIDGE. DO NOT OIL CARTRIDGE. DO NOT USE PRESSURIZED AIR TO CLEAN OR DRY CARTRIDGE.

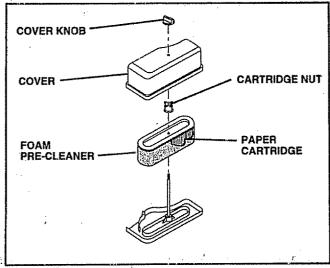


FIG. 17

### CLEAN AIR SCREEN (See Fig. 18)

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

#### **ENGINE COOLING FINS (See Fig. 18)**

Remove any dust, dirt or oil from engine cooling fins to prevent engine damage from overheating.

- Remove screws from blower housing and lift housing and dipstick tube assembly off engine.
- Cover oil fill opening to prevent entry of dirt.
- Use compressed air or stiff bristle brush to thoroughly clean engine cooling fins.
- To reassemble, reverse above procedure.

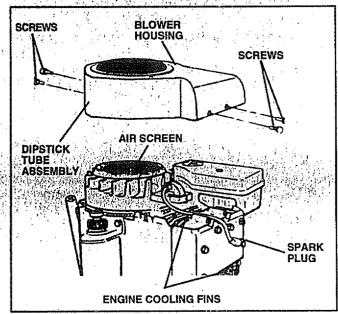


FIG. 18

#### MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

#### **SPARK PLUGS**

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

### IN-LINE FUEL FILTER (See Fig. 19)

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Be sure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.

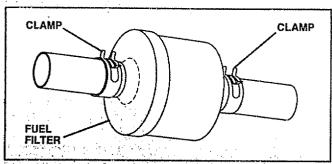
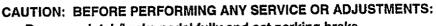


FIG. 19

#### CLEANING

- Glean engine, battery, seat, finish, etc. of all foreign
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.





- Depress clutch/brake pedal fully and set parking brake.
- Place gearshift lever in neutral (N) position.
- Place attachment clutch in "DISENGAGED" position.
- Turn Ignition key "OFF" and remove key.
- Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

### TRACTOR

### TO REMOVE MOWER (See Fig. 20)

Mower will be easier to remove from the right side of tractor.

- Place attachment clutch in "DISENGAGED" position.
- Move attachment lift lever forward to lower mower to its lowest position.
- Roll belt off engine pulley.
- Disconnect clutch rod from clutch lever by removing retainer spring.
- Disconnect anti-sway bar from chassis bracket by removing retainer spring.
- Disconnect suspension arms from rear deck brackets
   by removing retainer springs.
- Disconnect front links from deck by removing retainer springs.
- Raise lift lever to raise suspension arms. Silde mower out from under tractor.

IMPORTANT: IF AN ATTACHMENT OTHER THAN THE MOWER IS TO BE MOUNTED TO THE TRACTOR, REMOVE THE FRONT LINKS.

### TO INSTALL MOWER (See Fig. 20)

- Raise attachment lift lever to its highest position.
- Slide mower under tractor with discharge guard to right side of tractor.
- Lower lift lever to its lowest position.
- Install mower in reverse order of removal instructions.

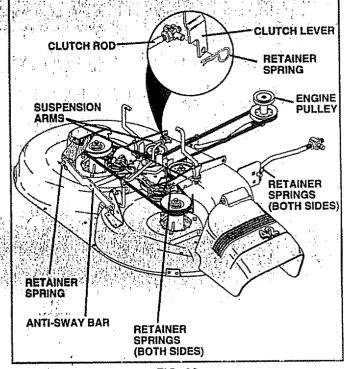


FIG. 20

#### TO LEVEL MOWER HOUSING

Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PRODUCT SPECIFICATIONS" on page 3 of this manual). If tires are over or underinflated, you will not properly adjust your mower.

SIDE-TO-SIDE ADJUSTMENT (See Figs. 21 and 22)

- Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other:
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

NOTE: Each full turn of adjustment nut will change mower height about 1/8".

Recheck measurements after adjusting.

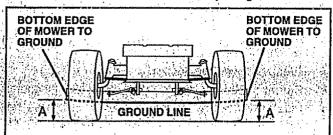


FIG. 21

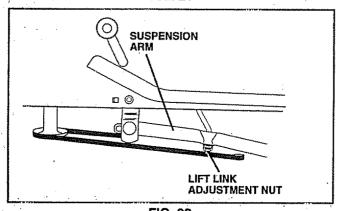


FIG. 22

FRONT-TO-BACK ADJUSTMENT (See Figs. 23 and 24)

IMPORTANT: DECK MUST BE LEVEL SIDE-TO-SIDE IF
THE FOLLOWING FRONT-TO-BACK ADJUSTMENT IS
NECESSARY, BE SURE TO ADJUST BOTH FRONT LINKS
EQUALLY SO MOWER WILL STAY LEVEL SIDE-TOSIDE.

To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/4" to 3/4" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length. Both links should be approximately 10-3/8".
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/4" to 3/4" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns.
- When distance "D" is 1/4" to 3/4" lower at front than rear, tighten nut "F" against trunnion on both front links.
- Recheck side-to-side adjustment.

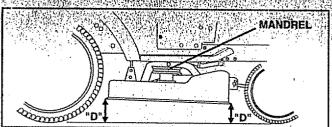
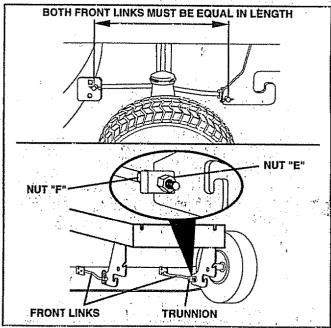


FIG. 23



是是我们的是我们的,只是不是这个人的。全个人们的是我们是我们就是我们的,我们就是我们就是一种,我们就没有一个人的,我们就是我们是我们的一个人的。

# TO REPLACE MOWER BLADE DRIVE BELT (See Fig. 25)

The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

#### BELT REMOVAL .

- Remove mower from tractor (See "TO REMOVE MOWER" in this section of this manual).
- · Work belt off both mandrel pulleys and idler pulleys.
- Pull belt away from mower.

#### **BELT INSTALLATION -**

- Install new belt in reverse order of removal.
- Make sure belt is in all pulley grooves and inside all belt quides.
- Install mower in reverse order of removal instructions.

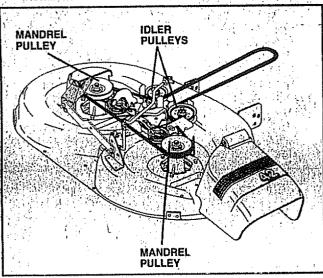


FIG. 25

## TO ADJUST BRAKE (See Fig. 26)

Your tractor is equipped with an adjustable brake system which is mounted on the right side of the transaxle.

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted.

- Depress clutch/brake pedal and engage parking brake.
- Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-1/2", loosen jam nut and turn nut "A" until distance becomes 1-1/2". Retighten jam nut against nut "A".
- Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than six (6) feet in highest gear, further maintenance is necessary. Contact your nearest authorized service center/department.

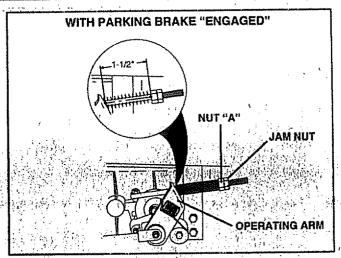


FIG. 26

### TO REPLACE MOTION DRIVE BELT (See Fig. 27)

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

- Remove mower (See "TO REMOVE MOWER" in this section of this manual.)
- Remove upper belt keeper.
- Remove belt from stationary idler and clutching idler.
- Pull belt slack toward rear of tractor. Remove belt upwards from transaxle pulley by deflecting belt keepers.
- Pull belt toward front of tractor and remove downwards from around engine pulley.
- Install new belt by reversing above procedure.

IMPORTANT: MAKE SURE UPPER BELT KEEPER IS POSITIONED PROPERLY BETWEEN LOCATOR TABS.

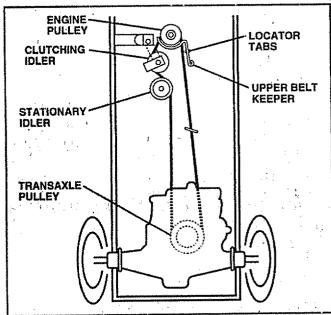


FIG. 27

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### TRANSAXLE SHIFTER LINKAGE AND AD-JUSTMENT (See Figs. 28 and 29)

The transaxle should be in neutral when the gear shift lever is in the neutral (N) (lock gate) position. The adjustment is preset at the factory; however, if adjustment is needed, proceed as follows:

- Make sure transaxle is in neutral (N).
- Loosen two locknuts on tie rod.
- Turn center rod until gearshift lever falls into neutral lock gate on fender console.
- Tighten locknuts securely.

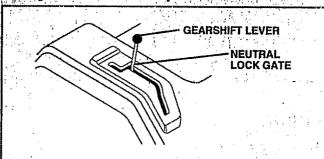


FIG. 28

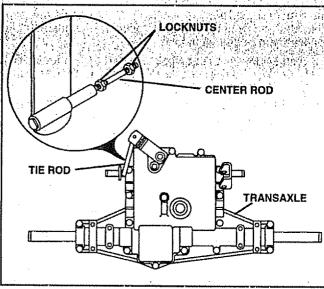


FIG. 29

### TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble per instructions in the Assembly section of this manual.

#### FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center/department.

# TO REMOVE WHEEL FOR REPAIRS (See Fig. 30)

- Block up axie securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).
- · Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.

Replace axle cover.

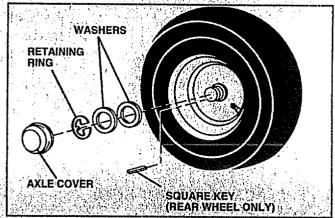


FIG. 30

# TO START ENGINE WITH A WEAK BATTERY (See Fig. 31)



CAUTION: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. If "jumper cables" are used for emergency starting, follow this procedure:

IMPORTANT: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT NEGATIVE GROUNDED SYSTEM. THE OTHER VEHICLE MUST. ALSO: BE A 12 VOLT NEGATIVE GROUNDED SYSTEM. DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

#### TO ATTACH JUMPER CABLES -

- Connect each end of the RED cable to the POSITIVE (+) terminal of each battery, taking care not to short against chassis.
- Connect one end of the BLACK cable to the NEGA-TIVE (-) terminal of fully charged battery.
- Connect the other end of the BLACK cable to good CHASSIS GROUND, away from fuel tank and battery.

#### TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.

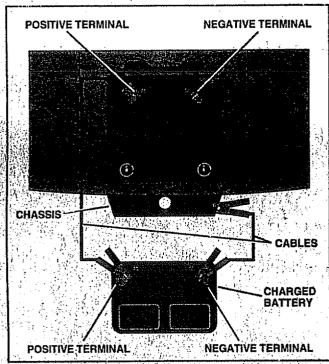


FIG. 31.

### TO REPLACE HEADLIGHT BULB

- Raise hood
- Pull bulb holder out of the hole in the backside of the grill
- Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- Close hood.

#### INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

 Check wiring. See electrical wiring diagram in the Repair Parts section of this manual.

#### TO REPLACE FUSE

Replace with 30 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

# TO REMOVE HOOD AND GRILL ASSEMBLY (See Fig. 32)

- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, till toward engine and lift off of tractor.
- · To replace, reverse above procedures.

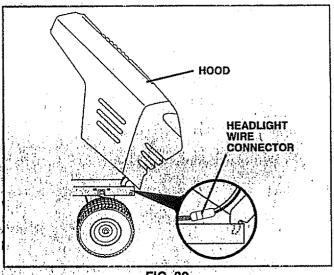


FIG. 32

### ENGINE

# TO ADJUST THROTTLE CONTROL CABLE (See Fig. 33)

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move throttle control lever from slow (➡) to choke (N) position. Slowly move lever from choke (N) to fast (♣) position.
- Check that holes "A" in governor control lever and hole in governor plate line-up. If holes "A" are not aligned, loosen clamp screw and move throttle cable until holes are aligned. Tighten clamp screw securely.

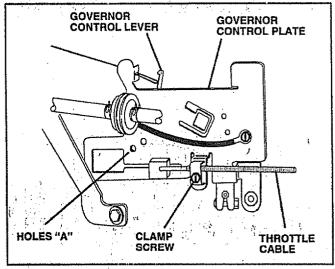


FIG. 33

### TO ADJUST CARBURETOR (See Fig. 34)

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, proceed as follows:

In general, turning idle mixture valve in (clockwise) decreases the supply of fuel to the engine giving a leaner fuel/ air mixture. Turning the idle mixture valve out (counterclockwise) increases the supply of fuel to the engine giving a richer fuel/air mixture.

IMPORTANT: DAMAGE TO THE NEEDLE VALVE AND THE SEAT IN CARBURETOR MAY RESULT IF SCREW IS TURNED IN TOO TIGHT.

#### PRELIMINARY SETTING -

- All cleaner assembly must be assembled to the carburetor when making carburetor adjustments.
- Be sure the throttle control cable is adjusted properly (see above).
- With engine off turn idle mixture valve in (clockwise) closing it finger tight and then turn out (counterclockwise) 1 full turn.

#### FINAL SETTING -

- Start engine and allow to warm for five minutes. Make final adjustments with engine running and shift/motion control lever in neutral (N) position.
- Move throttle control lever to slow (>>) position: With finger, rotate and hold throttle lever against idle speed screw. Turn idle speed screw to attain 1750 RPM.
- While still holding throttle lever against idle speed screw, turn idle mixture valve in (clockwise) until engine begins to die and then turn out (counterclockwise) until engine runs rough. Turn valve to a point midway between those two positions. Release throttle lever.

#### **ACCELERATION TEST -**

Move throttle control lever from slow ( ) to fast ( ) position. If engine hesitates or dies, turn idle mixture valve out (counterclockwise) 1/8 turn. Repeat test and continue to adjust, if necessary, until engine accelerates smoothly.

High speed stop is factory adjusted. Do not adjust - damage may result.

IMPORTANT: NEVER TAMPER WITH THE ENGINE GOVERNOR, WHICH IS FACTORY SET FOR PROPER ENGINE SPEED. OVERSPEEDING THE ENGINE ABOVE THE FACTORY HIGH SPEED SETTING CAN BE DANGEROUS. IF YOU THINK THE ENGINE-GOVERNED HIGH SPEED NEEDS ADJUSTING, CONTACT YOUR NEAREST AUTHORIZED SERVICE CENTER/DEPARTMENT, WHICH HAS PROPER EQUIPMENT AND EXPERIENCE TO MAKE ANY NECESSARY ADJUSTMENTS.

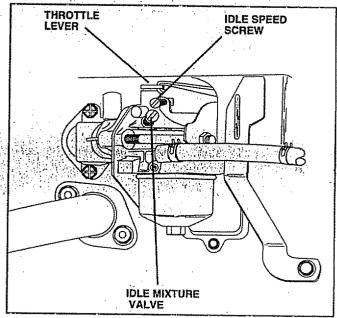


FIG. 34

# STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.



CAUTION: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

### TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Customer Responsibilities section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

#### BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Customer Responsibilities section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- · Be sure battery drain tube is securely attached.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

### **ENGINE**

#### **FUEL SYSTEM**

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Bun engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

#### ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Customer Responsibilities section of this manual).

### CYLINDERS

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to "START" position for a few seconds to distribute oil.
- Replace with new spark plug(s).

#### OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust.
   Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

IMPORTANT: NEVER COVER TRACTOR WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.

