SEARS

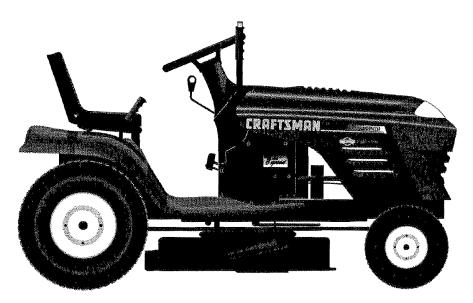
CRAFTSMAN

MODEL NUMBER 917.259565 OWNER'S MANUAL



Operation

- Customer Responsibilities
- Service and Adjustments
- Repair Parts





This product has a low emission engine which operates differently from previously built engines. Before you start the engine, read and understand this Owner's Manual.

For answers to your questions about this product, Call:

1-800-659-5917 Sears Craftsman Help Line 5 am - 5 pm, Mon - Sat

CAUTION: Read and follow all safety rules and instructions before operating this equipment. FOR CONSUMER ASSISTANCE HOT LINE, CALL THIS TOLL FREE NUMBER: 1-800-659-5917



SAFETY RULES

Safe Operation Practices for Ride-On Mowers



IMPORTANT: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

I. GENERAL OPERATION

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- · Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging chute.
- · Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.

II. SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

DO:

- Mow up and down slopes, not across.
- · Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments.
 These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.

DO NOT:

- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause sliding.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use grass catcher on steep slopes.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- · Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

IV. SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
 - Use only an approved container.
 - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
 - Never refuel the machine indoors.
 - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up.
 Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.



Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.



CAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.

A WARNING **A**

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

CONGRATULATIONS on your purchase of a Sears Tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest Sears Authorized Service Center/Department. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

MODEL NUMBER	917.259565
SERIAL NUMBER	
DATE OF PUR	CHASE
	ND SERIAL NUMBERS WILL BE FOUND UNDER THE SEAT.
1	RECORD BOTH SERIAL NUMBER AND RCHASE AND KEEP IN A SAFE PLACE REFERENCE.

MAINTENANCE AGREEMENT

A Sears Maintenance Agreement is available on this product. Contact your nearest Sears store for details.

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Customer Responsibilities" and "Storage" sections of this owner's manual.

WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped

PRODUCT SPECIFICATIONS

HORSEPOWER:	19.5
GASOLINE CAPACITY AND TYPE:	3.5 GALLONS UNLEADED REGULAR
OIL TYPE (API-SF/SG/SH):	SAE 30 (above 32°F) SAE 5W-30 (below 32°F)
OIL CAPACITY:	3.0 PINTS
SPARK PLUG: (GAP: .030")	CHAMPION RJ19LM
VALVE CLEARANCE:	INTAKE: .004"006" EXHAUST: .007"009"
GROUND SPEED (MPH):	FORWARD: 1st 1.1 2nd 1.4 3rd 2.3 4th 3.5 5th 4.5 6th 5.7 REVERSE: 1.8
TIRE PRESSURE:	FRONT: 14 PSI REAR: 10 PSI
CHARGING SYSTEM:	3 AMPS BATTERY 5 AMPS HEADLIGHTS
BATTERY:	AMP/HR: 30 MIN. CCA: 240 CASE SIZE: U1R
BLADE BOLT TORQUE:	30-35 FT. LBS.

with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest Sears Authorized Service Center/Department (See REPAIR PARTS section of this manual).

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN RIDING EQUIPMENT

For two (2) years from the date of purchase, if this Craftsman Riding Equipment is maintained, lubricated and tuned up according to the instructions in the owner's manual, Sears will repair or replace, free of charge, any parts found to be defective in material or workmanship.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as blades, spark plugs, air cleaners, belts, etc.
- Tire replacement or repair caused by punctures from outside objects, such as nails, thorns, stumps, or glass.
- Repairs necessary because of operator abuse, negligence, improper storage or accident or the failure to maintain the
 equipment according to the instructions contained in the owner's manual.
- Riding equipment used for commercial or rental purposes.

LIMITED 90 DAY WARRANTY ON BATTERY

For ninety (90) days from date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge.

IN-HOME WARRANTY SERVICE ON YOUR CRAFTSMAN RIDING EQUIPMENT IS AVAILABLE AT NO-CHARGE FOR 30 DAYS FROM THE DATE OF PURCHASE. PLEASE CONTACT YOUR NEAREST SERVICE CENTER. AFTER 30 DAYS FROM THE DATE OF PURCHASE, WARRANTY SERVICE IS AVAILABLE BY TAKING YOUR CRAFTSMAN RIDING EQUIPMENT TO YOUR NEAREST SEARS SERVICE CENTER. (IN-HOME WARRANTY SERVICE WILL STILL BE AVAILABLE AFTER 30 DAYS FROM THE DATE OF PURCHASE BUT A STANDARD TRIP CHARGE WILL APPLY.) THIS WARRANTY APPLIES ONLY WHILE THIS PRODUCT IS IN THE UNITED STATES.

This Warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

SEARS, ROEBUCK AND CO., D/817 WA, HOFFMAN ESTATES, IL 60179

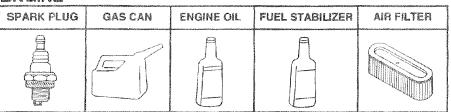
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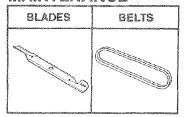
ACCESSORIES AND ATTACHMENTS

These accessories and attachments were available through most Sears retail outlets and service centers when the tractor was purchased. Most Sears stores can order these items for you when you provide the model number of your tractor.

ENGINE



MAINTENANCE



PERFORMANCE

Sears offers a wide variety of attachments that fit your tractor. Many of these are listed below with brief explanations of how they can help you. This list was current at the time of publication; however, it may change in future years - more attachments may be added, changes may be made in these attachments, or some may no longer be available or fit your model. Contact your nearest Sears store for the accessories and attachments that are available for your tractor.

Most of these attachments do not require additional hitches or conversion kits (those that do are indicated) and are designed for easy attaching and detaching.

AERATOR promotes deep root growth for a healthy lawn. Tapered 2.5-inch steel spikes mounted on 10-inch diameter discs puncture holes in soil at close intervals to let moisture soak in. Steel weight tray for increased penetration.

BAGGER lets you collect grass clippings and leaves for a healthier, neater looking lawn. Two Permanex containers hold 30-gallon plastic bags.

BUMPER protects front end of tractor from damage.

CARTS make hauling easy. Variety of sizes available, plus accessories such as side panel kits, tool caddy, cart cover, protective mat and dolly.

CORING AERATOR takes small plugs out of soil to allow moisture and nutrients to reach grass roots. 36-inch swath. 24 hardened steel coring tips. 150 lb. capacity weight tray.

EASY OIL DRAIN VALVE makes oil changes easier, faster.

FRONT NOSE ROLLER canters in front of mower deck to reduce chances of "scalping" on uneven terrain.

GANG HITCH lets you tow 2 or 3 pull-behind attachments at once, such as sweepers, dethatchers, aerators (not for use with rollers, carts or other heavy attachments).

GAUGE WHEELS on both sides of the mower deck reduce chances of "scalping" on uneven terrain. For mower decks not so equipped.

MULCH RAKE/DETHATCHER loosens soil and flips thatch and matted leaves to lawn surface for easy pickup. Twenty spring tine teeth. Useful to prepare bare areas for seeding. Available for front or rear mounting. HIGH PERFORMANCE REEL-ACTION SPRING TINE DETHATCHER covers 36-inch wide path and tosses thatch into large hopper. Mounts behind tractor.

MULCHING CLOSE-OUT PLATE KIT, once installed, lets you mulch, discharge or bag clippings (bagger optional) without changing blades. For models not equipped as 3-in-1 Convertible mowers. See "MOWER" in the Repair Parts section of this manual

RAMP TOPS AND FEET let you load and unload tractor from a pickup truck. Use with 2 x 8 or 2 x 10 lumber.

ROLLER for smoother lawn surface. 36-inch wide, 18-inch diameter water-tight drum holds up to 390 lbs. of weight. Flounded edges prevent harm to turf. Adjustable scraper automatically cleans drum.

SNOW BLADE for snow removal only. 14-inch high, 48-inch wide blade clears 42-inch path when angled left or right. Raises, lowers with side lever. Adjustable skids; replaceable, reversible scraper bar. (Use with tire chains and wheel weights and/or rear drawbar weight.)

SNOWTHROWER has 40-inch swath. Drum-type auger handles powdery and wet/heavy snow. Mounts easily with simple pin arrangement. Discharge chute adjusts from tractor seat. 6-inch diameter spout discharges snow 10 to 50 feet. Lift controlled at tractor seat. (Use with chains and wheel weights and/or rear drawbar weight.)

SPRAYERS use 12-volt DC electric motor that connects to the tractor battery or other 12-volt source. Includes booms for automatic spraying and hand held wand for spot spraying. Wand has adjustable spray pattern. For applying herbicides, insecticides, fungicides and liquid fertilizers.

SPREADER/SEEDERS make seeding, fertilizing, and weed killing easy. Broadcast spreaders are also useful for granular decicers and sand.

SWEEPERS let you collect grass clippings and leaves.

TILLER has 5 hp engine and 36-inch swath to prepare seed beds, cultivate and compost garden residue. Tilter has its own built-in lift and depth control system and does NOT require a sleeve hitch. Fits any lawn, yard or garden tractor. Simply hook up to the tractor drawbar and go! Optional accessories convert unit for dethatching, aerating, hilling...without tools.

TIRE CHAINS are heavy duty; closely spaced extra-large cross links give smooth ride, outstanding traction.

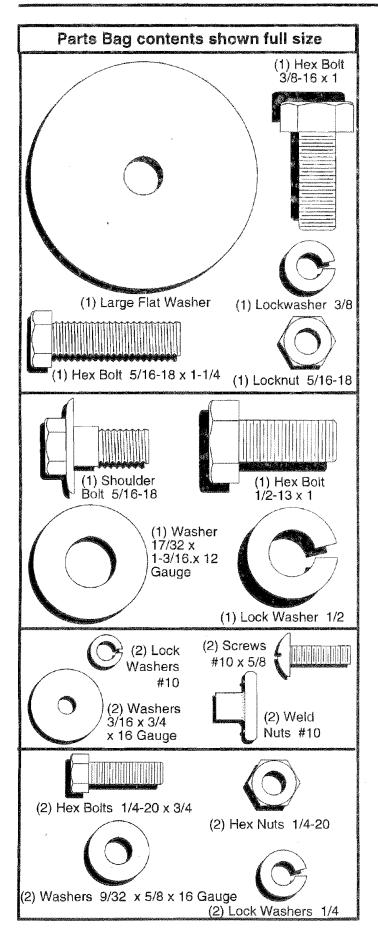
TRACTOR CAB has heavy duty vinyl fabric over tubular steel frame, ABS plastic top; clear plastic windshield offers 360 degree visibility. Hinged metal doors with catch. Keeps operator warm and dry. Remove vinyl sides and windshields for use as sun protector in summer. Optional accessories include: tinted/tempered solid safety glass windshield with hand operated wiper; 12-volt amber caution light for mounting on cab top.

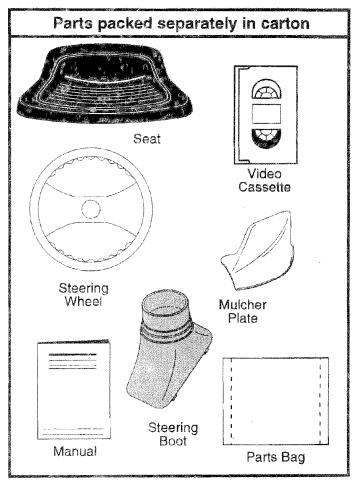
VACS for powerful collection of heavy grass clippings and leaves. Optional wand attachment to pick up debris in hard-to-reach places. VAC/CHIPPER includes a chipper-shredder.

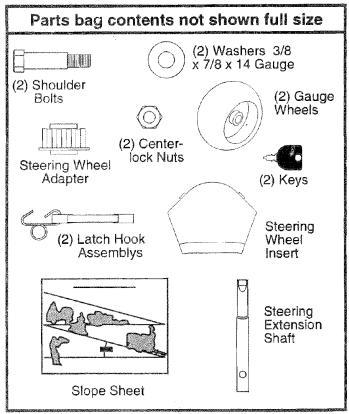
WEIGHT BRACKET for drawbar for snow removal applications. Uses (1) 55 lb. weight.

WHEEL WEIGHTS for rear wheels provide needed traction for snow removal or dozing heavy materials.

CONTENTS OF HARDWARE PACK







ASSEMBLY

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

(1) 3/4" Socket w/drive rachet

(2) 7/16" wrenches

Phillips Screwdriver

(2) 1/2" wrenches

Tire pressure gauge

(1) 9/16" wrench

Utility knife

When right or left hand is mentioned in this manual, it means when you are in the operating position (seated behind the steering wheel).

TO REMOVE TRACTOR FROM CARTON **UNPACK CARTON**

Remove all accessible loose parts and parts cartons from carton (See page 6).

Cut, from top to bottom, along lines on all four corners of carton, and lay panels flat.

Check for any additional loose parts or cartons and remove.

BEFORE ROLLING TRACTOR OFF SKID ATTACH STEERING WHEEL (See Fig. 1)

ASSEMBLE EXTENSION SHAFT AND BOOT

Slide extension shaft onto lower steering shaft. Align mounting holes in extension and lower shafts and install 5/16 hex bolt and locknut. Tighten securely.

IMPORTANT: TIGHTEN BOLT AND NUT SECURELY TO 18-22 FT. LBS TORQUE.

Place tabs of steering boot over tab slots in dash and push down to secure.

INSTALL STEERING WHEEL

- Position front wheels of the tractor so they are pointing straight forward.
- Slide steering wheel adapter onto steering shaft exten-
- Position steering wheel so cross bars are horizontal (left to right) and slide inside boot and onto adapter.
- Assemble large flat washer, 3/8 lock washer, 3/8 hex bolt and tighten securely.
- Snap steering wheel insert into center of steering wheel.
- Remove protective materials from tractor hood and grill.

IMPORTANT: CHECK FOR AND REMOVE ANY STAPLES IN SKID THAT MAY PUNCTURE TIRES WHERE TRACTOR IS TO ROLL OFF SKID.

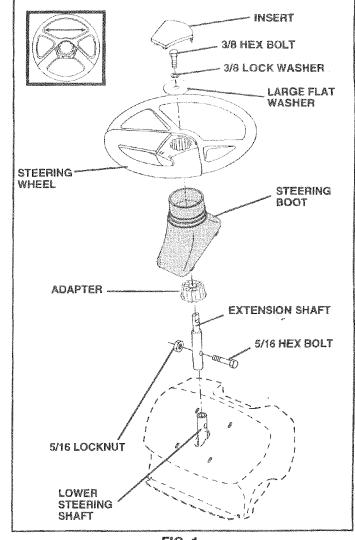


FIG. 1

TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.
- Place gearshift lever in neutral (N) position.
- Roll tractor backwards off skid.
- Remove banding holding discharge guard up against tractor.

