Operation Manual

Read the product's instructions before using the product. The product's warranty is included inside the product's Operation Manual.

Breast Liner BL Co., Ltd.

Address: 553-25, Sinsa-Dong, Gangnam-Gu, Seoul, Korea Developed by Cyber Tree Co., Ltd. Manufactured by Moa Moa Korea

Inquiry & FAQ

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Introduction of the Developer

Consumer satisfaction depends upon the value of the products they have purchased and who makes these products will decide the level of the product's value. In other words, consumer satisfaction is determined by the quality and performance of a product. My job is to teach university students, so I may not be fully aware of the company called the Cyber Tree Co., Ltd. However, I was more than willing to write this recommendation for the company, when I was asked, for two reasons.

First, I believe a company's future can be judged by its CEO. Since April, 2003, the CEO of the Cyber Tree has been a student of mine in my top management courses. I was very impressed by his willingness and initiative to learn new knowledge and build a wider human network despite the numerous difficulties his business had to face at that time. He also has been one of my best students because he was highly motivated, creative and knew how to work well with other people. Guided by this young and energetic CEO, I strongly believe this company will see a bright future and the quality of their products can be assured.

And, second the firm's other products are being exported to foreign countries such as the United States, Canada and Australia, with local branch offices operating in Canada and Australia. This represents the fact that the products are competitive against similar goods from all over the world. This type of situation cannot be achieved without a firm foundation built on advanced quality, manpower and management. The consumers in North America have very high standards when it comes to quality in their purchased products and it is apparent that the Cyber Tree company is actually meeting those standards.

I offer my sincere hope for the success of the that BL company and it will prove itself again in a new domain.

Go Wan Seok

Doctor of Business Administration

Hankuk University of Foreign Studies

Design

The breast massage machine, the "BL" must be friendly, neat and pretty, as well as it being convenient with a high performance ability for its users.

The Breast Liner (BL) was designed by Song Minhun, an Art Director / Representative of Moto Design.

The February edition of monthly design magazine explains the concept of the Breast Liner, "Song Minhun is no longer just a famous Korean designer. The world is his stage and his works are considered one of the worlds finest. He built this outstanding industrial design company (Breast Liner BL) that has been leading the design trends in Korea for the last 17 years." Mr. Song is known to be the nation's best industrial designer. "If it's to be a tool to protect and enhance the beauty of women, it must be designed to have the aesthetic value that can create sublime beauty, as well as, also protecting the individual. Only those who can understand beauty can make products that can create beauty. All designs come from human life and return to human life again. We can feel it from any action, feature, various shocks and social phenomena. Constant questioning and imagining is the key to drawing better designs, thus making beauty out of nothing," according to Mr. Song when asked about his idea about design by Monthly Design. The Breast Liner is one of his greatest masterpieces.

Comments From a Plastic Surgeon

It is already well known, even within academic circles, that frequent massaging will enlarge a breast. Thinking more about it, it is the female hormone that is stimulated by a massage that will make breasts larger. Massage stimulates the secretion of female hormones that are not well secreted for various reasons, such as a person's incorrect posture. It will take some time to enlarge breasts by only applying a massage to them. The only way to enlarge one's breasts in a short period of time is through plastic surgery. However, there are many who can make their breasts larger and more beautiful by simply applying a constant massage to them, instead of relying on plastic surgery.

For example, if the massage is done spirally toward the inner area of the breasts while pushing the flesh of the upper arms and armpits to that inner breast area, this will lift up drooping breasts and make them look bigger than they really are. This method will also help the nipples. I would recommend this product called the Breast Liner to those who just had breast surgery or those individuals with a low adaptability to surgery.

Especially after going through surgery, it is very important to provide a constant massage to the breast area because it will improve its/their shape and make it/them look more natural. With a variety of traditional massage skills conjoined with state-of-the-art technology, the Breast Liner has been designed to be used at anytime and anywhere. Breasts themselves have no muscles that can directly move them. So, breasts can only borrow external energy to stimulate the secretion of the above-mentioned hormones. The Breast Liner is the answer for providing the needed external energy. Adding to its unique design and high performance capabilities, the Breast Liner can be operated with a remote control. The BL is safe, it is convenient and it is good looking.

