

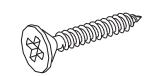
Thank you for purchasing the **Puzzle Desk**. This page lists all the contents included in the box. Please take time to identify the hardware as well as the individual components of this product. As you unpack and prepare for assembly, place the contents on a carpeted or padded area to protect them from damage.

Note: 2 people are required to safely assemble this product.

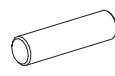
## HARDWARE



2 - bolts



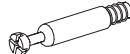
2 - catch screws



76 - wood dowels



2 - pull bolts



39 - cam screws



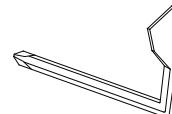
39 - cams



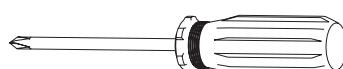
39 - cams covers

Missing hardware? Please call **800.606.6387** for replacements.

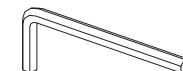
## TOOLS REQUIRED



screwdriver (included)



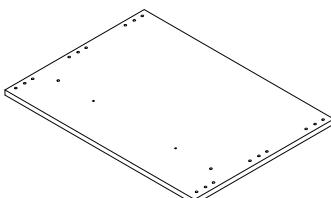
phillips head screwdriver



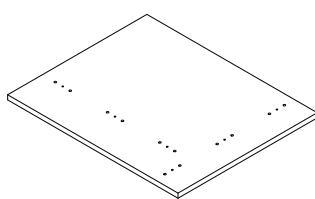
allen wrench (included)

(We recommend the use of hand tools instead of power tools)

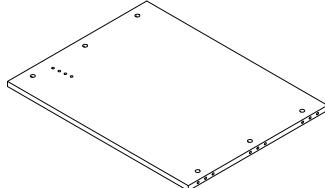
## COMPONENTS



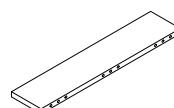
1 - desktop



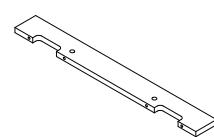
1 - desk right side panel



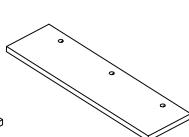
1 - desk shelf



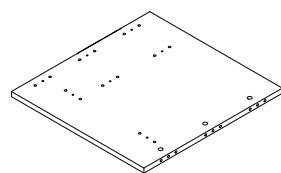
1 - desk left side panel



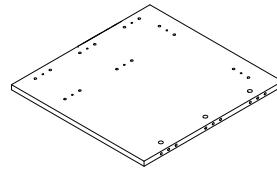
1 - crossbar



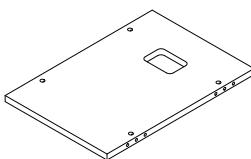
1 - support



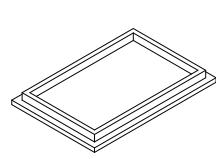
2 - side panels (1 left, 1 right)