ASSEMBLY

HOW TO SET UP YOUR TRACTOR CONNECT BATTERY (See Fig. 2)



CAUTION: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Lift hood to raised position.
- Open terminal access doors, remove terminal protective caps and discard.
- If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps.
- First connect RED battery cable to positive (+) battery terminal with hex bolt, flat washer, lock washer and hex nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) battery terminal with remaining hex bolt, flat washer, lock washer and hex nut. Tighten securely.
- Close terminal access doors.

Use terminal access doors for:

- Inspection for secure connections (to tighten hardware).
- Inspection for corrosion.
- Testing battery.
- Jumping (if required).
- Periodic charging.

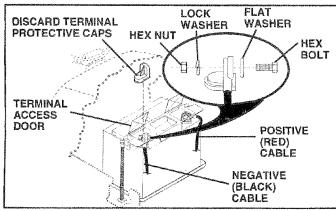


FIG. 2

INSTALL SEAT (See Fig. 3)

Adjust seat before tightening adjustment bolt.

- Remove cardboard packing on seat pan.
- Place seat on seat pan and assemble shoulder bolt.
 Tighten shoulder bolt securely.
- Assemble adjustment bolt, lock washer and flat washer loosely. Do not tighten.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment bolt securely.

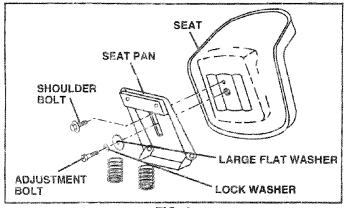


FIG. 3

CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

 Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

CHECK BRAKE SYSTEM

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

ASSEMBLE GAUGE WHEELS TO MOWER DECK (See Fig. 4)

The gauge wheels are designed to keep the mower deck in proper position when operating mower. Be sure they are properly adjusted to ensure optimum mower performance.

- Assemble gauge wheels with tractor on a flat level surface.
- Adjust mower to desired cutting height (See "TO AD-JUST MOWER CUTTING HEIGHT" in the Operation section of this manual).
- With mower in desired height of cut position, gauge wheels should be assembled so they are slightly off the ground. Install gauge wheel in appropriate hole with shoulder bolt, 3/8 washer, and 3/8-16 locknut and tighten securely.
- Repeat for opposite side installing gauge wheel in same adjustment hole.

ASSEMBLY

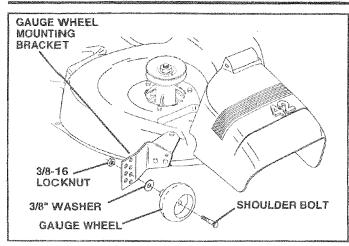


FIG. 4

INSTALL MULCHER PLATE (See Figs. 5 & 6)

 Install two latch hooks to mulcher plate using screw, washer, lock washer, and weld nut as shown.

NOTE: Pre-assemble weld nut to latch hook by inserting weld nut from the top with hook pointing down.

- Tighten hardware securely.
- Raise and hold deflector shield in upright position.
- Place front of mulcher plate over front of mower deck opening and slide into place, as shown.
- Hook front latch into hole on front of mower deck.
- Hook rear latch into hole on back of mower deck.



CAUTION: Do not remove discharge guard from mower. Raise and hold guard when attaching mulcher plate and allow it to rest on plate while in operation.

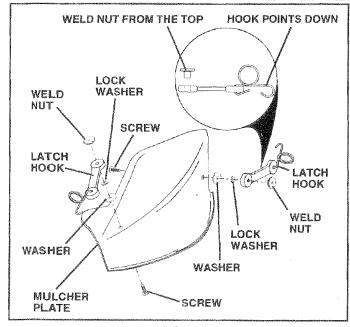


FIG. 5

TO CONVERT TO BAGGING OR DISCHARGING

Simply remove mulcher plate and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

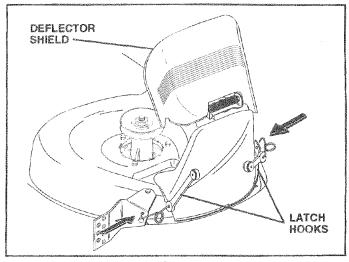


FIG. 6

J CHECKLIST

BEFORE YOU OPERATE AND ENJOY YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THEBEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

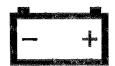
PLEASE REVIEW THE FOLLOWING CHECKLIST:

- ✓ All assembly instructions have been completed.
- No remaining loose parts in carton.
- ✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- ✓ Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- Be sure mower deck is properly leveled side-to-side/ front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- ✓ Check wiring. See that all connections are still secure and wires are properly clamped.

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

- ✓ Engine oil is at proper level.
- ✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- ✓ Become familiar with all controls their location and function. Operate them before you start the engine.
- Be sure brake system is in safe operating condition.

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.



BATTERY



CAUTION OR WARNING



REVERSE



FORWARD



FAST



SLOW



ENGINE ON



ENGINE OFF



OIL PRESSURE



CLUTCH



LIGHTS ON



LIGHTS OFF



FUEL



CHOKE



MOWER HEIGHT



DIFFERENTIAL LOCK



PARKING BRAKE LOCKED



UNLOCKED



MOWER LIFT



REVERSE



NEUTRAL



HIGH



LOW



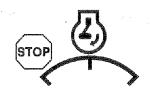
PARKING BRAKE



ATTACHMENT CLUTCH ENGAGED



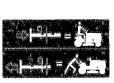
ATTACHMENT CLUTCH DISENGAGED



IGNITION



DANGER, KEEP HANDS AND FEET AWAY



HYDROSTATIC FREE WHEEL (Hydro Models only)

KNOW YOUR TRACTOR

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.

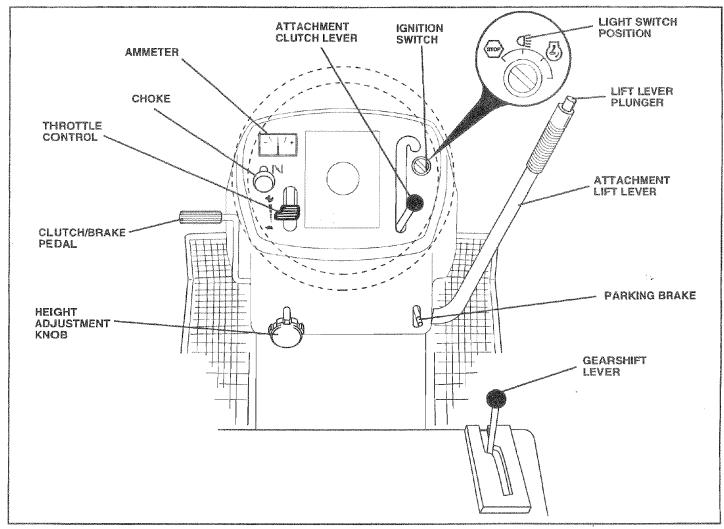


FIG. 7

Our tractors conform to the safety standards of the American National Standards Institute.

ATTACHMENT CLUTCH LEVER: Used to engage the mower blades, or other attachments mounted to your tractor.

LIGHT SWITCH: Turns the headlights on and off.

THROTTLE CONTROL: Used to control engine speed.

CHOKE CONTROL: Used when starting a cold engine.

CLUTCH/BRAKE PEDAL: Used for declutching and braking the tractor and starting the engine.

PARKING BRAKE: Locks clutch/brake pedal into the brake position.

GEARSHIFT LEVER: Selects the speed and direction of tractor.

ATTACHMENT LIFT LEVER: Used to raise and lower the mower deck or other attachments mounted to your tractor.

LIFT LEVER PLUNGER: Used to release attachment lift lever when changing its position.

IGNITION SWITCH: Used for starting and stopping the engine.

HEIGHT ADJUSTMENT KNOB: Used to adjust the mower cutting height.

AMMETER: Indicates battery charging (+) or discharging (-).



The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over the spectacles or standard safety glasses.

HOW TO USE YOUR TRACTOR

TO SET PARKING BRAKE (See Fig. 8)

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

- Depress clutch/brake pedal into full "BRAKE" position and hold.
- Place parking brake lever in "ENGAGED" position and release pressure from clutch/brake pedal. Pedal should remain in "BRAKE" position. Make sure parking brake will hold tractor secure.

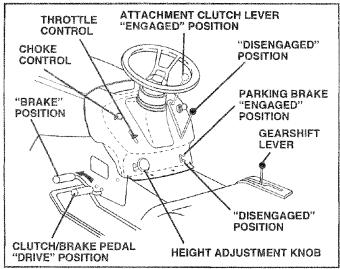


FIG. 8

STOPPING (See Fig. 8)

MOWER BLADES -

Move attachment clutch lever to "DISENGAGED" position.

GROUND DRIVE -

- Depress clutch/brake pedal into full "BRAKE" position.
- Move gearshift lever to neutral (N) position.

ENGINE -

Move throttle control to slow position.

NOTE: Failure to move throttle control to slow position and allowing engine to idle before stopping may cause engine

- Turn ignition key to "OFF" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.
- Never use choke to stop engine.

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, .always stop engine when stopping tractor on grass areas. 12



CAUTION: Always stop tractor completely, as described above, before leaving the operator's position; to empty grass catcher, etc.

TO USE THROTTLE CONTROL (See Fig. 8)

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance.

TO USE CHOKE CONTROL (See Fig. 8)

Use choke control whenever you are starting a cold engine. Do not use to start a warm engine.

To engage choke control, pull knob out. Slowly push knob in to disengage.

TO MOVE FORWARD AND BACKWARD (See Fig. 8)

The direction and speed of movement is controlled by the gearshift lever.

- Start tractor with clutch/brake pedal depressed and gearshift lever in neutral (N) position.
- Move gearshift and range shift levers to desired posi-
- Slowly release clutch/brake pedal to start movement.

IMPORTANT: BRING TRACTOR TO A COMPLETE STOP BEFORE SHIFTING OR CHANGING GEARS. FAILURE TO DO SO WILL SHORTEN THE USEFUL LIFE OF YOUR TRANSAXLE.

TO ADJUST MOWER CUTTING HEIGHT (See Fig. 8)

The cutting height is controlled by turning the height adjustment knob in desired direction.

- Turn knob clockwise () to raise cutting height.
- Turn knob counterclockwise () to lower cutting height.

The cutting height range is approximately 1-1/2" to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

TO OPERATE MOWER (See Fig. 9)

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.

- Select desired height of cut.
- · Lower mower with attachment lift control.
- Start mower blades by engaging attachment clutch control.
- TO STOP MOWER BLADES disengage attachment clutch control.



CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the discharge guard in place.

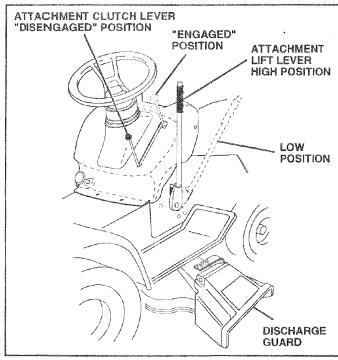


FIG. 9

TO OPERATE ON HILLS



CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move gearshift lever to 1st gear. Be sure you have allowed room for tractor to roll slightly as you restart movement.

- To restart movement, slowly release parking brake and clutch/brake pedal.
- · Make all turns slowly.

TO TRANSPORT

- Raise attachment lift to highest position with attachment lift control.
- When pushing or towing your tractor, be sure gearshift lever is in neutral (N) position.
- Do not push or tow tractor at more than five (5) MPH.

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

BEFORE STARTING THE ENGINE

CHECK ENGINE OIL LEVEL (See Fig. 15)

- The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.
- · Check engine oil with tractor on level ground.
- Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Customer Responsibilities section of this manual).
- To change engine oil, see the Customer Responsibilities section in this manual.

ADD GASOLINE

 Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

IMPORTANT: WHEN OPERATING IN TEMPERATURES BELOW 32°F(0°C), USE FRESH, CLEAN WINTER GRADE GASOLINE TO HELP INSURE GOOD COLD WEATHER STARTING.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



CAUTION: Fill to bottom of gas tank tiller neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

TO START ENGINE (See Fig. 8)

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Sit on seat in operating position, depress clutch/brake pedal and set parking brake.
- Place gear shift lever in neutral (N) position.
- Move attachment clutch to "DISENGAGED" position.
- Move throttle control to fast position
- Pull choke control out for a cold engine start attempt.
 For a warm engine start attempt the choke control may not be needed.

Note: Before starting, read the warrn and cold starting procedures below.

Insert key into ignition and turn key clockwise to "START"
 position and release key as soon as engine starts. Do
 not run starter continuously for more than fifteen sec onds per minute. If the engine does not start after
 several attempts, push choke control in, wait a few
 minutes and try again. If engine still does not start, pull
 the choke control out and retry.

WARM WEATHER STARTING (50° F and above)

- When engine starts, slowly push choke control in until the engine begins to run smoothly. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

COLD WEATHER STARTING (50° F and below)

- When engine starts, slowly push choke control in until the engine begins to run smoothly. Continue to push the choke control in small steps allowing the engine to accept small changes in speed and load, until the choke control is fully in. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.
- The attachments can be used during the engine warmup period and may require the choke control be pulled out slightly.

NOTE: If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

MOWING TIPS

- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the tractor. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow

- in the opposite direction making left hand turns until finished (See Fig. 10).
- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

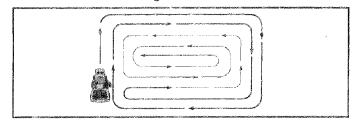


FIG. 10

MULCHING MOWING TIPS

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN AFTER EACH USE.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action.
 The best time to mow your lawn is the early afternoon.
 At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades (See Fig. 11). For extremely heavy mulching, reduce your width of cut and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

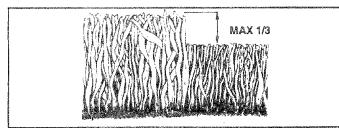


FIG. 11

FIL AS	AINTENANCE SCHEDULE LL IN DATES YOU COMPLETE EGULAR SERVICE		EL ORE	EACH OF	VERY?	SHOUP SHOUP	SHOUP OHOUP	S HOUR	S ON	SER	NICE	E DA	TES
Mary Mary	Check Brake Operation	V	V										
	Check Tire Pressure	V	W							<u> </u>			
I	Check for Loose Fasteners	V				8 7							
R	Sharpen/Replace Mower Blades			1									
A	Lubrication Chart			S. Andrew									
ĬŤ	Check Battery Level/Recharge			6 6									
0	Clean Battery and Terminals												
R	Check Transaxle Cooling			W									
	Adjust Blade Belt(s) Tension					5							
	Adjust Motion Drive Belt(s) Tension					6 5							
	Check Engine Oil Level	1	64					, D					
	Change Engine Oil			1,2,3				3,400					
lΕ	Clean Air Filter			2									
N	Clean Air Screen			1 2									
G	Inspect Muffler/Spark Arrester	Ì			1								
1	Replace Oil Filter (If equipped)					1,2							
N	Clean Engine Cooling Fins					2			T (mg)				
E	Replace Spark Plug					M	Garage .						
	Replace Air Filter Paper Cartridge					1 2							
	Replace Fuel Filter												

- 1 Change more often when operating under a heavy load or in high ambient temperatures.
- 2 Service more often when operating in dirty or dusty conditions.
- 3 If equipped with oil filter, change oil every 50 hours.
- 4 Replace blades more often when mowing in sandy soil.

- 5 If equipped with adjustable system.
- 6 Not required if equipped with maintenance-free battery.
- 7 Tighten front axle pivot bolt to 35 ft.-lbs. maximum. Do not overtighten.

GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

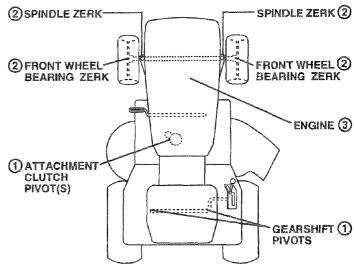
All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

 Once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

BEFORE EACH USE

- Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check for loose fasteners.

LUBRICATION CHART



- (1) SAE 30 OR 10W30 MOTOR OIL
- (2) GENERAL PURPOSE GREASE
- (3) REFER TO CUSTOMER RESPONSIBILITIES "ENGINE" SECTION IMPORTANT: DO NOT OIL OR GREASE THE PIVOT POINTS WHICH HAVE SPECIAL NYLON BEARINGS. VISCOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF-LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

TRACTOR

Always observe safety rules when performing any maintenance.

BRAKE OPERATION

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

TIRES

- Maintain proper air pressure in all tires (See "PROD-UCT SPECIFICATIONS" on page 3 of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

BLADE CARE

For best results mower blades must be kept sharp. Replace bent or damaged blades.

BLADE REMOVAL (See Fig. 12)

- Raise mower to highest position to allow access to blades.
- Remove hex bolt, lock washer and flat washer securing blade.
- Install new or resharpened blade with trailing edge up towards deck as shown.
- Reassemble hex bolt, lock washer and flat washer in exact order as shown.
- Tighten bolt securely (30-35 Ft. Lbs. torque).

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED.

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

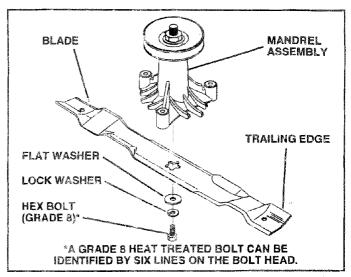


FIG. 12

TO SHARPEN BLADE (See Fig. 13)

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer).
- Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground.
 If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

NOTE: Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

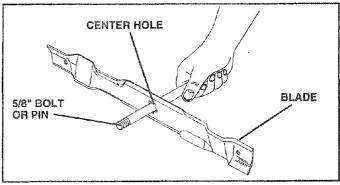


FIG. 13

BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- · Keep battery and terminals clean.
- · Keep battery bolts tight.
- · Keep small vent holes open.
- · Recharge at 6-10 amperes for 1 hour.

TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- · Remove terminal guard.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "CONNECT BATTERY" in the Assembly section of this manual).

V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

TRANSAXLE COOLING

Keep transaxle free from build-up of dirt and chaff which can restrict cooling.

ENGINE

LUBRICATION

Only use high quality detergent oil rated with API service classification SF, SG or SH. Select the oil's SAE viscosity grade according to your expected operating temperature.

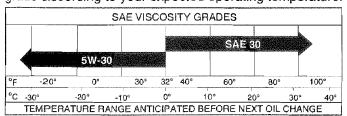


FIG. 14

NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after every 25 hours of operation or at least once a year if the tractor is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

TO CHANGE ENGINE OIL (See Figs. 14 and 15)

Determine temperature range expected before oil change. All oil must meet API service classification SF, SG or SH.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- · Remove drain plug.
- After oil has drained completely, replace oil drain plug and tighten securely.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" on page 3 of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick.

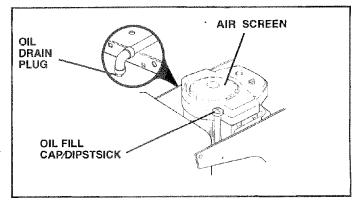


FIG. 15

AIR FILTER (See Fig. 16)

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

Remove knob(s) and cover.

TO SERVICE PRE-CLEANER

- Slide foam pre-cleaner off cartridge.
- · Wash it in liquid detergent and water.
- Squeeze it dry in a clean cloth.
- Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.
- If very dirty or damaged, replace pre-cleaner.
- Reinstall pre-cleaner over cartridge.
- Reinstall cover and secure with knob(s).

TO SERVICE CARTRIDGE

- Remove wing nuts and cartridge plate.
- Carefully remove cartridge to prevent debris from entering carburetor.
- Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
- Reinstall cartridge plate, wing nuts, precleaner, cover and secure with knob(s).

IMPORTANT: PETROLEUM SOLVENTS, SUCH AS KEROSENE, ARE NOT TO BE USED TO CLEAN THE CARTRIDGE. THEY MAY CAUSE DETERIORATION OF THE CARTRIDGE. DO NOT OIL CARTRIDGE. DO NOT USE PRESSURIZED AIR TO CLEAN OR DRY CARTRIDGE.

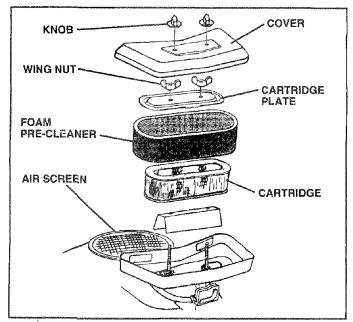


FIG. 16

CLEAN AIR SCREEN (See Fig. 17)

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

ENGINE COOLING FINS (See Fig. 17)

Remove any dust, dirt or oil from engine cooling fins to prevent engine damage from overheating. Air guide covers must be removed. Remove side panels and hood (See "TO REMOVE HOOD AND GRILL ASSEMBLY" in the Service and Adjustments section of this manual).

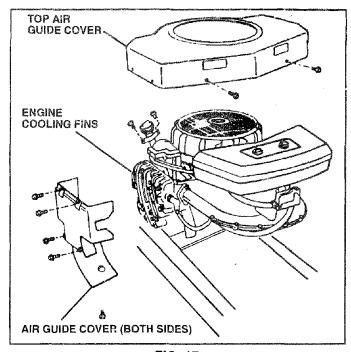


FIG. 17

MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

SPARK PLUGS

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

IN-LINE FUEL FILTER (See Fig. 18)

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Be sure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.

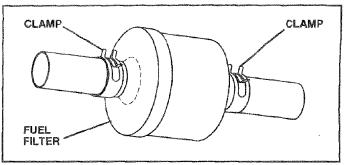
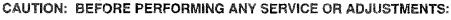


FIG. 18

CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.





- Depress clutch/brake pedal fully and set parking brake.
- Place gearshift lever in neutral (N) position.
- Place attachment clutch in "DISENGAGED" position.
- Turn ignition key "OFF" and remove key.
- Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

TRACTOR

TO REMOVE MOWER (See Fig. 19)

Mower will be easier to remove from the right side of tractor.

- Place attachment clutch in "DISENGAGED" position.
- Move attachment lift lever forward to lower mower to its lowest position.
- · Roll belt off engine pulley.
- Disconnect clutch rod from clutch lever by removing retainer spring.
- Disconnect anti-sway bar from chassis bracket by removing retainer spring.
- Disconnect suspension arms from rear deck brackets by removing retainer springs.
- Disconnect front links from deck by removing retainer springs.
- Raise lift lever to raise suspension arms. Slide mower out from under tractor.

IMPORTANT: IF AN ATTACHMENT OTHER THAN THE MOWER IS TO BE MOUNTED TO THE TRACTOR, REMOVE THE FRONT LINKS.

TO INSTALL MOWER (See Fig. 19)

- Raise attachment lift lever to its highest position.
- Slide mower under tractor with discharge guard to right side of tractor.
- Lower lift lever to its lowest position.
- Install mower in reverse order of removal instructions.

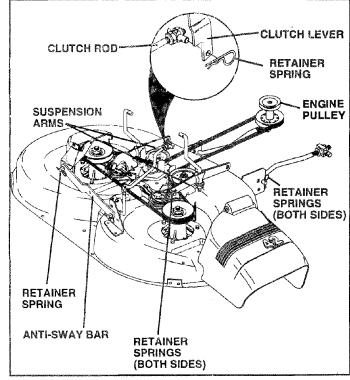


FIG. 19

TO LEVEL MOWER HOUSING

Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PRODUCT SPECIFICATIONS" on page 3 of this manual). If tires are over or underinflated, you will not properly adjust your mower.

SIDE-TO-SIDE ADJUSTMENT (See Figs. 20 and 21)

- Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

NOTE: Each full turn of adjustment nut will change mower height about 1/8".

Recheck measurements after adjusting.

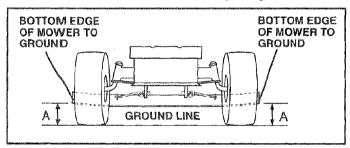


FIG. 20

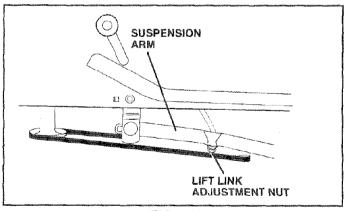


FIG. 21

FRONT-TO-BACK ADJUSTMENT (See Figs. 22 and 23)
IMPORTANT: DECK MUST BE LEVEL SIDE-TO-SIDE. IF
THE FOLLOWING FRONT-TO-BACK ADJUSTMENT IS
NECESSARY, BE SURE TO ADJUST BOTH FRONT LINKS
EQUALLY SO MOWER WILL STAY LEVEL SIDE-TOSIDE.

To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length. Both links should be approximately 10-3/8".
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nut "F" against trunnion on both front links.
- · Recheck side-to-side adjustment.

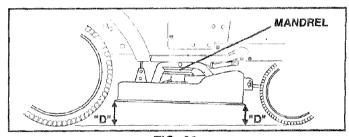


FIG. 22

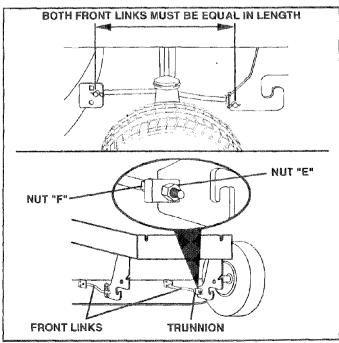


FIG. 23

TO REPLACE MOWER BLADE DRIVE BELT (See Fig. 24)

The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

BELT REMOVAL -

- Remove mower from tractor (See "TO REMOVE MOWER" in this section of this manual).
- Work belt off both mandrel pulleys and idler pulleys.
- · Pull belt away from mower.

BELT INSTALLATION -

- Install new belt in reverse order of removal.
- Make sure belt is in all pulley grooves and inside all belt guides.
- Install mower in reverse order of removal instructions.

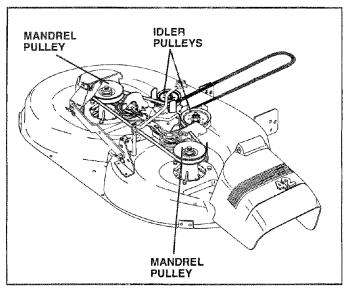


FIG. 24

TO ADJUST BRAKE (See Fig. 25)

Your tractor is equipped with an adjustable brake system which is mounted on the right side of the transaxle.

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted.

- Depress clutch/brake pedal and engage parking brake.
- Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-1/2", loosen jam nut and turn nut "A" until distance becomes 1-1/2". Retighten jam nut against nut "A".
- Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than six (6) feet in highest gear, further maintenance is necessary. Contact your nearest authorized service center/department.

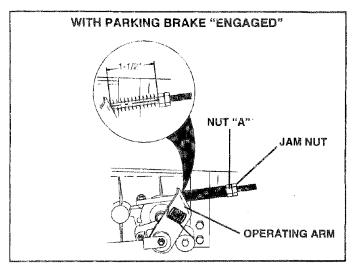


FIG. 25

TO REPLACE MOTION DRIVE BELT (See Fig. 26)

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

- Remove mower (See "TO REMOVE MOWER" in this section of this manual.)
- · Remove upper belt keeper.
- Remove belt from stationary idler and clutching idler.
- Pull belt slack toward rear of tractor. Remove belt upwards from transaxle pulley by deflecting belt keepers.
- Pull belt toward front of tractor and remove downwards from around engine pulley.
- Install new belt by reversing above procedure.

IMPORTANT: MAKE SURE UPPER BELT KEEPER IS POSITIONED PROPERLY BETWEEN LOCATOR TAB.

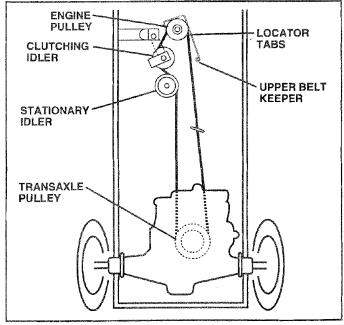


FIG. 26

TRANSAXLE SHIFTER LINKAGE AND AD-JUSTMENT (See Figs. 27 and 28)

The transaxle should be in neutral when the gear shift lever is in the neutral (N) (lock gate) position. The adjustment is preset at the factory; however, if adjustment is needed, proceed as follows:

- Make sure transaxle is in neutral (N).
- Loosen two locknuts on tie rod.
- Turn center rod until gearshift lever falls into neutral lock gate on fender console.
- Tighten locknuts securely.

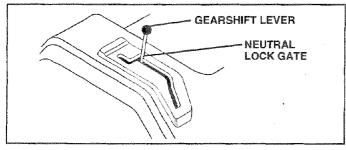


FIG. 27

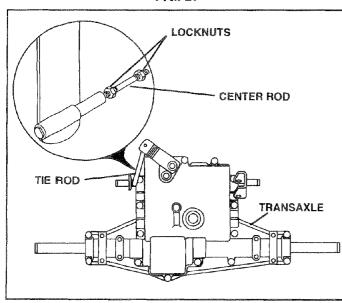


FIG. 28

TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straightforward, remove steering wheel and reassemble per instructions in the Assembly section of this manual.

FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center/department.

TO REMOVE WHEEL FOR REPAIRS (See Fig. 29)

- Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).
- Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- Replace axle cover.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corresion.

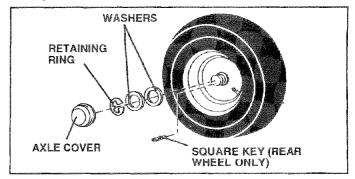


FIG. 29

TO START ENGINE WITH A WEAK BATTERY (See Fig. 30)



CAUTION: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. If "jumper cables" are used for emergency starting, follow this procedure:

IMPORTANT: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT NEGATIVE GROUNDED SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT NEGATIVE GROUNDED SYSTEM. DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

TO ATTACH JUMPER CABLES -

- Connect each end of the RED cable to the POSITIVE (+) terminal of each battery, taking care not to short against chassis.
- Connect one end of the BLACK cable to the NEGA-TIVE (-) terminal of fully charged battery.
- Connect the other end of the BLACK cable to good CHASSIS GROUND, away from fuel tank and battery.

TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries. 23 •

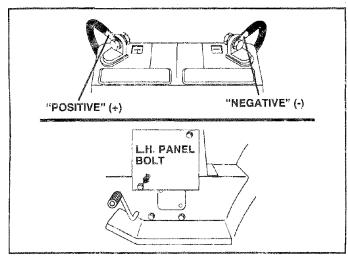


FIG. 30

TO REPLACE HEADLIGHT BULB

- Raise hood.
- Pull bulb holder out of the hole in the backside of the grill.
- Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- Close hood.

INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

 Check wiring. See electrical wiring diagram in the Repair Parts section of this manual.

