

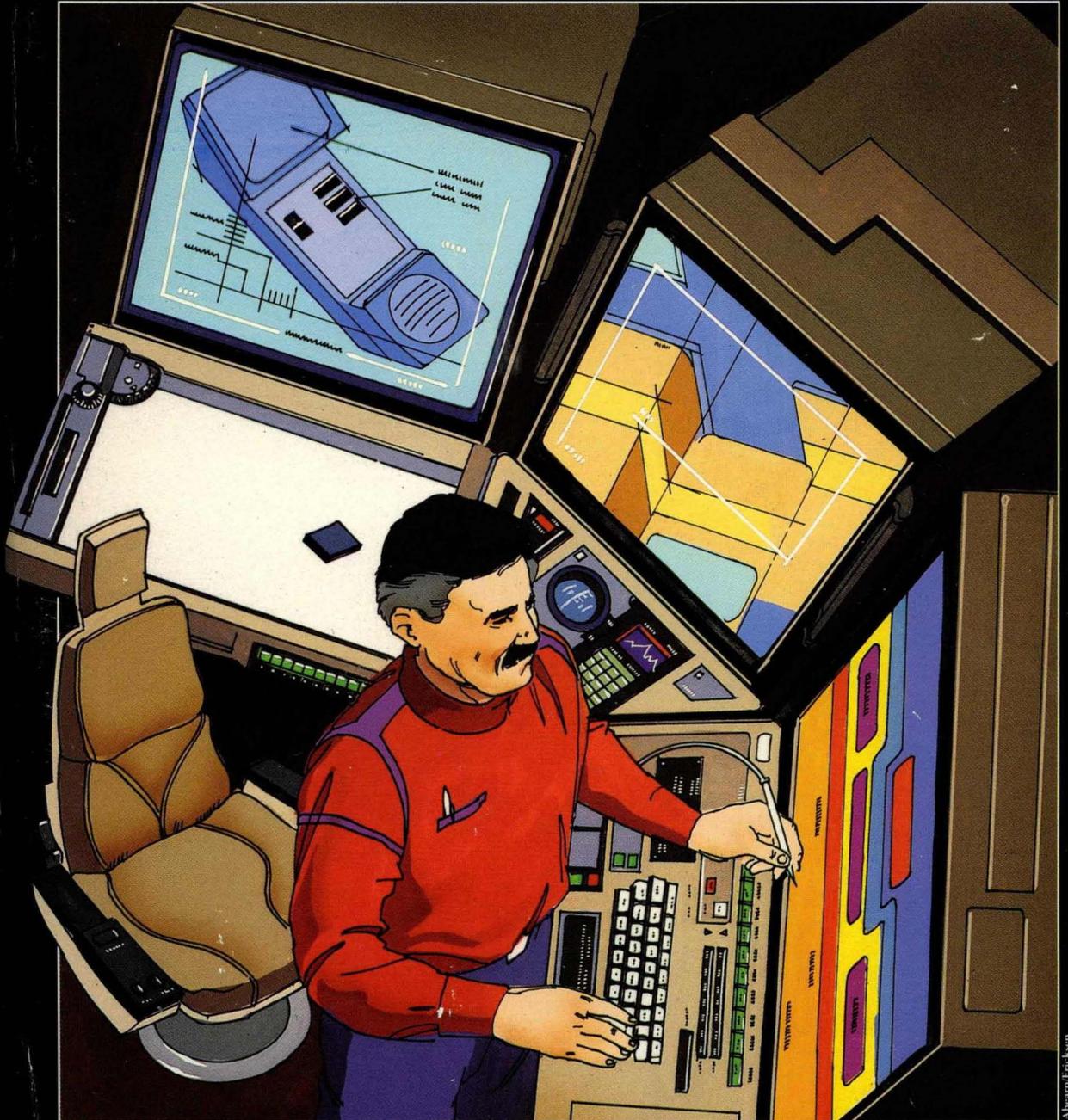
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Embedded Applications

Embedded Applications

1990



Albany Erickson

Order Number 270648-002



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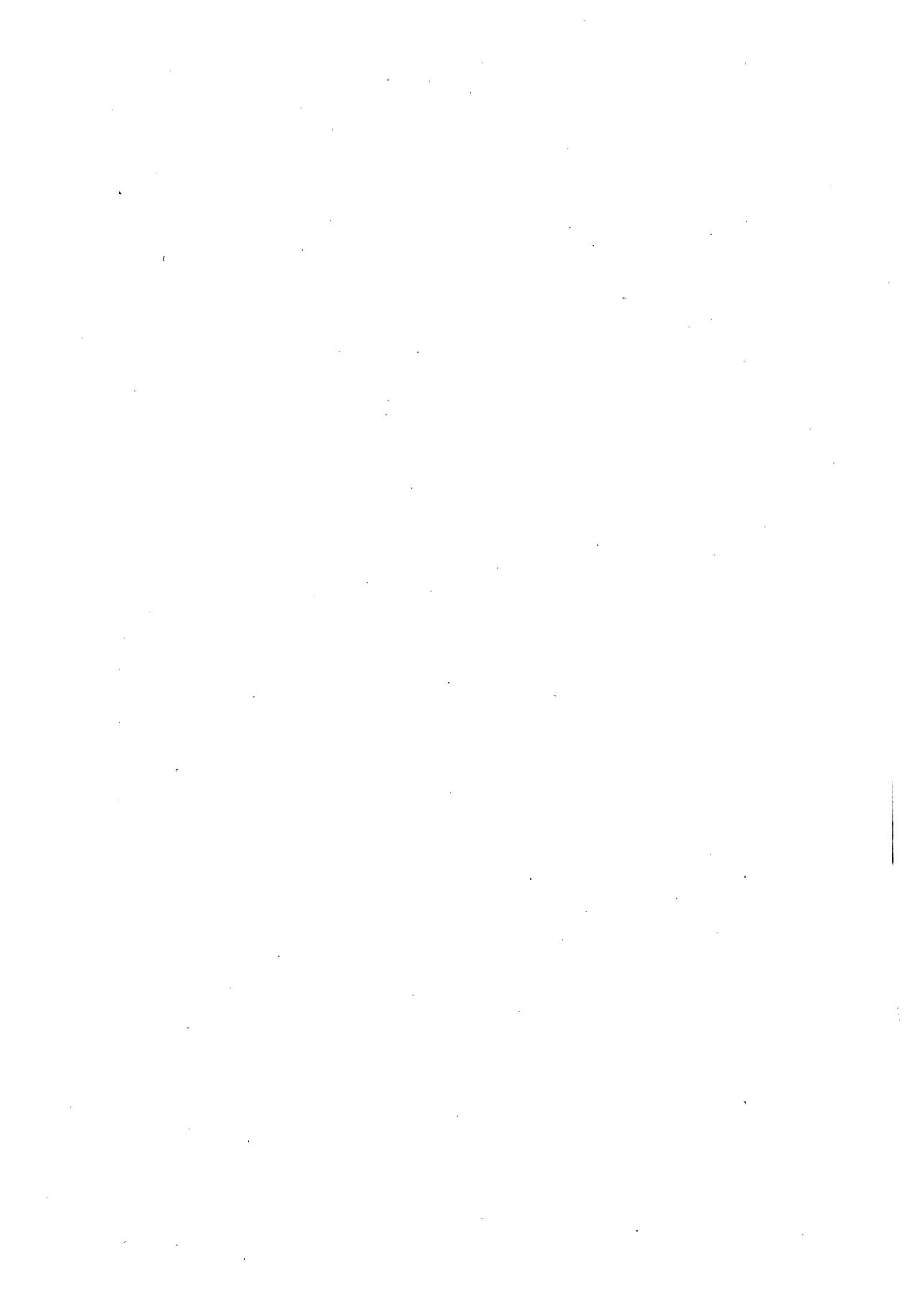
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February 1977

**Application Techniques
for the MCS-48™ Family**

Lionel Smith
Microcomputer Applications

INTRODUCTION

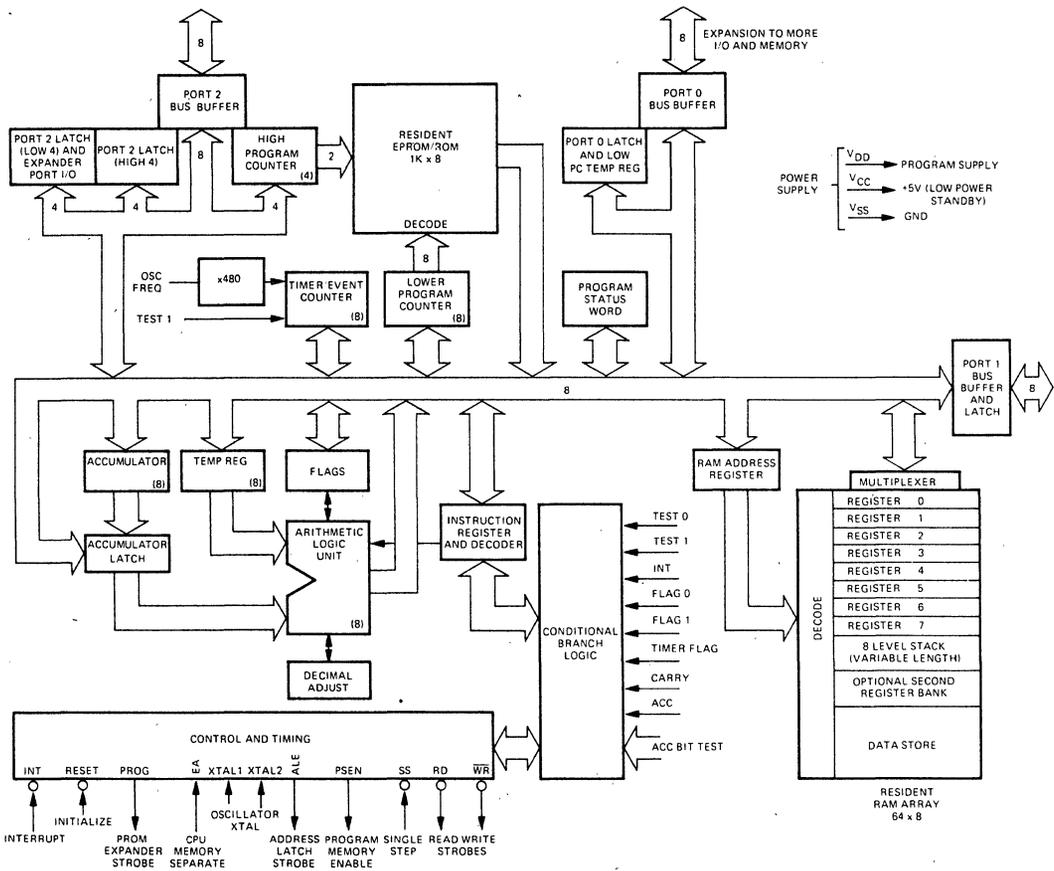
The INTEL[®] MCS-48[™] family consists of a series of seven parts, including three processors, which take advantage of the latest advances in silicon technology to provide the system designer with an effective solution to a wide variety of design problems. The significant contribution of the MCS-48 family is that instead of consisting of integrated microcomputer components it consists of integrated microcomputer systems. A single integrated circuit contains the processor, RAM, ROM (or PROM), a timer, and I/O.

This application note suggests a variety of application techniques which are useful with the MCS-48. Rather than presenting the design of a complete system it describes the implementation of "sub-systems" which are common to many micropro-

cessor based systems. The subsystems described are analog input and output, the use of tables for function evaluation, receiving serial code, transmitting serial code, and parity generation. After an overview of the MCS-48 family these areas are discussed in a more or less independent manner.

THE MCS-48[™] FAMILY

The processors in the MCS-48 family all share an identical architecture. The only significant difference is the type of on board program storage which is provided. The 8748 (see Figure 1) includes 1024 bytes of erasable, programmable, ROM (EPROM), the 8048 replaces the EPROM with an equivalent amount of mask programmed ROM, and the 8035 provides the CPU function with no on board program storage. All three of these processors



MCS-48[™] Internal Structure

INSTRUCTION SET

Mnemonic	Description	Bytes	Cycle	Mnemonic	Description	Bytes	Cycles			
Accumulator	ADD A,R	Add register to A	1	1	Subroutine	CALL	Jump to subroutine	2	2	
	ADD A,@R	Add data memory to A	1	1		RET	Return	1	2	
	ADD A,#data	Add immediate to A	2	2		RETR	Return and restore status	1	2	
	ADDC A,R	Add register with carry	1	1	Flags	CLR C	Clear Carry	1	1	
	ADDC A,@R	Add data memory with carry	1	1		CPL C	Complement Carry	1	1	
	ADDC A,#data	Add immediate with carry	2	2		CLR F0	Clear Flag 0	1	1	
	ANL A,R	And register to A	1	1		CPL F0	Complement Flag 0	1	1	
	ANL A,@R	And data memory to A	1	1		CLR F1	Clear Flag 1	1	1	
	ANL A,#data	And immediate to A	2	2		CPL F1	Complement Flag 1	1	1	
	ORL A,R	Or register to A	1	1	Data Movers	MOV A,R	Move register to A	1	1	
	ORL A,@R	Or data memory to A	1	1		MOV A,@R	Move data memory to A	1	1	
	ORL A,#data	Or immediate to A	2	2		MOV A,#data	Move immediate to A	2	2	
	XRL A,R	Exclusive Or register to A	1	1		MOV R,A	Move A to register	1	1	
	XRL A,@R	Exclusive or data memory to A	1	1		MOV @R,A	Move A to data memory	1	1	
	XRL A,#data	Exclusive or immediate to A	2	2		MOV R,#data	Move immediate to register	2	2	
	INC A	Increment A	1	1		MOV @R,#data	Move immediate to data memory	2	2	
	DEC A	Decrement A	1	1		MOV A,PSW	Move PSW to A	1	1	
	CLR A	Clear A	1	1		MOV PSW,A	Move A to PSW	1	1	
	CPL A	Complement A	1	1		XCH A,R	Exchange A and register	1	1	
	DA A	Decimal Adjust A	1	1		XCH A,@R	Exchange A and data memory	1	1	
SWAP A	Swap nibbles of A	1	1	XCHD A,@R		Exchange nibble of A and register	1	1		
RL A	Rotate A left	1	1	MOVX A,@R	Move external data memory to A	1	2			
RLC A	Rotate A left through carry	1	1	MOVX @R,A	Move A to external data memory	1	2			
RR A	Rotate A right	1	1	MOV P,A,@A	Move to A from current page	1	2			
RRC A	Rotate A right through carry	1	1	MOV P3 A,@A	Move to A from Page 3	1	2			
Input/Output	IN A,P	Input port to A	1	2	Timer/Counter	MOV A,T	Read Timer/Counter	1	1	
	OUTL P,A	Output A to port	1	2		MOV T,A	Load Timer/Counter	1	1	
	ANL P,#data	And immediate to port	2	2		STRT T	Start Timer	1	1	
	ORL P,#data	Or immediate to port	2	2		STRT CNT	Start Counter	1	1	
	INS A,BUS	Input BUS to A	1	2		STOP TCNT	Stop Timer/Counter	1	1	
	OUTL BUS,A	Output A to BUS	1	2		EN TCNTI	Enable Timer/Counter Interrupt	1	1	
	ANL BUS,#data	And immediate to BUS	2	2		DIS TCNTI	Disable Timer/Counter Interrupt	1	1	
	ORL BUS,#data	Or immediate to BUS	2	2		Control	EN I	Enable external interrupt	1	1
	MOVD A,P	Input Expander port to A	1	2	DIS I		Disable external interrupt	1	1	
MOVD P,A	Output A to Expander port	1	2	SEL RB0	Select register bank 0		1	1		
ANLD P,A	And A to Expander port	1	2	SEL RB1	Select register bank 1		1	1		
ORLD P,A	Or A to Expander port	1	2	SEL MB0	Select memory bank 0		1	1		
				SEL MB1	Select memory bank 1		1	1		
Branch	JMP addr	Jump unconditional	2	2	ENTO CLK	Enable Clock output on T0	1	1		
	JMPP @A	Jump indirect	1	2	NOP	No Operation	1	1		
	DJNZ R,addr	Decrement register and skip	2	2		Mnemonics copyright Intel Corporation 1976				
	JC addr	Jump on Carry = 1	2	2						
	JNC addr	Jump on Carry = 0	2	2						
	JZ addr	Jump on A Zero	2	2						
	JNZ addr	Jump on A not Zero	2	2						
	JT0 addr	Jump on T0 = 1	2	2						
	JNTO addr	Jump on T0 = 0	2	2						
	JT1 addr	Jump on T1 = 1	2	2						
	JNT1 addr	Jump on T1 = 0	2	2						
	JF0 addr	Jump on F0 = 1	2	2						
	JF1 addr	Jump on F1 = 1	2	2						
	JTF addr	Jump on timer flag	2	2						
	JNI addr	Jump on INT = 0	2	2						
JBb addr	Jump on Accumulator Bit	2	2							

Figure 2. 8048/8748/8035 Instruction Set

operate from a single 5-volt power supply. The 8748 requires an additional 25-volt supply only while the on board EPROM is being programmed. When installed in a system only the 5-volt supply is needed. Aside from program storage, these chips include 64 bytes of data storage (RAM), an eight bit timer which can also be used to count external events, 27 programmable I/O pins and the processor itself. The processor offers a wide range of instruction capability including many designed for bit, nibble, and byte manipulation. The instruction set is summarized in Figure 2.

Aside from the processors, the MCS-48 family includes 4 devices: one pure I/O device and 3 combination memory and I/O devices. The pure I/O device is the 8243, a device which is connected to a special 4 bit bus provided by the MCS-48 processors and which provides 16 I/O pins which can be programmatically controlled.

The combination memory and I/O devices consist of the 8355, the 8755, and the 8155. The 8355 and the 8755 both provide 2,048 bytes of program storage and two eight bit data ports. The only difference between these devices is that the 8355 contains masked program ROM and the 8755 contains EPROM. The 8155 combines 256 bytes of data storage (RAM), two eight bit data ports, a six bit control port, and a 14 bit programmable timer.

Figure 3 shows the various system configurations which can be achieved using the MCS-48 family of parts. It should also be noted that eight of the processors' I/O lines have been configured as a bidirectional bus which can be used to interface to standard Intel peripheral parts such as the 8251 USART (for serial I/O), the 8255A PPI (provides 24 I/O lines) and the complete range of memory components.

More detailed information concerning the MCS-48 family can be obtained from the "MCS-48 Microcomputer User's Manual" which provides a complete description of the MCS-48 family and its members. A general familiarity with this document will make the application techniques which follow easier to understand.

ANALOG I/O

If analog I/O is required for a MCS-48™ system there are many alternatives available from the makers of analog I/O modules. By searching through their catalogs it is possible to find almost any combination of features which is technically feasible. Perhaps the best example of such modules are the MP-10 and MP-20 hybrid modules recently introduced by Burr-Brown Research Corporation. The MP-10 provides two analog outputs and the MP-20 provides 16 analog inputs. Both of these units were

[] Number of Available Timers
() Number of Available I/O Lines

DATA MEMORY (RAM)	1088							
	1K	8048 4-8155 [5] (101)	8035 8355 4-8155 [5] (116)	8048 8355 4-8155 [5] (116)	8035 2-8355 4-8155 [5] (131)			
	832							
	768	8048 3-8155 [4] (80)	8035 8355 3-8155 [4] (95)	8048 8355 3-8155 [4] (95)	8035 2-8355 3-8155 [4] (110)			
	578							
	512	8048 2-8155 [3] (59)	8035 8355 2-8155 [3] (74)	8048 8355 2-8155 [3] (74)	8035 2-8355 2-8155 [3] (89)			
320								
256	8048 8155 [2] (38)	8035 8355 8155 [2] (53)	8048 8355 8155 [2] (53)	8035 2-8355 8155 [2] (68)				
64	8048 [1] (24)	8035 8355 [1] (28)	8048 8355 [1] (28)	8035 2-8355 [1] (43)				
		1K	2K	3K	4K			
		PROGRAM MEMORY (ROM)						

Figure 3. The Expanded MCS-48™ System

specifically designed to interface with microprocessors.

A block diagram of the MP-10 is shown in Figure 4. It consists of two eight bit digital to analog converters, two eight bit latches which are loaded from the data bus, and address decoding logic to determine when the latches should be loaded. The D/A converters each generate an analog output in the range of 10 volts with an output impedance of 1Ω. Accuracy is ±0.4% of full scale and the output is stable 25μsec after the eight bit binary data is loaded into the appropriate latch. The latches are loaded by the write pulse (WR) whenever the proper address is presented to the MP-10. The lower two addresses (A0 and A1) are used internally by the device. Addresses A2 & A3 are compared with the address determination inputs B2 and B3. If their signals are found to be equal, and if addresses A4-A13 are all high, then the device is selected and one of the latches will be loaded. Address bit A1 selects between output 1 and output 2. If address bit A0 is set then the initialization channel of the DIA is selected. In order to prepare for operation a data pattern of 80H must

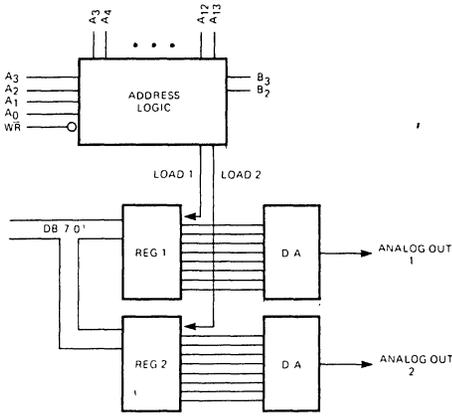


Figure 4. MP-10 Block Diagram

be output to this channel following the reset of the device.

A block diagram of the MP-20 analog to digital converter is shown in figure 5. This unit consists of a 16 input analog multiplexer, an instrumentation amplifier, an eight bit successive approximation analog to digital converter, and control logic. The 16 input multiplexer can be used to input either 16 single ended or 8 differential inputs. The output from the multiplexer is fed into the instrumentation amplifier which is configured so that it can easily be strapped for single ended 0-5 volt inputs, single ended ± 5 volt inputs, or differential 0-5 volt signals. Provisions are made for an external gain control resistor on the amplifier. The gain control equation is:

$$G = 2 + \frac{50k\Omega}{R_{ext}}$$

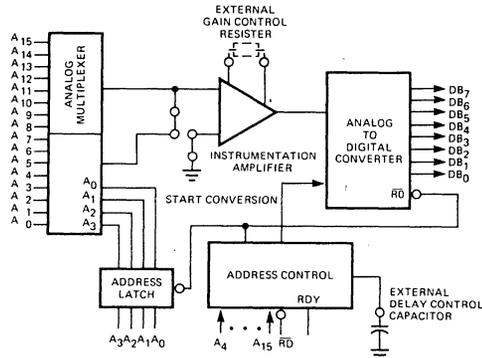


Figure 5. MP-20 Analog Subsystem

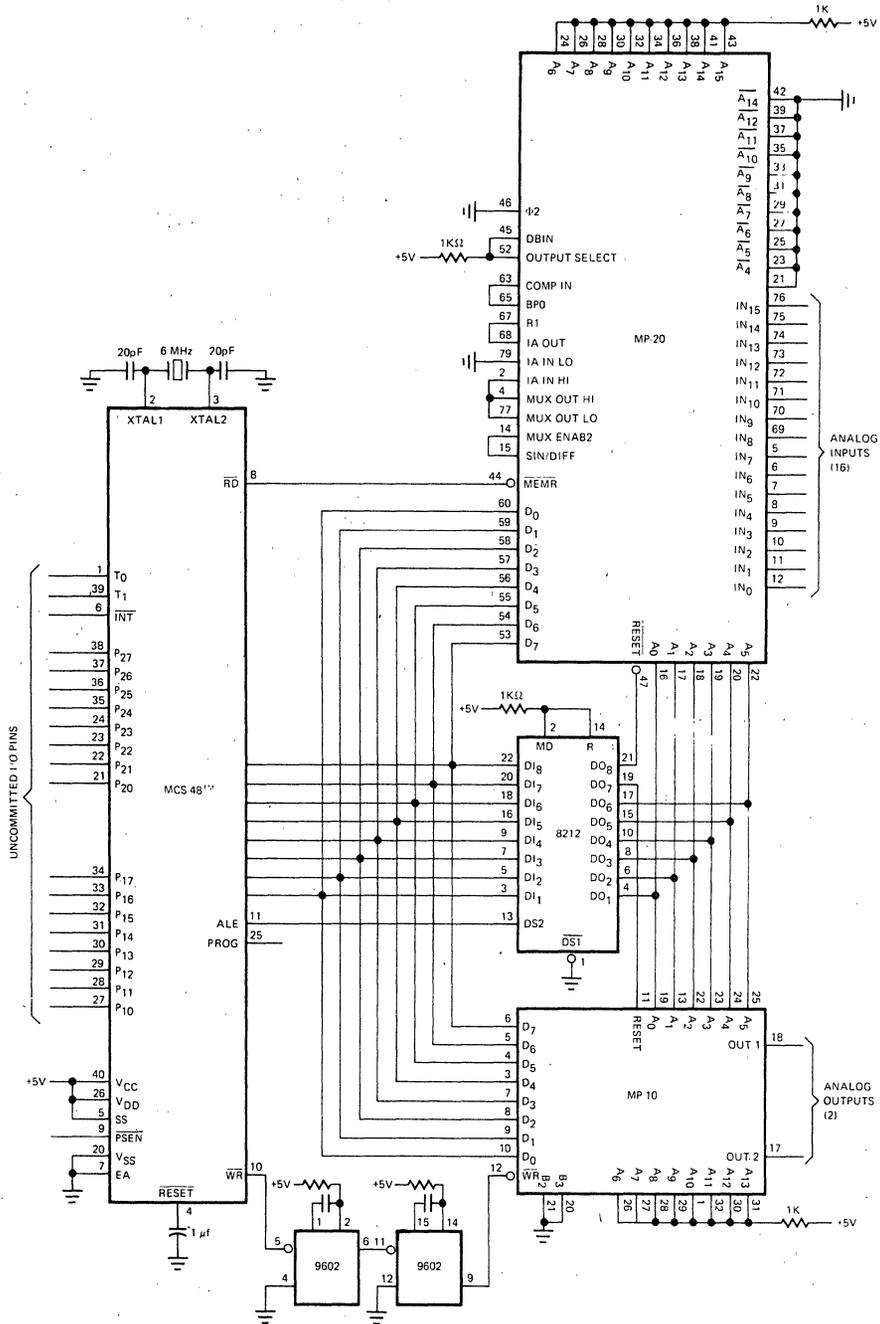
With no R_{ext} ($R_{ext} = \infty$) the gain is two and the input is 0-5 or ± 5 volts full scale. Adding an external resistor results in higher gain so that low level ($\pm 50mV$) signals from thermocouples and strain gauges can be accommodated. The output from the amplifier is applied to the actual A/D converter which provides an eight bit output with guaranteed monotonicity and an accuracy of $\pm 0.4\%$ of full scale. Note that this accuracy is specified for the entire module, not just for the converter itself. The control logic monitors address lines A15 through A4 to determine when the address of the unit has been selected. An address that the unit will respond to is determined by 11 address control pins, labeled $\overline{A4}$ through $\overline{A14}$. If one of these pins is tied to a logic 0 then the corresponding address pin must be high in order for the unit to be selected. If the pin is tied to a logic 1 then the corresponding address pin must be low. If the address of the module is selected when \overline{MEMR} pulse occurs, the lower four addresses ($A3-A0$) are stored in a latch which addresses the multiplexer. The coincidence of the proper address and \overline{MEMR} also initiates a conversion and gates the output of the converter on to the eight bit data bus.

The control logic of the MP-20 was designed to operate directly with an MCS-80™ system. When a \overline{MEMR} occurs and a conversion is initiated the MP-20 generates a READY signal which is used to extend the cycle of the 8080A for the duration of the conversion. READY is brought high after the conversion is complete which allows the 8080A to initiate a conversion and read the resulting data in a single, albeit long, memory or I/O cycle. The conversion time of the MP-20 depends on the gain selected for the amplifier. With no external resistor ($R = \infty$) the gain is two and the conversion time is 35 μsec . For $R = 510\Omega$ the gain is:

$$G = 2 + \frac{50k\Omega}{.51k\Omega} \cong 100$$

and the conversion time becomes 100 μsec . These settling times are specified in the MP-20 data sheet and range from 35 to 175 microseconds. The READY timing is controlled by an external capacitor. For a gain of 2 no external capacitor is required but if higher gains are selected a capacitor is needed to extend the timing.

A schematic showing both the MP-10 D/A and the MP-20 A/D connected to the 8748 is shown in Figure 6. This configuration, which consists of only four major components, gives an excellent example of what modern technology can do for



MCS-48™ Based Analog Processor

the system designer. The four components provide:

- a. An eight bit microprocessor
- b. 64 bytes of RAM
- c. 1024 bytes of UV erasable PROM
- d. A timer/event counter
- e. 16 digital I/O pins
- f. 2 testable input pins
- g. An interrupt capability
- h. 16 eight bit analog inputs
- i. 2 eight bit analog outputs

The MCS-48 communicates with the D/A and A/D converters in a memory mapped mode (i.e., it treats the devices as if they were external RAM). By setting an address in either R₀ or R₁ and then executing a MOVX the software can transfer data between the accumulator and the analog I/O. When the MCS-48 executes the MOVX instruction it first sends the eight bit address out on the bus and strobes it into the 8212 latch with the ALE (Address Latch Enable) signal. After the address is latched, the MCS-48 uses the same bus to transfer data to or from the accumulator. If data is being sent out (MOVX ∂R_j , A) the \overline{WR} strobe is used; if the data is being moved into the accumulator (MOVX A, ∂R_j) the \overline{RD} strobe is used. The one shots on the \overline{WR} line are used to delay the write strobe of the MCS-48 to meet the data set up specifications of the MP-10.

In order to provide reset capability for the analog devices without dedicating an I/O pin from the MCS-48, special addresses are used as reset channels. Executing any MOVX with an address of 0XXXXXXX will reset the A/D module; a similar operation with an address of X1XXXXXX will reset the D/A; a MOVX with an address of 01XXXXXX will reset both devices. All data transfers are accomplished with the upper two bits of the address field equal to 10. A summary of the addressing of the analog devices is shown in Table 1. Notice that except for an initialization channel for the D/A (which must

Table 1. Analog Interface Addresses

INPUT OR OUTPUT	
0 X X X X X X X X	Reset A/D
X 1 X X X X X X X	Reset D/A
INPUT	
0 0 1 1 n n n n	Read A/D Channel n n n n
OUTPUT	
1 0 1 1 0 0 0 1	Initialize D/A
1 0 1 1 0 0 0 0	Write Channel 1
1 0 1 1 0 0 1 0	Write Channel 2

be written to following a reset to initialize its internal logic) all channels involve some form of data transfer.

As was mentioned previously, the MP-20 was designed to use the READY line of the 8080A. Obviously this presents a problem since the MCS-48 does not support a READY line (with its attendant requirement of entering WAIT state). The necessity of a READY input can be overcome by performing a read operation to set the channel address, waiting the required delay (35 μ sec for a gain of two) and then performing a second read to actually obtain the data. The second read will read in the data from the channel selected by the first read irrespective of the channel selected for the second read. Thus it is possible to use the second read to set up the channel for the third read. Each read can read in the current channel and select the next channel for conversion.

The MP-20 is shown in Figure 6 strapped to input 16 single ended ± 5 volts signals. Programs which were used to test this configuration are shown in Figure 7. The first of these programs uses the D/A converter to generate sawtooth waveforms by outputting an incrementing value to the D/A converters. The second program scans the analog inputs and stores their digital values in a table located in RAM.

```

LOC  OBJ      SEQ      SOURCE STATEMENT
      0
      1
      2 :-----
      3 : TEST PROGRAM FOR ANALOG OUTPUT
      4 : THIS PROGRAM OUTPUTS A SAW-
      5 : TOOTH WAVEFORM BY OUTPUTTING
      6 : AN INCREMENTING PATTERN.
      7 :-----
      8
      9
     10
     11 : EQUATES
     12
     13 INITCH EQU 0B3H ; D/A INITIALIZATION CHANNEL
     14 INITDT EQU 0B8H ; D/A INITIALIZATION DATA
     15 DATCH EQU 0B0H ; D/A DATA CHANNEL
     16
     17 :-----
     18 : START OF TEST
     19 :-----
     20
     21 ORG 100H ; INITIALIZE D/A
     22 START: MOV A, #INITDT
     23 MOV R8, #INITCH
     24 MOVX @R0,A
     25
     26 LOOP: MOV R8, #DATCH
     27 INC A
     28 MOVX @R8,A
     29 JMP LOOP
     30
     31 END ; END OF PROGRAM
    
```

Figure 7a. D/A Exercise Program

```

LOC OBJ      SEQ      SOURCE STATEMENT
      0
      1
      2 : -----
      3 : TEST PROGRAM FOR ANALOG INPUT
      4 : THIS PROGRAM SCANS THE INPUT CHANNELS
      5 : AND STORES THE READINGS IN A TABLE
      6 : STARTING AT BUFF.
      7 : -----
      8
      9 : -----
     10 : EQUATES
     11 : -----
     12
    ##20 13 BUFF EQU 20H ; START OF BUFFER
    ##21 14 MAXCH EQU 15 ; NO OF ANALOG INPUTS
    ##22 15 RINCH EQU ##20H ; BASE ADDRESS OF ANALOG INPUTS
    ##23 16 TICK EQU 5 ; EXECUTION TIME OF DJNZ
     17
     18 : -----
     19 : START OF TEST
     20 : -----
    0100 21 ORG 100H
    0100 B92F 23 START: MOV R1, #BUFF+MAXCH ; SETUP TO SCAN ANALOG INPUTS
    0102 BBFF 24 MOV R3, #MAXCH
    0104 B9BF 25 MOV R0, #RINCH+MAXCH
    0106 B0 26 MOVX A,@R0 ; SELECT CHANNEL 15
    0107 BC80 27 MOVX A,@R0 ; WAIT >40 MICROSECONDS
    0109 EC09 28 DJNZ R4,S
    010B C0 32 LOOP: DEC R0 ; NOW SCAN ANALOGS
    010C B0 33 ; GET DATA
    010D A1 34 MOVX A,@R0 ; MOVE INTO BUFFER
    010E C9 35 MOV @R1,A ; DECREMENT BUFFER POINT
    010F BC84 36 DEC R1
    0111 EC11 37 DJNZ R4,S ; PAD 20 MICROSEC
    0113 EB00 40 MOV R4, #20/TICK
    0115 2400 41 DJNZ R4,S ; LOOP UNTIL DONE
    0117 2400 42 DJNZ R3,LOOP ; REPEAT TEST FOREVER
    0119 2400 43 JMP START
    0121 2400 44 ; END OF PROGRAM
    0123 2400 45 END
    0125 2400 46
    0127 2400 47
  
```

Figure 7b. A/D Exercise Program

TABLE LOOKUP TECHNIQUES

In the previous section the interface between analog I/O devices and the MCS-48™ was discussed. In many applications involving analog I/O one quickly finds that nature is inherently nonlinear, and the mathematics involved in 'linearizing it' can tax the computational power of the microprocessor, particularly if it has other tasks to perform. Problems of this nature are good candidates for the use of tables.

As an example of how tables can be used as part of an analog output scheme, consider a system which requires an MCS-48 to output a variable frequency sinusoidal waveform. One method of performing this function would be to use the timer to generate an interrupt at a fixed rate of 256 times the desired output frequency. At each interrupt the appropriate value of the sine function could be calculated from the MacLaurin series:

$$\sin x = x - \frac{x^3}{3!} + \frac{x^5}{5!} - \frac{x^7}{7!} \dots \frac{(-1)^k x^{2k+1}}{(2K+1)!}$$

Where K is chosen to be large enough to provide the required accuracy.

The above calculation, although conceptually simple, would be time consuming and would severely limit the possible output frequencies which could be obtained. As an alternative to calculating these values in real time, the values could be precalculated off line and stored in a table. Upon each interrupt the MCS-48 would merely have to retrieve the appropriate value from the table and output it to the D/A converter. The MCS-48 provides a special instruction which can be used to access data in a table. If the table is stored in the last 256 bytes of the first kilobyte of MCS-48 memory then the table lookup can be performed by loading the independent variable (time in this case) into the accumulator and executing the instruction.

MOVP3 A, @A

This instruction uses the initial contents of the accumulator to index into page 3 of program storage. The location pointed to is read and the contents placed in the accumulator. If (as is often the case) a table of fewer than 256 entries is required, then the table can be located in any page of program memory and the instruction:

MOVP A, @A

can be used to retrieve data from the table. This instruction operates in the same manner as does the previous instruction except that the current page of program storage is assumed to contain the table.

If it is possible to devote slightly more of the microprocessor's time to the table look up process, then a much smaller table can often be utilized by taking advantage of interpolation to determine values of the function between values which are actual entries in the table. As an example of this

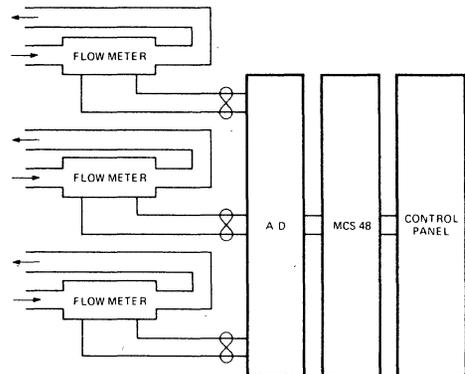


Figure 8. Flow Monitoring System

process consider the hypothetical system shown in Figure 8. The purpose of this system is to measure the flow through the three pipes, add them, and display the total flow on the control panel. The system consists of three flow meters which generate a differential voltage which is some function of flow, an A/D system with at least three differential inputs, an MCS-48, and a control panel. The schematic shown in Figure 6 could easily become part of this system, with the spare digital I/O of the MCS-48 used as an interface to the control panel. The simplicity of this system is clouded by the flow transducers, which are assumed to be not only nonlinear but also to require individual calibration (this is not an unreasonable assumption for a flow transducer). By using a table look up process and an 8748 the flow transducers can be calibrated and the results of the calibration tests stored directly in tables in the 8748. (The 8748 has a PROM in place of the ROM of the 8048 and thus makes such 'one off' programming practical.)

The results which might be obtained from calibrating one of the flow meters is shown in Figure 9. The results are plotted as gals/hour versus the measured voltage generated by the transducer. The voltage is shown in hexadecimal form so that it corresponds directly to the digital output of the analog to digital converter. The flow required to generate seventeen evenly spaced voltages (00H-100H in steps of 10H) has been measured and plotted. This information is shown in tabular form in Figure 10. It is necessary to generate a program which will convert any measured input from 00H to FFH into the flow in units which can be interpreted by a human operator. This can easily be done by simple interpolation.

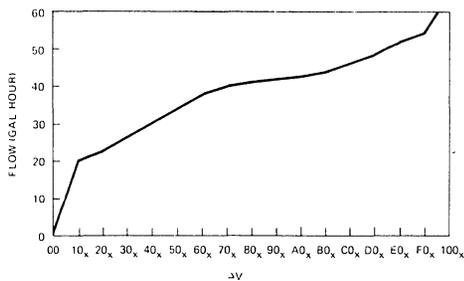


Figure 9. Flow Calibration Curve

TRANSDUCER VOLTAGE (HEX)	00	10	20	30	40	50	60	70	80	90	A0	B0	C0	D0	E0	F0	100
MEASURED FLOW (GAL HOUR)	0	10	22	26	30	34	38	40	41	42	43	45	48	49	53	56	63

Figure 10. Tabulated Flow Data

The eight bits of independent variable (voltage) can be looked on as two four bit fields. The most significant four bits (7-4) will be used to retrieve one of the table values. The lower four bits (3-0) will be used to interpolate between this value and the value retrieved from the next higher location in the table. If the upper four bits are given the symbol I and the lower four bits the symbol N, then the interpolation can be expressed as:

$$F(x) = F(I) + \frac{N}{16} [F(I+1) - F(I)]$$

Where x is the measured voltage and F(x) is the corresponding flow.

If, as an example, the transducer voltage was measured as 48H then the flow (ref. Figure 10) would be:

$$F = 30 + \frac{8}{16} (34 - 30) = 32$$

A subroutine which implements this calculation is shown in Figure 11. Before it is called the independent variable (V) is placed in the accumulator and register R1 is set to point at the first value in the table. Aside from simple additions and subtractions the only arithmetic required is to multiply two values and then divide them by 16. The multiplication is handled via a subroutine which is also shown in Figure 11. The division by 16 can be performed by a four place right shift followed by a rounding operation. The routine shown will handle a monotonic increasing function of a single independent variable. Fairly simple modifications are required for nonmonotonic functions. Functions of two variables can be handled by interpolating on a plane rather than along a straight line. Although this is more time consuming, requiring an interpolation for each of the independent variables and a third to interpolate the final answer, it still provides a simple means of quickly calculating the required function. The use of tables can offer a powerful technique for function evaluation to the designer.

RECEIVING SERIAL CODE—BASIC APPROACHES

Many microprocessor based systems require some form of serial communication. Serial communication is extensively used because it allows two or more pieces of equipment to exchange information with a minimal number of interconnecting wires. The minimization of interconnecting wires results in simpler, cheaper, interconnects because fewer (or smaller) cables and connectors are required. Since the required number of drivers and receivers required is reduced, it can become economically feasible to provide much higher noise immunity

LOC	OBJ	SEQ	SOURCE STATEMENT	LOC	OBJ	SEQ	SOURCE STATEMENT
0		0	*****	0110	03	56	RET
1		1				57	
2		2	APPROX			58	
3		3	AT ENTRY R1 POINTSAT TABLE			59	
4		4	A HAS INDEPENDENT VARIABLE			60	MULTIPLY
5		5				61	
6		6	*****			62	
7		7		011D	BB00	63	MULT: MOV COUNT, #B
8		8		011F	BA00	64	MOV AEX, #B
9		9	EQUATES			65	
10		10		0121	97	66	LOOPA: CLR C ; CLEAR CARRY
11		11				67	
0000		12	RX0 EQU R0 ; POINTER 0	0122	122B	68	LOOPB: JBB S5UM ; IF MULTIPLIER (B) <> 1 THEN SHIFT PRODUCT
0001		13	RX1 EQU R1 ; POINTER1	0124	2A	69	XCH A, AEX
0002		14	AEX EQU R2 ; EXTENSION OF A REGISTER	0125	67	70	RRC A
0003		15	COUNT EQU R3 ; COUNTER	0126	2A	71	XCH A, AEX
0004		16	TEMP EQU R4 ; TEMP STORAGE	0127	67	72	RRC A
17		17				73	
18		18	-----	0128	EB22	74	DJNZ COUNT, LOOPB ; LOOP UNTIL DONE
19		19	APPROXIMATION	012A	03	75	RET
20		20				76	
21		21		012B	2A	77	S5UM: XCH A, AEX ; ELSE ADD MULTIPLIER AND SHIFT PRODUCT
0100		22	ORG 100H	012C	60	78	ADD A, @RX0
		23		012D	67	79	RRC A
0100	0004	24	APPROX: MOV RX0, #TEMP ; POINT RX0 AT TEMP	012E	2A	80	XCH A, AEX
		25		012F	67	81	RRC A
		26				82	
0102	0000	27	MOV @RX0, #0 ; A*P AND 0FH	0138	EB21	83	DJNZ COUNT, LOOPA ; LOOP UNTIL DONE
0104	38	28	XCHD A, @RX0	0132	03	84	RET
0105	47	29	SWAP A			85	
		30				86	
0106	69	31	ADD A, RX1 ; RX1=BASE+A			87	
0107	69	32	MOV RX1, A			88	-----
		33				89	TABLE TO TEST PROGRAM
		34				90	-----
0108	E3	35	MOV#P A, @A ; RX1=TABLE(P)	0308		91	
0109	29	36	XCH A, RX1 ; A=TABLE(P-1)			92	
010A	17	37	INC A	0308	00	93	TABLE: DB 00 ; THIS TABLE IS FROM FIG 10
010B	E3	38	MOV#P A, @A	0301	0A	94	DB 10
		39		0302	16	95	DB 22
010C	37	40	CPL A ; A=TABLE (P+1)-TABLE(P)	0303	1A	96	DB 26
010D	69	41	ADD A, RX1	0304	1E	97	DB 38
010E	37	42	CPL A ; A=N*A/16	0305	22	98	DB 34
		43		0306	26	99	DB 30
010F	341D	44	CALL MULT	0307	28	100	DB 48
0111	0002	45	MOV RX0, #AEX	0308	29	101	DB 41
0113	38	46	XCHD A, @RX0	0309	2A	102	DB 42
0114	47	47	SWAP A	030A	2B	103	DB 43
0115	2A	48	XCH A, AEX	030B	2D	104	DB 45
0116	7219	49	JBB ADJUST	030C	30	105	DB 48
0118	2A	50	XCH A, AEX	030D	31	106	DB 49
0119	2A	51	ADJUST: XCH A, AEX	030E	35	107	DB 53
011A	17	52	INC A	030F	38	108	DB 56
		53		0308	3F	109	DB 63
011B	69	54	ADD A, RX1 ; A=A+TABLE(P)			110	
		55				111	END

Figure 11. Table Lookup With Interpolation

with more sophisticated (and expensive) line terminators. The final, and usually most persuasive, argument in favor of serial communication is that it may be the only method available to accomplish the job. The obvious example of this is telecommunications where it is necessary to encode parallel information into serial format in order to communicate via the telephone network. The intent of this section is to show how the facilities of the MCS-48™ can be brought to bear on the problem of serial communication.

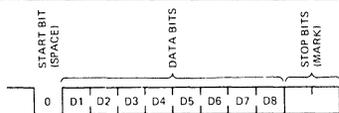


Figure 12. Serial ASCII Code

Probably the most common form of serial communication is that used by the ubiquitous Teletype-serial ASCII. This format, shown in Figure 12, consists of a START bit (0 or SPACE) followed by eight data bits which are in turn followed by two STOP bits (1 or MARK). In actual practice the

eighth data bit usually consists of even parity on the remaining seven data bits; for the purposes of this discussion the eighth bit will be considered only as data. A minor variation of this format deletes one of the STOP bits. An algorithm which might be used to sample serial data under software control using a microprocessor is shown in Figure 13. The basic intent of this algorithm is to minimize the effects of distortion and transmission rate variations on the reliability of the communication by sampling each data bit as close to its center as possible. Upon entry to this routine the software first samples the incoming data in a tight loop until it is sensed as a MARK (logical one). As soon as a MARK is detected, a second loop is entered during which the software waits until the received data goes to a SPACE (logical zero). The purpose of this construction is to detect as accurately as possible the leading edge of the START bit. This instant of time will be used as a reference point for sampling all of the following bits in the character. After sensing the leading edge of the START bit a wait of one half the expected bit time is implemented. The period of the incoming signal is called P for convenience. At the end of this wait the serial line is tested—if it is MARK then the START bit was

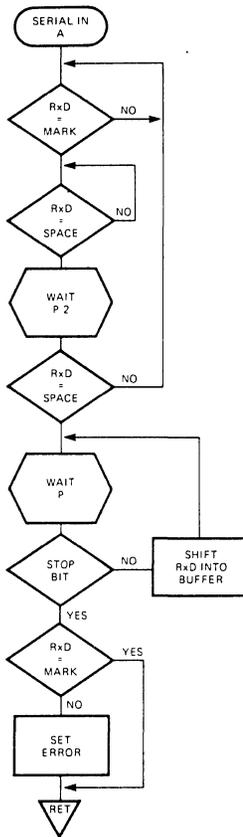


Figure 13. Sample Serial Input Routine

invalid and the process is reinitialized. If the line is still a SPACE, then the START bit is assumed to be valid and a delay of one bit time is started. At the completion of the delay the first data bit is sampled and a new delay of one bit time is initiated. This process is repeated until all eight data bits have been sampled. The last bit sampled is checked to determine if it is a valid STOP bit (a MARK). If it is, the character is assumed to be valid; if it is not, the character has a framing error and is probably invalid. A listing of a program which implements the above procedure is shown in Figure 14.

A disadvantage of the approach outlined in Figure 13 is that while the processor is inputting data serially it must totally dedicate itself to this task. Accurate timing can only be maintained if the program remains in a tight wait loop without allowing itself to be diverted to other functions. During reception of a character from a Teletype

the processor will spend only a 100µsecs or so processing data and the rest of the 100 milliseconds waiting to do the processing at the right time. This lack of efficiency (approximately 0.1%) in the utilization of processing power is why devices such as the 8251 USART find broad application in micro-processor systems.

```

LOC OBJ SEQ SOURCE STATEMENT
      0 ; *****
      1 ;
      2 ; SIMPLE SERIAL INPUT
      3 ; -THIS CODE ASSUMES RxD IS
      4 ; CONNECTED TO PIN 18
      5 ;
      6 ; *****
      7 ;
      8 ; -----
      9 ; EQUATES
     10 ; -----
     11 ;
    ##02 12 COUNT EQU R2 ; COUNTER
    ##0B 13 BITND EQU B ; NO OF BITS TO RECEIVE
    ##02 14 DLYHI EQU 2 ; HI DLY COUNT
    ##A4 15 DLYLO EQU 8A4H ; LO DLY COUNT
     16 ;
    #180 17 ORG 180H ; LOOP UNTIL RxD=MARK
    #180 2000 18 SERIN: JNB S ; NOW LOOP UNTIL RxD=SPACE
    #182 3602 21 JTB S ; WAIT 1/2 BIT TIME
     22 ;
    #184 341C 23 CALL HBIT ; IF FALSE START REINITIALIZE
    #186 3600 25 JTB SERIN ; ELSE SET BIT COUNT
    #180 0A09 27 MOV COUNT, #BITND+1 ; WAIT 1 BIT TIME
    #18A 341C 29 LOOP: CALL HBIT ; DECREMENT COUNT
    #18C 341C 30 CALL HBIT ; -IF ZERO EXIT WITH CARRY SET ON
     31 ;
     32 ; -FRAMING ERROR
     33 ;
    #18E EA15 34 DJNZ COUNT,LOAD ; LOAD DATA
    #118 97 35 CLR C ; LOAD DATA
    #111 3614 36 JTB EXIT ; LOAD DATA
    #113 A7 37 CPL C ; LOAD DATA
    #114 03 38 EXIT: RET ; LOAD DATA
     39 ;
    #115 97 40 LOAD: CLR C ; LOAD DATA
    #116 2619 41 JNB LLLA ; LOAD DATA
    #118 A7 42 CPL C ; LOAD DATA
    #119 67 43 LLLA: RRC A ; AND LOOP
     44 ;
     45 ;
     46 ;
     47 ; -----
     48 ; DELAY ONE HALF BIT TIME
     49 ;
     50 ;
     51 ; SET UP LOOP
    #11C BC02 52 HBIT: MOV R4, #DLYHI ; LOOP UNTIL TIME DONE
     53 ;
    #11E 0B04 54 HLOOP: MOV R3, #DLYLO ; LOOP UNTIL TIME DONE
    #120 E028 55 DJNZ R3, S ; LOOP UNTIL TIME DONE
    #122 EC1E 56 DJNZ R4, HLOOP ; LOOP UNTIL TIME DONE
    #124 03 57 RET ; END OF PROGRAM
     58 ;
     59 END
  
```

Figure 14. Simple Serial Input

The 8251 USART is simple to interface to the MSC48. Figure 15 shows such an interface. The USART requires a high speed clock (CLK), an initialization signal (RESET), data clocks (TxC and RxC), and data in order to operate. A circuit showing the connection of an 8748 to an 8251 USART is shown in Figure 15. In the circuit shown the high speed clock (which is used for internal sequencing by the USART) is provided by con-

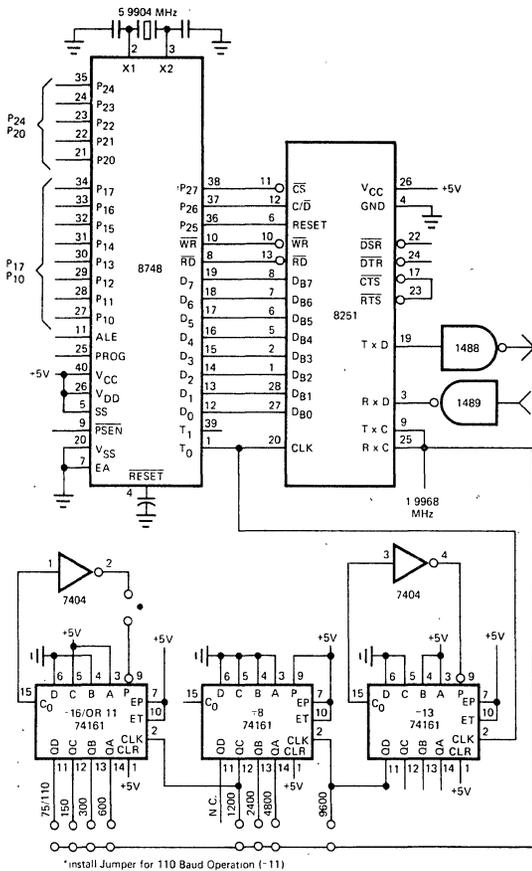


Figure 15. MCS-48™ to 8251 Interface

necting the CLK signal of the USART to the T₀ pin of the MCS-48. The T₀ pin of the MCS-48 can either be used as a directly testable input pin or it can become, under program control, an output pin which oscillates at one third of the crystal frequency. (Note that once this pin is designated by the software to be an output it will remain so until the system is reset.) In Figure 15 the crystal frequency is 5.9904 MHz so the clock provided to the 8251 is 1.9968 MHz, which conforms to its specifications.

The initialization signal to the USART (RESET) is provided programmatically by manipulation of bit 5 of port 2. It was necessary to place the reset of the 8251 under program control for two reasons. The first reason is that the MCS-48 does not supply a reset signal to other devices. The reason for this is that it was felt to be more useful to provide another pin of I/O function instead of a RESET OUT signal

from the MCS-48. Although this situation could have been circumvented by the use of an externally generated reset which drove both the MCS-48 and the 8251, the second reason for program control of the reset to the USART still stands. The USART requires the presence of the CLK signal during reset in order to properly initialize itself. The ENTO CLK instruction which the MCS-48 must execute before the 8251 will receive the CLK can obviously not be executed until after the system reset has ended. Reset of the USART can be accomplished by the following code segment:

```

ENTO   CLK           ;TURN ON CLOCK
ORL    P2, #00100000B ;START RESET
MOV    R2, #DELAY    ;DELAY USART
LOOP:  DJNZ R2, LOOP  ;RESET TIME
ANL    P2, #11011111B ;END RESET
    
```

This code first enables the clock, then asserts the reset signal of a time period determined by the constant DELAY. The delay invoked is (10 + 5*DELAY) microseconds for DELAY > 0. The USART requires a reset of approximately 6 CLK periods so DELAY is chosen to be 1 which ensures adequate reset timing. Note that for delays this short, NOP instructions could also be used to time the pulse.

The data clocks required by the USART are provided by the modem if the USART is operated in the synchronous mode. In the more common asynchronous mode, however, these clocks must be provided by circuitry associated with the 8251.

The 5.9904 MHz crystal was chosen because the resulting 1.9968 MHz clock to the USART can be evenly divided to provide transmit and receive clocks to the USART. Assuming the USART is in the x16 mode (i.e. it requires data clocks 16 times the baud rate) the 1.9968 MHz signal can be divided by 13 to generate the proper clock rate for 9600 baud operation. This 9600 baud clock can be further divided to give 4800, 2400, 1200, 600, and 300 baud signals. The 1200 baud signal can be divided by 11 to give a 109.1 baud signal which is within 1% of the 110 baud required by Teletypes.

The MCS-48 communicates with the 8251 in a memory mapped mode (i.e. as if the 8251 were external RAM). The instructions available to do this are MOVX @Rj, A which stores the contents of the accumulator at the external RAM location addressed by Rj (j=0 or 1), and its complement, the MOVX A, @ Rj instruction which moves data from the external RAM into the accumulator. Since the MCS-48 multiplexes addresses and data on the same eight bit bus an external latch would be required in order to address the USART with

```

LOC  OBJ      SEQ      SOURCE STATEMENT
# ; -----
1 ; SERIAL TEST
2 ; THIS CODE INITIALIZES THE USART
3 ; AND TRANSMITS AN INCREMENTING
4 ; PATTERN. HARDWARE SHOWN IF FIG 15.
5 ; -----
6
7 ; -----
8 ; EQUATES
9 ; -----
#020 11 MCLR EQU 20H ; USART RESET ADDRESS
#001 12 DLV EQU 01H ; USART RESET DELAY
#07F 13 UCON EQU 7FH ; USART CONTROL ADDRESS
#0CE 14 MODE EQU #CEH ; USART MODE
#021 15 CMD EQU 21H ; USART CMD
#07F 16 STAT EQU 7FH ; USART STATUS
#001 17 VAL EQU R1 ; TEST VALUE
#0BF 18 MASK EQU #BFH ; CHANGES CMD TO DATA CHANNEL
19
#100 20 DRG 100H
21 ; TURN ON CLOCK
22 ; AND RESET USART
#100 75 23 TEST: ENT0 CLK
#101 0A20 24 DRL P2,#MCLR
#103 0A01 25 MOV R2,#DLV
#105 EA05 26 LOOP: DJNZ R2,LOOP
#107 0ADF 27 ANL P2,#(NOT MCLR)
28 ; SELECT USART CONTROL
#109 237F 29 MOV A,#UCON
#10B 3A 30 OUTL P2,A
31 ; SEND MODE AND COMMAND
#10C 230E 32 MOV A,#MODE
#10E 5B 33 MOVX @R0,A ; (CONTENTS OF R0 UNIMPORTANT)
#10F 2321 34 MOV A,#CMD
#111 98 35 MOVX @R0,A
36
37 ; DO FOREVER
38 ; SELECT USART STATUS
39 ; IF TXRDY=1 THEN
40 ; DO:
41 ; OUTPUT VALUE;
42 ; INCREMENT VALUE;
43 ; END;
#112 237F 44 TLP: MOV A,#STAT
#114 3A 45 OUTL P2,A
#115 00 46 MOVX A,@R0 ; (CONTENTS OF R0 UNIMPORTANT)
#116 67 47 RRC A
#117 E612 48 JNC TLP
#119 F9 49 MOV A,#VAL
#11A 0ADF 50 ANL P2,#MASK
#11C 98 51 MOVX @R0,A
#11D 19 52 INC VAL
#11E 2412 53 JMP TLP
54
55 END
    
```

Figure 16. 8251 Test Program

R0 or R1. In order to minimize the circuitry in Figure 15 an approach utilizing some of the I/O pins of the MCS-48 to address the 8251 was chosen instead. By connecting the chip select (\overline{CS}) input of the 8251 to bit 7 of port 2 (P27) and similarly connecting the C/\overline{D} address line of the 8251 to bit 6 of port 2 (P26) it is possible to address the 8251 without using R0 or R1. The instruction sequence to access the 8251 is to first reset P27 and set P26 to the appropriate state, use a MOVX instruction to perform the appropriate operation, and then finally set P27 to deselect the 8251. As a concrete example of this addressing, Figure 16 shows the code necessary to initialize the 8251 and output an incrementing test pattern on a status driven basis. If more than one 8251 were to be added to the MCS-48, or if other types of peripheral circuitry would be required (e.g. an 8253 timer to generate the data clocks) it would probably become desirable

to add the circuitry necessary to use R0 or R1 to address the peripheral devices. The circuitry which has to be added to Figure 15 in order to make use of R0 or R1 to address the USART is shown in Figure 17. Note that only the changes to Figure 15 are shown. The additional component required is the 8212 eight bit latch. This latch is loaded, whenever a valid address is on the bus by the Address Latch Enable (ALE) signal provided by the MCS-48. During an external read or write cycle this address is used to address the 8251 in a linear select mode. In the circuit shown, the 8251 will be selected by any address with bit 1 a logical zero (XXXXXXXX0X) and the selection of control or data transfer (C/\overline{D}) will be based on bit zero of the address obtained from R0 or R1. Figure 18 shows the program of Figure 16 modified to utilize the addressing inherent in the MOVX instructions.

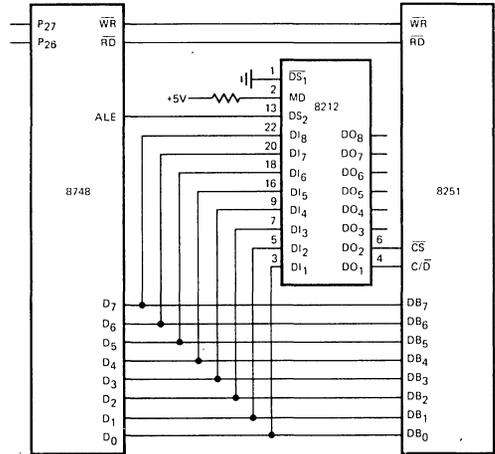


Figure 17. Modified MCS-48 to 8251 Interface

RECEIVING SERIAL CODE—A MORE SOPHISTICATED ALGORITHM

Although the USART does an admirable job of performing the serial I/O function for the MCS-48™, there are some situations where it can not be used. These situations may be caused by economic factors, such as an extremely cost sensitive design, or because the code which must be utilized cannot be accommodated by the USART. An example of of such a code will be discussed later. Recall that the principal objection to the approach to serial input shown in Figure 13 was that it consumes much of the processor's power by merely spinning in loops in order to wait preset time delays.

```

LOC OBJ      SEQ      SOURCE STATEMENT
-----
      0 : -----
      1 : SERIAL TEST
      2 : THIS CODE INITIALIZES THE USART
      3 : AND TRANSMITS AN INCREMENTING
      4 : PATTERN. HARDWARE SHOWN IF FIG 17.
      5 : -----
      6
      7 : -----
      8 : EQUATES
      9 : -----
     10
     002#    11 MCLR EQU    20H ; USART RESET ADDRESS
     0001    12 DLY EQU    01H ; USART RESET DELAY
     0003    13 UCON EQU   03H ; USART CONTROL ADDRESS
     000E    14 MODE EQU   06CH ; USART MODE
     0021    15 CMD EQU    21H ; USART CMD
     0003    16 STAT EQU   03H ; USART STATUS
     0001    17 VAL EQU    R1 ; TEST VALUE
     0000    18 DATA EQU   00 ; USART DATA ADDRESS
     19
     0100    20 DRG    100H
     21
     22 ; TURN ON CLOCK
     23 ; AND RESET USART
     24
     0100 75 23 TEST: ENT0 CLK
     0101 0A20 24 ORL P2, #MCLR
     0103 0A81 25 MOV R2, #DLY
     0105 EA85 26 LOOP DJNZ R2, LOOP
     0107 9ADF 27 ANL P2, # (NOT MCLR)
     28 ; SELECT USART CONTROL
     0109 2303 29 MOV A, #UCON
     30 ; SEND MODE AND COMMAND
     010B 23CE 31 MOV A, #MODE
     010D 98 32 MOVX @R0, A ; (CONTENTS OF R0 UNIMPORTANT)
     010E 2321 33 MOV A, #CMD
     0110 98 34 MOVX @R0, A
     35 ; DO FOREVER
     36 ; SELECT USART STATUS
     37 ; IF TXRDY+1 THEN
     38 ; DO;
     39 ; OUTPUT VALUE;
     40 ; INCREMENT VALUE;
     41 ; END;
     42 ; END;
     43 TLP: MOV A, #STAT
     0111 2303 44 MOVX A, @R0 ; (CONTENTS OF R0 UNIMPORTANT)
     0114 67 45 RRC A
     0115 E611 46 JNC TLP
     0117 F9 47 MOV A, VAL
     0118 B000 48 MOV R0, #DATA
     011A 98 49 MOVX @R0, A
     011B 19 50 INC VAL
     011C 2411 51 JMP TLP ; END OF PROGRAM
     52
     53 END
  
```

Figure 18. Modified 8251 Test Program

The timer resident on the MCS-48 provides a solution to this problem. Instead of spinning in a loop the program can set the timer for a given interval, start it, and proceed to other tasks. When the timer overflows, an interrupt will be generated to notify the software that the present time period has elapsed. An extension of the algorithm of Figure 13 which uses the timer in this fashion is shown in Figure 19. This algorithm is identical to the preceding one up until the detection of the leading edge of the start bit. At this point the timer is set to one half of the bit time (P) and a return is made to the calling program which can start additional processing. At the completion of this time interval a timer overflow interrupt is generated. When the first interrupt is detected, the serial line is checked to ensure that it is in a spacing condition (valid START bit). If it is, the timer is set to P (to sample the middle of the first data bit) and a return is made to the program which was running when the

interrupt occurred. If the serial line has returned to the MARK state, a status flag is set to indicate an error and a return is made. On subsequent interrupt detection, the data is sampled, the timer is reinitiated, and control is returned to the program which was running when the interrupt occurred. When the last (i.e. STOP) bit is detected a completion flag is set and a return is made to the program running when the timer overflow occurred. By periodically checking the error and completion flags the running program can determine when the interrupt driven receive program has a character assembled for it.

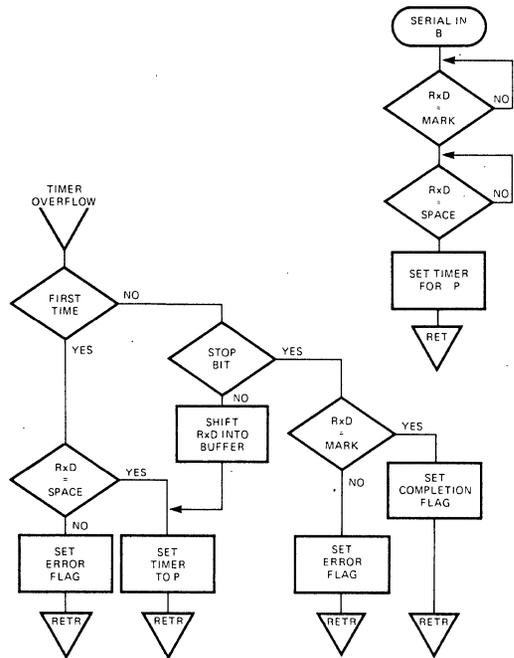


Figure 19. Improved Serial Input Routine

Using the timer to implement time delays as shown in Figure 19 results in considerable savings in processing time; two problems remain, however, which must be solved before an adequate software solution to the problem of receiving serial code can be found. The first problem is that even though the delays between bit samples are implemented via the timer rather than program loops the loop construction is still used to detect the leading edge of

the START bit. Although this results in the waste of processing power, the second problem is even more serious. For longer messages the required accuracy of the clocks becomes more and more stringent. Using the sampling technique discussed a cumulative error of one half a bit time in the time at which a bit sample is taken will result in erroneous reception. The maximum timing error which can be tolerated and yet still allow proper detection of an 11 bit ASCII character is then:

$$E_{max} = \frac{0.5 \cdot \text{BIT TIME}}{\text{CHARACTER TIME}} - \frac{0.5P}{11P} = 4.5\%$$

where P is the period of single bit. The corresponding calculation for a 32 bit character yields:

$$E_{max} = \frac{0.5P}{32P} = 1.6\%$$

Since this calculation does not allow for distortion on the signals, it is obvious that either extremely stable clocks will be required or a more tolerant algorithm must be devised. This problem is particularly serious at relatively high baud rates where the resolution of the counter (80µsecs with a 6 MHz crystal) becomes a significant percentage of the period of the received signal. At the 110 baud rate of the Teletype the 80µsec resolution of the clock allows a maximum accuracy of 0.33%; at 2400 baud this figure is reduced to 3.8%.

Both efficient detection of the start bit and increased timing accuracy can be obtained if the MCS-48 can detect edges on the incoming received data (RxD). A hardware construct which allows this is shown in Figure 20.

The received data (RxD) is Exclusive NORed with bit seven of port two and fed into the TEST (T1) pin of the MCS-48. By manipulating P27 the program can now cause T1 to be either RxD or $\overline{\text{RxD}}$. (If P27 = 1 then T1 = RxD; if P27 = 0 then T1 = $\overline{\text{RxD}}$.) Note that not only can T1 be tested directly by the software but that it is the input which is used when the MCS-48 timer is in the event counter mode. The significance of this will be discussed later. The relationship between T1, P27, and RxD is given by the Boolean expression:

$$\overline{\text{T1}} = \text{P27} \cdot \overline{\text{RxD}} + \overline{\text{P27}} \cdot \text{RxD}$$

Figure 21 flowcharts a means of utilizing this hardware construct to avoid the necessity of wasting time in program loops to detect the leading edge of the start bit. The receive operation is initialized when the program desiring to receive serial data calls the INIT subroutine (Figure 21a). Since INIT is going to manipulate the timer the first action it performs is to disable the timer overflow interrupt. Its next step is to set P27 to a logical 1. Setting P27 in this manner causes the TEST 1 input to the MCS-48 to follow $\overline{\text{RxD}}$. By setting up the receive circuitry in this manner a high to low transition will occur on TEST 1 when the RxD goes from the MARKING to SPACING state (i.e. the START

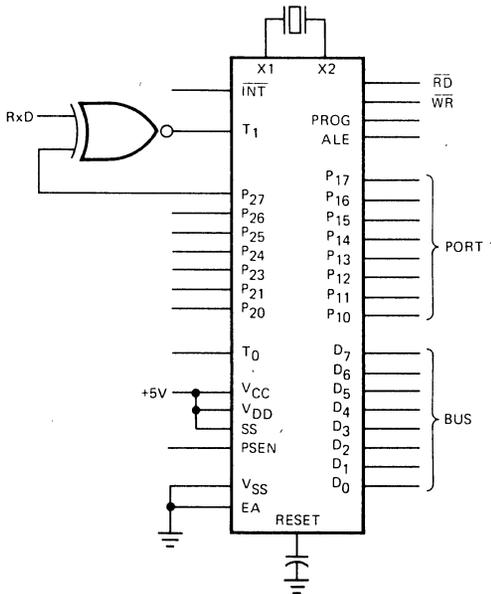


Figure 20. Detecting RxD Edges

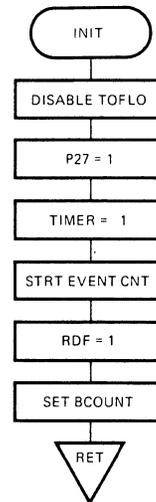


Figure 21a. Interrupt Driven Serial Receive Flowchart

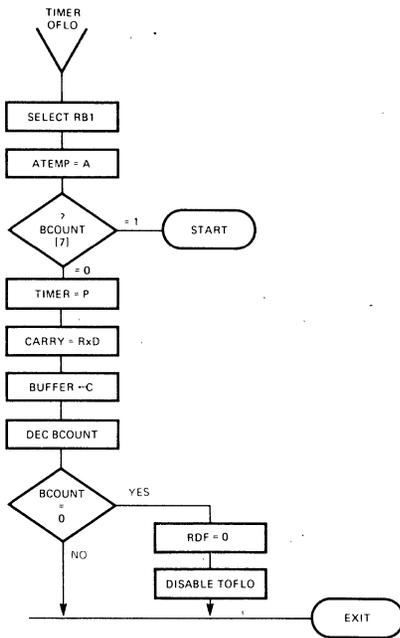


Figure 21b. Interrupt Driven Serial Receive Flowchart

bit occurs). By setting the timer to OFFH and enabling it in the event count mode, the INIT routine sets up the MCS-48 to generate a timer overflow interrupt on the next MARK to SPACE transition of RxD (the TEST 1 input doubles as the event counter input). Before returning to the calling program the INIT routine sets a flag (RDF) which will be cleared by the receive program when the requested receive operation is complete. INIT also sets a value into a register called BCOUNT. The receive program interprets BCOUNT as follows:

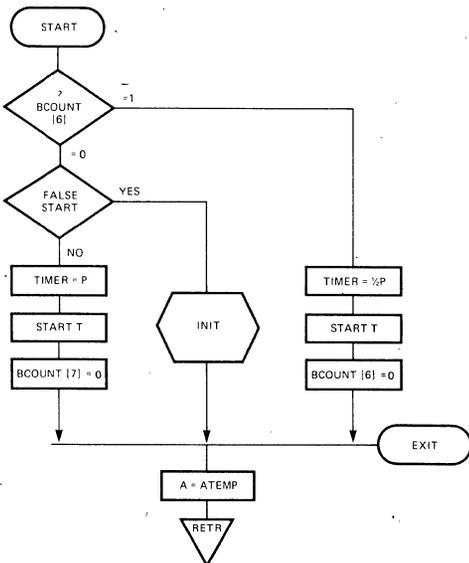
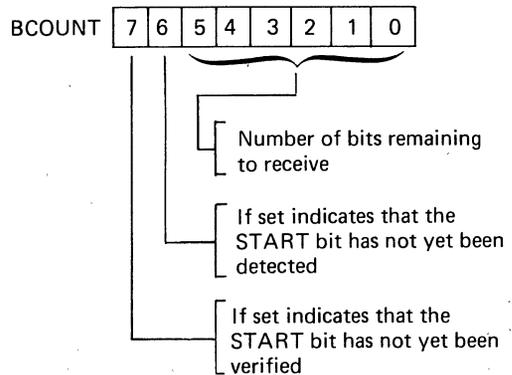


Figure 21c. Interrupt Driven Serial Receive Flowchart

In order to request the reception of the 11 bit ASCII code INIT would set BCOUNT to 11001011B. The start bit has been neither verified nor detected and 11 bits (1011B) are required.

After INIT is called the reception of the individual serial data bits will proceed on an interrupt driven basis until a complete character has been assembled. When this occurs the interrupt driven program will set the RDF (Receive Done Flag) to a zero to indicate that it has completed the requested operation and then terminate itself. The procedure which is used to accomplish this is shown in Figures 21b and 21c.

Since all operations of this program are the result of the occurrence of a timer overflow interrupt, it is necessary to briefly review the interrupt structure of the MCS-48. There are two sources of interrupt; an external interrupt which is the result of a logical zero signal applied to the INT pin of the MCS-48, and an internal interrupt which is caused by a timer overflow condition. The timer overflow occurs whenever the timer is incremented from OFFH to zero whether it be in the timer or event count mode. When one of these events occurs the hardware in the MCS-48 forces the execution of a CALL. This CALL has a preset address of location 3 if it is due to the external interrupt and location 7 if it is due to a timer overflow. If both of these

events occur simultaneously the external interrupt will take precedence. The CALL automatically saves the contents of the program counter for the running program and its PSW (program status word) on a stack the hardware maintains in RAM locations 8-23. Although the hardware saves the program counter and PSW, it remains the responsibility of any interrupt driven software to make absolutely certain that it does not modify any memory locations or registers which are being used by the main program. The most convenient way of ensuring this in the MCS-48 is to dedicate the second bank of registers (RB1) to the interrupt driven program. One of these registers has to be used to save the accumulator (which is not part of the register bank) but seven registers remain; including two which can be used as pointers to the rest of the RAM (R0 and R1). Note that if this approach is taken then these registers have to be allocated between the program which services the external interrupt and the one which services the timer overflow. This problem is somewhat alleviated by a hardware lockout which prevents the timer overflow interrupt from interrupting the external interrupt service routine and vice versa. This is implemented by locking out new interrupts between the time an interrupt is recognized and the time a RETR instruction is executed. The RETR instruction is like a normal RET (return from subroutine) except that the PSW as well as the program counter is restored. The RETR instruction can be very much thought of as a return from interrupt instruction in the MCS-48.

The receive program under discussion uses register bank 1 in the manner described. Whenever a timer overflow occurs (e.g. on the next MARK to SPACE transition of RxD after INIT is called), control is passed (by the hardware generated CALL) to the point labeled TIMER OFLO in Figure 21b. This program segment immediately selects register bank 1 (RB1) and then saves the accumulator (A) in a location called ATEMP which is actually R7 of RB1. The program then tests bit seven of BCOUNT (R6 of RB1) to find out if a START bit has been verified (i.e. the edge of the START bit has first been detected and then verified to still be a SPACE one-half a bit time later. If BCOUNT [7] is a zero the START has been verified and the program proceeds to set the timer to P (the period of the serial bit), get the current serial data into the carry bit, and then shift the carry bit into a buffer. After saving the data the program decrements BCOUNT and tests it for zero. If BCOUNT is zero the receive operation is complete so the program sets RDF to a zero and disables timer overflow interrupts. Whether or not BCOUNT is zero, control is passed to EXIT where A is loaded with ATEMP and a

RETR is executed. Note that since the state of the flip flop which selects RB1 is saved as part of the PSW, the execution of RETR automatically selects the register bank which was active when the interrupt occurred.

If BCOUNT [7] is still set when it is tested, control is passed to START (Figure 21c) where bit 6 is tested to determine if the START has been detected yet. If BCOUNT [6] is set it indicates that this is the first occurrence of a timer overflow since the receive process was initialized by the INIT subroutine. If this is so, the program assumes that the START bit has just started and therefore it sets the timer to one-half of a bit time ($1/2 P$), starts the timer in the timer mode, and clears BCOUNT [6] to indicate that the START bit has been detected. The next overflow will again result in the execution of the program in Figure 21b and again BCOUNT [7] will be found to be set. This time, however, BCOUNT [6] will be reset and the program will know that it should test the START bit to ensure that it is still a SPACE. This test is performed and if successful the timer is set for a bit period P and BCOUNT [7] is reset so that on the next occurrence of a timer overflow the program will know that it should start assembling serial bits into a character. If the test is unsuccessful, the subroutine INIT is used to reinitialize the receive program. In either case control is passed to EXIT where a return from interrupt mode occurs.

This receive program, listings of which appear in Figure 22, allows the reception of serial characters transparently to the main running software. After INIT is called the main program has only to check RDF periodically to find out if there is data in the buffer for it. It would be fairly easy to 'double buffer' this operation by providing a buffer which the receive program uses to deserialize the incoming code and a second buffer to store the assembled character. If the program would reinitialize itself upon completion, the reception of a string of characters could proceed in much the same way as it would if a status driven USART were being used.

Although this program solves the first problem of software controlled reception (lack of efficiency) the second problem—sensitivity to frequency variations—remains. An example of a code which would be susceptible to this problem is the 31,26 BCH code commonly used in supervisory control systems. (A supervisory control system is, in essence, a remote control system which allows a human or computer operator the control of a system via a serial communications link.) The BCH codes are used because of their error detection capabilities and are a class of cyclical redundancy

```

.LOC OBJ      SEG      SOURCE STATEMENT
0
1 ; *****
2 ;
3 ; SERIAL INPUT USING THE MCS-48
4 ; THIS CODE ASSUMES HARDWARE
5 ; SHOWN IN FIG 20. TO USE
6 ; THIS ROUTINE CALL INIT.
7 ; WHEN RDF=# THE ASSEMBLED
8 ; CHARACTER WILL BE IN SERBUF
9 ;
10 ; *****
11 ;
12 ; -----
13 ; EQUATES
14 ;
15 ;
0007 16 ATEMP EQU R7 ; STORAGE FOR A DURING INTERRUPT
0006 17 BCOUNT EQU R6 ; CONTAINS NUMBER OF BITS IN MSG
0002 18 COUNT EQU R2 ; UTILITY COUNTER
0000 19 RXB EQU R8 ; POINTER
0000 20 BITNO EQU B ; NUMBER OF BITS
0020 21 P EQU 41 ; SAMPLE PERIOD
0020 22 SERBUF EQU 20H ; SERIAL BUFFER
0024 23 RDF EQU 24H ; RECEIVE DONE FLAG
24
25 ; -----
26 ; CONTROL PASSED HERE WHEN TIMER OFLO OCCURS
27 ;
28
0007 29 ORG #7H
30
0007 DS 31 IMVEC: SEL RB1 ; /*ENTER INTERRUPT MODE*/
0006 AF 32 MOV ATEMP,A
33 ; IF BCOUNT(7)=0 THEN
0009 FE 34 MOV A,BCOUNT
000A F223 35 JBT START ; DO;
36 ; TIMER=P;
37 ;
000C 23D7 38 MOV A,#-P
000E 62 39 MOV T,A
40 ; START TIMER
000F 55 41 SLLB: STRT T ; /*CARRY+RXD*/
42 ; CARRY+P2 XOR TEST1;
43 ;
0010 0A 44 IN A,P2
0011 F7 45 RLC A
0012 5615 46 JTI TISR D
0014 A7 47 CPL C ; /*SHIFT CARRY INTO BUFFER*/
48 ;
49 ; RXB=SERBUF;
50 ; RSHFT MEM(RXB);
0015 B820 51 TISR D: MOV RXB,#SERBUF
0017 28 52 SLOOP: XCH A,@RXB
0018 67 53 RRC A
0019 20 54 XCH A,@RXB
55 ; BCOUNT=BCOUNT-1;
56 ; IF BCOUNT=0 THEN
001A EE3F 57 DJNZ BCOUNT,SEXIT
58 ; DO;
59 ; RDF=#;
60 ; DISABLE EX INT;
61 ; END;
001C B824 62 MOV RXB,#RDF
001E 27 63 CLR A
001F A8 64 MOV @RXB,A
0020 35 65 DIS TCNT1
66 ; END;
0021 043F 67 JMP SEXIT ; END;
68 ; ELSE
69 ; DO;
70 ; IF BCOUNT(6)=0 THEN

```

Figure 22. Interrupt Driven Serial Receive Program

codes such as those used in synchronous data communications (e.g. BISYNC or SDLC). BCH codes, named for their originators Bose, Chaudhuri, and Hocquenghem, are characterized by having a length of $n=2^m-1$. The number of redundant check bits can be mt where t is a positive integer (clearly $mt \leq n$). The 31,26 code fits this format with $m=5$ and $t=1$. The length of each message is $n=2^5-1=31$ with $5*1$ redundant bits, leaving 26 bits available for data transmission. With an appropriate poly-

nominal BCH codes can detect all errors consisting of $2t$ error bits and all burst errors of mt or fewer bits. The 31,26 BCH code will therefore detect any erroneous messages with 1 or 2 errors or bursts of errors of less than 5 bits. The 31,26 format (shown in Figure 23) requires the reception of a start bit followed by 31 information bits, clearly beyond the capability of the USART but perhaps within reach of a program controlled approach using the MCS-48 itself.

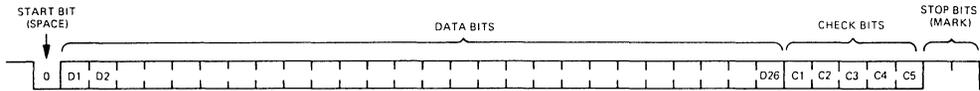


Figure 23. 31,26 BCH Code

A concept which reduces sensitivity to frequency deviations and thus allows the reception of longer codes is shown pictorially in Figure 24. The first line of this timing chart shows an alternative ones and zeros pattern on the RxD with a period of 5 milliseconds. The second line shows that by sampling at a period of exactly 5 milliseconds the data can be properly interpreted. The third and fourth lines show the effects of sampling with a period of six and four milliseconds respectively. In either case, an error occurs at the third sample where both periods result in sampling on an edge of the RxD signal. The third line of Figure 24 shows a hybrid sampling scheme which, based on some additional information, switches sampling periods between the two values. As can be seen in Figure 24, the data is sampled with a 4 millisecond period until the sampling begins to fall behind the data; at this point the sampling period is increased to six milliseconds and the sampling first catches up and then passes the center point of the data. As soon as this happens, the sampling period reverts to the 4 millisecond period and the cycle repeats. It can be seen that this scheme sets up a pattern which repeats indefinitely and the data can be successfully sampled. Note that the sampling pattern established is alternating periods of four and six milliseconds. The average period of this pattern, as might be expected, is 5msec. Line 5 of Figure 24 shows the effect of a change in transmission speed to a period of 5.5 msec with no change in the sampling time. The sampling is again successful but the new sampling pattern is 4-6-6-6; 4-6-6-6, etc. Note that the average sample is again equal to the period of the received data (5.5). While this scheme

does seem to work, the question of what additional information is needed remains.

The MCS-48 must somehow decide when it is drifting out of synchronization and take corrective action. By referring back to Figure 24 it can be seen that if the MCS-48 could determine where the edges of RxD occurred with respect to its sampling times then the additional information would be available. As can be seen in the figure the choice of sampling period can be based on the following rule:

If an edge on the RxD line occurs during the first half of the current sampling period, then use the short period for the next sample. If an edge occurs during the second half of the period, then use the long sampling period for the next sample.

If the data on the RxD line does not change, of course, the MCS-48 will drift out of synchronization just as the original algorithm did. As long as edges occur on TxD, however, synchronization can be maintained. To maximize the allowable time between edges, the following addition could be made to the above rule:

If no edge occurs on the RxD line during a sample, then change sampling period from short to long or vice versa.

Note that this addition to the rule will result in using an average of the two sampling periods when no edge occurs for several bit times.

The edges of RxD can be easily detected by the use of the same structure (the Exclusive - NOR gate) which was added to the MCS-48 in Figure 20. This gate, which is used to detect the edge on RxD which begins the START bit, can naturally be used to detect any edge. Since the timer is being used to time the bit period, however, the event count input (T1) is not useful during the receive itself. By connecting the output of this gate, however, to the INT input to the MCS-48 (see Figure 25) it is possible to detect edges on RxD with the event counter when the program is trying to detect the START bit and by the external interrupt when the program is using the timer to control the sampling times.

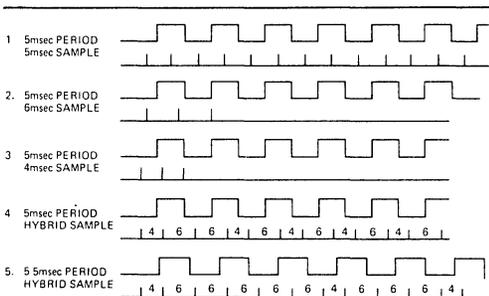


Figure 24. Various Sampling Alternatives

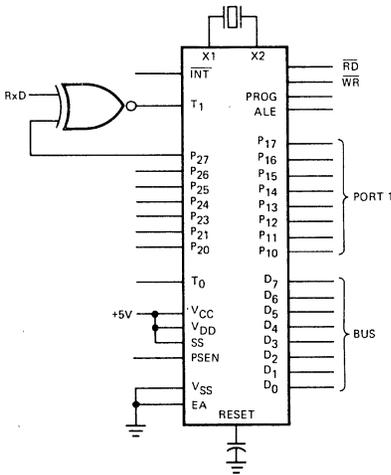
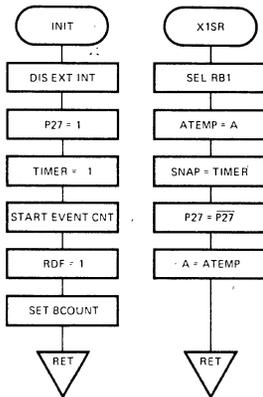


Figure 25. Modified Edge Detection

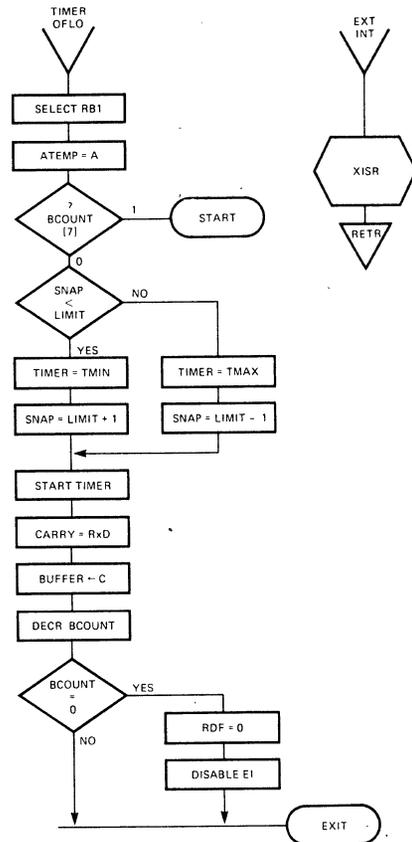
A modification to the program of Figure 21 which implements this new sampling algorithm is shown in Figure 26. The first deviation from the original program is the addition of a routine (XISR, Figure 26a which is called when an external interrupt occurs (i.e. when an edge occurs on RxD). This routine saves the status of the running program and then stores the current value of the timer register in a location called SNAP (R5 of RB1). After doing these operations the program complements bit 7 of port 2. Manipulating P27 in this manner will cause the Exclusive NOR gate to turn off the external interrupt and will set it up to generate another interrupt when the RxD line changes again (has another edge).



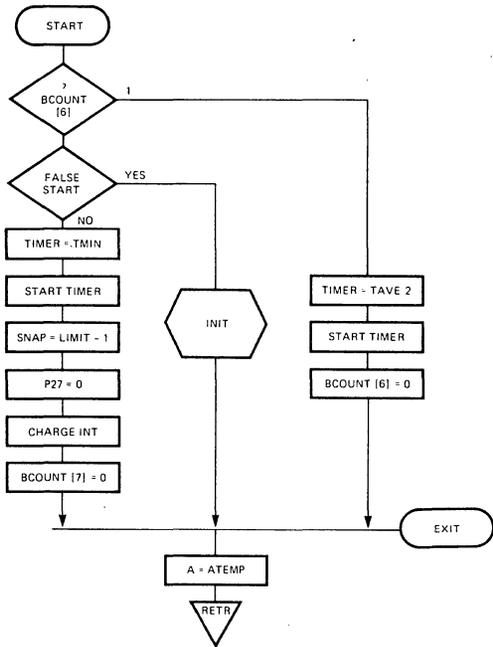
Hybrid Sampling Flowchart

Because of this edge detection it is important to condition RxD with hardware filters to ensure that the edges of RxD are clean. Any ringing will cause repeated CALLs to XISR and probable erroneous operation. The changes to the START process (Figure 26c) are two-fold; first the TIMER is set to one half the average of the two sample periods when the START bit is first detected (BCOUNT [6] = 1), and second the processing of the edge information is initialized by presetting SNAP and clearing P27.

SNAP is preset so that when the reception of data actually begins (Figure 26b BCOUNT [7] = 0), the decision block which tests SNAP against LIMIT will be initialized. This block actually compares the value in SNAP with a LIMIT value which is used to determine if the sampling point is ahead or behind the actual midpoint of the serial data. If the sampling is ahead then the timer is set for TMIN; if the sampling is behind then the timer is set for



Hybrid Sampling Flowchart



Hybrid Sampling Flowchart

TMAX. By presetting SNAP in the manner shown in the flowcharts the second rule of the algorithm, (if no edge appears on the RxD line during a sample, then change the sampling periods short to long or vice versa) is automatically met. If an edge occurs then XISR will modify SNAP, if XISR is not invoked between two samples then the choice of timer periods will alternate. The only other significant change to the algorithm is that the INIT routine must now lock out all interrupts, not just the timer overflow interrupt, while it is operating. A program which uses this algorithm to receive a 32 bit message is shown in Figure 27.

```

LOC OBJ   SEQ   SOURCE STATEMENT
      0
      1 : *****
      2 :
      3 : SERIAL INPUT USING MCS-48
      4 : THIS CODE ASSUMES HARDWARE
      5 : SHOWN IN FIG 25. PROGRAM
      6 : IS SIMILAR TO PREVIOUS
      7 : ONE. A MORE SOPHISTICATED
      8 : SAMPLING ALGORITHM IS USED
      9 :
     10 : NOTE: A PL/M LIKE LANGUAGE WAS USED
     11 : TO COMMENT THIS LISTING AND
     12 : SEVERAL OTHERS IN THIS NOTE. NO
     13 : COMPILER EXISTS FOR THE MCS-48.
     14 : THE COMMENTS WERE 'HAND
     15 : COMPILED' INTO ASSEMBLY CODE
     16 : :
     17 : :
     18 : *****
     19 : -----
     20 : EQUATES
     21 : -----
     22 :
    0007 23 ATEMP EQU R7 ; STORAGE FOR A DURING INTERRUPT
    0008 24 BCOUNT EQU R6 ; CONTAINS NUMBER OF BITS IN MSG
    0009 25 SNAP EQU R5 ; TAKES TIMER SNAP SHOT ON RxD EDGE
    0010 26 COUNT EQU R2 ; UTILITY COUNTER
    0011 27 RxD EQU R8 ; POINTER
    0012 28 BITNO EQU 32 ; NUMBER OF BITS
    0013 29 LIMIT EQU 20 ; TEST VALUE FOR MIN/MAX SAMPLING
    0014 30 TMAX EQU -43 ; MAX SAMPLE PERIOD
    0015 31 TMIN EQU -39 ; MINIMUM SAMPLE PERIOD
    0016 32 HALF EQU -28 ; HALF NOMINAL PERIOD
    0017 33 SERBUF EQU 28H ; START OF SERIAL BUFFER
    0018 34 RDF EQU 24H ; RECEIVE DONE FLAG
    0019 35
    0020 36
    0021 37 ; CONTROL PASSED HERE ON EXT. INT.
    0022 38 ;
    0023 39
    0024 40 ORG 03H ; CALL SERVICE ROUTINE
    0025 41
    0026 42 EIVect: CALL XISR
    0027 43 RETR
    0028 44
    0029 45 ;
    0030 46 ; CONTROL PASSED HERE WHEN TIMER OVL0 OCCURS
    0031 47 ;
    0032 48
    0033 49 ; /*ENTER INTERRUPT MODE*/
    0034 50 TMVEC: SEL RB1
    0035 51 MOV ATEMP,A
    0036 52 ; IF BCOUNT[7]=0 THEN
    0037 53 MOV A,BCOUNT
    0038 54 .JB7 START
    0039 55 ; DO:
    0040 56 ; IF SNAP<LIMIT THEN
    0041 57 MOV A,SNAP
    0042 58 ADD A,#LIMIT
    0043 59 .JB7 SLLA
    0044 60 ; DO:
    0045 61 ; TIMER=TMIN;
    0046 62 ; SNAP=LIMIT+1;
    0047 63 ; END:
    0048 64 MOV A,#TMIN
    0049 65 MOV T,A
    0050 66 MOV SNAP,#LIMIT-1
    0051 67 JMP SLLB
    0052 68 ; ELSE
    0053 69 ; DO:
    0054 70 ; TIMER=TMAX;
    0055 71 ; SNAP=LIMIT+1;
    0056 72 ; END:
    0057 73 SLLA: MOV A,#TMAX
  
```

Figure 27. Hybrid Sampling Program

LOC	OBJ	SEQ	SOURCE STATEMENT	LOC	OBJ	SEQ	SOURCE STATEMENT
0019	62	74	MOV T,A	004A	1456	143	SLLD: CALL INIT
001A	BD13	75	MOV SNAP,#LIMIT-1	144		144	: ELSE
		76	: START TIMER;	145		145	: DO;
001C	55	77	SLLB: STRT T	146		146	: TIMER=(TMIN+TMAX)/2;
		78	: /*CARRY+RXD*/	147		147	: START TIMER;
		79	: CARRY+P27 XDR TEST1;	148		148	: BCDOUNT(6)+0;
001D	8A	80	IN A,P2	149		149	: END;
001E	F7	81	RLC A	004C	23EC	150	SLLC: MOV A,#HALF
001F	4622	82	JNT1 T1SRD	004E	62	151	MOV T,A
0021	A7	83	CPL C	004F	55	152	STRT T
		84	: /*SHIFT CARRY INTO BUFFER*/	0050	FE	153	MOV A,BCDOUNT
		85	: RXB=SERBUF;	0051	53BF	154	ANL A,#0BFH
		86	: COUNT-4;	0053	AE	155	MOV BCDOUNT,A
		87	: DO WHILE COUNT<=0;	156		156	: END;
		88	: RSHFT MEM(RXD);	157		157	: /*EXIT INTERRUPT MODE*/
		89	: RXB+RXB+1;	0054	FF	158	SEXIT: MOV A,ATEMP
		90	: COUNT=COUNT-1;	0055	93	159	RETR
		91	: END;	160		160	-----
0022	B020	92	T1SRD: MOV RXB,#SERBUF	162		162	: INITIALIZE ROUTINE-
0024	BA04	93	MOV COUNT,#4	163		163	: STARTS RECEIVE PROCESS
0026	20	94	SLOOP: XCH A,RXB	164		164	-----
0027	67	95	RRC A	165		165	: INIT:
0028	20	96	XCH A,@RXB	166		166	: PROCEDURE:
0029	10	97	INC RXB	167		167	: DO;
002A	EA26	98	DJNZ COUNT,SLOOP	168		168	: DISABLE INTERRUPTS;
		99	: BCDOUNT=BCDOUNT-1;	169		169	: P27-1;
		100	: IF BCDOUNT=0 THEN	170		170	: TIMER--1;
002C	EE54	101	DJNZ BCDOUNT,SEXIT	171		171	: START EVENT COUNT;
		102	: DO;	172		172	: RDF+1;
		103	: RDF=0;	173		173	: BCDOUNT=#00H OR BITND
		104	: DISABLE EX INT;	174		174	: END;
		105	: END;	175		175	: END INIT;
002E	B024	106	MOV RXB,#RDF	0056	15	177	INIT: DIS I
0028	27	107	CLR A	0057	35	178	DIS TCNT1
0031	A0	108	MOV @RXB,A	0050	0A06	179	ORL P2,#00H
0032	35	109	DIS TCNT1	005A	23FF	180	MOV A,#-1
0033	15	110	DIS I	005C	62	181	MOV T,A
		111	: END;	005D	45	182	STRT CNT
0034	0454	112	JMP EXIT	005E	B024	183	MOV RXB,#RDF
		113	: ELSE	0060	F9	184	MOV A,#1
		114	: DO;	0061	A0	185	MOV @RXB,A
		115	: IF BCDOUNT(6)+0 THEN	0062	25	186	EN TCNT1
0036	FE	116	START: MOV A,BCDOUNT	0063	BEE0	187	MOV BCDOUNT,#0C0H OR BITND
0037	024C	117	JDB SLLC	0065	03	188	RET
		118	: DO;	189		189	-----
		119	: IF TEST1=0 THEN	191		191	: INTERUPT SERVICE ROUTINE
0039	564A	120	JT1 SLLD	192		192	-----
		121	: DO;	193		193	-----
		122	: TIMER=TMIN;	194		194	: XISR:
		123	: START TIMER;	195		195	: PROCEDURE;
		124	: SNAP=LIMIT+1;	196		196	: DO;
		125	: P27=0;	197		197	: /*ENTER INTERRUPT MODE*/
		126	: EN I	198		198	: SNAP+TIMER;
		127	: BCDOUNT(7)+0;	199		199	: P27+NOT P27;
		128	: END;	200		200	: END XISR;
003B	23D0	129	MOV A,#TMIN	0056	05	201	XISR: SEL RB1
003D	62	130	MOV T,A	0057	AF	202	MOV ATEMP,A
003E	55	131	STRT T	0050	42	203	MOV A,T
003F	BD15	132	MOV SNAP,#LIMIT+1	0059	AD	204	MOV SNAP,A
0041	5A7F	133	ANL P2,#7FH	006A	0A	205	IN A,P2
0043	05	134	EN I	006B	D300	206	IRL A,#0BH
0044	FE	135	MOV A,BCDOUNT	006D	3A	207	OUTL P2,A
0045	537F	136	ANL A,#7FH	006E	FF	208	MOV A,ATEMP
0047	0E	137	MOV BCDOUNT,A	006F	03	209	RET
0048	0454	138	JMP EXIT	210		210	: END OF PROGRAM
		139	: ELSE	211		211	END
		140	: DO;				
		141	: CALL INIT;				
		142	: END;				

Figure 27. Hybrid Sampling Program

TRANSMITTING SERIAL CODE

Serial transmission is conceptually far simpler than serial reception since no synchronization is required. All that is required is to use the timer to generate interrupts at the bit rate and present the character to be transmitted serially at an I/O pin. A program which does this is shown in Figure 28. The transmission of serial data becomes much more complicated if it must occur simultaneously with reception.

If both reception and transmission are to occur simultaneously then obviously contention will exist for the use of the timer. It is possible to allow the simultaneous reception and transmission of serial data using the timer as a general clock which controls software maintained timers. The attainable baud rates using such techniques are, however, limited and the use of a 8251 USART is probably

indicated in all but the most cost sensitive applications. An exception to this rule occurs when the system, although full duplex in nature, actually transmits the same data as it receives. An example of this is a microprocessor driving a terminal such as a Teletype. Although the circuit to the terminal is full duplex, the data that is transmitted is generally the same as that received. A minor modification to the program shown in Figure 26 would implement this mode of operation. The modification would be to the XISR routine and it would add the code necessary to place the Tx/D I/O pin in the same state as the Rx/D line. Since any change in Rx/D results in a call to XISR, this modification would cause the retransmission of any received data. Whenever it becomes necessary to transmit data which is not being received, the program of Figure 28 could be used in a half duplex manner.

LOC	OBJ	SEQ	SOURCE STATEMENT	LOC	OBJ	SEQ	SOURCE STATEMENT
		0	-----			000F	0A 37 IN A,P2
		1	-----			0010	D308 38 XRL A,#8BH
		2	SERIAL TRANSMIT ON THE MCS54			0012	3A 39 OUTL P2,A
		3	TO USE PUT A CHAR IN BUFF AND			0013	FG19 40 JC BITDN
		4	SET CHARAV TO 0FFH. WHEN THE			0015	9AEF 41 ANL P2,#CBIT
		5	TRANSMITTER IS READY FOR ANOTHER			0017	041B 42 JMP EXIT
		6	CHAR IT WILL CLEAR CHARAV. THE			0019	0A18 43 BITDN: ORL P2,#SBIT
		7	TRANSMISSION IS DOUBLE BUFFERED.			001B	FF 44 EXIT: MOV A,ATEMP
		8	-----			001C	93 45 RETR
		9	-----				46
		10	-----				47
		11	EQUATES				48
		12	-----				49
		13	-----				50
		14	ATEMP EQU R7 ; STORAGE FOR A DURING INT.				51
0007		15	PTOS EQU R6 ; PARALLEL TO SERIAL CONVERTER			001D	FB 52 BIT: MOV A,COUNT
0006		16	BUFF EQU R5 ; CHARACTER BUFFER			001E	C627 53 JZ IDLE
0005		17	CHARAV EQU R4 ; CHARACTER AVAILABLE FLAG			0020	FE 54 MOV A,PTOS
0004		18	CDUNT EQU R3 ; BIT COUNTER			0021	67 55 RRC A
0003		19	CBIT EQU 0EFH ; MASK TO CLEAR TXD IN P24			0022	4308 56 ORL A,#8BH
00EF		20	SBIT EQU 010H ; MASK TO SET TXD IN P24			0024	AE 57 MOV PTOS,A
0010		21	P EQU -41 ; PERIOD OF TXD			0025	CB 58 DEC COUNT
FFD7		22	-----			0026	03 59 RET
		23	-----				60
		24	CONTROL PASSED HERE ON TIMER OVERFLOW			0027	97 61 IDLE: CLR C
		25	-----			0028	FC 62 MOV A,CHARAV
		26	ORG 07H			0029	962D 63 JNZ GOTONE
0007		27	-----			002B	A7 64 CPL C
0007	D5	28	TDFLD: SEL RB1 ; ENTER INTERRUPT MODE			002C	03 65 RET
0008	AF	29	MOV ATEMP,A				66
		30	SET TIMER FOR P			002D	FD 67 GOTONE: MOV A,BUFF
0009	23D7	31	MOV A,#P			002E	AE 68 MOV PTOS,A
000B	62	32	MOV T,A			002F	BB0A 69 MOV COUNT,#18
000C	55	33	START T			0031	0C00 70 MOV CHARAV,#0
		34	GET BIT INTO CARRY			0033	03 71 RET
000D	141D	35	CALL BIT ; GET BIT INTO CARRY				72
		36	SET TXD TO CARRY				73
			-----				END ; END OF PROGRAM

Figure 28. Serial Transmission

GENERATING PARITY

Many communications schemes require the generation and checking of parity. If a USART is used it can be programmed to automatically generate and check parity. If the communications is handled by software within the MCS-48™ then the program must perform parity calculations. Calculating parity is easy if one remembers what parity really means. A character has even parity if the number of one bits in it is even. A character has odd parity if it has an odd number of ones. The program segment shown in Figure 29 can be caused to calculate parity. It starts by setting a loop count to eight and

CONCLUSION

This Application Note has presented a very small sampling of the application techniques possible with the MCS-48™ family. The application of this new single chip computer system to tasks which have not yet yielded to the power of the micro-processor will present a fascinating challenge to the system designer.

```

LOC  OBJ      SEQ      SOURCE STATEMENT
      0
      1
      2 : *****
      3 :
      4 : PARITY
      5 : THIS PROGRAM GENERATES PARITY
      6 : ON THE ACCUMULATOR
      7 : CARRY WILL BE SET IF A HAS ODD PARITY
      8 :
      9 : *****
     10
     11
     12 : -----
     13 : EQUATES
     14 : -----
     15
0002   16 COUNT EQU R2
     17
0100   18 PAR:  ORG 100H
0100 B000 19      MOV CDUNT,#8 ; SET LOOP COUNT
0102 97- 20      CLR C ; INITIALIZE CARRY
     21 ; FOR EACH ZERO BIT IN A
     22 ; COMPLEMENT THE CARRY FLAG
0103 77 23 LOOP: RR A
0104 1207 24      JNB OVER
0106 A7 25      CPL C
     26 ; END OF PROGRAM
     27
     28      END

```

Figure 29. Parity Generation

clearing the CARRY flag. After this initialization a loop is executed eight times. During each execution the accumulator is rotated and the least significant bit is tested. If the bit is a zero the CARRY flag is complemented, if the bit is a one no further action is taken. Since an even number of zeros implies an even number of ones for an eight bit character, after all eight loops have been accomplished the CARRY bit will be set if an odd number of ones were encountered; it will be reset if the number were even. Since the RR instruction does not involve CARRY the net result of executing this program loop is to set CARRY if parity is odd without effecting the character in the accumulator.



June 1978

**Keyboard/Display Scanning
With Intel's MCS-48™
Microcomputers**

John Wharton
Microcomputer Applications

INTRODUCTION

This application notes presents a software package for interfacing members of Intel's MCS-48™ family of single-chip microcomputers with keyboards and displays using a minimum of external components. Because of the similarity of the architectures of the various members of the family (the 8035, 8048, 8748, 8039, 8049, 8021, and 8022 microcomputers; also the 8041 and 8741 universal peripheral interfaces in the UPI-41® family), the code included here could run with minor modifications on any member of the family.

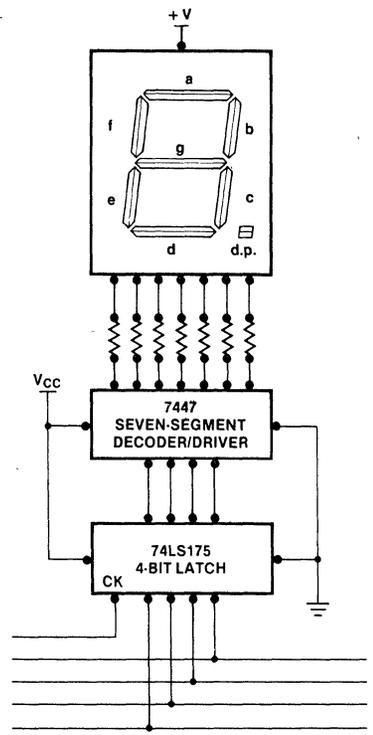
Since keyboard and display logic can be just one of several functions handled by a microprocessor, the added cost of including these functions in a system is minimal. In fact, considering the extremely low cost of standard X-Y matrix keyboards and integrated displays, their use is often more cost effective than even a handful of discrete switches and indicators. Thus, the additional flexibility of keyboard input and display output can be added to inexpensive consumer products (such as games, clocks, thermostats, tape recorders, etc.), while producing a net savings in system cost.

Since each potential application will have its own unique combination of keys and display characters, the program is written so that very little modification is needed to interface it with a wide variety of hardware configurations. In general, the only changes required are within the set of initial EQUates at the beginning of the program.

Along with the basic software for driving a multiplexed display and/or scanning and debouncing an X-Y matrix of key switches, a collection of utility subroutines is also included for implementing the most commonly used keyboard and display utility functions, such as copying simple messages onto the display or determining the encoded value of each key in the key matrix. As a result of the versatile architecture and applications-oriented instruction set of the MCS-48 family, the entire package fits into about 250 bytes of internal program ROM or EPROM, leaving the rest of the ROM space for the program to cook the perfect piece of toast, or whatever. By tailoring the software to match a known hardware configuration, or by selecting only those functions needed for a given application, the program size could be even further reduced.

Since what is being presented in this application note is a software package, rather than the usual hardware/software system design, the format of this note is somewhat different from most — it consists primarily of a long program listing reproduced in the following pages. For the most part, the listing is self-explanatory, with comments introducing each subroutine and major code segment. Some parts of this introduction are reproduced in the program listing itself, explaining the configuration of the prototype system. However, an additional bit of explanation would make the listing easier to understand, especially for those readers unfamiliar with the concept of multiplexed displays and keyboards.

In traditional digital system design, various hardware registers or counters were used to hold binary or BCD values which had to be conveyed to the user. The standard way of presenting this information was by connecting each register to a seven-segment encoder (such as the 7447) driving a single display character, as represented by Figure 1. Thus, two ICs, seven current limiting resistors, and about 45 solder joints were required for each digit of output. Consider how traditional techniques might be (mis-)applied in designing a microprocessor system: the designer could add a latch, encoder, and resistors for each digit of the display. Still another latch and decoder could be used to turn on one of the decimal points (if used). The characters displayed could only be a sequence of decimal digits. In the same vein, a large matrix of key switches could be read by installing an MSI TTL priority encoder read by an additional input port. Not only would all this use a lot of extra I/O ports and increase the system price and part count drastically, but the flexibility and reliability of the system would be greatly reduced.



CIRCUIT REPEATED FOR EVERY DIGIT OF DISPLAY (DOTS USED TO INDICATE SOLDER JOINTS)

Figure 1. Wrong Way to Design Multiple Digit Displays for Microcomputer Systems

Instead, a scheme of time-multiplexing the display can be used to decrease costs, part count, and interconnections, while allowing a wider range of character types to be used on the display. The techniques used here are fairly typical of today's integrated subsystems designed especially for controlling keyboards and displays (such as in calculators or the Intel® 4269, 8278, and 8279 Keyboard/Display Controller Devices).

In a multiplexed display, all the segments of all the characters are interconnected in a regular two-dimensional array. One terminal of each segment is in common with the other segments of the same character; the other terminal is connected with the same segments of the other characters. This is represented schematically in Figure 2. A digit driver or segment driver is needed for each of these common lines.

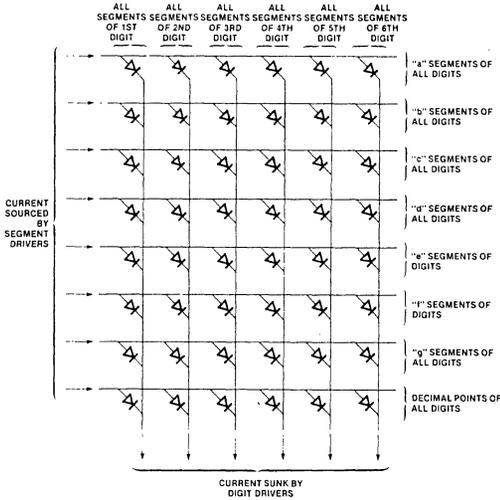


Figure 2. Schematic Representation of 6-Digit, 7-Segment Common-Cathode LED Multiplexed Display

The various characters of the display are not all on at once; rather, only one character at a time is energized. As each character is enabled, some combination of segment drivers is turned on, with the result that a digit appears on the enabled character. (For example, in Figure 3, if segment drivers 'a', 'b', and 'c' were on when character position #6 was enabled, the digit '7' would appear in the left-most place.) Each character is enabled in this way, in sequence, at a rate fast enough to ensure that the display characters seem to be on constantly, with no appearance of flashing or flickering.

In the system presented here, these rapid modifications to the display are all made under the control of the MCS-48™ microcomputer. At periodic intervals the computer quickly turns off all display segments, disables the character now being displayed and enables the next, looks up the pattern of segments for the next character

to be displayed, and turns on the appropriate segments. With the next character now turned on, the processor may now resume whatever it had been doing before. The whole display updating task consumes only a small fraction of the processor's time.

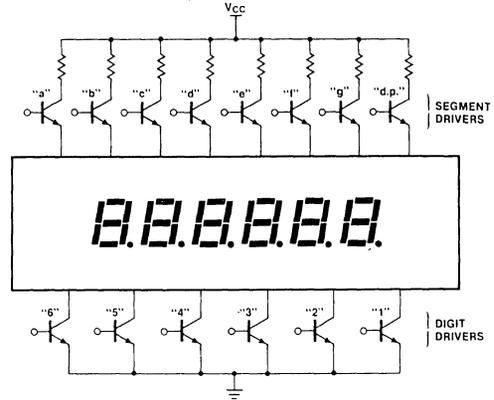


Figure 3. Segment and Digit Drivers used with 6-Position, 7-Segment LED Display

Moreover, since the computer rather than a standard decoder circuit is used to turn the segments off and on, patterns for characters other than decimal digits may be included in the display. Hexadecimal characters, special symbols, and many letters of the alphabet are possible. With sufficient imagination this feature can be exploited for some applications, as suggested by the examples in Figure 4.

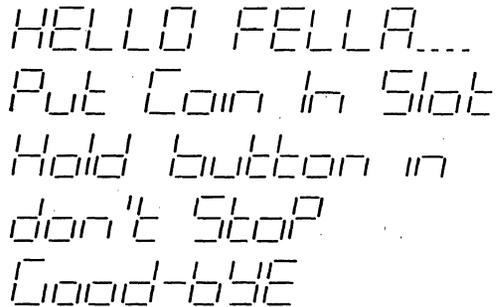


Figure 4. Examples of Typical Messages Possible with Simple 7-Segment Displays

As each character of the display is turned on, the same signal may be used to enable one row of the key matrix. Any keys in that row which are being pressed at the time will then pass the signal on to one of several "return lines", one corresponding to each column of the matrix. (See Figure 5.) By reading the state of these control lines, and knowing which row is enabled, it is possible to compute which (if any) of the keys are down. Note that the keys need not be physically arranged in a rectangular array; Figure 5 is merely a schematic.

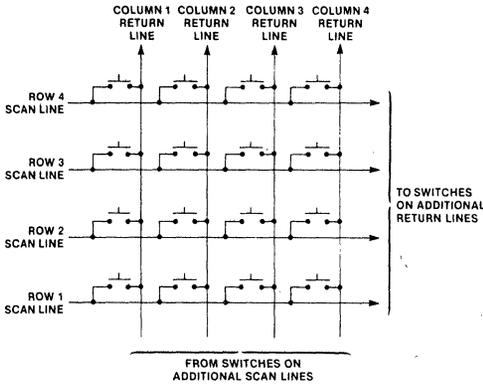


Figure 5. Schematic of X-Y Matrix Multiplexed Keyboard

Since each character is on for only a small fraction of the total display cycle, its segments must be driven with a proportionately higher current so that their brightness averages out over time. This requires character and segment drivers which can handle higher than normal levels of current. Various types of drivers can be used, ranging from specially designed circuits to integrated or discrete transistor arrays. The selection depends on several factors, including the type of display being used (LED, vacuum fluorescent, neon, etc.), its size, the number of characters, and the polarity of the individual segments. Some drivers have active high inputs, some active low. Some invert their input logic levels, some do not. Some require insignificant input currents, some present a considerable load. Some systems use external logic to enable one of N characters or to produce the appropriate segment pattern for a given digit, some systems implement these functions through software.

Because of these and the other variables which make each application unique, provisions are made in the first page of symbol EQUates to allow the user to specify such things as the number of characters in the display or the polarity of the drivers used, and the program will be assembled accordingly. The display is refreshed on each timer interrupt, which occurs every 32x (TICK)

machine cycles. (One machine cycle occurs every 30 crystal oscillations for the 8021 and 8022, or every 15 oscillations for all other members of the family.) A more detailed explanation of these variables is included in the listing.

Port assignment is also at the discretion of the user — all port references in the listing are "logical" rather than physical port names. The port used to specify which character is enabled is referred to as "PDIGIT". The output segment pattern is written to "PSGMNT" and the keyboard return lines are read by "PINPUT". These logical port names may be assigned to whichever ports the user pleases.

By way of example, the breadboard used to develop and debug this software used a matrix of 16 single-pole pushbuttons and an 8-character common-cathode LED display with right-hand decimal point. No decoders external to the 8748 microcomputer were used; all logic was handled through software. PDIGIT was the 8-bit bus, PSGMNT was port 1, and PINPUT was port 2. The drivers used were 75491 and 75492 logically non-inverting buffers: high level inputs were used to turn a segment or character on. Pull-up resistors were used on the 8748 output lines to source the current levels needed by the buffers. The 8748 was socketed on the breadboard, and was driven with an inexpensive 3.59 MHz television crystal. The short test program included in this listing was used to echo key depressions as they were detected, and to invoke four demonstration subroutines. A summary of the subroutines included in this listing with a short explanation of the function of each is included in Figure 6; Figure 7 shows how the various utilities interact.

KBDIN	Keyboard Input. Waits until one keystroke input has been received from the keyboard, determines the meaning or legend of that key and returns with the encoded value in the accumulator.
CLEAR	Blank out the display
ENCACC	Encode accumulator with bit pattern corresponding to the segment pattern needed by the display to represent that symbol or character. Uses the value of the accumulator when called to access a table containing the patterns for all legal input values.
WDISP	Write into Display. Writes the bit pattern in the accumulator into the next character position of the display. Maintains a character position counter so that repeated calls will automatically write characters into sequential positions.
RENTRY	Right-hand Entry. Stores the accumulator segment pattern in the display in the right-most character position. Shifts all other characters to the left one place.
PRINT	Print a string of arbitrary characters onto the display. Useful for prompting messages, warnings, etc. Uses a table of segment patterns in ROM, so that messages will not be restricted to numbers, letters, etc.
FILL	Fill the display with the character pattern in the accumulator. Useful for writing dashes, segment test patterns, etc., into all character positions.
ECHO	Wait for a key to be pressed by the operator and write that key onto the display. Used for providing feedback to the operator when entering numeric data, etc.
RDPADD	Adds or deletes a decimal point to the character at the right-hand side of the display, for entering floating point numbers.
HOLD	Called when a key is known to be down. Does not return until all keys have been released. Used for organ-type keyboards, or when some action should not be initiated until the key invoking that action has been released.
DELAY	Provides a crude real-time delay corresponding to the value of the accumulator when called. Can be used to cause display characters to blink, to momentarily flash information, to enable a buzzer, etc. Could also be used by the program when delays are needed, such as to slow down the computer reaction rate while playing a game against the human operator.

Figure 6. Utility Subroutine Definitions

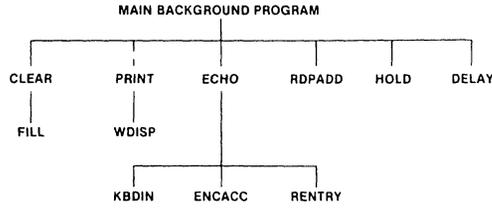


Figure 7. Subroutine Interrelationships

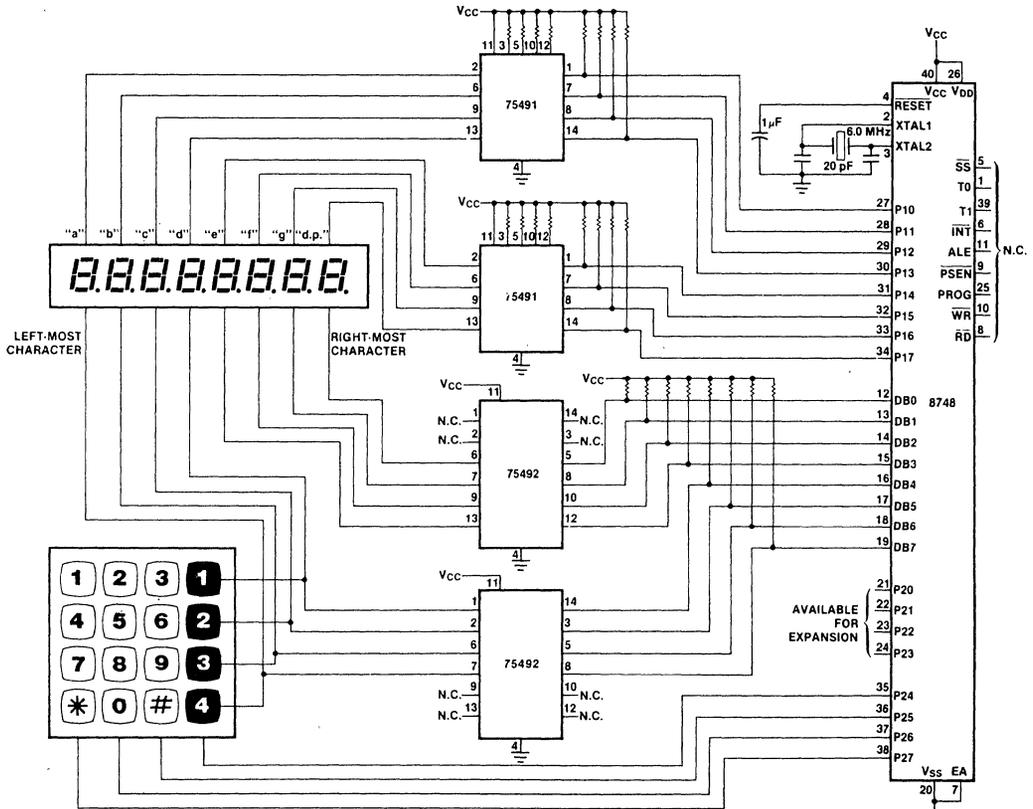


Figure 8 Prototype System Schematic

ISTS-II MCS-48/UP1-41 MACRO ASSEMBLER, V2.0
AP40 INTEL MCS-48 KEYBOARD/DISPLAY APPLICATION NOTE APPENDIX

LOC	OBJ	SEQ	SOURCE STATEMENT
		1	MACROFILE XPEF
		2	TITLE 'AP40: INTEL MCS-48 KEYBOARD/DISPLAY APPLICATION NOTE APPENDIX'
		3	;
		4	THE FOLLOWING SOFTWARE PACKAGE PROVIDES A SEVEN SEGMENT DISPLAY
		5	INTERFACE FOR MICROCOMPUTERS IN THE INTEL MCS-48 FAMILY
		6	THE CODE IS WRITTEN SO THAT VARIOUS HARDWARE
		7	CONFIGURATIONS CAN BE ACCOMMODATED BY REDEFINING THE INITIAL VARIABLES
		8	IN MOST SITUATIONS, THE KEYBOARD/DISPLAY INTERFACE WILL BE REQUIRED TO
		9	IMPLEMENT MORE SOPHISTICATED SINGLE-CHIP SYSTEMS (CALCULATORS, SCALES, CLOCKS,
		10	ETC.) WITH SECTIONS OF THE FOLLOWING CODE SELECTED AND MODIFIED AS NECESSARY
		11	FOR EACH APPLICATION
		12	;
		13	A SINGLE SUBROUTINE (CALLED REFRESH) IS USED TO IMPLEMENT BOTH THE DISPLAY
		14	MULTIPLEXING AND KEYBOARD SCANNING, USING THE SAME SIGNAL BOTH TO ENABLE
		15	ONE CHARACTER OF THE DISPLAY AND TO STROBE ONE ROW OF THE X-Y KEY MATRIX
		16	THE SUBROUTINE MUST BE CALLED SUFFICIENTLY OFTEN TO ENSURE THE DISPLAY
		17	CHARACTERS DO NOT FLICKER- AT LEAST 50 COMPLETE DISPLAY SCANS PER SECOND
		18	TO ACCOMMODATE SWITCHES OF ARBITRARY CHEAPNESS, THE DEBOUNCE TIME CAN BE
		19	SET TO BE ANY DESIRED NUMBER OF COMPLETE SCANS
		20	THUS THE DEBOUNCE TIME IS A FUNCTION OF BOTH THE SCAN RATE AND THE VALUE
		21	OF CONSTANT 'DEBNC'
		22	;
		23	IN THIS LISTING, THE INTERNAL TIMER IS USED TO GENERATE INTERRUPTS THAT
		24	SERVE AS A TIME BASE FOR THE REFRESH SUBROUTINE
		25	ALTERNATE TIME BASES MIGHT BE AN EXTERNAL OSCILLATOR (DRIVING THE INTERRUPT
		26	PIN OR POLLED BY A TEST OR INPUT PIN), A SOFTWARE DELAY LOOP IN THE BACKGROUND
		27	PROGRAM, OR PERIODIC CALLS TO THE SUBROUTINE FROM THROUGHOUT THE USER'S PROGRAM
		28	AT APPROPRIATE PLACES
		29	IN THESE CASES, THE CODE STARTING AT LABEL TIINT (TIMER INTERRUPT) AND TIRET
		30	(TIINT RETURN) COULD STILL BE USED TO SAVE AND RESTORE ACCUMULATOR CONTENTS
		31	THE INTERRUPT SERVICING ROUTINE SELECTS REGISTER BANK 1
		32	FOR THE NEEDED REGISTERS
		33	;
		34	;
		35	WRITTEN BY JOHN WHARTON, INTEL SINGLE-CHIP COMPUTER APPLICATIONS
		36	;
		37	END

ISIS-II MCS-48/UPI-41 MACRO ASSEMBLER, V2.0
 AP40 INTEL MCS-48 KEYBOARD/DISPLAY APPLICATION NOTE APPENDIX

LOC	OBJ	SEQ	SOURCE STATEMENT
38			. IN THIS IMPLEMENTATION OF THE DISPLAY SCAN, IT IS ASSUMED THAT THERE WILL
39			. BE RELATIVELY LITTLE I/O OTHER THAN FOR THE KEYBOARD/DISPLAY
40			. IF THIS IS THE CASE, THEN THERE IS NO NEED FOR FOR ANY ADDITIONAL EXTERNAL
41			. LOGIC (SUCH AS ONE-OF-EIGHT DECODERS OR SEVEN-SEGMENT ENCODERS), THOUGH
42			. THERE WILL STILL BE A NEED FOR CURRENT OR VOLTAGE DRIVERS, ACCORDING TO
43			. THE TYPE OF DISPLAY BEING USED
44			.
45			. IN THIS LISTING, THE PROCESSOR I/O PORTS ARE LOGICALLY DIVIDED AS FOLLOWS
46			.
47			. PDIGIT-EIGHT BIT PORT USED TO ENABLE, ONE AT A TIME, THE INDIVIDUAL
48			. CHARACTERS OF AN EIGHT DIGIT SEVEN-SEGMENT DISPLAY, WHILE ALSO
49			. STRIPING THE ROWS OF AN X-Y MATRIX KEYBOARD
50			. BIT7 ENABLES THE LEFTMOST CHARACTER AND THE BOTTOM ROW OF THE FEO.
51			. BIT4 ENABLES THE TOP ROW OF THE 4X4 KEO AND THE FOURTH CHARACTER.
52			. BIT0 ENABLES THE RIGHTMOST CHARACTER.
53			. (A 4X8 KEYBOARD COULD BE STRIPED BY ALSO USING BITS-BIT0
54			. AND EXTENDING OR ELIMINATING THE TABLE, "LEGENDS")
55			. THE ENABLING OF ONE BIT (ACTIVE HIGH OR LOW) IS ACCOMMODATED BY
56			. ACCESSING A LOOK-UP TABLE CALLED CHRSTB
57			. THIS TECHNIQUE TAKES ABOUT FOUR BYTES MORE ROM THAN A TECHNIQUE
58			. OF ROTATING A 'ONE' THROUGH A FIELD OF 'ZEROS' IN THE ACC
59			. AN APPROPRIATE NUMBER OF TIMES, BUT IT ALLOWS SOME ADDITIONAL
60			. FLEXIBILITY IF THE DRIVERS BEING USED HAVE A COMBINATORIAL INPUT
61			. (AS IN THE 7545X FAMILY OF HIGH-CURRENT, HIGH-VOLTAGE DRIVERS).
62			. THE CHRSTB TABLE COULD PROVIDE ENCODED OUTPUTS. NINE DIGITS, FOR
63			. EXAMPLE, COULD BE ENABLED WITH SIX BITS OF (BUFFERED) OUTPUT
64			. (001001,001010,001100,010001,010010,010100,100001,100010,100100)
65			. IF I/O LINES NEED TO BE CONSERVED, OR IF MANY DIGITS
66			. MUST BE DISPLAYED, AN EXTERNAL DECODER COULD BE ADDED TO THE SYSTEM
67			. DURING CHARACTER TRANSITIONS A 'BLANK' CHARACTER IS
68			. EXPLICITLY WRITTEN TO THE DISPLAY. THUS,
69			. THERE WILL BE NO CHARACTER 'SHADOWING' CAUSED BY THE
70			. FACT THAT THE HARDWARE OR SOFTWARE DECODER KEEPS ONE
71			. OUTPUT, AND THUS ONE CHARACTER, ACTIVE AT ALL TIMES
72			.
73			. PSEGMNT-EIGHT BIT PORT TO ENABLE THE SEVEN SEGMENTS & D.P. OF A STANDARD
74			. DISPLAY
75			. BIT7-BIT0 CORRESPOND TO THE DP AND SEGMENTS G THROUGH A, RESPECTIVELY.
76			. IT IS POSSIBLE TO ACCOMODATE
77			. DRIVERS WHICH ARE EITHER LOGICALLY INVERTING OR NON-INVERTING BY
78			. SETTING VARIABLE 'SEGPOL' (SEGMENT POLARITY)
79			. NOTE THAT BY HAVING ARBITRARY CONTROL OVER EACH SEGMENT, NON-NUMERIC
80			. CHARACTERS CAN BE REPRESENTED ON A SEVEN SEGMENT DISPLAY.
81			. AS SHOWN IN EXAMPLE SUBROUTINE 'TEST2'
82			.
83			.#EJECT

ISIS-II MCS-46/UFI-41 MACRO ASSEMBLER, V2.0
 AP40: INTEL MCS-48 KEYBOARD/DISPLAY APPLICATION NOTE APPENDIX

LOC	OBJ	SEG	SOURCE STATEMENT
84			.PINPUT-FOUR HIGH-ORDER BITS USED AS INPUTS FROM THE KEYBOARD RETURN LINES
85			. ASSUMES THAT A KEY DOWN IN THE CURRENTLY ENABLED ROW WOULD RETURN
86			. A LOW LEVEL
87			. IN THIS CASE, BIT7 RETURNS THE LEFTMOST COLUMN, BIT4 THE RIGHTMOST
88			. THE HIGH-ORDER BITS ARE USED SO THAT IF AN OFF-CHIP DECODER IS USED
89			. TO ENABLE UP TO 16 CHARACTERS, FOR EXAMPLE, IT COULD BE DRIVEN BY
90			. THE LOW ORDER BITS OF THE SAME PORT.
91			. NOTE ALSO THAT IF A SIXTEEN KEY MATRIX WERE ELECTRICALLY ORGANIZED
92			. IN A 2X8 ARRAY, ONLY TWO RETURN LINES WOULD BE NEEDED.
93			. (IN THIS CASE, PERHAPS TO AND T1 COULD BE USED FOR INPUT BITS)
94			.
95			.PULL-UP RESISTORS ON THE RETURN LINES MIGHT BE IN ORDER IF THERE IS ANY
96			. POSSIBILITY OF A HIGH-IMPEDENCE CONDUCTIVE PATH THROUGH THE SWITCH WHEN
97			. IT IS SUPPOSED TO BE "OPEN".
98			. (THIS PHENOMENON HAS ACTUALLY BEEN OBSERVED.)
99			.
100			.THE DRIVERS USED IN THE PROTOTYPE WERE ALL NON-INVERTING IN THAT
101			.A HIGH LEVEL ON AN OUTPUT LINE IS USED TO TURN A CHARACTER OR SEGMENT ON
102			.THERE ARE A TOTAL OF SEVEN I/O LINES LEFT OVER
103			.
104			.THE ALGORITHM FOR DRIVING THE DISPLAY USES A BLOCK OF INTERNAL RAM
105			.AS DISPLAY REGISTERS, WITH ONE BYTE CORRESPONDING TO EACH CHARACTER OF THE
106			.DISPLAY. THE EIGHT BITS OF EACH BYTE CORRESPOND TO THE SEVEN SEGMENTS & DP
107			.OF EACH CHARACTER. IF AN EXTERNAL ENCODER IS USED (SUCH AS A FOUR-BIT TO
108			.SEVEN-SEGMENT ENCODER OR A ROM FOR TRANSLATING ASCII) TO
109			.SIXTEEN-SEGMENT "STARBUST" DISPLAY PATTERNS), THE TABLE ENTRIES WOULD HOLD
110			.THE CHARACTER CODES. (IN THE FORMER CASE, AN UNUSED BIT COULD BE USED TO
111			.ENABLE THE D P.)
112			.THUS, WRITING CHARACTERS TO THE DISPLAY FROM THE BACKGROUND PROGRAM
113			.REALLY ENTAILS WRITING THE APPROPRIATE SEGMENT
114			.PATTERNS TO A DISPLAY REGISTER- THE ACTUAL OUTPUTTING IS AUTOMATIC
115			.THE LEFTMOST CHARACTER CORRESPONDS TO THE LAST BYTE OF THE DISPLAY
116			.REGISTERS, AND IS ACCESSED BY NEXTPL=8 (SEE SOURCE), THE RIGHTMOST
117			.CHARACTER IS THE FIRST DISPLAY BYTE, WHEN NEXTPL=1.
118			.UTILITY SUBROUTINES ARE INCLUDED HERE TO TRANSLATE FOUR BIT NUMBERS TO HEX
119			.DIGIT PATTERNS, AND WRITE THEM INTO THE DISPLAY REGISTERS SEQUENTIALLY
120			.(EITHER FILLING FROM THE LEFT- H.P. CALCULATOR STYLE OR FROM THE
121			.RIGHT- T.I. STYLE, SUBROUTINES WDISP AND RENTRY, RESPECTIVELY)
122			.
123			.THE KEYBOARD SCANNING ALGORITHM SHOWN HERE REQUIRES A KEY BE DOWN FOR
124			.SOME NUMBER OF COMPLETE DISPLAY SCANS TO BE ACKNOWLEDGED. SINCE IT IS
125			.INTENDED FOR "ONE-FINGER" OPERATION, TWO-KEY ROLLOVER/N-KEY LOCKOUT HAS
126			.BEEN IMPLEMENTED. HOWEVER, MODIFICATIONS WOULD BE POSSIBLE TO ALLOW, FOR
127			.EXAMPLE, ONE KEY IN THE MATRIX TO BE USED AS A SHIFT KEY OR CONTROL KEY
128			.TO BE HELD DOWN WHILE ANOTHER KEY IN THE MATRIX IS PRESSED (SEE NOTE WITHIN
129			.THE BODY OF THE LISTING.)
130			.
131			.#EJECT

ISIS-II MCS-48/UPI-41 MACRO ASSEMBLER, V2 W PAGE 4
AP40: INTEL MCS-48 KEYBOARD/DISPLAY APPLICATION NOTE APPENDIX

LOC	OBJ	SEQ	SOURCE STATEMENT
		132	: (BE AWARE THAT NO MORE THAN TWO KEYS CAN EVER BE DOWN UNLESS DIODES
		133	: ARE PLACED IN SERIES WITH ALL OF THE SWITCHES- CERTAINLY NOT THE CASE FOR EL
		134	: CHEAPO KEYBOARDS- BECAUSE SOME COMBINATIONS OF THREE KEYS DOWN WILL RESULT
		135	: IN A 'PHANTOM' FOURTH KEY BEING PERCEIVED
		136	: THE PHANTOM KEY WOULD BE THE FOURTH 'CORNER' WHEN THREE KEYS FORMING
		137	: A RECTANGULAR PATTERN (IN THE X-Y KEY MATRIX) ARE DOWN)
		138	: IF DIODES ARE PLACED IN THE SCANNING ARRAY, CONSIDERATIONS MUST BE MADE
		139	: ABOUT HOW THE DIODE VOLTAGE DROP WILL AFFECT INPUT LOGIC LEVELS
		140	:
		141	: WHEN A DEBOUNCED KEY IS DETECTED, THE NUMBER OF ITS POSITION IN THE KEY
		142	: MATRIX (LEFT-TO-RIGHT, BOTTOM-TO-TOP, STARTING FROM 00) IS PLACED INTO
		143	: RAM LOCATION 'KDBBUF' AN INPUT SUBROUTINE THEN NEED ONLY READ THIS LOCATION
		144	: REPEATEDLY TO DETERMINE WHEN A KEY HAS BEEN PRESSED. WHEN A KEY IS DETECTED,
		145	: A SPECIAL CODE BYTE SHOULD BE WRITTEN BACK TO INTO 'KDBBUF' TO PREVENT
		146	: REPEATED DETECTIONS OF THE SAME KEY
		147	: THE ROUTINE 'KBDIN' DEMONSTRATES A TYPICAL INPUT PROTOCOL, ALONG WITH A METHOD
		148	: FOR TRANSLATING A KEY POSITION TO ITS ASSOCIATED SIGNIFICANCE BY ACCESSING
		149	: TABLE 'LEGND5' IN POM.
		150	:
		151	:EJECT

151S-II MCS-48/MPI-41 MACRO ASSEMBLER, V2.0 PAGE 5
 AP40: INTEL MCS-48 KEYBOARD/DISPLAY APPLICATION NOTE APPENDIX

LOC	OBJ	SEQ	SOURCE STATEMENT
		152	*****
		153	.
		154	INITIAL EQUATES TO DEFINE SYSTEM CONFIGURATION
		155	.
		156	*****
		157	.
0010		158	PODIGT EQU BUS ;USED TO ENABLE CHARACTERS AND STROBE ROWS OF KEYBOARD
0005		159	PSGMNT EQU F1 ;USED TO TURN ON SEGMENTS OF CURRENTLY ENABLED DIGIT
0009		160	PINPUT EQU P2 ;PORT USED TO SCAN FOR KEY CLOSURES
		161	;
		162	;(NOTE THAT THIS PORT ALLOCATION USES THE HIGHER
		163	;CURRENT SOURCING ABILITY OF THE BUS TO SWITCH ON THE
		164	;DIGIT DRIVERS, AND LEAVES P23-P20 FREE FOR USING
		165	;(AN 8243 PORT EXPANDER IN THE SYSTEM.)
0000		166	POSLOG EQU 00H
00FF		167	NEGLOG EQU 0FFH
		168	.
0000		169	CHARPOL EQU POSLOG ;DEFINES WHETHER OUTPUT LINES ARE ACTIVE HI OR LOW
0000		170	SEGPOL EQU POSLOG ;FOR DRIVING CHARACTERS AND SEGMENT PATTERNS
00F0		171	INPMASK EQU 0F0H ;DEFINES BITS USED AS INPUT
		172	.
0008		173	CHARNO EQU 8 ;NUMBER OF DIGITS IN DISPLAY
0004		174	NROWS EQU 4 ;ROWS OF KEYS (LESS THAN OR EQUAL TO CHARNO)
0004		175	NCOLS EQU 4 ;LESSER DIMENSION OF KEYBOARD MATRIX
		176	.
FFF0		177	TICK EQU -10H ;DETERMINES INTERRUPT INTERVAL
0004		178	DEBNLCE EQU 4 ;NUMBER OF SUCCESSIVE SCANS BEFORE KEY CLOSURE ACCEPTED
0000		179	BLANK EQU 00H ;CODE TO BLANK DISPLAY CHARACTERS
		180	;
		181	;(WOULD BE 20H IF ASCII DECODING ROM USED OR 0FH IF
		182	;(7447-TYPE SEVEN-SEGMENT DECODER EXTERNAL TO 8748)
		183	ENCMSK EQU 0FH ;SELECTS WHICH BITS ARE RELEVANT TO ENCACC SUBROUTINE
		184	.
		185	#EJECT

```

LOC OBJ      SEQ      SOURCE STATEMENT
186 , *****
187 ;
188 ,      BANK 0 REGISTERS USED
189 ;
190 ;POINTERS USED FOR INDIRECT RAM ACCESSING.
0000 191 PNTR0 EQU   R0
0001 192 PNTR1 EQU   R1
0007 193 NEXTPL EQU   R7      ;USED TO KEEP TRACK OF CHARACTER POSITION BEING
194                          ;WRITTEN INTO
195 ;
196 , *****
197 ;
198 ,      BANK 1 REGISTER ALLOCATION
199 ;
200 ;PNTR0 EQU   R0      (ALREADY DEFINED)
201 ;PNTR1 EQU   R1
0002 202 ASAVE EQU   R2      ; HOLDS ACCUMULATOR VALUE DURING SERVICE ROUTINE
0004 203 ROTPAT EQU   R4      ; USED TO HOLD INPUT PATTERN BEING ROTATED THROUGH CY
0005 204 ROTCNT EQU   R5      ; COUNTS NUMBER OF BITS ROTATED THROUGH CY
0006 205 LASTKY EQU   R6      ; HOLDS KEY POSITION OF LAST KEY DEPRESSION DETECTED
0007 206 CURDIG EQU   R7      ; HOLDS POSITION OF NEXT CHARACTER TO BE DISPLAYED
207 ;
208 , *****
209 ;
210 ,      DATA RAM ALLOCATION
211 ;
0020 212 NREPTS EQU   32      ; KEEPS TRACK OF SUCCESSIVE READS OF SAME KEYSTROKE
0021 213 KEYLOC EQU   33      ; INCREMENTED AS SUCCESSIVE KEY LOCATIONS SCANNED
0022 214 KBD0UF EQU   34      ; CARRIES POSITION OF DEBOUNCED KEY FROM REFRESH ROUTINE
215                          ; \ BACK TO BACKGROUND PROGRAM
0023 216 RDELAY EQU   35      ; NON-ZERO WHEN DISPLAY IN PROGRESS
217 ;
218 ,      THE LAST <CHARNO> REGISTERS HOLD THE DISPLAY SEGMENT PATTERNS
219 ;
0037 220 SEGMAP EQU   (63-CHARNO) ; BASE OF REGISTER ARRAY FOR DISPLAY PATTERNS
221                          ; \ (COULD BE ANYWHERE IN INTERNAL RAM)
222 ;
223 , *****
224 ;
225 ,      NOTE THAT LASTKY, CURDIG, AND F1 RETAIN STATUS INFORMATION FROM
226 ,      ONE INTERRUPT TO THE NEXT. ALL OTHER REGISTERS MAY BE USED IN
227 ,      THE USER'S OWN INTERRUPT SERVICING ROUTINE
228 ;
229 , *****
230 ;
231 $EJECT

```

ISIS-II MCS-48/UPI-41 MACRO ASSEMBLER, V2.0 PAGE 7
 AP40: INTEL MCS-48 KEYBOARD/DISPLAY APPLICATION NOTE APPENDIX

LOC	OBJ	SEQ	SOURCE STATEMENT
		232	;
		233	;*****
		234	;
0000		235	ORG 000H
0000	0460	236	JMP INIT
		237	;
		238	;
		239	;*****
		240	;
0007		241	ORG 007H
		242	;
		243	TIINT TIMER INTERRUPT SUBROUTINE
		244	CALL MADE TO LOC 007H WHEN TIMER TIMES OUT
		245	TIMER CAN BE RE-INITIALIZED AT THIS POINT IF DESIRED.
		246	USED HERE TO CAUSE THE DISPLAY REFRESH AND KEY SCAN ROUTINES TO
		247	BE CALLED PERIODICALLY.
0007	D5	248	TIINT SEL RB1
0008	HA	249	MOV ASAVE,A
0009	23F0	250	MOV A,#TICK
000B	62	251	MOV T,A ;RELOAD TIMER INTERVAL
		252	;
		253	;*****
		254	;
		255	THE USER'S OWN TIMER INTERRUPT ROUTINE (IF IT EXISTS) COULD
		256	BE PLACED AT THIS POINT
		257	;
		258	;*****
		259	;
000C	1410	260	CALL REFRESH ;CAUSE DISPLAY TO BE UPDATED
		261	;
		262	THE COMPLETE INTERRUPT ROUTINE SHOULD BE COPIED HERE
		263	TO SAVE A FULL LEVEL OF SUBROUTINE NESTING.
		264	IT WAS WRITTEN AS A SUBROUTINE HERE FOR THE SAKE OF CLARITY.
		265	;
		266	;*****
		267	;
		268	TIRET TIMER INTERRUPT RETURN CODE- RESTORES HCC VALUE
000E	FA	269	TIRET MOV A,ASAVE
000F	93	270	RETR
		271	;
		272	\$EJECT

ISIS-II MCS-48/UPI-41 MACRO ASSEMBLER; V2.0 PAGE 8
 AP40: INTEL MCS-48 KEYBOARD/DISPLAY APPLICATION NOTE APPENDIX

LOC	OBJ	SEQ	SOURCE STATEMENT
		273	*****
		274	;REFRSH SUBROUTINE TO MULTIPLEX SEVEN-SEGMENT DISPLAYS
		275	. EACH CALL CAUSES THE NEXT CHARACTER TO BE DISPLAYED.
		276	. ACCORDING TO THE CONTENTS OF THE SEGMAP REGISTER ARRAY
		277	. REFRSH SHOULD BE CALLED AT LEAST EVERY MSEC OR SO
		278	*****
		279	;
0010	2300	280	REFRSH: MOV A,#BLANK XOR SEGPOL
0012	39	281	OUTL PSGMT,A ;WRITE BLANK PATTERN TO SEG DRIVERS
0013	2357	282	REFR1: MOV A,#CHRSTB ;LOOK UP DIGIT ENABLE PATTERN
0015	6F	283	ADD A,CURDIG ;ADD CURDIG DISPLACEMENT
0016	A3	284	MOV A,@A ;ENABLE ONE BIT OF ACCUMULATOR
0017	02	285	OUTL PDIGIT,A ;ENERGIZE CHARACTER
		286	;
		287	. WRITE NEXT SEGMENT PATTERN
0018	2337	288	MOV A,#SEGMAP ;LOAD BASE OF REGISTER ARRAY
001A	6F	289	ADD A,CURDIG ;ADD CURDIG DISPLACEMENT
001B	A9	290	MOV PNTR1,A
001C	F1	291	MOV A,@PNTR1 ;LOAD ACC W/ NEXT SEGMENT PATTERN
001D	39	292	OUTL PSGMT,A ;ENABLE APPROPRIATE SEGMENTS
		293	;
		294	*****
		295	. THE NEXT CHARACTER IS NOW BEING DISPLAYED.
		296	. THE KEYBOARD SCAN ROUTINE IS INTEGRATED INTO THE DISPLAY SCAN.
		297	. WITH THE CURRENT ROW ENERGIZED, CHECK IF THERE ARE ANY INPUTS
		298	*****
		299	;
001E	B821	300	SCAN: MOV PNTR0,#KEYLOC ;SET POINTER FOR SEVERAL KEYLOC REFERENCES
0020	0A	301	IN A,PINPUT ;LOAD ANY SWITCH CLOSURES
		302	;
		303	*****
		304	;; THIS BLOCK OF CODE IS NOT NEEDED BY THE KEYBOARD SCAN LOGIC ;;;
		305	;; HOWEVER, ITS INCLUSION WOULD SPEED THINGS UP A BIT BY ;;;
		306	;; SKIPPING OVER ROWS IN WHICH NO KEYS ARE DOWN. ;;;
		307	;; IT WAS OMITTED HERE TO CONSERVE ROM SPACE, BUT MIGHT BE ;;;
		308	;; RESTORED IF VERY LARGE KEYBOARDS (ESPECIALLY THOSE WITH EIGHT ;;;
		309	;; KEYS PER ROW) ARE TO BE USED WITH THIS ALGORITHM ;;;
		310	*****
		311	;; CPL A ;ANY CLOSURES DETECTED ARE NOW ONE BITS ;;;
		312	;; ANL A,#INPMASK ;;;
		313	;; JNZ SCAN1 ;-IF A KEY IN THE CURRENTLY ENABLED ROW IS DOWN ;;;
		314	;; NO KEY IS NOW DOWN SO THE KEYLOC COUNT MAY BE UPDATED DIRECTLY ;;;
		315	;; MOV A,@PNTR0 ;;;
		316	;; ADD A,#NCOLS ;;;
		317	;; MOV @PNTR0,A ;;;
		318	;; JMP SCAN6 ;;;
		319	*****
		320	;; IF THIS CODE IS USED, SUBSTITUTE THE 'JC SCAN5' FOUR LINES ;;;
		321	;; HENCE WITH 'JNC SCAN5' TO ACCOMODATE THE INVERTED POLARITY ;;;
		322	*****
		323	#EJECT

ISIS-II MCS-48/UPI-41 MACRO ASSEMBLER, V2.0 PAGE 9
 AP40. INTEL MCS-48 KEYBOARD/DISPLAY APPLICATION NOTE APPENDIX

LOC	OBJ	SEQ	SOURCE STATEMENT
		324	*****
		325	ROTATE BITS THROUGH THE CY WHILE INCREMENTING KEYLOC
		326	*****
		327	;
0021	B004	328	SCAN1: MOV ROTCNT,#NCOLS ;SET UP FOR <NCOLS> LOOPS THROUGH 'NXTLOC'
0023	F7	329	NXTLOC: RLC A
0024	AC	330	MOV ROTPAT,A ;SAVE SHIFTED BIT PATTERN
0025	F63F	331	JC SCANS ;ONE BIT IN CY INDICATES KEY NOT DOWN
		332	;
		333	*****
		334	;
		335	AT THIS POINT IT HAS JUST BEEN DETERMINED THAT THE VALUE
		336	OF KEYLOC IS THE POSITION OF A KEY WHICH IS NOW DOWN
		337	THE FOLLOWING CODE DEBOUNCES THE KEY, ETC.
		338	IF MODIFICATIONS TO THE KEYBOARD LOGIC, I.E. THE INCLUSION
		339	OF A SHIFT, CONTROL, OR MODE KEY IN THE KEY MATRIX ITSELF)
		340	ARE DESIRED, THEY SHOULD BE MADE AT THIS POINT, BEFORE
		341	THE DEBOUNCE LOGIC BEGINS. FOR EXAMPLE, AT THIS POINT
		342	KEYLOC COULD BE COMPARED AGAINST THE POSITION OF THE MODE
		343	KEY, AND IF THEY MATCH SET SOME FLAG BIT AND JUMP TO
		344	LABEL 'SCANS'. OR, BY COMPARING KEYLOC AGAINST THE LAST
		345	KEY DEBOUNCED, IMMEDIATE TWO-KEY ROLLOVER COULD BE
		346	IMPLEMENTED.
		347	;
		348	*****
		349	;
0027	A5	350	CLR F1 ;MARK THAT AT LEAST ONE KEY WAS DETECTED
0028	B5	351	CPL F1 ;\ IN THE CURRENT SCAN
		352	;
		353	*****
		354	A KEYSTROKE WAS DETECTED FOR THE CURRENT COLUMN. ITS
		355	POSITION IS IN REGISTER KEYLOC. SEE IF SAME KEY SENSED LAST CYCLE
		356	*****
		357	;
0029	F0	358	MOV A,@PNTR0 ;PNTR0 STILL HOLDS #KEYLOC
002A	2E	359	XCH A,LASTKY
002B	DE	360	XRL A,LASTKY
002C	B020	361	MOV PNTR0,#NREPTS ;PREPARE TO CHECK AND/OR MODIFY REPEAT COUNT
002E	C634	362	JZ SCANS
		363	;
		364	#EJECT

IS15-11 MCS-48/UPI-41 MACRO ASSEMBLER, V2.0 PAGE 10
 AP40: INTEL MCS-48 KEYBOARD/DISPLAY APPLICATION NOTE APPENDIX

LOC	OBJ	SEQ	SOURCE STATEMENT
		365	*****
		366	; A DIFFERENT KEY WAS READ ON THIS CYCLE THAN ON THE PREVIOUS CYCLE.
		367	; SET NREPTS TO THE DEBOUNCE PARAMETER FOR A NEW COUNTDOWN
		368	*****
		369	;
0030	B004	370	MOV @PNTR0,#DEBNCE
0032	043F	371	JMP SCANS
		372	;
		373	*****
		374	; SAME KEY WAS DETECTED AS ON PREVIOUS CYCLE
		375	; LOOK AT NREPTS. IF ALREADY ZERO, DO NOTHING
		376	; ELSE DECREMENT NREPTS
		377	; IF THIS RESULTS IN ZERO, MOVE LASTKY INTO KDBBUF
		378	*****
		379	;
0034	F0	380	SCANS: MOV A,@PNTR0
0035	063F	381	JZ SCANS ; IF ALREADY ZERO
0037	07	382	DEC A ; INDICATE ONE MORE SUCCESSIVE KEY DETECTION
0038	A0	383	MOV @PNTR0,A
0039	963F	384	JNZ SCANS ; IF DECREMENT DOES NOT RESULT IN ZERO
003B	FE	385	MOV A, LASTKY
003C	B022	386	MOV PNTR0,#KDBBUF
003E	A0	387	MOV @PNTR0,A ; TO MARK NEW KEY CLOSURE
		388	;
003F	B021	389	SCANS: MOV PNTR0,#KEYLOC
0041	10	390	INC @PNTR0
0042	FC	391	MOV A, ROTPAT
0043	ED23	392	DJNZ ROTCNT,NXTLOC
		393	;
		394	;
0045	EF57	395	SCANS: DJNZ CURDIG,SCAN9
		396	;
		397	#EJECT

```

LOC OBJ      SEQ      SOURCE STATEMENT
398 ;
399 ;*****
400 ; THE FOLLOWING CODE SEGMENT IS USED BY THE KEYBOARD SCANNING ROUTINE
401 ; IT IS EXECUTED ONLY AFTER A REFRESH SEQUENCE OF ALL
402 ; THE CHARACTERS IN THE DISPLAY IS COMPLETED
403 ;*****
404 ;
0047 BF08    405      MOV      CURDIG,#CHARNO
0049 B000    406      MOV      @PNTR0,#0 ;PNTR0 STILL CONTAINS #KEYLOC
004B 764F    407      JF1     SCANS ;JUMP IF ANY KEYS WERE DETECTED
004D BEFF    408      MOV      LASTKY,#0FFH ;CHANGE <LASTKY> WHEN NO KEYS ARE DOWN
004F A5      409 SCANS: CLR      F1
410 ;
411 ;*****
412 ; THE NEXT CODE SEGMENT IS THE INTERRUPT-DRIVEN PORTION OF THE 'DELAY'
413 ; UTILITY IT DECREMENT'S RAM LOCATION 'RDELAY' ONCE PER DISPLAY SCAN
414 ; IF 'RDELAY' IS NOT ALREADY ZERO
415 ;*****
416 ;
0050 B923    417      MOV      PNTR1,#RDELAY
0052 F1      418      MOV      A,@PNTR1
0053 C657    419      JZ     SCANS9
0055 07      420      DEC      A
0056 A1      421      MOV      @PNTR1,A
422 ;
0057 83      423 SCANS9: RET
424 ;
425 ;*****
426 ;
427 ;CHRSTB IS THE BASE FOR THE PATTERNS TO ENABLE ONE-OF-CHARNO CHARACTERS.
0057      428 CHRSTB EQU (4-1) AND 0FFH
0058 01      429      DB      (00000010 XOR CHRPOL)
0059 02      430      DB      (00000010B XOR CHRPOL)
005A 04      431      DB      (00000100B XOR CHRPOL)
005B 08      432      DB      (00010000B XOR CHRPOL)
005C 10      433      DB      (00010000B XOR CHRPOL)
005D 20      434      DB      (00100000B XOR CHRPOL)
005E 40      435      DB      (01000000B XOR CHRPOL)
005F 80      436      DB      (10000000B XOR CHRPOL)
437 ;
438 #EJECT

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ISIS-II MCS-48/UPT-41 MACRO ASSEMBLER, V2.0 PAGE 12
 AP40: INTEL MCS-48 KEYBOARD/DISPLAY APPLICATION NOTE APPENDIX

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LOC  OBJ      SEQ      SOURCE STATEMENT

                                439 .INIT  INITIALIZES PROCESSOR REGISTERS
0060  D5      440 INIT  SEL   RB1
0061  BF08    441     MOV   CURDIG,#CHARNO
0063  B822    442     MOV   PNTRB,#KBCBUF
0065  B0FF    443     MOV   @PNTRB,#OFFH
0067  B421    444     MOV   PNTRB,#KEYLOC
0069  B000    445     MOV   @PNTRB,#0
006E  23F0    446     MOV   A,#INPMASK
006D  3A      447     OUTL  P:INPUT,A      ;SET BIDIRECTIONAL INPUT LINES
006E  C5      448     SEL   RB0
006F  149E    449     CALL  CLEAR      ;UTILITY FOR SETTING INITIAL DISPLAY REGISTERS.
0071  A5      450     CLR   F1
0072  23F0    451     MOV   A,#TICK      ;LOAD INTERRUPT RATE VALUE
0074  62      452     MOV   T,A
0075  55      453     STRL  T
0076  25      454     EN    TCONTI      ;ENABLE TIMER INTERRUPTS
455 ;
456 ;
457 ;*****
458 ;
459 ;ECHO  CHECK FOR ANY NEW KEYSTROKES DETECTED
460 ;    TRANSLATE EACH KEYSTROKE INTO A SEGMENT PATTERN
461 ;    AND WRITE IT INTO THE APPROPRIATE DISPLAY REGISTER.
462 ;
463 ;*****
464 ;
0077  1483    465 ECHO  CALL  KBDIN      ;GET NEXT KEYSTROKE
0079  B281    466     JBS   FKEY      ;JUMP IF KEY IN RIGHTHAND COLUMN
467 ;    SINCE THE ACC IS USED BY ENCCD AND RENTRY, ITS CONTENTS MUST
468 ;    BE PROCESSED OR SAVED BEFORE ENCCD IS CALLED
007B  14BA    469     CALL  ENCCD      ;FORM APPROPRIATE SEGMENT PATTERN
007D  14DB    470     CALL  RENTRY     ;WRITE PATTERN INTO DISPLAY REGISTERS
007F  0477    471     JMP   ECHO      ;LOOP INDEFINITELY
472 ;
0081  2400    473 FKEY  JMP   FUNCTN      ;JUMP TO OFF-PAGE CODE TO CALL DEMO ROUTINE
474 ;
475 #EJECT

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LOC  OBJ      SEQ      SOURCE STATEMENT
                                     476 . *****
477 .
478 .      THE FOLLOWING SUBROUTINES IMPLEMENT THE UTILITIES COMMONLY USED FOR
479 .      MOST KEYBOARD/DISPLAY APPLICATIONS.
480 .      THEY COULD BE USED EXACTLY AS SHOWN HERE OR ADAPTED FOR SPECIAL CASES.
481 .
482 . *****
483 .
484 . KBDIN  KEYBOARD INPUT SUBROUTINE.
485 .      COULD BE USED TO INTERFACE THE USER'S BACKGROUND PROGRAM WITH
486 .      THE INTERRUPT DRIVEN KEYBOARD SCANNER.
487 .      RETURNS ONLY AFTER A NEW KEYSTROKE HAS BEEN DETECTED AND DEBOUNCED.
488 .      ENCODED VALUE OF KEY (RATHER THAN ITS POSITION IN SWITCH MATRIX) IS
489 .      RETURNED IN THE ACCUMULATOR.
0083 B922 490 KBDIN MOV   PNTR1, #KBD0BUF
0085 2380 491     MOV   A, #80H           ;KBD0BUF WILL BE MARKED AS CLEAR
0087 21     492     MOVB A, @PNTR1       ;LOAD BUFFER VALUE
0088 F383 493     JEB   KBDIN
008A 038E 494     ADD  A, #LEGND5       ;ADD BASE OF KEY ENCODING TABLE
008C 03     495     MOVB A, @A           ;OBTAIN BYTE REPRESENTING KEY SIGNIFICANCE
008D 83     496     RET
497 .
498 .
499 . LEGND5 IS THE BASE FOR TABLE SHOWING KEY MATRIX SIGNIFICANCE
500 .      FOR THE KEYBOARD USED IN THE PROTOTYPE.
501 .      KEY LAYOUT IS AS SHOWN TO THE RIGHT.
502 .
503 .      NOTE THAT BITS-6:4 MAY BE USED TO ENCODE KEY TYPE.  IN THIS CASE:
504 .      BIT4 INDICATES REGULAR DECIMAL DIGITS,
505 .      BITS 5 INDICATES RIGHT-COLUMN FUNCTION KEYS,
506 .      BIT6 INDICATES PUNCTUATION MARKS ( * AND # ).
507 .
008E     508 LEGND5 EQU  (3 AND 0FFH) ;USE LOW ORDER BITS AS TABLE INDEX
008E 4F     509     DB   4FH
008F 10     510     DB   10H
0090 4E     511     DB   4EH
0091 26     512     DB   26H ; PDIGIT4==> 1 2 3 <1>
0092 17     513     DB   17H
0093 18     514     DB   18H ; PDIGIT5==> 4 5 6 <2>
0094 19     515     DB   19H
0095 24     516     DB   24H ; PDIGIT6==> 7 8 9 <3>
0096 14     517     DB   14H
0097 15     518     DB   15H ; PDIGIT7==> * 0 # <4>
0098 16     519     DB   16H
0099 22     520     DB   22H ; ! ! ! !
009A 11     521     DB   11H ; ! ! ! !
009B 12     522     DB   12H ; V V V V
009C 13     523     DB   13H ; PINUT7 PINUT6 PINUT5 PINUT4
009D 21     524     DB   21H
525 $EJECT

```

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 AP40 INTEL MCS-48 KEYBOARD/DISPLAY APPLICATION NOTE APPENDIX

LOC	OBJ	SEQ	SOURCE STATEMENT
		526	;*****
		527	
		528	:CLEAR WRITES 'BLANK' CHARACTERS INTO ALL DISPLAY REGISTERS.
		529	RETURNS WITH NEXTPL SET TO LEFTMOST CHARACTER POSITION
		530	:FILL WRITES SEGMENT PATTERN NOW IN ACC INTO ALL DISPLAY REGISTERS
009E	2D00	531	CLEAR MOV A,#BLANK XOR SEGPOL
00A0	B938	532	FILL MOV PNT#1,#SEGM#P+1
00A2	BF08	533	MOV NEXTPL,#CHARNO
00A4	A1	534	CLR#1 MOV @PNT#1,A ;STORE THE BLANK CODE
00A5	19	535	INC PNT#1 ;POINT TO NEXT CHARACTER TO THE LEFT
00A6	EFA4	536	DJNZ NEXTPL,CLR#1
00A8	BF08	537	MOV NEXTPL,#CHARNO
00AA	83	538	RET
		539	;
		540	;*****
		541	;
		542	:PRINT SUBROUTINE TO COPY A STRING OF BIT PATTERNS FROM ROM TO THE
		543	DISPLAY REGISTERS. STRING STARTS AT LOCATION POINTED TO BY PNT#0.
		544	CONTINUES UNTIL AN ESCAPE CODE (0FFH) IS REACHED.
		545	NOTE THAT THE CHARACTER STRING PUT OUT MUST BE LOCATED ON THE SAME
		546	PAGE AS THIS SUBROUTINE, SINCE SAME-PAGE MOVES ARE USED.
		547	PRINT IN TURN CALLS EITHER SUBROUTINE 'WDISP' OR 'RENTY'
		548	TO ACTUALLY EFFECT WRITING INTO THE DISPLAY REGISTERS.
00AB	F8	549	PRINT: MOV A,PNT#0 ;LOAD NEXT CHARACTER LOCATION
00AC	A3	550	MOVP A,@A ;LOAD BIT PATTERN INDIRECT
00AD	C6B4	551	JZ PNT#1 ;ESCAPE PATTERN
00AF	14D0	552	CALL WDISP ;OUTPUT TO NEXT CHARACTER POSITION
		553	## (CALL RENTY INSTEAD IF MESSAGE IS TO BE RIGHT JUSTIFIED)
00B1	18	554	INC PNT#0 ;INDEX POINTER
00B2	04AB	555	JMP PRINT
00B4	83	556	PRINT RET ;DONE
		557	;
		558	;*****
		559	;
		560	:JOHN ARRAY HOLDS THE BIT PATTERNS FOR THE LETTERS 'JOHN' (SEE 'TEST2')
		561	(NOTE THAT 'OHN' IS WRITTEN IN LOWER CASE LETTERS)
00B5		562	JOHN EQU \$ AND 0FFH
00B5	1E	563	DB 000111100B XOR SEGPOL
00B6	5C	564	DB 01011100B XOR SEGPOL
00B7	74	565	DB 01110100B XOR SEGPOL
00B8	54	566	DB 01010100B XOR SEGPOL
00B9	00	567	DB 00
		568	;
		569	#EJECT

LOC	OBJ	SEQ	SOURCE STATEMENT
		570	:*****
		571	:
		572	:ENCACC ENCODES LSNIABLE OF ACC INTO HEX BIT PATTERN INTO ACC
00BA	530F	573	ENCACC ANL A,#ENCACC
00BC	03C0	574	ADD A,#DGPATS
00BE	A3	575	MOVW A,#A
00BF	83	576	RET
		577	:DGPATS IS THE BASE FOR THE TABLE OF SEGMENT PATTERNS FOR THE BASIC
		578	:DIGITS. HERE THE FULL HEX SET (0-F) IS INCLUDED.
		579	:FOR MANY USER APPLICATIONS, THE CHARACTER SET MAY BE AMENDED OR AUGMENTED
		580	:TO INCLUDE ADDITIONAL SPECIAL PURPOSE PATTEPNS.
		581	:FORMAT IS PGFEDCBA IN STANDARD SEVEN-SEGMENT ENCODING CONVENTION
		582	: WHERE P REPRESENTS THE DECIMAL POINT
00C0		583	DGPATS EQU \$ AND 0FFH
00C0	3F	584	DB 00111111B XOR SEGPOL
00C1	06	585	DB 00000110B XOR SEGPOL
00C2	58	586	DB 01011011B XOR SEGPOL
00C3	4F	587	DB 01001111B XOR SEGPOL
00C4	66	588	DB 01100110B XOR SEGPOL
00C5	6D	589	DB 01101101B XOR SEGPOL
00C6	7D	590	DB 01111101B XOR SEGPOL
00C7	07	591	DB 00000111B XOR SEGPOL
00C8	7F	592	DB 01111111B XOR SEGPOL
00C9	67	593	DB 01100111B XOR SEGPOL
00CA	77	594	DB 01110111B XOR SEGPOL
00CB	7C	595	DB 01111100B XOR SEGPOL
00CC	39	596	DB 00111001B XOR SEGPOL
00CD	5E	597	DB 0101110B XOR SEGPOL
00CE	79	598	DB 01111001B XOR SEGPOL
00CF	71	599	DB 01110001B XOR SEGPOL
		600	:
		601	:*****
		602	:
		603	:WDISP WRITES BIT PATTERN NOW IN ACC INTO NEXT CHARACTER POSITION
		604	: OF THE DISPLAY (NEXTPL). ADJUSTS NEXTPL POINTER VALUE.
		605	: RESULTS IN DISPLAY BEING FILLED LEFT TO RIGHT, THEN RESTARTING
00D0	A9	606	WDISP MOV PNTR1,A
00D1	FF	607	MOV A,NEXTPL
00D2	0337	608	ADD A,#SEGMAP
00D4	29	609	XCH A,PNTR1
00D5	A1	610	MOV #PNTR1,A
00D6	EFDA	611	DJNZ NEXTPL,WDISP1
00D8	BF08	612	MOV NEXTPL,#CHARNO
00DA	83	613	WDISP1 RET
		614	:
		615	:EJECT

LOC	OBJ	SEQ	SOURCE STATEMENT
		616	*****
		617	.
		618	RENTRY SUBROUTINE TO ENTER ACC CONTENTS INTO THE RIGHTMOST DIGIT
		619	AND SHIFT EVERYTHING ELSE ONE PLACE TO THE LEFT
00DB	B938	620	RENTRY MOV PNTR1,#SEGMAP+1
00DD	BF08	621	MOV NEXTPL,#CHARNO
00DF	21	622	RENTRY XCH A,@PNTR1
00E0	19	623	INC PNTR1
00E1	EFDF	624	DINZ NEXTPL,RENT1
00E2	BF08	625	MOV NEXTPL,#CHARNO ;POINT TO LEFTMOST CHARACTER
00E5	83	626	RET
		627	.
		628	*****
		629	.
		630	RDPPDD TOGGLE DECIMAL POINT IN LAST CHARACTER DISPLAY CHARACTER
		631	DPADD TOGGLES DECIMAL POINT IN THE CHARACTER POINTED TO BY THE ACC
		632	.
00E6	2301	633	RDPPDD MOV A,#01H ;SET INDEX TO RIGHTMOST POSITION
00E8	8337	634	DPADD ADD A,#SEGMAP ;ACCESS DISPLAY REGISTER FOR DESIRED PLACE
00EA	A9	635	MOV PNTR1,A
00EB	F1	636	MOV A,@PNTR1
00EC	D390	637	XPL A,#00H
00EE	A1	638	MOV @PNTR1,A
00EF	83	639	RET
		640	.
		641	*****
		642	.
		643	HOLD SUBROUTINE CALLED WHEN KEY IS KNOWN TO BE DOWN.
		644	WILL NOT RETURN UNTIL KEY IS RELEASED.
00F0	D5	645	HOLD SEL RB1
00F1	FE	646	MOV A,LASTKY ;(LASTKY)=0FFH IFF NO KEYS DOWN
00F2	C5	647	SEL RB0
00F3	37	648	CPL A
00F4	96F0	649	JNZ HOLD
00F6	83	650	RET
		651	.
		652	*****
		653	.
		654	DELAY SUBROUTINE HANGS UP FOR THE NUMBER OF COMPLETE DISPLAY SCANS EQUAL
		655	TO THE CONTENTS OF THE ACCUMULATOR WHEN CALLED.
00F7	B923	656	DELAY MOV PNTR1,#RDELAY
00F9	A1	657	MOV @PNTR1,A
00FA	F1	658	DELAY1 MOV A,@PNTR1
00FB	96FA	659	JNZ DELAY1
00FD	83	660	RET
		661	#EJECT

LOC	OBJ	SEQ	SOURCE STATEMENT
0100		662	ORG 100H
		663	.
		664	.*****
		665	.
		666	:THE CODE ON THIS PAGE IS FOR DEMONSTRATION PURPOSES ONLY-
		667	:I TRUELY DOUBT WHETHER ANY END USEPS WOULD LIKE TO SEE A NAME
		668	:POPPING UP ON THEIR CALCULATOR SCREENS
		669	:HOWEVER, THE CODE SHOWN HERE DOES INDICATE HOW THE UTILITY SUBROUTINES
		670	:INCLUDED HERE COULD BE ACCESED
		671	:THE ROUTINES THEMSELVES ARE CALLED WHEN ONE OF THE FOUR BUTTONS
		672	:ON THE RIGHT-HAND SIDE OF THE PROTOTYPE KEYBOARD IS PRESSED.
		673	.
		674	.*****
		675	.
		676	:FUNCTN ROUTINE TO IMPLEMENT ONE OF FOUR DEMO UTILITIES, ACCORDING
		677	: TO WHICH OF THE FOUR FUNCTION KEYS WAS PRESSED
0100	1212	678	FUNCTN: JB0 FUNCT1
0102	320E	679	JB1 FUNCT2
0104	520A	680	JB2 FUNCT3
		681	.
0106	14E6	682	FUNCT4: CALL RDPADD
0108	0477	683	JMP ECHO
		684	.
010A	342E	685	FUNCT3: CALL TEST3
010C	0477	686	JMP ECHO
		687	.
010E	3424	688	FUNCT2: CALL TEST2
0110	0477	689	JMP ECHO
		690	.
0112	3416	691	FUNCT1: CALL TEST1
0114	0477	692	JMP ECHO
		693	.
		694	.*****
		695	.
		696	:TEST1 CODE SEGMENT TO FILL DISPLAY REGISTERS WITH DIGITS DOWN TO '1'
0116	BF08	697	TEST1: MOV NEXTPL, #CHARNO
0118	B808	698	MOV PNTR0, #CHARNO ;SET FOR EIGHT LOOP REPETITIONS
011A	FF	699	TST11: MOV A, NEXTPL
011B	140A	700	CALL ENCRCC
011D	1400	701	CALL WDISP
011F	E81A	702	DJNZ PNTR0, TST11 ;COPY NEXT DIGIT INTO DISPLAY REGISTERS
0121	BF08	703	MOV NEXTPL, #CHARNO
0123	83	704	RET
		705	.
		706	\$EJECT

```

LOC OBJ      SEQ      SOURCE STATEMENT
              707 ,*****
              708 .
              709 ;TEST2 WRITES THE SEGMENT PATTERN FOR 'JOHN' ONTO THE DISPLAY.
0124 88B5     710 :      WAITS FOR A WHILE, AND THEN CLEARS THE DISPLAY
0126 14AB     711 TEST2:  MOV   PNTR0,#JOHN
0128 2364     712      CALL  PPRINT
012A 14F7     713      MOV   A,#100 ,SCAN DISPLAY FOR 100 CYCLES
012C 049E     714      CALL  DELAY
              715      JMP   CLEAR
              716 .
              717 ,*****
              718 .
              719 ;TEST3 SUBROUTINE TO FILL DISPLAY WITH DASHES
012E 2340     720 :      JUMPS INTO SUBROUTINE 'CLEAR'
0130 14A0     721 :      AS SOON AS THE KEY IS RELEASED.
0132 14F0     722 TEST3:  MOV   A,#01000000B XOR SEGPOL ;PATTERN FOR '-'
0134 049E     723      CALL  FILL
              724      CALL  HOLD
              725      JMP   CLEAR
              726 .
              727 ,*****
              728 .
              729 END
  
```

USER SYMBOLS

ASAVE 0002	BLANK 0000	CHARNO 0008	CHRPOL 0000	CHRSTB 0057	CLEAR 009E	CLR1 00A4	CURDIG 0007
DEBNCE 0004	DELAY 00F7	DELAY1 00FA	DGPATS 00C0	DPADD 00E8	ECHO 0077	ENCACC 00BA	ENCMASK 00F0
FILL 00A0	FKEY 0091	FUNCT1 0112	FUNCT2 010E	FUNCT3 010A	FUNCT4 0106	FUNCTN 0100	HOLD 00F0
INIT 0050	INPMASK 00F0	JOHN 00B5	KBDBUF 0022	KBDIN 0083	KEYLOC 0021	LASTKY 0006	LEGND5 008E
NCOLS 0004	NEGLOG 00FF	NEXTPL 0007	NPEPTS 0020	NROWS 0004	NXTLOC 0023	PDIGIT 0010	PINPUT 0009
PNTR0 0000	PNTR1 0001	POSLOG 0000	PPRINT 00AB	PRNT1 00B4	PSGMNT 0008	RDELAY 0023	RDPADD 00E6
PEFF1 001C	REFRESH 0010	KENTR1 00DF	RENTRY 000B	ROTCNT 0005	ROTPAT 0004	SCAN 001E	SCAN1 0021
SCANS 0034	SCANS5 003F	SCAN6 0045	SCAN8 004F	SCAN9 0057	SEGMAP 0037	SEGPOL 0000	TEST1 0116
TEST2 0124	TEST3 012E	TICK 00FF	TINT 0007	TIRET 000E	TST11 011A	WDISP 0000	WDISP1 00DA

ASSEMBLY COMPLETE, NO ERRORS

ASAVE	202#	249	269																	
BLANK	179#	280	531																	
CHARNO	173#	220	405	441	533	537	612	621	625	697	698	703								
CHARPOL	169#	429	430	431	432	433	434	435	436											
CHRSTB	282	428#																		
CLEAR	449	531#	715	725																
CLR1	534#	536																		
CURDIG	206#	283	289	395	405	441														
DEBNCE	178#	370																		
DELAY	656#	714																		
DELAY1	658#	659																		
DGPATS	574	583#																		
DPRDD	634#																			
ECHO	463#	471	683	686	689	692														
ENCACC	469	573#	700																	
ENCMASK	193#	573																		
FILL	532#	723																		
FKEY	466	473#																		
FUNCT1	678	691#																		
FUNCT2	679	688#																		
FUNCT3	680	685#																		
FUNCT4	682#																			
FUNCTN	473	678#																		
HOLD	645#	649	724																	
INIT	236	440#																		
INPMASK	171#	446																		
JOHN	562#	711																		
KBDBUF	214#	386	442	490																
KBDBIN	465	490#	493																	
KEYLOC	213#	300	389	444																
LASTKY	205#	359	360	385	408	646														
LEGND5	494	503#																		
NCOLS	175#	328																		
NEGLOG	167#																			
NEXTPL	193#	533	536	537	607	611	612	621	624	625	697	699	703							
NREPTS	212#	361																		
NROWS	174#																			
NXTLOC	329#	392																		
PDIGIT	158#	285																		
PINPUT	160#	301	447																	
PINTR0	191#	300	358	361	370	380	383	386	387	389	390	406	442	443	444	445				
	549	554	698	702	711															
PINTR1	192#	290	291	417	418	421	490	492	532	534	535	606	609	610	620	622				
	623	625	636	638	656	657	658													
POSLOG	166#	169	170																	
PRINT	549#	555	712																	
PRNT1	551	556#																		
PSGMNT	159#	281	292																	
PDELAY	216#	417	656																	
RDPADD	633#	682																		
REFR1	282#																			
REFRESH	260	280#																		
RENTR1	622#	624																		
RENTRY	470	620#																		

IS15-II ASSEMBLER SYMBOL CROSS REFERENCE, V2 0

PAGE 2

ROTCNT	204#	328	392															
ROTPAT	203#	330	391															
SCAN	300#																	
SCAN1	328#																	
SCAN2	362	380#																
SCAN5	331	371	381	384	389#													
SCAN6	395#																	
SCAN8	407	409#																
SCAN9	395	419	423#															
SEGMAP	220#	280	532	600	620	634												
SEGPOL	170#	280	531	563	564	565	566	584	585	586	587	588	589	590	591	592		
	593	594	595	596	597	598	599	722										
TEST1	691	697#																
TEST2	688	711#																
TEST3	685	722#																
TICK	177#	250	451															
TIINT	248#																	
TIRET	269#																	
TST11	699#	702																
WDISP	552	606#	701															
WDISP1	611	613#																

CROSS REFERENCE COMPLETE



**APPLICATION
NOTE**

AP-49

January 1979

**Serial I/O and Math Utilities
for the 8049 Microcomputer**

Lionel Smith and Cecil Moore
Microcomputer Applications

INTRODUCTION

The Intel® MCS-48 family of microcomputers marked the first time an eight bit computer with program storage, data storage, and I/O facilities was available on a single LSI chip. The performance of the initial processors in the family (the 8748 and the 8048) has been shown to meet or exceed the requirements of most current applications of microcomputers. A new member of the family, however, has been recently introduced which promises to allow the use of the single chip microcomputer in many application areas which have previously required a multichip solution. The Intel® 8049 virtually doubles processing power available to the systems designer. Program storage has been increased from 1K bytes to 2K bytes, data storage has been increased from 64 bytes to 128 bytes, and processing speed has been increased by over 80%. (The 2.5 microsecond instruction cycle of the first members of the family has been reduced to 1.36 microseconds.)

It is obvious that this increase in performance is going to result in far more ambitious programs being written for execution in a single chip microcomputer. This article will show how several program modules can be designed using the 8049. These modules were chosen to illustrate the capability of the 8049 in frequently encountered design situations. The modules included are full duplex serial I/O, binary multiply and divide routines, binary to BCD conversions, and BCD to binary conversion. It should be noted that since the 8049 is totally software compatible with the 8748 and 8048 these routines will also be useful directly on these processors. In addition the algorithms for these programs are expressed in a program design language format which should allow them to be easily understood and extended to suit individual applications with minimal problems.

FULL DUPLEX SERIAL COMMUNICATIONS

Serial communications have always been an important facet in the application of microprocessors. Although this has been partially due to the necessity of connecting a terminal to the microprocessor based system for program generation and debug, the main impetus has been the simple fact that a large share of microprocessors find their way into end products (such as intelligent terminals) which themselves depend on serial communication. When it is necessary to add a serial link to a microprocessor such as the Intel® MCS-85 or 86 the solution is easy; the Intel® 8251A USART or 8273 SDLC chip can easily be added to provide the necessary protocol. When it is necessary to do the same thing to a single chip microcomputer, however, the situation becomes more difficult.

Some microcomputers, such as the Intel 8048 and 8049 have a complete bus interface built into them which allows the simple connection of a USART to the processor chip. Most other single chip microcomputers, although lacking such a bus, can be connected to a USART with various artificial hardware and software constructs. The difficulty with using these chips,

however, is more economic than technical; these same peripheral chips which are such a bargain when coupled to a microprocessor such as the MCS-85 or 86, have a significant cost impact on a single chip microcomputer based system. The high speed of the 8049, however, makes it feasible to implement a serial link under software control with no hardware requirements beyond two of the I/O pins already resident on the microcomputer.

There are many techniques for implementing serial I/O under software control. The application note "Application Techniques for the MCS-48 Family" describes several alternatives suitable for half duplex operation. Full duplex operation is more difficult, however, since it requires the receive and transmit processes to operate concurrently. This difficulty is made more severe if it is necessary for some other process to also operate while serial communication is occurring. Scanning a keyboard and display, for example, is a common operation of single chip microcomputer based system which might have to occur concurrently with the serial receive/transmit process. The next section will describe an algorithm which implements full duplex serial communication to occur concurrently with other tasks. The design goal was to allow 2400 baud, full duplex, serial communication while utilizing no more than 50% of the available processing power of the high speed 8049 microcomputer.

The format used for most asynchronous communication is shown in Figure 1. It consists of eight data bits with a leading 'START' bit and one or more trailing 'STOP' bits. The START bit is used to establish synchronization between the receiver and transmitter. The STOP bits ensure that the receiver will be ready to synchronize itself when the next start bit occurs. Two stop bits are normally used for 110 baud communication and one stop bit for higher rates.

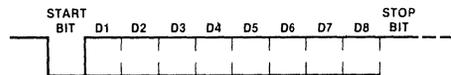


Figure 1.

The algorithm used for reception of the serial data is shown in Figure 2. It uses the on board timer of the 8049 to establish a sampling period of four times the desired baud rates. For 2400 baud operation a crystal frequency of 9.216 MHz was chosen after the following calculation:

$$f = 480N(2400)(4)$$

where 480 is the factor by which the crystal frequency is divided within the processor to get the basic interrupt rate

2400 is the desired baud rate

4 is the required number of samples per bit time

N is the value loaded into the MCS-48 timer when it overflows

The value N was chosen to be two (resulting in $f = 9.216$ MHz) so that the operating frequency of the 8049 could be as high as possible without exceeding the maximum frequency specification of the 8049 (11 MHz).

```

;
;
; START OF RECEIVE ROUTINE
; =====
;
;1 IF RECEIVE FLAG=0 THEN
;2   IF SERIAL INPUT=SPACE THEN
;3     RECEIVE FLAG:=1
;3     BYTE FINISHED FLAG:=0
;2   ENDIF
;1 ELSE   SINCE RECEIVE FLAG=1 THEN
;2   IF SYNC FLAG=0 THEN
;3     IF SERIAL INPUT=SPACE THEN
;4       SYNC FLAG:=1
;4       DATA:=80H
;4       SAMPLE CNTR:=4
;3     ELSE   SINCE SERIAL INPUT=MARK THEN
;4       RECEIVE FLAG:=0
;3     ENDIF
;2   ELSE   SINCE SYNC FLAG=1 THEN
;3     SAMPLE COUNTER:=SAMPLE COUNTER-1
;3     IF SAMPLE COUNTER=0 THEN
;4       SAMPLE COUNTER:=4
;4       IF BYTE FINISHED FLAG=0 THEN
;5         CARRY:=SERIAL INPUT
;5         SHIFT DATA RIGHT WITH CARRY
;5         IF CARRY=1 THEN
;6           OKDATA:=DATA
;6           IF DATA READY FLAG=0 THEN
;7             BYTE FINISHED FLAG=1
;6         ELSE
;7           BYTE FINISHED FLAG:=1
;7           OVERRUN FLAG:=1
;6         ENDIF
;5       ENDIF
;4     ELSE   SINCE BYTE FINISHED FLAG=1 THEN
;5       IF SERIAL INPUT=MARK THEN
;6         DATA READY FLAG:=1
;5     ELSE   SINCE SERIAL INPUT=SPACE THEN
;6       ERROR FLAG:=1
;5     ENDIF
;5     RECEIVE FLAG:=0
;5     SYNC FLAG:=0
;4   ENDIF
;3   ENDIF
;2   ENDIF
;1 ENDIF
    
```

Figure 2

The timer interrupt service routine always loads the timer with a constant value. In effect the timer is used to generate an independent time base of four times the required baud rate. This time base is free running and is never modified by either the receive or transmit programs, thus allowing both of them to use the same timer. Routines which do other time dependent tasks (such as scanning keyboards) can also be called periodically at some fixed multiple of this basic time unit.

The algorithm shown in Figure 2 uses this basic clock plus a handful of flags to process the serial input data.

Once the meaning of these flags are understood the operation of the algorithm should be clear. The **Receive Flag** is set whenever the program is in the process of receiving a character. The **Synch Flag** is set when the center of the start bit has been checked and found to be a SPACE (if a MARK is detected at this point the receiver process has been triggered by a noise pulse so the program clears the **Receive Flag** and returns to the idle state). When the program detects synchronization it loads the variable **DATA** with 80H and starts sampling the serial line every four counts. As the data is received it is right shifted into variable **DATA**; after eight bits have been received the initial one set into **DATA** will result in a carry out and the program knows that it has received all eight bits. At this point it will transfer all eight bits to the variable **OKDATA** and set the **Byte Finished Flag** so that on the next sample it will test for a valid stop bit instead of shifting in data. If this test is successful the **Data Ready Flag** will be set to indicate that the data is available to the main process. If the test is unsuccessful the **Error Flag** will be set.

The transmit algorithm is shown in Figure 3. It is executed immediately following the receive process. It is a simple program which divides the free running clock down and transmits a bit every fourth clock. The variable **TICK COUNTER** is used to do the division. The **Transmitting Flag** indicates when a character transmission is in progress and is also used to determine when the START bit should be sent. The **TICK COUNTER** is used to determine when to send the next bit (TICK COUNTER MODULO 4 = 0) and also when the STOP bits should be sent (TICK COUNTER = 9 4). After the transmit routine completes any other timer based routines, such as a keyboard/display scanner or a real time clock, can be executed.

```

;
; START OF TRANSMIT ROUTINE
; =====
;
;1
;1 TICK COUNTER:=TICK COUNTER+1
;1 IF TICK COUNTER MOD 4=0 THEN
;2   IF TRANSMITTING FLAG=1 THEN
;3     IF TICK COUNTER=00 1010 00 BINARY THEN
;4       TRANSMITTING FLAG:=0
;3     ELSE   IF TICK COUNTER=00 1001 00 BINARY THEN
;4       SEND END MARK
;4       TRANSMITTING FLAG:=0
;3     ELSE   SINCE TICK COUNTER<THE ABOVE COUNT THEN
;4       SEND NEXT BIT
;3     ENDIF
;2   ELSE   SINCE TRANSMITTING FLAG=0 THEN
;3     IF TRANSMIT REQUEST FLAG=1 THEN
;4       XMTBYT:=XMTBYT
;4       TRANSMIT REQUEST FLAG:=0
;4       TRANSMITTING FLAG:=1
;4       TICK COUNTER:=0
;4       SEND SYNC BIT (SPACE)
;3     ENDIF
;2   ENDIF
;1 ENDIF
    
```

Figure 3

Figure 4 shows the complete receive and transmit programs as they are implemented in the instruction set of

the 8049. Also included in Fig. 4 is a short routine which was used to test the algorithm.

ISIS-II MCS-48/UPI-41 MACRO ASSEMBLER, V2.0

```

LOC  OBJ      SEQ      SOURCE STATEMENT
      1 ;*****
      2 ;*
      3 ;*   THIS PROGRAM TESTS THE FULL DUPLEX COMMUNICATION SOFTWARE
      4 ;*
      5 ;*****
      6 .
      7 #INCLUDE(<:F1.URTEST.PDL)
      8 ;
      9 ;   START OF TEST ROUTINE
     10 ;   =====
     11 .
     12 .
     13 .
     14 .
     15 .
     16 ;1 ERROR COUNT=0
     17 ;1 REPEAT
     18 ;2   PATTERN=0
     19 ;2   INITIALIZE TIMER
     20 ;2   CLEAR FLAGBYTE
     21 ;2   FLAG1=MARK
     22 ;2   REPEAT
     23 ;3     IF TRANSMIT REQUEST FLAG=0 THEN
     24 ;4       N&TBYTE:=PATTERN
     25 ;4       TRANSMIT REQUEST FLAG=1
     26 ;3     ENDIF
     27 ;3     IF DATA READY FLAG=1 THEN
     28 ;4       PATTERN:=0&DATA
     29 ;4       DATA READY FLAG =0
     30 ;3     ENDIF
     31 ;2   UNTIL ERROR FLAG OR OVERRUN FLAG
     32 ;2   INCREMENT ERROR COUNT
     33 ;1 UNTIL FOREVER
     34 .EOF
     35 #EJECT
0000      36   ORG   0
     37 ;1 SELECT REGISTER BANK 0
0000 C5      38   SEL   RB0
     39 ;1 GOTO TEST
0001 2400      40   JMP   TEST
     41 $   INCLUDE(<:F1.UART)
     42 .
     43 .
     44 ;   ASYNCHRONOUS RECEIVE/TRANSMIT ROUTINE
     45 ;   =====
     46 ;   THIS ROUTINE RECEIVES SERIAL CODE USING PIN T0 AS RXD
     47 ;   AND CONCURRENTLY TRANSMITS USING PIN P27
     48 ;   NOTE
     49 ;   THIS ROUTINE USES FLAG 1 TO BUFFER THE TRANSMITTED

```

Figure 4

```

LOC  OBJ      SEQ      SOURCE STATEMENT
= 50 ; 1 DATA LINE. THIS ELIMINATES THE JITTER THAT
= 51 ; 1 WOULD BE CAUSED BY VARIATIONS IN THE RECEIVE
= 52 ; 1 TIMING. NO OTHER PROGRAM MAY USE FLAG 1 WHILE
= 53 ; 1 THE TIMER INTERRUPT IS ENABLED
= 54 ;
= 55 ;
= 56 ;
= 57 ;
= 58 ;
= 59 ;          REGISTER ASSIGNMENTS-BANK1
= 60 ;          =====
= 61 ;
= 62 ;
0007      = 63 ATEMP EQU   R7   ; USED TO SAVE ACCUMULATOR CONTENTS DURING INTERRUPT
0006      = 64 FLGBYT EQU   R6   ; CONTAINS VARIOUS FLAGS USED TO CONTROL THE RECEIVE
          = 65           ; AND TRANSMIT PROCESS. SEE CONSTANT DEFINITIONS FOR
          = 66           ; THE MEANING OF EACH BIT
0005      = 67 SAMCTR EQU   R5   ; SAMPLE COUNTER FOR THE RECEIVE PROCESS
0004      = 68 TCKCTR EQU   R4   ; SAMPLE COUNTER FOR THE TRANSMIT PROCESS
0000      = 69 REG0  EQU   R0   ; USED AS POINTER REGISTER
          = 70 ;
          = 71 ;          RAM ASSIGNMENTS
          = 72 ;          =====
          = 73 ;
0020      = 74 MOKDAT EQU   20H  ; RECEIVE RETURNS VALID DATA IN THIS BYTE
0021      = 75 MDATA  EQU   21H  ; RECEIVE ACCUMULATES DATA IN THIS BYTE
0022      = 76 MXTBY  EQU   22H  ; CONTAINS BYTE BEING TRANSMITTED
0023      = 77 MNXTBY EQU   23H  ; CONTAINS THE NEXT BYTE TO BE TRANSMITTED
          = 78 $EJECT
          = 79 ;
          = 80 ;
          = 81 ;          CONSTANTS
          = 82 ;          =====
          = 83 ;
          = 84 ;          THE FOLLOWING CONSTANTS ARE USED TO ACCESS THE FLAG BITS CONTAINED
          = 85 ;          IN REGISTER FLGBYT
          = 86 ;
0001      = 87 RCVFLG EQU   01H  ; SET WHEN START BIT IS FIRST DETECTED
          = 88           ; RESET WHEN RECEIVE PROCESS IS COMPLETE
0002      = 89 SYNFLG EQU   02H  ; SET WHEN START BIT IS VERIFIED
          = 90           ; RESET WHEN RECEIVE PROCESS IS COMPLETE
0004      = 91 BYFNFL EQU   04H  ; RESET WHEN START BIT IS FIRST DETECTED
          = 92           ; SET WHEN THE EIGHT DATA BITS HAVE ALL BEEN RECEIVED
0008      = 93 DRDYFL EQU   08H  ; SHOULD BE RESET BY MAIN PROGRAM WHEN DATA IS ACCEPTED
          = 94           ; SET BY RECEIVE PROCESS WHEN STOP BIT(S) ARE VERIFIED
0010      = 95 ERRFLG EQU   10H  ; SHOULD BE RESET BY MAIN PROGRAM WHEN SAMPLED
          = 96           ; SET BY RECEIVE PROCESS IF A FRAMING ERROR IS DETECTED
0020      = 97 TRRFLE EQU   20H  ; TESTED BY MAIN PROGRAM TO DETERMINE IF READY TO
          = 98           ; TRANSMIT A NEW BYTE-SET TO INDICATE THAT NXTBYT
          = 99           ; HAS BEEN LOADED
          = 100          ; RESET BY TRANSMIT PROCESS WHEN BYTE IS ACCEPTED
0040      = 101 TRNGFL EQU   40H  ; SET WHEN TRANSMISSION OF A BYTE STARTS
          = 102          ; RESET WHEN STOP BIT IS TRANSMITTED
0080      = 103 OVRUN  EQU   80H  ; SET BY RECEIVE PROCESS WHEN OVERUN OCCURS
          = 104          ; SHOULD BE RESET BY MAIN PROGRAM WHEN SAMPLED

```

Figure 4 (continued)

LOC	OBJ	SEQ	SOURCE STATEMENT
		= 105 ;	
		= 106 ;	GENERAL CONSTANTS
		= 107 ;	=====
		= 108 ;	
0080		= 109 MARK	EQU 80H ; USED TO GENERATE A MARK
FF7F		= 110 SPACE	EQU NOT 80H ; USED TO GENERATE A SPACE
0000		= 111 STPBTS	EQU 0 ; CONTROLS THE NUMBER OF STOP BITS
		= 112	; 0 GENERATES ONE STOP BIT
		= 113	; 1 GENERATES TWO STOP BITS
		= 114 ;	
		= 115 \$EJECT	
		= 116 ;	
		= 117 ;	START OF RECEIVE/TRANSMIT INTERRUPT SERVICE ROUTINE
		= 118 ;	=====
		= 119 ;	
0007		= 120	ORG 0007H
		= 121	
		= 122 ;1	ENTER INTERRUPT MODE
0007 160A		= 123 TISR	JTF UART
0009 93		= 124	RETR
000A 05		= 125 UART:	SEL RB1
		= 126 ;1	SAVE ACCUMULATOR CONTENTS
000B AF		= 127	MOV ATEMP, A
		= 128 ;1	RELOAD TIMER
000C 23FE		= 129	MOV A, #TIMCNT
000E 62		= 130	MOV T, A
		= 131 ;	
		= 132 ;	OUTPUT TXD BUFFER (F1) TO TXD I/O LINE (P27)
		= 133 ;	=====
		= 134 ;	
000F 7615		= 135	JF1 OMARK
0011 9A7F		= 136 OSPACE:	ANL P2, #SPACE
0013 0417		= 137	JMP RCV000
0015 8A80		= 138 OMARK	ORL P2, #MARK
		= 139 ;	
		= 140 ;	START OF RECEIVE ROUTINE
		= 141 ;	=====
		= 142 ;	
		= 143 ;1	IF RECEIVE FLAG=0 THEN
0017 FE		= 144 RCV000:	MOV A, FLGBYT
0018 1224		= 145	JB0 RCV010
		= 146 ;2	IF SERIAL INPUT=SPACE THEN
001A 3664		= 147	JT0 XMIT
		= 148 ;3	RECEIVE FLAG:=1
001C FE		= 149	MOV A, FLGBYT
001D 4301		= 150	ORL A, #RCVFLG
		= 151 ;3	BYTE FINISHED FLAG:=0
001F 53FB		= 152	ANL A, #NOT BYFNFL
		= 153 ;2	ENDIF
0021 AE		= 154	MOV FLGBYT, A
0022 0464		= 155	JMP XMIT
		= 156 ;1	ELSE SINCE RECEIVE FLAG=1 THEN
		= 157 ;2	IF SYNC FLAG=0 THEN
0024 3238		= 158 RCV010:	JB1 RCV030
		= 159 ;3	IF SERIAL INPUT=SPACE THEN

Figure 4 (continued)

LOC	OBJ	SEQ	SOURCE STATEMENT
0026	3633	= 160	JT0 RCV020
		= 161 ;4	SYNC FLAG:=1
0028	4302	= 162	ORL A,#SYNFLG
002A	AE	= 163	MOV FLGBYT,A
		= 164 ;4	DATA:=80H
002B	B821	= 165	MOV R0,#MDATA
002D	B080	= 166	MOV @R0,#80H
		= 167 ;4	SAMPLE CNTR:=4
002F	B004	= 168	MOV SAMCTR,#4
0031	0464	= 169	JMP XMIT
		= 170 ;3	ELSE SINCE SERIAL INPUT=MARK THEN
		= 171 ;4	RECEIVE FLAG:=0
0033	53FE	= 172 RCV020	ANL A,#NOT RCVFLG
		= 173 ;3	ENDIF
0035	AE	= 174	MOV FLGBYT,A
0036	0464	= 175	JMP XMIT
		= 176 ;2	ELSE SINCE SYNC FLAG=1 THEN
		= 177 ;3	SAMPLE COUNTER:=SAMPLE COUNTER-1
0038	ED64	= 178 RCV030	DJNZ SAMCTR,XMIT
		= 179 ;3	IF SAMPLE COUNTER=0 THEN
		= 180 ;4	SAMPLE COUNTER:=4
003A	BD04	= 181	MOV SAMCTR,#4
		= 182 ;4	IF BYTE FINISHED FLAG=0 THEN
003C	5259	= 183	JB2 RCV050
003E	97	= 184	CLR C
		= 185 ;5	CARRY:=SERIAL INPUT
003F	2642	= 186	JNT0 RCV040
0041	A7	= 187	CPL C
0042	B821	= 188 RCV040	MOV R0,#MDATA
0044	F0	= 189	MOV A,@R0
		= 190 ;5	SHIFT DATA RIGHT WITH CARRY
0045	67	= 191	RRC A
0046	A0	= 192	MOV @R0,A
		= 193 ;5	IF CARRY=1 THEN
0047	E664	= 194	JNC XMIT
		= 195 ;6	OKDATA:=DATA
0049	B820	= 196	MOV R0,#OKDAT
004B	A0	= 197	MOV @R0,A
		= 198 ;6	IF DATA READY FLAG=0 THEN
004C	FE	= 199	MOV A,FLGBYT
004D	7254	= 200	JB3 RCV045
		= 201 ;7	BYTE FINISHED FLAG=1
004F	4304	= 202	ORL A,#BYFNFL
0051	AE	= 203	MOV FLGBYT,A
0052	0464	= 204	JMP XMIT
		= 205 ;6	ELSE
		= 206 ;7	BYTE FINISHED FLAG:=1
		= 207 ;7	OVERRUN FLAG:=1
		= 208 RCV045:	
		= 209	MOV A,FLGBYT
0054	4304	= 210	ORL A,#BYFNFL OR OVRUN
0056	AE	= 211	MOV FLGBYT,A
		= 212 ;6	ENDIF
		= 213 ;5	ENDIF
0057	0464	= 214	JMP XMIT

Figure 4 (continued)

LOC	OBJ	SEQ	SOURCE STATEMENT
		= 215 ;4	ELSE SINCE BYTE FINISHED FLAG=1 THEN
		= 216 ;5	IF SERIAL INPUT=MARK THEN
0059	265F	= 217 RCV050: JNT0	RCV060
		= 218 ;6	DATA READY FLAG:=1
005B	4308	= 219	ORL A,#DRDYFL
005D	0461	= 220	JMP RCV070
		= 221 ;5	ELSE SINCE SERIAL INPUT=SPACE THEN
		= 222 ;6	ERROR FLAG.=1
005F	4310	= 223 RCV060: ORL	A,#ERRFLG
		= 224 ;5	ENDIF
		= 225 ;5	RECEIVE FLAG.=0
		= 226 ;5	SYNC FLAG:=0
0061	53FC	= 227 RCV070: ANL	A,#NOT(SYNFLG OR RCVFLG)
0063	AE	= 228	MOV FLGBYT,A
		= 229 ;4	ENDIF
		= 230 ;3	ENDIF
		= 231 ;2	ENDIF
		= 232 ;1	ENDIF
		= 233	#EJECT
		= 234 ;	
		= 235 ;	START OF TRANSMIT ROUTINE
		= 236 ;	=====
		= 237 ;	
		= 238 ;1	
		= 239	; TRANSMITTER OUTPUT BIT IS P2-7
		= 240 ;1	TICK COUNTER.=TICK COUNTER+1
0064	1C	= 241 XMIT: INC	TCKCTR
		= 242 ;1	IF TICK COUNTER MOD 4=0 THEN
0065	2303	= 243	MOV A,#03H
0067	5C	= 244	ANL A,TCKCTR
0068	9697	= 245	JNZ RETURN
		= 246 ;2	IF TRANSMITTING FLAG=1 THEN
006A	FE	= 247	MOV A,FLGBYT
006B	37	= 248	CPL A
006C	D286	= 249	JB6 XMT040
		= 250	IF STPBTS EQ 1
		= 251 ;3	IF TICK COUNTER=00 1010 00 BINARY THEN
		= 252	MOV A,#28H ; CONDITIONAL ASSEMBLY
		= 253	XRL A,TCKCTR ;
		= 254	JNZ XMT010 ;
		= 255 ;4	TRANSMITTING FLAG:=0
		= 256	MOV A,FLGBYT ;
		= 257	ANL A,#NOT TRNGFL ;
		= 258	MOV FLGBYT,A ;
		= 259	JMP RETURN ;
		= 260	ENDIF
		= 261 ;3	ELSE IF TICK COUNTER=00 1001 00 BINARY THEN
006E	2324	= 262 XMT010: MOV	A,#24H
0070	DC	= 263	XRL A,TCKCTR
0071	967B	= 264	JNZ XMT020
		= 265 ;4	SEND END MARK
0073	A5	= 266	CLR F1 ; SET FLAG1 TO MARK
0074	B5	= 267	CPL F1
		= 268	IF STPBTS EQ 0
		= 269 ;4	TRANSMITTING FLAG:=0

Figure 4 (continued)

LOC	OBJ	SEQ	SOURCE STATEMENT
0075	FE	= 270	MOV A, FLGBYT ; CONDITIONAL ASSEMBLY
0076	53BF	= 271	ANL A, #NOT TRNGFL ;
0078	AE	= 272	MOV FLGBYT, A ;
0079	0497	= 273	JMP RETURN ;
		= 274	ENDIF
		= 275 ; 3	ELSE SINCE TICK COUNTER > THE ABOVE COUNT THEN
		= 276 ; 4	SEND NEXT BIT
007B	B822	= 277 XMT020:	MOV R0, #NXTBY
007D	F0	= 278	MOV A, @R0
007E	67	= 279	RRC A
007F	A0	= 280	MOV @R0, A
0080	A5	= 281	CLR F1 ; FLAG 1 WILL BE USED TO BUFFER TXD
0081	E697	= 282	JNC RETURN ; GO TO RETURN POINT IF TXD=SPACE (0)
0083	B5	= 283	CPL F1 ; ELSE COMPLEMENT FLAG 1 TO A MARK
0084	0497	= 284	JMP RETURN
		= 285 ; 3	ENDIF
		= 286 ; 2	ELSE SINCE TRANSMITTING FLAG=0 THEN
		= 287 ; 3	IF TRANSMIT REQUEST FLAG=1 THEN
0086	B297	= 288 XMT040:	JBS RETURN ; FLAG BYTE THERE
		= 289 ; 4	XMTBYT:=NXTBYT
0088	B823	= 290	MOV R0, #NXTBY
008A	F0	= 291	MOV A, @R0
008B	B822	= 292	MOV R0, #NXTBY
008D	A0	= 293	MOV @R0, A
		= 294 ; 4	TRANSMIT REQUEST FLAG:=0
008E	FE	= 295	MOV A, FLGBYT
008F	53DF	= 296	ANL A, #NOT TRNGFL
		= 297 ; 4	TRANSMITTING FLAG:=1
0091	4340	= 298	ORL A, #TRNGFL
0093	AE	= 299	MOV FLGBYT, A
		= 300 ; 4	TICK COUNTER:=0
0094	BC00	= 301	MOV TCKCTR, #0
		= 302 ; 4	SEND SYNC BIT (SPACE)
0096	A5	= 303	CLR F1 ; SET FLAG 1 TO CAUSE A SPACE
		= 304 ; 3	ENDIF
		= 305 ; 2	ENDIF
		= 306 ; 1	ENDIF
		= 307	RETURN:
		= 308 ; 1	RESTORE ACCUMULATOR
0097	FF	= 309	MOV A, ATEMP
0098	93	= 310	RETR
		311	#EJECT
		312 ;	
		313 ;	START OF TEST ROUTINE
		314 ;	=====
		315 ;	
0100		316	ORG 0100H
FFFE		317 TIMCNT	EQU -2
001E		318 MFLGBY	EQU 1EH
001D		319 MSAMCT	EQU 1DH
001C		320 MTKCKT	EQU 1CH
		321 ;	
0007		322 ERRCNT	EQU R7
0006		323 PATT	EQU R6
		324 ;	

Figure 4 (continued)

LUC	OBJ	SEQ	SOURCE STATEMENT
		325 ;	
		326 ;	
		327 ;1	ERROR COUNT:=0
0100	BF00	328	TEST: MOV ERRCNT, #0
		329 ;1	REPEAT
		330	TLOP:
		331 ;2	PATTERN:=0
0102	BE00	332	MOV PATT, #00
		333 ;2	INITIALIZE TIMER
0104	23FE	334	MOV A, #TIMCNT
0106	62	335	MOV T, A
0107	55	336	STRT T
0108	25	337	EN TCNTI
		338 ;2	CLEAR FLAGBYTE
0109	B81E	339	MOV R0, #MFLGBY
010B	B000	340	MOV @R0, #0
		341 ;2	FLAG1=MARK
010D	A5	342	CLR F1
010E	B5	343	CPL F1
		344 ;2	REPEAT
		345	TILOP:
		346 ;3	IF TRANSMIT REQUEST FLAG=0 THEN
010F	B81E	347	MOV R0, #MFLGBY
0111	F0	348	MOV A, @R0
0112	B224	349	JB5 TREC
		350 ;4	NXTBYTE:=PATTERN
0114	B923	351	MOV R1, #MNXTBY
0116	FE	352	MOV A, PATT
0117	A1	353	MOV @R1, A
		354 ;4	TRANSMIT REQUEST FLAG=1
0118	35	355	DIS TCNTI ; LOCK OUT TIMER INTERRUPT
		356	; SO THAT MUTUAL EXCLUSION IS MAINTAINED WHILE
		357	; THE FLAG BYTE IS BEING MODIFIED
0119	F0	358	MOV A, @R0
011A	4320	359	ORL A, #TRROFL
011C	A0	360	MOV @R0, A
011D	25	361	EN TCNTI
011E	1622	362	JTF TESTA
0120	2424	363	JMP TREC
0122	140A	364	TESTA: CALL UART ; CALL UART BECAUSE TIMER OVERFLOWED DURING LOCKOUT
		365 ;3	ENDIF
		366 ;3	IF DATA READY FLAG=1 THEN
		367	TREC:
0124	F0	368	MOV A, @R0
0125	37	369	CPL A
0126	7238	370	JB3 TREC
		371 ;4	PATTERN:=OKDATA
0128	B920	372	MOV R1, #MOKDAT
012A	F1	373	MOV A, @R1
012B	AE	374	MOV PATT, A
		375 ;4	DATA READY FLAG:=0
012C	35	376	DIS TCNTI ; LOCK OUT TIMER INTERRUPT
		377	; SO THAT MUTUAL EXCLUSION IS MAINTAINED WHILE
		378	; THE FLAG BYTE IS BEING MODIFIED
012D	F0	379	MOV A, @R0

Figure 4 (continued)

LOC	OBJ	SEQ	SOURCE STATEMENT
012E	53F7	380	ANL A,#NOT DRDYFL
0130	00	381	MOV @R0,A
0131	25	382	EN TCNTI
0132	1636	383	JTF TESTB
0134	2438	384	JMP TREC
0136	140A	385	TESTB: CALL UART ; CALL UART IF TIMER OVERFLOWED DURING LOCKOUT
		386	TREC: TRECE:
		387	;3 ENDF
		388	;2 UNTIL ERROR FLAG OR OVERRUN FLAG
0138	F0	389	MOV A,@R0
0139	5390	390	ANL A,#(OVRUN OR ERRFLG)
013B	C60F	391	JZ TILOP
		392	;2 INCREMENT ERROR COUNT
013D	1F	393	INC ERRCNT
		394	;1 UNTIL FOREVER
013E	2402	395	JMP TLOP
		396	;EOF
		397	END

USER SYMBOLS

ATEMP 0007	BYFNFL 0004	DRDYFL 0008	ERRCNT 0007	ERRFLG 0010	FLGBYT 0006	MARK 0000	MDATA 0021
MFLGBY 001E	MNXTBY 0023	MOKDAT 0020	MSANCT 0010	NTCKCT 001C	MXMTBY 0022	ONARK 0015	OSPACE 0011
OVRUN 0080	PATT 0006	RCV000 0017	RCV010 0024	RCV020 0033	RCV030 0038	RCV040 0042	RCV045 0054
RCV050 0059	RCV060 005F	RCV070 0061	RCVFLG 0001	REG0 0000	RETURN 0097	SANCTR 0005	SPACE FF7F
STPBT5 0000	SYNFLG 0002	TCKCTR 0004	TEST 0100	TESTA 0122	TESTB 0136	TILOP 010F	TIMCNT FF7E
TISR 0007	TLOP 0102	TREC 0124	TREC 0138	TRNGFL 0040	TRROFL 0020	UART 000A	XMI1 0064
XMT010 006E	XMT020 007B	XMT040 0086					

ASSEMBLY COMPLETE. NO ERRORS

Figure 4 (continued)

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MULTIPLY ALGORITHMS

Most microcomputer programmers have at one time or another implemented a multiply routine as part of a larger program. The usual procedure is to find an algorithm that works and modify it to work on the machine being used. There is nothing wrong with this approach. If engineers felt that they had to reinvent the wheel every time a new design is undertaken, that's probably what most of us would be doing—designing wheels. If the efficiency of the multiply algorithm, either in terms

of code size or execution time is important, however, it is necessary to be reasonably familiar with the multiplication process so that appropriate optimizations for the machine being used can be made.

To understand how multiplication operates in the binary number system, consider the multiplication of two four bit operands A and B. The "ones and zeros" in A and B represent the coefficients of two polynomials. The operation A x B can be represented as the following multiplication of polynomials:

$$\begin{array}{r}
 A^3 \cdot 2^3 + A^2 \cdot 2^2 + A^1 \cdot 2^1 + A^0 \cdot 2^0 \\
 \times B^3 \cdot 2^3 + B^2 \cdot 2^2 + B^1 \cdot 2^1 + B^0 \cdot 2^0 \\
 \hline
 + B^0A^3 \cdot 2^3 + B^0A^2 \cdot 2^2 + B^0A^1 \cdot 2^1 + B^0A^0 \cdot 2^0 \\
 + B^1A^3 \cdot 2^4 + B^1A^2 \cdot 2^3 + B^1A^1 \cdot 2^2 + B^1A^0 \cdot 2^1 \\
 + B^2A^3 \cdot 2^5 + B^2A^2 \cdot 2^4 + B^2A^1 \cdot 2^3 + B^2A^0 \cdot 2^2 \\
 + B^3A^3 \cdot 2^6 + B^3A^2 \cdot 2^5 + B^3A^1 \cdot 2^4 + B^3A^0 \cdot 2^3
 \end{array}$$

The sum of all these terms represents the product of A and B. The simplest multiply algorithm factors the above terms as follows:

$$A * B = B_0 * (A) * 2^0 + B_1 * (A) * 2^1 + B_2 * (A) * 2^2 + B_3 * (A) * 2^3$$

Since the coefficients of B (i.e., B₀, B₁, B₂, and B₃) can only take on the binary values of 1 or 0, the sum of the products can be formed by a series of simple adds and multiplications by two. The simplest implementation of this would be:

```
MULTIPLY:
  PRODUCT = 0
  IF B0 = 1 THEN PRODUCT := PRODUCT + A
  IF B1 = 1 THEN PRODUCT := PRODUCT + 2 * A
  IF B2 = 1 THEN PRODUCT := PRODUCT + 4 * A
  IF B3 = 1 THEN PRODUCT := PRODUCT + 8 * A
  END MULTIPLY
```

In order to conserve memory, the above straight line code is normally converted to the following loop:

```
MULTIPLY:
  PRODUCT := 0
  COUNT := 4
  REPEAT
    IF B[0] = 1 THEN PRODUCT := PRODUCT + A
    A := 2 * A
    B := B / 2
    COUNT := COUNT - 1
  UNTIL COUNT = 0
  END MULTIPLY
```

The repeated multiplication of A by two (which can be performed by a simple left shift) forms the terms 2*A, 4*A, and 8*A. The variable B is divided by two (performed by a simple right shift) so that the least significant bit can always be used to determine whether the addition should be executed during each pass through the loop. It is from these shifting and addition opera-

tions that the "shift and add" algorithm takes its common name.

The "shift and add" algorithm shown above has two areas where efficiency will be lost if implemented in the manner shown. The first problem is that the addition to the partial product is double precision relative to the two operands. The other problem, which is also related to double precision operations, is that the A operand is double precision and that it must be left shifted and then the B operand must be right shifted. An examination of the "longhand" polynomial multiplication will reveal that, although the partial product is indeed double precision, each addition performed is only single precision. It would be desirable to be able to shift the partial product as it is formed so that only single precision additions are performed. This would be especially true if the partial product could be shifted into the "B" operand since one bit of the partial product is formed during each pass through the loop and (happily) one bit of the "B" operand is vacated. To do this, however, it is necessary to modify the algorithm so that both of the shifts that occur are of the same type.

To see how this can be done one can take the basic multiplication equation already presented:

$$A * B = B_0 * (A * 2^0) + B_1 * (A * 2^1) + B_2 * (A * 2^2) + B_3 * (A * 2^3)$$

and factoring 2⁴ from the right side:

$$A * B = 2^4 [B_0 * (A * 2^{-4}) + B_1 * (A * 2^{-3}) + B_2 * (A * 2^{-2}) + B_3 * (A * 2^{-1})]$$

This operation has resulted in a term (within the brackets) which can be formed by right shifts and adds and then multiplied by 2⁴ to get the final result. The resulting algorithm, expanded to form an eight by eight multiplication, is shown in figure 5. Note that although the result is a full sixteen bits, the algorithm only performs eight bit additions and that only a single sixteen bit shift operation is involved. This has the effect of reducing both the code space and the execution time for the routine.

IS15-11 MC5-48/UPI-41 MACRO ASSEMBLER, V2.0

LOC	OBJ	SEQ	SOURCE STATEMENT
		1	\$MACROFILE
		2	\$INCLUDE(:F1.MPYS.HED)
		= 3	*****
		= 4	;* *
		= 5	;* MPYSX8 *
		= 6	;* *
		= 7	*****
		= 8	;* *
		= 9	;* THIS UTILITY PROVIDES AN 8 BY 8 UNSIGNED MULTIPLY *
		= 10	;* AT ENTRY: *
		= 11	;* A = LOWER EIGHT BITS OF DESTINATION OPERAND *
		= 12	;* XA= DON'T CARE *
		= 13	;* R1= POINTER TO SOURCE OPERAND (MULTIPLIER) IN INTERNAL MEMORY *

Figure 5

LOC	OBJ	SEQ	SOURCE STATEMENT
		= 14 ;*	
		= 15 ;*	AT EXIT.
		= 16 ;*	A = LOWER EIGHT BITS OF RESULT
		= 17 ;*	XA= UPPER EIGHT BITS OF RESULT
		= 18 ;*	C = SET IF OVERFLOW ELSE CLEARED
		= 19 ;*	
		= 20 ;	*****
		21 ;	
		22 ;	
		23 ;	#INCLUDE((:F1:MPYS PDL)
		= 24 ;1	MPYSX8.
		= 25 ;1	MULTPLICAND(15-8)=0
		= 26 ;1	COUNT.=8
		= 27 ;1	REPEAT
		= 28 ;2	IF MULTPLICAND(0)=0 THEN BEGIN
		= 29 ;3	MULTPLICAND.=MULTPLICAND/2
		= 30 ;2	ELSE
		= 31 ;3	MULTPLICAND(15-8).=MULTPLICAND(15-8)+MULTIPLIER
		= 32 ;2	MULTPLICAND.=MULTPLICAND/2
		= 33 ;2	ENDIF
		= 34 ;2	COUNT =COUNT-1
		= 35 ;1	UNTIL COUNT=0
		= 36 ;1	END MPYSX8
		37 ;	
		38	EQUATES
		39 ;	=====
		40 ;	
0002		41	XA EQU R2
0003		42	COUNT EQU R3
0004		43	ICNT EQU R4
		44 ;	
0003		45	DIGPR EQU 3
		46 ;	
		47	#EJECT
		48	#INCLUDE((:F1:MPYS)
		= 49 ;1	MPYSX8.
		= 50	MPYSX8:
		= 51 ;1	MULTPLICAND(15-8)=0
0000	BA00	= 52	MOV XA, #00
		= 53 ;1	COUNT:=8
0002	BD08	= 54	MOV COUNT, #8
		= 55 ;1	REPEAT
		= 56	MPYSLP.
		= 57 ;2	IF MULTPLICAND(0)=0 THEN BEGIN
0004	120E	= 58	JB0 MPYSA
		= 59 ;3	MULTPLICAND.=MULTPLICAND/2
0006	20	= 60	XCH A, XA
0007	97	= 61	CLR C
0008	67	= 62	RRC A
0009	2A	= 63	XCH A, XA
000A	67	= 64	RRC A
000B	EB04	= 65	DJNZ COUNT, MPYSLP
000D	83	= 66	RET
		= 67 ;2	ELSE

Figure 5 (continued)

```

LOC  OBJ      SEQ      SOURCE STATEMENT
      = 68 MPY8A:
      = 69 ;3      MULTIPLICAND[15-8]:=MULTIPLICAND[15-8]+MULTIPLIER
000E 2A      = 70      XCH      A, XA
000F 61      = 71      ADD      A, @R1
0010 67      = 72      RRC      A
0011 2A      = 73      XCH      A, XA
0012 67      = 74      RRC      A
0013 EB04    = 75      DJNZ     COUNT, MPY8LP
0015 83      = 76      RET
      = 77 ;3      MULTIPLICAND:=MULTIPLICAND/2
      = 78 ;2      ENDIF
      = 79 ;2      COUNT =COUNT-1
      = 80 ;1 UNTIL COUNT=0
      = 81 ;1 END MPY8X8
      82  END
  
```

USER SYMBOLS

```

COUNT 0003  DICPR 0003  ICNT  0004  MPY8A 000E  MPY8LP 0004  MPY8X8 0000  XA    0002
  
```

ASSEMBLY COMPLETE. NO ERRORS

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DIVIDE ALGORITHMS

In order to understand binary division a four bit operation will again be used as an example. The following algorithm will perform a four by four division:

```

DIVIDE:
IF 16*DIVISOR>= DIVIDEND THEN
  SET OVERFLOW ERROR FLAG
ELSE
  IF 8*DIVISOR>= DIVIDEND THEN
    QUOTIENT[3]= 1
    DIVIDEND:= DIVIDEND - 8*DIVISOR
  ELSE
    QUOTIENT[3]= 0
  ENDIF
  IF 4*DIVISOR>= DIVIDEND THEN
    QUOTIENT[2]= 1
    DIVIDEND:= DIVIDEND - 4*DIVISOR
  ELSE
    QUOTIENT[2]= 0
  ENDIF
  IF 2*DIVISOR>= DIVIDEND THEN
    QUOTIENT[1]= 1
    DIVIDEND:= DIVIDEND - 2*DIVISOR
  ELSE
    QUOTIENT[1]= 0
  ENDIF
  IF 1*DIVISOR>= DIVIDEND THEN
    QUOTIENT[0]= 1
    DIVIDEND:= DIVIDEND - 1*DIVISOR
  ELSE
    QUOTIENT[0]= 0
  ENDIF
ENDIF
END DIVIDE
  
```

The algorithm is easy to understand. The first test asks if the division will fit into the dividend sixteen times. If it will, the quotient cannot be expressed in only four bits so an overflow error flag is set and the divide algorithm ends. The algorithm then proceeds to determine if eight times the divisor fits, four times, etc. After each test it either sets or clears the appropriate quotient bit and modifies the dividend. To see this algorithm in action, consider the division of 15 by 5:

```

      00001111      (15)
      - 01010000      (16*5)
      -----
                        Doesn't fit—no overflow

      00001111      (15)
      - 00101000      (8*5)
      -----
                        Doesn't fit—Q[3]= 0

      00001111      (15)
      - 00010100      (4*5)
      -----
                        Doesn't fit—Q[2]= 0

      00001111      (15)
      - 00001010      (2*5)
      -----
      00000101      Fits—Q[1]= 1

      00000101      (15-2*5)
      - 00000101      (1*5)
      -----
      00000000      Fits—Q[0]= 1
  
```

The result is Q=0011 which is the binary equivalent of 3—the correct answer. Clearly this algorithm can (and has been) converted to a loop and used to perform divisions. An examination of the procedure, however, will show that it has the same problems as the original multiply algorithm.

The first problem is that double precision operations are involved with both the comparison of the division with the dividend and the conditional subtraction. The second problem is that as the quotient bits are derived they must be shifted into a register. In order to reduce the register requirements, it would be desirable to shift them into the divisor register as they are generated since the divisor register gets shifted anyway. Unfortunately the quotient bits are derived most significant bits first so doing this will form a mirror image of the quotient—not very useful.

Both of these problems can be solved by observing that the algorithm presented for divide will still work if both sides of all the "equations" involving the dividend are divided by sixteen. The looping algorithm then would proceed as follows:

```

DIVIDE:
  QUOTIENT:= 0
  COUNT:= 4
  DIVIDEND:= DIVIDEND/16
  IF DIVISOR>= DIVIDEND THEN
    OVERFLOW FLAG:= 1
  ELSE
    REPEAT
      DIVIDEND:= DIVIDEND*2
      QUOTIENT:= QUOTIENT*2
      IF DIVISOR>= DIVIDEND THEN
        QUOTIENT:= QUOTIENT + 1/*SET QUOTIENT[0]*/
        DIVIDEND:= DIVIDEND - DIVISOR
      ENDF
      COUNT:= COUNT - 1
    UNTIL COUNT=0
  ENDF
END DIVIDE

```

When this algorithm is implemented on a computer which does not have a direct compare instruction the comparison is done by subtraction and the inner loop of the algorithm is modified as follows:

```

*
*
REPEAT
  DIVIDEND:= DIVIDEND*2
  QUOTIENT:= QUOTIENT*2
  DIVIDEND:= DIVIDEND - DIVISOR
  IF BORROW=0 THEN
    QUOTIENT:= QUOTIENT + 1
  ELSE
    DIVIDEND:= DIVIDEND + DIVISOR
  ENDF
  COUNT:= COUNT - 1
UNTIL COUNT=0
*
*

```

An implementation of this algorithm using the 8049 instruction set is shown in figure 6. This routine does an unsigned divide of a 16 bit quantity by an eight bit quantity. Since the multiply algorithm of figure 5 generates a 16 bit result from the multiplication of two eight bit operands, these two routines complement each other and can be used as part of more complex computations.

IS15-II MCS-48/UPI-41 MACRO ASSEMBLER, V2.0

LOC	OBJ	SEQ	SOURCE STATEMENT
		1	#MACROFILE
		2	#INCLUDE(<F1-DIV16.HED>)
=		3	*****
=		4	;
=		5	;
=		6	;
=		7	*****
=		8	;
=		9	;
=		10	;
=		11	;
=		12	;
=		13	;
=		14	;
=		15	;
=		16	;
=		17	;

Figure 6

LOC	OBJ	SEQ	SOURCE STATEMENT
		= 18 ;*	C = SET IF OVERFLOW ELSE CLEARED *
		= 19 ;*	*
		= 20 ;	*****
		= 21 ;	
		= 22 ;	
		= 23 ;	#INCLUDE(F1:DIV16 PDL)
		= 24 ;1	DIV16
		= 25 ;1	COUNT=#8
		= 26 ;1	DIVIDEND(15-8)=DIVIDEND(15-8)-DIVISOR
		= 27 ;1	IF BORROW=0 THEN /* IT FITS*/
		= 28 ;2	SET OVERFLOW FLAG
		= 29 ;1	ELSE
		= 30 ;2	RESTORE DIVIDEND
		= 31 ;2	REPEAT
		= 32 ;3	DIVIDEND:=DIVIDEND*2
		= 33 ;3	QUOTIENT =QUOTIENT*2
		= 34 ;3	DIVIDEND(15-8):=DIVIDEND(15-8)-DIVISOR
		= 35 ;3	IF BORROW=1 THEN
		= 36 ;4	RESTORE DIVIDEND
		= 37 ;3	ELSE
		= 38 ;4	QUOTIENT(0) =1
		= 39 ;3	ENDIF
		= 40 ;3	COUNT =COUNT-1
		= 41 ;2	UNTIL COUNT=0
		= 42 ;2	CLEAR OVERFLOW FLAG
		= 43 ;1	END:IF
		= 44 ;1	END:DIVIDE
		= 45 ;	
		= 46 ;	EQUATES
		= 47 ;	=====
		= 48 ;	
0002		= 49 ;A	EQU R2
0003		= 50 ;COUNT	EQU R3
		= 51 ;	
		= 52 ;	#EJECT
		= 53 ;	#INCLUDE(F1:DIV16)
		= 54 ;1	DIV16.
0000 2A		= 55 ;DIV16.	XCH A,XA ; ROUTINE WORKS MOSTLY WITH BITS 15-8
		= 56 ;1	COUNT=#8
0001 BB08		= 57 ;	MOV COUNT,#8
		= 58 ;1	DIVIDEND(15-8):=DIVIDEND(15-8)-DIVISOR
0003 37		= 59 ;	CPL A
0004 61		= 60 ;	ADD A,@R1
0005 37		= 61 ;	CPL A
		= 62 ;1	IF BORROW=0 THEN /* IT FITS*/
0006 F60B		= 63 ;	JC DIVIA
		= 64 ;2	SET OVERFLOW FLAG
0008 A7		= 65 ;	CPL C
0009 0424		= 66 ;	JMP DIVIB
		= 67 ;1	ELSE
		= 68 ;	DIVIA:
		= 69 ;2	RESTORE DIVIDEND
000B 61		= 70 ;	ADD A,@R1
		= 71 ;2	REPEAT
		= 72 ;	DIVILP:
		= 73 ;3	DIVIDEND:=DIVIDEND*2

Figure 6 (continued)

LOC	OBJ	SEQ	SOURCE STATEMENT
		= 74 :3	QUOTIENT =QUOTIENT*2
000C	97	= 75	CLR C
000D	2A	= 76	XCH A,XA
000E	F7	= 77	RLC A
000F	2A	= 78	XCH A,XA
0010	F7	= 79	RLC A
0011	E618	= 80	JNC DIVIE
0013	27	= 81	CPL A
0014	61	= 82	ADD A,@R1
0015	37	= 83	CPL A
0016	0420	= 84	JMP DIVIC
		= 85 :3	DIVIDEND(15-8):=DIVIDEND(15-8):DIVISOR
0018	37	= 86	DIVIE: CPL A
0019	61	= 87	ADD A,@R1
001A	37	= 88	CPL A
		= 89 :3	IF BORROW=1 THEN
001B	E620	= 90	JNC DIVIC
		= 91 :4	PESTORE DIVIDEND
001D	61	= 92	ADD A,@R1
001E	0421	= 93	JMP DIVID
		= 94 :3	ELSE
		= 95	DIVIC
		= 96 :4	QUOTIENT(0):=1
0020	1A	= 97	INC XA
		= 98 :3	ENDIF
		= 99 :3	COUNT =COUNT-1
		= 100 :2	UNTIL COUNT=0
0021	E80C	= 101	DIVID: DJNZ COUNT,DIVILP
		= 102 :2	CLEAR OVERFLOW FLAG
0023	97	= 103	CLR C
		= 104 :1	ENDIF
		= 105 :1	ENDDIVIDE
0024	2A	= 106	DIVIS: XCH A,XA
0025	83	= 107	RET
		108	END
USER SYMBOLS			
COUNT	0003	DIV16	0000
XA	0002	DIV1A	000B
		DIV1B	0024
		DIV1C	0020
		DIV1D	0021
		DIV1E	0018
		DIV1LP	000C
ASSEMBLY COMPLETE, NO ERRORS			

Figure 6 (continued)

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BINARY AND BCD CONVERSIONS

The conversion of a binary value to a BCD (binary coded decimal) number can be done with a very straightforward algorithm:

```

CONVERT_TO_BCD:
BCDACCUM:=0
COUNT:=PRECISION
REPEAT
  BIN:=BIN * 2
  BCD:=BCD * 2 + CARRY
  COUNT:=COUNT - 1
UNTIL COUNT=0
END CONVERT_TO_BCD
  
```

The variable **BCDACCUM** is a BCD string used to accumulate the result; the variable **BIN** is the binary number to be converted. **PRECISION** is a constant which gives the length, in binary bits of **BIN**. To see how this works, assume that **BIN** is a sixteen bit value with the most significant bit set. On the first pass through the loop the multiplication of **BIN** will result in a carry and this carry will be added to BCD. On the remaining passes through the loop BCD will be multiplied by two 15 times. The initial carry into BCD will be multiplied by 2^{15} or 32678, which is the "value" of the most significant bit of **BIN**. The process repeats with each bit of **BIN** being introduced to **BCDACCUM** and then being scaled up on successive passes through the loop. Figure 7 shows the implementation of this algorithm for the 8049.

ISTS-11 MCS-48/UPI-41 MACRO ASSEMBLER, V2.0

LOC	OBJ	SEQ	SOURCE STATEMENT
		1	\$MACROFILE
		2	\$INCLUDE(.F1:CONBCD.HED)
		= 3	*****
		= 4	.*
		= 5	.* CONBCD
		= 6	.*
		= 7	*****
		= 8	.*
		= 9	.* THIS UTILITY CONVERTS A 16 BIT BINARY VALUE TO BCD
		= 10	.* AT ENTRY
		= 11	.* A = LOWER EIGHT BITS OF BINARY VALUE
		= 12	.* %A= UPPER EIGHT BITS OF BINARY VALUE
		= 13	.* R0= POINTER TO A PACKED BCD STRING
		= 14	.*
		= 15	.* AT EXIT
		= 16	.* A = UNDEFINED
		= 17	.* %A= UNDEFINED
		= 18	.* C = SET IF OVERFLOW ELSE CLEARED
		= 19	.*
		= 20	*****
		21	:
		22	:
		23	\$INCLUDE(.F1:CONBCD.PDL)
		= 24	:1 CONVERT_TO_BCD
		= 25	:1 BCDACC =0
		= 26	:1 COUNT =16
		= 27	:1 REPEAT
		= 28	:2 BIN:=BIN*2
		= 29	:2 BCD :=BCD*2+CARRY
		= 30	:2 IF CARRY FROM BCDACC GOTO ERROR EXIT
		= 31	:2 COUNT:=COUNT-1
		= 32	:1 UNTIL COUNT=0
		= 33	:1 END CONVERT_TO_BCD
		24	:
		25	EQUATES
		26	*****
0002		28	%A EQU R2
0003		29	COUNT EQU R3
0004		40	ICNT EQU R4
		41	:
0003		42	DIGPR EQU 3
		43	:
		44	\$EJECT
		45	\$INCLUDE(.F1:CONBCD)
		= 46	:
0005		= 47	TEMP1 SET R5
		= 48	:
		= 49	:1 CONVERT_TO_BCD
		= 50	CONBCD
		= 51	:1 BCDACC =0
0000 28		= 52	%CH A,R0

Figure 7

LOC	OBJ	SEQ	SOURCE STATEMENT
0001	A9	= 52	MOV R1, A
0002	28	= 54	XCH A, R0
0003	BC02	= 55	MOV ICNT, #DIGPR
0005	B100	= 56	BCDCOA MOV @R1, #00
0007	19	= 57	INC R1
0008	EC05	= 58	DJNZ ICNT, BCDCOA
		= 59	:1 COUNT =16
000A	BB10	= 60	MOV COUNT, #16
		= 61	:1 REPEAT
		= 62	BCDCOB
		= 63	:2 BIN =BIN*2
000C	97	= 64	CLP C
000D	F7	= 65	RLC A
000E	2A	= 66	XCH A, XA
000F	F7	= 67	RLC A
0010	2A	= 68	XCH A, XA
		= 69	:2 BCD =BCD*2+CARRY
0011	28	= 70	XCH A, R0
0012	A9	= 71	MOV R1, A
0013	28	= 72	XCH A, R0
0014	BC03	= 73	MOV ICNT, #DIGPR
0016	A0	= 74	MOV TEMP1, A
0017	F1	= 75	BCDOC MOV A, @R1
0018	71	= 76	ADDC A, @R1
0019	57	= 77	DA A
001A	A1	= 78	MOV @R1, A
001B	19	= 79	INC R1
001C	EC17	= 80	DJNZ ICNT, BCDOC
001E	FD	= 81	MOV A, TEMP1
		= 82	:2 IF CARRY FROM BCDOC GOTO ERROR EXIT
001F	F624	= 83	JC BCCOD
		= 84	:2 COUNT =COUNT-1
		= 85	:1 UNTIL COUNT=0
0021	E80C	= 86	DJNZ COUNT, BCDCOB
0023	97	= 87	CLR C : CLEAR CARRY TO INDICATE NORMAL TERMINATION
		= 88	:1 END CONVERT_TO_BCD
0024	83	= 89	BCDCOD RET
		= 90	END

USER SYMBOLS

BCDCOA 0005 BCDCOB 000C BCDCOD 0024 BCDOC 0017 CNBCD 0000 COUNT 0003 DIGPR 0003 ICNT 0004
 TEMP1 0005 XA 0002

ASSEMBLY COMPLETE, NO ERRORS

Figure 7 (continued)

The conversion of a BCD value to binary is essentially the same process as converting a binary value to BCD.

```

CONVERT_TO_BINARY
  BIN:=0
  COUNT:=DIGNO
  REPEAT
    BCDACCUM:=BCDACCUM*10
    BIN:=10*BIN+CARRY DIGIT
    COUNT:=COUNT-1
  UNTIL COUNT=0
END CONVERT_TO_BINARY
  
```

The only complexity is the two multiplications by ten. The BCDACCUM can be multiplied by ten by shifting it left four places (one digit). The variable BIN could be multiplied using the multiply algorithm already discussed, but it is usually more efficient to do this by mak-

ing the following substitution:

$$BIN = 10 * BIN = (2) * (5) * (BIN) = 2 * (2 * 2 + 1) * BIN$$

This implies that the value $10 * BIN$ can be generated by saving the value of BIN and then shifting BIN two places left. After this the original value of BIN can be added to the new value of BIN (forming $5 * BIN$) and then BIN can be multiplied by two. It is often possible to implement the multiplication of a value by a constant by using such techniques. Figure 8 shows an 8049 routine which converts BCD values to binary. This routine differs slightly from the algorithm above in that the BCD digits are read, and converted to binary, two digits at a time. Protection has also been added to detect BCD operands which, if converted, would yield binary values beyond the range of the result.

ISIS-11 MCS-48/UPI-41 MACRO ASSEMBLER, V2.0

```

LOC  OBJ      SEQ      SOURCE STATEMENT
      1 $MACROFILE
      2 $INCLUDE( F1:CONBIN.HED)
      3 :*****
      4 :*
      5 :*      CONBIN
      6 :*
      7 :*=====
      8 :*
      9 :*      THIS UTILITY CONVERTS A 6 DIGIT BCD VALUE TO BINARY
     10 :*      AT ENTRY
     11 :*      R0= POINTER TO A PACKED BCD STRING
     12 :*
     13 :*      AT EXIT:
     14 :*      A = LOWER EIGHT BITS OF THE BINARY RESULT
     15 :*      XA= UPPER EIGHT BITS OF THE BINARY RESULT
     16 :*      C = SET IF OVERFLOW ELSE CLEARED
     17 :*
     18 :*****
     19 :
     20 :
     21 $INCLUDE( F1:CONBIN.PDL)
     22 :
     23 :
     24 :1 CONVERT_TO_BINARY
     25 :1 POINTER0:=POINTER0+DIGITPAIR-1
     26 :1 COUNT:=DIGITPAIR
     27 :1 BIN:=0
     28 :1 REPEAT
     29 :2   BIN:=BIN*10
     30 :2   BIN:=BIN+MEM(R0)[7-4]
     31 :2   BIN:=BIN*10
     32 :2   BIN:=BIN+MEM(R0)[3-0]
  
```

LOC	OBJ	SEQ	SOURCE STATEMENT
		= 33 :2	POINTER0:=POINTER0-1
		= 34 :2	COUNT:=COUNT-1
		= 35 :1	UNTIL COUNT=0
		= 36 :1	END CONVERT_TO_BINARY
		27 ;	
		38 ;	EDUATES
		39 ;	=====
		40 ;	
0002		41 RA	EDU R2
0003		42 COUNT	EDU R3
0004		43 ICNT	EDU R4
		44 ;	
0003		45 DIGPR	EDU 3
		46 ;	
		47	\$EJECT
		48	\$INCLUDE(=F1.CONBIN)
		= 49 ;	
0005		= 50 TEMP1	SET R5
0006		= 51 TEMP2	SET R6
		= 52 ;	
		= 53 :1	CONVERT_TO_BINARY
		= 54	CONBIN:
		= 55 :1	POINTER0:=POINTER0+DIGITPAIR-1
0000 F8		= 56	MOV A,R0
0001 0302		= 57	ADD A,#DIGPR-1
0003 A8		= 58	MOV R0,A
		= 59 :1	COUNT:=DIGITPAIR
0004 BB03		= 60	MOV COUNT,#DIGPR
		= 61 :1	BIN =0
0006 27		= 62	CLR A
0007 AA		= 63	MOV RA,A
		= 64 :1	REPEAT
		= 65	CONBLP:
		= 66 :2	BIN:=BIN*10
0008 142B		= 67	CALL CONB10
000A F62A		= 68	JC CONBER
		= 69 :2	BIN:=BIN+MEM(R0)[7-4]
000C AD		= 70	MOV TEMP1,A
000D F0		= 71	MOV A,@R0
000E 47		= 72	SWAP A
000F 530F		= 73	ANL A,#0FH
0011 6D		= 74	ADD A,TEMP1
0012 2A		= 75	XCH A,XA
0013 1300		= 76	ADDC A,#00
0015 2A		= 77	XCH A,XA
0016 F62A		= 78	JC CONBER
		= 79 :2	BIN =BIN*10
0018 142B		= 80	CALL CONB10
001A F62A		= 81	JC CONBER
		= 82 :2	BIN =BIN+MEM(R0)[3-0]
001C AD		= 83	MOV TEMP1,A
001D F0		= 84	MOV A,@R0
001E 530F		= 85	ANL A,#0FH
0020 6D		= 86	ADD A,TEMP1
0021 2A		= 87	XCH A,XA

LOC	OBJ	SEQ	SOURCE STATEMENT
0022	1300	= 88	ADD C A, #00
0024	2A	= 89	XCH A, XA
0025	F62A	= 90	JC CONBER
		= 91 ; 2	POINTER0:=POINTER0-1
0027	C8	= 92	DEC R0
		= 93 ; 2	COUNT:=COUNT-1
		= 94 ; 1	UNTIL COUNT=0
0028	EB08	= 95	DJNZ COUNT, CONBLP
		= 96 ; 1	END CONVERT_TO_BINARY
002A	83	= 97	CONBER: RET
		= 98	\$EJECT
		= 99 ;	
		= 100 ;	
		= 101 ;	UTILITY TO MULTIPLY BIN BY 10
		= 102 ;	CARRY WILL BE SET IF OVERFLOW OCCURS
		= 103 ;	
002B	AD	= 104	CONB10: MOV TEMP1, A ; SAVE A
002C	2A	= 105	XCH A, XA ; SAVE XA
002D	AE	= 106	MOV TEMP2, A
002E	2A	= 107	XCH A, XA
		= 108 ;	
002F	97	= 109	CLR C
0030	F7	= 110	RLC A ; BIN:=BIN*2
0031	2A	= 111	XCH A, XA
0032	F7	= 112	RLC A
0033	2A	= 113	XCH A, XA
0034	F646	= 114	JC CONB1E ; ERROR ON OVERFLOW
		= 115 ;	
0036	F7	= 116	RLC A ; BIN:=BIN*4
0037	2A	= 117	XCH A, XA
0038	F7	= 118	RLC A
0039	2A	= 119	XCH A, XA
003A	F646	= 120	JC CONB1E ; ERROR ON OVERFLOW
		= 121 ;	
003C	6D	= 122	ADD A, TEMP1 ; BIN:=BIN*5
003D	2A	= 123	XCH A, XA
003E	7E	= 124	ADD C A, TEMP2
003F	2A	= 125	XCH A, XA
0040	F646	= 126	JC CONB1E ; ERROR ON OVERFLOW
		= 127 ;	
0042	F7	= 128	RLC A ; BIN:=BIN*10
0043	2A	= 129	XCH A, XA
0044	F7	= 130	RLC A
0045	2A	= 131	XCH A, XA
		= 132 ;	
0046	83	= 133	CONB1E: RET
		= 134	
		= 135 ;	
		136	END

USER SYMBOLS

CONB10 002B CONB1E 0046 CONBER 002A CONBIN 0000 CONBLP 0008 COUNT 0003 DIGPR 0003 ICNT 0004
 TEMP1 0005 TEMP2 0006 XA 0002

ASSEMBLY COMPLETE, NO ERRORS

CONCLUSION

The design goals of the full duplex serial communications software were realized; if transmission and reception are occurring concurrently, only 42 percent of the real time available to the 8049 will be consumed by the serial link. This implies that an 8049 running full duplex serial I/O will still outperform earlier members of the family running without the serial I/O requirement. It is also possible to run this program in an 8048 or 8748 at 1200 baud with the same 42 percent CPU utilization.

The execution times for the other routines that have been discussed have been summarized in Table 1. All of these routines were written to maintain maximum usability rather than minimum code size or execution time. The resulting execution times and code size are therefore what the user can expect to see in a real application. The results that were obtained clearly show the efficiency and speed of the 8049. The equivalent times for the 8048 are also shown. It is clear that the 8049 represents a substantial performance advantage over the 8048. Considering, in most applications, that the 8048 is

the highest performance microcomputer available to date, the performance advantage of the 8049 should allow the cost benefits of a single chip microcomputer to be realized in many applications which up until now have required too much "computer power" for a single chip approach.

	EXECUTION TIME (MICROSECONDS)		
	BYTES	8049	8048
MPY8	21	109	200
DIV 16	37	183 MIN 204 MAX	335 MIN 375 MAX
CONBCD	36	733	1348
CONBIN	70	388	713

Table 1. Program Performance



**APPLICATION
NOTE**

AP-55A

August 1979

**A High-Speed Emulator
for Intel MCS-48™
Microcomputers**

**Applications Staff
Microcontroller Operation**

I. PURPOSE AND SCOPE

This Application Note presents a description of the design and operation of a high-speed emulator for the Intel® MCS-48™ family of single chip microcomputers. The HSE-49™ emulator provides a simple and inexpensive means for executing and debugging 8049 programs which require the full 11-MHz operating speed of the part.

Section II of this Application Note describes some of the features of this development tool and how it may be used. Section III briefly discusses the hardware used to implement these features, while Section IV describes the manner in which program execution status is made available to the operator.

A detailed description of all of the operator commands is presented in Section V of this note, along with the modifiers and options which may be specified for each command. Known restrictions and limitations of the HSE-49 system are listed and explained in Section VI. Section VII shows how the basic circuit may be modified to provide options on memory organization, I/O configurations, etc.

Full schematics of the system hardware, as well as monitor software listings, are presented in Appendices A and B, respectively. A short summary of the command syntax is presented in Appendix C. Appendix D explains the error message codes which may appear during use.

It is assumed that the reader is already familiar with the operation of the 8048 or 8049 microcomputers. Some knowledge of the 8048 architecture is needed to understand sections of the command and modifier descriptions. Most users will already have this background. Other readers are referred to the *MCS-48 Microcomputer User's Manual*, Intel publication number 9800270.

II. THE HSE-49 DEVELOPMENT TOOL

In essence, the HSE-49 emulator provides the user a means for executing an MCS-48 program located in external RAM rather than internal ROM or EPROM. This allows programs being debugged to be modified easily and quickly during the debug cycle. A user's program may be entered into system RAM either manually or via a serial link from a host computer such as an Intellec® Microcomputer Development System. Once loaded, the program can be modified using an on-board keyboard and display, and executed in real-time in a number of breakpoint modes. The internal state of the processor, including RAM, accumulator, timer/counter, and status register contents, can also be read and modified through the keyboard.

Breakpoint and debug facilities are extremely flexible. The following execution modes are provided.

- Programs may be run in full (11 MHz) real time;
- Programs may be single-stepped;
- In break mode, programs run in full real time until break occurs;

- Breaks may be triggered by either program or external data RAM accesses;
- Any number of breakpoints may be used in any combination;
- "Auto-Step" operation causes the current program counter and Accumulator contents to be printed on the display for a short time on every instruction cycle;
- "Auto-Break" provides the above display only when a break flag is encountered, with real time operation otherwise;
- While running in non-break mode, a TTL-level pulse is generated whenever a break flag is encountered. This signal may be used to trigger an oscilloscope or Logic Analyzer to assist in hardware and software debug.
- While running in any mode, the keyboard and display are "alive". Execution may be suspended or terminated by commands from the keyboard.

Intent of this Note

While the HSE-49 emulator can assist a new microcomputer user in becoming familiar with the 8048 and 8049 microcomputers, its inherent debug capabilities will also prove helpful to design engineers. The design could be used for new system development and verification or adapted for prototype production.

The main concern in designing the HSE-49 emulator was to keep the basic design simple, while maximizing the system's flexibility. The design allows the use of jumpers, hardware and software switches, etc. to allow the user to reconfigure the system according to the way he dedicates chip-select pins, I/O, etc. The emulator can be changed to fit each user's unique needs, rather than forcing the user to alter his needs to what is provided.

The primary intent of note is to provide the reader with the information needed to reconstruct and make full use of the HSE-49 emulator. Less emphasis is placed on describing how the hardware operates or how the commands are implemented. This information may be found in the schematic diagrams and software listings included in the Appendices.

III. GENERAL HARDWARE OVERVIEW

User Program Emulation

The actual emulation of the user's program is done using an 8039 microcomputer (IC29 on the schematics in Appendix A) executing a program stored in external RAM. The basic minimum configuration includes the 8039 microcomputer, an 8282 address latch (IC19), and 2K bytes of 2114 RAM to use for program development and real-time execution (ICs B1, C1, B2, and C2). Additional RAM may be added to allow the user to expand his program and data memory to 4K each. (If an 11-MHz crystal is used with the microcomputer, type 2114-3 RAMs must be used.)

System Supervision

A second microcomputer — another 8039 (IC25) with an 8282 address latch (IC16) and off-chip program memory in a 2716 EPROM (IC15) — is used to scan the on-board keyboard and display, interpret and implement commands, drive serial interfaces, etc. In general, the master processor is used to interface the execution processor's memory spaces with the outside world and control the operation of the execution processor. In this note the two processors will be abbreviated "MP" and "EP", respectively. Figure 1 shows how the two processors interrelate with the rest of the system.

Keyboard/Display

The 33-key keyboard shown in Figure 2 includes a 16-key hexadecimal keypad and 17 special function keys for specifying commands and modifiers. Readers already

familiar with the PROMPT-48™ debug tool for the 8048 will find that 25 of the HSE-49 emulator keys are identical in function and layout to the PROMPT-48 keyboard, and use the PROMPT-48 command syntax. The eight additional keys are used to generalize and augment the PROMPT-48 capabilities, as described in Section V.

The eight-character seven-segment display (DS1-DS8) is used for displaying addresses, data, and pseudo-alphanumeric messages. The display responses printed in Section V and throughout this note use a mix of upper and lower case letters to indicate what seven-segment patterns appear. An 8243 (IC9) and eight DIP packages (resistor packs, current buffers, etc.) are used for multiplexing the display and scanning the keyboard.

Breakpoint Detection

Breakpoints are specified and detected using a 2102A 1K x 8 RAM corresponding to each pair of 2114s (ICs A1

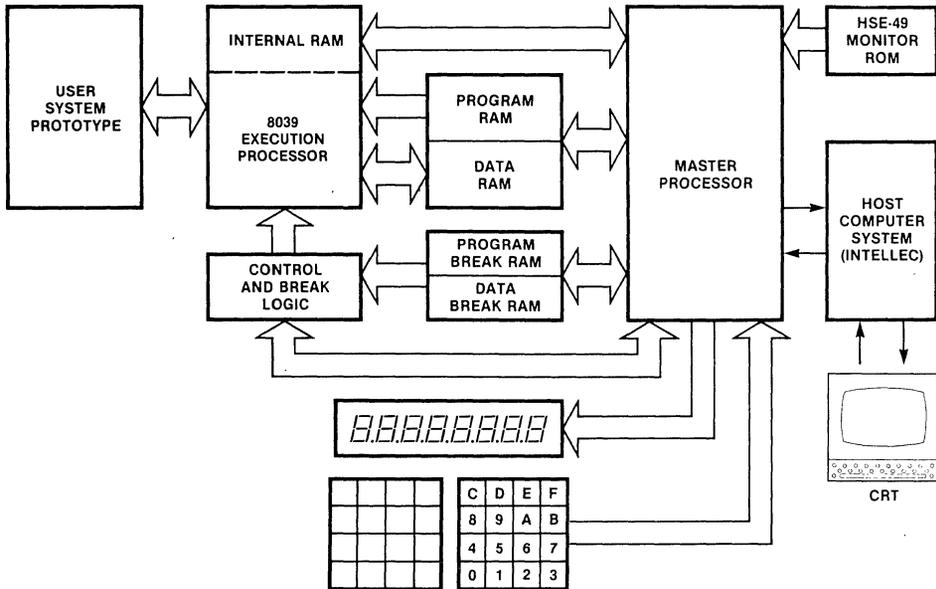


Figure 1. HSE-49™ Emulator Signal Flow Diagram

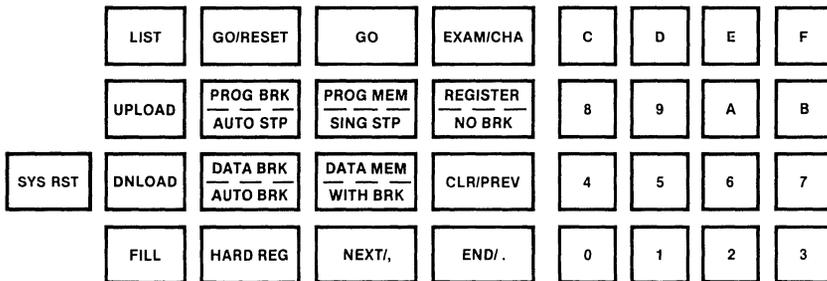


Figure 2. HSE-49™ Emulator Command Keyboard Organization

and A2). In effect, each program or data address accesses a 9-bit word. Eight bits are used normally for code or data storage. The ninth bit, accessed in parallel with the other eight, is used to indicate if a breakpoint has been set for that address. This output, when asserted, is latched (IC27 and IC36) and used to halt the execution processor via the single-step input. (In other modes, the break logic can be reconfigured to set the break requested flip-flop on any EP machine cycle or any EP "MOVX" instruction.)

Link Register

An 8212 8-bit latch (IC18) is used to communicate data and commands between the master and control processors. Under control of the MP, this register, called the "Link" register, may be logically mapped into either the program or data RAM address spaces. When this is done, the 2114s in the respective memory space are disabled and the link responds to all accesses, regardless of address. The link will be discussed in greater detail in Section IV.

Control Logic

In addition to the devices mentioned above, the minimum configuration requires about 10 additional ICs for bus arbitration, system control, and breakpoint and single-step logic. Additional parts may be optionally added for serial port interfacing, I/O reconstruction, etc.

MP Monitor

The monitor program executed by the MP includes commands for filling, reading, or writing the various memory spaces, including the execution processor's program RAM, external ("MOVX") data RAM, accumulator, PSW, PC, timer/counter, working registers, and internal RAM; to execute the user's program from arbitrary addresses in various debugging modes; and to upload or download object or data files from diskettes using an Inteltec® development system. No special software is needed for the Inteltec® other than ISIS Version 3.4 or later. The data format is compatible with the standard Intel hex file format produced by ASM-4; the baud rate may be altered from 110 baud (default state) up to 2400

baud from the on-board keypad. Blocks of data may be transmitted to a CRT or printer and displayed in a tabular format.

IV. INTERPROCESSOR COMMUNICATION

Program Break Sequence

When the MP detects that the EP has been halted by the breakpoint hardware, or when the operator presses a key while the program is executing, the program break sequence is initiated. The low-order 23 bytes of user program memory is read into a buffer within the internal RAM of the MP. A short program for reading and transmitting internal EP status is written over the low-order program memory. (This is one of several "mini-monitors" overlaid over the user program area.) The link register is mapped logically over the user program memory, and loaded with the 8049 machine code for a "CALL" instruction to the mini-monitor program area. The EP is then allowed to fetch a single instruction from the link, i.e., the "CALL" to the mini-monitor is forced onto the EP data bus.

From this point on, the EP executes code contained in the mini-monitor. The link is logically mapped over the data RAM address space (whether or not any 2114 data RAMs are present). A block diagram of the system at this point is shown in Figure 3. The break logic is reconfigured so that any "MOVX" (RD or WR) operation executed by the EP will cause it to halt.

For example, after entering the first mini-monitor, the EP executes a "MOVX @R0,A" instruction. This writes the contents of the accumulator prior to the execution termination into the link, and causes the EP to halt. The MP may then read and retain the link contents to determine the EP accumulator value. The EP timer/counter and PSW are preserved in the same manner.

Accessing EP Internal RAM

After reading and saving EP internal status, the MP loads a different mini-monitor into the same RAM area. This monitor allows the internal RAM of the EP to be read and written by the MP by passing address and data

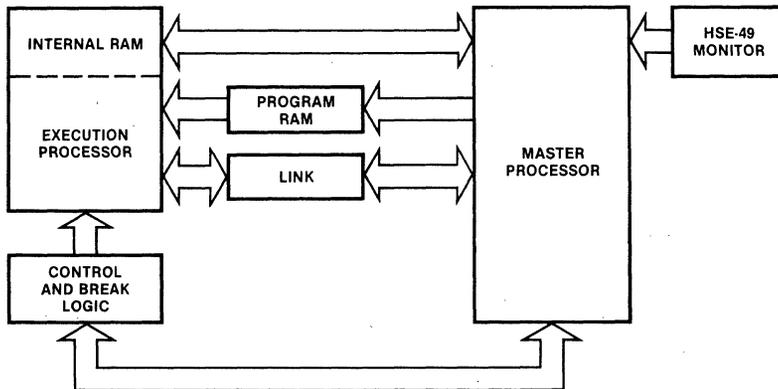


Figure 3. Communication between EP & MP

values between the two processors using the link register.

This is needed for two reasons. First, the EP program counter prior to the forced "CALL" instruction may be derived from the EP stack contents, and may be modified to cause the EP to resume execution at any desired address. Secondly, the internal RAM of the EP may then be accessed and modified in the process of executing a number of the monitor commands.

Resuming User Program Execution

In order to resume user program execution, a status-restoration mini-monitor is overlaid. This restores the EP internal status using a scheme analogous to the one in which the status was originally saved. The final step of the last mini-monitor is an "RETR" instruction, after which the EP is again halted. The low-order program memory saved earlier is rewritten into the appropriate area, the break logic is reconfigured for the desired execution mode, and the EP is released to run at full speed until the next break situation is encountered.

Note that all commands are implemented using "logical" rather than "physical" addressing. Thus the operator need not be concerned with the intricacies of the system design. For example, when any monitor command refers to low-order user program memory, the appropriate byte of storage within the MP internal RAM is accessed instead. If the location is altered, the internal RAM is modified appropriately. When program memory is reloaded prior to resuming user program execution, the modified version of the user program will be the one loaded.

Baud	HR06	HR07
110	93H	04H
150	96H	03H
300	45H	02H
600	9DH	01H
1200	44H	01H
2400	1AH	01H

Table 1. Serial Interface Data Rate Parameters

V. HSE-49 COMMAND DESCRIPTION

Whenever the characters "HSE-49" are present on the system display, a command string may be entered by the operator. In general, all command strings consist of a basic command initiator, an optional command modifier or type-designator, and a number of parameters or delimiters entered as hexadecimal digits. A command is executed, or a command in progress terminated, by pressing the [END/.] key. Logical default values are assumed for the modifier and parameters if either (or both) are omitted. A default parameter assumed for the command modifier will be presented on the display when the first parameter is entered.

Each parameter is a string of up to three hexadecimal digits. If more than three digits are entered, only the most recent three are considered. This allows an erroneous digit to be corrected without respecifying the entire command. A parameter is completed by pressing the [NEXT/.] key. Some commands may only need the

low order part of a parameter; i.e., a command incorporating a data byte (such as [FILL]) will use only the low-order 8 bits of the corresponding parameter; Internal RAM and hardware register addressing uses only seven. In each case, higher order bits are ignored.

A command string is terminated and the command invoked by pressing the [END/.] key. The command will also be invoked by pressing the [NEXT/.] key when no additional parameters are allowed. A command string may be aborted at any point before the command is invoked by pressing the [CLEAR/PREV] key, and the sign-on message will appear.

Errors

An illegal command string, command terminator, or hardware failure will cause an error message and error code number to appear on the display (e.g., "Error.3"). When this occurs, the monitor can be returned to command mode by pressing the [CLEAR] or [END/.] keys. An explanation of the various error codes is given in Appendix D.

Command Classes

Commands for the HSE-49 emulator are divided into general classes, where all commands in each class have the same choice of options or modifiers. A brief description of each command, followed by a description of the allowed options, is presented below by class.

Data Manipulation/Control Command Group

Commands:

[EXAM/CHA]

Display Response — "ECh."

Function — Examine/change memory location.

Causes the memory address specified to be read and presented on the display. New data may be entered (if desired) from the hexadecimal keypad. New data is verified before appearing on the display. Subsequent or previous locations may be read by pressing the [NEXT/.] or [PREV] keys, respectively. Command terminated with [END/.] key.

[FILL]

Display Response — "FIL."

Function — Fill range of memory addresses with a single data value.

Fill the appropriate memory space between the addresses specified by the first two parameters with the low-order byte of the third parameter. If second parameter less than first, only the location specified by the first is affected. If third parameter omitted, zero is assumed. If second and third parameters omitted, individual address specified is cleared. Command is useful for setting a large range of breakpoints; e.g., all of page 3 may be enabled for break with the command:

[FILL][PROG BRK]<300>[,<3FF>[,<1>[.]

[LIST]

Display Response — "LSt."

Function — List memory to output device through HSE-49 serial port.

Display the contents of a range of addresses given by two parameters to a teletype or CRT screen. Data is formatted, 16 separated bytes per line, with the starting address of each line printed. If used with an Intellec® system, the operator first uses ISIS-II to transfer the TTY input to the CRT output ("COPY :TI: TO :CO:") then invokes this command from the keypad. Alternatively, any ISIS device or disk file name(:TO:, :LP:, :F1:HRDREG.SAV, etc.) may be used as the destination.

[DNLOAD]

Display Response — "dnL."

Function — Download memory through HSE-49 serial port

Load data in hex file format through the serial input port. If used with Intellec® system, the operator first invokes this command from the keypad, then uses ISIS-II to transfer a disk file to the teletype port ("COPY : Fn:file.HEX TO :TO:").

The use of the checksum field for the download command is expanded slightly over the Intel hex file format standard. If the first character of the checksum field is a question mark ("?"), the checksum for that record will not be verified. This allows large object files produced by the assembler to be patched using the ISIS text editor without the necessity of manually recomputing the checksum value.

[UPLOAD]

Display Response — "UPL."

Function — Upload memory through HSE-49 serial port.

Output the contents of a range of addresses specified by the two parameters through the HSE-49 serial port in standard Intel hex file format. If used with Intellec® system, the operator first uses ISIS-II to transfer the TTY input to a disk file ("COPY :TI: TO :Fn:file.HEX"), then invokes this command from the keypad.

Data types allowed:

[PROG MEM]

Display Response — "Pr."

Function — User program memory.

Memory used to develop and execute user program. Addresses 000 through 7FF are the execution processor's memory bank 0; 800 through FFF are memory bank 1.

[REGISTER]

Display Response — "rG."

Function — Register memory and RAM.

Internal RAM of execution processor. Locations 0-7 are working register bank 0; 18-1F are working register bank 1. Only the low-order 7 bits of an address are considered.

[DATA MEM]

Display Response — "dA."

Function — External data memory (if installed).

Memory accessed by execution processor "MOVX A,@Rr" or "MOVX @Rr,A" instructions. High-order 4 bits may or may not be relevant, depending on jumpering option selected (explained in Section VII of this note).

[HARD REG]

Display Response — "Hr."

Function — Hardware registers.

The execution processor (EP) hardware registers (accumulator, timer/counter, etc.), as well as several parameters for controlling HSE-49 system status, are accessible through this catch-all memory space. Addresses are as follows:

00 — EP accumulator.

01 — EP PSW.

Bits correspond to 8049 PSW except that bit 3 (unused in the 8049) is used to monitor and alter the state of F1. Bits 2-0 correspond to the stack pointer value after the EP executes a CALL to the mini-monitor; i.e., one greater than when EP was running the user's program.

02 — EP timer/counter.

03 — EP internal RAM location 00.
(This value is also accessible through [REGISTER] space.)

04 — EP program counter (low byte).

05 — EP program counter (high nibble).

06-07 — HSE-49 serial interface baud rate parameters. Defaults to 110 baud; other rates may be selected by loading the values listed in Table 1.

08 — HSE-49 automatic sequencing rate parameter. Used in [GO][AUTO STP] and [GO][AUTO BRK] execution commands. 00 → fastest; FF → slowest. Defaults to 20H; approximately two steps per second.

09 — Monitor version/release number (packed BCD).

0A-0F — Currently unused by the monitor program.

10-7F — Variables used by master processor (MP) monitor. Should not be altered by operator.

[PROG BRK]

Display Response — "Pb."

Function — User program breakpoint memory.

Memory space used to indicate points where program execution should halt when running in a mode with breakpoints enabled ([GO][W/ BRK] and [GO][AUTOBRK]). Break will occur if enabled byte is read as the first or last byte of a 2-byte instruction, or read in executing a MOVP, MOVP3, or JMPP instruction. Memory is only 1 bit per location; 00 indicates continue, 01 causes a halt. Addresses 000 through 7FF are the execution processor's memory bank 0; 800 through FFF are memory bank 1.

[DATA BRK]

Display Response — "db."

Function — External data RAM breakpoint memory.

Memory space used to indicate points where data accesses should halt when running in a mode with breakpoints enabled ([GO][W/ BRK] and [GO][AUTOBRK]). Memory is only 1 bit per location; 00 indicates continue, 01 causes a halt. High-order 4 bits of breakpoint address may or may not be relevant, dependent on jumpering option selected for the corresponding data RAM (explained in Section VII of this note).

User Program Execution Control Group

Commands:

[GO]

Display Response — "Go."

Function — Begin execution.

If a parameter is given as part of the command string, execution will begin at that address. Otherwise, the EP program counter (hardware registers 04 and 05) will be used. These will contain the program counter from an earlier program execution break unless they have since been explicitly modified by the operator.

If command is terminated by [END/.], the EP's F1, PSW and stack pointer will be cleared. If command string is terminated by [NEXT/.], PSW will be taken from the EP PSW contents (hardware register 01).

While running the user's program, the characters "-run-." are written on the display. Execution may be halted and another command initiated by pressing the appropriate command key. Execution may be suspended at any time in any mode by pressing the [END/.] key. This will cause the current value of the execution processor program counter and accumulator to appear on the display in the form "PC.234-56". System status is saved in the appropriate hardware registers. At this point, or when an enabled breakpoint is encountered, pressing the [NEXT/.] key will cause the program to continue in the same mode as before. Any other command may be invoked by pressing the appropriate command string.

[GO/RESET]

Display Response — "Gr."

All mnemonics copyrighted © Intel Corporation 1976.

Function — Go from reset state.

EP is hardware-reset and released to execute the user's program from location 000H. No parameters are allowed. F0, F1, PSW, stack pointer, memory bank flip-flop, etc., are cleared.

Note that this command does not require the use of mini-monitors to initiate program execution. As the last phase of the program development cycle, the 2114 program RAMs and address decoder may be removed and replaced by a ROM or EPROM part (not shown in schematics). This command may be used to start execution when the program RAM has been removed. No interrogation of EP status or internal RAM may be done, nor are break or single-step modes allowed in this case, though the 2102A breakpoint RAM outputs may still be used to trigger a logic analyzer.

Execution modes allowed:

[NO BRK]

Display Response — "nb."

Function — Without breakpoints.

Full-speed execution without breakpoints enabled. Does not affect the state of the breakpoint memories.

[SING STP]

Display Response — "SSt."

Function — Single Step.

Step through program one instruction at a time. After each instruction is executed, execution halts with the current value of the Execution Processor Program Counter and Accumulator appearing on the display in the form "PC.234-56". System status is saved in the appropriate Hardware Registers. At the point, [NEXT/.] will cause the program to execute one more instruction, or any other command may be invoked by pressing the appropriate command string. Does not affect the state of the Breakpoint Memories.

[W/ BRK]

Display Response — "br."

Function — With breakpoints.

Full-speed execution with breakpoints enabled. When a breakpoint is encountered, execution halts with the current value of the execution processor program counter and accumulator appearing on the display in the form "PC.234-56". System status is saved in the appropriate hardware registers. At this point, [NEXT/.] will cause the program to continue until the next breakpoint is reached, or any other command may be invoked by pressing the appropriate command string.

[AUTO STP]

Display Response — "ASSt."

Function — Automatically sequence through a series of instructions.

Step through program one instruction at a time. After each instruction is executed, execution halts with the current value of the execution processor program counter and accumulator appearing on the display in the form "PC.234-56". System status is saved in the appropriate hardware registers. Execution resumes after a time determined by contents of hardware register 08. Does not affect the state of the breakpoint memories.

[AUTO BRK]

Display Response — "Abr."

Function — Automatically sequence between breakpoints.

Execute a series of instructions in real time between breakpoints. When breakpoint is encountered, halt EP temporarily while program counter and accumulator contents are displayed, then continue. Display is sustained after execution resumes. Does not affect the state of the breakpoint memories.

Breakpoint Control Command Group

Commands:

[B]

Display Response — "Stb."

Function — Breakpoint set.

Set breakpoint for the address given. Multiple breakpoints may be set by entering additional addresses, separated by the [NEXT/,] key. Command terminated by pressing [END/]. Action taken is to fill the appropriate breakpoint memory locations with logical ones.

[C]

Display Response — "CLb."

Function — Clear breakpoint.

Clear breakpoint for the address given. Multiple breakpoints may be cleared by entering additional addresses, separated by the [NEXT/,] key. Command terminated by pressing [END/]. Action taken is to fill the appropriate breakpoint memory locations with logical zeroes.

Data types allowed:

[PROG MEM]

Display Response — "Pr."

Function — Break on program memory fetch.

Applies command to the program breakpoint memory space.

[DATA MEM]

Display Response — "dA."

Function — Break on data memory access.

Applies command to the external data breakpoint memory space.

System Control Command Group

Command:

[SYS RST]

Display Response — "HSE-49."

Function — System reset.

Reset both the MP and EP and clear all breakpoints (requires approximately one second). CAUTION — If reset while EP is executing the user's program, the low order section of program memory (about 23 bytes) will be altered.

VI. SYSTEM LIMITATIONS

In designing the HSE-49 emulator, certain compromises were made in an attempt to maximize the usefulness of the emulator while keeping the circuitry simple and inexpensive. As a result, the following limitations exist and must be taken into account when using the system.

- As explained in Section IV, user program execution is terminated (by single-stepping, breakpoints, pressing the [END/.] key, etc.) by forcing the execution processor to execute a "CALL" instruction to the mini-monitor. This uses one level of the EP subroutine stack. The EP PSW reflects the value of the stack pointer *after* processing this CALL. As a result, the value indicated for stack depth by examining the EP PSW (hardware register 01) is one greater than the depth when the break was initiated. The user program must not be using all eight levels of stack when a break is initiated or the bottom level will be destroyed.
- User program is initiated (by the [GO] command or when resuming execution after a breakpoint, single-stepping, etc.) by forcing the EP to execute a "RETR" instruction. This will clear the EP interrupt-in-progress flip-flop. If the user program allows both external and timer interrupts to be enabled at the same time, care must be taken to avoid causing a break while the EP is within an interrupt servicing routine. No limitation is placed on breakpoints or single-stepping in the background program because of this.
- When the user program execution is terminated (by a break, single-stepping, etc.) and later resumed, the EP timer/counter is restored to its value when the break occurred (unless modified by the user). The prescaler, however, will have changed. Thus, up to 31 machine cycles may be "lost" or "gained" if a break occurs while the timer is running.
- Timer interrupts occurring at the same time as an EP break may be ignored if the timer overflow occurs after breaking user program execution before the timer value is saved.
- The 8049 "RET" and "RETR" instructions are each 1-byte, 2-cycle instructions. During the second cycle the byte following the return instruction is fetched and ignored. If a program breakpoint is set for a location following a "RET" or "RETR" instruction, a break will be initiated when the return is executed.

6. Breakpoints should not be placed in the last 3 bytes of an EP memory bank (locations 7FDH-7FFH and 0FFDH-0FFFH). User program should not be single-stepped or auto-stepped through these locations.
7. Since I/O configuration is determined by external hardware rather than software, I/O modes may not be altered while a program is executing. (See Section VII for further details.)
8. The "ANL BUS,#nn" and "ORL BUS,#nn" instructions may not be used in the user program, as external hardware cannot properly restore these functions.
9. The memory bank select flag is not affected by the user program break sequence. Upon resuming execution with the [GO] command this flag will remain in the same state as before the preceding break. The flag may be cleared only by executing the [GO/RESET] or [SYS RST] commands.

VII. HARDWARE CONFIGURATIONS

A number of control and status lines are available to the user. All are low-power Schottky TTL-compatible signals.

TP1 — Unused MP input.

TP2 — Unused MP output.

TP3 — User program suspended. Low when EP running user code. High when halted or running mini-monitors.

TP4 — Breakpoint encountered. Normally low. High-level pulse generated when breakpoint passed. Useful for triggering logic analyzers, oscilloscopes, etc.

TP5 & TP6 — Memory matrix mode control. Select program vs. data RAM, link mapping configuration, etc. (See Appendix B for details.)

TP7 — Bus control. Low when MP controls common memory buses. High when EP controls memory buses.

The HSE-49 emulator hardware is designed to allow the user to reconfigure the system for a wide variety of different applications by installing or removing jumper wires or additional components. The schematics in Appendix A show the components needed for a variety of different configurations. In general, not all of the devices are required (or allowed) for any one configuration. The devices which are required are included in the following description.

The types of options allowed are divided below into several general classes and subdivided into mutually-independent features. Within some of these features there are numbered, mutually exclusive configurations; i.e., the serial interface (if desired) may use either

current-loop or RS-232C current buffers, but not both at one time.

Standard Operating Configuration

(Minimum system configurations — up to 4K program RAM; no data RAM; no serial interfaces; no execution processor I/O reconstruction.)

A. Basic 2K monitor from Appendix B:

Install resistors R4-R6
 Install transistor Q1
 Install crystals Y1-Y2
 Install capacitors C5-C38
 Install switches S1-S33
 Install displays DS1-DS8
 Install IC1-IC2
 Install RP3-RP5
 Install IC6-IC7
 Install RP8
 Install IC9
 Install IC15-IC20
 Install IC25-IC30
 Install IC34
 Install IC36-IC38
 Install A1-A2
 Install B1-B2
 Install C1-C3
 Install jumpers 13-15
 Install jumpers 17-18
 Install jumper 20

B. Expansion 2K monitor:

Install IC14
 Remove jumper 17

Serial Interface Buffer Selection

A. Current loop serial interfaces (4N46s) installed for use with full Inteltec® Model 800 development system TTY port.

Install IC21-IC22
 Install resistor R1-R3
 Install jumpers 4-9
 (Remove RS-232 jumpers)

B. RS-232C serial interfaces (MC1488 and MC1489) installed for use with CRT as output device for data dumps:

Install IC23-IC24
 Install jumpers 1-3
 Install jumpers 10-11
 (Remove current-loop jumpers)

External Data RAM Address Decoding Scheme for Execution Processor

A. Up to 16 pages of on-board external data RAM installed for execution processor (addresses 0 through

0FFFH = 4K bytes); port 2 used for addressing pages 0 through 15:

- Install jumpers 21-25
- Install jumper 27
- Install A5-A8
- Install B5-B8
- Install C5-C8

B. One page of on-board external data RAM installed for execution processor (addresses 0 through 0FFFH); port 2 not used for data addressing:

- Install jumper 26
- Install jumper 28
- Install A5
- Install B5
- Install C5

Connect the outputs of IC20, pins 7, 9, 10, & 11 to the inputs of a 74LS21 AND gate (not shown). Connect the output to CE and CS inputs of A5-C5. (Note: these signals are all present at jumpers 21-24 on the schematics.)

Reconstructing I/O for Execution Processor

A. Application of port 2, pins P23-P20:

- (1) Using P23-P20 for latched output data (used with "OUTL P2,A", "ANL P2,#data", and "ORL P2,#data" instructions):

Install IC31

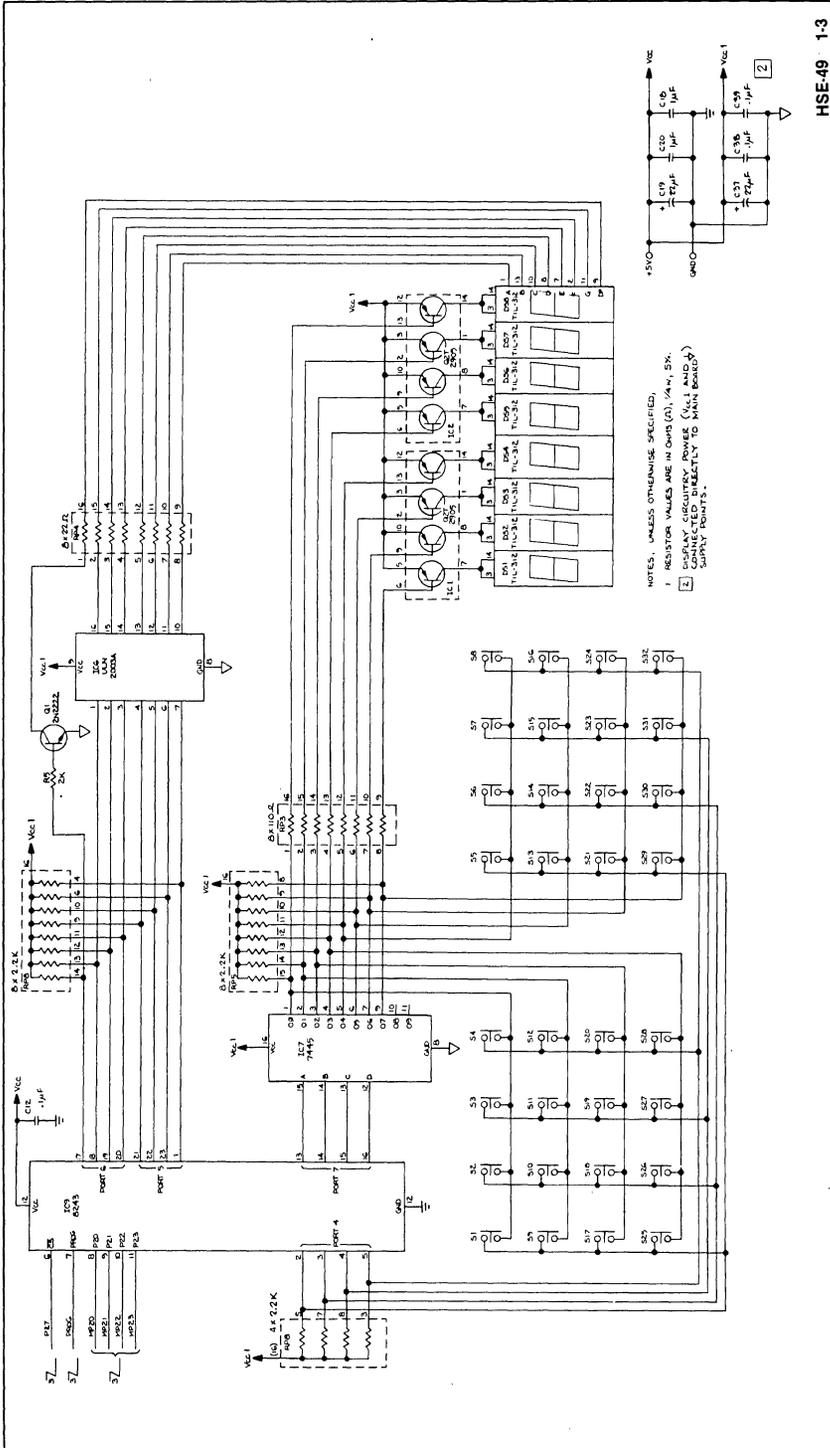
- (2) Using P23-P20 for interfacing to an 8243 in user's prototype:

Connect D3-D0 pins on IC31 socket to corresponding Q3-Q0 pins.

B. Application of execution processor BUS:

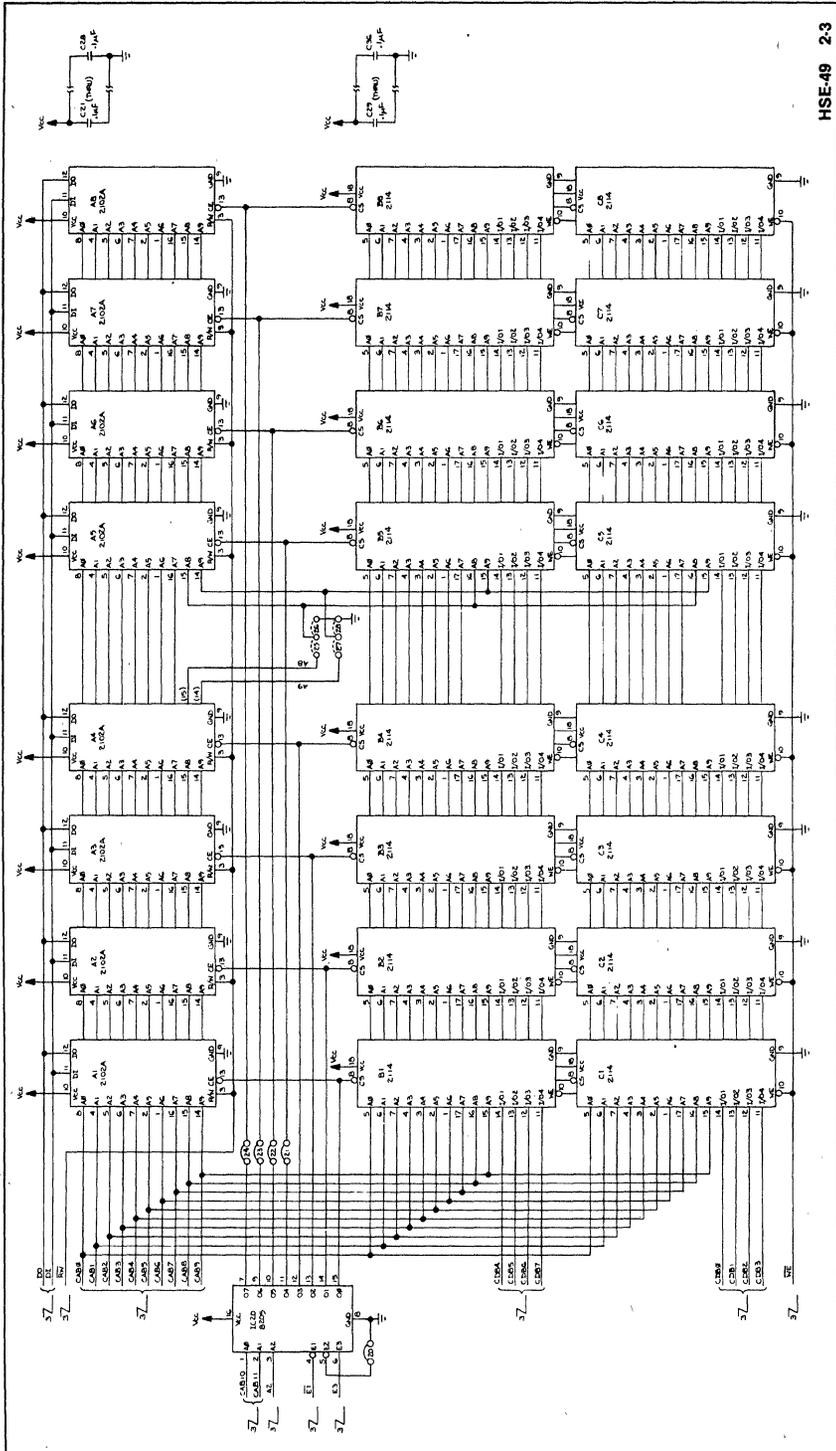
- (1) Use of BUS as latched output port ("OUTL BUS,A"):

Install IC32



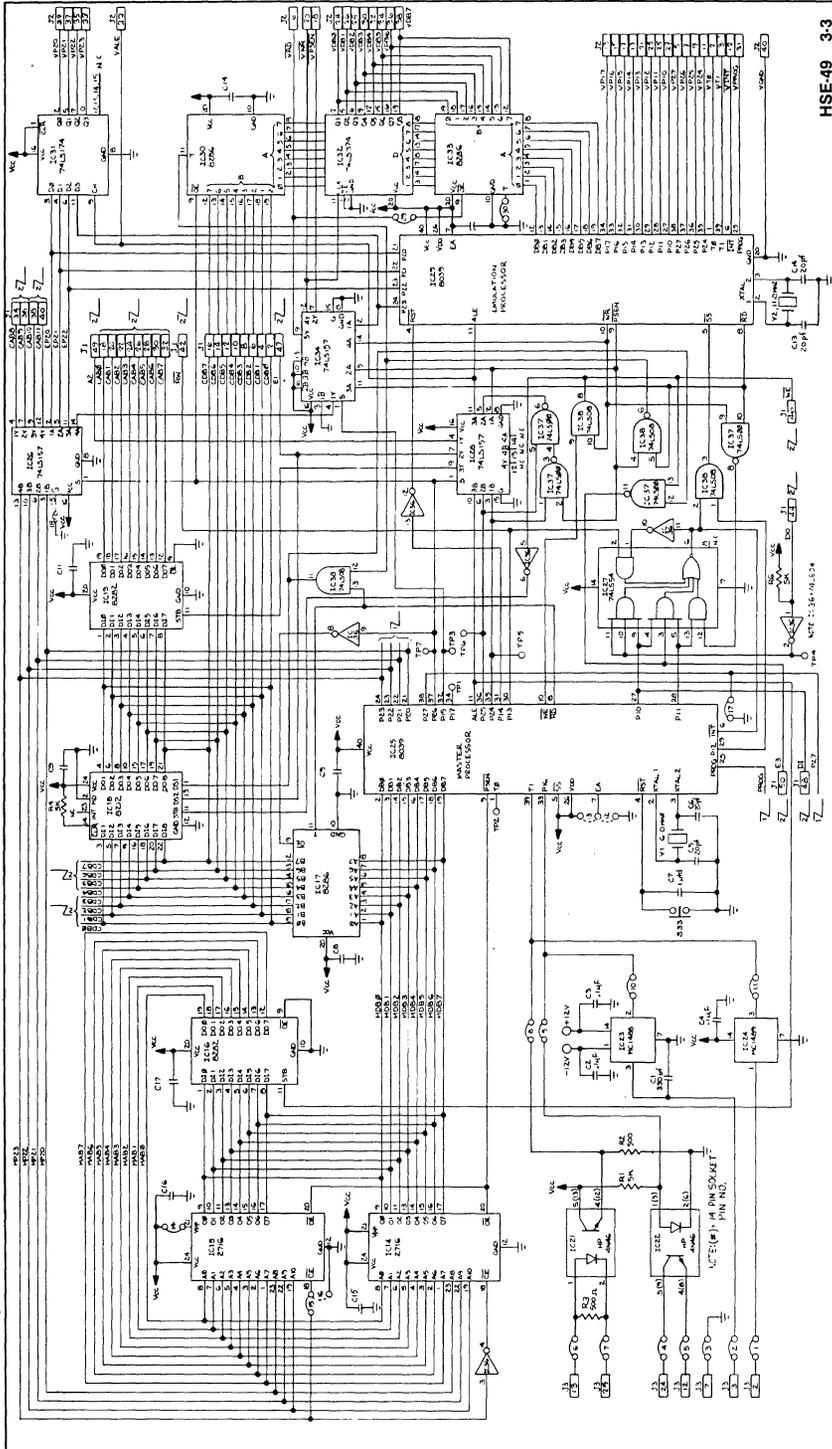
HSE-49 1-3

Key Board Display



HSE-49 2-3

Ram Memory



ASM49 HSE49 LNK PRINT(.LFI.)