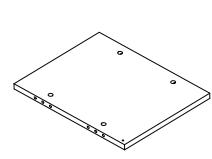
1 - top panel



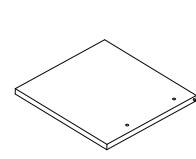
1 - back panel



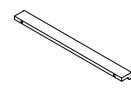
1 - bottom panel



1 - shelf



1 - door front

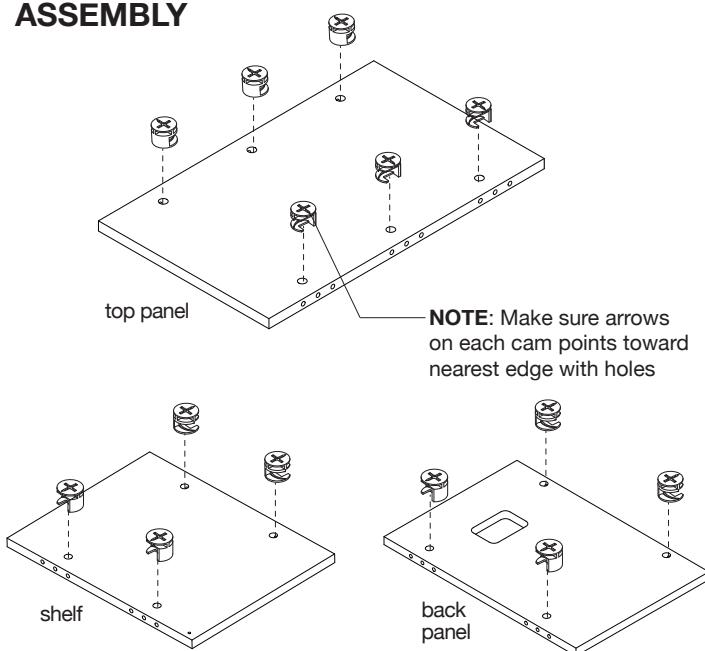


1 - pull



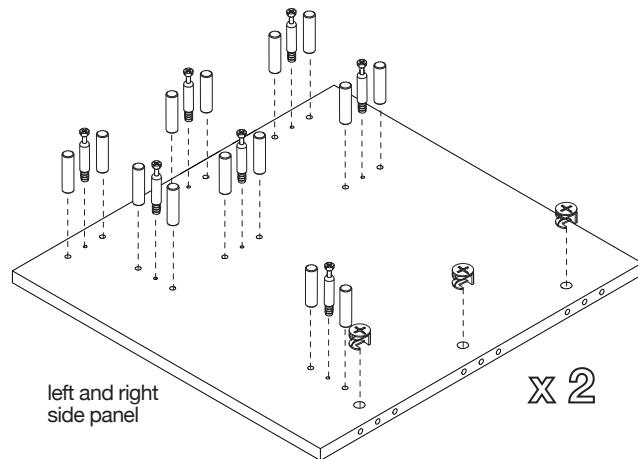
1 - magnetic catch

## ASSEMBLY

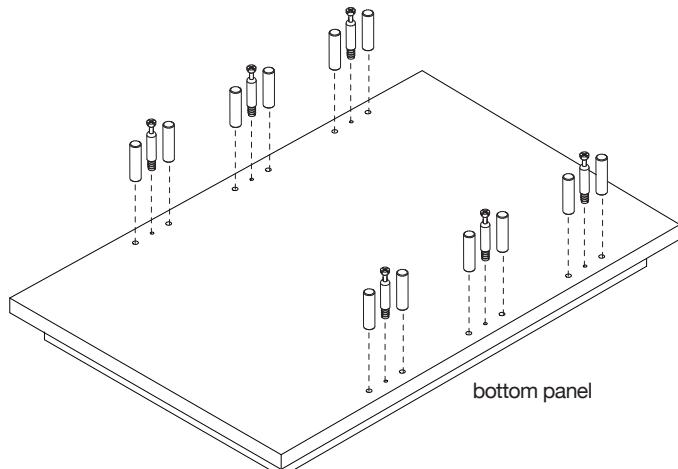


1 Insert 6 **cams** into **top panel**, 4 **cams** into **shelf** and 4 **cams** into **back panel** as shown. Make sure arrows on each cam points toward nearest edge with holes.

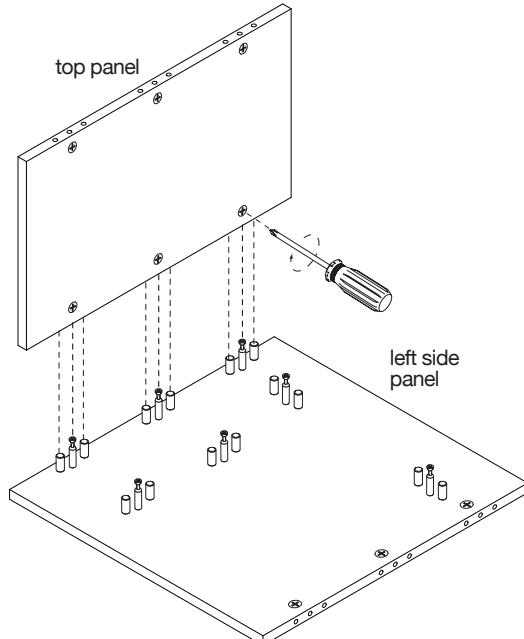
**NOTE:** Do not over tighten the cam screws