Dr. Jeong Seong-il Specialized in Plastic Surgery Director of Top Surgery Hospital Director of Beijing SK Hospital

Quick Tips for the Breasts

If one has too much fat, they may have beautiful breasts.

A sectional view of the female breasts as seen from the front, shows that it consists of the mammary gland tissue that secretes the milk and the fat tissue covering it in a hemisphere shape. The breasts are developed on the muscle called musculus pectoralis major. The mammary gland starts developing at the time of menarche as the ovary begins the secretion of female hormones at that time. Then, fatty films gradually form the convex line around the mammary gland to finally complete the beauty of a woman. To develop beautiful breasts, the appropriate exercises to strengthen the musculus pectorialis major are a must. At the same time, a proper massage to stimulate the fatty films forming the volume of the breasts will help maintain the resilience of the breasts.

Fat tissue

Mammary duct
Mammary gland
Musculus pectoralis major
Costa

The Six Typical Shapes of Women's Breasts

1. A type (flat)

- Commonly called the 'cliff - surfboard,' this shape has little volume between the top and under bust area.

BL company's recommendation: There needs to be some fatty film to form the breast line, so we recommend dietetic therapy using bean products that contain plenty of natural estrogen. Avoid the high mode of our massager, one should try the medium or low modes. Use the Breast Liner for about 10 minutes from mode 1 to mode 6 for more than 5 times a week.

Top bust Under bust

2. B type (hemisphere, ideal shape)

- The breasts' length of base and height are almost the same with adequate volume. This type is generally well developed and there is no downward drooping.

BL company's recommendation: Use our BL for about 15 minutes three times a week, try mode 3 and mode 6, this will help maintain the beautiful line of your breasts.

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- 3. C type (cone shape)
 - Generally called the 'rocket breasts' and they protrude upward.

BL company's recommendation: Use the Breast Liner three times a week for about 15 minutes in mode 5.

- 4. D type (bell shape)
- These breasts are bulky in size with their nipples hanging down. They are usually the shape of a waterdrop when seen from the front.

BL company's recommendation: Use the BL three times a week for about15 minutes in mode 3.

- 5. E type (triangular shape)
- Most Asian women have triangular shaped breasts. These breasts are relatively low in height while the base line is rather wide with their nipples heading upward. Sometimes drooping breasts may form this shape.

BL company's recommendation: Use the BL 10 minutes per mode, from mode 1 to 6, three times a week.

6. F type (drooping)

- These types of breasts droop downward, and they are mostly caused by the normal aging process.

BL company's recommendation: One should exercise to strengthen the musculus pectoralis major while using the Breast Liner. Usage of the BL should be 15 minutes in mode 3 and 6, respectively and, then, 5 minutes in mode 1, 2, 4 and 5, respectively. This should be done 4 times a week.

Note: According to the physical condition of each of its users the effects of the Breast Liner may be different.

Recommended Times to Use the Breast Liner

1) For gaining the best effects from this product, the BL should be used constantly and regularly everyday.

(30minutes~1 hour/day).

2) The application of a special cream, gel or ampoule may add to the effectiveness of the Breast Liner.

How to Use

- 1) Keep the BL indoors at a properly maintained temperature.
- 2) The duration of the product's lithium polymer battery may vary depending upon each of its user's pattern of use.
- 3) Keep the BL in its charging machine before and after each time it has been used.
- 4) When this product is not in use, the BL is in a standby mode ready to receive the signal from its remote control.
- 1. Recharging the BL
- When properly mounted, the display light on the BL's charging machine will turn red.
- The red light will turn green when the Breast Liner's recharging has been completed.
- The product's normal recharging time is 2~3 hours.
- Once the BL has been recharged, its battery will last for 2 hours
- * If completely discharged, the BL will require 2 hours for its recharging.
- 1) Although it is not in use, the battery will be flat after 24 hours since the BL is always in a standby mode.
- 2) The BL's continuous operation will last for 2 hours.

