

REV NC 1/03

## INSTRUCTION SHEET FOR TOOL #1130

## V-ROD CLUTCH ALIGNMENT TOOL

Use on V-Rod 2002-Present



JIMS<sup>®</sup> Clutch Hub Alignment Tool, Part No.1130 is necessary to maintain the alignment of the clutch plates during assembly of the clutch components.

- 1. Place the alignment tool into the backside of the clutch shell (see Figure 1)
- 2. Put clutch shell with alignment tool installed onto a flat surface
- 3. Using the procedure in the H-D<sup>®</sup> service manual, install the clutch plates (Figure 2).
- 4. Clutch plate tabs must be aligned with the slots in the clutch shell, then install the hub-plate assembly into the clutch shell
- 5. Remove the alignment tool and install the clutch assembly using the procedure in the H-D<sup>®</sup> service manual.



FIG. 2

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS!

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No.1130-IS



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FIG. 1

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