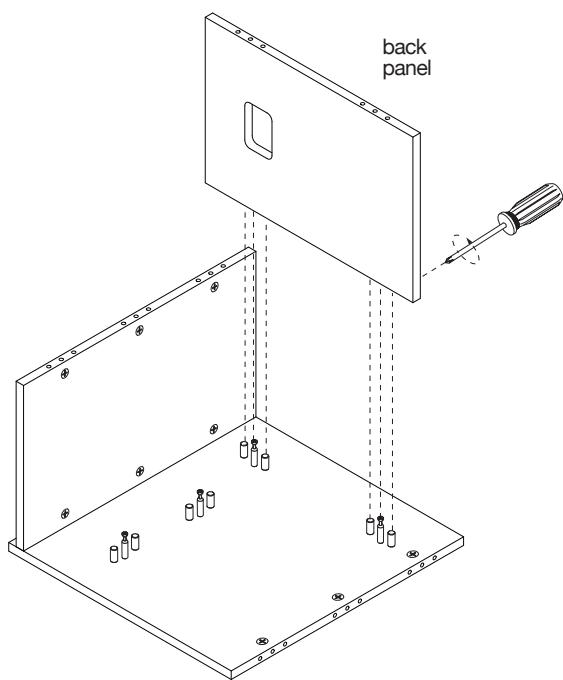
2 Insert 3 **cams**, 14 **wood dowels** and 7 **cam screws** into **left and right side panels** as shown. Secure, but do not over tighten, each cam screw using a **phillips head screwdriver**.



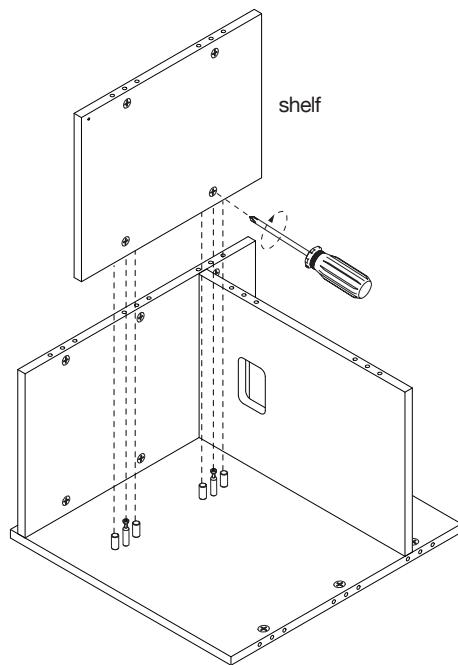
3 Insert 12 **wood dowels** and 6 **cam screws** into **bottom panel** as shown.



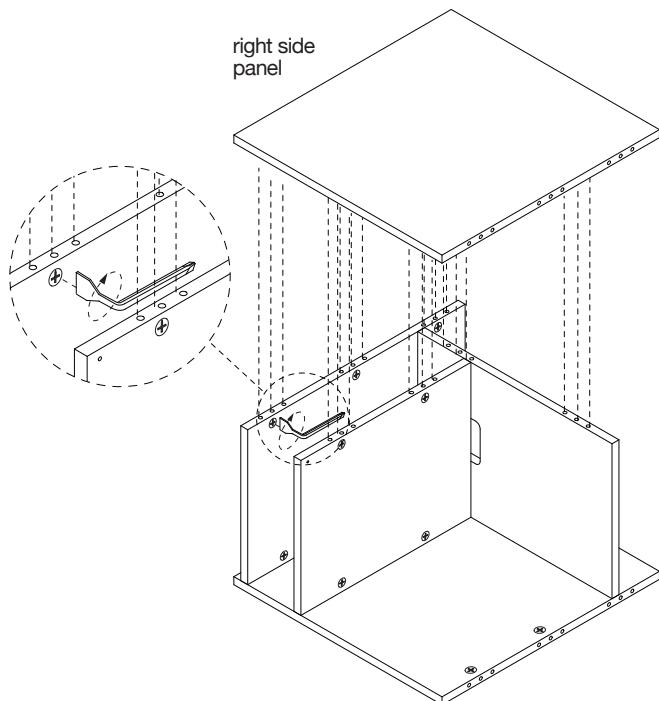
4 Fit dowels of **left side panel** into corresponding holes of **top panel** as shown. Using a screwdriver, turn each **cam** clockwise until it securely engages each **cam screw**.