ISIS-11 MCS-48/UFI-41 MACRO ASSEMBLER, V3.0
HSE-49(TM) EMULATOR MONITOR VERSION 2.5

PAGE 1

```

LOC OBJ      LINE      SOURCE STATEMENT
1 $MACROFILE NOGEN NOCOND XREF
2 $TITLE('HSE-49(TM) EMULATOR MONITOR VERSION 2.5')
3 :
4 :*****
5 :
6 :          PROGRAM, HSE-49(TM) EMULATOR MONITOR
7 :          VERS 2.5/769
8 :
9 :          COPYRIGHT (C) 1979
10 :         INTEL CORPORATION
11 :         3065 BOWERS AVENUE
12 :         SANTA CLARA, CALIFORNIA 95051
13 :
14 :*****
15 :
16 :  $OBJECT
17 :  =====
18 :
19 :  THIS PROGRAM CONTAINS THE SOFTWARE NECESSARY TO RUN THE HSE-49(TM)
20 :  HIGH-SPEED EMULATOR FOR INTEL'S MCS-48(TM) FAMILY FAMILY OF MICROCOMPUTERS.
21 :  THE EMULATOR PROVIDES AN ASSORTMENT OF UTILITY FUNCTIONS FOR
22 :  DEVELOPING AND DEBUGGING 8048-BASED APPLICATIONS, INCLUDING THE
23 :  ABILITY TO ENTER AND MODIFY PROGRAMS IN PROGRAM RAM,
24 :  ALTER DATA, SINGLE-STEP SECTIONS OF A PROGRAM, AND EXECUTE PROGRAMS
25 :  AT SPEEDS OF UP TO 11 MHz, WITH OR WITHOUT BREAKPOINTS ENABLED.
26 :  THE EMULATOR IS DESCRIBED IN GREATER DEPTH IN INTEL'S APPLICATION NOTE
27 :  AP-55 "A HIGH-SPEED EMULATOR FOR INTEL MCS-48(TM) MICROCOMPUTERS."
28 :
29 :  PROGRAM ORGANIZATION
30 :  =====
31 :
32 :  THIS LISTING IS ORGANIZED AS FOLLOWS:
33 :
34 :  INTRODUCTION AND HARDWARE OVERVIEW;
35 :  VARIABLE DECLARATION AND DEFINITION;
36 :  POWER-ON SYSTEM INITIALIZATION;
37 :  KEYBOARD COMMAND PARSER AND ASSOCIATED TABLES;
38 :  IMPLEMENTATIONS OF THE PRIMARY COMMANDS;
39 :  DATA ACCESSING UTILITY SUBROUTINES USED THROUGHOUT;
40 :  KEYBOARD SCANNING AND DISPLAY DRIVING SUBROUTINE;
41 :  KEYBOARD AND DISPLAY INTERFACING UTILITIES;
42 :  ROUTINES AND UTILITY SUBROUTINES WHICH INTERACT BETWEEN MP AND EP.
43 :
44 :
45 $EJECT

```

LOC	OBJ	LINE	SOURCE STATEMENT
46	:		
47	:		INTRODUCTION AND HARDWARE OVERVIEW
48	:		=====
49	:		
50	:		THE EMULATOR DESIGN USES TWO MICROPROCESSORS. ONE PROCESSOR CONTROLS
51	:		SYSTEM STATUS, INTERPRETS MONITOR COMMANDS, AND COMMUNICATES
52	:		WITH THE OUTSIDE WORLD THROUGH THE ON-BOARD KEYBOARD, DISPLAY, SERIAL
53	:		INTERFACES, CONTROL SIGNALS, ETC.
54	:		A SECOND PROCESSOR IS USED TO ACTUALLY
55	:		EXECUTE THE USER'S PROGRAM UNDER THE CONTROL OF THE FIRST.
56	:		THESE PROCESSORS ARE REFERRED TO
57	:		THROUGHOUT THIS PROGRAM AS THE MASTER PROCESSOR (MP) AND EXECUTION
58	:		PROCESSOR (CP) RESPECTIVELY.
59	:		
60	:		THE PROGRAM IN THIS LISTING IS EXECUTED BY THE MASTER PROCESSOR.
61	:		AT THE END OF THIS LISTING ARE SEVERAL SHORT "MINI-MONITOR OVERLAYS"
62	:		WHICH THE EXECUTION PROCESSOR EXECUTES WHEN INTERACTION BETWEEN THE
63	:		TWO PROCESSORS IS NECESSARY
64	:		
65	:		THIS PROGRAM WAS WRITTEN USING A NUMBER OF MACROS TO HANDLE THE ALLOCATION
66	:		OF MPU RESOURCES (WORKING REGISTERS, INTERNAL RAM, AND MP MONITOR ROM
67	:		FOR CODE AND DATA STORAGE). THESE MACRO DEFINITIONS ARE INCLUDED IN A FILE
68	:		NAMED "ALLOCMAC." AND ARE PRINTED IN THIS LISTING FOR REFERENCE.
69	:		ANOTHER SET OF MACROS IS USED TO SIMPLIFY THE ACCESSING OF VARIABLES
70	:		STORED IN INTERNAL RAM (AS OPPOSED TO WORKING REGISTERS) BY USING R1 TO
71	:		INDIRECTLY ADDRESS THE APPROPRIATE RAM LOCATION WHEN NECESSARY.
72	:		THESE MACROS ARE INCLUDED IN "MOPCOD.MAC", AND ARE ALSO PRINTED HERE.
73	:		COMPLETE UNDERSTANDING OF THESE MACROS IS NOT REQUIRED TO UNDERSTAND THE
74	:		MONITOR PROGRAM. ALL LINES WHICH ACTUALLY PRODUCE OBJECT CODE APPEAR IN
75	:		THE LISTING ITSELF, INDENTED TWO SPACES FROM THE NORMAL TABULATION COLUMNS.
76	:		THE ACTUAL MONITOR PROGRAM FOR THE EMULATOR BEGINS AT APPROXIMATELY
77	:		SOURCE LINE NUMBER 500.
78	:		
79	:		LINES GENERATED BY MACRO EXPANSION ARE FLAGGED BY A PLUS SIGN ("+")
80	:		IMMEDIATELY FOLLOWING THE SOURCE LINE NUMBER.
81	:		A NUMBER OF LINES FROM THE VARIOUS MACRO DEFINITIONS WHICH DO NOT
82	:		PRODUCE ANY OBJECT CODE ARE PROCESSED BY THE ASSEMBLER
83	:		AS THESE MACROS ARE EXPANDED. WHEN THIS IS THE CASE, THESE LINES ARE
84	:		SUPPRESSED FROM THE LIST FILE. AS A RESULT, THE LINE NUMBERS ARE
85	:		NOT ALWAYS CONSECUTIVE WHERE A MACRO IS BEING INVOKED.
86	:		
87	:		NOTE:
88	:		====
89	:		"SOURCE-LINE" REFERS TO THE DECIMAL NUMBERS LEFT OF EACH INSTRUCTION.
90	:		AT THE END OF THE LISTING IS AN ASSEMBLY CROSS-REFERENCE TABLE INDICATING
91	:		THE SEQUENTIAL SOURCE-LINE NUMBER OF ALL INSTANCES WHERE ANY VARIABLE
92	:		IS DEFINED OR REFERENCED. THIS WILL BE OF GREAT ASSISTANCE IN
93	:		LOCATING SPECIFIC SUBROUTINES, ETC. IN THE LISTING.
94	:		
95	:		MNEMONICS COPYRIGHT (C) 1976 INTEL CORPORATION
96	:		
97	:		\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		98	# INCLUDE(-F0,ALLOC,MAC)
0000		= 99	?R1 SET 0
		= 100	;
0000		= 101	?R0 EQU 0
0001		= 102	?R1 EQU 1
0002		= 103	?R2 EQU 2
0003		= 104	?CONST EQU 3
0004		= 105	?A EQU 4 ;ACCUMULATOR VARIABLE TYPE
		= 106	;
		= 107	;THE FOLLOWING INITIALIZES THE LINKED LIST POINTERS FOR
		= 108	;THE REGISTER ALLOCATION AND DEALLOCATION ROUTINES.
		= 109	;
0003		= 110	?B0R2 SET 3
0004		= 111	?B0R3 SET 4
0005		= 112	?B0R4 SET 5
0006		= 113	?B0R5 SET 6
0007		= 114	?B0R6 SET 7
0008		= 115	?B0R7 SET 8
		= 116	;
0002		= 117	?B0PNT SET 2
		= 118	;
0003		= 119	?B1R2 SET 3
0004		= 120	?B1R3 SET 4
0005		= 121	?B1R4 SET 5
0006		= 122	?B1R5 SET 6
0007		= 123	?B1R6 SET 7
0008		= 124	?B1R7 SET 8
		= 125	;
0002		= 126	?B1PNT SET 2
		= 127	;
0000		= 128	ORGP0 SET 000H
0100		= 129	ORGP1 SET 100H
0200		= 130	ORGP2 SET 200H
0300		= 131	ORGP3 SET 300H
0400		= 132	ORGP4 SET 400H
0500		= 133	ORGP5 SET 500H
0600		= 134	ORGP6 SET 600H
0700		= 135	ORGP7 SET 700H
		= 136	;
		= 137	#EJECT

```

LOC 001      LINE      SOURCE STATEMENT
= 138 ; *****
= 139 ;
= 140 ;      START OF ALLOCATION MACROS
= 141 ;
= 142 ; *****
= 143 ;
= 144 ?RSAVE MACRO  SYMBOL,BANK,PNTVAL
-           = 145 IF      PNTVAL EQ 0
-           = 146      ERROR  2
-           = 147      EXITM
-           = 148 ENDF
-           = 149 $      SAVE GEN
-           = 150      SYMBOL SET  R&PNTVAL
-           = 151 $      RESTORE
-           = 152 ?DB&BANK&PNT  SET  ?B&BANK&R&PNTVAL
= 153      ENDM
= 154 ;
= 155 ;
0020        = 156 ?MINDX SET  20H
= 157 ;
= 158 ?MSAVE MACRO  SYMBOL,LENGTH,ADDR
= 159 $      SAVE GEN
-           = 160      SYMBOL EQU  ADDR
-           = 161 $      RESTORE
-           = 162 ?MINDX SET  ?MINDX:LENGTH
= 163 ENDM
= 164 ;
-           = 165 MBLOCK MACRO  SYMBOL,LENGTH
-           = 166 ?&SYMBOL  EQU  3
-           = 167 ?MSAVE  SYMBOL,LENGTH,??MINDX
= 168 ENDM
= 169 ;
-           = 170 DECLARE MACRO  SYMBOL,TYPE
-           = 171 ?&SYMBOL  SET  ?&TYPE
-           = 172 IF      ?&TYPE EQ 2
-           = 173      ?MSAVE  SYMBOL,1,??MINDX
-           = 174      EXITM
-           = 175 ENDF
-           = 176 IF      ?&TYPE EQ 0
-           = 177      ?RSAVE  SYMBOL,0,??B&PNT
-           = 178      EXITM
-           = 179 ENDF
-           = 180 IF      ?&TYPE EQ 1
-           = 181      ?RSAVE  SYMBOL,1,??B1PNT
-           = 182      EXITM
-           = 183 ENDF
= 184      ENDM
= 185 ;
= 186 $      EJECT

```

LOC	OBJ	LINE	SOURCE STATEMENT
		= 187 ;	
		= 188 ;	REORG MACRO TO RESET THE INSTRUCTION LOCATION COUNTER
		= 189 ;	TO THE FIRST FREE LOCATION ON THE FIRST PAGE MODULE WILL
		= 190 ;	FIT WITHIN.
		= 191 REORG	MACRO LOCATION
		= 192 \$SAVE GEN	
		= 193	ORG LOCATION
		= 194 \$RESTORE	
		= 195	ENDM
		= 196 ;	
		= 197 ;	CODEBLK MACRO TO FIND A PAGE OF ROM
		= 198 ;	WHICH THIS BLOCK OF CODE WILL FIT WITHIN
		= 199 CODEBLK	MACRO LENGTH
		= 200 \$LENGTH SET	LENGTH
		= 201 IF	HIGH(ORGP0+LENGTH-1) EQ 0
		= 202	REORG %ORGP0
		= 203 \$START SET	\$
		= 204 EXITM	
		= 205 ENDIF	
		= 206 IF	HIGH(ORGP1+LENGTH-1) EQ 1
		= 207	REORG %ORGP1
		= 208 \$START SET	\$
		= 209 EXITM	
		= 210 ENDIF	
		= 211 IF	HIGH(ORGP2+LENGTH-1) EQ 2
		= 212	REORG %ORGP2
		= 213 \$START SET	\$
		= 214 EXITM	
		= 215 ENDIF	
		= 216 IF	HIGH(ORGP4+LENGTH-1) EQ 4
		= 217	REORG %ORGP4
		= 218 \$START SET	\$
		= 219 EXITM	
		= 220 ENDIF	
		= 221 IF	HIGH(ORGP5+LENGTH-1) EQ 5
		= 222	REORG %ORGP5
		= 223 \$START SET	\$
		= 224 EXITM	
		= 225 ENDIF	
		= 226 IF	HIGH(ORGP6+LENGTH-1) EQ 6
		= 227	REORG %ORGP6
		= 228 \$START SET	\$
		= 229 EXITM	
		= 230 ENDIF	
		= 231 IF	HIGH(ORGP7+LENGTH-1) EQ 7
		= 232	REORG %ORGP7
		= 233 \$START SET	\$
		= 234 EXITM	
		= 235 ENDIF	
		= 236 IF	HIGH(ORGP3+LENGTH-1) EQ 3
		= 237	REORG %ORGP3
		= 238 \$START SET	\$
		= 239 EXITM	
		= 240 ENDIF	
		= 241	ERROR 0 ;*** INSUFFICIENT SPACE FOR CODE ON ANY PAGE ***

```

LOC  OBJ      LINE      SOURCE STATEMENT
= 242          ENDM
= 243 ,DATABLK      INSERTS ONTO PAGE 3
= 244 DATABLK MACRO LENGTH
- = 245 ?LENGTH SET  LENGTH
- = 246 IF          HIGH(ORGP03+LENGTH-1) EQ 3
- = 247           REORG %ORGP03
- = 248 ?START SET  $
- = 249 EXITM
- = 250 ENDF
- = 251           ERROR 0      ;*** INSUFFICIENT SPACE FOR DATA BLOCK ON PAGE 3 ***
= 252          ENDM
= 253 ;?SIZE PRINTS A LINE TO THE SOURCE FILE GIVING BLOCK SIZE.
= 254 ;          AND UPDATES APPROPRIATE ORGP0#
= 255 ?SIZE MACRO  BLK,PGE
= 256 $SAVE GEN
- = 257 SIZE SET   BLK
- = 258 ;
- = 259 ;*****
- = 260 IF ?LENGTH LT SIZE
- = 261           ERROR 0      ;*** SIZE EXCEEDS SPACE CHECKED FOR BY CODEBLK MACRO
- = 262 ENDF
- = 263 IF          HIGH($-1) NE HIGH(?START)
- = 264           ERROR 0      ;*** CODE OR DATA BLOCK ROLLED OVER PAGE BOUNDARY ***
- = 265 ENDF
- = 266 $RESTORE
- = 267 ORGP0#PGE   SET      $
= 268          ENDM
= 269 ;SIZECHK     CHECKS SIZE OF PRECEDING BLOCK, PRINTS SIZE TO .LS1 FILE.
= 270 SIZECHK MACRO
= 271           ?SIZE %($-?START),%HIGH(?START)
= 272           ENDM
= 273 ;
= 274 ;
= 275 ;RSOURCE     CODE SPACE ALLOCATION SUMMARY STATEMENT
= 276 RSOURCE MACRO
= 277 $SAVE LIST GEN
- = 278           PGSIZE SET   ORGP00-000H ; BYTES USED ON PAGE 0
- = 279           PGSIZE SET   ORGP01-100H ; BYTES USED ON PAGE 1
- = 280           PGSIZE SET   ORGP02-200H ; BYTES USED ON PAGE 2
- = 281           PGSIZE SET   ORGP03-300H ; BYTES USED ON PAGE 3
- = 282           PGSIZE SET   ORGP04-400H ; BYTES USED ON PAGE 4
- = 283           PGSIZE SET   ORGP05-500H ; BYTES USED ON PAGE 5
- = 284           PGSIZE SET   ORGP06-600H ; BYTES USED ON PAGE 6
- = 285           PGSIZE SET   ORGP07-700H ; BYTES USED ON PAGE 7
- = 286 $EJECT
- = 287 $RESTORE
= 288          ENDM
= 289 $EJECT

```

```

LOC OBJ      LINE      SOURCE STATEMENT
      290 ;
      291 $      INCLUDE(<:F0:MOPCOD.MAC)
= 292 ;
= 293 ;?FORM1 MACRO  FOR GENERALIZING OPCODE INSTRUCTION
= 294 ;
= 295 ?FORM1 MACRO  OPCODE, SRC
- 296 IF      ?&SRC EQ 2
- 297 $      SAVE GEN
- 298          MOV      R1, #SRC
- 299          OPCODE      A, @R1
- 300 $      RESTORE
- 301          EXITM
- 302 ENDIF
- 303 IF      ?&SRC EQ 0 OR ?&SRC EQ 1
- 304 $      SAVE GEN
- 305          OPCODE      A, SRC
- 306 $      RESTORE
- 307          EXITM
- 308 ENDIF
- 309 IF      ?&SRC EQ 3
- 310 $      SAVE GEN
- 311          OPCODE      A, #SRC
- 312 $      RESTORE
- 313          EXITM
- 314 ENDIF
- 315          ERROR  1
= 316 ENDM
= 317 ;
= 318 ;?FORM2 MACRO  FOR GENERALIZING MOVES FROM THE ACC TO A VARIABLE
= 319 ?FORM2 MACRO  DEST
- 320 IF      ?&DEST EQ 2
- 321 $      SAVE GEN
- 322          MOV      R1, #DEST
- 323          MOV      @R1, A
- 324 $      RESTORE
- 325          EXITM
- 326 ENDIF
- 327 IF      ?&DEST EQ 0 OR ?&DEST EQ 1
- 328 $      SAVE GEN
- 329          MOV      DEST, A
- 330 $      RESTORE
- 331          EXITM
- 332 ENDIF
- 333          ERROR  1
= 334 ENDM
= 335 ;
= 336 ;?FORM3 MACRO  FOR GENERALIZING MOVES FROM THE ACC TO A VARIABLE
= 337 ;      WHEN IT IS KNOWN THAT R1 (IF NEEDED FOR INDIRECT ADDRESSING)
= 338 ;      IS ALREADY PRESET.
= 339 ?FORM3 MACRO  DEST
- 340 IF      ?&DEST EQ 2
- 341 $      SAVE GEN
- 342          MOV      @R1, A
- 343 $      RESTORE
- 344          EXITM

```

LOC	OBJ	LINE	SOURCE STATEMENT
..		= 345	ENDIF
..		= 346	IF ?&DEST EQ 0 OR ?&DEST EQ 1
..		= 347	\$ SAVE GEN
..		= 348	MOV DEST, A
..		= 349	\$ RESTORE
..		= 350	EXITM
..		= 351	ENDIF
..		= 352	ERROR 1
..		= 353	ENDM
..		= 354	;
..		= 355	; ?FORM4 MACRO FOR GENERALIZING 'MOV R, SRC' INSTRUCTION
..		= 356	?FORM4 MACRO SRC
..		= 357	IF ?&SRC EQ 2
..		= 358	\$ SAVE GEN
..		= 359	MOV R1, #SRC
..		= 360	MOV A, @R1
..		= 361	\$ RESTORE
..		= 362	EXITM
..		= 363	ENDIF
..		= 364	IF ?&SRC EQ 0 OR ?&SRC EQ 1
..		= 365	\$ SAVE GEN
..		= 366	MOV A, SRC
..		= 367	\$ RESTORE
..		= 368	EXITM
..		= 369	ENDIF
..		= 370	IF ?&SRC EQ 3
..		= 371	\$ SAVE GEN
..		= 372	MOV A, #SRC
..		= 373	\$ RESTORE
..		= 374	EXITM
..		= 375	ENDIF
..		= 376	ERROR 1
..		= 377	ENDM
..		= 378	;
..		= 379	; ?FORM5 MACRO FOR GENERALIZING MOVING A CONSTANT INTO A VARIABLE
..		= 380	?FORM5 MACRO DEST, CONST
..		= 381	IF ?&DEST EQ 0 OR ?&DEST EQ 1 OR ?&DEST EQ 4
..		= 382	\$ SAVE GEN
..		= 383	MOV DEST, #CONST
..		= 384	\$ RESTORE
..		= 385	EXITM
..		= 386	ENDIF
..		= 387	IF ?&DEST EQ 2
..		= 388	\$ SAVE GEN
..		= 389	MOV R1, #DEST
..		= 390	MOV @R1, #CONST
..		= 391	\$ RESTORE
..		= 392	EXITM
..		= 393	ENDIF
..		= 394	ERROR 1
..		= 395	ENDM
..		= 396	;
..		= 397	; MMOV MACRO GENERALIZED MOVE FROM SRC TO DEST
..		= 398	MMOV MACRO DEST, SRC
..		= 399	IF ?&SRC EQ 3

LOC	OBJ	LINE	SOURCE STATEMENT
-		= 400	?FORM5 DEST, SRC
-		= 401	EXITM
-		= 402	ENDIF
-		= 403	IF ?&DEST EQ 4
-		= 404	?FORM1 MOV, SRC
-		= 405	EXITM
-		= 406	ENDIF
-		= 407	IF ?&SRC EQ 4
-		= 408	?FORM2 DEST
-		= 409	EXITM
-		= 410	ENDIF
-		= 411	?FORM1 MOV, SRC
-		= 412	?FORM2 DEST
-		= 413	ENDM
-		= 414	?BINOP MACRO GENERALIZES ARITHMETIC AND LOGICAL OPERATIONS
-		= 415	?BINOP MACRO OPCODE, DEST, SRC
-		= 416	IF ?&DEST EQ 4
-		= 417	?FORM1 OPCODE, SRC
-		= 418	EXITM
-		= 419	ENDIF
-		= 420	IF ?&SRC EQ 4
-		= 421	?FORM1 OPCODE, DEST
-		= 422	?FORM2 DEST
-		= 423	EXITM
-		= 424	ENDIF
-		= 425	?FORM1 MOV, SRC
-		= 426	?FORM1 OPCODE, DEST
-		= 427	?FORM3 DEST
-		= 428	ENDM
-		= 429	:MADD MACRO FOR GENERALIZING ADD INSTRUCTION
-		= 430	MADD MACRO DEST, SRC
-		= 431	?BINOP ADD, DEST, SRC
-		= 432	ENDM
-		= 433	;
-		= 434	:MADDC MACRO FOR GENERALIZING ADC INSTRUCTION
-		= 435	MADDC MACRO DEST, SRC
-		= 436	?BINOP ADC, DEST, SRC
-		= 437	ENDM
-		= 438	;
-		= 439	:MANL MACRO FOR GENERALIZING ANL INSTRUCTION
-		= 440	MANL MACRO DEST, SRC
-		= 441	?BINOP ANL, DEST, SRC
-		= 442	ENDM
-		= 443	;
-		= 444	:MORL MACRO FOR GENERALIZING ORL INSTRUCTION
-		= 445	MORL MACRO DEST, SRC
-		= 446	?BINOP ORL, DEST, SRC
-		= 447	ENDM
-		= 448	;
-		= 449	:MXPL MACRO FOR GENERALIZING XRL INSTRUCTION
-		= 450	MXPL MACRO DEST, SRC
-		= 451	?BINOP XRL, DEST, SRC
-		= 452	ENDM
-		= 453	;
-		= 454	:MXCH MACRO FOR GENERALIZING XCH INSTRUCTION

LOC	OBJ	LINE	SOURCE STATEMENT
		= 455	MXCH MACRO DEST, SRC
		= 456	?BINOP XCH, DEST, SRC
		= 457	ENDM
		= 458	;
		= 459	?UNARY MACRO OPCODE, DEST
		= 460	?FORM1 MOV, DEST
		= 461	\$SAVE GEN
		= 462	OPCODE A
		= 463	\$RESTORE
		= 464	?FORM3 DEST
		= 465	ENDM
		= 466	;
		= 467	MINC MACRO DEST
		= 468	?UNARY INC, DEST
		= 469	ENDM
		= 470	;
		= 471	MDEC MACRO DEST
		= 472	?UNARY DEC, DEST
		= 473	ENDM
		= 474	;
		= 475	MDJNZ MACRO DEST, ADDR
		= 476	?UNARY DEC, DEST
		= 477	\$SAVE GEN
		= 478	JNZ ADDR
		= 479	\$RESTORE
		= 480	ENDM
		= 481	;
		= 482	MRL MACRO DEST
		= 483	?UNARY RL, DEST
		= 484	ENDM
		= 485	;
		= 486	MRR MACRO DEST
		= 487	?UNARY RR, DEST
		= 488	ENDM
		= 489	;
		= 490	MRRC MACRO DEST
		= 491	?UNARY RC, DEST
		= 492	ENDM
		= 493	;
		= 494	MRLC MACRO DEST
		= 495	?UNARY RLC, DEST
		= 496	ENDM
		= 497	;
		= 498	\$EJECT

```

LOC OBJ      LINE      SOURCE STATEMENT
499 ;
500 ;=====
501 ;=====
502 ;          BEGINNING OF PROGRAM PROPER
503 ;=====
504 ;=====
505 ;
506 ;
507 ;*****
508 ;
509 ;          ALLOCATION OF MP I/O PORTS:
510 ;
511 ;*****
512 ;
513 ;          BUS          ;USED FOR BIDIRECTIONAL ADDRESS AND DATA TRANSFERS
514 ;          P1          ;USED AS INDIVIDUAL CONTROL OUTPUTS AND BREAK LOGIC
515 ;          P2          ;HIGH-ORDER ADDRESS AND ADDRESS SPACE SELECTION
516 ;
000E 517 PDIGIT EQU   P7      ;USED TO ENABLE CHARACTERS AND STROBE ROWS OF KEYBOARD
000D 518 PSEGL1 EQU   P6      ;USED TO TURN ON HI SEGMENTS OF CURRENTLY ENABLED DIGIT
000C 519 PSEGL0 EQU   P5      ;PORT FOR LOWER FOUR SEGMENTS
000B 520 PINPUT EQU   P4      ;PORT USED TO SCAN FOR KEY CLOSURES
521 ;
522 ;*****
523 ;
524 ;          INDIVIDUAL PINS OF PORT 1 USED AS FOLLOWS:
525 ;
526 ;*****
527 ;
0001 528 LNDRAM EQU   00000010 ;P10 - HI ENABLES BREAK ON BREAK RAM OUTPUT SIGNAL
0002 529 ENBLNK EQU   00000100 ;P11 - HI ENABLES BREAK ON RD OR WR TO LINK BY EP
530 ;          (NOTE: P11 & P10 BOTH HI ENABLES
531 ;          BREAK ON ANY EP INSTRUCTION CYCLE)
0004 532 EPSSTP EQU   00000100 ;P12 - LO FORCES EP SS INPUT LOW
533 ;          HI GATES BREAKPOINT FLIP-FLOP TO EP SS INPUT.
0008 534 CLRBF1 EQU   00001000 ;P13 - LO CLEARS BREAK FLIP-FLOP
535 ;          AND ENABLES WR CONTROL TO BREAKPOINT RAM.
0010 536 EPRSET EQU   00010000 ;P14 - HI RESETS EP.
0020 537 MODOUT EQU   00100000 ;P15 - LO WHEN EP IS EXECUTING USER PROGRAM,
538 ;          HI WHEN EP FROZEN OR RUNNING OVERLAYS.
0040 539 TTYOUT EQU   01000000 ;P16 - SERIAL OUTPUT TO TTY OR CRT
540 ;          ;P17 - UNUSED
541 ;
542 $EJECT

```

```

LOC OBJ      LINE      SOURCE STATEMENT
543 ;*****
544 ;
545 ;      INDIVIDUAL PINS OF PORT 2 USED AS FOLLOWS:
546 ;
547 ;*****
548 ;
549 ;      P23-P20      : ADR11-ADR8 FOR ACCESSING PROGRAM OR DATA RAM ARRAY
550 ;
0010      551 M0      LOU      00010000B : P24 - MEMORY MATRIX CONTROL PIN 0
0020      552 M1      EQU      00100000B : P25 - MEMORY MATRIX CONTROL PIN 1
0040      553 MPUSEL  EQU      01000000B : P26 - HIGH WHEN MP IN CONTROL OF COMMON MEM ARRAY,
554 ;      LOW WHEN EP IN CONTROL
0080      555 EXPMON  EQU      10000000B : P27 - JUMPED TO GROUND FOR STANDARD MONITOR,
556 ;      FLOATING WHEN EXPANSION MONITOR PRESENT.
557 ;
558 ;
559 ; WHEN MP IN CONTROL OF MEMORY MATRIX M1-M0 USED AS FOLLOWS
560 ;
561 ;      M1 M0      MODE
562 ;      0 0      PROGRAM RAM ARRAY ENABLED FOR READ & WRITE
563 ;      0 1      DATA RAM ARRAY ENABLED FOR READ & WRITE
564 ;      1 X      LINK REGISTER ENABLED FOR READ, RAM ARRAYS DISABLED.
565 ;      (NOTE: LINK REGISTER ALWAYS ENABLED FOR MP WRITES)
566 ;
567 ; WHEN EP IN CONTROL OF MATRIX M1-M0 USED AS FOLLOWS:
568 ;
569 ;      M1 M0      MODE
570 ;      0 X      EP PSEN FETCHES FROM LINK REGISTER (USED TO FORCE OPCODES)
571 ;      1 0      EP PSEN FETCHES FROM PROGRAM RAM ARRAY,
572 ;      EP RD & WR CONTROL DATA RAM ARRAY
573 ;      1 1      EP PSEN FETCHES FROM PROGRAM RAM ARRAY,
574 ;      RD & WR CONTROL LINK REGISTER.
575 ;
576 $EJECT

```

```

LOC  OBJ  LINE  SOURCE STATEMENT
577 .
578 .*****
579 .
580 .      SYSTEM CONSTANT DEFINITIONS
581 .
582 .*****
583 .
0000 584 DECLARE CHARNO.CONST :NUMBER OF DIGITS IN DISPLAY AND ROWS OF KEYS
588      CHARNO EQU      8
589 .
0004 600 DECLARE NCOLS.CONST :LESSER DIMENSION OF KEYBOARD MATRIX
614      NCOLS EQU      4
615 .
0008 616 DECLARE DEBNC.CONST :NUMBER OF SUCCESSIVE SCANS BEFORE KEY CLOSURE ACCEPTED
630      DEBNC EQU      8
631 .
0017 632 DECLARE OVSZ.CONST  :SIZE OF LARGEST MINI-MONITOR OVERLAY FOR EP
646      OVSZ EQU      23
647 .
0018 648 DECLARE BUFLN.CONST :LENGTH OF HEX FORMAT XMIT BUFFER (MAX RECORD LENGTH)
662      BUFLN EQU      16
663 .
664 .*****
665 .
666 .      UTILITY CONSTANT DECLARATIONS
667 .
668 .*****
669 .
0000 670 DECLARE ZERO.CONST
604 ZERO EQU      0
0001 685 DECLARE PLUS1.CONST
699 PLUS1 EQU      1
0003 700 DECLARE PLUS3.CONST
714 PLUS3 EQU      3
715 DECLARE NEG1.CONST
729 NEG1 EQU      -1
730 .
731 $EJECT

```

```

LOC  OBJ      LINE      SOURCE STATEMENT
      732 ;
      733 ;*****
      734 ;
      735 ;     BANK 0 REGISTER ALLOCATION.
      736 ;
      737 ;*****
      738 ;
0002  739 DECLARE LDATA,RB0      ;DATA USED BY LOGICAL ADDRESSING READ/WRITE UTILITIES
      752+   LDATA  SET  R2
      756 DECLARE KEY,RB0      ;HOLDS KLYCODE RETURNED FROM KBD INPUT ROUTINE.
0003  769+   KEY    SET  R3
      773 DECLARE ITEMP,RB0    ;COUNTER USED AS AN INDEX IN PARSER ROUTINE
0004  786+   ITEMP  SET  R4
      790 DECLARE CHKSUM,RB0   ;CHECKSUM OF DATA BYTES TRANSMITTED IN HEX FILE FORMAT
0005  803+   CHKSUM SET  R5
      807 DECLARE DSPTRM,RB0   ;TEMPORARY STORAGE FOR DISPLAY PATTERNS IN 'DSPACC'
0006  820+   DSPTRM SET  R6
      824 DECLARE XPCODE,RB0   ;EXPANSION MONITOR ROUTINE CODE NUMBER
0007  837+   XPCODE SET  R7
      841 ;
      842 ;*****
      843 ;
      844 ;     BANK 1 REGISTER ALLOCATION
      845 ;
      846 ;*****
      847 ;
0002  848 DECLARE ROTPAT,RB1     ;USED TO HOLD INPUT PATTERN BEING ROTATED THROUGH CY
      865+   ROTPAT SET  R2
      869 DECLARE ROTCNT,RB1   ;COUNTS NUMBER OF BITS ROTATED THROUGH CY
0003  886+   ROTCNT SET  R3
      890 DECLARE LASTKY,RB1   ;HOLDS KEY POSITION OF LAST KEY DEPRESSION DETECTED
0004  907+   LASTKY SET  R4
      911 DECLARE CURDIG,RB1   ;HOLDS POSITION OF NEXT CHARACTER TO BE DISPLAYED
0005  928+   CURDIG SET  R5
      932 DECLARE KEYFLG,RB1   ;FLAG TO DETECT WHEN ALL KEYS ARE RELEASED
0006  949+   KEYFLG SET  R6
      953 ; (REGISTER 7 NOT USED FOR PRIMARY MONITOR)
      954 ;
      955 ;*****
      956 $EJECT

```

LOC	OBJ	LINE	SOURCE STATEMENT
		957	;
		958	*****
		959	;
		960	DATA RAM ALLOCATION
		961	;
		962	*****
		963	;
		964	DECLARE EPACC.RAM ;STORAGE IN MP FOR EP ACCUMULATOR
0020		969+	EPACC EQU 32
		973	DECLARE EPPSW.RAM ;STORAGE IN MP FOR EP PROGRAM STATUS WORD
0021		978+	EPPSW EQU 33
		982	DECLARE EPTIMR.RAM ;STORAGE IN MP FOR EP TIMER/COUNTER REGISTER
0022		987+	EPTIMR EQU 34
		991	DECLARE EPR0.RAM ;STORAGE IN MP FOR EP REGISTER 0 OF BANK 0
0023		996+	EPR0 EQU 35
		1000	DECLARE EPPCLO.RAM ;STORAGE IN MP FOR LOW BYTE OF EP PROGRAM COUNTER
0024		1005+	EPPCLO EQU 36
		1009	DECLARE EPPCHI.RAM ;STORAGE IN MP FOR HIGH NIBBLE OF EP PROGRAM COUNTER
0025		1014+	EPPCHI EQU 37
		1018	DECLARE HBITLO.RAM ;PARAMETER 1 FOR SERIAL LINK DATA RATE GENERATOR
0026		1023+	HBITLO EQU 38
		1027	DECLARE HBITHI.RAM ;PARAMETER 2 FOR SERIAL LINK DATA RATE GENERATOR
0027		1032+	HBITHI EQU 39
		1036	DECLARE DSPTIM.RAM ;PARAMETER FOR AUTO-STEP AND AUTO-BREAK SEQUENCING RATE
0028		1041+	DSPTIM EQU 40
		1045	DECLARE VERSNO.RAM ;MONITOR VERSION NUMBER
0029		1050+	VERSNO EQU 41
		1054	DECLARE HREGA.RAM ; (UNUSED)
002A		1059+	HREGA EQU 42
		1063	DECLARE HREGB.RAM ; (UNUSED)
002B		1068+	HREGB EQU 43
		1072	DECLARE HREGC.RAM ; (UNUSED)
002C		1077+	HREGC EQU 44
		1081	DECLARE HREGD.RAM ; (UNUSED)
002D		1086+	HREGD EQU 45
		1090	DECLARE HREGE.RAM ; (UNUSED)
002E		1095+	HREGE EQU 46
		1099	DECLARE HREGF.RAM ; (UNUSED)
002F		1104+	HREGF EQU 47
		1108	DECLARE SMAILO.RAM ;PRIMARY COMMAND STARTING MEMORY ADDRESS (LOW BYTE)
0030		1113+	SMAILO EQU 48
		1117	DECLARE SMAHI.RAM ;PRIMARY COMMAND STARTING MEMORY ADDRESS (HIGH BYTE)
0031		1122+	SMAHI EQU 49
		1126	DECLARE EMAILO.RAM ;PRIMARY COMMAND ENDING MEMORY ADDRESS (LOW BYTE)
0032		1131+	EMAILO EQU 50
		1135	DECLARE EMAHI.RAM ;PRIMARY COMMAND ENDING MEMORY ADDRESS (HIGH BYTE)
0033		1140+	EMAHI EQU 51
		1144	DECLARE MEMILO.RAM ;THIRD PARSER PARAMETER & HEX RECORD ADDRESS (LOW)
0034		1149+	MEMILO EQU 52
		1153	DECLARE MEMHI.RAM ;THIRD PARSER PARAMETER & HLX RECORD ADDRESS (HIGH)
0035		1158+	MEMHI EQU 53
		1162	DECLARE BCODE.RAM ;PRIMARY COMMAND NUMBER FROM PARSER TABLES (0-9)
003G		1167+	BCODE EQU 54
		1171	DECLARE TYPE.RAM ;PRIMARY COMMAND MODIFIER/OPTION (0-5)
0037		1176+	TYPE EQU 55

LOC	OBJ	LINE	SOURCE STATEMENT
		1180	DECLARE NUMCON, RAM ; MAX. NUMBER OF PARAMETERS ALLOWED FOR SELECTED COMMAND
0030		1185+	NUMCON EQU 56
		1189	DECLARE OPTION, RAM ; INDEX POINTER USED IN SEARCHING PARSER TABLES
0039		1194+	OPTION EQU 57
		1198	DECLARE NEXTPL, RAM ; CHARACTER POSITION FOR DISPLAY UTILITIES TO WRITE NEXT
003A		1203+	NEXTPL EQU 58
		1207	DECLARE KBDBUF, RAM ; POSITION OF KEY DEBOUNCHED BY SCANNING SUBROUTINE
003B		1212+	KBDBUF EQU 59
		1216	DECLARE KEYLOC, RAM ; INCREMENTED AS SUCCESSIVE KEY LOCATIONS SCANNED
003C		1221+	KEYLOC EQU 60
		1225	DECLARE NREPTS, RAM ; KEEPS TRACK OF SUCCESSIVE READS OF SAME KEYSTROKE
003D		1230+	NREPTS EQU 61
		1234	DECLARE ASAVL, RAM ; HOLDS ACCUMULATOR VALUE DURING SERVICE ROUTINE
003E		1239+	ASAVL EQU 62
		1243	DECLARE RDELAY, RAM ; COUNTER DECREMENTED WHEN AUTO-STEP DELAY IN PROGRESS
003F		1248+	RDELAY EQU 63
		1252	DECLARE STRTMP, RAM ; INDEX POINTER FOR DISPLAY CHARACTER STRING ACCESSING
0040		1257+	STRTMP EQU 64
		1261	DECLARE BUFCNT, RAM ; COUNT OF DATA BYTES IN HEX FORMAT RECORD BUFFER
0041		1266+	BUFCNT EQU 65
		1270	DECLARE RECTYP, RAM ; TYPE OF HEX FORMAT RECORD (0 OR 1)
0042		1275+	RECTYP EQU 66
		1279	DECLARE B, RAM ; BIT COUNTER FOR ASCII SERIAL I/O UTILITY SUBROUTINES
0043		1284+	B EQU 67
		1288	DECLARE REGC, RAM ; CHARACTER BEING SHIFTED DURING SERIAL I/O PROCESS
0044		1293+	REGC EQU 68
		1297	DECLARE H, RAM ; COUNTER IN SOFTWARE DELAY DATA RATE GENERATOR
0045		1302+	H EQU 69
		1306	;
		1307	MBLOCK SCGMAP, CHARNO ; REGISTER ARRAY FOR DISPLAY PATTERNS
0046		1311+	SCGMAP EQU 70
		1314	;
		1315	MBLOCK OVBUF, OVSIZE ; LOW-ORDER USER PROGRAM DURING MINI-MONITOR OVERLAYS
004E		1319+	OVBUF EQU 78
		1322	;
		1323	MBLOCK HEXBUF, BUFLen ; ALLOCATE BLOCK OF RAM FOR USE AS HEX RECORD BUFFER
0065		1327+	HEXBUF EQU 101
		1330	;
		1331	\$EJECT

```

LOC OBJ      LINE      SOURCE STATEMENT
0300          1332      DATA LK 40
1337+        1337+      ORG      768
1341 ; INVALS TABLE OF CONSTANTS TO BE LOADED INTO MP INTERNAL RAM VARIABLES
1342 ;          AS PART OF SYSTEM INITIALIZATION PROCEDURE:
1343 ;
1344 ;          INITIAL VALUE  VARIABLE      TYPE
1345 ;          =====  =====  =====
0300 00      1346 INVALS: DB      00H      ; ROTFAT      RB1
0301 00      1347      DB      00H      ; ROTCNT      RB1
0302 00      1348      DB      00H      ; LASTKY      RB1
0303 00      1349      DB      CHARNO ; CURD1G      RB1
0304 00      1350      DB      00H      ; KEYFLG      RB1
0305 00      1351      DB      00H      ; <REG7>      RB1
0306 00      1352      DB      00H      ; EPRACC      RAM
0307 01      1353      DB      01H      ; EPPSW       RAM
0308 00      1354      DB      00H      ; EPTIMR      RAM
0309 00      1355      DB      00H      ; EPR0        RAM
030A 00      1356      DB      00H      ; EPPCLO      RAM
030B 00      1357      DB      00H      ; EPPCHI      RAM
030C 93      1358      DB      93H      ; HBITLO      RAM
030D 04      1359      DB      04H      ; HBITHI      RAM
030E 20      1360      DB      20H      ; DSPTIM      RAM
030F 25      1361      DB      25H      ; VERSNO      RAM
0310 00      1362      DB      00H      ; HREGA       RAM
0311 00      1363      DB      00H      ; HREGB       RAM
0312 00      1364      DB      00H      ; HREGC       RAM
0313 00      1365      DB      00H      ; HREGD       RAM
0314 00      1366      DB      00H      ; HREG E      RAM
0315 00      1367      DB      00H      ; HREG F      RAM
0316 00      1368      DB      00H      ; SMALO       RAM
0317 00      1369      DB      00H      ; SMAHI       RAM
0318 FF      1370      DB      0FFH     ; EMAILO      RAM
0319 0F      1371      DB      0FH      ; EMAHI       RAM
031A 00      1372      DB      00H      ; MEMLO       RAM
031B 00      1373      DB      00H      ; MEMHI       RAM
031C 00      1374      DB      00H      ; BCODE       RAM
031D 04      1375      DB      04H      ; TYPE        RAM
031E 01      1376      DB      01H      ; NUMCON      RAM
031F 00      1377      DB      00H      ; OPTION      RAM
0320 00      1378      DB      CHARNO ; NEXTPL      RAM
0321 FF      1379      DB      0FFH     ; KBDDBUF     RAM
0322 00      1380      DB      00H      ; KEYLOC      RAM
0023          1381 NOVALS EQU    $- INVALS
          1382      SIZECHK
0023          1385+ SIZE SET 35
1386+ ;
1387+ ; *****
1396 $EJECT

```

LOC	OBJ	LINE	SOURCE STATEMENT
		1397 ‡	INCLUDE(:F0:PARSER.MOD)
		=1398	CODEBLK 45
0000		=1403‡	ORG 0
		=1407 ; INIT	INITIALIZES PROCESSOR REGISTERS
		=1408 ;	AND RAM LOCATIONS TO DEFINED VALUES.
0000	C5	=1409 INIT:	SEL R00
0001	BF00	=1410	MOV XPCODE, #0
0003	74D1	=1411	CALL XPTST
0005	27	=1412	CLR A
0006	3D	=1413	MOVD PSEGLO, A
0007	3E	=1414	MOVD PSEGH1, A
0008	D81A	=1415	MOV R0, #1AH ; START AT RD1 (REG2) = RAM LOC 1AH
000A	B923	=1416	MOV R1, #LOW NOVALS
000C	BA00	=1417	MOV R2, #LOW INVALS
000E	FA	=1418 INITLP:	MOV A, R2
000F	E3	=1419	MOVP3 A, @A
0010	A0	=1420	MOV @R0, A
0011	18	=1421	INC R0
0012	1A	=1422	INC R2
0013	E90E	=1423	DJNZ R1, INITLP
0015	55	=1424	STRT 1
0016	744F	=1425	CALL EPBRK
0018	U8BB	=1426	MOV R0, #LOW(OV1BAS+OVSIZE)
001A	746A	=1427	CALL OVLORD
001C	54E5	=1428	CALL COMFIL
001E	B937	=1429	MOV R1, #TYPE
0020	11	=1430	INC @R1
0021	34F2	=1431	CALL INCSMA
0023	54E5	=1432	CALL COMFIL
0025	99EF	=1433	ANL P1, #(NOT CPRSET) ; REMOVE EP RESET SIGNAL
0027	0429	=1434	JMP MAIN
		=1435 ;	
		=1436	SIZECHK
0029		=1439‡	SIZE SET 41
		=1440‡;	
		=1441‡;	*****
		=1450	\$EJECT

```

LOC  OBJ      LINE      SOURCE STATEMENT
=1451 ;
=1452 ;          KEYBOARD LAYOUT:
=1453 ;          =====
=1454 ;
=1455 ;          -----
=1456 ;          !!          !!          !!          !!          !!          !!
=1457 ;          ! LIST !!GO/RESET!! GO !!EXAM/CHN!! C !! D !! E !! F !!
=1458 ;          !!          !!          !!          !!          !!          !!
=1459 ;          -----
=1460 ;
=1461 ;          !!PROG BRK!!PROG MEM!!REGISTER!!          !!          !!          !!
=1462 ;          ! UPLOAD !!          !!          !!          !!          !!          !!          !!          !!
=1463 ;          !!AUTO STP!!SING STP!! NO BRK !!          !!          !!          !!
=1464 ;          -----
=1465 ;
=1466 ;          !!DATA BRK!!DATA MEM!!          !!          !!          !!
=1467 ;          ! DNLOAD !! ---- !! ---- !!CLR/PREV!! 4 !! 5 !! 6 !! 7 !!
=1468 ;          !!AUTO BRK!!WITH BRK!!          !!          !!          !!
=1469 ;          -----
=1470 ;
=1471 ;          !!          !!          !!          !!          !!          !!
=1472 ;          ! FILL !!HOLD REG!! NEXT/, !! END/ !! 0 !! 1 !! 2 !! 3 !!
=1473 ;          !!          !!          !!          !!          !!          !!
=1474 ;          -----
=1475 ;
=1476 $LJECT

```

LOC	OBJ	LINE	SOURCE STATEMENT
		=1477 ;	
		=1478 ;	THE FOLLOWING EQUATES DETERMINES HOW THE PARSER INTERPRETS
		=1479 ;	VALUES RETURNED BY THE KEYBOARD SCANNING INPUT ROUTINE
		=1480 ;	WHEN THE VARIOUS KEYS OF THE KEYBOARD ARE PRESSED.
		=1481 ;	
		=1482 ;	
		=1483 ;KEY0 EQU 00H	VALUE RETURNED FOR EACH KEY OF KEYBOARD MATRIX
		=1484 ;KEY1 EQU 01H	BY KEYBOARD SCANNING SUBROUTINE "KBDIN".
		=1485 ;KEY2 EQU 02H	
		=1486 ;KEY3 EQU 03H	+-----+-----+-----+-----+
		=1487 ;KEY4 EQU 04H	! 1C ! 1D ! 1E ! 1F ! ! 0C ! 0D ! 0E ! 0F !
		=1488 ;KEY5 EQU 05H	+-----+-----+-----+-----+
		=1489 ;KEY6 EQU 06H	! 18 ! 19 ! 1A ! 1B ! ! 08 ! 09 ! 0A ! 0B !
		=1490 ;KEY7 EQU 07H	+-----+-----+-----+-----+
		=1491 ;KEY8 EQU 08H	! 14 ! 15 ! 16 ! 17 ! ! 04 ! 05 ! 06 ! 07 !
		=1492 ;KEY9 EQU 09H	+-----+-----+-----+-----+
		=1493 ;KEYA EQU 0AH	! 18 ! 11 ! 12 ! 13 ! ! 00 ! 01 ! 02 ! 03 !
		=1494 ;KEYB EQU 0BH	+-----+-----+-----+-----+
		=1495 ;KEYC EQU 0CH	
		=1496 ;KEYD EQU 0DH	
		=1497 ;KEYE EQU 0EH	
		=1498 ;KEYF EQU 0FH	
0010		=1499 KEYFIL EQU 10H	;(FILL COMMAND)
0012		=1500 KEYNXT EQU 12H	;(NEXT/.)
0013		=1501 KEYEND EQU 13H	;(END/.)
0014		=1502 KEYREL EQU 14H	;(DOWNLOAD COMMAND)
0015		=1503 KEYPAT EQU 15H	;(AUTOGRENK MODIFIER)
0016		=1504 KEYDM EQU 16H	;(DATA MEMORY MODIFIER)
0017		=1505 KEYCLR EQU 17H	;(CLEAR/PREVIOUS)
0018		=1506 KEYREC EQU 18H	;(UPLOAD COMMAND)
0019		=1507 KEYTRA EQU 19H	;(AUTOSTEP MODIFIER)
001A		=1508 KEVPM EQU 1AH	;(PROGRAM MEMORY MODIFIER)
001B		=1509 KEVREG EQU 1BH	;(REGISTER MEMORY MODIFIER)
001C		=1510 KEYLST EQU 1CH	;(FORMATTED DATA OUTPUT COMMAND)
001D		=1511 KGORES EQU 1DH	;(GO FROM RESET STATE COMMAND)
001E		=1512 KEYGO EQU 1EH	;(GO COMMAND)
001F		=1513 KEYMOD EQU 1FH	;(EXAMINE/MODIFY COMMAND)
000E		=1514 KSETB EQU 06H	;(SET BREAKPOINT COMMAND)
000C		=1515 KCLRB EQU 0CH	;(CLEAR BREAKPOINT COMMAND)
		=1516 ;	
		=1517 ;	
0019		=1518 PBRK EQU 19H	;(PROGRAM BREAKPOINT MEMORY MODIFIER)
0015		=1519 DBRK EQU 15H	;(DATA BREAKPOINT MEMORY MODIFIER)
0011		=1520 RINT EQU 11H	;(HARDWARE REGISTER MEMORY MODIFIER)
001B		=1521 NOBRK EQU 1BH	;(WITHOUT BREAKPOINTS MODIFIER)
0016		=1522 WBRK EQU 16H	;(WITH BREAKPOINTS ENABLED MODIFIER)
001A		=1523 SING EQU 1AH	;(SINGLE STEP MODIFIER)
		=1524 ;	
		=1525 #EJECT	

LOC	OBJ	LINE	SOURCE STATEMENT
		=1526	CODEBLK 160
0029		=1531+	ORG 41
		=1535 ;	MAIN OUTPUT_MESSAGE(COMMAND_PROMPT)
		=1536 ;	CALL INPUT_BYTE(KEY)
		=1537 ;	MAIN2 IF THE KEY=LND GO TO MAIN
		=1538 ;	
0029	B701	=1539	MAIN: MOV XPCODE,#1
002B	74D1	=1540	CALL XPTEST
002D	2301	=1541	MOV A,#1
002F	3400	=1542	CALL OUTUTL
0031	14EC	=1543	CALL INPKEY
0033	F8	=1544	MAIN2: MOV A,KEY
0034	D313	=1545	XRL A,#KEYEND
0036	C629	=1546	JZ MAIN
		=1547 ;	
		=1548 ;	FINDOP FIND OUT IF THE KEY PRESSED IS A LEGITIMATE COMMAND INITIATOR:
		=1549 ;	ITMP:=CTAB
		=1550 ;	BCODE:=TYPE:=0
		=1551 ;	WHILE CTAB(ITMP)<0 /CTAB EXHAUSTED/
		=1552 ;	IF CTAB(ITMP)=KEY GOTO MAINA /COMMAND ENTRY FOUND IN CTAB/
		=1553 ;	ELSE ITMP:=ITMP+COMMAND_ENTRY_SIZE
		=1554 ;	BCODE:=BCODE+1
		=1555 ;	ENDWHILE
		=1556 ;	GOTO ERROR
0038	BC23	=1557	MOV ITMP,#CTAB
		=1558	MNOV BCODE,ZERO
003A	D936	=1569+	MOV R1,#BCODE
003C	B100	=1570+	MOV @R1,#ZERO
		=1574	MNOV TYPE,ZERO
003E	B937	=1585+	MOV R1,#TYPE
0040	B100	=1586+	MOV @R1,#ZERO
0042	FC	=1590	FINDOP: MOV A,ITMP
0043	E3	=1591	MOV#3 A,@A
0044	B2BC	=1592	J65 MERROR
0046	DB	=1593	XRL A,KEY
0047	C652	=1594	JZ MAINA
0049	FC	=1595	MOV A,ITMP
004A	0303	=1596	ADD A,#COMSIZ
004C	AC	=1597	MOV ITMP,A
004D	B936	=1598	MOV R1,#BCODE
004F	11	=1599	INC @R1
0050	0442	=1600	JMP FINDOP
		=1601 ;	
		=1602 ;	OUTPUT_MESSAGE(STRCOM(BCODE)) /*PROMPT FOR THE CURRENT COMMAND*/
		=1603 ;	I:=I+1
		=1604 ;	OPTION:=MEM(I)
		=1605 ;	I:=I+1
		=1606 ;	NO_OF_PARAMETERS:=MEM(I)
		=1607 ;	I:=3
		=1608 ;	
		=1609	MAINA: MNOV A,BCDIL
0052	B936	=1610+	MOV R1,#BCODE
0054	F1	=1619+	MOV A,@R1
0055	031D	=1623	ADD A,#STRCOM
0057	3402	=1624	CALL OUTCLR

LOC	OBJ	LINE	SOURCE STATEMENT
0059	1C	=1625	INC ITMP
005A	FC	=1626	MOV A, ITMP
005B	E3	=1627	MOVFP3 A, @A ; GET OPTION POINTER
		=1628	MMOV OPTION, A
005C	B939	=1641+	MOV R1, #OPTION
005E	A1	=1642+	MOV @R1, A
005F	1C	=1646	INC ITMP
0060	FC	=1647	MOV A, ITMP
0061	E3	=1648	MOVFP3 A, @A ; GET NO OF PARAMETERS
		=1649	MMOV NUMCON, A
0062	B938	=1662+	MOV R1, #NUMCON
0064	A1	=1663+	MOV @R1, A
		=1667 ;	
		=1668 ;	PARAMETER_BUFFER(0=>5) = 0
		=1669 ;	
0065	B90C	=1670	MOV R1, #6 ; EACH PARAM IS 2 BYTES
0067	B830	=1671	MOV R0, #SMALO ; START OF PARAM BUFFERS
0069	B000	=1672 MAINB:	MOV @R0, #00H
006B	18	=1673	INC R0
006C	E969	=1674	DJNZ R1, MAINB
006E	14EC	=1675	CALL INPKEY
		=1676 ;	
		=1677 ;	WHILE KEY<MEM(OPTION+TYPE)[6-8] DO
		=1678 ;	IF MEM(OPTION+TYPE)[7]=1 GOTO MAIND1
		=1679 ;	TYPE = TYPE+1
		=1680 ;	ENDWHILE
		=1681 ;	
		=1682	MMOV ITMP, OPTION
0070	B939	=1690+	MOV R1, #OPTION
0072	F1	=1699+	MOV A, @R1
0073	0C	=1712+	MOV ITMP, A
0074	1C	=1715	INC ITMP
		=1716 MAINC1:	MMOV A, ITMP
0075	FC	=1732+	MOV A, ITMP
0076	E3	=1736	MOVFP3 A, @A
0077	97	=1737	CLR C
0078	F7	=1738	RLC A
0079	77	=1739	RR A ; STRIP BIT SEVEN INTO CARRY
007A	0E	=1740	XRL A, KEY
007B	C693	=1741	JZ MAIND
007D	F687	=1742	JC MAIND1
		=1743	MINC TYPE
007F	B937	=1748+	MOV R1, #TYPE
0081	F1	=1749+	MOV A, @R1
0082	17	=1753+	INC A
0083	A1	=1758+	MOV @R1, A
0084	1C	=1761	INC ITMP
0085	0475	=1762	JMP MAINC1
		=1763 ;	
		=1764 ;	MODIFIER NOT FOUND SO RESET TYPE INDEX TO DEFAULT CASE (ZERO).
		=1765 ;	
		=1766 MAIND1:	MMOV TYPE, ZERO
0087	B937	=1777+	MOV R1, #TYPE
0089	B100	=1778+	MOV @R1, #ZERO
		=1782	MMOV A, OPTION

LOC	OBJ	LINE	SOURCE STATEMENT
008B	B939	=1791+	MOV R1, #OPTION
008D	F1	=1792+	MOV A, @R1
008E	E3	=1796	MOVFP3 A, @A
008F	3404	=1797	CALL OUTMSG
0091	049E	=1798	JMP MAINB0
		=1799 ;	
		=1800 ;	CALL OUTPUT_MESSAGE(MODIFIER)
		=1801 MAIND:	MMOV A, OPTION
0093	B939	=1810+	MOV R1, #OPTION
0095	F1	=1811+	MOV A, @R1
0096	E3	=1815	MOVFP3 A, @A
		=1816	MADD A, TYPE
0097	B937	=1822+	MOV R1, #TYPE
0099	G1	=1823+	ADD A, @R1
009A	3404	=1827	CALL OUTMSG
009C	14EC	=1828	CALL INFKEY
		=1829 ;	
009E	DC00	=1830 MAINB0:	MOV ITMP, #0
00A0	2330	=1831 MAINB1:	MOV A, #SMINLO
00A2	6C	=1832	ADD A, ITMP
00A3	6C	=1833	ADD A, ITMP
00A4	A8	=1834	MOV R0, A
00A5	14C0	=1835	CALL INFADR
00A7	F6B1	=1836	JC CMDINT
00A9	1C	=1837	INC ITMP
00AA	B938	=1838	MOV K1, #NUMCON
00AC	F1	=1839	MOV A, @R1
00AD	07	=1840	DEC A
00AE	A1	=1841	MOV @R1, A
00AF	C6BA	=1842	JZ CMDINT
00B1	FB	=1843	MOV A, KEY
00B2	D313	=1844	XRL A, #KEYEND
00B4	C6BA	=1845	JZ CMDINT
00B6	14EC	=1846	CALL INFKEY
00B8	04A0	=1847	JMP MAINB1
		=1848 ;	
		=1849 ;	CMDINT ENTER THE COMMAND PROCESSOR WITH:
		=1850 ;	BASE_CODE=THE MAIN COMMAND TYPE
		=1851 ;	TYPE=SUBCOMMAND TYPE
		=1852 ;	PARAMETER(1)=FIRST ADDRESS
		=1853 ;	PARAMETER(2)=SECOND ADDRESS
		=1854 ;	PARAMETER(3)=DATA
00BA	4400	=1855	CMDINT: JMP IMPLM
		=1856 ;	
		=1857 ;	MERROR ERROR ENCOUNTERED IN MAIN PARSING ROUTINE.
00BC	B801	=1858	MERROR: MOV LDATA, #1
00BE	249A	=1859	JMP PERROR
		=1860	SIZECHK
0097		=1863+	SIZE SET 151
		=1864+;	
		=1865+;	*****
		=1874	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=1875	DATABLK 50
0323		=1880+	ORG 003
		=1884 ;	
		=1885 ;	*****
		=1886 ;	
		=1887 ;	TABLES FOR PARSER
		=1888 ;	
		=1889 ;	*****
		=1890 ;	
		=1891 ;	THE CTAB TABLE CONTAINS <COMSIZ> ENTRIES FOR EACH COMMAND. THE MEANING
		=1892 ;	OF THE ENTRIES IS AS FOLLOWS:
		=1893 ;	
		=1894 ;	ENTRY 0 COMMAND KEY TO INITIATE
		=1895 ;	ENTRY 1. POINTER TO THE LIST OF OPTIONS APPLICABLE TO THIS COMMAND
		=1896 ;	ENTRY 2. NUMBER OF NUMERIC PARAMETERS REQUIRED BY THE COMMAND
		=1897 ;	
0023		=1898 CTAB	EQU \$ AND OFFH
0003		=1899 COMSIZ	EQU 3
		=1900 ;	
0323 1F		=1901	DB KEYMOD, LOW OPTAB1, 1 ; EXAM
0324 3F		=	
0325 01		=	
0326 1E		=1902	DB KEYGO, LOW OPTAB3, 1 ; GO
0327 49		=	
0328 01		=	
0329 10		=1903	DB KEYFIL, LOW OPTAB1, 3 ; FILL
032A 3F		=	
032B 03		=	
032C 1C		=1904	DB KEVLST, LOW OPTAB1, 2 ; DUMP
032D 3F		=	
032E 02		=	
032F 18		=1905	DB KEYREC, LOW OPTAB1, 2 ; RECORD
0330 3F		=	
0331 02		=	
0332 14		=1906	DB KEYREL, LOW OPTAB1, 0 ; RELOAD
0333 3F		=	
0334 00		=	
0335 00		=1907	DB KSE1B, LOW OPTAB2, 1 ; SETBRK
0336 46		=	
0337 01		=	
0338 0C		=1908	DB KCLR8, LOW OPTAB2, 1 ; CLRBRK
0339 46		=	
033A 01		=	
033B 1D		=1909	DB KGORES, LOW OPTAB3, 0 ; GO FROM RESET STATE
033C 49		=	
033D 00		=	
033E FF		=1910	DB OFFH ; ESCOP
		=1911 ;	
		=1912	#EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=1913 ;	
		=1914 ;	THE OPTION TABLE GIVES THE VARIOUS OPTIONS ALLOWED FOR EACH
		=1915 ;	BASIC COMMAND, AS FOLLOWS:
		=1916 ;	
		=1917 ;	ENTRY 0. START OF TABLE OF MODIFIER RESPONSES.
		=1918 ;	ENTRY 1+. ALLOWED MODIFIER KEYSTROKES CORRESPONDING TO OPTIONS 0-5.
		=1919 ;	NOTE THAT THE LAST BYTE IN EACH OPTION GROUP HAS BIT
		=1920 ;	SEVEN SET TO INDICATE THE END.
		=1921 ;	
033F	2C	=1922 OPTAB1. DB	STRMEM
0340	1A	=1923 DB	KEYPM,KEYDM,KEYREG,RINT
0341	16	=	
0342	1B	=	
0343	11	=	
0344	19	=1924 DB	PBRK,DERK OR 00H
0345	95	=	
0346	26	=1925 OPTAB2. DB	STRMEM
0347	1A	=1926 DB	KEYPM,KEYDM OR 80H
0348	96	=	
0349	2C	=1927 OPTAB3. DB	STRGOC
034A	1B	=1928 DB	NOBRK,WRBK,SING
034B	16	=	
034C	1A	=	
034D	15	=1929 DB	KEYPAT,KEYTRA OR 00H
034E	99	=	
		=1930	SIZECHK
002C		=1933+ SIZE SET	44
		=1934+;	
		=1935+; *****	
		=1944 \$EJECT	

LUC	OBJ	LINE	SOURCE STATEMENT
		=1945	CODEBLK 130
0100		=1955+	ORG 256
		=1959 ;	OUTUTL OUTPUT ONE OF FOUR UTILITY DISPLAY PROMPTS (LEFT JUSTIFIED)
		=1960 ;	ACCORDING TO ACC CONTENTS (0-3).
		=1961 ;	OUTCLR CLEAR DISPLAY AND OUTPUT CHARACTER STRING STARTING
		=1962 ;	AT THE ADDRESS POINTED TO BY BYTE AT ADDRESS IN ACCUMULATOR.
		=1963 ;	OUTMSG SUBROUTINE TO COPY A STRING OF BIT PATTERNS FROM ROM TO THE
		=1964 ;	DISPLAY REGISTERS.
		=1965 ;	STRING SELECTED IS DETERMINED BY ACC WHEN CALLED.
		=1966 ;	ON ENTERING OUTMSG, ACC CONTENTS ARE USED TO ADDRESS A BYTE IN A
		=1967 ;	LOOKUP TABLE ON THE CURRENT PAGE WHICH CONTAINS THE ADDRESS OF
		=1968 ;	A STRING OF SEGMENT PATTERN DATA BYTES TO BE PRINTED ON THE
		=1969 ;	DISPLAY.
		=1970 ;	THE END OF THE STRING IS INDICATED WHEN BIT7 =1
		=1971 ;	CALLS SUBROUTINE 'WDISP'
		=1972 ;	TO ACTUALLY EFFECT WRITING INTO THE DISPLAY REGISTERS.
0100	0319	=1973	OUTUTL: ADD @, #STRUTL
0102	04F1	=1974	OUTCLR: CALL CLEAR
0104	03	=1975	OUTMSG: MOVP @, @A
		=1976	MMOV STRTMP, A
0105	0940	=1989+	MOV R1, #STRTMP
0107	01	=1990+	MOV @R1, A
		=1994	PRNT2: MMOV @, STRTMP ; LOAD NEXT CHARACTER LOCATION
0108	0940	=2003+	MOV R1, #STRTMP
010A	01	=2004+	MOV @R1
010B	03	=2000	MOVP @, @A ; LOAD BIT PATTERN INDIRECT
010C	0217	=2009	JB7 PRNT1
010E	0408	=2010	CALL WDISP ; OUTPUT TO NEXT CHARACTER POSITION
		=2011	MINC STRTMP ; INDEX POINTER
0110	0940	=2016+	MOV R1, #STRTMP
0112	01	=2017+	MOV @R1
0113	17	=2021+	INC @
0114	01	=2026+	MOV @R1, A
0115	2408	=2029	JMP PRNT2
0117	0408	=2030	PRNT1: JMP WDISP ; DONE
		=2031 ;	
0019		=2032	STRUTL EQU LOW \$
0119	31	=2033	DB LOW(DERROR) ; UTILITY MESSAGE 0 ADDRESS
011A	37	=2034	DB LOW(DSGNON) ; UTILITY MESSAGE 1 ADDRESS
011B	3E	=2035	DB LOW(DRUN) ; UTILITY MESSAGE 2 ADDRESS
011C	44	=2036	DB LOW(DBPNT) ; UTILITY MESSAGE 3 ADDRESS
001D		=2037	STRCOM EQU LOW \$
011D	46	=2038	DB LOW(DMOD) ; BASIC COMMAND 0 RESPONSE ADDRESS
011E	49	=2039	DB LOW(DGO) ; BASIC COMMAND 1 RESPONSE ADDRESS
011F	4B	=2040	DB LOW(DFILL) ; BASIC COMMAND 2 RESPONSE ADDRESS
0120	4E	=2041	DB LOW(DLST) ; BASIC COMMAND 3 RESPONSE ADDRESS
0121	51	=2042	DB LOW(DREC) ; BASIC COMMAND 4 RESPONSE ADDRESS
0122	54	=2043	DB LOW(DREL) ; BASIC COMMAND 5 RESPONSE ADDRESS
0123	57	=2044	DB LOW(DSB) ; BASIC COMMAND 6 RESPONSE ADDRESS
0124	5A	=2045	DB LOW(DCB) ; BASIC COMMAND 7 RESPONSE ADDRESS
0125	5D	=2046	DB LOW(DGR) ; BASIC COMMAND 8 RESPONSE ADDRESS
0026		=2047	STRMEM EQU LOW \$
0126	5F	=2048	DB LOW(DPRMEM) ; DATA TYPE MODIFIER 0 RESPONSE ADDRESS
0127	61	=2049	DB LOW(DDPRMEM) ; DATA TYPE MODIFIER 1 RESPONSE ADDRESS
0128	63	=2050	DB LOW(DDRM) ; DATA TYPE MODIFIER 2 RESPONSE ADDRESS

LOC	OBJ	LINE	SOURCE STATEMENT
0129	69	=2051	DB LOW(DINTRG) ; DATA TYPE MODIFIER 3 RESPONSE ADDRESS
012A	65	=2052	DB LOW(DPRBRK) ; DATA TYPE MODIFIER 4 RESPONSE ADDRESS
012B	67	=2053	DB LOW(DDABRK) ; DATA TYPE MODIFIER 5 RESPONSE ADDRESS
002C		=2054	STRGOC EQU LOW \$
012C	68	=2055	DB LOW(DNDBRK) ; EXECUTION MODE MODIFIER 0
012D	60	=2056	DB LOW(DWBRK) ; EXECUTION MODE MODIFIER 1
012E	6F	=2057	DB LOW(DSS) ; EXECUTION MODE MODIFIER 2
012F	72	=2058	DB LOW(DPA) ; EXECUTION MODE MODIFIER 3
0130	75	=2059	DB LOW(DTR) ; EXECUTION MODE MODIFIER 4
		=2060 ;	
		=2061 ;	UTILITY OUTPUT MESSAGES
		=2062 ;	
		=2063	ERROR:
0131	79	=2064	DB 01111001B ; "E"
0132	50	=2065	DB 01010000B ; "R"
0133	50	=2066	DB 01010000B ; "R"
0134	5C	=2067	DB 01011100B ; "0"
0135	50	=2068	DB 01010000B ; "R"
0136	C0	=2069	DB 11000000B ; "-."
		=2070	DSGNON:
0137	00	=2071	DB 00000000B ; " "
0138	76	=2072	DB 01110110B ; "H"
0139	6D	=2073	DB 01101101B ; "S"
013A	79	=2074	DB 01111001B ; "E"
013B	40	=2075	DB 01000000B ; "-"
013C	66	=2076	DB 01100110B ; "4"
013D	E7	=2077	DB 11100111B ; "9."(TM)
		=2078	DRUN:
013E	00	=2079	DB 00000000B ; " "
013F	40	=2080	DB 01000000B ; "-"
0140	50	=2081	DB 01010000B ; "R"
0141	1C	=2082	DB 00011100B ; "U"
0142	54	=2083	DB 01010100B ; "N"
0143	C0	=2084	DB 11000000B ; "-."
		=2085	DBPNT:
0144	73	=2086	DB 01110011B ; "P"
0145	B9	=2087	DB 10111001B ; "C."
		=2088	\$EJECT

LOC	OCJ	LINE	SOURCE STATEMENT
		=2089 ;	
		=2090 ;	PRIMARY COMMAND RESPONSE STRING PATTERNS
		=2091 ;	
		=2092 DMOD:	
0146	79	=2093	DB 01111001B, 00111001B, 11110100B ; "ECH. "
0147	39	=	
0148	F4	=	
		=2094 DGO:	
0149	3D	=2095	DB 00111101B, 11011100B ; "GO. "
014A	DC	=	
		=2096 DFILL:	
014B	71	=2097	DB 01110001B, 00110000B, 10111000B ; "FIL. "
014C	30	=	
014D	B8	=	
		=2098 DLST:	
014E	38	=2099	DB 00111000B, 01101101B, 11111000B ; "LST. "
014F	6D	=	
0150	F8	=	
		=2100 DREC:	
0151	3E	=2101	DB 00111110B, 01110011B, 10111000B ; "UPL. "
0152	73	=	
0153	B8	=	
		=2102 DREL:	
0154	5E	=2103	DB 01011110B, 01010100B, 10111000B ; "DNL. "
0155	54	=	
0156	B8	=	
		=2104 DSB:	
0157	6D	=2105	DB 01101101B, 01111000B, 11111100B ; "STB. "
0158	78	=	
0159	FC	=	
		=2106 DCD:	
015A	39	=2107	DB 00111001B, 00111000B, 11111100B ; "CLB. "
015B	38	=	
015C	FC	=	
		=2108 DGR:	
015D	3D	=2109	DB 00111101B, 11010000B ; "GR. "
015E	D8	=	
		=2110 #EJECT	

LOC	OBJ	LINE	SOURCE STATEMENT
		=2111 ;	
		=2112 ;	MEMORY SPACE MODIFIER OPTION RESPONSE STRINGS
		=2113 ;	
		=2114 DFRMEM:	
015F	73	=2115	DB 01110011B, 11010000B ; "PR "
0160	D0	=	
		=2116 DDAMEM:	
0161	5E	=2117	DB 01011110B, 11110111B ; "DN "
0162	F7	=	
		=2118 DRM:	
0163	50	=2119	DB 01010000B, 10111101B ; "RG "
0164	BD	=	
		=2120 DFRBKK:	
0165	73	=2121	DB 01110011B, 11111100B ; "PB "
0166	FC	=	
		=2122 DDABRK:	
0167	5E	=2123	DB 01011110B, 11111100B ; "DB "
0168	FC	=	
		=2124 DINTRG:	
0169	76	=2125	DB 01110110B, 11010000B ; "HR "
016A	D0	=	
		=2126 ;	
		=2127 ;	RESPONSE MESSAGES FOR GO CONDITION MODIFIERS
		=2128 ;	
		=2129 DWDARK:	
016B	54	=2130	DB 01010100B, 11111100B ; "ND "
016C	FC	=	
		=2131 DWDARK:	
016D	7C	=2132	DB 01111100B, 11010000B ; "BR "
016E	D0	=	
		=2133 DSS:	
016F	6D	=2134	DB 01101101B, 01101101B, 11111000B ; "SST "
0170	6D	=	
0171	F8	=	
		=2135 DPA:	
0172	77	=2136	DB 01110111B, 01111100B, 11010000B ; "ABR "
0173	7C	=	
0174	D0	=	
		=2137 DTR:	
0175	77	=2138	DB 01110111B, 01101101B, 11111000B ; "AST "
0176	6D	=	
0177	F8	=	
		=2139 ;	
		=2140	SIZECHK
0078		=2143+	SIZE SET 120
		=2144+	
		=2145+	*****
		=2154	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=2155	CODEBLK 45
00C0		=2160+	ORG 192
		=2164 ;	INPADR INPUT DATA INTO TWO-BYTE PARAMETER BUFFER INDICATED BY R0.
		=2165 ;	RECEIVE NUMERIC KEYS FROM KEYBOARD UNTIL ',' OR '.'.
		=2166 ;	SHIFT INTO ADDRESS BUFFER;
		=2167 ;	RE-WRITE DISPLAY.
		=2168 ;	IF NUMBER OF CONSTANTS NEEDED IS ZERO, NO NEW PARAMETERS ARE ALLOWED.
		=2169 ;	
00C0	97	=2170	INPADR: CLR C
00C1	R7	=2171	CPL C
		=2172	MNOV A, NUMCON
00C2	B938	=2181+	MOV R1, #NUMCON
00C4	F1	=2182+	MOV A, @R1
00C5	C6D7	=2186	JZ ELSIF1
00C7	FB	=2187	INPAD1: MOV A, KEY
00C8	92D7	=2188	JBA ELSIF1
00CA	20	=2189	XCH A, @R0
00CB	47	=2190	SWAP A
00CC	20	=2191	XCH A, @R0
00CD	30	=2192	XCHD A, @R0
00CE	18	=2193	INC R0
00CF	30	=2194	XCHD A, @R0
00D0	3478	=2195	CALL UPDADR
00D2	14EC	=2196	CALL INPKEY
00D4	97	=2197	CLR C
00D5	04C7	=2198	JMP INPAD1
		=2199 ;	
		=2200 ;	ELSIF1 IF KEY=', ' OR '.' THEN RETURN.
		=2201 ;	
00D7	FB	=2202	ELSIF1: MOV A, KEY
00D8	D312	=2203	XRL A, #KEYNXT
00DA	C6E5	=2204	JZ ELSIF2
00DC	FB	=2205	MOV A, KEY
00DD	D313	=2206	XRL A, #KEYEND
00DF	C6E5	=2207	JZ ELSIF2
		=2208 ;	
		=2209 ;	ELSE GOTO PERROR.
		=2210 ;	
00E1	B802	=2211	MOV LDATA, #2
00E3	249A	=2212	JMP PERROR
00E5	D846	=2213	ELSIF2: MOV R0, #SEGMAP
00E7	B903	=2214	MOV R1, #3
00E9	B4F5	=2215	CALL DELBLNK
00EB	83	=2216	RET
		=2217	SIZECHK
002C		=2220+	SIZE SET 44
		=2221+;	
		=2222+;	*****
		=2231	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=2232	CODEBLK 35
0178		=2242+	ORG 376
		=2246 ;	UPDADR UPDATE ADDRESS FIELD
		=2247 ;	(LAST THREE CHARACTERS OF DISPLAY) WITH ADDRESS BUFFER
		=2248 UPDADR:	MOV NEXTPL, PLUS3
0178	D93A	=2259+	MOV R1, #NEXTPL
017A	D103	=2260+	MOV @R1, #PLUS3
		=2264 ;	WRITE ADDR INTO NEXT THREE BUFFER LOCATIONS.
017C	F0	=2265 UPDADR1:	MOV A, @R0
017D	C0	=2266	DEC R0
017E	530F	=2267	ANL A, #0FH
0180	960E	=2268	JNZ DSPHI
0182	D4D8	=2269	CALL WDISP
0184	F0	=2270	MOV A, @R0
0185	47	=2271	SWAP A
0186	530F	=2272	ANL A, #0FH
0188	9692	=2273	JNZ DSPM1
018A	D4D8	=2274	CALL WDISP
018C	2494	=2275	JMP DSPL0
018E	D4D3	=2276 DSPHI:	CALL DSPRCC
0190	F0	=2277 DSPMID:	MOV A, @R0
0191	47	=2278	SWAP A
0192	D4D3	=2279 DSPM1:	CALL DSPRCC
0194	F0	=2280 DSPL0:	MOV A, @R0
0195	D4D3	=2281	CALL DSPRCC
0197	83	=2282	RET
		=2283	SIZECHK
0020		=2286+	SIZE SET 32
		=2287+;	
		=2288+;	*****
		=2297	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=2298	CODEBLK 35
0198		=2300+	ORG 400
		=2312 ;	PERROR: REPEAT
		=2313 ;	OUTPUT_MESSAGE(PERROR_PROMPT)
		=2314 ,	OUTPUT(LDATA)
		=2315 ;	CALL INPUT_BYTE(KEY)
		=2316 ;	UNTIL KEY='CLEAR/PREVIOUS'
0198	0A04	=2317	PERROR: MOV LDATA, #4
019A	BF02	=2318	PERROR: MOV XPCODE, #2
019C	74D1	=2319	CALL XPTST
019E	27	=2320	CLR A
019F	D7	=2321	MOV PSW, A
01A0	FB	=2322	MOV A, KEY
01A1	D317	=2323	XRL A, #KEYCLR
01A3	C6D6	=2324	JZ ERROR2
01A5	27	=2325	CLR A
01A6	3400	=2326	CALL OUTUTL
01A8	FA	=2327	MOV A, LDATA
01A9	D4D3	=2328	CALL DSPACC
		=2329	MMOV KBDBUF, NEG1
01AB	B93B	=2340+	MOV R1, #KDBUF
01AD	B11F	=2341+	MOV @R1, #NEG1
01AF	14EC	=2345	CALL JNPKEY
01B1	FB	=2346	MOV A, KEY
01B2	D313	=2347	XRL A, #KEYEND
01B4	9698	=2348	JNZ RERROR
01D6	0429	=2349	ERROR2: JMP MAIN
		=2350	SIZELINK
0020		=2353+	SIZE SET 32
		=2354+;	
		=2355+;	*****
		=2364 ;	
		=2365	CODEBLK 80
0200		=2380+	ORG 512
		=2384 ;	IMPLEM IMPLEMENT COMMAND
0200	2306	=2385	IMPLEM: MOV A, #LOW(JMPTBL)
		=2386	MADD A, BCODE
0202	B936	=2392+	MOV R1, #BCODE
0204	61	=2393+	ADD A, @R1
0205	B3	=2397	JMPP @A
		=2398 ;	
		=2399	JMPTBL:
0206	0F	=2400	DB LOW(JTOMOD)
0207	20	=2401	DB LOW(JTOGO)
0208	22	=2402	DB LOW(JTDFIL)
0209	1A	=2403	DB LOW(JTOLST)
020A	11	=2404	DB LOW(JTOREC)
020B	16	=2405	DB LOW(JTOREL)
020C	2C	=2406	DB LOW(COMSER)
020D	28	=2407	DB LOW(COMCBR)
020E	26	=2408	DB LOW(JGORES)
		=2409 ;	
020F	444F	=2410	JTOMOD: JMP EXAMIN
		=2411 ;	
0211	85	=2412	JTOREC: CLR F0 ; F0=0 ==> HEX FORMAT DATA DUMP

LOC	OBJ	LINE	SOURCE STATEMENT
0212	0472	=2413	CALL HFILED
0214	0429	=2414	JMP MAIN
		=2415 ;	
0216	5497	=2416	JTOREL CALL HRECCIN
0218	0429	=2417	JMP MAIN
		=2418 ;	
021A	05	=2419	JTOLST: CLR F0
021B	95	=2420	CPL F0
021C	0472	=2421	CALL HFILED
021E	0429	=2422	JMP MAIN
		=2423 ;	
0220	0400	=2424	JTOGO: JMP EPRUN
		=2425 ;	
0222	54E5	=2426	JTOFIL: CALL COMFIL
0224	0429	=2427	JMP MAIN
		=2428 ;	
0226	0461	=2429	JGORES: JMP COMGOR
		=2430 ;	
		=2431 ;	CONCER COMMAND TO CLEAR BREAKPOINTS
0228	0A00	=2432	COMCDB: MOV LDATA, #0
022A	442E	=2433	JMP BRKFIL
		=2434 ;	
		=2435 ;	COMSBR COMMAND TO SET BREAKPOINTS
022C	0A01	=2436	COMSDB: MOV LDATA, #1
022E	2304	=2437	BRKFIL: MOV A, #4
		=2438	MADD TYPE, A
0230	0937	=2448+	MOV R1, #TYPE
0232	61	=2449+	ADD A, @R1
0233	A1	=2455+	MOV @R1, A
0234	F400	=2459	BRKNXT: CALL LSTORE
0236	FB	=2460	MOV A, KEY
0237	D313	=2461	XRL A, #KEYEND
0239	C64D	=2462	JZ BRKEND
023B	14EC	=2463	CALL INPKEY
		=2464	MMOV NUMCON, PLUS1
023D	0930	=2475+	MOV R1, #NUMCON
023F	D101	=2476+	MOV @R1, #PLUS1
0241	0830	=2480	MOV R0, #SMALO
0243	0000	=2481	MOV @R0, #0
		=2482	MMOV SMAH1, ZERO
0245	0931	=2493+	MOV R1, #SMAH1
0247	B100	=2494+	MOV @R1, #ZERO
0249	14C0	=2498	CALL INPADR
024B	E634	=2499	JNC BRKNXT
024D	0429	=2500	BRKEND: JMP MAIN
		=2501	SIZECHK
004F		=2504+	SIZE SET 79
		=2505+;	
		=2506+;	*****
		=2515	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=2516	CODEBLK 75
024F		=2531+	ORG 591
		=2535 ;	EXAMIN EXAMINE/MODIFY MEMORY COMMAND.
		=2536 ;	DISPLAYS MEMORY ADDRESS SPACE OPTION, ADDRESS VALUE, AND CURRENT DATA.
		=2537 ;	READS KEYBOARD AND INTERPRETS RESPONSE.
		=2538 ;	
		=2539 ;	OUTPUT_MESSAGE(<MEMORY_SPACE_OPTION><SMR>'='<DATA_BYTE>)
024F 85		=2540 EXAMIN:	CLR F0
		=2541 EXAM0:	MMOV A, TYPE
0250 0937		=2550+	MOV R1, #TYPE
0252 F1		=2551+	MOV R1, @R1
0253 0326		=2555	ADD R1, #STRMEM ; OFFSET FOR FIRST MEMORY TYPE STRING
0255 3402		=2556	CALL OUTCLR
0257 0831		=2557	MOV R0, #SMAL0+1
0259 347C		=2558	CALL UPDAD1
025B 2348		=2559	MOV A, #01001000B ; '='
025D 0408		=2560	CALL MDISP
025F 14FC		=2561	CALL LFETCH
0261 FA		=2562	MOV A, LDATA
0262 47		=2563	SWAP A
0263 D4D3		=2564	CALL DSPACC
0265 FA		=2565	MOV A, LDATA
0266 D4D3		=2566	CALL DSPACC
		=2567 ;	
		=2568 ;	
		=2569 ;	INPUT_KEY(KEY)
		=2570 ;	IF (KEY IS NOT NUMERIC)
		=2571 ;	IF (KEY=KEYEND) GO TO PARSER
		=2572 ;	ELSEIF (KEY=KEYNEXT)
		=2573 ;	INCREMENT <SMR>
		=2574 ;	GOTO EXAMIN
		=2575 ;	ELSEIF (KEY=KEYPREVIOUS)
		=2576 ;	DECREMENT <SMR>
		=2577 ;	GOTO EXAMIN
		=2578 ;	ELSE GOTO PERROR
		=2579 ;	
0268 14EC		=2580	CALL INPKY
		=2581	MMOV A, KEY
026A FB		=2597+	MOV R1, KEY
026B 927B		=2601	JB4 EXAM1
		=2602 ;	
		=2603 ;	APPEND DATA WITH <LOWNIB-><KLY>
		=2604 ;	CALL LSTORE
		=2605 ;	GOTO EXAMIN
		=2606 ;	
026D FA		=2607	MOV A, LDATA
026E 47		=2608	SWAP A
026F 53F0		=2609	ANL A, #0F0H
0271 0675		=2610	JF0 EXAM5
0273 27		=2611	CLR A
0274 95		=2612	CPL F0
0275 6B		=2613 EXAM5:	ADD A, KEY
0276 AA		=2614	MOV LDATA, A
0277 F400		=2615	CALL LSTORE
0279 4450		=2616	JMP EXAM0

LOC	OBJ	LINE	SOURCE STATEMENT
		=2617 ;	
027B	D313	=2618 EXAM1:	XRL R, #(KEYEND)
027D	9681	=2619	JNZ EXAM2
027F	0429	=2620	JMP MAIN
		=2621 ;	
0281	FB	=2622 EXAM2:	MOV R, KEY
0282	D312	=2623	XRL R, #KEYNXT
0284	968A	=2624	JNZ EXAM3
0286	34F2	=2625	CALL INCSMA
0288	444F	=2626	JMP EXAMIN
028A	FB	=2627 EXAM3:	MOV R, KEY
028B	D317	=2628	XRL R, #KEYCLR
028D	9693	=2629	JNZ EXAM4
028F	54F4	=2630	CALL DECSMA
0291	444F	=2631	JMP EXAMIN
0293	B803	=2632 EXAM4:	MOV LDATA, #03H
0295	249A	=2633	JMP PERROR
		=2634	SIZECHK
0048		=2637+ SIZE	SET 72
		=2638+;	
		=2639+;*****	
		=2648 ;	
		=2649	CODEBLK 4
00EC		=2654+	ORG 236
00EC	D4C2	=2658 INPKY:	CALL KBDIN ; RETURNS KEY DEPRESSION IN A
00EE	AB	=2659	MOV KEY, A
00EF	83	=2660	RET
		=2661	SIZECHK
0004		=2664+ SIZE	SET 4
		=2665+;	
		=2666+;*****	
		=2675	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		2676 \$	INCLUDE(:F0:GOCOMS.MOD)
		=2677	CODEBLK 210
0400		=2697+	ORG 1024
		=2701 ;	EPRUN RUN EMULATION MODE.
		=2702 ;	RELOAD EP WITH SYSTEM STATUS AND RELEASE.
		=2703 ;	SEQUENCE IS AS FOLLOWS:
		=2704 ;	IF COMMAND WAS TERMINATED BY THE 'NEXT' KEY:
		=2705 ;	STORE SNA INTO EP PC;
		=2706 ;	STORE EP PC INTO TOP-OF-STACK (RELATIVE TO EP PSW);
		=2707 ;	PASS EP R0;
		=2708 ;	PASS EP PSW;
		=2709 ;	PASS EP TIMER;
		=2710 ;	PASS EP ACCUMULATOR;
		=2711 ;	
0400	2302	=2712 EPRUN:	MOV A, #2
0402	3400	=2713	CALL OUTUTL
		=2714	MMOV A, NUMCON
0404	B938	=2723+	MOV R1, #NUMCON
0406	F1	=2724+	MOV A, @R1
0407	9615	=2728	JNZ EPCONT
		=2729	MMOV EPPCLO, SMAIL0
0409	B930	=2745+	MOV R1, #SMAIL0
040B	F1	=2746+	MOV A, @R1
040C	B924	=2752+	MOV R1, #EPPCLO
040E	R1	=2753+	MOV @R1, A
		=2756	MMOV EPPCHI, SMAHI
040F	B931	=2772+	MOV R1, #SMAHI
0411	F1	=2773+	MOV A, @R1
0412	B925	=2779+	MOV R1, #EPPCHI
0414	R1	=2780+	MOV @R1, A
0415	FB	=2783 EPCONT:	MOV A, KEY
0416	D312	=2784	XRL A, #KEYNXT
0418	C61F	=2785	JZ EPCONT1
041A	2301	=2786	MOV A, #01H ; STACK ONE LEVEL DEEP TO HOLD USER STARTING ADDRESS
		=2787	MMOV EPPSW, A
041C	B921	=2800+	MOV R1, #EPPSW
041E	R1	=2801+	MOV @R1, A
		=2805 EPCONT1:	MMOV LDATA, EPPCLO
041F	B924	=2821+	MOV R1, #EPPCLO
0421	F1	=2822+	MOV A, @R1
0422	AA	=2835+	MOV LDATA, A
		=2838	MMOV A, EPPSW
0423	B921	=2847+	MOV R1, #EPPSW
0425	F1	=2848+	MOV A, @R1
0426	07	=2852	DEC A
0427	5307	=2853	ANL A, #07H
0429	E7	=2854	RL A
042A	0308	=2855	ADD A, #08H
		=2856	MMOV SMAIL0, A
042C	B930	=2869+	MOV R1, #SMAIL0
042E	R1	=2870+	MOV @R1, A
042F	F4C3	=2874	CALL EPSTOR
		=2875	INCR SMAIL0
0431	B930	=2880+	MOV R1, #SMAIL0
0433	F1	=2881+	MOV A, @R1

LOC - OBJ	LINE	SOURCE STATEMENT
0434 17	=2885+	INC A
0435 A1	=2890+	MOV @R1, A
	=2893	MMOV A, EPPSW
0436 B921	=2902+	MOV R1, #EPPSW
0438 F1	=2903+	MOV A, @R1
0439 53F0	=2907	ANL A, #0F0H
	=2908	MORL A, EPPCHI
043B B925	=2914+	MOV R1, #EPPCHI
043D 41	=2915+	ORL A, @R1
043E 0A	=2919	MOV LDATH, A
043F F4C3	=2920	CALL EPSTOR
0441 B8D1	=2921 EPCNT:	MOV R0, #LOW(OV2BAS+OV5IZE)
0443 746A	=2922	CALL OVL0AD
	=2923	MMOV A, EPR0
0445 B923	=2932+	MOV R1, #EPR0
0447 F1	=2933+	MOV A, @R1
0448 F4D0	=2937	CALL EPPASS
	=2938	MMOV A, EPPSW
044A B921	=2947+	MOV R1, #EPPSW
044C F1	=2948+	MOV A, @R1
044D F4D0	=2952	CALL EPPASS
	=2953	MMOV A, EPTIMR
044F B922	=2962+	MOV R1, #EPTIMR
0451 F1	=2963+	MOV A, @R1
0452 F4D0	=2967	CALL EPPASS
	=2968	MMOV A, EPACC
0454 B920	=2977+	MOV R1, #EPACC
0456 F1	=2978+	MOV A, @R1
0457 F4D0	=2982	CALL EPPASS
0459 8983	=2983	ORL P1, #00000011B
045B F4D8	=2984	CALL EPSTEP
045D 745A	=2985	CALL OVSWAP
045F 846B	=2986	JMP CGO
	=2987 ;	
	=2988 ;	COMGOR GO FROM RESET COMMAND
	=2989 ;	RESET PROCESSOR
	=2990 ;	RELOAD LOW ORDER PROGRAM BYTES INTO PROGRAM MEMORY
	=2991 ;	
0461 2382	=2992 COMGOR:	MOV A, #2
0463 3400	=2993	CALL OUTUTL
0465 8910	=2994	ORL P1, #EPRSET
0467 745A	=2995	CALL OVSWAP
0469 99EF	=2996	ANL P1, #(NOT EPRSET)
	=2997 ;	
	=2998 ;	
	=2999 ;	CGO SET UP BREAK LOGIC FOR APPROPRIATE BREAK CONDITIONS,
	=3000 ;	DEPENDING ON CONTENTS OF 'TYPE'.
	=3001 ;	
	=3002 CGO:	MMOV A, TYPE
046B B937	=3011+	MOV R1, #TYPE
046D F1	=3012+	MOV A, @R1
046E 0371	=3016	ADD A, #LOW GOTBL
0470 B3	=3017	JMPP @A
	=3018 ;	
0471 7C	=3019 GOTBL:	DB LOW(CGONB)

LOC	OBJ	LINE	SOURCE STATEMENT
0472	76	=3020	DB LOW(CGOMB)
0473	80	=3021	DB LOW(CGOSS)
0474	76	=3022	DB LOW(CGOPAT)
0475	80	=3023	DB LOW(CGOTRA)
		=3024 ;	
		=3025	CGOPAT:
0476	99FD	=3026	CGOMB: ANL P1, #NOT 00000010B
0478	8901	=3027	ORL P1, #00000001B
047A	8482	=3028	JMP EPRUN4
		=3029 ;	
047C	99FC	=3030	CGOND: ANL P1, #NOT 00000011B
047E	8482	=3031	JMP EPRUN4
		=3032 ;	
		=3033	CGOTRA:
0480	8903	=3034	CGOSS: ORL P1, #00000011B
		=3035 ;	
		=3036	;EPRUN4 SET UP CONTROL LOGIC TO RUN USER'S PROGRAM.
		=3037 ;	RELEASE PROCESSOR TO RUN.
		=3038 ;	
0482	8A20	=3039	EPRUN4: ORL P2, #00100000B ;DISABLE EP LINK REFERENCES.
0484	9AEF	=3040	ANL P2, #NOT 00010000B ;SET ALL REFERENCES TO RAM ARRAY.
0486	99DF	=3041	ANL P1, #NOT MODOUT
0488	F4F4	=3042	CALL EPREL
		=3043 ;	
		=3044 ;	WAIT FOR KEYSTROKE INPUT OR HARDWARE BREAK TO OCCUR.
		=3045 ;	
048A	F4AC	=3046	EPRUN1: CALL IOPPOL
048C	F4AF	=3047	CALL KBDPOL
048E	37	=3048	CPL A
048F	F295	=3049	JB7 EPRUN3
0491	8699	=3050	JNI EPRUN2
0493	848A	=3051	JMP EPRUN1
		=3052 ;	
		=3053	;EPRUN3 A KEYSTROKE WAS DETECTED WHILE EP WAS RUNNING.
		=3054 ;	BREAK EXECUTION.
		=3055 ;	PROCESS KEYSTROKE.
0495	D400	=3056	EPRUN3: CALL STSAVE
0497	84B3	=3057	JMP EPRUN5
		=3058 ;	
		=3059	;EPRUN2 AN ENABLED BREAK CONDITION OCCURRED.
		=3060 ;	BREAK EMULATION MODE.
		=3061 ;	CONTINUE ACCORDING TO GO COMMAND TYPE.
0499	D400	=3062	EPRUN2: CALL STSAVE
		=3063	MMOV A, TYPE
049B	B937	=3072+	MOV R1, #TYPE
049D	F1	=3073+	MOV A, @R1
049E	03A1	=3077	ADD A, #LOW CNTTBL
04A0	B3	=3078	JMPP @A
		=3079 ;	
04A1	A6	=3080	CNTTBL: DB LOW(BRKERR)
04A2	BA	=3081	DB LOW(EPRUNG)
04A3	BA	=3082	DB LOW(EPRUNG)
04A4	AA	=3083	DB LOW(CNTTRA)
04A5	AA	=3084	DB LOW(CNTTRA)
		=3085 ;	

LOC	OBJ	LINE	SOURCE STATEMENT
		=3086	; ERKERR: BREAKPOINT LATCH WAS SET THOUGH BREAKPOINTS NOT ENABLED.
		=3087	; DISPLAY HARDWARE ERROR MESSAGE.
04A6	B808	=3088	ERKERR: MOV LDATA, #08H
04A8	249A	=3089	; JMP PEROR
		=3090	;
		=3091	CNTTRA: MOV R, DSPTIM
04AA	D928	=3100+	MOV RL, #DSPTIM
04AC	F1	=3101+	MOV R, BR1
04AD	94F2	=3105	CALL DELAY
04AF	F4AF	=3106	CALL KBDPOL
04B1	F241	=3107	JB7 EPCNT ; B7 SET INDICATES NO KEYSTROKE.
		=3108	;
		=3109	; EPRUN5 INPUT(KEY),
		=3110	; IF KEY=END GO TO PARSER,
		=3111	; INPUT KEY,
		=3112	; IF KEY<NEXT GO TO PARSER,
		=3113	; CONTINUE IN SAME MODE.
		=3114	;
04B3	14EC	=3115	EPRUN5: CALL INPKEY
04B5	FB	=3116	MOV R, KEY
04B6	D313	=3117	XRL R, #KEYEND
04B8	96C7	=3118	JNZ EPRET
04BA	14EC	=3119	EPRUN6: CALL INPKEY
04BC	FB	=3120	MOV R, KEY
04BD	D312	=3121	XRL R, #KEYNXT
04BF	96C7	=3122	JNZ LPRET
04C1	2302	=3123	MOV R, #2
04C3	3400	=3124	CALL OUTUTL
04C5	8441	=3125	JMP EPCNT
		=3126	;
		=3127	; EPRET EXECUTION MODE IS TO BE TERMINATED.
		=3128	; JUMP INTO PARSER TO INTERPRET KEY ALREADY DETECTED.
04C7	0433	=3129	EPRET: JMP MAIN2
		=3130	;
		=3131	SIZECHK
00C9		=3134+	SIZE SET 201
		=3135+	;
		=3136+	*****
		=3145	#EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=3146	CODEBLK 115
0500		=3171+	ORG 1200
		=3175 ;	STSAVE EP STATUS SAVE SUBROUTINE.
		=3176 ;	FORCE CALL TO LOC 014H;
		=3177 ;	SAVE EP ACC;
		=3178 ;	SAVE EP TIMER;
		=3179 ;	SAVE EP PSW;
		=3180 ;	SAVE EP R0;
		=3181 ;	SAVE EP TOP-OF-STACK IN EP PC;
		=3182 ;	RETURN.
0500	744F	=3183	STSAVE: CALL EPBRK
0502	2303	=3184	MOV R, #3
0504	3400	=3185	CALL OUTUTL
0506	7450	=3186	CALL OVSAMP
0508	080F	=3187	MOV R0, #LOW(OV0BR5+OV5IZE)
0509	746A	=3188	CALL OVL0AD
050C	8A20	=3189	ORL P2, #00100000B
050E	2314	=3190	MOV R, #14H
0510	91	=3191	MOVX @R1, A
0511	9ADF	=3192	ANL P2, #NOT 00100000B
0513	8903	=3193	ORL P1, #00000011B
0515	F40B	=3194	CALL EPSTEP
0517	8A20	=3195	ORL P2, #00100000B
0519	9A0F	=3196	ANL P2, #NOT 00010000B
051B	8903	=3197	ORL P1, #(ENBRAM OR ENBLNK)
051D	F40B	=3198	CALL EPSTEP
		=3199 ;	
		=3200 ;	EXECUTION PROCESSOR IS NOW AT LOCATION 009H INTERNAL WITH
		=3201 ;	(RETURN ADDRESS+2) PUSHED ON STACK.
		=3202 ;	
051F	0895	=3203	MOV R0, #LOW(OV3BR5+OV5IZE)
0521	746A	=3204	CALL OVL0AD
0523	F400	=3205	CALL EPPASS
		=3206	MMOV EPACC, A
0525	0920	=3219+	MOV R1, #EPACC
0527	A1	=3220+	MOV @R1, A
0528	F400	=3224	CALL EPPASS
		=3225	MMOV EPTIMR, A
052A	0922	=3238+	MOV R1, #EPTIMR
052C	A1	=3239+	MOV @R1, A
052D	F400	=3243	CALL EPPASS
		=3244	MMOV EPPSW, A
052F	0921	=3257+	MOV R1, #EPPSW
0531	A1	=3258+	MOV @R1, A
0532	F400	=3262	CALL EPPASS
		=3263	MMOV EPR0, A
0534	0923	=3276+	MOV R1, #EPR0
0536	A1	=3277+	MOV @R1, A
0537	080B	=3281	MOV R0, #LOW(OV1BR5+OV5IZE)
0539	746A	=3282	CALL OVL0AD
		=3283	MMOV A, EPPSW
053B	0921	=3292+	MOV R1, #EPPSW
053D	F1	=3293+	MOV A, @R1
053E	07	=3297	DEC A
053F	5307	=3298	ANL A, #07H

LOC	OBJ	LINE	SOURCE STATEMENT
0541	E7	=3299	RL A
0542	0300	=3300	ADD A, #08H
		=3301	MMOV SMALO, A
0544	0930	=3314+	MOV RL, #SMALO
0546	R1	=3315+	MOV @R1, A
0547	F4B7	=3319	CALL EPFET
0549	03FE	=3320	ADD R, #-2
054B	AA	=3321	MOV LDATA, R
		=3322	MMOV EPPCLO, A
054C	D924	=3335+	MOV RL, #EPPCLO
054E	R1	=3336+	MOV @R1, A
054F	F4C3	=3340	CALL EPSTOR
0551	0930	=3341	MOV RL, #SMALO
0553	11	=3342	INC @R1
0554	F4B7	=3343	CALL EPFET
0556	AA	=3344	MOV LDATA, A
0557	53F0	=3345	ANL A, #11110000B
0559	2A	=3346	XCH A, LDATA
055A	13FF	=3347	ADDC A, #-1
055C	530F	=3348	ANL A, #00001111B
		=3349	MMOV EPPCHI, A
055E	D925	=3362+	MOV RL, #EPPCHI
0560	R1	=3363+	MOV @R1, A
0561	4A	=3367	ORL A, LDATA
0562	AA	=3368	MOV LDATA, A
0563	F4C3	=3369	CALL EPSTOR
0565	D825	=3370	MOV R0, #EPPCHI
0567	347C	=3371	CALL UPDAD1
0569	2340	=3372	MOV A, #01000000B ; "-" FOR DISPLAY
056B	D4D8	=3373	CALL WDISP
056D	B820	=3374	MOV R0, #EPPACC
056F	3490	=3375	CALL DSPMID
0571	03	=3376	RET
		=3377	SIZECHK
0072		=3380+	SIZE SET 114
		=3381+;	
		=3382+;	*****
		=3391	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		3392 \$	INCLUDE(:F0:HFILE.MOD)
0000		=3393	CHARCR EQU 00H ; <CR>
000A		=3394	CHARLF EQU 0AH ; <LF>
001A		=3395	CNTRLZ EQU 1FH ; CONTROL-Z
		=3396 ;	
		=3397	CODEBLK 80
0297		=3412+	ORG 663
		=3416	HRECIN HEXFILE RECORD INPUT ROUTINE
0297 34CD		=3417	HRECIN: CALL CHARIN
0299 D31A		=3418	XRL A, #CNTRLZ
029B C6E0		=3419	JZ DONE
029D D31A		=3420	XRL A, #CNTRLZ
029F D33A		=3421	XRL A, #'')
02A1 9697		=3422	JNZ HRECIN
		=3423	MMOV CHKSUM, ZERO
02A3 DD00		=3428+	MOV CHKSUM, #ZERO
02A5 14F0		=3432	CALL BYTEIN
		=3433	MMOV BUFCNT, A
02A7 B941		=3446+	MOV R1, #BUFCNT
02A9 A1		=3447+	MOV @R1, A
02AA 14F0		=3451	CALL BYTEIN
		=3452	MMOV SMASHI, A
02AC B931		=3465+	MOV R1, #SMASHI
02AE A1		=3466+	MOV @R1, A
02AF 14F0		=3470	CALL BYTEIN
		=3471	MMOV SMARLO, A
02B1 B930		=3484+	MOV R1, #SMARLO
02B3 A1		=3485+	MOV @R1, A
02B4 14F0		=3489	CALL BYTEIN
		=3490	MMOV RECTYP, A
02B6 B942		=3503+	MOV R1, #RECTYP
02B8 A1		=3504+	MOV @R1, A
		=3508 ;	
		=3509	HDATAIN HEX DATA BYTE IN
		=3510	HDATAIN: MMOV A, BUFCNT
02B9 B941		=3519+	MOV R1, #BUFCNT
02BB F1		=3520+	MOV A, @R1
02BC C6CC		=3524	JZ RECDON
02BE 14F0		=3525	CALL BYTEIN
02C0 AA		=3526	MOV LDATA, A
02C1 F400		=3527	CALL LSTORE
02C3 34F2		=3528	CALL INCSMA
		=3529	MDEC BUFCNT
02C5 B941		=3534+	MOV R1, #BUFCNT
02C7 F1		=3535+	MOV A, @R1
02C8 07		=3539+	DEC A
02C9 A1		=3544+	MOV @R1, A
02CA 44B9		=3547	JMP HDATAIN
		=3548 ;	
02CC 34CD		=3549	RECDON: CALL CHARIN
02CE D33F		=3550	XRL A, #'?)
02D0 C6DB		=3551	JZ CKSMOK
02D2 D33F		=3552	XRL A, #'?) ; SWITCH BACK TO DATA CHARACTER
02D4 34BA		=3553	CALL NIBIN2 ; JOIN SUBROUTINE ALREADY IN PROGRESS
02D6 14F2		=3554	CALL BYTEI1 ; DITTO

LOC	OBJ	LINE	SOURCE STATEMENT
		=3555	; (RESULT FOR NON-'?' CHARACTERS IS AS IF
		=3556	; BYTEIN WAS CALLED.)
		=3557	MMOV A,CHKSUM
02D8	FD	=3573+	MOV A,CHKSUM
02D9	96E1	=3577	JNZ CHKERR
		=3578	CKSMOK:MMOV A,RECTYP
02DB	0942	=3587+	MOV R1,#RECTYP
02DD	F1	=3588+	MOV A,#R1
02DE	C697	=3592	JZ HRECTIN
		=3593 ;	
		=3594 ;	DONE HEX FILE CORRECTLY RECEIVED
02E0	83	=3595	DONE: RET
		=3596 ;	
		=3597 ;	CHKERR CHECKSUM ERROR IN INPUT RECORD DETECTED
02E1	0A0C	=3598	CHKERR: MOV LDATA,#0CH
02E3	249A	=3599	JMP PLRROR
		=3600	SIZECHK
004E		=3603+	SIZE SET 78
		=3604+;	
		=3605+;	*****
		=3614 ;	
		=3615	CODEBLK 12
00F0		=3620+	ORG 240
		=3624 ;	BYTEIN BYTE INPUT SUBROUTINE.
		=3625 ;	RECEIVES TWO HEXIDECIMAL CHARACTERS FROM THE TAPE INPUT DEVICE
		=3626 ;	AND ASSEMBLES THEM INTO A SINGLE BYTE OF DATA.
00F0	34B8	=3627	BYTEIN: CALL NIBIN
00F2	47	=3628	BYTEI1: SWAP A
00F3	AA	=3629	MOV LDATA,A
00F4	34B8	=3630	CALL NIBIN
		=3631	MORL LDATA,A
00F6	4A	=3640+	ORL A,LDATA
00F7	AA	=3660+	MOV LDATA,A
00F8	6D	=3664	ADD A,CHKSUM
00F9	AD	=3665	MOV CHKSUM,A
00FA	FA	=3666	MOV A,LDATA
00FB	83	=3667	RET
		=3668	SIZECHK
006C		=3671+	SIZE SET 12
		=3672+;	
		=3673+;	*****
		=3682 ;	
		=3683	CODEBLK 25
01B8		=3693+	ORG 440
		=3697 ;	NIBIN RECEIVES A HEXIDECIMAL CHARACTER AND PRODUCES A MASKED FOUR BIT VALUE.
		=3698 ;	NOTE- ERROR CHECKING DONE TO VERIFY HEXIDECIMAL VALIDITY
01B8	34CD	=3699	NIBIN: CALL CHRIN
01BA	03C6	=3700	NIBIN2: ADD A,#-3AH ;ACC=0F6-0FF FOR CHARACTERS '0'-'9'
		=3701	; CHARACTERS > '9' PRODUCE OVENFLOW
01BC	E6C2	=3702	JNC NIBI3
01BE	03F9	=3703	ADD A,#-7 ;ACC=0-5 FOR CHARACTERS 'A'-'F'
01C0	E6C9	=3704	JNC ASCLR ;ERROR IF CHARACTER BETWEEN '9' AND 'A'
		=3705 ;	
		=3706 ;	ACC=0FGH-05H FOR CHARACTERS '0'-'F'
		=3707 ;	

LOC	OBJ	LINE	SOURCE STATEMENT
01C2	03FA	=3708	NIBI3: ADD A, #6 ; ACC=0F0H-0FFH FOR CHARACTERS '0'-'F'
01C4	0310	=3709	ADD A, #10H ; ACC=00H-0FH FOR CHARACTERS '0'-'F';
		=3710	; OVERFLOW IF ABOVE IS TRUE.
01C6	E6C9	=3711	JNC ASCERR
01C8	83	=3712	RET
		=3713 ;	
		=3714	; ASCERR ILLEGAL HEXIDECIMAL CHARACTER RECEIVED
01C9	EA0A	=3715	ASCERR: MOV LDATA, #0AH
01CB	249A	=3716	JMP PERROR
		=3717	SIZECHK
0015		=3720+	SIZE SET 21
		=3721+;	
		=3722+;	*****
		=3731 ;	
		=3732 ;	
		=3733	CODEBLK 5
01CD		=3743+	ORG 461
		=3747 ;	CHARIN CHARACTER INPUT ROUTINE.
		=3748 ;	RECEIVES ONE ASCII CHARACTER FROM THE LOGICAL READER DEVICE.
01CD	D449	=3749	CHARIN: CALL CIN
01CF	537F	=3750	ANL A, #7FH
01D1	83	=3751	RET
		=3752	SIZECHK
0005		=3755+	SIZE SET 5
		=3756+;	
		=3757+;	*****
		=3766 ;	
		=3767 ;	
		=3768	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=3769	CODEBLK 100
0572		=3794+	ORG 1394
		=3798 ;	HFILED HEX FILE OUTPUT SUBROUTINE
		=3799 ;	WHEN CALLED WITH F0=0 OUTPUT IS STANDARD HEX FILE FORMAT.
		=3800 ;	WHEN CALLED WITH F0=1 OUTPUT IS FORMATTED DATA DUMP TO CRT
		=3801	HFILED: MMOV MEMHI, SMFHI
0572	B931	=3817+	MOV R1, #SMFHI
0574	F1	=3818+	MOV A, @R1
0575	B935	=3824+	MOV R1, #MEMHI
0577	A1	=3825+	MOV @R1, A
		=3826	MMOV MEMLO, SMALO
0579	B930	=3844+	MOV R1, #SMALO
057A	F1	=3845+	MOV A, @R1
057B	B934	=3851+	MOV R1, #MEMLO
057D	A1	=3852+	MOV @R1, A
		=3855	MMOV CHKSUM, #ZERO
057E	B000	=3860+	MOV CHKSUM, #ZERO
0580	B865	=3864	MOV R0, #HEXBUF
		=3865 ;	
		=3866 ;	LDBYTE LOAD NEXT BYTE FROM MEMORY INTO HEX BUFFER
0582	14FC	=3867	LDBYTE: CALL LFETCH
0584	FA	=3868	MOV A, LDATA
0585	A0	=3869	MOV @R0, A
0586	18	=3870	INC R0
0587	B4E2	=3871	CALL CMPMRS
0589	E696	=3872	JNC ENDFIL
058B	34F2	=3873	CALL INCSMA
058D	F8	=3874	MOV A, R0
058E	030B	=3875	ADD A, #- (BUFLN+HEXBUF)
0590	E682	=3876	JNC LDBYTE
0592	D400	=3877	CALL HRECO
0594	A472	=3878	JMP HFILED
		=3879 ;	
		=3880 ;	ENDFIL END HEX FILE TRANSMISSION
		=3881 ;	PRINT OUT BUFFER FOR LAST DATA RECORD
		=3882 ;	PRINT OUT CANNED 'END-OF-FILE' RECORD
		=3883 ;	RETURN
0596	D400	=3884	ENDFIL: CALL HRECO
0598	D6A7	=3885	JF0 HFDONE
059A	34D2	=3886	CALL TCRLF0
059C	B8AE	=3887	MOV R0, # (LOW EOFREC)
059E	F8	=3888	ENDF1: MOV A, R0
059F	A3	=3889	MOV @A, @A
05A0	C6A7	=3890	JZ HFDONE
05A2	B4BD	=3891	CALL CHAR0
05A4	18	=3892	INC R0
05A5	A49E	=3893	JMP ENDF1
05A7	34D2	=3894	HFDONE: CALL TCRLF0
05A9	231A	=3895	MOV A, #CNTRLZ
05AB	B4BD	=3896	CALL CHAR0
05AD	83	=3897	RET
		=3898 ;	
		=3899 ;	EOFREC CHARACTER SKTING FOR CANNED END-OF-FILE RECORD FOR
		=3900 ;	INTEL HEX FILE FORMAT STANDARD.
05AE	203A3030	=3901	EOFREC: DC '0000001F'

LOC	OBJ	LINE	SOURCE STATEMENT
05B2	30303030		
05B6	30314646		
05DA	00	=3902	DB 0 ; END OF STRING CODE BYTE
		=3903	SIZECHK
0049		=3906+	SIZE SET 73
		=3907+	
		=3908+;	*****
		=3917 ;	
		=3918 ;	
		=3919	CODEBLK 90
0600		=3949+	ORG 1536
		=3953 ;	HRECO HEXIDECIMAL RECORD OUTPUT SEQUENCE.
		=3954 ;	HEX BUFFER ALREADY LOADED.
0600	F8	=3955 HRECO:	MOV A, R0
0601	039B	=3956	ADD A, #-HEXBUF
		=3957	MMOV BUFCNT, A
0603	B941	=3970+	MOV R1, #BUFCNT
0605	A1	=3971+	MOV @R1, A
0606	34D2	=3975	CALL TCRLF0
0608	2320	=3976	MOV A, #' '
060A	B4BD	=3977	CALL CHAR0
060C	B617	=3978	JF0 FDUMP1
060E	2330	=3979	MOV A, #' '
0610	B4BD	=3980	CALL CHAR0
		=3981	MMOV A, BUFCNT
0612	B941	=3990+	MOV R1, #BUFCNT
0614	F1	=3991+	MOV A, @R1
0615	34DB	=3995	CALL BYTE0
		=3996 FDUMP1:	MMOV A, MEMHI
0617	B935	=4005+	MOV R1, #MEMHI
0619	F1	=4006+	MOV A, @R1
061A	34DB	=4010	CALL BYTE0
		=4011	MMOV A, MEMLO
061C	B934	=4020+	MOV R1, #MEMLO
061E	F1	=4021+	MOV A, @R1
061F	34DB	=4025	CALL BYTE0
0621	B620	=4026	JF0 FDUMP2
0623	27	=4027	CLR A
0624	34DB	=4028	CALL BYTE0
0626	C42C	=4029	JMP DAT0
0628	233D	=4030 FDUMP2:	MOV A, #' '
062A	B4BD	=4031	CALL CHAR0
		=4032 ;	DAT0 DATA OUTPUT
062C	B865	=4033 DAT0:	MOV R0, #HEXBUF
062E	B632	=4034 DAT01:	JF0 FDUMP5
0630	C436	=4035	JMP FDUMP3
0632	2320	=4036 FDUMP5:	MOV A, #' '
0634	B4BD	=4037	CALL CHAR0
0636	F0	=4038 FDUMP3:	MOV A, @R0
0637	34DB	=4039	CALL BYTE0
0639	18	=4040	INC R0
		=4041	MOJNZ BUFCNT, DAT01
063A	B941	=4046+	MOV R1, #BUFCNT
063C	F1	=4047+	MOV A, @R1
063D	07	=4051+	DEC A

LOC	OBJ	LINE	SOURCE STATEMENT
063E	A1	=4056+	MOV BRL,A
063F	962E	=4060+	JNZ DAT01
		=4062 ;	
		=4063 ;	ENDREC END RECORD BEING TRANSMITTED
0641	B648	=4064	ENDREC: JF0 FDUMP4
		=4065	MMOV A,CHKSUM
0643	FD	=4081+	MOV A,CHKSUM
0644	37	=4085	CPL A
0645	17	=4086	INC A
0646	34DB	=4087	CALL BYTE0
0648	83	=4088	FDUMP4: RET
		=4089	SIZECHK
0049		=4092+	SIZE SET 73
		=4093+;	
		=4094+;	*****
		=4103 ;	
		=4104	CODEBLK 9
01D2		=4114+	ORG 466
		=4118 ;	TCRLF0 TAPE <CR><LF> OUTPUT
01D2	230D	=4119	TCRLF0: MOV A,#CHARCR
01D4	B4BD	=4120	CALL CHAR0
01D6	230H	=4121	MOV A,#CHARLF
01D8	B4BD	=4122	CALL CHAR0
01DA	83	=4123	RET
		=4124	SIZECHK
0009		=4127+	SIZE SET 9
		=4128+;	
		=4129+;	*****
		=4138 ;	
		=4139	CODEBLK 11
01DB		=4149+	ORG 475
		=4153 ;	BYTE0 BYTE OUTPUT
01DB	FA	=4154	BYTE0: MOV LDATA,A
01DC	6D	=4155	ADD A,CHKSUM
01DD	AD	=4156	MOV CHKSUM,A
01DE	FA	=4157	MOV A,LDATA
01DF	47	=4158	SWAP A
01E0	B4BB	=4159	CALL NIB0
01E2	FA	=4160	MOV A,LDATA
01E3	B4BB	=4161	CALL NIB0
01E5	83	=4162	RET
		=4163	SIZECHK
000B		=4166+	SIZE SET 11
		=4167+;	
		=4168+;	*****
		=4177 ;	
		=4178	CODEBLK 12
01E6		=4188+	ORG 486
		=4192 ;	HEXASC HEXIDECIMAL NIBBLE TO ASCII CHARACTER CONVERSION.
01E6	530F	=4193	HEXASC: ANL A,#0FH
01E8	03F6	=4194	ADD A,#(-10)
01EA	F6EF	=4195	JC HEXNIB
01EC	033A	=4196	ADD A,#(10+'0')
01EE	83	=4197	RET
01EF	0341	=4198	HEXNIB: ADD A,#('A')

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LOC  OBJ      LINE      SOURCE STATEMENT
01F1  B3      =4199      RET
      =4200      SIZECHK
000C      =4203+ SIZE SET 12
      =4204+;
      =4205+;*****
      =4214 ;
      =4215 ;
      =4216 DECLARE BITS0,CONST
0008      =4230 BITS0 EQU 11 ;DATA BITS PUT OUT (INCLUDING TWO STOP BITS)
      =4231 ;
      =4232 CODEBLK 30
04C9      =4252+ ORG 1225
      =4256 ;HBDLAY HALF-BIT TIME DELAY
      =4257 HBDLAY MMOV H,HBITHI
04C9 B927      =4273+ MOV R1,HBITHI
04CB F1      =4274+ MOV A,@R1
04CC B945      =4280+ MOV R1,#H
04CE R1      =4281+ MOV @R1,A
      =4284 MMOV R1,HBITLO
04CF B926      =4300+ MOV R1,HBITLO
04D1 F1      =4301+ MOV A,@R1
04D2 A9      =4314+ MOV R1,A
04D3 B4D7      =4317 JMP HBD1
04D5 B900      =4318 HBD2: MOV R1,#0
04D7 E9D7      =4319 HBD1: DJNZ R1,HBD1
      =4320 MDJNZ H,HBD2
04D9 B945      =4325+ MOV R1,#H
04DB F1      =4326+ MOV A,@R1
04DC 07      =4330+ DEC A
04DD R1      =4335+ MOV @R1,A
04DE 96D5      =4339+ JNZ HBD2
04E0 B3      =4341 RET
      =4342 SIZECHK
0018      =4345+ SIZE SET 24
      =4346+;
      =4347+;*****
      =4356 ;
      =4357 $EJECT

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LOC	OBJ	LINE	SOURCE STATEMENT
		=4358	CODEBLK 40
0588		=4383+	ORG 1467
		=4387 ; NIBD	MASK ACC TO MAKE HEX NIBBLE, TRANSLATE TO ASCII AND OUTPUT
0588	34EG	=4388 NIBD:	CALL HEXASC
		=4389 ;	
		=4390 ; CHARO	CONSOLE OUTPUT SUBROUTINE
		=4391 ;	WRITES THE CONTENTS OF THE ACC TO THE CRT DISPLAY SCREEN
		=4392 CHARO:	MNOV REGC, A
058D	B944	=4405+	MOV R1, #REGC
058F	A1	=4406+	MOV @R1, A
		=4410	MNOV B, BITSO ; SET NUMBER OF BITS TO BE TRANSMITTED
05C0	B943	=4421+	MOV R1, #B
05C2	B10B	=4422+	MOV @R1, #BITSO
05C4	97	=4426	CLR C ; CLEAR CARRY
05C5	F6CB	=4427 C01:	JC C02
05C7	99BF	=4428	RNL P1, #NOT TTYOUT
05C9	A4CF	=4429	JMP C03
05CB	8940	=4430 C02:	ORL P1, #TTYOUT
05CD	00	=4431	NOP ; EVEN OUT TWO BRANCH EXECUTION TIMES
05CE	00	=4432	NOP
05CF	94C9	=4433 C03:	CALL H0B0LAY
05D1	94C9	=4434	CALL H0D0LAY
05D3	97	=4435	CLR C ; SET WHAT WILL EVENTUALLY BECOME A STOP BIT
05D4	A7	=4436	CPL C
		=4437	MRRC REGC ; ROTATE CHARACTER RIGHT ONE BIT,
05D5	B944	=4442+	MOV R1, #REGC
05D7	F1	=4443+	MOV A, @R1
05D8	G7	=4447+	RRC A
05D9	A1	=4452+	MOV @R1, A
		=4455	; MOVING NEXT DATA BIT INTO CARRY
		=4456	M0JNZ B, C01 ; CHECK IF CHARACTER (AND STOP BIT(S)) DONE
05DA	B943	=4461+	MOV R1, #B
05DC	F1	=4462+	MOV A, @R1
05DD	07	=4466+	DEC A
05DE	A1	=4471+	MOV @R1, A
05DF	96C5	=4475+	JNZ C01
05E1	83	=4477	RET
		=4478	SIZECHK
0027		=4481+	SIZE SET 39
		=4482+;	
		=4483+;	*****
		=4492 ;	
		=4493	CODEBLK 47
0649		=4523+	ORG 1689
		=4527 ; CIN	CONSOLE INPUT SUBROUTINE WAITS FOR A KEYSTROKE AND
		=4528 ;	RETURNS WITH 8 BITS IN REG ACC.
0649	B943	=4529 CIN:	MOV R1, #B
064B	B10B	=4530	MOV @R1, #C ; DATA BITS TO BE READ
064D	464D	=4531 C10:	JNT1 C10
064F	464D	=4532	JNT1 C10
0651	5651	=4533 C11:	JT1 C11
0653	5651	=4534	JT1 C11
0655	94C9	=4535	CALL H0D0LAY
0657	5651	=4536	JT1 C11
0659	94C9	=4537 C12:	CALL H0D0LAY

LOC	OBJ	LINE	SOURCE STATEMENT
0658	94C9	=4538	CALL HBDLAY
065D	5662	=4539	JT1 C13 ;CHECK SID LINE LEVEL
065F	97	=4540	CLR C ;DATA BIT IN CY
0660	C465	=4541	JMP C14
0662	97	=4542 C13:	CLR C
0663	A7	=4543	CPL C
0664	00	=4544	NOP ;EVEN OUT BRANCH EXECUTION TIMES
0665	00	=4545 C14:	NOP
0666	00	=4546	NOP
0667	00	=4547	NOP
		=4548	MRRC REGC
0668	B944	=4553+	MOV R1, #REGC
066A	F1	=4554+	MOV A, @R1
066B	G7	=4558+	RRC A
066C	A1	=4563+	MOV @R1, A
		=4566	MOJNZ B, C12
066D	B943	=4571+	MOV R1, #B
066F	F1	=4572+	MOV A, @R1
0670	07	=4576+	DEC A
0671	A1	=4581+	MOV @R1, A
0672	9659	=4585+	JNZ C12
		=4587	MNOV A, REGC
0674	B944	=4596+	MOV R1, #REGC
0676	F1	=4597+	MOV A, @R1
0677	83	=4601	RET ;CHARACTER COMPLETE
		=4602	SIZECHK
002F		=4605+	SIZE SET 47
		=4606+	
		=4607+;	*****
		=4616	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		4617 \$	INCLUDE(:F0:MEMREF.MOD)
		=4618	CODEBLK 15
02E5		=4633+	ORG 741
		=4637 ;	CONFIL COMMAND TO FILL ADDRESS SPACE BETWEEN SMA AND EMA WITH DATA
		=4638 ;	IN LOW BYTE OF MEM.
		=4639	CONFIL: MMOV LDATA, MEMLO
02E5 B934		=4655+	MOV RL, #MEMLO
02E7 F1		=4656+	MOV R, @R1
02E8 BA		=4669+	MOV LDATA, A
02E9 F400		=4672	LFILL: CALL LSTORE
02EB B4E2		=4673	CALL CMPMMS
02ED E6F3		=4674	JNC LFILL1
02EF 34F2		=4675	CALL INCSMA
02F1 44E9		=4676	JMP LFILL
02F3 B3		=4677	LFILL1: RET
		=4678	SIZECHK
000F		=4681+	SIZE SET 15
		=4682+	
		=4683+;	*****
		=4692 ;	
		=4693	CODEBLK 4
00FC		=4698+	ORG 252
		=4702 ;	LFETCH FETCHES CONTENTS OF LOGICAL MEMORY ADDRESS DETERMINED BY
		=4703 ;	<TYPE>, <SMARI>, & <SMALO> INTO <LDATA>.
00FC D478		=4704	LFETCH: CALL AFETCH
00FE BA		=4705	MOV LDATA, A
00FF B3		=4706	RET
		=4707	SIZECHK
0004		=4710+	SIZE SET 4
		=4711+;	
		=4712+;	*****
		=4721 ;	
		=4722	CODEBLK 75
0678		=4752+	ORG 1656
		=4756 ;	
		=4757 ;	AFETCH LOGICAL FETCH SUBROUTINE
		=4758 ;	FETCHS CONTENTS OF VARIOUS MEMORY SPACES TO ACC.
		=4759	AFETCH: MMOV R, TYPE
0678 B937		=4768+	MOV RL, #TYPE
067A F1		=4769+	MOV R, @R1
067B 037E		=4773	ADD R, #LOW LFETBL
067D B3		=4774	JMPP @R
		=4775 ;	
067E 04		=4776	LFETBL: DB LOW LFEPM
067F 98		=4777	DB LOW LFEDM
0680 9C		=4778	DB LOW LFEREG
0681 A9		=4779	DB LOW LFEINT
0682 B1		=4780	DB LOW LFEBRK
0683 B1		=4781	DB LOW LFEBRK
		=4782 ;	
		=4783	LFEPM: MMOV R, SMARI
0684 B931		=4792+	MOV RL, #SMARI
0686 F1		=4793+	MOV R, @R1
0687 9698		=4797	JNZ LFEDM
		=4798	MMOV R, SMALO

LOC	OBJ	LINE	SOURCE STATEMENT
0689	B930	=4887+	MOV R1, #SMRLO
068B	F1	=4888+	MOV A, @R1
068C	03E9	=4812	ADD R, #-OVSZIE
068E	F698	=4813	JC LFEDM
		=4814	MMOV A, SMRLO
0690	B930	=4823+	MOV R1, #SMRLO
0692	F1	=4824+	MOV A, @R1
0693	034E	=4820	ADD R, #OVBUF
0695	A9	=4829	MOV R1, A
0696	F1	=4830	MOV R, @R1
0697	03	=4831	RET
0698	94E1	=4832	LFEDM: CALL LFGSEL
069A	01	=4833	MOVX A, @R1
069B	03	=4834	RET
		=4835 ;	
		=4836	LFEREG: MMOV A, SMRLO
069C	B930	=4845+	MOV R1, #SMRLO
069E	F1	=4846+	MOV A, @R1
069F	537F	=4850	ANL R, #01111111B ; CHECK IF LOW 7 BITS =0
06A1	C6A5	=4851	JZ LFER0
06A3	E4B7	=4852	JMP EPFET
		=4853 ;	
		=4854	LFER0: MMOV A, EP00
06A5	B923	=4863+	MOV R1, #EP00
06A7	F1	=4864+	MOV A, @R1
06A8	03	=4868	RET
		=4869 ;	
		=4870	LFEINT: MMOV A, SMRLO
06A9	B930	=4879+	MOV R1, #SMRLO
06AB	F1	=4880+	MOV A, @R1
06AC	0320	=4884	ADD A, #EPRCC
06AE	A9	=4885	MOV R1, A
06AF	F1	=4886	MOV A, @R1
06B0	03	=4887	RET
		=4888 ;	
		=4889	LFEBRK LOGICAL FETCH OF BREAK-POINT DATA
06B1	94E1	=4890	LFEBRK: CALL LFGSEL
06B3	99F7	=4891	ANL P1, #NOT 00001000B
06B5	8900	=4892	ORL P1, #00001000B
06B7	99FD	=4893	ANL P1, #NOT 00000010B
06B9	8901	=4894	ORL P1, #00000001B
06BB	01	=4895	MOVX A, @R1
06BC	2301	=4896	MOV R, #01H
06BE	06C1	=4897	JNI LFEBR1
06C0	27	=4898	CLR A
06C1	03	=4899	LFEBR1: RET
		=4900	SIZECHK
004A		=4903+	SIZE SET 74
		=4904+;	
		=4905+;	*****
		=4914	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=4915	CODEBLK 85
0700		=4950+	ORG 1792
		=4954 ;	
		=4955 ;	LSTORE LOGICAL STORE SUBROUTINE
		=4956 ;	STORES CONTENTS OF LDATA INTO VARIOUS MEMORY SPACES.
		=4957	LSTORE: MMOV R, TYPE
0700	B937	=4966+	MOV R1, #TYPE
0702	F1	=4967+	MOV R, @R1
0703	0306	=4971	ADD A, #LOW LSTLBL
0705	B3	=4972	JMPP @R
		=4973 ;	
0706	0C	=4974	LSTLBL: DB LOW LSTPM
0707	21	=4975	DB LOW LSTDM
0708	26	=4976	DB LOW LSTREG
0709	34	=4977	DB LOW LSTINT
070A	3D	=4978	DB LOW LSTBRK
070C	3D	=4979	DB LOW LSTBRK
		=4980 ;	
		=4981	LSTPM: MMOV R, SMRHI
070C	B931	=4990+	MOV R1, #SMRHI
070E	F1	=4991+	MOV R, @R1
070F	9621	=4995	JNZ LSTDM
		=4996	MMOV R, SMRLO
0711	B930	=5005+	MOV R1, #SMRLO
0713	F1	=5006+	MOV R, @R1
0714	03E9	=5010	ADD A, #-OVSZ
0716	F621	=5011	JC LSTDM
		=5012	MMOV R, SMRLO
0718	B930	=5021+	MOV R1, #SMRLO
071A	F1	=5022+	MOV R, @R1
071B	034E	=5026	ADD A, #OVBUF
071D	A9	=5027	MOV R1, A
071E	FA	=5028	MOV R, LDATA
071F	A1	=5029	MOV @R1, A
0720	B3	=5030	RET
		=5031 ;	
0721	94E1	=5032	LSTDM: CALL LPSSEL
0723	FA	=5033	MOV R, LDATA
0724	91	=5034	MOVX @R1, A
0725	B3	=5035	RET
		=5036 ;	
		=5037	LSTREG: MMOV R, SMRLO
0726	B930	=5046+	MOV R1, #SMRLO
0728	F1	=5047+	MOV R, @R1
0729	537F	=5051	ANL A, #01111111B ; CHECK IF LOW ORDER BITS = 0
072B	C62F	=5052	JZ LSTR0
072D	E4C3	=5053	JMP EPSTOR
		=5054 ;	
		=5055	LSTR0: MMOV EP0, LDATA
072F	FA	=5078+	MOV R, LDATA
0730	B923	=5084+	MOV R1, #EP-R0
0732	A1	=5085+	MOV @R1, A
0733	B3	=5088	RET
		=5089 ;	
		=5090	LSTINT: MMOV R, SMRLO

LOC	OBJ	LINE	SOURCE STATEMENT
0734	B930	=5099+	MOV R1, #SMALO
0736	F1	=5100+	MOV A, @R1
0737	0320	=5104	ADD A, #EPACC
0739	A9	=5105	MOV R1, A
073A	FA	=5106	MOV A, LDATA
073B	A1	=5107	MOV @R1, A
073C	03	=5108	RET
		=5109 ;	
		=5110 ;	LSTBRK LOGICAL STORE OF BREAK-POINT DATA
073D	94E1	=5111	LSTBRK: CALL LPGSEL
073F	FA	=5112	MOV A, LDATA
0740	1246	=5113	JB0 LSTBR1
0742	8901	=5114	ORL P1, #0000001B
0744	E448	=5115	JMP LSTBR2
0746	99FE	=5116	LSTBR1: ANL P1, #NOT 0000001B
0748	99F7	=5117	LSTBR2: ANL P1, #NOT 00001000B
074A	81	=5118	MOVX A, @R1
074B	0908	=5119	ORL P1, #00001000B
074D	03	=5120	RET
		=5121	SIZECHK
004E		=5124+	SIZE SET 78
		=5125+;	
		=5126+; *****	
		=5135 ;	
		=5136	CODEBLK 17
04E1		=5156+	ORG 1249
		=5160 ;	LPGSEL LOGICAL PAGE SELECT.
		=5161 ;	SETS UP PORT 2 TO ADDRESS APPROPRIATE BYTE OF RAM BLOCK.
		=5162	LPGSEL: MOV A, TYPE
04E1	B937	=5171+	MOV R1, #TYPE
04E3	F1	=5172+	MOV A, @R1
04E4	5301	=5176	ANL A, #0000001B ; MASK OFF DATA TYPE SELECTOR BIT
04E6	47	=5177	SWAP A
		=5178	MORL A, #MAHI
04E7	B931	=5104+	MOV R1, #MAHI
04E9	41	=5185+	ORL A, @R1
04EA	4340	=5109	ORL A, #01000000B
04EC	3A	=5190	OUTL P2, A
		=5191	MOV A, SMALO
04ED	B930	=5200+	MOV R1, #SMALO
04EF	F1	=5201+	MOV A, @R1
04F0	A9	=5205	MOV R1, A
04F1	03	=5206	RET
		=5207	SIZECHK
0011		=5210+	SIZE SET 17
		=5211+;	
		=5212+; *****	
		=5221 ;	
		=5222	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=5223	CODEBLK 11
01F2		=5233+	ORG 498
		=5237	INCSMA INCREMENT STARTING MEMORY ADDRESS WORD.
01F2 B930		=5238	INCSMA: MOV R1, #SMALO
01F4 11		=5239	INCH: INC @R1
01F5 F1		=5240	MOV A, @R1
01F6 96FC		=5241	JNZ INCH1
01F8 19		=5242	INC R1
01F9 F1		=5243	MOV A, @R1
01FA 17		=5244	INC A
01FB 31		=5245	XCHD A, @R1
01FC 83		=5246	INCH1: RET
		=5247	SIZECHK
0008		=5250+	SIZE SET 11
		=5251+;	
		=5252+;	*****
		=5261 ;	
		=5262	CODEBLK 12
02F4		=5277+	ORG 756
		=5281	DECSMA DECREMENT SMA WORD.
02F4 B930		=5282	DECSMA: MOV R1, #SMALO
02F6 F1		=5283	MOV A, @R1
02F7 07		=5284	DEC A
02F8 21		=5285	XCH A, @R1
02F9 96FF		=5286	JNZ DECSM1
02FB 19		=5287	INC R1
02FC F1		=5288	MOV A, @R1
02FD 07		=5289	DEC A
02FE 31		=5290	XCHD A, @R1
02FF 83		=5291	DECSM1: RET
		=5292	SIZECHK
000C		=5295+	SIZE SET 12
		=5296+;	
		=5297+;	*****
		=5306 ;	
		=5307	CODEBLK 15
05E2		=5332+	ORG 1506
		=5336	CMPMAS COMPARE MEMORY ADDRESSES
		=5337 ;	COMPARE SMA BYTES WITH EMA BYTES TO DETERMINE RELATIVE MAGNITUDE.
		=5338 ;	RETURNS WITH CARRY=1 IFF <SMA> >= <EMA>.
		=5339 ;	IS CALLED AFTER ACTION HAS BEEN PERFORMED ON <SMA> TO DETERMINE IF
		=5340 ;	TASK IS COMPLETED:
		=5341 ;	IF CY=0 THEN <SMA> >= <EMA> ==> TERMINATE TASK.
		=5342 ;	IF CY=1 THEN <SMA> < <EMA> ==> INC SMA AND REPEAT.
		=5343	CMPMAS: MMOV A, SMALO
05E2 B930		=5352+	MOV R1, #SMALO
05E4 F1		=5353+	MOV A, @R1
05E5 37		=5357	CPL A
		=5358	MADD A, EMALO
05E6 B932		=5364+	MOV R1, #EMALO
05E8 61		=5365+	ADD A, @R1
		=5369	MMOV A, SMAHI
05E9 B931		=5378+	MOV R1, #SMAHI
05EB F1		=5379+	MOV A, @R1
05EC 37		=5383	CPL A

LOC	OBJ	LINE	SOURCE STATEMENT
		=5384	MADD R,EMPHI
05ED	B933	=5390+	MOV R1,EMPHI
05EF	71	=5391+	ADD R,RC1
05F0	83	=5395	CHPRET: RET
		=5396	SIZECHK
060F		=5399+	SIZE SET 15
		=5400+	
		=5401+	*****
		=5410	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		5411 \$	INCLUDE(:F0:KBD.MOD)
		=5412	CODEBLK 100
074E		=5447+	ORG 1870
		=5451 ;	
		=5452 ;	KEYBOARD AND DISPLAY PROCESSING ROUTINE
		=5453 ;	CALLED PERIODICALLY WHEN KBD AND DISPLAY ARE TO BE ALIVE.
074E D5		=5454 TIINT:	SEL RB1
		=5455	MMOV ASAVE, A
074F B93E		=5468+	MOV RL, #ASAVE
0751 A1		=5469+	MOV @R1, A
0752 23F0		=5473	MOV A, #(-10H)
0754 62		=5474	MOV T, A ; RELOAD TIMER INTERVAL
0755 27		=5475	CLR A
0756 3E		=5476	MOVD PSEGH1, A ; WRITE BLANK PATTERN TO SEG DRIVERS
0757 3D		=5477	MOVD PSEGLO, A
0758 FD		=5478	MOV A, CURDIG
0759 07		=5479	DEC A
075A 3F		=5480	MOVD PDIGIT, A ; ENERGIZE CHARACTER
075B 0C		=5481	MOVD A, PINPUT ; LOAD ANY SWITCH CLOSURES
075C AA		=5482	MOV ROTPAT, A
		=5483	; WRITE NEXT SEGMENT PATTERN
075D FD		=5484	MOV A, CURDIG
075E 07		=5485	DEC A
075F 0346		=5486	ADD A, #SEGMAP ; ADD CURDIG DISPLACMENT TO BASE
0761 A8		=5487	MOV R0, A
0762 F0		=5488	MOV A, @R0 ; LOAD ACC W/ NEXT SEGMENT PATTERN
0763 3D		=5489	MOVD PSEGLO, A ; ENABLE APPROPRIATE SEGMENTS
0764 47		=5490	SWAP A
0765 3E		=5491	MOVD PSEGH1, A
		=5492 ;	
		=5493 ;	*****
		=5494 ;	THE NEXT CHARACTER IS NOW BEING DISPLAYED.
		=5495 ;	THE KEYBOARD SCAN ROUTINE IS INTEGRATED INTO THE DISPLAY SCAN.
		=5496 ;	WITH THE CURRENT ROW ENERGIZED, CHECK IF THERE ARE ANY INPUTS.
		=5497 ;	*****
		=5498 ;	
		=5499 ;	ROTATE BITS THROUGH THE CY WHILE INCREMENTING KEYLOC.
		=5500 ;	
0766 BB04		=5501	MOV ROTCNT, #NCOLS ; SET UP FOR <NCOLS> LOOPS THROUGH 'NXTLOC'
		=5502 NXTLOC:	MRRC ROTPAT
0768 FA		=5514+	MOV A, ROTPAT
0769 67		=5518+	RRC A
076A AA		=5529+	MOV ROTPAT, A
076B F68B		=5532	JC SCANS ; ONE BIT IN CY INDICATES KEY NOT DOWN
076D BE01		=5533	MOV KEYFLG, #1 ; MARK THAT AT LEAST ONE KEY WAS DETECTED
		=5534	; \ IN THE CURRENT SCAN
		=5535 ;	
		=5536 ;	*****
		=5537 ;	A KEYSTROKE WAS DETECTED FOR THE CURRENT COLUMN. ITS
		=5538 ;	POSITION IS IN REGISTER KEYLOC. SEE IF SAME KEY SENSED LAST CYCLE.
		=5539 ;	*****
		=5540 ;	
		=5541	MMOV A, KEYLOC
076F B93C		=5550+	MOV RL, #KEYLOC
0771 F1		=5551+	MOV A, @R1

LOC	OBJ	LINE	SOURCE STATEMENT
0772	2C	=5555	XCH A, LASTKY
0773	DC	=5556	XRL A, LASTKY
0774	C67C	=5557	JZ SCAN3
		=5558 ;	
		=5559 ;	*****
		=5560 ;	A DIFFERENT KEY WAS READ ON THIS CYCLE THAN ON THE PREVIOUS CYCLE.
		=5561 ;	SET NREPTS TO THE DEBOUNCE PARAMETER FOR A NEW COUNTDOWN.
		=5562 ;	*****
		=5563 ;	
0776	B93D	=5564	MOV R1, #NREPTS
0778	B106	=5565	MOV @R1, #G
077A	E48B	=5566	JMP SCAN5
		=5567 ;	
		=5568 ;	*****
		=5569 ;	SAME KEY WAS DETECTED 3S ON PREVIOUS CYCLE
		=5570 ;	LOOK AT NREPTS: IF ALREADY ZERO, DO NOTHING.
		=5571 ;	ELSE DECREMENT NREPTS.
		=5572 ;	IF THIS RESULTS IN ZERO, MOVE LASTKY INTO KBDDUF.
		=5573 ;	*****
		=5574 ;	
		=5575	SCAN3: MMOV A, NREPTS
077C	B93D	=5584+	MOV R1, #NREPTS
077E	F1	=5585+	MOV A, @R1
077F	C68B	=5589	JZ SCAN5 ; IF ALREADY ZERO
0781	07	=5590	DEC A ; INDICATE ONE MORE SUCCESSIVE KEY DETECTION
		=5591	MMOV NREPTS, A
0782	B93D	=5604+	MOV R1, #NREPTS
0784	A1	=5605+	MOV @R1, A
0785	968B	=5609	JNZ SCAN5 ; IF DECREMENT DOES NOT RESULT IN ZERO
		=5610	MMOV KBDDUF, LASTKY ; TO MARK NEW KEY CLOSURE
0787	FC	=5633+	MOV A, LASTKY
0788	B93B	=5639+	MOV R1, #KBDDUF
078A	A1	=5640+	MOV @R1, A
		=5643 ;	
078B	B93C	=5644	SCAN5: MOV R1, #KEYLOC
078D	11	=5645	INC @R1
078E	ED63	=5646	DJNZ ROTCNT, NXTLOC
0790	ED88	=5647	DJNZ CURDIG, TIRET1
0792	BD08	=5648	MOV CURDIG, #CHARNO
		=5649 ;	
		=5650 ;	*****
		=5651 ;	THE FOLLOWING CODE SEGMENT IS USED BY THE KEYBOARD SCANNING ROUTINE.
		=5652 ;	IT IS EXECUTED ONLY AFTER A REFRESH SEQUENCE IS COMPLETED
		=5653 ;	*****
		=5654 ;	
		=5655	MMOV KEYLOC, ZERO
0794	B93C	=5666+	MOV R1, #KEYLOC
0796	B100	=5667+	MOV @R1, #ZERO
0798	FE	=5671	MOV A, KEYFLG
0799	969D	=5672	JNZ SCAN8 ; JUMP IF ANY KEYS WERE DETECTED
		=5673	MMOV LASTKY, NEG1 ; CHANGE <LASTKY> WHEN NO KEYS ARE DOWN
079B	BCFF	=5678+	MOV LASTKY, #NEG1
079D	BE00	=5682	SCAN8: MOV KEYFLG, #0
		=5683 ;	
		=5684 ;	*****

LOC	OBJ	LINE	SOURCE STATEMENT
		=5685 ;	
		=5686 ;	KBD/DISP RETURN CODE- RESTORES SYSTEM STATUS.
		=5687	MNOV A, RDELAY
079F	B93F	=5696+	MOV R1, #RDELAY
07A1	F1	=5697+	MOV A, @R1
07A2	CGA8	=5701	JZ TIRET1
07A4	07	=5702	DEC A
		=5703	MNOV KDELAY, A
07A5	B93F	=5716+	MOV R1, #RDELAY
07A7	A1	=5717+	MOV @R1, A
		=5721	TIRET1: MNOV A, ASAVE
07A8	B93E	=5730+	MOV R1, #ASAVE
07AA	F1	=5731+	MOV @, @R1
07AB	93	=5735	RETR
		=5736 ;	
		=5737 ;	
		=5738 ;	TOFPOL TIMER OVERFLOW POLLING SUBROUTINE.
		=5739 ;	CALLED REPEATEDLY FROM WHEREVER KBD/DISP MUST BE ALIVE.
		=5740 ;	MONITORS THE TIMER OVERFLOW FLAG (TOF) AND CALLS SERVICE
		=5741 ;	ROUTINE WHEN APPROPRIATE.
07AC	164E	=5742	TOFPOL: JTF TIINT
07AE	83	=5743	RET
		=5744	SIZECHK
0061		=5747+	SIZE SET 97
		=5748+	
		=5749+;	*****
		=5750	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=5759	CODEBLK 17
06C2		=5789+	ORG 1730
		=5793 ;	
		=5794 ;	KBIDIN KEYBOARD INPUT SUBROUTINE.
		=5795 ;	RETURNS ONLY AFTER A NEW KEYSTROKE HAS BEEN DETECTED AND DEBOUNCED.
		=5796 ;	VALUE OF KEY POSITION IN SWITCH MATRIX IS
		=5797 ;	RETURNED IN THE ACCUMULATOR.
		=5798 ;	DISPLAY CHARACTER NOW ON BLANKED BEFORE RETURNING.
06C2	0F03	=5799	KBIDIN: MOV XPCODE, #3
06C4	74D1	=5800	CALL XPTST
06C6	F4AC	=5801	KBID1: CALL TOFFOL
		=5802	MMOV A, KDBBUF
06C8	B93B	=5811+	MOV R1, #KDBBUF
06CA	F1	=5812+	MOV A, @R1
06CB	F2C6	=5816	JB7 KBD11
06CD	27	=5817	CLR A
06CE	3E	=5818	MOVD PSEGH1, A
06CF	3D	=5819	MOVD PSEGLO, A
06D0	37	=5820	CPL A
06D1	21	=5821	XCH A, @R1
06D2	03	=5822	RET
		=5823	SIZECHK
0011		=5826+	SIZE SET 17
		=5827+,	
		=5828+;	*****
		=5837 ;	
		=5838	CODEBLK 15
05F1		=5863+	ORG 1521
		=5867 ;	CLEAR WRITES 'BLANK' CHARACTERS INTO ALL DISPLAY REGISTERS.
		=5868 ;	RETURNS WITH NEXTPL SET TO LEFTMOST CHARACTER POSITION
		=5869 ;	DOES NOT AFFECT ACC OR CY.
05F1	B846	=5870	CLEAR: MOV R0, #SEGMAP
05F3	B908	=5871	MOV R1, #CHARNO
05F5	B000	=5872	DEBLANK: MOV @R0, #0 ; STORE THE BLANK CODE
05F7	18	=5873	INC R0 ; POINT TO NEXT CHARACTER TO THE LEFT
05F8	E9F5	=5874	DJNZ R1, DEBLANK
		=5875	MMOV NEXTPL, CHARNO
05FA	B93A	=5886+	MOV R1, #NEXTPL
05FC	C100	=5897+	MOV @R1, #CHARNO
05FE	83	=5891	RET
		=5892	SIZECHK
000E		=5895+	SIZE SET 14
		=5896+,	
		=5897+;	*****
		=5906 ;	
		=5907	CODEBLK 44
06D3		=5937+	ORG 1747
		=5941 ;	DSPACC DISPLAY VALUE OF LOW NIBBLE OF ACC
06D3	530F	=5942	DSPACC: ANL A, #0FH
06D5	03EF	=5943	ADD A, #DGPATS
06D7	A3	=5944	MOV A, @A
		=5945 ;	WDISP WRITES BIT PATTERN NOW IN ACC INTO NEXT CHARACTER POSITION
		=5946 ;	OF THE DISPLAY (NEXTPL). INCREMENTS NEXTPL
		=5947 ;	RESULTS IN DISPLAY BEING FILLED LEFT TO RIGHT, THEN RESTARTING
06D8	AE	=5948	WDISP: MOV DSPTMP, A

LOC	OBJ	LINE	SOURCE STATEMENT
06D9	BFO4	=5949	MOV XPCODE, #4
06DB	74D1	=5950	CALL XPTST
		=5951	MMOV R, NEXTPL
06DD	B93A	=5960+	MOV R1, #NEXTPL
06DF	F1	=5961+	MOV R, @R1
06E0	0345	=5965	ADD R, #SEGMAP-1
06E2	AS	=5966	MOV R1, R
06E3	FE	=5967	MOV R, DSPTMP
06E4	A1	=5968	MOV @R1, R
		=5969	MDJNZ NEXTPL, WDISP1
06E5	B93A	=5974+	MOV R1, #NEXTPL
06E7	F1	=5975+	MOV R, @R1
06E8	07	=5979+	DEC R
06E9	A1	=5984+	MOV @R1, R
06EA	96EE	=5988+	JNZ WDISP1
06EC	B108	=5990	MOV @R1, #CHARNO
06EE	83	=5991	WDISP1: RET
		=5992 ;	
		=5993 ;	DGPATS IS THE BASE FOR THE TABLE OF SEGMENT PATTERNS FOR HEX DIGITS.
		=5994 ;	HERE THE FULL HEX SET (0-F) IS INCLUDED.
		=5995 ;	
00EF		=5996	DGPATS EQU \$ AND 0FFH
		=5997 ;	
		=5998 ;	FORMAT IS PGFEDCBA IN STANDARD SEVEN-SEGMENT ENCODING CONVENTION
		=5999 ;	WHERE P REPRESENTS THE DECIMAL POINT
06EF	3F	=6000	DB 00111111B ; SEGMENT PATTERN FOR DIGIT '0'
06F0	06	=6001	DB 00000110B ; SEGMENT PATTERN FOR DIGIT '1'
06F1	58	=6002	DB 01011011B ; SEGMENT PATTERN FOR DIGIT '2'
06F2	4F	=6003	DB 01001111B ; SEGMENT PATTERN FOR DIGIT '3'
06F3	66	=6004	DB 01100110B ; SEGMENT PATTERN FOR DIGIT '4'
06F4	6D	=6005	DB 01101101B ; SEGMENT PATTERN FOR DIGIT '5'
06F5	7D	=6006	DB 01111101B ; SEGMENT PATTERN FOR DIGIT '6'
06F6	07	=6007	DB 00000111B ; SEGMENT PATTERN FOR DIGIT '7'
06F7	7F	=6008	DB 01111111B ; SEGMENT PATTERN FOR DIGIT '8'
06F8	67	=6009	DB 01100111B ; SEGMENT PATTERN FOR DIGIT '9'
06F9	77	=6010	DB 01110111B ; SEGMENT PATTERN FOR DIGIT 'A'
06FA	7C	=6011	DB 01111100B ; SEGMENT PATTERN FOR DIGIT 'B'
06FB	39	=6012	DB 00111001B ; SEGMENT PATTERN FOR DIGIT 'C'
06FC	5E	=6013	DB 01011110B ; SEGMENT PATTERN FOR DIGIT 'D'
06FD	79	=6014	DB 01111001B ; SEGMENT PATTERN FOR DIGIT 'E'
06FE	71	=6015	DB 01110001B ; SEGMENT PATTERN FOR DIGIT 'F'
		=6016	SIZECHK
002C		=6019+	SIZE SET 44
		=6020+;	
		=6021+;	*****
		=6030 ;	
		=6031	CODEBLK 12
04F2		=6051+	ORG 1266
		=6055 ;	DELAY SUBROUTINE WAITS FOR THE NUMBER OF COMPLETE
		=6056 ;	DISPLAY SCANS CORRESPONDING TO THE ACC CONTENTS.
		=6057 ;	USED WITH CRUDE HUMAN INTERFACES- AS WHEN OPERATOR SHOULD SEE
		=6058 ;	SOME DISPLAY CHANGE WHILE IT IS CHANGING.
		=6059	DELAY: MMOV RDELAY, R
04F2	B93F	=6072+	MOV R1, #RDELAY
04F4	A1	=6073+	MOV @R1, R

LOC	OBJ	LINE	SOURCE STATEMENT
04F5	F4AC	=6077	DELAY1: CALL T0FPOL
		=6078	MMOV A, RDELAY
04F7	B93F	=6087+	MOV R1, #RDELAY
04F9	F1	=6088+	MOV A, @R1
04FA	9CF5	=6092	JNZ DELAY1
04FC	83	=6093	RET
		=6094	SIZECHK
0008		=6097+	SIZE SET 11
		=6098+	
		=6099+	*****
		=6100	;
		=6109	CODEBLK 8
07AF		=6144+	ORG 1967
		=6148	; KBDPOL POLL STATUS OF KEYBOARD INPUT ROUTINE.
		=6149	; RETURN WITH ACC BIT 7 = 0 IF KEYBOARD INPUT HAS BEEN RECEIVED.
07AF	BF05	=6150	KBDPOL MOV XPCODE, #5
07B1	74D1	=6151	CALL XPTST
		=6152	MMOV A, KBDBUF
07B3	B93B	=6161+	MOV R1, #KBDBUF
07B5	F1	=6162+	MOV A, @R1
07B6	83	=6166	RET
		=6167	SIZECHK
0008		=6170+	SIZE SET 8
		=6171+	
		=6172+	*****
		=6181	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		6182 \$	INCLUDE (:F0:LINK.MOD)
		=6183	CODEBLK 15
07B7		=6218+	ORG 1975
		=6222	;EPFET FETCH DATA BYTE FROM EP INTERNAL RAM ADDRESSED BY \$M\$ALO.
		=6223	EPFET: MMOV A,\$M\$ALO
07B7 B930		=6232+	MOV R1,\$M\$ALO
07B9 F1		=6233+	MOV A,@R1
07BA F400		=6237	CALL EPPASS
07BC 2300		=6238	MOV A,#100000000
07BE F400		=6239	CALL EPPASS
07C0 F400		=6240	CALL EPPASS
07C2 83		=6241	RET
		=6242	SIZECHK
000C		=6245+	SIZE SET 12
		=6246+;	
		=6247+;	*****
		=6256 ;	
		=6257	CODEBLK 15
07C3		=6292+	ORG 1987
		=6296	;EPSTOR STORE DATA IN LDATA IN EP INTERNAL RAM AT (\$M\$ALO)
07C3 FA		=6297	EPSTOR: MOV A,LDATA
07C4 F400		=6298	CALL EPPASS
		=6299	MMOV A,\$M\$ALO
07C6 B930		=6300+	MOV R1,\$M\$ALO
07C8 F1		=6309+	MOV A,@R1
07C9 537F		=6313	ANL A,#01111111D
07CB F400		=6314	CALL EPPASS
07CD F400		=6315	CALL EPPASS
07CF 83		=6316	RET
		=6317	SIZECHK
000D		=6320+	SIZE SET 13
		=6321+;	
		=6322+;	*****
		=6331	;\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=6332 ;	THE FOLLOWING UTILITIES INVOLVE INTERCHANGES BETWEEN THE MP AND EP.
		=6333 ;	
		=6334	CODEBLK 11
07D0		=6369+	ORG 2000
		=6373 ;	EPPASS PASSES A SINGLE PARAMETER BYTE TO THE EP THROUGH THE LINK.
		=6374 ;	WRITE THE CONTENTS OF THE ACC TO THE LINK;
		=6375 ;	RELEASE THE EI;
		=6376 ;	READ THE LINK INTO THE ACC;
		=6377 ;	RETURN.
07D0	8A30	=6378	EPPASS: ORL P2, #00110000B ; ENABLE LINK WRITES.
07D2	91	=6379	MOVX @R1, A ; WRITE ACC TO LINK.
07D3	99FE	=6380	ANL P1, #NOT ENBRAM ; DISABLE BREAKPOINTS.
07D5	0902	=6381	ORL P1, #ENBLNK ; SET TO BREAK ON LINK REFERENCE.
07D7	F4DB	=6382	CALL EPSTEP
07D9	81	=6383	MOVX A, @R1
07DA	83	=6384	RET
		=6385	SIZECHK
0008		=6388+	SIZE SET 11
		=6389+;	*****
		=6399 ;	
		=6400	CODEBLK 25
07D8		=6435+	ORG 2011
		=6439 ;	EPSTEP RELEASES EP TO RUN IN PRESENT MODE UNTIL AN ANTICIPATED
		=6440 ;	HARDWARE BREAK OCCURS.
		=6441 ;	(DUE TO SINGLE STEPPING, LINK OP-CODE FETCH, OR LINK DATA FETCH.)
		=6442 ;	MUST OCCUR WITHIN A FINITE NUMBER OF CYCLES (<40 MP CYCLES)
		=6443 ;	OR WATCHDOG TIMER WILL ASSUME A COMMUNICATIONS ERROR
		=6444 ;	BETWEEN THE MP AND EP.
07D8	F4F4	=6445	EPSTEP: CALL EPREL
07D0	090A	=6446	MOV R1, #10
07DF	86F1	=6447	EPSTE1: JNI EPSTE2
07E1	E9D1	=6448	DJNZ R1, EPSTE1
07E3	8910	=6449	ORL P1, #EPRSET
07E5	744F	=6450	CALL EPBRK
07E7	B8EB	=6451	MOV R0, #LOW(OV1BAS+OV5)SIZE)
07E9	746A	=6452	CALL OVL0AD
07EB	99EF	=6453	ANL P1, #NOT EPRSET
07ED	BA0E	=6454	MOV LDATA, #0EH
07EF	249A	=6455	JMP PERROR
07F1	744F	=6456	EPSTE2: CALL EPBRK
07F3	83	=6457	RET
		=6458	SIZECHK
0019		=6461+	SIZE SET 25
		=6462+;	*****
		=6472 ;	
		=6473 ;	
		=6474	\$EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=6475	CODEBLK 9
07F4		=6510+	ORG 2036
		=6514	EPREL RELEASES EP TO RUN IN PRESENT MODE.
		=6515	; SEQUENCE IS AS FOLLOWS:
		=6516	; PUT MEMORY ARRAY IN EP MODE;
		=6517	; RAISE /SSTEP;
		=6518	; RETURN.
07F4	99F7	=6519	EPREL: ANL P1, #NOT CLRBF ; CLEAR BREAK F/F.
07F6	8908	=6520	ORL P1, #CLRBF ; RE-ENABLE BREAK F/F.
07F8	9ABF	=6521	ANL P2, #NOT 01000000B ; ENABLE EP CONTROL OF MEM ARRAY
07FA	8904	=6522	ORL P1, #00000100B ; FREE EP TO RUN UNTIL BREAK.
07FC	83	=6523	RET
		=6524	SIZECHK
0009		=6527+	SIZE SET 9
		=6528+	
		=6529+	*****
		=6530	;
		=6539	;
		=6540	CODEBLK 11
034F		=6500+	ORG 847
		=6504	EPBRK REGAIN CONTROL OF MEMORY ARRAY FROM EP.
		=6505	; DROP /SSTEP;
		=6506	; WAIT 30 USECS.;
		=6507	; PUT MEMORY ARRAY IN MP MODE;
		=6508	; RETURN.
034F	99FB	=6509	EPBRK: ANL P1, #NOT 00000100B ; FREEZE EMULATION PROCESSOR.
0351	8920	=6590	ORL P1, #MODOUT ; SIGNAL EP IS NOT RUNNING USER CODE.
0353	8905	=6591	MOV R1, #5
0355	E955	=6592	DJNZ R1, \$; DELAY FOR EP TO FINISH INSTRUCTION.
0357	8A40	=6593	ORL P2, #01000000B ; SEIZE CONTROL OF MEM ARRAY.
0359	83	=6594	RET
		=6595	SIZECHK
000B		=6590+	SIZE SET 11
		=6599+	
		=6600+	*****
		=6609	;
		=6610	;
		=6611	CODEBLK 16
035A		=6651+	ORG 858
		=6655	OVSHP OVERLAY SWAP.
		=6656	; SWAPS BLOCK OF DATABYTES (USER'S PROGRAM) BETWEEN MP RAM & EP PM.
035A	0865	=6657	OVSHP: MOV R0, #OVBUF+OVSIZE
035C	0917	=6658	MOV R1, #OVSIZE
035E	2340	=6659	MOV R, #01000000B
0360	3A	=6660	OUTL P2, A
0361	C0	=6661	OVSHP: DEC R0
0362	C9	=6662	DEC R1
0363	81	=6663	MOVX R, @R1
0364	20	=6664	XCH R, @R0
0365	91	=6665	MOVX @R1, R
0366	F9	=6666	MOV R, R1
0367	9661	=6667	JNZ OVSHP
0369	83	=6668	RET
		=6669	SIZECHK
0010		=6672+	SIZE SET 16

LOC	OBJ	LINE	SOURCE STATEMENT
		=6673+	
		=6674+;	*****
		=6683 ;	
		=6684	CODEBLK 14
036A		=6724+	ORG 874
		=6728 ;	OVLORD OVERLAY LOAD.
		=6729 ;	MOVES BLOCK OF DATA BYTES (ASSEMBLED SOURCE) FROM PG3 TO EP PM.
		=6730 ;	TOP OF DATA BLOCK LOADED AND BLOCK LENGTH DETERMINED BY R0 AND R1.
036A	B917	=6731 OVLORD:	MOV R1, #OVSZ
036C	2340	=6732	MOV A, #01000000
036E	3A	=6733	OUTL P2, A
036F	C8	=6734 MML01:	DEC R0
0370	C9	=6735	DEC R1
0371	F8	=6736	MOV A, R0
0372	E3	=6737	MOVP3 A, #A
0373	91	=6738	MOVX @R1, A
0374	F9	=6739	MOV A, R1
0375	966F	=6740	JNZ MML01
0377	83	=6741	RET
		=6742	SIZECHK
000E		=6745+ SIZE	SET 14
		=6746+;	
		=6747+;	*****
		=6756	\$EJECT

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LOC OBJ      LINE      SOURCE STATEMENT
=6757 ;
=6758 ;=====
=6759 ;
=6760 ;      THE REST OF THIS MODULE CONTAINS THE MINI-MONITORS WHICH OVERLAY
=6761 ;      THE EMULATION PROCESSOR PROGRAM RAM TO GIVE THE
=6762 ;      MASTER PROCESSOR ACCESS TO INTERNAL REGISTERS AND RAM OF THE EP.
=6763 ;
=6764 ;=====
=6765 ;
=6766      DATBLK 22
0378      =6771+      ORG      008
=6775 ;
=6776 ;OV0- OVERLAY TO BREAK EP EXECUTION AND JUMP TO LOCATION 009H.
=6777 ;      LOCATION 009H REACHED WITH TOP-OF-STACK = RETURN ADDRESS+2
=6778 ;      DUE TO FORCED "CALL" DURING WHICH PC WAS INCREMENTED.
=6779 ;      LOCS 003H & 007H CALL 009H TO SIMULATE SAME CONDITION
=6780 ;      IF BREAK OCCURS DURING INTERRUPT CYCLE.
=6781 ;      SOURCE CODE FOR MINI-MONITOR OVERLAYED OVER LOW ORDER PROGRAM RAM.
=6782 ;
0378      =6783 OV0BAS EQU      $
0378      =6784 ORG      OV0BAS
0378 1409  =6785 CALL      009H
037A 00    =6786      NOP
=6787 ;
037B      =6788 ORG      OV0BAS+003H
037B 1409  =6789 CALL      009H
037D 00    =6790      NOP
037E 00    =6791      NOP
=6792 ;
037F      =6793 ORG      OV0BAS+007H
037F 1409  =6794 CALL      009H
0381 00    =6795      NOP
0382 00    =6796      NOP
0383 00    =6797      NOP
0384 00    =6798      NOP
0385 00    =6799      NOP
0386 00    =6800      NOP
0387 00    =6801      NOP
0388 00    =6802      NOP
0389 00    =6803      NOP
038A 00    =6804      NOP
038B 00    =6805      NOP
=6806 ;
038C      =6807 ORG      OV0BAS+014H
038C 0409  =6808 JMP      009H
=6809 ;
=6810      SIZECHK
0016      =6813+ SIZE SET 22
=6814+;
=6815+;*****
=6824 $EJECT

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LOC	OBJ	LINE	SOURCE STATEMENT
		=6825	DATABLK 22
038E		=6830+	ORG 910
		=6834 ;	
		=6835 ;OV3-	OVERLAY TO SAVE STATUS DATA AFTER BREAK.
		=6836 ;	ACC, TIMER/COUNTER, PSW (WITH F1), & RAM LOC 0 PASSED SEQUENTIALLY
		=6837 ;	TO MP.
		=6838 ;	SOURCE CODE FOR MINI-MONITOR OVERLAYED OVER LOW ORDER PROGRAM RAM.
		=6839 ;	
038E		=6840 OV3BAS	EQU \$
038E		=6841 ORG	OV3BAS
038E 0400		=6842	JMP 006H
0390 00		=6843	NOP
		=6844 ;	
0391		=6845 ORG	OV3BAS+003H
0391 83		=6846	RET
0392 00		=6847	NOP
0393 00		=6848	NOP
0394 00		=6849	NOP
		=6850 ;	
0395		=6851 ORG	OV3BAS+007H
0395 83		=6852	RET
0396 00		=6853	NOP
		=6854 ;	
0397		=6855 ORG	OV3BAS+009H
0397 90		=6856	MOVX @R0, A
0398 42		=6857	MOV A, T
0399 90		=6858	MOVX @R0, A
039A C7		=6859	MOV A, PSW
039B 7611		=6860	JF1 OV3B1
039D 53F7		=6861	ANL A, #11110111B
0311		=6862 OV3B1	EQU \$- (LOW OV3BAS)
039F 90		=6863	MOVX @R0, A
03A0 C5		=6864	SEL R00, A
03A1 F0		=6865	MOV A, R0
03A2 0409		=6866	JMP 009H
		=6867 ;	
		=6868	SIZECHK
0016		=6871+	SIZE SET 22
		=6872+;	
		=6873+; *****	
		=6882	#EJECT

LOC	OBJ	LINE	SOURCE STATEMENT
		=6883	DATABLK 22
03A4		=6888+	ORG 932
		=6892 ;	
		=6893 ; 0V1-	OVERLAY 1 TO GIVE MP ACCESS TO EP RAM LOCS. 01H-7FH.
		=6894 ;	SOURCE CODE FOR MINI-MONITOR OVERLAYED OVER LOW ORDER PROGRAM RAM.
		=6895 ;	
03A4		=6896 0V1BAS	EGU \$
		=6897 ;	
03A4 040R		=6898	JMP 0V1B1
03A6 00		=6899	NOP
		=6900 ;	
03A7		=6901 ORG	0V1B05+003H
03A7 83		=6902	RET
03A8 00		=6903	NOP
03A9 00		=6904	NOP
03AN 00		=6905	NOP
		=6906 ;	
03AB		=6907 ORG	0V1BAS+007H
03AB 83		=6908	RET
03AC 00		=6909	NOP
		=6910 ;	
03AD		=6911 ORG	0V1BAS+009H
03AD 90		=6912	MOVX @R0, A
		=6913 ;	
0001		=6914 0V1B1	EGU \$- 0V1BAS
		=6915 ;	
03AE 00		=6916	MOVX A, @R0
03AF A8		=6917	MOV R0, A
03B0 00		=6918	MOVX A, @R0
03B1 F213		=6919	JB7 0V1B2
03B3 28		=6920	XCH A, R0
03B4 A0		=6921	MOV @R0, A
03B5 0409		=6922	JMP 005H
		=6923 ;	
0313		=6924 0V1B2	EGU \$-LOW 0V1BAS
		=6925 ;	
03B7 F0		=6926	MOV A, @R0
03B8 0409		=6927	JMP 005H
		=6928 ;	
		=6929	SIZECHK
0016		=6932+ SIZE	SET 22
		=6933+;	
		=6934+; *****	
		=6943 \$EJECT	

LOC	OBJ	LINE	SOURCE STATEMENT
		=6944	DATABLK 23
03BA		=6949+	ORG 954
		=6953 ;	
		=6954 ;OV2-	OVERLAY TO RESTORE EP STATUS SAVED ON BREAK AND RESUME USER'S PROGRAM.
		=6955 ;	SOURCE CODE FOR MINI-MONITOR OVERLAYED OVER LOW ORDER PROGRAM RAM.
		=6956 ;	
03BA		=6957 OV2BAS	EQU \$
03BA		=6958 ORG	OV2BAS
03BA 0400		=6959	JMP 000H
03BC 00		=6960	NOP
		=6961 ;	
03BD		=6962 ORG	OV2BAS+003H
03BD 83		=6963	RET
03BE 00		=6964	NOP
03BF 00		=6965	NOP
03C0 00		=6966	NOP
		=6967 ;	
03C1		=6968 ORG	OV2BAS+007H
03C1 83		=6969	RET
03C2 00		=6970	NOP
		=6971 ;	
03C3		=6972 ORG	OV2BAS+009H
03C3 90		=6973	MOVX @R0, A
		=6974 ;	
03C4 80		=6975	MOVX A, @R0
03C5 A8		=6976	MOV R0, A
03C6 80		=6977	MOVX A, @R0
03C7 07		=6978	MOV F5W, A
03C8 A5		=6979	CLR F1
03C9 B5		=6980	CPL F1
03CA 7213		=6981	JB3 OV2D1
03CC A5		=6982	CLR F1
		=6983 ;	
0313		=6984 OV2B1	EQU \$-LOW OV2BAS
		=6985 ;	
03CD 80		=6986	MOVX A, @R0
03CE 62		=6987	MOV T, A
03CF 80		=6988	MOVX A, @R0
03D0 93		=6989	RETR
		=6990	SIZECHK
0017		=6993+ SIZE	SET 23
		=6994+;	
		=6995+; *****	
		=7004	\$EJECT

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LOC OBJ      LINE      SOURCE STATEMENT
              7005 ;
              7006      CODEBLK 11
03D1          7046+      ORG      977
03D1 0A00     7050 XPTST: ORL      P2,#00H
03D3 0A      7051      IN        R,P2
03D4 9A7F     7052      ANL      P2,#(NOT 00H)
03D6 F2D9     7053      JB7      $+3
03D8 83       7054      RET
03D9 F5       7055      SCL      MB1
03DA 0400     7056      JMP      800H
              7057      SIZECHK
000B          7060+ SIZE SET 11
              7061+;
              7062+;*****
              7071 ;
              7072      CODEBLK 13
03DC          7112+      ORG      988
03DC 28432931 7116      DB      '(C)1979 INTEL'
03E0 39373920
03E4 494E5445
03E8 4C
              7117      SIZECHK
000D          7120+ SIZE SET 13
              7121+;
              7122+;*****
              7131 ;
              7132 ;
              7133      RSOURCE
0100          7135+      PGSIZE SET  ORGPG0-000H ; BYTES USED ON PAGE 0
00FD          7136+      PGSIZE SET  ORGPG1-100H ; BYTES USED ON PAGE 1
0100          7137+      PGSIZE SET  ORGPG2-200H ; BYTES USED ON PAGE 2
00E9          7138+      PGSIZE SET  ORGPG3-300H ; BYTES USED ON PAGE 3
00FD          7139+      PGSIZE SET  ORGPG4-400H ; BYTES USED ON PAGE 4
00FF          7140+      PGSIZE SET  ORGPG5-500H ; BYTES USED ON PAGE 5
00FF          7141+      PGSIZE SET  ORGPG6-600H ; BYTES USED ON PAGE 6
00FD          7142+      PGSIZE SET  ORGPG7-700H ; BYTES USED ON PAGE 7
              7143+ $EJECT

```

LOC	OBJ	LINE	SOURCE STATEMENT
		7145	*****
		7146	;
		7147	FILL ALL UNUSED MEMORY LOCATIONS WITH NOP OPCODES
		7148	;
		7149	*****
		7150	;
		7151	\$GEN
		7158	;
01FD		7160	ORG ORGPG1
		7161	REPT (200H - ORGPG1)
		7162	DB 0
		7163	ENDM
01FD 00		7164+	DB 0
01FE 00		7165+	DB 0
01FF 00		7166+	DB 0
		7168	;
		7175	;
03E9		7177	ORG ORGPG3
		7178	REPT (400H - ORGPG3)
		7179	DB 0
		7180	ENDM
03E9 00		7181+	DB 0
03EA 00		7182+	DB 0
03EB 00		7183+	DB 0
03EC 00		7184+	DB 0
03ED 00		7185+	DB 0
03EE 00		7186+	DB 0
03EF 00		7187+	DB 0
03F0 00		7188+	DB 0
03F1 00		7189+	DB 0
03F2 00		7190+	DB 0
03F3 00		7191+	DB 0
03F4 00		7192+	DB 0
03F5 00		7193+	DB 0
03F6 00		7194+	DB 0
03F7 00		7195+	DB 0
03F8 00		7196+	DB 0
03F9 00		7197+	DB 0
03FA 00		7198+	DB 0
03FB 00		7199+	DB 0
03FC 00		7200+	DB 0
03FD 00		7201+	DB 0
03FE 00		7202+	DB 0
03FF 00		7203+	DB 0
		7205	;
04FD		7207	ORG ORGPG4
		7208	REPT (500H - ORGPG4)
		7209	DB 0
		7210	ENDM
04FD 00		7211+	DB 0
04FE 00		7212+	DB 0
04FF 00		7213+	DB 0
		7215	;
05FF		7217	ORG ORGPG5
		7218	REPT (600H - ORGPG5)

LOC	OBJ	LINE	SOURCE STATEMENT
-		7219	DB 0
		7220	ENDM
05FF	00	7221+	DB 0
		7223 ;	
06FF		7225	ORG ORGPG6
		7226	REPT (700H - ORGPG6)
-		7227	DB 0
		7228	ENDM
06FF	00	7229+	DB 0
		7231 ;	
07FD		7233	ORG ORGPG7
		7234	REPT (800H - ORGPG7)
		7235	DB 0
		7236	ENDM
07FD	00	7237+	DB 0
07FE	00	7238+	DB 0
07FF	00	7239+	DB 0
		7241 ;	
		7242	\$EJECT

LFILL	4672#	4676																			
LFILL1	4674	4677#																			
LPGSEL	4832	4890	5032	5111	5162#																
LSTBR1	5113	5116#																			
LSTBR2	5115	5117#																			
LSTBRK	4978	4979	5111#																		
LSTDM	4975	4995	5011	5032#																	
LSTINT	4977	5090#																			
LSTORE	2459	2615	3527	4672	4957#																
LSTPM	4974	4981#																			
LSTR0	5052	5055#																			
LSTREG	4976	5037#																			
LSTTBL	4971	4974#																			
M0	551#																				
M1	552#																				
MADD	430#	1816	2386	2438	5358																
MADDC	435#	5384																			
MAIN	1434	1539#	1546	2349	2414	2417	2422	2427	2500	2620											
MAIN2	1544#	3129																			
MAINA	1594	1609#																			
MAINB	1672#	1674																			
MAINC0	1798	1830#																			
MAINC1	1831#	1847																			
MAINC1	1716#	1762																			
MAIND	1741	1801#																			
MAIND1	1742	1766#																			
MANL	440#																				
MICLOCK	165#	1307	1315	1323																	
MDEC	471#	3529																			
MDJNZ	475#	4041	4320	4456	4566	5969															
MEMHI	1150#	3824	4005																		
MEMLO	1149#	3851	4020	4655																	
MERROR	1592	1858#																			
MINC	467#	1743	2011	2075																	
MML01	6734#	6740																			
MMOV	390#	1558	1574	1609	1620	1649	1682	1716	1766	1782	1801	1976	1994	2172	2248	2329					
	2464	2482	2541	2581	2714	2729	2756	2787	2805	2838	2856	2893	2923	2938	2953	2960					
	3002	3063	3091	3206	3225	3244	3263	3283	3301	3322	3349	3423	3433	3452	3471	3490					
	3510	3557	3578	3601	3828	3855	3957	3981	3996	4011	4065	4257	4284	4392	4410	4587					
	4639	4759	4783	4798	4814	4836	4854	4870	4957	4981	4996	5012	5037	5055	5090	5162					
	5191	5343	5369	5455	5541	5575	5591	5610	5655	5673	5687	5703	5721	5802	5875	5951					
	6059	6078	6152	6223	6299																
MODOUT	537#	3041	6590																		
MORL	445#	2908	3631	5178																	
MPUSEL	553#																				
MRL	482#																				
MRLC	494#																				
MRR	486#																				
MRRC	490#	4437	4548	5502																	
MACH	455#																				
MXRL	450#																				
NCOLS	614#	5501																			
NEG1	729#	2341	5678																		
NEXTPL	1203#	2253	2259	5000	5006	5960	5974														
NIBI3	3702	3700#																			
NIBIN	3627	3630	3699#																		
NIBIN2	3553	3700#																			

TTYOUT	539#	4428	4430												
TYPE	1176#	1429	1579	1585	1748	1771	1777	1822	2448	2550	3011	3072	4768	4966	5171
UPXHD1	2265#	2558	3371												
UPXADR	2195	2248#													
VERSN0	1050#														
WBRK	1522#	1928													
WDISP	2010	2030	2269	2274	2560	3373	5948#								
WDISP1	5988	5991#													
XPCODE	837#	1410	1539	2318	5799	5949	6150								
XPTST	1411	1540	2319	5800	5950	6151	7050#								
ZERO	684#	1570	1586	1778	2494	3428	3860	5667							

CROSS REFERENCE COMPLETE

DEBNCE	630#																		
DECLAR	170#	584	600	616	632	648	670	685	700	715	739	756	773	790	807	824			
	848	869	890	911	932	964	973	932	991	1000	1009	1018	1027	1036	1045	1054			
	1063	1072	1081	1090	1099	1108	1117	1126	1135	1144	1153	1162	1171	1180	1189	1198			
	1207	1216	1225	1234	1243	1252	1261	1270	1279	1288	1297	4216							
DECSM1	5286	5291#																	
DECSMA	2630	5282#																	
DELAY	3105	6059#																	
DELAY1	6077#	6092																	
DERROR	2033	2063#																	
DFILL	2040	2096#																	
DGO	2039	2094#																	
DGPATS	5943	5996#																	
DGR	2046	2100#																	
DINTRG	2051	2124#																	
DLST	2041	2098#																	
DMOD	2038	2092#																	
DNOBRK	2055	2129#																	
DONE	3419	3595#																	
DPA	2058	2135#																	
DPRBRK	2052	2120#																	
DFRMEM	2048	2114#																	
DREC	2042	2100#																	
DREL	2043	2102#																	
DRM	2050	2110#																	
DRUN	2035	2078#																	
DSB	2044	2104#																	
DSGNON	2034	2070#																	
DSYACC	2276	2279	2201	2328	2564	2566	5942#												
DSPHI	2268	2276#																	
DSPLO	2275	2280#																	
DSPM1	2273	2279#																	
DSPMID	2277#	3375																	
DSPTIM	1041#	3100																	
DSPIMP	820#	5948	5967																
DSS	2057	2133#																	
DTR	2059	2137#																	
DWBRK	2056	2131#																	
ELSTIF1	2186	2188	2202#																
ELSTIF2	2204	2207	2213#																
EMPHI	1140#	5390																	
EMALU	1131#	5364																	
ENBLNK	529#	3197	6381																
ENBRAM	528#	3197	6380																
ENDF1	3088#	3093																	
ENDFIL	3072	3084#																	
ENDREC	4064#																		
EOFREC	3087	3901#																	
EPACC	969#	2977	3219	3374	4084	5104													
EPBRK	1425	3183	6450	6456	6589#														
EPCNT	2921#	3107	3125																
EPCON1	2785	2005#																	
EPCONT	2720	2703#																	
EPFET	3319	3343	4052	6223#															
EPFSS	2937	2952	2967	2982	3205	3224	3243	3262	6237	6239	6240	6298	6314	6315	6370#				
EPPCHI	1014#	2779	2914	3362	3370														
EPPCLO	1005#	2752	2821	3335															

EPSPW	978#	2800	2847	2902	2947	3257	3292												
EPR0	996#	2932	3276	4863	5884														
EPREL	3042	6445	6519#																
EPRET	3110	3122	3129#																
EPRSET	536#	1433	2994	2996	6449	6453													
EPRUN	2424	2712#																	
EPRUN1	3046#	3051																	
EPRUN2	3050	3062#																	
EPRUN3	3049	3056#																	
EPRUN4	3028	3031	3039#																
EPRUN5	3057	3115#																	
EPRUN6	3081	3082	3119#																
EPSSTP	532#																		
EPSTE1	6447#	6448																	
EPSTE2	6447	6456#																	
EPSTEP	2904	3194	3198	6302	6445#														
EPSTOR	2874	2920	3340	3369	5053	6297#													
EPTMR	987#	2962	3238																
ERROR	740	765	782	799	816	833	861	882	903	924	945								
ERROR2	2324	2349#																	
EXAM0	2541#	2616																	
EXAM1	2601	2610#																	
EXAM2	2619	2622#																	
EXAM3	2624	2627#																	
EXAM4	2629	2632#																	
EXAM5	2610	2613#																	
EXAMIN	2410	2540#	2626	2631															
EXPNON	555#																		
FDUMP1	3978	3996#																	
FDUMP2	4026	4030#																	
FDUMP3	4035	4038#																	
FDUMP4	4064	4088#																	
FDUMP5	4034	4036#																	
FINDO#	1590#	1600																	
GOTBL	3016	3019#																	
H	1302#	4200	4325																
HBD1	4317	4319#	4319																
HBD2	4310#	4339																	
HBOLRY	4257#	4433	4434	4535	4537	4538													
HBITHI	1032#	4273																	
HBITLO	1023#	4300																	
HDATIN	3510#	3547																	
HEXRSC	4193#	4308																	
HEXBUF	1327#	3864	3875	3956	4033														
HEXNIB	4195	4198#																	
HFDONE	3885	3890	3894#																
HFILE0	2413	2421	3801#	3878															
HRECIN	2416	3417#	3422	3592															
HRECO	3877	3884	3955#																
HREGA	1059#																		
HREGB	1068#																		
HREGC	1077#																		
HREGD	1006#																		
HREGE	1095#																		
HREGF	1104#																		
IMPLEM	1855	2305#																	
INCSMR	1431	2625	3528	3873	4675	5230#													

INCH	5239#																		
INCH1	5241	5246#																	
INIT	1409#																		
INITLP	1410#	1423																	
INPAD1	2187#	2198																	
INPADR	1835	2170#	2498																
INPKEY	1543	1675	1828	1846	2196	2345	2463	2588	2658#	3115	3119								
INVALS	1346#	1381	1417																
ITMP	786#	1557	1590	1595	1597	1625	1626	1646	1647	1705	1712	1715	1725	1732	1761	1830			
	1832	1833	1837																
JGORES	2408	2429#																	
JMPTBL	2385	2399#																	
JTOFIL	2402	2426#																	
JTOGO	2401	2424#																	
JTOLST	2403	2419#																	
JTOMOD	2400	2410#																	
JTOREC	2404	2412#																	
JTOREL	2405	2416#																	
KBOBUF	1212#	2334	2340	5629	5811	6161													
KBDI1	5801#	5816																	
KBDIN	2658	5799#																	
KBDPOL	3847	3106	6150#																
KCLRB	1515#	1908																	
KEY	769#	1544	1593	1740	1843	2107	2202	2205	2322	2346	2460	2590	2597	2613	2622	2627			
	2659	2783	3116	3120															
KEYCLR	1505#	2323	2628																
KEYDM	1504#	1923	1926																
KEYEND	1501#	1545	1844	2206	2347	2461	2618	3117											
KEYFIL	1499#	1903																	
KEYFLG	949#	5533	5671	5682															
KEYGO	1512#	1902																	
KEYLOC	1221#	5550	5644	5660	5666														
KEYLSY	1510#	1904																	
KEYMOD	1513#	1901																	
KEYNK1	1500#	2203	2623	2784	3121														
KEYPAT	1503#	1929																	
KEYPM	1508#	1923	1926																
KEYREC	1506#	1905																	
KEYREG	1509#	1923																	
KEYREL	1502#	1906																	
KEYTRA	1507#	1929																	
KGORES	1511#	1909																	
KSETB	1514#	1907																	
LASTKY	907#	5555	5556	5626	5633	5670													
LDATA	752#	1858	2211	2317	2327	2432	2436	2562	2565	2607	2614	2632	2628	2835	2919	3088			
	3321	3344	3346	3367	3368	3526	3598	3629	3641	3640	3660	3666	3715	3868	4154	4157			
	4168	4662	4669	4705	5028	5033	5071	5078	5186	5112	6297	6454							
LDBYTE	3867#	3876																	
LFEBR1	4897	4899#																	
LFEBRK	4780	4781	4890#																
LFEDM	4777	4797	4813	4832#															
LFEINT	4779	4870#																	
LFCEPM	4776	4783#																	
LFER0	4851	4854#																	
LFEREG	4778	4836#																	
LFETBL	4773	4776#																	
LFETCH	2561	3867	4704#																



AP-55A

PSÉGLO 000C	RDELAY 003F	RECDON 02CC	RECTYP 0042	KEGC 0044	REORG 0005	RERROR 0198	RINI 0011
ROTCNT 0003	ROTPAT 0002	RSOURC 0012	SCAN3 077C	SCAN5 0788	SCAN8 079D	SEGMAP 0046	SING 001A
SIZE 000D	SIZECH 0011	SNHHI 0031	SMALO 0030	STRCOM 001D	STRGOC 002C	STRMEM 0026	STRMP 0040
STRUTL 0019	STSAVE 0500	TCRLFO 01D2	TIINT 074E	TIRET1 07A8	TOFPOL 07AC	TIYOUT 0040	TYPE 0037
UPADR1 017C	UPADR 0178	VERSD 0029	WBRK 0016	WDISP 06D8	WDISP1 06EE	XPCODE 0007	XPTST 03D1
ZERO 0000							

ASSEMBLY COMPLETE, NO ERRORS

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	2546	2586	2719	2788	2796	2843	2857	2865	2898	2910	2928	2943	2958	2973	3007	3068
	3096	3207	3215	3226	3234	3245	3253	3264	3272	3288	3302	3310	3323	3331	3350	3358
	3434	3442	3453	3461	3472	3480	3491	3499	3515	3562	3583	3637	3958	3966	3986	4001
	4016	4070	4393	4481	4592	4764	4788	4803	4819	4841	4859	4875	4962	4986	5001	5017
	5042	5095	5167	5180	5196	5348	5360	5374	5386	5456	5464	5546	5580	5592	5600	5692
	5704	5712	5726	5807	5956	6060	6060	6083	6157	6228	6304					
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?B	1280#	4413	4413	4413	4419	4459	4469	4569	4579							
?BORNT	117#	746	754#	763	771#	780	788#	797	805#	814	822#	831	839#			
?BOR2	110#	754														
?BOR3	111#	771														
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?B1PNT	126#	859	867#	880	888#	901	909#	922	930#	943	951#					
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?B1R7	124#															
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?BIT50	4217#	4411														
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?BUFLF	649#															
?CHARN	585#	5876														
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	642	649	650	654	658	671	672	676	680	686	687	691	695	701	702	706
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?DEBNC	617#															
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?DSPTM	808#															
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?EMPLD	1127#	5362														
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?EPPCL	1001#	2734	2750	2806	2814	2819	3327	3333								
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?EPTIM	983#	2954	2960	3230	3236											
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	3439	3458	3477	3496	3516	3531	3563	3504	3634	3638	3807	3814	3834	3841	3963	3987
	4002	4017	4043	4071	4263	4270	4290	4297	4322	4398	4439	4458	4550	4568	4593	4645
	4652	4765	4789	4804	4820	4842	4860	4876	4963	4987	5002	5018	5043	5061	5068	5096
	5168	5181	5197	5349	5361	5375	5387	5461	5504	5547	5581	5597	5616	5623	5693	5709
	5727	5808	5957	5971	6065	6084	6158	6229	6305							
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	4294	4304	4402	4649	4659	5065	5081	5465	5601	5620	5636	5713	6069			
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	1101	1109	1110	1118	1119	1127	1128	1136	1137	1145	1146	1154	1155	1163	1164	1172			
	1173	1181	1182	1190	1191	1199	1200	1208	1209	1217	1218	1226	1227	1235	1236	1244			
	1245	1253	1254	1262	1263	1271	1272	1280	1281	1289	1290	1298	1299						
?R80	101#	740	741	745	757	758	762	774	775	779	791	792	796	808	809	813			
	825	826	830																
?R81	102#	849	850	854	858	870	871	875	879	891	892	896	900	912	913	917			
	921	933	934	938	942														
?RDELTA	1244#	5688	5694	5708	5714	6064	6070	6079	6085										
?RECTY	1271#	3495	3501	3579	3585														
?REGC	1289#	4397	4403	4440	4450	4551	4561	4508	4594										
?ROTCN	870#																		
?ROTPA	849#	5505	5512	5512	5521	5527	5527												
?RSAVE	144#	591	595	607	611	623	627	639	643	655	659	677	681	692	696	707			
	711	722	726	746	763	700	797	814	831	855	859	876	880	897	901	918			
	922	939	943	4223	4227														
?SEGMA	1308#																		
?SIZE	255#	1303	1437	1861	1931	2141	2218	2204	2351	2502	2635	2662	3132	3378	3601	3669			
	3718	3753	3904	4090	4125	4164	4201	4343	4479	4603	4679	4708	4901	5122	5208	5240			
	5293	5397	5745	5824	5893	6017	6095	6168	6243	6318	6386	6459	6525	6596	6670	6743			
	6811	6869	6930	6991	7058	7118													
?SMHI	1118#	2405	2485	2485	2491	2757	2765	2770	3457	3463	3802	3810	3815	4784	4790	4982			
	4988	5182	5370	5376															
?SMALO	1109#	2730	2730	2743	2861	2867	2870	2888	3306	3312	3476	3482	3829	3837	3842	4799			
	4805	4815	4821	4837	4843	4871	4877	4997	5003	5013	5019	5038	5044	5091	5097	5192			
	5198	5344	5350	6224	6230	6300	6306												
?START	1339#	1383	1383	1391	1405#	1437	1437	1445	1533#	1861	1861	1869	1882#	1931	1931	1939			
	1957#	2141	2141	2149	2162#	2218	2218	2226	2244#	2204	2284	2292	2310#	2351	2351	2359			
	2302#	2502	2502	2510	2533#	2635	2635	2643	2656#	2662	2662	2670	2699#	3132	3132	3140			
	3173#	3378	3378	3386	3414#	3601	3601	3609	3622#	3669	3669	3677	3695#	3718	3718	3726			
	3745#	3753	3753	3761	3796#	3904	3904	3912	3951#	4090	4090	4098	4116#	4125	4125	4133			
	4151#	4164	4164	4172	4190#	4201	4201	4209	4254#	4343	4343	4351	4385#	4479	4479	4487			
	4525#	4603	4603	4611	4635#	4679	4679	4687	4700#	4708	4708	4716	4754#	4901	4901	4909			
	4952#	5122	5122	5130	5158#	5208	5208	5216	5235#	5248	5248	5256	5279#	5293	5293	5301			
	5334#	5397	5397	5405	5449#	5745	5745	5753	5791#	5824	5824	5832	5865#	5893	5893	5901			
	5939#	6017	6017	6025	6053#	6095	6095	6103	6146#	6168	6168	6176	6220#	6243	6243	6251			
	6294#	6318	6318	6326	6371#	6386	6386	6394	6437#	6459	6459	6467	6512#	6525	6525	6533			
	6582#	6596	6596	6604	6653#	6670	6670	6678	6726#	6743	6743	6751	6773#	6811	6811	6819			
	6832#	6869	6869	6877	6890#	6930	6930	6938	6951#	6991	6991	6999	7048#	7058	7058	7066			
	7114#	7118	7118	7126															
?STRIM	1253#	1981	1987	1995	2001	2014	2024												
?TYPE	1172#	1577	1577	1577	1583	1746	1756	1769	1769	1769	1775	1820	2440	2446	2453	2542			
	2548	3003	3009	3064	3070	4760	4766	4958	4964	5163	5169								
?UNARY	459#	1744	2012	2076	3530	4042	4321	4430	4457	4549	4567	5503	5970						
?VERSN	1046#																		
?XPCOD	825#																		
?ZERO	671#	1559	1575	1767	2483	3424	3856	5636											
AFETCH	4704	4759#																	
ASAVE	1239#	5468	5730																
ASCERR	3704	3711	3715#																
B	1284#	4415	4421	4461	4529	4571													
BCODE	1167#	1563	1569	1598	1618	2392													
BIT50	4230#	4422																	
BRKEND	2462	2500#																	
BRKERR	3080	3080#																	



LOC	OBJ	LINE	SOURCE STATEMENT														
			7243	END													
USER SYMBOLS																	
?A	0004	?ASAVE	0002	?B	0002	?B0FNT	0000	?B0R2	0003	?B0R3	0004	?B0R4	0005	?B0R5	0006	?B0R6	0007
?B0R6	0007	?B0R7	0008	?B1PNT	0007	?B1R2	0003	?B1R3	0004	?B1R4	0005	?B1R5	0006	?B1R6	0007	?B1R7	0008
?B1R7	0008	?BCODE	0002	?BINOP	0022	?BIT50	0003	?BUFCN	0002	?BUFLE	0003	?CHARN	0003	?CHKSU	0000	?CONST	0003
?CONST	0003	?CURDI	0001	?DEBNC	0003	?DSPTI	0002	?DSPTN	0000	?EMAH1	0002	?EMALO	0002	?EPACC	0002	?EPMCH	0002
?EPMCH	0002	?EPPCL	0002	?EPPSW	0002	?EPR0	0002	?EPTIN	0002	?FORM1	0016	?FORM2	0018	?FORM3	001A	?FORM4	001C
?FORM4	001C	?FORM5	001E	?H	0002	?HBITH	0002	?HEXDU	0003	?HREGA	0002	?HREGB	0002	?HREGC	0002	?HREGD	0002
?HREGC	0002	?HREGD	0002	?HREGF	0002	?HREGG	0002	?ITMP	0000	?KBDU0	0002	?KEY	0000	?KEYFL	0001	?KEYLD	0002
?KEYLD	0002	?LASTK	0001	?LDATA	0000	?LENGT	0000	?MEMH1	0002	?MEMLO	0002	?MINDX	0075	?MSAVE	0001	?NCOLS	0003
?NCOLS	0003	?NEG1	0003	?NEXTP	0002	?NREPT	0002	?NUMCO	0002	?OPT10	0002	?OVBUF	0003	?OVSI2	0003	?PLUS1	0003
?PLUS1	0003	?PLUS2	0003	?R1	0000	?RAM	0002	?RE0	0000	?RB1	0001	?RELA	0002	?RECTV	0002	?REGC	0002
?REGC	0002	?ROTCN	0001	?ROTPA	0001	?RSAVE	0000	?SEGM0	0003	?SIZE	000E	?SMARI	0002	?SMALO	0002	?START	03DC
?START	03DC	?STRTH	0002	?TYPE	0002	?UNARY	002A	?VERSN	0002	?XPCOD	0000	?ZERO	0003	AFETCH	0678	ASAVE	003E
ASAVE	003E	ASCERR	01C9	B	0043	BCODE	0036	BITS0	0000	BRKEND	024D	BRKERR	04A6	BRKFL	022E	BRKNY	0234
BRKNY	0234	BUFCNT	0041	BUFLFN	0010	BYTE11	00F2	BYTEIN	00F0	BYTE0	01DB	CGU	046B	CGOMB	047C	CGOPAT	0476
CGOPAT	0476	CGOSS	0400	CGOTRA	0480	CGOMB	047C	CHARCK	000D	CHARIN	01CD	CHARLF	0000	CHIRO	058D	CHKERR	02E1
CHIRO	058D	CHKERR	02E1	CHKSUM	0005	C10	064D	C11	0651	C12	0659	C13	0662	C14	0665	CIN	0649
CIN	0649	CKSMOK	02DB	CLEAR	05F1	CLABFT	0000	CMDINT	000A	CMFMS	05E2	CMPTRE	05F0	CNTL2	001A	CNTTBL	04A1
CNTTBL	04A1	CNTTRA	04AA	CO1	05C5	CO2	05CB	CO3	05CF	CODEBL	0006	COMCBR	022B	COMFIL	02E5	COMPGT	0461
COMPGT	0461	COMSBR	022C	COMSTZ	0003	CTAB	0023	CURDIG	0005	DITABL	000C	DATO	062C	DAT01	062E	DEBLNK	05F5
DEBLNK	05F5	DBPNT	0144	DBRK	0015	DCB	015A	DDABRK	0167	DDAMEM	0161	DEBANC	0000	DECLAR	0003	DECSM1	021F
DECSM1	021F	DECSMA	02F4	DELAY	04F2	DELAY1	04F5	DERROR	0131	DFILL	014B	DGO	0149	DGPATS	00EF	DGR	015D
DGR	015D	DINTRG	0169	DLST	014E	DMOD	0146	DNOBRK	016B	DONE	02E0	DPA	0172	DPRBRK	0165	DPRMEM	015F
DPRMEM	015F	DREC	0151	DREL	0154	DRM	0163	DRUN	013E	DSD	0157	DSDGN0	0137	DSPACC	06D3	DSPHI	018E
DSPHI	018E	DSPLO	0194	DSPML	0192	DSPMID	0190	DSPTIM	0029	DSPTMP	0006	DSS	016F	DTR	0175	DWBK	016D
DWBK	016D	ELSIF1	0007	ELSIF2	00E5	EMAH1	0033	EMALO	0032	ENBLNK	0002	ENBRAM	0001	ENDF1	059E	ENDFIL	0596
ENDFIL	0596	ENDREC	0641	EOFREC	05AE	EPACC	0020	EPRK	034F	EPCNT	0441	EPCOM1	041F	EPCONT	0415	EPFET	0787
EPFET	0787	EPPASS	07D0	EPPCHI	0025	EPFLO	0024	EPPSW	0021	EPR0	0023	EPREL	07F4	EPRET	04C7	EPRSET	0010
EPRSET	0010	EPRUN	0400	EPRUN1	048A	EPRUN2	0499	EPRUN3	0495	EPRUN4	0482	EPRUN5	0483	EPRUN6	048A	EPSSTP	0004
EPSSTP	0004	EPSTE1	07DF	EPSTE2	07F1	EPSTEP	07DB	EPSTOR	07C3	EPTMR	0022	ERROR2	01B6	EXAM0	0250	EXAM1	027B
EXAM1	027B	EXAM2	0281	EXAM3	028A	EXAM4	0293	EXAM5	0275	EXAMIN	024F	EXPMDN	0000	FDUMP1	0617	FDUMP2	0628
FDUMP2	0628	FDUMP3	0636	FDUMP4	0649	FDUMP5	0632	FINDOP	0042	GOTBL	0471	H	0045	HBD1	04D7	HDD2	04D5
HDD2	04D5	HBDLAY	04C9	HBITH1	0027	HBITL0	0026	HDATA	0269	HEXASC	01E6	HEXBUF	0065	HEXNB	01EF	HFDONE	05A7
HFDONE	05A7	HFILE0	0572	HRECIN	0297	HRECO	0600	HREGA	002A	HRLGB	002B	HREGC	002C	HREGD	002D	HREGF	002E
HREGF	002E	HREGG	002F	IMPLEM	0200	INCSMA	01F2	INCH	01F4	INCH1	01FC	INIT	0000	INITLP	000E	INPAD1	00C7
INPAD1	00C7	INPADR	00C0	INPKEY	00EC	INVAL5	0300	ITMP	0004	JGORE5	0226	JMPTEL	0206	JT0FIL	0222	JT0G0	0220
JT0G0	0220	JTOLST	021A	JTOMOD	020F	JTOREC	0211	JTOREL	0216	KBD0UF	003B	KBD11	006C	KBDIN	06C2	KBDPOL	07AF
KBDPOL	07AF	KCLRB	000C	KEY	0003	KEYCLR	0017	KEYDM	0016	KEYEND	0013	KEYFIL	0010	KEYFLG	0006	KEYV0	001E
KEYV0	001E	KEYLCB	003C	KEYLST	001C	KEYMOD	001F	KEYNX1	0012	KEYPAT	0015	KEYPM	001A	KEYREL	0018	KEYREG	001B
KEYREG	001B	KEYREL	0014	KEYTRA	0019	KGORE5	001D	KSETB	0000	LASTKY	0004	LDATA	0002	LDBYTE	0582	LFEBR1	06C1
LFEBR1	06C1	LFEBRK	06B1	LFEDM	0699	LFEINT	06A9	LFEPM	0694	LFERO	06A5	LFEREG	069C	LFETBL	067E	LFETCH	00FC
LFETCH	00FC	LFILL	02E9	LFILL1	02F3	LPSEL	04E1	LSTBR1	0746	LSTBR2	0748	LSTBRK	073D	LSTDM	0721	LSTINT	0734
LSTINT	0734	LSTORE	0700	LSTPM	070C	LSTRO	072F	LSTREG	0726	LSTTBL	0706	LS0	0010	ML	0020	MADD	0024
MADD	0024	MADD0	0025	MAIN	0029	MAIN2	0033	MAINA	0052	MAINB	0069	MAINB0	009E	MAINB1	00A0	MAINC1	0075
MAINC1	0075	MAIND	0093	MAIND1	0087	MANL	0026	MELCK	0002	MDEC	002C	MDJN2	002D	MEMH1	0035	MEMLO	0034
MEMLO	0034	MERROR	000C	MINC	002B	MML01	036F	MNOV	0020	MODOUT	0020	MORL	0027	MPUSEL	0040	MRL	002E
MRL	002E	MRLC	0031	MRR	002F	MRR0	0030	MXCH	0029	MXKL	0020	NCOLS	0004	NEG1	FFFF	NEXTPL	003A
NEXTPL	003A	NIB13	01C2	NIBIN	01B8	NIBIN2	01BA	NIB0	050B	NIBRK	001B	NOVAL5	0023	NREPTS	003D	NUMCON	0038
NUMCON	0038	NXTLOC	07C0	OPTAB1	033F	OPTAB2	0346	OPTAB3	0349	OPTION	0039	ORPG0	0100	ORPG1	01FD	ORPG2	0300
ORPG2	0300	ORPG3	03E9	ORPG4	04FD	ORPG5	05FF	ORPG6	06FF	ORPG7	07FD	OUTCLR	0102	OUTMSG	0104	OUTUTL	0100
OUTUTL	0100	OV0AS	0378	OV1B1	000A	OV1B2	0313	OV1BAS	03A4	OV2B1	0313	OV2BAS	03BA	OV3B1	0311	OV3BAS	03BE
OV3BAS	03BE	OVBUF	004E	OVLOAD	036A	OVSI2	0017	OVSM1	0361	OVSAP	035A	PBRK	0019	PDIGIT	000E	PERROR	019A
PERROR	019A	PGSIZE	00FD	PINPUT	000D	PLUS1	0001	PLUS3	0003	FRNT1	0117	PKNT2	0100	PSEGH1	0000		

**APPENDIX C
COMMAND SUMMARY**

The following is a summary of the commands implemented by the HSE-49 emulator monitor. Within each command group, tokens in each column indicate options the user has when invoking those commands.

Tokens in square brackets indicate dedicated keys on the keyboard (some keys having shared functions); angle brackets enclose hex digit strings used to specify an address or data parameter. Parameters in parentheses are optional, with the effects explained above. The notation used is as follows:

- <SMA> — Starting Memory Address for block command,
- <EMA> — Ending Memory Address for block command,
- <LOC> — LOcAtion for individual accesses,
- <DATA> — DATA byte.

Asterisks (*) indicate the default condition for each command; thus that token is optional and serves to regularize the command syntax.

Program/data entry and verification commands:

```
[EXAM] [PROG MEM]* <LOC> [.] [NEXT]
        [DATA MEM]          [PREV]
        [REGISTER]          [.]
        [HWRE REG]
        [PROG BRK]
        [DATA BRK]
```

Program/data initialization commands:

```
[FILL] [PROG MEM]* <SMA> [.] <EMA> [.] <DATA> [.]
        [DATA MEM]
        [REGISTER]
        [HWRE REG]
        [PROG BRK]
        [DATA BRK]
```

Intellec® development system or TTY interface commands (for transferring HEX format files):

```
[UPLOAD] [PROG MEM]* <SMA> [.] <EMA> [.]
          [DATA MEM]
          [REGISTER]
          [HWRE REG]
          [PROG BRK]
          [DATA BRK]

[DNLOAD] [PROG MEM]* [.]
          [DATA MEM]
          [REGISTER]
          [HWRE REG]
          [PROG BRK]
          [DATA BRK]
```

Formatted data dump to TTY or CRT:

```
[LIST] [PROG MEM]* <SMA> [.] <EMA> [.]
        [DATA MEM]
        [REGISTER]
        [HWRE REG]
        [PROG BRK]
        [DATA BRK]
```

Program execution commands:

```
[GO] [NO BREAK]* (<SMA>) [.]
      [W/ BREAK]          [.]
      [SING STP]
      [AUTO BRK]
      [AUTO STP]

[GO/RST] [NO BREAK]* [.]
         [W/ BREAK]
         [SING STP]
         [AUTO BRK]
         [AUTO STP]
```

Breakpoint setting and clearing:

```
[SET BRK] [PROG MEM]* <LOC> [.] <LOC> ... [.]
          [DATA MEM]

[CLR BRK] [PROG MEM]* <LOC> [.] <LOC> ... [.]
          [DATA MEM]
```

**APPENDIX D
ERROR MESSAGES**

The following error message codes are used by the monitor software to report an operator or hardware error. Errors may be cleared by pressing [CLR/PREV] or [END/]. The format used for reporting errors is "Error - .n" where "n" is a hex digit.

Operator Errors

1. Illegal command initiator.
2. Illegal command modifier or parameter digit.
3. Illegal terminator for Examine command.
4. Illegal attempt to clear Error mode.
- 5-9. Not used.

Hardware Errors

- A. ASCII error — non-hex digit encountered in data field of hex format record.
- B. Breakpoint error. Break logic activated though breakpoints not enabled.
- C. Hex format record checksum error. Note — the checksum will not be verified if the first character of the checksum field is a question mark ("?",) rather than a hexadecimal digit. This allows object files to be patched using the ISIS text editor without the necessity of manually recomputing the checksum value.
- D. Not used.
- E. Execution processor failed to respond to a command or parameter passed to it by the master processor. EP automatically reset. EP internal status may be lost. Program memory not affected.
- F. Not used.



APPLICATION NOTE

AP-91

Using the 8049 as an 80 Column Printer Controller

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Applications Engineering

USING THE 8049 AS AN 80 COLUMN PRINTER CONTROLLER

I. INTRODUCTION

This Application Note details using INTEL's 8049 microcomputer as a dot matrix printer controller. Previous INTEL Application notes, (e.g. AP-27 and AP-54) described using intelligent processors and peripherals to control single printer mechanisms. This Application note expands upon the theme established in these prior notes and extends the concept to include a complete bi-directional 80 column printer using a single line buffer. For convenience this application note is divided into six sections:

1. INTRODUCTION
2. PRINT MECHANISM DESCRIPTION
3. INTERFACE CIRCUITRY
4. SOFTWARE
5. CONCLUSION
6. APPENDIX

Over the last few years 80 column output devices have become somewhat of a defacto output standard for business and some data processing applications. It should be mentioned that by no means is the 80 column format a "new" standard. 80 column computer cards have been around for more than 20 years and perhaps the existence of these cards in the early days of computers is why the 80 column format is a standard today.

Many CRT terminals use the 80 by N format and to complement this a number of printers use this same format. One reason, aside from those historic in nature, for the 80 column standard is that 80 columns of 12 pitch text on standard typewritten 8.5 inch by 11 inch paper completely fills up an entire line and allow ample room for margins. So, the 80 column format is an aesthetically convenient format.

Printers are usually divided into either impact or non-impact and a character or line oriented device. Impact printers actually use some type of "striker" to place ink on the paper. More often than not the ink is contained on a ribbon which is placed between the striker and the paper. Non-impact printers use some means other than direct pressure to place the characters on the paper. This type of printer is very fast because there is very little mechanical motion associated with placing the characters on the paper. However, because the paper is required to be treated with a special substance, it is not as convenient as an impact printer.

Character printers are capable of printing one character at a time. (Any standard home typewriter is in effect a character printer.) Line printers must print an

entire line at a time. Line printers are usually quite a bit faster than character printers, but they usually don't offer the print quality of character printers.

In recent years, the "computer boom" has caused the price of printers to tumble markedly. High volume production, competition, and the tremendous demand for reliable print mechanisms have all contributed to the decrease in price. Because of their simplicity, line printer mechanisms have decreased in price faster than other mechanisms. Therefore, when high quality print is not needed, a line printer is a very attractive choice.

This application note describes how to control an 80 column impact-line printer with an 8049/8039. The complete software listing is included in the appendix. The 8049 is the high-performance member of the MCS-48™ microcontroller family. The Processor has all of the features of the 8048 plus twice the amount of program and data memory and an 11MHz clock speed. For details about the 8049, please refer to the MCS-48 user's manual.

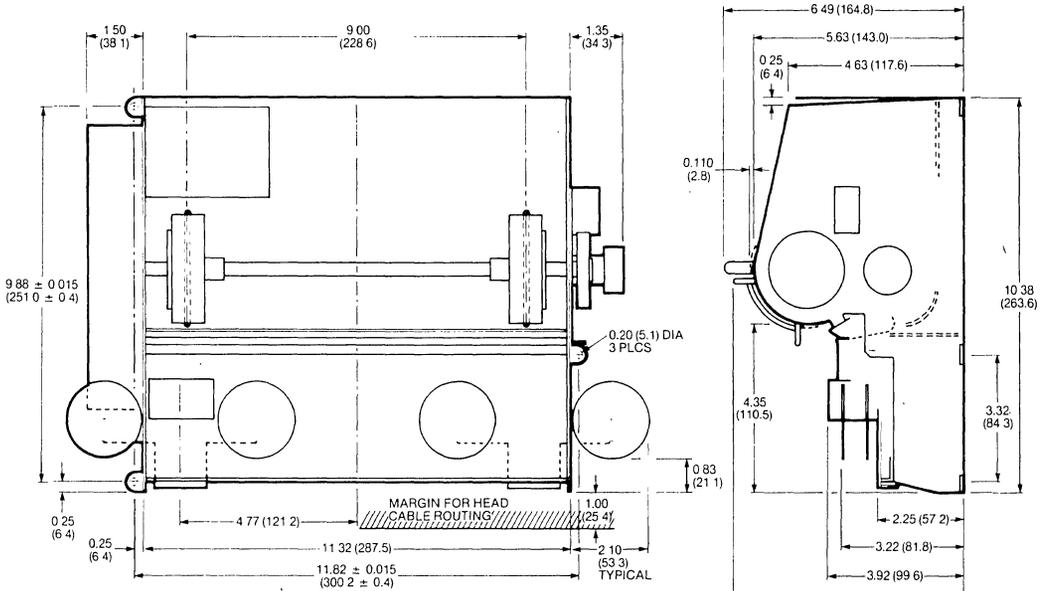
II. PRINT MECHANISM DESCRIPTION

The model 820 printer is available from C. ITOH ELECTRONICS (5301 BEETHOVEN STREET, LOS ANGELES, CA 90066). This inexpensive and simple printer is ideal for applications requiring 80 columns of dot matrix alpha-numeric information.

The model 820 printer is comprised of three basic sub-assemblies; the chassis or frame, the paper feed mechanism, and the print head. The diagram in Figure 2.1 gives the physical dimensions of the basic print mechanism. The basic chassis for the printer is constructed out of four sheet metal stampings. These stampings are screwed together to form a sturdy base on which all other components of the printer are mounted.

The paper feed mechanism consists of a toothed wheel, a solenoid, a tension spring, and a "catcher." When the solenoid is activated, the arm of the solenoid pulls against the spring and drags over the toothed wheel. When the solenoid is released, its arm is pulled by the spring, but this time the arm grabs a tooth on the wheel and pulls the wheel forward which advances the paper. A "catcher," which is merely a piece of plastic held against the toothed wheel, is added to assure that the paper is advanced only one "tooth" position each time the solenoid is activated.

The print head is comprised of seven solenoids which are mounted in a common housing. The solenoids are physically mounted in a circle, but their hammers are positioned linearly along the vertical axis. These seven vertically positioned hammers are the strikers that actually do the printing.



UNIT: INCH (MM)
DIMENSIONS IN INCH GOVERN

Figure 2.1 Physical Dimensions of C. ITOH Model 820 Printer

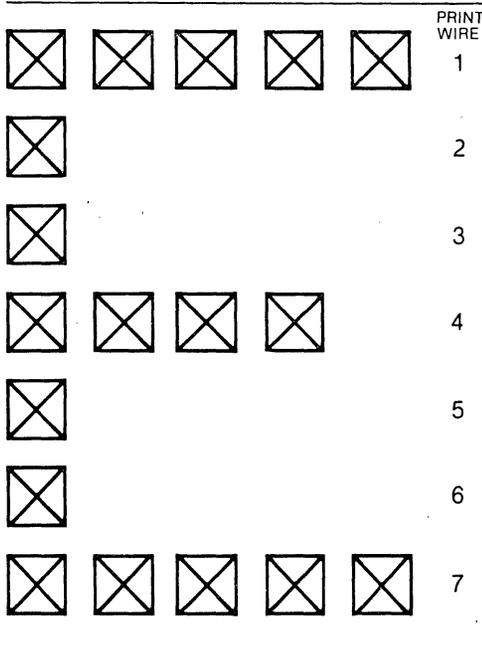


Figure 2.2 "Formation" of a Character by a Dot Matrix Printer

A motor, mounted toward the back of the print mechanism, drives a rubber toothed belt which turns a roller guide. A motor turns a guide that moves the print head from right to left and left to right. By properly timing the current flow through the solenoids while the print head is moving across the paper, characters can be formed. Figure 2.2 illustrates how the dot matrix printer "forms" its characters.

The timing pulses for the print head mechanism are generated by an opto-electronic sensor. This sensor, located on the left side plate of the printer, informs the print controller when to apply current to the print head mechanism. This "on-board timing wheel" assures that all characters will be properly spaced and that they will all be "in-line" in a vertical sense.

The print mechanism is also equipped with two additional sensors. These are the left home position sensor, located near the left front of the mechanism, and the right home position sensor, located near the right front of the print mechanism. These sensors simply tell the controller when the print head is in either the left or right home position. A complete timing chart for the printer is shown in Figure 2.3.

III. INTERFACE CIRCUITRY

The manual supplied with the printer recommends some specific interface circuitry. For the most part the circuitry used in this Application Note followed these suggestions. The circuitry needed to drive the print head solenoid is shown in Figure 3.1. This same

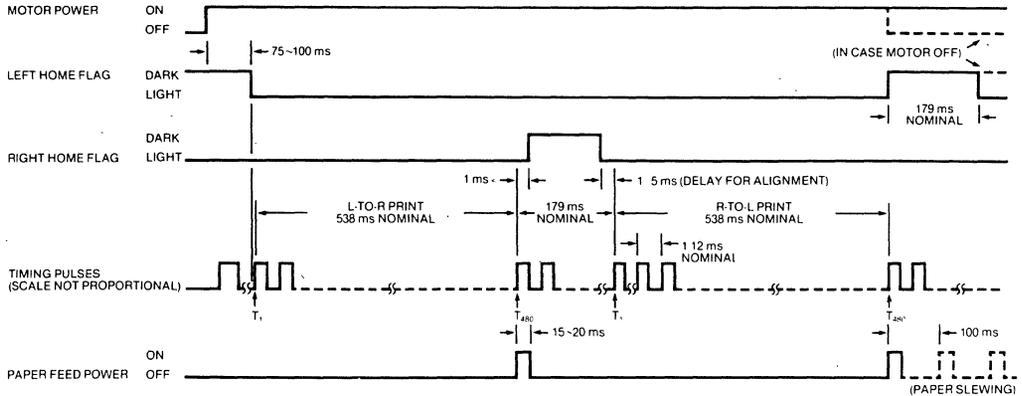


Figure 2.3 Timing Diagram of C. ITOH Model 820 Printer

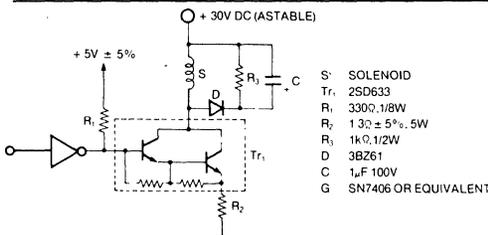


Figure 3.1 Solenoid Drive Circuit (Eliminate R₂ for Line Feed Solenoid)

circuit is used to drive the line feed solenoid except that the current limiting resistor R₂ is eliminated. This resistor is not needed because the line feed solenoid is physically much larger than the print head solenoids and can tolerate much higher levels of current.

The print head drivers are connected to an 8212 latch. The latch is interfaced to the BUS PORT on the 8049 and is enabled whenever the WR pin and the BIT 4 of PORT 1 are coincidentally low. The line feed driver is connected to PORT 1 BIT 1 of the 8049.

Note that the driver is simply a Darlington transistor that is driven by an open collector TTL gate. Resistor R₂ is the current limiting resistor and diode D, capacitor C, and resistor R₃ are used to "dampen" the inductive spike that occurs when driving solenoid S. This circuit is repeated for each of the seven solenoids in the print head. It should be mentioned that, although the type of Darlington transistor needed to drive the print head is not critical, a collector current rating of at least 5 amps and a breakdown voltage (V_{ceo}) of at least 100 volts is needed. Transistors that do not meet these requirements will be damaged by the inductive kickback of the solenoids.

As mentioned in Section 2, the printer provides some sensor interface signals that are derived via three optoelectronic sensors. These signals must be amplified

and converted to TTL levels in order to interface to the controller. This conversion is accomplished with a simple voltage comparator. Figure 3.2 is a schematic of the sensor interface circuitry. Note that hysteresis is employed on the voltage comparators. This eliminates "false" sensing.

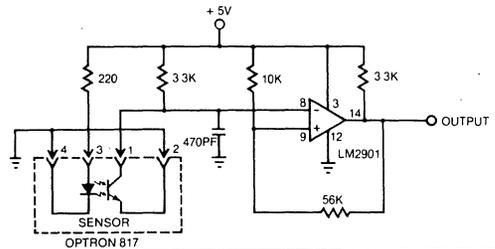


Figure 3.2 Example of Sensor Circuit

Motor control is accomplished by using a Monsanto MCS-6200 optically-coupled TRIAC. This part is ideal in this kind of application because it provides a simple means of controlling a line-operated motor without sacrificing the isolation needed for safe and reliable operation. Figure 3.3 is a schematic of the motor driving circuit.

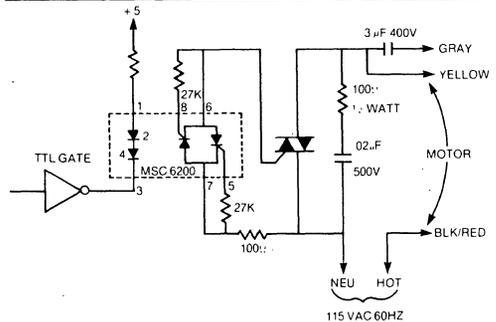


Figure 3.3 Motor Driving Circuit

To interface 8049 to the outside world one 8212 latch was used. This latch was connected to the BUS PORT and is enabled by an INS or MOVX instruction coincident with BIT 4 of PORT 1 being in a logical zero state. In this configuration, the 8212 was used to hold the data until read by the 8049. The connection of the 8212 to the 8049 is shown in Figure 3.4 and the parallel port timing diagram is shown in Figure 3.5. The 8212 parallel port was connected to the LINE PRINTER OUTPUT of an INTELLEC MICROCOMPUTER DEVELOPMENT SYSTEM.

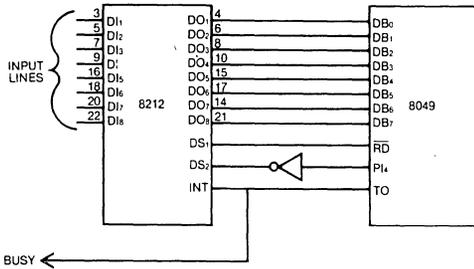


Figure 3.4 Connection of the 8212 Input Port to the 8049

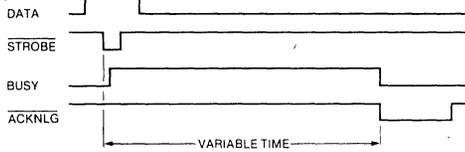


Figure 3.5 Parallel Port Timing

IV. SOFTWARE

As mentioned in Section 2, the bulk of the timing needed to control the printer is actually generated by the printer itself. Therefore, all the software must do is harness these timing signals and turn on and off the right solenoids at the right time.

To make things easy, the software needed to drive the printer is broken into four separate routines. These are:

1. INITIALIZATION ROUTINE
2. INPUT ROUTINE
3. OUTPUT ROUTINE
4. LOOKUP ROUTINE

The INITIALIZATION ROUTINE turns the motor on and checks the opto-electronic sensors. If a failure is found, the routine turns off the motor and loops on itself. This insures that the print mechanism is cycled properly before characters are accepted for printing.

This routine also initializes all of the variables used by the printer.

The INPUT ROUTINE reads the characters that are present in the 8212 input port and writes them into the 8049's buffer memory. The routine then checks the characters to see if a CARRIAGE RETURN (ASCII OCH) has been transmitted. If a CR is detected, the input routine automatically inserts a LINE FEED as the next character. When the input routine detects a LINE FEED, it stops reading characters and sets the direction bits and the print bit in the status register. This action evokes the OUTPUT ROUTINE. A detailed flowchart of the INPUT ROUTINE is shown in Figure 4.1.

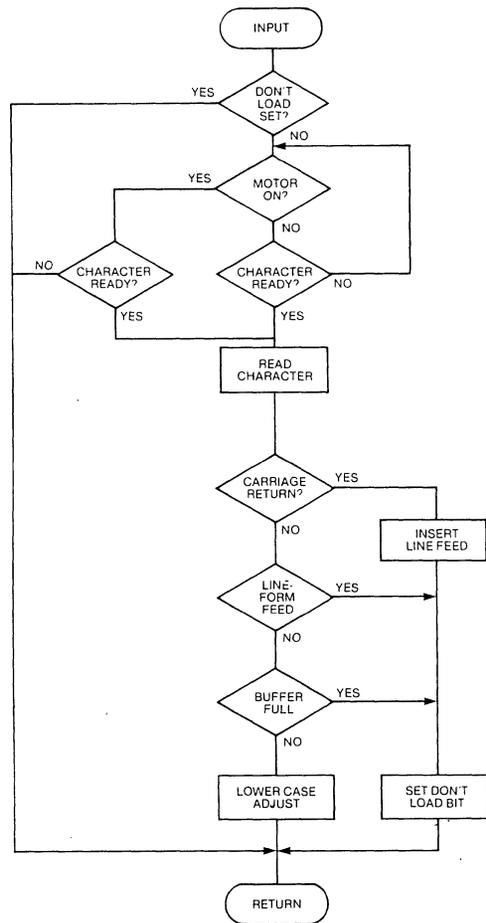


Figure 4.1 Input Routine Flowchart

The OUTPUT ROUTINE initializes both the input and output buffer pointers and then reads the characters from the 8049's buffer memory. After a character is read the OUTPUT ROUTINE calls the LOOKUP ROUTINE which reads the proper bit pattern to form that character. This bit pattern is then used to strobe the solenoids. After each character is printed, the OUTPUT ROUTINE calls the INPUT ROUTINE and another character is placed into the buffer memory. This type of operation guarantees that the input buffer cannot "overrun" the output buffer. A flowchart of the OUTPUT ROUTINE is shown in Figure 4.2.

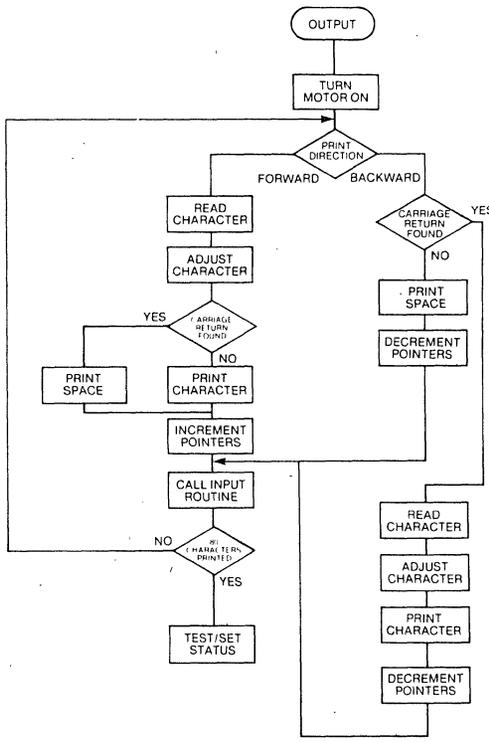


Figure 4.2 Output Routine Flowchart

IV-I. HANDLING THE I/O BUFFER

Since the C. ITOH Model 820 printer is capable of printing in both directions the 80 character buffer must be manipulated in a manner as to allow maximum input-output efficiency. This is accomplished by reversing the "direction" of the buffer memory each time the printer is printing from right to left. For simplicity, if it is assumed that the buffer is only five bytes long, Figure 4.3 can be used to help explain the buffer operation.

Initially the input buffer pointer is loaded with the address of the first location in the buffer memory. As characters are read, the input buffer pointer increments and fills the buffer memory as shown in Figure 4.3(b) through 4.3(f). When a CARRIAGE RETURN-LINE FEED (CRLF) is encountered the input buffer pointer and the output buffer pointer are reset back to the first location. The OUTPUT ROUTINE then reads the character from the first location in the buffer memory, increments the output buffer pointer and calls the INPUT ROUTINE, which reads another character from the parallel input port.

The OUTPUT ROUTINE reads the entire buffer, inserting space codes (20H) after a CR is detected, and the input buffer pointer follows the output buffer pointer as they "increment" up to the buffer memory. When the OUTPUT ROUTINE has printed the last character or space, the output buffer pointer and the input buffer pointer are set to point at the last location of the buffer memory. The OUTPUT ROUTINE then reads the character from the last location of the buffer memory and proceeds to "decrement" down the buffer memory. Space codes are inserted until a CR is found. Figure 4.3(1) to 4.3(0).

The input buffer pointer follows the output buffer pointer just as in the previous case. When the last, or in this case the first character is printed, the output buffer pointer and the input buffer pointer are set to point at the last location of the buffer memory. Now the pointers are "decrementing" down the buffer memory, but the printer is actually printing in a "normal" left to right fashion.

When the last character or space is printed, the output buffer and the input buffer pointer are set to the first location of the buffer memory and printing takes place in a reverse or right to left manner. After this line is printed, the print head and both buffer pointers are in the same position as they were initially. So, four lines must be printed before the buffer pointers and the print head complete a cycle. Each of these situations is handled separately by four different sub-routines: CASE0, CASE1, CASE2, and CASE3.

IV-II. TIMING

All critical timing for the printer controller came from two basic sources; the timing sensors on the printer and the internal eight-bit timer of the 8049.

The internal timer of the 8049 was used to control the length of time the solenoids were fired (600 microseconds) and was also used as a "one-shot" to align the printer. This alignment is needed to make the "backward" printing line up vertically with the normal or forward printing. The "one-shot" is used to measure the time from the last column of the last character position until the right sensor flag is covered.

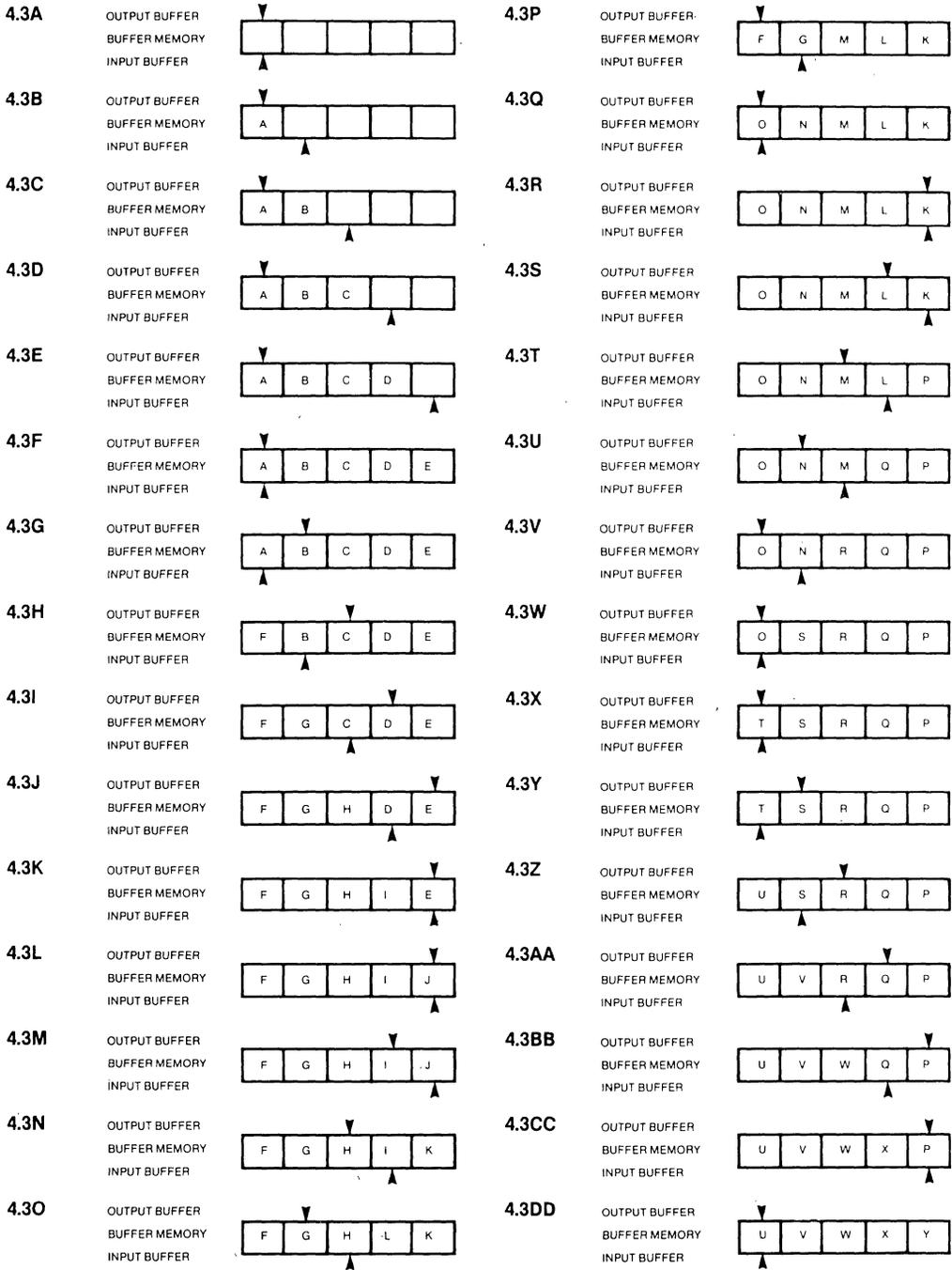


Figure 4.3 I/O Buffer Handler

When the print head reverses direction and the right sensor flag is uncovered, the timer is then used to determine where to start printing in the reverse direction.

The timer and the print wheel on the printer are used to determine when to place a character. The strobe from the print wheel informs the 8049 when to fire the solenoids and the timer allows the proper spacing between the characters.

V. CONCLUSION

Although the full speed of the 8049 was not used in this application, the high speed of the 8049 makes it possible to "fine-tune" any critical timing parameters. Additionally, the extra available CPU time could be used to add an interrupt driven keyboard and display, such as the ones discussed in AP-40, to the printer. This would allow the printer to function as a complete "terminal".

Very little attempt was made to optimize the software, but still the entire program fits easily in 1.25K of memory; 750 bytes for printer control and 500 bytes for character lookup. Adding lower case to the printer would require an additional 500 bytes of lookup table. The remaining 250 bytes should be used to add "user" features such as tabs, double width printing, etc.

The high speed of the 8049 combined with its hardware and software architecture make it an ideal choice for controlling an 80 column, bi-directional line printer. The I/O structure of the 8049 minimizes the amount of external hardware needed to control the printer and the large amount of on-board program and data memory allow quite a sophisticated control program to be implemented.

APPENDIX B. MONITOR LISTING

```

LOC 000      SEQ      SOURCE STATEMENT
1           :
2           :*****
3           :
4           :THIS PROGRAM IMPLEMENTS CONTROL OF THE C ITOH MODEL 82B
5           :PRINTER. THE HARDWARE CONFIGURATION IS AS SUCH:
6           :8212 INPUT PORT ON BUS = DATA INPUT
7           :8212 OUTPUT PORT ON BUS = OUTPUT TO SOLENOID HAMMERS
8           :I1 INPUT = CHARACTER POSITIONING SENSOR ON PRINTER
9           :I0 INPUT = INTERRUPT FROM 8212 INPUT PORT
10          :PORT 10 = MOTOR ON. LOW = ON
11          :PORT 11 = LINE FEED STROBE, LOW = ON
12          :PORT 16 = LEFT MARGIN SENSOR, LOW WHEN COVERED, HIGH WHEN OPEN
13          :PORT 17 = RIGHT MARGIN SENSOR, LOW WHEN COVERED, HIGH WHEN OPEN
14          :I1 = PIN 2 OF LM339, PRINT WHEEL SENSOR
15          :PORT 16 = PIN 13 OF LM339
16          :PORT 17 = PIN 14 OF LM339
17          :
18          :*****
19          :
20          :SYSTEM EQUATES
21          :
0000        22 INBUF  EQU      R0          :POINTS AT INPUT LOCATION
0001        23 OUTBUF EQU      R1          :POINTS AT OUTPUT LOCATION
0002        24 SAVPNT EQU      R2          :STATUS FOR PRINTING
0003        25 STBCHT EQU      R3          :STROBE COUNTER
0004        26 TEMPI  EQU      R4
0005        27 STATUS EQU      R5          :BIT 0 = LINE FEED SET
28          :BIT 1 = PRINT
29          :BIT 2 = CONTINUE
30          :BIT 3 = CR FOUND
31          :BIT 4 = LF FOUND
32          :BIT 5 = LF FOUND IN PRINTING
33          :BIT 6 = PRINT DIRECTION
34          :0 = RIGHT TO LEFT
35          :1 = LEFT TO RIGHT
36          :BIT 7 = BUFFER LOAD DIRECTION
37          :0 = FIRST TO MAX
38          :1 = MAX TO FIRST
0006        39 LINCNT EQU      R6          :THE LINE COUNTER
0007        40 JUNK1  EQU      P7
006F        41 MAX    EQU      6FH          :MAX BUFFER LOCATION
0020        42 FIRST  EQU      20H          :BOTTOM OF BUFFER
43 $EJECT

```


LOC	OBJ	SEQ	SOURCE STATEMENT
0031	F1	93	CASEB: MOV A,@OUTBUF ;GET THE CHARACTER
0032	3491	94	CALL FXPRNT ;ADJUST FOR PRINTING
0034	B128	95	MOV @OUTBUF,#2BH ;PUT A SPACE IN BUFFER RAM
0036	F242	96	JB7 FDC ;FOUND A CR
0038	945E	97	CALL INCTST ;UPDATE OUTBUF
003A	C6AE	98	JZ WATCHD ;WAIT FOR END
003C	BF28	99	MOV JUNK1,#2BH ;GET A SPACE TO PRINT
003E	9463	100	CALL GTPRNT ;GO PRINT A SPACE
0040	B431	101	JMP CASEB ;LOOP
0042	BF28	102	FDC: MOV JUNK1,#2BH ;GO PRINT THE LAST SPACE
0044	9463	103	FDC1: CALL GTPRNT ;GO PRINT A CHARACTER
0046	945E	104	CALL INCTST ;CHECK OUT BUFFER
0048	C6AE	105	JZ WATCHD ;WAIT FOR THE END
004A	F1	106	MOV A,@OUTBUF ;GET THE CHARACTER
004B	B128	107	MOV @OUTBUF,#2BH ;PUT A SPACE THERE
004D	3491	108	CALL FXPRNT ;FIX THE CHARACTER UP
004F	AF	109	MOV JUNK1,A ;SAVE IT
005B	B444	110	JMP FDC1 ;LOOP
		111	;
		112	;
		113	;CASE 1. PRINTING LEFT TO RIGHT, LOADING BUFFER FROM
		114	;FIRST TO MAX
		115	;
0052	F1	116	CASE1: MOV A,@OUTBUF ;GET THE CHARACTER
0053	3491	117	CALL FXPRNT ;ADJUST FOR PRINTING
0055	AF	118	MOV JUNK1,A ;SAVE ACC
0056	B128	119	MOV @OUTBUF,#2BH ;PUT A SPACE IN THE BUFFER
0058	F262	120	JB7 CRFOND ;FOUND A CR?
005A	9463	121	CALL GTPRNT ;GO PRINT THE CHARACTER
005C	945E	122	CALL INCTST ;CHECK THE BUFFER
005E	C675	123	JZ WATCH ;IS THE LAST CHARACTER BEING PRINTED?
0060	B452	124	JMP CASE1 ;LOOP
0062	B128	125	CRFOND: MOV @OUTBUF,#2BH ;PUT A SPACE IN THE BUFFER MEMORY
0064	BF28	126	MOV JUNK1,#2BH ;PUT A SPACE IN TEMP LOCATION
0066	9463	127	CALL GTPRNT ;GO PRINT THE SPACE
0068	945E	128	CALL INCTST ;CHECK THE BUFFER
006A	C675	129	JZ WATCH ;LAST CHARACTER PRINTED?
006C	F1	130	MOV A,@OUTBUF ;GET THE NEXT CHARACTER
006D	3491	131	CALL FXPRNT ;ADJUST IT
006F	B462	132	JMP CRFOND ;LOOP
		133	*EJECT

```

LDC OBJ      SEQ      SOURCE STATEMENT
134          ;
135          ;THIS ROUTINE CALLS THE LINE FEED
136          ;
BB71 9478    137 DDLF:  CALL   LINEFD      ;STROBE LINE FEED SOLENOID
BB73 B4BA    138      JMP    PRNT        ;GO BACK TO THE PRINT ROUTINE
139          ;
140          ;THIS ROUTINE COMPLETES A LINE WHEN THE PRINT
141          ;HEAD IS MOVING LEFT TO RIGHT
142          ;
BB75 27      143 WATCH: CLR    A            ;ZERO ACC
BB76 62      144      MOV    T,A          ;ZERO TIMER
BB77 55      145      START T          ;START THE TIMER
BB78 34BB    146      CALL   LDBUF        ;GO READ THE LAST CHARACTER
BB7A B9      147 LDDPW:  IN     A,P1        ;EXAMIN PORT ONE
BB7B F27A    148      JB7    LOOPW        ;CHECK RIGHT HAND SENSOR
BB7D 65      149      STDP   TCNT        ;STOP THE TIMER
BB7E FD      150      MOV    A,STATUS      ;GET THE STATUS
BB7F 5285    151      JB2    OVRI        ;JUMP IF CONTINUE IS SET
BB81 94DF    152      CALL   MDTDF        ;TURN MDTDR OFF
BB83 53FD    153      ANL   A,#BF0H      ;RESET BIT ONE
BB85 53FB    154 OVRI:  ANL   A,#BFBH      ;RESET CONTINUE BIT
BB87 AD      155      MOV    STATUS,A      ;RESTORE STATUS
BB88 FA      156      MOV    A,SAVPNT     ;GET THE SAVED STATUS
BB89 B271    157      JB5    DOLF        ;DO A LINE FEED IF BIT IS SET
BB8B B4BA    158      JMP    PRNT        ;GO BACK TO PRINT ROUTINE
159          ;
160          ;
161          ;CASE 2, PRINTING RIGHT TO LEFT, LOADING BUFFER FROM
162          ;MAX TO FIRST
163          ;
164          ;
BB8D F1      165 CASE2:  MOV    A,@OUTBUF      ;GET THE CHARACTER
BB8E 3491    166      CALL   FXPRNT        ;ADJUST FOR PRINTING
BB90 B12B    167      MOV    @OUTBUF,#2BH     ;PUT A SPACE IN BUFFER RAM
BB92 F29E    168      JB7    FDCR        ;FIND A CR YET
BB94 9472    169      CALL   DECTST       ;CHECK THE BUFFER
BB96 C6AE    170      JZ     WATCHD       ;IF ZERO WAIT FOR SENSOR FLAG
BB98 BF2B    171      MOV    JUNK1,#2BH     ;PUT SPACE IN TEMP LOCATION
BB9A 9463    172      CALL   GTPRNT        ;GO PRINT SPACE
BB9C B48D    173      JMP    CASE2        ;LOOP
BB9E BF2B    174 FDCR:  MOV    JUNK1,#2BH     ;GET A SPACE
BBAB 9463    175 FDCR1: CALL   GTPRNT        ;GO PRINT THE CHARACTER
BBA2 9472    176      CALL   DECTST       ;CHECK THE BUFFER
BBA4 C6AE    177      JZ     WATCHD       ;LEAVE IF DONE
BBA6 F1      178      MOV    A,@OUTBUF      ;GET A CHARACTER
BBA7 3491    179      CALL   FXPRNT        ;ADJUST THE CHARACTER FOR PRINTING
BBA9 AF      180      MOV    JUNK1,A        ;SAVE IT
BBAA B12B    181      MOV    @OUTBUF,#2BH     ;PUT A SPACE WHERE THE CHARACTER WAS
BBAC B4AB    182      JMP    FDCR1        ;LOOP
183 $EJECT

```

LDC	OBJ	SEQ	SOURCE STATEMENT
		184	;
		185	;THIS ROUTINE WAITS FOR THE SENSOR FLAGS TO BE COVERED
		186	;WHEN PRINTING RIGHT TO LEFT
		187	;
BBAE	3488	188	WATCHD: CALL LDBUF ;GO READ THE LAST CHARACTER
BBB8	B9	189	IN A,P1 ;GET SENSOR INFORMATION
BBB1	D2AE	190	JB6 WATCHD ;LOOP IF SENSOR IS NOT COVERED
BBB3	FD	191	MOV A,STATUS ;GET THE STATUS
BBB4	52BA	192	JB2 DVR ;SEE IF CONTINUE IS SET
BBB6	94DF	193	CALL NOTDF ;TURN THE MOTOR OFF
BBB8	53FD	194	ANL A,#BFDH ;RESET BIT 1
BBBA	53FB	195	OVR: ANL A,#BFBH ;RESET BIT 3
BBBC	AD	196	MOV STATUS,A ;RESTORE STATUS
BBBD	FA	197	MOV A,SAVPNT ;GET THE SAVED STATUS
BBBE	B271	198	JB5 DOLF ;ADD A LINE FEED
BBCB	B48A	199	JMP PRNT ;EXIT
		200	;
		201	;CASE 3, PRINTING LEFT TO RIGHT, LOADING BUFFER FROM
		202	;MAX TO FIRST
		203	;
BBC2	F1	204	CASE3: MOV A,@OUTBUF ;GET A CHARACTER
BBC3	3491	205	CALL FXPRNT ;FIX FOR PRINTING
BBC5	AF	206	MOV JUNK1,A ;SAVE CHARACTER
BBC6	B12B	207	MOV @OUTBUF,#2BH ;PUT A SPACE IN THE BUFFER
BBCB	F2D2	208	JB7 CRFND ;LEAVE IF A CR IS FOUND
BBCA	9463	209	CALL GTPRNT ;GO PRINT THE CHARACTER
BBCC	9472	210	CALL DECTST ;CHECK THE BUFFER
BBCE	C675	211	JZ WATCH ;LEAVE IF DONE
BBDB	B4C2	212	JMP CASE3 ;LOOP
BBD2	B12B	213	CRFND: MOV @OUTBUF,#2BH ;PUT A SPACE IN THE BUFFER RAM
BBD4	BF2B	214	MOV JUNK1,#2BH ;GET A SPACE
BBD6	9463	215	CALL GTPRNT ;PRINT A SPACE
BBDB	9472	216	CALL DECTST ;CHECK THE BUFFER
BBDA	C675	217	JZ WATCH ;LEAVE IF DONE
BBDC	F1	218	MOV A,@OUTBUF ;GET NEXT CHARACTER
BBDD	3491	219	CALL FXPRNT ;ADJUST IT
BBDF	B4D2	220	JMP CRFND ;LOOP
		221	#EJECT

LOC	OBJ	SEQ	SOURCE	STATEMENT
B100		222	ORG	100H
		223		;
B100 B9		224	LDBUF:	IN A,P1 ;READ PORT 1
B101 B21C		225	JB5	LHMODE ;BIT 5 = H = LINE MODE
B103 1207		226	JBB	ARND ;JUMP AROUND IF MOTOR IS ON
B105 8981		227	ORL	P1,#B1H ;TURN THE MOTOR OFF
B107 92BF		228	ARND:	JB4 HOFF ;NO FORM FEED
B109 FE		229	MOV	A,LINCNT ;GET THE LINE COUNTER
B10A 438B		230	ORL	A,#0BH ;SET MSB
B10C AE		231	MOV	LINCNT,A ;RESTORE THE LINE COUNTER
B10D 23FF		232	MOV	A,#BFFH ;SET ACC
B10F 721A		233	HOFF:	JB3 HOLF ;JUMP IF NO LINE FEED
B111 947B		234	CALL	LINEFD ;GO DO A LF OR FF
B113 B9		235	BUTLOP:	IN A,P1 ;READ THE PORT
B114 721A		236	JB3	HOLF ;WAIT FOR SWITCH TO BE RELEASED
B116 921A		237	JB4	HOLF ;WAIT FOR SWITCH TO BE RELEASED
B118 2413		238	JMP	BUTLOP ;LOOP
B11A 240B		239	HOFF:	JMP LDBUF ;LOOP
		240		;
		241		;FIRST SEE IF A CHARACTER IS PRESENT IN THE BUFFER
		242		;
B11C 261F		243	LHMODE:	JNB CHAR ;IF CHARACTER PRESENT, READ IT
B11E B3		244	RET	;IF NOT, EXIT ROUTINE
		245		;
		246		;IF THERE IS A CHARACTER, READ IT
		247		;
B11F FD		248	CHAR:	MOV A,STATUS ;GET THE STATUS
B120 5249		249	JB2	ARNDJP ;IF CONTINUE IS SET, DON'T LOAD
B122 9249		250	JB4	ARNDJP ;IF LF IS SET, DON'T LOAD
B124 724A		251	JB3	LFCRCK ;WAS CR SET, SEE IF NEXT CHAR IS LF
B126 94D6		252	CALL	GTCAR ;GO READ A CHARACTER
B128 3461		253	GOOD:	CALL FXCHAR ;MAKE SURE IT IS OK
B12A AB		254	MOV	INBUF,A ;SAVE CHARACTER IN BUFFER MEMORY
B12B FD		255	MOV	A,STATUS ;GET THE STATUS
B12C F239		256	JB7	SUB1 ;IF BIT 7 IS SET DECREMENT BUFFER
B12E 18		257	INC	INBUF ;UPDATE INBUF
B12F 237B		258	MOV	A,#MAX+1 ;GET TOP
B131 D8		259	XRL	A,INBUF ;ARE WE AT THE TOP?
B132 9649		260	JNZ	ARNDJP ;IF NOT GET THE STATUS
B134 F8		261	MOV	A,INBUF ;GET INBUF
B135 B7		262	DEC	A ;CHANGE BY ONE
B136 AB		263	MOV	INBUF,A ;PUT IT BACK
B137 2449		264	JMP	ARNDJP ;GET THE STATUS
B139 FB		265	SUB1:	MOV A,INBUF ;GET INBUF
B13A B7		266	DEC	A ;CHANGE BY ONE
B13B AB		267	MOV	INBUF,A ;PUT INBUF BACK
B13C 231F		268	MOV	A,#FIRST-1 ;GET THE BOTTOM OF THE BUFFER
B13E D8		269	XRL	A,INBUF ;TEST THE BUFFER
B13F 9649		270	JNZ	ARNDJP ;IF NOT ZERO READ THE STATUS
B141 18		271	INC	INBUF ;MOVE INBUF BACK
B142 2449		272	JMP	ARNDJP ;GO GET STATUS
B144 FD		273	GETSTA:	MOV A,STATUS ;GET THE STATUS
B145 1249		274	JBB	ARNDJP ;IF BIT B SET, BYPASS
B147 925B		275	JB4	STBIT1 ;IF LF IS FOUND, SET THE STATUS
B149 B3		276	ARNDJP:	RET ;EXIT
		277		;
		278		;THIS ROUTINE "FORCES" A LF AFTER A CR
		279		;
B14A 94D6		280	LFCRCK:	CALL GTCAR ;READ A CHARACTER
B14C 230A		281	MOV	A,#BAH ;GET A LINE FEED
B14E 242B		282	JMP	GOOD ;JUMP BACK
		283		;
		284		;THIS ROUTINE SETS THE STATUS BITS
		285		;
B150 FD		286	STBIT1:	MOV A,STATUS ;LOAD THE STATUS
B151 3259		287	JB1	STPKNT ;IF STILL PRINTING, LEAVE
B153 43B2		288	ORL	A,#B2H ;SET PRINT BIT
B155 B34B		289	ADD	A,#4BH ;UPDATE POSITION COUNTER
B157 AD		290	MOV	STATUS,A ;PUT STATUS BACK
B158 B3		291	RET	;EXIT ROUTINE
B159 526B		292	STPRNT:	JB2 BYEBYE ;CHECK CONTINUE BIT
B15B 43B4		293	ORL	A,#B4H ;SET CONTINUE BIT
B15D B34B		294	ADD	A,#4BH ;UPDATE PRINT DIRECTION
B15F AD		295	MOV	STATUS,A ;PUT THE STATUS BACK
B160 B3		296	BYEBYE:	RET ;EXIT
		297		;

```

LOC  OBJ          SEQ          SOURCE STATEMENT

298          ;THIS ROUTINE "CONVERTS" LOWER CASE LETTERS TO
299          ;UPPER CASE
300          ;
0161  97          301  FXCHAR: CLR    C          ;CLEAR THE CARRY
0162  537F        302          AHL    A,#7FH        ;STRIP MSB
0164  AF          303          MOV    JUNK1,A        ;SAVE ACC
0165  B3AB        304          ADD    A,#80H        ;SEE IF NUMBER IS 60H
0167  E670        305          JNC    FIHE          ;IF CARRY ISN'T SET, JUMP
0169  FF          306          MOV    A,JUNK1        ;GET ACC BACK
016A  37          307          CPL    A              ;SUBTRACT 20H FROM THE ACC
016B  B320        308          ADD    A,#20H        ;
016D  37          309          CPL    A              ;
016E  2474        310          JMP    FIXDUN        ;JUMP TO TEST CR LF
0170  37          311  FINE:  CPL    A              ;NOW SUBTRACT 80H FROM ACC
0171  B3AB        312          ADD    A,#80H        ;
0173  37          313          CPL    A              ;
0174  AF          314  FIXDUN: MOV    JUNK1,A        ;SAVE A
0175  D3BD        315          XRL   A,#0DH        ;IS CHARACTER A CR
0177  967F        316          JNZ   LFTEST        ;IF IT IS NOT TEST LF
0179  FD          317          MOV   A,STATUS      ;GET THE STATUS
017A  4300        318          ORL   A,#00H        ;SET BIT 3
017C  AD          319          MOV   STATUS,A      ;RESTORE THE STATUS
017D  240F        320          JMP   FIXFIN        ;LEAVE
017F  FF          321  LFTEST: MOV   A,JUNK1        ;GET CHARACTER BACK
0180  D30A        322          XRL   A,#0AH        ;IS IT A LF
0182  C689        323          JZ    FIXUP         ;IF ITS NOT, WE ARE DONE
0184  FF          324          MOV   A,JUNK1        ;GET THE CHARACTER BACK
0185  D3BC        325          XRL   A,#0CH        ;IS IT A FORM FEED
0187  968F        326          JNZ   FIXFIN        ;IF NOT FORM FEED, JUMP
0189  FD          327  FIXUP:  MOV   A,STATUS      ;GET THE STATUS
018A  4310        328          ORL   A,#10H        ;SET BIT 4
018C  AD          329          MOV   STATUS,A      ;RETURN THE STATUS
018D  3450        330          CALL STBIT1        ;SET THE STATUS
018F  FF          331  FIXFIN: MOV   A,JUNK1        ;GET THE CHARACTER
LOC  OBJ          SEQ          SOURCE STATEMENT

0190  03          332          RET                    ;EXIT FIXCHAR
333          ;
334          ;THIS ROUTINE RECOGNIZES A LF, FF, AND CR
335          ;DURING THE PRINT OPERATION
336          ;IT ALSO FORCES A SPACE IF A CHARACTER FOUND
337          ;IN THE BUFFER IS NOT IN THE LOOKUP TABLE
338          ;
0191  AF          339  FXPRNT: MOV   JUNK1,A        ;SAVE ACC
0192  D3BC        340          XRL   A,#0CH        ;FORM FEED
0194  C6B2        341          JZ    FFFIX        ;GO SET FORM FEED
0196  FF          342          MOV   A,JUNK1        ;RESTORE CHARACTER
0197  D3BD        343          XRL   A,#0DH        ;SEE IF IT IS A CR
0199  C6AB        344          JZ    CRFIX        ;LEAVE IF IT IS
019B  FF          345          MOV   A,JUNK1        ;GET ACC BACK
019C  D30A        346          XRL   A,#0AH        ;SEE IF IT IS A LF
019E  C6AB        347          JZ    LFFIX        ;LEAVE IF IT IS
01A0  FF          348          MOV   A,JUNK1        ;GET CHARACTER BACK
01A1  53EB        349          AHL   A,#0EBH        ;SEE IF IT IS A CHARACTER
01A3  96BD        350          JNZ   ISCHAR        ;IF IT IS JUMP
01A5  2320        351          MOV   A,#20H        ;PUT A SPACE IN ACC
01A7  03          352          RET                    ;EXIT
01A8  4300        353  CRFIX:  ORL   A,#00H        ;SET BIT 7
01AA  03          354          RET                    ;EXIT
01AB  FD          355  LFFIX:  MOV   A,STATUS      ;GET THE STATUS
01AC  4320        356          ORL   A,#20H        ;SET LF BIT IN STATUS
01AE  AD          357          MOV   STATUS,A      ;PUT THE STATUS BACK
01AF  2320        358          MOV   A,#20H        ;GET A SPACE
01B1  03          359          RET                    ;EXIT
01B2  FD          360  FFFIX:  MOV   A,STATUS      ;GET THE STATUS
01B3  4320        361          ORL   A,#20H        ;SET LINE FEED BIT
01B5  AD          362          MOV   STATUS,A      ;PUT THE STATUS BACK
01B6  FE          363          MOV   A,LINCNT      ;GET THE LINE COUNT
01B7  4300        364          ORL   A,#00H        ;SET BIT 7
01B9  AE          365          MOV   LINCNT,A      ;PUT LINE COUNT BACK
01BA  2320        366          MOV   A,#20H        ;GET A SPACE
01BC  03          367          RET                    ;EXIT
01BD  FF          368  ISCHAR: MOV   A,JUNK1        ;GET CHARACTER BACK
01BE  533F        369          AHL   A,#3FH        ;STRIP THE TWO MSB
01C0  03          370          RET                    ;EXIT

```

LOC	OBJ	SEQ	SOURCE STATEMENT
		371	;
		372	;THIS ROUTINE PRINTS THE CHARACTER IN THE ACC
		373	;
01C1	AC	374	PRNTIT: MOV TEMP1,A ;SAVE CHARACTER
01C2	E7	375	RL A ;MULTIPLY BY TWO
01C3	E7	376	RL A ;MULTIPLY BY FOUR
01C4	6C	377	ADD A,TEMP1 ;ADD ONCE TO MULTIPLY BY 5
		378	;
		379	;NOW SEE WHAT PART OF THE LOOKUP TABLE TO USE
		380	;
01C5	2C	381	XCH A,TEMP1 ;PUT CHARACTER IN A, TARGET IN TEMP1
01C6	B2CA	382	JB5 SHORT ;JUMP TO HIGH ADDRESS IF BIT 5 SET
01C8	44AB	383	JMP PAGE1 ;GO TO FIRST PART OF LOOKUP TABLE
01CA	64AB	384	SHORT: JMP PAGE2 ;GO TO SECOND PAGE OF LOOKUP TABLE
		385	;
		386	;THIS ROUTINE TRIGGERS THE SOLENOIDS FOR 600 MICROSECONDS
		387	;AFTER WAITING FOR THE TRIGGER SIGNAL FROM THE PRINTER
		388	;
01CC	AF	389	FIRE: MOV JUNK1,A ;SAVE THE ACC
01CD	FD	390	MOV A,STATUS ;GET THE STATUS
01CE	D2D4	391	JB6 NT1 ;SEE IF FORWARD OR BACKWARDS
01D8	56D8	392	FIREX: JTI FIREX ;WAIT FOR TI
01D2	24D6	393	JMP FIREY ;LEAVE
01D4	46D4	394	NT1: JHT1 NT1 ;LOOP
01D6	FF	395	FIREY: MOV A,JUNK1 ;GET ACC BACK
01D7	9B	396	MOVX RRB,A ;TRIGGER THE SOLENOID
		397	;
		398	;NOW KILL 600 MICROSECONDS
		399	;
01D8	23F3	400	MOV A,#BF3H ;LOAD DELAY NUMBER
01DA	62	401	MOV T,A ;PUT IT IN TIMER
01DB	55	402	STRT T ;START THE TIMER
01DC	16EB	403	TSJTF: JTF KTDUN ;LOOP ON TIMER FLAG
01DE	24DC	404	JMP TSJTF ;
01EB	27	405	KTDUN: CLR A ;ZERO ACC
01E1	98	406	MOVX RRB,A ;TURN OFF SOLENOIDS
01E2	65	407	STOP TCNT ;STOP THE TIMER
01E3	83	408	RET ;EXIT FIRE ROUTINE
		409	*EJECT

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LDC OBJ      SEQ      SOURCE STATEMENT
410          ;
411          ;*****
412          ;
413          ;THIS IS THE LOOKUP TABLE. THE MSB IS NOT USED; THE MSB - 1
414          ;IS THE DOT THAT IS THE TOP OF ANY GIVEN CHARACTER AND THE
415          ;LSB IS THE DOT THAT IS THE BOTTOM OF ANY GIVEN CHARACTER
416          ;
417          ;*****
418          ;
B200         419      ORG      200H
420          ;*
B200 3E      421      TABLE1: DB      3EH          : *****
B201 41      422          DB      41H          : * * *
B202 5D      423          DB      50H          : * * * *
B203 59      424          DB      59H          : * * * *
B204 4E      425          DB      4EH          : * * * *
426          ;
B205 7C      427          DB      7CH          : *****
B206 12      428          DB      12H          : * * *
B207 11      429          DB      11H          : * * *
B208 12      430          DB      12H          : * * *
B209 7C      431          DB      7CH          : *****
432          ;
B20A 7F      433          DB      7FH          : *****
B20B 49      434          DB      49H          : * * *
B20C 49      435          DB      49H          : * * *
B20D 49      436          DB      49H          : * * *
B20E 36      437          DB      36H          : * * *
438          ;
B20F 3E      439          DB      3EH          : *****
B210 41      440          DB      41H          : * * *
B211 41      441          DB      41H          : * * *
B212 41      442          DB      41H          : * * *
B213 22      443          DB      22H          : * * *
444          ;
B214 7F      445          DB      7FH          : *****
B215 41      446          DB      41H          : * * *
B216 41      447          DB      41H          : * * *
B217 41      448          DB      41H          : * * *
B218 3E      449          DB      3EH          : *****
450          ;
B219 7F      451          DB      7FH          : *****
B21A 49      452          DB      49H          : * * *
B21B 49      453          DB      49H          : * * *
B21C 49      454          DB      49H          : * * *
B21D 41      455          DB      41H          : * * *
456          ;EJECT

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LOC	OBJ	SEQ	SOURCE STATEMENT
		457	
021E	7F	458	DB 7FH : *****
021F	09	459	DB 09H : * * *
0220	09	460	DB 09H : * * *
0221	09	461	DB 09H : * * *
0222	01	462	DB 01H : *
		463	
0223	3E	464	DB 3EH : *****
0224	41	465	DB 41H : * * *
0225	41	466	DB 41H : * * *
0226	51	467	DB 51H : * * *
0227	71	468	DB 71H : * * *
		469	
0228	7F	470	DB 7FH : *****
0229	00	471	DB 00H : *
022A	00	472	DB 00H : *
022B	00	473	DB 00H : *
022C	7F	474	DB 7FH : *****
		475	
022D	00	476	DB 00H : *
022E	41	477	DB 41H : * * *
022F	7F	478	DB 7FH : *****
0230	41	479	DB 41H : * * *
0231	00	480	DB 00H : *
		481	
0232	20	482	DB 20H : *
0233	40	483	DB 40H : *
0234	40	484	DB 40H : *
0235	40	485	DB 40H : *
0236	3F	486	DB 3FH : *****
		487	
0237	7F	488	DB 7FH : *****
0238	00	489	DB 00H : *
0239	14	490	DB 14H : * * *
023A	22	491	DB 22H : * * *
023B	41	492	DB 41H : * * *
		493	
023C	7F	494	DB 7FH : *****
023D	40	495	DB 40H : *
023E	40	496	DB 40H : *
023F	40	497	DB 40H : *
0240	40	498	DB 40H : *
		499	
0241	7F	500	DB 7FH : *****
0242	02	501	DB 02H : *
0243	0C	502	DB 0CH : * *
0244	02	503	DB 02H : *
0245	7F	504	DB 7FH : *****
		505	
0246	7F	506	DB 7FH : *****
0247	04	507	DB 04H : *
0248	00	508	DB 00H : *
0249	10	509	DB 10H : *
024A	7F	510	DB 7FH : *****
		511	#EJECT

LOC	OBJ	SEQ	SOURCE STATEMENT
		512	
024B	3E	513	DB 3EH : *****
024C	41	514	DB 41H : * * *
024D	41	515	DB 41H : * * *
024E	41	516	DB 41H : * * *
024F	3E	517	DB 3EH : *****
		518	
0250	7F	519	DB 7FH : *****
0251	89	520	DB 89H : * * *
0252	89	521	DB 89H : * * *
0253	89	522	DB 89H : * * *
0254	86	523	DB 86H : **
		524	
0255	3E	525	DB 3EH : *****
0256	41	526	DB 41H : * * *
0257	51	527	DB 51H : * * *
0258	21	528	DB 21H : * * *
0259	5E	529	DB 5EH : *****
		530	
025A	7F	531	DB 7FH : *****
025B	89	532	DB 89H : * * *
025C	19	533	DB 19H : * * *
025D	29	534	DB 29H : * * *
025E	46	535	DB 46H : * * *
		536	
025F	26	537	DB 26H : * * *
0260	49	538	DB 49H : * * *
0261	49	539	DB 49H : * * *
0262	49	540	DB 49H : * * *
0263	32	541	DB 32H : ** *
		542	
0264	01	543	DB 01H : * *
0265	01	544	DB 01H : * *
0266	7F	545	DB 7FH : *****
0267	01	546	DB 01H : * *
0268	01	547	DB 01H : * *
		548	
0269	3F	549	DB 3FH : *****
026A	40	550	DB 40H : * *
026B	40	551	DB 40H : * *
026C	40	552	DB 40H : * *
026D	3F	553	DB 3FH : *****
		554	
026E	1F	555	DB 1FH : *****
026F	20	556	DB 20H : * *
0270	40	557	DB 40H : * *
0271	20	558	DB 20H : * *
0272	1F	559	DB 1FH : *****
		560	
0273	7F	561	DB 7FH : *****
0274	20	562	DB 20H : * *
0275	10	563	DB 10H : **
0276	20	564	DB 20H : * *
0277	7F	565	DB 7FH : *****
		566	*EJECT

LDC	OBJ	SEQ	SOURCE STATEMENT
		567	
0278	63	568	DB 63H
0279	14	569	DB 14H
027A	88	570	DB 88H
027B	14	571	DB 14H
027C	63	572	DB 63H
		573	
027D	83	574	DB 83H
027E	84	575	DB 84H
027F	78	576	DB 78H
0280	84	577	DB 84H
0281	83	578	DB 83H
		579	
0282	61	580	DB 61H
0283	51	581	DB 51H
0284	49	582	DB 49H
0285	45	583	DB 45H
0286	43	584	DB 43H
		585	
0287	7F	586	DB 7FH
0288	7F	587	DB 7FH
0289	41	588	DB 41H
028A	41	589	DB 41H
028B	41	590	DB 41H
		591	
028C	82	592	DB 82H
028D	84	593	DB 84H
028E	88	594	DB 88H
028F	18	595	DB 18H
0290	28	596	DB 28H
		597	
0291	41	598	DB 41H
0292	41	599	DB 41H
0293	41	600	DB 41H
0294	7F	601	DB 7FH
0295	7F	602	DB 7FH
		603	
0296	18	604	DB 18H
0297	88	605	DB 88H
0298	84	606	DB 84H
0299	88	607	DB 88H
029A	18	608	DB 18H
		609	
029B	48	610	DB 48H
029C	48	611	DB 48H
029D	48	612	DB 48H
029E	48	613	DB 48H
029F	48	614	DB 48H
		615	*EJECT

LOC	OBJ	SEQ	SOURCE STATEMENT	
		616	;	
02A0	B000	617	PAGE1: MOV STBCNT, #00H	:ZERO STROBE COUNTER
02A2	FA	618	MOV A, SAVPNT	:GET DIRECTION
02A3	37	619	CPL A	:FLIP BITS
02A4	D2B3	620	JB6 BAKWRD	:IF BACKWARD JUMP OUT
02A6	FC	621	LKLO: MOV A, TEMP1	:GET THE TARGET
02A7	A3	622	MOV A, @A	:GET THE DATA
02A8	34CC	623	CALL FIRE	:STROBE THE SOLENDIDS
02AA	1C	624	INC TEMP1	:INCREMENT THE POINTER
02AB	1B	625	INC STBCNT	:INCREMENT THE STROBE COUNTER
02AC	FB	626	MOV A, STBCNT	:GET THE STROBE COUNTER
02AD	D3B5	627	XRL A, #05H	:IS IT FIVE
02AF	96A6	628	JNZ LKLO	:REPEAT IF NOT FIVE
02B1	84AE	629	JMP SETTIM	:GO BACK
02B3	FC	630	BAKWRD: MOV A, TEMP1	:GET THE TARGET
02B4	B3B4	631	ADD A, #04H	:COMPENSATE FOR GOING BACKWARDS
02B6	AC	632	MOV TEMP1, A	:SAVE IT
02B7	FC	633	LKLO1: MOV A, TEMP1	:GET THE TARGET
02B8	A3	634	MOV A, @A	:GET THE DATA
02B9	34CC	635	CALL FIRE	:STROBE THE SOLENDIDS
02BB	FC	636	MOV A, TEMP1	:GET TEMP1
02BC	B7	637	DEC A	:DECREASE BY ONE
02BD	AC	638	MOV TEMP1, A	:PUT IT BACK
02BE	1B	639	INC STBCNT	:INCREMENT THE STROBE COUNTER
02BF	FB	640	MOV A, STBCNT	:GET THE STROBE COUNTER
02C0	D3B5	641	XRL A, #05H	:IS IT FIVE
02C2	96B7	642	JNZ LKLO1	:REPEAT IF NOT FIVE
02C4	84AE	643	JMP SETTIM	:GO BACK, CHARACTER IS DONE
		644	*EJECT	

LDC	OBJ	SEQ	SOURCE STATEMENT
		645	;*
0300		646	ORG 300H
		647	;*
		648	
0300	00	649	DB 00H ;
0301	00	650	DB 00H ;
0302	00	651	DB 00H ;
0303	00	652	DB 00H ;
0304	00	653	DB 00H ;
		654	
0305	00	655	DB 00H ;
0306	00	656	DB 00H ;
0307	5F	657	DB 5FH ; * * * * *
0308	00	658	DB 00H ;
0309	00	659	DB 00H ;
		660	
030A	00	661	DB 00H ;
030B	07	662	DB 07H ; * * *
030C	00	663	DB 00H ;
030D	07	664	DB 07H ; * * *
030E	00	665	DB 00H ;
		666	
030F	14	667	DB 14H ; * * *
0310	7F	668	DB 7FH ; * * * * *
0311	14	669	DB 14H ; * * *
0312	7F	670	DB 7FH ; * * * * *
0313	14	671	DB 14H ; * * *
		672	
0314	24	673	DB 24H ; * * *
0315	2A	674	DB 2AH ; * * * *
0316	7F	675	DB 7FH ; * * * * *
0317	2A	676	DB 2AH ; * * * *
0318	12	677	DB 12H ; * * *
		678	
0319	23	679	DB 23H ; * * **
031A	13	680	DB 13H ; * * **
031B	00	681	DB 00H ; * *
031C	64	682	DB 64H ; ** *
031D	62	683	DB 62H ; ** *
		684	
031E	36	685	DB 36H ; ** **
031F	49	686	DB 49H ; * * * *
0320	56	687	DB 56H ; * * **
0321	20	688	DB 20H ; * *
0322	50	689	DB 50H ; * * *
		690	\$EJECT

LDC	OBJ	SEQ	SOURCE STATEMENT
		691	
0323	00	692	DB 00H
0324	00	693	DB 00H
0325	07	694	DB 07H
0326	00	695	DB 00H
0327	00	696	DB 00H
		697	
0328	1C	698	DB 1CH
0329	22	699	DB 22H
032A	41	700	DB 41H
032B	00	701	DB 00H
032C	00	702	DB 00H
		703	
032D	00	704	DB 00H
032E	00	705	DB 00H
032F	41	706	DB 41H
0330	22	707	DB 22H
0331	1C	708	DB 1CH
		709	
0332	22	710	DB 22H
0333	14	711	DB 14H
0334	7F	712	DB 7FH
0335	14	713	DB 14H
0336	22	714	DB 22H
		715	
0337	00	716	DB 00H
0338	00	717	DB 00H
0339	7F	718	DB 7FH
033A	00	719	DB 00H
033B	00	720	DB 00H
		721	
033C	00	722	DB 00H
033D	40	723	DB 40H
033E	30	724	DB 30H
033F	00	725	DB 00H
0340	00	726	DB 00H
		727	
0341	00	728	DB 00H
0342	00	729	DB 00H
0343	00	730	DB 00H
0344	00	731	DB 00H
0345	00	732	DB 00H
		733	
0346	00	734	DB 00H
0347	00	735	DB 00H
0348	40	736	DB 40H
0349	00	737	DB 00H
034A	00	738	DB 00H
		739	
034B	20	740	DB 20H
034C	10	741	DB 10H
034D	00	742	DB 00H
034E	04	743	DB 04H
034F	02	744	DB 02H
		745	
0350	3E	746	DB 3EH
0351	51	747	DB 51H
0352	49	748	DB 49H
0353	45	749	DB 45H
0354	3E	750	DB 3EH
		751	
0355	00	752	DB 00H
0356	42	753	DB 42H
0357	7F	754	DB 7FH
0358	40	755	DB 40H
0359	00	756	DB 00H
		757	
035A	62	758	DB 62H
035B	51	759	DB 51H
035C	49	760	DB 49H
035D	49	761	DB 49H
035E	46	762	DB 46H
		763	
035F	21	764	DB 21H
0360	41	765	DB 41H

LOC	OBJ	SEG	SOURCE STATEMENT
0361	49	766	DB 49H : * * *
0362	40	767	DB 40H : * * *
0363	33	768	DB 33H : ** *
		769	
0364	18	770	DB 18H : **
0365	14	771	DB 14H : * *
0366	12	772	DB 12H : * *
0367	7F	773	DB 7FH : * * * * *
0368	10	774	DB 10H : *
		775	
0369	27	776	DB 27H : * * * *
036A	45	777	DB 45H : * * *
036B	45	778	DB 45H : * * *
036C	45	779	DB 45H : * * *
036D	39	780	DB 39H : * * * *
		781	
036E	3C	782	DB 3CH : * * * *
036F	4A	783	DB 4AH : * * *
0370	49	784	DB 49H : * * *
0371	49	785	DB 49H : * * *
0372	31	786	DB 31H : * * *
		787	
0373	01	788	DB 01H : *
0374	71	789	DB 71H : * * *
0375	09	790	DB 09H : * *
0376	05	791	DB 05H : * *
0377	03	792	DB 03H : **
		793	
0378	36	794	DB 36H : * * *
0379	49	795	DB 49H : * * *
037A	49	796	DB 49H : * * *
037B	49	797	DB 49H : * * *
037C	36	798	DB 36H : * * *
		799	\$EJECT

LDC	OBJ	SEQ	SOURCE STATEMENT
		800	
037D	46	801	DB 46H ; * **
037E	49	802	DB 49H ; * * *
037F	49	803	DB 49H ; * * *
0380	29	804	DB 29H ; * * *
0381	1E	805	DB 1EH ; ****
		806	
0382	00	807	DB 00H ;
0383	00	808	DB 00H ;
0384	14	809	DB 14H ; * *
0385	00	810	DB 00H ;
0386	00	811	DB 00H ;
		812	
0387	00	813	DB 00H ;
0388	40	814	DB 40H ; *
0389	34	815	DB 34H ; * * *
038A	00	816	DB 00H ;
038B	00	817	DB 00H ;
		818	
038C	00	819	DB 00H ; *
038D	14	820	DB 14H ; * * *
038E	22	821	DB 22H ; * * *
038F	41	822	DB 41H ; * * *
0390	00	823	DB 00H ;
		824	
0391	14	825	DB 14H ; * * *
0392	14	826	DB 14H ; * * *
0393	14	827	DB 14H ; * * *
0394	14	828	DB 14H ; * * *
0395	14	829	DB 14H ; * * *
		830	
0396	00	831	DB 00H ;
0397	41	832	DB 41H ; * * *
0398	22	833	DB 22H ; * * *
0399	14	834	DB 14H ; * * *
039A	00	835	DB 00H ; *
		836	
039B	02	837	DB 02H ; *
039C	01	838	DB 01H ; *
039D	59	839	DB 59H ; * * * *
039E	05	840	DB 05H ; * * *
039F	02	841	DB 02H ; *
		842	\$EJECT

LOC	OBJ	SEQ	SOURCE STATEMENT
B3A8	B8B8	843	PAGE2: MOV STBCNT, #B8H ;ZERO STROBE COUNTER
B3A2	FA	844	MOV A, SAYPNT ;GET DIRECTION
B3A3	37	845	CPL A ;FLIP BITS
B3A4	D2B5	846	JB6 BKWRD ;IF BACKWARD JUMP OUT
B3A6	FC	847	LKHI: MOV A, TEMP1 ;GET THE TARGET
B3A7	B368	848	ADD A, #68H ;ADJUST THE TARGET
B3A9	A3	849	MOVFP A, @A ;GET THE DATA
B3AA	34CC	850	CALL FIRE ;STROBE THE SOLENOIDS
B3AC	1C	851	INC TEMP1 ;INCREMENT THE POINTER
B3AD	1B	852	INC STBCNT ;INCREMENT THE STROBE COUNTER
B3AE	FB	853	MOV A, STBCNT ;GET THE STROBE COUNTER
B3AF	D3B5	854	XRL A, #B5H ;IS IT FIVE
B3B1	96A6	855	JNZ LKHI ;REPEAT IF NOT FIVE
B3B3	84AE	856	JMP SETTIM ;GO BACK
B3B5	FC	857	BKWRD: MOV A, TEMP1 ;GET THE TARGET
B3B6	B364	858	ADD A, #64H ;COMPENSATE FOR GOING BACKWARDS
B3B8	AC	859	MOV TEMP1, A ;SAVE IT
B3B9	FC	860	LKHI: MOV A, TEMP1 ;GET THE TARGET
B3BA	A3	861	MOVFP A, @A ;GET THE DATA
B3BB	34CC	862	CALL FIRE ;STROBE THE SOLENOIDS
B3BD	FC	863	MOV A, TEMP1 ;GET TEMP1
B3BE	B7	864	DEC A ;DECREASE BY ONE
B3BF	AC	865	MOV TEMP1, A ;PUT IT BACK
B3C0	1B	866	INC STBCNT ;INCREMENT THE STROBE COUNTER
B3C1	FB	867	MOV A, STBCNT ;GET THE STROBE COUNTER
B3C2	D3B5	868	XRL A, #B5H ;IS IT FIVE
B3C4	96B9	869	JNZ LKHI ;REPEAT IF NOT FIVE
B3C6	84AE	870	JMP SETTIM ;GO BACK. CHARACTER IS DONE
		871	\$EJECT

LDC	OBJ	SEQ	SOURCE STATEMENT
		872	;
0400		873	ORG 4BBH
		874	;
0400	27	875	BGIN: CLR A ;ZERO ACC
0401	98	876	MOVX PRB,A ;TURN OFF THE SOLENOIDS
0402	9400	877	CALL SETUP ;SET UP THE PRINTER
0404	943F	878	CALL VARSET ;SET UP THE SOFTWARE
0406	040A	879	JMP PRNT ;GO START
		880	;
0408	23FE	881	SETUP: MOV A,#BFH ;LOAD ACC WITH VALUE TO TURN ON MOTOR
040A	39	882	OUTL P1,A ;TURN ON MOTOR
		883	;
		884	;NOW DELAY 3.2 SECONDS WHILE CHECKING RIGHT SENSOR
		885	;
0408	BC05	886	MOV TEMP1,#05H ;LOAD DELAY VALUE ONE
040D	BFFF	887	SELFC: MOV JUNK1,#BFFH ;LOAD DELAY VALUE TWO
040F	BFFF	888	SELFB: MOV LINCNT,#BFFH ;LOAD DELAY VALUE THREE
0411	09	889	SELFA: IN A,P1 ;READ PORT ONE
0412	37	890	CPL A ;MAKE THINGS RIGHT
0413	F21D	891	JB7 DONE1 ;IS BIT 7 SET?
0415	EE11	892	DJNZ LINCNT,SELFA ;SMALL LOOP
0417	EF0F	893	DJNZ JUNK1,SELFB ;BIGGER LOOP
0419	EC0D	894	DJNZ TEMP1,SELFC ;BIGGEST LOOP
041B	045A	895	JMP ERROR ;SOMETHING IS WRONG
		896	;
		897	;NOW MAKE SURE THE RIGHT SENSOR IS CLEARED
		898	;
041D	BFFF	899	DONE1: MOV JUNK1,#BFFH ;SET UP DELAY
041F	BEFF	900	SELFB: MOV LINCNT,#BFFH ;SOME MORE DELAY
0421	09	901	SELFA: IN A,P1 ;GET THE FLAG INFORMATION
0422	F22A	902	JB7 DONE1 ;IS FLAG CLEARED?
0424	EE21	903	DJNZ LINCNT,SELFB ;IF NOT LOOP
0426	EF1F	904	DJNZ JUNK1,SELFC ;LOOP SOME MORE
0428	045A	905	JMP ERROR ;LEAVE IF FLAG IS NOT UNCOVERED
		906	;
		907	;NOW CHECK THE LEFT SENSOR IN THE SAME MANNER AS THE
		908	;RIGHT SENSOR. EXCEPT DELAY ONLY 2.5 SECONDS
		909	;
042A	BC04	910	DONE1: MOV TEMP1,#04H ;LOAD DELAY 1
042C	BFFF	911	SELFC: MOV JUNK1,#BFFH ;LOAD DELAY 2
042E	BEFF	912	SELFB: MOV LINCNT,#BFFH ;LOAD DELAY 3
0430	09	913	SELFAA: IN A,P1 ;READ THE PORT
0431	37	914	CPL A ;CHANGE THINGS AROUND
0432	D23C	915	JB6 DONE1 ;OK IF BIT 6 IS A ZERO
0434	EE3B	916	DJNZ LINCNT,SELFAA ;SMALL LOOP
0436	EF2E	917	DJNZ JUNK1,SELFB ;BIGGER LOOP
0438	EC2C	918	DJNZ TEMP1,SELFC ;BIGGEST LOOP
043A	045A	919	JMP ERROR ;SOMETHING IS WRONG
043C	0901	920	DONE1: ORL P1,#01H ;TURN MOTOR OFF
043E	03	921	RET ;GO BACK
		922	;
		923	;NOW SET UP THE VARIABLES
		924	;
043F	23FE	925	VARSET: MOV A,#BFH ;LOAD THE TIMER
0441	62	926	MOV T,A
0442	55	927	STRT T ;START THE TIMER
0443	0820	928	MOV INBUF,#FIRST ;LOAD INPUT BUFFER
0445	BE00	929	MOV LINCNT,#00H ;SET LINE COUNT
0447	0800	930	MOV STATUS,#00H ;SET FORWARD BIT
		931	;
		932	;NOW CLEAR THE RAM AREA BY WRITING SPACE CODES
		933	;
0449	0920	934	MOV OUTBUF,#FIRST ;LOAD OUTBUF
044B	2320	935	CLRMEM: MOV A,#20H ;PUT SPACE CODE IN ACC
044D	A1	936	MOV @OUTBUF,A ;PUT SPACE CODE IN DATA MEMORY
044E	19	937	INC OUTBUF ;UPDATE THE POINTER
044F	F9	938	MOV A,OUTBUF ;MOVE THE POINTER INTO ACC
0450	037B	939	XRL A,#MAX+1 ;SEE IF DONE
0452	964B	940	JNZ CLRMEM ;LOOP IF NOT CLEARED
		941	;
		942	;NOW CLEAR THE 0212
		943	;
0454	99EF	944	ANL P1,#0EFH ;SET ENABLE BIT
0456	00	945	MOVX A,@INBUF ;CLEAR THE 0212 INPUT BUFFER
0457	0910	946	ORL P1,#10H ;RESET ENABLE BIT
		947	;

LOC	OBJ	SEQ	SOURCE STATEMENT
		948	;NOW EXIT VARSET
		949	:
B459	83	950	RET ;LEAVE INITIALIZATION
		951	:
		952	;THIS ROUTINE TURNS THE MOTOR OFF AND LOOPS
		953	:
B45A	89FF	954	ERROR: ORL P1,#BFFH ;TURN OFF MOTOR
B45C	845C	955	DEAD: JMP DEAD ;LOOP BECAUSE SOMETHING IS WRDNG
		956	:
		957	;THESE ARE ALL SUBROUTINES THAT ARE CALLED
		958	:
B45E	19	959	INCTST: INC OUTBUF ;UPDATE THE POINTER
B45F	237B	960	MOV A,#MAX+1 ;GET THE VALUE FOR THE LAST CHARACTER
B461	D9	961	XRL A,OUTBUF ;DO THE TEST
B462	83	962	RET ;EXIT
B463	B9	963	GTPRNT: IN A,P1 ;READ PORT ONE
B464	37	964	CPL A ;FLIP BITS
B465	D263	965	JB6 GTPRNT ;LOOP UNTIL SENSOR IS UNCOVERED
B467	166B	966	TSTJTF: JTF PIT ;SEE IF TIMER FLAG IS SET
B469	8467	967	JMP TSTJTF ;TEST FLAG
B46B	65	968	PIT: STOP TCNT ;STOP THE TIMER
B46C	FF	969	MOV A,JUNK1 ;GET THE CHARACTER
B46D	34C1	970	CALL PRNTJ1 ;PRINT THE CHARACTER
B46F	341C	971	CALL LNM00E ;GET ANOTHER CHARACTER
B471	83	972	RET ;EXIT
B472	F9	973	DECTST: MOV A,OUTBUF ;GET OUTBUF
B473	B7	974	DEC A ;REDUCE BY ONE
B474	A9	975	MOV OUTBUF,A ;PUT BACK IN OUTBUF
B475	D31F	976	XRL A,#FIRST-1 ;SEE IF IT IS ALL THE WAY DOWN
B477	83	977	RET ;EXIT
		978	:
		979	;THIS ROUTINE DOES A LINE FEED
		980	:
B478	FE	981	LINEFD: MOV A,LINCNT ;GET THE LINE COUNT
B479	F29B	982	DOFF ;IF BIT 7 IS SET, DO A FORMFEED
B47B	99FD	983	LFDO: ANL P1,#BFDH ;TURN ON THE SOLENOID
B47D	BC4D	984	MOV TEMP1,#40H ;LOAD ONE DELAY
B47F	BF33	985	LFLP1: MOV JUNK1,#33H ;LOAD ANOTHER DELAY
B481	EF81	986	LFLP2: DJNZ JUNK1,LFLP2 ;LOOP
B483	EC7F	987	DJNZ TEMP1,LFLP1 ;LOOP SOME MORE
B485	89B2	988	ORL P1,#B2H ;TURN OFF LF SOLENOID
B487	1E	989	INC LINCNT ;UPDATE THE LINE COUNTER
B488	FE	990	MOV A,LINCNT ;GET THE LINE COUNT
B489	D32B	991	XRL A,#23H ;IS PAGE DONE
B48B	968F	992	JNZ NOTDON ;SKIP OVER
B48D	BE8B	993	MOV LINCNT,#8BH ;ZERO LINE COUNTER
		994	:
		995	;NOW DELAY 9B MILLISECONDS
		996	:
B48F	BC8B	997	NOTDON: MOV TEMP1,#8BH ;LOAD DELAY VALUES
B491	BFFF	998	LDP1: MOV JUNK1,#BFFH ;
B493	EF93	999	LDP2: DJNZ JUNK1,LDP2 ;GENERATE DELAY
B495	EC91	1000	DJNZ TEMP1,LDP1 ;
B497	83	1001	RET ;LINE FEED IS DONE
		1002	:
		1003	;THIS ROUTINE DOES A FORM FEED
		1004	:
B498	B9	1005	DOFF: IN A,P1 ;GET THS STATUS
B499	37	1006	CPL A ;FLIP ACC
B49A	53CB	1007	ANL A,#BCBH ;LEAVE ONLY TWO MSB'S
B49C	C69B	1008	JZ DOFF ;IF A FLAG ISN'T COVERED, LOOP
B49E	8901	1009	ORL P1,#B1H ;TURN THE MOTOR OFF
B4AB	947B	1010	CALL LFDO ;GO DO ONE LINE FEED
B4A2	FE	1011	FFCK: MOV A,LINCNT ;GET THE LINE COUNT
B4A3	537F	1012	ANL A,#7FH ;STRIP BIT SEVEN
B4A5	038B	1013	XRL A,#8BH ;IS IT DONE
B4A7	C6AD	1014	JZ FFDONE ;LEAVE IF IT IS
B4A9	947B	1015	CALL LFDO ;STROBE THE SOLENOIDS
B4AB	84A2	1016	JMP FFCV ;CHECK THE FORM FEED OUT
B4AD	83	1017	FFDONE: RET ;EXIT FORM FEED
		1018	:
B4AE	23EB	1019	SETTIM: MOV A,#8EBH ;GET DELAY VALUE
B4B0	62	1020	MOV T,A ;PUT IN TIMER
B4B1	55	1021	STRT T ;START THE TIMER
B4B2	83	1022	RET ;EXIT
		1023	:

LOC	OBJ	SEQ	SOURCE STATEMENT
0483	42	1824	PRNTBK: MOV A, T ;GET THE TIMER
0484	37	1825	CPL A ;TWOS COMPLEMENT ACC
0485	17	1826	INC A
0486	17	1827	INC A
0487	17	1828	INC A
0488	17	1829	INC A
0489	17	1830	INC A ;ADJUST TIMER
048A	62	1831	MOV T, A ;PUT IT BACK IN THE TIMER
048B	09	1832	INLOO: IN A, P1 ;READ PORT 1
048C	F2CB	1833	JNB CONPBK ;IF SENSOR IN HOT COVERED, LEAVE
048E	84BB	1834	JMP INLOO ;OTHERWISE LOOP
04C0	55	1835	CONPBK: STRT T ;START THE TIMEP
04C1	16C5	1836	CONPB: JTF RDTOPT ;SEE IF READY TO PRINT
04C3	84C1	1837	JMP CONPB ;OTHERWISE LOOP
04C5	23FF	1838	RDOPT: MOV A, #BFH ;LOAD A
04C7	62	1839	MOV T, A ;PUT IT IN THE TIMER
04C8	03	1840	RET ;EXIT
		1841	;
		1842	;THIS ROUTINE ADJUSTS AND SAVES THE STATUS DURING PRINTING
		1843	;
04C9	FD	1844	STACHK: MOV A, STATUS ;GET THE STATUS
04CA	32D2	1845	JB4 LFSET ;SET LINE FEED BIT
04CC	AA	1846	B4RET: MOV SAVPNT, A ;SAVE THE STATUS
04CD	53C2	1847	ANL A, #BC2H ;RESET EVERYTHING EXCEPT
		1848	;
04CF	AD	1849	MOV STATUS, A ;PUT THE STATUS BACK
04D0	0413	1850	JMP LPRNT1 ;EXIT
04D2	432B	1851	LFSET: ORL A, #2BH ;SET BIT 5
04D4	84CC	1852	JMP B4RET ;JUMP BACK
		1853	;
		1854	;THIS ROUTINE READS A CHARACTER AND PUTS IT IN THE ACC
		1855	;
04D6	99EF	1856	GTCAR: ANL P1, #BEFH ;SET ENABLE BIT
04D8	00	1857	MOVX A, @INBUF ;READ THE CHARACTER
04D9	091B	1858	ORL P1, #1BH ;RESET ENABLE BIT
04DB	03	1859	RET ;EXIT GTCAR
		1860	;
		1861	;THIS ROUTINE TURNS THE MOTOR ON
		1862	;
04DC	99FE	1863	MOTON: ANL P1, #BEFH ;TURN MOTOR ON
04DE	03	1864	RET ;EXIT
		1865	;
		1866	;THIS ROUTINE TURNS THE MOTOR OFF
		1867	;
04DF	09B1	1868	MOTOF: ORL P1, #B1H ;TURN MOTOR OFF
04E1	03	1869	RET ;EXIT
		1870	;
		1871	END ;DONE

USER SYMBOLS															
ARM0	0107	ARNDP	0144	B4RET	04CC	BKWRD	0203	CGIN	0400	BKWRD	0305	BUTLOP	0113	BYEBYE	0160
CASEB	0031	CASE1	0017	CASE1	0052	CASE2	0000	CASE23	0024	CASE3	0002	CHAR	011F	CLPMEN	0448
CONPB	04C1	CONPB	04C0	CPFIX	01A8	CPFND	000C	CPFND	0062	DEAD	0450	DECTST	0472	DOFF	0498
DOLF	0071	DONEF	0424	DONEL	043C	DONER	0410	ERROR	045A	FDC	0042	FDC1	0044	FDCP	009E
FDCR1	00A0	FFCK	04A2	FFDNE	04A0	FFFIX	0182	FINE	0170	FIRE	01CC	FIREX	0100	FIREY	0106
FIRST	0020	FIXDUM	0174	FIXFIN	018F	FIXUP	0189	FXCHAR	0161	FXPRNT	0191	GETSTA	0144	GOOD	0128
GTCAR	04D6	GTPRNT	0463	INBUF	0000	INCTST	045E	INLOOP	0400	ISCHAR	0180	JUNK1	0007	KTDUN	01ED
LINBUF	0100	LFPCRK	014A	LFDD	0478	LFPIX	01A8	LFLP1	047F	LFLP2	0401	LFSET	04D2	LFTEST	017F
LINENT	0006	LINEFD	0478	LKHI	03A6	LKHI1	0309	LKLD	02A6	LKLD1	0207	LNMODE	011C	LOOPW	007A
LOP1	0491	LOP2	0493	LPRNT	0011	LPRNT1	0013	MAX	006F	MOTOF	04D0	MOTON	04D0	HOFF	018F
MOLF	011A	MOTDUN	043F	NT1	01D4	OUTBUF	0001	OVR	000A	OVR1	0005	PAGE1	02A0	PAGE2	0300
P1T	0408	PRNT	0000	PRNTBK	0483	PRNTIT	01C1	RDOPT	04C5	SAVPNT	0002	SELF	041F	SELF1	0421
SELFA	0411	SELFA	0430	SELFB	040F	SELFB	042E	SELFC	0400	SELFC	042C	SETTIM	04A6	SETUP	0400
SHORT	01CA	STACHK	04C9	STATUS	0005	STENT	0003	STBIT1	0150	STPRNT	0159	SUB1	0139	TABLE1	0200
TEMP1	0004	TSJTF	01DC	TSTJTF	0467	VARSET	043F	WATCH	0075	WATCHD	009E				

ASSEMBLY COMPLETE. NO ERRORS

**MCS®-51 Application Notes &
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2





APPLICATION NOTE

AP-69

May 1980

An Introduction to the Intel® MCS-51™ Single-Chip Microcomputer Family

John Wharton
Microcontroller Applications

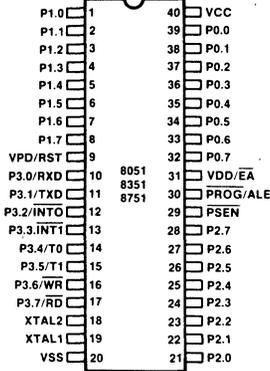


Figure 1a. 8051 Microcomputer Pinout Diagram

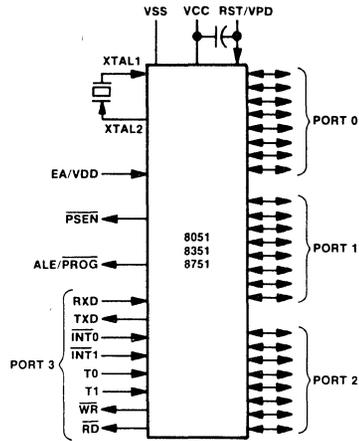


Figure 1b. 8051 Microcomputer Logic Symbol

1. INTRODUCTION

In 1976 Intel introduced the MCS-48™ family, consisting of the 8048, 8748, and 8035 microcomputers. These parts marked the first time a complete microcomputer system, including an eight-bit CPU, 1024 8-bit words of ROM or EPROM program memory, 64 words of data memory, I/O ports and an eight-bit timer/counter could be integrated onto a single silicon chip. Depending only on the program memory contents, one chip could control a limitless variety of products, ranging from appliances or automobile engines to text or data processing equipment. Follow-on products stretched the MCS-48™ architecture in several directions: the 8049 and 8039 doubled the amount of on-chip memory and ran 83% faster; the 8021 reduced costs by executing a subset of the 8048 instructions with a somewhat slower clock; and the 8022 put a unique two-channel 8-bit analog-to-digital converter on the same NMOS chip as the computer, letting the chip interface directly with analog transducers.

Now three new high-performance single-chip microcomputers—the Intel® 8051, 8751, and 8031—extend the advantages of Integrated Electronics to whole new product areas. Thanks to Intel's new HMOS technology, the MCS-51™ family provides four times the program memory and twice the data memory as the 8048 on a single chip. New I/O and peripheral capabilities both increase the range of applicability and reduce total system cost. Depending on the use, processing throughput increases by two and one-half to ten times.

This Application Note is intended to introduce the reader to the MCS-51™ architecture and features. While it does not assume intimacy with the MCS-48™ product line on the part of the reader, he/she should be familiar with

some microprocessor (preferably Intel's, of course) or have a background in computer programming and digital logic.

Family Overview

Pinout diagrams for the 8051, 8751, and 8031 are shown in Figure 1. The devices include the following features:

- Single-supply 5 volt operation using HMOS technology.
- 4096 bytes program memory on-chip (not on 8031).
- 128 bytes data memory on-chip.
- Four register banks.
- 128 User-defined software flags.
- 64 Kilobytes each program and external RAM addressability.
- One microsecond instruction cycle with 12 MHz crystal.
- 32 bidirectional I/O lines organized as four 8-bit ports (16 lines on 8031).
- Multiple mode, high-speed programmable Serial Port.
- Two multiple mode, 16-bit Timer/Counters.
- Two-level prioritized interrupt structure.
- Full depth stack for subroutine return linkage and data storage.
- Augmented MCS-48™ instruction set.
- Direct Byte and Bit addressability.
- Binary or Decimal arithmetic.
- Signed-overflow detection and parity computation.
- Hardware Multiple and Divide in 4 μ sec.
- Integrated Boolean Processor for control applications.
- Upwardly compatible with existing 8048 software.

All three devices come in a standard 40-pin Dual In-Line Package, with the same pin-out, the same timing, and the same electrical characteristics. The primary difference between the three is the on-chip program memory—different types are offered to satisfy differing user requirements.

The 8751 provides 4K bytes of ultraviolet-Erasable, Programmable Read Only Memory (EPROM) for program development, prototyping, and limited production runs. (By convention, 1K means $2^{10} = 1024$. 1k—with a lower case “k”—equals $10^3 = 1000$.) This part may be individually programmed for a specific application using Intel's Universal PROM Programmer (UPP). If software bugs are detected or design specifications change the same part may be “erased” in a matter of minutes by exposure to ultraviolet light and reprogrammed with the modified code. This cycle may be repeated indefinitely during the design and development phase.

The final version of the software must be programmed into a large number of production parts. The 8051 has 4K bytes of ROM which are mask-programmed with the customer's order when the chip is built. This part is considerably less expensive, but cannot be erased or altered after fabrication.

The 8031 does not have any program memory on-chip, but may be used with up to 64K bytes of external standard or multiplexed ROMs, PROMs, or EPROMs. The 8031 fits well in applications requiring significantly larger or smaller amounts of memory than the 4K bytes provided by its two siblings.

(The 8051 and 8751 automatically access external program memory for all addresses greater than the 4096 bytes on-chip. The External Access input is an override for all internal program memory—the 8051 and 8751 will each emulate an 8031 when pin 31 is low.)

Throughout this Note, “8051” is used as a generic term. Unless specifically stated otherwise, the point applies equally to all three components. Table 1 summarizes the quantitative differences between the members of the MCS-48™ and MCS-51™ families.

The remainder of this Note discusses the various MCS-51™ features and how they can be used. Software and/or hard-

ware application examples illustrate many of the concepts. Several isolated tasks (rather than one complete system design example) are presented in the hope that some of them will apply to the reader's experiences or needs.

A document this short cannot detail all of a computer system's capabilities. By no means will all the 8051 instructions be demonstrated; the intent is to stress new or unique MCS-51™ operations and instructions generally used in conjunction with each other. For additional hardware information refer to the Intel **MCS-51™ Family User's Manual**, publication number 121517. The assembly language and use of ASM51, the MCS-51™ assembler, are further described in the **MCS-51™ Macro Assembler User's Guide**, publication number 9800937.

The next section reviews some of the basic concepts of microcomputer design and use. Readers familiar with the 8048 may wish to skim through this section or skip directly to the next, “ARCHITECTURE AND ORGANIZATION.”

Microcomputer Background Concepts

Most digital computers use the binary (base 2) number system internally. All variables, constants, alphanumeric characters, program statements, etc., are represented by groups of binary digits (“bits”), each of which has the value 0 or 1. Computers are classified by how many bits they can move or process at a time.

The MCS-51™ microcomputers contain an eight-bit central processing unit (CPU). Most operations process variables eight bits wide. All internal RAM and ROM, and virtually all other registers are also eight bits wide. An eight-bit (“byte”) variable (shown in Figure 2) may assume one of $2^8 = 256$ distinct values, which usually represent integers between 0 and 255. Other types of numbers, instructions, and so forth are represented by one or more bytes using certain conventions.

For example, to represent positive and negative values, the most significant bit (D7) indicates the sign of the other seven bits—0 if positive, 1 if negative—allowing integer variables, between -128 and +127. For integers with extremely large magnitudes, several bytes are manipulated together as “multiple precision” signed or unsigned integers—16, 24, or more bits wide.

Table 1. Features of Intel's Single-Chip Microcomputers

EPROM Program Memory	ROM Program Memory	External Program Memory	Program Memory (Int/Max)	Data Memory (Bytes)	Instr. Cycle Time	Input/Output Pins	Interrupt Sources	Reg. Banks
—	8021	—	1K/1K	64	8.4 μ Sec	21	0	1
—	8022	—	2K/2K	64	8.4 μ Sec	28	2	1
8748	8048	8035	1K/4K	64	2.5 μ Sec	27	2	2
—	8049	8039	2K/4K	128	1.36 μ Sec	27	2	2
8751	8051	8031	4K/64K	128	1.0 μ Sec	32	5	4

The letters "MCS" have traditionally indicated a system or family of compatible Intel® microcomputer components, including CPUs, memories, clock generators, I/O expanders, and so forth. The numerical suffix indicates the microprocessor or microcomputer which serves as the cornerstone of the family. Microcomputers in the MCS-48™ family currently include the 8048-series (8035, 8048, & 8748), the 8049-series (8039 & 8049), and the 8021 and 8022; the family also includes the 8243, an I/O expander compatible with each of the microcomputers. Each computer's CPU is derived from the 8048, with essentially the same architecture, addressing modes, and instruction set, and a single assembler (ASM48) serves each.

The first members of the MCS-51™ family are the 8051, 8751, and 8031. The architecture of the 8051-series, while derived from the 8048, is not strictly compatible; there are more addressing modes, more instructions, larger address spaces, and a few other hardware differences. In this Application Note the letters "MCS-51" are used when referring to *architectural* features of the 8051-series—features which would be included on possible future microcomputers based on the 8051 CPU. Such products could have different amounts of memory (as in the 8048/8049) or different peripheral functions (as in the 8021 and 8022) while leaving the CPU and instruction set intact. ASM51 is the assembler used by all microcomputers in the 8051 family.

Two digit decimal numbers may be "packed" in an eight-bit value, using four bits for the binary code of each digit. This is called Binary-Coded Decimal (BCD) representation, and is often used internally in programs which interact heavily with human beings.

Alphanumeric characters (letters, numbers, punctuation marks, etc.) are often represented using the American Standard Code for Information Interchange (ASCII) convention. Each character is associated with a unique seven-bit binary number. Thus one byte may represent

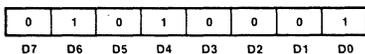


Figure 2. Representation of Bits Within an Eight-Bit "Byte" (Value shown = 01010001 Binary = 81 decimal).

a single character, and a word or sequence of letters may be represented by a series (or "string") of bytes. Since the ASCII code only uses 128 characters, the most significant bit of the byte is not needed to distinguish between characters. Often D7 is set to 0 for all characters. In some coding schemes, D7 is used to indicate the "parity" of the other seven bits—set or cleared as necessary to ensure that the total number of "1" bits in the eight-bit code is even ("even parity") or odd ("odd parity"). The 8051 includes hardware to compute parity when it is needed.

A computer program consists of an ordered sequence of specific, simple steps to be executed by the CPU one-at-a-time. The method or sequence of steps used collectively to solve the user's application is called an "algorithm."

The program is stored inside the computer as a sequence of binary numbers, where each number corresponds to one of the basic operations ("opcodes") which the CPU is capable of executing. In the 8051, each program memory location is one byte. A complete instruction consists of a sequence of one or more bytes, where the first defines the operation to be executed and additional bytes (if needed) hold additional information, such as data values or variable addresses. No instruction is longer than three bytes.

The way in which binary opcodes and modifier bytes are assigned to the CPU's operations is called the computer's "machine language." Writing a program directly in machine language is time-consuming and tedious. Human beings think in words and concepts rather than encoded numbers, so each CPU operation and resource is given a name and standard abbreviation ("mnemonic"). Programs are more easily discussed using these standard mnemonics, or "assembly language," and may be typed into an Intel® Intellec® 800 or Series II® microcomputer development system in this form. The development system can mechanically translate the program from assembly language "source" form to machine language "object" code using a program called an "assembler." The MCS-51™ assembler is called ASM51.

There are several important differences between a computer's machine language and the assembly language used as a tool to represent it. The machine language or instruction set is the set of operations which the CPU can perform while a program is executing ("at run-time"), and is strictly determined by the microcomputer hardware design.

The assembly language is a standard (though more-or-less arbitrary) set of symbols including the instruction set mnemonics, but with additional features which further simplify the program design process. For example, ASM51 has controls for creating and formatting a program listing, and a number of directives for allocating variable storage and inserting arbitrary bytes of data into the object code for creating tables of constants.

In addition, ASM51 can perform sophisticated mathematical operations, computing addresses or evaluating arithmetic expressions to relieve the programmer from this drudgery. However, these calculations can only use information known at "assembly time."

For example, the 8051 performs arithmetic calculations at run-time, eight bits at a time. ASM51 can do similar operations 16 bits at a time. The 8051 can only do one simple step per instruction, while ASM51 can perform complex calculations in each line of source code. However, the operations performed by the assembler may only use parameter values fixed at assembly-time, not variables whose values are unknown until program execution begins.

For example, when the assembly language source line,

```
ADD A,#(LOOP_COUNT + 1) * 3
```

is assembled, ASM51 will find the value of the previously-defined constant "LOOP_COUNT" in an internal symbol table, increment the value, multiply the sum by three, and (assuming it is between -256 and 255 inclusive) truncate the product to eight bits. When this instruction is executed, the 8051 ALU will just add that resulting constant to the accumulator.

Some similar differences exist to distinguish number system ("radix") specifications. The 8051 does all computations in binary (though there are provisions for then converting the result to decimal form). In the course of writing a program, though, it may be more convenient to specify constants using some other radix, such as base 10. On other occasions, it is desirable to specify the ASCII code for some character or string of characters without referring to tables. ASM51 allows several representations for constants, which are converted to binary as each instruction is assembled.

For example, binary numbers are represented in the

assembly language by a series of ones and zeros (naturally), followed by the letter "B" (for Binary); octal numbers as a series of octal digits (0-7) followed by the letter "O" (for Octal) or "Q" (which doesn't stand for anything, but looks sort of like an "O" and is less likely to be confused with a zero).

Hexadecimal numbers are represented by a series of hexadecimal digits (0-9,A-F), followed by (you guessed it) the letter "H." A "hex" number must begin with a decimal digit; otherwise it would look like a user-defined symbol (to be discussed later). A "dummy" leading zero may be inserted before the first digit to meet this constraint. The character string "BACH" could be a legal label for a Baroque music synthesis routine; the string "OBACH" is the hexadecimal constant BAC₁₆. This is a case where adding 0 makes a big difference.

Decimal numbers are represented by a sequence of decimal digits, optionally followed by a "D." If a number has no suffix, it is assumed to be decimal—so it had better not contain any non-decimal digits. "OBAC" is not a legal representation for anything.

When an ASCII code is needed in a program, enclose the desired character between two apostrophes (as in '#') and the assembler will convert it to the appropriate code (in this case 23H). A string of characters between apostrophes is translated into a series of constants; 'BACH' becomes 42H, 41H, 43H, 48H.

These same conventions are used throughout the associated Intel documentation. Table 2 illustrates some of the different number formats.

2. ARCHITECTURE AND ORGANIZATION

Figure 3 blocks out the MCS-51™ internal organization. Each microcomputer combines a Central Processing Unit, two kinds of memory (data RAM plus program ROM or EPROM), Input/Output ports, and the mode,

Table 2. Notations Used to Represent Numbers

Bit Pattern	Binary	Octal	Hexa-Decimal	Decimal	Signed Decimal
0 0 0 0 0 0 0 0	0B	0Q	00H	0	0
0 0 0 0 0 0 0 1	1B	1Q	01H	1	+1
.....
0 0 0 0 0 1 1 1	111B	7Q	07H	7	+7
0 0 0 0 1 0 0 0	1000B	10Q	08H	8	+8
0 0 0 0 1 0 0 1	1001B	11Q	09H	9	+9
0 0 0 0 1 0 1 0	1010B	12Q	0AH	10	+10
.....
0 0 0 0 1 1 1 1	1111B	17Q	0FH	15	+15
0 0 0 1 0 0 0 0	10000B	20Q	10H	16	+16
.....
0 1 1 1 1 1 1 1	1111111B	177Q	7FH	127	+127
1 0 0 0 0 0 0 0	10000000B	200Q	80H	128	-128
1 0 0 0 0 0 0 1	10000001B	201Q	81H	129	-127
.....
1 1 1 1 1 1 1 0	11111110B	376Q	0FEH	254	-2
1 1 1 1 1 1 1 1	11111111B	377Q	0FFH	255	-1

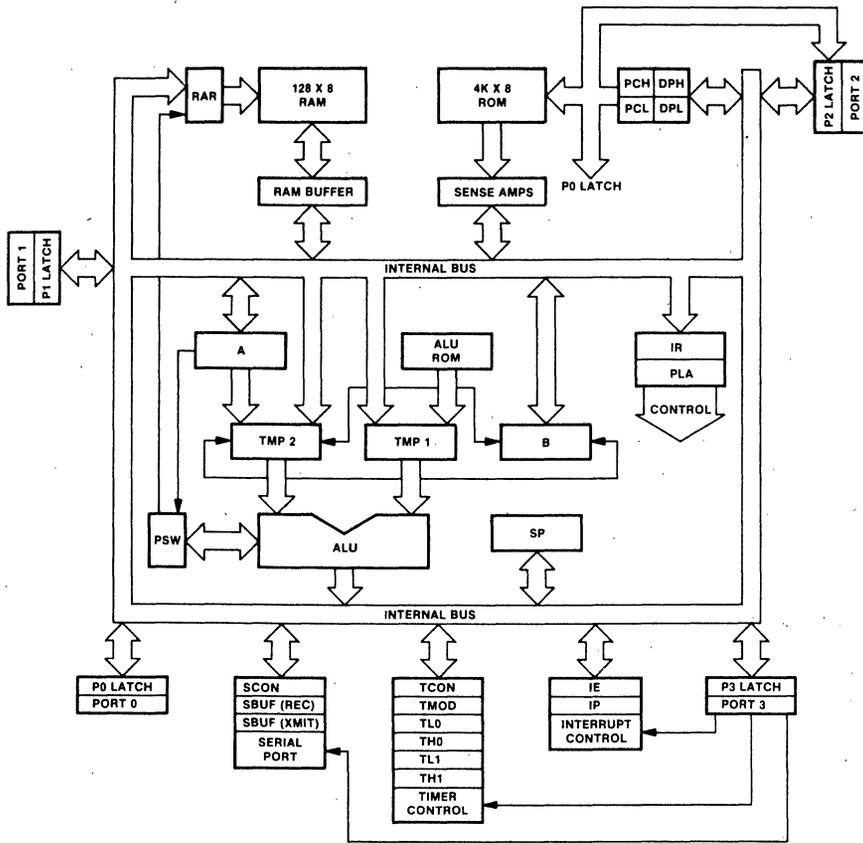


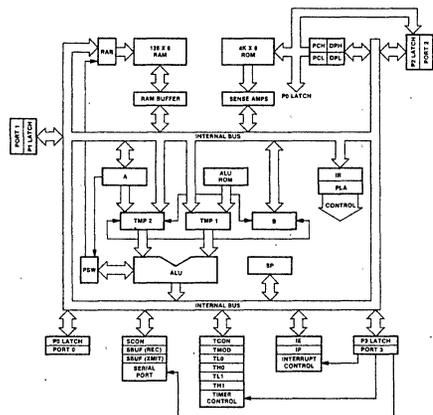
Figure 3. Block Diagram of 8051 Internal Structure

status, and data registers and random logic needed for a variety of peripheral functions. These elements communicate through an eight-bit data bus which runs throughout the chip, somewhat akin to indoor plumbing. This bus is buffered to the outside world through an I/O port when memory or I/O expansion is desired.

Let's summarize what each block does; later chapters dig into the CPU's instruction set and the peripheral registers in much greater detail.

Central Processing Unit

The CPU is the "brains" of the microcomputer, reading the user's program and executing the instructions stored therein. Its primary elements are an eight-bit Arithmetic/Logic Unit with associated registers A, B, PSW, and SP, and the sixteen-bit Program Counter and "Data Pointer" registers.



Arithmetic Logic Unit

The ALU can perform (as the name implies) arithmetic and logic functions on eight-bit variables. The former include basic addition, subtraction, multiplication, and division; the latter include the logical operations AND, OR, and Exclusive-OR, as well as rotate, clear, complement, and so forth. The ALU also makes conditional branching decisions, and provides data paths and temporary registers used for data transfers within the system. Other instructions are built up from these primitive functions: the addition capability can increment registers or automatically compute program destination addresses; subtraction is also used in decrementing or comparing the magnitude of two variables.

These primitive operations are automatically cascaded and combined with dedicated logic to build complex instructions such as incrementing a sixteen-bit register pair. To execute one form of the compare instruction, for example, the 8051 increments the program counter three times, reads three bytes of program memory, computes a register address with logical operations, reads internal data memory twice, makes an arithmetic comparison of two variables, computes a sixteen-bit destination address, and decides whether or not to make a branch—all in two microseconds!

An important and unique feature of the MCS-51 architecture is that the ALU can also manipulate one-bit as well as eight-bit data types. Individual bits may be set, cleared, or complemented, moved, tested, and used in logic computations. While support for a more primitive data type may initially seem a step backwards in an era of increasing word length, it makes the 8051 especially well suited for controller-type applications. Such algorithms *inherently* involve Boolean (true/false) input and output variables, which were heretofore difficult to implement with standard microprocessors. These features are collectively referred to as the MCS-51™ “Boolean Processor,” and are described in the so-named chapter to come.

Thanks to this powerful ALU, the 8051 instruction set fares well at both real-time control and data intensive algorithms. A total of 51 separate operations move and manipulate three data types: Boolean (1-bit), byte (8-bit), and address (16-bit). All told, there are eleven addressing modes—seven for data, four for program sequence control (though only eight are used by more than just a few specialized instructions). Most operations allow several addressing modes, bringing the total number of instructions (operation/addressing mode combinations) to 111, encompassing 255 of the 256 possible eight-bit instruction opcodes.

Instruction Set Overview

Table 4 lists these 111 instructions classified into five groups:

- Arithmetic Operations
- Logical Operations for Byte Variables
- Data Transfer Instructions
- Boolean Variable Manipulation
- Program Branching and Machine Control

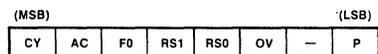
MCS-48™ programmers perusing Table 4 will notice the absence of special categories for Input/Output, Timer/Counter, or Control instructions. These functions are all still provided (and indeed many new functions are added), but as special cases of more generalized operations in other categories. To explicitly list all the useful instructions involving I/O and peripheral registers would require a table approximately four times as long.

Observant readers will also notice that all of the 8048's page-oriented instructions (conditional jumps, JMPP, MOVP, MOVP3) have been replaced with corresponding but non-paged instructions. The 8051 instruction set is entirely *non*-page-oriented. The MCS-48™ “MOVP” instruction replacement and all conditional jump instructions operate relative to the program counter, with the actual jump address computed by the CPU during instruction execution. The “MOVP3” and “JMPP” replacements are now made relative to another sixteen-bit register, which allows the effective destination to be anywhere in the program memory space, regardless of where the instruction itself is located. There are even three-byte jump and call instructions allowing the destination to be *anywhere* in the 64K program address space.

The instruction set is designed to make programs efficient both in terms of code size and execution speed. No instruction requires more than three bytes of program memory, with the majority requiring only one or two bytes. Virtually all instructions execute in either one or two instruction cycles—one or two microseconds with a 12-MHz crystal—with the sole exceptions (multiply and divide) completing in four cycles.

Many instructions such as arithmetic and logical functions or program control, provide both a short and a long form for the same operation, allowing the programmer to optimize the code produced for a specific application. The 8051 usually fetches two instruction bytes per instruction cycle, so using a shorter form can lead to faster execution as well.

For example, any byte of RAM may be loaded with a constant with a three-byte, two-cycle instruction, but the commonly used “working registers” in RAM may be initialized in one cycle with a two-byte form. Any bit anywhere on the chip may be set, cleared, or complemented by a single three-byte logical instruction using two cycles. But critical control bits, I/O pins, and software flags may be controlled by two-byte, single cycle instructions. While three-byte jumps and calls can “go anywhere” in program memory, nearby sections of code may be reached by shorter relative or absolute versions.



Symbol Position Name and Significance

<table border="0"> <tr> <td style="width: 10%;">CY</td> <td style="width: 10%;">PSW.7</td> <td>Carry flag. Set/cleared by hardware or software during certain arithmetic and logical instructions.</td> </tr> <tr> <td>AC</td> <td>PSW.6</td> <td>Auxiliary Carry flag. Set/cleared by hardware during addition or subtraction instructions to indicate carry or borrow out of bit 3.</td> </tr> <tr> <td>F0</td> <td>PSW.5</td> <td>Flag 0 Set/cleared/tested by software as a user-defined status flag.</td> </tr> <tr> <td>RS1</td> <td>PSW.4</td> <td>Register bank Select control bits 1 & 0. Set/cleared by software to determine working register bank (see Note).</td> </tr> <tr> <td>RS</td> <td>PSW.3</td> <td></td> </tr> </table>	CY	PSW.7	Carry flag. Set/cleared by hardware or software during certain arithmetic and logical instructions.	AC	PSW.6	Auxiliary Carry flag. Set/cleared by hardware during addition or subtraction instructions to indicate carry or borrow out of bit 3.	F0	PSW.5	Flag 0 Set/cleared/tested by software as a user-defined status flag.	RS1	PSW.4	Register bank Select control bits 1 & 0. Set/cleared by software to determine working register bank (see Note).	RS	PSW.3		<table border="0"> <tr> <td style="width: 10%;">OV</td> <td style="width: 10%;">PSW.2</td> <td>Overflow flag. Set/cleared by hardware during arithmetic instructions to indicate overflow conditions.</td> </tr> <tr> <td>—</td> <td>PSW.1</td> <td>(reserved)</td> </tr> <tr> <td>P</td> <td>PSW.0</td> <td>Parity flag. Set/cleared by hardware each instruction cycle to indicate an odd/even number of "one" bits in the accumulator, i.e., even parity.</td> </tr> </table>	OV	PSW.2	Overflow flag. Set/cleared by hardware during arithmetic instructions to indicate overflow conditions.	—	PSW.1	(reserved)	P	PSW.0	Parity flag. Set/cleared by hardware each instruction cycle to indicate an odd/even number of "one" bits in the accumulator, i.e., even parity.
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(1,0) --Bank 2	(10H-17H)																	
(1,1) --Bank 3	(18H-1FH)																	

Figure 4. PSW—Program Status Word Organization

A significant side benefit of an instruction set more powerful than those of previous single-chip microcomputers is that it is easier to generate applications-oriented software. Generalized addressing modes for byte and bit instructions reduce the number of source code lines written and debugged for a given application. This leads in turn to proportionately lower software costs, greater reliability, and faster design cycles.

Accumulator and PSW

The 8051, like its 8048 predecessor, is primarily an accumulator-based architecture: an eight-bit register called the accumulator ("A") holds a source operand and receives the result of the arithmetic instructions (addition, subtraction, multiplication, and division). The accumulator can be the source or destination for logical operations and a number of special data movement instructions, including table look-ups and external RAM expansion. Several functions apply exclusively to the accumulator: rotates, parity computation, testing for zero, and so on.

Many instructions implicitly or explicitly affect (or are affected by) several status flags, which are grouped together to form the Program Status Word shown in Figure 4.

(The period within entries under the Position column is called the "dot operator," and indicates a particular bit position within an eight-bit byte. "PSW.5" specifies bit 5 of the PSW. Both the documentation and ASM51 use this notation.)

The most "active" status bit is called the carry flag (abbreviated "C"). This bit makes possible multiple precision arithmetic operations including addition, subtraction,

and rotates. The carry also serves as a "Boolean accumulator" for one-bit logical operations and bit manipulation instructions. The overflow flag (OV) detects when arithmetic overflow occurs on signed integer operands, making two's complement arithmetic possible. The parity flag (P) is updated after every instruction cycle with the even-parity of the accumulator contents.

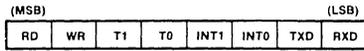
The CPU does not control the two register-bank select bits, RS1 and RS0. Rather, they are manipulated by software to enable one of the four register banks. The usage of the PSW flags is demonstrated in the Instruction Set chapter of this Note.

Even though the architecture is accumulator-based, provisions have been made to bypass the accumulator in common instruction situations. Data may be moved from any location on-chip to any register, address, or indirect address (and vice versa), any register may be loaded with a constant, etc., all without affecting the accumulator. Logical operations may be performed against registers or variables to alter fields of bits—without using or affecting the accumulator. Variables may be incremented, decremented, or tested without using the accumulator. Flags and control bits may be manipulated and tested without affecting anything else.

Other CPU Registers

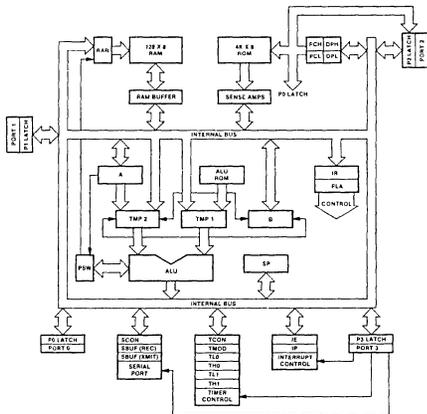
A special eight-bit register ("B") serves in the execution of the multiply and divide instructions. This register is used in conjunction with the accumulator as the second input operand and to return eight-bits of the result.

The MCS-51 family processors include a hardware stack within internal RAM, useful for subroutine linkage,



Symbol	Position	Name and Significance	Symbol	Position	Name and Significance
RD	P3.7	Read data control output. Active low pulse generated by hardware when external data memory is read.	INT1	P3.3	Interrupt 1 input pin. Low-level or falling-edge triggered.
WR	P3.6	Write data control output. Active low pulse generated by hardware when external data memory is written.	INT0	P3.2	Interrupt 0 input pin. Low-level or falling-edge triggered.
T1	P3.5	Timer/counter 1 external input or test pin.	TXD	P3.1	Transmit Data pin for serial port in UART mode. Clock output in shift register mode.
T0	P3.4	Timer/counter 0 external input or test pin.	RXD	P3.0	Receive Data pin for serial port in UART mode. Data I/O pin in shift register mode.

Figure 6. P3—Alternate Special Functions of Port 3



Special Peripheral Functions

There are a few special needs common among control-oriented computer systems:

- keeping track of elapsed real-time;
- maintaining a count of signal transitions;
- measuring the precise width of input pulses;
- communicating with other systems or people;
- closely monitoring asynchronous external events.

Until now, microprocessor systems needed peripheral chips such as timer/counters, USARTs, or interrupt controllers to meet these needs. The 8051 integrates all of these capabilities on-chip!

Timer/Counters

There are two sixteen-bit multiple-mode Timer/Counters on the 8051, each consisting of a "High" byte (corresponding to the 8048 "T" register) and a low byte (similar to the 8048 prescaler, with the additional flexibility of being

software-accessible). These registers are called, naturally enough, TH0, TL0, TH1, and TL1. Each pair may be independently software programmed to any of a dozen modes with a mode register designated TMOD (Figure 7), and controlled with register TCON (Figure 8).

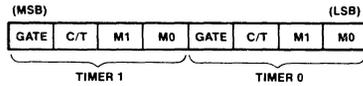
The timer modes can be used to measure time intervals, determine pulse widths, or initiate events, with one-micro-second resolution, up to a maximum interval of 65,536 instruction cycles (over 65 milliseconds). Longer delays may easily be accumulated through software. Configured as a counter, the same hardware will accumulate external events at frequencies from D.C. to 500 KHz, with up to sixteen bits of precision.

Serial Port Interface

Each microcomputer contains a high-speed, full-duplex, serial port which is software programmable to function in four basic modes: shift-register I/O expander, 8-bit UART, 9-bit UART, or interprocessor communications link. The UART modes will interface with standard I/O devices (e.g. CRTs, teletypewriters, or modems) at data rates from 122 baud to 31 kilobaud. Replacing the standard 12 MHz crystal with a 10.7 MHz crystal allows 110 baud. Even or odd parity (if desired) can be included with simple bit-handling software routines. Inter-processor communications in distributed systems takes place at 187 kilobaud with hardware for automatic address/data message recognition. Simple TTL or CMOS shift registers provide low-cost I/O expansion at a super-fast 1 Megabaud. The serial port operating modes are controlled by the contents of register SC0N (Figure 9).

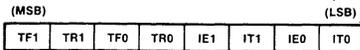
Interrupt Capability and Control

(Interrupt capability is generally considered a CPU function. It is being introduced here since, from an applications point of view, interrupts relate more closely to peripheral and system interfacing.)



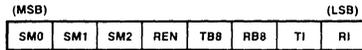
		M1	M0	Operating Mode
		0	0	MCS-48 Timer. "TLx" serves as five-bit prescaler.
		0	1	16-bit timer-counter. "THx" and "TLx" are cascaded; there is no prescaler.
		1	0	8-bit auto-reload timer counter. "THx" holds a value which is to be reloaded into "TLx" each time it overflows.
GATE	Gating control. When set, Timer/counter "x" is enabled only while "INTx" pin is high and "TRx" control bit is set. When cleared, timer/counter is enabled whenever "TRx" control bit is set.	1	1	(Timer 0) TL0 is an eight-bit timer counter controlled by the standard Timer 0 control bits.
C/T	Timer or Counter Selector. Cleared for Timer operation (input from internal system clock). Set for Counter operation (input from "Tx" input pin).	1	1	(Timer 1) TH0 is an eight-bit timer only controlled by Timer 1 control bits.
		1	1	(Timer 1) Timer counter 1 stopped.

Figure 7. TMOD—Timer/Counter Mode Register



Symbol	Position	Name and Significance	Symbol	Position	Name and Significance
TF1	TCON.7	Timer 1 overflow Flag. Set by hardware on timer/counter overflow. Cleared when interrupt processed.	IE1	TCON.3	Interrupt 1 Edge flag. Set by hardware when external interrupt edge detected. Cleared when interrupt processed.
TR1	TCON.6	Timer 1 Run control bit. Set/cleared by software to turn timer/counter on/off.	IT1	TCON.2	Interrupt 1 Type control bit. Set/cleared by software to specify falling edge low level triggered external interrupts.
TF0	TCON.5	Timer 0 overflow Flag. Set by hardware on timer/counter overflow. Cleared when interrupt processed.	IE0	TCON.1	Interrupt 0 Edge flag. Set by hardware when external interrupt edge detected. Cleared when interrupt processed.
TR0	TCON.4	Timer 0 Run control bit. Set/cleared by software to turn timer/counter on/off.	IT0	TCON.0	Interrupt 0 Type control bit. Set/cleared by software to specify falling edge low level triggered external interrupts.

Figure 8. TCON—Timer/Counter Control/Status Register



Symbol	Position	Name and Significance	Symbol	Position	Name and Significance
SM0	SCON.7	Serial port Mode control bit 0. Set/cleared by software (see note).	RB8	SCON.2	Receive Bit 8. Set/cleared by hardware to indicate state of ninth data bit received.
SM1	SCON.6	Serial port Mode control bit 1. Set/cleared by software (see note).	TI	SCON.1	Transmit Interrupt flag. Set by hardware when byte transmitted. Cleared by software after servicing.
SM2	SCON.5	Serial port Mode control bit 2. Set by software to disable reception of frames for which bit 8 is zero.	RI	SCON.0	Received Interrupt flag. Set by hardware when byte received. Cleared by software after servicing.
REN	SCON.4	Receiver Enable control bit. Set/cleared by software to enable/disable serial data reception.	Note— the state of (SM0,SM1) selects: (0,0) -- Shift register I/O expansion (0,1)--8 bit UART, variable data rate. (1,0)--9 bit UART, fixed data rate. (1,1)--9 bit UART, variable data rate.		
TB8	SCON.3	Transmit Bit 8. Set/cleared by hardware to determine state of ninth data bit transmitted in 9-bit UART mode.			

Figure 9. SCON—Serial Port Control/Status Register

These peripheral functions allow special hardware to monitor real-time signal interfacing without bothering the CPU. For example, imagine serial data is arriving from one CRT while being transmitted to another, and one timer/counter is tallying high-speed input transitions while the other measures input pulse widths. During all of this the CPU is thinking about something else.

But how does the CPU know when a reception, transmission, count, or pulse is finished? The 8051 programmer can choose from three approaches.

TCON and SCON contain status bits set by the hardware when a timer overflows or a serial port operation is completed. The first technique reads the control register into the accumulator, tests the appropriate bit, and does a conditional branch based on the result. This "polling" scheme (typically a three-instruction sequence though additional instructions to save and restore the accumulator may sometimes be needed) will surely be familiar to programmers used to multi-chip microcomputer systems and peripheral controller chips. This process is rather cumbersome, especially when monitoring multiple peripherals.

As a second approach, the 8051 can perform a conditional branch based on the state of any control or status bit or input pin in a single instruction; a four instruction sequence could poll the four simultaneous happenings mentioned above in just eight microseconds.

Unfortunately, the CPU must still drop what it's doing to test these bits. A manager cannot do his own work well if he is continuously monitoring his subordinates; they should interrupt him (or her) only when they need attention or guidance. So it is with machines: ideally, the CPU would not have to worry about the peripherals until they require servicing. At that time, it would postpone the

background task long enough to handle the appropriate device, then return to the point where it left off.

This is the basis of the third and generally optimal solution, hardware interrupts. The 8051 has five interrupt sources: one from the serial port when a transmission or reception is complete, two from the timers when overflows occur, and two from input pins INT0 and INT1. Each source may be independently enabled or disabled to allow polling on some sources or at some times, and each may be classified as high or low priority. A high priority source can interrupt a low priority service routine; the manager's boss can interrupt conferences with subordinates. These options are selected by the interrupt enable and priority control registers, IE and IP (Figures 10 and 11).

Each source has a particular program memory address associated with it (Table 3), starting at 0003H (as in the 8048) and continuing at eight-byte intervals. When an event enabled for interrupts occurs the CPU automatically executes an internal subroutine call to the corresponding address. A user subroutine starting at this location (or jumped to from this location) then performs the instructions to service that particular source. After completing the interrupt service routine, execution returns to the background program.

Table 3. 8051 Interrupt Sources and Service Vectors

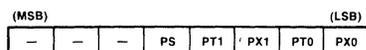
Interrupt Source	Service Routine Starting Address
(Reset)	0000H
External 0	0003H
Timer/Counter 0	000BH
External 1	0013H
Timer/Counter 1	001BH
Serial Port	0023H

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Symbol	Position	Name and Significance	Symbol	Position	Name and Significance
EA	IE.7	Enable All control bit. Cleared by software to disable all interrupts, independent of the state of IE.4-IE.0.	EX1	IE.2	Enable External interrupt 1 control bit. Set cleared by software to enable/disable interrupts from INT1.
—	IE.6	(reserved)	ET0	IE.1	Enable Timer 0 control bit. Set cleared by software to enable/disable interrupts from timer counter 0
—	IE.5	(reserved)	EX0	IE.0	Enable External interrupt 0 control bit. Set cleared by software to enable/disable interrupts from INT0.
ES	IE.4	Enable Serial port control bit. Set/cleared by software to enable/disable interrupts from TI or RI flags.			
ET1	IE.3	Enable Timer 1 control bit. Set/cleared by software to enable/disable interrupts from timer/counter 1.			

Figure 10. IE—Interrupt Enable Register



Symbol	Position	Name and Significance	Symbol	Position	Name and Significance
—	IP.7	(reserved)	PX1	IP.2	External interrupt 1 Priority control bit. Set cleared by software to specify high/low priority interrupts for INT1.
—	IP.6	(reserved)	PT0	IP.1	Timer 0 Priority control bit. Set cleared by software to specify high/low priority interrupts for timer counter 0.
—	IP.5	(reserved)	PX0	IP.0	External interrupt 0 Priority control bit. Set cleared by software to specify high/low priority interrupts for INT0.
PS	IP.4	Serial port Priority control bit. Set/cleared by software to specify high/low priority interrupts for Serial port.			
PT1	IP.3	Timer 1 Priority control bit. Set/cleared by software to specify high/low priority interrupts for timer/counter 1.			

Figure 11. IP—Interrupt Priority Control Register

Table 4. MCS-51™ Instruction Set Description

ARITHMETIC OPERATIONS				DATA TRANSFER (cont.)			
Mnemonic	Description	Byte	Cyc	Mnemonic	Description	Byte	Cyc
ADD A,Rn	Add register to Accumulator	1	1	MOVC A,@A+DP1R	Move Code byte relative to DP1R to A	1	2
ADD A,direct	Add direct byte to Accumulator	2	1	MOVC A,@A+PC	Move Code byte relative to PC to A	1	2
ADD A,@Ri	Add indirect RAM to Accumulator	1	1	MOVX A,@Ri	Move External RAM (8-bit addr) to A	1	2
ADD A,#data	Add immediate data to Accumulator	2	1	MOVX A,@DP1R	Move External RAM (16-bit addr) to A	1	2
ADDC A,Rn	Add register to Accumulator with Carry	1	1	MOVX @Ri,A	Move A to External RAM (8-bit addr)	1	2
ADDC A,direct	Add direct byte to A with Carry flag	2	1	MOVX @DP1R,A	Move A to External RAM (16-bit addr)	1	2
ADDC A,@Ri	Add indirect RAM to A with Carry flag	1	1	PUSH direct	Push direct byte onto stack	2	2
ADDC A,#data	Add immediate data to A with Carry flag	2	1	POP direct	Pop direct byte from stack	2	2
SUBB A,Rn	Subtract register from A with Borrow	1	1	XCH A,Rn	Exchange register with Accumulator	1	1
SUBB A,direct	Subtract direct byte from A with Borrow	2	1	XCH A,direct	Exchange direct byte with Accumulator	2	1
SUBB A,@Ri	Subtract indirect RAM from A w Borrow	1	1	XCH A,@Ri	Exchange indirect RAM with A	1	1
SUBB A,#data	Subtract immediate data from A w Borrow	2	1	XCHD A,@Ri	Exchange low-order Digits in RAM w A	1	1
INC A	Increment Accumulator	1	1	BOOLEAN VARIABLE MANIPULATION			
INC Rn	Increment register	1	1	Mnemonic	Description	Byte	Cyc
INC direct	Increment direct byte	2	1	CLR C	Clear Carry flag	1	1
INC @Ri	Increment indirect RAM	1	1	CLR bit	Clear direct bit	2	1
DEC A	Decrement Accumulator	1	1	SETB C	Set Carry flag	1	1
DEC Rn	Decrement register	1	1	SETB bit	Set direct bit	2	1
DEC direct	Decrement direct byte	2	1	CPJ C	Complement Carry flag	1	1
DEC @Ri	Decrement indirect RAM	1	1	CPJ bit	Complement direct bit	2	1
INC DP1R	Increment Data Pointer	1	2	ANI C,bit	AND direct bit to Carry flag	2	2
MUL AB	Multiply A & B	1	4	ANI C,bit	AND complement of direct bit to Carry	2	2
DIV AB	Divide A by B	1	4	ORI C,bit	OR direct bit to Carry flag	2	2
DA A	Decimal Adjust Accumulator	1	1	ORI C,bit	OR complement of direct bit to Carry	2	2
LOGICAL OPERATIONS				MOV C,bit	Move direct bit to Carry flag	2	1
Mnemonic	Destination	Byte	Cyc	MOV bit,C	Move Carry flag to direct bit	2	2
ANL A,Rn	AND register to Accumulator	1	1	PROGRAM AND MACHINE CONTROL			
ANL A,direct	AND direct byte to Accumulator	2	1	Mnemonic	Description	Byte	Cyc
ANL A,@Ri	AND indirect RAM to Accumulator	1	1	ACALL addr11	Absolute Subroutine Call	2	2
ANL A,#data	AND immediate data to Accumulator	2	1	LCALL addr16	Long Subroutine Call	3	2
ANL direct,A	AND Accumulator to direct byte	2	1	RET I	Return from subroutine	1	2
ANL direct,#data	AND immediate data to direct byte	3	2	RETI	Return from interrupt	1	2
ORL A,Rn	OR register to Accumulator	1	1	AJMP addr11	Absolute Jump	2	2
ORL A,direct	OR direct byte to Accumulator	2	1	LJMP addr16	Long Jump	3	2
ORL A,@Ri	OR indirect RAM to Accumulator	1	1	SJMP rel	Short Jump (relative addr)	2	2
ORL A,#data	OR immediate data to Accumulator	2	1	JMP @A+DP1R	Jump indirect relative to the DP1R	1	2
ORL direct,A	OR Accumulator to direct byte	2	1	JZ rel	Jump if Accumulator is Zero	2	2
ORL direct,#data	OR immediate data to direct byte	3	2	JNZ rel	Jump if Accumulator is Not Zero	2	2
XRI A,Rn	Exclusive-OR register to Accumulator	1	1	JC rel	Jump if Carry flag is set	2	2
XRI A,direct	Exclusive-OR direct byte to Accumulator	2	1	JNC rel	Jump if No Carry flag	2	2
XRI A,@Ri	Exclusive-OR indirect RAM to A	1	1	JB bit,rel	Jump if direct Bit set	3	2
XRI A,#data	Exclusive-OR immediate data to A	2	1	JNB bit,rel	Jump if direct Bit Not set	3	2
XRI direct,A	Exclusive-OR Accumulator to direct byte	2	1	JBC bit,rel	Jump if direct Bit is set & Clear bit	3	2
XRI direct,#data	Exclusive-OR immediate data to direct byte	3	2	CJNE A,direct,rel	Compare direct to A & Jump if Not Equal	3	2
CLR A	Clear Accumulator	1	1	CJNE A,#data,rel	Comp immed to reg & Jump if Not Equal	3	2
CPJ A	Complement Accumulator	1	1	CJNE Rn,#data,rel	Comp immed to reg & Jump if Not Equal	3	2
RL A	Rotate Accumulator Left	1	1	CJNE @Ri,#data,rel	Comp immed to ind & Jump if Not Equal	3	2
RLC A	Rotate A Left through the Carry flag	1	1	DJNZ Rn,rel	Decrement register & Jump if Not Zero	2	2
RR A	Rotate Accumulator Right	1	1	DJNZ direct,rel	Decrement direct & Jump if Not Zero	3	2
RRC A	Rotate A Right through Carry flag	1	1	NOP	No operation	1	1
SWAP A	Swap nibbles within the Accumulator	1	1	Notes on data addressing modes:			
DATA TRANSFER				Rn	Working register R0-R7		
Mnemonic	Description	Byte	Cyc	direct	128 internal RAM locations, any I/O port, control or status register		
MOV A,Rn	Move register to Accumulator	1	1	@Ri	Indirect internal RAM location addressed by register R0 or R1		
MOV A,direct	Move direct byte to Accumulator	2	1	#data	8-bit constant included in instruction		
MOV A,@Ri	Move indirect RAM to Accumulator	1	1	#data16	16-bit constant included as bytes 2 & 3 of instruction		
MOV A,#data	Move immediate data to Accumulator	2	1	bit	128 software flags, any I/O pin, control or status bit		
MOV Rn,A	Move Accumulator to register	1	1	Notes on program addressing modes:			
MOV Rn,direct	Move direct byte to register	2	1	addr16	Destination address for LCALL & LJMP may be anywhere within the 64-Kilobyte program memory address space		
MOV Rn,#data	Move immediate data to register	2	1	addr11	Destination address for ACALL & AJMP will be within the same 2-Kilobyte page of program memory as the first byte of the following instruction		
MOV direct,A	Move Accumulator to direct byte	2	1	rel	SJMP and all conditional jumps include an 8-bit offset byte. Range is +127-128 bytes relative to first byte of the following instruction		
MOV direct,Rn	Move register to direct byte	2	2	All mnemonics copyrighted © Intel Corporation 1979			
MOV direct,direct	Move direct byte to direct	3	2				
MOV direct,@Ri	Move indirect RAM to direct byte	2	2				
MOV direct,#data	Move immediate data to direct byte	3	2				
MOV @Ri,A	Move Accumulator to indirect RAM	1	1				
MOV @Ri,direct	Move direct byte to indirect RAM	2	2				
MOV @Ri,#data	Move immediate data to indirect RAM	2	1				
MOV DP1R,#data16	Load Data Pointer with a 16-bit constant	3	2				

3. INSTRUCTION SET AND ADDRESSING MODES

The 8051 instruction set is extremely regular, in the sense that most instructions can operate with variables from several different physical or logical address spaces. Before getting deeply enmeshed in the instruction set proper, it is important to understand the details of the most common data addressing modes. Whereas Table 4 summarizes the instructions set broken down by functional

group, this chapter starts with the addressing mode classes and builds to include the related instructions.

Data Addressing Modes

MCS-51 assembly language instructions consist of an operation mnemonic and zero to three operands separated by commas. In two operand instructions the destination is specified first, then the source. Many byte-wide data

operations (such as ADD or MOV) inherently use the accumulator as a source operand and/or to receive the result. For the sake of clarity the letter "A" is specified in the source or destination field in all such instructions. For example, the instruction,

```
ADD A,<source>
```

will add the variable<source>to the accumulator, leaving the sum in the accumulator.

The operand designated "<source>" above may use any of four common logical addressing modes:

- Register—one of the working registers in the currently enabled bank.
- Direct—an internal RAM location, I/O port, or special-function register.
- Register-indirect—an internal RAM location, pointed to by a working register.
- Immediate data—an eight-bit constant incorporated into the instruction.

The first three modes provide access to the internal RAM and Hardware Register address spaces, and may therefore be used as source or destination operands; the last mode accesses program memory and may be a source operand only.

(It is hard to show a "typical application" of any instruction without involving instructions not yet described. The following descriptions use only the self-explanatory ADD and MOV instructions to demonstrate how the four addressing modes are specified and used. Subsequent examples will become increasingly complex.)

Register Addressing

The 8051 programmer has access to eight "working registers," numbered R0-R7. The least-significant three-bits of the instruction opcode indicate one register within this logical address space. Thus, a function code and operand address can be combined to form a short (one byte) instruction (Figure 12.a).

The 8051 assembly language indicates register addressing with the symbol Rn (where n is from 0 to 7) or with a symbolic name previously defined as a register by the EQUate or SET directives. (For more information on assembler directives see the Macro Assembler Reference Manual.)

Example 1—Adding Two Registers Together

```
.REGADR ADD CONTENTS OF REGISTER 1
TO CONTENTS OF REGISTER 0
REGADR MOV A,R0
ADD A,R1
MOV R0,A
```

There are four such banks of working registers, only one of which is active at a time. Physically, they occupy the first 32 bytes of on-chip data RAM (addresses 0-1FH). PSW bits 4 and 3 determine which bank is active. A

hardware reset enables register bank 0; to select a different bank the programmer modifies PSW bits 4 and 3 accordingly.

Example 2—Selecting Alternate Memory Banks

```
MOV PSW,#00010000B ;SELECT BANK 2
```

Register addressing in the 8051 is the same as in the 8048 family, with two enhancements: there are four banks rather than one or two, and 16 instructions (rather than 12) can access them.

Direct Byte Addressing

Direct addressing can access any on-chip variable or hardware register. An additional byte appended to the opcode specifies the location to be used (Figure 12.b).

Depending on the highest order bit of the direct address byte, one of two physical memory spaces is selected. When the direct address is between 0 and 127 (00H-7FH) one of the 128 low-order on-chip RAM locations is used. (Future microcomputers based on the MCS-51™ architecture may incorporate more than 128 bytes of on-chip RAM. Even if this is the case, only the low-order 128 bytes will be directly addressable. The remainder would be accessed indirectly or via the stack pointer.)

Example 3—Adding RAM Location Contents

```
.DIRADR ADD CONTENTS OF RAM LOCATION 41H
TO CONTENTS OF RAM LOCATION 40H
DIRADR MOV A,40H
ADD A,41H
MOV 40H,A
```

All I/O ports and special function, control, or status registers are assigned addresses between 128 and 255 (80H-0FFH). When the direct address byte is between these limits the corresponding hardware register is accessed. For example, Ports 0 and 1 are assigned direct addresses 80H and 90H, respectively. A complete list is presented in Table 5. Don't waste your time trying to memorize the addresses in Table 5. Since programs using absolute addresses for function registers would be difficult to write or understand, ASM51 allows and understands the abbreviations listed instead.

Example 4—Adding Input Port Data to Output Port Data

```
.PRTADR ADD DATA INPUT ON PORT 1
TO DATA PREVIOUSLY OUTPUT
ON PORT 0
PRTADR MOV A,P0
ADD A,P1
MOV P0,A
```

Direct addressing allows all special-function registers in the 8051 to be read, written, or used as instruction operands. In general, this is the *only* method used for accessing I/O ports and special-function registers. If direct addressing is used with special-function register addresses other than those listed, the result of the instruction is undefined.

The 8048 does not have or need any generalized direct addressing mode, since there are only five special registers (BUS, P1, P2, PSW, & T) rather than twenty. Instead, 16 special 8048 opcodes control output bits or read or write each register to the accumulator. These functions are all subsumed by four of the 27 direct addressing instructions of the 8051.

Table 5. 8051 Hardware Register Direct Addresses

Register	Address	Function
P0	80H*	Port 0
SP	81H	Stack Pointer
DPL	82H	Data Pointer (Low)
DPH	83H	Data Pointer (High)
TCON	88H*	Timer register
TMOD	89H	Timer Mode register
T1L	8AH	Timer 0 Low byte
T1H	8BH	Timer 1 Low byte
T0H	8CH	Timer 0 High byte
T1H	8DH	Timer 1 High byte
P1	90H*	Port 1
SCON	98H*	Serial Port Control register
SBUF	99H	Serial Port data Buffer
P2	0A0H*	Port 2
IE	0A8H*	Interrupt Enable register
P3	0B0H*	Port 3
IP	0B8H*	Interrupt Priority register
PSW	0D0H*	Program Status Word
ACC	0E0H*	Accumulator (direct address)
B	0F0H*	B register

* = bit addressable register

Register-Indirect Addressing

How can you handle variables whose locations in RAM are determined, computed, or modified while the program is running? This situation arises when manipulating sequential memory locations, indexed entries within tables in RAM, and multiple precision or string operations. Register or Direct addressing cannot be used, since their operand addresses are fixed at assembly time.

The 8051 solution is "register-indirect RAM addressing." R0 and R1 of each register bank may operate as index or pointer registers, their contents indicating an address into RAM. The internal RAM location so addressed is the actual operand used. The least significant bit of the instruction opcode determines which register is used as the "pointer" (Figure 12.c).

In the 8051 assembly language, register-indirect addressing is represented by a commercial "at" sign ("@") preceding R0, R1, or a symbol defined by the user to be equal to R0 or R1.

Example 5—Indirect Addressing

```

; INDR ADD CONTENTS OF MEMORY LOCATION
;   ADDRESSED BY REGISTER 1
;   TO CONTENTS OF RAM LOCATION
;   ADDRESSED BY REGISTER 0
INDR  MOV  A, 0R0
      ADD  A, 0R1
      MOV  0R0, A
    
```

Indirect addressing on the 8051 is the same as in the 8048 family, except that all eight bits of the pointer register contents are significant; if the contents point to a non-existent memory location (i.e., an address greater than 7FH on the 8051) the result of the instruction is undefined. (Future microcomputers based on the MCS-51™ architecture could implement additional memory in the on-chip RAM logical address space at locations above 7FH.) The 8051 uses register-indirect addressing for five new instructions plus the 13 on the 8048.

Immediate Addressing

When a source operand is a constant rather than a variable (i.e., the instruction uses a value known at assembly time), then the constant can be incorporated into the instruction. An additional instruction byte specifies the value used (Figure 12.d).

The value used is fixed at the time of ROM manufacture or EPROM programming and may not be altered during program execution. In the assembly language immediate operands are preceded by a number sign ("#"). The operand may be either a numeric string, a symbolic variable, or an arithmetic expression using constants.

Example 6—Adding Constants Using Immediate Addressing

```

; IMMADR ADD THE CONSTANT 12 (DECIMAL)
;   TO THE CONSTANT 34 (DECIMAL)
;   LEAVE SUM IN ACCUMULATOR
IMMADR  MOV  A, #12
        ADD  A, #34
    
```

The preceding example was included for consistency; it has little practical value. Instead, ASM51 could compute the sum of two constants at assembly time.

Example 7—Adding Constants Using ASM51 Capabilities

```

; ASMSUM LOAD ACC WITH THE SUM OF
;   THE CONSTANT 12 (DECIMAL) AND
;   THE CONSTANT 34 (DECIMAL)
ASMSUM  MOV  A, #(12+34)
    
```

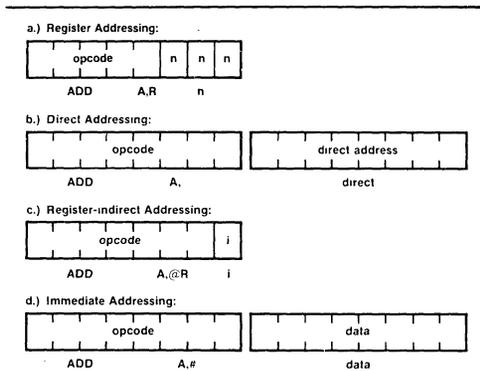


Figure 12. Data Addressing Machine Code Formats

Addressing Mode Combinations

The above examples all demonstrated the use of the four data-addressing modes in two-operand instructions (MOV, ADD) which use the accumulator as one operand. The operations ADDC, SUBB, ANL, ORL, and XRL (all to be discussed later) could be substituted for ADD in each example. The first three modes may be also be used for the XCH operation or, in combination with the Immediate Addressing mode (and an additional byte), loaded with a constant. The one-operand instructions INC and DEC, DJNZ, and CJNE may all operate on the accumulator, or may specify the Register, Direct, and Register-indirect addressing modes. Exception: as in the 8048, DJNZ cannot use the accumulator or indirect addressing. (The PUSH and POP operations cannot inherently address the accumulator as a special register either. However, all three can *directly* address the accumulator as one of the twenty special-function registers by putting the symbol "ACC" in the operand field.)

Advantages of Symbolic Addressing

Like most assembly or higher-level programming languages, ASM51 allows instructions or variables to be given appropriate, user-defined symbolic names. This is done for instruction lines by putting a label followed by a colon (":") before the instruction proper, as in the above examples. Such symbols must start with an alphabetic character (remember what distinguished BACH from 0BACH?), and may include any combination of letters, numbers, question marks ("?",) and underscores ("_"). For very long names only the first 31 characters are relevant.

Assembly language programs may intermix upper- and lower-case letters arbitrarily, but ASM51 converts both to upper-case. For example, ASM51 will internally process an "l" for an "i" and, of course, "A_TOOTH" for "a_tooth."

The underscore character makes symbols easier to read and can eliminate potential ambiguity (as in the label for a subroutine to switch two entires on a stack, "S_EXCHANGE"). The underscore is significant, and would distinguish between otherwise-identical character strings.

ASM51 allows *all* variables (registers, ports, internal or external RAM addresses, constants, etc.) to be assigned labels according to these rules with the EQUate or SET directives.

Example 8—Symbolic Addressing of Variables Defined as RAM Locations

```

VAR_0 SET 20H
VAR_1 SET 21H
;SYMB_1 ADD CONTENTS OF VAR_1
;      TO CONTENTS OF VAR_0
SYMB_1 MOV A,VAR_0
      ADD A,VAR_1
      MOV VAR_0,A

```

Notice from Table 4 that the MCS-51™ instruction set has relatively few instruction mnemonics (abbreviations) for the programmer to memorize. Different data types or addressing modes are determined by the operands specified, rather than variations on the mnemonic. For example, the mnemonic "MOV" is used by 18 different instructions to operate on three data types (bit, byte, and address). The fifteen versions which move byte variables between the logical address spaces are diagrammed in Figure 13. Each arrow shows the direction of transfer from source to destination.

Notice also that for most instructions allowing register addressing there is a corresponding direct addressing instruction and vice versa. This lets the programmer begin writing 8051 programs as if (s)he has access to 128 different registers. When the program has evolved to the point where the programmer has a fairly accurate idea how often each variable is used, he/she may allocate the working registers in each bank to the most "popular" variables. (The assembly cross-reference option will show exactly how often and where each symbol is referenced.) If symbolic addressing is used in writing the source program only the lines containing the symbol definition will need to be changed; the assembler will produce the appropriate instructions even though the rest of the program is left untouched. Editing only the first two lines of Example 8 will shrink the six-byte code segment produced in half.

How are instruction sets "counted"? There is no standard practice; different people assessing the same CPU using different conventions may arrive at different totals.

Each operation is then broken down according to the different addressing modes (or combinations of addressing modes) it can accommodate. The "CLR" mnemonic is used by two instructions with respect to bit variables ("CLR C" and "CLR bit") and once ("CLR A") with regards to bytes. This expansion yields the 111 separate instructions of Table 4.

The method used for the MCS-51® instruction set first breaks it down into "operations": a basic function applied to a single data type. For example, the four versions of the ADD instruction are grouped to form one operation — addition of eight-bit variables. The six forms of the ANL instruction for *byte* variables make up a different operation; the two forms of ANL which operate on *bits* are considered still another. The MOV mnemonic is used by three different operation classes, depending on whether bit, byte, or 16-bit values are affected. Using this terminology the 8051 can perform 51 different operations.

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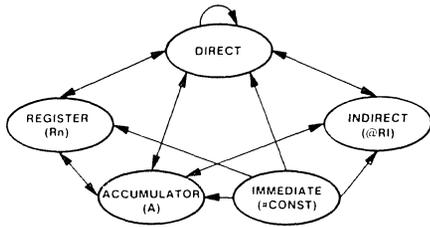


Figure 13. Road map for moving data bytes

Example 9—Redeclaring Example 8 Symbols as Registers

```

VAR_0 SET R0
VAR_1 SET R1
;SYMB_2 ADD CONTENTS OF VAR_1
; TO CONTENTS OF VAR_0
;
SYMB_2 MOV A, VAR_0
      ADD A, VAR_1
      MOV VAR_0, A
    
```

Arithmetic Instruction Usage — ADD, ADDC, SUBB and DA

The ADD instruction adds a byte variable with the accumulator, leaving the result in the accumulator. The carry flag is set if there is an overflow from bit 7 and cleared otherwise. The AC flag is set to the carry-out from bit 3 for use by the DA instruction described later. ADDC adds the previous contents of the carry flag with the two byte variables, but otherwise is the same as ADD.

The SUBB (subtract with borrow) instruction subtracts the byte variable indicated and the contents of the carry flag together from the accumulator, and puts the result back in the accumulator. The carry flag serves as a "Borrow Required" flag during subtraction operations; when a greater value is subtracted from a lesser value (as in subtracting 5 from 1) requiring a borrow into the highest order bit, the carry flag is set; otherwise it is cleared.

When performing signed binary arithmetic, certain combinations of input variables can produce results which seem to violate the Laws of Mathematics. For example, adding 7FH (127) to itself produces a sum of 0FEH, which is the two's complement representation of -2 (refer back to Table 2)! In "normal" arithmetic, two positive values can't have a negative sum. Similarly, it is normally impossible to subtract a positive value from a negative value and leave a positive result — but in two's complement there are instances where this too may happen. Fundamentally, such anomalies occur when the magnitude of the resulting value is too great to "fit" into the seven bits allowed for it; there is no one-byte two's complement representation for 254, the true sum of 127 and 127.

The MCS-51™ processors detect whether these situations occur and indicate such errors with the OV flag. (OV may be tested with the conditional jump instructions JB and JNB, described under the Boolean Processor chapter.)

At a hardware level, OV is set if there is a carry out of bit 6 but not out of bit 7, or a carry out of bit 7 but not out of bit 6. When adding signed integers this indicates a negative number produced as the sum of two positive operands, or a positive sum from two negative operands; on SUBB this indicates a negative result after subtracting a negative number from a positive number, or a positive result when a positive number is subtracted from a negative number.

The ADDC and SUBB instructions incorporate the previous state of the carry (borrow) flag to allow multiple precision calculations by repeating the operation with successively higher-order operand bytes. In either case, the carry must be cleared before the first iteration.

If the input data for a multiple precision operation is an unsigned string of integers, upon completion the carry flag will be set if an overflow (for ADDC) or underflow (for SUBB) occurs. With two's complement signed data (i.e., if the most significant bit of the original input data indicates the sign of the string), the overflow flag will be set if overflow or underflow occurred.

Example 10—String Subtraction with Signed Overflow Detection

```

;SUBSTR SUBTRACT STRING INDICATED BY R1
; FROM STRING INDICATED BY R0 TO
; PRECISION INDICATED BY R2
; CHECK FOR SIGNED UNDERFLOW WHEN DONE
;
SUBSTR CLR C ;BORROW= 0
        MOV A, @R0
        SUBB A, @R1 ;SUBTRACT NEXT PLACE
        MOV @R0, A
        INC R0 ;BUMP POINTERS
        INC R1
        DJNZ R2, SUBSTR ;LOOP AS NEEDED
        ; WHEN DONE, TEST IF OVERFLOW OCCURED
        ; ON LAST ITERATION OF LOOP
        JNB OV, DV_OK ;(OVERFLOW RECOVERY ROUTINE)
        DV_OK RET ;RETURN
    
```

Decimal addition is possible by using the DA instruction in conjunction with ADD and/or ADDC. The eight-bit binary value in the accumulator resulting from an earlier addition of two variables (each a packed BCD digit-pair) is adjusted to form two BCD digits of four bits each. If the contents of accumulator bits 3-0 are greater than nine (xxxx1010-xxxx1111), or if the AC flag had been set, six is added to the accumulator producing the proper BCD digit in the low-order nibble. (This addition might itself set — but would not clear — the carry flag.) If the carry flag is set, or if the four high-order bits now exceed nine (1010xxxx-1111xxxx), these bits are incremented by six. The carry flag is left set if originally set or if either addition of six produces a carry out of the highest-order bit, indicating the sum of the original two BCD variables is greater than or equal to decimal 100.

Example 11 — Two Byte Decimal Add with Registers and Constants

```

BCDADD ADD THE CONSTANT 1,234 (DECIMAL) TO THE
        CONTENTS OF REGISTER PAIR (R2) (R3)
        (ALREADY A 4 BCD-DIGIT VARIABLE)
BCDADD MOV     A, R2
        ADD    A, #34H
        DA    A
        MOV   R2, A
        MOV   A, R3
        ADDC A, #12H
        DA    A
        MOV   R3, A
        RET
    
```

Multiplication and Division

The instruction “MUL AB” multiplies the unsigned eight-bit integer values held in the accumulator and B-registers. The low-order byte of the sixteen-bit product is left in the accumulator, the higher-order byte in B. If the high-order eight-bits of the product are all zero the overflow flag is cleared; otherwise it is set. The programmer can poll OV to determine when the B register is non-zero and must be processed.

“DIV AB” divides the unsigned eight-bit integer in the accumulator by the unsigned eight-bit integer in the B-register. The integer part of the quotient is returned in the accumulator; the remainder in the B-register. If the B-register originally contained 00H then the overflow flag will be set to indicate a division error, and the values returned will be undefined. Otherwise OV is cleared.

The divide instruction is also useful for purposes such as radix conversion or separating bit fields of the accumulator. A short subroutine can convert an eight-bit unsigned binary integer in the accumulator (between 0 & 255) to a three-digit (two byte) BCD representation. The hundred’s digit is returned in one register (HUND) and the ten’s and one’s digits returned as packed BCD in another (TENONE).

Example 12 — Use of DIV Instruction for Radix Conversion

```

BINBCD CONVERT 8-BIT BINARY VARIABLE IN ACC
        TO 3-DIGIT PACKED BCD FORMAT
        HUNDREDS' PLACE LEFT IN VARIABLE 'HUND',
        TENS' AND ONES' PLACES IN 'TENONE'
HUND EQU 21H
TENONE EQU 22H
BINBCD MOV     B, #100 .DIVIDE BY 100 TO
        DIV    AB      .DETERMINE NUMBER OF HUNDREDS
        MOV   HUND, A
        MOV   A, #10 .DIVIDE REMAINDER BY 10 TO
        XCH  A, B      .DETERMINE # OF TENS LEFT
        DIV  AB      .TENS DIGIT IN ACC, REMAINDER IS ONES
        .DIGIT
        SWAP A
        ADD  A, B      .PACK BCD DIGITS IN ACC
        MOV  TENONE, A
        RET
    
```

The divide instruction can also separate eight bits of data in the accumulator into sub-fields. For example, packed BCD data may be separated into two nibbles by dividing the data by 16, leaving the high-nibble in the accumulator and the low-order nibble (remainder) in B. The two digits may then be operated on individually or in conjunction with each other. This example receives two packed BCD

digits in the accumulator and returns the product of the two individual digits in packed BCD format in the accumulator.

Example 13 — Implementing a BCD Multiply Using MPY and DIV

```

MULBCD UNPACK TWO BCD DIGITS RECEIVED IN ACC,
        FIND THEIR PRODUCT, AND RETURN PRODUCT
        IN PACKED BCD FORMAT IN ACC
MULBCD MOV     B, #10H .DIVIDE INPUT BY 16
        DIV    AB      .A & B HOLD SEPARATED DIGITS
        .(EACH RIGHT JUSTIFIED IN REGISTER)
        MUL    AB      .A HOLDS PRODUCT IN BINARY FORMAT (0 -
        .99(DECIMAL) = 0 - 63H)
        MOV   B, #10 .DIVIDE PRODUCT BY 10
        DIV    AB      .A HOLDS # OF TENS, B HOLDS REMAINDER
        SWAP  A
        ORL  A, B      .PACK DIGITS
        RET
    
```

Logical Byte Operations — ANL, ORL, XRL

The instructions ANL, ORL, and XRL perform the logical functions AND, OR, and/or Exclusive-OR on the two byte variables indicated, leaving the results in the first. No flags are affected. (A word to the wise — do not vocalize the first two mnemonics in mixed company.)

These operations may use all the same addressing modes as the arithmetics (ADD, etc.) but unlike the arithmetics, they are not restricted to operating on the accumulator. Directly addressed bytes may be used as the destination with either the accumulator or a constant as the source. These instructions are useful for clearing (ANL), setting (ORL), or complementing (XRL) one or more bits in a RAM, output ports, or control registers. The pattern of bits to be affected is indicated by a suitable mask byte. Use immediate addressing when the pattern to be affected is known at assembly time (Figure 14); use the accumulator versions when the pattern is computed at run-time.

I/O ports are often used for parallel data in formats other than simple eight-bit bytes. For example, the low-order five bits of port 1 may output an alphabetic character code (hopefully) without disturbing bits 7-5. This can be a simple two-step process. First, clear the low-order five pins with an ANL instruction; then set those pins corresponding to ones in the accumulator. (This example assumes the three high-order bits of the accumulator are originally zero.)

Example 14 — Reconfiguring Port Size with Logical Byte Instructions

```

OUT_PX ANL P1, #1100000B .CLEAR BITS P1 4 - P1 0
        ORL P1, A      .SET P1 PINS CORRESPONDING TO SET ACC
        .BITS
        RET
    
```

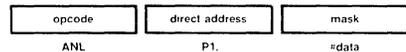


Figure 14. Instruction Pattern for Logical Operation Special Addressing Modes

In this example, low-order bits remaining high may “glitch” low for one machine cycle. If this is undesirable, use a slightly different approach. First, set all pins corresponding to accumulator one bits, then clear the pins corresponding to zeroes in low-order accumulator bits. Not all bits will change from original to final state at the same instant, but no bit makes an intermediate transition.

Example 15—Reconfiguring I/O Port Size without Glitching

```

ALT_PX ORL P1, A
        ORL A, #11100000B
        ANL P1, A
        RET
    
```

Program Control — Jumps, Calls, Returns

Whereas the 8048 only has a single form of the simple jump instruction, the 8051 has three. Each causes the program to unconditionally jump to some other address. They differ in how the machine code represents the destination address.

LJMP (Long Jump) encodes a sixteen-bit address in the second and third instruction bytes (Figure 15.a); the destination may be anywhere in the 64 Kilobyte program memory address space.

The two-byte AJMP (Absolute Jump) instruction encodes its destination using the same format as the 8048: address bits 10 through 8 form a three bit field in the opcode and address bits 7 through 0 form the second byte (Figure 15.b). Address bits 15-12 are unchanged from the (incremented) contents of the P.C., so AJMP can only be used when the destination is known to be within the same 2K memory block. (Otherwise ASM51 will point out the error.)

A different two-byte jump instruction is legal with any nearby destination, regardless of memory block boundaries or “pages.” SJMP (Short Jump) encodes the destination with a program counter-relative address in the second byte (Figure 15.c). The CPU calculates the

destination at run-time by adding the signed eight-bit displacement value to the incremented P.C. Negative offset values will cause jumps up to 128 bytes backwards; positive values up to 127 bytes forwards. (SJMP with 00H in the machine code offset byte will proceed with the following instruction).

In keeping with the 8051 assembly language goal of minimizing the number of instruction mnemonics, there is a “generic” form of the three jump instructions. ASM51 recognizes the mnemonic JMP as a “pseudo-instruction,” translating it into the machine instructions LJMP, AJMP, or SJMP, depending on the destination address.

Like SJMP, all conditional jump instructions use relative addressing. JZ (Jump if Zero) and JNZ (Jump if Not Zero) monitor the state of the accumulator as implied by their names, while JC (Jump on Carry) and JNC (Jump on No Carry) test whether or not the carry flag is set. All four are two-byte instructions, with the same format as Figure 15.c. JB (Jump on Bit), JNB (Jump on No Bit) and JBC (Jump on Bit then Clear Bit) can test any status bit or input pin with a three byte instruction; the second byte specifies which bit to test and the third gives the relative offset value.

There are two subroutine-call instructions, LCALL (Long Call) and ACALL (Absolute Call). Each increments the P.C. to the first byte of the following instruction, then pushes it onto the stack (low byte first). Saving both bytes increments the stack pointer by two. The subroutine’s starting address is encoded in the same ways as LJMP and AJMP. The generic form of the call operation is the mnemonic CALL, which ASM51 will translate into LCALL or ACALL as appropriate.

The return instruction RET pops the high- and low-order bytes of the program counter successively from the stack, decrementing the stack pointer by two. Program execution continues at the address previously pushed: the first byte of the instruction immediately following the call.

When an interrupt request is recognized by the 8051 hardware, two things happen. Program control is automatically “vectored” to one of the interrupt service routine starting addresses by, in effect, forcing the CPU to process an LCALL instead of the next instruction. This automatically stores the return address on the stack. (Unlike the 8048, no status information is automatically saved.)

Secondly, the interrupt logic is disabled from accepting any other interrupts from the same or lower priority. After completing the interrupt service routine, executing an RETI (Return from Interrupt) instruction will return execution to the point where the background program was interrupted — just like RET — while restoring the interrupt logic to its previous state.

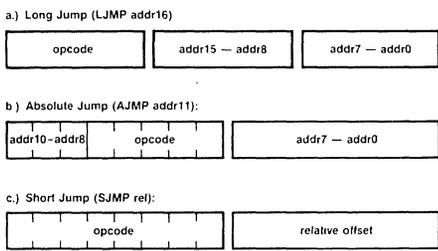


Figure 15. Jump Instruction Machine Code Formats

Operate-and-branch instructions — CJNE, DJNZ

Two groups of instructions combine a byte operation with a conditional jump based on the results.

CJNE (Compare and Jump if Not Equal) compares two byte operands and executes a jump if they disagree. The carry flag is set following the rules for subtraction: if the unsigned integer value of the first operand is less than that of the second it is set; otherwise, it is cleared. However, neither operand is modified.

The CJNE instruction provides, in effect, a one-instruction “case” statement. This instruction may be executed repeatedly, comparing the code variable to a list of “special case” value; the code segment following the instruction (up to the destination label) will be executed only if the operands match. Comparing the accumulator or a register to a series of constants is a convenient way to check for special handling or error conditions; if none of the cases match the program will continue with “normal” processing.

A typical example might be a word processing device which receives ASCII characters through the serial port and drives a thermal hard-copy printer. A standard routine translates “printing” characters to bit patterns, but control characters (<CR> <LF> <BEL> <ESC> or <SP>) must invoke corresponding special routines. Any other character with an ASCII code less than 20H should be translated into the <NUL> value, 00H, and processed with the printing characters.

Example 16 — Case Statements Using CJNE

```

CHAR EQU R7 ; CHARACTER CODE VARIABLE
INTERP CJNE CHAR,#7FH,INTP_1 ;
; (SPECIAL ROUTINE FOR RUBOUT CODE)
;
; RET
;
INTP_1 CJNE CHAR,#07H,INTP_2 ;
; (SPECIAL ROUTINE FOR BELL CODE)
;
; RET
;
INTP_2 CJNE CHAR,#0AH,INTP_3 ;
; (SPECIAL ROUTINE FOR LFEEED CODE)
;
; RET
;
INTP_3 CJNE CHAR,#0DH,INTP_4 ;
; (SPECIAL ROUTINE FOR RETURN CODE)
;
; RET
;
INTP_4 CJNE CHAR,#1BH,INTP_5 ;
; (SPECIAL ROUTINE FOR ESCAPE CODE)
;
; RET
;
INTP_5 CJNE CHAR,#20H,INTP_6 ;
; (SPECIAL ROUTINE FOR SPACE CODE)
;
; RET
;
INTP_6 JC PRINTC ; JUMP IF CODE > 20H
;
MOV CHAR,#0 ; REPLACE CONTROL CHARACTERS WITH
; NULL CODE
PRINTC ; PROCESS STANDARD PRINTING
; CHARACTER
;
RET
    
```

DJNZ (Decrement and Jump if Not Zero) decrements the register or direct address indicated and jumps if the result is not zero, without affecting any flags. This provides a simple means for executing a program loop a given number of times, or for adding a moderate time delay (from 2 to 512 machine cycles) with a single instruction. For example, a 99-usec. software delay loop can be added to code forcing an I/O pin low with only two instructions.

Example 17 — Inserting a Software Delay with DJNZ

```

CLR WR
MOV R2,#49
DJNZ R2,$
SETB WR
    
```

The dollar sign in this example is a special character meaning “the address of this instruction.” It is useful in eliminating instruction labels on the same or adjacent source lines. CJNE and DJNZ (like all conditional jumps) use program-counter relative addressing for the destination address.

Stack Operations — PUSH, POP

The PUSH instruction increments the stack pointer by one, then transfers the contents of the single byte variable indicated (direct addressing only) into the internal RAM location addressed by the stack pointer. Conversely, POP copies the contents of the internal RAM location addressed by the stack pointer to the byte variable indicated, then decrements the stack pointer by one.

(Stack Addressing follows the same rules, and addresses the same locations as Register-indirect. Future micro-computers based on the MCS-51™ CPU could have up to 256 bytes of RAM for the stack.)

Interrupt service routines must not change any variable or hardware registers modified by the main program, or else the program may not resume correctly. (Such a change might look like a spontaneous random error.) Resources used or altered by the service routine (Accumulator, PSW, etc.) must be saved and restored to their previous value before returning from the service routine. PUSH and POP provide an efficient and convenient way to save register states on the stack.

Example 18 — Use of the Stack for Status Saving on Interrupts

```

LOC_TMP EQU $ ; REMEMBER LOCATION COUNTER
;
; ORG
; LUMP 0000H ; STARTING ADDRESS FOR INTERRUPT ROUTINE
; SERVER ; JUMP TO ACTUAL SERVICE ROUTINE LOCATED
; ; ELSEWHERE
;
; ORG
; SERVER LOC_TMP ; RESTORE LOCATION COUNTER
; PUSH PSW ; SAVE ACCUMULATOR (NOTE DIRECT ADDRESSING
; ; NOTATION)
; PUSH ACC ; SAVE B REGISTER
; PUSH B ; SAVE DATA POINTER
; PUSH DPL ; SAVE DATA POINTER
; PUSH DPH
; MOV PSW,#00001000B ; SELECT REGISTER BANK 1
;
; POP DPH ; RESTORE REGISTERS IN REVERSE ORDER
; POP DPL
; POP B
; POP ACC
; POP PSW ; RESTORE PSW AND RE-SELECT ORIGINAL
; ; REGISTER BANK
; RETI ; RETURN TO MAIN PROGRAM AND RESTORE
; ; INTERRUPT LOGIC
    
```

If the SP register held 1FH when the interrupt was detected, then while the service routine was in progress the stack would hold the registers shown in Figure 16; SP would contain 26H.

The example shows the most general situation; if the service routine doesn't alter the B-register and data pointer, for example, the instructions saving and restoring those registers would not be necessary.

The stack may also pass parameters to and from subroutines. The subroutine can indirectly address the parameters derived from the contents of the stack pointer.

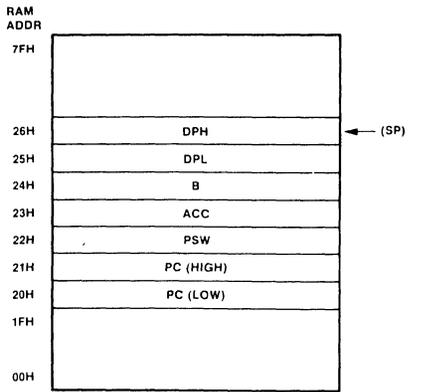


Figure 16. Stack contents during interrupt

One advantage here is simplicity. Variables need not be allocated for specific parameters, a potentially large number of parameters may be passed, and different calling programs may use different techniques for determining or handling the variables.

For example, the following subroutine reads out a parameter stored on the stack by the calling program, uses the low order bits to access a local look-up table holding bit patterns for driving the coils of a four phase stepper motor, and stores the appropriate bit pattern back in the same position on the stack before returning. The accumulator contents are left unchanged.

Example 19—Passing Variable Parameters to Subroutines Using the Stack

```

NEXTPOS  MOV  R0, SP      . ACCESS LOCATION PARAMETER PUSHED INTO
          DEC  R0        .
          DEC  R0        .
          XCH  A, R0     . READ INPUT PARAMETER AND SAVE
          . ACCUMULATOR
          ANL  A, #03H   . MASK ALL BUT LOW-ORDER TWO BITS
          ADD  A, #2     . ALLOW FOR OFFSET FROM MOV C TO TABLE
          MOVC A, @A+PC . READ LOOK-UP TABLE ENTRY
          XCH  A, R0     . PASS BACK TRANSLATED VALUE AND RESTORE
          . ACC
          RET          . RETURN TO BACKGROUND PROGRAM
STPTBL   DB  01101111B . POSITION 0
          DB  01011111B . POSITION 1
          DB  10011111B . POSITION 2
          DB  10101111B . POSITION 3
    
```

The background program may reach this subroutine with several different calling sequences, all of which PUSH a value before calling the routine and POP the result after. A motor on Port 1 may be initialized by placing the desired position (zero) on the stack before calling the subroutine and outputting the results directly to a port afterwards.

Example 20—Sending and Receiving Data Parameters Via the Stack

```

CLR  A
PUSH ACC
CALL NXTPOS
POP  P1
    
```

If the position of the motor is determined by the contents of variable POSM1 (a byte in internal RAM) and the position of a second motor on Port 2 is determined by the data input to the low-order nibble of Port 2, a six-instruction sequence could update them both.

Example 21—Loading and Unloading Stack Direct from I/O Ports

```

POSM1  EQU  51
        PUSH POSM1
        CALL NXTPOS
        POP  P1
        PUSH P2
        CALL NXTPOS
        POP  P2
    
```

Data Pointer and Table Look-up instructions — MOV, INC, MOVC, JMP

The data pointer can be loaded with a 16-bit value using the instruction MOV DPTR, #data16. The data used is stored in the second and third instruction bytes, high-order byte first. The data pointer is incremented by INC DPTR. A 16-bit increment is performed; an overflow from the low byte will carry into the high-order byte. Neither instruction affects any flags.

The MOVC (Move Constant) instructions (MOVC A,@A+DPTR and MOVC A,@A+PC) read into the accumulator bytes of data from the program memory logical address space. Both use a form of indexed addressing: the former adds the unsigned eight-bit accumulator contents with the sixteen-bit data pointer register, and uses the resulting sum as the address from which the byte is fetched. A sixteen-bit addition is performed; a carry-out from the low-order eight bits may propagate through higher-order bits, but the contents of the DPTR are not altered. The latter form uses the incremented program counter as the “base” value instead of the DPTR (figure 17). Again, neither version affects the flags.

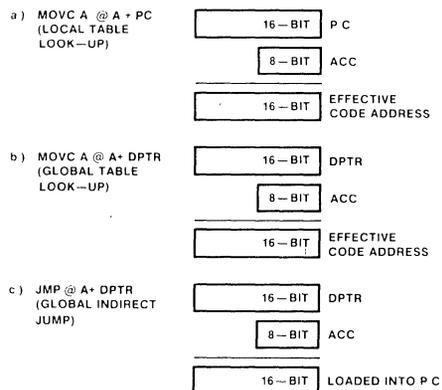


Figure 17. Operation of MOVC instructions

Each can be part of a three step sequence to access look-up tables in ROM. To use the DPTR-relative version, load the Data Pointer with the starting address of a look-up table; load the accumulator with (or compute) the index of the entry desired; and execute `MOVC A,@A+DPTR`. Unlike the similar `MOVP3` instructions in the 8048, the table may be located anywhere in program memory. The data pointer may be loaded with a constant for short tables. Or to allow more complicated data structures, or tables with more than 256 entries, the values for `DPH` and `DPL` may be computed or modified with the standard arithmetic instruction set.

The PC-relative version has the advantage of not affecting the data pointer. Again, a look-up sequence takes three steps: load the accumulator with the index; compensate for the offset from the look-up instruction to the start of the table by adding the number of bytes separating them to the accumulator; then execute the `MOVC A,@A+PC` instruction.

Let's look at a non-trivial situation where this instruction would be used. Some applications store large multi-dimensional look-up tables of dot matrix patterns, non-linear calibration parameters, and so on in a linear (one-dimensional) vector in program memory. To retrieve data from the tables, variables representing matrix indices must be converted to the desired entry's memory address. For a matrix of dimensions (`MDIMEN` x `NDIMEN`) starting at address `BASE` and respective indices `INDEXI` and `INDEXJ`, the address of element (`INDEXI`, `INDEXJ`) is determined by the formula,

$$\text{Entry Address} = \text{BASE} + (\text{NDIMEN} \times \text{INDEXI}) + \text{INDEXJ}$$

The code shown below can access any array with less than 255 entries (i.e., an 11x21 array with 231 elements). The table entries are defined using the Data Byte ("DB") directive, and will be contained in the assembly object code as part of the accessing subroutine itself.

Example 22—Use of MPY and Data Pointer Instructions to Access Entries from a Multi-dimensional Look-Up Table in ROM

