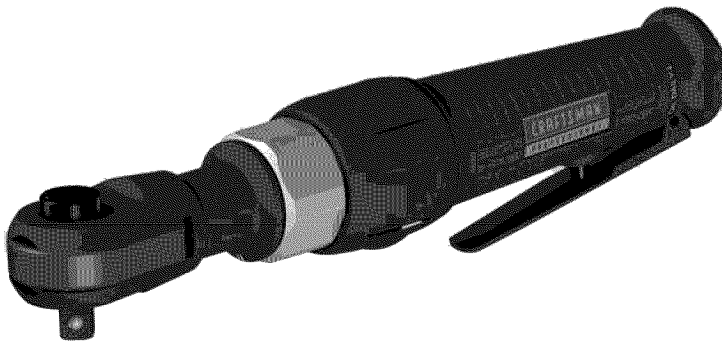




Owner's Manual  
Model No. 875.199340

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## 3/8-in. Ratchet Wrench



### Unpacking

When unpacking this product, carefully inspect for any damage that may have occurred during transit. Make sure any loose fittings, bolts, etc. are tightened before putting this product into service.

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**WARNING:** Please read and save these safety and operating instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Retain instructions for future reference.

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**Features & Benefits**

The Craftsman Model 875.199340 3/8-in. Drive ratchet wrench is designed for applications such as automotive repair, general assembly, transmission teardown and maintenance. Features a unique variable speed throttle that allows precise control of the speed and power of the tool. Insulated "soft touch" grip for maximum comfort. Extra heavy duty ratchet head designed for the true professional.

**Specifications**

Drive size ..... 3/8"  
 Free speed (No Load) ..... 180 RPM  
 Max Torque ..... 70 ft. lbs.  
 Weight ..... 2.6 lbs.  
 Overall length ..... 10-1/8"  
 Average air consumption ..... 4.5 CFM  
 Recommended hose size ..... 3/8" I.D.  
 Air inlet ..... 1/4" NPT  
 Maximum Air Pressure ..... 90 PSI

**Warranty**

**ONE YEAR FULL WARRANTY ON CRAFTSMAN PROFESSIONAL TOOL**

If this Craftsman tool fails to give complete satisfaction within one year from the date of purchase, RETURN IT TO ANY SEARS STORE OR PARTS & REPAIR CENTER OR OTHER CRAFTSMAN OUTLET IN THE UNITED STATES FOR FREE REPAIR (or replacement if repair proves impossible).

This warranty does not include expendable parts, such as lamps, batteries, bits or blades.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

**Sears, Roebuck and Co.,  
 Hoffman Estates, IL 60179**

**Min. Compressor Requirements**

**Light Use - 17 Gallon**  
**Typical Use - 26 Gallon**  
**Heavy Use - 33 Gallon Professional**

**Important Safety Instructions**

**Read Operating Instructions**

Please become familiar with all the instructions and warnings before operating any pneumatic tool.

**Always Wear Approved Eye Protection**

Impact resistant eye protection should meet or exceed the standards set forth in ANSI Z87.1, Occupational and Educational Eye and Face Protection. Look for marking Z87.1 on your eye protection to ensure that it is an approved style.

**Hearing Protection is Recommended**

Hearing protection should be used when the noise level exposure equals or exceeds an 8 hour time-weighted average sound level of 85dBA. Process noise, reflective surfaces, other tools being operated nearby, all add to the noise level in a given work area. If you are unable to determine your noise level exposure, we recommend the use of hearing protection.

**Avoid Prolonged Exposure to Vibration**

Pneumatic tools can vibrate during use. Prolonged exposure to vibration or very repetitive hand and arm movements can cause injury. Discontinue the use of any tool if you experience tingling, numbness, discomfort or pain in your hands or arms. You should consult your physician before resuming use of tool.