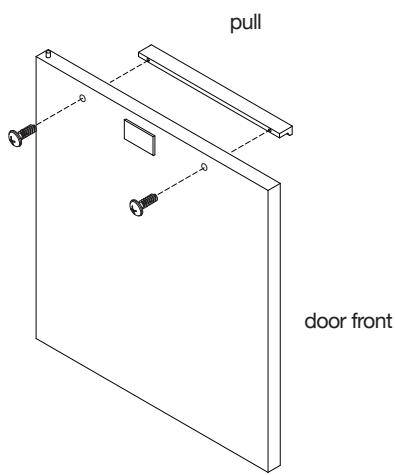
5 Fit dowels of assembled unit into corresponding holes of **back panel** as shown. Secure all **cams**.



6 Fit dowels of assembled unit into corresponding holes of **shelf** as shown. Secure all **cams**.

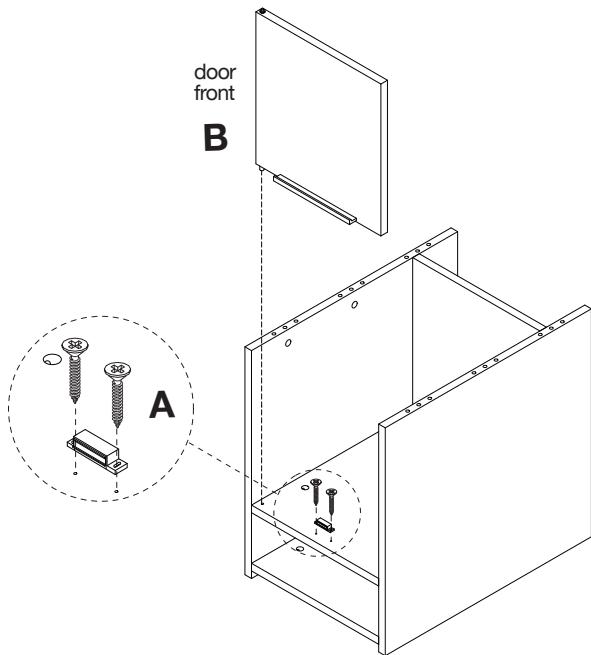


**NOTE:** Do not over tighten the bolts



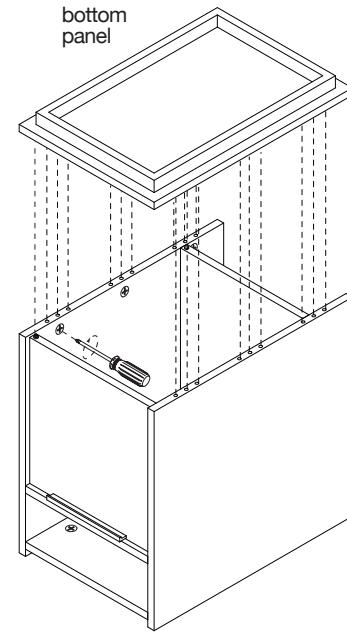
7 Fit dowels of **right side panel** into corresponding holes of assembled unit. Secure all **cams** with **screwdriver** (included) as shown.

8 Attach **pull** to **door front** with 2 **pull bolts** as shown. Secure, but do not over tighten, bolts using a screwdriver.

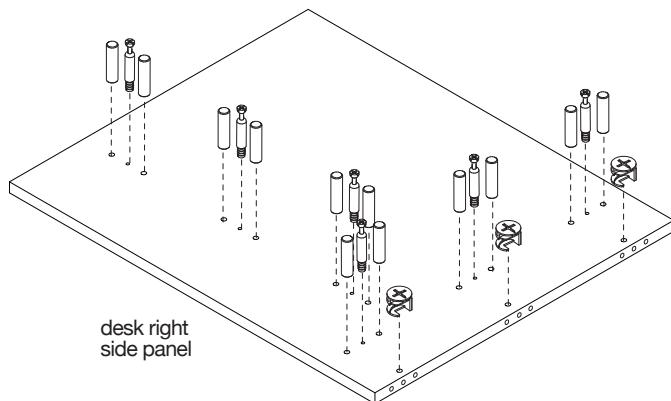


⑨ A. Attach **magnetic catch** with 2 **catch screws** into assembled unit as shown. Secure, but do not over tighten, screws with a screwdriver.