```

.MATRIX1 LOAD CONSTANT READ FROM TWO DIMENSIONAL LOOK-UP
. TABLE IN PROGRAM MEMORY INTO ACCUMULATOR
. USING LOCAL TABLE LOOK-UP INSTRUCTION. "MOVC A,@A+PC
. THE TOTAL NUMBER OF TABLE ENTRIES IS ASSUMED TO
. BE SMALL, I E LESS THAN ABOUT 250 ENTRIES )
. TABLE USED IN THIS EXAMPLE IS ( 11 X 21 )
. DESIRED ENTRY ADDRESS IS GIVEN BY THE FORMULA,
. I ( BASE ADDRESS ) + ( 21 X INDEXI ) + ( INDEXJ ) ]
INDEXI EQU R6 ,FIRST COORDINATE OF ENTRY (0-10)
INDEXJ EQU R3H ,SECOND COORDINATE OF ENTRY (0-20)
MATRIX1 MOV A,INDEXI
MOV B,#21
MUL AB
ADD A,INDEXJ
ALLOW FOR INSTRUCTION BYTE BETWEEN "MOVC" AND
ENTRY (0,0)
INC A
MOVC A,@A+PC
RET
BASE1 DB 1 ,(entry 0,0)
DB 2 ,(entry 0,1)
.
DB 21 ,(entry 0,20)
DB 22 ,(entry 1,0)
.
DB 42 ,(entry 1,20)
.
DB 231 ,(entry 10,20)
    
```

There are several different means for branching to sections of code determined or selected at run time. (The single destination addresses incorporated into conditional and unconditional jumps are, of course, determined at assembly time). Each has advantages for different applications.

The most common is an N-way conditional jump based on some variable, with all of the potential destinations known at assembly time. One of a number of small routines is selected according to the value of an index variable determined while the program is running. The most efficient way to solve this problem is with the `MOVC` and an indirect jump instruction, using a short table of one byte offset values in ROM to indicate the relative starting addresses of the several routines.

`JMP @A+DPTR` is an instruction which performs an indirect jump to an address determined during program execution. The instruction adds the eight-bit unsigned accumulator contents with the contents of the sixteen-bit data pointer, just like `MOVC A,@A+DPTR`. The resulting sum is loaded into the program counter and is used as the address for subsequent instruction fetches. Again, a sixteen-bit addition is performed; a carry out from the low-order eight bits may propagate through the higher-order bits. In this case, neither the accumulator contents nor the data pointer is altered.

The example subroutine below reads a byte of RAM into the accumulator from one of four alternate address spaces, as selected by the contents of the variable `MEMSEL`. The address of the byte to be read is determined by the contents of `R0` (and optionally `R1`). It might find use in a printing terminal application, where four different model printers all use the same ROM code but use different types and sizes of buffer memory for different speeds and options.

Example 23—N-Way Branch and Computed Jump Instructions via `JMP @ADPTR`

```

MEMSEL EQU R3
JUMP_4 MOV A,MEMSEL
MOV DPTR,#JMP4TBL
MOVC A,@A+DPTR
JMP @A+DPTR
JMP4TBL DB MEMSP0-JMP4TBL
DB MEMSP1-JMP4TBL
DB MEMSP2-JMP4TBL
DB MEMSP3-JMP4TBL
MEMSP0 MOV A,R0 ,READ FROM INTERNAL RAM
RET
MEMSP1 MOVX A,R0 ,READ FROM 256 BYTES OF EXTERNAL RAM
RET
MEMSP2 MOV DPL,R0
MOV DPH,R1
MOVC A,@DPTR ,READ FROM 64K BYTES OF EXTERNAL RAM
RET
MEMSP3 MOV A,R1
ANL A,#0FH
ANL P1,#11111000B
ORL P1,A
MOVX A,R0 ,READ FROM 4K BYTES OF EXTERNAL RAM
RET
    
```

Note that this approach is suitable whenever the size of jump table plus the length of the alternate routines is less than 256 bytes. The jump table and routines may be located anywhere in program memory, independent of 256-byte program memory pages.

For applications where up to 128 destinations must be selected, all of which reside in the same 2K page of program memory which may be reached by the two-byte absolute jump instructions, the following technique may be used. In the above mentioned printing terminal example, this sequence could "parse" 128 different codes for ASCII characters arriving via the 8051 serial port.

Example 24 -- N-Way Branch with 128 Optional Destinations

```

OPTION  EQU    R3
;
;
JMP128  MOV    A,OPTION           ;MULTIPLY BY 2 FOR 2 BYTE JUMP TABLE
        RL     A
        MOV    DPTR,#INSTBL     ;FIRST ENTRY IN JUMP TABLE
        JMP    @A+DPTR         ;JUMP INTO JUMP TABLE
;
INSTBL   AJMP   PROC00           ;128 CONSECUTIVE
        AJMP   PROC01           ;AJMP INSTRUCTIONS
        AJMP   PROC02
;
;
        AJMP   PROC7E
        AJMP   PROC7F

```

The destinations in the jump table (PROC00-PROC7F) are not all necessarily unique routines. A large number of special control codes could each be processed with their own unique routine, with the remaining printing characters all causing a branch to a common routine for entering the character into the output queue.

In those rare situations where even 128 options are insufficient, or where the destination routines may cross a 2K page boundary, the above approach may be modified slightly as shown below.

Example 25—256-Way Branch Using Address Look-Up Tables

```

RTEMP   EQU    R7
;
JMP256  MOV    DPTR,#ADRTBL     ;FIRST ENTRY IN TABLE OF ADDRESSES
        MOV    A,OPTION
        CLR   C
        RLC  A
        JNC  LOW128
        INC  DPH
        MOV  RTEMP,A           ;SAVE ACC FOR HIGH BYTE READ
        MOV  A,@A+DPTR        ;READ LOW BYTE FROM JUMP TABLE
        XCHL A,RTEMP
        INC  A
        MOV  A,@A+DPTR        ;GET LOW-ORDER BYTE FROM TABLE
        PUSH ACC
        MOV  A,RTEMP
        MOV  A,@A+DPTR        ;GET HIGH-ORDER BYTE FROM TABLE
        PUSH ACC
;
        ; THE TWO ACC PUSHES HAVE PRODUCED
        ; A "RETURN ADDRESS" ON THE STACK WHICH CORRESPONDS
        ; TO THE DESIRED STARTING ADDRESS
        ; IT MAY BE REACHED BY POPPING THE STACK
        ; INTO THE PC
        RET
;
ADRTBL  DW    PROC00           ;UP TO 256 CONSECUTIVE DATA
        DW    PROC01           ;WORDS INDICATING STARTING ADDRESSES
;
        DW    PROC7F
;
;
; DUMMY CODE ADDRESS DEFINITIONS NEEDED BY ABOVE
; TWO EXAMPLES
;
PROC00  NDP
PROC01  NDP
PROC02  NDP
PROC7E  NDP
PROC7F  NDP
PROC7F  NDP
PROC7F  NDP

```

4. BOOLEAN PROCESSING INSTRUCTIONS

The commonly accepted terms for tasks at either end of the computational vs. control application spectrum are, respectively, "number-crunching" and "bit-banging".

Prior to the introduction of the MCS-51™ family, nice number-crunchers made bad bit-bangers and vice versa. The 8051 is the industry's first single-chip micro-computer designed to crunch **and** bang. (In some circles, the latter technique is also referred to as "bit-twiddling". Either is correct.)

Direct Bit Addressing

A number of instructions operate on Boolean (one-bit) variables, using a direct bit addressing mode comparable to direct byte addressing. An additional byte appended to the opcode specifies the Boolean variable, I/O pin, or control bit used. The state of any of these bits may be tested for "true" or "false" with the conditional branch instructions JB (Jump on Bit) and JNB (Jump on Not Bit). The JBC (Jump on Bit and Clear) instruction combines a test-for-true with an unconditional clear.

As in direct byte addressing, bit 7 of the address byte switches between two physical address spaces. Values between 0 and 127 (00H-7FH) define bits in internal RAM locations 20H to 2FH (Figure 18a); address bytes between 128 and 255 (80H-0FFH) define bits in the 2 x "special-function" register address space (Figure 18b). If no 2 x "special-function" register corresponds to the direct bit address used the result of the instruction is undefined.

Bits so addressed have many wondrous properties. They may be set, cleared, or complemented with the two byte instructions SETB, CLR, or CPL. Bits may be moved to and from the carry flag with MOV. The logical ANL and ORL functions may be performed between the carry and either the addressed bit or its complement.

Bit Manipulation Instructions — MOV

The "MOV" mnemonic can be used to load an addressable bit into the carry flag ("MOV C, bit") or to copy the state of the carry to such a bit ("MOV bit, C"). These instructions are often used for implementing serial I/O algorithms via software or to adapt the standard I/O port structure.

It is sometimes desirable to "re-arrange" the order of I/O pins because of considerations in laying out printed circuit boards. When interfacing the 8051 to an immediately adjacent device with "weighted" input pins, such as keyboard column decoder, the corresponding pins are likely to be not aligned (Figure 19).

There is a trade-off in "scrambling" the interconnections with either interwoven circuit board traces or through software. This is extremely cumbersome (if not impossible) to do with byte-oriented computer architectures. The 8051's unique set of Boolean instructions makes it simple to move individual bits between arbitrary locations.

a.) RAM Bit Addresses.

RAM BYTE	(MSB)							(LSB)								
7FH	[RAM Address Map]															
2FH									7F	7E	7D	7C	7B	7A	79	78
2EH									77	76	75	74	73	72	71	70
2DH									6F	6E	6D	6C	6B	6A	69	68
2CH									67	66	65	64	63	62	61	60
2BH									5F	5E	5D	5C	5B	5A	59	58
2AH									57	56	55	54	53	52	51	50
29H									4F	4E	4D	4C	4B	4A	49	48
28H									47	46	45	44	43	42	41	40
27H									3F	3E	3D	3C	3B	3A	39	38
26H									37	36	35	34	33	32	31	30
25H									2F	2E	2D	2C	2B	2A	29	28
24H									27	26	25	24	23	22	21	20
23H									1F	1E	1D	1C	1B	1A	19	18
22H									17	16	15	14	13	12	11	10
21H									0F	0E	0D	0C	0B	0A	09	08
20H	07	06	05	04	03	02	01	00								
1FH	Bank 3															
18H	Bank 2															
17H	Bank 1															
10H	Bank 0															
0FH	Bank 0															
08H	Bank 0															
07H	Bank 0															
00H	Bank 0															

b.) Hardware Register Bit Addresses.

Direct Byte Address	Bit Addresses								Hardware Register Symbol
(MSB)									(LSB)
0FFH									
0F0H	F7	F6	F5	F4	F3	F2	F1	F0	B
0E0H	E7	E6	E5	E4	E3	E2	E1	E0	ACC
0D0H	D7	D6	D5	D4	D3	D2	D1	D0	PSW
0B8H	—	—	—	BC	BB	BA	B9	B8	IP
0B0H	B7	B6	B5	B4	B3	B2	B1	B0	P3
0A8H	AF	—	—	AC	AB	AA	A9	A8	IE
0A0H	A7	A6	A5	A4	A3	A2	A1	A0	P2
98H	9F	9E	9D	9C	9B	9A	99	98	SCON
90H	97	96	95	94	93	92	91	90	P1
88H	8F	8E	8D	8C	8B	8A	89	88	TCON
80H	87	86	85	84	83	82	81	80	P0

Figure 18. Bit Address Maps

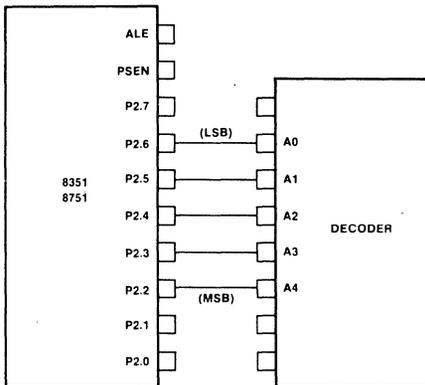


Figure 19. "Mismatch" Between I/O port and Decoder

Example 26—Re-ordering I/O Port Configuration

```

OUT_P2  RRC  A      ;MOVE ORIGINAL ACC 0 INTO CY
        MOV  P2.6.C ;STORE CARRY TO PIN P26
        RRC  A      ;MOVE ORIGINAL ACC 1 INTO CY
        MOV  P2.5.C ;STORE CARRY TO PIN P25
        RRC  A      ;MOVE ORIGINAL ACC 2 INTO CY
        MOV  P2.4.C ;STORE CARRY TO PIN P24
        RRC  A      ;MOVE ORIGINAL ACC 3 INTO CY
        MOV  P2.3.C ;STORE CARRY TO PIN P23
        RRC  A      ;MOVE ORIGINAL ACC 4 INTO CY
        MOV  P2.2.C ;STORE CARRY TO PIN P22
        RET
    
```

Solving Combinatorial Logic Equations — ANL, ORL

Virtually all hardware designers are familiar with the problem of solving complex functions using combinatorial logic. The technologies involved may vary greatly, from multiple contact relay logic, vacuum tubes, TTL, or CMOS to more esoteric approaches like fluidics, but in each case the goal is the same: a Boolean (true/false) function is computed on a number of Boolean variables.

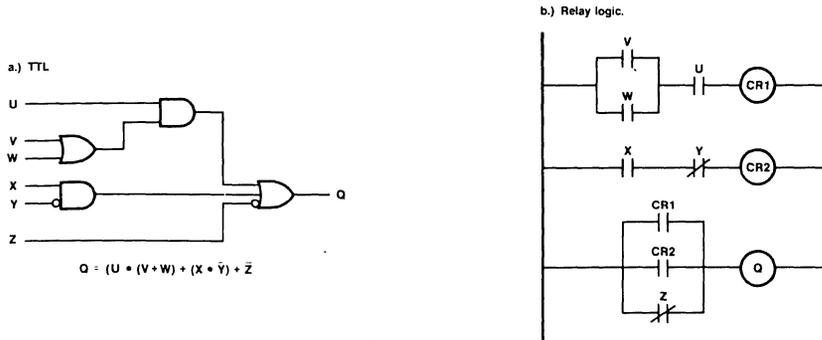


Figure 20. Implementations of Boolean functions

Figure 20 shows the logic diagram for an arbitrary function of six variables named U through Z using standard logic and relay logic symbols. Each is a solution of the equation.

$$Q = (U \cdot (V + W)) + (X \cdot \bar{Y}) + \bar{Z}$$

(While this equation could be reduced using Karnaugh Maps or algebraic techniques, that is not the purpose of this example. Even a minor change to the function equation would require re-reducing from scratch.)

Most digital computers can solve equations of this type with standard word-wide logical instructions and conditional jumps. Still, such software solutions seem somewhat sloppy because of the many paths through the program the computation can take.

Assume U and V are input pins being read by different input ports. W and X are status bits for two peripheral controllers (read as I/O ports), and Y and Z are software flags set or cleared earlier in the program. The end result must be written to an output pin on some third port.

For the sake of comparison we will implement this function with software drawn from three proper subsets of the MCS-51™ instruction set. The first two implementations follow the flow chart shown in Figure 21. Program flow would embark on a route down a test-and-branch tree and leaves either the "True" or "Not True" exit ASAP. These exits then write the output port with the data previously written to the same port with the result bit respectively one or zero.

In the first case, we assume there are no instructions for addressing individual bits other than special flags like the carry. This is typical of many older microprocessors and mainframe computers designed for number-crunching. MCS-51™ mnemonics are used here, though for most other machines the issue would be even further clouded by their use of operation-specific mnemonics like

INPUT, OUTPUT, LOAD, STORE, etc., instead of the universal MOV.

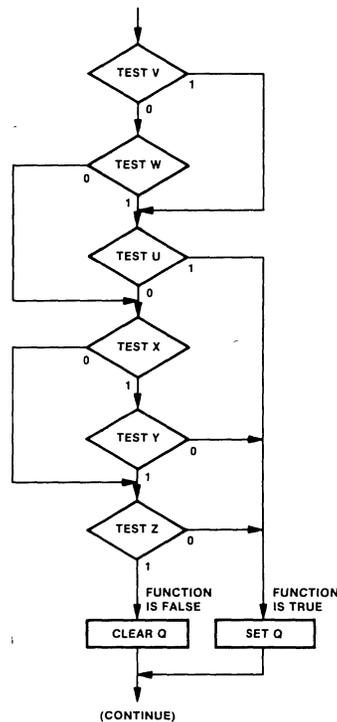


Figure 21. Flow chart for tree-branching logic implementation

Example 27—Software Solution to Logic Function of Figure 20, Using only Byte-Wide Logical Instructions

```

.BFUNC1 SOLVE A RANDOM LOGIC FUNCTION OF 6
.VARIABLES BY LOADING AND MASKING THE APPROPRIATE
.BITS IN THE ACCUMULATOR, THEN EXECUTING CONDITIONAL
.JUMPS BASED ON ZERO CONDITION
.(APPROACH USED BY BYTE-ORIENTED ARCHITECTURES )
.BYTE AND MASK VALUES CORRESPOND TO RESPECTIVE
.BYTE ADDRESS AND BIT POSITION

OUTBUF EQU 22H .OUTPUT PIN STATE MAP

TESTV MOV A,P2
ANL A,#0000100B
JNZ TESTU
MOV A,TC0N
ANL A,#00100000B
JZ TESTX
MOV A,P1
ANL A,#00000010B
JNZ SETQ
TESTX MOV A,TC0N
ANL A,#00001000B
JZ TESTZ
MOV A,20H
ANL A,#00000001B
JZ SETQ
TESTZ MOV A,21H
ANL A,#00000010B
JZ SETQ

CLRQ MOV A,OUTBUF
ANL A,#11110111B
JMP OUTG
SETQ MOV A,OUTBUF
ORL A,#00001000B
MOV OUTBUF,A
MOV P3,A
    
```

Cumbersome, to say the least, and error prone. It would be hard to prove the above example worked in all cases without an exhaustive test.

Each move/mask/conditional jump instruction sequence may be replaced by a single bit-test instruction thanks to direct bit addressing. But the algorithm would be equally convoluted.

Example 28—Software Solution to Logic Function of Figure 20, Using only Bit-Test Instructions

```

.BFUNC2 SOLVE A RANDOM LOGIC FUNCTION OF 6
.VARIABLES BY DIRECTLY POLLING EACH BIT
.(APPROACH USING MCS-51 UNIQUE BIT-TEST
.INSTRUCTION CAPABILITY )
.SYMBOLS USED IN LOGIC DIAGRAM ASSIGNED TO
.CORRESPONDING 8051 BIT ADDRESSES

U BIT P1 1
V BIT P2 2
W BIT TF0
X BIT IE1
Y BIT 20H 0
Z BIT 21H 1
G BIT P3 3

TEST_V JB V,TEST_U
JNB W,TEST_X
TEST_U JB U,SET_Q
TEST_X JNB X,TEST_Z
TEST_Z JNB Z,SET_Q
CLR_Q CLR Q
JMP NXTTST
SET_Q SETB Q
NXTTST
    
```

A more elegant and efficient 8051 implementation uses the Boolean ANL and ORL functions to generate the output function using straight-line code. These instructions perform the corresponding logical operations between the carry flag (“Boolean Accumulator”) and the addressed bit, leaving the result in the carry. Alternate forms of each instruction (specified in the assembly language by placing a slash before the bit name) use the complement of the bit’s state as the input operand.

These instructions may be “strung together” to simulate a multiple input logic gate. When finished, the carry flag contains the result, which may be moved directly to the destination or output pin. No flow chart is needed – it is simple to code directly from the logic diagrams in Figure 20.

Example 29—Software Solution to Logic Function of Figure 20, Using the MCS-51 (TM) Unique Logical Instructions on Boolean Variables

```

.BFUNC3 SOLVE A RANDOM LOGIC FUNCTION OF 6
.VARIABLES USING STRAIGHT-LINE LOGICAL INSTRUCTIONS
.ON MCS-51 BOOLEAN VARIABLES

MOV C,V
ORL C,W .OUTPUT OF OR GATE
ANL C,U .OUTPUT OF TOP AND GATE
MOV FO,C .SAVE INTERMEDIATE STATE
MOV C,X
ANL C,Y .OUTPUT OF BOTTOM AND GATE
ORL C,FO .INCLUDE VALUE SAVED ABOVE
ORL C,Z .INCLUDE LAST INPUT VARIABLE
MOV Q,C .OUTPUT COMPUTED RESULT
    
```

Simplicity itself. Fast, flexible, reliable, easy to design, and easy to debug.

The Boolean features are useful and unique enough to warrant a complete Application Note of their own. Additional uses and ideas are presented in Application Note AP-70, *Using the Intel® MCS-51® Boolean Processing Capabilities*, publication number 121519.

5. ON-CHIP PERIPHERAL FUNCTION OPERATION AND INTERFACING

I/O Ports

The I/O port versatility results from the “quasi-bidirectional” output structure depicted in Figure 22. (This is effectively the structure of ports 1, 2, and 3 for normal I/O operations. On port 0 resistor R2 is disabled except during multiplexed bus operations, providing

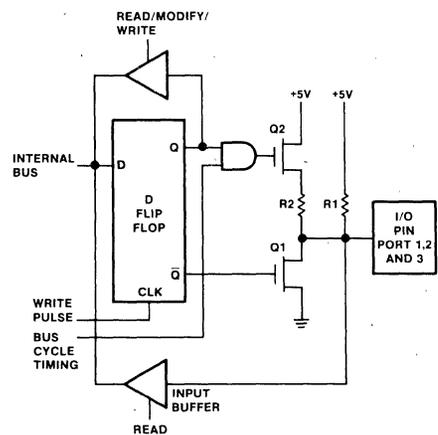


Figure 22. Pseudo-bidirectional I/O port circuitry

AFN-01502A-30

essentially open-collector outputs. For full electrical characteristics see the User's Manual.)

An output latch bit associated with each pin is updated by direct addressing instructions when that port is the destination. The latch state is buffered to the outside world by R1 and Q1, which may drive a standard TTL input. (In TTL terms, Q1 and R1 resemble an open-collector output with a pull-up resistor to Vcc.)

R2 and Q2 represent an "active pull-up" device enabled momentarily when a 0 previously output changes to a 1. This "jerks" the output pin to a 1 level more quickly than the passive pull-up, improving rise-time significantly if the pin is driving a capacitive load. Note that the active pull-up is **only** activated on 0-to-1 transitions at the output latch (unlike the 8048, in which Q2 is activated whenever a 1 is written out).

Operations using an input port or pin as the source operand use the logic level of the pin itself, rather than the output latch contents. This level is affected by both the microcomputer itself and whatever device the pin is connected to externally. The value read is essentially the "OR-tied" function of Q1 and the external device. If the external device is high-impedence, such as a logic gate input or a three state output in the third state, then reading a pin will reflect the logic level previously output. To use a pin for input, the corresponding output latch must be set. The external device may then drive the pin with either a high or low logic signal. Thus the same port may be used as both input and output by writing ones to all pins used as inputs on output operations, and ignoring all pins used as output on an input operation.

In one operand instructions (INC, DEC, DJNZ and the Boolean CPI) the output latch rather than the input pin level is used as the source data. Similarly, two operand instructions using the port as both one source and the destination (ANL, ORL, XRL) use the output latches. This ensures that latch bits corresponding to pins used as inputs will not be cleared in the process of executing these instructions.

The Boolean operation JBC tests the output latch bit, rather than the input pin, in deciding whether or not to jump. Like the byte-wise logical operations, Boolean operations which modify individual pins of a port leave the other bits of the output latch unchanged.

A good example of how these modes may play together may be taken from the host-processor interface expected by an 8243 I/O expander. Even though the 8051 does not include 8048-type instructions for interfacing with an 8243, the parts can be interconnected (Figure 23) and the protocol may be emulated with simple software.

Example 30 — Mixing Parallel Output, Input, and Control Strobes on Port 2

```

ORG243  INPUT DATA FROM AN 8243 I/O EXPANDER
        CONNECTED TO P0/P1/P2
        P0/P1/P2 MIMIC CS + PROG
        P2/P3/P4 USED AS INPUTS
        PORT TO "M" READ IN ALL

INPR243  M5  M  #11010000D
        MOV  M0  A  .OUTPUT INSTRUCTION CODE
        CLR  M1  A  .FALLING EDGE OF PRNG
        ORL  M2  #00001111B .SET FOR INPUT
        MO  M3  A  P2 .READ INPUT DATA
        CLR  M4  A  .RETURN FROM HERE
        JEND M5 5  .DF-SPEEKT CHIP
    
```

Serial Port and Timer applications

Configuring the 8051's Serial Port for a given data rate and protocol requires essentially three short sections of software. On power-up or hardware reset the serial port and timer control words must be initialized to the appropriate values. Additional software is also needed in the transmit routine to load the serial port data register and in the receive routine to unload the data as it arrives.

This is best illustrated through an arbitrary example. Assume the 8051 will communicate with a CRT operating at 2400 baud (bits per second). Each character is transmitted as seven data bits, odd parity, and one stop bit. This results in a character rate of 2400 10=240 characters per second.

For the sake of clarity, the transmit and receive subroutines are driven by simple-minded software status polling code rather than interrupts. (It might help to refer back to Figures 7-9 showing the control word formats.) The serial port must be initialized to 8-bit UART mode (M0, M1=01), enabled to receive all messages (M2=0, REN=1). The flag indicating that the transmit register is free for more data will be artificially set in order to let the output software know the output register is available. This can all be set up with one instruction.

Example 31 — Serial Port Mode and Control Bits

```

.SPINIT INITIALIZE SERIAL PORT
        FOR 8-BIT UART MODE
        & SET TRANSMIT READY FLAG
SPINIT  MOV  SCON,#01010010B
    
```

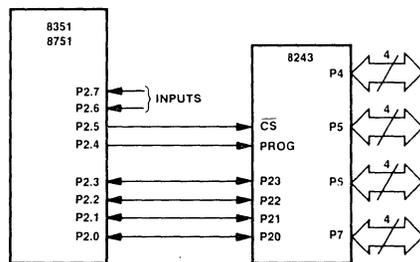


Figure 23. Connecting an 8051 with an 8243 I/O Expander

AFN-01502A-31

Timer 1 will be used in auto-reload mode as a data rate generator. To achieve a data rate of 2400 baud, the timer must divide the 1 MHz internal clock by 32 x (desired data rate):

$$\frac{1 \times 10^6}{(32)(2400)}$$

which equals 13.02 rounded down to 13 instruction cycles. The timer must reload the value -13, or 0F3H. (ASM51 will accept both the signed decimal or hexadecimal representations.)

Example 32—Initializing Timer Mode and Control Bits

```

.T1INIT INITIALIZE TIMER 1 FOR
      AUTO-RELOAD AT 32*2400 HZ
      (TO USED AS GATED 16-BIT COUNTER )
      .
T1INIT  MOV     TCON,#11010010B
        MOV     TH1,#-13
        SETB   TR1
    
```

A simple subroutine to transmit the character passed to it in the accumulator must first compute the parity bit, insert it into the data byte, wait until the transmitter is available, output the character, and return. This is nearly as easy said as done.

Example 33—Code for UART Output, Adding Parity, Transmitter Loading

```

.SP_OUT ADD ODD PARITY TO ACC AND
      TRANSMIT WHEN SERIAL PORT READY
      .
.SP_OUT  MOV     C,P
        CPL     C
        MOV     ACC,7,C
        JNB    TI,$
        CLR    TI
        MOV    SBUF,A
        RET
    
```

A simple minded routine to wait until a character is received, set the carry flag if there is an odd-parity error, and return the masked seven-bit code in the accumulator is equally short.

Example 34—Code for UART Reception and Parity Verification

```

.SP_IN  INPUT NEXT CHARACTER FROM SERIAL PORT
      SET CARRY IFF ODD-PARITY ERROR
      .
.SP_IN  JNB    RI,$
        CLR    RI
        MOV    A,SBUF
        MOV    C,P
        CPL    C
        ANL    A,#7FH
        RET
    
```

6. SUMMARY

This Application Note has described the architecture, instruction set, and on-chip peripheral features of the first three members of the MCS-51™ microcomputer family. The examples used throughout were admittedly (and necessarily) very simple. Additional examples and techniques may be found in the MCS-51™ User's Manual and other application notes written for the MCS-48™ and MCS-51™ families.

Since its introduction in 1977, the MCS-48™ family has become the industry standard single-chip microcomputer. The MCS-51™ architecture expands the addressing capabilities and instruction set of its predecessor while ensuring flexibility for the future, and maintaining basic software compatibility with the past.

Designers already familiar with the 8048 or 8049 will be able to take with them the education and experience gained from past designs as ever-increasing system performance demands force them to move on to state-of-the-art products. Newcomers will find the power and regularity of the 8051 instruction set an advantage in streamlining both the learning and design processes.

Microcomputer system designers will appreciate the 8051 as basically a single-chip solution to many problems which previously required board-level computers. Designers of real-time control systems will find the high execution speed, on-chip peripherals, and interrupt capabilities vital in meeting the timing constraints of products previously requiring discrete logic designs. And designers of industrial controllers will be able to convert ladder diagrams directly from tested-and-true TTL or relay-logic designs to microcomputer software, thanks to the unique Boolean processing capabilities.

It has not been the intent of this note to gloss over the difficulty of designing microcomputer-based systems. To be sure, the hardware and software design aspects of any new computer system are nontrivial tasks. However, the system speed and level of integration of the MCS-51™ microcomputers, the power and flexibility of the instruction set, and the sophisticated assembler and other support products combine to give both the hardware and software designer as much of a head start on the problem as possible.



**APPLICATION
NOTE**

AP-70

April 1980

**Using the Intel MCS[®]-51 Boolean
Processing Capabilities**

JOHN WHARTON
MICROCONTROLLER APPLICATIONS

1.0 INTRODUCTION

The Intel microcontroller family now has three new members: the Intel® 8031, 8051, and 8751 single-chip microcomputers. These devices, shown in Figure 1, will allow whole new classes of products to benefit from recent advances in Integrated Electronics. Thanks to Intel's new HMOS technology, they provide larger program and data memory spaces, more flexible I/O and peripheral capabilities, greater speed, and lower system cost than any previous-generation single-chip micro-computer.

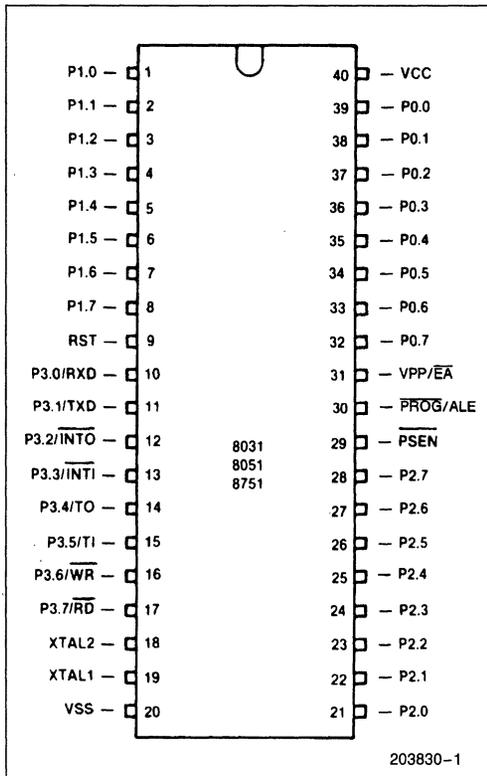


Figure 1. 8051 Family Pinout Diagram

Table 1 summarizes the quantitative differences between the members of the MCS®-48 and 8051 families. The 8751 contains 4K bytes of EPROM program memory fabricated on-chip, while the 8051 replaces the EPROM with 4K bytes of lower-cost mask-programmed ROM. The 8031 has no program memory on-chip; instead, it accesses up to 64K bytes of program memory from external memory. Otherwise, the three new family members are identical. Throughout this Note, the term "8051" will represent all members of the 8051 Family, unless specifically stated otherwise.

The CPU in each microcomputer is one of the industry's fastest and most efficient for numerical calculations on byte operands. But controllers often deal with bits, not bytes: in the real world, switch contacts can only be open or closed, indicators should be either lit or dark, motors are either turned on or off, and so forth. For such control situations the most significant aspect of the MCS®-51 architecture is its complete hardware support for one-bit, or *Boolean* variables (named in honor of Mathematician George Boole) as a separate data type.

The 8051 incorporates a number of special features which support the direct manipulation and testing of individual bits and allow the use of single-bit variables in performing logical operations. Taken together, these features are referred to as the MCS-51 *Boolean Processor*. While the bit-processing capabilities alone would be adequate to solve many control applications, their true power comes when they are used in conjunction with the microcomputer's byte-processing and numerical capabilities.

Many concepts embodied by the Boolean Processor will certainly be new even to experienced microcomputer system designers. The purpose of this Application Note is to explain these concepts and show how they are used.

For detailed information on these parts refer to the **Intel Microcontroller Handbook**, order number 210918. The instruction set, assembly language, and use of the 8051 assembler (ASM51) are further described in the **MCS®-51 Macro Assembler User's Guide for DOS Systems**, order number 122753.

Table 1. Features of Intel's Single-Chip Microcomputers

EPROM Program Memory	ROM Program Memory	External Program Memory	Program Memory (Int/Max)	Data Memory (Bytes)	Instr. Cycle Time	Input/Output Pins	Interrupt Sources	Reg. Banks
8748	8048	8035	1K 4K	64	2.5 μ s	27	2	2
—	8049	8039	2K 4K	128	1.36 μ s	27	2	2
8751	8051	8031	4K 64K	128	1.0 μ s	32	5	4

2.0 BOOLEAN PROCESSOR OPERATION

The Boolean Processing capabilities of the 8051 are based on concepts which have been around for some time. Digital computer systems of widely varying designs all have four functional elements in common (Figure 2):

- a central processor (CPU) with the control, timing, and logic circuits needed to execute stored instructions:
- a memory to store the sequence of instructions making up a program or algorithm:
- data memory to store variables used by the program: and
- some means of communicating with the outside world.

The CPU usually includes one or more accumulators or special registers for computing or storing values during program execution. The instruction set of such a processor generally includes, at a minimum, operation classes to perform arithmetic or logical functions on program variables, move variables from one place to another, cause program execution to jump or conditionally branch based on register or variable states, and instructions to call and return from subroutines. The program and data memory functions sometimes share a single memory space, but this is not always the case. When the address spaces are separated, program and data memory need not even have the same basic word width.

A digital computer's flexibility comes in part from combining simple fast operations to produce more com-

plex (albeit slower) ones, which in turn link together eventually solving the problem at hand. A four-bit CPU executing multiple precision subroutines can, for example, perform 64-bit addition and subtraction. The subroutines could in turn be building blocks for floating-point multiplication and division routines. Eventually, the four-bit CPU can simulate a far more complex "virtual" machine.

In fact, *any* digital computer with the above four functional elements can (given time) complete *any* algorithm (though the proverbial room full of chimpanzees at word processors might first re-create Shakespeare's classics and this Application Note!) This fact offers little consolation to product designers who want programs to run as quickly as possible. By definition, a real-time control algorithm *must* proceed quickly enough to meet the preordained speed constraints of other equipment.

One of the factors determining how long it will take a microcomputer to complete a given chore is the number of instructions it must execute. What makes a given computer architecture particularly well- or poorly-suited for a class of problems is how well its instruction set matches the tasks to be performed. The better the "primitive" operations correspond to the steps taken by the control algorithm, the lower the number of instructions needed, and the quicker the program will run. All else being equal, a CPU supporting 64-bit arithmetic directly could clearly perform floating-point math faster than a machine bogged-down by multiple-precision subroutines. In the same way, direct support for bit manipulation naturally leads to more efficient programs handling the binary input and output conditions inherent in digital control problems.

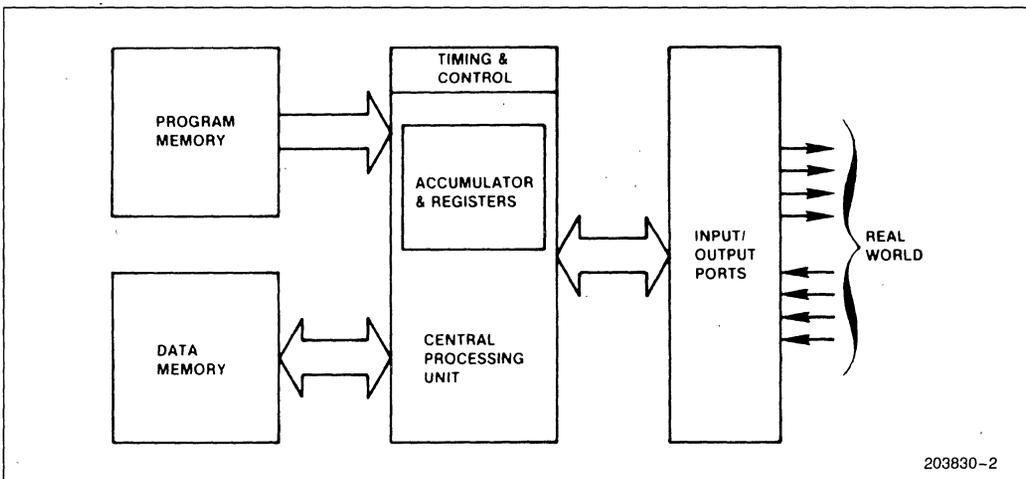


Figure 2. Block Diagram for Abstract Digital Computer

Processing Elements

The introduction stated that the 8051's bit-handling capabilities alone would be sufficient to solve some control applications. Let's see how the four basic elements of a digital computer—a CPU with associated registers, program memory, addressable data RAM, and I/O capability—relate to Boolean variables.

CPU. The 8051 CPU incorporates special logic devoted to executing several bit-wide operations. All told, there are 17 such instructions, all listed in Table 2. Not shown are 94 other (mostly byte-oriented) 8051 instructions.

Program Memory. Bit-processing instructions are fetched from the same program memory as other arithmetic and logical operations. In addition to the instruc-

tions of Table 2, several sophisticated program control features like multiple addressing modes, subroutine nesting, and a two-level interrupt structure are useful in structuring Boolean Processor-based programs.

Boolean instructions are one, two, or three bytes long, depending on what function they perform. Those involving only the carry flag have either a single-byte opcode or an opcode followed by a conditional-branch destination byte (Figure 3a). The more general instructions add a "direct address" byte after the opcode to specify the bit affected, yielding two or three byte encodings (Figure 3b). Though this format allows potentially 256 directly addressable bit locations, not all of them are implemented in the 8051 family.

Table 2. MCS-51™ Boolean Processing Instruction Subset

Mnemonic	Description	Byte	Cyc
SETB C	Set Carry flag	1	1
SETB bit	Set direct Bit	2	1
CLR C	Clear Carry flag	1	1
CLR bit	Clear direct bit	2	1
CPL C	Complement Carry flag	1	1
CPL bit	Complement direct bit	2	1
MOV C.bit	Move direct bit to Carry flag	2	1
MOV bit.C	Move Carry flag to direct bit	2	2
ANL C.bit	AND direct bit to Carry flag	2	2
ANL C.bit	AND complement of direct bit to Carry flag	2	2
ORL C.bit	OR direct bit to Carry flag	2	2
ORL C.bit	OR complement of direct bit to Carry flag	2	2
JC rel	Jump if Carry is flag is set	2	2
JNC rel	Jump if No Carry flag	2	2
JB bit.rel	Jump if direct Bit set	3	2
JNB bit.rel	Jump if direct Bit Not set	3	2
JBC bit.rel	Jump if direct Bit is set & Clear bit	3	2

Address mode abbreviations
 C—Carry flag.
 bit—128 software flags, any I/O pin, control or status bit.
 rel—All conditional jumps include an 8-bit offset byte. Range is +127 -128 bytes relative to first byte of the following instruction.

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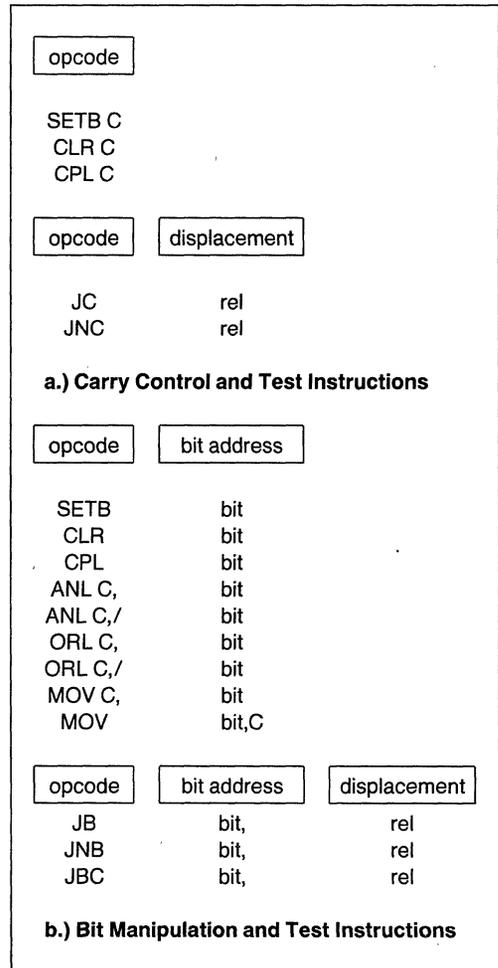


Figure 3. Bit Addressing Instruction Formats

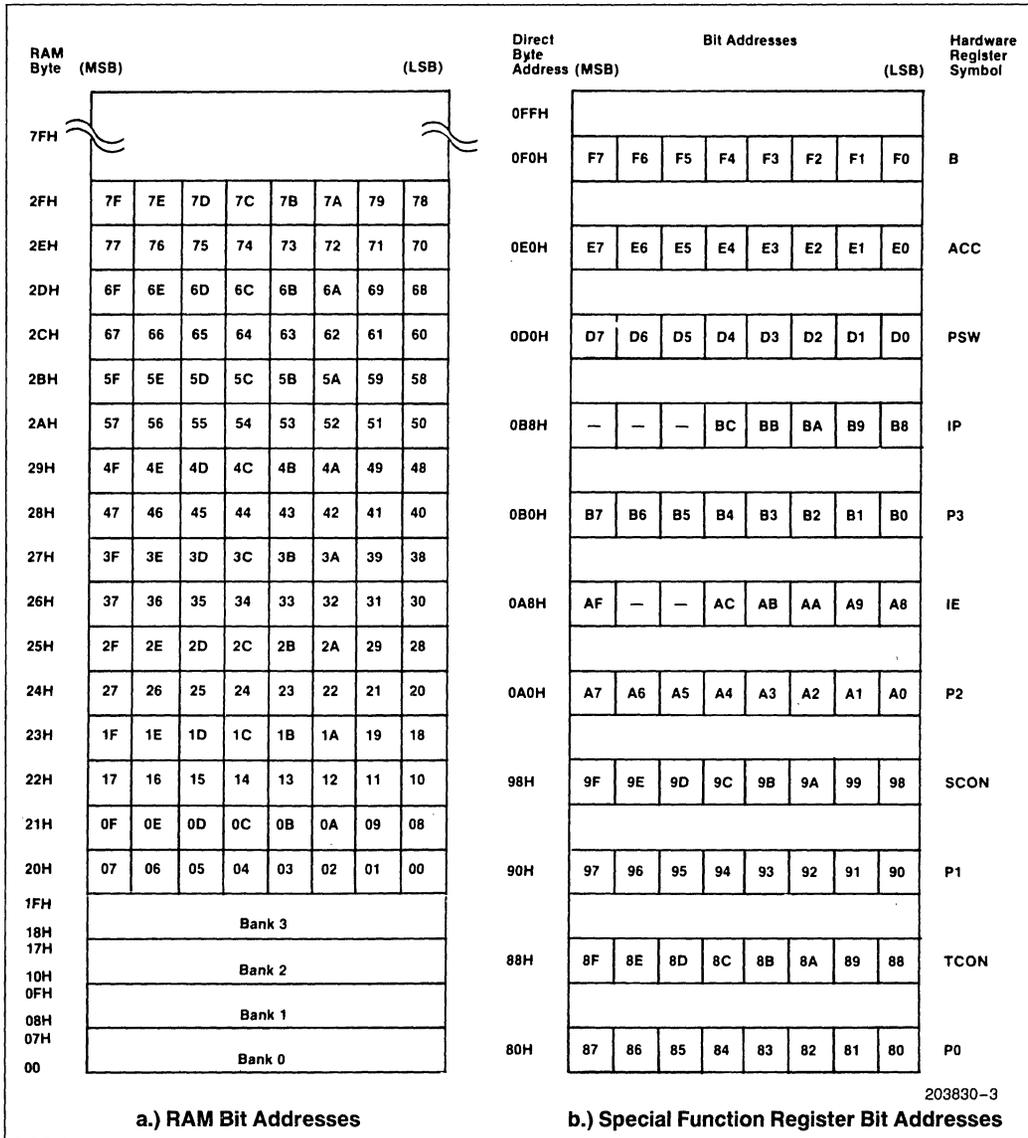


Figure 4. Bit Address Maps

Data Memory. The instructions in Figure 3b can operate directly upon 144 general purpose bits forming the Boolean processor "RAM." These bits can be used as software flags or to store program variables. Two operand instructions use the CPU's carry flag ("C") as a special one-bit register: in a sense, the carry is a "Boolean accumulator" for logical operations and data transfers.

Input/Output. All 32 I/O pins can be addressed as individual inputs, outputs, or both, in any combination. Any pin can be a control strobe output, status (Test) input, or serial I/O link implemented via software. An additional 33 individually addressable bits reconfigure, control, and monitor the status of the CPU and all on-chip peripheral functions (timer counters, serial port modes, interrupt logic, and so forth).

(MSB)				(LSB)				OV	PSW.2	Overflow flag. Set/cleared by hardware during arithmetic instructions to indicate overflow conditions.
CY	AC	F0	RS1	RS0	OV	—	P			
Symbol Position Name and Significance										
CY	PSW.7	Carry flag. Set/cleared by hardware or software during certain arithmetic and logical instructions.						—	PSW.1	(reserved)
AC	PSW.6	Auxiliary Carry flag. Set/cleared by hardware during addition or subtraction instructions to indicate carry or borrow out of bit 3.						P	PSW.0	Parity flag. Set/cleared by hardware each instruction cycle to indicate an odd/even number of "one" bits in the accumulator, i.e., even parity.
F0	PSW.5	Flag 0. Set/cleared/tested by software as a user-defined status flag.								Note- the contents of (RS1, RS0) enable the working register banks as follows: (0,0) - Bank 0 (00H-07H) (0,1) - Bank 1 (08H-0FH) (1,0) - Bank 2 (10H-17H) (1,1) - Bank 3 (18H-1FH)
RS1	PSW.4	Register bank Select control bits.								
RS0	PSW.3	1 & 0. Set/cleared by software to determine working register bank (see Note).								

Figure 5. PSW—Program Status Word Organization

(MSB)				(LSB)				INT1	P3.3	Interrupt 1 input pin. Low-level or falling-edge triggered.	
RD	WR	T1	T0	INT1	INT0	TXD	RXD				
Symbol Position Name and Significance											
RD	P3.7	Read data control output. Active low pulse generated by hardware when external data memory is read.							INT0	P3.2	Interrupt 0 input pin. Low-level or falling-edge triggered.
WR	P3.6	Write data control output. Active low pulse generated by hardware when external data memory is written.							TXD	P3.1	Transmit Data pin for serial port in UART mode. Clock output in shift register mode.
T1	P3.5	Timer/counter 1 external input or test pin.							RXD	P3.0	Receive Data pin for serial port in UART mode. Data I/O pin in shift register mode.
T0	P3.4	Timer/counter 0 external input or test pin.									

Figure 6. P3—Alternate I/O Functions of Port 3

Direct Bit Addressing

The most significant bit of the direct address byte selects one of two groups of bits. Values between 0 and 127 (00H and 7FH) define bits in a block of 32 bytes of on-chip RAM, between RAM addresses 20H and 2FH (Figure 4a). They are numbered consecutively from the lowest-order byte's lowest-order bit through the highest-order byte's highest-order bit.

Bit addresses between 128 and 255 (80H and 0FFH) correspond to bits in a number of special registers, mostly used for I/O or peripheral control. These positions are numbered with a different scheme than RAM: the five high-order address bits match those of the register's own address, while the three low-order bits identify the bit position within that register (Figure 4b).

Notice the column labeled "Symbol" in Figure 5. Bits with special meanings in the PSW and other registers have corresponding symbolic names. General-purpose (as opposed to carry-specific) instructions may access the carry like any other bit by using the mnemonic CY in place of C. P0, P1, P2, and P3 are the 8051's four I/O ports: secondary functions assigned to each of the eight pins of P3 are shown in Figure 6.

Figure 7 shows the last four bit addressable registers. TCON (Timer Control) and SCON (Serial port Control) control and monitor the corresponding peripherals, while IE (Interrupt Enable) and IP (Interrupt Priority) enable and prioritize the five hardware interrupt sources. Like the reserved hardware register addresses,

the five bits not implemented in IE and IP should not be accessed: they can *not* be used as software flags.

Addressable Register Set. There are 20 special function registers in the 8051, but the advantages of bit addressing only relate to the 11 described below. Five potentially bit-addressable register addresses (0C0H, 0C8H, 0D8H, 0E8H, & 0F8H) are being reserved for possible future expansion in microcomputers based on the MCS-51 architecture. Reading or writing non-existent registers in the 8051 series is pointless, and may cause unpredictable results. Byte-wide logical operations can be used to manipulate bits in all *non*-bit addressable registers and RAM.

(MSB)								(LSB)	
TF1	TR1	TF0	TR0	IE1	IT1	IE0	IT0		
Symbol Position Name and Significance									
TF1	TCON.7	Timer 1 overflow Flag. Set by hardware on timer/counter overflow. Cleared when interrupt processed.			IE1	TCON.3	Interrupt 1 Edge flag. Set by hardware when external interrupt edge detected. Cleared when interrupt processed.		
TR1	TCON.6	Timer 1 Run control bit. Set/cleared by software to turn timer/counter on/off.			IT1	TCON.2	Interrupt 1 Type control bit. Set/cleared by software to specify falling edge/low level triggered external interrupts.		
TF0	TCON.5	Timer 0 overflow Flag. Set by hardware on timer/counter overflow. Cleared when interrupt processed.			IE0	TCON.1	Interrupt 0 Edge flag. Set by hardware when external interrupt edge detected. Cleared when interrupt processed.		
TR0	TCON.4	Timer 0 Run control bit. Set/cleared by software to turn timer/counter on/off.			IT0	TCON.0	Interrupt 0 Type control bit. Set/cleared by software to specify falling edge/low level triggered external interrupts.		
a.) TCON—Timer/Counter Control/Status Register									
(MSB)								(LSB)	
SM0	SM1	SM2	REN	TB8	RB8	TI	RI		
Symbol Position Name and Significance									
SM0	SCON.7	Serial port Mode control bit 0. Set/cleared by software (see note).			RB8	SCON.2	Receive Bit 8. Set/cleared by hardware to indicate state of ninth data bit received.		
SM1	SCON.6	Serial port Mode control bit 1. Set/cleared by software (see note).			TI	SCON.1	Transmit Interrupt flag. Set by hardware when byte transmitted. Cleared by software after servicing.		
SM2	SCON.5	Serial port Mode control bit 2. Set by software to disable reception of frames for which bit 8 is zero.			RI	SCON.0	Receive Interrupt flag. Set by hardware when byte received. Cleared by software after servicing.		
REN	SCON.4	Receiver Enable control bit. Set/cleared by software to enable/disable serial data reception.			Note- the state of (SM0, SM1) selects: (0,0)—Shift register I/O expansion. (0,1)—8-bit UART, variable data rate. (1,0)—9-bit UART, fixed data rate. (1,1)—9-bit UART, variable data rate.				
TB8	SCON.3	Transmit Bit 8. Set/cleared by hardware to determine state of ninth data bit transmitted in 9-bit UART mode.							
b.) SCON—Serial Port Control/Status Register									

Figure 7. Peripheral Configuration Registers

(MSB)				(LSB)			
EA	—	—	ES	ET1	EX1	ET1	EX0
Symbol Position Name and Significance				EX1	IE.2	Enable External interrupt 1 control bit. Set/cleared by software to enable/disable interrupts from INT1.	
EA	IE.7	Enable All control bit. Cleared by software to disable all interrupts, independent of the state of IE.4–IE.0.		ET0	IE.1	Enable Timer 0 control bit. Set/cleared by software to enable/disable interrupts from timer/counter 0.	
—	IE.6	(reserved)		EX0	IE.0	Enable External interrupt 0 control bit. Set/cleared by software to enable/disable interrupts from INT0.	
—	IE.5						
ES	IE.4	Enable Serial port control bit. Set/cleared by software to enable/disable interrupts from TI or RI flags.					
ET1	IE.3	Enable Timer 1 control bit. Set/cleared by software to enable/disable interrupts from timer/counter 1.					

c.) IE—Interrupt Enable Register

(MSB)				(LSB)			
—	—	—	PS	PT1	PX1	PT0	PX0
Symbol Position Name and Significance				PX1	IP.2	External interrupt 1 Priority control bit. Set/cleared by software to specify high/low priority interrupts for INT1.	
—	IP.7	(reserved)		PT0	IP.1	Timer 0 Priority control bit. Set/cleared by software to specify high/low priority interrupts for timer/counter 0.	
—	IP.6	(reserved)		PX0	IP.0	External interrupt 0 Priority control bit. Set/cleared by software to specify high/low priority interrupts for INT0.	
—	IP.5	(reserved)					
PS	IP.4	Serial port Priority control bit. Set/cleared by software to specify high/low priority interrupts for Serial port.					
PT1	IP.3	Timer 1 Priority control bit. Set/cleared by software to specify high/low priority interrupts for timer/counter 1.					

d.) IP—Interrupt Priority Control Register

Figure 7. Peripheral Configuration Registers (Continued)

The accumulator and B registers (A and B) are normally involved in byte-wide arithmetic, but their individual bits can also be used as 16 general software flags. Added with the 128 flags in RAM, this gives 144 general purpose variables for bit-intensive programs. The program status word (PSW) in Figure 5 is a collection of flags and machine status bits including the carry flag itself. Byte operations acting on the PSW can therefore affect the carry.

Instruction Set

Having looked at the bit variables available to the Boolean Processor, we will now look at the four classes of

instructions that manipulate these bits. It may be helpful to refer back to Table 2 while reading this section.

State Control. Addressable bits or flags may be set, cleared, or logically complemented in one instruction cycle with the two-byte instructions SETB, CLR, and CPL. (The “B” affixed to SETB distinguishes it from the assembler “SET” directive used for symbol definition.) SETB and CLR are analogous to loading a bit with a constant: 1 or 0. Single byte versions perform the same three operations on the carry.

The MCS-51 assembly language specifies a bit address in any of three ways:

- by a number or expression corresponding to the direct bit address (0–255):

- by the name or address of the register containing the bit, the *dot operator* symbol (a period: "."), and the bit's position in the register (7-0):
- in the case of control and status registers, by the predefined assembler symbols listed in the first columns of Figures 5-7.

Bits may also be given user-defined names with the assembler "BIT" directive and any of the above techniques. For example, bit 5 of the PSW may be cleared by any of the four instructions.

USR_FLG	BIT	PSW.5	; User Symbol Definition
...	...		
CLR		OD5H	; Absolute Addressing
CLR		PSW.5	; Use of Dot Operator
CLR		F0	; Pre-Defined Assembler
			; Symbol
CLR	USR_FLG		; User-Defined Symbol

Data Transfers. The two-byte MOV instructions can transport any addressable bit to the carry in one cycle, or copy the carry to the bit in two cycles. A bit can be moved between two arbitrary locations via the carry by combining the two instructions. (If necessary, push and pop the PSW to preserve the previous contents of the carry.) These instructions can replace the multi-instruction sequence of Figure 8, a program structure appearing in controller applications whenever flags or outputs are conditionally switched on or off.

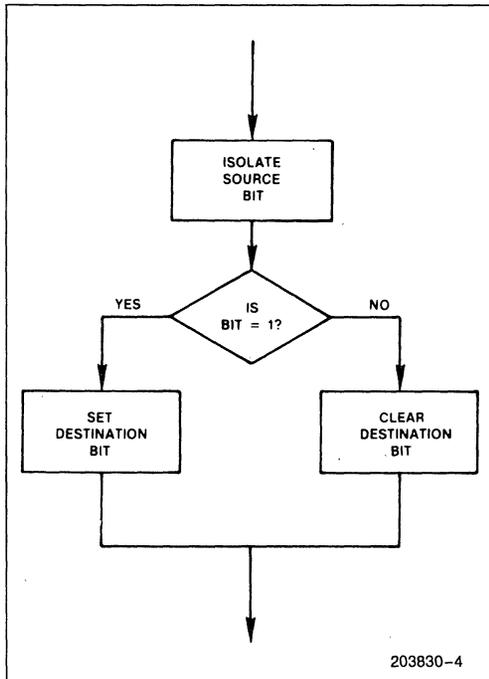


Figure 8. Bit Transfer Instruction Operation

Logical Operations. Four instructions perform the logical-AND and logical-OR operations between the carry and another bit, and leave the results in the carry. The instruction mnemonics are ANL and ORL; the absence or presence of a slash mark ("/) before the source operand indicates whether to use the positive-logic value or the logical complement of the addressed bit. (The source operand itself is never affected.)

Bit-test Instructions. The conditional jump instructions "JC rel" (Jump on Carry) and "JNC rel" (Jump on Not Carry) test the state of the carry flag, branching if it is a one or zero, respectively. (The letters "rel" denote relative code addressing.) The three-byte instructions "JB bit.rel" and "JNB bit.rel" (Jump on Bit and Jump on Not Bit) test the state of any addressable bit in a similar manner. A fifth instruction combines the Jump on Bit and Clear operations. "JBC bit.rel" conditionally branches to the indicated address, then clears the bit in the same two cycle instruction. This operation is the same as the MCS-48 "JTF" instructions.

All 8051 conditional jump instructions use program counter-relative addressing, and all execute in two cycles. The last instruction byte encodes a signed displacement ranging from -128 to +127. During execution, the CPU adds this value to the incremented program counter to produce the jump destination. Put another way, a conditional jump to the immediately following instruction would encode 00H in the offset byte.

A section of program or subroutine written using only relative jumps to nearby addresses will have the same machine code independent of the code's location. An assembled routine may be repositioned anywhere in memory, even crossing memory page boundaries, without having to modify the program or recompute destination addresses. To facilitate this flexibility, there is an unconditional "Short Jump" (SJMP) which uses relative addressing as well. Since a programmer would have quite a chore trying to compute relative offset values from one instruction to another, ASM51 automatically computes the displacement needed given only the destination address or label. An error message will alert the programmer if the destination is "out of range."

The so-called "Bit Test" instructions implemented on many other microprocessors simply perform the logical-AND operation between a byte variable and a constant mask, and set or clear a zero flag depending on the result. This is essentially equivalent to the 8051 "MOV C.bit" instruction. A second instruction is then needed to conditionally branch based on the state of the zero flag. This does not constitute abstract bit-addressing in the MCS-51 sense. A flag exists only as a field

within a register: to reference a bit the programmer must know and specify both the encompassing register and the bit's position therein. This constraint severely limits the flexibility of symbolic bit addressing and reduces the machine's code-efficiency and speed.

Interaction with Other Instructions. The carry flag is also affected by the instructions listed in Table 3. It can be rotated through the accumulator, and altered as a side effect of arithmetic instructions. Refer to the User's Manual for details on how these instructions operate.

Simple Instruction Combinations

By combining general purpose bit operations with certain addressable bits, one can "custom build" several hundred useful instructions. All eight bits of the PSW can be tested directly with conditional jump instructions to monitor (among other things) parity and overflow status. Programmers can take advantage of 128 software flags to keep track of operating modes, resource usage, and so forth.

The Boolean instructions are also the most efficient way to control or reconfigure peripheral and I/O registers. All 32 I/O lines become "test pins," for example, tested by conditional jump instructions. Any output pin can be toggled (complemented) in a single instruction cycle. Setting or clearing the Timer Run flags (TR0 and TR1) turn the timer/counters on or off; polling the same flags elsewhere lets the program determine if a timer is running. The respective overflow flags (TF0 and TF1) can be tested to determine when the desired period or count has elapsed, then cleared in preparation for the next repetition. (For the record, these bits are all part of the TCON register, Figure 7a. Thanks to symbolic bit addressing, the programmer only needs to remember the mnemonic associated with each function. In other words, don't bother memorizing control word layouts.)

In the MCS-48 family, instructions corresponding to some of the above functions require specific opcodes. Ten different opcodes serve to clear complement the software flags F0 and F1, enable/disable each interrupt, and start/stop the timer. In the 8051 instruction set, just three opcodes (SETB, CLR, CPL) with a direct bit address appended perform the same functions. Two test instructions (JB and JNB) can be combined with bit addresses to test the software flags, the 8048 I/O pins T0, T1, and INT, and the eight accumulator bits, replacing 15 more different instructions.

Table 4a shows how 8051 programs implement software flag and machine control functions associated with special opcodes in the 8048. In every case the MCS-51 solution requires the same number of machine cycles, and executes 2.5 times faster.

Table 3. Other Instructions Affecting the Carry Flag

Mnemonic	Description	Byte	Cyc
ADD A,Rn	Add register to Accumulator	1	1
ADD A,direct	Add direct byte to Accumulator	2	1
ADD A,@Ri	Add indirect RAM to Accumulator	1	1
ADD A,#data	Add immediate data to Accumulator	2	1
ADDC A,Rn	Add register to Accumulator with Carry flag	1	1
ADDC A,direct	Add direct byte to Accumulator with Carry flag	2	1
ADDC A,@Ri	Add indirect RAM to Accumulator with Carry flag	1	1
ADDC A,#data	Add immediate data to Acc with Carry flag	2	1
SUBB A,Rn	Subtract register from Accumulator with borrow	1	1
SUBB A,direct	Subtract direct byte from Acc with borrow	2	1
SUBB A,@Ri	Subtract indirect RAM from Acc with borrow	1	1
SUBB A,#data	Subtract immediate data from Acc with borrow	2	1
MUL AB	Multiply A & B	1	4
DIV AB	Divide A by B	1	4
DA A	Decimal Adjust Accumulator	1	1
RLC A	Rotate Accumulator Left through the Carry flag	1	1
RRC A	Rotate Accumulator Right through Carry flag	1	1
CJNE A,direct.rel	Compare direct byte to Acc & Jump if Not Equal	3	2
CJNE A,#data.rel	Compare immediate to Acc & Jump if Not Equal	3	2
CJNE Rn,#data.rel	Compare immed to register & Jump if Not Equal	3	2
CJNE @Ri,#data.rel	Compare immed to indirect & Jump if Not Equal	3	2

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Table 4a. Contrasting 8048 and 8051 Bit Control and Testing Instructions

8048 Instruction		Bytes	Cycles	μ Sec	8x51 Instruction		Bytes	Cycles & μ Sec
Flag Control								
CLR	C	1	1	2.5	CLR	C	1	1
CPL	F0	1	1	2.5	CPL	F0	2	1
Flag Testing								
JNC	offset	2	2	5.0	JNC	rel	2	2
JF0	offset	2	2	5.0	JB	F0.rel	3	2
JB7	offset	2	2	5.0	JB	ACC.7.rel	3	2
Peripheral Polling								
JT0	offset	2	2	5.0	JB	T0.rel	3	2
JN1	offset	2	2	5.0	JNB	INT0.rel	3	2
JTF	offset	2	2	5.0	JBC	TF0.rel	3	2
Machine and Peripheral Control								
STRT	T	1	1	2.5	SETB	TR0	2	1
EN	1	1	1	2.5	SETB	EX0	2	1
DIS	TCNT1	1	1	2.5	CLR	ET0	2	1

Table 4b. Replacing 8048 Instruction Sequences with Single 8x51 Instructions

8048 Instruction		Bytes	Cycles	μ Sec	8051 Instruction		Bytes	Cycles & μ Sec
Flag Control								
Set carry								
CLR	C	= 2	2	5.0	SETB	C	1	1
CPL	C							
Set Software Flag								
CLR	F0	= 2	2	5.0	SETB	F0	2	1
CPL	F0							
Turn Off Output Pin								
ANL	P1.#0FBH	= 2	2	5.0	CLR	P1.2	2	1
Complement Output Pin								
IN	A.P1	= 4	6	15.0	CPL	P1.2	2	1
XRL	A.#04H							
OUTL	P1.A							
Clear Flag in RAM								
MOV	R0.#FLGADR	= 6	6	15.0	CLR	USER_FLG	2	1
MOV	A.@R0							
ANL	A.#FLGMASK							
MOV	@R0.A							

Table 4b. Replacing 8048 Instruction Sequences with Single 8x51 Instructions (Continued)

8048 Instruction	Bytes	Cycles	μ Sec	8x51 Instruction	Bytes	Cycles & μ Sec
Flag Testing: Jump if Software Flag is 0						
JF0 \$+4						
JMP offset = 4	4	4	10.0	JNB F0.rel	3	2
Jump if Accumulator bit is 0						
CPL A						
JB7 offset						
CPL A = 4	4	4	10.0	JNB ACC.7.rel	3	2
Peripheral Polling						
Test if Input Pin is Grounded						
IN A.P1						
CPL A						
JB3 offset = 4	4	5	12.5	JNB P1.3.rel	3	2
Test if Interrupt Pin is High						
JN1 \$+4						
JMP offset = 4	4	4	10.0	JB INT0.rel	3	2

3.0 BOOLEAN PROCESSOR APPLICATIONS

So what? Then what does all this buy you?

Qualitatively, nothing. All the same capabilities *could* be (and often have been) implemented on other machines using awkward sequences of other basic operations. As mentioned earlier, any CPU can solve any problem given enough time.

Quantitatively, the differences between a solution allowed by the 8051 and those required by previous architectures are numerous. What the 8051 Family buys you is a faster, cleaner, lower-cost solution to micro-controller applications.

The opcode space freed by condensing many specific 8048 instructions into a few general operations has been used to add new functionality to the MCS-51 architecture—both for byte and bit operations. 144 software flags replace the 8048's two. These flags (and the carry) may be directly set, not just cleared and complemented, and all can be tested for either state, not just one. Operating mode bits previously inaccessible may be read, tested, or saved. Situations where the 8051 instruction set provides new capabilities are contrasted with 8048 instruction sequences in Table 4b. Here the 8051 speed advantage ranges from 5x to 15x!

Combining Boolean and byte-wide instructions can produce great synergy. An MCS-51 based application will prove to be:

- simpler to write since the architecture correlates more closely with the problems being solved:
- easier to debug because more individual instructions have no unexpected or undesirable side-effects:
- more byte efficient due to direct bit addressing and program counter relative branching:
- faster running because fewer bytes of instruction need to be fetched and fewer conditional jumps are processed:
- lower cost because of the high level of system-integration within one component.

These rather unabashed claims of excellence shall not go unsubstantiated. The rest of this chapter examines less trivial tasks simplified by the Boolean processor. The first three compare the 8051 with other micro-processors; the last two go into 8051-based system designs in much greater depth.

Design Example # 1—Bit Permutation

First off, we'll use the bit-transfer instructions to permute a lengthy pattern of bits.

A steadily increasing number of data communication products use encoding methods to protect the security of sensitive information. By law, interstate financial transactions involving the Federal banking system must be transmitted using the Federal Information Processing *Data Encryption Standard* (DES).

Basically, the DES combines eight bytes of "plaintext" data (in binary, ASCII, or any other format) with a 56-bit "key", producing a 64-bit encrypted value for transmission. At the receiving end the same algorithm is applied to the incoming data using the same key, reproducing the original eight byte message. The algorithm used for these permutations is fixed; different user-defined keys ensure data privacy.

It is not the purpose of this note to describe the DES in any detail. Suffice it to say that encryption/decryption is a long, iterative process consisting of rotations, exclusive -OR operations, function table look-ups, and an extensive (and quite bizarre) sequence of bit permutation, packing, and unpacking steps. (For further details refer to the June 21, 1979 issue of *Electronics* magazine.) The bit manipulation steps are included, it is rumored, to impede a general purpose digital supercomputer trying to "break" the code. Any algorithm implementing the DES with previous generation microprocessors would spend virtually all of its time diddling bits.

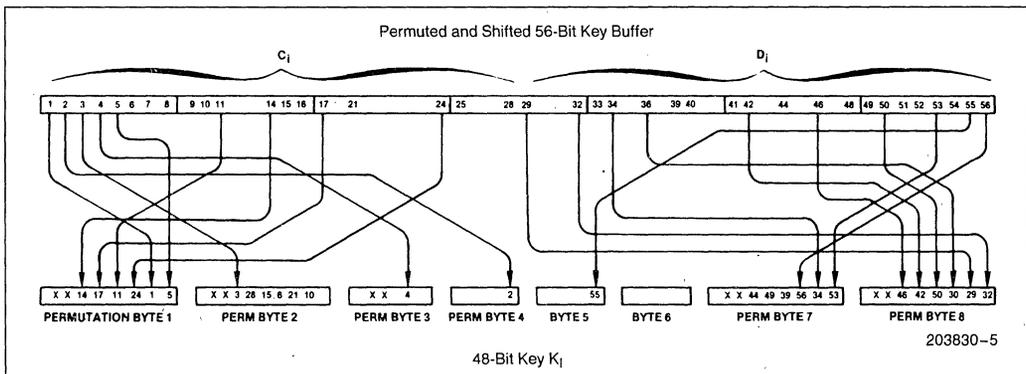
The bit manipulation performed is typified by the Key Schedule Calculation represented in Figure 9. This step is repeated 16 times for each key used in the course of a transmission. In essence, a seven-byte, 56-bit "Shifted Key Buffer" is transformed into an eight-byte, "Permutation Buffer" without altering the shifted Key. The arrows in Figure 9 indicate a few of the translation steps. Only six bits of each byte of the Permutation Buffer are used; the two high-order bits of each byte are cleared. This means only 48 of the 56 Shifted Key Buffer bits are used in any one iteration.

Different microprocessor architectures would best implement this type of permutation in different ways. Most approaches would share the steps of Figure 10a:

- Initialize the Permutation Buffer to default state (ones or zeroes):
- Isolate the state of a bit of a byte from the Key Buffer. Depending on the CPU, this might be accomplished by rotating a word of the Key Buffer through a carry flag or testing a bit in memory or an accumulator against a mask byte:
- Perform a conditional jump based on the carry or zero flag if the Permutation Buffer default state is correct:
- Otherwise reverse the corresponding bit in the permutation buffer with logical operations and mask bytes.

Each step above may require several instructions. The last three steps must be repeated for all 48 bits. Most microprocessors would spend 300 to 3,000 microseconds on each of the 16 iterations.

Notice, though, that this flow chart looks a lot like Figure 8. The Boolean Processor can permute bits by simply moving them from the source to the carry to the destination—a total of two instructions taking four bytes and three microseconds per bit. Assume the Shifted Key Buffer and Permutation Buffer both reside in bit-addressable RAM, with the bits of the former assigned symbolic names SKB_1, SKB_2, . . . SKB_56, and that the bytes of the latter are named PB_1, . . . PB_8. Then working from Figure 9, the software for the permutation algorithm would be that of Example 1a. The total routine length would be 192 bytes, requiring 144 microseconds.



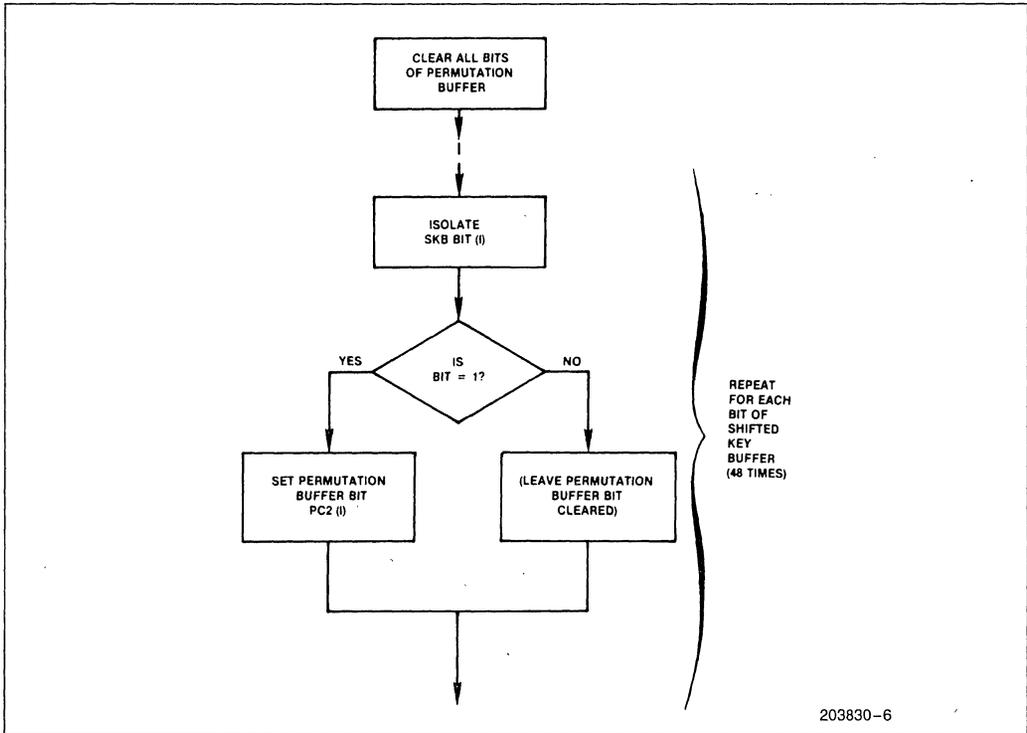


Figure 10a. Flowchart for Key Permutation Attempted with a Byte Processor

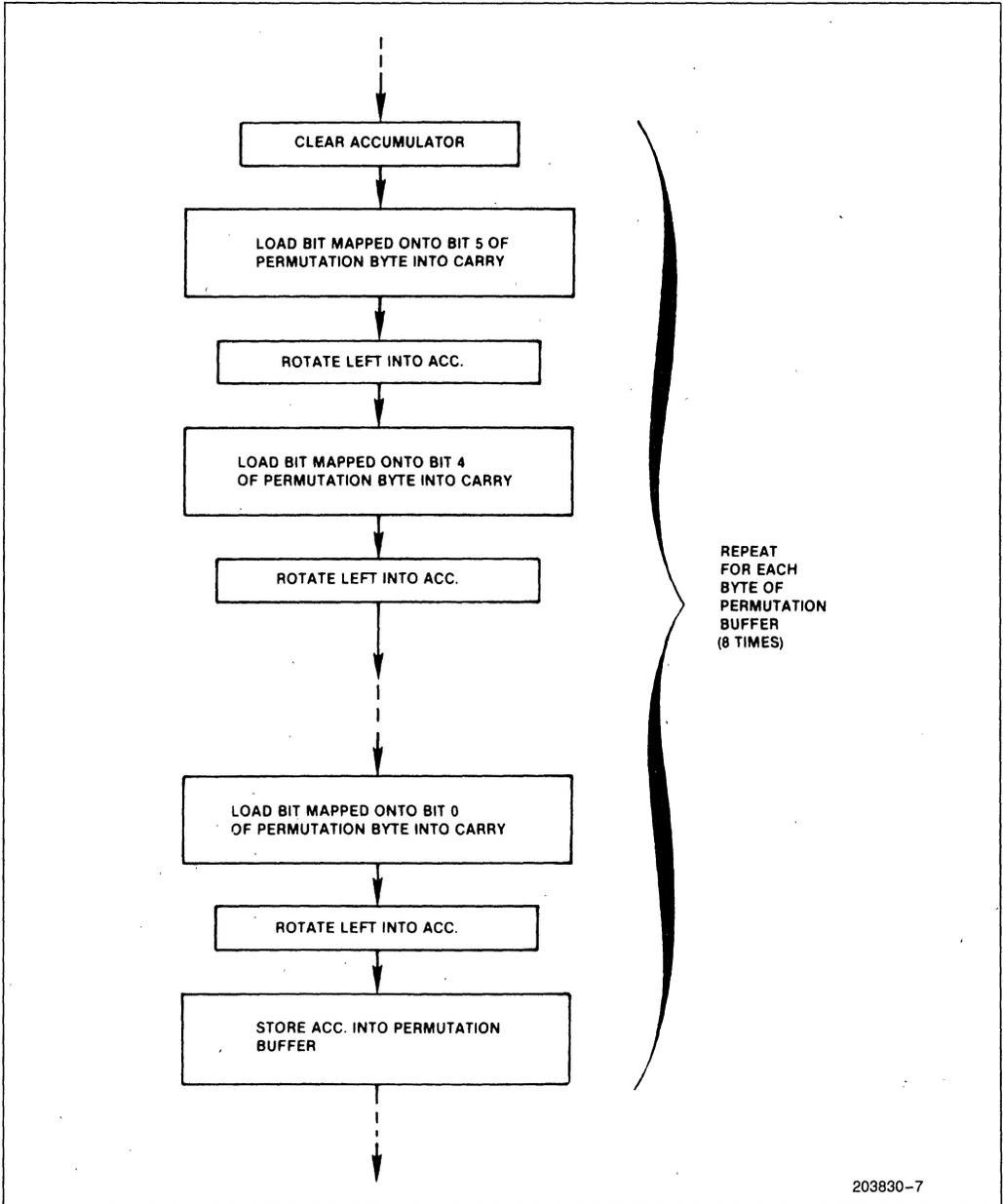


Figure 10b. DES Key Permutation with Boolean Processor

The algorithm of Figure 10b is just slightly more efficient in this time-critical application and illustrates the synergy of an integrated byte and bit processor. The bits needed for each byte of the Permutation Buffer are assimilated by loading each bit into the carry (1 μ s.) and shifting it into the accumulator (1 μ s.). Each byte is stored in RAM when completed. Forty-eight bits thus need a total of 112 instructions, some of which are listed in Example 1b.

Worst-case execution time would be 112 microseconds, since each instruction takes a single cycle. Routine length would also decrease, to 168 bytes. (Actually, in the context of the complete encryption algorithm, each permuted byte would be processed as soon as it is assimilated—saving memory and cutting execution time by another 8 μ s.)

To date, most banking terminals and other systems using the DES have needed special boards or peripheral controller chips just for the encryption/decryption process, and still more hardware to form a serial bit stream for transmission (Figure 11a). An 8051 solution could pack most of the entire system onto the one chip (Figure 11b). The whole DES algorithm would require less than one-fourth of the on-chip program memory, with the remaining bytes free for operating the banking terminal (or whatever) itself.

Moreover, since transmission and reception of data is performed through the on-board UART, the unencrypted data (plaintext) never even exists outside the microcomputer! Naturally, this would afford a high degree of security from data interception.

Example 1. DES Key Permutation Software.

a.) "Brute Force" technique

```

MOV    C,SKB_1
MOV    PB_1.1,C
MOV    C,SKB_2
MOV    PB_4.0,C
MOV    C,SKB_3
MOV    PB_2.5,C
MOV    C,SKB_4
MOV    PB_1.0,C
...
...
MOV    C,SKB_55
MOV    PB_5.0,C
MOV    C,SKB_56
MOV    PB_7.2,C

```

b.) Using Accumulator to Collect Bits

```

CLR    A
MOV    C,SKB_14
RLC    A
MOV    C,SKB_17
RLC    A
MOV    C,SKB_11
RLC    A
MOV    C,SKB_24
RLC    A
MOV    C,SKB_1
RLC    A
MOV    C,SKB_5
RLC    A
MOV    PB_1,A
...
...
MOV    C,SKB_29
RLC    A
MOV    C,SKB_32
RLC    A
MOV    PB_8,A

```

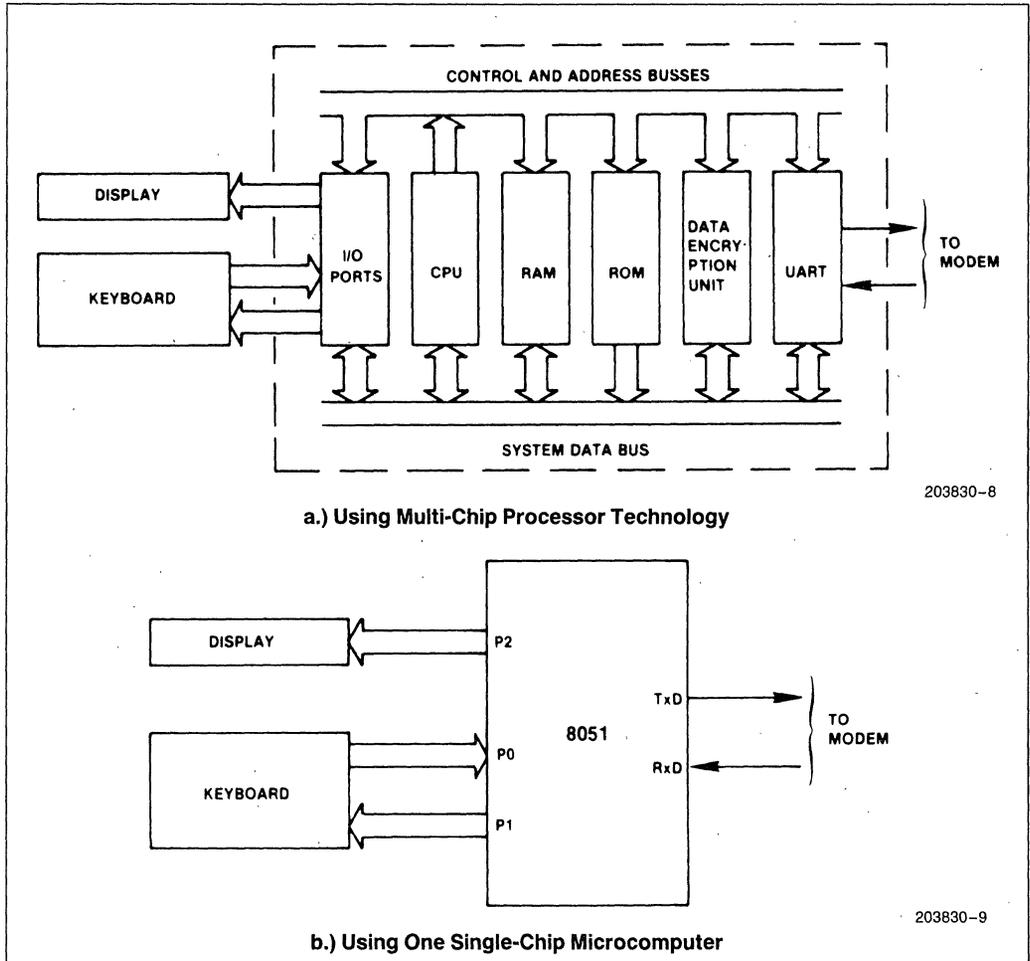


Figure 11. Secure Banking Terminal Block Diagram

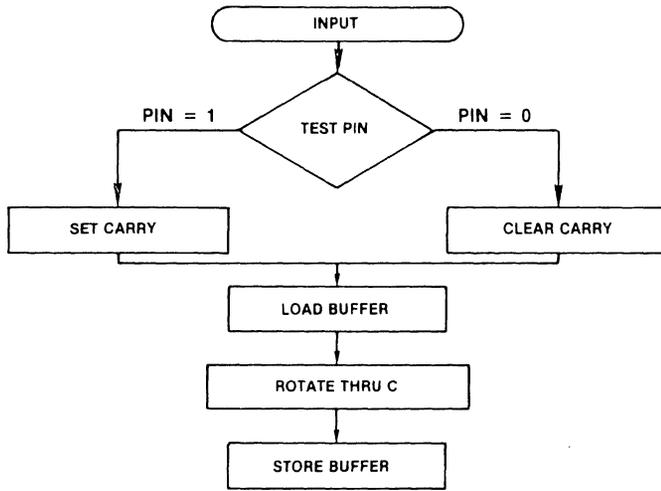
Design Example # 2—Software Serial I/O

An exercise often imposed on beginning microcomputer students is to write a program simulating a UART. Though doing this with the 8051 Family may appear to be a moot point (given that the hardware for a full UART is on-chip), it is still instructive to see how it would be done, and maintains a product line tradition.

As it turns out, the 8051 microcomputers can receive or transmit serial data via software very efficiently using the Boolean instruction set. Since any I/O pin may be a serial input or output, several serial links could be maintained at once.

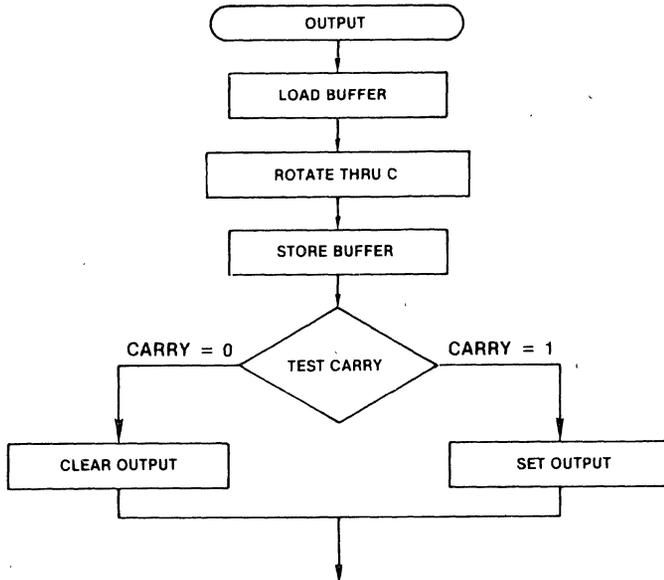
Figures 12a and 12b show algorithms for receiving or transmitting a byte of data. (Another section of program would invoke this algorithm eight times, synchronizing it with a start bit, clock signal, software delay, or timer interrupt.) Data is received by testing an input pin, setting the carry to the same state, shifting the carry into a data buffer, and saving the partial frame in internal RAM. Data is transmitted by shifting an output buffer through the carry, and generating each bit on an output pin.

A side-by-side comparison of the software for this common “bit-banging” application with three different microprocessor architectures is shown in Table 5a and 5b. The 8051 solution is more efficient than the others on every count!



203830-10

a.) Reception



203830-11

b.) Transmission

Figure 12. Serial I/O Algorithms

Table 5. Serial I/O Programs for Various Microprocessors

a.) Input Routine.		
8085	8048	8051
IN SERPRT	CIR C	MOV C,SERPIN
ANI MASK	JN10 IO	
JZ IO	CPI C	
CMC	MOV R0,#SERBUF	
I.O. LXI HL,SERBUF	MOV A,@R0	MOV A,SERBUF
MOV A,M	RRC A	RRC A
RR	MOV @R0,A	MOV SERBUF,A
MOV M,A		
RESULTS:		
8 INSTRUCTIONS	7 INSTRUCTIONS	4 INSTRUCTIONS
14 BYTES	9 BYTES	7 BYTES
56 STATES	9 CYCLES	4 CYCLES
19 uSEC.	22.5 uSEC.	4 uSEC.
b.) Output Routine.		
8085	8048	8051
LXI HL,SERBUF	MOV R0,#SERBUF	
MOV A,M	MOV A,@R0	MOV A,SERBUF
RR	RRC A	RRC A
MOV M,A	MOV @R0,A	MOV SERBUF,A
IN SERPRT	JC HI	
JC HI	ANI SERPRT,#NOT MASK	MOV SERPIN,C
I.O. ANI NOT MASK	JMP CNT	
JMP CNT	HE ORI SERPRT,#MASK	
HE ORI MASK	CNI:	
CNT:OUT SERPRT		
RESULTS:		
10 INSTRUCTIONS	8 INSTRUCTIONS	4 INSTRUCTIONS
20 BYTES	13 BYTES	7 BYTES
72 STATES	11 CYCLES	5 CYCLES
24 uSEC.	27.5 uSEC.	5 uSEC.

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Design Example #3—Combinatorial Logic Equations

Next we'll look at some simple uses for bit-test instructions and logical operations. (This example is also presented in Application Note AP-69.)

Virtually all hardware designers have solved complex functions using combinatorial logic. While the hardware involved may vary from relay logic, vacuum tubes, or TTL or to more esoteric technologies like fluidics, in each case the goal is the same: to solve a problem represented by a logical function of several Boolean variables.

Figure 13 shows TTL and relay logic diagrams for a function of the six variables U through Z. Each is a solution of the equation.

$$Q = (U \cdot (V + W)) + (X \cdot \bar{Y}) + \bar{Z}$$

Equations of this sort might be reduced using Karnaugh Maps or algebraic techniques, but that is not the purpose of this example. As the logic complexity increases, so does the difficulty of the reduction process. Even a minor change to the function equations as the design evolves would require tedious re-reduction from scratch.

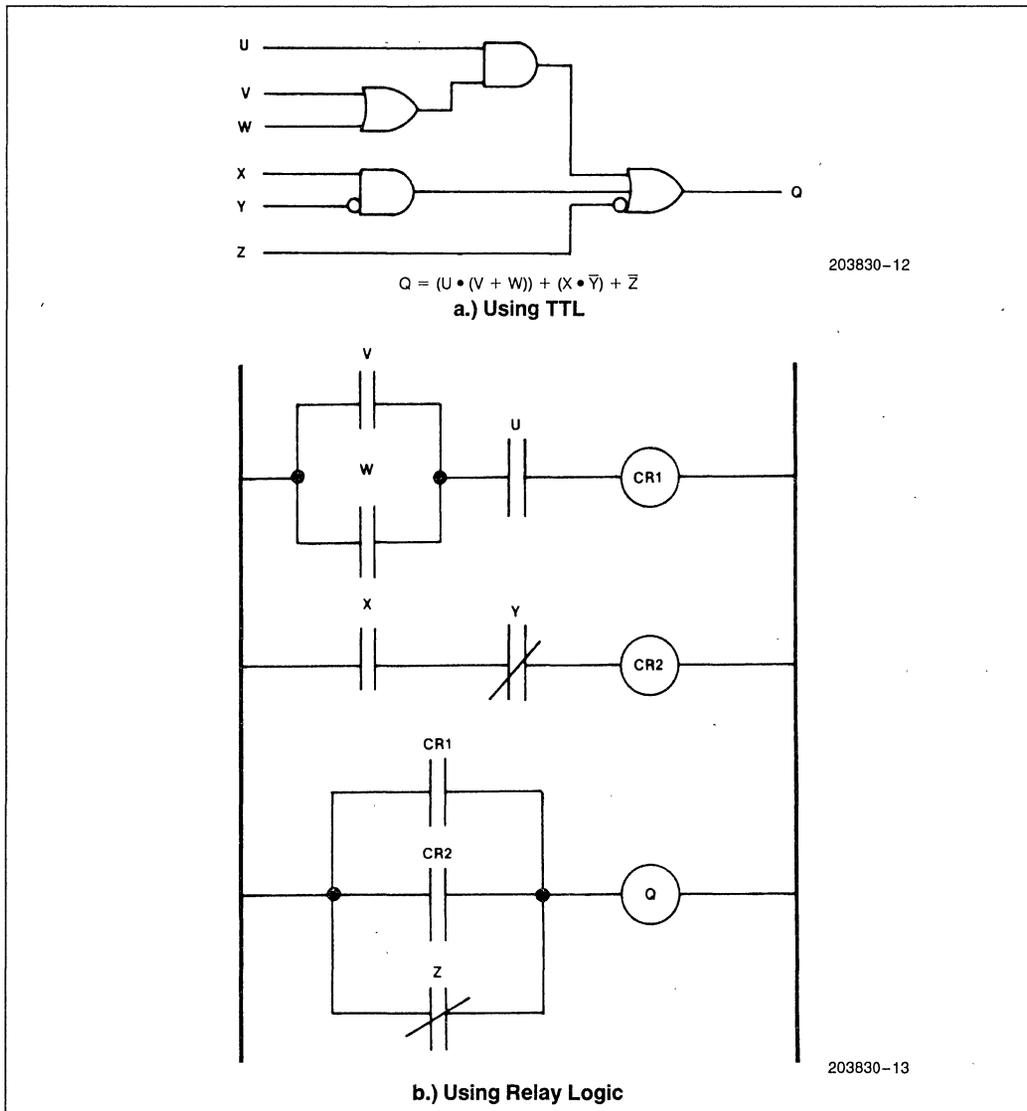


Figure 13. Hardware Implementations of Boolean Functions

For the sake of comparison we will implement this function three ways, restricting the software to three proper subsets of the MCS-51 instruction set. We will also assume that U and V are input pins from different input ports, W and X are status bits for two peripheral controllers, and Y and Z are software flags set up earlier in the program. The end result must be written

to an output pin on some third port. The first two implementations follow the flow-chart shown in Figure 14. Program flow would embark on a route down a test-and-branch tree and leaves either the "True" or "Not True" exit ASAP—as soon as the proper result has been determined. These exits then rewrite the output port with the result bit respectively one or zero.


```

TESTV:  MOV  A,P2
        ANL  A,#00000100B
        JNZ  TESTU
        MOV  A,TCON
        ANL  A,#00100000B
        JZ   TESTX
TESTU:  MOV  A,P1
        ANL  A,#00000010B
        JNZ  SETQ
TESTX:  MOV  A,TCON
        ANL  A,#00001000B
        JZ   TESTZ
        MOV  A,20H
        ANL  A,#00000001B
        JZ   SETQ
TESTZ:  MOV  A,21H
        ANL  A,#00000010B
        JZ   SETQ
CLRQ:   MOV  A,OUTBUF
        ANL  A,#11110111B
        JMP  OUTQ
SETQ:   MOV  A,OUTBUF
        ORL  A,#00001000B
OUTQ:   MOV  OUTBUF,A
        MOV  P3,A

```

b.) Using only bit-test instructions

```

:BFUNC2 SOLVE A RANDOM LOGIC
;        FUNCTION OF 6 VARIABLES
;        BY DIRECTLY POLLING EACH
;        BIT. (APPROACH USING
;        MCS-51 UNIQUE BIT-TEST
;        INSTRUCTION CAPABILITY.)
;        SYMBOLS USED IN LOGIC
;        DIAGRAM ASSIGNED TO
;        CORRESPONDING 8x51 BIT
;        ADDRESSES.
;
;

```

```

U       BIT   P1.1
V       BIT   P2.2
W       BIT   TFO
X       BIT   IE1
Y       BIT   20H.0
Z       BIT   21H.1
Q       BIT   P3.3
;       ...    ....
TEST_V: JB    V,TEST_U
        JNB   W,TEST_X
TEST_U: JB    U,SET_Q
TEST_X: JNB   X,TEST_Z
        JNB   Y,SET_Q
TEST_Z: JNB   Z,SET_Q
CLR_Q:  CLR   Q
        JMP  NXTTST
SET_Q:  SETB  Q
NXTTST:(CONTINUATION OF
        :PROGRAM)

```

c.) Using logical operations on Boolean variables

```

:FUNC3 SOLVE A RANDOM LOGIC
;        FUNCTION OF 6 VARIABLES
;        USING STRAIGHT_LINE
;        LOGICAL INSTRUCTIONS ON
;        MCS-51 BOOLEAN VARIABLES.
;
MOV C,V
ORL C,W ;OUTPUT OF OR GATE
ANL C,U ;OUTPUT OF TOP AND GATE
MOV FO,C ;SAVE INTERMEDIATE STATE
MOV C,X
ANL C,Y ;OUTPUT OF BOTTOM AND GATE
ORL C,FO ;INCLUDE VALUE SAVED ABOVE
ORL C,Z ;INCLUDE LAST INPUT
        ;VARIABLE
MOV Q,C ;OUTPUT COMPUTED RESULT

```

An upper-limit can be placed on the complexity of software to simulate a large number of gates by summing the total number of inputs and outputs. The *actual* total should be somewhat shorter, since calculations can be "chained," as shown. The output of one gate is often the first input to another, bypassing the intermediate variable to eliminate two lines of source.

Design Example # 4—Automotive Dashboard Functions

Now let's apply these techniques to designing the software for a complete controller system. This application is patterned after a familiar real-world application which isn't nearly as trivial as it might first appear: automobile turn signals.

Imagine the three position turn lever on the steering column as a single-pole, triple-throw toggle switch. In its central position all contacts are open. In the up or down positions contacts close causing corresponding lights in the rear of the car to blink. So far very simple.

Two more turn signals blink in the front of the car, and two others in the dashboard. All six bulbs flash when an emergency switch is closed. A thermo-mechanical relay (accessible under the dashboard in case it wears out) causes the blinking.

Applying the brake pedal turns the tail light filaments on constantly . . . unless a turn is in progress, in which case the blinking tail light is not affected. (Of course, the front turn signals and dashboard indicators are not affected by the brake pedal.) Table 6 summarizes these operating modes.

Table 6. Truth Table for Turn-Signal Operation

Input Signals				Output Signals			
Brake Switch	Emerg. Switch	Left Turn Switch	Right Turn Switch	Left Front & Dash	Right Front & Dash	Left Rear	Right Rear
0	0	0	0	Off	Off	Off	Off
0	0	0	1	Off	Blink	Off	Blink
0	0	1	0	Blink	Off	Blink	Off
0	1	0	0	Blink	Blink	Blink	Blink
0	1	0	1	Blink	Blink	Blink	Blink
0	1	1	0	Blink	Blink	Blink	Blink
1	0	0	0	Off	Off	On	On
1	0	0	1	Off	Blink	On	Blink
1	0	1	0	Blink	Off	Blink	On
1	1	0	0	Blink	Blink	On	On
1	1	0	1	Blink	Blink	On	Blink
1	1	1	0	Blink	Blink	Blink	On

But we're not done yet. Each of the exterior turn signal (but not the dashboard) bulbs has a second, somewhat dimmer filament for the parking lights. Figure 15 shows TTL circuitry which could control all six bulbs. The signals labeled "High Freq." and "Low Freq." represent two square-wave inputs. Basically, when one of the turn switches is closed or the emergency switch is activated the low frequency signal (about 1 Hz) is gated through to the appropriate dashboard indicator(s) and turn signal(s). The rear signals are also activated when the brake pedal is depressed provided a turn is not being made in the same direction. When the parking light switch is closed the higher frequency oscillator is gated to each front and rear turn signal, sustaining a low-intensity background level. (This is to eliminate the need for additional parking light filaments.)

In most cars, the switching logic to generate these functions requires a number of multiple-throw contacts. As many as 18 conductors thread the steering column of some automobiles solely for turn-signal and emergency blinker functions. (The author discovered this recently to his astonishment and dismay when replacing the whole assembly because of one burned contact.)

A multiple-conductor wiring harness runs to each corner of the car, behind the dash, up the steering column, and down to the blinker relay below. Connectors at

each termination for each filament lead to extra cost and labor during construction, lower reliability and safety, and more costly repairs. And considering the system's present complexity, increasing its reliability or detecting failures would be quite difficult.

There are two reasons for going into such painful detail describing this example. First, to show that the messiest part of many system designs is determining what the controller should do. Writing the software to solve these functions will be comparatively easy. Secondly, to show the many potential failure points in the system. Later we'll see how the peripheral functions and intelligence built into a microcomputer (with a little creativity) can greatly reduce external interconnections and mechanical part count.

The Single-Chip Solution

The circuit shown in Figure 16 indicates five input pins to the five input variables—left-turn select, right-turn select, brake pedal down, emergency switch on, and parking lights on. Six output pins turn on the front, rear, and dashboard indicators for each side. The microcomputer implements all logical functions through software, which periodically updates the output signals as time elapses and input conditions change.

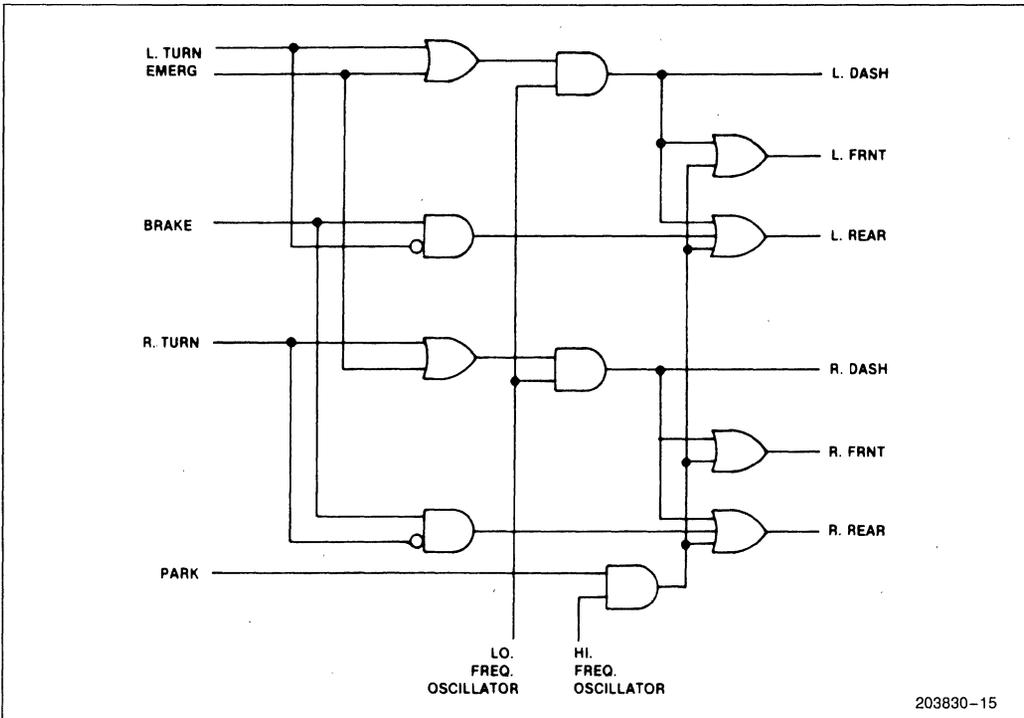


Figure 15. TTL Logic Implementation of Automotive Turn Signals

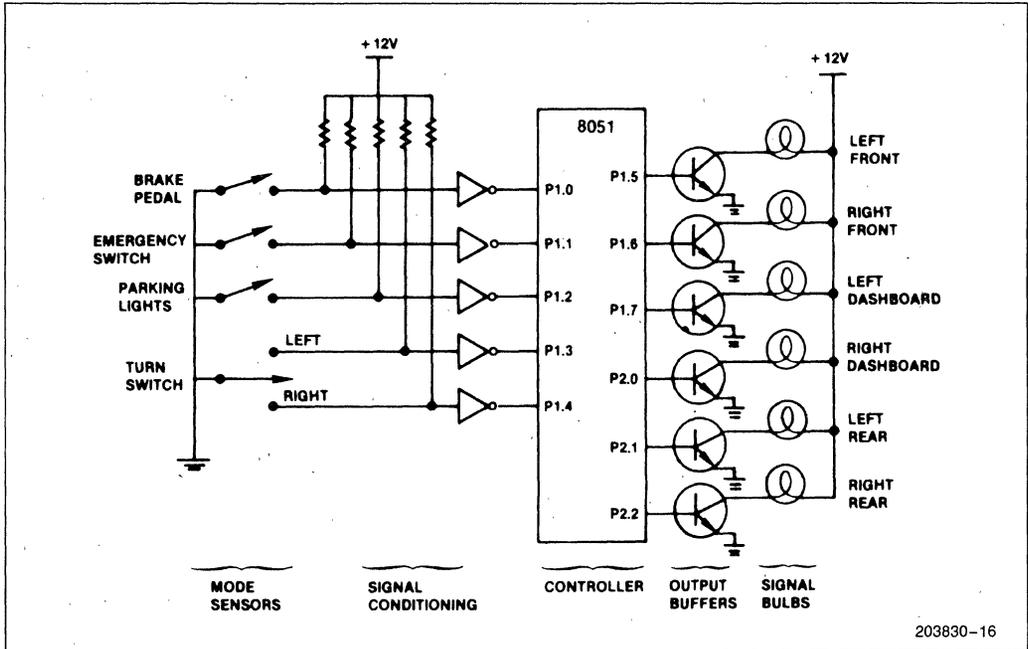


Figure 16. Microcomputer Turn-Signal Connections

Design Example #3 demonstrated that symbolic addressing with user-defined bit names makes code and documentation easier to write and maintain. Accordingly, we'll assign these I/O pins names for use throughout the program. (The format of this example will differ somewhat from the others. Segments of the overall program will be presented in sequence as each is described.)

```
R_DASH BIT P2.0 ;DASHBOARD RIGHT-
                ;TURN INDICATOR
I_REAR BIT P2.1 ;REAR LEFT-TURN
                ;INDICATOR
R_REAR BIT P2.2 ;REAR RIGHT-TURN
                ;INDICATOR
;
```

```
;
; INPUT PIN DECLARATIONS:
;(ALL INPUTS ARE POSITIVE-TRUE LOGIC)
;
BRAKE BIT P1.0 ;BRAKE PEDAL
                ;DEPRESSED
EMERG BIT P1.1 ;EMERGENCY BLINKER
                ;ACTIVATED
PARK BIT P1.2 ;PARKING LIGHTS ON
I_TURN BIT P1.3 ;TURN LEVER DOWN
R_TURN BIT P1.4 ;TURN LEVER UP
;
; OUTPUT PIN DECLARATIONS:
;
I_FRNT BIT P1.5 ;FRONT LEFT-TURN
                ;INDICATOR
R_FRNT BIT P1.6 ;FRONT RIGHT-TURN
                ;INDICATOR
I_DASH BIT P1.7 ;DASHBOARD LEFT-TURN
                ;INDICATOR
```

Another key advantage of symbolic addressing will appear further on in the design cycle. The locations of cable connectors, signal conditioning circuitry, voltage regulators, heat sinks, and the like all affect P.C. board layout. It's quite likely that the somewhat arbitrary pin assignment defined early in the software design cycle will prove to be less than optimum; rearranging the I/O pin assignment could well allow a more compact module, or eliminate costly jumpers on a single-sided board. (These considerations apply especially to automotive and other cost-sensitive applications needing single-chip controllers.) Since other architectures mask bytes or use "clever" algorithms to isolate bits by rotating them into the carry, re-routing an input signal (from bit 1 of port 1, for example, to bit 4 of port 3) could require extensive modifications throughout the software.

The Boolean Processor's direct bit addressing makes such changes absolutely trivial. The number of the port containing the pin is irrelevant, and masks and complex

program structures are not needed. Only the initial Boolean variable declarations need to be changed; ASM51 automatically adjusts all addresses and symbolic references to the reassigned variables. The user is assured that no additional debugging or software verification will be required.

```

;      ...      .....
;INTERRUPT RATE SUBDIVIDER
SUB_DIV DATA 20H
;HIGH-FREQUENCY OSCILLATOR BIT
HI_FREQ BIT SUB_DIV,0
;LOW-FREQUENCY OSCILLATOR BIT
LO_FREQ BIT SUB_DIV,7
;
;      ...
JMP INIT 0000H
;
;      ...      .....
;      ORG 100H
;PUT TIMER 0 IN MODE 1
INIT; MOV TMOD,#0000001B
;INITIALIZE TIMER REGISTERS
MOV TLO,#0
MOV TH0,#-16
;SUBDIVIDE INTERRUPT RATE BY 244
MOV SUB_DIV,#244
;ENABLE TIMER INTERRUPTS
SETB ETO
;GLOBALLY ENABLE ALL INTERRUPTS
SETB EA
;START TIMER
SETB TRO
;
; (CONTINUE WITH BACKGROUND PROGRAM)
;
;PUT TIMER 0 IN MODE 1
;INITIALIZE TIMER REGISTERS
;SUBDIVIDE INTERRUPT RATE BY 244
;ENABLE TIMER INTERRUPTS
;GLOBALLY ENABLE ALL INTERRUPTS
;START TIMER

```

Timer 0 (one of the two on-chip timer counters) replaces the thermo-mechanical blinker relay in the dashboard controller. During system initialization it is configured as a timer in mode 1 by setting the least significant bit of the timer mode register (TMOD). In this configuration the low-order byte (TLO) is incremented every machine cycle, overflowing and incrementing the high-order byte (TH0) every 256 μ s. Timer interrupt 0 is enabled so that a hardware interrupt will occur each time TH0 overflows.

An eight-bit variable in the bit-addressable RAM array will be needed to further subdivide the interrupts via software. The lowest-order bit of this counter toggles very fast to modulate the parking lights: bit 7 will be

“tuned” to approximately 1 Hz for the turn- and emergency-indicator blinking rate.

Loading TH0 with -16 will cause an interrupt after 4.096 ms. The interrupt service routine reloads the high-order byte of timer 0 for the next interval, saves the CPU registers likely to be affected on the stack, and then decrements SUB_DIV. Loading SUB_DIV with 244 initially and each time it decrements to zero will produce a 0.999 second period for the highest-order bit.

```

ORG 000BH ;TIMER 0 SERVICE VECTOR
MOV TH0,#-16
PUSH PSW
PUSH ACC
PUSH B
DJNZ SUB_DIV,TOSERV
MOV SUB_DIV,#244

```

The code to sample inputs, perform calculations, and update outputs—the real “meat” of the signal controller algorithm—may be performed either as part of the interrupt service routine or as part of a background program loop. The only concern is that it must be executed at least several dozen times per second to prevent parking light flickering. We will assume the former case, and insert the code into the timer 0 service routine.

First, notice from the logic diagram (Figure 15) that the subterm (PARK • H_FREQ), asserted when the parking lights are to be on dimly, figures into four of the six output functions. Accordingly, we will first compute that term and save it in a temporary location named “DIM”. The PSW contains two general purpose flags: F0, which corresponds to the 8048 flag of the same name, and PSW.1. Since the PSW has been saved and will be restored to its previous state after servicing the interrupt, we can use either bit for temporary storage.

```

DIM BIT PSW.1 ;DECLARE TEMP
; STORAGE FLAG
; ... .....
MOV C,PARK ;GATE PARKING
; LIGHT SWITCH
ANL HI_FREQ ;WITH HIGH
; FREQUENCY
; SIGNAL
MOV DIM,C ;AND SAVE IN
; TEMP. VARIABLE

```

This simple three-line section of code illustrates a remarkable point. The software indicates in very abstract terms exactly what function is being performed, inde-

pendent of the hardware configuration. The fact that these three bits include an input pin, a bit within a program variable, and a software flag in the PSW is totally invisible to the programmer.

Now generate and output the dashboard left turn signal.

```

;
MOV C,L_TURN      ;SET CARRY IF
                  ;TURN
ORL C,EMERG       ;OR EMERGENCY
                  ;SELECTED
ANL C,LO_FREQ     ;GATE IN 1 HZ
                  ;SIGNAL
MOV I_DASH,C      ;AND OUTPUT TO
                  ;DASHBOARD
    
```

To generate the left front turn signal we only need to add the parking light function in FO. But notice that the function in the carry will also be needed for the rear signal. We can save effort later by saving its current state in FO.

```

;
MOV FO,C          ;SAVE FUNCTION
                  ;SO FAR
ORL C,DIM         ;ADD IN PARKING
                  ;LIGHT FUNCTION
MOV L_FRNT,C      ;AND OUTPUT TO
                  ;TURN SIGNAL
    
```

Finally, the rear left turn signal should also be on when the brake pedal is depressed, provided a left turn is not in progress.

```

MOV C,BRAKE      ;GATE BRAKE
                  ;PEDAL SWITCH
ANL C,L_TURN     ;WITH TURN
                  ;LEVER
ORL C,FO         ;INCLUDE TEMP.
                  ;VARIABLE FROM DASH
    
```

```

ORL C,DIM        ;AND PARKING
                  ;LIGHT FUNCTION
MOV L_REAR,C     ;AND OUTPUT TO
                  ;TURN SIGNAL
    
```

Now we have to go through a similar sequence for the right-hand equivalents to all the left-turn lights. This also gives us a chance to see how the code segments above look when combined.

```

MOV C,R_TURN     ;SET CARRY H-
                  ;TURN
ORL C,EMERG      ;OR EMERGENCY
                  ;SELECTED
ANL C,LO_FREQ    ;IF SO. GATE IN 1
                  ;HZ SIGNAL
MOV R_DASH.C     ;AND OUTPUT TO
                  ;DASHBOARD
MOV FO.C         ;SAVE FUNCTION
                  ;SO FAR
ORL C,DIM        ;ADD IN PARKING
                  ;LIGHT FUNCTION
MOV R_FRNT.C     ;AND OUTPUT TO
                  ;TURN SIGNAL
MOV C,BRAKE      ;GATE BRAKE
                  ;PEDAL SWITCH
ANL C,R_TURN     ;WITH TURN
                  ;LEVER
ORL C,FO         ;INCLUDE TEMP.
                  ;VARIABLE FROM
                  ;DASH
ORL C,DIM        ;AND PARKING
                  ;LIGHT FUNCTION
MOV R_REAR.C     ;AND OUTPUT TO
                  ;TURN SIGNAL
    
```

(The perceptive reader may notice that simply rearranging the steps could eliminate one instruction from each sequence.)

Now that all six bulbs are in the proper states, we can return from the interrupt routine, and the program is finished. This code essentially needs to reverse the status saving steps at the beginning of the interrupt.

Table 7. Non-Trivial Duty Cycles

Sub_Div Bits								Duty Cycles						
7	6	5	4	3	2	1	0	12.5%	25.0%	37.5%	50.0%	62.5%	75.0%	87.5%
X	X	X	X	X	0	0	0	Off	Off	Off	Off	Off	Off	Off
X	X	X	X	X	0	0	1	Off	Off	Off	Off	Off	Off	On
X	X	X	X	X	0	1	0	Off	Off	Off	Off	Off	On	On
X	X	X	X	X	0	1	1	Off	Off	Off	Off	On	On	On
X	X	X	X	X	1	0	0	Off	Off	Off	On	On	On	On
X	X	X	X	X	1	0	1	Off	Off	On	On	On	On	On
X	X	X	X	X	1	1	0	Off	On	On	On	On	On	On
X	X	X	X	X	1	1	1	On	On	On	On	On	On	On

```
POP B           ;RESTORE CPU
                ;REGISTERS.
POP ACC
POP PSW
RETI
```

Program Refinements. The luminescence of an incandescent light bulb filament is generally non-linear: the 50% duty cycle of HI_FREQ may not produce the desired intensity. If the application requires, duty cycles of 25%, 75%, etc. are easily achieved by ANDing and ORing in additional low-order bits of SUB_DIV. For example, 30 H/ signals of seven different duty cycles could be produced by considering bits 2-0 as shown in Table 7. The only software change required would be to the code which sets-up variable DIM;

```
MOV C, SUB_DIV.1;START WITH 50
                ;PERCENT
ANL C, SUB_DIV.0;MASK DOWN TO 25
                ;PERCENT
ORL C, SUB_DIV.2;AND BUILD BACK TO
                ;62 PERCENT
MOV DIM, C     ;DUTY CYCLE FOR
                ;PARKING LIGHTS.
```

Interconnections increase cost and decrease reliability. The simple buffered pin-per-function circuit in Figure 16 is insufficient when many outputs require higher-than-TTL drive levels. A lower-cost solution uses the 8051 serial port in the shift-register mode to augment I/O. In mode 0, writing a byte to the serial port data buffer (SBUF) causes the data to be output sequentially through the "RXD" pin while a burst of eight clock pulses is generated on the "TXD" pin. A shift register connected to these pins (Figure 17) will load the data byte as it is shifted out. A number of special peripheral

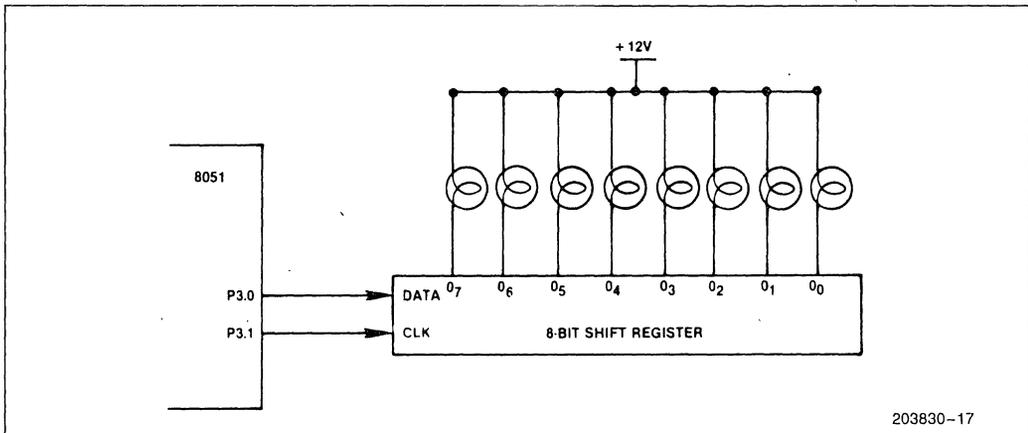
driver circuits combining shift-register inputs with high drive level outputs have been introduced recently.

Cascading multiple shift registers end-to-end will expand the number of outputs even further. The data rate in the I/O expansion mode is one megabaud, or 8 μ s. per byte. This is the mode which the serial port defaults to following a reset, so no initialization is required.

The software for this technique uses the B register as a "map" corresponding to the different output functions. The program manipulates these bits instead of the output pins. After all functions have been calculated the B register is shifted by the serial port to the shift-register driver. (While some outputs may glitch as data is shifted through them, at 1 Megabaud most people wouldn't notice. Some shift registers provide an "enable" bit to hold the output states while new data is being shifted in.)

This is where the earlier decision to address bits symbolically throughout the program is going to pay off. This major I/O restructuring is nearly as simple to implement as rearranging the input pins. Again, only the bit declarations need to be changed.

```
I_FRNT BIT B.0 ;FRONT LEFT-TURN
                ;INDICATOR
R_FRNT BIT B.1 ;FRONT RIGHT-TURN
                ;INDICATOR
I_DASH BIT B.2 ;DASHBOARD LEFT-TURN
                ;INDICATOR
R_DASH BIT B.3 ;DASHBOARD RIGHT-TURN
                ;INDICATOR
I_REAR BIT B.4 ;REAR LEFT-TURN
                ;INDICATOR
R_REAR BIT B.5 ;REAR RIGHT-TURN
                ;INDICATOR
```



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Figure 17. Output Expansion Using Serial Port

The original program to compute the functions need not change. After computing the output variables, the control map is transmitted to the buffered shift register through the serial port.

```
MOV SBUF,B ;LOAD BUFFER AND TRANSMIT
```

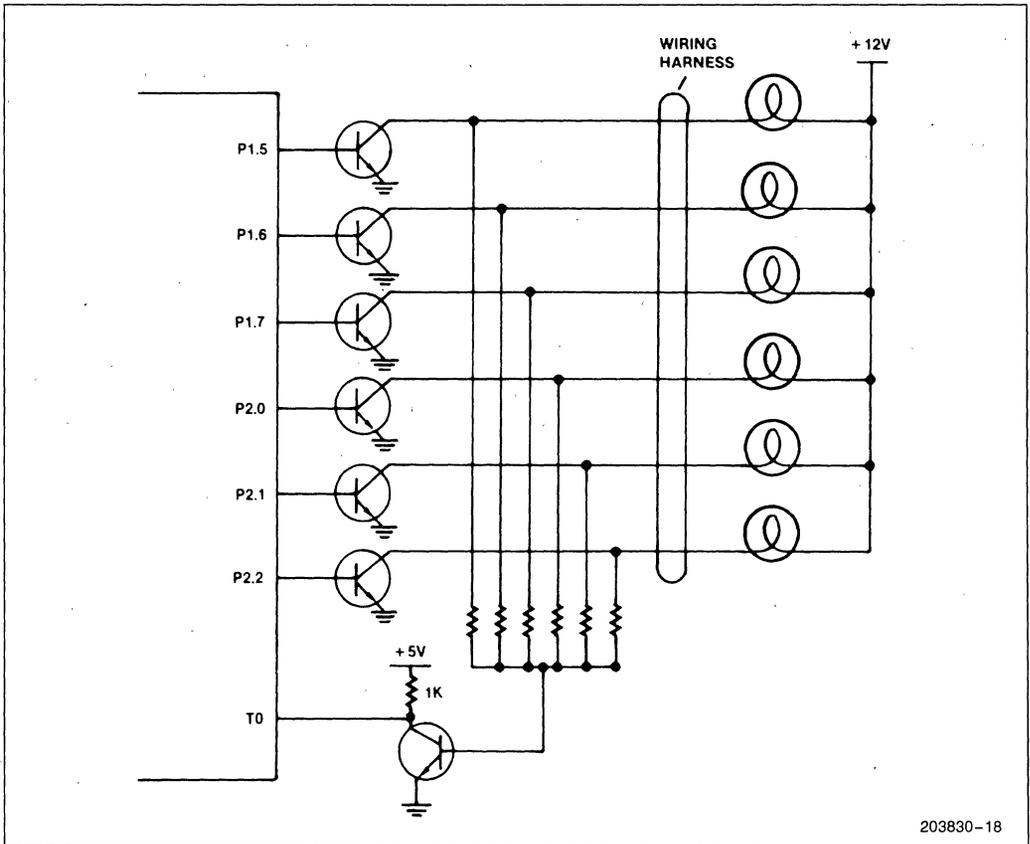
The Boolean Processor solution holds a number of advantages over older methods. Fewer switches are required. Each is simpler, requiring fewer poles and lower current contacts. The flasher relay is eliminated entirely. Only six filaments are driven, rather than 10. The wiring harness is therefore simpler and less expensive—one conductor for each of the six lamps and each of the five sensor switches. The fewer conductors use far fewer connectors. The whole system is more reliable.

And since the system is much simpler it would be feasible to implement redundancy and or fault detection on the four main turn indicators. Each could still be a

standard double filament bulb, but with the filaments driven in parallel to tolerate single-element failures.

Even with redundancy, the lights will eventually fail. To handle this inescapable fact current or voltage sensing circuits on each main drive wire can verify that each bulb and its high-current driver is functioning properly. Figure 18 shows one such circuit.

Assume all of the lights are turned on except one: i.e., all but one of the collectors are grounded. For the bulb which is turned off, if there is continuity from +12V through the bulb base and filament, the control wire, all connectors, and the P.C. board traces, and if the transistor is indeed not shorted to ground, then the collector will be pulled to +12V. This turns on the base of Q8 through the corresponding resistor, and grounds the input pin, verifying that the bulb circuit is operational. The continuity of each circuit can be checked by software in this way.



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Figure 18

Now turn *all* the bulbs on, grounding all the collectors. Q7 should be turned off, and the Test pin should be high. However, a control wire shorted to +12V or an open-circuited drive transistor would leave one of the collectors at the higher voltage even now. This too would turn on Q7, indicating a different type of failure. Software could perform these checks once per second by executing the routine every time the software counter SUB_DIV is reloaded by the interrupt routine.

```

DJNZ SUB_DIV, TOSERV
MOV SUB_DIV, #244      ;RELOAD COUNTER
ORL P1, #11100000B    ;SET CONTROL
                        ;OUTPUTS HIGH

ORL P2, #00000111B
CLR I_FRNT            ;FLOAT DRIVE
                        ;COLLECTOR
JB TO, FAULT          ;TO SHOULD BE
                        ;PULLED LOW
SETB L_FRNT           ;PULL COLLECTOR
                        ;BACK DOWN

CLR L_DASH
JB TO, FAULT
SETB L_DASH
CLR L_REAR
JB TO, FAULT
SETB L_REAR
CLR R_FRNT
JB TO, FAULT
SETB R_FRNT
CLR R_DASH
JB TO, FAULT
SETB R_DASH
CLR R_REAR
JB TO, FAULT
SETB R_REAR

;
;WITH ALL COLLECTORS GROUNDED. TO
;SHOULD BE HIGH
;IF SO. CONTINUE WITH INTERRUPT
;ROUTINE.
JB TO, TOSERV
FAULT:                ;ELECTRICAL
                        ;FAILURE
                        ;PROCESSING
                        ;ROUTINE
                        ;(LEFT TO
                        ;READER'S
                        ;IMAGINATION)
TOSERV:               ;CONTINUE WITH
                        ;INTERRUPT
                        ;PROCESSING
;
;

```

The complete assembled program listing is printed in Appendix A. The resulting code consists of 67 program statements, not counting declarations and comments, which assemble into 150 bytes of object code. Each pass through the service routine requires (coincidentally) $67 \mu\text{s}$ plus $32 \mu\text{s}$ once per second for the electrical test. If executed every 4 ms as suggested this software would typically reduce the throughput of the background program by less than 2%.

Once a microcomputer has been designed into a system, new features suddenly become virtually free. Software could make the emergency blinkers flash alternately or at a rate faster than the turn signals. Turn signals could override the emergency blinkers. Adding more bulbs would allow multiple tail light sequencing and syncope—true flash factor, so to speak.

Design Example # 5—Complex Control Functions

Finally, we'll mix byte and bit operations to extend the use of 8051 into extremely complex applications.

Programmers can arbitrarily assign I/O pins to input and output functions only if the total does not exceed 32, which is insufficient for applications with a very large number of input variables. One way to expand the number of inputs is with a technique similar to multiplexed-keyboard scanning.

Figure 19 shows a block diagram for a moderately complex programmable industrial controller with the following characteristics:

- 64 input variable sensors:
- 12 output signals:
- Combinational and sequential logic computations:
- Remote operation with communications to a host processor via a high-speed full-duplex serial link:
- Two prioritized external interrupts:
- Internal real-time and time-of-day clocks.

While many microprocessors could be programmed to provide these capabilities with assorted peripheral support chips, an 8051 microcomputer needs no other integrated circuits!

The 64 input sensors are logically arranged as an 8×8 matrix. The pins of Port 1 sequentially enable each column of the sensor matrix: as each is enabled Port 0 reads in the state of each sensor in that column. An eight-byte block in bit-addressable RAM remembers the data as it is read in so that after each complete scan cycle there is an internal map of the current state of all sensors. Logic functions can then directly address the elements of the bit map.

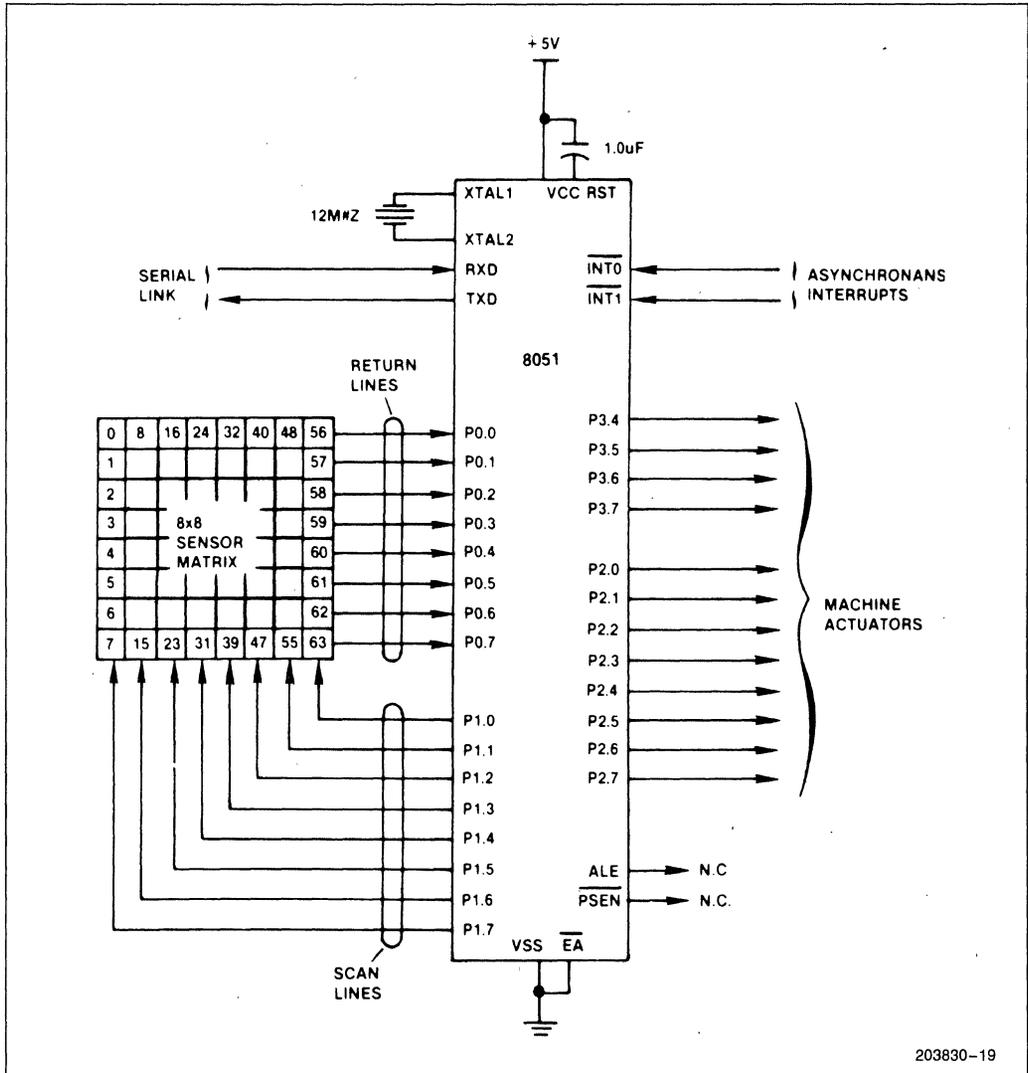


Figure 19. Block Diagram of 64-Input Machine Controller

The computer's serial port is configured as a nine-bit UART, transferring data at 17,000 bytes-per-second. The ninth bit may distinguish between address and data bytes.

The 8051 serial port can be configured to detect bytes with the address bit set, automatically ignoring all others. Pins INT0 and INT1 are interrupts configured respectively as high-priority, falling-edge triggered and low-priority, low-level triggered. The remaining 12 I/O pins output TTL-level control signals to 12 actuators.

There are several ways to implement the sensor matrix circuitry, all logically similar. Figure 20a shows one possibility. Each of the 64 sensors consists of a pair of simple switch contacts in series with a diode to permit multiple contact closures throughout the matrix.

The scan lines from Port 1 provide eight un-encoded active-high scan signals for enabling columns of the matrix. The return lines on rows where a contact is closed are pulled high and read as logic ones. Open return lines are pulled to ground by one of the 40 kΩ resistors and are read as zeroes. (The resistor values must be chosen to ensure all return lines are pulled above the 2.0V logic threshold, even in the worst-case,

where all contacts in an enabled column are closed.) Since P0 is provided open-collector outputs and high-impedance MOS inputs its input loading may be considered negligible.

The circuits in Figures 20b–20d are variations on this theme. When input signals must be electrically isolated from the computer circuitry as in noisy industrial environments, phototransistors can replace the switch diode pairs and provide optical isolation as in Figure 20b. Additional opto-isolators could also be used on the control output and special signal lines.

The other circuits assume that input signals are already at TTL levels. Figure 20c uses octal three-state buffers enabled by active-low scan signals to gate eight signals onto Port 0. Port 0 is available for memory expansion or peripheral chip interfacing between sensor matrix scans. Eight-to-one multiplexers in Figure 20d select one of eight inputs for each return line as determined by encoded address bits output on three pins of Port 1. (Five more output pins are thus freed for more control functions.) Each output can drive at least one standard TTL or up to 10 low-power TTL loads without additional buffering.

Going back to the original matrix circuit, Figure 21 shows the method used to scan the sensor matrix. Two complete bit maps are maintained in the bit-addressable region of the RAM: one for the current state and one for the previous state read for each sensor. If the need arises, the program could then sense input transitions and or debounce contact closures by comparing each bit with its earlier value.

The code in Example 3 implements the scanning algorithm for the circuits in Figure 20a. Each column is enabled by setting a single bit in a field of zeroes. The bit maps are positive logic: ones represent contacts that are closed or isolators turned on.

```

Example 3.
INPUT_SCAN:      ;SUBROUTINE TO READ
                  ;CURRENT STATE
                  ;OF 64 SENSORS AND
                  ;SAVE IN RAM 20H-27H
MOV R0,#20H      ;INITIALIZE
                  ;POINTERS
MOV R1,#28H      ;FOR BIT MAP
                  ;BASES
MOV A,#80H       ;SET FIRST BIT
                  ;IN ACC
SCAN: MOV P1,A    ;OUTPUT TO SCAN
                  ;LINES
RR A             ;SHIFT TO ENABLE
                  ;NEXT COLUMN
                  ;NEXT
MOV R2,A         ;REMEMBER CUR-
                  ;RENT SCAN
                  ;POSITION
MOV A,P0         ;READ RETURN
                  ;LINES
XCH A,@R0       ;SWITCH WITH
                  ;PREVIOUS MAP
                  ;BITS
MOV @R1,A       ;SAVE PREVIOUS
                  ;STATE AS WELL
INC R0           ;BUMP POINTERS
INC R1
MOV A,R2        ;RELOAD SCAN
                  ;LINE MASK
JNB ACC,7;SCAN ;LOOP UNTIL ALL
                  ;EIGHT COLUMNS
                  ;READ

RET

```

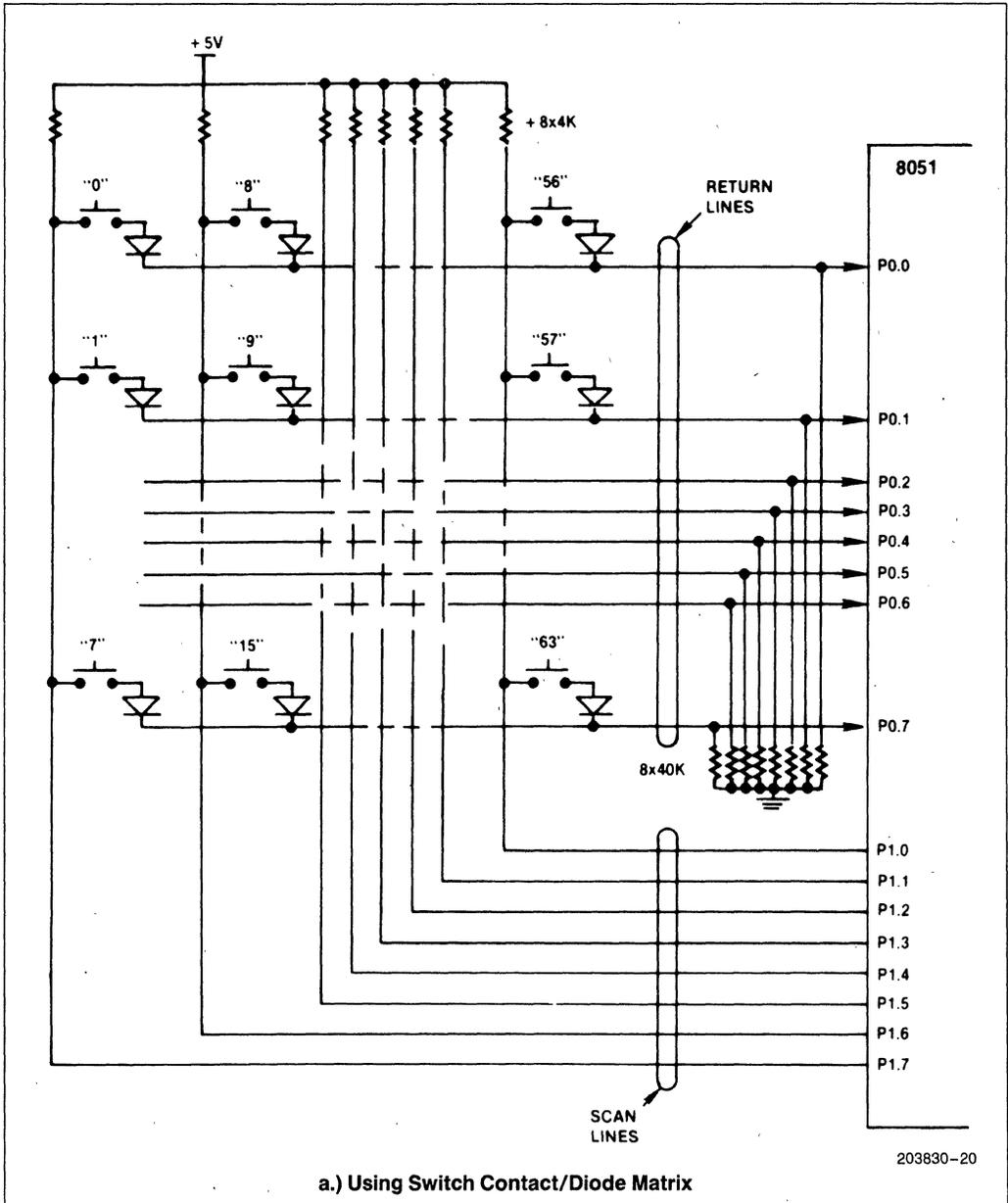
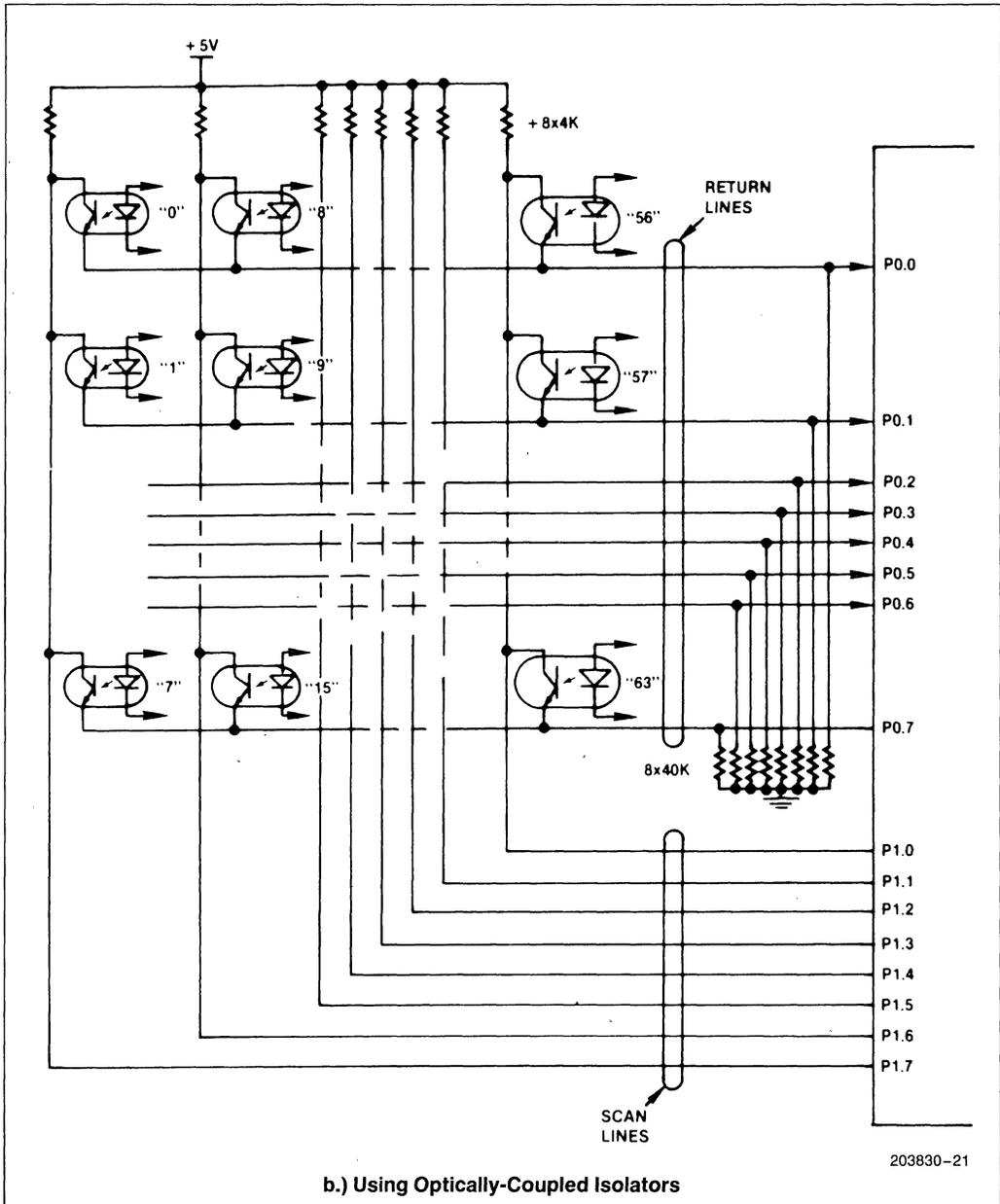


Figure 20. Sensor Matrix Implementation Methods



b.) Using Optically-Coupled Isolators

203830-21

Figure 20. Sensor Matrix Implementation Methods (Continued)

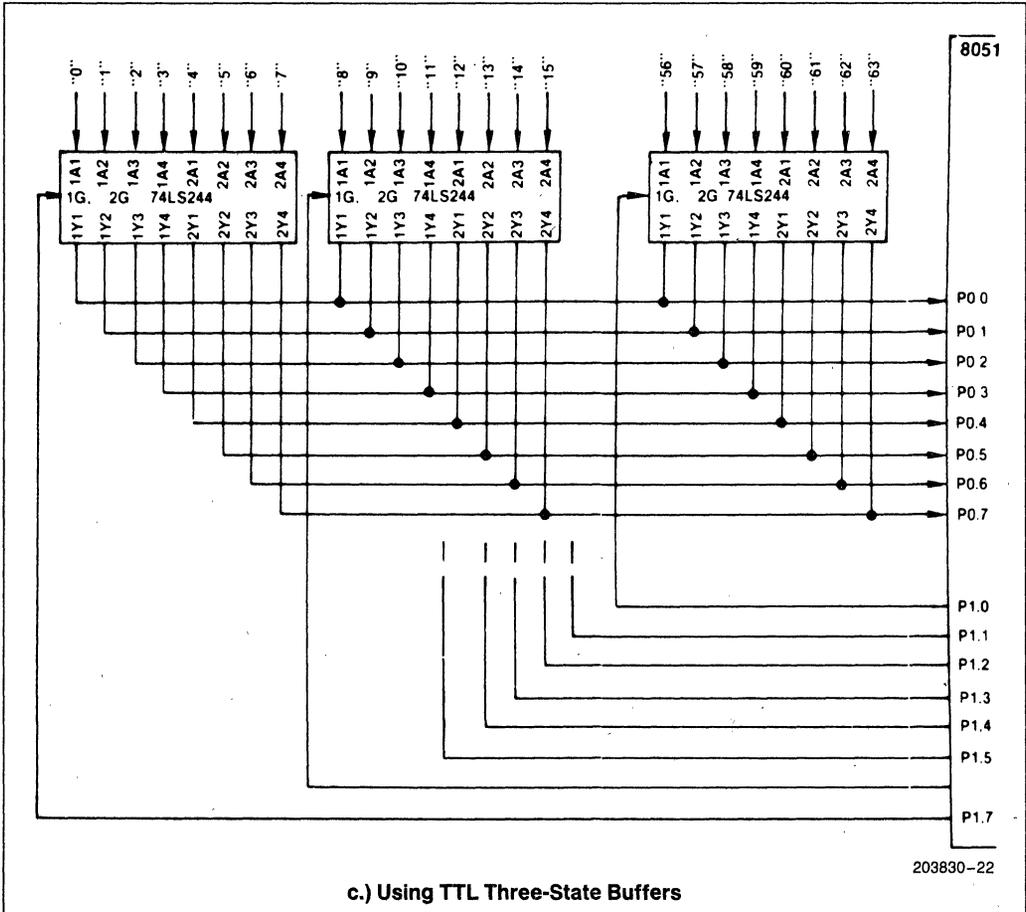


Figure 20. Sensor Matrix Implementation Methods (Continued)

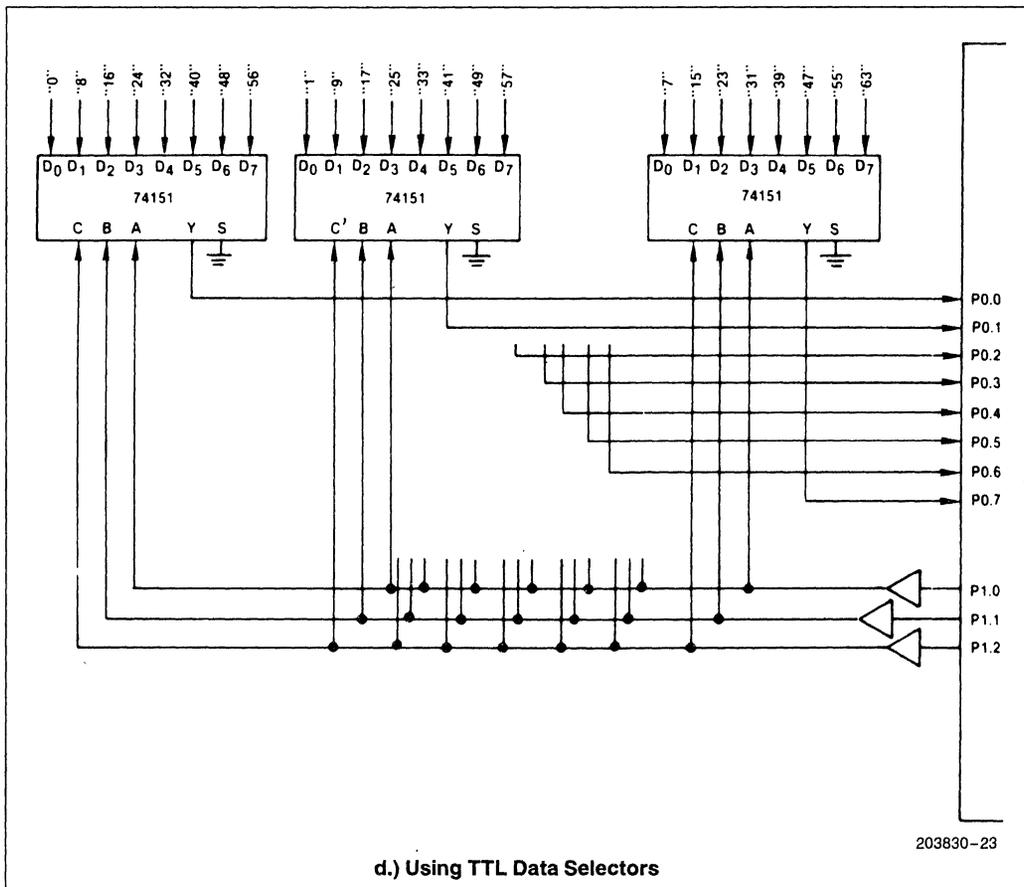


Figure 20. Sensor Matrix Implementation Methods (Continued)

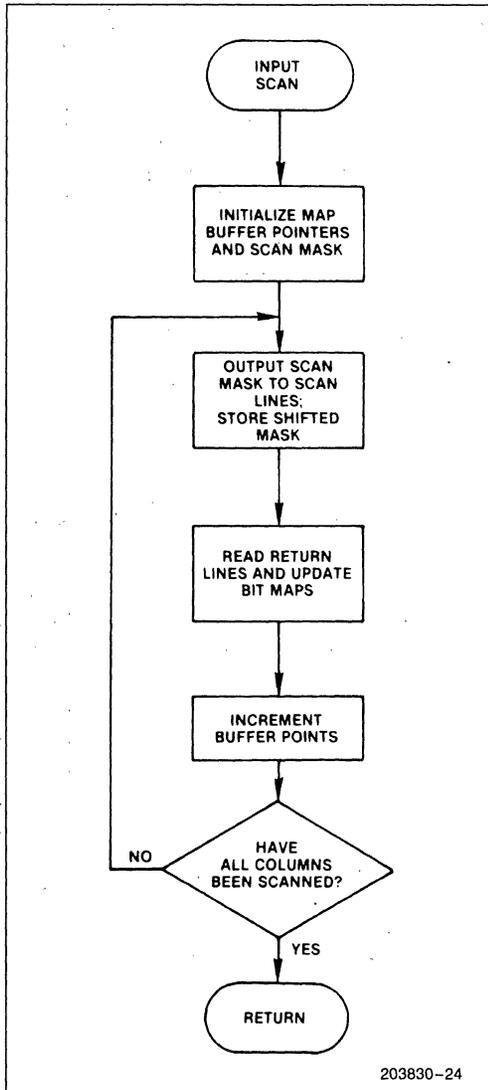


Figure 21. Flowchart for Reading in Sensor Matrix

What happens after the sensors have been scanned depends on the individual application. Rather than in-

venting some artificial design problem, software corresponding to commonplace logic elements will be discussed.

Combinatorial Output Variables. An output variable which is a simple (or not so simple) combinational function of several input variables is computed in the spirit of Design Example 3. All 64 inputs are represented in the bit maps: in fact, the sensor numbers in Figure 20 correspond to the absolute bit addresses in RAM! The code in Example 4 activates an actuator connected to P2.2 when sensors 12, 23, and 34 are closed and sensors 45 and 56 are open.

Example 4.

Simple Combinatorial Output Variables.

```

;SET P2.2=(12) (23) (34) ( 45) ( 56)
MOV C,12
ANL C,23
ANL C,34
ANL C, 45
ANL C, 56
MOV P2.2,C
  
```

Intermediate Variables. The examination of a typical relay-logic ladder diagram will show that many of the rungs control *not* outputs but rather relays whose contacts figure into the computation of other functions. In effect, these relays indicate the state of intermediate variables of a computation.

The MCS-51 solution can use any directly addressable bit for the storage of such intermediate variables. Even when all 128 bits of the RAM array are dedicated (to input bit maps in this example), the accumulator, PSW, and B register provide 18 additional flags for intermediate variables.

For example, suppose switches 0 through 3 control a safety interlock system. Closing any of them should deactivate certain outputs. Figure 22 is a ladder diagram for this situation. The interlock function could be recomputed for every output affected, or it may be computed once and save (as implied by the diagram). As the program proceeds this bit can qualify each output.

Example 5. Incorporating Override signal into actuator outputs.

```

;      CALL INPUT_SCAN
      MOV C,0
      ORL C,1
      ORL C,2
      ORL C,3
      MOV FO,C
;      ....
;      COMPUTE FUNCTION 0
;
      ANL C, FO
      MOV PLO,C
;      ....
;      COMPUTE FUNCTION 1
;
      ANL C, FO
      MOV P1,1,C
;      ....
;      COMPUTE FUNCTION 2
;
      ANL C, FO
      MOV P1,2,C
;      ....

```

Latching Relays. A latching relay can be forced into either the ON or OFF state by two corresponding input signals, where it will remain until forced onto the opposite state—analogue to a TTL Set/Reset flip-flop. The relay is used as an intermediate variable for other calculations. In the previous example, the emergency condition could be remembered and remain active until an “emergency cleared” button is pressed.

Any flag or addressable bit may represent a latching relay with a few lines of code (see Example 6).

Example 6. Simulating a latching relay.

```

;I_SET SET FLAG 0 IF C=1
I_SET:  ORL C,FO
        MOV FO,C
;
;I_RSET RESET FLAG 0 IF C=1
I_RSET: CPS C
        ANL C,FO
        MOV FO,C
;

```

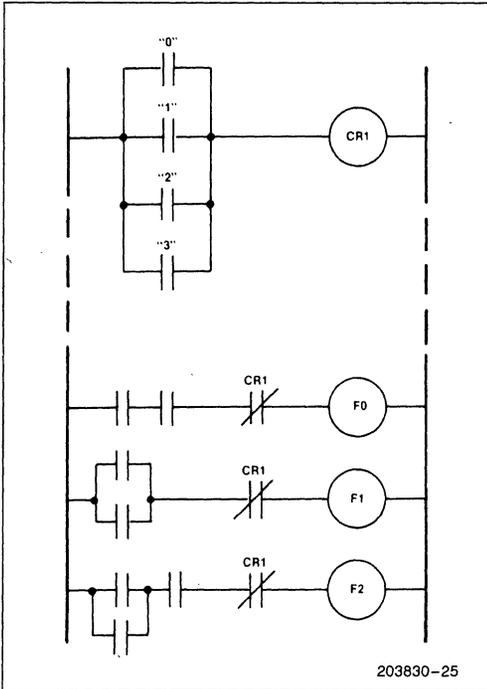


Figure 22. Ladder Diagram for Output Override Circuitry

Time Delay Relays. A time delay relay does not respond to an input signal until it has been present (or absent) for some predefined time. For example, a ballast or load resistor may be switched in series with a D.C. motor when it is first turned on, and shunted from the circuit after one second. This sort of time delay may be simulated by an interrupt routine driven by one of the two 8051 timer counters. The procedure followed by the routine depends heavily on the details of the exact function needed: time-outs or time delays with resettable or non-resettable inputs are possible. If the interrupt routine is executed every 10 milliseconds the code in Example 7 will clear an intermediate variable set by the background program after it has been active for two seconds.

Example 7. Code to clear USRFLG after a fixed time delay.

```

JNB USR_FLG,NXTTST
DJNZ DLAY_COUNT,NXTTST
CLR USR_FLG
MOV DLAY_COUNT,#200
NXTTST; ;...

```

Serial Interface to Remote Processor. When it detects emergency conditions represented by certain input combinations (such as the earlier Emergency Override), the controller could shut down the machine immediately and/or alert the host processor via the serial port. Code bytes indicating the nature of the problem could be transmitted to a central computer. In fact, at 17,000 bytes-per-second, the entire contents of both bit maps could be sent to the host processor for further analysis in less than a millisecond! If the host decides that conditions warrant, it could alert other remote processors in the system that a problem exists and specify which shut-down sequence each should initiate. For more information on using the serial port, consult the MCS-51 User's Manual.

Response Timing

One difference between relay and programmed industrial controllers (when each is considered as a "black box") is their respective reaction times to input changes. As reflected by a ladder diagram, relay systems contain a large number of "rungs" operating in parallel. A change in input conditions will begin propagating through the system immediately, possibly affecting the output state within milliseconds.

Software, on the other hand, operates sequentially. A change in input states will not be detected until the next time an input scan is performed, and will not affect the outputs until that section of the program is reached. For that reason the raw speed of computing the logical functions is of extreme importance.

Here the Boolean processor pays off. *Every instruction mentioned in this Note* completes in one or two microseconds—the *minimum* instruction execution time for many other microcontrollers! A ladder diagram containing a hundred rungs, with an average of four contacts per rung can be replaced by approximately five hundred lines of software. A complete pass through the entire matrix scanning routine and all computations would require about a millisecond: less than the time it takes for most relays to change state.

A programmed controller which simulates each Boolean function with a subroutine would be less efficient by at least an order of magnitude. Extra software is needed for the simulation routines, and each step takes longer to execute for three reasons: several byte-wide logical instructions are executed per user program step (rather than one Boolean operation): most of those instructions take longer to execute with microprocessors performing multiple off-chip accesses: and calling and returning from the various subroutines requires overhead for stack operations.

In fact, the speed of the Boolean Processor solution is likely to be much faster than the system requires. The CPU might use the time left over to compute feedback parameters, collect and analyze execution statistics, perform system diagnostics, and so forth.

Additional Functions and Uses

With the building-block basics mentioned above many more operations may be synthesized by short instruction sequences.

Exclusive-OR. There are no common mechanical devices or relays analogous to the Exclusive-OR operation, so this instruction was omitted from the Boolean Processor. However, the Exclusive-OR or Exclusive-NOR operation may be performed in two instructions by conditionally complementing the carry or a Boolean variable based on the state of any other testable bit.

```

;EXCLUSIVE- ;OR FUNCTION IMPOSED ON CARRY
;USING FO IS INPUT VARIABLE.
;XOR_FO: JNB FO,XORCNT ;("JB" FOR X-NOR)
          CPL C
;XORCNT: ... ..
    
```

XCH. The contents of the carry and some other bit may be exchanged (switched) by using the accumulator as temporary storage. Bits can be moved into and out of the accumulator simultaneously using the Rotate-

through-carry instructions, though this would alter the accumulator data.

```

;EXCHANGE CARRY WITH USRFLG
XCHBIT: RLC  A
        MOV  C,USR_FLG
        RRC  A
        MOV  USR_FLG,C
        RLC  A

```

Extended Bit Addressing. The 8051 can directly address 144 general-purpose bits for all instructions in Figure 3b. Similar operations may be extended to any bit anywhere on the chip with some loss of efficiency.

The logical operations AND, OR, and Exclusive-OR are performed on byte variables using six different addressing modes, one of which lets the source be an immediate mask, and the destination any directly addressable byte. Any bit may thus be set, cleared, or complemented with a three-byte, two-cycle instruction if the mask has all bits but one set or cleared.

Byte variables, registers, and indirectly addressed RAM may be moved to a bit addressable register (usually the accumulator) in one instruction. Once transferred, the bits may be tested with a conditional jump, allowing any bit to be polled in 3 microseconds—still much faster than most architectures—or used for logical calculations. (This technique can also simulate additional bit addressing modes with byte operations.)

Parity of bytes or bits. The parity of the current accumulator contents is always available in the PSW, from whence it may be moved to the carry and further processed. Error-correcting Hamming codes and similar applications require computing parity on groups of isolated bits. This can be done by conditionally complementing the carry flag based on those bits or by gathering the bits into the accumulator (as shown in the DES example) and then testing the parallel parity flag.

Multiple byte shift and CRC codes

Though the 8051 serial port can accommodate eight- or nine-bit data transmissions, some protocols involve much longer bit streams. The algorithms presented in

Design Example 2 can be extended quite readily to 16 or more bits by using multi-byte input and output buffers.

Many mass data storage peripherals and serial communications protocols include Cyclic Redundancy (CRC) codes to verify data integrity. The function is generally computed serially by hardware using shift registers and Exclusive-OR gates, but it can be done with software. As each bit is received into the carry, appropriate bits in the multi-byte data buffer are conditionally complemented based on the incoming data bit. When finished, the CRC register contents may be checked for zero by ORing the two bytes in the accumulator.

4.0 SUMMARY

A truly unique facet of the Intel MCS-51 microcomputer family design is the collection of features optimized for the one-bit operations so often desired in real-world, real-time control applications. Included are 17 special instructions, a Boolean accumulator, implicit and direct addressing modes, program and mass data storage, and many I/O options. These are the world's first single-chip microcomputers able to efficiently manipulate, operate on, and transfer either bytes or individual bits as data.

This Application Note has detailed the information needed by a microcomputer system designer to make full use of these capabilities. Five design examples were used to contrast the solutions allowed by the 8051 and those required by previous architectures. Depending on the individual application, the 8051 solution will be easier to design, more reliable to implement, debug, and verify, use less program memory, and run up to an order of magnitude faster than the same function implemented on previous digital computer architectures.

Combining byte- and bit-handling capabilities in a single microcomputer has a strong synergistic effect: the power of the result exceeds the power of byte- and bit-processors laboring individually. Virtually all user applications will benefit in some way from this duality. Data intensive applications will use bit addressing for test pin monitoring or program control flags: control applications will use byte manipulation for parallel I/O expansion or arithmetic calculations.

It is hoped that these design examples give the reader an appreciation of these unique features and suggest ways to exploit them in his or her own application.

APPENDIX A
Automobile Turn-Indicator
Controller Program Listing

ISIS-II MCS-51 MACRO ASSEMBLER V1.0
 OBJECT MODULE PLACED IN F0 AP70 HEX
 ASSEMBLER INVOKED BY: f1.asm51 ap70 src date(328)

```

LOC OBJ          LINE    SOURCE
1                1      $XREF TITLE(AP-70 APPENDIX)
2                2      ,*****
3                3      ,
4                4      ,       THE FOLLOWING PROGRAM USES THE BOOLEAN INSTRUCTION SET
5                5      ,       OF THE INTEL 8051 MICROCOMPUTER TO PERFORM A NUMBER OF
6                6      ,       AUTOMOTIVE DASHBOARD CONTROL FUNCTIONS RELATING TO
7                7      ,       TURN SIGNAL CONTROL, EMERGENCY BLINKERS, BRAKE LIGHT
8                8      ,       CONTROL, AND PARKING LIGHT OPERATION.
9                9      ,       THE ALGORITHMS AND HARDWARE ARE DESCRIBED IN DESIGN
10               10      ,       EXAMPLE #4 OF INTEL APPLICATION NOTE AP-70.
11               11      ,       "USING THE INTEL MCS-51(TM)
12               12      ,       BOOLEAN PROCESSING CAPABILITIES"
13               13      ,
14               14      ,*****
15               15      ,
16               16      ,       INPUT PIN DECLARATIONS
17               17      ,       (ALL INPUTS ARE POSITIVE-TRUE LOGIC
18               18      ,       INPUTS ARE HIGH WHEN RESPECTIVE SWITCH CONTACT IS CLOSED )
19               19      ,
0090             20      BRAKE   BIT    P1 0    , BRAKE PEDAL DEPRESSED
0091             21      EMERG   BIT    P1 1    , EMERGENCY BLINKER ACTIVATED
0092             22      PARK    BIT    P1 2    , PARKING LIGHTS ON
0093             23      L_TURN  BIT    P1 3    , TURN LEVER DOWN
0094             24      R_TURN  BIT    P1 4    , TURN LEVER UP
25               25      ,
26               26      ,       OUTPUT PIN DECLARATIONS
27               27      ,       (ALL OUTPUTS ARE POSITIVE TRUE LOGIC
28               28      ,       BULB IS TURNED ON WHEN OUTPUT PIN IS HIGH.)
29               29      ,
0095             30      L_FRNT  BIT    P1 5    , FRONT LEFT-TURN INDICATOR
0096             31      R_FRNT  BIT    P1 6    , FRONT RIGHT-TURN INDICATOR
0097             32      L_DASH  BIT    P1 7    , DASHBOARD LEFT-TURN INDICATOR
00A0             33      R_DASH  BIT    P2 0    , DASHBOARD RIGHT-TURN INDICATOR
00A1             34      L_REAR  BIT    P2 1    , REAR LEFT-TURN INDICATOR
00A2             35      R_REAR  BIT    P2 2    , REAR RIGHT-TURN INDICATOR
36               36      ,
00A3             37      S_FAIL  BIT    P2 3    , ELECTRICAL SYSTEM FAULT INDICATOR
38               38      ,
39               39      ,       INTERNAL VARIABLE DEFINITIONS
40               40      ,
0020             41      SUB_DIV  DATA  20H    , INTERRUPT RATE SUBDIVIDER
0000             42      HI_FREQ  BIT    SUB_DIV 0    , HIGH-FREQUENCY OSCILLATOR BIT
0007             43      LO_FREQ  BIT    SUB_DIV 7    , LOW-FREQUENCY OSCILLATOR BIT
44               44      ,
00D1             45      DIM      BIT    PSW 1    , PARKING LIGHTS ON FLAG
46               46      ,
47               47      ,*****
48 +1            48      $EJECT
  
```

```

LOC  OBJ          LINE    SOURCE
0000 020040      49          ORG    0000H          , RESET VECTOR
                                50          LJMP   INIT
                                51          ,
000B          52          ORG    000BH          ; TIMER 0 SERVICE VECTOR
000B 758CF0      53          MOV    TH0,#-16       , HIGH TIMER BYTE ADJUSTED TO CONTROL INT RATE
000E C0D0       54          PUSH   PSW           , EXECUTE CODE TO SAVE ANY REGISTERS USED BELOW
0010 0154       55          AJMP  UPDATE        , (CONTINUE WITH REST OF ROUTINE)
                                56          ,
0040          57          ORG    0040H
0040 758A00      58          INIT  MOV    TLO,#0     , ZERO LOADED INTO LOW-ORDER BYTE AND
0043 758CF0      59          MOV    TH0,#-16       , -16 IN HIGH-ORDER BYTE GIVES 4 MSEC PERIOD
0046 758961      60          MOV    TMDD,#01100001B , 8-BIT AUTO RELOAD COUNTER MODE FOR TIMER 1,
                                61          , 16-BIT TIMER MODE FOR TIMER 0 SELECTED
0049 7520F4      62          MOV    SUB_DIV,#244   , SUBDIVIDE INTERRUPT RATE BY 244 FOR 1 HZ
004C D2A9       63          SETB  ETO           , USE TIMER 0 OVERFLOWS TO INTERRUPT PROGRAM
004E D2AF       64          SETB  EA           , CONFIGURE IE TO GLOBALLY ENABLE INTERRUPTS
0050 D28C       65          SETB  TRO          , KEEP INSTRUCTION CYCLE COUNT UNTIL OVERFLOW
0052 80FE       66          SJMP  $            , START BACKGROUND PROGRAM EXECUTION
                                67          ,
                                68          ,
0054 D5203B      69          UPDATE DJNZ  SUB_DIV,TOSERV , EXECUTE SYSTEM TEST ONLY ONCE PER SECOND
0057 7520F4      70          MOV    SUB_DIV,#244   , GET VALUE FOR NEXT ONE SECOND DELAY AND
                                71          , GO THROUGH ELECTRICAL SYSTEM TEST CODE
                                72          , SET CONTROL OUTPUTS HIGH
005A 4390E0      72          ORL    P1,#11100000B
005D 43A007      73          ORL    P2,#00000111B
0060 C295       74          CLR    L_FRNT       , FLOAT DRIVE COLLECTOR
0062 20B42B      75          JB    TO,FAULT     , TO SHOULD BE PULLED LOW
0065 D295       76          SETB  L_FRNT       , PULL COLLECTOR BACK DOWN
0067 C297       77          CLR    L_DASH      , REPEAT SEQUENCE FOR L_DASH.
0069 20B421      78          JB    TO,FAULT
006C D297       79          SETB  L_DASH
006E C2A1       80          CLR    L_REAR      , L_REAR.
0070 20B41A      81          JB    TO,FAULT
0073 D2A1       82          SETB  L_REAR
0075 C296       83          CLR    R_FRNT     , R_FRNT.
0077 20B413      84          JB    TO,FAULT
007A D296       85          SETB  R_FRNT
007C C2A0       86          CLR    R_DASH     , R_DASH.
007E 20B40C      87          JB    TO,FAULT
0081 D2A0       88          SETB  R_DASH
0083 C2A2       89          CLR    R_REAR     , AND R_REAR
0085 20B405      90          JB    TO,FAULT
008B D2A2       91          SETB  R_REAR
                                92          ,
                                93          , WITH ALL COLLECTORS GROUNDED, TO SHOULD BE HIGH
                                94          , IF SO, CONTINUE WITH INTERRUPT ROUTINE
                                95          ,
008A 20B402      96          JB    TO,TOSERV
008D B2A3       97          FAULT. CPL    S_FAIL , ELECTRICAL FAILURE PROCESSING ROUTINE
                                98          , (TOGGLE INDICATOR ONCE PER SECOND)
                                99 +1 $EJECT

```

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```

LOC  OBJ          LINE  SOURCE
                                100      ,      CONTINUE WITH INTERRUPT PROCESSING
                                101      ,
                                102      ,      1) COMPUTE LOW BULB INTENSITY WHEN PARKING LIGHTS ARE ON
                                103      ,
008F  A201        104      TOSERV. MOV      C, SUB_DIV 1      , START WITH 50 PERCENT.
0091  8200        105      ANL      C, SUB_DIV 0      , MASK DOWN TO 25 PERCENT.
0093  7202        106      ORL      C, SUB_DIV 2      , BUILD BACK TO 62.5 PERCENT.
0095  8292        107      ANL      C, PARK          , GATE WITH PARKING LIGHT SWITCH.
0097  92D1        108      MOV      DIM, C           , AND SAVE IN TEMP. VARIABLE
                                109      ,
                                110      ,      2) COMPUTE AND OUTPUT LEFT-HAND DASHBOARD INDICATOR
                                111      ,
0099  A293        112      MOV      C, L_TURN        , SET CARRY IF TURN
009B  7291        113      ORL      C, EMERG        , OR EMERGENCY SELECTED.
009D  8207        114      ANL      C, LO_FREQ      , IF SO, GATE IN 1 HZ SIGNAL
009F  9297        115      MOV      L_DASH, C       , AND OUTPUT TO DASHBOARD
                                116      ,
                                117      ,      3) COMPUTE AND OUTPUT LEFT-HAND FRONT TURN SIGNAL
                                118      ,
00A1  92D5        119      MOV      FO, C           , SAVE FUNCTION SO FAR
00A3  72D1        120      ORL      C, DIM          , ADD IN PARKING LIGHT FUNCTION
00A5  9295        121      MOV      L_FRNT, C       , AND OUTPUT TO TURN SIGNAL
                                122      ,
                                123      ,      4) COMPUTE AND OUTPUT LEFT-HAND REAR TURN SIGNAL
                                124      ,
00A7  A290        125      MOV      C, BRAKE        , GATE BRAKE PEDAL SWITCH
00A9  8093        126      ANL      C, /L_TURN      , WITH TURN LEVER
00AB  72D5        127      ORL      C, FO           , INCLUDE TEMP. VARIABLE FROM DASH
00AD  72D1        128      ORL      C, DIM          , AND PARKING LIGHT FUNCTION
00AF  92A1        129      MOV      L_REAR, C       , AND OUTPUT TO TURN SIGNAL.
                                130      ,
                                131      ,      5) REPEAT ALL OF ABOVE FOR RIGHT-HAND COUNTERPARTS
                                132      ,
00B1  A294        133      MOV      C, R_TURN        , SET CARRY IF TURN
00B3  7291        134      ORL      C, EMERG        , OR EMERGENCY SELECTED
00B5  8207        135      ANL      C, LO_FREQ      , IF SO, GATE IN 1 HZ SIGNAL
00B7  92A0        136      MOV      R_DASH, C       , AND OUTPUT TO DASHBOARD.
00B9  92D5        137      MOV      FO, C           , SAVE FUNCTION SO FAR.
00BB  72D1        138      ORL      C, DIM          , ADD IN PARKING LIGHT FUNCTION
00BD  9296        139      MOV      R_FRNT, C       , AND OUTPUT TO TURN SIGNAL.
00BF  A290        140      MOV      C, BRAKE        , GATE BRAKE PEDAL SWITCH
00C1  8094        141      ANL      C, /R_TURN      , WITH TURN LEVER
00C3  72D5        142      ORL      C, FO           , INCLUDE TEMP. VARIABLE FROM DASH
00C5  72D1        143      ORL      C, DIM          , AND PARKING LIGHT FUNCTION
00C7  92A2        144      MOV      R_REAR, C       , AND OUTPUT TO TURN SIGNAL.
                                145      ,
                                146      ,      RESTORE STATUS REGISTER AND RETURN
                                147      ,
00C9  D0D0        148      POP      PSW            , RESTORE PSW
00CB  32          149      RETI           , AND RETURN FROM INTERRUPT ROUTINE
                                150      ,
                                151      ,      END

```

XREF SYMBOL TABLE LISTING

NAME	TYPE	VALUE AND REFERENCES
BRAKE	N BSEG	0090H 20# 125 140
DIM	N BSEG	00D1H 45# 108 120 128 138 143
EA	N BSEG	00AFH 64
EMERG	N BSEG	0091H 21# 113 134
ETO	N BSEG	00A9H 63
FO	N BSEG	00D5H 119 127 137 142
FAULT	L CSEG	00BDH 75 78 81 84 87 90 97#
HI_FREQ	N BSEG	0000H 42#
INIT	L CSEG	0040H 50 58#
L_DASH	N BSEG	0097H 32# 77 79 115
L_FRNT	N BSEG	0095H 30# 74 76 121
L_REAR	N BSEG	00A1H 34# 80 82 129
L_TURN	N BSEG	0093H 23# 112 126
LO_FREQ	N BSEG	0007H 43# 114 135
P1	N DSEG	0090H 20 21 22 23 24 30 31 32 72
P2	N DSEG	00A0H 33 34 35 37 73
PARK	N BSEG	0092H 22# 107
PSW	N DSEG	00D0H 45 54 148
R_DASH	N BSEG	00A0H 33# 86 88 136
R_FRNT	N BSEG	0096H 31# 83 85 139
R_REAR	N BSEG	00A2H 35# 89 91 144
R_TURN	N BSEG	0094H 24# 133 141
S_FAIL	N BSEG	00A3H 37# 97
SUB_DIV	N DSEG	0020H 41# 42 43 62 69 70 104 105 106
TO	N BSEG	00B4H 75 78 81 84 87 90 96
TOSERV	L CSEG	00BFH 69 96 104#
THO	N DSEG	00BCH 53 59
TLO	N DSEG	00BAH 58
TMOD	N DSEG	00B9H 60
TRO	N BSEG	00BCH 65
UPDATE	L CSEG	0054H 55 69#

ASSEMBLY COMPLETE, NO ERRORS FOUND

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October 1984

**8051 Based CRT Terminal
Controller**

Michael A. Shater
Microcontroller Applications

1.0 INTRODUCTION

This is the third application note that Intel has produced on CRT terminal controllers. The first Ap Note (ref. 1), written in 1977, used the 8080 as the CPU and required 41 packages including 11 LSI devices. In 1979, another application note (ref. 2) using the 8085 as the controller was produced and the chip count decreased to 20 with 11 LSI devices.

Advancing technology has integrated a complete system onto a single device that contains a CPU, program memory, data memory, serial communication, interrupt controller, and I/O. These "computer-on-a-chip" devices are known as microcontrollers. Intel's MCS[®]-51 microcontroller was chosen for this application because of its highly integrated functions. This CRT terminal design uses 12 packages with only 4 LSI devices.

This application note has been divided into five general sections:

- 1) CRT Terminal Basics
- 2) 8051 Description
- 3) 8276 Description
- 4) Design Background
- 5) System Description

2.0 CRT TERMINAL BASICS

A terminal provides a means for humans to communicate with a computer. Terminals may be as simple as a LED display and a couple of push buttons, or it may be an elaborate graphics system that contains a full function keyboard with user programmable keys, color CRT and several processors controlling its functions. This application note describes a basic low cost terminal containing a black and white CRT display, full function keyboard and a serial interface.

2.1 CRT Description

A raster scan CRT displays its images by generating a series of lines (raster) across the face of the tube. The electron beam usually starts at the top left hand corner moves left to right, back to the left of the screen, moves down one row and continues on to the right. This is repeated until the lower right hand of the screen is reached. Then the beam returns to the top left hand corner and refreshes the screen. The beam forms a zigzag pattern as shown in Figure 2.1.0.

Two independent operating circuits control this movement across the screen. The horizontal oscillator controls the left to right motion of the beam while the vertical controls the top to bottom movement. The vertical oscillator also tells the beam when to return to the upper left hand corner or "home" position.

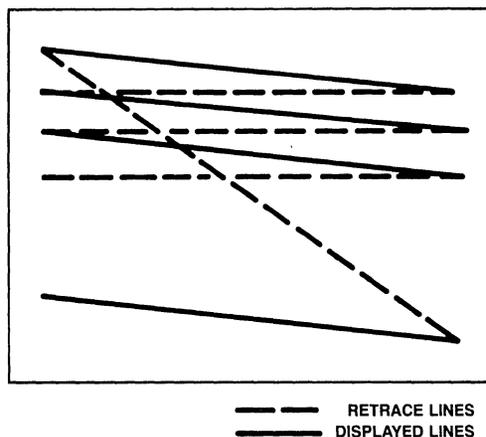


Figure 2.1.0 Raster Scan

As the electron beam moves across the screen under the control of the horizontal oscillator, a third circuit controls the current entering the electron gun. By varying the current, the image may be made as bright or as dim as the user desires. This control is also used to turn the beam off or "blank the screen".

When the beam reaches the right hand side of the screen, the beam is blanked so it does not appear on the screen as it returns to the left side. This "retrace" of the beam is at a much faster rate than it traveled across the screen to generate the image.

The time it takes to scan the whole screen and return to the home position is referred to as a "frame". In the United States, commercial television broadcast uses a horizontal sweep frequency of 15,750Hz which calculates out to 63.5 microseconds per line. The frame time is equal to 16.67 milliseconds or 60Hz vertical sweep frequency.

Although this is the commercial standard, many CRT displays operate from 18KHz to 30KHz horizontal frequency. As the horizontal frequency increases, the number of lines per frame increases. This increase in lines or resolution is needed for graphic displays and on special text editors that display many more lines of text than the standard 24 or 25 character lines.

Since the United States operates on a 60Hz A.C. power line frequency, most CRT monitors use 60Hz as the vertical frequency. The use of 60Hz as the vertical frequency allows the magnetic and electrical variations that can modulate the electron beam to be synchronized with the display, thus they go unnoticed. If a frequency other than 60Hz is used, special shielding and power supply regu-

lating is usually required. Very few CRTs operate on a vertical frequency other than 60Hz due to the increase in the overall system cost.

The CRT controller must generate the pulses that define the horizontal and vertical timings. On most raster scan CRTs the horizontal frequency may vary as much as 500Hz without any noticeable effect on the quality of the display. This variation can change the number of horizontal lines from 256 to 270 per frame.

The CRT controller must also shift out the information to be displayed serially to the circuit that controls the electron beam's intensity as it scans across the screen. The circuits that control the timing associated with the shifting of the information are known as the dot clock and the character clock. The character clock frequency is equal to the dot clock frequency divided by the number of dots it takes to form a character in the horizontal axis. The dot clock frequency is calculated by the following equation:

$$\text{Dot Clock (Hz)} = (N + R) * D * L * F$$

where

- N is the number of displayed characters per row,
- R is the number of character times for the retrace,
- D is the number of dots per character in the horizontal axis,
- L is the number of horizontal lines per frame,
- F is the frame rate in Hz.

In this design N = 80, R = 20, D = 7, L = 270, and F = 60Hz. Plugging in the numbers results in a dot clock frequency of 11.34MHz.

The retrace number may vary on each design because it is used to set the left and right hand margins on the CRT. The number of dots per character is chosen by the designer to meet the system needs. In this design, a 5 x 7 dot matrix and 2 blank dots between each character (see Figure 2.1.1) makes D equal to 5 + 2 = 7.

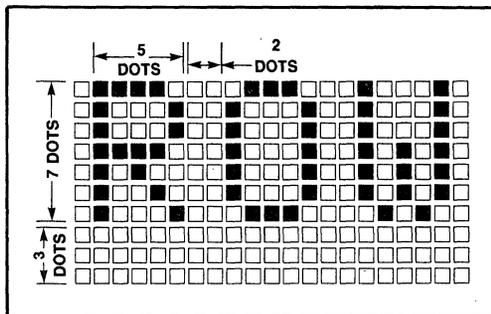


Figure 2.1.1 5 x 7 Dot Matrix

The following equation can be used to figure the number of lines per frame:

$$L = (H * Z) + V$$

where

- H is the number of horizontal lines per character,
- Z is the number of character lines per frame,
- V is the number of horizontal line times during the vertical retrace

In this design H is equal to the 7 horizontal dots per character plus 3 blank dots between each row which adds up to 10. Also 25 lines of characters are displayed, so Z = 25. The vertical retrace time is variable to set the top and bottom margins on the CRT and in this design is equal to 20. Plugging in the numbers gives L = 270 lines per frame.

2.2 Keyboard

A keyboard is the common way a human enters commands and data to a computer. A keyboard consists of a matrix of switches that are scanned every couple of milliseconds by a keyboard controller to determine if one of the keys has been pressed. Since the keyboard is made up of mechanical switches that tend to bounce or "make and break" contact everytime they are pressed, debouncing of the switches must also be a function of the keyboard controller. There are dedicated keyboard controllers available that do everything from scanning the keyboard, debouncing the keys, decoding the ASCII code for that key closure to flagging the CPU that a valid key has been depressed. The keyboard controller may present the information to the CPU in parallel form or in a serial data stream.

This Application Note integrates the function of the keyboard controller into the 8051 which is also the terminal controller. Provisions have been made to interface the 8051 to a keyboard that uses a dedicated keyboard controller. The 8051 can accept data from the keyboard controller in either parallel or serial format.

2.3 Serial Communications

Communication between a host computer and the CRT terminal can be in either parallel or serial data format. Parallel data transmission is needed in high end graphic terminals where great amounts of information must be transferred.

One can rarely type faster than 120 words per minute, which corresponds to 12 characters per second or 1 character per 83 milliseconds. The utilization of a parallel port cannot justify the cost associated with the drivers and the amount of wire needed to perform this transmission. Full duplex serial data transmission requires 3 wires and two

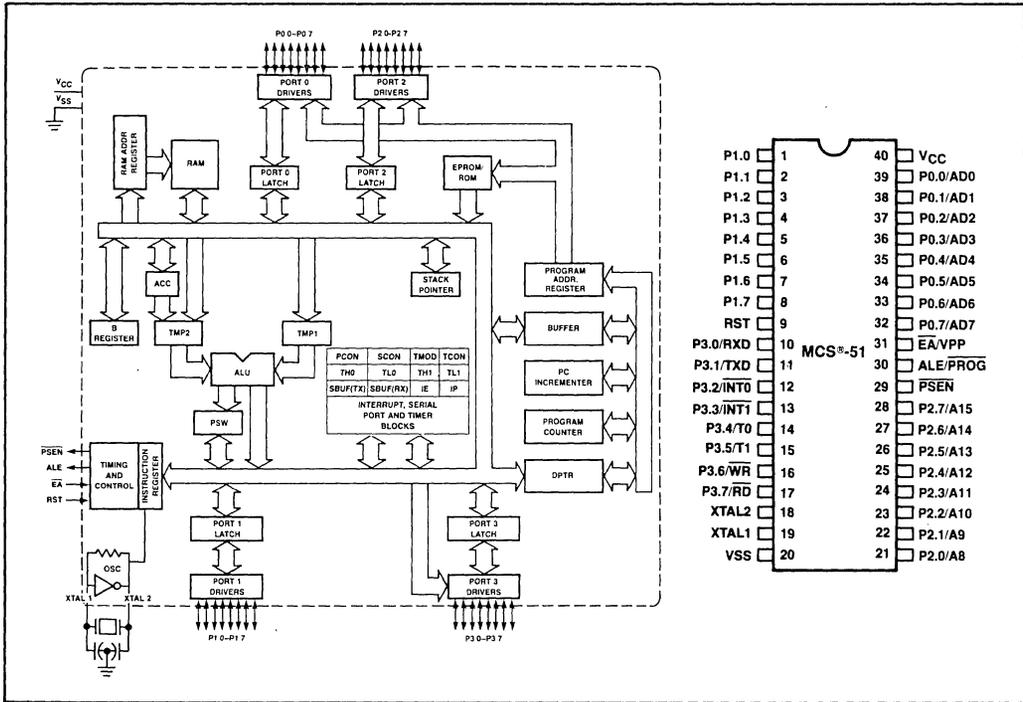


Figure 3.0.0 8051 Block Diagram

drivers to implement the communication channel between the host computer and the terminal. The data rate can be as high as 19200 BAUD in the asynchronous serial format. BAUD rate is the number of bits per second received or transmitted. In the asynchronous serial format, 10 bits of information is required to transmit one character. One character per 500 microseconds or 1,920 characters per second would then be transmitted using 19.2 KBAUD.

This application note uses the 8051 serial port configured for full duplex asynchronous serial data transmission. The software for the 8051 has been written to support variable BAUD rates from 150 BAUD up to 9.6 KBAUD.

3.0 8051 DESCRIPTION

The 8051 is a single chip high-performance microcontroller. A block diagram is shown in figure 3.0.0. The 8051 combines CPU; Boolean processor; 4K × 8 ROM; 128 × 8 RAM; 32 I/O lines; two 16-bit timer/ event counters; a five-source, two-priority-level, nested interrupt structure; serial I/O port for either multiprocessor communications, I/O expansion, or full duplex UART; and on-chip oscillator and clock circuits.

3.1 CPU

Efficient use of program memory results from an instruction set consisting of 49 single-byte, 45 two-byte and 17 three-byte instructions. Most arithmetic, logical and branching operations can be performed using an instruction that appends either a short address or a long address. For example, branches may use either an offset that is relative to the program counter which takes two bytes or a direct 16-bit address which takes three bytes to perform. As a result, 64 instructions operate in one machine cycle, 45 in two machine cycles, and the multiply and divide instruction execute in 4 machine cycles.

The 8051 has five addressing modes for source operands: Register, Direct, Register-Indirect, Immediate, and Based-Register-plus Index-Register-Indirect Addressing.

The Boolean Processor can be thought of as a separate one-bit CPU. It has its own accumulator (the carry bit), instruction set for data moves, logic, and control transfer, and its own bit addressable RAM and I/O. The bit-manipulating instructions provide optimum code and speed efficiency for handling on chip peripherals. The

Boolean processor also provides a straight forward means of converting logic equations directly into software. Complex combinational logic functions can be resolved without extensive data movement, byte masking, and test-and-branch trees.

3.2 On-Chip Ram

The CPU manipulates operands in four memory spaces. These are the 64K-byte Program Memory, 64K-byte External Data Memory, 128-byte Internal Data Memory, and 128-byte Special Function Registers (SFRs). Four Register Banks (each with 8 registers), 128 addressable bits, and the Stack reside in the internal Data RAM. The Stack size is limited only by the available Internal Data RAM and its location is determined by the 8-bit Stack Pointer. All registers except for the Program Counter and the four 8-Register Banks reside in the SFR address space. These memory mapped registers include arithmetic registers, pointers, I/O ports, and registers for the interrupt system, timers, and serial channel.

Registers in the four 8-Register Banks can be addressed by Register, Direct, or Register-Indirect Addressing modes. The 128 bytes of internal Data Memory can be addressed by Direct or Register-Indirect modes while the SFRs are only addressed directly.

3.3 I/O Ports

The 8051 has instructions that can treat the 32 I/O lines as 32 individually addressable bits or as 4 parallel 8-bit ports addressable as Ports 0, 1, 2, and 3.

Resetting the 8051 writes a logical 1 to each pin on port 0 which places the output drivers into a high-impedance mode. Writing a logical 0 to a pin forces the pin to ground and sinks current. Re-writing the pin high will place the pin in either an open drain output or high-impedance input mode.

Ports 1, 2, and 3 are known as quasi-bidirectional I/O pins. Resetting the device writes a logical one to each pin. Writing a logical 0 to the pin will force the pin to ground and sink current. Re-writing the pin high will place the pin in an output mode with a weak depletion pullup FET or in the input mode. The weak pullup FET is easily overcome by a TTL output.

Ports 0 and 2 can also be used for off-chip peripheral expansion. Port 0 provides a multiplexed low-order address and data bus while Port 2 contains the high-order address when using external Program Memory or more than 256 byte external Data Memory.

Port 3 pins can also be used to provide external interrupt request inputs, event counter inputs, the serial port TXD

and RXD pins and to generate control signals used for writing and reading external peripherals.

3.4 Interrupt System

External events and the real-time-driven on-chip peripherals require service by the CPU asynchronous to the execution of any particular section of code. A five-source, two-level, nested interrupt system ties the real time events to the normal program execution.

The 8051 has two external interrupt sources, one interrupt from each of the two timer/counters, and an interrupt from the serial port. Each interrupt vectors the program execution to its own unique memory location for servicing the interrupt. In addition, each of the five sources can be individually enabled or disabled as well as assigned to one of the two interrupt priority levels available on the 8051.

Up to two additional external interrupts can be created by configuring a timer/counter to the event counter mode. In this mode the timer/counter increments on command by either the T0 or T1 pin. An interrupt is generated when the timer/counter overflows. Thus if the timer/counter is loaded with the maximum count, the next high-to-low transition of the event counter input will cause an interrupt to be generated.

3.5 Serial Port

The 8051's serial port is useful for linking peripheral devices as well as multiple 8051s through standard asynchronous protocols with full duplex operation. The serial port also has a synchronous mode for expansion of I/O lines using shift registers. This hardware serial port saves ROM code and permits a much higher transmission rate than could be achieved through software. The processor merely needs to read or write the serial buffer in response to an interrupt. The receiver is double buffered to eliminate the possibility of overrun if the processor failed to read the buffer before the beginning of the next frame.

The full duplex asynchronous serial port provides the means of communication with standard UART devices such as CRT terminals and printers.

The reader should refer to the microcontroller handbook for a complete discussion of the 8051 and its various modes of operation.

4.0 8276 DESCRIPTION

The 8276's block diagram and pin configuration are shown in Figure 4.0.0. The following sections describe the general capabilities of the 8276.

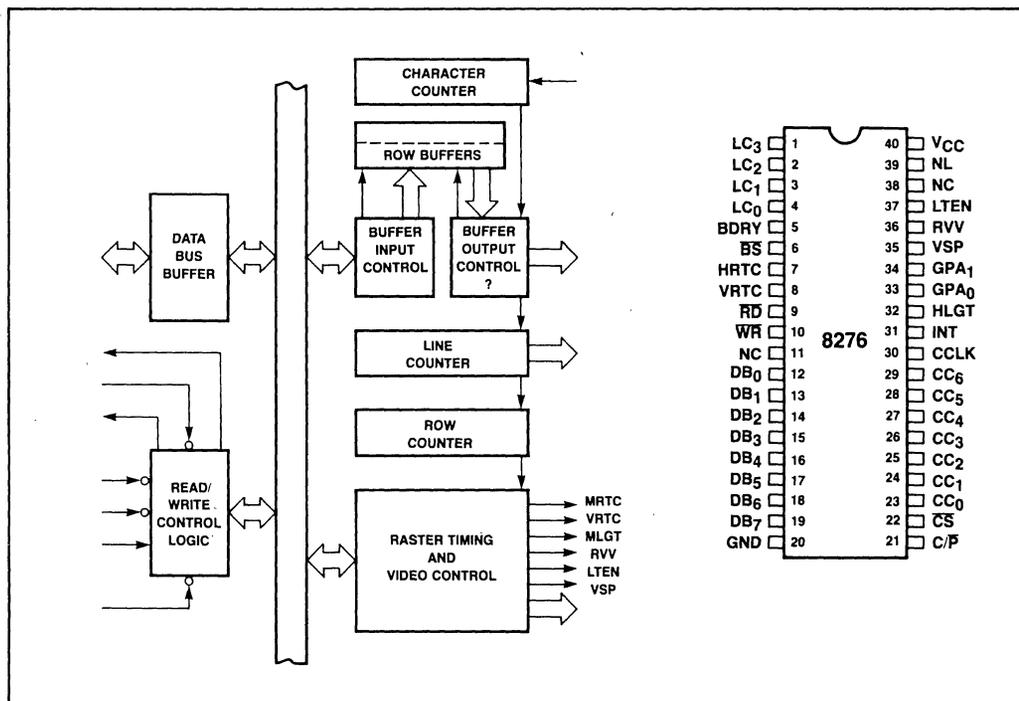


Figure 4.0.0 8276 Block Diagram

4.1 CRT Display Refreshing

The 8276, having been programmed by the system designer for a specific screen format, generates a series of Buffer Ready signals. A row of characters is then transferred by the system controller from the display memory to the 8276's row buffers. The row buffers are filled by deselecting the 8276 \overline{CS} and asserting the BS and WR signals. The 8276 presents the character codes to an external character generator ROM by using outputs CC0–CC6. The parallel data from the outputs of the character generator is converted to serial information that is clocked by external dot timing logic into the video input of the CRT.

The character rows are displayed on the CRT one line at a time. Line count outputs LC0–LC3 select the current line information from the character generator ROM. The display process is illustrated in Figure 4.1.0. This process is repeated for each display character row. At the beginning of the last display row the 8276 generates an interrupt request by raising its INT output line. The interrupt request

is used by the 8051 system controller to reinitialize its load buffer pointers for the next display refresh cycle.

Proper CRT refreshing requires that certain 8276 parameters be programmed at system initialization time. The 8276 has two types of internal registers; the write only Command (CREG) and Parameter (PREG) Registers, and the read only Status Register (SREG). The 8276 expects to receive a command followed by 0 to 4 parameter bytes depending on the command. A summary of the 8276's instruction set is shown in Figure 4.1.1. To access the registers, \overline{CS} must be asserted along with \overline{WR} or \overline{RD} . The status of the C/P pin determines whether the command or parameter registers are selected.

The 8276 allows the designer flexibility in the display format. The display may be from 1 to 80 characters per row, 1 to 64 rows per screen, and 1 to 16 horizontal lines per character row. In addition, four cursor formats are available; blinking, non-blinking, underline, and reverse video. The cursor position is programmable to anywhere on the screen via the Load Cursor command.

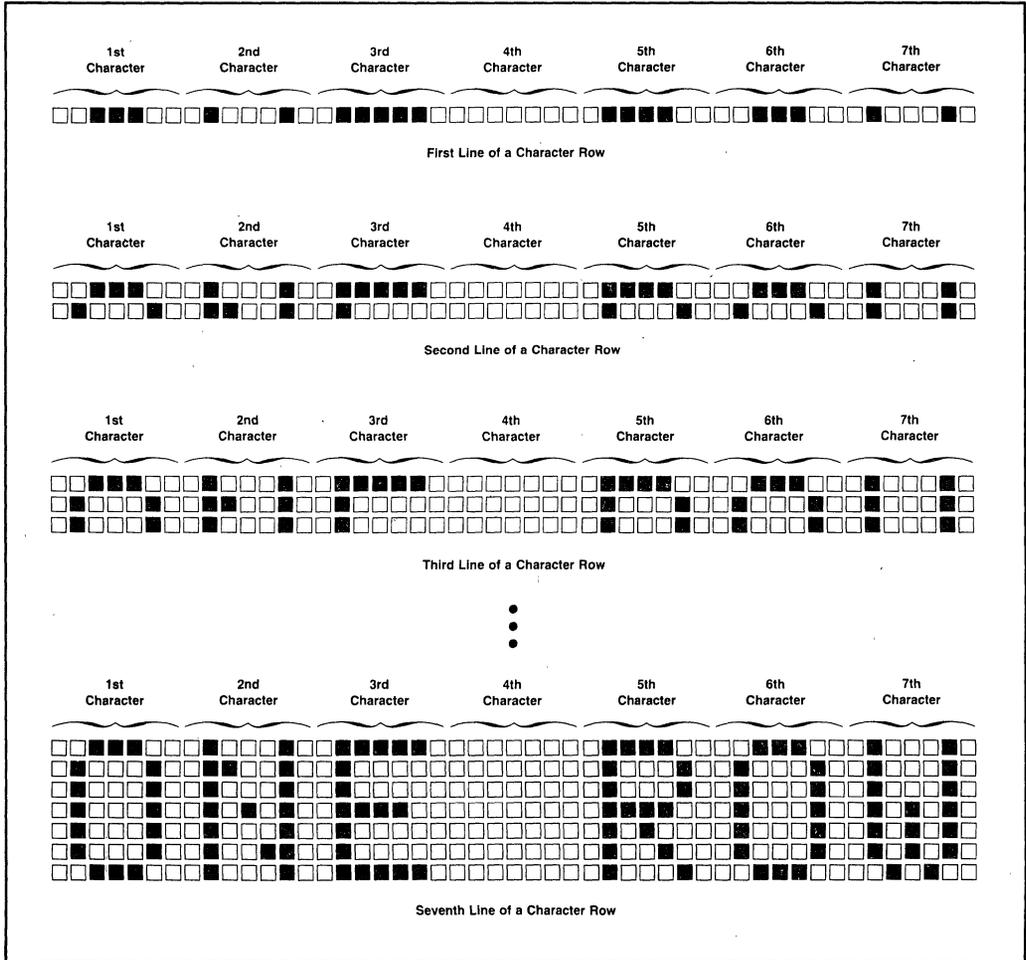


Figure 4.1.0 8276 Row Display

4.2 CRT Timing

The 8276 provides two timing outputs for controlling the CRT. The Horizontal Retrace Timing and Control (HRTC) and Vertical Retrace Timing and Control (VRTC) signals are used for synchronizing the CRT horizontal and vertical oscillators. A third output, VSP (Video Suppress), provides a signal to the dot timing logic to blank the video signal during the horizontal and vertical retraces. LTEN (Light Enable) is used to provide the ability to force the

video output high regardless of the state of the VSP signal. This feature is used to place the cursor on the screen and to control attribute functions.

RVV (Reverse Video) output, if enabled, will cause the system to invert its video output. The fifth timing signal output, HLG (highlight) allows the flexibility to increase the CRT beam intensity to a greater than normal level.

COMMAND	NO. OF PARAMETER BYTES	NOTES
RESET	4	Display format parameters required
START DISPLAY	0	DMA operation parameters included in command
STOP DISPLAY	0	—
RED LIGHT PEN	2	—
LOAD CURSOR	2	Cursor X, Y position parameters required
ENABLE INTERRUPT	0	—
DISABLE INTERRUPT	0	—
PRESET COUNTERS	0	Clears all internal counters

Figure 4.1.1 8276 Instruction Set

4.3 Special Functions

4.3.1 Special Codes

The 8276 recognizes four special codes that may be used to reduce memory, software, or system controller overhead. These characters are placed within the display memory by the system controller. The 8276 performs certain tasks when these codes are received in its row buffer memory.

- 1) *End of Row Code* — Activates VSP. VSP remains active until the end of the line is reached. While VSP is active the screen is blanked.
- 2) *End of Row-Stop Buffer Loading Code* — Causes the Buffer Ready control logic to stop requesting buffer transfers for the rest of the row. It affects the display the same as End of Row Code.
- 3) *End of Screen Code* — Activates VSP. VSP remains active until the end of the frame is reached.

4) *End of Screen-Stop Buffer Loading Code* — Causes the Buffer Ready control logic to stop requesting buffer transfers until the end of the frame is reached. It affects the display the same way as the End of Screen code.

4.3.4 Programmable Buffer Loading Control

The 8276 can be programmed to request 1, 2, 4, or 8 characters per Buffer load. The interval between loads is also programmable. This allows the designer the flexibility to tailor the buffer transfer overhead to fit the system needs.

Each scan line requires 63.5 microseconds. A character line consists of 10 scan lines and takes 635 microseconds to form. The 8276 row buffer must be filled within the 635 microseconds or an under run condition will occur within the 8276 causing the screen to be blanked until the next vertical retrace. This blanking will be seen as a flicker in the display.

5.0 DESIGN BACKGROUND

A fully functional, microcontroller-based CRT terminal was designed and constructed using the 8051 and the 8276. The terminal has many of the functions that are found in commercially available low cost terminals. Sophisticated features such as programmable keys can be added easily with modest amounts of software.

The 8051's functions in this application note include: up to 9.6K BAUD full duplex serial transmission; decoding special messages sent from the host computer; scanning, debouncing, and decoding a full function keyboard; writing to the 8276 row buffer from the display RAM without the need for a DMA controller; and scrolling the display.

The 8276 CRT controller's functions include: presenting the data to the character generator; providing the timing signals needed for horizontal and vertical retrace; and providing blanking and video information.

5.1 Design Philosophy

Since the device count relates to costs, size, and reliability of a system, arriving at a minimum device count without degrading the performance was a driving force for this application note. LSI devices were used where possible to maintain a low chip count and to make the design cycle as short as possible.

PL/M-51 was chosen to generate the majority of the software for this application because it models the human thought process more closely than assembly language. Consequently it is easier and faster to write programs using PL/M-51 and the code is more likely to be correct because less chance exists to introduce errors.

PL/M-51 programs are easier to read and follow than assembly language programs, and thus are easier to modify and customize to the end user's application. PL/M-51 also offers lower development and maintenance costs than assembly language programming.

PL/M-51 does have a few drawbacks. It is not as efficient in code generation relative to assembly language and thus may also run slower.

This application note uses the 8051's interrupts to control the servicing of the various peripherals. The speed of the main program is less critical if interrupts are used. In the last two application notes on terminal controllers, a criterion of the system was the time required for receiving an incoming serial byte, decoding it, performing the function requested, scanning the keyboard, debouncing the keys, and transmitting the decoded ASCII code must be less than the vertical refresh time. Using the 8051 and its interrupts makes this time constraint irrelevant.

5.2 System Target Specifications

The design specifications for the CRT terminal design is as follows:

Display Format

- 80 characters/display row
- 25 display lines

Character Format

- 5 × 7 character contained within a 7 × 10 frame
- First and seventh columns blanked
- Ninth line cursor position
- Programmable delay blinking underline cursor

Control Characters Recognized

- Backspace
- Linefeed
- Carriage Return
- Form Feed

Escape Sequences Recognized

- ESC A, Cursor up
- ESC B, Cursor down
- ESC C, Cursor right
- ESC D, Cursor left
- ESC E, Clear screen
- ESC F, Move addressable cursor
- ESC H, Home cursor
- ESC J, Erase from cursor to the end the screen
- ESC K, Erase the current line

Characters Displayed

- 96 ASCII Alphanumeric Characters

Characters Transmitted

- 96 ASCII Alphanumeric Characters
- ASCII Control Character Set
- ASCII Escape Sequence Set
- Auto Repeat

Display Memory

- 2K × 8 static RAM

Data Rate

- Variable rate from 150 to 9600 BAUD

CRT Monitor

- Ball Bros TV-12, 12MHZ Black and White

Keyboard

- Any standard undecoded keyboard (2 key lock-out)
- Any standard decoded keyboard with output enable pin
- Any standard decoded serial keyboard up to 150 BAUD

Scrolling Capability

Compatible With Wordstar

6.0 SYSTEM DESCRIPTION

A block diagram of the CRT terminal is shown in figure 6.0.0. The diagram shows only the essential system features. A detailed schematic of the CRT terminal is contained in the Appendix 7.1.

The "brains" of the CRT terminal is the 8051 microcontroller. The 8276 is the CRT controller in the system, and a 2716 EPROM is used as the character generator. To handle the high speed portion of the CRT, the 8276 is surrounded by a handful of TTL devices. A 2K × 8 static RAM was used as the display memory.

Following the system reset, the 8276 is initialized for cursor type, number of characters per line, number of lines, and character size. The display RAM is initialized to all "spaces" (ASCII 20H). The 8051 then writes the "start display" command to the 8276. The local/line input is sampled to determine the terminal mode. If the terminal is on-line, the BAUD rate switches are read and the serial port is set up for full duplex UART mode. The processor then is put into a loop waiting to service the serial port fifo or the 8276.

The serial port is programmed to have the highest priority interrupt. If the serial port generates an interrupt, the processor reads the buffer, puts the character in a generated fifo that resides in the 8051's internal RAM, increments the fifo pointer, sets the serial interrupt flag and returns.

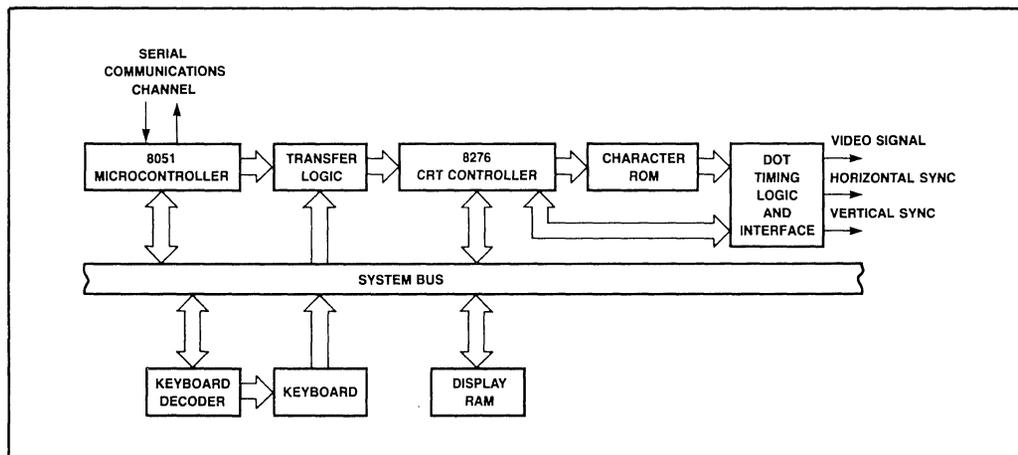


Figure 6.0.0 CRT Terminal Controller Block Diagram

The main program determines if it is a displayable character, a Control word or an ESC sequence and either puts the character in the display buffer or executes the appropriate command sent from the host computer.

If the 8276 needs servicing, the 8051 fills the row buffer for the CRT display's next line. If the 8276 generates a vertical retrace interrupt, the buffer pointers are reloaded with the display memory location that corresponds to the first character of the first display line on the CRT. The vertical retrace also signals the processor to read the keyboard for a key closure.

6.1 Hardware Description

The following section describes the unique characteristics of this design.

6.1.1 Peripheral Address Map

The display RAM, 8276 registers, and the 8276 row buffers are memory mapped into the external data RAM address area. The addresses are as follows:

Read and Write External Display RAM —	Address 1000H to 17CFH
Write to 8276 row buffers from Display RAM —	Address 1800H to 1FCFH
Write to 8276 Command Register (CREG) —	Address 0001H
Write to 8276 Parameter Register (PREG) —	Address 0000H
Read from 8276 Status Register (SREG) —	Address 0001H

Three general cases can be explored; reading and writing the display RAM, writing to the 8276 row buffers, and reading and writing the 8276's control registers.

As mentioned previously the 8051 fills the 8276 row buffer without the need of a DMA controller. This is accomplished by using a Quad 2-input multiplexor (Figure 6.1.0) as the transfer logic shown in the block diagram. The address line, P2.3, is used to select either of the two inputs. When the address line is low the \overline{RD} and \overline{WR} lines perform their normal functions, that is read and write the

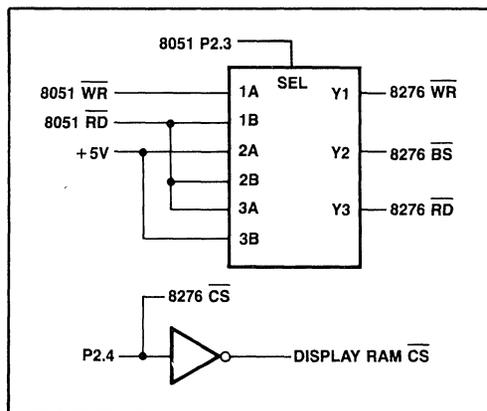


Figure 6.1.0 Simplified Version Of The Transfer Logic

8276 or the external display RAM depending on the states of their respective chip selects. If the address line is high, the 8051 \overline{RD} line is transformed into \overline{BS} and \overline{WR} signals for the 8276. While holding the address line high, the 8051 executes an external data move (MOVX) from the display RAM to the accumulator which causes the display RAM to output the addressed byte onto the data bus. Since the multiplexor turns the same 8051 \overline{RD} pulses into \overline{BS} and \overline{WR} pulses to the 8276, the data bus is thus read into the 8276 as a Buffer transfer. This scheme allows 80 characters to be transferred from the display RAM into the 8276 within the required character line time of 635 microseconds. The 8051 easily meets this requirement by accomplishing the task within 350 microseconds.

6.1.2 Scanning The Keyboard

Throughout this project, provision have been made to make the overall system flexible. The software has been written for various keyboards and the user simply needs to link different program modules together to suit their needs.

6.1.2.1 Undecoded Keyboard

Incorporating an undecoded keyboard controller into the other functions of the 8051 shows the flexibility and over all CPU power that is available. The keyboard in this case is a full function, non-buffered 8×8 matrix of switches for a total of 64 possible keys. The 8 send lines are connected to a 3-to-8 open-collector decoder as shown in Figure 6.1.1. Three high order address lines from the 8051 are the decoder inputs. The enabling of the decoder is accomplished through the use of the \overline{PSEN} signal from the 8051 which makes the architecture of the separate address space for the program memory and the external data RAM work for us to eliminate the need to decode addresses externally. The move code (MOV) instruction allows each scan line of the keyboard to be read with one instruction.

The keyboard is read by bringing one of the eight scan lines low sequentially while reading the return lines which are pulled high by an external resistor. If a switch is

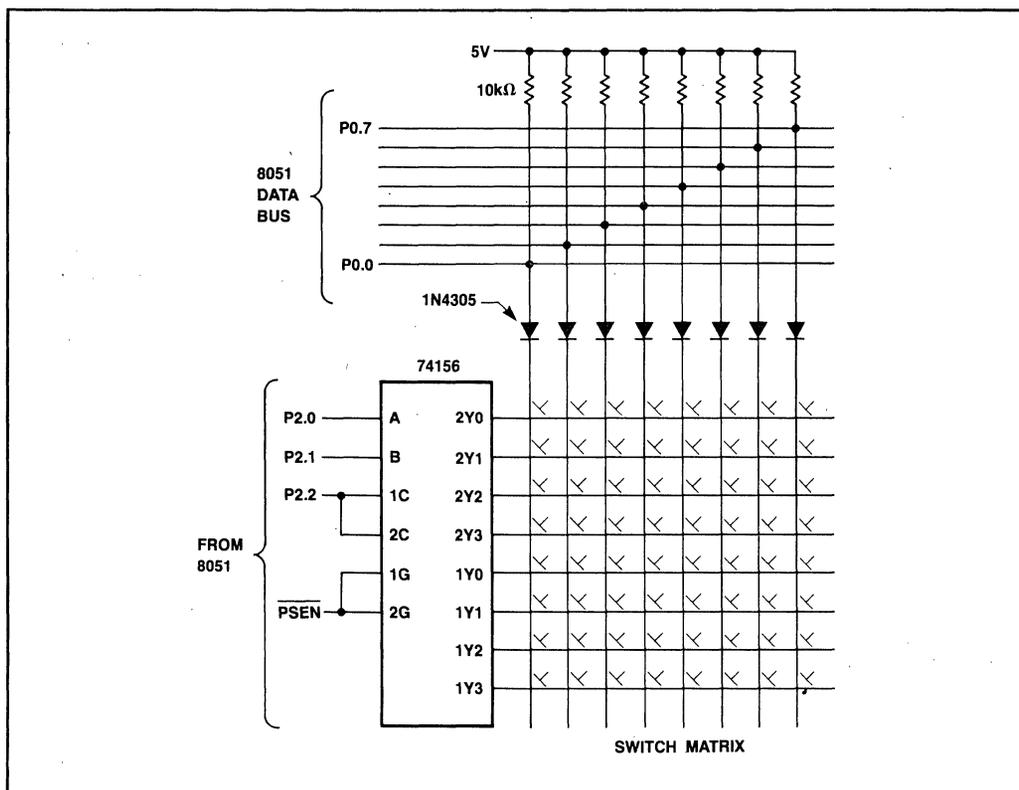


Figure 6.1.1 Keyboard

COMMAND	NO. OF PARAMETER BYTES	NOTES
RESET	4	Display format parameters required
START DISPLAY	0	DMA operation parameters included in command
STOP DISPLAY	0	—
RED LIGHT PEN	2	—
LOAD CURSOR	2	Cursor X, Y position parameters required
ENABLE INTERRUPT	0	—
DISABLE INTERRUPT	0	—
PRESET COUNTERS	0	Clears all internal counters

Figure 4.1.1 8276 Instruction Set

4.3 Special Functions

4.3.1 Special Codes

The 8276 recognizes four special codes that may be used to reduce memory, software, or system controller overhead. These characters are placed within the display memory by the system controller. The 8276 performs certain tasks when these codes are received in its row buffer memory.

- 1) *End of Row Code* — Activates VSP. VSP remains active until the end of the line is reached. While VSP is active the screen is blanked.
- 2) *End Of Row-Stop Buffer Loading Code* — Causes the Buffer Ready control logic to stop requesting buffer transfers for the rest of the row. It affects the display the same as End of Row Code.
- 3) *End Of Screen Code* — Activates VSP. VSP remains active until the end of the frame is reached.

4) *End Of Screen-Stop Buffer Loading Code* — Causes the Buffer Ready control logic to stop requesting buffer transfers until the end of the frame is reached. It affects the display the same way as the End of Screen code.

4.3.4 Programmable Buffer Loading Control

The 8276 can be programmed to request 1, 2, 4, or 8 characters per Buffer load. The interval between loads is also programmable. This allows the designer the flexibility to tailor the buffer transfer overhead to fit the system needs.

Each scan line requires 63.5 microseconds. A character line consists of 10 scan lines and takes 635 microseconds to form. The 8276 row buffer must be filled within the 635 microseconds or an under run condition will occur within the 8276 causing the screen to be blanked until the next vertical retrace. This blanking will be seen as a flicker in the display.

5.0 DESIGN BACKGROUND

A fully functional, microcontroller-based CRT terminal was designed and constructed using the 8051 and the 8276. The terminal has many of the functions that are found in commercially available low cost terminals. Sophisticated features such as programmable keys can be added easily with modest amounts of software.

The 8051's functions in this application note include: up to 9.6K BAUD full duplex serial transmission; decoding special messages sent from the host computer; scanning, debouncing, and decoding a full function keyboard; writing to the 8276 row buffer from the display RAM without the need for a DMA controller; and scrolling the display.

The 8276 CRT controller's functions include: presenting the data to the character generator; providing the timing signals needed for horizontal and vertical retrace; and providing blanking and video information.

5.1 Design Philosophy

Since the device count relates to costs, size, and reliability of a system, arriving at a minimum device count without degrading the performance was a driving force for this application note. LSI devices were used where possible to maintain a low chip count and to make the design cycle as short as possible.

PL/M-51 was chosen to generate the majority of the software for this application because it models the human thought process more closely than assembly language. Consequently it is easier and faster to write programs using PL/M-51 and the code is more likely to be correct because less chance exists to introduce errors.

PL/M-51 programs are easier to read and follow than assembly language programs, and thus are easier to modify and customize to the end user's application. PL/M-51 also offers lower development and maintenance costs than assembly language programming.

PL/M-51 does have a few drawbacks. It is not as efficient in code generation relative to assembly language and thus may also run slower.

This application note uses the 8051's interrupts to control the servicing of the various peripherals. The speed of the main program is less critical if interrupts are used. In the last two application notes on terminal controllers, a criterion of the system was the time required for receiving an incoming serial byte, decoding it, performing the function requested, scanning the keyboard, debouncing the keys, and transmitting the decoded ASCII code must be less than the vertical refresh time. Using the 8051 and its interrupts makes this time constraint irrelevant.

5.2 System Target Specifications

The design specifications for the CRT terminal design is as follows:

Display Format

- 80 characters/display row
- 25 display lines

Character Format

- 5 × 7 character contained within a 7 × 10 frame
- First and seventh columns blanked
- Ninth line cursor position
- Programmable delay blinking underline cursor

Control Characters Recognized

- Backspace
- Linefeed
- Carriage Return
- Form Feed

Escape Sequences Recognized

- ESC A, Cursor up
- ESC B, Cursor down
- ESC C, Cursor right
- ESC D, Cursor left
- ESC E, Clear screen
- ESC F, Move addressable cursor
- ESC H, Home cursor
- ESC J, Erase from cursor to the end the screen
- ESC K, Erase the current line

Characters Displayed

- 96 ASCII Alphanumeric Characters

Characters Transmitted

- 96 ASCII Alphanumeric Characters
- ASCII Control Character Set
- ASCII Escape Sequence Set
- Auto Repeat

Display Memory

- 2K × 8 static RAM

Data Rate

- Variable rate from 150 to 9600 BAUD

CRT Monitor

- Ball Bros TV-12, 12MHZ Black and White

Keyboard

- Any standard undecoded keyboard (2 key lock-out)
- Any standard decoded keyboard with output enable pin
- Any standard decoded serial keyboard up to 150 BAUD

Scrolling Capability

Compatible With Wordstar

6.0 SYSTEM DESCRIPTION

A block diagram of the CRT terminal is shown in figure 6.0.0. The diagram shows only the essential system features. A detailed schematic of the CRT terminal is contained in the Appendix 7.1.

The "brains" of the CRT terminal is the 8051 microcontroller. The 8276 is the CRT controller in the system, and a 2716 EPROM is used as the character generator. To handle the high speed portion of the CRT, the 8276 is surrounded by a handful of TTL devices. A 2K × 8 static RAM was used as the display memory.

Following the system reset, the 8276 is initialized for cursor type, number of characters per line, number of lines, and character size. The display RAM is initialized to all "spaces" (ASCII 20H). The 8051 then writes the "start display" command to the 8276. The local/line input is sampled to determine the terminal mode. If the terminal is on-line, the BAUD rate switches are read and the serial port is set up for full duplex UART mode. The processor then is put into a loop waiting to service the serial port fifo or the 8276.

The serial port is programmed to have the highest priority interrupt. If the serial port generates an interrupt, the processor reads the buffer, puts the character in a generated fifo that resides in the 8051's internal RAM, increments the fifo pointer, sets the serial interrupt flag and returns.

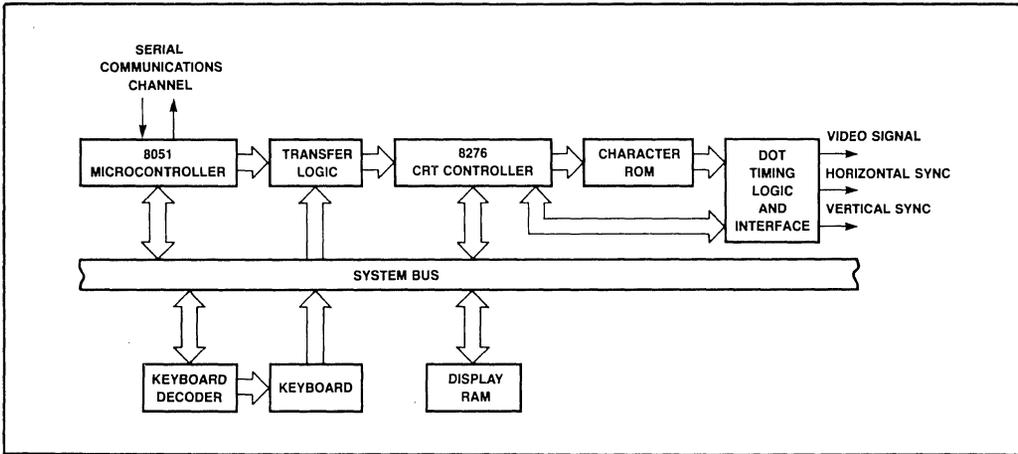


Figure 6.0.0 CRT Terminal Controller Block Diagram

The main program determines if it is a displayable character, a Control word or an ESC sequence and either puts the character in the display buffer or executes the appropriate command sent from the host computer.

If the 8276 needs servicing, the 8051 fills the row buffer for the CRT display's next line. If the 8276 generates a vertical retrace interrupt, the buffer pointers are reloaded with the display memory location that corresponds to the first character of the first display line on the CRT. The vertical retrace also signals the processor to read the keyboard for a key closure.

6.1 Hardware Description

The following section describes the unique characteristics of this design.

6.1.1 Peripheral Address Map

The display RAM, 8276 registers, and the 8276 row buffers are memory mapped into the external data RAM address area. The addresses are as follows:

Read and Write External Display RAM —	Address 1000H to 17CFH
Write to 8276 row buffers from Display RAM —	Address 1800H to 1FCFH
Write to 8276 Command Register (CREG) —	Address 0001H
Write to 8276 Parameter Register (PREG) —	Address 0000H
Read from 8276 Status Register (SREG) —	Address 0001H

Three general cases can be explored; reading and writing the display RAM, writing to the 8276 row buffers, and reading and writing the 8276's control registers.

As mentioned previously the 8051 fills the 8276 row buffer without the need of a DMA controller. This is accomplished by using a Quad 2-input multiplexor (Figure 6.1.0) as the transfer logic shown in the block diagram. The address line, P2.3, is used to select either of the two inputs. When the address line is low the \overline{RD} and \overline{WR} lines perform their normal functions, that is read and write the

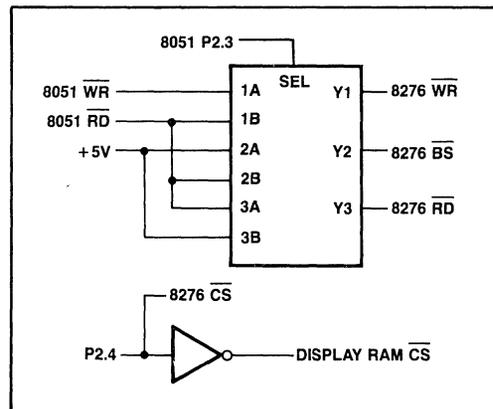


Figure 6.1.0 Simplified Version Of The Transfer Logic

8276 or the external display RAM depending on the states of their respective chip selects. If the address line is high, the 8051 RD line is transformed into BS and WR signals for the 8276. While holding the address line high, the 8051 executes an external data move (MOVX) from the display RAM to the accumulator which causes the display RAM to output the addressed byte onto the data bus. Since the multiplexor turns the same 8051 RD pulses into BS and WR pulses to the 8276, the data bus is thus read into the 8276 as a Buffer transfer. This scheme allows 80 characters to be transferred from the display RAM into the 8276 within the required character line time of 635 microseconds. The 8051 easily meets this requirement by accomplishing the task within 350 microseconds.

6.1.2 Scanning The Keyboard

Throughout this project, provision have been made to make the overall system flexible. The software has been written for various keyboards and the user simply needs to link different program modules together to suit their needs.

6.1.2.1 Undecoded Keyboard

Incorporating an undecoded keyboard controller into the other functions of the 8051 shows the flexibility and over all CPU power that is available. The keyboard in this case is a full function, non-buffered 8 × 8 matrix of switches for a total of 64 possible keys. The 8 send lines are connected to a 3-to-8 open-collector decoder as shown in Figure 6.1.1. Three high order address lines from the 8051 are the decoder inputs. The enabling of the decoder is accomplished through the use of the PSEN signal from the 8051 which makes the architecture of the separate address space for the program memory and the external data RAM work for us to eliminate the need to decode addresses externally. The move code (MOVC) instruction allows each scan line of the keyboard to be read with one instruction.

The keyboard is read by bringing one of the eight scan lines low sequentially while reading the return lines which are pulled high by an external resistor. If a switch is

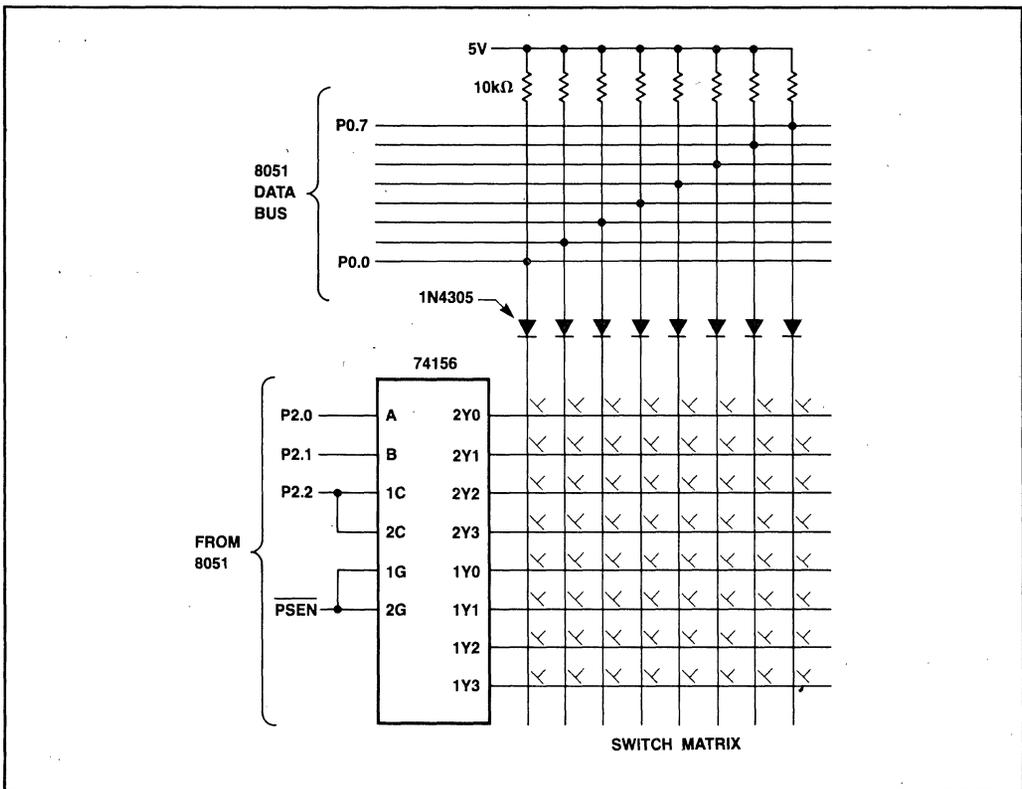


Figure 6.1.1 Keyboard

closed, the data bus line is connected through the switch to the low output of the decoder and one of the data bus lines will be read as a 0. By knowing which scan line detected a key closure and which data bus line was low, the ASCII code for that key can easily be looked up in a matrix of constants. PL/M-51 has the ability to handle arrays and structured arrays, which makes the decoding of the keyboard a trivial task.

Since the Shift, Cap Lock, and Control keys may change the ASCII code for a particular key closure, it is essential to know the status of these pins while decoding the keyboard. The Shift, Cap Lock, and Control keys are therefore not scanned but are connected to the 8051 port pins where they can be tested for closure directly.

The 8 receive lines are connected to the data bus through germanium diodes which chosen for their low forward voltage drop. The diodes keep the keyboard from interfering with the data bus during the times the keyboard is not being read. The circuit consisting of the 3-to-8 decoder and the diodes also offers some protection to the 8051 from possible Electrostatic Discharge (ESD) damage that could be transmitted through the keyboard.

6.1.2.2 Decoded Keyboard

A decoded keyboard can easily be connected to the system as shown in Figure 6.1.2. Reading the keyboard can be evoked either by interrupts or by software polling.

The software to periodically read a decoded keyboard was not written for this application note but can be accomplished with one or two PL/M-51 statements in the READER routine.

A much more interesting approach would be to have the servicing of the keyboard be interrupt driven. An additional external interrupt is created by configuring timer/counter 0 into an event counter. The event counter is

initialized with the maximum count. The keyboard controller would inform the 8051 that a valid key has been depressed by pulling the input pin T0 low. This would overflow the event counter, thus causing an interrupt. The interrupt routine would simply use a MOV_C (PSEN is connected to the output enable pin of the keyboard controller) to read the contents of the keyboard controller onto the data bus, reinitialize the counter to the maximum count and return from the interrupt.

6.1.2.3 Serial Decoded Keyboard

The use of detachable keyboards has become popular among the manufacturers of keyboards and personal computers. This terminal has provisions to use such a keyboard.

The keyboard controller would scan the keyboard, debounce the key and send back the ASCII code for that key closure. The message would be in an asynchronous serial format.

The flowchart for a software serial port is shown in Figure 6.1.3. An additional external interrupt is created as discussed for the decoded keyboard but the use in this case would be to detect a start bit. Once the beginning of the start bit has been detected, the timer/counter 0 is configured to become a timer. The timer is initialized to cause an interrupt one-half bit time after the beginning of the start bit. This is to validate the start bit. Once the start bit is validated, the timer is initialized with a value to cause an interrupt one bit time later to read the first data bit. This process of interrupting to read a data bit is repeated until all eight data bits have been received. After all 8 data bits are read, the software serial port is read once more to detect if a stop bit is present. If the stop bit is not present, an error flag is set, all pointers and flags are reset to their initial values, and the timer/counter is re-configured to an event counter to detect the next start bit. If the stop bit is present, a valid flag is set and the flags and counter are reset as previously discussed.

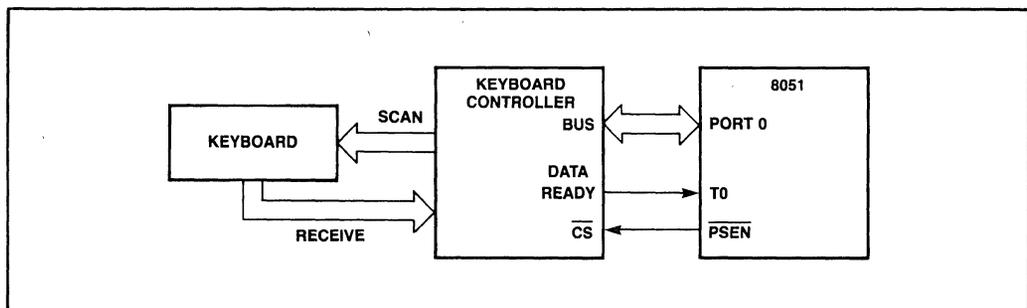


Figure 6.1.2 Using A Decoded Keyboard

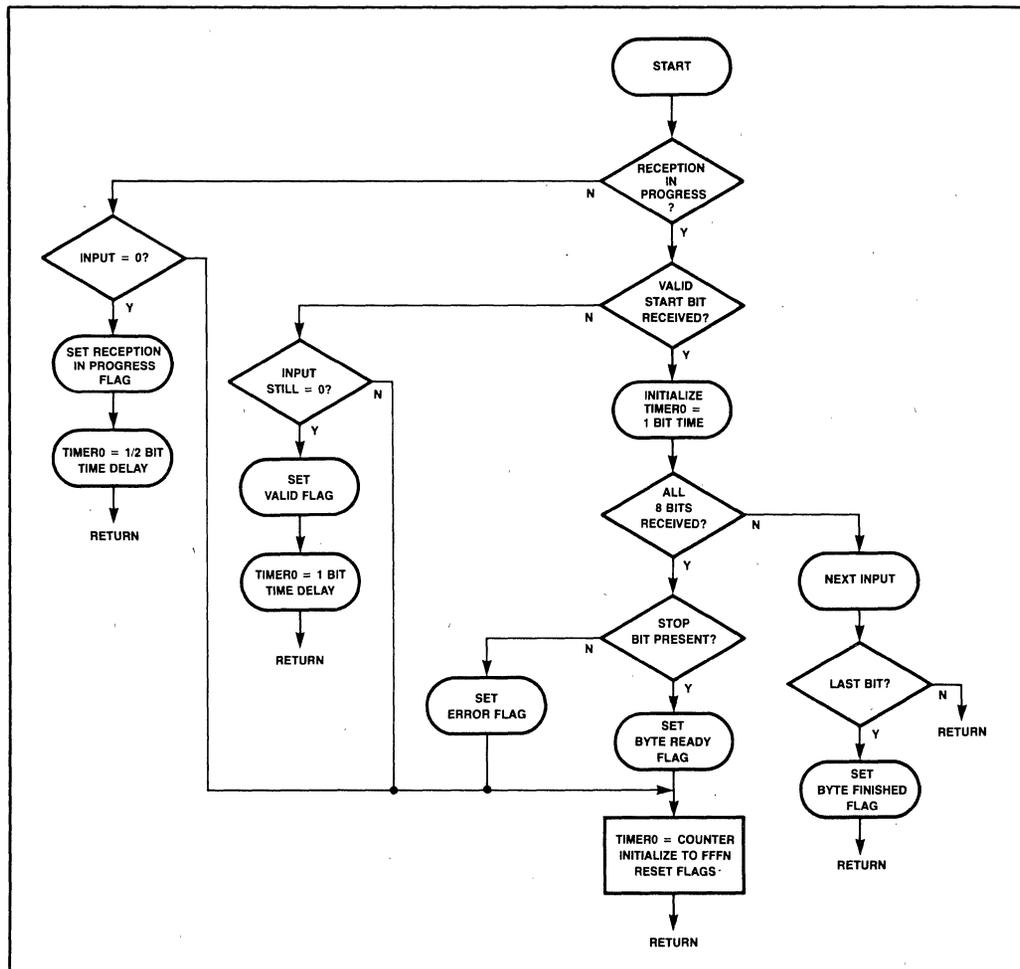


Figure 6.1.3 Flowchart for the Software Serial Port

6.1.4 System Timings

The requirements for the BALL BROTHERS TV-12 monitor's operation is shown in table 6.1.0. From the monitor's parameters, the 8276 specifications and the system target specifications the system timing is easily calculated.

The 8276 allows the vertical retrace to be only an integer multiple of the horizontal character lines. Twenty-five display lines and a character frame of 7×10 are required from the target specification which will require 250 horizontal lines. If the horizontal frequency is to be within

500 Hz of 15,750 Hz, we must choose either one or two character line times for horizontal retrace. To allow for a little more margin at the top and bottom of the screen, two character line times was chosen for the vertical retrace. This choice yields $250 + 20 = 270$ total character lines per frame. Assuming 60 Hz vertical retrace frequency:

$$60 \text{ Hz} * 270 = 16,200 \text{ Hz horizontal frequency}$$

and

$$1/16,200 \text{ Hz} * 20 \text{ horizontal sync times} = 1.2345 \text{ milliseconds}$$

Table 6.1.0 CRT Monitor's Operational Requirements

PARAMETER	RANGE
Vertical Blanking Time (VRTC)	800 μ sec nominal
Vertical Drive Pulsewidth	300 μ sec \leq PW \leq 1.4 ms
Horizontal Blanking Time (HRTC)	11 μ sec nominal
Horizontal Drive Pulsewidth	25 μ sec \leq PW \leq 30 μ sec
Horizontal Repetition Rate	15,750 \pm 500 pps

The 1.2345 milliseconds of retrace time meets the nominal VRTC and vertical drive pulse width time of .3mSec to 1.4mSec for the Ball monitor.

The next parameter to find is the horizontal retrace time which is wholly dependent on the monitor used. Usually it lies between 15 and 30 percent of the total horizontal line time.

Since most designs display a fixed number of characters per line it is useful to express the horizontal retrace time as a given number of character times. In this design, 80 characters are displayed, and it was experimentally found that 20 character times for the horizontal retrace gave the best results. It should be noted if too much time was given for retrace, there would be less time to display the characters and the display would not fill out the screen. Conversely, if not enough time is given for retrace, the characters would seem to run off the screen.

One hundred character times per complete horizontal line means that each character needs:

$$(1/16,200 \text{ Hz}) / 100 \text{ character times} = 617.3 \text{ nanoseconds}$$

If we multiply the 20 character times needed to retrace by 617.3 nanoseconds needed for each character, we find 12.345 microseconds are allocated for retrace. This value falls short of the 25 to 30 microseconds required by the horizontal drive of the Ball monitor. To correct for this, a 74LS123 one-shot was used to extend the horizontal drive pulse width.

The dot clock frequency is easy to calculate now that we know the horizontal frequency. Since each character is formed by seven dots in the horizontal axis, the dot clock period would be the character clock (617.3 nanoseconds) divided by the 7 which is equal to 11.34 MHz. The basic dot timing and CRT timing are shown in the Appendix.

6.2 Software Description

6.2.1 Software Overview

The software for this application was written in a "foreground-background" format. The background programs are all interrupt driven and are written in assembly language due to time constraints. The foreground programs are for the most part written in PL/M-51 to ease the programming effort. A number of subroutines are written in assembly language due to time constraints during execution. Subroutines such as clearing display lines, clearing the screen, and scanning the keyboard require a great deal of 16 bit adds and compares and would execute much slower and would require more code space if written in PL/M-51. The background and foreground programs talk to each other through a set of flags. For example, the PL/M-51 foreground program tests "SERIAL\$INT" to determine if a serial port interrupt had occurred and a character is waiting to be processed.

6.2.2 The Background Program

Two interrupt driven routines, VERT and BUFFER, (see Fig. 6.2.0) request service every 16.67 milliseconds and 617 microseconds respectively. VERT's request comes during the last character row of the display screen. This routine resets the buffer pointers to the first CRT display line in the display memory. VERT is also used as a time base for the foreground program. VERT sets the flag, SCAN, to tell the foreground program (PL/M-51) that it is time to scan the Keyboard. VERT also increments a counter used for the delay between transmitting characters in the AUTO\$REPEAT routine.

The BUFFER routine is executed once per character row. BUFFER uses the multiplexor discussed earlier to fill the 8276's row buffer by executing 80 external data moves and incrementing the Data Pointer between each move.

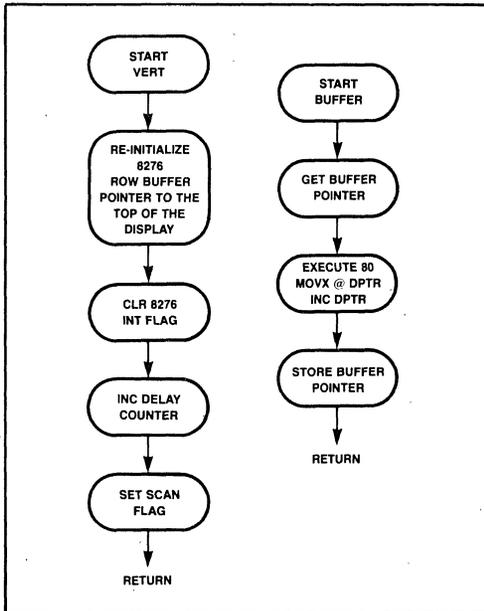


Figure 6.2.0 Flowcharts For VERT and BUFFER Routine

The MOVX reads the display RAM and writes the character into the row buffer during the same instruction.

SERBUF is an interrupt driven routine that is executed each time a character is received or transmitted through the on-chip serial port. The routine first checks if the interrupt was caused by the transmit side of the serial port, signaling that the transmitter is ready to accept another character. If the transmitter caused the interrupt, the flag "TRANSMIT\$INT" is set which is checked by the foreground program before putting a character in the buffer for transmission.

If the receiver caused the interrupt, the input buffer on the serial port is read and fed into the fifo that has been manufactured in the internal RAM and increments the fifo pointer "FIFO." The flag "SERIAL\$INT" is then set, telling the foreground program that there is a character in the fifo to be processed. If the read character is an ESC character, the flag "ESCSEQ" is set to tell the foreground program that an escape sequence is in the process of being received.

6.2.3 The Foreground Program

The foreground program is documented in the Appendix. The foreground program starts off by initializing the 8276

as discussed earlier. After all variables and flags are initialized, the processor is put into a loop waiting for either VERT to set SCAN so the program can scan the keyboard, or for the serial port to set SERIAL\$INT so the program can process the incoming character.

The vertical retrace is used to time the delay between keyboard scans. When VERT gets set, the assembly language routine READER is called. READER scans the keyboard, writing each scan into RAM to be processed later. READER controls two flags, KEY0 and SAME. KEY0 is set when all 8 scans determine that no key is pressed. SAME is set when the same key that was pressed last time the keyboard was read is still pressed.

After READER returns execution to the main program, the flags are tested. If the KEY0 flag is set the main program goes back to the loop waiting for the vertical retrace or a serial port interrupt to occur. If the SAME flag is set the main program knows that the closed key has been debounced and decoded so it sends the already known ASCII code to the AUTO\$REPEAT routine which determines if that character should be transmitted or not.

If KEY0 and SAME are not set, signifying that a key is pressed but it is not the same key as before, the foreground program determines if the results from the scan are valid. First all eight scans are checked to see if only one key was closed. If only one key is closed, the ASCII code is determined, modified if necessary by the Shift, Cap Lock, or Control keys. The NEWSKEY and VALID flags are then set. The next time READER is called, if the same key is still pressed, the SAME flag will be set, causing the AUTO\$REPEAT subroutine to be called as just discussed. Since the keyboard is read during the vertical retrace, 16.67 milliseconds has elapsed between the detection of the pressed key and re verifying that the key is still pressed before transmitting it, thus effectively debouncing the key.

The AUTO\$REPEAT routine is written to transmit any key that the NEWSKEY flag is set for. The counter that is incremented each time the vertical refresh interrupt is serviced causes a programmable delay between the first transmission and subsequent auto repeat transmission. Once the NEWSKEY character is sent, the counter is initialized. Each time the AUTO\$REPEAT routine is called, the counter is checked. Only when the counter overflows will the next character be transmitted. After the initial delay, a character will be transmitted every other time the routine is called as long as the key remains pressed.

6.2.3.1 Handling Incoming Serial Data

One of the criteria for this application note was to make the software less time dependent. By creating a fifo to store incoming characters until the 8051 has time to pro-

cess them, software timing becomes less critical. This application note uses up to 8 levels of the fifo at 9.2KBAUD, and 1 level at 4.8KBAUD and lower. As discussed earlier, the interrupt service routine for the serial port uses the fifo to store incoming data, increments the fifo pointer, "FIFO", and sets SERIAL\$INT to tell the main program that the fifo needs servicing. Once the main program detects that SERIAL\$INT is set the routine DECIPHER is executed.

DECIPHER has three separate blocks; a block for decoding displayable characters, a block for processing Escape sequences, and a block for processing Control codes. Each block works on the fifo independently. Before exiting a block, the contents of the fifo are shifted up by the amount of characters that were processed in that particular block. The shifting of the characters insures that the beginning of the fifo contains the next character to be processed. FIFO is then decremented by the number of characters processed.

Let's look at this process more closely. Figure 6.2.1-A shows a representation of a fifo containing 5 characters. The first three characters in the fifo contain displayable characters, A, B, and C respectively with the last two characters being an ESC sequence for moving the cursor up one line (ESC A) and FIFO points to the next available location to be filled by the serial port interrupt routine, in this case, 5.

When DECIPHER is executed, the first block begins looking at the first character of the fifo for a displayable character. If the character is displayable, it is placed into the display RAM and the software pointer "TOP" that points to the character that is being processed is incremented to the next character. The character is then looked at to see if it too is displayable and if it is, it's placed in the display RAM. The process of checking for displayable characters is continued until either the fifo is empty or a non-displayable character is detected. In our example, three characters are placed into the display RAM before a non-displayable character is detected. At this point the fifo looks like figure 6.2.1-B.

Before entering the next block, the remaining contents of the fifo between TOP, that is now pointing to 1BH and (FIFO-1) are moved up in the fifo by the amount of characters processed, in this example three. TOP is reset to 0 and FIFO is decremented by 3. The serial port interrupt is inhibited during the time the contents of the fifo and the pointers are being manipulated. The fifo now looks like figure 6.2.1-C.

The execution is now passed to the next block that processes ESC sequences. The first location of the fifo is examined to see if it is an ESC character (1BH). If not, the execution is passed to the next block of DECIPHER that processes Control codes. In this case the fifo does contain an ESC code. The flag ESC\$SEQ is checked to see if the 8051 is in the process of receiving an ESC sequence thus signifying that the next byte of the sequence has not been received yet. If the ESC\$SEQ is not set, the next character in the fifo is checked for a valid escape code and the proper subroutine is then called. The fifo contents are then shifted as discussed for the previous block. Due to the length of time that is needed to execute an ESC code sequence or a Control code, only one ESC code and/or Control code can be processed each time DECIPHER is executed.

If at the end of the DECIPHER routine, FIFO contains a 0, the flag SER\$INT is reset. If SER\$INT remains set, DECIPHER will be executed immediately after returning to the main program if SCAN had not been set during the execution of the DECIPHER routine, otherwise DECIPHER will be called after the keyboard is read.

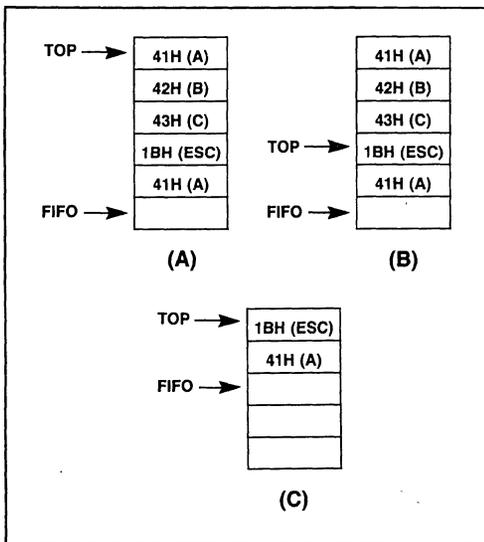


FIGURE 6.2.1 FIFO

6.2.4 Memory Pointers and Scrolling

The cursor always points to the next location in display memory to be filled. Each time a character is placed in the display memory, the cursor position needs to be tested to determine if the cursor should be incremented to the beginning of the next line of the display or simply moved to the next position on the current display line. The cursor position pointers are then updated in both the 8276 and the internal registers in the 8051.

When the 2000th character is entered into the display memory, a full display page has been reached signaling the need for the display to scroll. The memory pointer that points to the display memory that contains the first character of the first display line, LINE0, prior to scrolling contains 1800H which is the starting address of the display memory. Each scrolling operation adds 80 (50H) to LINE0 which will now point to the following row in memory as shown in figure 6.2.2-B. LINE0 is used during the vertical

refresh routine to re-initialize the pointers associated with filling the 8276 row buffers.

The display memory locations that were the first line of the CRT display now becomes the last line of the CRT display. Incoming characters are now entered into the display memory starting with 1800H, which is now the first character of the last line of the display screen.

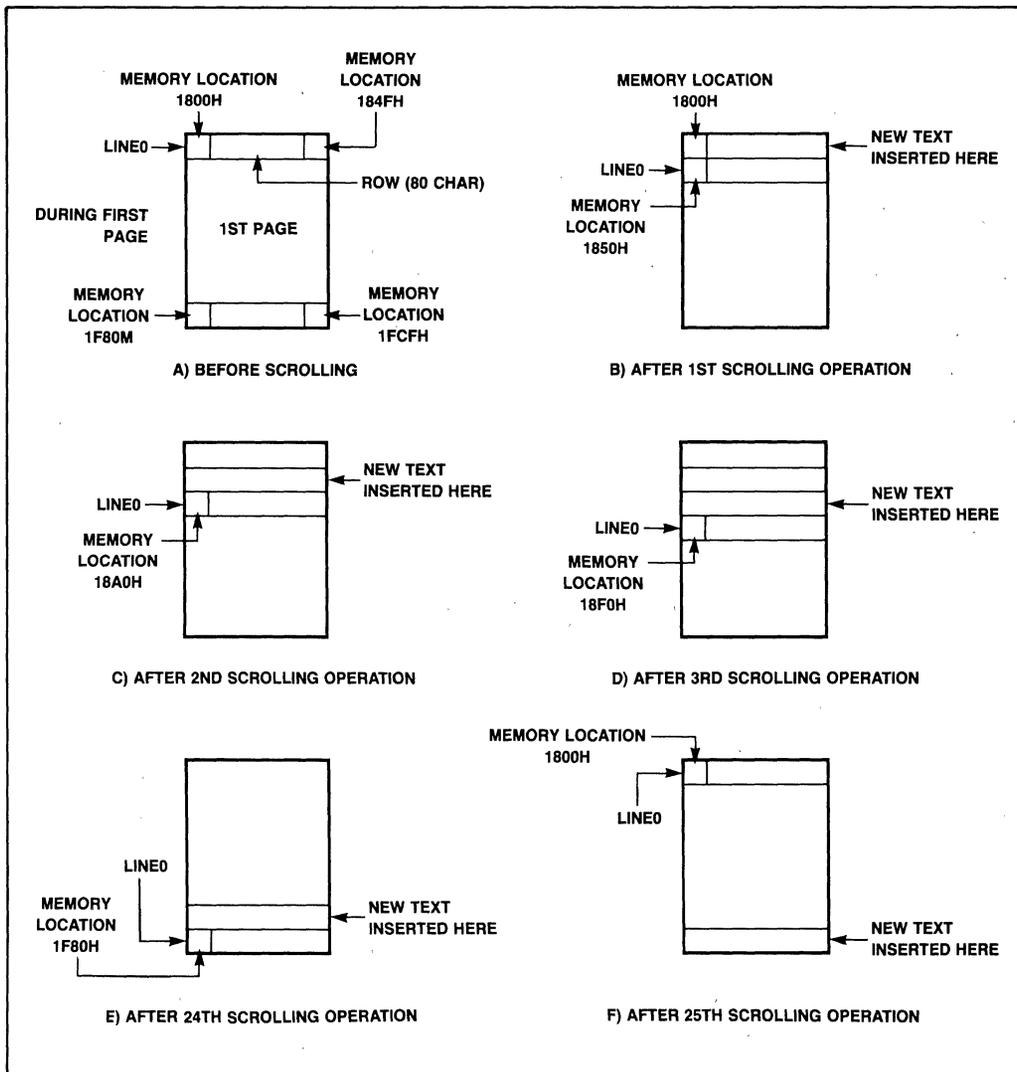


Figure 6.2.2 Pointer Manipulation During Scrolling

6.2.5 Software Timing

The use of interrupts to tie the operation of the foreground program to the real-time events of the background program has made the software timing non-critical for this system.

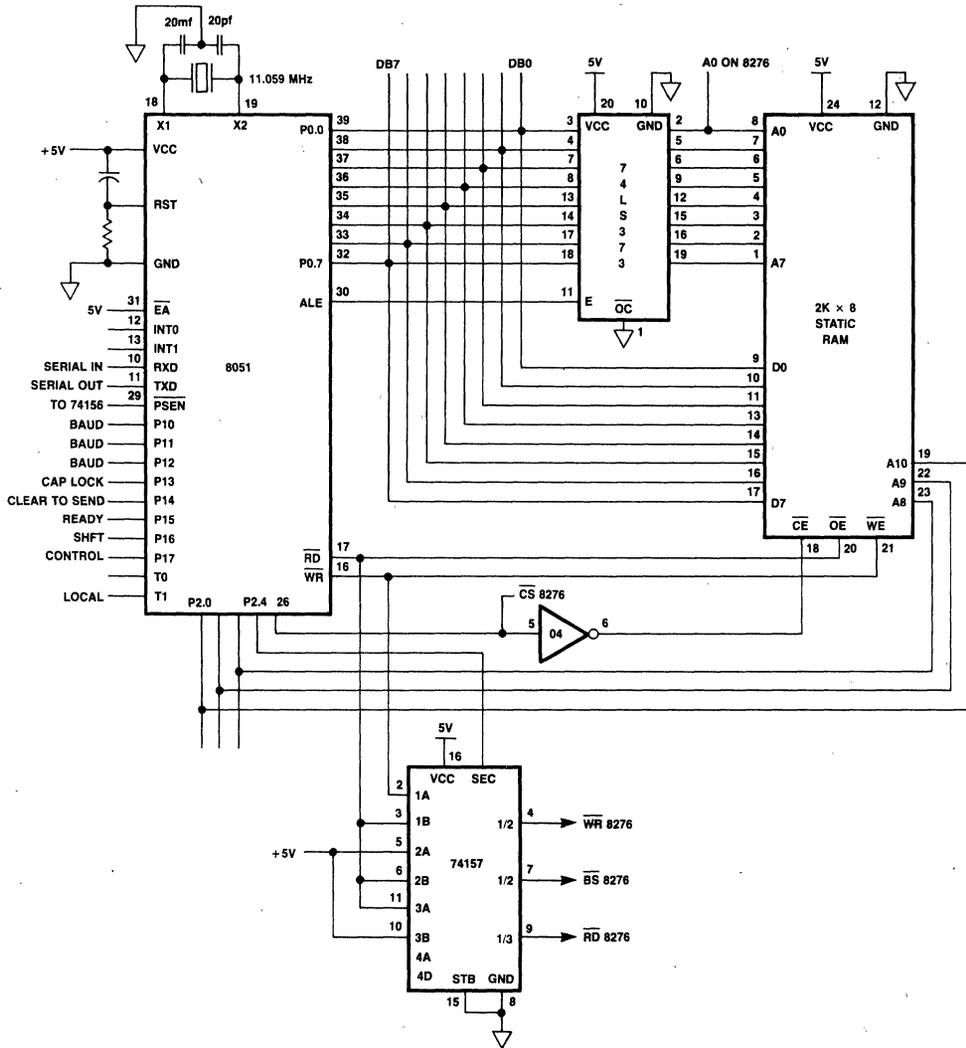
6.3 System Operation

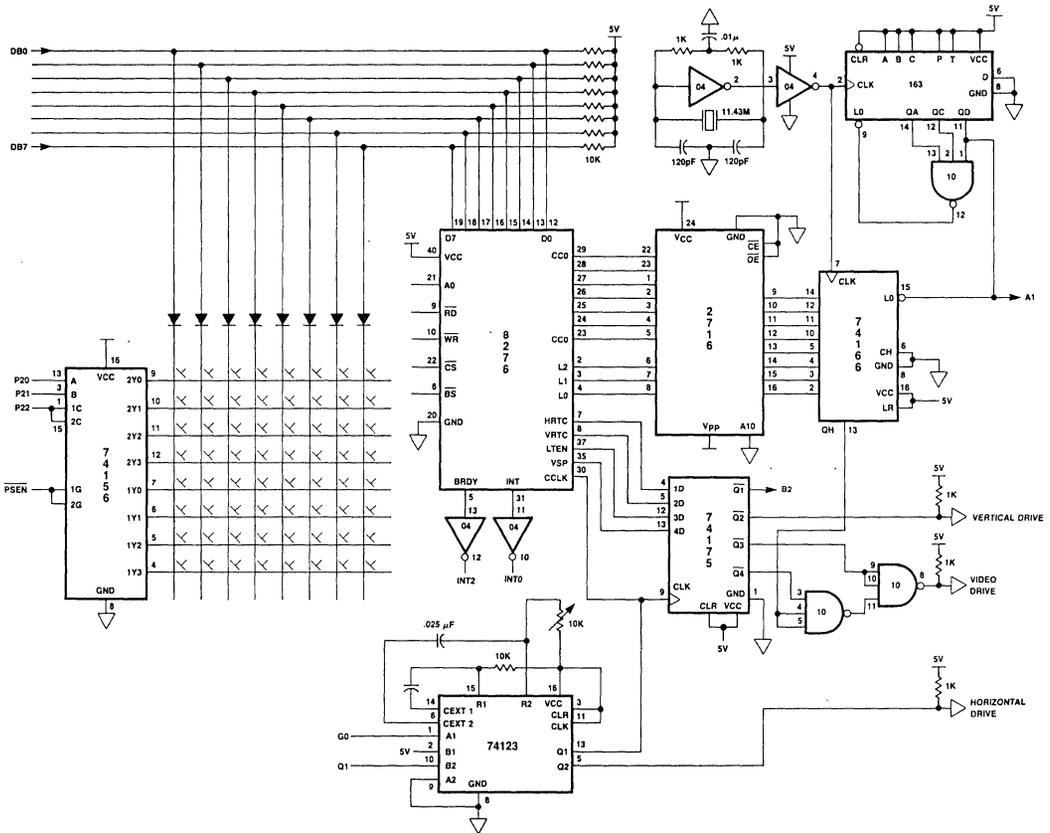
Following the system reset, the 8051 initializes all on-chip peripherals along with the 8276 and display ram. After initialization, the processor waits until the fifo has a character to process or is flagged that it is time to scan the keyboard. This foreground program is interrupted once every 617 microseconds to service the 8276 row buffers. The 8051 is also interrupted each 16.67 milliseconds to re-initialize LINE0 and to flag the foreground program to read the keyboard.

As discussed earlier, a special technique of rapidly moving the contents of the display RAM to the 8276 row buffers without the need of a DMA device was employed. The characters are then synchronously transferred to the character generator via CC0-CC6 and LC0-LC2 which are used to display one line at a time. Following the transfer of the first line to the dot timing logic, the line count is incremented and the second line is selected. This process continues until the last line of the character is transferred.

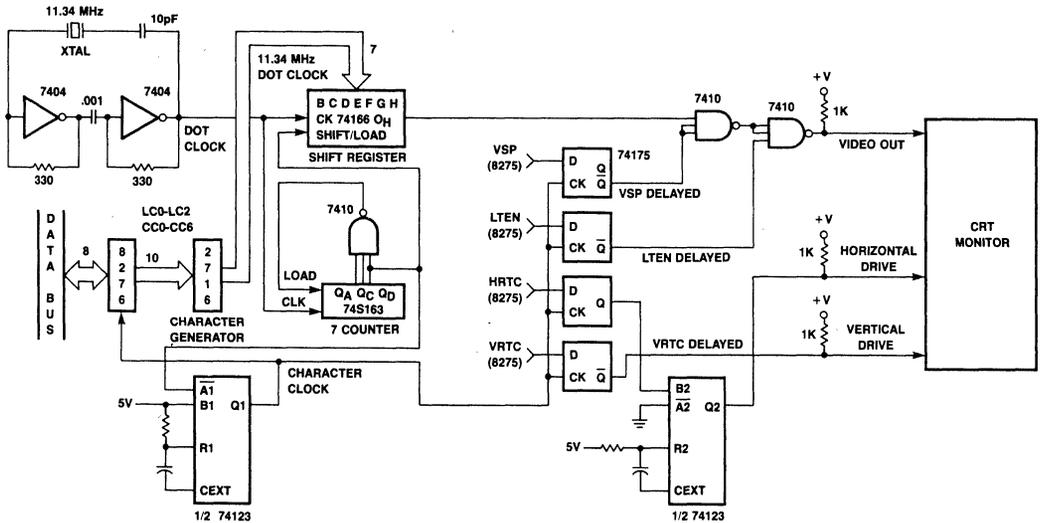
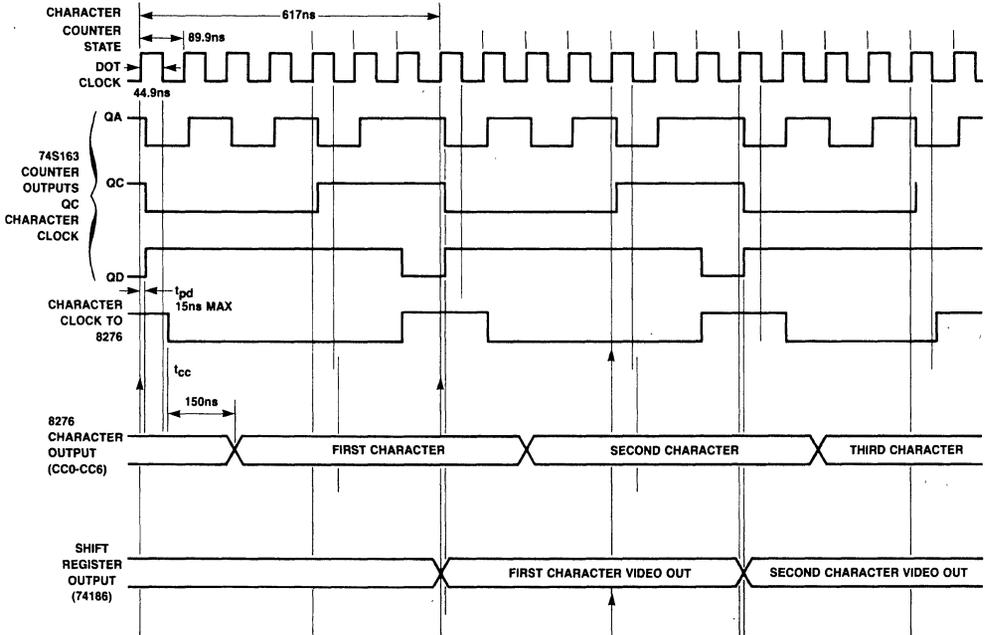
The dot timing logic latches the output of the character ROM in a parallel in, serial out synchronous shift register. The shift register's output constitutes the video information to the CRT.

Appendix 7.1 CRT Schematics

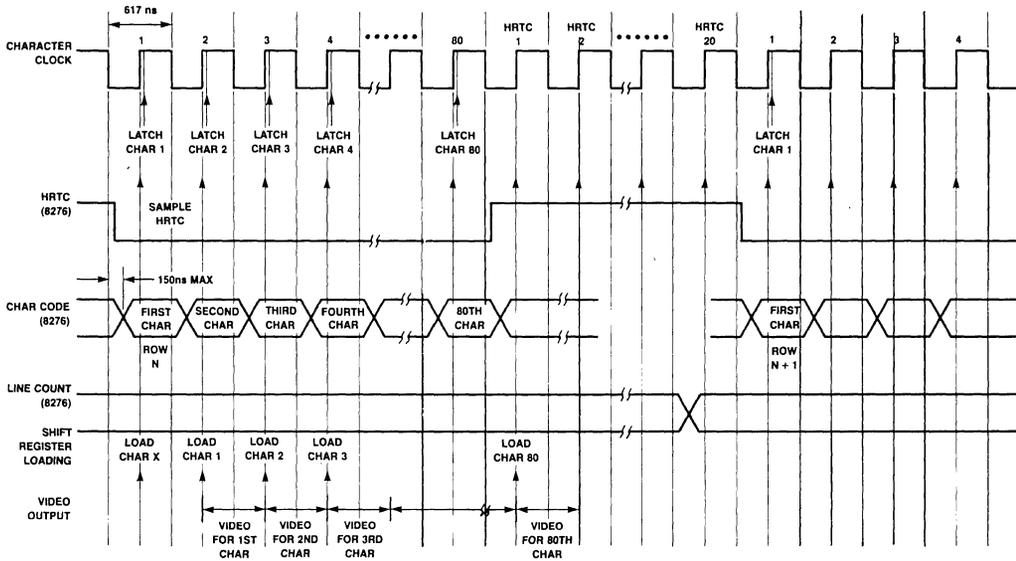




Appendix 7.2 Dot Timing



Appendix 7.3 CRT System Timing



Appendix 7.4 Escape/Control/Display Character Summary

BIT	CONTROL CHARACTERS				DISPLAYABLE CHARACTER				ESCAPE SEQUENCE					
	000	001	010	011	100	101	110	111	010	011	100	101	110	111
0000	NUL [@]	DLE ^P	SP	␣	@	P		P						
0001	SOH ^A	DC1 ^Q			A	Q	A	Q			↑	A		
0010	STX ^B	DC2 ^R	'	2	B	R	B	R			↓	B		
0011	ETX ^C	DC3 ^S	=	3	C	S	C	S			→	C		
0100	EOT ^D	DC4 ^T	\$	4	D	T	D	T			←	D		
0101	ENQ ^E	NAK ^U	%	5	E	U	E	U			CLR	E		
0110	ACK ^F	SYN ^V	&	6	F	V	F	V						
0111	BEL ^G	ETB ^W	'	7	G	W	G	W						
1000	SS ^H	CAN ^X	(8	H	X	H	X			HOME	H		
1001	HT ^I	EM ^Y)	9	I	Y	I	Y						
1010	LF ^J	SUB ^Z	*	:	J	Z	J	Z			EOS	I		
1011	VT ^K	ESC ^f	+	;	K	[K				EL	J		
1100	FF ^L	FS	,		L		L							
1101	CR ^M	GS	-	=	M]	M							
1110	SO ^N	RS	.		N	^	N							
1111	S1 ^o	US ⁻	/	?	O	-	O							

NOTE: Shaded blocks — functions terminal will react to. Others can be generated but are ignored upon receipt.

Appendix 7.5 Character Generator

As previously mentioned, the character generator used in this terminal is a 2716 EPROM. A 1K by 8 device would have been sufficient since a 128 character 5 by 7 dot matrix only requires 8K of memory. A custom character set could have been stored in the second 1K bytes of the 2716. Any of the free I/O pins on the 8051 could have been used to switch between the character sets.

The three low-order line count outputs (LC0-LC2) from the 8276 are connected to the three low-order address lines of the character generator. The CC0-CC6 output lines are connected to the A3-A9 lines of the character generator.

The output of the character generator is loaded into the shift register. The serial output of the shift register is the video output to the CRT.

Let's assume that the letter "E" is to be displayed. The ASCII code for "E" (45H) is presented to the address lines A2-A9 of the character generator. The scan lines (LC0-LC2) will now count from 0 to seven to form the character as shown in Figure 7.5.0. The same procedure is used to form all 128 possible characters. For reference Appendix 7.6 contains the HEX dump of the character generator used in this terminal.

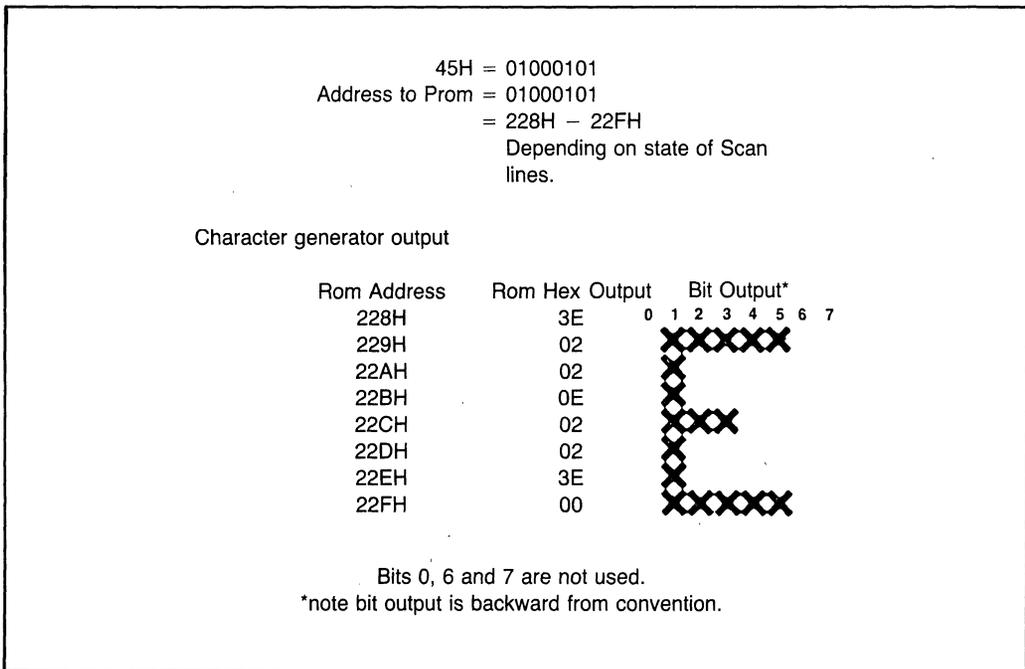


Figure 7.5.0 Character Generator

Appendix 7.7 Composite Video

In this design it was assumed that the CRT monitor required a separate horizontal drive, vertical drive, and video input. Many monitors require a composite video signal. The schematic shown in Figure 7.7.0 illustrate how to generate a composite video from the output of the 8276.

The dual one-shots are used to provide a small delay and the proper horizontal and vertical pulse to the composite video monitor. The delay introduced in the horizontal and vertical timing is used to center the display. The 7486 is used to mix the vertical and horizontal retrace. Q1 mix the video and retrace signals along with providing the proper D.C. levels.

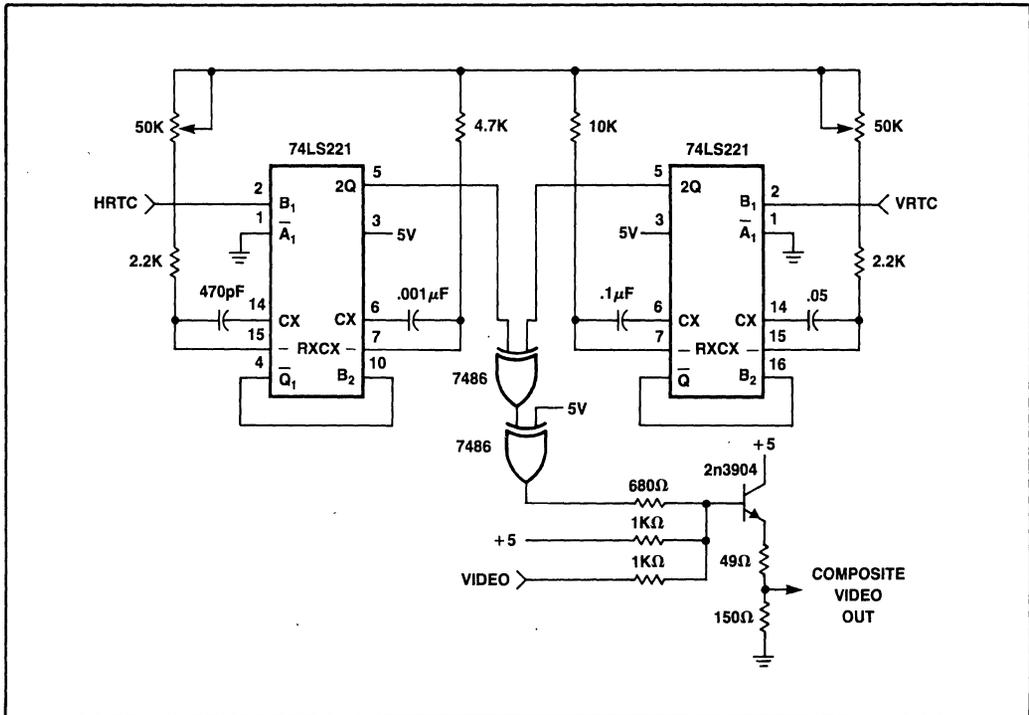


Figure 7.7.0 Composite Video

Appendix 7.8 Software Documentation

```

/*****
*****
*****      SOFTWARE DOCUMENTATION FOR THE 8051      *****
*****      TERMINAL CONTROLLER APPLICATION NOTE      *****
*****
*****
*****
*****

```

MEMORY MAP ASSOCIATED WITH PERIPHERAL DEVICES (USING MOVX):

```

8051 WR AND READ DISPLAY RAM-   ADDRESS 1000H TO 17CFH
8051 WR DISPLAY RAM TO THE 8276- ADDRESS 1800H TO 1FCFH
8276 COMMAND ADDRESS-          ADDRESS 0001H
8276 PARAMETER ADDRESS-        ADDRESS 0000H
8276 STATUS REGISTER-          ADDRESS 0001H

```

MEMORY MAP FOR READING THE KEYBOARD (USING MOVX):

```

KEYBOARD ADDRESS-              ADDRESS 10FFH TO 17FFH

```

```

/***** START MAIN PROGRAM *****/

```

```

/* BEGIN BY PUTTING THE ASCII CODE FOR BLANK IN THE DISPLAY RAM*/

```

```

INIT:
{FILL 2000 LOCATIONS IN THE DISPLAY RAM WITH SPACES (ASCII 20H)}

```

```

/*      INITIALIZE POINTERS, RAM BITS, ETC.      */

```

```

{INITIALIZE POINTERS AND FLAGS}
{INITIALIZE TOP OF THE CRT DISPLAY "LINE0"=1800H}
{INITIALIZE 8276 BUFFER POINTER "RASTER" =1800H}
{INITIALIZE DISPLAY$RAM$POINTER=0000H}

```

```

/* INITIALIZE THE 8276 */

```

```

{RESET THE 8276}
{INITIALIZE 8276 TO 80 CHARACTER/ROW }
{INITIALIZE 8276 TO 25 ROWS PER FRAME}
{INITIALIZE 8276 TO 10 LINES PER ROW}
{INITIALIZE 8276 TO NON-BLINKING UNDERLINE CURSER}
{INITIALIZE CURSER TO HOME POSITION (00,00) (UPPER LEFT HAND CORNER)}
{START DISPLAY}
{ENABLE 8276 INTERRUPT}

```

```

/* SET UP 8051 INTERRUPTS AND PRIORITIES */

```

```

{SERIAL PORT HAS HIGHEST INTERRUPT PRIORITY}
{EXTERNAL INTERRUPTS ARE EDGE SENSITIVE}
{ENABLE EXTERNAL INTERRUPTS}

```

```

/*PROCEDURE SCANNER: THIS PROCEDURE SCANS THE KEYBOARD AND DETERMINES IF A
SINGLE VALID KEY HAS BEEN PUSHED. IF TRUE THEN THE ASCII EQUIVALENT
WILL BE TRANSMITTED TO THE HOST COMPUTER.*/

```

```
SCANNER:
```

```
{ENABLE 8051 GLOBAL INTERRUPT BIT}
```

```
/* PROGRAMMABLE DELAY FOR THE CURSER BLINK */
```

```
IF {30 VERTICAL RETRACE INTERRUPTS HAVE OCCURRED (CURSER$COUNT=1FH)} THEN
DO;
```

```
{COMPLEMENT CURSER$ON}
```

```
{CLEAR CURSER$COUNT}
```

```
IF {CURSER IS TO BE OFF (CURSER$ON=0)} THEN {MOVE CURSER OFF THE SCREEN}
```

```
CALL LOAD$CURSER;
```

```
END;
```

```
IF {THE LOCAL$LINE SWITCH HAS CHANGED STATE} THEN
```

```
DO;
```

```
IF {IN LOCAL MODE} THEN {DISABLE SERIAL PORT INTERRUPT}
```

```
ELSE CALL CHECK$BAUD$RATE;
```

```
END;
```

```
DO WHILE {INBETWEEN VERTICAL REFRESHES}
```

```
IF {THE FIFO HAS A CHARACTER TO PROCESS (SERIAL$INT=1)} THEN CALL DECIPHER;
```

```
END;
```

```
CALL READER;
```

```
IF {THE PRESENT PRESSED KEY IS EQUAL TO THE LAST KEY PRESSED AND VALID=1} THEN
CALL AUTO$REPEAT;
```

```
ELSE
```

```
DO;
```

```
IF {A KEY IS PRESSED BUT NOT THE SAME ONE AS THE LAST KEYBOARD SCAN} THEN
```

```
DO;
```

```
IF {ONLY ONE KEY IS PRESSED} THEN
```

```
{GET THE ASCII CODE FOR IT}
```

```
{SET NEW$KEY AND VALID FLAGS}
```

```
ELSE {RESET VALID AND NEW$KEY FLAGS}
```

```
END;
```

```
ELSE {THE KEYBOARD MUST NOT HAVE A KEY PRESSED SO RESET VALID$KEY AND NEW$KEY FLAGS}
```

```
END;
```

```
GOTO SCANNER;
```

```
END;
```

```
/* PROCEDURE AUTO$REPEAT: THIS PROCEDURE WILL PERFORM AN AUTO REPEAT FUNCTION
BY TRANSMITTING A CHARACTER EVERY OTHER TIME THIS ROUTINE IS CALLED.
THE AUTO REPEAT FUNCTION IS ACTIVATED AFTER A FIXED DELAY PERIOD AFTER THE
FIRST CHARACTER IS SENT*/
```

```
AUTO$REPEAT:
```

```
IF {THE KEY PRESSED IS NEW (NEW$KEY=1)} THEN
```

```
DO;
```

```
{CLEAR THE DIVIDE BY TWO COUNTER "TRANSMIT$TOGGLE"}
```

```
{INITIALIZE THE DELAY COUNTER "TRANSMIT$COUNT" TO 0D0H}
```

```
CALL TRANSMIT;
```

```
{CLEAR NEW$KEY}
```

```
/* FIRST CHARACTER */
```

```
END;
```

```

ELSE
DO;
  IF {TRANSMIT$COUNT IS NOT EQUAL TO 0} THEN
  DO;
    {INCREMENT TRANSMIT$COUNT}
    IF TRANSMIT$COUNT=0FFH THEN /*DELAY BETWEEN FIRST CHARACTER AND THE SECOND */
    DO;
      CALL TRANSMIT; /*SECOND CHARACTER */
      {CLEAR TRANSMIT$COUNT}
    END;
  END;
  ELSE
  DO;
    {TURN THE CURSER ON DURING THE AUTO REPEAT FUNCTION}
    IF TRANSMIT$TOGGLE = 1 THEN /* 2 VERT FRAMES BETWEEN 3RD TO NTH CHARACTER */
    CALL TRANSMIT; /* 3RD THROUGH NTH CHARACTER */
    {COMPLEMENT TRANSMIT$TOGGLE}
  END;
END;
END AUTO$REPEAT;

```

/* PROCEDURE TRANSMIT- ONCE THE HOST COMPUTER SIGNALS THE 8051H BY BRINGING THE CLEAR-TO-SEND LINE LOW, THE ASCII CHARACTER IS PUT INTO THE SERIAL PORT.*/

```

TRANSMIT:
PROCEDURE;
IF {THE TERMINAL IS ON-LINE} THEN
DO;
  {WAIT UNTIL THE CLEAR$TOSSEND LINE IS LOW AND UNTIL THE 8051 SERIAL PORT TX IS NOT BUSY (TRANSMIT$INT=1)}
  {TRANSMIT THE ASCII CODE}
  {CLEAR THE FLAG "TRANSMIT$INT". THE SERIAL PORT SERVICE ROUTINE WILL SET THE FLAG
  WHEN THE SERIAL PORT IS FINISHED TRANSMITTING}
END;
ELSE {THE TERMINAL IS IN THE LOCAL MODE}
DO;
  {PUT THE ASCII CODE IN THE FIFO}
  {INCREMENT THE FIFO POINTER}
  {SET SERIAL$INT}
END;
END TRANSMIT;

```

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```
/*      PROCEDURE DECIPHER: THIS PROCEDURE DECODES THE HOST COMPUTER'S MESSAGES AND DETERMINES
WHETHER IT IS A DISPLAYABLE CHARACTER, CONTROL SEQUENCE, OR AN ESCAPE SEQUENCE
THE PROCEDURE THEN ACTS ACCORDINGLY */
```

```
DECIPHER:
START$DECIPHER:

VALID$RECEPTION=0;
DO WHILE {THE FIFO IS NOT EMPTY AND THE CHARACTER IS DISPLAYABLE}
  RECEIVE={ASCII CODE}
  CALL DISPLAY;
  {NEXT CHARACTER}
END;

IF {CHARACTERS WERE DISPLAYED} THEN
  {DISABLE SERIAL PORT INTERRUPT}
  {MOVE THE REMAINING CONTENTS OF THE FIFO UP TO THE BEGINNING OF THE FIFO}
  {ENABLE SERIAL PORT INTERRUPT}
  {SET THE VALID$RECEPTION FLAG}

IF {THE FIFO IS EMPTY} THEN {CLEAR THE "SERIAL$INT FLAG AND RETURN}

IF {THE NEXT CHARACTER IS AN "ESC" CODE } THEN
DO:
  {LOOK AT THE CHARACTER IN THE FIFO AFTER THE ESC CODE AND CALL THE CORRECT SUBROUTINE}
  ;
  CALL UP$CURSER;           /* ESC A */
  CALL DOWN$CURSER;        /* ESC B */
  CALL RIGHT$CURSER;       /* ESC C */
  CALL LEFT$CURSER;        /* ESC D */
  CALL CLEAR$SCREEN;       /* ESC E */
  CALL MOV$CURSER;         /* ESC F */
  ;
  CALL HOME;               /* ESC H */
  ;
  CALL ERASE$FROM$CURSER$TO$END$OF$SCREEN; /* ESC J */
  CALL BLINK;              /* ESC K */

  {DISABLE THE SERIAL PORT INTERRUPT}
  {MOVE THE REMAINING CONTENTS OF THE FIFO UP TO THE BEGINNING OF THE FIFO}
  {ENABLE THE SERIAL PORT INTERRUPT}
  {SET THE "VALID$RECEPTION" FLAG}

  IF {THE FIFO IS EMPTY} THEN {CLEAR THE SERIAL$INT FLAG AND RETURN}
END;
```

```

IF {THE NEXT CHARACTER IS A CONTROL CODE} THEN
DO;
  {CALL THE RIGHT SUBROUTINE}

  CALL LEFT$CURSER;          /* CTL H */
  ;
  CALL LINE$FEED;           /* CTL J */
  ;
  CALL CLEAR$SCREEN;        /* CTL L */
  CALL CARRIAGE$RETURN;     /* CTL M */

  {DISABLE THE SERIAL PORT INTERRUPT}
  {MOVE THE REMAINING CONTENTS OF THE FIFO UP TO THE BEGINNING OF THE FIFO}
  {ENABLE THE SERIAL PORT INTERRUPT}
  {SET THE "VALID$RECEPTION" FLAG}
END;

IF {NO VALID CODE WAS RECEIVED ("VALID$RECEPTION" IS 0)} THEN
  {THROW THE CHARACTER OUT AND MOVE THE REMAINING CONTENTS OF THE FIFO}
  {UP TO THE BEGINNING}

IF {THE FIFO IS EMPTY} THEN {CLEAR THE SERIAL$INT FLAG AND RETURN}

END DECIPHER;

/*      PROCEDURE DISPLAY: THIS PROCEDURE WILL TAKE THE BYTE IN RAM LABELED
RECEIVE AND PUT IT INTO THE DISPLAY RAM. */

DISPLAY:
  {PUT INTO THE DISPLAY RAM LOCATION POINTED TO BY "DISPLAY$RAM$POINTER
  THE CONTENTS OF RECEIVE}

IF {THE END OF THE DISPLAY MEMORY HAS BEEN REACHED} THEN
  {RESET "DISPLAY$RAM$POINTER" TO THE BEGINNING OF THE RAM}
ELSE
  {INCREMENT "DISPLAY$RAM$POINTER"}

IF {THE CURSER IS IN THE LAST COLUMN OF THE CRT DISPLAY} THEN
DO;
  {MOVE THE CURSER BACK TO THE BEGINNING OF THE LINE}
  IF {(THE NEW DISPLAY RAM LOCATION HAS A END-OF-LINE CHARACTER IN IT)} THEN
    CALL FILL;

  IF {THE CURSER IS ON THE LAST LINE OF THE CRT DISPLAY} THEN
    CALL SCROLL;
  ELSE
    {MOVE THE CURSER TO THE NEXT LINE}
END;
ELSE
  {INCREMENT THE CURSER TO THE NEXT LOCATION}

{TURN THE CURSER ON }
CALL LOADCURSER;
END DISPLAY;

```

```
/*      PROCEDURE LINE$FEED      */

LINE$FEED:

IF {THE CURSER IS IN THE LAST LINE OF THE CRT DISPLAY} THEN
  CALL SCROLL;
ELSE
DO;
  {MOVE THE CURSER TO THE NEXT LINE}
  {TURN THE CURSER ON}
  CALL LOAD$CURSER;
END;

IF {THE DISPLAY$RAM$POINTER IS ON THE LAST LINE IN THE DISPLAY RAM} THEN
  {MOVE THE DISPLAY$RAM$POINTER TO THE FIRST LINE IN THE DISPLAY RAM}
ELSE
  {MOVE THE DISPLAY$RAM$POINTER TO THE NEXT LINE IN THE DISPLAY RAM}

IF {THE FIRST CHARACTER IN THE NEW LINE CONTAINS AN END-OF-LINE CHARACTER } THEN
  CALL FILL;

END LINE$FEED;
```

```
/*      PROCEDURE SCROLL      */

SCROLL:

CALL BLANK;
{DISABLE VERTICAL RETRACE INTERRUPT}

IF {THE FIRST LINE OF THE CRT CONTAINS THE LAST LINE OF THE DISPLAY MEMORY} THEN
  { MOVE THE POINTER "LINE0" TO THE BEGINNING OF THE DISPLAY MEMORY}
ELSE
  {MOVE "LINE0" TO THE NEXT LINE IN THE DISPLAY MEMORY}

{ENABLE VERTICAL RETRACE INTERRUPT}

END SCROLL;
```

```
/*      PROCEDURE CLEAR SCREEN      */

CLEAR$SCREEN:

CALL HOME;
CALL ERASE$FROM$CURSER$TO$END$OF$SCREEN;

END CLEAR$SCREEN;
```

```
/* PROCEDURE HOME: THIS PROCEDURE MOVES THE CURSER TO THE 0,0 POSITION */
```

```
HOME:
```

```
{MOVE THE CURSER POSITION TO THE UPPER LEFT HAND CORNER OF THE CRT}
{TURN THE CURSER ON}
CALL LOAD$CURSER;
{MOVE THE DISPLAY$RAM$POINTER TO THE CORRECT LOCATION IN THE DISPLAY RAM}
```

```
END HOME;
```

```
/* PROCEDURE ERASE FROM CURSER TO END OF SCREEN: */
```

```
ERASE$FROM$CURSER$TO$END$OF$SCREEN:
```

```
CALL BLINE; /* ERASE CURRENT LINE */
```

```
IF {THE CURSER IS NOT ON THE LAST LINE OF THE CRT DISPLAY} THEN
  STARTING WITH THE NEXT LINE, PUT AN END-OF-LINE CHARACTER (OF1H)
  IN THE DISPLAY RAM LOCATIONS THAT CORRESPOND TO THE BEGINNING OF
  THE CRT DISPLAY LINES UNTIL THE BOTTOM OF THE CRT SCREEN HAS BEEN REACHED}
END;
```

```
END ERASE$FROM$CURSER$TO$END$OF$SCREEN;
```

```
/*PROCEDURE MOV$CURSER: THIS PROCEDURE IS USED IN CONJUNCTION WITH WORDSTAR
IF A ESC F IS RECEIVED FROM THE HOST COMPUTER, THE TERMINAL CONTROLLER WILL
READ THE NEXT TWO BYTE TO DETERMINE WHERE TO MOVE THE CURSER. THE FIRST BYTE
IS THE ROW INFORMATION FOLLOWED BY THE COLUMN INFORMATION */
```

```
MOV$CURSER:
```

```
{WAIT UNTIL THE FIFO HAS RECEIVED THE NEXT TWO CHARACTERS}
{MOVE THE CURSER TO THE LOCATION SPECIFIED IN THE ESCAPE SEQUENCE}
{MOVE THE DISPLAY$RAM$POINTER TO THE CORRECT LOCATION}
```

```
IF THE FIRST CHARACTER IN THE NEW LINE HAS AN END-OF-LINE CHARACTER} THEN
  CALL FILL;
END;
```

```
{DISABLE THE SERIAL PORT INTERRUPT}
{MOVE THE REMAIN CONTENTS OF THE FIFO UP TWO LOCATIONS IN MEMORY}
{DECREMENT THE FIFO BY TWO}
{ENABLE THE SERIAL PORT INTERRUPT}
```

```
END MOV$CURSER;
```

```
/* PROCEDURE LEFT CURSER: THIS PROCEDURE MOVES THE CURSER LEFT ONE COLUMN
BY SUBTRACTING 1 OF THE CURSER COLUMN RAM LOCATION THEN CALL LOAD CURSER */
```

```
LEFT$CURSER:
```

```
IF {THE CURSER IS NOT IN THE FIRST LOCATION OF A LINE} THEN
DO;
```

```
{MOVE THE CURSER LEFT BY ONE LOCATION}
{TURN THE CURSER ON}
CALL LOAD$CURSER;
{DECREMENT THE DISPLAY$RAM$POINTER BY ONE}
```

```
END;
```

```
END LEFT$CURSER;
```

```
/* PROCEDURE RIGHT CURSER: THIS PROCEDURE MOVES THE CURSER RIGHT ONE COLUMN  
BY ADDING 1 TO THE CURSER COLUMN RAM LOCATION THEN CALL LOAD CURSER */
```

```
RIGHT$CURSER:
```

```
IF {THE CURSER IS NOT IN THE LAST POSITION OF THE CRT LINE} THEN
```

```
DO;
```

```
{MOVE THE CURSER RIGHT BY ONE LOCATION}
```

```
{TURN THE CURSER ON}
```

```
CALL LOAD$CURSER;
```

```
{INCREMENT THE DISPLAY$RAM$POINTER BY ONE}
```

```
END;
```

```
END RIGHT$CURSER;
```

```
/* PROCEDURE UP CURSER: THIS PROCEDURE MOVES THE CURSER UP ONE ROW  
BY SUBTRACTING 1 TO THE CURSER ROW RAM LOCATION THEN CALL LOAD CURSER */
```

```
UP$CURSER:
```

```
IF {THE CURSER IS NOT ON THE FIRST LINE OF THE CRT DISPLAY} THEN
```

```
DO;
```

```
{MOVE THE CURSER UP ONE LINE}
```

```
{TURN ON THE CURSER}
```

```
CALL LOAD$CURSER;
```

```
IF {THE DISPLAY$RAM$POINTER IS IN THE FIRST LINE OF DISPLAY MEMORY} THEN
```

```
{MOVE THE DISPLAY$RAM$POINTER TO THE LAST LINE OF DISPLAY MEMORY}
```

```
ELSE
```

```
{MOVE THE DISPLAY$RAM$POINTER UP ONE LINE IN DISPLAY MEMORY}
```

```
IF {THE FIRST LOCATION OF THE NEW LINE CONTAINS AN END-OF-LINE CHARACTER} THEN
```

```
CALL FILL;
```

```
END;
```

```
END UP$CURSER;
```

```
/* PROCEDURE DOWN CURSER: THIS PROCEDURE MOVES THE CURSER DOWN ONE ROW  
BY ADDING 1 TO THE CURSER ROW RAM LOCATION THEN CALL LOAD CURSER */
```

```
DOWN$CURSER:
```

```
IF {THE CURSER IS NOT ON THE LAST LINE OF THE CRT DISPLAY} THEN
```

```
DO;
```

```
{TURN THE CURSER ON}
```

```
{MOVE THE CURSER TO THE NEXT LINE}
```

```
CALL LOAD$CURSER;
```

```
IF {THE DISPLAY$RAM$POINTER IS NOT ON THE LAST LINE OF THE DISPLAY MEMORY} THEN
```

```
{MOVE THE DISPLAY$RAM$POINTER TO THE NEXT LINE IN THE DISPLAY MEMORY}
```

```
ELSE
```

```
{MOVE THE DISPLAY$RAM$POINTER TO THE FIRST LINE IN THE DISPLAY MEMORY}
```

```
IF {THE FIRST CHARACTER IN THE NEW LINE IS AN END-OF-LINE CHARACTER} THEN
```

```
CALL FILL;
```

```
END;
```

```
END DOWN$CURSER;
```

```
/* PROCEDURE CARRIAGE$RETURN */
```

```
CARRIAGE$RETURN:
```

```
{MOVE THE DISPLAY$RAM$POINTER TO THE BEGINNING OF THE CURRENT LINE IN THE DISPLAY MEMORY}
{MOVE THE CURSER TO THE BEGINNING OF THE CURRENT LINE OF THE CRT DISPLAY}
{TURN THE CURSER ON}
CALL LOAD$CURSER;
```

```
END CARRIAGE$RETURN;
```

```
/* PROCEDURE LOAD CURSER: LOAD CURSER TAKES THE VALUE HELD IN RAM AND
LOADS IT INTO THE 8276 CURSER REGISTER. */
```

```
LOAD$CURSER:
```

```
PROCEDURE;
IF {THE CURSER IS ON} THEN
{MOVE THE CURSER BACK ONTO THE CRT DISPLAY}
{DISABLE BUFFER INTERRUPT}
{WRITE TO THE 8276 CURSER REGISTERS THE X,Y LOCATIONS}
{ENABLE BUFFER INTERRUPT}
```

```
END LOAD$CURSER;
```

```
/* PROCEDURE CHECK BAUD RATE: THIS PROCEDURE READS THE THREE PORT PINS ON P1 AND SETS UP
THE SERIAL PORT FOR THE SPECIFIED BAUD RATE */
```

```
CHECK$BAUD$RATE:
```

```
{SET TIMER 1 TO MODE 1 AND AUTO RELOAD}
{TURN TIMER ON}
{ENABLE SERIAL PORT INTERRUPT}
{READ BAUD RATE SWITCHES AND SET UP RELOAD VALUE}
```

```
; /* 00 IS NOT ALLOWED */
TH1=040H; /* 150 BAUD */
TH1=0A0H; /* 300 BAUD */
TH1=0D0H; /* 600 BAUD */
TH1=0E8H; /* 1200 BAUD */
TH1=0F4H; /* 2400 BAUD */
TH1=0FAH; /* 4800 BAUD */
TH1=0FDH; /* 9600 BAUD */
```

```
END CHECK$BAUD$RATE;
```

```

/*      PROCEDURE READER: THIS PROCEDURE IS WRITTEN IN ASSEMBLY LANGUAGE. THE
EXTERNAL PROCEDURE SCANS THE 8 LINES OF THE KEYBOARD AND READS THE RETURN
LINES. THE STATUS OF THE 8 RETURN LINES ARE THEN STORED IN INTERNAL
MEMORY ARRAY CALLED CURRENT$KEY */

```

READER:

```

{INITIALIZE FLAGS "KEY0"=0, "SAME"=1, 0 COUNTER=0}

DO UNTIL {ALL 8 KEYBOARD SCAN LINES ARE READ}
  {READ KEYBOARD SCAN}
  IF {NO KEY WAS PRESSED} THEN
    {INCREMENT 0 COUNTER}
  ELSE
    IF {THE KEY PRESSED WAS NOT THE SAME KEY THAT WAS PRESSED THE LAST TIME
      THE KEYBOARD WAS READ} THEN
      {CLEAR "SAME" AND WRITE NEW SCAN RESULT TO CURRENT$KEY RAM ARRAY}
END;

IF {ALL 8 SCANS DIDN'T HAVE A KEY PRESSED (0 COUNTER=8)} THEN
  {SET KEY0, AND CLEAR SAME}

END READER;

```

```

/*      PROCEDURE BLANK: THIS EXTERNAL PROCEDURE FILLS LINE0 WITH SPACES (20H ASCII)
DURING THE SCROLL ROUTINES.*/

```

BLANK:

```

DO I= {BEGINNING OF THE CRT DISPLAY (LINE0)} TO {LINE0 + 50H}
  {DISPLAY RAM POINTED TO BY "I" = SPACE (ASCII 20H)}
NEXT I
END;

END BLANK;

```

```

/*      PROCEDURE BLINE: THIS EXTERNAL PROCEDURE BLANKS FROM THE CURSER TO THE END OF
THE DISPLAY LINE */

```

BLINE:

```

DO I= {CURRENT CURSER POSITION ON CRT DISPLAY} TO {END OF ROW}
  {DISPLAY RAM POINTED TO BY "I" = SPACE (ASCII 20H)}
NEXT I
END;

END BLINE;

```

```

/*      PROCEDURE FILL: THIS EXTERNAL PROCEDURE FILLS A DISPLAY LINE WITH SPACES*/

```

FILL:

```

DO I= {BEGINNING OF THE LINE THAT THE CURSER IS ON} TO {END OF THE ROW}
  {DISPLAY RAM POINTED TO BY "I" = SPACE (ASCII 20H)}
NEXT I
END;

END FILL;

```


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```

$EJECT

CRT$CONTROLLER:
1 1 DO;

      /***** DECLARE LITERALS *****/

2 1 DECLARE LLC LITERALLY 'LOCAL$LINE$CHANGE';
3 1 DECLARE REG LITERALLY 'REGISTER';
4 1 DECLARE CURRENT$KEY LITERALLY 'CURKEY';
5 1 DECLARE SERIAL$SERVICE LITERALLY 'SERBUF';
6 1 DECLARE DISPLAY$RAM$POINTER LITERALLY 'POINT';
7 1 DECLARE SERIAL$INT LITERALLY 'SERINT';
8 1 DECLARE TRANSMIT$INT LITERALLY 'TRNINT';
9 1 DECLARE CURSER$COLUMN LITERALLY 'CURSER';
10 1 DECLARE LAST$KEY LITERALLY 'LSIKEY';
11 1 DECLARE CURSER$COUNT LITERALLY 'COUNT';
12 1 DECLARE SCAN$INT LITERALLY 'SCAN';

      /***** REGISTER DECLARATIONS FOR THE 8051 *****/

      /***** BYTE REGISTERS *****/

13 1 DECLARE
      P0 BYTE AT(80H) REG,
      P1 BYTE AT(90H) REG,
      P2 BYTE AT(0A0H) REG,
      P3 BYTE AT(0B0H) REG,
      PSW BYTE AT(0D0H) REG,
      ACC BYTE AT(0E0H) REG,
      B BYTE AT(0F0H) REG,
      SP BYTE AT(81H) REG,
      DPL BYTE AT(82H) REG,
      DPH BYTE AT(83H) REG,
      PCON BYTE AT(87H) REG,
      TOCN BYTE AT(88H) REG,
      TMOD BYTE AT(89H) REG,
      TLO BYTE AT(8AH) REG,
      TLL BYTE AT(8BH) REG,
      TH0 BYTE AT(8CH) REG,
      TH1 BYTE AT(8DH) REG,
      IE BYTE AT(0A8H) REG,
      IP BYTE AT(0B8H) REG,
      SOCN BYTE AT(98H) REG,
      SBUF BYTE AT(99H) REG;

```

PL/M-51 COMPILER CRU/CONTROLLER

```

SEJECT
/***** BIT REGISTERS *****/

/***** PSW BITS *****/
14 1  DECLARE
      CY BIT AT(0D7H) REG,
      AC BIT AT(0D6H) REG,
      F0 BIT AT(0D5H) REG,
      R51 BIT AT(0D4H) REG,
      R50 BIT AT(0D3H) REG,
      OV BIT AT(0D2H) REG,
      P BIT AT(0D0H) REG,

/***** TCON BITS *****/
      TF1 BIT AT(8FH) REG,
      TR1 BIT AT(8EH) REG,
      TF0 BIT AT(8DH) REG,
      TR0 BIT AT(8CH) REG,
      IE1 BIT AT(8BH) REG,
      IT1 BIT AT(8AH) REG,
      IE0 BIT AT(89H) REG,
      IT0 BIT AT(88H) REG,

/***** IE BITS *****/
      EA BIT AT(0AFH) REG,
      ES BIT AT(0ACH) REG,
      ET1 BIT AT(0ABH) REG,
      EX1 BIT AT(0AAH) REG,
      ET0 BIT AT(0A9H) REG,
      EX0 BIT AT(0A8H) REG,

/***** IP BITS *****/
      PS BIT AT(0BCH) REG,
      PT1 BIT AT(0BBH) REG,
      PX1 BIT AT(0BAH) REG,
      PT0 BIT AT(0B9H) REG,
      PX0 BIT AT(0B8H) REG,

/***** P3 BITS *****/
      RD BIT AT(0B7H) REG,
      WR BIT AT(0B6H) REG,
      T1 BIT AT(0B5H) REG,
      T0 BIT AT(0B4H) REG,
      INT1 BIT AT(0B3H) REG,
      INT0 BIT AT(0B2H) REG,
      TXD BIT AT(0B1H) REG,
      RXD BIT AT(0B0H) REG,

/***** SCON BITS *****/
      SM0 BIT AT(9FH) REG,
      SM1 BIT AT(9EH) REG,
      SM2 BIT AT(9DH) REG,
      REN BIT AT(9CH) REG,
      TB8 BIT AT(9BH) REG,
      RB8 BIT AT(9AH) REG,
      TI BIT AT(99H) REG,
      RI BIT AT(98H) REG;

```

PL/M-51 COMPILER CRTCONTROLLER

```

$EJECT
$IF SW1
/***** DECLARE CONSTANTS*****/
15 1 DECLARE LOW$SCAN(16) STRUCTURE
      (KEY(8) BYTE) CONSTANT
      ('890-',5CH,5EH,08H,00H,
/* SCAN 0, SHIFT KEY =0; 8,9,0,-,\,^, BACK SPACE */
      'uiop',5BH,'@',0AH,7FH,
/* SCAN 1, SHIFT =0; u,i,o,p,[,@, LINE FEED, DELETE */
      'jkl;:',00H,0DH,'7',
/* SCAN 2, SHIFT =0; j,k,l,;,:, RETURN, 7 */
      'm',2CH,'.',',',00H,'/',',',00H,00H,00H,
/* SCAN 3, SHIFT =0; m,COMMA,.,/ */
      00H,'azxcvbn',
/* SCAN 4, SHIFT =0; a,z,x,c,v,b,n */
      'y',00H,00H,' d f g h',
/* SCAN 5, SHIFT =0; y, SPACE, d,f,g,h */
      09H,'qwsert',00H,
/* SCAN 6, SHIFT =0; TAB,q,w,s,e,r,t */
      1BH,'123456',00H,
/* SCAN 7, SHIFT =0;ESC,1,2,3,4,5,6 */
      28H,29H,00H,'=',7CH,7EH,08H,00H,
/* SCAN 0, SHIFT =1; (,),=,|,~, BACK SPACE */
      'UIOP',00H,00H,0AH,7FH,
/* SCAN 1, SHIFT =1; U,I,O,P, LINE FEED, DELETE */
      'JKL+*',00H,0DH,27H,
/* SCAN 2, SHIFT =1; J,K,L,+,*, RETURN, ' */
      'M<>',00H,3FH,00H,00H,00H,
/* SCAN 3, SHIFT =1; M,<,>,* */
      00H,'AZXCVBN',
/* SCAN 4, SHIFT =1; A,Z,X,,C,V,B,N */
      'Y',00H,00H,' D F G H',
/* SCAN 5, SHIFT =1; Y, SPACE, D,F,G,H */
      09H,'QWSERT',00H,
/* SCAN 6, SHIFT =1; TAB, Q,W,S,E,R,T */
      1BH,'!""#$%&',00H);
/* SCAN 7, SHIFT =1;ESC,!,",#,$,%,& */
$ENDIF

```

PL/M-51 COMPILER CRTCONTROLLER

\$EJECT
/*****DECLARE VARIABLES*****/

```

16 1  DECLARE
      $IF SW2
INPUT  BIT AT (0B4H)  REG,
      $ENDIF
      $IF SW1
          CAP$LOCK          BIT AT (095H)  REG,
          SHIFT$KEY        BIT AT (096H)  REG,
          CONTROL$KEY      BIT AT (097H)  REG,
      $ENDIF
          LOCAL$LINE       BIT AT (0B5H)  REG,
          CLEAR$TO$SEND    BIT AT (093H)  REG,
          DATA$TERMINAL$READY BIT AT (094H)  REG;

17 1  DECLARE (
      $IF SW1
          SAME,
          VALID$KEY ,
          KEY 0,
          LAST$SHIFT$KEY ,
          LAST$CONTROL$KEY ,
          LAST$CAP$LOCK ,
      $ENDIF

      $IF SW2
          RCVFLG,
          SYNC ,
          BYFIN,
          KBDINT,
          ERROR,
      $ENDIF

          NEWSKEY ,
          TRANSMIT$TOGGLE,
          CURSER$ON,
          SERIAL$INT,
          SCAN$INT,
          TRANSMIT$INT,
          ESCSEQ,
          VALID$RECEPTION,
          LLC,
          ENSP)      BIT PUBLIC;

```

PL/M-51 COMPILER CRICONTROLLER

\$EJECT

```
18 1  DECLARE (
      I,
      J,
      K,
      ASCII$KEY,
      TRANSMIT$COUNT,
      TEMP,
      SHIFT,
      CURSER$COL,
      CURSER$COLUMN,
      CURSER$ROW,
      CURSER$COUNT,
      FIFO,
      RECEIVE)      BYTE PUBLIC;

$IF SW1
19 1  DECLARE LAST$KEY (8) BYTE PUBLIC;
      SENDIF

$IF SW2
      DECLARE LAST$KEY (2) BYTE PUBLIC;
      SENDIF

20 1  DECLARE SERIAL (16) BYTE PUBLIC;

21 1  DECLARE DISPLAY$RAM (7CFH) BYTE AT (1000H) AUXILIARY;

22 1  DECLARE
      PARAMETER$ADDRESS  BYTE AT (0000H) AUXILIARY,
      COMMAND$ADDRESS   BYTE AT (0001H) AUXILIARY;

23 1  DECLARE (
      DISPLAY$RAM$POINTER,
      RASTER,
      LINE0,
      L)      WORD PUBLIC;
```

PL/M-51 COMPILER CRTCONTROLLER

SEJECT

```
/* PROCEDURE READER: THIS PROCEDURE IS WRITTEN IN ASSEMBLY LANGUAGE. THE
EXTERNAL PROCEDURE SCANS THE 8 LINES OF THE KEYBOARD AND READS THE RETURN
LINES. THE STATUS OF THE 8 RETURN LINES ARE THEN STORED IN INTERNAL
MEMORY ARRAY CALLED CURRENT$KEY. THE PROCEDURE CONTROLS 2 STATUS FLAGS;
KEY0 AND SAME. KEY0 IS SET IF ALL 8 SCANS READ NO KEY WAS PRESSED.
IF ALL 8 SCANS ARE THE SAME AS THE LAST READING OF THE KEYBOARD, THEN
SAME IS SET. */
```

```
24 2 READER: PROCEDURE EXTERNAL;
25 1 END READER;
```

```
/* PROCEDURE BLANK: THIS EXTERNAL PROCEDURE FILLS LINE0 SCAN WITH SPACES (20H ASCII)
DURING THE SCROLL ROUTINES.*/
```

```
26 2 BLANK: PROCEDURE EXTERNAL;
27 1 END BLANK;
```

```
/* PROCEDURE BLINE: THIS EXTERNAL PROCEDURE BLANKS FROM THE CURSER TO THE END OF
THE DISPLAY LINE */
```

```
28 2 BLINE: PROCEDURE EXTERNAL;
29 1 END BLINE;
```

```
/* PROCEDURE FILL: THIS EXTERNAL PROCEDURE FILLS THE CURSER LINE
WITH SPACES*/
```

```
30 1 FILL:
PROCEDURE EXTERNAL;
31 1 END FILL;
```

PL/M-51 COMPILER CRTCONTROLLER

§EJECT

/* PROCEDURE CHECK BAUD RATE: THIS PROCEDURE READS THE THREE PORT PINS ON P1 AND SETS UP THE SERIAL PORT FOR THE SPECIFIED BAUD RATE */

```

32 1 CHECK$BAUD$RATE:
    PROCEDURE;
33 2 SOCN=70H; /* MODE 1
                ENABLE RECEPTION*/
34 2 TMOD=TMOD OR 20H; /* TIMER 1 AUTO RELOAD */
35 2 TR1=1; /* TIMER 1 ON */
36 2 ES=1; /* ENABLE SERIAL INTERRUPT*/
37 2 ENSP=1; /* SERIAL INTERRUPT MASK FLAG */
38 3 DO CASE (P1 AND 07H);
39 3 ; /* 00 IS NOT ALLOWED */
40 3 TH1=040H; /* 150 BAUD */
41 3 TH1=0A0H; /* 300 BAUD */
42 3 TH1=0D0H; /* 600 BAUD */
43 3 TH1=0E8H; /* 1200 BAUD */
44 3 TH1=0F4H; /* 2400 BAUD */
45 3 TH1=0FAH; /* 4800 BAUD */
46 3 TH1=0FDH; /* 9600 BAUD */
47 3 END;
48 1 END CHECK$BAUD$RATE;

```

/* PROCEDURE LOAD CURSER: LOAD CURSER TAKES THE VALUE HELD IN RAM AND LOADS IT INTO THE 8276 CURSER REGISTERS. */

```

49 1 LOAD$CURSER:
    PROCEDURE;
50 2 IF CURSER$ON=1 THEN
51 2 CURSER$COL=CURSER$COLUMN;
52 2 EX1=0; /* DISABLE BUFFER INTERRUPT */
53 2 COMMAND$ADDRESS=80H; /* INITIALIZE CURSER COMMAND */
54 2 PARAMETER$ADDRESS=CURSER$COL;
55 2 PARAMETER$ADDRESS=CURSER$ROW;
56 2 EX1=1; /* ENABLE BUFFER INTERRUPT */
57 1 END LOAD$CURSER;

```

/* PROCEDURE CARRIAGE\$RETURN */

```

58 1 CARRIAGE$RETURN:
    PROCEDURE;
59 2 DISPLAY $RAM$POINTER=DISPLAY $RAM$POINTER-CURSER$COLUMN;
60 2 CURSER$COLUMN=0;
61 2 CURSER$ON=1;
62 2 CALL LOAD$CURSER;
63 1 END CARRIAGE$RETURN;

```

PL/M-51 COMPILER CRICONTROLLER

SEJECT

```
/* PROCEDURE DOWN CURSER: THIS PROCEDURE MOVES THE CURSER DOWN ONE ROW
BY ADDING 1 TO THE CURSER ROW RAM LOCATION THEN CALL LOAD CURSER */
```

```
64 1  DOWN$CURSER:
      PROCEDURE;
65 2  IF CURSER$ROW < 18H THEN
66 3  DO;
67 3    CURSER$ON=1;
68 3    CURSER$ROW=CURSER$ROW + 1;
69 3    CALL LOAD$CURSER;
70 3    IF DISPLAY$RAM$POINTER < 780H THEN
71 3      DISPLAY$RAM$POINTER=DISPLAY$RAM$POINTER +50H;
72 3    ELSE
      DISPLAY$RAM$POINTER=(DISPLAY$RAM$POINTER-780H);
73 3    L=DISPLAY$RAM$POINTER-CURSER$COLUMN;
74 3    IF DISPLAY$RAM(L)=0F1H THEN /* LOOK FOR END OF*/
75 4    DO; /* LINE CHARACTER */
76 4      CALL FILL; /*IF TRUE FILL LINE*/
77 4      DISPLAY$RAM(L)=20H; /*WITH SPACES */
78 4    END;
79 3  END;
80 1  END DOWN$CURSER;
```

```
/* PROCEDURE UP CURSER: THIS PROCEDURE MOVES THE CURSER UP ONE ROW
BY SUBTRACTING 1 TO THE CURSER ROW RAM LOCATION THEN CALL LOAD CURSER */
```

```
81 1  UP$CURSER:
      PROCEDURE;
82 2  IF CURSER$ROW >0 THEN
83 3  DO;
84 3    CURSER$ROW=CURSER$ROW - 1;
85 3    CURSER$ON=1;
86 3    CALL LOAD$CURSER;
87 3    IF DISPLAY$RAM$POINTER<50H THEN
88 3      DISPLAY$RAM$POINTER=DISPLAY$RAM$POINTER+780H;
89 3    ELSE
      DISPLAY$RAM$POINTER=DISPLAY$RAM$POINTER - 50H;
90 3    L=DISPLAY$RAM$POINTER-CURSER$COLUMN;
91 3    IF DISPLAY$RAM(L)=0F1H THEN /* LOOK FOR END OF LINE*/
92 4    DO; /* CHARACTER */
93 4      CALL FILL; /* IF TRUE FILL WITH */
94 4      DISPLAY$RAM(L)=20H; /* SPACES */
95 4    END;
96 3  END;
97 1  END UP$CURSER;
```

PL/M-51 COMPILER CRTCONTROLLER

\$EJECT

/* PROCEDURE RIGHT CURSER: THIS PROCEDURE MOVES THE CURSER RIGHT ONE COLUMN
BY ADDING 1 TO THE CURSER COLUMN RAM LOCATION THEN CALL LOAD CURSER */

```
98 1  RIGHT$CURSER:
    PROCEDURE;
99 2  IF CURSER$COLUMN < 4FH THEN
100 3  DO;
101 3      CURSER$COLUMN=CURSER$COLUMN + 1;
102 3      CURSER$ON=1;
103 3      CALL LOAD$CURSER;
104 3      DISPLAY$RAM$POINTER=DISPLAY$RAM$POINTER +1;
105 3  END;
106 1  END RIGHT$CURSER;
```

/* PROCEDURE LEFT CURSER: THIS PROCEDURE MOVES THE CURSER LEFT ONE COLUMN
BY SUBTRACTING 1 TO THE CURSER COLUMN RAM LOCATION THEN CALL LOAD CURSER */

```
107 1  LEFT$CURSER:
    PROCEDURE;
108 2  IF CURSER$COLUMN >0 THEN
109 3  DO;
110 3      CURSER$COLUMN=CURSER$COLUMN - 1;
111 3      CURSER$ON=1;
112 3      CALL LOAD$CURSER;
113 3      DISPLAY$RAM$POINTER=DISPLAY$RAM$POINTER -1;
114 3  END;
115 1  END LEFT$CURSER;
```

PL/M-51 COMPILER CRICONTROLLER

```

$EJECT

/* PROCEDURE MOV$CURSER: THIS PROCEDURE IS USED IN CONJUNCTION WITH WORDSTAR
IF A ESC F IS RECEIVED FROM THE HOST COMPUTER, THE TERMINAL CONTROLLER WILL
READ THE NEXT TWO BYTE TO DETERMINE WHERE TO MOVE THE CURSER. THE FIRST BYTE
IS THE ROW INFORMATION FOLLOWED BY THE COLUMN INFORMATION */

116 1  MOV$CURSER:
PROCEDURE;
117 3  DO WHILE FIFO<4;          /* WAIT UNTILL THE MOV$CURSER PARAMETERS*/
118 3  END;                      /* ARE RECEIVED INTO THE FIFO */
119 2  TEMP=CURSER$ROW;
120 2  CURSER$ROW=SERIAL(2);
121 2  IF CURSER$ROW>TEMP THEN
122 3  DO;
123 3  L=DISPLAY$RAM$POINTER+ ((CURSER$ROW-TEMP)*50H);
124 3  IF L>7CFH THEN          /* IF OUT OF RAM RANGE */
125 3  DISPLAY$RAM$POINTER=L-7D0H;      /* RAP AROUND TO BEGINNING */
126 3  ELSE                  /* OF RAM */
DISPLAY$RAM$POINTER=L;
127 3  END;
128 2  ELSE
DO;
129 3  IF CURSER$ROW<TEMP THEN
130 4  DO;
131 4  L=(TEMP-CURSER$ROW)*50H;
132 4  IF DISPLAY$RAM$POINTER<L THEN          /* IF OUT OF RAM RANGE*/
133 4  DISPLAY$RAM$POINTER=(7D0H-(L-DISPLAY$RAM$POINTER)); /* RAP AROUND TO END OF RAM*/
134 4  ELSE
DISPLAY$RAM$POINTER=DISPLAY$RAM$POINTER-L;
135 4  END;
136 3  END;
137 2  TEMP=CURSER$COLUMN;
138 2  CURSER$COLUMN=SERIAL(3);
139 2  IF CURSER$COLUMN>TEMP THEN
140 2  DISPLAY$RAM$POINTER=DISPLAY$RAM$POINTER+ (CURSER$COLUMN-TEMP);
141 2  ELSE
DISPLAY$RAM$POINTER=DISPLAY$RAM$POINTER- (TEMP-CURSER$COLUMN);
142 2  CURSER$ON=1;
143 2  CALL LOAD$CURSER;
144 2  L=DISPLAY$RAM$POINTER-CURSER$COLUMN;
145 2  IF DISPLAY$RAM(L)=0F1H THEN          /* LOCK FOR END FO LINE CHARACTER*/
146 3  DO;
147 3  CALL FILL;                      /* IF TRUE FILL WITH SPACES */
148 3  DISPLAY$RAM(L)=20H;
149 3  END;
150 2  ES=0;
151 3  DO I=2 TO FIFO-2;
152 3  SERIAL(I)=SERIAL(I+2);
153 3  END;
154 2  FIFO=FIFO-2;
155 2  ES=ENSP;
156 1  END MOV$CURSER;

```

PL/M-51 COMPILER CRTCONTROLLER

```

$EJECT

/* PROCEDURE ERASE FROM CURSER TO END OF SCREEN: */

157 1  ERASE$FROM$CURSER$TO$END$OF$SCREEN:
      PROCEDURE;
158 2  CALL BLINE; /* ERASE CURRENT LINE */
159 2  IF CURSER$ROW < 18H THEN
160 3  DO;
161 3      L=DISPLAY$RAM$POINTER-CURSER$COLUMN+50H; /* GET NEXT LINE */
162 4      DO WHILE (L < 7D0H) AND (L <> (LINE0 AND 7FFH));
163 4          DISPLAY$RAM(L)=0F1H; /* ERASE UNTIL LINE0 OR */
164 4          L=L+50H; /* END OF DISPLAY RAM*/
165 4      END;
166 3      L=0;
167 4      DO WHILE L <> (LINE0 AND 7FFH); /* ERASE UNTIL LINE0 */
168 4          DISPLAY$RAM(L)=0F1H;
169 4          L=L+50H;
170 4      END;
171 3  END;
172 1  END ERASE$FROM$CURSER$TO$END$OF$SCREEN;

/* PROCEDURE HOME: THIS PROCEDURE MOVES THE CURSER TO THE 0,0 POSITION */

173 1  HOME:
      PROCEDURE;
174 2  CURSER$ROW=00;
175 2  CURSER$COLUMN=00;
176 2  CURSER$ON=1;
177 2  CALL LOAD$CURSER;
178 2  DISPLAY$RAM$POINTER=(LINE0 AND 7FFH);
179 1  END HOME;

```

PL/M-51 COMPILER CRICONTROLLER

```

$EJECT

/* PROCEDURE CLEAR SCREEN */

180 1 CLEAR$SCREEN:
    PROCEDURE;
181 2 CALL HOME;
182 2 CALL ERASE$FROM$CURSER$TO$END$OF$SCREEN;
183 1 END CLEAR$SCREEN;

/* PROCEDURE SCROLL */

184 1 SCROLL:
    PROCEDURE;
185 2 CALL BLANK;
186 2 EX0=0; /* DISABLE VERTICAL REFRESH INTERRUPT */
187 2 IF LINE0= 1F80H THEN
188 2     LINE0= 1800H;
189 2 ELSE
190 2     LINE0= LINE0+50H; /* ENABLE VERTICAL REFRESH INTERRUPT */
191 1 EX0=1;
    END SCROLL;

/* PROCEDURE LINE$FEED */

192 1 LINE$FEED:
    PROCEDURE;
193 2 IF CURSER$ROW=18H THEN
194 2     CALL SCROLL;
195 2 ELSE
196 3     DO;
196 3     CURSER$ROW= CURSER$ROW+1;
197 3     CURSER$ON=1;
198 3     CALL LOAD$CURSER;
199 3     END;
200 2 IF DISPLAY$RAM$POINTER > 77FH THEN
201 2     DISPLAY$RAM$POINTER=DISPLAY$RAM$POINTER-780H;
202 2 ELSE
203 2     DISPLAY$RAM$POINTER=DISPLAY$RAM$POINTER+50H;
204 2 L=DISPLAY$RAM$POINTER-CURSER$COLUMN;
205 3 IF DISPLAY$RAM(L)=0F1H THEN /* LOOK FOR END OF LINE CHARACTER*/
206 3     DO;
206 3     CALL FILL; /* IF TRUE FILL WITH SPACES */
207 3     DISPLAY$RAM(L)=20H;
208 3     END;
209 1 END LINE$FEED;

```

PL/M-51 COMPILER CRTCONTROLLER

\$EJECT

/* PROCEDURE DISPLAY: THIS PROCEDURE WILL TAKE THE BYTE IN RAM LABELED
RECEIVE AND PUT IT INTO THE DISPLAY RAM. */

```
210 1  DISPLAY :
      PROCEDURE;
211 2  DISPLAY$RAM (DISPLAY$RAM$POINTER)=RECEIVE;
212 2  IF DISPLAY$RAM$POINTER=7CFH THEN /* IF END OF RAM */
213 2  DISPLAY$RAM$POINTER=000H; /* RAP AROUND TO BEGINNING */
214 2  ELSE
      DISPLAY$RAM$POINTER=DISPLAY$RAM$POINTER+1;
215 2  IF CURSER$COLUMN=4FH THEN
216 3  DO;
217 3  CURSER$COLUMN=00H;
218 3  L=DISPLAY$RAM$POINTER;
219 3  IF DISPLAY$RAM(L)=0F1H THEN
220 4  DO;
221 4  CALL FILL;
222 4  DISPLAY$RAM(L)=20H;
223 4  END;
224 3  IF CURSER$ROW=18H THEN
225 3  CALL SCROLL;
226 3  ELSE
      CURSER$ROW=CURSER$ROW+1;
227 3  END;
228 2  ELSE
      CURSER$COLUMN=CURSER$COLUMN+1;
229 2  CURSER$ON=1;
230 2  CALL LOADCURSER;
231 1  END DISPLAY;
```

PL/M-51 COMPILER CRT/CONTROLLER

```

$EJECT

/* PROCEDURE DECIPHER: THIS PROCEDURE DECODES THE HOST COMPUTER'S MESSAGES AND DETERMINES
   WHETHER IT IS A DISPLAYABLE CHARACTER, CONTROL SEQUENCE, OR AN ESCAPE SEQUENCE
   THE PROCEDURE THEN ACTS ACCORDINGLY */

232 1  DECIPHER:
233 2  PROCEDURE;
234 2  START$DECIPHER;
235 3  VALID$RECEPTION=0;
236 3  I=0;
237 3  DO WHILE (I<FIFO) AND (SERIAL(I)>1FH) AND (SERIAL(I)<7FH);
238 3  RECEIVE=SERIAL(I);
239 3  CALL DISPLAY;
240 2  I=I+1;
241 3  END;
242 3  IF I>0 THEN
243 3  DO;
244 3  ES=0; /* DISABLE SERIAL INTERRUPT WHILE MOVING FIFO */
245 4  K=FIFO-I;
246 4  DO J=0 TO K; /* MOVE FIFO */
247 4  SERIAL(J)=SERIAL(I);
248 4  I=I+1;
249 3  END;
250 3  FIFO=K;
251 3  ES=ENSP; /* ENABLE SERIAL INTERRUPT */
252 3  VALID$RECEPTION=1;
253 3  END;
254 2  IF FIFO=0 THEN
255 3  DO;
256 3  SERIAL$INT=0;
257 3  GOTO END$DECIPHER;
258 3  END;
259 2  IF (SERIAL(0)=1BH) THEN
260 3  DO;
261 3  IF (ESC$SEQ=1) AND (FIFO<2) THEN
262 3  GOTO END$DECIPHER;
263 3  K=(SERIAL(1) AND 5FH)-40H;
264 3  IF (K >00H) AND (K<0CH) THEN
265 4  DO;
266 5  DO CASE K;
267 5  ;
268 5  CALL UP$CURSER; /* ESC A */
269 5  CALL DOWN$CURSER; /* ESC B */
270 5  CALL RIGHT$CURSER; /* ESC C */
271 5  CALL LEFT$CURSER; /* ESC D */
272 5  CALL CLEAR$SCREEN; /* ESC E */
273 5  CALL MOV$CURSER; /* ESC F */
274 5  ;
275 5  CALL HOME; /* ESC H */
276 5  ;
277 5  CALL ERASE$FROM$CURSER$TO$END$OF$SCREEN; /* ESC J */
278 5  CALL BLINK; /* ESC K */
279 5  END;
280 3  END;
281 3  ES=0; /* DISABLE SERIAL INTERRUPTS WHILE MOVING FIFO */

```

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```

280 4      DO I=0 TO (FIFO-2);
281 4          SERIAL(I)=SERIAL(I+2); /* MOVE FIFO */
282 4      END;
283 3      FIFO=FIFO-2;
284 3      ES=ENSP; /* ENABLE SERIAL INTERRUPTS */
285 3      VALID$RECEPTION=1;
286 3      IF FIFO=0 THEN
287 4          DO;
288 4              SERIAL$INT=0;
289 4              GOTO END$DECIPHER;
290 4          END;
291 3      END;
292 2      IF (SERIAL(0) > 07H) AND (SERIAL(0) < 0EH) THEN
293 3      DO;
294 4          DO CASE (SERIAL(0) - 08H);
295 4              CALL LEFT$CURSER; /* CTL H */
296 4              ;
297 4              CALL LINE$FEED; /* CTL J */
298 4              ;
299 4              CALL CLEAR$SCREEN; /* CTL L */
300 4              CALL CARRIAGE$RETURN; /* CTL M */
301 4          END;
302 3          ES=0; /* DISABLE SERIAL INTERRUPTS WHILE MOVING FIFO */
303 4          DO I=0 TO (FIFO-1);
304 4              SERIAL(I)=SERIAL(I+1); /* MOVE FIFO */
305 4          END;
306 3          FIFO=FIFO-1;
307 3          ES=ENSP; /* ENABLE SERIAL INTERRUPTS */
308 3          VALID$RECEPTION=1;
309 3      END;
310 2      IF VALID$RECEPTION=0 THEN
311 3      DO;
312 3          ES=0;
313 4          DO I=0 TO (FIFO-1); /* IF CHARACTER IS UNRECOGNIZED THEN */
314 4              SERIAL(I)=SERIAL(I+1); /* TRASH IT */
315 4          END;
316 3          FIFO=FIFO-1;
317 3          ES=ENSP;
318 3      END;
319 2      IF FIFO=0 THEN
320 2          SERIAL$INT=0;
321 2      END$DECIPHER;
END DECIPHER;

```

PL/M-51 COMPILER CRT/CONTROLLER

§EJECT

/* PROCEDURE TRANSMIT- THIS PROCEDURE LOOKS AT THE CLEAR TO SEND PIN FOR AN ACTIVE LOW SIGNAL. ONCE THE MAIN COMPUTER SIGNALS THE 8051 THE ASCII CHARACTER IS PUT INTO THE SERIAL PORT.*/

```

322 1  TRANSMIT:
      PROCEDURE;
323 2  IF LOCAL$LINE =1 THEN
324 3  DO;
325 4  DO WHILE (CLEAR$TO$SEND=1) OR (TRANSMIT$INT=0);
326 4  END;
327 3  SBUF=ASCII$KEY;
328 3  TRANSMIT$INT=0;
329 3  END;
330 2  ELSE
      DO;
331 3  SERIAL(FIFO)=ASCII$KEY;
332 3  FIFO=FIFO+1;
333 3  SERIAL$INT=1;
334 3  END;
335 1  END TRANSMIT;

```

/* PROCEDURE AUTO\$REPEAT: THIS PROCEDURE WILL PERFORM AN AUTO REPEAT FUNCTION AFTER A FIXED DELAY PERIOD */

```

336 1  AUTO$REPEAT:
      PROCEDURE;
337 2  IF NEW$KEY=1 THEN
338 3  DO;
339 3  TRANSMIT$TOGGLE=0;
340 3  TRANSMIT$COUNT=0D0H;
341 3  CALL TRANSMIT;          /* FIRST CHARACTER */
342 3  NEW$KEY=0;
343 3  END;
344 2  ELSE
      DO;
345 3  IF TRANSMIT$COUNT <> 00H THEN
346 4  DO;
347 4  TRANSMIT$COUNT=TRANSMIT$COUNT+1;
348 4  IF TRANSMIT$COUNT=0FFH THEN /*DELAY BETWEEN FIRST CHARACTER AND THE SECOND */
349 5  DO;
350 5  CALL TRANSMIT;          /*SECOND CHARACTER */
351 5  TRANSMIT$COUNT=00;
352 5  END;
353 4  END;
354 3  ELSE
      DO;
355 4  CURSER$ON=1;
356 4  CURSER$COUNT=0;
357 4  IF TRANSMIT$TOGGLE = 1 THEN /* 2 VERT FRAMES BETWEEN 3RD TO NTH CHARACTER */
358 4  CALL TRANSMIT;          /* 3RD THROUGH NTH CHARACTER */
359 4  TRANSMIT$TOGGLE= NOT TRANSMIT$TOGGLE;
360 4  END;
361 3  END;
362 1  END AUTO$REPEAT;

```

PL/M-51 COMPILER CRICONTROLLER

```

$EJECT

/***** START MAIN PROGRAM *****/
/* BEGIN BY PUTTING ASCII CODE FOR BLANK IN THE DISPLAY RAM;*/

363 1  INIT:
364 2  DO L=0 TO 7CFH;
365 2  DISPLAY$RAM(L)=20H;
END;

/* INITIALIZE POINTERS, RAM BITS, ETC. */

366 1  ESC$SEQ=0;
367 1  SCAN$INT=0;
368 1  SERIAL$INT=0;
369 1  FIFO=0;
370 1  CURSER$COUNT=0;
371 1  LLC=0;
372 1  DATA$TERMINAL$READY=1;
373 1  TCON=05H;
374 1  LINE0=1800H;
375 1  RASTER=1800H;
376 1  DISPLAY$RAM$POINTER=0000H;
377 1  TRANSMIT$INT=1;

$IF SW1

378 2  DO I=0 TO 7;
379 2  LAST$KEY(I)=00H;
380 2  END;

381 1  VALID$KEY=0;
382 1  LAST$SHIFT$KEY=1;
383 1  LAST$CONTROL$KEY=1;
384 1  LAST$CAP$LOCK=1;
SENDIF

$IF SW2
RCVFLG=0;
SYNC=0;
BYFIN=0;
KBDINT=0;
ERROR=0;
SENDIF

/* INITIALIZE THE 8276 */

385 1  COMMAND$ADDRESS=00H; /* RESET THE 8276 */
386 1  PARAMETER$ADDRESS=4FH; /* NORMAL ROWS, 80 CHARACTER/ROW */
387 1  PARAMETER$ADDRESS=58H; /* 2 ROW COUNTS PER VERTICAL RETRACE
25 ROWS PER FRAME */
388 1  PARAMETER$ADDRESS=89H; /* LINE 9 IS THE UNDERLINE POSITION
10 LINES PER ROW */
389 1  PARAMETER$ADDRESS=0F9H; /* OFFSET LINE COUNTER, NON-TRANSPARENT FIELD ATTRIBUTE

```

PL/M-51 COMPILER CRTCONTROLLER

NON-BLINKING UNDERLINE CURSER, 20 CHARACTER COUNTS PER
HORIZONTAL RETRACE */

```

390 1    TEMP=COMMAND$ADDRESS;

391 1    CURSER$COLUMN=00H;
392 1    CURSER$ROW=00H;
393 1    CURSER$COL=00H;
394 1    CALL LOAD$CURSER;
395 1    TEMP=COMMAND$ADDRESS;

396 1    COMMAND$ADDRESS=0E0H;          /* PRESET 8276 COUNTERS */
397 1    TEMP=COMMAND$ADDRESS;

398 1    COMMAND$ADDRESS=23H;          /* START DISPLAY */
399 1    COMMAND$ADDRESS=0A0H;        /* ENABLE INTERRUPTS */
400 1    TEMP=COMMAND$ADDRESS;

      /* SET UP INTERRUPTS AND PRIORITIES */

      $IF SW1
401 1    IP=10H;                       /* SERIAL PORT HAS HIGHEST PRIORITY */
402 1    IE=85H;                       /* ENABLE 8051 EXTERNAL INTERRUPTS */
      $ENDIF

      $IF SW2
      IP=10H;                       /* SERIAL PORT HAS HIGHEST PRIORITY */
      IE=87H;                       /* ENABLE TIMER0 INTERRUPT*/
      TMOD=05H;                     /* TIMER 0 =EVENT COUNTER */
      TL0=0FFH;
      TH0=0FFH;                     /* INITIALIZE COUNTER TO FFFFH*/
      TR0=1;
      $ENDIF

      /* PROCEDURE SCANNER: THIS PROCEDURE SCANS THE KEYBOARD AND DETERMINES IF A
      SINGLE VALID KEY HAS BEEN PUSHED. IF TRUE THEN THE ASCII EQUIVALENT
      WILL BE TRANSMITTED TO THE HOST COMPUTER.*/

403 1    SCANNER:
      EA=1;
404 1    DATA$TERMINAL$READY=0;
405 1    IF CURSER$COUNT=1FH THEN      /* PROGRAMMABLE CURSER BLINK */
406 2    DO;
407 2    CURSER$ON=NOT CURSER$ON;
408 2    CURSER$COUNT=00;
409 2    IF CURSER$ON=0 THEN
410 2    CURSER$COL=7FH;
411 2    CALL LOAD$CURSER;
412 2    END;
413 1    IF LLC<>LOCAL$LINE THEN      /* IF LOCAL/LINE HAS CHANGED STATUS */
414 2    DO;
415 2    IF LOCAL$LINE=0 THEN
416 3    DO;
417 3    ENSP=0;
418 3    ES=0;
419 3    END;
420 2    ELSE
      CALL CHECK$BAUD$RATE;
421 2    LLC=LOCAL$LINE;
422 2    END;
      $IF SW1
423 2    DO WHILE SCAN$INT=0;          /* WAIT UNTIL VERTICAL RETRACE BEFORE */
424 2    IF SERIAL$INT=1 THEN          /* SCANNING THE KEYBOARD*/
425 2    CALL DECIPHER;
426 2    END;

```

PL/M-51 COMPILER CRT/CONTROLLER

```

$EJECT
427 1 CALL READER;
428 1 IF VALID$KEY =1 AND SAME=1 AND (LAST$SHIFT$KEY=SHIFT$KEY) AND
      (LAST$CAP$LOCK=CAP$LOCK) AND (LAST$CONTROL$KEY=CONTROL$KEY) THEN
429 1 CALL AUTO$REPEAT;
430 1 ELSE
      DO;
431 2 IF KEY0=0 AND SAME=0 THEN
432 3 DO;
433 3 TEMP =0;
434 3 K=0;
435 4 DO WHILE LAST$KEY (K)=0;
436 4 K=K+1;
437 4 END;
438 3 TEMP=LAST$KEY (K);
439 4 DO I=(K+1) TO 7;
440 4 TEMP=TEMP+LAST$KEY (I);
441 4 END;
442 3 IF TEMP=LAST$KEY (K) THEN
443 4 DO;
444 4 J=0;
445 5 DO WHILE (TEMP AND 01H)=0;
446 5 TEMP=SHR (TEMP,1);
447 5 J=J+1;
448 5 END;
449 4 IF TEMP >1 THEN
450 5 DO;
451 5 VALID$KEY=0;
452 5 NEWSKEY=0;
453 5 END;
454 4 ELSE
      DO;
455 5 IF CONTROL$KEY=0 THEN
456 5 ASCII$KEY=(LOW$SCAN (K) .KEY (J)) AND 1FH;
457 5 ELSE
      DO;
458 6 IF SHIFT$KEY=0 THEN
459 6 ASCII$KEY=LOW$SCAN (K+08H) .KEY (J);
460 6 ELSE
      DO;
461 7 ASCII$KEY=LOW$SCAN (K) .KEY (J);
462 7 IF (CAP$LOCK=0) AND (ASCII$KEY>60H) AND (ASCII$KEY<7BH) THEN
463 7 ASCII$KEY=ASCII$KEY-20H;
464 7 IF LLC=0 THEN
465 8 DO;
466 8 IF ASCII$KEY=1BH THEN
467 8 ESC$SEQ=1;
468 8 ELSE
      END;
469 8 ESC$SEQ=0;
470 7 END;
471 6 END;
472 5 LAST$SHIFT$KEY=SHIFT$KEY;
473 5 LAST$CAP$LOCK=CAP$LOCK;
474 5 LAST$CONTROL$KEY=CONTROL$KEY;
475 5 VALID$KEY=1;
476 5 NEWSKEY=1;
477 5 END;
478 4 END;
479 3 ELSE
      DO;
480 4 VALID$KEY=0;
481 4 NEWSKEY=0;
482 4 END;
483 3 END;
484 2 END;

$ENDIF

```

PL/M-51 COMPILER CRICONTROLLER

```

$EJECT

$IF SW2
IF SERIAL$INT=1 THEN
  CALL DECIPHER;
IF KBDINT =1 THEN
DO;
  IF ERROR =0 THEN
  DO;
    ASCII$KEY=LST$KEY (1);
    NEWS$KEY=1;
    CALL AUTO$REPEAT;
    KBDINT=0;
  END;
  ERROR=0;
  KBDINT=0;
END;
$ENDIF

485 1  GOTO SCANNER;
486 1  END;

```

MODULE INFORMATION:	(STATIC+OVERLAYABLE)		
CODE SIZE	= 08EGH	2278D	
CONSTANT SIZE	= 0080H	128D	
DIRECT VARIABLE SIZE	= 2DH+00H	45D+	0D
INDIRECT VARIABLE SIZE	= 00H+00H	0D+	0D
BIT SIZE	= 10H+00H	16D+	0D
BIT-ADDRESSABLE SIZE	= 00H+00H	0D+	0D
AUXILIARY VARIABLE SIZE	= 0000H	0D	
MAXIMUM STACK SIZE	= 000CH	12D	
REGISTER-BANK(S) USED:	0		
1056 LINES READ			
0 PROGRAM ERROR(S)			
END OF PL/M-51 COMPILATION			

MCS-51 MACRO ASSEMBLER CRTASM

ISIS-11 MCS-51 MACRO ASSEMBLER V2.1
 OBJECT MODULE PLACED IN :F1:CRTASM.OBJ
 ASSEMBLER INVOKED BY: ASM51 :F1:CRTASM.SRC

```

LUC  OBJ      LINE SOURCE
      1
      2
      3
      4 ;
      5 ;
      6
      7 PUBLIC BLANK
      8 PUBLIC BLINE
      9 PUBLIC FILL
     10 EXTRN DATA (LINE0,MASTER,POINT,SERIAL,FIFO,CURSEN,COUNT,L)
     11 EXTRN BIT (SERINT,ESCSEQ,TRNINT,SCAN)
     12
     13
----  14 CSEG AT(03H)
0003 8020 15 SJMP VERT ;RESET RASTER TO LINE0 AND SCAN KEYBOARD
     16
     17 ; EXTRN CODE (UEIACH)
     18 ; CSEG AT(0BH)
     19 ; LJMP UEIACH ;NEEDED IF DECODED KEYBOARD IS USED
     20
----  21 CSEG AT(013H)
0013 802A 22 SJMP BUFFER ;FILL 8276 ROW BUFFER
     23
----  24 CSEG AT(023H)
0023 802D 25 SJMP SERBUF ;STICK SERIAL INFORMATION INTO THE FIFU
     26
----  27 CSEG
     28
0025 C000 29 VERT: PUSH PSW ;PUSH REG USED BY PLM51
0027 C0E0 30 PUSH ACC
0029 C000 31 PUSH 00H
002B 850000 F 32 MOV MASTER,LINE0 ;REINITIALIZE MASTER TO LINE0
002E 850000 F 33 MOV MASTER+1,LINE0+1
0031 7801 34 MOV MO,#01H ;CLR 8276 INTERRUPT FLAG
0033 E2 35 MOVX A,@R0
0034 0500 F 36 INC COUNT ;INCR CURSER COUNT REGISTER
0036 0200 F 37 SETB SCAN ;FOR DEBOUNCE ROUTINE
0038 0000 38 POP 00H ;POP REGISTERS
003A 00E0 39 POP ACC
003C 0000 40 POP PSW
003E 52 41 RETI
     42
     43
003F C000 44 BUFFER: PUSH PSW ;PUSH ALL REG USED BY PLM51 CODE
0041 C0E0 45 PUSH ACC
0043 C0B2 46 PUSH 0PL
0045 C0B3 47 PUSH 0PH
0047 11FA 48 ACALL UMA ;FILL 8276 ROW BUFFER
0049 00B3 49 POP 0PH ;POP REGISTERS
004B 00B2 50 POP 0PL
004D 00E0 51 POP ACC
004F 0000 52 POP PSW
0051 32 53 RETI
     54
     55 +1 SEJECT

```

MCS-51 MACRO ASSEMBLER CNTASM

```

LUC  OBJ      LINE SOURCE
0052 309904    56 SERBUF: JNB 099H,OVER ;IF TRANSMIT BIT NOT SET THEN CHECK RECEIVE
0055 C299      56 CLR 099H ;CLR TRANSMISSION INTERRUPT FLAG
0057 0200      F 54 SETB TRINT ;SETB TRANS INT FOR PLM51 STATUS CHECK
0059 209828    60 OVER: JB 98H,GOBACK ;IF HI NOT SET GOBACK
005C L001      61 PUSH 01
005E A999      62 MOV R1,SBUF ;READ SBUF
0060 C298      63 CLR 098H ;CLEAR RI BIT
0062 L000      64 PUSH PSW ;PUSH REGISTERS USED BY PLM51
0064 C0E0      65 PUSH ACC
0066 C000      66 PUSH 00H
0068 C200      F 67 CLR ESCSEQ ;CLR ESC SEQUENCE FLAG
006A 7400      F 68 MOV A,#SERIAL ;GET SERIAL FIFO RAM START LOCATION
006C 2500      F 69 ADD A,#FIFC ;AND FIND HOW FAR INTO THE FIFU WE ARE
006E F8        70 MOV R0,A ;PUT IT INTO R0
006F E9        71 MOV A,R1
0070 C2E7      72 CLR 0E7H ;CLR BIT 7 OF ACC
0072 F6        73 MOV 0R0,A ;PUT DATA IN FIFU
0073 B41B02    74 CJNE A,#1BH,OVER1 ;IF DATA IS NOT A ESC KEY THEN GO OVER
0076 0200      F 75 SETB ESCSEQ ;SET ESC SEQUENCE FLAG
0078 0500      F 76 OVER1: INC FIFC ;MOV FIFU TO NEXT LOCATION
007A 0200      F 77 SETB SENINT ;SET SERIAL INT BIT FOR PLM51 STATUS CHECK
007C 0000      78 POP 00H ;POP REGISTERS
007E 00E0      79 POP ACC
0080 0000      80 POP PSW
0082 0001      81 POP 01H
0084 32        82 GOBACK: RETI
0085 C000      83
0087 C0E0      84 BLANK: PUSH PSW ;PUSH REG USED BY PLM51
0089 C082      85 PUSH ACC
008B C083      86 PUSH DPL
008D C000      87 PUSH DPH
008F 850082    F 89 MOV DPL,LINE0+1 ;GET LINE0 INFO
0092 850083    F 90 MOV DPH,LINE0 ;AND PUT IT INTO DPTH
0095 7850      91 MOV R0,#50H ;NUMBER OF CHARACTERS IN A LINE
0097 1420      92 NOTYET: MOV A,#20H ;ASCII SPACE CHARACTER
0099 F0        93 MOVX 0DPTR,A ;MOV TO DISPLAY RAM
009A A3        94 INC DPTR ;INCR TO NEXT DISPLAY RAM LOCATION
009B 08FA      95 UJNZ R0,NOTYET ;IF ALL 50H LOCATIONS ARE NOT FILLED
009D 0000      96 ;GO DO MORE
009F 0083      97 POP 00H ;POP REGISTERS
00A1 0082      98 POP DPH
00A3 00E0     100 POP ACC
00A5 0000     101 POP PSW
00A7 22       102 RET
103 +1 $EJECT

```

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MCS-51 MACRO ASSEMBLER CRTASM

```

LOC  OBJ      LINE SOURCE
                                104
00A0 C000      105 bLINE:  PUSH  PSH          ;PUSH REGISTERS USED BY PLM51
00AA C0E0      106          PUSH  ACC
00AC C082      107          PUSH  UPL
00AE C083      108          PUSH  UPH
00B0 C000      109          PUSH  U0H
00B2 850083 F  110          MOV   UPH,PCINI      ;GET CURRENT DISPLAY RAM LOCATION
00B5 850082 F  111          MOV   UPL,PCINT+1
00B8 438310    112          URL   UPH,#10H      ;SET BIT 15 FOR RAM ADDRESS DECODING
00BB A800      F  113          MOV   R0,CURSEN     ;GET CURSER COLUMN INFO TO TELL HOW
                                114          ;FAR INTO THE MON YOU ARE
00BD 7420      115 CONT1:  MOV   A,#20H        ;ASCII SPACE CHARACTER
00BF F0        116          MOVX  @DPTN,A        ;MOV TO DISPLAY RAM
00C0 A3        117          INC   UPTR           ;INCR TO NEXT DISPLAY RAM LOCATION
00C1 08        118          INC   R0
00C2 8850F8    119          CJNE  R0,#50H,CONT1 ;IF NOT AT THE END OF THE LINE
                                120          ; CONTINUE
00C5 0000      121          POP   U0H           ;POP REGISTERS
00C7 0083      122          POP   UPH
00C9 0082      123          POP   UPL
00CB 00E0      124          POP   ACC
00CD 0000      125          POP   PSH
00CF 22        126          RET
                                127
00D0 C000      128 FILL:  PUSH  PSH          ;PUSH REGISTERS USED BY PLM51
00D2 C0E0      129          PUSH  ACC
00D4 C082      130          PUSH  UPL
00D6 C083      131          PUSH  UPH
00D8 C000      132          PUSH  U0H
00DA C3        133          CLR   C
00DB 850083 F  134          MOV   UPH,L         ;GET BEGINNING OF LINE RAM LOCATION
00DE 850082 F  135          MOV   UPL,L+1      ;CALCULATED BY PLM51
00E1 438310    136          URL   UPH,#10H     ;SET BIT 15 FOR DISPLAY RAM ADDRESS DECODE
00E4 784F      137          MOV   R0,#4FH      ;SET UP COUNTER FOR 50H LOCATIONS
00E6 A3        138          INC   UPTR         ;GO PAST THE 0FH
00E7 7420      139 CONT2:  MOV   A,#20H        ;ASCII SPACE CHARACTER
00E9 F0        140          MOVX  @DPTN,A        ;MOVE TO DISPLAY RAM
00EA A3        141          INC   UPTR         ;INCR TO NEXT DISPLAY RAM LOCATION
00EB 08FA      142          DJNZ  R0,CONT2     ;IF ALL 79 LOCATIONS HAVE NOT BEEN FILLED
                                143          ;THEN CONTINUE
00ED 0000      144          POP   U0H           ;POP REGISTERS
00EF 0083      145          POP   UPH
00F1 0082      146          POP   UPL
00F3 00E0      147          POP   ACC
00F5 0000      148          POP   PSH
00F7 22        149          RET
                                150
                                151
052 +1 SEJECT

```

MCS-51 MACRO ASSEMBLER CRTASM

```

LUC OBJ      LINE SOURCE
                153
                154 ;*****
                155 ;THIS ROUTINE MOVES DISPLAY RAM DATA TO ROW BUFFER OF 8276
                156 ;*****
                157
00F6 218B     158 DDONE: AJMP    UNADNE
                159
00FA 850083 F 160 UMA:   MOV     UPH,MASTER    ;LOAD XFER POINTER HIGH BYTE
00FD 850082 F 161       MOV     UPL,MASTER+1    ;LOAD XFER POINTER LOW BYTE
0100 E0      162       MOVX    A,cDPTK
0101 A3      163       INC     UPTR
0102 2083F3  164       JB     UB3F,DDONE      ;IF IN11 HIGH, THEN UMA IS OVER
0105 E0      165       MOVX    A,cDPTK
0106 A3      166       INC     UPTR
0107 E0      167       MOVX    A,cDPTK
0108 A3      168       INC     UPTR
0109 E0      169       MOVX    A,cDPTK
010A A3      170       INC     UPTR
010B E0      171       MOVX    A,cDPTK
010C A3      172       INC     UPTR
010D E0      173       MOVX    A,cDPTK
010E A3      174       INC     UPTR
010F E0      175       MOVX    A,cDPTK
0110 A3      176       INC     UPTR
0111 E0      177       MOVX    A,cDPTK
0112 A3      178       INC     UPTR
0113 E0      179       MOVX    A,cDPTK
0114 A3      180       INC     UPTR
0115 E0      181 TEND:  MOVX    A,cDPTK
0116 A3      182       INC     UPTR
0117 E0      183       MOVX    A,cDPTK
0118 A3      184       INC     UPTR
0119 E0      185       MOVX    A,cDPTK
011A A3      186       INC     UPTR
011B E0      187       MOVX    A,cDPTK
011C A3      188       INC     UPTR
011D E0      189       MOVX    A,cDPTK
011E A3      190       INC     UPTR
011F E0      191       MOVX    A,cDPTK
0120 A3      192       INC     UPTR
0121 E0      193       MOVX    A,cDPTK
0122 A3      194       INC     UPTR
0123 E0      195       MOVX    A,cDPTK
0124 A3      196       INC     UPTR
0125 E0      197       MOVX    A,cDPTK
0126 A3      198       INC     UPTR
0127 E0      199       MOVX    A,cDPTK
0128 A3      200       INC     UPTR
0129 E0      201 TWENTY: MOVX    A,cDPTK
012A A3      202       INC     UPTR
012B E0      203       MOVX    A,cDPTK
012C A3      204       INC     UPTR
012D E0      205       MOVX    A,cDPTK
012E A3      206       INC     UPTR
012F E0      207       MOVX    A,cDPTK

```

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MCS-51 MACRO ASSEMBLER CRTASK

LCC	OBJ	LINE	SOURCE
0130	A3	208	INC UPTR
0131	E0	209	MOVX A,DPTR
0132	A3	210	INC UPTR
0133	E0	211	MOVX A,DPTR
0134	A3	212	INC UPTR
0135	E0	213	MOVX A,DPTR
0136	A3	214	INC UPTR
0137	E0	215	MOVX A,DPTR
0138	A3	216	INC UPTR
0139	E0	217	MOVX A,DPTR
013A	A3	218	INC UPTR
013B	E0	219	MOVX A,DPTR
013C	A3	220	INC UPTR
013D	E0	221	THIRTY: MOVX A,DPTR
013E	A3	222	INC UPTR
013F	E0	223	MOVX A,DPTR
0140	A3	224	INC UPTR
0141	E0	225	MOVX A,DPTR
0142	A3	226	INC UPTR
0143	E0	227	MOVX A,DPTR
0144	A3	228	INC UPTR
0145	E0	229	MOVX A,DPTR
0146	A3	230	INC UPTR
0147	E0	231	MOVX A,DPTR
0148	A3	232	INC UPTR
0149	E0	233	MOVX A,DPTR
014A	A3	234	INC UPTR
014B	E0	235	MOVX A,DPTR
014C	A3	236	INC UPTR
014D	E0	237	MOVX A,DPTR
014E	A3	238	INC UPTR
014F	E0	239	MOVX A,DPTR
0150	A3	240	INC UPTR
0151	E0	241	FORTY: MOVX A,DPTR
0152	A3	242	INC UPTR
0153	E0	243	MOVX A,DPTR
0154	A3	244	INC UPTR
0155	E0	245	MOVX A,DPTR
0156	A3	246	INC UPTR
0157	E0	247	MOVX A,DPTR
0158	A3	248	INC UPTR
0159	E0	249	MOVX A,DPTR
015A	A3	250	INC UPTR
015B	E0	251	MOVX A,DPTR
015C	A3	252	INC UPTR
015D	E0	253	MOVX A,DPTR
015E	A3	254	INC UPTR
015F	E0	255	MOVX A,DPTR
0160	A3	256	INC UPTR
0161	E0	257	MOVX A,DPTR
0162	A3	258	INC UPTR
0163	E0	259	MOVX A,DPTR
0164	A3	260	INC UPTR
0165	E0	261	FIFTY: MOVX A,DPTR
0166	A3	262	INC UPTR

MCS-51 MACRO ASSEMBLER CRTASM

LUC	OBJ	LINE	SOURCE
0167	E0	263	MOVX A,CDPTH
0168	A3	264	INC UPTR
0169	E0	265	MOVX A,CDPTH
016A	A3	266	INC UPTR
016B	E0	267	MOVX A,CDPTH
016C	A3	268	INC UPTR
016D	E0	269	MOVX A,CDPTH
016E	A3	270	INC UPTR
016F	E0	271	MOVX A,CDPTH
0170	A3	272	INC UPTR
0171	E0	273	MOVX A,CDPTH
0172	A3	274	INC UPTR
0173	E0	275	MOVX A,CDPTH
0174	A3	276	INC UPTR
0175	E0	277	MOVX A,CDPTH
0176	A3	278	INC UPTR
0177	E0	279	MOVX A,CDPTH
0178	A3	280	INC UPTR
0179	E0	281	SIXTY: MOVX A,CDPTH
017A	A3	282	INC UPTR
017B	E0	283	MOVX A,CDPTH
017C	A3	284	INC UPTR
017D	E0	285	MOVX A,CDPTH
017E	A3	286	INC UPTR
017F	E0	287	MOVX A,CDPTH
0180	A3	288	INC UPTR
0181	E0	289	MOVX A,CDPTH
0182	A3	290	INC UPTR
0183	E0	291	MOVX A,CDPTH
0184	A3	292	INC UPTR
0185	E0	293	MOVX A,CDPTH
0186	A3	294	INC UPTR
0187	E0	295	MOVX A,CDPTH
0188	A3	296	INC UPTR
0189	E0	297	MOVX A,CDPTH
018A	A3	298	INC UPTR
018B	E0	299	MOVX A,CDPTH
018C	A3	300	INC UPTR
018D	E0	301	SEVENTY: MOVX A,CDPTH
018E	A3	302	INC UPTR
018F	E0	303	MOVX A,CDPTH
0190	A3	304	INC UPTR
0191	E0	305	MOVX A,CDPTH
0192	A3	306	INC UPTR
0193	E0	307	MOVX A,CDPTH
0194	A3	308	INC UPTR
0195	E0	309	MOVX A,CDPTH
0196	A3	310	INC UPTR
0197	E0	311	MOVX A,CDPTH
0198	A3	312	INC UPTR
0199	E0	313	MOVX A,CDPTH
019A	A3	314	INC UPTR
019B	E0	315	MOVX A,CDPTH
019C	A3	316	INC UPTR
019D	E0	317	MOVX A,CDPTH

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MCS-51 MACRO ASSEMBLER CRTASM

LUC	OBJ	LINE	SOURCE
019E	A3	318	INC WPIR
019F	E0	319	MOVX A,CDPTR
01A0	A3	320	INC WPIR
01A1	E0	321	EIGHTY: MOVX A,CDPTR
01A2	A3	322	INC WPIR
		323	
01A5	E583	324	CHECK: MOV A,DPH
01A5	841F0C	325	CJNE A,#1FH,DONE
01A6	E582	326	MOV A,DPL
01AA	840007	327	CJNE A,#000H,DONE
01AD	750018	328	MOV RASTER,#18h
01B0	750000	329	MOV RASTER+1,#00H
01B3	22	330	RET
		331	
01B4	858300	332	DONE: MOV RASTER,DPH
01B7	858200	333	MOV RASTER+1,DPL
01BA	22	334	RET
		335	
01Bb	C3	336	DMADNE: CLR C
01BC	E582	337	MOV A,DPL
01BE	244F	338	ADD A,#79D
01C0	F582	339	DPL,A
01C2	500F	340	JNC CHECK
01C4	0583	341	INC WPH
01C6	80DB	342	SJMP CHECK
		343	
		344	
		345	END

;ADD 79 TO BUFFER POINTER
 ;TO GET TO NEXT DISPLAY LINE
 ;IN THE DISPLAY MEMORY

MCS-51 MACRO ASSEMBLER CRTASK

SYMBOL TABLE LISTING

NAME	TYPE	VALUE	ATTRIBUTES
ACC. . . .	D ADDR	00E0H	A
BLANK. . .	C ADDR	0085H	A PUB
BLINE. . .	C ADDR	00A8H	A PUB
BUFFER. . .	C ADDR	003FH	A
CHECK. . .	C ADDR	01A3H	A
CUNT1. . .	C ADDR	00B0H	A
CUNT2. . .	C ADDR	00E7H	A
CUUNT. . .	D ADDR	----	EXT
CURSER. . .	D ADDR	----	EXT
DDONE. . .	C ADDR	00F8H	A
DMA. . . .	C ADDR	00FAH	A
DMADNE. . .	C ADDR	01B0H	A
DONE. . . .	C ADDR	01B4H	A
DPH. . . .	D ADDR	0083H	A
DPL. . . .	D ADDR	0082H	A
EIGHTY. . .	C ADDR	01A1H	A
ESCSW. . .	B ADDR	----	EXT
FIFG. . . .	D ADDR	----	EXT
FIFTY. . . .	C ADDR	0165H	A
FILL. . . .	C ADDR	00D0H	A PUB
FURTY. . . .	C ADDR	0151H	A
GUBACK. . .	C ADDR	0084H	A
L.	D ADDR	----	EXT
LINE0. . . .	D ADDR	----	EXT
NUTYET. . .	C ADDR	0097H	A
OVER. . . .	C ADDR	0059H	A
OVER1. . . .	C ADDR	0078H	A
POINT. . . .	D ADDR	----	EXT
PSW. . . .	D ADDR	00D0H	A
RASIER. . .	D ADDR	----	EXT
SBUF. . . .	D ADDR	0099H	A
SCAN. . . .	B ADDR	----	EXT
SERBUF. . .	C ADDR	0052H	A
SERIAL. . .	D ADDR	----	EXT
SERINT. . .	B ADDR	----	EXT
SEVNTY. . .	C ADDR	0180H	A
SIXTY. . . .	C ADDR	0179H	A
TEN. . . .	C ADDR	0115H	A
THIKTY. . .	C ADDR	0130H	A
TRNINI. . .	B ADDR	----	EXT
TWENTY. . .	C ADDR	0129H	A
VERI. . . .	C ADDR	0025H	A

REGISTER BANK(S) USED: 0

ASSEMBLY COMPLETE, NO ERRORS FOUND

MCS-51 MACRO ASSEMBLER KEYBD

ISIS-II MCS-51 MACRO ASSEMBLER v2.1
 OBJECT MODULE PLACED IN :F1:KEYBD.OBJ
 ASSEMBLER INVOKED BY: ASM51 :F1:KEYBD.SRC

```

LUC OBJ LINE SOURCE
1
2
3
4 ;*****
5 ;*****
6 ;****
7 ;**** SOFTWARE FOR READING AN UNDECODED *****
8 ;**** KEYBOARD *****
9 ;****
10 ;*****
11 ;*****
12 ;
13 ;
14 ;
15 ;
16 ; THIS CONTAINS THE SOFTWARE NEEDED TO SCAN AN UNDECODED KEYBOARD
17 ; THIS PROGRAM MUST BE LINKED TO THE MAIN PROGRAMS TO FUNCTION
18 ;
19 ;
20 ; MEMORY MAP FOR READING KEY BOARD (USING MOVX)
21 ;
22 ; ADDRESS FOR KEY BOARD 10FFH TO 17FFH
23 ;
24 ;
25 ;
26 ;
27 PUBLIC READER
28 EXTRN DATA (LSIKEY)
29 EXTRN dIT (KEY0,SAME)
30 ;
31 ;*****
32 ;*
33 ;* "READER"ROUTINE" *
34 ;*
35 ;*****
36 +1 $EJECT
  
```

MCS-51 MACRO ASSEMBLER KEYBD

```

LOC  OBJ      LINE  SOURCE
-----
37
38 UNDECODED_KEYBOARD SEGMENT CODE
39 MSEG UNDECODED_KEYBOARD
40
41
42
43 HEADER: PUSH  PSH          ;PUSH REG USED BY PLM51
44           PUSH  ACC
45           PUSH  DPL
46           PUSH  UPH
47           PUSH  U0H
48           PUSH  U1H
49           PUSH  U2H
50           PUSH  U3H
0010 9010FF 51      MOV    UPTR,#10FFH  ;INITIALIZE UPTR TO KEYBOARD
52                                     ;ADDRESS
0013 7900    53      MOV    R1,#00H      ;CLR ZERO COUNTER
0015 7800    F 54      MOV    R0, #LSIKEY  ;GET KEYBOARD RAM POINTER
0017 7808    55      MOV    R3,#08H     ;INITIALIZE LOUP COUNTER
0019 C200    F 56      CLR   KEY0        ;INITIALIZE PLM51 STATUS BITS
001B D200    F 57      SETB  SAME
001D 8602    58      MORE: MOV    02H,R0   ;MOV LAST KEYBOARD SCAN TO 02H
001F E4      59      CLK   A
0020 93      60      MOVC  A,A+DPTH     ;SCAN KEYBOARD
0021 F4      61      CPL   A            ;INVERT
0022 6005    62      JZ    ZERO        ;IF SCAN WAS ZERO GO INCREMENT ZERO COUNTER
0024 B50224 63      CJNE  A,02H,NTSAME ;COMPARE WITH LAST SCAN IF NOT THE SAME
64                                     ;THEN CLR SAME BIT AND WRITE NEW INFORMATION
65                                     ;TO RAM
0027 8005    66      SJMP  EQUAL       ;IF EQUAL JMP OVER INCR OF ZERO COUNTER
0029 0501    67      ZERO: INC   01H   ;INCR ZERO COUNTER
002B B5021D 68      CJNE  A,02H,NTSAME
002E 08      69      EQUAL: INC   R0    ;STEP TO NEXT SCAN RAM LOCATION
002F 0503    70      INC   UPH        ;NEXT KEYBOARD ADDRESS
0031 0REA    71      DJNZ  R3,PURE    ;IF LOOP COUNTER NOT 0, SCAN AGAIN
0033 B90804 72      CJNE  R1,#08H,BACK ;CHECK TO SEE IF ALL 8 SCANS WHERE 0
0036 D200    F 73      SETB  KEY0       ;IF YES SET KEY0 BIT
0038 C200    F 74      CLK   SAME
003A D003    75      BACK: POP   U3H
003C D002    76      POP   U2H       ;POP REGISTERS
003E D001    77      POP   U1H
0040 D000    78      POP   U0H
0042 D003    79      POP   UPH
0044 D002    80      POP   DPL
0046 D0E0    81      POP   ACC
0048 D000    82      POP   PSH
004A 22      83      RET
84
004B F6      85      NTSAME: MOV   0R0,A ;IF SCAN WAS NOT THE SAME THEN PUT NEW
86                                     ;SCAN INFO INTO RAM
004C C200    F 87      CLK   SAME
004E 800E    88      SJMP  EQUAL      ;GO DO MORE
89
90
91 ENU

```

MUS-51 MACRO ASSEMBLER KEYBD

SYMBOL TABLE LISTING

NAME	TYPE	VALUE	ATTRIBUTES
ACC	D ADDR	00E0H	A
BACK	C ADDR	003AH	R
DPH	D ADDR	0083H	A
DPL	D ADDR	0082H	A
EQUAL	C ADDR	002EH	R
KEYU	E ADDR	----	EXT
LSTKEY	D ADDR	----	EXT
MORE	C ADDR	001DH	R
NISAME	C ADDR	004BH	R
PSW	D ADDR	00D0H	A
READER	C ADDR	0000H	R PUB
SAME	E ADDR	----	EXT
UNDECODED_KEYBOARD	C SEG	0050H	REL=LNII
ZERU	C ADDR	0029H	R

REGISTER BANK(S) USED: 0

ASSEMBLY COMPLETE, NO ERRORS FOUND

MCS-51 MACRO ASSEMBLER DECODE

ISIS-II MCS-51 MACRO ASSEMBLER V2.1
 OBJECT MODULE PLACED IN :F1:DECODE.OBJ
 ASSEMBLER INVOKED BY: ASP51 :F1:DECODE.SRC

```

LOC  OBJ  LINE    SOURCE
      1
      2
      3
      4 ;*****
      5 ;*****
      6 ;****                                     ****
      7 ;****          SOFTWARE FOR DECODED KEYBOARD          ****
      8 ;****                                     ****
      9 ;*****
     10 ;*****
     11 ;
     12 ;
     13 ;
     14 ;
     15         PUBLIC DETACH
     16         EXTRN DATA (L81KEY)
     17         EXTRN BIT (KBDINT)
     18
     19
     20 ;
     21 ;*****
     22 ;*
     23 ;*          "DECODE" INTERRUPT ROUTINE FOR DECODED KEYBOARDS      *
     24 ;*
     25 ;*****
     26 +1 SEJECT
    
```

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MCS-51 MACRO ASSEMBLER DECODE

```

LUC  UBJ      LINE  SOURCE
                27
                28 DECODED_KEYBOARD SEGMENT CODE
----          29 MSEG DECODED_KEYBOARD
                30
0000 C000      31 DETACH: PUSH   PSH           ;PUSH REGISTERS
0002 C082      32          PUSH   UPL           ;USED BY PLM51
0004 C083      33          PUSH   WPM
0006 C0E0      34          PUSH   ACC
0008 9080FF    35          MOV    DPTR,#80FFh      ;ADDRESS FOR KEYBOARD
000B E4        36          CLR    A
000C 93        37          MOVC   A,A+DPTN      ;FETCH ASCII BYTE
000D F500      F 38          MOV    LSIKEY+1,A      ;MOV TO MEMORY TO BE READ BY PLM51
000F 0200      F 39          SETB  RDINT          ;LET PLM51 KNOW THERE IS A BYTE
0011 750CHF    40          MOV    TH0,#0rFH      ;SET COUNTER TO FFFFH SO INTERRUPT
0014 750ArF    41          MOV    TL0,#0FFh      ;ON THE NEXT FALLING EDGE OF T0
0017 00E0      42          POP   ACC
0019 0083      43          POP   DPH          ;POP REGISTERS
001B 0082      44          POP   UPL
001D 0000      45          POP   PSH
001F 32        46          RETI
                47
                48
                49
                50
                51 END

```

MCS-51 MACRO ASSEMBLER DECODE

SYMBOL TABLE LISTING

NAME	TYPE	VALUE	ATTRIBUTES
ACC	D ADDR	00E0H A	
DECODED_KEYBOARD	C SEG	0020H	REL=LN11
DETACH	C ADDR	0000H R PUB	SEG=DECODED_KEYBOARD
DPH	D ADDR	0083H A	
DPL	D ADDR	0082H A	
KBDINT	R ADDR	----	EXT
LSTKEY	D ADDR	----	EXT
PSW	D ADDR	00D0H A	
TH0	D ADDR	008CH A	
TL0	D ADDR	008AH A	

REGISTER BANK(S) USED: 0

ASSEMBLY COMPLETE, NO ERRORS FOUND

MCS-51 MACRO ASSEMBLER DETACH

ISIS-II MCS-51 MACRO ASSEMBLER V2.1
 OBJECT MODULE PLACED IN :F1:DETACH.OBJ
 ASSEMBLER INVOKED BY: ASM51 :F1:DETACH.SRC

LUC	OBJ	LINE	SOURCE
		1	
		2	
		3	
		4	*****
		5	*****
		6	*****
		7	***** SOFTWARE FOR A SERIAL OR DETACHABLE *****
		8	***** KEYBOARD *****
		9	*****
		10	*****
		11	*****
		12	;
		13	;
		14	;
		15	; THIS CONTAINS THE SOFTWARE NEEDED TO PERFORM A SOFTWARE SERIAL
		16	; PORT FOR SERIAL KEYBOARDS AND DETACHABLE KEYBOARD. THIS PROGRAM MUST
		17	; BE LINKED TO THE MAIN PROGRAMS FOR USE.
		18	;
		19	+1 SEJECT

MCS-51 MACRO ASSEMBLER DETACH

```

LUC OBJ      LINE      SOURCE
                20      ;
                21      ;
00B4         22
                23      INPUT EQU TO
                24
                25
                26      PUBLIC DETACH
                27      EXTRN DATA (LSKEY)
                28      EXTRN BIT (RCVPLG,SYNC,BYFIN)
                29      EXTRN BIT (KBDINI,ERROR)
                30
                31      ;
                32      ;
                33      ;
                34
                35      ;   TIMER U LOAD VALUES FOR DIFFERENT BAUD RATES
                36      ;   USED WITH DETACHABLE KEYBOARDS
                37      ;
                38      ;
                39      ;
                40      ;   BAUD      START BIT DETECT      MESSAGE DETECT
                41      ;   110      0EFA2H      0DF45H
                42      ;   150      0F400H      0E800H
                43      ;
                44      ;
                45      ;
                46      ;
0000         47      START0      EQU      000H      ;LOW BYTE FOR 150 BAUD
00F4         48      START1      EQU      0F4H      ;HIGH BYTE FOR 150 BAUD
0000         49      MESSAGE0     EQU      000H      ;LOW BYTE FOR 150 BAUD
00E8         50      MESSAGE1     EQU      0E8H      ;HIGH BYTE FOR 150 BAUD
                51 +1 SEJECT
    
```

```

LOC OBJ          LINE      SOURCE
                52
                53
                54 ;
                55 ;*****
                56 ;*           "DETACH" INTERRUPT ROUTINE FOR DETACHABLE KEYBOARDS *
                57 ;*
                58 ;*****
                59
                60
                61
                62 DETACHABLE_KEYBOARD SEGMENT CODE
                63 MSEG DETACHABLE_KEYBOARD
                64
                65 DETACH: PUSH    PSH          ;PUSH REGISTERS USED BY PLM51
                66         PUSH    ACC
                67         JB     RCvFLG,VALID    ;IF RECEIVE FLAG SET GET NEXT BIT
                68         JB     INPL1,MS1      ;IF TO IS A 1 THEN NOT A START BIT
                69         SETB   RCvFLG      ;IF TO IS 0 THEN IT A START BIT
                70         MOV    TH0,#START1 ;SET TIMER TO INTERRUPT IN THE MIDDLE OF START BIT
                71         MOV    TLO,#STARTU
                72         MOV    A,TMUD
                73         CLK    OE2H          ;SET TIMER COUNTER TO 1IMEK MOUE
                74         MOV    TMOD,A
                75         SJMP   FINI          ;GO BACK TO PROGRAM
                76
                77 ;
                78 VALID: JB     SYNC,NXTBIT1    ;CHECK IF VALID START BIT HAS BEEN SEEN
                79         JB     INPL1,MS1      ;IF NOT CHECK IF VALID START BIT
                80         SETB   SYNC
                81         MOV    LSTKEY,#00H      ;IF YES SET SYNC
                82         MOV    TH0,#MESSAGE1
                83         MOV    TLO,#MESSAGE0
                84         SJMP   FINI          ;INIT LSTKEY
                85
                86 ;
                87 NXTBIT: MOV    TH0,#MESSAGE1
                88         MOV    TLO,#MESSAGE0
                89         MOV    A,LSTKEY
                90         RRC    A
                91         MOV    LSTKEY,A
                92         JNC    FINI
                93         SETB   BYFIN
                94         CLK    OE7H          ;SET TIMER FOR 1 BIT TIME
                95         MOV    LSTKEY+1,A
                96         POP    ACC
                97         POP    PSH
                98         RETI
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```

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MCS-51 MACRO ASSEMBLER DETACH

LUC	OBJ		LINE	SOURCE	
			99	;	
004A	30B405		100	STUP: JNB INPL1,ERR	;IF NOT 1 THEN NOT A VALID STOP BIT
0040	0200	F	101	SETB KBUINT	;TELL PLM A BYTE IS READY
004F	020000	F	102	JMP RST	;AND GO BACK TO MAIN PROGRAM
			103	;	
0052	0200	F	104	ERR: SETB ERRCR	
0054	0200	F	105	RSI: CLR KCVFLG	;CLEAR FLAGS
0056	0200	F	106	CLR SYNC	
005b	0200	F	107	CLR BYFIN	
005A	E569		108	MOV A,IMUD	
005C	02E2		109	SETB UE2H	;SET TIMER 0 TO COUNTER MODE
005E	F569		110	MOV IMCD,A	
0060	756CFE		111	MOV IPU,#0FFH	;SET COUNTER TO FFFFH SO INTERRUPT
0063	756AFF		112	MOV ILU,#0FFH	;ON NEXT FALLING EDGE OF TU
0066	800D		113	SJMP FINI	
			114		
			115		
			116		
			117		
			118	END	

MCS-51 MACRO ASSEMBLER DETACH

SYMBOL TABLE LISTING

NAME	TYPE	VALUE	ATTRIBUTES
ACC	U ADDR	00E0H	A
BYFIN	B ADDR	----	EXT
DETACH	C ADDR	0000H	R PUB SEG=DETACHABLE_KEYBOARD
DETACHABLE_KEYBOARD	C SEG	0068H	REL=UNIT
EKR	L ADDR	0052H	R SEG=DETACHABLE_KEYBOARD
EXRUR	B ADDR	----	EXT
FINI	C ADDR	0045H	R SEG=DETACHABLE_KEYBOARD
INPUT	B ADDR	00B0H.4	A
KBDINT	B ADDR	----	EXT
LSTKEY	U ADDR	----	EXT
MESSAGE0	NLMB	0000H	A
MESSAGE1	NLMB	00E8H	A
NXTBIT	C ADDR	002DH	R SEG=DETACHABLE_KEYBOARD
PSW	U ADDR	00D0H	A
RCVFLG	B ADDR	----	EXT
RST	C ADDR	0054H	R SEG=DETACHABLE_KEYBOARD
START0	NLMB	0000H	A
START1	NLMB	00F4H	A
STOP	C ADDR	004AH	R SEG=DETACHABLE_KEYBOARD
SYNC	B ADDR	----	EXT
TU	B ADDR	00B0H.4	A
TH0	U ADDR	008CH	A
TLO	U ADDR	008AH	A
TMOU	U ADDR	0089H	A
VALID	C ADDR	001AH	R SEG=DETACHABLE_KEYBOARD

REGISTER BANK(S) USED: 0

ASSEMBLY COMPLETE, NO ERRORS FOUND

**APPENDIX B
REFERENCES**

1. John Murray and George Alexy, *CRT Terminal Design Using The Intel 8275 and 8279*, Intel Application Note AP-32, Nov., 1977.
2. John Katausky, *A Low Cost CRT Terminal Using The 8275*, Intel Application Note AP-62, Nov., 1979.