# TROUBLESHOOTING POINTS

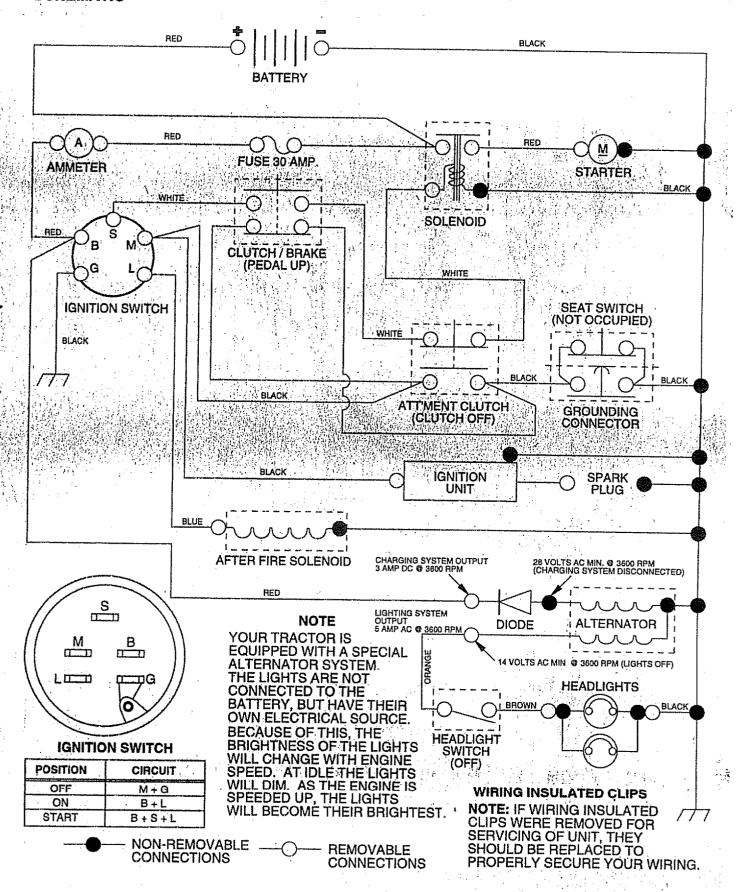
PROBLEM	CAUSE	CORRECTION
Will not start	1. Out of fuel. 2. Engine not "CHOKED" properly. 3. Engine flooded. 4. Bad spark plüg. 5. Dirty air filter. 6. Dirty fuel filter. 7. Water in fuel. 8. Loose or damaged wiring. 9. Carburetor out of adjustment. 10. Engine valves out of adjustment.	1. Fill fuel tank 2. See "TO START ENGINE" in Operation section. 3. Wait several minutes before attempting to start. 4. Replace spark plug. 5. Clean/replace air filter. 6. Replace fuel filter. 7. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. 8. Check all wiring. 9. Contact an authorized service facility. 10. Contact an authorized service facility.
Hard to start	1. Dirty air filter. 2. Bad spark plug. 3. Weak or dead battery. 4. Dirty fuel filter. 5. Stale or dirty fuel. 6. Loose or damaged wiring. 7. Carburetor out of adjustment. 8. Engine valves out of adjustment.	1. Clean/replace air filter. 2. Replace spark plug 3. Recharge or replace battery. 4. Replace fuel filter, 5. Drain fuel tank and refill with fresh gasoline. 6. Check all wiring. 7. Contact an authorized service facility. 8. Contact an authorized service facility.
Engine will not turn over	1. Clutch/brake pedal not depressed 2. Attachment clutch is engaged 3. Weak of dead battery 4. Blown fuse, 5. Corroded battery terminals, 6. Loose or damaged wiring, 7. Faulty ignition switch, 8. Faulty solenoid or starter; 9. Faulty operator presence switch(es)	1. Depress clutch/brake pedal 2. Disengage affachment clutch 3. Recharge or replace battery 4. Replace fuse 5. Clean battery terminals 6. Check all wining 7. Gheck/replace ignilion switch 8. Check/replace solenoid or starter 9. Contact an authorized service facility.
Engine clicks but will not start	Weak or dead battery     Corroded battery terminals     Loose or damaged wiring     Faulty solenoid or starter.	Recharge or replace battery     Clean battery terminals     Check all wiring     Check/replace solenoid or starter.
Loss of power	1 Cutting too much grass/too fast 2 Throttle in "CHOKE" position. 3. Bulld-up of grass, leaves and trash under mower. 4. Dirty air filter. 5. Low oil level/dirty oil. 6. Faulty spark plug. 7. Dirty fuel filter. 8. Stale or dirty fuel. 9. Water in fuel.	1. Set in "Higher Cut" position/reduce speed. 2. Adjust throttle control. 3. Clean underside of mower housing. 4. Clean/replace air filter. 5. Check oil level/change oil. 6. Clean and regap or change spark plug. 7. Replace fuel filter. 8. Drain fuel tank and refill with fresh gasoline. 9. Drain fuel tank and carburetor, refill tank with fresh
	10. Spark plug wire loose 11. Dirty engine air screen/fins. 12. Dirty/clogged muffler. 13. Loose or damaged wiring. 14. Carburetor out of adjustment. 15. Engine valves out of adjustment.	gasoline and replace fuel filter.  10. Connect and tighten spark plug wire.  11. Clean engine air screen/fins.  12. Clean/replace muffler.  13. Check all wiring.  14. Contact an authorized service facility.  15. Contact an authorized service facility.
Excessive vibration	Wom, bent or loose blade     Bent blade mandrel     Loose/damaged part(s).	Replace blade. Tighten blade bolt.     Replace blade mandrel.     Tighten loose part(s). Replace damaged parts.

# TROUBLESHOOTING POINTS

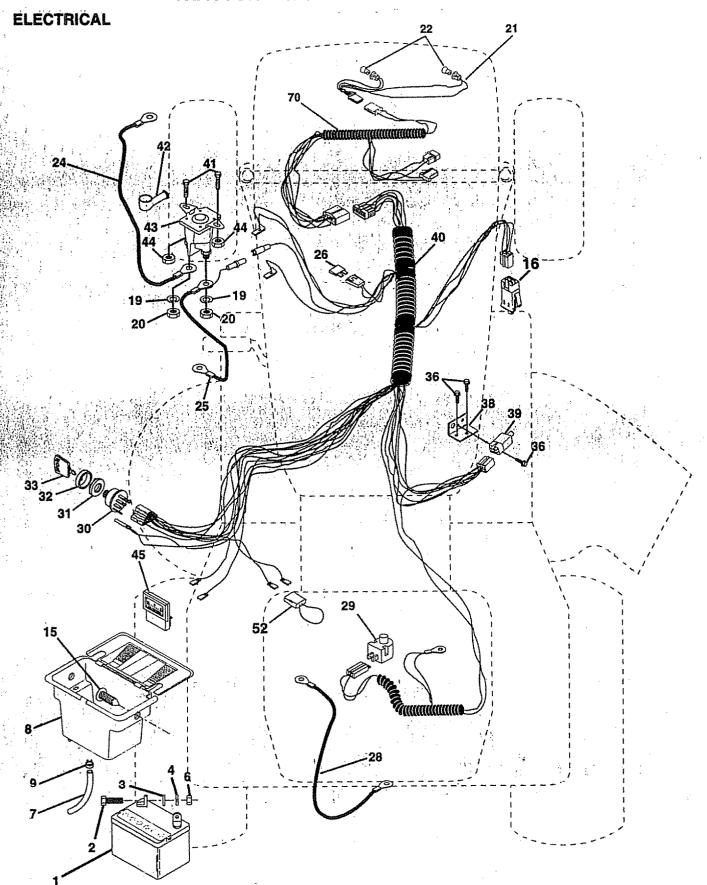
PROBLEM	CAUSE	CORRECTION
Engine continues to run when operator leaves seat with attachment clutch engaged	Faulty operator-safety presence control system	Check wiring, switches and connections. If not corrected, contact an authorized service facility.
Poor cut - uneven	1. Worn, bent or loose blade. 2. Mower deck not level. 3. Buildup of grass, leaves, and trash under mower. 4. Bent blade mandrel. 5. Clogged mower deck vent notes from buildup of grass, leaves, and trash ground mandrels.	Replace blade. Tighten blade bolt.     Level mower deck.     Clean underside of mower housing.     Replace blade mandrel.     Clean around mandrels to open vent holes.
Mower blades will not rotate	Obstruction in clutch mechanism.     Wom/damaged mower drive belt.     Frozen idler pulley.     Frozen blade mandrel.	1. Remove obstruction. 2. Replace mower drive belt. 3. Replace idler pulley. 4. Replace blade mandrel.
Poor grass discharge	1. Engine speed too slow. 2. Travel speed too fast. 3. Wet grass. 4. Mower deck not level. 5. Low/uneven tire air pressure. 6. Worn, bent or loose blade. 7. Buildup of grass, leaves and trash under mower. 8. Mower drive belt worn. 9. Blades improperly installed. 10. Improper blades used. 11. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.	1. Place throttle control in "FAST" position 2. Shift to slower speed. 3. Allow grass to dry before mowing 4. Level mower deck. 5. Check tires for proper air pressure. 6. Replace/sharpen blade. Tighten blade bolt 7. Clean underside of mower housing 8. Replace mower drive belt. 9. Reinstall blades sharp edge down. 10. Replace with blades listed in this manual. 11. Clean around mandrels to open vent holes.
Headlight(s) not working (if so equipped)	1. Switch is "OFF". 2. Bulb(s) burned out. 3. Faulty light switch. 4. Loose or damaged wiring. 5. Blown fuse.	1. Turn switch "ON". 2. Replace bulb(s). 3. Check/replace light switch. 4. Check wiring and connections. 5. Replace fuse.
Battery will not charge	1. Bad battery cell(s). 2. Poor cable connections. 3. Faulty regulator (if so equipped). 4. Faulty alternator.	Replace battery.     Check/clean all connections.     Replace regulator.     Replace alternator.
Engine "backfires" when turning engine "OFF"	Engine throttle control not set at "SLOW"     position for 30 seconds before stopping engine.	Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine.

# TRACTOR - - MODEL NUMBER 917.256522

#### SCHEMATIC



# **TRACTOR - - MODEL NUMBER 917.256522**



# **TRACTOR -- MODEL NUMBER 917.256522**

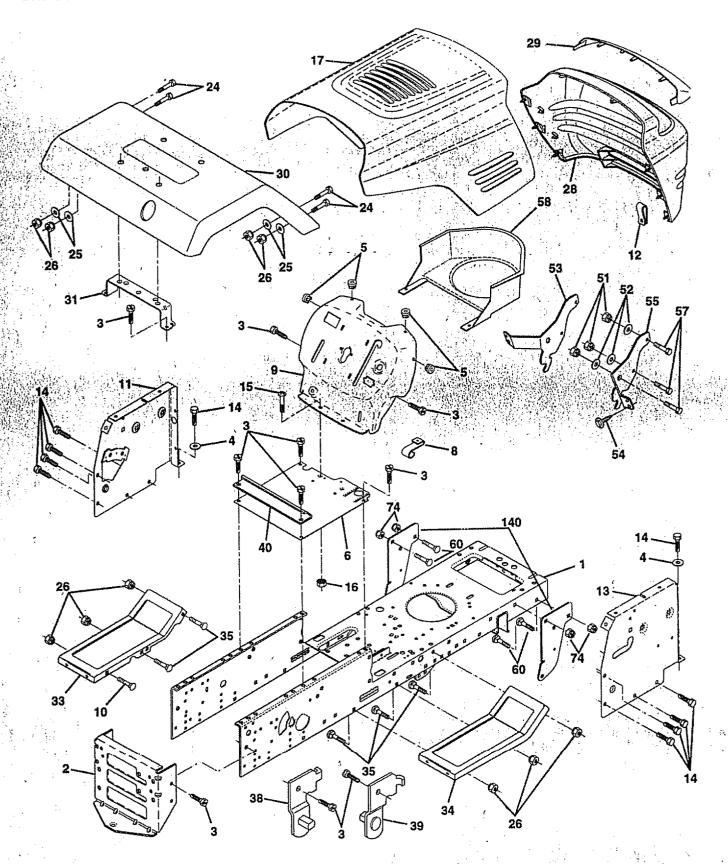
# ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	146139	Battery 12 Volt 25 Amp
2	74760412	Bolt, Hex Head 1/4-20 unc x 3/4
3	STD551025	Washer
<del></del> .	STD551125	Washer
D.	STD541025 109238X	Nut
7	109230X	Tube, Plastic, 12"
8	144940 109596X	Case, Battery W/2 Holes W/Brty
9 15	147688	Clamp, Hose
16	153664	Fastener Snap-In Switch Interlock Push-In
10	STDEE119E	
20	73350400 147430	Washer, Lock
21	147430	Nut, Hex, Jam 1/4-20 UNC Harness, Light Socket
. Ūvi	A	(Includes 4152J)
22	4152J	Bulb, Light
24		Cable, Battery, 6 Gauge, Red, 11"
25	146147	Cable, Battery, 6 Gauge, Red, W/16
		Wire
26	108824X	Fuse, 30 Amp
28	4207J	Cable, Ground, 6 Gauge, Black, 12"
29	121305X	Cable, Ground, 6 Gauge, Black, 12" Switch, Plunger
/ 30 ×	140301	Switch Ignition was a few as a second
31	124211X	Nut-Ignition
32	141226	Cover, Key Switch
33	109310X	, Key, Ignition
36	STD601005	Screw The State of
38	140336	Bracket, Interlock Switch
39	109553X	Switch, Interlock, Clutch, 4 Terminal
40	151212	Harness, Ignition
41 42	71110408	Bolt, Hex Head, Fin. 1/4-20 x 1/2
43	131563 145673	Cover, Terminal, Red
44	73640400	Solenoid
45	121433X	Nut Keps Bik Hex 1/4-20 UNC
52	141940	Ammeter Rectangular 6 Amp Protection Wire Loop
70	141164	Harness Engine B&S P/L 14 OHV Du HI
	TITOT	Figure Doo F/L 14 OffV DU [1]