**90 PSI Maximum**

This tool is designed to operate at an air pressure of 90 pounds per square inch gauge pressure (90 PSI) maximum, at the tool. Use of higher air pressure can, and may cause injury. Also, the use of higher air pressure places the internal components under loads and stresses they were not designed for, causing premature tool failure.



**California Prop 65**  
*Some dust created by power sanding, sawing, grinding, drilling and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:*

*Lead from lead based paint, crystalline silica from bricks and cement and other masonry products, arsenic and chromium from chemically-treated lumber.*

*Your risk from those exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as dust masks that are specifically designed to filter out microscopic particles.*

Disconnect the air tool from air supply before changing tools or attachments, servicing and during non-operation.

**Do not wear loose fitting clothing,** scarves, or neck ties in work area. Loose clothing may become caught in moving parts and result in serious personal injury.

**Do not wear jewelry when operating any tool.** Jewelry may become caught in moving parts and result in serious personal injury.

**Do not depress trigger** when connecting the air supply hose.

**Never trigger the tool** when not applied to a work object.

**Attachments must be securely attached.** Loose attachments can cause serious injury.

**Protect air lines from damage or puncture.**

**Never point an air tool at oneself** or any other person. Serious injury could occur.

**Check air hoses for weak or worn conditions** before each use. Make sure all connections are secure.

**CAUTION**

Release all pressure from the system before attempting to install, service, relocate or perform any maintenance.

Keep all nuts, bolts and screws tight and ensure equipment is in safe working condition.

**WARNING**

*Use attachments designed for use with air powered tool. Always examine accessories before mounting for chips, cracks, or signs of damage.*

Never use mounted points or other accessories that have been dropped or exposed to water, solvent or extreme temperature changes. It is a good practice to operate the tool in a protected enclosure for one minute after mounting any accessory.

**WARNING**

*Always use accessories with an RPM rating that meets or exceeds the tool RPM rating.*

**WARNING**

*Never carry a tool by the hose or pull the hose to move the tool or a compressor. Keep hoses away from heat, oil and sharp edges. Replace any hose that is damaged, weak or worn.*

**WARNING**



*Inhalation hazard: Abrasive tools, such as grinders, sanders and cut-off tools generate dust and abrasive materials which can be harmful to human lungs and respiratory system. Always wear MSHA/NIOSH approved, properly fitting face mask or respirator when using such tools.*

*Some materials such as adhesives and tar, contain chemicals whose vapors could cause serious injury with prolonged exposure. Always work in a clean, dry, well ventilated area.*

**WARNING**



*Tools which contain moving elements, or drive other moving tools, such as grinding wheels, sockets, sanding discs, etc., can become entangled in hair, clothing, jewelry and other loose objects, resulting in severe injury.*

*Never wear loose fitting apparel which contains loose straps or ties, that could become tangled in moving parts of the tool. Remove any jewelry, watches, etc., which might become caught by the tool. Keep hands away from moving parts. Tie up or cover long hair.*

**WARNING**

*Improperly maintained tools and accessories can cause serious injury. Maintain the tool with care. A properly maintained tool, with sharp cutting edges, reduces the risk of binding and is easier to control.*

*There is a risk of bursting if the tool is damaged. Check for misalignment or binding of moving parts, breakage of parts and any other condition that affects the tool's operation. If damaged, have the tool serviced before using.*

**WARNING**

*Tools which cut, shear, drill, staple, punch, chisel, etc. are capable of causing serious injury. Keep the working part of the tool away from hands and body.*

**WARNING**

*After an air tool has been lubricated, oil will discharge through the exhaust port during the first few seconds of operation. Thus, the exhaust port must be covered with a towel before applying air pressure.*