TO REPLACE FUSE

Replace with 30 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

TO REMOVE HOOD AND GRILL ASSEMBLY (See Fig. 31)

- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- To replace, reverse above procedures.

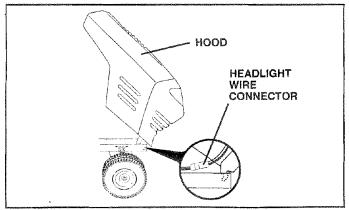


FIG. 31

ENGINE

TO ADJUST THROTTLE CONTROL CABLE (See Fig. 32)

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move throttle control lever to fast position.
- Check that swivel is against side of quarter circle. If it is not, loosen cable clamp screw and pull cable back until swivel is against quarter circle. Tighten cable clamp screw securely.

TO ADJUST CHOKE CONTROL (See Fig. 33)

The choke control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move choke control (located on dash panel) to full choke position.
- Remove air cleaner cover, filter and cartridge plate to expose carburetor choke (see "AIR FILTER" in the Customer Responsibilities section of this manual).
- Choke should be closed. If it is not, loosen casing clamp screw and move choke cable until choke is completely closed. Tighten casing clamp screw securely.
- Reassemble air cleaner.

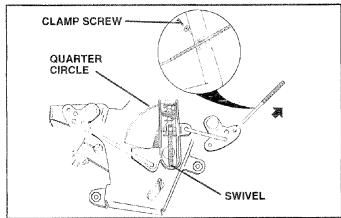


FIG. 32

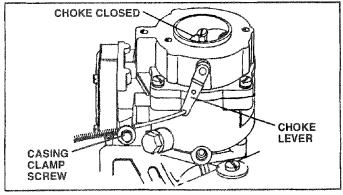


FIG. 33

TO ADJUST CARBURETOR (See Figs. 34 & 35)

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, proceed as follows:

In general, turning the mixture screw in (clockwise) decreases the supply of fuel to the engine giving a leaner fuel/air mixture. Turning the mixture screw out (counterclockwise) increases the supply of fuel to the engine giving a richer fuel/air mixture.

IMPORTANT: DAMAGE TO THE NEEDLES AND THE SEATS IN CARBURETOR MAY RESULT IF SCREW IS TURNED IN TOO TIGHT.

PRELIMINARY SETTING -

- Be sure you have a clean air filter, and the throttle control cable and choke are adjusted properly (see above).
- With engine off turn idle mixture screw in (clockwise) closing it finger tight and then turn out (counterclockwise) 1-1/4 to 1-1/2 turns.

FINAL SETTING -

- Start engine and allow to warm for five minutes. Make final adjustments with engine running and shift/ motion control lever in neutral (N) position.
- With throttle control lever in slow position, hold throttle lever against idle speed screw and adjust idle speed screw to obtain 1200 to 1400 RPM.
- While still holding throttle lever against idle speed screw, turn idle mixture screw in (clockwise) until engine begins to die and then turn out (counterclockwise) until engine runs rough. Turn screw to a point midway between those two positions.
- Continue to hold throttle lever against idle speed screw and adjust idle speed screw to obtain 900 to 1200 RPM. Release throttle lever.

ACCELERATION TEST -

 Move throttle control lever from slow to fast position. If engine hesitates or dies, turn idle mixture screw out (counterclockwise) 1/8 turn. Repeat test and continue to adjust, if necessary, until engine accelerates smoothly.

High speed stop is factory adjusted. Do not adjust - damage may result.

IMPORTANT: NEVER TAMPER WITH THE ENGINE GOVERNOR, WHICH IS FACTORY SET FOR PROPER ENGINE SPEED. OVERSPEEDING THE ENGINE ABOVE THE FACTORY HIGH SPEED SETTING CAN BE DANGEROUS. IF YOU THINK THE ENGINE-GOVERNED HIGH SPEED NEEDS ADJUSTING, CONTACT YOUR NEAREST AUTHORIZED SERVICE CENTER/DEPARTMENT, WHICH HAS PROPER EQUIPMENT AND EXPERIENCE TO MAKE ANY NECESSARY ADJUSTMENTS.

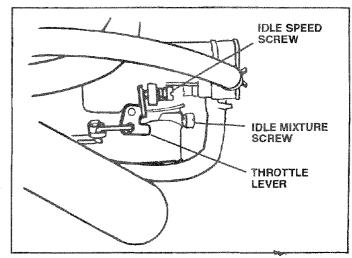


FIG. 34

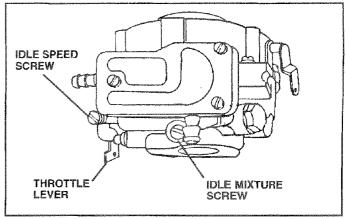


FIG. 35

STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.



CAUTION: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Customer Responsibilities section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Customer Responsibilities section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- Be sure battery drain tube is securely attached.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

ENGINE

FUEL SYSTEM

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEMPARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Customer Responsibilities section of this manual).

CYLINDERS

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to "START" position for a few seconds to distribute oil.
- Replace with new spark plug(s).

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust.
 Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

IMPORTANT: NEVER COVER TRACTOR WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.

TROUBLESHOOTING POINTS

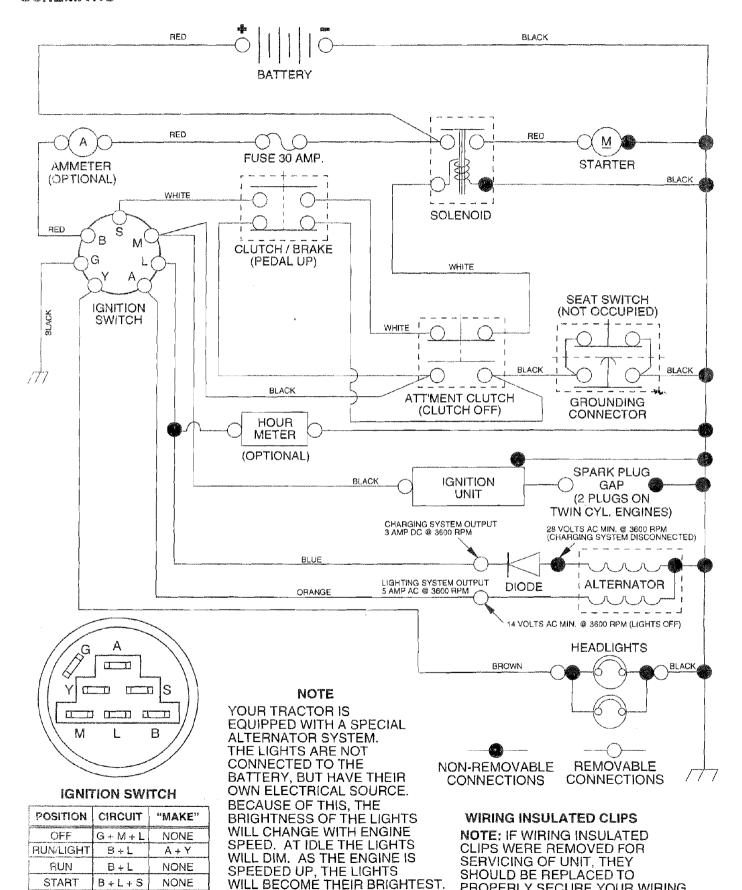
PROBLEM	CAUSE	CORRECTION
Will not start	 Out of fuel. Engine not "CHOKED" properly. Engine flooded. Bad spark plug. Dirty air filter. Dirty fuel filter. Water in fuel. Loose or damaged wiring. Carburetor out of adjustment. 	 Fill fuel tank. See "TO START ENGINE" in Operation section. Wait several minutes before attempting to start. Replace spark plug. Clean/replace air filter. Replace fuel filter. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department.
Hard to start	 Dirty air filter. Bad spark plug. Weak or dead battery. Dirty fuel filter. Stale or dirty fuel. Loose or damaged wiring. Carburetor out of adjustment. 	 Clean/replace air filter. Replace spark plug. Recharge or replace battery. Replace fuel filter. Drain fuel tank and refill with fresh gasoline. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department.
Engine will not turn over	 Clutch/brake pedal not depressed. Attachment clutch is engaged. Weak or dead battery. Blown fuse. Corroded battery terminals. Loose or damaged wiring. Faulty ignition switch. Faulty operator presence switch(es). 	1. Depress clutch/brake pedal. 2. Disengage attachment clutch. 3. Recharge or replace battery. 4. Replace fuse. 5. Clean battery terminals. 6. Check all wiring. 7. Check/replace ignition switch. 8. Check/replace solenoid or starter. 9. Contact an authorized service center/department.
Engine clicks but will not start	Weak or dead battery. Corroded battery terminals. Loose or damaged wiring. Faulty solenoid or starter.	1. Recharge or replace battery. 2. Clean battery terminals. 3. Check all wiring. 4. Check/replace solenoid or starter.
Loss of power	 Cutting too much grass/too fast. Throttle in "CHOKE" position. Build-up of grass, leaves and trash under mower. Dirty air filter. Low oil level/dirty oil. Faulty spark plug. Dirty fuel filter. Stale or dirty fuel. Water in fuel. Dirty engine air screen/fins. Dirty/clogged muffler. Carburetor out of adjustment. Engine valves out of adjustment. 	 Set in "Higher Cut" position/reduce speed. Adjust throttle control. Clean underside of mower housing. Clean/replace air filter. Check oil level/change oil. Clean and regap or change spark plug. Replace fuel filter. Drain fuel tank and refilt with fresh gasoline. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. Connect and tighten spark plug wire. Clean engine air screen/fins. Clean/replace muffler. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department.
Excessive vibration	Worn, bent or loose blade. Bent blade mandrel. Loose/damaged part(s).	Replace blade. Tighten blade bolt. Replace blade mandrel. Tighten loose part(s). Replace damaged parts.

TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION			
Engine continues to run when operator leaves seat with attachment clutch engaged	Faulty operator-safety presence control system.	Check wiring, switches and connections. If not corrected, contact an authorized service center/ department.			
Paor cut - uneven	 Worn, bent or loose blade. Mower deck not leve!. Buildup of grass, leaves, and trash under mower. Bent blade mandrel. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. 	1. Replace blade. Tighten blade bolt. 2. Level mower deck. 3. Clean underside of mower housing. 4. Replace blade mandrel. 5. Clean around mandrels to open vent holes.			
Mower blades will not rotate	 Obstruction in clutch mechanism. Worn/damaged mower drive belt. Frozen idler pulley. Frozen blade mandrel. 	Remove obstruction. Replace mower drive belt. Replace idler pullev. Replace blade mandrel.			
Poor grass discharge	 Engine speed too slow. Travel speed too fast. Wet grass. Mower deck not level. Low/uneven tire air pressure. Worn, bent or loose blade. Buildup of grass, leaves and trash under mower. Mower drive belt worn. Blades improperly installed. Improper blades used. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. 	 Place throttle control in "FAST" position. Shift to slower speed. Allow grass to dry before mowing. Level mower deck. Check tires for proper air pressure. Replace/sharpen blade. Tighten blade bolt. Clean underside of mower housing. Replace mower drive belt. Reinstall blades sharp edge down. Replace with blades listed in this manual. Clean around mandrels to open vent holes. 			
Headlight(s) not working (if so equipped)	 Switch is "OFF". Bulb(s) burned out. Faulty light switch. Loose or damaged wiring. Blown fuse. 	 Turn switch "ON". Replace bulb(s). Check/replace light switch. Check wiring and connections. Replace fuse. 			
Battery will not charge	1. Bad battery cell(s). 2. Poor cable connections. 3. Faulty regulator (if so equipped). 4. Faulty alternator.	Replace battery. Check/clean all connections. Replace regulator. Replace alternator.			
Engine "backfires" when turning engine "OFF"	Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine.	Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine.			

TRACTOR - - MODEL NUMBER 917.259565

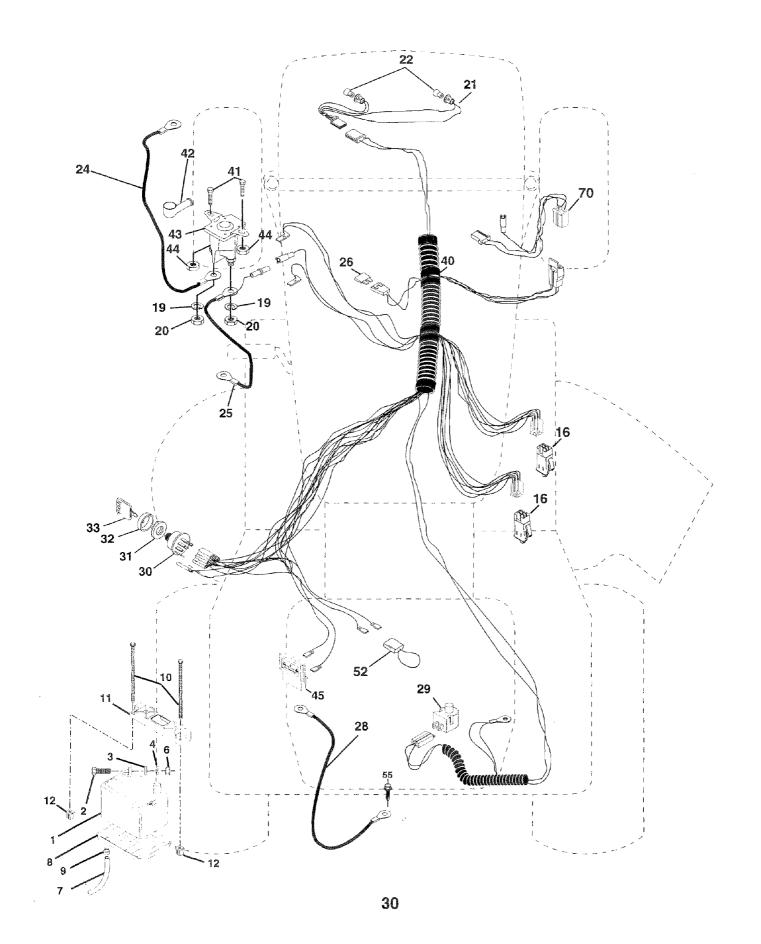
SCHEMATIC



PROPERLY SECURE YOUR WIRING.