APPLICATION BRIEF

AB-38

September 1989

Interfacing the 82786 Graphics Coprocessor to the 8051

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Interfacing the 82786 to the 8051 presents some interesting challenges, but can be accomplished with a little additional logic and software. Since the 82786 looks like a DRAM controller to the host CPU, wait states are often required when accessing the coprocessor. Since wait states are not supported by the 8051, latching transceivers and dummy read and write cycles are used to communicate with the 82786. Byte swapping is also required in the external logic to allow the 8 bit 8051 to read and write the 16 bit graphics memory supported by the 82786. This byte swapping is accomplished with the latching transceivers as well. All of the control logic is implemented in an Intel 5C060 EPLD, allowing the entire interface to fit into three 24 pin DIPs.

HARDWARE

Figure 1 shows the interface between the 8051 bus and the 82786. Figure 2 shows a typical 8051 CPU design needed to complete the circuit. In this design the 82786 is mapped into an 8K byte window in 8051 data memory space. The upper address bits are used as a "page select" and are provided by I/O pins on the 8051. The 5C060 EPLD contains the control logic for the transceivers and address decoding for the 82786. An equivalent circuit for the EPLD is shown in Figure 3; the ".ADF" file is shown in Figure 4. The 82786 data memory is mapped into one 8K block (A000H-BFFEh), the 82786 registers are mapped into another (8000H-807EH), and the transceivers are mapped into a third block of memory (C000H-C001H).

OPERATION

Operation of the interface is as follows. For reading the graphics memory, the 8051 sets the upper address bits (PORT 1.0-1.3) and then performs a dummy read operation to the desired location in graphics memory (A000H thru BFFEh). The dummy read cycle pro-

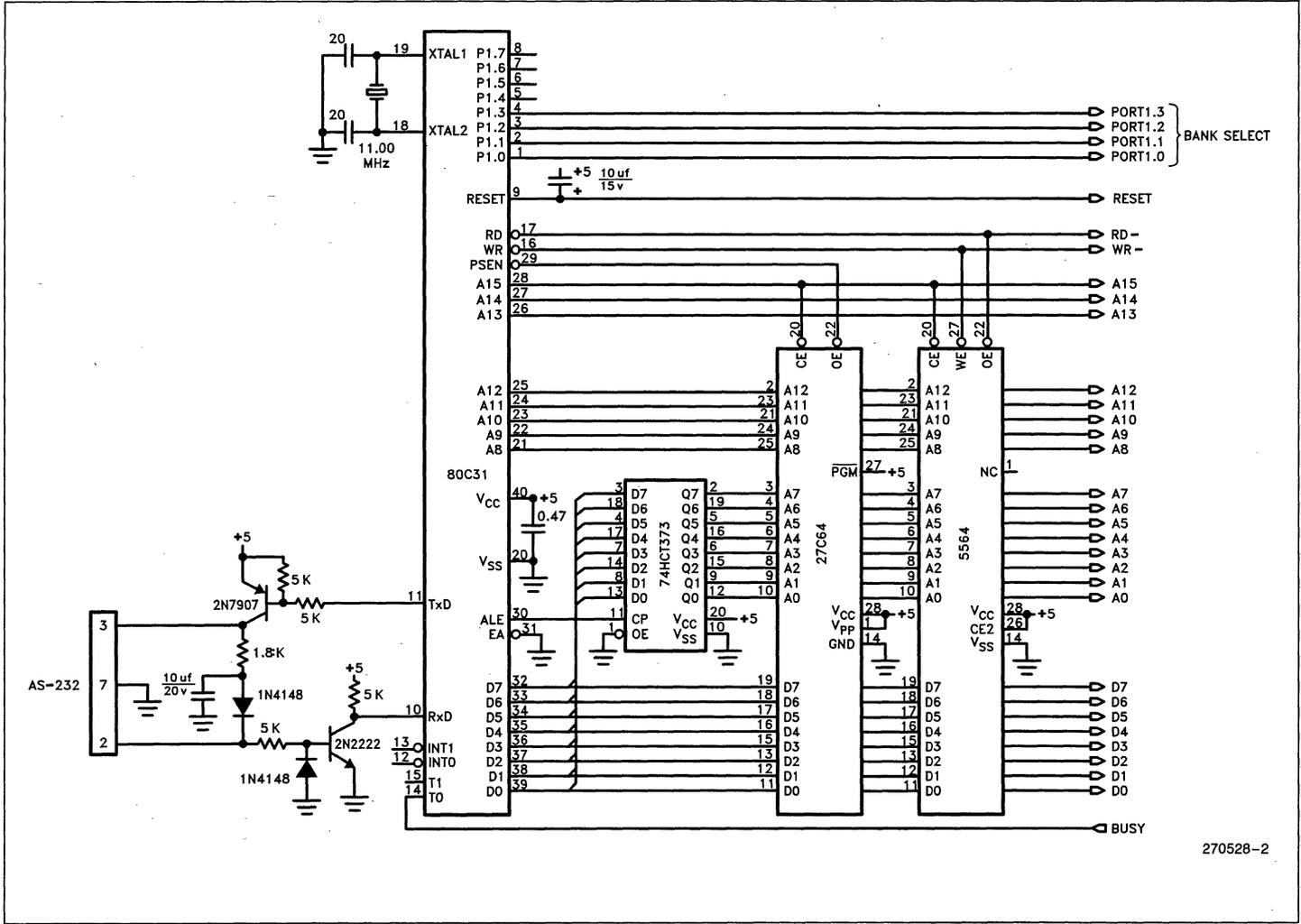
vides the address and RD/WR information to the 82786, which runs a cycle and deposits the 16 bit result into the latching transceivers at the end of the read cycle, as indicated by SEN. This event clears the BUSY flip flop in the EPLD. When the BUSY signal goes inactive, the 8051 reads the low byte from the latching transceiver at address C000H and the high byte free address C001H.

For write cycles, the 8051 writes the low byte of the word into the latch at address C000H and the high byte into address C001H. Next the upper address bits are set with PORT1 and a dummy write cycle is performed in graphics memory at the desired address (A000H-BFFEh). Like in the read example, the 82786 runs a memory cycle at this point, enabling the outputs of the latching transceivers at the proper time in the write cycle, as indicated by SEN going active.

Accessing the registers inside the 82786 is done in exactly the same fashion, except that the 82786 is addressed in locations 8000H through 807EH. This causes the EPLD to drive the M/IO pin low during these cycles.

DESIGN NOTES

74F543's are used for the latching transceivers in this design, although 74HCT646's could be used to reduce the total power consumption. Some changes to the EPLD would be required in this case. The interface assumes that all memory accesses to the 82786 are word references; accordingly, BHE is grounded at the 82786. All addresses generated by the 8051 must be even byte addresses, the only byte operations allowed are the reads and writes to the latching transceivers. The design shown here incorporates hardware work-arounds for the earlier "C-step" 82786; the current "D-step" part will work in the design as well. Additional information regarding the 82786 can be found in the "82786 Graphics Coprocessor User's Manual", Intel publication number 231933.



270528-2

Figure 2
2-156


```

INTEL
August 11, 1987
1-003
0
5C060
8051/82786 Control Logic for 8051 Demo Board
786 I/O      8000H-807FH
786 Memory  A000H-BFFFH
Registers   C000H,C001H
OPTIONS: TURBO=ON
PART: 5C060
INPUTS: A15@23,A14@14,A13@11,A0@2,RD/@10,WR/@9,SEN@8,CKK
OUTPUTS: 786CS/@15,786RD/16,OEH/@17,LEH/@18,OEL/@19,LEL/@20,
LEW/@21,OEW/@22,READ@4,BUSY@3
NETWORK:
a15 = INP (A15)
a14 = INP (A14)
a13 = INP (A13)
a0 = INP (A0)
rdn = INP (RD/)
wrn = INP (WR/)
sen = INP (SEN)
clk = INP (CLK)
a14n = NOT (a14)
a13n = NOT (a13)
a0n = NOT (a0)
786csn = NAND (a15,a14n)
786CS/ = CONF (786csn,VCC)
786rdn = OR (786csn,rdn)
786RD/ = CONF (786rdn,VCC)
hibankn = NAND (a15,a14,a13n,a0)
lobankn = NAND (a15,a14,a13n,a0n)
oehn = OR (hibankn,rdn)
OEH/ = CONF (oehn,VCC)
lehn = OR (hibankn,wrn)
LEH/ = CONF (lehn,VCC)
oeln = OR (lobankn,rdn)
OEL/ = CONF (oeln,VCC)
leln = OR (lobankn,wrn)
LEL/ = CONF (leln,VCC)
oewn = NAND (sen,write)
OEW/ = CONF (oewn,VCC)
lew = AND (sen,read)
q0 = NORF (lew,clk,GND,GND)
q1 = NORF (q0,clk,GND,GND)
q2 = NORF (q1,clk,GND,GND)
q2n = NOT (q2)
lewn = NAND (q1,q2n)
LEW/ = CONF (lewn,VCC)
786wr = NOR (786csn,wrn)
786rd = NOT (786rdn)
READ,read = SOSF (786rd,clk,786wr,GND,GND,VCC)
write = NOT (read)
786rdwr = OR (786rd,786wr)
BUSY = SONF (786rdwr,clk,sen,GND,GND,VCC)
END$

```

Figure 4.



**APPLICATION
BRIEF**

AB-39

December 1987

**Interfacing the Densitron LCD to
the 8051**

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INTRODUCTION

This application note details the interface between an 80C31 and a Densitron two row by 24 character LM23A2C24CBW display. This combination provides a very flexible display foot format (2x24) and a cost effective, low power consumption microcontroller suitable for many industrial control and monitoring functions.

Although this applications brief concentrates on the 80C31, the same software and hardware techniques are equally valid on other members of the 8051 family, including the 8031, 8751, and the 8044.

HARDWARE DESIGN

The LCD is mapped into external data memory, and looks to the 80C31 just like ordinary RAM. The register select (RS) and the read/write (R/W) pins are connected to the low order address lines A0 and A1. Connecting the R/W pin to an address line is a little unorthodox, but since the R/W line has the same set-up time requirements as the RS line, treating the R/W pin as an address kept this pin from causing any timing problems.

The enable (E) pin of the LCD is used to select the device, and is driven by the logical OR of the 80C31's RD and WR signals AND'ed with the MSB of the address bus. This maps the LCD into the upper half of the 64 KB external data space. If this seems a little wasteful, feel free to use a more elaborate address decoding scheme.

With the address decoding shown in the example, the LCD is mapped as follows:

Address	Function	Read/Write?
8000H	Write Command to LCD	Write Only
8001H	Write Data to LCD	Write Only
8002H	Read Status from LCD	Read Only
8003H	Read Data from LCD	Read Only
8004H to FFFFH	No Access	

Undefined results may occur if the software attempts to read address 8000H or 8001H, or write to address 8002H or 8003H.

TIMING REQUIREMENTS

The timing requirements of the Densitron LCD are a little slow for a full speed 80C31. The critical timing parameters are the enable pulse width (PW E) of 450 ns, and the data delay time during read cycles (tDDR) of 320 ns. The 80C31 is available at clock speeds up to 16 MHz, but at this speed these parameters are violated. Since the 80C31 lacks a READY pin, the only way to satisfy the LCD timing requirements is to slow the clock down to 10 MHz or lower. A convenient crystal frequency is 7.3728 MHz since it allows all standard baud rates to be generated with the internal timers.

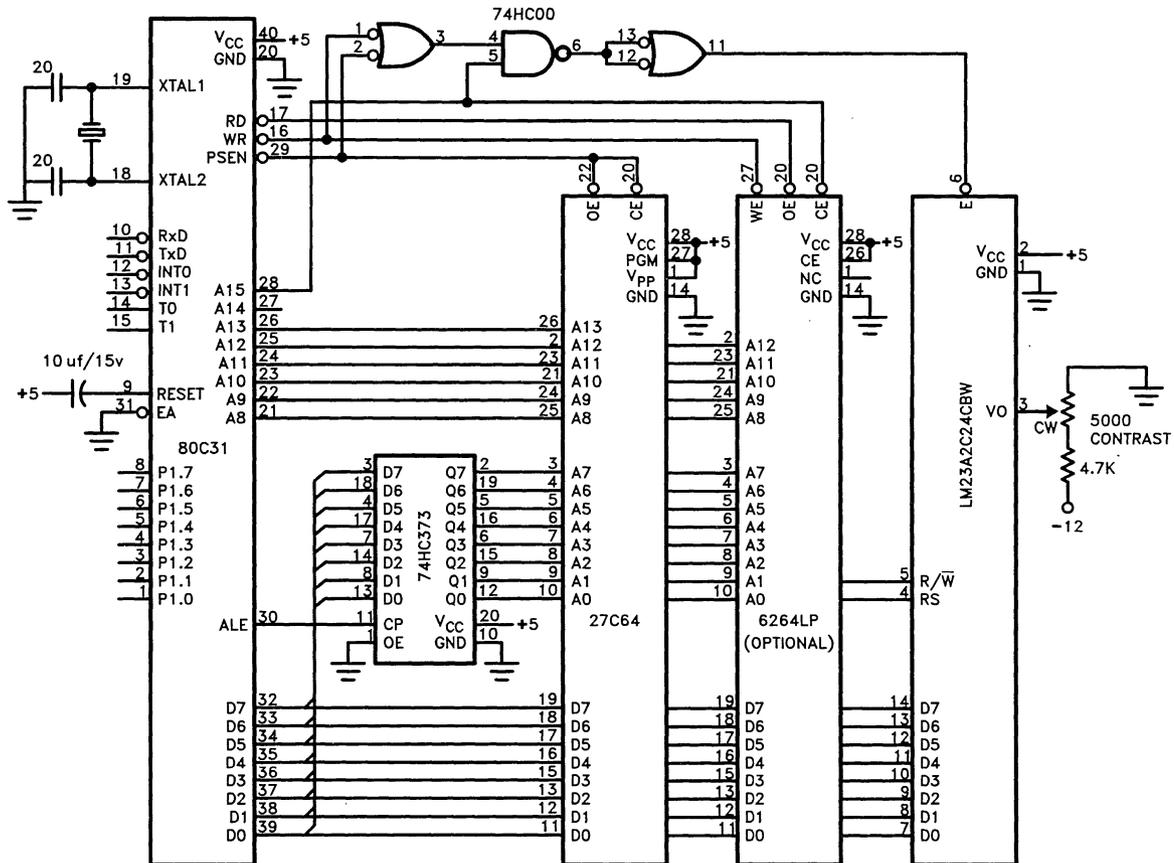
SOFTWARE

The code consists of a main module and a set of utility procedures that talk directly to the LCD. This way the application code does not have to be concerned with where the LCD is mapped, or the exact bit patterns needed to control it. The mainline consists of a call to initialize the LCD, and then it writes a message to the screen, waits, and then erases it. It repeats this indefinitely.

The utility procedures include functions to initialize the display, send data and ads to the LCD, home the cursor, clear the display, set the cursor to a given row and column, turn the cursor on and off, and print a string of characters to the display. Not all the functions are used in the software example.

REFERENCES

- INTEL Embedded Controller Handbook, 210918
- INTEL PL/M-51 User's Guide, 121966
- DENSITRON Catalog LCDMD-C



270529-1

Figure 1.
2-161

```
Main_module: DO;

Delay: PROCEDURE (count) EXTERNAL;
  DECLARE count WORD;
END Delay;

Initialize_LCD: PROCEDURE EXTERNAL;
END Initialize_LCD;

Clear_display: PROCEDURE EXTERNAL;
END Clear_display;

LCD_print: PROCEDURE EXTERNAL;
END LCD_print;

DECLARE LCD_buffer (48) BYTE PUBLIC,
  sign_on_message (*) BYTE CONSTANT
  ('INTEL 8051 DRIVES LCD - '
   '2 ROWS BY 24 CHARACTERS '),
  i BYTE;

/* This is the start of the program */

/* Initialize the LCD */
CALL Initialize_LCD;
CALL Clear_display;

/* Now enter an endless loop to display the message */
DO WHILE 1;

  /* Copy the message to the buffer */
  DO i = 0 to 47;
    LCD_buffer(i) = sign_on_message(i);
  END;

  /* Now print out the buffer to the LCD */
  CALL LCD_print;

  /* wait a while */
  CALL Delay(2000);

  /* now clear the screen */
  CALL Clear_display;

END; /* of DO WHILE */

END Main_module;
```

Main Module

```
LCD_IO_MODULE: DO;

DECLARE LCD_buffer (48)  BYTE      EXTERNAL,
        LCD_command     BYTE      AT (08000H) AUXILIARY,
        LCD_data        BYTE      AT (08001H) AUXILIARY,
        LCD_status      BYTE      AT (08002H) AUXILIARY,
        LCD_busy        LITERALLY '1000$0000B',
        i                BYTE;

Delay: PROCEDURE (msec) PUBLIC;

    /* This procedure causes a delay of n msec */

    DECLARE msec          WORD,
           i              WORD;

    IF msec > 0 THEN DO;
        DO i = 0 to msec - 1;
            CALL Time(5);      /* .2 msec delay */
        END;
    END Delay;

LCD_out: PROCEDURE (char) PUBLIC;

    DECLARE char BYTE;

    /* wait for LCD to indicate NOT busy */
    DO WHILE (LCD_status AND LCD_busy) <> 0;
    END;

    /* now send the data to the LCD */
    LCD_data = char;

END LCD out;
```

LCD Driver Module

```
LCD_command_out: PROCEDURE (char) PUBLIC;

  DECLARE char BYTE;

  /* wait for LCD to indicate NOT busy */
  DO WHILE (LCD_status AND LCD_busy) <> 0;
  END;

  /* now send the command to the LCD */
  LCD_command = char;

END LCD_command_out;

Home_cursor: PROCEDURE PUBLIC;

  CALL LCD_command_out(0000$0010B);

END Home_cursor;

Clear_display: PROCEDURE PUBLIC;

  CALL LCD_command_out (0000$0001B);

END Clear_display;

Set_cursor: PROCEDURE (position) PUBLIC;

  DECLARE    position          BYTE;

  IF position > 47 THEN position = 47;
  IF position < 24 THEN CALL LCD_command_out(080H + position);
  ELSE CALL LCD_command_out(0COH + (position - 24));

END Set_cursor;

Cursor_on: PROCEDURE PUBLIC;

  CALL LCD_command_out(0000$1111B);

END Cursor_on;

Cursor_off: PROCEDURE PUBLIC;

  CALL LCD_command_out(0000$1100B);

END Cursor_off;
```

LCD Driver Module (Continued)

```
LCD_print: PROCEDURE PUBLIC;

  /* This procedure copies the contents of the LCD_buffer
  to the display */

  CALL Set_cursor(0) ;
  DO i = 0 to 23;
    CALL LCD_out(LCD_buffer(i));
  END;
  CALL Set_cursor(24) ;
  DO i = 24 to 47;
    CALL LCD_out(LCD_buffer(i));
  END;

END LCD_print;

Initialize_LCD: PROCEDURE PUBLIC;

  CALL Delay(100);
  CALL LCD_command_out(38H); /* Function Set */
  CALL LCD_command_out(38H);
  CALL LCD_command_out(06H); /* entry mode set */
  CALL Clear_display;
  CALL Home_cursor;
  CALL Cursor_off;
  CALL Set_cursor(0);

END Initialize_LCD;

END LCD_IO_Module;
```

LCD Driver Module (Continued)



**APPLICATION
BRIEF**

AB-40

December 1987

32-Bit Math Routines for the 8051

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Here are some easy to use 16- and 32-bit math routines that take the pain out of calculations such as PID loops, A/D calibration, linearization calculations and anything else that requires 32-bit accuracy.

The package is written to interface with PL/M-51. Parameters are passed as 16-bit words to the routines, which perform operations on a 32-bit "accumulator" resident in memory. The following functions are performed:

Load_16 (word_param)

Loads a 16-bit -RD into the low half of the 32-bit "accumulator", zeros upper 16 bits of accumulator.

Load_32 (word_hi,word_lo)

Loads word_hi into upper 16 bits of accumulator, word_lo into Lower 16 bits.

Low_16

Returns the lower 16 bits of the accumulator, bits 0 through 15.

Mid_16

Returns the middle 16 bits of the accumulator, bits 8 through 23.

High_16

Returns the upper 16 bits of the accumulator, bits 16 through 31.

Mul_16 (word_param)

Multiplies the 32-bit accumulator by the 16-bit word supplied, result left in accumulator.

Div_16 (word_param)

Divides the 32-bit accumulator by the 16-bit word supplied, result left in accumulator.

Add_16 (word_param)

Adds the 16-bit word supplied to the 32-bit accumulator.

Sub_16 (word_param)

Similar to Add_16 but for subtraction.

Add_32 (word_hi,word_lo)

Forms a 32-bit value for word_hi and word_lo and adds it to the accumulator.

Sub_32 (word_hi,word_lo)

Similar to Add_32 but for subtraction.

APPLICATION

Typical applications have 16-bit "input" values and produce 16-bit "output" values, but require 32-bit values for intermediate results. An example would be reading a 12-bit A/D, performing some gain and offset calculation on the raw A/D data to produce a calibrated 16 bit result. Doing this is a simple task with this math package.

```
CALL Load_16(AD_value);
CALL Add_16(offset_value);
CALL Mul_16(gain_factor);

/* gain is in units of 1/256 */

result = Mid_16;
```

In this example the accumulator was loaded with the raw A/D value and then the offset was applied. The gain_factor was "pre-multiplied" by 256 (8 bits), giving it a granularity of 1/256. The result was extracted from the "middle" 16 bits of the accumulator (bits 8 to 23) to account for the scaling factor of 256 introduced in the multiply step.

The package requires about 384 bytes of ROM and 30 bytes of RAM. Individual routines can be deleted to conserve RAM if they are not used.

CODE SOURCE LISTINGS

CODE SOURCE LISTINGS

```

NAME      Math_32_Module
;
PUBLIC    Load_16, ?Load_16?byte
PUBLIC    Load_32, ?Load_32?byte
PUBLIC    Mul_16, ?Mul_16?byte
PUBLIC    Div_16, ?Div_16?byte
PUBLIC    Add_16, ?Add_16?byte
PUBLIC    Sub_16, ?Sub_16?byte
PUBLIC    Add_32, ?Add_32?byte
PUBLIC    Sub_32, ?Sub_32?byte
PUBLIC    Low_16, Mid_16, High_16
;
Math_32_Data  SEGMENT  DATA
Math_32_Code  SEGMENT  CODE
;
RSEG  Math_32_Data
?Load_16?byte: DS 2
?Load_32?byte: DS 4
?Mul_16?byte:  DS 2
?Div_16?byte:  DS 2
?Add_16?byte:  DS 2
?Sub_16?byte:  DS 2
?Add_32?byte:  DS 4
?Sub_32?byte:  DS 4
OP_0:          DS 1
OP_1:          DS 1
OP_2:          DS 1
OP_3:          DS 1
TMP_0:         DS 1
TMP_1:         DS 1
TMP_2:         DS 1
TMP_3:         DS 1
;
RSEG  Math_32_Code

```

270530-1

```

Load_16:
;Load the lower 16 bits of the OP registers with the value supplied
MOV   OP_3,#0
MOV   OP_2,#0
MOV   OP_1,?Load_16?byte
MOV   OP_0,?Load_16?byte + 1
RET

Load_32:
;Load all the OP registers with the value supplied
MOV   OP_3,?Load_32?byte
MOV   OP_2,?Load_32?byte + 1
MOV   OP_1,?Load_32?byte + 2
MOV   OP_0,?Load_32?byte + 3
RET

Low_16:
;Return the lower 16 bits of the OP registers
MOV   R6,OP_1
MOV   R7,OP_0
RET

Mid_16:
;Return the middle 16 bits of the OP registers
MOV   R6,OP_2
MOV   R7,OP_1
RET

High_16:
;Return the high 16 bits of the OP registers
MOV   R6,OP_3
MOV   R7,OP_2
RET

Add_16:
;Add the 16 bits supplied by the caller to the OP registers
CLR   C
MOV   A,OP_0
ADDC  A,?Add_16?byte + 1   ;low byte first
MOV   OP_0,A
MOV   A,OP_1
ADDC  A,?Add_16?byte     ;high byte + carry
MOV   OP_1,A
MOV   A,OP_2
ADDC  A,#0                ;propagate carry only
MOV   OP_2,A
MOV   A,OP_3
ADDC  A,#0                ;propagate carry only
MOV   OP_3,A
RET

```

270530-2

```

Add_32:
;Add the 32 bits supplied by the caller to the OP registers
CLR    C
MOV    A,OP_0
ADDC   A,?Add_32?byte + 3    ;lowest byte first
MOV    OP_0,A
MOV    A,OP_1
ADDC   A,?Add_32?byte + 2    ;mid-lowest byte + carry
MOV    OP_1,A
MOV    A,OP_2
ADDC   A,?Add_32?byte + 1    ;mid-highest byte + carry
MOV    OP_2,A
MOV    A,OP_3
ADDC   A,?Add_32?byte        ;highest byte + carry
MOV    OP_3,A
RET

Sub_16:
;Subtract the 16 bits supplied by the caller from the OP registers
CLR    C
MOV    A,OP_0
SUBB   A,?Sub_16?byte + 1    ;low byte first
MOV    OP_0,A
MOV    A,OP_1
SUBB   A,?Sub_16?byte        ;high byte + carry
MOV    OP_1,A
MOV    A,OP_2
SUBB   A,#0                  ;propagate carry only
MOV    OP_2,A
MOV    A,OP_3
SUBB   A,#0                  ;propagate carry only
MOV    OP_3,A
RET

Sub_32:
;Subtract the 32 bits supplied by the caller from the OP registers
CLR    C
MOV    A,OP_0
SUBB   A,?Sub_32?byte + 3    ;lowest byte first
MOV    OP_0,A
MOV    A,OP_1
SUBB   A,?Sub_32?byte + 2    ;mid-lowest byte + carry
MOV    OP_1,A
MOV    A,OP_2
SUBB   A,?Sub_32?byte + 1    ;mid-highest byte + carry
MOV    OP_2,A
MOV    A,OP_3
SUBB   A,?Sub_32?byte        ;highest byte + carry
MOV    OP_3,A
RET

```

270530-3

```

Mul_16:
;Multiply the 32 bit OP with the 16 value supplied
MOV     TMP_3,#0      ;clear out upper 16 bits
MOV     TMP_2,#0
;Generate the lowest byte of the result
MOV     B,OP_0
MOV     A,?Mul_16?byte+1
MUL     AB
MOV     TMP_0,A      ;low-order result
MOV     TMP_1,B      ;high_order result
;Now generate the next higher order byte
MOV     B,OP_1
MOV     A,?Mul_16?byte+1
MUL     AB
ADD     A,TMP_1      ;low-order result
MOV     TMP_1,A      ; save
MOV     A,B          ; get high-order result
ADDC   A,TMP_2      ; include carry from previous operation
MOV     TMP_2,A      ; save
JNC    Mul_loop1
INC     TMP_3        ; propagate carry into TMP_3
Mul_loop1:
MOV     B,OP_0
MOV     A,?Mul_16?byte
MUL     AB
ADD     A,TMP_1      ;low-order result
MOV     TMP_1,A      ; save
MOV     A,B          ; get high-order result
ADDC   A,TMP_2      ; include carry from previous operation
MOV     TMP_2,A      ; save
JNC    Mul_loop2
INC     TMP_3        ; propagate carry into TMP_3
Mul_loop2:
; Now start working on the 3rd byte
MOV     B,OP_2
MOV     A,?Mul_16?byte+1
MUL     AB
ADD     A,TMP_2      ;low-order result
MOV     TMP_2,A      ; save
MOV     A,B          ; get high-order result
ADDC   A,TMP_3      ; include carry from previous operation
MOV     TMP_3,A      ; save
; Now the other half
MOV     B,OP_1
MOV     A,?Mul_16?byte
MUL     AB
ADD     A,TMP_2      ;low-order result
MOV     TMP_2,A      ; save
MOV     A,B          ; get high-order result
ADDC   A,TMP_3      ; include carry from previous operation
MOV     TMP_3,A      ; save
; Now finish off the highest order byte
MOV     B,OP_3
MOV     A,?Mul_16?byte+1

```

270530-4

```
MUL    AB
ADD    A,TMP_3      ;low-order result
MOV    TMP_3,A      ; save
; Forget about the high-order result, this is only 32 bit math!
MOV    B,OP_2
MOV    A,?MUL_16?byte
MUL    AB
ADD    A,TMP_3      ;low-order result
MOV    TMP_3,A      ; save
; Now we are all done, move the TMP values back into OP
MOV    OP_0,TMP_0
MOV    OP_1,TMP_1
MOV    OP_2,TMP_2
MOV    OP_3,TMP_3
RET
```

270530-5

```

Div_16:
;This divides the 32 bit OP register by the value supplied
MOV  R7,#0
MOV  R6,#0           ;zero out partial remainder
MOV  TMP_0,#0
MOV  TMP_1,#0
MOV  TMP_2,#0
MOV  TMP_3,#0
MOV  R1,?Div_16?byte ;load divisor
MOV  R0,?Div_16?byte+1
MOV  R5,#32         ;loop count
;This begins the loop
Div_loop:
CALL  Shift_D       ;shift the dividend and return MSB in C
MOV  A,R6           ;shift carry into LSB of partial remainder
RLC  A
MOV  R6,A
MOV  A,R7
RLC  A
MOV  R7,A
;now test to see if R7>R6 >= R1:R0
CLR  C
MOV  A,R7           ;subtract R1 from R7 to see if R1 < R7
SUBB A,R1           ; A = R7 - R1, carry set if R7 < R1
JC   Cant_sub
;at this point R7>R1 or R7=R1
JNZ  Can_sub       ;jump if R7>R1
;if R7 = R1, test for R6>=R0
CLR  C
MOV  A,R6
SUBB A,R0           ; A = R6 - R0, carry set if R6 < R0
JC   Cant_sub
Can_sub:
;subtract the divisor from the partial remainder
CLR  C
MOV  A,R6
SUBB A,R0           ; A = R6 - R0
MOV  R6,A
MOV  A,R7
SUBB A,R1           ; A = R7 - R1 - Borrow
MOV  R7,A
SETB C             ; shift a 1 into the quotient
JMP  Quot
Cant_sub:
;shift a 0 into the quotient
CLR  C
Quot:
;shift the carry bit into the quotient
CALL Shift_Q
; Test for completion
DJNZ R5,Div_loop
; Now we are all done, move the TMP values back into OP
MOV  OP_0,TMP_0
MOV  OP_1,TMP_1

```

270530-6

```
MOV    OP_2,TMP_2
MOV    OP_3,TMP_3
RET
```

Shift D:

```
;shift the dividend one bit to the left and return the MSB in C
CLR    C
MOV    A,OP_0
RLC    A
MOV    OP_0,A
MOV    A,OP_1
RLC    A
MOV    OP_1,A
MOV    A,OP_2
RLC    A
MOV    OP_2,A
MOV    A,OP_3
RLC    A
MOV    OP_3,A
RET
```

Shift Q:

```
;shift the quotient one bit to the left and shift the C into LSB
MOV    A,TMP_0
RLC    A
MOV    TMP_0,A
MOV    A,TMP_1
RLC    A
MOV    TMP_1,A
MOV    A,TMP_2
RLC    A
MOV    TMP_2,A
MOV    A,TMP_3
RLC    A
MOV    TMP_3,A
RET
```

```
END
```

270530-7



**APPLICATION
BRIEF**

AB-12

October 1987

**Designing a Mailbox Memory for
Two 80C31 Microcontrollers Using
EPLDs**

K. WEIGL & J. STAHL
INTEL CORPORATION
MUNICH, GERMANY

THE 5C031 "MAILBOX CONTROLLER"

To keep the two microcontrollers informed about the status of their mailbox, the 5C031 is programmed to supply the following signals to both controllers:

/OBFA: "OUTPUT BUFFER FULL" FOR MC A

/OBFB: "OUTPUT BUFFER FULL" FOR MC B

/IBEA: "INPUT BUFFER EMPTY" FOR MC A

/IBEB: "INPUT BUFFER EMPTY" FOR MC B

/INTA: INTERRUPT TO MC A

/INTB: INTERRUPT TO MC B

The next section will discuss the meanings of these signals in more detail.

Output Buffer Full: This flag is set whenever the controller writes into its own output buffer. The flag remains valid, until the second controller has read the data. The flag is automatically reset to its inactive state when this read cycle is accomplished.

NOTE:

Both controllers can access (read or write) the mailbox simultaneously.

Input Buffer Empty: This flag indicates that there is no message in the mailbox. The flag will become inactive as soon as one microcontroller places a message for the other one (or vice versa).

Example: /IBEA remains "LOW" until microcontroller B places a message for controller A into the mailbox for A. /IBEA will go "HIGH" as soon as controller B has accomplished its write cycle, and will not go "LOW" again until microcontroller A has read the message.

Interrupt: The 5C031 is programmed to supply interrupts to both microcontrollers involved, on one of the following events.

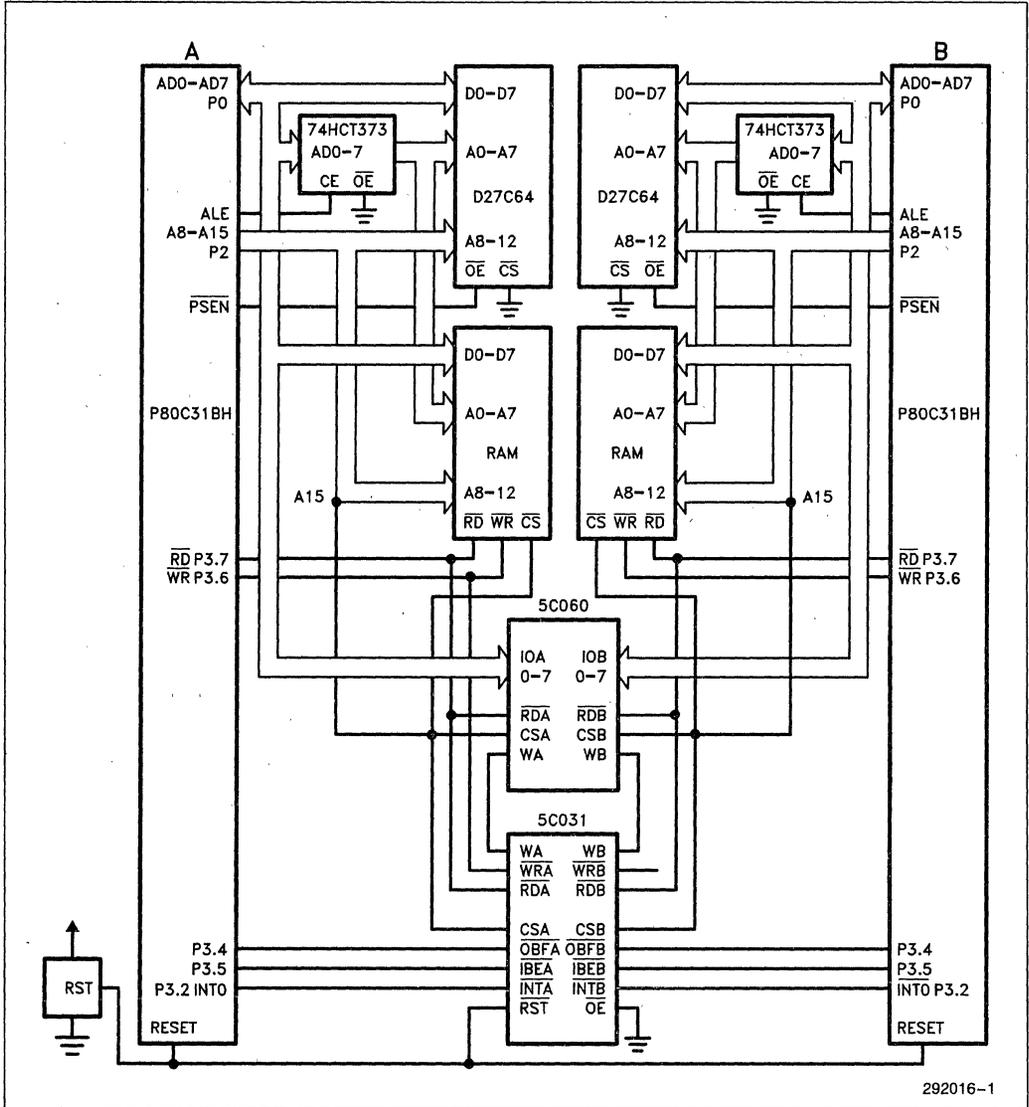
1. The /OBF flag of the opposite microcontroller becomes active; e.g. if controller A is placing a message for controller B, controller B receives an interrupt the same time as /OBFA becomes valid or vice versa.

2. The /IBE flag of the opposite microcontroller goes active, indicating that this controller has received the message; e.g. if controller B reads the message stored by controller A, its /IBEB flag goes active and controller receives an interrupt indicating that the buffer is empty.

The signals described above are necessary to accomplish a secure handshake without overwriting messages accidentally. In addition to that, the 5C031 is issuing the actual write commands for the two register sets inside the 5C060. The /WRA and /WRB signals are results of logical "AND" functions between the appropriate CS- and /WR signals from the microcontrollers. Therefore, spurious write cycles are unlikely to happen.

NOTE:

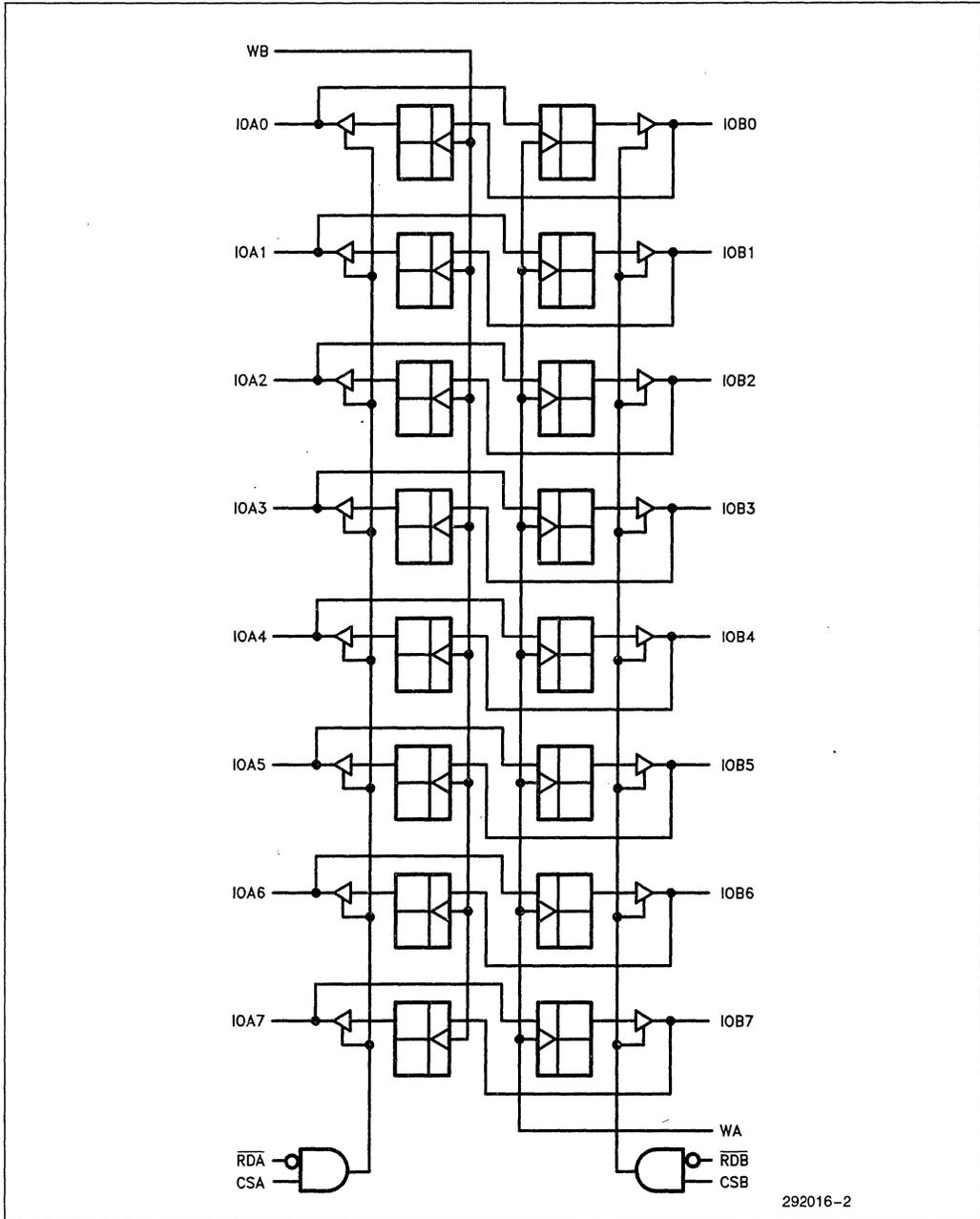
This design can also be efficiently implemented in a single 5CBIC EPLD.



292016-1

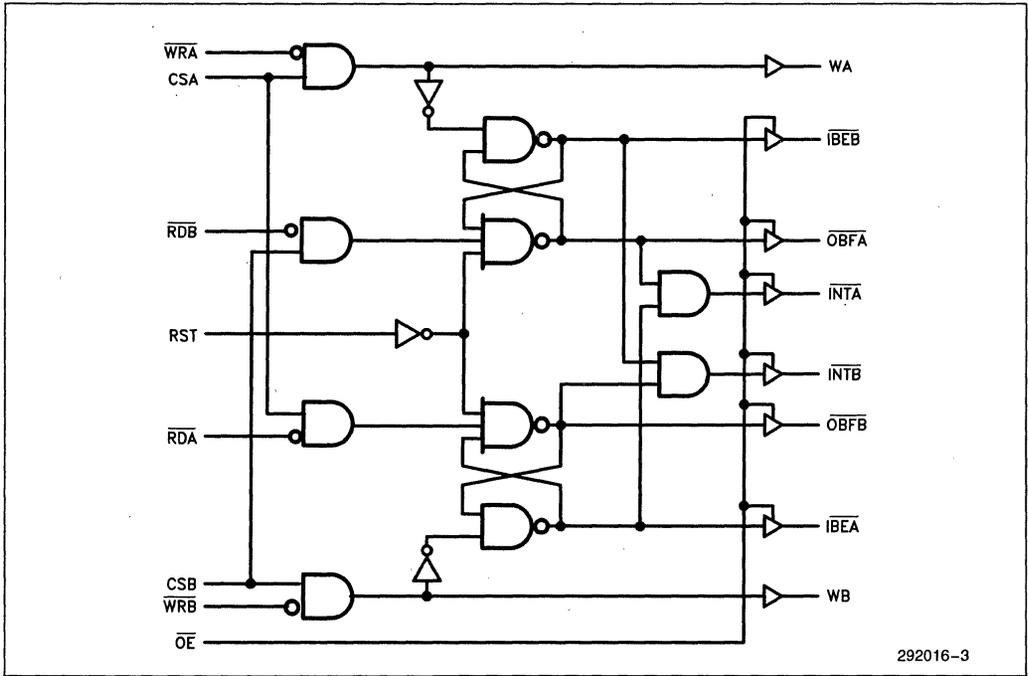
Block Diagram

5C060 "BACK TO BACK REGISTER"



292016-2

5C031 "MAIL BOX CONTROLLER"



5C060 REGISTER ADF

```

JUERG STAHL
INTEL ZUERICH
March 27, 1986
80C31 MAILBOX MEMORY USING 5C060 / 5C031
1
5C060

LB Version 3.0, Baseline 17x, 9/26/85
PART: 5C060
INPUTS: WB01, CSA02, CSB014, nRDA011, nRDB023, WA013
OUTPUTS: IOB7015, IOA7010, IOB6016, IOA6009,
         IOB5017, IOA5008, IOB4018, IOA4007,
         IOB3019, IOA3006, IOB2020, IOA2005,
         IOB1021, IOA1004, IOB0022, IOA0003

NETWORK:
IOB7,DB7 = ROIF (DA7,WAC,GND,GND,RDBC)
IOA7,DA7 = ROIF (DB7,WBC,GND,GND,RDAC)
IOB6,DB6 = ROIF (DA6,WAC,GND,GND,RDBC)
IOA6,DA6 = ROIF (DB6,WBC,GND,GND,RDAC)
IOB5,DB5 = ROIF (DA5,WAC,GND,GND,RDBC)
IOA5,DA5 = ROIF (DB5,WBC,GND,GND,RDAC)
IOB4,DB4 = ROIF (DA4,WAC,GND,GND,RDBC)
IOA4,DA4 = ROIF (DB4,WBC,GND,GND,RDAC)
IOB3,DB3 = ROIF (DA3,WAC,GND,GND,RDBC)
IOA3,DA3 = ROIF (DB3,WBC,GND,GND,RDAC)
IOB2,DB2 = ROIF (DA2,WAC,GND,GND,RDBC)
IOA2,DA2 = ROIF (DB2,WBC,GND,GND,RDAC)
IOB1,DB1 = ROIF (DA1,WAC,GND,GND,RDBC)
IOA1,DA1 = ROIF (DB1,WBC,GND,GND,RDAC)
IOB0,DB0 = ROIF (DA0,WAC,GND,GND,RDBC)
IOA0,DA0 = ROIF (DB0,WBC,GND,GND,RDAC)
WAC = INP (WA)
RDBC = AND(CSBI,RDBI)
WBC = INP (WB)
RDAC = AND(CSAI,RDAI)
CSBI = INP (CSB)
nRDBI = INP(nRDB)
nRDAI = INP(nRDA)
CSAI = INP(CSA)
RDAI = NOT(nRDAI)
RDBI = NOT(nRDBI)

END$

```

292016-4

5C060 REGISTER LEF

```

JURRG STAHL
INTEL ZUERICH
March 27, 1986
80C31 MAILBOX MEMORY USING 5C060 / 5C031
1
5C060
*****
** EXAMPLE .LEF **
*****

LB Version 3.0, Baseline 17x, 9/26/85
LEF Version 1.0 Baseline 1.5i 02 Feb 1987
PART:
  5C060
INPUTS:
  WB@1, CSA@2, CSB@14, nRDA@11, nRDB@23, WA@13
OUTPUTS:
  IOB7@15, IOA7@10, IOB6@16, IOA6@9, IOB5@17, IOA5@8, IOB4@18, IOA4@7,
  IOB3@19, IOA3@6, IOB2@20, IOA2@5, IOB1@21, IOA1@4, IOB0@22, IOA0@3
NETWORK:
  WBC = INP(WB)
  WAC = INP(WA)
  CSAI = INP(CSA)
  CSBI = INP(CSB)
  nRDAI = INP(nRDA)
  nRDBI = INP(nRDB)
  IOB7, DB7 = ROIF(DA7, WAC, GND, GND, RDBC)
  IOA7, DA7 = ROIF(DB7, WBC, GND, GND, RDAC)
  IOB6, DB6 = ROIF(DA6, WAC, GND, GND, RDBC)
  IOA6, DA6 = ROIF(DB6, WBC, GND, GND, RDAC)
  IOB5, DB5 = ROIF(DA5, WAC, GND, GND, RDBC)
  IOA5, DA5 = ROIF(DB5, WBC, GND, GND, RDAC)
  IOB4, DB4 = ROIF(DA4, WAC, GND, GND, RDBC)
  IOA4, DA4 = ROIF(DB4, WBC, GND, GND, RDAC)
  IOB3, DB3 = ROIF(DA3, WAC, GND, GND, RDBC)
  IOA3, DA3 = ROIF(DB3, WBC, GND, GND, RDAC)
  IOB2, DB2 = ROIF(DA2, WAC, GND, GND, RDBC)
  IOA2, DA2 = ROIF(DB2, WBC, GND, GND, RDAC)
  IOB1, DB1 = ROIF(DA1, WAC, GND, GND, RDBC)
  IOA1, DA1 = ROIF(DB1, WBC, GND, GND, RDAC)
  IOB0, DB0 = ROIF(DA0, WAC, GND, GND, RDBC)
  IOA0, DA0 = ROIF(DB0, WBC, GND, GND, RDAC)
EQUATIONS:
  RDAC = CSAI * nRDAI';
  RDBC = CSBI * nRDBI';
END$

```

292016-5

5C060 REGISTER UTILIZATION REPORT

Logic Optimizing Compiler Utilization Report
 FIT Version 1.0 Baseline 1.0i 2/6/87

**** Design implemented successfully

JUBRG STAHL
 INTEL ZUERICH
 March 27, 1986
 80C31 MAILBOX MEMORY USING 5C060 / 5C031
 1
 5C060

 ** EXAMPLE .RPT FILE **

LB Version 3.0, Baseline 17x, 9/26/85

5C060

```

  -- -- --
WB  -: 1  24:- Vcc
CSA  -: 2  23:- nRDB
IOA0 -: 3  22:- IOB0
IOA1 -: 4  21:- IOB1
IOA2 -: 5  20:- IOB2
IOA3 -: 6  19:- IOB3
IOA4 -: 7  18:- IOB4
IOA5 -: 8  17:- IOB5
IOA6 -: 9  16:- IOB6
IOA7 -:10  15:- IOB7
nRDA -:11  14:- CSB
GND  -:12  13:- WA
  -- -- --
  
```

INPUTS

Name	Pin	Resource	MCell #	PTerms	Feeds:				
					MCells	OE	Clear	Clock	
WB	1	INP	-	-	-	-	-	CLK1	
CSA	2	INP	-	-	-	-	9	-	-
							10		
							11		
							12		
							13		
							14		
							15		
nRDA	11	INP	-	-	-	-	9	-	-
							10		
							11		
							12		
							13		
							14		
							15		
GND	12	GND	-	-	-	-	-	1	-
								2	
								3	
								4	
								5	
								6	
								7	
								8	
								9	

5C060 REGISTER UTILIZATION REPORT (Continued)

									10
									11
									12
									13
									14
									15
									16
WA	13	INP	-	-	-	-	-	-	CLK2
CSB	14	INP	-	-	-	-	1	-	-
							2		
							3		
							4		
							5		
							6		
							7		
							8		
nRDB	23	INP	-	-	-	-	1	-	-
							2		
							3		
							4		
							5		
							6		
							7		
							8		
Vcc	24	Vcc	-	-	-	-	-	-	-

OUTPUTS

Name	Pin	Resource	MCell #	PTerms	MCells	Feeds:		
						OE	Clear	Clock
IOA0	3	ROIF	9	1/ 8	1	-	-	-
IOA1	4	ROIF	10	1/ 8	2	-	-	-
IOA2	5	ROIF	11	1/ 8	3	-	-	-
IOA3	6	ROIF	12	1/ 8	4	-	-	-
IOA4	7	ROIF	13	1/ 8	5	-	-	-
IOA5	8	ROIF	14	1/ 8	6	-	-	-
IOA6	9	ROIF	15	1/ 8	7	-	-	-
IOA7	10	ROIF	16	1/ 8	8	-	-	-
IOB7	15	ROIF	8	1/ 8	16	-	-	-
IOB6	16	ROIF	7	1/ 8	15	-	-	-
IOB5	17	ROIF	6	1/ 8	14	-	-	-
IOB4	18	ROIF	5	1/ 8	13	-	-	-
IOB3	19	ROIF	4	1/ 8	12	-	-	-
IOB2	20	ROIF	3	1/ 8	11	-	-	-
IOB1	21	ROIF	2	1/ 8	10	-	-	-
IOB0	22	ROIF	1	1/ 8	9	-	-	-

292016-7

All Resources used

PART UTILIZATION

100% Pins
 100% MacroCells
 12% Pterms

292016-8

5C031 ARBITER ADF

```

JUERG STAHL
INTEL ZUERICH
March 28, 1986
80C31 MAILBOX MEMORY USING 5C060 / 5C031
2
5C031

```

```

*****
** EXAMPLE .ADF **
*****

```

```

LB Version 3.0, Baseline 17x, 9/26/85
PART: 5C031
INPUTS: RST,nWRA,nRDB,CSA,nRDA,nWRB,CSB,nOE
OUTPUTS: WA,nOBFA,nIBEB,nINTA,nINTB,nOBFB,nIBEA,WB
NETWORK:
nWRA = INP(nWRA)
nRDB = INP(nRDB)
RST = INP(RST)
CSA = INP(CSA)
nRDA = INP(nRDA)
nWRB = INP(nWRB)
CSB = INP(CSB)
nOE = INP(nOE)
WRA = NOT(nWRA)
WRB = NOT(nWRB)
RDA = NOT(nRDA)
RDB = NOT(nRDB)
OE = NOT(nOE)
nRST = NOT(RST)
WA = CONF(WAd,VCC)
WAd = AND(CSA,WRA)
WB = CONF(WBd,VCC)
WBd = AND(CSB,WRB)
nRB = NAND(RDB,CSB)
nRA = NAND(RDA,CSA)
nWAd = NOT(WAd)
nWBd = NOT(WBd)
nOBFA,nOBFA = COCF(nOBFAd,OE)
nOBFB,nOBFB = COCF(nOBFBd,OE)
nIBEA,nIBEA = COCF(nIBEAAd,OE)
nIBEB,nIBEB = COCF(nIBEBd,OE)
nINTA = CONF(nINTAd,OE)
nINTB = CONF(nINTBd,OE)
nINTAd = AND(nOBFA,nIBEA)
nINTBd = AND(nOBFB,nIBEB)
nOBFBd = NAND(nRA,nIBEA,nRST)
nOBFAAd = NAND(nRB,nIBEB,nRST)
nIBEBd = NAND(nWAd,nOBFA)
nIBEAAd = NAND(nWBd,nOBFB)

```

```

ENDS$

```

```

292016-9

```

5C031 ARBITER LEF

```

JUERG STAHL
INTEL ZURRICH
March 28, 1986
80C31 MAILBOX MEMORY USING 5C060 / 5C031
2
5C031

*****
** EXAMPLE .LEF **
*****

LB Version 3.0, Baseline 17x, 9/26/85
LEF Version 1.0 Baseline 1.5i 02 Feb 1987
PART:
  5C031

INPUTS:
  RST, nWRA, nRDB, CSA, nRDA, nWRB, CSB, nOE

OUTPUTS:
  WA, nOBFA, nIBEB, nINTA, nINTB, nOBFB, nIBEA, WB

NETWORK:
  RST = INP(RST)
  nWRA = INP(nWRA)
  nRDB = INP(nRDB)
  CSA = INP(CSA)
  nRDA = INP(nRDA)
  nWRB = INP(nWRB)
  CSB = INP(CSB)
  nOE = INP(nOE)
  WA = CONF(WAd, VCC)
  nOBFA, nOBFA = COCF(nOBFAAd, OE)
  nIBEB, nIBEB = COCF(nIBEBAd, OE)
  nINTA = CONF(nINTAd, OE)
  nINTB = CONF(nINTBd, OE)
  nOBFB, nOBFB = COCF(nOBFBd, OE)
  nIBEA, nIBEA = COCF(nIBEAAd, OE)
  WB = CONF(WBd, VCC)

EQUATIONS:
  WBd = CSB * nWRB';

  nIBEAAd = CSB * nWRB'
    + nOBFB';

  nOBFBd = (nIBEA * RST' * CSA'
    + nIBEA * RST' * nRDA)';

  nINTBd = nOBFB * nIBEB;

  nINTAd = nOBFA * nIBEA;

  nIBEBd = CSA * nWRA'
    + nOBFA';

  OE = nOE';

  nOBFAAd = (nIBEB * RST' * CSB'
    + nIBEB * RST' * nRDB)';

  WAd = CSA * nWRA';

END$

```

292016-10

5C031 ARBITER LEF (Continued)

Logic Optimizing Compiler Utilization Report
 FIT Version 1.0 Baseline 1.0i 2/6/87

***** Design implemented successfully

JUERG STAHL
 INTEL ZUERICH
 March 28, 1986
 80C31 MAILBOX MEMORY USING 5C060 / 5C031
 2
 5C031

 ** EXAMPLE .RPT FILE **

LB Version 3.0, Baseline 17x, 9/26/85

5C031

```

-- -- --
GND --: 1 20:- Vcc
GND --: 2 19:- WB
nOE --: 3 18:- WA
CSB --: 4 17:- nOBFB
nWRB --: 5 16:- nINTB
nRDA --: 6 15:- nINTA
CSA --: 7 14:- nIBEB
nRDB --: 8 13:- nOBFA
nWRA --: 9 12:- nIBEA
GND --:10 11:- RST
-- -- --
  
```

INPUTS

Name	Pin	Resource	MCell #	PTerms	Feeds:			
					MCells	OE	Clear Preset	
nOE	3	INP	-	-	-	3 4 5 6 7 8	-	-
CSB	4	INP	-	-	1 7 8	-	-	-
nWRB	5	INP	-	-	1 8	-	-	-
nRDA	6	INP	-	-	3	-	-	-
CSA	7	INP	-	-	2 3 6	-	-	-
nRDB	8	INP	-	-	7	-	-	-
nWRA	9	INP	-	-	2 6	-	-	-
GND	10	GND	-	-	-	-	-	-
RST	11	INP	-	-	3 7	-	-	-
Vcc	20	Vcc	-	-	-	1 2	-	-

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OUTPUTS

Name	Pin	Resource	MCell #	PTerms	MCells	Feeds: OR	Clear	Preset
nIBEA	12	COCF	8	2/ 8	3 5	-	-	-
nOBFA	13	COCF	7	2/ 8	5 6	-	-	-
nIBEB	14	COCF	6	2/ 8	4 7	-	-	-
nINTA	15	CONF	5	1/ 8	-	-	-	-
nINTB	16	CONF	4	1/ 8	-	-	-	-
nOBFB	17	COCF	3	2/ 8	4 8	-	-	-
WA	18	CONF	2	1/ 8	-	-	-	-
WB	19	CONF	1	1/ 8	-	-	-	-

UNUSED RESOURCES

Name	Pin	Resource	MCell	PTerms
-	1	-	-	-
-	2	-	-	-

PART UTILIZATION

88% Pins
 100% MacroCells
 18% Pterms



**APPLICATION
NOTE**

AP-252

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Designing With The 80C51BH

TOM WILLIAMSON
MCO APPLICATIONS ENGINEER

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CMOS EVOLVES

The original CMOS logic families were the 4000-series and the 74C-series circuits. The 74C-series circuits are functional equivalents to the corresponding numbered 74-series TTL circuits, but have CMOS logic levels and retain the other well known characteristics of CMOS logic.

These characteristics are: low power consumption, high noise immunity, and slow speed. The low power consumption is inherent to the nature of the CMOS circuit. The noise immunity is due partly to the CMOS logic levels, and partly to the slowness of the circuits. The slow speed is due to the technology used to construct the transistors in the circuit.

The technology used is called metal-gate CMOS, because the transistor gates are formed by metal deposition. More importantly, the gates are formed after the drain and source regions have been defined, and must overlap the source and drain somewhat to allow for alignment tolerances. This overlap plus the relatively large size of the transistors themselves result in high electrode capacitance, and that is what limits the speed of the circuit.

High speed CMOS became feasible with the development of the self-aligning silicon gate technology. In this process polysilicon gates are deposited **before** the source and drain regions are defined. Then the source and drain regions are formed by ion implantation using the gate itself as a mask for the implantation. This eliminates most of the overlap capacitance. In addition, the process allows smaller transistors. The result is a significant increase in circuit speed. The 74HC-series of CMOS logic circuits is based on this technology, and has speeds comparable to LS TTL, which is to say about 10 times faster than the 74C-series circuits.

The size reduction that contributes to the higher speed also demands an accompanying reduction in the maximum supply voltage. High-speed CMOS is generally limited to 6V.

WHAT IS CHMOS?

CHMOS is the name given to Intel's high-speed CMOS processes. There are two CHMOS processes, one based on an n-well structure and one based on a p-well structure. In the n-well structure, n-type wells are diffused into a p-type substrate. Then the n-channel transistors (nFETs) are built into the substrate and pFETs are built into the n-wells. In the p-well structure, p-type wells are diffused into an n-type substrate. Then the nFETs are built into the wells and pFETs, into the

substrate. Both processes have their advantages and disadvantages, which are largely transparent to the user.

Lower operating voltages are easier to obtain with the p-well structure than with the n-well structure. But the p-well structure does not easily adapt to an EPROM which would be pin-for-pin compatible with HMOS EPROMs. On the other hand the n-well structure can be based on the solidly founded HMOS process, in which nFETs are built into a p-type substrate. This allows somewhat more than half of the transistors in a CHMOS chip to be constructed by processes that are already well characterized.

Currently Intel's CHMOS microcontrollers and memory products are n-well devices, whereas CHMOS microprocessors are p-well devices.

Further discussion of the CHMOS technology is provided in References 1 and 2 (which are reprinted in the Microcontroller Handbook).

THE MCS®-51 FAMILY IN CHMOS

The 80C51BH is the CHMOS version of Intel's original 8051. The 80C31BH is the ROMless 80C51BH, equivalent to the 8031. These CHMOS devices are architecturally identical with their HMOS counterparts, except that they have two added features for reduced power. These are the Idle and Power Down modes of operation.

In most cases, an 80C51BH can directly replace the 8051 in existing applications. It can execute the same code at the same speed, accept signals from the same sources, and drive the same loads. However, the 80C51BH covers a wider range of speeds, will emit CMOS logic levels to CMOS loads, and will draw about 1/10 the current of an 8051 (and less yet in the reduced power modes). Interchangeability between the HMOS and CHMOS devices is discussed in more detail in the final section of this Application Note.

It should be noted that the 80C51BH CPU is not static. That means if the clock frequency is too low, the CPU might forget what it was doing. This is because the circuitry uses a number of dynamic nodes. A dynamic node is one that uses the node-to-ground capacitance to form a temporary storage cell. Dynamic nodes are used to reduce the transistor count, and hence the chip area, thus to produce a more economical device.

This is not to say that the on-chip RAM in CHMOS microcontrollers is dynamic. It's not. It's the CPU that is dynamic, and that is what imposes the minimum clock frequency specification.

LATCHUP

Latchup is an SCR-type turn-on phenomenon that is the traditional nemesis of CMOS systems. The substrate, the wells, and the transistors form parasitic pnpn structures within the device. These parasitic structures turn on like an SCR if a sufficient amount of forward current is driven through one of the junctions. From the circuit designer's point of view it can happen whenever an input or output pin is externally driven a diode drop above V_{CC} or below V_{SS} , by a source that is capable of supplying the required trigger current.

However much of a problem latchup has been in the past, it is good to know that in most recently developed CMOS devices, and specifically in CHMOS devices, the current required to trigger latchup is typically well over 100 mA. The 80C51BH is virtually immune to latchup. (References 1 and 2 present a discussion of the latchup mechanisms and the steps that are taken on the chip to guard against it.) Modern CMOS is not absolutely immune to latchup, but with trigger currents in the hundreds of mA, latchup is certainly a lot easier to avoid than it once was.

A careless power-up sequence might trigger a latchup in the older CMOS families, but it's unlikely to be a major problem in high-speed CMOS or in CHMOS. There is still some risk incurred in inserting or removing chips or boards in a CMOS system while the power is on. Also, severe transients, such as inductive kicks or momentary short-circuits, can exceed the trigger current for latchup.

For applications in which some latchup risk seems unavoidable, you can put a small resistor (100Ω or so) in series with signal lines to ensure that the trigger current will never be reached. This also helps to control overshoot and RFI.

LOGIC LEVELS AND INTERFACING PROBLEMS

CMOS logic levels differ from TTL levels in two ways.

First, for equal supply voltages, CMOS gives (and requires) a higher "logic 1" level than TTL. Secondly, CMOS logic levels are V_{CC} (or V_{DD}) dependent, whereas guaranteed TTL logic levels are fixed when V_{CC} is within TTL specs.

Standard 74HC logic levels are as follows:

$$\begin{aligned} V_{IHMIN} &= 70\% \text{ of } V_{CC} \\ V_{ILMAX} &= 20\% \text{ of } V_{CC} \\ V_{OHMIN} &= V_{CC} - 0.1V, |I_{OH}| \leq 20 \mu A \\ V_{OLMAX} &= 0.1V, |I_{OL}| \leq 20 \mu A \end{aligned}$$

Figure 1 compares 74HC, LS TTL, and 74HCT logic levels with those of the HMOS 8051 and the CHMOS 80C51BH for $V_{CC} = 5V$.

Output logic levels depend of course on load current, and are normally specified at several load currents. When CMOS and TTL are powered by the same V_{CC} , the logic levels guaranteed on the data sheets indicate that CMOS can drive TTL, but TTL can't drive CMOS. The incompatibility is that the TTL circuit's V_{OH} level is too low to reliably be recognized by the CMOS circuit as a valid V_{IH} .

Since HMOS circuits were designed to be TTL-compatible, they have the same incompatibility.

Fortunately, 74HCT-series circuits are available to ease these interfacing problems. They have TTL-compatible logic levels at the inputs and standard CMOS levels at the outputs.

The 80C51BH is designed to work with either TTL or CMOS. Therefore its logic levels are specified very much like 74HCT circuits. That is, its input logic levels are TTL-compatible, and its output characteristics are like standard high-speed CMOS.

NOISE CONSIDERATIONS

One of the major reasons for going to CMOS has traditionally been that CMOS is less susceptible to noise. As previously noted, its low susceptibility to noise is

Logic State	$V_{CC} = 5V$				
	74HC	74HCT	LS TTL	8051	80C51BH
V_{IH}	3.5V	2.0V	2.0V	2.0V	1.9V
V_{IL}	1.0V	0.8V	0.8V	0.8V	0.9V
V_{OH}	4.9V	4.9V	2.7V	2.4V	4.5V
V_{OL}	0.1V	0.1V	0.5V	0.45V	0.45V

Figure 1. Logic Level Comparison. (Output voltage levels depend on load current. Data sheets list guaranteed output levels for several load currents. The output levels listed here are for minimum loading.)

partly due to superior noise margins, and partly due to its slow speed.

Noise margin is the difference between V_{OL} and V_{IL} , or between V_{OH} and V_{IH} . If V_{OH} from a driving circuit is 2.7V and V_{IH} to the driven circuit is 2.0V, then the driven circuit has 0.7V of noise margin at the logic high level. These kinds of comparisons show that an all-CMOS system has wider noise margins than an all-TTL system.

Figure 2 shows noise margins in CMOS and LS TTL systems when both have $V_{CC} = 5V$. It can be seen that CMOS/CMOS and CMOS/CHMOS systems have an edge over LS TTL in this respect.

Noise margins can be misleading, however, because they don't say how much noise energy it takes to induce in the circuit a noise voltage of sufficient amplitude to cause a logic error. This would involve consideration of the width of the noise pulse as compared with the circuit's response speed, and the impedance to ground from the point of noise introduction in the circuit.

When these considerations are included, it is seen that using the slower 74C- and 4000-series circuits with a 12 or 15V supply voltage does offer a truly improved level of noise immunity, but that high-speed CMOS at 5V is not significantly better than TTL.

One should not mistake the wider supply voltage tolerance of high-speed CMOS for V_{CC} glitch immunity. Supply voltage tolerance is a DC rating, not a glitch rating.

For any clocked CMOS, and most especially for VLSI CMOS, V_{CC} decoupling is critical. CHMOS draws

Interface	Noise Margin for $V_{CC} = 5V$	
	Logic Low $V_{IL}-V_{OL}$	Logic High $V_{OH}-V_{IH}$
74HC to 74HC	0.9V	1.4V
LSTTL to LSTTL	0.3V	0.7V
LSTTL to 74HCT	0.3V	0.7V
LSTTL to 80C51BH	0.3V	0.7V
74HC to 80C51BH	0.8V	3.0V
80C51BH to 74HC	0.8V	1.0V

Figure 2. Noise Margins for CMOS and LS TTL Circuits

current in extremely sharp spikes at the clock edges. The VHF and UHF components of these spikes are not drawn from the power supply, but from the decoupling capacitor. If the decoupling circuit is not sufficiently low in inductance, V_{CC} will glitch at each clock edge. We suggest that a 0.1 μF decoupler cap be used in a minimum-inductance configuration with the microcontroller. A minimum-inductance configuration is one that minimizes the area of the loop formed by the chip (V_{CC} to V_{SS}), the traces to the decoupler cap, and the decoupler cap. PCB designers too often fail to understand that if the traces that connect the decoupler cap to the V_{CC} and V_{SS} pins aren't short and direct, the decoupler loses much of its effectiveness.

Overshoot and ringing in signal lines are potential sources of logic upsets. These can largely be controlled by circuit layout. Inserting small resistors (about 100 Ω) in series with signal lines that seem to need them will also help.

The sharp edges produced by high-speed CMOS can cause RFI problems. The severity of these problems is largely a function of the PCB layout. We don't mean to imply that all RFI problems can be solved by a better PCB layout. It may well be, for example, that in some RFI-sensitive designs high-speed CMOS is simply not the answer. But circuit layout is a critical factor in the noise performance of any electronic system, and more so in high-speed CMOS systems than others.

Circuit layout techniques for minimizing noise susceptibility and generation are discussed in References 3 through 6.

UNUSED PINS

CMOS input pins should not be left to float, but should always be pulled to one logic level or the other. If they float, they tend to float into the transition region between 0 and 1, where the pullup and pulldown devices in the input buffer are both conductive. This causes a significant increase in I_{CC} . A similar effect exists in HMOS circuits, but with less noticeable results.

In 80C51BH and 80C31BH designs, unused pins of Ports 1, 2, and 3 can be ignored, because they have internal pullups that will hold them at a valid Logic 1 level. Port 0 pins are different, however, in not having internal pullups (except during bus operations).

When the 80C51BH is in reset, the Port 0 pins are in a float state unless they are externally pulled up or down. If it's going to be held in reset for just a short time, the transient float state can probably be ignored. When it comes out of reset, the pins stay afloat unless

they are externally pulled either up or down. Alternatively, the software can internally write 0s to whatever Port 0 pins may be unused.

The same considerations are applicable to the 80C31BH with regards to reset. But when the 80C31BH comes out of reset, it commences bus operations, during which the logic levels at the pins are always well defined as high or low.

Consider the 80C31BH in the Power Down or Idle modes, however. In those modes it is not fetching instructions, and the Port 0 pins will float if not externally pulled high or low. The choice of whether to pull them high or low is the designer's. Normally it is sufficient to pull them up to V_{CC} with 10k resistors. But if power is going to be removed from circuits that are connected to the bus, it will be advisable to pull the bus pins down (normally with 10k resistors). Considerations involved in selecting pullup and pulldown resistor values are as follows.

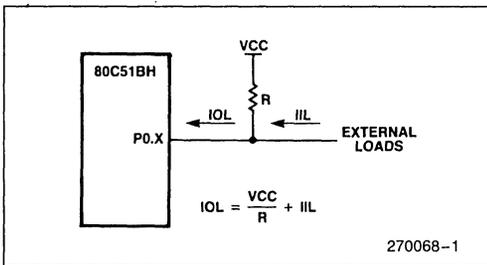


Figure 3a. Conditions defining the minimum value for R. P0.X is emitting a logic low. R must be large enough to not cause IOL to exceed data sheet specifications.

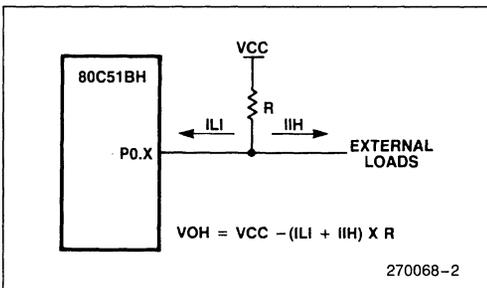


Figure 3b. Conditions defining the maximum value for R. P0.X is in a high impedance state. R must be small enough to keep VOH acceptably high.

PULLUP RESISTORS

If a pullup resistor is to be used on a Port 0 pin, its minimum value is determined by I_{OL} requirements. If the pin is trying to emit a 0, then it will have to sink the current from the pullup resistor plus whatever other current may be sourced by other loads connected to the pin, as shown in Figure 3a, while maintaining a valid output low (V_{OL}). To guarantee that the pin voltage will not exceed 0.45V, the resistor should be selected so that I_{OL} doesn't exceed the value specified on the data sheet. In most CMOS applications, the minimum value would be about 2k Ω .

The maximum value you could use depends on how fast you want the pin to pull up after bus operations have ceased, and how high you want the V_{OH} level to be. The smaller the resistor the faster it pulls up. Its effect on the V_{OH} level is that $V_{OH} = V_{CC} - (I_{LI} + I_{IH}) \times R$. I_{LI} is the input leakage current to the Port 0 pin, and I_{IH} is the input high current to the external loads, as shown in Figure 3b. Normally V_{OH} can be expected to reach 0.9 V_{CC} if the pullup resistance does not exceed about 50k Ω .

Pulldown Resistors

If a pulldown resistor is to be used on a Port 0 pin, its minimum value is determined by V_{OH} requirements during bus operations, and its maximum value is in most cases determined by leakage current.

During bus operations the port uses internal pullups to emit 1s. The D.C. Characteristics in the data sheet list guaranteed V_{OH} levels for given I_{OH} currents. (The "-" sign in the I_{OH} value means the pin is sourcing that current to the external load, as shown in Figure 4.) To ensure the V_{OH} level listed in the data sheet, the resis-

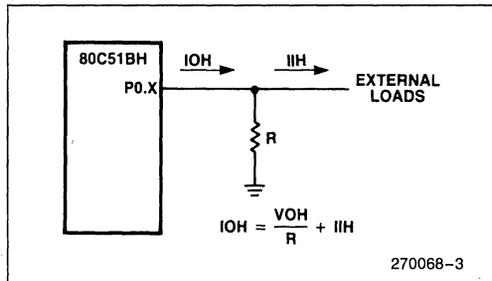


Figure 4a. Conditions defining the minimum value for R. P0.X is emitting a 1 in a bus operation. R must be large enough to not cause IOH to exceed data sheet specifications.

$$\frac{V_{OH}}{R} + I_{IH} \leq |I_{OH}|$$

tor has to satisfy where I_{IH} is the input high current to the external loads.

When the pin goes into a high impedance state, the pulldown resistor will have to sink leakage current from the pin, plus whatever other current may be sourced by other loads connected to the pin, as shown in Figure 4b. The Port 0 leakage current is I_{LI} on the data sheet. The resistor should be selected so that the voltage developed across it by these currents will be seen as a logic low by whatever circuits are connected to it (including the 80C51BH). In CMOS/CHMOS applications, 50k Ω is normally a reasonable maximum value.

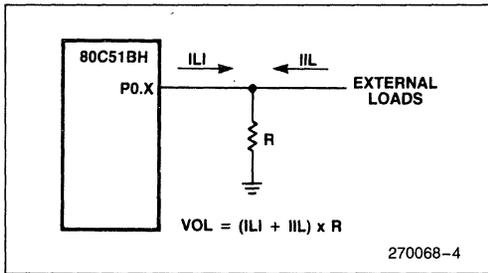


Figure 4b. Conditions defining the maximum value for R. P0.X is in a high impedance state. R must be small enough to keep VOL acceptably low.

DRIVE CAPABILITY OF THE INTERNAL PULLUPS

There's an important difference between HMOS and CHMOS port drivers. The pins of Ports 1, 2, and 3 of the CHMOS parts each have three pullups: strong, normal, and weak, as shown in Figure 5. The strong pullup (p1) is only used during 0-to-1 transitions, to hasten the transition. The weak pullup (p2) is on whenever the bit latch contains a 1. The "normal" pullup (p3) is controlled by the pin voltage itself.

The reason that p3 is controlled by the pin voltage is that if the pin is being used as an input, and the external source pulls it to a low, then turning off p3 makes for a lower I_{IL} . The data sheet shows an " I_{TL} " specification. This is the current that p3 will source during the time the pin voltage is making its 1-to-0 transition. This is what I_{IL} would be if an input low at the pin didn't turn p3 off.

Note, however, that this p3 turn-off mechanism puts a restriction on the drive capability of the pin if it's being used as an output. If you're trying to output a logic high, and the external load pulls the pin voltage below the pin's V_{IHMIN} spec, p3 might turn off, leaving only the weak p2 to provide drive to the load. To prevent this happening, you need to ensure that the load doesn't draw more than the I_{OH} spec for a valid V_{OH} . The idea is to make sure the pin voltage never falls below its own V_{IHMIN} specification.

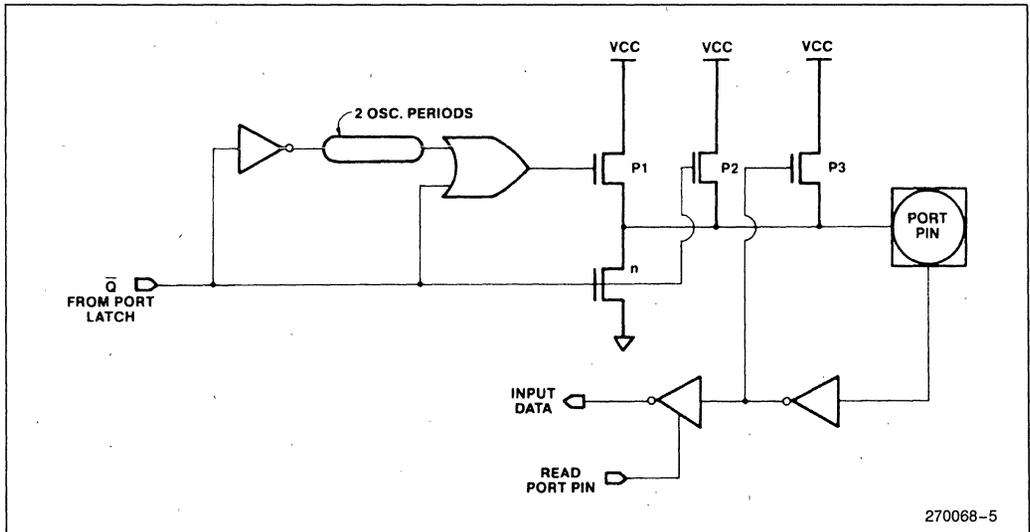


Figure 5. 80C51BH Output Drivers for Ports 1, 2 and 3

POWER CONSUMPTION

The main reason for going to CMOS, of course, is to conserve power. (There are other reasons, but this is the main one.) Conserving power doesn't mean just reducing your electric bill. Nor does it necessarily relate to battery operation, although battery operation without CMOS is pretty unhandy. The main reason for conserving power is to be able to put more functionality into a smaller space. The reduced power consumption allows the use of smaller and lighter power supplies, and less heat being generated allows denser packaging of circuit components. Expensive fans and blowers can usually be eliminated.

A cooler running chip is also more reliable, since most random and wearout failures relate to die temperature. And finally, the lower power dissipation will allow more functions to be integrated onto the chip.

The reason CMOS consumes less power than NMOS is that when it's in a stable state there is no path of conduction from V_{CC} to V_{SS} except through various leakage paths. CMOS does draw current when it's changing states. How much current it draws depends on how often and how quickly it changes states.

CMOS circuits draw current in sharp spikes during logical transitions. These current spikes are made up of two components. One is the current that flows during the transition time when pullup and pulldown FETs are both active. The average (DC) value of this component is larger when the transition times of the input signals are longer. For this reason, if the current draw is a critical factor in the design, slow rise and fall times should be avoided, even when the system speed doesn't seem to justify a need for nanosecond switching speeds.

The other component is the current that charges stray and load capacitance at the nodes of a CMOS logic gate. The average value of this current spike is its area (integral over time) multiplied by its rep rate. Its area is the amount of charge it takes to raise the node capacitance, C , to V_{CC} . That amount of charge is just $C \times V_{CC}$. So the average value of the current spike is $C \times V_{CC} \times f$, where f is the clock frequency.

This component of current increases linearly with clock frequency. For minimal current draw, the 80C52BH-2 is spec'd to run at frequencies as low as 500 kHz.

Keep in mind, though, that other component of current that is due to slow rise and fall times. A sinusoid is not the optimal waveform to drive the XTAL1 pin with. Yet crystal oscillators, including the one on the 80C51BH, generate sinusoidal waveforms. Therefore, if the on-chip oscillator is being used, you can expect the device to draw more current at 500 kHz, than it does at 1.5 MHz, as shown in Figure 6. If you derive a good sharp square wave from an external oscillator, and use that to drive XTAL1, then the microcontroller will draw less current. But the external oscillator will probably make up the difference.

The 80C51BH has two power-saving features not available in the HMOS devices. These are the Idle and Power Down modes of operation. The on-chip hardware that implements these reduced power modes is shown in Figure 7. Both modes are invoked by software.

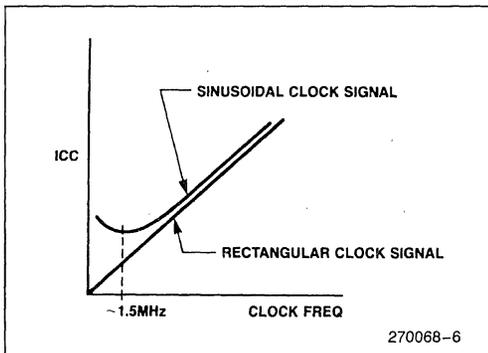


Figure 6. 80C51BH ICC vs. Clock Frequency

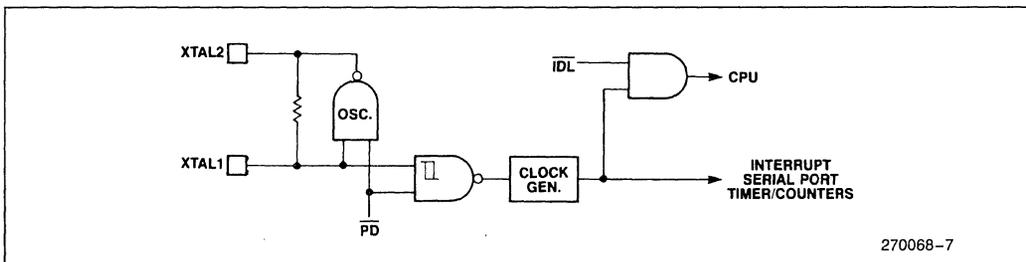


Figure 7. Oscillator and Clock Circuitry Showing Idle and Power Down Hardware

Idle: In the Idle Mode ($\overline{IDL} = 0$ in Figure 7), the CPU puts itself to sleep by gating off its own clock. It doesn't stop the oscillator. It just stops the internal clock signal from getting to the CPU. Since the CPU draws 80 to 90 percent of the chip's power, shutting it off represents a fairly significant power savings. The on-chip peripherals (timers, serial port, interrupts, etc.) and RAM continue to function as normal. The CPU status is preserved in its entirety: the Stack Pointer, Program Counter, Program Status Word, Accumulator, and all other registers maintain their data during Idle.

The Idle Mode is invoked by setting bit 0 (IDL) of the PCON register. PCON is not bit-addressable, so the bit has to be set by a byte operation, such as

```
ORL PCON, #1
```

The PCON register also contains flag bits GF0 and GF1, which can be used for any general purposes, or to give an indication if an interrupt occurred during normal operation or during Idle. In this application, the instruction that invokes Idle also sets one or both of the flag bits. Their status can then be checked in the interrupt routines.

While the device is in the Idle Mode, ALE and \overline{PSEN} emit logic high (V_{OH}), as shown in Figure 8. This is so external EPROM can be deselected and have its output disabled.

The port pins hold the logical states they had at the time the Idle was activated. If the device was executing out of external program memory, Port 0 is left in a high impedance state and Port 2 continues to emit the high byte of the program counter (using the strong pullups to emit 1s). If the device was executing out of internal program memory, Ports 0 and 2 continue to emit whatever is in the P0 and P2 registers.

There are two ways to terminate Idle. Activation of any enabled interrupt will cause the hardware to clear bit 0 of the PCON register, terminating the Idle mode. The interrupt will be serviced, and following RETI the next instruction to be executed will be the one following the instruction that invoked Idle.

The other way is with a hardware reset. Since the clock oscillator is still running, RST only needs to be held active for two machine cycles (24 oscillator periods) to complete the reset. Note that this exit from Idle writes 1s to all the ports, initializes all SFRs to their reset values, and restarts program execution from location 0.

Power Down: In the Power Down Mode ($\overline{PD} = 0$ in Figure 7), the CPU puts the whole chip to sleep by turning off the oscillator. In case it was running from an external oscillator, it also gates off the path to the internal phase generators, so no internal clock is generated even if the external oscillator is still running. The on-chip RAM, however, saves its data, as long as V_{CC} is maintained. In this mode the only I_{CC} that flows is leakage, which is normally in the micro-amp range.

The Power Down Mode is invoked by setting bit 1 in the PCON register, using a byte instruction such as

```
ORL PCON, #2
```

While the device is in Power Down, ALE and \overline{PSEN} emit lows (V_{OL}), as shown in Figure 8. The reason they are designed to emit lows is so that power can be removed from the rest of the circuit, if desired, while the 80CS51BH is in its Power Down mode.

The port pins continue to emit whatever data was written to them. Note that Port 2 emits its P2 register data even if execution was from external program memory.

Pin	Internal Execution		External Execution	
	Idle	Power Down	Idle	Power Down
ALE	1	0	1	0
\overline{PSEN}	1	0	1	0
P0	SFR Data	SFR Data	High-Z	High-Z
P1	SFR Data	SFR Data	SFR Data	SFR Data
P2	SFR Data	SFR Data	PCH	SFR Data
P3	SFR Data	SFR Data	SFR Data	SFR Data

Figure 8. Status of Pins in Idle and Power Down Modes. "SFR data" means the port pins emit their internal register data. "PCH" is the high byte of the Program Counter.

Port 0 also emits its P0 register data, but if execution was from external program memory, the P0 register data is FF. The oscillator is stopped, and the part remains in this state as long as V_{CC} is held, and until it receives an external reset signal.

The only exit from Power Down is a hardware reset. Since the oscillator was stopped, RST must be held active long enough for the oscillator to re-start and stabilize. Then the reset function initializes all the Special Function Registers (ports, timers, etc.) to their reset values, and re-starts the program from location 0. Therefore, timer reloads, interrupt enables, baud rates, port status, etc. need to be re-established. Reset does not affect the content of the on-chip data RAM. If V_{CC} was held during Power Down, the RAM data is still good.

USING THE POWER DOWN MODE

The software-invoked Power Down feature offers a means of reducing the power consumption to a mere trickle in systems which are to remain dormant for some period of time, while retaining important data.

The user should give some thought to what state the port pins should be left in during the time the clock is stopped, and write those values to the port latches before invoking Power Down.

If V_{CC} is going to be held to the entire circuit, one would want to write values to the port latches that would deselect peripherals before invoking Power Down. For example, if external memory is being used, the P2 SFR should be loaded with a value which will not generate an active chip select to any memory device.

In some applications, V_{CC} to part of the system may be shut off during Power Down, so that even quiescent and standby currents are eliminated. Signal lines that connect to those chips must be brought to a logic low, whether the chip in question is CMOS, NMOS, or TTL, before V_{CC} is shut off to them. CMOS pins have parasitic pn junctions to V_{CC}, which will be forward biased if V_{CC} is reduced to zero while the pin is held at a logic high. NMOS pins often have FETs that look like diodes to V_{CC}. TTL circuits may actually be damaged by an input high if V_{CC} = 0. That's why the 80C51BH outputs lows at ALE and PSEN during Power Down.

Figure 9 shows a circuit that can be used to turn V_{CC} off to part of the system during Power Down. The circuit will ensure that the secondary circuit is not de-energized until after the 80C31BH is in Power Down, and that the 80C31BH does not receive a reset (terminating the Power Down mode) before the secondary circuit is re-energized. Therefore, the program memory itself can be part of the secondary circuit.

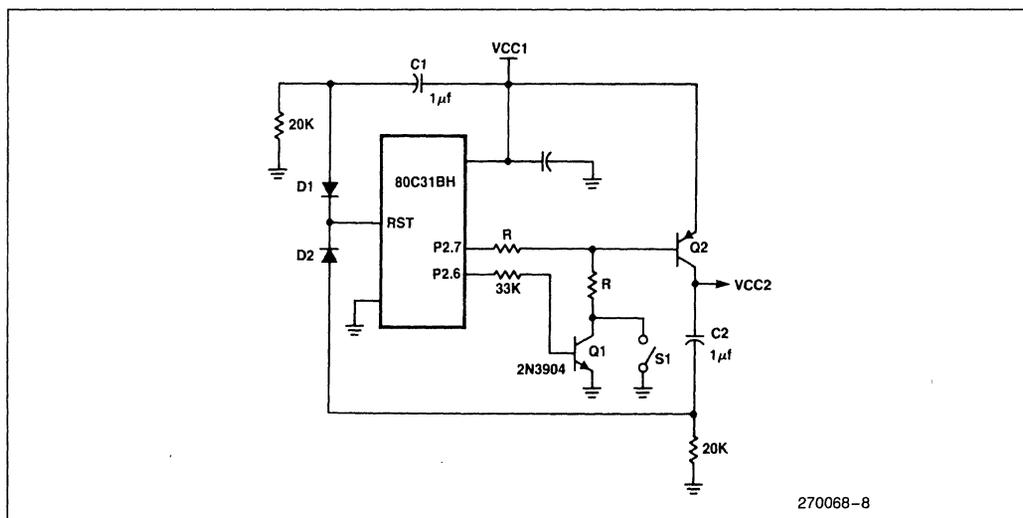


Figure 9. The 80C31BH de-energizes part of the circuit (VCC2) when it goes into Power Down. Selections of R and Q2 depend on VCC2 current draw.

In Figure 9, when V_{CC} is switched on to the 80C31BH, capacitor C1 provides a power-on reset. The reset function writes 1s to all the port pins. The 1 at P2.6 turns Q1 on, enabling V_{CC} to the secondary circuit through transistor Q2. As the 80C31BH comes out of reset, Port 2 commences emitting the high byte of the Program Counter, which results in the P2.7 and P2.6 pins outputting 0s. The 0 at P2.7 ensures continuation of V_{CC} to the secondary circuit.

The system software must now write a 1 to P2.7 and a 0 to P2.6 in the Port 2 SFR, P2. These values will not appear at the Port 2 pins as long as the device is fetching instructions from external program memory. However, whenever the 80C31BH goes into Power Down, these values will appear at the port pins, and will shut off both transistors, disabling V_{CC} to the secondary circuit.

Closing the switch S1 re-energizes the secondary circuit, and at the same time sends a reset through C2 to the 80C31BH to wake it up. The diode D1 is to prevent C1 from hogging current from C2 during this secondary reset. D2 prevents C2 from discharging through the RST pin when V_{CC} to the secondary circuit goes to zero.

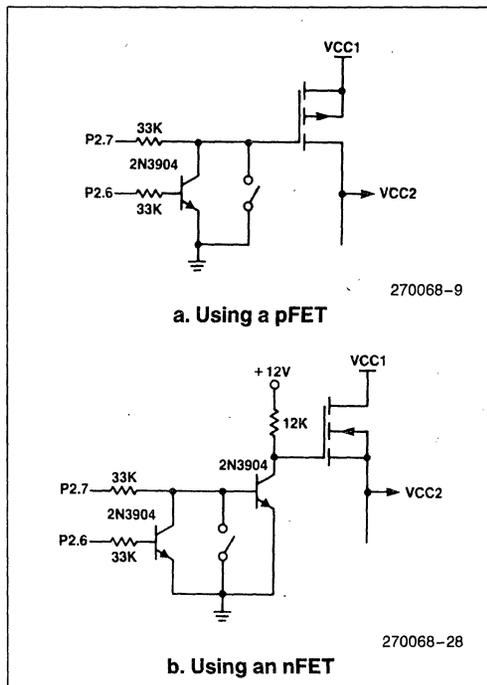


Figure 10. Using Power MOSFETs to Control V_{CC}

USING POWER MOSFETs to CONTROL V_{CC}

Power MOSFETs are gaining in popularity (and availability). The easiest way to control V_{CC} is with a Logic Level pFET, as shown in Figure 10a. This circuit allows the full V_{CC} to be used to turn the device on. Unfortunately, power pFETs are not economically competitive with bipolar transistors of comparable ratings.

Power nFETs are both economical and available, and can be used in this application if a DC supply of higher voltage is available to drive the gate. Figure 10b shows how to implement a V_{CC} switch using a power nFET and a (nominally) +12V supply. The problem here is that if the device is on, its source voltage is +5V. To maintain the on state, the gate has to be another 5 or 10V above that. The "12V" supply is not particularly critical. A minimally filtered, unregulated rectifier will suffice.

BATTERY BACKUP SYSTEMS

Here we consider circuits that normally draw power from the AC line, but switch to battery operation in the event of a power failure. We assume that in battery operation high-current loads will be allowed to die along with the AC power. The system may continue then with reduced functionality, monitoring a control transducer, perhaps, or driving an LCD. Or it may go into a bare-bones survival mode, in which critical data is saved but nothing else happens till AC power is restored.

In any case it is necessary to have some early warning of an impending power failure so that the system can arrange an orderly transfer to battery power. Early warning systems can operate by monitoring either the AC line voltage or the unregulated rectifier output, or even by monitoring the regulated DC voltage.

Monitoring the AC line voltage gives the earliest warning. That way you can know within one or two half-cycles of line frequency that AC power is down. In most cases you then have at least another half-cycle of line frequency before the regulated V_{CC} starts to fall. In a half-cycle of line frequency an 80C51BH can execute about 5,000 instructions—plenty of time to arrange an orderly transfer of power.

The circuit in Figure 11 uses a Zener diode to test the line voltage each half-cycle, and a junction transistor to pass the information on to the 80C51BH. (Obviously a voltage comparator with a suitable reference source can

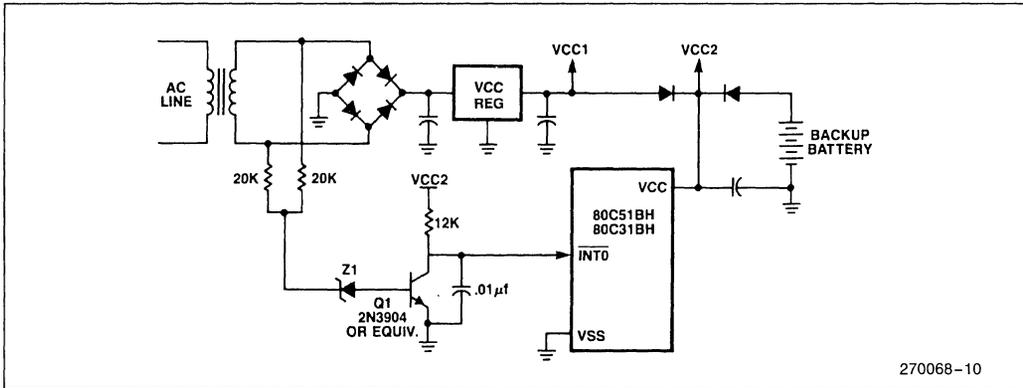


Figure 11. Power Failure Detector with Battery Backup. When AC power fails, VCC1 goes down and VCC2 is held.

perform the same function, if one prefers.) The way it works is if the line voltage reaches an acceptably high level, it breaks over Z1, drives Q1 to saturation, and interrupts the 80C51BH. The interrupt would be transition-activated, in this application. The interrupt service routine reloads one of the C51BH's timers to a value that will make it roll over in something between one and two half-cycles of line frequency. As long as the line voltage is healthy, the timer never rolls over, because it is reloaded every half-cycle. If there is a single half-cycle in which the line voltage doesn't reach a high enough level to generate the interrupt, the timer rolls over and generates a timer interrupt.

The timer interrupt then commences the transition to battery backup. Critical data needs to be copied into protected RAM. Signals to circuits that are going to lose power must be written to logic low. Protected circuits (those powered by VCC2) that communicate with unprotected circuits must be deselected. The microcontroller itself may be put into Idle, so that it can continue some level of interrupt-driven functionality, or it may be put into Power Down.

Note that if the CPU is going to invoke Power Down, the Special Function Registers may also need to be copied into protected RAM, since the reset that terminates the Power Down mode will also initialize all the SFRs to their reset values.

The circuit in Figure 11 does not show a wake-up mechanism. A number of choices are available, however. A pushbutton could be used to generate an interrupt, if the CPU is in Idle, or to activate reset, if the CPU is in Power Down.

Automatic wake-up on power restoration is also possible. If the CPU is in Idle, it can continue to respond to any interrupts that might be generated by Q1. The interrupt service routine determines from the status of flag bits GF0 and GF1 in PCON that it is in Idle because there was a power outage. It can then sample VCC1 through a voltage comparator similar to Z1, Q1 in Figure 11. A satisfactory level of VCC1 would be indicated by the transistor being in saturation.

But perhaps you can't spare the timer that is the key to the operation of the circuit in Figure 11. In that case a retriggerable one-shot, triggered by the AC line voltage, can perform essentially the same function. Figure 12 shows an example of this type of power failure detector. A retriggerable one-shot (one half of a 74HC123) monitors the AC line voltage through transistor Q1. Q1 re-triggers the one-shot every half-cycle of line frequency. If the output pulse width is between one and two half-cycles of line frequency, then a single missing or low half-cycle will generate an active low warning flag, which can be used to interrupt the microcontroller.

The interrupt routine takes care of the transition to battery backup. From this point VCC1 may or may not actually drop out. The missing half-cycle of line voltage that caused the power down sequence may have been nothing more than a short glitch. If the AC line comes back strong enough to trigger the one-shot while VCC1 is still up (as indicated by the state of transistor Q2), then the other half of the 74HC123 will generate a wake-up signal.

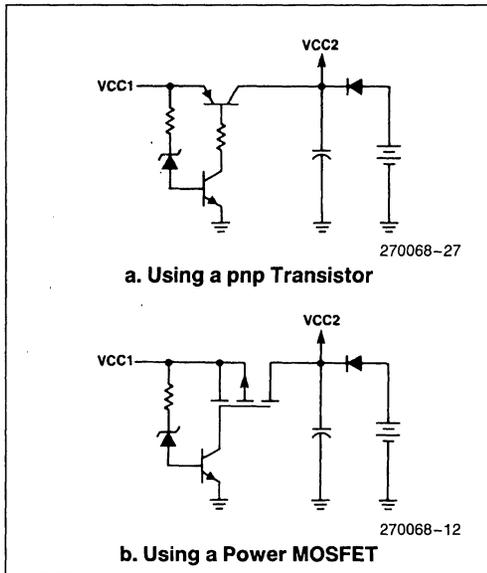


Figure 13. Power Switchover Ckts.

80C31BH + CHMOS EPROM

The 27C64 and 87C64 are Intel's 8K byte CHMOS EPROMs. The 27C64 requires an external address latch, and can be used with the 80C31BH as shown in Figure 14a. In most 8031 + 2764 (HMOS) appli-

cations, the 2764's Chip Enable (\overline{CE}) pin is hardwired to ground (since it's normally the only program memory on the bus). This can be done with the CHMOS versions as well, but there is some advantage in connecting \overline{CE} to ALE, as shown in Figure 14a. The advantage is that if the 80C31BH is put into Idle mode, since ALE goes to a 1 in that mode, the 27C64 will be deselected and go into a low current standby mode.

The timing waveforms for this configuration are shown in Figure 14b. In Figure 14b the signals and timing parameters in parenthesis are those of the 27C64, and the others are of the 80C31BH, except T_{prop} is a parameter of the address latch. The requirements for timing compatibility are

- TAVIV - $T_{prop} > t_{ACC}$
- TLLIV > t_{CE}
- TPLIV > t_{OE}
- TPXIZ > t_{DF}

If the application is going to use the Power Down mode then we have another consideration: In Idle, $ALE = \overline{PSEN} = 1$, and in Power Down, $ALE = \overline{PSEN} = 0$. In a realistic application there are likely to be more chips in the circuit than are shown in Figure 14, and it is likely that the nonessential ones will have their V_{CC} removed while the CPU is in Power Down. In that case the EPROM and the address latch should be among the chips that have V_{CC} removed, and logic lows are exactly what are required at ALE and \overline{PSEN} .

But if V_{CC} is going to be maintained to the EPROM during Power Down, then it will be necessary to de-

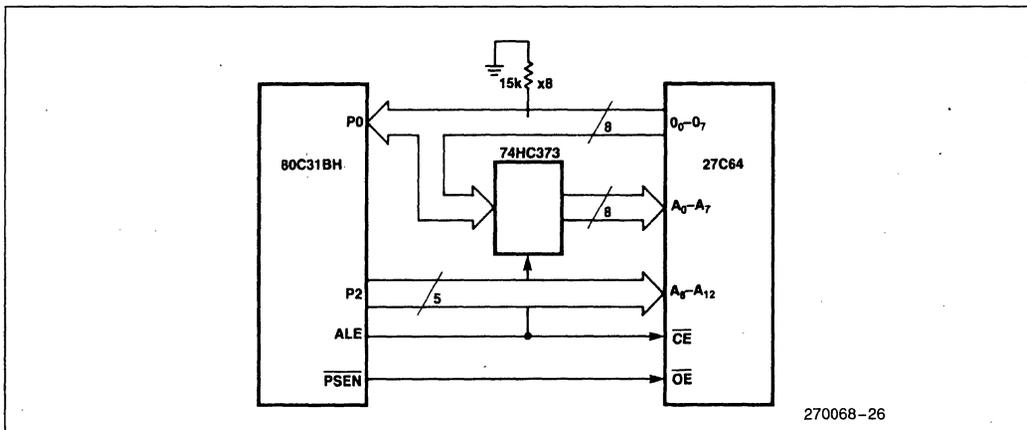


Figure 14a. 80C31BH + 27C64

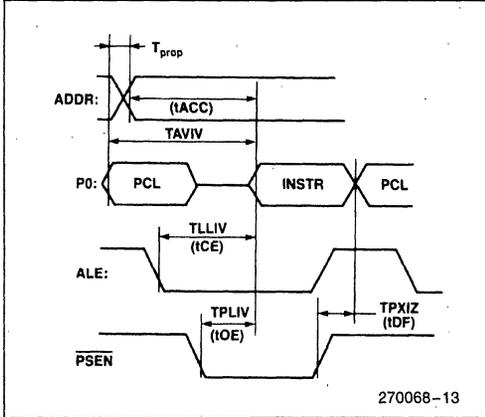


Figure 14b. Timing Waveforms for 80C31BH + 27C64

select the EPROM when the CPU is in Power Down. If Idle is never invoked, \overline{CE} of the EPROM can be connected to P2.7 of the 80C31BH, as shown in Figure 15a. In normal operation, P2.7 will be emitting the MSB of the Program Counter, which is 0 if the program contains less than 32K of code. Then when the CPU goes into Power Down, the Port 2 pins emit P2 SFR data, which puts a 1 at P2.7, thus deselectiong the EPROM.

If Idle and Power Down are both going to be used, \overline{CE} of the EPROM can be driven by the logical OR of ALE and P2.7, as shown in Figure 15b. In Idle, ALE = 1 will deselectiong the EPROM, and in Power Down, P2.7 = 1 will deselectiong it.

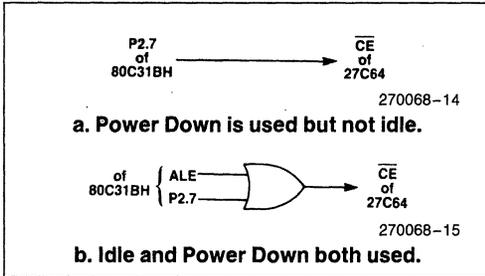


Figure 15. Modifications to 80C31BH/27C64 Interface

Pulldown resistors are shown in Figure 14a under the assumption that something on the bus is going to have its V_{CC} removed during Power Down. If this is not the case, pullups can be used as well as pulldowns.

The 87C64 is like the 27C64 except that it has an on-chip address latch. The Port 0 pins are tied to both address and data pins of the 87C64, as shown in Figure 16a. ALE drives the EPROM's ALE/ \overline{CS} input. During ALE high, the address information is allowed to flow into the EPROM and begin accessing the code byte. On the falling edge of ALE the address byte is internally latched. The A0-A7 inputs are then ignored and the same bus lines are used to transmit the fetched code byte from the O0-O7 pins back to the 80C31BH.

The timing waveforms for this configuration are shown in Figure 16b. In Figure 16b the signals and timing parameters in parentheses are those of the 87C64, and the others are of the 80C31BH. The requirements for timing compatibility are

TLHLL > tLL

TAVLL > tAL

TLLAX > tLA

TLLIV > tACL

TPLLIV > tOE

TLLPL > tCOE

TPXIZ > tOHZ

The same considerations apply to the 87C64 as to the 27C64 with regards to the Idle and Power Down modes. Basically you want $\overline{CS} = 1$ if V_{CC} is maintained to the EPROM, and $\overline{CS} = \overline{OE} = 0$ if V_{CC} is removed.

SCANNING A KEYBOARD

There are many different kinds of keyboards, but alphanumeric keyboards generally consist of a matrix of 8 scan lines and 8 receive lines as shown in Figure 17. Each set of lines connects to one port of the microcontroller. The software has written 0s to the scan lines, and 1s to the receive lines. Pressing a key connects a scan line to a receive line, thus pulling the receive line to a logic low.

The 8 receive lines are ANDed to one of the external interrupt pins, so that pulling any of the receive lines low generates an interrupt. The interrupt service routine has to identify the pressed key, if only one key is down, and convert that information to some useful output. If more than one key in the line matrix is found to be pressed, no action is taken. (This is a "two key lock-out" scheme.)

On some keyboards, certain keys (Shift, Control, Escape, etc.) are not a part of the line matrix. These keys would connect directly to a port pin on the microcontroller, and would not cause lock-out if pressed simultaneously with a matrix key, nor generate an interrupt if pressed singly.

Normally the microcontroller would be in idle mode when a key has not been pressed, and another task is not in progress. Pressing a matrix key generates an interrupt, which terminates the Idle. The interrupt service routine would first call a 30 ms (or so) delay to debounce the key, and then set about the task of identifying which key is down.

First, the current state of the receive lines is latched into an internal register. If a single key is down, all but one of the lines would be read as 1s. Then 0s are written to the receive lines and 1s to the scan lines, and the scan lines are read. If a single key is down, all but one of

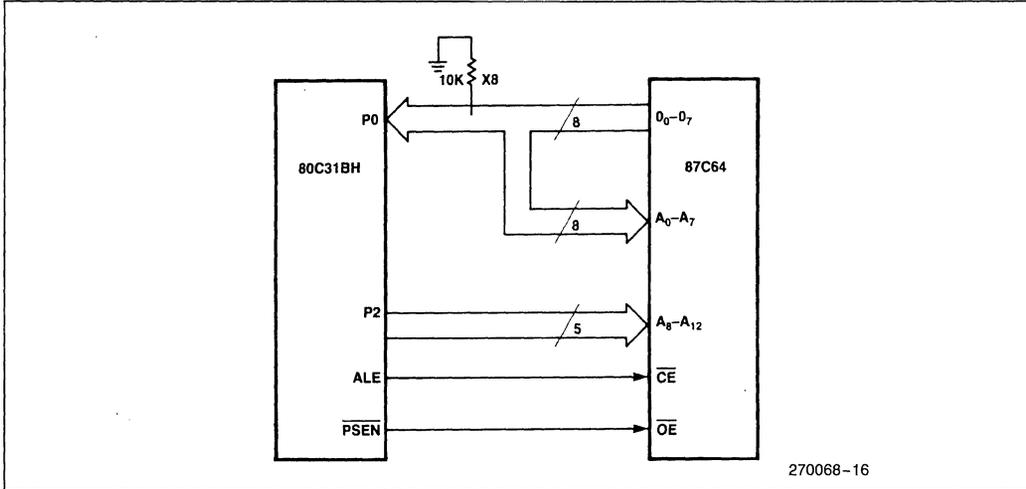


Figure 16a. 80C31BH + 87C64

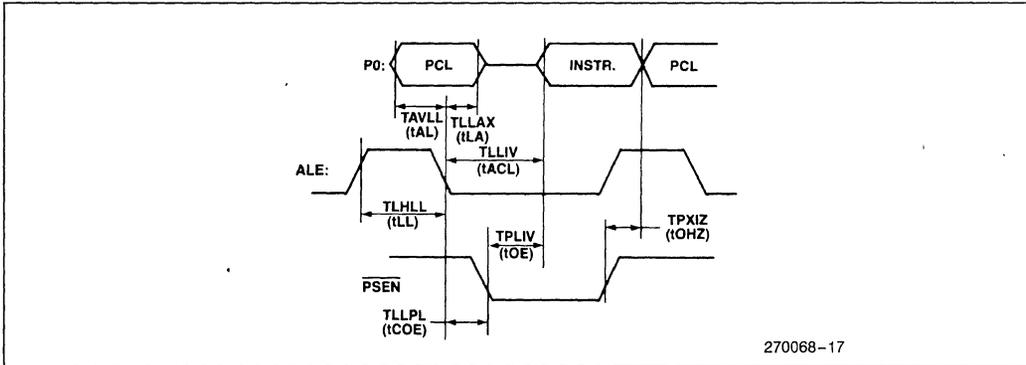


Figure 16b. Timing Waveforms for 80C31BH + 87C64

these lines would be read as 1s. By locating the single 0 in each set of lines, the pressed key can be identified. If more than one matrix key is down, one or both sets of lines will contain multiple 0s.

A subroutine is used to determine which of 8 bits in either set of lines is 0, and whether more than one bit is 0. Figure 18 shows a subroutine (SCAN) which does that using the 8051's bit-addressing capability. To use the subroutine, move the line data into a bit-addressable RAM location named LINE, and call the SCAN routine. The number of LINE bits which are zero is returned in ZERO_COUNTER. If only one bit is zero, its number (1 through 8) is returned in ZERO_BIT.

The interrupt service routine that is executed in response to a key closure might then be as follows:

```

RESPONSE_TO_KEY_CLOSURE:
    CALL DEBOUNCE_DELAY
    MOV  LINE,P1; ;See Figure 17.
    CALL SCAN
    DJNZ ZERO_COUNTER,REJECT
    MOV  ADDRESS,ZERO_BIT
    MOV  P2,#0FFH; ;See Figure 17.
    MOV  P1,#0
    MOV  LINE,P2
    CALL SCAN
    DJNZ ZERO_COUNTER,REJECT
    XCH  A,ZERO_BIT
    SWAP A
    ORL  ADDRESS,A
    XCH  A,ZERO_BIT
    MOV  P1,#0FFH
    MOV  P2,#0
REJECT: CLR  EX0
        RETI
    
```

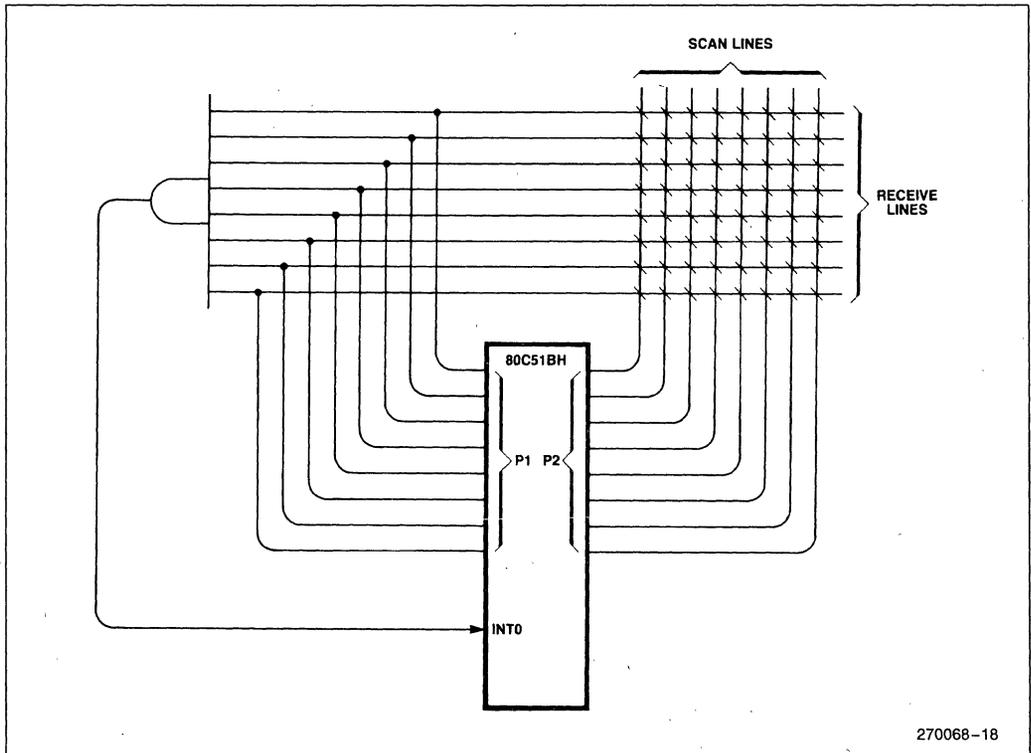


Figure 17. Scanning a Keyboard

```

SCAN:  MOV     ZERO_COUNTER, #0 ; ZERO_COUNTER counts the number of 0s in LINE.
        JB     LINE_0, ONE     ; Test LINE bit 0.
        INC     ZERO_COUNTER   ; If LINE 0 = 0, increment ZERO_COUNTER
        MOV     ZERO_BIT, #1   ; and record that line number 1 is active.
ONE:    JB     LINE_1, TWO     ; Procedure continues for other LINE bits.
        INC     ZERO_COUNTER
        MOV     ZERO_BIT, #2   ; Line number 2 is active.
TWO:    JB     LINE_2, THREE
        INC     ZERO_COUNTER
        MOV     ZERO_BIT, #3   ; Line number 3 is active.
THREE:  JB     LINE_3, FOUR
        INC     ZERO_COUNTER
        MOV     ZERO_BIT, #4   ; Line number 4 is active.
FOUR:   JB     LINE_4, FIVE
        INC     ZERO_COUNTER
        MOV     ZERO_BIT, #5   ; Line number 5 is active.
FIVE:   JB     LINE_5, SIX
        INC     ZERO_COUNTER
        MOV     ZERO_BIT, #6   ; Line number 6 is active.
SIX:    JB     LINE_6, SEVEN
        INC     ZERO_COUNTER
        MOV     ZERO_BIT, #7   ; Line number 7 is active.
SEVEN:  JB     LINE_7, EIGHT
        INC     ZERO_COUNTER
        MOV     ZERO_BIT, #8   ; Line number 8 is active.
EIGHT:  RET

```

270068-19

Figure 18. Subroutine SCAN Determines Which of 8 Bits in LINE is Zero

Notice that `RESPONSE_TO_KEY_CLOSURE` does not change the Accumulator, the PSW, nor any of the registers R0 through R7. Neither do `SCAN` or `DEBOUNCE_DELAY`.

What we come out with then is a one-byte key address (`ADDRESS`) which identifies the pressed key. The key's scan line number is in the upper nibble of `ADDRESS`, and its receive line number is in the lower nibble. `ADDRESS` can be used in a look-up table to generate a key code to transmit to a host computer, and/or to a display device.

The keyboard interrupt itself must be edge-triggered, rather than level-activated, so that the interrupt routine is invoked when a key is pressed, and is not constantly being repeated as long as the key is held down. In edge-triggered mode, the on-chip hardware clears the interrupt flag (`EX0`, in this case) as the service routine is being vectored to. In this application, however, contact bounce will cause several more edges to occur after the service routine has been vectored to, during the `DEBOUNCE_DELAY` routine. Consequently it is necessary to clear `EX0` again in software before executing `RETI`.

The debounce delay routine also takes advantage of the Idle mode. In this routine a timer must be preloaded with a value appropriate to the desired length of delay. This would be

$$\text{timer preload} = \frac{(\text{osc kHz}) \times (\text{delay time ms})}{12}$$

For example, with a 3.58 MHz oscillator frequency, a 30 ms delay could be obtained using a preload value of `-8950`, or `DD0A`, in hex digits.

In the debounce delay routine (Figure 19), the timer interrupt is enabled and set to a higher priority than the keyboard interrupt, because as we invoke Idle, the keyboard interrupt is still "in progress". An interrupt of the same priority will not be acknowledged, and will not terminate the Idle mode. With the timer interrupt set to priority 1, while the keyboard interrupt is a priority 0, the timer interrupt, when it occurs, will be acknowledged and will wake up the CPU. The timer interrupt service routine does not itself have to do anything. The service routine might be nothing more than a single `RETI` instruction. `RETI` from the timer interrupt service routine then returns execution to the debounce delay routine, which shuts down the timer and returns execution to the keyboard service routine.

DRIVING AN LCD

An LCD (Liquid Crystal Display) consists of a backplane and any number of segments or dots which will be used to form the image being displayed. Applying a voltage (nominally 4 or 5V) between any segment and the backplane causes the segment to darken. The only catch is that the polarity of the applied voltage has to be periodically reversed, or else a chemical reac-

```

DEBOUNCE_DELAY:
MOV     TL1,#TL1_PRELOAD ; Preload low byte.
MOV     TH1,#TH1_PRELOAD ; Preload high byte.
SETB   ET1               ; Enable Timer 1 interrupt.
SETB   PT1               ; Set Timer 1 interrupt to high priority.
SETB   TR1               ; Start timer running.
ORL    PCON,#1           ; Invoke Idle mode.

; The next instruction will not be executed until the delay times out.

CLR    TR1               ; Stop the timer.
CLR    PT1               ; Back to priority 0 (if desired).
CLR    ET1               ; Disable Timer 1 interrupt (if desired).
RET                                ; Continue keyboard scan.
    
```

270068-20

Figure 19. Subroutine DEBOUNCE_DELAY Puts the 80C51BH into Idle During the Delay Time

tion takes place in the LCD which causes deterioration and eventual failure of the liquid crystal.

To prevent this happening, the backplane and all the segments are driven with an AC signal, which is derived from a rectangular voltage waveform. If a segment is to be "off" it is driven by the same waveform as the backplane. Thus it is always at backplane potential. If the segment is to be "on" it is driven with a waveform that is the inverse of the backplane waveform. Thus it has about 5V of periodically changing polarity between it and the backplane.

With a little software overhead, the 80C51BH can perform this task without the need for additional LCD drivers. The only drawback is that each LCD segment uses up one port pin, and the backplane uses one more. If more than, say, two 7-segment digits are being driven, there aren't many port pins left for other tasks. Nevertheless, assuming a given application leaves enough port pins available to support this task, the considerations for driving the LCD are as follows.

Suppose, for example, it is a 2-digit display with a decimal point. One port (TENS_DIGIT) connects to the 7 segments of the tens digit plus the backplane. Another port (ONES_DIGIT) connects to a decimal point plus the 7 segments of the ones digit.

One of the 80C51BH's timers is used to mark off half-periods of the drive voltage waveform. The LCD drive waveform should have a rep rate between 30 and 100 Hz, but it's not very critical. A half-period of 12 ms will set the rep rate to about 42 Hz. The preload/reload value to get 12 ms to rollover is the 2's complement negative of the oscillator frequency in kHz: if the oscillator frequency is 3.58 MHz, the reload value is -3580, or F204 in hex digits.

Now, the 80C51BH would normally be in Idle, to conserve power, during the time that the LCD and other

tasks are not requiring servicing. When the timer rolls over it generates an interrupt, which brings the 80C51BH out of Idle. The service routine reloads the timer (for the next rollover), and inverts the logic levels of all the pins that are connected to the LCD. It might look like this:

```

LCD_DRIVE_INTERRUPT:
MOV     TLL,#LOW( - XTAL_FREQ)
MOV     TH1,#HIGH( - XTAL_FREQ)
XRL    TENS_DIGIT,#OFFH
XRL    ONES_DIGIT,#OFFH
RETI
    
```

To update the display, one would use a look-up table to generate the characters. In the table, "on" segments are represented as 1s, and "off" segments as 0s. The backplane bit is represented as a 0. The quantity to be displayed is stored in RAM as a BCD value. The look-up table operates on the low nibble of the BCD value, and produces the bit pattern that is to be written to either the ones digit or the tens digit. Before the new patterns can be written to the LCD, the LCD drive interrupt has to be disabled. That is to prevent a polarity reversal from taking place between the times the two digits are written. An update subroutine is shown in Figure 20.

USING AN LCD DRIVER

As was noted, driving an LCD directly with an 80C51BH uses a lot of port pins. LCD drivers are available in CMOS to interface an 80C51BH to a 4-digit display using only 7 of the C51BH's I/O pins. Basically, the C51BH tells the LCD driver what digit is to be displayed (4 bits) and what position it is to be displayed in (2 bits), and toggles a Chip Select pin to tell the driver to latch this information. The LCD driver generates the display characters (hex digits), and takes care of the polarity reversals using its own RC oscillator to generate the timing.

Figure 25 shows an 80C51BH working with an ICM7211M to drive a 4-digit LCD, and the software that updates the display.

One could equally well send information to the LCD driver over the bus. In that case, one would set up the Accumulator with the digit select and data input bits, and execute a MOVX@ R0,A instruction. The LCD driver's chip select would be driven by the CPU's \overline{WR} signal. This is a little easier in software than the direct bit manipulation shown in Figure 21. However, it uses more I/O pins, unless there is already some external memory involved. In that case, no extra pins are used up by adding the LCD driver to the bus.

RESONANT TRANSDUCERS

Analog transducers are often used to convert the value of a physical property, such as temperature, pressure, etc., to an analog voltage. These kinds of transducers then require an analog-to-digital converter to put the measurement into a form that is compatible with a digital control system. Another kind of transducer is now becoming available that encodes the value of the physical property into a signal that can be directly read by a digital control system. These devices are called resonant transducers.

Resonant transducers are oscillators whose frequency depends in a known way on the physical property being measured. These devices output a train of rectangular pulses whose repetition rate encodes the value of the quantity being measured. The pulses can in most cases be fed directly into the 80C51BH, which then measures either the frequency or period of the incoming signal, basing the measurement on the accuracy of its own clock oscillator. The 80C51BH can even do this in its sleep; that is, in Idle.

When the frequency or period measurement is completed, the C51BH wakes itself up for a very short time to perform a sanity check on the measurement and convert it in software to any scaling of the measured quantity that may be desired. The software conversion can include corrections for nonlinearities in the transducer's transfer function.

Resolution is also controlled by software, and can even be dynamically varied to meet changing needs as a situation becomes more critical. For example, in a process controller you can increase your resolution ("fine tune" the control, as it were) as the process approaches its target.

The nominal reference frequency of the output signal from these devices is in the range of 20 Hz to 500 kHz, depending on the design. Transducers are available that have a full scale frequency shift 2 to 1. The transducer operates from a supply voltage range of 3V to 20V, which means it can operate from the same supply voltage as the 80C51BH. At 5V, the transducer draws less than 5 mA (Reference 7). It can normally be connected directly to one of the C51BH's port pins, as shown in Figure 22.

FREQUENCY MEASUREMENTS

Measuring a frequency means counting pulses for a known sample time. Two timer/counters can be used, one to mark off the sample time and one to count pulses. If the frequency being counted doesn't exceed 50 kHz or so, one may equally well connect the transducer signal to one of the external interrupt pins, and count pulses in software. That frees up one timer, with very little cost in CPU time.

The count that is directly obtained is TxF, where T is the sample time and F is the frequency. The full scale

```

UPDATE_LCD:
CLR      ET1                ; Disable LCD drive interrupt.
MOV      DPTR,#TABLE_ADDRESS ; Look-up table begins at TABLE_ADDRESS
MOV      A,BCD_VALUE        ; Digits to be displayed.
SWAP     A                   ; Move tens digit to low nibble
ANL      A,#0FH              ; Mask off high nibble
MOVC     A,@A+DPTR           ; Tens digit pattern to accumulator
MOV      TENS_DIGIT,A        ; Update LCD tens digit.
MOV      A,BCD_VALUE        ; Digits to be displayed
ANL      A,#0FH              ; Mask off tens digit
MOVC     A,@A+DPTR           ; Ones digit pattern to accumulator
MOV      C,DECIMAL_PDINT     ; Add decimal point to segment
MOV      ACC,7,C             ; pattern. Update LCD decimal point
MOV      ONES_DIGIT,A        ; and ones digit
SETB     ET1                 ; Re-enable LCD drive interrupt.
RET

```

270068-21

Figure 20. UPDATE_LCD Routine Writes Two Digits to an LCD

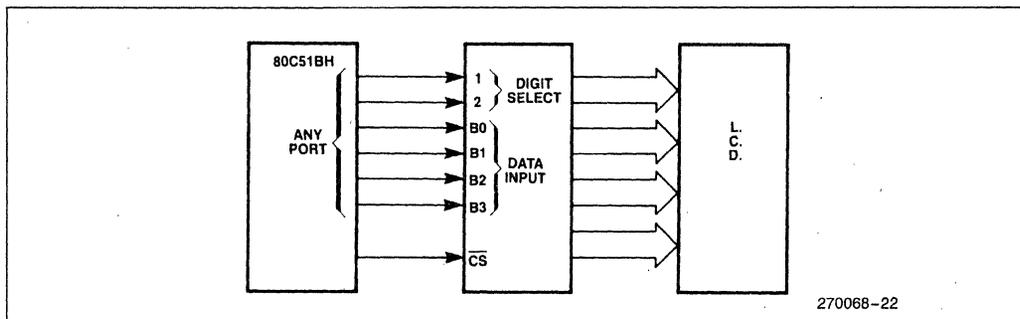
range is $T_x(F_{max}-F_{min})$. For n-bit resolution

$$1 \text{ LSB} = \frac{T_x(F_{max}-F_{min})}{2^n}$$

Therefore the sample time required for n-bit resolution is

$$T = \frac{2^n}{F_{max}-F_{min}}$$

For example, 8-bit resolution in the measurement of a frequency that varies between 7 kHz and 9 kHz would require, according to this formula, a sample time of 128 ms. The maximum acceptable frequency count would be $128 \text{ ms} \times 9 \text{ kHz} = 1152$ counts. The minimum would be 896 counts. Subtracting 896 from each frequency count (or presetting the frequency counter to $-896 = 0FC80H$) would allow the frequency to be reported on a scale of 0 to FF in hex digits.



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Figure 21a. Using an LCD Driver

```

UPDATE_LCD:
MOV     A, DISPLAY_HI      ; High byte of 4-digit display.
SETB   DIGIT_SELECT_2     ; Select leftmost digit of LCD.
SETB   DIGIT_SELECT_1     ; (Digit address = 11B.)
CALL   SHIFT_AND_LOAD     ; High nibble of high byte to selected digit
CLR    DIGIT_SELECT_1     ; Select second digit of LCD (address = 10B)
CALL   SHIFT_AND_LOAD     ; Low nibble of high byte to selected digit.
MOV    A, DISPLAY_LO      ; Low byte of 4-digit display.
CLR    DIGIT_SELECT_2     ; Select third digit of LCD.
SETB   DIGIT_SELECT_1     ; (Digit address = 01B.)
CALL   SHIFT_AND_LOAD     ; High nibble of low byte to selected digit.
CLR    DIGIT_SELECT_1     ; Select fourth digit (address = 00B).
CALL   SHIFT_AND_LOAD     ; Low nibble of low byte to selected digit.
RET

SHIFT_AND_LOAD:
RLC    A                  ; MSB to carry bit (CY)
MOV    DATA_INPUT_B3,C  ; CY to Data Input pin B3.
RLC    A                  ; Next bit to CY.
MOV    DATA_INPUT_B2,C  ; CY to Data Input pin B2
RLC    A                  ; Next bit to CY
MOV    DATA_INPUT_B1,C  ; CY to Data Input pin B1
RLC    A                  ; Last bit to CY.
MOV    DATA_INPUT_B0,C  ; CY to Data Input pin B0.
CLR    CHIP_SELECT       ; Toggle Chip Select.
SETB   CHIP_SELECT       ; 0-to-1 transition latches info.
RET
    
```

270068-23

Figure 21b. UPDATE_LCD Routine Writes 4 Digits to an LCD Driver

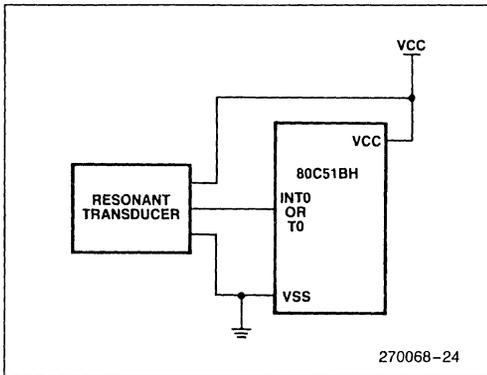


Figure 22. Resonant Transducer Does Not Require an A/D Converter

To implement the measurement, one timer is used to establish the sample time. The timer is preset to a value that causes it to roll over at the end of the sample time, generating an interrupt and waking the CPU from its Idle mode. The required preset value is the 2's complement negative of the sample time measured in machine cycles. The conversion from sample time to machine cycles is to multiply it by 1/12 the clock frequency. For example, if the clock frequency is 12 MHz, then a sample time of 128 ms is

$$(128 \text{ ms}) \times (12000 \text{ kHz})/12 = 128000 \text{ machine cycles.}$$

Then the required preset value to cause the timer to roll over in 128 ms is

$$-128000 = \text{FE0C00, in hex digits.}$$

Note that the preset value is 3 bytes wide whereas the timer is only 2 bytes wide. This means the timer must be augmented in software in the timer interrupt routine to three bytes. The 80C51BH has a DJNZ instruction (decrement and jump if not zero) that makes it easier to code the third timer byte to count down instead of up. If the third timer byte counts down, its reload value is the 2's complement of what it would be for an up-counter. For example, if the 2's complement of the sample time is FE0C00, then the reload value for the third timer byte would be 02, instead of FE. The timer interrupt routine might then be:

```
TIMER_INTERRUPT_ROUTINE:
    DNJZ    THIRD_TIMER_BYTE,OUT
    MOV     TLO,#0
    MOV     THO,#0CH
    MOV     THIRD_TIMERBYTE,#2
    MOV     FREQUENCY,COUNTER_LO
;Preset COUNTER to -896:
    MOV     COUNTER_LO,#80H
    MOV     COUNTER_HI,#0FCH
OUT:     RETI
```

At this point the value of the frequency of the transducer signal, measured to 8 bit resolution, is contained in FREQUENCY. Note that the timer can be reloaded on the fly. Note too that the timer can be reloaded on the fly. Note too that for 8-bit resolution only the low byte of the frequency counter needs to be read, since the high byte is necessarily 0. However, one may want to test the high byte to ensure that it is zero, as a sanity check on the data. Both bytes, of course must be reloaded.

PERIOD MEASUREMENTS

Measuring the period of the transducer signal means measuring the total elapsed time over a known number, N, of transducer pulses. The quantity that is directly measured is NT, where T is the period of the transducer signal in machine cycles. The relationship between T in machine cycles and the transducer frequency F in arbitrary frequency units is

$$T = \frac{F_{xtal}}{F} \times (1/12),$$

where Fxtal is the 80C51BH clock frequency, in the same units as F.

The full scale range then is Nx (Tmax-Tmin). For n-bit resolution.

$$1 \text{ LSB} = \frac{Ns(T_{max}-T_{min})}{2^n}$$

Therefore the number of periods over which the elapsed time should be measured is

$$N = \frac{2^n}{T_{max}-T_{min}}$$

However, N must also be an integer. It is logical to evaluate the above formula (don't forget Tmax and Tmin have to be in machine cycles) and select for N the next higher integer. This selection gives a period measurement that has somewhat more than n-bit resolution, but it can be scaled back if desired.

For example, suppose we want 8-bit resolution in the measurement of the period of a signal whose frequency varies from 7.1 kHz to 9 kHz. If the clock frequency is 12 MHz, then Tmax is (12000 kHz/7.1 kHz) x (1/12) = 141 machine cycles. Tmin is 111 machine cycles. The required value for N, then, is 256/(141-111) = 8.53 periods, according to the formula. Using N = 9 periods will give a maximum NT value of 141 x 9 = 1269 machine cycles. The minimum NT will be 111 x 9 = 999 machine cycles. A lookup table can be used to

scale these values back to a range of 0 to 255, giving precisely the 8-bit resolution desired.

To implement the measurement, one timer is used to measure the elapsed time, NT. The transducer is connected to one of the external interrupt pins, and this interrupt is configured to the transition-activated mode. In the transition-activated mode every 1-to-0 transition in the transducer output will generate an interrupt. The interrupt routine counts transducer pulses, and when it gets to the predetermined N, it reads and clears the timer. For the specific example cited above, the interrupt routine might be:

```

INTERRUPT_RESPONSE:
    DJNZ     N,OUT
    MOV      N,#9
    CLR      EA
    CLR      TR1
    MOV      NT_LO,TL1
    MOV      NT_HI,TH1
    MOV      TL1,#9
    MOV      TH1,#0
    SETB     TR1
    SETB     EA
    CALL     LOOKUP_TABLE
OUT:        RETI

```

In this routine a pulse counter N is decremented from its preset value, 9, to zero. When the counter gets to zero it is reloaded to 9. Then all interrupts are blocked for a short time while the timer is read and cleared. The timer is stopped during the read and clear operations, so "clearing" it actually means presetting it to 9, to make up for the 9 machine cycles that are missed while the timer is stopped.

The subroutine LOOKUP_TABLE is used to scale the measurement back to the desired 8-bit resolution. It can also include built-in corrections for errors or nonlinearities in the transducer's transfer function.

The subroutine uses the MOVC A, @ A + DPTR instruction to access the table, which contains 270 entries commencing at the 16-bit address referred to as TABLE. The subroutine must compute the address of the table entry that corresponds to the measured value of NT. This address is

$$DPTR = TABLE + NT - NTMIN,$$

where NTMIN = 999, in this specific example.

```

LOOKUP_TABLE:
    PUSH    ACC
    PUSH    PSW
    MOV     A,#LOW(TABLE-NTMIN)
    ADD    A,NT_LO
    MOV     DPL,A
    MOV     A,#HIGH(TABLE-NTMIN)

```

```

    ADDC   A,NT_HI
    MOV    DPH,A
    CLR    A
    MOVC   A,@A+DTPR
    MOV    PERIOD,A
    POP    PSW
    POP    ACC
    RET

```

At this point the value of the period of the transducer signal, measured to 8 bit resolution, is contained in PERIOD.

PULSE WIDTH MEASUREMENTS

The 80C51BH timers have an operating mode which is particularly suited to pulse width measurements, and will be useful in these applications if the transducer signal has a fixed duty cycle.

In this mode the timer is turned on by the on-chip circuitry in response to an input high at the external interrupt pin, and off by an input low, and it can do this while the 80C51BH is in Idle. (The "GATE" mode of timer operation is described in the Intel Microcontroller Handbook.) The external interrupt itself can be enabled, so the same 1-to-0 transition from the transducer that turns off the timer also generates an interrupt. The interrupt routine then reads and resets the timer.

The advantage of this method is that the transducer signal has direct access to the timer gate, with the result that variations in interrupt response time have no effect on the measurement.

Resonant transducers that are designed to fully exploit the GATE mode have an internal divide-by-N circuit that fixes the duty cycle at 50% and lowers the output frequency to the range of 250 to 500 Hz (to control RFI). The transfer function between transducer period and measurand is approximately linear, with known and repeatable error functions.

HMOS/CHMOS Interchangeability

The CHMOS version of the 8051 is architecturally identical with the HMOS version, but there are nevertheless some important differences between them which the designer should be aware of. In addition, some applications require interchangeability between HMOS and CHMOS parts. The differences that need to be considered are as follows:

External Clock Drive: To drive the HMOS 8051 with an external clock signal, one normally grounds the XTAL1 pin and drives the XTAL2 pin. To drive the CHMOS 8051 with an external clock signal, one must drive the XTAL1 pin and leave the XTAL2 pin unconnected. The reason for the difference is that in the

HMOS 8051, it is the XTAL2 pin that drives the internal clocking circuits, whereas in the CHMOS version it is the XTAL1 pin that drives the internal clocking circuits.

There are several ways to design an external clock drive to work with both types. For low clock frequencies (below 6 MHz), the HMOS 8051 can be driven in the same way as the CHMOS version, namely, through XTAL1 with XTAL2 unconnected. Another way is to drive both XTAL1 and XTAL2; that is, drive XTAL1 and use an external inverter to derive from XTAL1 a signal with which to drive XTAL2.

In either case, a 74HC or 74HCT circuit makes an excellent driver for XTAL1 and/or XTAL2, because neither the HMOS nor the CHMOS XTAL pins have TTL-like input logic levels.

Unused Pins: Unused pins of Ports 1, 2 and 3 can be ignored in both HMOS and CHMOS designs. The internal pullups will put them into a defined state. Unused Port 0 pins in 8051 applications can be ignored, even if they're floating. But in 80C51BH applications, these pins should not be left afloat. They can be externally pulled up or down, or they can be internally pulled down by writing 0s to them.

8031/80C31BH designs may or may not need pullups on Port 0. Pullups aren't needed for program fetches, because in bus operations the pins are actively pulled high or low by either the 8031 or the external program memory. But they are needed for the CHMOS part if the Idle or Power Down mode is invoked, because in these modes Port 0 floats.

Logic Levels: If V_{CC} is between 4.5V and 5.5V, an input signal that meets the HMOS 8051's input logic levels will also meet the CHMOS 80C51BH's input logic levels (except for XTAL1/XTAL2 and RST). For the same V_{CC} condition, the CHMOS device will reach or surpass the output logic levels of the HMOS device. The HMOS device will not necessarily reach the output logic levels of the CHMOS device. This is an important consideration if HMOS/CHMOS interchangeability must be maintained in an otherwise CMOS system.

HMOS 8051 outputs that have internal pullups (Ports 1, 2, and 3) "typically" reach 4V or more if I_{OH} is zero, but not fast enough to meet timing specs. Adding an external pullup resistor will ensure the logic level, but still not the timing, as shown in Figure 23. If timing is an issue, the best way to interface HMOS to CMOS is through a 74HCT circuit.

Idle and Power Down: The Idle and Power Down modes exist only on the CHMOS devices, but if one

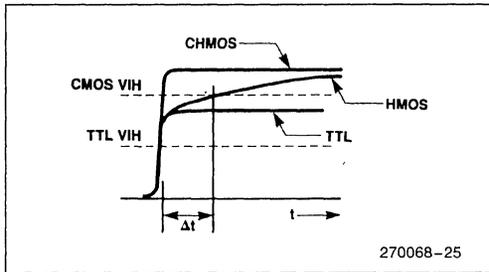


Figure 23. 0-to-1 Transition Shows Unspec'd Delay (Δt) in HMOS to 74HC Logic

wishes to preserve the capability of interchanging HMOS and CHMOS 8051s the software has to be designed so that the HMOS parts will respond in an acceptable manner when a CHMOS reduced power mode is invoked.

For example, an instruction that invokes Power Down can be followed by a "JMP \$":

```
CLR EA
ORL PCON, #2
JMP $
```

The CHMOS and HMOS parts will respond to this sequence of code differently. The CHMOS part, going into a normal CHMOS Power Down Mode, will stop fetching instructions until it gets a hardware reset. The HMOS part will go through the motions of executing the ORL instruction, and then fetch the JMP instruction. It will continue fetching and executing JMP \$ until hardware reset.

Maintaining HMOS/CHMOS 8051 interchangeability in response to Idle requires more planning. The HMOS part will not respond to the instruction that puts the CHMOS part into Idle, so that instruction needs to be followed by a software idle. This would be an idling loop which would be terminated by the same conditions that would terminate the CHMOS's hardware Idle. Then when the CHMOS device goes into Idle, the HMOS version executes the idling loop, until either a hardware reset or an enabled interrupt is received. Now if Idle is terminated by an interrupt, execution for the CHMOS device will proceed after RETI from the instruction following the one that invoked Idle. The instruction following the one that invoked Idle is the idling loop that was inserted for the HMOS device. At this point, both the HMOS and CHMOS devices must be able to fall through the loop to continue execution.

One way to achieve the desired effect is to define a "fake" Idle flag, and set it just before going into Idle. The instruction that invoked Idle is followed by a software idle:

```
SETB  IDLE
ORL   PCON,#1
JB    IDLE,$
```

Now the interrupt that terminates the CHMOS's Idle must also break the software idle. It does so by clearing the "Idle" bit:

```
...
CLR  IDLE
RETI
```

Note too that the PCON register in the HMOS 8051 contains only one bit, SMOD, whereas the PCON register in CHMOS contains SMOD plus four other bits. Two of those other bits are general purpose flags. Maintaining HMOS/CHMOS interchangeability requires that these flags not be used.

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**APPLICATION
NOTE**

AP-410

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**Enhanced Serial Port
on the 83C51FA**

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The serial port on the 8051 has been enhanced on the 83C51FA with the addition of two new features: Automatic Address Recognition and Framing Error Detection. **Automatic Address Recognition** facilitates multiprocessor communications by reducing CPU overhead. **Framing Error Detection** increases communication reliability by checking each reception for a valid stop bit.

This Application Note explains how to use these new features with samples of code for typical applications. A section is also included which reviews how to set up the serial port for multiprocessor applications.

MULTIPROCESSOR COMMUNICATIONS

In applications where multiple controllers jointly perform a task, the master controller must be able to communicate selectively with individual slaves. To do this, the master first identifies the target slave (or slaves) with an address byte and then transmits a block of data. The target slaves must be able to identify their own address before receiving any data bytes.

The serial port on the 8051 provides a 9-bit mode to facilitate multiprocessor communication. The 9th bit allows the controller to distinguish between address and data bytes. In this mode, a total of 11 bits are received or transmitted: a start bit (0), 8 data bits (LSB first), a programmable 9th bit, and a stop bit (1). See Figure below.

The 9th bit is set to 1 to identify address bytes and set to 0 for data bytes. A typical data stream is seen below:

ADDRESS BYTE / DATA BYTE / DATA BYTE / ...
 D8 = 1 D8 = 0 D8 = 0

Initially the slave is set up to only receive address bytes. Once it receives its own address, the slave reconfigures itself to receive data. On the 8051 serial port, an address byte interrupts **all** slaves for an address comparison. On the 83C51FA, however, Automatic Address Recognition allows the addressed slave to be the **only** one interrupted; that is, the address comparison occurs in hardware, not software. With this feature, the master controller can establish communication with one or more slaves without all the slaves having to respond to the transmission.

AUTOMATIC ADDRESS RECOGNITION

Automatic Address Recognition reduces the CPU time required to service the serial port. Since the CPU is only interrupted when it receives its own address, the software overhead to compare addresses is eliminated. This would also effectively reduce the sophistication of the serial protocol when numerous controllers are sharing the same serial link.

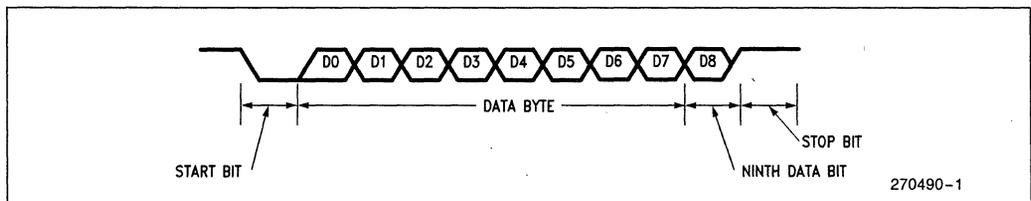
This same feature can also be used in conjunction with the Idle Mode to reduce the system's overall power consumption. For instance, a master may need to communicate with only one slave at a time. With all slaves in Idle Mode, only that one slave would be interrupted to respond to the master's transmission. Without Automatic Addressing, each slave would have to "wake up" to check for its address. Limiting the interruptions reduces the amount of current drawn by the system and thus reduces the power consumption.

In multiprocessor applications the serial port is configured in either of the 9-bit modes (Mode 2 or 3). Mode 2 has a fixed baud rate whereas Mode 3 is variable. For more information on the different serial port modes refer to the "Serial Port Set Up" section.

Automatic Address Recognition is enabled by setting the SM2 bit in SCON. Each slave has its SM2 bit set waiting for an address byte (9th bit = 1). The Receive Interrupt (RI) flag will get set when the received byte corresponds to either a Given or Broadcast Address. The slave then clears its SM2 bit to enable reception of data bytes (9th bit = 0) from the master.

The master can selectively communicate with groups of slaves by using the Given Address. Addressing all slaves at once is possible with the Broadcast Address. These addresses are defined for each slave by two new Special Function Registers: SADDR and SADEN.

A slave's individual address is specified in SADDR. SADEN is a mask byte that defines don't-cares to form the Given Address. These don't-cares allow flexibility in the user-defined protocol to address one or more slaves. The following is an example of how to define Given Addresses and selectively address different slaves.



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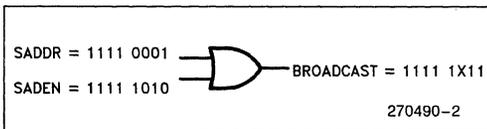
Slave 1			
SADDR	=	1111	0001
SADEN	=	1111	1010
GIVEN	=	1111	0X0X
Slave 2			
SADDR	=	1111	0011
SADEN	=	1111	1001
GIVEN	=	1111	0XX1

The SADEN bytes have been selected such that bit 1 (LSB) is a don't-care for Slave 1's Given Address, but bit 1 = 1 for Slave 2. Thus, to selectively communicate with just Slave 1 an address with bit 1 = 0 would be used (e.g. 1111 0000).

Similarly, bit 2 = 0 for Slave 1, but is a don't-care for Slave 2. Now to communicate with just Slave 2 an address with bit 2 = 1 would be used (e.g. 1111 0111).

Finally, to communicate with both slaves at once the address must have bit 1 = 1 and bit 2 = 0. Notice, however, that bit 3 is a "don't-care" for both slaves. This allows two different addresses to select both slaves (1111 0001 or 1111 0101). If a third slave was added that required its bit 3 = 0, then the latter address could be used to communicate with Slave 1 and 2 but not Slave 3.

The master can also communicate with all slaves at once with the Broadcast Address. It is formed from the logical OR of SADDR and SADEN with zeros defined as don't-cares. For example, the Broadcast address for Slave 1 would be formed as follows:



The don't-cares also allow flexibility in defining the Broadcast Address, but in most applications a Broadcast Address will be 0FFH.

SADDR and SADEN are located at address A9H and B9H, respectively. On Reset, SADDR and SADEN are initialized to 00H which defines the Given and Broadcast Addresses as XXXX XXXX (all don't-cares). This assures the 83C51FA serial port to be backwards compatible with the other MCS[®]-51 products which do not implement Automatic Addressing.

FRAMING ERROR DETECTION

Framing Error Detection is another new feature on 83C51FA serial port which allows the receiving controller to check for valid stop bits in Modes 1, 2, or 3. A missing stop bit can be caused, for example, by noise on the serial lines or transmission by two CPUs simultaneously.

If a stop bit is missing a Framing Error bit FE will be set. This bit can then be checked in software after each reception to detect communication errors. Once set, the FE bit must be cleared in software. A valid stop bit will not clear FE.

The FE bit is located in SCON and shares the same bit address as SM0. To determine which is accessed, a new control bit called SMOD0 has been added in the PCON register (see figures below). If SMOD0 = 0, then accesses to SCON.7 are to SM0. If SMOD0 = 1, then accesses to SCON.7 are to FE.

PCON: Power Control Register (Not Bit Addressable)

SMOD1	SMOD0	—	POF	GF1	GF0	PD	IDL
-------	-------	---	-----	-----	-----	----	-----

Address = 87H

SCON: Serial Port Control Register (Bit Addressable)

SM0/FE	SM1	SM2	REN	TB8	RB8	TI	RI
--------	-----	-----	-----	-----	-----	----	----

Address = 98H

SERIAL PORT SOFTWARE

The following sections of code show examples of how to invoke Automatic Addressing and Framing Error Detection. Routines for both the slave and master are given. Code is also included to initialize both serial ports; however, for more information on setting up the serial port refer to the next section.

For this example, the master and slave are transmitting/receiving at 9600 baud with a 12 MHz crystal frequency. To obtain this baud rate, the serial port is configured in Mode 3 and Timer 2 is used as the baud-rate generator.

Listing 1 shows the initialization for the slave. Notice that Automatic Addressing and Framing Error Detection are enabled. The Given and Broadcast addresses for this slave are taken from Slave 1 in the previous example. A temporary byte has also been defined to store the incoming data byte.

The slave will remain in Idle Mode until it is interrupted by its own address. At that point, it clears the SM2

Listing 1. Initialization Routine for the Slave

```

ORG 00H
LJMP INIT

ORG 0023H
LJMP SERIAL_PORT_INTERRUPT

TEMP DATA 30H ; Temporary storage byte

INIT: MOV SCON, #0FOH ; Mode 3, enable Auto Addressing
; and reception
ORL PCON, #40H ; FE bit accessed (SMOD0 = 1)
MOV RCAP2H, #OFFH ; Reload values for 9600 Baud
MOV RCAP2L, #0D9H
MOV T2CON, #34H ; Timer 2 set up, TR2 = 1 turns
; timer on

INTERRUPTS: SETB EA ; Enable global interrupt
SETB ES ; Enable serial port interrupt

ADDRESSES: MOV SADDR, # 11110001 ; Define Given & Broadcast
MOV SADEN, # 11111010 ; Addresses
; GIVEN = 11110X0X
; BROADCAST = 11111X11

IDLE_MODE: ORL PCON, #01H ; Invoke Idle Mode

```

Listing 2. Receive Routine for the Slave

```

SERIAL_PORT_INTERRUPT:
PUSH PSW
CLR RI ; RI set when address is
; recognized & must be cleared
; in software
CLR SM2 ; Reconfigure slave to receive
; data bytes

RECEIVE_DATA:
JNB RI, $ ; Wait for RI to be set
MOV C, SCON.7 ; Check for framing error
JC FRAMING_ERROR
MOV TEMP, SBUF ; Receive data byte & store
; in temporary location
CLR RI ; Clear flag for next
; reception
SETB SM2 ; Re-enable Automatic
; Addressing
POP PSW
RETI

FRAMING_ERROR:
CLR SCON.7 ; Clear FE bit
CLR C
.
. ; Error routine left up to
. ; the user
POP PSW
RETI

```

Listing 3. Initialization and Transmit Routines for the Master

```

GIVEN_1      equ      11110001B
MESSAGE_1    data     30H

INIT:        MOV SCON, #0DOH          ; Mode 3, REN = 1
             MOV RCAP2H, #0FFH       ; 9600 Baud
             MOV RCAP2L, #0D9H
             MOV T2CON, #34H         ; Timer 2 set up, TR2 = 1

TRANSMIT_ADDRESS:
             CLR TI
             SETB TB8                ; Mark 1st byte as an address
                                           ; byte (9th bit = 1)
             MOV SBUF, #GIVEN_1      ; Send address
             JNB TI, $                ; Wait for transmission
                                           ; complete
             CLR TI                  ; Clear flag for next
                                           ; transmission

TRANSMIT_DATA:
             CLR TB8                ; Mark 2nd byte as a data
                                           ; byte (9th bit = 0)
             MOV SBUF, MESSAGE_1     ; Send data byte
             JNB TI, $
             CLR TI
    
```

bit to enable reception of data bytes. Depending on the user's protocol, more than one data byte may actually be received. This example, however, assumes only one byte of data follows each address byte.

Listing 2 shows the receive routine. Notice that when the data byte is received, the software checks for a framing error. The error routine could, for example, send an error message to the master and ask the master to re-transmit the last message. Before exiting the routine the SM2 is set to 1 to reenble Automatic Addressing. Once the slave has responded to the master's command, it could also put itself back into Idle Mode to wait for the next message.

The initialization routine for the master in Listing 3 is very similar to the slave. In this example, however, the master does not need Automatic Addressing; it is simply transmitting address and data bytes. GIVEN_1 is a byte to address the slave in the above example. MESSAGE_1 is a register that contains the data byte sent to this slave. Its value is arbitrary for the sample code.

SERIAL PORT SET UP

This section describes how to initialize the 83C51FA serial port for multiprocessor applications. Two different modes are available which provide 9-bit operation:

Mode 2 which has a fixed baud rate and Mode 3 which has a variable baud rate. Baud rates can be generated by either Timer 1 or Timer 2 (available on the 83C51FA but not the 8051). Deciding which mode and timer to use is determined by the desired baud rate and clock frequency of the particular application.

Another consideration is the tolerance needed between serial ports. Since the serial port re-synchs its receiver at every start bit, only 8 or 9 bit-times are available to accumulate timing errors. As a result, the receiver and transmitter only have to be within about 5% of each other's baud rate. Allowing equal error to both transmitter and receiver, only about 2% accuracy is actually needed.

Following is a discussion of both Modes 2 and 3 and examples of how to program each. The mode selection bits (SM0 and SM1) are located in SCON. The REN bit must also be set to enable reception.

SCON: Serial Port Control Register (Bit Addressable)

SM0	SM1	SM2	REN	TB8	RB8	TI	RI
-----	-----	-----	-----	-----	-----	----	----

Address = 98H

Mode	SM0	SM1	Baud Rate
2	1	0	Fosc/64 or Fosc/32
3	1	1	Variable

Example 1. Serial Port Mode 2

```

; Frequency           = 12 MHz
; Desired Baud Rate   = 375 kBaud
;                     = 1/32 (Osc Freq)

MOV SCON, #0BOH      ; Serial port Mode 2
                     ; Automatic Addressing (SM2 = 1),
                     ; reception enabled (REN = 1)
ORL PCON, #80H       ; SMOD1 = 1 to double baud rate
    
```

Mode 2

Mode 2 uses a fixed baud rate of 1/32 or 1/64 of the oscillator frequency depending on the value of the SMOD1 bit in PCON. This mode basically offers a choice of two high-speed baud rates. With a 12 MHz clock frequency, baud rates of 187.5 kbaud or 375 kbaud can be obtained.

None of the timer/counters need to be set up for Mode 2. Only the SFRs SCON and PCON need to be defined.

PCON: Power Control Register (Not Bit Addressable)

SMOD1	SMOD0	—	POF	GF1	GF0	PD	IDL
-------	-------	---	-----	-----	-----	----	-----

Address = 87H

The baud rate in this mode is calculated by:

$$\text{Mode 2 Baud Rate} = \frac{2^{\text{SMOD1}} \times \text{Osc Freq}}{64}$$

SMOD1 = 0, Baud Rate = 1/64 Osc Freq

SMOD1 = 1, Baud Rate = 1/32 Osc Freq

Mode 3

Mode 3 of the serial port has a variable baud rate generated by either Timer 1 or Timer 2. The baud rate is generated by the rollover rate of the selected timer. The timer is operated in an auto-reload mode so it will roll over to the reload value selected in software.

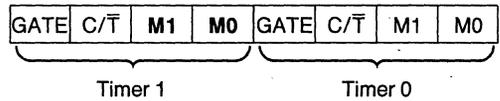
Baud rates based off Timer 2 have less granularity so that almost any baud rate can be obtained at a given clock frequency. However, Timer 1 is sufficient if the desired baud rate can be obtained at the specified clock frequency. Remember baud rates only need about 2% accuracy.

Timer 1 Set Up

To generate baud rates Timer 1 is usually configured in 8-bit auto-reload mode (Mode 2). The mode select bits

are M1 and M0 located in TMOD. To turn on Timer 1 the TR1 bit in TCON must be set. Also, the Timer 1 interrupt should be disabled in this application so that when the timer overflows it does not generate an interrupt.

TMOD: Timer/Counter Mode Control Register (Not bit addressable)



Address = 89H

TCON: Timer/Counter Control Register (Bit addressable)

TF1	TR1	TF0	TR0	IE1	IT1	IE0	IT0
-----	-----	-----	-----	-----	-----	-----	-----

Address = 88H

The formula for calculating the baud rate is given below. TH1 is the reload value for Timer 1 when it overflows.

$$\text{Baud Rate} = \frac{K \times \text{Osc Freq}}{32 \times 12 \times [256 - (\text{TH1})]}$$

K = 1 if SMOD1 = 0.

K = 2 if SMOD1 = 1. (SMOD1 is at PCON.7)

If the baud rate is known, the reload value TH1 can be calculated by:

$$\text{TH1} = 256 - \frac{K \times \text{Osc Freq}}{384 \times \text{Baud Rate}}$$

TH1 must be an integer value. Rounding off TH1 to the nearest integer may not produce the desired baud rate with the 2% accuracy required. In this case, another crystal frequency may have to be chosen.

Refer to Table 1 for timer reload values for commonly used baud rates.

Table 1. Commonly Used Baud Rates Generated by Timer 1

Baud Rate	Osc Freq	SMOD1	Timer 1	
			TMOD	Reload Value
62.5K	12 MHz	1	20	FFH
19.2K	11.06 MHz	1	20	FDH
9.6K	11.06 MHz	0	20	FDH
4.8K	11.06 MHz	0	20	FAH
2.4K	11.06 MHz	0	20	F4H
1.2K	11.06 MHz	0	20	E8H
300	6 MHz	0	20	CCH
110	6 MHz	0	20	72H

Example 2. Serial Port Mode 3, with Timer 1 as Baud-Rate Generator

```

; Frequency          = 11.0 MHz
; Desired Baud Rate = 19.2 kBaud
;
;
;   TH1 = 256 - (2) × (11.0 × 106)
;              (32) × (12) × (19200)
;
;   = 253 = FDH

MOV SCON, #0FOH    ; Serial port Mode 3, SM2 = 1,
                  ; REN = 1
ORL PCON, #80H     ; SMOD1 = 1
MOV TMOD, #20H     ; Timer 1 Mode 2
MOV TH1, #0FDH     ; Reload value for desired baud
                  ; rate
SETB TR1           ; Turn on Timer 1
    
```

It can be seen that the exact frequency to generate the standard baud rates (19.2K, 9600, 4800, etc.) is 11.06 MHz. However, it is not necessary to use this exact frequency. With a 2% tolerance any crystal value from 10.8 MHz to 11.3 MHz is sufficient.

Timer 2 Set Up

Timer 2 has a special baud-rate generator mode which transmits and receives at the same baud rate. This mode is invoked by setting both the RCLK and TCLK bits in T2CON. To turn Timer 2 on the TR2 bit should also be set.

Unlike Timer 1, this mode does not require that the timer overflow interrupt be disabled. That is, when Timer 2 is in the baud-rate generator mode, its interrupt is disconnected from the Timer 2 overflow. This

interrupt then becomes available as a third external interrupt. (For more information on external interrupts, refer to the chapter "Hardware Description of the 8051" in the Embedded Controller Handbook.)

T2CON: Timer/Counter 2 Control Register (Bit Addressable)

TF2	EXF2	RCLK	TCLK	EXEN2	TR2	C/ $\bar{T}2$	CP/RL2
-----	------	------	------	-------	-----	---------------	--------

Address = C8H

This formula for calculating the baud rate is given below. (RCAP2H, RCAP2L) is the 16-bit reload value when Timer 2 overflows.

$$\text{Baud Rate} = \frac{\text{Osc Freq}}{32 \times [65536 - (\text{RCAP2H}, \text{RCAP2L})]}$$

where (RCAP2H, RCAP2L) is a 16-bit unsigned integer.

To obtain the reload value for RCAP2H and RCAP2L the above equation can be rewritten as:

$$(RCAP2H, RCAP2L) = 65536 - \frac{\text{Osc Freq}}{32 \times \text{Baud Rate}}$$

Refer to Table 2 for reload values for commonly used baud rates.

Notice that when using Timer 2, most standard baud rates can be obtained at 12 MHz.

Table 2. Commonly Used Baud Rates Generated by Timer 2

Baud Rate	Osc Freq	Timer 2	
		RCAP2H	RCAP2L
375K	12 MHz	FF	FF
9.6K	12 MHz	FF	D9
4.8K	12 MHz	FF	B2
2.4K	12 MHz	FF	64
1.2K	12 MHz	FE	C8
300	12 MHz	FB	1E
110	12 MHz	F2	AF
300	6 MHz	FD	8F
110	6 MHz	F9	57

Example 3. Serial Port Timer with Timer 2 as Baud-Rate Generator

```

; Frequency          = 12 MHz
; Desired Baud Rate  = 9600 Baud
;
;
; (RCAP2H, RCAP2L) = 65536 -  $\frac{(12 \times 10^6)}{(32) \times (9600)}$ 
;
;                   = 65497 = FFD9H

MOV SCON, #0F0H      ; Serial port Mode 3, SM2 = 1,
                    ; REN = 1
MOV RCAP2H, #0FFH    ; Reload values for desired
MOV RCAP2L, #0D9H    ; baud rate
MOV T2CON, #34H      ; Timer 2 as baud rate
                    ; generator, turn on Timer 2
    
```



**APPLICATION
BRIEF**

AB-41

September 1988

**Software Serial Port Implemented
with the PCA**

BETSY JONES
ECO APPLICATIONS ENGINEER

For microcontroller applications which require more than one serial port, the 83C51FA Programmable Counter Array (PCA) can implement additional half-duplex serial ports. If the on-chip UART is being used as an inter-processor link, the PCA can be used to interface the 83C51FA to additional asynchronous lines.

This application uses several different Compare/Capture modes available on the PCA to receive or transmit bytes of data. It is assumed the reader is familiar the PCA and ASM51. For more information on the PCA refer to the "Hardware Description of the 83C51FA" chapter in the Embedded Controller Handbook (Order No. 210918).

Introduction

The figure below shows the format of a standard 10-bit asynchronous frame: 1 start bit (0), 8 data bits, and 1 stop bit (1). The start bit is used to synchronize the receiver to the transmitter; at the leading edge of the start bit the receiver must set up its timing logic to sample the incoming line in the center of each bit. Following the start bit are eight data bits which are transmitted least significant bit first. The stop bit is set to the opposite state of the start bit to guarantee that the leading edge of the start bit will cause a transition on the line. It also provides a dead time on the line so that the receiver can maintain its synchronization.

Two of the Compare/Capture modes on the PCA are used in receiving and transmitting data bits. When receiving, the Negative-Edge Capture mode allows the PCA to detect the start bit. Then using the Software Timer mode, interrupts are generated to sample the incoming data bits. This same mode is used to clock out bits when transmitting.

This Application Note contains four sections of code:

- (1) List of variables
- (2) Initialization routine

- (3) Receive routine
- (4) Transmit routine.

A complete listing of the routines and the test loop which was used to verify their operation is found in the Appendix. A total of three half-duplex channels were run at 2400 Baud in the test program. The listings shown here are simplified to one channel (Channel 0).

Variables

Listing 1 shows the variables used in both the receive and transmit routines. Flags are defined to signify the status of the reception or transmission of a byte (e.g. RCV_START_BIT, TXM_START_BIT). RCV_BUF and TXM_BUF simulate the on-chip serial port SBUF as two separate buffer registers. The temporary registers, RCV_REG and TXM_REG, are used to save bits as they are received or transmitted. Finally, two counter registers keep track of how many bits have been received or transmitted.

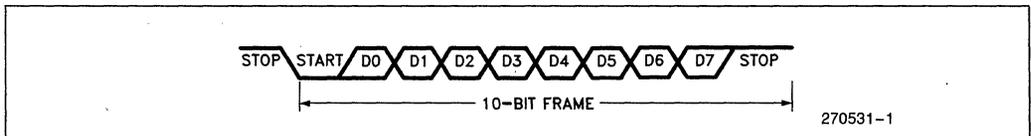
Variables are also needed to define one-half and one-full bit times in units of PCA timer ticks. (One bit time = 1 / baud rate.) With the PCA timer incremented every machine cycle, the equation to calculate one bit time can be written as:

$$\frac{\text{Osc. Freq.}}{(12) \times (\text{baud rate})} = 1 \text{ bit time (in PCA timer ticks)}$$

In this example, the baud rate is 2400 at 16 MHz.

$$\frac{16 \text{ MHz}}{(12) \times (2400)} = 556 \text{ counts} = 22\text{C Hex}$$

The high and low byte of this value is placed in the variables FULL_BIT_HIGH and FULL_BIT_LOW, respectively. 115H is the value loaded into HALF_BIT_HIGH and HALF_BIT_LOW.



Listing 1. Variables used by the software serial port. Channel 0

```

;
; Receive Routine
;
RCV_START_BIT_0  BIT      20H.0  ; Indicates start bit
;                               ; has been received
RCV_DONE_0       BIT      20H.1  ; Indicates data byte
;                               ; has been received
RCV_BUF_0        DATA    30H     ; Software Receive
;                               ; "SBUF"
RCV_REG_0        DATA    31H     ; Temporary register
;                               ; for receive bits
RCV_COUNT_0      DATA    32H     ; Counter for receiving
;                               ; bits

; Transmit Routine:
;
TXM_START_BIT_0  BIT      20H.3  ; Indicates start bit
;                               ; has been transmitted
TXM_IN_PROGRESS_0 BIT     20H.4  ; Indicates transmit is
;                               ; in progress
TXM_BUF_0        DATA    34H     ; Software transmit
;                               ; "SBUF"
TXM_REG_0        DATA    35H     ; Temporary register
;                               ; for transmitting bits
TXM_COUNT_0      DATA    36H     ; Counter for transmit-
;                               ; ting bits
DATA_0           DATA    37H     ; Register used for the
;                               ; test program

;
NEG_EDGE         EQU      11H     ; Two modes of operation
S_W_TIMER        EQU      49H     ; for compare/capture
;                               ; modules

;
HALF_BIT_HIGH    EQU      01H     ; Half bit time = 115H
HALF_BIT_LOW     EQU      15H
FULL_BIT_HIGH    EQU      02H     ; Full bit time = 22CH
FULL_BIT_LOW     EQU      2CH     ; 2400 Baud at 16 MHz

```

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Initialization

Listing 2 contains the initialization code for the receive and transmit process. Module 0 of the PCA is used as a receiver and is first set up to detect a negative edge from the start bit. Modules 2 and 3 are used for the additional 2 channels (see the Appendix). Module 3 is used as a separate software timer to transmit bits.

Listing 2. Initialization Routine

```

ORG 0000H
LJMP INITIALIZE
ORG 001BH
LJMP RECEIVE_DONE           ; Timer 1 overflow -
                           ; simulates "RI" interrupt

ORG 0033H
LJMP RECEIVE               ; PCA interrupt
;
INITIALIZE: MOV SP, #5FH    ; Initialize stack pointer
                           ; (specific to test program)
INIT_PCA:  MOV CMOD, #00H   ; Increment PCA timer
                           ; @ 1/12 Osc Frequency
                MOV CCON, #00H ; Clear all status flags
                MOV CCAPM0, #NEG_EDGE ; Module 0 in negative-edge
                           ; trigger mode (P1.3)
                MOV CCAPM3, #S_W_TIMER ; Module 3 as software timer
                           ; mode
                MOV CL, #00H
                MOV CH, #00H
                MOV IE, #0D8H ; Init all needed interrupts
                           ; EA, EC, ES, ET1
                SETB CR      ; Turn on PCA Counter

```

270531-5

All flags and registers from Listing 1 should be cleared in the initialization process.

Receive Routine

Two operating modes of the PCA are needed to receive bits. The module must first be able to detect the leading edge of a start bit so it is initially set up to capture a 1-to-0 transition (i.e. Negative-Edge Capture mode). The module is then reconfigured as a software timer to cause an interrupt at the center of each bit to deserialize the incoming data. The flowchart for the receive routine is given in Figure 1.

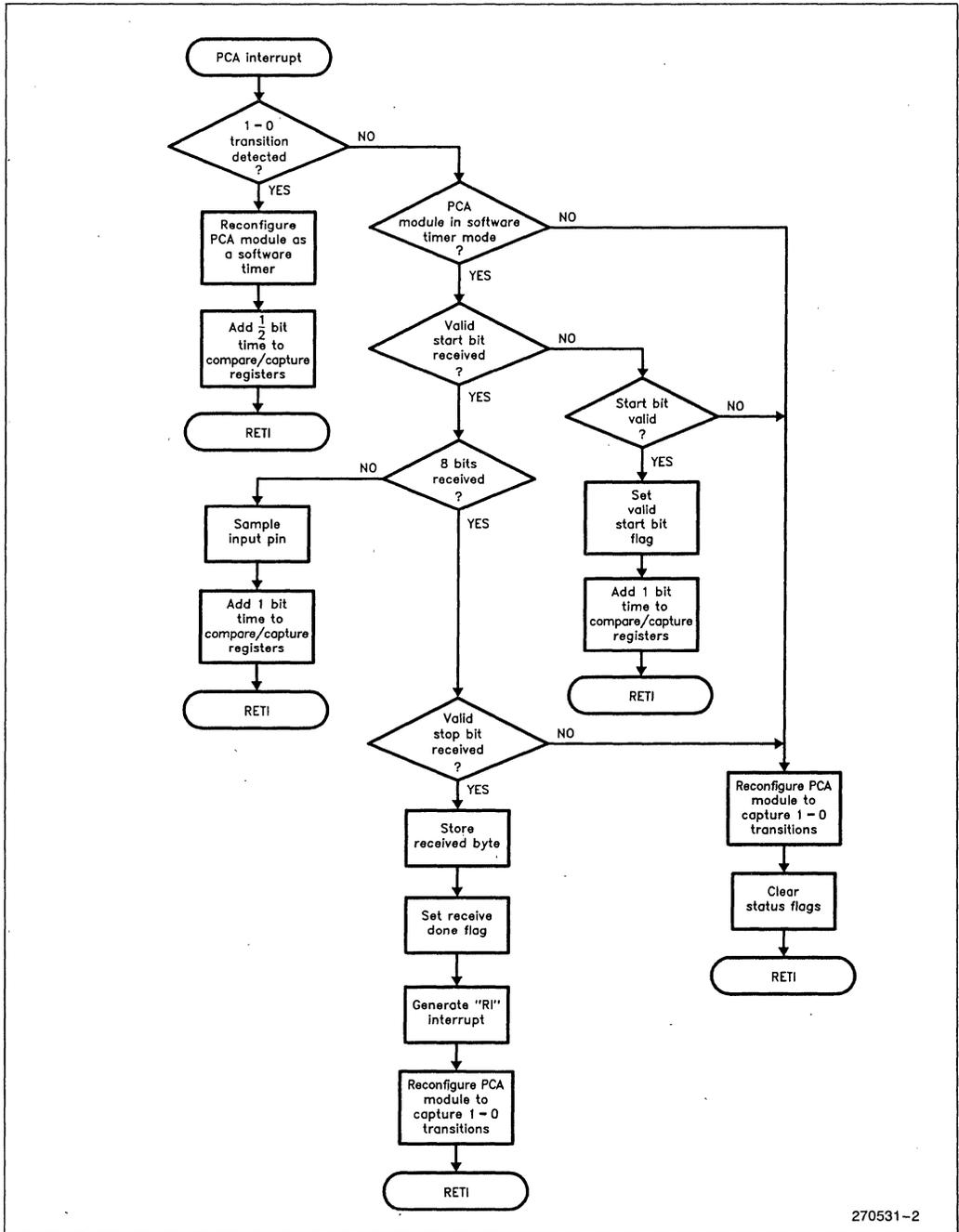


Figure 1. Flowchart for the Receive Routine

Listing 3.1 shows the code needed to detect a start bit. Notice that the first software timer interrupt will occur one-half bit time after the leading edge of the start bit to check its validity. If it is valid, the RCV_START_BIT is set. The rest of the samples will occur a full bit time later. The RCV_COUNT register is loaded with a value of 9 which indicates the number of bits to be sampled: 8 data bits and 1 stop bit.

Listing 3.1. Receive Interrupt Routine

```

RECEIVE:  PUSH ACC
          PUSH PSW
;
MODULE_0: CLR CCF0           ; Assume reception on
          ; Module 0
          MOV A, CCAPM0       ; Check mode of module. If
          ANL A, #01111111B   ; set up to receive negative
          CJNE A, #NEG_EDGE, RCV_START_0 ; edges, then module
          ; is waiting for a start bit
;
          CLR C               ; Update compare/capture
          MOV A, #HALF_BIT_LOW ; registers for half bit time
          ADD A, CCAP0L       ; to sample start bit
          MOV CCAP0L, A       ; Half bit time = 115H
          MOV A, #HALF_BIT_HIGH
          ADDC A, CCAP0H
          MOV CCAP0H, A
          MOV CCAPM0, #S_W_TIMER ; Reconfigure module 0 as
          POP PSW             ; a software timer to sample
          POP ACC             ; bits
          RETI
;
RCV_START_0: CJNE A, #S_W_TIMER, ERROR_0 ; Check module is
          ; configured as a software
          ; timer, otherwise error.
          JB RCV_START_BIT_0, RCV_BYTE_0 ; Check if start bit
          ; is received yet.
          JB P1.3, ERROR_0             ; Check that start bit = 0,
          ; otherwise error.
          SETB RCV_START_BIT_0         ; Signify valid start bit
          ; was received
          MOV RCV_COUNT_0, #09H       ; Start counting bits sampled
;
          CLR C                       ; Update compare/capture
          MOV A, #FULL_BIT_LOW        ; registers to sample
          ADD A, CCAP0L               ; incoming bits
          MOV CCAP0L, A               ; Full bit time = 22CH
          MOV A, #FULL_BIT_HIGH
          ADDC A, CCAP0H
          MOV CCAP0H, A
          POP PSW
          POP ACC
          RETI

```

270531-6

The next 8 timer interrupts will receive the incoming data bits; the RCV_COUNT register keeps track of how many bits have been sampled. As each bit is sampled, it is shifted through the Carry Flag and saved in RCV_REG. The ninth sample checks the validity of the stop bit. If it is valid, the data byte is moved into RCV_BUF.

The main routine must have a way to know that a byte has been received. With the on-chip UART, the RI (Receive Interrupt) bit is set whenever a byte has been received. For the software serial port, any unimplemented interrupt vector can be used to generate an interrupt when a byte has been received. This routine uses the Timer 1 Overflow interrupt (its selection is arbitrary). A routine to test this interrupt is included in the listing in the Appendix.

Listing 3.2. Receive Interrupt Routine (Continued)

```

RCV_BYTE_0: DJNZ RCV_COUNT_0, RCV_DATA_0 ; On 9th sample,
; check for valid stop bit
RCV_STOP_0: JNB P1.3, ERROR_0
MOV RCV_BUF_0, RCV_REG_0 ; Save received byte in
; receive "SBUF"
SETB RCV_DONE_0 ; Flag which module received
; a byte
SETB TF1 ; Generate an interrupt so
; main program knows a byte
; has been received
; (Note: selection of TF1 is
; arbitrary)
MOV CCAPM0, #NEG_EDGE ; Reconfigure module 0 for
; Reception of a start bit

POP PSW
POP ACC
RETI

;
RCV_DATA_0: MOV C, P1.3 ; Sampling data bits
MOV A, RCV_REG_0 ; Shifts bits thru CY into
RRC A ; ACC
MOV RCV_REG_0, A ; Save each reception in
; temporary register
CLR C ; Update c/c register for
; next sample time
MOV A, #FULL_BIT_LOW
ADD A, CCAP0L
MOV CCAP0L, A
MOV A, #FULL_BIT_HIGH
ADDC A, CCAP0H
MOV CCAP0H, A
POP PSW
POP ACC
RETI

```

270531-7

In addition, an error routine (Listing 3.3) is included for invalid start or stop bits to offer some protection against noise. If an error occurs, the module is re-initialized to look for another start bit.

Listing 3.3 Error Routine for Receive Routine

```

ERROR_0: MOV CCAPM0, #NEG_EDGE ; Reset module to look for
; start bit
CLR RCV_START_BIT_0 ; Clear flags which might
; have been set

POP PSW
POP ACC
RETI

```

270531-8

Transmit Routine

Another PCA module is configured as a software timer to interrupt the CPU every bit time. With each timer interrupt one or more bits can be transmitted through port pins. In the test program three channels were operated simultaneously, but in the listings below, one channel is shown for simplicity. The selection of port pins is user programmable. The flowchart for the transmit routine is given in Figure 2.

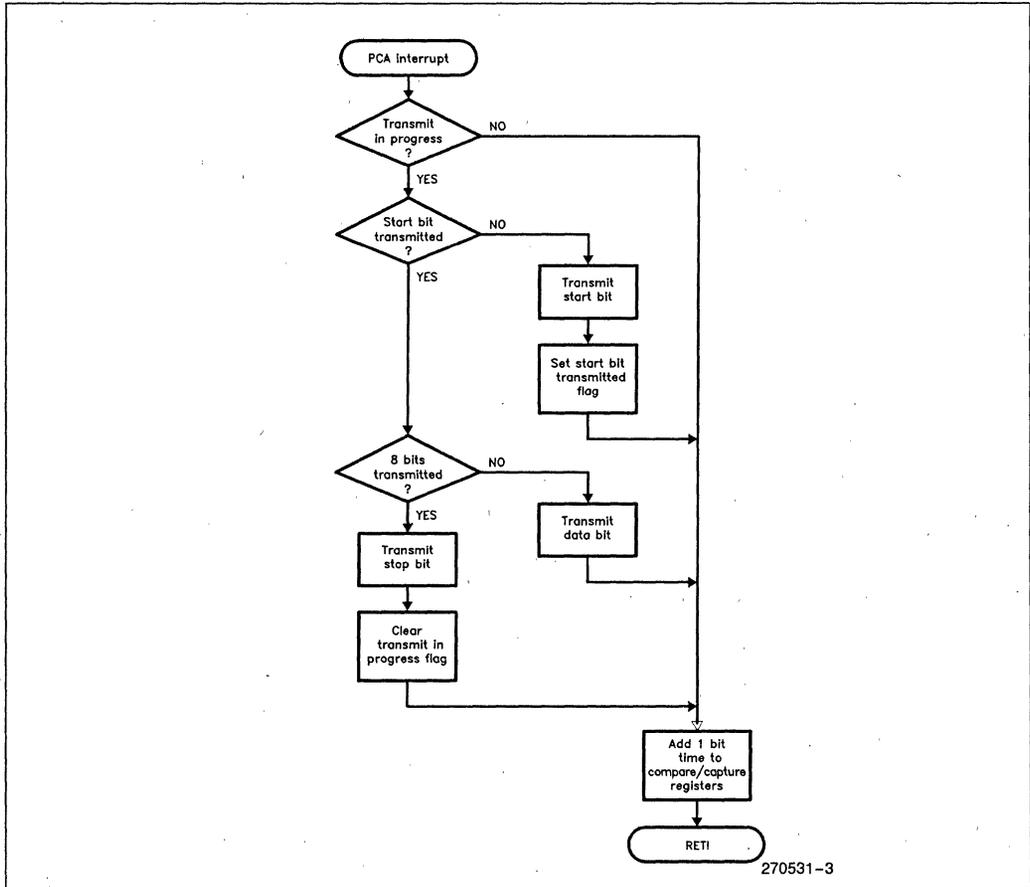


Figure 2. Flowchart for the Transmit Routine

When a byte is ready to be transmitted, the main program moves the data byte into the TXM_BUF register and sets the corresponding TXM_IN_PROGRESS bit. This bit informs the interrupt routine which channel is transmitting. The data byte is then moved in the storage register TXM_REG, and the TXM_COUNT is loaded. This main routine is shown in Listing 4.1.

Listing 4.1 Transmit Set Up Routine. Channel 0.

```

TXM_ON_0: CLR TXM_START_BIT_0 ; Clear status flag from
           ; previous transmission
           MOV TXM_BUF_0, DATA_0 ; Load "SBUF" with data byte
           MOV TXM_REG_0, TXM_BUF_0
           MOV TXM_COUNT_0, #09 ; 8 data bits + 1 stop bit
           SETB TXM_IN_PROGRESS_0
  
```

Listing 4.2 shows the transmit interrupt routine. The first time through, the start bit is transmitted. As each successive interrupt outputs a bit, the contents of TXM_REG is shifted right one place into the Carry flag, and the TXM_COUNT is decremented. When TXM_COUNT equals zero, the stop bit is transmitted.

Listing 4.2. Transmit Interrupt Routine

```

TRANSMIT: PUSH ACC
          PUSH PSW
          CLR CCF3                ; Clear s/w timer interrupt
                                   ; for transmitting bits
          JNB TXM_IN_PROGRESS_0, TRANSMIT_1 ; Check which
                                   ; channel is transmitting.
                                   ; "TRANSMIT 1" is listed in
                                   ; the Appendix
;
TRANSMIT_0: JB TXM_START_BIT_0, TXM_BYTE_0 ; If start bit
                                   ; has been sent, continue
                                   ; transmitting bits.
          CLR P3.2                ; Otherwise transmit start
                                   ; bit
          SETB TXM_START_BIT_0    ; Signify start bit sent
          JMP TXM_EXIT
;
TXM_BYTE_0: DJNZ TXM_COUNT_0, TXM_DATA_0 ; If bit count
                                   ; equals 1 thru 9, transmit
                                   ; data bits (8 total)
;
TXM_STOP_0: SETB P3.2            ; When bit count = 0,
                                   ; transmit stop bit
          CLR TXM_IN_PROGRESS_0  ; Indicate transmission is
                                   ; finished and ready for
                                   ; next byte
          JMP TXM_EXIT
;
TXM_DATA_0: MOV A, TXM_REG_0     ; Transmit one bit at a time
          RRC A                  ; through the carry bit
          MOV P3.2, C
          MOV TXM_REG_0, A       ; Save what's not been sent
;
TXM_EXIT: CLR C                  ; Update compare value with
          MOV A, #FULL_BIT_LOW   ; Full bit time = 22CH
          ADD A, CCAP3L
          MOV CCAP3L, A
          MOV A, #FULL_BIT_HIGH
          ADDC A, CCAP3H
          MOV CCAP3H, A
          POP PSW
          POP ACC
          RETI

```

270531-10

Conclusion

The software routines in the Appendix can be altered to vary the baud rate and number of channels to fit a particular application. The number of channels which can be implemented is limited by the CPU time required to service the PCA interrupt. At higher baud rates, fewer channels can be run.

The test program verifies the simultaneous operation of three half-duplex channels at 2400 Baud and the on-chip full-duplex channel at 9600 Baud. Thirty-three percent of the CPU time is required to operate all four channels. The test was run for several hours with no apparent malfunctions.

DOS 3.20 (038-N) MCS-51 MACRO ASSEMBLER, V2.2
 OBJECT MODULE PLACED IN SWPORT.OBJ
 ASSEMBLER INVOKED BY: C:\AEDIT\ASM51.EXE SWPORT.RCV

```

LOC OBJ      LINE      SOURCE
          1      $NOMOD51
          2      $NOSYMBOLS
          3      $NOLIST
          4      ;
          5      ;
          6      ;
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        0000      020036      ORG 00H
        0001      LJMP INITIALIZE
        001B      02025C      ORG 001BH
        001C      LJMP RECEIVE_DONE      ; Timer 1 Overflow - simulates "RI" interrupt
        0023      020282      ORG 0023H
        0024      LJMP SERIAL_PORT      ; Serial port interrupt
        0033      0200DC      ORG 0033H
        0034      LJMP RECEIVE      ; PCA interrupt
        0000      020036      ORG 00H
        0001      LJMP INITIALIZE
        001B      02025C      ORG 001BH
        001C      LJMP RECEIVE_DONE      ; Timer 1 Overflow - simulates "RI" interrupt
        0023      020282      ORG 0023H
        0024      LJMP SERIAL_PORT      ; Serial port interrupt
        0033      0200DC      ORG 0033H
        0034      LJMP RECEIVE      ; PCA interrupt

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0030            199      RCV_BUF_0          DATA    30H    ; Software receive "SBUF"
0040            200      RCV_BUF_1          DATA    40H
0050            201      RCV_BUF_2          DATA    50H
                202      ;
0031            203      RCV_REG_0          DATA    31H    ; Temporary register for
0041            204      RCV_REG_1          DATA    41H    ; receiving bits
0051            205      RCV_REG_2          DATA    51H
                206      ;
0032            207      RCV_COUNT_0        DATA    32H    ; Counter for receiving bits
0042            208      RCV_COUNT_1        DATA    42H
0052            209      RCV_COUNT_2        DATA    52H
                210      ;
0033            211      COUNT_0           DATA    33H    ; Used in test program to check
0043            212      COUNT_1           DATA    43H    ; bytes being received
0053            213      COUNT_2           DATA    53H
                214      ;
0011            215      NEG_EDGE          EQU      11H    ; Two modes of operation for the
0049            216      S_M_TIMER         EQU      49H    ; Compare/Capture modules
                217      ;
0015            218      HALF_BIT_LOW        EQU      15H    ; Half bit time = 115H
0001            219      HALF_BIT_HIGH       EQU      01H
002C            220      FULL_BIT_LOW         EQU      2CH    ; Full bit time = 22CH
0002            221      FULL_BIT_HIGH        EQU      02H
                222      ;
                223      ;
                224      ;
                225      ;
                226      ;
                227      ;
                228      ;
                229      ;
                230      ;
0036 75815F      230      INITIALIZE:    MOV SP, #5FH          ; Initialize stack pointer
                231      ;
0039 75D900      231      INIT_PCA:    MOV CH0D, #00H        ; (specific to the test program)
003C 75D800      232      MOV CC0N, #00H        ; Increment PCA clock @ 1/12 Osc Freq
003F 75DA11      233      MOV CCAPM0, #NEG_EDGE ; Clear all status flags
0042 75DB11      234      MOV CCAPM1, #NEG_EDGE ; Module 0 in Neg-edge capture mode (P1.3)
0045 75DC11      235      MOV CCAPM2, #NEG_EDGE ; Module 1 (P1.4)
                236      ; Module 2 (P1.5)
                237      ;
0048 75E900      238      MOV CL, #00H         ;
004B 75F900      239      MOV CH, #00H         ;
004E 75A8D8      240      MOV IE, #0D8H        ; Initialize needed interrupt: EA,EC,ES,ET1
0051 D2DE        241      SETB CR              ; Turn on PCA counter
                242      ;
0053 759850      243      INIT_SP:    MOV SCON, #50H        ; Serial port in mode 1 (8-Bit UART)
0056 75CBFF      244      MOV RCAP2H, #0FFH    ; Reload values for 9600 Baud @ 16 MHz
0059 75CACC      245      MOV RCAP2L, #0CCH    ;
005C 75C834      246      MOV T2CON, #34H      ; Timer 2 as a baud-rate generator,
                247      ; turn on timer 2
                248      ;
005F C200        249      INIT_FLAGS:  CLR RCV_START_BIT_0
0061 C208        250      CLR RCV_START_BIT_1
0063 C210        251      CLR RCV_START_BIT_2
                252      ;
0065 C201        253      CLR RCV_DONE_0

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270531-12

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LOC OBJ      LINE  SOURCE
0067 C209    254          CLR RCV_DONE_1
0069 C211    255          CLR RCV_DONE_2
                256
006B C202    257          CLR RCV_ON_0
006D C20A    258          CLR RCV_ON_1
006F C212    259          CLR RCV_ON_2
                260
                ;
                ; Port 3 pins used in test program for error routines
                ;
                261
                262
                263
                ; Main program:
0071 D2B2    264          SETB P3.2          ; Error in comparison on module 0
0073 D2B3    265          SETB P3.3          ; Error in comparison on module 1
0075 D2B4    266          SETB P3.4          ; Error in comparison on module 2
                267
                ;
                ; Interrupt routines:
                268
0077 D2B5    269          SETB P3.5          ; Error in reception on module 0
0079 D2B6    270          SETB P3.6          ; Error in reception on module 1
007B D2B7    271          SETB P3.7          ; Error in reception on module 2
                272
                ;
007D 753000  273          MOV RCV_BUF_0, #00H
0080 754000  274          MOV RCV_BUF_1, #00H
0083 755000  275          MOV RCV_BUF_2, #00H
                276
                ;
0086 753200  277          MOV RCV_COUNT_0, #00H
0089 754200  278          MOV RCV_COUNT_1, #00H
008C 755200  279          MOV RCV_COUNT_2, #00H
                280
                ;
008F 753100  281          MOV RCV_REG_0, #00H
0092 754100  282          MOV RCV_REG_1, #00H
0095 755100  283          MOV RCV_REG_2, #00H
                284
                ;
0098 753300  285          MOV COUNT_0, #00H
009B 754300  286          MOV COUNT_1, #00H
009E 755300  287          MOV COUNT_2, #00H
                288
                ;
                289
                290
                291
                292
                293
                ;
                ;-----
                ; MAIN TEST ROUTINE - RECEIVE BITS
                ;-----
00A1 300209  294          CHECK_0:  JNB RCV_ON_0, CHECK_1          ; Main program continually checks
00A4 E530    295          MOV A, RCV_BUF_0          ; each channel for a received byte.
00A6 B5331E  296          CJNE A, COUNT_0, ERROR0 ; Once a byte is received, it is compared
00A9 C202    297          CLR RCV_ON_0          ; with the current value in the "COUNT"
00AB 0533    298          INC COUNT_0          ; register
                299
                ;
00AD 300A09  300          CHECK_1:  JNB RCV_ON_1, CHECK_2
00B0 E540    301          MOV A, RCV_BUF_1
00B2 B54319  302          CJNE A, COUNT_1, ERROR1
00B5 C20A    303          CLR RCV_ON_1
00B7 0543    304          INC COUNT_1
                305
                ;
00B9 3012E5  306          CHECK_2:  JNB RCV_ON_2, CHECK_0
00BC E550    307          MOV A, RCV_BUF_2
00BE B55314  308          CJNE A, COUNT_2, ERROR2

```



```

LOC  OBJ          LINE      SOURCE
0111  32           364          RETI
0112  B4494B      365          ;
0112  B4494B      366          ; RCV_START_0: CJNE A, #S_W_TIMER, ERROR_0 ; Check module is configured
0115  20001A      367          ; as a software timer, otherwise error.
0115  20001A      368          ; Check if start bit
0115  20001A      369          ; has been received yet
0118  209345      370          ; JB RCV_START_BIT_0, RCV_BYTE_0
0118  209345      371          ; Check that start bit = 0,
0118  209345      372          ; otherwise error.
011B  D200        373          ; SETB RCV_START_BIT_0 ; Signify valid start bit
011B  D200        374          ; was received
011D  753209      375          ; MOV RCV_COUNT_0, #09H ; Start counting bits sampled
0120  C3           376          ;
0121  742C        377          ; CLR C ; Update C/C registers to sample
0123  25EA        378          ; ADD A, CCAP0L ; incoming bits
0125  F5EA        379          ; MOV CCAP0L, A ; Full bit time = 22CH
0127  7402        380          ; MOV A, #FULL_BIT_HIGH
0129  35FA        381          ; ADDC A, CCAP0H
012B  F5FA        382          ; MOV CCAP0H, A
012D  D0D0        383          ; POP PSW
012F  D0E0        384          ; POP ACC
0131  32           385          ; RETI
0132  D53212      386          ;
0132  D53212      387          ; RCV_BYTE_0: DJNZ RCV_COUNT_0, RCV_DATA_0 ; On 9th sample, check for
0132  D53212      388          ; valid stop bit
0135  309328      389          ; RCV_STOP_0: JNB P1.3, ERROR_0
0138  853130      390          ; MOV RCV_BUF_0, RCV_REG_0 ; Save received byte in receive "SBUF"
0138  853130      391          ; SETB RCV_DONE_0 ; Flag which module received a byte
013B  D201        392          ; SETB TFI ; Generate an interrupt so main program
013D  D28F        393          ; knows a byte has been received
013F  75DA11      394          ; MOV CCAPM0, #NEG_EDGE ; (NOTE: selection of TFI is arbitrary)
0142  D0D0        395          ; POP PSW ; Reconfigure module 0 for next
0144  D0E0        397          ; POP ACC ; reception of a start bit
0146  32           398          ; RETI
0147  A293        399          ;
0147  A293        400          ; RCV_DATA_0: MOV C, P1.3 ; Sampling data bits
0149  E531        401          ; MOV A, RCV_REG_0 ; Shift bits through CY into ACC
014B  13          402          ; RRC A
014C  F531        403          ; MOV RCV_REG_0, A ; Save each reception in temporary
014C  F531        404          ; register
014E  C3           405          ; CLR C
014F  742C        406          ; MOV A, #FULL_BIT_LOW ; Update C/C register for next
0151  25EA        407          ; ADD A, CCAP0L ; sample time
0153  F5EA        408          ; MOV CCAP0L, A
0155  7402        409          ; MOV A, #FULL_BIT_HIGH
0157  35FA        410          ; ADDC A, CCAP0H
0159  F5FA        411          ; MOV CCAP0H, A
015B  D0D0        412          ; POP PSW
015D  D0E0        413          ; POP ACC
015F  32           414          ; RETI
0160  C2B5        415          ;
0160  C2B5        416          ; ERROR_0: CLR P3.5 ; Error routine for invalid start or
0160  C2B5        417          ; stop bit or invalid mode comparison

```

```

LOC  OBJ          LINE  SOURCE
                                ; Port pin used for debug only
0162 75DA11       418
                                ; Reset module to look for start bit
0165 C200         419      MOV CCAPM0, #NEG_EDGE
                                ; Clear flags which might have been set
0167 D0D0        420      CLR RCV_START_BIT_0
0169 D0E0        421      POP PSW
016B 32          422      POP ACC
                                RETI
                                ;
                                ;
                                ; CHANNEL 1
                                ; -----
                                ;
016C C2D9        428      MODULE_1:  CLR CCF1          ; Similar to module 0
016E E5DB        429      MOV A, CCAPM1
0170 547F        430      ANL A, #01111111B
0172 B41115      431      CJNE A, #NEG_EDGE, RCV_START_1
                                ;
0175 C3          434      CLR C
0176 7415        435      MOV A, #HALF_BIT_LOW
0178 25EB        436      ADD A, CCAP1L
017A F5EB        437      MOV CCAP1L, A
017C 74D1        438      MOV A, #HALF_BIT_HIGH
017E 35FB        439      ADDC A, CCAP1H
0180 F5FB        440      MOV CCAP1H, A
0182 75DB49      441      MOV CCAPM1, #S_W_TIMER
0185 D0D0        442      POP PSW
0187 D0E0        443      POP ACC
0189 32          444      RETI
                                ;
018A B4494B      446      RCV_START_1: CJNE A, #S_W_TIMER, ERROR_1
018D 20081A      447      JB RCV_START_BIT_1, RCV_BYTE_1
0190 209445      448      JB P1.7, ERROR_1
                                ;
0193 D208        449      SETB RCV_START_BIT_1
0195 754209      450      MOV RCV_COUNT_1, #09H
                                ;
                                ;
0198 C3          453      CLR C
0199 742C        454      MOV A, #FULL_BIT_LOW
019B 25EB        455      ADD A, CCAP1L
019D F5EB        456      MOV CCAP1L, A
019F 74D2        457      MOV A, #FULL_BIT_HIGH
01A1 35FB        458      ADDC A, CCAP1H
01A3 F5FB        459      MOV CCAP1H, A
01A5 D0D0        460      POP PSW
01A7 D0E0        461      POP ACC
01A9 32          462      RETI
                                ;
01AA D54212      463      RCV_BYTE_1:  DJNZ RCV_COUNT_1, RCV_DATA_1
                                ;
01AD 309428      466      RCV_STOP_1:  JNB P1.4, ERROR_1
01B0 854140      467      MOV RCV_BUF_1, RCV_REG_1
01B3 D209        468      SETB RCV_DONE_1
01B5 D28F        469      SETB TF1
01B7 75DB11      470      MOV CCAPM1, #NEG_EDGE
01BA D0D0        471      POP PSW
01BC D0E0        472      POP ACC

```

```

LOC OBJ          LINE    SOURCE
01BE 32          473      RETI
                                474
                                ;
01BF A294        475      RCV_DATA_1:  MOV C, P1.4
01C1 E541        476      MOV A, RCV_REG_1
01C3 13          477      RRC A
01C4 F541        478      MOV RCV_REG_1, A
                                479
                                ;
01C6 C3          480      CLR C
01C7 742C        481      MOV A, #FULL_BIT_LOW
01C9 25EB        482      ADD A, CCAP1L
01CB F5EB        483      MOV CCAP1L, A
01CD 7402        484      MOV A, #FULL_BIT_HIGH
01CF 35FB        485      ADDC A, CCAP1H
01D1 F5FB        486      MOV CCAP1H, A
01D3 D0D0        487      POP PSW
01D5 D0E0        488      POP ACC
01D7 32          489      RETI
                                490
                                ;
01D8 C2B6        491      ERROR_1:   CLR P3.6
01DA 75DB11      492      MOV CCAPM1, #NEG_EDGE
01DD C208        493      CLR RCV_START_BIT_1
01DF D0D0        494      POP PSW
01E1 D0E0        495      POP ACC
01E3 32          496      RETI
                                497
                                ;
                                498
                                ;
                                499
                                ;
                                500      CHANNEL 2
                                501      -----
                                502
                                ;
                                503
01E4 C2DA        504      MODULE_2:  CLR CCF2          ; Similar to module 0
01E6 E5DC        505      MOV A, CCAPM2
01E8 547F        506      ANL A, #01111111B
01EA B41115      507      CJNE A, #NEG_EDGE, RCV_START_2
                                508
                                ;
                                509
01ED C3          510      CLR C
01EE 7415        511      MOV A, #HALF_BIT_LOW
01F0 25EC        512      ADD A, CCAP2L
01F2 F5EC        513      MOV CCAP2L, A
01F4 7401        514      MOV A, #HALF_BIT_HIGH
01F6 35FC        515      ADDC A, CCAP2H
01F8 F5FC        516      MOV CCAP2H, A
01FA 75DC49      517      MOV CCAPM2, #S_W_TIMER
01FD D0D0        518      POP PSW
01FF D0E0        519      POP ACC
0201 32          520      RETI
                                521
0202 B4494B      521      RCV_START_2: CJNE A, #S_W_TIMER, ERROR_2
0205 20101A      522      JB RCV_START_BIT_2, RCV_BYTE_2
0208 209545      523      JB P1.5, ERROR_2
                                524
                                ;
                                525
020B D210        526      SETB RCV_START_BIT_2
020D 755209      527      MOV RCV_COUNT_2, #09H
                                528
                                ;

```

```

LOC  OBJ          LINE      SOURCE
0210  C3           528          CLR C
0211  742C         529          MOV A, #FULL_BIT_LOW
0213  25EC         530          ADD A, CCAP2L
0215  F5EC         531          MOV CCAP2L, A
0217  7402         532          MOV A, #FULL_BIT_HIGH
0219  35FC         533          ADDC A, CCAP2H
021B  F5FC         534          MOV CCAP2H, A
021D  D0D0         535          POP PSW
021F  D0E0         536          POP ACC
0221  32           537          RETI
0222  D55212       538          ;
0222  D55212       539          RCV_BYTE_2: DJNZ RCV_COUNT_2, RCV_DATA_2
0222  D55212       540          ;
0225  309528       541          RCV_STOP_2: JNB P1.5, ERROR_2
0228  855150       542          MOV RCV_BUF_2, RCV_REG_2
022B  D211         543          SEVB RCV_DONE_2
022D  D28F         544          SETB TF1
022F  75DC11       545          MOV CCAPM2, #NEG_EDGE
0232  D0D0         546          POP PSW
0234  D0E0         547          POP ACC
0236  32           548          RETI
0237  A295         549          ;
0239  E551         550          RCV_DATA_2: MOV C, P1.5
023B  13           551          MOV A, RCV_REG_2
023C  F551         552          RRC A
023E  C3           553          MOV RCV_REG_2, A
023F  742C         554          CLR C
0241  25EC         555          MOV A, #FULL_BIT_LOW
0243  F5EC         556          ADD A, CCAP2L
0245  7402         557          MOV CCAP2L, A
0247  35FC         558          MOV A, #FULL_BIT_HIGH
0249  F5FC         559          ADDC A, CCAP2H
024B  D0D0         560          MOV CCAP2H, A
024D  D0E0         561          POP PSW
024F  32           562          POP ACC
0250  C2B7         563          RETI
0252  75DC11       564          ;
0255  C210         565          ERROR_2: CLR P3.7
0257  D0D0         566          MOV CCAPM2, #NEG_EDGE
0259  D0E0         567          CLR RCV_START_BIT_2
025B  32           568          POP PSW
025C  C0E0         569          POP ACC
025E  C0D0         570          RETI
0260  C28F         571          ;
025C  C0E0         572          ;
025E  C0D0         573          ;
0260  C28F         574          ;
025C  C0E0         575          ; This routine simulates the "RI" interrupt. When a byte is received on one
025E  C0D0         576          ; of the channels, this interrupt is generated. Bits are set so the main
0260  C28F         577          ; routine knows which channel received a byte.
025C  C0E0         578          ;
025E  C0D0         579          ;
0260  C28F         580          RECEIVE_DONE: PUSH ACC
025C  C0E0         581          PUSH PSW
025E  C0D0         582          CLR TF1

```


DOS 3.20 (038-N) MCS-51 MACRO ASSEMBLER, V2.2
 OBJECT MODULE PLACED IN SWPORT.OBJ
 ASSEMBLER INVOKED BY: C:\AEDIT\ASM51.EXE SWPORT.TR

```

LOC OBJ          LINE    SOURCE
                1      $NOMOD51
                2      $NOSYMBOLS
                3      $NOLIST
                4      ;
                5      ;
                6      ; This program tests the transmit routines for the software serial port.
                7      ; To initialize the first transmission, the compare values are loaded before
                8      ; the PCA timer is started. Successive interrupts are generated every bit
                9      ; time by the software timer.
               10      ;
               11      ; For test purposes, the data transmitted increments from 00 to FF hex.
               12      ; "Dummy" terminals receive these bytes and display the bytes as they
               13      ; are incremented.
               14      ;
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LOC OBJ          LINE  SOURCE
0057            199  DATA_2          DATA          57H
                200  ;
0049            201  S_W_TIMER        EQU          49H  ; Software timer mode for the
                202  ; compare/capture module
002C            203  FULL_BIT_LOW     EQU          2CH  ; Full bit time = 22CH
0002            204  FULL_BIT_HIGH    EQU          02H  ; 2400 Baud at 16 MHz
                205  ;
                206  ;
                207  ;
                208  ;
                209  ;
                210  INIT_TXM:      MOV SP, #5FH          ; (Compatible with receive routines)
                211  ;
0039 75D900      212  MOV CMOD, #00H      ; Increment PCA timer @ 1/12 osc. freq.
003C 75D800      213  MOV CCON, #00H      ; Clear all status flags
003F 75E900      214  MOV CH, #00H
0042 75E800      215  MOV CL, #00H
0045 75DD49      216  MOV CCAPM3, #S_W_TIMER ; Module 3 configured as software timer
                217  ;
0048 75A8D8      218  MOV IE, #0D8H      ; Initialize all needed interrupts
                219  ;
004B 759850      220  INIT_SP:          MOV SCON, #50H      ; Serial port in mode 1 (8-bit UART)
004E 75CBFF      221  MOV RCAP2H, #0FFH   ; Reload values for 9600 Baud @ 16 MHz
0051 75CACC      222  MOV RCAP2L, #0CCH
0054 75C834      223  MOV T2CON, #34H     ; Timer 2 as a baud-rate generator,
                224  ; turn Timer 2 on
                225  ;
0057 C203        226  INIT_FLAGS:      CLR TXM_START_BIT_0
0059 C20B        227  CLR TXM_START_BIT_1
005B C213        228  CLR TXM_START_BIT_2
                229  ;
005D C204        230  CLR TXM_IN_PROGRESS_0
005F C20C        231  CLR TXM_IN_PROGRESS_1
0061 C214        232  CLR TXM_IN_PROGRESS_2
                233  ;
0063 753400      234  MOV TXM_BUF_0, #00H
0066 754400      235  MOV TXM_BUF_1, #00H
0069 755400      236  MOV TXM_BUF_2, #00H
                237  ;
006C 753500      238  MOV TXM_REG_0, #00H
006F 754500      239  MOV TXM_REG_1, #00H
0072 755500      240  MOV TXM_REG_2, #00H
                241  ;
0075 753600      242  MOV TXM_COUNT_0, #00H
0078 754600      243  MOV TXM_COUNT_1, #00H
007B 755600      244  MOV TXM_COUNT_2, #00H
                245  ;
007E 7537FF      246  MOV DATA_0, #0FFH
0081 7547FF      247  MOV DATA_1, #0FFH
0084 7557FF      248  MOV DATA_2, #0FFH
                249  ;
0087 75ED2C      250  MOV CCAP3L, #2CH    ; Cause the first software timer to
008A 75FD02      251  MOV CCAP3H, #02H   ; interrupt one bit time after
008D D2DE        252  SETB CR            ; PCA timer is started
                253  ;

```



```

LOC OBJ          LINE   SOURCE
00E3 D53607      309   TXM_BYTE_0:  DJNZ TXM_COUNT_0, TXM_DATA_0 ; If bit count equals 1 thru 9,
                                           310   ; Transmit data bits (8 total)
00E6 D2B2        311   TXM_STOP_0:  SETB P3.2 ; When bit count = 0, transmit stop bit
00E8 C204        312   CLR TXM_IN_PROGRESS_0 ; Indicate transmission is finished and
                                           313   ; ready for next byte
00EA 0200F7      314   JMP TRANSMIT_1 ; Check next transmit pin
                                           315   ;
00ED E535        316   TXM_DATA_0:  MOV A, TXM_REG_0 ; Transmit one bit at a time
00EF 13          317   RRC A ; through the carry bit
00F0 92B2        318   MOV P3.2, C
00F2 F535        319   MOV TXM_REG_0, A ; Save what's not been sent
00F4 0200F7      320   JMP TRANSMIT_1 ; Check next transmit pin
                                           321   ;
                                           322   ;
                                           323   ;
                                           324   ;
                                           325   CHANNEL 1
00F7 300C1E      326   TRANSMIT_1:  JNB TXM_IN_PROGRESS_1, TRANSMIT_2 ; Similar to TRANSMIT_0
00FA 200B07      327   JB TXM_START_BIT_1, TXM_BYTE_1
00FD C2B3        328   CLR P3.3
00FF D20B        329   SETB TXM_START_BIT_1
0101 020118      330   JMP TRANSMIT_2
                                           331   ;
0104 D54607      332   TXM_BYTE_1:  DJNZ TXM_COUNT_1, TXM_DATA_1
                                           333   ;
0107 D2B3        334   TXM_STOP_1:  SETB P3.3
0109 C20C        335   CLR TXM_IN_PROGRESS_1
010B 020118      336   JMP TRANSMIT_2
                                           337   ;
010E E545        338   TXM_DATA_1:  MOV A, TXM_REG_1
0110 13          339   RRC A
0111 92B3        340   MOV P3.3, C
0113 F545        341   MOV TXM_REG_1, A
0115 020118      342   JMP TRANSMIT_2
                                           343   ;
                                           344   ;
                                           345   ;
                                           346   CHANNEL 2
0118 30141E      347   TRANSMIT_2:  JNB TXM_IN_PROGRESS_2, TXM_EXIT ; Similar to TRANSMIT_0
011B 201307      348   JB TXM_START_BIT_2, TXM_BYTE_2
011E C2B4        349   CLR P3.4
0120 D213        350   SETB TXM_START_BIT_2
0122 020139      351   JMP TXM_EXIT
                                           352   ;
0125 D55607      353   TXM_BYTE_2:  DJNZ TXM_COUNT_2, TXM_DATA_2
                                           354   ;
0128 D2B4        355   TXM_STOP_2:  SETB P3.4
012A C214        356   CLR TXM_IN_PROGRESS_2
012C 020139      357   JMP TXM_EXIT
                                           358   ;
012F E555        359   TXM_DATA_2:  MOV A, TXM_REG_2
0131 13          360   RRC A
0132 92B4        361   MOV P3.4, C
0134 F555        362   MOV TXM_REG_2, A
0136 020139      363   JMP TXM_EXIT

```

MCS-51 MACRO ASSEMBLER SWPORT

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LOC OBJ          LINE  SOURCE
0139 C3           364  TXM_EXIT:    CLR C                ; Update compare value with
013A 742C         365                MOV A, #FULL_BIT_LOW ; full bit time = 22CH
013C 25ED         366                ADD A, CCAP3L
013E F5ED         367                MOV CCAP3L, A
0140 7402         368                MOV A, #FULL_BIT_HIGH
0142 35FD         369                ADDC A, CCAP3H
0144 F5FD         370                MOV CCAP3H, A
0146 D0DD         371                POP PSW
0148 D0E0         372                POP ACC
014A 32           373                RETI
                374
                ;
                375
                ;
                376                SERIAL PORT INTERRUPT
                377                =====
                378
                ;
                379                ; When a byte is received on the full-duplex serial port, it is then
                380                ; transmitted back to a "dummy" terminal. This terminal checks that
                381                ; the byte it transmitted to the PCA is the same value it receives back.
                382
                ;
                383
                ;
                384  SERIAL_PORT:  PUSH ACC
                385                PUSH PSW
                386                JNB RI, TXM
                387                MOV A, SBUF
                388                CLR RI
                389                MOV SBUF, A
                390                POP PSW
                391                POP ACC
                392                RETI
                393
                ;
                394  TXM:         CLR TI
                395                POP PSW
                396                POP ACC
                397                RETI
                398
                ;
                399
                400  END

```

REGISTER BANK(S) USED: 0

ASSEMBLY COMPLETE, NO ERRORS FOUND

270531-24



**APPLICATION
NOTE**

AP-415

July 1988

**83C51FA/FB
PCA Cookbook**

BETSY JONES
ECO APPLICATIONS ENGINEER

This application note illustrates the different functions of the Programmable Counter Array (PCA) which are available on the 83C51FA and 83C51FB. Included are cookbook samples of code in typical applications to simplify the use of the PCA. Since all the examples are written in assembly language, it is assumed the reader is familiar with ASM51. For further information on these products or ASM51 refer to the Embedded Controller Handbook (Vol. I).

PCA OVERVIEW

The major new feature on the 83C51FA and 83C51FB is the Programmable Counter Array. The PCA provides more timing capabilities with less CPU intervention than the standard timer/counters. Its advantages include reduced software overhead and improved accuracy.

The PCA consists of a dedicated timer/counter which serves as the time base for an array of five compare/capture modules. Figure 1 shows a block diagram of the PCA. Notice that the PCA timer and modules are all 16-bits. If an external event is associated with a module, that function is shared with the corresponding Port 1 pin. If the module is not using the port pin, the pin can still be used for standard I/O.

Each of the five modules can be programmed in any one of the following modes:

- Rising and/or Falling Edge Capture
- Software Timer
- High Speed Output
- Watchdog Timer (Module 4 only)
- Pulse Width Modulator.

All of these modes will be discussed later in detail. However, let's first look at how to set up the PCA timer and modules.

PCA TIMER/COUNTER

The timer/counter for the PCA is a free-running 16-bit timer consisting of registers CH and CL (the high and low bytes of the count values). It is the only timer which can service the PCA. The clock input can be selected from the following four modes:

- oscillator frequency ÷ 12 (Mode 0)
- oscillator frequency ÷ 4 (Mode 1)
- Timer 0 overflows (Mode 2)
- external input on P1.2 (Mode 3)

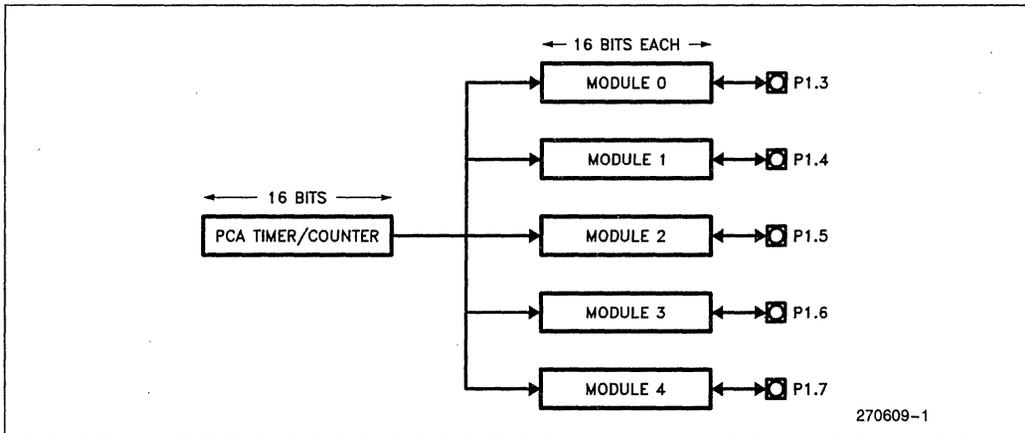


Figure 1. PCA Timer/Counter and Compare/Capture Modules

The table below summarizes the various clock inputs for each mode at two common frequencies. In Mode 0, the clock input is simply a machine cycle count, whereas in Mode 1 the input is clocked three times faster. In Mode 2, Timer 0 overflows are counted allowing for a range of slower inputs to the timer. And finally, if the input is external the PCA timer counts 1-to-0 transitions with the maximum clock frequency equal to $\frac{1}{8}$ x oscillator frequency.

Table 1. PCA Timer/Counter Inputs

PCA Timer/Counter Mode	Clock Increments	
	12 MHz	16 MHz
Mode 0: fosc / 12	1 μ sec	0.75 μ sec
Mode 1: fosc / 4	330 nsec	250 nsec
Mode 2*: Timer 0 Overflows Timer 0 programmed in:		
8-bit mode	256 μ sec	192 μ sec
16-bit mdoe	65 msec	49 msec
8-bit auto-reload	1 to 255 μ sec	0.75 to 191 μ sec
Mode 3: External Input MAX	0.66 μ sec	0.50 μ sec

*In Mode 2, the overflow interrupt for Timer 0 does not need to be enabled.

Special Function Register CMOD contains the Count Pulse Select bits (CPS1 and CPS0) to specify the PCA timer input. This register also contains the ECF bit which enables an interrupt when the counter overflows. In addition, the user has the option of turning off the PCA timer during Idle Mode by setting the Counter Idle bit (CIDL). This can further reduce power consumption by an additional 30%.

CMOD: Counter Mode Register

CIDL	WDTE	—	—	—	CPS1	CPS0	ECF
------	------	---	---	---	------	------	-----

Address = 0D9H

Reset Value = 00XX X000B

Not Bit Addressable

NOTE:

The user should write 0s to unimplemented bits. These bits may be used in future MCS-51 products to invoke new features, and in that case the inactive value of the new bit will be 0. When read, these bits must be treated as don't-cares.

Table 2 lists the values for CMOD in the four possible timer modes with and without the overflow interrupt enabled. This list assumes that the PCA will be left running during Idle Mode.

Table 2. CMOD Values

PCA Count Pulse Selected	CMOD value	
	without interrupt enabled	with interrupt enabled
Internal clock, Fosc/12	00 H	01 H
Internal clock, Fosc/ 4	02 H	03 H
Timer 0 overflow	04H	05 H
External clock at P1.2	06 H	07 H

The CCON register shown below contains the Counter Run bit (CR) which turns the timer on or off. When the PCA timer overflows, the Counter Overflow bit (CF) gets set. CCON also contains the five event flags for the PCA modules. The purpose of these flags will be discussed in the next section.

CCON: Counter Control Register

CF	CR	—	CCF4	CCF3	CCF2	CCF1	CCF0
----	----	---	------	------	------	------	------

Address = 0D8H

Reset Value = 00X0 0000B

Bit Addressable

The PCA timer registers (CH and CL) can be read and written to at any time. However, to read the full 16-bit timer value simultaneously requires using one of the PCA modules in the capture mode and toggling a port pin in software. More information on reading the PCA timer is provided in the section on the Capture Mode.

COMPARE/CAPTURE MODULES

Each of the five compare/capture modules has a mode register called CCAPMn (n = 0,1,2,3,or 4) to select which function it will perform. Note the ECCFn bit which enables an interrupt to occur when a module's event flag is set.

CCAPMn: Compare/Capture Mode Register

—	ECOMn	CAPPn	CAPNn	MATn	TOGn	PWMn	ECCFn
---	-------	-------	-------	------	------	------	-------

Address = 0DAH (n=0)

Reset Value = X000 0000B

0DBH (n=1)

0DCH (n=2)

0DDH (n=3)

0DEH (n=4)

Table 3 lists the CCAPMn values for each different mode with and without the PCA interrupt enabled; that is, the interrupt is optional for all modes. However, some of the PCA modes require software servicing. For example, the Capture modes need an interrupt so that back-to-back events can be recognized. Also, in most applications the purpose of the Software Timer mode is to generate interrupts in software so it would be useless not to have the interrupt enabled. The PWM mode, on the other hand, does not require CPU intervention so the interrupt is normally not enabled.

Table 3. Compare/Capture Mode Values

Module Function	CCAPMn Value	
	without interrupt enabled	with interrupt enabled
Capture Positive only	20H	21 H
Capture Negative only	10H	11 H
Capture Pos. or Neg.	30H	31 H
Software Timer	48H	49 H
High Speed Output	4C H	4D H
Watchdog Timer	48 or 4C H	—
Pulse Width Modulator	42 H	43H

It should be mentioned that a particular module can change modes within the program. For example, a module might be used to sample incoming data. Initially it could be set up to capture a falling edge transition. Then the same module can be reconfigured as a software timer to interrupt the CPU at regular intervals and sample the pin.

Each module also has a pair of 8-bit compare/capture registers (CCAPnH, CCAPnL) associated with it. These registers are used to store the time when a capture event occurred or when a compare event should occur. Remember, event times are based on the free-running PCA timer (CH and CL). For the PWM mode, the high byte register CCAPnH controls the duty cycle of the waveform.

When an event occurs, a flag in CCON is set for the appropriate module. This register is bit addressable so that event flags can be checked individually.

CCON: Counter Control Register

CF	CR	—	CCF4	CCF3	CCF2	CCF1	CCF0
----	----	---	------	------	------	------	------

Address = 0D8H

Reset Value = 00X0 0000B

Bit Addressable

These five event flags plus the PCA timer overflow flag share an interrupt vector as shown below. These flags are not cleared when the hardware vectors to the PCA interrupt address (0033H) so that the user can determine which event caused the interrupt. This also allows the user to define the priority of servicing each module.

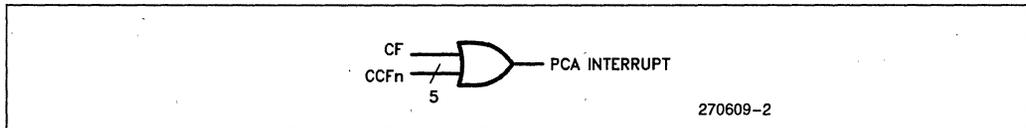


Figure 2. PCA Interrupt

An additional bit was added to the Interrupt Enable (IE) register for the PCA interrupt. Similarly, a high priority bit was added to the Interrupt Priority (IP) register.

IE: Interrupt Enable Register

EA	EC	ET2	ES	ET1	EX1	ET0	EX0
----	----	-----	----	-----	-----	-----	-----

Address = 0A8H

Reset Value = 0000 0000B

Bit Addressable

IP: Interrupt Priority Register

—	PPC	PT2	PS	PT1	PX1	PT0	PX0
---	-----	-----	----	-----	-----	-----	-----

Address = 0B8H

Reset Value = X000 0000B

Bit Addressable

Remember, each of the six possible sources for the PCA interrupt must be individually enabled as well—in the CCAPMn register for the modules and in the CCON register for the timer.

CAPTURE MODE

Both positive and negative transitions can trigger a capture with the PCA. This allows the PCA flexibility to measure periods, pulse widths, duty cycles, and phase differences on up to five separate inputs. This section gives examples of all these different applications.

Figure 3 shows how the PCA handles a capture event. Using Module 0 for this example, the signal is input to P1.3. When a transition is detected on that pin, the 16-bit value of the PCA timer (CH,CL) is loaded into the capture registers (CCAP0H,CCAP0L). Module 0's event flag is set and an interrupt is flagged. The interrupt will then be generated if it has been properly enabled.

In the interrupt service routine, the 16-bit capture value must be saved in RAM before the next event capture occurs; a subsequent capture will write over the first capture value. Also, since the hardware does not clear the event flag, it must be cleared in software.

The time it takes to service this interrupt routine determines the resolution of back-to-back events with the same PCA module. To store two 8-bit registers and clear the event flag takes at least 9 machine cycles. That includes the call to the interrupt routine. At 12 MHz, this routine would take less than 10 microseconds. However, depending on the frequency and interrupt latency, the resolution will vary with each application.

Measuring Pulse Widths

To measure the pulse width of a signal, the PCA module must capture both rising and falling edges (see Figure 4). The module can be programmed to capture either edge if it is known which edge will occur first. However, if this is not known, the user can select which edge will trigger the first capture by choosing the proper mode for the module.

Listing 1 shows an example of measuring pulse widths. (It's assumed the incoming signal matches the one in Figure 4.) In the interrupt routine the first set of capture values are stored in RAM. After the second capture, a subtraction routine calculates the pulse width in units of PCA timer ticks. Note that the subtraction does not have to be completed in the interrupt service routine. Also, this example assumes that the two capture events will occur within 2^{16} counts of the PCA timer, i.e. rollovers of the PCA timer are not counted.

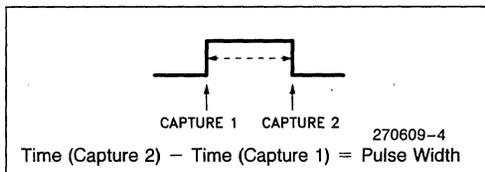


Figure 4. Measuring Pulse Width

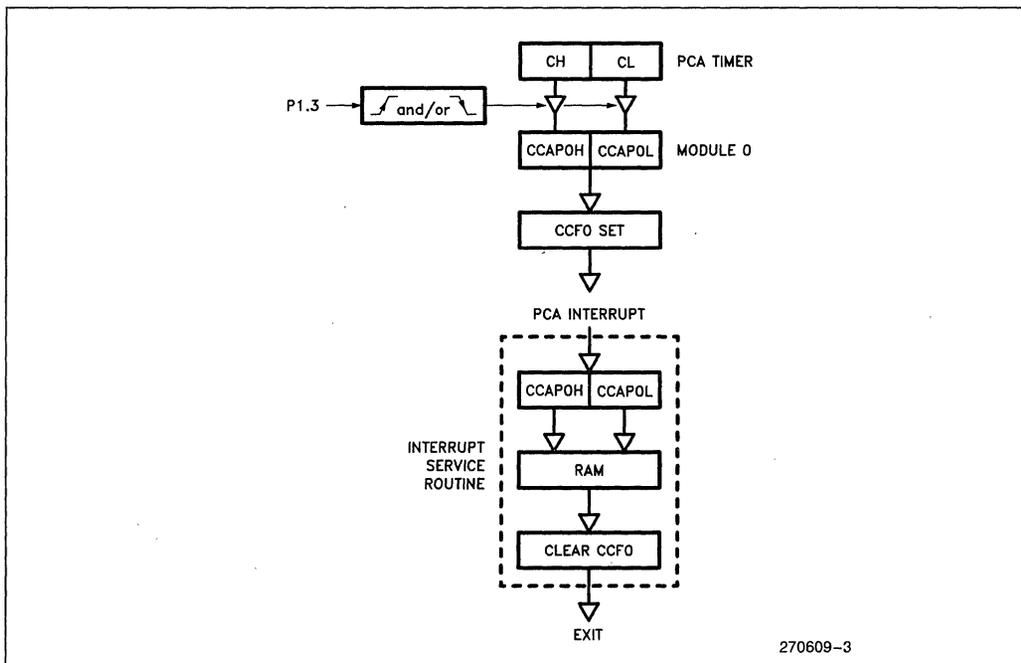


Figure 3. PCA Capture Mode (Module 0)

Listing 1. Measuring Pulse Widths

```

; RAM locations to store capture values
  CAPTURE      DATA      30H
  PULSE_WIDTH  DATA      32H
  FLAG         BIT        20H.0
;
ORG 0000H
JMP PCA_INIT
ORG 0033H
JMP PCA_INTERRUPT
;
PCA_INIT:                ; Initialize PCA timer
  MOV CMOD, #00H        ; Input to timer = 1/12 X Fosc
  MOV CH, #00H
  MOV CL, #00H
;
; Initialize Module 0 in capture mode
  MOV CCAPMO, #21H      ; Capture positive edge first
                          ; for measuring pulse width
;
  SETB EC                ; Enable PCA interrupt
  SETB EA
  SETB CR                ; Turn PCA timer on
  CLR FLAG               ; clear test flag
;
; *****
;                               Main program goes here
; *****
;
; This example assumes Module 0 is the only PCA module
; being used. If other modules are used, software must
; check which module's event caused the interrupt.
;
PCA_INTERRUPT:
  CLR CCFO                ; Clear Module 0's event flag
  JB FLAG, SECOND_CAPTURE ; Check if this is the first
                          ; capture or second
FIRST_CAPTURE:
  MOV CAPTURE, CCAPOL     ; Save 16-bit capture value
  MOV CAPTURE+1, CCAPOH  ; in RAM
  MOV CCAPMO, #11H       ; Change module to now capture
                          ; falling edges
  SETB FLAG               ; Signify 1st capture complete
  RETI
;
SECOND_CAPTURE:
  PUSH ACC
  PUSH PSW
  CLR C
  MOV A, CCAPOL           ; 16-bit subtract
  SUBB A, CAPTURE
  MOV PULSE_WIDTH, A     ; 16-bit result stored in
                          ; two 8-bit RAM locations
  MOV A, CCAPOH
  SUBB A, CAPTURE+1
  MOV PULSE_WIDTH+1, A
;
  MOV CCAPMO, #21H       ; Optional--needed if user wants to
  CLR FLAG               ; measure next pulse width
  POP PSW
  POP ACC
  RETI

```

Measuring Periods

Measuring the period of a signal with the PCA is similar to measuring the pulse width. The only difference will be the trigger source for the capture mode. In Figure 5, rising edges are captured to calculate the period. The code is identical to Listing 1 except that the capture mode should not be changed in the interrupt routine. The result of the subtraction will be the period.

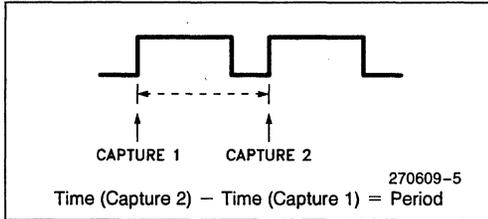


Figure 5. Measuring Period

Measuring Frequencies

Measuring a frequency with the PCA capture mode involves calculating a sample time for a known number of samples. In Figure 6, the time between the first capture and the "Nth" capture equals the sample time T. Listing 2 shows the code for N = 10 samples. It's assumed that the sample time is less than 2¹⁶ counts of the PCA timer.

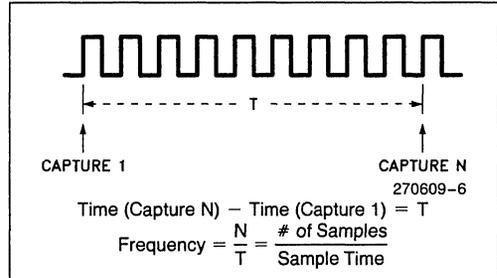


Figure 6. Measuring Frequency

Listing 2. Measuring Frequencies

```

; RAM locations to store capture values
    CAPTURE      DATA    30H
    PERIOD       DATA    32H
    SAMPLE_COUNT DATA    34H
    FLAG        BIT      20H.0
;
ORG 0000H
JMP PCA_INIT
ORG 0033H
JMP PCA_INTERRUPT
;
PCA_INIT:
; Initialization of PCA timer, Module 0, and interrupt is the
; same as in Listing 1. Also need to initialize the sample
; count.
;
    MOV SAMPLE_COUNT, #10D    ; N = 10 for this example
;
;*****
;                               Main program goes here
;*****
;
; This code assumes only Module 0 is being used.
PCA_INTERRUPT:
    CLR CCFO                ; Clear module 0's event flag
    JB FLAG, NEXT_CAPTURE
;
FIRST_CAPTURE:
    MOV CAPTURE, CCAPOL
    MOV CAPTURE+1, CCAPOH
    SETB FLAG                ; Signify first capture complete
    RETI
;
NEXT_CAPTURE:
    DJNZ SAMPLE_COUNT, EXIT
    PUSH ACC
    PUSH PSW
    CLR C
    MOV A, CCAPOL            ; 16-bit subtraction
    SUBB A, CAPTURE
    MOV PERIOD, A
    MOV A, CCAPOH
    SUBB A, CAPTURE+1
    MOV PERIOD+1, A
;
    MOV SAMPLE_COUNT, #10D    ; Reload for next period
    CLR FLAG
    POP PSW
    POP ACC
EXIT:
    RETI
    
```

The user may instead want to measure frequency by counting pulses for a known sample time. In this case, one module is programmed in the capture mode to count edges (either rising or falling), and a second module is programmed as a software timer to mark the sample time. An example of a software timer is given later. For information on resolution in measuring frequencies, refer to Article Reprint AR-517, "Using the 8051 Microcontroller with Resonant Transducers," in the Embedded Controller Handbook.

Measuring Duty Cycles

To measure the duty cycle of an incoming signal, both rising and falling edges need to be captured. Then the duty cycle must be calculated based on three capture values as seen in Figure 7. The same initialization routine is used from the previous example. Only the PCA interrupt service routine is given in Listing 3.

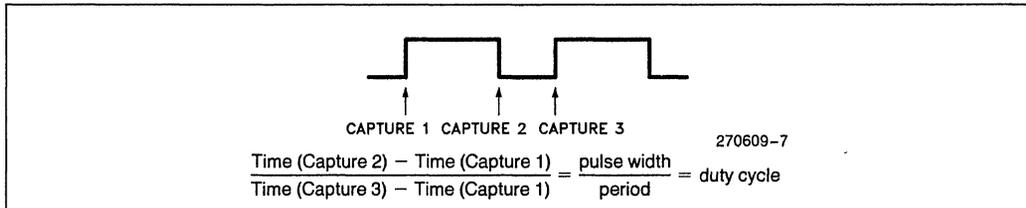


Figure 7. Measuring Duty Cycle

Listing 3. Measuring Duty Cycle

```

; RAM locations to store capture values
CAPTURE          DATA    30H
PULSE_WIDTH      DATA    32H
PERIOD           DATA    34H
FLAG_1           BIT      20H.0
FLAG_2           BIT      20H.1
;
ORG 0000H
JMP PCA_INIT
ORG 0033H
JMP PCA_INTERRUPT
;
PCA_INIT:
; Initialization for PCA timer, module, and interrupt the same
; as in Listing 1. Capture positive edge first, then either
; edge.
;
;*****
;                               Main program goes here
;*****
;
; This code assumes only Module 0 is being used.
PCA_INTERRUPT:
    CLR CCFO          ; Clear Module 0's event flag
    JB FLAG_1, SECOND_CAPTURE
;
FIRST_CAPTURE:
    MOV CAPTURE, CCAPOL
    MOV CAPTURE+1, CCAPOH
    SETB FLAG_1      ; Signify first capture complete
    MOV CCAPMO, #31H ; Capture either edge now
    RETI

```

Listing 3. Measuring Duty Cycle (Continued)

```

;
SECOND_CAPTURE:
  PUSH ACC
  PUSH PSW
  JB FLAG_2, THIRD_CAPTURE
  CLR C                               ; Calculate pulse width
  MOV A, CCAPOH                       ; 16-bit subtract
  SUBB A, CAPTURE
  MOV PULSE_WIDTH, A
  MOV A, CCAPOH
  SUBB A, CAPTURE+1
  MOV PULSE_WIDTH+1, A
  SETB FLAG_2                          ; Signify second capture complete
  POP PSW
  POP ACC
  RETI

;
THIRD_CAPTURE:
  CLR C                               ; Calculate period
  MOV A, CCAPOH                       ; 16-bit subtract
  SUBB A, CAPTURE
  MOV PERIOD, A
  MOV A, CCAPOH
  SUBB A, CAPTURE+1
  MOV PERIOD+1, A
  MOV CCAPMO, #21H                    ; Optional - reconfigure module to
  CLR FLAG_1                          ; capture positive edges for next
  CLR FLAG_2                          ; cycle
  POP PSW
  POP ACC
  RETI

```

After the third capture, a 16-bit by 16-bit divide routine needs to be executed. This routine is located in Appendix B. Due to its length, it's up to the user whether the divide routine should be completed in the interrupt routine or be called as a subroutine from the main program.

between two or more signals. For this example, two signals are input to Modules 0 and 1 as seen in Figure 8. Both modules are programmed to capture rising edges only. Listing 4 shows the code needed to measure the difference between these two signals. This code does not assume one signal is leading or lagging the other.

Measuring Phase Differences

Because the PCA modules share the same time base, the PCA is useful for measuring the phase difference

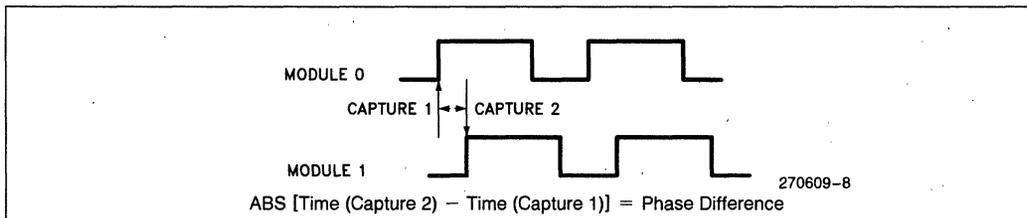


Figure 8. Measuring Phase Differences

Listing 4. Measuring Phase Differences

```

; RAM locations to store capture values
CAPTURE_0      DATA    30H
CAPTURE_1      DATA    32H
PHASE          DATA    34H
FLAG_0         BIT      20H.0
FLAG_1         BIT      20H.1
;
ORG 0000H
JMP PCA_INIT
ORG 0033H
JMP PCA_INTERRUPT
;
PCA_INIT:
; Same initialization for PCA timer, and interrupt as
; in Listing 1. Initialize two PCA modules as follows:
;
    MOV CCAPMO, #21H      ; Module 0 capture rising edges
    MOV CCAPM1, #21H     ; Module 1 same
;
;*****
;                               Main program goes here
;*****
; This code assumes only Modules 0 and 1 are being used.
PCA_INTERRUPT:
    JB CCFO, MODULE_0    ; Determine which module's
    JB CCF1, MODULE_1    ; event caused the interrupt
;
MODULE_0:
    CLR CCFO             ; Clear Module 0's event flag
    MOV CAPTURE_0, CCAPOL ; Save 16-bit capture value
    MOV CAPTURE_0+1, CCAPOH
    JB FLAG_1, CALCULATE_PHASE ; If capture complete on
                                ; Module 1, go to calculation
    SETB FLAG_0         ; Signify capture on Module 0
    RETI

```

Listing 4. Measuring Phase Differences (Continued)

```
MODULE_1:
  CLR CCF_1                ; Clear Module 1's event flag
  MOV CAPTURE_1, CCAP1L
  MOV CAPTURE_1+1, CCAP1H
  JB FLAG_0, CALCULATE_PHASE ; If capture complete on
                               ; Module 0, go to calculation
  SETB FLAG_1              ; Signify capture on Module 1
  RETI

;
CALCULATE_PHASE:
  PUSH ACC                 ; This calculation does not
  PUSH PSW                 ; have to be completed in the
  CLR C                    ; interrupt service routine

;
  JB FLAG_0, MODO_LEADING
  JB FLAG_1, MODL_LEADING

;
MODO_LEADING:
  MOV A, CAPTURE_1
  SUBB A, CAPTURE_0
  MOV PHASE, A
  MOV A, CAPTURE_1+1
  SUBB A, CAPTURE_0+1
  MOV PHASE+1, A
  CLR FLAG_0
  JMP EXIT

;
MODL_LEADING:
  MOV A, CAPTURE_0
  SUBB A, CAPTURE_1
  MOV PHASE, A
  MOV A, CAPTURE_0+1
  SUBB A, CAPTURE_1+1
  MOV PHASE+1, A
  CLR FLAG_1

EXIT:
  POP PSW
  POP ACC
  RETI
```

Reading the PCA Timer

Some applications may require that the PCA timer be read instantaneously as a real-time event. Since the timer consists of two 8-bit registers (CH,CL), it would normally take two MOV instructions to read the whole timer. An invalid read could occur if the registers rolled over in the middle of the two MOVs.

However, with the capture mode a 16-bit timer value can be loaded into the capture registers by toggling a port pin. For example, configure Module 0 to capture falling edges and initialize P1.3 to be high. Then when the user wants to read the PCA timer, clear P1.3 and the full 16-bit timer value will be saved in the capture registers. It's still optional whether the user wants to generate an interrupt with the capture.

COMPARE MODE

In this mode, the 16-bit value of the PCA timer is compared with a 16-bit value pre-loaded in the module's compare registers. The comparison occurs three times per machine cycle in order to recognize the fastest possible clock input, i.e. $\frac{1}{4}$ x oscillator frequency. When there is a match, one of three events can happen:

- (1) an interrupt — Software Timer mode
- (2) toggle of a port pin — High Speed Output mode
- (3) a reset — Watchdog Timer mode.

Examples of each compare mode will follow.

SOFTWARE TIMER

In most applications a software timer is used to trigger interrupt routines which must occur at periodic intervals. Figure 9 shows the sequence of events for the Software Timer mode. The user preloads a 16-bit value in a module's compare registers. When a match occurs between this compare value and the PCA timer, an event flag is set and an interrupt is flagged. An interrupt is then generated if it has been enabled.

If necessary, a new 16-bit compare value can be loaded into (CCAP0H, CCAP0L) during the interrupt routine. *The user should be aware that the hardware temporarily disables the comparator function while these registers are being updated so that an invalid match will not occur.* That is, a write to the low byte (CCAPn0) disables the comparator while a write to the high byte (CCAP0H) re-enables the comparator. For this reason, user software must write to CCAP0L first, then CCAP0H. The user may also want to hold off any interrupts from occurring while these registers are being updated. This can easily be done by clearing the EA bit. See the code example in Listing 5.

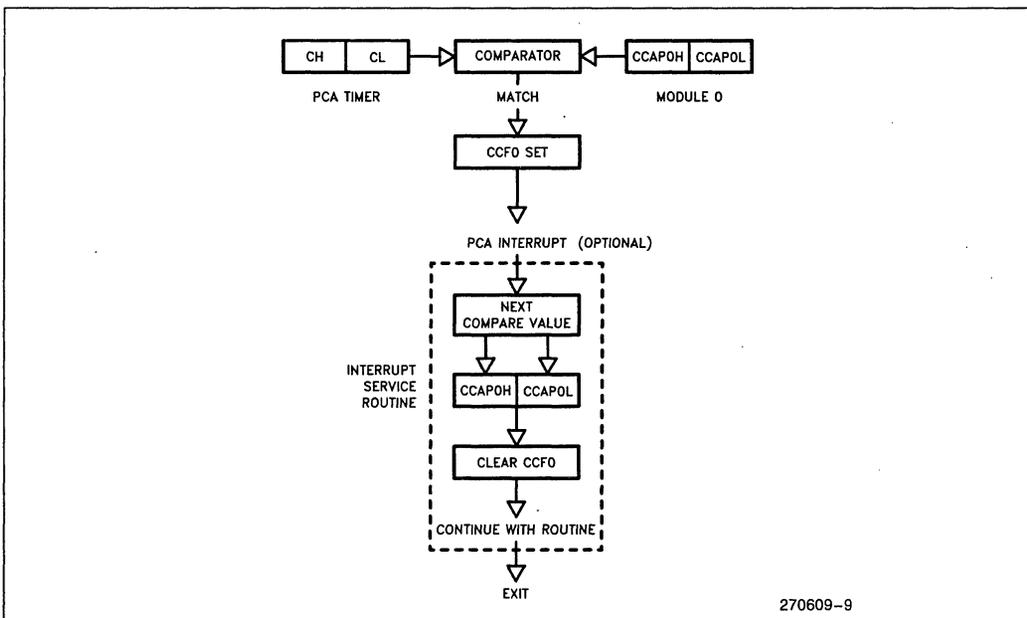


Figure 9. Software Timer Mode (Module 0)

Listing 5. Software Timer

```

; Generate an interrupt in software every 20 msec
;
;
; Frequency      = 12 MHz
; PCA clock input = 1/12 x Fosc → 1 μsec
;
; Calculate reload value for compare registers:
;           20 msec
;           ----- = 20,000 counts
;           1 μsec/count
;
ORG 0000H
JMP PCA_INIT
ORG 0033H
JMP PCA_INTERRUPT
;
PCA_INIT:
; Initialize PCA timer same as in Listing 1
; MOV CCAFM0, #49H      ; Module 0 in Software Timer mode
; MOV CCAPOL, #LOW(20000) ; Write to low byte first
; MOV CCAPOH, #HIGH(20000)
;
; SETB EC              ; Enable PCA interrupt
; SETB EA
; SETB CR              ; Turn on PCA timer
;
; *****
;           Main program goes here
; *****
;
PCA_INTERRUPT:
; CLR CCFO              ; Clear Module 0's event flag
; PUSH ACC
; PUSH PSW
; CLR EA                ; Hold off interrupts
; MOV A, #LOW(20000)    ; 16-Bit Add
; ADD A, CCAPOL         ; Next match will occur
; MOV CCAPOL, A        ; 20,000 counts later
; MOV A, #HIGH(20000)
; ADDC A, CCAPOH
; MOV CCAPOH, A
; SETB EA
;
; .
; .
; Continue with routine
; .
; .
; POP PSW
; POP ACC
; RETI

```

HIGH SPEED OUTPUT

The High Speed Output (HSO) mode toggles a port pin when a match occurs between the PCA timer and the pre-loaded value in the compare registers (see Figure 10). The HSO mode is more accurate than toggling pins in software because the toggle occurs *before* branching to an interrupt, i.e. interrupt latency will not effect the accuracy of the output. In fact, the interrupt is optional. Only if the user wants to change the time for the next toggle is it necessary to update the compare registers. Otherwise, the next toggle will occur when the PCA timer rolls over and matches the last compare value. Examples of both are shown.

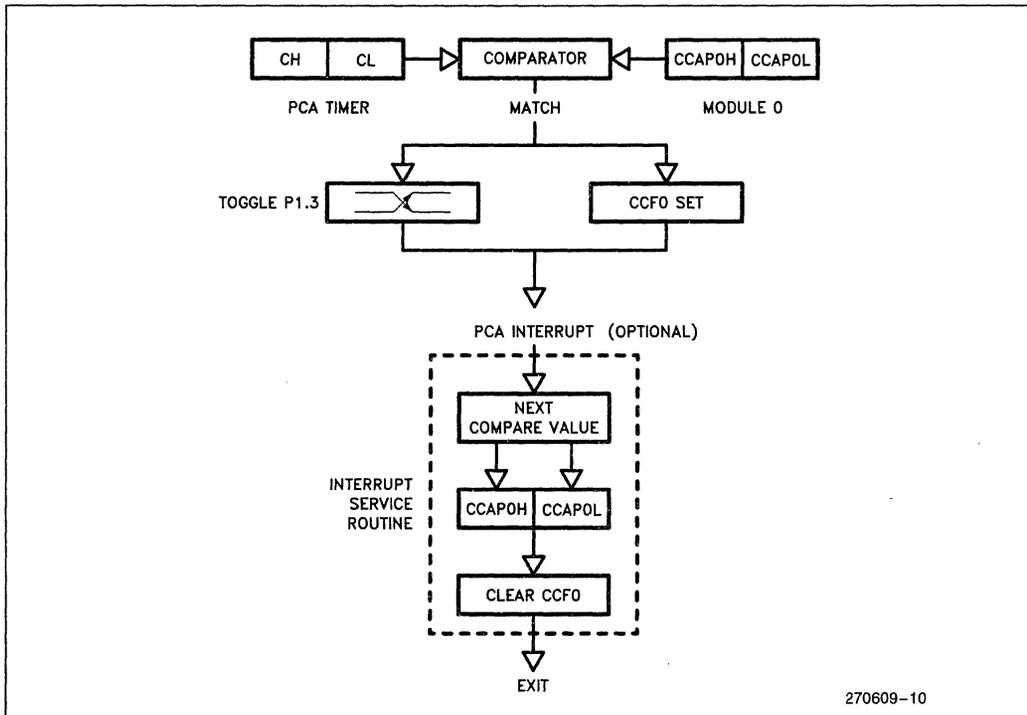


Figure 10. High Speed Output Mode (Module 0)

Without any CPU intervention, the fastest waveform the PCA can generate with the HSO mode is a 30.5 Hz signal at 16 MHz. Refer to Listing 6. By changing the PCA clock input, slower waveforms can also be generated.

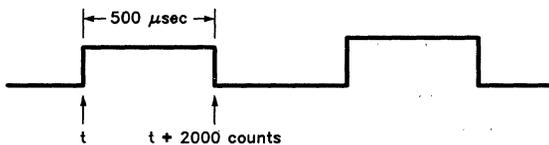
Listing 6. High Speed Output (Without Interrupt)

```

; Maximum output with HSO mode without interrupts = 30.5 Hz signal
; Frequency = 16 MHz
; PCA clock input = 1/4 x Fosc -> 250 nsec
;
MOV CMOD, #02H
MOV CL, #00H
MOV CH, #00H
MOV CCAPMO, #4CH ; HSO mode without interrupt enabled
MOV CCAPOL, #OFFH ; Write to low byte first
MOV CCAP0H, #OFFH ; P1.3 will toggle every 216 counts
; or 16.4 msec
; Period = 30.5 Hz
SETB CR ; Turn on PCA timer
  
```

In this next example, the PCA interrupt is used to change the compare value for each toggle. This way a variable frequency output can be generated. Listing 7 shows an output of 1 KHz at 16 Mhz.

Listing 7. High Speed Output (With Interrupt)



$$\frac{500 \mu\text{sec}}{250 \text{ nsec/count}} = 2000 \text{ counts}$$

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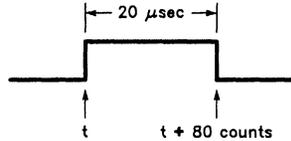
```

ORG 0000H
JMP PCA_INIT
ORG 0033H
JMP PCA_INTERRUPT
;
PCA_INIT:
MOV CMOD, #02H           ; Clock input = 250 nsec
MOV CL, #00H             ; at 16 MHz
MOV CH, #00H
MOV CCAPMO, #4DH         ; Module 0 in HSO mode with
MOV CCAPOL, #LOW(1000)   ; PCA interrupt enabled
MOV CCAPOH, #HIGH(1000) ; t = 1000 (arbitrary)
CLR P1.3
;
SETB EC                  ; Enable PCA interrupt
SETB EA
SETB CR                  ; Turn on PCA timer
;
; *****
; Main program goes here
; *****
;
; This code assumes only Module 0 is being used.
PCA_INTERRUPT:
CLR CCFO                  ; Clear Module 0's event flag
PUSH ACC
PUSH PSW
CLR EA                    ; Hold off interrupts
MOV A, #LOW(2000)         ; 16-bit add
ADD A, CCAPOL             ; 2000 counts later, P1.3
MOV CCAPOL, A             ; will toggle
MOV A, #HIGH(2000)
ADDC A, CCAPOH
MOV CCAPOH, A
SETB EA
POP PSW
POP ACC
RETI

```

Another option with the HSO mode is to generate a single pulse. Listing 8 shows the code for an output with a pulse width of 20 μsec . As in the previous example, the PCA interrupt will be used to change the time for the toggle. The first toggle will occur at time "t". After 80 counts of the PCA timer, 20 μsec will have expired, and the next toggle will occur. Then the HSO mode will be disabled.

Listing 8. High Speed Output (Single Pulse)



$$\frac{20 \mu\text{sec}}{250 \text{ nsec/count}} = 80 \text{ counts}$$

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```

ORG 0000H
JMP PCA_INIT
ORG 0033H
JMP PCA_INTERRUPT
;
PCA_INIT:
MOV CMOD, #02H           ; Clock input = 250 nsec
MOV CL, #00H             ; at 16 MHz
MOV CH, #00H
MOV CCAPMO, #4DH         ; Module 0 in HSO mode with
MOV CCAPOL, #LOW(1000)   ; PCA interrupt enabled
MOV CCAPOH, #HIGH(1000) ; t = 1000 (arbitrary)
CLR P1.3
;
SETB EC                  ; Enable PCA interrupt
SETB EA
SETB CR                  ; Turn on PCA timer
;
; .....
; Main program goes here
; .....
;
; This code assumes only Module 0 is being used.
PCA_INTERRUPT:
CLR CCFO                 ; Clear Module 0's event flag
JNB P1.3, DONE
;
PUSH ACC
PUSH PSW
CLR EA                   ; Hold off interrupts
MOV A, #LOW(80)          ; 16-bit add
ADD A, CCAPOL            ; 80 counts later, P1.3
MOV CCAPOL, A            ; will toggle
MOV A, #HIGH(80)
ADDC A, CCAPOH
MOV CCAPOH, A
SETB EA
POP PSW
POP ACC
RETI
;
DONE:
MOV CCAPMO, #00H         ; Disable HSO mode
RETI

```

WATCHDOG TIMER

An on-board watchdog timer is available with the PCA to improve the reliability of the system without increasing chip count. Watchdog timers are useful for systems which are susceptible to noise, power glitches, or electrostatic discharge. Module 4 is the only PCA module which can be programmed as a watchdog. However, this module can still be used for other modes if the watchdog is not needed.

Figure 11 shows a diagram of how the watchdog works. The user pre-loads a 16-bit value in the compare registers. Just like the other compare modes, this 16-bit value is compared to the PCA timer value. If a match is allowed to occur, an internal reset will be generated. This will not cause the RST pin to be driven high.

In order to hold off the reset, the user has three options:

- (1) periodically change the compare value so it will never match the PCA timer,
- (2) periodically change the PCA timer value so it will never match the compare value, or
- (3) disable the watchdog by clearing the WDTE bit before a match occurs and then re-enable it.

The first two options are more reliable because the watchdog timer is never disabled as in option #3. If the program counter ever goes astray, a match will eventually occur and cause an internal reset. The second option is also not recommended if other PCA modules are being used. Remember, the PCA timer is the time base for *all* modules; changing the time base for other modules would not be a good idea. Thus, in most applications the first solution is the best option.

Listing 9 shows the code for initializing the watchdog timer. Module 4 can be configured in either compare mode, and the WDTE bit in CMOD must also be set. The user's software then must periodically change (CCAP4H,CCAP4L) to keep a match from occurring with the PCA timer (CH,CL). This code is given in the WATCHDOG routine.

This routine should not be part of an interrupt service routine. Why? Because if the program counter goes astray and gets stuck in an infinite loop, interrupts will still be serviced and the watchdog will keep getting reset. Thus, the purpose of the watchdog would be defeated. Instead call this subroutine from the main program within 2^{16} count of the PCA timer.

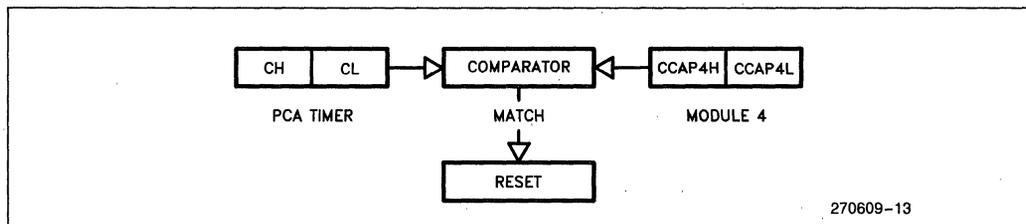


Figure 11. Watchdog Timer Mode (Module 4)

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Listing 9. Watchdog Timer

```

INIT_WATCHDOG:
  MOV CCAPM4, #4CH      ; Module 4 in compare mode
  MOV CCAP4L, #0FFH    ; Write to low byte first
  MOV CCAP4H, #0FFH    ; Before PCA timer counts up to
                      ; FFFF Hex, these compare values
                      ; must be changed
  ORL CMOD, #40H       ; Set the WDTE bit to enable the
                      ; watchdog timer without changing
                      ; the other bits in CMOD
;
;*****
;
; Main program goes here, but CALL WATCHDOG periodically.
;
;*****
;
WATCHDOG:
  CLR EA                ; Hold off interrupts
  MOV CCAP4L, #00      ; Next compare value is within
  MOV CCAP4H, CH       ; 255 counts of the current PCA
  SETB EA              ; timer value
  RET

```

PULSE WIDTH MODULATOR

The PCA can generate 8-bit PWMs by comparing the low byte of the PCA timer (CL) with the low byte of the compare registers (CCAPnL). When $CL < CCAPnL$ the output is low. When $CL \geq CCAPnL$ the output is high.

To control the duty cycle of the output, the user actually loads a value into the high byte CCAPnH (see Figure 12). Since a write to this register is asynchronous, a new value is not shifted into CCAPnL for comparison until

the next period of the output: that is, when CL rolls over from 255 to 00. This mechanism provides “glitch-free” writes to CCAPnH when the duty cycle of the output is changed.

CCAPnH can contain any integer from 0 to 255, but Figure 13 shows a few common duty cycles and the corresponding values for CCAPnH. Note that a 0% duty cycle can be obtained by writing to the port pin directly with the CLR bit instruction. To calculate the CCAPnH value for a given duty cycle, use the following equation:

$$CCAPnH = 256 (1 - \text{Duty Cycle})$$

where CCAPnH is an 8-bit integer and Duty Cycle is expressed as a fraction.

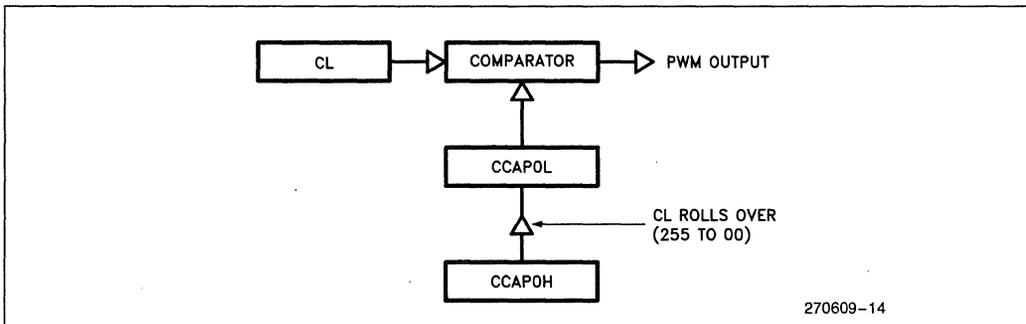


Figure 12. PWM Mode (Module 0)

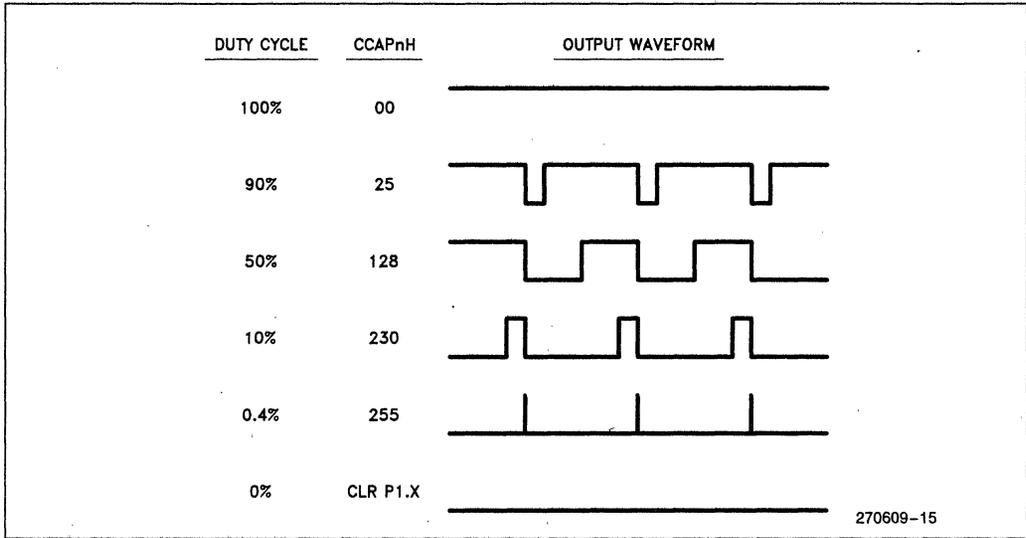


Figure 13. CCAPnH Varies Duty Cycle

Table 4. PWM Frequencies.

PCA Timer Mode	PWM Frequency	
	12 MHz	16 MHz
1/12 Osc. Frequency	3.9 KHz	5.2 KHz
1/4 Osc. Frequency	11.8 KHz	15.6 KHz
Timer 0 Overflow:		
8-bit	15.5 Hz	20.3 Hz
16-bit	0.06 Hz	0.08 Hz
8-bit Auto-Reload	3.9 KHz to 15.3 Hz	5.2 KHz to 20.3 Hz
External Input (Max)	5.9 KHz	7.8 KHz

Listing 10. PWM

```
INIT-PWM:
  MOV CMOD, #02H           ; Clock input = 250 nsec at 16 MHz
  MOV CL, #00H            ; Frequency of output = 15.6 KHz
  MOV CH, #00H
  MOV CCAPMO, #42H        ; Module 0 in PWM mode
  MOV CCAPOL, #00H
  MOV CCAPOH, #128D       ; 50 percent duty cycle
;
  SETB CR                 ; Turn on PCA timer
```

The frequency of the PWM output will depend on which of the four inputs is chosen for the PCA timer. The maximum frequency is 15.6 KHz at 16 MHz. Refer to Table 4 for a summary of the different PWM frequencies possible with the PCA.

Listing 10 shows how to initialize Module 0 for a PWM signal at 50% duty cycle. Notice that no PCA interrupt is needed to generate the PWM (i.e. no software overhead!). To create a PWM output on the 8051 requires a hardware timer plus software overhead to toggle the port pin. The advantage of the PCA is obvious, not to mention it can support up to 5 PWM outputs with just one chip.

CONCLUSION

This list of examples with the PCA is by no means exhaustive. However, the advantages of the PCA can easily be seen from the given applications. For example, the PCA can provide better resolution than Timers 0, 1 and 2 because the PCA clock rate can be three times faster. The PCA can also perform many tasks that these hardware timers can not, i.e. measure phase differences between signals or generate PWMs. In a sense, the PCA provides the user with five more timer/counters in addition to Timers 0, 1 and 2 on the 8XC51FA/FB.

Appendix A includes test routines for all the software examples in this application note. The divide routine for calculating duty cycles is in Appendix B. And finally, Appendix C is a table of the Special Function Registers for the 8XC51FA/FB with the new or modified registers **boldfaced**.


```
        MOV CCAPM0, #11H          ; Change module to now capture
        SETB FLAG                 ; falling edges
        RETI                      ; Signify first capture complete
;
SECOND_CAPTURE:
        PUSH ACC
        PUSH PSW
        CLR C
        MOV A, CCAP0L             ; 16-bit subtract
        SUBB A, CAPTURE
        MOV PULSE_WIDTH, A
        MOV A, CCAP0H
        SUBB A, CAPTURE+1
        MOV PULSE_WIDTH+1, A
;
        MOV CCAPM0, #21H         ; Optional if user wants to measure
        CLR FLAG                 ; next pulse width
        POP PSW
        POP ACC
        RETI
;
END
```

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```
        SETB FLAG                ; Signify first capture complete
        RETI
;
SECOND_CAPTURE:
        PUSH ACC
        PUSH PSW
        CLR C
        MOV A, CCAPO1           ; 16-Bit subtraction
        SUBB A, CAPTURE
        MOV PERIOD, A
        MOV A, CCAPOH
        SUBB A, CAPTURE+1
        MOV PERIOD+1, A
;
        CLR FLAG
        POP PSW
        POP ACC
        RETI
;
END
```

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```
FIRST_CAPTURE:
    MOV CAPTURE, CCAP0L
    MOV CAPTURE+1, CCAP0H
    SETB FLAG ; Signify first capture complete
    RETI
;
NEXT_CAPTURE:
    DJNZ SAMPLE_COUNT, EXIT
    PUSH ACC
    PUSH PSW
    CLR C
    MOV A, CCAP0L ; 16-Bit subtraction
    SUBB A, CAPTURE
    MOV PERIOD, A
    MOV A, CCAP0H
    SUBB A, CAPTURE+1
    MOV PERIOD+1, A
;
    MOV SAMPLE_COUNT, #10D ; Reload for next capture
    CLR FLAG
    POP PSW
    POP ACC
EXIT:
    RETI
;
END
```

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```

FIRST_CAPTURE:
    MOV CAPTURE, CCAP0L
    MOV CAPTURE+1, CCAP0H
    SETB FLAG_1
    MOV CCAPM0, #31H
    RETI
; Signify first capture complete
; Capture either edge now
;
SECOND_CAPTURE:
    PUSH ACC
    PUSH PSW
    JB FLAG_2, THIRD_CAPTURE
    CLR C
    MOV A, CCAP0L
    SUBB A, CAPTURE
    MOV PULSE_WIDTH, A
    MOV A, CCAP0H
    SUBB A, CAPTURE+1
    MOV PULSE_WIDTH+1, A
; Calculate pulse width
; 16-bit subtract
;
    SETB FLAG_2
    POP PSW
    POP ACC
    RETI
; Signify second capture complete
;
THIRD_CAPTURE:
    CLR C
    MOV A, CCAP0L
    SUBB A, CAPTURE
    MOV PERIOD, A
    MOV A, CCAP0H
    SUBB A, CAPTURE+1
    MOV PERIOD+1, A
; Calculate period
; 16-bit subtract
;
    MOV CCAPM0, #21H
    CLR FLAG_1
    CLR FLAG_2
    POP PSW
    POP ACC
    RETI
; Optional- reconfigure module to
; capture positive edges for
; next cycle
;
END

```

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```

.....
;
;                               Test program only
;
MAIN:    CALL TOG1                ; Generate two waveforms
         CALL DELAY2             ; with known phase difference
         CALL TOG2
         JMP MAIN
;
;
TOG1:    CPL P1.6                ; These two waveforms are input to
         CALL DELAY1             ; P1.3 and P1.4
         RET
;
;
TOG2:    CPL P1.5
         CALL DELAY1
         RET
;
;
DELAY1:  DJNZ R0, $
         RET
;
;
DELAY2:  DJNZ R1, $
         RET
;
;
.....
;
;                               This code assumes only Modules 0 and 1 are being used.
;
;
PCA_INTERRUPT:
         JB CCF0, MODULE_0       ; Determine which module's event
         JB CCF1, MODULE_1       ; caused the interrupt
;
;
MODULE_0:
         CLR CCF0                ; Clear Module 0's event flag
         MOV CAPTURE_0, CCAP0L
         MOV CAPTURE_0+1, CCAP0H
         JB FLAG_1, CALCULATE_PHASE ; If capture is complete on Module 1,
         ; go to calculation
         SETB FLAG_0             ; Signify capture complete on
         RETI                    ; Module 0
;
;
MODULE_1:
         CLR CCF1                ; Clear Module 1's event flag
         MOV CAPTURE_1, CCAP1L
         MOV CAPTURE_1+1, CCAP1H
         JB FLAG_0, CALCULATE_PHASE ; If capture is complete on Module 0,
         ; go to calculation
         SETB FLAG_1             ; Signify capture complete
         RETI                    ; Module 1
;
;
CALCULATE_PHASE:
         PUSH ACC                 ; This calculation does not have to
         PUSH PSW                 ; be completed in the interrupt
         CLR C                     ; service routine
;
;
         JB FLAG_0, MOD0_LEADING
    
```

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```
        JB FLAG_1, MOD1_LEADING
;
MOD0_LEADING:
    MOV A, CAPTURE_1          ; 16-bit subtraction
    SUBB A, CAPTURE_0
    MOV PHASE, A
    MOV A, CAPTURE_1+1
    SUBB A, CAPTURE_0+1
    MOV PHASE+1, A
    CLR FLAG_0
    JMP EXIT
;
MOD1_LEADING:
    MOV A, CAPTURE_0          ; 16-bit subtraction
    SUBB A, CAPTURE_1
    MOV PHASE, A
    MOV A, CAPTURE_0+1
    SUBB A, CAPTURE_1+1
    MOV PHASE+1, A
    CLR FLAG_1
EXIT:
    POP PSW
    POP ACC
    RETI
;
END
```

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Listing 6. High Speed Output (without interrupt)

```
;  
$nomod51  
$nosymbols  
$nolist  
$include (reg252.pdf)  
$list  
;  
;  
; HSO mode without PCA interrupt. Maximum frequency output = 30.5 Hz  
; at Fosc = 16 MHz.  
;  
ORG 0000H  
JMP PCA_INIT  
;  
; Initialize PCA timer  
PCA_INIT:  MOV CMOD, #02H      ; Input to PCA timer = 1/4 x Fosc  
           MOV CH, #00  
           MOV CL, #00  
;  
           MOV CCAPM0, #4CH   ; HSO Mode without interrupt enabled  
           MOV CCAP0L, #0FFH  ; Write to low byte first  
           MOV CCAP0H, #0FFH  ; P1.3 will toggle every 65,536 counts  
                               ; or 16.4 msec at Fosc = 16 MHz  
                               ; Period = 30.5 Hz  
           SETB CR            ; Turn PCA timer on  
;  
END
```

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Listing 10. Pulse Width Modulator

```
;  
$nomod51  
$nosymbols  
$nolist  
$include (reg252.pdf)  
$list  
;  
;  
; PWM mode -- Maximum frequency output = 15.6 KHz with Fosc = 16 Mhz.  
;  
ORG 0000H  
JMP PCA_INIT  
;  
; Initialize PCA timer  
PCA_INIT:  MOV CMOD, #02H      ; Input to PCA timer = 1/4 x Fosc  
           MOV CH, #00       ; At 16 MHz, frequency = 15.6 KHz  
           MOV CL, #00  
;  
           MOV CCAPM0, #42H  ; PWM Mode  
           MOV CCAP0L, #00H  ; Write to low byte first  
           MOV CCAP0H, #128D ; 50 percent duty cycle  
           SETB CR           ; Turn PCA timer on  
;  
END
```

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APPENDIX B

Duty Cycle Calculation

```
$DEBUG
```

```
SHORT_DIVISION SEGMENT CODE
```

```
EXTRN DATA(PULSE_WIDTH, PERIOD, DUTY_CYCLE)
PUBLIC DUTY_CYCLE_CALCULATION
```

```
RSEG SHORT_DIVISION
```

```
.....
;
;          DUTY_CYCLE_CALCULATION
;
;   CALCULATES DUTY_CYCLE = PULSE_WIDTH / PERIOD
;
;
; Inputs to this routine are 16-bit pulse width and period measurements of
; a rectangular waveform. The output is a 9-bit BCD number representing
; the duty cycle of the waveform. The low 8 bits of the result are
; returned in DUTY_CYCLE. The 9th bit is the carry bit in the PSW. If the
; duty cycle is between 0 and 99 percent, the carry bit is 0 and DUTY_CYCLE
; contains the two BCD digits representing the duty cycle as a percent.
; If the duty cycle is 100 percent, the carry bit is 1 and DUTY_CYCLE
; contains 0.
;
;
; INPUTS: PULSE_WIDTH  2 bytes in externally defined DATA
;         (low byte at PULSE_WIDTH, high byte at PULSE_WIDTH+1)
;
;         PERIOD       2 bytes in externally defined DATA
;         (low byte at PERIOD, high byte at PERIOD+1)
;
;
; OUTPUT: DUTY_CYCLE  1 byte in externally defined DATA
;
;
; VARIABLES AND REGISTERS MODIFIED:
;
;         PULSE_WIDTH, DUTY_CYCLE
;         ACC, B, PSW, R2, R3
;
; ERROR EXIT: Exit with OV = 1 indicates PULSE_WIDTH > PERIOD.
;
;.....
```

```
DUTY_CYCLE_CALCULATION:
    MOV  A,PERIOD+1
    CJNE A,PULSE_WIDTH+1,NOT_EQUAL
    MOV  A,PERIOD
    CJNE A,PULSE_WIDTH,NOT_EQUAL
```

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```
EQUAL:
    SETB C
    MOV DUTY_CYCLE,#0
    CLR OV
    RET

NOT_EQUAL:
    JNC CONTINUE
    SETB OV
    RET

CONTINUE:
    MOV R2,#8
    MOV DUTY_CYCLE,#0
    MOV R3,#0

TIMES_TWO:
    MOV A,PULSE_WIDTH
    RLC A
    MOV PULSE_WIDTH,A
    MOV A,PULSE_WIDTH+1
    RLC A
    MOV PULSE_WIDTH+1,A
    MOV A,R3
    RLC A
    MOV R3,A

COMPARE:
    CJNE R3,#0,DONE
    MOV A,PULSE_WIDTH+1
    CJNE A,PERIOD+1,DONE
    MOV A,PULSE_WIDTH
    CJNE A,PERIOD,DONE

DONE:
    CPL C

BUILD_DUTY_CYCLE:
    MOV A,DUTY_CYCLE
    RLC A
    MOV DUTY_CYCLE,A
    JNB ACC.0,LOOP_CONTROL

SUBTRACT:
    MOV A,PULSE_WIDTH
    SUBB A,PERIOD
    MOV PULSE_WIDTH,A
    MOV A,PULSE_WIDTH+1
    SUBB A,PERIOD+1
    MOV PULSE_WIDTH+1,A
    MOV A,R3
    SUBB A,#0
    MOV R3,A

LOOP_CONTROL:
    DJNZ R2,TIMES_TWO
```

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```
FINAL_TIMES_TWO:
    MOV A,PULSE_WIDTH
    RLC A
    MOV PULSE_WIDTH,A
    MOV A,PULSE_WIDTH+1
    RLC A
    MOV PULSE_WIDTH+1,A
    MOV A,R3
    RLC A
    MOV R3,A
FINAL_COMPARE:
    CJNE R3,#0,FINAL_DONE
    MOV A,PULSE_WIDTH+1
    CJNE A,PERIOD+1,FINAL_DONE
    MOV A,PULSE_WIDTH
    CJNE A,PERIOD,FINAL_DONE
FINAL_DONE:
    JC CONVERT_TO_BCD
    MOV A,DUTY_CYCLE
    ADD A,#1
    MOV DUTY_CYCLE,A
    JNC CONVERT_TO_BCD
    CLR OV
    RET

CONVERT_TO_BCD:
    MOV A,DUTY_CYCLE
    MOV B,#10
    MUL AB
    XCH A,B
    SWAP A
    MOV DUTY_CYCLE,A
    MOV A,#10
    MUL AB
    XCH A,B
    ORL DUTY_CYCLE,A
    MOV A,#10
    MUL AB
    MOV A,B
    CJNE A,#5,TEST
TEST: JBC CY,OUT
    MOV A,DUTY_CYCLE
    ADD A,#1
    DA A
    MOV DUTY_CYCLE,A
OUT: RET

END
```

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APPENDIX C

A map of the Special Function Register (SFR) space is shown in Table A1. Those registers which are new or have new bits added for the 83C51FA and 83C51FB have been **boldfaced**.

Note that not all of the addresses are occupied. Unoccupied addresses are not implemented on the chip.

Read accesses to these addresses will in general return random data, and write accesses will have no effect.

User software should not write 1s to these unimplemented locations, since they may be used in future 8051 family products to invoke new features. In that case the reset or inactive values of the new bits will always be 0, and their active values will be 1.

Table A1. Special Function Register Memory Map and Values After Reset

F8		CH 00000000	CCAP0H XXXXXXXX	CCAP1H XXXXXXXX	CCAP2H XXXXXXXX	CCAP3H XXXXXXXX	CCAP4H XXXXXXXX		FF
F0	* B 00000000								F7
E8		CL 00000000	CCAP0L XXXXXXXX	CCAP1L XXXXXXXX	CCAP2L XXXXXXXX	CCAP3L XXXXXXXX	CCAP4L XXXXXXXX		EF
E0	* ACC 00000000								E7
D8	CCON 00X00000	CMOD 00XXX000	CCAPM0 X0000000	CCAPM1 X0000000	CCAPM2 X0000000	CCAPM3 X0000000	CCAPM4 X0000000		DF
D0	* PSW 00000000								D7
C8	T2CON 00000000	T2MOD XXXXXXXX0	RCAP2L 00000000	RCAP2H 00000000	TL2 00000000	TH2 00000000			CF
C0									C7
B8	* IP X0000000	SADEN 00000000							BF
B0	* P3 11111111								B7
A8	* IE 00000000	SADDR 00000000							AF
A0	* P2 11111111								A7
98	* SCON 00000000	* SBUF XXXXXXXX							9F
90	* P1 11111111								97
88	* TCON 00000000	* TMOD 00000000	* TL0 00000000	* TL1 00000000	* TH0 00000000	* TH1 00000000			8F
80	* P0 11111111	* SP 00000111	* DPL 00000000	* DPH 00000000				*PCON ** 00X0000	87

* = Found in the 8051 core (See 8051 Hardware Description in the Embedded Controller Handbook for explanations of these SFRs).

** = See description of PCON SFR. Bit PCON.4 is not affected by reset.

X = Undefined.



**APPLICATION
NOTE**

AP-425

September 1988

Small DC Motor Control

**JAFAR MODARES
ECO APPLICATIONS**

INTRODUCTION

This application note shows how an 83C51FA can be used to efficiently control DC motors with minimum hardware requirements. It also discusses software implementation and presents helpful techniques as well as sample code needed to realize precision control of a motor.

There is also a brief overview of the new features of the 83C51FA. This new feature is called the Programmable Counter Array (PCA) and is capable of delivering Pulse Width Modulated signals (PWM) through designated I/O pins.

It is assumed that the reader is familiar with the MCS-51 architecture and its assembly language. For more information about the 8051 architecture and the PCA, refer to the Embedded Controller Handbook Volume 1 (order no. 210918-006).

This document will not discuss stepper motors or motor control algorithms.

DC MOTORS

DC motors are widely used in industrial and consumer applications. In many cases, absolute precision in movement is not an issue, but precise speed control is. For example, a DC motor in a cassette player is expected to run at a constant speed. It does not have to run for precise increments which are fractions of a turn and stop exactly at a certain point.

However, some motor applications do require precise positioning. Examples are high resolution plotters, printers, disk drives, robotics, etc. Stepper motors are frequently used in those applications. There are also applications which require precise speed control along with some position accuracy. Video recorders, compact disk drives, high quality cassette recorders are examples of this category.

By controlling DC motors accurately, they can overlap many applications of stepper motors. The cost of the control system depends on the accuracy of the encoder and the speed of the processor.

The 83C51FA can control a DC motor accurately with minimum hardware at a very low cost. The microcontroller, as the brain of a system, can digitally control the angular velocity of the motor, by monitoring the feedback lines and driving the output lines. In addition it can perform other tasks which may be needed in the application.

Almost every application that uses a DC motor requires it to reverse its direction of rotation or vary its speed. Reversing the direction is simply done by chang-

ing the polarity of the voltage applied to the motor. Figure 1 shows a simplified symbolic representation of a driver circuit which is capable of reversing the polarity of the input to the motor.

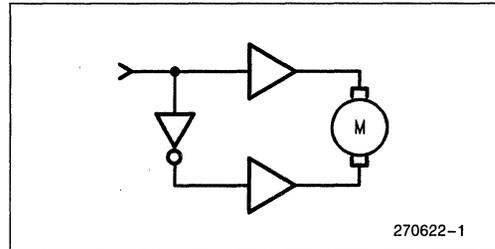


Figure 1. Reversible Motor Driver Circuit

Varying the speed requires changing the voltage level of the input to the motor, and that means changing the input level to the motor driver. In a digitally-controlled system, the analog signal to the driver must come from some form of D/A converter. But adding a D/A converter to the circuit adds to the chip count, which means more cost, higher power consumption, and reduced reliability of the system.

The other alternative is to vary the pulse width of a digital signal input to the motor. By varying the pulse width the average voltage delivered to the motor changes and so does the speed of the motor. A digital circuit that does this is called a Pulse Width Modulator (PWM). The 83C51FA can be configured to have up to 5 on-board pulse width modulators.

THE 83C51FA

The 83C51FA is an 8-bit microcontroller based on the 8051 architecture. It is an enhanced version of the 87C51 and incorporates many new features including the Programmable Counter Array (PCA).

Included in the Programmable Counter Array is a 16-bit free running timer and 5 separate modules.

The PCA timer has two 8-bit registers called CL (low byte) and CH (high byte), and is shared by all modules. It can be programmed to take input from four different sources. The inputs provide flexibility in choosing the count rate of the timer. The maximum count rate is 4 MHz ($1/4$ of the oscillator frequency).

Some of the port 1 pins are used to interface each module and the timer to the outside world. When the port pins are not used by the PCA modules, they may be used as regular I/O pins.

The modules of the PCA can be programmed to perform in one of the following modes: capture mode,

compare mode, high speed output mode, pulse width modulator (PWM) mode, or watchdog timer mode (only module 4).

Every module has an 8-bit mode register called CCAPMn (Figure 2), and a 16-bit compare/capture register called CCAPnL & CCAPnH, where n can be any value from 0 to 4 inclusive. By setting the appropriate bits in the mode register you can program each module to operate in one of the aforementioned modes.

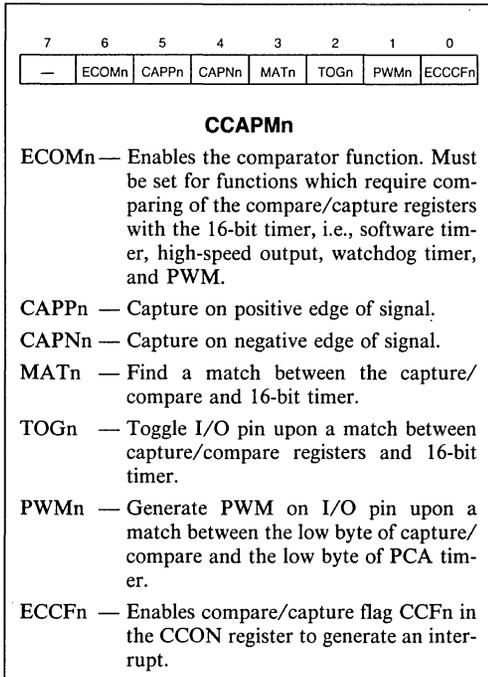


Figure 2. CCAPMn Register

When a module is programmed in capture mode, an external signal on the corresponding port pin will cause a capture of the current value of the 16-bit timer. By setting bits CAPPn or CAPNn or both, the module can be programmed to capture on the rising edge, falling edge, or either edge of the signal. If enabled, an interrupt is generated at the time of capture.

When module is to perform in one of the compare modes (software timer, high speed output, watch dog timer, PWM), the user loads the capture/compare registers with a calculated value, which is compared to the contents of the 16-bit timer, and causes an event as soon as the values match. It can also generate an interrupt.

PWM is one of the compare modes and is the only one which uses only 8 bits of the capture/compare register. The user writes a value (0 to FFH) into the high byte (CCAPnH) of the selected module. This value is transferred into the lower byte of the same module and is compared to the low byte of the PCA timer. While $CL < CCAPnL$ the output on the corresponding pin is a logic 0. When $CL > CCAPnL$, the output is a logic 1.

In this application note we will see how a module can be programmed to perform as a PWM to control the speed and direction of a DC motor.

SETTING UP THE PCA

The 83C51FA has several Special Function Registers (SFRs) that are unknown to ASM51 versions before 2.4. The names of these SFRs must be defined by DATA directive or be defined in a separate file and be included at the time of compilation. Such a file has already been created and is included in the ASM51 package version 2.4.

Two special function registers are dedicated to the PCA timer to allow mode selection and control of the timer. These registers are CCON and CMOD and are shown in figure 3. CCON contains the PCA timer ON/OFF bit (CR), timer rollover flag (CF) and module flags (CCFn). Module flags are used to determine which module causes the PCA interrupt.

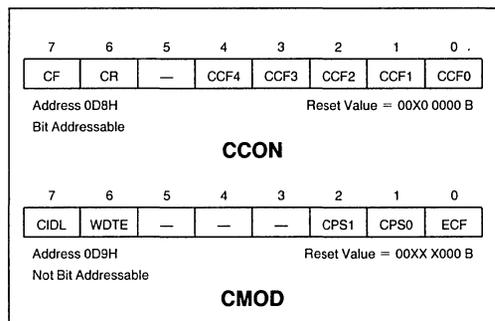


Figure 3. CCON and CMOD Registers

First the clock source for the PCA timer must be defined. The 16 bit timer may have one of four sources for its input. These sources are: osc freq/4, osc freq/12, timer 0 overflow, and external clock.

Two bits in the CMOD register are dedicated to selecting one of the sources for the PCA timer input. They are bits 1 and 2 of CMOD which are called CPS0 and CPS1. CMOD is not bit addressable, thus the value

must be loaded as a byte. Figure 4 shows all the sources and the corresponding values of CPS0 and CPS1.

CPS1	CPS0	TIMER INPUT SOURCE
0	0	Internal clock, Fosc/12
0	1	Internal clock, Fosc/4
1	0	Timer 0 overflow
1	1	External clock (input on P1.2)

Figure 4. Timer Input Source

Next the appropriate module must be programmed as a PWM. As it was noted earlier, the 8-bit mode register for each module is called CCAPMn (see figure 2). Bit 1 of each register is called PWMn. This bit along with ECOMn (bit 6 of the same register) must be set to program the module in the PWM mode. PWM is one of the compare functions of the PCA, and ECOMn enables the compare function. Thus, the hex value that must be loaded into the appropriate CCAPMn register is 42H.

Now that the module is programmed as a PWM, a value must be loaded in the high byte of the compare register to select the duty cycle. The value can be any number from 0 to 255. In the 83C51FA loading 0 in the CCAPnH will yield 100% duty cycle, and 255 (0FFh) will generate a 0.4% duty cycle. See figure 5.

The next step is to start the PCA timer. The bit that turns the timer on and off is called CR and is bit 6 of

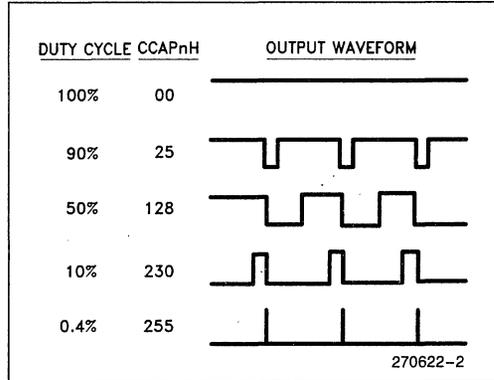


Figure 5. Selected Duty Cycles and Waveforms

CCON register (Figure 3). Since this register is bit addressable, you can use bit instructions to turn the timer on and off.

In the following example module 2 has been selected to provide a PWM signal to a motor driver. An external clock will be provided for the timer input, so the value that needs to be loaded into CMOD is 06H.

HARDWARE REQUIREMENT

When using an 83C51FA, very little hardware is required to control a motor. The controller can interface to the motor through a driver as shown in figure 6.

```

.
.
.
MOV  CMOD,#06      ; timer input external
MOV  CCAPM2,#42H   ; put the module in PWM mode.
MOV  CCAP2H,#0     ; 0 provides 100% duty cycle (5V)
SETB CR           ; turn timer on
.
.
.
END

```

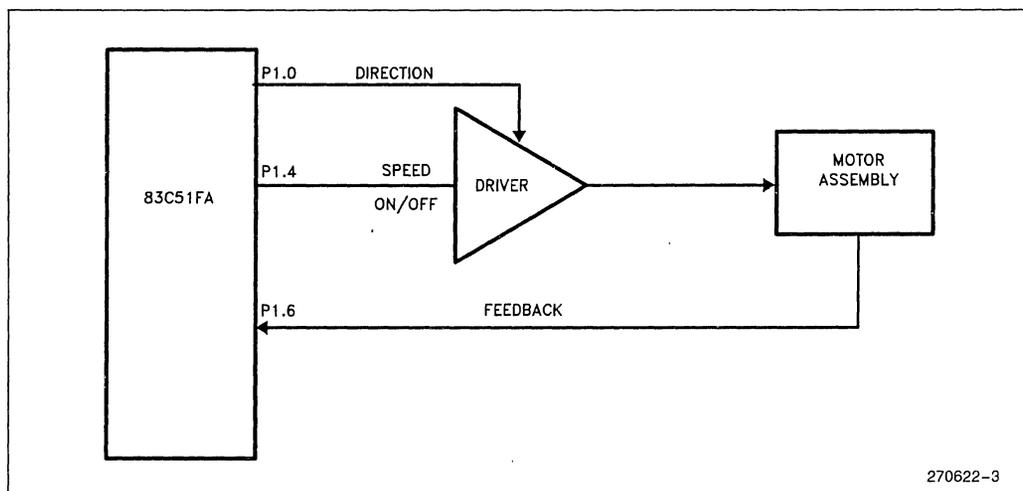


Figure 6. Simplified Circuit Diagram of a Closed Loop System

This configuration, a closed loop circuit, takes up only three I/O pins. The line controlling direction can be a regular port pin but the speed control line must be one of the port 1 pins which corresponds to a PCA module selected for PWM. Depending on how the feedback is generated and processed, it could be connected to a regular I/O, an external interrupt, or a PCA module. Feedback is discussed in more detail in the feedback section of this application note.

The diagram in Appendix A is an example of a DC motor circuit which has been built and bench-tested.

DRIVER CIRCUIT

Although some DC motors operate at 5 volts or less, the 83C51FA can not supply the necessary current to drive a motor directly. The minimum current requirements of any practical motor is higher than any microcontroller can supply. Depending on the size and ratings of the motor, a suitable driver must be selected to take the control signal from the 83C51FA and deliver the necessary voltage and current to the motor.

A motor draws its maximum current when it is fully loaded and starts from a stand still condition. This factor must be taken into account when choosing a driver. However, if the application requires reversing the motor, the current demand will even be higher. As the motor's speed increases, its power consumption decreases. Once the speed of a motor reaches a steady state, the current depends on the load and the voltage across the motor.

Standard motor drivers are available in many current and voltage ratings. One example is the L293 series which can output up to 1 ampere per channel with a supply voltage of 36 V. It has separate logic supply and takes logical input (0 or 1) to enable or disable each channel. There are four channels per device. The L293D also includes clamping diodes needed for protecting the driver against the back EMF generated during the reversing of motor.

NOISE CONSIDERATIONS

Motors generate enough electrical noise to upset the performance of the controller. The source of the noise could be from the switching of the driver circuits or the motor itself. Whatever the cause of the noise may be, it must be isolated or bypassed.

Isolating the microcontroller from the driver circuit is helpful in keeping the noise limited.

Bypass capacitors help a great deal in suppressing the noise. They must be added to the power and ground (Figure 7 diagram a), on the driver circuit (diagram b), on the motor terminals (diagram c), and on the 83C51FA (diagram d). The capacitors must be as close to the component as possible. In fact the best location is under the chip or on top of it if packaging allows. The diagrams in figure 7 show the location and some typical values for the bypass capacitors.

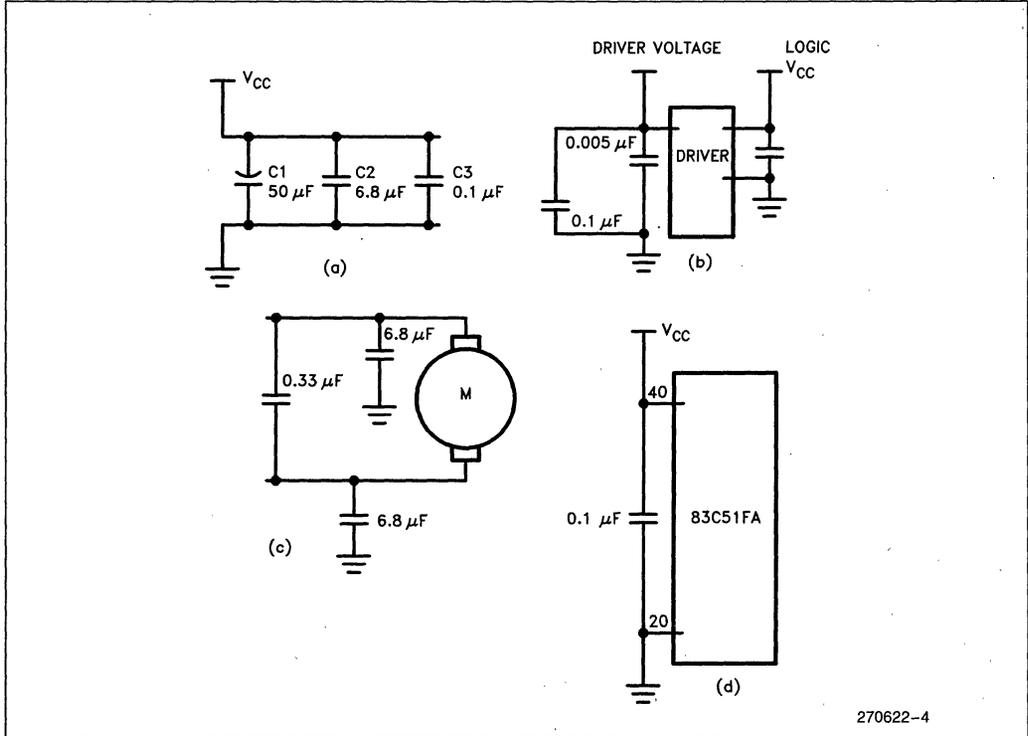


Figure 7. Typical Locations and Values for Bypass Capacitors

OPEN LOOP & CLOSED LOOP SYSTEMS

There are two types of motor control systems: open loop and closed loop.

In the open loop system the controller outputs a signal to turn the motor on/off or to change the direction of the rotation based on an input that does not come from the motor. For example, the position of a manual or timer switch becomes the input to the controller, which varies the input to the motor. In another case, the controller may take input from data tables in the program to run, vary the speed, reverse direction, or stop the motor.

Closed loop systems can use one or more of the above mentioned examples for the open loop system, plus at least one feedback signal from the motor. The feedback signal provides such information as speed, position, and/or direction of motion.

Many applications require that a motor run at a constant speed. The controller has to continuously make adjustments to keep the speed within the limits. In some cases the speed of the motor is synchronized to another motor or moving part of the system.

Depending on the type of feedback signal, the 83C51FA may have to use other modules of the PCA along with other on-chip peripherals such as Timer/Counters, Serial Port, and the interrupt system to precisely control a DC motor.

The example in the following section uses one PCA module to generate PWM, and another module (in capture mode) to receive feedback from a DC motor.

FEEDBACK

The feedback comes from a sensing device which can detect motion. The sensing device may be an optical encoder, infrared detector, Hall effect sensor, etc. Depending on the application, one or more of the above mentioned sensing devices may be suitable.

The optical sensors should be encapsulated for better reliability. If they are not enclosed, factors such as ambient light, dust, and dirt can lessen their sensitivity.

Hall effect sensors are insensitive to any type of light. They change logic levels going into and coming out of a magnetic field. The sensing device is normally mounted

on some stationary part of the system and the magnet is installed on the rotating part. The potential problem with the Hall effect sensors are that if the gap between the magnet and the sensing device is too big, the sensing device may not be affected by the magnetic field. Also the number of magnets is limited which means fewer feedback pulses will be provided.

Whatever the means of sensing, the result is a signal which is fed to the controller. The 83C51FA can use the feedback signal to determine the speed and position of the motor. Then it can make adjustments to increase or decrease the speed, reverse the direction, or stop the motor.

In the following example module 3 of PCA is set up to perform in the capture mode. In this mode module 3 will receive feedback signals from a Hall effect transistor fixed behind a wheel which is mounted on the shaft of a DC motor. Two magnets are embedded in this wheel in equal distances from each other (180 degrees apart). Every time that the Hall effect transistor passes through the magnetic field, it generates a pulse.

The signal is input to P1.6 which is the external interface for module 3 of the PCA. In this example, module 3 is programmed to capture on the rising edge of the

input signal. The time between the two captures corresponds to $\frac{1}{2}$ of a revolution. Thus, two consecutive captures can provide enough information to calculate the speed of the motor as explained in the next paragraph. By storing the value of the capture registers each time, and comparing it to its previous value, the controller can constantly measure and adjust the speed of the motor. Using this method one can run a motor at a precise speed, or synchronize it to another event.

In the PCA interrupt service routine, each capture value is stored in temporary locations to be used in a subtract operation. Subtracting the first capture from the second one will yield a 16-bit result. The resultant value, which will be referred to as "Result" in the rest of this document, is in PCA timer counts. An actual RPM can be calculated from Result. Although the 83C51FA can do the calculation, it would be much faster to provide a lookup table within the code. The table will contain values which have been calculated for a possible range of Results.

The following code is an example of how to measure the period of a signal input to module 3 of the 83C51FA. The diagram in figure 8 shows how the period corresponds to the rotation of the wheel. In the diagram "T" is the period and "t" is the time that the magnet is passing in front of the Hall effect transistor.

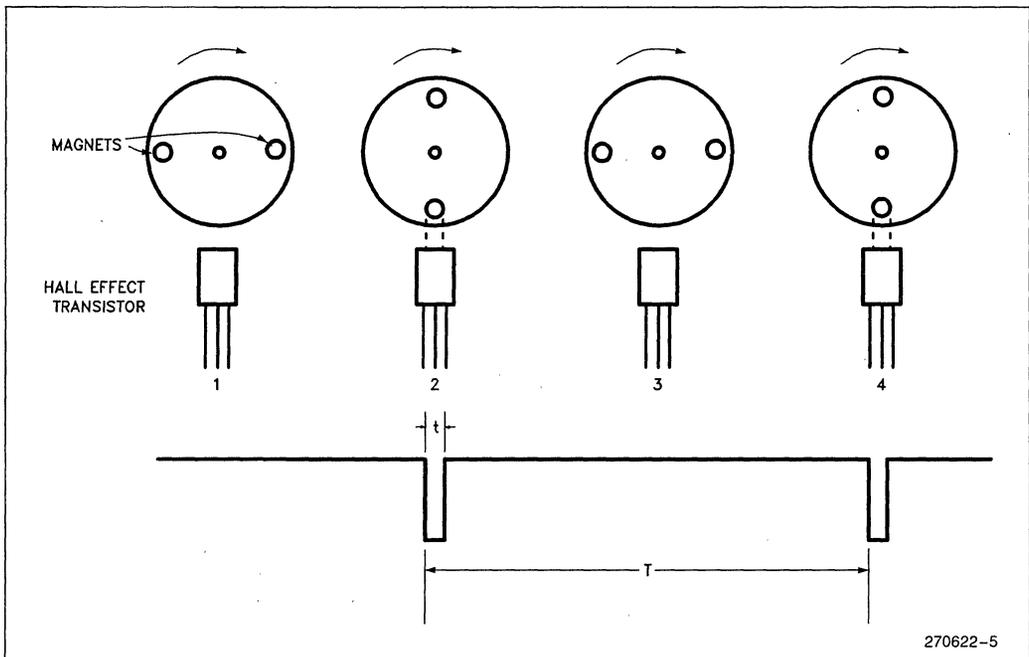


Figure 8. The Output Waveform of the Hall Effect Transistor as it goes Through the Magnetic Field

```

FLAG      BIT      0          ; test flag
HI_BYTE_TMP  DATA  45H
LO_BYTE_TMP  DATA  46H
HI_BYTE_RESULT DATA  47H
LO_BYTE_RESULT DATA  48H

      ORG      00H
      JMP      BEGIN

      ORG      33H
      JMP      PCA_ISR

BEGIN:
      MOV      CMOD,#0          ; SET PCA TIMER InPUT fOSC/12.
      MOV      CCAPM3,#21H     ; MODULE 3 IN POSITIVE CAPTURE MODE.
      MOV      CCAP3H,#9AH     ; PWM AT 60 PERCENT DUTY CYCLE.
      SETB    IP.6             ; SET PCA INT. AT HIGH PRIORITY.
      MOV      IE,#0COH        ; ENABLE PCA INTERRUPT.
      CLR     FLAG
      SETB    CR               ; TURN PCA TIMER ON.
      .
      .
      .