2. Wearing the BL

When the recharging of the Breast Liner is completed, one wears the BL under their nipples inside their bra.

Locate the Left and Right markings on the BL, then, put the product on according to its correct location markings.

Starting the recharging of the BL Recharge completed for the product How to wear the Breast Liner 3. How to turn on the power for the BL

Push the mode change button (M) of the product for 2 seconds, the LCD will turn on and the operation of the left/right BL will be displayed.

4. How to turn off the power for the BL

Push the mode change button (M) of the product for 2 seconds, the LCD and power will then be turned off.

(M) Power button

Operational Procedures for the Breast Liner

- > 1. Insert the BL into its recharging machine.
- > 2. When the product's recharging is completed, one wears the BL under their nipples inside their bra. Make sure you locate the left/right marks on the BL, this will ensure the proper wearing of the product.
- > 3. Push the mode change button (M) of the product for 2 seconds to turn on its LCD, as well as, the BL's left/right markings.

Push the products (M) button for 2 seconds.

- > 4. Select the left/right markings of the BL by using the left button on its remote control. Left/right selection button
- > 5. One chooses the mode of the left/right markings of the BL by using its right button on the remote control.

(Modes 1~6 will be displayed on the product's LCD)

Left/right mode selection button

> 6. Push the mode change button (M) of the product to turn its power off.

(The LCD will turn off and the BL will suspend its operation.)

Push the product's (M) button for 2 seconds.

* Repeat the above procedures to operate the Breast Liner.

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- 1. The BL is controlled by a wireless remote control, so, in some cases, external noises/signals may cause a malfunction in this product.
- 2. Malfunction may be occur since this item is a wireless type.

The examples of malfunctions and how to cope with them are as follows.

- Ex 1) The remote control is off, but the BL is still in operation.
 - → Insert the BL into its recharging machine and, then, take it out.
- Ex 2) Nothing was done with the product's remote control, but the BL continues to operate by itself.
 - → Insert the BL into its recharging machine and, then, take it out.
- 3. In case of a malfunction, insert the BL into its recharging machine to cut off its power, then send the product it back to the default setting in its shipping stage.

FAQ

- 1. Is it safe to use the BL during pregnancy?
 - 1) We do not recommend its use during a pregnancy, however but it is OK to use the Breast Liner after the baby has been delivered.
- 2) A massage by the BL will help one's breasts to work better after the delivery.
- 2. I have never been pregnant nor delivered a baby, however, my breasts still secrete milk. Is this normal?
 - 1) There is nothing wrong with secreting milk without being pregnant or delivering a baby, it is only a sign that your internal body functions are a bit too active.
- 3. Can juveniles use this product?
 - 1) Using the BL in one's adolescence, when growth is in its prime, may facilitate the development of the breasts because it improves one's blood circulation.
- 2) Using the Breast Liner during the adolescence stage of development is recommended.
- 4. Will the BL enlarge the breasts?
 - 1) The BL was designed to protect and better manage the breasts by applying various forms of massage.
 - 2) Whether use of this product enlarges the breasts or not depends upon each individual's trait
- 3) However, we have heard of many consumers experiencing the enlargement of their breasts through the use of the BL.

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Caution / Safety Instructions

- Keep this product away from humidity, dust and soot. Otherwise, it can possibly cause a fire/ or electrical shock.
- Do not drop or shake this product.
- Keep the Breast Liner away from severe oscillation and/or various magnetic attractions.
- Do not touch the power plug of this product with wet hands, this action may cause an electrical shock to the person holding the BL.
- Using this product for a too lengthy period of time may cause dizziness, vomiting or various types of pain, so, you should immediately stop using the BL as soon as you experience such aforementioned symptoms.
- Quit using this product if the users feel a pain within their breasts or suffer from vomiting or dizziness.
- Do not use this product when drunk exhausted or extremely stressed
- Disassembly/rebuilding this product by any unauthorized service personnel is strictly prohibited.
- Keep children away from this product.
- Keep the BL from water and/oil, otherwise, it may cause an electrical shock.