TRACTOR - - MODEL NUMBER 917.259565

ELECTRICAL



TRACTOR - - MODEL NUMBER 917.259565

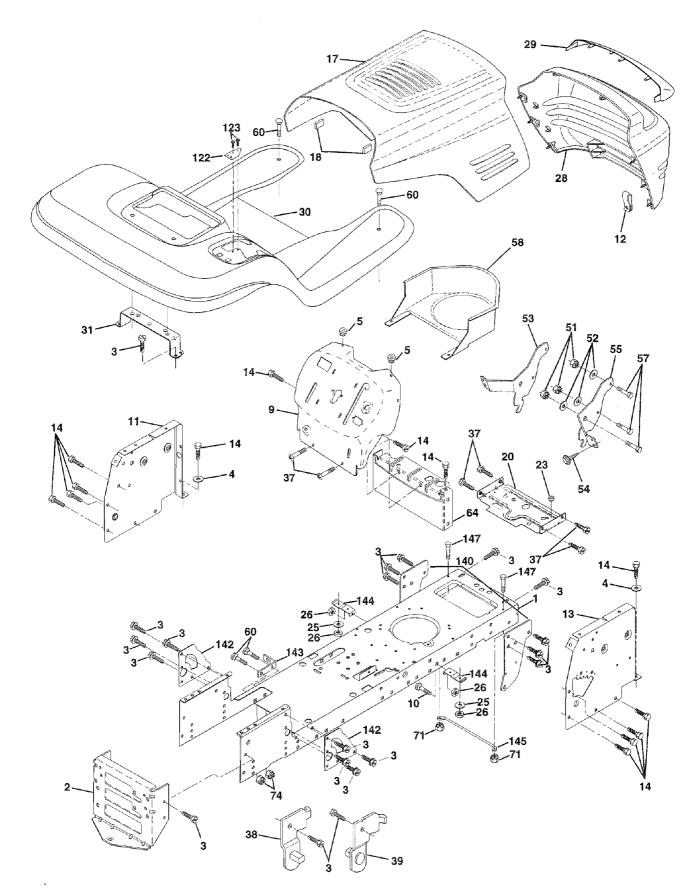
ELECTRICAL

1 144926 Battery 2 74760412 Bolt, Hex 1/4-20 x 3/4 3 STD551025 Washer 9/32 x 5/8 x 16 Gauge 4 STD551125 Washer, Lock 1/4 6 STD541025 Nut, Hex 1/4-20 7 7697J Tube 8 7603J Tray, Battery 9 109596X Clamp, Hose 10 145211 Bolt, Btr Front 1/4-20 x 7-1/2 11 150109 Holddown Battery Front Mount 12 145769 Nut, Push Nylon Battery Front 1/4 16 153664 Switch Interlock Push-In 19 STD551125 Washer, Lock 1/4 19 STD551125 Washer, Lock 1/4 20 73350400 Nut, Hex, Jam 1/4-20 21 147430 Harness, Light Socket (w/4152J) 22 4152J Light Bulb 24 4799J Cable, Battery 25 146148 Cable, Battery 26 108824X Fuse 27 121305X Switch, Seat 30 140301 Switch, Ignition 31 124211X Nut, Ignition 32 141226 Cover, Ignition Switch 33 109310X Key, Molded, Craftsman	KEY NO.	PART NO.	DESCRIPTION
40 156442 Harness, Ignition 41 71110408 Bolt Blk Fin Hex 1/4-20 UNC x 1/2 42 131563 Cover, Terminal 43 145673 Solenoid 44 73640400 Nut Keps Blk Hex 1/4-20 UNC 45 121433X Ammeter Rectangular 6 Amp	2 3 4 6 7 8 9 0 1 1 2 6 9 0 1 2 2 2 2 2 2 2 3 3 3 3 3 4 4 4 4 4 5 2 5 5 5 5 5	74760412 STD551025 STD551025 STD551125 STD541025 7697J 7603J 109596X 145211 150109 145769 153664 STD551125 73350400 147430 4152J 4799J 146148 108824X 145491 121305X 140301 124211X 141226 109310X 156442 71110408 131563 145673 73640400 121433X 141940 17490508	Bolt, Hex 1/4-20 x 3/4 Washer 9/32 x 5/8 x 16 Gauge Washer, Lock 1/4 Nut, Hex 1/4-20 Tube Tray, Battery Clamp, Hose Bolt, Btr Front 1/4-20 x 7-1/2 Holddown Battery Front Mount Nut, Push Nylon Battery Front 1/4 Switch Interlock Push-In Washer, Lock 1/4 Nut, Hex, Jam 1/4-20 Harness, Light Socket (w/4152J) Light Bulb Cable, Battery Cable, Battery Fuse Cable, Ground Switch, Seat Switch, Ignition 4 Position Nut, Ignition Cover, Ignition Switch Key, Molded, Craftsman Harness, Ignition Bolt Blk Fin Hex 1/4-20 UNC x 1/2 Cover, Terminal Solenoid Nut Keps Blk Hex 1/4-20 UNC Ammeter Rectangular 6 Amp Protection Wire Loop (Hour Meter) Screw Thdrol 5/16-18 x 1/2

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.259565

CHASSIS AND ENCLOSURES



TRACTOR - - MODEL NUMBER 917.259565

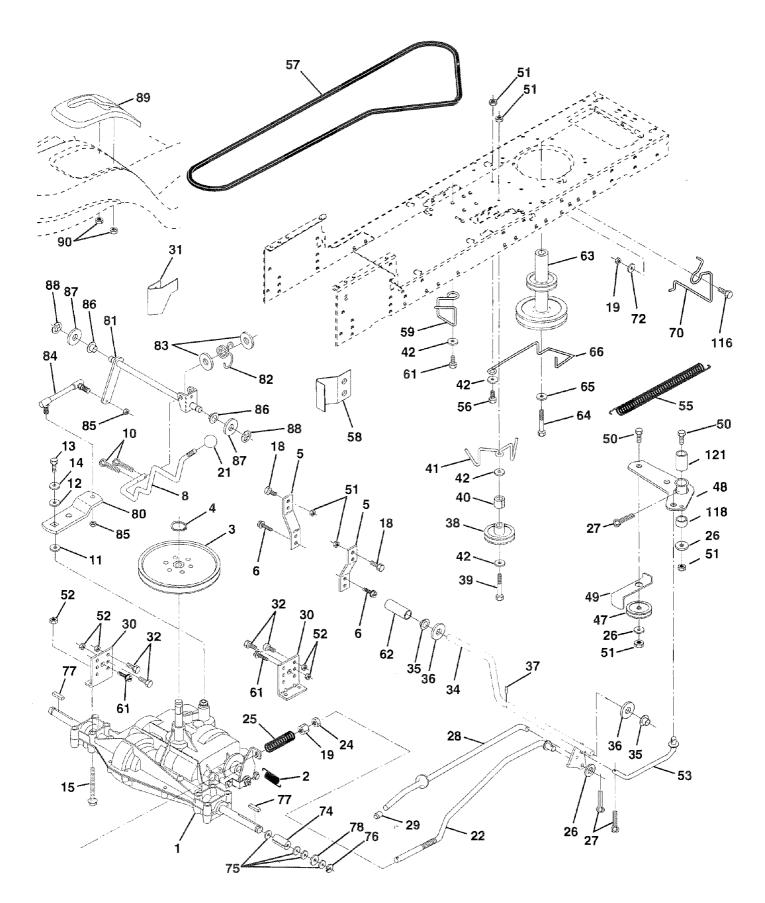
CHASSIS AND ENCLOSURES

	ART IO.	DESCRIPTION
2 140 3 174 4 STE 5 155 9 150 10 STE 11 155 12 145 13 155 14 174 18 126 23 124 25 191 26 STE 28 145 29 155 30 151 31 139 37 138 39 139 51 170 55 140 57 STE 58 140 57 122 157 123 154 144 154 145 156	90608 983X558 938X 437 028X 31312 0541437 198X558 217 287X558 976 90508 886 887 00400 91416 201 30814 202 5552507 547 40606 798 80400 0541437 301 927 418 095 966 207 524	Chassis Drawbar Screw, Thd., Roll. 3/8-16 x 3/4 Type TT Washer 13/32 x 3/4 x 16 Gauge Bumper Hood/Dash Dash, Silkscreened Bolt, Carriage 3/8-16 x 1 Panel, Dash, LH Clip Tinnerman Grille P/L Panel, Dash, RH Screw, Thd., Roll. 3/8-16 x 1/2 Type TT Hood Assembly Bumber Hood Plate Mtg Battery Fuel Tank Bushing, Snap, Nylon, Fuel Line Washer 13/32 x 13/16 x 12 Gauge Locknut, Hex, with Insert 3/8-16 UNC Grille, W/Clips MS-558 Lens, Grille Fender/Footrest Bracket, Fender/Support Screw, Thdrol. 5/16-18 x 1/2 TYT Pivot Bracket Assembly, LH, Mower, Rear Pivot Bracket Assembly, RH, Mower, Rear Pivot Bracket Assembly, RH, Mower, Rear Nut Lock W/Insert 1/4 - 20 UNC Washer 9/32 X 7/8 X 16 Ga. Bracket Grille Pickoff LH Screw, Hex Head, Spiderlock #8 x 7/8 AB Bracket Grille Pickoff RH Bolt FinHex 1/4 - 20 UNC X.75 Air Duct P/L 18HP B&S Opp. Twin Bolt Rdhd Sqnk 3/8-16 UNC x 3/4 Dash Lower STLT Nut Crownlock 1/4-20 UNC Nut Crownlock 3/8-16 UNC Bracket Shift STLT Screw Bracket Suspension Front Plate Reinforcement STLT Backrest Swaybar Chassis Bracket Footrest STLT Rod Pivot Chassis/Hood Bolt Hex Hd 1/4-20 UNC x 3/4
• • •	'	

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.259565

DRIVE



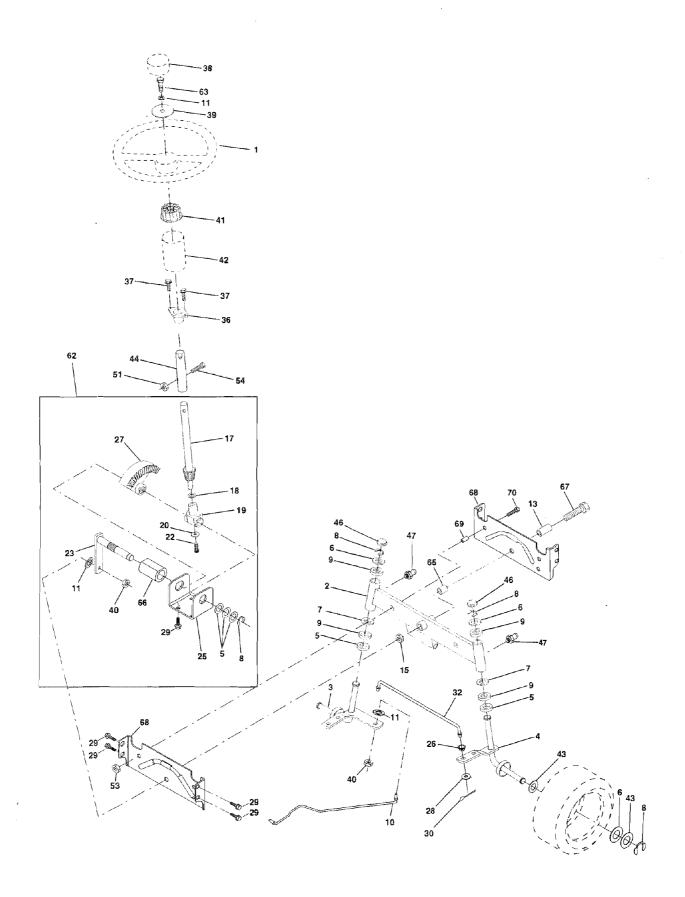
TRACTOR - - MODEL NUMBER 917.259565

DRIVE

KEY No.	PART NO:	DESCRIPTION	KEY NO.		DESCRIPTION
1	2 جافات فيار	Transaxle (See Breakdown)	52	STD541431	Nut Crown Lock 5/16-18 UNC
		Dana 430-114	53	105710X	Link, Clutch
2	146682	Spring, Return, Brake	55 56	105709X	Spring, Clutch Return
3	123666X	Pulley, Transaxle	56 57	STD523712	Bolt Fin Hex 3/8-16 x 1-1/4
4	12000028	Ring, Retainer	57 58	160855 127274X	V-Belt, Ground Drive
5	121520X	Strap, Torque	59	140312	Keeper, Belt, R.H.
6	17490512 154792	Screw, Thd., Roll. 5/16-18 x 3/4	61	17490612	Keeper, Belt, Center Span Screw, Thd., Roll. 3/8-16 x 3/4
8 10	STD561210	Rod Shifter Fender STLT	62	8883R	Cover, Pedal
11	105701X	Pin, Cotter Washer Shift Blate	63	140186	Pulley, Engine
13	74550412	Washer, Shift Plate Bolt 1/4-28 UNF W/Patch Grade 8	64	71170764	Bolt, Hex Head, Fin.
14	STD551125	Washer	•		7/16-20 x 4 Grade 5
15	74490544	Bolt, Hex Flghd 5/16-18 Grade 5	65	STD551143	Washer
18	STD523710	Bolt Fin Hex 3/8-16 UNC x 1. Gr 5	66	154778	Keeper, Belt, Engine, Fool-Proof
19	STD541437	Nut	70	134683	Guide, Belt RH Engine
21	106933X	Knob	72	19132012	Washer 13/32 x 1-1/4 x 12 Gauge
22	130804	Rod, Brake	74	109502X	Spacer, Axle
24	STD541237	Nut	75	121749X	Washer 25/32 x 1-1/4 x 16 Gauge
25	106888X	Spring, Brake Rod	76	STD581075	E-Ring
26	STD551037	Washer	77	123583X	Key, Square 2.0 x .1845/.1865
27	STD561210	Pin		121748X	Washer 25/32 x 1-5/8 x 16 Gauge
28	145204	Rod, Parking Brake	79	2228M	Key Woodruff #9 3/16 x 3/4
29	124236X	Cap, Parking Brake, Red	80	160783	Arm, Shift
30	130807	Bracket, Transaxle	81	156044	Shaft Assembly
31	127275X	Keeper, Belt, L.H.		123782X	Spring, Torsion
32	STD523107	Bolt	83	19171216	Washer 17/32 x 3/4 x 16 Gauge
34	155071	Shaft Assembly, Foot Pedal	84 85	145643	Tie Rod
35	120183X	Bearing, Nylon	86	150360 71208	Nut, Nylock
36	STD551062	Washer	87	19212016	Bushing, Pivot Washer
37 38	STD571810	Roll Pin	88	12000008	E-Ring
39	123674X	Pulley, Idler, Flat		154886	Console, Shift, STLT
40	STD523727 4470J	Bolt Spacer, Split .395 x .59		124346X	Nut, Self-Threading, Washer Hd 1/4
41	154777	Keeper, Belt, Idler Fool-Proof		19091210	Washer 9/32 x 3/4 x 10 Gauge
42	19131312	Washer 13/32 x 13/16 x 12 Gauge		72110610	Bolt Rdhd Sqneck 3/8-16 x 1.25
47	127783	Pulley, Idler, V-Groove, Plastic		154774	Spacer Bellcrank
48	154604	Bellcrank Assembly		154419	Nyliner Clutching STL
49	123205X	Retainer, Belt			,
	STD523715	Bolt	NOT	E: All compon	ent dimensions given in U.S. inches
51	STD541437	Nut Crown Lock 3/8-16 UNC		1 inch = 25	.4 mm