PCA_ISR:
      JB      FLAG,CAP_2       ; FLAG BIT IS SET TO SIGNIFY 1st
      SETB    FLAG            ; CAPTURE COMPLETE.
      MOV     HI_BYTE_TMP,CCAP3H; SAVE FOR NEXT CALCULATION.
      MOV     LO_BYTE_TMP,CCAP3L
      CLR     CCF3            ; RESET PCA INT. FLAG MODULE 3
      RETI

CAP_2:
      CLR     C               ; FOR SUBTRACT OPERATION.
      MOV     A,CCAP3L        ; SUBTRACT OLD CAPTURE FROM NEW CAPTURE.
      SUBB   A,LO_BYTE_TMP
      MOV     LO_BYTE_RESULT,A ; SUBTRACTION RESULT OF LOW BYTE.
      MOV     A,CCAP3H
      SUBB   A,HI_BYTE_TMP    ; HIGH BYTE SUBTRACTION.
      MOV     HI_BYTE_RESULT,A ; SUBTRACTION RESULT OF HIGH BYTE.
      CLR     IE.6           ; DISABLE PCA INTERRUPT.

In this example only one measurement is taken. That is why
the PCA interrupt is disabled in the above line of instruction.

RET_PCA:
      CLR     CCF3            ; RESET PCA INT. FLAG MODULE 3
      RETI
      END

```

SOFTWARE/CPU OVERHEAD

It takes the 83C51FA no more than 250 bytes of code to control a DC motor. That is to run the motor at various speeds, monitor the feedback, use electrical braking, and even run it in steps. However, the CPU time spent on the above tasks can add up to 70 to 75% of the total time available (clock frequency 12 MHz).

The section of software which turns the motor on and off, or sets the speed is very short. In fact, all of that

can be done in less than 30 instructions. Thus, in an open loop system, the controller spends an insignificant amount of time on controlling the motor. However, in a closed loop system the controller has to continuously monitor the speed and adjust it according to the program and the feedback.

The rest of this section talks about electrical braking, stepping a DC motor, and offers examples of code to implement these techniques.

ELECTRICAL BRAKING

Once a DC motor is running, it picks up momentum. Turning off the voltage to the motor does not make it stop immediately because the momentum will keep it turning. After the voltage is shut off, the momentum will gradually wear off due to friction. If the application does not require an abrupt stop, then by removing the driving voltage, the motor can be brought to a gradual stop.

An abrupt stop may be essential to an application where the motor must run a few turns and stop very quickly at a predetermined point. This could be achieved by electrical braking.

Electrical braking is done by reversing the direction of the motor. In order to run in reverse direction, the motor has to stop first, at which time the driving voltage is eliminated so that the motor does not start in the new direction. Therefore the length of time that the reversing voltage is applied must be precisely calculated to ensure a quick stop while not starting it in the reverse direction.

There is no simple formula to calculate when to start, and how long to maintain braking. It varies from motor to motor and application to application. But it can be perfected through trial and error.

In a closed loop system, the feedback can be used to determine where or when to start braking and when to discontinue.

During the electrical braking, or any time that the motor is being reversed, it draws its maximum current. To a motor which is turning at any speed, reversing is a heavy load. The current demand of a motor, when it has been reversed, is much higher than when it has just been powered on.

The following shows a code sample for electrical braking on a DC motor. The code is designed for the hardware shown in Appendix A. The subroutine DELAY provides the period that the reverse voltage is applied to the motor. The code for this subroutine is available in the TIME DELAYS section of this document.

```

BEGIN:
    MOV    CMOD,#0           ; SET PCA TIMER INPUT fOSC/12.
    MOV    CCAPM1,#42H      ; SETTING THE MODULE TO PWM MODE.
    SETB   CR               ; PCA TIMER RUN.

; DRIVE MOTOR CLOCKWISE
    CLR    P1.0             ; P1.0 AND THE PWM OF MODULE 1-
    MOV    CCAP1H,#00      ; CONTROL THE SPEED AND DIRECTION.

; 00 IN THIS REGISTER PUTS OUT MAX PWM (LOGICAL 1)
    CALL   STOP_MOTOR
    .
    .
    .
STOP_MOTOR:
    SETB   P1.0             ; REVERSING THE MOTOR.
    MOV    CCAP1H,#OFFH    ;
    CALL   DELAY           ; WAITING FOR 0.5 SECOND.
    CLR    P1.0           ; REDUCING VOLTAGE TO 0.
    RET                                ; RETURN FROM SUBROUTINE.
    .
    .
    .

```

STEPPING A DC MOTOR

Using the 83C51FA, it is possible to run a simple DC motor in small steps. The resolution of the steps will be as high as the resolution of the encoder. If this resolution is sufficient, here is a technique to run a DC motor in steps.

Using a gear box to gear down the motor will increase the resolution of steps. However, putting too much load through the gears will cause sluggish starts and stops.

Electrical braking is used in order to stop the motor at each step. Therefore, the routine that runs the motor in steps will consist of turning it on with full force, waiting for certain period, and stopping it as fast as possible. The wait period depends on the number of steps per revolution.

As the steps and the intervals between them become smaller, the average current demand of the motor increases. This is because the motor is operated at its maximum torque condition every time it starts to rotate and every time it is reversed for electrical braking.

The following code sample shows a continuous loop which runs the motor in steps. The number of steps per revolution depends on the duration of the delay generated by DELAY subroutine. Subroutine WAIT provides the time between the steps.

Subroutine DELAY is the period of time that the motor is kept in reverse. This period must be determined through trial and error for each type of motor and system.

TIME DELAYS

While the 83C51FA is controlling a motor it must frequently wait for the motor to move to certain position before it can proceed with the next task. For example, in the case of electrical braking when the controller reverses the polarity of voltage across the motor, depending on the type, size, and the speed of the motor, it may have up to a second of CPU time before it will turn the motor off.

The wait may be implemented in different ways. Any of the Timer/Counters or unused PCA modules could be utilized to provide accurate timing. The advantage in using the timers is that while the timer is counting, the processor can be taking care of some other tasks. When the timer times out and generates an interrupt the processor will go back and continue servicing the motor.

If there are no timers or PCA modules available for this purpose, a software timer maybe set up by decrementing some of the internal registers. In this method the processor will be tied up counting up or down and will not be able to do anything else. An example of such a timer is:

```

      .
      .
      .
LOOP:  CLR    P1.0          ; SET DIRECTION CLOCKWISE
      MOV    CCAP1H,#0    ; MAX PWM

```

The above instruction sets the motor running clockwise. The controller can be doing other tasks if need be, or just stay in a wait loop, then stop the motor as shown below.

```

      SETB   P1.0          ; REVERSING THE MOTOR.
      MOV    CCAP1H,#OFFH ;.
      CALL   DELAY        ; WAIT FOR IT TO STOP.
      CLR    P1.0          ; REDUCE VOLTAGE TO 0.
      CALL   WAIT         ; TIME BEFORE NEXT STEP.
      JMP    LOOP

```

```

      .
      .
      .

```

```

DELAY:
    MOV     R4,#25           ; (decimal)
    MOV     R5,#255        ; (decimal)
DELAY_LOOP:
    DJNZ   R5,DELAY_LOOP
    DJNZ   R4,DELAY_LOOP
    RET

```

Subroutine DELAY provides approximately 6.4 ms with a 12 MHz clock or 4.8 milliseconds with a 16 MHz clock. The length of this delay can be controlled by loading smaller or larger values to R4 to vary from 260 microseconds up to 65 milliseconds at 12 MHz or 48 milliseconds at 16 MHz oscillator frequency. Larger delays may be obtained by cascading another register and creating an outer loop to this one.

Let us assume that it will take a motor 500 milliseconds to stop from its CW rotation and we are going to use Timer/Counter 0 to provide the wait period. Subroutine DELAY1 will keep track of this timing. Module 1 of PCA is selected to provide the PWM.

```

ORG     OBH
JMP     TIMER_INTERRUPT_ROUTINE
.
.
.
CLR     P1.0           ; SET DIRECTION CW
MOV     CCAP1H,#0      ; MAX PWM

```

Now the motor is running and the controller can do other tasks. Some typical tasks are called in the following segment.

```

BUSY_LOOP:
    CALL   MONITOR_DISPLAY
    CALL   SCAN_KEY_BOARD
    CALL   SCAN_INPUT_LINES
    JNB    STOP_FLAG,BUSY_LOOP

```

STOP_FLAG gets set by a feedback signal and denotes that the motor must stop.

```

    SETB   P1.0           ; REVERSING THE MOTOR
    MOV    CCAP1H,#OFFH   ;
    CALL   DELAY         ; WAIT TILL MOTOR STOPS
    CLR    P1.0          ; REDUCE VOLTAGE TO 0
.
.
.
DELAY1:
    SETB   EA
    SETB   ETO           ; enable timer 0 interrupt
    MOV    TLO,#0D8H
    MOV    TH0,#5EH

```

```

        SETB     TRO      ; timer 0 on
        MOV     R7,#8    ; keep track of how many times
        ; timer 0 must roll over

; continue performing other tasks

MONITOR_LOOP:
        CALL    MONITOR_DISPLAY
        CALL    SCAN_KEY_BOARD
        CALL    SCAN_INPUT_LINES
        JB     TRO,MONITOR_LOOP
        RET

TIMER_INTERRUPT_ROUTINE:
        DJNZ   R7,FULL_COUNT
        CLR    TRO
FULL_COUNT
        RETI

```

To implement a 500 milliseconds delay, timer 0 is used here. In mode 1 timer 0 is a 16-bit timer which takes 65.535 milliseconds at 12 MHz to roll over. Dividing 500 milliseconds to 65.535 shows that timer has to overflow more than 7 times but less than 8 times. How much more than 7 times? The following calculation yields the initial load value of the timer.

$$500 \div 65.535 = 7.2695 \text{ taking it backward}$$

$$65.535 \times 7 = 458.745 \text{ milliseconds}$$

$$500 - 458.745 = 41.255 \text{ milliseconds or } 41255 \text{ microseconds.}$$

In hexadecimal it is A127H. The initial load value is the complement of this value which is 5ED8H.

CONCLUSION

The 83C51FA with all its on-chip peripherals is a system on one chip. It can simplify the design of a control board and reduce the chip count. Up to 5 DC motors can be controlled while doing other tasks such as monitoring feedback lines, human interfacing (scanning a keyboard, displaying information), and communicating with other processors. The MCS-51 powerful instruction set provides maximum flexibility with minimum hardware.

With its onboard program memory capability, the need for the external EPROM and address latch is eliminated. The 83C51FA can have up to 8K bytes of code and the 83C51FB can have up to 16K bytes of code onboard.

This microcontroller can be used in industrial, commercial, and automotive applications.

APPENDIX A

Figure A-1 shows a symbolic view of the L293B driver. This driver has 4 channels but only two are shown here. Note the inputs A and B and how they are related to each other. You can input the PWM to either one of the inputs and by toggling the other input start or stop the motor. While running, the PWM input controls the

speed. Pin P1.4 corresponds to module 1 of the PCA, and pin P1.0 is used as a regular I/O pin.

Figure A-2 shows the schematic of the motor driver, motor, feedback path, and the supporting components.

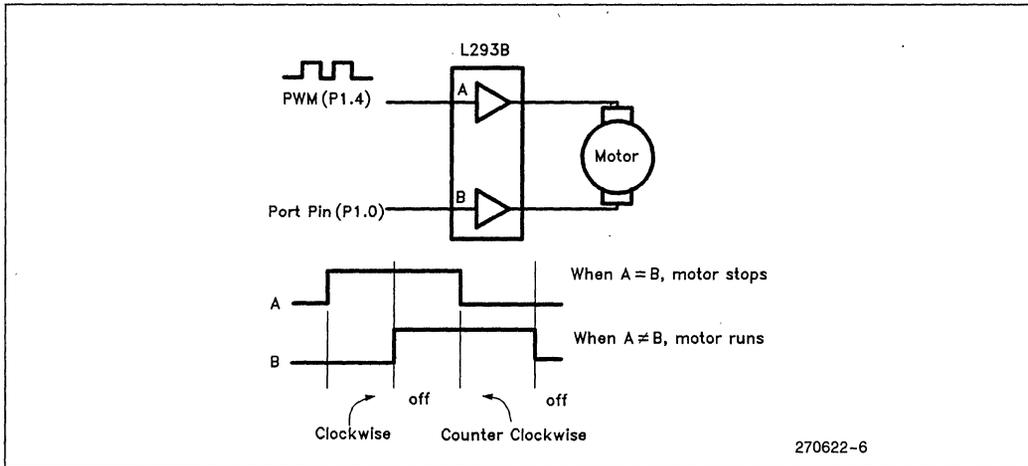


Figure A-1. The L293B Motor Driver

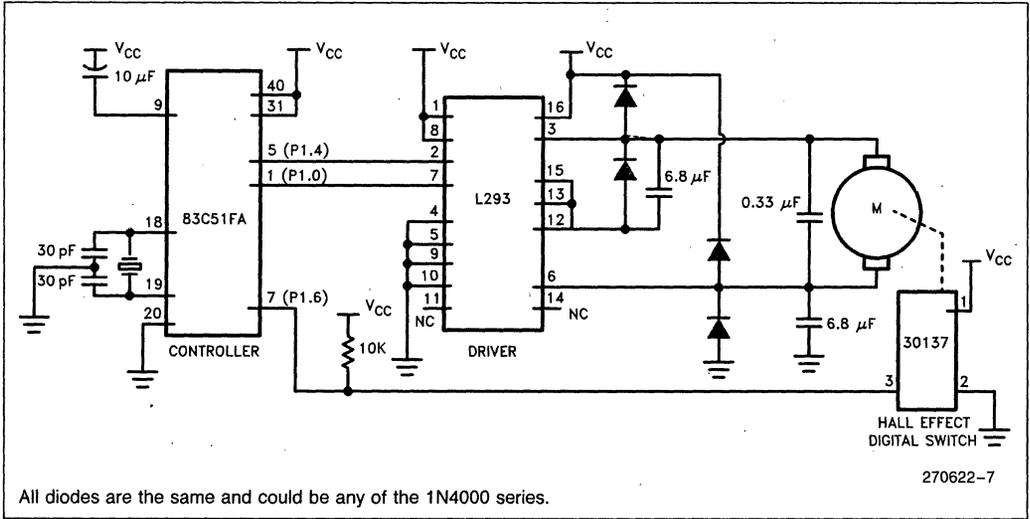


Figure A-2. Full Schematic of a Motor-Control System



**APPLICATION
NOTE**

AP-429

March 1989

**Application Techniques for the
83C152 Global Serial Channel
in CSMA/CD Mode**

BOB JOHNSON
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INTRODUCTION

The 83C152 is an 80C51BH based microcontroller with DMA capabilities and a high speed, multi-protocol, synchronous serial communication interface called the Global Serial Channel (GSC). The GSC uses packetized data frames that consist of a beginning of frame (BOF) flag, address byte(s), data byte(s), a Cyclic Redundancy Check (CRC), and an End Of Frame (EOF) flag. An example of this type of packet is shown in Figure 1. Most 80C152 users will be familiar with UARTs, another type of serial interface. Figures 1 and 2 compare the two types of frames. The UART uses start and stop bits with a data byte between as shown in Figure 2. The 83C152 retains the standard MCS®-51 UART.

The 83C152 will be referred to as the "C152" throughout this application note to refer to the device. This

application note deals with initializing and running the GSC in CSMA/CD mode only. Carrier Sense Multiple Access with Collision Detection (CSMA/CD) is a communication protocol that allows two or more stations to share a common transmission medium by sensing when the link is idle or busy (Carrier Sense). While in the process of transmission, each station monitors its own transmission to identify if and when a collision occurs. When a collision occurs, each station involved in the transmission executes a backoff algorithm and reattempts transmission (Collision Detection). This access method allows all stations an equal chance to transmit its own packet and thus is referred to as a "peer-to-peer" type protocol (Multiple Access). Even in CSMA/CD mode, the user has several variations that can be implemented. Table 1 summarizes the various CSMA/CD options available. Most of these variations will be discussed in this application note.

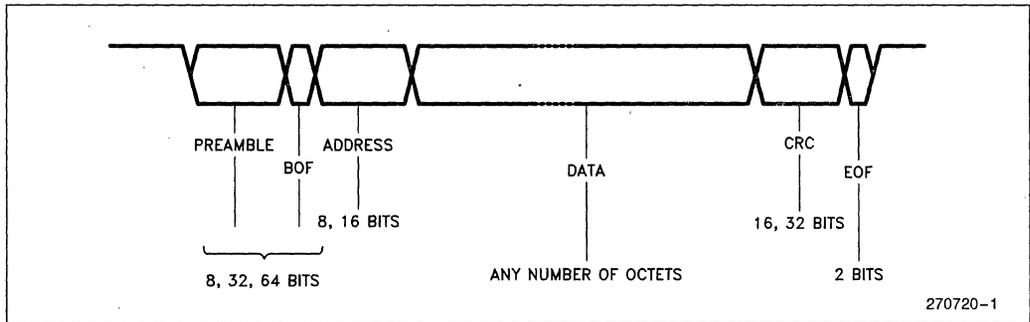


Figure 1. Packetized Frame

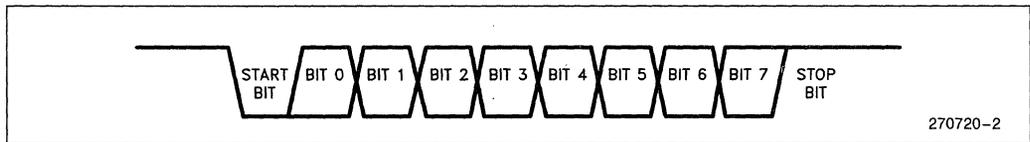


Figure 2. UART Byte

Table 1. CSMA/CD Variations Supported by C152

CSMA/CD Parameter	Options Supported by Hardware		
	8-Bits	32-Bits	64-Bits
Preamble	Hardware	Software	
Acknowledgement	Normal	Alternate	Deterministic
Backoff Algorithm	16-Bit	32-Bit	
CRC	8-Bit	16-Bit	S/W Extendable
Address Recognition	8-Bit	16-Bit	
Address Masking	D.C.	$\overline{\text{CRC}}$	
Jam Type	CPU	DMA	
GSC Servicing	External RAM	Internal RAM	SFR
Data Source (Transmitter)	External RAM	Internal RAM	SFR
Data Destination (Receiver)	Direct	Buffers	
GSC Interface	1.709 KPBS (minimum)	2.062 MPBS (maximum)	
Baud Rate	0 to 8		
# Collisions Permitted	1 to 63		
# of Slots (Deterministic Only)	1 to 256 B/Ts		
Time Slot	2 to 256 B/Ts		
IFS			

In this application note initializing the GSC is covered first. Starting, maintaining, and ending transmissions and receptions will then be discussed. Included in these sections will be how interrupts are generated, the software needed to respond to interrupts, and restarting the process. There are four interrupts used in conjunction with the GSC. They are: Transmit Valid, Transmit Error, Receive Valid, and Receive Error. A complete software example is shown in Appendix A. Included in the software are comments describing what and why certain sections of code are needed.

Figures 3 and 4 are flow charts that show the entire process of using the C152 GSC under CPU or DMA control. Both flow charts begin with initialization which is described in the next section. Each step in the flow charts will be described. In general, the text combines CPU and DMA control of the GSC and discusses pros and cons of each.

These flow charts were created from lab experiments performed with the C152. The purpose of the lab experiments was to implement a CSMA/CD link, over which data could be passed from one station to another. As a source for data to transmit and a method to display the data received, two terminals were used. Connecting two terminals together would not normally be encountered in an actual application. However, connecting two terminals together provided a convenient configuration on which to develop the necessary software. Connecting two terminals also created a base

from which the user could implement many different designs utilizing the software provided in Appendix A.

The final experiment consisted of two parts: 1) data received by the UART to be transmitted by the GSC and 2) data received by the GSC to be transmitted by the UART. In both cases a terminal was connected to the UART on each C152 and the GSC was under DMA control. There were eight external 120 byte buffers available. Four buffers were used to store the data received by the UART and four buffers used to store the data received by the GSC.

As data is received from the UART each byte is examined, placed in an external buffer and a counter incremented. Each byte is examined to see if it equals an ASCII "carriage return" (0DH). If a match occurs, the program assumes it is the end of a line and the end of the current buffer. Once a carriage return is detected, a line feed is added and the byte count incremented. The counter is then used to load the byte count register for the appropriate DMA channel. Once a buffer is closed it's flagged as having data available for the GSC to transmit. If the next buffer was not filled with data waiting to be transmitted by the GSC, it is made available for receiving the next line. Once the GSC transmits the entire packet the buffer is flagged as empty and available for storing new data from the UART.

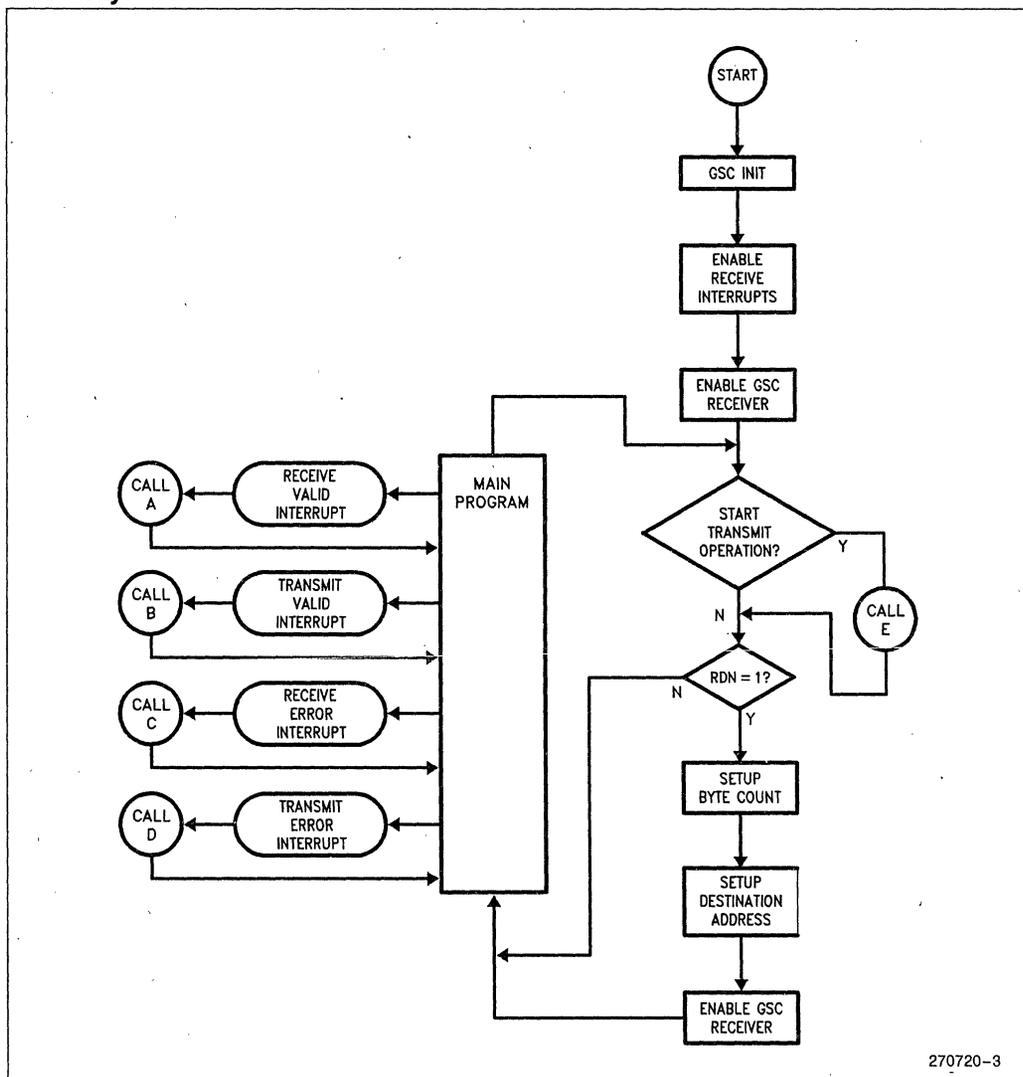
When a packet is received by the GSC, the data is placed in an external buffer. When the packet ends, the

number of bytes received is calculated. The current buffer is marked to indicate that the data is ready for output by the UART. The calculated byte count is used to identify how many bytes the UART should send to the terminal. When the UART sends the proper number of bytes, the buffer is made available so that the GSC may store data in it.

This has all been subjected to limited testing in the lab and verified to work with two terminals. The software has only been developed to the point that the terminals

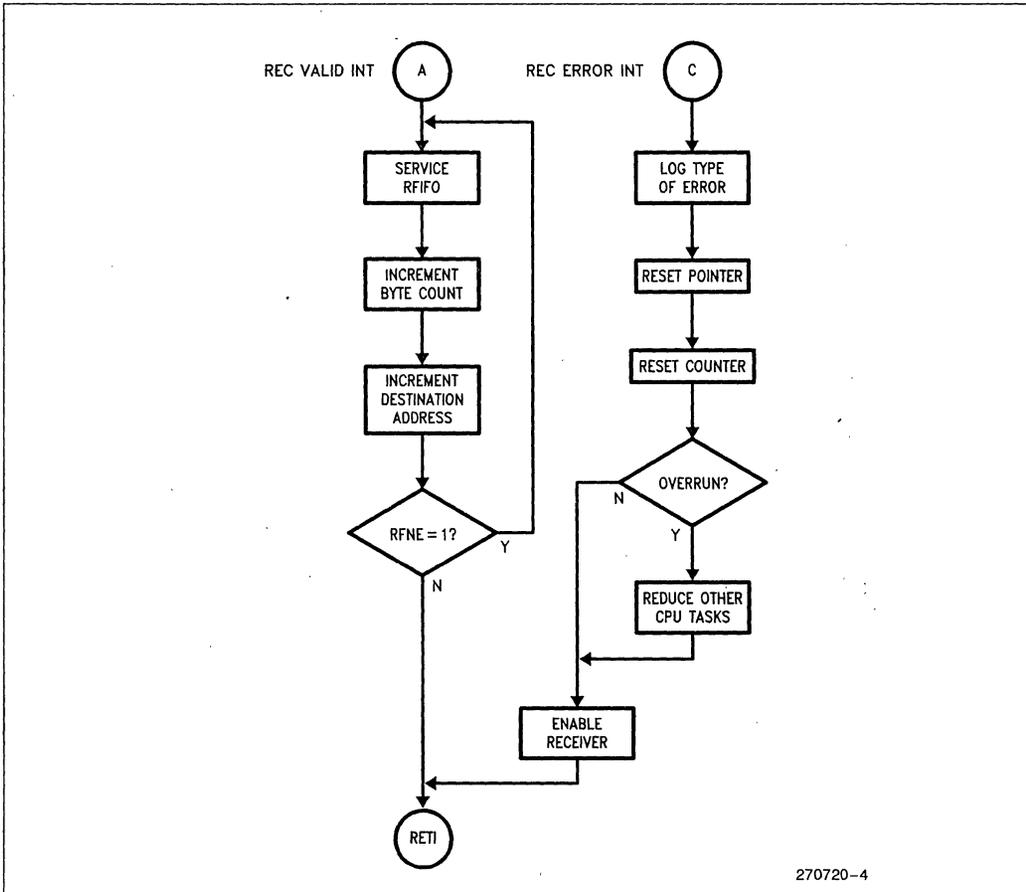
may display each other's outgoing messages and no farther. This means that some error conditions are not resolved with the current version of the software. For instance, if two terminals transmit data at approximately the same time, both messages may be displayed, even if the received data occurs within the middle of a sentence being typed. For reasons such as this, the software and hardware presented should not be used for a production product without thorough testing in the actual application.

CPU Only



270720-3

Figure 3. GSC CPU Flow Chart



270720-4

Figure 3. GSC CPU Flow Chart (Continued)

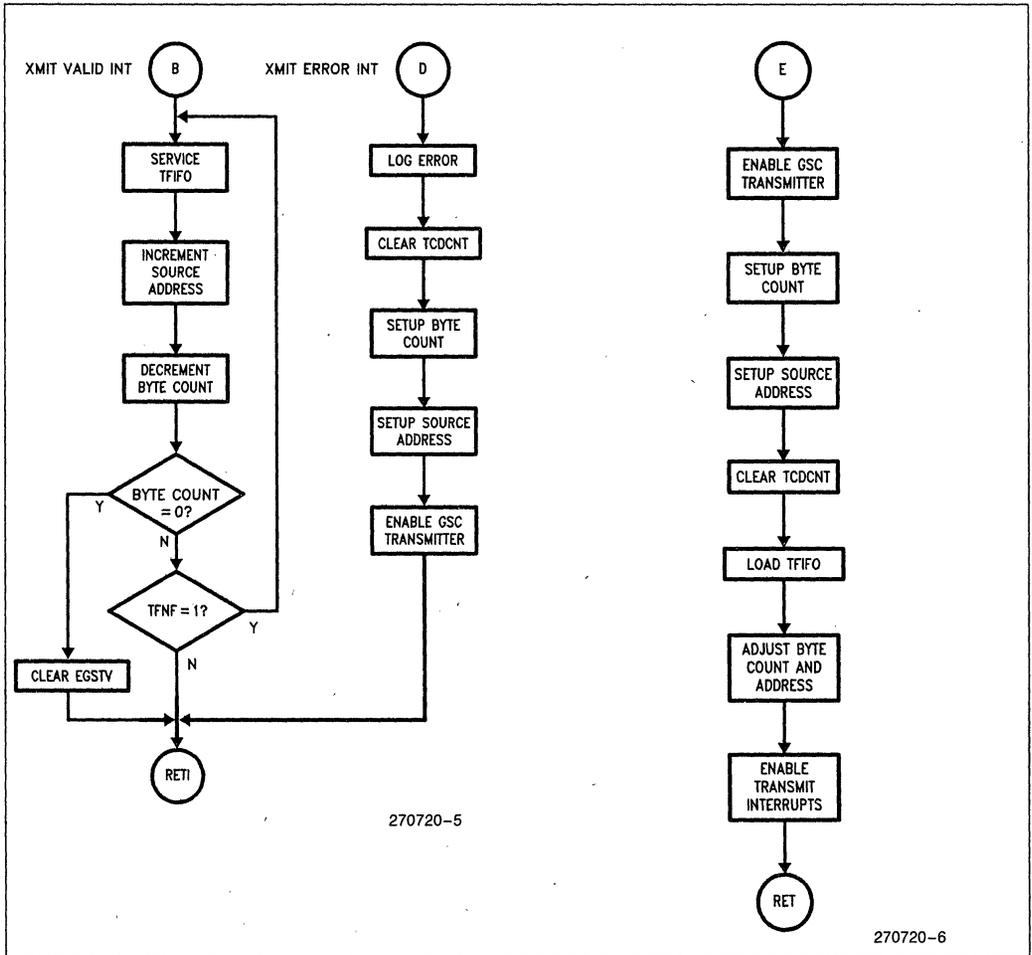
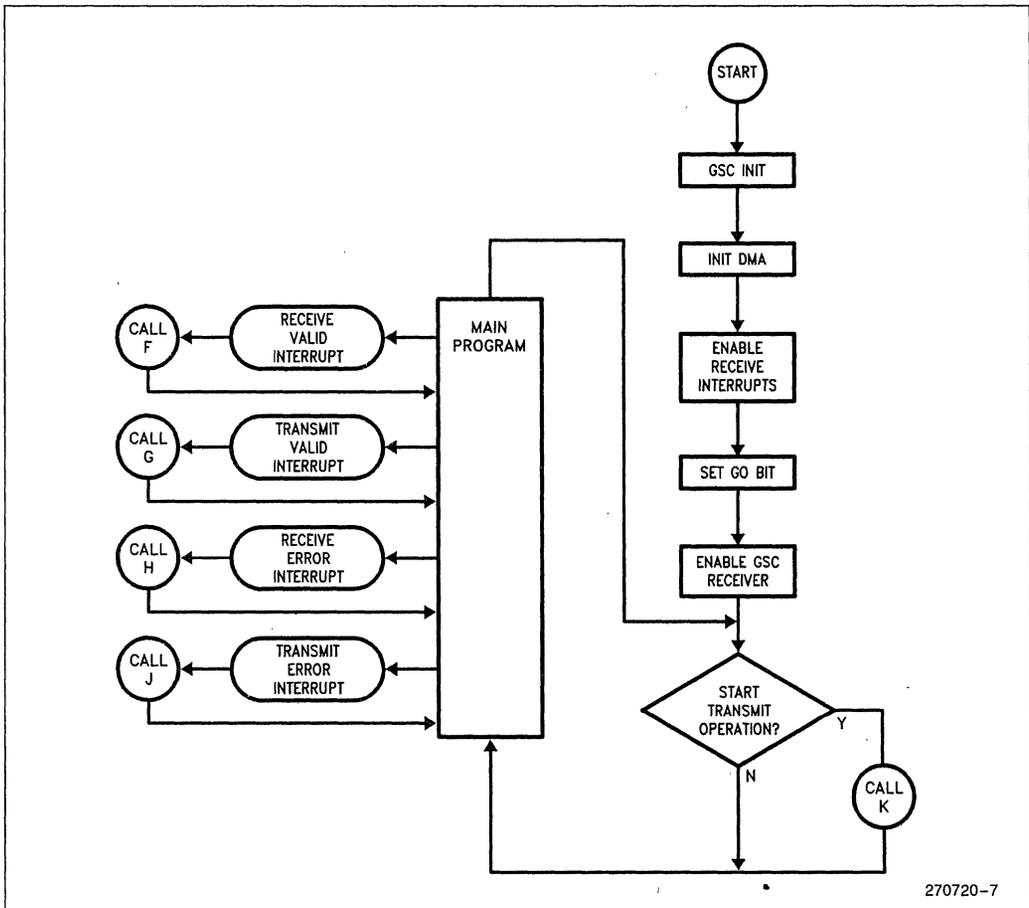
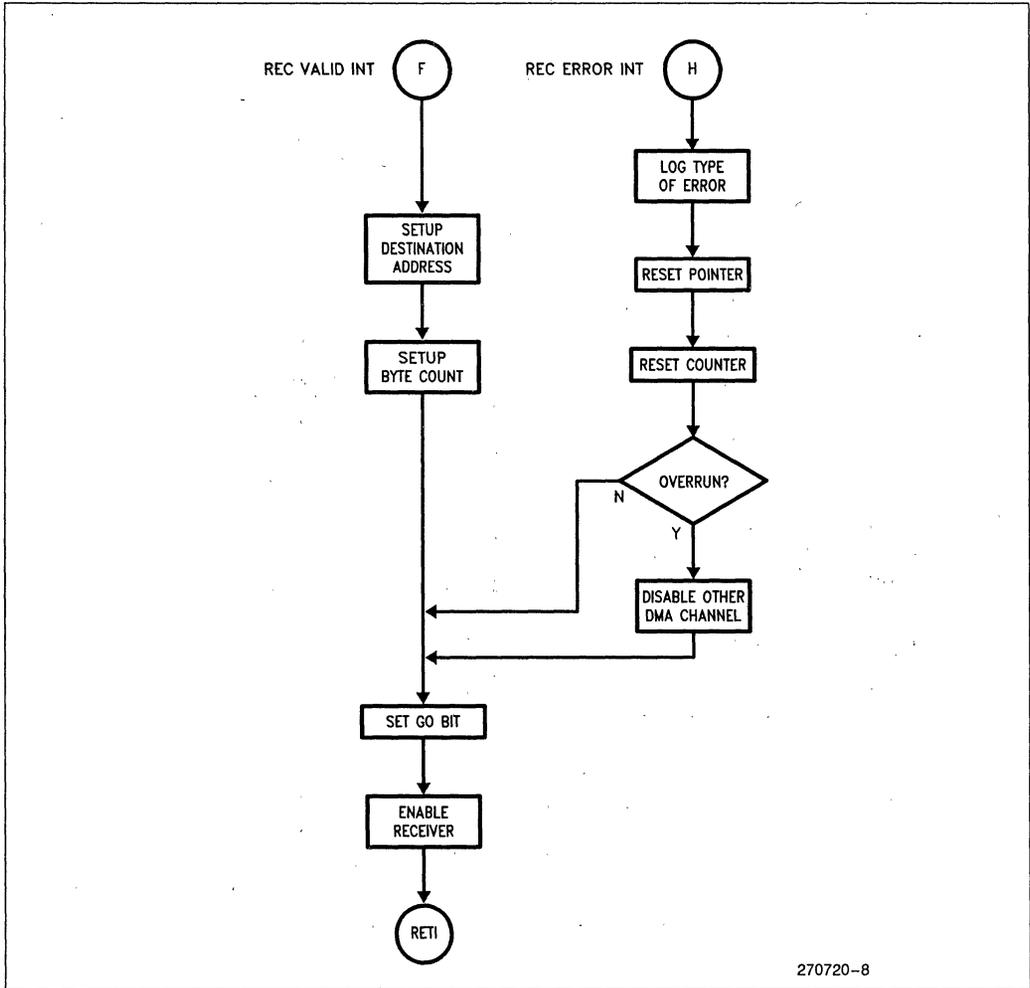


Figure 3. GSC CPU Flow Chart (Continued)



270720-7

Figure 4. GSC DMA Flow Chart



270720-8

Figure 4. GSC DMA Flow Chart (Continued)

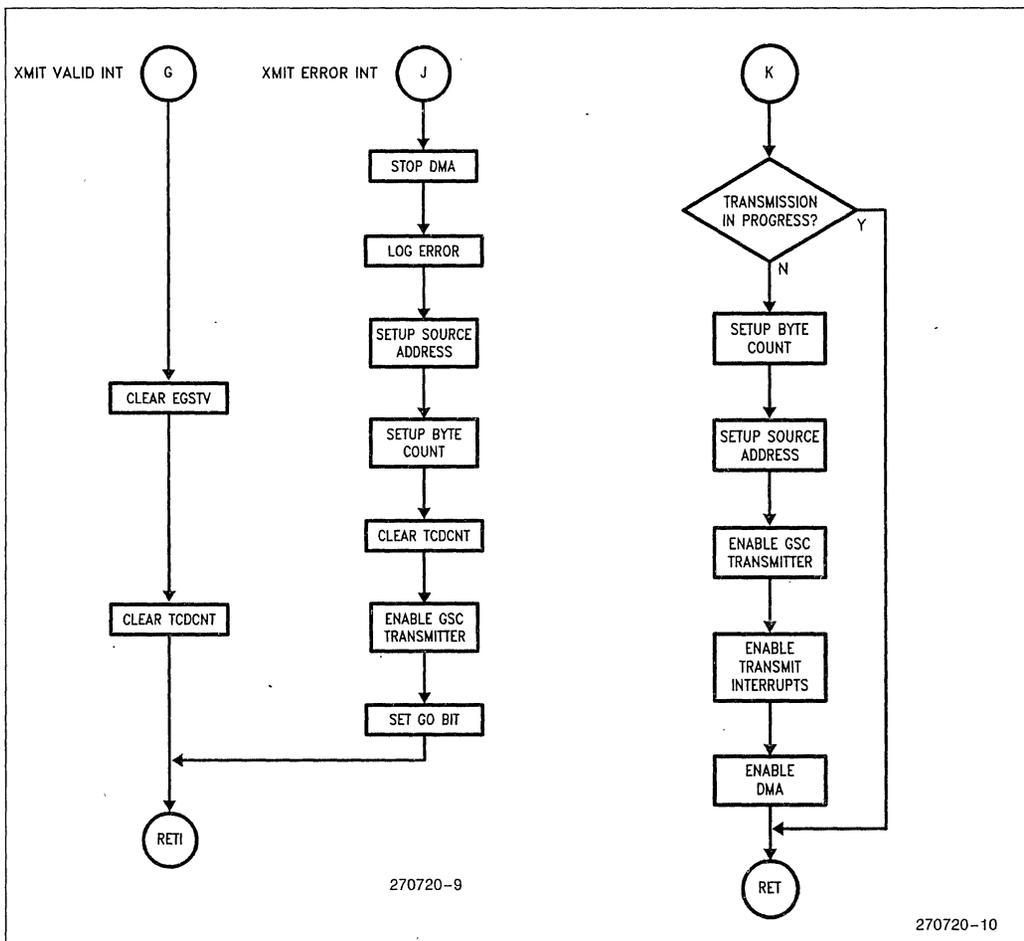


Figure 4. GSC DMA Flow Chart (Continued)

GSC INITIALIZATION

During initialization, user software sets up the hardware in the GSC so that communication may begin and institute the parameters specified by the protocol. This can further be sub-divided into two more sections. The first deals with those items which will vary according to the protocol being implemented, referred to as protocol dependent. The second section deals with those items that need to be accomplished in the same manner regardless of the protocol and are referred to as protocol independent. Table 2 shows those items of initialization which are protocol dependent. Once set up, the items in Table 2 do not have to be repeated when starting a new reception or transmission.

Table 2. Protocol Dependent Initialization

baud rate
preamble length
backoff mode (random or deterministic)
CRC
interframe space (IFS)
type of jamming signal used
slot time
addressing
enabling Hardware Based Acknowledge (HBA)

Table 2 introduces two new terms that previous CSMA/CD users may not be familiar with; Hardware Based Acknowledge (HBA) and Deterministic Collision Resolution (DCR). HBA is a method in which the GSC receiver hardware will acknowledge the reception of a valid frame and DCR is a collision resolution algorithm in which the user assigns a specific slot number to each station on the link. HBA will be covered in its own section, located later in this document. For a description on DCR or more information on HBA, please refer to the 83C152 Hardware Description in the 8-bit Embedded Controller Handbook (order # 270645).

Table 3 shows items which are protocol independent. All of the items in Table 3, except for determining how the GSC is controlled, will need to be repeated after each GSC operation, before a reception or transmission starts again.

Table 3. Protocol Independent Initialization

clearing the collision counter register
control of the GSC
initializing DMA (only if used)
initializing counters and pointers
enabling the receiver and receive interrupts
enabling the transmitter and transmit interrupts

INITIALIZATION (PROTOCOL DEPENDENT)

This section deals with those items which are part of initialization which vary according to the protocol being implemented. These parameters will typically be dictated by rules of the protocol or hardware environment. In addition, some parameters will vary according to the software implemented by the programmer. For instance, interframe space (IFS) is one of the parameters dependent on other software developed to implement a protocol with the C152.

BAUD RATE—When initializing the GSC baud rate there are two major considerations. The first is that the GSC baud rate can only be programmed in multiples of 1/8 the oscillator frequency when using the internal baud rate generator as shown in the formula given below. If a 1 MBPS rate is desired, the oscillator frequency must be 16 MHz or 8 MHz. This becomes less critical when the GSC baud rate is much lower than the desired oscillator frequency.

$$\text{GSC baud rate} = \frac{F_{\text{osc}}}{(\text{BAUD} + 1) \times 8}$$

$$\text{UART baud rate (Mode 3)} = \frac{(2^{\text{smod}}) (F_{\text{osc}})}{(256 - \text{TH1}) \times 384}$$

The second major consideration only matters if the UART is used. In this case, when deciding on GSC baud rate and oscillator frequency the effect on the UART baud rate must be understood. As shown in the formula above, when using a timer in mode 3, baud rates generated for the UART are in multiples of 1/384 the oscillator frequency. This means that standard UART baud rates such as 9600, 2400, 1200, etc. and common GSC baud rates such as 2 MBPS, 1 MBPS, and 640 KBPS, cannot be reached with any single oscillator frequency. This can be worked around with methods such as externally clocking the timers. Externally clocking the GSC cannot be done when CSMA/CD is selected. For instance, the maximum oscillator frequency that can be used to achieve a standard UART baud rate of 9600 is 14.7456 MHz, which works out to a maximum GSC baud rate of 1.8432 MBPS which can be further divided down by multiples of 8. The program example in Appendix A uses these values.

To select a desired baud rate, the Special Function Register BAUD is loaded with an appropriate number according to the previously given formula. For instance:

```
MOV BAUD,#0      ;selects a baud rate
                  ;of 1/8 the oscillator
                  ;frequency
```

or:

```
MOV BAUD,#1      ;selects a baud rate
                  ;of 1/16 the oscillator
                  ;frequency
```

at the other extreme:

```
MOV BAUD,#OFFH   ;selects a baud rate
                  ;of 1/2048 the
                  ;oscillator frequency
                  ;(7.2K @ 14.7456 MHz)
```

PREAMBLE LENGTH—A preamble serves four functions in CSMA/CD mode: to provide synchronization for the following frame, to contain the Beginning Of Frame flag (BOF), to let other stations on the link know that the link is being used, and to provide a window where collisions may occur and automatically re-attempt transmission (backoff). Figure 5 shows what an eight-bit preamble would look like.

The C152 receiver will synchronize to the first transition and resynchronize on every following transition. For this reason a minimum preamble length can be used. On the C152 the minimum preamble length is 8-bits. However, due to network topography, other devices used, or the protocol being implemented, a larger number of transitions may be required. In these cases the C152 can be programmed for either a 32- or 64-bit preamble.

To select an 8-bit preamble:
GMOD = XXXXX01X

To select a 32-bit preamble:
GMOD = XXXXX10X

To select a 64-bit preamble:
GMOD = XXXXX11X

BACKOFF MODE—The C152 has three types of backoff modes: Normal Backoff, Alternate Backoff, and Deterministic Backoff. Normal backoff and alternate backoff are very similar and the only difference between them is when the slot timer begins counting time slots.

In normal backoff each station randomly chooses a slot based on the number of collisions that have previously occurred. After the idle (EOF) is detected, the interframe space timer and slot time timer begin at the same time. Since all devices are prevented from beginning a transmission during the interframe space, that amount of time is taken away from a device which has chosen slot 0. When a slot time is significantly larger than the interframe space, this should pose no problem as slot 0 will still provide a window for the device to begin transmission. There is a problem when the interframe space is larger than the slot time. In this case, if a device chooses slot 0, it will not be allowed to transmit because the interframe space has not yet expired. This decreases efficiency of the backoff algorithm and reduces bandwidth. Normal backoff should be used when the slot time is greater than the interframe space period.

In alternate backoff, after the idle is detected, only the interframe space timer begins. When the interframe space timer expires, the slot time timer begins. This results in extending the total amount of time spent in the backoff algorithm but preserves the entire amount of time for each slot that may be selected. Alternate backoff is recommended when the slot time is less than or equal to the interframe space period.

The deterministic backoff mode is a new resolution mode introduced by the C152. Deterministic backoff utilizes peer-to-peer communication while in normal transmission mode, and a prioritized or a deterministic algorithm while performing the resolution. Deterministic backoff operates by following standard CSMA rules when attempting to transmit a packet for the first time. However, if a collision is detected each station is

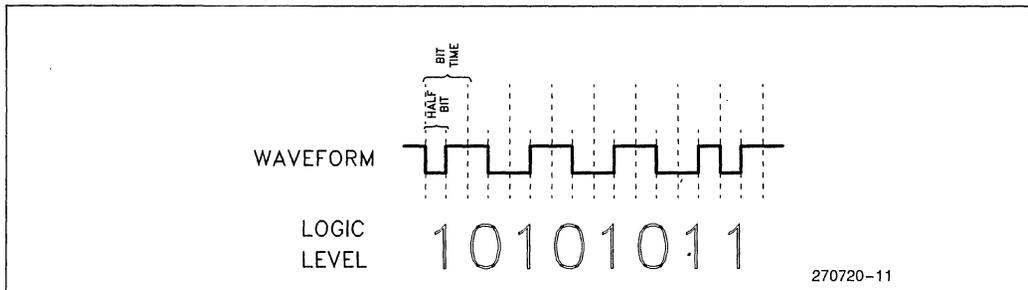


Figure 5. 8-Bit Preamble (also HBA Waveform)

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restricted to only transmit during its assigned slot. The slot number is assigned by the user and up to 63 slots are available. A more detailed description on deterministic backoff is in the 80C152 Hardware Description chapter in the 8-bit Embedded Controller Handbook. Deterministic backoff is recommended if there are 64 stations or less in a network and the user wishes to remove the uncertainty that arises when using one of the other two random resolution methods already described. Another reason for using deterministic resolution is if a user wishes to assign a priority to one station's messages over that of another station's during the collision resolution period. The user should be aware that most CSMA/CD protocols that already have standards associated with them preclude the use of deterministic backoff.

To select normal backoff:

```
GMOD = X00XXXXX
MYSLOT = X0XXXXXX
```

To select alternate backoff:

```
GMOD = X11XXXXX
MYSLOT = X0XXXXXX
```

To select deterministic backoff:

```
GMOD = X11XXXXX
MYSLOT = X1XXXXXX
```

CRC—The C152 offers a choice of two types of CRC. One type of CRC is CRC-CCITT (16-bit) used in HDLC (Reference 1). The second CRC available is named AUTODIN-II (32-bit) which is used in 802.3 (Reference 2). The following formulas give the CRC generating polynomial of each.

$$\text{CRC-CCITT} = X^{16} + X^{12} + X^5 + 1$$

$$\begin{aligned} \text{AUTODIN-II} = & X^{32} + X^{26} + X^{23} + \\ & X^{22} + X^{16} + X^{12} + \\ & X^{11} + X^{10} + X^8 + \\ & X^7 + X^5 + X^4 + \\ & X^2 + X + 1 \end{aligned}$$

The selection of which CRC to use is normally dictated by the protocol being implemented. When selecting a CRC, the user should remember that the CRC length also determines the jam time, which in turn will affect the slot time.

To select the 16-bit CRC:

```
GMOD = XXXX0XXXX
```

To select the 32-bit CRC:

```
GMOD = XXXX1XXXX
```

INTERFRAME SPACE—The interframe space provides a period of time for the receiver and physical medium to fully recover from a previous reception and be prepared to accept a new message. To fulfill these requirements the value programmed into IFS should be greater than or equal to the “turn around” time plus round trip propagation time. “Turn around” time is the amount of time it takes for a receiver to be re-enabled after having just received a previous packet. Calculating worst case turn around time is very complicated when the GSC is under CPU control. This is because the Receive Done bit (RDN), which signifies the end of a received packet, does not generate an interrupt. The user is required to periodically poll Receive Done to ascertain when incoming packets are complete. Since the polling sequence is sometimes altered by interrupts, these delays must also be taken into account when deciding what interframe space will be used. As an alternative, the user could choose to set-up a timer that will periodically poll the receive done bit and give a more reliable idea of what the turn around time will be. This will require that the timer interrupt be assigned a higher priority than any of the other interrupts. Since the RDN bit will be set approximately two bit times after the last CRC bit is received, in some situations it is possible to add a delay to a receive valid interrupt and check Receive Done just prior to leaving the routine. As a last resort a user could ignore the maximum response time and instead pick a number that works most of the time. The only negative result of doing this is that some frames may be missed. If acknowledgements are used, that frame would be retransmitted. However, if acknowledgements are not used, the data would be lost forever.

The programming quantum for interframe space is in bit times where a bit time is equal to 1/baud rate. The only hardware restrictions the C152 places on interframe space is that the number programmed must be even and the maximum value is 256 bit times. Other than that, the user can decide what interframe space value will be used. The interframe space should be the same for all stations on any given network.

To program the interframe space:

```
IFS = nnnnnnn0
```

where nnnnnnn0 = number of bit times programmed by the user.

The following two examples show the actual code the C152 will execute in response to a receive interrupt. Only those portions of the code associated with servicing the interrupt are shown. Added to this software, on the left edge, is the number of machine cycles it takes to execute each instruction. With this extra information the required interframe space can be calculated by totaling the number of machine cycles.

The first example gives the flow used for a valid GSC reception and the other example shows the steps taken to service an invalid reception. These examples were created by first implementing a working prototype. Once completed, the software used to service the appropriate interrupt was pulled out, selecting the worst case (longest) flow. Finally, each step was sequentially pieced together to demonstrate how the application services an interrupt. These software fragments are taken from the program in Appendix A.

The total number of machine cycles it takes to service a valid reception (59 cycles) or an invalid reception (115 cycles) is also given. As shown, an invalid reception takes the longest amount of time to service. To 115 cycles we add maximum interrupt latency, which is 9 machine cycles. The total comes out to be 124 machine cycles. It should be mentioned that the typical interrupt latency in the C152 would be about 5 machine cycles.

A 9 machine cycle latency can only occur if the interrupt happens during an access to an interrupt register followed by a multiply or divide instruction and assumes that the receive error interrupt is the only high priority interrupt.

A bit time works out to be 8 oscillator periods (BAUD = 0) in this example. To calculate the number to load into IFS the following formula is used. "12" comes about from the 12 oscillator periods that make up a machine cycle.

$$\text{IFS} = \frac{12 \times (\# \text{ of machine cycles to service the interrupt})}{(\# \text{ of oscillator periods per bit time})}$$

This works out to be:

$$(12 \times 124)/8 = 186$$

This number should have a guardband added in case minor changes must be made in the routines. Since the only other enabled interrupt is the UART, a small guardband of 10 was used. The interframe space chosen is 196.

(# of machine cycles)	LOC	OBJ	LINE	SOURCE
	002B		358	ORG 2BH
			359	GSC_REC_VALID:
(2)	002B	020568	360	JMP GSC_VALID_REC
			361	
			1680	GSC_VALID_REC:
(2)	0568	C082	1682	PUSH DPL
(2)	056A	C083	1683	PUSH DPH
(2)	056C	C0E0	1684	PUSH ACC
(2)	056E	C0D0	1685	PUSH PSW
(2)	0570	71B0	1688	CALL NEW_BUFFER2_IN
			1689	
			1031	NEW_BUFFER2_IN:
(2)	03B0	207343	1064	JB GSC_IN_MSB,GSC_IN_2
			1067	
			1168	GSC_IN_2D_2A:
(2)	03F6	20721E	1170	JB GSC_IN_LSB,GSC_IN_2
			1172	
			1173	GSC_IN_2D:
(2)	03F9	2074F6	1175	JB BUF2D_ACTIVE,BUFFER
(2)	03FC	758200	1179	MOV DPL,#LOW (BUF2C_ST
(2)	03FF	758303	1180	MOV DPH,#HIGH (BUF2C_S
(1)	0402	C3	1184	CLR C
(1)	0403	7476	1186	MOV A,#(MAX_LENGTH) -
(1)	0405	95F2	1192	SUBB A,BCRL1
(2)	0407	F0	1194	MOVX @DPTR,A
(1)	0408	D275	1197	SETB BUF2C_ACTIVE
(1)	040A	D272	1202	SETB GSC_IN_LSB
(1)	040C	D273	1203	SETB GSC_IN_MSB
(2)	040E	757981	1206	MOV GSC_INPUT_LOW,#LOW
(2)	0411	757803	1207	MOV GSC_INPUT_HIGH,#HI
(2)	0414	020432	1211	JMP NEW_BUF2_IN_END
			1212	
			1251	NEW_BUF2_IN_END:
(2)	0432	8579D2	1253	MOV DARL1,GSC_INPUT_LO
(2)	0435	8578D3	1254	MOV DARH1,GSC_INPUT_HI
(2)	0438	75F300	1258	MOV BCRH1,#0
(2)	043B	75F278	1259	MOV BCRL1,#MAX_LENGTH
(2)	043E	22	1261	RET
			1263	
(1)	0572	439301	1693	ORL DCON1,#01
(2)	0575	D2E9	1695	SETB GREN
(2)	0577	D0D0	1697	POP PSW
(2)	0579	D0E0	1698	POP ACC
(2)	057B	D083	1699	POP DPH
(2)	057D	D082	1700	POP DPL
(2)	057F	32	1702	RETI

59 TOTAL CYCLES

Example 1. GSC Receive Valid Service Routine

(# of machine cycles)	LOC	OBJ	LINE	SOURCE
	0033		362	ORG 33H
			363	GSC_REC_ERROR:
(2)	0033	020580	364	JMP GSC_ERROR_REC
			365	
			1703	GSC_ERROR_REC:
(2)	0580	C082	1705	PUSH DPL
(2)	0582	C083	1706	PUSH DPH
(2)	0584	C0E0	1707	PUSH ACC
(2)	0586	C0D0	1708	PUSH PSW
			1735	RCABT_CHECK:
(2)	0588	30EE07	1736	JNB RCABT,OVR_CHECK
			1737	
			1744	OVR_CHECK:
(2)	0592	30EF07	1745	JNB OVR,CRC_CHECK
			1746	
			1753	CRC_CHECK:
(2)	059C	30EC07	1754	JNB CRCE,AE_CHECK
(2)	059F	78E7	1756	MOV ERROR_POINTER,#CRC
(2)	05A1	5175	1758	CALL INCREMENT_COUNTER
			1759	
			560	INCREMENT_COUNTER:
(1)	0275	D3	562	SETB C
(1)	0276	7F06	564	MOV R7,#6
			565	
			566	INC_COUNT_LOOP:
(1*6)	0278	E6	568	MOV A,@ERROR_POINTER
(1*6)	0279	3400	570	ADDC A,#0
(1*6)	027B	F6	572	MOV @ERROR_POINTER,A
(1*6)	027C	18	574	DEC ERROR_POINTER
(2*6)	027D	DFF9	576	DJNZ R7,INC_COUNT_LOOP
(2)	027F	4001	578	JC COUNTER_OVERFLOW
			588	
			589	COUNTER_OVERFLOW:
(2)	0282	22	591	RET
			592	
(2)	0281	22	587	RET
			588	
(2)	05A3	0205AA	1760	JMP REC_ERROR_COUNT_END
			1761	
			1767	REC_ERROR_COUNT_END:
(2)	05AA	71B0	1772	CALL NEW_BUFFER2_IN
			1773	
			1031	NEW_BUFFER2_IN:
			1063	
(2)	03B0	207343	1064	JB GSC_IN_MSB,GSC_IN_2
			1168	GSC_IN_2D_2A:
(2)	03F6	20721E	1170	JB GSC_IN_LSB,GSC_IN_2
			1171	

Example 2. GSC Receive Error Service Routine

(# of machine cycles)	LOC	OBJ	LINE	SOURCE
			1172	ORG 33H
			1173	GSC_IN_2D:
(2)	03F9	2074F6	1175	JB BUF2D_ACTIVE, BUFFER
(2)	03FC	758200	1179	MOV DPL, #LOW (BUF2C_ST
(2)	03FF	758303	1180	MOV DPH, #HIGH (BUF2C_S
(1)	0402	C3	1184	CLR C
(1)	0403	7476	1186	MOV A, #(MAX_LENGTH) -
(1)	0405	95F2	1192	SUBB A, BCRL1
(2)	0407	F0	1194	MOVX @DPTR, A
(1)	0408	D275	1197	SETB BUF2C_ACTIVE
(1)	040A	D272	1202	SETB GSC_IN_LSB
(1)	040C	D273	1203	SETB GSC_IN_MSB
(2)	040E	757981	1206	MOV GSC_INPUT_LOW, #LOW
(2)	0411	757803	1207	MOV GSC_INPUT_HIGH, #HI
(2)	0414	020432	1211	JMP NEW_BUF2_IN_END
			1212	
			1251	NEW_BUF2_IN_END:
(2)	0432	8579D2	1253	MOV DARL1, GSC_INPUT_LO
(2)	0435	8578D3	1254	MOV DARH1, GSC_INPUT_HI
(2)	0438	75F300	1258	MOV BCRH1, #0
(2)	043B	75F278	1259	MOV BCRL1, #MAX_LENGTH
(2)	043E	22	1261	RET
			1262	
(2)	05AC	439301	1774	ORL DCON1, #01
(1)	05AF	D2E9	1776	SETB GRN
(2)	05B1	D0D0	1778	POP PSW
(2)	05B3	D0E0	1779	POP ACC
(2)	05B5	D083	1780	POP DPH
(2)	05B7	D082	1781	POP DPL
(2)	05B9	32	1783	RETI

115 TOTAL Cycles

Example 2. GSC Receive Error Service Routine (Continued)

JAMMING SIGNAL—The purpose of a jam is to insure all stations on a link detect that a collision has occurred and reject that frame. To meet this need, the C152 offers two types of jamming signals. One type of jam is the D.C. jam (Figure 6) and another type is called the CRC (Figure 7) jam. A jam is forced by the TxD pin after a collision is detected but after the preamble ends if the preamble is not yet complete. The D.C. jam forces a constant logic "0" for a period of time equal to the CRC length. The CRC jam takes the CRC calculated up to the point when a collision occurs, complements the CRC, and transmits that pattern. The CRC jam should be used when A.C. coupling is used in

a network. A.C. coupling normally implies that pulse transformers or capacitors are used to connect to the serial link. In these types of circuit interfaces, the D.C. jam may not be passed through reliably. One drawback of the CRC jam is that it does not always guarantee that all stations on a link will detect the jamming signal as there are no Manchester code violations inherent in the waveform. The D.C. jam is recommended whenever it can be used since this type of jam will always be detected by forcing Manchester code violations. Some protocols specify a specific type of jam signal that should be used and the user will have to decide if the C152 can fulfill those requirements.

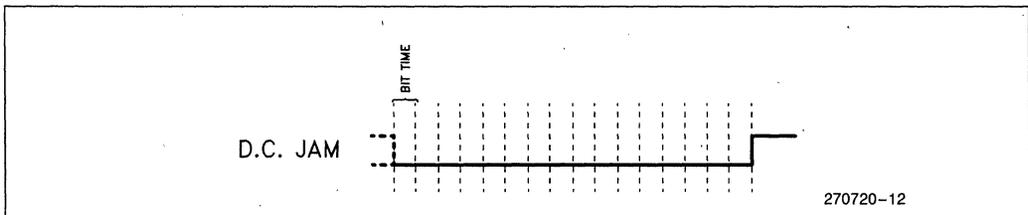


Figure 6. D.C. Jam

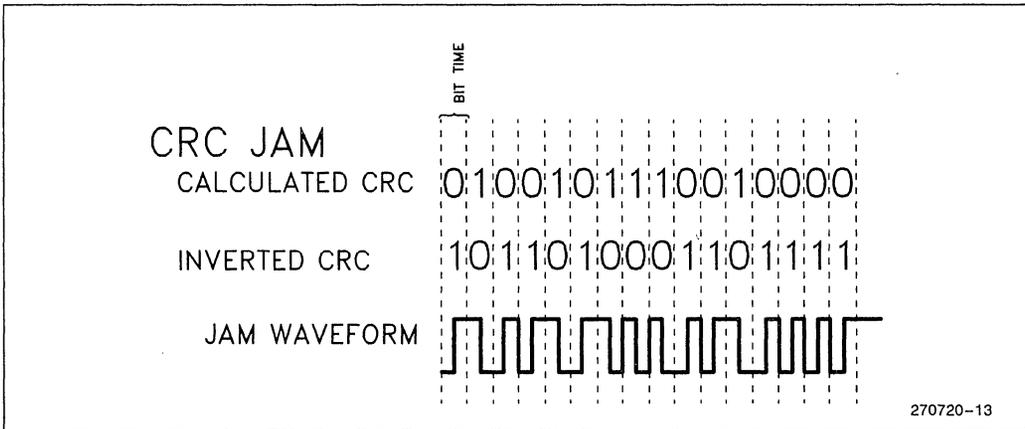


Figure 7. CRC Jam

To select D.C. jam:

`MYSLOT = 1XXXXXXXX`

To select CRC jam:

`MYSLOT = 0XXXXXXXX`

SLOT TIME—In CSMA/CD networks a slot time should be equal to or larger than the sum of round trip propagation time plus maximum jam time. The slot time is used in the backoff algorithm as a rescheduling quantum. The slot time is programmed in bit times and in the C152 can vary from 1 to 256.

To program the slot time:

`SLOTTM = nnnnnnnn`

ADDRESSING—When discussing the subject of addressing with respect to the C152, the subject should be broken down into three major topics. These topics are: address length, assignment of addresses, and address masking.

Address Length—The C152 gives a user a choice of either 8 or 16 bits of address recognition. To select 8-bit addressing the user must set the AL bit in GMOD to 0. Setting AL to 1 selects 16-bit addressing. Address recognition can be extended with software by examining subsequent bytes for a match. The only part of the GSC hardware that utilizes address length is the receiver. The receiver uses address length to determine when an incoming packet matches a user assigned address. Since transmission of addresses is done under software control, the transmitter does not use the address length bit. All bits following BOF are loaded into RFIFO, including address. The transmit circuitry is involved with addressing only if HBA is used. In this case, when HBA is selected, the transmitter must know whether or not the sending address was even or odd. Even addresses require an acknowledgement back and odd addresses do not.

When transmitting, the user must insert a destination address in the frame to be transmitted. This is done by loading the appropriate address as the first byte or two bytes of data. If a source (sending) address is also to be sent, the user must place that address into the proper position within a packet according to the protocol being implemented.

To select 8-bit addresses:

`GMOD = XXX0XXXX`

To select 16-bit addresses:

`GMOD = XXX1XXXX`

Address Assignment—When assigning an address to a station, there are several factors to consider. To begin with, there are four 8-bit address registers in the C152: ADR0, ADR1, ADR2, and ADR3. These registers are initialized to 00 after a valid reset. For this reason it is recommended that no assigned addresses should equal 0. Also, since there are four address registers, a user has a minimum of two addresses which can be assigned to each station when using 16-bit addressing or four addresses when using 8-bit addressing. Those registers not used do not need to be initialized. When using 16-bit addresses ADR1:ADR0 form one 16-bit address and ADR3:ADR2 form a second address. The C152 will always recognize an address consisting of all 1s, which is considered a “broadcast” address. An address consisting of all 1s should not be assigned to any individual station.

There are many methods used to assign addresses. Some suggestions are: reading of a switch, addresses contained in actual program code, assignment by another node, or negotiated with the system. As mentioned earlier, if HBA is being used then the LSB of the address must be 0 when acknowledgements are expect-

ed. Since more than one address can be assigned per station it is possible to use or not use HBA within the same station. This would work by assigning one address that would be even for when acknowledgements are required and another assigned address would be odd for those occasions when acknowledgements are not needed.

To assign an 8-bit address:

ADR0 = nnnnnnnn

and optionally:

ADR1 = xxxxxxxx

ADR2 = yyyyyyyy

ADR3 = zzzzzzzz

To assign a 16-bit address:

ADR0 = nnnnnnnn (lower byte)

ADR1 = xxxxxxxx (upper byte)

and optionally:

ADR2 = yyyyyyyy (lower byte)

ADR3 = zzzzzzzz (upper byte)

where xxxxxxxx, yyyyyyyy, zzzzzzzz are addresses to be assigned.

In this example there are 5 nodes (A, B, C, D, and E) with up to 4 common peripherals. The peripherals are: terminals, keyboards, printers, and modems. Assuming 8-bit addressing, a specific address bit is as-

signed to each peripheral: bit 1 to terminals, bit 2 to keyboards, bit 3 to printers, and bit 4 to modems. Figure 8 shows how this addressing is mapped.

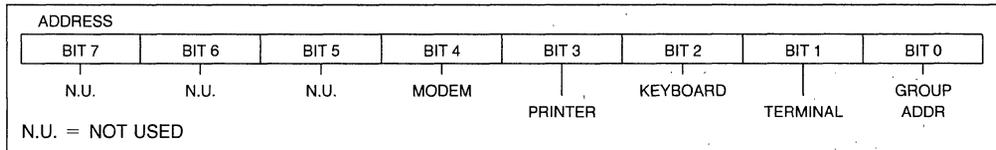


Figure 8. Group Addressing Map

Bit 0 is used to differentiate between group addresses and individual addresses. If bit 0 = 1, then the address is a group address, if bit 0 = 0, then the address is an individual address. This also complies with the HBA requirements if HBA is enabled. Table 4 defines which stations have which peripherals.

The next step is to assign each station's address and address mask. These are determined by the attached peripherals. A 1 is placed in the address register bit and address mask register bit if that station has an appropriate device. A 1 in the address register is not used since it is masked out, but will make it easier for a person not familiar with this specific software to follow the program.

Table 4. Peripheral Assignment for Example 3

Station A:	Terminal, Keyboard
Station B:	Printer, Modem
Station C:	Terminal
Station D:	Printer
Station E:	Terminal, Keyboard, Printer, Modem

BIT	Address							
	7	6	5	4	3	2	1	0
A:	0	0	0	0	0	1	1	1
B:	0	0	0	1	1	0	0	1
C:	0	0	0	0	0	0	1	1
D:	0	0	0	0	1	0	0	1
E:	0	0	0	1	1	1	1	1

BIT	Address Mask							
	7	6	5	4	3	2	1	0
A:	0	0	0	0	0	1	1	0
B:	0	0	0	1	1	0	0	0
C:	0	0	0	0	0	0	1	0
D:	0	0	0	0	1	0	0	0
E:	0	0	0	1	1	1	1	0

EXAMPLE 3

Address Masking—The C152 has two 8-bit address mask registers named AMSK0 and AMSK1. Bits in AMSK0 correspond to bits in ADR0 and bits in AMSK1 correspond to bits in ADR1. Placing a 1 into any bit position in AMSKn causes the corresponding bit in ADRn to be disregarded when searching for an address match.

To implement address masking:

AMSK0 = nnnnnnnn

and optionally:

AMSK1 = nnnnnnnn

where n = 1 for a “don’t care address bit”
or n = 0 for a “do care address bit”

There are two main uses for the address masking capabilities of the C152. The first and simplest use is to mask off all address bits. In this mode the C152 will receive all messages. This type of reception is called “promiscuous” mode. The promiscuous mode could be used where all traffic would be monitored by a supervisory node to determine traffic patterns or to classify what information is being transferred between which nodes.

A second use of masking registers is to group various nodes together. Typically, stations are grouped together which have something in common, such as functions or location. Another term used when discussing group addresses is “multi-cast” addressing. Example #3 demonstrates how multi-cast addressing might be used.

Finally, to communicate with any station that has a printer, the address 00001001 would be sent and stations B, D, and E would receive the data. There are some limitations to using this type of scheme. Some of the more obvious are: the number of groupings is limited to the number of address bits minus 1, and it is not possible to address those stations that have a combination of attached peripherals, e.g., those stations with keyboards AND terminals. These problems can be solved using more elaborate addressing schemes.

HBA—Hardware Based Acknowledge (HBA) is a hardware implemented acknowledgment mechanism. The acknowledgement consists of a standalone preamble. An example of a preamble is shown in Figure 5. An acknowledgment will be returned by the receiver if:

- no hardware detectable errors are found in the frame
- the address is an individual address (LSB = 0)
- the transmitter is enabled (TEN = 1)
- HBA is set

An originating transmitter will expect and accept the acknowledgment if:

- HBA is set
- the receiver is enabled (GREN = 1)
- the address sent out was an individual address (LSB = 0)

If a partial or corrupted preamble is received or the preamble is not completed within the interframe space, the NOACK bit is set by the station that originally initiated transmission. HBA is a user selectable option which must be enabled after a reset.

The HBA method informs the original transmitter that a packet was received with no detected errors which saves the overhead and time that would normally be required to send a software generated acknowledgment for a valid reception. Some functions that other acknowledgment schemes implement yet are not encompassed when using HBA with a C152 is to identify packets which are out of sequence or frames which are of a wrong type.

To enable HBA:

RSTAT = XXXXXXXX1

INITIALIZATION—PROTOCOL INDEPENDENT

Discussion so far has centered on those elements of initialization which will vary according to the protocol being implemented. As such, the protocol in many cases will dictate what values to use for initialization. In addition, there are some parameters set during initialization that will remain the same regardless of which protocol is being implemented. There are also some parameters which may vary for reasons other than which protocol is being used. These parameters are grouped together to form the protocol independent initialization functions. The following sections cover these elements of initialization. The discussion of initialization parameters is complete when the text covering “Starting, Maintaining, and Ending Transmissions” begins.

CLEARING COLLISION COUNTER—A transmission collision detect counter (TCDCNT) keeps track of the number of collisions that have occurred. It does this by shifting a 1 into the LSB for each collision that occurs during transmission of the preamble. When TCDCNT overflows, the C152 stops transmitting and sets TCDT. Setting TCDT signals that too many collisions have occurred and can cause an interrupt. TCDT also is set if a collision occurs after the GSC has accessed TFIFO. During normal transmission, TCDCNT can be read by user software to determine the number of collisions, if any, that have occurred. Before starting the second and subsequent transmissions, it is possible that TCDCNT already has bits shifted in from a previous transmission. This would cause TCDCNT to over-

flow prematurely. In order to preserve the full bandwidth of 8 retransmissions, TDCNT must be cleared prior to beginning any new transmission.

To clear the collision counter:

TDCNT = 0

CONTROL OF THE GSC—"Control of the GSC" specifies how bytes are loaded into the transmitter (TFIFO) and unloaded from the receiver (RFIFO). A user has the choice of moving data to or from the GSC under control of either user software or the DMA channels.

CPU Control—CPU control is the simplest method of servicing the GSC and allows the most control. The major drawback to CPU control is that a significant amount of time is spent moving data from the source to the destination, incrementing pointers and counters, checking flags, and determining when the end of data occurs. In addition, how the GSC interrupts function differs from when the GSC is under CPU control than when the GSC is under DMA control. Under CPU control, valid GSC interrupts occur when either RFNE (Receive Fifo Not Empty) or TFNF (Transmit Fifo Not Full) are set. The transmit error and most of the receive error interrupts still function the same regardless of which type of control is used on the GSC. The only difference in how receive error interrupts operate is that the UR (UnderRun) bit for the receiver is operational when the GSC is under DMA control. UR is disabled when under CPU control.

DMA Control—DMA control relieves the CPU of much of the overhead associated with serving the GSC and allows faster baud rates. However, the reader must realize that more details about a "yet to be transmitted packet" must be known to properly initialize the DMA channels prior to starting a transmission. In some situations, especially at high baud rates, the user must take into account DMA cycles that occur asynchronously and without any user control or knowledge. This could possibly disrupt other time critical tasks the C152 is performing. There may be no indication to a user that other ongoing tasks are being interrupted by DMA cycles taking over the bus and momentarily stopping CPU action.

When the DMA is used to service the GSC, the DMA channels will also need to be initialized and the GSC interrupts configured to operate in DMA mode. The main advantages of using DMA control is time saved and interrupts occur only when there is an error or when the GSC operation (receive or transmit) is done. This removes the necessity of continuously polling RDN and TDN bits to determine when a GSC operation is complete.

One of the most important facts to remember when deciding how to service the GSC is that unless the GSC baud rate is relatively low compared to the CPU oscillator frequency, the only method that can keep up with the receiver or transmitter is DMA control. As a rule of thumb, if a user is willing to use 100% of available bandwidth of the C152 and no other interrupts are enabled besides the GSC, the maximum baud rate works out to be approximately 4.5% of the oscillator frequency. This is based on a 9 instruction cycle interrupt latency, moving a byte of data, return from interrupt and executing one more instruction before the next GSC byte is transmitted or received. At an oscillator frequency of 16 MHz, this works out to 720K bits per second. There are many steps a user could take to increase the baud rate when the GSC is under CPU control as this scenario is only a simple situation using worst case assumptions. Taking into account the amount of time available for the CPU to service the GSC as more tasks are required by the service routines or the CPU would further lower the maximum baud rate. For instance, if a user intended that GSC support only took 10% of available CPU time, this would reduce the effective baud rate by a factor of ten, making the maximum bit rate 72K. This 10% figure is an average over the period it takes to complete a frame. Situations might arise such that spurious GSC demand cycles would require much more than 10% of available time for short intervals.

INITIALIZING DMA—Since CSMA/CD is selected, it is by definition half-duplex. In half-duplex mode, only one DMA channel is needed to service both transmitter and receiver. However, it is simpler and easier to explain if both DMA channels are used. The following text is written under an assumption that both DMA channels will be used to service the GSC. Regardless of whether the DMA channel is servicing the receiver or transmitter, the DMA DONE interrupt generally should not be enabled. Also, the DMA bit in TSTAT must always be set. The GSC valid transmit and valid receive interrupts occur when RDN or TDN is set. This also eliminates a need to poll RDN or TDN to determine when a reception or transmission has ended, as is necessary when the GSC is under CPU control.

The DMA channel servicing the transmitter must have:

- Destination Address = TFIFO (085H)
- Increment Destination Address (IDA) = 0
- Destination Address Space (DAS) = 1
- Demand Mode (DM) = 1
- Transfer Mode (TM) = 0

The source of data can be SFR space, internal RAM or external RAM. The byte count must be equal to the number of bytes to be transmitted, as this determines when a packet ends. TEN should be set before the DMA GO bit. It takes one bit time after TEN is set before the transmitter is enabled. The transmit valid

interrupt should be enabled after TEN is set. Since CSMA/CD is half duplex, it doesn't matter which DMA channel services the receiver or transmitter, as only one DMA channel will be active at any time.

The DMA channel servicing the receiver must have:

```
Source Address = RFIFO (0F4H)
ISA = 0
SAS = 1
DM = 1
TM = 0
```

The destination for data can be SFR space, internal RAM or external RAM. The byte count must be equal to or greater than the number of bytes to be received. Setting the byte count to 0FFFFH (64K) is one way of covering all packet lengths. GREN should be set after the DMA GO bit. The receive valid interrupt should be enabled after GREN is set. It takes one bit time after GREN is set before the receiver is enabled and for the error bits and RDN to be cleared. Before GREN is set, the user software should ensure that the RFIFO is cleared. Setting GREN does not clear the receive FIFO as stated in the hardware description.

INITIALIZING COUNTERS AND POINTERS: Whether using DMA or CPU control, pointers will be required to load the correct bytes for the transmitter and to store received bytes in their proper location. Counters are required when the GSC is under DMA control in order to keep the DMA channel active during the reception of an entire frame and to identify when a transmitted frame is to be ended. Counters are optional if the CPU is used to service the GSC, although its usefulness might be questioned.

When the GSC is under DMA control, the data pointers used are destination address registers (DARLn and DARHn) for the DMA channel responsible for the receiver and source address registers (SARLn and SARHn) for the DMA channel servicing the transmitter. The counters used are byte count registers (BCRLn and BCRHn) for the appropriate DMA channel.

The byte count for the transmitting DMA channel must be known and loaded prior to beginning actual transmission. Transmission begins when TEN and GO are set. The reason the byte count must be known prior to transmission is that when the counter reaches 0, the DMA stops loading data into TFIFO, and once TFIFO is emptied the GSC assumes a transmitted packet is complete. For the receiver the byte count can be set to the frame length if known prior to starting reception or the byte count can be set to a maximum frame packet length that will ever be received. Another alternative is to set the byte count equal to 0FFFFH. This option may be chosen if the length of received packets are totally unknown. If 0FFFFH is used, the user must make sure that there is some method to accommodate this many bytes. If maximum buffer size is a limiting factor, then that would be used.

When the GSC is under CPU control, internal RAM is typically used for pointers and counters. These pointers and counters would be updated by software for each byte that is received or transmitted. An interrupt is generated as long as there is at least one byte in the receive FIFO. An interrupt is also generated as long as there is room for one byte in the transmit FIFO. It is in the interrupt service routine that counters and pointers are updated and data is transferred to or from the GSC FIFOs. One advantage of CPU control is that the length of received or transmitted packets need not be known prior to the start of GSC activities. When the GSC is under CPU control, user software determines when a transmission has ended. For moving targets, CPU control allows the user software to determine where to store received data at the time it is transferred to RFIFO.

So far only initialization of the GSC and DMA has been explained. In order to use the GSC, the receiver, transmitter, and associated interrupts need to be enabled. These are covered in the following section.

ENABLING RECEIVER AND RECEIVER INTERRUPTS—There are two receiver interrupt enable bits, EGSRV (Receive Valid) and EGSRE (Receive Error) and one bit to enable the receiver (GREN). The interrupts should always be enabled whenever the receiver is enabled. Once this is done, a user can wait for interrupts to occur and then service the GSC receiver. The conditions which will cause the CPU to vector to GSC receiver interrupt service routines are described in the 8-Bit Embedded Controller Handbook.

In most CSMA/CD applications, GSC receivers will be enabled all the time once the C152 has been initialized. The only time the receiver will not be enabled is when a reception is completed or a receive error occurs. When this happens, the GSC receiver hardware clears GREN, which disables the receiver. The receiver must then be re-enabled by software before it is ready to accept a new frame. One way to do this when under DMA control is to set the receiver enable bit (GREN) in the receiver interrupt service routine. Similarly, the GSC receive interrupts should always be enabled and remain so except for the period of time that it takes to service an interrupt.

Once set, the GSC receiver interrupt enable bits always remain set unless cleared by user software. About the only valid reason for clearing the receiver interrupt enable bits is so that certain sections of code will not be disrupted by GSC activities. If the interrupts are disabled while the receiver is enabled, the amount of time the interrupts are disabled should not exceed 24 bit times. If the interrupts are disabled for a longer period of time, the receive FIFO may be over written.

It is a good practice to enable the GSC receiver interrupts prior to enabling the receiver when under CPU control. Another alternative is to clear the EA bit while enabling the GSC receiver and receiver interrupts. However, this could increase interrupt latency. If something like this is not done, a higher priority interrupt may alter the program flow immediately after the receiver is enabled and prior to enabling the interrupts. This in turn could cause the receiver to overflow. When the receiver is under DMA control the situation is different. First, the interrupts cannot be enabled before the receiver because if RDN is set from a previous reception, the receive valid service routine will be invoked but no reception has yet taken place. The correct sequence when under DMA control would be to set the DMA GO bit, enable the receiver, then enable the receiver interrupts. In this case the worst that could happen is a slow response to RDN getting set. Even this can be worked around by making receive valid the only high priority interrupt.

To enable the receiver interrupt enable bits and the receiver this sequence should be followed:

```
IEN1 = XXXXXX11
RSTAT = XXXXXX1X
```

or if under DMA control:

```
DCONn = XXXXXX11
RSTAT = XXXXXX1X
IEN1 = XXXXXX11
```

ENABLING TRANSMITTER AND TRANSMIT INTERRUPTS—There are two transmit interrupt enable bits—EGSTV (Transmit Valid) and EGSTE (Transmit Error) and one transmitter enable bit—TEN (Transmitter ENable). The interrupts should always be enabled whenever the transmitter is enabled. Once this is done, a user can wait for interrupts to occur and then service the GSC transmitter. Conditions which will cause the CPU to vector to GSC transmit interrupt service routines are described in the 8-Bit Embedded Controller Handbook.

Compared with the receiver, opposite conditions exist concerning when the transmitter is operational and the sequence of enabling transmitter versus transmit interrupts. First, the transmitter and its interrupts are disabled all of the time except on those occasions when a

transmission is desired. The user's application determines when a transmission is needed. Status of the message, how full a buffer is, or how long since the last message was sent are typical criteria used to judge when a transmission will be started.

When a transmission is complete, the interrupts and the transmitter should be disabled. This is particularly true for the transmit valid interrupt as TFIFO will most likely be empty and TFNF (Transmit FIFO Not Full) will be set. TFNF = 1 is the source of transmit valid interrupts when the GSC is serviced under CPU control.

The transmitter should be enabled before enabling the transmitter interrupts. If the GSC is under CPU control and the interrupts are enabled first, TFIFO may be loaded with data in response to TFNF being set. When TEN is set, data already loaded into TFIFO would be cleared. Consequently, data meant to be transmitted would be lost. If the GSC is under DMA control, it is possible that an interrupt would be generated in response to TDN being set from the previous transmission, yet no transmission has even started since the interrupts were enabled. If using the DMA channels to service the transmitter, TEN must be set before the GO bit for the DMA channel is set. If not, the DMA channels could load TFIFO with data, and when TEN is set that data would be lost.

The correct sequence to enable the transmitter and its interrupt enable bits is:

```
SETB TEN
SETB EGSTE
SETB EGSTV
```

or if under DMA control:

```
SETB TEN
SETB EGSTE
SETB EGSTV
ORL DCONn,#01
```

Once all initialization tasks shown so far are completed, reception and transmission may commence. The process of starting, maintaining, and ending transmissions or receptions is covered next.

STARTING, MAINTAINING, AND ENDING TRANSMISSIONS

Prior to starting a transmission, the user will need to set T_{EN}. This enables the transmitter, resets T_{DN}, clears all transmit error bits and sets up TFIFO as if it were empty (all bytes in TFIFO are lost) after a GSC bit clock occurs. Once T_{EN} is set, actual transmission begins when a byte is loaded into TFIFO. Figure 9 is a block diagram of the GSC transmitter and shows how it functions. Once a byte has entered TFIFO, transmission begins. The first step is for the GSC to determine if the link is idle and interframe space has expired. Actually, this occurs continuously, even when not transmitting, but transmit circuitry checks to make sure these conditions exist before transmitting. If these two condi-

tions are not met, the C152 will wait until they are. Once interframe space has expired, $\overline{\text{DEN}}$ is forced low for one bit time prior to the GSC emitting a preamble and BOF. About the time the BOF is output, a byte from TFIFO is transferred to the shift register. As bits are shifted out this register, they pass by the CRC generator, which updates the current CRC value. Bits then enter the data encoder which forms them into Manchester coded waveforms and out T_xD. If TFIFO is empty when the shift register goes to grab another byte, the GSC assumes it is the end of data. To complete a frame, bits in the CRC generator are passed through the data encoder and the EOF is appended. One part of the block diagram in Figure 9 is the transmit control sequencer. The transmit control sequencer's purpose is to determine which state the transmitter is in such as Idle, Preamble, Data, or CRC. To perform this function it has connections to all circuits in the transmitter. These connections are not shown in order to make the diagram easier to read.

If the transmitter is under CPU control the first byte is loaded with user software. TFIFO should be filled and counters and pointers updated before proceeding with any other tasks required by the CPU. There is room for up to three bytes in TFIFO. Before loading the first byte, users should examine T_{DN} to ensure that any previous transmissions have completed. If T_{EN} is set before the end of a transmission, that transmission is aborted without appending a CRC and EOF but the interframe space will still be enforced before starting again. A user can identify when TFIFO is full by examining T_{FN}F (Transmit Fifo Not Full). T_{FN}F will always remain at a logic 1 as long as there is room for at least one more byte in TFIFO. There is a one machine cycle latency from when a byte is loaded into TFIFO until T_{FN}F is updated. Because of this latency, the status of T_{FN}F should not be checked immediately following the instruction that loaded TFIFO but should be examined two or more instructions later. Whenever T_{FN}F is set, an interrupt will be generated if EG_{ST}V is set. In response to the interrupt, bytes should be loaded into TFIFO until T_{FN}F is cleared and update any pointers or counters.

Once the user is through with transmitting bytes for the current frame, the GSC transmit valid interrupt (EG_{ST}V) should be disabled. This is to prevent the program flow from being interrupted by unnecessary GSC demands as T_{FN}F will remain set all the time. The GSC transmit error interrupt (EG_{ST}E) must remain enabled as transmit errors can still occur. While under CPU control there is no interrupt associated with transmit done (T_{DN}) so a user must periodically poll this bit to determine when actual transmission is complete. After the last byte in TFIFO is transmitted there is a delay until T_{DN} is set. This delay will be equal to the CRC length plus approximately 1.5 bit times for the EOF. The CRC is appended after the end of data by GSC hardware.

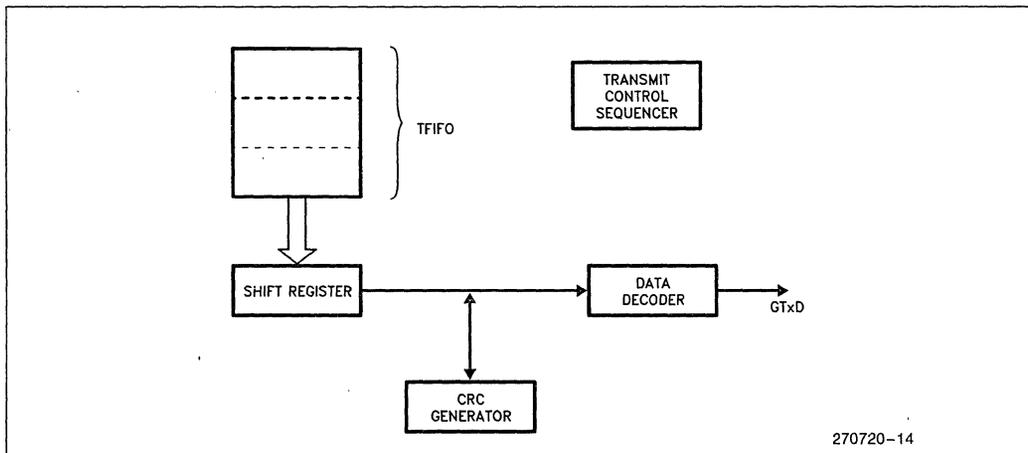


Figure 9. Transmitter Block Diagram

To start a transmission when the GSC is under DMA control, users should first enable the transmitter by setting TEN, then set the GO bit for the appropriate DMA channel. Before the GO bit is set users must initialize the GSC and DMA. Thereafter, the DMA loads the first byte that begins actual transmission and keeps the transmit FIFO full until the end of transmission. In this case, transmission ends when the byte count reaches 0, which means the length of the message to be transmitted must be known before transmission begins.

The DMA channel examines TFNF to determine when the transmitter needs servicing. When a byte is transferred into TFIFO, the DMA channel takes control of the internal bus and the CPU is held off for one machine cycle. This is the only overhead associated with the actual transmission when under DMA control. This is significantly less than the overhead associated with each byte that must be loaded by software when the GSC is under CPU control. When the DMA is servicing the transmitter, at least one machine cycle occurs between each DMA load. This prevents the DMA from hogging the internal bus when servicing the transmitter. It takes five machine cycles to load three bytes to initially fill TFIFO. When transmission ends, TDN will be set and when the GSC is under DMA control it is the setting of TDN that begins the GSC interrupt service routine.

The discussion so far assumes there are no errors during transmission of a frame. However, in CSMA/CD there is always a possibility of an error occurring and part of maintaining transmission is servicing those errors. In the C152 when an error is detected an error bit is set. At the same time the error bit is set, TEN is cleared which disables the transmitter. Types of errors

that can occur are: collision detection errors (TCDT), no acknowledgement errors (NOACK) (if HBA is enabled), and underrun errors (UR) (if the DMA channels are used to service the transmitter). After setting the error bit, the C152 jumps to the transmit error vector if EGSTE (Transmit Error enable) is set. Depending on the protocol implemented, a user may wish to take some specific response to an error but in almost all cases the transmitter will be re-enabled and the same data retransmitted. This requires that counters and pointers be initialized, the transmitter enabled, and TFIFO filled. Another frequent action taken is to log the type of error for later analysis or to keep track of specific trends. Once transmission is restarted, the same flow is followed as before, as if no error occurred.

STARTING, MAINTAINING, AND ENDING RECEPTIONS

In most applications, the receiver is always enabled and reception begins when the first byte is loaded into RFIFO. Figure 10 shows a block diagram of the receiver.

As indicated in Figure 10, before the first byte is loaded into RFIFO, the address is checked for a matching address assigned by ADRn. A user can disable address recognition by writing all 1s to the address mask register(s), AMSKn. In this mode all frames with a valid BOF will be received. When the first byte is loaded into RFIFO, RFNE is set. If the address does match, there is a delay of about 24 or 40 bit times from reception of the first bit until a byte is loaded into RFIFO depending on which CRC is chosen. This is due to CRC strip circuitry and the bits required to fill up the shift register.

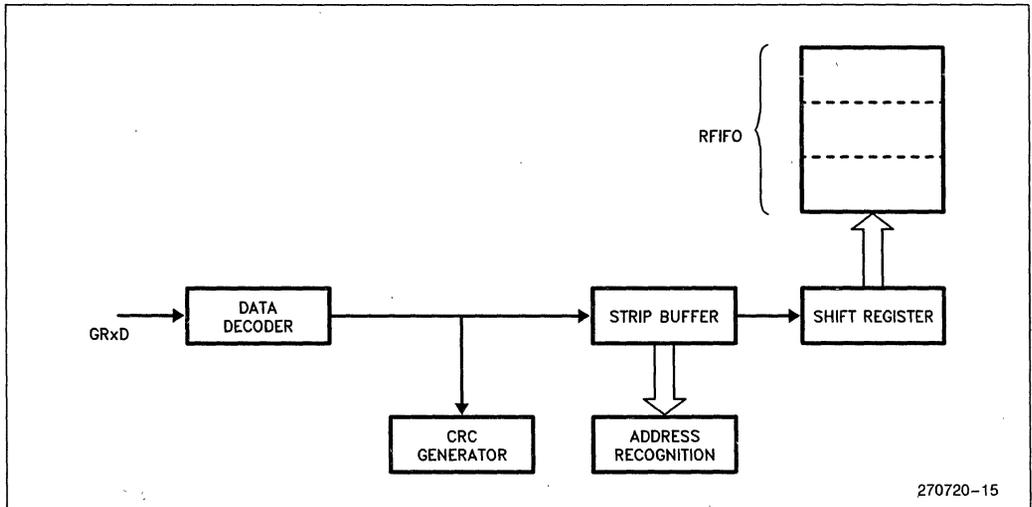


Figure 10. Receiver Block Diagram

When the GSC is being serviced by the CPU, an interrupt is generated when RFNE is set and if EGSRV is enabled. The user typically responds to an interrupt by removing one byte from RFIFO and storing it somewhere else. The user should check RFNE before leaving the interrupt service routine to see if more than one byte was loaded in to RFIFO. While under CPU control, there is no interrupt generated when reception is complete although receive done (RDN) is set. When RDN is set, the receiver is disabled and user software has to re-enable it. To determine when a frame has ended, the user must periodically poll RDN. After a frame has ended, the user will normally reinitialize pointers, reset counters, and enable the receiver. RDN will not be set when the last byte is transferred to RFIFO because the EOF will not be recognized yet. It takes approximately 1.7 bit times of link inactivity for the EOF to be recognized.

When the GSC is controlled by the DMA channels an interrupt is generated when RDN is set for a valid reception. At this point all a user needs to do is to set the source address registers, set the byte count, set the GO bit, and enable the receiver. Whenever the GSC receiver is being serviced by the DMA channels, the GO bit should be set before the receiver enable bit, GREN. This is to ensure that the DMA channel is active whenever the receiver is enabled. If the receiver is enabled before the DMA channel, it is possible that an interrupt would alter the program flow. An interrupt could delay setting the GO bit so that data is received while the DMA channel is prevented from servicing the GSC. Consequently, an overrun error occurs.

For the GSC receiver, as in the transmitter, an error is always possible. Conditions that set the error bits are the same regardless of how the receiver is being serviced. Possible errors are: receiver collision (RCABT), CRC error (CRCE), overrun (OVR), and alignment error (AE).

The only type of error that user software can take actions to prevent is an overrun error. In this case, when an overrun error occurs it is because the receiver could not be serviced fast enough. Under DMA control, the only way this could happen is if the other DMA channel prevented servicing the GSC by the DMA or the user cleared the GO bit. Solutions to these problems are to turn off the second DMA channel when receiving and not mess around with the GO bit during reception. To determine if the GSC is receiving a packet, the byte count of the appropriate DMA channel can be examined. If the GSC is under CPU control and an overrun occurs it is because there are too many other tasks the CPU is doing or the baud rate is just too high for the CPU to keep up. A solution to this problem is to either cut back on the number of tasks the CPU must perform

while a packet is being received or to switch to DMA control of the GSC.

In all other cases, about all the C152 can do when a receive error occurs is to log the type of error, discard the data already received, and to re-enable the receiver for the next packet. These actions would also be taken for an overrun error.

SUMMARY

Hopefully, this application note has given the reader some insight on how to set up the GSC parameters, how to transmit or receive a packet, and how to respond to error conditions that may arise. The process of obtaining data for transmission or what to do with data received has been left open as much as possible as these vary widely from application to application. In some cases, all the data will be managed by another, more powerful processor. In this situation, the user will have to implement another interface between the main processor and the C152.

Although the whole process of using the C152 may at first, seem confusing and complicated, breaking down this process into steps may make utilizing the C152 much simpler. One suggestion of the steps to follow is:

1) INITIALIZATION

- A) Baud rate
- B) Preamble
- C) Backoff
- D) CRC
- E) Interframe space
- F) Jamming signal
- G) Slot time
- H) Addressing
- I) Acknowledgment
- J) Clearing the collision counter
- K) Controlling the GSC
- L) DMA initialization (if used)
- M) Counter and pointer setup
- N) Enabling the GSC
- O) Enabling the interrupts

2) TRANSMITTING/RECEIVING PACKETS

- A) Starting transmission/reception
- B) Maintaining GSC operations
- C) Ending transmission/reception
- D) Responding to errors

These steps can be used as a checklist to ensure that the minimum set of functions have been implemented that will allow the GSC to be used in almost any application. The list also demonstrates that the bulk of the tasks the user must implement is in initializing the GSC. Once initialization is accomplished, there is comparatively little work left to implement an application.

APPENDIX A SOFTWARE EXAMPLE

The following example demonstrates how the DMA can be used to service the GSC in a specific environment. Figure 11 shows a diagram of the hardware used. As shown, the UART is used as a source and destination for data transferred by the GSC. Also shown in Figure 11 are some DIP switches. These DIP switches determine source and destination addresses. The switches are read only once after a reset. The hardware environment is shown for informational purposes only and is not necessarily a real application that would be implemented by a user. Even so, with some minor changes, similar circuits might be used, requiring corresponding changes to be made in the software.

This program has been written with the assumption that a terminal will be connected to the UART. As such, only ASCII data can be transferred and each block of data is delineated by a carriage return (ODH) and line feed (OAH). As data is received by the UART it is stored in one of four rotating buffers. This data will later be transmitted by the GSC to other C152s. Data received by the GSC is stored in one of four different rotating buffers. This data will be transmitted by the

UART to a terminal. 1K of external data RAM is connected to the C152 to serve as storage buffers. Consequently, each buffer is one-eighth of available external RAM, or 128 bytes. This provides up to one line of 120 characters for each buffer. Also, each buffer will store additional information such as destination address, source address, and message length. When a line of characters is complete, a flag will be set to signify to the GSC that that buffer is to be transmitted. Conversely, when a packet received by the GSC is complete, a flag is set to identify that buffer is to be output through the UART to a terminal. Whenever access to one buffer is complete, the software manipulates pointers so the next buffer is used. If all 4 buffers are full, data for that type of buffer is no longer accepted until another buffer is available.

Note that this program uses both DMA channels, one for the receiver and one for the transmitter on the GSC. A program could have been written using only one DMA channel. Using both channels has made the program much simpler and shortened the time it takes to change from transmitting to receiving.

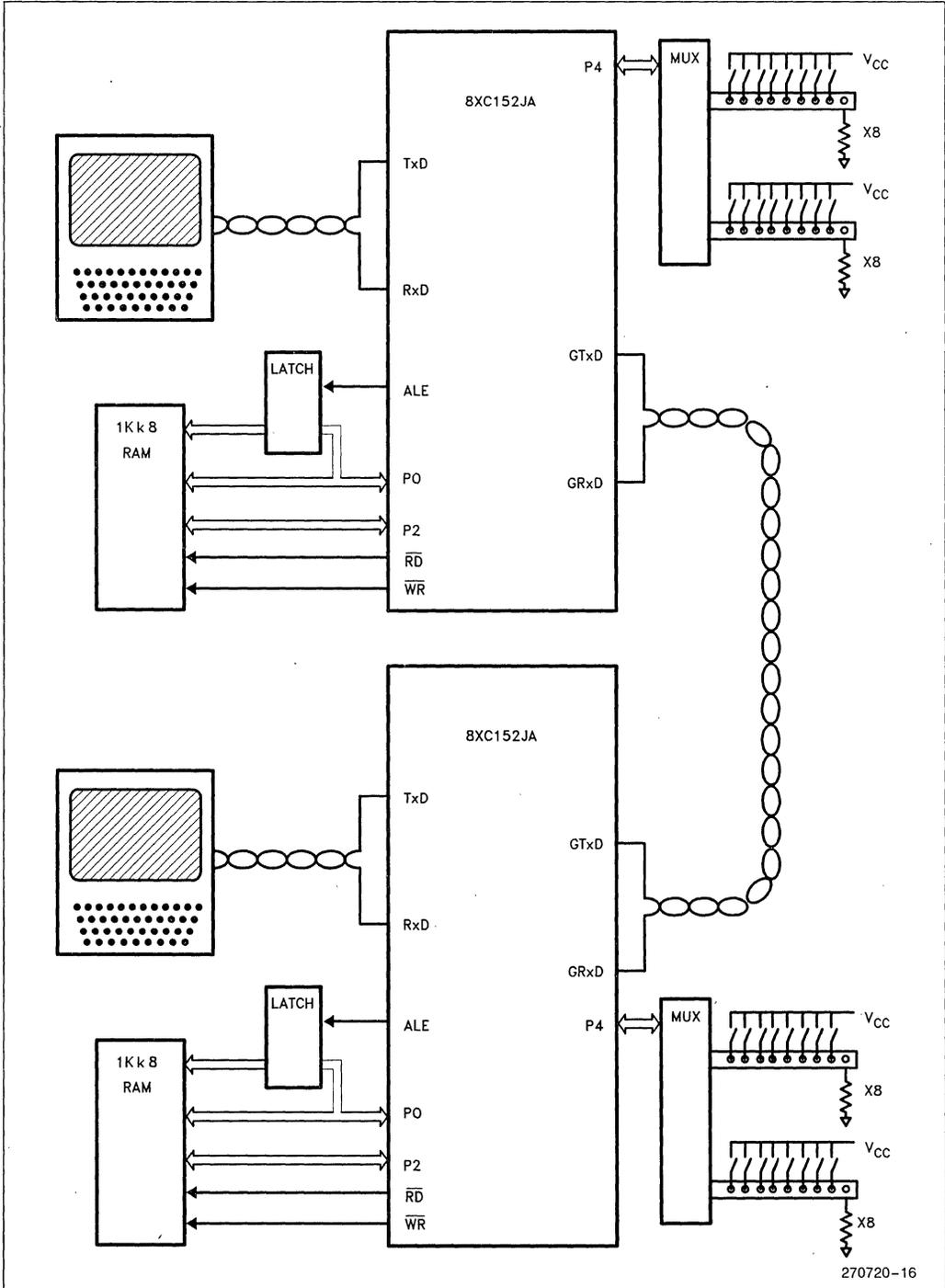


Figure 11. Hardware Environment for Software Example

DOS 3.30 (038-N) MCS-51 MACRO ASSEMBLER, V2.2
 OBJECT MODULE PLACED IN APPNOT1.OBJ
 ASSEMBLER INVOKED BY: C:\ASM51\ASM51 EXE APPNOT1.PGM

LOC	OBJ	LINE	SOURCE
		1	*XREF
		2	*NDLIST
		165	
0000		166	GSC_BAUD_RATE EQU 0 ;GSC baud rate = 1.5MBPs
		167	
00FC		168	LSC_BAUD_RATE EQU OFCH ;LSC baud rate = 9.6k baud at
		169	;14.7456 MHz
		170	
0014		171	IFS_PERIOD EQU 20 ;number of bit times separating
		172	;frames
		173	
0003		174	BUF1A_STRT_ADDR EQU 003H ;buffer 1A's starting address for
		175	;storing data (0 = # of bytes,
		176	;1 = dest addr, 2 = src addr)
		177	
00B3		178	BUF1B_STRT_ADDR EQU 0B3H ;buffer 1B's starting address for
		179	;storing data (B0H = # of bytes,
		180	;B1 = dest addr, B2 = src addr)
		181	
0103		182	BUF1C_STRT_ADDR EQU 103H ;buffer 1C's starting address for
		183	;storing data (100H = # of bytes,
		184	;101 = dest addr, 102 = src addr)
		185	
01B3		186	BUF1D_STRT_ADDR EQU 1B3H ;buffer 1D's starting address for
		187	;storing data (1B0H = # of bytes,
		188	;1B1 = dest addr, 1B2 = src addr)
		189	
0201		190	BUF2A_STRT_ADDR EQU 201H ;buffer 2A's starting address for
		191	;storing data (200H = # of bytes)
		192	
02B1		193	BUF2B_STRT_ADDR EQU 2B1H ;buffer 2B's starting address for
		194	;storing data (2B0H = # of bytes)
		195	
0301		196	BUF2C_STRT_ADDR EQU 301H ;buffer 2C's starting address for
		197	;storing data (300H = # of bytes)
		198	
03B1		199	BUF2D_STRT_ADDR EQU 3B1H ;buffer 2D's starting address for
		200	;storing data (3B0H = # of bytes)
		201	
00B0		202	STACK_OFFSET EQU 80H ;start stack at upper 128 bytes
		203	
000D		204	CR EQU 0DH ;ASCII equivalent for carriage
		205	;return
		206	
000A		207	LINE_FEED EQU 0AH ;ASCII equivalent for line-feed
		208	
REC		209	ERROR_POINTER EQU R0 ;R0 holds the address that points
		210	;to the next error location to
		211	;increment
		212	

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intel

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LOC	OBJ	LINE	SOURCE
007B		213	MAX_LENGTH EQU 120 ;maximum length a (received) packet
		214	;can be - must always be less than
		215	;255. my H/W limitation is 12B
		216	
		217	;
		218	*****
00FF		219	UR_COUNTER DATA OFFH ;RAM locations OF4H to OFFH are
		220	;used to keep a log of the # of
		221	;UR errors (only transmit error)
		222	
00F9		223	OVR_COUNTER DATA (UR_COUNTER) - 6 ;RAM locations OF4H to OF9H keep
		224	;a log of the # of overrun errors
		225	
00F3		226	RCABT_COUNTER DATA (OVR_COUNTER) - 6 ;RAM locations OEEH to OF3H keep
		227	;a log of the # of abort errors
		228	
00ED		229	AE_COUNTER DATA (RCABT_COUNTER) - 6 ;RAM locations OEBH to OEDH keep
		230	;a log of the # of alignment errors
		231	
00E7		232	CRCE_COUNTER DATA (AE_COUNTER) - 6 ;RAM locations OE2H to OE7H keep
		233	;a log of the # of CRC errors
		234	
00E1		235	LONG_COUNTER DATA (CRCE_COUNTER) - 6 ;RAM locations OE1H to ODCH keep
		236	;a log of the # of received
		237	;packets that are too long
		238	
00DB		239	TCDT_COUNTER DATA (LONG_COUNTER) - 6 ;RAM locations ODBH to OD6H keep
		240	;a log of the # of TCDT errors
		241	
00D5		242	NOACK_COUNTER DATA (TCDT_COUNTER) - 6 ;RAM locations OD5H to ODOH keep
		243	;a log of the # of NOACK errors
		244	
00CF		245	NEXT_LOCATION DATA (NOACK_COUNTER) - 6 ;reserve 6 bytes for NOACK counter
		246	
		247	;
		248	-----
007F		249	IN_BYTE_COUNT DATA 7FH ;number of bytes LSC received which
		250	;determines # of bytes for GSC to
		251	;transmit
		252	
007E		253	OUT_BYTE_COUNT DATA (IN_BYTE_COUNT) -1 ;number of bytes GSC received which
		254	;determines # of bytes for LSC to
		255	;transmit
		256	
007D		257	GSC_DEST_ADDR DATA (OUT_BYTE_COUNT) -1 ;destination address read from
		258	;DIP switches (loaded on RESET)
		259	
007C		260	GSC_SRC_ADDR DATA (GSC_DEST_ADDR) -1 ;source address read from DIP
		261	;switches (loaded on RESET)
		262	
007B		263	LSC_INPUT_LOW DATA (GSC_SRC_ADDR) -1
007A		264	LSC_INPUT_HIGH DATA (LSC_INPUT_LOW) - 1 ;contains the address where the
		265	;next LSC received byte will be
		266	;stored at
		267	

LQC OBJ	LINE	SOURCE
0079	268	GSC_INPUT_LOW DATA (LSC_INPUT_HIGH) - 1
007B	269	GSC_INPUT_HIGH DATA (GSC_INPUT_LOW) - 1 ; contains the address where the
	270	; next GSC received byte will be
	271	; stored at
	272	
0077	273	LSC_OUTPUT_LOW DATA (GSC_INPUT_HIGH) - 1
0076	274	LSC_OUTPUT_HIGH DATA (LSC_OUTPUT_LOW) - 1 ; contains the address where the
	275	; next byte for the LSC to xmit
	276	
0075	277	LSC_OUT_COUNTER DATA (LSC_OUTPUT_HIGH) - 1 ; contains the number of byte for
	278	; the LSC to xmit
	279	
002F	280	BUFFER1_CONTROL DATA 2FH ; byte that buffer 1 control bits
	281	; are in
	282	
002E	283	BUFFER2_CONTROL DATA 2EH ; byte that buffer 2 control bits
	284	; are in
	285	
	286	; *****
	287	
007F	288	BUF1D_ACTIVE BIT 7FH ; indicator for when buffer 1D has
	289	; data for GSC
	290	
007E	291	BUF1C_ACTIVE BIT (BUF1D_ACTIVE) - 1 ; indicator for when buffer 1C has
	292	; data for GSC
	293	
007D	294	BUF1B_ACTIVE BIT (BUF1C_ACTIVE) - 1 ; indicator for when buffer 1B has
	295	; data for GSC
	296	
007C	297	BUF1A_ACTIVE BIT (BUF1B_ACTIVE) - 1 ; indicator for when buffer 1A has
	298	; data for GSC
	299	
007B	300	GSC_OUT_MSB BIT (BUF1A_ACTIVE) - 1 ; second of two bits that identify
	301	; which buffer is the current GSC
	302	; output buffer
	303	
007A	304	GSC_OUT_LSB BIT (GSC_OUT_MSB) - 1 ; first of two bits that identify
	305	; which buffer is the current GSC
	306	; output buffer
	307	
0079	308	LSC_IN_MSB BIT (GSC_OUT_LSB) - 1 ; second of two bits that identify
	309	; which buffer is the current LSC
	310	; input buffer
	311	
007B	312	LSC_IN_LSB BIT (LSC_IN_MSB) - 1 ; first of two bits that identify
	313	; which buffer is the current LSC
	314	; input buffer
	315	
0077	316	BUF2A_ACTIVE BIT (LSC_IN_LSB) - 1 ; indicator for when buffer 2A has
	317	; data for LSC
	318	
0076	319	BUF2B_ACTIVE BIT (BUF2A_ACTIVE) - 1 ; indicator for when buffer 2B has
	320	; data for LSC
	321	
0075	322	BUF2C_ACTIVE BIT (BUF2B_ACTIVE) - 1 ; indicator for when buffer 2C has

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LOC OBJ          LINE    SOURCE
                                323          ;data for LSC
                                324
0074             325      BUF2D_ACTIVE  BIT (BUF2C_ACTIVE) - 1  ;indicator for when buffer 2D has
                                326          ;data for LSC
                                327
0073             328      GSC_IN_MSB    BIT (BUF2D_ACTIVE) - 1  ;second of two bits that identify
                                329          ;which buffer is the current GSC
                                330          ;input buffer
                                331
0072             332      GSC_IN_LSB    BIT (GSC_IN_MSB) - 1    ;first of two bits that identify
                                333          ;which buffer is the current GSC
                                334          ;input buffer
                                335
0071             336      LSC_OUT_MSB   BIT (GSC_IN_LSB) - 1    ;second of two bits that identify
                                337          ;which buffer is the current LSC
                                338          ;output buffer
                                339
0070             340      LSC_OUT_LSB   BIT (LSC_OUT_MSB) - 1  ;first of two bits that identify
                                341          ;which buffer is the current LSC
                                342          ;output buffer
                                343
006F             344      FIRST_GSC_OUT BIT (LSC_OUT_LSB) - 1    ;indicator for first GSC xmit
006E             345      LSC_ACTIVE    BIT (FIRST_GSC_OUT) -1    ;indicator that LSC is outputting
                                346          ;a received packet
                                347
                                348          ;*****
                                349
                                350
0000             351      START:
0000 020100      352      ORG 0
                                353      JMP INITIALIZATION
                                354
0023             355      ORG 23H
0023 0205BA      356      JMP LSC_SERVICE
                                357
002B             358      ORG 2BH
002B 02056B      359      GSC_REC_VALID:
                                360          JMP GSC_VALID_REC
                                361
0033             362      ORG 33H
0033 020580      363      GSC_REC_ERROR:
                                364          JMP GSC_ERROR_REC
                                365
0043             366      ORG 43H
0043 0204AA      367      GSC_XMIT_VALID:
                                368          JMP GSC_VALID_XMIT
                                369
004B             370      ORG 4BH
004B 0204E3      371      GSC_XMIT_ERROR:
                                372          JMP GSC_ERROR_XMIT
                                373
0053             374      ORG 53H
0053 02061C      375      DMA1_DONE:
                                376          JMP DMA1_SERVICE
                                377

```

LOC	OBJ	LINE	SOURCE	
0100		378	ORG 100H	
		379	INITIALIZATION	
		380		
0100	75B180	381	MOV SP,#STACK_OFFSET	;start stack at user defined addr
		382		
0103	120243	383	CALL ADDRESS_DETERMINATION	;setup addressing (only done on
		384		;RESET)
		385		
0106	120200	386	CALL GSC_INIT	;initialization for GSC
		387		
0109	120234	388	CALL LSC_INIT	;initialization for LSC
		389		
010C	12025B	390	CALL GENERIC_INIT	;general initialization not dealing
		391		;with interrupts, GSC, or LSC
		392		
010F	120250	393	CALL INTERRUPT_ENABLE	;enable interrupts
		394		
		395	MAIN	
		396		
0112	207C17	397	JB BUF1A_ACTIVE,BUFFER1_START	;see if buffer 1A has something
		398		;to transmit out GSC
		399		
0115	207D14	400	JB BUF1B_ACTIVE,BUFFER1_START	;see if buffer 1B has something
		401		;to transmit out GSC
		402		
0118	207E11	403	JB BUF1C_ACTIVE,BUFFER1_START	;see if buffer 1C has something
		404		;to transmit out GSC
		405		
011B	207F0E	406	JB BUF1D_ACTIVE,BUFFER1_START	;see if buffer 1D has something
		407		;to transmit out GSC
		408		
011E	207710	409	JB BUF2A_ACTIVE,BUFFER2_START	;see if buffer 2A has something
		410		;to transmit out LSC
		411		
0121	20760D	412	JB BUF2B_ACTIVE,BUFFER2_START	;see if buffer 2B has something
		413		;to transmit out LSC
		414		
0124	20750A	415	JB BUF2C_ACTIVE,BUFFER2_START	;see if buffer 2C has something
		416		;to transmit out LSC
		417		
0127	207407	418	JB BUF2D_ACTIVE,BUFFER2_START	;see if buffer 2D has something
		419		;to transmit out LSC
		420		
012A	80E6	421	JMP MAIN	
		422		
		423	BUFFER1_START:	
		424		
012C	12032F	425	CALL NEW_BUFFER1_OUT	;this routine should start a
		426		;transmission if a buffer is full
		427		
012F	80E1	428	JMP MAIN	
		429		
		430	BUFFER2_START:	
		431		
0131	12043F	432	CALL NEW_BUFFER2_OUT	;this routine starts a transmission

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```

LOC OBJ          LINE    SOURCE
                                ;out the LSC if one of the buffers
                                ;is full
                                433
                                434
                                435
0134 80DC        436      JMP MAIN
                                437
0200             438      ORG 200H
                                439 +1 $INCLUDE (GSCINIT.SRC)
                                440      GSC_INIT
                                =1 441
                                =1 442      MOV BAUD.#GSC_BAUD_RATE
0200 759400      =1 443
                                =1 444      MOV GMOD.#02H
                                445      ;init for CSMA/CD, 8-bit preamble,
                                446      ;16-bit CRC, 8-bit addresses
0203 758402      =1 447      MOV IFS.#IFS_PERIOD
                                448      ;init IFS for period between frames
0206 75A414      =1 449      MOV TCDCNT.#0
                                450      ;clear collision counter
0209 75D400      =1 451      SETB DMA
                                452      ;init GSC interrupts for DMA
020C D2DB        =1 453      MOV DARLO.#TFIFO
                                454      ;DMA0 will service TFIFO
020E 75C2B5      =1 455      MOV DCON0.#10011000B
                                456      ;init DMA0 with SFR as dest, ext RAM
                                457      ;as source, serial port demand mode
0211 75929B      =1 458      MOV SARL1.#RFIFO
                                459      ;DMA1 will service RFIFO
0214 75B2F4      =1 460      MOV BCRH1.#0
0217 75F300      =1 461      MOV BCRL1.#MAX_LENGTH
021A 75F27B      =1 462      ;load DMA byte count with maximum
                                463      ;message length
021D 759369      =1 464      MOV DCON1.#01101001B
                                465      ;init DMA1 with ext RAM as dest,
                                466      ;SFR as source, serial port demand
                                467      ;mode, and set GD bit.
                                =1 468
0220 857C95      =1 469      MOV ADRO.#GSC_SRC_ADDR
                                =1 470
0223 757901      =1 471      MOV GSC_INPUT_LOW.#LOW (BUF2A_STRT_ADDR)
0226 757802      =1 472      MOV GSC_INPUT_HIGH.#HIGH (BUF2A_STRT_ADDR)
                                473      ;init GSC input address storage
                                =1 474
0229 8579D2      =1 475      MOV DARL1.#GSC_INPUT_LOW
022C 857BD3      =1 476      MOV DARH1.#GSC_INPUT_HIGH
                                477      ;init DMA destination address to
                                478      ;match GSC input address storage
022F D2E9        =1 479      SETB GREN
                                480      ;enable receiver
0231 D26F        =1 481      SETB FIRST_GSC_OUT
                                482      ;set indicator that first GSC xmit
                                483      ;has not yet occurred
0233 22          =1 484      RET
                                485 +1 $INCLUDE (LSCINIT.SRC)
                                =1 486      LSC_INIT:
0234 758DFC      =1 487      MOV TH1.#LSC_BAUD_RATE
                                ;setup timer1 to generate LSC baud

```

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LOC	OBJ	LINE	SOURCE	
		=1 488		
0237	43B920	=1 489	ORL TMOD,#00100000B	
023A	53B92F	=1 490	ANL TMOD,#00101111B	;init timer1 as 8-bit auto-reload
		=1 491		
023D	759B50	=1 492	MOV SCON,#01010000B	;setup LSC as 8-bit UART and enable
		=1 493		;receiver
		=1 494		
0240	D2BE	=1 495	SETB TR1	;start timer to generate baud rate
		=1 496		
0242	22	=1 497	RET	
		498 +1	\$INCLUDE (INITADDR.SRC)	
		=1 499	ADDRESS_DETERMINATION	
		=1 500		
0243	53901F	=1 501	ANL P1,#1FH	;select output 0 of '13B
		=1 502		
0246	85C07C	=1 503	MOV GSC_SRC_ADDR,P4	;read GSC receive address from
		=1 504		;DIP switch #1
		=1 505		
0249	439020	=1 506	ORL P1,#20H	;select output 1 of '13B
		=1 507		
024C	85C07D	=1 508	MOV GSC_DEST_ADDR,P4	;read GSC xmit address from DIP
		=1 509		;switch #2
		=1 510		
024F	22	=1 511	RET	
		512 +1	\$INCLUDE (ENAINIT.SRC)	
		=1 513	INTERRUPT_ENABLE:	
		=1 514		
0250	D2CB	=1 515	SETB EGSRV	;enable GSC receive valid interrupt
		=1 516		
0252	D2C9	=1 517	SETB EGSRE	;enable GSC receive error interrupt
		=1 518		
0254	D2AC	=1 519	SETB ES	;enable LSC interrupt
		=1 520		
0256	D2CC	=1 521	SETB EDMA1	;enable DMA1 done interrupt
		=1 522		
0258	D2AF	=1 523	SETB EA	;enable interrupts
		=1 524		
025A	22	=1 525	RET	
		=1 526		
		527 +1	\$INCLUDE (GENINIT.SRC)	
		=1 528	GENERIC_INIT:	
		=1 529		
025B	752F00	=1 530	MOV BUFFER1_CONTROL,#0	;insure all buffer 1 active bits
		=1 531		;= 0, current input and output
		=1 532		;buffer = 1A
		=1 533		
		=1 534		
025E	752E00	=1 535	MOV BUFFER2_CONTROL,#0	;insure all buffer 2 active bits
		=1 536		;= 0, current input and output
		=1 537		;buffer = 1B
		=1 538		
0261	C26E	=1 539	CLR LSC_ACTIVE	;insure LSC_ACTIVE = 0 before
		=1 540		;starting a reception
		=1 541		
0263	757B03	=1 542	MOV LSC_INPUT_LOW,#LOW (BUF1A_STRT_ADDR)	

```

LOC OBJ          LINE    SOURCE
0266 757A00      =1 543      MOV LSC_INPUT_HIGH,#HIGH (BUF1A_STRT_ADDR)
                   =1 544                  ;load address pointers with
                   =1 545                  ;starting address of buffer 1A
                   =1 546
0269 757F02      =1 547      MOV IN_BYTE_COUNT,#02
                   =1 548                  ;byte count initialized to 2
                   =1 549                  ;because destination and source
                   =1 550                  ;address will take first two bytes
                   =1 551                  ;and counter is not incremented.
026C 78CF        =1 552      MOV RO,#NEXT_LOCATION
                   =1 553
COUNTER_CLEAR:
026E 0B          =1 554      INC RO
                   =1 555
026F 7400        =1 556      MOV @RO,#0
                   =1 557                  ;clear out error counter area
                   =1 558
0271 B8FFFA      =1 559      CJNE RO,#OFFH,COUNTER_CLEAR
                   =1 560                  ;loop until all counters = 0
0274 22          =1 561      RET
                   =1 562
                   =1 563
                   =1 564 +1 $INCLUDE (CNTRINC.SRC)
                   =1 565      INCREMENT_COUNTER:
                   =1 566
0275 D3          =1 567      SETB C
                   =1 568                  ;add 1 on first loop
0276 7F06        =1 569      MOV R7,#6
                   =1 570                  ;# of bytes in each counter field
                   =1 571
INC_COUNT_LOOP:
                   =1 572
0278 E6          =1 573      MOV A,@ERROR_POINTER
                   =1 574                  ;get byte of counter
0279 3400        =1 575      ADDC A,#0
                   =1 576
027B F6          =1 577      MOV @ERROR_POINTER,A
                   =1 578
027C 1B          =1 579      DEC ERROR_POINTER
                   =1 580
027D DFF9        =1 581      DJNZ R7,INC_COUNT_LOOP
                   =1 582
027F 4001        =1 583      JC COUNTER_OVERFLOW
                   =1 584                  ;overflow if carry generated. This
                   =1 585                  ;was initially put in to stop the
                   =1 586                  ;flow of the program if any of the
                   =1 587                  ;error counters overflowed with the
                   =1 588                  ;expectation that the user would
                   =1 589                  ;modify the code to dump the error
                   =1 590                  ;count contents and re-initialize the
                   =1 591                  ;counter locations.
0281 22          =1 592      RET
                   =1 593
COUNTER_OVERFLOW:
0282 0B          =1 594      INC ERROR_POINTER
                   =1 595                  ;point to msb of counter field
                   =1 596
                   =1 597

```

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```

LOC OBJ          LINE   SOURCE
      =1 653      ; BUF1D_ACT      BUF1B_ACT
      =1 654      ;
      =1 655      ; *****
0296 20794E      =1 656
      =1 657      JB LSC_IN_MSB,LSC_IN_1D_1A      ;if LSC_IN_MSB = 1 (1C or 1D),
      =1 658      ;then the next buffer to be used
      =1 659      ;must be 1D or 1A
      =1 660
0299 207823      =1 661      JB LSC_IN_LSB,LSC_IN_1C      ;if LSC_IN = 01B then next buffer
      =1 662      ;for LSC to use is 1C
      =1 663
      =1 664      LSC_IN_1B      ;if LSC_IN = 00B (only combination
      =1 665      ;left) then next buffer to use is
      =1 666      ;1B
      =1 667
029C 207D43      =1 668      JB BUF1B_ACTIVE,BUFFERS_1_FULL      ;if buffer 1B is active then the
      =1 669      ;GSC has not yet emptied it and
      =1 670      ;all the buffers must be full
      =1 671
029F 758200      =1 672      MOV DPL,#LOW (BUF1A_STRT_ADDR) - 3
02A2 758300      =1 673      MOV DPH,#HIGH (BUF1A_STRT_ADDR)      ;setup DPTR to point at the
      =1 674      ;beginning of buffer 1A (first byte
      =1 675      ;should contain number of bytes
      =1 676
02A5 E57F        =1 677      MOV A,IN_BYTE_COUNT      ;load acc with byte count for MOVX
      =1 678
02A7 FO          =1 679      MOVX @DPTR,A      ;store byte count at first byte of
      =1 680      ;buffer 1A
      =1 681
02A8 A3          =1 682      INC DPTR      ;DPTR now points to where the
      =1 683      ;destination address should be
      =1 684
02A9 E57D        =1 685      MOV A,GSC_DEST_ADDR      ;get stored destination address
      =1 686
02AB FO          =1 687      MOVX @DPTR,A      ;store destination addr in XRAM
      =1 688
02AC A3          =1 689      INC DPTR      ;DPTR now points to where source
      =1 690      ;address should be stored
      =1 691
02AD E57C        =1 692      MOV A,GSC_SRC_ADDR      ;get stored source address
      =1 693
02AF FO          =1 694      MOVX @DPTR,A      ;store destination addr in XRAM
      =1 695
02B0 D27C        =1 696      SETB BUF1A_ACTIVE      ;indicate that BUF1A has data to
      =1 697      ;be output by the GSC and that the
      =1 698      ;LSC has moved on to the next
      =1 699      ;buffer
      =1 700
02B2 C279        =1 701      CLR LSC_IN_MSB      ;set flags to indicate that the
02B4 D278        =1 702      SETB LSC_IN_LSB      ;current input buffer (for LSC)
      =1 703      ;is 1B
      =1 704
02B6 757B83      =1 705      MOV LSC_INPUT_LOW,#LOW (BUF1B_STRT_ADDR)
02B9 757A00      =1 706      MOV LSC_INPUT_HIGH,#HIGH (BUF1B_STRT_ADDR)
      =1 707      ;load starting address of buffer

```

```

LOC  OBJ          LINE    SOURCE
                                ;IB
                                =1  708
                                =1  709
02BC  02032D      =1  710          JMP NEW_BUF1_IN_END
                                =1  711
                                =1  712
                                =1  713          LSC_IN_1C:
                                =1  714
02BF  207E20      =1  715          JB BUF1C_ACTIVE,BUFFERS_1_FULL
                                =1  716          ;if buffer 1C is active then the
                                =1  717          ;GSC has not yet emptied it and
                                =1  718          ;all the buffers must be full
                                =1  719
02C2  75B2B0      =1  720          MOV DPL,#LOW (BUF1B_STRT_ADDR) - 3
02C5  75B300      =1  721          MOV DPH,#HIGH (BUF1B_STRT_ADDR)
                                =1  722          ;setup DPTR to point at the
                                =1  723          ;beginning of buffer 1B (first byte
                                =1  724          ;should contain number of bytes
02C8  E57F        =1  725          MOV A,IN_BYTE_COUNT
                                =1  726          ;load acc with byte count for MOVX
02CA  F0          =1  727          MOVX @DPTR,A
                                =1  728          ;store byte count at first byte of
                                =1  729          ;buffer 1B
02CB  A3          =1  730          INC DPTR
                                =1  731          ;DPTR now points to where the
                                =1  732          ;destination address should be
02CC  E57D        =1  733          MOV A,GSC_DEST_ADDR
                                =1  734          ;get stored destination address
02CE  F0          =1  735          MOVX @DPTR,A
                                =1  736          ;store destination addr in XRAM
02CF  A3          =1  737          INC DPTR
                                =1  738          ;DPTR now points to where source
                                =1  739          ;address should be stored
02D0  E57C        =1  740          MOV A,GSC_SRC_ADDR
                                =1  741          ;get stored source address
02D2  F0          =1  742          MOVX @DPTR,A
                                =1  743          ;store destination addr in XRAM
02D3  D27D        =1  744          SETB BUF1B_ACTIVE
                                =1  745          ;indicate that BUF1C has data to
                                =1  746          ;be output by the GSC and that the
                                =1  747          ;LSC has moved on to the next
                                =1  748          ;buffer
02D5  C27B        =1  749          CLR LSC_IN_LSB
02D7  D279        =1  750          SETB LSC_IN_MSB
                                =1  751          ;set flags to indicate that the
                                =1  752          ;current input buffer (for LSC)
                                =1  753          ;is 1C
02D9  757B03      =1  754          MOV LSC_INPUT_LOW,#LOW (BUF1C_STRT_ADDR)
02DC  757A01      =1  755          MOV LSC_INPUT_HIGH,#HIGH (BUF1C_STRT_ADDR)
                                =1  756          ;load starting address of buffer
                                =1  757          ;1C
02DF  02032D      =1  758          JMP NEW_BUF1_IN_END
                                =1  759          BUFFERS_1_FULL:
02E2  12032E      =1  760          CALL IRET
                                =1  761          ;if the buffers are full, the pgm
                                =1  762          ;will be locked in the LSC service

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intel

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LOC  OBJ          LINE      SOURCE
0307  757A01      =1  818      MOV LSC_INPUT_HIGH,#HIGH (BUFID_STRT_ADDR)
                                ;load starting address of buffer
                                ;ID
                                =1  819
                                =1  820
                                =1  821
030A  02032D      =1  822      JMP NEW_BUF1_IN_END
                                =1  823
                                =1  824      LSC_IN_1A
                                =1  825
030D  207CD2      =1  826      JB BUF1A_ACTIVE,BUFFERS_1_FULL
                                ;if buffer 1A is active then the
                                ;GSC has not yet emptied it and
                                ;all the buffers must be full
                                =1  827
                                =1  828
                                =1  829
0310  758280      =1  830      MOV DPTR,#LOW (BUFID_STRT_ADDR)
0313  758301      =1  831      MOV DPH,#HIGH (BUFID_STRT_ADDR)
                                ;setup DPTR to point at the
                                ;beginning of buffer ID (first byte
                                ;should contain number of bytes
                                =1  832
                                =1  833
                                =1  834
0316  E57F        =1  835      MOV A,IN_BYTE_COUNT
                                ;load acc with byte count for MOVX
                                =1  836
0318  F0          =1  837      MOVX @DPTR,A
                                ;store byte count at first byte of
                                ;buffer 1A
                                =1  838
                                =1  839
0319  A3          =1  840      INC DPTR
                                ;DPTR now points to where the
                                ;destination address should be
                                =1  841
                                =1  842
031A  E57D        =1  843      MOV A,GSC_DEST_ADDR
                                ;get stored destination address
                                =1  844
031C  F0          =1  845      MOVX @DPTR,A
                                ;store destination addr in XRAM
                                =1  846
031D  A3          =1  847      INC DPTR
                                ;DPTR now points to where source
                                ;address should be stored
                                =1  848
                                =1  849
031E  E57C        =1  850      MOV A,GSC_SRC_ADDR
                                ;get stored source address
                                =1  851
0320  F0          =1  852      MOVX @DPTR,A
                                ;store destination addr in XRAM
                                =1  853
0321  D27F        =1  854      SETB BUFID_ACTIVE
                                ;indicate that BUFID has data to
                                ;be output by the GSC and that the
                                ;LSC has moved on to the next
                                ;buffer
                                =1  855
                                =1  856
                                =1  857
                                =1  858
0323  C278        =1  859      CLR LSC_IN_LSB
0325  C279        =1  860      CLR LSC_IN_MSB
                                ;set flags to indicate that the
                                ;current input buffer (for LSC)
                                ;is 1A
                                =1  861
                                =1  862
0327  757B03      =1  863      MOV LSC_INPUT_LOW,#LOW (BUF1A_STRT_ADDR)
032A  757A00      =1  864      MOV LSC_INPUT_HIGH,#HIGH (BUF1A_STRT_ADDR)
                                ;load starting address of buffer
                                ;1A
                                =1  865
                                =1  866
                                =1  867
                                =1  868      NEW_BUF1_IN_END:
032D  22          =1  869      RET
                                =1  870
                                =1  871
                                =1  872      IRET

```

```

LOC OBJ          LINE    SOURCE
032E 32          =1    873      RETI                ;re-enable interrupts
                =1    874
                =1    875      NEW_BUFFER1_OUT
                =1    876
032F 30D903     =1    877      JNB TEN,SECOND_TEN_CHECK ;do not start another transmission
                =1    878      ;if one is in progress (signified
                =1    879      ;by TEN = 1) but this should never
                =1    880      ;happen
                =1    881      TRANSMISSION_IN_PROGRESS
0332 0203AF     =1    882      JMP NOTHING_FOR_GSC    ;do not start a new GSC xmit if one
                =1    883      ;is currently in progress
                =1    884
                =1    885      SECOND_TEN_CHECK
0335 20D9FA     =1    886      JB TEN,TRANSMISSION_IN_PROGRESS ;second one in case interrupt
                =1    887      ;occurs during previous test
                =1    888
033B 207B37     =1    889      JB GSC_OUT_MSB,GSC_OUT_IC_1D ;if GSC_OUT_MSB = 1 then current
                =1    890      ;buffer is IC or 1D
                =1    891
033B 207A1A     =1    892      JB GSC_OUT_LSB,GSC_OUT_1B ;if GSC_OUT = 01B then current
                =1    893      ;buffer is 1B
                =1    894
                =1    895      GSC_OUT_1A        ;if GSC_OUT = 00B then the buffer
                =1    896      ;is 1A
                =1    897
033E 307C6E     =1    898      JNB BUF1A_ACTIVE,NOTHING_FOR_GSC ;if buffer 1A is not active then
                =1    899      ;the LSC has not yet filled it
                =1    900      ;since the GSC emptied it last
                =1    901
0341 900000     =1    902      MOV DPTR,#(BUF1A_STRT_ADDR) -3 ;load DPTR with address of byte
                =1    903      ;that holds byte count for 1A
                =1    904
0344 E0         =1    905      MOVX A,@DPTR        ;get byte count for buffer 1A
                =1    906
0345 F5E2      =1    907      MOV BCRLO,A        ;load DMA byte count with length
                =1    908      ;of message to transmit
                =1    909
0347 75E300     =1    910      MOV BCRHO,#0       ;insure high byte count = 0
                =1    911      ;(should already be 0)
                =1    912
034A A3         =1    913      INC DPTR           ;DPTR now points at dest addr
                =1    914
034B 8582A2     =1    915      MOV SARLO,DPL      ;source address for start of
034E 8583A3     =1    916      MOV SARHO,DPH      ;data to send
                =1    917
                =1    918
0351 C27B      =1    919      CLR GSC_OUT_MSB   ;indicate next output buffer will
0353 D27A      =1    920      SETB GSC_OUT_LSB  ;be buffer 1B
                =1    921
                =1    922
0355 0203A6     =1    923      JMP START_GSC_OUT ;routine that starts transmission
                =1    924
                =1    925      GSC_OUT_1B:      ;if GSC_OUT = 01B then the buffer
                =1    926      ;is 1B
                =1    927

```

LOC	OBJ	LINE	SOURCE	
0358	307D54	=1 928	JNB BUF1B_ACTIVE, NOTHING_FOR_GSC	; if buffer 1B is not active then
		=1 929		; the LSC has not yet filled it
		=1 930		; since the GSC emptied it last
		=1 931		
035B	900080	=1 932	MOV DPTR, #(BUF1B_STRT_ADDR) -3	; load DPTR with address of byte
		=1 933		; that holds byte count for 1B
		=1 934		
035E	E0	=1 935	MOVX A, @DPTR	; get byte count for buffer 1B
		=1 936		
035F	F5E2	=1 937	MOV BCRLO, A	; load DMA byte count with length
		=1 938		; of message to transmit
		=1 939		
0361	75E300	=1 940	MOV BCRHO, #0	; insure high byte count = 0
		=1 941		; (should already be 0)
		=1 942		
0364	A3	=1 943	INC DPTR	; DPTR now points at dest addr
		=1 944		
0365	85B2A2	=1 945	MOV SARLO, DPL	
0368	85B3A3	=1 946	MOV SARHO, DPH	; source address for start of
		=1 947		; data to send
		=1 948		
036B	D27B	=1 949	SETB GSC_OUT_MSB	
036D	C27A	=1 950	CLR GSC_OUT_LSB	; indicate next output buffer will
		=1 951		; be buffer 1C
		=1 952		
036F	0203A6	=1 953	JMP START_GSC_OUT	; routine that starts transmission
		=1 954		
		=1 955	GSC_OUT_1C_1D:	
		=1 956		
0372	207A1A	=1 957	JB GSC_OUT_LSB, GSC_OUT_1D	; output buffer will be 1D if
		=1 958		; GSC_OUT = 11B
		=1 959		
		=1 960		
		=1 961	GSC_OUT_1C:	; if GSC_OUT = 10B then the buffer
		=1 962		; is 1C
		=1 963		
0375	307E37	=1 964	JNB BUF1C_ACTIVE, NOTHING_FOR_GSC	; if buffer 1C is not active then
		=1 965		; the LSC has not yet filled it
		=1 966		; since the GSC emptied it last
		=1 967		
037B	900100	=1 968	MOV DPTR, #(BUF1C_STRT_ADDR) -3	; load DPTR with address of byte
		=1 969		; that holds byte count for 1C
		=1 970		
037B	E0	=1 971	MOVX A, @DPTR	; get byte count for buffer 1C
		=1 972		
037C	F5E2	=1 973	MOV BCRLO, A	; load DMA byte count with length
		=1 974		; of message to transmit
		=1 975		
037E	75E300	=1 976	MOV BCRHO, #0	; insure high byte count = 0
		=1 977		; (should already be 0)
		=1 978		
0381	A3	=1 979	INC DPTR	; DPTR now points at dest addr
		=1 980		
0382	85B2A2	=1 981	MOV SARLO, DPL	
0385	85B3A3	=1 982	MOV SARHO, DPH	; source address for start of

```

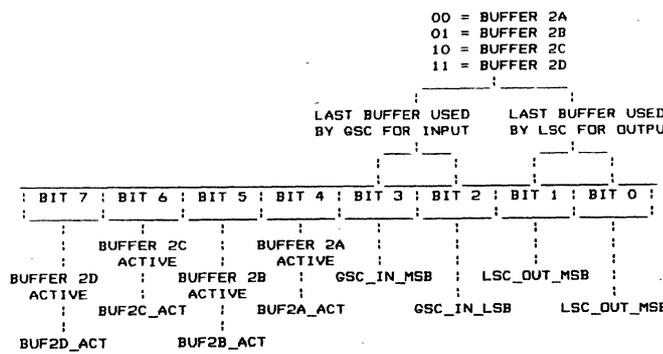
LOC OBJ          LINE    SOURCE
                =1  983                ;data to send
                =1  984
0388 D27B        =1  985      SETB GSC_OUT_MSB
038A D27A        =1  986      SETB GSC_OUT_LSB                ;indicate next output buffer will
                =1  987                ;be buffer ID
                =1  988
038C 0203A6     =1  989      JMP START_GSC_OUT                ;routine that starts transmission
                =1  990
                =1  991      GSC_OUT_ID:                ;if GSC_OUT = 11B then the buffer
                =1  992                ;is ID
                =1  993
038F 307F1D     =1  994      JNB BUFID_ACTIVE, NOTHING_FOR_GSC ;if buffer ID is not active then
                =1  995                ;the LSC has not yet filled it
                =1  996                ;since the GSC emptied it last
                =1  997
0392 900180     =1  998      MOV DPTR, #(BUFID_STRT_ADDR) -3 ;load DPTR with address of byte
                =1  999                ;that holds byte count for ID
                =1 1000
0395 E0         =1 1001      MOVX A, @DPTR                ;get byte count for buffer ID
                =1 1002
0396 F5E2       =1 1003      MOV BCRLO, A                ;load DMA byte count with length
                =1 1004                ;of message to transmit
                =1 1005
0398 75E300     =1 1006      MOV BCRHO, #0                ;insure high byte count = 0
                =1 1007                ;(should already be 0)
                =1 1008
0398 A3         =1 1009      INC DPTR                    ;DPTR now points at dest addr
                =1 1010
039C 8582A2     =1 1011      MOV SARLO, DPL
039F 8583A3     =1 1012      MOV SARHO, DPH                ;source address for start of
                =1 1013                ;data to send
                =1 1014
03A2 C27B       =1 1015      CLR GSC_OUT_MSB
03A4 C27A       =1 1016      CLR GSC_OUT_LSB                ;indicate next output buffer will
                =1 1017                ;be buffer 1A
                =1 1018
                =1 1019      START_GSC_OUT:                ;routine that starts transmission
                =1 1020
03A6 D2D9       =1 1021      SETB TEN                    ;enable GSC transmitter
                =1 1022
03A8 D2CB       =1 1023      SETB EGSTV                  ;enable GSC transmit valid (TDN)
                =1 1024                ;interrupt
                =1 1025
03AA D2CD       =1 1026      SETB EGSTE                    ;enable GSC transmit error int
                =1 1027
03AC 439201     =1 1028      ORL DCON0, #01                ;start DMA which starts data output
                =1 1029
                =1 1030      NOTHING_FOR_GSC:
                =1 1031
03AF 22         =1 1032      RET
                =1 1033
                =1 1034
                =1 1035      +1 $INCLUDE (BUF2MGT.SRC)
                =1 1036      NEW_BUFFER2_IN:
                =1 1037

```

```

LDC OBJ      LINE      SOURCE
=1 1038      ;*****
=1 1039      ;This section uses a bit addressable control byte to determine which buffers
=1 1040      ;are active (contains data for LSC to output), the last buffer used by the LSC
=1 1041      ;for output, and the last buffer used by the GSC for input
=1 1042      ;
=1 1043      ;The control byte is defined as follows:
=1 1044      ;
=1 1045      ;
=1 1046      ;                00 = BUFFER 2A
=1 1047      ;                01 = BUFFER 2B
=1 1048      ;                10 = BUFFER 2C
=1 1049      ;                11 = BUFFER 2D
=1 1050      ;
=1 1051      ;
=1 1052      ;                LAST BUFFER USED      LAST BUFFER USED
=1 1053      ;                BY GSC FOR INPUT    BY LSC FOR OUTPUT
=1 1054      ;
=1 1055      ;
=1 1056      ;
=1 1057      ;
=1 1058      ;
=1 1059      ;
=1 1060      ;
=1 1061      ;
=1 1062      ;
=1 1063      ;
=1 1064      ;
=1 1065      ;
=1 1066      ;
=1 1067      ;*****
03B0 207343  =1 1069      JB GSC_IN_MSB,GSC_IN_2D_2A      ;if GSC_IN_MSB = 1 (2C or 2D),
=1 1070      ;then the next buffer to be used
=1 1071      ;must be 2D or 2A.
03B3 20721E  =1 1072      JB GSC_IN_LSB,GSC_IN_2C      ;if GSC_IN = 01B then next buffer
=1 1073      ;for GSC to use is 2C
=1 1074      ;
=1 1075      ;
=1 1076      ;
=1 1077      ;
=1 1078      ;
=1 1079      ;
03B6 207639  =1 1080      JB BUF2B_ACTIVE,BUFFERS_2_FULL ;if buffer 2B is active then the
=1 1081      ;LSC has not yet emptied it and
=1 1082      ;all the buffers must be full
=1 1083      ;
03B9 758200  =1 1084      MOV DPL,#LOW (BUF2A_STR1_ADDR) - 1
03BC 758302  =1 1085      MOV DPH,#HIGH (BUF2A_STR1_ADDR) ;setup DPTR to point at the
=1 1086      ;beginning of buffer 2A (first byte
=1 1087      ;should contain number of bytes
=1 1088      ;
03BF C3      =1 1089      CLR C                          ;for SUBB
=1 1090      ;
03C0 7476    =1 1091      MOV A,#(MAX_LENGTH) - 2        ;maximum packet length and the
=1 1092      ;initial value for BCRL1 (-2

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LOC  OBJ          LINE    SOURCE
                                ;subtracted because first 2 bytes
                                ;are the destination and source
                                ;addresses
                                ;
03C2  95F2          1097      SUBB A,BCRL1                ;load acc with byte count for MOVX
                                ;
                                1098
03C4  FO           1099      MOVX @DPTR,A              ;store byte count at first byte of
                                ;buffer 2A
                                ;
03C5  D277          1101      SETB BUF2A_ACTIVE         ;indicate that BUF2A has data to
                                ;be output by the LSC and that the
                                ;GSC has moved on to the next
                                ;buffer
                                ;
                                1102
                                1103
                                1104
                                1105
                                1106
03C7  C273          1107      CLR GSC_IN_MSB            ;set flags to indicate that the
03C9  D272          1108      SETB GSC_IN_LSB          ;current input buffer (for GSC)
                                ;is 2B
                                ;
                                1109
                                1110
03CB  7579B1         1111      MOV GSC_INPUT_LOW,#LOW (BUF2B_STRT_ADDR)
03CE  757B02         1112      MOV GSC_INPUT_HIGH,#HIGH (BUF2B_STRT_ADDR)
                                ;load starting address of buffer
                                ;2B
                                ;
                                1113
                                1114
                                1115
03D1  020432        1116      JMP NEW_BUF2_IN_END
                                ;
                                1117
                                1118
                                1119
                                1120
                                GSC_IN_2C:
03D4  20751B         1121      JB BUF2C_ACTIVE,BUFFERS_2_FULL ;if buffer 2C is active then the
                                ;LSC has not yet emptied it and
                                ;all the buffers must be full
                                ;
                                1122
                                1123
                                1124
03D7  7582B0         1125      MOV DPL,#LOW (BUF2B_STRT_ADDR) - 1
03DA  758302         1126      MOV DPH,#HIGH (BUF2B_STRT_ADDR) ;setup DPTR to point at the
                                ;beginning of buffer 2B (first byte
                                ;should contain number of bytes
                                ;
                                1127
                                1128
                                1129
03DD  C3             1130      CLR C                    ;for SUBB
                                ;
                                1131
03DE  7476          1132      MOV A,#(MAX_LENGTH) - 2 ;maximum packet length and the
                                ;initial value for BCRL1 ( 2
                                ;subtracted because first 2 bytes
                                ;are the destination and source
                                ;addresses
                                ;
                                1133
                                1134
                                1135
                                1136
                                1137
03E0  95F2          1138      SUBB A,BCRL1                ;load acc with byte count for MOVX
                                ;
                                1139
03E2  FO           1140      MOVX @DPTR,A              ;store byte count at first byte of
                                ;buffer 2B
                                ;
                                1141
                                1142
03E3  D276          1143      SETB BUF2B_ACTIVE         ;indicate that BUF2B has data to
                                ;be output by the LSC and that the
                                ;GSC has moved on to the next
                                ;buffer
                                ;
                                1144
                                1145
                                1146
                                1147

```

LOC	OBJ	LINE	SOURCE	
03E5	C272	=1 1148	CLR GSC_IN_LSB	;set flags to indicate that the
03E7	D273	=1 1149	SETB GSC_IN_MSB	;current input buffer (for GSC)
		=1 1150		;is 2C
		=1 1151		
03E9	757901	=1 1152	MOV GSC_INPUT_LOW,#LOW (BUF2C_STRT_ADDR)	
03EC	757803	=1 1153	MOV GSC_INPUT_HIGH,#HIGH (BUF2C_STRT_ADDR)	
		=1 1154		;load starting address of buffer
		=1 1155		;2C
		=1 1156		
03EF	020432	=1 1157	JMP NEW_BUF2_IN_END	
		=1 1158		
		=1 1159	BUFFERS_2_FULL:	
		=1 1160		
03F2	712E	=1 1161	CALL IRET	;if the buffers are full, the pgm
		=1 1162		;will be locked in the GSC service
		=1 1163		;routine in an "interrupt in
		=1 1164		;progress" mode. If the DMA then
		=1 1165		;frees up a buffer, the interrupt
		=1 1166		;routine cannot clear the buffer
		=1 1167		;active bit until the interrupt
		=1 1168		; (EGSRV/EGSRE) is serviced
		=1 1169		
03F4	80BA	=1 1170	JMP NEW_BUFFER2_IN	;continue scanning active buffers
		=1 1171		;until one is freed up
		=1 1172		
		=1 1173	GSC_IN_2D_2A:	
		=1 1174		
03F6	20721E	=1 1175	JB GSC_IN_LSB,GSC_IN_2A	;if GSC_IN = 11 then next buffer
		=1 1176		;next buffer is 2A
		=1 1177		
		=1 1178	GSC_IN_2D:	
		=1 1179		
03F9	2074F6	=1 1180	JB BUF2D_ACTIVE,BUFFERS_2_FULL	;if buffer 2D is active then the
		=1 1181		;LSC has not yet emptied it and
		=1 1182		;all the buffers must be full
		=1 1183		
03FC	758200	=1 1184	MOV DPL,#LOW (BUF2C_STRT_ADDR) - 1	
03FF	758303	=1 1185	MOV DPH,#HIGH (BUF2C_STRT_ADDR)	;setup DPTR to point at the
		=1 1186		;beginning of buffer 2C (first byte
		=1 1187		;should contain number of bytes
		=1 1188		
0402	C3	=1 1189	CLR C	;for SUBB
		=1 1190		
0403	7476	=1 1191	MOV A,#(MAX_LENGTH) - 2	;maximum packet length and the
		=1 1192		;initial value for BCRL1 (2
		=1 1193		;subtracted because first 2 bytes
		=1 1194		;are the destination and source
		=1 1195		;addresses
		=1 1196		
0405	95F2	=1 1197	SUBB A,BCRL1	;load acc with byte count for MOVX
		=1 1198		
0407	F0	=1 1199	MOVX @DPTR,A	;store byte count at first byte of
		=1 1200		;buffer 2C
		=1 1201		
0408	D275	=1 1202	SETB BUF2C_ACTIVE	;indicate that BUF2C has data to

```

LOC  OBJ          LINE    SOURCE
                                ;be output by the LSC and that the
                                ;GSC has moved on to the next
                                ;buffer
                                =1 1203
                                =1 1204
                                =1 1205
                                =1 1206
040A D272         =1 1207         SETB GSC_IN_LSB           ;set flags to indicate that the
040C D273         =1 1208         SETB GSC_IN_MSB           ;current input buffer (for GSC)
                                =1 1209                             ;is 2D
                                =1 1210
040E 757981       =1 1211         MOV GSC_INPUT_LOW,#LOW (BUF2D_STRT_ADDR)
0411 757803       =1 1212         MOV GSC_INPUT_HIGH,#HIGH (BUF2D_STRT_ADDR)
                                =1 1213                             ;load starting address of buffer
                                =1 1214                             ;2D
                                =1 1215
0414 020432       =1 1216         JMP NEW_BUF2_IN_END
                                =1 1217
                                =1 1218         GSC_IN_2A
                                =1 1219
0417 2077DB       =1 1220         JB BUF2A_ACTIVE,BUFFERS_2_FULL ;if buffer 2A is active then the
                                =1 1221                             ;LSC has not yet emptied it and
                                =1 1222                             ;all the buffers must be full
                                =1 1223
041A 758280       =1 1224         MOV DPL,#LOW (BUF2D_STRT_ADDR) - 1
041D 758303       =1 1225         MOV DPH,#HIGH (BUF2D_STRT_ADDR) ;setup DPTR to point at the
                                =1 1226                             ;beginning of buffer 2D (first byte
                                =1 1227                             ;should contain number of bytes
                                =1 1228
0420 C3           =1 1229         CLR C                       ;for SUBB
                                =1 1230
0421 7476         =1 1231         MOV A,#(MAX_LENGTH) - 2     ;maximum packet length and the
                                =1 1232                             ;initial value for BCRL1 ( 2
                                =1 1233                             ;subtracted because first 2 bytes
                                =1 1234                             ;are the destination and source
                                =1 1235                             ;addresses
                                =1 1236
0423 95F2         =1 1237         SUBB A,BCRL1               ;load acc with byte count for MOVX
                                =1 1238
0425 FO           =1 1239         MOVX @DPTR,A              ;store byte count at first byte of
                                =1 1240                             ;buffer 2A
                                =1 1241
0426 D274         =1 1242         SETB BUF2D_ACTIVE         ;indicate that BUF2D has data to
                                =1 1243                             ;be output by the LSC and that the
                                =1 1244                             ;GSC has moved on to the next
                                =1 1245                             ;buffer
                                =1 1246
0428 C272         =1 1247         CLR GSC_IN_LSB           ;set flags to indicate that the
042A C273         =1 1248         CLR GSC_IN_MSB           ;current input buffer (for GSC)
                                =1 1249                             ;is 2A
                                =1 1250
042C 757901       =1 1251         MOV GSC_INPUT_LOW,#LOW (BUF2A_STRT_ADDR)
042F 757802       =1 1252         MOV GSC_INPUT_HIGH,#HIGH (BUF2A_STRT_ADDR)
                                =1 1253                             ;load starting address of buffer
                                =1 1254                             ;2A
                                =1 1255
                                =1 1256         NEW_BUF2_IN_END:
                                =1 1257

```

```

LOC OBJ          LINE          SOURCE
0432 8579D2      =1 1258      MOV DARL1,GSC_INPUT_LOW
0435 8578D3      =1 1259      MOV DARH1,GSC_INPUT_HIGH
                                ;load DMA destination address
                                ;registers with starting address
                                ;of current buffer area
                                =1 1260
                                =1 1261
                                =1 1262
043B 75F300      =1 1263      MOV BCRH1,#0
043B 75F278      =1 1264      MOV BCRL1,#MAX_LENGTH
                                ;load DMA byte count with packet
                                ;length
                                =1 1265
043E 22          =1 1266      RET
                                =1 1267
                                =1 1268
                                =1 1269      NEW_BUFFER2_OUT:
                                =1 1270
043F 306E03      =1 1271      JNB LSC_ACTIVE,SECOND_LSC_CHECK
                                ;do not start another transmission
                                ;if one is in progress (signified
                                ;by LSC_ACTIVE = 1) but this
                                ;should never happen
                                =1 1272
                                =1 1273
                                =1 1274
                                =1 1275
                                =1 1276      LSC_XMIT_IN_PROGRESS:
0442 0204A9      =1 1277      JMP NOTHING_FOR_LSC
                                ;do not start a new LSC xmit if one
                                ;is currently in progress
                                =1 1278
                                =1 1279
                                =1 1280      SECOND_LSC_CHECK:
0445 206EFA      =1 1281      JB LSC_ACTIVE,LSC_XMIT_IN_PROGRESS
                                ;second one in case interrupt
                                ;occurs during previous test
                                =1 1282
                                =1 1283
044B 20712B      =1 1284      JB LSC_OUT_MSB,LSC_OUT_2C_2D
                                ;if LSC_OUT_MSB = 1 then current
                                ;buffer is 2C or 2D
                                =1 1285
                                =1 1286
044B 207014      =1 1287      JB LSC_OUT_LSB,LSC_OUT_2B
                                ;if LSC_OUT = 01B then current
                                ;buffer is 2B
                                =1 1288
                                =1 1289
                                =1 1290      LSC_OUT_2A:
                                =1 1291
                                =1 1292
                                ;if LSC_OUT = 00B then the buffer
                                ;is 2A
044E 307758      =1 1293      JNB BUF2A_ACTIVE,NOTHING_FOR_LSC
                                ;if buffer 2A is not active then
                                ;the GSC has not yet filled it
                                ;since the LSC emptied it last
                                =1 1294
                                =1 1295
                                =1 1296
0451 D26E        =1 1297      SETB LSC_ACTIVE
                                ;show that LSC is in the process of
                                ;doing a transmission
                                =1 1298
                                =1 1299
0453 900200      =1 1300      MOV DPTR,#(BUF2A_STRT_ADDR) -1
                                ;load DPTR with address of byte
                                ;that holds byte count for 2A
                                =1 1301
                                =1 1302
0456 E0          =1 1303      MOVX A,@DPTR
                                ;get byte count for buffer 2A
                                =1 1304
0457 F575        =1 1305      MOV LSC_OUT_COUNTER,A
                                ;load LSC byte counter with length
                                ;of message to transmit
                                =1 1306
                                =1 1307
0459 0575        =1 1308      INC LSC_OUT_COUNTER
                                ;incremented because the counter
                                ;is first decremented before being
                                ;tested (DJNZ) when LSC begins to
                                ;output data
                                =1 1309
                                =1 1310
                                =1 1311
                                =1 1312

```

LOC	OBJ	LINE	SOURCE	
045B	C271	=1 1313	CLR LSC_OUT_MSB	
045D	D270	=1 1314	SETB LSC_OUT_LSB	
		=1 1315		; indicate next output buffer will
		=1 1316		be buffer 2B
045F	02049E	=1 1317	JMP START_LSC_OUT	; routine that starts transmission
		=1 1318		
		=1 1319	LSC_OUT_2B	; if LSC_OUT = 01B then the buffer
		=1 1320		is 2B
		=1 1321		
0462	307644	=1 1322	JNB BUF2B_ACTIVE, NOTHING_FOR_LSC	; if buffer 2B is not active then
		=1 1323		the GSC has not get filled it
		=1 1324		since the LSC emptied it last
		=1 1325		
0465	D26E	=1 1326	SETB LSC_ACTIVE	; show that LSC is in the process of
		=1 1327		doing a transmission
		=1 1328		
0467	9002B0	=1 1329	MOV DPTR, #(BUF2B_STRT_ADDR) -1	; load DPTR with address of byte
		=1 1330		that holds byte count for 2B
		=1 1331		
046A	E0	=1 1332	MOVX A, @DPTR	; get byte count for buffer 2B
		=1 1333		
046B	F575	=1 1334	MOV LSC_OUT_COUNTER, A	; load LSC byte counter with length
		=1 1335		of message to transmit
		=1 1336		
046D	0575	=1 1337	INC LSC_OUT_COUNTER	; incremented because the counter
		=1 1338		is first decremented before being
		=1 1339		tested (DJNZ) when LSC begins to
		=1 1340		output data
		=1 1341		
046F	D271	=1 1342	SETB LSC_OUT_MSB	
0471	C270	=1 1343	CLR LSC_OUT_LSB	
		=1 1344		; indicate next output buffer will
		=1 1345		be buffer 2C
0473	02049E	=1 1346	JMP START_LSC_OUT	; routine that starts transmission
		=1 1347		
		=1 1348	LSC_OUT_2C_2D:	
		=1 1349		
0476	207014	=1 1350	JB LSC_OUT_LSB, LSC_OUT_2D	; if LSC_OUT = 11B then current
		=1 1351		buffer is 2D
		=1 1352		
		=1 1353		
		=1 1354	LSC_OUT_2C:	; if LSC_OUT = 10B then the buffer
		=1 1355		is 2C
		=1 1356		
0479	30752D	=1 1357	JNB BUF2C_ACTIVE, NOTHING_FOR_LSC	; if buffer 2C is not active then
		=1 1358		the GSC has not get filled it
		=1 1359		since the LSC emptied it last
		=1 1360		
047C	D26E	=1 1361	SETB LSC_ACTIVE	; show that LSC is in the process of
		=1 1362		doing a transmission
		=1 1363		
047E	900300	=1 1364	MOV DPTR, #(BUF2C_STRT_ADDR) -1	; load DPTR with address of byte
		=1 1365		that holds byte count for 2C
		=1 1366		
0481	E0	=1 1367	MOVX A, @DPTR	; get byte count for buffer 2C~

LOC	OBJ	LINE	SOURCE	
		=1 1368		
0482	F575	=1 1369	MOV LSC_OUT_COUNTER, A	;load LSC byte counter with length
		=1 1370		;of message to transmit
		=1 1371		
0484	0575	=1 1372	INC LSC_OUT_COUNTER	;incremented because the counter
		=1 1373		;is first decremented before being
		=1 1374		;tested (DJNZ) when LSC begins to
		=1 1375		;output data
		=1 1376		
0486	D271	=1 1377	SETB LSC_OUT_MSB	
0488	D270	=1 1378	SETB LSC_OUT_LSB	;indicate next output buffer will
		=1 1379		;be buffer 2D
		=1 1380		
048A	02049E	=1 1381	JMP START_LSC_OUT	;routine that starts transmission
		=1 1382		
		=1 1383	LSC_OUT_2D:	;if LSC_OUT = 11B then the buffer
		=1 1384		;is 2D
		=1 1385		
048D	307419	=1 1386	JNB BUF2D_ACTIVE, NOTHING_FOR_LSC	;if buffer 2D is not active then
		=1 1387		;the GSC has not yet filled it
		=1 1388		;since the LSC emptied it last
		=1 1389		
0490	D26E	=1 1390	SETB LSC_ACTIVE	;show that LSC is in the process of
		=1 1391		;doing a transmission
		=1 1392		
0492	900380	=1 1393	MOV DPTR, #(BUF2D_STRT_ADDR) -1	;load DPTR with address of byte
		=1 1394		;that holds byte count for 2D
		=1 1395		
0495	E0	=1 1396	MOVX A, @DPTR	;get byte count for buffer 2A
		=1 1397		
0496	F575	=1 1398	MOV LSC_OUT_COUNTER, A	;load LSC byte counter with length
		=1 1399		;of message to transmit
		=1 1400		
049B	0575	=1 1401	INC LSC_OUT_COUNTER	;incremented because the counter
		=1 1402		;is first decremented before being
		=1 1403		;tested (DJNZ) when LSC begins to
		=1 1404		;output data
		=1 1405		
049A	C271	=1 1406	CLR LSC_OUT_MSB	
049C	C270	=1 1407	CLR LSC_OUT_LSB	;indicate next output buffer will
		=1 1408		;be buffer 2B
		=1 1409		
		=1 1410	START_LSC_OUT:	;routine that starts transmission
		=1 1411		
049E	A3	=1 1412	INC DPTR	;DPTR now points at the destination
		=1 1413		;address that was received
		=1 1414		
049F	A3	=1 1415	INC DPTR	;DPTR now points at the source
		=1 1416		;address that was received
		=1 1417		
04A0	A3	=1 1418	INC DPTR	;DPTR now points at the first data
		=1 1419		;byte received
		=1 1420		
04A1	858277	=1 1421	MOV LSC_OUTPUT_LOW, DPL	
04A4	858376	=1 1422	MOV LSC_OUTPUT_HIGH, DPH	;address for start of data for LSC

```

LOC  OBJ          LINE    SOURCE
                                ;to send
                                =1 1423
                                =1 1424
04A7  D299        =1 1425          SETB TI          ;set interrupt flag to start
                                =1 1426                    ;transmitting when main program is
                                =1 1427                    ;returned to
                                =1 1428
                                =1 1429          NOTHING_FOR_LSC:
04A9  22          =1 1430          RET
                                =1 1431
                                =1 1432
                                =1 1433
                                =1 1434          +1 *INCLUDE (XMITVAL.SRC)
                                =1 1435          GSC_VALID_XMIT:
                                =1 1436
04AA  C082        =1 1437          PUSH DPL
04AC  C083        =1 1438          PUSH DPH
04AE  C0E0        =1 1439          PUSH ACC
04B0  C0D0        =1 1440          PUSH PSW          ;SFRs to save before servicing
                                =1 1441                    ;interrupt
                                =1 1442
                                =1 1443
                                =1 1444          ;*****
                                =1 1444          ; DISABLE TRANSMIT INTERRUPTS
                                =1 1445          ;*****
                                =1 1446
04B2  C2CB        =1 1447          CLR EGSTV          ;clear valid interrupt enable
                                =1 1448
04B4  C2CD        =1 1449          CLR EGSTE          ;clear error interrupt enable
                                =1 1450
                                =1 1451
                                =1 1452          CLEAR_ACTIVE_BUFFER:
                                =1 1453
04B6  207B12      =1 1454          JB GSC_OUT_MSB,CLEAR_ACTIVE_1B_1C
                                =1 1455                    ;if GSC_OUT_MSB = 1 then
                                =1 1456                    ;previous used buffer for GSC
                                =1 1457                    ;output must have been 1B or 1C
                                =1 1458
                                =1 1459          JB GSC_OUT_LSB,CLEAR_ACTIVE_1A
                                =1 1460                    ;if GSC_OUT = 01B then active
                                =1 1461                    ;buffer 1A bit must be cleared
                                =1 1462
                                =1 1463          CLEAR_ACTIVE_ID:
                                =1 1464          JB FIRST_GSC_OUT,END_CLEAR_ACTIVE_OUT
                                =1 1465                    ;if this is first transmission,
                                =1 1466                    ;do not clear buffer ID active
                                =1 1467                    ;bit (this may happen if all
                                =1 1468                    ;four buffers are filled before
                                =1 1469                    ;first GSC transmission)
                                =1 1470
04BF  C27F        =1 1471          CLR BUF1D_ACTIVE
                                =1 1472                    ;if GSC_OUT = 00, then last
                                =1 1473                    ;buffer used is 1D unless first
                                =1 1474                    ;transmission
                                =1 1475
04C1  0204D5      =1 1475          JMP END_CLEAR_ACTIVE_OUT
                                =1 1476
                                =1 1477          CLEAR_ACTIVE_1A:

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LOC OBJ          LINE      SOURCE
                                ;if GSC_OUT = 01, then last
                                ;buffer used is 1A
04C4 C27C        =1 1478      CLR BUF1A_ACTIVE
                                ;clear indicator that shows
                                ;the first GSC transmission
                                ;has not yet occurred
04C6 C26F        =1 1481      CLR FIRST_GSC_OUT
                                ;if GSC_OUT = 11B, then last
                                ;buffer used is 1C
04CB 0204D5      =1 1486      JMP END_CLEAR_ACTIVE_OUT
                                CLEAR_ACTIVE_1B_1C:
04CB 207A05      =1 1488      JB GSC_OUT_LSB,CLEAR_ACTIVE_1C
                                ;if GSC_OUT = 10, then last
                                ;buffer used is 1B
04CE C27D        =1 1495      CLR BUF1B_ACTIVE
                                ;if GSC_OUT = 11, then last
                                ;buffer used is 1C unless
                                ;first transmission
04D0 0204D5      =1 1498      JMP END_CLEAR_ACTIVE_OUT
                                CLEAR_ACTIVE_1C:
04D3 C27E        =1 1501      CLR BUF1C_ACTIVE
                                ;if GSC_OUT = 11, then last
                                ;buffer used is 1C unless
                                ;first transmission
                                END_CLEAR_ACTIVE_OUT:
                                ;*****
                                ; SEE IF NEXT BUFFER IS FULL OR INIT ADDRESS FOR NEXT AVAIL BUFFER
                                ; WHEN IT IS FILLED
                                ;*****
04D5 712F        =1 1513      CALL NEW_BUFFER1_OUT
                                ;*****
                                ; RETURN TO MAIN PROGRAM LOOP
                                ;*****
04D7 75D400      =1 1520      MOV TCDCNT,#0          ;clear collision counter
04DA D0D0        =1 1522      POP PSW
04DC D0E0        =1 1523      POP ACC
04DE D0B3        =1 1524      POP DPH
04E0 D0B2        =1 1525      POP DPL          ;SFRs that were saved
04E2 32          =1 1527      RETI
                                =1 1528
                                =1 1529 +1 $INCLUDE (XMITERR.SRC)
                                =1 1530 GSC_ERRORR_XMIT:
                                =1 1531
                                =1 1532 ;*****

```

```

LOC OBJ          LINE    SOURCE
                =1 1533    ; STOP DMA CHANNEL
                =1 1534    ; *****
                =1 1535
04E3 5392FE      =1 1536    ANL DCON0,#0FEH          ;clear GD bit
                =1 1537
04E6 C0B2        =1 1538    PUSH DPL
04EB C0B3        =1 1539    PUSH DPH
04EA C0E0        =1 1540    PUSH ACC
04EC C0D0        =1 1541    PUSH PSW                ;SFRs to save before servicing
                =1 1542    ;interrupt
                =1 1543
                =1 1544    UR_ERROR:
                =1 1545
04EE 30DD05      =1 1546    JNB UR,NOACK_ERROR      ;see if error caused by
                =1 1547    ;underrun
                =1 1548
04F1 78FF        =1 1549    MOV ERROR_POINTER,#UR_COUNTER ;load pointer with beginning
                =1 1550    ;address of UR counter
                =1 1551
04F3 020500      =1 1552    JMP GSC_ERROR_XMIT_END
                =1 1553
                =1 1554    NOACK_ERROR:
                =1 1555
04F6 30DE05      =1 1556    JNB NOACK,TCDT_ERROR    ;see if error caused by
                =1 1557    ;NOACK
                =1 1558
04F9 78D5        =1 1559    MOV ERROR_POINTER,#NOACK_COUNTER ;load pointer with beginning
                =1 1560    ;address of NOACK counter
                =1 1561
04FB 020500      =1 1562    JMP GSC_ERROR_XMIT_END
                =1 1563
                =1 1564    TCDT_ERROR:
                =1 1565
04FE 78DB        =1 1566    MOV ERROR_POINTER,#TCDT_COUNTER ;TCDT is only error left
                =1 1567
                =1 1568    GSC_ERROR_XMIT_END:
                =1 1569
                =1 1570    ; *****
                =1 1571    ; LOG FAILURE
                =1 1572    ; *****
                =1 1573
0500 5175        =1 1574    CALL INCREMENT_COUNTER
                =1 1575
                =1 1576    ; *****
                =1 1577    ; RE-INITIALIZE DMA
                =1 1578    ; *****
                =1 1579
0502 E52F        =1 1580    MOV A,BUFFER1_CONTROL
                =1 1581
0504 540E        =1 1582    ANL A,#0EH              ;mask off all bits except
                =1 1583    ;current buffer indicator
                =1 1584
0506 B40012      =1 1585    CJNE A,#00,BUFFER1B_RELOAD ;if current buffer is not 1A
                =1 1586    ;check for next buffer
                =1 1587

```

2-353

LOC	OBJ	LINE	SOURCE	
0509	75A203	=1 1588	MOV SARLO,#LOW (BUF1A_STRT_ADDR)	
050C	75A300	=1 1589	MOV SARHO,#HIGH (BUF1A_STRT_ADDR)	
		=1 1590		;re-initialize source pointer
		=1 1591		;to BUF1A
		=1 1592		
050F	900000	=1 1593	MOV DPTR,#(BUF1A_STRT_ADDR) -3	;location that holds BUF1A
		=1 1594		;byte count
		=1 1595		
0512	E0	=1 1596	MOVX A,@DPTR	;get byte count
		=1 1597		
0513	F5E2	=1 1598	MOV BCRLO,A	
0515	75E300	=1 1599	MOV BCRHO,#0	;re-initialize byte counter
		=1 1600		;with number of bytes in BUF1A
		=1 1601		
0518	020554	=1 1602	JMP START_RETRANSMIT	
		=1 1603		
		=1 1604	BUFFER1B_RELOAD:	
		=1 1605		
051B	B40412	=1 1606	CJNE A,#04H,BUFFER1C_RELOAD	;if current buffer is not 1B
		=1 1607		;check for next buffer
		=1 1608		
051E	75A2B3	=1 1609	MOV SARLO,#LOW (BUF1B_STRT_ADDR)	
0521	75A300	=1 1610	MOV SARHO,#HIGH (BUF1B_STRT_ADDR)	
		=1 1611		;re-initialize source pointer
		=1 1612		;to BUF1B
		=1 1613		
0524	900080	=1 1614	MOV DPTR,#(BUF1B_STRT_ADDR) -3	;location that holds BUF1B
		=1 1615		;byte count
		=1 1616		
0527	E0	=1 1617	MOVX A,@DPTR	;get byte count
		=1 1618		
052B	F5E2	=1 1619	MOV BCRLO,A	
052A	75E300	=1 1620	MOV BCRHO,#0	;re-initialize byte counter
		=1 1621		;with number of bytes in BUF1A
		=1 1622		
052D	020554	=1 1623	JMP START_RETRANSMIT	
		=1 1624		
		=1 1625	BUFFER1C_RELOAD:	
		=1 1626		
0530	B40812	=1 1627	CJNE A,#08H,BUFFER1D_RELOAD	;if current buffer is not 1C
		=1 1628		;check for next buffer
		=1 1629		
0533	75A203	=1 1630	MOV SARLO,#LOW (BUF1C_STRT_ADDR)	
0536	75A301	=1 1631	MOV SARHO,#HIGH (BUF1C_STRT_ADDR)	
		=1 1632		;re-initialize source pointer
		=1 1633		;to BUF1C
		=1 1634		
0539	900100	=1 1635	MOV DPTR,#(BUF1C_STRT_ADDR) -3	;location that holds BUF1C
		=1 1636		;byte count
		=1 1637		
053C	E0	=1 1638	MOVX A,@DPTR	;get byte count
		=1 1639		
053D	F5E2	=1 1640	MOV BCRLO,A	
053F	75E300	=1 1641	MOV BCRHO,#0	;re-initialize byte counter
		=1 1642		;with number of bytes in BUF1A

```

LOC  OBJ          LINE    SOURCE
0542  020554      =1 1643
           =1 1644          JMP START_RETRANSMIT
           =1 1645
           =1 1646          BUFFER1D_RELOAD
           =1 1647
0545  75A2B3      =1 1648          MOV SARLO,#LOW (BUF1D_STRT_ADDR)
054B  75A301      =1 1649          MOV SARHO,#HIGH (BUF1D_STRT_ADDR)
           =1 1650          ;re-initialize source pointer
           =1 1651          ;to BUF1D
           =1 1652
054B  900180      =1 1653          MOV DPTR,#(BUF1D_STRT_ADDR) -3
           =1 1654          ;location that holds BUF1D
           =1 1655          ;byte count
           =1 1656
054E  E0          =1 1656          MOVX A,@DPTR
           =1 1657          ;get byte count
054F  F5E2        =1 1658          MOV BCRLO,A
0551  75E300      =1 1659          MOV BCRHO,#0
           =1 1660          ;re-initialize byte counter
           =1 1661          ;with number of bytes in BUF1A
           =1 1662          START_RETRANSMIT
           =1 1663
           =1 1664          ;*****
           =1 1665          ; ENABLE TRANSMITTER AND DMA CHANNEL
           =1 1666          ;*****
           =1 1667
0554  75D400      =1 1668          MOV TCDCNT,#0
           =1 1669          ;clear collision counter
0557  D2D9        =1 1670          SETB TEN
           =1 1671
0559  30D9FD      =1 1672          JNB TEN,$
           =1 1673          ;wait until TEN is set (TEN
           =1 1674          ;will not be set if a
           =1 1675          ;transmissions CRC has not yet
           =1 1676          ;completed but TEN might be
           =1 1677          ;cleared before CRC completes)
055C  439201      =1 1678          ORL DC0NO,#01
           =1 1679          ;set GD bit
055F  D0D0        =1 1680          POP PSW
0561  D0E0        =1 1681          POP ACC
0563  D0B3        =1 1682          POP DPH
0565  D0B2        =1 1683          POP DPL
           =1 1684          ;SFRs that were saved
0567  32          =1 1685          RETI
           =1 1686
           =1 1687          +1 $INCLUDE (RECVAL_SRC)
           =1 1688          GSC_VALID_REC:
           =1 1689
056B  C0B2        =1 1690          PUSH DPL
056A  C0B3        =1 1691          PUSH DPH
056C  C0E0        =1 1692          PUSH ACC
056E  C0D0        =1 1693          PUSH PSW
           =1 1694          ;SFRs to save before servicing
           =1 1695          ;interrupt
0570  71B0        =1 1696          CALL NEW_BUFFER2_IN
           =1 1697          ;save byte count, select next
           ;GSC input buffer, setup next

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```

LDC OBJ          LINE    SOURCE
                =1 1698                ;destination address, and
                =1 1699                ;setup new byte count
                =1 1700
0572 439301      =1 1701      ORL DCON1,#01                ;set GO bit for DMA 1
                =1 1702
0575 D2E9        =1 1703      SETB GREN                ;enable receiver
                =1 1704
0577 D0D0        =1 1705      POP PSW
0579 D0E0        =1 1706      POP ACC
057B D083        =1 1707      POP DPH
057D D082        =1 1708      POP DPL                ;SFRs that were saved
                =1 1709
057F 32          =1 1710      RETI
                1711 +1 $INCLUDE (RECERR SRC)
                =1 1712      GSC_ERROR_REC
                =1 1713
0580 C0B2        =1 1714      PUSH DPL
0582 C0B3        =1 1715      PUSH DPH
0584 C0E0        =1 1716      PUSH ACC
0586 C0D0        =1 1717      PUSH PSW                ;SFRs to save before servicing
                =1 1718                ;interrupt
                =1 1719
                =1 1720
                =1 1721      ;*****
                =1 1722      ; LDG ERROR TYPE
                =1 1723      ;*****
                =1 1724
                =1 1725      INC_ERROR_COUNT:
                =1 1726      ;*****
                =1 1727      ; THIS ROUTINE INCREMENTS THE ERROR COUNT (UPTO 6 BYTES) FOR EACH TYPE
                =1 1728      ; OF ERROR DETECTED BY HARDWARE
                =1 1729      ;
                =1 1730      ; BECAUSE OTHER ERROR BITS MAY BE SET WHEN OVR IS SET, OVR MUST BE TESTED
                =1 1731      ; BEFORE AE OR CRCE.  ALSO, IN MOST APPLICATIONS AN ABORT MAY ALSO CAUSE
                =1 1732      ; AN ALIGNMENT ERROR OR CRC ERROR, AND AN ALIGNMENT ERROR MAY CAUSE A CRC
                =1 1733      ; ERROR, THE FOLLOWING SEQUENCE OF CHECKING ERROR BITS SHOULD BE FOLLOWED
                =1 1734      ; TO GET AN ACCURATE TALLY OF THE TYPES OF ERRORS THAT ARE OCCURRING
                =1 1735      ;
                =1 1736      ; COMBINATION OF ERROR BITS I HAVE SEEN:
                =1 1737      ; CRCE SET FOR BAD CRC
                =1 1738      ; RCABT AND AE SET FOR RCABT (ALIGNMENT ERROR MAY ALSO EXIST)
                =1 1739      ; AE AND CRCE SET FOR ALIGNMENT ERROR (CRC WAS BAD ALSO)
                =1 1740      ; OVR, AE, CRCE AND RFNE SET FOR OVR (THOUGH CRC IS GOOD AND NO AE)
                =1 1741      ;
                =1 1742      ;*****
                =1 1743
                =1 1744      RCABT_CHECK:
058B 30EE07      =1 1745      JNB RCABT,OVR_CHECK                ;see if error caused by RCABT
                =1 1746
058B 7BF3        =1 1747      MOV ERROR_POINTER,#RCABT_COUNTER
                =1 1748
058D 5175        =1 1749      CALL INCREMENT_COUNTER
                =1 1750
058F 0205AA      =1 1751      JMP REC_ERROR_COUNT_END
                =1 1752

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LOC  OBJ          LINE      SOURCE
                                OVR_CHECK:
0592 30EF07      =1 1754      JNB OVR,CRC_CHECK          ;see if error caused by OVR
                                =1 1755
0595 78F9        =1 1756      MOV ERROR_POINTER,#OVR_COUNTER
                                =1 1757
0597 5175        =1 1758      CALL INCREMENT_COUNTER
                                =1 1759
0599 0205AA      =1 1760      JMP REC_ERROR_COUNT_END
                                =1 1761
                                =1 1762
                                CRC_CHECK:
059C 30EC07      =1 1763      JNB CRCE,AE_CHECK          ;see if error caused by CRCE
                                =1 1764
059F 78E7        =1 1765      MOV ERROR_POINTER,#CRCE_COUNTER
                                =1 1766
05A1 5175        =1 1767      CALL INCREMENT_COUNTER
                                =1 1768
05A3 0205AA      =1 1769      JMP REC_ERROR_COUNT_END
                                =1 1770
                                =1 1771
                                AE_CHECK
05A6 78ED        =1 1772      MOV ERROR_POINTER,#AE_COUNTER ;only error type left
                                =1 1773
05AB 5175        =1 1774      CALL INCREMENT_COUNTER
                                =1 1775
                                =1 1776
                                REC_ERROR_COUNT_END
                                =1 1777
                                ;
                                =1 1778      ;this is not what I want to do probably. I may need to fool with current
                                =1 1779      ;active bit, addressing, byte count or who knows what????
                                =1 1780
05AA 71B0        =1 1781      CALL NEW_BUFFER2_IN        ;say what this routine does
                                =1 1782
05AC 439301      =1 1783      ORL DCON1,#01             ;set GO bit for DMA1
                                =1 1784
05AF D2E9        =1 1785      SETB GREN                 ;enable receiver
                                =1 1786
05B1 D0D0        =1 1787      POP PSW
05B3 D0E0        =1 1788      POP ACC
05B5 D0B3        =1 1789      POP DPH
05B7 D0B2        =1 1790      POP DPL                   ;SFRs that were saved
                                =1 1791
05B9 32          =1 1792      RETI
                                =1 1793
                                =1 1794      +1 #INCLUDE (LSCSERV.SRC)
                                =1 1795      LSC_SERVICE:
                                =1 1796
05BA C0B2        =1 1797      PUSH DPL
05BC C0B3        =1 1798      PUSH DPH
05BE C0E0        =1 1799      PUSH ACC
05C0 C0D0        =1 1800      PUSH PSW                  ;SFRs to save before servicing
                                =1 1801      ;interrupt
                                =1 1802
05C2 309B0C      =1 1803      JNB RI,XMIT_LSC           ;jump to LSC transmit service
                                =1 1804      ;routine if RI is not set
                                =1 1805
05C5 1205DD      =1 1806      CALL LSC_RECEIVE         ;invoke LSC receiver server
                                =1 1807

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LOC  OBJ          LINE      SOURCE
05CB D0D0      =1  1808      POP PSW
05CA D0E0      =1  1809      POP ACC
05CC D0B3      =1  1810      POP DPH
05CE D0B2      =1  1811      POP DPL
                                ;SFRs that were saved
                                =1  1812
05D0 32        =1  1813      RETI
                                ;return from interrupt
                                =1  1814
                                =1  1815      XMIT_LSC
                                =1  1816
05D1 1205FF    =1  1817      CALL LSC_XMIT
                                ;invoke LSC transmit server
                                =1  1818
05D4 D0D0      =1  1819      POP PSW
05D6 D0E0      =1  1820      POP ACC
05DB D0B3      =1  1821      POP DPH
05DA D0B2      =1  1822      POP DPL
                                ;SFRs that were saved
                                =1  1823
05DC 32        =1  1824      RETI
                                ;return from interrupt
                                =1  1825
                                =1  1826      LSC_RECEIVE:
                                =1  1827
05DD C29B      =1  1828      CLR RI
                                ;clear receiver interrupt bit
                                =1  1829
05DF 057F      =1  1830      INC IN_BYTE_COUNT
                                ;increment RAM location that
                                =1  1831      ;counts the number of bytes
                                =1  1832      ;input from LSC
                                =1  1833
05E1 857B82    =1  1834      MOV DPL,LSC_INPUT_LOW
05E4 857A83    =1  1835      MOV DPH,LSC_INPUT_HIGH
                                ;get address where next byte
                                ;received by LSC will be stored
                                =1  1836
05E7 E599      =1  1838      MOV A,SBUF
                                ;get oldest byte LSC has
                                =1  1839      ;received
                                =1  1840
05E9 F0        =1  1841      MOVX @DPTR,A
                                ;store byte in buffer
                                =1  1842
05EA A3        =1  1843      INC DPTR
                                ;increment buffer address
                                =1  1844
05EB 85827B    =1  1845      MOV LSC_INPUT_LOW,DPH
05EE 85837A    =1  1846      MOV LSC_INPUT_HIGH,DPH
                                ;store incremented address
                                =1  1847
05F1 B40D0A    =1  1848      CJNE A,#CR,END_LSC_RECEIVE
                                ;initialize for next buffer
                                =1  1849      ;if last character received
                                =1  1850      ;was an ASCII carriage return
                                =1  1851
05F4 057F      =1  1852      INC IN_BYTE_COUNT
                                ;increment RAM location that
                                =1  1853      ;counts the number of bytes
                                =1  1854      ;input from LSC
                                =1  1855
05F6 740A      =1  1856      MOV A,#LINE_FEED
                                ;insert a line feed after the
                                =1  1857      ;carriage return for GSC to
                                =1  1858      ;transmit
                                =1  1859
05FB F0        =1  1860      MOVX @DPTR,A
                                ;store byte in buffer
                                =1  1861
05F9 5196      =1  1862      CALL NEW_BUFFER1_IN
                                ;setup for next buffer if

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LOC OBJ          LINE    SOURCE
      =1 1918
0624 78E1        =1 1919      MOV ERROR_POINTER,#LONG_COUNTER
      =1 1920
0626 5175        =1 1921      CALL INCREMENT_COUNTER
      =1 1922
0628 B0B0        =1 1923      JMP REC_ERROR_COUNT_END
      =1 1924
      =1 1925
      1926 +1 *INCLUDE (LSCMG1 SRC)
      =1 1927      CLR_ACTIVE_OUT
      =1 1928
062A 207109      =1 1929      JB LSC_OUT_MSB,CLR_ACT_2B_2C      ;if LSC_OUT_MSB = 1B, buffer
      =1 1930      ;just emptied must be 2B or 2C
      =1 1931
      =1 1932      CLR_ACT_2A_2D
      =1 1933
062D 307003      =1 1934      JNB LSC_OUT_LSB,CLR_ACT_2D      ;if LSC_OUT = 00B, buffer just
      =1 1935      ;emptied is 2D
      =1 1936
      =1 1937      CLR_ACT_2A
      =1 1938
0630 C277        =1 1939      CLR BUF2A_ACTIVE      ;if LSC_OUT = 01B, buffer just
      =1 1940      ;emptied is 2A
      =1 1941
0632 22          =1 1942      RET
      =1 1943
      =1 1944      CLR_ACT_2D:
      =1 1945
0633 C274        =1 1946      CLR BUF2D_ACTIVE      ;LSC_OUT = 00B
      =1 1947
0635 22          =1 1948      RET
      =1 1949
      =1 1950      CLR_ACT_2B_2C:
      =1 1951
0636 207003      =1 1952      JB LSC_OUT_LSB,CLR_ACT_2C      ;if LSC_OUT = 11B then buffer
      =1 1953      ;just emptied must be 2C
      =1 1954
      =1 1955      CLR_ACT_2B:
      =1 1956
0639 C276        =1 1957      CLR BUF2B_ACTIVE      ;if LSC_OUT = 10B, buffer just
      =1 1958      ;emptied must be 2B
      =1 1959
063B 22          =1 1960      RET
      =1 1961
      =1 1962      CLR_ACT_2C:
      =1 1963
063C C275        =1 1964      CLR BUF2C_ACTIVE      ;LSC_OUT = 11B
      =1 1965
063E 22          =1 1966      RET
      =1 1967
      1968
      1969      END

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XREF SYMBOL TABLE LISTING

NAME	TYPE	VALUE	ATTRIBUTES AND REFERENCES
AC	NUMB	00D6H A	76#
ACC	NUMB	00E0H A	15# 1439 1523 1540 1681 1692 1706 1716 1788 1799 1809 1820 1915
ADDRESS_DETERMINATION	C ADDR	0243H A	383 499#
ADRO	NUMB	0095H A	39# 469
ADR1	NUMB	00A5H A	43#
ADR2	NUMB	00B5H A	47#
ADR3	NUMB	00C5H A	52#
AE_CHECK	C ADDR	05A6H A	1763 1771#
AE_COUNTER	D ADDR	00EDH A	229# 232 1772
AE	NUMB	00EDH A	158#
AMSK0	NUMB	00D5H A	57#
AMSK1	NUMB	00E5H A	62#
B	NUMB	00F0H A	16#
BAUD	NUMB	0094H A	38# 442
BCRH0	NUMB	00E3H A	60# 910 940 976 1006 1599 1620 1641 1659
BCRH1	NUMB	00F3H A	65# 460 1263
BCRL0	NUMB	00E2H A	59# 907 937 973 1003 1598 1619 1640 1658
BCRL1	NUMB	00F2H A	64# 461 1097 1138 1197 1237 1264
BKOFF	NUMB	00C4H A	51#
BUF1A_ACTIVE	B ADDR	002FH. 4 A	297# 300 397 696 826 898 1479
BUF1A_STRT_ADDR	NUMB	0003H A	174# 542 543 672 673 863 864 902 1588 1589 1593
BUF1B_ACTIVE	B ADDR	002FH. 5 A	294# 297 400 668 743 928 1495
BUF1B_STRT_ADDR	NUMB	00B3H A	178# 705 706 719 720 932 1609 1610 1614
BUF1C_ACTIVE	B ADDR	002FH. 6 A	291# 294 403 715 808 964 1502
BUF1C_STRT_ADDR	NUMB	0103H A	182# 752 753 784 785 968 1630 1631 1635
BUF1D_ACTIVE	B ADDR	002FH. 7 A	288# 291 406 780 854 994 1471
BUF1D_STRT_ADDR	NUMB	01B3H A	186# 817 818 830 831 998 1648 1649 1653
BUF2A_ACTIVE	B ADDR	002EH. 7 A	316# 319 409 1102 1220 1293 1939
BUF2A_STRT_ADDR	NUMB	0201H A	190# 471 472 1084 1085 1251 1252 1300
BUF2B_ACTIVE	B ADDR	002EH. 6 A	319# 322 412 1080 1143 1322 1957
BUF2B_STRT_ADDR	NUMB	02B1H A	193# 1111 1112 1125 1126 1329
BUF2C_ACTIVE	B ADDR	002EH. 5 A	322# 325 415 1121 1202 1357 1964
BUF2C_STRT_ADDR	NUMB	0301H A	196# 1152 1153 1184 1185 1364
BUF2D_ACTIVE	B ADDR	002EH. 4 A	325# 328 418 1180 1242 1386 1946
BUF2D_STRT_ADDR	NUMB	03B1H A	199# 1211 1212 1224 1225 1393
BUFFER1_CONTROL	D ADDR	002FH A	280# 530 1580
BUFFER1_START	C ADDR	012CH A	397 400 403 406 423#
BUFFER1B_RELOAD	C ADDR	051BH A	1585 1604#
BUFFER1C_RELOAD	C ADDR	0530H A	1606 1625#
BUFFER1D_RELOAD	C ADDR	0545H A	1627 1646#
BUFFER2_CONTROL	D ADDR	002EH A	283# 535
BUFFER2_START	C ADDR	0131H A	409 412 415 418 430#
BUFFERS_1_FULL	C ADDR	02E2H A	668 715 759# 780 826
BUFFERS_2_FULL	C ADDR	03F2H A	1080 1121 1159# 1180 1220
CLEAR_ACTIVE_1A	C ADDR	04C4H A	1459 1477#
CLEAR_ACTIVE_1B_1C	C ADDR	04CBH A	1454 1488#
CLEAR_ACTIVE_1B	C ADDR	04CEH A	1493#
CLEAR_ACTIVE_1C	C ADDR	04D3H A	1490 1500#
CLEAR_ACTIVE_1D	C ADDR	04BCH A	1462#
CLEAR_ACTIVE_BUFFER	C ADDR	04B6H A	1452#
CLR_ACT_2A_2D	C ADDR	062DH A	1932#

NAME	TYPE	VALUE	-ATTRIBUTES AND REFERENCES
CLR_ACT_2A	C ADDR	0630H	A 1937#
CLR_ACT_2B_2C	C ADDR	0636H	A 1929 1950#
CLR_ACT_2B	C ADDR	0639H	A 1955#
CLR_ACT_2C	C ADDR	063CH	A 1952 1962#
CLR_ACT_2D	C ADDR	0633H	A 1934 1944#
CLR_ACTIVE_OUT	C ADDR	062AH	A 1879 1927#
COUNTER_CLEAR	C ADDR	026EH	A 554# 559
COUNTER_OVERFLOW	C ADDR	02B2H	A 583 594#
CR	NUMB	000DH	A 204# 1848
CRC_CHECK	C ADDR	059CH	A 1754 1762#
CRCE_COUNTER	D ADDR	00E7H	A 232# 235 1765
CRCE	NUMB	00ECH	A 159# 1763
CY	NUMB	00D7H	A 75#
DARHO	NUMB	00C3H	A 50#
DARH1	NUMB	00D3H	A 55# 476 1259
DARLO	NUMB	00C2H	A 49# 453
DARL1	NUMB	00D2H	A 54# 475 1258
DCONO	NUMB	0092H	A 36# 455 1028 1536 1678
DCON1	NUMB	0093H	A 37# 464 1701 1783
DMA	NUMB	00DBH	A 153# 451
DMA1_DONE	C ADDR	0053H	A 375#
DMA1_SERVICE	C ADDR	061CH	A 376 1909#
DPH	NUMB	00B3H	A 19# 673 720 785 831 916 946 982 1012 1085 1126 1185 1225 1422 1438 1524 1539 1682 1691 1707 1715 1789 1798 1810 1821 1835 1846 1894 1904 1914
DPL	NUMB	00B2H	A 18# 672 719 784 830 915 945 981 1011 1084 1125 1184 1224 1421 1437 1525 1538 1683 1690 1708 1714 1790 1797 1811 1822 1834 1845 1893 1903 1913
EA	NUMB	00AFH	A 94# 523
EDMA0	NUMB	00CAH	A 133#
EDMA1	NUMB	00CCH	A 131# 521
EGSRE	NUMB	00C9H	A 134# 517
EGSRV	NUMB	00CBH	A 135# 515
EGSTE	NUMB	00CDH	A 130# 1026 1449
EGSTV	NUMB	00CBH	A 132# 1023 1447
END_CLEAR_ACTIVE_OUT	C ADDR	04D5H	A 1464 1475 1486 1498 1507#
END_LSC_RECEIVE	C ADDR	05FEH	A 1848 1870#
ERROR_POINTER	REG	RO	209# 573 577 579 596 598 600 602 604 606 608 610 612 614 616 618 1549 1559 1566 1747 1756 1765 1772 1919
ES	NUMB	00ACH	A 95# 519
ETO	NUMB	00A9H	A 98#
ET1	NUMB	00ABH	A 96#
EXO	NUMB	00ABH	A 99#
EX1	NUMB	00AAH	A 97#
FO	NUMB	00D5H	A 77#
FIRST_GSC_OUT	B ADDR	002DH	A 344# 346 481 1464 1482
GENERIC_INIT	C ADDR	025BH	A 390 528#
GMOD	NUMB	00B4H	A 34# 444
GREN	NUMB	00E9H	A 162# 479 1703 1785
GSC_BAUD_RATE	NUMB	0000H	A 166# 442
GSC_DEST_ADDR	D ADDR	007DH	A 257# 260 508 685 732 797 843
GSC_ERROR_REC	C ADDR	0580H	A 364 1712#
GSC_ERROR_XMIT_END	C ADDR	0500H	A 1552 1562 1568#
GSC_ERROR_XMIT	C ADDR	04E3H	A 372 1530#
GSC_IN_2A	C ADDR	0417H	A 1175 1218#

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NAME	TYPE	VALUE	ATTRIBUTES AND REFERENCES
GSC_IN_2B	C ADDR	03B6H A	1076#
GSC_IN_2C	C ADDR	03D4H A	1073 1119#
GSC_IN_2D_2A	C ADDR	03F6H A	1069 1173#
GSC_IN_2D	C ADDR	03F9H A	1178#
GSC_IN_LSB	B ADDR	002EH 2 A	332# 336 1073 1108 1148 1175 1207 1247
GSC_IN_MSB	B ADDR	002EH 3 A	328# 332 1069 1107 1149 1208 1248
GSC_INIT	C ADDR	0200H A	386 440#
GSC_INPUT_HIGH	D ADDR	007BH A	269# 273 472 476 1112 1153 1212 1252 1259
GSC_INPUT_LOW	D ADDR	0079H A	268# 269 471 475 1111 1152 1211 1251 1258
GSC_OUT_1A	C ADDR	033EH A	895#
GSC_OUT_1B	C ADDR	035BH A	892 925#
GSC_OUT_1C_1D	C ADDR	0372H A	889 955#
GSC_OUT_1C	C ADDR	0375H A	961#
GSC_OUT_1D	C ADDR	03BFH A	957 991#
GSC_OUT_LSB	B ADDR	002FH 2 A	304# 308 892 920 950 957 986 1016 1459 1490
GSC_OUT_MSB	B ADDR	002FH 3 A	300# 304 889 919 949 985 1015 1454
GSC_REC_ERROR	C ADDR	0033H A	363#
GSC_REC_VALID	C ADDR	002BH A	359#
GSC_SRC_ADDR	D ADDR	007CH A	260# 263 469 503 692 739 804 850
GSC_VALID_REC	C ADDR	056BH A	360 1688#
GSC_VALID_XMIT	C ADDR	04AAH A	368 1435#
GSC_XMIT_ERROR	C ADDR	004BH A	371#
GSC_XMIT_VALID	C ADDR	0043H A	367#
HABEN	NUMB	00E8H A	163#
IE	NUMB	00ABH A	27#
IE0	NUMB	00B9H A	90#
IE1	NUMB	00BBH A	88#
IE11	NUMB	00CBH A	53#
IFS_PERIOD	NUMB	0014H A	171# 447
IFS	NUMB	00A4H A	42# 447
IN_BYTE_COUNT	D ADDR	007FH A	249# 253 547 677 724 789 835 1830 1852 1865
INC_COUNT_LOOP	C ADDR	027BH A	571# 581
INC_ERROR_COUNT	C ADDR	058BH A	1725#
INCREMENT_COUNTER	C ADDR	0275H A	565# 1574 1749 1758 1767 1774 1921
INITIALIZATION	C ADDR	0100H A	353 379#
INT0	NUMB	00B2H A	114#
INT1	NUMB	00B3H A	113#
INTERRUPT_ENABLE	C ADDR	0250H A	393 513#
IP	NUMB	00BBH A	28#
IPN1	NUMB	00F8H A	68#
IRET	C ADDR	032EH A	761 872# 1161
ITO	NUMB	00BBH A	91#
ITI	NUMB	00BAH A	89#
LINE_FEED	NUMB	000AH A	207# 1856
LNI	NUMB	00DFH A	146#
LONG_COUNTER	D ADDR	00E1H A	235# 239 1919
LSC_ACTIVE	B ADDR	002DH 6 A	346# 539 1271 1281 1297 1326 1361 1390 1882
LSC_BAUD_RATE	NUMB	00FCH A	168# 487
LSC_IN_1A	C ADDR	030DH A	775 824#
LSC_IN_1B	C ADDR	029CH A	664#
LSC_IN_1C	C ADDR	02BFH A	661 713#
LSC_IN_1D_1A	C ADDR	02E7H A	657 773#
LSC_IN_1D	C ADDR	02EAH A	778#
LSC_IN_LSB	B ADDR	002FH 0 A	312# 316 661 702 748 775 813 859
LSC_IN_MSB	B ADDR	002FH 1 A	308# 312 657 701 749 814 860

NAME	TYPE	VALUE	ATTRIBUTES AND REFERENCES
LSC_INIT	C ADDR	0234H A	388 484#
LSC_INPUT_HIGH	D ADDR	007AH A	244# 248 543 706 753 818 864 1835 1846
LSC_INPUT_LOW	D ADDR	007BH A	243# 244 542 705 752 817 863 1834 1845
LSC_OUT_2A	C ADDR	044EH A	1290#
LSC_OUT_2B	C ADDR	0462H A	1287 1319#
LSC_OUT_2C_2D	C ADDR	0476H A	1284 1348#
LSC_OUT_2C	C ADDR	0479H A	1354#
LSC_OUT_2D	C ADDR	048DH A	1350 1383#
LSC_OUT_COUNTER	D ADDR	0075H A	277# 1305 1308 1334 1337 1369 1372 1398 1401 1876
LSC_OUT_LSB	B ADDR	002EH 0 A	340# 344 1287 1314 1343 1350 1378 1407 1934 1952
LSC_OUT_MSB	B ADDR	002EH 1 A	336# 340 1284 1313 1342 1377 1406 1929
LSC_OUT_NEXT	C ADDR	060AH A	1876 1891#
LSC_OUTPUT_HIGH	D ADDR	0076H A	274# 277 1422 1894 1904
LSC_OUTPUT_LOW	D ADDR	0077H A	273# 274 1421 1893 1903
LSC_RECEIVE	C ADDR	05DDH A	1806 1826#
LSC_SERVICE	C ADDR	05BAH A	356 1795#
LSC_XMIT_END	C ADDR	0607H A	1885# 1906
LSC_XMIT_IN_PROGRESS	C ADDR	0442H A	1276# 1281
LSC_XMIT	C ADDR	05FFH A	1817 1874#
MAIN	C ADDR	0112H A	395# 421 428 436
MAX_LENGTH	NUMB	007BH A	213# 461 1091 1132 1191 1231 1264
MYSL0T	NUMB	00F5H A	67#
NEW_BUF1_IN_END	C ADDR	032DH A	710 757 822 868#
NEW_BUF2_IN_END	C ADDR	0432H A	1116 1157 1216 1256#
NEW_BUFFER1_IN	C ADDR	0296H A	624# 770 1862
NEW_BUFFER1_OUT	C ADDR	032FH A	423 875# 1514
NEW_BUFFER2_IN	C ADDR	03B0H A	1036# 1170 1696 1781
NEW_BUFFER2_OUT	C ADDR	043FH A	432 1269#
NEXT_LOCATION	D ADDR	00CFH A	245# 552
NOACK_COUNTER	D ADDR	00D5H A	242# 245 1559
NOACK_ERROR	C ADDR	04F6H A	1546 1554#
NOACK	NUMB	00DEH A	147# 1556
NOTHING_FOR_GSC	C ADDR	03AFH A	882 898 928 964 994 1030#
NOTHING_FOR_LSC	C ADDR	04A9H A	1277 1293 1322 1357 1386 1429#
OUT_BYTE_COUNT	D ADDR	007EH A	253# 257
OV	NUMB	00D2H A	80#
OVR_CHECK	C ADDR	0592H A	1745 1753#
OVR_COUNTER	D ADDR	00F9H A	223# 226 1756
OVR	NUMB	00EFH A	156# 1754
P	NUMB	00D0H A	81#
P0	NUMB	00B0H A	10#
P1	NUMB	0090H A	11# 501 506
P2	NUMB	00A0H A	12#
P3	NUMB	00B0H A	13#
P4	NUMB	00C0H A	48# 503 508
PCON	NUMB	00B7H A	20#
PDMA0	NUMB	00FAH A	141#
PDMA1	NUMB	00FCH A	139#
PGSRV	NUMB	00F9H A	142#
PGSRV	NUMB	00FBH A	143#
PGSTE	NUMB	00FDH A	138#
PGSTV	NUMB	00FBH A	140#
PRBS	NUMB	00E4H A	61#
PS	NUMB	00BCH A	102#
PSW	NUMB	00D0H A	14# 1440 1522 1541 1680 1693 1705 1717 1787 1800 1808 1819 1916

N A M E	T Y P E	V A L U E	ATTRIBUTES AND REFERENCES
PT0.	NUMB	00B9H	A 105#
PT1	NUMB	00BBH	A 103#
PX0.	NUMB	00BBH	A 106#
PX1	NUMB	00BAH	A 104#
RBB	NUMB	009AH	A 124#
RCABT_CHECK	C ADDR	058BH	A 1744#
RCABT_COUNTER	D ADDR	00F3H	A 226# 229 1747
RCABT	NUMB	00EEH	A 157# 1745
RD	NUMB	00B7H	A 109#
RDN	NUMB	00EBH	A 160#
REC_ERROR_COUNT_END	C ADDR	05AAH	A 1751 1760 1769 1776# 1923
REN	NUMB	009CH	A 122#
RFIFO.	NUMB	00F4H	A 66# 45B
RFNE	NUMB	00EAH	A 161#
RI	NUMB	009BH	A 126# 1803 182B
RSG	NUMB	00D3H	A 79#
RS1	NUMB	00D4H	A 7B#
RSTAT	NUMB	00EBH	A 63#
RXD.	NUMB	00B0H	A 116#
SARHO.	NUMB	00A3H	A 41# 916 946 982 1012 1589 1610 1631 1649
SARH1.	NUMB	00B3H	A 45#
SARLO.	NUMB	00A2H	A 40# 915 945 981 1011 1588 1609 1630 1648
SARL1.	NUMB	00B2H	A 44# 45B
SBUF	NUMB	0097H	A 30# 183B 1899
SCDN	NUMB	009BH	A 29# 492
SECOND_LSC_CHECK	C ADDR	0445H	A 1271 1280#
SECOND_TEN_CHECK	C ADDR	0335H	A 877 885#
SLOTTM	NUMB	00B4H	A 46#
SNO.	NUMB	009FH	A 119#
SM1.	NUMB	009EH	A 120#
SM2.	NUMB	009DH	A 121#
SP	NUMB	00B1H	A 17# 381
STACK_OFFSET	NUMB	00B0H	A 202# 381
START_GSC_OUT.	C ADDR	03A6H	A 923 953 989 1019#
START_LSC_OUT.	C ADDR	049EH	A 1317 1346 1381 1410#
START_RETRANSMIT	C ADDR	0554H	A 1602 1623 1644 1662#
START.	C ADDR	0000H	A 351#
TO	NUMB	00B4H	A 112#
T1	NUMB	00B5H	A 111#
TBS.	NUMB	009BH	A 123#
TCDCNT	NUMB	00D4H	A 56# 449 1520 1668
TCDT_COUNTER	D ADDR	00DBH	A 239# 242 1566
TCDT_ERROR	C ADDR	04FEH	A 1556 1564#
TCDT	NUMB	00DCH	A 149#
TCON	NUMB	00BBH	A 21#
TDN.	NUMB	00DBH	A 150#
TEN.	NUMB	00D9H	A 132# 877 886 1021 1670 1672
TFO.	NUMB	00BDH	A 86#
TF1.	NUMB	00BFH	A 84#
TFIFO.	NUMB	00B5H	A 35# 453
TFNF	NUMB	00DAH	A 151#
THO	NUMB	00BCH	A 25#
TH1	NUMB	00BDH	A 26# 487
TI	NUMB	0097H	A 125# 1425 1887
TLO	NUMB	00BAH	A 23#

N A M E	T Y P E	V A L U E	A T T R I B U T E S A N D R E F E R E N C E S	
TL1.	NUMB	008BH A	24#	
TMOD.	NUMB	0089H A	22# 489 490	
TRO.	NUMB	008CH A	87#	
TR1.	NUMB	008EH A	85# 495	
TRANSMISSION_IN_PROGRESS	C ADDR	0332H A	881# 886	
TSTAT.	NUMB	0088H A	58#	
TXD.	NUMB	0081H A	115#	
UR_COUNTER	D ADDR	00FFH A	219# 223 1549	
UR_ERROR	C ADDR	04EEH A	1544#	
UR	NUMB	00DDH A	148# 1546	
WR	NUMB	0086H A	110#	
XMIT_LSC	C ADDR	05D1H A	1803 1815#	

REGISTER BANK(S) USED: 0

ASSEMBLY COMPLETE, NO ERRORS FOUND

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APPENDIX B

TAKING CONTROL OF THE BACKOFF ALGORITHM

There is a method that allows the user to take control of the backoff process. This method will only work when normal or alternate backoff modes are selected. It will not work in DCR mode. This method works by loading TCDCNT with 80H. Then on the first collision, TCDCNT will overflow, aborting the transmission and causing a transmission error to occur. It is in the error routine where the user takes control. Some of the modifications that have been tested are:

- 1) Extending the number of retransmissions—this was accomplished by counting the number of attempted transmissions in a user implemented counter. When the number of collisions grew too big, the transmissions were aborted and an error flag set.
- 2) Extending the number of time slots available—to implement this, it was required that the time slots be simulated using one of the timers. Then by reading the PRBS multiple times and ANDing each read of the PRBS with a masking register, the number of time slots could be extended to randomly fall within any range selected by the user. Once the slot time was determined, the resulting value was multiplied by the selected time slot with the appropriate value loaded into the timer registers and the timer started. When the timer expired, the transmission was re-attempted. For very large delays, multiple timer overflows were required and a loop counter used. This also allowed time slots larger than 255 bit times to be used.

Other modifications the user may wish to implement would be to use some kind of token passing scheme when collisions occur or instead of randomly assigning slot times, assign pre-determined time slots to each station.

If the user decides to implement some kind of scheme such as these there are several factors the user must be aware of. These are:

- 1) When TCDCNT overflows, it will still contain either 0 or 1 and these many time slots must expire before the GSC will begin transmissions again. Even if the transmitter is disabled and re-enabled the GSC still goes through the standard backoff algorithm. This means the user should program the slot time to 01 to minimize the amount of time until the GSC hardware will allow another transmission to begin.
- 2) Due to the amount of software required to implement any of these suggestions, most will not work at the same speed the internal hardware is capable of. For this reason, running at maximum baud rates with minimum IFS will probably not work.
- 3) There is no real time indication to the user that the GSC thinks it is in a backoff algorithm, if the GSC is currently receiving data, or when a collision is detected. These, and possibly other factors not apparent at the time this application note was written, must be considered whenever the user tries to modify the hardware based backoff algorithm with software.

APPENDIX C REFERENCES

1. ISO (1979) Data Communication—High-Level Data Link Control Procedures—Frame Structure, ISO 3309.
2. ANSI/IEEE (1985) Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access Method and Physical Layer Specifications, ANSI/IEEE Std 802.3.

Using the 8051 Microcontroller with Resonant Transducers

TOM WILLIAMSON

Abstract—Having to interface an analog transducer to a digital control system through an analog-to-digital converter represents an expensive bottleneck in the development of many systems. Some transducer companies are addressing this problem by developing proprietary families of resonant transducers.

Resonant transducers are oscillators whose frequency depends in some known way on the physical property being measured. The electrical output from these devices is a train of rectangular pulses whose repetition rate encodes the value of the measurand. Changes in the measurand cause the frequency to shift. The microcontroller detects the frequency shift, runs a validity check on it, and converts it in software to the measurand value.

This paper discusses software interfacing techniques between resonant transducers and the 8051. Techniques for measuring frequency and period are discussed and compared for resolution and interrogation time. The 8051 is capable of performing these tasks in extremely short CPU time. Requirements for obtaining n -bit resolution in the measurement are discussed. It is determined that it is always faster to evaluate the measurand to a given level of resolution by measuring the period rather than the frequency, even if the measurand is proportional to the frequency rather than to the period. Numerical and software examples are presented to illustrate the concepts.

I. RESONANT TRANSDUCERS

MOST sensing transducers are not directly compatible with digital controllers, because they generate analog signals. A few transducer companies are developing proprietary families of sensors which generate signals that are more directly compatible with digital systems. These are not analog sensors with built-in A-D conversion, but oscillators whose frequency depends in some known way on the physical property being measured.

The technology is applicable to virtually any type of measurand: pressure, gas density, position, temperature, force, etc. The sensor and microcontroller can operate from the same supply voltage, so the sensor can in most cases connect directly to a port pin on the microcontroller.

The nominal reference frequency of the output signal from these devices is in the range of 20 Hz–500 kHz, depending on the design. A change in the measurand away from the reference condition causes the frequency to shift by an amount that is related to the change in the measurand value. Transducers are available that have a full-scale frequency shift of 2–1. The microcontroller detects the change in frequency or period and converts it in software to the measurand value.

II. CONNECTING THE DIGITAL TRANSDUCER TO THE 8051

Normally the transducer output can be connected directly to one of the 8051 port pins. An exception would occur when the

transducer signal does not restrict itself to the voltage range of -0.5 to $+5.5$ V.

The 8051 is not sensitive to the rise and fall times of its input signals. It detects transitions by sampling its port pins at fixed intervals (once per machine cycle), and responds to a change in the sequence of samples. If the slow rate of the transducer signal is extremely slow, noise superimposed on the signal could cause the sequence of samples to show false transitions. There could on that account be situations in which the transducer signal should be buffered through a Schmitt Trigger to square it up.

III. TIMER/COUNTER STRUCTURE IN THE 8051

The 8051 has two 16-bit timer/counters: Timer 0 and Timer 1. Both can be configured in software to operate either as timers or as event counters.

In the "timer" function, the register is automatically incremented every machine cycle. Since a machine cycle in the 8051 consists of 12 clock periods, the timer is being incremented at a constant rate of $1/12$ the clock frequency.

In the "counter" function, the register is incremented in response to a 1-to-0 transition at its corresponding external input pin (T0 or T1). The way this function works is the external input pin is sampled once each machine cycle (once every 12 clock periods), and when the samples show a high in one cycle and a low in the next, the count is incremented.

Note too that since it takes two machine cycles (24 clock periods) to recognize a 1-to-0 transition, the maximum count rate is $1/24$ the clock frequency. If the clock frequency is 12 MHz, the maximum count rate is 500 kHz. There are no requirements on the duty cycle of the signal being counted.

The 8052, an enhanced version of the 8051, has three 16-bit timer/counters, two of which are identical to those in the 8051. The third timer/counter can operate either as a 16-bit timer/counter with automatic reload to a preset 16-bit value on rollover, or as a 16-bit timer/counter with a "capture" mode. In the capture mode a 1-to-0 transition at the T2EX pin causes the current value in the counting register to the "captured" into RAM. The third timer makes the 8052 particularly easy to interface with resonant transducers.

IV. WHETHER TO MEASURE FREQUENCY OR PERIOD

Measuring the frequency requires counting transducer pulses for a fixed sample time. Measuring the period requires measuring elapsed time for a fixed number of transducer pulses. For a given level of accuracy in the determination of the value of the measurand, it is usually faster to measure the period, rather than the frequency, even if the measurand is

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proportional to frequency rather than period. However, both types of measurements will be discussed here.

Two timer/counters can be used, one to mark time and the other to count transducer pulses. If the frequency being counted does not exceed 50 kHz or so, one may equally well connect the transducer signal to an external interrupt pin, and count transducer pulses in software. That frees one timer, with very little cost in CPU time.

V. HOW TO MEASURE TRANSDUCER FREQUENCY

Measuring the frequency means counting transducer pulses for some desired sample time. The count that is directly obtained is $T \times F$, where T is the sample time and F is the frequency. The full scale range is $T \times (F_{\max} - F_{\min})$. For n -bit resolution

$$1 \text{ LSB} = \frac{T \times (F_{\max} - F_{\min})}{2^n}$$

Therefore, the sample time required for n -bit resolution is

$$T = \frac{2^n}{F_{\max} - F_{\min}}$$

For example, 8-bit resolution in the measurement of a frequency that varies between 5 and 10 kHz would require, according to this formula, a sample time of 51.2 ms. The maximum acceptable frequency count would be $51.2 \text{ ms} \times 10 \text{ kHz} = 512$ counts. The minimum would be 256 counts. Subtracting 256 from each frequency count would allow the frequency to be reported on a scale of 0 to FF in hex digits.

If F_{\min} and F_{\max} are closer together it takes more time to resolve them. 8-bit resolution in the measurement of a frequency that varies between 7 and 9 kHz would require a sample time of 128 ms. The maximum and minimum acceptable counts would be 1152 and 896. Subtracting 896 from each frequency count would allow the frequency to be reported on a scale of 0 to FF in hex digits.

To implement the measurement, one timer is used to establish the sample time. In this function it autoincrements every machine cycle. A machine cycle consists of 12 periods of the clock oscillator. The sample time can be converted to machine cycles by multiplying it by $(F_{\text{xtal}})/12$, where F_{xtal} is the 8051 clock frequency. The timer needs to be preset so that it rolls over at the end of each sample time. Then it generates an interrupt, and the interrupt routine reads and clears the transducer pulse counter, and then reloads the timer with the correct preset value.

The preset or reload value is the two's complement negative of the sample time in machine cycles. For example, with a 12-MHz clock frequency, the reload value required to establish a 51.2 ms sample time is

$$-\frac{(51.2 \text{ ms}) \times (12000 \text{ kHz})}{12} = -51200 = 3800 \text{ H.}$$

In many cases the required sample time exceeds the capacity of a 16-bit timer. For example, establishing a 128 ms sample time with a 12-MHz clock frequency requires a 3-byte timer with a reload of FE0C00H. The 8051 timer, being only 2-

bytes wide, can be augmented in software in the timer interrupt routine to three bytes. The 8051 has a DJNZ instruction (decrement and jump if not zero) which makes it easier to code the third timer byte to count down instead of up. If the third timer byte counts down, its reload value is the two's complement of what it would be for an up-counter. For example, if the two's complement of the sample time is FE0C00H, then the reload value for the third timer byte would be 02, instead of FE. The timer interrupt routine might then be

```
DJNZ THIRD_TIMER_BYTE,OUT
MOV  TL0,#0
MOV  TH0,#0CH
MOV  THIRD_TIMER_BYTE,#02
```

(Now read and clear the transducer pulse counter.)

```
OUT: RETI
```

Interrupt latency will have no effect on the measurement if the latency is the same for every sample time.

The trouble with measuring the frequency is it is not only slow, but a waste of the resolving power of the 8051's timers. A timer with microsecond resolution is being used to mark off 100-ms time periods. The technique is nevertheless useful if the timer is already serving other purposes (servicing a display, perhaps), so that the sample time is coming relatively free of charge. But in most cases it is faster and equally accurate to measure the frequency by deriving it from a measurement of the period.

VI. HOW TO MEASURE THE PERIOD

Measuring the period of the transducer signal means measuring the total elapsed time over N -transducer pulses. The quantity that is directly measured is $N \times T$, where T is the period of the transducer signal in *machine cycles*. The relationship between T in machine cycles and the transducer frequency F in arbitrary frequency units is

$$T = \frac{F_{\text{xtal}}}{F} \times (1/12)$$

where F_{xtal} is the 8051 clock frequency, in the same unit as F .

The full scale range then is $N \times (T_{\max} - T_{\min})$. For n -bit resolution

$$1 \text{ LSB} = \frac{N \times (T_{\max} - T_{\min})}{2^n}$$

Therefore, the number of periods over which the elapsed time should be measured is

$$N = \frac{2^n}{T_{\max} - T_{\min}}$$

However, N must also be an integer. It is logical to evaluate the above formula (do not forget that T_{\max} and T_{\min} have to be in machine cycles) and select for N the next higher integer. This selection gives a period measurement that has somewhat more than n -bit resolution, which may or may not be acceptable, depending on the overall requirements of the

system. It can be scaled back to n -bit resolution, if necessary, by the following computation:

$$\text{reported value} = \frac{NT - NT_{\min}}{NT_{\max} - NT_{\min}}$$

where NT is the elapsed time measured over N periods.

The computation can be done in math if a suitable divide routine is available in the software. For 8-bit resolution it is entirely reasonable to find the reported value in a look-up table, which would take up somewhat more than one page in ROM. In fact, the look-up table would contain $NT_{\max} - NT_{\min}$ entries.

For example, suppose we want 8-bit resolution in the measurement of the period of a signal whose frequency varies from 5 to 10 kHz. If the clock frequency is 12 MHz, then T_{\max} is $(12\,000\text{ kHz})/(12 \times 5\text{ kHz}) = 200$ machine cycles, and T_{\min} is 100 machine cycles. The timer needs to be on then for $N = 2.56$ periods, according to the formula. Using $N = 3$ periods will give maximum and minimum NT values of 600 and 300 machine cycles. This is somewhat more than 8-bit resolution. It can be scaled to 8 bits with a 300-byte look-up table, if desired.

To implement the measurement, one timer is used to measure the elapsed time NT . Enabling its interrupt is optional. The timer interrupt could be used to indicate a short or open in the transducer circuit.

Then the transducer is connected to one of the external interrupt pins (INT0 or INT1), and this interrupt is configured to the transition-activated mode. In the transition-activated mode every 1-to-0 transition in the transducer output will generate an interrupt. The interrupt routine counts transducer pulses, and when it gets to the predetermined N , it reads and clears the timer. For example

```
DJNZ PULSES,OUT
MOV PULSES,N,PERIODS
(Read and clear timer.)
```

OUT: RETI

If other interrupts are also to be enabled, the one connected to the transducer should be set to Priority 1, and the others to Priority 0. This is to control the interrupt response time. The response time will not affect the measurement if it is the same for every measurement. Variations in the response time will, however, affect the measurement. Setting the pulse-counter interrupt to Priority 1 and all others to Priority 0 will minimize variations in the response time. The response time will then be limited to range from 3 to 8 machine cycles.

VII. PULSEWIDTH MEASUREMENTS

The 8051 timers have an operating mode which is particularly suited to pulsewidth measurements, and may be useful here if the transducer has a fixed duty cycle, or if the transducer output is pulsewidth modulated instead of frequency modulated by the measurand.

In this mode the timer is turned on by the on-chip circuitry in response to an input high at the external interrupt pin, and off by an input low. The external interrupt itself is enabled, so the same 1-to-0 transition from the transducer that turns off the

timer also generates an interrupt. The interrupt routine would then read and reset the timer.

The advantage of this method is that the transducer signal has direct access to the timer gate, with the result that variations in the interrupt response time cease to be a factor. The timer can be read and cleared any time before the next high in the transducer output.

VIII. DERIVING FREQUENCY FROM A PERIOD MEASUREMENT

We now consider the problem of measuring the transducer frequency to n -bit resolution by deriving it from a direct measurement of the period. The advantage of this technique is speed. It is always faster to measure period than frequency. But it is important to end up with a frequency value that has the same resolution and accuracy as a directly measured frequency. Two questions need to be addressed.

- 1) To achieve n -bit resolution in the calculated frequency, how much resolution is required in the period?
- 2) Having measured the period to the required resolution, what is the most efficient way to calculate the frequency?

These questions will be addressed one at a time.

IX. RESOLUTION REQUIREMENTS

In general, n -bit resolution in the frequency derivation requires somewhat more than n -bit resolution in the period measurement. How much more? It will be demonstrated presently that if the transducer frequency varies over a 2-to-1 range, the frequency can be calculated with n -bit resolution from period measurements that have $(n + 1)$ -bit resolution.

The more practical form of the question is over how many periods (N) must the transducer signal be sampled to obtain the required resolution in F ? And so, we commence a calculation of N .

The basic calculation of frequency from $N \times T$ (which we shall call NT) is straightforward:

$$F = N/(NT).$$

The relationship between an increment dF in the calculated frequency due to an increment $d(NT)$ in the measured period is, therefore,

$$dF = -\frac{N}{(NT)^2} d(NT)$$

$$= -\frac{F^2}{N} d(NT).$$

This equation says the value of an LSB in the calculated frequency is $(F^2)/N \times$ the value of an LSB in NT . Then the maximum value that an LSB in the calculated frequency can have is $(F_{\max})^2/N \times$ the value of an LSB in NT . For the calculated frequency to have n -bit resolution over the entire range of frequencies, the value of its LSB must never exceed $(F_{\max} - F_{\min})/2^n$. Therefore, the measurement requires

$$\frac{(F_{\max})^2}{N} \times (1 \text{ LSB in } NT) \leq \frac{F_{\max} - F_{\min}}{2^n}$$

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The required resolution in NT is, therefore,

$$1 \text{ LSB in } NT \leq \frac{N \times (F_{\max} - F_{\min})}{2^n \times (F_{\max})^2}$$

Now, to say that NT is measured with m -bit resolution means

$$1 \text{ LSB in } NT = \frac{N \times (1/F_{\min} - 1/F_{\max})}{2^m}$$

Substituting this value for 1 LSB into the required resolution and solving for 2^m yields

$$2^m \geq \frac{F_{\max}}{F_{\min}} \times 2^n$$

Then the requirement on m is

$$m \geq n + \frac{\ln (F_{\max}/F_{\min})}{\ln (2)}$$

It can be stated with some certainty, then, that if the transducer frequency varies over a range of 2-to-1, the frequency can be calculated with 8-bit resolution from a period measurement that has 9-bit resolution. If the frequency variation is less than 2-to-1, another full bit of resolution in the period measurement is not needed.

To obtain m -bit resolution in NT , N must satisfy

$$N \geq \frac{2^m}{T_{\max} - T_{\min}}$$

Substituting for 2^m , and using $T_{\max} = 1/F_{\min}$ and $T_{\min} = 1/F_{\max}$, gives the result that

$$N \geq \frac{(F_{\max})^2}{F_{\max} - F_{\min}} \times 2^n$$

It should be noted that the units of frequency here are periods/machine cycle, since the 8051 measures time by counting machine cycles. The conversion factor between Hz and periods/machine cycle is $12/(\text{clock frequency})$. So the requirement on N can also be written

$$N \geq \frac{F_{\max}}{F_{\max} - F_{\min}} \times \frac{F_{\max}}{F_{\text{xtal}}} \times 12 \times 2^n$$

where F_{xtal} is the 8051 clock frequency in the same units as F_{\max} and F_{\min} . This is the number of transducer pulses over which the transducer signal must be sampled to achieve the required resolution in F .

For example, suppose that 8-bit resolution is required in F , where $F_{\max} = 10 \text{ kHz}$ and $F_{\min} = 5 \text{ kHz}$, and that $F_{\text{xtal}} = 12 \text{ MHz}$. Then the above calculation shows that $N = 6$ periods gives sufficient resolution in the period measurement to satisfy the resolution requirement in F . Six periods will take 0.6-1.2 ms of sampling time, on that frequency range. Recall that the sample time for a direct frequency measurement of the same signal and to the same resolution was earlier calculated to be 51.2 ms.

X. COMPUTING THE FREQUENCY FROM THE PERIOD

The period measurement leaves one with a 16-bit integer, which is $N \times T$ (or NT) in machine cycles. The conversion to frequency is straightforward:

$$F = N/(NT) \text{ periods/machine cycle.}$$

The quantity of interest is probably not F , but a normalized measure of the amount by which F exceeds its minimum acceptable value. This quantity represents, through the transducer's transfer function, the "reported value" of the measurand, and this quantity is an n -bit integer whose value ranges from 0 (all bits = 0) to full scale (all bits = 1). This normalized frequency is

$$f = \frac{F - F_{\min}}{F_{\max} - F_{\min}} = \frac{F_{\min}}{F_{\max} - F_{\min}} \times (F/F_{\min} - 1)$$

Using $F = N/(NT)$ and $F_{\min} = N/(NT_{\max})$ allows the normalized frequency to be written

$$f = \frac{F_{\min}}{F_{\max} - F_{\min}} \times \frac{NT_{\max} - NT}{NT}$$

To get a handle on what kinds of numbers are involved here, consider the situation where 8-bit resolution is required in f , and in which $F_{\text{xtal}} = 12 \text{ MHz}$, $F_{\max} = 10 \text{ kHz}$, and $F_{\min} = 5 \text{ kHz}$. We have previously determined that for this set of conditions, $N = 6$ periods gives sufficient resolution in the period measurement to satisfy the resolution requirement in F (and in f). With a 12 MHz clock frequency, T_{\max} in machine cycles is $(12\,000 \text{ kHz})/(12 \times 5 \text{ kHz}) = 200$ machine cycles, so NT_{\max} is $6 \times 200 = 1200$ machine cycles. The calculation for f then becomes

$$f = \frac{1200 - NT}{NT}$$

The minimum acceptable value that NT can have is $(N \times T_{\min} + 1)$, where $T_{\min} = (12\,000 \text{ kHz})/(12 \times 10 \text{ kHz}) = 100$ machine cycles. Then $N \times T_{\min} = 6 \times 100 = 600$ machine cycles. The allowable values for NT are then 601-1200 machine cycles, a total of 599 different values.

The fastest way to "calculate" f would be with a 599-byte look-up table. This method has the added advantage that nonlinearities in the transfer function between frequency and measurand can be built into the table. Look-up tables are facilitated in the 8051 by the $\text{MOVCA}, @A + PC$, and $\text{MOVCA}, @A + \text{DPTR}$ instructions. DPTR is a 16-bit "data pointer" register in the 8051. Its two bytes can be individually addressed as DPL (low byte) and DPH (high byte).

In the example under discussion, it will be necessary to load DPTR with the address of the first byte of the look-up table, less 601, plus the 2-byte value of NT . The software that accesses the table might then take the following form:

TABLE EQU (address of first table entry)

```

DIVIDE ROUTINE
This divide routine calculates
      numerator
quotient = -----
      denominator

in which numerator and denominator are integers and
numerator < denominator. Quotient is of the form
      quotient = Q0 Q1 Q2 Q3 ... QN
where Qn is the coefficient of 2-(n-1). The procedure is
      numerator = 2 * numerator
      n = 1
      while n <= N do
        if numerator < denominator then Qn = 0 else Qn = 1
        if Qn = 0 then numerator = 2 * numerator
          else numerator = 2 * numerator - denominator
        increment n
      end_while

```

Fig. 1. A divide algorithm.

```

MOV    A,#LOW(TABLE-601)
ADD    A,NT_LO
MOV    DPL,A
MOV    A,#HIGH(TABLE-601)
ADDC  A,NT_HI
MOV    DPH,A
CLR    A
MOVC  A,@A+DPTR.

```

At this point the accumulator contains the 8-bit value of f .

It is perfectly reasonable to decide that a 599-byte look-up table is unwieldy. Its advantages are speed and built-in error correction. But a reasonably fast divide algorithm can be written to this specific purpose, making use of *a priori* knowledge about the sizes of the numbers that are involved in the computation. It helps to know that in this example the numerator is never going to be larger than 599 and the denominator is always greater than the numerator.

A complete discussion of divide routines is beyond the scope of this paper, but a suitable divide algorithm for this specific application is shown in Fig. 1. Reference [1] calls this the Restoring division algorithm. It is particularly well suited to the 8051, because "<" comparisons are greatly facilitated by the 8051's CJNE (compare and jump if not equal) instruction. CJNE A,B,rel , executes a relative jump if A does not equal B . More importantly to this application, the instruction sets the carry flag if $A < B$.

XI. ACCURACY AND RESOLUTION

The accuracy with which the 8051 will measure the frequency or period of the transducer signal depends on two things: the accuracy of the clock oscillator and variations in the interrupt response time.

Since the clock signal is normally generated by a crystal oscillator, the oscillator accuracy normally far exceeds the quantizing error inherent in the finite (n -bit) resolution.

As was previously mentioned, interrupt response time does not introduce an error into the measurement itself, but variations in the interrupt response time can. Interrupt response time in the 8051 can vary from 3 to 8 machine cycles, depending on what instruction is in progress at the time the interrupt is generated. This would represent an error of ± 5 counts in the measured value of NT during a period measurement. An error of ± 5 counts in NT does not necessarily translate to ± 5 LSB's in the final result, but it might still represent an error that exceeds the resolution.

In a direct frequency measurement variations in the interrupt response time would represent an error of $\pm 5 \mu s$ in the sample time.

If these kinds of errors are unacceptable there are ways to deal with them. In period measurements, if the duty cycle of the transducer is constant, the pulsewidth measurement technique, previously described, can be used. Its advantage is that it gates the timer off when the interrupt is generated, rather than when the interrupt is responded to.

In other cases one can simply increase the sample time above the minimum required to obtain the desired resolution. For example, if the measurement requires 8-bit resolution, one can design the software for an 11-bit resolution and truncate the result to 8 bits.

REFERENCES

- [1] Davio *et al.*, *Digital Systems with Algorithm Implementation*. New York, Wiley, 1983.

ANALOG/DIGITAL PROCESSING WITH MICROCONTROLLERS

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Microcontrollers are rapidly becoming the backbone of silicon computing systems. From a technical standpoint, the most significant attribute, aside from the inclusion of RAM and ROM, that segregates a microcontroller from a microprocessor is I/O manipulation. In general, I/O manipulation is an intimate part of a microcontroller's architecture. The instruction set and architecture of a microcontroller allows the CPU to directly control the I/O facilities on the device. This is in direct contrast to a microprocessor where the I/O is essentially a "sea" of addresses and it is up to the hardware designer to place some type of I/O hardware in this I/O "sea". It should be obvious that simply adding ROM and RAM to a microprocessor WILL NOT create a microcontroller.

This intimate contact with I/O gives the microcontroller a distinct advantage over the microprocessor in applications that are I/O intensive. Microcontrollers can test, set, complement, or clear I/O port pins much faster than a microprocessor and they can also make decisions, based on the state of other hardware features, such as timer/counters with equal speed. This integration of I/O, in both hardware and software makes the microcontroller "ideal" for many types of intelligent instrumentation.

4K ROM/EPROM - 8K ROM ON 8052
128 BYTES OF RAM - 256 ON THE 8052
2-16 BIT TIMER/COUNTERS - 3 ON THE 8052
FULL DUPLEX UART
5 VECTORED INTERRUPTS - 6 ON THE 8052
4 REGISTER BANKS
BIT MANIPULATION (BOOLEAN PROCESSOR)
32 DIRECTLY ADDRESSABLE I/O PINS
MULTIPLY AND DIVIDE INSTRUCTIONS
SUPPORTS 64K OR RAM AND ROM-128K TOTAL

TABLE 1. A BRIEF LISTING OF THE MCS-51'S FEATURE SET.

Intel's MCS-51 series of microcontrollers contain many features that can be integrated directly into many types of instruments. TABLE 1 is a brief listing of these features. To illustrate the power of the 8051 this paper will elaborate on two techniques for performing analog to digital (A to D) conversion. Both of these examples assume that some additional hardware is attached to the I/O pins of the 8051.

S/A CONVERSION TECHNIQUES

Successive approximation analog to digital conversion involves a "binary search" of an unknown voltage relative to a "fixed" known reference. The reference is selectively divided by multiples of two until the desired accuracy is reached. Figure 1 is a flowchart of a successive approximation converter. This technique usually requires a digital to analog converter to divide the reference voltage and a voltage comparator to compare the unknown voltage to the "divided" reference. Digital to analog converters and voltage comparators are readily available and relatively inexpensive. A block diagram of an 8051 based A to D converter is shown in Figure 2.

Many industrial A to D converters require 12 bits of accuracy. A 12 bit converter provides good "dynamic range" and is capable of resolving 1 part in 4096. If the applied input voltage ranges from 0 to 10 Volts, a 12 bit converter can resolve 2.4 millivolts within this range. The theoretical accuracy of a 12 bit converter is .024% +/- 1/2 least significant bit.

The power of the 8051 in this type of application is best revealed by examining the software required to implement the successive approximation algorithm. The routine for the 8051 is shown in Table 2.

The execution times given assume a 12 Mhz crystal. Compare this to the following routine which is a 4 Mhz Z-80

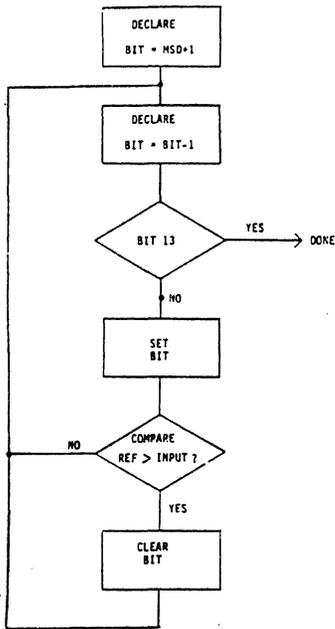


FIGURE 1. SUCCESSIVE APPROXIMATION CONVERSION ALGORITHM

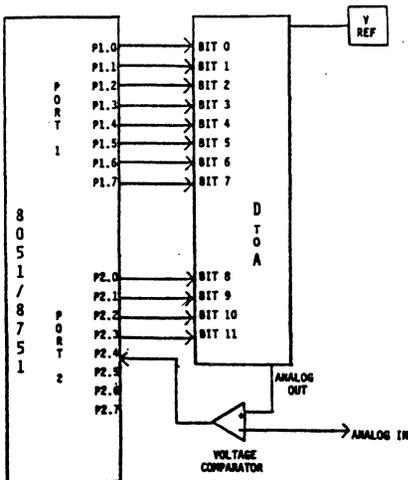


FIGURE 2. BLOCK DIAGRAM OF SUCCESSIVE APPROXIMATION A/D CONVERTER

TABLE 2. SUCCESSIVE APPROXIMATION ROUTINE FOR THE 8051.

INSTRUCTION	BYTES	TIME
; CLEAR PORT PINS		
MOV P1,#0	3	2
ANL P2,#0F0H	3	2
; START CONVERSION		
SETB P2.3	2	1
JNB P2.4,L1	3	2
CLR P2.3	2	1
L1: SETB P2.2	2	1
JNB P2.4,L2	3	2
CLR P2.2	2	1
L2: SETB P2.1	2	1
JNB P2.4,L3	3	2
CLR P2.1	2	1
L3: SETB P2.0	2	1
JNB P2.4,L4	3	2
CLR P2.0	2	1
L4: SETB P1.7	2	1
JNB P2.4,L5	3	2
CLR P1.7	2	1
L5: SETB P1.6	2	1
JNB P2.4,L6	3	2
CLR P1.6	2	1
L6: SETB P1.5	2	1
JNB P2.4,L7	3	2
CLR P1.5	2	1
L7: SETB P1.4	2	1
JNB P2.4,L8	3	2
CLR P1.4	2	1
L8: SETB P1.3	2	1
JNB P2.4,L9	3	2
CLR P1.3	2	1
L9: SETB P1.2	2	1
JNB P2.4,L10	3	2
CLR P1.2	2	1
L10: SETB P1.1	2	1
JNB P2.4,L11	3	2
CLR P1.1	2	1
L11: SETB P1.0	2	1
JNB P2.4,L12	3	2
CLR P1.0	2	1
; CONVERSION COMPLETE		
L12: CONVERSION COMPLETE		
TOTAL	90	46 US

NOTE: TIMING IS TYPICAL
 WORST CASE = 52 US
 BEST CASE = 40 US

executing the same algorithm with the D to A hardware attached to an I/O port is shown in Table 3 (assume that all bits on PORT3 are grounded, except the comparator input).

TABLE 3. SUCCESSIVE APPROXIMATION ROUTINE FOR THE Z-80.

INSTRUCTION	BYTES	TIME
;		
;CLEAR PORT PINS		
;		
LD A,0	2	1.75
OUT (PORT1),A	2	2.75
OUT (PORT2),A	2	2.75
;		
;START CONVERSION		
;		
LD A,08H	2	1.75
OUT (PORT2),A	2	2.75
IN A,(PORT3)	2	2.75
OR A	1	1.00
IN A,(PORT2)	2	2.75
JP Z,L1	3	2.50
AND OF7H	2	1.75
L1: OR 04H	2	1.75
OUT (PORT2),A	2	2.75
IN A,(PORT3)	2	2.75
OR A	1	1.00
IN A,(PORT2)	2	2.75
JP Z,L2	3	2.50
AND OFBH	2	1.75
L2: OR 02H	2	1.75

REPEAT BETWEEN L1 AND L2 10 MORE TIMES AND SET/RESET THE APPROPRIATE I/O BITS

TOTAL 179 180 US

AGAIN TIMING IS TYPICAL
 WORST CAST = 190.25 US
 BEST CASE = 169.25 US

One may argue that by "memory mapping" the Z-80's I/O ports the execution time could be enhanced because the user could take advantage of the Z-80's SET and RESET memory BIT instructions. In reality, a few bytes of memory are saved, but very little

time!. This is because the Z-80's memory oriented BIT instructions are VERY slow, requiring between 3 and 5 microseconds with a 4 Mhz clock!

This is not to say that the Z-80 isn't a credible 8-bit processor. The weakness is that decisions (i.e. JUMPS) cannot be made directly on the state of a given I/O pin. JUMP instructions, on most processors, are made on the state of the flags - after some type of logical or arithmetic operation! This means that information must be moved to an internal CPU register before a decision can be made. This "moving" of information back and forth between internal registers and I/O makes the microprocessor quite inefficient, relative to the microcontroller when I/O manipulation is involved. Note that with the 8051 algorithm never "moves" data from one location to another - it directly sets, tests, and clears bits. This characteristic gives the 8051 its distinct execution advantage.

Another strength of the 8051 in this type of application, relates to the fact that I/O port pins can be set, cleared, complemented, and tested with the same speed that a microprocessor can act on it's internal registers. Note that the 8051 takes only 1 microsecond to fetch an opcode and set or clear a port pin. A microprocessor must first fetch and decode the opcode, then place the appropriate I/O or memory address on the bus, then perform the necessary operation. All of this "communication" over the microprocessor bus significantly slows down the microprocessor.

DUAL SLOPE INTEGRATING CONVERTER

Integrating A to D converters operate by an indirect method of converting a voltage to a time period, then measuring the time period with a counter. Integrating techniques are quite slow, relative to successive approximation, but they are capable of providing very accurate measurements - 5 1/2 or more decimal digits - if proper analog techniques are employed. They also have the added advantage of allowing the integration period to be a multiple of 60 Hz (16.67 ms) which can eliminate inaccuracies caused by the ever present "power line". Virtually all digital voltmeters use some type of integrating technique. Figure 3 is a block diagram of a typical integrating

A to D converter.

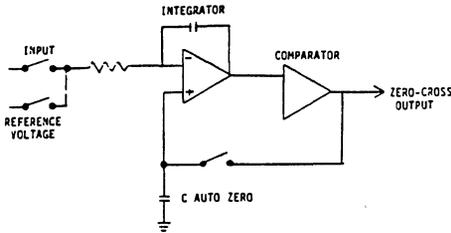


FIGURE 3. INTEGRATING A TO D CONVERTER

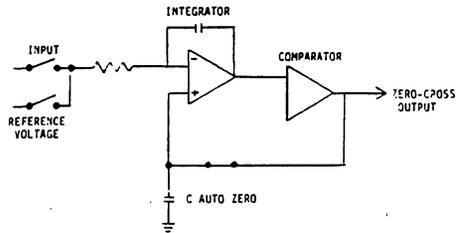


FIGURE 4A. AUTO ZERO PHASE

Figures 4A, 4B, and 4C show the three typical phases involved in the dual slope technique. Figure 4A illustrates the auto-zero phase. In this phase the integrating "loop" is closed and the offset of the analog integrator is accumulated in C auto zero. In Figure 4B, the input switch is closed and the integrator integrates the input voltage for a fixed time period T_1 . In figure 4C, the reference switch is closed and the integrator integrates the reference voltage until the comparator senses a zero crossing condition. The time it takes for this phase to occur is directly proportional to the amplitude of the input voltage. Additional circuitry can be added to determine the polarity of the input voltage, then switch in a reference of opposite polarity, but the basic technique remains the same.

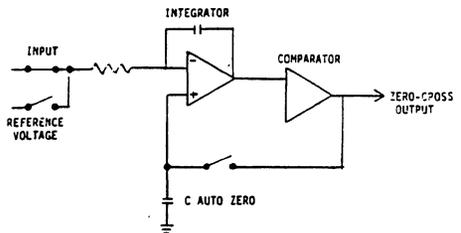


FIGURE 4B. INPUT INTEGRATION PHASE

The 8051 is an ideal controller for an intelligent integrating A to D system. The 16 bit timer/counters can provide better than 4 1/2 decimal digits of accuracy, the serial port can be used to transmit the analog reading to a printer or another processor, the CPU can be interrupted by the 60 Hz line so conversions can start at precise intervals, and software can be used to calculate and save average, peak, or RMS readings.

Another "nice" benefit of this type of converter is that very few I/O port pins are required to control the A to D hardware, so opto-isolators can be used to completely isolate the 8051

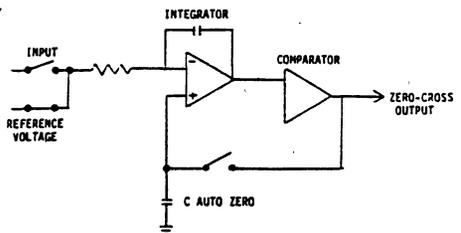


FIGURE 4C. REFERENCE INTEGRATION PHASE

"digital system" from the analog hardware. Opto-isolators provide an additional "bonus" in that they may provide logical level shifting if needed by the analog circuitry. Figure 5 shows how an 8051 might be connected to the analog sub-system. In practice, the analog switches can be almost anything ranging from CMOS to VFETs. The code needed to generate the "basic" integrating A to D function is shown in Table 4.

Timer interrupts could be used so that the CPU could be doing other things while the conversion was in process. Note that very little CPU time is needed to perform the actual A to D function.

CONCLUSION

This paper illustrated possible methods of using the 8051 in A to D "instrumentation" types of applications. The power of the 8051's microcontroller architecture relates to the fact that logical "decisions" can be made directly on the state of the resident I/O hardware. This fact alone gives the 8051 a distinct advantage in "bit intensive" applications. Software

and hardware support tools include in-circuit emulators, an assembler, and a high level language, PLM-51. Presently, the 8051 is available in 3 technology "flavors"- HMOS II, HMOS-EPROM, and CHMOS, so depending on your individual application, you can have it your way.

TABLE 4. SOFTWARE FOR INTEGRATING A TO D CONVERTER