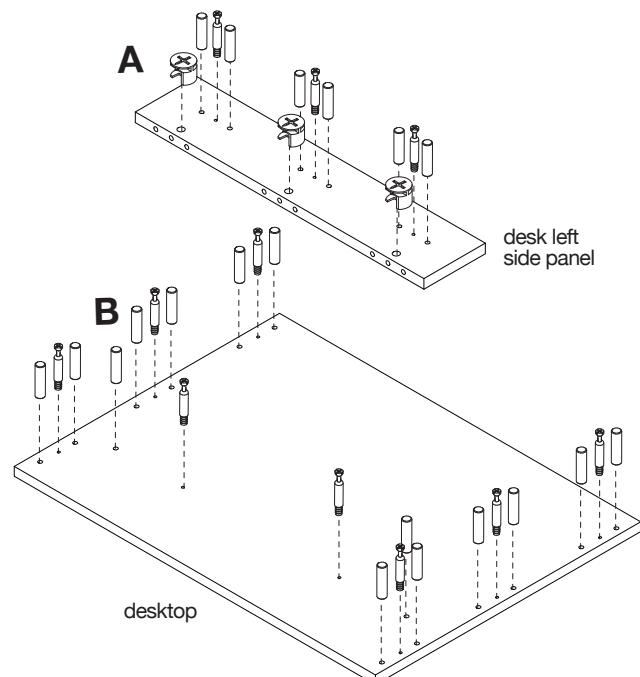
B. Fit dowel of **door front** into corresponding hole of assembled unit as shown.



⑩ Fit dowels of **bottom panel** into corresponding holes of assembled unit. Secure all **cams**. With the assistance of another adult, position unit upright.

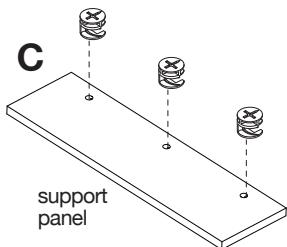
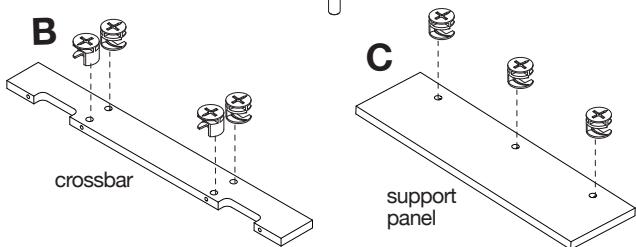
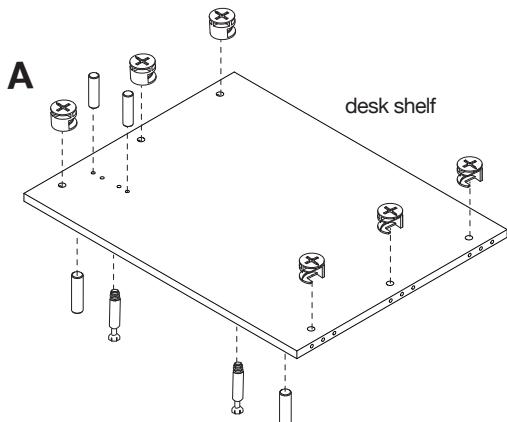


⑪ Insert 12 **wood dowels**, 6 **cam screws** and 3 **cams** into **desk right side panel** and **desktop**.



⑫ Insert 6 **wood dowels**, 3 **cam screws** and 3 **cams** into **desk left side panel**.