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

# **TRACTOR -- MODEL NUMBER 917.256522**

# **CHASSIS AND ENCLOSURES**



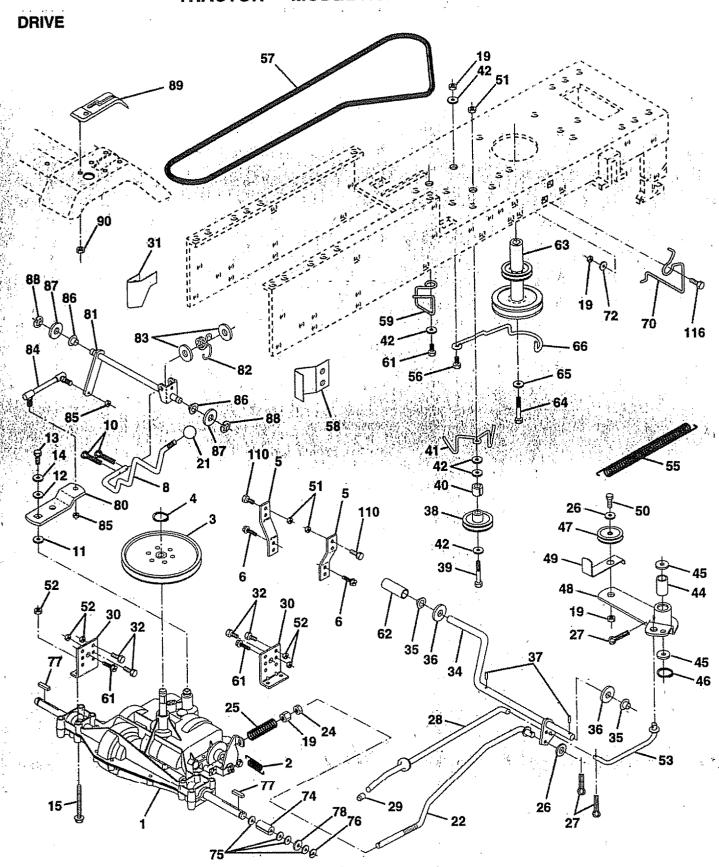
# TRACTOR - - MODEL NUMBER 917.256522

# **CHASSIS AND ENCLOSURES**

KE'NO.		DESCRIPTION
.1	151169	Chassis Assembly
2	140356 17490612	Drawbar
3	17490612	Screw, Thd. Roll. 3/8-16 x 3/4
4	19131216	Washer 19/32 x 3/4 x 16 Gauge
, 5	146077	Bumper Snap-In
6	145206	Saddle
Ä	126471X	Clip Insulator .406 Mtg Hole
9	147633X010	Dash
10	STD533710	Bolt, Carriage 3/8-16 x 3/4
40	146956	Panel, Dash, L.H.
13	145660	Clip Tinnerman Grille P/L
10	146962	Panel, Dash, R.H.
15	17490608 74180512	Screw Thdrol 3/8-16 x 1/2
13	/4100512	Screw, Machine, Truss Head
16	STD541431	5/16-18 UNC x 3/4 Nut
17	144983X574	Hood Assembly
24	STD523710	Bolt
25	19131312	Washer 13/32 x 13/16 x 12 Gauge
		Nut
28	145198X459	Grille W/Clips MS-459
29	145199	Lens, Grille
30	145199 147310X574	Fender
31	139976	Bracket, Fender Support
33	145244X574	Footrest, L.H.
34	145243X574	Footrest, R.H.
35	STD533707	Bolt
38	139886	Pivot Bracket Assembly, L.H.
39	139887	Pivot Bracket Assembly, R.H.
40	139977	Spacer Fender Raised LT
51	73800400	Nut Lock w/insert 1/4-20 UNC
52	19091416	Washer 9/32 x 7/8 x 16 Ga.
53	145201	Bracket Grille Pickoff LH
54	17030814	Screw Spiderlock Hex Hd #8-7/8
55	145202	Bracket Grille Pickoff RH
57	STD522507	Bolt, Fin Hex 1/4-20 UNC x .75
58	150127	Air Duct P/L Engine
60	72140606	Bolt Rdhd Sqnk 3/8-16 UNC x 3/4
74	73680600	Nut Crownlock 3/8-16 UNC
140	150556	Bracket Chassis Front
-	5479J	Plug, Button

**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm

# TRACTOR - - MODEL NUMBER 917.256522



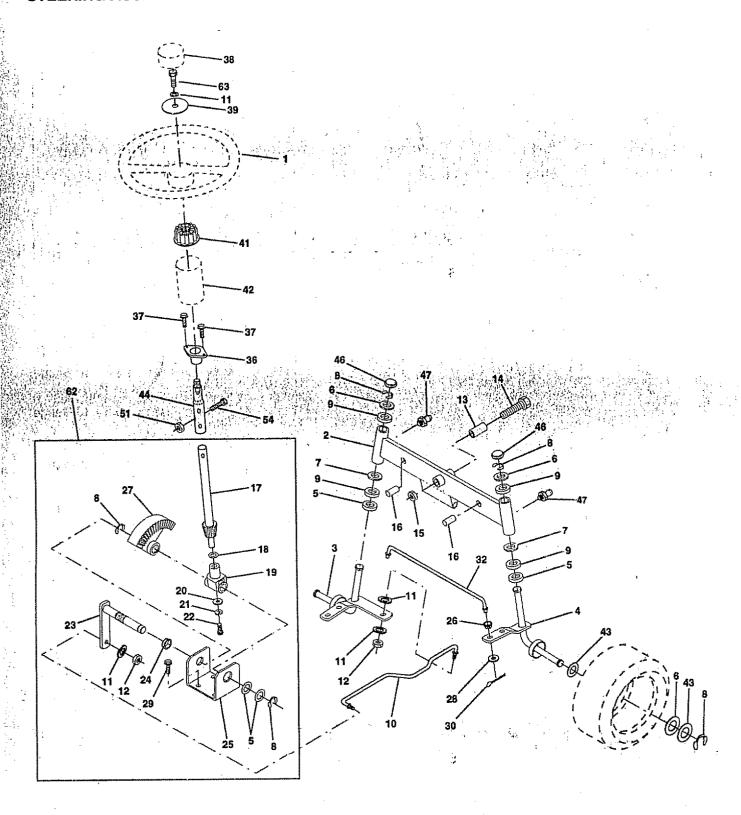
### TRACTOR - - MODEL NUMBER 917,256522

#### DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2345680112134568011224567289011234568111111111111111111111111111111111111	145607 146682 123666X 12000028 121520X 17490512 141003 STD561210 105701X 19151216 74550412 STD551125 74490544 STD541237 106933X 130804 STD541237 106888X STD551037 STD561210 145204 124236X 130807 127275X STD523107 151128 120183X STD523107 151128 120183X STD551062 STD571810 123674X STD523727 1470J 153399 19131312 105706X 10812X 20000039 27783	DESCRIPTION  Transaxle, Dana, 6 Speed, Model Number 4360-97 Spring, Return, Brake Pulley, Transaxle Ring, Retainer Strap, Torque Screw, Thd., Roll. 5/16-18 x 3/4 Lever, Shift Pin, Cotter Washer, Shift Plate Washer, Shift Plate Washer 15/32 x 3/4 x 16 Ga. Bolt 1/4-28 UNF W/Patch Grade 8 Washer Bolt, Hex Fighd 5/16-18 Grade 5 Nut Knob Rod, Brake Nut Spring, Brake Rod Washer Pin Rod, Parking Brake Cap, Parking Brake, Red Bracket, Transaxle Keeper, Belt, L.H. Bolt Shaft Assembly, Foot Pedal Bearing, Nylon Washer Roll Pin Pulley, Idler, Flat Bolt Spacer, Split .395 x .59 Keeper, Belt, Retainer Washer 13/32 x 13/16 x 12 Gauge Bearing, Nylon Washer, Hardened Ring, Klip Pulley, Idler, V-Groove, Plastic	48 49 50 51 55 55 56 57 58 56 66 67 72 47 75 76 77 78 88 88 88 88 88 88 88 88 88 88 88	123789X 123205X STD523715 STD541437 STD541431 105710X 105709X STD523712 130801 127274X 140312 17490612 8883R 140186 71170764 STD551143 153400 134683 19132012 109502X 121749X STD581075 123583X 121749X STD581075 123583X 121748X 131487 136933 123782X 19171216 132183 150360 71208 19212016 12000008 139964 124346X 74760612 72110610 E: All components inch = 25.4	Bellcrank Assembly Retainer, Belt Bolt Nut Crown Lock 3/8-16 UNC Nut Crown Lock 5/16-18 UNC Link, Clutch Spring, Clutch Return Bolt Fin Hex 3/8-16 x 1-1/4 V-Belt, Ground Drive Keeper, Belt, R.H. Keeper, Belt, Center Span Screw, Thd., Roll. 3/8-16 x 3/4 Cover, Pedal Pulley, Engine Bolt, Hex Head, Fin. 7/16-20 x 4 Grade 5 Washer Keeper, Belt, Engine, L.H. Guide, Mower Drive Belt, R.H. Washer 13/32 x 1-1/4 x 12 Gauge Spacer, Axle Washer 25/32 x 1-1/4 x 16 Gauge E-Ring Key, Square 2.0 x 1845/1865 Washer 25/32 x 1-5/8 x 16 Gauge Arm, Shift Shaft Assembly Spring, Torsion Washer 17/32 x 3/4 x 16 Gauge Tie Rod Nut, LockCenter 1/4-28 Fnthd Bushing, Pivot Washer E-Ring Console, Shift, 6 Speed, N/Ignition Nut, Self-Threading, Washer Hd 1/4 Bolt, Fin Hex 3/8-16 UNC x 3/4 Bolt Rdhd Sqnk 3/8-16 x 1-1/4 ent dimensions given in U.S. inches
		•			

# TRACTOR - - MODEL NUMBER 917.256522

### STEERING ASSEMBLY



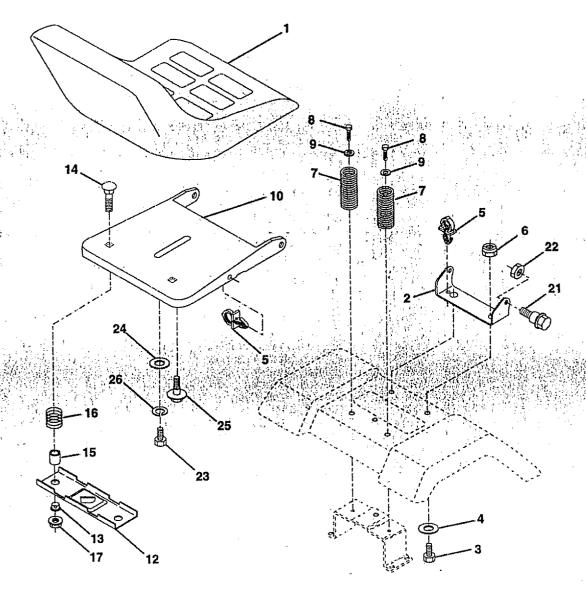
### **TRACTOR - - MODEL NUMBER 917.256522**

#### STEERING ASSEMBLY

KE\ NO.		DESCRIPTION
14 15 16 17 18	140176 57079	Steering Wheel Front Axle Assembly Spindle Assembly, L.H, Spindle Assembly, R.H, Bearing, Race, Thrust, Hardened Washer 25/32 x 1-5/8 x 16 Gauge Washer 27/32 x 1-1/4 x 16 Gauge Ring, Klip Bearing, Steering Column Link, Drag Washer, Lock Nut, Hex, Fin. 3/8-24 UNF Spacer, Bearing, Front Axle Bolt, Hex Head 5/8-11 UNC x 3-1/2 Nut, Lock, Flange 5/8-11 UNC Pin, Axle 5/8 x 1.55/1.54 Shaft Assembly, Steering Washer, Thrust .515 x .750 x .033
19 20 21 22 23 24 25 26	124035X 126684X STD551125 71100410 127501 109816X 124036X 126847X	Support, Shaft Washer, Shim 1/4 x 5/8 x .062 Washer Sorew Cap Sckt Hd Phos & Oll Pittman/Shaft Assembly Nyliner, Snap-In Bracket, Steering Bushing, Link, Drag
27 28 29 30 30 30 30 30 30 30 41 42 43 44	136874 19131416 17490612 STD561210 130465 132196 152927 139769 19133808 100711L 145054 121749X 153720	Gear, Sector Washer 13/32 x 7/8 x 16 Gauge Screw, Thd., Roll. 3/8-16 x 3/4 Pin Rod, Tie Bushing, Steering Screw Insert, Steering Wheel Washer 13/32 x 2-3/8 x 8 Gauge Adaptor, Steering Wheel Boot, Steering Shaft Washer 25/32 x 1-1/4 x 16 Gauge Extension Shaft Steering Non-
46 47 51 54 62 63	121232X 6855M STD541431 74780520 149686 74780616	Adjust Cap, Spindle Fitting, Grease Nut Lock Hex w/Ins. 5/16-18 UNC Bolt Fin Hex 5/16-18 UNC x 1-1/4 Kit Steering Asm Service Bolt, Fin Hex 3/8-16 UNC x 1 Gr. 5

## TRACTOR -- MODEL NUMBER 917.256522

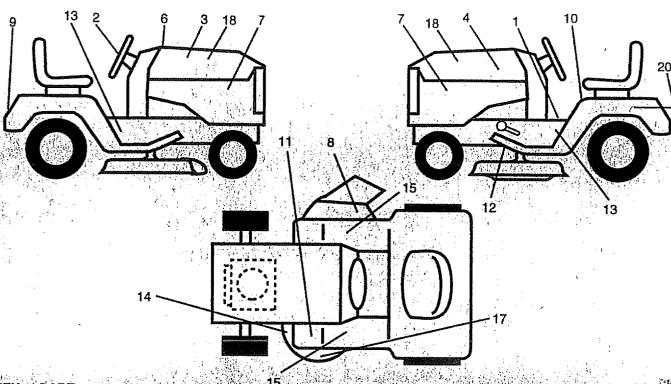
#### **SEAT ASSEMBLY**



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10	140123 140551 STD523710 19131610 145006 STD541437 124181X 17490616 19131614 140552	Seat Bracket, Pivot, Seat Bolt Washer 13/32 x 1 x 10 Gauge Clip, Push-In Hinged Nut Spring, Seat Screw, Thd., Roll. 3/8-16 x 1 Washer 13/32 x 1 x 14 Gauge Pan, Seat Bracket, Switch Mounting	15 16 17 21 22 23 24 25 26	134300 121250X 123976X 153236 STD541431 74780814 19171912 127018X STD551150	Spacer, Split .28 x .88 Spring Locknut, Flange 1/4 Grade 5 Bolt, Shoulder 5/16-18 UNC-2A Nut Bolt, Hex Head, Fin. 1/2-13 x 7/8 Grade 5 Washer 17/32 x 1-3/16 x 12 Gauge Bolt, Shoulder 5/16-18 x .62 Washer, Lock
12 13	121246X 121248X	Bushing, Snap	тои	E: All compor	ent dimensions given in U.S. inches

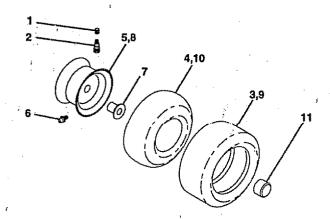
### **TRACTOR - - MODEL NUMBER 917.256522**

#### **DECALS**



4/1-1	PADT	14.		
KE'		。" 克森·阿尔克·阿尔克·阿尔克·阿尔克·阿尔克·阿尔克·阿尔克·阿尔克·阿尔克·阿尔克	KEY PART	
NO.	NO.	DESCRIPTION	NO. NO.	DESCRIPTION AND AND AND AND AND AND AND AND AND AN
	<b>建设设计划</b> 2000		是是研究的學術學和所有的思想	
<b>7.</b> []	140819	Decal, Dash Oper, Instr. Eng P/L	13 150678	Decal, Chassis, 6 Speed/42"
. 2	150333	Decal, Cap Cosmr Help Line	14 136832	Decal, V-Belt Schematic
3	150683	Decal, Hood, R.H.	15 145245	Pad Footrest Rbr Sq Craftsman
4	150684	Decal, Hood, L.H.	17 133179	Decal, Mower QC System
6	133644	Decal, Customer Maintenance	18 150685	Decal, Ins. Hood
7	150927	Decal, Side Panel	20 149516	Decal Battery Dngr/Psn Eng
. 8	150955	Decal, Deck Mower EZ3 Dover	145247	Fastener Pop In Footrest
9	128314	Decal, Fender, Craftsman	138311	Decal, Lift Handle
10	137537	Decal, Caution, English	- 154114	Owner's Manual, English
11	4900J	Decal, Clutch/Brake, English	154115	Owner's Manual, Spanish
12	146046	Decal, V-Belt Drive Schematic	.0.,,0	omoro manadi, opanisn