Cautions

- The BL product must be kept from heat or places that have high temperatures.

 To do otherwise may cause transformation and/or fires.
- Patients with certain chronic diseases must consult with their doctor before using the Breast Liner.
- In the case of any adverse effects to the users, they must immediately stop the product's operation and consult with a doctor.

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Product Specifications

- 1. Model: CWM-300X
- 2. Rated voltage: Remote control 3.0 V, Receiver 3.7 V
- 3. Power for operation: 3.0 V
- 4. Power consumption for product operation: 45 mA or below
- 5. Power for product standby: 3.0 V
- 6. Power consumption for standby: 5 mA
- 7. Communication frequency: 315 MHz
- 8. Communication distance: Within 1 meter
- 9. Remote control output: 500 uV/m
- 10. Battery
 - 1) Receiver
 - Lithium polymer battery (max capacity 250 mA)
 - Automatic cutoff when overloaded
 - Recharging time: 2 hours
 - 2) Remote control
 - CR2032
- 11. Recharging adapter
 - 1) Rated input: AC 110V, 60Hz, 0.1A
 - 2) Rated power: DC 9V, 300mA
- 12. Dimension and weight
 - 1) Main body
 - Dimension: Length (96mm), Top (26mm), Bottom (30.5mm)
 - Weight: BL(left) 28g, BL(right) 28g
 - 2) Remote control
 - Dimensions: Length (72.5mm), Top (48.8mm), Bottom (32.6mm), Width (14.2mm)
 - Weight: 28g (including battery)
 - 3) Recharging machine
 - Dimensions: Length (102mm), Breadth (68mm), Width (46.5mm)
 - Weight: 70g
 - 4) Adapter
 - Dimensions: Length (60mm), Breadth (40mm), Width (72mm)
 - Weight: 176g

Warranty Certificate

Product name	BL (medical bust liner)	Warranty period
Model name	CWN-300X	6 months from the date of its purchase
Purchase date _	_daymonthyear	
Serial No.		
Customer address		Name
	Teleph	none
Shop name		Name
	Teleph	ione

- Make sure to have this warranty certificate fill out at the time of the product's purchase and keep this certificate because this certificate will not be re-issued.
- This product passed various quality control standards and inspections. The company provides a free repair service for the product's defects in accordance with this certificate.
- At the time of requesting services offered by the warranty, this certificate must be presented to where manufacturer or the shop where product was purchased.
- This certificate is valid only in Korea.
- This product is considered to be medical equipment.

Warranty

- 1. The Breast Liner, BL Company will provide free repair services for any product defect and naturally occurred problems or those caused due to the manufacturer's fault in accordance with the customer protection regulations.
- 2. Actual expenses for the repair shall be born by the customer in cases of:
 - the problem was caused from the user's fault and/or negligence
 - the problem was caused from the attempt to repair or rebuild the product by unauthorized personnel
 - Natural disasters (fire, flood, etc.)

Damage insurance – Max 500,000,000 Korean Won (Dongyang Fire & Maritime Insurance) Quality Certificates/Patents

- 1) Patent pending No. 2004-28494 Breast massage apparatus and its operation method
- Utility model right duplicated pending No. 2004 11452 Breast massage apparatus

- 3) Utility model right pending No. 2004 11453 Recharging machine for the breast massage apparatus
- 4) Design registration No. 2004 11811 A set of breast massage apparatuses
- 5) Design registration No. 2004 11812 Recharging machine for breast massage apparatus
- 6) Design registration No. 2004 11813 Wireless remote control for breast massage apparatus
- 7) Trade Mark Registration No. 2004-41644
- 8) Korea Food and Drug Administration License No. 04-958

Breast Liner, BL Co., Ltd.

553-25, Sinsa-dong, Gangnam-gu, Seoul, Korea

A new concept for breast massage

The Breast Liner is a new top of the line IT concept that enables you to massage your breasts with a product that can use a remote control anytime and anywhere.