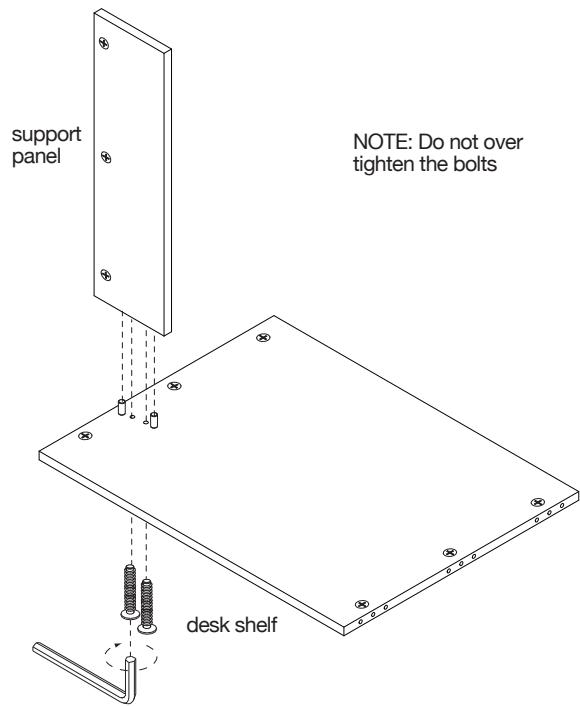
B. Insert 14 **wood dowels** and 8 **cam screws** into **desktop** as shown.



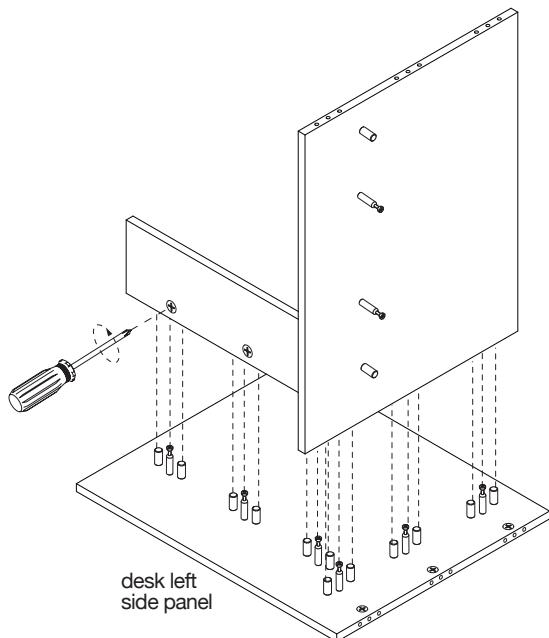
13 A. Insert 6 **cams**, 2 **cam screws** and 4 **wood dowels** into **desk shelf** as shown.

B. Insert 4 **cams** into **crossbar**.

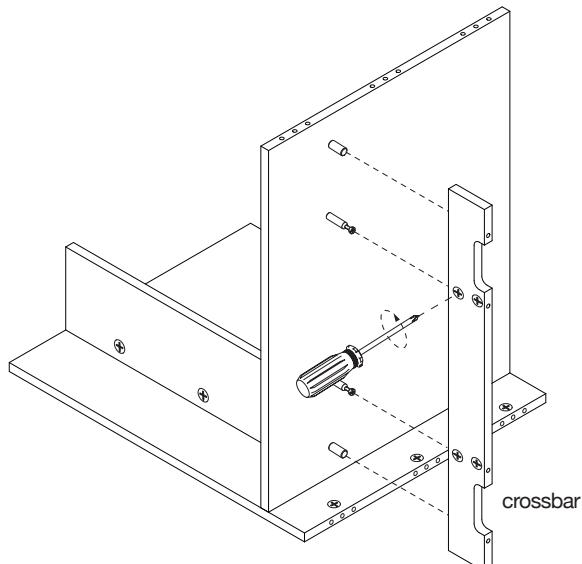
C. Insert 3 **cams** into **support panel**.



