# Lab 02 Robot 1 Assembly Instructions 16-384

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### 1 Bill of Materials

Table 1: Bill of Materials					
No.	Desciption	Quantity			
1	Hebi X Series Actuator	2			
2	1 inch or 25 mm 80/20 T-Slot Aluminum Extrusion	1			
3	Clamp	2			
4	Hebi T-Slot Adapter (PM-2156-25)	1			
5	M5x0.8x10 Flat-Head Socket Head Cap Screw	4			
6	80/20 T-Nut for 1 inch or 25 mm T-Slot Extrusion	4			
7	80/20 Screw for 1 inch or 25 mm T-Slot Extrusion	4			
8	M5x0.8x16 Screw	12			
9	Hebi Output Tube Adapter (A-2038-01)	2			
10	M5x0.8x10 Screw	12			
11	Hebi Housing Tube Mount (A-2039-01)	1			
12	M5x0.8x8 Screw	6			
13	0.55  meter x  32  mm Diameter Tube	1			
14	0.3  meter x  32  mm Diameter Tube	1			
15	Ethernet Cable	4			
16	18-50V AC-DC Converter and Wall Adapter	1			
17	Emergency Stop	1			
18	Hebi Power Cables	As Needed			
19	Hebi Male-to-Male Power Adapter	As Needed			
20	Hebi Power Cable Splitter	1			
21	Internet Router	1			

# 2 Assembly Steps

#### 2.1 Mechanical Assembly

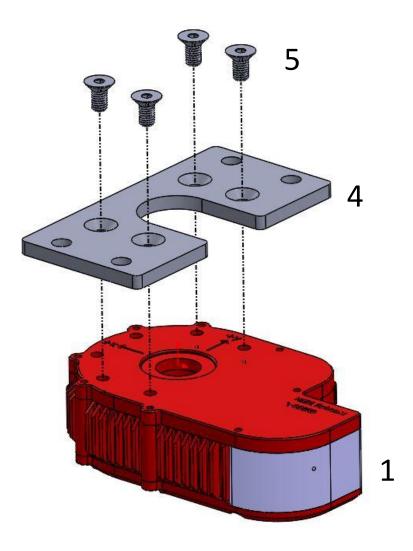


Figure 1: Attaching the a Hebi Actuator to the T-Slot Adapter

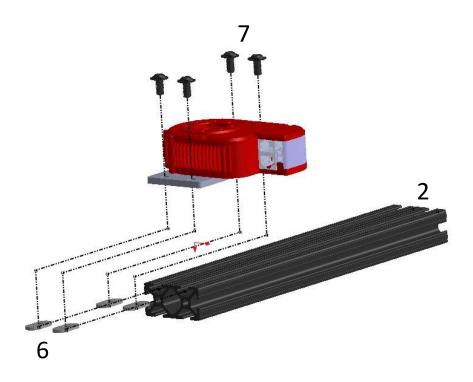


Figure 2: Attaching the Assembly in Fig. 1 to Aluminum Extrusion

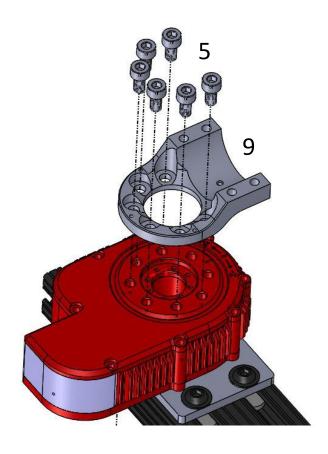


Figure 3: Attaching the Bottom Half of an Output Tube Adapter

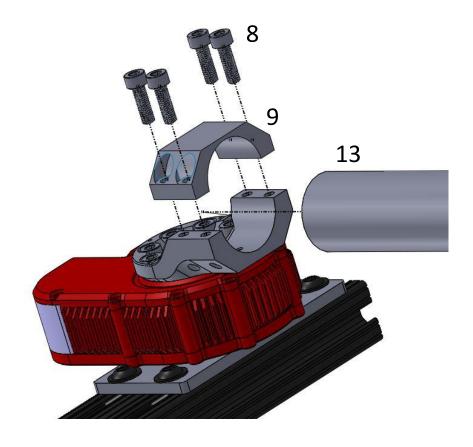


Figure 4: Attaching the Robot's First Link

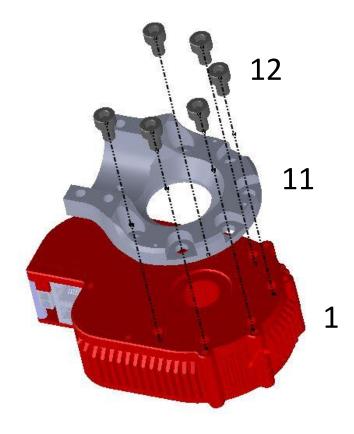


Figure 5: Attaching the Tube Mount to the Second Hebi Actuator

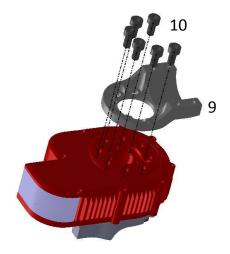


Figure 6: Attaching the Bottom Half of an Output Tube Adapter to the Assembly in Fig. 5

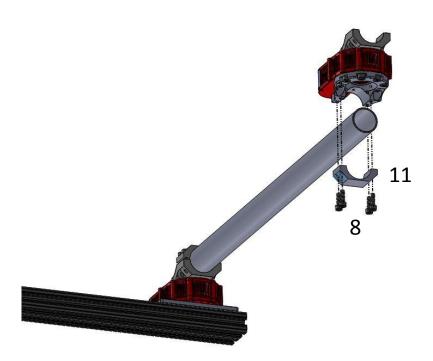


Figure 7: Attaching the Assembly in Fig. 6 to the Assembly in Fig. 4



Figure 8: Attaching the Second Link to the Assembly in Fig. 7

#### 2.2 Electrical Connections

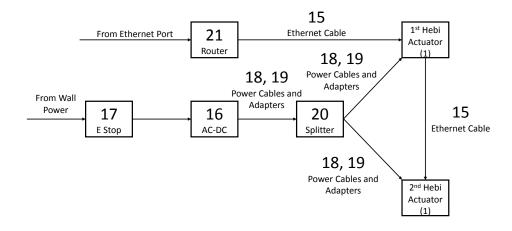


Figure 9: Electrical Connections Overview

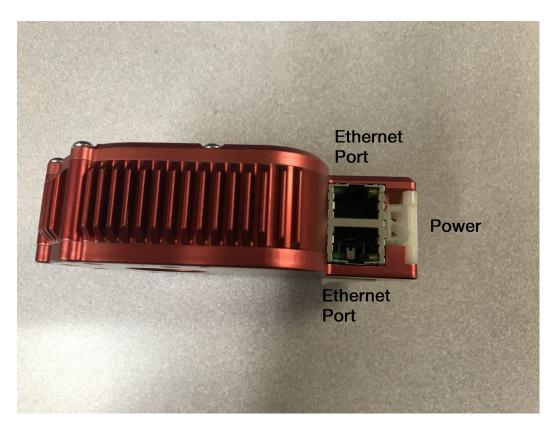


Figure 10: Electrical Connections on the Hebi Actuator