With various massage modes harmonizing with the human bio-rhythm and, the product's ergonomic design its optimal use and effect, the Breast Liner opens a new era in the breast beauty industry.

For milk fever

With the utilization of state-of-the-art information technology (RF remote control) plus bioscience (massage in various rhythm), the BL (CWM-300X) is a new concept in the breast massage equipment field.

Special features of the Breast Liner

Volume up! Make your breasts springy

 Special spinning motor massages the breasts with 10,000/min vibrations in every direction which aids in building the volume up, as well as, lifting up the breasts

Tiny and ergonomic design

- The BL is incredibly small and convenient to wear inside one's bra, as it applies an ergonomic design to curve along various women's body lines.

Six massage modes

- BL has six different massage modes and the strength of the massage can also be selected for this product.

Getting into shape with stimulation

- The BL stimulates the mammary glands and gland cells to help one get into shape with resilient and healthy breasts

Refresh your body with dynamic and rhythmical vibrations

 Appling the tapping and vibrating strokes from the product's four strokes of massage will outdo the simple repeated vibration method of other massage machines, the rhythmical vibration of the BL won't allow you to get bored during the massage.

Reproduced traditional Chinese massage skills with the use of top level information technology

- Based on the "secret" massage skills from the Cong-Fou of the Tao-Tse (Chinese classic, published in French in the 1800's) and the Massage Techniques by Albert J. Hoffa (German, 1900's), the Breast Liner adopted the state-of-the-art technology that will provide the best massage for women's various breasts.

Facility and economy

- All of the functions of the BL can be controlled with its wireless remote control while
 wearing the product inside the bra. The BL can be a great replacement for the mold bra.
 Use the Breast Liner at anytime and/or anywhere. What's more, the easily
 rechargeable BL will not incur any additional costs to its owner/user.
- * Left BL *Recharging terminal *Recharging machine * Right BL *Adapter
- * Remote control * User manual

Breast Liner is strongly recommended for those who:

- Stopped dietetic therapy for fear of their breasts shrinking
- Wanted to have a comprehensive management method for their breasts
 - Cannot massage their breasts with the proper equipment because of too much and the costs involved
- Have drooping contracted breasts after they had delivered their baby
- Need effective massage after their breast surgery

The six modes of vibration for the Breast Liner

Mode 1 – lightly tapping

Mode 2 – tightly pressing (as if using fingers)

Mode 3 – tapping and pressing

Mode 4 – rubbing in short intervals

Mode 5 – rubbing in long intervals

Mode 6 – rubbing and pressing harder within longer intervals

The BL is a work of art for those people who understand the importance of the well being of the female body.

This product was created for women's breasts, surely the most important concern for all women. The Breast Liner was designed by Professor Song Minhun (Hongik University), the President of Moto Design Co., Ltd. which is Korea's leading industrial design company. He is known to be simply the best within the nation's industrial design circles. Professor Go Wanseok of Hankuk University of Foreign Studies gave the highest possible praise when asked about the company Cyber Tree, which is the developer of the Breast Liner. Moreover, Dr. Jeong Seong-il, Director of the Top Surgery Hospital, one of the best plastic surgery hospitals in Korea and the Beijing SK Hospital also explained the high performance and functions of the BL. The Breast Liner is a work of art by the greatest artists for the people who value the concept of the well-being of a healthy female body.

For treatment of adverse diet effects

LABELLING REQUIREMENTS (FCC Part 15.19 (a)(3))

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operations.

INFORMATION TO THE USER (Part 15.105(b))

INFORMATION TO THE USER

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one more of the following measures:

- -Reorient or relocate the receiving antenna.
- -Increase the separation between the equipment and receiver.
- -Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- -Consult the dealer or an experienced radio/TV technician for help.

WARNING (Part 15.21)

The manufacturer is not responsible for any Radio or TV interference caused by unauthorized modifications to this equipment. Such modifications could void the user's authority to operate the equipment."