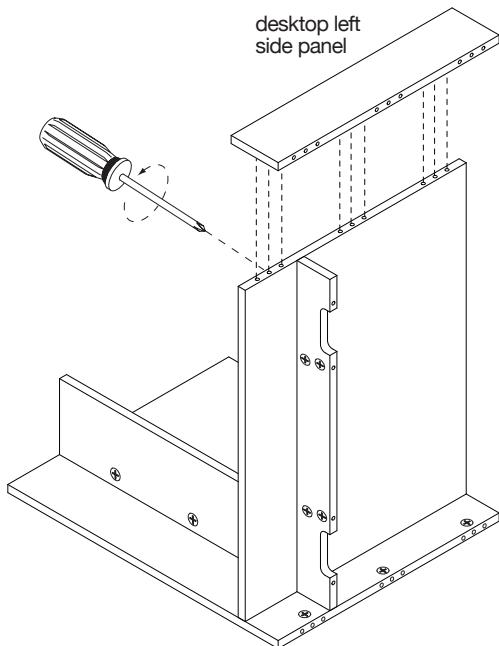
14 Fit dowels of **desk shelf** into corresponding holes of **support panel**. Secure with 2 **bolts** using an **allen wrench**. Do not over tighten the bolts.



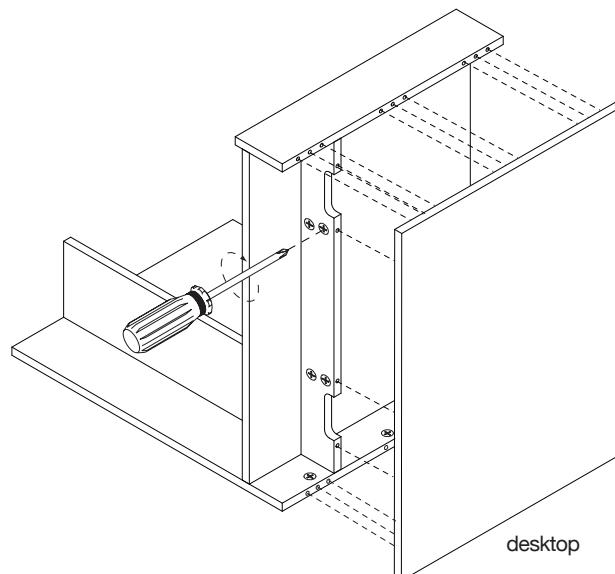
15 With the assistance of another adult, fit dowels of **desk left side panel** into corresponding holes of assembled unit as shown. Secure all **cams**.



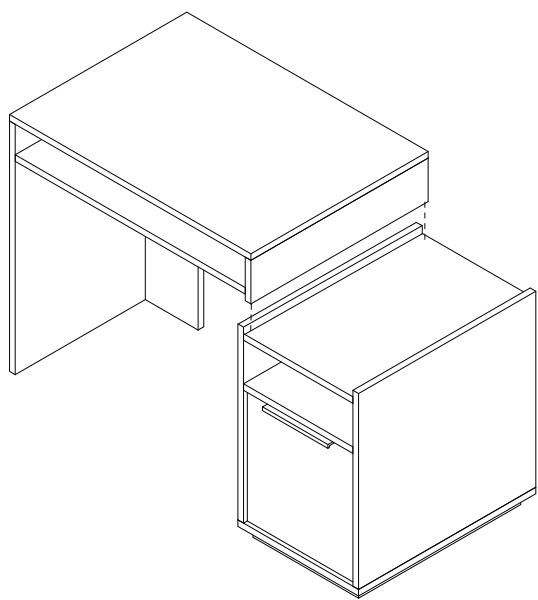
16 Fit dowels of assembled unit into corresponding holes of **crossbar** as shown. Secure 2 **cams** on **crossbar**.



⑯ Fit dowels of **desktop left side panel** into corresponding holes of assembled unit as shown. Secure **cams**.



⑰ With the assistance of another adult, fit dowels of **desktop** into corresponding holes of assembled unit as shown. Secure **cams**. Carefully position unit upright. At this point, cover all exposed cams with **cam covers**.



⑱ With the assistance of another adult, place desk assembly onto file assembly as shown. Make sure desk is securely supported by file.

## CLEANING & CARE

Clean surfaces with a dry or damp soft cloth. Do not use abrasive cleaners. Do not use furniture wax or polish as the unit is finished with a protective clear lacquer.

Assembly is now complete.