TRACTOR - - MODEL NUMBER 917.259565

STEERING ASSEMBLY



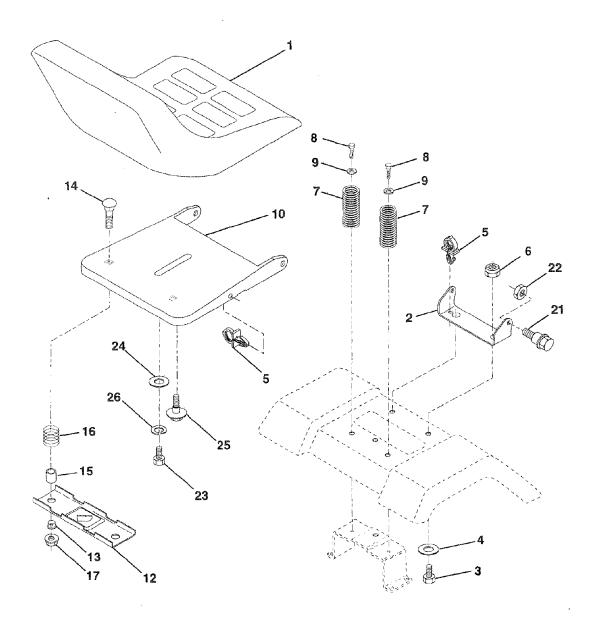
TRACTOR - - MODEL NUMBER 917.259565

STEERING ASSEMBLY

KE NO		DESCRIPTION
NO 123456789011131578922 23567890267890412344671334266666666666666666666666666666666666	NO. 139768 154427 156483 157473 6266H 121748X 19272016 12000029 3366R 156438 STD551137 154779 73901000 156546 57079 124035X 126684X 71100410 127501 154406 126847X 136874 19131416 17490612 STD561210 130465 155099 152927 139769 19133808 STD541537 100711L 145054 121749X 153720 121232X 6855M STD541431 73680600 74780520 156594 STD541431 73680600 74780520 156594 STD541431 73680600 74780520 156594 STD541441 17480 154780 154780 154780 154780 154780	Steering Wheel Axle Assembly STMP Dropped STI Spindle Assembly, L.H. Spindle Assembly, R.H. Bearing, Race, Thrust, Hardened Washer 25/32 x 1-5/8 x 16 Gauge Washer 27/32 x 1-1/4 x 16 Gauge Ring, Klip Bearing, Steering Column Draglink Extended Stamped Washer, Lock Bearing Axle STLT/GT Nut, Lock, Flange 5/8-11 UNC Shaft Assembly, Steering Washer, Thrust .515 x .750 x .033 Support, Shaft Washer, Shim 1/4 x 5/8 x .062 Screw, Hex Socket Head 1/4-20 x 5/8 Pittman Shaft Assembly Bracket, Steering Bushing, Link, Drag Gear, Sector Washer 13/32 x 7/8 x 16 Gauge Screw, Thd., Roll. 3/8-16 x 3/4 Pin Rod, Tie Bushing, Steering Screw Insert, Steering Wheel Washer 13/32 x 2-3/8 x 8 Gauge Gripco Nut Adaptor, Steering Wheel Boot, Steering Shaft Washer 25/32 x 1-1/4 x 16 Gauge Extension Shaft Steering LR.LT Cap, Spindle Fitting, Grease Nut Lock Hex w/Ins. 5/16-18 UNC Nut, Crownlock 3/8-16 UNC Bolt Fin Hex 5/16-18 UNC x 1-1/4 Kit Steering Asm Service Bolt, Fin Hex 3/8-16 UNC x 1 Gr 5 Spacer Axle Bearing Arm Pittman Bolt, Fin Hex 5/8-11 UNC x 2-3/4 Axle, Brace Spacer, Brace, Axle
70	74780636	Bolt, Fin, Hex 3/8-16 UNC x 2-1/4

TRACTOR - - MODEL NUMBER 917.259565

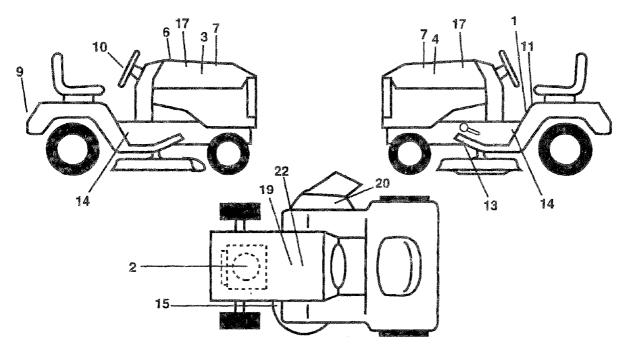
SEAT ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9	140123 140551 74760616 19131610 145006 STD541437 124181X 17490616 19131614	Seat Bracket Pnt Pivot Seat (blk) Bolt Fin Hex 3/8-16 UNC x 1 Washer Flat 13/32 x 1 x 10 Ga Clip Push-In Nut Lock Hex W/Ins 3/8 -16 UNC Spring Seat Cprsn 2 250 Blk Zi Screw 3/8-16x1 Washer 13/32 x 1 x 14 Ga	13 14 15 16 17 21 22 23 24	121248X 72050411 134300 121250X 123976X 153236 STD541431 74780814 19171912	Bushing Snap Blk Nyl 50 ld Bolt Rdhd Sht Nk 1/4-20x1-3/8 Spacer Split 28 X 96 Zinc Spring Cprsn 1 27 Blk Pnt Nut Lock 1/4 Lge Flg Gr 5 Zinc Bolt Shoulder 5/16-18 Unc Nut Lock Hex W/lns 5/16-18 Bolt Fin Hex 1/2-13 X 7/8 Gr 5 Washer 17/32 X 1-3/16 X 12 Ga
10 · 12	155925 121246X	Pan Pnt Seat (blk) Bracket Pnt Mounting Switch	25 26	127018X STD551150	Bolt Shoulder 5/16-18 X 62 Washer Lock Hvy Hlcl Spr 1/2

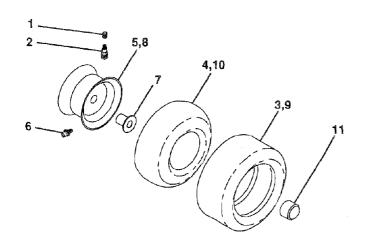
TRACTOR - - MODEL NUMBER 917.259565

DECALS



KEY NO.	PART NO.	DESCRIPTION	KEY NO.		DESCRIPTION
1 2 3 4 6 7 9 10 11 13	156439 273503 151299 151300 133644 150927 146709 150333 156368 146046	Decal Fender Danger Sears Decal, Engine 19.5 HP Turbo Decal Hood Rh Craftsman Decal Hood Lh Craftsman Decal Maint Customer Sears Dom Decal Panel Side B&S Decal Fender Craftsman Gold Decal Cap CNSMR Help Line SRS Decal Fender STLT Oper Inst E/S Decal V-belt Dr Sch	14 15 17 19 20 22	147139 160396 158215 138047 156787 149516 138311 154515 154516 161406 161407	Decal Chassis 42" Decal Mower Drive Schematic Decal Insert, Hood Decal Battery Diehard Sears Decal Deck Mower EZ3 Mulching Decal Battery Decal Lift Handle Pad Footrest Lh STLT Pad Footrest Rh STLT Manual, Owner's (English) Manual, Owner's (Spanish)
				101707	Mandal, Owners (Opamon)

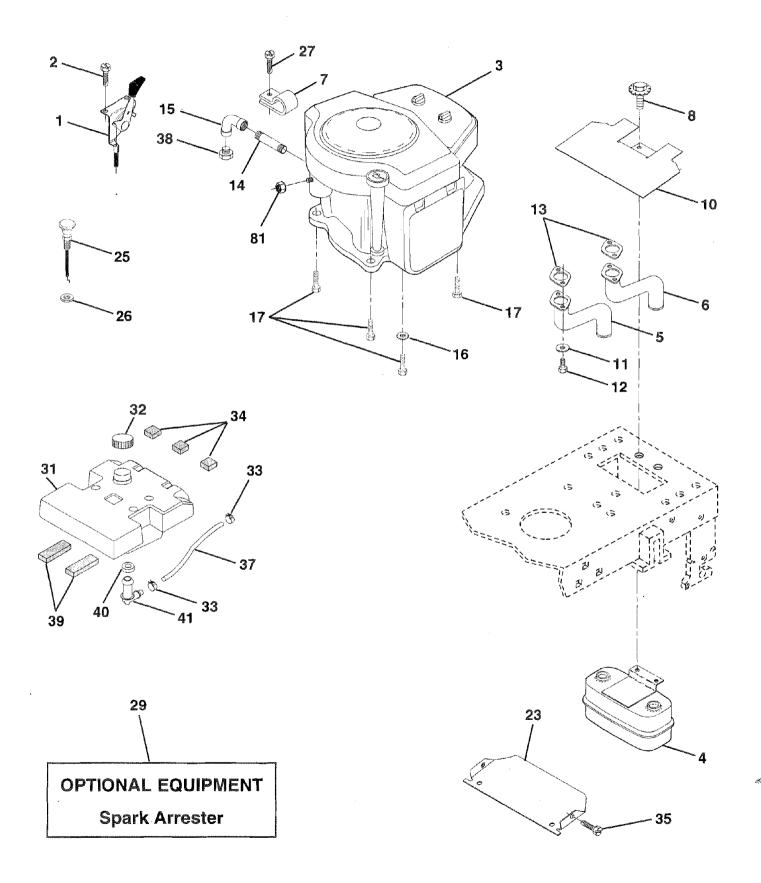
WHEELS & TIRES



KEY NO.	PART NO.	DESCRIPTION
1	59192	Valve Cap, Tire
2 3	65139	Stem, Valve
3	106222X	Tire, Front
4	59904	Tube, Front Tire
		(Not Provided, Service Item Only)
5	106732X427	Rim, Front
6	278H	Fitting, Grease (Front Wheel Only)
7	9040H	Bearing, Flange (Front Wheel Only)
8	106108X427	Rim, Rear
9	122082X	Tire, Rear
10	7152J	Tube, Rear Tire
. •		(Not Provided, Service Item Only)
11	104757X	Cap, Axle
	144334	Sealant, Tire (10 oz. Tube)
	-	

TRACTOR - - MODEL NUMBER 917.259565

ENGINE



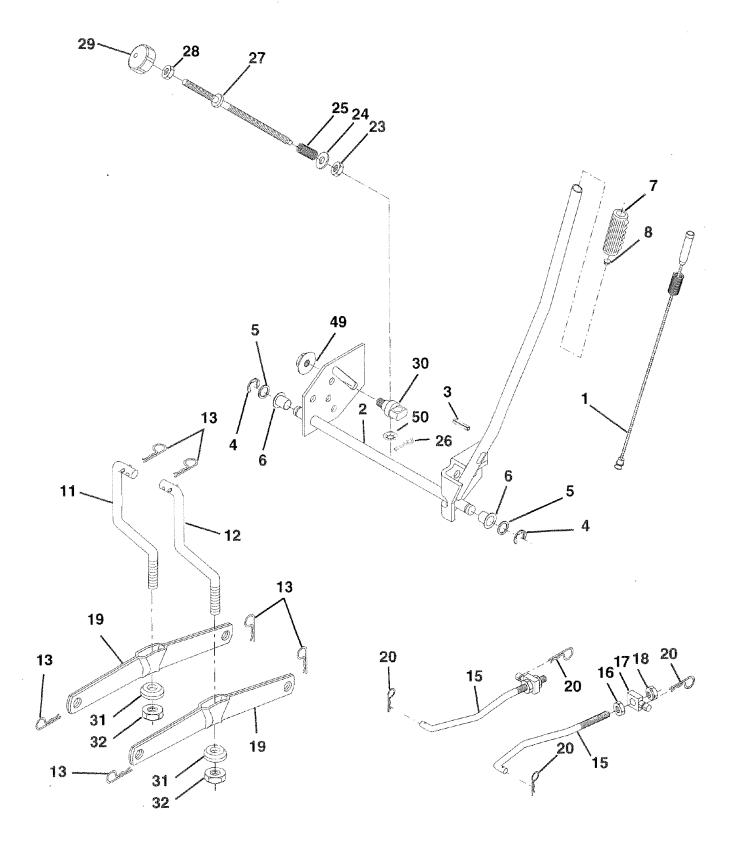
TRACTOR - - MODEL NUMBER 917.259565

ENGINE

KEY NO.	PART NO.	DESCRIPTION
1 2	151273 17720410	Control Throt Paddle 32 22 Screw Hex Thd Cut 1/4-20x5/8 T
3	*****	Engine (See Breakdown) Briggs Model No. 42E707-2631-E1
4	149723	Muttler Exhaust
5	144069	Exhaust Asm. Left
6	144068	Exhaust Asm. Right
7	138129	Clamp Tube Double Engine
8	150176	Bolt 5/16 - 18 UNC X 3/4 W/Sems
10	145552	Heat Shield Lt
11	STD551125	Washer Lock Hvy. Helical 1/4
12 13	STD522507 272250	Bolt Fin Hex 1/4-20 x 3/4 Gasket Muffler
14	13280336	Nipple Pipe 4-1/2"
	13200300	Elbow Std 90 Degree 3/8-18 Npt
16		Washer Lock Ext Tooth 3/8
17	17490624	Screw Thdrol 3/8-16x1-1/2 Tytt
23	156123	Shield Browning
	145996	Control Choke
26	73920600	Nut Keps 3/8-24 Unf
27	152927	Screw TT #10-32 x 5 x 3/8 Flange
29	137180	Arrestor Spark
31 32	157103 155971	Tank Fuel 3 50 Rear
33	123487X	Cap Fuel Guage STLT Clamp Hose Blk
34	106082X	Spacer Pad
35	17490512	Screw Thdrol 5/16-18 x 3/4 TYT
37	8543R	Line Fuel
38		Plug Oil Drain (Order From Engine
		Manufacturer)
39	109227X	Pad Idler 1.75 x .75 x .06
40		Bushing
41		Stem Tank Fuel
81	128861	Nut, Flange 1/4-20 Starter Nut

TRACTOR - - MODEL NUMBER 917.259565

MOWER LIFT



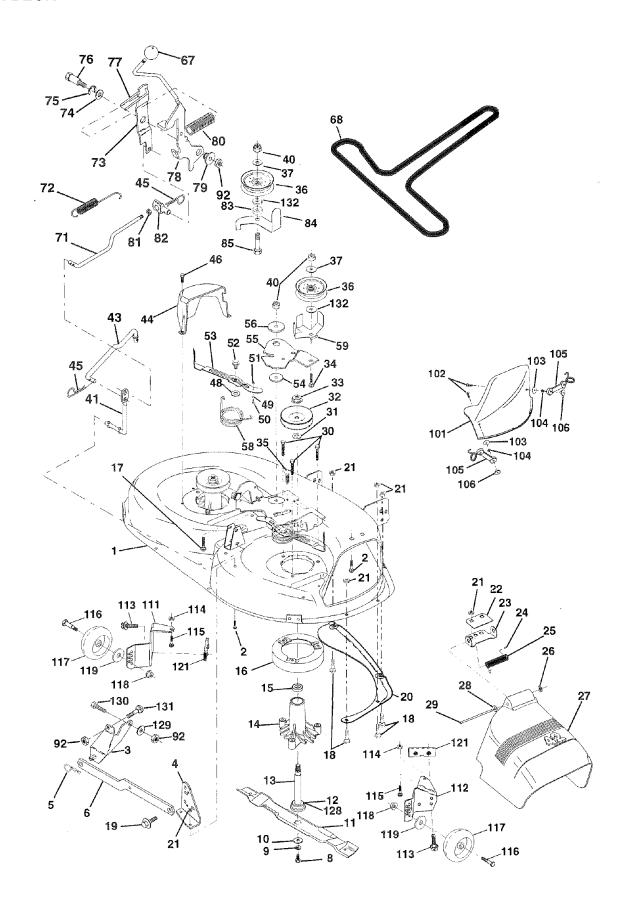
TRACTOR - - MODEL NUMBER 917.259565

MOWER LIFT

KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 11 12 13 15 16 17 18 19 23 24 25 27 28 29 31 32	159460 159471 105767X 12000002 19211621 120183X 125631X 125631X 122365X 139865 139866 STD624008 127218 73350800 130171 73800800 139868 STD624008 110807X 19131016 2876H 76020308 126971X 73350600	Wire Assy., Inner, with Plunger Shaft Asm. Lift Pin Groove E Ring #5133-62 Washer 21/32 x 1 x 21 Ga. Bearing Nylon Grip Handle Fluted Button Plunger Read Link Lift Lh Fixed Length Link Lift Rh Fixed Length Retainer Spring Link Front Nut Jam Hex 1/2-13 Unc Trunnion Blk Zinc Nut Lock W/Wsh 1/2-13 Unc Arm Suspension Rear Retainer Spring Nut Spring Washer 13/32 x 5/8 x 16 Ga. Spring 2-1/8" Pin cotter 3/32 x 1/2 Rod Adj. Lift Nut Hex Jam 3/8-16 Knob Inf. 3/8-16 Trunnion Infin. Height Bearing, Pivot, Lift, Special Nut, Crownlock 3/8-24 Nut Flange Lock
50	110452X	Nut Push