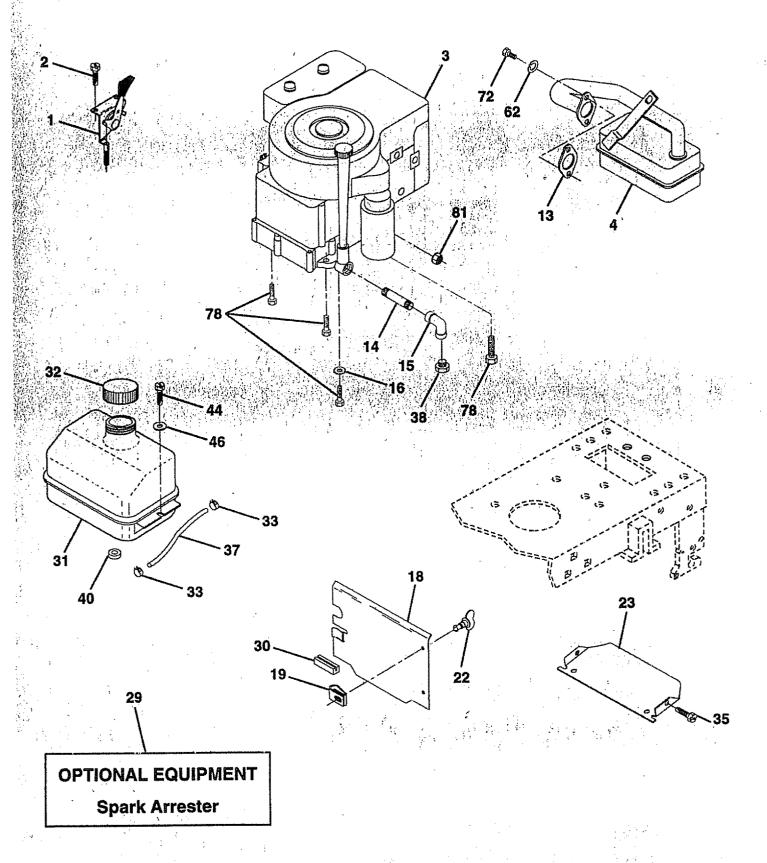
#### **WHEELS & TIRES**



KEY NO.	PART NO.	DESCRIPTION
1	59192	Valve Cap, Tire
2	65139	Stem, Valve
2 3	106222X	Tire, Front
4	59904	Tube, Front Tire
		(Not Provided, Service Item Only)
5	106732X427	Rim, Front
5 6	278H	Fitting, Grease (Front Wheel Only)
	9040H	Bearing, Flange (Front Wheel Only)
8	106108X427	Rim, Rear
9	122082X	Tire, Rear
10	7152J	Tube, Rear Tire
		(Not Provided, Service Item Only)
11	104757X	Cap, Axle
	144334	Sealant, Tire 10 oz.
NAT	e. An	. 프로빌딩 (1) 전 시크 중에서 1992년 - 19

### TRACTOR - - MODEL NUMBER 917.256522

#### ENGINE



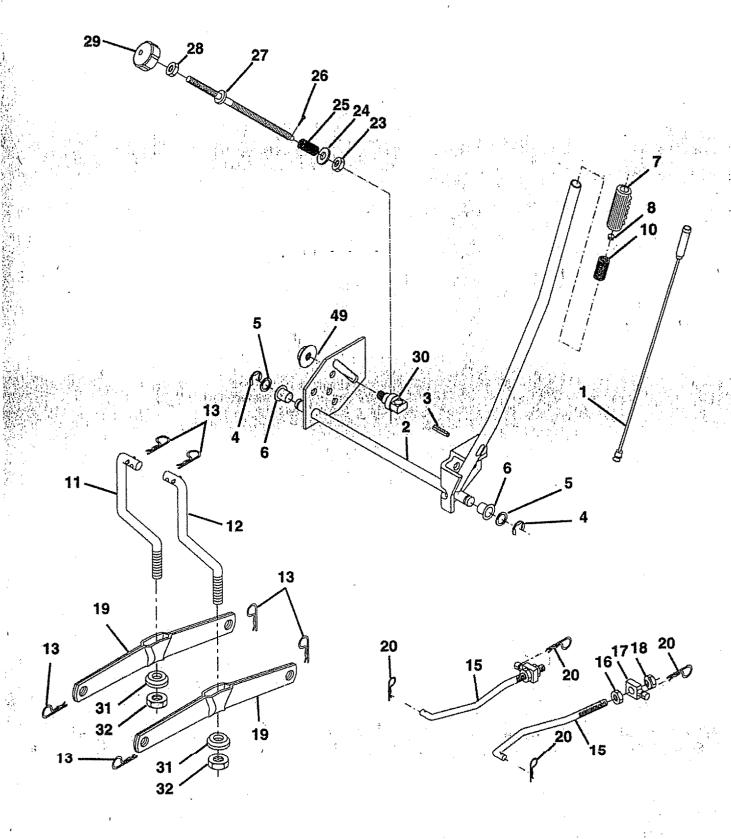
### **TRACTOR - - MODEL NUMBER 917.256522**

#### ENGINE

KEY NO.	PART NO.	DESCRIPTION
1 2 3	150600 17720410	Control, Throttle Screw, Hex Head, Thread Cutting 1/4-20 x 5/8
3	150458	Engine, B&S, 15.5 Hp Dlamond Mode No. 28N707, Type No. 0173-01
4	137352	Muffler
13	272293	Gasket, Exhaust
14	13280324	Nipple, Pipe 3/8 NPT x 3
15	13200300	Elbow, Standard 90°, 3/8-18 NPT
16		Washer
18	136718	Shleid, Heat
19	105839X	Receptacle, 1/4 Turn
22 23	149793 150554	Stud, 1/4 TurnW/Bushing Pist
29	137180	Shield, Heat
30	127057X	Arrestor, Spark Pinch Weld, Hood
31	109202X	Tank, Fuel
32	123549X	Cap Assembly, Fuel Tank, Vented
33	123487X	Clamp, Hose
35		Screw Thdrol 5/16-18 x 3/4 Tyt
37	137040	Line, Fuel
. 38∵		Plug, Oll Drain
3000	结果被主要推荐	(Order From Engine Manufacturer)
40	124028X	Bushing, Snap, Fuel Line
44	17490412	Screw, Hex Washer Head, Thd., Roll.
46	19091416	Washer 9/32 x 7/8 x 16 Gauge
62	STD551131	Washer, Lock
72	71070512	Screw, Hex Cap Head 5/16-18 x 3/4
78	17490620	Screw, Thd., Roll. 3/8-16 x 1-1/4
81	128861	Nut Flange 1/4-20 Starter Nut

## TRACTOR - - MODEL NUMBER 917.256522

#### **MOWER LIFT**



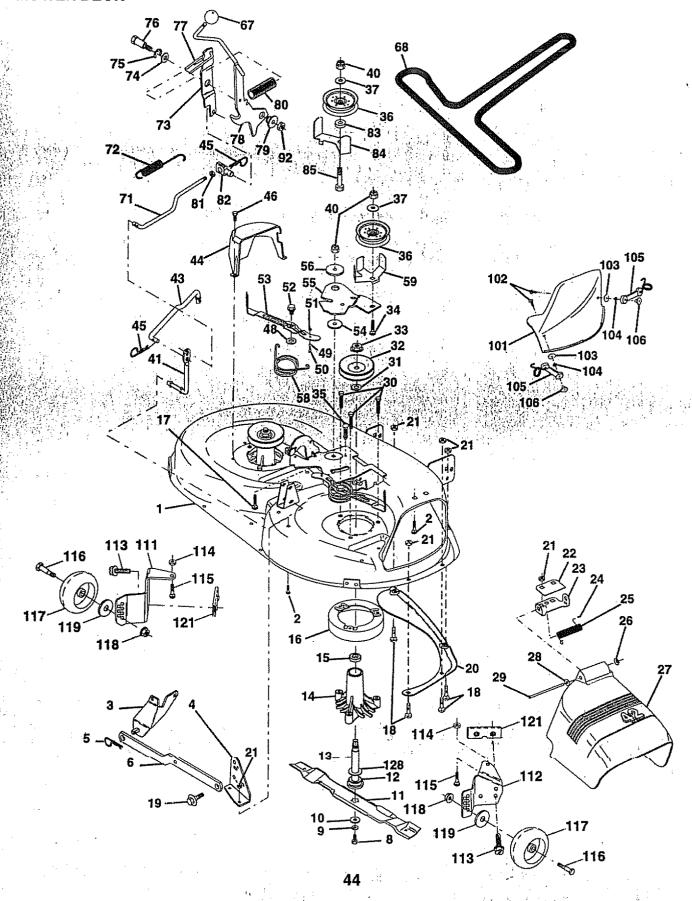
### TRACTOR - - MODEL NUMBER 917.256522

#### **MOWER LIFT**

KEY NO.	NO.	DESCRIPTION
	136973 145117	Lift Lever Inner Wire Assembly
74	145117	Shaft Assembly, Lift
3	105767X 12000002	Pin, Groove E-Ring
- <del></del>	19211621	Washer 21/32 x 1 x 21 Gauge
	120183X	Bearing, Nylon
7	125631X	Grip, Handle, Fluted
	122365X	Button, Plunger, Red
	122512X	Spring
11	139865	Link, Lift, L.H.
12	139866	Link, Lift, R.H.
13	4939M	Retainer Spring
15	127218	Link, Front
	73350800	Nut, Hex, Jam 1/2-13 UNC
17	130171	Trunnion Locknut, Hex, with Washer Insert
18	73800800	1/2-13 UNC
19	139868	Arm, Suspension, Rear
	3146R	Retainer Spring
	110807X	Nut Special
	19131016	Washer 13/32 x 5/8 x 16 Gauge
25	2876H	Spring
26	76020308	Pin, Cotter 3/32 x 1/2
, ,	126971X	Rod, Adjust, Lift
28	73350600	Nut, Hex, Jam 3/8-16 UNC
29	138057	Knob, Infinite Height Adjustment
30	150233	Trunnion, Infin. Height
31 32	140302 73540600	Bearing, Pvt, Lift Spherical Nut, Crownlock 3/8-24
32 49	145212	Nut Hex Flange Lock
-70	TVE IE	Hat How I larige Look

#### TRACTOR - - MODEL NUMBER 917.256522

#### **MOWER DECK**



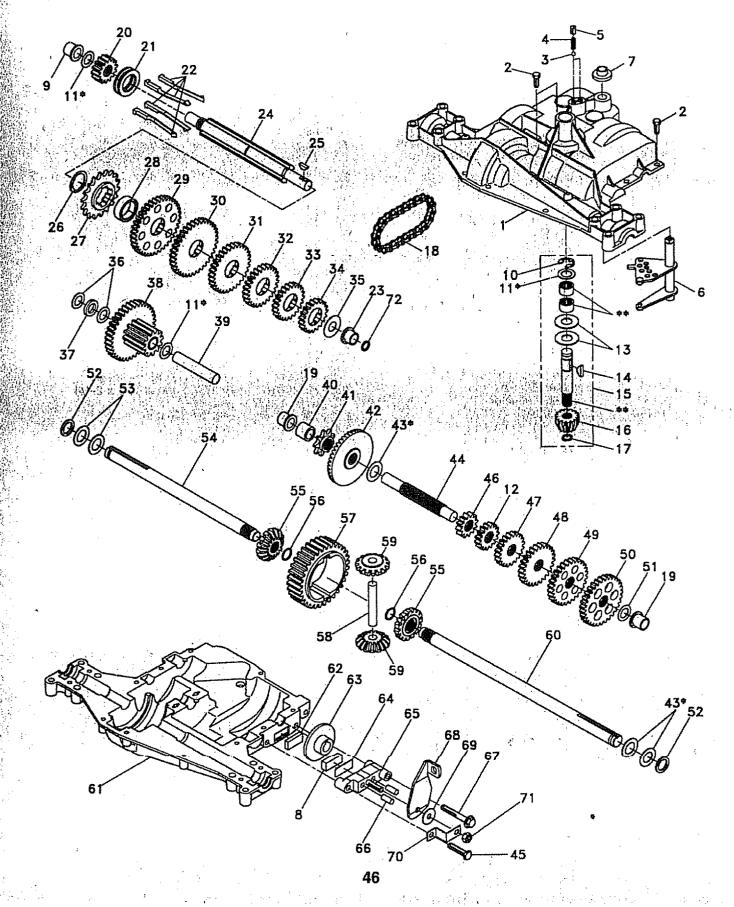
### **TRACTOR - - MODEL NUMBER 917.256522**

#### **MOWER DECK**

KEY NO.	A.L.C.	Mower Housing Bolt Bracket Assembly, Sway Bar, Front Bracket Assembly, Sway Bar, Front Bracket Assembly, Sway Bar Retainer Spring Arm, Suspension, Rear Bolt, Hex 3/8-24 x 1,25 Grade 8 Washer, Lock Washer, Hardened Blade, Mulching Bearing, Ball Shaft Assembly, Mandrel, Vented (Includes Key Number 6) Housing, Mandrel, Vented Bearing, Ball, Mandrel Stripper, Vented Mower Deck Bolt, Carriage 3/8-16 x 1-1/4 Bolt, Carriage 5/16-18 x 5/8 Bolt, Shoulder Baffle, Vortex Nut Crownlock 5/16-18 UNC Stiffener Bracket Bracket, Deflector Cap Sleeve Spring, Torsion, Deflector Nut, Push Shield, Deflector Washer 11/32 x 5/8 x 16 Gauge Rod, Hinge Screw Thdrol Hex Head Zinc Mwr Washer, Spacer Pulley, Mandrel Nut, Toplock, Flanged Bolt Fastner, Christmas Tree Pulley, Idler, Flat Washer 13/32 x 13/16 x 16 Gauge Nut Crownlock 3/8-16 UNC Rod, Pivot, with Nibs Rod, Clutch, Secondary, with Nibs Guard, Mandrel, L.H. Retainer Screw, Thd. Roll 1/4-20 x 5/8 Washer, Hardened	KEY NO.		DESCRIPTION
	144393	Mower Housing	54	133943	Washer Hardened
· , 2	STD533107	Bolt	55	140084	Arm. Idler
3	138017	Bracket Assembly Sway Bar, Front	56	122052X	Spacer, Retainer
4	138440	Bracket Assembly, Sway Bar	58	140086	Spring, Torsion Brakes
5	STD624008	Retainer Spring	59	141043	Guard, TUV Idler
`⊹: <b>6</b> `∶	130832	Arm, Suspension, Rear	67	149846	Knob Custom Oval
8	850857	Bolt, Hex 3/8-24 x 1/25 Grade 8	68	144200	V-Belt 1
40	140206	Washer Lock	71	142427	Rod, Clutch, Primary, with Nibs
- 44	190290	Washer, nardened	72	131870	Spring Return
12	120805	Rooring Roll	/3	12/84/	Arm, Clutch, Secondary
13	137645	Shaff Accombly Mandral Vented	74	121/408	wasner 25/32 x 1-5/8 x 16 Gauge
	, V , V , V	(Includes Key Number 6)	76	12000029	Dali Chauldar 2/0 46 LING v 1 44
14	128774	Housing Mendrel Vented	77	127945	Keeper Spring
15	110485X	Bearing, Ball, Mandrel	78	1/5139	Arm Clutch Brimany
16	140329	Stripper, Vented Mower Deck	70	12740R	Rushing Large Brace
17	72110610	Bolt, Carriage 3/8-16 x 1-1/4	80	153701	Spring Mower Clutch
18	72140505	Bolt, Carriage 5/16-18 x 5/8	81	73350600	Nut Hex Jam 3/8-16 Line
19	132827	Bolt, Shoulder	82	142028	Trunnion Adi
20	136888	Baffle, Vortex	83	120958X	Washer Sintered
21	STD541431	Nut Crownlock 5/16-18 UNC	84	144394	Keeper Belt Idler Fixed
. 22	194753	Stiffener Bracket	85	72140618	Bolf Carriage 3/8-16 x 2-1/4
28	131267	Bracket, Deflector	∵92	STD541437	Nut
24	105304X	Cap, Sleeve	101	136420	Mulcher Cover
25	123/13X	Spring, Lorsion, Deflector	102	71161010	Screw
26	110452X	Nut; Push	103	19061216	Washer #10
27	130968	Snield, Dellector	104	STD551110	Washer, Lock
20	19111010	Washer 11/32 X 5/8 X 16 Gauge	105	130758	Latch Assembly, Bagger
20	101491	Corew Therel Hay Hand Zing Mair	106	2029J	Nut, Weld
21	120062	Weeker Spacer	111	140353	Bracket, Gauge, Wheel L.H.
32	152500	Pulloy Mondrol	112	132262	Bracket, Gauge, Wheel H.H.
33	137266	Nut Toplock Flanced	113	70510500	Screw Indroi 5/16-18 x 3/4
34	STD533717	Rolt	114	73310300	Relt Corriege FIGURIA vivo
35	133835	Fastner, Christmas Tree	110	12110004	Bolt Shoulder
36	131494	Pulley, Idler, Flat	117	133057	Wheel Cause
37	19131316	Washer 13/32 x 13/16 x 16 Gauge	118	73930600	Nut Contariock 3/8-16
40	STD541437	Nut Crownlock 3/8-16 UNC	119	19121414	Washer 3/8 v 7/8 v 1/4 Gauge
41	133551	Rod, Pivot, with Nibs	121	143723	Bracket
43	140083	Rod, Clutch, Secondary, with Nibs	128	153390	Washer Felt
44	140088	Guard, Mandrel, L.H.		130794	Mandrel Assembly (Includes Key
45	STD624003	Retainer			Numbers 8-10, 12-15, 31 and 32)
46	137729	Screw, Thd. Roll 1/4-20 x 5/8		145411	Mower Deck, Complete (Standard
48	133944	Screw, Thd. Roll 1/4-20 x 5/8 Washer, Hardened Roller Assembly, Cam Follower Bolt, Shoulder #10-24 Grade 5 Locknut		* ******	Deck, Order Separately Mulcher
49	133940	Roller Assembly, Cam Follower	5.7	**	Plate and Gauge Wheel
50	131340	Bolt, Shoulder #10-24 Grade 5		14 - 15 A	Components, Key Nos. 101-106
	STD541410	Locknut	•		and 111-121\
	139888	Rolf Shoulder 5/16-19 UNIC	NOTE	E: All compone	ent dimensions given in U.S. inches
53	131845	Arm Assembly, Pad, Brake	1	1 inch = 25.	4 mm