**WARNING**

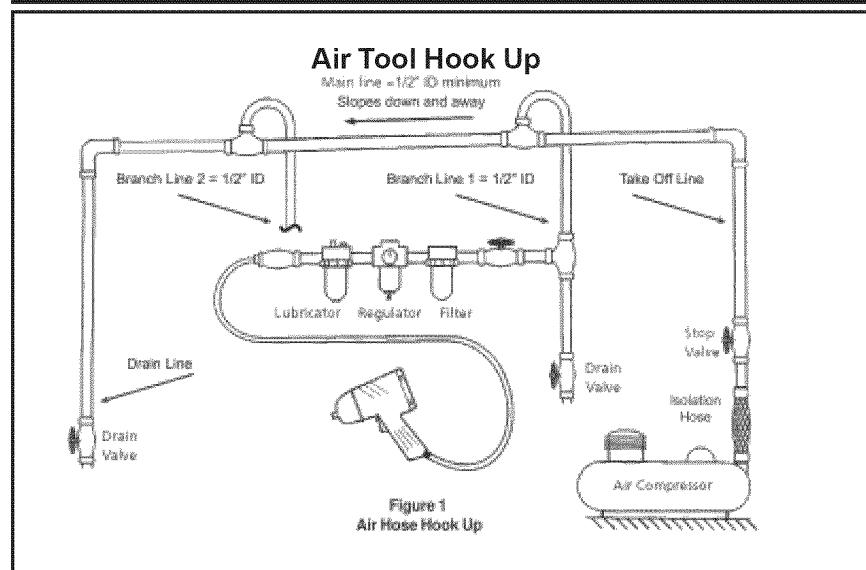
*Always make sure that tool accessories meet or exceed the tools recommended output.*

**WARNING**

*Disconnect tool from air supply before servicing or changing sockets.*

**WARNING**

*When tightening, do not torque down the nuts or bolts with the ratchet as typically done with a hand wrench. This can damage the tool by breaking parts in the ratchet mechanism.*



### Pre-Operation / Installation

Before the tool is connected to the air supply, clear the air hose of accumulated dust and moisture by running air freely through the air hose for 5-10 seconds.

#### Air Hoses for your Air Tools

Figure 1 illustrates a recommended air hose hook up.

A 3/8 inch ID air hose is required up to a length of 25 feet. A 3/8 inch ID hose longer than 25 feet will cause a pressure drop and may impede performance. If more length is required, a 1/2 inch ID air hose is recommended. Be sure all hoses and fittings are the correct size and correctly secured before using the tool.

Never carry a tool by the hose or pull the hose to move the tool or a compressor. Keep hoses away from heat, oil and sharp edges. Replace any hose that is damaged, weak or worn.

#### Small (home) shop hard piping:

A piping diagram for a typical home shop is shown. Some helpful tips are:

- Always use hoses and pipes rated for higher pressure than your system will encounter.
- Never use PVC pipes for compressed air piping systems as explosion and serious injury may result.
- The connection from the compressor to the initial take-off hard pipe must

be a flexible hose in order to isolate movement of the compressor.

- Route the initial take-off line (pipe) as straight up the shop wall and as high as possible. This will help minimize water leaving the compressor and traveling through system.
- Slope the main lines down at least 3/4 inch per 10 feet of pipe away from air compressor; this will draw the condensate with the flow of air and away from the compressor.
- Place the first drop as far from the compressor as the size of your shop will allow (50 feet is optimal, although unrealistic for a small shop). The further the drop, the more that condensation can occur, and the drier the air will be when it reaches the water separator.

- In order to reduce the amount of water and contaminants that get into the water separator, install the take-off line on the top of the main air supply line for each air drop.
- A Drain line should be placed at the end of the main line for condensate drainage.
- Drain valves should be placed at the end of branch lines and the drain line, and drained daily.

### Operation

The Craftsman 3/8" Drive Ratchet Wrench is designed to operate on 90 PSIG. Lower pressure (below 90 PSI) will reduce performance of the tool while higher air pressure (over 90 PSI) raises the performance of the tool beyond its rated capacity and could cause serious damage to tool and user.

#### Speed Adjustment

The ratchet should never be used to set the torque. Use a torque wrench to set the torque.