TRACTOR - - MODEL NUMBER 917.259565

MOWER DECK



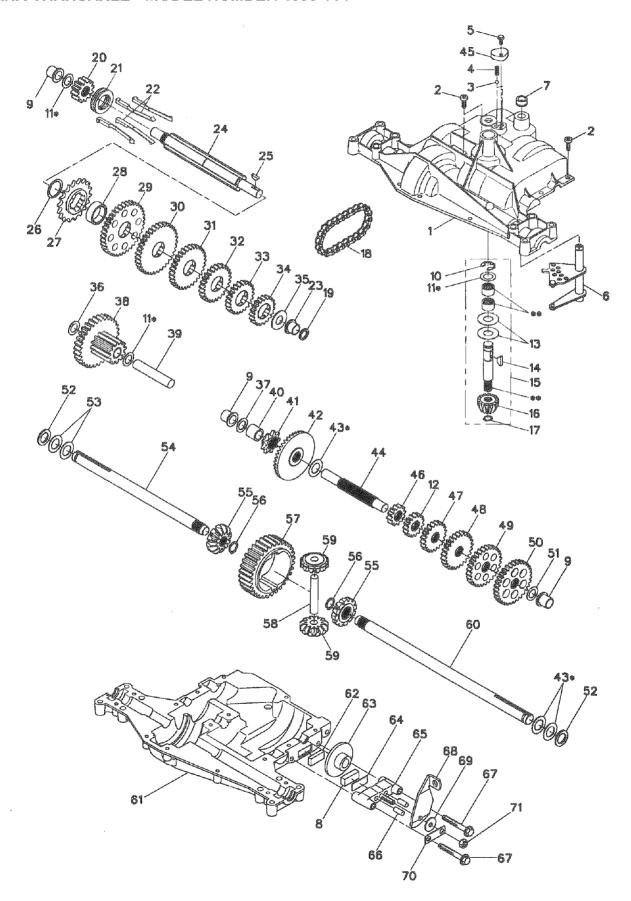
TRACTOR - - MODEL NUMBER 917.259565

MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
NO. 1 2 3 4 5 6 8 9 10 1 12 13 14 15 6 17 18 19 22 12 23 24 25 26 27	_	Mower Housing Bolt Bracket Assembly, Sway Bar, Front Bracket Assembly, Sway Bar Retainer Spring Arm, Suspension, Rear Boit, Fiex 3/8-24 x 1.25 Grade 8 Washer, Lock Washer, Hardened Blade, Mulching Bearing, Ball Shaft Assembly, Mandrel, Vented (Includes Key Number 6) Housing, Mandrel, Vented Bearing, Ball, Mandrel Stripper, Vented Mower Deck Bolt, Carriage 3/8-16 x 1-1/4 Bolt, Carriage 5/16-18 x 5/8 Bolt, Shoulder Baffle, Vortex Nut Crownlock 5/16-18 UNC Stiffener Bracket Bracket, Deflector Cap, Sleeve Spring, Torsion, Deflector Nut, Push Shield, Deflector Washer 11/32 x 5/8 x 16 Gauge	NO. NO. 54 133943 55 155046 56 1220522 58 140086 59 141043 67 149846 68 144200 71 142427 72 131870 73 127847 74 1217482 75 1200002 76 128903 77 127845 78 154809 79 127498 80 153701 81 7335060 82 142028 83 120958X 84 156084 85 7214061 92 STD5414 101 136420 102 7116101 103 1906121 104 STD5511 105 130758	Washer, Hardened Arm, Idler Spacer, Retainer Spring, Torsion Brakes Guard, TUV Idler Knob Custom Oval V-Belt Rod, Clutch, Primary, with Nibs Spring, Return Arm, Clutch, Secondary Washer 25/32 x 1-5/8 x 16 Gauge Ring, Klip Bolt, Shoulder 3/8-16 UNC x 1.44 Keeper, Spring Lever Asm. Clutch Pri Plm STLT Bushing, Large, Brass Spring, Mower Clutch Nut, Hex Jam 3/8-16 Unc Trunnion, Adj. Washer, Sintered Keeper Belt idler Bolt RDHD Sq 3/8-16 UNC x 2-1/4 Nut Mulcher Cover Screw Washer #10 Washer, Lock Latch Assembly, Bagger
29 30 31 32 33 34 35 36 37 40 41 43 44 45 46 48 49 50 51 52	131491 157722 129963 153535 137266 STD533717 133835 131494 19131316 STD541437 133551 140083 140088 STD624003 137729 133944 155066 131340 STD541410 139888 131845X900	Rod, Hinge Screw Thdrol Washer Head Washer, Spacer Pulley, Mandrel Nut, Toplock, Flanged Bolt Fastner, Christmas Tree Pulley, Idler, Flat Washer 13/32 x 13/16 x 16 Gauge Nut Crownlock 3/8-16 UNC Rod, Pivot, with Nibs Rod, Clutch, Secondary, with Nibs Guard, Mandrel, L.H. Retainer Screw, Thd. Roll 1/4-20 x 5/8 Washer, Hardened Roller Assembly, Cam Follower Bolt, Shoulder #10-24 Grade 5 Locknut Bolt, Shoulder 5/16-18 UNC Arm Assembly, Pad, Brake		Nut, Hex, Keps 5/16-18 UNC Bolt, Carriage 5/16 UNC x 1/2 Bolt, Shoulder Wheel, Gauge Nut, Centerlock 3/8-16 Washer 3/8 x 7/8 x 14 Gauge Bracket Washer Felt Washer 13/32 x 13/16 x 12 Ga. Bolt, Fin Hex 3/8-16 UNC x 1 Gr. 5 Bolt, RDHD SQNK 3/8-16 UNC x 1

TRACTOR - - MODEL NUMBER 917.259565

DANA TRANSAXLE - MODEL NUMBER 4360-114

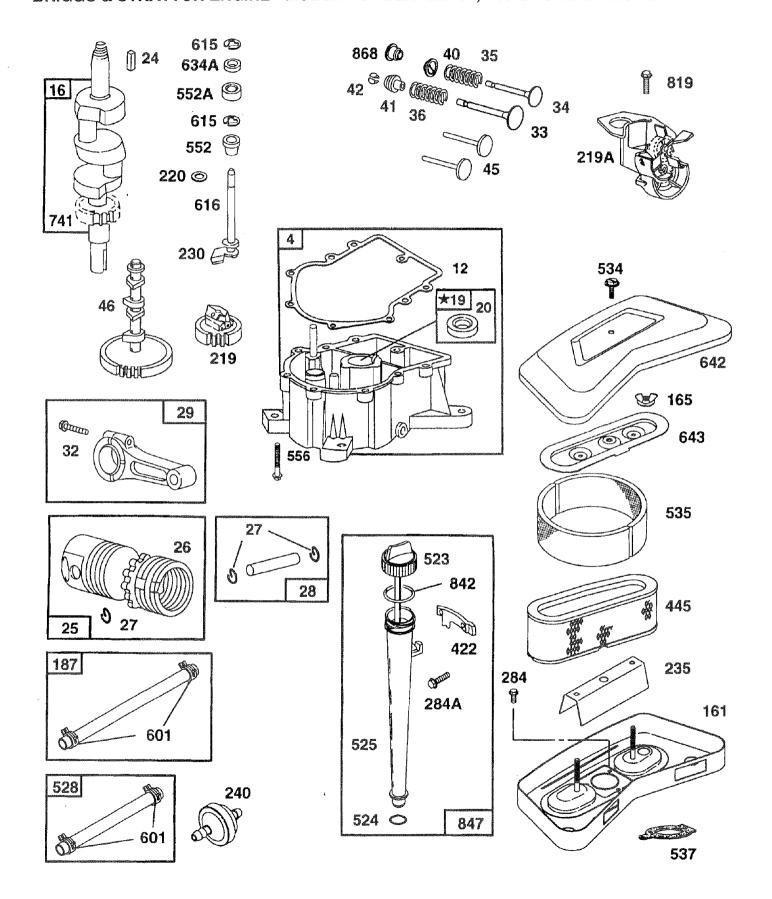


TRACTOR - - MODEL NUMBER 917.259565

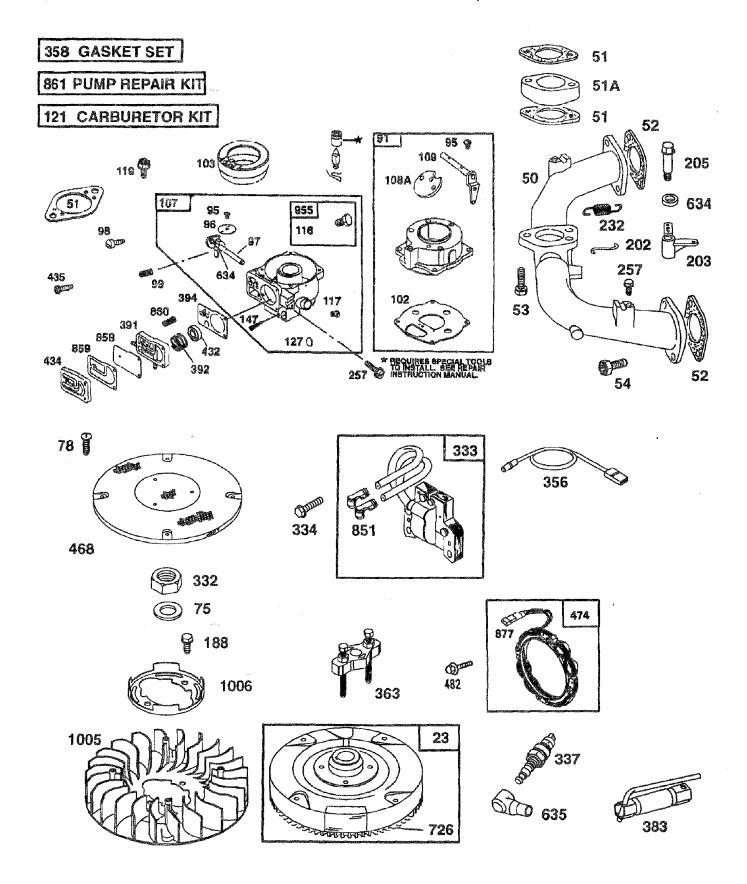
DANA TRANSAXLE - MODEL NUMBER 4360-114

	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	160955	Housing, Upper	37	2231J	Washer, Plain, .632 X 1.00 X .031
2 3	2274J 134400	Screw, Tapping, 1/4-20 X .734 Ball, Detent	38 39	160944 124639X	Assy, Gear, Comb., 12T & 30T Shaft, Idler
4	105904X	Spring, Detent	40	120472X	Spacer, .633 X .87 X .755
5	160940	Screw, Tapping, No. 10-24 X .482	41	105928X	Sprocket, 9T
6	134788	Assy, Kit, Shifter	42	106605X	Gear, Bevel, 42T
7	108727X	V-Ring	43	134394	Assy, Kit, Shirn, .750 Shaft
8	120951X	Puck, Friction	44	120473X	Shaft, Drive
9	148266	Bearing, Flange	45	160942	Cover, Detent
10	2225J	Ring, Retaining	46	142678	Gear, Spur, 12T
11	134793	Assy, Kit, Shim, .625 Shaft	47	124641X	Gear, Spur, 20T
12	143697	Gear, Spur, 15T	48	106589X	Gear, Spur, 25T
13	120415X	Washer, Plain, .632 X 1.38 X .046	49	120408X	Gear, Spur, 28T
14	142674	Key, Woodruff, No. 9	50	105937X	Gear, Spur, 31T
15	106846X	Assy, Kit, Input Shaft	51	2226J	Washer, Plain, .632 X 1.00 X .060
16	106095X	Pinion, Bevel, 14T	52	134401	Washer, Neoprene
17	105909X	Ring, Retaining	53	2264J	Washer, Plain, .758 X 1.25 X .031
18	105910X	Chain, 24 Pitches	54	160946	Axle, LH
19	148269	Seal, Oil	55 56	160947 160948	Gear, Miter, 12T, Splined
20	160943 138246	Gear, Spur, 12T	57	110071X	Ring, Retaining Gear, Spur, 32T
21 22	138238	Collar, Clutch	57 58	120952X	Shaft, Cross
23	148268	Assy, Kit, Clutch Keys Bearing, Flange	59	160949	Gear, Miter, 12T, Idler
24	143673	Shaft, Intermediate	60	160950	Axle, RH
25	2244J	Key, Woodruff, No. 61	61	160951	Housing, Lower
26	105916X	Ring, Retaining		120961X	Puck, Friction
27	120470X	Sprocket, 18T		7294J	Disc, Brake
<u>28</u>	110070X	Spacer, 1.131 X 1.45 X .494	64	108989X	Spacer, Brake Puck
29	142677	Gear, Spur, 37T	65	160952	Jaw, Brake
30	142681	Gear, Spur, 35T	66	120954X	Pin, Dowel
31	124644X	Gear, Spur, 30T	67	160953	Screw, Tapping, 5/16-18 X 2.35
32	108980X	Gear, Spur, 25T	68	138244	Lever, Actuating
33	120406X	Gear, Spur, 22T	69	108996X	Washer, Plain, .321 X 1.00 X .055
34	134796	Gear, Spur, 19T		160954	Bracket, Anti-Rotation
35	105925X	Washer, Plain, .640 X 1.37 X .061	71	73810500	Nut, Lock, 5/16-24
36	2228J	Washer, Plain, .632 X 1.00 X .046	72	120416X	Grease