### **TRACTOR - - MODEL NUMBER 917.256522**

**DANA TRANSAXLE - MODEL NUMBER 4360-97** 

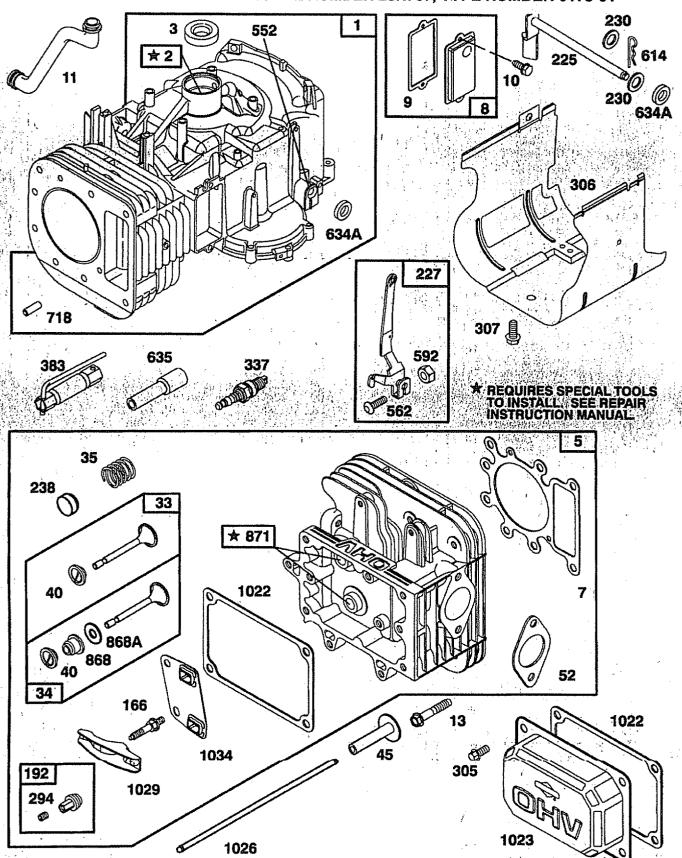


### **TRACTOR - - MODEL NUMBER 917.256522**

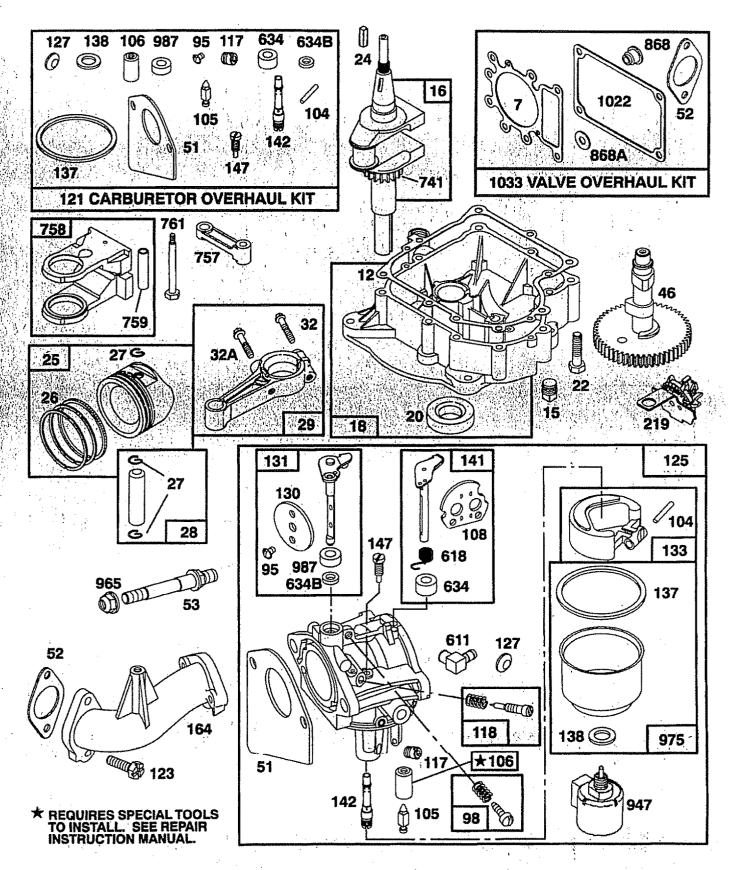
### DANA TRANSAXLE - MODEL NUMBER 4360-97