### **WARNING**

**When tightening, do not torque down the nuts or bolts with the ratchet as typically done with a hand wrench. This can damage the tool by breaking parts in the ratchet mechanism.**

**Maintenance**

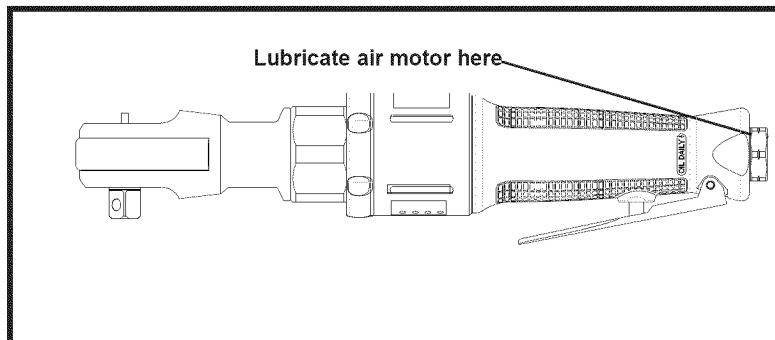
**Lubrication**

An in-line filter-regulator-lubricator (fig 1) is recommended as it increases tool life and keeps the tool in sustained operation. The in-line lubricator should be regularly checked and filled with air tool oil. Proper adjustment of the in-line lubricator is performed by placing a sheet of paper next to the tools exhaust ports and holding the throttle open approximately 30 seconds. The lubricator is properly set when a light stain of oil collects on the paper.

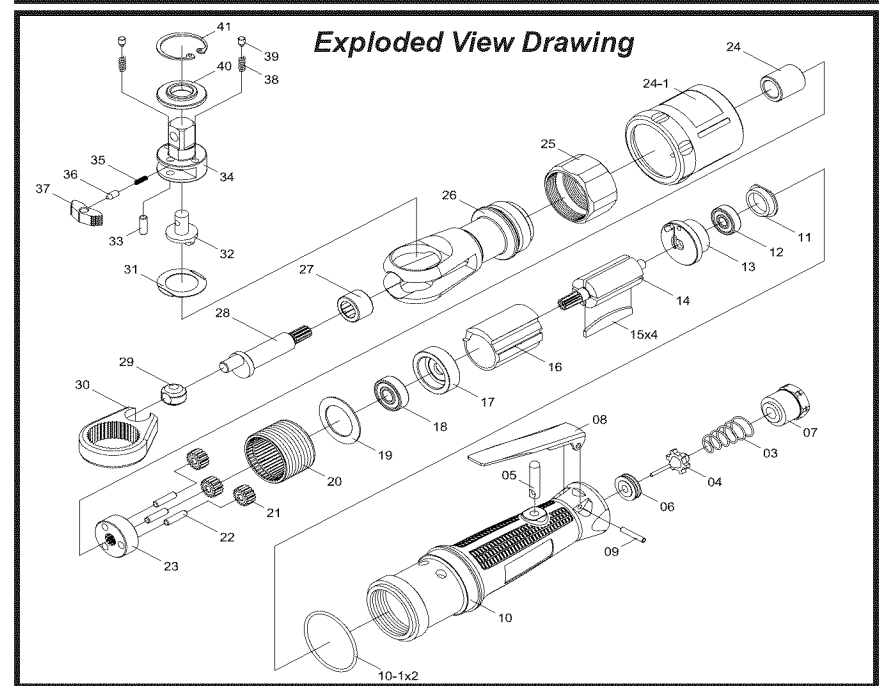
Excessive amounts of oil should be avoided. In the event that it becomes necessary to store the tool for an extended period of time (overnight, weekend, etc.), it should receive a generous amount of lubrication through the air inlet (**Figure 3**). The tool should be run for approximately 30 seconds to ensure oil has been evenly distributed throughout the tool. The tool should be stored in a clean and dry environment.