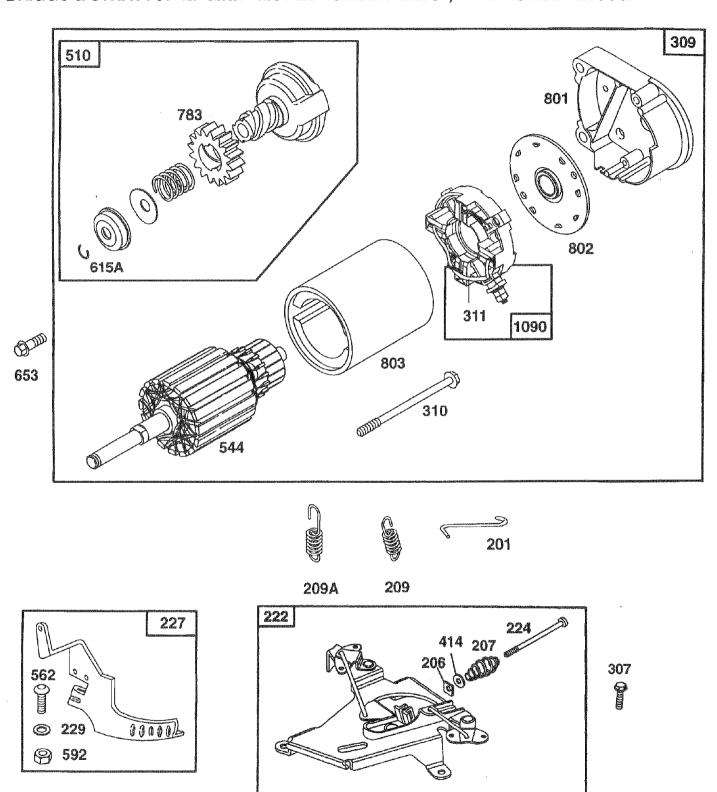
TRACTOR - - MODEL NUMBER 917.259565 BRIGGS & STRATTON ENGINE - MODEL NUMBER 42E707, TYPE NUMBER 2631-E1



TRACTOR - - MODEL NUMBER 917.259565 BRIGGS & STRATTON ENGINE - MODEL NUMBER 42E707, TYPE NUMBER 2631-E1

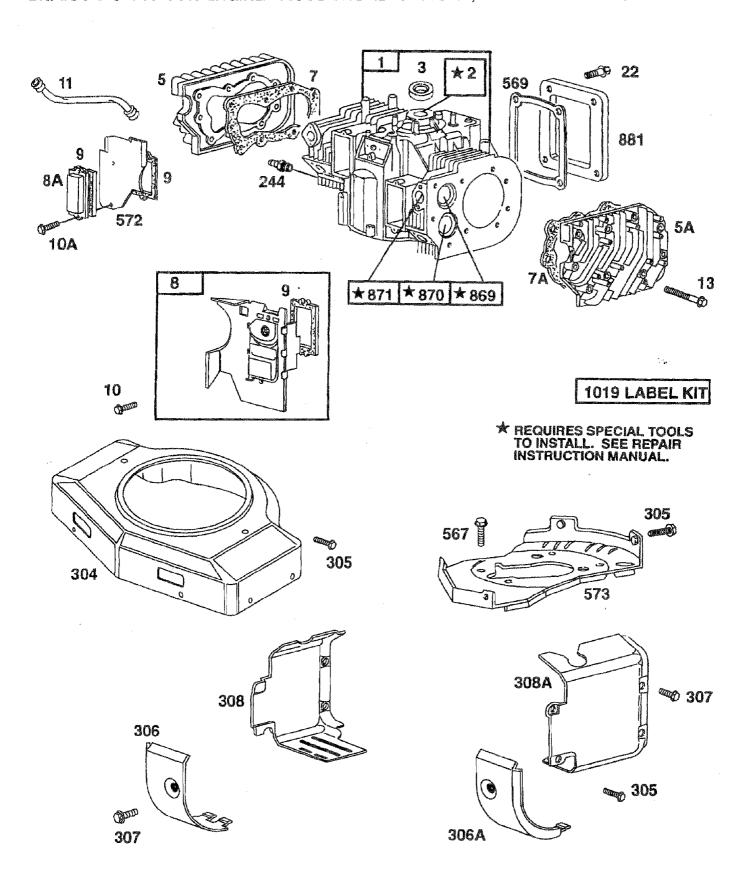


TRACTOR - - MODEL NUMBER 917.259565 BRIGGS & STRATTON ENGINE - MODEL NUMBER 42E707, TYPE NUMBER 2631-E1



TRACTOR - - MODEL NUMBER 917.259565

BRIGGS & STRATTON ENGINE - MODEL NUMBER 42E707, TYPE NUMBER 2631-E1



TRACTOR - - MODEL NUMBER 917.259565

BRIGGS & STRATTON ENGINE - MODEL NUMBER 42E707, TYPE NUMBER 2631-E1

KEY PART		KEY PART	
NO. NO.	DESCRIPTION	NO. NO.	DESCRIPTION
1 497074	Cylinder Assembly	54 93208	Screw, Phillips
2 399265	Bushing	75 222511	Washer, Spring
3 391086	* Seal, Oil	78 95039 91 499281	Screw, Hex
4 493304	Sump, Engine	91 499281 95 93499	Body Assembly, Upper Screw, Sems
5 493457	Head, Cylinder #1	96 221939	Valve, Throttle
5A 493458	Head, Cylinder #2	97 499172	Shaft, Throttle
7 271867	* Gasket, Cylinder Head #1	98 91920	Screw, Fillister Head
7A 271868	* Gasket, Cylinder Head #2	99 26157	Spring, Throttle Adjust
8 495754 8A 222892	Breather Assembly #1 Cover, Breather Cylinder #2	102 271607	** Gasket, Carburetor Body
UA 222032	(Used Only on Key #572,	103 298514	Float, Carburetor
	Air Baffle with Holes for Mounting)	104 231435	** Pin, Float Hinge
9 27803	* Gasket, Breather	105 394682	** Valve, Needle
10 94382	Screw, Sems	107 499655	Body Assembly, Lower
10A 94830	Screw, Sems	108 225373	Valve, Choke
11 280225	Tube, Breather	109 392673	Shaft, Choke
12 273208	* Gasket, Crankcase, .015" Thick	116 280474	* O-Ring
271188	* Gasket, Crankcase, .005" Thick	117 232018 232022	Jet, Needle Valve, Fixed Jet, Needle Valve, Fixed,
271189	* Gasket, Crankcase, .009" Thick	232022	High Altitude
13 94565	Screw, Cylinder Head	119 94152	Screw, Hex Head
15 94239	Plug, Oil Drain	121 491539	Carburetor Kit
16 394028	Crankshaft	125 19306	Carburetor
94196 19 399264	Timing Gear Key Bushing	127 223472	** Plug, Welch
20 291675	* Seal, Oil	161 496599	Base, Air Cleaner
22 94724	Screw, Sems	165 94289	Nut, Wing
23 491180	Flywheel	187 299146	Line, Fuel, 28" Long (Cut to Suit)
24 222698	Key, Flywheel	188 94627	Screw
25 498584	Piston Assembly, Standard Size	201 262683	Link
498585	Piston Assembly, .010" Oversize	202 262684	Link
498586	Piston Assembly, .020" Oversize	203 280997 205 93971	Crank, Bell Screw, Hex Head
498587	Piston Assembly, .030" Oversize	205 93971	Nut
26 394959	Ring Set, Standard Size	207 262337	Spring, Control, Rod
394960	Ring Set, .010" Oversize	209 262352	Spring, Governor
394961 394962	Ring Set, .020" Oversize Ring Set, .030" Oversize	209A 261563	Spring, Governor Idle
27 263129	Lock, Piston Pin	219 394348	Gear, Governor
28 498319	Pin, Piston, Standard Size	219A 393415	Oil Slinger
391286	Pin, Piston, .005" Oversize	220 222773	Washer, Thrust
29 394306	Rod, Connecting, Standard Size	222 491282	Bracket, Control
397158	Rod, Connecting, .020" Undersize	224 94297	Screw, Torx®
32 94671	Screw, Connecting Rod	* Included in (Gasket Set (495868)
33 390420	Valve, Exhaust	meladea in c	dasket det (490000)
34 261528	Valve, Intake	** Included in 0	Carburetor Kit (491539)
35 65906	Spring, Valve, Intake	11.3.444	
36 26828 40 221596	Spring, Valve, Exhaust Retainer, Valve, Intake	*** Included in (Carburetor Kit (491539),
41 292260	Retainer, Valve, Intake Retainer, Valve, Exhaust	and Pump F	Repair Kit (393397)
42 494553	Keeper, Valve		
45 261368	Tappet, Valve		Gasket Set (495868),
46 214484	Gear, Cam	and Carbure	etor Kit (491539)
50 213290	Manifold, Intake	MOTE: All access	anont dimensions given in LLC inches
51 271412	**** Gasket, Carburetor Mounting		onent dimensions given in U.S. inches
51A 281412	Spacer, Carburetor	1 inch = 2	O.4 Anti
52 , 270884	* Gasket, Intake Manifold Mounting		
53 93970	Screw, Hex Head,		
	Carburetor to Manifold		\

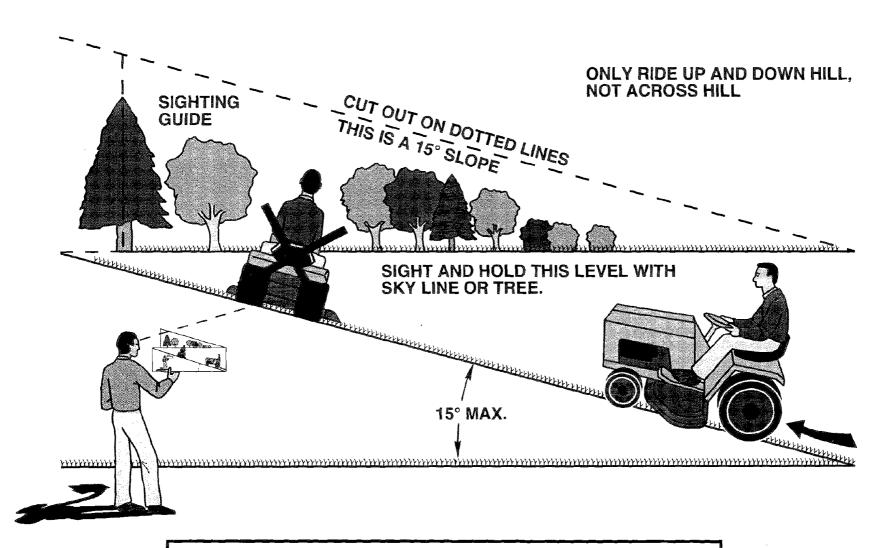
TRACTOR - - MODEL NUMBER 917.259565

BRIGGS & STRATTON ENGINE - MODEL NUMBER 42E707, TYPE NUMBER 2631-E1

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
227 491297 229 62199	Lever Assembly, Governor Washer	556 93585 562 93853	Screw, Hex Head Bolt, Governor Lever
230 223882	Washer, Governor Crank, Inside	567 94811	Screw, Hex Head, Back Plate to Cylinder
235 224995 240 394358	Shield, Fuel Spray Filter, Fuel	569 272645	* Gasket, Base
244 230318	Connector, Fuel Line	572 224816	Baffle, Air, Cylinder #2
257 93897	Screw, Sems	573 491304	Plate, Back
284 94674	Screw, Hex Head	592 92278 601 93053	Nut, Hex. Clamp, Hose
284A 94882	Screw, Hex Head	615 94296	Retainer, E-Ring
304 495469 305 94786	Housing, Blower, Red Screw, Sems	615A 263080	Retainer
306 222846	Shield, Cylinder	616 491530	Crank, Governor
306A 223734	Shield, Cylinder	634 271013	** Washer, Throttle Shaft * Seal, Governor Shaft
307 94930	Screw, Self-Tapping	634A 491287 635 66538	Boot, Spark Plug
308 224774 308A 224775	Cover, Air Guide Cover, Air Guide	642 225008	Cover, Air Cleaner
309 497596	Motor, Starter	643 496700	Plate, Air Cleaner
310 94003	Bolt, Thru	653 93585	Screw, Hex Head
311 497608	Brush Set	726 391362	Gear, Ring (Includes Mounting Parts)
332 230674 333 394891	Nut, Hex	741 262989	Gear, Timing
334 94731	Armature, Magneto Screw, Sems	783 280104	Gear, Starter
337 802592	Plug, Spark	801 394860	Cap, Drive
35 6 4 94705	Wire, Stop	802 497607	Cap, End
358 495868	Gasket Set	803 497604 819 94675	Housing, Starter Screw, Hex Head
363 19203 383 89838	Flywheel Puller Wrench, Spark Plug	842 270920	* Seal, Cap
391 280197	Body, Pump	847 495715	Tube Assembly, Oil
392 261395	*** Spring, Diaphragm	851 493880	Terminal, Cable
394 272638	*** Diaphragm, Carburetor	858 270989 859 271025	*** Diaphragm, Carburetor *** Gasket, Pump
414 220680 422 222875	Washer Bracket Oil Fill		*** Spring, Diaphragm
432 221377	Bracket, Oil Fill *** Cap, Spring	861 393397	Repair Kit, Pump
434 223688	Cover, Diaphragm	868 497212	Seal, Valve
435 93829	Screw, Diaphragm Cover	869 261463	Seat, Valve, Intake
445 394019	Filter, Air	870 213316 871 261961	Seat, Valve, Exhaust Bushing, Guide (Exhaust Only)
468 497908 474 393474	Screen, Rotating Alternator	231218	Bushing, Guide (Intake, Brass)
482 93621	Screw,	877 393456	Wire, Alternator
510 497606	Drive, Starter	881 495901	Plate, Cover
523 494947	Cap, Oil Fill	955 397882 1005 281053	Plug and Seal, Solenoid Fan, Flywheel
524 271157 525 49 53 48	* Seal, Fill Tube Tube, Oil Fill (Includes Seals	1005 224901	Retainer, Fan
528 393815	Hose, Vacuum	1019 496726	Label Kit
534 94823	Screw, Air Cleaner	1090 497605	Retainer, Brush
535 272490	Filter, Air	* Included in a	Gasket Set (495868)
537 271411	**** Gasket, Air Cleaner Armature, Starter	Included in	Gasket Set (433000)
544 497603 552 262332	Lower Bushing, Governor	** Included in	Carburetor Kit (491539)
552A 262331	Upper Bushing, Governor	و الشاسيد	O
		*** Included in and Pump f	Carburetor Kit (491539), Repair Kit (393397)
a ^r			Gasket Set (495868), etor Kit (491539)

SERVICE NOTES

SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION





Operate your Tractor up and down the face of slopes (not greater than 15°), never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

SEARS

OWNER'S MANUAL

MODEL NO. 917.259565

IF YOU NEED REPAIR SERVICE OR PARTS:

FOR REPAIR SERVICE, CALL THIS TOLL FREE NUMBER:

1-800-4-REPAIR (1-800-473-7247)

FOR REPLACEMENT PARTS INFORMATION AND ORDERING, CALL THIS TOLL FREE NUMBER:

1-800-FON-PART (1-800-366-7278)

FOR CONSUMER ASSISTANCE HOT LINE, CALL THIS TOLL FREE NUMBER:

1-800-659-5917

CRAFTSMAN®

19.5 HP ELECTRIC START 42" MOWER 6 SPEED TRANSAXLE LAWN TRACTOR

Each tractor has its own model number. Each engine has its own model number.

The model number for your tractor will be found on the model plate located under the seat.

The model number for your engine will be found on the blower housing of the engine.

All parts listed herein may be ordered from any Sears, Roebuck and Co. Service Center/Department and most Retail Stores.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- PRODUCT TRACTOR
- MODEL NUMBER 917.259565
- ENGINE MODEL NO. 42E707-2631-E1
- PART NUMBER
- PART DESCRIPTION

Your Sears merchandise has added value when you consider Sears has service units nationwide staffed with Sears trained technicians... professional technicians specifically trained to insure that we meet our pledge to you, we service what we sell.

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