1 132671 Housing, Upper 2274J Screw, Tapping, Large 40 120472X Spacer, 633 x 87 x .755 1/4-20 x .734 41 105928X Sprocket, 9 Teeth (Reverse) 3134400 Ball, Detent 42 106605X Gear, Sevel, 42-Teeth (Reverse) 41 105904X Spring, Detent 42 106605X Gear, Sevel, 42-Teeth (Reverse) 43 134394 Assembly, Kit, Shiffer Assembly 45 106596X Screw, Tapping, Large 5/16-18 x 1.44 120473X Shaft, Drive 5/16-18 x 1.25 x .031 14041X Shaft 5/16-18 x 1.25	KEY NO.	PART NO.	DESCRIPTION		PART NO.	DESCRIPTION
2 2274.J Screw, Tapping, Large 105928X Spacer 633 x .87 x .755 14.20 x .734 105908X Sprinky, Detent 42 105908X Sprinky, Detent 42 105906X Sprinky, Detent 43 134394 Assembly, Kit, Shim, .750 Shaft 5 105905X Screw, Set 44 120473X Shaft, Drive Shaft 105908X Screw, Set 44 120473X Shaft, Drive Shaft 105906X Screw, Set 45 106596X Screw, Tapping, Large 5 104788 Kit, Shifter Assembly 45 106596X Screw, Tapping, Large 5 106596X Screw, Tapping, Large 7 134399 Boot, Shifter 8 120951X Puck, Friction 46 142678 Gear, Spur, 12 Teeth (1-) 9 148266 Bearing, Flange 47 120407X Gear, Spur, 20 Teeth (4-) 13 134793 Assembly, Kit, Shim, .625 Shaft 49 120408X Gear, Spur, 25 Teeth (4-) 13 14793 Gear, Spur, 15 Teeth (2-) 50 105937X Gear, Spur, 28 Teeth (6-) 13 120415X Washer, Plain .632 x 1.38 x .046 51 2226J Washer, Plain .632 x 1.00 x .060 Washer, Plain .632 x 1.08 x .046 51 2226J Washer, Plain .632 x 1.00 x .060 Washer, Plain .632 x 1.00 x .026 Spacer .630 x 1.00 x .056	1.	132671	Housing, Upper	39	124639X	Shaft, Idler
1/4-20 x .734						Spacer .633 x .87 x .755
3 134400 Ball, Detent 42 105605X Gear, Bevel, 42 Teeth 105904X Spring, Detent 43 134394 Assembly, Kit, Shifter 42 10596X Screw, Set 44 120473X Shatt, Drive 516596X Screw, Tapping, Large 516596X Screw, Tapping 516596X Scre	T.			41.	105928X	
4. 105904X Spring, Detent 43 134394 Assembly; Kif, Shim, 750.Shaft 5 105905X Screw, Set 44 120473X Shaft, Drive 5/16-18 x 1.44   8. 120951X Puck, Friction 46 142678 Gear, Spur, 20 Teeth (1-) 9 148266 Bearing, Flange 47 120407X Gear, Spur, 20 Teeth (3-) 1 134793 Gear, Spur, 15 Teeth (2-) 50 105937X Gear, Spur, 20 Teeth (3-) 1 134793 Gear, Spur, 15 Teeth (2-) 50 105937X Gear, Spur, 25 Teeth (3-) 1 120415X Washer, Plain .632 x 1.38 x .046 51 2226J Washer, Plain .632 x 1.00 x .060 1 142674 Key, Woodruff, #9 52 134401 Washer, Neoprene 1 106095X Plinion, Bevel, 14 Teeth 54 120474X Axle, L.H. 17 105909X Ring, Retaining 55 110081X Gear, Spur, 32 Teeth (3-) 1 105910X Chain, 24 Pitches 56 105941X Gear, Spur, 32 Teeth (3-) 1 105910X Bearing, Flange 57 110071X Gear, Spur, 32 Teeth (3-) 1 139246 Collar, Cluitch Keys 60 120475X Axle, R.H. 142675 Gear, Spur, 14 Teeth 58 120952X Gear, Spur, 32 Teeth (2-) 1 139248 Collar, Cluitch Keys 60 120475X Axle, R.H. 142675 Gear, Spur, 14 Teeth 58 120952X Gear, Spur, 32 Teeth (2-) 1 139248 Collar, Cluitch Keys 60 120475X Axle, R.H. 142675 Gear, Spur, 14 Teeth 58 120952X Gear, Miter, 15 Teeth 122 1 139248 Collar, Cluitch Keys 60 120475X Axle, R.H. 142675 Gear, Spur, 14 Teeth 58 120952X Gear, Miter, 15 Teeth 122 1 139248 Collar, Cluitch Clutch Keys 60 120475X Axle, R.H. 142675 Gear, Spur, 14 Teeth 58 120952X Gear, Miter, 15 Teeth 142680 Housing, Lower 142681 Gear, Spur, 35 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 Leach 142680 Gear, Spur, 35 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 Leach 142680 Gear, Spur, 35 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 Leach 142680 Gear, Spur, 35 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 Leach 142680 Gear, Spur, 35 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 Leach 142680 Gear, Spur, 35 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 Leach 142680 Gear, Spur, 35 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 Leach 142680 Gear, Spur, 35 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 Leach 142680 Gear, Spur,	. 3	134400		42	106605X	Gear, Bevel, 42 Teeth
5. 105905X				43	134394	Assembly, Kit, Shim, .750 Shaft
6 134788 Kit, Shifter Assembly 7 134399 Boot, Shifter 8 120951X Puck, Friotion 9 148266 Bearing, Flange 47 120407X Gear, Spur, 20 Teeth (1-) 11 134793 Assembly, Kit, Shim, 625 Shaft 11 134793 Assembly, Kit, Shim, 625 Shaft 12 143679 Gear, Spur, 15 Teeth (2-) 13 120415X Washer, Plain 632 x 1.38 x .046 14 142674 Key, Woodrulf, #9 15 106846X Assembly, Kit, Input Shaft 16 106095X Pinion, Bevel, 14 Teeth 17 105909X Ring, Retaining 18 105910X Chain, 24 Pitches 19 105911X Bearing, Flange 19 105911X Bearing, Flange 19 105911X Bearing, Flange 10 142675 Gear, Spur, 14 Teeth 22 138238 Assembly, Kit, Clutch Keys 23 148268 Bearing, Flange 24 143673 Shaft, Intermediate 25 105916X Screw, Tapping, Large 57 100407X Gear, Spur, 21 Teeth (1-) 58 120408X Gear, Spur, 23 Teeth (4-) 59 105910X Chain, 24 Pitches 59 105911X Gear, Spur, 32 Teeth 59 105911X Bearing, Flange 57 110071X Gear, Spur, 32 Teeth 58 120952X Shaft, Cross 11 138246 Collar, Cituch 15 105841X Ring, Retaining 16 105915X Ring, Retaining 17 105909X Ring, Retaining 18 105910X Chain, 24 Pitches 19 105911X Bearing, Flange 10 142675 Gear, Spur, 14 Teeth 19 105911X Bearing, Flange 10 142675 Gear, Spur, 14 Teeth 10 12 138246 Collar, Cituch Keys 10 142675 Gear, Spur, 14 Teeth 10 15 106846X Ring, Retaining 10 105915X Ring, Retaining 10 105915X Ring, Retaining 10 105916X Ring, Retaining 10	5	105905X		44		Shaft, Drive
7 134399 Boot, Shifter 8 120951X Puck, Friction 9 148266 Bearing, Flange 10 2225J Ring, Retaining 11 134793 Assembly, Kit, Shim, 625 Shaft 49 120408X Gear, Spur, 20 Teeth (4-) 12 143679 Gear, Spur, 15 Teeth (2-) 13 120415X Washer, Plain 632 x 1.38 x .046 14 142674 Key, Woodruff, #9 15 106846X Assembly, Kit, Input Shaft 53 2264J Washer, Plain .632 x 1.00 x .060 16 10695X Pinion, Bevel, 14 Teeth 54 120474X Axle, L.H. 17 105909X Ring, Retaining 55 110081X Gear, Spur, 23 Teeth (8-) 18 105910X Chain, 24 Pitches 56 105941X Ring, Retaining 19 105911X Bearing, Flange 57 110071X Gear, Spur, 32 Teeth (2-) 13 148268 Bearing, Flange 57 110071X Gear, Spur, 32 Teeth (2-) 21 138236 Collar, Clutch 69 142670 Gear, Spur, 14 Teeth 69 120952X Shaft, Cross 21 138288 Bearing, Flange 61 142680 Housing, Lower 24 143673 Shaft, Intermediate 62 120961X Puck, Friction 22 2244J Key, Woodruff, #61 63 7294J Disc, Brake 110070X Spacer 630 x 108978X Spacer 630 x 1.00 x .061 8 138284 Lever, Actuating 31 124644X Gear, Spur, 35 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 Spacer 630 x 1.00 x .056  NOTE: All component dimensions given in U.S. inches	6	134788	Kit, Shifter Assembly	45	106596X	Screw, Tapping, Large
9 148266 Bearing, Flange 47 120407X Gear, Spur, 20, Teeth (3-) 10 2225J Ring, Retaining 48 106589X Gear, Spur, 25 Teeth (4-) 11 134793 Assembly, Kit, Shim, 625 Shaft 49 120408X Gear, Spur, 28 Teeth (5-) 12 143679 Gear, Spur, 15 Teeth (2-) 50 105937X Gear, Spur, 31 Teeth (6-) 13 120415X Washer, Plain 632 x 1.38 x .046 51 2226J Washer, Plain 632 x 1.00 x .060 14 142674 Key, Woodruff, #9 52 134401 Washer, Neoprene 15 106846X Assembly, Kit, Input Shaft 53 2264J Washer, Plain .632 x 1.00 x .060 16 106095X Pinlon, Bevel, 14 Teeth 54 120474X Axle, L.H. 17 105909X Ring, Retaining 55 110081X Gear, Miter, 15 Teeth 18 105910X Chain, 24 Pitches 56 105941X Ring, Retaining 19 105911X Bearing, Flange 57 110071X Gear, Spur, 32 Teeth 20 142675 Gear, Spur, 14 Teeth 58 120952X Shaft, Cross 21 138246 Collar, Clutch 59 106592X Gear, Miter, 15 Teeth 22 138238 Assembly, Kit, Clutch Keys 60 120475X Axie, Ri-H. 23 148268 Bearing, Flange 61 142680 Housing, Lower 24 143673 Shaft, Intermediate 62 120961X Puck, Friction 25 2244J Key, Woodruff, #61 63 7294J Disc, Brake 26 105916X Ring, Retaining 64 108989X Spacer 27 120470X Sprocket, 18 Teeth (Reverse) 65 120953X Jaw, Brake 28 110070X Spacer 66 120954X Pin, Dowel 29 142677 Gear, Spur, 37 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 30 142681 Gear, Spur, 35 Teeth (2-) 68 138244 Lever, Actuating 31 124644X Gear, Spur, 35 Teeth (2-) 69 108996X Washer, Plain .321 x 1.00 x .055 32 108980X Gear, Spur, 25 Teeth (5-) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 25 Teeth (6-) 72 148269 Seal, Oil 35 105925X Washer, Plain .632 x 1.00 x .066 36 2232J Washer, Plain .632 x 1.00 x .066 37 108978X Spacer .630 x 1.00 x .169 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches	7		Boot, Shifter			5/16-18 x 1.44
10 2225J Ring, Fletalning Assembly, Kit, Shim, 625 Shaft 49 120408X Gear, Spur, 25 Teeth (4-) 11 134793 Assembly, Kit, Shim, 625 Shaft 49 120408X Gear, Spur, 26 Teeth (5-) 12 148679 Gear, Spur, 15 Teeth (2-) 50 105937X Gear, Spur, 31 Teeth (6-) 13 120415X Washer, Plain 632 x 1.38 x .046 51 2226J Washer, Plain .632 x 1.00 x .060 14 142674 Key, Woodruff, #9 52 134401 Washer, Plain .632 x 1.00 x .060 15 106846X Assembly, Kit, Input Shaft 53 2264J Washer, Plain .758 x 1.25 x .031 16 106095X Pinion, Bevel, 14 Teeth 54 120474X Axle, L.H. 17 105909X Ring, Retaining 55 110081X Gear, Miter, 15 Teeth 18 105910X Chain, 24 Pitches 56 105941X Ring, Retaining 105911X Bearing, Flange 57 110071X Gear, Spur, 32 Teeth 58 120952X Shaft, Cross Collar, Clutch 59 106592X Gear, Miter, 15 Teeth 59 106592X Gear, Miter, 15 Teeth 59 106592X Shaft, Cross Collar, Clutch 59 106592X Gear, Miter, 15 Teeth 60691X Puck, Friction 59 106592X Shaft, Gross 50 106592	8					Gear, Spur, 12 Teeth (1-)
11 134793 Assembly, Kit, Shim, 625 Shaft 49 120408X Gear, Spur, 31 Teeth (5-) 12 143679 Gear, Spur, 15 Teeth (2-) 50 105937X Gear, Spur, 31 Teeth (6-) 13 120415X Washer, Plain 632 x 1.38 x .046 14 142674 Key, Woodruff, #9 52 134401 Washer, Plain .758 x 1.25 x .031 15 106846X Assembly, Kit, Input Shaft 53 2264J Washer, Plain .758 x 1.25 x .031 16 106995X Plnion, Bevel, 14 Teeth 54 120474X Axle, L.H. 17 105909X Ring, Retaining 55 110081X Gear, Miter, 15 Teeth 18 105910X Chain, 24 Pitches 56 105941X Ring, Retaining 19 105911X Bearing, Flange 57 110071X Gear, Spur, 32 Teeth 20 142675 Gear, Spur, 14 Teeth 58 120952X Shaft, Cross 21 138246 Collar, Clutch 59 105592X Gear, Miter, 15 Teeth 22 138238 Assembly, Kit, Clutch Keys 60 120475X Axle, R.H. 23 148268 Bearing, Flange 61 142680 Housing, Lower 24 143673 Shaft, Intermediate 62 120961X Puck, Friction 25 2244J Key, Woodruff, #61 63 7294J Disc, Brake 26 105916X Ring, Retaining 64 108989X Spacer 27 120470X Sprocket, 18 Teeth (Reverse) 65 120953X Jaw, Brake 28 110070X Spacer 66 120954X Pin, Dowel 29 142677 Gear, Spur, 37 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 30 142681 Gear, Spur, 35 Teeth (2-) 68 138244 Lever, Actuating 31 124644X Gear, Spur, 35 Teeth (2-) 68 138244 Lever, Actuating 31 124644X Gear, Spur, 35 Teeth (2-) 68 138244 Lever, Actuating 31 124644X Gear, Spur, 25 Teeth (4-) 70 120956X Bracket, Anti-Rotation 33 120406X Gear, Spur, 25 Teeth (6-) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 19 Teeth (6-) 72 148269 Seal, Oil 36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .026 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches	9					
12 143679 Gear, Spur, 15 Teeth (2-) 13 120415X Washer, Plain .632 x 1.38 x .046 14 142674 Key, Woodruff, #9 15 106846X Assembly, Kit, Input Shaft 16 106095X Pinion, Bevel, 14 Teeth 17 105909X Ring, Retaining 18 105910X Chain, 24 Pitches 19 105911X Bearing, Flange 10 142675 Gear, Spur, 14 Teeth 11 38246 Collar, Cluich 12 138238 Assembly, Kit, Clutch Keys 11 138246 Collar, Cluich 12 138238 Assembly, Kit, Clutch Keys 13 148268 Bearing, Flange 14 142681 Ring, Retaining 15 10091X Rey, Woodruff, #61 16 105916X Ring, Retaining 17 105909X Ring, Flange 18 105910X Chain, 24 Pitches 19 105911X Bearing, Flange 19 105911X Bearing, Flange 10 142675 Gear, Spur, 14 Teeth 19 105911X Bearing, Flange 10 142675 Gear, Spur, 14 Teeth 19 105912X Gear, Spur, 32 Teeth 19 105912X Shaft, Cross 10 143628 Bearing, Flange 10 142680 Housing, Lower 14 120961X Puck, Frotlon 15 10091X Ring, Retaining 16 106996X Ring, Retaining 16 106996X Sprocket, 18 Teeth (Reverse) 17 120470X Sprocket, 18 Teeth (Reverse) 18 10070X Sprocket, 18 Teeth (Reverse) 19 142677 Gear, Spur, 35 Teeth (2-) 10 142681 Gear, Spur, 35 Teeth (2-) 11 124644X Gear, Spur, 35 Teeth (2-) 11 124644X Gear, Spur, 35 Teeth (2-) 11 124664X Gear, Spur, 35 Teeth (2-) 11 124664X Gear, Spur, 25 Teeth (4-) 11 124664X Gear, Spur, 25 Teeth (4-) 11 124674 Gear, Spur, 25 Teeth (5-) 11 124675 Gear, Spur, 25 Teeth (6-) 10 120956X Bracket, Anti-Rotation 12 120956X Bracket, Anti-Rotation 13 120406X Gear, Spur, 19 Teeth (6-) 15 106976X Spacer Ge30 x 1.00 x .026 17 108976X Spacer G630 x 1.00 x .026			Ring, Retaining	48	106589X	Gear, Spur, 25 Teeth (4-)
13 120415X Washer, Plain .632 x 1.38 x .046 14 142674 Key, Woodruff, #9 15 106846X Assembly, Kit, Input Shaft 16 106095X Pinlon, Bevel, 14 Teeth 17 105909X Ring, Retaining 19 105910X Chain, 24 Pitches 19 105911X Bearing, Flange 19 105911X Bearing, Flange 10 142675 Gear, Spur, 14 Teeth 20 142675 Gear, Spur, 14 Teeth 21 138246 Collar, Clutch 22 138238 Assembly, Kit, Clutch Keys 23 148268 Bearing, Flange 24 1,43673 Shaft, Intermediate 25 105916X Ring, Retaining 26 105916X Ring, Retaining 27 120470X Spacer 28 110070X Spacer 29 142677 Gear, Spur, 37 Teeth (1-) 30 142681 Gear, Spur, 37 Teeth (1-) 31 124644X Gear, Spur, 30 Teeth (3-) 31 124644X Gear, Spur, 30 Teeth (3-) 31 124644X Gear, Spur, 25 Teeth (4-) 31 12469X Gear, Spur, 25 Teeth (4-) 31 12469X Gear, Spur, 25 Teeth (4-) 31 12469X Gear, Spur, 19 Teeth (6-) 31 105925X Washer, Plain .640 x 1.37 x .061 35 105925X Washer, Plain .640 x 1.37 x .061 36 2232J Washer, Plain .640 x 1.37 x .061 37 108978X Spacer .630 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .026 38 100079X Assembly, Gear, Combination,  NOTE: All component dimensions given in U.S. inches			Assembly, Kit, Shim, .625 Shaft			Gear, Spur, 28 Teeth (5-)
14         142674         Key, Woodruff, #9         52         134401         Washer, Neoprene           15         106846X         Assembly, Kit, Input Shaft         53         2264J         Washer, Plain .758 x 1.25 x .031           16         106095X         Pinion, Bevel, 14 Teeth         54         120474X         Axle, L.H.           17         105909X         Ring, Retaining         55         110081X         Gear, Miter, 15 Teeth           18         105910X         Chain, 24 Pitches         56         105941X         Ring, Retaining           20         142675         Gear, Spur, 14 Teeth         58         120952X         Shaft, Cross           21         138246         Collar, Clutch         59         106592X         Gear, Miter, 15 Teeth           22         138238         Assembly, Kit, Clutch Keys         60         120475X         Axle, R.H.           23         148268         Bearing, Flange         61         120961X         Puck, Friction           25         2244J         Key, Woodruff, #61         63         7294J         Disc, Brake           26         105916X         Ring, Retaining         64         108989X         Spacer           27         120470X         Sprocket, 18 Teeth (R						
15 106846X Assembly, Kit, Input Shaft 16 106095X Pinion, Bevel, 14 Teeth 17 105909X Ring, Retaining 18 105910X Chain, 24 Pitches 18 105911X Bearing, Flange 19 105911X Bearing, Flange 20 142675 Gear, Spur, 14 Teeth 21 138246 Collar, Clutch 22 138238 Assembly, Kit, Clutch Keys 23 148268 Bearing, Flange 24 143673 Shaft, Intermediate 25 2244J Key, Woodruff, #61 26 105916X Ring, Retaining 27 120470X Sprocket, 18 Teeth (Reverse) 28 110070X Spacer 29 142677 Gear, Spur, 37 Teeth (1-) 30 142681 Gear, Spur, 37 Teeth (1-) 31 124644X Gear, Spur, 37 Teeth (2-) 31 124644X Gear, Spur, 30 Teeth (3-) 32 108980X Gear, Spur, 25 Teeth (4-) 33 120406X Gear, Spur, 27 Teeth (6-) 34 134796 Gear, Spur, 27 Teeth (6-) 35 105925X Washer, Plain .632 x 1.00 x .056 36 2232J Washer, Plain .632 x 1.00 x .056 37 108978X Spacer 630 x 1.00 x .169 38 110079X Assembly, Gear, Combination,  NOTE: All component dimensions given in U.S. inches		120415X			2226J	Washer, Plain .632 x 1.00 x .060