**Recommended Lubricants**

Use air tool oil or any other high grade turbine oil containing moisture absorbent, rust inhibitors, metal wetting agents and an EP (extreme pressure) additive. See **Figure 3** for location/air inlet.



**Figure 3**



**Parts List**

Ref. No.	Part No.	Description	Qty	Ref. No.	Part No.	Description	Qty
3	03807-03	THROTTLE VALVE SPRING	1	23	0243-00302	GEAR PLATE	1
4	03807-04	THROTTLE VALVE	1	24	0141-00602	BUSHING	1
5	03807-05	VALVE STEM	1	24-1	03807-24-1	EXHAUST	1
6	03807-06	THROTTLE VALVE SEAT	1	25	03807-25	CLAMP NUT	1
7	03807-07	AIR INLET BUSHING	1	26	03807-26	RATCHET HOUSING	1
8	03807-08	THROTTLE LEVER	1	27	0149-00100	NEEDLE BEARING	1
9	03807-09	SPRING PIN	1	28	0111-00804	CRANK SHAFT	1
10	03807-10	HANDLE	1	29	0211-01202	DRIVE BUSHING	1
10-1	0145-00304	EXHAUST DEFLECTOR SEAL	2	30	03807-30	RATCHET YOKE	1
11	0220-00001	BEARING CAP	1	31	0112-01303	WASHER	1
12	0145-00105	BALL BEARING	1	32	0411-0110301	REVERSE BUTTON	1
13	03807-13	REAR END PLATE	1	33	0111-00407	PAWL PIVOT	1
14	03807-14	ROTOR	1	34	0510-003041	RATCHET ANVIL	1
15	03807-15	ROTOR BLADE	4	35	0113-00314	SPRING	1
16	03807-16	CYLINDER	1	36	0211-00302	SPRING CAP	1
17	03807-17	FRONT END PLATE	1	37	0242-00101	RATCHET PAWL	1
18	0140-00101	BALL BEARING	1	38	03807-38	FRICITION SPRING	2
19	0212-01204	WASHER	1	39	03807-39	STEEL POST	1
20	0442-00202	INTERNAL GEAR	1	40	0311-01004	THRUST WASHER	1
21	0141-00202	PLANET GEAR	3	41	0113-00602	RETAINING RING	1
22	0111-00406	GEAR PIVOT	3				

**Troubleshooting**

Tool runs slow or will not operate.	1. Grit or gum in tool	1. Flush the tool with air tool oil, gum solvent, or an equal mixture of SAE 10 motor oil and kerosene. Lubricate the tool after cleaning.
	2. No oil in tool	2. Lubricate the tool according to the lubrication instructions in this manual.
	3. Low air pressure	3a. Adjust the regulator on the tool to the maximum setting (If applicable).
		3b. Adjust the compressor regulator to tool maximum while the tool is running free.
	4. Air hose leaks	4. Tighten and seal hose fittings if leaks are found.
5. Pressure drops	5a. Be sure the hose is the proper size. Long hoses or tools using large volumes of air may require a hose with an I.D. of 1/2" or larger depending on the total length of the hose.	
	5b. Do not use multiple number of hoses connected together with quick connect fittings. This causes additional pressure drops and reduces the tool power. Directly connect the hoses together.	

Moisture blowing out of tool	1. Water in tank	1. Drain tank. (See air compressor manual). Oil tool and run until no water is evident. Oil tool again and run 1-2 seconds.
	2. Water in the air lines/hoses	2a. Install a water separator/filter. NOTE: Separators only work properly when the air passing through the separator is cool. Locate the separator/filter as far as possible from the compressor.
		2b. Install an air dryer.
	2c. Anytime water enters the tool, the tool should be oiled immediately.	

**Troubleshooting**

Ratchet mechanism slips or will not loosen	Ratchet mechanism is dirty	1a. Clean mechanism with air tool oil 1b. Replace worn mechanism
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**Notes:**