```

;
;START PROGRAM
;
CLR   TR0           ;TURN TIMER OFF
;
MOV   TH0,#HIGH TAZ ;LOAD AUTO ZERO
MOV   TL0,#LOW TAZ  ;TIME
;
ANL   P1,#0F0H     ;MAKE A/D INACTIVE
SETB  P1.2         ;AUTO ZERO PHASE
SETB  TR0         ;TURN TIMER ON
JNB   TF0,$        ;LOOP TIL OVERFLOW
;
CLR   TR0           ;TURN TIMER OFF
CLR   TF0          ;RESET TOV FLAG
;
MOV   TH0,#HIGH INTT ;LOAD INTEGRATION
MOV   TL0,#LOW INTT ;TIME
;
CLR   P1.2         ;END AUTO ZERO
SETB  P1.1         ;START INTEGRATION
SETB  TR0         ;START TIMER
JNB   TF0,$        ;WAIT FOR OVERFLOW
;
CLR   P1.1         ;END INTEGRATION
;
; NOW, INTEGRATE THE REFERENCE
;
SETB  P1.0
;
;AT THIS POINT TIMER 0 HAS A VALUE OF
;TWO, THE TIMER IS EQUAL TO ZERO, WHEN
;IT OVERFLOWS AND IT WAS INCREMENTED
;TWICE DURING THE LAST TWO INSTRUCTIONS
;
;NOW, WAIT FOR ZERO CROSS
;
JNB  P1.3,$
;
;TURN THE TIMER OFF
;
CLR  TR0
;
;NOW, TIMER 0 ~ Vin + 3 COUNTS
;

```

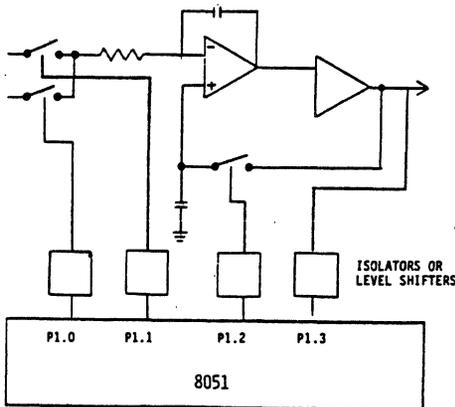


FIGURE 5. TYPICAL 8051 CONTROLLED ANALOG SUB-SYSTEM.

**ASIC Family Application Note
& Article Reprint**

3



**APPLICATION
NOTE**

AP-413

July 1988

**Using Intel's ASIC Core Cell to
Expand the Capabilities of an
80C51-Based System**

MATT TOWNSEND
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INTRODUCTION

Intel's new ASIC family of microcontroller core cells extends the capability of the MCS[®]-51 product, and allows the ASIC designer more flexibility than the popular microcontroller product. This note will discuss many of the new design possibilities inherent to the 80C51 cell-based controller. This family of cells is available with a variety of RAM and ROM configurations.

Cell Name	ROM	RAM
UC5100	No ROM	128 Bytes RAM
UC5104	4K ROM	128 Bytes RAM
UC5108	8K ROM	128 Bytes RAM
UC5116	16K ROM	128 Bytes RAM
UC5200	No ROM	256 Bytes RAM
UC5204	4K ROM	256 Bytes RAM
UC5208	8K ROM	256 Bytes RAM
UC5216	16K ROM	256 Bytes RAM

Other documentation will address Intel's ASIC design environment (see reference section).

The 80C51-based ASIC cell is part of a family of cell-based functions based on popular Intel standard products. Members of the 82Cxx microprocessor support peripheral family (SP8254, SP8237, SP8259, SP8284, SP82284, SP8288 and SP82288) are also available as library elements. The standard product ASIC cores are supported by a library of over 150 logic cells, representing a broad range of SSI, MSI, and I/O functions. Another class of cell library elements is designated Special Functions. These cells are predefined complex functions such as RAM, Serial I/O, A/D Converter, and a Voltage Comparator. The Special Function and general logic element cells can also be used without a standard product core in the ASIC design. Any of the available 80C51-based cores can be integrated with logic complexities up to 5000 gates.

80C51-BASED ASIC CORE

Although the 80C51-based core is functionally identical to the standard 80C51BH microcontroller, its use as a cell in the ASIC library allows more flexibility in system design and partitioning.

Figure 1 depicts the difference between the standard pinout of the MCS-51 family and the ASIC core. In order to understand the enhancements (in an applications sense) made to the core it is useful to compare its connections to the pinout of the standard product.

The MCS-51 family embodies a very powerful architecture. While it was intended as a "single chip solution"

its addressing modes, clean bus interface, on-chip peripherals, and code efficient instruction set operations make it well suited to processor-like applications as well. For processor applications, a designer forgoes many of the "single chip" features in favor of the high performance CPU functions of this architecture.

In order to fit the MCS-51 family microcontrollers into an economical forty lead DIP or forty-four lead PLCC package, Intel designed the standard product with many of the device's functions sharing pins. The microcontroller designer must compare necessary functions against the economics and performance required for a given design. If external memory or memory mapped I/O is required, then the use of the port 0 function is not available. If the memory address is beyond the 256 byte boundary defined by the AD0-7 Bus then all or part of the port 2 function is not available. Likewise, using peripheral functions like the counter input pins, serial I/O, and interrupts eliminates port 3 functions. While the MCS-51 family is one of the most popular microcontrollers ever introduced, this shared functionality hinders its use in many applications. For example, a "fully loaded" MCS-51-based design would generally leave only one 8-bit port (Port 1) for the application's I/O requirements.

The standard cell version of the 80C51 provides the designer with 116 signals for connection to application specific logic. These signals represent the full function set of the MCS-51 architecture and virtually eliminate any design trade-offs required to implement an application. Notice from Figure 1 that all of the I/O ports are separated from the other functions. In the design example, the I/O are separated into their respective inputs and outputs, leaving 32 inputs and 32 outputs for port connections into the application's logic. The most immediate impact of demultiplexing the I/O of the device is that much of the logic required to complete an application is eliminated. For example, when separating the address from the data on the AD-bus, an octal latch is required. For an 80C51-based core application, the designer uses the A0-7 bus directly, thus saving approximately 100 gates. The fact that the 80C51-based core has so many connections available does not mean an application will be forced into higher pin count packages. A 80C51-based ASIC can implement many system functions more economically than a discrete implementation. The design example illustrates a system with over 280 interconnects that can be integrated into one ASIC device. This application note will illustrate the less obvious ways in which the core can be used.

The illustrations shown in this note are independent of the workstation platform used to implement the design.

Intel provides the complete test vectors necessary to test the 80C51-based ASIC core, which have been derived from the standard product 80C51 test vector set.

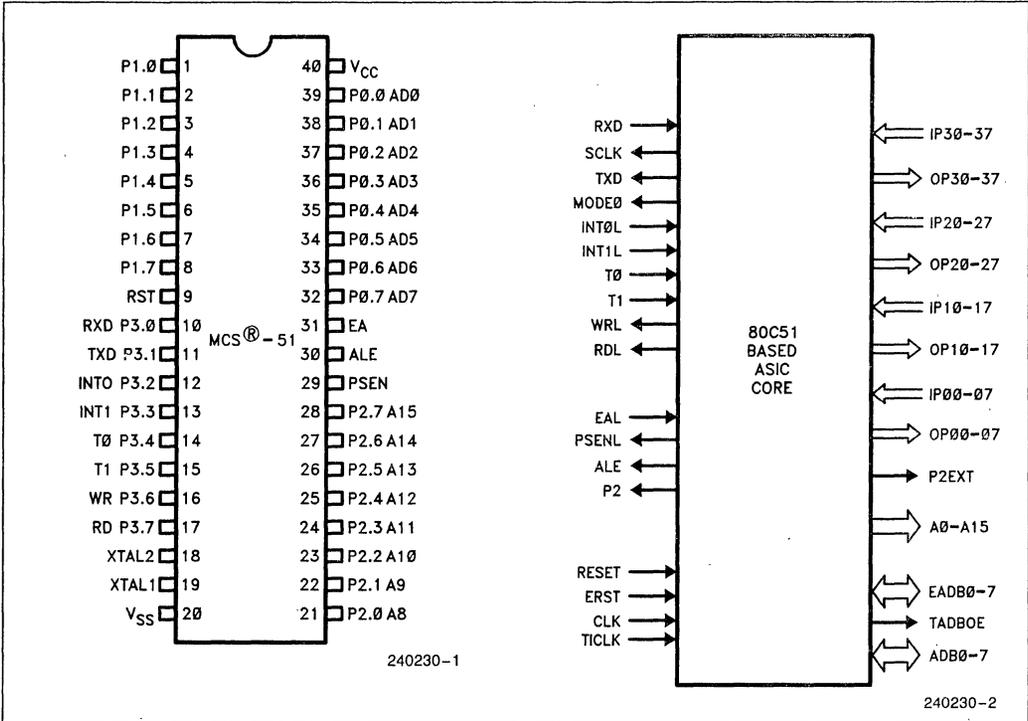


Figure 1. Comparing 80C51 Pin Assignments to Core Connections

RECONSTRUCTION OF STANDARD PRODUCT I/O

When designing the 80C51-based ASIC core, Intel removed the pin multiplexers and I/O functions of the 80C51, and restructured them as companion cells. Companion cells allow the ASIC designer to reconfig-

ure the ASIC cell to function exactly like the standard product. Alternatively, the designer can choose to reconstruct a subset of the standard product I/O or select no reconstruction at all. Consult the references for more information about the use and function of Intel's companion cells.

MULTIPLE SOURCES OF RESET

Key to the 80C51's core-isolation test method is the ability to put the core into a condition that can verify the processor without the user's logic affecting the test. ERST is vital to controlling the ability to put the core based ASIC into test mode. It must be brought directly from the core to a package pin. Interface is via the PRESET companion cell. Because a dedicated reset pin may be restrictive in many applications, a second reset connection, RESET, has been included.

Including this second reset connection allows the designer to simplify the overall ASIC design. Many applications require two sources of reset, usually a power-on-clear with a watchdog timer. Previously, the designer was faced with "ORing" an RC time constant circuit with the timer logic, resulting in an implementation which was not straightforward or cost effective. Figure 2 shows an 80C51-based ASIC implementation.

A system reset, in many designs, employs an active low logic level. Since the 80C51's reset requires an active high level, there is usually an inverter in the path to the microcontroller. It was mentioned earlier in this section that ERST must be brought directly from the core to a package pin. This is not entirely true; the inclusion of the inverter is allowed.

I/O EXPANSION WITH THE 80C51-BASED CORE

For the standard MCS-51 product, the need for I/O expansion is often due to the need for external memory and/or port expansion. The designer's use of the on-chip peripherals (eg. Serial I/O or Interrupts) often leaves only Port 1 intact.

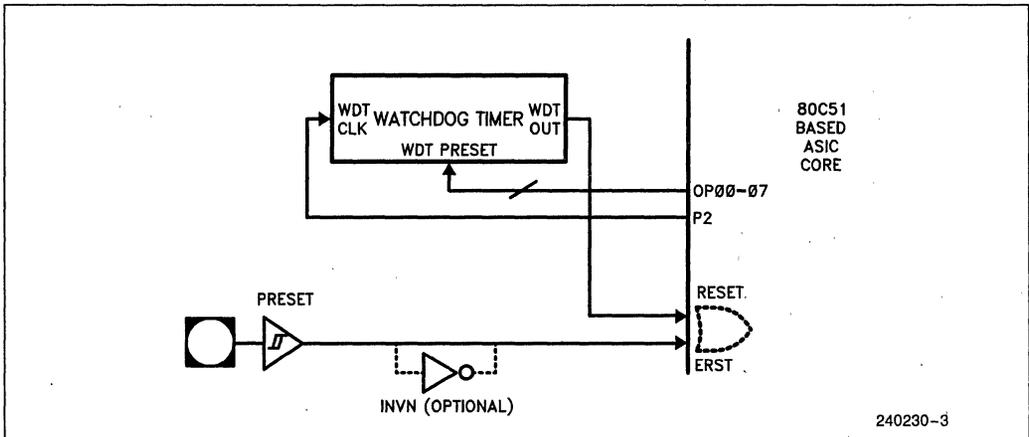


Figure 2. Multiple Sources of Reset for 80C51-Based ASIC Core

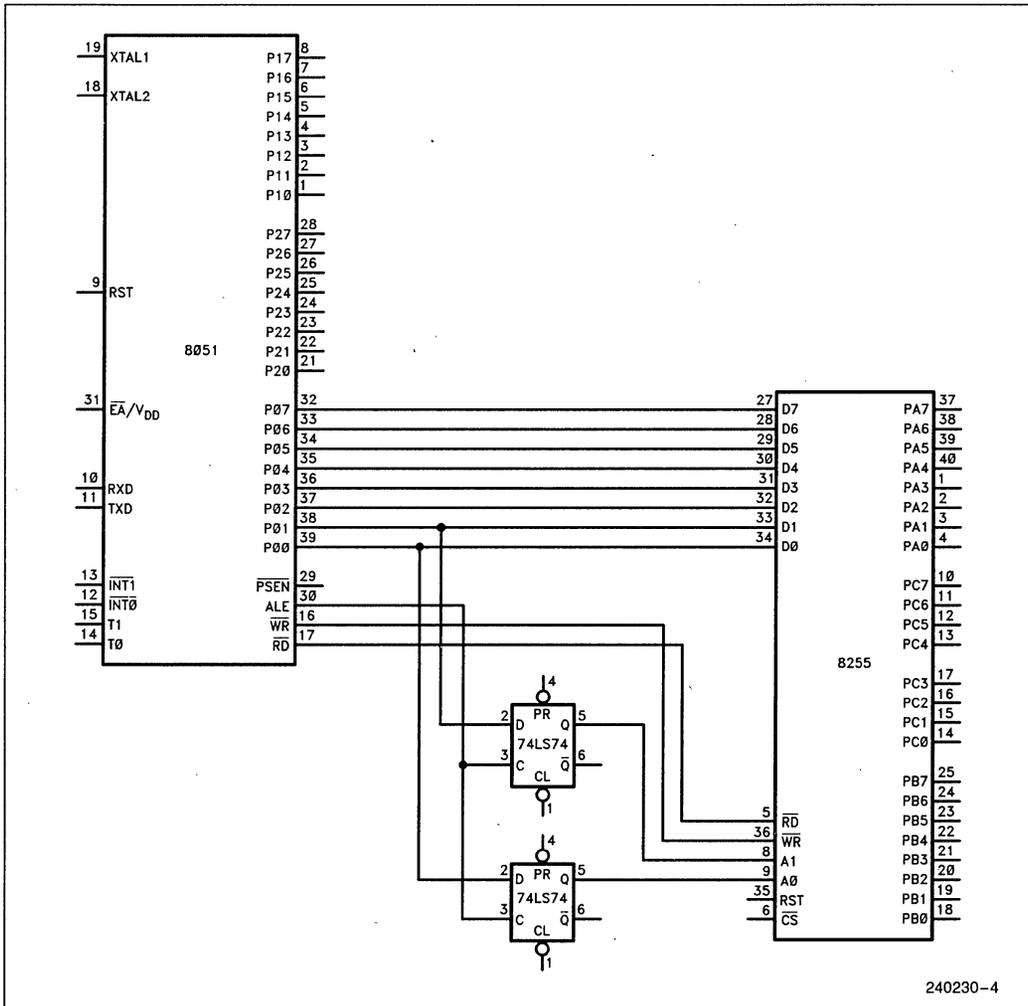


Figure 3. Simple MCS®-51 I/O Expansion with 8255

Figure 3 depicts one case where the 80C51 can gain an expanded set of I/O ports. In addition to requiring additional package pins, this implementation would require more power supply capacity and passive components (bypass capacitors) than would be necessary if the I/O expansion were to be included on-chip with the microcontroller. Not only is PC board size decreased, but the overall system reliability increases with the ASIC solution. In addition, the 8255 port expander, being a highly flexible device, requires software to configure the device to the application.

The simplest way to add I/O ports with the core is by way of a direct connection from the core's IP or OP signals through I/O functions selected from the cell library and connected to package pins. See Figure 4. In

this example, decoding is very simple and the component count is minimal.

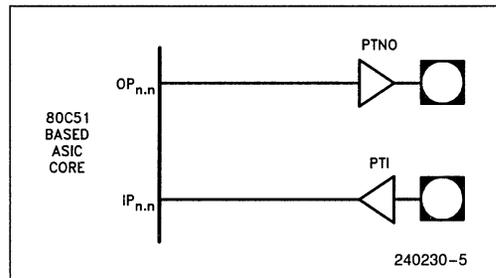


Figure 4. Direct Port Connections to ASIC Package Pins

This technique represents the most silicon and program code efficient way to implement I/O with the core. Program code is composed of MOV operations rather than the MOVX needed for any Memory mapped I/O implementations. Logical operations to the port (ANL, ORL, XRL) can still be used. It is not necessary to update or maintain indirect pointers. Since quasi-bidirectional cells are not used, it is not necessary to set a "1" to the port in order to set these cells. Eliminating MOVX and port setup operations could result in significant codespace savings.

The drawback to the direct approach is that program code written for the 80C51 using memory mapped I/O is not directly transportable to the core design. In most cases, however, implementing I/O expansion that allows code transportability is a simple task with a 80C51-based ASIC.

Most support peripherals are designed to be configurable for many different operating conditions. This is certainly true for a device like the 8255 as well; the port signals can be programmed as inputs, outputs, or bidirectional. In most applications the peripheral's setup is never changed after initialization. Port pins are set to either input, output or I/O. The peripheral's configuration is most often "set up" with data fields sent to a configuration or command register. This register is located at one of the peripheral's selectable addresses. For a cell-based implementation where code transportability is required, recreating an 8255-like function is straightforward. Since all setup information is written to one register and setup is not required because the port signal directions are fixed, that one register can

become a "bit bucket". Figure 5 shows an example with one 8-bit input port, and one 8-bit output port, both memory-mapped. Note that while the 8255 contains three 8-bit ports, an ASIC can be implemented with the exact amount of functionality desired.

Implementing the full function set of the 8255 would result in an increased gate count (550 gates) included on the 80C51-based ASIC. While 550 gates can easily be included on the same silicon chip, implementing the "exact functionality" version using elements from the cell library would consume only 100 gates.

ON-CHIP CLOCK GENERATION

In many designs, the built-in crystal oscillator of the 80C51 is not utilized because the clock signal must be used for other system functions. However, the clock to the 80C51 still must be generated and driven into the X1/X2 pins. A clock generator is required somewhere in the system and is also used to clock many of the system functions surrounding the microcontroller.

For 80C51-based ASIC designs, all clocking functions, including the clock generator, can be brought on-chip. The advantages to doing so include enhanced reliability and a less costly, more noise free design. Clock generation is accomplished by the companion cell POSC (or POSC2 for frequencies between 16 MHz and 38 MHz) which can be used to drive the TICLK input connection to the core. The POSC output can be sent to user defined logic configured to generate other necessary

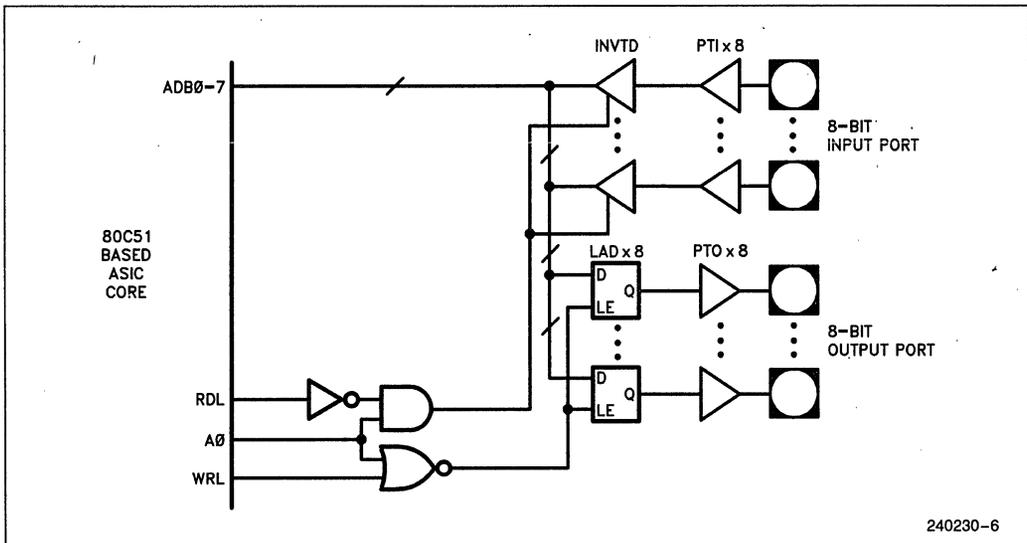


Figure 5. I/O Mapped Like Figure 3's 8255

clocks in a system. Where the POSC cell fan out is high and might cause concerns about clock edge skew, a cell like BUF2 can be used. For systems where it is required that the signal be brought off-chip (formerly off-board), the on-chip generated clocks can be sent to output cells and on to package pins. Figure 6 depicts generation flexibility and clock source for a 80C51-based ASIC design.

Figure 6 illustrates a design which requires a high frequency clock to operate on a section of user-defined logic. For this, cell POSC2 is selected for the ASIC design and is set to 24 MHz. In order to meet clock specifications for the core, this 24 MHz master clock is divided down in order to provide the required 12 MHz. As discussed in the 80C51-based ASIC data sheet, the ATE must be able to drive the core's clock directly. For test modes, the ATE-generated clock is driven to the core's TICLK connection.

Note that signal P2 is shown being used for the application's clocks. It is sent to other logic in the ASIC and to a package pin as well.

SHARING THE TEST BUS

In order for Automatic Test Equipment (ATE) to exercise the 80C51-based ASIC, the bus EADB must be brought directly to package pins. A specially designed I/O cell, PADB, must be directly connected to the EADB bus to ensure testability of the core as well as the user's logic.

Requiring the EADB bus to appear as package pins does not impose any design restrictions on 80C51-based ASICs designed to access external memory or peripherals. If your design does not call for the EADB to access external memory peripherals, the EADB may be multiplexed with user I/O. Contact your Intel Technology Center for the best implementation for your application.

Intel supplies all test programs required to completely test the ASIC core cell. Designers are required to supply test vectors that exercise their unique logic only.

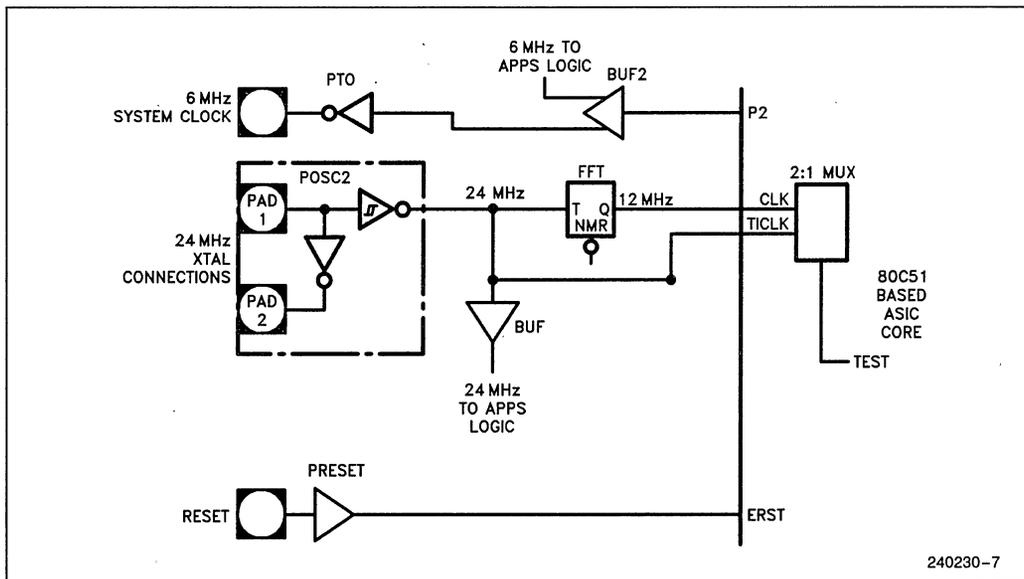


Figure 6. Integrating System Timing onto 80C51-Based ASIC

OBSERVING THE CONTENTS OF THE PROGRAM COUNTER

The 80C51-based ASIC core connections A0–A15 always display the contents of the program counter (except in the case of MOVX instructions.) This feature allows another level of real time control by monitoring instruction events within the core. By attaching comparator circuitry to the program counter contents, signals can be generated to depict events within the program. Figure 7 shows such a circuit.

The discussions in this note are not intended to be an exhaustive summary of the range of design possibilities available to the ASIC designer. Rather, it is hoped that it encourages the thought process toward even more innovative uses.

The following is an example of an actual system problem and how it was resolved using a 80C51-based ASIC. The example utilizes many of the techniques discussed above.

DESIGN EXAMPLE

Figure 8 shows a typical MCS-51-based design, which includes a port expander, timer/counter chip, a high speed event counter and a low-cost EPROM containing stable code. In this application, the 8031 controls a system based on numerous timed events. Many high speed clocks are involved, making for a potentially noisy environment, and a watchdog timer has been included to provide for soft recoveries if the microprocessor program flow is upset. The watchdog circuitry is shown as a high level block.

The design must take an accurate sample of events designated at the EVENT input. The 16-bit count is read and processed under a timed interrupt designated by and generated from one of the 8254 Timers. The counter chain must be clocked at 24 MHz in order for unique and accurate event samples to occur.

Another 8254 counter is programmed for single-shot mode to provide for a strobe window for some circuitry external to the PCB assembly. An 8-bit parallel data

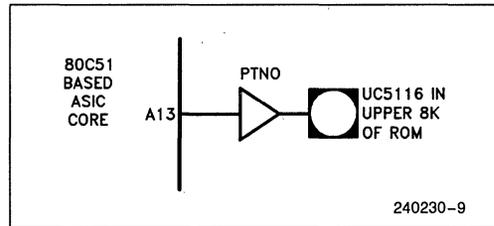


Figure 7. Signal which Designates when Program Execution is in Upper 8K ROM

input is required. The system must control peripherals external to this main assembly, resulting in a requirement for address decoder selection.

Note that adequate bypass capacitors are required due to the clock speeds and the high number of pin connections. (There are 272 pins, not including the WDT and Oscillator Blocks.) A multilayer PCB is also required to compensate for the amount of wires needed to connect all the components.

Figure 9 depicts the 80C51-based ASIC solution for the design in Figure 8. Note that all of the circuitry in Figure 8 is included on a single ASIC chip. Rather than use memory-mapped I/O, the design has been converted to use the core's direct ports. Note that the 8255 function has been removed and instead the UC5116 port connections are used. Some minor software changes are required, and signals required to access off-chip program memory have been provided. This figure does not show all test pin requirements; however, no additional package pins will be required. For this example, the designer could begin production runs with an EPROM. Once the application code stabilized, it could be developed and submitted to Intel for incorporation into the core. In this example, most of the high speed signals are contained within the ASIC, making the watchdog timer unnecessary. If needed, the overall cost of including it on the ASIC (= 500 gates) makes the functions relatively inexpensive to keep.

Overall system pin requirements have decreased as well. This 80C51-based ASIC can be produced using a 68-pin PLCC which may reduce the bypass capacitor requirements as well as the need for a multilayer PCB.

Comparing the two solutions:

	Discrete	80C51-ASIC
Component Count	~ 25	1
Minimum PCB Layers	3	1
System Reliability	Medium	High
Power Supply Current	~3A	~ 30 mA

REFERENCE DOCUMENTATION

Order Number	Description
231816	— Introduction to Cell-Based Design
83002	— Cell-Based Design—Daisy Environment
830000	— Cell-Based Design—Mentor Environment
210918	— Embedded Controller Handbook
270535	— Embedded Control Applications

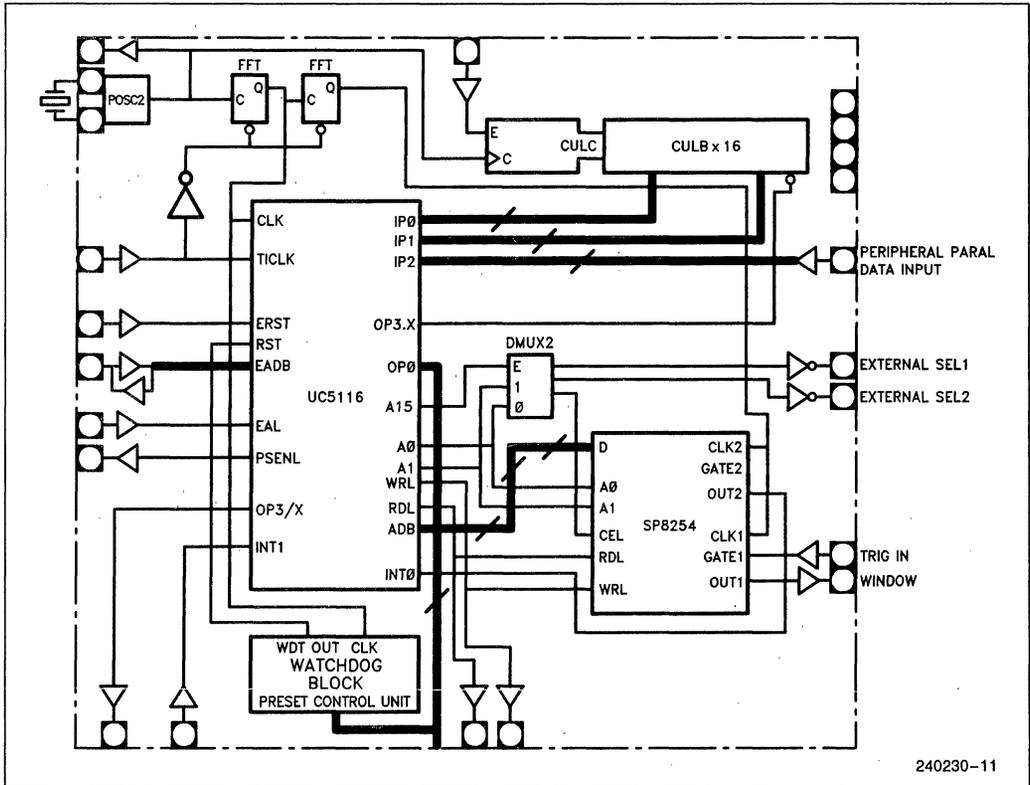


Figure 9. 80C51-Based ASIC Solutions

A Fast-Turnaround, Easily Testable ASIC Chip for Serial Bus Control

Don Ellis and Shailesh Trivedi

Intel Corp
Chandler, AZ

ABSTRACT

This paper describes the standard cell ASIC design methodology for a serial bus controller chip. This is a prototype CMOS chip which was designed in 19 weeks for an automotive application. The chip includes testability circuits which help attain 98% fault coverage.

INTRODUCTION

Fast-turnaround chip design has become important in the application-specific integrated circuit (ASIC) marketplace, where low production volumes preclude long design cycles. To address this market, the ASIC design methodology relies upon automatic layout software to generate fast chip layouts, at the expense of larger die sizes and somewhat lower performance. Pre-designed standard circuit cells eliminate the need for extensive circuit simulation, further shortening the design cycle. These design techniques can produce fast prototype chips for system demonstration and debug, or production parts for low-volume applications.

Intel's Automotive Operation in Chandler, Arizona recently employed standard cell ASIC technology to produce a prototype serial bus controller chip for an automotive customer. In this paper we will describe the design methodology used to meet the 19-week design schedule for this chip, along with the testability strategy which was implemented in order to achieve a 98% fault grade.

CHIP OVERVIEW AND CONSTRUCTION

The serial bus controller is a standard cell CMOS chip that interfaces a microprocessor to a serial communication bus in an automobile. The chip performs both transmit and receive functions. The transmit function consists of a first-in, first-out (FIFO) data buffer feeding a parallel-in, serial-out (PISO) shift register, and

the receive function consists of a serial-in, parallel-out (SIPO) shift register driving one port of a dual-port random access memory (DPRAM). The block diagram is shown in Figure 1.

The transmit function requires a decidedly non-standard 64 x 18 bit FIFO buffer. This is constructed with a 64 x 18 bit RAM and two address counters, as shown in Figure 2. The standard cell library did not contain a 64 x 18 bit RAM cell, so we had to construct it using an existing 64 x 8 RAM cell. We modified this cell, adding two more bits to create a 64 x 10 RAM cell, then connected it in parallel with the original 64 x 8 RAM, thus extending the word length to 18 bits. Before the 64 x 10 RAM cell could be added to the standard cell library, we had to fully characterize it using circuit simulation, like every other cell in the library. Two additional RC delay cells were also created to generate RAM read and write timings in the absence of microprocessor control signals.

The receive function requires a 1K x 8 bit dual-port RAM, but the standard cell library contained only single-port RAM cells. Fortunately, no cell modifications were necessary in this case. We used the existing 1K x 8 RAM cell, multiplexing its data and address buses to simulate dual-port operation, as shown in Figure 3. RAM read and write timings are once again generated using the RC delay cells mentioned above.

The final chip was manufactured in both single-layer metal (SLM) and double-layer metal (DLM) versions on a 1.5 micron CMOS process, resulting in a 355 x 294 mil chip with 68 I/O pins. It consists of 3 RAM arrays (9.3K bits total) and about 3,000 logic gates of control logic, for a total of 76,735 transistors. Of the 8,715 transistors contributed by the control logic, 11% belong to testability circuits which were added to increase the testability of the chip (i.e., shorten test program development time and tester run time). The testability strategy will be discussed later.

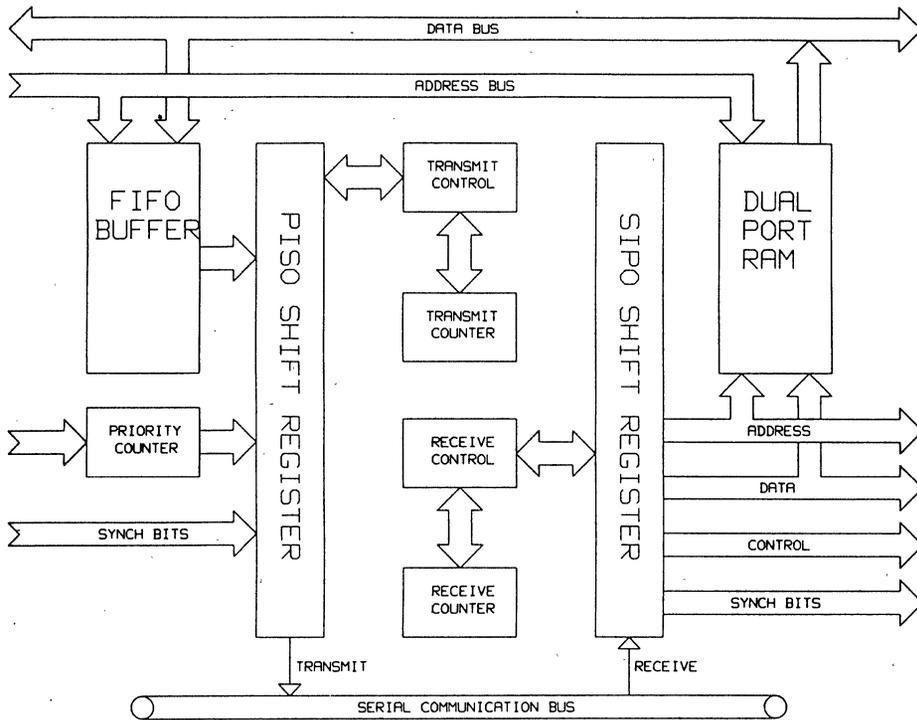


FIGURE 1. SERIAL BUS CONTROLLER BLOCK DIAGRAM

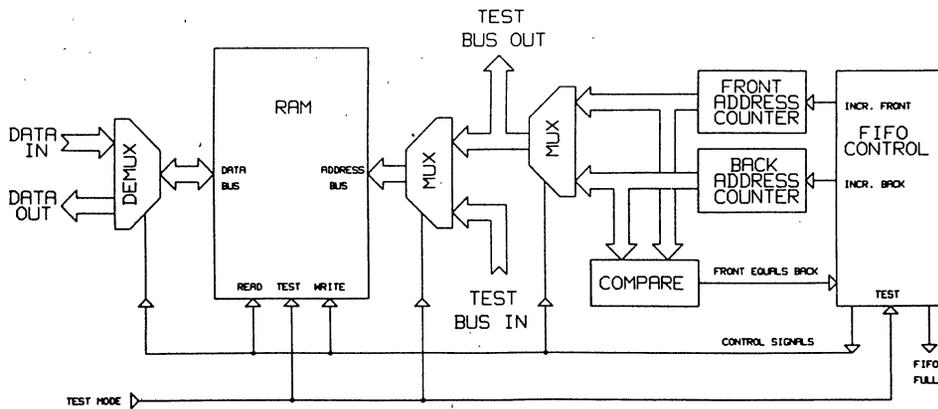


FIGURE 2. FIFO (FIRST-IN, FIRST-OUT) BUFFER

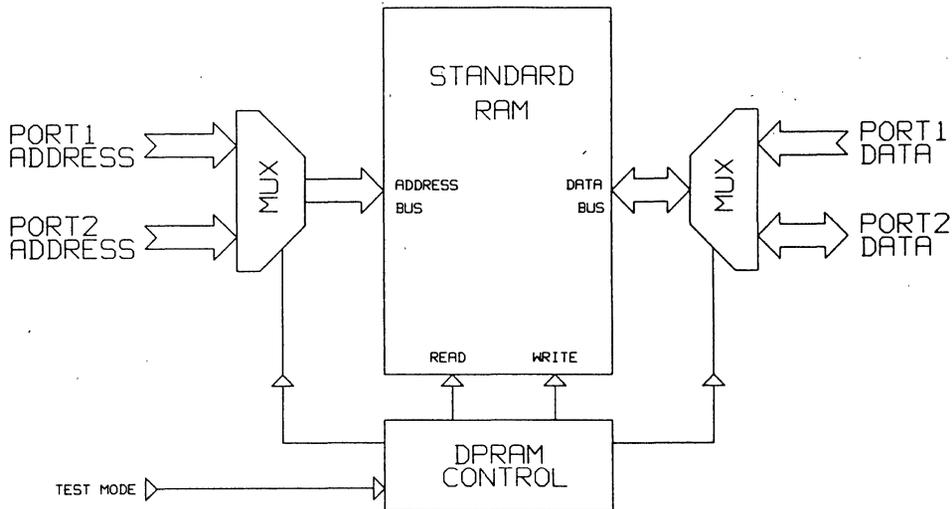


FIGURE 3. DUAL PORT RAM

STANDARD CELL DESIGN METHODOLOGY

The 19 week design schedule for this chip dictated the use of design automation tools. Since the chip included 3 large RAM arrays, gate arrays were impractical, so standard cells were used with automatic placement and routing software. The automatically generated layout was transferred into Intel's full custom design system for some final edits, and the usual design rule checking and verification procedures were followed prior to mask making and processing.

A standard cell design usually proceeds through the following steps:

1. Translation of the logic into standard cells.
2. Schematic capture into a computer database.
3. Extraction of a cell interconnection "netlist".
4. Logic and timing simulation.
5. Automatic layout generation.
6. Parasitic extraction and re-simulation.

The entire design procedure is outlined in Figure 4, and each step is described briefly below.

TRANSLATION INTO STANDARD CELLS

Our first task was to translate our customer's board-level schematics into a logic design consisting of subcircuits from the standard cell library. Since the customer's schematics referenced IC packages only, this involved the detailed design of the FIFO and DPRAM blocks (described above). A major part of the task was

the design of the extra standard cells mentioned above, with their characterization and inclusion in the cell library.

SCHEMATIC CAPTURE, NETLIST EXTRACTION, SIMULATION

We performed schematic capture on a Daisy Personal Logician (PC-AT based) workstation, where each of the standard cells was available as a basic circuit element. We "compiled" each schematic separately to verify its integrity, then linked them together into a complete design database. Finally, we generated a "netlist", or device interconnection list, from this database. This netlist served as input to Intel's logic simulator on our VAX, which we used to verify design correctness. The logic simulator flagged several timing and glitch problems which were corrected before proceeding to layout.

AUTOMATIC LAYOUT GENERATION

We performed layout generation using the CAL-MP program from Silver-Lisco. Working from the netlist, the program placed the three RAM arrays according to our instructions, then arranged the remaining standard cells in rows according to its own optimization algorithm. At this point prior to signal routing, we instructed the program to further iterate its optimization steps, as we manually modified several cell placements from the graphics terminal. Once all cell placements were determined, the program performed signal and power routing automatically.

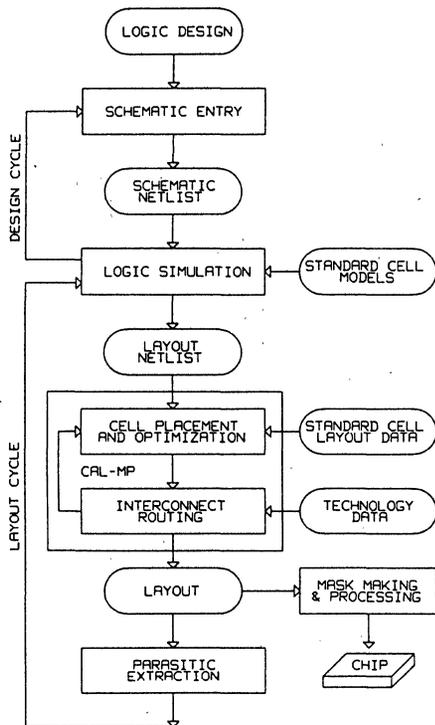


FIGURE 4. STANDARD CELL DESIGN FLOW

The CAL-MP program accepted layout constraints in a variety of forms. In addition to the netlist information, we defined pad placements and the number of standard cell rows, and constrained a few critical signals (such as clocks) to two vertical metal buses traversing the right and left sides of the chip. Furthermore, several unconstrained signals were assigned numerical "strengths" greater than the default of 1.0, which weighted their consideration in the optimization algorithm, tending to shorten them. We ultimately generated more than 20 layouts with widely varying signal strengths, until we were satisfied that very little further improvement was possible.

PARASITIC EXTRACTION

After a layout is generated, it must be proven to work in the presence of parasitic resistances and capacitances contributed by the signal interconnects. These parasitics are extracted from the layout and added to the netlist for a post-layout simulation cycle. In principle, each iterated layout should be re-simulated, but after about 10 layout generations we could easily

predict simulation performance from the raw parasitic values.

Because the first version of this chip was fabricated in single-layer metal with a great deal of polysilicon interconnection, parasitic series resistances were just as important in limiting performance as are parasitic capacitances. Unfortunately, series resistors are difficult to systematically insert into a netlist, so we had to simulate the resulting RC delays using Intel's circuit simulator. For the double-layer metal version, we could safely ignore series resistances since the metal sheet resistance is three orders of magnitude smaller than that of polysilicon.

DESIGN FOR TESTABILITY

Our test goal for this part was a 98% fault grade, and since this was a fast-turnaround project with little time for test program development, we included a variety of testability circuits on the chip. An added benefit to this approach was that the testability circuits simplified our debugging procedures. This strategy ultimately paid off, because we were able to quickly isolate and correct a RAM timing problem on the first silicon.

Since this chip has a relatively small node count, we adopted an "ad hoc" rather than "structured" testability strategy. This means that we added test circuits on a case by case basis to improve the controllability and observability of the overall chip, rather than implementing a scan path, a built-in self test, or some other more elaborate scheme. Ad hoc testability design is appropriate for small chips having relatively low transistor/pin ratios. This chip has 8,715 transistors (excluding those in the RAMs) versus 68 pins, for a transistor/pin ratio of 128. In contrast, Intel's 80386 microprocessor has 275,000 transistors versus 132 pins for a ratio of 2,083, clearly requiring structured testability techniques.

Two pins are allocated for test purposes, which are used to select among four modes: a normal operating mode, and three test modes. This test mode strategy is shown in Figure 5. The test modes are used to partition the chip into three isolated subcircuits to be tested independently. In each mode, signals with poor visibility internal to the active subcircuit are brought out to the pads, and the non-active subcircuits are turned off by disabling their clock inputs. The test program can then exercise the active circuit, with the goal of toggling each internal node for maximum fault coverage.

Eleven of the 28 chip inputs provide test inputs in the three test modes, and 16 of the 23 chip outputs serve double duty as test outputs. Although input pins can be connected to several internal test points in parallel (usually multiplexer inputs), only one signal at a time can drive an output pin. These outputs are multiplexed using three stages of 2:1 multiplexers (one for each mode), and the outputs are collected into a 16 bit "test bus" which circumnavigates the chip.

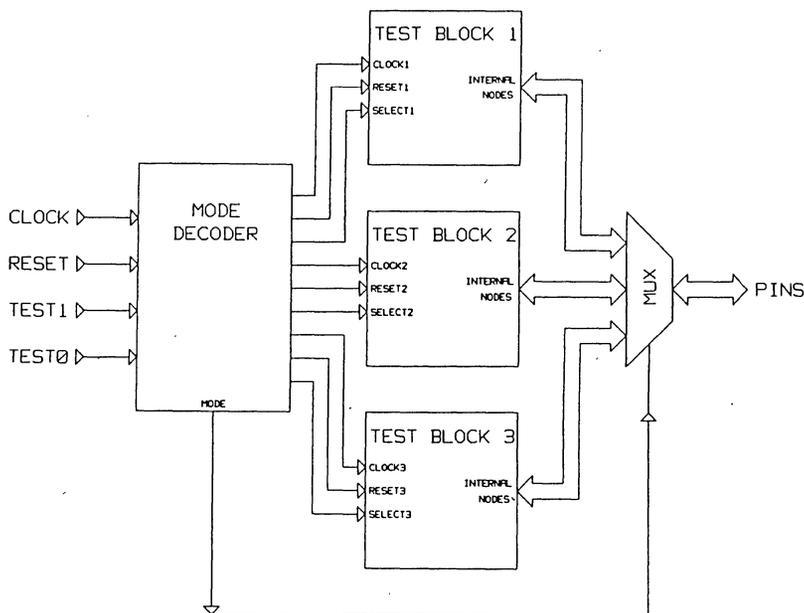


FIGURE 5. TEST MODE STRATEGY

RAM TESTABILITY

RAM testability is a special case, because a RAM is inherently fully testable provided its data and address buses are accessible, along with the necessary control signals. The difficulty here is that the RAMs are embedded in functional blocks which, especially in the FIFO, tends to disguise the inherent RAM accessibility.

Inside the DPRAM, the 1K x 8 RAM is read directly by the microprocessor using the external data and address buses, so observability is no problem. Writes, however, occur from the SIPO during serial reception. It would be particularly painful to test a 1K RAM using serial writes, so a modification was necessary to improve RAM controllability. In test mode, the address multiplexer is held to the address bus by overriding the select line, and a set of eight extra multiplexers were added to the data demultiplexer to allow bidirectional data flow into and out of the RAM. Thus, the SIPO circuit is completely bypassed in test mode.

The FIFO RAM is addressed by one of two counters in the operating mode, which presents a problem unless we are willing to accept sequential test addressing, or at least a very complex address setup procedure. The solution was to override the address bus with a multiplexer fed by input pin signals. The data bus presented the same problem as the DPRAM, but in reverse: data

is written by the microprocessor using the external buses, but reads are serialized in the PISO. We decided that serial output was acceptable in FIFO test mode, however, because the FIFO has only 64 locations to test (versus 1024 in the DPRAM), and the words are 18 bits long, which would require 18 extra multiplexers. Thus, for the FIFO data, we left well enough alone.

CONCLUSION

This serial bus controller chip was designed using ASIC techniques in a very short time, resulting in a quick prototype chip which our automotive customer could use to evaluate his system design in a timely manner. The inclusion of testability circuits further shortened the engineering debug time as well as the manufacturing test time. This project demonstrates that standard cell design is an attractive fast-turnaround methodology, and that a good testability strategy provides additional benefits which outweigh the extra design effort.

ACKNOWLEDGEMENT

The authors would like to thank Graham Tubbs, for guiding us through the maze of ASIC design tools, Dinesh Maheshwari and Keith Steele, who helped prepare our final layout for processing, and Mukund Patel and Magdiel Galan who helped us test and debug the final chip.



**APPLICATION
NOTE**

AP-281

July 1986

**UPI-452 Accelerates iAPX 286
Bus Performance**

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INTRODUCTION

The UPI-452 targets the leading problem in peripheral to host interfacing, the interface of a slow peripheral with a fast Host or "bus utilization". The solution is data buffering to reduce the delay and overhead of transferring data between the Host microprocessor and I/O subsystem. The Intel CMOS UPI-452 solves this problem by combining a sophisticated programmable FIFO buffer and a slave interface with an MSC-51 based microcontroller.

The UPI-452 is Intel's newest Universal Peripheral Interface family member. The UPI-452 FIFO buffer enables Host—peripheral communications to be through streams or bursts of data rather than by individual bytes. In addition the FIFO provides a means of embedding commands within a stream or block of data. This enables the system designer to manage data and commands to further off-load the Host.

The UPI-452 interfaces to the iAPX 286 microprocessor as a standard Intel slave peripheral device. READ, WRITE, CS and address lines from the Host are used to access all of the Host addressable UPI-452 Special Function Registers (SFR).

The UPI-452 combines an MSC-51 microcontroller, with 256 bytes of on-chip RAM and 8K bytes of EPROM/ROM, twice that of the 80C51, a two channel DMA controller and a sophisticated 128 byte, two channel, bidirectional FIFO in a single device. The UPI-452 retains all of the 80C51 architecture, and is fully compatible with the MSC-51 instruction set.

This application note is a description of an iAPX 286 to UPI-452 slave interface. Included is a discussion of the respective timings and design considerations. This application note is meant as a supplement to the UPI-452 Advance Data Sheet. The user should consult the data sheet for additional details on the various UPI-452 functions and features.

UPI-452 iAPX 286 SYSTEM CONFIGURATION

The interface described in this application note is shown in Figure 1, iAPX 286 UPI-452 System Block Diagram. The iAPX 286 system is configured in a local bus architecture design. DMA between the Host and the UPI-452 is supported by the 82258 Advanced DMA Controller. The Host microprocessor accesses all UPI-452 externally addressable registers through address decoding (see Table 3, UPI-452 External Address Decoding). The timings and interface descriptions below are given in equation form with examples of specific calculations. The goal of this application note is a set of interface analysis equations. These equations are the tools a system designer can use to fully utilize the features of the UPI-452 to achieve maximum system performance.

HOST-UPI-452 FIFO SLAVE INTERFACE

The UPI-452 FIFO acts as a buffer between the external Host 80286 and the internal CPU. The FIFO allows the Host - peripheral interface to achieve maximum decoupling of the interface. Each of the two FIFO channels is fully user programmable. The FIFO buffer ensures that the respective CPU, Host or internal CPU, receives data in the same order as transmitted. Three slave bus interface handshake methods are supported by the UPI-452; DMA, Interrupt and Polled.

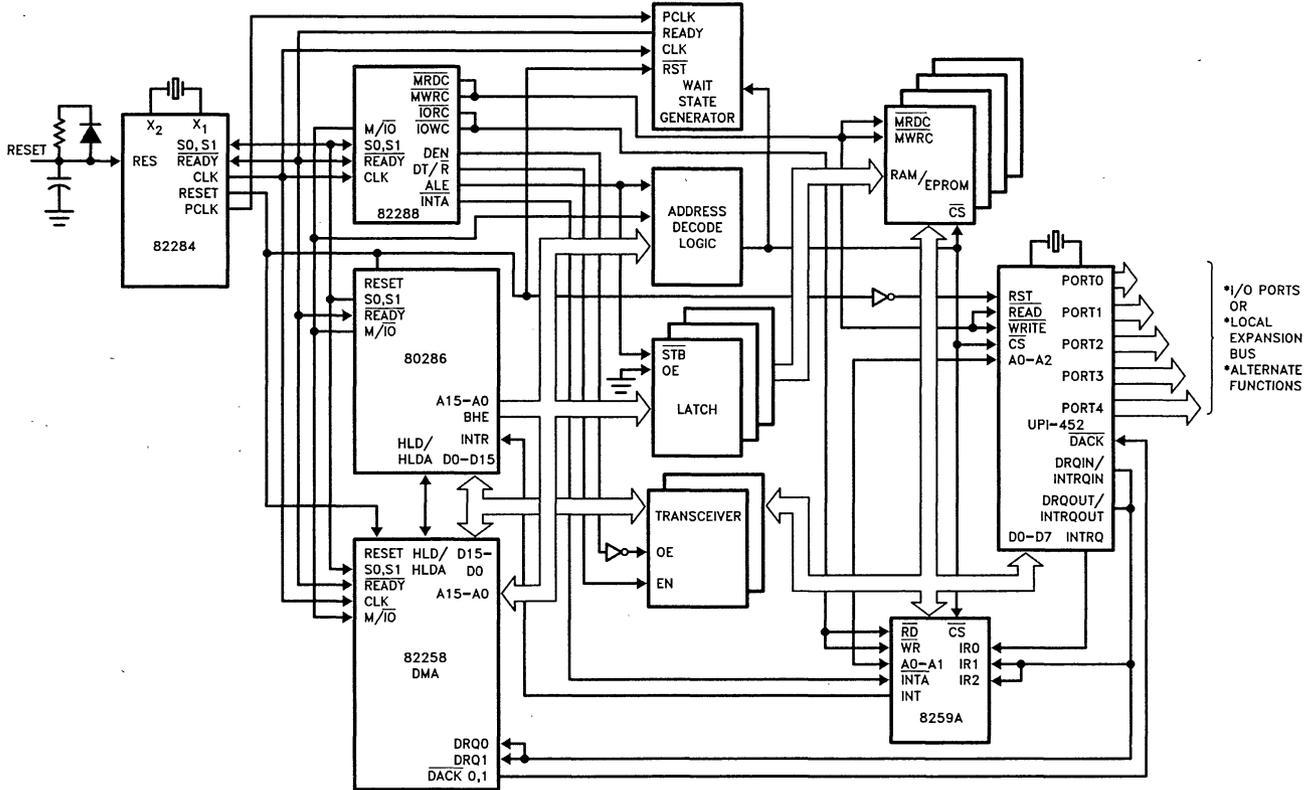
The interface between the Host 80286 and the UPI-452 is accomplished with a minimum of signals. The 8 bit data bus plus READ, WRITE, CS, and A0-2 provide access to all of the externally addressable UPI-452 registers including the two FIFO channels. Interrupt and DMA handshaking pins are tied directly to the interrupt controller and DMA controller respectively.

DMA transfers between the Host and UPI-452 are controlled by the Host processors DMA controller. In the example shown in Figure 1, the Host DMA controller is the 82258 Advanced DMA Controller. An internal DMA transfer to or from the FIFO, as well as between other internal elements, is controlled by the UPI-452 internal DMA processor. The internal DMA processor can also transfer data between Input and Output FIFO channels directly. The description that follows details the UPI-452 interface from both the Host processor's and the UPI-452's internal CPU perspective.

One of the unique features of the UPI-452 FIFO is its ability to distinguish between commands and data embedded in the same data block. Both interrupts and status flags are provided to support this operation in either direction of data transfer. These flags and interrupts are triggered by the FIFO logic independent of, and transparent to either the Host or internal CPUs. Commands embedded in the data block, or stream, are called Data Stream Commands.

Programmable FIFO channel Thresholds are another unique feature of the UPI-452. The Thresholds provide for interrupting the Host only when the Threshold number of bytes can be read or written to the FIFO buffer. This further decouples the Host UPI-452 interface by relieving the Host of polling the buffer to determine the number of bytes that can be read or written. It also reduces the chances of overrun and underrun errors which must be processed.

The UPI-452 also provides a means of bypassing the FIFO, in both directions, for an immediate interrupt of either the Host or internal CPU. These commands are called Immediate Commands. A complete description of the internal FIFO logic operation is given in the FIFO Data Structure section.



*I/O PORTS OR
*LOCAL EXPANSION BUS
*ALTERNATE FUNCTIONS

292018-1

Figure 1. iAPX 286 UPI-452 System Block Diagram

UPI-452 INITIALIZATION

The UPI-452 at power-on reset automatically performs a minimum initialization of itself. The UPI-452 notifies the Host that it is in the process of initialization by setting a Host Status SFR bit. The user UPI-452 program must release the UPI-452 from initialization for the FIFO to be accessible by the Host. This is the minimum Host to UPI-452 initialization sequence. All further initialization and configuration of the UPI-452, including the FIFO, is done by the internal CPU under user program control. No interaction or programming is required by the Host 80286 for UPI-452 initialization.

At power-on reset the UPI-452 automatically enters FIFO DMA Freeze Mode by resetting the Slave Control (SLCON) SFR FIFO DMA Freeze/Normal Mode bit to FIFO DMA Freeze Mode (FRZ = "0"). This forces the Slave Status (SSTAT) and Host Status (HSTAT) SFR FIFO DMA Freeze/Normal Mode bits to FIFO DMA Freeze Mode In Progress. FIFO DMA Freeze Mode allows the FIFO interface to be configured, by the internal CPU, while inhibiting Host access to the FIFO.

The MODE SFR is forced to zero at reset. This disables, (tri-states) the DRQIN/INTRQIN, DRQOUT/INTRQOUT and INTRQ output pins. INTRQ is inhibited from going active to reflect the fact that a Host Status SFR bit, FIFO DMA Freeze Mode, is active. If the MODE SFR INTRQ configure bit is enabled (= '1'), before the Slave Control and Host Status SFR FIFO DMA Freeze/Normal Mode bit is set to Normal Mode, INTRQ will go active immediately.

The first action by the Host following reset is to read the UPI-452 Host Status SFR Freeze/Normal Mode bit to determine the status of the interface. This may be done in response to a UPI-452 INTRQ interrupt, or by polling the Host Status SFR. Reading the Host Status SFR resets the INTRQ line low.

Any of the five FIFO interface SFRs, as well as a variety of additional features, may be programmed by the internal CPU following reset. At power-on reset, the five FIFO Special Function Registers are set to their default values as listed in Table 1. All reserved location bits are set to one, all other bits are set to zero in these three SFRs. The FIFO SFRs listed in Table 1 can be programmed only while the UPI-452 is in FIFO DMA Freeze Mode. The balance of the UPI-452 SFRs default values and descriptions are listed in the UPI-452 Advance Data Sheet in the Intel Microsystems Component Handbook Volume II and Microcontroller Handbook.

The above sequence is the minimum UPI-452 internal initialization required. The last initialization instruction must always set the UPI-452 to Normal Mode. This causes the UPI-452 to exit Freeze Mode and enables

Host read/write access of the FIFO. The internal CPU sets the Slave Control (SLCON) SFR FIFO DMA Freeze/Normal Mode (FRZ) bit high (= 1) to activate Normal Mode. This causes the Slave Status (SSTAT) and Host Status (HSTAT) SFR FIFO DMA Freeze Mode bits to be set to Normal Mode. Table 2, UPI-452 Initialization Event Sequence Example, shows a summary of the initialization events described above.

Table 1. FIFO Special Function Register Default Values

SFR Name	Label	Reset Value
Channel Boundary Pointer	CBP	40H/64D
Output Channel Read Pointer	ORPR	40H/64D
Output Channel Write Pointer	OWPR	40H/64D
Input Channel Read Pointer	IRPR	00H/0D
Input Channel Write Pointer	IWPR	00H/0D
Input Threshold	ITH	00H/0D
Output Threshold	OTH	01H/1D

Table 2. UPI-452 Initialization Event Sequence Example

Event Description	SFR/bit
Power-on Reset	
UPI-452 forces FIFO DMA Freeze Mode (Host access to FIFO inhibited)	SLCON FRZ = 0
UPI-452 forces Slave Status and Host Status SFR to FIFO DMA Freeze Mode In Progress	SSTAT SST5 = 0 HSTAT HST1 = 1
UPI-452 forces all SFRs, including FIFO SFRs, to default values.	
* UPI-452 user program enables INTRQ, INTRQ goes active, high	MODE MD4 = 1
* Host READ's UPI-452 Host Status (HSTAT) SFR to determine interrupt source, INTRQ goes low	
* UPI-452 user program initializes any other SFRs; FIFO, Interrupts, Timers/Counters, etc.	
User program sets Slave Control SFR to Normal Mode (Host access to FIFO enabled)	SLCON FRZ = 1
UPI-452 forces Slave and Host Status SFRs bits to Normal Operation	SSTAT SST5 = 1 HSTAT HST1 = 0
* Host polls Host Status SFR to determine when it can access the FIFO	
- or -	
* Host waits for UPI-452 Request for Service interrupt to access FIFO	

* user option

FIFO DATA STRUCTURES

Overview

The UPI-452 provides three means of communication between the Host microprocessor and the UPI-452 in either direction;

- Data
- Data Stream Commands
- Immediate Commands

Data and Data Stream Commands (DSC) are transferred between the Host and UPI-452 through the UPI-452 FIFO buffer. The third, Immediate Commands, provides a means of bypassing the FIFO entirely. These three data types are in addition to direct access by either Host or Internal CPU of dedicated Status and Control Special Function Registers (SFR).

The FIFO appears to both the Host 80286 and the internal CPU as 8 bits wide. Internally the FIFO is logically nine bits wide. The ninth bit indicates whether the byte is a data or a Data Stream Command (DSC) byte; 0 = data, 1 = DSC. The ninth bit is set by the FIFO logic in response to the address specified when writing to the FIFO by either Host or internal CPU. The FIFO uses the ninth bit to condition the UPI-452 interrupts and status flags as a byte is made available for a Host or internal CPU read from the FIFO. Figures 2 and 3 show the structure of each FIFO channel and the logical ninth bit.

It is important to note that both data and DSCs are actually entered into the FIFO buffer (see Figures 2 and 3). External addressing of the FIFO determines the state of the internal FIFO logic ninth bit. Table 3 shows the UPI-452 External Address Decoding used by the Host and the corresponding action. The internal CPU interface to the FIFO is essentially identical to the external Host interface. Dedicated internal Special Function Registers provide the interface between the FIFO, internal CPU and the internal two channel DMA processor. FIFO read and write operations by the Host and internal CPU are interleaved by the UPI-452 so they appear to be occurring simultaneously.

The ninth bit provides a means of supporting two data types within the FIFO buffer. This feature enables the Host and UPI-452 to transfer both commands and data while maintaining the decoupled interface a FIFO buffer provides. The logical ninth bit provides both a means of embedding commands within a block of data and a means for the internal CPU, or external Host, to discriminate between data and commands. Data or DSCs may be written in any order desired. Data Stream

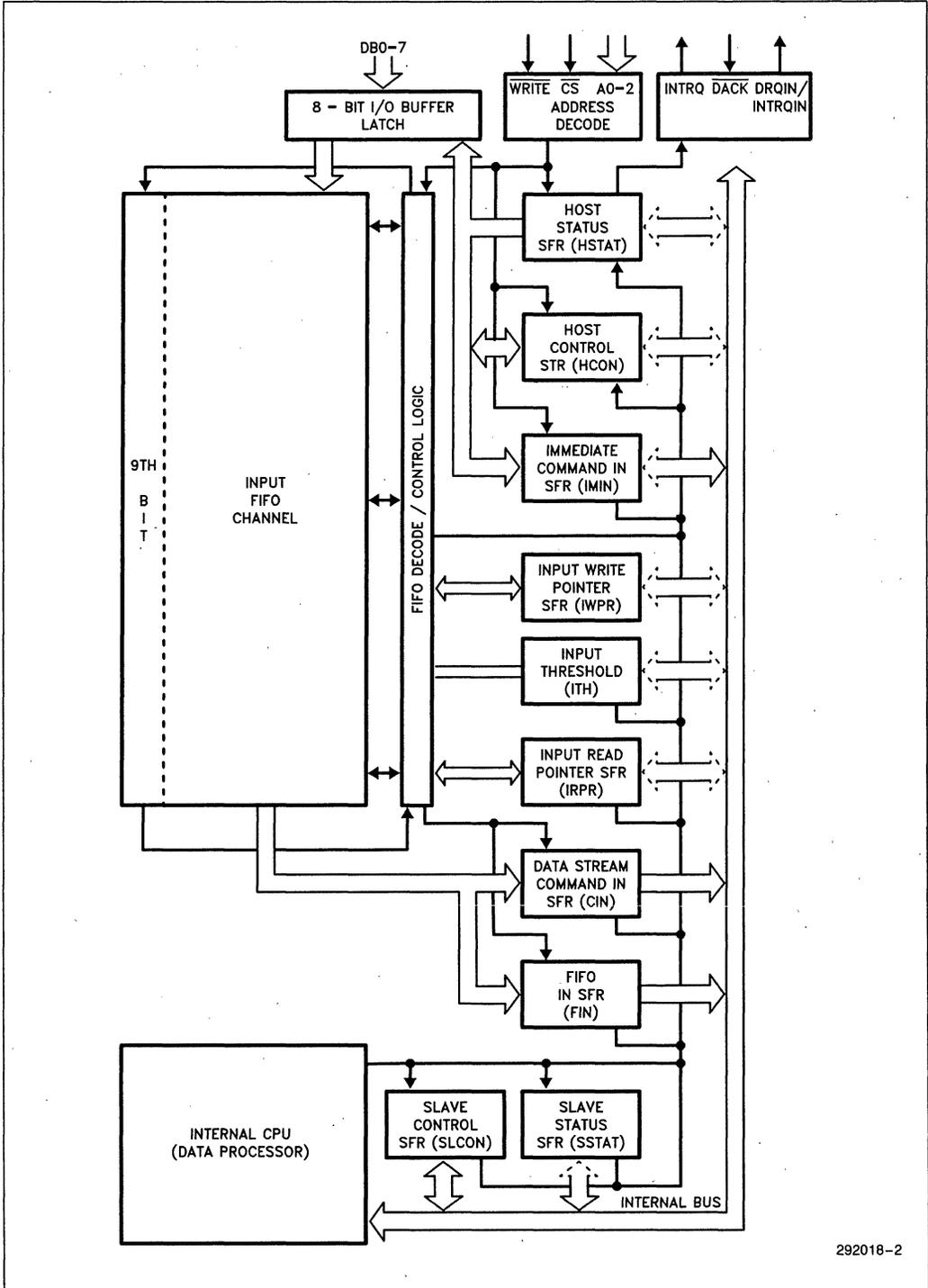
Commands can be used to structure or dispatch the data by defining the start and end of data blocks or packets, or how the data following a DSC is to be processed.

A Data Stream Command (DSC) acts as an internal service routine vector. The DSC generates an interrupt to a service routine which reads the DSC. The DSC byte acts as an address vector to a user defined service routine. The address can be any program or data memory location with no restriction on the number of DSCs or address boundaries.

A Data Stream Command (DSC) can also be used to clear data from the FIFO or "FLUSH" the FIFO. This is done by appending a DSC to the end of a block of data entered in the FIFO which is less than the programmed threshold number of bytes. The DSC will cause an interrupt, if enabled, to the respective receiving CPU. This ensures that a less than Threshold number of bytes in the FIFO will be read. Two conditions force a Request for Service interrupt, if enabled, to the Host. The first is due to a Threshold number of bytes having been written to the FIFO Output channel; the second is if a DSC is written to the Output FIFO channel. If less than the Threshold number of bytes are written to the Output FIFO channel, the Host Status SFR flag will not be set, and a Request for Service interrupt will not be generated, if enabled. By appending a DSC to end of the data block, the FIFO Request for Service flag and/or interrupt will be generated.

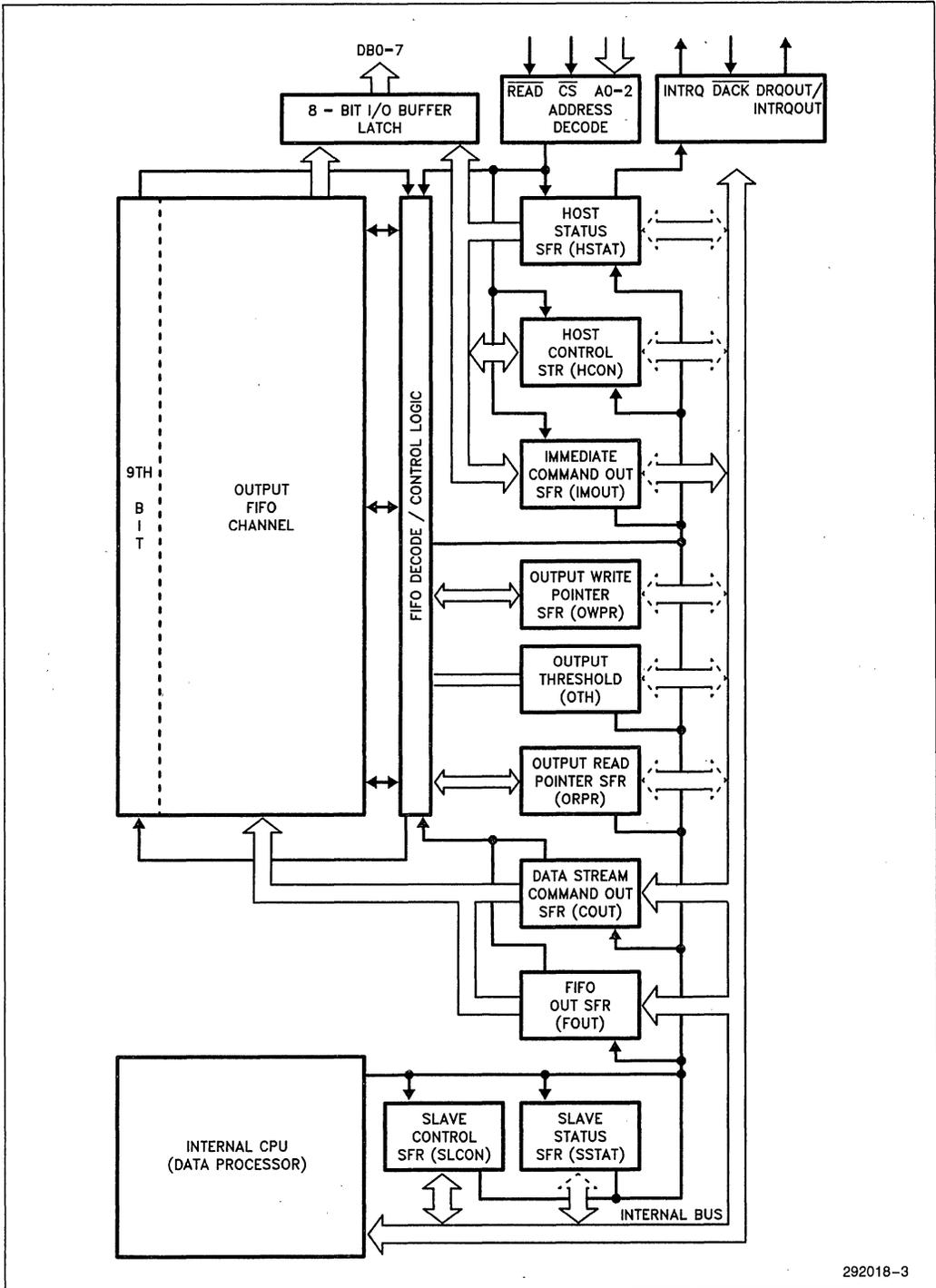
An example of a FIFO Flush application is a mass storage subsystem. The UPI-452 provides the system interface to a subsystem which supports tape and disk storage. The FIFO size is dynamically changed to provide the maximum buffer size for the direction of transfer. Large data blocks are the norm in this application. The FIFO Flush provides a means of purging the FIFO of the last bytes of a transfer. This guarantees that the block, no matter what its size, will be transmitted out of the FIFO.

Immediate Commands allow more direct communication between the Host processor and the UPI-452 by bypassing the FIFO in either direction. The Immediate Command IN and OUT SFRs are two more unique address locations externally and internally addressable. Both DSCs and Immediate Commands have internal interrupts and interrupt priorities associated with their operation. The interrupts are enabled or disabled by setting corresponding bits in the Slave Control (SLCON), Interrupt Enable (IEC), Interrupt Priority (IPC) and Interrupt Enable and Priority (IEP) SFRs. A detailed description of each of these may be found in the UPI-452 Advance Information Data Sheet.



292018-2

Figure 2. Input FIFO Channel Functional Diagram



292018-3

Figure 3. Output FIFO Channel Functional Diagram

Table 3. UPI-452 External Address Decoding

DACK	CS	A2	A1	A0	READ	WRITE
1	1	X	X	X	No Operation	No Operation
1	0	0	0	0	Data or DMA from Output FIFO Channel	Data or DMA to Input FIFO Channel
1	0	0	0	1	Data Stream Command from Output FIFO Channel	Data Stream Command to Input FIFO Channel
1	0	0	1	0	Host Status SFR Read	Reserved
1	0	0	1	1	Host Control SFR Read	Host Control SFR Write
1	0	1	0	0	Immediate Command SFR Read	Immediate Command SFR Write
1	0	1	1	X	Reserved	Reserved
0	X	X	X	X	DMA Data from Output FIFO Channel	DMA Data to Input FIFO Channel

Below is a detailed description of each FIFO channel's operation, including the FIFO logic response to the ninth bit, as a byte moves through the channel. The description covers each of the three data types for each channel. The details below provide a picture of the various FIFO features and operation. By understanding the FIFO structure and operation the user can optimize the interface to meet the requirements of an individual design.

OUTPUT CHANNEL

This section covers the data path from the internal CPU to the HOST. Data Stream Command or Immediate Command processing during Host DMA Operations is covered in the DMA section.

UPI-452 Internal Write to the FIFO

The internal CPU writes data and Data Stream Commands into the FIFO through the FIFO OUT (FOUT) and Command OUT (COUT) SFRs. When a Threshold number of bytes has been written, the Host Status SFR Output FIFO Request for Service bit is set and an interrupt, if enabled, is generated to the Host. Either the INTRQ or DRQOUT/INTRQOUT output pins can be used for this interrupt as determined by the MODE and Host Control (HCON) SFR setting. The Host responds to the Request for Service interrupt by reading the Host Status (HSTAT) SFR to determine the source of the interrupt. The Host then reads the Threshold number of bytes from the FIFO. The internal CPU may continue to write to the FIFO during the Host read of the FIFO Output channel.

Data Stream Commands may be written to the Output FIFO channel at any time during a write of data bytes. The write instruction need only specify the Command Out (COU) SFR in the direct register instruction used. Immediate Commands may also be written at any time to the Immediate Command OUT (IMOUT) SFR. The Host reads Immediate Commands from the Immediate Command OUT (IMOUT).

The internal CPU can determine the number of bytes to write to the FIFO Output channel in one of three ways. The first, and most efficient, is by utilizing the internal DMA processor which will automatically manage the writing of data to avoid Underrun or Overrun Errors. The second is for the internal CPU to read the Output FIFO channels Read and Write Pointers and compare their values to determine the available space. The third method for determining the available FIFO space is to always write the programmed channel size number of bytes to the Output FIFO. This method would use the Overrun Error flag and interrupt to halt FIFO writing whenever the available space was less than the channel size. The interrupt service routine could read the channel pointers to determine or monitor the available channel space. The time required for the internal CPU to write data to the Output FIFO channel is a function of the individual instruction cycle time and the number of bytes to be written.

Host Read from the FIFO

The Host reads data or Data Stream Commands (DSC) from the FIFO in response to the Host Status (HSTAT) SFR flags and interrupts, if enabled. All Host read operations access the same UPI-452 internal I/O Buffer Latch. At the end of the previous Host FIFO read cycle a byte is loaded from the FIFO into the I/O Buffer Latch and Host Status (HSTAT) SFR bit 5 is set or cleared (1 = DSC, 0 = data) to reflect the state of the byte's FIFO ninth bit. If the FIFO ninth bit is set (= 1) indicating a DSC, an interrupt is generated to the external Host via INTRQ pin or INTRQIN/INTRQOUT pins as determined by Host Control (HCON) SFR bit 1. The Host then reads the Host Status (HSTAT) SFR to determine the source of the interrupt.

The most efficient Host read operation of the FIFO Output channel is through the use of Host DMA. The UPI-452 fully supports external DMA handshaking. The MODE and Host Control SFRs control the configuration of UPI-452 Host DMA handshake outputs. If Host DMA is used the Threshold Request for Service interrupt asserts the UPI-452 DMA Request (DRQOUT) output. The Host DMA processor acknowledges with DACK which acts as a chip select of the FIFO channels. The DMA transfer would stop when either the threshold byte count had been read, as programmed in the Host DMA processor, or when the DRQOUT output is brought inactive by the UPI-452.

INPUT CHANNEL

This section covers the data path from the HOST to the internal CPU or internal DMA processor. The details of Data Stream Command or Immediate Command processing during internal DMA operations are covered in the DMA section below.

Host Write to the FIFO

The Host writes data and Data Stream Commands into the FIFO through the FIFO IN (FIN) and Command IN (CIN) SFRs. When a Threshold number of bytes has been read out of the Input FIFO channel by the internal CPU, the Host Status SFR Input FIFO Request for Service bit is set and an interrupt, if enabled, is generated to the Host. The Input FIFO Threshold interrupt tells the Host that it may write the next block of data into the FIFO. Either the INTRQ or DRQIN/INTRQIN output pins can be used for this interrupt as determined by the MODE and Host Control (HCON) SFR settings. The Host may continue to write to the FIFO Input channel during the internal CPU read of the FIFO. Data Stream Commands may be written to the FIFO Input channel at any time during a write of data bytes. Immediate Commands may also be written at any time to the Immediate Command IN (IMIN) SFR.

The Host also has three methods for determining the available FIFO space. Two are essentially identical to that of the internal CPU. They involve reading the FIFO Input channel pointers and using the Host Status SFR Underrun and Overrun Error flags and Request for Service interrupts these would generate, if enabled in combination. The third involves using the UPI-452 Host DMA controller handshake signals and the programmed Input FIFO Threshold. The Host would receive a Request for Service interrupt when an Input FIFO channel has a Threshold number of bytes able to be written by the Host. The Host service routine would then write the Threshold number of bytes to the FIFO.

If a Host DMA is used to write to the FIFO Input channel, the Threshold Request for Service interrupt could assert the UPI-452 DRQIN output. The Host DMA processor would assert DACK and the FIFO write would be completed by Host the DMA processor. The DMA transfer would stop when either the Threshold byte count had been written or the DRQIN output was removed by the UPI-452. Additional details on Host and internal DMA operation is given below.

Internal Read of the FIFO

At the end of an internal CPU read cycle a byte is loaded from the FIFO buffer into the FIFO IN/Command IN SFR and Slave Status (SSTAT) SFR bit 1 is set or cleared (1 = data, 0 = DSC) to reflect the state of the FIFO ninth bit. If the byte is a DSC, the FIFO ninth bit is set (= 1) and an interrupt is generated, if enabled, to the Internal CPU. The internal CPU then reads the Slave Status (SSTAT) SFR to determine the source of the interrupt.

Immediate Commands are written by the Host and read by the internal CPU through the Immediate Command IN (IMIN) SFR. Once written, an Immediate Command sets the Slave Status (SSTAT) SFR flag bit and generates an interrupt, if enabled, to the internal CPU. In response to the interrupt the internal CPU

reads the Slave Status (SSTAT) SFR to determine the source of the interrupt and service the Immediate Command.

FIFO INPUT/OUTPUT CHANNEL SIZE

Host

The Host does not have direct control of the FIFO Input or Output channel sizes or configuration. The Host can, however, issue Data Stream Commands or Immediate Commands to the UPI-452 instructing the UPI-452 to reconfigure the FIFO interface by invoking FIFO DMA Freeze Mode. The Data Stream Command or Immediate Command would be a vector to a service routine which performs the specific reconfiguration.

UPI-452 Internal

The default power-on reset FIFO channel sizes are listed in the "Initialization" section and can be set only by the internal CPU during FIFO DMA Freeze Mode. The FIFO channel size is selected to achieve the optimum application performance. The entire 128 byte FIFO can be allocated to either the Input or Output channel. In this case the other channel consists of a single SFR; FIFO IN/Command IN or FIFO OUT/Command OUT SFR. Figure 4 shows a FIFO division with a portion devoted to each channel. Figure 5 shows a FIFO configuration with all 128 bytes assigned to the Output channel.

The FIFO channel Threshold feature allows the user to match the FIFO channel size and the performance of the internal and Host data transfer rates. The programmed Threshold provides an elasticity to the data transfer operation. An example is if the Host FIFO

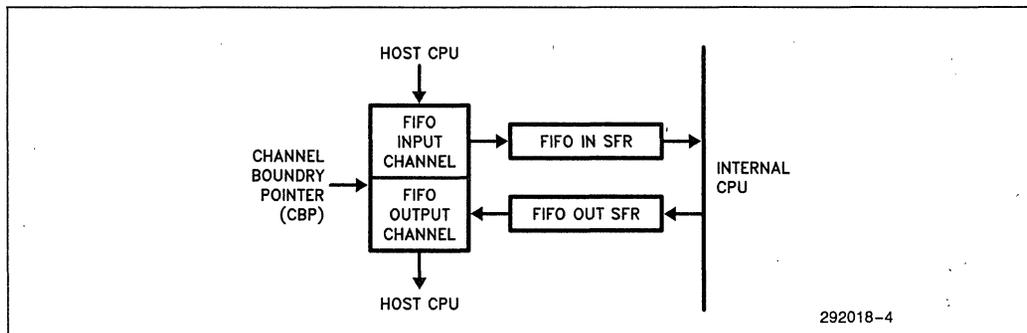


Figure 4. Full Duplex FIFO Operation

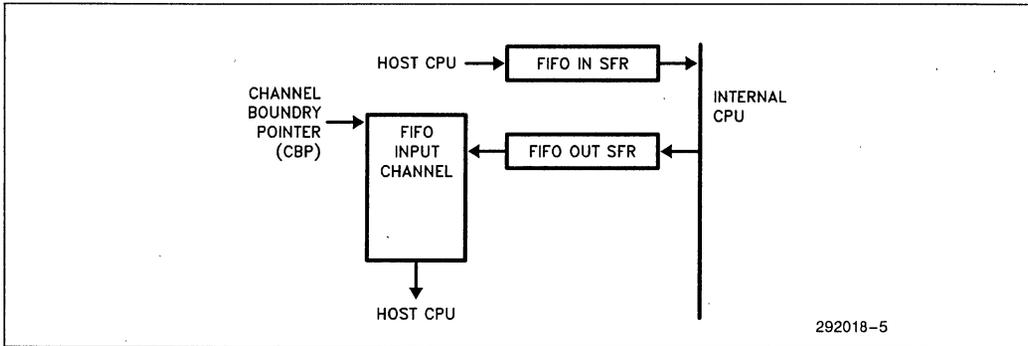


Figure 5. Entire FIFO Assigned to Output Channel

data transfer rate is twice as fast as the internal FIFO DMA data transfer rate. In this example the FIFO Input channel size is programmed to be 64 bytes and the Input channel Threshold is programmed to be 20 bytes. The Host writes the first 64 bytes to the Input FIFO. When the internal DMA processor has read 20 bytes the Threshold interrupt, or DMA request (DRQIN), is generated to signal the Host to begin writing more data to the Input FIFO channel. The internal DMA processor continues to read data from the Input channel as the Host, or Host DMA processor, writes to the FIFO. The Host can write 40 bytes to the FIFO Input channels in the time it takes for the internal DMA processor to read 20 more bytes from it. This will keep both the Host and internal DMA operating at their maximum rates without forcing one to wait for the other.

Two methods of managing the FIFO size are possible; fixed and variable channel size. A fixed channel size is one where the channel is configured at initialization and remains unchanged throughout program execution. In a variable FIFO channel size, the configuration is changed dynamically to meet the data transmission requirements as needed. An example of a variable channel size application is the mass storage subsystem described earlier. To meet the demands of a large data block transfer the FIFO size could be fully allocated to the Input or Output channel as needed. The Thresholds are also reprogrammed to match the respective data transfer rates.

An example of a fixed channel size application might be one which uses the UPI-452 to directly control a series of stepper motors. The UPI-452 manages the motor operation and status as required. This would include pulse train, acceleration, deceleration and feedback. The Host transmits motor commands to the UPI-452 in blocks of 6–10 bytes. Each block of motor command data is preceded by a command to the UPI-452 which selects a specific motor. The UPI-452 transmits blocks of data to the Host which provides motor and overall system status. The data and embedded commands structure, indicating the specific motor, is the same. In

this example the default 64 bytes per channel might be adequate for both channels.

INTERRUPT RESPONSE TIMING

Interrupts enable the Host UPI-452 FIFO buffer interface and the internal CPU FIFO buffer interface to operate with a minimum of overhead on the respective CPU. Each CPU is “interrupted” to service the FIFO on an as needed basis only. In configuring the FIFO buffer Thresholds and choosing the appropriate internal DMA Mode the user must take into account the interrupt response time for both CPUs. These response times will affect the DMA transfer rates for each channel. By choosing FIFO channel Thresholds which reflect both the respective DMA transfer rate and the interrupt response time the user will achieve the maximum data throughput and system bus decoupling. This in turn will mean the overall available system bus bandwidth will increase.

The following section describes the FIFO interrupt interface to the Host and internal CPU. It also describes an analysis of sample interrupt response times for the Host and UPI-452 internal CPU. These equations and the example times shown are then used in the DMA section to further analyze an optimum Host UPI-452 interface.

HOST

Interrupts to the Host processor are supported by the three UPI-452 output pins; INTRQ, DRQIN/INTRQIN and DRQOUT/INTRQOUT. INTRQ is a general purpose Request For Service interrupt output. DRQIN/INTRQIN and DRQOUT/INTRQOUT pins are multiplexed to provide two special “Request for Service” FIFO interrupt request lines when DMA is disabled. A FIFO Input or Output channel Request for Service interrupt is generated based upon the value programmed in the respective channel’s Threshold SFRs; Input Threshold (ITHR), and Output Threshold

(OTHR) SFRs. Additional interrupts are provided for FIFO Underrun and Overrun Errors, Data Stream Commands, and Immediate Commands. Table 4 lists the eight UPI-452 interrupt sources as they appear in the HSTAT SFR to the Host processor.

Table 4. UPI-452 to Host Interrupt Sources

HSTAT SFR Bit	Interrupt Source
HST7	Output FIFO Underrun Error
HST6	Immediate Command Out SFR Status
HST5	Data Stream Command/Data at Output FIFO Status
HST4	Output FIFO Request for Service Status
HST3	Input FIFO Overrun Error Condition
HST2	Immediate Command In SFR Status
HST1	FIFO DMA Freeze/Normal Mode Status
HST0	Input FIFO Request for Service

The interrupt response time required by the Host processor is application and system specific. In general, a typical sequence of Host interrupt response events and the approximate times associated with each are listed in Equation 1.

The example assumes the hardware configuration shown in Figure 1, iAPX 286/UPI-452 Block Diagram, with an 8259A Programmable Interrupt Controller. The timing analysis in Equation 1 also assumes the following; no other interrupt is either in process or pending, nor is the 286 in a LOCK condition. The current instruction completion time is 8 clock cycles (800 ns @ 10 MHz), or 4 bus cycles. The interrupt service routine first executes a PUSH instruction, PUSH All General Registers, to save all iAPX 286 internal registers. This requires 19 clocks (or 2.0 μs @ 10 MHz), or 10 bus cycles (rounded to complete bus cycle). The next service routine instruction reads the UPI-452 Host Status SFR to determine the interrupt source.

It is important to note that any UPI-452 INTRQ interrupt service routine should ALWAYS mask for the Freeze Mode bit first. This will insure that Freeze Mode always has the highest priority. This will also save the time required to mask for bits which are forced inactive during Freeze Mode, before checking the Freeze Mode bit. Access to the FIFO channels by the Host is inhibited during Freeze Mode. Freeze Mode is covered in more detail below.

To initiate the interrupt the UPI-452 activates the INTRQ output. The interrupt acknowledge sequence requires two bus cycles, 400 ns (10 MHz iAPX 286), for the two INTA pulse sequence.

Equation 1. Host Interrupt Response Time

Action	Time	Bus Cycles*
Current instruction execution completion	800 ns	4
INTA sequence	400 ns	2
Interrupt service routine (time to host first READ of UPI-452)	2000 ns	10
Total Interrupt Response Time	2.3 μs	16

NOTE:

10 MHz iAPX 286 bus cycle, 200 ns each

UPI-452 Internal

The internal CPU FIFO interrupt interface is essentially identical to that of the Host to the FIFO. Three internal interrupt sources support the FIFO operation; FIFO-Slave bus Interface Buffer, DMA Channel 0 and DMA Channel 1 Requests. These interrupts provide a maximum decoupling of the FIFO buffer and the internal CPU. The four different internal DMA Modes available add flexibility to the interface.

The FIFO-Slave Bus Interface interrupt response is also similar to the Host response to an INTRQ Request for Service interrupt. The internal CPU responds to the interrupt by reading the Slave Status (SSTAT) SFR to determine the source of the interrupt. This allows the user to prioritize the Slave Status flag response to meet the users application needs.

The internal interrupt response time is dependent on the current instruction execution, whether the interrupt is enabled, and the interrupt priority. In general, to finish execution of the current instruction, respond to the interrupt request, push the Program Counter (PC) and vector to the first instruction of the interrupt service routine requires from 38 to 86 oscillator periods (2.38 to 5.38 μs @ 16 MHz). If the interrupt is due to an Immediate Command or DSC, additional time is required to read the Immediate Command or DSC SFR and vector to the appropriate service routine. This means two service routines back to back. One service routine to read the Slave Status (SSTAT) SFR to determine the source of the Request for Service interrupt, and second the service routine pointed to by the Immediate Command or DSC byte read from the respective SFR.

DMA

DMA is the fastest and most efficient way for the Host or internal CPU to communicate with the FIFO buffer. The UPI-452 provides support for both of these DMA paths. The two DMA paths and operations are fully independent of each other and can function simultaneously. While the Host DMA processor is performing a DMA transfer to or from the FIFO, the UPI-452 internal DMA processor can be doing the same.

Below are descriptions of both the Host and internal DMA operations. Both DMA paths can operate asynchronously and at different transfer rates. In order to make the most of this simultaneous asynchronous operation it is necessary to calculate the two transfer rates and accurately match their operations. Matching the different transfer rates is done by a combination of accurately programmed FIFO channel size and channel Thresholds. This provides the maximum Host and internal CPU to FIFO buffer interface decoupling. Below is a description of each of the two DMA operations and sample calculations for determining transfer rates. The next section of this application note, "Interface Latency", details the considerations involved in analyzing effective transfer rates when the overhead associated with each transfer is considered.

HOST FIFO DMA

DMA transfers between the Host and UPI-452 FIFO buffer are controlled by the Host CPU's DMA controller, and is independent of the UPI-452's internal two channel DMA processor. The UPI-452's internal DMA processor supports data transfers between the UPI-452 internal RAM, external RAM (via the Local Expansion Bus) and the various Special Function Registers including the FIFO Input and Output channel SFRs.

The maximum DMA transfer rate is achieved by the minimum DMA transfer cycle time to accomplish a source to destination move. The minimum Host UPI-452 FIFO DMA cycle time possible is determined by the READ and WRITE pulse widths, UPI-452 command recovery times in relation to the DMA transfer timing and DMA controller transfer mode used. Table 5 shows the relationship between the iAPX-286, iAPX-186 and UPI-452 for various DMA as well as non-DMA byte by byte transfer modes versus processor frequencies.

Host processor speed vs wait states required with UPI-452 running at 16 MHz:

Table 5. Host UPI-452 Data Transfer Performance

Processor & Speed	Wait States: Back to Back <u>READ/</u> <u>WRITE</u> 's	DMA: Single Cycle	Two Cycle
iAPX-186*	8 MHz	0	N/A*
	10 MHz	0	N/A*
	12.5 MHz	1	N/A*
iAPX-286**	6 MHz	0	0
	8 MHz	1	1
	10 MHz	2	2

NOTES:
 * iAPX 186 On-chip DMA processor is two cycle operation only.
 ** iAPX 286 assumes 82258 ADMA (or other DMA) running 286 bus cycles at 286 clock rate.

In this application note system example, shown in Figure 1, DMA operation is assumed to be two bus cycle I/O to memory or memory to I/O. Two cycle DMA consists of a fetch bus cycle from the source and a store bus cycle to the destination. The data is stored in the DMA controller's registers before being sent to the destination. Single cycle DMA transfers involve a simultaneous fetch from the source and store to the destination. As the most common method of I/O-memory DMA operation, two cycle DMA transfers are the focus of this application note analysis. Equation 2 illustrates a calculation of the overall transfer rate between the FIFO buffer and external Host for a maximum FIFO size transfer. The equation does not account for the latency of initiating the DMA transfer.

Equation 2. Host FIFO DMA Transfer Rate—Input or Output Channel

$$\begin{aligned}
 &2 \quad \text{Cycle DMA Transfer-I/O (UPI-452) to System Memory} \\
 = & \text{FIFO channel size} * (\text{DMA } \overline{\text{READ}}/\overline{\text{WRITE}} \text{ FIFO time} + \text{DMA } \overline{\text{WRITE}}/\overline{\text{READ}} \text{ Memory Time}) \\
 = & 128 \text{ bytes} * (200 \text{ ns} + 200 \text{ ns}) \\
 = & 51.2 \mu\text{s} \\
 = & 256 \text{ bus cycles}^*
 \end{aligned}$$

NOTES:
 *10 MHz iAPX 286, 200 ns bus cycles.

The UPI-452 design is optimized for high speed DMA transfers between the Host and the FIFO buffer. The

UPI-452 internal FIFO buffer control logic provides the necessary synchronization of the external Host event and the internal CPU machine cycle during UPI-452 RD/WR accesses. This internal synchronization is addressed by the TCC AC specification of the UPI-452 shown in Figure 6. TCC is the time from the leading or trailing edge of a UPI-452 RD/WR to the same edge of the next UPI-452 RD/WR. The TCC time is effectively another way of measuring the system bus cycle time with reference to UPI-452 accesses.

In the iAPX-286 10 MHz system depicted in this application note the bus cycle time is 200 ns. Alternate cycle accesses of the UPI-452 during two cycle DMA operation yields a TCC time of 400 ns which is more than the TCC minimum time of 375 ns. Back to back Host UPI-452 READ/WRITE accesses may require wait states as shown in Table 5. The difference between 10 MHz iAPX-186 and 10 MHz iAPX 286 required wait states is due to the number of clock cycles in the respective bus cycle timings. The four clocks in a 10 MHz iAPX 186 bus cycle means a minimum TCC time of 400 ns versus 200 ns for a 10 MHz iAPX 286 with two clock cycle zero wait state bus cycle.

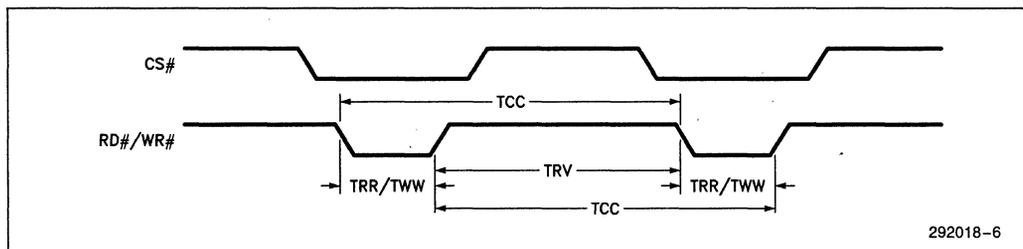
DMA handshaking between the Host DMA controller and the UPI-452 is supported by three pins on the UPI-452; DRQIN/INTRQIN, DRQOUT/INTRQOUT and DACK. The DRQIN/INTRQIN and DRQOUT/INTRQOUT outputs are two multiplexed DMA or interrupt request pins. The function of these pins is controlled by MODE SFR bit 6 (MD6). DRQIN and DRQOUT provide a direct interface to the Host system DMA controller (see Figure 1). In response to a DRQIN or DRQOUT request, the Host DMA controller initiates control of the system bus using HLD/HLDA. The FIFO Input or Output channel transfer is accomplished with a minimum of Host overhead and system bus bandwidth.

The third handshake signal pin is DACK which is used as a chip select during DMA data transfers. The UPI-452 Host READ and WRITE input signals select the respective Input and Output FIFO channel during DMA transfers. The CS and address lines provide DMA acknowledge for processors with onboard DMA controllers which do not generate a DACK signal.

The iAPX 286 Block I/O Instructions provide an alternative to two cycle DMA data transfers with approximately the same data rate. The String Input and Output instructions (INS & OUTS) when combined with the Repeat (REP) prefix, modifies INS and OUTS to provide a means of transferring blocks of data between I/O and Memory. The data transfer rate using REP INS/OUTS instructions is calculated in the same way as two cycle DMA transfer times. Each READ or WRITE would be 200 ns in a 10 MHz iAPX 286 system. The maximum transfer rate possible is 2.5 MBytes/second. The Block I/O FIFO data transfer calculation is the same as that shown in Equation 2 for two cycle DMA data transfers including TCC timing effects:

FIFO Data Structure and Host DMA

During a Host DMA write to the FIFO, if a DSC is to be written, the DMA transfer is stopped, the DSC is written and the DMA restarted. During a Host DMA read from the FIFO, if a DSC is loaded into the I/O Buffer Latch the DMA request, DRQOUT, will be deactivated (see Figure 2 above). The Host Status (HSTAT) SFR Data Stream Command bit is set and the INTRQ interrupt output goes active, if enabled. The Host responds to the interrupt as described above.



Symbol	Description	Var. Osc.	@ 16 MHz
TCC	Command Cycle Time	6 * Tcicl	375 ns min
TRV	Command Recovery Time	75	75 ns min

Figure 6. UPI-452 Command Cycle Timing

Once INTRQ is deactivated and the DSC has been read by the Host, the DMA request, DRQOUT, is reasserted by the UPI-452. The DMA request then remains active until the transfer is complete or another DSC is loaded into the I/O Buffer Latch.

An Immediate Command written by the internal CPU during a Host DMA FIFO transfer also causes the Host Status flag and INTRQ to go active if enabled. In this case the Immediate Command would not terminate the DMA transfer unless terminated by the Host. The INTRQ line remains active until the Host reads the Host Status (HSTAT) SFR to determine the source of the interrupt.

The net effect of a Data Stream Command (DSC) on DMA data transfer rates is to add an additional factor to the data transfer rate equation. This added factor is shown in Equation 3. An Immediate Command has the same effect on the data transfer rate if the Immediate Command interrupt is recognized by the Host during a DMA transfer. If the DMA transfer is completed before the Immediate Command interrupt is recognized, the effect on the DMA transfer rate depends on whether the block being transmitted is larger than the FIFO channel size. If the block is larger than the programmed FIFO channel size the transfer rate depends on whether the Immediate Command flag or interrupt is recognized between partial block transfers.

The FIFO configuration shown in Equation 3 is arbitrary since there is no way of predicting the size relative to when a DSC would be loaded into the I/O Buffer Latch. The Host DMA rate shown is for a UPI-452

(Memory Mapped or I/O) to 286 System Memory transfer as described earlier. The equations do not account for the latency of initiating the DMA transfer.

Equation 3. Minimum host FIFO DMA Transfer Rate Including Data Stream Command(s)

$$\begin{aligned}
 &\text{Minimum Host/FIFO DMA Transfer Rate w/ DSC} \\
 = &\text{FIFO size} * \text{Host DMA 2 cycle time transfer rate} \\
 &+ \text{iAPX 286 interrupt response time (Eq. \# 1)} \\
 = &(32 \text{ bytes} * (200 \text{ ns} + 200 \text{ ns})) + 2.3 \mu\text{s} \\
 = &15.1 \mu\text{s} \\
 = &75.5 \text{ bus cycles (@10 MHz iAPX286, 200 ns bus cycle)}
 \end{aligned}$$

UPI-452 INTERNAL DMA PROCESSOR

The two identical internal DMA channels allow high speed data transfers from one UPI-452 writable memory space to another. The following UPI-452 memory spaces can be used with internal DMA channels:

- Internal Data Memory (RAM)
- External Data Memory (RAM)
- Special Function Registers (SFR)

The FIFO can be accessed during internal DMA operations by specifying the FIFO IN (FIN) SFR as the DMA Source Address (SAR) or the FIFO OUT (FOUT) SFR as the Destination Address (DAR). Table 6 lists the four types of internal DMA transfers and their respective timings.

Table 6. UPI-452 Internal DMA Controller Cycle Timings

Source	Destination	Machine Cycles**	@ 12 MHz	@ 16 MHz
Internal Data Mem. or SFR	Internal Data Mem. or SFR	1	1 μs	750 ns
Internal Data Mem. or SFR	External Data Mem.	1	1 μs	750 ns
External Data Mem.	Internal Data Mem. or SFR	1	1 μs	750 ns
*External Data Memory	External Data Memory	2	2 μs	1.5 μs

NOTES:

*External Data Memory DMA transfer applies to UPI-452 Local Bus only.

**MSC-51 Machine cycle = 12 clock cycles (TCLCL).

FIFO Data Structure and Internal DMA

The effect of Data Stream Commands and Immediate Commands on the internal DMA transfers is essentially the same as the effect on Host FIFO DMA transfers. Recognition also depends upon the programmed DMA Mode, the interrupts enabled, and their priorities. The net internal effect is the same for each possible internal case. The time required to respond to the Immediate or Data Stream Command is a function of the instruction time required. This must be calculated by the user based on the instruction cycle time given in the MSC-51 Instruction Set description in the Intel Microcontroller Handbook.

It is important to note that the internal DMA processor modes and the internal FIFO logic work together to automatically manage internal DMA transfers as data moves into and out of the FIFO. The two most appropriate internal DMA processor modes for the FIFO are FIFO Demand Mode and FIFO Alternate Cycle Mode. In FIFO Demand Mode, once the correct Slave Control and DMA Mode bits are set, the internal Input FIFO channel DMA transfer occurs whenever the Slave Control Input FIFO Request for Service flag is set. The DMA transfer continues until the flag is cleared or when the Input FIFO Read Pointer SFR (IRPR) equals zero. If data continues to be entered by the Host, the internal DMA continues until an internal interrupt of higher priority, if enabled, interrupts the DMA transfer, the internal DMA byte count reaches zero or until the Input FIFO Read Pointer equals zero. A complete description of interrupts and DMA Modes can be found in the UPI-452 Data Sheet.

DMA Modes

The internal DMA processor has four modes of operation. Each DMA channel is software programmable to operate in either Block Mode or Demand Mode. Demand Mode may be further programmed to operate in Burst or Alternate Cycle Mode. Burst Mode causes the internal processor to halt its execution and dedicate its resources exclusively to the DMA transfer. Alternate Cycle Mode causes DMA cycles and instruction cycles to occur alternately. A detailed description of each DMA Mode can be found in the UPI-452 Data Sheet.

INTERFACE LATENCY

The interface latency is the time required to accommodate all of the overhead associated with an individual data transfer. Data transfer rates between the Host system and UPI-452 FIFO, with a block size less than or equal to the programmed FIFO channel size, are calculated using the Host system DMA rate. (see Host DMA description above). In this case, the entire block could be transferred in one operation. The total latency is the time required to accomplish the block DMA transfer, the interrupt response or poll of the Host Status SFR response time, and the time required to initiate the Host DMA processor.

A DMA transfer between the Host and UPI-452 FIFO with a block size greater than the programmed FIFO channel size introduces additional overhead. This additional overhead is from three sources; first, is the time to actually perform the DMA transfer. Second, the overhead of initializing the DMA processor, third, the handshaking between each FIFO block required to transfer the entire data block. This could be time to wait for the FIFO to be emptied and/or the interrupt response time to restart the DMA transfer of the next portion of the block. A fourth component may also be the time required to respond to Underrun and Overrun FIFO Errors.

Table 7 shows six typical FIFO Input/Output channel sizes and the Host DMA transfers times for each. The timings shown reflect a 10 MHz system bus two cycle I/O to Memory DMA transfer rate of 2.5 MBytes/second as shown in Equation 1. The times given would be the same for iAPX 286 I/O block move instructions REP INS and REP OUTS as described earlier.

Table 7. Host DMA FIFO Data Transfer Times

FIFO Size:	32	43	64	85	96	128	bytes
Full or Empty	1/4	1/3	1/2	2/3	3/4	Full or Empty	
Time	12.8	17.2	25.6	34.0	38.4	51.2	μs

Table 8 shows six typical FIFO Input/Output channel sizes and the internal DMA processor data transfers times for each. The timings shown are for a UPI-452 single cycle Burst Mode transfer at 16 MHz or 750 ns per machine cycle in or out of the FIFO channels. The

machine cycle time is that of the MSC-51 CPU; 6 states, 2 XTAL2 clock cycles each or 12 clock cycles per machine cycle. Details on the MSC-51 machine cycle timings and operation may be found in the Intel Microcontroller Handbook.

Table 8. UPI-452 Internal DMA FIFO Data Transfer Times

FIFO Size:	32	43	64	85	96	128	bytes
Full or Empty	1/4	1/3	1/2	2/3	3/4	Full or Empty	
Time	24.0	32.3	48.0	64.6	72.0	96.0	μ s

A larger than programmed FIFO channel size data block internal DMA transfer requires internal arbitration. The UPI-452 provides a variety of features which support arbitration between the two internal DMA channels and the FIFO. An example is the internal DMA processor FIFO Demand Mode described above. FIFO Demand Mode DMA transfers occur continuously until the Slave Status Request for Service Flag is deactivated. Demand Mode is especially useful for continuous data transfers requiring immediate attention. FIFO Alternate Cycle Mode provides for interleaving DMA transfers and instruction cycles to achieve a maximum of software flexibility. Both internal DMA channels can be used simultaneously to provide continuous transfer for both Input and Output FIFO channels.

Byte by byte transfers between the FIFO and internal CPU timing is a function of the specific instruction cycle time. Of the 111 MCS-51 instructions, 64 require 12 clock cycles, 45 require 24 clock cycles and 2 require 48 clock cycles. Most instructions involving SFRs are 24 clock cycles except accumulator (for example, MOV direct, A) or logical operations (ANL direct, A). Typical instruction and their timings are shown in Table 9.

Oscillator Period: @ 12 MHz = 83.3 ns
 @ 16 MHz = 62.5 ns

Table 9. Typical Instruction Cycle Timings

Instruction	Oscillator Periods	@ 12 MHz	@ 16 MHz
MOV direct†, A	12	1 μ s	750 ns
MOV direct, direct	24	2 μ s	1.5 μ s

NOTE:

† Direct = 8-bit internal data locations address. This could be an Internal Data RAM location (0–255) or a SFR [i.e., I/O port, control register, etc.]

Byte by byte FIFO data transfers introduce an additional overhead factor not found in internal DMA operations. This factor is the FIFO block size to be transferred; the number of empty locations in the Output channel, or the number of bytes in the Input FIFO

channel. As described above in the FIFO Data Structure section, the block size would have to be determined by reading the channel read and write pointer and calculating the space available. Another alternative uses the FIFO Overrun and Underrun Error flags to manage the transfers by accepting error flags. In either case the instructions needed have a significant impact on the internal FIFO data transfer rate latency equation.

A typical effective internal FIFO channel transfer rate using internal DMA is shown in Equation 4. Equation 5 shows the latency using byte by byte transfers with an arbitrary factor added for internal CPU block size calculation. These two equations contrast the effective transfer rates when using internal DMA versus individual instructions to transfer 128 bytes. The effective transfer rate is approximately four times as fast using DMA versus using individual instructions (96 μ s with DMA versus 492 μ s non-DMA).

Equation 4. Effective Internal FIFO Transfer Time Using Internal DMA

$$\begin{aligned}
 &\text{Effective Internal FIFO Transfer Rate with DMA} \\
 &= \text{FIFO channel size} * \text{Internal DMA Burst Mode} \\
 &\quad \text{Single Cycle DMA Time} \\
 &= 128 \text{ Bytes} * 750 \text{ ns} \\
 &= 96 \mu\text{s}
 \end{aligned}$$

Equation 5. Effective FIFO Transfer Time Using Individual Instructions

$$\begin{aligned}
 &\text{Effective Internal FIFO Transfer Rate without DMA} \\
 &= \text{FIFO channel size} * \text{Instruction Cycle Time} + \\
 &\quad \text{Block size calculation Time} \\
 &= 128 \text{ Bytes} * (24 \text{ oscillator periods @ } 16 \text{ MHz}) + \\
 &\quad 20 \text{ instructions (24 oscillator period each} \\
 &\quad \text{@ } 16 \text{ MHz)} \\
 &= 128 * 1.5 \mu\text{s} + 300 \mu\text{s} \\
 &= 492 \mu\text{s}
 \end{aligned}$$

FIFO DMA FREEZE MODE INTERFACE

FIFO DMA Freeze Mode provides a means of locking the Host out of the FIFO Input and Output channels. FIFO DMA Freeze Mode can be invoked for a variety of reasons, for example, to reconfigure the UPI-452 Local Expansion Bus, or change the baud rate on the serial channel. The primary reason the FIFO DMA Freeze Mode is provided is to ensure that the Host does not read from or write to the FIFO while the FIFO interface is being altered. ONLY the internal CPU has the capability of altering the FIFO Special Function Registers, and these SFRs can ONLY be altered during FIFO DMA Freeze Mode. FIFO DMA Freeze Mode inhibits Host access of the FIFO while the internal CPU reconfigures the FIFO.

FIFO DMA Freeze Mode should not be arbitrarily invoked while the UPI-452 is in normal operation. Because the external CPU runs asynchronously to the internal CPU, invoking freeze mode without first properly resolving the FIFO Host interface may have serious consequences. Freeze Mode may be invoked only by the internal CPU.

The internal CPU invokes Freeze Mode by setting bit 3 of the Slave Control SFR (SC3). This automatically forces the Slave and Host Status SFR FIFO DMA Freeze Mode to In Progress (SSTAT SST5 = 0, HSTAT SFR HST1 = 1). INTRQ goes active, if enabled by MODE SFR bit 4, whenever FIFO DMA Freeze Mode is invoked to notify the Host. The Host reads the Host Status SFR to determine the source of the interrupt. INTRQ and the Slave and Host Status FIFO DMA Freeze Mode bits are reset by the Host READ of the Host Status SFR.

During FIFO DMA Freeze Mode the Host has access to the Host Status and Control SFRs. All other Host FIFO interface access is inhibited. Table 10 lists the FIFO DMA Freeze Mode status of all slave bus interface Special Function Registers. The internal DMA processor is disabled during FIFO DMA Freeze Mode and the internal CPU has write access to all of the FIFO control SFRs (Table 11).

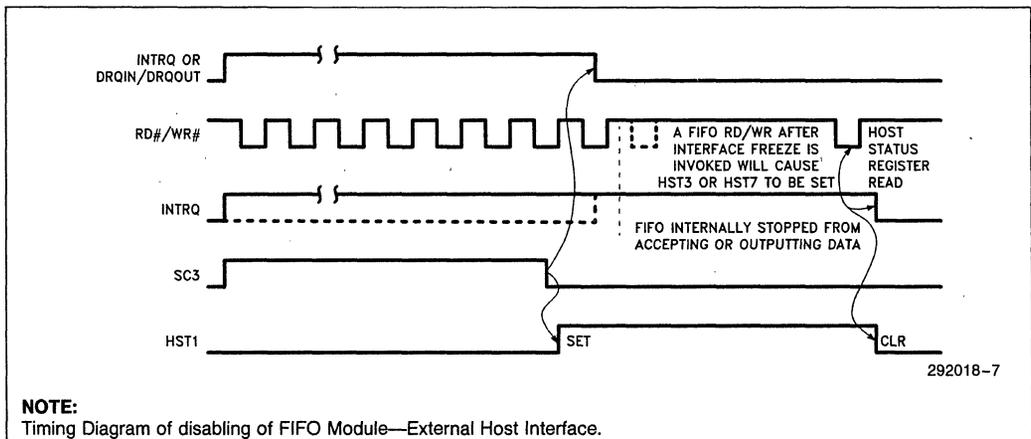
If FIFO DMA Freeze Mode is invoked without stopping the host, only the last two bytes of data written into or read from the FIFO will be valid. The timing diagram for disabling the FIFO module to the external Host interface is illustrated in Figure 7. Due to this synchronization sequence, the UPI-452 might not go into FIFO DMA Freeze Mode immediately after the Slave Control SFR FIFO 7 DMA Freeze Mode bit (SC3) is set = 0. A special bit in the Slave Status SFR (SST5) is provided to indicate the status of the FIFO DMA Freeze Mode. The FIFO DMA Freeze Mode

operations described in this section are only valid after SST5 is cleared.

Either the Host or internal CPU can request FIFO DMA Freeze Mode. The first step is to issue an Immediate Command indicating that FIFO DMA Freeze Mode will be invoked. Upon receiving the Immediate Command, the external CPU should complete servicing all pending interrupts and DMA requests, then send an Immediate Command back to the internal CPU acknowledging the FIFO DMA Freeze Mode request. After issuing the first Immediate Command, the internal CPU should not perform any action on the FIFO until FIFO DMA Freeze Mode is invoked. The handshaking is the same in reverse if the HOST CPU initiates FIFO DMA Freeze Mode.

After the slave bus interface is frozen, the internal CPU can perform the operations listed below on the FIFO Special Function Registers. These operations are allowed only during FIFO DMA Freeze Mode. Table 11 summarizes the characteristics of all the FIFO Special Function Registers during Normal and FIFO DMA Freeze Modes.

- | | |
|----------------------------|---|
| For FIFO Reconfiguration | 1. Changing the Channel Boundary Pointer SFR. |
| | 2. Changing the Input and Output Threshold SFR. |
| To Enhance the testability | 3. Writing to the read and write pointers of the Input and Output FIFO's. |
| | 4. Writing to and reading the Host Control SFRs. |
| | 5. Controlling some bits of Host and Slave Status SFRs. |
| | 6. Reading the Immediate Command Out SFR and Writing to the Immediate Command in SFR. |



NOTE:
Timing Diagram of disabling of FIFO Module—External Host Interface.

Figure 7. Disabling FIFO to Host Slave Interface Timing Diagram

The sequence of events for invoking FIFO DMA Freeze Mode are listed in Figure 8.

1. Immediate Command to request FIFO DMA Freeze Mode (interrupt)
2. Host/internal CPU interrupt response/service
3. Host/internal CPU clear/service all pending interrupts and FIFO data
4. Internal CPU sets Slave Control (SLCON) FIFO DMA Freeze Mode bit = 0, FIFO DMA Freeze Mode, Host Status SFR FIFO DMA Freeze Mode Status bit = 1, INTRQ active (high)
5. Host $\overline{\text{READ}}$ Host Status SFR
6. Internal CPU reconfigures FIFO SFRs
7. Internal CPU resets Slave Control (SLCON) FIFO DMA Freeze Mode bit = 1, Normal Mode, Host Status FIFO DMA Freeze Mode Status bit = 0.
8. Internal CPU issues Immediate Command to Host indicating that FIFO DMA Freeze Mode is complete
or
Host polls Host Status SFR FIFO DMA Freeze Mode bit to determine end of reconfiguration

Figure 8. Sequence of Events to Invoke FIFO DMA Freeze Mode

EXAMPLE CONFIGURATION

An example of the time required to reconfigure the FIFO 180 degrees, for example from 128 bytes Input to 128 bytes Output, is shown in Figure 9. The example approximates the time based on several assumptions;

1. The FIFO Input channel is full-128 bytes of data
2. Output FIFO channel is empty-1 byte
3. No Data Stream Commands in the FIFO.

4. The Immediate Command interrupt is responded to immediately—highest priority—by Host and internal CPU.
5. Respective interrupt response times
 - a. Host (Equation 3 above)= approximately 1.6 μs
 - b. Internal CPU is 86 oscillator periods or approximately 5.38 μs worst case.

Event	Time
Immediate Command from Host to UPI-452 to request FIFO DMA Freeze Mode (iAPX286 WRITE)	0.30 μs
Internal CPU interrupt response/service	5.38 μs
Internal CPU clears FIFO-128 bytes DMA	96.00 μs
Internal CPU sets Slave Control Freeze Mode bit	0.75 μs
Immediate Command to Host-Freeze Mode in progress Host Immediate Command interrupt response	2.3 μs
Internal CPU reconfigures FIFO SFRs	
Channel Boundary Pointer SFR	0.75 μs
Input Threshold SFR	0.75 μs
Output Threshold SFR	0.75 μs
Internal CPU resets Slave Control (SLCON) Freeze Mode bit = 1, Normal Mode, and automatically resets Host Status FIFO DMA Freeze Mode bit	2.3 μs
Internal CPU writes Immediate Command Out	0.75 μs
Host Immediate Command interrupt service	2.3 μs
Total Minimum Time to Reconfigure FIFO	112.33 μs

Figure 9. Sequence of Events to Invoke FIFO DMA Freeze Mode and Timings

Table 10. Slave Bus Interface Status During FIFO DMA Freeze Mode

<u>DACK</u>	<u>CS</u>	Interface Pins;			<u>READ</u>	<u>WRITE</u>	Operation In Normal Mode	Status In Freeze Mode
		A2	A1	A0				
1	0	0	1	0	0	1	Read Host Status SFR	Operational
1	0	0	1	1	0	1	Read Host Control SFR	Operational
1	0	0	1	1	1	0	Write Host Control SFR	Disabled
1	0	0	0	0	0	1	Data or DMA data from Output Channel	Disabled
1	0	0	0	0	1	0	Data or DMA data to Input Channel	Disabled
1	0	0	0	1	0	1	Data Stream Command from Output Channel	Disabled
1	0	0	0	1	1	0	Data Stream Command to Input Channel	Disabled
1	0	1	0	0	0	1	Read Immediate Command Out from Output Channel	Disabled
1	0	1	0	0	1	0	Write Immediate Command In to Input Channel	Disabled
0	X	X	X	X	0	1	DMA Data from Output Channel	Disabled
0	X	X	X	X	1	0	DMA Data to Input Channel	Disabled

NOTE:
X = don't care

Table 11. FIFO SFR's Characteristics During FIFO DMA Freeze Mode

Label	Name	Normal Operation (SST5 = 1)	Freeze Mode Operation (SST5 = 0)
HCON	Host Control	Not Accessible	Read & Write
HSTAT	Host Status	Read Only	Read & Write
SLCON	Slave Control	Read & Write	Read & Write
SSTAT	Slave Status	Read Only	Read & Write
IEP	Interrupt Enable & Priority	Read & Write	Read & Write
MODE	Mode Register	Read & Write	Read & Write
IWPR	Input FIFO Write Pointer	Read Only	Read & Write
IRPR	Input FIFO Read Pointer	Read Only	Read & Write
OWPR	Output FIFO Write Pointer	Read Only	Read & Write
ORPR	Output FIFO Read Pointer	Read Only	Read & Write
CBP	Channel Boundary Pointer	Read Only	Read & Write
IMIN	Immediate Command In	Read Only	Read & Write
IMONT	Immediate Command Out	Read & Write	Read & Write
FIN	FIFO IN	Read Only	Read Only
CIN	COMMAND IN	Read Only	Read Only
FOUT	FIFO OUT	Read & Write	Read & Write
COUT	COMMAND OUT	Read & Write	Read & Write
ITHR	Input FIFO Threshold	Read Only	Read & Write
OTHR	Other FIFO Threshold	Read Only	Read & Write



**APPLICATION
NOTE**

AP-283

September 1986

**Flexibility in Frame Size with the
8044**

**PARVIZ KHODADADI
APPLICATIONS ENGINEER**

1.0 INTRODUCTION

The 8044 is a serial communication microcontroller known as the RUPI (Remote Universal Peripheral Interface). It merges the popular 8051 8-bit microcontroller with an intelligent, high performance HDLC/SDLC serial communication controller called the Serial Interface Unit (SIU). The chip provides all features of the microcontroller and supports the Synchronous Data Link Control (SDLC) communications protocol.

There are two methods of operation relating to frame size:

- 1) Normal operation (limited frame size)
- 2) Expanded operation (unlimited frame size)

In Normal operation the internal 192 byte RAM is used as the receive and transmit buffer. In this operation, the chip supports data rates up to 2.4 Mbps externally clocked and 375 Kbps self-clocked. For frame sizes greater than 192 bytes, Expanded operation is required. In Expanded operation the external RAM, in conjunction with the internal RAM, is used as the transmit and receive buffer. In this operation, the chip supports data rates up to 500 Kbps externally clocked and 375 Kbps self-clocked. In both cases, the SIU handles many of the data link functions in hardware, and the chip can be configured in either Auto or Flexible mode.

The discussion that follows describes the operation of the chip and the behavior of the serial interface unit. Both Normal and Expanded operations will be further explained with extra emphasis on Expanded operation and its supporting software. Two examples of SDLC communication systems will also be covered, where the chip is used in Expanded operation. The discussion as-

sumes that the reader is familiar with the 8044 data sheet and the SDLC communications protocol.

1.1 Normal Operation

In Normal operation the on-chip CPU and the SIU operate in parallel. The SIU handles the serial communication task while the CPU processes the contents of the on-chip transmit and receiver buffer, services interrupt routines, or performs the local real time processing tasks.

The 192 bytes of on-chip RAM serves as the interface buffer between the CPU and the SIU, used by both as a receive and transmit buffer. Some of the internal RAM space is used as general purpose registers (e.g. R0-R7). The remaining bytes may be divided into at least two sections: one section for the transmit buffer and the other section for the receive buffer. In some applications, the 192 byte internal RAM size imposes a limitation on the size of the information field of each frame and, consequently, achieves less than optimal information throughput.

Figure 1 illustrates the flow of data when internal RAM is used as the receive and transmit buffer. The on-chip CPU allocates a receive buffer in the internal RAM and enables the SIU. A receiving SDLC frame is processed by the SIU and the information bytes of the frame, if any, are stored in the internal RAM. Then, the SIU informs the CPU of the received bytes (Serial Channel interrupt). For transmission, the CPU loads the transmitting bytes into the internal RAM and enables the SIU. The SIU transmits the information bytes in SDLC format.

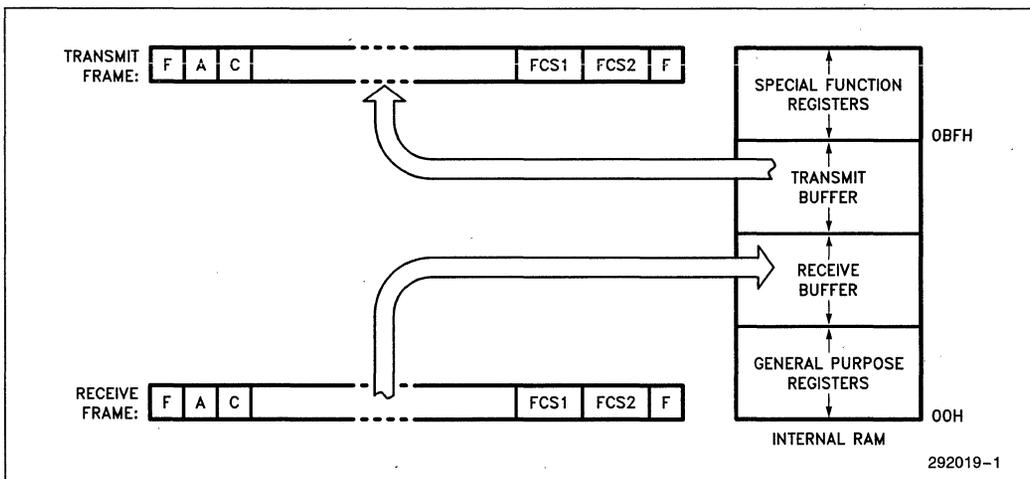


Figure 1. Transmission/Reception Data Flow Using Internal RAM

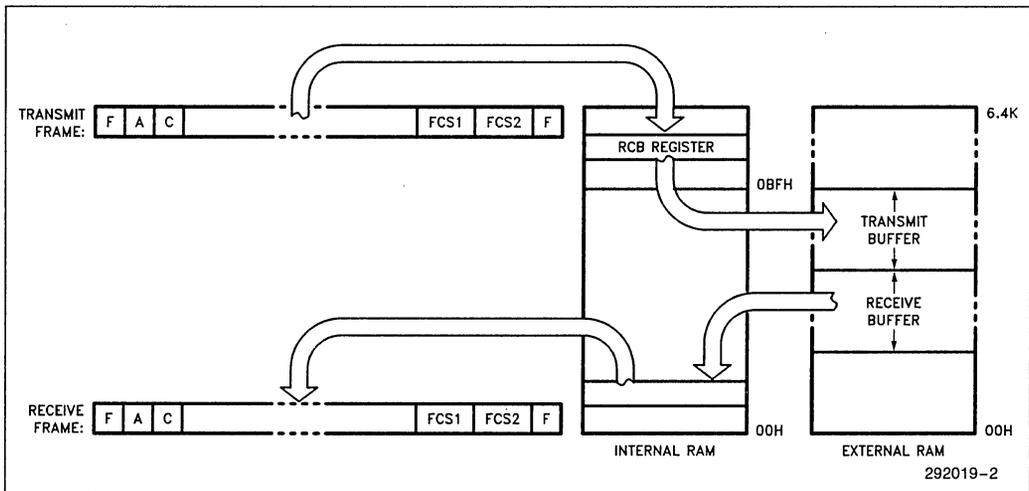


Figure 2. Transmission/Reception Data Flow Using External RAM

1.2 Expanded Operation

In Expanded operation the on-chip CPU monitors the state of the SIU, and moves data from/to external buffer to/from the internal RAM and registers while reception/transmission is taking place. If the CPU must service an interrupt during transmission or reception of a frame or transmit from internal RAM, the chip can shift to Normal operation.

There is a special function register called SIUST, the contents of which dictate the operation of the SIU. Also, at data rates lower than 2.4 Mbps, one section of the SIU, in fixed intervals during transmission and reception, is in the "standby" mode and performs no function. The above two characteristics make it possible to program the CPU to move data to/from external RAM and to force the SIU to repeat or skip some desired hardware tasks while transmission or reception is taking place. With these modifications, external RAM can be utilized as a transmit and receive buffer instead of the internal RAM.

Figure 2 graphically shows the flow of data when external RAM is used. For reception, the receiving bytes are loaded into the Receive Control Byte (RCB) register. Then, the data in RCB is moved to external RAM and the SIU is forced to load the next byte into the RCB register - The chip believes it is receiving a control byte continuously. For transmission, Information bytes (I-bytes) are loaded into a location in the internal RAM and the chip is forced to transmit the contents of this location repeatedly.

Discussion of expanded operation is continued in sections 4 and 5. First, however, sections 2 and 3 describe

features of the 8044 which are necessary to further explain expanded operation.

2.0 THE SERIAL INTERFACE UNIT

2.1 Hardware Description

The Serial Interface Unit (SIU) of the RUPI, shown in Figure 3, is divided functionally into a Bit Processor (BIP) and a Byte Processor (BYP), each sharing some common timing and control logic. The bit processor is the interface between the SIU bus and the serial port pins. It performs all functions necessary to transmit/receive a byte of data to/from the serial data line (shifting, NRZI coding, zero insertion/deletion, etc.). The byte processor manipulates bytes of data to perform message formatting, transmitting, and receiving functions. For example, moving bytes from/to the special function registers to/from the bit processor.

The byte processor is controlled by a Finite-State Machine (FSM). For every receiving/transmitting byte, the byte processor executes one state. It then jumps to the next state or repeats the same state. These states will be explained in section 3. The status of the FSM is kept in an 8-bit register called SIUST (SIU State Counter). This register is used to manipulate the behavior of the byte processor.

As the name implies, the bit processor processes data one bit at a time. The speed of the bit processor is a function of the serial channel data rate. When one byte of data is processed by the bit processor, a byte bounda-

ry is reached. Each time a byte boundary is detected in the serial data stream, a burst of clock cycles (16 CPU states) is generated for the byte processor to execute one state of the state machine. When all the procedures in the state are executed, a wait signal is asserted to terminate the burst, and the byte processor waits for the next byte boundary (standby mode). The lower the data rate, the longer the byte processor will stay in the standby mode.

2.2 Reception of Frames

Incoming data is NRZI decoded by the on-chip decoder. It is then passed through the zero insertion/deletion (ZID) circuitry. The ZID not only performs zero insertion/deletion, but also detects flags and Go Aheads (GA) in the data stream. The data bits are then loaded into the shift register (SR) which performs serial to parallel conversion. When 8 bits of data are collected in the shift register, the bit processor triggers the byte processor to process the byte, and it proceeds to load the next

block of data into the shift register. The serial data is also shifted, through SR, to a 16-bit register called "FCS GEN/CHK" for CRC checking. The byte processor takes the received address and control bytes from the SR shift register and moves them to the appropriate registers. If the contents of the shift register is expected to be an information byte, the byte processor moves them through a 3-byte FIFO to the internal RAM at a starting location addressed by the contents of the Receive Buffer Start (RBS) register.

2.3 Transmission of Frames

In the transmit mode, the byte processor relinquishes a byte to the bit processor by moving it to a register called RB (RAM buffer). The bit processor converts the data to serial form through the shift register, performs zero bit insertion, NRZI encoding, and sends the data to the serial port for transmission. Finally, the contents of the FCS GEN/CHK and the closing flag are routed to the serial port for transmission.

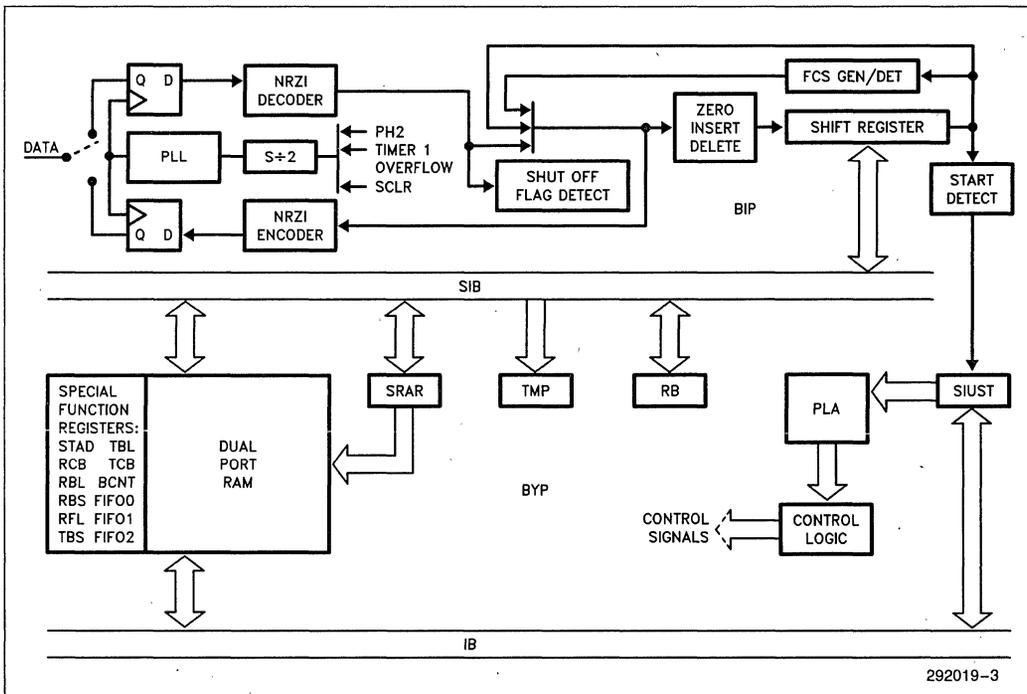


Figure 3. SIU Block Diagram

3.0 TRANSMIT AND RECEIVE STATES

The simplified receive and transmit state diagrams are shown in Figures 4 and 5, respectively. The numbers on the left of each state represent the contents of the SIUST register when the byte processor is in the standby mode, and the instructions on the right of each state represent the "state procedures" of that state. When the byte processor executes these procedures the least three significant bits of the SIUST register are being incremented while the other bits remain unchanged. The byte processor will jump from one state to another without going into the standby mode when a conditional jump procedure executed by the byte processor is true.

3.1 Receive State Sequence

When an opening flag (7EH) is detected by the bit processor, the byte processor is triggered to execute the procedures of the FLAG state. In the FLAG state, the byte processor loads the contents of the RBS register into the Special RAM (SRAR) register. SRAR is the pointer to the internal RAM. The byte processor decrements the contents of the Receive Buffer Length (RBL) register and loads them into the DMA Count (DCNT) register. The FCS GEN/CHK circuit is turned on to monitor the serial data stream for Frame Check Sequence functions as per SDLC specifications.

Assuming there is an address field in the frame, contents of the SIUST register will then be changed to 08H, causing the byte processor to jump to the ADDRESS state and wait (standby) for the next byte boundary. As soon as the bit processor moves the address byte into the SR shift register, a byte boundary is achieved and the byte processor is triggered to execute the procedures in the ADDRESS state.

In the ADDRESS state the received station address is compared to the contents of the STAD register. If there is no match, or the address is not the broadcast address (FFH), reception will be aborted (SIUST = 01H). Otherwise, the byte processor jumps to the CONTROL state (SIUST = 10H) and goes into standby mode.

The byte processor jumps to the CONTROL state if there exists a control field in the receiving frame. In this state the control byte is moved to the RCB register by the byte processor. Note that the only action taken in this state is that a received byte, processed by the bit processor, is moved to RCB. There is no other hardware task performed, and DCNT and SRAR are not affected in this state.

The next two states, PUSH-1 and PUSH-2, will be executed if Frame check sequence (NFCS = 0) option is selected. In these two states the first and second bytes

of the information field are pushed into the 3-byte FIFO (FIFO0, FIFO1, FIFO2) and the Receive Field Length register (RFL) is set to zero. The 3-byte FIFO is used as a pipeline to move received bytes into the internal RAM. The FIFO prevents transfer of CRC bytes and the closing flag to the receive buffer (i.e., when the ending flag is received, the contents of FIFO are FLAG, FCS1, and FCS0.) The three byte FIFO is collapsed to one byte in No FCS mode.

In the DMA-LOOP state the byte processor pushes a byte from SR to FIFO0, moves the contents of FIFO2 to the internal RAM addressed by the contents of SRAR, increments the SRAR and RFL registers, and decrements the DCNT register. If more information bytes are expected, the byte processor repeats this state on the next byte boundaries until DMA Buffer End occurs. The DMA Buffer End occurs if SRAR reaches 0BFH (192 decimal), DCNT reaches zero, or the RBP bit of the STS register is set.

The BOV-LOOP state, the last state, is executed if there is a buffer overrun. Buffer overrun occurs when the number of information bytes received is larger than the length of the receive buffer ($RFL > RBL$). This state is executed until the closing flag is received.

At the end of reception, if the FCS option is used, the closing flag and the FCS bytes will remain in the 3-byte FIFO. The contents of the RCB register are used to update the NSNR (Receive/Send Count) register. The SIU updates the STS register and sets the serial interrupt.

3.2 Transmit State Sequence

Setting the RTS bit puts the SIU in the transmit mode. When the CTS pin goes active, the byte processor goes into START-XMIT state. In this state the opening flag is moved into the RAM Buffer (RB) register. The byte processor jumps to the next state and goes into the standby mode.

If the Pre-Frame Sync (PFS) option is selected, the PFS1 and PFS2 states will be executed to transmit the two Pre-Frame Sync bytes (00H or 55H). In these two states the contents of the Pre-Frame Sync generator are sent to the serial port while the Zero Insertion Circuit (ZID) is turned off. ZID is turned back on automatically on the next byte boundary.

If the PFS option is not chosen, the byte processor jumps to the FLAG state. In this state, the byte processor moves the contents of TBS into the SRAR register, decrements TBL and moves the contents into the DCNT register. The byte processor turns off the ZID and turns on FCS GEN/CHK. The contents of FCS GEN/CHK are not transmitted unless the NFCS bit is

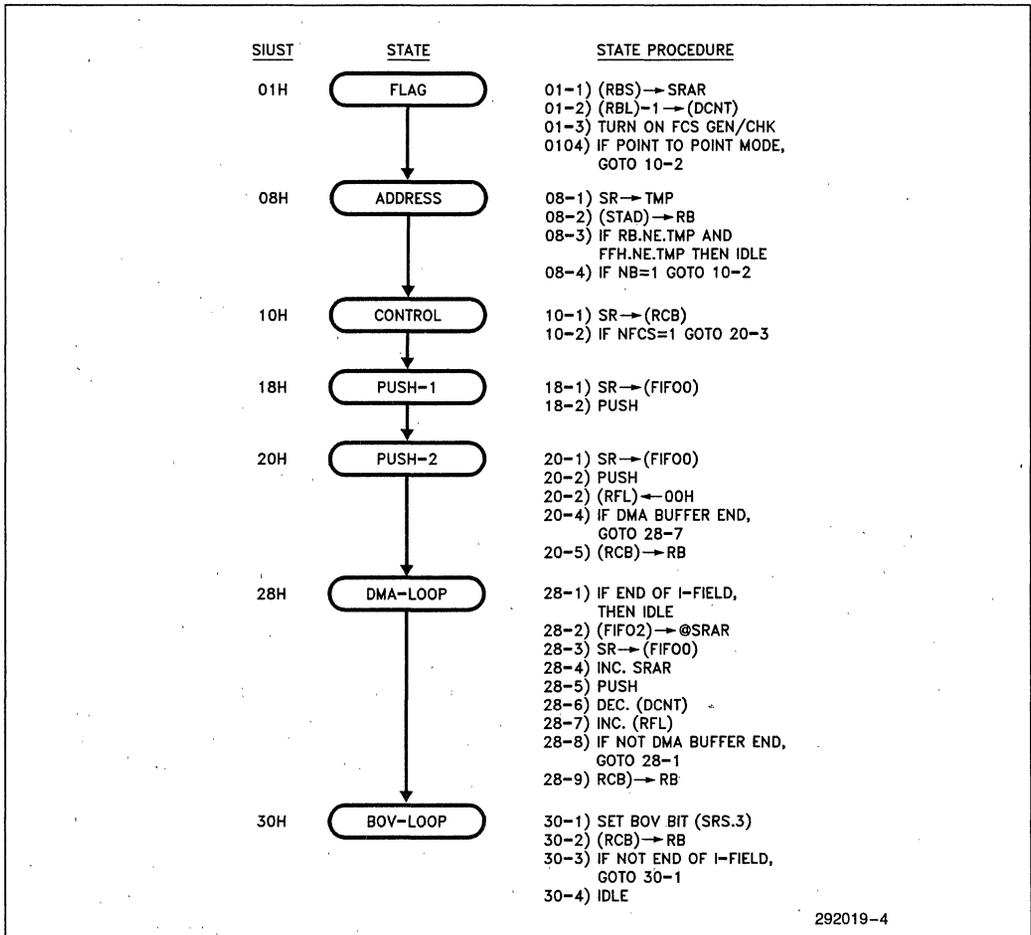


Figure 4. Receive State Diagram

set. If a frame with the address field is chosen, it moves the contents of the STAD register into the RB register for transmission. At the same time, the opening flag is being transmitted by the bit processor.

In the ADDRESS (SIUST = A0H) and CONTROL (SIUST = A8H) states, TCB and the first information byte are loaded into the RB register for transmission, respectively. Note that in the CONTROL state, none of the registers (e.g. DCNT, SRAR) are incremented, and ZID and FCS GEN/CHK are not turned on or off.

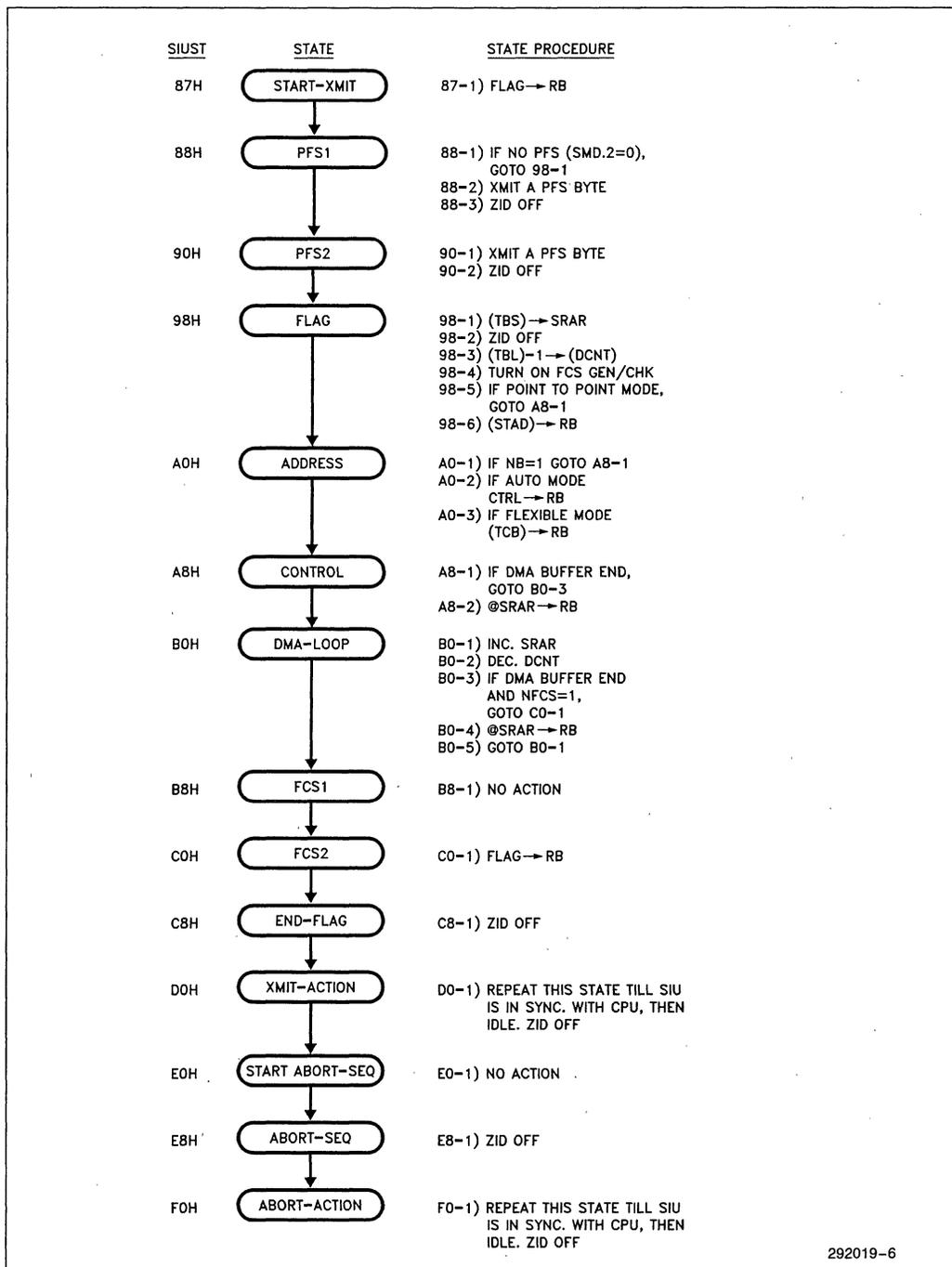
The procedures in the DMA-LOOP state are similar to the procedures of the DMA-LOOP in the receive state diagram. The SRAR register pointer to the internal RAM is incremented, and the DCNT register is decremented. The contents of DCNT reach zero when all the information bytes from the transmit buffer are transmitted. A byte from RAM is moved to the RB register for transmission. This state is executed on the following

byte boundaries until all the information bytes are transmitted.

The FCS1 and the FCS2 states are executed to transmit the Frame Check Sequence bytes generated by the FCS generator, and the END-FLAG state is executed to transmit the closing flag.

The XMIT-ACTION and the ABORT-ACTION states are executed by the byte processor to synchronize the SIU with the CPU clock. The XMIT-ACTION or the ABORT-ACTION state is repeated until the byte processor status is updated. At the end, the STS and the TMOD registers are updated.

The two ABORT-SEQUENCE states (SIUST = E0H and SIUST = E8H) are executed only if transmission is aborted by the CPU (RTS or TBF bit of the STS register is cleared) or by the serial data link (CTS signal goes inactive or shut-off occurs in loop mode.)



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Figure 5. Transmit State Diagram

4.0 TRANSMISSION/RECEPTION OF LONG FRAMES (EXPANDED OPERATION)

In this application note, a frame whose information field is more than 192 bytes (size of on-chip RAM) is referred to as a long frame. The 8044 can access up to 64000 bytes of external RAM. Therefore, a long frame can have up to 64000 information bytes.

4.1 Description

During transmission or reception of a frame, while the bit processor is processing a byte, the byte processor, after 16 CPU states, is in the standby mode, and the internal registers and the internal bus are not used. The period between each byte boundary, when the byte processor is in the standby mode, can be used to move data from external RAM to one of the byte processor registers for transmission and vice versa for reception. The contents of the SIUST register, which dictate the state of the byte processor, can be monitored to recognize the beginning of each SDLC field and the consecutive byte boundaries.

By writing into the SIUST register, the byte processor can be forced to repeat or skip a specific state. As an example, the SIU can be forced to repeatedly put the received bytes into the RCB register. This is accomplished by writing E7H into the SIUST register when the byte processor goes into the standby mode. The byte processor, therefore, executes the CONTROL state at the next byte boundary.

For transmission, the byte processor is put in the transmit mode. When transmission of a frame is initiated, the user program calls a subroutine in which the state of the byte processor is monitored by checking the contents of the SIUST register. When the byte processor reaches a desired state and goes into standby, the CPU loads the first byte of the internal RAM buffer with data and moves the byte processor to the CONTROL state. The routine is repeated for every byte. At the end, the program returns from the subroutine, and the SIU finishes its task (see application examples).

For reception, a software routine is executed to move data to external RAM and to force the SIU to repeat the CONTROL state. The CONTROL state is repeated because, as shown in the receive state diagram, the only action taken by the byte processor, in the CONTROL state, is to move the contents of SR to the RCB register. None of the registers (e.g. SRAR and DCNT) are incremented. A similar comment justifies the use of the CONTROL state for transmission. In the transmit CONTROL state, contents of a location in the on-chip RAM addressed by TBS is moved to RB for transmission.

4.2 SIU Registers

To write into the SIUST register, the data must be complemented. For example, if you intend to write 18H into the SIUST register, you should write E7H to the register. The data read from SIUST is, however, true data (i.e. 18H).

Read and write accesses to the SIUST, STAD, DCNT, RCB, RBL, RFL, TCB, TBL, TBS, and the 3-byte FIFO registers are done on even and odd phases, respectively. Therefore, there is no bus contention when the CPU is monitoring the registers (e.g. SIUST), and SIU is simultaneously writing into them.

There is no need to change or reset the contents of any SIU register while transmitting or receiving long frames, unless the byte processor is forced to repeat a state in which the contents of these registers are modified. Note that the SRAR register can not be accessed by the CPU; therefore, avoid repeating the DMA-LOOP states. If SRAR increments to 192, the SIU will be interrupted and communication will be aborted.

4.3 Other Possibilities

The internal RAM, in conjunction with an external buffer (RAM or FIFOs), can be used as a transmit and receive buffer. In other words, Expanded and Normal operation can be used together. For example, if a frame with 300 Information bytes is received and only 255 of them are moved to an external buffer, the remaining bytes (45 bytes) will be loaded into the internal RAM by the SIU (assuming RBL is set to 45 or more). The contents of RFL indicate the number of bytes stored in the internal RAM. For transmission, the contents of the external buffer can be transmitted followed by the contents of the internal buffer.

If the internal RAM is not used, contents of the RBL register can be 0 and contents of the TBL register must be set to 1. The contents of the TBS register can be any location in the internal RAM.

The transmission and reception procedures for long frames with no FCS are similar to those with FCS. The exception is the contents of the SIUST register should be compared with different values since the two FCS states of the transmit and receive flow charts are skipped by the byte processor.

If a frame format with no control byte is chosen, a location in the RAM addressed by TBS should be used for transmission as with control byte format. The FIFO can be used for reception. The STAD register can be used for transmission if no zero insertion is required.

If the RUPI is used in Auto mode (see Section 5), it will still respond to RR, RNR, REJ, and Unnumbered Poll (UP) SDLC commands with RR or RNR automatically, without using any transmit routine. For example, if the on-chip CPU is busy performing some real time operations, the SIU can transmit an information frame from the internal buffer or transmit a supervisory frame without the help of CPU (Normal operation).

Maximum data rate using this feature is limited primarily by the number of instructions needed to be executed during the standby mode.

Transmission or reception of a frame can be timed out so that the CPU will not hang up in the transmit or receive procedures if a frame is aborted. Or, if the data rate allows enough time (standby time is long enough), the CPU can monitor the SIUST register for idle mode (SIUST = 01H).

It is also possible to transmit multiple opening or closing flags by forcing the byte processor to repeat the END-FLAG state.

4.4 Maximum Data Rate in Expanded Operation

Assuming there is no zero-insertion/deletion, the bit processor requires eight serial clock periods to process one block of data. The byte processor, running on the CPU clock, processes one byte of data in 16 CPU states (one state of the state diagrams). Each CPU state is two oscillator periods. At an oscillator frequency of 12 MHz, the CPU clock is 6 MHz, and 16 CPU states is 2.7 μ s. At a 3 Mbit rate with no zero-insertion/deletion, there is exactly enough time to execute one state per byte (16 states at 6 MHz = 8 bits at 3M baud). In other words, the standby time is zero.

Figure 6 demonstrates portions of the timing relationship between the byte processor and the bit processor. In each state, the actions taken by the processors, plus the contents of the SIUST register, are shown. When the byte processor is running, the contents of SIUST are unknown. However, when it is in the standby mode, its contents are determinable.

The maximum data rate for transmitting and receiving long frames depends on the number of instructions needed to be executed during standby, and is propor-

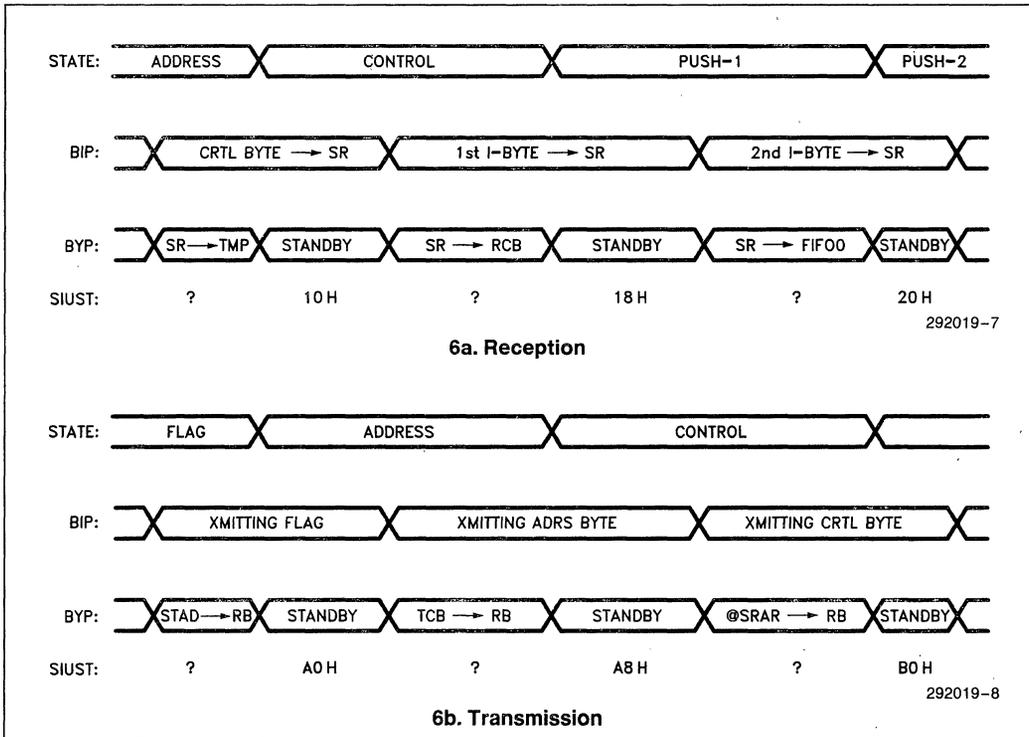


Figure 6. Portions of the BIP/BYP Timing Relationship

tional to the oscillator frequency. The time the byte processor is in the standby mode, waiting for the bit processor to deliver a processed byte, is at least equal to eight serial clock periods minus 16 CPU states. If an inserted zero is in the block of data, the bit processor will process the byte in nine serial clock periods.

The equation for theoretical maximum data rate is given as:

$$\frac{(2TCLCL) \times (16 \text{ states}) + (\# \text{ of instruction cycles}) \times (12TCLCL)}{(8TDCY)} = \text{Equation (1)}$$

Where: TCLCL is the oscillator period.
TDCY is the serial clock period.

At an oscillator frequency of 12 MHz and baud rate of 375 Kbps, about 18 instruction cycles can be executed when the byte processor is in the standby mode. At a 9600 baud rate, there is time to execute about 830 instruction cycles—plenty of time to service a long interrupt routine or perform bit-manipulation or arithmetic operations on the data while transmission or reception is taking place.

5.0 MODES OF OPERATION

The 8044 has two modes: Flexible mode and Auto mode. In Auto mode, the chip responds to many SDLC commands and keeps track of frame sequence numbering automatically without on-chip CPU intervention. In Flexible mode, communication tasks are under control of the on-chip CPU.

5.1 Flexible Mode

For transmission, the CPU allocates space for transmit buffer by storing values for the starting location and size of the transmit buffer in the TBS and the TBL registers. It loads the buffer with data, sets the TBF and the RTS bits in the STS register, and proceeds to perform other tasks. The SIU activates the RTS line. When the CTS signal goes active, the SIU transmits the frame. At the end of transmission, the SIU clears the RTS bit and interrupts the CPU (SI set).

For reception, the CPU allocates space for receive buffer by loading the beginning address and length of the receive buffer into the RBS and RBL registers, sets the RBE bit, and proceeds to perform other tasks. The SIU, upon detection of an opening flag, checks the next received byte. If it matches the station address, it will load the received control byte into RCB, and received information bytes into the receive buffer. At the end of reception, if the Frame Check Sequence (FCS) is correct, the SIU clears RBE and interrupts the CPU.

5.2 Auto Mode

In the Auto mode, the 8044 can only be a secondary station operating in the SDLC "Normal Response Mode". The 8044 in Auto mode does not transmit messages unless it is polled by the primary.

For transmission of an information frame, the CPU allocates space for the transmit buffer, loads the buffer with data, and sets the TBF bit. The SIU will transmit the frame when it receives a valid poll-frame. A frame whose poll bit of the control byte is set, is a poll-frame. The poll bit causes the RTS bit to be set. If TBF were not set, the SIU would respond with Receive Not Ready (RNR) SDLC command if RBP = 1, or with Receive Ready (RR) SDLC command if RBP = 0. After transmission RTS is cleared, and the CPU is not interrupted.

For reception, the procedure is the same as that of Flexible mode. In addition, the SIU sets the RTS bit if the received frame is a poll-frame (causing an automatic response) and increments the NS and NR counts accordingly.

6.0 APPLICATION EXAMPLES

Two application examples are given to provide additional details about the procedures used to transmit and receive long frames. In the first application example, procedures to construct receive and transmit software routines for the point-to-point frame format are described. The point-to-point frame has the information field and the FCS field enclosed between two flags (see Figure 7). In the second example software code is generated for reception and transmission of the standard SDLC frame. The SDLC frame has the pattern: flag, address, control, information, FCS, flag.

The first example focuses on the construction of transmit and receive code which allow the chip to transmit and receive long frames. The second example shows how to make more use of the 8044 features, such as the on-chip phase locked loop for clock recovery and automatic responses in the Auto mode to demonstrate the capability of the 8044 to achieve high throughput when Expanded operation is used.

6.1 Point-to-Point Application Example

A point-to-point communication system was developed to receive and transmit long frames. The system consists of one primary and one secondary station. Although multiple secondary stations can be used in this

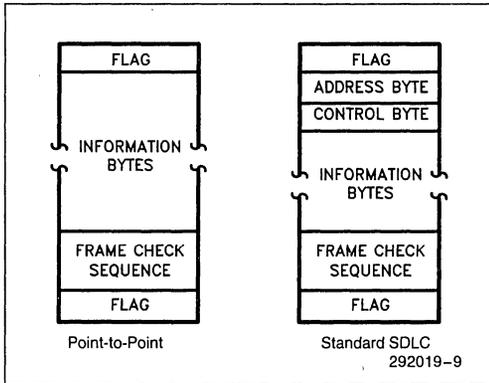


Figure 7. Point-to-Point and Standard SDLC Frame Formats

system, one secondary is chosen to simplify the primary station's software and focus on the long frame software code. Both the primary and the secondary stations are in Flexible mode and the external clock option is used for the serial channel. The maximum data rate is 500 Kbps. The FCS bytes are generated and checked automatically by both stations.

6.1.1 POLLING SEQUENCE

The polling sequence, shown in Figure 8, takes place continuously between the primary and the secondary stations. The primary transmits a frame with one information byte to the secondary. The information byte is used by the secondary as an address byte. The secondary checks the received byte, and if the address matches, the secondary responds with a long frame. In this example, the information field of the frame is chosen to be 255 bytes long. Since there is only one secondary station, the address always matches. Upon successful reception of the long frame, the primary transmits another frame to the secondary station.

6.1.2 HARDWARE

The schematic of the secondary station is given in Figure 9. The circuit of the primary station is identical to the secondary station with the exception of pin 11

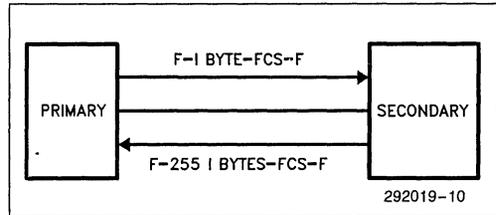


Figure 8. Secondary Responses to Primary Station Commands

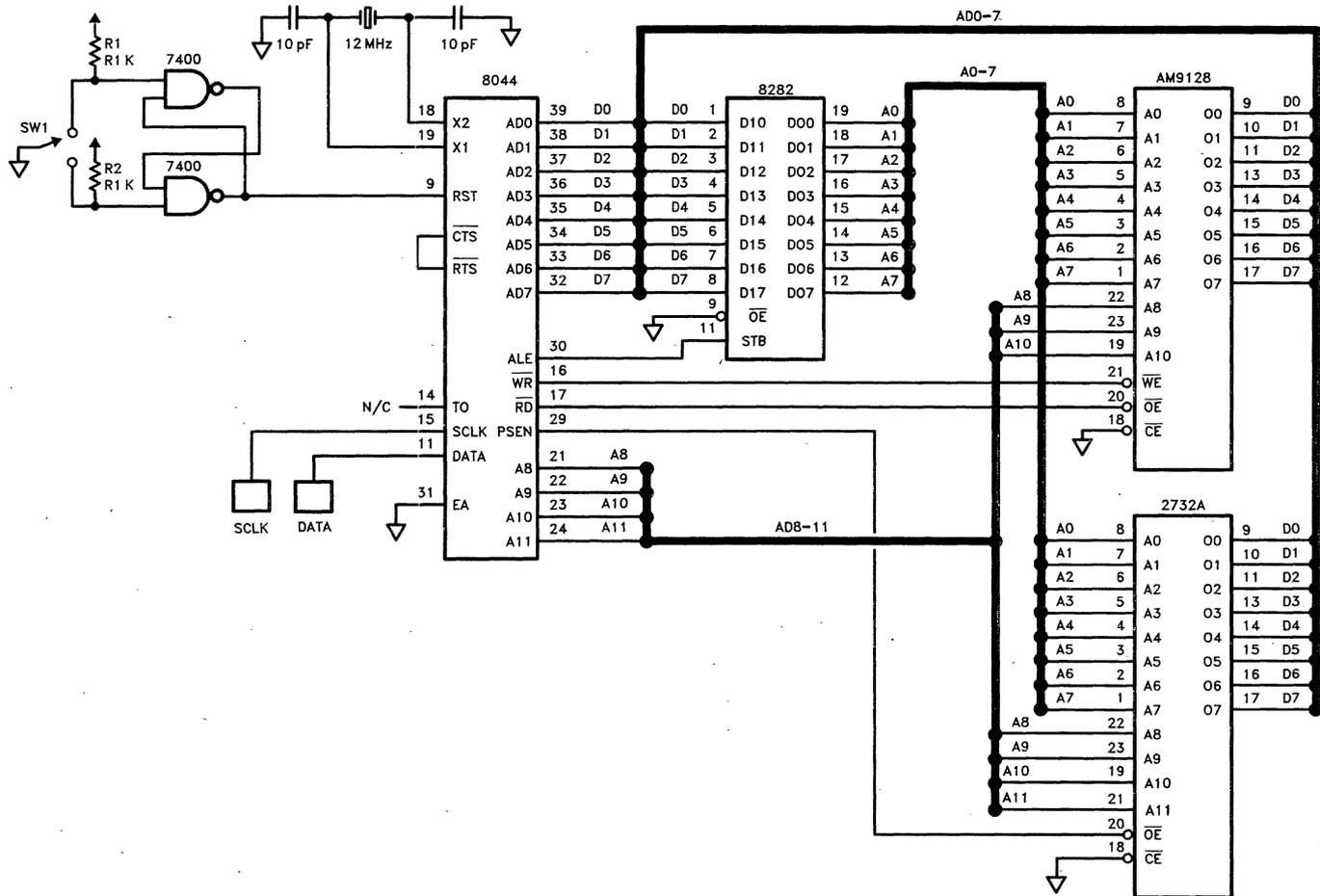
(DATA) being connected to pin 14 (T0). In the primary station, the 8044 is interrupted when activity is detected on the communication line by the on-chip timer (in counter mode). This is explained more later. The serial clock to both stations is supplied by a pulse generator. The output of the pulse generator (not shown in the diagram) is connected to pin 15 of the 8044s. Since the two stations are located near each other (less than 4 feet), line drivers are not used.

The central processor of each station is the 8044. The data link program is stored in a 2Kx8 EPROM (2732A), and a 2Kx8 static RAM (AM9128) is used as the external transmit and receive buffer. The RTS pin is connected to the CTS pin. For simplicity, the stations are assumed to be in the SDLC Normal Respond Mode after Hardware reset.

6.1.3 PRIMARY STATION SOFTWARE

The assembly code for the primary station software is listed in Appendix A. The primary software consists of the main routine, the SIU interrupt routine, and the receive interrupt routine. The receive interrupt routine is executed when a long frame is being received.

In the flow charts that follow, all actions taken by the SIU appear in squares, and actions taken by the on-chip CPU appear in spheres.



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Figure 9. Secondary Station Hardware

Main Routine

First, the chip is initialized (see Figure 10). It is put in Flexible mode, externally clocked, and "Flag-Information Field-FCS-Flag" frame format. Pre-Frame Sync option (PFS = 1) and automatic Frame Check Sequence generation/detection (NFCS = 0) are selected. The on-chip transmit buffer starts at location 20H and the transmit buffer length is set to 1. This one byte buffer contains the address of the secondary station. There is no on-chip receive buffer since the long frame being received is moved to the external buffer. The RTS, TBF, and RBE bits are set simultaneously. Setting the RTS and TBF bits causes the SIU to transmit the contents of the transmit buffer.

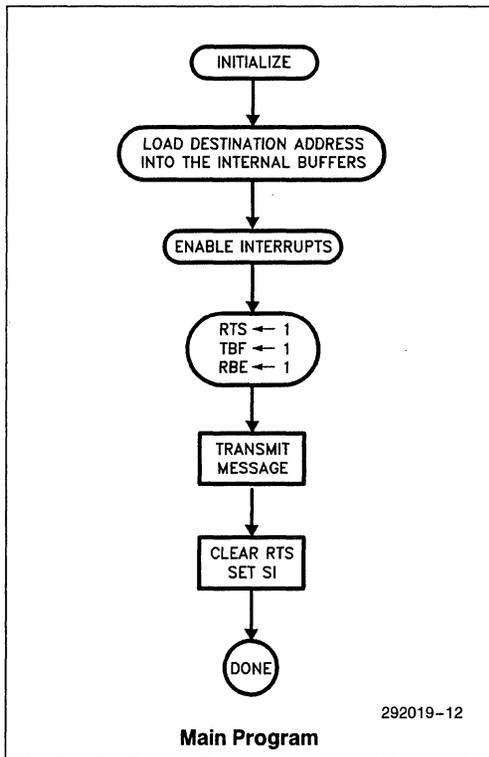


Figure 10. Primary Station Flow Charts

SIU Interrupt Routine

After transmission of the frame, the SIU interrupts the on-chip CPU (SI is set). In the SIU interrupt service routine, counter 0 is initialized and turned on (see Figure 11). The user program returns to perform other

tasks. After reception of the long frame, the SIU interrupt routine is executed again. This time, RTS, TBF, and RBE are set for another round of information exchange between the two stations.

SIU never interrupts while reception or transmission is taking place. The SIU registers are updated and the SI is set (serial interrupt) after the closing flag has been received or transmitted. An SIU interrupt never occurs if the receive interrupt routine or the transmit subroutine is being executed.

Setting the RBE bit of the STS register puts the RUPI in the receive mode. However, the jump to the receive interrupt routine occurs only when a frame appears on the serial port. Incoming frames can be detected using the Pre-Frame Sync. option and one of the CPU timers in counter mode. The counter external pin (T0) is connected to the data line (pin 11 is tied to pin 14). Setting the PFS (Pre-Frame Sync.) bit will guarantee 16 transitions before the opening flag of a frame.

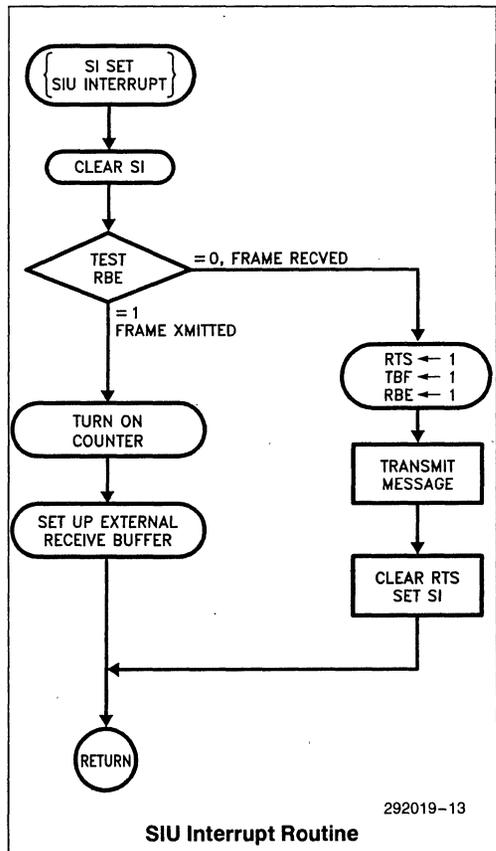


Figure 11. Primary Station Flow Charts

The counter registers are initialized such that the counter interrupt occurs before the opening flag of a frame. When the PFS transitions appear on the data line, the counter overflows and interrupts the CPU. The CPU program jumps to the timer interrupt service routine and executes the receive routine. In the receive routine, the received frame is processed, and the information bytes are moved to the external RAM. Note that the maximum count rate of the 8051 counter is $\frac{1}{24}$ of the oscillator frequency. At 12 MHz, the data rate is limited to 500 Kbps.

Another method to detect a frame on the data line and cause an interrupt is to use an external "Flag-Detect" circuit to interrupt the CPU. The "Flag Detect" circuit can be an 8-bit shift register plus some TTL chips. If this option is used, the RUPI must operate in externally clocked mode because the clock is needed to shift the incoming data into the shift register. With this option, the maximum data rate is not limited by the maximum count rate of the 8051 counter.

Receive Interrupt Routine

In Normal operation, the byte processor executes the procedures of the FLAG state, jumps to the CONTROL state without going into the standby mode, and executes 10-2 procedure of the state (see Figure 4). It then jumps to the PUSH-1 state and goes into the standby mode. At the following byte boundaries, the byte processor executes the PUSH-1, PUSH-2, and DMA-LOOP states, respectively. The receive interrupt routine as shown in the flow chart of Figure 12 and described below forces the byte processor to repeatedly execute the CONTROL state before the PUSH-1 state is executed. The following is the step by step procedure to receive long frames:

- 1) Turn off the CPU counter and save all the important registers. Jump to the receive interrupt routine, execution of the instructions to save registers, and initialization of the receive buffer pointer take place while the Pre-Frame Sync bytes and the opening flag are being received. This is about three data byte periods (48 CPU cycles at 500 Kbps).
- 2) Monitor the SIUST register for standby in the PUSH-1 state (SIUST = 18H). When the SIUST contents are 18H, the byte processor is waiting for the first information byte. The bit processor has already recognized the flag and is processing the first information byte.
- 3) In the standby mode, move the byte processor into the CONTROL state by writing "EFH" (complement of 10H) into the SIUST register. When the next byte boundary occurs, the bit processor has processed and moved a byte of data into the SR register. The byte processor moves the contents of SR into the RCB register, jumps to the PUSH-1 state (SIUST = 18H), and waits.
- 4) Monitor the SIUST register for standby in the PUSH-1 state. When the contents of SIUST becomes 18H, the contents of RCB are the first information byte of the information field.
- 5) While the byte processor is in the standby mode, move the contents of RCB to an external RAM or an I/O port.
- 6) Check for the end of the information field. The end can be detected by knowing the number of bytes transmitted, or by having a unique character at the end of information field. The length of the information field can be loaded into the first byte(s) received. The receive routine can load this byte into the loop counter.
- 7) If the byte received is not the last information byte, move the byte processor back to standby in the CONTROL state and repeat steps 4 through 6. Otherwise, return from the interrupt routine.

Upon returning from the receive interrupt routine, the byte processor automatically executes the PUSH-1, PUSH-2, and DMA-LOOP before it stops. This causes the remaining information bytes (if any) to be stored in the internal RAM at the starting location specified by the contents of RBS register. At the end of the cycle, the closing flag and the CRC bytes are left in the FIFO. The RFL register will be incremented by the number of bytes stored in the internal RAM. Then, the STS and NSNR registers are updated, and an appropriate response is generated by the SIU.

The software to perform the above task is given in Table 1. In this example, the number of instruction cycles executed during standby is 12 cycles.

Table 1. Codes for Long Frame Reception

Receive Codes			Cycles
	•	•	
	•	•	
	•	•	
REC:	CLR	TRO	
	MOV	A, #18H	
WAIT1:	CJNE	A, SIUST, WAIT1	
NEXTI:	MOV	SIUST, #0EFH	2
	MOV	A, #18H	1
WAIT2:	CJNE	A, SIUST, WAIT2	2
	MOV	A, RCB	1
	MOVX	@DPTR, A	2
	INC	DPTR	2
	DJNZ	R5, NEXTI	2
	RETI		2
END			12 Cycles

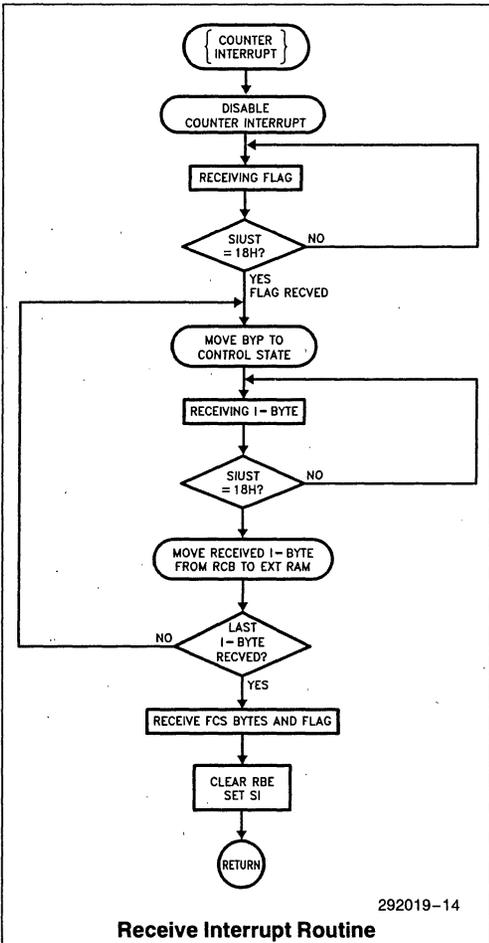


Figure 12. Primary Station Flow Charts

6.1.4 SECONDARY STATION SOFTWARE

The assembly code for the secondary station software is given in Appendix A. The secondary station contains the transmit subroutine which is called for transmission of long frames.

Main Routine

As shown in the secondary station flow chart (Figure 13), the external transmit buffer (external RAM) is loaded with the information data (FFH, FEH, FDH, ...) at starting location 200H. The internal transmit buffer (on chip RAM) starts at location 20H (TBS = 20H), and the transmit buffer length (TBL) is set to 1. The on-chip CPU, in the transmit subroutine, moves the information bytes from the external RAM to this one byte buffer for transmission. The receive buffer starts at location 10H and the receiver buffer length is 1. This buffer is used to buffer the frame transmitted by the primary. The received byte is used as an address byte.

The Secondary is configured like the Primary station. It is put in Flexible mode, externally clocked, Point-to-point frame format. The PFS bit is set to transmit two bytes before the first flag of a frame. The RBE bit is set to put the chip in receive mode. Upon reception of a valid frame, the SIU loads the received information byte into the on-chip receive buffer and interrupts the CPU.

SIU Interrupt Routine

In the serial interrupt routine, the RBE bit is checked (see Figure 14). Since RBE is clear, a frame has been received. The received Information byte is compared with the contents of the Station Address (STAD) register.

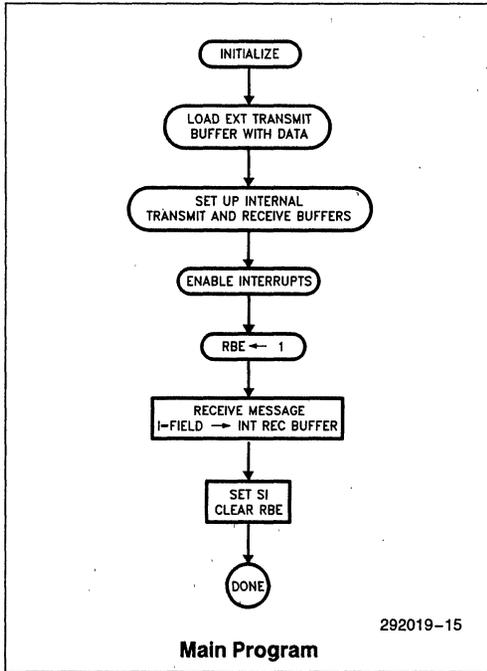


Figure 13. Secondary Station Flow Charts

If they match, the secondary will call the transmit subroutine to transmit the long frame. Upon returning from the transmit subroutine, the RBE bit is set, and program returns from the SIU interrupt. After transmission of the closing flag, SIU interrupt occurs again. In the interrupt routine, the RBE is checked. Since the RBE is set, the program returns from the SIU interrupt routine and waits until another long frame is received.

If the secondary were in Auto mode, the chip must be ready to execute the transmit routine upon reception of a poll-frame; otherwise, the chip automatically transmits the contents of the internal transmit buffer if the TBF bit is set, or transmits a supervisory command (RR or RNR) if TBF is clear.

Transmit Subroutine

In Normal operation the byte processor executes the START-TRANSMIT state and jumps to the PFS1 state. While the bit processor is transmitting some unwanted bits, the byte processor executes the PFS1 state and jumps to the standby mode in the PFS2 state.

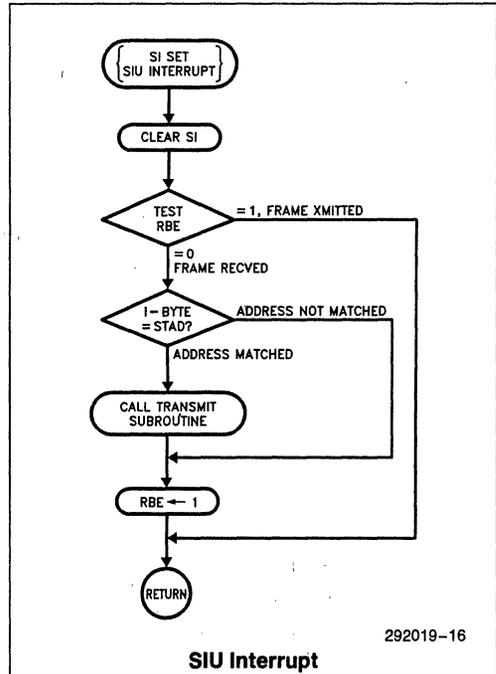


Figure 14. Secondary Station Flow Charts

While the bit processor is transmitting the first Pre-Frame Sync byte, the byte processor executes the PFS2 state and jumps to the standby mode in the FLAG state. The FLAG state is executed when the bit processor begins to transmit the second Pre-Frame Sync byte. When the flag is being transmitted, the byte processor executes the 98-1, 98-2, 98-3, and 98-4 procedures of the FLAG state, and jumps to execute the A8-1 procedure of the CONTROL state. When the opening flag is transmitted, the contents of RB are the first information byte. (See transmit State diagram.)

In the transmit subroutine (see Figure 15), the byte processor is forced to repeat the CONTROL state before the DMA-LOOP state. In the CONTROL state, the contents of a RAM location addressed by the TBS register are moved to the RB register. The following is the step by step procedure to transmit long frames:

- 1) Put the chip in transmit mode by setting the RTS and TBF bits.
- 2) Move an information byte from external RAM to a location in the internal RAM addressed by the contents of TBS.

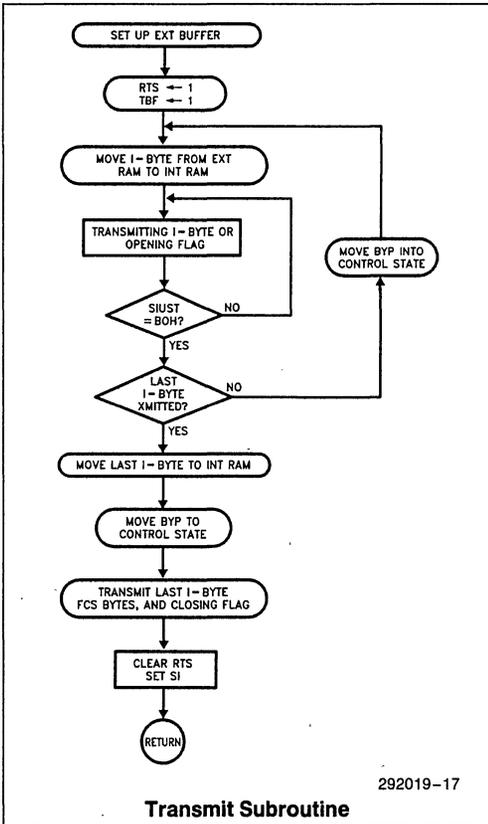


Figure 15. Secondary Station Flow Charts

- 3) Monitor the SIUST register for the standby mode in the DMA-LOOP state (SIUST = BOH). When SIUST is BOH, the opening flag has been transmitted, and the first information byte is being transmitted by the bit processor.
- 4) If there are more information bytes, move the byte processor back to the CONTROL state, and repeat steps 2 through 4. Otherwise, continue.
- 5) Move byte processor to the Standby mode in the CONTROL state (SIUST = A8H) and return from the subroutine.

The byte processor automatically executes the remaining states to send the FCS bytes and the closing flag. After the completion of transmission, SIU updates the STS and NSNR registers and interrupts the CPU.

If the contents of the TBL register were more than 1, the SIU transmits (TBL) - 1 additional bytes from the internal RAM at starting address (TBS) + 1 because it executes the DMA-LOOP state (TBL) - 1 additional times. The byte processor should not be programmed to skip the DMA-LOOP state, because the transmission of FCS bytes is enabled in this state.

The maximum baud rate that can be used with these codes is calculated by adding the number of instruction cycles executed, during the standby mode, between each byte boundaries (see Table 2).

Using Equation 1, the maximum data rate, based on the transmit software, is 509 Kbps; However, the maximum count rate of the counter limits the data rate to 500 Kbps.

Table 2. Codes for Long Frame Transmission

Transmit Codes		Cycles
	•	•
	•	•
	•	•
TRAN:	MOV DPTR, #200H	
	MOV R5, #0FFH	
	SETB TBF	
	SETB RTS	
LOOP:	MOVX A, @DPTR	
	MOV @R1, A	
	MOV A, #OBOH	
WAIT1:	CJNE A, SIUST, WAIT1.....	2
	INC DPTR.....	2
	MOVX A, @DPTR	2
	MOV @R1, A	1
	DJNZ R5, NEXTI	2
	MOV SIUST, #57H	
	RET	
NEXTI:	MOV SIUST, #57H	2
	MOV A, #OBOH	1
	JMP WAIT1.....	1
END		
		<u>13 Cycles</u>

6.2 Multidrop Application

Performance of long frame in addition to the features of the 8044 are described using a simple multidrop communication system in which three RUPs, one as a master and the other two as secondary stations, transmit and receive long frames alternately (see Figure 16). All stations perform automatic zero bit insertion/deletion, NRZI decoding/encoding, Frame Check Sequence (FCS) generation/detection, and on-chip clock recovery at a data rate of 375 Kbps.

The primary and the secondary station's software code is given in Appendix B. These programs, for simplicity, assume only reception of information and supervisory frames. It is also assumed that the frames are received and transmitted in order. All stations use very similar transmit and receive routines. This code is written for standard SDLC frames (see Figure 7).

6.2.1 POLLING SEQUENCE

The primary station, in Flexible mode, transmits a long frame (for this example, 255 I-bytes), polls one of the

secondary stations, and acknowledges a previously received frame simultaneously (see Figure 17). Both secondary stations, in Auto mode, detect the transmitted frame and check its address byte. One of the secondary stations receives the frame, stores the Information bytes in an external RAM buffer, and transmits the same data back to the primary. After reception of the frame, the primary polls and transmits a long frame to the other secondary station which will respond with the same long frame.

6.2.2 HARDWARE

The schematic of the secondary station hardware is shown in Figure 18. The primary station's hardware is similar to the secondary station's hardware. The exception is in secondary stations only, where the RTS signal is inverted and tied to the interrupt 0 input pin (INT0). In the primary station, RTS is tied to CTS. At each station, software codes are stored in external EPROM (2732A). Static RAM (2Kx8) is used as external transmit/receive buffer. There is no hardware handshaking done between the stations. The serial clock is extracted from the data line using the on-chip phase locked loop.

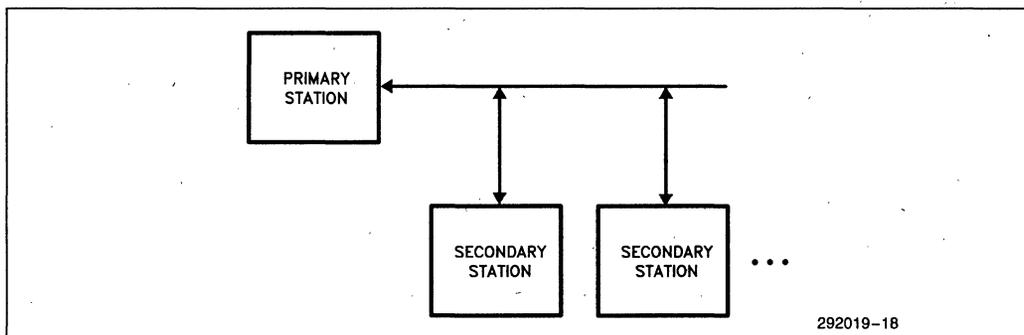


Figure 16. SDLC Multidrop Application Example

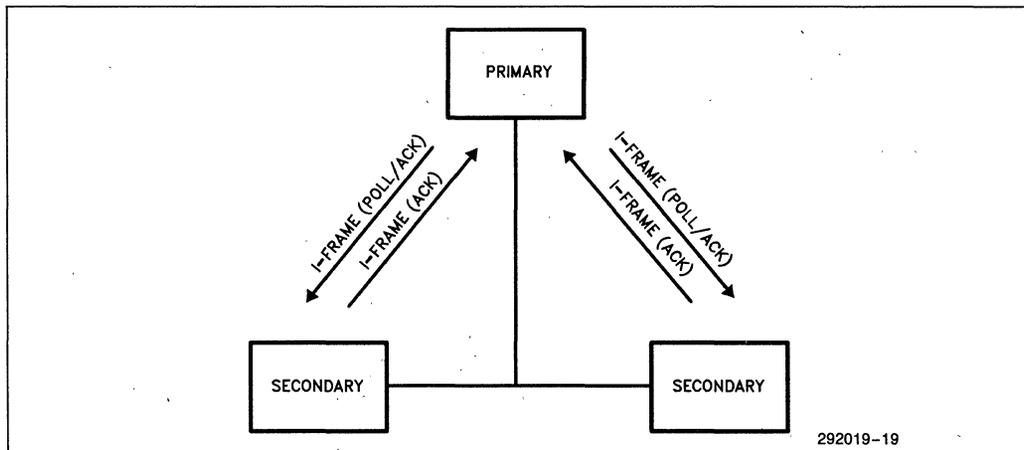


Figure 17. Polling Sequence Between the Primary and Secondary Stations

6.2.3 PRIMARY SOFTWARE

Main Routine

During initialization (see Figure 19), the 8044 is set to Flexible mode, internally clocked at 375 Kbps, and configured to handle standard SDLC frames. The on-chip receive and transmit buffer starting addresses and lengths are selected. The external transmit buffer is chosen from physical location 200H to location 2FFH (255 bytes). The external transmit buffer (external RAM) is loaded with data (FFH, FEH, FDH, FCH, ... 00H). Timer 0 is put in counter mode and set to priority 1. The counter register (TLO) is loaded such that interrupt occurs after 8 transitions on the data line. The Pre-Frame Sync option (setting bit 2 of the SMD register) is selected to guarantee at least 16 transitions before the opening flag of a frame.

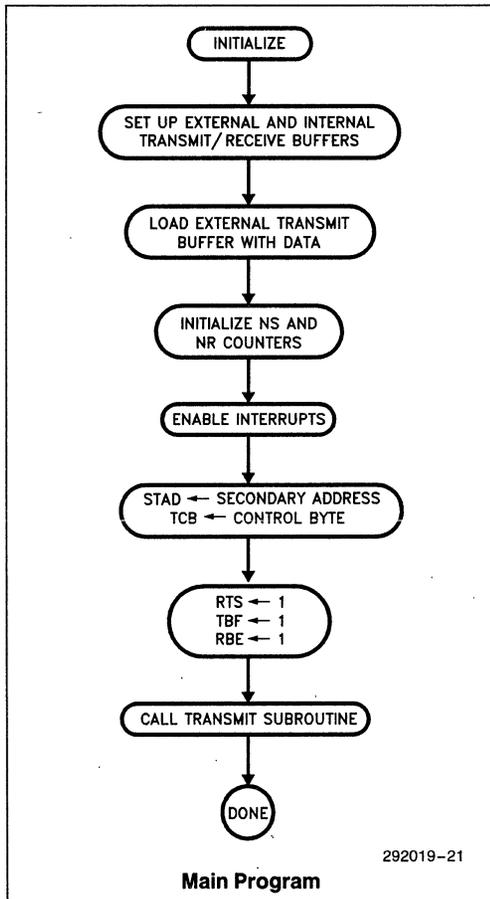


Figure 19. Primary Station Flow Charts

The station address register (STAD) is loaded with address of one of the secondary stations. The RTS, TBF, and RBE bits of the STS register are simultaneously set and a call to the transmit routine follows. The transmit routine transmits the contents of the external transmit buffer. At the end of transmission, RTS and TBF are cleared by the SIU, and SIU interrupt occurs. In Flexible mode, SIU interrupt occurs after every transmission or reception of a frame.

SIU Interrupt Routine

In the SIU interrupt service routine (see Figure 20), SI is cleared and the RBE bit is checked. If RBE is set, a long frame has been transmitted. The first time through the SIU interrupt service routine, the RBE test indicates a long frame has been transmitted to one of the secondary stations. Therefore, the Counter is initialized

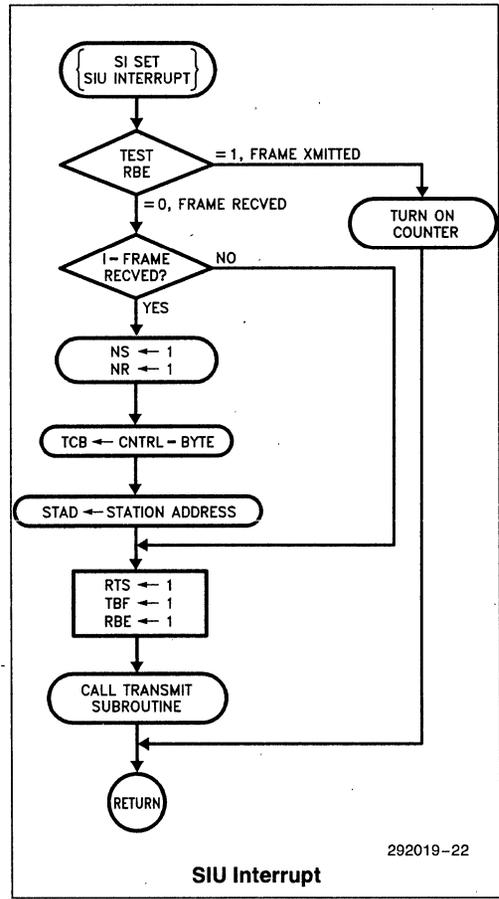


Figure 20. Primary Station Flow Charts

and turned on. The program returns from the interrupt routine before a frame appears on the communication channel.

When a frame appears on the communication line, counter interrupt occurs and the receive routine is executed to move the incoming bytes into the external RAM. After reception of the frame and return from the receive routine, SIU interrupt occurs again.

In the SIU interrupt routine, RBE is checked. Since the RBE bit is clear, a frame has been received. Therefore, the appropriate NS and NR counters are incremented and loaded into the TCB register (two pairs of internal RAM bytes keep track of NS and NR counts for the two secondary stations). Transmission of a frame to the next secondary station is enabled by setting the RTS and the TBF bits. The chip is also put in receive mode (RBE set), and a call to transmit routine is made. After transmission, SIU interrupt occurs again, and the process continues.

6.2.4 SECONDARY SOFTWARE

Main Routine

Both secondary stations have identical software (Appendix B). The only differences are the station addresses. Contents of the STAD register are 55H for one station and 44H for the other.

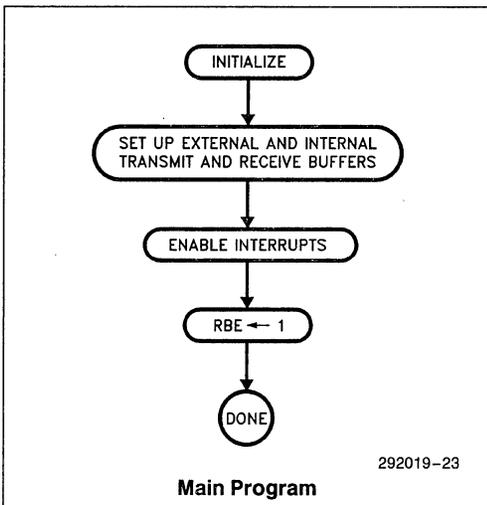


Figure 21. Secondary Station Flow Charts

During initialization, the chip is set to Auto mode, standard SDLC frame, and internally clocked at 375 Kbps (see Figure 21). Internal buffer registers: RBS, RBL, TBS, and TBL are initialized. The RBE bit is set and the counter 0 is turned on.

The secondary is configured to transmit an Information frame every time it is polled. The RTS pin is inverted and tied to INT1 pin. External interrupt 1 is enabled and set to interrupt on low to high transition of the RTS signal. This will cause an interrupt (EX1 set) after a frame is transmitted. In the interrupt routine the CTS pin is cleared to prevent any automatic response from the secondary. If the CTS pin were not disabled, the secondary station would respond with a supervisory frame (RNR) since the TBF is set to zero by the SIU due to the acknowledgment. In the SIU interrupt routine, the CTS pin is cleared after the TBF bit is set. If this option is not used, the primary should acknowledge the previously received frame and poll for the next frame in two separate transmissions.

SIU Interrupt Routine

When a frame is received, counter 0 interrupt occurs and the receive routine is executed (see Figure 22). If the incoming frame is addressed to the station, the information bytes are stored in external RAM; Otherwise, the program returns from the receive routine to perform other tasks. At the end of the frame, SIU interrupt occurs. In Auto mode, SIU interrupt occurs whenever an Information frame or a supervisory frame is received. Transmission will not cause an interrupt. In the SIU interrupt service routine, the AM bit of the STS is checked.

If AM bit is set, the interrupt is due to a frame whose address did not match with the address of the station. In this case, NFCS, AM, and the BOV bits are cleared, the RBE bit is set, the counter 0 is initialized and turned on, and program returns from the interrupt routine.

If AM bit is not set, a valid frame has been received and stored in the external RAM. TBF bit is set, CTS pin is activated, counter 0 is disabled and a call to transmit routine is made which transmits the contents of external transmit buffer. This frame also acknowledges the reception of the previously received frame (NS and NR are automatically incremented). Upon return from the transmit routine RBE is set and counter 0 is turned on, thereby putting the chip in the receive mode for another round of data exchange with the primary.

Note that, if the second station is in receive mode, and the counter is enabled and turned on, the CPU will be interrupted each time a frame is on the communication channel. If the frame is not addressed to the secondary station, the chip enters the receive routine, executes only a few lines of code (address comparison) and returns to perform other tasks. This interrupt will not occupy the CPU for more than two data byte periods (43 microseconds at 375 Kbps). At the end of the frame, the BOV bit is set by the SIU, and the SIU interrupt occurs. In the SIU interrupt service routine,

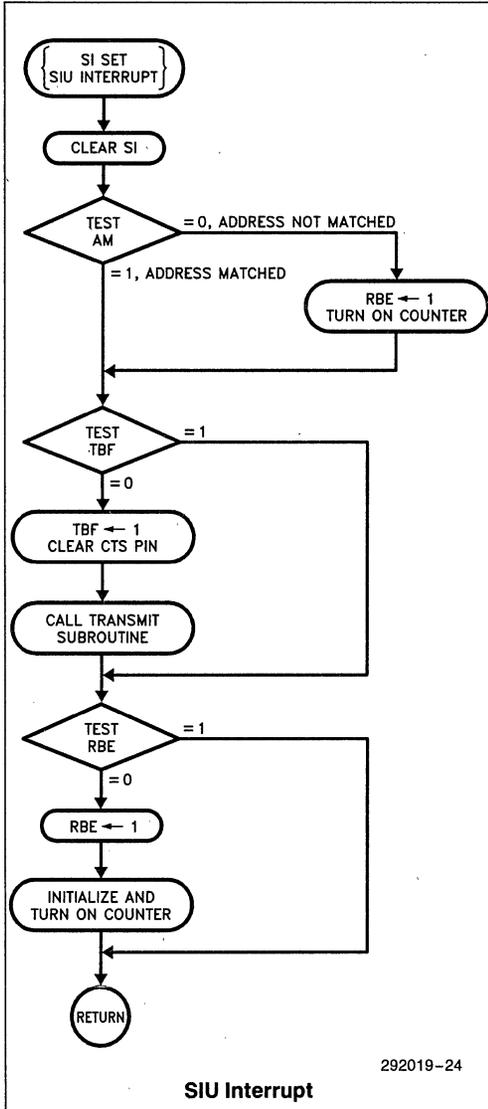


Figure 22. Secondary Station Flow Charts

the RBE bit is set and the counter is turned on which put the chip back in the receive mode.

6.2.5 RECEIVE INTERRUPT ROUTINE

Assembly code for the receive interrupt routine can be found in both primary and secondary software (Appendix B). The receive interrupt routine of the primary station is very similar to that of the primary station in example 1. In the following two sections the receive and transmit routine of the secondary stations are discussed.

In the receive interrupt service routine (see Figure 23), counter 0 is turned off, important registers are saved, receive buffer starting address and receive buffer length of the external RAM are set (do not confuse the external RAM settings with that of the internal RAM buffer.)

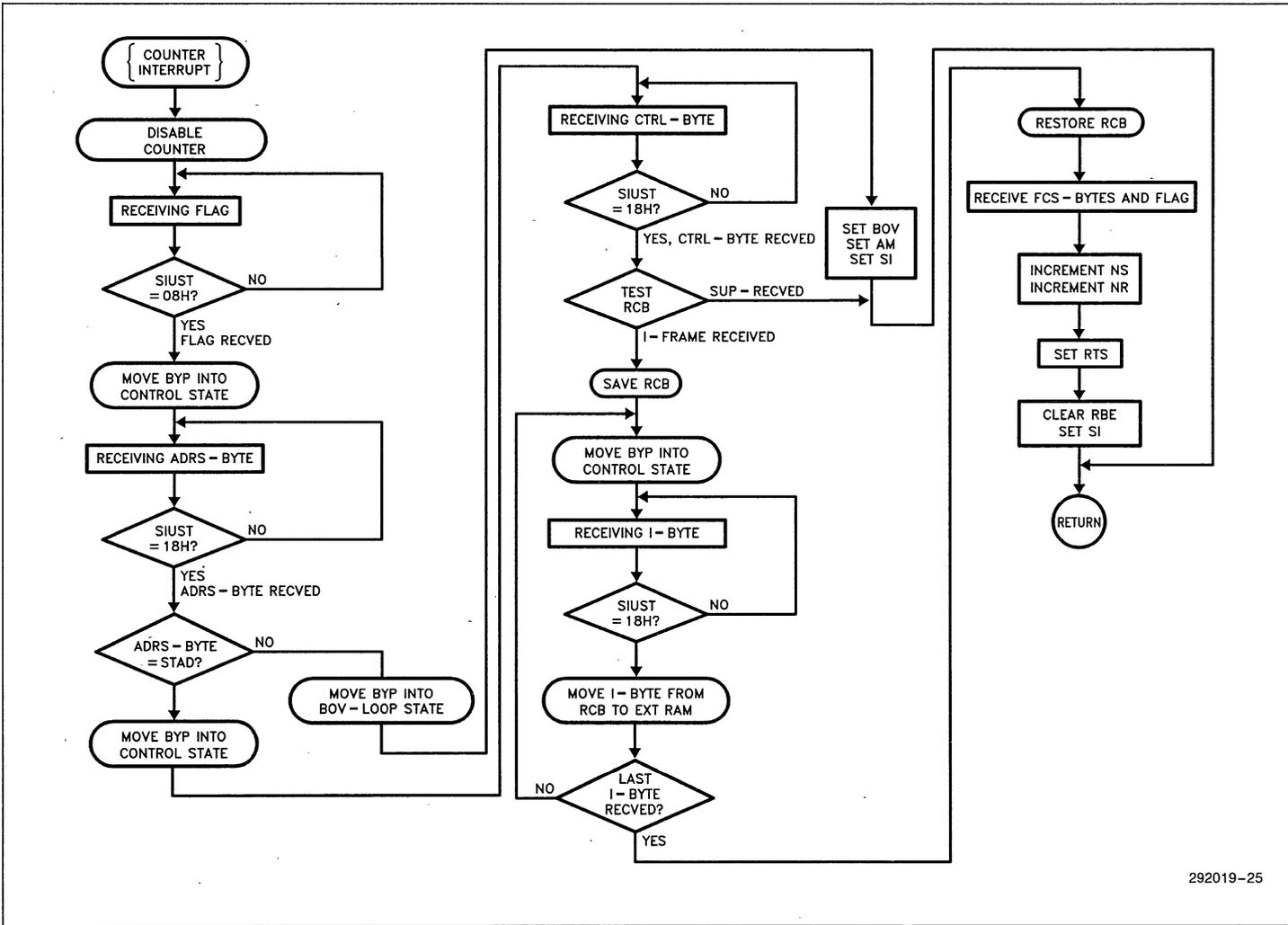
After reception of an opening flag, the byte processor jumps to the ADDRESS state and waits until the bit processor processes and moves the receiving address byte to SR. Then, the byte processor is triggered to execute the state. In the secondary stations, the CPU monitors the SIUST register for the ADDRESS state (SIUST = 08H). When the ADDRESS state is reached, the byte processor is moved to the next state (CONTROL state), and the ADDRESS state is skipped. Therefore, when the address byte is moved to SR, the byte processor executes the CONTROL state rather than the ADDRESS state and then jumps to the PUSH-1 state. The execution of the CONTROL state causes the contents of SR (the received address byte) to be loaded into the RCB register.

The CPU checks the contents of RCB with the contents of the STAD (Station Address) register. If they match, the receive routine continues to store the received information bytes in the external RAM buffer; Otherwise, the byte processor is moved to the very last state (BOV-LOOP), and the program returns from the routine to perform other tasks. The byte processor executes the BOV-LOOP state in each byte boundary until the closing flag of the frame is reached. It then sets the BOV bit and interrupts the CPU (serial interrupt SI set). In the serial interrupt routine the counter 0 is turned back on, and the station is reset back to the receive mode (RBE set).

In Normal operation, in the ADDRESS state, the received address byte is automatically compared with the station address. If they match, the byte processor executes the remaining states; otherwise, the byte processor goes into the idle mode (SIUST = 01H) and waits for the opening flag of the next frame. In the expanded operation, this state is skipped to avoid idle mode. If the byte processor went into the idle mode, clocks which run the byte processor would be turned off, and the byte processor can not be moved to any other states by the CPU. When the byte processor is in idle mode, counter 0 can not be turned on immediately because counter interrupt occurs on the same frame, and program returns to the receive routine and stays there.

If the address byte matches the station address, the byte processor is moved to the CONTROL state again. This time, after execution of the CONTROL state the contents of RCB are the received control byte.

CPU investigates the type of received frame by checking the received control byte. If the receiving frame is not an information frame (i.e. Supervisory frame), execution of receive routine will be terminated to free the



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Figure 23. Receive Flow Chart (secondary station)

CPU. In Auto mode, the SIU checks the control byte and responds automatically in response to the supervisory frame.

After the control byte is received, it is saved in the stack. The byte processor is moved to the CONTROL state so that the next incoming byte will also be loaded into the RCB register. The byte processor remains in CONTROL state until a byte is processed by the bit processor and moved to SR. The byte processor is then triggered to move the contents of SR to the RCB register. The CPU monitors SIUST and waits until the first Information byte is loaded into the RCB register.

When byte processor reaches the PUSH-1 state (SIUST = 18H), RCB contains the first Information byte. The byte is moved to external RAM (receive buffer), and the byte processor is moved back to the CONTROL state. The process continues until all of the Information bytes are received. When all the Information bytes are received, the program returns from the routine. The byte processor automatically goes through the remaining states, updates the STS register, and interrupts the CPU as it would in Normal operation.

6.2.6 TRANSMIT SUBROUTINE

The transmit subroutine codes can be found in the primary and the secondary software (Appendix B). The transmit subroutines of the Primary and secondary stations are identical. A call to transmit routine is made when the RTS and TBF bits of the STS register are set. In Auto mode, RTS is set automatically upon reception of a poll-frame (poll bit of the control byte is set).

In the transmit routine (see Figure 15), the starting address and the transmit buffer length of the external buffer are set. Then the CPU monitors the SIUST register for CONTROL state (SIUST = A8H). In the CONTROL state the bit processor transmits the control byte, while the byte processor goes into the standby mode after it has moved the contents of a location in the internal RAM addressed by the contents of Transmit Buffer Start (TBS) register to the RB register.

While the control byte is being transmitted and the byte processor is in standby, the CPU moves an Information

byte from external RAM to the internal RAM location addressed by TBS. The byte processor is then moved to CONTROL state. This will cause the byte processor, in the next byte boundary, to move the contents of the same location in the internal RAM to the RB register (see transmit state diagram.)

When this byte is being transmitted, the byte processor jumps to the DMA-LOOP state (SIUST = B0H) and waits. When the DMA-LOOP state is reached (CPU monitors SIUST for B0H), the CPU loads the next Information byte into the same location in the internal RAM and moves the byte processor to the CONTROL state before it gets to execute the DMA-LOOP state. Note that the same location in the internal RAM is used to transmit the subsequent Information bytes.

When all the Information bytes from the external RAM are transmitted, the byte processor is free to go through the remaining states so that it will transmit the FCS bytes and the closing flag.

7.0 CONCLUSIONS

The RUPI, with addition of only a few bytes of code, can accept and transmit large frames with some compromise in the maximum data rate. It can be used in Auto or Flexible mode, with external or internal clocking, automatic CRC checking, and zero bit insertion/deletion. In addition, almost all of the internal RAM is available to be used as general purpose registers, or in conjunction with the external RAM as transmit and receive buffers.

All in all, this feature opens up new areas of applications for this device. Besides transmitting/receiving long frames, it may now be possible to perform arithmetic operations or bit manipulation (e.g. data scrambling) while transmission or reception is taking place, resulting in high throughput. Transmission of continuous flags and transmission with no zero insertion are also possible.

In addition to unlimited frame size, an on-chip controller, automatic SDLC responses, full support of SDLC protocol, 192 bytes of internal RAM, and the highest data rate in self clocked mode compared to other chips make this product very attractive.

APPENDIX A LISTING OF SOFTWARE MODULES FOR APPLICATION EXAMPLE 1

```

$DEBUG NOMOD51
$INCLUDE (REG44.PDF)

; ASSEMBLY CODE FOR PRIMARY STATION (POINT TO POINT)
; FLEXIBLE MODE; FCS OPTION

        ORG    00H          ; LOCATIONS 00 THRU 26H ARE USED
        SJMP  INIT        ; BY INTERRUPT SERVICE ROUTINES.
        ORG    0BH          ; VECTOR ADDRESS FOR TIMER0 INT.
        JMP   REC         ;
        ORG    23H          ; VECTOR ADDRESS FOR SIU INT.
        SJMP  SIINT       ;

;***** INITIALIZATION *****

        ORG    26H
INIT:   MOV    SMD,#00000110B ; EXT CLOCK; PFS=NB=1
        MOV    TBS,#20H      ; INT TRANSMIT BUFFER START
        MOV    TBL,#01H      ; INT TRANSMIT BUFFER LENGTH
        MOV    20H,#55H      ; STATION ADDRESS
        MOV    TMOD,#00000111B ; COUNTER FUNCTION; MODE 3
        MOV    IE,#10010010B ; EA=1; SI=1; ETO=1
        MOV    STS,#11100000B ; TRANSMIT A FRAME
DOT:    SJMP  DOT          ; WAIT FOR AN INTERRUPT

; SIU TRANSMITS THE PFS BYTES, THE OPENING FLAG, THE CONTENTS
; OF LOCATION 20H, THE CALCULATED FCS-BYTES, AND THE CLOSING
; FLAG. AT THE END OF TRANSMISSION, SIU INTERRUPT OCCURS.

;***** SERIAL CHANNEL INTERRUPT ROUTINE *****

SIINT:  CLR    SI          ; TRANSMITTED A FRAME ?
        JNB   RBE,RECVD    ; YES, INITIALIZE COUNTER REGISTER
        MOV   TLO,#0F8H    ; EXT RAM RECEIVE BUFFER START
        MOV   DPTR,#200H   ; EXT RAM RECEIVE BUFFER LENGTH
        MOV   R5,#0FFH     ; TURN ON COUNTER 0
        SETB  TRO          ; RETURN
        RETI

; WHEN A FRAME APPEARS ON THE SERIAL CHANNEL, COUNTER (RECEIVE)
; INTERRUPT OCCURS. AFTER SERVICING THE INTERRUPT ROUTINE, SIU
; INTERRUPT OCCURS.
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RECVD:  MOV   STS,#11100000B ; TRANSMIT A FRAME
        RETI          ; RETURN

;***** RECEIVE INTERRUPT ROUTINE *****

REC:    CLR    TRO        ; DISABLE THE COUNTER 0 INTERRUPT
        MOV   A,#18H      ; PUSH-1 STATE
WAIT1:  CJNE  A,SIUST,WAIT1
NEXTI:  MOV   SIUST,#0EFH  ; MOVE BVP TO CONTROL STATE
        MOV   A,#18H      ; PUSH-1 STATE
WAIT2:  CJNE  A,SIUST,WAIT2
        MOV   A,RCB        ; MOVE RECEIVED BYTE INTO ACC.
        MOVX @DPTR,A      ; MOVE DATA TO EXT. RAM
        INC  DPTR         ; INCREMENT POINTER TO EXT RAM
        DJNZ R5,NEXTI     ; LAST BYTE RECEIVED?
        RETI          ; YES, RETURN
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```



FLEXIBILITY IN FRAME SIZE WITH THE 8044

```
$DEBUG NOMOD51
$INCLUDE (REG44.PDF)

; ASSEMBLY CODE FOR SECONDARY STATION (POINT TO POINT)
; FLEXIBLE MODE; FCS OPTION

      ORG 00H
      SJMP INIT
      ORG 23H ; VECTOR ADDRESS FOR SIU INT.
      SJMP SIINT

;***** LOAD TRANSMIT BUFFER WITH DATA *****

      ORG 26H
INIT:  MOV DPTR,#200H ; EXT RAM XMIT BUFFER START
      MOV R3,#0FFH ; EXT RAM XMIT BUFFER LENGHT
LDRAM: MOV A,R3
      MOVX @DPTR,A ; LOAD EXT BUFFER WITH FFH,FEH,...
      INC DPTR ; INCREMENT POINTER
      DJNZ R3,LDRAM

;*****INITIALIZATION *****

      MOV SMD,#00000110B ; EXT CLOCK; PFS-NB=1
      MOV R1,#10H
      MOV TBS,R1 ; INT RAM XMIT BUFFER START
      MOV TBL,#01H ; INT RAM XMIT BUFFER LENGTH
      MOV RBS,#20H ; INT RAM RECEIVE BUFFER START
      MOV RBL,#01H ; INT RAM RECEIVE BUFFER LENGTH
      MOV STAD,#55H ; STAD ADDRESS=55H
      MOV TCON,#00H ; RESET TCON REGISTER
      MOV IE,#10010000B ; ENABLE SI INT. ;EA=1
      MOV IP,#0FFH ; ALL INTERRUPTS: PRIORITY 1
      MOV STS,#01000000B ; RBE=1, RECEIVE A FRAME.
DOT:   SJMP DOT ; WAIT FOR AN INTERRUPT

; SIU INTERRUPT OCCURS AT THE END OF A RECEIVED FRAME OR
; A TRANSMITTED FRAME.
;***** SERIAL CHANNEL INTERRUPT ROUTINE *****

SIINT: CLR SI
      JB RBE,RETRN ; RECEIVED A FRAME?
      MOV A,STAD ; YES
      CJNE A,20H,NMACH ; STATION ADDRESS MATCHED?
      ACALL TRAN ; YES, CALL TRANSMIT SUBROUTINE

; TRANSMIT SUBROUTINE IS CALLED TO TRANSMIT A LONG FRAME.
; AFTER TRANSMISSION, SI IS SET. SIU INTERRUPT IS SERVICED
; AFTER THE CURRENT ROUTINE (SIINT) IS COMPLETED.

NMACH: SETB RBE ; RBE=1, RECEIVE A FRAME
RETRN: RETI ; RETURN

;***** TRANSMIT SUBROUTINE *****

TRAN:  MOV DPTR,#200H ; EXT RAM RECEIVE BUFFER START
      MOV R5,#0FFH ; EXT RAM RECEIVE BUFFER LENGTH
      SETB TBF ; SET TRANSMIT BUFFER FULL
      SETB RTS ; ENABLE XMISSION OF AN I-FRAME
LOOP:  MOVX A,@DPTR ; MOVE THE 1ST I-BYTE INTO ACC.
      MOV @R1,A ; THEN, MOVE TO INT. RAM @ (TBS)
      MOV A,#0B0H ; DMA-LOOP STATE
WAIT1: CJNE A,SIUST,WAIT1 ; WAIT FOR XMISSION OF AN I-FRAME
      INC DPTR ; INCREMENT POINTER TO EXT. RAM
      DJNZ R5,NEXTI ; ALL BYTES XMITTED?
      MOVX A,@DPTR ; YES, EXCEPT THE LAST BYTE.
      MOV @R1,A ; MOVE DATA INTO INT. RAM @ (TBS)
      MOV SIUST,#57H ; MOVE BYT TO CONTROL STATE
      RET ; THE SIU TRANSMITS THE FCS-BYTES
      ; AND THE CLOSING FLAG.
      ; RETURN
NEXTI: MOV SIUST,#57H ; MOVE BYT TO CONTROL STATE (A8H).
      JMP LOOP ; TRANSMIT THE NEXT BYTE

END
```

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APPENDIX B LISTING OF SOFTWARE MODULES FOR APPLICATION EXAMPLE 2

```

$DEBUG NOMOD51
$INCLUDE (REG44.PDF)

; ASSEMBLY CODE FOR PRIMARY STATION (MULTIPOINT)
; FLEXIBLE MODE; FCS OPTION

        ORG 00H          ; LOCATIONS 00 THRU 26H ARE USED
        SJMP INIT        ; BY INTERRUPT SERVICE ROUTINES.
        ORG 0BH          ; VECTOR ADDRESS FOR TIMERO INT.
        JMP REC          ; VECTOR ADDRESS FOR SIU INT.
        ORG 23H
        SJMP SIINT

;***** LOAD TRANSMIT BUFFER WITH DATA *****

        ORG 26H
INIT:   MOV DPTR,#200H    ; EXT RAM XMIT BUFFER START
        MOV R3,#0FFH     ; EXT RAM XMIT BUFFER LENGHT
LDRAM:  MOV A,R3
        MOVX @DPTR,A     ; LOAD BUFFER WITH FFH,FEH,...00
        INC DPTR         ; INCREMENT POINTER
        DJNZ R3,LDRAM
;***** INITIALIZATION *****
;***** 292019-32 *****

LOOP:   MOV RO,#0BFH     ; PUT ZEROS INTO INT. RAM
        MOV A,#00H      ; FROM BFH TO 40H.
        MOV @RO,A       ; MOVE 0 INTO RAM ADDRESSD BY RO
        DEC RO
        CJNE RO,#40H,LOOP

        MOV 30H,#00H    ; NS COUNTER FOR STAD=55
        MOV 31H,#00H    ; NR COUNTER FOR STAD=55
        MOV 32H,#0FFH   ; NS COUNTER FOR STAD=44
        MOV 33H,#0FFH   ; NR COUNTER FOR STAD=44
        MOV 34H,#01H    ; PONITER TO SECONDARY STATIONS
        MOV SMD,#11010100B ; INT. CLKED @ 375K; NRZI=1; PFS=1
        MOV RBS,#10H    ; INT. RAM RECEIVE BUFFER START=10H
        MOV RBL,#00H    ; INT. RAM RECEIVE BUFFER LENGHT=0
        MOV R1,#20H     ; INT. RAM XMIT BUFFER START=20H
        MOV TBS,R1
        MOV TBL,#01H    ; INT. RAM XMIT BUFFER LENGHT=1
        MOV NSNR,#00H   ; NS=NR=0
        MOV TMOD,#00000111B ; COUNTER FUNCTION, MODE 3
        MOV TCON,#00H
        MOV IE,#10010010B ; EA=1; SI=1; ETO=1
        MOV IP,#00000010B ; TIMER 0 INT. PRIORITY 1
        MOV TCB,#00010000B ; I-FRAME W/POLL
        MOV STAD,#55H   ; ADDRESS BYTE=55H
        MOV STS,#11100000B ; RBE=TBFB=RTS=1

; TRANSMIT A LONG FRAME WITH POLL BIT SET, WAIT FOR A
; RESPONSE.

        ACALL TRAN      ; CALL TRANSMIT ROUTINE
DOT:    SJMP DOT        ; WAIT FOR AN INTERRUPT
;***** 292019-33 *****

```

```

;***** SERIAL INTERRUPT ROUTINE *****
SIINT: CLR SI ; CLEAR SI
        JB RBE,RETURN ; RECEIVED A FRAME ?
        MOV A,RCB ; YES, LOAD ACC WITH REC CNTRL BYTE
        JB ACC.0,GETI ; IS IT AN I-FRAME ?
        MOV A,#01H ; YES
        CJNE A,34H,SKIP
        MOV A,30H ; MOVE NS INTO ACC.
        INC A ; INCREMENT NS
        ANL A,#00000111B ; MASK OUT THE LEAST 3 SIG. BITS
        MOV 30H,A ; SAVE NS
        MOV A,31H ; MOVE NR INTO ACC.
        INC A ; INCREMENT NR
        ANL A,#00000111B ; MASK OUT THE LEAST 3 SIG. BITS
        MOV 31H,A ; SAVE NR
        RL A ; SHIFT 4 BITS TO LEFT
        RL A
        RL A
        RL A
        ORL A,30H ; MOVE NS COUNT TO ACC.
        RL A ; SHIFT 1 BIT TO LEFT
        ORL A,#00010000B ; SET THE POLL BIT
        MOV TCB,A ; MOVE CONTROL BYTE INTO TCB REG.
        ; TCB: NR2,NR1,NR0,1,NS2,NS1,NS0,0

        MOV STAD,#55H
        MOV 34H,#00H
        JMP GETI

SKIP: MOV A,32H ; MOVE NS INTO ACC.
        INC A ; INCREMENT NS
        ANL A,#00000111B ; MASK OUT THE LEAST 3 SIG. BITS
        MOV 32H,A ; SAVE NS
        MOV A,33H ; MOVE NR INTO ACC.
        INC A ; INCREMENT NR
        ANL A,#00000111B ; MASK OUT THE LEAST 3 SIG. BITS
        MOV 33H,A ; SAVE NR
        RL A ; SHIFT 4 BITS TO LEFT
        RL A
        RL A
        RL A
        ORL A,33H ; MOVE NS COUNT TO ACC.
        RL A ; SHIFT 1 BIT TO LEFT
        ORL A,#00010000B ; SET THE POLL BIT
        MOV TCB,A ; MOVE CONTROL BYTE INTO TCB
        ; TCB: NR2,NR1,NR0,1,NS2,NS1,NS0,0

        MOV STAD,#44H
        MOV 34H,#01H
GETI: MOV STS,#11100000B ; ENABLE TRANSMISSION
        ACALL TRAN ; CALL TRANSMIT ROUTINE
        RETI

RETURN: CLR EA ; DISABLE ALL INTERRUPTS
        MOV TLO,#0FBH ; INTERRUPT AFTER 8 COUNTS
        SETB TRO ; TURN ON COUNTER 0
        SETB EA
        RETI
;***** RECEIVE INTERRUPT ROUTINE *****
REC: CLR TRO ; TURN OFF COUNTER 0
        MOV DPTR,#400H ; EXT. RAM RECEIVE BUFFER START
        MOV R5,#0FFH ; EXT. RAM RECEIVE BUFFER LENGTH
        MOV A,#18H ; PUSH-1 STATE
WAIT1: CJNE A,SIUST,WAIT1 ; WAIT FOR THE CONTROL BYTE
        PUSH RCB ; SAVE RECEIVE CONTROL BYTE
NEXTI: MOV SIUST,#0EFH ; PUSH "BYP" INTO CONTROL STATE(10H).
        MOV A,#18H ; PUSH-1 STATE
WAIT2: CJNE A,SIUST,WAIT2 ; WAIT FOR AN I-BYTE
        MOV A,RCB ; MOVE RECEIVED I-BYTE INTO ACC.
        MOVX @DPTR,A ; MOVE DATA TO EXT. RAM
        INC DPTR ; INCREMENT PTR TO EXTERNAL RAM
        DJNZ R5,NEXTI ; IS IT THE LAST I-BYTE?
        POP RCB ; YES, RESTORE THE CONTENTS OF RCB
        RETI

;***** TRANSMIT SUBROUTINE *****
TRAN: MOV DPTR,#200H ; EXT. RAM TRANSMIT BUFFER START
        MOV R5,#0FFH ; EXT. RAM TRANSMIT BUFFER LENGTH
        MOV A,#0A8H ; CONTROL STATE
WAIT: CJNE A,SIUST,WAIT ; WAIT FOR CTRL BYTE XMISSION
        MOVX A,@DPTR ; MOVE DATA FROM EXT. RAM TO ACC.
        MOV @R1,A ; MOVE DATA INTO INT. RAM @ (TBS)
        INC DPTR ; INCREMENT POINTER
        DJNZ R5,NXTI ; IS IT THE LAST I-BYTE ?
        MOV SIUST,#57H ; NO. XMIT THE LAST I-BYTE
        RET ; RETURN
NXTI: MOV SIUST,#57H ; KEEP "BYP" IN CONTROL STATE(A8H).
        MOV A,#0B0H ; DMA-LOOP STATE
        JMP WAIT ; TRANSMIT THE NEXT BYTE
END

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FLEXIBILITY IN FRAME SIZE WITH THE 8044

```
$DEBUG NOMOD51
$INCLUDE (REG44.PDF)

; ASSEMBLY CODE FOR SECONDARY STATIONS (MULTIPOINT)
; AUTO MODE; FCS OPTION

    ORG 00H
    SJMP INIT
    ORG 0BH ; VECTOR ADDRESS FOR TIMERO INT.
    JMP REC
    ORG 13H ; VECTOR ADDRESS FOR EXT. INT. 1
    JMP XINT1
    ORG 23H ; VECTOR ADDRESS FOR SIU INTERRUPT
    JMP SIINT

;*****INITIALIZATION *****

    ORG 26H
INIT: MOV SMD,#11010100B ; INT. CLKED @ 375K;NRZI=1;PFS=1
      MOV STAD,#55H ; STATION ADDRESS; STAD=44H FOR THE
                ; OTHER STATION
      MOV RBS,#10H ; INT. RAM RECEIVE BUFFER START
      MOV RBL,#00H ; INT. RAM RECEIVE BUFFER LENGTH
      MOV RL,#20H
      MOV TBS,R1 ; INT. RAM XMIT BUFFER START
      MOV TBL,#01H ; INT. RAM XMIT BUFFER LENGTH
      MOV NSNR,#00H ; NS=NR=0
      MOV TCON,#00000100B ; EXT. INT.: EDGE TRIGGERED
      MOV IE,#00010110B ; SI=1; ETO=1; EXO=1
      MOV IP,#00000010B ; TIMER 0: PRIORITY 1
      MOV TMOD,#0000011B ; COUNTER FUNCTION: MODE 3
      MOV STS,#01000010B ; RECEIVE I-FRAME
      MOV TLO,#0F8H ; SET COUNTER TO OVERFLOW
                ; AFTER 8 COUNTS
      SETB TRO ; TURN ON COUNTER
      SETB EA ; ENABLE ALL INTERRUPTS
DOT: SJMP DOT ; WAIT FOR AN INTERRUPT.
; CPU IS INTERRUPTED AT THE END OF RECEPTION (SI SET), AND AT*
; THE END OF LONG-FRAME TRANSMISSION (EXO SET). *

;*****EXTERNAL INTERRUPT *****

XINT1: SETB PL.7 ; DISABLE CTS PIN
       RETI ; RETURN.

;***** SERIAL INTERRUPT ROUTINE *****

SIINT: CLR SI
       JB AM,HOP ; ADDRESS MATCHED?
       CLR EA ; DISABLE ALL INTERRUPTS
       MOV STS,#01000010B ; RBE=1; NB=1
       MOV TLO,#0F8H
       SETB TRO ; TURN ON COUNTER 0
       SETB EA ; ENABLE ALL INTERRUPTS
       RETI ; RETURN.

;
HOP: JB TBF,GETI ; A FRAME TRANSMITTED?
     SETB TBF ; ENABLE TRANSMISSION OF I-FRAME
     CLR PL.7 ; ENABLE CTS PIN
     ACALL TRAN ; CALL TRANSMIT ROUTINE
GETI: JB RBE,RETURN ; A FRAME RECEIVED?
     CLR EA ; DISABLE ALL INTERRUPTS
     SETB RBE ; PUT RUI IN RECEIVE MODE
     MOV TLO,#0F8H
     SETB TRO ; TURN ON COUNTER 0
     SETB EA ; ENABLE ALL INTERRUPTS
RETURN: RETI ; RETURN.

;***** TRANSMIT SUBROUTINE *****

TRAN: MOV DPTR,#200H ; EXT. RAM TRANSMIT BUFFER START
      MOV RS,#OFFH ; EXT. RAM TRANSMIT BUFFER LENGTH
      MOV A,#0A8H ; CONTROL STATE
WAIT: CJNE A,SIUST,WAIT ; WAIT FOR CONTROL BYTE TRANSMISSION
      MOVX A,@DPTR ; MOVE DATA FROM EXT. RAM TO ACC.
      MOV @R1,A ; MOVE DATA INTO INT. RAM AT @TBS
      INC DPTR ; INCREMENT POINTER
      DJNZ RS,NXTI ; IS IT THE LAST I-BYTE ?
      MOV SIUST,#57H ; XMIT THE LAST I-BYTE
      RET ; RETURN.
NXTI: MOV SIUST,#57H ; KEEP "BYP" IN CONTROL STATE
      MOV A,#0B0H ; DMA-LOOP STATE
      JMP WAIT ; TRANSMIT THE NEXT BYTE
```

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;*****RECEIVE INTERRUPT ROUTINE*****
REC:   CLR   TRO           ; TURN OFF COUNTER 0
      MOV   DPTR,#200H   ; EXT. RAM RECEIVE BUFFER START
      MOV   R5,#0FFH    ; EXT. RAM RECEIVE BUFFER LENGTH
      MOV   A,#08H      ; ADDRESS STATE
HOLD:  CJNE A,SIUST,HOLD ; WAIT FOR ADDRESS BYTE
      MOV   SIUST,#0EFH ; MOVE "BYP" INTO CONTROL STATE
      ; SKIP THE ADDRESS STATE
      MOV   A,#18H      ; PUSH-1 STATE
WAIT1: CJNE A,SIUST,WAIT1 ; WAIT FOR THE ADDRESS BYTE
      MOV   A,RCB       ; MOVE THE RECEIVED ADDRESS BYTE TO ACC.
      CJNE A,STAD,WAIT2 ; ADDRESS MATCHED?
      SJMP WAIT3        ; YES.
WAIT2: MOV   RCB,#00010000B ; MOVE INFO. CONTROL BYTE TO RCB
      MOV   SIUST,#0CFH ; MOVE "BYP" INTO BOV-LOOP STATE
      RETI              ; RETURN
;
WAIT3: MOV   SIUST,#0EFH ; MOVE "BYP" INTO CONTROL STATE
      MOV   A,#18H      ; PUSH-1 STATE
WAIT4: CJNE A,SIUST,WAIT4 ; WAIT FOR THE CONTROL BYTE
      MOV   A,RCB       ; MOVE RECEIVE CONTROL BYTE INTO ACC.
      JB   ACC.0,RTRN   ; IF NOT AN I-FRAME RETURN
      PUSH RCB          ; SAVE RECEIVE CONTROL BYTE
NEXTI: MOV   SIUST,#0EFH ; PUSH "BYP" INTO CONTROL STATE(10H).
      MOV   A,#18H      ; PUSH-1 STATE
WAIT5: CJNE A,SIUST,WAIT5 ; WAIT FOR AN I-BYTE
      MOV   A,RCB       ; MOVE RECEIVED I-BYTE INTO ACC.
      MOVX @DPTR,A      ; MOVE DATA TO EXT. RAM
      INC  DPTR         ; INCREMENT PTR TO EXTERNAL RAM
      DJNZ R5,NEXTI    ; IS IT THE LAST I-BYTE?
      POP  RCB         ; YES. RESTORE THE CONTENTS OF RCB
RTRN:  RETI              ; RETURN
END

```

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**APPLICATION
NOTE**

AP-186

November 1988

**Using the
80186/188/C186/C188**

1.0 INTRODUCTION

The 80186 microprocessor family holds the position of industry standard among high integration microprocessors. VLSI technology incorporates the most commonly used peripheral functions with a 16-bit CPU on the same silicon die to assure compatibility and high reliability (see Figure 1). The 80186 reputation for flexibility and uncomplicated programming make it the first choice microprocessor for such data control applications as local area network equipment, PC add-on cards, terminals, disk storage subsystems, avionics, and medical instrumentation.

There are two purposes to this Application Note. The first is to explain the operation of the integrated 80186 peripheral set with a degree of detail not possible

in the data sheet. The second is to describe, through examples, the use of the 80186 with other digital logic such as memory.

The 80186 family actually consists of 4 devices: the original 80186 and 80188, and the new 80C186 and 80C188 microprocessors manufactured on Intel's CHMOS III process. The 80188 and 80C188 are 16-bit microprocessors but have 8-bit external data buses. The 80C186 and 80C188 offer the advantage of increased speed (up to 16 MHz) and important new features including a Refresh Control Unit, Power-Save Logic, and ONCE™ Mode (see Figure 2). For simplicity, this AP Note uses the name 80186 to refer collectively to all the members of the 80186 family. Differences between individual processors are pointed out as necessary.

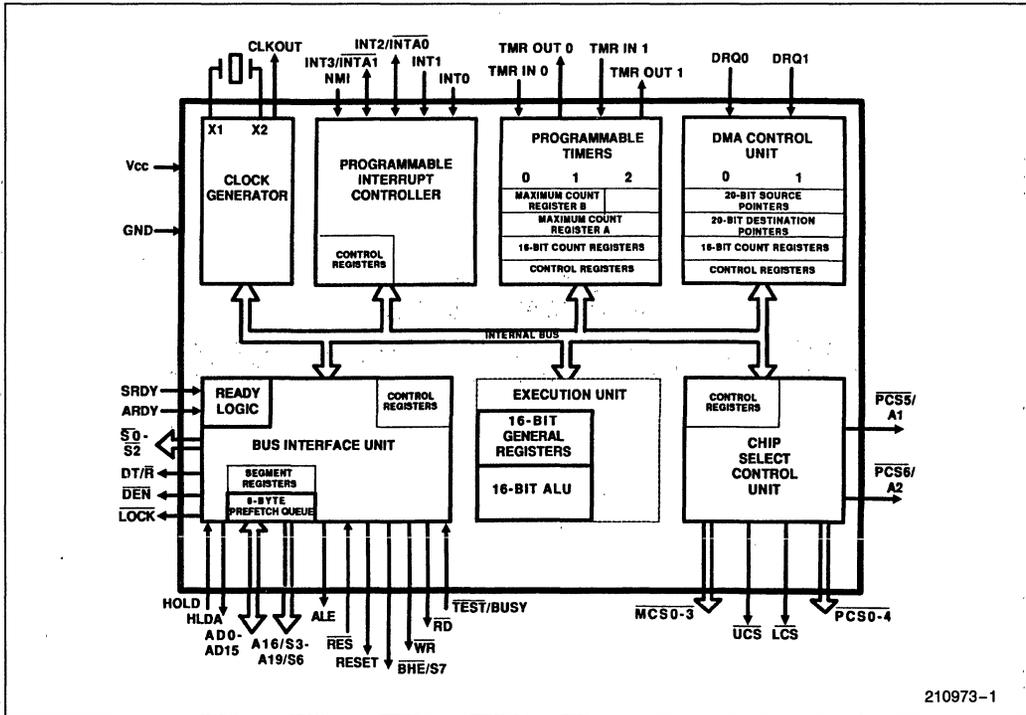


Figure 1. 80186 Block Diagram

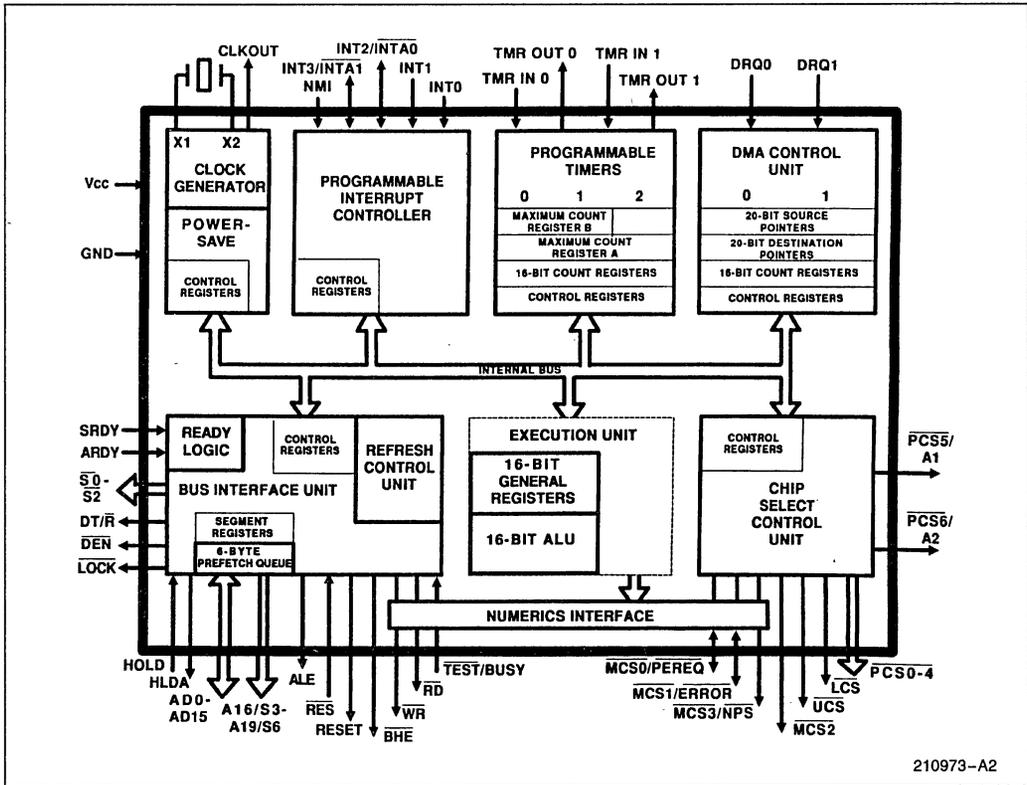


Figure 2. 80C186 Block Diagram

2.0 OVERVIEW OF THE 80186 FAMILY

2.1 The CPU

The 80186 CPU shares a common base architecture with the 8086, 8088, 80286, and 80386 processors. It is completely object code compatible with the 8086/88. This architecture features four 16-bit general purpose registers (AX, BX, CX, DX) which may be used as operands in most arithmetic operations in either 8- or 16-bit units. It also features four 16-bit pointer registers (SI, DI, BP, SP) which may be used both in arithmetic operations and in accessing memory based variables. Four 16-bit segment registers (CS, DS, SS, ES) allow simple memory partitioning to aid construction of modular programs. Finally, it has a 16-bit instruction pointer and a 16-bit status register.

Physical memory addresses are generated by the 80186 identically to the 8086. The 16-bit segment value is shifted left 4 bits and then added to an offset value which is derived from combinations of the pointer

registers, the instruction pointer, and immediate values (see Figure 3). Any carry of this addition is ignored. The result is a 20-bit physical address.

The 80186 has a 16-bit ALU which performs 8 or 16-bit arithmetic and logical operations. It provides for data movement among registers, memory and I/O space. In addition, the CPU allows for high speed data transfer from one area of memory to another using string move instructions, and to or from an I/O port and memory using block I/O instructions. Finally, the CPU provides many conditional branch and control instructions.

In the 80186, as in the 8086, instruction fetching and instruction execution are performed by separate units: the bus interface unit and the execution unit, respectively. The 80186 also has a 6-byte prefetch queue as does the 8086. The 80188 has a 4-byte prefetch queue as does the 8088. As a program is executing, opcodes are fetched from memory by the bus interface unit and placed in this queue. Whenever the execution unit requires another opcode byte, it takes the byte out of the queue. Effective processor throughput is increased by

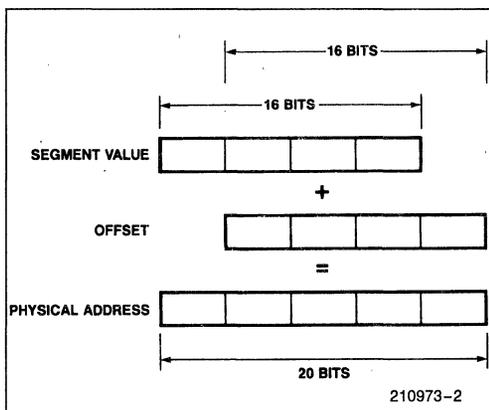


Figure 3. Physical Address Generation in the 80186

adding this queue, since the bus interface unit may continue to fetch instructions while the execution unit executes a long instruction. Then, when the CPU completes this instruction, it does not have to wait for another instruction to be fetched from memory.

2.2 80186 CPU Enhancements

Although the 80186 is completely object code compatible with the 8086, most of the 8086 instructions require fewer clock cycles to execute on the 80186 than on the 8086 because of hardware enhancements in the bus interface unit and the execution unit. In addition, the 80186 has many new instructions which simplify assembly language programming, enhance the performance of high level language implementations, and reduce code size. The added instructions are described in Appendix H of this Ap Note.

2.3 DMA Unit

The 80186 includes a DMA unit which provides two flexible DMA channels. This DMA unit will perform transfers to or from any combination of I/O space and memory space in either byte or word units. Every DMA cycle requires two to four bus cycles, one or two to fetch the data and one or two to deposit the data. This allows word data to be located on odd boundaries, or byte data to be moved from odd locations to even locations.

Each DMA channel maintains independent 20-bit source and destination pointers. Each of these pointers may independently address either I/O or memory space. After each DMA cycle, the pointers may be optionally incremented, decremented, or maintained constant. Each DMA channel also maintains a transfer

count which can terminate a series of DMA transfers after a pre-programmed number of transfers.

2.4 Timers

The timer unit contains 3 independent 16-bit timer/counters. Two of them can count external events, provide waveforms based on either the CPU clock or an external clock, or interrupt the CPU after a specified count. The third timer/counter counts only CPU clocks. After a programmable interval, it can interrupt the CPU, provide a clock pulse to either or both of the other timer/counters, or send a DMA request pulse to the integrated DMA controller.

2.5 Interrupt Controller

The integrated interrupt controller arbitrates interrupt requests between all internal and external sources. It can be directly cascaded as the master to an external 8259A or 82C59A interrupt controller. In addition, it can be configured as a slave controller.

2.6 Clock Generator

The on-board crystal oscillator can be used with a parallel resonant, fundamental mode crystal at 2X the desired CPU clock speed (i.e., 16 MHz for an 8 MHz 80186), or with an external oscillator also at 2X the CPU clock. The output of the oscillator is internally divided by two to provide the 50% duty cycle CPU clock from which all 80186 system timing is derived. The CPU clock is externally available, and all timing parameters are referenced to it.

2.7 Chip Select and Ready Generation Unit

The 80186 includes integrated chip select logic which can be used to enable memory or peripheral devices. Six output lines are used for memory addressing and seven output lines are used for peripheral addressing.

The memory chip select lines are split into 3 groups for separately addressing the major memory areas in a typical 80186 system: upper memory for reset ROM, lower memory for interrupt vectors, and mid-range memory for program memory. The size of each of these regions is user programmable. The starting location and ending location of lower memory and upper memory are fixed at 00000H and FFFFFH respectively; the starting location of the mid-range memory is user programmable.

Each of the seven peripheral select lines address one of seven contiguous 128 byte blocks above a programmable base address. This base address can be located in

either memory or I/O space so that peripheral devices may be I/O or memory mapped.

Each of the programmed chip select areas has associated with it a set of programmable ready bits. These bits allow a programmable number of wait states (0 to 3) to be automatically inserted whenever an access is made to the area of memory associated with the chip select area. In addition, a bit determines whether the external ready signals (ARDY and SRDY) will be used, or whether they will be ignored (i.e., the bus cycle will terminate even though a ready has not been returned on the external pins). There are 5 total sets of ready bits which allow independent ready generation for each of upper memory, lower memory, mid-range memory, peripheral devices 0-3 and peripheral devices 4-6.

2.8 Integrated Peripheral Accessing

The integrated peripheral and chip select circuitry is controlled by sets of 16-bit registers accessed using standard input, output, or memory access instructions. These peripheral control registers are all located within a 256 byte block which can be placed in either memory or I/O space. Because they are accessed exactly as if they were external devices, no new instruction types are required to access and control the integrated peripherals.

3.0 USING THE 80186 FAMILY

3.1 Bus Interfacing to the 80186

3.1.1 OVERVIEW

The 80186 bus structure is very similar to that of the 8086. It includes a multiplexed address/data bus, along with various control and status lines (see Table 1). Each bus cycle requires a minimum of 4 CPU clock cycles along with any number of wait states required to accommodate access limitations of external memory or peripheral devices. The bus cycles initiated by the 80186 CPU are identical to the bus cycles initiated by the 80186 integrated DMA unit.

Each clock cycle of the 80186 bus cycle is called a "T" state, and are numbered sequentially T_1 , T_2 , T_3 , T_W and T_4 . Additional idle T states (T_i) can occur between T_4 and T_1 when the processor requires no bus activity (instruction fetches, memory writes, I/O reads, etc.). The ready signals control the number of wait states (t_W) inserted in each bus cycle. The maximum number of wait states is unbounded.

The beginning of a T state is signaled by a high to low transition of the CPU clock. Each T state is divided into two phases, phase 1 (or the low phase) and phase 2 (or the high phase) (see Figure 4).

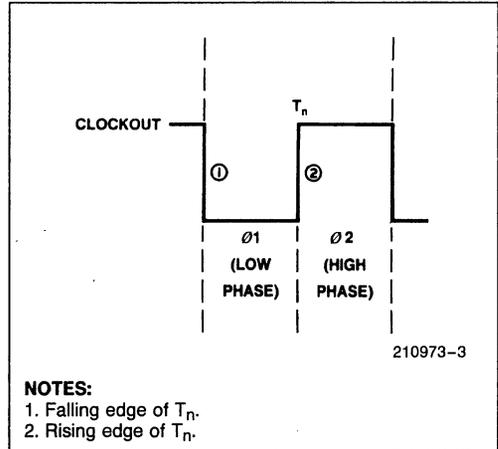
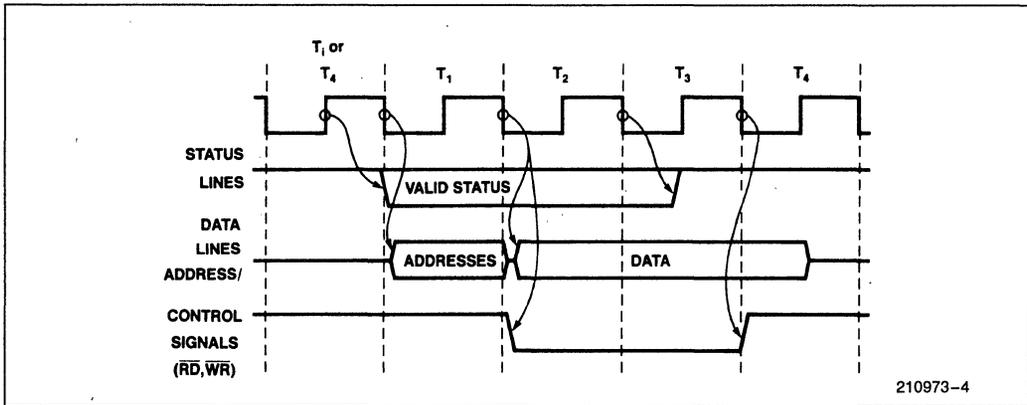


Figure 4. T-state in the 80186

Different types of bus activity occur for all of the T-states (see Figure 5). Address generation information occurs during T_1 , data generation during T_2 , T_3 , T_W and T_4 . The beginning of a bus cycle is signaled by the status lines of the processor going from a passive state (all high) to an active state in the middle of the T-state immediately before T_1 (either a T_4 or a T_i). Information concerning an impending bus cycle appears during the T-state immediately before the first T-state of the cycle itself. Two different types of T_4 and T_i can be generated: one where the T state is immediately followed by a bus cycle, and one where the T state is immediately followed by an idle T state.

During the first type of T_4 or T_i , status information concerning the impending bus cycle is generated for the bus cycle immediately to follow. This information will be available no later than t_{CHSV} after the low-to-high transition of the 80186 clock in the middle of the T state. During the second type of T_4 or T_i , the status outputs remain inactive because no bus cycle will follow. The decision on which type T_4 or T_i state to present is made at the beginning of the T-state preceding the T_4 or T_i state (see Figure 6). This determination has an effect on bus latency (see Section 3.3.2).

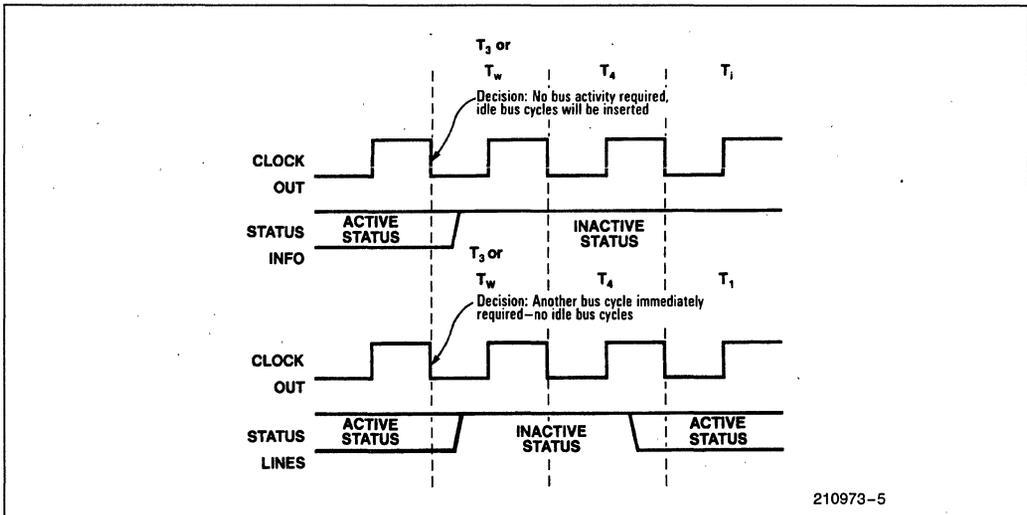


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Figure 5. Example Bus Cycle of the 80186

Table 1. 80186 Bus Signals

Function	Signal Name
address/data	AD0-AD15
address/status	A16/S3-A19-S6, BHE/S7
co-processor control	TEST
local bus arbitration	HOLD, HLDA
local bus control	ALE, RD, WR, DT/R, DEN
multi-master bus	LOCK
ready (wait) interface	SRDY, ARDY
status information	S0-S2



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Figure 6. Active-Inactive Status Transitions in the 80186

3.1.2 PHYSICAL ADDRESS GENERATION

Physical addresses are generated by the 80186 during T_1 of a bus cycle. Since the address and data lines are multiplexed on the same set of pins, addresses must be latched during T_1 if they are required to remain stable for the duration of the bus cycle. To facilitate latching of the physical address, the 80186 generates an active high ALE (Address Latch Enable) signal which can be directly connected to a transparent latch's strobe input.

Figure 7 illustrates the physical address generation parameters of the 80186. Addresses are guaranteed valid no greater than t_{CLAV} after the beginning of T_1 , and remain valid at least t_{CLAX} after the end of T_1 . The ALE signal is driven high in the middle of the T state (either T_4 or T_1) immediately preceding T_1 and is driven low in the middle of T_1 , no sooner than t_{AVLL} after addresses become valid. This parameter (t_{AVLL}) is required to satisfy the address latch set-up times of address valid until strobe inactive. Addresses remain stable on the address/data bus at least t_{LLAX} after ALE goes inactive to satisfy address latch hold times.

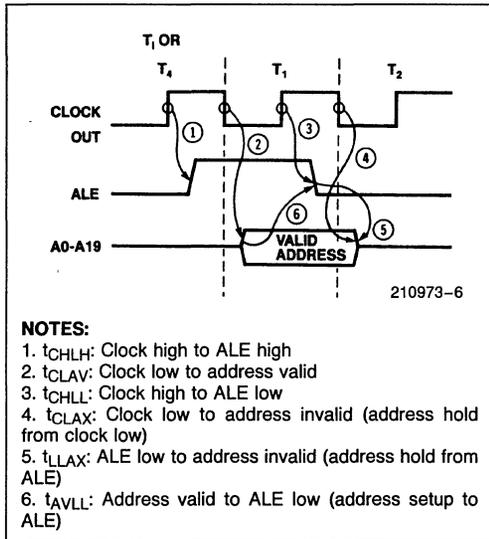


Figure 7. Address Generation Timing of the 80186

Because ALE goes high before addresses become valid, the delay through the address latches will be the propagation delay through the latch rather than the delay from the latch strobe, which is typically longer than the

propagation delay. Note that the 80186 drives ALE high one full clock phase earlier than the 8086 or the 82C88 bus controller, and keeps it high throughout the 8086 or 82C88 ALE high time (i.e., the 80186 ALE pulse is wider).

A typical circuit for latching physical addresses is shown in Figure 8. This circuit uses 3 transparent octal non-inverting latches to demultiplex all 20 address bits provided by the 80186/80188. Typically, the upper 4 address bits only select among various memory components or subsystems, so when the integrated chip selects (see Section 8) are used, these upper bits need not be latched. The worst case address generation time from the beginning of T_1 (including address latch propagation time for the circuit is:

$$t_{CLAV} + t_{PD}$$

Many memory or peripheral devices may not require addresses to remain stable throughout a data transfer. If a system is constructed wholly with these types of devices, addresses need not be latched. In addition, two of the peripheral chip select outputs of the 80186 may be configured to provide latched A1 and A2 outputs for peripheral register selects in a system which does not demultiplex the address/data bus.

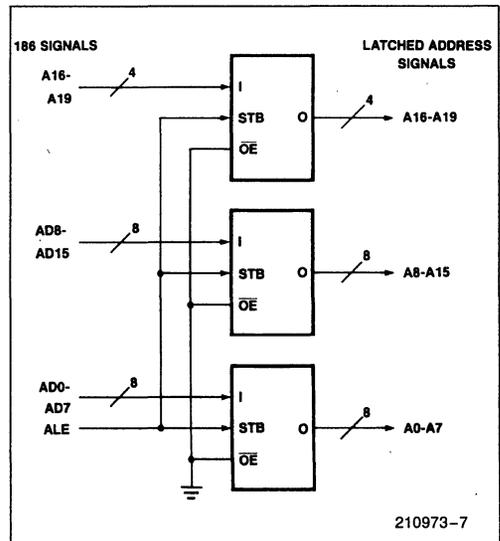


Figure 8. Demultiplexing the Address Bus of the 80186 Using Transparent Latches

One more signal is generated by the 80186 to address memory: $\overline{\text{BHE}}$ (Bus High Enable). This signal, along with A_0 , is used to enable byte devices connected to either or both halves (bytes) of the 16-bit data bus. Because A_0 is used only to enable devices onto the lower half of the data bus, memory chip address inputs are usually driven by address bits $\text{A}_1\text{--A}_{19}$, not $\text{A}_0\text{--A}_{19}$. This provides 512K unique word addresses, or 1M unique byte addresses. $\overline{\text{BHE}}$ is not present on the 8-bit 80188. All data transfers occur on the 8-bits of the data bus.

3.1.3 80186/80C186 DATA BUS OPERATION

Throughout T_2 , T_3 , T_W and T_4 of a bus cycle the multiplexed address/data bus becomes a 16-bit data bus. Data transfers on this bus may be either bytes or words. All memory is byte addressable (see Figure 9).

All bytes with even addresses ($\text{A}_0 = 0$) reside on the lower 8 bits of the data bus, while all bytes with odd addresses ($\text{A}_0 = 1$) reside on the upper 8 bits of the data bus. Whenever an access is made to only the even byte, A_0 is driven low, $\overline{\text{BHE}}$ is driven high, and the data transfer occurs on $\text{D}_0\text{--D}_7$ of the data bus. Whenever an access is made to only the odd byte, $\overline{\text{BHE}}$ is driven low, A_0 is driven high, and the data transfer occurs on $\text{D}_8\text{--D}_{15}$ of the data bus. Finally, if a word access is performed to an even address, both A_0 and $\overline{\text{BHE}}$ are driven low and the data transfer occurs on $\text{D}_0\text{--D}_{15}$ of the data bus.

Word accesses are made to the addressed byte and to the next higher numbered byte. If a word access is performed to an odd address, two byte accesses must be performed, the first to access the odd byte at the first word address on $\text{D}_8\text{--D}_{15}$, the second to access the even byte at the next sequential word address on $\text{D}_0\text{--D}_7$. For example, in Figure 9, byte 0 and byte 1 can be individually accessed in two separate bus cycles to byte addresses 0 and 1 at word address 0. They may also be accessed together in a single bus cycle to word address 0. However, if a word access is made to address 1, two bus cycles will be required, the first to access byte 1 at word address 0 (note byte 0 will not be accessed), and the second to access byte 2 at word address 2 (note byte 3 will not be accessed). This is why all word data should be located at even addresses to maximize processor performance.

When byte reads are made, the data returned on the unused half of the data bus is ignored. When byte writes are made, the data driven on the unused half of the data bus is indeterminate.

3.1.4 80188/80C188 DATA BUS OPERATION

Because the 80188 and 80C188 externally have only 8-bit data buses, the above discussion about upper and lower bytes of the data bus does not apply. No performance improvement will occur if word data is placed on even boundaries in memory space. All word accesses require two bus cycles, the first to access to lower byte of the word; the second to access the upper byte of the word.

Any 80188/80C188 access to the integrated peripherals is performed 16 bits at a time, whether byte or word addressing is used. If a byte operation is used, the external bus only indicates a single byte transfer even though the word access takes place.

3.1.5 GENERAL DATA BUS OPERATION

Because of the bus drive capabilities of the 80186, additional buffering may not be required in many small systems. If data buffers are not used in the system, care should be taken not to allow bus contention between the 80186 and the devices directly connected to the 80186 data bus. Since the 80186 floats the address/data bus before activating any command lines, the only requirement on a directly connected device is that it float its output drivers after a read before the 80186 begins to drive address information for the next bus cycle. The parameter of interest here is the minimum time from $\overline{\text{RD}}$ inactive until addresses active for the next bus cycle (t_{RHAV}). If the memory or peripheral device cannot disable its output drivers in this time, data buffers will be required to prevent both the 80186 and the device from driving these lines concurrently. This parameter is unaffected by the addition of wait states. Data buffers solve this problem because their output float times are typically much faster than the 80186 required minimum.

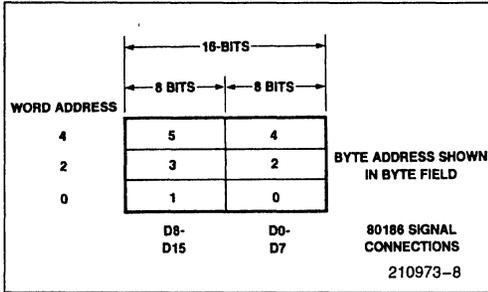


Figure 9. Physical Memory Byte/Word Addressing in the 80186

If data buffers are required, the 80186 provides \overline{DEN} (Data ENable) and DT/\overline{R} (Data Transmit/Receive) signals to simplify buffer interfacing. The \overline{DEN} and DT/\overline{R} signals are activated during all bus cycles. The \overline{DEN} signal is driven low whenever the processor is either ready to receive data (during a read) or when the processor is ready to send data (during a write). In other words, \overline{DEN} is low during any active bus cycle when address information is not being generated on the address/data pins. In most systems, the \overline{DEN} signal should not be directly connected to the \overline{OE} input of buffers, since unbuffered devices (or other buffers) may be directly connected to the processor's address/data pins. If \overline{DEN} were directly connected to several buffers, contention would occur during read cycles, as many devices attempt to drive the processor bus. Rather, it should be a factor (along with the chip selects for buffered devices) in generating the output enable.

The DT/\overline{R} signal determines the direction of data through the bi-directional buffers. It is high whenever

data is being written from the processor, and is low whenever data is being read into the processor. Unlike the \overline{DEN} signal, it may be directly connected to bus buffers, since this signal does not usually enable the output drivers of the buffer. An example data bus subsystem supporting both buffered and unbuffered devices is shown in Figure 10. Note that the A side of the buffer is connected to the 80186, the B side to the external device. The DT/\overline{R} signal can directly drive the T (transmit) signal of a typical buffer since it has the correct polarity.

3.1.6 CONTROL SIGNALS

The 80186 directly provides the control signals \overline{RD} , \overline{WR} , \overline{LOCK} and \overline{TEST} . In addition, the 80186 provides the status signals S0-S2 and S6 from which all other required bus control signals can be generated.

3.1.6.1 \overline{RD} and \overline{WR}

The \overline{RD} and \overline{WR} signals strobe data to or from memory or I/O space. The \overline{RD} signal is driven low at the beginning of T_2 , and is driven high at the beginning of T_4 during all memory and I/O reads (see Figure 11). \overline{RD} will not become active until the 80186 has ceased driving address information on the address/data bus. Data is sampled into the processor at the beginning of T_4 . \overline{RD} will not go inactive until the processor's data hold time has been satisfied.

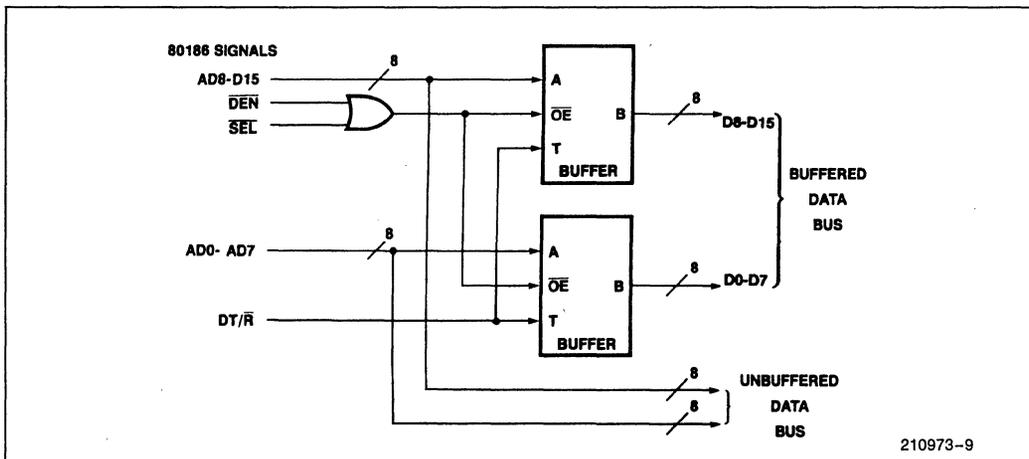
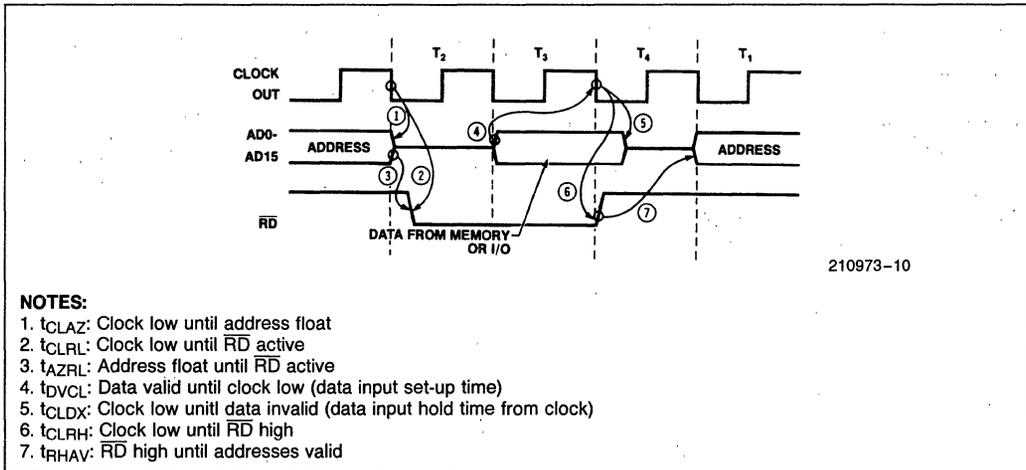


Figure 10. Example 80186 Buffered/Unbuffered Data Bus

Note that the 80186 does not provide separate I/O and memory RD signals. If separate I/O read and memory read signals are required, they can be synthesized using the $\overline{S2}$ signal (which is low for all I/O operations and high for all memory operations) and the \overline{RD} signal (see Figure 12). It should be noted that if this approach is used, the $\overline{S2}$ signal will require latching, since the $\overline{S2}$ signal (like $\overline{S0}$ and $\overline{S1}$) goes to an inactive state well before the beginning of T_4 (where \overline{RD} goes inactive). If $\overline{S2}$ was directly used for this purpose, the type of read command (I/O or memory) could change just before T_4 as $\overline{S2}$ goes to the inactive state (high). The status signals may be latched using ALE the same as the address signals (often using the spare bits in the address latches).

Often the lack of a separate I/O and memory RD signal is not important in an 80186 system. Each 80186 chip select signal will respond to accesses exclusively in memory or I/O space. Thus, when a chip select is used, the external device is enabled only during accesses to the proper address in the proper space.

The \overline{WR} signal is also driven low at the beginning of T_2 and driven high at the beginning of T_4 (see Figure 13). In similar fashion to the \overline{RD} signal, the \overline{WR} signal is active for all memory and I/O writes. Again, separate memory and I/O control lines may be generated using the latched $\overline{S2}$ signal along with \overline{WR} . More important, however, is the role of the active-going edge of \overline{WR} . At the time \overline{WR} makes its high-to-low transition, valid write data is not present on the data bus. This has consequences when using \overline{WR} to enable such devices as DRAMs since those devices require the data to be stable on the falling edge. In DRAM applications, the problem is solved by the DRAM controller (an Intel 8207, for example). For other applications which require valid data before the \overline{WR} transition, place cross-coupled NAND gates between the CPU and the device on the \overline{WR} line (see Figure 14). The added gates delay the active-going edge of \overline{WR} to the device by one clock phase, at which time valid data is driven on the bus by the 80186.



NOTES:

1. t_{CLAZ} : Clock low until address float
2. t_{CLRL} : Clock low until \overline{RD} active
3. t_{AZRL} : Address float until \overline{RD} active
4. t_{DVCL} : Data valid until clock low (data input set-up time)
5. t_{CLDX} : Clock low until data invalid (data input hold time from clock)
6. t_{CLRH} : Clock low until \overline{RD} high
7. t_{RHAV} : \overline{RD} high until addresses valid

Figure 11. Read Cycle Timing of the 80186

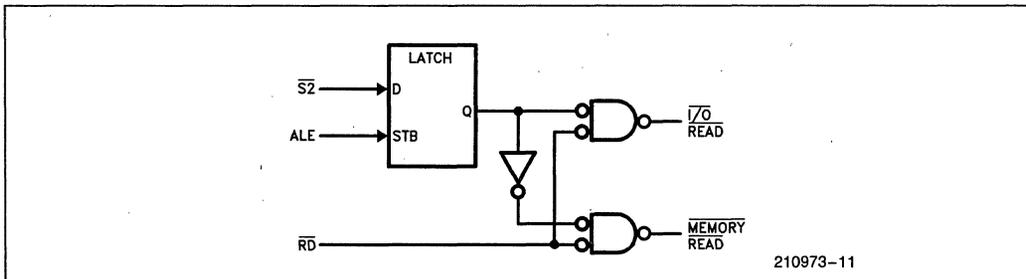


Figure 12. Generating I/O and Memory Read Signals from the 80186

3.1.6.2 Queue Status Signals

If the \overline{RD} line is externally grounded during reset and remains grounded during processor operation, the 80186 will enter Queue Status Mode. When in this mode, the \overline{WR} and ALE signals become queue status outputs, reflecting the status of the internal prefetch queue during each clock cycle. These signals are provided to allow a processor extension (such as the Intel 8087 floating point processor) to track execution of instructions within the 80186. The interpretation of QS0 (ALE) and QS1 (\overline{WR}) is given in Table 2. These signals change on the high-to-low clock transition, one clock phase earlier than on the 8086. Note that since execution unit operation is independent of bus interface unit operation, queue status lines may change in any T state.

Table 2. 80186 Queue Status

QS1	QS0	Interpretation
0	0	no operation
0	1	first byte of instruction taken from queue
1	0	queue was reinitialized
1	1	subsequent byte of instruction taken from queue

Since the ALE, \overline{RD} , and \overline{WR} signals are not directly available from the 80186 when it is configured in queue status mode, these signals must be derived from the status lines $S0-S2$ using an external 82C88 bus controller (see Figure 15). To prevent the 80186 from accidentally entering queue status mode during reset, the \overline{RD} line is internally provided with a weak pullup device.

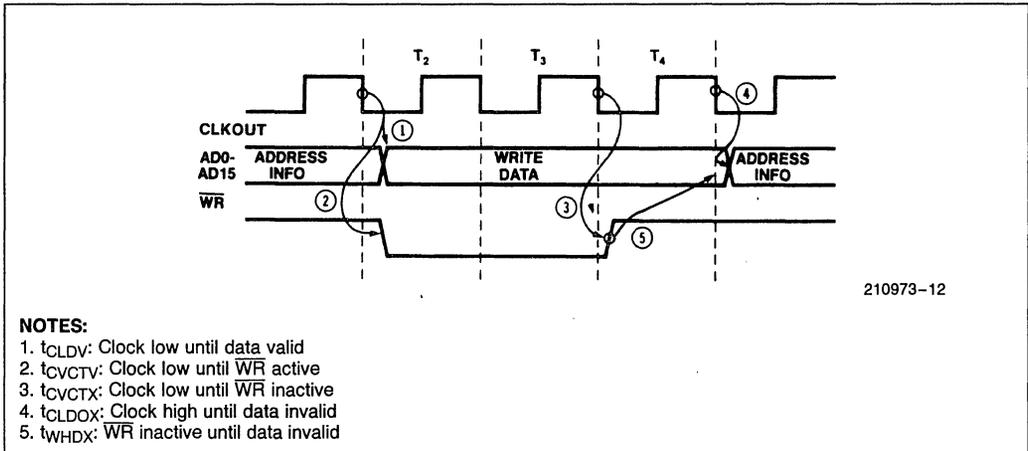


Figure 13. Write Cycle Timing of the 80186

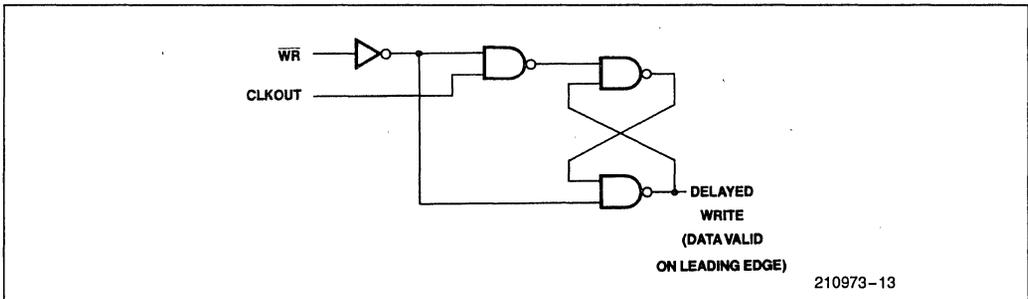


Figure 14. Synthesizing Delayed Write from the 80186

3.1.6.3 Status Lines

The 80186 provides 3 status outputs which indicate the type of bus cycle currently being executed. These signals go from an inactive state (all high) to one of seven possible active states during the T state immediately preceding T₁ of a bus cycle (see Figure 6). The possible status line encodings are given in Table 3. The status lines are driven to their inactive state in the T₃ or T_W state immediately preceding T₄ of the current bus cycle.

Table 3. 80186 Status Line Interpretation

S ₂	S ₁	S ₀	Operation
0	0	0	interrupt acknowledge
0	0	1	read I/O
0	1	0	write I/O
0	1	1	halt
1	0	0	instruction fetch
1	0	1	read memory
1	1	0	write memory
1	1	1	passive

The status lines may be directly connected to an 82C88 bus controller, which provides local bus control signals or multi-bus control signals (see Figure 15). Use of the 82C88 bus controller does not preclude the use of the 80186 generated RD, WR and ALE signals, however. The 80186 directly generated signals can provide local bus control signals, while an 82C88 can provide multi-bus control signals.

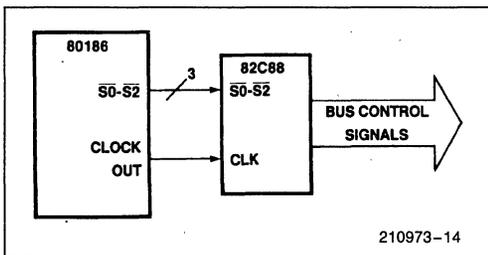


Figure 15. 80186/82C88 Bus Controller Interconnection

Two additional status signals are provided by 80186 family members. S₆ provides information concerning the unit generating the bus cycle. It is time multiplexed with A₁₉, and is available during T₂, T₃, T₄ and T_W. In the 8086 family, all central processors (e.g., the 8086 and 8087) drive this line low, while all I/O processors (e.g., 8089) drive this line high during their respective bus cycles. Following this scheme, the 80186 drives this line low whenever the bus cycle is generated by the 80186 CPU, but drives it high when the bus cycle is generated by the integrated 80186 DMA unit. This allows external devices to distinguish between bus cycles fetching data for the CPU from those transferring data for the DMA unit.

S₇ and $\overline{\text{BHE}}$ are logically equivalent signals provided by the 80186 and the 80C186 (see Section 3.1.2). S₇ is always high on the 80188 and 80C188 (except during 80C188 DRAM refresh cycles) which signifies the presence of an 8-bit data bus.

Three other status signals are available on the 8086 but not on the 80186. They are S₃, S₄, and S₅. Taken together, S₃ and S₄ indicate the segment register from which the current physical address has been derived. S₅ indicates the state of the interrupt flip-flop. On the 80186, these signals will always be low.

3.1.6.4 TEST and LOCK

Finally, the 80186 provides a $\overline{\text{TEST}}$ input and a $\overline{\text{LOCK}}$ output. The $\overline{\text{TEST}}$ input is used in conjunction with the processor WAIT instruction. It is typically driven by a coprocessor to indicate whether it is busy.

The $\overline{\text{LOCK}}$ output is driven low whenever the data cycles of a LOCKED instruction are executed. A LOCKED instruction is generated whenever the LOCK prefix occurs immediately before an instruction. The LOCK prefix is active for the single instruction immediately following the LOCK prefix. The $\overline{\text{LOCK}}$ signal indicates to a bus arbiter (e.g., the 8289) that a series of locked data transfers is occurring. The bus arbiter should under no circumstances release the bus while locked transfers are occurring. The 80186 will not recognize a bus HOLD, nor will it allow DMA cycles to be run by the integrated DMA controller during locked data transfers. LOCKED transfers are typically used in multiprocessor systems to access memory based semaphore variables which control access to shared system resources.

On the 80186, the $\overline{\text{LOCK}}$ signal will go active during T₁ of the first DATA cycle of the locked transfer. It is driven inactive during T₄ of the last DATA cycle of the locked transfers (assuming no wait states). On the 8086, the $\overline{\text{LOCK}}$ signal is activated immediately after the LOCK prefix is executed. The LOCK prefix may be executed well before the processor is prepared to perform the locked data transfer. This has the unfortunate consequence of activating the $\overline{\text{LOCK}}$ signal before the first LOCKED data cycle is performed. Since LOCK is active before the 8086 requires the bus for the data transfer, opcode pre-fetching can be LOCKED. LOCKED prefetching will not occur with the 80186.

The LOCK output is also driven low during interrupt acknowledge cycles when the integrated interrupt controller operates in Cascade or Slave Modes (see Sections 6.5.2 and 6.5.3). In these modes, the operation of the LOCK pin may be altered when an interrupt occurs

during execution of a software-LOCKED instruction. See Section 6.5.4 for a description of additional hardware necessary to block DMA and HOLD requests under such circumstances.

3.1.7 HALT TIMING

A HALT bus cycle signifies that the 80186 CPU has executed a HLT instruction. It differs from a normal bus cycle in two ways.

The first way a HALT bus cycle differs from a normal bus cycle is that neither RD nor WR will be driven active. Address and data information will not be driven by the processor, and no data will be returned. The second way a HALT bus cycle differs from a normal bus cycle is that the $\overline{S0}$ - $\overline{S2}$ status lines go to their inactive state (all high) during T_2 of the bus cycle, well before they go to their inactive state during a normal bus cycle.

Like a normal bus cycle, however, ALE is driven active. Since no valid address information is present, the information strobed into the address latches should be ignored. This ALE pulse can be used, however, to latch the HALT status from the $\overline{S0}$ - $\overline{S2}$ status lines.

The processor being halted does not interfere with the operation of any of the 80186 integrated peripheral units. This means that if a DMA transfer is pending while the processor is halted, the bus cycles associated with the transfer will run. In fact, DMA latency time will improve while the processor is halted because the DMA unit will not be contending with the processor for access to the 80186 (see section 4.4.1).

3.1.8 82C88 AND 8289 INTERFACING

The 82C88 and 8289 are the bus controller and multi-master bus arbitration devices used with the 8086. Because the 80186 bus is similar to the 8086 bus, they can be used with the 80186. Figure 16 shows an 80186 interconnection to these two devices.

The 82C88 bus controller generates control signals (RD, WR, ALE, DT/R, DEN, etc.) for an 8086 maximum mode system. It derives its information by decoding status lines $\overline{S0}$ - $\overline{S2}$ of the processor. Because the 80186 and the 8086 drive the same status information on these lines, the 80186 can be directly connected to the 82C88 just as in an 8086 system. Using the 82C88 with the 80186 does not prevent using the 80186 control signals. Many systems require both local bus control signals and system bus control signals. In this type of system, the 80186 lines could be used as the local signals, with the 82C88 lines used as the system signals. Note that in an 80186 system, the 82C88 generated ALE pulse occurs later than that of the 80186 itself. In many multimaster bus systems, the 82C88 ALE pulse

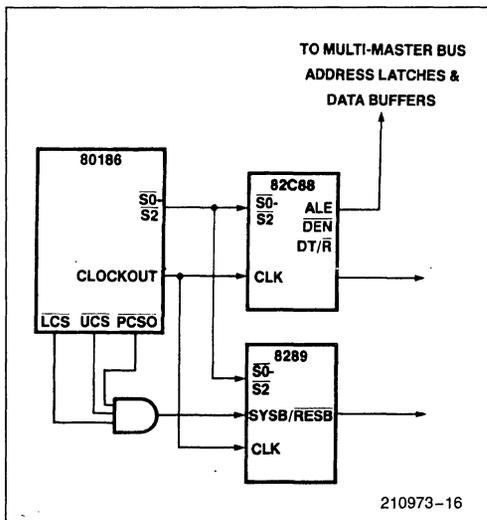


Figure 16. 80186/8288/8289 Interconnection

should be used to strobe the addresses into the system bus address latches to insure that the address hold times are met.

The 8289 bus arbiter arbitrates the use of a multi-master system bus among various devices, each of which can become the bus master. This component also decodes status lines $\overline{S0}$ - $\overline{S2}$ directly to determine when the system bus is required. When the system bus is required, the 8289 forces the processor to wait until it has acquired control of the bus, then it allows the processor to drive address, data and control information onto the system bus. The system determines when it requires system bus resources by an address decode. Whenever the address being driven coincides with the address of an on-board resource, the system bus is not required and thus will not be requested. The circuit shown in Figure 17 factors the 80186 chip select lines to determine when the system bus should be requested, or when the 80186 request can be satisfied using a local resource.

3.1.9 READY INTERFACING

The 80186 provides two ready lines, a synchronous ready (SRDY) line and an asynchronous ready (ARDY) line. These lines signal the bus controller to insert wait states (T_W) into a CPU bus cycle, allowing slower devices to respond to bus activity. Wait states will only be inserted when both ARDY and SRDY are low, i.e., only one of the lines need be active to terminate a bus cycle. Figure 17 depicts the logical ORing of the ARDY and SRDY functions. Any number of wait states may be inserted into a bus cycle. The 80186 will ignore the RDY inputs during any accesses to the integrated peripheral registers and to any area where the chip select ready bits indicate that the external ready should be ignored.

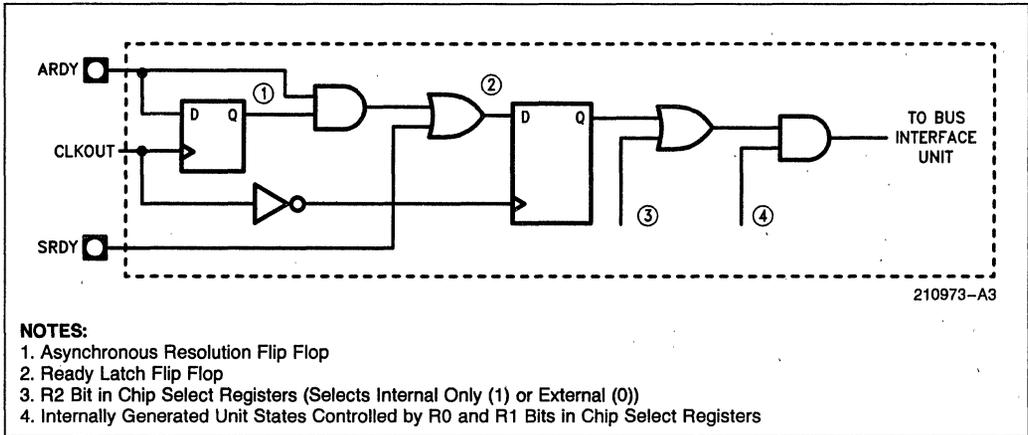


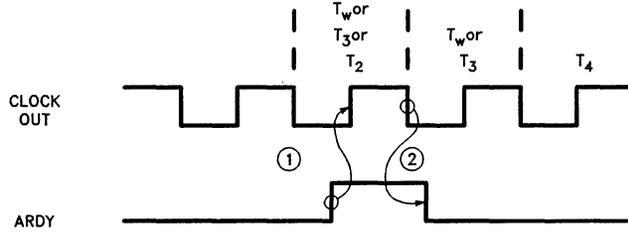
Figure 17. 80186 Ready Circuitry

The timing required by the two RDY lines is different. Inputs to the ARDY pin will be internally synchronized to the CPU clock before being presented to the rest of the bus control logic as shown in Figure 17. The first flip-flop is used to "resolve" the asynchronous transition of the ARDY line. It will achieve a definite high or low level before its output is latched into the second flip-flop. When latched high, it passes along the level present on the ARDY line; when latched low, it forces not ready to be passed along to the rest of the circuit. (See Appendix B for synchronizer information.)

Figure 18 depicts activity for Normally-Ready and Normally-Not-Ready configurations of external logic. Remember that for ARDY to force wait states, SRDY must be low as well.

In a Normally-Not-Ready implementation the setup and hold times of **both** the resolution flip-flop and the ready latch must be satisfied. The ARDY pin must go active at least T_{ARYHCH} (also denoted T_{ARYCH}) before the rising edge of T_2 , T_3 or T_W , and stay active until T_{CLARX} after the falling edge of T_3 or T_W to stop generation of wait states and terminate the bus cycle. If ARDY goes active before the rising edge of T_2 and stays active after the falling edge of T_3 there will be no wait state inserted.

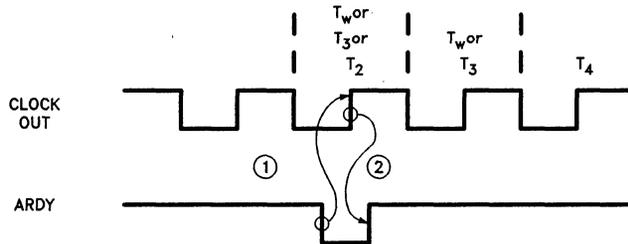
In a Normally-Ready implementation the setup and hold times of **either** the resolution flip-flop or the ready latch must be met. Wait states will be generated if ARDY goes inactive T_{ARYHCH} (also denoted



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In a Normally-Not-Ready system, wait states will be inserted **unless**:

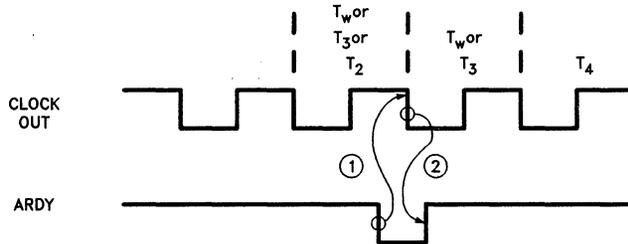
1. t_{ARYHCH} (also denoted t_{ARYCH}): ARDY active to clock high (ARDY resolution setup time)
2. t_{CLARX} : Clock low to ARDY inactive (ARDY active hold time)



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In a Normally-Ready system, wait states will be inserted **if**:

1. t_{ARYHCH} (also denoted t_{ARYCH}): ARDY low to clock high (ARDY resolution setup time)
2. t_{ARYCHL} : Clock high to ARDY high (ARDY inactive hold time)



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Alternatively, in a Normally-Ready system, wait states will be inserted **if**:

1. t_{ARYLCL} : ARDY low to clock low (ARDY setup time)
2. t_{CLARX} : Clock low to ARDY high (ARDY active hold time)

ARDY must meet T_{ARYLCL} and T_{CLARX} or undesired CPU operation will result.

Figure 18. ARDY Transitions

T_{ARYCH}) before the rising edge of T_2 and stays inactive a minimum of T_{ARYCHL} after the edge, or if $ARDY$ goes inactive at least T_{ARYLCL} before the falling edge of T_3 and stays inactive a minimum of T_{CLARX} after the edge. The 80186 ready circuitry performs this way to allow a slow device the maximum amount of time to respond with a not ready after it has been selected.

The synchronous ready (SRDY) line requires that all transitions on this line during T_2 , T_3 , or T_W satisfy setup and hold times (t_{SRYCL} and t_{CLSRY} respectively). If these requirements are not met, the CPU will not function properly. Valid transitions on this line and subsequent wait state insertion is shown in Figure 19. The bus controller looks at SRDY at the beginning of each T_3 and T_W . If the line is sampled active at the beginning of either of these two cycles, that cycle will be immediately followed by T_4 . If the line is sampled inactive at the beginning of either T state, that cycle will be followed by a T_W . Any asynchronous transition on the SRDY line not occurring at the beginning of T_3 or T_W , i.e., when the processor is not sampling the input, will not cause CPU malfunction.

3.1.10 BUS PERFORMANCE ISSUES

Bus cycles occur sequentially, but do not necessarily come immediately one after another, that is the bus may remain idle for several T states (T_i) between each bus access initiated by the 80186. The reader should recall that a separate unit, the bus interface unit, fetches opcodes from memory, while the execution unit actually executes the pre-fetched instructions. The number of clock cycles required to execute an 80186 instruction vary from 2 clock cycles for a register to register move to 67 clock cycles for an integer divide.

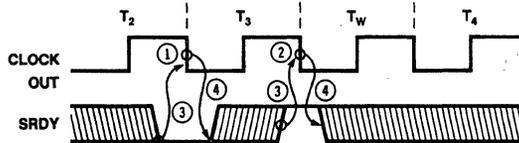
If a program contains many long instructions, program execution will be CPU limited, that is, the instruction queue will be constantly filled. Thus, the execution unit does not need to wait for an instruction to be fetched. If a program contains mainly short instructions (for example, data move instructions), the execution will be bus limited. Here, the execution unit will have to wait often for an instruction to be fetched before it continues. Programs illustrating this effect and performance degradation of each with the addition of wait states are given in appendix G.

Although the amount of bus utilization will vary considerably from one program to another, a typical instruction mix on the 80186 will require greater bus utilization than the 8086. The 80186 executes most instructions in fewer clock cycles, thus requiring instructions from the queue at a faster rate. This also means that the effect of wait states is more pronounced in an 80186 system than in an 8086 system. In all but a few cases, however, the performance degradation incurred by adding a wait state is less than might be expected because instruction fetching and execution are performed by separate units.

3.2 Example Memory Systems

3.2.1 2764 INTERFACE

With the above knowledge of the 80186 bus, various memory interfaces may be generated. One of the simplest is the example EPROM interface shown in Figure 20.



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NOTES:

- 1. Decision: Not Ready, T-State will be followed by a wait state
- 2. Decision: Ready, T-State will **not** be followed by a wait state
- 3. t_{SRYCL} : Synchronous ready stable until clock low (SRDY set-up time)
- 4. t_{CLSRY} : Clock low until synchronous ready transition (SRDY hold time)

Figure 19. Valid SRDY Transitions

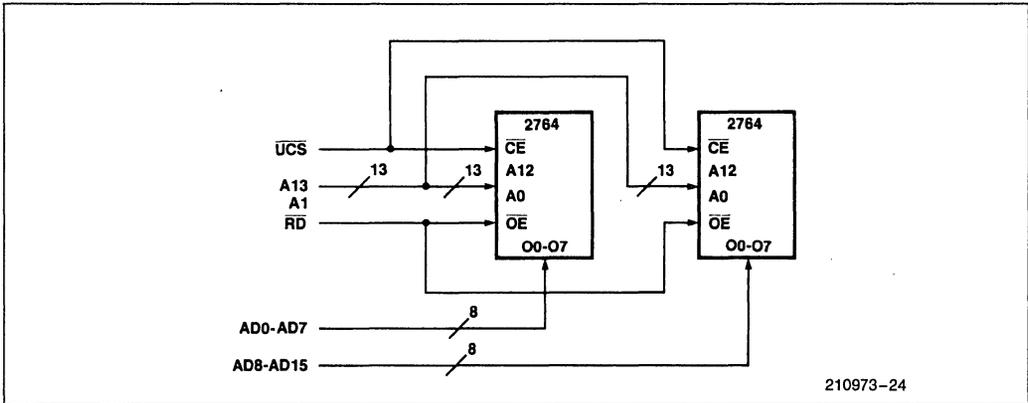


Figure 20. Example 2764/80186 Interface

The addresses are latched using the circuit shown earlier. Note that the A0 line of each EPROM is connected to the A1 address line from the 80186, not the A0 line. Remember, A0 only signals a data transfer on the lower 8 bits of the 16-bit data bus. The EPROM outputs are connected directly to the address/data inputs of the 80186, and the 80186 RD signal is used as the OE for the EPROMs.

The chip enable of the EPROM is driven directly by the chip select output of the 80186 (see section 8). In this configuration, the access time calculation for the EPROMs are:

$$\text{time from address: } (3 + N) * t_{CLCL} - t_{CLAV} - t_{PD}(\text{latch}) - t_{DVCL}$$

$$\text{time from chip select: } (3 + N) * t_{CLCL} - t_{CLCSV} - t_{DVCL}$$

$$\text{time from } \overline{RD} (\overline{OE}): (2 + N) t_{CLCL} - t_{CLRL} - t_{DVCL}$$

where:

t_{CLAV} = time from clock low in T_1 until addresses are valid

t_{CLCL} = clock period of processor

t_{PD} = time from input valid of latch until output valid of latch

t_{DVCL} = 186 data valid input setup time until clock low time in T_4

t_{CLCSV} = time from clock low in T_1 until chip selects are valid

t_{CLRL} = time from clock low in T_2 until \overline{RD} goes low

N = number of wait states inserted

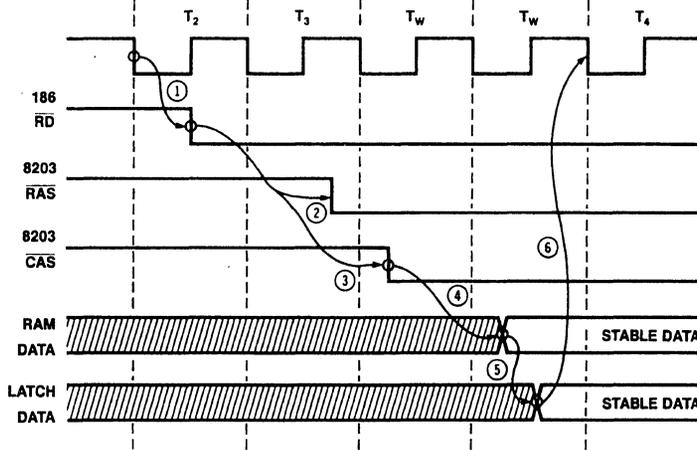
The only significant parameter not included above is t_{RHAV} , the time from \overline{RD} inactive (high) until the 80186 begins driving address information. The output float time of the EPROM must be within this spec. If slower EPROMs are used, a discrete buffer must be inserted between the EPROM data lines and the address/data bus, since these devices may continue to drive data information on the multiplexed address/data bus when the 80186 begins to drive address information for the next bus cycle.

3.2.2 8203 DRAM INTERFACE

An example 8203/DRAM interface is shown in Figure 21. The 8203 provides all required DRAM control signals, address multiplexing, and refresh generation. In this circuit, the 8203 is configured to interface to 64K DRAMs.

All 8203 cycles are generated off control signals (\overline{RD} and \overline{WR}) provided by the 80186. These signals will not go active until T_2 of the bus cycle. In addition, since the 8203 clock (generated by the internal crystal oscillator of the 8203) is asynchronous to the 80186 clock, all memory requests by the 80186 must be synchronized to the 8203 before the cycle will be run. To minimize this synchronization time, the 8203 should be used with the highest speed crystal that will maintain DRAM compatibility. If a 25 MHz crystal is used (the maximum allowed by the 8203) two wait states will be required by the example circuit when using 150 ns DRAMs with an 8 MHz 80186, and three wait states if 200 ns DRAMs are used (see Figure 22).

The entire DRAM array controlled by the 8203 can be selected by one or a group of the 80186 provided chip selects. These chip selects can also insert the wait states required by the interface.



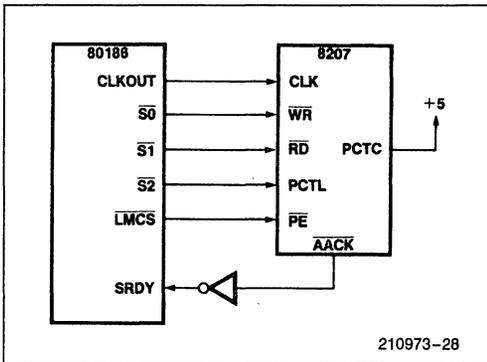
210973-27

NOTES:

1. t_{CLEL} : Clock low until read low max
 2. t_{CR} : Command active until RAS max
 3. t_{CC} : Command active until CAS max
 4. t_{CAC} : Access time from CAS max
 5. t_{ISOU} : Input to output delay max
 6. t_{DVCL} : Data valid to clock low (data in set up) min
- Total Access Time = $t_{CLEL} + t_{CC} + t_{CAC} + t_{ISOU} + t_{DVCL}$

- ① & ② are 80186 specs
- ③ & ④ are 8203 specs
- ⑤ is a DRAM spec
- ⑥ is address latch spec

Figure 22. Example 8203 Access Time Calculation



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Figure 23. 80186/8207/DRAM Interface

cess cycles may occur simultaneously with an 8207 generated refresh cycle. When this occurs, the 8207 will hold the AACK line high until the processor initiated access is run (note, the sense of this line is reversed with respect to the 80186 SRDY input). This signal should be factored with the DRAM (8207) select input and used to drive the SRDY line of the 80186. Remember that either SRDY and ARDY needs to be active for a bus cycle to be terminated. If asynchronous devices (e.g., a Multibus interface) are connected to the ARDY line with the 8207 connected to the SRDY line,

care must be taken in design of the ready circuit such that only one of the RDY lines is driven active at a time to prevent premature termination of the bus cycle.

3.3 HOLD/HLDA Interface

The 80186 employs a HOLD/HLDA bus exchange protocol. This protocol allows other asynchronous bus masters (i.e., ones which drive address, data, and control information on the bus) to gain control of the bus.

3.3.1 HOLD RESPONSE

In the HOLD/HLDA protocol, a device requiring bus control (e.g., an external DMA device) raises the HOLD line. In response to this HOLD request, the 80186 will raise its HLDA line after it has finished its current bus activity. When the external device is finished with the bus, it drops its bus HOLD request. The 80186 responds by dropping its HLDA line and resuming bus operation.

When the 80186 recognizes a bus hold by driving HLDA high, it will float many of its signals (see Figure 24). ADO-AD15 and DEN are floated within

t_{CLAZ} after the same clock edge that $HLDA$ is driven active. $A_{16}-A_{19}$, RD , WR , BHE , DT/R , and S_0-S_2 are floated within t_{CHCZ} after the clock edge immediately before the clock edge on which $HLDA$ comes active.

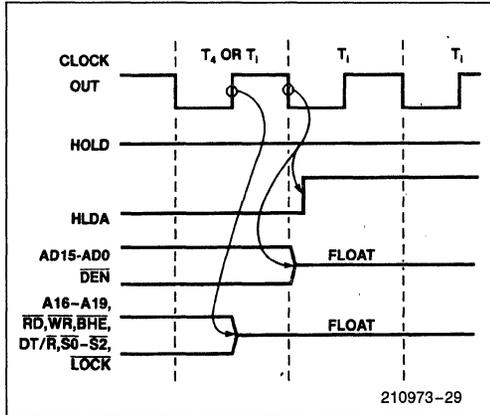


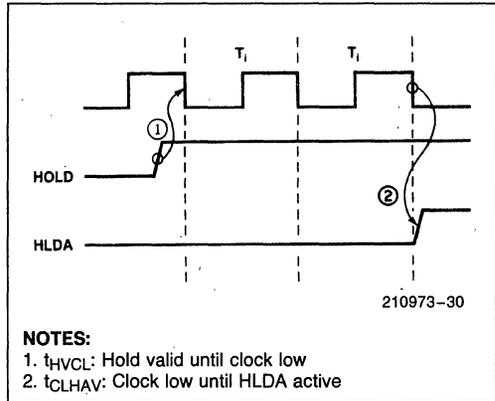
Figure 24. Signal Float/HLDA Timing of the 80186

Only the above mentioned signals are floated during bus $HOLD$. Of the signals not floated by the 80186, some have to do with peripheral functionality (e.g., $TMR OUT$). Many others either directly or indirectly control bus devices. These signals are ALE and all the chip select lines (UCS , LCS , $MCS0-3$, and $PCS0-6$).

3.3.2 HOLD/HLDA TIMING AND BUS LATENCY

The time required between $HOLD$ going active and the 80186 driving $HLDA$ active is known as bus latency. Many factors affect bus latency, including synchronization delays, bus cycle times, locked transfer times and interrupt acknowledge cycles.

The $HOLD$ request line is internally synchronized by the 80186, and may therefore be an asynchronous input. To guarantee recognition on a particular clock edge, it must satisfy setup and hold times to the falling edge of the CPU clock. A full CPU clock cycle is required for synchronization (see Appendix B). If the bus is idle, $HLDA$ will follow $HOLD$ by two CPU clock cycles plus a small amount of setup and propagation delay time. The first clock cycle synchronizes the input;



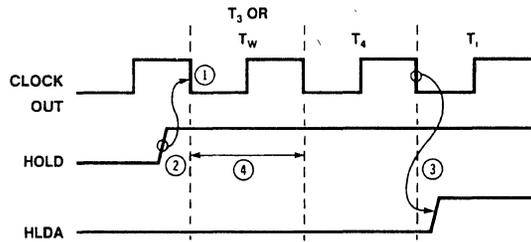
- NOTES:**
 1. t_{HVCL} : Hold valid until clock low
 2. t_{CLHAV} : Clock low until $HLDA$ active

Figure 25. 80186 Idle Bus Hold/HLDA Timing

the second signals the internal circuitry to initiate a bus hold (see Figure 25).

Many factors influence the number of clock cycles between a $HOLD$ request and a $HLDA$. These make bus latency longer than the best case shown above. Perhaps the most important factor is that the 80186 will not relinquish the local bus until the bus is idle. The bus can become idle only at the end of a bus cycle. The 80186 will normally insert no T_1 states between T_4 and T_1 of the next bus cycle if it requires any bus activity (e.g., instruction fetches or I/O reads). However, the 80186 may not have an immediate need for the bus after a bus cycle, and will insert T_1 states independent of the $HOLD$ input (see Section 3.1.1).

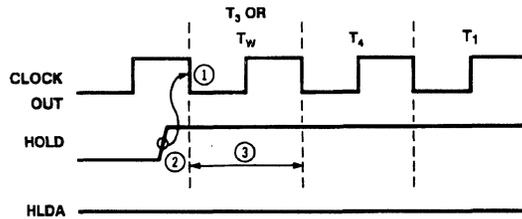
When the $HOLD$ request is active, the 80186 will be forced to proceed from T_4 to T_1 in order that the bus may be relinquished. $HOLD$ must go active 3 T-states before the end of a bus cycle to force the 80186 to insert idle T-states after T_4 (one to synchronize the request, and one to signal the 80186 that T_4 of the bus cycle will be followed by idle T-states, see section 3.1.1). After the bus cycle has ended, the bus hold will be immediately acknowledged. If, however, the 80186 has already determined that an idle T-state will follow T_4 of the current bus cycle, $HOLD$ need go active only 2 T-states before the end of a bus cycle to force the 80186 to relinquish the bus. This is because the external $HOLD$ request is not required to force the generation of idle T-states. Figure 26 graphically portrays the scenarios depicted above.



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NOTES:

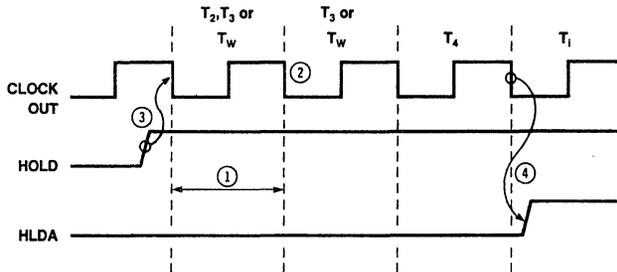
- 1. Decision: No additional internal bus cycles required, idle T-states will be inserted after T_4
- 2. Greater than t_{HVCL}
- 3. Less than t_{CLHAV}
- 4. HOLD request internally synchronized



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NOTES:

- 1. Decision: Additional internal bus cycles required, no idle T-states will be inserted, HOLD not active soon enough to force idle T-states
- 2. Greater than t_{HVCL} : not required since it will not get recognized anyway
- 3. HOLD request internally synchronized



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NOTES:

- 1. HOLD request internally synchronized
- 2. Decision: HOLD request active, idle t-states will be inserted at end of current bus cycle
- 3. Greater than t_{HVCL}
- 4. Less than t_{CLHAV}

Figure 26. HOLD/HLDA Timing in the 80186

An external HOLD has higher priority than both the 80186 CPU or integrated DMA unit. However, an external HOLD will not separate the two cycles needed to perform a word access when the word accessed is located at an odd location (see Section 3.1.3). In addition, an external HOLD will not separate the two-to-four bus cycles required for the integrated DMA unit to perform a transfer. Each of these factors will add to the bus latency of the 80186.

Another factor influencing bus latency time is locked transfers. Whenever a locked transfer is occurring, the

80186 will not recognize external HOLDs (nor will it recognize internal DMA bus requests). Locked transfers are programmed by preceding an instruction with the LOCK prefix. String instructions may be locked. Since string transfers may require thousands of bus cycles, bus latency time will suffer if they are locked.

The final factor affecting bus latency time is interrupt acknowledge cycles. When an external interrupt controller is used, or if the integrated interrupt controller is used in Slave mode (see Section 4.4.1) the 80186 will run two interrupt acknowledge cycles back to back.

These cycles are automatically "locked" and will never be separated by bus HOLD. See Section 6.5 on interrupt acknowledge timing for more information concerning interrupt acknowledge timing.

3.3.3 COMING OUT OF HOLD

When the HOLD input goes inactive, the processor lowers its HLDA line in a single clock as shown in Figure 27. If there is pending bus activity, only two T_i states will be inserted after HLDA goes inactive and status information will go active during the last idle state before the bus cycle about to be run (see Sec-

tion 3.1.1). If there are no bus cycles to be run by the CPU, it will continue to float all lines until the last T_i before it begins its first bus cycle after the HOLD.

A special mechanism exists on the 80C186/80C188 to provide for DRAM refreshing while the bus is in HOLD. If the refresh control unit issues a request to the integrated bus controller while HOLD is in effect, the processor lowers HLDA. It is the responsibility of the external bus master to release the bus by deasserting HOLD so that the refresh cycle can take place (see Figure 28). The external master can then reassume control of the bus subject to the usual requirements placed on the HOLD input.

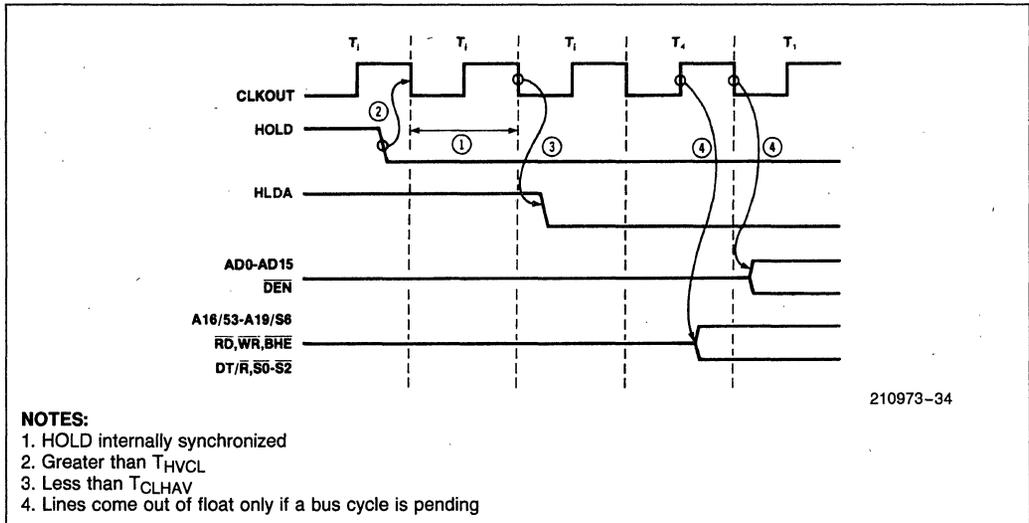


Figure 27. 80186 Coming out of Hold

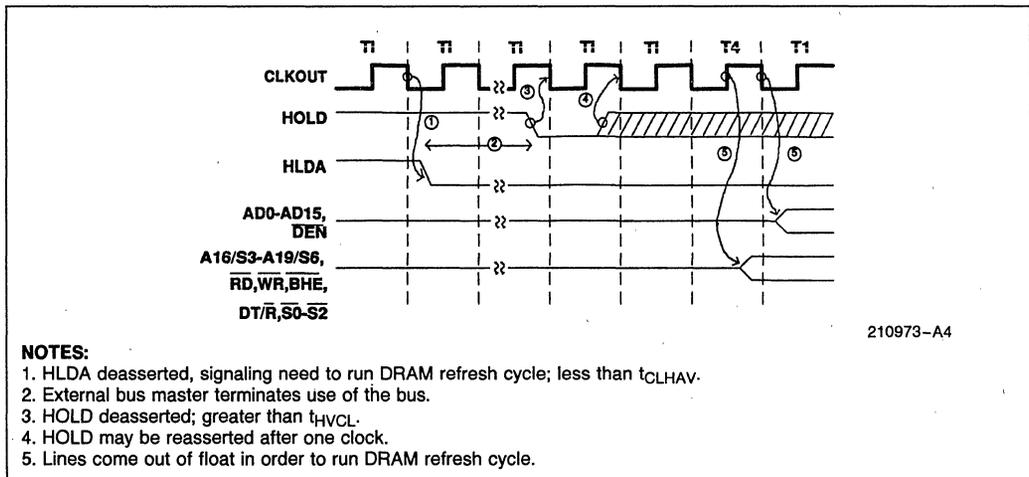


Figure 28. Release of 80C186/80C188 HOLD to Run Refresh Cycle

3.4 Differences between the 8086 Bus and the 80186 Bus

The 80186 bus was defined to be upward compatible with the 8086 bus. As a result, the 8086 bus interface components (the 82C88 bus controller and the 8289 bus arbiter) may be used with the 80186. There are a few significant differences between the two processors which should be considered.

CPU Duty Cycle and Clock Generator

The 80186 employs an integrated clock generator which provides a 50% duty cycle CPU clock. This is different from the 8086, which utilizes an external clock generator to provide 33% (1/3 high, 2/3 low) CPU clock. The following points relate to 80186 clock generation:

- 1) The 80186 uses a crystal or external frequency input twice the desired processor clock frequency.
- 2) No oscillator output is available from the 80186 internal oscillator.
- 3) The 80186 does not provide a clock output at reduced frequency from the 80186. However, a timer output may be easily programmed for this purpose.
- 4) Interfacing the 80186 to devices needing a 33% duty cycle clock (for example, the 8087) is possible, but requires careful timing analysis.
- 5) Care should be exercised not to exceed the drive capability of the 80186 CLKOUT pin.

Local Bus Controller and Control Signals

The 80186 simultaneously provides both local bus controller outputs and status outputs for use with the 82C88 bus controller. This is different from the 8086 where the local bus controller outputs are sacrificed if

status outputs are desired. These differences will manifest themselves in 8086 systems and 80186 systems as follows:

- 1) Because the 80186 can simultaneously provide local bus control signals and status outputs, many systems supporting both a system bus (e.g., a MULTIBUS®) and a local bus will not require two separate external bus controllers, that is, the 80186 bus control signals may be used to control the local bus while the 80186 status signals are concurrently connected to the 82C88 bus controller to drive the control signals of the system bus.
- 2) The ALE signal of the 80186 goes active a clock phase earlier on the 80186 than on the 8086 or 82C88. This minimizes address propagation time through the address latches, since typically the delay time through these latches from inputs valid is less than the propagation delay from the strobe input active.
- 3) The 80186 \overline{RD} input must be tied low to provide queue status outputs from the 80186 (see Figure 29). When so strapped into "queue status mode," the ALE and \overline{WR} outputs provide queue status information. Notice that queue status information is available one clock phase earlier from the 80186 than from the 8086 (see Figure 30).

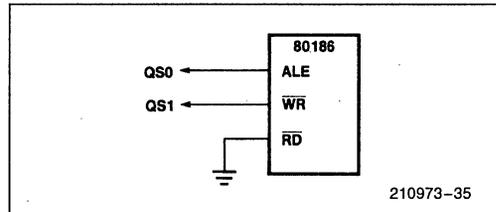
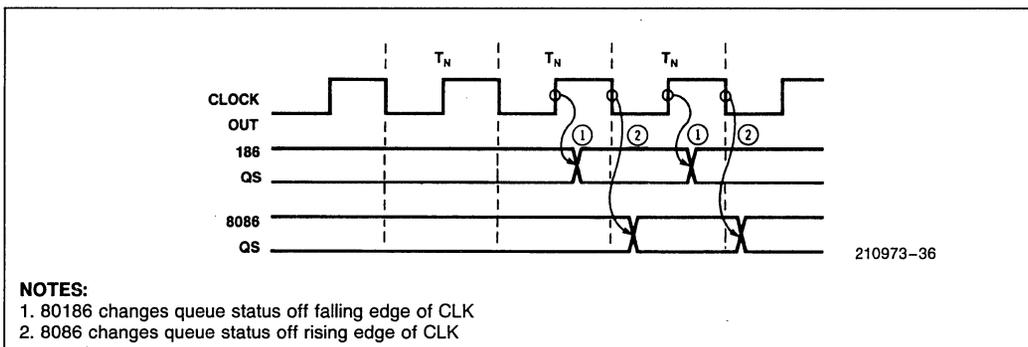


Figure 29. Generating Queue Status Information from the 80186



NOTES:

1. 80186 changes queue status off falling edge of CLK
2. 8086 changes queue status off rising edge of CLK

Figure 30. 80186 and 8086 Queue Status Generation

HOLD/HLDA vs. RQ/GT

As discussed earlier, the 80186 uses a HOLD/HLDA protocol for exchanging bus mastership (like the 8086 in min mode) rather than the RQ/GT protocol used by the 8086 in max mode. This allows compatibility with Intel's bus master peripheral devices (for example the 82586 Ethernet controller or 82730 high performance CRT controller/text coprocessor).

Status Information

The 80186 does not provide S3–S5 status information. On the 8086, S3 and S4 provide information regarding the segment register generating the physical address of the current bus cycle. S5 provides information concerning the state of the interrupt enable flip-flop. These status lines are always low on the 80186.

Status signal S6 indicates whether the current bus cycle is initiated by either the CPU or a DMA device. Subsequently, it is always low on the 8086. On the 80186, it is low whenever the current bus cycle is initiated by the 80186 CPU, and is high when the current bus cycle is initiated by the integrated DMA unit.

Miscellaneous

The 80186 does not provide early and late write signals, as does the 82C88 bus controller. The \overline{WR} signal generated by the 80186 corresponds to the early write signal of the 82C88. This means that data is not stable on the address/data bus when this signal is driven active.

The 80186 also does not provide both I/O and memory read and write command signals. If these signals are desired, an external 82C88 bus controller may be used, or the $\overline{S2}$ signal may be used to synthesize both commands (see Section 3.1.6.1).

4.0 DMA UNIT INTERFACING

The 80186 includes a DMA unit consisting of two independent DMA channels. These channels operate independently of the CPU, and drive all integrated bus interface components (bus controller, chip selects, etc.) exactly as the CPU (see Figure 31). This means that bus cycles initiated by the DMA unit are the same as bus cycles initiated by the CPU (except that $S6 = 1$ during all DMA initiated cycles). Interfacing the DMA unit itself is very simple, since except for the addition of the DMA request connection, it is exactly the same as interfacing to the CPU.

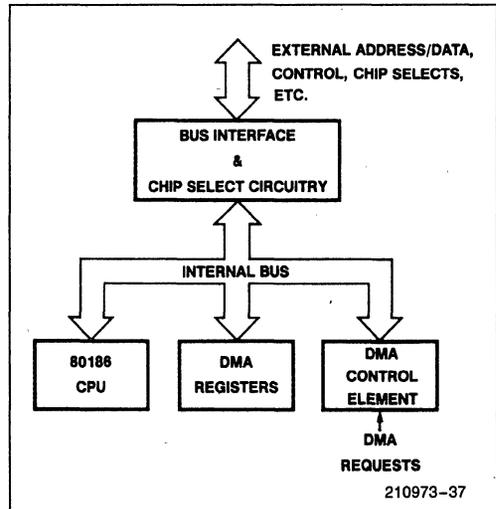


Figure 31. 80186 CPU/DMA Channel Internal Model

4.1 DMA Features

Each of the two DMA channels provides the following features:

- Independent 20-bit source and destination pointers which access the I/O or memory location from which data will be fetched or to which data will be deposited
- Programmable auto-increment, auto-decrement or neither of the source and destination pointers after each DMA transfer
- Programmable termination of DMA activity after a certain number of DMA transfers
- Programmable CPU interruption at DMA termination
- Byte or word DMA transfers to or from even or odd memory or I/O addresses
- Programmable generation of DMA requests by:
 - 1) the source of the data
 - 2) the destination of the data
 - 3) timer 2 (see Section 5)
 - 4) the DMA unit itself (continuous DMA requests)

4.2 DMA Unit Programming

Each of the two DMA channels contains a number of registers to control channel operation. These registers are included in the 80186 integrated peripheral control block (see Appendix A). These registers include the source and destination pointer registers, the transfer count register and the control register. The layout of the bits in these registers is given in Figures 32 and 33.

The 20-bit source and destination pointers access the complete 1 Mbyte address space of the 80186 and all 20

bits are affected by the auto-increment or auto-decrement unit of the DMA. The address space is seen as a flat, linear array without segments. Even though the usual I/O addressability of the 80186 is 64 Kbytes, it is possible to perform I/O accesses over a 1 Mbyte address range. Therefore, it is important to program the upper four bits of the pointer registers to 0 if routine I/O addresses are desired.

After every DMA transfer the 16-bit DMA transfer count register it is decremented by 1, whether a byte transfer or a word transfer has occurred. If the TC bit in the DMA control register is set, the DMA ST/STOP bit (see below) will be cleared when this register goes to 0, causing all DMA activity to cease. A transfer count of zero allows 65536 (2^{16}) transfers.

Upon reset, the contents of the DMA pointer registers and transfer count registers are indeterminate; initialization of all the bits should be practiced.

The DMA control register (see Figure 33) contains bits which control various channel characteristics, including for each of the data source and destination whether the pointer points to memory or I/O space, or whether the pointer will be incremented, decremented or left alone after each DMA transfer. It also contains a bit which selects byte or word transfers. Two synchronization bits determine the source of the DMA requests (see Section 4.7). The TC bit determines whether DMA activity will cease after a programmed number of DMA transfers, and the INT bit enables interrupts to the processor when this has occurred (note that an interrupt will not be generated to the CPU when the transfer count register reaches zero unless both the INT bit and the TC bit are set).

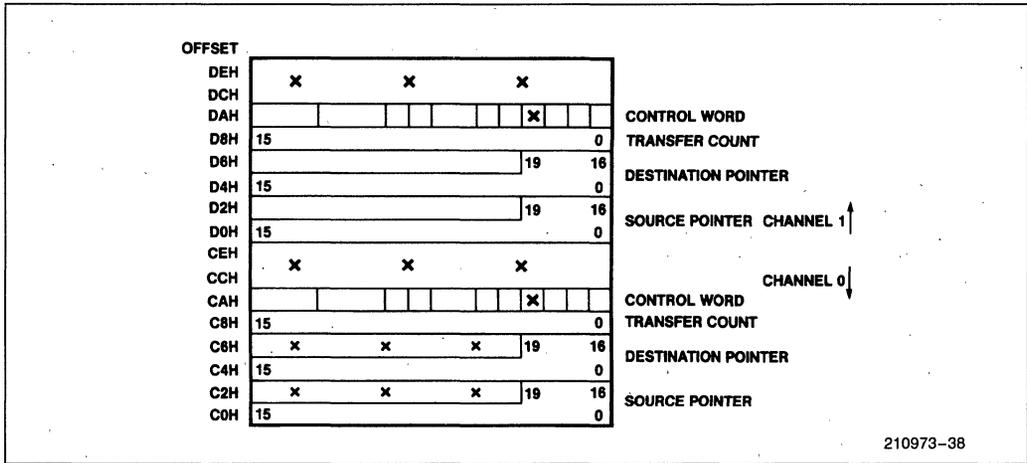


Figure 32. 80186 DMA Register Layout

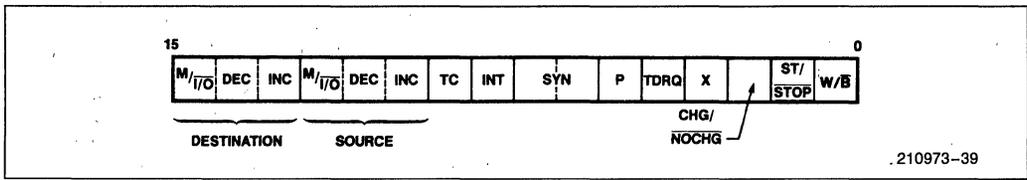


Figure 33. DMA Control Register

The control register also contains a start/stop (ST/STOP) bit which enables DMA transfers. Whenever this bit is set, the channel is armed, that is, a DMA transfer will occur whenever a DMA request is made to the channel. A companion bit, the CHG/NOCHG bit, allows the DMA control register to be changed without modifying the state of the start/stop bit. The ST/STOP bit will only be modified if the CHG/NOCHG bit is also set during the write to the DMA control register. The CHG/NOCHG bit is write only. It will always be read back as a 0. Because DMA transfers could occur immediately after the ST/STOP bit is set, it should only be set after all other DMA controller registers have been programmed. This bit is automatically cleared when the transfer count register reaches zero and the TC bit in the DMA control register is set, or when the transfer count register reaches zero and unsynchronized DMA transfers are programmed.

All DMA unit programming registers are directly accessible by the CPU. This means the CPU can, for example, modify the DMA source pointer register after 137 DMA transfers have occurred, and have the new pointer value used for the 138th DMA transfer. If more than one register in the DMA channel is being modified at any time that a DMA request may be generated and the DMA channel is enabled (the ST/STOP bit in the control register is set), the register programming values should be placed in memory locations and moved into the DMA registers using a locked string move instruction. This will prevent a DMA transfer from occurring after only some of the register values have changed. The above also holds true if a read/modify/write type of operation is being performed (e.g., ANDing off bits in a pointer register in a single AND instruction to a pointer register mapped into memory space).

4.3 DMA Transfers

Every 80186 DMA transfer consists of two independent bus cycles, a fetch cycle and a deposit cycle (see Figure 34). During the fetch cycle, the byte or word data is accessed according to the source pointer register. The data is read into an internal temporary register which is not accessible by the CPU. During the deposit cycle, the data is written to memory or I/O space at the address in the destination pointer register. These two bus cycles cannot be separated by a bus HOLD, a refresh cycle, or any other condition except RESET. DMA bus cycles are identical to bus cycles initiated by the CPU except that the S6 status line is driven to a logic one state.

4.4 DMA Requests

Each DMA channel has a single DMA request line by which an external device may request a DMA transfer. The synchronization bits in the DMA control register determine whether this line is interpreted to be connected to the source or destination of the DMA data. All transfer requests on this line are synchronized internally to the CPU clock before being presented to internal DMA logic. In addition to external requests, DMA requests may be generated whenever the internal Timer 2 times out, or continuously by programming the synchronization bits in the DMA control register for unsynchronized DMA transfers.

4.4.1 DMA REQUEST TIMING AND LATENCY

Before any DMA request can be generated, the 80186 internal bus must be granted to the DMA unit. A certain amount of time is required for the CPU to grant this internal bus to the DMA unit. The time between a DMA request being issued and the DMA transfer being run is known as DMA latency. Many of the issues concerning DMA latency are the same as those concerning bus latency (see Section 3.3.2). The only important difference is that external HOLD and refresh always have bus priority over an internal DMA transfer. Thus, the latency time of an internal DMA cycle will suffer during an external bus HOLD.

Each DMA channel has a programmed priority relative to the other DMA channel. Both channels may be programmed to be the same priority, or one may be programmed to be of higher priority than the other channel. If both channels are active, DMA latency will suffer on the lower priority channel. If both channels are active and both channels are of the same programmed priority, DMA transfer cycles will alternate between the two channels (i.e., the first channel will perform a fetch and deposit, followed by a fetch and deposit by the second channel, etc.).

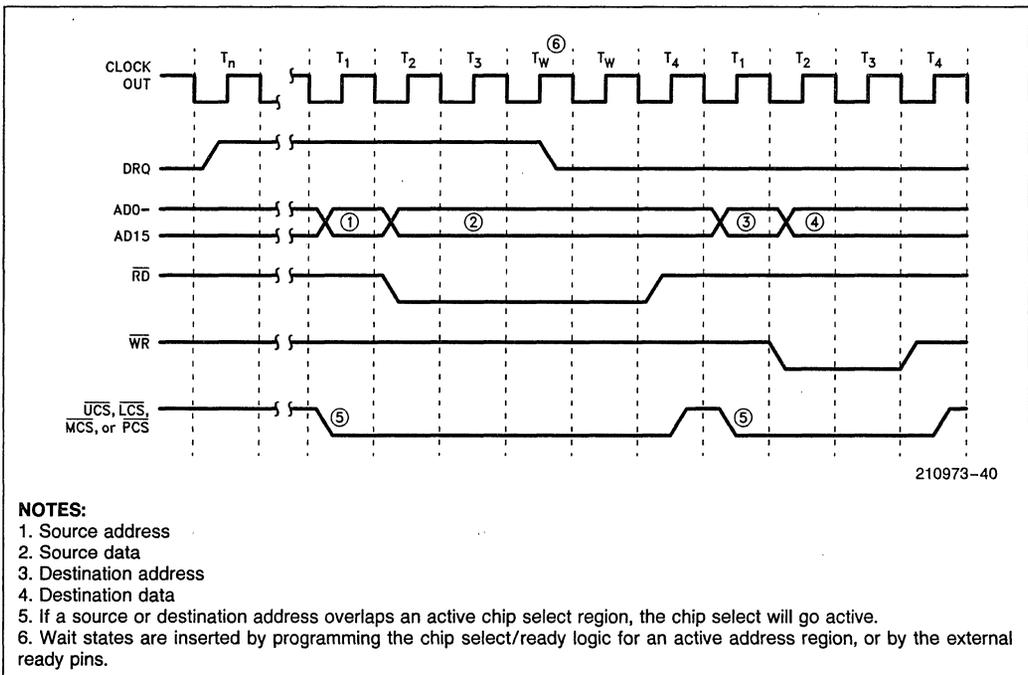


Figure 34. Example DMA Transfer Cycle on the 80186

The minimum timing required to generate a DMA cycle is shown in Figure 35. Note that the minimum time from DRQ becoming active until the beginning of the first DMA cycle is 4 CPU clock cycles. This time is independent of the number of wait states inserted in the bus cycle. The maximum DMA latency is a function of other processor activity.

Also notice that if DRQ is sampled active at 1 in Figure 35, the DMA cycle will be executed, even if the DMA request goes inactive before the beginning of the first DMA cycle. This does not mean that the DMA request is latched into the processor. Quite the contrary, DRQ must be active at a certain time before the end of a bus

cycle for the request to be recognized by the processor. If DRQ goes inactive before that window, then no DMA cycles will be run

4.5 DMA Acknowledge

The 80186 generates no explicit DMA acknowledge (DACK) signal. Instead, the 80186 performs a read or write directly to the DMA requesting device. If required, a DMA acknowledge signal can be generated by a decode of an address, or by merely using one of the PCS lines (see Figure 36). Note ALE must be used to factor DACK because addresses are not guaranteed stable when chip selects go active.

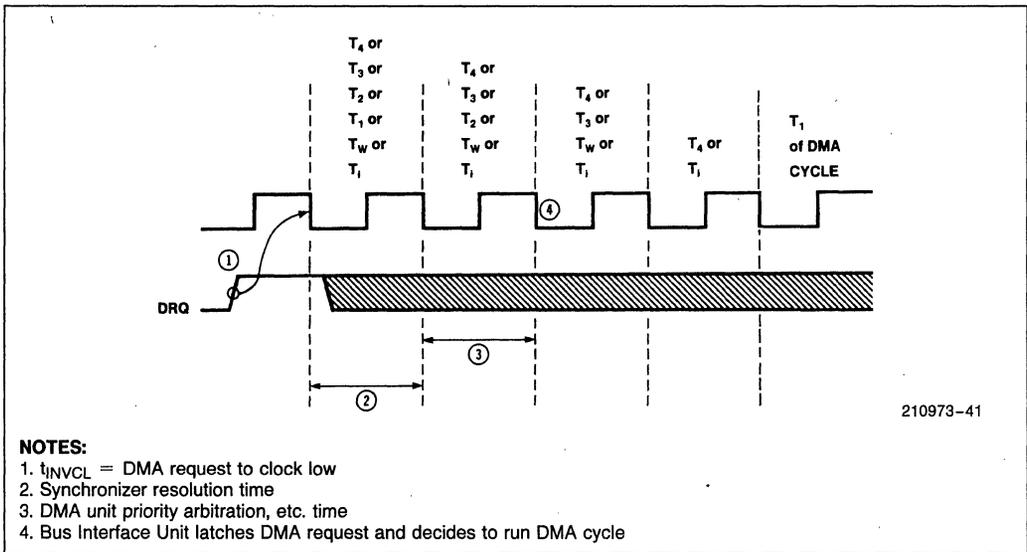


Figure 35. DMA Request Timing on the 80186 (showing minimum response time to request)

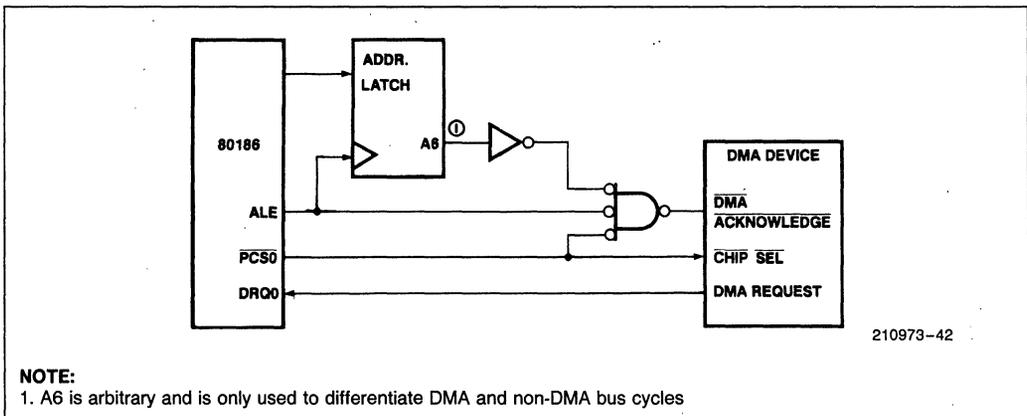


Figure 36. DMA Acknowledge Synthesis from the 80186

4.6 Internally Generated DMA Requests

DMA transfer requests may originate from two of the integrated peripherals in the 80186. The source may be either the DMA control unit or Timer 2.

The DMA channel can be programmed so that whenever Timer 2 reaches its maximum count, a DMA request will be generated. This feature is selected by setting the TDRQ bit in the DMA channel control register. A DMA request generated in this manner will be latched in the DMA controller, so that once the timer request has been generated, it cannot be cleared except by running the DMA cycle or by clearing the TDRQ bits in both DMA control registers. Before any DMA requests are generated in this mode, Timer 2 must be initialized and enabled.

A timer requested DMA cycle being run by either DMA channel will reset the timer request. Thus, if both channels are using it to request a DMA cycle, only one DMA channel will execute a transfer for every timeout of Timer 2. Another implication of having a single bit timer DMA request latch in the DMA controller is that if another Timer 2 timeout occurs before a DMA channel has a chance to run a DMA transfer, the first request will be lost.

The DMA channel can also be programmed to provide its own DMA requests. In this mode, DMA transfer cycles will be run continuously at the maximum bus bandwidth until the preprogrammed number of DMA transfers have occurred. This mode is selected by programming the synchronization bits in the DMA control register for unsynchronized transfers. Note that in this mode, the DMA controller will monopolize the CPU bus, i.e., the CPU will not be able to perform opcode fetching, memory operations, etc., while the DMA transfers are occurring. Also notice that the DMA will only perform the number of transfers indicated in the maximum count register regardless of the state of the TC bit in the DMA control register.

4.7 Externally Synchronized DMA Transfers

There are two types of externally synchronized DMA transfers. These are source and destination synchronized transfers. These modes are selected by programming the synchronization (SYN) bits in the DMA channel control register. The only difference between the two is the time at which the DMA request pin is sampled to determine if another DMA transfer is immediately required after the currently executing DMA transfer. On source synchronized transfers, this is done such that two transfers may occur one immediately after the other, while on destination synchronized transfers a

certain amount of idle time is automatically inserted between two DMA transfers to allow time for the DMA requesting device to drive its DMA request inactive.

4.7.1 SOURCE SYNCHRONIZED DMA TRANSFERS

In a source synchronized DMA transfer, the data source requests the DMA cycle. An example is a floppy disk read from the disk to main memory. In this type of transfer, the device requesting the transfer is read during the fetch cycle of the DMA transfer. Since it takes 4 CPU clock cycles from the time DMA request is sampled to the time the DMA transfer is actually begun, and a bus cycle takes a minimum of 4 clock cycles, the earliest time the DMA request pin will be sampled for another DMA transfer will be at T_1 of the deposit cycle of the DMA transfer (assuming no wait states.) This allows 3 or more CPU clock cycles between the time the DMA requesting device receives an acknowledge to its DMA request (around the beginning of T_2 of the DMA fetch cycle), and the time it must drive this request inactive (assuming no wait states) to insure that another DMA transfer is not performed if it is not desired (see Figure 37).

4.7.2 DESTINATION SYNCHRONIZED DMA TRANSFERS

In destination synchronized DMA transfers, the data destination requests the DMA transfer. An example of this would be a floppy disk write from main memory to the disk. In this type of transfer, the device requesting the transfer is written during the deposit cycle of the DMA transfer. This causes a problem, since the DMA requesting device will not receive notification of the DMA cycle being run until 3 clock cycles before the end of the DMA transfer (if no wait states are being inserted into the deposit cycle of the DMA transfer) and it takes 4 clock cycles to determine if another DMA cycle should run immediately following the current transfer. To get around this problem, the DMA unit relinquishes the bus after each destination synchronized DMA transfer for at least 2 CPU clock cycles to allow the requesting device time to drop its DMA request if it does not immediately desire another DMA transfer. When the bus is relinquished by the DMA unit, the CPU may resume bus operation. Typically, a CPU initiated bus cycle is inserted between each destination synchronized DMA transfer. If no CPU bus activity is required, however, the DMA unit inserts only 2 CPU clock cycles between the deposit cycle of one DMA transfer and the fetch cycle of the next DMA transfer. This means that the requesting device must drop its request line at least two clock cycles before the end of the deposit cycle regardless of the number of wait states inserted. Figure 37 shows the DMA request going away too late to prevent the immediate generation of another DMA transfer. Any wait states inserted

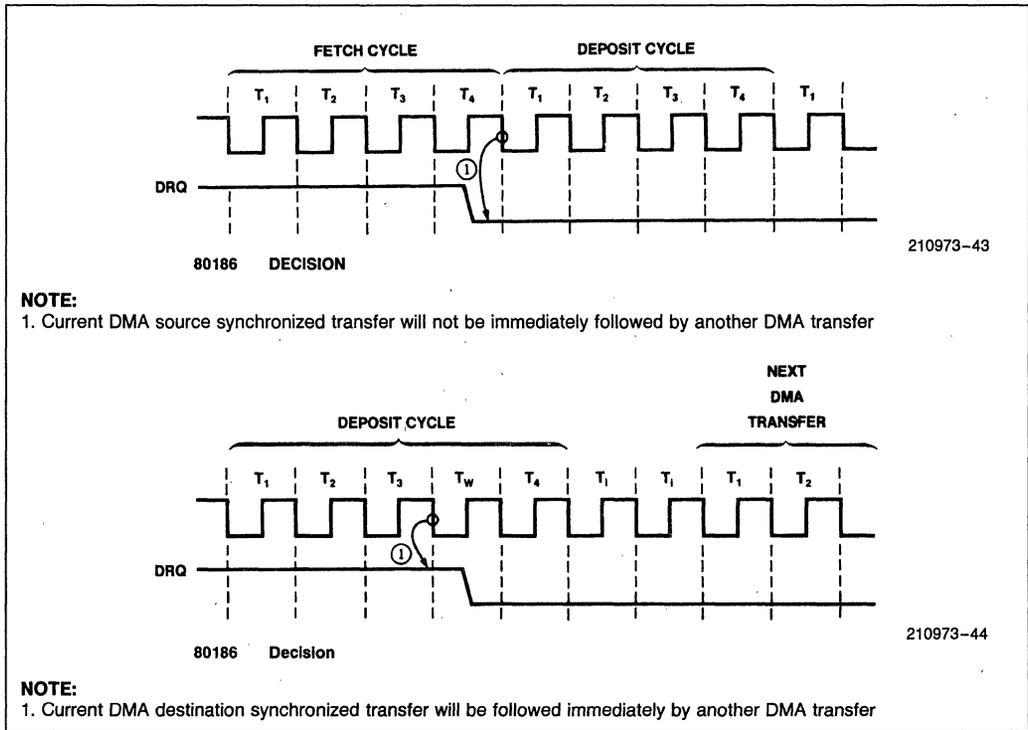


Figure 37. Source & Destination Synchronized DMA Request Timing

in the deposit cycle of the transfer lengthen the amount of time from the beginning of the deposit cycle to the time DRQ is sampled for another DMA transfer. Thus, if the amount of time a device requires to drop its request after receiving an acknowledge from the 80186 is longer than the 0 wait state 80186 maximum (about 1 clock), wait states can be inserted into the DMA cycle to lengthen the amount of time the device has to drop its request after receiving the DMA acknowledge.

4.8 DMA Halt and NMI

Whenever a Non-Maskable Interrupt is received by the 80186, all DMA activity will be suspended at the end of the current DMA transfer. This is performed by the NMI automatically setting the DMA Halt (DHLT) bit in the interrupt controller status register (see Section 6.3.7). The timing of NMI required to prevent a DMA cycle from occurring is shown in Figure 38. After the NMI has been serviced, the DHLT bit can be cleared by the programmer to resume DMA activity (i.e., it is not automatically cleared when entering the NMI service routine). The DHLT bit is automatically cleared when the IRET instruction is executed. In either case, DMA activity resumes exactly as it left off, i.e., none of the DMA control registers are modified. This DHLT bit may also be set by the programmer to prevent

DMA activity during critical sections of code. The DHLT bit does not function when the integrated interrupt controller is configured for Slave Mode.

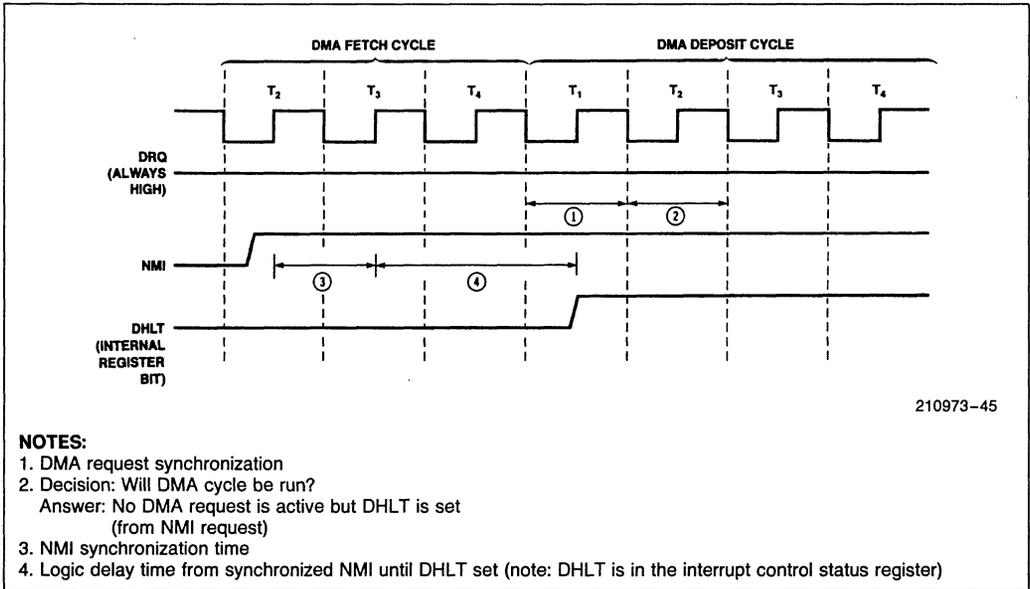
4.9 Example DMA Interfaces

4.9.1 8272 FLOPPY DISK INTERFACE

An example DMA interface to the 8272 Floppy Disk Controller is shown in Figure 39. This shows how a typical DMA device can be interfaced to the 80186. An example floppy disk software driver for this interface is given in Appendix C.

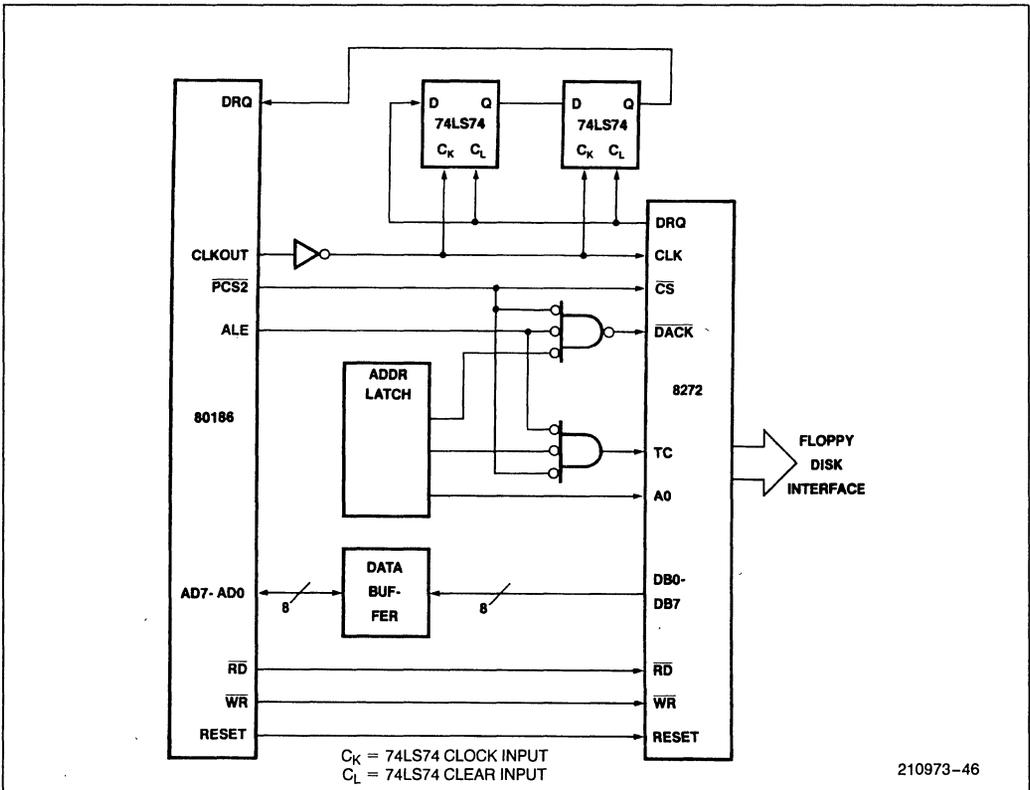
The data lines of the 8272 are connected, through buffers, to the 80186 AD0-AD7 lines. The buffers are required because the 8272 will not float its output drivers quickly enough to prevent contention with the 80186 upon the next bus cycle (see Section 3.1.5).

DMA acknowledge for the 8272 is driven by an address decode within the region assigned to PCS2. If PCS2 is assigned to be active between I/O locations 0500H and 057FH, then an access to I/O location 0500H will enable only the chip select, while an access to I/O location 0501H will enable both the chip select and the DMA acknowledge. Remember, ALE must be factored



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Figure 38. NMI and DMA Interaction



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Figure 39. Example 8272/80186 DMA Interface

5.1 Timer Operation

The internal timer unit on the 80186 can be modeled by a single counter element, time multiplexed to three register banks, each of which contains different control and count values. These register banks are, in turn, dual ported between the counter element and the 80186 CPU (see Figure 41). Figure 42 shows the timer element sequencing, and the subsequent constraints on input and output signals. There is no connection between the sequencing of the counter element through the timer register banks and the Bus Interface Unit's sequencing through T-states. Timer operation and bus interface operation are completely asynchronous.

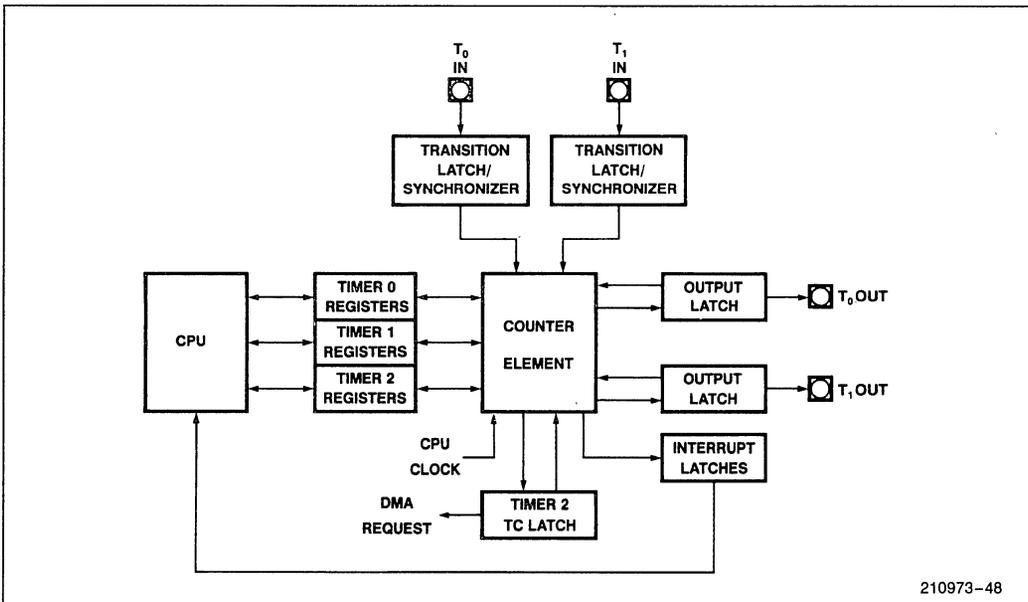
5.2 Timer Unit Programming

Each timer is controlled by a block of registers (see Figure 43). Each of these registers can be read or written whether or not the timer is operating. All processor accesses to these registers are synchronized to all counter element accesses to these registers, meaning that one will never read a count register in which only half of the bits have been modified. Because of this synchronization, one wait state is automatically inserted into any access to the timer registers. Unlike the DMA unit, locking accesses to timer registers will not prevent the timer's counter elements from accessing the timer registers.

Each timer has a 16-bit count register which is incremented for each timer event. A timer event can be

a low-to-high transition on a TIMERIN pin (for Timers 0 and 1), a pulse generated every fourth CPU clock, or a time out of Timer 2 (for Timers 0 and 1). Because the count register is 16 bits wide, up to 65536 (2^{16}) timer events can be counted. Upon RESET, the contents of the count registers are indeterminate and they should be initialized to zero before any timer operation.

Each timer includes a maximum count register. Whenever the timer count register is equal to the maximum count register, the count register resets to zero, so the maximum count value can never be stored in the count register. This maximum count value may be written while the timer is operating. A maximum count value of 0 implies a maximum count of 65536, a maximum count value of 1 implies a maximum count of 1, etc. Only equivalence between the count value and the maximum count register value is checked. This means that the count value will not be cleared if the value in the count register is greater than the value in the maximum count register. This situation only occurs by programmer intervention, either by setting the value in the count register greater than the value in the maximum count register, or by setting the value in the maximum count register to be less than the value in the count register. If the timer is programmed in this way, it will count to the maximum possible count (FFFFH), increment to 0, then count up to the value in the maximum count register. The TC bit in the timer control register will not be set when the counter overflows to 0, nor will an interrupt be generated from the timer unit.



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Figure 41. 80186 Timer Model

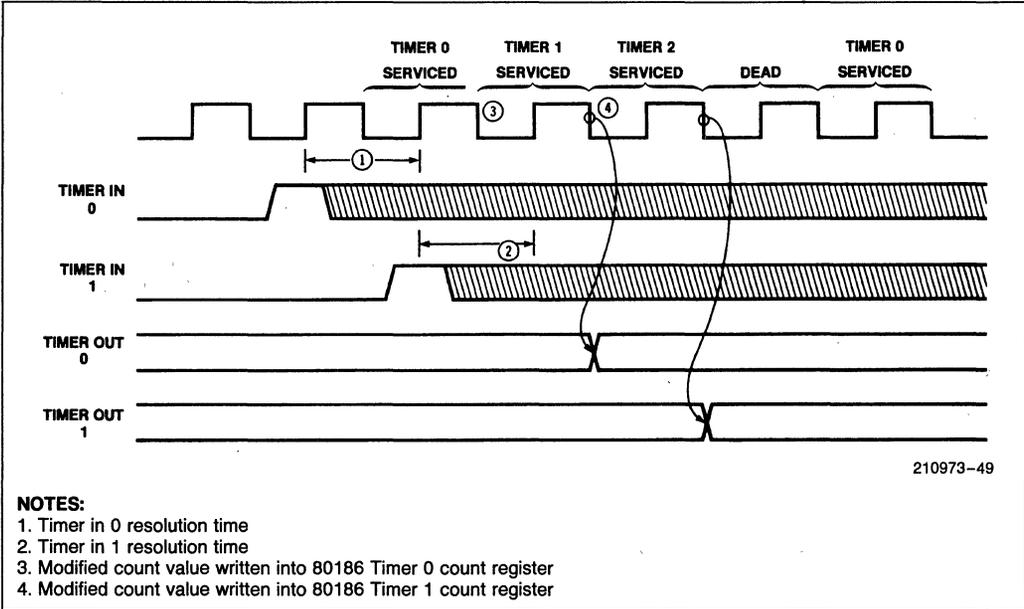


Figure 42. 80186 Counter Element Multiplexing and Timer Input Synchronization

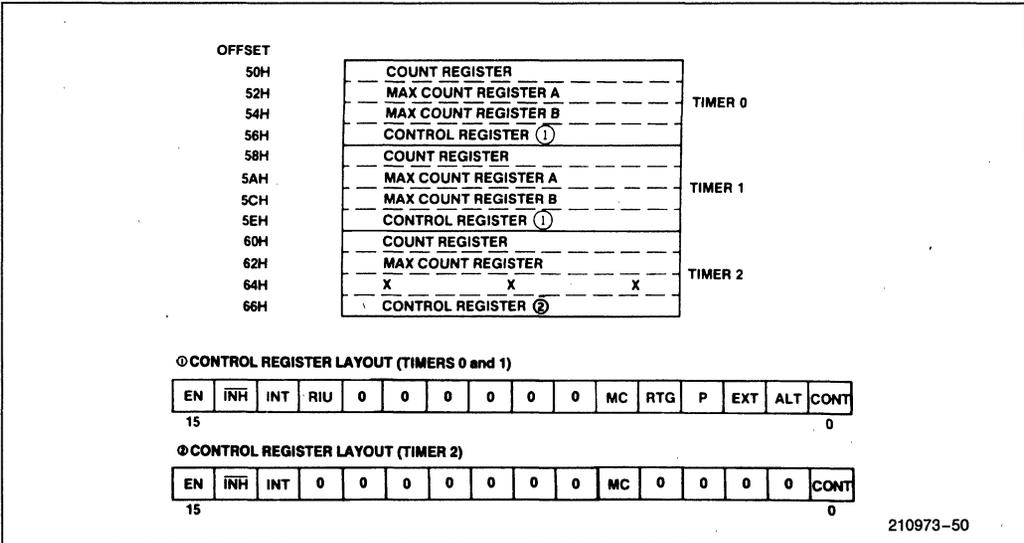


Figure 43. 80186 Timer Register Layout

Timers 0 and 1 each contain an additional maximum count register. When both maximum count registers are used, the timer will first count up to the value in maximum count register A, reset to zero, count up to the value in maximum count register B, and reset to zero again. The ALternate bit in the timer control register determines whether one or both maximum count registers are used. If this bit is low, only maximum count register A is used; maximum count register B is ignored. If it is high, both registers are used. The RIU (register in use) bit in the timer control register indicates which maximum count register is currently being used. This bit is 0 when maximum count register A is being used, 1 when maximum count register B is being used. The RIU bit is read only. It will always be read 0 in single maximum count register mode (since only maximum count register A will be used).

Each timer can generate an interrupt whenever the timer count value reaches a maximum count value. Interrupts result whenever the timer count matches maximum count A (for Timer 2 or Timers 0 and 1 in single max count mode) and whenever the timer count matches maximum count B (for Timers 0 and 1 in dual max count mode). In addition, the MC (maximum count) bit in the timer control register is set whenever the timer count reaches a maximum count value. This bit is never automatically cleared, i.e., programmer intervention is required. If a timer generates a second interrupt request before the first interrupt request has been serviced, the first interrupt request to the CPU will be lost.

Each timer has an ENable bit in the timer control register. The timer will count timer events only when this bit is set. Any write to the timer control register will modify the ENable bit only if the INHibit bit is also set. The INHibit bit in the timer control register allows selective updating of the timer ENable bit. The value of the INHibit bit is not stored in a write to the timer control register; it will always be read as a logic zero.

Each timer has a CONTInuous bit in the timer control register. If this bit is cleared, the timer ENable bit will be automatically cleared at the end of each timing cycle. If a single maximum count register is used, the end of a timing cycle occurs when the count value resets to zero after reaching the value in maximum count register A. If dual maximum count registers are used, the end of a timing cycle occurs when the count value resets to zero after reaching the value in maximum count register B. If the CONTInuous bit is set, the ENable bit will never be automatically reset. Thus, after each timing cycle, another timing cycle will automatically begin. For example, in single maximum count register mode, the timer will count up to the value in maximum count register A, reset to zero, ad infinitum. In dual maximum count register mode, the timer will count up to the value in maximum count register A, reset to zero,

count up to the value in maximum count register B, reset to zero, count up to the value in maximum count register A, reset to zero, et cetera.

5.3 Timer Events

Each timer counts events. All timers can use a transition of the CPU clock as an event. Because of the counter element multiplexing, the timer count value will be incremented every fourth CPU clock. For Timer 2, this is the only timer event which can be used. For Timers 0 and 1, this event is selected by clearing the EXTERNAL and Prescaler bits in the timer control register.

Timers 0 and 1 can use Timer 2 reaching its maximum count as a timer event. This is selected by clearing the EXTERNAL bit and setting the Prescaler bit in the timer control register. When this is done, the timer will increment whenever Timer 2 resets to zero having reached its own maximum count. Note that Timer 2 must be initialized and running in order to increment the value in the other timer/counter.

Timers 0 and 1 can also be programmed to count low-to-high transitions on the external input pin. Each transition on the external pin is synchronized to the 80186 clock before it is presented to the timer circuitry, (see Appendix B for information on 80186 synchronizers). The timer counts transitions on the input pin: the input value must go low, then go high to cause the timer increment. Transitions on this line are latched. Because of the counter element multiplexing, the maximum rate at which the timer can count is 1/4 of the CPU clock rate.

5.4 Timer Input Pin Operation

Timers 0 and 1 each have individual timer input pins. All low-to-high transitions on these input pins are synchronized, latched, and presented to the counter element when the particular timer is being serviced by the counter element.

Signals on this input can affect timer operation in three different ways. The manner in which the pin signals are used is determined by the EXTERNAL and RTG (retrigger) bits in the timer control register. If the EXTERNAL bit is set, transitions on the input pin will cause the timer count value to increment if the timer is enabled (the ENable bit in the timer control register is set). Thus, the timer counts external events. If the EXTERNAL bit is cleared, all timer increments are caused by either the CPU clock or by Timer 2 timing out. In this mode, the RTG bit determines whether the input pin will enable timer operation, or whether it will retrigger timer operation.

When the EXTERNAL bit is low and the RTG bit is also low, the timer will count internal timer events only when the timer input pin is high and the ENABLE bit in the timer control register is set. Note that in this mode, the pin is level sensitive, not edge sensitive. A low-to-high transition on the timer input pin is not required to enable timer operation. If the input is tied high, the timer will be continually enabled. The timer enable input signal is completely independent of the ENABLE bit in the timer control register: both must be high for the timer to count. Example uses for the timer in this mode would be a real time clock or a baud rate generator.

When the EXTERNAL bit is low and the RTG bit is high, every low-to-high transition on the timer input pin causes the timer count register to reset to zero. This mode of operation can be used to generate a retriggerable digital one-shot. After the timer is enabled (i.e., the ENABLE bit in the timer control register is set), timer operation (counting) will begin only after the first low-to-high transition of the timer input pin has been detected. If another low-to-high transition occurs on the input pin before the end of the timer cycle, the timer will reset to zero and begin the timer cycle again. A timer cycle is defined as the time the timer is counting from 0 to the maximum count (either max count A or max count B). This means that in the dual max count mode, the RIU bit is not set if the timer is reset by the low-to-high transition on the input pin. Should a timer reset occur when RIU is set (indicating max count B), the timer will again begin to count up to max count B before resetting the RIU bit. Thus, when the ALTERNATE bit is set, a timer reset will retrigger (or extend) the duration of the current max count in use (which means that either the low or high level of the timer output will be extended). If the CONTINUOUS bit in the timer control register is cleared, the timer ENABLE bit will automatically be cleared whenever a timer cycle has been completed (max count is reached). If the CONTINUOUS

bit in the timer control register is set, the timer will reset to zero and begin another timer cycle whenever the current cycle has completed.

5.5 Timer Output Pin Operation

Timers 0 and 1 each have a timer output pin which can perform two functions at programmer option. The first is a single pulse indicating the end of a timing cycle. The second is a level indicating the maximum count register currently being used. The timer outputs operate as outlined below whether internal or external clocking of the timer is used. If external clocking is used, however, the user should remember that the time between an external transition on the timer input pin and the time this transition is reflected in the timer out pin will vary depending on when the input transition occurs relative to the timer being serviced by the counter element.

When the timer is in single maximum count register mode, the timer output pin will go low for a single CPU clock one clock after the timer is serviced by the counter element where maximum count is reached (see Figure 44). This mode is useful when using the timer as a baud rate generator.

When the timer is programmed in dual maximum count register mode, the timer output pin indicates which maximum count register is being used. It is low if maximum count register B is being used and high if maximum count register A is being used. If the timer is programmed in continuous mode (the CONTINUOUS bit in the timer control register is set), this pin could generate a waveform of almost any duty cycle. For example, if maximum count register A contained 10 and maximum count register B contained 20, a 33% duty cycle waveform would be generated.

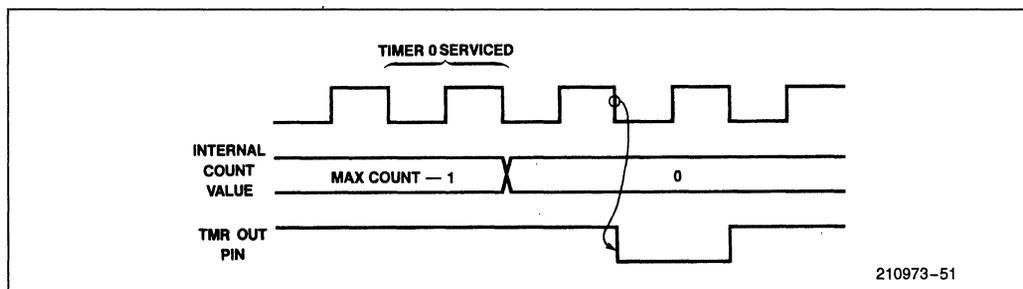


Figure 44. 80186 Timer Out Signal

5.6 Sample 80186 Timer Applications

The 80186 timers can be substituted in almost any application for a discrete timer circuit. Such applications include baud rate generation, digital one-shots, pulse width modulation, event counters and pulse width measurement.

5.6.1 80186 TIMER REAL TIME CLOCK

The sample program in appendix D shows the 80186 timer being used with the 80186 CPU to form a real time clock. In this implementation, Timer 2 is programmed to provide an interrupt to the CPU every millisecond. The CPU then increments memory based clock variables.

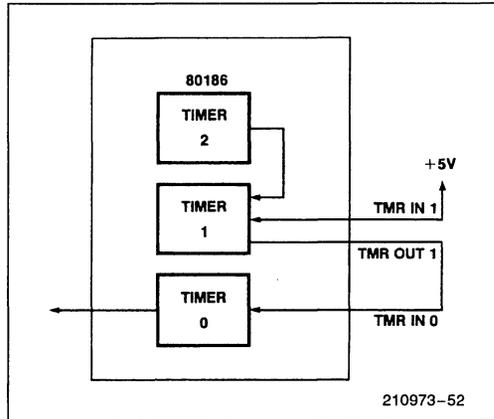


Figure 45. 80186 Real Time Clock

5.6.2 80186 TIMER BAUD RATE GENERATOR

The 80186 timers can also be used as baud rate generators for serial communication controllers (e.g., the 8274). Figure 46 shows this simple connection, and the code to program the timer as a baud rate generator is included in Appendix D.

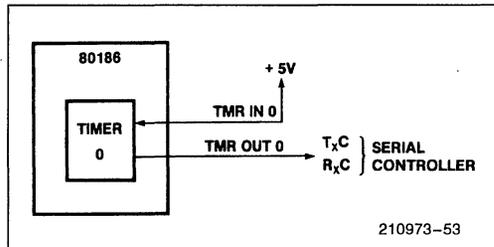


Figure 46. 80186 Baud Rate Generator

5.6.3 80186 TIMER EVENT COUNTER

The 80186 timer can be used to count events. Figure 47 shows a hypothetical set up in which the 80186 timer will count the interruptions in a light source. The number of interruptions can be read directly from the count register of the timer, since the timer counts up, i.e., each interruption in the light source will cause the timer count value to increase. The code to set up the 80186 timer in this mode is included in Appendix D.

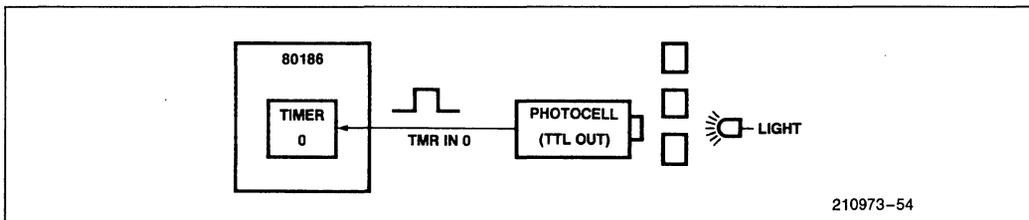


Figure 47. 80186 Event Counter

6.0 80186 INTERRUPT CONTROLLER INTERFACING

The tasks performed by the 80186 integrated interrupt controller include synchronization of interrupt requests, prioritization of interrupt requests, and request type vectoring in response to a CPU interrupt acknowledge. It can be a master to two external 8259A interrupt controllers or can be a slave to an external master interrupt controller.

6.1 Interrupt Controller Model

The integrated interrupt controller block diagram is shown in Figure 48. It contains registers and a control element. Four inputs are provided for external interfacing to the interrupt controller. Their functions change according to the mode of the interrupt controller. Like the other 80186 integrated peripheral registers, the interrupt controller registers are available for CPU reading or writing at any time.

6.2 Interrupt Controller Operation

The interrupt controller operates in two major modes, Master Mode and Slave Mode. In Master Mode the integrated controller acts as the master interrupt controller for the system, while in Slave Mode the controller operates as a slave to an external master inter-

rupt controller. Some of the interrupt controller registers and interrupt controller pins change definition between these two modes. The difference is when in Master Mode, the interrupt controller presents its interrupt input directly to the 80186 CPU, while in Slave Mode the interrupt controller presents an interrupt output to an external controller (which then presents its interrupt input to the 80186 CPU). Placing the interrupt controller in Slave Mode is done by setting the SLAVE/MASTER bit in the peripheral control block pointer (see Appendix A).

6.3 Interrupt Controller Unit Programming

The interrupt controller has a number of registers which control its operation (see Figure 49). Some of these change their function between the two major modes of the interrupt controller. The differences are indicated in the following section. If not indicated, the function and implementation of the registers is the same in the two modes of operation. The interaction among the various interrupt controller registers is shown in the flowcharts in Figures 57 and 58.

6.3.1 CONTROL REGISTERS

Each source of interrupt to the 80186 has a control register in the internal controller. These registers

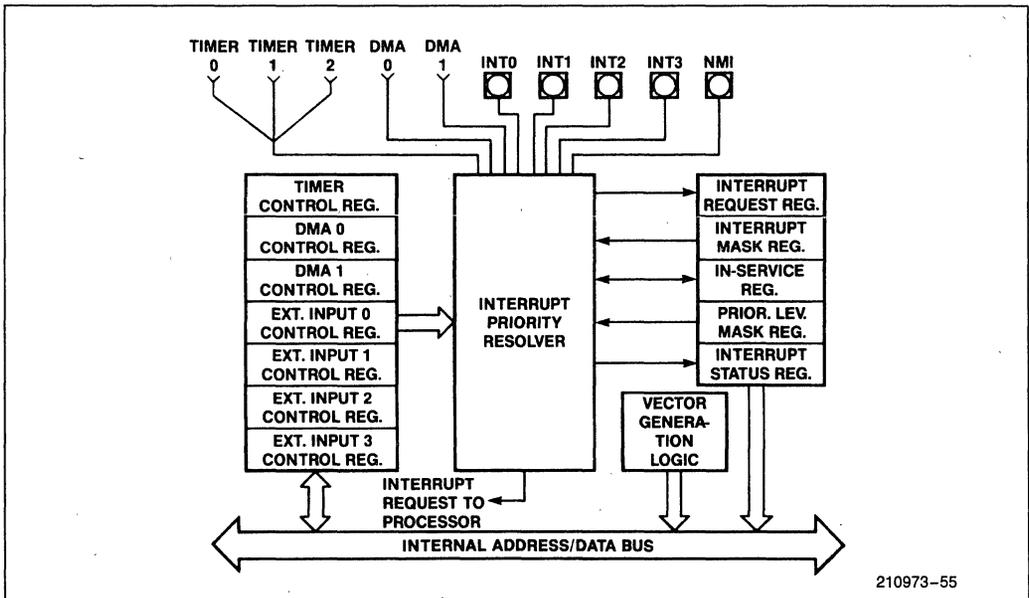


Figure 48. 80186 Interrupt Controller Block Diagram

MASTER MODE	OFFSET ADDRESS	SLAVE MODE
INT3 CONTROL REGISTER	3EH	①
INT2 CONTROL REGISTER	3CH	①
INT1 CONTROL REGISTER	3AH	TIMER 2 CONTROL REGISTER
INT0 CONTROL REGISTER	38H	TIMER 1 CONTROL REGISTER
DMA1 CONTROL REGISTER	36H	DMA1 CONTROL REGISTER
DMA0 CONTROL REGISTER	34H	DMA0 CONTROL REGISTER
TIMER CONTROL REGISTER	32H	TIMER 0 CONTROL REGISTER
INTERRUPT CONTROLLER STATUS REGISTER	30H	INTERRUPT CONTROLLER STATUS REGISTER
INTERRUPT REQUEST REGISTER	2EH	INTERRUPT REQUEST REGISTER
IN-SERVICE REGISTER	2CH	IN SERVICE REGISTER
PRIORITY MASK REGISTER	2AH	PRIORITY MASK REGISTER
MASK REGISTER	28H	MASK REGISTER
POLL STATUS REGISTER	26H	①
POLL REGISTER	24H	①
EOI REGISTER	22H	SPECIFIC EOI REGISTER
①	20H	INTERRUPT VECTOR REGISTER

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NOTE:
 1. Unsupported in this mode: values written may or may not be stored

Figure 49. 80186 Interrupt Controller Registers

contain three bits which select one of eight interrupt priority levels for the device (0 is highest priority, 7 is lowest priority), and a mask bit to enable the interrupt (see Figure 50). When the mask bit is zero, the interrupt is enabled, when it is one, the interrupt is masked.

There are seven control registers in the 80186 integrated interrupt controller. In Master Mode, four of these serve the external interrupt inputs, one each for the two DMA channels, and one for the collective timer interrupts. In Slave Mode, the external interrupt inputs are not used, so each timer has its own individual control register.

6.3.2 REQUEST REGISTER

The interrupt controller includes an interrupt request register (see Figure 51). This register contains seven active bits, one for every interrupt source with an interrupt control register. Whenever an interrupt request is made, the bit in the interrupt request register is set regardless of whether the interrupt is enabled. These interrupt request bits are automatically cleared when the

interrupt is acknowledged. The D1 and D0 bits of the request register can also be set (requesting a DMA interrupt), or cleared (removing a DMA interrupt request) by programming.

6.3.3 MASK REGISTER AND PRIORITY MASK REGISTER

The interrupt controller mask register (see Figure 51) contains a mask bit for each interrupt source associated with an interrupt control register. The bit for an interrupt source in the mask register is the same bit as provided in the interrupt control register; modifying a mask bit in the control register will also modify it in the mask register, and vice versa.

The interrupt priority mask register (see Figure 52) contains three bits which indicate the lowest priority an interrupt may have that will cause an interrupt request to actually be serviced. Interrupts received which have a lower priority will be masked. Upon reset this register is set to the lowest priority of 7 to enable interrupts of any priority. This register may be read or written.

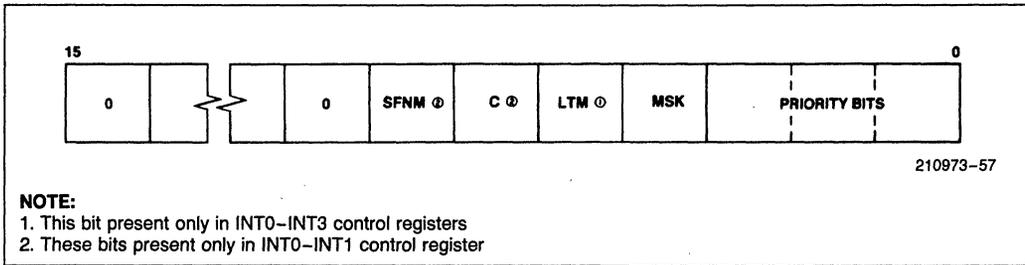


Figure 50. Interrupt Controller Control Register

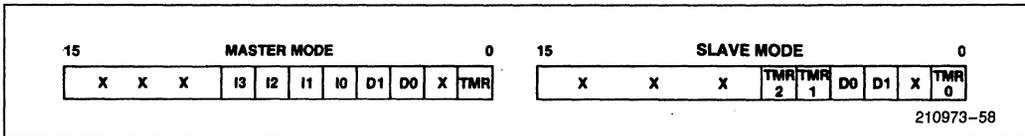


Figure 51. 80186 Interrupt Controller In-Service, Interrupt Request and Mask Register Format

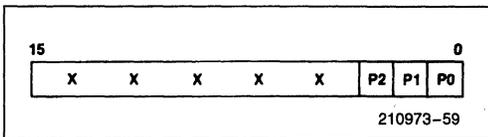


Figure 52. 80186 Interrupt Controller Priority Mask Register Format

gisters contain the same information. They have a single bit to indicate an interrupt is pending. This bit is set if an interrupt of sufficient priority has been received. It is automatically cleared when the interrupt is acknowledged. If an interrupt is pending, the remaining bits contain information about the highest priority pending interrupt. These registers are read-only.

6.3.4 IN-SERVICE REGISTER

The interrupt controller contains an in-service register (see Figure 51). A bit in the in-service register is associated with each interrupt control register so that when an interrupt request by the device associated with the control register is acknowledged by the processor (either by the processor running the interrupt acknowledge or by the processor reading the interrupt poll register) the bit is set. The bit is reset when the CPU issues an End Of Interrupt to the interrupt controller. This register may be both read and written, i.e., the CPU may set in-service bits without an interrupt ever occurring, or may reset them without using the EOI function of the interrupt controller.

6.3.5 POLL AND POLL STATUS REGISTERS

The interrupt controller contains both a poll register and a poll status register (see Figure 53). These re-

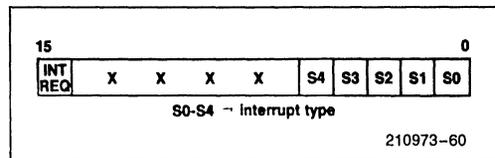


Figure 53. 80186 Poll & Poll Status Register Format

Reading the poll register will acknowledge the pending interrupt to the interrupt controller just as if the processor had acknowledged the interrupt through interrupt acknowledge cycles. The processor will not actually run any interrupt acknowledge cycles, and will not vector through a location in the interrupt vector table. The contents of the interrupt request, in-service, poll, and poll status registers will change appropriately. Reading the poll status register will merely transmit the status of the polling bits without modifying any of the other interrupt controller registers.

The poll and poll status registers are not supported in Slave Mode. The state of the bits in these registers in Slave Mode is not defined.

6.3.6 END OF INTERRUPT REGISTER

The interrupt controller contains an End Of Interrupt register (see Figure 54). The programmer issues an End Of Interrupt (EOI) to the controller by writing to this register. After receiving the EOI, the interrupt controller automatically resets the in-service bit for the interrupt. The value of the word written to this register determines whether the EOI is specific or non-specific. A non-specific EOI is specified by setting the non-specific bit in the word written to the EOI register. In a non-specific EOI, the in-service bit of the highest priority interrupt set is automatically cleared, while a specific EOI allows the in-service bit cleared to be explicitly specified. If the highest priority interrupt is reset, the poll and poll status registers change to reflect the next lowest priority interrupt to be serviced. If a less than highest priority interrupt in-service bit is reset, the priority poll and poll status registers will not be modified (because the highest priority interrupt to be serviced has not changed). Only the specific EOI is supported in Slave Mode. This register is write only.

6.3.7 INTERRUPT STATUS REGISTER

The interrupt controller also contains an interrupt status register (see Figure 55). This register contains

four programmable bits. Three bits show which timer is causing an interrupt. This is required because in master mode, the timers share a single interrupt control register. A bit in this register is set to indicate which timer has generated an interrupt. The bit associated with a timer is automatically cleared after the interrupt request for the timer is acknowledged. More than one of these bits may be set at a time. The fourth bit is the DMA halt bit (not implemented in Slave Mode). When set, this bit prevents any DMA activity. It is automatically set whenever a NMI is received by the interrupt controller. It can also be set by the programmer. This bit is automatically cleared whenever the IRET instruction is executed. All implemented bits in the interrupt status register are read/write. Do not perform the write operation when interrupts from the timer/counters are possible; a conflict with internal use of the register may lead to incorrect timer interrupt processing.

6.3.8 INTERRUPT VECTOR REGISTER

In Slave Mode only, the interrupt controller contains an interrupt vector register (see Figure 56). This register specifies the 5 most significant bits of the interrupt type vector placed on the CPU bus in response to an interrupt acknowledgement (the lower 3 significant bits of the interrupt type are determined by the priority level of the device causing the interrupt in Slave Mode).

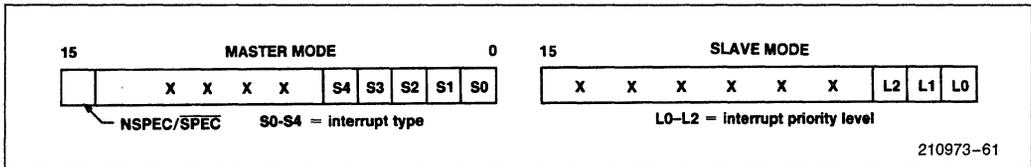


Figure 54. 80186 End of Interrupt Register Format

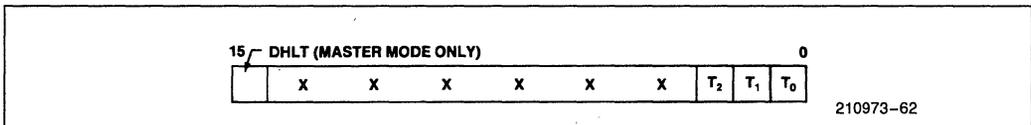


Figure 55. 80186 Interrupt Status Register Format

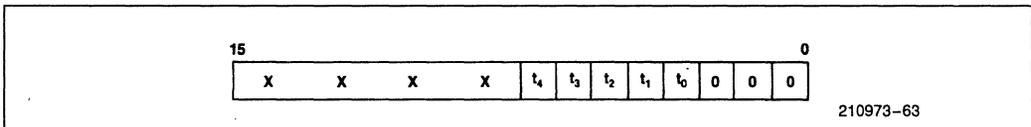


Figure 56. 80186 Interrupt Vector Register Format (Slave Mode only)

6.4 Interrupt Sources

The 80186 interrupt controller receives and arbitrates among many different interrupt request sources, both internal and external. Internal interrupts are processed by the interrupt controller in either Master Mode or Slave Mode. External interrupts are processed by the integrated interrupt controller only in Master Mode. Each interrupt source may be programmed to be a different priority level. An interrupt request generation flow chart is shown in Figure 57. This flowchart is followed independently by each interrupt source.

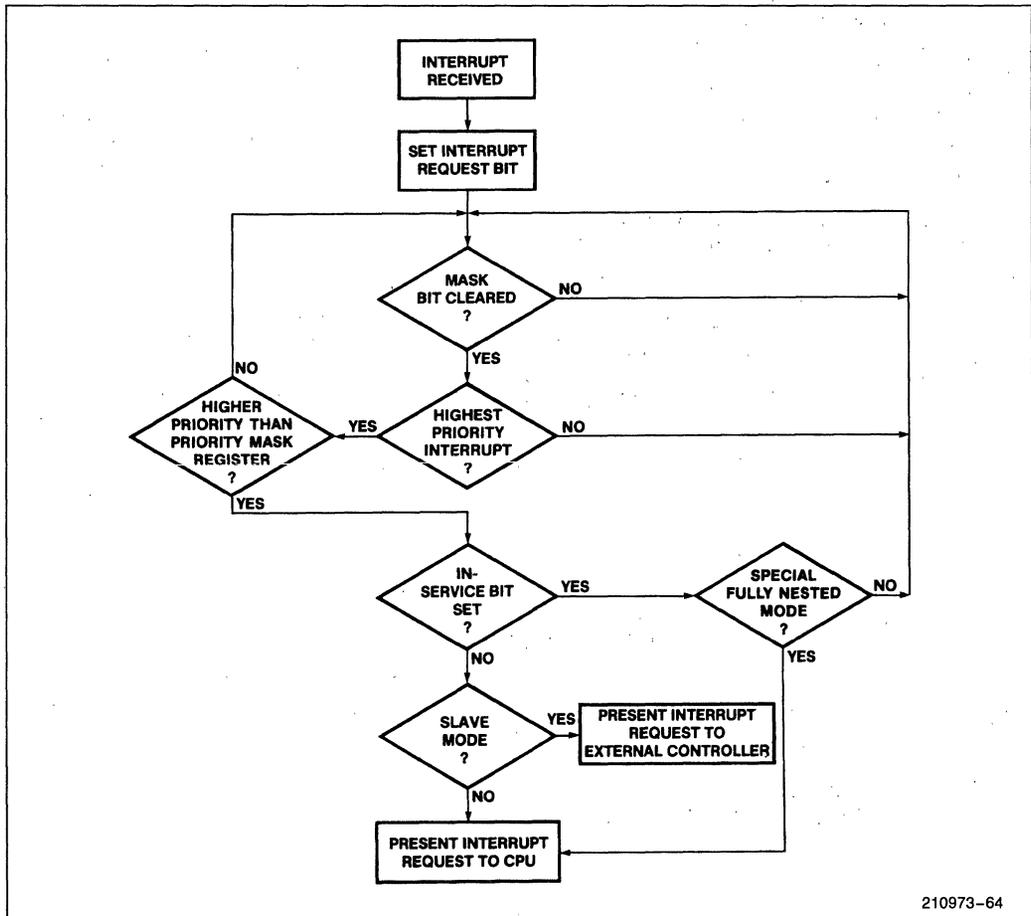
6.4.1 INTERNAL INTERRUPT SOURCES

The internal interrupt sources are the three timers and the two DMA channels. An interrupt from each of these interrupt sources is latched in the interrupt controller. The state of the pending interrupt can be obtained by reading the interrupt request register. Also,

latched DMA interrupts can be reset by the processor by writing to the interrupt request register. Note that all timers share a common bit in the interrupt request register in master mode. The interrupt controller status register may be read to determine which timer is actually causing the interrupt request. Each timer has a unique interrupt vector (see Section 6.5.1). Thus polling is not required to determine which timer has caused the interrupt in the interrupt service routine. Also, because the timers share a common interrupt control register, they are placed at a common priority level relative to other interrupt sources. Among themselves they have a fixed priority, with timer 0 as the highest priority timer and timer 2 as the lower priority timer.

6.4.2 EXTERNAL INTERRUPT SOURCES

The 80186 interrupt controller will accept external interrupt requests only when it is programmed in Master Mode. In this mode, the external pins associated



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Figure 57. 80186 Interrupt Request Sequencing

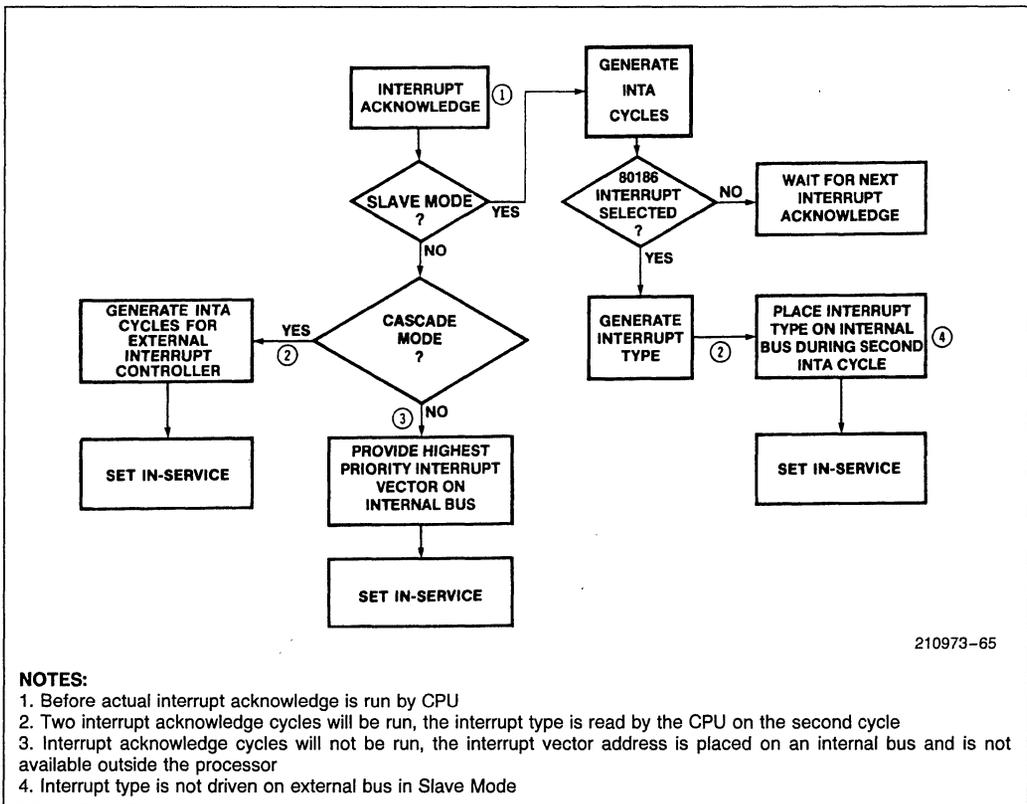


Figure 58. 80186 Interrupt Acknowledge Sequencing

with the interrupt controller may serve either as direct interrupt inputs, or as cascaded interrupt inputs from other interrupt controllers as a programmed option. These options are selected by programming the C and SFNM bits in the INTO and INT1 control registers (see Figure 50).

When programmed as direct interrupt inputs, the four interrupt inputs are each controlled by an individual interrupt control register. As stated earlier, these registers contain 3 bits which select the priority level for the interrupt and a single bit which enables the interrupt source to the processor. In addition, each of these control registers contains a bit which selects edge or level triggered mode for the interrupt input. When edge triggered mode is selected, a low-to-high transition **must** occur on the interrupt input before an interrupt is generated, while in level triggered mode, only a high level needs to be maintained to generate an interrupt. In edge triggered mode, the input must remain low at least 1

clock cycle before the input is rearmed. In both modes, the interrupt level **must** remain high until the interrupt is acknowledged, i.e., the interrupt request is not latched in the interrupt controller. The status of the interrupt input can be shown by reading the interrupt request register. Each of the external pins has a bit in this register which indicates an interrupt request on the particular pin. Note that since interrupt requests on these inputs are not latched by the interrupt controller, if the external input goes inactive, the interrupt requests (and also the bit in the interrupt request register) will also go inactive (low).

If the C (Cascade) bit of the INTO or INT1 control registers is set, the interrupt input is cascaded to an external interrupt controller. In this mode, whenever the interrupt presented to the INTO or INT1 line is acknowledged, the integrated interrupt controller will not provide the interrupt type for the interrupt. Instead, two INTA bus cycles will be run, with the INT2

and INT3 lines providing the interrupt acknowledge pulses for the INTO and the INT1 interrupt requests respectively. INTO/INT2 and INT1/INT3 may be individually programmed into Cascade Mode. This allows 128 individually vectored interrupt sources if two banks of 8 external interrupt controllers each are used.

6.4.3 SLAVE MODE INTERRUPT SOURCES

When the interrupt controller is configured in Slave Mode, it accepts interrupt requests only from the integrated peripherals. Any external interrupt requests go through an external interrupt controller. This external interrupt controller requests interrupt service directly from the 80186 CPU through the INTO line. In this mode, the function of this line is not affected by the integrated interrupt controller. In addition, in Slave Mode the integrated interrupt controller must request interrupt service through this external interrupt controller. This interrupt request is made on the INT3 line (see Section 6.6.4 on external interrupt connections).

6.5 Interrupt Response

The 80186 can respond to an interrupt in two different ways. The first will occur if the internal controller is providing the interrupt vector information with the controller in Master Mode. The second will occur if the CPU reads interrupt type information from an external interrupt controller or if the interrupt controller is in Slave Mode. In both of these instances the interrupt vector information driven by the 80186 integrated interrupt controller is not available outside the 80186 microprocessor.

In each interrupt mode, when the integrated interrupt controller receives an interrupt response, the interrupt controller will automatically set the in-service bit and reset the interrupt request bit. In addition, unless the interrupt control register for the interrupt is set in Special Fully Nested Mode, the interrupt controller will prevent any interrupts from occurring from the same interrupt line until the in-service bit for that line has been cleared.

6.5.1 INTERNAL VECTORING, MASTER MODE

In Master Mode, the interrupt types associated with all the interrupt sources are fixed and unalterable. These interrupt types are given in Table 5. In response to an internal CPU interrupt acknowledge the interrupt controller will generate the vector address rather than the interrupt type. On the 80186 (like the 8086) the interrupt vector address is the interrupt type multiplied by 4.

In Master Mode, no external interrupt controller need know when the integrated controller is providing an interrupt vector, nor when the interrupt acknowledge is taking place. As a result, no interrupt acknowledge bus cycles will be generated. The first external indication that an interrupt has been acknowledged will be the processor reading the interrupt vector from the interrupt vector table in memory.

Table 4. 80186 Interrupt Vector Types

Interrupt Name	Vector Type	Relative Priority
Timer 0	8	0(a)
Timer 1	18	0(b)
Timer 2	19	0(c)
DMA 0	10	1
DMA 1	11	2
INT 0	12	3
INT 1	13	4
INT 2	14	5
INT 3	15	6

Because two interrupt acknowledge cycles are not run, interrupt response to an internally vectored interrupt is 42 clock cycles. This is faster than the interrupt response when external vectoring is required, or if the interrupt controller is run in Slave Mode.

If two interrupts of the same programmed priority occur, the default priority scheme (as shown in Table 4) is used.

6.5.2 INTERNAL VECTORING, SLAVE MODE

In Slave Mode, the interrupt types associated with the various interrupt sources are alterable. The upper 5 most significant bits are taken from the interrupt vector register, and the lower 3 significant bits are taken from the priority level of the device causing the interrupt. Because the interrupt type, rather than the interrupt vector address, is given by the interrupt controller in this mode the interrupt vector address must be calculated by the CPU before servicing the interrupt.

In Slave Mode, the integrated interrupt controller will present the interrupt type to the CPU in response to the two interrupt acknowledge bus cycles run by the processor. During the first interrupt acknowledge cycle, the external master interrupt controller determines which slave interrupt controller will place its interrupt vector on the microprocessor bus. During the second interrupt acknowledge cycle, the processor reads the interrupt vector from its bus. Thus, these two interrupt acknowl-

edge cycles must be run, since the integrated controller will present the interrupt type information only when the external interrupt controller signals the integrated controller that it has the highest pending interrupt request (see Figure 59). The 80186 samples the SLAVE SELECT line (INT1) during the falling edge of the clock at the beginning of T₃ of the second interrupt acknowledge cycle. This input must be stable before and after this edge.

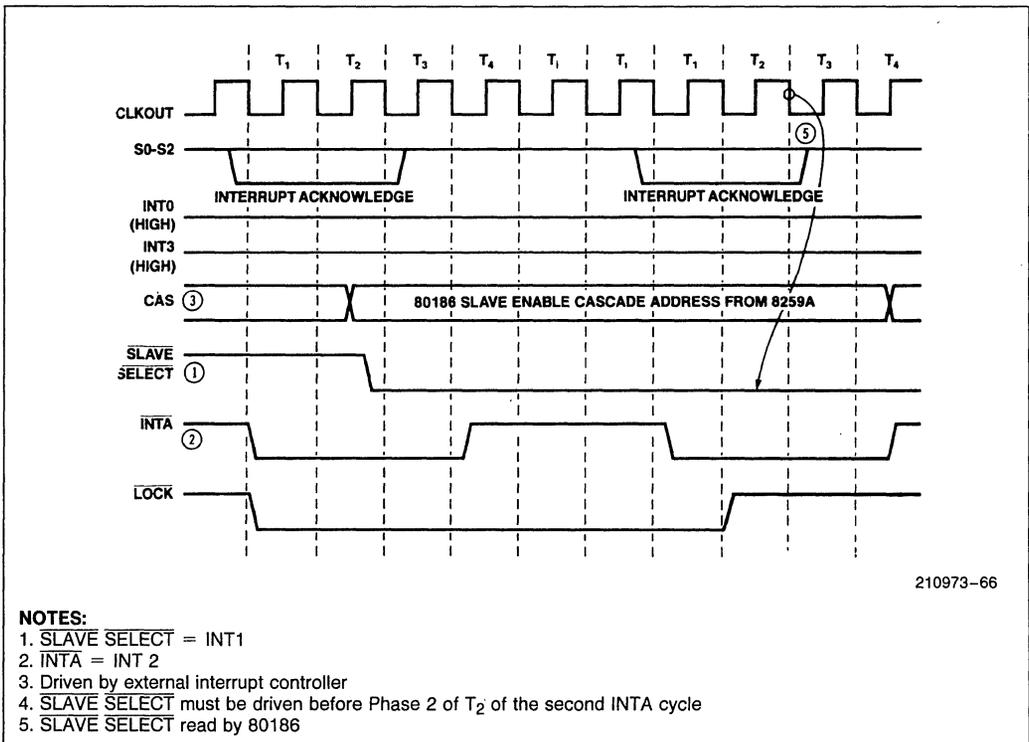
These two interrupt acknowledge cycles will be run back to back, and will be **LOCKED** with the **LOCK** output active. The two interrupt acknowledge cycles will always be separated by two idle T states, and wait states will be inserted into the interrupt acknowledge cycle if a ready is not returned by the processor bus interface. The two idle T states are inserted to allow compatibility with an external 8259A interrupt controller.

Because the interrupt acknowledge cycles must be run in Slave Mode and the integrated controller presents an

interrupt type rather than a vector address, the interrupt response time is the same as for an externally vectored interrupt, namely 55 CPU clocks.

6.5.3 EXTERNAL VECTORING

External interrupt vectoring occurs whenever the 80186 interrupt controller is placed in Cascade Mode, Special Fully Nested Mode, or Slave Mode (and the integrated controller is not enabled by the external master interrupt controller). In this mode, the 80186 generates two interrupt acknowledge cycles, reading the interrupt type off the lower 8 bits of the address/data bus on the second interrupt acknowledge cycle (see Figure 59). This interrupt response is exactly the same as the 8086, so that the 8259A interrupt controller can be used exactly as it would in an 8086 system. Notice that the two interrupt acknowledge cycles are **LOCKED**, and that two idle T-states are always inserted between the two interrupt acknowledge bus cycles, and that wait states will be inserted in the interrupt acknowledge cycle if a ready is not returned to the processor. Also



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Figure 59. 80186 Slave Mode Interrupt Acknowledge Timing

notice that the 80186 provides two interrupt acknowledge signals, one for interrupts signaled by the $\overline{INT0}$ line, and one for interrupts signaled, by the $\overline{INT1}$ line (on the $\overline{INT2}/\overline{INTA0}$ and $\overline{INT3}/\overline{INTA1}$ lines, respectively). These two interrupt acknowledge signals are mutually exclusive. Interrupt acknowledge status will be driven on the status lines ($S0-S2$) when either $\overline{INT2}/\overline{INTA0}$ or $\overline{INT3}/\overline{INTA1}$ signal an interrupt acknowledge.

require contiguous \overline{INTA} cycles to allow correct interrupt controller response. In such cases, the external circuitry in Figure 61 should be used to ensure that DMA or HOLD requests are blocked from stealing the bus during \overline{INTA} cycles.

6.5.4 EFFECT OF LOCK PREFIX ON INTERRUPT ACKNOWLEDGE CYCLES

When the interrupt controller is operating in either the cascade or slave modes and an interrupt occurs during an instruction that has been LOCKED by software, the LOCK signal timing shown in Figures 59 and 60 may be altered. Some peripheral devices used with the 80186

6.6 Interrupt Controller External Connections

The four interrupt signals can be configured into 3 major options. These are direct interrupt inputs (with the integrated controller providing the interrupt vector), cascaded (with an external interrupt controller providing the interrupt vector), or Slave Mode. In all these modes, any interrupt presented to the external lines must remain set until the interrupt is acknowledged.

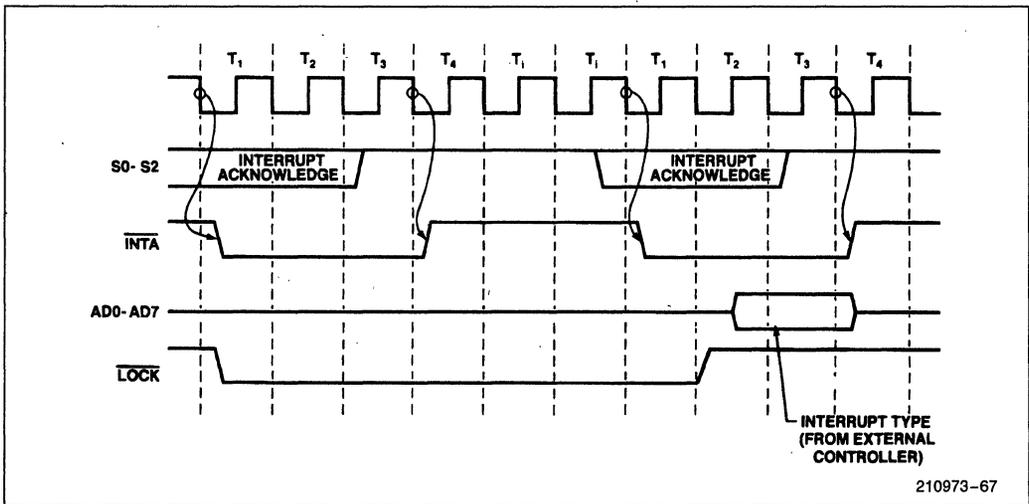


Figure 60. 80186 Cascaded Interrupt Acknowledge Timing

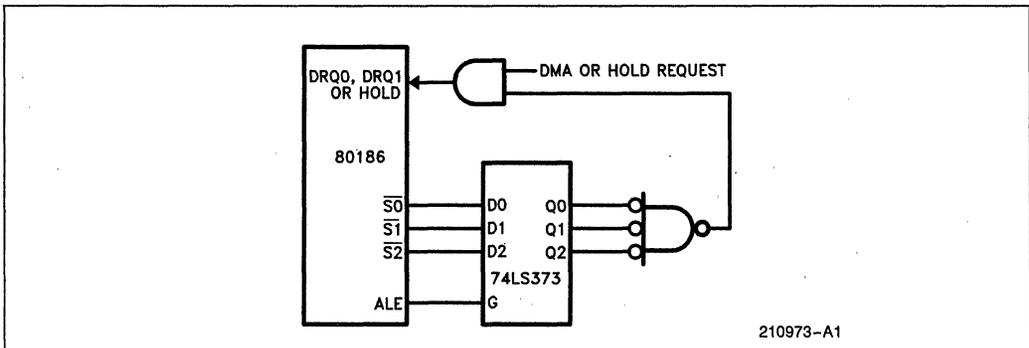


Figure 61. Circuit Blocking DMA or HOLD Request Between \overline{INTA} Cycles

6.6.1 DIRECT INPUT MODE

When the Cascade Mode bits are cleared, the interrupt input pins are configured as direct interrupt pins (see Figure 62). Whenever an interrupt is received on the input line, the integrated controller will do nothing unless the interrupt is enabled, and it is the highest priority pending interrupt. At this time, the interrupt controller will present the interrupt to the CPU and wait for an interrupt acknowledge. When the acknowledge occurs, it will present the interrupt vector address to the CPU. In this mode, the CPU will not run any external interrupt acknowledge (INTA) cycles.

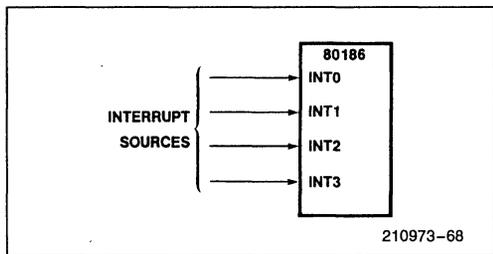


Figure 62. 80186 Non-Cascaded Interrupt Connection

6.6.2 CASCADE MODE

When the Cascade Mode bit is set and the SFNM bit is cleared, the interrupt input lines are configured in Cascade Mode. In this mode, the interrupt input line is paired with an interrupt acknowledge line. The INT2/INTA0 and INT3/INTA1 lines are dual purpose; they can function as direct input lines, or they can function as interrupt acknowledge outputs. INT2/INTA0 provides the interrupt acknowledge for an INT0 input, and INT3/INTA1 provides the interrupt acknowledge for an INT1 input. Figure 63 shows this connection.

When programmed in this mode, in response to an interrupt request on the INT0 line, the 80186 will provide two interrupt acknowledge pulses. These pulses will be provided on the INT2/INTA0 line, and will also be reflected by interrupt acknowledge status being generated on the S0-S2 status lines. The interrupt type will be read on the second pulse. The 80186 externally vectored interrupt response is covered in more detail in Section 6.5.

INT0/INT2/INTA0 and INT1/INT3/INTA1 may be individually programmed into interrupt request/acknowledge pairs, or programmed as direct inputs. This means that INT0/INT2/INTA0 may be programmed as an interrupt/acknowledge pair, while INT1 and INT3/INTA1 each provide separate internally vectored interrupt inputs.

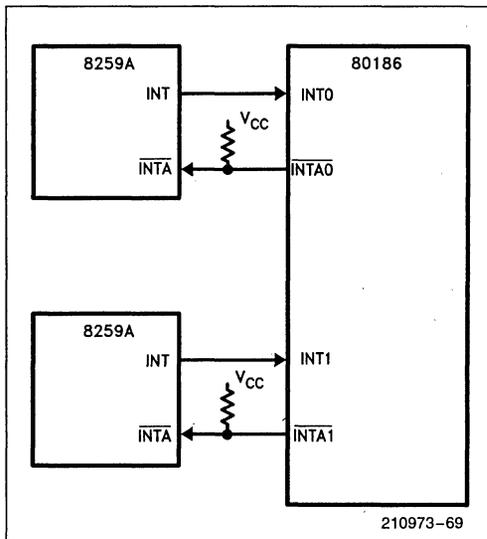


Figure 63. 80186 Cascade and Special Fully Nested Mode Interface

When an interrupt is received on a cascaded interrupt pin, the priority mask bits and the in-service bits in the particular interrupt control register will be set. This will prevent the controller from generating an 80186 CPU interrupt request from a lower priority interrupt. Also, since the in-service bit is set, any subsequent interrupt requests on the particular interrupt input line will not cause the integrated interrupt controller to generate an interrupt request to the 80186 CPU. This means that if the external interrupt controller receives a higher priority interrupt request on one of its interrupt request lines and presents it to the 80186, it will not subsequently be presented to the 80186 CPU by the integrated interrupt controller until the in-service bit for the interrupt line has been cleared.

6.6.3 SPECIAL FULLY NESTED MODE

When both the Cascade Mode bit and the SFNM bit are set, the interrupt input lines are configured in Special Fully Nested Mode. The external interface in this mode is exactly as in Cascade Mode. The only difference is in the conditions allowing an interrupt from the external interrupt controller to the integrated interrupt controller to interrupt the 80186 CPU.

When an interrupt is received from a Special Fully Nested Mode interrupt line, it will interrupt the 80186 CPU if it is the highest priority interrupt pending regardless of the state of the in-service bit for the interrupt source in the interrupt controller. When an interrupt is acknowledged from a special fully nested mode interrupt line, the priority mask bits and the in-service bits in the particular interrupt control register will be

set into the interrupt controller's in-service and priority mask registers. This will prevent the interrupt controller from generating an 80186 CPU interrupt request from a lower priority interrupt. Unlike Cascade Mode, however, the interrupt controller will not prevent additional interrupt requests generated by the same external interrupt controller from interrupting the 80186 CPU. This means that if the external (cascaded) interrupt controller receives a higher priority interrupt request on one of its interrupt request lines and presents it to the integrated controller's interrupt request line, it may cause an interrupt to be generated to the 80186 CPU, regardless of the state of the in-service bit for the interrupt line.

If the SFNM bit is set and the Cascade Mode bit is not set, the controller will provide internal interrupt vectoring. It will also ignore the state of the in-service bit in determining whether to present an interrupt request to the CPU. In other words, it will use the SFNM conditions of interrupt generation with an internally vectored interrupt response, i.e., if the interrupt pending is the highest priority type pending, it will cause a CPU interrupt regardless of the state of the in-service bit for the interrupt. This operation is only applicable to INT0 and INT1, which have SFNM bits in their control registers.

6.6.4 SLAVE MODE

When the SLAVE/MASTER bit in the peripheral relocation register is set, the interrupt controller is in Slave

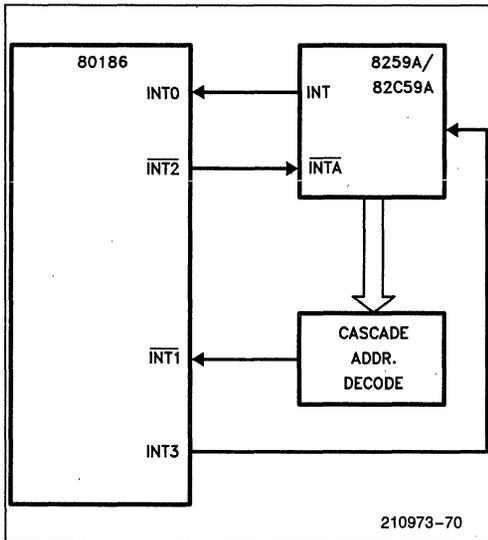


Figure 64. 80186 Slave Mode Interface

Mode. In this mode, all four interrupt controller input lines are used to perform the necessary handshaking with the external master interrupt controller. Figure 64 shows the hardware configuration of the 80186 interrupt lines with an external controller in Slave Mode.

Because the integrated interrupt controller is a slave controller, it must be able to generate an interrupt input for an external interrupt controller. It also must be signaled when it has the highest priority pending interrupt to know when to place its interrupt vector on the bus. These two signals are provided by the INT3/Slave Interrupt Output and INT1/Slave Select lines, respectively. The external master interrupt controller must be able to interrupt the 80186 CPU, and needs to know when the interrupt request is acknowledged. The INT0 and INT2/INTA0 lines provide these two functions.

6.7 Example 8259A or 82C59A Cascade Mode Interface

Figure 65 shows the 80186 and 8259A (or 82C59A) in Cascade Mode. The code to initialize the 80186 interrupt controller is given in Appendix E. Notice that an interrupt ready signal must be returned to the 80186 to prevent the generation of wait states in response to the interrupt acknowledge cycles. In this configuration the INT0 and INT2 lines are used as direct interrupt input lines. Thus, this configuration provides 10 external interrupt lines: 2 provided by the 80186 interrupt controller itself, and 8 from the external 8259A. Also, the 8259A is configured as a master interrupt controller. It will only receive interrupt acknowledge pulses in response to an interrupt it has generated. It may be cascaded again to up to 8 additional 8259As (each of which would be configured in Slave Mode).

6.8 Interrupt Latency

Interrupt latency time is the time from when the 80186 receives the interrupt to the time it begins to respond to the interrupt. This is different from interrupt response time, which is the time from when the processor actually begins processing the interrupt to when it actually executes the first instruction of the interrupt service routine. The factors affecting interrupt latency are the instruction being executed and the state of the interrupt enable flip-flop. The interrupt enable flip-flop must be explicitly set by issuing the STI instruction. Since interrupt vectoring automatically clears the flip-flop, it is necessary to set the flip-flop within the interrupt service routine if nested interrupts are desired.

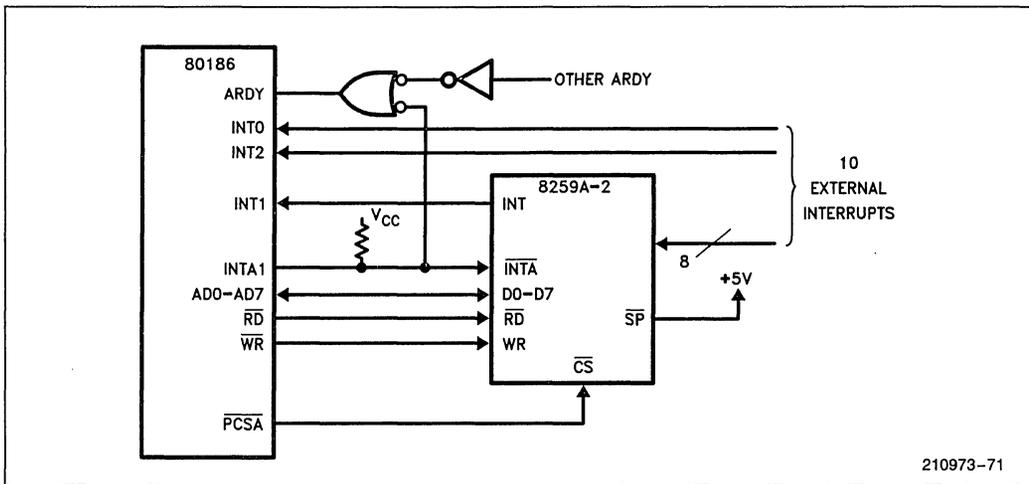


Figure 65. 80186/8259A Interrupt Cascading

When interrupts are enabled in the CPU, the interrupt latency is a function of the instructions being executed. Only repeated instructions will be interrupted before being completed, and those only between their respective iterations. This means that the interrupt latency time could be as long as 69 CPU clocks, which is the time it takes the processor to execute an integer divide instruction (with a segment override prefix, see below), the longest single instruction on the 80186.

Other factors can affect interrupt latency. An interrupt will not be accepted between the execution of a prefix (such as segment override prefixes and lock prefixes) and the instruction. In addition, an interrupt will not be accepted between an instruction which modifies any of the segment registers and the instruction immediately following the instruction. This is required to allow the stack to be changed. If the interrupt were accepted, the return address from the interrupt would be placed on a stack which was not valid (the Stack Segment register would have been modified but the Stack Pointer register would not have been). An interrupt will not be accepted between the execution of the WAIT instruction and the instruction immediately following it if the $\overline{\text{TEST}}$ input is active. If the WAIT sees the $\overline{\text{TEST}}$ input inactive, however, the interrupt will be accepted, and the WAIT will be re-executed after the interrupt return. Finally, the 80C186 and 80C188 will not accept interrupts during refresh bus cycles.

7.0 CLOCK GENERATOR

The 80186 clock generator provides the main clock signal for all 80186 integrated components, and all CPU synchronous devices in the 80186 system. This clock generator includes a crystal oscillator, divide by two counter, reset circuitry, and ready generation logic. A block diagram of the clock generator is shown in Figure 66.

7.1 Crystal Oscillator

All 80186 family microprocessors use a parallel resonant Pierce oscillator. For all NMOS 80186/80188 applications and lower frequency 80C186/80C188 applications, a fundamental mode crystal is appropriate. At higher frequencies, the diminishing thickness of fundamental mode crystals makes a third overtone crystal the appropriate choice. The addition of external capacitors at X1 and X2 is always required, and a third overtone crystal also requires a RC tank circuit to select the third overtone frequency over the fundamental frequency (see Figure 67).

The recommendations given in the 80186 family product data sheets for the values of the external components should be taken only as guidelines since there are situations where the oscillator operation can be modified somewhat. One example would be the case where the circuit layout introduces significant stray capacitance to the X1 and X2 pins. Another example is at low frequencies (CLKOUT less than 6 MHz) where slightly

larger capacitors are desirable. Finally, it is also possible to use ceramic resonators in place of crystals for low cost when precise frequencies are not required.

For assistance in selecting the external oscillator components for unusual circumstances, the best resource is the crystal manufacturer. The foremost circuit consideration is that the oscillator start correctly over the entire voltage and temperature ranges expected in operation.

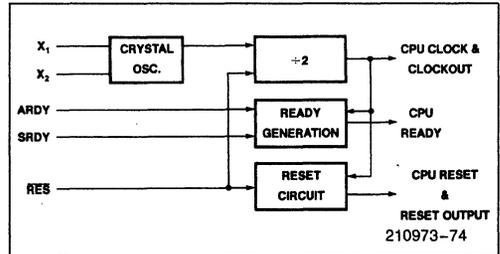


Figure 66. 80186 Clock Generator Block Diagram

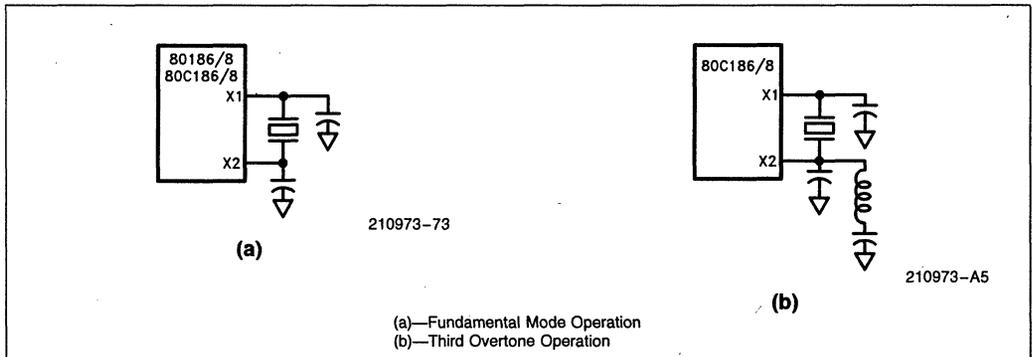
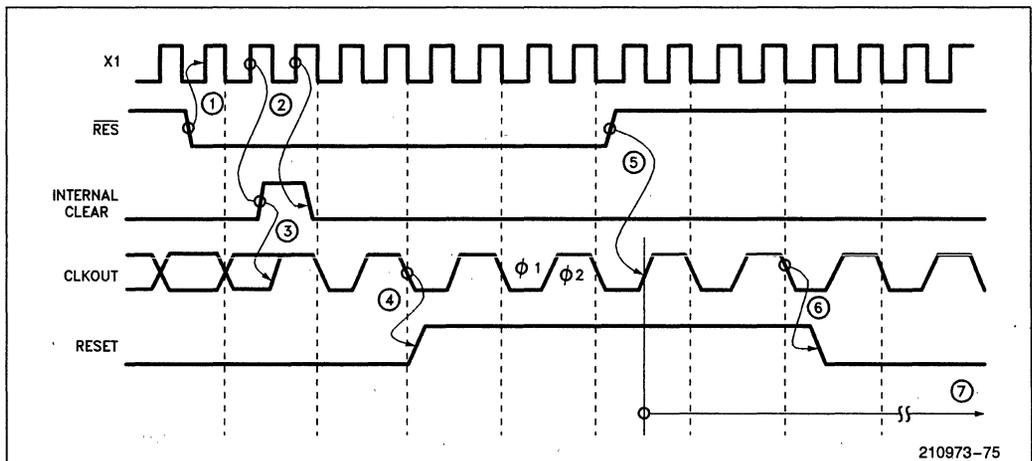


Figure 67. 80186 Family Crystal Connections



NOTES:

1. RES sampled on rising edge of oscillator input signal (X1).
2. Internal clear pulse generated.
3. Internal clear pulse drives CLKOUT high, resynchronizing the clock generator.
4. RESET output goes active (T_{CLRO}).
5. RES allowed to go inactive after minimum 4 CLKOUT cycles, recognized at rising CLKOUT.
6. RESET output goes inactive $1\frac{1}{2}$ CLKOUT cycles plus T_{CLRO} after recognition of RES inactive.
7. First instruction prefetch occurs $6\frac{1}{2}$ CLKOUT cycles after coming out of reset.

Figure 68. 80186 Clock Generator Reset

7.2 Using an External Oscillator

An external oscillator may be used with the 80186. The external frequency input (EFI) signal is connected directly to the X1 input of the oscillator. X2 should be left not connected. This oscillator input drives an internal divide-by-two counter to generate the CPU clock signal, so the external frequency input can be of practically any duty cycle, so long as the minimum high and low times for the signal (as stated in the data sheet) are met.

7.3 Clock Generator

The output of the crystal oscillator (or the external frequency input) drives a divide by two circuit which generates a 50% duty cycle clock for the 80186 system. All 80186 timing is referenced to this signal, which is available on the CLKOUT pin of the 80186. This signal will change state on the high-to-low transition of the EFI signal.

7.4 Ready Generation

The clock generator also includes the circuitry required for ready generation. Interfacing to the SRDY and ARDY inputs this provides is covered in Section 3.1.6.

7.5 Reset

The 80186 clock generator also provides a synchronized reset signal for the system. This signal is generated from the reset input (\overline{RES}) to the 80186. The clock generator synchronizes this signal to the clockout signal.

The reset input also resets the divide-by-two counter. A one clock cycle internal clear pulse is generated when the \overline{RES} input signal goes active. This clear pulse goes active beginning on the first low-to-high transition of the X1 input after \overline{RES} goes active, and goes inactive on the next low-to-high transition of the X1 input. In

order to insure that the clear pulse is generated on the next oscillator cycle, the \overline{RES} input signal must satisfy a setup time to the high-to-low oscillator input signal (see Figure 68). During this clear, CLKOUT will be high. On the next high-to-low transition of X1, CLKOUT will go low, and will change state on every subsequent high-to-low X1 transition.

The reset signal presented to the rest of the 80186, and also the signal present on the RESET output pin of the 80186 is synchronized by the high-to-low transition of the clockout signal of the 80186. This signal remains active as long as the \overline{RES} input also remains active. After the \overline{RES} input goes inactive, the 80186 will begin to fetch its first instruction (at memory location FFFF0H) after 6 1/2 CPU clock cycles (i.e., T_1 of the first instruction fetch will occur 6 1/2 clock cycles later). To ensure that the RESET output will go inactive on the next CPU clock cycle, the inactive going edge of the \overline{RES} input must satisfy certain hold and setup times to the low-to-high edge of the CLKOUT signal of the 80186 (see Figure 68).

8.0 CHIP SELECTS

The 80186 includes a chip select unit which provides hardware chip select signals for memory and I/O accesses generated by the 80186 CPU and DMA units. This unit is programmable such that it can fulfill the chip select requirements (in terms of memory device or bank size and speed) of most small and medium sized 80186 systems.

The chip selects are driven only for internally generated bus cycles. Any cycles generated by an external unit (e.g., an external DMA controller) will not cause the chip selects to go active. Thus, any external bus masters must be responsible for their own chip select generation. Also, during a bus HOLD, the 80186 does not float the chip select lines. Therefore, logic must be included to enable the devices which the external bus master wishes to access (see Figure 69).

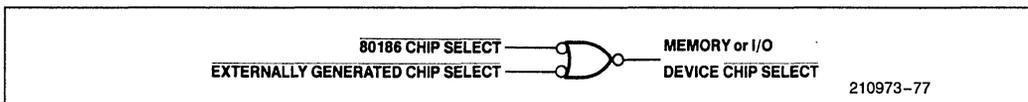


Figure 69. 80186/External Chip Select/Device Chip Select Generation

8.1 Memory Chip Selects

The 80186 provides six discrete memory chip select lines. These signals are named \overline{UCS} , \overline{LCS} , and $\overline{MCS0-3}$ for Upper Memory Chip Select, Lower Memory Chip Select and Midrange Memory Chip Select 0-3. They are meant (but not limited) to be connected to the three major areas of the 80186 system memory (see Figure 70).

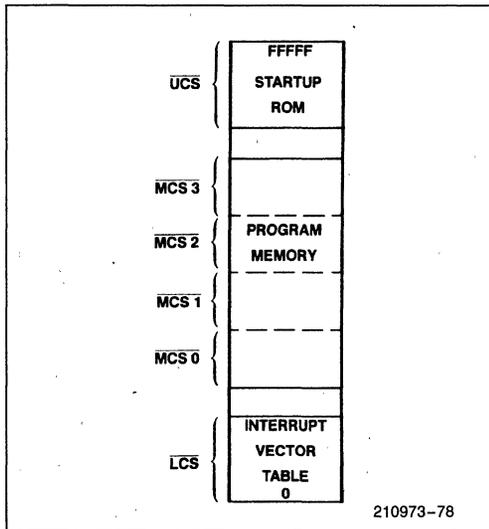


Figure 70. 80186 Memory Areas & Chip Selects

The upper limit of \overline{UCS} and the lower limit of \overline{LCS} are fixed at FFFFFH and 00000H in memory space, re-

spectively. The other limit is set by the memory size programmed into the control register for the chip select line. Mid-range memory allows both the base address and the block size of the memory area to be programmed. The only limitation is that the base address must be programmed to be an integer multiple of the total block size. For example, if the block size was 128K bytes (4 32K byte chunks) the base address could be 0 or 20000H, but not 10000H.

The memory chip selects are controlled by 4 registers in the peripheral control block (see Figure 71). These include 1 each for \overline{UCS} and \overline{LCS} , the values of which determine the size of the memory blocks addressed by these two lines. The other two registers are used to control the size and base address of the mid-range memory block.

On reset, only \overline{UCS} is active. It is programmed to be active for the top 1K memory block, to insert 3 wait states to all memory fetches, and to factor external ready for every memory fetch (see Section 8.3 for more information on internal ready generation). None of the other chip select lines will be active until all necessary registers for a signal have been accessed (not necessarily written, a read to an uninitialized register will enable the chip select function controlled by that register).

8.2 Peripheral Chip Selects

The 80186 provides seven discrete chip select lines which are meant to be connected to peripheral components in an 80186 system. Each of these lines is active for one of seven continuous 128 byte areas in memory or I/O space above a programmed base address.

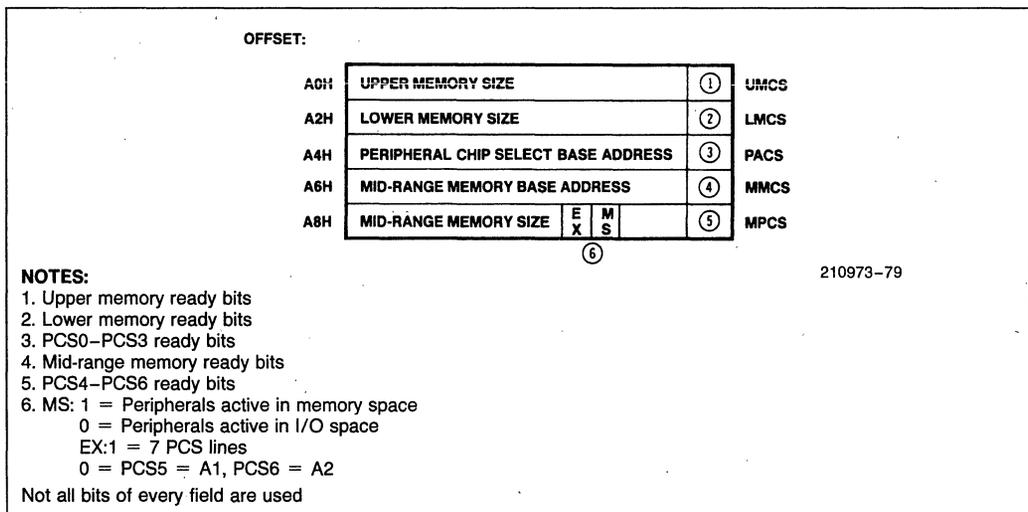


Figure 71. 80186 Chip Select Control Registers

The peripheral chip selects are controlled by two registers in the internal peripheral control block (see Figure 71). These registers set the base address of the peripherals and map the peripherals into memory or I/O space. Both of these registers must be accessed before any of the peripheral chip selects will become active.

A bit in the MPCS register allows $\overline{\text{PCS5}}$ and $\overline{\text{PCS6}}$ to become latched A1 and A2 outputs. When this option is selected, $\overline{\text{PCS5}}$ and $\overline{\text{PCS6}}$ reflect the state of A1 and A2 throughout a bus cycle. These allow external peripheral register selection in a system in which the addresses are not latched. Upon reset, these lines are driven high.

8.3 Ready Generation

The 80186 includes a ready generation unit. This unit generates an internal ready signal for all accesses to memory or I/O areas to which the chip select circuitry of the 80186 responds.

For each ready generation area, 0–3 wait states may be inserted by the internal unit. Table 5 shows how the ready control bits should be programmed to provide this. In addition, the ready generation circuit may be programmed to ignore or include the state of the external ready pins. When using both internal and external ready generation, both elements must be fulfilled before a busy cycle will end. The external ready condition is always required upon RESET for accesses involving the top 1K of memory. Therefore, at least one of the ready pins must be connected to functional ready circuitry or be tied HIGH until $\overline{\text{UCS}}$ is reprogrammed early in the initialization sequence.

Table 5. 80186 Wait State Programming

R2	R1	R0	Number of Wait States
0	0	0	0 + external ready
0	0	1	1 + external ready
0	1	0	2 + external ready
0	1	1	3 + external ready
1	0	0	0 (no external ready required)
1	0	1	1 (no external ready required)
1	1	0	2 (no external ready required)
1	1	1	3 (no external ready required)

8.4 Examples of Chip Select Usage

Many examples using the chip select lines are given in the bus interface section of this note (Section 3.2). The key point to remember when using the chip select function is that they are only activated during bus cycles generated by the 80186. When another master has the bus, it must generate its own chip selects. In addition, whenever the bus is given by the 80186 to an external master (through HOLD/HLDA) the 80186 does not float the chip select lines.

8.5 Overlapping Chip Select Areas

Generally, the chip selects of the 80186 should not be programmed such that any two areas overlap. In addition, none of the programmed chip select areas should overlap any locations of the integrated 256-byte control register block. The consequences of doing this are:

Whenever two chip select lines are programmed to respond to the same area, both will be activated during any access to that area. When this is done, the ready bits for both areas **must** be programmed to the same value. If this is not done, the processor response to an access in this area is indeterminate. This rule also applies to overlapping chip selects with the integrated control block.

If any of the chip select areas overlap the integrated 256-byte control block, the timing on the chip select line is altered. An access to the control block will temporarily activate the corresponding chip select pin, but it will go inactive prematurely.

8.6 $\overline{\text{MCS}}$ Functionality and the 80C186

The 80C186 $\overline{\text{MCS0}}$, $\overline{\text{MCS1}}$ and $\overline{\text{MCS3}}$ pins change function when the part is configured for Enhanced Mode (see Section 9.0 for an explanation of Enhanced Mode). The 80C188 $\overline{\text{MCS}}$ pins function the same in both modes. These pins are configured to support an asynchronous numerics floating point coprocessor (see Table 6). Thus, the 80C186 does not provide the complete range of middle chip selects normally available. However, the functionality of the $\overline{\text{MCS2}}$ pin and the programming features of the MPCS and MMCS registers are still available.

Table 6. $\overline{\text{MCS}}$ Pin Definitions

Pin #	Compatible Mode	Enhanced Mode
35	$\overline{\text{MCS3}}$	NPS, Numerics Processor Select
36	$\overline{\text{MCS2}}$	$\overline{\text{MCS2}}$
37	$\overline{\text{MCS1}}$	ERROR, Numerics Processor Error
38	$\overline{\text{MCS0}}$	PEREQ, Processor Extension Request

In Enhanced Mode, it is still possible to program the starting address, block size and ready requirements of the middle chip selects. This allows the user to take advantage of the wait-state generation logic on the 80C186 even though the majority of external chip selects are not active. It is also possible to use $\overline{\text{MCS2}}$ which is active for one fourth the block size (see Figure 72).