16 105095X Pinton, Bevei, 14 Teeth 17 105909X Ring, Retaining 18 105910X Chain, 24 Pitches 18 105910X Chain, 24 Pitches 19 105911X Bearing, Flange 20 142675 Gear, Spur, 14 Teeth 21 138246 Collar, Clutch 22 138238 Assembly, Klt, Clutch Keys 31 148268 Bearing, Flange 32 148268 Bearing, Flange 33 148268 Bearing, Flange 34 142680 Housing, Lower 35 2244J Key, Woodruff, #61 36 105916X Ring, Retaining 37 120470X Sprocket, 18 Teeth (Reverse) 38 110070X Spacer 39 142681 Gear, Spur, 37 Teeth (1-) 30 142681 Gear, Spur, 37 Teeth (1-) 31 124644X Gear, Spur, 37 Teeth (3-) 32 108980X Gear, Spur, 25 Teeth (4-) 33 120406X Gear, Spur, 22 Teeth (6-) 34 134796 Gear, Spur, 22 Teeth (6-) 35 105925X Washer, Plain .632 x 1.00 x .026 36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer 630 x 1.00 x .069 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches			Key, Woodruff, #9	52	134401	Washer, Neoprene
16 105095X Pinton, Bevei, 14 Teeth 17 105909X Ring, Retaining 18 105910X Chain, 24 Pitches 18 105910X Chain, 24 Pitches 19 105911X Bearing, Flange 20 142675 Gear, Spur, 14 Teeth 21 138246 Collar, Clutch 22 138238 Assembly, Klt, Clutch Keys 31 148268 Bearing, Flange 32 148268 Bearing, Flange 33 148268 Bearing, Flange 34 142680 Housing, Lower 35 2244J Key, Woodruff, #61 36 105916X Ring, Retaining 37 120470X Sprocket, 18 Teeth (Reverse) 38 110070X Spacer 39 142681 Gear, Spur, 37 Teeth (1-) 30 142681 Gear, Spur, 37 Teeth (1-) 31 124644X Gear, Spur, 37 Teeth (3-) 32 108980X Gear, Spur, 25 Teeth (4-) 33 120406X Gear, Spur, 22 Teeth (6-) 34 134796 Gear, Spur, 22 Teeth (6-) 35 105925X Washer, Plain .632 x 1.00 x .026 36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer 630 x 1.00 x .069 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches			Assembly, Kit, Input Shaft	53	2264J	Washer, Plain .758 x 1.25 x .031
18         105910X         Chain, 24 Pitches         56         105941X         Ring, Retaining           19         105911X         Bearing, Flange         57         110071X         Gear, Spur, 32 Teeth           20         142675         Gear, Spur, 14 Teeth         58         120952X         Shaft, Cross           21         138246         Cöllar, Clutch         59         106592X         Gear, Miter, 15 Teeth           22         138238         Assembly, Klt, Clutch Keys         60         120475X         Axle, RiH,           23         148268         Bearing, Flange         61         142680         Housing, Lower           24         143673         Shaft Intermediate         62         120961X         Puck, Friction           25         2244J         Key, Woodruff, #61         63         7294J         Disc, Brake           26         105916X         Ring, Retaining         64         108989X         Spacer           27         120470X         Sprocket, 18 Teeth (Reverse)         65         120951X         Jaw, Brake           28         110070X         Spacer         66         120954X         Pin, Dowel           29         142677         Gear, Spur, 37 Teeth (2-)         68				54	1204/4X	
19 105911X Bearing, Flange 20 142675 Gear, Spur, 14 Teeth 21 138246 Collar, Clütch 22 138248 Assembly, Klt, Clutch Keys 23 148268 Bearing, Flange 24 143673 Shaft, Intermediate 25 2244J Key, Woodrulf, #61 26 105916X Ring, Retaining 27 120470X Sprocket, 18 Teeth (Reverse) 28 110070X Spacer 29 142677 Gear, Spur, 37 Teeth (1-) 31 124644X Gear, Spur, 35 Teeth (2-) 31 124644X Gear, Spur, 25 Teeth (3-) 32 108980X Gear, Spur, 25 Teeth (4-) 31 124644X Gear, Spur, 22 Teeth (5-) 32 105925X Washer, Plain .632 x 1.00 x .026 35 105925X Washer, Plain .632 x 1.00 x .026 36 120951X Puck, Friction 47 120956X Bracket 48 138244 Lever, Actuating 49 142677 Gear, Spur, 35 Teeth (2-) 40 142681 Gear, Spur, 25 Teeth (3-) 41 124644X Gear, Spur, 25 Teeth (4-) 41 134796 Gear, Spur, 19 Teeth (6-) 41 134796 Gear, Spur, 19 Teeth (6-) 42 108978X Spacer .630 x 1.00 x .026 43 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches			Ring, Retaining	55		
20 142675 Gear, Spur, 14 Teeth 58 120952X Shaft, Cross 21 138246 Collar, Clutch 59 406592X Gear, Miter 15 Teeth 21 138238 Assembly, Klt, Clutch Keys 60 120475X Axle, R.H. 23 148268 Bearing, Flange 61 142680 Housing, Lower 24 143673 Shaft Intermediate 62 120961X Puck, Friction 25 2244J Key, Woodruff, #61 63 7294J Disc, Brake 26 105916X Ring, Retaining 64 108989X Spacer 27 120470X Sprocket, 18 Teeth (Reverse) 65 120953X Jaw, Brake 28 110070X Spacer 66 120954X Pin, Dowel 29 142677 Gear, Spur, 37 Teeth (1*) 67 134799 Screw, Tapping 5/16-18 x 2.25 68 138244 Lever, Actuating 31 124644X Gear, Spur, 35 Teeth (2*) 68 138244 Lever, Actuating 31 124644X Gear, Spur, 30 Teeth (3*) 69 108996X Washer, Plain .321 x 1.00 x .055 32 108980X Gear, Spur, 25 Teeth (4*) 70 120956X Bracket, Anti-Rotation 33 120406X Gear, Spur, 22 Teeth (6*) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 19 Teeth (6*) 72 148269 Seal, Oil 35 105925X Washer, Plain .640 x 1.37 x .061 36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .056 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches		105910X				
21 138246 Collar, Clutch 59 106592X Gear, Miter; 15 Teeth 22 138238 Assembly, Kit; Clutch Keys 60 120475X Axie, R.H. 23 148268 Bearing, Flange 61 142680 Housing, Lower 24 143673 Shaft, Intermediate 62 120961X Puck, Friction 25 2244J Key, Woodruff, #61 63 7294J Disc, Brake 26 105916X Ring, Retaining 64 108989X Spacer 27 120470X Sprocket, 18 Teeth (Reverse) 65 120953X Jaw, Brake 28 110070X Spacer 66 120954X Pin, Dowel 29 142677 Gear, Spur, 37 Teeth (1*) 67 134799 Screw, Tapping 5/16-18 x 2.25 30 142681 Gear, Spur, 35 Teeth (2*) 68 138244 Lever, Actuating 31 124644X Gear, Spur, 30 Teeth (3*) 69 108996X Washer, Plain .321 x 1.00 x .055 32 108980X Gear, Spur, 25 Teeth (4*) 70 120956X Bracket, Anti-Rotation 33 120406X Gear, Spur, 22 Teeth (6*) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 19 Teeth (6*) 72 148269 Seal, Oil 35 105925X Washer, Plain .640 x 1.37 x .061 73 120416X Grease 36 2232J Washer, Plain .640 x 1.37 x .061 36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .069 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches			Bearing, Flange			
22 138238 Assembly, Kir, Clutch Keys 60 120475X Axle, RiH. 23 148268 Bearing, Flange 61 142680 Housing, Lower 24 143673 Shaft, Intermediate 62 120961X Puck, Friction 25 2244J Key, Woodruff, #61 63 7294J Disc, Brake 26 105916X Ring, Retaining 64 108989X Spacer 27 120470X Sprocket, 18 Teeth (Reverse) 65 120953X Jaw, Brake 28 110070X Spacer 66 120954X Pin, Dowel 29 142677 Gear, Spur, 37 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 30 142681 Gear, Spur, 35 Teeth (2-) 68 138244 Lever, Actuating 31 124644X Gear, Spur, 30 Teeth (3-) 69 108996X Washer, Plain .321 x 1.00 x .055 32 108980X Gear, Spur, 25 Teeth (4-) 70 120956X Bracket, Anti-Rotation 33 120406X Gear, Spur, 25 Teeth (6-) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 19 Teeth (6-) 72 148269 Seal, Oil 35 105925X Washer, Plain .640 x 1.37 x .061 73 120416X Grease 36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .169 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches			Gear, Spur, 14 Leeth			Snatt, Cross
23 148268	21	138246	Collar, Cluich	59	106592X	Gear, Miler, 15 Leeth
24 143673 Shaft, Intermediate 62 120961X Puck, Friction 25 2244J Key, Woodruff, #61 63 7294J Disc, Brake 26 105916X Ring, Retaining 64 108989X Spacer 27 120470X Sprocket, 18 Teeth (Reverse) 65 120953X Jaw, Brake 28 110070X Spacer 66 120954X Pin, Dowel 29 142677 Gear, Spur, 37 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 30 142681 Gear, Spur, 35 Teeth (2-) 68 138244 Lever, Actuating 31 124644X Gear, Spur, 30 Teeth (3-) 69 108996X Washer, Plain .321 x 1.00 x .055 32 108980X Gear, Spur, 25 Teeth (4-) 70 120956X Bracket, Anti-Rotation 33 120406X Gear, Spur, 25 Teeth (5-) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 19 Teeth (6-) 72 148269 Seal, Oil 35 105925X Washer, Plain .640 x 1.37 x .061 73 120416X Grease 37 108978X Spacer .630 x 1.00 x .056 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches	22	138238	Assembly, Kir, Clutch Keys			
25 2244J Key, Woodruff, #61 26 105916X Ring, Retaining 64 108989X Spacer 27 120470X Sprocket, 18 Teeth (Reverse) 65 120953X Jaw, Brake 28 110070X Spacer 66 120954X Pin, Dowel 29 142677 Gear, Spur, 37 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 30 142681 Gear, Spur, 35 Teeth (2-) 68 138244 Lever, Actuating 31 124644X Gear, Spur, 30 Teeth (3-) 69 108996X Washer, Plain .321 x 1.00 x .055 32 108980X Gear, Spur, 25 Teeth (4-) 70 120956X Bracket, Anti-Rotation 33 120406X Gear, Spur, 22 Teeth (5-) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 19 Teeth (6-) 72 148269 Seal, Oil 35 105925X Washer, Plain .640 x 1.37 x .061 73 120416X Grease 36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .169 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches	23			D)		
26         105916X         Ring, Retaining         64         108989X         Spacer           27         120470X         Sprocket, 18 Teeth (Reverse)         65         120953X         Jaw, Brake           28         110070X         Spacer         66         120954X         Pin, Dowel           29         142677         Gear, Spur, 37 Teeth (1-)         67         134799         Screw, Tapping 5/16-18 x 2.25           30         142681         Gear, Spur, 35 Teeth (2-)         68         138244         Lever, Actuating           31         124644X         Gear, Spur, 30 Teeth (3-)         69         108996X         Washer, Plain .321 x 1.00 x .055           32         108980X         Gear, Spur, 25 Teeth (4-)         70         120956X         Bracket, Anti-Rotation           33         120406X         Gear, Spur, 22 Teeth (5-)         71         73810500         Locknut 5/16-24           34         134796         Gear, Spur, 19 Teeth (6-)         72         148269         Seal, Oil           35         105925X         Washer, Plain .632 x 1.00 x .026         73         120416X         Grease           37         108978X         Spacer .630 x 1.00 x .l69         NOTE: All component dimensions given in U.S. inches	24		Snar, intermediate	62	1209D1X	Puck, Friction
27       120470X       Sprocket, 18 Teeth (Reverse)       65       120953X       Jaw, Brake         28       110070X       Spacer       66       120954X       Pin, Dowel         29       142677       Gear, Spur, 37 Teeth (1-)       67       134799       Screw, Tapping 5/16-18 x 2.25         30       142681       Gear, Spur, 35 Teeth (2-)       68       138244       Lever, Actuating         31       124644X       Gear, Spur, 30 Teeth (3-)       69       108996X       Washer, Plain .321 x 1.00 x .055         32       108980X       Gear, Spur, 25 Teeth (4-)       70       120956X       Bracket, Anti-Rotation         33       120406X       Gear, Spur, 22 Teeth (5-)       71       73810500       Locknut 5/16-24         34       134796       Gear, Spur, 19 Teeth (6-)       72       148269       Seal, Oil         35       105925X       Washer, Plain .632 x 1.00 x .026       73       120416X       Grease         37       108978X       Spacer .630 x 1.00 x .169       NOTE: All component dimensions given in U.S. inches	25					
28 110070X Spacer 66 120954X Pin, Dowel 29 142677 Gear, Spur, 37 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 30 142681 Gear, Spur, 35 Teeth (2-) 68 138244 Lever, Actuating 31 124644X Gear, Spur, 30 Teeth (3-) 69 108996X Washer, Plain .321 x 1.00 x .055 32 108980X Gear, Spur, 25 Teeth (4-) 70 120956X Bracket, Anti-Rotation 33 120406X Gear, Spur, 22 Teeth (5-) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 19 Teeth (6-) 72 148269 Seal, Oil 35 105925X Washer, Plain .640 x 1.37 x .061 73 120416X Grease 37 108978X Spacer .630 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .169 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches	20					
29 142677 Gear, Spur, 37 Teeth (1-) 67 134799 Screw, Tapping 5/16-18 x 2.25 30 142681 Gear, Spur, 35 Teeth (2-) 68 138244 Lever, Actuating 31 124644X Gear, Spur, 30 Teeth (3-) 69 108996X Washer, Plain .321 x 1.00 x .055 32 108980X Gear, Spur, 25 Teeth (4-) 70 120956X Bracket, Anti-Rotation 33 120406X Gear, Spur, 22 Teeth (5-) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 19 Teeth (6-) 72 148269 Seal, Oil 35 105925X Washer, Plain .640 x 1.37 x .061 73 120416X Grease 36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .169 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches	27					
30 142681 Gear, Spur, 35 Teeth (2**) 68 138244 Lever, Actuating 31 124644X Gear, Spur, 30 Teeth (3*) 69 108996X Washer, Plain .321 x 1.00 x .055 32 108980X Gear, Spur, 25 Teeth (4*) 70 120956X Bracket, Anti-Rotation 33 120406X Gear, Spur, 22 Teeth (5**) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 19 Teeth (6**) 72 148269 Seal, Oil 35 105925X Washer, Plain .640 x 1.37 x .061 73 120416X Grease 36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .169 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches						
31 124644X Gear, Spur, 30 Teeth (3-) 69 108996X Washer, Plain .321 x 1.00 x .055 32 108980X Gear, Spur, 25 Teeth (4-) 70 120956X Bracket, Anti-Rotation 33 120406X Gear, Spur, 22 Teeth (5-) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 19 Teeth (6-) 72 148269 Seal, Oil 35 105925X Washer, Plain .640 x 1.37 x .061 73 120416X Grease 36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .169 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches			Coor Chur 95 Tooth (2-)			
32 108980X Gear, Spur, 25 Teeth (4) 70 120956X Bracket, Anti-Rotation 33 120406X Gear, Spur, 22 Teeth (5°) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 19 Teeth (6°) 72 148269 Seal, Oil 35 105925X Washer, Plain .640 x 1.37 x .061 73 120416X Grease 36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .169 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches	24		Coor Spur 30 Tooth (2-)			Machar Diain 201 v 1 00 v 055
33 120406X Gear, Spur, 22 Teeth (5°) 71 73810500 Locknut 5/16-24 34 134796 Gear, Spur, 19 Teeth (6°) 72 148269 Seal, Oil 35 105925X Washer, Plain .640 x 1.37 x .061 73 120416X Grease 36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .169 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches	33 31		Coar Spur 25 Tooth (A)			
34       134796       Gear, Spur, 19 Teeth (6-)       72       148269       Seal, Oil         35       105925X       Washer, Plain .640 x 1.37 x .061       73       120416X       Grease         36       2232J       Washer, Plain .632 x 1.00 x .026       59       Spacer .630 x 1.00 x .l69         38       110079X       Assembly, Gear, Combination,       NOTE: All component dimensions given in U.S. inches			Goor Spur 22 Teath (5)			
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36 2232J Washer, Plain .632 x 1.00 x .026 37 108978X Spacer .630 x 1.00 x .l69 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches						
37 108978X Spacer .630 x 1.00 x .169 38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches				, 0	ILUTION	Gredoe
38 110079X Assembly, Gear, Combination, NOTE: All component dimensions given in U.S. inches	37		Spacer 630 v 1 00 v 169			
12 Teeth and 35 Teeth				NOT	F. All compone	ant dimensions diven in LLS inches
	SU	110013V	12 Teeth and 35 Teeth	:101		