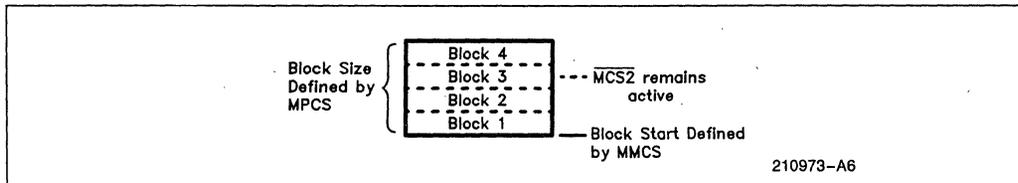


Figure 72. MCS2 Functionality During Enhanced Mode

9.0 80C186 PRODUCT ENHANCEMENTS

The 80C186 and 80C188 are for the most part identical to their NMOS counterparts, and may be used interchangeably. However, aside from the fact that the 80C186 and 80C188 are designed with Intel's CHMOS III technology and provide greater operating frequencies and less power consumption, they also provide two new operating units not found on the 80186 or 80188: the Refresh Control Unit and the Power-Save Unit. To ensure that the new features of the 80C186 are not accidentally programmed in older designs, the 80C186 has two operating modes: Compatible Mode and Enhanced Mode. Compatible Mode implies that the register, programming and pin definition of the 80C186 is identical to that of the 80186. Enhanced Mode implies that the 80C186 provides a super-set of functionality to that of the 80186.

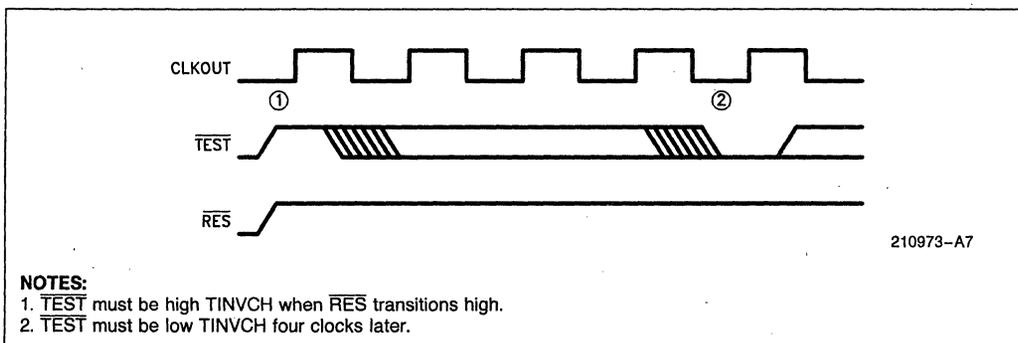
The different modes are selected during RESET. The timing diagram in Figure 73 shows how the 80C186 samples the TEST input pin just before and just after RES is removed to determine if the device will enter Enhanced Mode. Tying the RESET output pin back to

the TEST input pin ensures that the 80C186 or 80C188 enters enhanced mode. If the TEST input is used for external synchronization of code, then RESET can be OR'ed with the other input provided it is always active (low) just after RESET.

When the 80C186 (not the 80C188) is in Enhanced Mode, some of the MCS chip select lines change functionality to support an asynchronous numerics floating-point coprocessor. Refer to Section 8.6 for more detail.

9.1 Refresh Control Unit

To simplify the design of a dynamic memory controller, the 80C186 incorporates integrated address and clock counters which, along with the BIU, facilitate dynamic memory refreshing. A block diagram of the Refresh Control Unit (RCU) and its relationship to the BIU is shown in Figure 74. To the memory interface, a refresh request looks exactly like a memory read bus cycle. This is because a refresh bus cycle is a memory read operation. Because the RCU is integrated into the 80C186, functions such as chip selects and wait-state control can be used effectively.



NOTES:

1. TEST must be high TINVCH when RES transitions high.
2. TEST must be low TINVCH four clocks later.

Figure 73. Enhanced Mode Enable Pin Timing

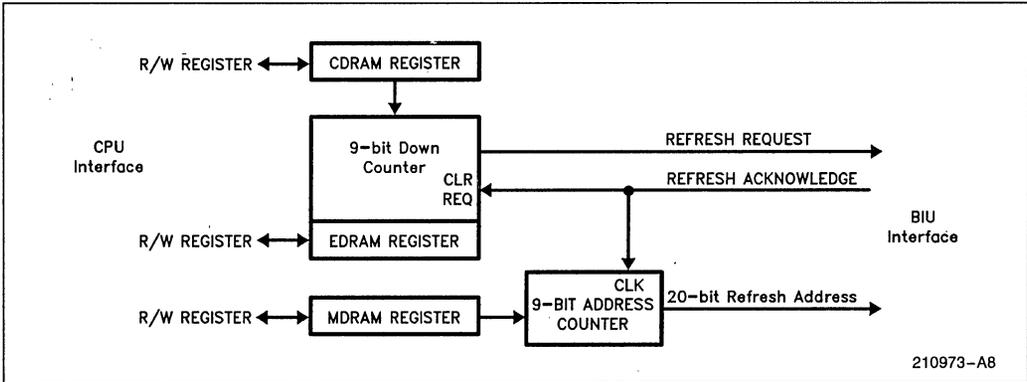


Figure 74. Refresh Control Unit Block Diagram

The 9-bit counter is controlled by the BIU and is used whenever a refresh bus cycle is executed. Thus, any dynamic memory whose refresh address requirement does not exceed nine bits can be directly supported by the 80C186. The 9-bit address counter along with a 6-bit base register define a full 20-bit refresh address. The 9-bit counter generates a signal to initiate a refresh bus cycle. When the counter decrements to 1 (it is decremented every clock cycle), a refresh request is presented to the BIU. When the bus is free, the BIU will run the refresh (memory read) bus cycle. Refresh requests have a higher priority than any other bus request (i.e., CPU, DMA, HOLD).

accessible when the 80C186 or 80C188 are operating in Enhanced mode. Otherwise, a read or write to these registers is ignored.

The three control registers are MDRAM, CDRAM, and EDRAM (see Figure 75). These registers define the operating characteristics of the RCU. The MDRAM register programs the base address (upper 7 bits) of the refresh address (see Figure 76). This allows the refresh address to be mapped into any 4 kilobyte boundary within the 1 megabyte 80C186 address space. The MDRAM register is not altered whenever the refresh address bits (A1 through A9 in Figure 76) roll over. In other words, the refresh address does not act like a linear counter found in a typical DMA controller.

9.1.1 REFRESH CONTROL UNIT PROGRAMMING

There are several registers in the Peripheral Control Block that control the RCU. These registers are only

OFFSET		15															0	
E4H	E	0	0	0	0	0	0	0	T8	T7	T6	T5	T4	T3	T2	T1	T0	EDRAM Register ⁽¹⁾
E2H		0	0	0	0	0	0	0	C8	C7	C6	C5	C4	C3	C2	C1	C0	CDRAM Register ⁽²⁾
E0H	M6	M5	M4	M3	M2	M1	M0	0	0	0	0	0	0	0	0	0	MDRAM Register ⁽³⁾	

NOTES:
 1. Bits 0–8: T0–T8, Refresh request down counter clock count. These bits are read only and represent the current value of the counter. Any write operation to these bits are ignored.
 Bit 15: E, enables the operation of the refresh control unit.
 2. Bits 0–8: C0–C8, define the number of CLKOUT cycles between each refresh request.
 3. Bits 9–15: M0–M6, are used to define address bits A13–A19 (respectively) of the 20-bit memory address. These bits are set to zero on RESET.

Figure 75. Refresh Control Unit Registers

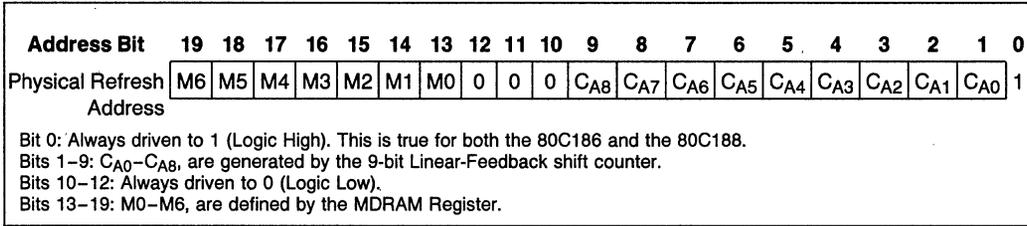


Figure 76. Physical Address Generation

The CDRAM register defines the time interval between refresh requests by initializing the value loaded into the 9-bit down counter. Thus, the higher the value, the longer the amount of time between requests. The down-counter is decremented every falling edge of CLKOUT, regardless of the activity of the CPU or BIU. When the counter decrements to 1, a request is generated and the counter is again loaded with the value in the CDRAM register. The amount of time between refresh requests can be calculated using the equation shown in Figure 77. The minimum value that can be programmed into the CDRAM register is 18 (12H) regardless of the operating frequency. This is due to the minimum number of clocks required between each successive request to ensure the BIU has enough time to execute the refresh bus cycle. The BIU is not capable of queuing requests; if another request is generated before the current request is executed, the current request is lost. This applies only to the request itself, not the address associated to the request. The refresh address is only changed after the BIU has run the bus cycle. Thus it is possible to miss refresh requests, but not refresh addresses.

The EDRAM register has two functions, depending on whether it is being written or read. During writes to the EDRAM register, only the Enable bit is active. Setting the Enable bit enables the RCU while clearing the Enable bit disables the RCU. Whenever the RCU is enabled, the contents of the CDRAM register are loaded into the 9-bit down counter and refresh requests will be generated when the counter reaches 1. Disabling the RCU stops and clears the counter. A read of the

EDRAM register will return the current value of the Enable bit as well as the current value of the 9-bit down counter (zero if the RCU is not enabled). Writing to EDRAM register when the RCU is running does not modify the count value in the 9-bit counter.

9.1.2 REFRESH CONTROL UNIT OPERATION

Figure 78 illustrates the two major functions of the refresh control unit that are responsible for initiating and controlling the refresh bus cycles.

The down counter is loaded on the falling edge of CLKOUT, when either the Enable bit is set or the counter decrements to 1. Once loaded, the down counter will decrement every falling edge of CLKOUT (as long as the Enable bit remains set).

When the counter decrements to 1, two things happen. First, a request is generated to the BIU to run a refresh bus cycle. The request remains active until the bus cycle is run. Second, the down counter is reloaded with the value contained in the CDRAM register. At this time, the down counter will again begin counting down every clock cycle. It does not wait until the request has been serviced. This is done to ensure that each refresh request occurs at the correct interval. Otherwise, the time between refresh requests would also be a function of bus activity, which is unpredictable. When the BIU services the refresh request, it will clear the request and increment the refresh address.

$$\frac{R_{\text{Period}} (\mu\text{s}) * \text{FREQ} (\text{MHz})}{\# \text{ Refresh Rows} + (\# \text{ Refresh Rows} * \% \text{ Overhead})} = \text{CDRAM Register Value}$$

R_{Period} = Maximum Refresh period specified by the DRAM manufacturer (time in microseconds).
 FREQ = Operating Frequency at 80C186 in MHz.
 # Refresh Rows = Total number of rows to be refreshed.
 % Overhead = Derating factor to compensate for missed refresh requests (typically 1-5%).

Figure 77. Equation to Calculate Refresh Interval

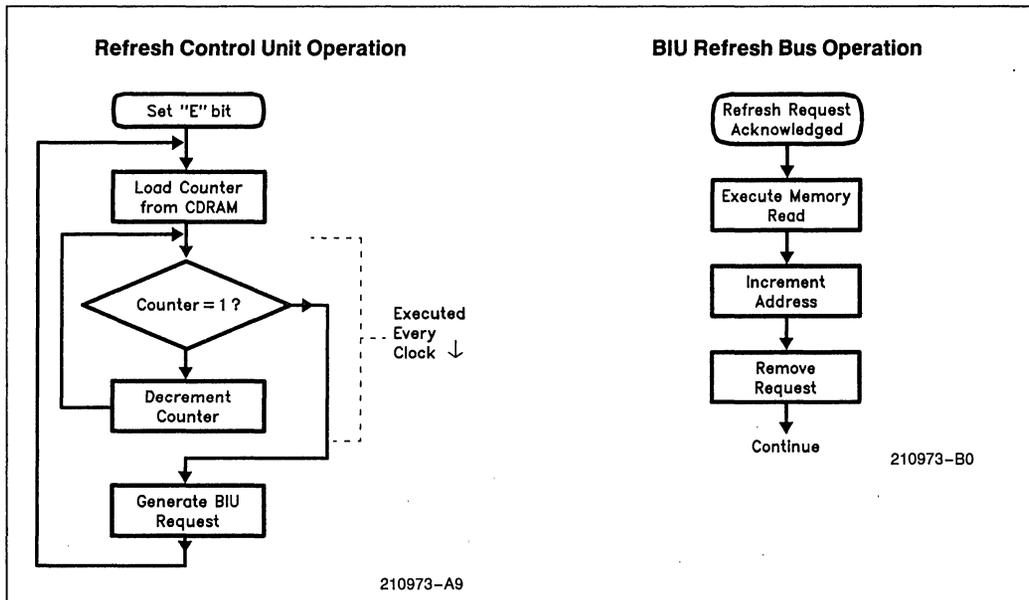


Figure 78. Flowchart of RCU Operation

9.1.3 REFRESH ADDRESS CONSIDERATIONS

The physical address that is generated during a refresh bus cycle is shown in Figure 76, and applies to both the 80C186 and 80C188. The refresh address bits CA0 through CA8 are generated using a linear-feedback shift counter which does not increment the addresses linearly from 0 through 1FFH (although they do follow a predictable algorithm). Further, note that for the 80C188, address bit A0 does not toggle during refresh operation, which means that it cannot be used as part of the refresh address applied to the dynamic memory device. Typically, A0 is used as part of memory decoding in 80C188 applications, unlike the 80C186 which uses A0 along with BHE to select an upper or lower bank. Therefore, when designing with the 80C188, it is important not to include A0 as part of the row address that is used for refreshing. Appendix K illustrates memory address multiplexing techniques that can be applied to the 80C186 and 80C188.

9.1.4 REFRESH OPERATION AND BUS HOLD

When another bus master has control of the bus, the HLDA signal is kept active as long as the HOLD input remains active. If a refresh request is generated while HOLD is active, the 80C186 will remove (drive inactive) the HLDA signal to indicate to the current bus master that the 80C186 wishes to regain control of the bus (see Figure 79). Only when the HOLD input is removed will the BIU begin the refresh bus cycle.

Therefore, it is the responsibility of the system designer to ensure that the 80C186 can regain the bus if a refresh request is signalled. The sequence of HLDA going inactive while HOLD is active can be used to signal a pending refresh request. HOLD need only go inactive for one clock period to allow the refresh bus cycle to be run. If HOLD is again asserted, the 80C186 will give up the bus after the refresh bus cycle has been run (provided there is not another refresh request generated during that time).

9.2 Power-Save Unit

The Power-Save Unit is intended to benefit applications by lower power consumption while maintaining regular operation of the CPU. The 80C186 Power-Save mechanism lowers current needs by reducing the operating frequency.

The Power-Save Unit is an internal clock divider as shown in Figure 80. Because the Power-Save Unit will change the internal operating frequency, all other units within the 80C186 will be affected by the clock change. This includes the CPU, Timers, Refresh, DMA, and BIU. Thus, by using the Power-Save feature, the net effect is similar to changing the input clock frequency.

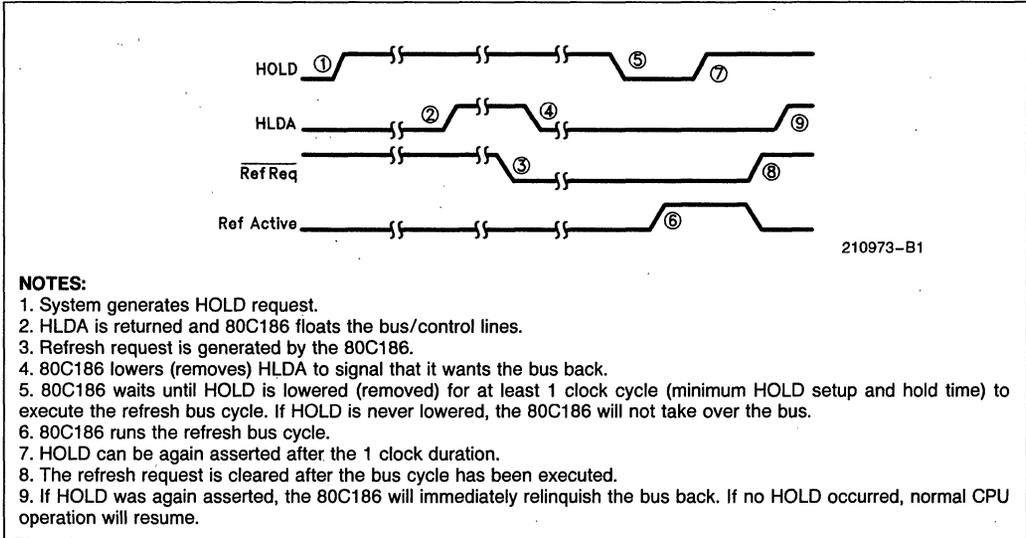


Figure 79. HOLD/HLDA Timing and Refresh Request

9.2.1 POWER-SAVE UNIT PROGRAMMING

The PDCON register (see Figure 81) controls the operation of the Power-Save Unit. This register is available for programming when the 80C186 or 80C188 is in Enhanced Mode. Reads or write to the PDCON register in Compatible Mode result in no operation, and the value returned will be all ones.

When the Enable bit in the PDCON register is set, the Power-Save Unit is active and, depending on the condition of the F0 and F1 bits, the operating clock of the 80C186 is changed from normal operation. When the Enable bit is cleared, the 80C186 will operate at the standard divide by 2 clock rate. The Enable bit is automatically cleared whenever a non-masked interrupt occurs. Thus, if the Power-Save feature is enabled and an unmasked interrupt of sufficient priority is received, the Enable bit clears and the processor executes at full speed. This allows interrupts to be processed at full speed. A return from the interrupt does not automatically set the Enable bit. This must be done as part of the interrupt routine. Software interrupts do not clear the Enable bit.

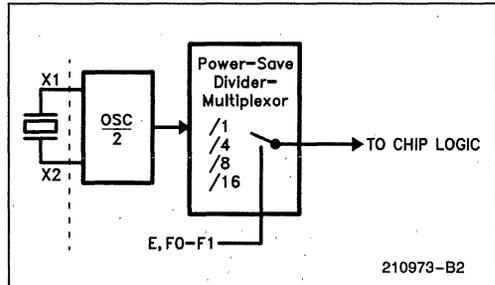


Figure 80. Simplified Power-Save Internal Operation

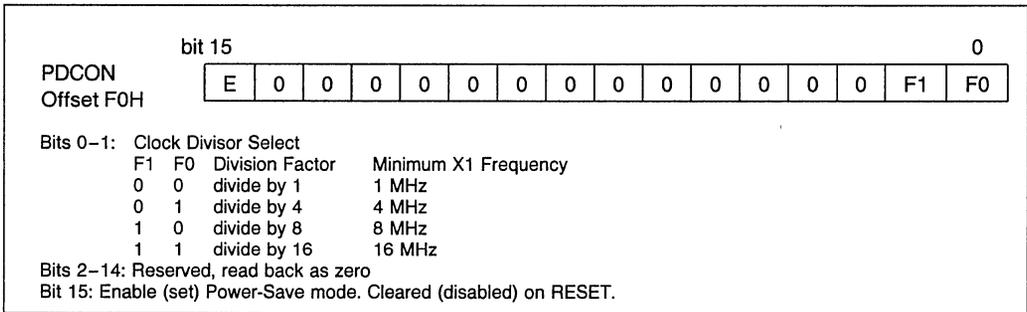


Figure 81. Power-Save Register Definition

The F0 and F1 bits determine the divisor of the Power-Save unit. Figure 81 provides a list of the various combinations of the bits and their division factor. Note that the divisor is related to the output clock, not the input clock at pin X1. Selecting a divisor of 1 does not reduce the power consumption. The operating clock of the 80C186 must not be divided below the minimum operating frequency specified in data sheet (500 kHz). Figure 81 also indicates the minimum operating frequency required in order to use a specific divisor.

9.2.2 POWER-SAVE OPERATION

When the Enable bit in the PDCON register is set, the clock divider circuitry will turn on during the write to the PDCON register (refer to Figure 82). At the falling edge of T₃ of the register write, CLKOUT will change to reflect the new divisor. If any values of F0–F1 other than zero have been programmed, the CLKOUT period will be increased over undivided CLKOUT, starting with the low phase. CLKOUT will not glitch.

The Power-Save Unit remains active until one of three events happens: either the Enable bit in the PDCON register is cleared, new values for F0 and F1 are programmed, or an unmasked interrupt is received. In the first two cases, the changes directly follow Figure 82.

When an unmasked interrupt is received, the operating frequency is changed as shown in Figure 82, but may occur at any T₃ bus state in progress at the time of the interrupt. Thus, it is not possible to determine exactly when, in the event of an interrupt, the Power-Save unit will be disabled.

10.0 SOFTWARE IN AN 80186 SYSTEM

Since the 80186 is object code compatible with the 8086 and 8088, the software in an 80186 system is very similar to that in an 8086 system. Because of the hardware chip select functions, however, a certain amount of initialization code must be included when using those functions on the 80186.

10.1 System Initialization in an 80186 System

The 80186 includes circuitry which directly affects the ability of the system to address memory and I/O devices, namely the chip select circuitry. This circuitry must be initialized before the memory areas and peripheral devices addressed by the chip select signals can be used.

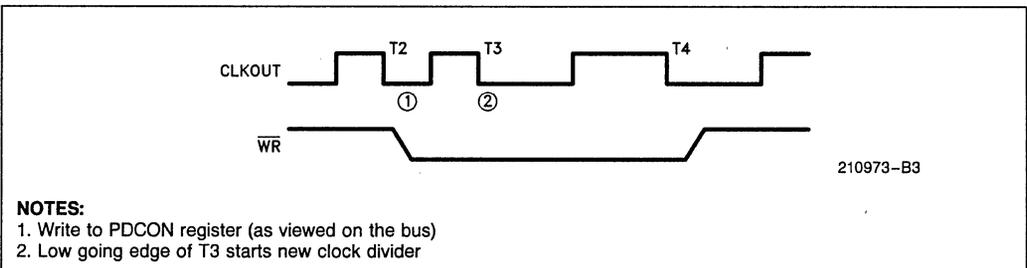


Figure 82. Power-Save Clock Transition

Upon reset, the UMCS register is programmed to be active for all memory fetches within the top 1K byte of memory space. It is also programmed to insert three wait states to all memory accesses within this space. If the hardware chip selects are used, they must be programmed before the processor leaves this 1K byte area of memory. If a jump to an area for which the chips are not selected occurs the processor will fetch garbage. Appendix F shows a typical initialization sequence for the 80186 chip select unit.

10.2 Instruction Execution Differences between the 8086 and 80186

There are a few instruction execution differences between the 8086 and the 80186. These differences are:

UNDEFINED OPCODES:

When the opcodes 63H, 64H, 65H, 66H, 67H, F1H, FEH XX1111XXXB and FFH XX1111XXXB are executed, the 80186 will execute an illegal instruction exception, interrupt type 6. The 8086 will ignore the opcode.

0FH OPCODE:

When the opcode 0FH is encountered, the 8086 will execute a POP CS, while the 80186 will execute an illegal instruction exception, interrupt type 6.

WORD WRITE AT OFFSET FFFFH:

When a word write is performed at offset FFFFH in a segment, the 8086 will write one byte at offset FFFFH, and the other at offset 0, while the 80186 will write one byte at offset FFFFH, and the other at offset 10000H (one byte beyond the end of the segment). One byte segment underflow will also occur (on the 80186) if a stack PUSH is executed and the Stack Pointer contains the value 1.

SHIFT/ROTATE BY VALUE GREATER THAN 31:

Before the 80186 performs a shift or rotate by a value (either in the CL register, or by an immediate value) it ANDs the value with 1FH, limiting the number of bits rotated to less than 32. The 8086 does not do this.

LOCK PREFIX:

The 8086 activates its LOCK signal immediately after executing the LOCK prefix. The 80186 does not activate the LOCK signal until the processor is ready to begin the data cycles associated with the LOCKed instruction.

NOTE:

When executing more than one LOCKed instruction, always make sure there are 6 bytes of code between the end of the first LOCKed instruction and the start of the second LOCKed instruction.

INTERRUPTED STRING MOVE INSTRUCTIONS:

If an 8086 is interrupted during the execution of a repeated string move instruction, the return value it will push on the stack will point to the last prefix instruction before the string move instruction. If the instruction had more than one prefix (e.g., a segment override prefix in addition to the repeat prefix), it will not be re-executed upon returning from the interrupt. The 80186 will push the value of the first prefix to the repeated instruction, so long as prefixes are not repeated, allowing the string instruction to properly resume.

CONDITIONS CAUSING DIVIDE ERROR WITH AN INTEGER DIVIDE:

The 8086 will cause a divide error whenever the absolute value of the quotient is greater than 7FFFH (for word operations) or if the absolute value of the quotient is greater than 7FH (for byte operations). The 80186 has expanded the range of negative numbers allowed as a quotient by 1 to include 8000H and 80H. These numbers represent the most negative numbers representable using 2's complement arithmetic (equaling -32768 and -128 in decimal, respectively).

ESC OPCODE:

The 80186 may be programmed to cause an interrupt type 7 whenever an ESCape instruction (used for coprocessors like the 8087) is executed. The 8086 has no such provision. Before the 80186 performs this trap, it must be programmed to do so.

These differences can be used to determine whether the program is being executed on an 8086 or an 80186. Probably the safest execution difference to use for this purpose is the difference in multiple bit shifts. For example, if a multiple bit shift is programmed where the shift count (stored in the CL register) is 33, the 8086 will shift the value 33 bits, whereas the 80186 will shift it only a single bit.

In addition to the instruction execution differences noted above, the 80186 includes a number of new instruction types, which simplify assembly language programming of the processor, and enhance the performance of higher level languages running on the processor. These new instructions are covered in depth in the 8086/80186 users manual and in Appendix H of this note.

APPENDIX A PERIPHERAL CONTROL BLOCK

All the integrated peripherals within the 80186 micro-processor are controlled by sets of registers contained within an integrated peripheral control block. The registers are physically located within the peripheral devices they control, but are addressed as a single block of registers. This set of registers encompasses 256 contiguous bytes and can be located on any 256 byte boundary of the 80186 memory or I/O space. Maps of these registers are shown in Figure A-1 for the 80186/80188 and in Figure A-2 for the 80C186/80C188. Any unused bytes are reserved.

A.1 SETTING THE BASE LOCATION OF THE PERIPHERAL CONTROL BLOCK

In addition to the control registers for each of the integrated 80186 peripheral devices, the peripheral control

block contains the peripheral control block relocation register. This register allows the peripheral control block to be re-located on any 256 byte boundary within the processor's memory or I/O space. Figure A-2 shows the layout of this register.

This register is located at offset FEH within the peripheral control block. Since it is itself contained within the peripheral control block, any time the location of the peripheral control block is moved, the location of the relocation registers will also move.

In addition to the peripheral control block relocation information, the relocation register contains two additional bits. One is used to set the interrupt controller into slave mode. The other is used to force the processor to trap whenever an ESCape (coprocessor) instruction is encountered.

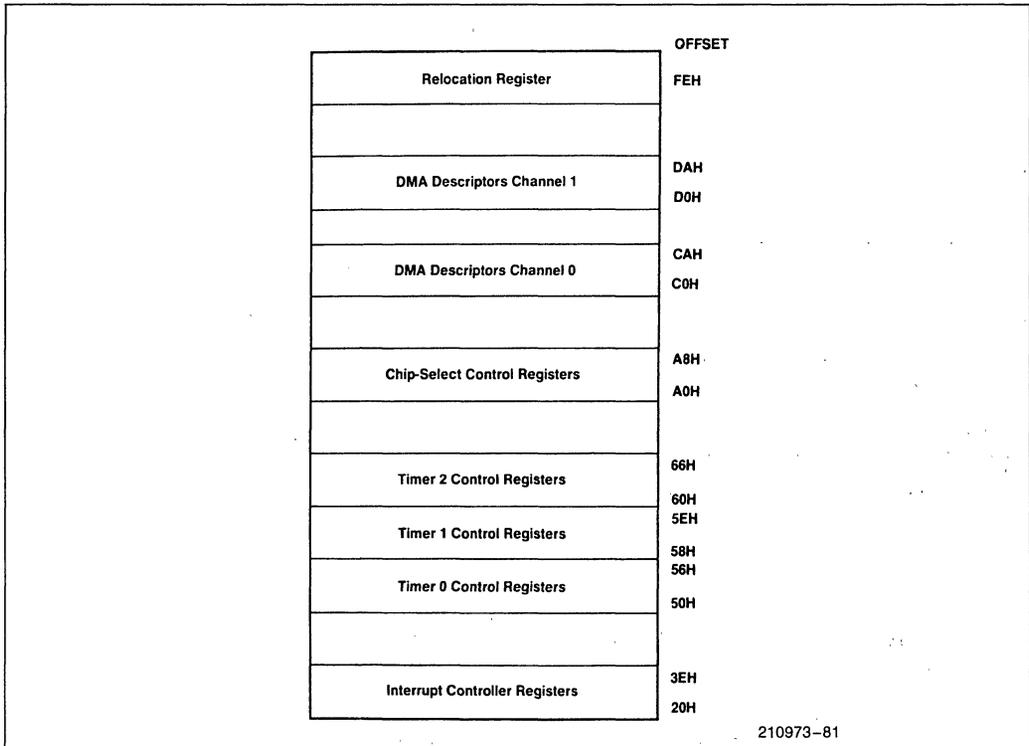


Figure A-1. 80186/80188 Integrated Peripheral Control Block

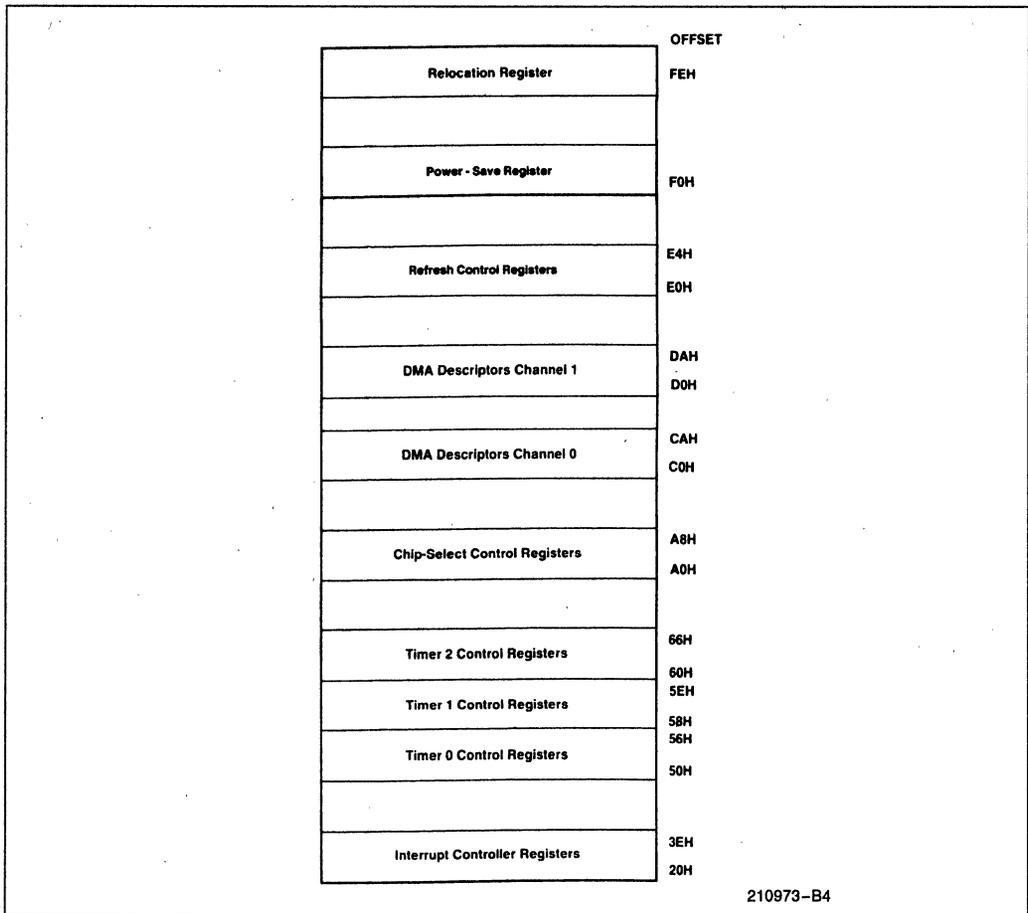


Figure A-2. 80C186/80C188 Integrated Peripheral Control Block

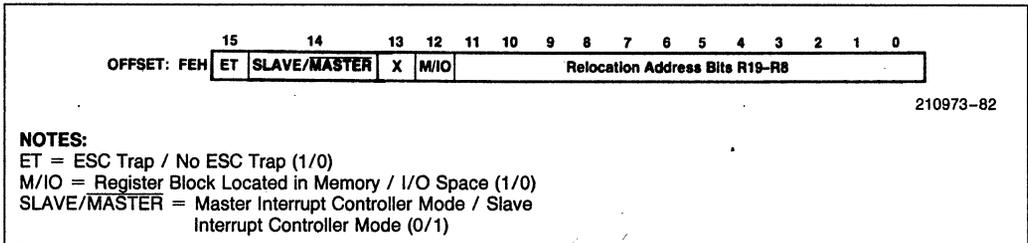


Figure A-3. 80186 Relocation Register Layout

Because the relocation register is contained within the peripheral control block, upon reset the relocation register is automatically programmed with the value 20FFH. This means that the peripheral control block will be located at the very top (FF00H to FFFFH) of I/O space. Thus, after reset the relocation register will be located at word location FFFE H in I/O space.

To relocate the peripheral control block to the memory range 10000H-100FFH, for example, the user programs the relocation register with the value 1100H. Since the relocation register is contained within the peripheral control block, it moves to word location 100FEH in memory space.

Whenever mapping the 188 peripheral control block to another location, the programming of the relocation register should be done with a byte write (i.e., OUT DX,AL). Any access to the control block is done 16 bits at a time. Thus, internally, the relocation register will get written with 16 bits of the AX register while externally, the BIU will run only one 8 bit bus cycle. If a word instruction is used (i.e., OUT DX,AX), the relocation register will be written on the first bus cycle. The BIU will then run a second bus cycle which is unnecessary. The address of the second bus cycle will no longer be within the control block (i.e., the control block was moved on the first cycle), and therefore, will require the generation of an external ready signal to complete the cycle. For this reason we recommend byte operations to the relocation register. Byte instructions may also be used for the other registers in the control block and will eliminate half of the bus cycles required if a word operation had been specified. Byte operations are only valid on even addresses though, and are undefined on odd addresses.

A.2 Peripheral Control Block Registers

Each of the integrated peripherals' control and status registers are located at a fixed location above the programmed base location of the peripheral control block. There are many locations within the peripheral control block which are not assigned to any peripheral. If a write is made to any of these locations, the bus cycle will be run, but the value will not be stored in any internal location. This means that if a subsequent read is made to the same location, the value written will not be read back.

The processor will run an external bus cycle for any memory or I/O cycle which accesses a location within the integrated control block. This means that the address, data, and control information will be driven on

the 80186 external pins just as if a "normal" bus cycle had been run. Any information returned by an external device will be ignored, however, even if the access was to a location which does not correspond to any of the integrated peripheral control registers. The above is also true for the 80188, except that the word access made to the integrated registers will be performed in a single bus cycle internally, while externally, the BIU runs two bus cycles.

The processor internally generates a ready signal whenever any of the integrated peripherals are accessed; thus any external ready signals are ignored. This ready will also be returned if an access is made to a location within the 256 byte area of the peripheral control block which does not correspond to any integrated peripheral control register. The processor will insert 0 wait states to any access within the integrated peripheral control block except for accesses to the timer registers. Any access to the timer control and counting registers will incur 1 wait state. This wait state is required to properly multiplex processor and counter element accesses to the timer control registers.

All accesses made to the integrated peripheral control block will be **word** accesses. Any write to the integrated registers will modify all 16 bits of the register, whether the opcode specified a byte write or a word write. A byte read from an even location should cause no problems, but the data returned when a byte read is performed from an odd address within the peripheral control block is undefined. This is true both for the 80186 and the 80188. As stated above, even though the 80188 has an external 8 bit data bus, internally it is still a 16-bit machine. Thus, the word accesses performed to the integrated registers by the 80188 will each occur in a single bus cycle internally while externally the BIU runs two bus cycles. The DMA controller cannot be used for either read or write accesses to the peripheral control block.

APPENDIX B

80186 SYNCHRONIZATION INFORMATION

Many input signals to the 80186 are asynchronous, that is, a specified set up or hold time is not required to insure proper functioning of the device. Associated with each of these inputs is a synchronizer which samples this external asynchronous signal, and synchronizes it to the internal 80186 clock.

B.1 WHY SYNCHRONIZERS ARE REQUIRED

Every data latch requires a certain set up and hold time in order to operate properly. At a certain window within the specified set up and hold time, the part will actually try to latch the data. If the input makes a transition within this window, the output will not attain a stable state within the given output delay time. The size of this sampling window is typically much smaller than the actual window specified by the data sheet, however part to part variation could move this window around within the specified window in the data sheet.

Even if the input to a data latch makes a transition while a data latch is attempting to latch this input, the output of the latch will attain a stable state after a certain amount of time, typically much longer than the normal strobe to output delay time. Figure B-1 shows a normal input to output strobed transition and one in which the input signal makes a transition during the latch's sample window. In order to synchronize an asynchronous signal, all one needs to do is to sample the signal into one data latch long enough for the output to stabilize, then latch it into a second data latch. Since the time between the strobe into the first data latch and the strobe into the second data latch allows the first data latch to attain a steady state (or to resolve the asynchronous signal), the second data latch will be presented with an input signal which satisfies any set up and hold time requirements it may have.

Thus, the output of this second latch is a synchronous signal with respect to its strobe input.

A synchronization failure can occur if the synchronizer fails to resolve the asynchronous transition within the

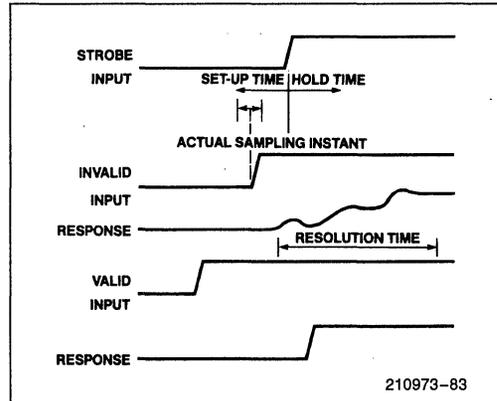


Figure B-1. Valid and Invalid Latch Input Transitions and Responses

time between the two latch's strobe signals. The rate of failure is determined by the actual size of the sampling window of the data latch, and by the amount of time between the strobe signals of the two latches. Obviously, as the sampling window gets smaller, the number of times an asynchronous transition will occur during the sampling window will drop. In addition, however, a smaller sampling window is also indicative of a faster resolution time for an input transition which manages to fall within the sampling window.

B.2 80186 SYNCHRONIZERS

The 80186 contains synchronizers on the $\overline{\text{RES}}$, $\overline{\text{TEST}}$, TmrIn0-1 , DRQ0-1 , NMI , INT0-3 , ARDY , and HOLD input lines. Each of these synchronizers use the two stage synchronization technique described above (with some minor modifications for the ARDY line, see section 3.1.6). The sampling window of the latches is designed to be in the tens of pico-seconds, and should allow operation of the synchronizers with a mean time between failures of over 30 years assuming continuous operation.

APPENDIX C

80186 EXAMPLE DMA INTERFACE CODE

```

Smod186
name                assembly.example.80186.DMA.support
;
; This file contains an example procedure which initializes the 80186 DMA
; controller to perform the DMA transfers between the 80186 system and the
; 8272 Floppy Disk Controller (FDC). It assumes that the 80186
; peripheral control block has not been moved from its reset location.
;
arg1                equ     word ptr [BP + 4]
arg2                equ     word ptr [BP + 6]
arg3                equ     word ptr [BP + 8]
DMA.FROM.LOWER      equ     0FFC0h           ; DMA register locations
DMA.FROM.UPPER      equ     0FFC2h
DMA.TO.LOWER        equ     0FFC4h
DMA.TO.UPPER        equ     0FFC6h
DMA.COUNT           equ     0FFC8h
DMA.CONTROL         equ     0FFCAh
DMA.TO.DISK.CONTROL equ     01486h           ; destination synchronization
; source to memory, incremented
; destination to I/O
; no terminal count
; byte transfers

DMA.FROM.DISK.CONTROL equ     0A046h       ; source synchronization
; source to I/O
; destination to memory, incr
; no terminal count
; byte transfers

FDC.DMA             equ     6B8h           ; FDC DMA address
FDC.DATA            equ     688h           ; FDC data register
FDC.STATUS          equ     680h           ; FDC status register

cgroup             group   code
code               segment set_dma        public 'code'
                  public  set_dma
                  assume  cs:cgroup

; set_dma (offset,to) programs the DMA channel to point one side to the
; disk DMA address, and the other to memory pointed to by ds:offset. If
; 'to' = 0 then will be a transfer from disk to memory; if
; 'to' = 1 then will be a transfer from memory to disk. The parameters to
; the routine are passed on the stack.
;
set_dma            proc    near
                  enter   0,0             ; set stack addressability
                  push   AX               ; save registers used
                  push   BX
                  push   DX
                  test   arg2,1          ; check to see direction of
; transfer
                  jz     from_disk

; performing a transfer from memory to the disk controller
;
                  mov    AX,DS           ; get the segment value
                  rol    AX,4            ; gen the upper 4 bits of the
; physical address in the lower 4
; bits of the register

```

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```

mov     BX,AX           ; save the result...
mov     DX,DMA.FROM.UPPER ; prgm the upper 4 bits of the
out     DX,AX           ; DMA source register
and     AX,0FFF0h      ; form the lower 16 bits of the
                        ; physical address
add     AX,arg1         ; add the offset
mov     DX,DMA.FROM.LOWER ; prgm the lower 16 bits of the
out     DX,AX           ; DMA source register
jnc     no.carry.from   ; check for carry out of addition
inc     BX              ; if carry out, then need to adj
mov     AX,BX           ; the upper 4 bits of the pointer
mov     DX,DMA.FROM.UPPER
out     DX,AX

no.carry.from:
mov     AX,FDC.DMA      ; prgm the low 16 bits of the DMA
mov     DX,DMA.TO.LOWER ; destination register
out     DX,AX
xor     AX,AX           ; zero the up 4 bits of the DMA
mov     DX,DMA.TO.UPPER ; destination register
out     DX,AX
mov     AX,DMA.TO.DISK.CONTROL; prgm the DMA ctl reg
mov     DX,DMA.CONTROL ; note: DMA may begin immediatly
out     DX,AX           ; after this word is output
pop     DX
pop     BX
pop     AX
leave
ret

from.disk:
;
; performing a transfer from the disk to memory
;
mov     AX,DS
rol     AX,4
mov     DX,DMA.TO.UPPER
out     DX,AX
mov     BX,AX
and     AX,0FFF0h
add     AX,arg1
mov     DX,DMA.TO.LOWER
out     DX,AX
jnc     no.carry.to
inc     BX
mov     AX,BX
mov     DX,DMA.TO.UPPER
out     DX,AX

no.carry.to:
mov     AX,FDC.DMA

mov     DX,DMA.FROM.LOWER
out     DX,AX
xor     AX,AX
mov     DX,DMA.FROM.UPPER
out     DX,AX
mov     AX,DMA.FROM.DISK.CONTROL
mov     DX,DMA.CONTROL
out     DX,AX
pop     DX
pop     BX
pop     AX
leave
ret

set.dma.
endp

code
ends
end

```

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APPENDIX D

80186 EXAMPLE TIMER INTERFACE CODE

```

$mod186
name                example.80186.timer.code
:
:   this file contains example 80186 timer routines. The first routine
:   sets up the timer and interrupt controller to cause the timer
:   to generate an interrupt every 10 milliseconds, and to service
:   interrupt to implement a real time clock. Timer 2 is used in
:   this example because no input or output signals are required.
:   The code example assumes that the peripheral control block has
:   not been moved from its reset location (FF00-FFFF in I/O space).
:
arg1                 equ     word ptr [BP + 4]
arg2                 equ     word ptr [BP + 6]
arg3                 equ     word ptr [BP + 8]
timer2int            equ     19                ; timer 2 has vector type 19
timer2control        equ     0FF66h
timer2max_ctl        equ     0FF62h
timer_int_ctl        equ     0FF32h          ; interrupt controller regs
eoi_register         equ     0FF22h
interrupt_stat       equ     0FF30h

data                 segment                public 'data'
public               hour_,minute_,second_,msec_
msec_                db     ?
hour_                db     ?
minute_              db     ?
second_              db     ?
data                 ends

cgroup               group   code
dgroup               group   data

code                 segment                public 'code'
public               set_time_
assume               cs:code,ds:dgroup

:
:   set_time(hour,minute,second) sets the time variables, initializes the
:   80186 timer2 to provide interrupts every 10 milliseconds, and
:   programs the interrupt vector for timer 2
:
set_time_            proc   near
enter                0,0                ; set stack addressability
push                 AX                  ; save registers used
push                 DX
push                 SI
push                 DS

xor                  AX,AX                ; set the interrupt vector
:
:   the timers have unique
:   interrupt
:   vectors even though they share
:   the same control register

mov                  DS,AX

mov                  SI,4 * timer2int

```

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```

mov     word ptr DS:[SI],offset timer_2_interrupt_routine
inc     SI
inc     SI
mov     DS:[SI],CS
pop     DS

mov     AX,arg1           ; set the time values
mov     hour,AL
mov     AX,arg2
mov     minute,AL
mov     AX,arg3
mov     second,AL
mov     msec,0

mov     DX,timer2.max.ctl ; set the max count value
mov     AX,20000          ; 10 ms / 500 ns (timer 2 counts
                        ; at 1/4 the CPU clock rate)

out     DX,AX
mov     DX,timer2.control ; set the control word
mov     AX,111100000000001b ; enable counting
                        ; generate interrupts on TC
                        ; continuous counting

out     DX,AX

mov     DX,timer.int.ctl  ; set up the interrupt controller
mov     AX,0000b         ; unmask interrupts
                        ; highest priority interrupt

out     DX,AX
sti     ; enable processor interrupts

pop     SI
pop     DX
pop     AX
leave
ret

set.time.
endp

timer2_interrupt_routine
proc    far
push   AX
push   DX

cmp     msec,99          ; see if one second has passed
jae     bump.second     ; if above or equal...

bump.second:
inc     msec
inc     reset.int.ctl

mov     msec,0          ; reset millisecond
cmp     second,59      ; see if one minute has passed
jae     bump.minute

bump.minute:
inc     second
inc     reset.int.ctl

mov     second,0
cmp     minute,59     ; see if one hour has passed
jae     bump.hour

bump.hour:
inc     minute
inc     reset.int.ctl
jmp     DX

pop     DX
pop     AX

timer2_interrupt_routine
code
ends
end

```

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```

bump.hour:
    mov     minute_0
    cmp     hour_12           ; see if 12 hours have passed
    jae     reset.hour
    inc     hour_
    jmp     reset.inLctl

reset.hour:
    mov     hour_1

reset.inLctl:
    mov     DX,coi_register
    mov     AX,8000h         ; non-specific end of interrupt
    out     DX,AX

    pop     DX
    pop     AX

timer2.interrupt.routine
code
    endp
end

$mod186
name
    example.80186.baud.code
;
; this file contains example 80186 timer routines. The second routine
; sets up the timer as a baud rate generator. In this mode,
; Timer 1 is used to continually output pulses with a period of
; 6.5 usec for use with a serial controller at 9600 baud
; programmed in divide by 16 mode (the actual period required
; for 9600 baud is 6.51 usec). This assumes that the 80186 is
; running at 8 MHz. The code example also assumes that the
; peripheral control block has not been moved from its reset
; location (FF00-FFFF in I/O space).
;
;
timer1.control    equ     0FF5Eh
timer1.max.cnt   equ     0FF5Ah

code
    segment
    assume     cs:code
    public 'code'
;
; set_baud() initializes the 80186 timer1 as a baud rate generator for
; a serial port running at 9600 baud
;
;
set_baud.
    proc     near
    push    AX
    push    DX
    ; save registers used

    mov     DX,timer1.max.cnt
    ; set the max count value
    mov     AX,13
    ; 500ns * 13 = 6.5 usec
    out     DX,AX
    mov     DX,timer1.control
    ; set the control word
    mov     AX,110000000000001b
    ; enable counting
    ; no interrupt on TC
    ; continuous counting
    ; single max count register

    out     DX,AX

    pop     DX
    pop     AX

```

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```

ret
set_baud.      endp
code          ends
end

$mod186
name          example.80186.count.code
:
: this file contains example 80186 timer routines. The third routine
: sets up the timer as an external event counter. In this mode,
: Timer 1 is used to count transitions on its input pin. After
: the timer has been set up by the routine, the number of
: events counted can be directly read from the timer count
: register at location FF58H in I/O space. The timer will
: count a maximum of 65535 timer events before wrapping
: around to zero. This code example also assumes that the
: peripheral control block has not been moved from its reset
: location (FF00-FFFF in I/O space).
:
timer1.control equ    OFF5Eh
timer1.max.cnt equ    OFF5Ah
timer1.cnLreg  equ    OFF58H

code          segment          public 'code'
assume       cs:code
:
: set_count() initializes the 80186 timer1 as an event counter
:
set_count.    proc    near
:
: save registers used
push         AX
push         DX

mov         DX,timer1.max.cnt ; set the max count value
mov         AX,0              ; allows the timer to count
: all the way to FFFFH

out         DX,AX
mov         DX,timer1.control ; set the control word
mov         AX,110000000000101b ; enable counting
: no interrupt on TC
: continuous counting
: single max count register
: external clocking

out         DX,AX

xor         AX,AX             ; zero AX
mov         DX,timer1.cnLreg ; and zero the count in the timer
out         DX,AX           ; count register

pop         DX
pop         AX
ret

set_count.    endp
code          ends
end

```

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APPENDIX E

80186 EXAMPLE INTERRUPT CONTROLLER INTERFACE CODE

```

; $mod186
name                example.80186.interrupt.code
;
; This routine configures the 80186 interrupt controller to provide
; two cascaded interrupt inputs (through an external 8259A
; interrupt controller on pins INT0/INT2) and two direct
; interrupt inputs (on pins INT1 and INT3). The default priority
; levels are used. Because of this, the priority level programmed
; into the control register is set the 111, the level all
; interrupts are programmed to at reset.
;
int0.control        equ    0FF38H
int.mask            equ    0FF28H
;
code                segment                                public 'code'
assume              CS:code
set.int.            proc  near
                    push  DX
                    push  AX
                    mov   AX,0100111B                    ; Cascade Mode
                                                            ; interrupt unmasked
                    mov   DX,int0.control
                    out   DX,AX
                    mov   AX,01001101B                    ; now unmask the other external
                                                            ; interrupts
                    mov   DX,int.mask
                    out   DX,AX
                    pop   AX
                    pop   DX
                    ret
set.int.            endp
code                ends
; $mod186
name                example.80186.interrupt.code
;
; This routine configures the 80186 interrupt controller into Slave
; Mode. This code does not initialize any of the 80186
; integrated peripheral control registers, nor does it initialize
; the external 8259A interrupt controller.
;
relocation.reg      equ    0FFFEH
;
code                segment                                public 'code'
assume              CS:code
set.Slave           proc  near
                    push  DX
                    push  AX
                    mov   DX,relocation.reg
                    in   AX,DX                            ; read old contents of register
                    or   AX,0100000000000000B            ; set the Slave/Master mode bit
                    out   DX,AX

```

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APPENDIX F

80186/8086 EXAMPLE SYSTEM INITIALIZATION CODE

```

name                example.80186.system.init
:
:   This file contains a system initialization routine for the 80186
:   or the 8086. The code determines whether it is running on
:   an 80186 or an 8086, and if it is running on an 80186, it
:   initializes the integrated chip select registers.
:
restart              segment at                      0FFFFh
:
:   This is the processor reset address at 0FFFF0H
:
:                   org      0
restart              jmp      far ptr initialize
:                   ends
:
:                   extrn    monitor:far
initLhw              segment at                      0FFF0h
:                   assume   CS:initLhw
:
:   This segment initializes the chip selects. It must be located in the
:   top 1K to insure that the ROM remains selected in the 80186
:   system until the proper size of the select area can be programmed.
:
UMCS.reg             equ      0FFA0H                ; chip select register locations
LMCS.reg             equ      0FFA2H
PACS.reg             equ      0FFA4H
MPCS.reg             equ      0FFA8H
UMCS.value           equ      0F038H                ; 64K, no wait states
LMCS.value           equ      07F8H                ; 32K, no wait states
PACS.value           equ      007EH                 ; peripheral base at 400H, 2 ws
MPCS.value           equ      81B8H                ; PCS5 and 6 supplies,
:                                           ; peripherals in I/O space

initialize           proc      far
:                   mov      AX,2                    ; determine if this is an
:                   mov      CL,33                   ; 8086 or an 80186 (checks
:                   shr      AX,CL                    ; to see if the multiple bit
:                   test     AX,1                      ; shift value was ANDed)
:                   jz       not.80186
:
:                   mov      DX,UMCS.reg              ; program the UMCS register
:                   mov      AX,UMCS.value
:                   out      DX,AX
:
:                   mov      DX,LMCS.reg              ; program the LMCS register
:                   mov      AX,LMCS.value
:                   out      DX,AX
:
:                   mov      DX,PACS.reg              ; set up the peripheral chip
:                                           ; selects (note the mid-range
:                                           ; memory chip selects are not
:                                           ; needed in this system, and
:                                           ; are thus not initialized
:
:                   mov      AX,PACS.value
:                   out      DX,AX
:                   mov      DX,MPCS.reg
:                   mov      AX,MPCS.value
:                   out      DX,AX
:
:   Now that the chip selects are all set up, the main program of the
:   computer may be executed.
:
not.80186:
:
initialize           jmp      far ptr monitor
initLhw              endp
:                   ends
:                   end

```

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APPENDIX G 80186 WAIT STATE PERFORMANCE

Because the 80186 contains separate bus interface and execution units, the actual performance of the processor will not degrade at a constant rate as wait states are added to the memory cycle time from the processor. The actual rate of performance degradation will depend on the type and mix of instructions actually encountered in the user's program.

Shown below are two 80186 assembly language programs, and the actual execution time for the two programs as wait states are added to the memory system of the processor. These programs show the two extremes to which wait states will or will not affect system performance as wait states are introduced.

Program 1 is very memory intensive. It performs many memory reads and writes using the more extensive memory addressing modes of the processor (which also take a greater number of bytes in the opcode for the instruction). As a result, the execution unit must constantly wait for the bus interface unit to fetch and perform the memory cycles to allow it to continue. Thus, the execution time of this type of routine will grow quickly as wait states are added, since the execution time is almost totally limited to the speed at which the processor can run bus cycles.

Note also that this program execution time calculated by merely summing up the number of clock cycles given in the data sheet will typically be less than the actual number of clock cycles actually required to run the program. This is because the numbers quoted in the data sheet assume that the opcode bytes have been prefetched and reside in the 80186 prefetch queue for immediate access by the execution unit. If the execution

unit cannot access the opcode bytes immediately upon request, dead clock cycles will be inserted in which the execution unit will remain idle, thus increasing the number of clock cycles required to complete execution of the program.

On the other hand, program 2 is more CPU intensive. It performs many integer multiplies, during which time the bus interface unit can fill up the instruction prefetch queue in parallel with the execution unit performing the multiply. In this program, the bus interface unit can perform bus operations faster than the execution unit actually requires them to be run. In this case, the performance degradation is much less as wait states are added to the memory interface. The execution time of this program is closer to the number of clock cycles calculated by adding the number of cycles per instruction because the execution unit does not have to wait for the bus interface unit to place an opcode byte in the prefetch queue as often. Thus, fewer clock cycles are wasted by the execution unit laying idle for want of instructions. Table G-1 lists the execution times measured for these two programs as wait states were introduced with the 80186 running at 8 MHz.

Table G-1

# of Wait States	Program 1		Program 2	
	Exec Time (μsec)	Perf Degr	Exec Time (μsec)	Perf Degr
0	505		294	
1	595	18%	311	6%
2	669	12%	337	8%
3	752	12%	347	3%

```

Smod186
name                example.wait.state.performance
;
; This file contains two programs which demonstrate the 80186 performance
; degradation as wait states are inserted. Program 1 performs a
; transformation between two types of characters sets, then copies
; the transformed characters back to the original buffer (which is 64
; bytes long. Program 2 performs the same type of transformation, however
; instead of performing a table lookup, it multiplies each number in the
; original 32 word buffer by a constant (3, note the use of the integer
; immediate multiply instruction). Program "nothing" is used to measure
; the call and return times from the driver program only.
;
cgroup              group   code
dgroup              group   data
data                segment          public 'data'
    
```

L.table	db	256 dup (?)	
L.string	db	64 dup (?)	
m.array	dw	32 dup (?)	
data	ends		
code	segment		public 'code'
	assume	CS:cgroup,DS:dgroup	
	public	bench.1,bench.2,nothing.,waitLstate.,setLtimer.	
bench.1	proc	near	
	push	SI	; save registers used
	push	CX	
	push	BX	
	push	AX	
	mov	CX,64	; translate 64 bytes
	mov	SI,0	
	mov	BH,0	
loop.back:			
	mov	BL,Lstring[SI]	; get the byte
	mov	AL,Ltable[BX]	; translate byte
	mov	Lstring[SI],AL	; and store it
	inc	SI	; increment index
	loop	loop.back	; do the next byte
	pop	AX	
	pop	BX	
	pop	CX	
	pop	SI	
bench.1	ret		
	endp		
bench.2	proc	near	
	push	AX	; save registers used
	push	SI	
	push	CX	
	mov	CX,32	; multiply 32 numbers
	mov	SI,offset m.array	
loop.back.2:			
	imul	AX,word ptr [SI],3	; immediate multiply
	mov	word ptr [SI],AX	
	inc	SI	
	inc	SI	
	loop	loop.back.2	
	pop	CX	
	pop	SI	
	pop	AX	
bench.2	ret		
	endp		

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```

nothing.          proc   near
                  ret
nothing.          endp
;
; wait_state(n) sets the 80186 LMCS register to the number of wait states
; (0 to 3) indicated by the parameter n (which is passed on the stack).
; No other bits of the LMCS register are modified.
;
wait_state.      proc   near
                  enter 0,0           ; set up stack frame
                  push  AX           ; save registers used
                  push  BX
                  push  DX

                  mov   BX,word ptr [BP + 4] ; get argument
                  mov   DX,0FFA2h         ; get current LMCS register

contents
                  in   AX,DX

                  and   AX,0FFFCb         ; and off existing ready bits
                  and   BX,3             ; insure ws count is good
                  or    AX,BX           ; adjust the ready bits
                  out   DX,AX           ; and write to LMCS

                  pop   DX
                  pop   BX
                  pop   AX
                  leave                ; tear down stack frame
wait_state.      ret
wait_state.      endp
;
; set_timer() initializes the 80186 timers to count microseconds. Timer 2
; is set up as a prescaler to timer 0, the microsecond count can be read
; directly out of the timer 0 count register at location FF50H in I/O
; space.
;
set_timer.       proc   near
                  push  AX
                  push  DX

                  mov   DX,0ff66h       ; stop timer 2
                  mov   AX,4000h
                  out   DX,AX

                  mov   DX,0ff50h       ; clear timer 0 count
                  mov   AX,0
                  out   DX,AX

                  mov   DX,0ff52h       ; timer 0 counts up to 65535
                  mov   AX,0
                  out   DX,AX

```

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```
mov    DX,0ff56h          ; enable timer 0
mov    AX,0c009h
out    DX,AX

mov    DX,0ff60h          ; clear timer 2 count
mov    AX,0
out    DX,AX

mov    DX,0ff62h          ; set maximum count of timer 2
mov    AX,2
out    DX,AX

mov    DX,0ff66h          ; re-enable timer 2
mov    AX,0c001h
out    DX,AX

pop    DX
pop    AX
ret
endp
set_timer_
code
ends
end
```

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APPENDIX H

80186 NEW INSTRUCTIONS

The 80186 performs many additional instructions to those of the 8086. These instructions appear shaded in the instruction set summary at the back of the 80186 data sheet. This appendix explains the operation of these new instructions. In order to use these new instructions with the 8086/186 assembler, the "\$mod186" switch must be given to the assembler. This can be done by placing the line: "\$mod186" at the beginning of the assembly language file.

PUSH IMMEDIATE

This instruction allows immediate data to be pushed onto the processor stack. The data can be either an immediate byte or an immediate word. If the data is a byte, it will be sign extended to a word before it is pushed onto the stack (since all stack operations are word operations).

PUSHA, POPA

These instructions allow all of the general purpose 80186 registers to be saved on the stack, or restored from the stack. The registers saved by this instruction (in the order they are pushed onto the stack) are AX, CX, DX, BX, SP, BP, SI, and DI. The SP value pushed onto the stack is the value of the register before the first PUSH (AX) is performed; the value popped for the SP register is ignored.

This instruction does not save any of the segment registers (CS, DC, SS, ES), the instruction pointer (IP), the flag register, or any of the integrated peripheral registers.

IMUL BY AN IMMEDIATE VALUE

This instruction allows a value to be multiplied by an immediate value. The result of this operation is 16 bits long. One operand for this instruction is obtained using one of the 80186 addressing modes (meaning it can be in a register or in memory). The immediate value can be either a byte or a word, but will be sign extended if it is a byte. The 16-bit result of the multiplication can be placed in any of the 80186 general purpose or pointer registers.

This instruction requires three operands: the register in which the result is to be placed, the immediate value,

and the second operand. Again, this second operand can be any of the 80186 general purpose registers or a specified memory location.

SHIFTS/ROTATES BY AN IMMEDIATE VALUE

The 80186 can perform multiple bit shifts or rotates where the number of bits to be shifted is specified by an immediate value. This is different from the 8086, where only a single bit shift can be performed, or a multiple shift can be performed where the number of bits to be shifted is specified in the CL register.

All of the shift/rotate instructions of the 80186 allow the number of bits shifted to be specified by an immediate value. Like all multiple bit shift operations performed by the 80186, the number of bits shifted is the number of bits specified modulus 32 (i.e., the maximum number of bits shifted by the 80186 multiple bit shifts is 31).

These instructions require two operands: the operand to be shifted (which may be a register or a memory location specified by any of the 80186 addressing modes) and the number of bits to be shifted.

BLOCK INPUT/OUTPUT

The 80186 adds two new input/output instructions: INS and OUTS. These instructions perform block input or output operations. They operate similarly to the string move instructions of the processor.

The INS instruction performs block input from an I/O port to memory. The I/O address is specified by the DX register; the memory location is pointed to by the DI register. After the operation is performed, the DI register is adjusted by 1 (if a byte input is specified) or by 2 (if a word input is specified). The adjustment is either an increment or a decrement, as determined by the Direction bit in the flag register of the processor. The ES segment register is used for memory addressing, and cannot be overridden. When preceded by a REPEAT prefix, this instruction allows blocks of data to be moved from an I/O address to a block of memory. Note that the I/O address in the DX register is not modified by this operation.

The OUTS instruction performs block output from memory to an I/O port. The I/O address is specified by the DX register; the memory location is pointed to by the SI register. After the operation is performed, the SI register is adjusted by 1 (if a byte output is specified) or by 2 (if a word output is specified). The adjustment is either an increment or a decrement, as determined by the Direction bit in the flag register of the processor. The DS segment register is used for memory addressing, but can be overridden by using a segment override prefix. When preceded by a REPEAT prefix, this instruction allows blocks of data to be moved from a block of memory to an I/O address. Again note that the I/O address in the DX register is not modified by this operation.

Like the string move instruction, these two instructions require two operands to specify whether word or byte operations are to take place. Additionally, this determination can be supplied by the mnemonic itself by adding a "B" or "W" to the basic mnemonic, for example:

```
INSB           ;perform byte input
REP OUTSW     ;perform word block output
```

BOUND

The 80186 supplies a BOUND instruction to facilitate bound checking of arrays. In this instruction, the calculated index into the array is placed in one of the general

purpose registers of the 80186. Located in two adjacent word memory locations are the lower and upper bounds for the array index. The BOUND instruction compares the register contents to the memory locations, and if the value in the register is not between the values in the memory locations, an interrupt type 5 is generated. The comparisons performed are SIGNED comparisons. A register value equal to either the upper bound or the lower bound will not cause an interrupt.

This instruction requires two arguments: the register in which the calculated array index is placed, and the word memory location which contains the lower bound of the array (which can be specified by any of the 80186 memory addressing modes). The memory location containing the upper bound of the array must follow immediately the memory location containing the lower bound of the array.

ENTER AND LEAVE

The 80186 contains two instructions which are used to build and tear down stack frames of higher level, block structured languages. The instruction used to build these stack frames is the ENTER instruction. The algorithm for this instruction is:

```
PUSH BP           /*save the previous frame
                  pointer*/
if level=0 then
    BP:=SP;
else temp1:=SP; /*save current frame pointer
                */
    temp2:= level - 1;
    do while temp2>0 /*copy down previous level
                    frame*/
        BP:= BP - 2; /*pointers*/
        PUSH [BP];
    BP:=temp1;
    PUSH BP;       /*put current level frame
                  pointer*/

/*in the save area*/
SP:=SP - disp;    /*create space on the stack
                  for*/

/*local variables*/
```

Figure H-1 shows the layout of the stack before and after this operation.

This instruction requires two operands: the first value (disp) specifies the number of bytes the local variables of this routine require. This is an unsigned value and can be as large as 65535. The second value (level) is an unsigned value which specifies the level of the procedure. It can be as great as 255.

The 80186 includes the LEAVE instruction to tear down stack frames built up by the ENTER instruction.

As can be seen from the layout of the stack left by the ENTER instruction, this involves only moving the contents of the BP register to the SP register, and popping the old BP value from the stack.

Neither the ENTER nor the LEAVE instructions save any of the 80186 general purpose registers. If they must be saved, this must be done in addition to the ENTER and the LEAVE. In addition, the LEAVE instruction does not perform a return from a subroutine. If this is desired, the LEAVE instruction must be explicitly followed by the RET instruction.

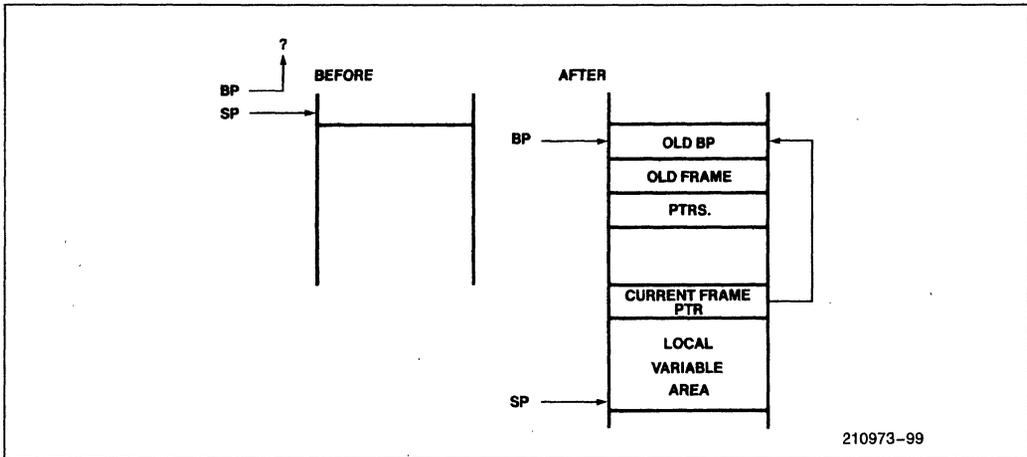


Figure H-1. ENTER Instruction Stack Frame

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APPENDIX I

80186/80188 DIFFERENCES

The 80188 is exactly like the 80186, except it has an 8 bit external bus. It shares the same execution unit, timers, peripheral control block, interrupt controller, chip select, and DMA logic. The differences between the two caused by the narrower data bus are:

- The 80188 has a 4 byte prefetch queue, rather than the 6 byte prefetch queue present on the 80186. The reason for this is since the 80188 fetches opcodes one byte at a time, the number of bus cycles required to fill the smaller queue of the 80188 is actually greater than the number of bus cycles required to fill the queue of the 80186. As a result, a smaller queue is required to prevent an inordinate number of bus cycles being wasted by prefetching opcodes to be discarded during a jump.
- AD8-AD15 on the 80186 are transformed to A8-A15 on the 80188. Valid address information is present on these lines throughout the bus cycle of the 80188. Valid address information is not guaranteed on these lines during idle T states.
- $\overline{\text{BHE}}/\text{S7}$ is always defined HIGH by the 80188, since the upper half of the data bus is non-existent.
- The DMA controller of the 80188 only performs byte transfers. The $\overline{\text{B}}/\text{W}$ bit in the DMA control word is ignored.

- Execution times for many memory access instructions are increased because the memory access must be funnelled through a narrower data bus. The 80188 also will be more bus limited than the 80186 (that is, the execution unit will be required to wait for the opcode information to be fetched more often) because the data bus is narrower. The execution time within the processor, however, has not changed between the 80186 and 80188.

Another important point is that the 80188 internally is a 16-bit machine. This means that any access to the integrated peripheral registers of the 80188 will be done in 16-bit chunks, not in 8-bit chunks. All internal peripheral registers are still 16-bits wide, and only a single read or write is required to access the registers. When a word access is made to the internal registers, the BIU will run two bus cycles externally.

Access to the control block may also be done with byte operations. Internally the full 16-bits of the AX register will be written, while externally, only one bus cycle will be executed.

APPENDIX J

80186/80C186 DIFFERENCES

There are two operating modes of the 80C186 and 80C188: Compatible Mode and Enhanced Mode. In Compatible Mode, the 80C186 will function identically to the 80186 with the following noted exceptions:

- 1) All non-initialized registers in the peripheral control block will reset to a random value on power-up on the 80C186. Non-Initialized registers consist of those registers which are not used for control, i.e., address pointers, max count, etc. For compatibility, all registers should be programmed before being used on existing 80186 applications as well as on new 80C186 applications.
- 2) The ET (Esc/Trap) bit in the relocation register has no effect in Compatible Mode. If an escape opcode is executed, the 80C186 will always trap to an interrupt vector type 7. The 80C186 does not support any numerics operations when in Compatible Mode.

In Enhanced Mode, the 80C186 provides additional features not found on the 80186. There are newly defined registers to support these new features, and three of the output pins of the 80C186 change functionality. The new registers and pin descriptions are covered in Section 9.0.

The 80C188 in Enhanced Mode functions similarly to the 80C186 except for numerics operation. It is not possible to interface a numerics coprocessor with the 80C188. Therefore, none of the \overline{MCS} pins change functionality when invoking Enhanced Mode on the 80C188. Further, any attempted execution of an escape opcode will result in a trap to interrupt vector type 7.

APPENDIX K DRAM ADDRESSING CONFIGURATIONS FOR THE 80C186/80C188

80C186 DESIGNS

		Row Address (A0-AX)	Column Address (A0-AX)
64K x 1	(128K Bytes)	A1-A8	A9-A16
16K x 4	(32K Bytes)	A1-A8	A9-A14
256K x 1	(512K Bytes)	A1-A9	A10-A18
64K x 4	(128K Bytes)	A1-A8	A9-A16
1M x 1	(2M Bytes)	A1-A10	A11-A19 (+ Bank)
256K x 4	(512K Bytes)	A1-A9	A10-A18

80C188 DESIGNS

NOTE:

Address bit A0 can be used in either $\overline{\text{RAS}}$ or $\overline{\text{CAS}}$ addresses, so long as it is not included in any refresh address bits.

		Row Address (A0-AX)	Column Address (A0-AX)
64K x 1	(64K Bytes)	A1-A7, A0	A8-A15
16K x 4	(16K Bytes)	A1-A7, A0	A8-A13
256K x 1	(256K Bytes)	A1-A8, A0	A9-A17
64K x 4	(64K Bytes)	A1-A8	A0, A9-A15
1M x 1	(1M Bytes)	A1-A9, A0	A10-A19
256K x 4	(256K Bytes)	A1-A9	A0, A10-A17

RAM Type	RAS Add	CAS Add	Refresh Add
64K x 1	A0-A7	A0-A7	A0-A6
16K x 4	A0-A7	A0-A5	A0-A6
256K x 1	A0-A8	A0-A8	A0-A7
64K x 4	A0-A7	A0-A7	A0-A7
1M x 1	A0-A9	A0-A9	A0-A8
256K x 4	A0-A8	A0-A8	A0-A8



**APPLICATION
NOTE**

AP-258

February 1986

**High Speed Numerics with the
80186/80188 and 8087**

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1.0 INTRODUCTION

From their introduction in 1982, the highly integrated 16-bit 80186 and its 8-bit external bus version, the 80188, have been ideal processor choices for high-performance, low-cost embedded control applications. The integrated peripheral functions and enhanced 8086 CPU of the 80186 and 80188 allow for an easy upgrade of older generation control applications to achieve higher performance while lowering the overall system cost through reduced board space, and a simplified production flow.

More and more controller applications need even higher performance in numerics, yet still require the low-cost and small form factor of the 80186 and 80188. The 8087 Numerics Data Coprocessor satisfies this need as an optional add-on component.

The 8087 Numeric Data Coprocessor is interfaced to the 80186 and 80188 through the 82188 IBC (Integrated Bus Controller). The IBC provides a highly integrated interface solution which replaces the 8288 used in 8086-8087 systems. The IBC incorporates all the necessary bus control for the 8087 while also providing the necessary logic to support the interface between the 80186/8 and the 8087.

This application note discusses the design considerations associated with using the 8087 Numeric Data Coprocessor with the 80186 and 80188. Sections two,

three, and four contain an overview of the integrated circuits involved in the numerics configuration. Section five discusses the interfacing aspects between the 80186/8 and the 8087, including the role of the 82188 Integrated Bus Controller and the operation of the integrated peripherals on the 80186/8 with the 8087. Section six compares the advantages of using an 8087 Numeric Data Coprocessor over software routines written for the host processor as well as the advantage of using an 80186/8 numerics system over an 8086/8088 numerics system.

Except where noted, all future references to the 80186 will apply equally to the 80188.

2.0 OVERVIEW OF THE 80186

The 80186 and 80188 are highly integrated microprocessors which effectively combine up to 20 of the most common system components onto a single chip. The 80186 and 80188 processors are designed to provide both higher performance and a more highly integrated solution to the total system.

Higher integration results from integrating system peripherals onto the microprocessor. The peripherals consist of a clock generator, an interrupt controller, a DMA controller, a counter/timer unit, a programmable wait state generator, programmable chip selects, and a bus controller. (See Figure 1.)

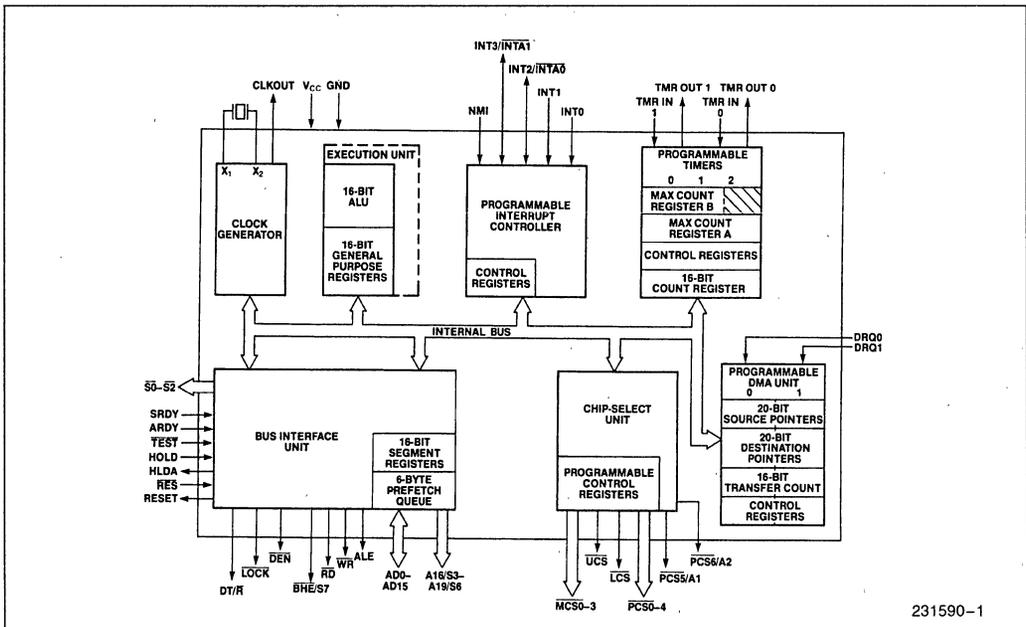


Figure 1. 80186/8 Block Diagram

Higher performance results from enhancements to both general and specific areas of the 8086 CPU, including faster effective address calculation, improvement in the execution speed of many instructions, and the inclusion of new instructions which are designed to produce optimum 80186 code.

The 80186 and 80188 are completely object code compatible with the 8086 and 8088. They have the same basic register set, memory organization, and addressing modes. The differences between the 80186 and 80188 are the same as the differences between the 8086 and 8088: the 80186 has a 16-bit architecture and 16-bit bus interface; the 80188 has a 16-bit internal architecture and an 8-bit data bus interface. The instruction execution times of the two processors differ accordingly: for each non-immediate 16-bit data read/write instruction, 4 additional clock cycles are required by the 80188.

3.0 NUMERICS OVERVIEW

3.1 The Benefits of Numeric Coprocessing

The 8086/8 and 80186/8 are general purpose microprocessors, designed for a very wide range of applications. Typically, these applications need fast, efficient data movement and general purpose control instructions. Arithmetic on data values tends to be simple in these applications. The 8086/8 and 80186/8 fulfill these needs in a low cost, effective manner.

However, some applications require extremely fast and complex math functions which are not provided by a general purpose processor. Such functions as square root, sine, cosine, and logarithms are not directly available in a general purpose processor. Software routines required to implement these functions tend to be slow and not very accurate. Integer data types and their arithmetic operations (i.e., add, subtract, multiply and divide) which are directly available on general purpose processors, still may not meet the needs for accuracy, speed and ease of use.

Providing fast, accurate, complex math can be quite complicated, requiring large areas of silicon on integrated circuits. A general data processor does not provide these features due to the extra cost burden that less complex general applications must take on. For such features, a special numeric data processor is required — one which is easy to use and has a high level of support in hardware and software.

3.2 Introduction to the 8087

The 8087 is a numeric data coprocessor which is capable of performing complex mathematical functions while the host processor (i.e. the main CPU) performs

more general tasks. It supports the necessary data types and operations and allows use of all the current hardware and software support for the 8086/8 and 80186/8 microprocessors. The fact that the 8087 is a coprocessor means it is capable of operating in parallel with the host CPU, which greatly improves the processing power of the system.

The 8087 can increase the performance of floating-point calculations by 50 to 100 times, providing the performance and precision required for small business and graphics applications as well as scientific data processing.

The 8087 numeric coprocessor adds 68 floating-point instructions and eight 80-bit floating-point registers to the basic 8086 programming architecture. All the numeric instructions and data types of the 8087 are used by the programmer in the same manner as the general data types and instructions of the host.

The numeric data formats and arithmetic operations provided by the 8087 support the proposed IEEE Microprocessor Floating Point Standard. All of the proposed IEEE floating point standard algorithms, exception detection, exception handling, infinity arithmetic and rounding controls are implemented. The IEEE standard makes it easier to use floating point and helps to avoid common problems that are inherent to floating point.

3.3 Escape Instructions

The coprocessing capabilities of the 8087 are achieved by monitoring the local bus of the host processor. Certain instructions within the 8086 assembly language known as ESCAPE instructions are defined to be coprocessor instructions and, as such, are treated differently.

The coprocessor monitors program execution of the host processor to detect the occurrence of an ESCAPE instruction. The fetching of instructions is monitored via the data bus and bus cycle status S2-S0, while the execution of instructions is monitored via the queue status lines QS0 and QS1.

All ESCAPE instructions start with the high-order 5-bits of the instruction opcode being 11011. They have two basic forms, the memory reference form and the non-memory reference form. The non-memory form, shown in Figure 2A, initiates some activity in the coprocessor using the nine available bits of the ESCAPE instruction to indicate which function to perform.

Memory reference forms of the ESCAPE instruction, shown in Figure 2B, allow the host to point out a memory operand to the coprocessor using any host memory

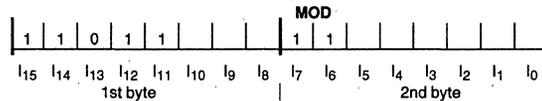


Figure 2A. Non-Memory Reference ESCAPE Instructions

addressing mode. Six bits are available in the memory reference form to identify what to do with the memory operand.

Memory reference forms of ESCAPE instructions are identified by bits 7 and 6 of the byte following the ESCAPE opcode. These two bits are the MOD field of the 8086/8 or 80186/8 effective address calculation byte. Together with the R/M field (bits 2 through 0), they determine the addressing mode and how many subsequent bytes remain in the instruction.

3.4 Host Response to Escape Instructions

The host performs one of two possible actions when encountering an ESCAPE instruction: do nothing (operation is internal to 8087) or calculate an effective address and read a word value beginning at that address (required for all LOADS and STORES). The host ignores the value of the word read and hence the cycle is referred to as a "Dummy Read Cycle." ESCAPE instructions do not change any registers in the host other than advancing the IP. If there is no coprocessor or the coprocessor ignores the ESCAPE instruction, the ESCAPE instruction is effectively a NOP to the host. Other than calculating a memory address and reading a word of memory, the host makes no other assumptions regarding coprocessor activity.

The memory reference ESCAPE instructions have two purposes: to identify a memory operand and, for certain instructions, to transfer a word from memory to the coprocessor.

3.5 Coprocessor Response to Escape Instructions

The 8087 performs basically three types of functions when encountering an ESCAPE instruction: LOAD (read from memory), STORE (write to memory), and EXECUTE (perform one of the internal 8087 math functions).

When the host executes a memory reference ESCAPE instruction intended to cause a read operation by the 8087, the host always reads the low-order word of any 8087 memory operand. The 8087 will save the address and data read. To read any subsequent words of the operand, the 8087 must become a local bus master.

When the 8087 has the local bus, it increments the 20-bit physical address it saved to address the remaining words of the operand.

When the ESCAPE instruction is intended to cause a write operation by the 8087, the 8087 will save the address but ignore the data read. Eventually, it will get control of the local bus and perform successive writes incrementing the 20-bit address after each word until the entire numeric variable has been written.

ESCAPE instructions intended to cause the execution of a coprocessor calculation do not require any bus activity. Numeric calculations work off of an internal register stack which has been initialized using a LOAD operation. The calculation takes place using one or two of the stack positions specified by the ESCAPE instruction. The result of the operation is also placed in one of the stack positions specified by the ESCAPE instruction. The result may then be returned to memory using a STORE instruction, thus allowing the host processor to access it.

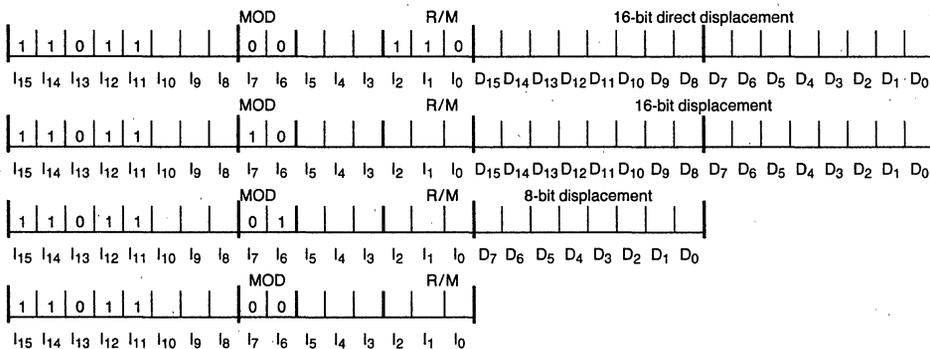


Figure 2B. Memory Reference ESCAPE Instruction Forms

4.0 OVERVIEW OF THE 82188 INTEGRATED BUS CONTROLLER

4.1 Introduction

The 82188 Integrated Bus Controller (IBC) is a highly integrated version of the 8288 Bus Controller. The IBC provides command and control timing signals for bus control and all of the necessary logic to interface the 80186 to the 8087.

4.2 Bus Control Signals

The bus command and control signals consist of \overline{RD} , \overline{WR} , \overline{DEN} , $\overline{DT/R}$, and \overline{ALE} . The timings and levels are driven following the latching of valid signals on the status lines S_0 - S_2 . When S_0 - S_2 change state from passive to active, the IBC begins cycling through a state machine which drives the corresponding control and command lines for the bus cycle. As with the 8288, an address enable input (AEN) is present to allow tri-stat-

ing when other bus masters supply their own bus control signals.

4.3 Bus Arbitration

The IBC also has the ability to convert bus arbitration protocols of $\overline{RQ/GT}$ to $\overline{HOLD-HLDA}$. This allows the 82586 Local Area Network (LAN) Coprocessor, the 82730 Text Coprocessor, and other coprocessors using the $\overline{HOLD-HLDA}$ protocol to be interfaced to the 8086/8 as well as allowing the 80186/8 to be interfaced to the 8087. In addition to converting arbitration protocols, the IBC makes it possible to arbitrate between two bus masters using $\overline{HOLD-HLDA}$ with a third using $\overline{RQ/GT}$.

4.4 Interface Logic

In addition to all the bus control and arbitration features, the IBC provides logic to connect the queue status to the 8087, a chip-select for the 8087, and the necessary \overline{READY} synchronization required between the 8087 and the 80186/8.

5.0 DESIGNING THE SYSTEM

5.1 Circuit Schematics of the 80186/8-82188-8087 System

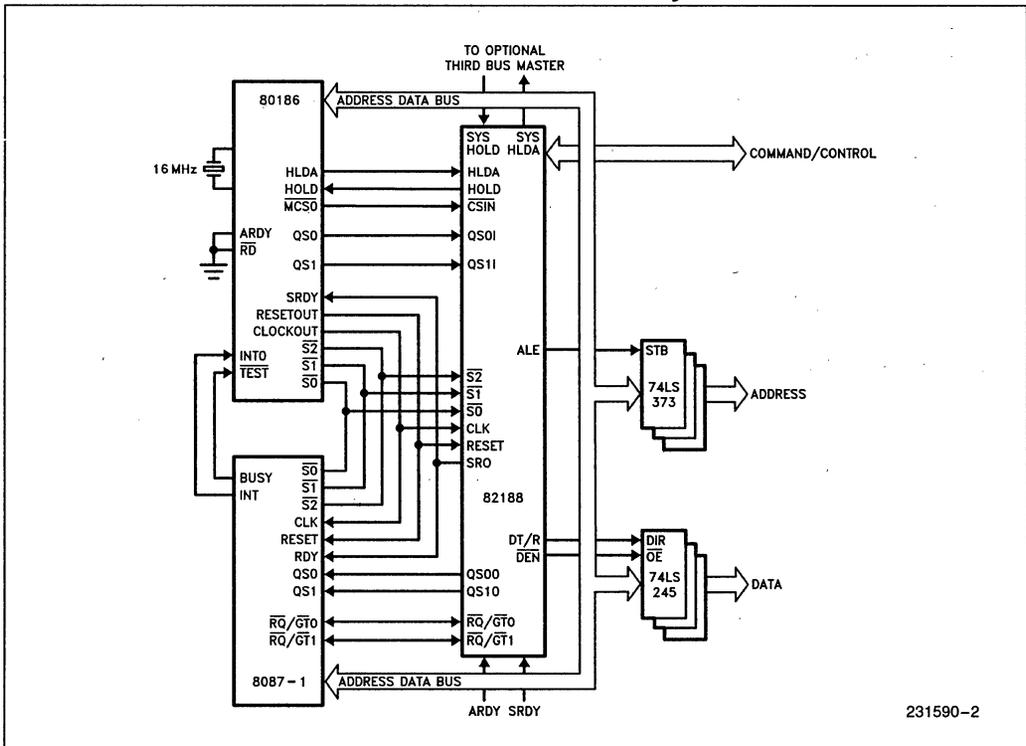


Figure 3. 80186/8-82188-8087 Circuit Diagram

5.2 Queue Status

The 8087 tracks the instruction execution of the 80186 by keeping an internal instruction queue which is identical to the processor's instruction queue. Each time the processor performs an instruction fetch, the 8087 latches the instruction into its own queue in parallel with the processor. Each time the processor removes the first byte of an instruction from the queue, the 8087 removes the byte at the top of the 8087 queue and checks to see if the byte is an ESCAPE prefix. If it is, the 8087 decodes the following bytes in parallel with the processor to determine which numeric instruction the bytes represent. If the first byte of the instruction is not an ESCAPE prefix, the 8087 discards it along with the subsequent bytes of the non-numeric instruction as the 80186 removes them from the queue for execution.

The 8087 operates its internal instruction queue by monitoring the two queue status lines from the CPU. This status information is made available by the CPU by placing it into queue status mode. This requires strapping the RD pin on the 80186 to ground. When RD is tied to ground, ALE and WR become QS0 (Queue Status #0) and QS1 (Queue Status #1) respectively.

Table 1. Queue Status Decoding

QS1	QS0	Queue Operation
0	0	No queue operation
0	1	First byte from queue
1	0	Subsequent byte from queue
1	1	Reserved

Each time the 80186 begins decoding a new instruction, the queue status lines indicate "first byte of instruction taken from the queue". This signals the 8087 to check for an ESCAPE prefix. As the remaining bytes of the instruction are removed, the queue status indicates "subsequent byte removed from queue". The 8087 uses this status to either continue decoding subsequent bytes, if the first byte was an ESCAPE prefix, or to discard the subsequent bytes if the first byte was not an ESCAPE prefix.

The QS0(ALE) and QS1(WR) pins of the 80186 are fed directly to the 82188 where they are latched and delayed by one-half-clock. The delayed queue status from the 82188 is then presented directly to the 8087.

The waveforms of the queue status signals are shown in Figure 4. The critical timings are the setup time into the 82188 from the 80186 and the setup and hold time into the 8087 from the 82188. The calculations for an 8 MHz system are as follows:

$$\begin{aligned}
 .5T_{CLCL} - T_{CHQSV} (186 \text{ max}) &\geq T_{QIVCL} (82188 \text{ min}) && ;\text{setup to 82188} \\
 .5(125 \text{ ns}) - 35 &\geq 15 \text{ ns} \\
 T_{CLCL} - T_{CLQOV} (82188 \text{ max}) &\geq T_{QVCL} && ;\text{setup to 8087} \\
 (125 \text{ ns}) - 50 &\geq 10 \text{ ns} \\
 T_{CLQOV} (82188 \text{ min}) &\geq T_{CLQX} (8087 \text{ min}) && ;\text{hold to 8087} \\
 5 &\geq 5 \text{ ns}
 \end{aligned}$$

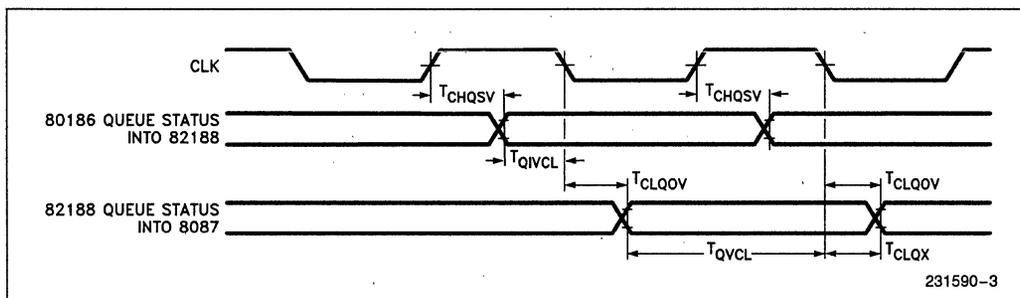


Figure 4. Queue Status Timing

5.3 Bus Control Signals

When the 80186 is in Queue Status mode, another component must generate the ALE, RD, and WR signals. The 82188 provides these signals by monitoring the CPU bus cycle status (S0-S2). Also provided are DEN and DT/R which may be used for extra drive capability on the control bus. With the exception of ALE, all control signals on the 82188 are almost identical to their corresponding 80186 control signals. This section discusses the differences between the 80186 and the 82188 control signals for the purpose of upgrading an 80186 design to an 80186-8087 design. For original 80186-8087 designs, there is no need to compare control signal timings of the 82188 with the 80186.

5.3.1 ALE

The ALE (Address Latch Enable) signal goes active one clock phase earlier on the 80186 than on the 82188. Timing of the ALE signal on the 82188 is closer to that of the 8086 and 8288 bus controller because the bus cycle status is used to generate the ALE pulse. ALE on the 80186 goes active before the bus cycle status lines are valid.

The inactive edge of ALE occurs in the same clock phase for both the 80186 and the 82188. The setup and hold times of the 80186 address relative to the 82188 ALE signal are shown in Figure 5 and are calculated for an 8 MHz system as follows:

Setup Time

$$\begin{aligned} \text{For 80186} &= T_{AVCH} (186 \text{ min}) + T_{CHLL} (82188 \text{ min}) \\ &= 10 + 0 = 10 \text{ ns.} \end{aligned}$$

$$\begin{aligned} \text{For 8087} &= 0.5 (T_{CLCL}) - T_{CLAV} (8087 \text{ max}) + T_{CHLL} (82188 \text{ min}) \\ &= 0.5 (125) - 55 + 0 = 7.5 \end{aligned}$$

Hold Time

$$\begin{aligned} &= 0.5 (T_{CLCL}) - T_{CHLL} (82188 \text{ max}) + T_{CLAZ} (186 \text{ min}) \\ &= 0.5 (125) - 30 + 10 = 42.5 \text{ ns.} \end{aligned}$$

NOTE:

The hold time calculation is the same for both the 80186 and 8087.

These timings provide adequate setup and hold times for a 74LS373 address latch.

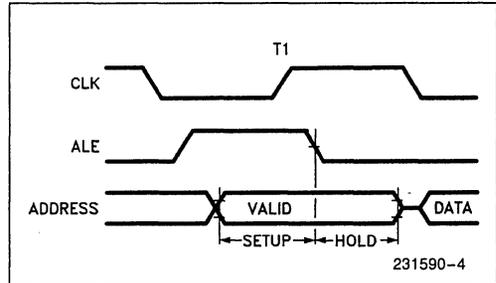


Figure 5. Address Latch Timings

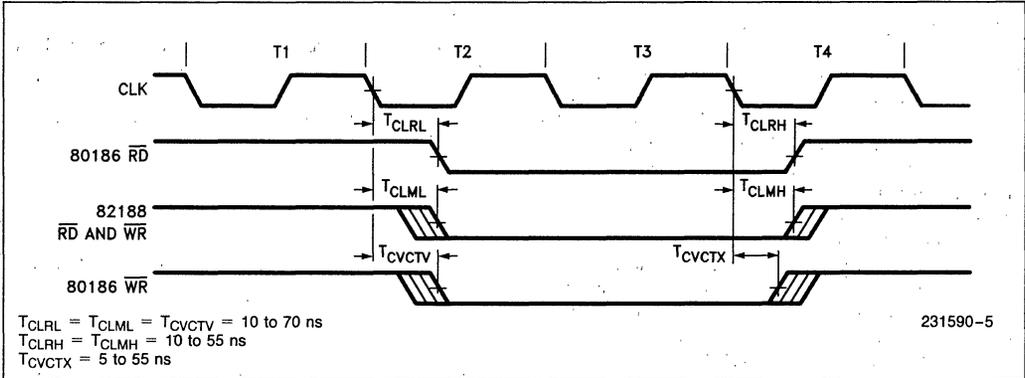


Figure 6. Read and Write Timings

5.3.2 Read and Write

The read and write signals of the 82188 have identical timings to those of the 80186 with one exception: the 82188 \overline{WR} inactive edge may not go inactive quite as early as the 80186. This spec is, in fact, a tighter spec than the 80186 \overline{WR} timing and should make designs easier. The timings for \overline{RD} and \overline{WR} are shown in Figure 6 for both the 80186 and the 82188.

5.3.3 \overline{DEN}

The \overline{DEN} signal on the 82188 is identical to the \overline{DEN} signal on the 80186 but with a tighter timing specification. This makes designs easier with the 82188 and makes upgrades from 80186 bus control to 82188 bus control more straightforward. The timings for \overline{DEN} on both the 80186 and 82188 are shown in Figure 7.

5.3.4 DT/\overline{R}

The operation of the DT/\overline{R} signal varies somewhat between the 80186 and the 82188. The 80186 DT/\overline{R} signal will remain in an active high state for all write cycles and will default to a high state when the system bus is idle (i.e., no bus activity). The 80186 DT/\overline{R} goes low only for read cycles and does so only for the duration of the bus cycle. At the end of the read cycle, assuming the following cycle is a non-read, the DT/\overline{R} signal will default back to a high state. Back-to-back read cycles will result in the DT/\overline{R} signal remaining low until the end of the last read cycle.

The DT/\overline{R} signal on the 82188 operates differently by making transitions only at the start of a bus cycle. The 82188 DT/\overline{R} signal has no default state and therefore will remain in whichever state the previous bus cycle required. The 82188 DT/\overline{R} signal will only change states when the current bus cycle requires a state different from the previous bus cycle.

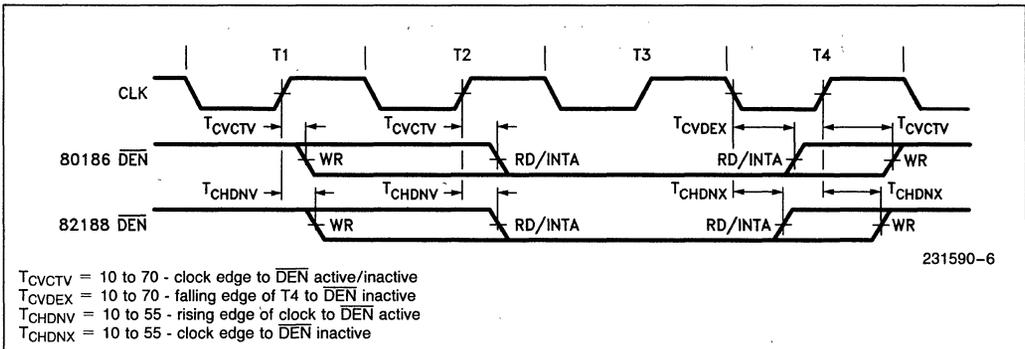


Figure 7. Data Control Timings

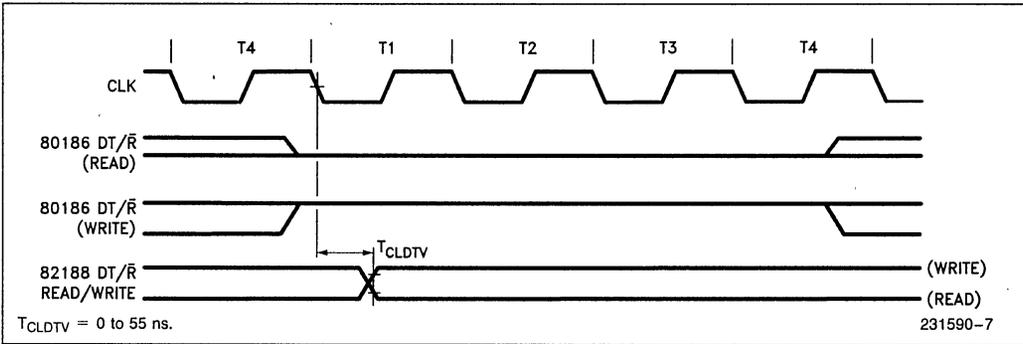


Figure 8. Data Transmit & Receive Timings

5.4 Chip Selects

5.4.1 INTRODUCTION

Chip-select circuitry is typically accomplished by using a discrete decoder to decode two or more of the upper address lines. When a valid address appears on the address bus, the decoder generates a valid chip-select. With this method, any bus master capable of placing an address on the system bus is able to generate a chip-select. An example of this is shown in Figure 9 where an 8086/8087 system uses a common decoder on the address bus. Note the decoder is able to operate regardless of which processor is in control of the bus.

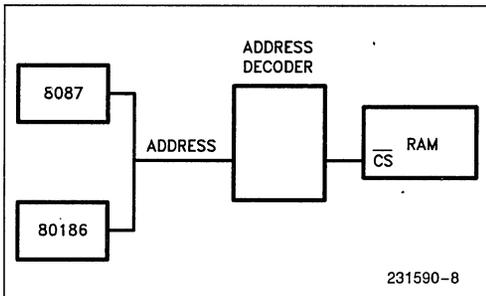


Figure 9. Typical 8086/8087 System

With high integration processors like the 80186 and 80188, the chip-select decoder is integrated onto the processor chip. The integrated chip-selects on the 80186 enable direct processor connection to the chip-enable pins on many memory devices, thus eliminating an external decoder. But because the integrated chip-selects decode the 80186's internal bus, an external bus master, such as the 8087, is unable to activate them. The 82188 IBC solves this problem by supplying a chip-select mechanism which may be activated by both the host processor and a second processor.

5.4.2 \overline{CSI} AND \overline{CSO} OF THE 82188

The \overline{CSI} (chip select in) and \overline{CSO} (chip select out) pins of the 82188 provide a way for a second bus master to select memory while also making use of the 80186 integrated chip-selects. The \overline{CSI} pin of the 82188 connects directly to one of the 80186's chip-selects while \overline{CSO} connects to the memory device designated for the chip-selects range. An example of this is shown in Figure 10.

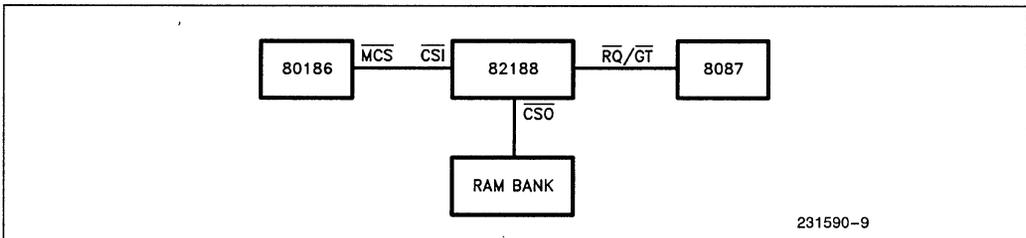


Figure 10. Typical 80186/82188/8087 System

When the 80186 has control of the bus, the circuit acts just as a buffer and the memory device gets selected as if the circuit had not been there. Whenever $\overline{CS1}$ goes active, $\overline{CS0}$ goes active. When a second bus master, such as the 8087, takes control of the bus, $\overline{CS0}$ goes active and remains active until the 8087 passes control back to the processor. At this time $\overline{CS0}$ is deactivated.

A functional block diagram of the $\overline{CS1}$ - $\overline{CS0}$ circuit is shown in Figure 11. A grant pulse on the $\overline{RQ/GT0}$ line gives control to the 8087 and also causes the 8087CONTROL signal to go active, which in turn causes $\overline{CS0}$ to go active. The 8087CONTROL signal goes inactive when either a release is received on $\overline{RQ/GT0}$, indicating that the 8087 is relinquishing control to the main processor, or a grant is received on the $\overline{RQ/GT1}$ line, indicating that the 8087 is relinquishing control to a third processor. Both actions signify that the 8087 is relinquishing the bus. If $\overline{CS0}$ goes inactive because a third processor took control of the bus, then $\overline{CS0}$ will go active again for the 8087 when a release pulse is transmitted on the $\overline{RQ/GT1}$ line to the 8087. This release pulse occurs as a result of SYSHLDA going inactive from the third processor.

5.4.3 SYSTEM DESIGN EXAMPLE

To provide the 8087 access to data in low memory through an integrated chip-select, the \overline{LCS} pin should be disconnected from the bank that it is currently selecting and fed directly into the 82188 $\overline{CS1}$. The $\overline{CS1}$ output should be connected to the banks which the \overline{LCS} formerly selected. The \overline{LCS} will still select the same banks because $\overline{CS0}$ goes active whenever $\overline{CS1}$ goes active. But now the 8087, when taking control of the bus, may also select these banks.

Care must be taken in locating the 8087 data area because it must reside in the area in which the chip-select is defined. If the 8087 generates an address outside of the \overline{LCS} range, the $\overline{CS0}$ will still go active, but the address will erroneously select a part of the lower bank. Note also that this chip-select limits the size of the 8087 data area to the maximum size memory which can be selected with one chip-select. However, this does not place a limit on instruction code size or non-8087 data size. All 80186 and 8087 instructions are fetched by the processor and therefore do not require that the 8087 be

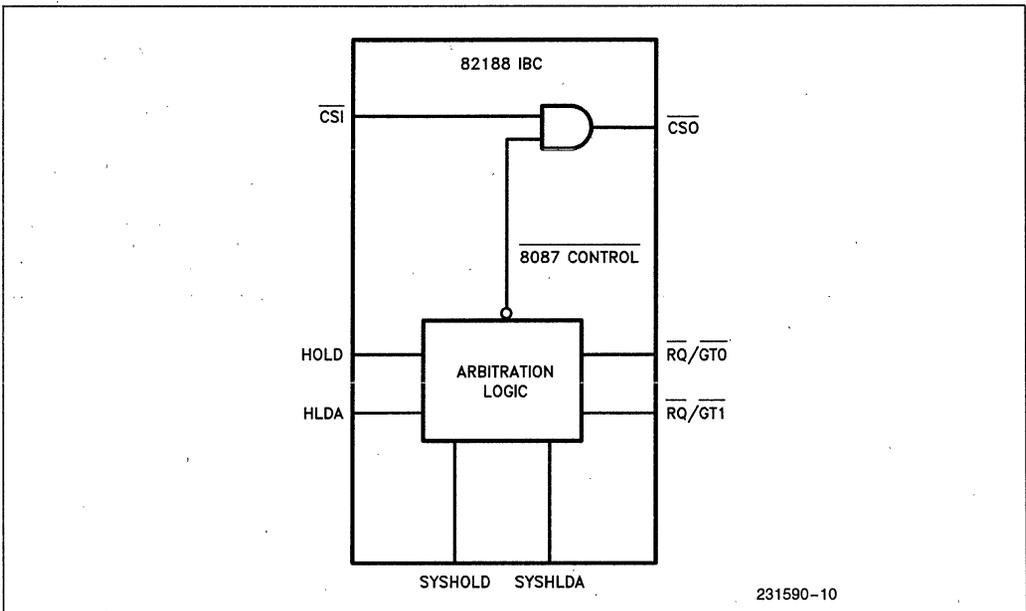


Figure 11. 82188 Chip Select Circuitry

able to address them. Likewise, non-8087 data is never accessed by the 8087 and therefore does not require an 8087 chip-select.

5.5 Wait State & Ready Logic

The 8087 must accurately track every instruction fetch the 80186 performs so that each op-code may be read from the system bus by the 8087 in parallel with the processor. This means that for instruction code areas, the 80186 cannot use internally generated wait states. All ready logic for these areas must be generated externally and sent into the 82188. The 82188 then presents a synchronous ready out (SRO) signal to both the 80186 and the 8087.

5.5.1 INTERNAL WAIT STATES WITH INSTRUCTION FETCHES

If internal wait states are used by the processor with the 8087 at zero wait states, then the 8087 will latch op-codes using a four clock bus cycle while the processor is using between five and seven clocks on each bus cycle. If the wait states are truly necessary to latch valid data from memory, then a four clock bus cycle will force the 8087 to latch invalid data. The invalid data may then be possibly interpreted to be an ESCAPE prefix when, in reality, it is not. The reverse may also hold true in that the 8087 may not recognize an ESCAPE prefix when it is fetched. These conditions could cause a system to hang (i.e., cease to operate), or operate with erroneous results.

If the memory is fast enough to allow latching of valid data within a four clock bus cycle, then the 80186 internal wait states will not cause the system to hang. Both processors will receive valid data during their respective bus cycles. The 8087 will finish its bus cycle earlier than the processor, but this is of no consequence to system operation. The 8087 will synchronize with the processor using the status lines S0-S2 at the start of the next instruction fetch.

5.5.2 INTERNAL WAIT STATES WITH DATA & I/O CYCLES

With the exception of "Dummy Read Cycles" and instruction fetches, all memory and I/O bus cycles executed by the host processor are ignored by the 8087. Coprocessor synchronization is not required for untracked bus cycles and, therefore, internally generated wait states do not affect system operation. All of the I/O space and any part of memory used strictly for data may use the internal wait state generator on the 80186.

Memory used for 8087 data is somewhat different. Here, as in the case of code segment areas, the system must rely on an external ready signal or else the memory must be fast enough to support zero wait state operation. Without an external ready signal, the 8087 will always perform a four clock bus cycle which, when used with slow memories, results in the latching of invalid data.

Internal wait states will not affect system operation for data cycles performed by the 8087. In this case the 8087 has control of the bus and the two processors operate independently.

One type of data cycle has not yet been considered. Each time a numeric variable is accessed, the host processor runs a "Dummy Read Cycle" in order to calculate the operand address for the 8087. The 8087 latches the address and then takes control of the bus to fetch any subsequent bytes which are necessary. If the 8087 variables are located at even addresses, then an internally generated wait state will not present any problems to the system. If any numeric variables are located at odd addresses, then the interface between the host and coprocessor becomes asynchronous causing erroneous results.

The erroneous results are due to the 80186 running two back-to-back bus cycles with wait states while the 8087 runs two back-to-back bus cycles without wait states. The start of the second bus cycle is completely uncoordinated between the two processors and the 8087 is unable to latch the correct address for subsequent transfers. For this reason, 8087 variables in a 80186 system must always lie on even boundaries when using the internal wait state generator to access them.

Numeric variables in an 80188 system must never be in a section of memory which uses the internal wait state generator. The 80188 will always perform consecutive bus cycles which would be equivalent to the 80186 performing an odd addressed "Dummy Read Cycle."

5.5.3 AUTOMATIC WAIT STATES AT RESET

The 80186 automatically inserts three wait states to the predefined upper memory chip select range upon power up and reset. This enables designers to use slow memories for system boot ROM if so desired. If slow ROM's are chosen, then no further programming is necessary. If fast ROM's are chosen, then the wait state logic may simply be reprogrammed to the appropriate number of wait states.

The automatic wait states have the possibility of presenting the same problem as described in section 5.5.1 if

the boot ROM needs one or more wait states. Under these conditions the 8087 would be forced to latch invalid opcodes and possibly mistake one for an ESCAPE instruction.

If the boot ROM requires wait states, then some sort of external ready logic is necessary. This allows both processors to run with the same number of wait states and insures that they always receive valid data.

If the boot ROM does not require wait states, then there is no need to design external ready logic for the upper chip select region. But if 8087 code is present in the upper memory chip select region, the situation described in section 3.4 regarding "Dummy Read Cycles" must be considered.

The 82188 solves this problem by inserting three wait states on the SRO line to the 8087 for the first 256 bus cycles. By doing this the 82188 inserts the same number of wait states to both processors keeping them synchronized. The initialization code for the 80186 must program the upper memory chip select to look at external ready and to insert zero wait states within these first 256 bus cycles. At the end of the 256 bus cycles, the 82188 stops inserting wait states and both processors run at zero wait states.

5.5.4 EXTERNAL READY SYNCHRONIZATION

The 80186 and 8087 sample READY on different clock edges. This implies that some sort of external synchronization is required to insure that both processors sample the same ready state. Without the synchronization, it would be possible for the external signal to change state between samples. The 80186 may sample ready high while the 8087 samples ready low. This would lead to the two processors running different length bus cycles and possibly cause the system to hang.

The 82188 provides ready synchronization through the ARDY and SRDY inputs. Once a valid transition is recorded, the 82188 presents the results on the SRO output and holds the output in that state until both processors have had a chance to sample the signal.

5.6 BUS ARBITRATION

In order for the 8087 to read and write numeric data to and from memory, it must have a means of taking control of the local bus. With the 8086/88 this is accomplished through a request-grant exchange protocol. The 80186, however, makes use of HOLD/HOLD AC-

KNOWLEDGE protocol to exchange control of the bus with another processor. The 82188 supplies the necessary conversion to interface $\overline{RQ/GT}$ to HOLD/HLDA signals. The $\overline{RQ/GT}$ signal of the 8087 connects directly to the 82188's $\overline{RQ/GT0}$ input while the 82188's HOLD and HLDA pins connect to the 80186's HOLD and HLDA pins.

When the 8087 requires control of the bus, the 8087 sends a request on the $\overline{RQ/GT0}$ line to the 82188. The 82188 responds by sending a HOLD request to the 80186. When HLDA is received back from the 80186, the 82188 sends a grant back to the 8087 on the same $\overline{RQ/GT0}$ line.

The 82188 also has provisions for adding a third bus-master to the system which uses HOLD/HLDA protocol. This is accomplished by using the 82188 SYSHOLD, SYSHLDA, and $\overline{RQ/GT1}$ signals. The third processor requests the bus by pulling the SYSHOLD line high. The 82188 will route (and translate if necessary) the requests to the current bus master. If the 8087 has control, the 82188 will request control via the $\overline{RQ/GT1}$ line which should be connected to the 8087's $\overline{RQ/GT1}$ line.

The 8087 will relinquish control by getting off the bus and sending a grant pulse on the $\overline{RQ/GT1}$ line. The 82188 responds by sending a SYSHLDA to the third processor. The third processor lowers SYSHOLD when it has finished on the bus. The 82188 routes this in the form of a release pulse on the $\overline{RQ/GT1}$ line to the 8087. The 8087 then continues bus activity where it left off. The maximum latency from SYSHOLD to SYSHLDA is equal to the 80186 latency + 8087 latency + 82188 latency.

5.7 SPEED REQUIREMENTS

One of the most important timing specs associated with the 80186-8087 interface is the speed at which the system should run. The 8087 was designed to operate with a 33% duty cycle clock whereas the 80186 and 80188 were designed to operate with a 50% duty cycle clock. In order to run both parts off the same clock, the 8087 must run at a slower speed than is typically implied by its dash number in the 8086/88 family.

To determine the speed at which an 8087 may run (with a 50% duty cycle clock), the minimum low and high times of the 8087 must be examined. The maximum of these two minimum specs becomes the half-period of the 50% duty cycle system clock. For example, the 8087-1 provides worst case spec compatibility with the 80186 at system clock-speeds of up to 8 MHz. The clock waveforms are shown in Figure 12 using 10 MHz timings.

The minimum clock low time spec (T_{CLCH}) of the 10 MHz 8087 is 53 ns. The clock low time of an 8 MHz 80186 is specified to be:

$$\frac{1}{2}(T_{CLCL}) - 7.5$$

Solving for T_{CLCL} of the 80186 using T_{CLCH} of the 8087 yields the following:

$$\begin{aligned} \frac{1}{2}(T_{CLCL}) - 7.5 &= T_{CLCH} \\ (T_{CLCL}) &= 2(T_{CLCH} + 7.5) \\ T_{CLCL} &= 121 \text{ ns} \end{aligned}$$

The calculation shows minimum cycle time of the 80186 to be 121 ns. This time translates into a maximum frequency of 8.26 MHz.

6.0 BENCHMARKS

6.1 Introduction

The following benchmarks compare the overall system performance of an 8086, 80188, and an 80186 in numeric applications. Results are shown for all three processors in systems with the 8087 coprocessor and in systems using an 8087 software emulator. Three FORTRAN benchmark programs are used to dem-

onstrate the large increase in floating-point math performance provided by the 8087 and also the increase in performance due to the enhanced 80186 and 80188 host processors.

The 8086 results were measured on an Intellec® Series III Microcomputer Development System with an iSBC® 86/12 board and an iSBC 337 multimodule. Typically, one wait state for memory read cycles and two wait states for memory write cycles are experienced in this environment.

The 80186 and 80188 results were measured on a prototype board which allowed zero wait state operation at 8 MHz. The benchmarks measured using the 8087 showed little sensitivity to wait states. Instructions executed on the 8087 tend to be long in comparison to the amount of bus activity required and, therefore, are not affected much by wait states.

The benchmarks measured using the software emulator are much more bus intensive and average from 10 to 15 percent performance degradation for one wait state.

All execution times shown here represent 8 MHz operation. The 8086 results were measured at 5 MHz and extrapolated to achieve 8 MHz execution times.

6.2 Interest Rate Calculations

Routines were written in FORTRAN-86 to calculate the final value of a fund given the annual interest and the present value. It is assumed that the interest will be compounded daily, which requires the calculation of the yearly effective rate. This value, which is the equivalent annual interest if the interest were compounded daily, is determined by the following formula:

$$\text{yer} = (1 + (ir/np))^{**np} - 1$$

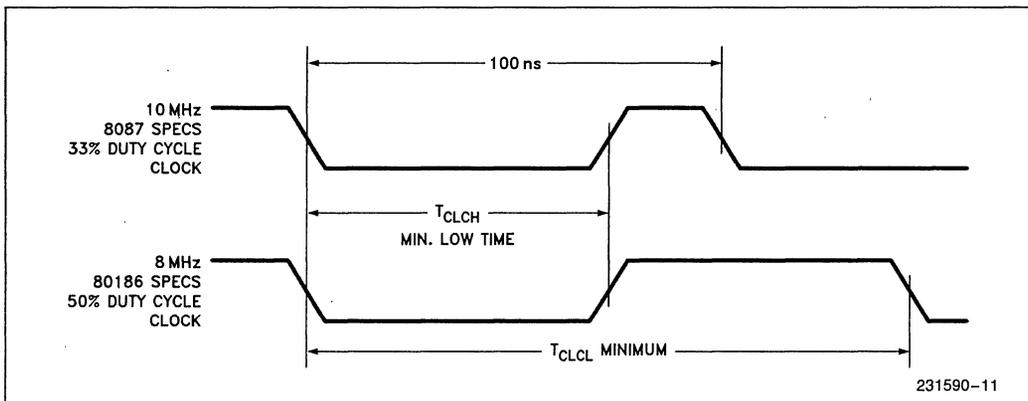


Figure 12. Clock Cycle Timing

where:

yer is the yearly effective rate
 ir is the annual interest rate
 np is the number of compounding periods per annum

Once the yer is determined, the final value of the fund is determined by the formula:

$$fv = (1 + yer) * pv$$

where:

pv is the present value
 fv is the future value

Results are obtained using single-precision, double-precision, and temporary real precision operands when:

ir is set to 10% (0.1)
 np is set to 365 (for daily compounding)
 pv is set to \$2,000,000

THE RESULTS:

	yer	Final Value
Single-Precision (32-bit)	10.514%	\$2,210,287.50
Double-Precision (64-bit)	10.516%	\$2,210,311.57
Temporary Real Precision	10.516%	\$2,210,311.57

The difference between the final single-precision and double-precision values is \$24.07; the difference in the final value between the double-precision and the temporary real precision is 0.000062 cents. Since the 8087 performs all internal calculations on 80-bit floating point numbers (temp real format), temporary real precision operations perform faster than single- or double-precision. No data conversions are required when loading or storing temporary real values in the 8087. Thus, for business applications, the double-precision computing of the 8087 is essential for accurate results, and the performance advantage of using the 8087 turns out to be as much as 100 times the equivalent software emulation program.

6.3 Matrix Multiply Benchmark Routine

A routine was written in FORTRAN-86 to compute the product of two matrices using a simple row/column inner-product method. Execution times were obtained for the multiplication of 32×32 matrices using double precision. The results of the benchmark are shown in Figure 14.

The results show the 8087 coprocessor systems performing from 23 to 31 times faster than the equivalent software emulation program. Both the 80188/87 and the 80186/87 systems outperform the 8086/87 system by 34 to 75 percent. This difference is mainly attributed to the fact that the matrix program largely consists of effective address calculations used in array accessing. The hardware effective address calculator of the 80186 and 80188 allow each array access to improve by as much as three times the 8086 effective address calculation.

6.4 Whetstone Benchmark Routine

The Whetstone benchmark program was developed by Harry Curnow for the Central Computer Agency of the British government. This benchmark has received high visibility in the scientific community as a measurement of main frame computer performance. It is a "synthetic" program. That is, it does not solve a real problem, but rather contains a mix of FORTRAN statements which reflect the frequency of such statements as measured in over 900 actual programs. The program computes a performance metric: "thousands of Whetstone instructions per second (KIPS)."

Simple variable and array addressing, fixed- and floating- point arithmetic, subroutine calls and parameter passing, and standard mathematical functions are performed in eleven separate modules or loops of a prescribed number of iterations.

Table 2. Interest Rate Benchmark Results

	8087 Software Emulator			8087 Coprocessor		
	80188	8086	80186	80188	8086	80186
Single Precision	70.3 ms	62.8 ms	43.4 ms	.70 ms	.66 ms	.61 ms
Double Precision	72.1 ms	62.9 ms	44.4 ms	.71 ms	.66 ms	.61 ms
Temp Real Precision	72.6 ms	63.0 ms	44.8 ms	.69 ms	.65 ms	.59 ms
Average	71.7 ms	62.9 ms	44.2 ms	.70 ms	.66 ms	.60 ms

The original coding of the Whetstone benchmark was written in Algol-60 and used single-precision values. It was rewritten in FORTRAN with single-precision values to exactly reflect the original intent. Another version was created using double-precision values. The results are shown in Table 3.

The results show the 8087 systems with the 80186 and 80188 outperforming the equivalent software emulation by 60 to 83 times. Additionally, the 80186 coupled with the 8087 outperformed the 8086/87 system by 22 percent.

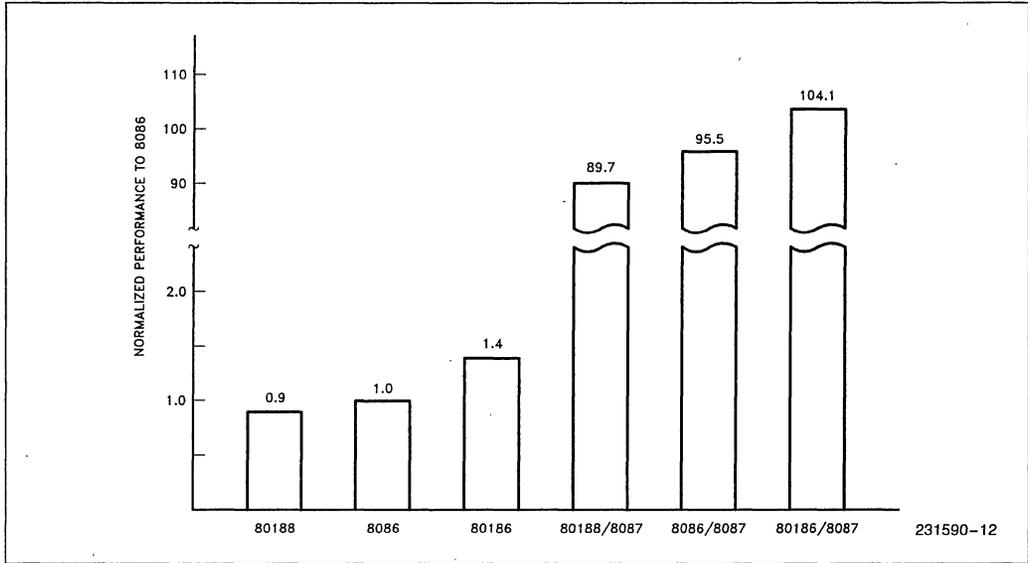


Figure 13. Interest Rate Benchmark Results

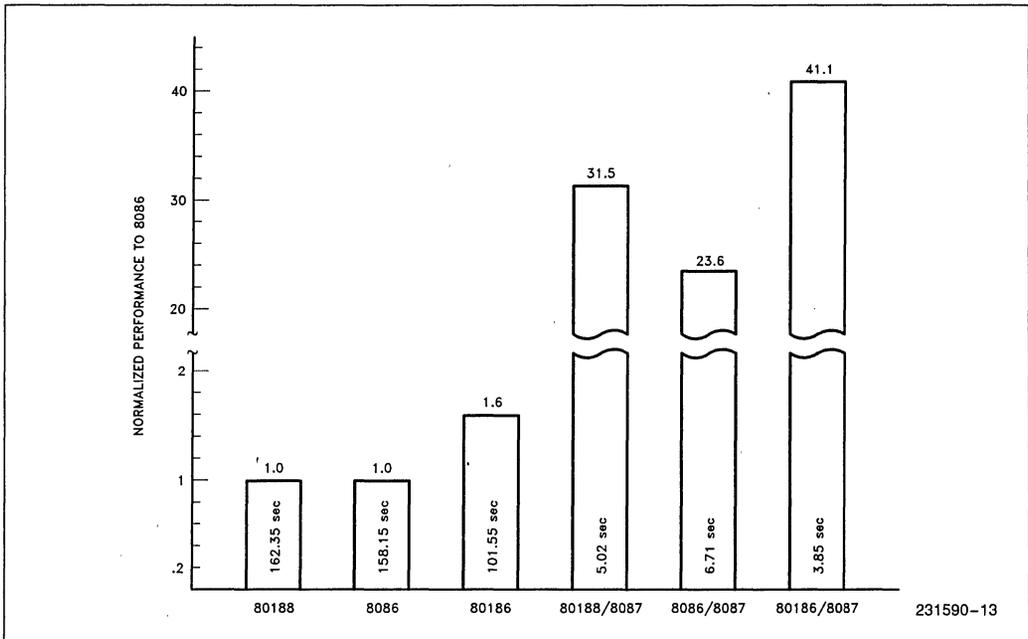


Figure 14. Double Precision Matrix Multiplication

Table 3. Whetstone Benchmark Results

Units = KIPS	8087 Software Emulator			8087 Coprocessor		
	80188	8086	80186	80188	8086	80186
Single Precision	2	2.3	3.3	165.8	178.0	197.6
Double Precision	2	2.2	3.2	151.7	152.0	185.2

6.5 Benchmark Conclusions

These benchmarks show that the 8087 Numeric Data Coprocessor, coupled with either the 80186 or the 80188, can increase the performance of a numeric application by 75 to 100 times the equivalent software emulation program.

Applications which require array accessing with effective address calculations will benefit even more by using the 80188 and 80186 as the host processor as compared to the 8086. The results of the matrix multiplication show both the 80188 and 80186 outperforming the 8086 by 34 and 75%, respectively, in an 8087 system. In general, an 80186/8087 system will offer a 10% to a 75% improvement over an equivalent 8086/8087 system, depending on the instruction mix.

7. CONCLUSION

For controller applications which require high performance in numerics and low system cost, the 16-bit 80186 or 8-bit 80188 coupled with the 8087 offers an ideal solution. The integrated features of the 80186 and

80188 offer a low system cost through reduced board space and a simplified production flow while the 8087 fulfills the performance requirements of numeric applications.

The 82188 IBC provides a straightforward, highly integrated solution to interfacing the 80188 or 80186 to the 8087. The bus control timings of the 82188 are compatible with the 80186 and 80188, allowing easy upgrades from existing designs. The 82188 features present a highly integrated solution to both new and old designs.

The coprocessing capabilities of the 8087 bring performance improvements of 75 to 100 times the equivalent 80186 or 80188 software emulation program and an 80186/8087 system will offer a 10% to a 75% improvement over an equivalent 8086/8087 system depending on the instruction mix.

In addition a growing base of high-level language support (FORTRAN, Pascal, C, Basic, PL/M, etc.) from Intel and numerous third-party software vendors facilitates the timely and efficient generation of application software.

REFERENCES:

- 82188 Data Sheet #231051
- 80186 Data Sheet #210451
- 80188 Data Sheet #210706
- iAPX 86/88 80186/188 Users Manual
- Programmers Reference #210911
- Hardware Reference #210912
- AP-113 "Getting Started with the
Numeric Data Processor #207865



**APPLICATION
NOTE**

AP-286

October 1986

**80186/188 Interface to Intel
Microcontrollers**

**PARVIZ KHODADADI
APPLICATIONS ENGINEER**

1.0 INTRODUCTION

Systems which require I/O processing and serial data transmission are very software intensive. The communication task and I/O operations consume a lot of the system's intelligence and software. In many conventional systems the central processing unit carries the burden of all the communication and I/O operations in addition to its main routines, resulting in a slow and inefficient system.

In an ideal system, tasks are divided among processors to increase performance and achieve flexibility. One attractive solution is the combination of the Intel highly integrated 80186 microprocessor and the Intel 8-bit microcontrollers such as the 80C51, 8052, or 8044. In such a system, the 80186 provides the processing power and the 1 Mbyte memory addressability, while the controller provides the intelligence for the I/O operations and data communication tasks. The 80186 runs application programs, performs the high level communication tasks, and provides the human interface. The microcontroller performs 8-bit math and single bit boolean operations, the low level communication tasks, and I/O processing.

This application note describes an efficient method of interfacing the 16-bit 80186 high integration microprocessor to the 80C51, 8052, or the microcontroller-based 8044 serial communication controller. The interface hardware shown in Figure 1.1, is very simple and may be implemented with a programmable logic device or a gate-array. The 80186 and the microcontroller may run asynchronously and at different speeds. With this technique data transfers up to 200 Kbytes per second can be achieved between a 12 MHz microcontroller and an 8 MHz 80186.

The 8-bit 80188 high integration microprocessor can also be used with the same interface technique. The performance of the interface is the same since an 8-bit bus is used.

Interface to the 8044, 80C51, and the 8052 is identical because they have identical pinouts (some pins have alternate functions). As an example, the software procedures for the 8044/80186 interface, which is the building block for the application driver, is supplied in this Application Note.

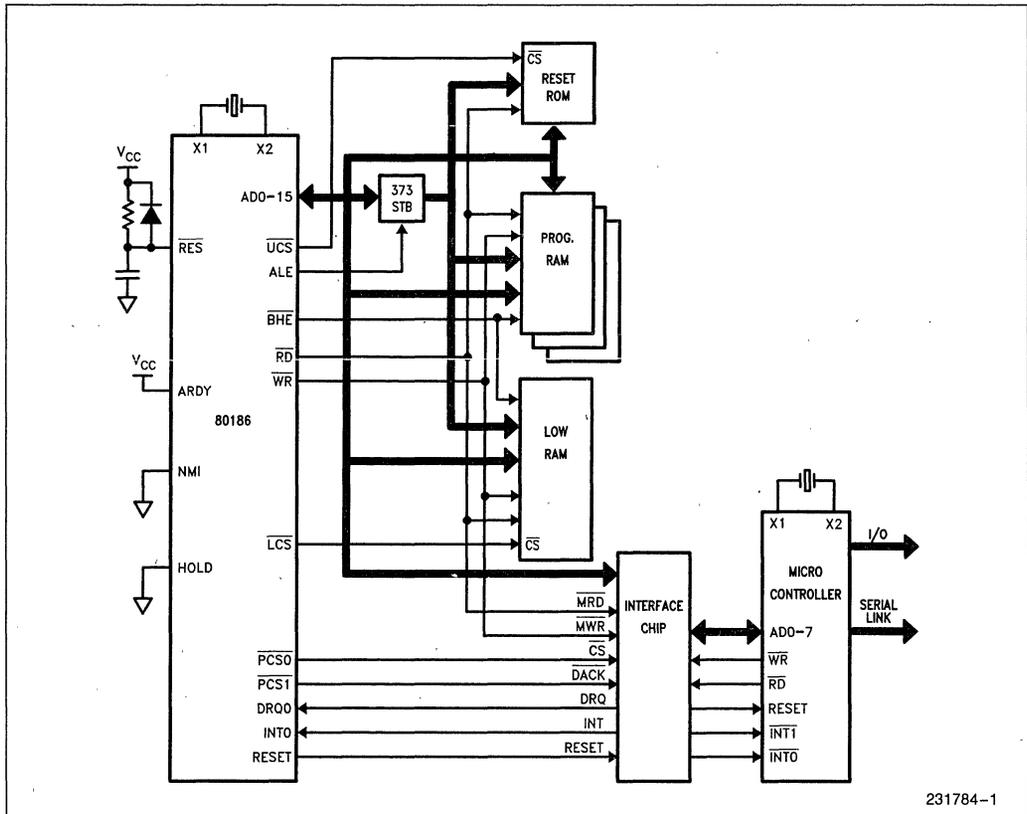


Figure 1.1. 80186/Microcontroller Based System

1.1 System Overview

The 80186 and the microcontrollers are processors. They each access memory and have address/data, read, and write signals. There are three common ways to interface multiple processors together:

- 1) First In First Out (FIFO)
- 2) Dual Port RAM (DPRAM)
- 3) Slave Port

The FIFO interface, compared to DPRAM, requires less TTL and is easier to interface; however, FIFOs are expensive. The DPRAM interface is also expensive and even more complex. When DPRAM is used, the address/data lines of each processor must be buffered, and hardware logic is needed to arbitrate access to DPRAM. The slave port interface given here is cheaper and easier than both FIFO and DPRAM alternatives.

The 80186 processor, when interfaced to this circuit, views the microcontroller as a peripheral chip with 8-bit data bus and no address lines (see Figure 1.1). It can read status and send commands to the microcontroller at any time. The microcontroller becomes a slave co-processor while keeping its processing power and serial communication capabilities.

The microcontrollers, with the interface hardware, have a high level command interface like many other data communication peripherals. For example, the 80186 can send the microcontroller commands such as Transmit or Configure. This means the designer does not have to write low level software to perform these tasks, and it offloads the 80186 to serve other functions in the application.

1.2 Application Examples:

The combination of the 80186 and a microcontroller basically provides all the functions that are needed in a system: a 16-bit CPU, 8-bit CPU, DMA controller, I/O ports, and a serial port. The 80C51 and the 8052 have an on-chip asynchronous channel, while the 8044 has an intelligent SDLC serial channel. In addition, many other functions such as timers, counters, and interrupt controllers are integrated in both the 80186 and the microcontrollers.

Applications of the system described above are in the area of robotics, data communication networks, or serial communication backplanes. A typical example is copiers. Different segments of the copy machine like the motor, paper feed, diagnostics, and error/warning displays are all controlled by microcontrollers. Each segment receives orders from and replies to the central processor which consists of the 80186 interfaced with a microcontroller.

Another common application is in the area of process controllers. An example is a central control unit for a multiple story building which controls the heating, cooling, and lighting of each room in each floor. In each room a microcontroller performs the above functions based on the orders received from the central processor. Depending on the throughput and type of the serial communication required, the 8044 or the 80C51 (8052) may be selected for the application.

2.0 OVERVIEW OF THE 80186, 80C51, 8052, AND 8044

This section briefly discusses the features of the microcontrollers and the 80186. For more information about these products please refer to the Intel Microcontroller and Microsystem components hand-books. Readers familiar with the above products may skip this section.

2.1 The 80186 Internal Architecture

The 80186 contains an enhanced version of Intel's popular 8086 CPU integrated with many other features common to most systems (Figure 2.1). The 16-bit CPU can access up to 1 Mbyte of memory and execute instructions faster than the 8086. With speed selection of 8, 10, and 12.5 MHz, this highly integrated product is the most popular 16-bit microprocessor for embedded control applications.

The on-chip DMA controller has two channels which can each be shared by multiple devices. Each channel is capable of transferring data up to 3.12 Mbytes per second (12.5 MHz speed). It offers the choice of byte or word transfer. It can be programmed to perform a burst transfer of a block of data, transfer data per specified time interval, or transfer data per external request.

The on-chip interrupt controller responds to both external interrupts and interrupts requested by the on-chip peripherals such as the timers and the DMA channels. It can be configured to generate interrupt vector addresses internally like the microcontrollers or externally like the popular 8259 interrupt controller. It can be configured to be a slave controller to an external interrupt controller (iRMX 86 mode) or be master for one or two 8259s which in turn may be masters for up to 8 more 8259s. When configured in master mode, each channel can support up to 64 external interrupts (128 total).

Three 16-bit timers are also integrated on the chip. Timer 0 and timer 1 can be configured to be 16-bit counters and count external events. If configured as timers, they can be started by software or by an external event. Timer 0 and 1 each contain a timer output pin. Transitions on these pins occur when the timers reach one of the two possible maximum counts. Timer

2 can be used as a prescaler for timer 0 and 1 or can be used to generate DMA requests to the on-chip DMA channel.

Finally, the integrated clock generator, the wait state generator, and the chip select logic reduce the external logic necessary to build a processing system.

2.2 The MCS-51 Internal Architecture

The 80C51BH, as shown in Figure 2.2, consists of an 8-bit CPU which can access up to 64 Kbytes of data memory (RAM) and 64 Kbytes of program memory (ROM). In addition, 4 Kbytes of ROM and 128 bytes of RAM are built onto the chip.

The on-chip interrupt controller supports five interrupts with two priority levels. There are two timers integrated in the 80C51. Timer 0 and 1 can be configured as 8-bit or 16-bit timers or event counters.

Finally the integrated full duplex asynchronous serial channel provides the human interface or communica-

tion capability with other microcontrollers. The UART supports data rates up to 500 kHz (with 15 MHz crystal) and can distinguish between address bytes and data bytes.

The 8052 has the same features as the 80C51 except it has 8 Kbytes of on-chip ROM and 256 bytes of on-chip RAM. In addition the 8052 has another timer which may be configured as the baud rate generator for the serial port.

2.3 The 8044 Internal Architecture

The 8044 has all the features of the 80C51. In addition the on-chip RAM size is increased to 192 bytes and an intelligent HDLC/SDLC serial channel (SIU) replaces the 80C51 serial port (see Figure 2.3). It supports data rates up to 2.4 Mbps when an external clock is used and 375 Kbps when the clock is extracted from the data line. The serial port can be used in half duplex point to point, multipoint, or one-way loop configurations.

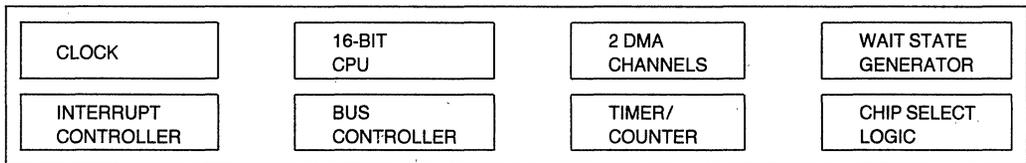


Figure 2.1. 80186 Block Diagram

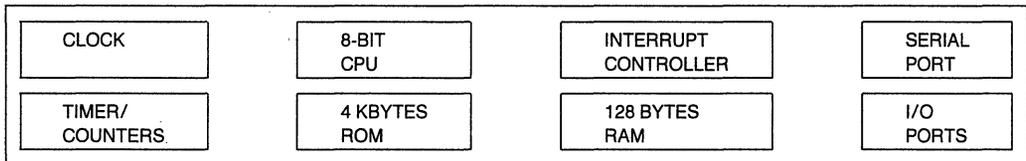


Figure 2.2. 80C51 Block Diagram

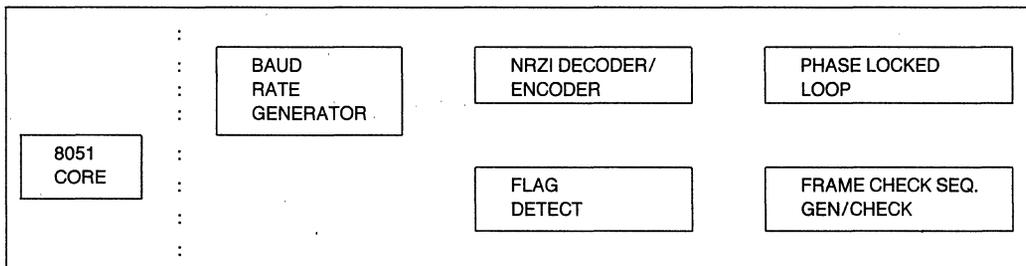


Figure 2.3. 8044 Block Diagram

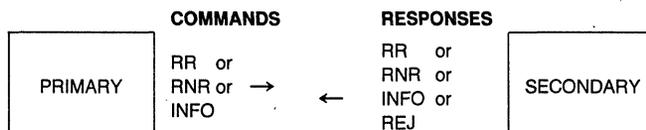


Figure 2.4. 8044 Automatic Response to SDLC Commands

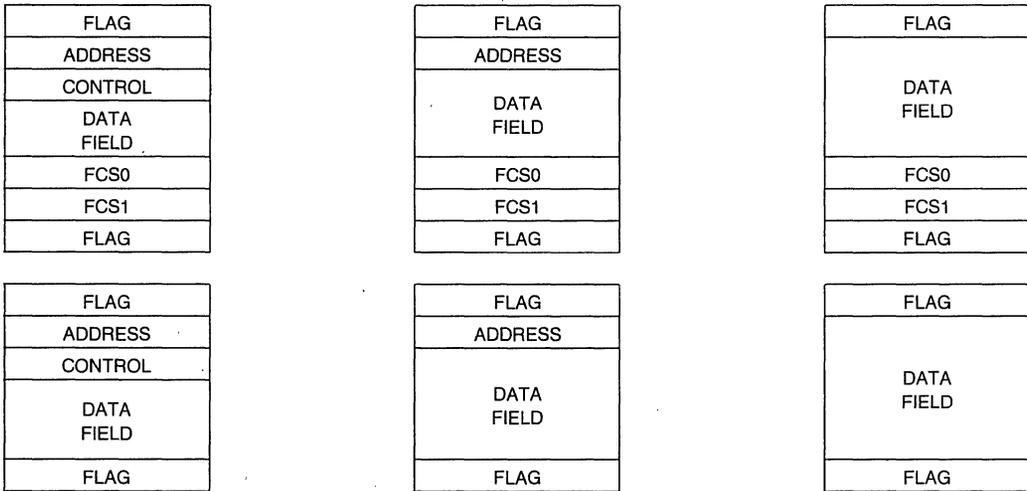


Figure 2.5. The 8044 Frame Formats

The SIU is called an intelligent channel because it responds to some SDLC commands automatically without the CPU intervention when it is set in auto mode. These automatic responses substantially reduce the communication software. Figure 2.4 gives the commands and the automatic responses.

The 8044 supports many types of frames including the standard SDLC format. Figure 2.5 shows the types of frames the 8044 can transmit and receive. If a format with an address byte is chosen, the 8044 performs address filtering during reception and transmits the contents of the station address register during transmission automatically. If a format with FCS bytes is chosen, the 8044 performs Cyclic Redundancy Check (CRC) during reception and calculates the FCS bytes during transmission of a frame in hardware. Two preamble bytes (PFS) may optionally be added to the frames. Formats that include the station address and the control byte are supported both in the auto and flexible modes.

3.0 80186/MICROCONTROLLER INTERACTION

The 80186 communicates with the microcontroller (8044, 80C51 or 8052) through the system's memory and the Command/Data and Status registers. The CPU creates a data structure in the memory, programs the DMA controller with the start address and byte count of the block, and issues a command to the microcontroller. A hypothetical block diagram of a microcontroller when used with the interface hardware is given in Figure 3.1.

Chip select and interrupt lines are used to communicate between the microcontroller and the host. The inter-

rupt is used by the microcontroller to draw the 80186's attention. The Chip Select is used by the 80186 to draw the microcontroller's attention to a new command.

There are two kinds of transfers over the bus: Command/Status and data transfers. Command/Status transfers are always performed by the CPU. Data transfers are requested by the microcontroller and are typically performed by the DMA controller.

The CPU writes commands using CS and WR signals and interrupts the microcontroller. The microcontroller reads the command, decodes it and performs the necessary actions. The CPU reads the status register using CS and RD signals (see Figure 4.1).

To initiate a command like TRANSMIT or CONFIGURE, a write operation to the microcontroller is issued by the CPU. A read operation from the CPU gives the status of the microcontroller. Section 5 discusses details on these commands and the status.

Any parameters or data associated with the command are transferred between the system memory and the microcontroller using DMA. The 80186 prepares a data block in memory. Its first byte specifies the length of the rest of the block. The rest of the block is the information field. The CPU programs the DMA controller with the start address of the block, length of the block and other control information and then issues the command to the microcontroller.

When the microcontroller requires access to the memory for parameter or data transfer, it activates the 80186 DMA request line and uses the DMA controller to achieve the data transfer. Upon completion of an operation, the microcontroller interrupts the 80186. The CPU then reads results of the operation and status of the microcontroller.

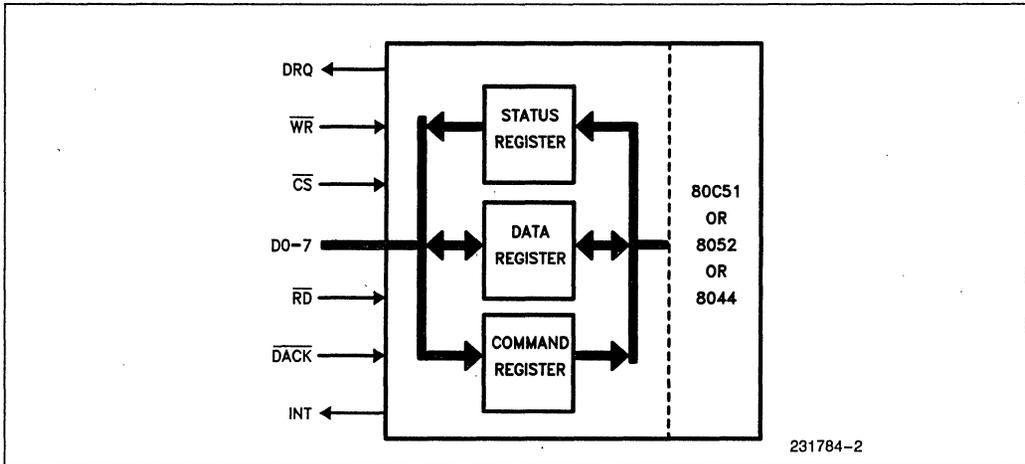


Figure 3.1. Microcontroller Plus the Interface Hardware Block Diagram

4.0 SYSTEM INTERFACE

There are two kinds of transfers over the bus: command/status and data transfers. The command/status transfers are always initiated and performed by the 80186. The data transfers are requested by the microcontroller using the DMA request (DRQ) line. In relatively slow systems the 80186 might also perform the data transfers. In that case, the request from the microcontroller will serve as an interrupt to the CPU. This mode of operation depends on the serial data rate.

The system interface performs command/status transfers, data/parameter transfers, and interrupts. This section describes the interface between the 80186 and a microcontroller shown in Figure 1.1. Section 6 describes the interface hardware.

4.1 Command/Status Transfers

The 80186 controls the microcontroller by writing into the command/data register and reading from the status register. The CPU writes a command by activating the chip select (PCSO), putting the command onto the data bus, and activating the WR signal. The command byte is latched into the command/data register, and the microcontroller is interrupted. In the interrupt service routine, the microcontroller reads the command byte from the command/data register, decodes the command byte, and activates the DRQ for data or parame-

ter transfer if the decoded command requires such transfer.

At the end of parameter transfer the microcontroller updates the status register and interrupts the 80186.

4.2 Data/Parameter Transfer

Data/parameter transfers are controlled by a pair of REQUEST/ACKNOWLEDGE lines: DMA Request line (DRQ) and DMA Acknowledge line (DACK). Data and parameters are transferred via the Command/Data register to or from memory.

In order to request a transfer from memory, the microcontroller activates the DRQ pin. The DRQ signal goes active after a read operation by the microcontroller. In response, the 80186 DMA controller performs a byte transfer from the memory to the Command/Data register. Data is transferred on the bus and written into the Command/Data register on the rising edge of the 80186 WR signal (MWR), which is activated by the DMA controller. Figure 4.2 shows the write timing.

In order to request a transfer to memory, the microcontroller activates the DRQ signal and outputs the data into the Command/Data latch. When the microcontroller WR signal goes active, DRQ is set. In response, the DMA performs the data transfer and resets the DRQ signal. Figure 4.3 shows the read timing.

4.3 Interrupt

The microcontroller reports on completion of an event by updating the status register and raising the interrupt signal assuming this signal is initially low. The interrupt is cleared by the command from the CPU where

the INTERRUPT ACKNOWLEDGE bit is set (MD7). The INTA bit is the most significant bit of the command byte. Figure 4.4 and 4.5 show the interrupt timing. Note that it is the responsibility of the CPU to clear the interrupt in order to prevent a deadlock.

80186 Pin Name			Function
CS	RD	WR	
1	X	X	No Transfer to/from Command/Status
0	1	1	
0	0	0	Illegal
0	0	1	Read from Status Register
0	1	0	Write to Command/Data Register
DACK	RD	WR	
1	X	X	No Transfer
0	1	1	
0	0	0	Illegal
0	0	1	Data Read from DMA Channel
0	1	0	Data Write to DMA Channel

NOTE:
Only one of CS, DACK may be active at any time.

Figure 4.1. Data Bus Control Signals and Their Functions

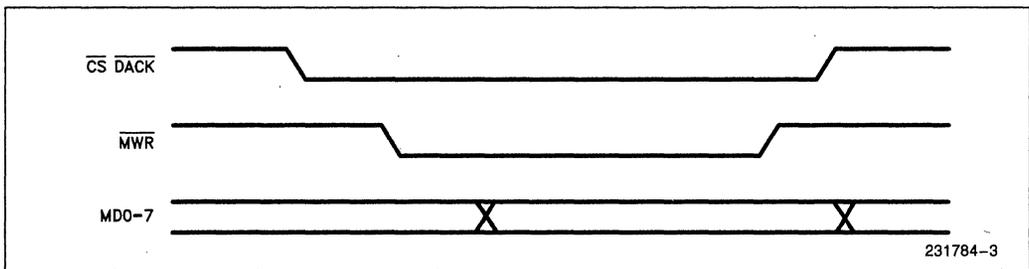


Figure 4.2. Write Timing

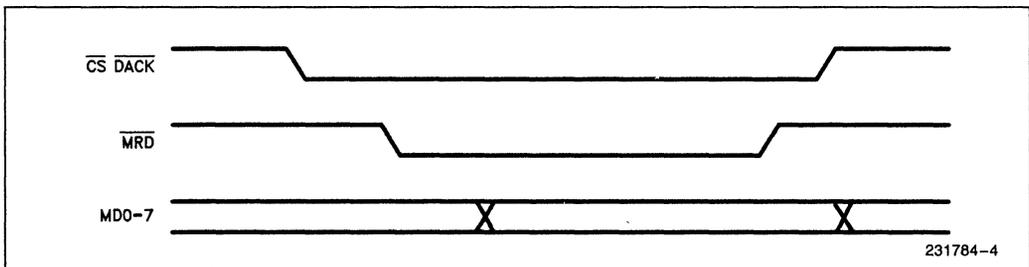


Figure 4.3. Read Timing

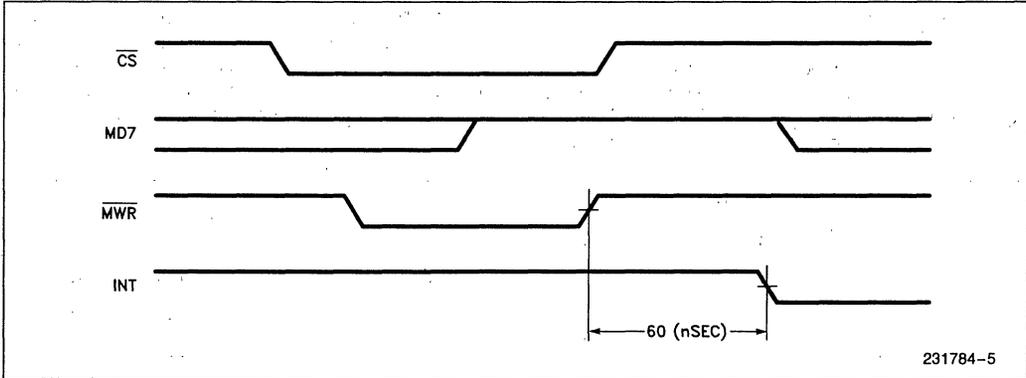


Figure 4.4. Interrupt Timing (Going Inactive)

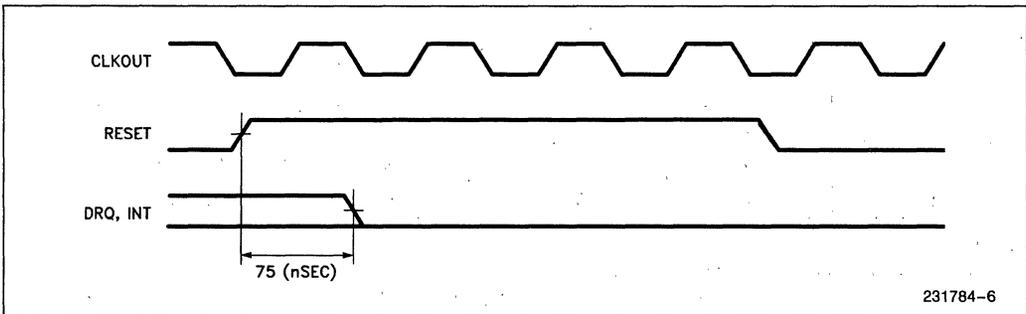


Figure 4.5. Reset Timing

5.0 COMMANDS AND STATUS

This section specifies the format of the commands and status. The commands and status given here are similar to most common coprocessors and data communication peripherals (e.g., the 82588 and 82586). The user may add more commands or redefine the formats for his/her own specific application.

5.1 Commands

A command is given to the microcontroller by writing it into the Command/Data register and interrupting the microcontroller. The command can be issued at any time; but in case it is not accepted, the operation is treated like a NOP and will be ignored (although the INT will be updated).

Format:

7	6	5	4	3	2	1	0
INTA	X	X	X	OPERATION			

5.1.1 ACKNOWLEDGING INTERRUPT (BIT 7)

The INTA bit, if set, causes the interrupt hardware signal and the interrupt bit to be cleared. This is the

only way to clear the interrupt bit and reset the 80186 interrupt signal other than by a hardware reset.

5.1.2 OPERATIONS (BITS 0-3)

The OPERATION field initiates a specific operation. The microcontroller executes the following commands in software:

- NOP
 - ABORT
 - TRANSMIT*
 - CONFIGURE*
 - DUMP*
 - RECEIVE*
 - TRA-DISABLE
 - REC-DISABLE
- *Requires DMA operation.

The above operations except ABORT are executed only when the microcontroller is not executing any other operation. Abort is accepted only when the CPU is performing a DMA operation.

Operations that require parameter transfer (e.g., CONFIGURE and DUMP) or data transfer (e.g., TRANSMIT and RECEIVE) are called parametric operations. The remaining are called non-parametric operations.

An operation is initiated by writing into the command register. This causes the microcontroller to execute the command decode instructions. Some of the operations cause the microcontroller to read parameters from memory. The parameters are organized in a block that starts with an 8-bit byte count. The byte count specifies the length of the rest of the block. Before beginning the operation, the DMA pointer of the DMA channel must point to the byte count. There is no restriction on the memory structure of the parameter block as long as the microcontroller receives the next byte of the block for every DMA request it generates. Transferring the bytes is the job of the 80186 DMA controller.

The microcontroller requests the byte-count and determines the length of the parameter block. It then requests the parameters.

Upon completion of the operation, (when interrupt is low) the microcontroller updates the status, raises the interrupt signal, and goes idle.

NOP

This operation does not affect the microcontroller. It has no parameters and no results.

ABORT

This operation attempts to abort the completion of an operation under execution. It is valid for CONFIGURE, TRANSMIT, DUMP, and RECEIVE. It is ignored for any of the above if transfer of parameters has already been accomplished. The microcontroller, upon reception of the ABORT command, stops the DMA operation and issues an Execution-Aborted interrupt.

TRANSMIT

This operation transmits one message. A message may be transmitted as an SDLC frame by the 8044, or in ASYNC protocol by the 80C51 or the 8052 serial port.

Figure 5.1 shows the format of the Transmit block. A typical transmit operation parameter block includes the destination address and the control byte in the information field. As an example, see the 8044 transmit block in Figure 7.2.

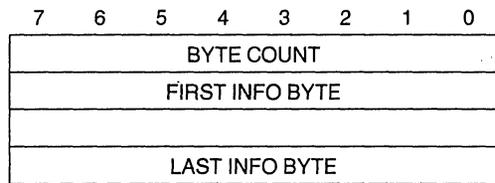


Figure 5.1. Format of Transmit Block

The transmit operation will either complete the execution or be aborted by a specific ABORT operation. A Transmit-Done or Execution-Aborted interrupt is issued upon completion of this operation.

CONFIGURE

This operation configures the microcontroller's internal registers. The length and the part of the configuration block that is modified are determined by the first two bytes of the command parameter (see Figure 5.2). The FIRST BYTE specifies the first register in the configure block that will be configured, and the BYTE COUNT specifies the number of registers that will be configured starting with the FIRST BYTE. For example, if the FIRST BYTE is 1 and the BYTE COUNT is the length of the configure block, then all of the registers are updated. If FIRST BYTE is 4 and BYTE COUNT is 2, then only the fourth register in the configure block is updated. Minimum byte count is 2.

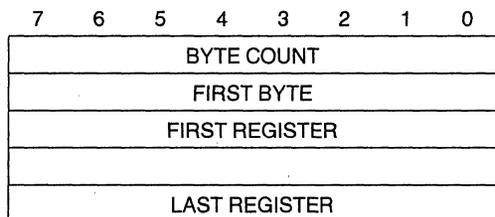


Figure 5.2. Format of Configure Block

A Configure-Done interrupt is issued when the operation is done unless ABORT was issued during the DMA operation.

DUMP

This operation causes dumping of a set of microcontroller internal registers to system memory. Figure 7.4 shows the format of the 8044 DUMP block.

The DUMP operation will either complete the execution or be aborted by a specific ABORT operation. A Dump-Done or Execution-Aborted interrupt is issued upon completion of this operation.

RECEIVE

This operation enables the reception of frames. It is ignored if the microcontroller's serial channel is already in reception mode.

The serial port receives only frames that pass the address filtering. The microcontroller transfers the received information and the byte count to the system memory using DMA. The completion of frame reception causes a Receive-Done event.

REC-DISABLE

This operation causes reception to be disabled. If transfer of data to the 80186 memory has already begun, then it is treated like the ABORT command. This operation has no parameters. REC-DISABLE is accepted only when the microcontroller's serial port is in receive mode.

TRA-DISABLE

This operation causes the transmission process to be aborted. If the microcontroller is fetching data from 80186 memory, then it is treated like the ABORT command. This operation has no parameters. It is accepted only when the serial port is in transmit mode.

5.1.3 ILLEGAL COMMANDS

Parametric and non-parametric commands except ABORT will be rejected (interrupt will not be set) if the microcontroller is already executing a command.

ABORT is rejected if issued when the microcontroller is not requesting DMA operation, or a non-Parametric execution is performed, or transfer of parameters/data has already been accomplished.

DMA operations shall not be aborted by any non-parametric or parametric command except by the ABORT command.

REC-DISABLE and TRA-DISABLE will not be accepted if the serial channel is idle.

5.2 Status

The microcontroller provides the information about the last operation that was executed, via the status register.

The microcontroller reports on these events by updating a status register and raising the INTERRUPT signal. Information from the status register is valid provided the interrupt signal is high or bit 0 of the status being read is set.

Format:

7	6	5	4	3	2	1	0
CTS*	RTS*	E	EVENT		DMA	INT	

*8044 only

5.2.1 INTERRUPT (BIT 0)

The interrupt bit is set together with the hardware interrupt signal. Setting the INT bit indicates the occurrence of an event. This bit is cleared by any command whose INTA bit is set. Status is valid only when this bit is set.

5.2.2 DMA OPERATION (BIT 1)

The DMA bit, when set, indicates that a DMA operation is in progress. This bit is set if the command received by the microcontroller requires data or parameter transfer. If this bit is clear, DRQ will be inactive. The DMA bit, when cleared, indicates the completion of a DMA operation.

5.2.3 ERROR (BIT 5)

The E bit, if set, indicates that the event generated for the operation that was completed contains a warning, or the operation was not accepted.

5.2.4 REQUEST TO SEND (BIT 6)

The RTS bit, if clear, indicates that the serial channel is requesting a transmission.

5.2.5 CLEAR TO SEND (BIT 7)

The CTS bit indicates that, if the RTS bit is clear, the serial port is active and transmitting a frame.

5.2.6 EVENT (BITS 2-4)

The event field specifies why the microcontroller needs the attention of the 80186.

The following events may occur:

- CONFIGURE-DONE
- TRANSMIT-DONE
- DUMP-DONE
- RECEIVE-DONE
- RECEPTION-DISABLED
- TRANSMISSION-DISABLED
- EXECUTION-ABORTED

CONFIGURE-DONE

This event indicates the completion of a CONFIGURE operation.

TRANSMIT-DONE

This event indicates the completion of the TRANSMIT operation.

If the E bit is set, it indicates that the transmit buffer was already full.

DUMP-DONE

This event indicates that the DUMP operation is completed.

RECEIVE-DONE

This event indicates that a frame has been received and stored in memory.

The format of the received message is indicated in Figure 5.3.

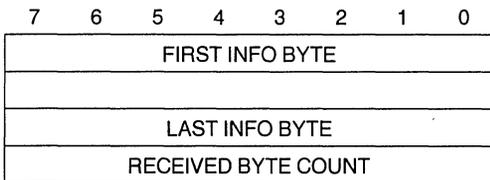


Figure 5.3. Format of Receive Block

Following the byte count, a few more bytes relating to the received frame such as the source address and the control byte may be transferred to the system memory using DMA. As an example, see the 8044 receive block in Figure 7.3.

Note that the format of a frame received by the microcontroller serial channel is configured by the CONFIGURE command.

If the E bit is set, buffer overrun has occurred.

RECEPTION-DISABLED

This event is issued as a result of a RCV-DISABLE operation that causes part of a frame to be disabled.

If the E bit is set, the serial port was already disabled, and the RCV-DISABLE is not accepted.

TRANSMISSION-DISABLED

This event is issued as a result of a TRA-DISABLE operation that causes transmission of a frame to be disabled.

The E bit, if set, indicates that the TRA-DISABLE operation was not accepted since the serial port was already idle, or transmission of a frame has already been accomplished.

EXECUTION-ABORTED

This event indicates that the execution of the last operation was aborted by the ABORT command.

If the E bit is set, ABORT was issued when the microcontroller was not executing any commands.

6.0 HARDWARE DESCRIPTION

The interface hardware shown in Figures 6.1 and 6.2 are identical. The difference is the status register. In Figure 6.2, an external latch is used to latch the status byte. This hardware is recommended if an extra I/O port on the microcontroller is required for some other applications, or external program and data memory is required for the microcontroller. The hardware shown in Figure 6.1 makes use of one of the microcontroller's I/O ports (Port 1) to latch the status to minimize hardware. The discussion of Sections 1 through 5 apply to both schematics.

6.1 Reset

After an 80186 hardware reset, the microcontroller is also reset. The on-chip registers are initialized as explained in the Intel Microcontroller Handbook. The reset signal also clears the 80186 interrupt and the microcontroller interrupt signals by resetting FF3 (Flip-Flop 3) and FF2 (Flip-Flop 2). Figure 4.5 shows the RESET timing.

6.2 Sending Commands

A bidirectional latched transceiver (74ALS646) is used for the Command/Data register. When the 80186 writes a command to the Command/Data register, it interrupts the microcontroller. The interrupt is generated only when bit 7 (INTA) of the command byte is set. When the 80186 PCS0 and WR signals go active to write the command, FF2 will be set and FF3 will be cleared. The output of FF3 is the interrupt to the 80186 and the INT status bit. The INT bit is cleared immediately to indicate that the status is no longer valid. The output of FF2 is the interrupt to the microcontroller. A high to low transition on this line will interrupt the microcontroller. The interrupt signal will be cleared as soon as the microcontroller reads the command from the Command/Data register.

For other microcontrollers the format of the configure block should be modified accordingly. For example, the 80C51 serial port registers (e.g., T2CON, SCON) replace the 8044 SIU registers in the configure block.

7	6	5	4	3	2	1	0
BYTE COUNT							
FIRST BYTE							
STS							
SMD							
STATION ADDRESS							
TRANSMIT BUFFER START							
TRANSMIT BUFFER LENGTH							
RECEIVE BUFFER START							
RECEIVE BUFFER LENGTH							
INTERRUPT PRIORITY							
INTERRUPT ENABLE							
TIMER/COUNTER MODE							
TIMER/COUNTER MODE							
PROCESSOR STATUS WORD							

Figure 7.1. Format of the 8044 Configure Block

7.2 Transmitting a Message with the 8044

A message is a block of data which represents a text file or a set of instructions for a remote node or an application program which resides on the 8044 program memory. A message can be a frame (packet) by itself or can be comprised of multiple frames. An SDLC frame is the smallest block of data that the 8044 transmits. The 8044 can receive commands from the 80186 to transmit and receive messages. The 8044 on-chip CPU can be programmed to divide messages into frames if necessary. Maximum frame size is limited by the transmit or receive buffer.

To transmit a message, the 80186 prepares a transmit data block in memory as shown in Figure 7.2. Its first byte specifies the length of the rest of the block. The next two bytes specify the destination address of the node the message is being sent to and the control byte of the message. The 80186 programs the DMA controller with the start address of the block, length of the block and other control information and then issues the Transmit command to the 8044.

Upon receiving the command, the 8044 fetches the first byte of the block using DMA to determine the length of the rest of the block. It then fetches the destination address and the control byte using DMA.

The 8044 fetches the rest of the message into the on-chip transmit buffer. The size and location of the transmit buffer in the on-chip RAM is configured with the Configure command. The 8044 CPU then enables the Serial Interface Unit (SIU) to transmit the data as an SDLC frame. The SIU sends out the opening flag, the station address, the SDLC control byte, and the contents of transmit buffer. It then transmits the calculated CRC bytes and the closing flag. The 8044 CPU and the SIU operate concurrently. The CPU can fetch bytes from system memory or execute a command such as TRANSMIT-DISABLE while the SIU is active.

Upon completion of transmission, the SIU updates the internal registers and interrupts the 8044 CPU. The 8044 then updates the status and interrupts the 80186. Note that baud rate generation, zero bit insertion, NRZI encoding, and CRC calculation are automatically done by the SIU.

7.3 Receiving a Message with the 8044

To receive a message, the 80186 allocates a block of memory to store the message. It sets the DMA channel and sends the Receive command to the 8044.

Upon reception of the command, the 8044 enables its serial channel. The 8044 receives and passes to memory all frames whose address matches the individual or broadcast address and passes the CRC test.

The SIU performs NRZI decoding and zero bit deletion, then stores the information field of the received frame in the on-chip receive buffer. At the end of reception, the CPU requests the transfer of data bytes to 80186 memory using DMA. After transferring all the bytes, the 8044 transfers the data length, source address, and control byte of the received frame to the memory (see Figure 7.3). Upon completion of the transfers, the 8044 updates the status register and raises the interrupt signal to inform the 80186.

If the SIU is not ready when the first byte of the frame arrives, then the whole frame is ignored. Disabling reception after the first byte was passed to memory causes the rest of the frame to be ignored and an interrupt with Receive-Aborted event to be issued.

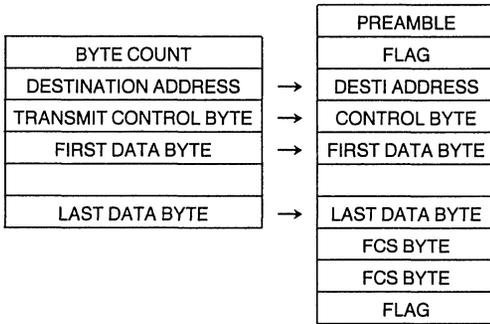


Figure 7.2. The 8044 Transmit Frame Structure and Location of Data Element in System Memory

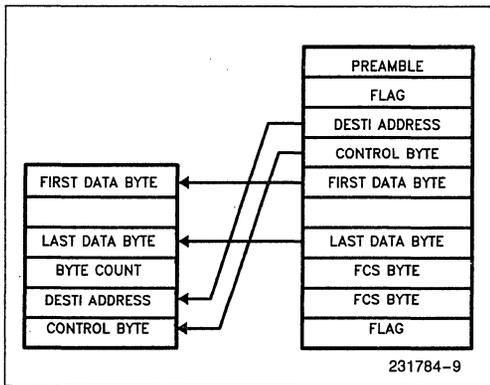


Figure 7.3. The 8044 Receive Frame Structure and Location of Received Data Element in System Memory

7.4 Dumping the 8044 Registers

Upon reception of the Dump command, the 8044 transfers the contents of its internal registers to the system memory (See Figure 7.4).

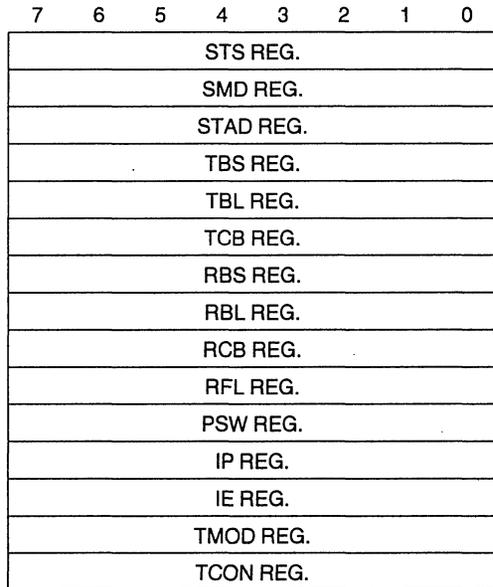


Figure 7.4. Format of the 8044 Dumped Registers

7.5 Aborting an Operation

To abort a DMA operation, the 80186 sends an Abort command to the Command/Data latch and interrupts the 8044. During a DMA operation, the 8044 puts the external interrupt to high priority; therefore, the Abort interrupt will suspend the execution of the operation in progress and update the status register with the Execution-Aborted event. It then returns the 8044 program counter to a location before the aborted operation started. The Abort software procedure given in Appendix A gives the details of the execution of the ABORT command.

7.6 Disabling the Transmission or Reception

Transmission of a frame is aborted if the 80186 sends a TRANSMIT-DISABLE command to the 8044. The command causes the 8044 to clear the Transmit Buffer

Full (TBF) bit. During transmission, if the TBF bit is cleared, the SIU will discontinue the transmission and interrupt the 8044 CPU.

The RECEIVE-DISABLE command causes the 8044 to clear the Receive Buffer Empty (RBE) bit. The SIU aborts the reception, if the RBE bit is cleared by the CPU.

When transmission or reception of a frame is discontinued, the SIU interrupts the 8044 CPU. The CPU then updates the status and interrupts the 80186.

7.7 Handling Interrupts

When the 80186 sends a command, it sets the 8044 external interrupt flag. The 8044 services the interrupt at its own convenience. In the interrupt service routine the 8044 executes the appropriate instructions for a given command. During execution of a command the 8044 ignores any command, except ABORT, sent by the 80186 (see section 5.1.2). This is accomplished by clearing the interrupt flag before the 8044 returns from the interrupt service routine. During DMA operations the 8044 sets the external interrupt to high priority. An interrupt with high priority can suspend execution of an interrupt service routine with low priority. The ABORT command given by the 80186 will interrupt the execution of the DMA transfer in progress. Upon completion of ABORT, execution of the last operation will not be resumed (see Appendix A). Note that any other command given during the DMA operation will also abort the operation in progress and should be avoided.

8.0 8044 IN EXPANDED OPERATION

To increase the number of information bytes in a frame, the 8044 can be operated in Expanded mode. In Expanded operation the system memory can be used as the transmit and receive buffer instead of the 8044 internal RAM. AP-283, "Flexibility in Frame Size Operation with the 8044", describes Expanded operation in detail.

8.1 Transmitting a Message in Expanded Operation

In Expanded operation the 8044 transmits the frame while it is fetching the data from the system memory using DMA. An internal transmit buffer is not necessary. The system memory can be used as the transmit buffer by the 8044.

Upon receiving the Transmit command, the 8044 enables the SIU and fetches the first data byte from the Command/Data register. The SIU transmits the opening flag, station address, and the control byte if the frame format includes these fields. It then transmits the

fetches data. The 8044 CPU fetches the next byte while the previously fetched byte is being transmitted by the SIU. The CPU fetches the remaining bytes using DMA, then the SIU transmits them simultaneously until the end of message is reached. The SIU then transmits the FCS bytes, the closing flag and interrupts the 8044 CPU. The 8044 updates the status with the Transmit-Done event and interrupts the 80186. If the DMA does not keep up with transmission, the transmission is an underrun.

8.2 Receiving a Message in Expanded Operation

In Expanded operation the DMA controller transfers data to the system memory while the 8044 SIU is receiving them.

To receive a message, the 80186 allocates a block of memory for storing the message. It sets the DMA channel and sends the Receive command to the 8044.

Upon reception of the command, the 8044 enables its serial channel and waits for a frame. The SIU performs flag detection, address filtering, zero bit deletion, NRZI decoding, and CRC checking as it does in Normal operation.

After the SIU receives the first byte of the frame, the 8044 CPU requests the transfer of the byte to memory using DMA. The 80186 DMA moves the information byte into the system memory while the SIU is receiving the next byte. The next byte is transferred to the memory after the SIU receives it. When the entire frame is received, the SIU checks the received Frame Check Sequence bytes. If there is no CRC error, the SIU updates the 8044 registers and interrupts the 8044 CPU. The CPU updates the status and interrupts the 80186.

9.0 CONCLUSION

This application note describes an efficient way to interface the 80186 and the 80188 microprocessors to the Intel 8-bit microcontrollers like the 80C51, 8052, and 8044. To illustrate this point the 80186 microprocessor interface to the 8044 microcontroller based serial communication chip was described. The hardware interface given here is very general and can interface the 8-bit microcontrollers to a variety of Intel microprocessors and DMA controllers. The microcontrollers with this interface hardware have the same benefits as both the Intel UPI-41/42 family and data communication peripheral chips such as the 82588 and the 82568 LAN controllers. Like the Intel UPI chips, they can be easily interfaced to microprocessors, and like the data communication peripherals, they execute high level commands. A similar approach can be used to interface Intel microprocessors to the 16-bit 8096 microcontroller.

APPENDIX A SOFTWARE

The software modules shown here implement the execution of commands and status explained in sections 5 and 7. The 80186 software provides procedures to send commands and read status. The 8044 software decodes and executes the commands, updates the status, and interrupts the 80186. The procedures given here are called by higher level software drivers. For example, an 80186 application program may use the Transmit command to send a block of data to an application program that resides in the 8044 ROM or in another remote node. The application programs and the drivers that perform the communication tasks run asynchronously since all communication tasks are interrupt-driven.

Figure A-1 shows how to assign the ports and control registers for an 80186-based system. The software is written for an Intel iSBC® 186/51 computer board. The 8044 hardware is connected to the computer board iSBX™ connector.

Figure A-2 shows the 80186 command procedures. These procedures are used by the data link driver.

Figure A-3 shows how the DMA controller is loaded and initialized for data and parameter transfer from the 80186 memory to the 8044. This procedure is used by the TRANSMIT and CONFIGURE commands.

Figure A-4 shows how the DMA controller is loaded and initialized for data and parameter transfer from the 8044 to the 80186 memory. This procedure is used by the RECEIVE and DUMP commands.

Figure A-5 shows an interrupt service routine which handles interrupts resulting from various events. Note that this routine is not complete. The user should write the software to respond to events.

Figure A-6 shows an example of the 80186 software. It shows how to start various operations. This is not a data link driver, but it gives the procedures needed to write a complete driver.

Figure A-7 shows how to initialize the 8044. The user application program should be inserted here.

Figures A-8 through A-13 show the 8044 external interrupt service routine. In this routine a command received from the 80186 is decoded, and one of the command procedures shown in Figures A-9 through A-13 is executed.

Figure A-14 shows the serial channel (SIU) interrupt service routine. Note that execution of TRANSMIT, RECEIVE, and TRANSMIT-DISABLE commands are completed in this routine.

```

NAME COM_DRIVER

;** 80186 SOFTWARE FOR THE 80186/MICROCONTROLLER INTERFACE

;* 8044 BOARD CONNECTED TO THE SBX1 OF THE SBC 186/51 BOARD.
;* SBX1 INTO TIED TO 80130 IR[0-7]. CONNECT JUMPER 30 TO 46.
;* 80186 DMA CHANNEL 1 USED. CONNECT JUMPER 202 TO 203.

TRUE      EQU 0FFFFH
FALSE     EQU 0H

; 8044 REGISTERS

CMD_44    EQU 080H      ; ADDRESS OF THE COMMAND REGISTER
ST_44     EQU 080H      ; ADDRESS OF THE STATUS REGISTER
DATA_44   EQU 0D4H      ; ADDRESS OF THE DATA REGISTER

; EVENTS

CON_DONE  EQU 01H      ; CONFIGURE DONE
TRA_DONE  EQU 02H      ; TRANSMIT DONE
DUM_DONE  EQU 03H      ; DUMP_DONE
REC_DONE  EQU 04H      ; RECEIVE DONE
REC_DISA  EQU 05H      ; RECEPTION DISABLE
TRA_DISA  EQU 06H      ; TRANSMISSION DISABLE
ABO_DONE  EQU 07H      ; EXECUTION_ABORTED

; COMMANDS (INTA=1)

ABO_CMD   EQU 080H      ; ABORT
REC_DIS_CMD EQU 081H      ; RECEIVE DISABLE
XMIT_DIS_CMD EQU 082H      ; TRANSMIT DISABLE
REC_CMD   EQU 083H      ; RECEIVE
TRA_CMD   EQU 084H      ; TRANSMIT
DUM_CMD   EQU 085H      ; DUMP
CON_CMD   EQU 086H      ; CONFIGURE
NOP_CMD   EQU 087H      ; NOP

; 80186 DMA CHANNEL 1 REGISTERS

SL_DMA1   EQU 0FFD0H      ; SOURCE ADDRESS (LO WORD)
SH_DMA1   EQU 0FFD2H      ; SOURCE ADDRESS (HI WORD)
DL_DMA1   EQU 0FFD4H      ; DESTINATION ADDRESS (LO WORD)
DH_DMA1   EQU 0FFD6H      ; DESTINATION ADDRESS (HI WORD)
CNT_DMA1  EQU 0FFD8H      ; TRANSFER COUNT ADDRESS
CTL_DMA1  EQU 0FFDAH      ; CONTROL ADDRESS

; 80186 INTERRUPT CONTROLLER REGISTERS

CILO_INTR EQU 0FF38H      ; INT 0 CONTROL ADDRESS
CILI_INTR EQU 0FF3AH      ; INT 1 CONTROL REGISTER
MASK_INTR EQU 0FF28H      ; INT MASK REGISTER
EOI_INTR  EQU 0FF22H      ; INT EOI REGISTER
NSPEC_BIT EQU 08000H      ; NON-SPECIFIC EOI

; 80130 INTERRUPT CONTROLLER REGISTERS

EOI_SINTR EQU 0E0H        ; INT EOI REGISTER
MASK_SINTR EQU 0E2H        ; MASK REGISTER

RD_IRR     EQU 010H        ; COMMAND TO 80130 TO READ IRR REG
RD_ISR     EQU 011H        ; COMMAND TO 80130 TO READ ISR REG

IV_BASE    EQU 20H         ; BASE OF 80130 INT CONTROLLER VECTOR

```

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Figure A-1. Port and Register Definitions for 80186 System

```

;*****
; INTERRUPT TABLE

INTERRUPTS    SEGMENT AT 0

                ORG (IV_BASE+1)*4H

IV_INTRO     LABEL  DWORD           ; IRI VECTOR

INTERRUPTS    ENDS

;*****

STACK        SEGMENT STACK 'STACK'

THE_STACK    DW      200H  DUP(?)
TOS          LABEL  WORD

STACK        ENDS

;*****

DATA         SEGMENT PUBLIC 'DATA'

REC_BUFFER   DB      1024  DUP(?)

CON_BUFFER   DB      08H,01H,00H,0D0H,55H,20H,05H,30H,05H

DUM_BUFFER   DB      0FH    DUP(?)

TRA_BUFFER   DB      07H,55H,11H,01H,02H,03H,04H,05H

CMND_FLAG    DW      FALSE

DATA         ENDS
    
```

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Figure A-1. Port and Register Definitions for 80186 System (Continued)

```

;*****

CODE         SEGMENT PUBLIC 'CODE'

ASSUME       CS:CODE,
             & DS:DATA,
             & ES:NOTHING,
             & SS:STACK

;*****

RCV_COMMAND  PROC FAR

    PUSH     BP
    MOV      BP,SP
    LES      SI,DWORD PTR [BP+6]      ; LOAD BUFFER POINTER
    MOV      AX,WORD PTR[BP+10]      ; LOAD BUFFER SIZE
    MOV      AH,0H
    CALL     REC_DMA                 ; CALL REC-DMA
    MOV      AL,RCV_CMD              ; LOAD RECEIVE COMMAND
    OUT     CMD_44,AL                ; SEND TO COMMAND/DATA REG
    POP      BP
    RET

RCV_COMMAND  ENDP

;*****

XMIT_COMMAND PROC FAR

    PUSH     BP
    MOV      BP,SP
    LES      SI,DWORD PTR [BP+6]      ; LOAD BUFFER POINTER
    MOV      AX,WORD PTR[BP+10]      ; LOAD BUFFER SIZE
    MOV      AH,0H
    CALL     TRA_DMA                 ; CALL TRA-DMA
    MOV      AL,TRA_CMD              ; LOAD TRANSMIT COMMAND
    OUT     CMD_44,AL                ; SEND TO COMMAND/DATA REG
    POP      BP
    RET

XMIT_COMMAND ENDP
    
```

231784-13

Figure A-2. Setup and Execution of Commands

```

;*****
CONF_COMMAND PROC FAR
    PUSH BP
    MOV BP,SP
    LES SI,DWORD PTR[BP+6] ; LOAD BUFFER POINTER
    MOV AX,WORD PTR[BP+10] ; LOAD BUFFER SIZE
    MOV AH,0H
    CALL TRA_DMA ; CALL TRA-DMA
    MOV AL,CON_CMD ; LOAD CONFIGURE COMMAND
    OUT CMD_44,AL ; SEND TO COMMAND/DATA REG
    POP BP
    RET
CONF_COMMAND ENDP
;*****
DUMP_COMMAND PROC FAR
    PUSH BP
    MOV BP,SP
    LES SI,DWORD PTR[BP+6] ; LOAD BUFFER POINTER
    MOV AX,WORD PTR[BP+10] ; LOAD BUFFER SIZE
    MOV AH,0H
    CALL REC_DMA ; CALL REC-DMA
    MOV AL,DUM_CMD ; LOAD DUMP COMMAND
    OUT CMD_44,AL ; SEND TO COMMAND/DATA REG
    POP BP
    RET
DUMP_COMMAND ENDP
;***** 231784-14
XMIT_DIS_COMMAND PROC FAR
    MOV AL,XMIT_DIS_CMD ; LOAD XMIT-DIS COMMAND
    OUT CMD_44,AL ; SEND TO COMMAND/DATA REG
    RET
XMIT_DIS_COMMAND ENDP
;*****
REC_DIS_COMMAND PROC FAR
    MOV AL,REC_DIS_CMD ; LOAD REC-DIS COMMAND
    OUT CMD_44,AL ; SEND TO COMMAND/DATA REG
    RET
REC_DIS_COMMAND ENDP
;*****
ABOR_COMMAND PROC FAR
    MOV AL,ABO_CMD ; LOAD ABORT COMMAND
    OUT CMD_44,AL ; SEND TO COMMAND/DATA REG
    RET
ABOR_COMMAND ENDP
;*****
NOP_COMMAND PROC FAR
    MOV AL,NOP_CMD ; LOAD NOP COMMAND
    OUT CMD_44,AL ; SEND TO COMMAND/DATA REG
    RET
NOP_COMMAND ENDP
;***** 231784-15

```

Figure A-2. Setup and Execution of Commands (Continued)

```

;*****
; ** RECEIVE DMA
; ARGS AX BUFFER SIZE
; ES:SI BUFFER POINTER
;
REC_DMA PROC NEAR
    MOV DX,CNT_DMA1 ; LOAD ADD OF TRANSFER COUNT REG
    OUT DX,AX ; PROGRAM TRANSFER COUNT REGISTER

    XOR BX,BX ; CLEAR BX
    MOV AX,ES ; LOAD SEG ADDRESS OF BUFFER
    SHL AX,1 ; CALCULATE LINEAR ADDRESS OF THE BUFFER
    RCL BX,1
    SHL AX,1
    RCL BX,1
    SHL AX,1
    RCL BX,1
    SHL AX,1
    RCL BX,1
    ADD AX,SI ; ADD THE OFFSET TO BASE
    ADC BX,0
    MOV DX,DL_DMA1 ; LOAD ADDRESS OF DEST POINTER (LO WORD)
    OUT DX,AX ; PROGRAM DEST POINTER REGISTER (LO WORD)
    MOV AX,BX
    MOV DX,DH_DMA1 ; LOAD ADDRESS OF DEST POINTER (HI WORD)
    OUT DX,AX ; PROGRAM DEST POINTER REGISTER (HI WORD)

    MOV AX,DATA_44 ; LOAD ADDRESS OF DATA REGISTER
    MOV DX,SL_DMA1 ; LOAD ADDRESS OF SOURCE POINTER
    OUT DX,AX ; PROGRAM SOURCE POINTER REGISTER (LO WORD)

    XOR AX,AX ; CLEAR AX
    MOV DX,SH_DMA1 ; LOAD ADDRESS OF SOURCE POINTER (HI WORD)
    OUT DX,AX ; PROGRAM SOURCE POINTER REGISTER (HI WORD)

    MOV DX,CTL_DMA1 ; LOAD ADDRESS OF CONTROL REGISTER
    MOV AX,1010001010100110B ; LOAD THE CONTROL WORD
    OUT DX,AX ; PROGRAM THE CONTRL REGISTER
    RET

REC_DMA ENDP

```

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Figure A-3. Loading and Starting the 80186 DMA Controller

```

;*****
; ** TRANSMIT DMA
; ARGS AX BUFFER SIZE
; ES:SI BUFFER POINTER
;
TRA_DMA PROC NEAR
    INC AX
    MOV DX,CNT_DMA1 ; LOAD ADD OF TRANSFER COUNT REG
    OUT DX,AX ; PROGRAM TRANSFER COUNT REGISTER

    XOR BX,BX ; CLEAR BX
    MOV AX,ES ; LOAD SEG ADDRESS OF BUFFER
    SHL AX,1 ; CALCULATE LINEAR ADDRESS OF THE BUFFER
    RCL BX,1
    SHL AX,1
    RCL BX,1
    SHL AX,1
    RCL BX,1
    SHL AX,1
    RCL BX,1
    ADD AX,SI ; ADD THE OFFSET TO BASE
    ADC BX,0
    MOV DX,SL_DMA1 ; LOAD ADDRESS OF SOURCE POINTER (LO WORD)
    OUT DX,AX ; PROGRAM SOURCE POINTER REGISTER (LO WORD)
    MOV AX,BX
    MOV DX,SH_DMA1 ; LOAD ADDRESS OF SOURCE POINTER (HI WORD)
    OUT DX,AX ; PROGRAM SOURCE POINTER REGISTER (HI WORD)

    MOV AX,DATA_44 ; LOAD ADDRESS OF DATA REGISTER
    MOV DX,DL_DMA1 ; LOAD ADDRESS OF DEST POINTER
    OUT DX,AX ; PROGRAM DEST POINTER REGISTER (LO WORD)

    XOR AX,AX ; CLEAR AX
    MOV DX,DH_DMA1 ; LOAD ADDRESS OF DEST POINTER (HI WORD)
    OUT DX,AX ; PROGRAM DEST POINTER REGISTER (HI WORD)

    MOV DX,CTL_DMA1 ; LOAD ADDRESS OF CONTROL REGISTER
    MOV AX,0001011010100110B ; LOAD THE CONTROL WORD
    OUT DX,AX ; PROGRAM THE CONTRL REGISTER
    RET

TRA_DMA ENDP

```

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Figure A-4. Loading and Starting the 80186 DMA Controller

```

;*****
; 80186 INTERRUPT ROUTINE

INT_186:

    PUSH AX
    PUSH DX
    MOV  AX,NSPEC_BIT           ; SEND NSPEC END OF INT
    MOV  DX,EOI_INTR
    OUT  DX,AX

    MOV  AL,01100001B
    OUT  EOI_SINTR,AL

    IN   AL,ST_44             ; READ THE STATUS
    AND  AX,OFFH

; DECODE STATUS AND TAKE APPROPRIATE ACTION

    MOV  DX,CTL_DMA1         ; DISABLE DMA
    IN   AX,DX
    OR   AX,0100B
    AND  AX,NOT 010B
    OUT  DX,AX

    MOV  CMND_FLAG,TRUE

    POP  DX
    POP  AX
    IRET

```

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Figure A-5. Interrupt Service Routine

```

;*****

BEGIN:
    CLI
    CLD

; SET ALL REGISTERS SMALL MODEL

    MOV  SP,DATA
    MOV  DS,SP
    MOV  ES,SP
    MOV  SP,STACK
    MOV  SS,SP
    MOV  SP,OFFSET TOS

; SETUP INTERRUPT VECTORS

    PUSH ES
    XOR  AX,AX
    MOV  ES,AX
    MOV  WORD PTR ES:IV_INTR0 +0, OFFSET INT_186
    MOV  WORD PTR ES:IV_INTR0 +2, CS
    POP  ES

SETUP 80130 INTERRUPT CONTROLLER

    MOV  AL,00010011B         ; ICW1
    OUT  EOI_SINTR,AL
    MUL  AL

    MOV  AL,IV_BASE          ; ICW2
    OUT  MASK_SINTR,AL
    MUL  AL

    MOV  AL,00000000B        ; ICW4
    OUT  MASK_SINTR,AL
    MUL  AL

    MOV  AL,0FCH             ;MASK
    OUT  MASK_SINTR,AL

```

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Figure A-6. Example of Executing Commands

```

; SETUP 80186 INTERRUPT CONTROLLER

MOV     AX,0000000000100000B
MOV     DX,CTL0_INTR
OUT     DX,AX

MOV     DX,CTL1_INTR
IN      AX,DX
OR      AX,0000000000101000B
OUT     DX,AX

MOV     AX,000EDH           ; MASK ALL BUT IO
MOV     DX,MASK_INTR
OUT     DX,AX
STI                    ; ENABLE INTERRUPTS

;*** SEND CONFIGURE COMMAND

PUSH    WORD PTR CON_BUFFER ; PUSH BUFFER SIZE
PUSH    DS                 ; PUSH BUFFER SEGMENT REGISTER
PUSH    OFFSET CON_BUFFER  ; PUSH OFFSET OF BUFFER
CALL    CONF_COMMAND       ; CALL CONFIGURE
ADD     SP,3*2

; WAIT FOR END OF COMMAND

WAIT1:  CMP     CMND_FLAG,TRUE
        JNE    WAIT1
        MOV    CMND_FLAG,FALSE

;*** SEND DUMP COMMAND                                     231784-20

PUSH    WORD PTR DUM_BUFFER ; PUSH BUFFER SIZE
PUSH    DS                 ; PUSH BUFFER SEGMENT REGISTER
PUSH    OFFSET DUM_BUFFER  ; PUSH OFFSET OF BUFFER
CALL    DUMP_COMMAND       ; CALL CONFIGURE
ADD     SP,3*2

WAIT2:  CMP     CMND_FLAG,TRUE
        JNE    WAIT2
        MOV    CMND_FLAG,FALSE

;*** SEND TRANSMIT COMMAND

PUSH    WORD PTR TRA_BUFFER ; PUSH BUFFER SIZE
PUSH    DS                 ; PUSH BUFFER SEGMENT REGISTER
PUSH    OFFSET TRA_BUFFER  ; PUSH OFFSET OF BUFFER
CALL    XMIT_COMMAND       ; CALL COMMAND
ADD     SP,3*2

WAIT3:  CMP     CMND_FLAG,TRUE
        JNE    WAIT3
        MOV    CMND_FLAG,FALSE

;*** SEND RECEIVE COMMAND

PUSH    WORD PTR REC_BUFFER ; PUSH BUFFER SIZE
PUSH    DS                 ; PUSH BUFFER SEGMENT REGISTER
PUSH    OFFSET REC_BUFFER  ; PUSH OFFSET OF BUFFER
CALL    REC_V_COMMAND      ; CALL COMMAND
ADD     SP,3*2

WAIT4:  CMP     CMND_FLAG,TRUE
        JNE    WAIT4
        MOV    CMND_FLAG,FALSE

CODE    END     ENDS
        END     BEGIN

```

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Figure A-6. Example of Executing Commands (Continued)

```

$DEBUG NOMOD51
$INCLUDE (REG44.PDF)

; THE 8044 SOFTWARE DRIVER FOR THE 80186/8044 INTERFACE.

ORG 00H ; LOCATIONS 00 THRU 26H ARE USED
SJMP INIT ; BY INTERRUPT SERVICE ROUTINES.
ORG 03H ; VECTOR ADDRESS FOR EXT INTO.
JMP EINTO
ORG 23H ; VECTOR ADDRESS FOR SERIAL INT
JMP SIINT

;***** INITIALIZATION *****

INIT:  ORG 26H
MOV TCON,#00000001B ; EXT INTO: EDGE TRIGGER
MOV IE,#00010001B ; SI=EX0=1
CLR P1.1 ; CLEAR DRQ STATUS BIT
SETB EA ; ENABLE INTERRUPTS
DOT:  SJMP DOT ; WAIT FOR AN INTERRUPT

```

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Figure A-7. Initialization Routine

```

;*****EXTERNAL INTERRUPT 0 *****
EINTO: CLR P1.5 ; CLEAR THE E BIT
MOV DPTR,#100H ; LOAD DATA POINTER WITH A DUMMY NUMBER
MOVX A,8DPTR ; READ THE COMMAND BYTE.
ANL A,#00001111B ; KEEP THE OPERATION FIELD
MOV R2,A ; SAVE COMMAND

; DECODE COMMAND AND JUMP TO THE APPROPRIATE ROUTINE
; COMMAND OPERATION (BITS0-3)
;
; ABORT 00H
; REC-DISABLE 01H
; TRA-DISABLE 02H
; RECEIVE 03H
; TRANSMIT 04H
; DUMP 05H
; CONFIGURE 06H
; NOP 07H

JNB PX0,J1 ; IF INTO IS SET TO PRIORITY 1,
JMP CABO ; THEN DMA OPERATION WAS IN PROGRESS.
; EXECUTE ABORT REGARDLESS OF THE
; COMMAND ISSUED.
J1: CJNE A,#00H,J2 ; EXECUTE ABORT
JMP CABO ; THIS LINE WILL BE EXECUTED IF ABORT WAS
; ISSUED WHEN THE 8044 IS NOT EXECUTING
; ANY COMMANDS.

J2: CJNE A,#01H,J3 ; EXECUTE RECEIVE-DISCONNECT
JMP CRDIS
J3: CJNE A,#0B5H,J4 ; EXECUTE TRANSMIT-DISCONNECT
JMP CTDIS
J4: CJNE A,#03H,J5 ; EXECUTE RECEIVE
JMP CREC
J5: CJNE A,#04H,J6 ; EXECUTE TRANSMIT
JMP CTRA
J6: CJNE A,#05H,J7 ; EXECUTE DUMP
JMP CDUMP
J7: CJNE A,#06H,J8 ; EXECUTE CONFIGURE
JMP CCON
J8: CJNE A,#07H,J9 ; EXECUTE NOP
JMP CNOP
J9: RETI ; RETURN. OPERATION NOT RECOGNIZED.

```

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Figure A-8. External Interrupt Service Routine

```

; ** NOP COMMAND
CNOP: CLR IEO ; IGNORE PENDING EXT INTO (IF ANY).
; ANY INTERRUPT (COMMNAD) DURING
; EXECUTION OF AN OPERATION IS IGNORED
; RETURN
      RETI

; ** ABORT COMMAND
CABO: JNB PX0,CABOJ1 ; WAS DMA IN PROGRESS?
      CLR PX0 ; YES. EXT INTO: PRIORITY 0
      CLR P1.1 ; CLEAR DMA REQUEST

      SETB P1.2 ; UPDATE STATUS WITH
      SETB P1.3 ;ABORT-DONE EVENT
      SETB P1.4 ; (STATUS=DDH; E=0)

      CLR IEO ; IGNORE PENDING EXT INTO (IF ANY).
      CLR P1.0
      SETB P1.0 ; SET INT BIT AND INTERRUPT 80186
      JB P3.2,$ ; WAIT TILL INTERRUPT IS ACKNOWLEDGED
; EXECUTE THE NEXT "RETI" TWICE
      POP ACC ; POP OUT THE OLD HI BYTE PC
      POP ACC ; POP OUT THE OLD LOW BYTE PC
      MOV B,#HIGH($+10) ; HI BYTE ADDRESS OF CABOJ2
      MOV ACC,#LOW($+7) ; LOW BYTE ADDRESS OF CABOJ2
      PUSH ACC ; PUSH THE ADDRESS OF THE NEXT
      PUSH B ;"RETI" INSTRUCTION INTO STACK
CABOJ2: RETI ; RETURN

CABOJ1: NOP ; DMA WAS NOT IN PROGRESS
      SETB P1.5 ; SET THE E BIT

      SETB P1.2 ; UPDATE STATUS WITH
      SETB P1.3 ;ABORT-DONE EVENT
      SETB P1.4 ; (STATUS=FDH; E=1)

      CLR IEO ; IGNORE PENDING EXT INTO (IF ANY).
      CLR P1.0
      SETB P1.0 ; SET INT BIT AND INTERRUPT 80186
      JB P3.2,$ ; WAIT TILL INTERRUPT IS ACKNOWLEDGED
      RETI

```

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Figure A-9. Execution of NOP and ABORT Commands

```

; ** CONFIGURE COMMAD
CCON: MOV DPTR,#100H
      CLR IEO ; IGNORE PENDING EXT INTO (IF ANY)
      SETB PX0 ; EXT INTO: PRIORITY 1
; PX0 IS SET TO ACCEPT ABORT
; DURING DMA OPERATION.
      SETB P1.1 ; ENABLE DMA REQUEST
      JB P3.3,$ ; WAIT FOR DMA ACK.
      MOVX A,@DPTR ; READ FROM COMMAN/DATA REGISTER
      MOV RO,A ; LOAD BYTE COUNT
      DEC RO ; DECREMENT BYTE COUNT
      JB P3.3,$ ; WAIT FOR DMA ACK.
      MOVX A,@DPTR ; READ FROM COMMAND/DATA REGISTER
      MOV R1,A ; LOAD FIRST-BYTE
      JB P3.3,$ ; WAIT FOR DMA ACK.
      MOVX A,@DPTR ; READ FROM COMMAND/DATA REGISTER
      CJNE R1,#01H,CCONJ1 ; CHECK THE FIRST-BYTE
      MOV STS,A ; UPDATE THE STS REGISTER
      INC R1 ; INC. POINTER TO THE CONF. BLOCK
      DJNZ RO,CCONF4 ; CHECK THE BYTE COUNT
      JMP CCONT1
CCONF4: JB P3.3,CCONF4
      MOVX A,@DPTR
CCONJ1: CJNE R1,#02H,CCONJ2
      MOV SMD,A
      INC R1
      DJNZ RO,CCONF5
      JMP CCONT1
CCONF5: JB P3.3,CCONF5
      MOVX A,@DPTR
CCONJ2: CJNE R1,#03H,CCONJ3
      MOV STAD,A
      INC R1
      DJNZ RO,CCONF6
      JMP CCONT1
CCONF6: JB P3.3,CCONF6
      MOVX A,@DPTR
CCONJ3: CJNE R1,#04H,CCONJ4

```

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Figure A-10. Execution of CONFIGURE Command

```

MOV TBS,A
INC R1
DJNZ RO,CCONF7
CCONF7: JMP CCONT1
MOVX A,#DPTR
CCONJ4: CJNE R1,#05H,CCONJ5
MOV TBL,A
INC R1
DJNZ RO,CCONF8
CCONF8: JMP CCONT1
MOVX A,#DPTR
CCONJ5: CJNE R1,#06H,CCONJ6
MOV RBS,A
INC R1
DJNZ RO,CCONF9
CCONF9: JMP CCONT1
MOVX A,#DPTR
CCONJ6: CJNE R1,#07H,CCONJ7
MOV RBL,A
INC R1
DJNZ RO,CCONFA
CCONF8: JMP CCONT1
MOVX A,#DPTR
CCONJ7: CJNE R1,#08H,CCONJ8
MOV IP,A
INC R1
DJNZ RO,CCONFB
CCONF9: JMP CCONT1
MOVX A,#DPTR
CCONJ8: CJNE R1,#09H,CCONJ9
MOV IE,A
INC R1
DJNZ RO,CCONFC
CCONF9: JMP CCONT1
MOVX A,#DPTR
CCONJ9: CJNE R1,#0AH,CCONJA
MOV TMOD,A
INC R1
DJNZ RO,CCONFD
CCONF9: JMP CCONT1
MOVX A,#DPTR
CCONJA: CJNE R1,#0BH,CCONJB
MOV TCON,A
INC R1
DJNZ RO,CCONFE
CCONF9: JMP CCONT1
MOVX A,#DPTR
CCONJB: CJNE R1,#0CH,ERROR1
MOV PSW,A
INC R1
DJNZ RO,ERROR1
JMP CCONT1

ERROR1: NOP ; ILLEGAL BYTE COUNT
SETB P1.5 ; SET THE E STATUS BIT

CCONT1: NOP
CLR P1.1 ; CLEAR DMA REQUEST
CLR PX0 ; EXT INTO: PRIORITY 0

SETB P1.2 ; UPDATE STATUS WITH
CLR P1.3 ; CONFIGURE-DONE EVENT
CLR P1.4 ; (STATUS=C5H IF E=0)

CLR IE0 ; IGNORE PENDING EXT INTO (IF ANY)
CLR P1.0
SETB P1.0 ; INTERRUPT THE 80186
JB P3.2,$ ; WAIT TILL INTERRUPT IS ACKNOWLEDGED
RETI ; RETURN

```

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Figure A-10. Execution of CONFIGURE Command (Continued)

```

; ** DUMP COMMAND

CDUMP:  MOV  A,STS          ; LOAD THE FIRST DUMP REG INTO ACC
        MOVX @DPTR,A      ; WRITE TO THE COMMAND/DATA REGISTER
        CLR  IE0          ; IGNORE PENDING EXT INTO (IF ANY)
        SETB PX0         ; INTERRUPT 0: PRIORITY 1
        SETB P1.1        ; ENABLE DMA REQUEST
        JB   P3.3,$       ; WAIT FOR DMA ACK
        MOV  A,SMD
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,STAD
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,TBS
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,TBL
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,TCB
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,RBS
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,RBL
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,RCB
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,RFL
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,PSW
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,IP
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,IE
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,TMOD
        MOVX @DPTR,A
        JB   P3.3,$
        MOV  A,TCON
        MOVX @DPTR,A
        JB   P3.3,$
        CLR  P1.1          ; DISABLE DRQ
        CLR  PX0          ; EXTERNAL INTO: PRIORITY 0

        SETB P1.2         ; UPDATE STATUS WITH
        SETB P1.3         ; DUMP-DONE EVENT
        CLR  P1.4         ; (STATUS=CDH)

        CLR  IE0          ; IGNORE PENDING EXT INTO
        CLR  P1.0
        SETB P1.0         ; INTERRUPT THE 80186
        JB   P3.2,$       ; WAIT TILL INTERRUPT IS ACKNOWLEDGED
        RETI              ; RETURN

```

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Figure A-11. Execution of DUMP Command

```

; ** RECEIVE COMMAND.
CREC:   JNB  RBE,CRECJ1      ; IS SIU ALREADY IN RECEIVE MODE?
        SETB P1.5           ; YES. SET THE E BIT
CRECJ1: SETB  RBE           ; NO. ENABLE RECEPTION
        CLR  RBP            ; CLEAR RECEIVE BUFFER PROTECT BIT
        CLR  IEO           ; IGNORE PENDING EXT INTO (IF ANY)
        RETI              ; RETURN. UPDATE STATUS IN THE
                          ;SIU INTERRUPT ROUTINE.

; ** TRANSMIT COMMAND.
CTRA:   MOV  R1,TBS         ; LOAD TRANSMIT BUFFER START
        CLR  IEO           ; IGNORE PENDING EXT INTO (IF ANY)
        SETB PXO           ; EXT INTO: PRIORITY 1
        SETB P1.1         ; ENABLE DMA REQUEST
        JB  P3.3,$         ; WAIT FOR DMA ACK.
        MOVX A,@DPTR       ; READ FROM COMMAND/DATA REG.
        MOV  R0,A          ; LOAD THE BYTE COUNT
        DEC  A             ; SUBTRACT 2 FROM THE BYTE
        DEC  A             ; COUNT AND LOAD INTO XMIT
        MOV  TBL,A        ; LOAD BUFFER LENGTH
CTRAJ2: JB  P3.3,CTRAJ2    ; WAIT FOR DMA ACK.
        MOVX A,@DPTR       ; READ FROM COMMAND/DATA REG.
        MOV  STAD,A       ; LOAD DESTINATION ADDRESS
        DEC  R0            ; DECREMENT THE BYTE COUNT
CTRAJ3: JB  P3.3,CTRAJ3    ; WAIT FOR DMA ACK.
        MOVX A,@DPTR       ; READ FROM COMMAND/DATA REG.
        MOV  TCB,A        ; LOAD THE TRANSMIT CONTROL BYTE
        DJNZ RO,CTRAJ4    ; IS THERE ANY INFO. BYTE?
CTRAJ4: SJMP CTRAJ5        ; NO.
        JB  P3.3,CTRAJ4    ; YES. WAIT FOR DMA ACK.
        MOVX A,@DPTR       ; READ FROM COMMAND/DATA REG.
        MOV  @R1,A        ; MOVE DATA TO THE TRANSMIT BUFFER
        INC  R1            ; INC. POINTER TO BUFFER
        DJNZ RO,CTRAJ4    ; LAST BYTE FETCHED INTO THE BUFFER?
        ; NO. FETCH THE NEXT BYTE
CTRAJ5: CLR  P1.1         ; YES. DISABLE DMA REQUEST
        CLR  PXO           ; EXT INTO: PRIORITY 0
        SETB TBF          ; SET TRANSMIT BUFFER FULL
        SETB RTS          ; ENABLE TRANSMISSION
        CLR  IEO           ; IGNORE PENDING EXT INTO (IF ANY)
        RETI              ; RETURN. UPDATE STATUS IN THE
                          ;SIU INTERRUPT ROUTINE
    
```

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Figure A-12. Execution of RECEIVE and TRANSMIT Commands

```

; ** TRANSMIT-DISCONNECT COMMAND
CTDIS:  JB  TBF,CTDIJ1     ; IS TRANSMIT BUFFER ALREADY EMPTY?
        SETB P1.5         ; YES, SET THE E BIT
CTDIJ1: CLR  TBF           ; NO. CLEAR TRANSMIT BUFFER
        CLR  IEO           ; IGNORE PENDING EXT INTO (IF ANY)
        RETI              ; RETURN. UPATE STATUS IN THE
                          ;SIU INTERRUPT ROUTINE.

; ** RECEIVE-DISCONNECT COMMAND
CRDIS:  JB  RBE,CRDIJ1    ; IS RECEIVE BUFFER ALREADY EMPTY?
        SETB P1.5         ; YES. SET THE E BIT
CRDIJ1: CLR  RBE          ; NO. CLEAR RECEIVE BUFFER

        SETB P1.2         ; UPDATE STATUS WITH
        CLR  P1.3         ; RECEPTION-DISABLED EVENT
        SETB P1.4         ; (STATUS=D5 IF E=0)

        CLR  IEO
        CLR  P1.0
        SETB P1.0         ; INTERRUPT THE 80186
        JB  P3.2,$       ; WAIT TILL INTERRUPT IS ACKNOWLEDGED
        RETI              ; RETURN
    
```

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Figure A-13. Execution of RECEIVE-DISCONNECT and TRANSMIT-DISCONNECT Commands

```

;***** SERIAL CHANNEL (SIU) INTERRUPT *****
SIINT: CLR SI
      MOV A,R2 ; LOAD THE OPERATION FIELD
      CJNE A,#03H,SINTJ1 ; RECEIVE COMMAND PENDING?
      JMP SIREC ; YES.
SINTJ1: CJNE A,#02H,SINTJ2 ; TRANSMIT-DISCONNECT PENDING?
      JMP SITDIS ; YES.
SINTJ2: JMP SITRA ; TRANSMIT COMMAND IS PENDING

; ** TRANSMISSION IS DISABLED
SITDIS: JB RTS,SINTJ3 ; REQUEST TO SEND ENABLED?
      JNB TBF,SINTJ3 ; YES. TRANSMISSION DISABLED?
      CLR P1.2 ; YES.
      SETB P1.3 ; UPDATE STATUS WITH
      SETB P1.4 ; TRANSMISSION-DISABLED EVENT
      ; (STATUS=D9H)
      CLR IE0 ; IGNORE PENDING EXT INTO
      CLR P1.0
      SETB P1.0 ; INTERRUPT THE 80186
      JB P3.2,$ ; WAIT TILL INTERRUPT IS ACKNOWLEDGED
      RETI

; ** A FRAME IS TRANSMITTED
SITRA: JB RTS,SINTJ3 ; A FRAME TRANSMITTED?
      CLR P1.2 ; YES.
      SETB P1.3 ; UPDATE STATUS WITH
      SETB P1.4 ; TRANSMIT-DONE EVENT
      ; (STATUS=C9).
      CLR IE0
      CLR P1.0
      SETB P1.0 ; INTERRUPT THE 80186
      JB P3.2,$ ; WAIT TILL INTERRUPT IS ACKNOWLEDGED
      RETI
; ** A FRAME IS RECEIVED
SIREC: JB RBE,SINTJ3 ; RECEIVE BUFFER FULL?
      JNB BOV,SINTJ4 ; YES. BUFFER OVERRUN?
      SETB P1.5 ; YES. SET THE E BIT
SINTJ4: MOV RO,RFL ; LOAD RO WITH RECEIVE BYTE COUNT
      MOV R1,RBS ; LOAD R1 WITH RECEIVE BUFFER ADDRESS
      CLR IE0 ; IGNORE PENDING EXT INTO (IF ANY)
      SETB PX0 ; EXT INTO: PRIORITY 1
      MOV A,@R1 ; MOVE FIRST BYTE INTO ACC.
      MOVX @DPTR,A ; WRITE TO THE COMMAND/DATA REG
      SETB P1.1 ; ENABLE DMA REQUEST
      INC R1 ; INC POINTER TO RECEIVE BUFFER
      JB P3.3,$ ; WAIT FOR DMA ACK.
      DJNZ RO,CINTJ7 ; LAST BYTE MOVED?
      SJMP CINTJ8 ; YES
CINTJ7: MOV A,@R1 ; LOAD RECEIVED DATA INTO ACC.
      MOVX @DPTR,A ; WRITE TO THE COMMAND/DATA REG.
      INC R1 ; INC POINTER TO RECEIVE BUFFER
      JB P3.3,$ ; WAIT TILL DMA ACK
      DJNZ RO,CINTJ7 ; LAST BYTE MOVED TO COMMAND/DATA REG?
      ; NO. DEPOSIT THE NEXT BYTE
CINTJ8: MOV A,RFL ; LOAD BYTE COUNT
      MOVX @DPTR,A ; WRITE TO THE COMMAND/DATA REG
      JB P3.3,$ ; WAIT FOR DMA ACK.
      MOV A,STAD ; LOAD STATION ADDRESS
      MOVX @DPTR,A ; WRITE TO THE COMMAND/DATA REG
      JB P3.3,$ ; WAIT FOR DMA ACK.
      MOV A,RCB ; LOAD RECEIVE CONTROL BYTE
      MOVX @DPTR,A ; WRITE TO THE COMMAND/DATA REG
      JB P3.3,$ ; WAIT FOR DMA ACK.
      CLR P1.1 ; CLEAR DMA REQUEST
      CLR PX0 ; EXTERNAL INTERRUPT: PRIORITY 0

```

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Figure A-14. Serial Channel Interrupt Routine

```
CLR P1.2 ; UPDATE STATUS WITH
CLR P1.3 ;RECEIVE-DONE EVENT
SETB P1.4 ; (STATUS=D1H IF E=0)
CLR IEO ; IGNORE PENDING EXT INTO
CLR P1.0
SETB P1.0 ; INTERRUPT THE 80186
JB P3.2,$ ; WAIT TILL INTERRUPT IS ACKNOWLEDGED
RETI

SINTJ3: NOP
RETI
END
```

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Figure A-14. Serial Channel Interrupt Routine (Continued)



**APPLICATION
BRIEF**

AB-36

December 1987

80186/80188 DMA Latency

STEVE FARRER
APPLICATIONS ENGINEER

When using the DMA controller of the 80186 and 80188, there are several operating conditions which affect the service time (latency) between when the DMA request is generated and when the bus cycles associated to the DMA transfer are actually run. This application brief describes those conditions which affect DMA Latency.

DMA REQUEST GENERATION

The minimum DMA latency is 4 clocks and, depending on when the signal arrives (i.e. if the signal just missed the setup time), it might appear to be almost 5 clocks. This 4 to 5 clock delay is due to a two phase synchronizer and various transfer gate delays the DRQ signal must take before reaching the BIU. Conceptually the circuit looks like Figure 1.

If the Bus Interface Unit (BIU) is available when the DRQ signal reaches it, then a DMA cycle will proceed at T1 of the bus cycle as the next clock.

Also note that the DRQ signal is not latched, and must remain active until serviced. If the DRQ signal is brought low after being asserted high, then a '0' will propagate through and; if the request had not yet been serviced, then the BIU will see a '0' and the cycle will never take place.

Conditions Affecting DMA Latency

The circumstances that affect DMA latency in order of worst case are as follows:

- 1) HOLD
- 2) LOCK - INTA
- 3) Odd byte accesses
- 4) Effective Address Calculations (EA)

HOLD can indefinitely delay a DMA cycle. There is no mechanism internally to remove HLDA when a DMA request is pending.

LOCKed instructions can also delay a DMA cycle by a significant amount, depending on the type of instruction locked. A typical locked XCHG instruction from memory to register could delay the DMA cycle by as much as 18 clocks if the memory access required two bus cycles (80188 or odd locations on the 80186). On the other hand, a locked repeat MOVS could delay a DMA cycle by up to 1.05 million clocks depending on the number of transfers and the number of bus cycles per transfers.

Interrupt acknowledges can also affect DMA latency because the bus is locked out during the first two bus cycles required to fetch the interrupt vector type. This causes the worst case latency during interrupt acknowledges to be:

4	Clocks (Minimum Setup)
10	Clocks (2 Bus Cycles + 2 Idle Clocks) Min
14	Clocks Total

Both HOLD and LOCK are extremely dependent on the type of system being designed and therefore are not really considered to be normal worst case latency. However, odd byte accesses and effective address calculations are conditions that frequently occur in almost all systems. Under these conditions of no HOLD, no LOCK, and no wait states, the worst case occurs when the DMA request loses to an instruction data cycle requiring an effective address calculation.

Effective addresses (EA) always require 4 clocks for calculation and can only take place during T3-T4-TI-TI, T4-TI-TI-TI, or TI-TI-TI-TI. This creates an extra minimum insertion of 2 T-idle cycles. If the EA requires an immediate value in the prefetch queue, then a signal goes active which places the EA bus cycle at a higher priority than any other BIU requests. This is so the execution unit won't be waiting on the bus interface unit. If the EA hadn't required the value in the queue, then the EU could proceed with the next instruction shortly after it had sent the request to the BIU. Figure 2 shows the effects EA calculations have on DMA Latency.

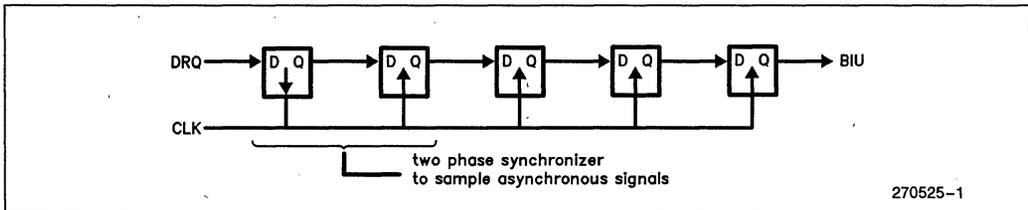


Figure 1. DMA Request Synchronization

Address	Code	Instruction
FA058	90	NOP
FA059	90	NOP
FA05A	2E87060100	XCHG AX, CS:WORD PTR 0001

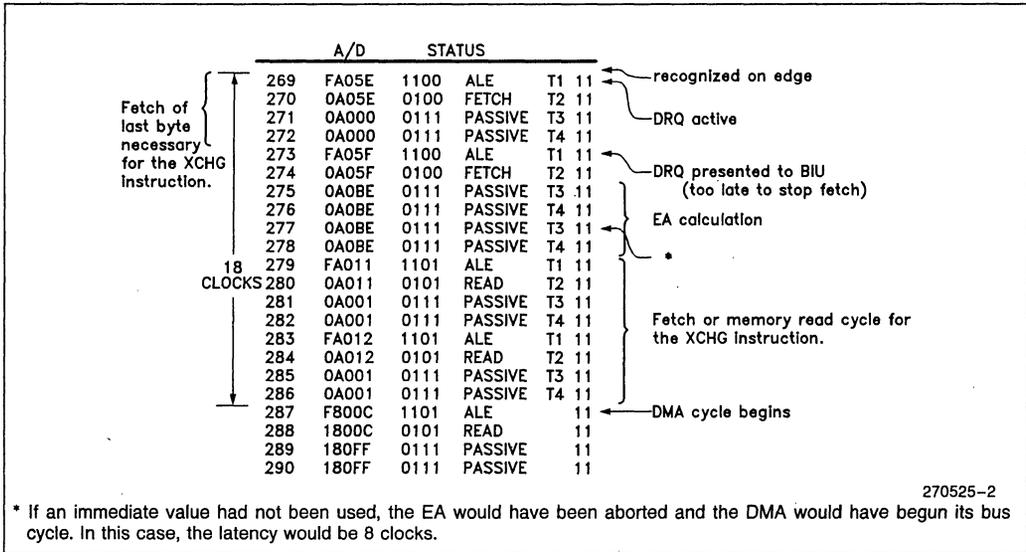


Figure 2. Logic State Analyzer Trace and Accompanying Program Code



**APPLICATION
BRIEF**

AB-37

December 1987

**80186/80188 EFI Drive and
Oscillator Operation**

**STEVE FARRER
APPLICATIONS ENGINEER**

There has been some confusion in the past regarding the correct input for EFI (External Frequency Input) use and what parameters should be used for crystal selection. This Application Brief discusses the trade-offs with each input so that one can decide which input suits his design and also lists the parameters for crystal selection.

EFI Operation

The oscillator circuit on the 186/188 is as shown in Figure 1 (simplified). Either input may be used for an EFI signal. Using X1 requires very little drive from an external oscillator since it is essentially the gate of an NMOS transistor. Clock operation works fine using this input, but at higher frequencies the stray capacitance on X2 begins to change the duty cycle of the clock. This will eventually cause the part to fail.

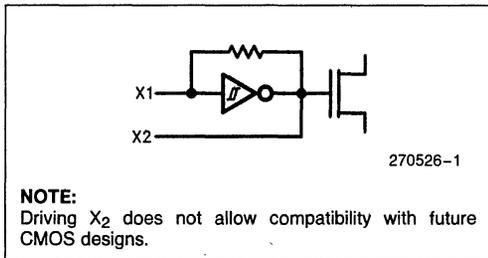


Figure 1. Oscillator Circuit on the 186/188

Using X2 as an EFI gives a broader frequency range but places a more stringent requirement on the drive

capability of the external oscillator. Since X1 is an input, it may be grounded to minimize the capacitance. This in turn allows for a higher frequency range since the duty cycle remains closer to 50%. But with X1 grounded, the output of the inverter (which is directly connected to X2) is always trying to output a high. This means the oscillator driving X2 must be capable of sinking up to 15 mA at cold temperatures when trying to drive it low. If the external oscillator is capable of supplying 15 mA, then this method is preferred. Otherwise, X1 should be used as an EFI.

Caution: using X2 for EFI does not allow for CMOS compatibility at a future date.

Crystal Operation

The oscillator circuit is a single stage amplifier connected as a Pierce oscillator. There are no passive components in the oscillator circuit, only a unique combination of depletion and enhancement mode FET's. Characterization of the oscillator circuit showed that operation was optimum with crystal parameters as follows:

ESR (Equivalent Series Resistance)	30 ohms maximum
Co (Shunt Capacitance)	7.0 pf max.
C1 (Load Capacity)	20 pf ± 2 pf
Drive Level	1 mW max.

This characterization data was supplied by:

Standard Crystal Corporation
9940 East Baldwin Place
El Monte, CA 91731
(213) 443-2121



**APPLICATION
BRIEF**

AB-31

December 1987

**The 80C186/80C188 Integrated
Refresh Control Unit**

GARRY MION
ECO SENIOR APPLICATIONS ENGINEER

The 80C186 and 80C188 incorporate a special control unit that integrates address and clock counters which, along with the Bus Interface Unit (BIU), facilitates dynamic memory refreshing. Refreshing is an operation required by dynamic memory to ensure data retention.

Dynamic memory refreshing can be controlled using anything from an exotic memory controller to a simple timer along with a DMA controller. In fact, the 80C186 device accomplishes the task memory refreshing by using one of the internal timer/counters and a DMA channel. However, doing this meant that very desirable internal functions were no longer available to do more useful work.

Dynamic memory, unlike static or non-volatile memory, always require some form of a memory controller to enable read and write operations. Therefore, even the most basic dynamic memory interface has a minimum set of support logic. The advent of programmable logic and highly integrated dynamic memory has made the job of designing a memory controller somewhat straightforward. However, directly supporting memory refresh still can complicate many controller designs.

The designer of a memory controller must take into account CPU-versus-refresh arbitration and must provide a mechanism to generate periodic refresh requests. Most dynamic memory devices now contain internal

refresh address counters which eliminate the need for external refresh address generation. However, such devices tend to complicate a memory controller design. The 80C186 simplifies dynamic memory controller design by integrating a refresh mechanism into the operation of the CPU.

This application brief is not intended to be a discussion of dynamic memory controller design. Instead, it will concentrate on the operation of the Refresh Control Unit with the 80C186, and how it can help simplify a memory controller.

The discussions on the following pages apply to BOTH the 80C186 and 80C188 except where noted.

UNDERSTANDING DYNAMIC MEMORY

Before explaining how memory refreshing is accomplished, some understanding of a Dynamic Random Access Memory (DRAM) device is needed. Figure 1 shows a simplified block diagram of a DRAM device, while a block diagram of a typical dynamic memory controller is shown in Figure 2.

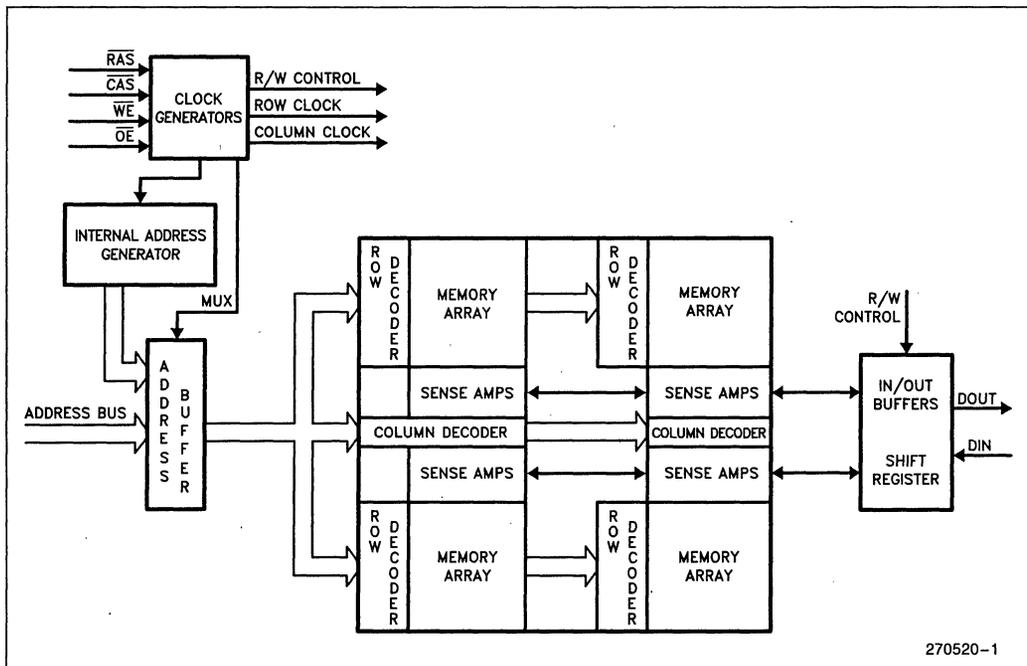
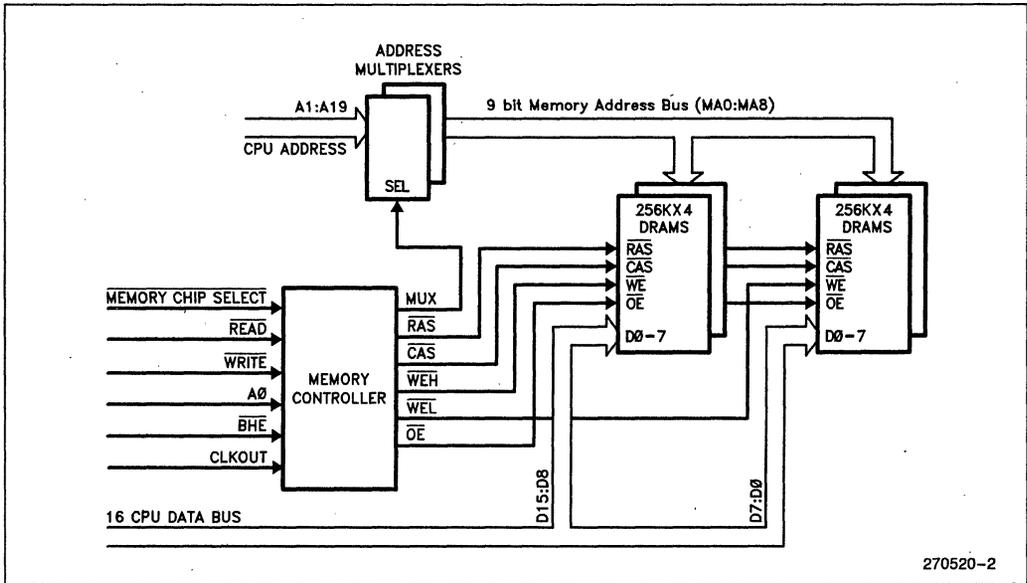


Figure 1. Random Access Memory Device



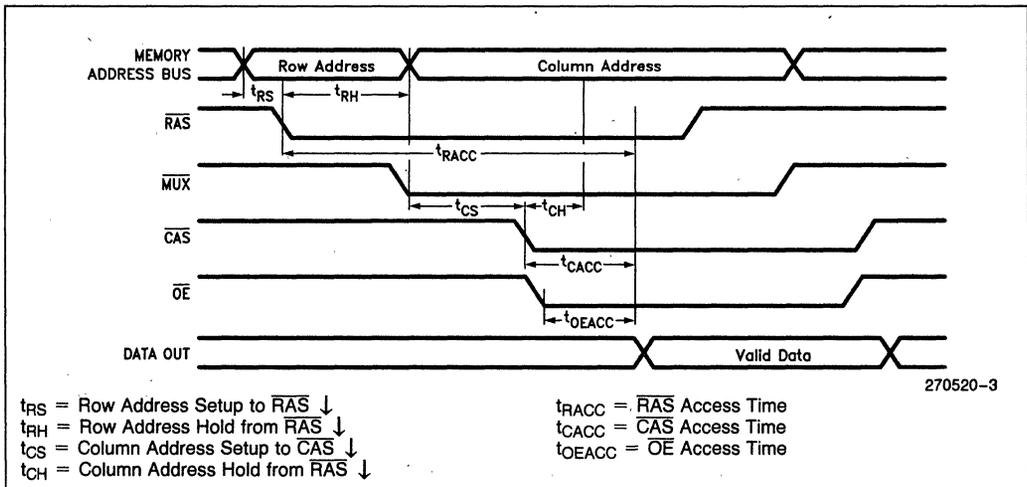
270520-2

Figure 2. Minimum Configuration Memory Controller

The typical DRAM memory array is built as a matrix. Thus, any bit or cell in the memory array is accessed by specifying a unique row and column address. As shown in Figure 1, the row and column addresses are multiplexed through one set of address inputs. Multiplexing the address inputs helps reduce the number of pins required to support large memory arrays. For instance, adding only one address bit will result in a memory array 4 times as large.

Two control lines, $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$, are used to strobe an address into the memory chip. Figure 3 illustrates a

timing diagram for a typical memory read access and the relationship between the $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ signals. The signal MUX controls which half of the address is presented to the memory devices. After generating the row address strobe (RAS), the decoder selects a row of memory cells whose data value will be detected by a Sense Amplifier. The Sense Amplifier then presents the data to the column decoder. Note that all cells associated to a row get accessed. The fact that all cells within a row are accessed will be used later to explain why only the RAS portion of the memory address is required to refresh a device.



270520-3

Figure 3. DRAM Signal Timings

When the column address is strobed, it is here that only one of the memory cells is selected. The memory cell will either be written to or read from depending on the control signals \overline{WE} and \overline{OE} respectively. Since data from one entire row is presented to the column decoder, it is possible (on some devices) to simply cycle through column addresses to access additional data. The basic idea, however, is that two sets of addresses are required to access a memory cell within a memory array. Furthermore, specifying a single row address internally accesses all memory cells within that row.

The minimum memory controller interface consists of a sequencer and an address multiplexer. The sequencer is responsible for generating the correct control signals: \overline{RAS} ; \overline{CAS} ; \overline{MUX} ; \overline{WE} ; \overline{OE} . The address multiplexer logic is responsible for translating the processor address bus to the memory address bus. These two pieces of logic can exist in any form, from simple TTL gates to single chip solutions. However, what is missing from the simplified memory controller is a mechanism to perform memory refresh.

UNDERSTANDING MEMORY REFRESH

As indicated earlier, dynamic memory needs to be refreshed in order to maintain its data. Refreshing is accomplished whenever a memory cell is accessed. It is not necessary to read a memory location and then write the value back in order to refresh a memory cell. Simply cycling through a complete set of row addresses is all that is required. Remember, since a row accesses all memory cells associated to it, accessing all rows will access all the cells within the device.

Referring back to Figure 2, the 9 address bits presented to the memory devices are multiplexed from the 18 bits of address generated by the 80C186. In the design, address bits A1-A9 are presented during \overline{RAS} , while address bits A10-A18 are presented during \overline{CAS} . Note that address bit A0 is not used because the memory array is organized as word wide; A0 along with \overline{BHE} are used to select one or both of the bytes within a word.

Cycling through row addresses is the only requirement needed to refresh a DRAM device. Using the example in Figure 2, 9 bits of address are needed. Nine bits represent 512 unique addresses, and the only requirement is that each unique address be regenerated every

8 ms (maximum refresh rate for most devices with 512 rows). An 8 ms refresh interval divided by 512 addresses results in an average refresh cycle rate of 15.625 microseconds. Therefore, every 15.625 microseconds a mechanism must exist that will access the DRAM device, each time presenting a new row address. Any rate faster than 15.625 microseconds is acceptable, but significantly faster times have the potential of decreasing memory performance.

WAYS TO REFRESH A MEMORY DEVICE

For most dynamic memory devices, there are several ways in which a refresh cycle can be run. The first and simplest way is to generate memory read cycles every 15.6 microseconds. Each new memory read cycle would generate a unique address. When refreshing is accomplished using memory read cycles, the memory controller is simplified. Only the basic control signals need to be generated, which are the minimum needed to access the memory anyway. Simplicity is, however, accompanied by one drawback; bus overhead. Using memory reads to perform DRAM refreshing means that one bus cycle every 15.6 microseconds is wasted. When operating at very slow speeds, a wasted bus cycle might appear to be significant. But if a bus cycle takes only, say, 320 nanoseconds to complete, running a refresh cycle every 15.6 microseconds represents a two percent hit in bus performance.

A second method relies on the fact that most dynamic memory devices now have built in refresh address mechanisms. DRAM refreshing can be accomplished by generating \overline{CAS} before \overline{RAS} signaling (see Figure 4a). This method requires that an external signal generate a periodic request to the DRAM controller to initiate the refresh cycle. A method similar to \overline{CAS} before \overline{RAS} refreshing is hidden refresh. Figure 4c illustrates the timing involved to perform hidden refresh. No request logic is needed, since the memory access itself is what initiates the refresh cycle. However, constant memory accessing is required in order to maintain refreshing. Once accessing stops, refreshing stops. Both of the methods described have the advantage of not consuming bus bandwidth, but require the memory controller to handle the somewhat different (from normal memory accessing) signaling requirements.

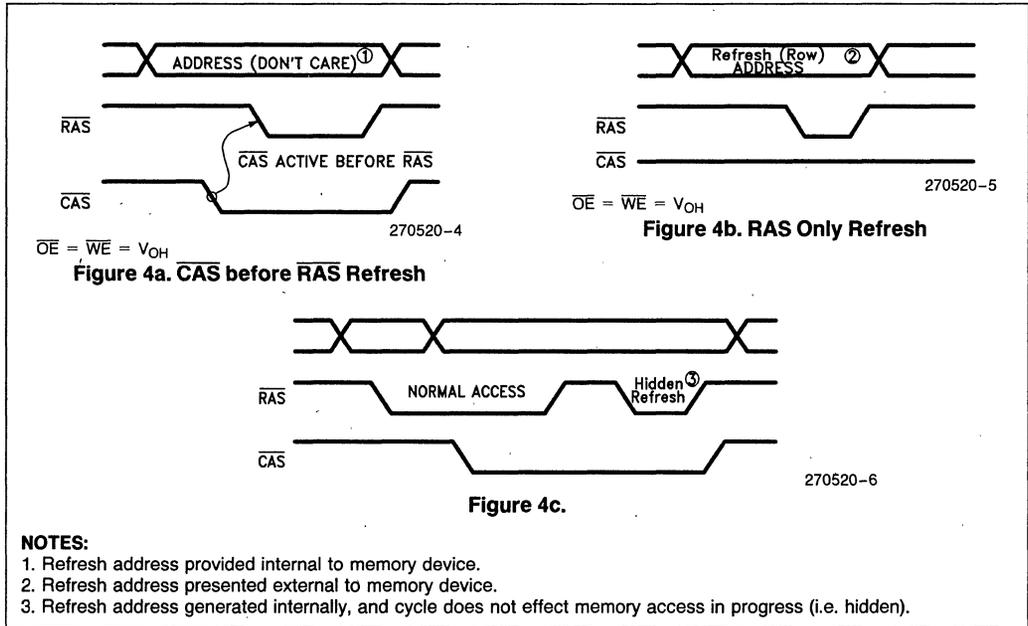


Figure 4. Alternate Refreshing Methods

A final method is to implement a discrete design that supports refresh control and refresh address generation. The circuit details are shown in Figure 4b. A discrete design allows the most design flexibility and can be tailored to meet any system-to-memory interfacing requirements.

There are other methods available, most of which involve single-chip dedicated memory controllers. However, any memory controller design that performs the function of refreshing either directly or through external support circuitry has one major concern; arbitration between the refresh cycle and a normal memory access. The best way to make the operation of the DRAM memory controller a true slave to the operation of the

CPU is to include refreshing as part of the functionality of the CPU. By offloading the task of memory refreshing onto the CPU, the memory controller can be simplified and dedicated to the duty of DRAM interfacing.

The idea that the 80C186 refresh cycle is simply a memory read means that the dynamic memory control logic does not need to differentiate between refresh cycles and normal memory read cycles. This simplifies the design of the memory controller. There are no special signaling requirements needed, and RAS only refreshing (for low-power designs) can be easily accommodated. Further, since the request is generated internally and synchronous with the operation of the BIU, no special external logic needs to detect when a refresh cycle conflicts with a CPU access.

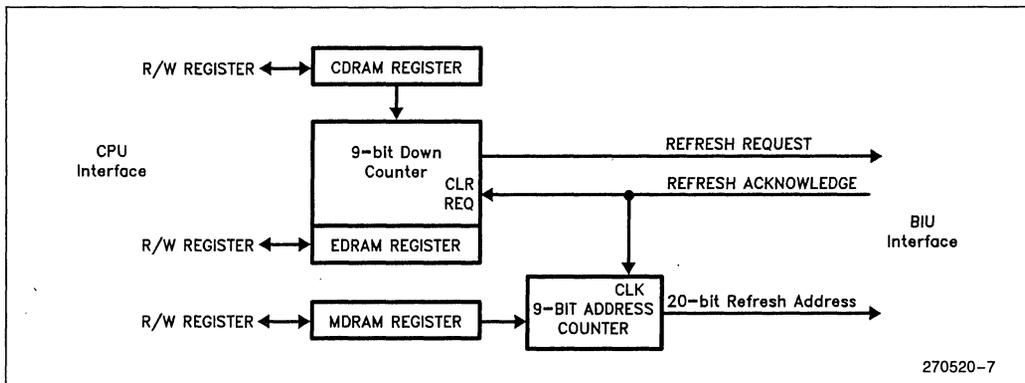


Figure 5. Refresh Control Unit Block Diagram

80C186 REFRESH CONTROL FEATURES

The Refresh Control Unit (RCU) of the 80C186 consists of a 9-bit address counter, a 9-bit down counter, and support logic. The block diagram can be seen in Figure 5.

The 9-bit address counter is controlled by the BIU and used whenever a refresh bus cycle is executed. Thus, any dynamic memory device whose refresh address requirement does not exceed nine bits can be directly supported by the 80C186. A special register has been defined to allow the base (starting) address of the refresh memory region to be specified. This base address can be located on any 4 kilobyte boundary. Furthermore, if this refresh base address overlaps any of the defined chip select regions, the chip select defined for that region will go active.

The 9-bit down counter initiates a refresh request. When the counter decrements to 1 (it decrements every clock cycle), a refresh request is presented to the BIU. When the bus is free, the BIU will run the refresh (memory) bus cycle. Note that since a refresh bus cycle is executed by the BIU, the faster refresh cycles are requested the greater the impact on bus performance. Referring back to the discussion of request rates, the maximum refresh period is typically 15.6 microseconds. With the 80C186 operating at 12.5 MHz, this represents a refresh bus impact of only 2%. However, at 5 microseconds the bus impact is 15%. Therefore, the refresh request rate should be tailored to meet the needs of the dynamic memory and the system. The 80C186 provides flexibility by allowing the request rate to be programmable in 80 ns steps (at 12.5 MHz).

To facilitate low power designs, the refresh bus cycle provides a mechanism whereby the dynamic memory

devices can be turned off during refresh accesses. Low power control is accomplished by driving both address bit A0 and the control signal \overline{BHE} to a high level. Essentially an invalid bus access condition exists, since A0 and \overline{BHE} are used to indicate which half of the data bus is being accessed. When both are high during the access, the indication is that neither half of the bus is being used for the data transfer. This is acceptable for refresh bus cycles since no data is actually being transferred. If the memory controller takes advantage of this condition, the output enables of the dynamic memory devices (as well as the CAS strobe) can be disabled during refresh bus cycles, providing overall lower power consumption.

PROGRAMMING CHARACTERISTICS OF THE REFRESH CONTROL UNIT

A block of control registers are defined in the Peripheral Control Block (PCB) that define the operating characteristics of the refresh control unit (refer to Figure 5). These registers are only accessible when the 80C186 is operating in enhanced mode. When in compatibility mode, the 80C186 will ignore any reads or writes to the RCU registers.

The three registers associated with the refresh unit (MDRAM, CDRAM, EDRAM) provide the following features:

- 1) Enable/disable refresh unit
- 2) Establish a refresh request rate
- 3) Establish a refresh memory region
- 4) Examine the refresh down counter

It is not necessary to program any of these registers in a specific sequence, although the refresh request rate and refresh base address registers should be programmed before the refresh unit is enabled.

Programming the Memory Partition Register

The MDRAM register (Figure 6) is used to define address bits A13 through A19 of the 20 bit refresh address. This essentially establishes a memory region which will be accessed during refresh bus cycles. Typically, the refresh memory region will overlap a chip select that is used to access the dynamic memory. Overlapping the refresh memory region with a chip select memory region, means no additional external hardware is needed to support refresh bus cycles since it essentially operates the same as memory read cycles. When the 80C186 is reset, the MDRAM register is initialized to zero.

Figure 7 illustrates how the refresh address is generated. Address bits A10-A12 are not programmable and are always driven to a zero during a refresh bus cycle. Address bits A1 through A9 are derived by a 9-bit linear-feedback shift counter. The address counter is not ascending or contiguous, meaning that the counter does not start at 0 and increment to 511 before resetting back to 0. For refreshing purposes, it is not important that the address be contiguous and count up or down. Rather, the only requirement is that all combinations of the 512 addresses be cycled through before being repeated. Equation 1 provides the state definition of the 9-bit refresh address counter and can be used to determine the exact counting sequence. Figure 8 illustrates the gate logic used to create such a counter.

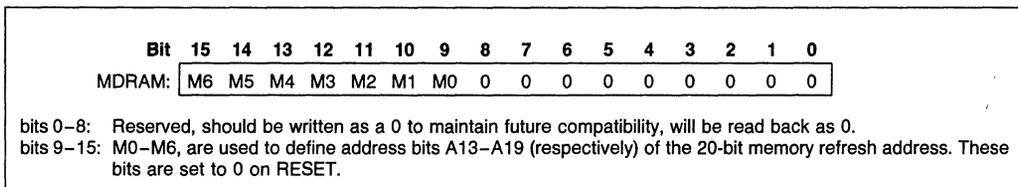


Figure 6. MDRAM Register Format

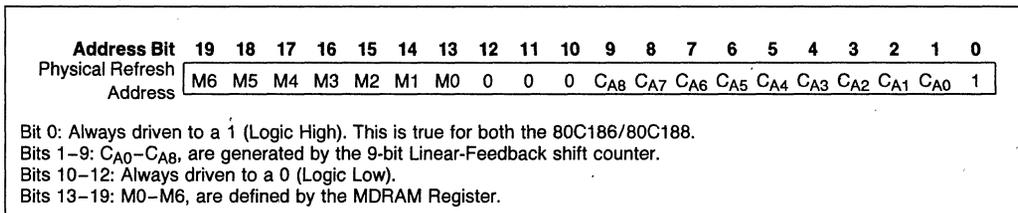
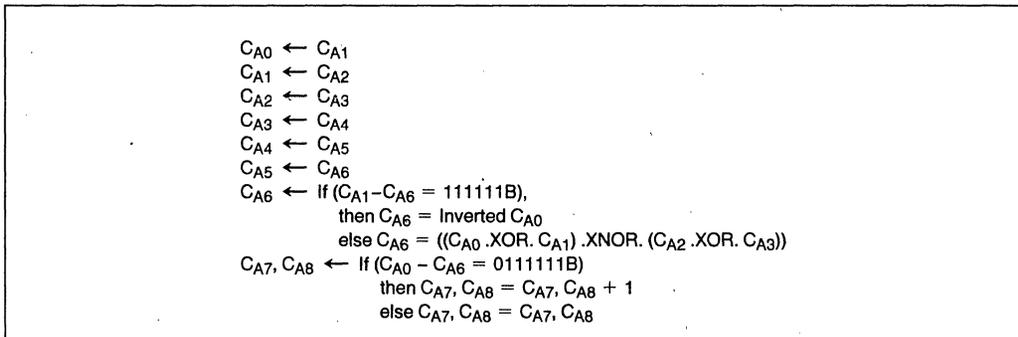


Figure 7. Physical Refresh Address Generation



Equation 1. Refresh Counter Operation

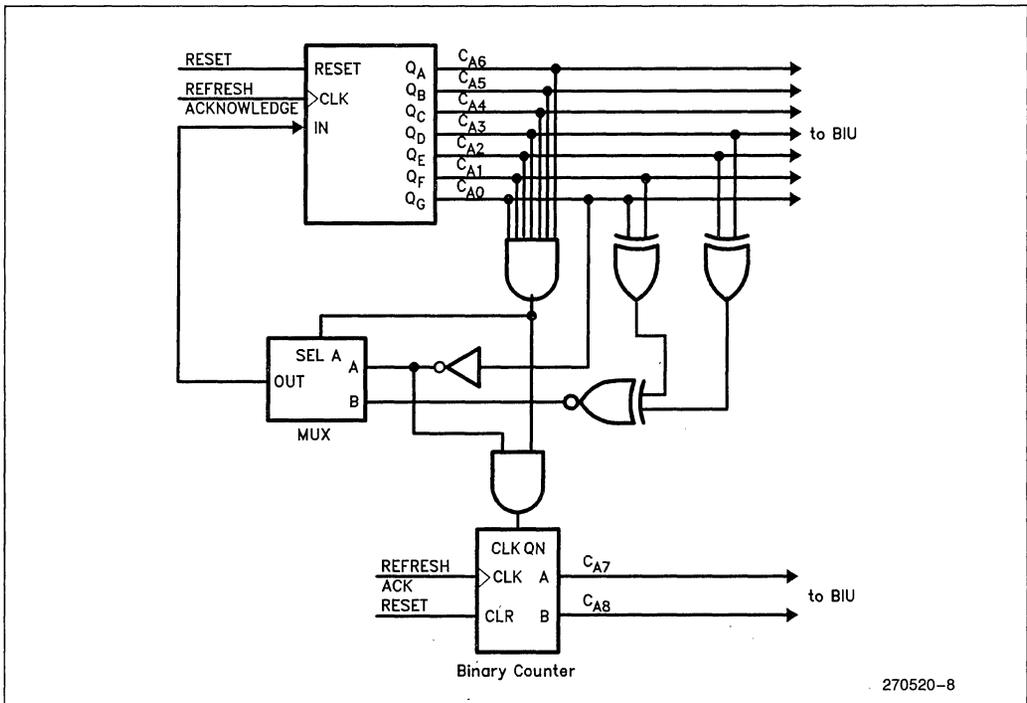


Figure 8. Logic Representation of Refresh Address Counter

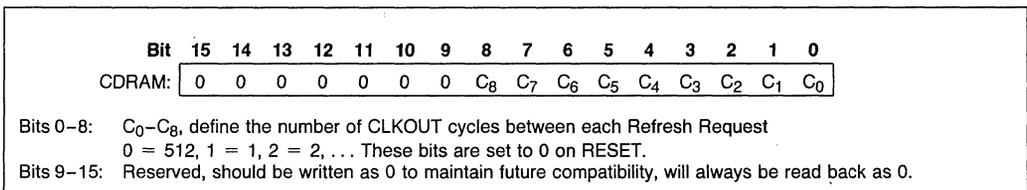


Figure 9. CDRAM Register Format

There are no limitations placed on the programming of the MDRAM register, but be aware that any chip select memory region that overlaps the address established by the MDRAM register will be activated during refresh bus cycles. Therefore, the register should be programmed to correspond to the chip select address that is activated for the dynamic memory partition.

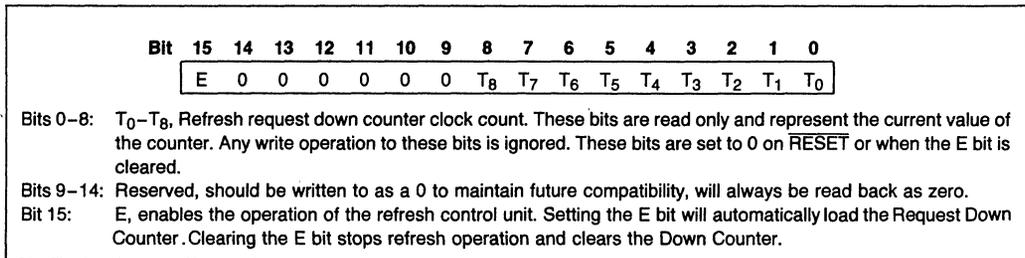
Programming the Refresh Clock Register

The CDRAM register (Figure 9) is used to define the rate at which refresh requests will be internally generated. The CDRAM register is used to maintain the start-

ing value of a down counter, which decrements each falling edge of CLKOUT. When the counter decrements to 1, a refresh request is generated and the counter is again loaded with the value contained in the CDRAM register. Initially, however, the contents of the CDRAM register is loaded into the down counter when the enable bit in the EDRAM register set. Thus, if the CDRAM register is changed, the new value will take effect when either the down counter reaches 1 and reloads itself, or whenever the E bit is written to a 1 (this is true whether the bit was previously set or not). When the 80C186 is reset, the CDRAM register is initialized to zero. A value of zero in the CDRAM register is used to indicate the maximum count rate of 512 clocks.

$$\frac{R_{\text{Period}} (\mu\text{s}) * \text{FREQ (MHz)}}{\# \text{ Refresh Rows} + (\# \text{ Refresh Rows} * \% \text{ Overhead})} = \text{CDRAM Register Value}$$

R_{Period} = Maximum Refresh period specified by the DRAM manufacturer (time in microseconds).
 FREQ = Operating Frequency at 80C186 in megahertz.
 $\# \text{ Refresh Rows}$ = Total number of rows to be refreshed.
 $\% \text{ Overhead}$ = Derating factor that estimates the number of missed refresh requests (typically 1–5%).

Figure 10. Equation to Calculate Refresh Interval

Figure 11. EDRAM Register Format

The equation shown in Figure 10 can be used to determine the value of the CDRAM register needed to establish a desired refresh request rate. **Note that the equation is based on the internal operating frequency of the 80C186.** Therefore, the request rate is effected by any change in operating frequency. Modification of the operating frequency can occur in two ways: modifying the input clock or entering power-save mode. There is no upper limitation as to the frequency of refresh requests (other than programming), but there is a lower limit. This lower limit is based on the fact that the request rate can be no faster than the time it takes to service the request. Subsequently, **the minimum programming value of the CDRAM register should be 18 (12H).** It is very doubtful that this will ever become a problem when operating at normal frequencies, since the refresh rate of most dynamic memories is well above this minimum programming value.

However, when making use of the power-save feature of the 80C186, it is possible to lower the operating frequency such that it will prevent adequate refreshing rates. When operating at 12.5 MHz, dividing the clock by 16 results in a cycle time of 1.28 microseconds. Since the minimum value of the CDRAM is 18, the minimum refresh rate is 23.04 microseconds. 23 microseconds is not fast enough to service most dynamic memories. Therefore, caution must be exercised when using the power-save feature of the 80C186. When there is a need to keep dynamic memory alive, the clock should not be divided much below 2 MHz to avoid monopolizing the bus with refresh activity. If there is no desire to keep memory alive during power-save operation, then the refresh unit can simply be disabled during this time.

Programming the Refresh Enable Register

The EDRAM register (Figure 11) is used to enable and disable the refresh control unit. Furthermore, reading the register returns the current value of the down counter.

Setting the E bit enables the RCU and loads the value of the CDRAM register into the down counter. Whenever the E bit is cleared, the refresh control unit is disabled and the down counter is cleared. Disabling the refresh control unit does not change the contents of the refresh address counter (i.e. it is not cleared or initialized to any specific value). Thus, when the refresh unit is again enabled, the address generated will continue from where it left off. Resetting the 80C186 automatically clears the E bit. There are no refresh bus cycles during a reset.

The current value of the down counter, as well as the present state of the E bit can be examined whenever the EDRAM register is read. Any unused bits will be returned as zero. Whenever the E bit is cleared, the T₀ through T₈ bits will be read as zero.

REFRESH CONTROL UNIT OPERATION

Figure 12 illustrates the two major operational functions of the refresh control unit that are responsible for initiating and controlling DRAM refresh bus cycles.

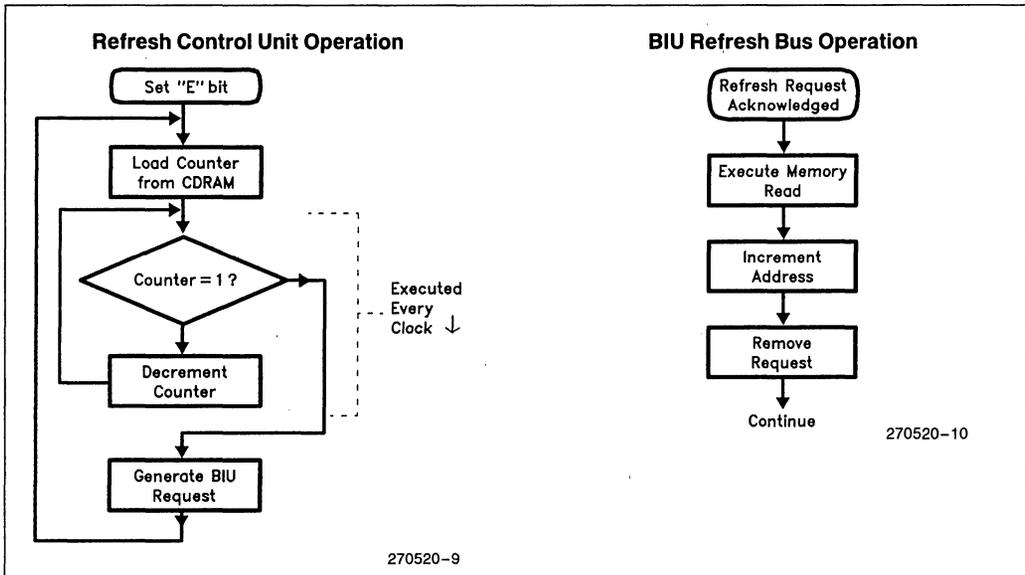


Figure 12. Flowchart of RCU Operation

The down counter is loaded (with the contents of the CDRAM register) on the falling edge of CLKOUT, either when the EFRSH bit is set or whenever the counter decrements to 1. Once loaded, the down counter will decrement every falling edge of CLKOUT. It will continue to decrement as long as the EFRSH bit remains set.

When the down counter finally decrements to 1, two things will happen. First, a request is generated to the BIU to run a refresh bus cycle. The request remains active until the bus cycle is run. Second, the down counter is reloaded with the value contained in the CDRAM register. At this time, the down counter will again begin counting down every clock cycle, it does not wait until the request has been serviced. This is done to ensure that each refresh request occurs at the correct interval. Otherwise, if the down counter only started after the previous request were service, the time between refresh requests would also be a function of bus activity, which for the most part is unpredictable. When the BIU services the refresh request, it will clear the request and increment the refresh address.

80C188 Address Considerations

The physical address that is generated during a refresh bus cycle is shown in Figure 7, and it applies to both the 80C186 and 80C188. For the 80C188, this means that the lower address bit A0 will not toggle during refresh operation. Since the 80C188 has an 8-bit external bus, A0 is used as part of memory address decod-

ing. Whereas the 80C186, with its 16-bit external bus, uses A0 (along with BHE) to select memory banks. Therefore, when designing 80C188 memory subsystems it is important not to include A0 as part of the ROW address that is used as a refresh address. Appendix A illustrates Memory Address Multiplexing Techniques that can be applied to the 80C186 and the 80C188.

MISSING REFRESH REQUESTS

Under most operating conditions, the frequency of refresh requests is a small percentage of the bus bandwidth. Still, there are several conditions that may prevent a refresh request from being serviced before another request is generated. These conditions include:

- 1) LOCKED Bus Cycles
- 2) Long Bus accesses (wait states)
- 3) Bus HOLD

LOCKED Bus Cycles

Whenever the bus is LOCKED, the CPU maintains control of the BIU and will not relinquish it until the locked operation is complete. Therefore, internal operations like refresh and DMA are not allowed to execute until the LOCKED instruction has completed. Where this presents the greatest problem is when an instruction such as a move string is executed, and is locked. The move string instruction can take from several clocks to hundreds of thousands of clocks to complete. Obviously anything that takes longer than 512 clocks to complete will always cause a refresh overflow.

Care should be taken not to generate long executing instructions that require bus accesses and are locked. The refresh request interval can be shortened to compensate for missing requests.

Long Bus Accesses

The 80C186 does not provide any mechanism to abort or terminate a bus access in the event ready is not returned within a specified amount of time (the 80C186 will infinitely wait for ready). Therefore, if a bus access is in progress when a refresh request is generated, the bus access must complete before the request will be serviced.

Bus HOLD

Special consideration is given when a refresh request is generated and the 80C186 is currently being held off the bus due to a HOLD request.

When another bus master has control of the bus, the HLDA signal is kept active as long as the HOLD input remains active. If a refresh request is generated while HOLD is active, the 80C186 will remove (drive inactive) the HLDA signal to indicate to the other bus master that the 80C186 wishes to regain control of the bus (see Figure 13). If, **and only if**, the HOLD input is removed will the BIU begin to run the refresh bus cycle.

Therefore, it is the responsibility of the system designer to ensure that the 80C186 can regain the bus if a refresh request is signaled. The sequence of HLDA going inactive while HOLD is active can be used to signal a pending refresh request. HOLD need only go inactive for

one clock period to allow the refresh bus cycle to be run. If HOLD is again asserted, the 80C186 will give up the bus after the refresh bus cycle has been run (provided there is not another refresh request generated during that time).

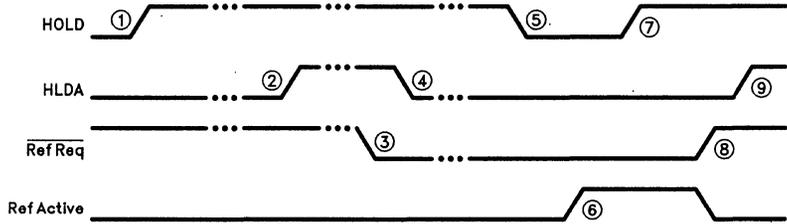
EFFECTS OF MISSING REFRESH REQUESTS

If a refresh request has not been serviced before another request is generated, the new request is not recorded and is lost. For instance, if the interval between refresh request is 15 microseconds and one request is lost, then the time between two requests will be 30 microseconds when the next request is finally serviced. In this example, missing one request will add 15 μ s to the total refresh time. If it is anticipated that refresh requests may be missed (due to programming or system operation), then the refresh request interval should be shortened to allow for missed requests.

Since the BIU is responsible for maintaining the refresh address counter, missing a refresh requests does not imply that refresh addresses are skipped. In fact, an address can never be skipped unless a reset occurs.

CONCLUSION

The Internal Refresh Control Unit of the 80C186 and 80C188 helps solve three issues concerning DRAM refreshing: a way to generate periodic refresh requests; a way to generate refresh addresses; a way to simplify DRAM memory controllers. Once a memory controller has been designed to handle the simple tasks of reading and writing the task of refreshing has already been built in.



270520-11

NOTES:

1. System generates HOLD request.
2. HLDA is returned and 80C186 floats bus/control.
3. Refresh request is generated internal to 80C186.
4. 80C186 lowers (removes) HLDA to signal that it wants the bus back.
5. 80C186 waits until HOLD is lowered (removed) for at least 1 clock cycle (minimum HOLD setup and hold time) to execute the refresh bus cycle. If HOLD is never lowered, the 80C186 will not take over the bus.
6. 80C186 runs the refresh bus cycle.
7. HOLD can be again asserted after the 1 clock duration.
8. The refresh request is cleared after the bus cycle has been executed.
9. If HOLD was again asserted, the 80C186 will immediately relinquish the bus back. If no HOLD occurred, normal CPU operation will resume.

Figure 13. HOLD/HLDA Timing and Refresh Request

APPENDIX A TYPICAL DRAM ADDRESS GENERATION CONSIDERATIONS FOR 80C186/80C188

80C186 DESIGNS

		Row Address (A0-AX)	Column Address (A0-AX)
64K x 1	(128K Bytes)	A1-A8	A9-A16
16K x 4	(32K Bytes)	A1-A8	A9-A14
256K x 1	(512K Bytes)	A1-A9	A10-A18
64K x 4	(128K Bytes)	A1-A8	A9-A16
1M x 1	(2M Bytes)	A1-A10	A11-A19 (+ Bank)
256K x 4	(512K Bytes)	A1-A9	A10-A18

80C188 DESIGNS

NOTE:

Address bit A0 can be used in either RAS or CAS addresses, so long as it is not included in any refresh address bits.

		Row Address (A0-AX)	Column Address (A0-AX)
64K x 1	(64K Bytes)	A1-A7, A0	A8-A15
16K x 4	(16K Bytes)	A1-A7, A0	A8-A13
256K x 1	(256K Bytes)	A1-A8, A0	A9-A17
64K x 4	(64K Bytes)	A1-A8	A0, A9-A15
1M x 1	(1M Byte)	A1-A9, A0	A10-A19
256K x 4	(256K Bytes)	A1-A9	A0, A10-A17

RAM Type	RAS Add	CAS Add	Refresh Add
64K x 1	A0-A7	A0-A7	A0-A6
16K x 4	A0-A7	A0-A5	A0-A6
256K x 1	A0-A8	A0-A8	A0-A7
64K x 4	A0-A7	A0-A7	A0-A7
1M x 1	A0-A9	A0-A9	A0-A8
256K x 4	A0-A8	A0-A8	A0-A8



**APPLICATION
BRIEF**

AB-35

December 1987

**DRAM Refresh/Control with the
80186/80188**

**STEVE FARRER
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In many low-cost 80186/80188 designs, dynamic memory offers an excellent cost/performance advantage. However, DRAM interfacing is often complicated by the need to perform memory refreshing. This application brief describes how to use the Timer and DMA functionality of the 80186/80188 to perform memory refresh.

THEORY OF OPERATION

Dynamic RAM refreshing is accomplished by strobing a ROW address to every ROW of the DRAM within a given period of time. One way to do this is to perform periodic sequential reads to the DRAM using a DMA controller and a Timer. This can be achieved with the 80186/188 by Programming Timer 2 and one of the DMA channels such that the timer generated one DMA cycle approximately every 15 micro-seconds. Please note that this is a single row refresh method and not a burst refresh. Single row refreshing reduces the bus overhead considerably when compared to burst refreshing.

The control logic of the DRAM is such that a RAS (row address strobe) occurs on every memory read, regardless of the address. This is necessary because the DMA channel is cycling through the entire 1 MByte address space and the address of the refresh cycle does not always fall within the range of the DRAM bank.

Although the address may be outside the DRAM range, the lower address bits continue to change and roll over to provide the row address.

READY LOGIC WITH MEMORY

Since the DMA controller is cycling through the entire 1 MByte address space, care must be taken to ensure that a READY signal is available for all addresses. One way to do this is to use only the internal wait state generator for memory areas and to strap the SRDY and ARDY pins HIGH. Whenever a refresh cycle occurs outside of a predefined internal wait state area, the external ready pins, which are active HIGH, will complete the bus cycle.

If it is necessary to use the external ready signals for certain memory regions, then it will be necessary to add logic which will generate a ready signal whenever the address of a refresh cycle falls where there is no memory. This can easily be accomplished by either decoding a couple of high order address lines, or by AND-ing

all the chip selects so that READY goes active whenever all the memory chip selects are inactive (i.e. the cycle is not in a valid memory region).

BUS OVERHEAD

The absolute maximum overhead can be calculated at a given speed by taking the number of refresh cycles divided by the total number of bus cycles for a given period of time. At 8 MHz these values can be calculated as follows:

$$\frac{2 \text{ bus cycles}}{15.2 \mu\text{s}/500 \text{ ns}} \times 100 = 6.6\% \text{ maximum overhead}$$

In reality, the bus overhead associated with the DMA cycles is much lower due to the instruction prefetch queue. When a DMA cycle is requested by the timer for a refresh cycle, the Bus Interface Unit honors the request on the next bus cycle boundary (with the exception of LOCKED bus cycles and odd aligned accesses). Typically this time is idle time on the bus and the impact on the overall performance is extremely small. The following table shows more realistic data which was acquired by running 6 different benchmarks with and without the DMA channel enabled to provide refresh every 15.2µs.

BENCHMARK RESULTS @ 8 MHz

	Minimum	Maximum	Average
80186	1.3%	5.9%	2.5%
80188	2.4%	6.5%	3.4%

The programs which showed the highest bus overhead tended to be very bus intensive. Also note that at faster frequencies the bus overhead becomes even less.

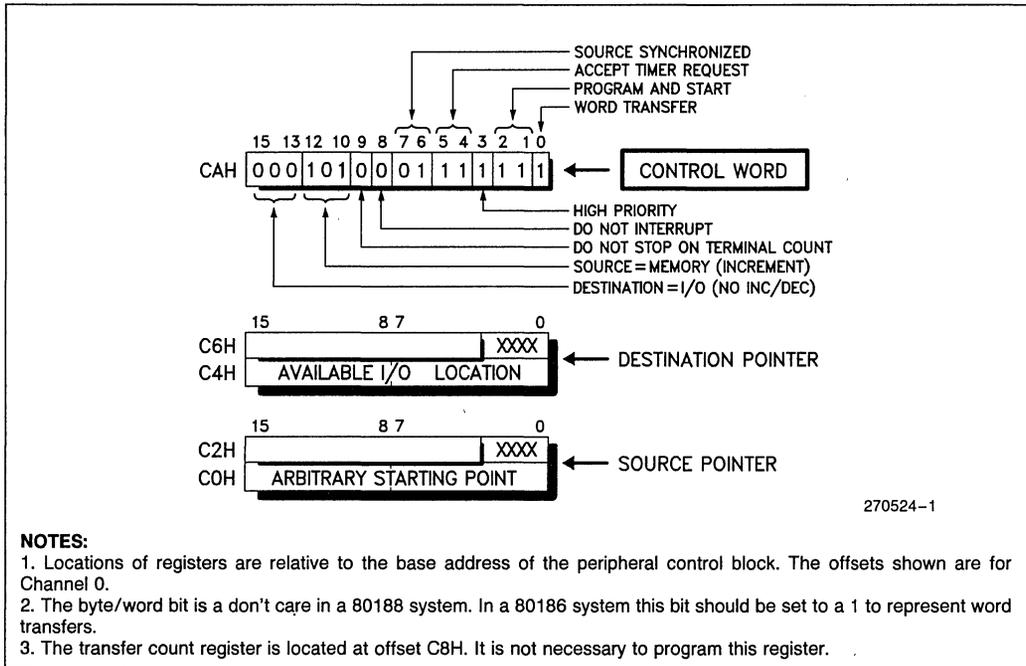
DMA OPERATION

The DMA controller is programmed to be source synchronized with the TC (transfer count) bit cleared. This ensures that the DMA controller never reaches a final count. The source pointer continues to increment through memory on every cycle. When FFFFH is reached, the address rolls over to 0000H

The programming values for the DNA registers are shown in Figure 1. The source pointer may be initialized to any location since the starting location of the refresh is arbitrary.

The value of the Transfer Count register is also arbitrary since the TC bit is not set. The DMA channel will continue to run cycles upon request from Timer 2 even after the Transfer Count register has reached zero. Once zero is reached, the Transfer Count register will roll over to FFFFH and continue to count down.

The destination pointer may be set to any available memory or I/O location. This pointer must be set so that it neither increments nor decrements. Otherwise, the address of the deposit cycle would cycle through memory or I/O doing writes which could possibly be destructive. Thus the INC and DEC bits of the control register should be cleared.



NOTES:

1. Locations of registers are relative to the base address of the peripheral control block. The offsets shown are for Channel 0.
2. The byte/word bit is a don't care in a 80188 system. In a 80186 system this bit should be set to a 1 to represent word transfers.
3. The transfer count register is located at offset C8H. It is not necessary to program this register.

Figure 1. DMA Registers

TIMER OPERATION

Timer 2 must be programmed to generate a DMA request every time a row must be refreshed. Since we are not using a burst refresh, the refresh time is divided up evenly among the number of rows. For a 2 ms refresh DRAM with 128 rows, the time between rows equals 15.62 microseconds.

When setting the count value of the timer, keep in mind the timer clock is operating at one-fourth the CPU clock frequency. Thus, the equation for setting the timer count is:

$$\frac{(\text{CPU CLOUT FREQ}) \times (\text{Time Between ROWS})}{4} = \text{COUNT_VALUE (decimal)}$$

For an 8 MHz clock, programming the Maximum Count Register to 1EH provides a 15.2 μs refresh. This programming is indicated in Figure 2.

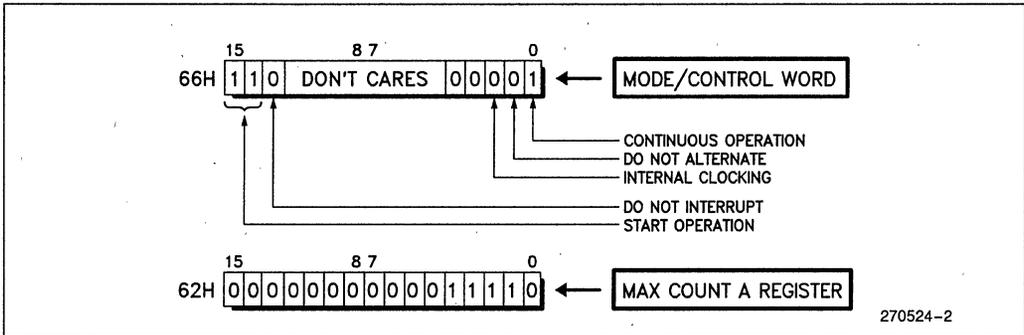


Figure 2. Timer 2 Registers Programmed for a 15.2 μs Refresh at 8 MHz

**EXAMPLE 1:
DRAM CONTROL WITH
A DELAY LINE**

This is the most straight forward way of implementing the $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ logic. A $\overline{\text{RAS}}$ signal is generated by either $\overline{\text{RD}}$ or $\overline{\text{WR}}$ going active while the address is within the corresponding range. Normally the logic for $\overline{\text{RAS}}$ would also go active for a refresh cycle status, but since this information is not available on the 80186/80188, a $\overline{\text{RAS}}$ must be generated for every $\overline{\text{RD}}$ and $\overline{\text{WR}}$, regardless address.

The $\overline{\text{MUX}}$ signal is used to change from the $\overline{\text{RAS}}$ address to the $\overline{\text{CAS}}$ address after latching with $\overline{\text{RAS}}$. This is accomplished by using a delay line which generates a $\overline{\text{MUX}}$ signal by a fixed number of nano-seconds after $\overline{\text{RAS}}$ is generated. The important timing here is the necessary hold time for the row address into the DRAM.

The $\overline{\text{MUX}}$ signal is initially HIGH which sends the A side (see Figure 3) Row address through the multiplex-

er to the DRAM. This address consists of A0 through A7. The B address (A8 through A16) is selected when $\overline{\text{MUX}}$ goes LOW. The system shown in Figure 3 represents that of an 80188 system.

For an 80186 system, the A address would start at A1. The least significant address line A0 along with $\overline{\text{BHE}}$ would be used to decode $\overline{\text{WE}}$ into $\overline{\text{WEH}}$ and $\overline{\text{WEL}}$ which will be shown in the second example. Also, the 186 DMA must be set to do word transfers so that the address is incremented by 2 after each refresh cycle. This is necessary to ensure A1 increments by 1 every refresh cycle.

$\overline{\text{CAS}}$ is generated in the same manner by delaying the $\overline{\text{MUX}}$ signal a fixed number of nano-seconds. Typically $\overline{\text{CAS}}$ goes inactive at the same time as $\overline{\text{RAS}}$ to ensure a valid $\overline{\text{CAS}}$ precharge time before the next DRAM access. The 80186/188 chip selects are used to ensure that $\overline{\text{CAS}}$ only goes active when the address falls within the DRAM bank range, and to ensure that $\overline{\text{CAS}}$ does not go active during I/O cycles.

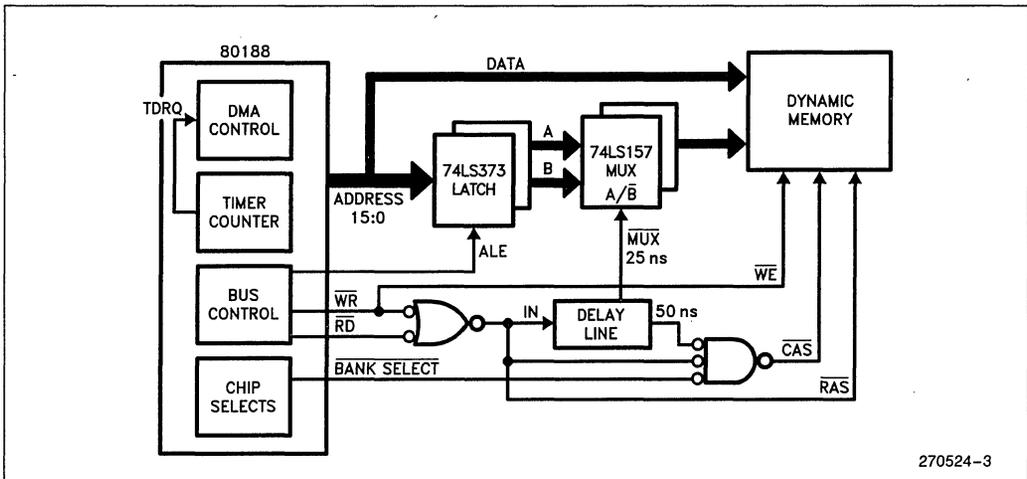


Figure 3. Using A Delay Line for DRAM Control

270524-3

**EXAMPLE 2:
DRAM CONTROL WITH A PAL ***

This design uses a PAL to generate all the control logic for the DRAM array. Internal feedback is used on the signals to control the timing and states of the \overline{RAS} , \overline{MUX} and \overline{CAS} signals.

This design uses 256k X 4 DRAMs. With minor changes to the PAL equations this design could just as easily make use of 64k X 1, 64k X 4, or 256k X 1 DRAMs.

The \overline{RAS} signal is generated off ALE going LOW, bus cycle status active, and $\overline{PRE_RAS}$ being active. The $\overline{PRE_RAS}$ signal is necessary to ensure that a \overline{RAS} is not accidentally generated when S2-S0 are becoming valid and ALE has not yet gone HIGH in T4 phase 2. $\overline{PRE_RAS}$ does not go active until ALE has gone HIGH.

\overline{RAS} is initiated for every memory read and write regardless of the bus cycle address. This ensures a row

refresh when the refresh address falls outside of the DRAM bank and also a refresh to both banks simultaneously so that the frequency of the refresh can be set for the number of rows in one bank of DRAM.

The \overline{UCS} (Upper Chip Select) from the 80186/188 is used to disable DRAM signals when the processor is attempting to access upper memory control ROM. Thus the portion of memory used by the \overline{UCS} (maximum 256k) is unavailable in the upper DRAM. However, the \overline{RAS} signal must still be allowed during \overline{UCS} access to ensure refreshing when the DMA refresh cycle occurs in the \overline{UCS} region.

\overline{MUX} is generated off T2 phase 1 and \overline{RAS} active. \overline{MUX} will remain low until the current \overline{RAS} signal goes inactive during T3 phase 2.

$\overline{CAS0}$ and $\overline{CAS1}$ are generated off \overline{MUX} being active and T2 phase 2 of the bus cycle. \overline{CAS} goes inactive at the start of T4 phase 2.

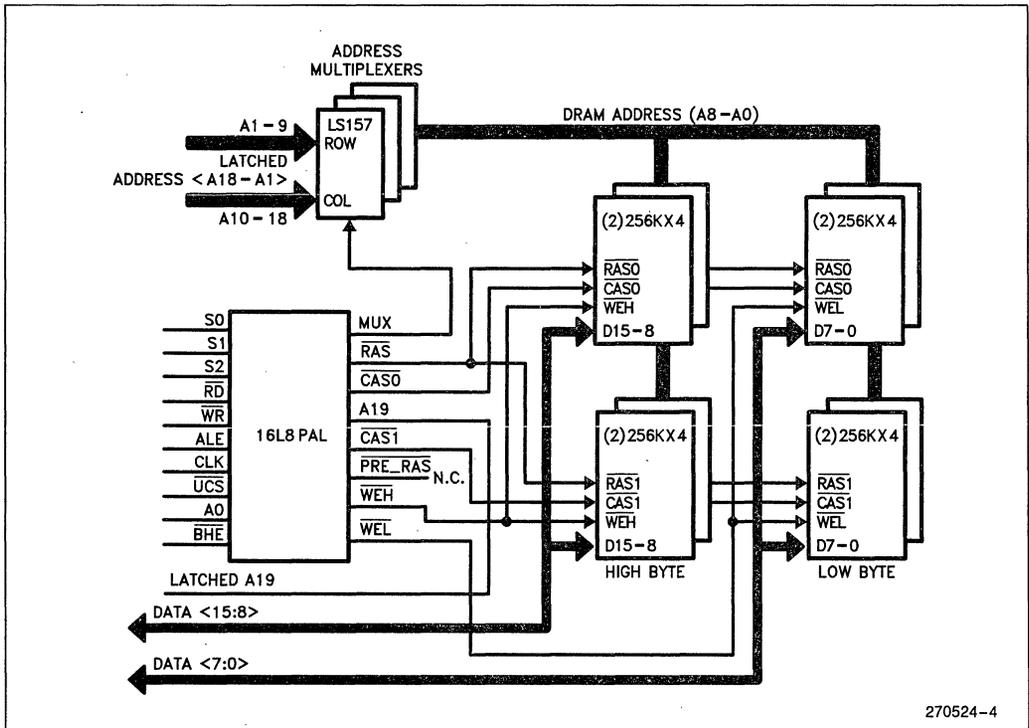


Figure 4. Using a PAL for DRAM Control

*PAL® is a registered trademark of Monolithic Memories.

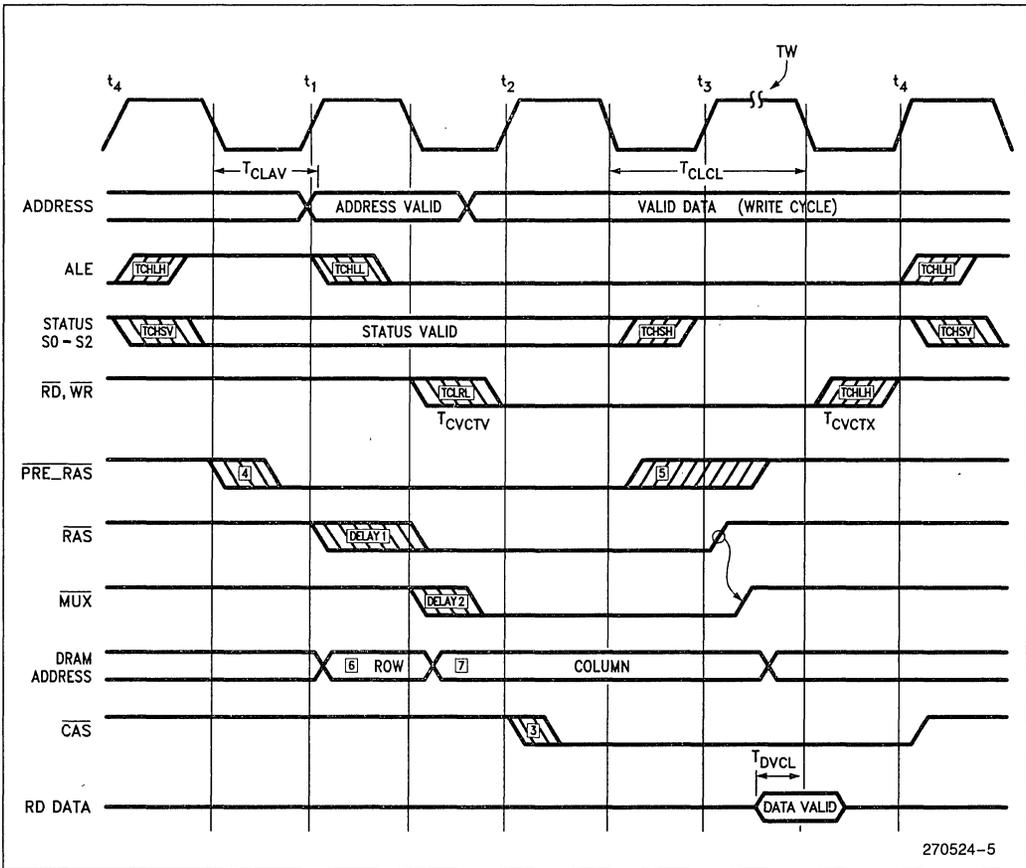


Figure 5. Timing Diagram for PAL DRAM Controller

PAL EQUATIONS FOR 80186 SYSTEM

$\overline{\text{PRE_RAS}}$	=	$\text{ALE} * \text{S2} * \overline{\text{S1}} * \overline{\text{S0}} +$ $\text{ALE} * \text{S2} * \overline{\text{S1}} * \text{S0} +$ $\text{ALE} * \text{S2} * \text{S1} * \overline{\text{S0}} +$ $\overline{\text{PRE_RAS}} * \text{S2} * \overline{\text{S1}} * \overline{\text{S0}} +$ $\overline{\text{PRE_RAS}} * \text{S2} * \overline{\text{S1}} * \text{S0} +$ $\overline{\text{PRE_RAS}} * \text{S2} * \text{S1} * \overline{\text{S0}}$;INSTRUCTION FETCH ;READ DATA/REFRESH ;WRITE DATA ;KEEP $\overline{\text{PRE_RAS}}$ VALID ; WHILE STATUS ;IS VALID
$\overline{\text{RAS}}$	=	$\overline{\text{PRE_RAS}} * \text{ALE} * \text{S2} * \overline{\text{S1}} * \overline{\text{S0}} +$ $\overline{\text{PRE_RAS}} * \text{ALE} * \text{S2} * \overline{\text{S1}} * \text{S0} +$ $\overline{\text{PRE_RAS}} * \text{ALE} * \text{S2} * \text{S1} * \overline{\text{S0}} +$ $\overline{\text{RAS}} * \text{CLK}$;INSTRUCTION FETCH ;READ DATA/REFRESH ;WRITE DATA ;KEEP ACTIVE DURING T3A
$\overline{\text{MUX}}$	=	$\overline{\text{RAS}} * \text{CLK} +$ $\overline{\text{RAS}} * \overline{\text{MUX}}$	
$\overline{\text{CAS0}}$	=	$\text{A19} * \overline{\text{MUX}} * \text{CLK} * \overline{\text{RAS}} +$ $\overline{\text{CAS1}} * \overline{\text{RD}} +$ $\overline{\text{CAS1}} * \overline{\text{WR}} +$ $\overline{\text{CAS1}} * \overline{\text{CLK}}$	
$\overline{\text{CAS1}}$	=	$\text{A19} * \overline{\text{UCS}} * \overline{\text{MUX}} * \text{CLK} * \overline{\text{RAS}} +$ $\overline{\text{CAS1}} * \overline{\text{RD}} +$ $\overline{\text{CAS1}} * \overline{\text{WR}} +$ $\overline{\text{CAS1}} * \overline{\text{CLK}}$	
$\overline{\text{WEL}}$	=	$\overline{\text{WR}} * \overline{\text{AO}}$	
$\overline{\text{WEH}}$	=	$\overline{\text{WR}} * \overline{\text{BHE}}$	

TIMING EQUATIONS

	8 MHz	10 MHz
TCLAV	55	50
TCHLH	35	30
TCHLL	35	30
TCHSV	55	45
TCLSH	65	50
TCLRL/TCVCTV	70	56
TCLRH	55	44
TDVCL	20	15

The following equations are with reference to given clock edge. The edge in reference is indicated by the first element in the equation: T3 \uparrow = rising edge of T3 clock \downarrow T1 = falling edge of T1 clock.

DELAY 1 =	T1 \uparrow + TCHLL + (PAL DELAY)
DELAY 2 =	\downarrow T2 + (PAL DELAY)
DELAY 3 =	T2 \uparrow + (PAL DELAY)
DELAY 4 =	\downarrow T1 + (PAL DELAY)
DELAY 5 =	\downarrow T3 + TCLSH + (PAL DELAY)
DELAY 6 =	\downarrow T1 + TCLAV + (MUX DELAY)
DELAY 7 =	\downarrow T2 + DELAY 2 + (MUX DELAY)

ACCESS TIME FROM $\overline{\text{RAS}}$ = 2.5 (TCLCL) - DELAY 1 - TDVCL
 ACCESS TIME FROM $\overline{\text{CAS}}$ = 1.5 (TCLCL) - DELAY 3 - TDVCL

**MCS[®]-96 Application Notes &
Article Reprint**

6



**APPLICATION
NOTE**

AP-248

September 1987

Using The 8096

IRA HORDEN
MCO APPLICATIONS ENGINEER

1.0 INTRODUCTION

High speed digital signals are frequently encountered in modern control applications. In addition, there is often a requirement for high speed 16-bit and 32-bit precision in calculations. The MCS[®]-96 product line, generically referred to as the 8096, is designed to be used in applications which require high speed calculations and fast I/O operations.

The 8096 is a 16-bit microcontroller with dedicated I/O subsystems and a complete set of 16-bit arithmetic instructions including multiply and divide operations. This Ap-note will briefly describe the 8096 in section 2, and then give short examples of how to use each of its key features in section 3. The concluding sections feature a few examples which make use of several chip features simultaneously and some hardware connection suggestions. Further information on the 8096 and its use is available from the sources listed in the bibliography.

2.0 8096 OVERVIEW

2.1. General Description

Unlike microprocessors, microcontrollers are generally optimized for specific applications. Intel's 8048 was optimized for general control tasks while the 8051 was optimized for 8-bit math and single bit boolean operations. The 8096 has been designed for high speed/high performance control applications. Because it has been designed for these applications the 8096 architecture is different from that of the 8048 or 8051.

There are two major sections of the 8096; the CPU section and the I/O section. Each of these sections can be subdivided into functional blocks as shown in Figure 2-1.

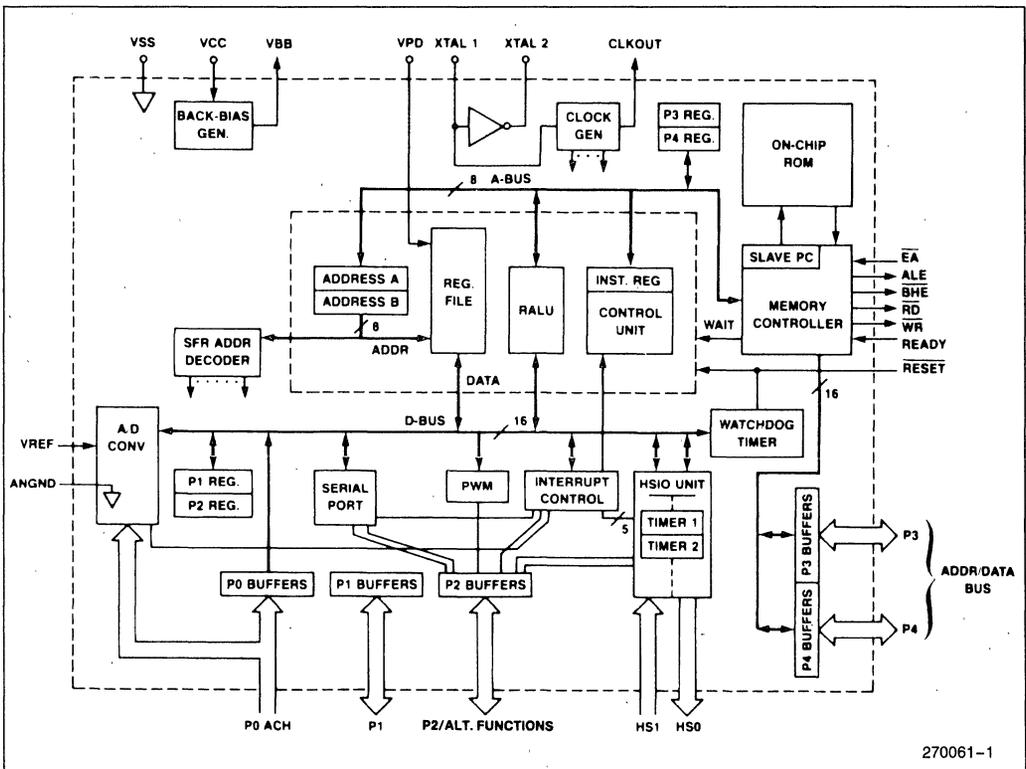


Figure 2-1. 8096 Block Diagram

2.1.1. CPU SECTION

The CPU of the 8096 uses a 16-bit ALU which operates on a 256-byte register file instead of an accumulator. Any of the locations in the register file can be used for sources or destinations for most of the instructions. This is called a register to register architecture. Many of the instructions can also use bytes or words from anywhere in the 64K byte address space as operands. A memory map is shown in Figure 2-2.

In the lower 24 bytes of the register file are the register-mapped I/O control locations, also called Special Function Registers or SFRs. These registers are used to control the on-chip I/O features. The remaining 232 bytes are general purpose RAM, the upper 16 of which can be kept alive using a low current power-down mode.

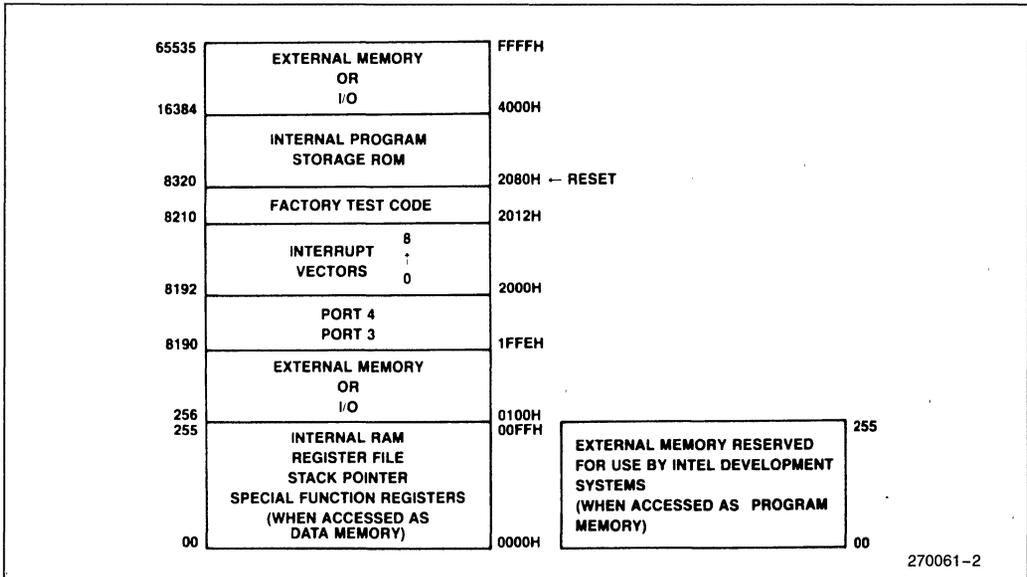


Figure 2-2. Memory Map

Figure 2-3 shows the layout of the register mapped I/O. Some of these registers serve two functions, one if they are read from and another if they are written

to. More information about the use of these registers is included in the description of the features which they control.

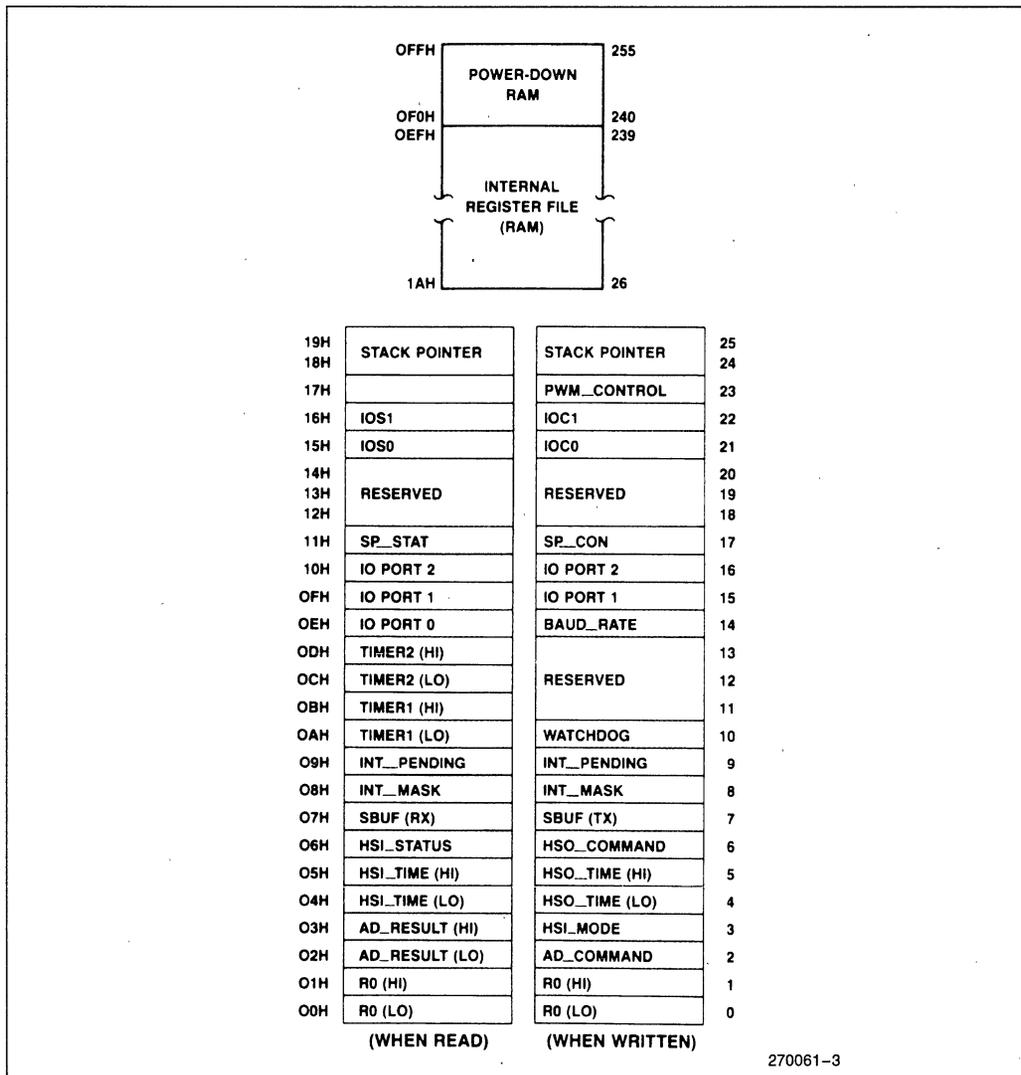


Figure 2-3: SFR Layout

2.1.2. I/O FEATURES

Many of the I/O features on the 8096 are designed to operate with little CPU intervention. A list of the major I/O functions is shown in Figure 2-4. The Watchdog Timer is an internal timer which can be used to reset the system if the software fails to operate properly. The Pulse-Width-Modulation (PWM) output can be used as a rough D to A, a motor driver, or for many other purposes. The A to D converter (ADC) has 8 multiplexed inputs and 10-bit resolution. The serial port has several modes and its own baud rate generator. The High Speed I/O section includes a 16-bit timer, a 16-bit counter, a 4-input programmable edge detector, 4 software timers, and a 6-output programmable event generator. All of these features will be described in section 2.3.

2.2. The Processor Section

2.2.1. OPERATIONS AND ADDRESSING MODES

The 8096 has 100 instructions, some of which operate on bits, some on bytes, some on words and some on longs (double words). All of the standard logical and arithmetic functions are available for both byte and word operations. Bit operations and long operations are provided for some instructions. There are also flag manipulation instructions as well as jump and call instructions. A full set of conditional jumps has been included to speed up testing for various conditions.

Bit operations are provided by the Jump Bit and Jump Not Bit instructions, as well as by immediate masking of bytes. These bit operations can be performed on any of the bytes in the register file or on any of the special function registers. The fast bit manipulation of the SFRs can provide rapid I/O operations.

A symmetric set of byte and word operations make up the majority of the 8096 instruction set. The assembly language for the 8096 (ASM-96) uses a "B" suffix on a mnemonic to indicate a byte operation, without this suffix a word operation is indicated. Many of these operations can have one, two or three operands. An example of a one operand instruction would be:

```
NOT Value1 ; Value1 := 1's complement (Value1)
```

A two operand instruction would have the form:

```
ADD Value2,Value1 ; Value2 := Value2 + Value1
```

A three operand instruction might look like:

```
MUL Value3,Value2,Value1 ;
Value3 := Value2 * Value1
```

The three operand instructions combined with the register to register architecture almost eliminate the necessity of using temporary registers. This results in a faster processing time than machines that have equivalent instruction execution times, but use a standard architecture.

Long (32-bit) operations include shifts, normalize, and multiply and divide. The word divide is a 32-bit by 16-bit operation with a 16-bit quotient and 16-bit remainder. The word multiply is a word by word multiply with a long result. Both of these operations can be done in either the signed or unsigned mode. The direct unsigned modes of these instructions take only 6.5 microseconds. A normalize instruction and sticky bit flag have been included in the instruction set to provide hardware support for the software floating point package (FPAL-96).

Major I/O Functions	
High Speed Input Unit	Provides Automatic Recording of Events
High Speed Output Unit	Provides Automatic Triggering of Events and Real-Time Interrupts
Pulse Width Modulation	Output to Drive Motors or Analog Circuits
A to D Converter	Provides Analog Input
Watchdog Timer	Resets 8096 if a Malfunction Occurs
Serial Port	Provides Synchronous or Asynchronous Link
Standard I/O Lines	Provide Interface to the External World when other Special Features are not needed

Figure 2-4. Major I/O Functions

Mnemonic	Operands	Operation (Note 1)	Flags						Notes
			Z	N	C	V	VT	ST	
ADD/ADDB	2	$D \leftarrow D + A$	✓	✓	✓	✓	↑	—	
ADD/ADDB	3	$D \leftarrow B + A$	✓	✓	✓	✓	↑	—	
ADDC/ADDCB	2	$D \leftarrow D + A + C$	↓	✓	✓	✓	↑	—	
SUB/SUBB	2	$D \leftarrow D - A$	✓	✓	✓	✓	↑	—	
SUB/SUBB	3	$D \leftarrow B - A$	✓	✓	✓	✓	↑	—	
SUBC/SUBCB	2	$D \leftarrow D - A + C - 1$	↓	✓	✓	✓	↑	—	
CMP/CMPB	2	$D - A$	✓	✓	✓	✓	↑	—	
MUL/MULU	2	$D, D + 2 \leftarrow D * A$	—	—	—	—	—	?	2
MUL/MULU	3	$D, D + 2 \leftarrow B * A$	—	—	—	—	—	?	2
MULB/MULUB	2	$D, D + 1 \leftarrow D * A$	—	—	—	—	—	?	3
MULB/MULUB	3	$D, D + 1 \leftarrow B * A$	—	—	—	—	—	?	3
DIVU	2	$D \leftarrow (D, D + 2)/A, D + 2 \leftarrow \text{remainder}$	—	—	—	✓	↑	—	2
DIVUB	2	$D \leftarrow (D, D + 1)/A, D + 1 \leftarrow \text{remainder}$	—	—	—	✓	↑	—	3
DIV	2	$D \leftarrow (D, D + 2)/A, D + 2 \leftarrow \text{remainder}$	—	—	—	?	↑	—	2
DIVB	2	$D \leftarrow (D, D + 1)/A, D + 1 \leftarrow \text{remainder}$	—	—	—	?	↑	—	3
AND/ANDB	2	$D \leftarrow D \text{ and } A$	✓	✓	0	0	—	—	
AND/ANDB	3	$D \leftarrow B \text{ and } A$	✓	✓	0	0	—	—	
OR/ORB	2	$D \leftarrow D \text{ or } A$	✓	✓	0	0	—	—	
XOR/XORB	2	$D \leftarrow D \text{ (excl. or) } A$	✓	✓	0	0	—	—	
LD/LDB	2	$D \leftarrow A$	—	—	—	—	—	—	
ST/STB	2	$A \leftarrow D$	—	—	—	—	—	—	
LDBSE	2	$D \leftarrow A; D + 1 \leftarrow \text{SIGN}(A)$	—	—	—	—	—	—	3, 4
LDBZE	2	$D \leftarrow A; D + 1 \leftarrow 0$	—	—	—	—	—	—	3, 4
PUSH	1	$SP \leftarrow SP - 2; (SP) \leftarrow A$	—	—	—	—	—	—	
POP	1	$A \leftarrow (SP); SP \leftarrow SP + 2$	—	—	—	—	—	—	
PUSHF	0	$SP \leftarrow SP - 2; (SP) \leftarrow \text{PSW};$ $\text{PSW} \leftarrow 0000\text{H}; I \leftarrow 0$	0	0	0	0	0	0	
POPF	0	$\text{PSW} \leftarrow (SP); SP \leftarrow SP + 2; I \leftarrow \text{✓}$	✓	✓	✓	✓	✓	✓	
SJMP	1	$PC \leftarrow PC + 11\text{-bit offset}$	—	—	—	—	—	—	5
LJMP	1	$PC \leftarrow PC + 16\text{-bit offset}$	—	—	—	—	—	—	5
BR (indirect)	1	$PC \leftarrow (A)$	—	—	—	—	—	—	
SCALL	1	$SP \leftarrow SP - 2; (SP) \leftarrow PC;$ $PC \leftarrow PC + 11\text{-bit offset}$	—	—	—	—	—	—	5
LCALL	1	$SP \leftarrow SP - 2; (SP) \leftarrow PC;$ $PC \leftarrow PC + 16\text{-bit offset}$	—	—	—	—	—	—	5
RET	0	$PC \leftarrow (SP); SP \leftarrow SP + 2$	—	—	—	—	—	—	
J (conditional)	1	$PC \leftarrow PC + 8\text{-bit offset (if taken)}$	—	—	—	—	—	—	5
JC	1	Jump if C = 1	—	—	—	—	—	—	5
JNC	1	Jump if C = 0	—	—	—	—	—	—	5
JE	1	Jump if Z = 1	—	—	—	—	—	—	5

Figure 2-5. Instruction Summary

NOTES:

1. If the mnemonic ends in "B", a byte operation is performed, otherwise a word operation is done. Operands D, B, and A must conform to the alignment rules for the required operand type. D and B are locations in the register file; A can be located anywhere in memory.

2. D, D + 2 are consecutive WORDS in memory; D is DOUBLE-WORD aligned.

3. D, D + 1 are consecutive BYTES in memory; D is WORD aligned.

4. Changes a byte to a word.

5. Offset is a 2's complement number.

Mnemonic	Operands	Operation (Note 1)	Flags						Notes
			Z	N	C	V	VT	ST	
JNE	1	Jump if Z = 0	—	—	—	—	—	—	5
JGE	1	Jump if N = 0	—	—	—	—	—	—	5
JLT	1	Jump if N = 1	—	—	—	—	—	—	5
JGT	1	Jump if N = 0 and Z = 0	—	—	—	—	—	—	5
JLE	1	Jump if N = 1 or Z = 1	—	—	—	—	—	—	5
JH	1	Jump if C = 1 and Z = 0	—	—	—	—	—	—	5
JNH	1	Jump if C = 0 or Z = 1	—	—	—	—	—	—	5
JV	1	Jump if V = 1	—	—	—	—	—	—	5
JNV	1	Jump if V = 0	—	—	—	—	—	—	5
JVT	1	Jump if VT = 1; Clear VT	—	—	—	—	0	—	5
JNVT	1	Jump if VT = 0; Clear VT	—	—	—	—	0	—	5
JST	1	Jump if ST = 1	—	—	—	—	—	—	5
JNST	1	Jump if ST = 0	—	—	—	—	—	—	5
JBS	3	Jump if Specified Bit = 1	—	—	—	—	—	—	5, 6
JBC	3	Jump if Specified Bit = 0	—	—	—	—	—	—	5, 6
DJNZ	1	D ← D - 1; if D ≠ 0 then PC ← PC + 8-bit offset	—	—	—	—	—	—	5
DEC/DECB	1	D ← D - 1	✓	✓	✓	✓	↑	—	
NEG/NEGB	1	D ← 0 - D	✓	✓	✓	✓	↑	—	
INC/INCB	1	D ← D + 1	✓	✓	✓	✓	↑	—	
EXT	1	D ← D; D + 2 ← Sign (D)	✓	✓	0	0	—	—	2
EXTB	1	D ← D; D + 1 ← Sign (D)	✓	✓	0	0	—	—	3
NOT/NOTB	1	D ← Logical Not (D)	✓	✓	0	0	—	—	
CLR/CLRB	1	D ← 0	1	0	0	0	—	—	
SHL/SHLB/SHLL	2	C ← msb ———— lsb ← 0	✓	?	✓	✓	↑	—	7
SHR/SHRB/SHRL	2	0 → msb ———— lsb → C	✓	?	✓	0	—	✓	7
SHRA/SHRAB/SHRAL	2	msb → msb ———— lsb → C	✓	✓	✓	0	—	✓	7
SETC	0	C ← 1	—	—	1	—	—	—	
CLRC	0	C ← 0	—	—	0	—	—	—	
CLRVT	0	VT ← 0	—	—	—	—	0	—	
RST	0	PC ← 2080H	0	0	0	0	0	0	8
DI	0	Disable All Interrupts (I ← 0)	—	—	—	—	—	—	
EI	0	Enable All Interrupts (I ← 1)	—	—	—	—	—	—	
NOP	0	PC ← PC + 1	—	—	—	—	—	—	
SKIP	0	PC ← PC + 2	—	—	—	—	—	—	
NORML	2	Left Shift Till msb = 1; D ← shift count	✓	?	0	—	—	—	7
TRAP	0	SP ← SP - 2; (SP) ← PC PC ← (2010H)	—	—	—	—	—	—	9

Figure 2-5. Instruction Summary (Continued)

NOTES:

1. If the mnemonic ends in "B", a byte operation is performed, otherwise a word operation is done. Operands D, B, and A must conform to the alignment rules for the required operand type. D and B are locations in the register file; A can be located anywhere in memory.
5. Offset is a 2's complement number.
6. Specified bit is one of the 2048 bits in the register file.
7. The "L" (Long) suffix indicates double-word operation.
8. Initiates a Reset by pulling RESET low. Software should re-initialize all the necessary registers with code starting at 2080H.
9. The assembler will not accept this mnemonic.

One operand of most of the instructions can be used with any one of six addressing modes. These modes increase the flexibility and overall execution speed of the 8096. The addressing modes are: register-direct, immediate, indirect, indirect with auto-increment, and long and short indexed.

The fastest instruction execution is gained by using either register direct or immediate addressing. Register-direct addressing is similar to normal direct addressing, except that only addresses in the register file or SFRs can be addressed. The indexed mode is used to directly address the remainder of the 64K address space. Immediate addressing operates as would be expected, using the data following the opcode as the operand.

Both of the indirect addressing modes use the value in a word register as the address of the operand. If the indirect auto-increment mode is used then the word register is incremented by one after a byte access or by two after a word access. This mode is particularly useful for accessing lookup tables.

Access to any of the locations in the 64K address space can be obtained by using the long indexed addressing

mode. In this mode a 16-bit 2's complement value is added to the contents of a word register to form the address of the operand. By using the zero register as the index, ASM96 (the assembler) can accept "direct" addressing to any location. The zero register is located at 0000H and always has a value of zero. A short indexed mode is also available to save some time and code. This mode uses an 8-bit 2's complement number as the offset instead of a 16-bit number.

2.2.2. ASSEMBLY LANGUAGE

The multiple addressing modes of the 8096 make it easy to program in assembly language and provide an excellent interface to high level languages. The instructions accepted by the assembler consist of mnemonics followed by either addresses or data. A list of the mnemonics and their functions are shown in Figure 2-5. The addresses or data are given in different formats depending on the addressing mode. These modes and formats are shown in Figure 2-6.

Additional information on 8096 assembly language is available in the MCS-96 Macro Assembler Users Guide, listed in the bibliography.

Mnem	Dest or Src1	; One operand direct
Mnem	Dest, Src1	; Two operand direct
Mnem	Dest, Src1, Src2	; Three operand direct
Mnem	#Src1	; One operand immediate
Mnem	Dest, #Src1	; Two operand immediate
Mnem	Dest, Src1, #Src2	; Three operand immediate
Mnem	[addr]	; One operand indirect
Mnem	[addr] +	; One operand indirect auto-increment
Mnem	Dest, [addr]	; Two operand indirect
Mnem	Dest, [addr] +	; Two operand indirect auto-increment
Mnem	Dest, Src1, [addr]	; Three operand indirect
Mnem	Dest, Src1, [addr] +	; Three operand indirect auto-increment
Mnem	Dest, offs [addr]	; Two operand indexed (short or long)
Mnem	Dest, Src1, offs [addr]	; Three operand indexed (short or long)

Where: "Mnem" is the instruction mnemonic
 "Dest" is the destination register
 "Src1", "Src2" are the source registers
 "addr" is a register containing a value to be used in computing the address of an operand
 "offs" is an offset used in computing the address of an operand

270061-B3

Figure 2-6. Instruction Format

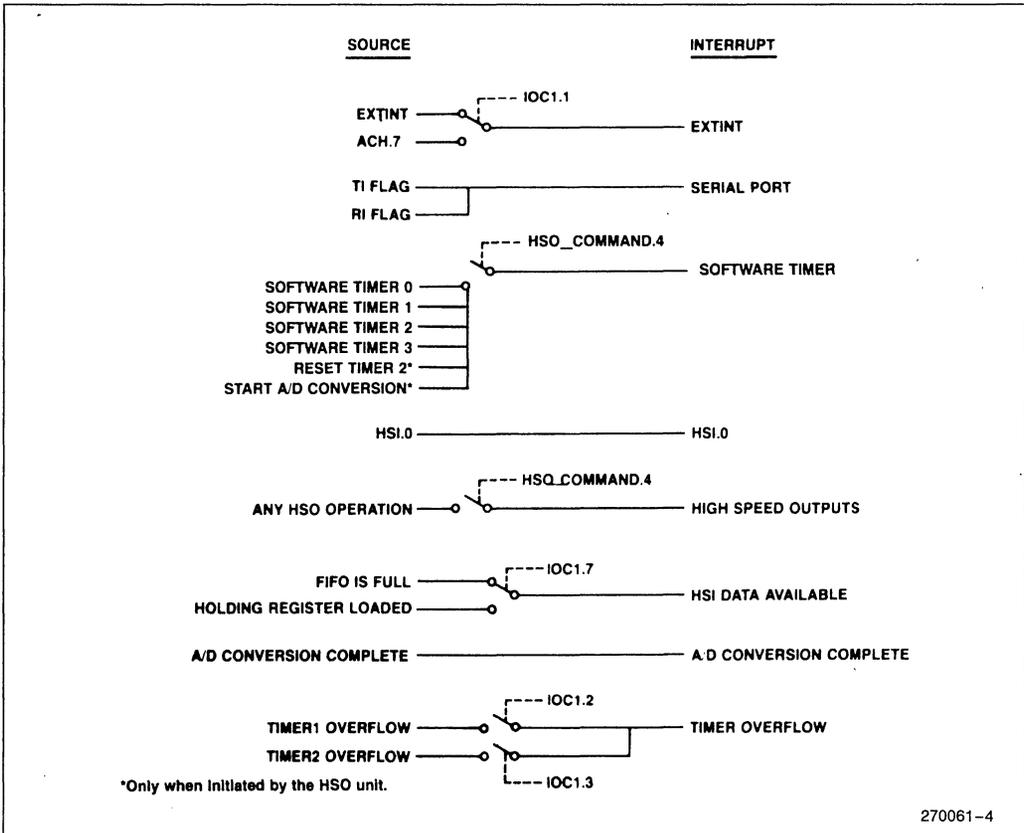


Figure 2-7. Interrupt Sources

2.2.3. INTERRUPTS

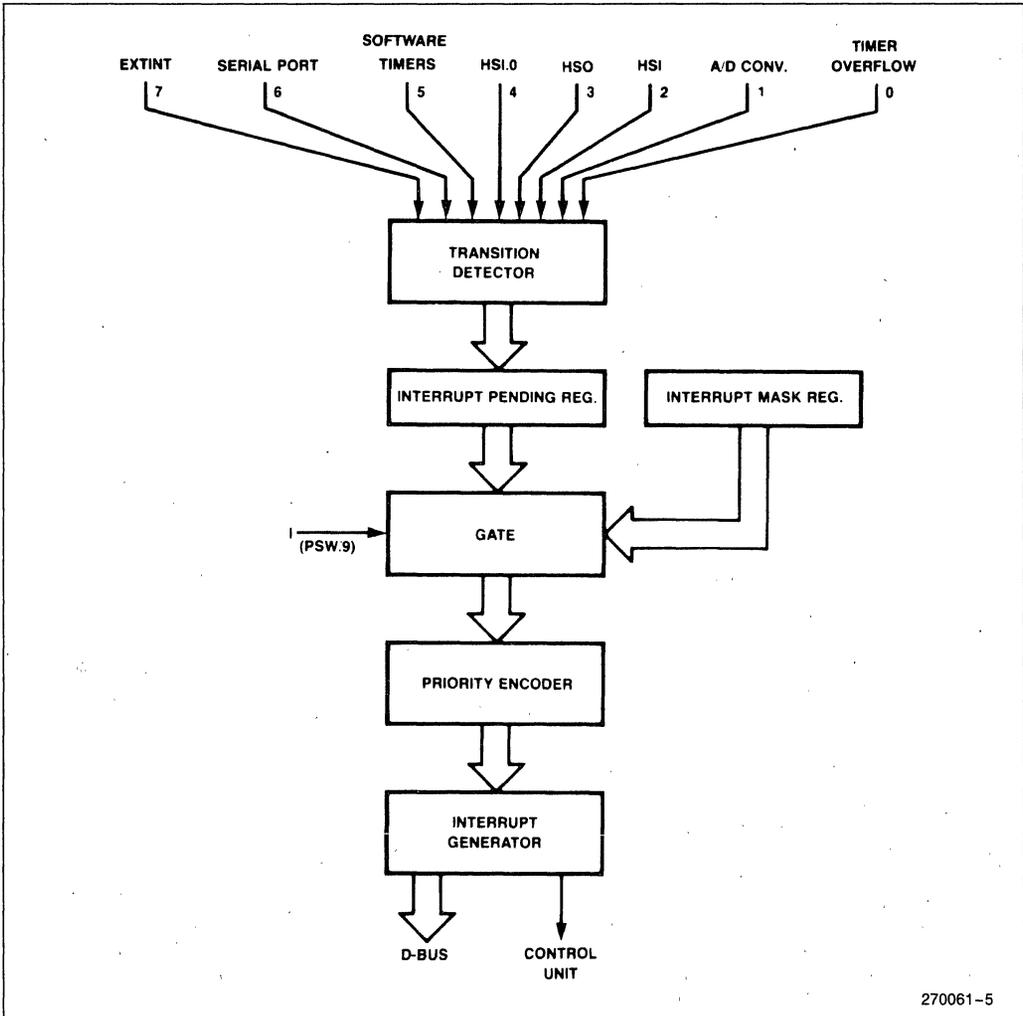
The flexibility of the instruction set is carried through into the interrupt system. There are 20 different interrupt sources that can be used on the 8096. The 20 sources vector through 8 locations or interrupt vectors. The vector names and their sources are shown in Figure 2-7, with their locations listed in Figure 2-8. Control of the interrupts is handled through the Interrupt Pending Register (INT_PENDING), the Interrupt Mask Register (INT_MASK), and the I bit in the PSW (PSW.9). Figure 2-9 shows a block diagram of the interrupt structure. The INT_PENDING register contains bits which get set by hardware when an interrupt occurs. If the interrupt mask register bit for that source is a 1 and PSW.9 = 1, a vector will be taken to the address listed in the interrupt vector table for that

Source	Vector Location		Priority
	(High Byte)	(Low Byte)	
Software	2011H	2010H	Not Applicable
Extint	200FH	200EH	7 (Highest)
Serial Port	200DH	200CH	6
Software Timers	200BH	200AH	5
HSI.0	2009H	2008H	4
High Speed Outputs	2007H	2006H	3
HSI Data Available	2005H	2004H	2
A/D Conversion Complete	2003H	2002H	1
Timer Overflow	2001H	2000H	0 (Lowest)

Figure 2-8. Interrupt Vectors and Priorities

source. When the vector is taken the INT_PENDING bit is cleared. If more than one bit is set in the INT_PENDING register with the corresponding bit set in the INT_MASK register, the Interrupt with the highest priority shown in Figure 2-8 will be executed.

The software can make the hardware interrupts work in almost any fashion desired by having each routine run with its own setup in the INT_MASK register. This will be clearly seen in the examples in section 4 which change the priority of the vectors in software. The



270061-5

Figure 2-9. Interrupt Structure Block Diagram

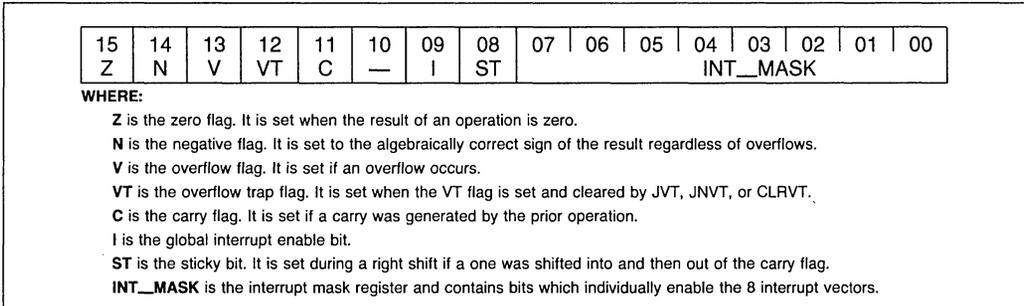


Figure 2-10. The PSW Register

PSW (shown in Figure 2-10), stores the INT_MASK register in its lower byte so that the mask register can be pushed and popped along with the machine status when moving in and out of routines. The action of pushing flags clears the PSW which includes PSW.9, the interrupt enable bit. Therefore, after a PUSHF instruction interrupts are disabled. In most cases an interrupt service routine will have the basic structure shown below.

```

INT     VECTOR:

    PUSHF
    LDB  INT_MASK, #xxxxxxxxB
    EI
    -
    - ;Insert service routine here
    -
    POPF
    RET
    
```

The PUSHF instruction saves the PSW including the old INT_MASK register. The PSW, including the interrupt enable bit are left cleared. If some interrupts need to be enabled while the service routine runs, the INT_MASK is loaded with a new value and interrupts are globally enabled before the service routine continues. At the end of the service routine a POPF in-

struction is executed to restore the old PSW. The RET instruction is executed and the code returns to the desired location. Although the POPF instruction can enable the interrupts the next instruction will always execute. This prevents unnecessary building of the stack by ensuring that the RET always executes before another interrupt vector is taken.

2.3. On-Chip I/O Section

All of the on-chip I/O features of the 8096 can be accessed through the special function registers, as shown in Figure 2-3. The advantage of using register-mapped I/O is that these registers can be used as the sources or destinations of CPU operations. There are seven major I/O functions. Each one of these will be considered with a section of code to exemplify its usage. The first section covered will be the High Speed I/O, (HSIO), subsystem. This section includes the High Speed Input (HSI) unit, High Speed Output (HSO) unit, and the Timer/Counter section.

2.3.1. TIMER/COUNTERS

The 8096 has two time bases, Timer 1 and Timer 2. Timer 1 is a 16-bit free running timer which is incremented every 8 state times. (A state time is 3 oscillator periods, or 0.25 microseconds with a 12 MHz crystal.)

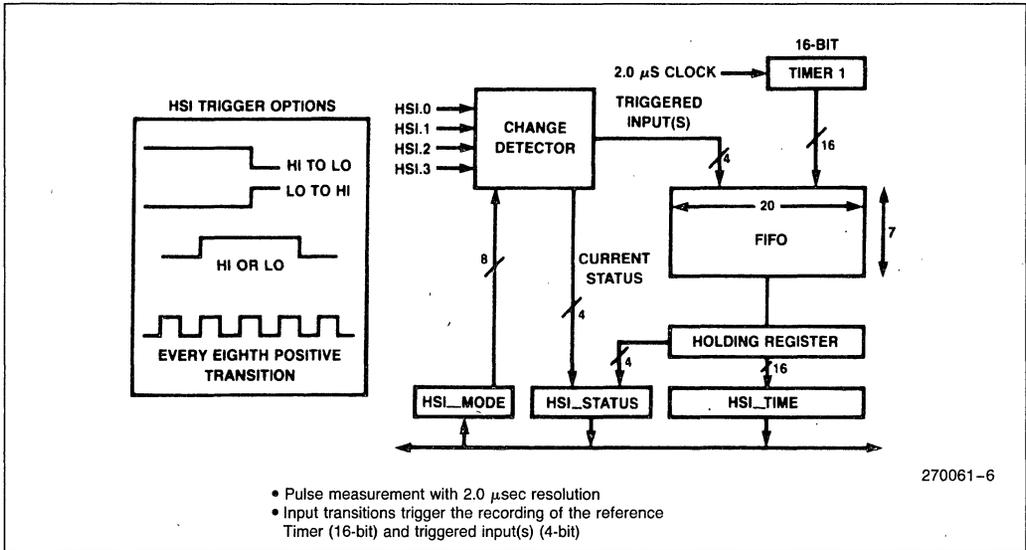


Figure 2-11. HSI Unit Block Diagram

Its value can be read at any time and used as a reference for both the HSI section and the HSO section. Timer 1 can cause an interrupt when it overflows, and cannot be modified or stopped without resetting the entire chip. Timer 2 is really an event counter since it uses an external clock source. Like Timer 1, it is 16-bits wide, can be read at any time, can be used with the HSO section, and can generate an interrupt when it overflows. Control of Timer 2 is limited to incrementing it and resetting it. Specific values can not be written to it.

Although the 8096 has only two timers, the timer flexibility is equal to a unit with many timers thanks to the HSI unit. The HSI enables one to measure times of external events on up to four lines using Timer 1 as a timer base. The HSO unit can schedule and execute internal events and up to six external events based on the values in either Timer 1 or Timer 2. The 8096 also includes separate, dedicated timers for the baud rate generator and watchdog timer.

2.3.2. HSI

The HSI unit can be thought of as a message taker which records the line which had an event and the time at which the event occurred. Four types of events can trigger the HSI unit, as shown in the HSI block diagram in Figure 2-11. The HSI unit can measure pulse widths and record times of events with a 2

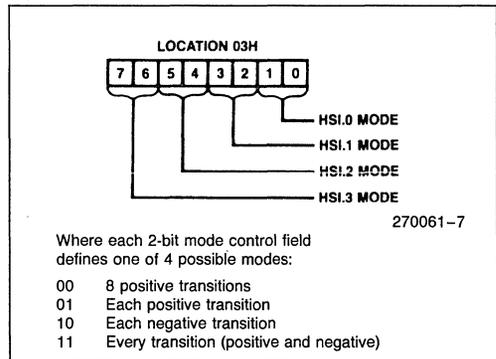


Figure 2-12. HSI Mode Register

microsecond resolution. It can look for one of four events on each of four lines simultaneously, based on the information in the HSI Mode register, shown in Figure 2-12. The information is then stored in a seven level FIFO for later retrieval. Whenever the FIFO contains information, the earliest entry is placed in the holding register. When the holding register is read, the next valid piece of information is loaded into it. Interrupts can be generated by the HSI unit at the time the

holding register is loaded or when the FIFO has six or more entries.

2.3.3. HSO

Just as the HSI can be thought of as a message taker, the HSO can be thought of as a message sender. At times determined by the software, the HSO sends mes-

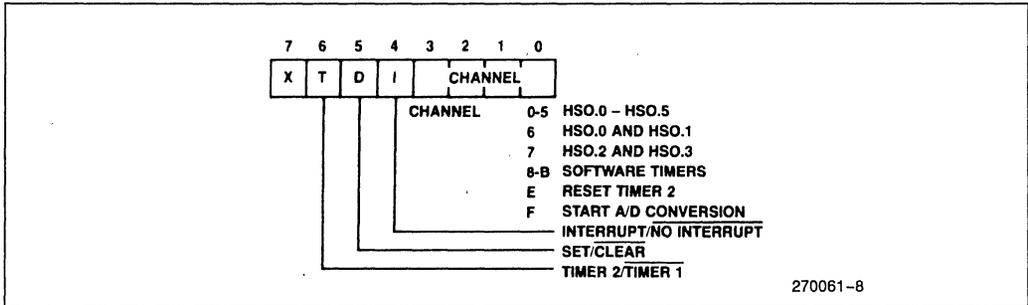


Figure 2-13. HSO Command Register

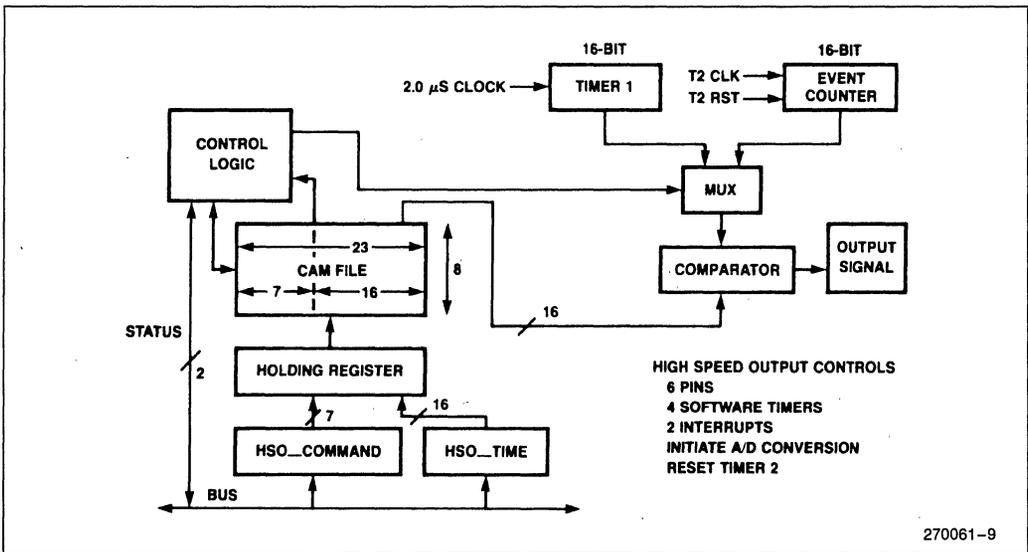


Figure 2-14. HSO Block Diagram

sages to various devices to have them turn on, turn off, start processing, or reset. Since the programmed times can be referenced to either Timer 1 or Timer 2, the HSO makes the two timers look like many. For example, if several events have to occur at specific times, the HSO unit can schedule all of the events based on a single timer. The events that can be scheduled to occur and the format of the command written to the HSO Command register are shown in Figure 2-13.

The software timers listed in the figure are actually 4 software flags in I/O Status Register 1 (IOS1). These flags can be set, and optionally cause an interrupt, at any time based on Timer 1 or Timer 2. In most cases these timers are used to trigger interrupt routines which must occur at regular intervals. A multitask process can easily be set up using the software timers.

A CAM (Content Addressable Memory) file is the main component of the HSO. This file stores up to eight events which are pending to occur. Every state time one location of the CAM is compared with the two timers. After 8 state times, (two microseconds with a 12 MHz clock), the entire CAM has been searched for time matches. If a match occurs the specified event will be triggered and that location of the CAM will be made available for another pending event. A block diagram of the HSO unit is shown in Figure 2-14.

2.3.4. Serial Port

Controlling a device from a remote location is a simple task that frequently requires additional hardware with many processors. The 8096 has an on-chip serial port to reduce the total number of chips required in the system.

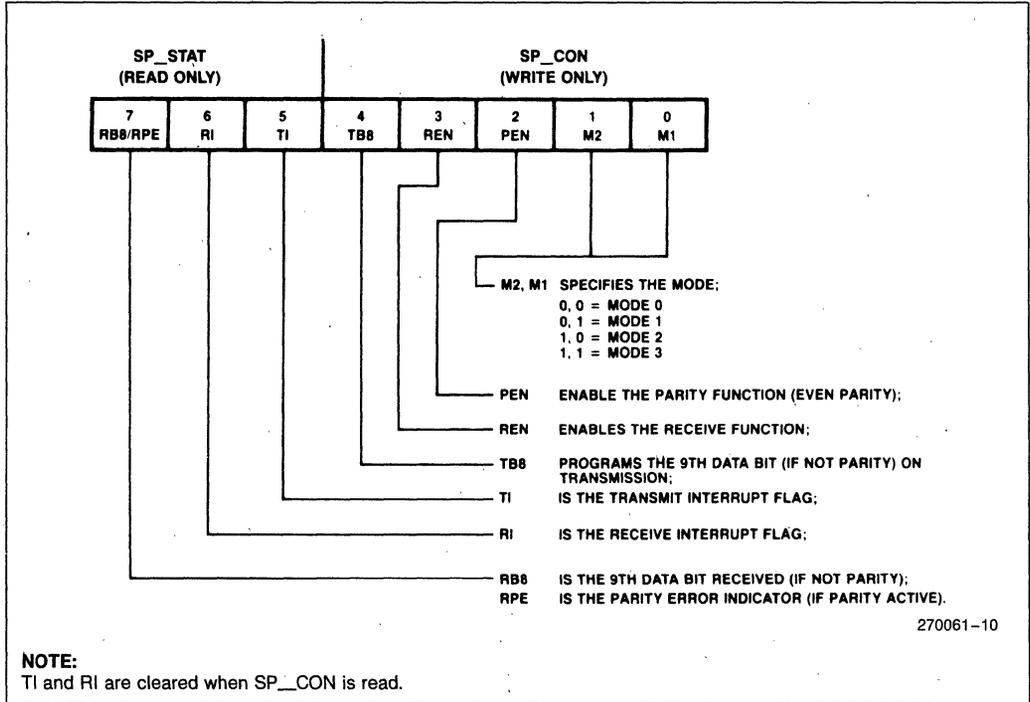


Figure 2-15. Serial Port Control/Status Register

The serial port is similar to that on the MCS-51 product line. It has one synchronous and three asynchronous modes. In the asynchronous modes baud rates of up to 187.5 Kbaud can be used, while in the synchronous mode rates up to 1.5 Mbaud are available. The chip has a baud rate generator which is independent of Timer 1 and Timer 2, so using the serial port does not take away any of the HSI, HSO or timer flexibility or functionality.

Control of the serial port is provided through the SPCON/SPSTAT (Serial Port CONtrol/Serial Port STATus) register. This register, shown in Figure 2-15, has some bits which are read only and others which are write only. Although the functionality of the port is similar to that of the 8051, the names of some of the modes and control bits are different. The way in which the port is used from a software standpoint is also slightly different since RI and TI are cleared after each read of the register.

The four modes of the serial port are referred to as modes 0, 1, 2 and 3. Mode 0 is the synchronous mode, and is commonly used to interface to shift registers for I/O expansion. In this mode the port outputs a pulse train on the TXD pin and either transmits or receives data on the RXD pin. Mode 1 is the standard asynchronous mode, 8 bits plus a stop and start bit are sent or received. Modes 2 and 3 handle 9 bits plus a stop and start bit. The difference between the two is, that in Mode 2 the serial port interrupt will not be activated unless the ninth data bit is a one; in Mode 3 the interrupt is activated whenever a byte is received. These two modes are commonly used for interprocessor communication.

Using XTAL1:	
Mode 0:	$\text{Baud Rate} = \frac{\text{XTAL1 frequency}}{4 \cdot (B + 1)}, B \neq 0$
Others:	$\text{Baud Rate} = \frac{\text{XTAL1 frequency}}{64 \cdot (B + 1)}$
Using T2CLK:	
Mode 0:	$\text{Baud Rate} = \frac{\text{T2CLK frequency}}{B}, B \neq 0$
Others:	$\text{Baud Rate} = \frac{\text{T2CLK frequency}}{16 \cdot B}, B \neq 0$
Note that B cannot equal 0, except when using XTAL1 in other than mode 0.	