# TRACTOR - - MODEL NUMBER 917.256522 BRIGGS & STRATTON ENGINE - MODEL NUMBER 28N707, TYPE NUMBER 0173-01

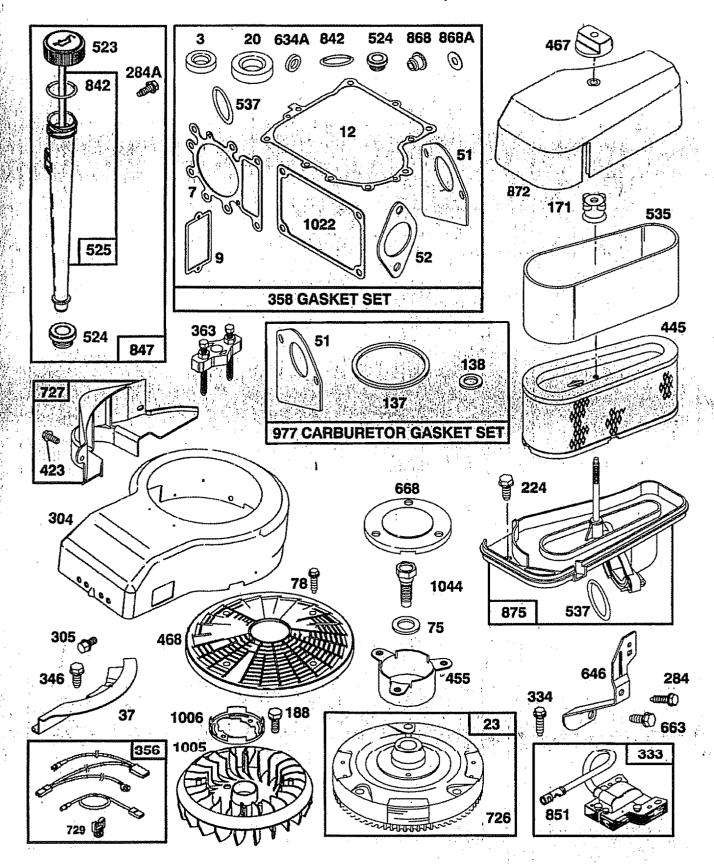


# TRACTOR - - MODEL NUMBER 917.256522 BRIGGS & STRATTON ENGINE - MODEL NUMBER 28N707, TYPE NUMBER 0173-01

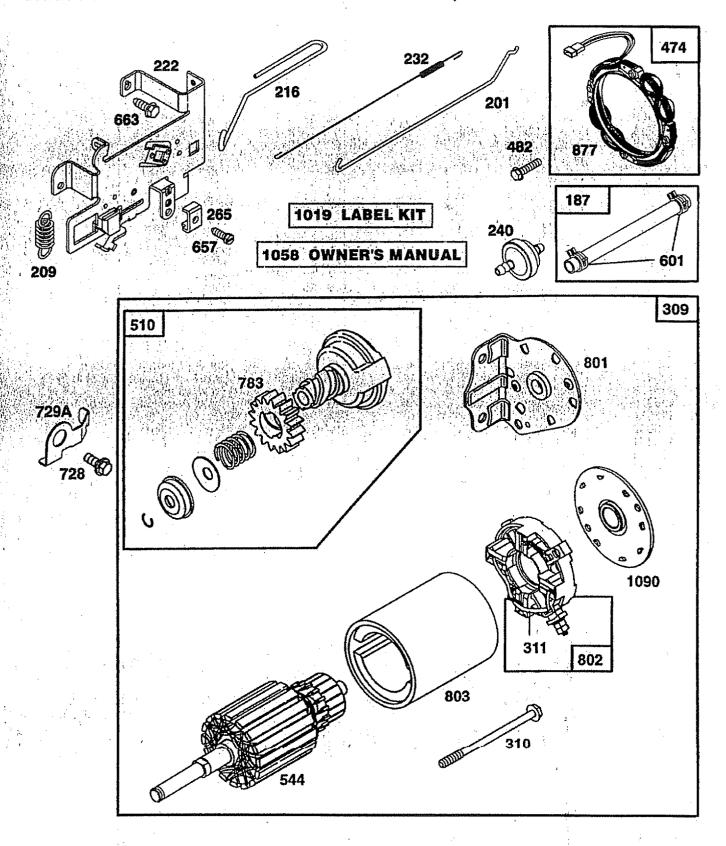


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TRACTOR - - MODEL NUMBER 917.256522
BRIGGS & STRATTON ENGINE - MODEL NUMBER 28N707, TYPE NUMBER 0173-01



# TRACTOR - - MODEL NUMBER 917.256522 BRIGGS & STRATTON ENGINE - MODEL NUMBER 28N707, TYPE NUMBER 0173-01



### TRACTOR - - MODEL NUMBER 917.256522

#### BRIGGS & STRATTON ENGINE - MODEL NUMBER 28N707, TYPE NUMBER 0173-01

	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	496412	Cylinder Assembly	95	94098	** Screw, Throttle
. 2	399265	Bearing, Cylinder	98	495800	Screw, Idle Speed
:	391086	* Seal, Oil	104	231789	** Pin, Float Hinge
5	495858	Head, Cylinder		231855	** Valve Float
7	272614	*** Gasket, Cylinder Head		231854	** Seat, Inlet Valve
8	495735	Breather Assembly		224540	Valve, Choke
9	27803	* Gasket, Valve Cover	117	231858	** Jet, Needle Valve
11	94621 281246	Screw, Sems Tube, Breather	118	495932 498116	Valve, Needle
12	271916	* Gasket, Crankcase Cover, .015"		94616	Carburetor Overhaul Kit
	271997	* ^		498051	Screw, Elbow Mounting Carburetor Assembly
<b>掛け はか</b> 記し、	271996	* Gasket, Crankcase Cover, .005"  * Gasket, Crankcase Cover, .009"  Screw, Cylinder Head	127	## * *	** Plug, Welch (Sold in Kit Only)
13	94728		130	224539	Valve, Throttle
	94239	Plug, Oil Drain	131	494379	Shaft and Lever, Throttle
	495162	Crankshaft	133	494381	Float, Carburetor
	94196	Timing Gear Key	137	281165	**** Gasket, Float Bowl
	494238	Base, Engine	138	281164	**** Washer, Bowl
20	291675	* Seal, Oil		495931	Shaft and Lever, Choke
22	94624	Screw, Sems, Base Mounting	142	231859	** Nozzle, Carburetor
23	492326	Flywheel and Ring Gear Assembly,		497472	** Pilot, Jet
24	222698	Magneto Key, Flywheel	104	214047 94555	Elbow, Carburetor
25	495860	Piston Assembly, Standard Size	171	281051	Stud, Rocker Arm Nut, Air Cleaner Mounting
	495977	Piston Assembly 010" Oversize	197	303815	Line Fuel (11" Long, Cut to Suit)
的學學是	495978	Piston Assembly, 010" Oversize Piston Assembly, 020" Oversize	188	94627	Screw Sems
	495979	Piston Assembly, 030" Oversize Ring Set, Piston, Standard Size Ring Set, Piston, 010" Oversize	192	492160	Screw Assembly, Rocker Arm
26	495854	Ring Set, Piston, Standard Size	201	262767	Link, Governor
	495852				Spring, Governor
	495851	Ring Set, Piston, .020" Oversize	216	262766	Link, Choke
	495855	Ring Set, Piston, .030" Oversize	219	490815	Gear, Governor
27	260924	Lock, Piston Pin	222	495611	Plate, Governor Control
28	299691	Pin Assy., Piston, Standard Size	224	94729	Screw, Sems, Air Cleaner
29	391286 494504	Pin Assy., Piston, .005" Oversize Rod Assembly, Connecting		495157	Crank, Governor
1	495490	Rod Assembly, Connecting	227	493935 94742	Lever Assembly, Governor Washer, Governor Crank
	400,00	.020" Undersize Crankpin Bore		262785	Spring, Governor Link
32	94695	Screw, Hex Washer Head, 1-57/64		262836	Cap, Valve
	94648	Screw, Hex Washer Head, 1-5/8		394358	Filter, Fuel (In Fuel Line)
33	495856	Valve, Exhaust		221535	Clamp, Casing
	495857	Valve, Intake		94704	Screw, Hex Head
35	262811	Spring, Valve			
37	224502	Guard, Flywheel	*	Included	in Gasket Set (495993)
40	224641	Retainer, Valve Spring	**		to Destruction (Children)
45 46	262411	Tappet, Valve		included	in Carburetor Kit (497535)
46 51	496884 272465	Gear, Cam  **** Gasket, Carburetor (Carburetor to	***	Included	in both Cacket Set (405009) and
,	EIETUU	Elbow) (Also Included in Gasket			in both Gasket Set (495993) and rerhaul Kit (495992)
t. Seen		Set, Part Number 495993)		VAIVE OV	winds the (Toolog)
52	272569	*** Gasket, Carburetor	***	Included	in Gasket Set (495993), Carburetor Kit
	r jir La Sala	(Elbow to Cylinder)	1		and Carburetor Gasket Set (494385)
. 53	94637	Stud, Carburetor Mounting	9 .		
75	224061	Washer, Spring	NOT	E: All cor	mponent dimensions given in U.S. inches
78	94832	Screw, Pan Head			= 25.4 mm

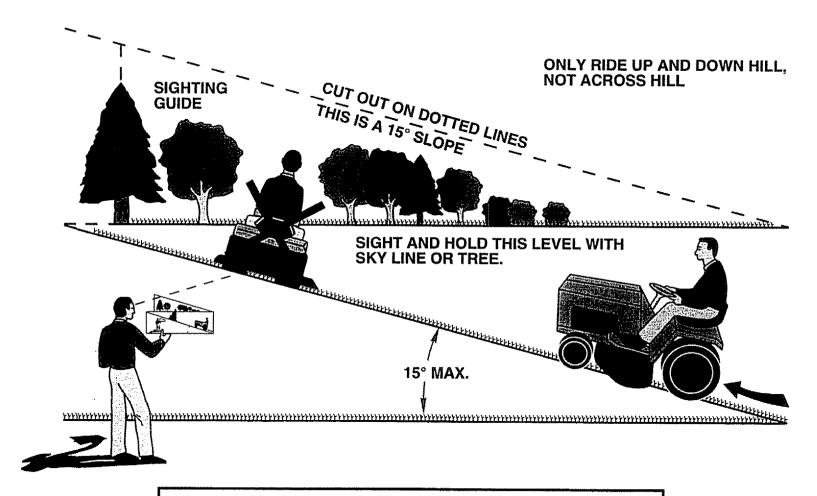
#### TRACTOR - - MODEL NUMBER 917.256522

### BRIGGS & STRATTON ENGINE - MODEL NUMBER 28N707, TYPE NUMBER 0173-01

KEY PART NO. NO.	DESCRIPTION  Screw, Hex Head Screw, Set Housing, Blower Screw, Hex, Head, Blower Housing Mounting Shield, Cylinder Screw, Cylinder Shield Motor, Starter Bolt, Thru Brush Set Armature, Magneto Screw, Sems, Armature Mounting Plug, Spark Screw, Hex Head Wire Assembly Gasket Set	KE'NO.	Y PART No.	DESCRIPTION
284A 94073	Screw, Hex Head	729	A 225170	Retainer, Wire
294 810068	Screw, Set	741	262932	Gear. Timing
304 496280	Housing, Blower	757	213998	Link, Counterweight
305 94786	Screw, Hex, Head,	758	399891	Counterweight Assembly
	Blower Housing Mounting	759	298909	Pin, Counterweight
306 225020	Shield, Cylinder	761	94593	Screw, Counterweight
307 94386	Screw, Cylinder Shield	783	280104	Gear, Starter
309 497595	Motor, Starter	801	394856	Cap, Drive
307 94386 309 497595 310 497602	Bolt, Thru	802	497605	Cap, End
311 497608 333 495859	Brush Set	803	497604	Housing, Starter
333 495859 334 93381 337 491055	Armature, Magneto	842	270920	* Seal, Oil Filler Cap
334 93381	Screw, Sems, Armature Mounting	847	496415	Fill Group, Oil
33/ 491055	Plug, Spark	851	224110	Terminal, Ignition Cable
346 93705	Screw, Hex Head	868	494435	*** Seal Assembly, Valve
356 497708	vvire Assembly	868	A 272610	*** Gasket, Valve
358 495993	Gasket Set	871	262835	Bushing, Guide (Intake & Exhaust)
303 19203	Puller, Flywneel	8/2	281361	Cover, Air Cleaner
400 04070	vyrench, Spark Plug	8/5	495862	Body, Air Cleaner
423 940/3 44E 400000	Screw, Sems	.8//	393456	Diode and Connector Assembly
440 490909	Cun Corean Mauntine	947	49/15/	Solenoia
400 ZZZ001	Cup, Screen Wounting	900	94010	Nut, Hex
407 450503 468 404420	Screen Fluch Detation	9/5	490933	Bowl Assembly, Carburetor
400 434433 474 303474	Stator Alternator	9//	494300	Carbureror Gasket Set
V85 03851	Scrow Some	400	201100	
510 497606	Armature, Magneto Screw, Sems, Armature Mounting Plug, Spark Screw, Hex Head Wire Assembly Gasket Set Puller, Flywheel Wrench, Spark Plug Screw, Sems Cartridge, Air Cleaner Cup, Screen Mounting Knob, Air Cleaner Screen, Flush Rotating Stator, Alternator Screw, Sems Drive, Starter Cap and Dipstick, Oil Filler *Seal, Filler Tube Tube, Oil Filler Element, Filter *O-Ring, Air Cleaner Armature, Starter Bushing, Governor Crank Bolt, Carriage	100	201400	Datalan East
523 495230	Can and Dinstick Oil Filler	1000	2 20075R	A SPACKIE
524 68838	* Seal Filler Tube	102	2 272475	*** Gasket Cover
525 496113	Tuhe, Oil Filler	102	2 224552	Cover Rocker Arm
535 272403	Element, Filter	1026	3 494432	Rod Pijsh Intake
537 281106	* O-Ring, Air Cleaner		495136	Rod Push Exhaust
544 497603	Armature, Starter	1029	224554	Arm. Bocker
552 231597	Bushing, Governor Crank Bolt, Carriage Nut, Hex Clamp, Fuel Pipe Fillow Fuel Pipe	1033	3 495992	Valve Overhaul Kit
562 92613	Bolt, Carriage	1034	495248	Guide Assembly, Push Rod
592 231082	Nut, Hex	1044	94673	Screw, Hex Head
601 93053	Clamp, Fuel Pipe	1054		Tie, Cable
611 493496	#10011, 1 dol 1 1pc	1058	3 272623	Manual, Owner's
614 93306	Pin, Cotter	1090	497607	Retainer, Brush
618 262803	Spring, Choke Return			
634 281168	** Seal, Choke Shaft	RPM	f Settings: L	ow: 1650-1850, High: 3200-3400
634A 491323	* Seal, Governor			, · ·
634B 281167 '	** Washer, Throttle Shaft	*	Included in (	Gasket Set (495993)
635 280872	Boot, Spark Plug	**		
646 -224546	Brace, Air Cleaner	**	included in (	Carburetor Kit (497535)
657 93496	Screw, Sems	***		anth Carlos Cal (40F000)
663 94620 668 280848	Screw, Self-Tapping		included in I	ooth Gasket Set (495993) and
718 230192	Spacer Pin Dowel		valve Overn	aul Kit (495992)
726, 392134	Pin, Dowel	****	included in (	Controt Cat (405000) Control IC
120 032 134	Gear, Ring (Includes Mounting Hardware)		//D7525\ cc	Gasket Set (495993), Carburetor Kit
727 490324	Cover, Starter		(491999) gu	d Carburetor Gasket Set (494385)
728 94627	Screw, Hex Head	NOT	F. All compo	onent dimensions given in U.S. inches
729 281390	Clip, Wire	1101	1 inch = 2	25.4 mm
	mining of the state of the stat			ement of entertaining a

# SERVICE NOTES

# SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION





Operate your Tractor up and down the face of slopes (not greater than 15°), never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

# SEAIRS

# OWNER'S MANUAL

MODEL NO. 917.256522

#### IF YOU NEED REPAIR SERVICE OR PARTS:

FOR REPAIR SERVICE, CALL THIS TOLL FREE NUMBER:

1-800-4-REPAIR (1-800-473-7247)

FOR REPLACEMENT PARTS INFORMATION AND ORDERING, CALL THIS TOLL FREE NUMBER:

1-800-FON-PART (1-800-366-7278)

FOR CONSUMER ASSISTANCE HOT LINE, CALL THIS TOLL FREE NUMBER:

1-800-659-5917

# CRAFTSMAN®

#### 15.5 HP IC ELECTRIC START 42" MOWER 6 SPEED TRANSAXLE LAWN TRACTOR

Each tractor has its own model number. Each engine has its own model number.

The model number for your tractor will be found on the model plate located under the seat.

The model number for your engine will be found on the blower housing of the engine.

All parts listed herein may be ordered from any Sears, Roebuck and Co. Service Center/Department and most Retail Stores.

# WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- PRODUCT TRACTOR
- MODEL NUMBER 917.256522
- ENGINE MODEL NO. 28N707, TYPE NO. 0173-01
- PART NUMBER
- PART DESCRIPTION

Your Sears merchandise has added value when you consider Sears has service units nationwide staffed with Sears trained technicians... professional technicians specifically trained to insure that we meet our pledge to you, we service what we sell.

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