Figure 2-16. Baud Rate Formulas

Baud rates for all of the modes are controlled through the Baud Rate register. This is a byte wide register which is loaded sequentially with two bytes, and internally stores the value as a word. The least significant byte is loaded to the register followed by the most significant. The most significant bit of the baud value determines the clock source for the baud rate generator. If the bit is a one, the XTAL1 pin is used as the source, if it is a zero, the T2 CLK pin is used. The formulas shown in Figure 2-16 can be used to calculate the baud rates. The variable "B" is used to represent the least significant 15 bits of the value loaded into the baud rate register.

The baud rate register values for common baud rates are shown in Figure 2-17. These values can be used when XTAL1 is selected as the clock source for serial modes other than Mode 0. The percentage deviation from theoretical is listed to help assess the reliability of a given setup. In most cases a serial link will work if there is less than a 2.5% difference between the baud rates of the two systems. This is based on the assumption that 10 bits are transmitted per frame and the last bit of the frame must be valid for at least six-eighths of the bit time. If the two systems deviate from theoretical by 1.25% in opposite directions the maximum tolerance of 2.5% will be reached. Therefore, caution must be used when the baud rate deviation approaches 1.25% from theoretical. Note that an XTAL1 frequency of 11.0592 MHz can be used with the table values for 11 MHz to provide baud rates that have 0.0 percent deviation from theoretical. In most applications, however, the accuracy available when using an 11 MHz input frequency is sufficient.

Serial port Mode 1 is the easiest mode to use as there is little to worry about except initialization and loading and unloading SBUF, the Serial port BUffer. If parity is enabled, (i.e., PEN=1), 7 bits plus even parity are used instead of 8 data bits. The parity calculation is done in hardware for even parity. Modes 2 and 3 are similar to Mode 1, except that the ninth bit needs to be controlled and read. It is also not possible to enable parity in Mode 2. When parity is enabled in Mode 3 the ninth bit becomes the parity bit. If parity is not enabled, (i.e., PEN = 0), the TB8 bit controls the state of the ninth transmitted bit. This bit must be set prior to each transmission. On reception, if PEN = 0, the RB8 bit indicates the state of the ninth received bit. If parity is enabled, (i.e., PEN = 1), the same bit is called RPE (Receive Parity Error), and is used to indicate a parity error.

XTAL1 Frequency = 12.0 MHz		
Baud Rate	Baud Register Value	Percent Error
19.2K	8009H	+ 2.40
9600	8013H	+ 2.40
4800	8026H	- 0.16
2400	804DH	- 0.16
1200	809BH	- 0.16
300	8270H	0.00
XTAL1 Frequency = 11.0 MHz		
19.2K	8008H	+ 0.54
9600	8011H	+ 0.54
4800	8023H	+ 0.54
2400	8047H	+ 0.54
1200	808EH	- 0.16
300	823CH	+ 0.01
XTAL1 Frequency = 10.0 MHz		
19.2K	8007H	- 1.70
9600	800FH	- 1.70
4800	8020H	+ 1.38
2400	8040H	- 0.16
1200	8081H	- 0.16
300	8208H	+ 0.03

Figure 2-17. Baud Rate Values for 10, 11, 12 MHz

The software used to communicate between processors is simplified by making use of Modes 2 and 3. In a basic protocol the ninth bit is called the address bit. If it is set high then the information in that byte is either the address of one of the processors on the link, or a command for all the processors. If the bit is a zero, the byte contains information for the processor or processors previously addressed. In standby mode all processors wait in Mode 2 for a byte with the address bit set. When they receive that byte, the software determines if the next message is for them. The processor that is to

receive the message switches to Mode 3 and receives the information. Since this information is sent with the ninth bit set to zero, none of the processors set to Mode 2 will be interrupted. By using this scheme the overall CPU time required for the serial port is minimized.

A typical connection diagram for the multi-processor mode is shown in Figure 2-18. This type of communication can be used to connect peripherals to a desk top computer, the axis of a multi-axis machine, or any other group of microcontrollers jointly performing a task.

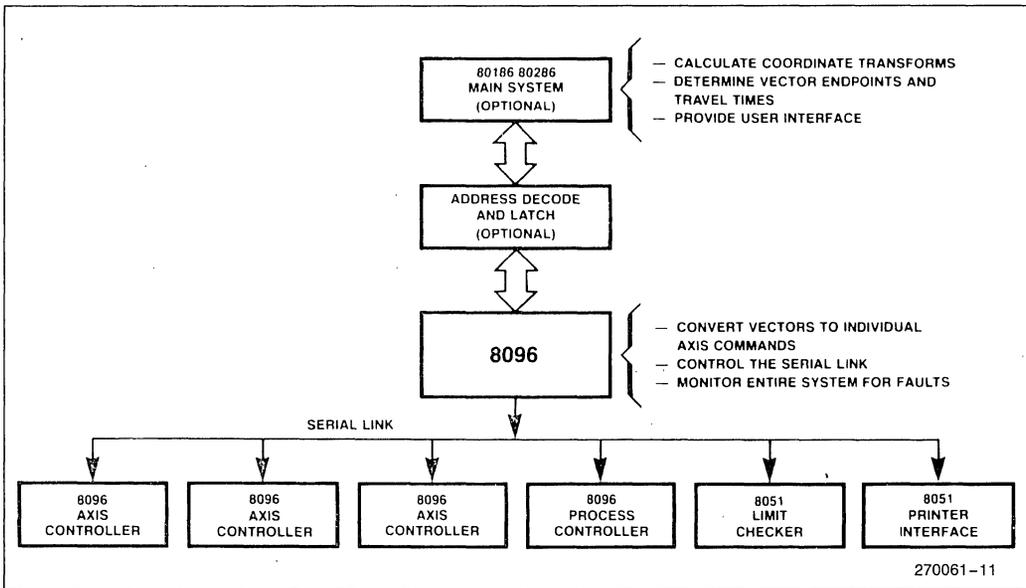


Figure 2-18. Multiprocessor Communication

Mode 0, the synchronous mode, is typically used for interfacing to shift registers for I/O expansion. The software to control this mode involves the REN (Receiver ENable) bit, the clearing of the RI bit, and writing to SBUF. To transmit to a shift register, REN is set to zero and SBUF is loaded with the information. The information will be sent and then the TI flag will be set. There are two ways to cause a reception to begin. The first is by causing a rising edge to occur on the REN bit, the second is by clearing RI with REN = 1. In either case, RI is set again when the received byte is available in SBUF.

2.3.5. A to D CONVERTER

Analog inputs are frequently required in a microcontroller application. The 8097 has a 10-bit A to D converter that can use any one of eight input channels. The conversions are done using the successive approximation method, and require 168 state times (42 microseconds with a 12 MHz clock.)

The results are guaranteed monotonic by design of the converter. This means that if the analog input voltage changes, even slightly, the digital value will either stay the same or change in the same direction as the analog

input. When doing process control algorithms, it is frequently the changes in inputs that are required, not the absolute accuracy of the value. For this reason, even if the absolute accuracy of a 10-bit converter is the same as that of an 8-bit converter, the 10-bit monotonic converter is much more useful.

Since most of the analog inputs which are monitored by a microcontroller change very slowly relative to the 42 microsecond conversion time, it is acceptable to use a capacitive filter on each input instead of a sample and hold. The 8097 does not have an internal sample and hold, so it is necessary to ensure that the input signal does not change during the conversion time. The input to the A/D must be between ANGND and VREF. ANGND must be within a few millivolts of VSS and VREF must be within a few tenths of a volt of VCC.

Using the A to D converter on the 8097 can be a very low software overhead task because of the interrupt and HSO unit structure. The A to D can be started by the HSO unit at a preset time. When the conversion is complete it is possible to generate an interrupt. By using these features the A to D can be run under complete interrupt control. The A to D can also be directly

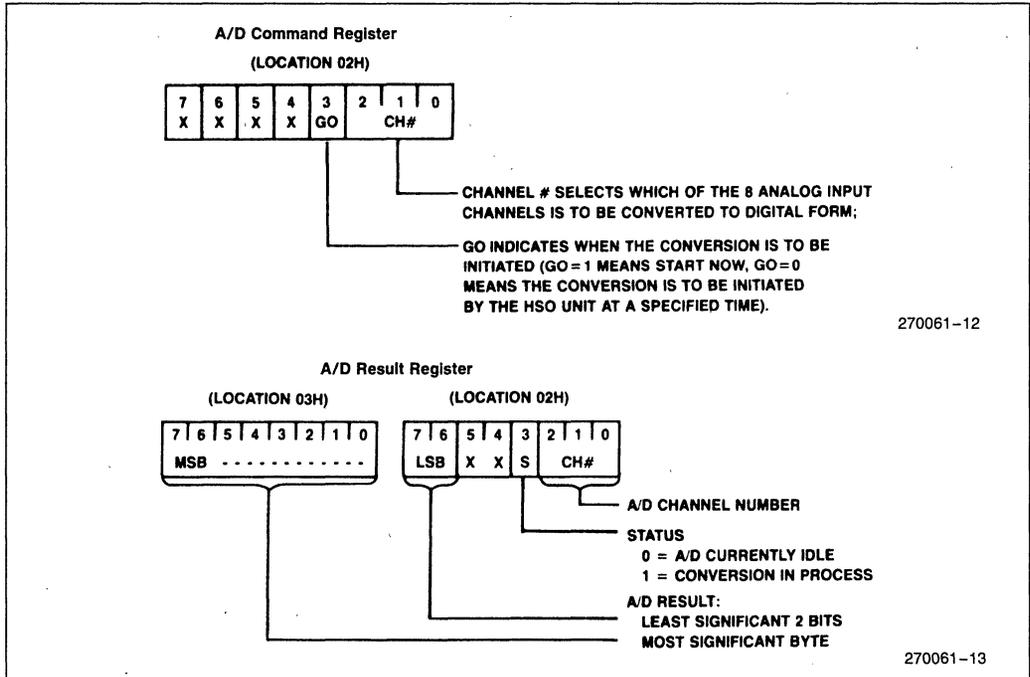


Figure 2-19. A to D Result/Command Register

controlled by software flags which are located in the AD_RESULT/AD_COMMAND Register, shown in Figure 2-19.

2.3.6. PWM REGISTER

Analog outputs are just as important as analog inputs when connecting to a piece of equipment. True digital to analog converters are difficult to make on a micro-processor because of all of the digital noise and the necessity of providing an on chip, relatively high current, rail to rail driver. They also take up a fair amount of silicon area which can be better used for other features. The A to D converter does use a D to A, but the currents involved are very small.

For many applications an analog output signal can be replaced by a Pulse Width Modulated (PWM) signal. This signal can be easily generated in hardware, and

takes up much less silicon area than a true D to A. The signal is a variable duty cycle, fixed frequency waveform that can be integrated to provide an approximation to an analog output. The frequency is fixed at a period of 64 microseconds for a 12 MHz clock speed. Controlling the PWM simply requires writing the desired duty cycle value (an 8-bit value) to the PWM Register. Some typical output waveforms that can be generated are shown in Figure 2-20.

Converting the PWM signal to an analog signal varies in difficulty, depending upon the requirements of the system. Some systems, such as motors or switching power supplies actually require a PWM signal, not a true analog one. For many other cases it is necessary only to amplify the signal so that it switches rail-to-rail, and then filter it. Switching rail-to-rail means that the output of the amplifier will be a reference value when the input is a logical one, and the output will

be zero when the input is a logical zero. The filter can be a simple RC network or an active filter. If a large amount of current is needed a buffer is also required. For low output currents, (less than 100 microamps or so), the circuit shown in Figure 2-21 can be used.

The RC network determines how quiet the output is, but the quieter the output, the slower it can change. The design of high accuracy voltage followers and active filters is beyond the scope of this paper, however many books on the subject are available.

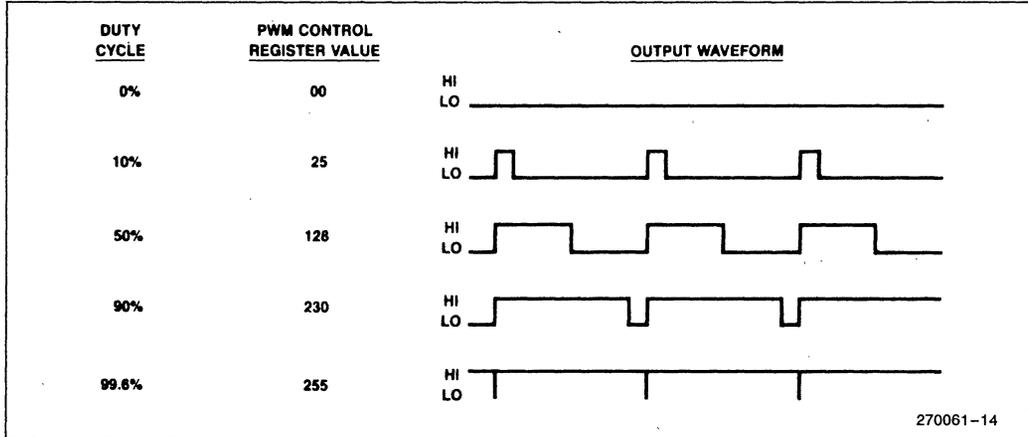
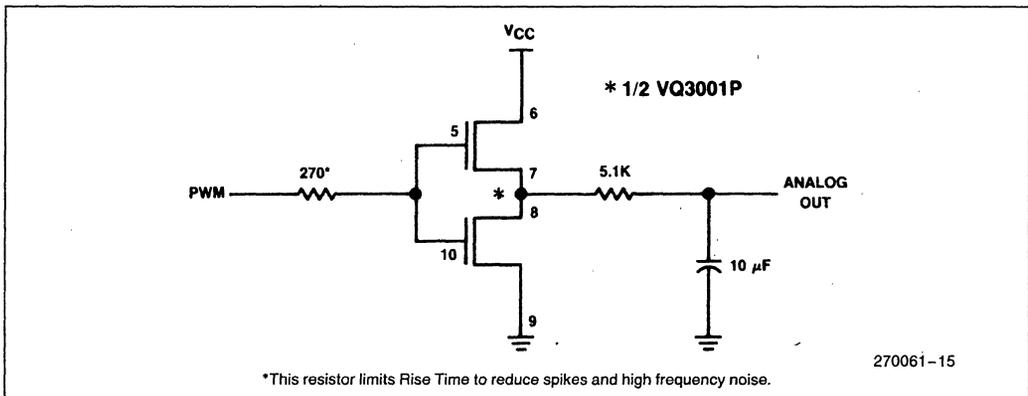


Figure 2-20. PWM Output Waveforms



*This resistor limits Rise Time to reduce spikes and high frequency noise.

Figure 2-21. PWM to Analog Conversion Circuitry

3.0 BASIC SOFTWARE EXAMPLES

The examples in this section show how to use each I/O feature individually. Examples of using more than one feature at a time are described in section 4. All of the examples in this ap-note are set up to be used as listed. If run through ASM96 they will load and run on an SBE-96. In order to insure that the programs work, the stack pointer is initialized at the beginning of each program. If the programs are going to be used as modules of other programs, the stack pointer initialization should only be used at the beginning of the main program.

To avoid repetitive declarations the "include" file "DEMO96.INC", shown in Listing 3-1, is used. ASM-96 will insert this file into the code file whenever the directive "INCLUDE DEMO96.INC" is used. The file contains the definitions for the SFRs and other variables. The include statement has been placed in all of the examples. It should be noted that some of the lab-

els in this file are different from those in the file 8096.INC that is provided in the ASM-96 package.

3.1. Using the 8096's Processing Section

3.1.1. TABLE INTERPOLATION

A good way of increasing speed for many processing tasks is to use table lookup with interpolation. This can eliminate lengthy calculations in many algorithms. Frequently it is used in programs that generate sine waveforms, use exponents in calculations, or require some non-linear function of a given input variable. Table lookup can also be used without interpolation to determine the output state of I/O devices for a given state of a set of input devices. The procedure is also a good example of 8096 code as it uses many of the software features. Two ways of making a lookup table are described, one way uses more calculation time, the second way uses more table space.

```

;*****
; DEMO96.INC - DEFINITION OF SYMBOLIC NAMES FOR THE I/O REGISTERS OF THE 8096
;*****
;
ZERO EQU 00H:WORD ; R/W
AD_COMMAND EQU 02H:BYTE ; W
AD_RESULT_LO EQU 02H:BYTE ; R
AD_RESULT_HI EQU 03H:BYTE ; R
HSI_MODE EQU 03H:BYTE ; W
HSO_TIME EQU 04H:WORD ; W
HSI_TIME EQU 04H:WORD ; R
HSO_COMMAND EQU 06H:BYTE ; W
HSI_STATUS EQU 06H:BYTE ; R
SBUF EQU 07H:BYTE ; R/W
INT_MASK EQU 08H:BYTE ; R/W
INT_PENDING EQU 09H:BYTE ; R/W
SPCON EQU 11H:BYTE
SPSTAT EQU 11H:BYTE
WATCHDOG EQU 0AH:BYTE ; W WATCHDOG TIMER
TIMER1 EQU 0AH:WORD ; R
TIMER2 EQU 0CH:WORD ; R
PORT0 EQU 0EH:BYTE ; R
BAUD_REG EQU 0EH:BYTE ; W
PORT1 EQU 0FH:BYTE ; R/W
PORT2 EQU 10H:BYTE ; R/W
IOC0 EQU 15H:BYTE ; W
IOS0 EQU 15H:BYTE ; R
IOC1 EQU 16H:BYTE ; W
IOS1 EQU 16H:BYTE ; R
PWH_CONTROL EQU 17H:BYTE ; W
SP EQU 18H:WORD ; R/W STACK POINTER

RSEG at 1CH

AX: DSW 1
DX: DSW 1
BX: DSW 1
CX: DSW 1

AL EQU AX ; BYTE
AH EQU (AX+1) ; BYTE
    
```

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Listing 3-1. Include File DEMO.96.INC

In both methods the procedure is similar. Values of a function are stored in memory for specific input values. To compute the output function for an input that is not listed, a linear approximation is made based on the nearest inputs and nearest outputs. As an example, consider the table below.

If the input value was one of those listed then there would be no problem. Unfortunately the real world is never so kind. The input number will probably be 259 or something similar. If this is the case linear interpolation would provide a reasonable result. The formula is:

$$\text{Delta Out} = \frac{\text{Upper Output} - \text{Lower Output}}{\text{Upper Input} - \text{Lower Input}} * (\text{Actual Input} - \text{Lower Input})$$

$$\text{Actual Output} = \text{Lower Output} + \text{Delta Out}$$

For the value of 259 the solution is:

$$\text{Delta Out} = \frac{900 - 400}{300 - 200} * (259 - 200) = \frac{500}{100} * 59 = 5 * 59 = 295$$

$$\text{Actual Output} = 400 + 295 = 695$$

To make the algorithm easier, (and therefore faster), it is appropriate to limit the range and accuracy of the function to only what is needed. It is also advantageous to make the input step (Upper Input-Lower Input) equal to a power of 2. This allows the substitution of multiple right shifts for a divide operation, thus speeding up throughput. The 8096 allows multiple arithmetic right shifts with a single instruction providing a very fast divide if the divisor is a power of two.

For the purpose of an example, a program with a 12-bit output and an 8-bit input has been written. An input step of 16 (2**4) was selected. To cover the input range 17 words are needed, 255/16 + 1 word to handle values in the last 15 bytes of input range. Although only 12 bits are required for the output, the 16-bit architecture offers no penalty for using 16 instead of 12 bits.

The program for this example, shown in Listing 3-2, uses the definitions and equates from Listing 3-1, only the additional equates and definitions are shown in the code.

Input Value	Relative Table Address	Table Value
100	0001H	100
200	0002H	400
300	0003H	900
400	0004H	1600

```

$TITLE('INTER1.APT: Interpolation routine 1')
; ; ; ; ; 8096 Assembly code for table lookup and interpolation

$INCLUDE(:F1:DEMO96.INC) ; Include demo definitions

RSEG at 22H

    IN_VAL:    ddb    1 ; Actual Input Value
    TABLE_LOW: dsw    1
    TABLE_HIGH: dsw    1
    IN_DIF:    dsw    1 ; Upper Input - Lower Input
    IN_DIFB:   equ    IN_DIF ;byte
    TAB_DIF:   dsw    1 ; Upper Output - Lower Output
    OUT:       dsw    1
    RESULT:    dsw    1
    OUT_DIF:   dsl    1 ; Delta Out

CSEG at 2080H

    LD    SP, #100H
    
```

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Listing 3-2. ASM-96 Code for Table Lookup Routine 1

```

look:  LDB   AL, IN_VAL      ; Load temp with Actual Value
       SHRB  AL, #3        ; Divide the byte by 8
       ANDB AL, #1111110B ; Insure AL is a word address
                               ; This effectively divides AL by 2
                               ; so AL = IN_VAL/16

       LDBE  AX, AL        ; Load byte AL to word AX
       LD   TABLE_LOW, TABLE [AX] ; TABLE_LOW is loaded with the value
                               ; in the table at table location AX

       LD   TABLE_HIGH, (TABLE+2)[AX] ; TABLE_HIGH is loaded with the
                               ; value in the table at table
                               ; location AX+2
                               ; (The next value in the table)

       SUB   TAB_DIF, TABLE_HIGH, TABLE_LOW ; TAB_DIF=TABLE_HIGH-TABLE_LOW

       ANDB IN_DIFB, IN_VAL, #0FH ; IN_DIFB=least significant 4 bits
                               ; of IN_VAL
       LDBE  IN_DIF, IN_DIFB ; Load byte IN_DIFB to word IN_DIF

       MUL   OUT_DIF, IN_DIF, TAB_DIF ; Output difference =
                               ; Input difference*Table difference
                               ; Divide by 16 (2**4)

       SHRAL OUT_DIF, #4

       ADD   OUT, OUT_DIF, TABLE_LOW ; Add output difference to output
                               ; generated with truncated IN_VAL
                               ; as input
       SHRA  OUT, #4 ; Round to 12-bit answer

       ADDC  OUT, zero ; Round up if Carry = 1

no_inc: ST   OUT, RESULT ; Store OUT to RESULT

       BR   look ; Branch to "look:"

cseg   AT 2100H

table: DCW   0000H, 2000H, 3400H, 4C00H ; A random function
       DCW   5D00H, 6A00H, 7200H, 7800H
       DCW   7B00H, 7D00H, 7600H, 6D00H
       DCW   5D00H, 4B00H, 3400H, 2200H
       DCW   1000H

END

```

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Listing 3-2. ASM-96 Code for Table Lookup Routine 1 (Continued)

If the function is known at the time of writing the software it is also possible to calculate in advance the change in the output function for a given change in the input. This method can save a divide and a few other instructions at the expense of doubling the size of the

lookup table. There are many applications where time is critical and code space is overly abundant. In these cases the code in Listing 3-3 will work to the same specifications as the previous example.

```

$TITLE('INTER2.APT: Interpolation routine 2')

; ; ; ; ; 8096 Assembly code for table lookup and interpolation
; ; ; ; ; Using tabled values in place of division

$INCLUDE(:"F1:DEMO96.INC") ; Include demo definitions

RSEG   at 24H

IN_VAL:      dsb   1 ; Actual Input Value
TABLE_LOW:   dsw   1 ; Table value for function
TABLE_INC:   dsw   1 ; Incremental change in function
IN_DIF:      dsw   1 ; Upper Input - Lower Input
IN_DIFB:     equ   IN_DIF ,byte
OUT:         dsw   1
RESULT:      dsw   1
OUT_DIF:     dsb   1 ; Delta Out

```

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Listing 3-3. ASM-96 Code For Table Lookup Routine 2

```

CSEG at 2080H

    LD      SP, #100H      ; Initialize SP to top of reg. file

look:  LDB   AL, IN_VAL     ; Load temp with Actual Value
       SHRB AL, #3        ; Divide the byte by 8
       ANDB AL, #1111110B ; Insure AL is a word address
       ; This effectively divides AL by 2
       ; so AL = IN_VAL/16
       LDBZ AX, AL        ; Load byte AL to word AX

    LD      TABLE_LOW, VAL_TABLE[AX] ; TABLE_LOW is loaded with the value
       ; in the value table at location AX

    LD      TABLE_INC, INC_TABLE[AX] ; TABLE_INC is loaded with the value
       ; in the increment table at
       ; location AX

    ANDB   IN_DIPB, IN_VAL, #0FH     ; IN_DIPB=least significant 4 bits
       ; of IN_VAL
    LDBZ   IN_DIP, IN_DIPB           ; Load byte IN_DIPB to word IN_DIP

    MUL    OUT_DIP, IN_DIP, TABLE_INC
       ; Output_difference =
       ; Input_difference*Incremental_change

    ADD    OUT, OUT_DIP, TABLE_LOW ; Add output difference to output
       ; generated with truncated IN_VAL
       ; as input
    SHR    OUT, #4                   ; Round to 12-bit answer
    ADDC   OUT, zero                 ; Round up if Carry = 1

no_inc: ST     OUT, RESULT           ; Store OUT to RESULT
       BR     look                   ; Branch to "look:"

cseg    AT 2100H

val_table:
DCW     0000H, 2000H, 3400H, 4C00H ; A random function
DCW     5D00H, 6A00H, 7200H, 7800H
DCW     7B00H, 7D00H, 7600H, 6D00H
DCW     5D00H, 4B00H, 3400H, 2200H
DCW     1000H

inc_table:
DCW     0200H, 0140H, 0180H, 0110H ; Table of incremental
DCW     00D0H, 0080H, 0060H, 0030H ; differences
DCW     00020H, 0FF90H, 0FF70H, 0FF00H
DCW     0FE0H, 0FE90H, 0FEE0H, 0FEE0H

END
    
```

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Listing 3-3. ASM-96 Code for Table Lookup Routine 2 (Continued)

By making use of the second lookup table, one word of RAM was saved and 16 state times. In most cases this time savings would not make much of a difference, but when pushing the processor to the limit, microseconds can make or break a design.

3.1.2. PL/M-96

Intel provides high level language support for most of its micro processors and microcontrollers in the form of PL/M. Specifically, PL/M refers to a family of languages, each similar in syntax, but specialized for the device for which it generates code. The PL/M syntax is similar to PL/1, and is easy to learn. PLM-96 is the version of PL/M used for the 8096. It is very code efficient as it was written specifically for the MCS-96 family. PLM-96 most closely resembles PLM-86, although it has bit and I/O functions similar to PLM-51. One line of PL/M-code can take the place of many

lines of assembly code. This is advantageous to the programmer, since code can usually be written at a set number of lines per hour, so the less lines of code that need to be written, the faster the task can be completed.

If the first example of interpolation is considered, the PLM-96 code would be written as shown in Listing 3-4. Note that version 1.0 of PLM-96 does not support 32-bit results of 16 by 16 multiplies, so the ASM-96 procedure "DMPY" is used. Procedure DMPY, shown in Listing 3-5, must be assembled and linked with the compiled PLM-96 program using RL-96, the relocater and linker. The command line to be used is:

```

RL96 PLMEX1.OBJ, DMPY.OBJ, PLM96.LIB &
to PLMOUT.OBJ ROM (2080H-3FFFH)
    
```

```

/* PLM-96 CODE FOR TABLE LOOK-UP AND INTERPOLATION */
PLMEX:   DO;

DECLARE IN_VAL      WORD      PUBLIC;
DECLARE TABLE_LOW INTEGER    PUBLIC;
DECLARE TABLE_HIGH INTEGER    PUBLIC;
DECLARE TABLE_DIF INTEGER    PUBLIC;
DECLARE OUT         INTEGER    PUBLIC;
DECLARE RESULT      INTEGER    PUBLIC;
DECLARE OUT_DIF     LONGINT    PUBLIC;
DECLARE TEMP        WORD      PUBLIC;

DECLARE TABLE(17)  INTEGER DATA ( /* A random function */
0000H, 2000H, 3400H, 4C00H,
5D00H, 6A00H, 7200H, 7800H,
7B00H, 7D00H, 7600H, 6D00H,
5D00H, 4B00H, 3400H, 2200H,
1000H);

DMPY:   PROCEDURE (A,B) LONGINT EXTERNAL;
        DECLARE (A,B) INTEGER;
END DMPY;

LOOP:
TEMP=SHR(IN_VAL,4); /* TEMP is the most significant 4 bits of IN_VAL */

TABLE_LOW=TABLE(TEMP); /* If "TEMP" was replaced by "SHR(IN_VAL,4)" */
TABLE_HIGH=TABLE(TEMP+1); /* The code would work but the 8096 Would */
/* do two shifts */

TABLE_DIF=TABLE_HIGH-TABLE_LOW;

OUT_DIF=DMPY(TABLE_DIF,SIGNED(IN_VAL AND 0FH)) /16;

OUT=SAR((TABLE_LOW+OUT_DIF),4); /* SAR performs an arithmetic right shift,
in this case 4 places are shifted */

IF CARRY=0 THEN RESULT=OUT; /* Using the hardware flags must be done */
ELSE RESULT=OUT+1; /* with care to ensure the flag is tested */
/* in the desired instruction sequence */

GOTO LOOP;

/* END OF PLM-96 CODE */

END;

```

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Listing 3-4. PLM-96 Code For Table Lookup Routine 1

```

$TITLE('MULT.APT: 16*16 multiply procedure for PLM-96')

        SP      EQU      18H:word

rseg
        EXTRN   PLMREG :long

cseg

        PUBLIC  DMPY      ; Multiply two integers and return a
                          ; longint result in AX, DX registers

DMPY:   POP     PLMREG+4   ; Load return address
        POP     PLMREG     ; Load one operand
        MUL    PLMREG,[SP]+ ; Load second operand and increment SP

        BR     [PLMREG+4] ; Return to PLM code.

END

```

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Listing 3-5. 32-Bit Result Multiply Procedure For PLM-96

Using PLM, code requires less lines, is much faster to write, and easier to maintain, but may take slightly longer to run. For this example, the assembly code generated by the PLM-96 compiler takes 56.75 microseconds to run instead of 30.75 microseconds. If PLM-96 performed the 32-bit result multiply instead of using the ASM-96 routine the PLM code would take 41.5 microseconds to run. The actual code listings are shown in Appendix A.

3.2. Using the I/O Section

3.2.1. USING THE HSI UNIT

One of the most frequent uses of the HSI is to measure the time between events. This can be used for frequency determination in lab instruments, or speed/acceleration information when connected to pulse type encoders. The code in Listing 3-6 can be used to determine the high and low times of the signals on two lines. This code can be easily expanded to 4 lines and can also be modified to work as an interrupt routine.

Frequently it is also desired to keep track of the number of events which have occurred, as well as how often they are occurring. By using a software counter this feature can be added to the above code. This code depends on the software responding to the change in line state before the line changes again. If this cannot be guaranteed then it may be necessary to use 2 HSI lines for each incoming line. In this case one HSI line would look for falling edges while the other looks for rising edges. The code in Listing 3-7 includes both the counter feature and the edge detect feature.

The uses for this type of routine are almost endless. In instrumentation it can be used to determine frequency on input lines, or perhaps baud rate for a self adjusting serial port. Section 4.2 contains an example of making a software serial port using the HSI unit. Interfacing to some form of mechanically generated position information is a very frequent use of the HSI. The applications in this category include motor control, precise positioning (print heads, disk drives, etc.), engine control and

```

$TITLE('PULSE.APT: Measuring pulses using the HSI unit')
$INCLUDE(DEMO96.INC)

rseg    at    28H

        HIGH_TIME:    dsw    1
        LOW_TIME:     dsw    1
        PERIOD:       dsw    1
        HI_EDGE:      dsw    1
        LO_EDGE:      dsw    1

caeg    at    2080H

        LD      SP, #100H
        LDB    IOC0, #00000001B    ; Enable HSI 0
        LDB    HSI_MODE, #00001111B ; HSI 0 look for either edge

wait:   ADD    PERIOD, HIGH_TIME, LOW_TIME
        JBS   IOS1, 6, contin      ; If FIFO is full
        JBC   IOS1, 7, wait       ; Wait while no pulse is entered

contin: LDB    AL, HSI_STATUS      ; Load status; Note that reading
        ; HSI_TIME clears HSI_STATUS

        LD     BX, HSI_TIME       ; Load the HSI_TIME

        JBS   AL, 1, hsi_hi       ; Jump if HSI.0 is high

hsi_lo: ST     BX, LO_EDGE
        SUB   HIGH_TIME, LO_EDGE, HI_EDGE
        BR   wait

hsi_hi: ST     BX, HI_EDGE
        SUB   LOW_TIME, HI_EDGE, LO_EDGE
        BR   wait

        END

```

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Listing 3-6. Measuring Pulses Using The HSI Unit

transmission control. The HSI unit is used extensively in the example in section 4.3.

3.2.2. USING THE HSO UNIT

Although the HSO has many uses, the best example is that of a multiple PWM output. This program, shown in Listing 3-8, is simple enough to be easily understood, yet it shows how to use the HSO for a task which can be complex. In order for this program to operate, another program needs to set up the on and off time variables for each line. The program also requires that a

HSO line not change so quickly that it changes twice between consecutive reads of I/O Status Register 0, (IOS0).

A very eye catching example can be made by having the program output waveforms that vary over time. The driver routine in Listing 3-10 can be linked to the above program to provide this function. Linking is accomplished using RL96, the relocatable linker for the 8096. Information for using RL96 can be found in the "MCS-96 Utilities Users Guide", listed in the bibliography. In order for the program to link, the register dec-

```

$TITLE ('ENHSI.APT: ENHANCED HSI PULSE ROUTINE')
$INCLUDE(DEMO96.INC)
RSEG AT 28H
    TIME:          DSW 1
    LAST_RISE:     DSW 1
    LAST_FALL:     DSW 1
    HSI_S0:        DSB 1
    IOS1_BAK:      DSB 1
    PERIOD:        DSW 1
    LOW_TIME:      DSW 1
    HIGH_TIME:     DSW 1
    COUNT:         DSW 1

cseg   at      2080H
init:  LD      SP,#100H
      LDB     IOC1,#00100101B ; Disable HSO.4,HSO.5, HSI_INT-first,
      ; Enable PWM,TKD,TIMER1_OVRFLOW_INT
      LDB     HSI_MODE,#10011001B ; set hsi.1 -; hsi.0 +
      LDB     IOC0,#00000111B ; Enable hsi 0,1
      ; T2 CLOCK=T2CLK, T2RST=T2RST
      ; Clear timer2

wait:  ANDB   IOS1_BAK,#01111111B ; Clear IOS1_BAK.7
      ORB    IOS1_BAK,IOS1 ; Store into temp to avoid clearing
      ; other flags which may be needed
      JBC    IOS1_BAK,7,wait ; If hsi is not triggered then
      ; jump to wait

      ANDB   HSI_S0,HSI_STATUS,#01010101B
      LD     TIME, HSI_TIME

      JBS    HSI_S0,0,a_rise
      JBS    HSI_S0,2,a_fall
      BR     no_cnt

a_rise: SUB    LOW_TIME, TIME, LAST_FALL
      SUB    PERIOD, TIME, LAST_RISE
      LD     LAST_RISE, TIME
      BR     increment

a_fall: SUB    HIGH_TIME, TIME, LAST_RISE
      SUB    PERIOD, TIME, LAST_FALL
      LD     LAST_FALL, TIME

increment:
      INC    COUNT

no_cnt: BR     wait

      END
    
```

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Listing 3-7. Enhanced HSI Pulse Measurement Routine

```

$TITLE ('HSOPWM.APT: 8096 EXAMPLE PROGRAM FOR PWM OUTPUTS')
; This program will provide 3 PWM outputs on HSO pins 0-2
; The input parameters passed to the program are:
;
;           HSO_ON_N   HSO on time for pin N
;           HSO_OFF_N  HSO off time for pin N
;
;   Where:  Times are in timer1 cycles
;           N takes values from 0 to 3
;
; ::::::::::::::::::::::::::::::::::::::::::::::::::::::::::::::::::::
$INCLUDE(DEMO96.INC)
RSEG AT 28H

    HSO_ON_0:      DSW      1
    HSO_OFF_0:     DSW      1
    HSO_ON_1:      DSW      1
    HSO_OFF_1:     DSW      1
    OLD_STAT:      dsb      1
    NEW_STAT:      dsb      1

cseg  AT 2080H

    LD      SP,#100H
    LD      HSO_ON_0, #100H      ; Set initial values
    LD      HSO_OFF_0, #400H     ; Note that times must be long enough
    LD      HSO_ON_1, #280H     ; to allow the routine to run after each
    LD      HSO_OFF_1, #280H     ; line change.
    ANDB   OLD_STAT, IOS0, #0FH
    KORRB  OLD_STAT, #0FH

wait:  JBS   IOS0, 6, wait      ; Loop until HSO holding register
    NOP                                     ; is empty

; For operation with interrupts 'store_stat:' would be the
; entry point of the routine.
; Note that a DI or PUSHF might have to be added.

store_stat:
    ANDB   NEW_STAT, IOS0, #0FH      ; Store new status of HSO
    CMPFB  OLD_STAT, NEW_STAT
    JE     wait                      ; If status hasn't changed
    KORRB  OLD_STAT, NEW_STAT

check_0:
    JBC   OLD_STAT, 0, check_1      ; Jump if OLD_STAT(0)=NEW_STAT(0)
    JBS   NEW_STAT, 0, set_off_0

set_on_0:
    LDB   HSO_COMMAND, #00110000B   ; Set HSO for timer1, set pin 0
    ADD   HSO_TIME, TIMER1, HSO_OFF_0 ; Time to set pin = Timer1 value
    BR   check_1                    ; + Time for pin to be low

set_off_0:
    LDB   HSO_COMMAND, #00010000B   ; Set HSO for timer1, clear pin 0
    ADD   HSO_TIME, TIMER1, HSO_ON_0 ; Time to clear pin = Timer1 value
    BR   check_1                    ; + Time for pin to be high

check_1:
    JBC   OLD_STAT, 1, check_done    ; Jump if OLD_STAT(1)=NEW_STAT(1)
    JBS   NEW_STAT, 1, set_off_1

set_on_1:
    LDB   HSO_COMMAND, #00110001B   ; Set HSO for timer1, set pin 1
    ADD   HSO_TIME, TIMER1, HSO_OFF_1 ; Time to set pin = Timer1 value
    BR   check_done                 ; + Time for pin to be low

set_off_1:
    LDB   HSO_COMMAND, #00010001B   ; Set HSO for timer1, clear pin 1
    ADD   HSO_TIME, TIMER1, HSO_ON_1 ; Time to clear pin = Timer1 value
    BR   check_done                 ; + Time for pin to be high

check_done:
    LDB   OLD_STAT, NEW_STAT         ; Store current status and
    BR   wait                        ; wait for interrupt flag

    BR   wait
; use RET if "wait" is called from another routine

END

```

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Listing 3-8. Generating a PWM with the HSO

laration section (i.e., the section between "RSEG" and "CSEG") in Listing 3-8 must be changed to that in Listing 3-9.

The driver routine simply changes the duty cycle of the waveform and sets the second HSO output to a fre-

quency twice that of the first one. A slightly different driver routine could easily be the basis for a switching power supply or a variable frequency/variable voltage motor driver. The listing of the driver routine is shown in Listing 3-10.

```

; NOTE: Use this file to replace the declaration section of
; the HSO PWM program from "$INCLUDE(DEMO96.INC)" through
; the line prior to the label "wait". Also change the last
; branch in the program to a "RET".

RSEG

    D_STAT:      DSB      1
    extrn  HSO_ON_0 :word , HSO_OFF_0 :word
    extrn  HSO_ON_1 :word , HSO_OFF_1 :word
    extrn  HSO_TIME :word , HSO_COMMAND :byte
    extrn  TIMER1  :word , IOS0   :byte
    extrn  SP      :word

    public OLD_STAT
    OLD_STAT:      dsb      1
    NEW_STAT:      dsb      1

cseg
    PUBLIC wait
    
```

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Listing 3-9. Changes to Declarations for HSO Routine

```

$TITLE('HSODRV.APT: Driver module for HSO PWM program')
HSODRV      MODULE MAIN, STACKSIZE(8)

    PUBLIC  HSO_ON_0 , HSO_OFF_0
    PUBLIC  HSO_ON_1 , HSO_OFF_1
    PUBLIC  HSO_TIME , HSO_COMMAND
    PUBLIC  SP , TIMER1 , IOS0

$INCLUDE(DEMO96.INC)

rseg at 28H
    EXTRN  OLD_STAT      :byte

    HSO_ON_0:      daw      1
    HSO_OFF_0:     daw      1
    HSO_ON_1:      daw      1
    HSO_OFF_1:     daw      1
    count:        dsb      1

cseg at 2080H
    EXTRN  wait      :entry

start:  DI
        LD      SP, #100H
        ANDB   OLD_STAT, IOS0, #0FH
        XORB   OLD_STAT, #0FH

initial:
        LD      CX, #0100H

loop:   LD      AX, #1000H
        SUB    BX, AX, CX
        LD      AX, CX

        ST     AX, HSO_ON_0
        ST     BX, HSO_OFF_0
    
```

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Listing 3-10. Driver Module for HSO PWM Program

```

SHR    AX, #1
SHR    BX, #1
ST     AX, HSO_ON_1
ST     BX, HSO_OFF_1

CALL   wait

INC    CX
CMP    CX, #00F00H
BNE    loop

BR     initial

END

```

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Listing 3-10. Driver Module for HSO PWM Program (Continued)

Since the 8096 needs to keep track of events which often repeat at set intervals it is convenient to be able to have Timer 2 act as a programmable modulo counter. There are several ways of doing this. The first is to program the HSO to reset Timer 2 when Timer 2 equals a set value. A software timer set to interrupt at Timer 2 equals zero could be used to reload the CAM. This software method takes up two locations in the CAM and does not synchronize Timer 2 to the external world.

To synchronize Timer 2 externally the T2 RST (Timer 2 ReSeT) pin can be used. In this way Timer 2 will get reset on each rising edge of T2 RST. If it is desired to have an interrupt generated and time recorded when Timer 2 gets reset, the signal for its reset can be taken from HSI.0 instead of T2RST. The HSI.0 pin has its own interrupt vector which functions independently of the HSI unit.

Another option available is to use the HSI.1 pin to clock Timer 2. By using this approach it is possible to use the HSI to measure the period of events on the input to Timer 2. If both of the HSI pins are used instead of the T2RST and T2CLK pins the HSIO unit can keep track of speed and position of the rotating device with very little software overhead. This type of setup is ideal for a system like the one shown in Figure 3-1, and similar to the one used in section 4.3.

In this system a sequence of events is required based on the position of the gear which represents any piece of rotating machinery. Timer 2 holds the count of the number of tooth edges passed since the index mark. By using HSI.1 as the input to Timer 2, instead of T2 CLK, it is possible to determine tooth count and time information through the HSI. From this information instantaneous velocity and acceleration can be calculated. Having the tooth edge count in Timer 2 means

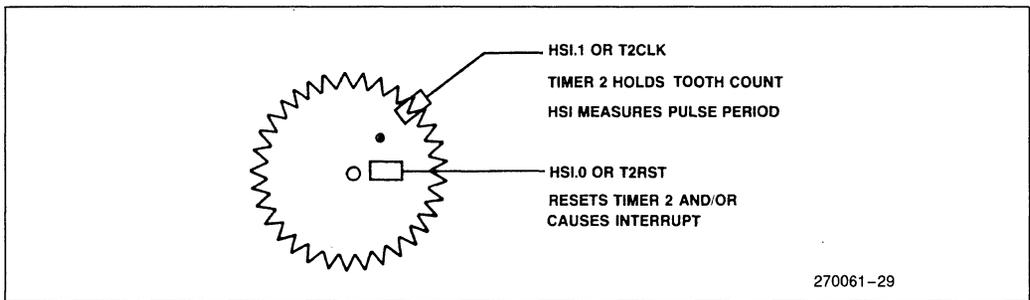


Figure 3-1. Using the HSIO to Monitor Rotating Machinery

that the HSO unit can be used to initiate the desired tasks at the appropriate tooth count. The interrupt routine initiated by HSI.0 can be used to perform any software task required every revolution. In this system, the overhead which would normally require extensive software has been done with the hardware on the 8096, thus making more software time available for control programs.

3.2.3. USING THE SERIAL PORT IN MODE 1

Mode 1 of the serial port supports the basic asynchronous 8-bit protocol and is used to interface to most CRTs and printers. The example in Listing 3-11 shows a simple routine which receives a character and then

transmits the same character. The code is set up so that minor modifications could make it run on an interrupt basis. Note that it is necessary to set up some flags as initial conditions to get the routine to run properly. If it was desired to send 7 bits of data plus parity instead of 8 bits of data the PEN bit would be set to a one. Inter-processor communication, as described in section 2.3.4, can be set up by simply adding code to change RB8 and the port mode to the listing below. The hardware shown in Figure 3-2 can be used to convert the logic level output of the 8096 to ± 12 or 15 volt levels to connect to a CRT. This circuit has been found to work with most RS-232 devices, although it does not conform to strict RS-232 specifications. If true RS-232 conformance is required then any standard RS-232 driver can be used.

```

$TITLE('SP.APT: SERIAL PORT DEMO PROGRAM')
$INCLUDE(DEMO96.INC)

rseg    at 28H
        CHR:    dsb    1
        SPTMP:  dsb    1
        TEMP0:  dsb    1
        TEMP1:  dsb    1
        RCV_FLAG: dsb    1

cseg    at 200CH
        DCW    ser_port_int

cseg    at 2080H
        LD     SP, #100H
        LDB   IOCL, #00100000B           ; Set P2.0 to TXD
        ; Baud rate = input frequency / (64*baud_val)
        ; baud_val = (input frequency/64) / baud rate

baud_val    equ    39           ; 39 = (12,000,000/64)/4800 baud

BAUD_HIGH    equ    ((baud_val-1)/256) OR 80H           ; Set MSB to 1
BAUD_LOW     equ    (baud_val-1) MOD 256

        LDB   BAUD_REG, #BAUD_LOW
        LDB   BAUD_REG, #BAUD_HIGH

        LDB   SPCON, #01001001B           ; Enable receiver, Mode 1
        ; The serial port is now initialized

        STB   SBUP, CHR           ; Clear serial Port
        LDB   TEMP0, #00100000B       ; Set TI-temp

        LDB   INT_MASK, #01000000B     ; Enable Serial Port Interrupt
        EI

loop:    BR    loop           ; Wait for serial port interrupt

ser_port_int:
        PUSHF
rd_again:
        LDB   SPTMP, SPSTAT           ; This section of code can be replaced
        ORB   TEMP0, SPTMP           ; with "ORB TEMP0, SP STAT" when the
        ANDB  SPTMP, #01100000B       ; serial port TI and RI bugs are fixed
        JNE   rd_again           ; Repeat until TI and RI are properly cleared

```

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Listing 3-11. Using the Serial Port in Mode 1

```

get_byte:
    JBC     TEMPO, 6, put_byte      ; If RI-temp is not set
    STB     SBUP, CHR              ; Store byte
    ANDB    TEMPO, #10111111B     ; CLR RI-temp
    LDB     RCV_FLAG, #0PFH       ; Set bit-received flag

put_byte:
    JBC     RCV_FLAG, 0, continue  ; If receive flag is cleared
    JBC     TEMPO, 5, continue    ; If TI was not set
    LDB     SBUP, CHR              ; Send byte
    ANDB    TEMPO, #11011111B    ; CLR TI-temp

    ANDB    CHR, #01111111B       ; This section of code appends
    CHPB    CHR, #0DH             ; an LF after a CR is sent
    JNE     clr_rcv
    LDB     CHR, #0AH
    BR     continue

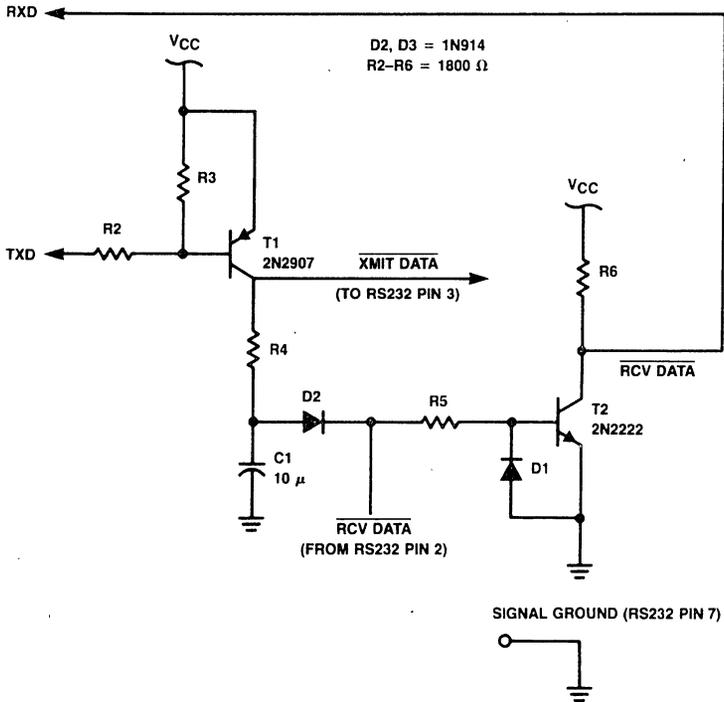
clr_rcv:
    CLRB    RCV_FLAG              ; Clear bit-received flag

continue:
    POPF
    RET

END
    
```

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Listing 3-11. Using the Serial Port in Mode 1 (Continued)



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Figure 3-2. Serial Port Level Conversion

3.2.4. USING THE A TO D

The code in Listing 3-12 makes use of the software flags to implement a non-interrupt driven routine which scans A to D channels 0 through 3 and stores them as words in RAM. An interrupt driven routine is shown in section 4.1. When using the A to D it is important to always read the value using the byte read commands, and to give the converter 8 state times to start converting before reading the status bit.

Since there is no sample and hold on the A to D converter it may be desirable to use an RC filter on each input. A 100Ω resistor in series with a 0.22 uF capacitor to ground has been used successfully in the lab. This circuit gives a time constant of around 22 microseconds which should be long enough to get rid of most noise, without overly slowing the A to D response time.

4.0 ADVANCED SOFTWARE EXAMPLES

Using the 8096 for applications which consist only of the brief examples in the previous section does not

really make use of its full capabilities. The following examples use some of the code blocks from the previous section to show how several I/O features can be used together to accomplish a practical task. Three examples will be shown. The first is simply a combination of several of the section 3 examples run under an interrupt system. Next, a software serial port using the HSI0 unit is described. The concluding example is one of interfacing the HSI unit to an optical encoder to control a motor.

4.1. Simultaneous I/O Routines under Interrupt Control

A four channel analog to PWM converter can easily be made using the 8096. In the example in Listing 4 analog channels are read and 3 PWM waveforms are generated on the HSO lines and one on the PWM pin. Each analog channel is used to set the duty cycle of its associated output pin. The interrupt system keeps the whole program humming, providing time for a background task which is simply a 32 bit software counter. To show which routines are executing and in which

```

$TITLE('ATOD.APT: SCANNING THE A TO D CHANNELS')
$INCLUDE(DEMO96.INC)

RSEG    at 28H

        BL    EQU    BX:BYTE
        DL    EQU    DX:BYTE

RESULT_TABLE:
RESULT_1:    dsw    1
RESULT_2:    dsw    1
RESULT_3:    dsw    1
RESULT_4:    dsw    1

cseg    at 2080H

start:  LD     SP, #100H    ; Set Stack Pointer
        CLR   BX

next:   ADDB  AD_COMMAND,BL, #1000B    ; Start conversion on channel
        ; indicated by BL register

        NOP
        NOP    ; Wait for conversion to start

check:  JBS   AD_RESULT_LO, 3, check  ; Wait while A to D is busy

        LDB  AL, AD_RESULT_LO    ; Load low order result
        LDB  AH, AD_RESULT_HI    ; Load high order result

        ADDB DL, BL, BL    ; DL=BL*2
        LDBZ DX, DL
        ST   AX, RESULT_TABLE[DX]    ; Store result indexed by BL*2

        INCB BL    ; Increment BL modulo 4
        ANDB BL, #03H

        BR   next

        END

```

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Listing 3-12. Scanning the A to D Channels

order, Port 1 output pins are used to indicate the current status of each task. The actual code listing is included in Appendix B.

The initialization section, shown in Listing 4-1a, clears a few variables and then loads the first set of on and off times to the HSO unit. Note that 8 state times must

be waited between consecutive loads of the HSO. If this is not done it is possible to overwrite the contents of the CAM holding register. An A/D interrupt is forced by setting the bit in the Interrupt Pending register. This causes the first A/D interrupt to occur just after the Interrupt Mask register is set and interrupts are enabled.

Listing 4-1. Using Multiple I/O Devices

```

$TITLE ('8096 EXAMPLE PROGRAM FOR PWM OUTPUTS FROM A TO D INPUTS')
$PAGEWIDTH (130)

; This program will provide 3 PWM outputs on HSO pins 0-2
; and one on the PWM.
;
; The PWM values are determined by the input to the A/D converter.
;
; ::::::::::::::::::::::::::::::::::::::::::::::::::::::::::::::::::::
$INCLUDE (DEMO96.INC)

RSEG AT 28H

        DL      EQU      DX:BYTE

ON_TIME:
        PWM_TIME_1:    DSW      1
        HSO_ON_0:     DSW      1
        HSO_ON_1:     DSW      1
        HSO_ON_2:     DSW      1

RESULT_TABLE:
        RESULT_0:     DSW      1
        RESULT_1:     DSW      1
        RESULT_2:     DSW      1
        RESULT_3:     DSW      1

        NXT_ON_T:     DSW      1
        NXT_OFF_0:    DSW      1
        NXT_OFF_1:    DSW      1
        NXT_OFF_2:    DSW      1
        COUNT:        DSL      1
        AD_NUM:        DSW      1           ; Channel being converted
        TMP:          DSW      1
        HSO_PER:       DSW      1
        LAST_LOAD:    DSB      1

cseg    AT 2000H

        DCW      start      ; Timer_ovf_int
        DCW      Atod_done_int
        DCW      start      ; HSI_data_int
        DCW      HSO_exec_int

cseg    AT 2080H

start:  LD      SP, #100H      ; Set Stack Pointer
        CLR     AX
wait:   DEC     AX             ; wait approx. 0.2 seconds for
        JNE     wait         ; SBE to finish communications

        CLRB    AD_NUM

        LD      PWM_TIME_1, #080H
        LD      HSO_PER, #100H
        LD      HSO_ON_0, #040H
        LD      HSO_ON_1, #080H
        LD      HSO_ON_2, #0C0H

        ADD     NXT_ON_T, Timer1, #100H

```

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Listing 4-1a. Initializing the A to D to PWM Program

```

LDB    HSO_COMMAND, #00110110B    ; Set HSO for timer1, set pin 0,1
LD     HSO_TIME, NXT_ON_T        ; with interrupt
NOP
NOP
LDB    HSO_COMMAND, #00100010B    ; Set HSO for timer1, set pin 2
ADD    HSO_TIME, NXT_ON_T        ; without interrupt

ORB    LAST_LOAD, #00000111B     ; Last loaded value was set all pins
LDB    INT_MASK, #00001010B     ; Enable HSO and A/D interrupts
LDB    INT_PENDING, #00001010B   ; Fake an A/D and HSO interrupt
EI

loop:  ORB    Port1, #00000001B    ; set P1.0
      ADD    COUNT, #01
      ADDC   COUNT+2, zero
      ANDB  Port1, #11111110B    ; clear P1.0
      BR    loop

```

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Listing 4-1a. Initializing the A to D to PWM program (Continued)

```

;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;
;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;; HSO EXECUTED INTERRUPT ;;;;;;;;;;;;;;;;;;
;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;

HSO_exec_int:
  PUSHF
  ORB    Port1, #00000010B        ; Set pl.1

  SUB    TMP, TIMER1, NXT_ON_T
  CMP    TMP, ZERO
  JLT    set_off_times

set_on_times:
  ADD    NXT_ON_T, HSO_PER
  LDB    HSO_COMMAND, #00110110B  ; Set HSO for timer1, set pin 0,1
  LD     HSO_TIME, NXT_ON_T
  NOP
  NOP
  LDB    HSO_COMMAND, #00100010B  ; Set HSO for timer1, set pin 2
  LD     HSO_TIME, NXT_ON_T
  ORB    LAST_LOAD, #00000111B   ; Last loaded value was all ones
  LDB    PWM_CONTROL, PWM_TIME_1  ; Now is as good a time as any
  ; to update the PWM reg
  BR    check_done

set_off_times:
  JBC    LAST_LOAD, 0, check_done

  ADD    NXT_OFF_0, NXT_ON_T, HSO_ON_0
  LDB    HSO_COMMAND, #00010000B  ; Set HSO for timer1, clear pin 0
  LD     HSO_TIME, NXT_OFF_0
  NOP
  ADD    NXT_OFF_1, NXT_ON_T, HSO_ON_1
  LDB    HSO_COMMAND, #00010001B  ; Set HSO for timer1, clear pin 1
  LD     HSO_TIME, NXT_OFF_1
  NOP
  ADD    NXT_OFF_2, NXT_ON_T, HSO_ON_2
  LDB    HSO_COMMAND, #00010010B  ; Set HSO for timer1, clear pin 2
  LD     HSO_TIME, NXT_OFF_2
  ANDB  LAST_LOAD, #11111000B    ; Last loaded value was all 0s

check_done:
  ANDB  Port1, #11111010B        ; Clear P1.1
  POPF
  RET

```

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Listing 4-1b. Interrupt Driven HSO Routine

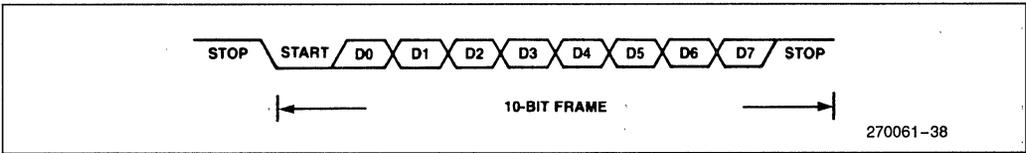


Figure 4-1. 10-bit Asynchronous Frame

antee that the leading edge of the START bit will cause a transition on the line; it also provides for a dead time on the line so that the receiver can maintain its synchronization.

The remainder of this section will show how a full-duplex asynchronous port can be built from the HSIO unit. There are four sections to this code:

1. Interface routines. These routines provide a procedural interface between the interrupt driven core of the software serial port and the remainder of the application software.
2. Initialization routine. This routine is called during the initialization of the overall system and sets up the various variables used by the software port.

3. Transmit ISR. This routine runs as an ISR (interrupt service routine) in response to an HSO interrupt interrupt. Its function is to serialize the data passed to it by the interface routines.
4. Receive ISRs. There are two ISRs involved in the receive process. One of them runs in response to an HSI interrupt and is used to synchronize the receive process at the leading edge of the start bit. The second receive ISR runs in response to an HSO generated software timer interrupt, this routine is scheduled to run at the center of each bit and is used to deserialize the incoming data.

The routines share the set of variables that are shown in Listing 4-2. These variables should be accessed only by the routines which make up the software serial port.

```

;
;   VARIABLES NEEDED BY THE SOFTWARE SERIAL PORT
;   -----
;
;   rseg
;
rcve_state:   dsb 1
rxrdy        equ 1           ; indicates receive done
rxoverrun    equ 2           ; indicates receive overflow
rip          equ 4           ; receive in progress flag
rcve_buf:    dsb 1           ; used to double buffer receive data
rcve_reg:    dsb 1           ; used to deserialize receive
sample_time: daw 1           ; records last receive sample time

serial_out:  daw 1           ; Holds the output character+framing (start and
                           ; stop bits) for transmit process.
baud_count:  daw 1           ; Holds the period of one bit in units
                           ; of T1 ticks.
txd_time:    daw 1           ; Transition time of last Txd bit that was
                           ; sent to the CAM
char:        dsb 1           ; for test only
;
;   COMMANDS ISSUED TO THE HSO UNIT
;   -----
;
mark_command equ 0110101b    ; timer1,set,interrupt on 5
space_command equ 0010101b   ; timer1,clr,interrupt on 5
sample_command equ 0011000b   ; software timer 0

$ject
    
```

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Listing 4-2. Software Serial Port Declarations

The table also shows the declarations for the commands issued to the HSO unit. In this example HSI.2 is used for receive data and HSO.5 is used for transmit data, although other HSI and HSO lines could have been used.

The interface routines are shown in Listing 4-3. Data is passed to the port by pushing the eight-bit character into the stack and calling *char_out*, which waits for any in-process transmission to complete and stores the character into the variable *serial_out*. As the data is

stored the START and STOP bits are added to the data bits. The routine *char_in* is called when the application software requires a character from the port. The data is returned in the *ax* register in conformance to PLM 96 calling conventions. The routine *csts* can be called to determine if a character is available at the port before calling *char_in*. (If no character is available *char_in* will wait indefinitely).

The initialization routine is shown in Listing 4-4. This routine is called with the required baud rate in the

```

;
; char_out:
; Output character to the software serial port
;
    pop     cx             ; the return address
    pop     bx             ; the character for output
    ldb     (bx+1),#01h    ; add the start and stop bits
    add     bx,bx          ; to the char and leave as 16 bit
;
wait_for_xmit:
    cmp     serial_out,0   ; wait for serial_out=0 (it will be cleared by
    bne     wait_for_xmit ; the hso interrupt process)
    st     bx,serial_out   ; put the formatted character in serial_out
    br     [cx]           ; return to caller
;
; csts:
; Returns "true" (ax<>0) if char_in has a character.
;
    clr     ax
    bbc     rcve_state,0,csts_exit
    inc     ax
;
csts_exit:
    ret
;
; char_in:
; Get a character from the software serial port
;
    bbc     rcve_state,0,char_in ; wait for character ready
    pushf
    andb   rcve_state,#not(rxrdy) ; set up a critical region
    ldbz   al,rcve_buf
    popf
    ; leave the critical region
    ret
    
```

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Listing 4-3. Software Serial Port Interface Routines

```

;
; setup_serial_port:
; Called on system reset to initiate the software serial port.
;
    pop     cx             ; the return address
    pop     bx             ; the baud rate (in decimal)
    ld     dx,#0007h      ; dx:ax:=500,000 (assumes 12 Mhz crystal)
    ld     ax,#0A120h
    divu   ax,bx          ; calculate the baud count (500,000/baudrate)
    st     ax,baud_count
    st     0,serial_out   ; clear serial out
    ldb   loc1,#01100000b ; Enable HSO.5 and Txd
    bbs   loc0,6,$        ; Wait for room in the HSO CAM
    ; and issue a MARK command.
    add   txd_time,timer1,20
    ldb   hso_command,#mark_command
    ld   hso_time,txd_time
    clrb rcve_buf         ; clear out the receive variables
    clrb rcve_reg
    clrb rcve_state
    call init_receive     ; setup to detect a start bit
    br   [cx]            ; return
    
```

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Listing 4-4. Software Serial Port Initialization Routine

stack; it calculates the bit time from the baud rate and stores it in the variable *baud_count* in units of TIMER1 ticks. An HSO command is issued which will initiate the transmit process and then the remainder of the variables owned by the port are initialized. The routine *init_receive* is called to setup the HSI unit to look for the leading edge of the START bit.

The transmit process is shown in Listing 4-5. The HSO unit is used to generate an output command to the transmit pin once per bit time. If the *serial_out* register is zero a MARK (idle condition) is output. If the *serial_out* register contains data then the least sig-

nificant bit is output and the register shifted right one place. The framing information (START and STOP bits) are appended to the actual data by the interface routines. Note that this routine will be executed once per bit time whether or not data is being transmitted. It would be possible to use this routine for additional low resolution timing functions with minimal overhead.

The receive process consists of an initialization routine and two interrupt service routines, *hsi_isr* and *software_timer_isr*. The listings of these routines are shown in Listings 4-6a, 4-6b, and 4-6c respectively. The

```

;
hso_isr:
; Fields the hso interrupts and performs the serialization of the data.
; Note: this routine would be incorporated into the hso service strategy for an
; actual system.

    cseg      at 2006h
    dcw      hso_isr          ; Set up vector

    cseg
    pushf
    add     txd_time,baud_count
    cmp     serial_out,0      ; if character is done send a mark
    be     send_mark
    shr     serial_out,#1     ; else send bit 0 of serial_out and shift
    bc     send_mark         ; serial_out left one place.

send_space:
    ldb     hso_command,#space_command
    ld     hso_time,txd_time
    br     hso_isr_exit

send_mark:
    ldb     hso_command,#mark_command
    ld     hso_time,txd_time

hso_isr_exit:
    popf
    ret
$reject
    
```

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Listing 4-5. Software Serial Port Transmit Process
Listing 4-6. Receive Process

```

;
init_receive:
; Called to prepare the serial input process to find the leading edge of
; a start bit.
;
    ldb     loc0,#00000000b    ; disconnect change detector
    ldb     hsi_mode,#00100000b ; negative edges on HSI.2

flush_fifo:
    orb     iosl_save,iosl
    bbc     iosl_save,7,flush_fifo_done
    ldb     a1,hsi_status
    ld     ax,hsi_time        ; trash the fifo entry
    andb   iosl_save,#not(80h) ; clear bit 7.
    br     flush_fifo

flush_fifo_done:
    ldb     loc0,#00010000b    ; connect HSI.2 to detector
    ret
    
```

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Listing 4-6a. Software Serial Port Receive Initialization

```

;
; hsi_isr:
; Fields interrupts from the HSI unit, used to detect the leading edge
; of the START bit
; Note: this routine would be incorporated into the HSI strategy of an actual
; system.
;
;
; cseg at 2004h
; dcw hsi_isr ; setup the interrupt vector
;
; cseg
; pushf
; push ax
; ldb al,hsi_status
; ld sample_time,hsi_time
; bbc al,4,exit_hsi
; bbs ios0,7,$ ; wait for room in HSO holding reg
; ld ax,baud_count ; send out sample command in 1/2
; shr ax,#1 ; bit time
; add sample_time,ax
; ldb hso_command,#sample_command
; st sample_time,hso_time
; ldb ios0,#00000000b ; disconnect hsi.2 from change detector
;
; exit_hsi:
; pop ax
; popf
; ret

```

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Listing 4-6b. Software Serial Port Start Bit Detect

```

;
; software_timer_isr:
; Fields the software timer interrupt, used to deserialize the incoming data.
; Note: this routine would be incorporated into the software timer strategy
; in an actual system.
;
;
; cseg at 200ah
; dcw software_timer_isr ; setup vector
;
; cseg
; pushf
; orb ios1_save,ios1
; andb ios1_save,#not(01h) ; clear bit 0
; andb 0,rcve_state,#0fch ; All bits except rxrdy and overrun=0
; bne process_data
;
; process_start_bit:
; bbc hsi_status,5,start_ok
; call init_receive
; br software_timer_exit
;
; start_ok:
; orb rcve_state,#rip ; set receive in progress flag
; br schedule_sample
;
; process_data:
; bbs rcve_state,7,check_stopbit
; shrb rcve_reg,#1
; bbc hsi_status,5,datazero
; orb rcve_reg,#80h ; set the new data bit
;
; datazero:
; addb rcve_state,#10h ; increment bit count
; br schedule_sample
;
; check_stopbit:
; bbc hsi_status,5,$ ; DEBUG ONLY
; ldb rcve_buf,rcve_reg
; orb rcve_state,#rxrdy
; andb rcve_state,#03h ; Clear all but ready and overrun bits
; call init_receive
; br software_timer_exit
;
; schedule_sample:
; bbs ios0,7,$ ; wait for holding reg empty
; ldb hso_command,#sample_command
; add sample_time,baud_count
; st sample_time,hso_time
;
; software_timer_exit:
; popf
; ret

```

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Listing 4-6c. Software Serial Port Data Reception

start is detected by the *hsi_isr* which schedules a software timer interrupt in one-half of a bit time. This first sample is used to verify that the START bit has not ended prematurely (a protection against a noisy line). The software timer service routine uses the variable *rcve_state* to determine whether it should check for a valid START bit, deserialize data, or check for a valid STOP bit. When a complete character has been received it is moved to the receive buffer and *init_receive* is called to set up the receive process for the next character. This routine is also called when an error (e.g., invalid START bit) is detected.

Appendix C contains the complete listing of the routines and the simple loop which was used to initialize them and verify their operation. The test was run for several hours at 9600 baud with no apparent malfunction of the port.

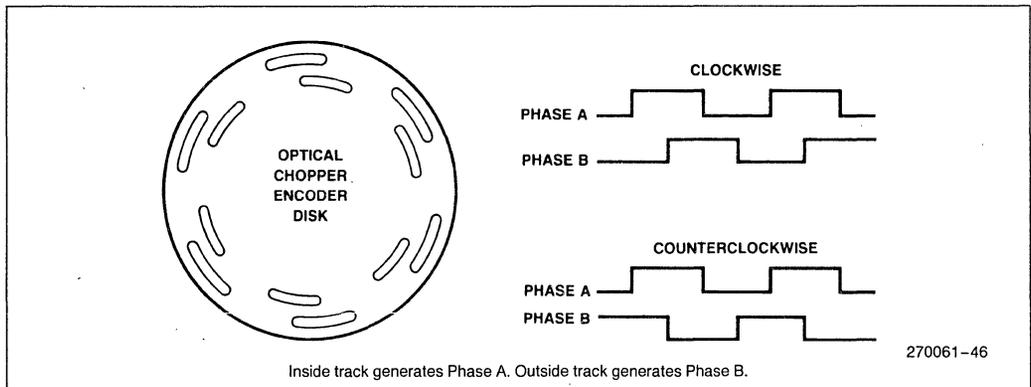
4.3. Interfacing an Optical Encoder to the HSI Unit

Optical encoders are among one of the more popular devices used to determine position of rotating equipment. These devices output two pulse trains with edges that occur from 2 to 4000 times a revolution.

Frequently there is a third line which generates one pulse per revolution for indexing purposes. Figure 4-2 shows a six line encoder and typical waveforms. As can be seen, the two waveforms provide the ability to determine both position and direction. Since a microcontroller can perform real time calculations it is possible to determine velocity and acceleration from the position and time information.

Interfacing to the encoder can be an interesting problem, as it requires connecting mechanically generated electrical signals to the HSI unit. The problems arise because it is difficult to obtain the exact nature of the signals under all conditions.

The equipment used in the lab was a Pittman 9400 series gearmotor with a 600 line optical encoder from Vernitech. The encoder has to be carefully attached to the shaft to minimize any runout or endplay. Fortunately, Pitmann has started marketing their motors with ball bearings and optical encoders already installed. It is recommended that the encoder be mounted to the motor using the exact specifications of the encoder manufacturer and/or a good machine shop.



Inside track generates Phase A. Outside track generates Phase B.

Figure 4-2. Optical Encoder and Waveforms

Digital filtering external to the 8096 is used on the encoder signals. The idealized signals coming from the encoder and after the digital filter are shown in Figure 4-3. The circuitry connecting the encoder to the 8096 requires only two chips. A one-shot constructed of XOR gates generates pulses on each edge of each signal. The pulses generated by Phase A are used to clock the signal from Phase B and vice versa. The hardware is shown in Figure 4-4. CMOS parts are used to reduce loading on the encoder so that buffers are not needed. Note that T2CLK is clocked on both edges of both filtered phases.

By using this method repetitive edges on a single phase without an edge on the other phase will not be passed on to the 8096. Repetitive edges on a phase can occur when the motor is stopped and vibrates or when it is changing direction. The digital filtering technique causes a little more delay in the signal at slow speeds than an analog filter would, but the simplicity trade off is worthwhile. The net effect of digital filtering is losing the ability to determine the first edge after a direction change. This does not affect the count since the first edge in both directions is lost.

If it is desired to determine when each edge occurs before filtering, the encoder outputs can be attached directly to the 8096. As these would be input signals, Port 0 is the most likely choice for connection. It would not be required to connect these lines to the HSI unit, as the information on them would only be needed when the motor is going very slowly.

The motor is driven using the PWM output pin for power control and a port pin for direction control. The 8096 drives a 7438 which drives 2 opto-isolators. These in turn drive two VFETs. A MOV (Metal Oxide Varistor, a type of transient absorber) is used to protect the VFETs, and a capacitor filters the PWM to get the best motor performance. Figure 4-5 shows the driver circuitry. To avoid noise getting into the 8096 system, the ± 15 volt power supply is isolated from the 8096 logic power supply.

This is the extent of the external circuitry required for this example. All of the counting and direction detection are done by the 8096. There are two sections to the example: driving the motor and interfacing to the encoder. The motor driver uses proportional control with

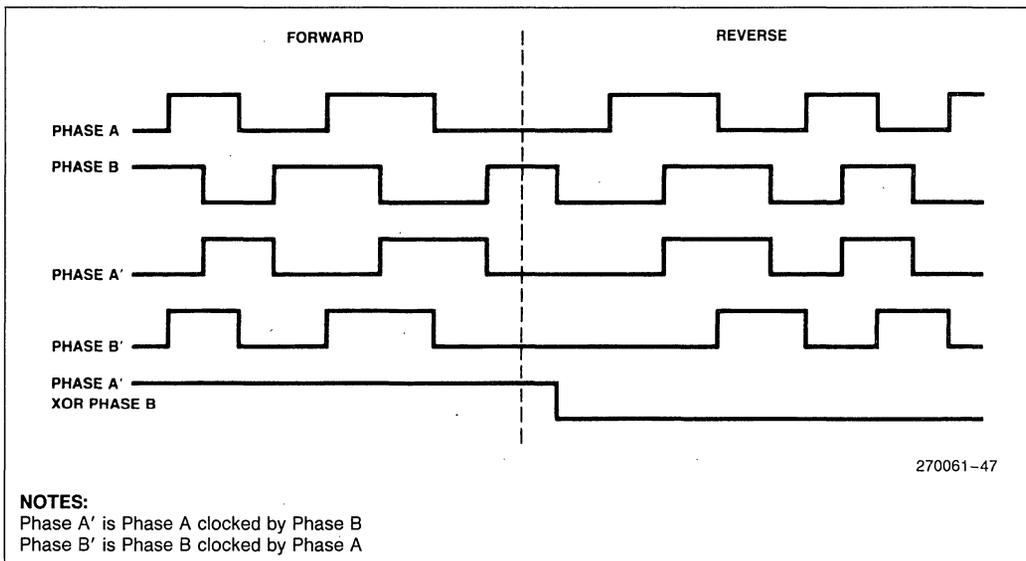


Figure 4-3. Filtered Encoder Waveforms

some modifications and a braking algorithm. Since the main point of this example is I/O interfacing, the motor driver will be briefly described at the end of this section.

In order to interface to the encoder it is necessary to know the types of waveforms that can be expected. The motor was accelerated and decelerated many times using different maximum voltages. It was found that the

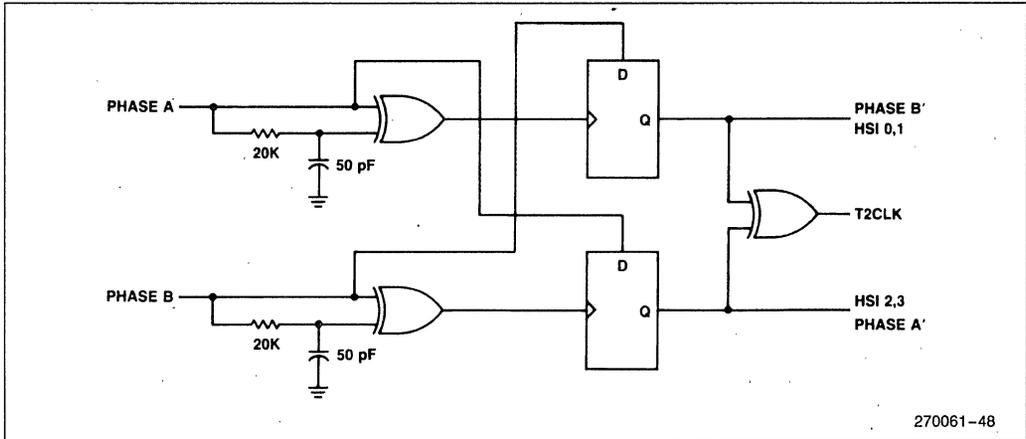


Figure 4-4. Schematic of Optical Encoder to 8096 Interface

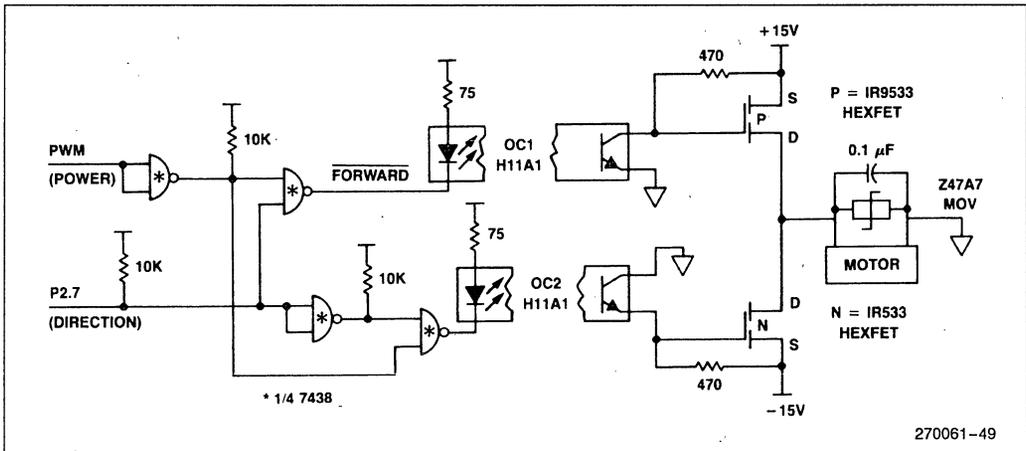


Figure 4-5. Motor Driver Circuitry

motor would decelerate smoothly until the time between encoder edges was around 100 microseconds. At this point the motor would either continue to decelerate slowly, or would suddenly stop and reverse. The latter case is the one that was most problematic.

After a brief overview, each section of the program will be described separately, with the complete listing included in the Appendix D. In order to make debugging easier, as well as to provide insight into how the program is working, I/O port 1 is used to indicate the program status. This information consists of which routine the program is in and under which mode it is operating. The main program sections are: Main loop, HSI interrupt, Timer 2 check, and Motor drive. There are also minor sections such as initialization, timer overflow handling, and software timer handling. Tying everything together is some overhead and glue. Where the glue is not obvious it will be discussed, otherwise it can be derived from the listings.

The program is a main loop which does nothing except serve as a place for the program to go when none of the interrupt routines are being run. All of the processing is done on an interrupt basis.

There are three basic software modes which are invoked depending on the speed of the motor. The modes referred to as 0, 1 and 2, in order from slowest to fastest operation. When the program is running the operating

mode is indicated by the lower 2 bits of Port 1, with the following coding:

P1.0	P1.1	Mode	Description
0	0	0	HSI looks at every edge
1	0	1	HSI looks at Phase A edges only
0	1	2	Timer 2 used instead of HSI
1	1	2	(alternate form of above)

The example is easiest to see if mode 2 is described first, followed by mode 1 then mode 0. In mode 2 Timer 2 is used to count edges on the incoming signal. A software timer routine, which is actually run using HSO.0, uses the Timer 2 value to update a LONG (32-bit) software counter labeled *POSITION*. The HSO routine runs every 260 microseconds. The HSO.0 interrupt is used instead of an actual software timer because of the ability to easily unmask it while other software timer routines are running.

In the code in Listing 4-7, the mode is first determined. For the first pass ignore the code starting with the label *in_mode_1*. Starting with *in_mode_2* the counter is incremented or decremented based on bit zero of *DIRECT*. If *DIRECT.0* = 0 the motor is going backward, if it is a 1 the motor is going forward. Next the count difference is checked to see if it is slow enough to go into mode 1. If not the routine returns to the code it was running when the interrupt occurred.

```

!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!
!!!!!!                               SOFTWARE TIMER ROUTINE 0                               !!!!!!!!!!!!!!!
!!!!!!                               NOW USING HSO.0 TO TRIGGER                               !!!!!!!!!!!!!!!
!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!

      CSEG AT 2280H

hso_exec_int:                               ; Check mode - Update position in mode 2

      PUSHF
      ldb      HSO_COMMAND,#30H
      add      HSO_TIME,TIMER1,HSO0_dly

      orb      port1,#00100000B           ; set P1.5
      ld       timer_2,TIMER2
      jbs      Port1,1,in_mode2

in_mode1:
      sub      tmp1,timer_2,old_t2       ; Check count difference in tmp1
      cmp      tmp1,#2
      jh       end_swt0

set_mode0:
      jbc      Port1,0,end_swt0           ; if already in mode 0
      andb    Port1,#11111100B           ; Clear P1.0, P1.1 (set mode 0)
      ldb     IOCO,#01010101B           ; enable all HSI
      ldb     last_stat,zero
      br      end_swt0
    
```

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Listing 4-7. Motor Control HSO.0 Timer Routine

```

in_mode2:
  sub    delta_p,timer_2,tmr2_old      ; get timer2 count difference
  ld     tmr2_old,timer_2

  jbc    direct,0,in_rev

in_fwd:  add    position,delta_p
  addc   position+2,zero
  br     chk_mode

in_rev:  sub    position,delta_p
  subc   position+2,zero

chk_mode:
  sub    tmp1,Timer_2,old_t2          ; Check count difference in tmp1
  cmp    tmp1,#5                     ; set model if count is too low
  jgt    end_swt0                    ; count <= 5

set_model:
  andb   Port1,#11111101B            ; Clear P1.1, set P1.0 (set mode 1)
  orb   Port1,#00000001B
  ldb   IOCO,#00000101B             ; enable HSI 0 and 1
  ld     zero,HSI_TIME
  sub    last1_time,Timer1,min_hsal  ; set up so (time-last2_time)>min_hsal on next HSI

clr_hsi:
  ld     ZERO,HSI_TIME
  andb   ios1_bak,#01111111B         ; clear bit 7
  orb   ios1_bak,ios1
  jbs   ios1_bak,7,clr_hsi          ; If hsi is triggered then clear hsi

end_swt0:
  ld     old_t2,TIMER_2
  andb   port1,#11011111B           ; clear P1.5
  POPF
  ret

```

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Listing 4-7. Motor Control HSO.0 Timer Routine (Continued)

If the pulse rate is slow enough to go to mode 1, the transition is made by enabling HSI.0 and HSI.1. Both of these lines are connected to the same encoder line, with HSI.0 looking for rising edges and HSI.1 looking for falling edges. The *HSI_TIME* register is read to speed up clearing the HSI FIFO and the *LAST1_TIME* value is set up so the mode 1 routine does not immediately put the program into another mode. The HSI FIFO is then cleared, the Timer 2 value used throughout this routine is saved, and the routine returns.

This routine still runs in modes 0 and 1, but in an abbreviated form. The section of code starting with the label *in_model* checks to see if the pulses are coming in so slowly that both HSI lines can be checked. If this is the case then all of the HSIs are enabled and the program returns. This routine is the secondary method for going from mode 1 to mode 0, the primary method is by checking the time between edges during the HSI routine, which will be described later.

The HSO routine will enable mode 0 from mode 1 if two edges are not received every 260 microseconds. The primary method, (under the HSI routine), can only

enable mode 0 after an edge is received. This could cause a problem if the last 2 edges on Phase A before the encoder stops were too close to enable mode 0. If this happened, mode 0 would not be enabled until after the encoder started again, resulting in missed edges on Phase B. Using the HSO routine to switch from mode 1 to mode 0 eliminates this problem.

Figure 4-6 shows a state diagram of how the mode switching is done. As can be seen, there are two sources for most of the mode decisions. This helps avoid problems such as the one mentioned above.

When either Mode 1 or Mode 0 is enabled the HSI interrupt routine performs the counting of edges, while the HSO routine only ensures that the correct mode is running. The routines for modes 0 and 1 share the same initialization and completion sections, with the main body of code being different.

The initialization routine is similar to many HSI routines. The flags are checked to ensure that the HSI FIFO data is valid, and then the FIFO is read. Next, the main body of code (for either mode 0 or mode 1) is

run. At the end time and count values are saved and the holding register is checked for another event. Listing 4-8 contains the initialization and completion sections of the HSI routine.

Listing 4-9 is the main body of the Mode 1 routine. Before any calculations are done in Mode 1, the incoming pulse period is measured to see if it is too fast or too slow for mode 1. The time period between two edges is used so that the duty cycle of the waveform will not affect mode switching. If it is determined that Mode 2 should be set, Port 1.1 is set, all of the HSI lines are disabled, and the HSI fifo is cleared. If Mode 0 is to be set all of the HSI lines are enabled and the variable *LAST_STAT* is cleared. *LAST_STAT = 0* is used as a flag to indicate the first HSI interrupt in Mode 0 after Mode 1. After the mode checking and setting are complete the incremental value in Timer 2 is used to update

POSITION. The program then returns to the completion section of the routine.

There is a lot more code used in Mode 0 than in Mode 1, most of which is due to the multiple jump statements that determine the current and previous state of the HSI pins. In order to save execution time several blocks of code are repeated as can be seen in Listing 4-10. The first determination is that of which edge had occurred. If a Phase A edge was detected the *LAST1_TIME* and *LAST2_TIME* variables are updated so a reference to the pulse frequency will be available. These are the same variables used under Mode 1. A test is also made to see if the edges are coming fast enough to warrant being in Mode 1, if they are, the switch is made. If the last edge detected was on Phase B, the information is used only to determine direction.

```

In_mode_1:                ; mode 1 HSI routine

        andb    tmp1,hsi_s0,#01010000B
        jne     no_cnt

cmp_time:                ; Procedure which sets mode 1 also
                        ; sets times to pass the tests
        ld      last2_time,last1_time
        ld      last1_time,time

cmpl:   sub     tmp1,time,last2_time
        cmp     tmp1,min_hsil
        jh     check_max_time

set_mode_2:
        orb     Port1,#00000010B      ; Set P1.1 (in mode 2)
        ldb     IOC0,#00000000B      ; Disable all HSI
mt_hsi:  ld      zero,hsi_time        ; empty the hsi fifo
        andb    ios1_bak,#01111111B ; clear bit 7
        orb     ios1_bak,ios1
        jbs     ios1_bak,7,mt_hsi    ; If hsi is triggered then clear hsi
        br     done_chk

check_max_time:
        sub     tmp1,time,last2_time
        cmp     tmp1,max_hsil        ; max_hsil = addition to min_hsil for
        jnh     done_chk              ; total time

set_mode_0:
        andb    Port1,#11111100B    ; clear P1.0,1 set mode 0)
        ldb     IOC0,#01010101B    ; Enable all HSI
        ldb     last_stat,zero

done_chk:
        sub     delta_p,timer_2,tmr2_old ; get timer2 count difference
        jbc     direct,0,add_rev

add_fwd:
        add     position,delta_p
        addc    position+2,zero
        br     load_lastst

add_rev:
        sub     position,delta_p
        subc    position+2,zero
        br     load_lastst

$eject
    
```

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Listing 4-9. Motor Control Mode 1 Routines

```

In_mode_0:
    jbs    hsi_s0,0,a_rise
    jbs    hsi_s0,2,a_fall
    jbs    hsi_s0,4,b_rise
    jbs    hsi_s0,6,b_fall
    br     no_cnt

a_rise: ld    last2_time,last1_time
        ld    last1_time,time
        sub   time,last2_time
        cmp   time,min_hsi
        jh    tst_statf
;set model-
orb     Port1,#00000001B      ; Set P1.0 (in mode 1)
ldb     IOCO,#00000101B     ; Enable HSI 0 and 1
tst_statf:
    jbs    last_stat,6,going_fwd
    jbs    last_stat,4,going_rev
    jbs    last_stat,2,change_dir
    cmpb   last_stat,zero
    je     first_time        ; first time in mode0
    br     inp_err

a_fall: ld    last2_time,last1_time
        ld    last1_time,time
        sub   time,last2_time
        cmp   time,min_hsi
        jh    tst_statf
;set model-
orb     Port1,#00000001B      ; Set P1.0 (in mode 1)
ldb     IOCO,#00000101B     ; Enable HSI 0 and 1
tst_statf:
    jbs    last_stat,4,going_fwd
    jbs    last_stat,6,going_rev
    jbs    last_stat,0,change_dir
    cmpb   last_stat,zero
    je     first_time        ; first time in mode0
    br     inp_err

b_rise: jbs    last_stat,0,going_fwd
        jbs    last_stat,2,going_rev
        jbs    last_stat,6,change_dir
        cmpb   last_stat,zero
        je     first_time        ; first time in mode0
        br     inp_err

b_fall: jbs    last_stat,2,going_fwd
        jbs    last_stat,0,going_rev
        jbs    last_stat,4,change_dir
        cmpb   last_stat,zero
        je     first_time        ; first time in mode0
        br     inp_err

first_time:
    stb    hsi_s0,last_stat
    br     done_chk          ; add delta position
inp_err:
    br     no_int

change_dir:
    notb   direct
no_inc:  jbc   direct,0,going_rev

going_fwd:
    orb     PORT2,#01000000B      ; set P2.6
    ldb     direct,#01           ; direction = forward
    add    position,#01
    addc   position+2,zero
    br     st_stat

going_rev:
    andb   PORT2,#10111111B      ; clear P2.6
    ldb     direct,#00           ; direction = reverse
    sub    position,#01
    subc   position+2,zero

st_stat:
    stb    hsi_s0,last_stat

```

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Listing 4-10. Motor Control Mode 0 Routines

After mode correctness is confirmed and the *LASTx_TIME* values are updated the *LAST_STAT* (Last Status) variable is used to determine the current direction of travel. The *POSITION* value is then updated in the direction specified by the last two edges and the status is stored. Note that the first time in Mode 0 after being in Mode 1, the Mode 1 *done_chk* routine is used to update *POSITION*, instead of the routines *going_fwd* and *going_rev* from the Mode 0 section of code. The completion section of code is then executed.

Providing the PWM value to drive the motor is done by a routine running under Software Timer 1. The first section of code, shown in Listing 4-11a, has to do with calculating the position and timer errors. Listing 4-11b shows the next section of code where the power to be supplied to the motor is calculated. First the direction is checked and if the direction is reverse the absolute value of the error is taken. If the error is greater than 64K counts, the PWM routine is loaded with the maximum value. The next check is made to see if the motor

is close enough to the desired location that the power to it should be reversed, (i.e., enter the Braking mode). If the motor is very close to the position or has slowed to the point that is likely to turn around, the *Hold_Position mode* is entered.

The determination of which modes are selected under what conditions was done empirically. All of the parameters used to determine the mode are kept in RAM so they can be easily changed on the fly instead of by re-assembling the program. The parameters in the listing have been selected to make the motor run, but have not been optimized for speed or stability. A diagram of the modes is shown in Figure 4-7.

In the *Hold_Position* mode power is eased onto the motor to lock it into position. Since the motor could be stopped in this mode, some integral control is needed, as proportional control alone does not work well when the error is small and the load is large. The *BOOST* variable provides this integral control by increasing the output a fixed amount every time period in which the

Listing 4-11. Motor Control Software Timer 1 Routine

```

!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!
!!!!!!                                     SOFTWARE TIMER ROUTINE 1                                     !!!!!!!
!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!

CSEG AT 2600H

swt1_expired:

    pushf
    orb    port1,#10000000B                ; set port1.7
    ldb    int_mask,#00001101B           ; enable HSI, T0vf, HSO
    ldb    HSO_COMMAND,#39H
    add    HSO_TIME,TIMER1,swt1_dly

    ld     time_err+2,des_time+2          ; Calculate time & position error
    ld     pos_err+2,des_pos+2
    sub    time_err,des_time,time        ; values are set
    subc   time_err+2,time+2
    sub    pos_err,des_pos,position
    subc   pos_err+2,position+2

    EI

    sub    time_delta,last_time_err,time_err
    ld     last_time_err,time_err

    sub    pos_delta,last_pos_err,pos_err
    ld     last_pos_err,pos_err

!!!!!!                                     Time err = Desired time to finish - current time
!!!!!!                                     Pos_err   = Desired position to finish - current position
!!!!!!                                     Pos_delta = Last position error - Current position error
!!!!!!                                     Time_delta = Last time error - Current time error
!!!!!!                                     note that errors should get smaller so deltas will be
!!!!!!                                     positive for forward motion (time is always forward)
!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!

```

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Listing 4-11a. Motor Control Software Position Counter

```

chk_dir:
    cmp     pos_err+2,zero
    jge     go_forward

go_backward:
    neg     pos_err           ; Pos_err = ABS VAL (pos_err)
    ldb     pwm_dir,#00h
    cmp     pos_err+2,#0ffffh
    jne     ld_max
    br     chk_brk

go_forward:
    ldb     pwm_dir,#01H
    cmp     pos_err+2,zero
    je     chk_brk

ld_max:  ldb     pwm_pwr,max_pwr
        br     chk_sanity

chk_brk:                ; Position_Error now = ABS(pos_err)
    cmp     pos_err,pos_pnt
    jnh     hold_position ; position_error < position_control_point
    cmp     pos_err,brk_pnt
    jh     ld_max         ; position_error > brake_point

braking:
    cmp     pos_delta,zero
    jge     chk_delta
    neg     pos_delta

chk_delta:
    cmp     pos_delta,vel_pnt ; velocity = pos_delta/sample_time
    jnh     ; jmp if ABS(velocity) < vel_pnt

brake:  ldb     pwm_pwr,max_brk
        ldb     tmp,direct ; If braking apply power in opposite
        notb    tmp         ; direction of current motion
        ldb     pwm_dir,tmp

        br     ld_pwr

Hold_position:          ; position hold mode
    cmp     pos_err,#02
    jh     calc_out     ; if position error < 2 then turn off power
    clr     tmp+2
    clr     boost
    BR     output

calc_out:
    mulub   tmp,max_hold,#255
    mulu    tmp,pos_err ; Tmp = pos_err * max_hold
    cmp     pos_delta,zero
    jne     no_bst
    add     boost,#04 ; Boost is integral control
    add     tmp+2,boost ; TMP+2 = MSB(pos_err*max_hold)
    br     ck_max
no_bst:  clr     boost
ck_max:  cmp     tmp+2,max_hold
        jnh     output
maxed:   ld     tmp+2,max_hold
output:  ldb     pwm_pwr,tmp+2

chk_sanity:
    br     ld_pwr

ld_pwr:  ldb     rpwr,pwm_pwr
        notb    rpwr
        jbs     pwm_dir,0,p2fwd

p2bkwd: DI /
        andb   port2,#01111111B ; clear P2.7
        ldb     pwm_control,rpwr
        EI
        br     pwrset
p2fwd:  DI /
        orb    port2,#10000000B ; set P2.7
        ldb     pwm_control,rpwr
        EI

```

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Listing 4-11b: Motor Control Power Algorithm

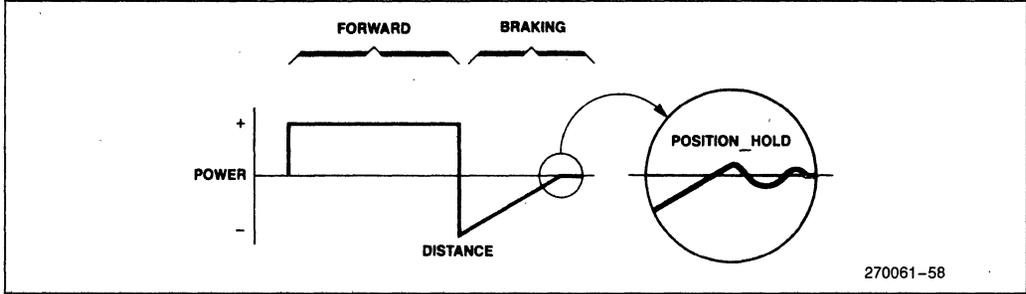


Figure 4-7. Motor Control Modes

error does not get smaller. Once the error does get smaller, usually because the motor starts moving, BOOST is cleared.

A sanity check can be performed at this point to double check that the 8096 has proper control of the motor. In the example the worst that can happen is the proto-

```

pwrset:
    cmp     time_err+2,zero    ; do pos_table when err is negative
    jgt     end_p
    ;;
    br     end_p

    cmp     nxt_pos,#(32+pos_table)
    jlt     get_vals          ; jump if lower
    ld     nxt_pos,#pos_table
    clr    time+2
get_vals:
    ld     des_pos,[nxt_pos]+
    ld     des_pos+2,[nxt_pos]+
    ld     des_time+2,[nxt_pos]+
    ld     max_pwr,[nxt_pos]+
    ld     max_brk,max_pwr
    add    des_pos,offset
    addc   des_pos+2,zero
    sub    last_pos_err,des_pos,position

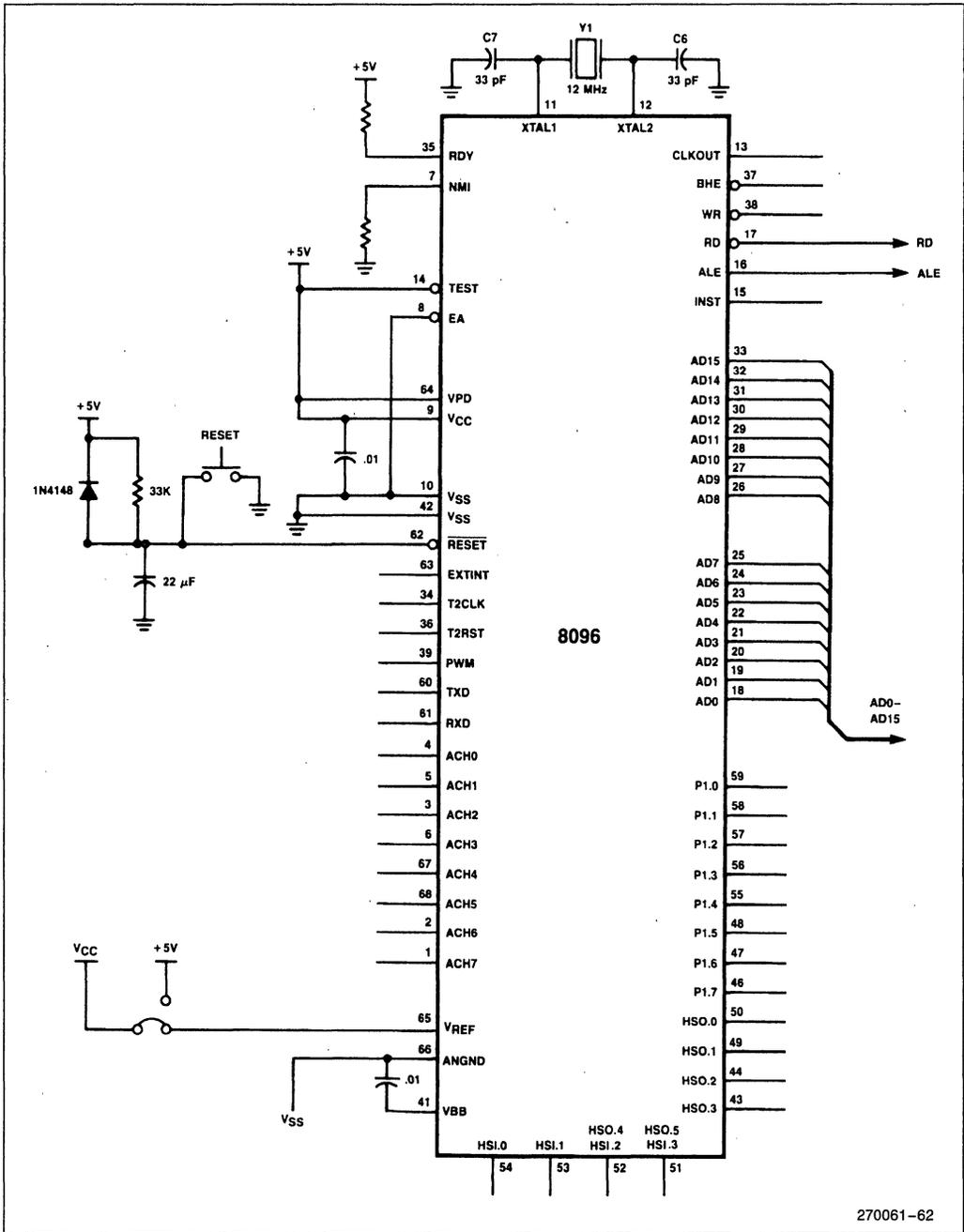
end_p:   andb   port1,#01111111B    ; clear P1.7

    popf
    ret

pos_table:
    dcl    00000000H    ; position 0
    dcw    0020H, 0080H    ; next time, power
    dcl    0000c000H    ; position 1
    dcw    0040H, 0040H    ; next time, power
    dcl    00000000H    ; position 2
    dcw    0060H, 00c0H    ; next time, power
    dcl    0FFF8000H    ; position 3
    dcw    0080H, 0080H    ; next time, power

    dcl    00000800H    ; position 4
    dcw    0058H, 0080H    ; next time, power
    dcl    00003000H    ; position 5
    dcw    0070H, 00ffH    ; next time, power
    dcl    00000000H    ; position 6
    dcw    0090H, 00f0H    ; next time, power
    dcl    00000000H    ; position 7
    dcw    0091H, 00f0H    ; next time, power
    
```

Listing 4-12. Motor Control Next Position Lookup



one contains the odd bytes, and the addressing is not fully decoded. This means that the addressing on a 2764 will be such that the lower 4K of each EPROM is mapped at 0000H and 4000H while the upper

4K is mapped at 2000H. If the program being loaded is 16 Kbytes long the first half is loaded into the second half of the 2764s and vice versa. A similar situation exists when using 27128s.

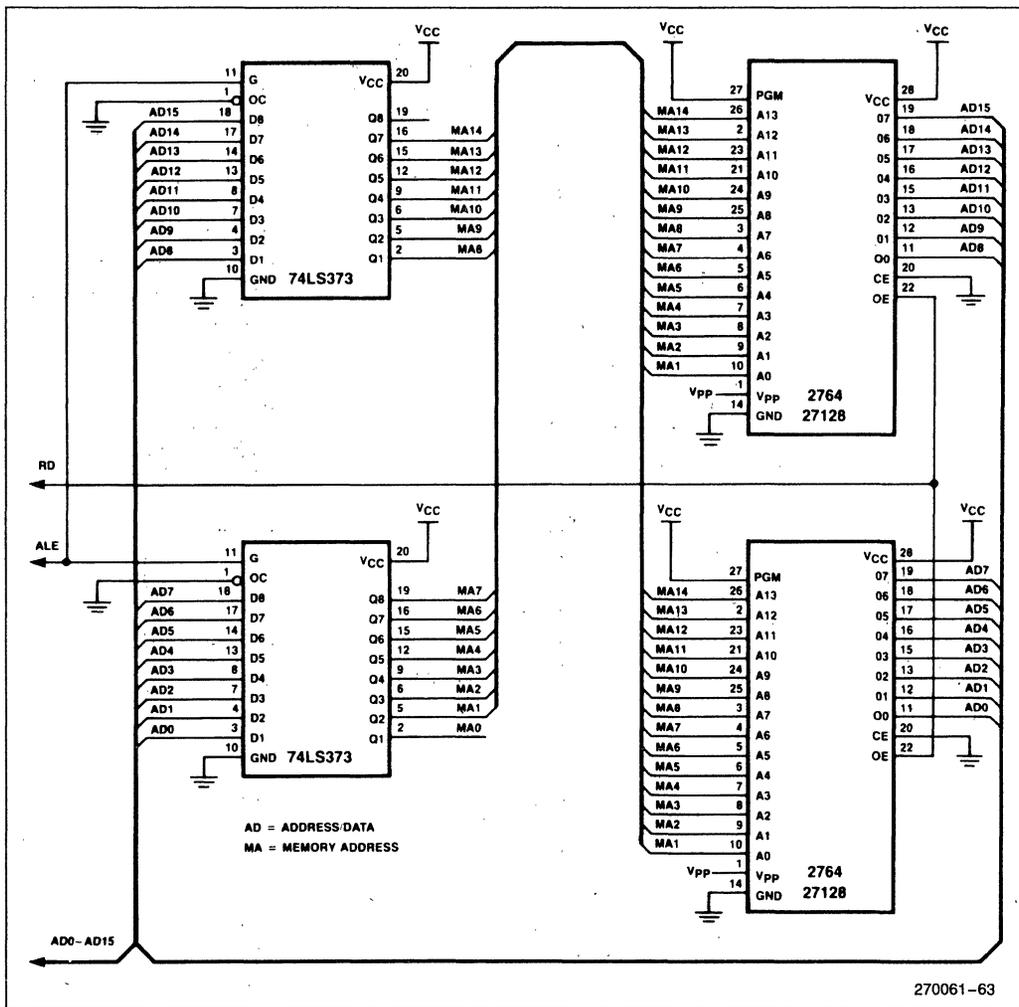


Figure 5-1 (2 of 2).

This circuit will allow most of the software presented in this ap-note to be run. In a system designed for prototyping in the lab it may be desirable to buffer the I/O ports to reduce the risk of burning out the chip during experimentation. One may also want to enhance the system by providing RC filters on the A to D inputs, a precision VREF power supply, and additional RAM.

5.2. Port Reconstruction

If it is desired to fully emulate a 8396 then I/O ports 3 and 4 must be reconstructed. It is easiest to do this if

the usage of the lines can be restricted to inputs or outputs on a port by port rather than line by line basis. The ports are reconstructed by using standard memory-mapped I/O techniques, (i.e., address decoders and latches), at the appropriate addresses. If no external RAM is being used in the system then the address decoding can be partial, resulting in less complex logic.

The reconstructed I/O ports will work with the same code as the on chip ports. The only difference will be the propagation delay in the external circuitry.

6.0 CONCLUSION

An overview of the MCS-96 family has been presented along with several simple examples and a few more complex ones. The source code for all of these programs are available in the Insite Users Library using order code AE-16. Additional information on the 8096 can be found in the Microcontroller Handbook and it is recommended that this book be in your possession before attempting any work with the MCS-96 family of products. Your local Intel sales office can assist you in getting more information on the 8096 and its hardware and software development tools.

7.0 BIBLIOGRAPHY

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3. MSC-96 Utilities User's Guide, Intel Corporation, 1983.
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4. PL/M-96 User's Guide, Intel Corporation, 1983.
Order number 122134-001.

APPENDIX A
BASIC SOFTWARE EXAMPLES

SERIES-III MCS-96 MACRO ASSEMBLER, V1 0

SOURCE FILE F3 INTER1 A96
OBJECT FILE F3: INTER1 OBJ
CONTROLS SPECIFIED IN INVOCATION COMMAND NOSB

```

ERR LOC OBJECT          LINE      SOURCE STATEMENT
1      $TITLE('INTER1 A96. Interpolation routine 1')
2      ..... 8096 Assembly code for table lookup and interpolation
3
4      $INCLUDE('FO_DEMO96 INC')      ; Include demo definitions
=1     5      %nolist      ; Turn listing off for include file
=1     53     ; End of include file
54
0022   55     RSEG at 22H
56
0022   57     IN_VAL:      dsb 1      ; Actual Input Value
0024   58     TABLE_LOW: dsw 1
0026   59     TABLE_HIGH: dsw 1
0028   60     IN_DIF:      dsw 1      ; Upper Input - Lower Input
0028   61     IN_DIFB:     equ IN_DIF ;byte
002A   62     TAB_DIF:     dsw 1      ; Upper Output - Lower Output
002C   63     OUT:        dsw 1
002E   64     RESULT:     dsw 1
0030   65     OUT_DIF:     dsl 1      ; Delta Out
66
67
2080   68     CSEG at 2080H
69
2080 A1000118 70     LD SP, #100H
71
2084 B0221C 72     look: LDB AL, IN_VAL      ; Load temp with Actual Value
2087 18031C 73     SHRB AL, #3      ; Divide the byte by 8
208A 71FE1C 74     ANDB AL, #1111110B ; Insure AL is a word address
75     ; This effectively divides AL by 2
76     ; so AL = IN_VAL/16
77
208D AC1C1C 78     LDBZE AX, AL      ; Load byte AL to word AX
2090 A31D002124 79     LD TABLE_LOW, TABLE [AX] ; TABLE_LOW is loaded with the value
80     ; in the table at table location AX
81

```

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```

2095 A31D022126      82      LD      TABLE_HIGH, (TABLE+2)[AX] ; TABLE_HIGH is loaded with the
                        83                          ; value in the table at table
                        84                          ; location AX+2
                        85                          ; (The next value in the table)
                        86
209A 4824262A        87      SUB      TAB_DIF, TABLE_HIGH, TABLE_LOW
                        88                          ; TAB_DIF=TABLE_HIGH-TABLE_LOW
                        89
209E 510F222B        90      ANDB     IN_DIFB, IN_VAL, #0FH ; IN_DIFB=least significant 4 bits
                        91                          ; of IN_VAL
20A2 AC282B          92      LDBZE   IN_DIF, IN_DIFB ; Load byte IN_DIFB to word IN_DIF
                        93
20A5 FE4C2A2B30      94      MUL      OUT_DIF, IN_DIF, TAB_DIF
                        95                          ; Output_difference =
                        96                          ; Input_difference*Table_difference
20AA 0E0430          97      SHRAL  OUT_DIF, #4 ; Divide by 16 (2**4)
                        98
20AD 4424302C        99      ADD      OUT, OUT_DIF, TABLE_LOW ; Add output difference to output
                        100                          ; generated with truncated IN_VAL
                        101                          ; as input
20B1 0A042C          102     SHRA   OUT, #4 ; Round to 12-bit answer
20B4 A4002C          103     ADDC  OUT, zero ; Round up if Carry = 1
                        104
20B7 C02E2C          105     no_inc: ST OUT, RESULT ; Store OUT to RESULT
                        106
20BA 27C8            107     BR     look ; Branch to "look."
                        108
2100                109
                        110     cseg   AT 2100H
                        111
2100 000000200034004C 112     table: DCW 0000H, 2000H, 3400H, 4C00H ; A random function
2108 005D006A0072007B 113           DCW 5D00H, 6A00H, 7200H, 7B00H
2110 007B007D0076006D 114           DCW 7B00H, 7D00H, 7600H, 6D00H
2118 005D004B00340022 115           DCW 5D00H, 4B00H, 3400H, 2200H
2120 0010            116           DCW 1000H
                        117
2122                118     END

```

ASSEMBLY COMPLETED, NO ERROR(S) FOUND.

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SERIES-III MCS-96 MACRO ASSEMBLER, V1.0

SOURCE FILE F3 INTER2 A96
 OBJECT FILE F3 INTER2 OBJ
 CONTROLS SPECIFIED IN INVOCATION COMMAND NOSB

ERR LOC	OBJECT	LINE	SOURCE STATEMENT
		1	\$TITLE('INTER2 A96' Interpolation routine 2')
		2	
		3 8096 Assembly code for table lookup and interpolation
		4 Using tabled values in place of division
		5	
		6	\$INCLUDE('FO.DEMD96.INC') ; Include demo definitions
		=1 7	\$nolist ; Turn listing off for include file
		=1 55	; End of include file
		56	
0024		57	RSEG at 24H
		58	
0024		59	IN_VAL dsb 1 ; Actual Input Value
0026		60	TABLE_LOW: dsw 1 ; Table value for function
0028		61	TABLE_INC: dsw 1 ; Incremental change in function
002A		62	IN_DIF: dsw 1 ; Upper Input - Lower Input
002A		63	IN_DIFB equ IN_DIF :byte
002C		64	OUT: dsw 1
002E		65	RESULT: dsw 1
0030		66	OUT_DIF: dsl 1 ; Delta Out
		67	
		68	
2080		69	CSEG at 2080H
		70	
2080 A1000118		71	LD SP, #100H ; Initialize SP to top of reg. file
		72	
2084 B0241C		73	look: LDB AL, IN_VAL ; Load temp with Actual Value
2087 18031C		74	SHRB AL, #3 ; Divide the byte by 8
208A 71FE1C		75	ANDB AL, #1111110B ; Insure AL is a word address
		76	; This effectively divides AL by 2
		77	; so AL = IN_VAL/16
208D AC1C1C		78	LDBZE AX, AL ; Load byte AL to word AX
		79	
2090 A31D002126		80	LD TABLE_LOW, VAL_TABLE[AX] ; TABLE_LOW is loaded with the value
		81	; in the value table at location AX
		82	
2095 A31D222128		83	LD TABLE_INC, INC_TABLE[AX] ; TABLE_INC is loaded with the value
		84	; in the increment table at
		85	; location AX+2
		86	

270061-66

```

209A 510F242A      87      ANDB   IN_DIFB, IN_VAL, #0FH ; IN_DIFB=least significant 4 bits
                   88                      ; of IN_VAL
209E AC2A2A       89      LDBZE  IN_DIF, IN_DIFB ; Load byte IN_DIFB to word IN_DIF
                   90
20A1 FE4C2B2A30   91      MUL    OUT_DIF, IN_DIF, TABLE_INC
                   92                      ; Output_difference =
                   93                      ; Input_difference*Incremental_change
                   94
20A6 4426302C     95      ADD    OUT, OUT_DIF, TABLE_LOW ; Add output difference to output
                   96                      ; generated with truncated IN_VAL
                   97                      ; as input
20AA 0B042C       98      SHR    OUT, #4 ; Round to 12-bit answer
20AD A4002C       99      ADDC   OUT, zero ; Round up if Carry = 1
                   100
20B0 C02E2C      101     no_inc: ST   OUT, RESULT ; Store OUT to RESULT
20B3 27CF        102     BR    look ; Branch to "look:"
                   103
                   104
2100              105     cseg   AT 2100H
                   106
2100              107     val_table:
2100 000000200034004C 108     DCW   0000H, 2000H, 3400H, 4C00H ; A random function
2108 005D006A0072007B 109     DCW   5D00H, 6A00H, 7200H, 7B00H
2110 007B007D0076006D 110     DCW   7B00H, 7D00H, 7600H, 6D00H
2118 005D004B00340022 111     DCW   5D00H, 4B00H, 3400H, 2200H
2120 0010          112     DCW   1000H
2122              113     inc_table:
2122 00024001B0011001 114     DCW   0200H, 0140H, 01B0H, 0110H ; Table of incremental
212A D000B00060003000 115     DCW   00D0H, 00B0H, 0060H, 0030H ; differences
2132 200090FF70FF00FF 116     DCW   00020H, 0FF90H, 0FF70H, 0FF00H
213A E0FE90FEE0FEE0FE 117     DCW   0FEE0H, 0FE90H, 0FEE0H, 0FEE0H
                   118
2142              119     END

```

ASSEMBLY COMPLETED. NO ERROR(S) FOUND.

270061-67

SERIES-III PL/M-96 V1 0 COMPILATION OF MODULE PLMEX
 OBJECT MODULE PLACED IN F3 PLMEX1.OBJ
 COMPILER INVOKED BY: PLM96.B6 F3 PLMEX1.P96 CODE

```

    $TITLE('PLMEX1.  PLM-96 Example Code for Table Lookup')

    /* PLM-96 CODE FOR TABLE LOOK-UP AND INTERPOLATION */

1      PLMEX.      DD;

2      1      DECLARE IN_VAL      WORD      PUBLIC;
3      1      DECLARE TABLE_LOW  INTEGER  PUBLIC;
4      1      DECLARE TABLE_HIGH INTEGER  PUBLIC;
5      1      DECLARE TABLE_DIF  INTEGER  PUBLIC;
6      1      DECLARE OUT         INTEGER  PUBLIC;
7      1      DECLARE RESULT      INTEGER  PUBLIC;
8      1      DECLARE OUT_DIF     LONGINT  PUBLIC;
9      1      DECLARE TEMP        WORD      PUBLIC;

10     1      DECLARE TABLE(17)  INTEGER  DATA (
        0000H, 2000H, 3400H, 4C00H,      /* A random function */
        5D00H, 6A00H, 7200H, 7800H,
        7B00H, 7D00H, 7600H, 6D00H,
        5D00H, 4B00H, 3400H, 2200H,
        1000H);

11     1      DMPY:  PROCEDURE (A,B) LONGINT EXTERNAL;
12     2          DECLARE (A,B) INTEGER;
13     2      END DMPY;

14     1      LOOP
        TEMP=SHR(IN_VAL,4);      /* TEMP is the most significant 4 bits of IN_VAL */

15     1          TABLE_LOW=TABLE(TEMP);      /* If "TEMP" was replaced by "SHR(IN_VAL,4)" */
16     1          TABLE_HIGH=TABLE(TEMP+1);  /* The code would work but the 8096 would */
                                                /* do two shifts */

17     1          TABLE_DIF=TABLE_HIGH-TABLE_LOW;

18     1          OUT_DIF=DMPY(TABLE_DIF, SIGNED(IN_VAL AND 0FH)) /16;

19     1          OUT=SAR((TABLE_LOW+OUT_DIF),4); /* SAR performs an arithmetic right shift,
                                                in this case 4 places are shifted */
  
```

270061-68

```

20 1          IF CARRY=0 THEN RESULT=OUT; /* Using the hardware flags must be done */
22 1          ELSE RESULT=OUT+1;         /* with care to ensure the flag is tested */
                                           /* in the desired instruction sequence */
23 1          GOTO LOOP;

          /* END OF PLM-96 CODE */

24 1          END;

```

270061-69

PL/M-96 COMPILER PLMEX1: PLM-96 Example Code for Table Lookup
ASSEMBLY LISTING OF OBJECT CODE

```

          ; STATEMENT 14
0022          PLMEX. LD SP,#STACK
0022 A100001B      R
0026          LOOP: LD TEMP,IN_VAL
0026 A00010      R
0029 0B0410      R SHR TEMP,#4H
          ; STATEMENT 15
002C 4410101C    R ADD TMP0,TEMP,TEMP
0030 A31D000002  R LD TABLE_LOW,TABLE[TMP0]
          ; STATEMENT 16
0035 A31D020004  R LD TABLE_HIGH,TABLE+2H[TMP0]
          ; STATEMENT 17
003A 4B020406    R SUB TABLE_DIF,TABLE_HIGH,TABLE_LOW
          ; STATEMENT 18
003E C806        R PUSH TABLE_DIF
0040 410F00001C  R AND TMP0,IN_VAL,#0FH
0045 C81C        R PUSH TMP0
0047 EF0000      E CALL DMPY
004A 0E041C      R SHRAL TMP0,#4H
004D A01E0E      R LD OUT_DIF+2H,TMP2
0050 A01C0C      R LD OUT_DIF,TMP0
          ; STATEMENT 19
0053 A00220      R LD TMP4,TABLE_LOW
0056 0620        R EXT TMP4
005B 641C20      R ADD TMP4,TMP0
005B A41E22      R ADDC TMP6,TMP2
005E 0E0420      R SHRAL TMP4,#4H
0061 A02008      R LD OUT,TMP4
          ; STATEMENT 20
0064 B1FF1C      R LDB TMP0,#OFFH
0067 DB02        R BC @0003
0069 111C        R CLR B TMP0
006B          @0003:

```

270061-70

```

006B 981C00      CMPB  RO, TMP0
006E D705        BNE  @0001
                ; STATEMENT 21
0070 A0200A      R      LD   RESULT, TMP4
0073 2005        BR   @0002
                ; STATEMENT 22
0075             @0001:
0075 A0080A      R      LD   RESULT, OUT
0078 070A        R      INC  RESULT
                ; STATEMENT 23
007A             @0002:
007A 27AA        BR   LOOP
                ; STATEMENT 24
                END

```

MODULE INFORMATION:

```

CODE AREA SIZE      = 005AH  90D
CONSTANT AREA SIZE  = 0022H  34D
DATA AREA SIZE      = 0000H   0D
STATIC REGS AREA SIZE = 0012H  18D

```

```

PL/M-96 COMPILER  PLMEX1  PLM-96 Example Code for Table Lookup
ASSEMBLY LISTING OF OBJECT CODE

```

```

OVERLAYABLE REGS AREA SIZE = 0000H  0D
MAXIMUM STACK SIZE        = 0006H  6D
48 LINES READ

```

```

PL/M-96 COMPILATION COMPLETE      0 WARNINGS,      0 ERRORS

```

270061-71

MCS-96 MACRO ASSEMBLER MULT APT: 16*16 multiply procedure for PLM-96

SERIES-III MCS-96 MACRO ASSEMBLER, V1.0

SOURCE FILE: :F3:MULT.A96

OBJECT FILE: :F3:MULT.OBJ

CONTROLS SPECIFIED IN INVOCATION COMMAND: NOSB

ERR	LOC	OBJECT	LINE	SOURCE STATEMENT
			1	\$TITLE('MULT.APT: 16*16 multiply procedure for PLM-96')
			2	
			3	
	001B		4	SP EQU 1BH:word
			5	
	0000		6	rseg
			7	EXTRN PLMREG :long
			8	
	0000		9	cseg
			10	
			11	PUBLIC DMPY ; Multiply two integers and return a
			12	; longint result in AX, DX registers
			13	
	0000	CC04	E 14	DMPY: POP PLMREG+4 ; Load return address
	0002	CC00	E 15	POP PLMREG ; Load one operand
	0004	FE6E1900	E 16	MUL PLMREG,[SP]+ ; Load second operand and increment SP
			17	
	000B	E304	E 18	BR [PLMREG+4] ; Return to PLM code.
	000A		19	END

ASSEMBLY COMPLETED. NO ERROR(S) FOUND.

270061-72

A3. PLM-96 Code with Expansion (Continued)

SERIES-III MCS-96 RELOCATOR AND LINKER, V2.0
 Copyright 1983 Intel Corporation

INPUT FILES: :F3:PLMEX1.OBJ, :F3:MULT.OBJ, PLM96.LIB
 OUTPUT FILE: :F3:PLMOUT.OBJ
 CONTROLS SPECIFIED IN INVOCATION COMMAND:
 ROM(2080H-3FFFH)

INPUT MODULES INCLUDED:
 ·F3:PLMEX1.OBJ(PLMEX) 12/25/84
 ·F3:MULT.OBJ(MULT) 12/25/84
 PLM96.LIB(PLMREG) 11/02/83

SEGMENT MAP FOR :F3:PLMOUT.OBJ(PLMEX):

TYPE	BASE	LENGTH	ALIGNMENT	MODULE NAME
----	----	----	----	-----
**RESERVED*	0000H	001AH		
*** GAP ***	001AH	0002H		
REG	001CH	0008H	ABSOLUTE	PLMREG,
REG	0024H	0012H	WORD	PLMEX
STACK	0036H	0006H	WORD	
*** GAP ***	003CH	2044H		
CODE	2080H	0003H	ABSOLUTE	PLMEX
*** GAP ***	2083H	0001H		
CODE	2084H	007CH	WORD	PLMEX
CODE	2100H	000AH	BYTE	MULT
*** GAP ***	210AH	DEF6H		

270061-73

SYMBOL TABLE FOR : F3: PLMOUT.OBJ(PLMEX).

ATTRIBUTES	VALUE	NAME
REG	WORD	0024H
REG	INTEGER	0026H
REG	INTEGER	0028H
REG	INTEGER	002AH
REG	INTEGER	002CH
REG	INTEGER	002EH
REG	LONGINT	0030H
REG	WORD	0034H
CODE	ENTRY	2100H
REG	LONG	001CH
NULL	NULL	003CH
NULL	NULL	1FC4H

PUBLICS:
 IN_VAL
 TABLE_LOW
 TABLE_HIGH
 TABLE_DIF
 OUT
 RESULT
 OUT_DIF
 TEMP
 DMPY
 PLMREG
 MEMORY
 ?MEMORY_SIZE

MODULE: PLMEX
 MODULE: MULT
 MODULE: PLMREG

RL96 COMPLETED. 0 WARNING(S), 0 ERROR(S)

270061-74

SERIES-III MCS-96 MACRO ASSEMBLER, V1 0

SOURCE FILE F3.PULSE A96
 OBJECT FILE F3.PULSE OBJ
 CONTROLS SPECIFIED IN INVOCATION COMMAND NOSB

```

ERR LOC  OBJECT                LINE   SOURCE STATEMENT
      1  $TITLE('PULSE A96 Measuring pulses using the HSI unit')
      2
      3  $INCLUDE(DEMO96 INC)
=1     4  $nolist ; Turn listing off for include file
=1     5  ; End of include file
      53
002B    54  rseg    at 2BH
      55
002B    56          HIGH_TIME.    dsw    1
002A    57          LOW_TIME.     dsw    1
002C    58          PERIOD.       dsw    1
002E    59          HI_EDGE.      dsw    1
0030    60          LO_EDGE.      dsw    1
      61
      62
      63
2080    64  cseg    at 2080H
      65
      66
2080 A100011B  67          LD      SP, #100H
2084 B10115    68          LDB     IDCO, #00000001B ; Enable HSI 0
2087 B10F03    69          LDB     HSI_MODE, #00001111B ; HSI 0 look for either edge
      70
208A 442A2B2C  71  wait:  ADD     PERIOD, HIGH_TIME, LOW_TIME
208E 3E1603    72          JBS     IOS1, 6, contin ; If FIFO is full
2091 3716F6    73          JBC     IOS1, 7, wait ; Wait while no pulse is entered
      74
2094 B0061C    75  contin: LDB     AL, HSI_STATUS ; Load status; Note that reading
      76          ; HSI_TIME clears HSI_STATUS
      77
2097 A00420    78          LD      BX, HSI_TIME ; Load the HSI_TIME
      79
209A 391C09    80          JBS     AL, 1, hsi_hi ; Jump if HSI.0 is high
      81
209D C03020    82  hsi_lo: ST      BX, LO_EDGE
20A0 482E302B  83          SUB     HIGH_TIME, LO_EDGE, HI_EDGE
20A4 27E4      84          BR      wait
      85
      86
20A6 C02E20    87  hsi_hi: ST      BX, HI_EDGE
    
```

270061-75

A.4. Pulse Measurement

6-66

20A9 48302E2A	88	SUB	LOW_TIME, HI_EDGE, LO_EDGE
20AD 27DB	89	BR	wait
	90		
20AF	91	END	

ASSEMBLY COMPLETED, NO ERROR(S) FOUND.

270061-76

SERIES-III MCS-96 MACRO ASSEMBLER, V1.0

 SOURCE FILE F3 ENHSI A96
 OBJECT FILE F3 ENHSI OBJ
 CONTROLS SPECIFIED IN INVOCATION COMMAND NOSB

ERR LOC	OBJECT	LINE	SOURCE STATEMENT
		1	\$TITLE ('ENHSI A96 ENHANCED HSI PULSE ROUTINE')
		2	
		3	\$INCLUDE(DEMO96 INC)
=1		4	\$nolist , Turn listing off for include file
=1		52	, End of include file
		53	
002B		54	RSEG AT 28H
		55	
002B		56	TIME DSW 1
002A		57	LAST_RISE DSW 1
002C		58	LAST_FALL DSW 1
002E		59	HSI_SO DSB 1
002F		60	IOS1_BAK DSB 1
0030		61	PERIOD DSW 1
0032		62	LOW_TIME DSW 1
0034		63	HIGH_TIME DSW 1
0036		64	COUNT DSW 1
		65	
2080		66	cseg at 2080H
		67	
2080 A100011B		68	init: LD SP,#100H
		69	
2084 B12516		70	LDB IOC1,#00100101B ; Disable HSO 4,HSO 5, HSI_INT=first,
		71	; Enable PWM,TXD,TIMER1_OVRFLOW_INT
		72	
2087 B19903		73	LDB HSI_MODE,#10011001B ; set hsi.1 -, hsi.0 +
208A B10715		74	LDB IOC0,#00000111B ; Enable hsi 0,1
		75	; T2 CLOCK=T2CLK, T2RST=T2RST
		76	; Clear timer2
		77	
		78	
208D 717F2F		79	wait: ANDB IOS1_BAK,#01111111B ; Clear IOS1_BAK.7
2090 90162F		80	ORB IOS1_BAK,IOS1 ; Store into temp to avoid clearing
		81	; other flags which may be needed
2093 372FF7		82	JBC IOS1_BAK.7,wait ; If hsi is not triggered then
		83	; jump to wait
		84	
2096 5155062E		85	ANDB HSI_SO,HSI_STATUS,#01010101B
209A A0042B		86	LD TIME, HSI_TIME
		87	

270061-77

A.5. Enhanced Pulse Measurement

6-68

```

209D 382E05      88      JBS      HSI_S0,0,a_rise
20A0 3A2E0F      89      JBS      HSI_S0,2,a_fall
20A3 201A        90      BR       no_cnt
                91
20A5 482C2832    92      a_rise:  SUB      LOW_TIME, TIME, LAST_FALL
20A7 482A2830    93      SUB      PERIOD, TIME, LAST_RISE
20AD A0282A      94      LD       LAST_RISE, TIME
20B0 200B        95      BR       increment
                96
20B2 482A2834    97      a_fall:  SUB      HIGH_TIME, TIME, LAST_RISE
20B6 482C2830    98      SUB      PERIOD, TIME, LAST_FALL
20BA A0282C      99      LD       LAST_FALL, TIME
                100
20BD                101     increment:
20BD 0736          102     INC      COUNT
20BF 27CC          103     no_cnt:  BR       wait
                104
20C1                105     END

```

ASSEMBLY COMPLETED, NO ERROR(S) FOUND.

270061-78

SERIES-III MCS-96 MACRO ASSEMBLER, V1.0

SOURCE FILE: F3:HSODRV.A96
 OBJECT FILE: F3:HSODRV.OBJ
 CONTROLS SPECIFIED IN INVOCATION COMMAND: NOSB

ERR LOC	OBJECT	LINE	SOURCE STATEMENT
		1	\$TITLE('HSODRV.A96: Driver module for HSO PWM program')
		2	
		3	HSODRV MODULE MAIN, STACKSIZE(8)
		4	
		5	
		6	PUBLIC HSO_ON_0, HSO_OFF_0
		7	PUBLIC HSO_ON_1, HSO_OFF_1
		8	PUBLIC HSO_TIME, HSO_COMMAND
		9	PUBLIC SP, TIMER1, IOSO
		10	
		11	\$INCLUDE(DEMO96.INC)
		=1 12	\$nolist ; Turn listing off for include file
		=1 60	; End of include file
		61	
002B		62	rseg at 28H
		63	
		64	EXTRN OLD_STAT :byte
		65	
002B		66	HSO_ON_0: dsw 1
002A		67	HSO_OFF_0: dsw 1
002C		68	HSO_ON_1: dsw 1
002E		69	HSO_OFF_1: dsw 1
0030		70	count: dsb 1
		71	
2080		72	cseg at 2080H
		73	
		74	EXTRN wait :entry
		75	
2080 FA		76	strt: DI
2081 A1000118		77	LD SP, #100H
2085 510F1500	E	78	ANDB OLD_STAT, IOSO, #0FH
2089 950F00	E	79	XORB OLD_STAT, #0FH
		80	
208C		81	initial:
208C A1000122		82	LD CX, #0100H
		83	
2090 A100101C		84	loop: LD AX, #1000H
2094 48221C20		85	SUB BX, AX, CX
2098 A0221C		86	LD AX, CX
		87	

270061-79

A.6. PWM Using the HSO

6-70

209B	C02B1C		88	ST	AX, HSO_ON_0
209E	C02A20		89	ST	BX, HSO_OFF_0
			90		
20A1	0B011C		91	SHR	AX, #1
20A4	0B0120		92	SHR	BX, #1
20A7	C02C1C		93	ST	AX, HSO_ON_1
20AA	C02E20		94	ST	BX, HSO_OFF_1
			95		
20AD	EF0000	E	96	CALL	wait
			97		
20B0	0722		98	INC	CX
20B2	8900F22		99	CMP	CX, #00F00H
20B4	D7DB		100	BNE	loop
			101		
20B8	27D2		102	BR	initial
			103		
20BA			104	END	

ASSEMBLY COMPLETED. NO ERROR(S) FOUND.

270061-80

SERIES-III MCS-96 MACRO ASSEMBLER. V1 0

SOURCE FILE F3:HSMOD A96
 OBJECT FILE F3:HSMOD OBJ
 CONTROLS SPECIFIED IN INVOCATION COMMAND. NOSB

```

ERR LOC OBJECT          LINE    SOURCE STATEMENT
1          $TITLE('HSMOD.A96: 8096 PWM PROGRAM MODIFIED FOR DRIVER')
2          $PAGEWIDTH(130)
3
4          ; This program will provide 3 PWM outputs on HSO pins 0-2
5          ; The input parameters passed to the program are:
6          ;
7          ;           HSO_ON_N   HSO on time for pin N
8          ;           HSO_OFF_N  HSO off time for pin N
9
10         ;           Where: Times are in timer1 cycles
11         ;           N takes values from 0 to 3
12
13         ;
14         ;
15         ;
16         ; NOTE: Use this file to replace the declaration section of
17         ;       the HSO PWM program from "$INCLUDE(DEMO96.INC)" through
18         ;       the line prior to the label "wait". Also change the last
19         ;       branch in the program to a "RET".
20
21         RSEG
22
23         D_STAT:          DSB          1
24         extrn  HSO_ON_0 :word , HSO_OFF_0 :word
25         extrn  HSO_ON_1 :word , HSO_OFF_1 :word
26         extrn  HSO_TIME :word , HSO_COMMAND :byte
27         extrn  TIMER1  :word , IOS0      :byte
28         extrn  SP       :word
29
30         public OLD_STAT
31         OLD_STAT:      dsb          1
32         NEW_STAT:      dsb          1
33
34
35         cseg
36         PUBLIC wait
37
38         wait:          JBS          IOS0, 6, wait          ; Loop until HSO holding register
39                       NOP                                ; is empty
40
41         ; For operation with interrupts 'store_stat' would be the
42         ; entry point of the routine.
43         ; Note that a DI or PUSHF might have to be added.
44
0000
0000
0001
0002
0000
0000 3E00FD          E
0003 FD
    
```

A.6. PWM Using the HSO (Continued)
6-72

```

0004          45 store_stat:
0004 510F0002   E 46         ANDB NEW_STAT, IOS0, #0FH           ; Store new status of HSD
0008 980201    R 47         CMPB OLD_STAT, NEW_STAT
000B DFF3      R 48         JE wait
000D 740201    R 49         XORB OLD_STAT, NEW_STAT
50
51
0010          52 check_0:
0010 300113    R 53         JBC OLD_STAT, 0, check_1           ; Jump if OLD_STAT(0)=NEW_STAT(0)
0013 380209    R 54         JBS NEW_STAT, 0, set_off_0
55
0016          56 set_on_0:
0016 B13000    E 57         LDB HSD_COMMAND, #00110000B       ; Set HSD for timer1, set pin 0
0019 44000000  E 58         ADD HSD_TIME, TIMER1, HSD_OFF_0     ; Time to set pin = Timer1 value
001D 2007      E 59         BR check_1                       ; + Time for pin to be low
60
001F          61 set_off_0:
001F B11000    E 62         LDB HSD_COMMAND, #00010000B       ; Set HSD for timer1, clear pin 0
0022 44000000  E 63         ADD HSD_TIME, TIMER1, HSD_ON_0     ; Time to clear pin = Timer1 value
64         ; + Time for pin to be high
0026          65 check_1:
0026 310113    R 66         JBC OLD_STAT, 1, check_done        ; Jump if OLD_STAT(1)=NEW_STAT(1)
0029 390209    R 67         JBS NEW_STAT, 1, set_off_1
68
002C          69 set_on_1:
002C B13100    E 70         LDB HSD_COMMAND, #00110001B       ; Set HSD for timer1, set pin 1
002F 44000000  E 71         ADD HSD_TIME, TIMER1, HSD_OFF_1     ; Time to set pin = Timer1 value
0033 2007      E 72         BR check_done
73
0035          74 set_off_1:
0035 B11100    E 75         LDB HSD_COMMAND, #00010001B       ; Set HSD for timer1, clear pin 1
0038 44000000  E 76         ADD HSD_TIME, TIMER1, HSD_ON_1     ; Time to clear pin = Timer1 value
77         ; + Time for pin to be high
003C          78 check_done:
003C B00201    R 79         LDB OLD_STAT, NEW_STAT           ; Store current status and
80         ; wait for interrupt flag
81
003F F0        R 82         RET
83         use "BR wait" if this routine is used with the driver
84
0040          85 END

```

ASSEMBLY COMPLETED, NO ERROR(S) FOUND.

270061-82

SERIES-III MCS-96 MACRO ASSEMBLER. V1 0

SOURCE FILE F3 SP A96
 OBJECT FILE F3 SP OBJ
 CONTROLS SPECIFIED IN INVOCATION COMMAND NOSB

ERR	LOC	OBJECT	LINE	SOURCE STATEMENT
			1	
			2	\$TITLE('SP A96: SERIAL PORT DEMO PROGRAM')
			3	
			4	\$INCLUDE(DEMO96.INC)
=1			5	\$nolist ; Turn listing off for include file
=1			53	; End of include file
			54	
	0028		55	rseg at 28H
			56	
	0028		57	CHR: dsb 1
	0029		58	SPTMP: dsb 1
	002A		59	TEMPO: dsb 1
	002B		60	TEMP1: dsb 1
	002C		61	RCV_FLAG: dsb 1
			62	
	200C		63	cseg at 200CH
			64	
	200C 9C20		65	DCW ser_port_int
			66	
	2080		67	cseg at 2080H
			68	
	2080 A1000118		69	LD SP, #100H
			70	
	2084 B12016		71	LDB IOC1, #00100000B ; Set P2.0 to TXD
			72	
			73	; Baud rate = input frequency / (64*baud_val)
			74	; baud_val = (input frequency/64) / baud rate
			75	
			76	
	0027		77	baud_val equ 39 ; 39 = (12,000,000/64)/4800 baud
			78	
	0080		79	BAUD_HIGH equ ((baud_val-1)/256) OR 80H ; Set MSB to 1
	0026		80	BAUD_LOW equ (baud_val-1) MOD 256
			81	
			82	
	2087 B1260E		83	LDB BAUD_REG, #BAUD_LOW
	208A B1800E		84	LDB BAUD_REG, #BAUD_HIGH
			85	

270061-83

```

208D B14911      86          LDB      SPCDN, #01001001B      ; Enable receiver, Mode 1
                87
                88                      ; The serial port is now initialized
                89
                90
2090 C42807      91          STB      SBUF, CHR              ; Clear serial Port
2093 B1202A      92          LDB      TEMPO, #00100000B      ; Set TI-temp
                93
2096 B14008      94          LDB      INT_MASK, #01000000B      ; Enable Serial Port Interrupt
2099 FB          95          EI
209A 27FE        96          loop:   BR      loop              ; Wait for serial port interrupt
                97
                98
                99
209C            100         ser_port_int:
209C F2          101         PUSHF
209D            102         rd_again:
209D B01129      102         LDB      SPTEMP, SPSTAT      ; This section of code can be replaced
20A0 90292A     103         ORB      TEMPO, SPTEMP      ; with "ORB TEMPO, SP_STAT" when the
20A3 716029     104         ANDB     SPTEMP, #01100000B      ; serial port TI and RI bugs are fixed
20A6 D7F5       105         JNE      rd_again          ; Repeat until TI and RI are properly cleared
                106
20AB            107         get_byte:
20AB 362A09     108         JBC      TEMPO, 6, put_byte      ; If RI-temp is not set
20AB C42807     109         STB      SBUF, CHR              ; Store byte
20AE 71BF2A     110         ANDB     TEMPO, #10111111B      ; CLR RI-temp
20B1 B1FF2C     111         LDB      RCV_FLAG, #0FFH        ; Set bit-received flag
                112
20B4            113         put_byte:
20B4 302C1B     114         JBC      RCV_FLAG, 0, continue   ; If receive flag is cleared
20B7 352A15     115         JBC      TEMPO, 5, continue   ; If TI was not set
20BA B02807     116         LDB      SBUF, CHR              ; Send byte
20BD 71DF2A     117         ANDB     TEMPO, #11011111B      ; CLR TI-temp
                118
20C0 717F28     119         ANDB     CHR, #01111111B      ; This section of code appends
20C3 990D28     120         CMPB     CHR, #0DH              ; an LF after a CR is sent
20C6 D705       121         JNE      clr_rcv
20C8 B10A28     122         LDB      CHR, #0AH
20CB 2002       123         BR      continue
                124
20CD            125         clr_rcv:
20CD 112C       126         CLRB     RCV_FLAG              ; Clear bit-received flag
                127
20CF            128         continue:
20CF F3         129         POPF
20D0 F0         130         RET
                131
20D1            132         END

```

ASSEMBLY COMPLETED. NO ERROR(S) FOUND.

270061-84

SERIES-III MCS-96 MACRO ASSEMBLER, V1 0

 SOURCE FILE: :F3:ATOD.A96
 OBJECT FILE: :F3:ATOD.OBJ
 CONTROLS SPECIFIED IN INVOCATION COMMAND: NOSB

ERR LOC	OBJECT	LINE	SOURCE STATEMENT
		1	\$TITLE('ATOD.A96: SCANNING THE A TO D CHANNELS')
		2	
		3	\$INCLUDE(DEMO96.INC)
		=1 4	\$nolist ; Turn listing off for include file
		=1 52	; End of include file
		53	
0028		54	RSEG at 28H
		55	
0020		56	BL EQU BX:BYTE
001E		57	DL EQU DX:BYTE
		58	
0028		59	RESULT_TABLE:
0028		60	RESULT_1: dsw 1
002A		61	RESULT_2: dsw 1
002C		62	RESULT_3: dsw 1
002E		63	RESULT_4: dsw 1
		64	
		65	
2080		66	cseg at 2080H
		67	
		68	
2080 A1000118		69	start: LD SP, #100H ; Set Stack Pointer
2084 0120		70	CLR BX
		71	
2086 55082002		72	next: ADDB AD_COMMAND,BL, #1000B ; Start conversion on channel
		73	; indicated by BL register
		74	
208A FD		75	NOP ; Wait for conversion to start
208B FD		76	NOP
208C 3B02FD		77	check: JBS AD_RESULT_LO, 3, check ; Wait while A to D is busy
		78	
208F B0021C		79	LDB AL, AD_RESULT_LO ; Load low order result
2092 B0031D		80	LDB AH, AD_RESULT_HI ; Load high order result
		81	
2095 5420201E		82	ADDB DL, BL, BL ; DL=BL*2
2099 AC1E1E		83	LDBZE DX, DL
209C C31E281C		84	ST AX, RESULT_TABLE[DX] ; Store result indexed by BL*2
		85	
20A0 1720		86	INCB BL ; Increment BL modulo 4

270061-85

A.8. A to D Converter

6-76

20A2 710320 BL, #03H
 ANDB
20A5 27DF BR next
20A7 END

ASSEMBLY COMPLETED, NO ERROR(S) FOUND.

270061-86

A.8. A to D Converter (Continued)

APPENDIX B
HSO AND A TO D UNDER INTERRUPT CONTROL

SERIES-III MCS-96 MACRO ASSEMBLER, V1 0

SOURCE FILE : F3:A2DHSO.A96
OBJECT FILE : F3:A2DHSO.OBJ
CONTROLS SPECIFIED IN INVOCATION COMMAND: NOSB

```

ERR LOC  OBJECT          LINE      SOURCE STATEMENT
      1  $TITLE ('A2DHSO.A96: GENERATING PWM OUTPUTS FROM A TO D INPUTS')
      2
      3  ; This program will provide 3 PWM outputs on HSO pins 0-2
      4  ; and one on the PWM.
      5  ;
      6  ; The PWM values are determined by the input to the A/D converter.
      7  ;
      8  ;
      9  ;
     10  $INCLUDE(DEMO96.INC)
    =1  11  $nolist ; Turn listing off for include file
    =1  59  ; End of include file
      60
    0028  61  RSEG AT 28H
      62
    001E  63          DL      EQU      DX: BYTE
      64
    0028  65  ON_TIME:
    0028  66          PWM_TIME_1:    DSW      1
    002A  67          HSO_ON_0:    DSW      1
    002C  68          HSO_ON_1:    DSW      1
    002E  69          HSO_ON_2:    DSW      1
      70
    0030  71  RESULT_TABLE:
    0030  72          RESULT_0:    DSW      1
    0032  73          RESULT_1:    DSW      1
    0034  74          RESULT_2:    DSW      1
    0036  75          RESULT_3:    DSW      1
      76
    0038  77          NXT_ON_T:    DSW      1
    003A  78          NXT_OFF_0:    DSW      1
    003C  79          NXT_OFF_1:    DSW      1
    003E  80          NXT_OFF_2:    DSW      1
    0040  81          COUNT:      DSL      1
    0044  82          AD_NUM:      DSW      1          Channel being converted
    0046  83          TMP:        DSW      1
    0048  84          HSO_PER:     DSW      1
    004A  85          LAST_LOAD:   DSW      1
      86

```

270061-87

```

2000          87  cseg  AT 2000H
                88
2000 8020          89          DCW    start    ; Timer_ovf_int
2002 1D21          90          DCW    Atod_done_int
2004 8020          91          DCW    start    ; HSI_data_int
2006 CC20          92          DCW    HSO_exec_int
                93
                94  *EJECT
                95
2080          96  cseg  AT 2080H
                97
2080 A100011B      98  start: LD    SP, #100H    ; Set Stack Pointer
2084 011C          99          CLR    AX
2086 051C          100 wait:  DEC    AX            ; wait approx. 0.2 seconds for
2088 D7FC          101          JNE    wait        ; SBE to finish communications
                102
208A 1144          103          CLR    AD_NUM
                104
208C A180002B      105          LD    PWM_TIME_1, #080H
2090 A100014B      106          LD    HSO_PER, #100H
2094 A140002A      107          LD    HSO_ON_0, #040H
2098 A180002C      108          LD    HSO_ON_1, #080H
209C A1C0002E      109          LD    HSO_ON_2, #0C0H
                110
20A0 4500010A3B    111          ADD    NXT_ON_T, Timer1, #100H
                112
20A5 B13606        113          LDB   HSO_COMMAND, #00110110B ; Set HSO for timer1, set pin 0.1
20A8 A03804        114          LD    HSO_TIME, NXT_ON_T ; with interrupt
20AB FD           115          NOP
20AC FD           116          NOP
20AD B12206        117          LDB   HSO_COMMAND, #00100010B ; Set HSO for timer1, set pin 2
20B0 643804        118          ADD    HSO_TIME, NXT_ON_T ; without interrupt
                119
20B3 91074A        120          ORB   LAST_LOAD, #00000111B ; Last loaded value was set all pins
20B6 B10A08        121          LDB   INT_MASK, #00001010B ; Enable HSO and A/D interrupts
20B9 B10A09        122          LDB   INT_PENDING, #00001010B ; Fake an A/D and HSO interrupt
20BC FB           123          EI
                124
20BD 91010F        125  loop:  ORB   Port1, #00000001B ; set P1.0
20C0 65010040      126          ADD    COUNT, #01
20C4 A40042        127          ADDC  COUNT+2, zero
20C7 71FE0F        128          ANDB  Port1, #11111110B ; clear P1.0
20CA 27F1          129          BR    loop
                130
                131  *EJECT

```

270061-88

```

132
133
134 ..... HSO EXECUTED INTERRUPT .....
135 .....
136
20CC 137 HSO_exec_int.
20CC F2 138 PUSHF
20CD 91020F 139 ORB Port1, #00000010B ; Set pl 1
140
20D0 48380A46 141 SUB TMP, TIMER1, NXT_ON_T
20D4 880046 142 CMP TMP, ZERO
20D7 DE19 143 JLT set_off_times
144
20D9 145 set_on_times:
20D9 644838 146 ADD NXT_ON_T, HSO_PER
20DC B13606 147 LDB HSO_COMMAND, #00110110B ; Set HSD for timer1, set pin 0.1
20DF A03804 148 LD HSO_TIME, NXT_ON_T
20E2 FD 149 NOP
20E3 FD 150 NOP
20E4 B12206 151 LDB HSO_COMMAND, #00100010B ; Set HSD for timer1, set pin 2
20E7 A03804 152 LD HSO_TIME, NXT_ON_T
153
20EA 91074A 154 ORB LAST_LOAD, #00000111B ; Last loaded value was all ones
155
20ED B02817 156 LDB PWM_CONTROL, PWM_TIME_1 ; Now is as good a time as any
157 ; to update the PWM reg
20F0 2026 158 BR check_done
159
20F2 160
20F2 304A23 161 set_off_times:
162 JBC LAST_LOAD, 0, check_done
163
20F5 442A383A 164 ADD NXT_OFF_0, NXT_ON_T, HSO_ON_0
20F9 B11006 165 LDB HSO_COMMAND, #00010000B ; Set HSD for timer1, clear pin 0
20FC A03A04 166 LD HSO_TIME, NXT_OFF_0
167
20FF FD 168 NOP
2100 442C383C 169 ADD NXT_OFF_1, NXT_ON_T, HSO_ON_1
2104 B11106 170 LDB HSO_COMMAND, #00010001B ; Set HSD for timer1, clear pin 1
2107 A03C04 171 LD HSO_TIME, NXT_OFF_1
172
210A FD 173 NOP
210B 442E383E 174 ADD NXT_OFF_2, NXT_ON_T, HSO_ON_2
210F B11206 175 LDB HSO_COMMAND, #00010010B ; Set HSD for timer1, clear pin 2
2112 A03E04 176 LD HSO_TIME, NXT_OFF_2
177
2115 71F84A 178 ANDB LAST_LOAD, #11111000B ; Last loaded value was all 0s
179
2118 180 check_done:
2118 71FD0F 181 ANDB Port1, #11111101B ; Clear P1.1
    
```

```

211B F3          182          POPF
211C F0          183          RET
                184
                185          $EJECT
                186
                187          ;
                188          ;           A TO D COMPLETE INTERRUPT           ;
                189          ;
                190
211D            191          ATOD_done_int:
211D F2          192          PUSHF
211E 91040F     193          ORB      Port1, #00000100B      ; Set P1 2
                194
2121 51C0021C  195          ANDB    AL, AD_RESULT_LO, #11000000B      ; Load low order result
2125 B0031D    196          LDB     AH, AD_RESULT_HI      ; Load high order result
212B 5444441E  197          ADDB    DL, AD_NUM, AD_NUM      ; DL= AD_NUM *2
212C AC1E1E    198          LDBZE   DX, DL
212F C31E301C  199          ST      AX, RESULT_TABLE[DX]      ; Store result indexed by DX
                200
2133 99401C    201          CMPB    AL, #01000000B
2136 D107      202          JNH     no_rnd      ; Round up if needed
213B 99FF1D    203          CMPB    AH, #OFFH      ; Don't increment if AH=OFFH
213B DF02      204          JE      no_rnd
213D 171D      205          INCB    AH
                206
213F B01D1C    207          no_rnd: LDB     AL, AH      ; Align byte and change to word
2142 111D      208          CLRB    AH
2144 C31E2B1C  209          ST      AX, ON_TIME[DX]
                210
2148 1744      211          INCB    AD_NUM
214A 710344    212          ANDB    AD_NUM, #03H      ; Keep AD_NUM between 0 and 3
                213
214D 55084402  214          next:  ADDB    AD_COMMAND, AD_NUM, #1000B      ; Start conversion on channel
                215          ;           indicated by AD_NUM register
2151 71FBOF    216          ANDB    Port1, #11111011B      ; Clear P1.2
2154 F3        217          POPF
2155 F0        218          RET
                219
                220
2156            221          END

```

ASSEMBLY COMPLETED. NO ERROR(S) FOUND.

270061-90

APPENDIX C
SOFTWARE SERIAL PORT

SERIES-III MCS-96 MACRO ASSEMBLER, V1 0

SOURCE FILE: :F3:SWPORT.A96
OBJECT FILE: :F3:SWPORT.OBJ
CONTROLS SPECIFIED IN INVOCATION COMMAND: NOSB

```

ERR LOC  OBJECT          LINE  SOURCE STATEMENT
      1  $TITLE('SWPORT.A96 : SOFTWARE IMPLEMENTED ASYNCHRONOUS SERIAL PORT')
      2
      3  ; This module provides a software implemented asynchronous serial port
      4  ; for the 8096. HSD.5 is used for transmit data. HSI.2 is used for
      5  ; receive data. Note: the choice of HSD.5 and HSI.2 is arbitrary).
      6
      7  $INCLUDE(DEMO96.INC)
=1     8  $nolist ; Turn listing off for include file
=1    56  ; End of include file
      57
      58  ;          VARIABLES NEEDED BY THE SOFTWARE SERIAL PORT
      59  ;          =====
      60  ;
0000   61  ;          rseg
      62
0000   63  ios1_save:   dsb 1 ; Used to save contents of ios1
0001   64  rcve_state: dsb 1
0001   65  rxrdy      equ 1 ; indicates receive done
0002   66  rxovrrun  equ 2 ; indicates receive overflow
0004   67  rip        equ 4 ; receive in progress flag
0002   68  rcve_buf:   dsb 1 ; used to double buffer receive data
0003   69  rcve_reg:  dsb 1 ; used to deserialize receive
0004   70  sample_time: dsw 1 ; records last receive sample time
      71
0006   72  serial_out: dsw 1 ; Holds the output character+framing (start and
      73  ; stop bits) for transmit process.
0008   74  baud_count: dsw 1 ; Holds the period of one bit in units
      75  ; of T1 ticks.
000A   76  txd_time:   dsw 1 ; Transition time of last Txd bit that was
      77  ; sent to the CAM
000C   78  char:       dsb 1 ; for test only
      79  ;
      80  ;          COMMANDS ISSUED TO THE HSD UNIT
      81  ;          =====
      82  ;
0035   83  mark_command equ 0110101b ; timer1.set.interrupt on 5
0015   84  space_command equ 0010101b ; timer1.clr.interrupt on 5
0018   85  sample_command equ 0011000b ; software timer 0
      86
      87  $ject

```

270061-91

6-83

```

2080          88          cseg at 2080h
                89
2080          90  reset_loc:
                91  ; The 8096 starts executing here on reset, the program will initialize the
                92  ; the software serial port and run a simple test to exercize it.
                93
2080 FA        94          di
2081 A1F0001B  95          ld      sp,#0f0h
2085 C9C012    96          push   #4800
2088 EF0000    R  97          call   setup_serial_port
208B B16C08    98          ldb    int_mask,#01101100b ; serial, swt,hso,hsi
208E FB        99          ei
                100
                101
208F          102  test1:
                103  ; A simple test of the serial port routines.
                104  ; While no characters are received an incrementing pattern is sent to the
                105  ; serial output. When a character is received the incrementing pattern
                106  ; "jumps" to the character received and proceeds from there.
                107
                108          CR      equ    ODH          ; Carriage return
208F B10D0C    R  109          ldb    char,#CR
2092          110  test1loop:
2092 AC0C1C    R  111          ldbz   ax,char
2095 C81C      112          push   ax
2097 EF3000    R  113          call   char_out
                114
209A 990D0C    R  115          cmpb   char,#CR          ; Pause on Carriage return
209D D706      116          bne   nopause
209F 011C      117          clr   ax
20A1          118  pause:
20A1 071C      119          inc   ax
20A3 D7FC      120          bne   pause
20A5          121  nopause:
                122
20A5 170C      R  123          incb   char
20A7          124  test2:
20A7 EF4400    R  125          call   csts          ; char ready?
20AA 98001C    126          cmpb   al,0
20AD DFE3      127          be    test1loop      ; loop if not
20AF EF4C00    R  128          call   char_in
20B2 B01C0C    R  129          ldb    char,al
20B5 27DB      130          br    test1loop
                131  $eject

```

```

132
0000      133          cseg
134
0000      135  setup_serial_port.
136      136      , Called on system reset to initiate the software serial port
137
0000 CC22      138          pop      cx          ; the return address
0002 CC20      139          pop      bx          ; the baud rate (in decimal)
0004 A107001E  140          ld       dx,#0007h   ; dx:ax:=500,000 (assumes 12 Mhz crystal)
0008 A120A11C  141          ld       ax,#0A120h
000C BC201C    142          divu    ax,bx        ; calculate the baud count (500,000/baudrate)
000F C00B1C    R 143          st       ax,baud_count
0012 C00600    R 144          st       0,serial_out ; clear serial out
0015 B16016    145          ldb     ioctl,#01100000b ; Enable HSD.5 and Txd
0018 3E15FD    146          bbs     ios0.6,$     ; Wait for room in the HSD CAM
147          ; and issue a MARK command.
001B 44140A0A  R 148          add     txd_time,timer1,20
001F B13506    149          ldb     hso_command,#mark_command
0022 A00A04    R 150          ld       hso_time,txd_time
0025 1102     R 151          clr    rcve_buf ; clear out the receive variables
0027 1103     R 152          clr    rcve_reg
0029 1101     R 153          clr    rcve_state
002B EF4800    154          call   init_receive ; setup to detect a start bit
002E E322     155          br     [cx] ; return
156          $reject
157
0030      158  char_out:
159      159      , Output character to the software serial port
160
0030 CC22      161          pop      cx          ; the return address
0032 CC20      162          pop      bx          ; the character for output
0034 B10121    163          ldb     (bx+1),#01h   ; add the start and stop bits
0037 642020    164          add     bx,bx         ; to the char and leave as 16 bit
003A      165  wait_for_xmit:
003A B80006    R 166          cmp     serial_out,0 ; wait for serial_out=0 (it will be cleared by
003D D7FB      167          bne    wait_for_xmit ; the hso interrupt process)
003F C00620    R 168          st     bx,serial_out ; put the formatted character in serial_out
0042 E322     169          br     [cx] ; return to caller
170
0044      171  csts:
172      172      ; Returns "true" (ax<>0) if char_in has a character.
173
0044 011C      174          clr     ax
0046 300102    R 175          bbc     rcve_state,0,csts_exit
0049 071C      176          inc     ax
004B      177  csts_exit:
004B F0        178          ret
179
004C      180  char_in:

```

```

181 ; Get a character from the software serial port
182 ;
183 ; ; wait for character ready
004C 3001FD R 184      bbc      rcv_e_state,0,char_in
004F F2      185      pushf     ; set up a critical region
0050 71FE01 R 186      andb     rcv_e_state,#not(rxrddy)
0053 AC021C R 187      ldbze   al,rcv_e_buf
0056 F3      188      popf     ; leave the critical region
0057 F0      189      ret
190 $eject
191 ;
0058        192 hso_isr:
193 ; Fields the hso interrupts and performs the serialization of the data
194 ; Note: this routine would be incorporated into the hso service strategy
195 ; for an actual system.
196
2006        197      cseg    at 2006h
2006 5800 R 198      dcw     hso_isr      ; Set up vector
199
0058        200      cseg
0058 F2      201      pushf
0059 64080A R 202      add      txd_time,baud_count
005C 880006 R 203      cmp      serial_out,0 ; if character is done send a mark
005F DF0D    204      be      send_mark
0061 080106 R 205      shr     serial_out,#1 ; else send bit 0 of serial_out and shift
0064 DB08    206      bc      send_mark ; serial_out left one place.
0066        207 send_space:
0066 B11506    208      ldb     hso_command,#space_command
0069 A00A04 R 209      ld      hso_time,txd_time
006C 2006    210      br     hso_isr_exit
006E        211 send_mark:
006E B13506    212      ldb     hso_command,#mark_command
0071 A00A04 R 213      ld      hso_time,txd_time
214
0074        215 hso_isr_exit:
0074 F3      216      popf
0075 F0      217      ret
218 $eject
219 ;
0076        220 init_receive:
221 ; Called to prepare the serial input process to find the leading edge of
222 ; a start bit
223 ;
0076 B10015    224      ldb     ioc0,#00000000b ; disconnect change detector
0079 B12003    225      ldb     hsi_mode,#00100000b ; negative edges on HSI 2
007C        226 flush_fifo:
007C 901600 R 227      orb     ios1_save,ios1
007F 370008 R 228      bbc     ios1_save,7,flush_fifo_done
0082 80061C    229      ldb     al,hsi_status
0085 A0041C    230      ld      ax,hsi_time ; trash the fifo entry

```

```

0088 717F00      R    231          andb    ios1_save,#not(80h)    ; clear bit 7.
0088 27EF        232          br      flush_fifo
008D             233    flush_fifo_done:
008D B11015      234          ldb     ioc0,#00010000b    ; connect HSI.2 to detector
0090 F0          235          ret
                236
                237
                238
0091             239    hsi_isr:
                240    ; Fields interrupts from the HSI unit, used to detect the leading edge
                241    ; of the START bit
                242    ; Note: this routine would be incorporated into the HSI strategy of an actual
                243    ; system.
                244
2004             245          cseg at 2004h
2004 9100      R    246          dcw     hsi_isr          ; setup the interrupt vector
                247
0091             248          cseg
0091 F2        249          pushf
0092 CB1C      250          push    ax
0094 B0061C   251          ldb     al,hsi_status
0097 A00404   R    252          ld      sample_time,hsi_time
009A 341C15   253          bbc     al,4,exit_hsi
009D 3F15FD   254          bbs    ios0,7,$          ; wait for room in HSD holding reg
00A0 A0081C   R    255          ld      ax,baud_count    ; send out sample command in 1/2
                256          shr     ax,#1          ; bit time
00A6 641C04   R    257          add    sample_time,ax
00A9 B11B06   258          ldb     hso_command,#sample_command
00AC C00404   R    259          st     sample_time,hso_time
00AF B10015   260          ldb     ioc0,#00000000b    ; disconnect hsi.2 from change detector
00B2             261    exit_hsi:
00B2 CC1C     262          pop    ax
00B4 F3       263          popf
00B5 F0       264          ret
                265    $eject
                266
00B6             267    software_timer_isr:
                268    ; Fields the software timer interrupt, used to deserialize the incoming data
                269    ; Note: this routine would be incorporated into the software timer strategy
                270    ; in an actual system.
                271
200A             272          cseg at 200ah
200A B600      R    273          dcw     software_timer_isr    ; setup vector
                274
00B6             275          cseg
00B6 F2        276          pushf
00B7 901600   R    277          orb     ios1_save,ios1
00BA 71FE00   R    278          andb   ios1_save,#not(01h)    ; clear bit 0
00BD 51FC0100 R    279          andb   0,rcv_state,#0fch    ; All bits except rxrdy and overrun=0
00C1 D70C     280          bne   process_data

```

270061-95

```

00C3                281  process_start_bit:
00C3 350604         282      bbc      hsi_status,5,start_ok
00C6 2FAE          283      call     init_receive
00C8 2032          284      br       software_timer_exit
00CA                285  start_ok:
00CA 910401         R 286      orb     rcve_state,#rip ; set receive in progress flag
00CD 2021          287      br       schedule_sample
                288
00CF                289  process_data:
00CF 3F010E         R 290      bbs     rcve_state,7,check_stopbit
00D2 180103         R 291      shrb    rcve_reg,#1
00D5 350603         292      bbc     hsi_status,5,datazero
00D8 918003         R 293      orb     rcve_reg,#80h ; set the new data bit
00DB                294  datazero:
00DB 751001         R 295      addb    rcve_state,#10h ; increment bit count
00DE 2010          296      br       schedule_sample
                297
00E0                298  check_stopbit:
00E0 3506FD         299      bbc     hsi_status,5,$ ; DEBUG ONLY
00E3 B00302         R 300      ldb     rcve_buf,rcve_reg
00E6 910101         R 301      orb     rcve_state,#rxrdy
00E9 710301         R 302      andb   rcve_state,#03h ; Clear all but ready and overrun bits
00EC 2F8B          303      call    init_receive
00EE 200C          304      br     software_timer_exit
                305
00F0                306  schedule_sample:
00F0 3F15FD         307      bbs     ios0,7,$ ; wait for holding reg empty
00F3 B11806         308      ldb     hso_command,#sample_command
00F6 640804         R 309      add     sample_time,baud_count
00F9 C00404         R 310      st     sample_time,hso_time
                311
00FC                312  software_timer_exit:
00FC F3            313      popf
00FD F0            314      ret
                315
                316
00FE                317      end

```

ASSEMBLY COMPLETED. NO ERROR(S) FOUND.

270061-96

APPENDIX D MOTOR CONTROL PROGRAM

SERIES-III MCS-96 MACRO ASSEMBLER, V1 0

SOURCE FILE : F3: MOTCON. A96

OBJECT FILE : F3: MOTCON. OBJ

CONTROLS SPECIFIED IN INVOCATION COMMAND: NOSB

ERR LOC	OBJECT	LINE	SOURCE STATEMENT
		1	\$TITLE ('MOTCON. A96: Motor Control Example Program')
		2	
		3	USE WITH C-STEP or later parts
		4	
		5	December 20, 1984
		6	
		7	\$INCLUDE(DEMO96. INC)
	=1	8	\$nolist ; Turn listing off for include file
	=1	56	; End of include file
		57	
		58	Initial Values
		59	
001E		60	min_hsi1_t equ 30 ; min period for PHA edges in mode1 before mode2
		61	
003C		62	min_hsi_t equ 2*min_hsi1_t
		63	; min period for PHA edges in mode0 before mode1
		64	
0069		65	max_hsi1_t equ 3*min_hsi1_t + min_hsi1_t/2
		66	; max period for PHA edges in mode1 before mode0
		67	
		68	
006E		69	HSD0_dly_period equ 110 ; delay for HSD timer 0 (timed count of pulses)
		70	; min period for 5 T2 clocks before mode 1
		71	
00FA		72	swt1_dly_period equ 250 ; delay for software timer 1
00FA		73	swt2_dly_period equ 250 ; delay for software timer 2
00FF		74	max_power equ 0FFh
00FF		75	max_brake equ 0FFh
0080		76	maximum_hold equ 080H
0480		77	brake_pnt equ 1200
0064		78	position_pnt equ 100
0010		79	velocity_pnt equ 16
		80	
		81	
0024		82	RSEG at 024H
		83	
0024		84	tmp: dsl 1
0028		85	timer_2: dsl 1

270061-97

```

002C      86          tmr2_old:      dsl 1
0030      87          position:     dsl 1
0034      88          des_pos:       dsl 1
0038      89          pos_err:       dsl 1
003C      90          delta_p:       dsl 1
0040      91          time:          dsl 1
0044      92          des_time:       dsl 1
0048      93          time_err:       dsl 1
          94
          95          $EJECT
          96
004C      97          last_time_err  dsw 1
004E      98          last_pos_err.  dsw 1
0050      99          pos_delta.     dsw 1
0052     100         time_delta     dsw 1
0054     101         last_pos.       dsw 1
0056     102         last1_time:     dsw 1
0058     103         last2_time.     dsw 1
005A     104         boost:         dsw 1
005C     105         tmp1:          dsw 1
005E     106         out_ptr.       dsw 1
0060     107         offset:        dsw 1
0062     108         nxt_pos:        dsw 1
0064     109         rpw:            dsw 1
0066     110         old_t2:        dsw 1
          111
0068     112         direct:         dsb 1 ; 1=forward, 0=reverse
0069     113         pwm_dir:         dsb 1
006A     114         hsi_s0:         dsb 1
006B     115         last_stat:       dsb 1
006C     116         pwm_pwr:        dsb 1
006D     117         ios1_bak:        dsb 1
006E     118         TR_CDL:         DSB 1 ; COLLECT TRACE IF TR_CDL=00
006F     119         main_dly:      dsb 1
          120
0070     121         max_pwr:         dsw 1
0072     122         max_brk:         dsw 1
0074     123         max_hold:       dsw 1
0076     124         vel_pnt:       dsw 1
0078     125         brk_pnt:       dsw 1
007A     126         pos_pnt:       dsw 1
007C     127         HSD0_dly:       dsw 1
007E     128         swt1_dly:       dsw 1
0080     129         swt2_dly:       dsw 1
0082     130         min_hsi:        dsw 1
0084     131         min_hsi1:       dsw 1
0086     132         max_hsi1:       dsw 1
          133
          134
0100     135         dseg at 100H

```

6-90

```

136
137 mode_view:   dsb   1
138 count_out:  dsw   1
139 err_view:   dsw   1
140
141
142 $eject
143
144           PIN#   PORT   FLAG USAGE
145
146           22     P1.0   mode0 0   mode1 1   mode2 1   or 0
147           23     P1.1     0       0       1       1
148           24     P1.2   software timer 2 routine enter/leave
149           25     P1.3   Main program toggle
150           26     P1.4   HSI overflow toggle
151           37     P1.5   software timer 0 routine enter/leave
152           38     P1.6   hsi_int enter/leave
153           39     P1.7   software timer 1 routine enter/leave
154           40     P2.6   Input direction (0=reverse, 1=forward)
155           45     P2.7   direction 0=rev, 1=fwd
156
2000       157   cseg   at     2000H
2000 0022   158         dcw   timer_ovf_int
2002 1020   159         dcw   atod_done_int
2004 0424   160         dcw   hsi_data_int
2006 8022   161         dcw   hso_exec_int
2008 1020   162         dcw   hsi_O_int
200A 2022   163         dcw   soft_tmr_int
200C 1020   164         dcw   ser_port_int
200E 1020   165         dcw   external_int
166
2010       167   atod_done_int:
2010       168   hsi_O_int:
2010       169   ser_port_int:
2010       170   external_int:
171
2080       172   cseg   at     2080H
173
2080 A1F00018 174   init:   ld     sp,#0FOH
2084 B1FF17   175         ldb   pwm_control,#0FFH
176
2087 1168   177         clr   direct
2089 A170175C 178         ld     tmp1,#6000 ; wait about 3 seconds for motor
208D 055C   179   delay: dec   tmp1 ; to come to a stop
208F E068FD 180         djnz  direct,$ ; wait 0.512 milliseconds
2092 8B005C 181         cmp   tmp1,zero
2095 D2F6   182         jgt   delay
183
2097 B1FF0F 184         ldb   port1,#0FFH
209A B1FF10 185         ldb   port2,#0FFH

```

```

209D B12516      186      ldb      IOC1,#00100101B ; Disable HSD 4,HSD 5, HSI_INT=first,
187                                     ; Enable PWM, TXD, TIMER1_OVRFLOW_INT
188
20A0 71FC0F      189      andb     Port1,#11111100B      ; clear P1.O.1 (set mode 0)
20A3 B19903      190      ldb      HSI_mode,#10011001B ; set hsi.1,3 -: hsi.0,2 +
20A6 B19715      191      ldb      IOC0,#01010111B      ; Enable all hsi
192                                     ; T2 CLOCK=T2CLK, T2RST=T2RST
193                                     ; Clear timer2
194      *sejct
195
20A9 A00400      196      ld       zero,hsi_time
20AC 0140        197      clr     time
20AE 0142        198      clr     time+2
20B0 0128        199      clr     timer_2
20B2 012A        200      clr     timer_2+2
20B4 0130        201      clr     position
20B6 0132        202      clr     position+2
20B8 0154        203      clr     last_pos
20BA 0134        204      clr     des_pos
20BC 0136        205      clr     des_pos+2
20BE 0144        206      clr     des_time
20C0 0146        207      clr     des_time+2
20C2 A00A56      208      ld       last1_time,Timer1
20C5 490008565B  209      sub     last2_time,last1_time,#800H
20CA 116D        210      clrb    ios1_bak
20CC 1109        211      clrb    int_pending
20CE A1F0015E    212      ld       out_ptr,#1FOH
20D2 A13C0082    213      ld       min_hsi,#min_hsi_t
20D6 A11E0084    214      ld       min_hsi1,#min_hsi1_t
20DA A1690086    215      ld       max_hsi1,#max_hsi1_t
20DE A16E007C    216      ld       HSD0_dly,#HSD0_dly_period
20E2 A1FA007E    217      ld       swt1_dly,#swt1_dly_period
20E6 A1FA0080    218      ld       swt2_dly,#(swt2_dly_period)
20EA A1FF0070    219      ld       max_pwr,#max_power
20EE A1FF0072    220      ld       max_brk,#max_brake
20F2 A1800074    221      ld       max_hold,#maximum_hold
20F6 A1800478    222      ld       brk_pnt,#brake_pnt
20FA A164007A    223      ld       pos_pnt,#position_pnt
20FE A1100076    224      ld       vel_pnt,#velocity_pnt
2102 A1002962    225      ld       nxt_pos,#pos_table
2106 B0006C      226      ldb     pwm_pwr,zero
2109 B10169      227      ldb     pwm_dir,#01h      ; FORWARD
228
210C B12D08      229      ldb     int_mask,#00101101B ; Enable tmr_ovf, hsi, swt, HSD.interrupts
210F B13006      230      ldb     hso_command,#30H      ; set HSD_0
2112 447COA04    231      add     hso_time,timer1,HSD0_dly
2116 FD          232      nop
2117 FD          233      NOP
2118 B13906      234      ldb     hso_command,#39H      ; set swt_1
211B 447EOA04    235      add     hso_time,timer1,swt1_dly

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211F FD          236          nop
2120 FD          237          nop
2121 B13A06      238          ldb     hso_command,#3AH      , set swt_2
2124 44800A04    239          add     hso_time,timer1,swt2_dly
                240
2128 A00A40      241          ld     time,TIMER1
212B A00C2C      242          ld     tmr2_old,timer2
212E FB          243          ei
                244
212F E7CE06      245          br     main_prog
                246
                247          *eject
                248
                249
                250          .....
                251          .....          TIMER INTERRUPT SERVICE          .....
                252          .....
                253          .....
2200            254          CSEG AT 2200H
                255
2200            256          timer_ovf_int
2200 F2          257          pushf
                258
2201 90166D      259          orb     ios1_bak,IOS1
2204 356D05      260          chk_t1: jbc     ios1_bak,5,tmr_int_done
2207 0742        261          inc     time+2
2209 71DF6D      262          andb   ios1_bak,#11011111B      , clear bit 5
220C            263          tmr_int_done:
220C F3          264          popf
220D F0          265          ret     ; End of timer interrupt routine
                266
                267
                268
                269          .....
                270          .....          SOFTWARE TIMER INTERRUPT SERVICE ROUTINE          .....
                271          .....
                272          .....
2220            273          CSEG AT 2220H
                274
                275
2220            276          soft_tmr_int
2220 F2          277          pushf
2221 90166D      278          orb     ios1_bak,IOS1
2224            279          chk_sw0:
2224 306D03      280          jbc     ios1_bak,0,chk_sw01
2227 71FE6D      281          andb   ios1_bak,#11111110B      ; Clear bit 0 - end sw0
                282          call  swt0_expired
222A            283          chk_sw01:
222A 316D06      284          jbc     ios1_bak,1,chk_sw02
222D 71FD6D      285          andb   ios1_bak,#11111101B      ; Clear bit 1

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2230 EFC003      286      call      swt1_expired
2233            287      chk_swt2:
2233 326D06      288      jbc       ios1_bak,2,chk_swt3
2236 71FB6D      289      andb     ios1_bak,#1111011B      ; Clear bit 2
2239 EF4401      290      call     swt2_expired
223C            291      chk_swt3:
223C 346D03      292      jbc       ios1_bak,4,swt_int_done
223F 71F76D      293      andb     ios1_bak,#1111011B      ; Clear bit 3
                294      ; call     swt3_expired
                295
2242            296      swt_int_done:
2242 F3           297      popf
2243 FO           298      ret       ; END OF SOFTWARE TIMER INTERRUPT ROUTINE
                299
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                995      ;
                996      ;
                997      ;
                998      ;
                999      ;
                1000      ;

```

```

22B3 643C30          336   in_fwd: add    position,delta_p
22B6 A40032          337         addc   position+2,zero
22B9 2006            338         br     chk_mode
                339
22BB 683C30          340   in_rev: sub    position,delta_p
22BE A80032          341         subc   position+2,zero
                342
22C1                343   chk_mode:
22C1 4B662B5C        344         sub    tmp1,Timer_2.old_t2    ; Check count difference in tmp1
22C5 8905005C        345         cmp    tmp1,#5             ; set mode1 if count is too low
22C9 D21C            346         jgt    end_swt0          ; count <= 5
                347
22CB                348   set_model:
22CB 71FD0F          349         andb   Port1,#11111101B    ; Clear P1.1, set P1.0 (set mode 1)
22CE 91010F          350         orb    Port1,#00000001B
22D1 B10515          351         ldb    IDCO,#00000101B    ; enable HSI 0 and 1
22D4 A00400          352         ld     zero,HSI_TIME
22D7 48840A56        353         sub    last1_time,Timer1.min_hsil
                354         ; set up so (time-last2_time)>min_hsil on next HSI
                355   $EJECT
                356
22DB                357   clr_hsi:
22DB A00400          358         ld     ZERO,HSI_TIME
22DE 717F6D          359         andb   ios1_bak,#01111111B    ; clear bit 7
22E1 90166D          360         orb    ios1_bak,ios1
22E4 3F6DF4          361         jbs    ios1_bak,7,clr_hsi    ; If hsi is triggered then clear hsi
                362
22E7                363   end_swt0:
22E7 A02B66          364         ld     old_t2,TIMER_2
22EA 71DF0F          365         andb   port1,#11011111B    ; clear P1.5
22ED F3             366         POPF
22EE F0             367         ret
                368
                369
                370
                371   ;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;
                372   ;;;;;;;;;; SOFTWARE TIMER ROUTINE 2 ;;;;;;;;;;
                373   ;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;
                374
2380                375   CSEG AT 2380H
                376
2380                377   swt2_expired:
2380 F2             378         pushf
2381 B13A06          379         ldb    hso_command,#3AH    ; set swt_2
2384 44800A04        380         add    hso_time,timer1.swt2_dly
                381
2388 91040F          382         orb    port1,#00000100B    ; set-port 1.2
238B 89FF075E        383         cmp    out_ptr,#7fFH
238F D104           384         bnh   pulsing
2391 A1F0015E        385         ld     out_ptr,#1f0H

```

```

386
387 pulsing:
388 jbc tr_col,0,swt2_done
389
390 st position+2,[out_ptr]+ ; position high, position low
391 st position,[out_ptr]+
392
393 st direct,[out_ptr]+
394 st pwm_pwr,[out_ptr]+
395
396 ; store 8 bytes externally
397
398 swt2_done:
399 sub tmp1,timer1,last1_time
400 cmp tmp1,#1800H
401 jnh swt2_ret ; keep (Timer1-last1_time)<2000H
402
403 add last1_time,#1000H
404 swt2_ret:
405 andb port1,#11111011B ; clear port1.2
406 popf
407 ret
408
409 $EJECT
410 .....
411 ..... HSI DATA AVAILABLE INTERRUPT ROUTINE .....
412 .....
413
414 ; This routine keeps track of the current time and position of the motor
415 ; The upper word of information is provided by the timer overflow routine
416
417 CSEG AT 2400H
418 now_mode_1: br in_mode_1 ; used to save execution time for
419 no_int1: br no_int ; worst case loop
420
421 hsi_data_int: pushf
422 orb port1,#01000000B ; set P1.6
423 andb ios1_bak,#01111111B ; Clear ios1_bak.7
424 orb ios1_bak,ios1
425 jbc ios1_bak,7,no_int1 ; If hsi is not triggered then
426 ; jump to no_int
427
428 get_values:
429 ld timer_2,TIMER2
430 andb hsi_s0,HSI_STATUS,#01010101B
431 ld time,HSI_TIME
432
433 jbs port1,0,now_mode_1 ; jump if in mode 1
434
435 In_mode_0:
436 jbs hsi_s0,0,a_rise

```

```

2421 3A6A2C      436          jbs      hsi_s0,2,a_fall
2424 3C6A4D      437          jbs      hsi_s0,4,b_rise
2427 3E6A5A      438          jbs      hsi_s0,6,b_fall
242A 2094        439          br       no_cnt
2440
242C A05658      441  a_rise: ld      last2_time,last1_time
242F A04056      442          ld      last1_time,time
2432 685B40      443          sub     time,last2_time
2435 88B240      444          cmp    time,min_hsi
2438 D906        445          jh     tst_statr
2446 ;set model-
2447          orb     Port1,#00000001B      ; Set P1_0 (in mode 1)
244D B10515      448          ldb    IOCO,#00000101B      ; Enable HSI 0 and 1
2440
2440 3E6B5B      449  tst_statr:
2443 3C6B67      450          jbs    last_stat,6,going_fwd
2446 3A6B50      451          jbs    last_stat,4,going_rev
2449 98006B      452          jbs    last_stat,2,change_dir
244C DF46        453          cmpb  last_stat,zero
244E 27B2        454          je     first_time          ; first time in mode0
2456          br     no_int1
2450 A05658      457  a_fall: ld      last2_time,last1_time
2453 A04056      458          ld      last1_time,time
2456 685B40      459          sub     time,last2_time
2459 88B240      460          cmp    time,min_hsi
245C D906        461          jh     tst_statf
2462 ;set model-
2463          orb     Port1,#00000001B      ; Set P1_0 (in mode 1)
2461 B10515      464          ldb    IOCO,#00000101B      ; Enable HSI 0 and 1
2465 $EJECT
2466          tst_statf:
2467          jbs    last_stat,4,going_fwd
2468          jbs    last_stat,6,going_rev
246A 386B2C      469          jbs    last_stat,0,change_dir
246D 98006B      470          cmpb  last_stat,zero
2470 DF22        471          je     first_time          ; first time in mode0
2472 2057        472          br     no_int
2473
2474 386B27      474  b_rise: jbs    last_stat,0,going_fwd
2477 3A6B33      475          jbs    last_stat,2,going_rev
247A 3E6B1C      476          jbs    last_stat,6,change_dir
247D 98006B      477          cmpb  last_stat,zero
2480 DF12        478          je     first_time          ; first time in mode0
2482 2047        479          br     no_int
2480
2484 3A6B17      481  b_fall: jbs    last_stat,2,going_fwd
2487 386B23      482          jbs    last_stat,0,going_rev
248A 3C6B0C      483          jbs    last_stat,4,change_dir
248D 98006B      484          cmpb  last_stat,zero
2490 DF02        485          je     first_time          ; first time in mode0

```

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```

2492 2037          486          br          no_int
                487
2494          488          first_time.
2494 C46B6A      489          stb          hsi_s0, last_stat
2497 2072          490          br          done_chk          , add delta position
                491
                492
2499          493          change_dir.
2499 126B        494          notb         direct
249B 306B0F     495          no_inc: jbc          direct, 0, going_rev
                496
                497          going_fwd:
249E          498          orb          PORT2, #01000000B          ; set P2 6
24A1 B1016B    499          ldb          direct, #01          ; direction = forward
24A4 65010030  500          add          position, #01
24AB A40032    501          addc         position+2, zero
24AB 200D      502          br          st_stat
24AD          503          going_rev:
24AD 71BF10    504          andb         PORT2, #10111111B          ; clear P2 6
24B0 B1006B    505          ldb          direct, #00          ; direction = reverse
24B3 69010030  506          sub          position, #01
24B7 AB0032    507          subc         position+2, zero
                508
                509          st_stat:
24BA          510          stb          hsi_s0, last_stat
24BA C46B6A    511          load_lastst
24BD          512          ld          tmr2_old, timer_2
24BD A02B2C    513          no_cnt. andb         ios1_bak, #01111111B          ; clr bit 7
24C0 717F6D    514          orb          ios1_bak, ios1
24C3 90166D    515          jbc          ios1_bak, 7, no_int
24C6 376D02    516          again. br          get_values
                517
24CB 71BFOF    518          no_int. andb         port1, #10111111B          ; Clear P1 6
24CE F3        519          popf
24CF F0        520          ret          ; end of hsi_data interrupt routine
                521          ; Routine for mode 1 follows and then returns to "load_lastst"
                522          $EJECT
                523
                524
24D0          525          In_mode_1          , mode 1 HSI routine
                526
24D0 51506A5C  527          andb         tmp1, hsi_s0, #01010000B
24D4 D7EA      528          jne          no_cnt
24D6          529          cmp_time.          ; Procedure which sets mode 1 also
                530          ; sets times to pass the tests
24D6 A0565B    531          ld          last2_time, last1_time
24D9 A04056    532          ld          last1_time, time
                533
24DC 4B5B405C  534          cmp1. sub         tmp1, time, last2_time
24E0 8B845C    535          cmp          tmp1, min_hsil

```

```

24E3 D914          536          jh      check_max_time
                    537
24E5              538      set_mode_2:
24E5 91020F        539          orb      Port1,#00000010B      ; Set P1 1 (in mode 2)
24E8 B10015        540          ldb      IOCO,#00000000B      ; Disable all HSI
24EB A00400        541      mt_hsi: ld      zero,hsi_time      ; empty the hsi fifo
24EE 717F6D        542          andb     ios1_bak,#01111111B      ; clear bit 7
24F1 90166D        543          orb      ios1_bak,ios1
24F4 3F6DF4        544          jbs      ios1_bak,7,mt_hsi      ; If hsi is triggered thenrclear hsi
24F7 2012          545          br       done_chk
                    546
24F9              547      check_max_time:
24F9 485B405C       548          sub      tmp1,time.last2_time
24FD 88B65C        549          cmp      tmp1,max_hsi1      ; max_hsi = addition to min_hsi for
                    550          ; total time
2500 D109          551          jnh      done_chk
                    552
2502              553      set_mode_0:
2502 71FC0F        554          andb     Port1,#11111100B      ; clear P1.O.1 set mode 00
2505 B15515        555          ldb      IOCO,#01010101B      ; Enable all HSI
2508 B0006B        556          ldb      last_stat,zero
                    557
250B              558      done_chk:
250B 482C283C       559          sub      delta_p,timer_2,tmr2_old      ; get timer2 countdifference
250F 306808        560          jbc      direct,0,add_rev
2512              561      add_fwd:
2512 643C30        562          add      position,delta_p
2515 A40032        563          addc     position+2,zero
2518 27A3          564          br       load_last5
251A              565      add_rev:
251A 683C30        566          sub      position,delta_p
251D AB0032        567          subc     position+2,zero
2520 279B          568          br       load_last5
                    569
2570              570      $eject
2571              571      .....
2572              572      .....      SOFTWARE_TIMER ROUTINE 1      .....
2573              573      .....
2574              574
2600              575      CSEG AT 2600H
2600              576
2600              577      swt1_expired:
2600              578
2600 F2            579          pushf
2601 91B00F        580          orb      port1,#10000000B      ; set port1.7
2604 B10D08        581
2604 B10D08        582          ldb      int_mask,#00001101B      ; enable HSI, Tovf, HSD
2607 B13906        583
260A 447E0A04     584          ldb      HSD_COMMAND,#39H
260A 447E0A04     585          add      HSD_TIME,TIMER1,swt1_dly

```

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```

586
260E A0464A          587      ld      time_err+2,des_time+2      , Calculate time & position error
2611 A0363A          588      ld      pos_err+2,des_pos+2
2614 48404448        589      sub     time_err,des_time,time      ; values are set
2618 A8424A          590      subcc  time_err+2,time+2
261B 48303438        591      sub     pos_err,des_pos,position
261F A8323A          592      subcc  pos_err+2,position+2
593
2622 FB              594      EI
595
2623 48484C52        596      sub     time_delta,last_time_err,time_err
2627 A04B4C          597      ld      last_time_err,time_err
598
262A 48384E50        599      sub     pos_delta,last_pos_err,pos_err
262E A0384E          600      ld      last_pos_err,pos_err
601
602      ;;;;      Time_err = Desired time to finish - current time
603      ;;;;      Pos_err = Desired position to finish - current position
604      ;;;;      Pos_delta = Last position error - Current position error
605      ;;;;      Time_delta = Last time error - Current time error
606      ;;;;      note that errors should get smaller so deltas will be
607      ;;;;      positive for forward motion (time is always forward)
608
609
2631                610      chk_dir:
2631 88003A          611      cmp     pos_err+2,zero
2634 D60D          612      jge    go_forward
613
2636                614      go_backward:
2636 033B          615      neg     pos_err      ; Pos_err = ABS VAL (pos_err)
2638 B10069        616      ldb    pwm_dir,#00h
263B 89FFFF3A      617      cmp     pos_err+2,#0ffffH
263F D70A          618      jne    ld_max
2641 200D          619      br     chk_brk
620
2643                621      go_forward:
2643 B10169        622      ldb    pwm_dir,#01H
2646 88003A        623      cmp     pos_err+2,zero
2649 DF05          624      je     chk_brk
625      $EJECT
626
264B B0706C        627      ld_max. ldb    pwm_pwr,max_pwr
264E 2051          628      br     chk_sanity
629
2650                630      Chk_brk.      , Position_Error now = ABS(pos_err)
2650 887A38        631      cmp     pos_err,pos_pnt
2653 D11E          632      jnh    hold_position      , position_error<position_control_point
2655 887838        633      cmp     pos_err,brk_pnt

```

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```

265B D9F1          634          jh      ld_max          , position_error>brake_point
                   635
265A              636      braking
265A 880050        637          cmp      pos_delta, zero
265D D602          638          jge     chk_delta
265F 0350          639          neg     pos_delta
2661              640      chk_delta:
2661 887650        641          cmp      pos_delta, vel_pnt      ; velocity = pos_delta/sample_time
2664 D10D          642          jnh     hold_position          ; jmp if ABS(velocity) < vel_pnt
                   643
2666 B0726C        644      brake      ldb      pwm_pwr, max_brk
2669 B06824        645          ldb     tmp, direct          ; If braking apply power in opposite
266C 1224          646          notb   tmp                  ; direction of current motion
266E B02469        647          ldb     pwm_dir, tmp
                   648
2671 2030          649          br      ld_pwr
                   650
2673              651      Hold_position          ; position hold mode
2673 8902003B      652          cmp      pos_err, #02
2677 D906          653          jh      calc_out          ; if position error < 2 then turn off power
2679 0126          654          clr     tmp+2
267B 015A          655          clr     boost
267D 201F          656          BR     output
                   657
267F              658      calc_out:
267F 5DFF7424      659          mulub   tmp, max_hold, #255
2683 6C3824        660          mulu   tmp, pos_err          ; Tmp = pos_err * max_hold
2686 880050        661          cmp     pos_delta, zero
2689 D709          662          jne     no_bst
268B 6504005A      663          add     boost, #04          ; Boost is integral control
268F 645A26        664          add     tmp+2, boost        ; TMP+2 = MSB(pos_err*max_hold)
2692 2002          665          br      ck_max
2694 015A          666      no_bst:  clr     boost
2696 887426        667      ck_max:  cmp     tmp+2, max_hold
2699 D103          668          jnh     output
269B A07426        669      maxed:  ld      tmp+2, max_hold
269E B0266C        670      output:  ldb     pwm_pwr, tmp+2
                   671
                   672
26A1              673      chk_sanity:
26A1 2000          674          br      ld_pwr
                   675
                   676      ;;
                   677      $EJECT
                   678
26A3              679      ld_pwr:
26A3 B06C64        680          ldb     rpwr, pwm_pwr
26A6 1264          681          notb   rpwr
26AB 3B690A        682          jbs    pwm_dir, 0, p2fwd
                   683

```

6-101

```

26AB FA          684 p2bkwd: DI
26AC 717F10     685         andb   port2,#01111111B ; clear P2.7
26AF 806417     686         ldb    pwm_control,rpwr
26B2 FB          687         EI
26B3 200B       688         br     purset
26B5 FA          689 p2fwd: DI
26B6 918010     690         orb   port2,#10000000B ; set P2.7
26B7 806417     691         ldb   pwm_control,rpwr
26BC FB          692         EI
                693
26BD            694 purset:
26BD 88004A     695         cmp   time_err+2,zero ; do pos_table when_err is negative
26C0 D225       696         jgt   end_p
                697         ;;; br     end_p
                698
26C2 89202962   699         cmp   nxt_pos,#(32+pos_table)
26C6 DE06       700         jlt   get_vals ; jump if lower
26C8 A1002962   701         ld    nxt_pos,#pos_table
26CC 0142        702         clr  time+2
26CE            703 get_vals:
                704
26CE A26334      705         ld    des_pos,[nxt_pos]+
26D1 A26336      706         ld    des_pos+2,[nxt_pos]+
26D4 A26346      707         ld    des_time+2,[nxt_pos]+
26D7 A26370      708         ld    max_pwr,[nxt_pos]+
26DA A07072      709         ld    max_brk,max_pwr
26DD 646034      710         add  des_pos,offset
26E0 A40036      711         addc des_pos+2,zero
26E3 4830344E   712         sub  last_pos_err,des_pos,position
                713
26E7 717F0F     714 end_p: andb   port1,#01111111B ; clear P1.7
                715
26EA F3         716         popf
26EB F0         717         ret
                718
                719 $EJECT
                720
                721 .....
                722 ..... main program .....
                723 .....
                724
                725
2800            726 CSEG at 2800H
                727
2800            728 MAIN_PROG:
2800 90166D       729         orb   ios1_bak,ios1
2803 366D09     730         jbc   ios1_bak,6,control
2806 71BF6D     731         andb  ios1_bak,#10111111B ; clear ios1_bak 6
2809 95100F     732         xorb  Port1,#00010000B ; Compl Bit P1.4
280C EFF5FB     733         call  HSI_DATA_INT ; prevent lockup

```

```

280F          734 control:
280F 912D08   735         orb     int_mask,#00101101B ; enable hsi, hso, swt, tovf interrupts
2812 FD      736         nop
2813 FD      737         nop
2814 FD      738         nop
2815 E06FFD   739         djnz    main_dly,$
2818 FD      740         nop
2819 95080F   741         xorb    port1,#00001000B ; compliment p1.3
281C 27E2     742         BR      MAIN_PROG
              743
              744
2900          745         CSEG AT 2900H
              746
2900          747 pos_table:
              748
2900 00000000  749         dcl     00000000H ; position 0
2904 20008000  750         dcw     0020H, 0080H ; next time, power
2908 00C00000  751         dcl     0000C000H ; position 1
290C 40004000  752         dcw     0040H, 0040H ; next time, power
2910 00000000  753         dcl     00000000H ; position 2
2914 6000C000  754         dcw     0060H, 00C0H ; next time, power
2918 0080FFFF  755         dcl     0FFFF8000H ; position 3
291C 80008000  756         dcw     0080H, 0080H ; next time, power
              757
2920 00080000  758         dcl     00000800H ; position 4
2924 58008000  759         dcw     0058H, 0080H ; next time, power
2928 00300000  760         dcl     00003000H ; position 5
292C 7000FF00  761         dcw     0070H, 00FFH ; next time, power
2930 00000000  762         dcl     00000000H ; position 6
2934 9000F000  763         dcw     0090H, 00F0H ; next time, power
2938 00000000  764         dcl     00000000H ; position 7
293C 9100F000  765         dcw     0091H, 00F0H ; next time, power
              766
              767
2940          768         END

```

ASSEMBLY COMPLETED, NO ERROR(S) FOUND.

270061-B1



**APPLICATION
NOTE**

AP-275

October 1988

**An FFT Algorithm For MCS[®]-96
Products Including Supporting
Routines and Examples**

**IRA HORDEN
ECO APPLICATIONS ENGINEER**

1.0 INTRODUCTION

Intel's 8096 is a 16-bit microcontroller with processing power sufficient to perform many tasks which were previously done by microprocessors or special building block computers. A new field of applications is opened by having this much power available on a single chip controller.

The 8096 can be used to increase the performance of existing designs based on 8051s or similar 8-bit controllers. In addition, it can be used for Digital Signal Processing (DSP) applications, as well as matrix manipulations and other processing oriented tasks. One of the tasks that can be performed is the calculation of a Fast Fourier Transform (FFT). The algorithm used is similar to that in many DSP and matrix manipulation applications, so while it is directly applicable to a specific set of applications, it is indirectly applicable to many more.

FFTs are most often used in determining what frequencies are present in an analog signal. By providing a tool to identify specific waveforms by their frequency components, FFTs can be used to compare signals to one another or to set patterns. This type of procedure is used in speech detection and engine knock sensors. FFTs also have uses in vision systems where they identify objects by comparing their outlines, and in radar units to detect the dopler shift created by moving objects.

This application note discusses how FFTs can be calculated using Intel's MCS®-96 microcontrollers. A review of fourier analysis is presented, along with the specific code required for a 64 point real FFT. Throughout this application note, it is assumed that the reader has a working knowledge of the 8096. For those without this background the following two publications will be helpful:

1986 Microcontroller Handbook
Using the 8096, AP-248

These books are listed in the bibliography, along with other good sources of information on the MCS-96 product family and on Fast Fourier Transforms.

2.0 PROGRAM OVERVIEW

This application note contains program modules which are combined to create a program which performs an FFT on an analog signal sampled by the on-board ADC (Analog to Digital Converter) of the 8097. The results of the FFT are then provided over the serial

channel to a printer or terminal which displays the results. In the applications listed in the previous section, the data from this FFT program would be used directly by another program instead of being plotted. However, the plotted results are used here to provide an example of what the FFT does. There are four program modules discussed in this application note:

FFTRUN - Runs a 64 point FFT on its data buffer. It produces 32 14-bit complex output values and 32 14-bit output magnitudes. A fast square root routine and log conversion routine are included.

A2DCON - Fills one of two buffers with analog values at a set sample rate. The sample time can be as fast as 50 microseconds using 8x9xBH components.

PLOTSP - Plots the contents of a buffer to a serially connected printer. Routines are provided for console out and hexadecimal to decimal conversion and printing.

FTMAIN - The main module which controls the other modules.

Each of the modules will be described separately. In order to better understand how the programs work together, a brief tutorial on FFTs will be presented first, followed by descriptions of the programs in the order listed above.

The final program uses 64 real data points, taken from either a table or analog input 1. Each of the data points is a 16-bit signed number. The processing takes 12.5 milliseconds when internal RAM is used as the data space. If external RAM is used, 14 milliseconds are required. Larger FFTs can be performed by slightly modifying the programs. A 256-point FFT would take approximately 65 milliseconds, and a 1024-point version would require about 300 milliseconds.

In the program presented, the analog sampling time is set for 1 sample every 100 microseconds, providing the 64 samples in 6.4 milliseconds. The sampling time can be reduced to around 60 microseconds per point by changing a variable, and less than 50 microseconds by using the 8x9xBH series of parts, since they have a 22 microsecond A to D conversion time.

The programs are set up to be run in a sequence instead of concurrently. This provides the fastest operation if the sampling speed were reduced to the minimum possible. For the fastest operation above about 80 microseconds a sample, the programs could be run concurrently, but this would require some minor modifications of the program. Figure 1 shows the timing of the program as presented.

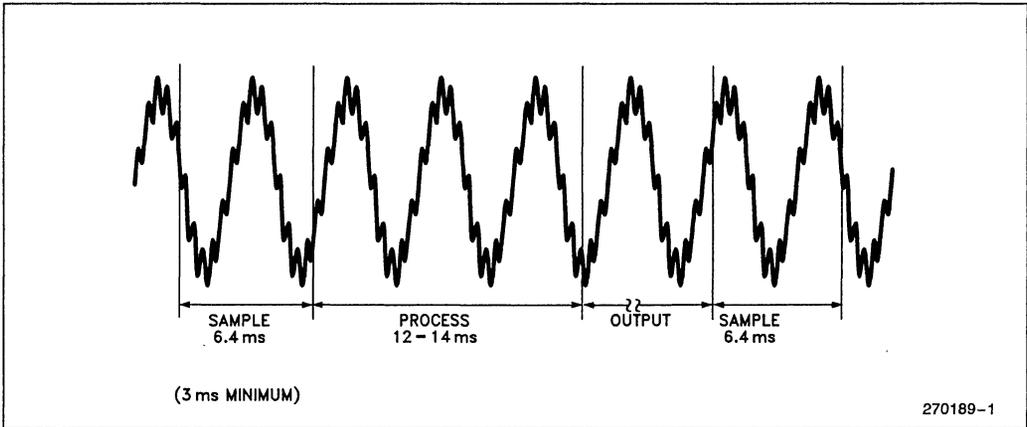


Figure 1. Timing of the FFT Program

These programs have run in the Intel Microcontroller Operation Application's Lab and produced the results presented in this application note. Since the programs have not undergone any further testing, we cannot guarantee them to be bug proof. We, therefore, recommend that they be thoroughly tested before being used for other than demonstration purposes.

3.0 FOURIER TRANSFORMS

A Fourier Transform is a useful analytical tool that is frequently ignored due to its mathematically oriented derivations. This is unfortunate, since Fourier transforms can be used without fully understanding the mathematics behind them. Of course, if one understands the theory behind these transforms, they become much more powerful.

The majority of this application note deals with how a Fast Fourier Transform (FFT) can be used for spectrum analysis. This procedure takes an input signal and separates it into its frequency components. One can almost treat the FFT as a black box, which has as its output, the frequency components and magnitudes of the input signal, much like a spectrum analyzer.

From a mathematical standpoint, Fourier Transforms change information in the time domain into the frequency domain. The theory behind the Fourier transform stems from Fourier analysis, also called frequency analysis.

There are many books on the topic of Fourier analysis, several of which are listed in the bibliography. In this application note, only the pertinent formulas and uses will be presented, not their derivations.

The main idea in Fourier analysis is that a function can be expressed as a summation of sinusoidal functions of different frequencies, phase angles, and magnitudes. This idea is represented by the Fourier Integral:

$$H(f) = \int_{-\infty}^{\infty} h(t) e^{-j2\pi ft} dt \tag{1}$$

Where: $H(f)$ is a function of frequency
 $h(t)$ is a function of time

Since

$$e^{-j\theta} = \cos \theta - j \sin \theta \tag{2}$$

$$H(f) = \int_{-\infty}^{\infty} h(t) (\cos (2\pi ft) - j \sin (2\pi ft)) dt \tag{3}$$

Figure 2 shows a rectangular pulse and its Fourier transform. Note that the results in the frequency domain are continuous rather than discrete. The horizontal axis in Figure 2a is frequency, while that of Figure 2b is time.

In a simplified case, the varying phase angles can be removed, and the integral changed to a summation, known as a Fourier Series. All periodic functions can be described in this way. This series, as shown below, can help provide a more graphical understanding of Fourier analysis.

$$y(t) = \frac{a_0}{2} + \sum_{n=1}^{\infty} [a_n \cos (2\pi n f_0 t) + b_n \sin (2\pi n f_0 t)] \tag{4}$$

for $n = 1$ to ∞

Where $f_0 = \frac{1}{T_0}$, the fundamental frequency.

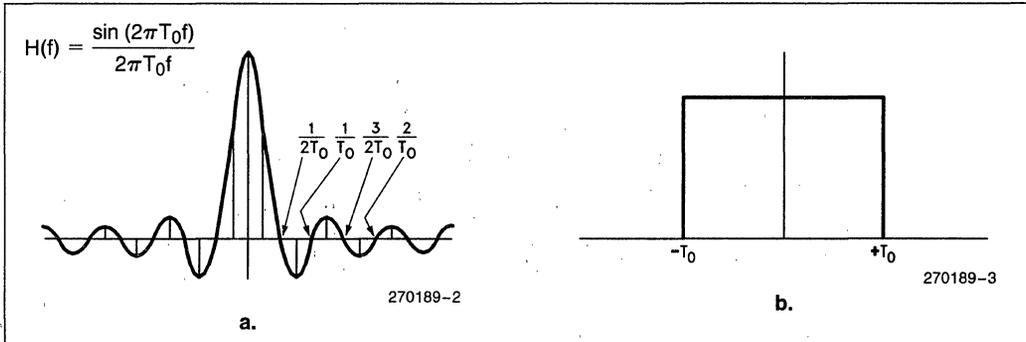


Figure 2. Rectangular Pulse and Its Fourier Transform

This formula can also be represented in complex form as:

$$\sum_{n=-\infty}^{\infty} a_n e^{j2\pi n f_0 t} \tag{5}$$

The Fourier series for a square wave is

$$\sum_{k=0}^{\infty} \frac{\sin((2k+1)2\pi f_0 t)}{(2k+1)} \tag{6}$$

If these sinusoids are summed, a square wave will be formed. Figure 3 shows the graphical summation of the first 3 terms of the series. Since the higher frequencies contribute to the squareness of the waveform at the corners, it is reasonable to compare only the flatness of the top of the waveform. The sharpness or risetime of the waveform can be determined by the highest fre-

quency term being summed. With rise and fall times of 10% of the period, the waveform generated by the first 3 terms is within 20% of ideal. At 7 terms it is within 10%, and at 20 terms it is within 5%. With a 5% risetime, it is within 20% of ideal after 5 terms, 10% after 13 terms and 5% after 32 terms. Figure 4 shows the resultant waveforms after the summation of 7, 15 and 30 terms.

Fourier analysis can be used on equation 4 to find the coefficients a_n and b_n . To make this process easier to use with a computer, a discrete form, rather than a continuous one, must be used. The discrete Fourier transform, shown in Equation 7, is a good approximation to the continuous version. The closeness of the approximation depends on several conditions which will be discussed later. The input to this transform is a set of N equally spaced samples of a waveform taken over a period of NT . The period NT is frequently referred to as the "Sampling Window".

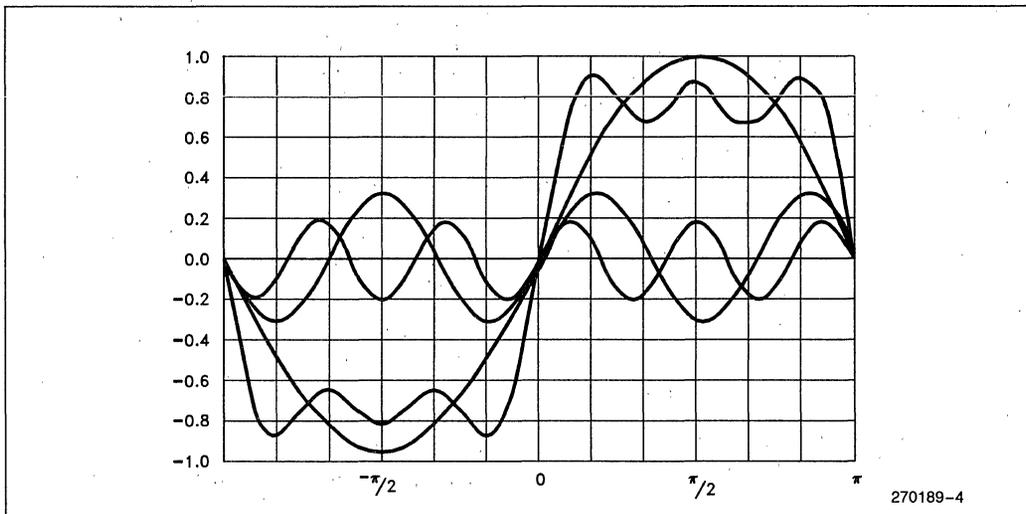
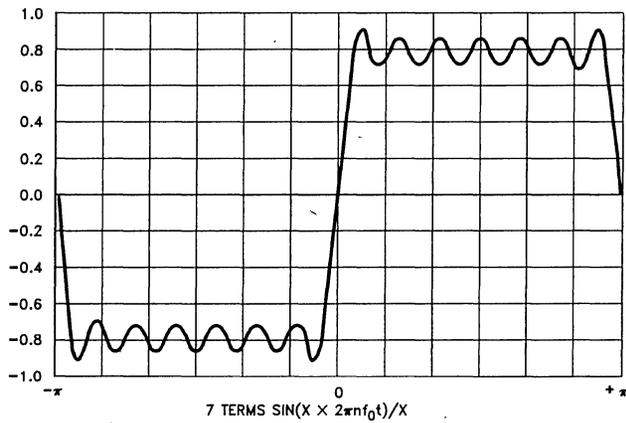
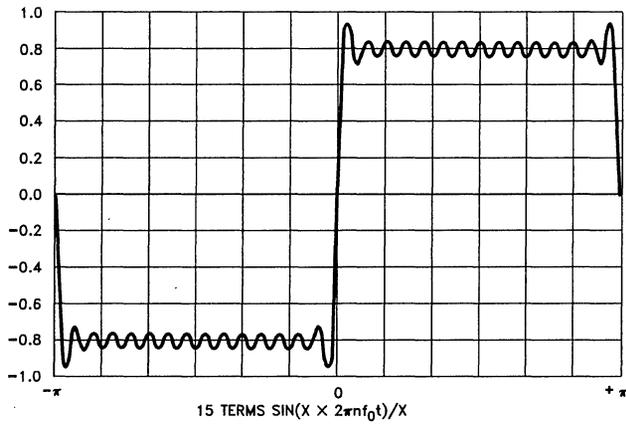


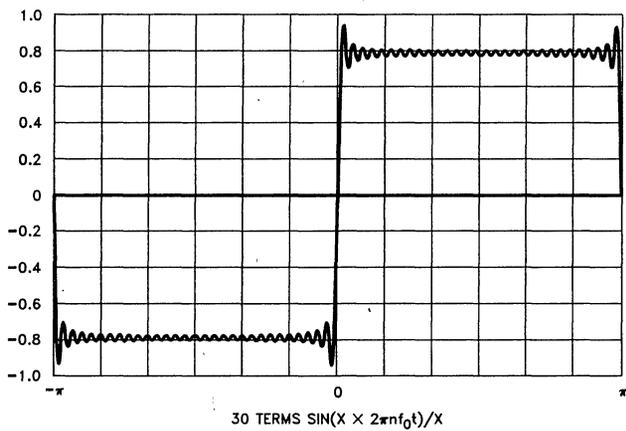
Figure 3. Graphical Summation of Sinewaves



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Figure 4. Square Wave from Sinusoids

$$H\left(\frac{n}{NT}\right) = \sum_{k=0}^{N-1} h(kT)e^{-j2\pi nk/N}$$

$n = 0, 1, \dots, N-1$ (7)

Where: $H(f)$ is a function of frequency
 $h(t)$ is a function of time
 T is the time span between samples
 N is the number of samples in the window
 $n = 0, 1, 2 \dots N-1$

This transform is used for many applications, including Fourier Harmonic Analysis. This procedure uses the transform to calculate the coefficients used in Equation 5. In order to do this, the factor T/NT must be added to the transform as follows:

$$H\left(\frac{n}{NT}\right) = \frac{T}{(NT)} \sum_{k=0}^{N-1} h(kT) e^{-j2\pi nk/N}$$

$n = 0, 1, 2, 3, \dots, N-1$ (8)

The factor provides compensation for the number of samples taken. Note that the functions $H(f)$ and $h(t)$ are complex variables, so the simplicity of the equation can be misleading. Once the values of $h(t)$ are known, (ie.

the value of the input at the discrete times (t)), the Fourier Transform can be used to find the magnitude and phase shift of the signal at the frequencies (f).

A spectrum analyzer can provide similar information on an analog input signal by using analog filters to separate the frequency components. Regardless of its source, the information on component frequencies of a signal can be used to detect specific frequencies present in a signal or to compare one signal to another. Many lab experiments and product development tests can make use of this type of information. Using these methods, the purity of signals can be measured, specific harmonics can be detected in mechanical equipment, and noise bursts can be classified. All of this information can be obtained while still treating the FFT process as a black box.

Consider the discrete transform of a square wave as shown in Figure 5. Note that the component magnitudes, as shown in the series of Equation 6, are shown in a mirrored form in the transform. This will happen whenever only real data is used as the FFT input, if both real and imaginary data were used the output would not be guaranteed to be symmetrical. For this reason, there is duplicate information in the transform for many applications. Later in this section a method to make the most of this characteristic is discussed.

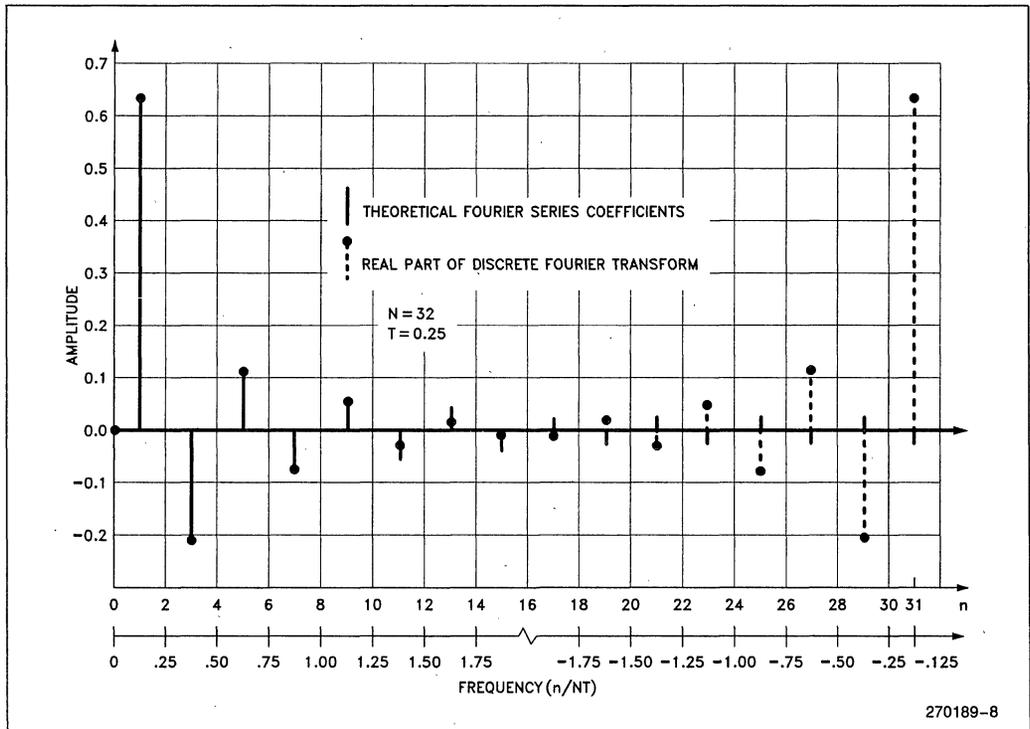


Figure 5. Discrete Transform of a Square Wave

If one looks at Equation 8, it can be seen that the calculation of a discrete Fourier transform requires N squared complex multiplications. If N is large, the calculation time can easily become unrealistic for real-time applications. For example, if a complex multiplication takes 40 microseconds, at N = 16, 10 milliseconds would be used for calculation, while at N = 128, over half a second would be needed. A Fast Fourier Transform is an algorithm which uses less multiplications, and is therefore faster. To calculate the actual time savings, it is first necessary to understand how a FFT works.

4.0 THE FFT ALGORITHM

The FFT algorithm makes use of the periodic nature of waveforms and some matrix algebra tricks to reduce the number of calculations needed for a transform. A more complete discussion of this is in Appendix A, however, the areas that need to be understood to follow the algorithm are presented here. This information need not be read if the reader's intent is to use the program and not to understand the mathematical process of the algorithm

To simplify notation the following substitutions are made in Equation 8.

$$W = e^{-j2\pi/N}$$

$$k = kT$$

$$n = \frac{n}{NT}$$

The resultant equation being

$$x(n) = \sum_{k=0}^{N-1} n(k)W^{nk} \tag{9}$$

Expressed as a matrix operation

$$\begin{bmatrix} X(1) \\ X(2) \\ X(3) \\ \vdots \\ X(N-1) \end{bmatrix} = \begin{bmatrix} W^0 & W^0 & W^0 & \dots & W^0 \\ W^0 & W^1 & W^2 & \dots & W^N \\ W^0 & W^2 & W^4 & \dots & W^{2N} \\ \vdots & \vdots & \vdots & \ddots & \vdots \\ W^0 & W^{(N-1)} & W^{2(N-1)} & \dots & W^{(N-1)^2} \end{bmatrix} \begin{bmatrix} X_0(0) \\ X_0(1) \\ X_0(2) \\ \vdots \\ X_0(N-1) \end{bmatrix}$$

A brief review of matrix properties can be found in Appendix A. Because of the periodic nature of W the following is true:

$$W^{nk \text{ MOD } N} = W^{nk} \tag{10}$$

$$= \text{COS}(2\pi nk/N) - j \text{SIN}(2\pi nk/N)$$

$$W^0 = 1 \text{ therefore, if } nk \text{ MOD } N = 0, W^{nk} = 1$$

This reduces the calculations as several of the W terms go to 1 and the highest power of W is N. All of W values are complex, so most of the operations will have to be complex operations. We will continue to use only the W, X(n) and X0(k) symbols to represent these complex quantities.

The FFT algorithm we will use requires that N be an integral power of 2. Other FFT algorithms do not have this restriction, but they are more complex to understand and develop. Additionally, for the relatively small values of N we are using this restriction should not provide much of a problem. We will define EXPONENT as log base 2 of N. Therefore,

$$N = 2^{\text{EXPONENT}}$$

The magic of the FFT, (as detailed in Appendix A), involves factoring the matrix into EXPONENT matrices, each of which has all zeros except for a 1 and a W^{nk} term in each row. When these matrices are multiplied together the result is the same as that of the multiplication indicated in Equation 9, except that the rows are interchanged and there are fewer non-trivial multiplications. To reorder the rows, and thus make the information useful, it is necessary to perform a procedure called "Bit Reversal".

This process requires that N first be converted to a binary number. The least significant bit (lsb) is swapped with the most significant bit (msb). Then the next lsb is swapped with the next msb, and so on until all bits have been swapped once. For N=8, 3 bits are used, and the values for N and their bit reversals are shown below:

Number	Binary	Bit Reversal	Decimal BR
0	000	000	0
1	001	100	4
2	010	010	2
3	011	110	6
4	100	001	1
5	101	101	5
6	110	011	3
7	111	111	7

Recall that the FFT of real data provides a mirrored image output, but the FFT algorithm can accept inputs with both real and imaginary components. Since the inputs for harmonic analysis provided by a single A to D are real, the FFT algorithm is doing a lot of calculations with one input term equal to zero. This is obviously not very efficient. More information for a given size transform can be obtained by using a few more tricks.

It is possible to perform the FFT of two real functions at the same time by using the imaginary input values to the FFT for the second real function. There is then a post processing performed on the FFT results which separate the FFTs of the two functions. Using a similar procedure one can perform a transform on 2N real samples using an N complex sample transform.

The procedure involves alternating the real sample values between the real and imaginary inputs to the FFT. If, as in our example, the input to the FFT is a 2 by 32 array containing the complex values for 32 inputs, the 64 real samples would be loaded into it as follows:

N	00 01 02 03 04 05 06 07 30 31
REAL	00 02 04 06 08 10 12 14 60 62
IMAGINARY	01 03 05 07 09 11 13 15 61 63

This procedure is referred to as a pre-weave. In order to derive the desired results, the FFT is run, and then a post-weave operation is performed. The formula for the post-weave is shown below:

$$X_r(n) = \left[\frac{R(n)}{2} + \frac{R(N-n)}{2} \right] + \cos \frac{\pi n}{N} \left[\frac{I(N)}{2} + \frac{I(N-n)}{2} \right] - \sin \frac{\pi n}{N} \left[\frac{R(n)}{2} - \frac{R(N-n)}{2} \right] \quad n = 0, 1, \dots, N-1$$

$$X_i(n) = \left[\frac{I(n)}{2} - \frac{I(N-n)}{2} \right] - \sin \frac{\pi n}{N} \left[\frac{I(n)}{2} + \frac{I(N-n)}{2} \right] - \cos \frac{\pi n}{N} \left[\frac{R(n)}{2} - \frac{R(N-n)}{2} \right] \quad n = 0, 1, \dots, N-1 \quad (11)$$

Where R(n) is the real FFT output value

I(n) is the imaginary FFT output value

Xr(n) is the real post-weave output

Xi(n) is the imaginary post-weave output

Note that the output is now one-sided instead of mirrored around the center frequency as it is in Figure 5. The magnitude of the signal at each frequency is calculated by taking the square root of the sum of the squares. The magnitude can now be plotted against frequency, where the frequency steps are defined as:

$$\frac{n}{NT} \quad n = 0, 1, 2, 3, \dots, N-1$$

Where N is the number of complex samples (ie. 32 in this case) T is the time between samples

A value of zero on the frequency scale corresponds to the DC component of the waveform. Most signal analysis is done using Decibels (dB), the conversion is dB = 10 LOG (Magnitude squared). Decibels are not used as an absolute measure, instead signals are compared by the difference in decibels. If the ratio between two signals is 1:2 then there will be a 3 dB difference in their power.

5.0 USING THE FFT

There are several things to be aware of when using FFTs, but with the proper cautions, the FFT output can be used just like that of a spectrum analyzer. The

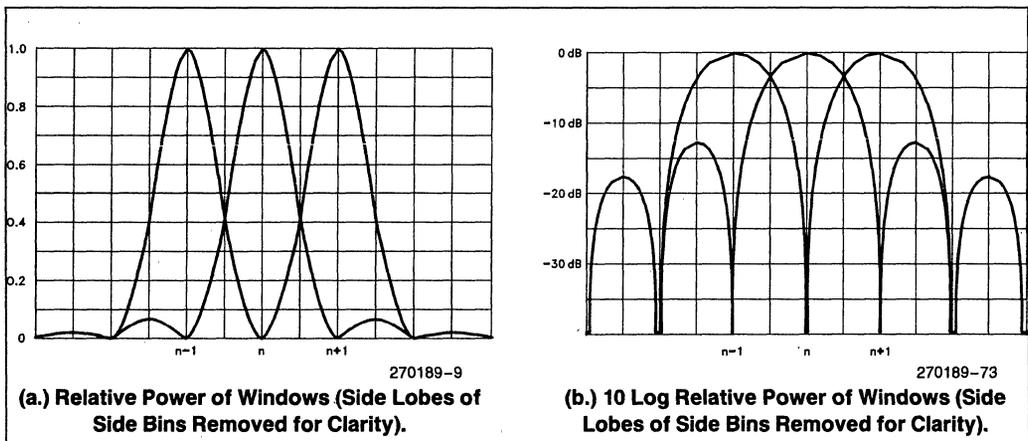


Figure 6. Bin Windows

first precaution is that the FFT is a discrete approximation to a continuous Fourier Transform, so the output will seldom fit the theoretical values exactly, but it will be very close.

Since the programs in this application note generate a one-sided transform with $N = 32$, the frequency granularity is fairly coarse. Each of the frequency components output from the FFT is actually the sum of all energy within a narrow band centered on that frequency. This band of sensitivity is referred to as a "bin". The reported magnitude is the actual magnitude multiplied by the value of the bin window at the actual frequency. Figure 6 shows several bin windows. Note that these windows overlap, so that a frequency midway between the two center frequencies will be reported as energy split between both windows. Be careful not to

confuse the *sampling window* NT with *bin windows* or with the *windowing function*.

Another area of caution is the relationship of the sampling window to the frequency of the waveform. For the best accuracy, the window should cover an exact multiple of the period of the waveform being analyzed. If it covers less than one period, the results will be invalid. Other variations from ideal will not produce invalid results, just additional noise in the output.

If the sampling window does not cover an exact multiple of all of the frequency components of a waveform, the FFT results will be noisy. The reason for this is the sharp edge that the FFT sees when the edges of the window cut off the input waveform. Figure 7 shows a waveform that is an exact multiple of the window and

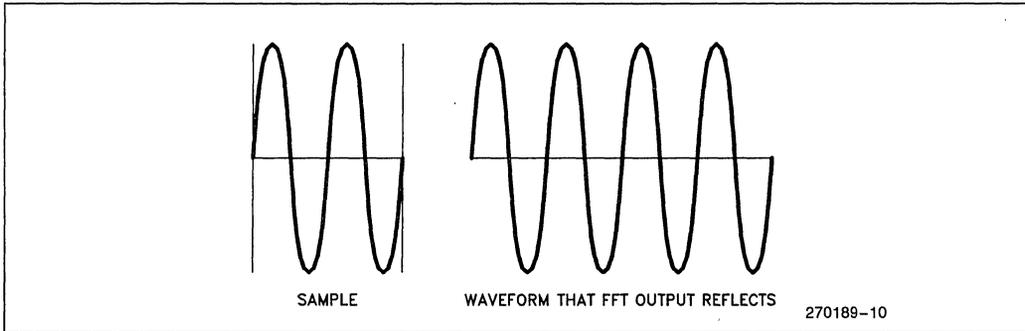


Figure 7. Waveform is a Multiple of the Window

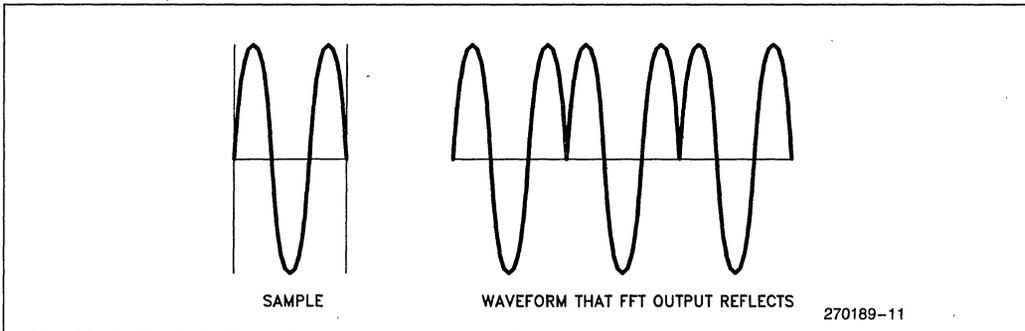


Figure 8. Waveform is Not a Multiple of the Window

the periodic waveform that the FFT output reflects. In Figure 8, the waveform is not a multiple of the window and the waveform that the FFT output reflects has discontinuities. These discontinuities contribute to the noise in an FFT output. This noise is called "spectral leakage", or simply "leakage", since it is leakage between one frequency spectrum and another which is caused by digitization of an analog process.

To reduce this leakage, a process called windowing is used. In this procedure the input data is multiplied by specific values before being used in the FFT. The term "windowing" is used because these values act as a window through which the input data passes. If the input window goes smoothly to zero at both endpoints of

the sampling window, there can be no discontinuities. Figure 9 shows a Hanning window and its effect on the input to an FFT. The Hanning window was named after its creator, Julius Von Hann, and is one of the most commonly used windows. More information on windowing and the types of windows can be found in the paper by Harris listed in the bibliography. As expected, the results of the FFT are changed because of the input windowing, but it is in a very predictable way.

Using the Hanning window results in bin windows which are wider and lower in magnitude than normal, as can be seen by comparing Figure 6 with Figure 10. For an input frequency which is equal to the center frequency of a bin window, the attenuation will be 6 dB on the center frequency. Since the bin windows are

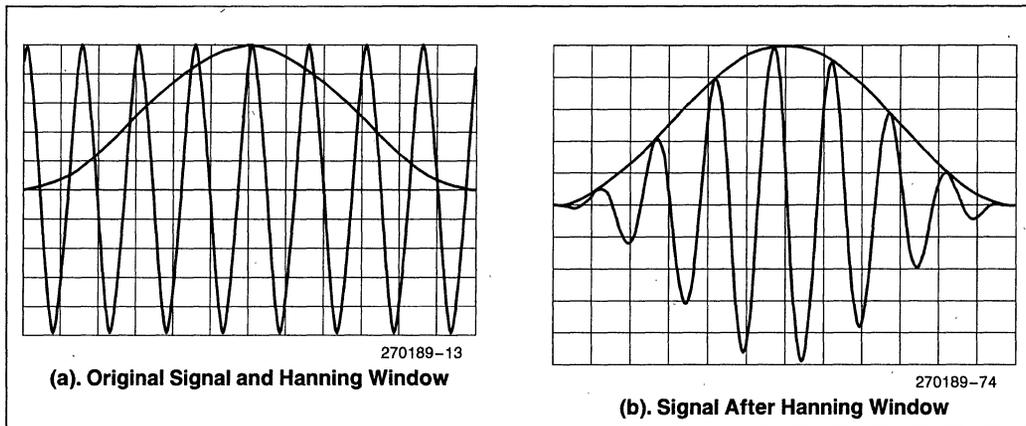


Figure 9. Effect of Hanning Window on FFT Input

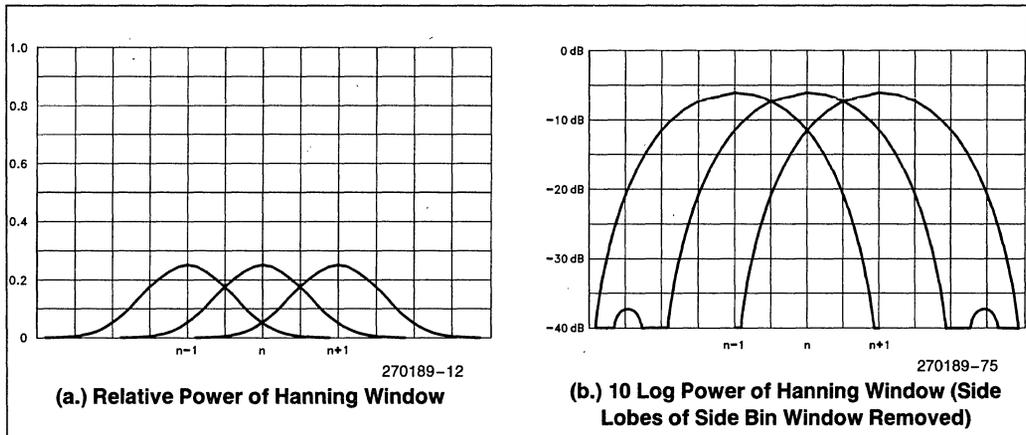


Figure 10. Bin Windows after Using Hanning Input Window

wider than normal, the input frequency will also have energy which falls into the bins on either side of center. These side bins will show a reading of 6 dB below the center window. The disadvantage of this spreading is far less than the advantage of removing leakage from the FFT output.

A set of FFT output plots are included in the Appendix. These plots show the effect of windowing on various signals. There are examples of all of the cases described above. A brief discussion of the plots is also presented.

Applications which can make use of this frequency magnitude information include a wide range of signal processing and detection tasks. Many of these tasks use digital filtering and signature analysis to match signals to a standard. This technique has been applied to anti-knock sensors for automobile engines, object identification for vision systems, cardiac arrhythmia detectors, noise separation and many other applications. The ability to do this on a single-chip computer opens a door to new products which would have not been possible or cost effective previously.

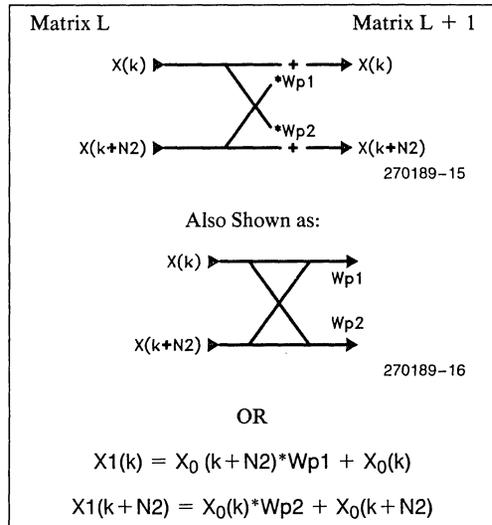
The next four sections of this application note cover the operation of the programs on a line by line basis. Section 6 shows an implementation of the FFT algorithm in BASIC. This code is used as a template to write the ASM96 code in Section 7. Sections 8, 9, and 10 cover the code sections which support the FFT module. After all of the code sections are discussed, an overview of how to use the program is presented in Section 11.

6.0 BASIC PROGRAM FOR FFTS

The algorithm for this FFT is shown in the flowchart in Figure 11 and the BASIC program in Listing 1. There are four sections to this program: initialization, pre-weaving, transform calculation, and post-weaving. The flowchart is generalized, however, the BASIC program has been optimized for assembly language conversion with 64 real samples.

On the flowchart, the initialization and pre-weaving sections are incorporated as "Read in Data". The data to be read includes the raw data as well as the size of the array and the scaling factor. The details for pre-weaving have been discussed earlier, and initialization varies from computer to computer. LOOP COUNT keeps track of which of the factored matrices are being multiplied. SHIFT is the shift count which is used to determine the power of W (as defined earlier) which will be used in the loop.

For each loop N calculations are performed in sets of two. Each calculation set is referred to as a butterfly and has the following form:

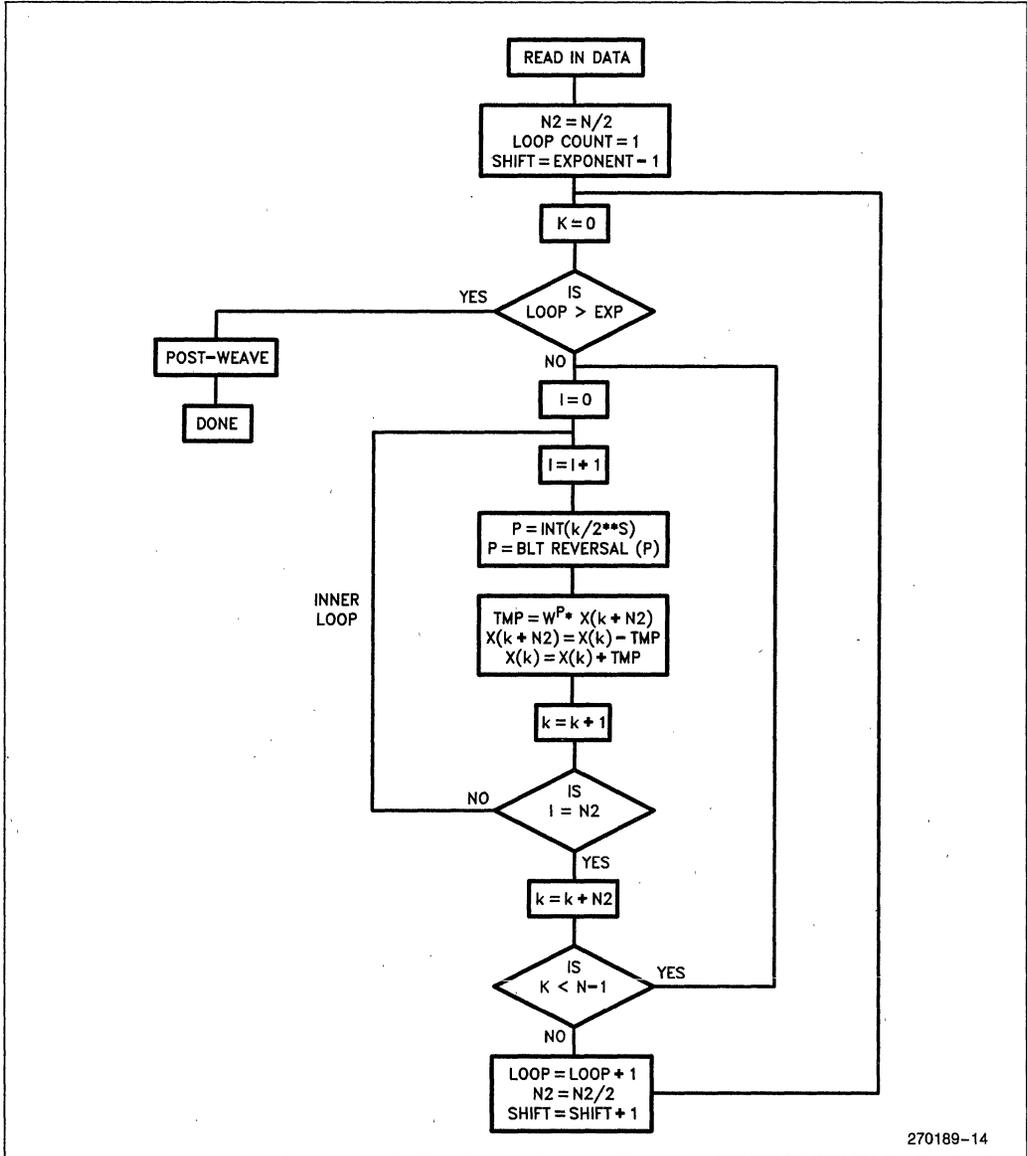


In general, the W factors are not the same. However, for the case of this FFT algorithm, Wp1 will always equal (-Wp2). This is because of the way in which "p" is calculated, and the fact that W(x) is a sinusoidal function.

The inner loop in the flowchart is performed N2 times. For LOOP = 1, N2 = N/2 and if INCNT = N2 then k = N2 and k + N2 = N, so the first loop is done and parameters LOOP, N2, and SHIFT are updated. For the first loop, all N/2 sets of calculations are performed contiguously. As LOOP increases, the number of contiguous calculations are cut in half, until LOOP = EXPONENT.

When LOOP = EXPONENT, N2 = 1, the butterfly is then performed on adjacent variables. Figure 12 shows the butterfly arrangement for a calculation where N = 8, so that EXPONENT = 3.

The BASIC program follows this flowchart, but operations have been grouped to make it easier to convert it to assembly language. Also not shown in the flowchart are several divide by 2 operations. There are five in the main section, one per loop. These provide the T/NT factor in equation 8 for N = 32 (2⁵ = 32). There is also an extra divide by two in the post-weave section. It is required to prevent overflows when performing the 16-bit signed arithmetic in the ASM96 program. As a result of these operations, the input scale factor is ±1 = ±32767 and the output scaling is ±1 = ±16384. Note, the maximum input values are ±0.99997.



270189-14

Figure 11. Flowchart of Basic Program

```

100 ' THIS IS FFT13, FEBRUARY 4, 1986
105 '
110 ' COPYRIGHT INTEL CORPORATION, 1985
115 ' BY IRA HORDEN, MCO APPLICATIONS
120 '
126 ' THIS PROGRAM PERFORMS A FAST FOURIER TRANSFORM ON 64 REAL DATA POINTS
130 ' USING A 2N-POINTS WITH AN N-POINT TRANSFORM ALGORITHM. THE FIRST
135 ' SECTION OF THE PROGRAM PERFORMS A STANDARD TRANSFORM ON DATA THAT HAS
140 ' BEEN INTERLEAVED BETWEEN THE REAL AND IMAGINARY INPUT VALUES. THE
145 ' RESULTS OF THAT TRANSFORM ARE THEN POST-PROCESSED IN THE SECOND SECTION
150 ' OF THE PROGRAM TO PROVIDE THE 32 OUTPUT BUCKETS. THE OUTPUT VALUES ARE
155 ' MULTIPLIED BY "M" TO MAKE IT EASY TO COMPARE WITH THE ASM-96 PROGRAM
160 '
165 INPUT "NAME OF LIST FILE"; LST$
170 PRINT
175 OPEN LST$ FOR OUTPUT AS #1
180 '
200 ' SET UP VARIABLES FOR BASIC
210 DIM XR(32),XI(32),WR(32),WI(32),BR(32)
220 M=16383 ' M=MULT. FACTOR FOR SCALING
230 N=32 : N1=31 : N2=N/2 ' N=NUMBER OF DATA POINTS
240 LOOP=1 : K=0 : EXPONENT=5 : SHIFT=EXPONENT-1 ' 2**E=N
250 PI=3.141592654# : TPN=2*PI/N : PIN=PI/N
260 '
270 ' READ IN CONSTANTS
280 FOR P=0 TO 31 : PN=P*TPN
290 WR(P)=COS(PN) : WI(P)=-SIN(PN) : READ BR(P)
300 NEXT P
310 '
320 FOR K=0 TO 31 ' READ IN DATA
330 READ XR(K) : READ XI(K)
340 NEXT K
350 '
360 '
400 ' INITIALIZATION OF LOOP
410 K=0
420 IF LOOP>EXPONENT THEN 700
430 INCNT=0
440 ' ACTUAL CALCULATIONS BEGIN HERE
445 '
450 INCNT=INCNT+1
460 P=BR(INT(K/(2^SHIFT)))
470 WRP=WR(P) : WIP=WI(P) : KN2=K+N2 ' WRP AND WIP ARE CONSTANTS BASED ON
480 TMPR= (WRP*XR(KN2) - WIP*XI(KN2))/2 ' SINES AND COSINES OF BIT REVERSED
490 TMPI= (WRP*XI(KN2) + WIP*XR(KN2))/2 ' VALUES OF K SHIFTED RIGHT S TIMES
500 TMPR1=XR(K)/2 : TMPI1=XI(K)/2
510 XR(K+N2) = TMPR1 - TMPR ' TMPR, TMPI ARE THE REAL AND IMAGINARY
520 XI(K+N2) = TMPI1 - TMPI ' RESULTS OF A COMPLEX MULTIPLICATION
530 XR(K) = TMPR1 + TMPR
540 XI(K) = TMPI1 + TMPI
550 '
560 K=K+1
570 IF INCNT<N2 THEN GOTO 450
580 K=K+N2 ' SINCE THE ARRAY IS PROCESSED 2 POINTS AT A TIME,
590 IF K<N1 THEN GOTO 430 ' ONLY N/2 LOOPS NEED TO BE MADE. ON EACH PASS,
600 LOOP=LOOP+1 : N2=N2/2 ' THE VALUE OF N2 CHANGES AND SMALLER CONSECUTIVE
605 SHIFT=SHIFT-1 ' SECTIONS ARE PROCESSED.
610 GOTO 400
620 '
690 '
691 '
692 '
693 '

```

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Listing 1—BASIC FFT Program

```

694 '
695 '
696 '
697 '
700 ' POST-PROCESSING AND REORDERING BEGIN HERE
710 '
720 FOR K = 0 TO 31
730 KPIN=K*PIN
740 XRBRK=XR(BR(K)) : XIBRK=XI(BR(K)) ' CONDENSED FOR EASE OF ASM PROGRAMMING
750 XRBRNK=XR(BR(N-K)) : XIBRNX=XI(BR(N-K))
760 TI = (XIBRK+XIBRNX)/2
770 TR = (XRBRK-XRBRNK)/2
780 XRT= (XRBRK+XRBRNK)/4
790 XIT= (XIBRK-XIBRNX)/4
800 OTR= XRT + TI*COS(KPIN)/2 - TR*SIN(KPIN)/2
810 OUTI= XIT - TI*SIN(KPIN)/2 - TR*COS(KPIN)/2
820 '
830 MAGSQ = OTR*OTR+OUTI*OUTI ' THE ASM-96 PROGRAM USES A TABLE LOOK-UP
840 MAG = SQR(MAGSQ) ' ROUTINE TO CALCULATE SQUARE ROOTS
845 IF MAGSQ*M < .5 THEN DECIBEL=0 : GOTO 900
847 DBFACT=M/2/32767*M ' M^2 / 64K
850 DECIBEL=10*LOG(MAGSQ*DBFACT)
860 DECIBEL=DECIBEL * .434294481#
900 GOTO 930
910 PRINT #1, USING "***** "; K,
920 PRINT #1, USING "\ \"; HEX$(M*OTR), HEX$(M*OUTI), HEX$(M*MAG)
930 ' GOTO 950
942 PRINT #1, USING "## "; K;
943 PRINT #1, USING "###***** "; OTR,OUTI,MAG;
945 PRINT #1, USING "###.### "; DECIBEL;
947 PRINT #1, USING "***** "; M*OTR, M*OUTI, M*MAG
950 NEXT K
960 '
970 IF LST$<>"SCRN:" THEN PRINT #1, CHR$(12)
999 END
1000 END
1010 ' DATA FOR BR(P) - BIT REVERSAL
1020 DATA 0,16,8,24,4,20,12,28,2,18,10,26,6,22,14,30
1030 DATA 1,17,9,25,5,21,13,29,3,19,11,27,7,23,15,31
1040 ' DATA FOR XR,XI
1050 DATA 2,2,2,2,2,2,2,2,2,2,2,2,2,2,2,2
1060 DATA 2,2,2,2,2,2,2,2,2,2,2,2,2,2,2,2
1070 DATA -2,-2,-2,-2,-2,-2,-2,-2,-2,-2,-2,-2,-2,-2,-2,-2
1080 DATA -2,-2,-2,-2,-2,-2,-2,-2,-2,-2,-2,-2,-2,-2,-2,-2

```

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Listing 1—BASIC FFT Program (Continued)

Lines 165-175 set up the file for printing the data, this can be SCRNI:, LPT1:, or any other file.

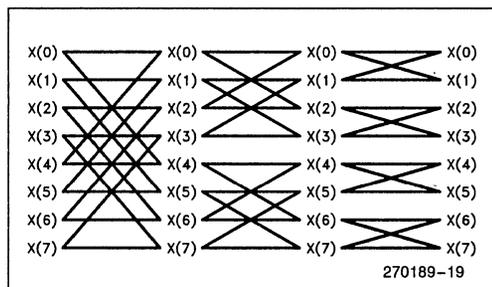


Figure 12. Butterflies with N = 8

Lines 200-310 set up the constants and calculate the WP terms which are stored in the matrices WR(p) and WI(p), for the real and imaginary component respectively.

Lines 320-350 read in the data, alternately placing it into the real and imaginary arrays. The data is scaled by 2 to make the data table simpler.

Lines 410-430 initialize the loop and test for completion.

Lines 450-620 perform the FFT algorithm. Note that all calculations are complex, with the suffixes "R" and "I" indicating real and imaginary components respectively.

The variables on line 470, TMPR1 and TMPI1 would normally not be used in a BASIC program as more than one operation can be performed on each line. However, indirect table lookups always use a separate line of assembly code, so separate lines have been used here.

Lines 700-810 perform the post-weave. This is not in the flowchart, but can be found in Equation 11. Once again, table look-ups are separated and additional variables are used for clarity. The variables BR(x) are the bit reversal values of x.

Line 830 calculates the magnitude of the harmonic components.

Lines 900-950 print the results of the calculations, with line 900 determining if the print-out should be in hex or decimal.

Lines 1000-1080 are the data for the bit reversal values and input datapoints. The input waveform is one cycle of a square-wave.

7.0 ASM96 PROGRAM FOR FFTS

The BASIC program just presented has been used as an outline for the ASM96 program shown in Listing 2. There are many advantages to using the BASIC program as a model, the main ones being debugging and testing. Since the BASIC program is so similar in program flow to the ASM96 program, it's possible to stop the ASM96 program at almost any point and verify that the results are correct.

SERIES-III MCS-96 MACRO ASSEMBLER, V1.0

SOURCE FILE : F2:FFTRUN.A96

OBJECT FILE : F2:FFTRUN.OBJ

CONTROLS SPECIFIED IN INVOCATION COMMAND: NOSS

```

ERR LOC OBJECT          LINE  SOURCE STATEMENT
1          $pagelength(50)
2
3          FFT_RUN MODULE STACKSIZE(6)
4
5          ; Intel Corporation, January 24, 1986
6          ; by Ira Horden, MCO Applications
7
8
9          ;      This module performs a fast fourier transform (FFT) on 64 real data
10         ; points using a 2N-point algorithm. The algorithm involves using a standard
11         ; FFT procedure for 32 real and 32 imaginary numbers. The real and imaginary
12         ; arrays are filled alternately with real data points, and the output of the
13         ; FFT is run through a post-processor. The result is a one sided array with 32
14         ; output buckets. The post processing includes a table lookup algorithm for
15         ; taking the square root of an unsigned 32-bit number.
16
17         ;      All of the calculations in the main FFT program are done using 16-bit
18         ; signed integers. The maximum value of any frequency component is therefore
19         ; +/- 32K. (Note that a square wave of +/-32K has a fundamental component
20         ; greater than +/- 40K). Wherever possible tables are used to increase the
21         ; speed of math operations. The complete transform, including obtaining the
22         ; absolute magnitude of each frequency component, executes in 12
23         ; milliseconds with internal variables, 14 ms with external.
24
25         ;      The program requires two 32-word input arrays, with the sample values
26         ; alternated between the two. These start at XREAL and XIMAG. The resultant
27         ; magnitude will be placed in a 32-word array at FFT_OUT. These are all
28         ; externally defined variables. The external constant SCALE_FACTOR is used to
29         ; divide the output when averaging will be used. Since the program averages
30         ; its output, it is necessary to clear the array based at FFT_OUT before
31         ; calling FFT_CALC to start the program.
32
33         ;      The program was originally written in BASIC for testing purposes. The
34         ; comments include these BASIC statements to make it easier to follow the
35         ; algorithm.
36
37         $EJECT

```

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```

MCS-96 MACRO ASSEMBLER   FFT_RUN                               02/18/86       PAGE   2

ERR LOC OBJECT          LINE   SOURCE STATEMENT
0000                   38
0000                   39 RSEG
0000                   40 EXTRN port1, zero, error
0000                   41
0024                   42 OSEG at 24H
0024                   43 TMFR:  dsl  1      ; Temporary register, Real
0028                   44 TMFI:  dsl  1      ; Temporary register, Imaginary
002C                   45 TMFRI: dsl  1      ; Temporary register1, Real
0030                   46 TMFRI: dsl  1      ; Temporary register1, Imaginary
0034                   47 XRTMP: dsl  1      ; Temporary data register, Real
0038                   48 XITMP: dsl  1      ; Temporary data register, Imaginary
003C                   49 XRRK:  dsl  1
0040                   50 XRRNK: dsl  1
0044                   51 XIRK:  dsl  1
0048                   52 XIRNK: dsl  1
003C                   53 diff  equ  xrrk  :long ; Table difference for square root
0040                   54 sqrt  equ  xrrnk :long ; Square root
0040                   55 log   equ  xrrnk :long ; 10 Log magnitude^2
0044                   56 nxtloc equ  xirk  :long ; Next location in table
0044                   57
003C                   58 WRP   equ  xrrk  :word ; Multiplication factor, Real
003E                   59 WIP   equ  xrrk+2:word ; Multiplication factor, Imaginary
0040                   60 PWR   equ  xrrnk :word
0042                   61 IN_CNT equ  xrrnk+2:word
0044                   62 NDIV2 equ  xirk  :word ; n divided by 2 (0 < n < N) #2
0044                   63
004C                   64 KPTR:  dsw  1      ; K for counter #2 to index words
004E                   65 KN2:   dsw  1      ; KPTR + NDIV2
0050                   66 N_SUB_K: dsw  1      ; N-K #2 to index words
0052                   67 RK:    dsw  1      ; Bit reversed pointer of KPTR
0054                   68 RNK:   dsw  1      ; Bit reversed pointer of N_SUB_K
0056                   69 SHFT_CNT: dsw  1
0058                   70 LOOP_CNT: dsw  1
004E                   71 ptr   equ  kn2   :word ; Pointer for square root table
0000                   72 DSEG
0000                   73
0000                   74 EXTRN FFT_MODE ; FFT_MODE: mode for FFT input and graphing
0000                   75 EXTRN XREAL, XIMAG ; XREAL, XIMAG: Base addresses for 32 16-bit signed
0000                   76 ; entries for real and imaginary numbers respectively.
0000                   77 EXTRN FFT_OUT ; FFT_OUT: Starting address for 32 word array
0000                   78 ; of magnitude information.
0000                   79
0000                   80 OUTR:  dsw  32     ; Real component of fft
0040                   81 OUTI:  dsw  32     ; Imaginary component of waveform
0000                   82 PUBLIC OUTR,OUTI
0000                   83
0000                   84 $EJECT

```

```

MCS-96 MACRO ASSEMBLER      FFT_RUN                               02/18/86      PAGE 3

ERR LOC  OBJECT              LINE      SOURCE STATEMENT
2280      85
                86      CSEG at 2280H
                87
                88      PUBLIC fft_calc      ; Starting point for FFT algorithm
                89
                90      EXTRN scale_factor      ; Shift factor used to prevent overflow when averaging
                91      ; fft outputs
                92
                93
                94      ;
                95      FFT_CALC:      ;;;; START FOURIER CALCULATIONS
                96      ;;;; 400 ' INITIALIZATION OF LOOP
2280 1100      E          clrb      error
2282 B10100      E          ldb      port1,#00000001b      ;**** Indication Only
                98
                99      clrvt
2285 FC          100      ldb      loop_cnt,#1
2286 B10158      101      ldb      shft_cnt,#4
2289 B10456      102      ld      ndiv2,#32
228C A1200044    103      ;      ;;;; 410 K=0
                104      OUT_LOOP:
2290 050400      E          xorb     port1,#00000100B      ;**** Indication Only
2293 014C          106      clr      kptr
                107      ;      ;;;; 420 IF LOOP > EXP THEN 700
2295 990558      108      cmpb     loop_cnt, #5      ; 32=2^5
229E DA0220A3    !          bgt      UNWEAVE
                110
                111
229C          112      MID_LOOP:      ;;;; 430 INCNT=0
229C 0142          113      clr      in_cnt
                114
                115      ;;;; 440 ' CALCULATIONS BEGIN HERE
229E          116      IN_LOOP:
229E 65020042    117      add      in_cnt,#2      ;;;; 450 INCNT=INCNT+1
                118      ;      ;;;; 460 P=BR(INT(K/(2^SHIFT)))
22A2 A04C40      119      ld      pwr,kptr
22A5 085640      120      shr     pwr,shft_cnt      ;; Calculate multiplication factors
22A6 71FE40      121      andb     pwr,#11111110B
22AB A341003840  122      ld      pwr,brev[pwr]
                123      ;      ;;;; 470 WRP=WR(P) : WIP=WI(P) : KN2=K+N2
22B0 A34144393C  124      gw:     ld      wrp,wr[pwr]
22B5 A34186393E  125      ld      wip,wi[pwr]
22BA 44444C4E    126      add     kn2,kptr,ndiv2
                127      $eject

```

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```

MCS-96 MACRO ASSEMBLER      FFT_RUN                                02/18/86      PAGE 4
ERR LOC  OBJECT              LINE  SOURCE STATEMENT
                                128      ;; Complex multiplication follows
                                129
                                130
                                131      ;
22BE FE4F4F00003C24 E 131      gr:   mul    tmp,wrp,xreal[kn2]      ;;; 480 TMPR= (WRP*XR(KN2) - WIP*XI(KN2))/2
22C5 FE4F4F00003E28 E 132      mul    tmp,wip,ximag[kn2]
22CC 682A26              133      sub    tmp+2,tmp+2
                                134      ;
                                135      ;;; 490 TMPI= (WRP*XI(KN2) + WIP*XR(KN2))/2
22CF FE4F4F00003C2C E 135      mul    tmp,wrp,ximag[kn2]
22D6 FE4F4F00003E28 E 136      mul    tmp,wip,xreal[kn2]
22DD 642E2A              137      add    tmp+2,tmp+2
                                138
                                139      ;; using the high byte only of a signed multiply
                                140      ;; provides an effective divide by two
                                141
22E0 DC55              142      BVT   ERR1   ; Branch on error in complex multiplications
                                143
22E2 A34D00002C      E 144      ld     tmp, xreal[kptr]      ;;; 500 TMPR1=XR(K)/2 :
22E7 0A012C              145      shra  tmp,#1                ;;;  TMPI1=XI(K)/2
22EA A34D000030      E 146      ld     tmp, ximag[kptr]
22EF 0A0130              147      shra  tmp,#1
                                148
                                149      ;
22F2 48262C34              150      gr2:  sub    xrtmp,tmp, tmp+2      ;;; 510 XR(KN2) = TMPR1 - TMPR
22F6 C34F000034      E 151      st     xrtmp,xreal[kn2]
                                152      ;
                                153      ;;; 520 XI(KN2) = TMPI1 - TMPI
22FB 482A3038              153      gx2:  sub    xitmp,tmp, tmp+2
22FF C34F000038      E 154      st     xitmp,ximag[kn2]
                                155      ;
                                156      ;;; 530 XR(K) = TMPR1 + TMPR
2304 44262C34              156      add    xrtmp,tmp, tmp+2
2308 C34D000034      E 157      st     xrtmp,xreal[kptr]
                                158      ;
                                159      ;;; 540 XI(K) = TMPI1 + TMPI
230D 442A3038              159      gx:   add    xitmp,tmp, tmp+2
2311 C34D000038      E 160      st     xitmp,ximag[kptr]
                                161
2316 DC23              162      BVT   ERR2   ; Branch on error in complex additions
                                163
                                164      $eject

```

Listing 2—ASM96 FFT Program (Continued)

```

MCS-96 MACRO ASSEMBLER   FFT_RUN                               02/18/86       PAGE   5

ERR LOC  OBJECT          LINE   SOURCE STATEMENT
      165 ;
2318 6502004C          166 ik:  add   kptr,#2      ;;;; 560 K=K+1
      167
      168 ;
231C 884442          169      cmp   in_cnt,ndiv2   ;;;; 570 IF INCNT<N2 THEN GOTO 450
231F D602277B          170 !      blt   IN_LOOP
      171
      172 ;
2323 64444C          173      add   kptr,ndiv2     ;;;; 580 K=K+N2
      174 ;
2326 893E004C          175      cmp   kptr,#62      ;;;; 590 IF K<N1 THEN GOTO 430
232A D602276E          176 !      blt   MID_LOOP
      177
      178 ;
232E 1758            179      incb  loop_cnt        ;;;; 600 LOOP=LOOP+1 : N2=N2/2
2330 0A0144            180      shra  ndiv2,#1      ;;;; 605 SHIFT=SHIFT+1
2333 1556            181      decb  shft_cnt
      182 ;
2335 2759            183      br    OUT_LOOP      ;;;; 610 GOTO 400
      184
      185
2337 B10100           E 186 ERR1: ldb   error,#01   ; overflow error, 1st set of calculations
233A F0                187      ret
233B B10200           E 188 ERR2: ldb   error,#02   ; overflow error, 2nd set of calculations
233E F0                189      ret
      190
      191 $EJECT
  
```

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```

MCS-96 MACRO ASSEMBLER      FFT_RUN                               02/18/86      PAGE      6

ERR LOC  OBJECT              LINE      SOURCE STATEMENT
      192
      193 ;
      194 ;;;; 700 ' POST-PROCSING AND REORDERING STARTS HERE
233F      B10200              E 195 UNWEAVE:
      196          ldb      port1,#0000010b          ;***
      197 ;
2342      014C                198          clr      kptr          ;;;; 720 FOR K=0 TO 31
2344      A1400050            199          ld       n_sub_k,#64
2348      200 UN_LOOP:
      201 ;
2348      A34D003852          E 202          ld       rk,brev[kptr]
234D      A35300003C          E 203          ld       xrrk,xreal[rk]
2352      063C                204          ext      xrrk
2354      A353000044          E 205          ld       xirk,ximag[rk]
2359      0644                206          ext      xirk
      207 ;
235B      A351003854          E 208          ld       rnk,brev[n_sub_k]
2360      A355000040          E 209          ld       xrrnk,xreal[rnk]
2365      0640                210          ext      xrrnk
2367      A355000048          E 211          ld       xirnk,ximag[rnk]
236C      0648                212          ext      xirnk
      213 ;
236E      44484428            214 ar:      add      tmp1,xirk,xirnk
      215          ld       tmp1+2,xirnk+2
2372      A04A2A            216          addc   tmp1+2,xirk+2
2375      A4462A            217          shral  tmp1,#1          ; 16 bit result in tmp1
      218
      219
      220 ;;;; 770 TR=(XRBRE - XRBRENK)/2
237B      48403C24            220          sub      tmp1,xrrk,xrrnk
      221          ld       tmp1+2,xrrk+2
237F      A03E26            222          subc   tmp1+2,xrrnk+2
2382      A84226            223          shral  tmp1,#1          ; 16 bit result in tmp1
      224
      225 ;;;; 780 XRT= (XRBRE + XRBRENK)/4
2388      44403C34            226          add      xrtmp,xrrk,xrrnk
      227          ld       xrtmp+2,xrrk+2
239C      A03E36            228          addc   xrtmp+2,xrrnk+2
239F      A44236            229          shll   xrtmp,#14         ; 32 bit result in xrtmp
      230
      231 ;;;; 790 XIT= (XIBRE-XIBRENK)/4
2395      48484438            232          sub      xitmp,xirk,xirnk
2399      A0463A            233          ld       xitmp+2,xirk+2
239C      A84A3A            234          subc   xitmp+2,xirnk+2
239F      0D0E38            235          shll   xitmp,#14         ; 32 bit result in xitmp
      236
237          $eject

```

Listing 2—ASM96 FFT Program (Continued)

```

MCS-96 MACRO ASSEMBLER      FFT_RUN                               02/18/86          PAGE    7
ERR LOC  OBJECT                LINE    SOURCE STATEMENT
238      ;                      ;;;;      Multiply will provide effective divide by 2
239
240      ;                      ;;;;      800 OUTR= (XRT + TI*COSFN(K)/2 - TR*SINFN(K)/2)
241
23A2 FE4F4D4038242C          242  mr:   mul    tmp1,tmp1,sinfn[kptr]
23A9 FE4F4DC2382830          243      mul    tmp1,tmp1,cosfn[kptr]
23B0 643034                   244      add    xrtmp,tmp1
23B3 A43236                   245      addc   xrtmp+2,tmp1+2
23B6 682C34                   246      sub    xrtmp,tmp1
23B9 A82E36                   247      subc   xrtmp+2,tmp1+2
23BC C34D000036              R  248      st     xrtmp+2,outr[kptr]      ;; OUTR = Real Output Values
249
250
251      ;                      ;;;;      810 OUTI= (XIT - TI*SINFN(K)/2 - TR*COSFN(K)/2)
252
23C1 FE4F4DC238242C          253  mi:   mul    tmp1,tmp1,cosfn[kptr]
23C8 FE4F4D40382830          254      mul    tmp1,tmp1,sinfn[kptr]
23CF 683038                   255      sub    xitmp,tmp1
23D2 A8323A                   256      subc   xitmp+2,tmp1+2
23D5 682C38                   257      sub    xitmp,tmp1
23D8 682E3A                   258      sub    xitmp+2,tmp1+2
23DB C34D40003A              R  259      st     xitmp+2,outi[kptr]      ;; OUTI = Imaginary Output values
260
261
262      ;                      ;;;;      830 MAG =SQR(OUTR*OUTR + OUTI*OUTI)
263
23E0                                264  GET_MAG:                                ;; Get Magnitude of Vector
23E0 A03624                    265      ld     tmp1,xrtmp+2
23E3 A03A28                    266      ld     tmp1,xitmp+2
267
23E6 FE6C2424                    268      mul    tmp1,tmp1      ; tmp1 = tmp1**2 + tmp1**2
23EA FE6C2828                    269      mul    tmp1,tmp1
23F1 A42A26                    270      add    tmp1,tmp1
271      addc   tmp1+2,tmp1+2
272
23F4 32004C                    E  273      bbc   FFT_MODR,2,CALC_SQRT
274
275      $eject

```

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Listing 2-ASM96 FFT Program (Continued)

6-124

```

ERR LOC OBJECT          LINE    SOURCE STATEMENT
                                276
                                277      ;;;;  *** CALCULATE 10 log magnitude^2 ***
                                278 ; Output = 512*10*LOG(x)  x=1,2,3 ... 64K
                                279
                                280 CALC_LOG:
                                281   clr   shft_cnt
                                282   norml tmp,shft_cnt ; Normalize and get normalization factor
                                283   cmpb  shft_cnt,#15
                                284   jle   LOG_IN_RANGE ; Jump if SHIFT_CNT <= 15
                                285
                                286   clr   log
                                287   br    LOG_STORE
                                288
                                289 LOG_IN_RANGE:
                                290   add   shft_cnt,shft_cnt,shft_cnt ; Make shift_cnt a pointer
                                291
                                292   ldbze ptr,tmp+3 ; Most significant byte is table pointer
                                293   add   ptr,ptr,ptr ;
                                294   add   ptr,# LOG_TABLE-256 ; ptr= Table + offset (offset=tmp+3)
                                295           ; Use -256 since tmp+3 is always >= 128
                                296   ld    log, [ptr]+
                                297   ld    nxtloc, [ptr] ; Linear Interpolation
                                298
                                299   sub   nxtloc,log ; nxtloc = next log - log
                                300
                                301   ldbze diff,tmp+2 ; diff+1 = nxtloc * tmp+2 / 256
                                302   mulu diff,nxtloc
                                303
                                304   shr1  diff,#8 ; log = log + diff/256
                                305   add   log,diff
                                306   shr   log,#5 ; 8192/32 * 20LOG(x) = 256 * 20LOG(x)
                                307
                                308   addc  log,log_offset[shft_cnt] ; add log of normalization factor
                                309
                                310           ;; Log (M*N) = Log M + Log N
                                311
                                312 LOG_STORE:
                                313   shr   log,#SCALE_FACTOR
                                314   addc  log,zero ; Divide to prevent overflow during
                                315   add   log,FFT_OUT[kptr] ; averaging of outputs
                                316   at   log,FFT_OUT[kptr]
                                317
                                318   BR   ENDL
                                319 $eject

```

```

MCS-96 MACRO ASSEMBLER      FFT_RUN                               02/18/86          PAGE   9

ERR LOC  OBJECT              LINE    SOURCE STATEMENT
2443          320          ;;;;  *** CALCULATE SQUARE ROOT ***
                321          CALC_SQRT:
                322
2443 0156          323          clr    shft_cnt
2445 0F5624        324          norml  tmpr,shft_cnt ; Normalize and get normalization factor
                325
2448 D705          326          jne    SQRD_IN_RANGE ; Jump if tmpr > 0
244A C04200        E          327          st     zero,sqrt+2
244D 2029          328          br     SQRD_STORE
                329
244F          330          SQRD_IN_RANGE:
244F AC274E        331          ldbze  ptr,tmpr+3 ; Most significant byte is table pointer
2452 444E4E4E      332          add   ptr,ptr,ptr
2456 6608394E      333          add   ptr,# SQ_TABLE-256 ; ptr= Table + offset (offset=tmpr+3)
                334          ; Use -256 since tmpr+3 is always >= 128
245A A24F40        335          ld     sqrt, [ptr]+
245D A24E44        336          ld     nxtloc, [ptr] ; Linear Interpolation
                337
2460 684044        338          sub   nxtloc,sqrt ; nxtloc = sqrt - next sqrt
                339
2463 AC263C        340          ldbze  diff,tmpr+2 ; diff+1 = nxtloc * tmpr+2 / 256
2466 6C443C        341          wulu  diff,nxtloc
                342
2469 AC3D3C        343          ldbze  diff,diff+1 ; sqrt = sqrt + delta (diff < OFFH)
246C 643C40        344          add   sqrt,diff
                345
246F 44565656      346          add   shft_cnt,shft_cnt,shft_cnt
                347
2473 6F57C83940    348          wulu  sqrt,tab_sqr[shft_cnt] ; divide by normalization factor
                349
                350          ; mulu acts as divide since if tab2=OFFFFH
                351          ; sqrt would remain essentially unchanged
2478          352          SQRD_STORE:
2478 080042        E          353          shr   sqrt+2,#SCALE_FACTOR
247B A40042        E          354          addc  sqrt+2,zero ; Divide to prevent overflow during
247E 674D000042    E          355          add   sqrt+2,FFT_OUT[kptr] ; averaging of outputs
2483 C34D000042    E          356          st     sqrt+2,FFT_OUT[kptr]
                357
                358          ; ;;;;  *** END OF LOOP ***
                359
                360          ;;;;  950 NEXT K
2488 6502004C      361          ENDL: add   kptr,#2
248C 69020050      362          sub   n_sub_k,#2
2490 DF0226B4      363          bne  UN_LOOP
                364
2494 F0            365          RET
                366          $eject

```

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MCS-96 MACRO ASSEMBLER FFT_RUN

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```

ERR LOC OBJECT LINE SOURCE STATEMENT
367 ;$nolist
368
369
3800 CSEG AT 3800H ;;;; Use 2k for tables
370
371 BREV: ; 2*bit reversal value
372
3800 0000200010003000 372 DCW 2*0, 2*16, 2*8, 2*24, 2*4, 2*20, 2*12, 2*28
3810 0400240014003400 373 DCW 2*2, 2*18, 2*10, 2*26, 2*6, 2*22, 2*14, 2*30
3820 0200220012003200 374 DCW 2*1, 2*17, 2*9, 2*25, 2*5, 2*21, 2*13, 2*29
3830 0600260016003600 375 DCW 2*3, 2*19, 2*11, 2*27, 2*7, 2*23, 2*15, 2*31
376
3840 377 SINFN:
3840 00008C0CF9182825 378 DCW 0, 3212, 6393, 9512, 12539, 15446, 18204, 20787
3850 825AF1626D6AE270 379 DCW 23170, 25329, 27245, 28898, 30273, 31356, 32137, 32609
3860 FF7F617F897D7C7A 380 DCW 32767, 32609, 32137, 31356, 30273, 28898, 27245, 25329
3870 825A33511C47563C 381 DCW 23170, 20787, 18204, 15446, 12539, 9512, 6393, 3212
3880 000074F307E7D8DA 382 DCW 0, -3212, -6393, -9512, -12539, -15446, -18204, -20787
3890 7EA5F9D93951E8F 383 DCW -23170, -25329, -27245, -28898, -30273, -31356, -32137, -32609
38A0 01809F8077828485 384 DCW -32767, -32609, -32137, -31356, -30273, -28898, -27245, -25329
38B0 7EA5CDARE4B8AAC3 385 DCW -23170, -20787, -18204, -15446, -12539, -9512, -6393, -3212
38C0 0000 386 DCW 0
387
388 COSFN:
38C2 389 DCW 32767, 32609, 32137, 31356, 30273, 28898, 27245, 25329
38D2 825A33511C47563C 390 DCW 23170, 20787, 18204, 15446, 12539, 9512, 6393, 3212
38E2 000074F307E7D8DA 391 DCW 0, -3212, -6393, -9512, -12539, -15446, -18204, -20787
38F2 7EA5F9D93951E8F 392 DCW -23170, -25329, -27245, -28898, -30273, -31356, -32137, -32609
3902 01809F8077828485 393 DCW -32767, -32609, -32137, -31356, -30273, -28898, -27245, -25329
3912 7EA5CDARE4B8AAC3 394 DCW -23170, -20787, -18204, -15446, -12539, -9512, -6393, -3212
3922 00008C0CF9182825 395 DCW 0, 3212, 6393, 9512, 12539, 15446, 18204, 20787
3932 825AF1626D6AE270 396 DCW 23170, 25329, 27245, 28898, 30273, 31356, 32137, 32609
3942 FF7F 397 DCW 32767
398
3944 399 WR: ;;;; WR = COS(K*2PI/N)
3944 FF7F897D41766D6A 400 DCW 32767, 32137, 30273, 27245, 23170, 18204, 12539, 6393
3954 000007E705CFE4B8 401 DCW 0, -6393, -12539, -18204, -23170, -27245, -30273, -32137
3964 01807782BF899395 402 DCW -32767, -32137, -30273, -27245, -23170, -18204, -12539, -6393
3974 0000F918FB301C47 403 DCW 0, 6393, 12539, 18204, 23170, 27245, 30273, 32137
3984 FF7F 404 DCW 32767
405
3986 406 WI: ;;;; WI = -SIN(K*2PI/N)
3986 000007E705CFE4B8 407 DCW -0, -6393, -12539, -18204, -23170, -27245, -30273, -32137
3996 01807782BF899395 408 DCW -32767, -32137, -30273, -27245, -23170, -18204, -12539, -6393
39A6 0000F918FB301C47 409 DCW 0, 6393, 12539, 18204, 23170, 27245, 30273, 32137
39B6 FF7F897D41766D6A 410 DCW 32767, 32137, 30273, 27245, 23170, 18204, 12539, 6393
39C6 0000 411 DCW 0
412 $eject

```

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ERR LOC	OBJECT	LINE	SOURCE STATEMENT
		413	
		414	
39CB		415	TAB_SQR: ; 65535/(square root of 2**SHFT_CNT) ; 0<=SHFT_CNT<32
		416	
		417	;; 1 2 4 8 16 32 64 128
39CB	FFFF04B50080825A	418	DCW 65535, 46340, 32768, 23170, 16384, 11585, 8192, 5793
		419	
		420	;; 256 512 1024 2048 4096 8192 16384 32768
39DB	0010500B0008A805	421	DCW 4096, 2896, 2048, 1448, 1024, 724, 512, 362
		422	
		423	;; 65536, 131072, 262144, 524288, ...
39EB	0001B50080005B00	424	DCW 256, 181, 128, 91, 64, 45, 32, 23
39FB	10000B0008000600	425	DCW 16, 11, 8, 6, 4, 3, 2, 1
		426	
		427	
3A08		428	SQ_TABLE: ; square root of n * 2**24 N=128, 129, 130 ... 255
		429	
3A08	05B5AB56BB621B7	430	DCW 46341, 46522, 46702, 46881, 47059, 47237, 47415, 47591
3A18	97BA46BBF5BBA3BC	431	DCW 47767, 47942, 48117, 48291, 48465, 48637, 48809, 48981
3A28	00C0AAC054C1FDC1	432	DCW 49152, 49322, 49492, 49661, 49830, 49998, 50166, 50332
3A38	43C5E9C58CC633C7	433	DCW 50499, 50665, 50830, 50995, 51159, 51323, 51486, 51649
3A48	63CA04CBA6CB46CC	434	DCW 51811, 51972, 52134, 52294, 52454, 52614, 52773, 52932
3A58	62CF00D09DD03AD1	435	DCW 53090, 53248, 53405, 53562, 53719, 53874, 54030, 54185
3A68	44D4DED477D511D6	436	DCW 54340, 54494, 54647, 54801, 54954, 55106, 55258, 55410
3A78	09D9A0D936DACCDA	437	DCW 55561, 55712, 55862, 56012, 56162, 56311, 56459, 56608
3A88	B4DD47DEBDE6KDF	438	DCW 56756, 56903, 57051, 57198, 57344, 57490, 57636, 57781
3A98	46E2D7E267E3F7E3	439	DCW 57926, 58071, 58215, 58359, 58503, 58646, 58789, 58931
3AAB	C1E64FE7DDE76AE8	440	DCW 59073, 59215, 59357, 59498, 59639, 59779, 59919, 60059
3AB8	27EB2EB3DECC7EC	441	DCW 60199, 60338, 60477, 60615, 60754, 60891, 61029, 61166
3AC8	77E00F088F010F1	442	DCW 61303, 61440, 61576, 61712, 61848, 61984, 62119, 62254
3AD8	B4F33BF4C1F446F5	443	DCW 62388, 62523, 62657, 62790, 62924, 63057, 63190, 63323
3AE8	DFF763F8E7F86AF9	444	DCW 63455, 63587, 63719, 63850, 63982, 64113, 64243, 64374
3AF8	F8FB7AFCBFC7D7FD	445	DCW 64504, 64634, 64763, 64893, 65022, 65151, 65280, 65408
		446	
		447	\$eject

Listing 2—ASM96 FFT Program (Continued)

ERR LOC	OBJECT	LINE	SOURCE STATEMENT
		448	
	3B08	449	LOG_TABLE: ; 16384*10*LOG(n/128) n=128,129,130 ... 256
		450	
	3B08 00002A024F047006	451	DCW 0, 554, 1103, 1648, 2190, 2727, 3260, 3789
	3B18 DA10E312E914EA16	452	DCW 4314, 4835, 5353, 5866, 6376, 6883, 7386, 7885
	3B28 BD20A92292247826	453	DCW 8381, 8873, 9362, 9848, 10330, 10810, 11286, 11758
	3B38 C42F973166333335	454	DCW 12228, 12695, 13158, 13619, 14076, 14531, 14983, 15432
	3B48 063EC13F7A413043	455	DCW 15878, 16321, 16762, 17200, 17635, 18067, 18497, 18925
	3B58 954B3C4DDF48E150	456	DCW 19349, 19772, 20191, 20609, 21024, 21436, 21846, 22254
	3B68 845B175AAB5B365D	457	DCW 22660, 23063, 23464, 23862, 24259, 24653, 25045, 25435
	3B78 DE646066E0675D69	458	DCW 25822, 26208, 26592, 26973, 27353, 27730, 28106, 28479
	3B88 B370247294730275	459	DCW 28851, 29220, 29588, 29954, 30318, 30680, 31040, 31399
	3B98 0B7C6E7DCF7E2F60	460	DCW 31755, 32110, 32463, 32815, 33165, 33512, 33859, 34203
	3BAB F28647889B89ED8A	461	DCW 34546, 34887, 35227, 35565, 35902, 36236, 36570, 36901
	3BB8 7091B892FF934595	462	DCW 37232, 37560, 37887, 38213, 38537, 38860, 39181, 39501
	3BC8 8B98C89C049E3E9F	463	DCW 39819, 40136, 40452, 40766, 41079, 41390, 41700, 42009
	3BD8 4CA57EAGAF7DEA8	464	DCW 42316, 42622, 42927, 43230, 43533, 43833, 44133, 44431
	3BE8 B9AEE0AF07B12CB2	465	DCW 44729, 45024, 45319, 45612, 45905, 46196, 46486, 46774
	3BF8 D6B7F4B811BA2DBB	466	DCW 47062, 47348, 47633, 47917, 48200, 48482, 48763, 49042
	3C08 ASC0	467	DCW 49321
		468	
	3C0A	469	LOG_OFFSET: ; 512*10*LOG(2**(15-n)) n= 0,1,2,3 ... 15
		470	; 512*10*LOG(0.5) n= 16,17,18 ... 31
		471	
	3C0A 4F5A4A54454E3F48	472	DCW 23119, 21578, 20037, 18495, 16954, 15413, 13871, 12330
	3C1A 252A20241A1E1518	473	DCW 10789, 9248, 7706, 6165, 4624, 3083, 1541, 0
		474	
	3C2A	475	END

ASSEMBLY COMPLETED, NO ERROR(S) FOUND.

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The BASIC program is used as comments in the ASM96 program. Some of the variables in the ASM96 program have slightly different names than their counter-parts in the BASIC program. This was to make the comments fit into the ASM96 code. Highlights in this section of code are a table driven square root routine and log conversion routine which can easily be adapted for use by any program.

Both the square root routine and the log conversion routine use the 32-bit value in the variable TMPR. The square root routine calculates the square root of that value in the variable SQRT+2, a 16-bit variable. In this program, the square root value is averaged and stored in a table.

The log conversion routine divides the value in TMPR by 65536 (2^{16}) and uses table lookup to provide the common log. The result is a 16-bit number with the value $512 * 10 \text{ Log} (\text{TMPR}/65536)$ stored in the variable LOG. This calculation is used to present the results of the FFT in decibels instead of magnitude. With an input of 63095, the output is $512 * 48 \text{ dB}$. The graph program, (Section 10), prints the output value of the plot as INPUT/512 dB.

The following descriptions of the ASM code point out some of the highlights and not-so-obvious coding:

Lines 1-104 initialize the code and declare variables. The input and output arrays of the program are declared external. Note that many of the registers are

overlayable, use caution when implementing this routine with others with overlayable registers.

Lines 116-124 calculate the power of W to be used. Note that KPTR is always incremented by 2. The multiple right shift followed by the AND mask creates an even address and the indirect look to the BR (Bit Reversal) table quickly calculates the power PWR.

Lines 130-138 perform the complex multiplications. Since WIP and WRP range from -32767 to $+32767$, the multiplication is easy to handle. The automatic divide by two which occurs when using the upper word only of the 32-bit result is a feature in this case.

Lines 144-163 use right shifts for a fast divide, then add or subtract the desired variables and store them in the array. Note that the upper word of TMPR and TMPI is used, and the same array is used for both the input and output of the operations.

Lines 165-189 update the loop variables and then check for errors on the complex multiplications and additions. If there are no overflows at this time the data will run smoothly through the rest of the program.

Lines 200-212 load variables with values based on the bit reversed values of pointers.

Lines 214-236 perform additions and subtractions to prepare for the next set of formulas. Note that XITMP and XRTMP are 32-bit values.

Lines 240-260 perform multiplies and summations resulting in 32-bit variables. This saves a bit or two of accuracy. The upper words are then stored as the results.

Lines 263-272 generate the squared magnitude of the harmonic component as a 32-bit value.

Lines 278-310 calculate 10 Log (TMPR/65536). The 32-bit register TMPR is divided by 65536 so that the output range would be reasonable.

First, the number is normalized. (It is shifted left until a 1 is in the most significant bit, the number of shifts required is placed in SHFT_CNT.) If it had to be shifted more than 15 times the output is set to zero.

Next, the most significant BYTE is used as a reference for the look-up table, providing a 16-bit result. The next most significant BYTE is then used to perform linear interpolation between the referenced table value and the one above it. The interpolated value is added to the directly referenced one.

The 16-bit result of this table look-up and interpolation is then added to the Log of the normalization factor, which is also stored in a table. This table look-up approach works fast and only uses 290 bytes of table space.

Lines 321-357 calculate the square root of the 32-bit register TMPR using a table look-up approach.

First, the number is normalized. Next, the most significant BYTE is used as a reference for the look-up table, providing a 16-bit result. The next most significant BYTE is then used to perform linear interpolation between the referenced table value and the one above it. The interpolated value is added to the directly referenced one.

The 16-bit result of this table look-up and interpolation is then divided by the square root of the normalization factor, which is also stored in a table. This table look-up approach works fast and only uses 320 bytes of table space. The results are valid to near 14-bits, more than enough for the FFT algorithm.

Lines 352-360 average the magnitude value, if multiple passes are being performed, and then store the value in the array. The loop-counters are incremented and the process repeats itself.

This concludes the FFT routine. In order to use it, it must be called from a main program. The details for calling this routine are covered in the next section.

8.0 BACKGROUND CONTROL PROGRAM

The main routine is shown in Listing 3. It begins with declarations that can be used in almost any program. Note that these are similar, but not identical, to other 8096 include files that have been published. Comments on controlling the Analog to Digital converter routine follow the declarations.

SERIES-III MCS-96 MACRO ASSEMBLER, V1.0

SOURCE FILE: :F2:FTMAIN.A96

OBJECT FILE: :F2:FTMAIN.OBJ

CONTROLS SPECIFIED IN INVOCATION COMMAND: NOSB

```

ERR LOC OBJECT                LINE      SOURCE STATEMENT
                                1          $pagelength(50)
                                2
                                3          FFT_MAIN_APNOTE MODULE MAIN, STACKSIZE(6)
                                4
                                5          ; Intel Corporation, January 24, 1986
                                6          ; by Ira Horden, MCO Applications
                                7
                                8
                                9          ; This program performs an FFT on real data and plots it on a printer.
                               10          ; It uses the program modules A2DCON, PLOTSP, and FFTRUN. The adjustable
                               11          ; parameters of each of the programs are set by this main module.
                               12
                               13
                               14          $INCLUDE (:F0:DEMO96.INC)          ; Include SFR definitions
                               =1 15          ;$nolist ; Turn listing off for include file
                               =1 16
                               =1 17          ;*****
                               =1 18          ;
                               =1 19          ;           Copyright 1985, Intel Corporation
                               =1 20          ;           October 28,1985
                               =1 21          ;           by Ira Horden, MCO Applications
                               =1 22          ;
                               =1 23          ; DEMO96.INC - DEFINITION OF SYMBOLIC NAMES FOR THE I/O REGISTERS OF THE 8096
                               =1 24          ;
                               =1 25          ;*****
                               =1 26          ;
0000                               =1 27          ZERO          EQU 00h:WORD      ; R/W Zero Register
0002                               =1 28          AD_COMMAND      EQU 02h:BYTE      ; W A to D command register
0002                               =1 29          AD_RESULT_LO     EQU 02h:BYTE      ; R Low byte of result and channel
0003                               =1 30          AD_RESULT_HI     EQU 03h:BYTE      ; R High byte of result
0003                               =1 31          HSI_MODE        EQU 03h:BYTE      ; W Controls HSI transition detector
0004                               =1 32          HSO_TIME        EQU 04h:WORD      ; W HSI time tag
0004                               =1 33          HSI_TIME        EQU 04h:WORD      ; R HSO time tag
0006                               =1 34          HSO_COMMAND      EQU 06h:BYTE      ; W HSO command tag
0006                               =1 35          HSI_STATUS      EQU 06h:BYTE      ; R HSI status register (reads fifo)
0007                               =1 36          SBUF           EQU 07h:BYTE      ; R/W Serial port buffer
0008                               =1 37          INT_MASK        EQU 08h:BYTE      ; R/W Interrupt mask register
0009                               =1 38          INT_PENDING      EQU 09h:BYTE      ; R/W Interrupt pending register
0011                               =1 39          SPCON          EQU 11h:BYTE      ; W Serial port control register
0011                               =1 40          SPSTAT          EQU 11h:BYTE      ; R Serial port status register
000A                               =1 41          WATCHDOG        EQU 0Ah:BYTE      ; W Watchdog timer

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MCS-96 MACRO ASSEMBLER      FFT_MAIN_APNOTE                      02/18/86                PAGE    2

ERR LOC OBJECT                LINE      SOURCE STATEMENT
000A                        =1 42  TIMER1      EQU  0AH:WORD    ; R   Timer1 register
000C                        =1 43  TIMER2      EQU  0CH:WORD    ; R   Timer2 register
000E                        =1 44  PORT0       EQU  0EH:BYTE    ; R   I/O port 0
000E                        =1 45  BAUD_REG   EQU  0EH:BYTE    ; W   Baud rate register
000F                        =1 46  PORT1       EQU  0FH:BYTE    ; R/W  I/O port 1
0010                        =1 47  PORT2       EQU  10H:BYTE   ; R/W  I/O port 2
0015                        =1 48  IOCO       EQU  15H:BYTE   ; W   I/O control register 0
0015                        =1 49  IOS0       EQU  15H:BYTE   ; R   I/O status register 0
0016                        =1 50  IOCL       EQU  16H:BYTE   ; W   I/O control register 1
0016                        =1 51  IOS1       EQU  16H:BYTE   ; R   I/O status register 1
0017                        =1 52  PWM_CONTROL EQU  17H:BYTE   ; W   PWM control register
0018                        =1 53  SP         EQU  18H:WORD    ; R/W  System stack pointer
                                =1 54
000D                        =1 55  CR         EQU  0DH
000A                        =1 56  LF         EQU  0AH
                                =1 57
                                =1 58  PUBLIC ZERO,AD_COMMAND,AD_RESULT_LO,AD_RESULT_HI,HSI_MODE,HSO_TIME,HSI_TIME
                                =1 59  PUBLIC HSO_COMMAND
                                =1 60  PUBLIC HSI_STATUS,SBUF,INT_MASK,INT_PENDING,WATCHDOG,TIMER1,TIMER2
                                =1 61  PUBLIC BAUD_REG, PORT0, PORT1, PORT2,SPSTAT,SPCON,IOCO,IOCL,IOS0,IOS1
                                =1 62  PUBLIC PWM_CONTROL,SP,CR,LF
                                =1 63
001C                        =1 64  RSEG at ICH
                                =1 65
001C                        =1 66          AX:   DSW   1           ; Temp registers used in conformance
001E                        =1 67          DX:   DSW   1           ; with PLM-96(tm) conventions.
0020                        =1 68          BX:   DSW   1
0022                        =1 69          CX:   DSW   1
                                =1 70
001C                        =1 71          AL   EQU   AX   :BYTE
001D                        =1 72          AH   EQU   (AX+1) :BYTE
0020                        =1 73          BL   EQU   BX   :BYTE
                                =1 74
                                =1 75          public ax, bx, cx, dx, al, ah, bl
                                =1 76
                                =1 77          $list ; Turn listing back on
                                =1 78          ; End of include file
                                =1 79
                                =1 80          ; A2D UTILITY COMMANDS/RESPONSES FOR "CONTROL_A2D"
                                =1 81
0007                        =1 82          busy   equ   7
0010                        =1 83          con_b0   equ   00010000b;convert to BUFF0
0028                        =1 84          dump_b0_p_s equ   00101000b; download BUFF0 as PAIRED SIGNED data
                                =1 85
                                =1 86
0001                        =1 87          AVR_NUM equ   1           ; Number of times to average the waveform
                                =1 88          ; AVR_NUM < 256

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MCS-96 MACRO ASSEMBLER      FFT_MAIN_APNOTE                      02/18/86          PAGE   3

ERR LOC  OBJECT              LINK      SOURCE STATEMENT
0000          89
          90 SCALE_FACTOR      equ     0          ; Number of rights shifts performed on
          91                  ; output of FFT. Used to prevent overflow
          92                  ; on summation
          93
0100          94 PLOT_RES       equ     256         ; Number of input units per plot unit
0080          95 PLOT_RES_2     equ     plot_res/2
9100          96 PLOT_MAX      equ     plot_res*145   ; 145 chrs/row
          97
          98 PUBLIC scale_factor, plot_res, plot_res_2, plot_max
          99
0024          100
          101 OSEG at 24H          ; common oseg area
          102
0024          103 tmpreal:      dsb     1
0028          104 tmpimag:     dsb     1
002C          105 wndptr:      dsb     1
002E          106 varptr:     dsb     1
          107
0000          108 RSEG
0000          109 fft_mode:     dsb     1
0001          110 error:       dsb     1
0002          111 avr_cnt:     dsb     1
          112 PUBLIC error, fft_mode
          113
          114 EXTRN  sample_period, control_a2d
          115
          116
0080          117 DSEG at 80h
0080          118 XREAL:         dsb     64          ; For FFT routine
0080          119 DEST_BUFF_BASE: DSW    64          ; For A2D routine
00C0          120 XIMAG equ     XREAL+64       ; For FFT routine
          121
          122 PUBLIC DEST_BUFF_BASE, XREAL, XIMAG
          123
          124
0200          125 DSEG AT 200H
          126
0200          127 PLOT_IN:
0200          128 FFT_OUT:      DSW    32          ; For FFT routine
0240          129 BUFFO_BASE:   DSW    64          ; For A2D routine
02C0          130 BUFFI_BASE:   DSW    64          ; For A2D routine
          131
          132 PUBLIC BUFFO_BASE, BUFFI_BASE, FFT_OUT, PLOT_IN
          133 $eject

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MCS-96 MACRO ASSEMBLER   FFT_MAIN_APNOTE                               02/18/86           PAGE   4

ERR LOC  OBJECT              LINE      SOURCE STATEMENT
      2080                    134
      2080                    135      CSEG AT 2080H
      2080                    136
      2080                    137      EXTRN  INIT_OUTPUT, DRAW_GRAPH, CON_OUT      ; For Plot Routine
      2080                    138      EXTRN  FFT_CALC                               ; For FFT routine
      2080                    139      EXTRN  A2D_BUFF_UTIL                          ; For A2D routine
      2080                    140
      2080 A1000018           R          141      LD      SP,#STACK
      2084 A30100301C         R          142      LD      AX,3000H
      2089                    143      SBE_WAIT:
      2089 E01CFD             R          144      djnz   al,sbe_wait      ; WAIT FOR SBE TO CLEAR SERIAL PORT INTERRUPTS
      208C E01DFA             R          145      djnz   ah,sbe_wait
      2089                    146
      208F EF0000             E          147      BEGIN: CALL  INIT_OUTPUT      ; Initialize serial port
      2089                    148
      2092                    149      NEW_TRANSFORM_SET:
      2092 B10000             R          150      ldb    fft_mode,#0000B      ; Bit 0 - Real data / Tabled data#
      2092                    151      ; Bit 1 - Windowed / Unwindowed#
      2092                    152      ; Bit 2 - 10log Mag^2 / Magnitude#
      2092                    153      ; Bit 3 - 256*db plot / Normal Plot#
      2095 B10102             R          154      ldb    avr_cnt,#avr_num
      2098 0120                R          155      clr    bx
      209A C321000200         R          156      CLRMM: st  zero,fft_out[bx]      ; clear fft magnitude array
      209F 65020020         R          157      add   bx,#2
      20A3 89400020         R          158      cmp   bx,#64
      20A7 DF01                R          159      blt   CLRMM
      20A7                    160
      20A9 300004             R          161      C_load: bbc  fft_mode,0,do_tab      ; Branch if real data is not used
      20AC 2819               R          162      CALL  LOAD_DATA
      20AE 2002               R          163      br    C_win
      20A9                    164
      20B0 282F               R          165      do_tab: CALL  TABLE_LOAD
      20B0                    166
      20B2 310002             R          167      C_win: bbc  fft_mode,1,calc      ; Branch if windowing is not used
      20B5 28CB               R          168      CALL  DO_WINDOW
      20B5                    169
      20B7 EF0000             E          170      CALC: CALL  FFT_CALC
      20BA 980001             R          171      errtrp: cmpb error,zero
      20BD D7FB                R          172      jne   errtrp
      20B7                    173
      20BF E00205             R          174      DJNZ  avr_cnt, LOAD_DATA      ; repeat for AVR_NUM counts
      20BF                    175
      20C2 EF0000             E          176      CALL  DRAW_GRAPH
      20C2                    177
      20C5 27CB               R          178      BR    NEW_TRANSFORM_SET
      20C5                    179      $eject

```

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```

MCS-96 MACRO ASSEMBLER      FFT_MAIN_APNOTE                02/18/86          PAGE      5

ERR LOC  OBJECT                LINE      SOURCE STATEMENT
-----
                180
                181  LOAD_DATA:                ;;;;   LOAD DATA INTO RAM
                182
20C7  B1000F                183      ldb    port1,#00                ;**** FOR INDICATION ONLY
                184
20CA                185  SET_A2D:
20CA  B11000                E 186      ldb    control_a2d,#con_b0        ; Set converter for buffer0
20CD  910100                E 187      orb    control_a2d,#01                ; Convert channel 1
20D0  A1320000            E 188      ld     sample_period,#50            ; 100 us sample period
                189
20D4  EF0000                E 190      CALL   a2d_buff_util                ; Start the conversion process
20D7  3F00FD                E 191      jbs   control_a2d,busy,$            ; wait for all conversions to be done
                192
                193  Down_load:
20DA  B12800                E 194      ldb    control_a2d,#dump_b0_p_s      ; download b0 paired/signed
20DD  EF0000                E 195      CALL   a2d_buff_util
20E0  F0                    196      RET
                197
                198
                199  TABLE_LOAD:
20E1  0120                    200      clr   bx
20E3  A102211C            201      ld    ax,#DATA0                ; Load tabled data for testing
20E7  A21D22            load:  202      ld    cx,[ax]+
20EA  A21D1E            203      ld    dx,[ax]+
20ED  C321800022        204      st    cx,xreal[bx]
20F2  C321C0001E        205      st    dx,ximag[bx]
20F7  65020020            206      add   bx,#2
20FB  89400020            207      cmp   bx,#64
20FF  DEE6                208      bit   LOAD
2101  F0                    209      RET
                210
2102                211  DATA0:                ; SQUARE WAVE
                212
2102  FF7FFF7FFF7FFF7F    213  DCW   32767, 32767, 32767, 32767, 32767, 32767, 32767, 32767
2112  FF7FFF7FFF7FFF7F    214  DCW   32767, 32767, 32767, 32767, 32767, 32767, 32767, 32767
2122  FF7FFF7FFF7FFF7F    215  DCW   32767, 32767, 32767, 32767, 32767, 32767, 32767, 32767
2132  FF7FFF7FFF7FFF7F    216  DCW   32767, 32767, 32767, 32767, 32767, 32767, 32767, 32767
2142  0180018001800180    217  DCW   -32767, -32767, -32767, -32767, -32767, -32767, -32767, -32767
2152  0180018001800180    218  DCW   -32767, -32767, -32767, -32767, -32767, -32767, -32767, -32767
2162  0180018001800180    219  DCW   -32767, -32767, -32767, -32767, -32767, -32767, -32767, -32767
2172  0180018001800180    220  DCW   -32767, -32767, -32767, -32767, -32767, -32767, -32767, -32767
                221
                222  $eject

```

Listing 3—Main Routine (Continued)

```

ERR LOC OBJECT                LINE    SOURCE STATEMENT
223 ;
2182                224 DO_WINDOW:                ;;;; PERFORM HANNING WINDOW
2182 012C            225 clr wndptr
2184 012E            226 clr varptr                ; Windowing provides an effective
2186                227 WINDOW:                    ; divide by 2 because of the multiply
2186 A32DBE211C      228 ld ax,hanning[wndptr]
218B A32FC02120      229 ld bx,hanning*2[wndptr]
2190 F84F2F80001C24 230 mul tmpreal,ax,xreal[varptr]
2197 F84F2FC0002028 231 mul tmpimag,bx,ximag[varptr]
219E 0D0124          232 shll tmpreal,#1
21A1 0D0128          233 shll tmpimag,#1                ; Compensate for the divide by 2
21A4 C32F800026      234 st tmpreal+2,xreal[varptr]
21A9 C32FC0002A      235 st tmpimag+2,ximag[varptr]
21AE 6504002C        236 add wndptr,#4
21B2 6502002E        237 add varptr,#2
21B6 8940002E        238 cmp varptr,#64
21BA D7CA            239 jne window
21BC F0                240 RET
241
21BE                242 HANNING:                    ; Windowing function
243
21BE 00004F003B01C02 244 DCW 0, 79, 315, 705, 1247, 1935, 2761, 3719
21CE BF126617711CD421 245 DCW 4799, 5990, 7281, 8660, 10114, 11628, 13187, 14778
21DE 004045467C4C9352 246 DCW 16384, 17989, 19580, 21139, 22653, 24107, 25486, 26777
21EE 406D787136757078 247 DCW 27968, 29048, 30006, 30832, 31520, 32062, 32452, 32688
21FE FF7FB07FC47R3E7D 248 DCW 32767, 32688, 32452, 32062, 31520, 30832, 30006, 29048
220E 406D99688E632E5E 249 DCW 27968, 26777, 25486, 24107, 22653, 21139, 19580, 17989
221E 0040BA398333C2D 250 DCW 16384, 14778, 13187, 11628, 10114, 8660, 7281, 5990
222E BF12870EC90A8F07 251 DCW 4799, 3719, 2761, 1935, 1247, 705, 315, 79
223E 0000            252 DCW 0
253
254 $eject

```

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ERR LOC	OBJECT	LINE	SOURCE STATEMENT
		255	
3D00		256	CSEG AT 3D00H ; ADDITIONAL TABLES FOR TESTING
		257	; SINE 7.0 X
3D00		258	DATA1:
3D00	00003351897DE270	259	DCW 0, 20787, 32137, 28898, 12539, -9512, -27245, -32609
3D10	7EA574F31C477C7A	260	DCW -23170, -3212, 18204, 31356, 30273, 15446, -6393, -25329
3D20	01800F9D08E7563C	261	DCW -32767, -25329, -6392, 15446, 30273, 31356, 18204, -3212
3D30	7EA59F809395D8DA	262	DCW -23170, -32609, -27245, -9512, 12539, 28898, 32137, 20787
3D40	0000CDAE77821E8F	263	DCW -0, -20787, -32137, -28898, -12539, 9512, 27245, 32609
3D50	825A8C0C84B88485	264	DCW 23170, 3212, -18204, -31356, -30273, -15446, 6393, 25329
3D60	FF7F162F818AAC3	265	DCW 32767, 25329, 6392, -15446, -30273, -31356, -18204, 3212
3D70	825A617F6DGA2825	266	DCW 23170, 32609, 27245, 9512, -12539, -28898, -32137, -20787
		267	
3D80		268	DATA2: ; SINE 7.5 X
		269	
3D80	0000F555617FCF66	270	DCW 0, 22005, 32609, 26319, 6393, -16846, -31356, -29621
3D90	05CF1F2BE270297C	271	DCW -12539, 11039, 28898, 31785, 18204, -4808, -25329, -32728
3DA0	7EA58BF933519C7E	272	DCW -23170, -1608, 20787, 32412, 27245, 7962, -15446, -30852
3DB0	BFB946C92825C96D	273	DCW -30273, -14010, 9512, 28105, 32137, 19519, -3212, -24279
3DC0	018029A174F33F4C	274	DCW -32767, -24279, -3212, 19519, 32137, 28105, 9512, -14010
3DD0	BFB97CA7AAC31A1F	275	DCW -30273, -30852, -15446, 7962, 27245, 32412, 20787, -1608
3DE0	7EA528800F9D38ED	276	DCW -23170, -32728, -25329, -4808, 18205, 31785, 28898, 11039
3DF0	05CF4B8C848533BE	277	DCW -12539, -29621, -31356, -16845, 6393, 26319, 32609, 22005
		278	
3E00		279	DATA3: ; .707*SINE 7.5X
		280	
3E00	0000C63C0F5AAF48	281	DCW 0, 15558, 23055, 18607, 4520, -11910, -22169, -20942
3E10	5FDD7C1ECF4FC857	282	DCW -8865, 7804, 20431, 22472, 12870, -3399, -17908, -23138
3E20	03C08FFB9398A959	283	DCW -16381, -1137, 14697, 22916, 19262, 5629, -10921, -21812
3E30	65AC4FD9451A9E4D	284	DCW -21403, -9905, 6725, 19870, 22721, 13800, -2271, -17165
3E40	82A5F3BC21F78835	285	DCW -23166, -17165, -2271, 13800, 22721, 19870, 6725, -9905
3E50	65ACCA58D5FD15	286	DCW -21403, -21812, -10920, 5629, 19262, 22916, 14696, -1137
3E60	03C098EA50C8A9F2	287	DCW -16381, -23138, -17908, -3399, 12871, 22472, 20431, 7804
3E70	5FDD32AE67A97AD1	288	DCW -8865, -20942, -22169, -11910, 4520, 18607, 23055, 15557
		289	
3E80		290	DATA4: ; .707*SINE(11x)/16
		291	
3E80	0000FD04B40472FF	292	DCW 0, 1277, 1204, -142, -1338, -1119, 282, 1386
3E90	00045CFE74FA699C	293	DCW 1024, -420, -1420, -919, 554, 1441, 804, -683
3EA0	58FA55FD2403A105	294	DCW -1448, -683, 804, 1441, 554, -919, -1420, -420
3EB0	00046A051A01A11F	295	DCW 1024, 1386, 282, -1119, -1338, -142, 1204, 1277
3EC0	000003FB4CFB8E00	296	DCW -0, -1277, -1204, 142, 1338, 1119, -282, -1386
3ED0	00FC4A018C059703	297	DCW -1024, 420, 1420, 919, -554, -1441, -804, 683
3EE0	A805A802DCFC5FFA	298	DCW 1448, 683, -804, -1441, -554, 919, 1420, 420
3EF0	00FC96FA86FE5F04	299	DCW -1024, -1386, -282, 1119, 1338, 142, -1204, -1277
		300	
3F00		301	DATA5: ; .707*(SINE 7.5X + 1/16 SINE 11X)

ERR LOC	OBJECT	LINE	SOURCE STATEMENT
		302	
3F00	0000C241C35E2148	303	DCW 0, 16834, 24259, 18465, 3182, -13029, -21886, -19557
3F10	5RR1D81C434A3154	304	DCW -7842, 7384, 19011, 21553, 13425, -1958, -17103, -23821
3F20	5BBA85F88D3C245F	305	DCW -17829, -1819, 15501, 24356, 19816, 4710, -12341, -22232
3F30	65B089D85F1B3F49	306	DCW -20379, -8519, 7007, 18751, 21383, 13658, -1067, -15888
3F40	82A5F6B76DF27636	307	DCW -23166, -18442, -3475, 13942, 24059, 20990, 6442, -11290
3F50	65A870ACE4DA9419	308	DCW -22427, -21392, -9500, 6548, 18708, 21475, 13892, -454
3F60	ABC548ABE8B618ED	309	DCW -14933, -22456, -18712, -4840, 12317, 23391, 21851, 8225
3F70	5FD9CBA84DA8D9D5	310	DCW -9889, -22328, -22451, -10791, 5857, 18749, 21851, 14281
		311	
		312	
3F80		313	END

ASSEMBLY COMPLETED, NO ERROR(S) FOUND.

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SERIES-III MCS-96 RELOCATOR AND LINKER, V2.0
 Copyright 1983 Intel Corporation

INPUT FILES: :F2:FTMAIN.OBJ, :F2:FFTRUN.OBJ, :F2:PLOTSP.OBJ, :F2:A2DCON.OBJ
 OUTPUT FILE: :F2:FFTOUT

CONTROLS SPECIFIED IN INVOCATION COMMAND:
 IX

INPUT MODULES INCLUDED:
 :F2:FTMAIN.OBJ(FFT_MAIN_APNOTE) 02/18/86
 :F2:FFTRUN.OBJ(FFT_RUN) 02/18/86
 :F2:PLOTSP.OBJ(PLOT_SERIAL) 02/18/86
 :F2:A2DCON.OBJ(A2D_BUFFERING_UTILITY) 02/18/86

SEGMENT MAP FOR :F2:FFTOUT(FFT_MAIN_APNOTE):

	TYPE	BASE	LENGTH	ALIGNMENT	MODULE NAME
**RESERVED*	REG	0000H	001AH		
		001AH	0001H	BYTE	PLOT_SERIAL
*** GAP ***		001BH	0001H		
	REG	001CH	0008H	ABSOLUTE	FFT_MAIN_APNOTE
	OVRLY	0024H	0035H	ABSOLUTE	FFT_RUN
OVERLAP	OVRLY	0024H	0010H	ABSOLUTE	PLOT_SERIAL
OVERLAP	OVRLY	0024H	000CH	ABSOLUTE	FFT_MAIN_APNOTE
*** GAP ***		0059H	0001H		
	OVRLY	005AH	0006H	WORD	A2D_BUFFERING_UTILITY
	REG	0060H	000CH	WORD	A2D_BUFFERING_UTILITY
	REG	006CH	0003H	BYTE	FFT_MAIN_APNOTE
*** GAP ***		006FH	0011H		
	DATA	0080H	0080H	ABSOLUTE	FFT_MAIN_APNOTE
	STACK	0100H	001EH	WORD	
	DATA	011EH	0080H	WORD	FFT_RUN
*** GAP ***		019EH	0062H		
	DATA	0200H	0140H	ABSOLUTE	FFT_MAIN_APNOTE
*** GAP ***		0340H	1CC2H		
	CODE	2002H	0002H	ABSOLUTE	A2D_BUFFERING_UTILITY
*** GAP ***		2004H	007CH		
	CODE	2080H	01C0H	ABSOLUTE	FFT_MAIN_APNOTE
*** GAP ***		2240H	0040H		
	CODE	2280H	0215H	ABSOLUTE	FFT_RUN
*** GAP ***		2495H	006BH		
	CODE	2500H	0168H	ABSOLUTE	PLOT_SERIAL
	CODE	2688H	00ECH	BYTE	A2D_BUFFERING_UTILITY
*** GAP ***		2754H	10ACH		
	CODE	3800H	042AH	ABSOLUTE	FFT_RUN
*** GAP ***		3C2AH	00D6H		
	CODE	3D00H	0280H	ABSOLUTE	FFT_MAIN_APNOTE
*** GAP ***		3F80H	C080H		

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Listing 3—Main Routine (Continued)

Several constants are then setup for other routines. The purpose of centrally locating these constants was the ease of modifying the operation of the routines. Note that `AVR_NUM` and `SCALE_FACTOR` must be changed at the same time. `SCALE_FACTOR` is the shift count used to divide each FFT output value before it is added to the output array. `AVR_NUM` must be less than $2^{**}SCALE_FACTOR$ or an overflow could occur. Next, the public variables are declared for the arrays and a few other parameters.

The program then begins by setting the stack pointer and waiting for the SBE-96 to finish talking to the terminal. If this is not done, there may be serial port interrupts occurring for the first twenty five milliseconds of program operation.

Initialization of the plotter is next, followed by setting the `FFT_MODE` byte. This byte controls the graphing, loading and magnitude calculation of the FFT data. Since `FFT_MODE` is declared `PUBLIC` in this module, and `EXTERNAL` in the `PLOT` module and `FFTRUN` module, the extra bits available in this byte can be used for future enhancements.

The next step is to clear the FFT output array. Since the FFT program can be set to average its results by dividing the output before adding it to the magnitude array, the array must be cleared before beginning the program.

Data is then loaded into into the FFT input array by the code at `LOAD_DATA`, or the code at `TABLE_LOAD`, depending on the value of `FFT_MODE` bit 0. The tabled data located at `DATA0` is a square wave of magnitude 1. This waveform provides a reasonable test of the FFT algorithm, as many harmonics are generated. The results are also easy to check as the pattern contains half zeros, imaginary values which are always the same, and real values which decrease. Figure 13 shows the output in fractions, hexadecimal and decimal. The hexadecimal and decimal values are based on an output of 16384 being equal to 1.00.

Note that the magnitude is

$$\text{SQR}(\text{REAL}^2 + \text{IMAG}^2)$$

and the dB value is

$$10 \text{ LOG} ((\text{REAL}^2 + \text{IMAG}^2)/65536)$$

The divide by 65536 is used for the dB scale to provide a reasonable range for calculations. If this was not done, a 32-bit LOG function would have been needed.

After the data is loaded, the data is optionally windowed, based on `FFT_MODE` bit 1, and the FFT program is called. Once the loop has been performed `AVR_CNT` times, the graph is drawn by the plot routine.

Appended to the main routine is the `FFTOUT.M96` Listing. This is provided by the relocater and linker, `RL96`. With this listing and the main program, it is possible to determine which sections of code are at which addresses.

Using the modular programming methods employed here, it is reasonably easy to debug code. By emulating the program in a relatively high level language, each routine can be checked for functionality against a known standard. The closer the high level implementation matches the `ASM96` version, the more possible checkpoints there are between the two routines.

Once all of the program routines (modules) can be shown to work individually, the main program should work unless there is unwanted interaction between the modules. These interactions can be checked by verifying the inputs and outputs of each module. The assembly language locations to perform the program breaks can be retrieved by absolutely locating the main module. The other modules can be dynamically located by `RL96`.

The more interactive program modules are, the more difficult the program becomes to debug. This is especially true when multiple interrupts are occurring, and several of the interrupt routines are themselves interruptable. In these cases, it may be necessary to use debugging equipment with trace capability, like the `VLSICE-96`. If this type of equipment is not available, then using I/O ports to indicate the entering and leaving of each routine may be useful. In this way it will be possible to watch the action of the program on an oscilloscope or logic analyzer. There are several places within this code that I/O port toggling has been used as an aid to debugging the program. These lines of code are marked "FOR INDICATION ONLY."

K	Fractional			dB	Decimal			Hexadecimal		
	REAL	IMAG	MAG ²		REAL	IMAG	MAG ²	REAL	IMAG	MAG ²
0	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
1	0.0625	-1.2722	1.2738	38.225	1024	-20843	20868	400	AE95	5184
2	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
3	0.0625	-0.4213	0.4260	28.710	1024	-6903	6978	400	E509	1B42
4	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
5	0.0625	-0.2495	0.2572	24.329	1024	-4088	4214	400	F008	1076
6	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
7	0.0625	-0.1747	0.1855	21.491	1024	-2862	3039	400	F4D2	BDF
8	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
9	0.0625	-0.1321	0.1462	19.421	1024	-2165	2395	400	F78B	95B
10	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
11	0.0625	-0.1043	0.1216	17.820	1024	-1708	1992	400	F954	7C8
12	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
13	0.0625	-0.0843	0.1049	16.540	1024	-1381	1719	400	FA9B	6B7
14	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
15	0.0625	-0.0690	0.0931	15.499	1024	-1130	1525	400	FB96	5F5
16	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
17	0.0625	-0.0566	0.0844	14.645	1024	-928	1382	400	FC60	566
18	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
19	0.0625	-0.0464	0.0778	13.944	1024	-759	1275	400	FD09	4FB
20	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
21	0.0625	-0.0375	0.0729	13.374	1024	-614	1194	400	FD9A	4AA
22	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
23	0.0625	-0.0296	0.0691	12.918	1024	-484	1133	400	FE1C	46D
24	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
25	0.0625	-0.0224	0.0664	12.564	1024	-366	1088	400	FE92	440
26	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
27	0.0625	-0.0157	0.0644	12.305	1024	-256	1056	400	FF00	420
28	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
29	0.0625	-0.0093	0.0632	12.135	1024	-152	1035	400	FF68	40B
30	0.0000	0.0000	0.0000	0.000	0	0	0	0	0	0
31	0.0625	-0.0031	0.0626	12.051	1024	-50	1025	400	FFCE	401

Figure 13. FFT Output for a Square Wave Input

9.0 ANALOG TO DIGITAL CONVERTER MODULE

The module presented in Listing 4 is a general purpose one which converts analog values under interrupt control and stores them in one of two buffers. These buffers

can then be downloaded to another buffer, such as the input buffer to the FFT program. During downloading, this module can convert the data into signed or unsigned formats, and fill a linear or a paired array. A paired array is like the one used in the FFT transform program. It requires N data points placed alternately in two arrays, one starting at zero and the other at N/2.

SERIES-III MCS-96 MACRO ASSEMBLER, V1.0

SOURCE FILE: :F2:A2DCON.A96

OBJECT FILE: :F2:A2DCON.OBJ

CONTROLS SPECIFIED IN INVOCATION COMMAND: NOSB

```

ERR LOC OBJECT          LINE    SOURCE STATEMENT
      1                1    $pagelength(50)
      2                2
      3                3    A2D_Buffering_Utility module stacksize(12)
      4                4
      5                5    ; Intel Corporation, July 16, 1985
      6                6    ; by Dave Ryan, Intel Applications Engineer
      7                7
      8                8    ; This utility fills a memory buffer with A/D conversion results. The
      9                9    ; conversions are done under interrupt control, and are initiated when
     10               10    ; A2D_BUFF_Util is called. The results of the conversions are placed
     11               11    ; in one of two buffers, called BUFF0 and BUFF1.
     12               12
     13               13    ; This utility provides options for the selection of the buffer lengths, data
     14               14    ; format, sample period, conversion channel and time base. The utility also
     15               15    ; has a download routine that will load either buffer into a register file
     16               16    ; buffer. Output formats can also be chosen for the downloaded buffer. The
     17               17    ; data can be formatted as signed or unsigned linear or paired arrays.
     18               18
     19               19    ; RUN-TIME OPTIONS
     20               20
     21               21    ; Rather than use the STACK to pass controls, this utility gets its directions
     22               22    ; from 2 control words in memory. The utility expects that its control words
     23               23    ; are valid at the time A2D_BUFF_Util is called and remain valid throughout
     24               24    ; A/D interrupt executions and downloads. The control words are:
     25               25
     26               26    ;       Sample_Period ; WORD ; The time between samples in timer counts
     27               27    ;                               ; where the timer used has been specified
     28               28
     29               29
     30               30    ;       Control_A2D ; BYTE ; Control information for the utility:
     31               31    ;                               BIT#
     32               32
     33               33    ;                               ; 0-2 ; Channel Number
     34               34    ;                               ; 3 ; Signed Result/Unsigned Result#
     35               35    ;                               ; 4 ; Convert/Download#
     36               36    ;                               ; 5 ; BUFF1/BUFF0# for conversions
     37               37    ;                               ; BUFF0/BUFF1# for downloads
     38               38    ;                               ; 6 ; Linear/Paired#
     39               39    ;                               ; 7 ; Converter BUSY/IDLE#
     40               40
     41               41    $EJECT

```

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```

MCS-96 MACRO ASSEMBLER      A2D_BUFFERING_UTILITY                02/18/86        PAGE    2

ERR LOC  OBJECT              LINE    SOURCE STATEMENT
42      ;
43      ; The following is a table of equates that can be used to simplify the
44      ; bit diddling requirements.  If you are not running conversions concurrently
45      ; with downloads, always LDB Control_A2D with the following command then
46      ; ORB Control_A2D with the channel number you wish to convert if you are
47      ; starting a conversion.
48      ;
49      ; Once the utility is called, care must be taken when Control_A2d is
50      ; modified.  You can cause downloads to occur while conversions are running,
51      ; but you cannot start conversions during a download.  To do this, ORB to the
52      ; control byte with the appropriate bits set.  Do NOT change the BUFF bit or
53      ; the BUSY bit.  Just set the download bit and set the data format bits to the
54      ; correct values.
55      ;
56      ; The BUFF bit has opposite definitions for conversions and downloads.  This
57      ; allows conversions to be done into BUFF0 while downloads come from BUFF1, and
58      ; vice versa.
59      ;
60      ; A2D UTILITY COMMANDS
61      ;-----
62      ;con_b0      equ    00010000b;convert to BUFF0
63      ;con_b1      equ    00110000b; "      BUFF1
64      ;
65      ;dump_b0_l_u  equ    01100000b; download BUFF0 as LINEAR UNSIGNED data
66      ;dump_b1_l_u  equ    01000000b; "      BUFF1 " " " "
67      ;dump_b0_p_u  equ    00100000b; "      BUFF0 " PAIRED " "
68      ;dump_b1_p_u  equ    00000000b; "      BUFF1 " " " "
69      ;dump_b0_l_s  equ    01101000b; download BUFF0 as LINEAR SIGNED data
70      ;dump_b1_l_s  equ    01001000b; "      BUFF1 " " " "
71      ;dump_b0_p_s  equ    00101000b; "      BUFF0 " PAIRED " "
72      ;dump_b1_p_s  equ    00001000b; "      BUFF1 " " " "
73      ;-----
74      $eject

```

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Listing 4—A to D Converter Routine (Continued)
6-144

```

ERR LOC OBJECT          LINE      SOURCE STATEMENT
75      ;
76      ; ASSEMBLY-TIME OPTIONS
77      ;
78      ; The base addresses and length of each conversion buffer and the destination
79      ; buffer are DECLARED EXTRNal in this utility. Other options such as selection
80      ; of the timer used as a timebase, the length of the buffer, and the effective
81      ; number of bits in the reported result are set at assembly time through use
82      ; of EQUates in this module.
83      ;
84      ; The following parameters need to be provided at assembly or link time.
85      ; The buffer bases are declared EXTRNal by this utility, while the buffer
86      ; length shift count and HSO commands are EQUated.
87      ;
88      ;     BUFF0_BASE      ; The starting address of BUFF0
89      ;     BUFF1_BASE      ; The starting address of BUFF1
90      ;     DEST_BUFF_BASE ; The starting address of the download
91      ;                       ; target buffer.
92      ;
93      ;     BUFF_LENGTH     ; The number of SAMPLES that each
94      ;                       ; buffer must hold. must be >1 and <256
95      ;
96      ;     Shift_count     ; The number of times that the conversion result is
97      ;                       ; to be shifted right from its natural left justified
98      ;                       ; position. Setting a shift count greater than 6 will
99      ;                       ; result in lost bits to the right. Rounding is NOT
100     ;                       ; done.
101     ;
102     ;     CLOCK           ; Specify as either TIMER1 or T2CLK. This is the
103     ;                       ; timebase used for conversions.
104     ;
105     ;     Samples are stored as words in the buffers. The program stores
106     ;     conversions linearly in BUFF0 and BUFF1, and linearly or paired in the
107     ;     destination buffer as selected. If the download is to be paired, the first
108     ;     sample is placed in location DEST_BUFF_BASE, the second sample is placed in
109     ;     location (DEST_BUFF_BASE + BUFF_LENGTH), the third in (DEST_BUFF_BASE + 2),
110     ;     the fourth in (DEST_BUFF_BASE + 2 + BUFF_LENGTH), etc.
111     ;
112     $eject

```

```
MCS-96 MACRO ASSEMBLER      A2D_BUFFERING_UTILITY                02/18/86                PAGE    4
ERR LOC  OBJECT              LINE      SOURCE STATEMENT
113      ;
114      ;NOTES ON EXECUTION
115      ;
116      ; When a utility call directs the initiation of a set of A2D conversions, the
117      ; first conversion is begun at approximately one sample time plus 50 state
118      ; times from when the utility was called. This assumes that no interrupts are
119      ; present.
120      ;
121      ; The conversion busy bit is set approximately 50 state times after a call
122      ; to the utility, if the convert bit was set in the A2D Control byte. The
123      ; busy bit is cleared after all conversion results have been stored in the
124      ; result buffer designated (BUFF0 or BUFF1).
125      ;
126      ; Take great care in modifying the A2D_Control byte to do a download while
127      ; conversions are taking place. You can never download a buffer that is
128      ; being converted into. The results would be invalid.
129      $eject
```

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```

ERR LOC OBJECT          LINE      SOURCE STATEMENT
                                130
                                131          RSRG
                                132
                                133 EXTRN BUFF0 BASE, BUFF1 BASE, DEST_BUFF_BASE
                                134 EXTRN ad_command, ad_result_lo, ad_result_hi
                                135 EXTRN hso_command, hso_time,sp
                                136
                                137 BUFF_LENGTH EQU 64
0001          Shift_Count EQU 1
000A          CLOCK EQU TIMER1
                                140
                                141 ; set up hso commands for correct timer *****
                                142
                                143 TIMER1 equ OAH
000A          T2CLK equ OCH
000C          145
                                146 MASK equ (10h*CLOCK)AND(40h)
                                147
000F          Start_A2D equ (0000111b)OR(MASK)
                                149 ;start a2d based on timer 1, no interrupt
                                150
0000          HSO_0_Low equ (0000000b)OR(MASK)
                                152 ; make hso.0 low based on timer1 no interrupt
                                153
0020          HSO_0_High equ (0010000b)OR(MASK)
                                155 ; make hso.0 hi based on timer1 no interrupt
                                156
                                157
                                158 ; set up storage *****
                                159
0000          adutemp0: DSW 1; temp register for download calls
                                161
0002          aductemp0: DSW 1; temp registers for conversion calls
0004          aductemp1: DSW 1
0006          top_of_buffer: DSW 1
0008          sample_count: DSB 1
                                166
0009          Control_A2D: DSB 1; the byte that controls the utility execution
0003          DForm equ 3 ; Signed/Unsigned#
0004          Con_Dwn equ 4 ; Convert/Download#
0005          BQ_B1 equ 5 ; Buff1/Buff0# for conversions
                                171 ; Buff0/Buff1# for downloads
                                172 Lin_Par equ 6 ; Linear/Paired#
0006          Busy equ 1000000B ; Bit 8
0080          173
                                174 $eject

```

Listing 4—A to D Converter Routine (Continued)

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```

MCS-96 MACRO ASSEMBLER   A2D_BUFFERING_UTILTY                02/18/86        PAGE   6

ERR LOC OBJECT          LINE   SOURCE STATEMENT
000A          175
                176 Sample_Period: DSW    1; the word that specifies the number of clock ticks
                177                ; that elapse between each sample
                178
                179 PUBLIC Control_A2D, Sample_Period
                180
                181
0000          182           OSEG
                183
0000          184 src_ptr:   DSW    1; some overlayable temp registers
0000          185                temp set src_ptr:WORD
0002          186 dest_ptr: DSW    1
0004          187 loop_count: DSW  1
                188
                189
2002          190           CSEG at 2002h
                191
                192 PUBLIC A2D_DONE_Vector
                193
2002 AC00     R          194 DCW    A2D_DONE_Vector
                195
                196
0000          197           CSEG
                198
                199 PUBLIC A2D_BUFF_Util
                200
                201 Load_HSO_Command MACRO var ; Macro to load HSO
                202
                203         LDB    hso_command,$var
                204         LD     hso_time,aductemp0
                205 ENDM
                206 $ject

```

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```

MCS-96 MACRO ASSEMBLER      A2D_BUFFERING_UTILTY                      02/18/86      PAGE 7

ERR LOC  OBJECT              LINE      SOURCE STATEMENT
      0000                    207
      0000                    208  A2D_BUFF_Util:
      0000                    209
      0000 3C0962             R 210      JBS      Control_A2D, Con_Dwn, Convert ; Select convert or download
      0003                    211  Download:
      0003 A1000000           E 212      LD       src_ptr,#BUFF1_BASE
      0007 350904             R 213      JBC      Control_A2D, B0_B1, Set_Data_Format
      000A                    214
      000A                    215  Download_BUFF0:
      000A A1000000           E 216      LD       src_ptr,#BUFF0_BASE
      000A                    217
      000A                    218
      000E                    219  Set_Data_Format:
      000E A1000002           E 220      LD       dest_ptr, #DEST_BUFF_BASE ; Choose linear or paired
      0012 B14004             R 221      LDB     loop_count,#BUFF_LENGTH
      0015 38091D             R 222      JBS      Control_A2D, Lin_Par, Linear_data_loop
      0015                    223
      0015                    224
      0018 180104             R 225      PAIRED: SHRB loop_count,#1 ; The paired data routine uses 1/2
      0018                    226 ; as many loops as the unpaired
      001B                    227  Paired_Data_loop:
      001B A20000             R 228      LD       adudtemp0,[src_ptr]+ ; Move even word
      001E C20200             R 229      ST       adudtemp0,[dest_ptr]
      0021 65400002           R 230      ADD     dest_ptr,#BUFF_LENGTH ; Length = # of words = 1/2 # of bytes
      0021                    231
      0025 A20000             R 232      LD       adudtemp0,[src_ptr]+ ; Move odd word
      0028 C20200             R 233      ST       adudtemp0,[dest_ptr]+
      002B 69400002           R 234      SUB     dest_ptr,#BUFF_LENGTH
      002B                    235
      002F E004E9             R 236      DJNZ    loop_count, Paired_Data_loop ; Loop until done
      002F                    237
      0032 280D               R 238      CALL    Convert_Data
      0034 F0                 R 239      RET
      0034                    240
      0034                    241
      0035                    242  Linear_Data_loop:
      0035 A20000             R 243      LD       adudtemp0,[src_ptr]+ ; Move data linearly
      0038 C20200             R 244      ST       adudtemp0,[dest_ptr]+
      0038                    245
      003B E004F7             R 246      DJNZ    loop_count, Linear_Data_loop ; Loop until done
      003B                    247
      003E 2801               R 248      CALL    Convert_Data
      0040 F0                 R 249      RET
      0040                    250  $eject

```

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```

ERR LOC OBJECT          LINE    SOURCE STATEMENT
0041                251
                252      Convert_Data:          ; Convert the data in the destination buffer
                253
0041 A1400004          R 254      LD      loop_count,#BUFF_LENGTH
0045 A1000000          E 255      LD      src_ptr,#DEST_BUFF_BASE
                256
0049 A20000          R 257      Again: LD      adudtemp0,[src_ptr]
004C 71C000          R 258      ANDB   adudtemp0,#11000000b
004F 330909          R 259      JBC    Control_A2D, DForm, Unsigned_Result
                260
                261      Signed_Result:
0052 69E07F00          R 262      SUB    adudtemp0,#7fe0H
0056 0A0100          R 263      SHRA   adudtemp0,#Shift_Count
0059 2003            264      BR     Replace_Sample
                265
005B                266      Unsigned_Result:
005B 080100          R 267      SHR    adudtemp0, #Shift_Count
                268
                269      Replace_Sample:
005E C20000          R 270      ST     adudtemp0,[src_ptr]+
0061 E004E5          R 271      DJNZ  loop_count,Again      ; Loop until done
                272
0064 F0              273      RET
                274
                275
0065                276      Convert:          ;; Prepare to Start Conversions
                277
0065 F2              278      PUSHF
                279
0066 918009          R 280      ORB   Control_A2D, #Busy      ; set converter busy bit
                281
0069 B13F08          R 282      LDB   sample_count,#BUFF_LENGTH - 1
006C A1000006          E 283      LD    top_of_buffer,#BUFF0_BASE
0070 A1800004          E 284      LD    aductemp1,#(BUFF0_BASE + 2*BUFF_LENGTH)
                285
0074 350908          R 286      JBC   Control_A2D, B0_B1, Start_Conversions
0077 A1000006          E 287      LD    top_of_buffer,#BUFF1_BASE
007B A1800004          E 288      LD    aductemp1,#(BUFF1_BASE + 2*BUFF_LENGTH)
                289      $eject

```

Listing 4—A to D Converter Routine (Continued)

```

MCS-96 MACRO ASSEMBLER  A2D_BUFFERING_UTILITY                02/18/86        PAGE 9

ERR LOC  OBJECT          LINE      SOURCE STATEMENT
                                290
007F          291      Start_Conversions:
                                292
007F 51070900      E 293      ANDB  ad_command,Control_A2D,#00000111b      ;load channel number
                                294
0083 440A0A02      R 295      ADD   aductemp0,CLOCK,Sample_Period      ;start first conversion
                                296      ;one sample time from
                                297      ;now
                                298
                                299      Load_HSO_Command Start_A2D      ; Start A2D at Time=aductemp0
008D CC00          R 303
                                304      POP   temp      ; get a copy of the psw
                                305
                                306      Load_HSO_Command HSO_0_high      ; set hso.0 high at conversion
                                310      ; start time for external S/H
                                311
0095 81020200      R 312      OR    temp,#202h      ; enable a2d interrupts
                                313
0099 640A02          R 314      ADD   aductemp0,Sample_Period
                                315
                                316      Load_HSO_Command Start_A2D      ; start second conversion one
                                320      ; sample time from the first
                                321
00A2 C800          R 322      PUSH  temp      ; put psw back on stack
                                323
                                324      Load_HSO_Command HSO_0_low      ;lower hso.0 for external S/H
                                328
00AA F3            329      POPF
00AB F0            330      RET
                                331      $eject

```

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```

MCS-96 MACRO ASSEMBLER      A2D_BUFFERING_UTILTY                      02/18/86      PAGE 10

ERR LOC OBJECT                LINK      SOURCE STATEMENT
00AC                                332      CSEB
                                333
                                334      A2D_DONE_Vector:          ; A/D INTERRUPT ROUTINE
00AC F2                          335      PUSHF
                                336
00AD C80600                      E 337      STB      ad_result_lo,[top_of_buffer]+
00B0 C80600                      E 338      STB      ad_result_hi,[top_of_buffer]+
00B3 51070900                   E 339      ANDB     ad_command,Control_A2D,#00000111b ;load channel number
                                340
00B7 E00809                      R 341      DJNZ     sample_count, Sample_Again
00BA 1708                        R 342      INCB    sample_count
                                343
00BC 880406                      R 344      CMP      top_of_buffer,aductempl      ; Check top of buffer
00BF DF26                        E 345      BE      Top_of_buffers
00C1 F3                          346      POPF
00C2 F0                          347      RET
                                348
00C3                                349      Sample_Again:
00C3 640A02                      R 350      ADD      aductemp0,Sample_Period      ; Set next sample time
00C6 880406                      R 351      CMP      top_of_buffer,aductempl      ; Check top of buffer
                                352      ; for later jump
                                353      Load_HSO_Command Start_A2D
                                354
00CF 30080B                      R 358      JBC      sample_count,0,Make_HSO_High
                                359
00D2                                360      Make_HSO_low:
00D2 FD                          361      nop
                                362      Load_HSO_Command HSO_0_Low
                                363      ; wait 8 states after HSO load
                                364      ; Load for change of HSO to trigger S/H
00D9 DF0C                        E 367      BE      Top_of_buffers
00DB F3                          368      POPF
00DC F0                          369      RET
                                370
00DD                                371      Make_HSO_high:
                                372      Load_HSO_Command HSO_0_High
                                373      ; Load for change of HSO to trigger S/H
                                374
00E3 DF02                        377      BE      Top_of_buffers
00E5 F3                          378      POPF
00E6 F0                          379      RET
                                380
00E7                                381      Top_of_buffers:
00E7 717F09                      R 382      ANDB     Control_A2D,#NOT(Busy) ; Clear convertert BUSY bit
00EA F3                          383      POPF
00EB F0                          384      RET
00EC                                385      END

```

ASSEMBLY COMPLETED, NO ERROR(S) FOUND.

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Listing 4—A to D Converter Routine (Continued)

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The listing contains a fairly complete description of what the program does. The block by block operations are shown below:

Lines 1-198 describe the program, declare the variables and set up equates. Several of these variables are declared as overlayable, so the user needs to be careful if using this module for other than the FFT program.

Lines 205-210 declare a macro which is used to load the HSO unit. This will be used repeatedly through the code.

Lines 212-253 determine whether a conversion or download has been requested. If a download has been requested, the data is downloaded to the destination array as either paired or linear data. Paired data has been described earlier.

Lines 255-278 contain a subroutine which converts the destination array to either signed or unsigned numbers. The numbers are also shifted right to provide the desired full-scale value as requested by `SHIFT_COUNT`.

Lines 279-334 initialize the conversion routine. `HSO.0` is toggled with the start of each routine so that an external sample and hold can be used. The instructions in lines 308, 316, and 326 have been interweaved with the `Load_HSO_Commands` to provide the required 8 state delays between HSO loadings. If this was not done, NOPs would have been needed. It is easier to understand the code if these lines are thought of as being gathered at line 326.

Lines 337-353 are the actual A/D interrupt routine. The A/D results are placed BYTE by BYTE on the buffer, the A/D is reloaded, and then the number of samples taken is compared to the number needed. Note that the A/D command register needs to be reloaded even if the channel does not change. `INCB` on line 348 is used to insure that the `DJNZ` falls through on the next pass (if `sample_count` is not reset).

Lines 355-396 complete the routine. The HSO is set up to trigger the next conversion and provide the `HSO.0` toggle for an external sample and hold. Once again, the time between consecutive loads of the HSO is 8 states minimum. Note that this section of code has been optimized for speed by reducing branches to an absolute minimum and duplicating code where needed.

This concludes the description of the A to D buffer module. In the FFT program, this module is run, then the FFT transform module, then the plot module. This allows variables to be overlaid, saving RAM space. The time cost for this is not bad, considering the printer is the limiting factor in these conversions. If more RAM

was provided, and the FFT was run with its data in external RAM, this module could be run simultaneously with the other modules.

10.0 DATA PLOTTING MODULE

The plot module is relatively straight-forward, and is shown in Listing 5. After the declarations, which include overlayable registers, an initialization routine is listed. This separately called routine sets up the serial port on the 8096 to talk to the printer. In this case, the port has to be set for 300 baud.

A console out routine follows. This routine can also be called by any program, but it is used only by the plot routine in this example. The write to port 1 is used to trace the program flow. The character to be output is passed to this routine on the stack. This conforms to PLM-96 requirements.

Since all stack operations on the 8096 are 16-bits wide, a multiple character feature has been added to the console out routine. If the high byte it receives is non-zero, the ASCII character in that byte is printed after the character in the low byte. If the high byte has a value between 128 and 255, the character in the low byte is repeated the number of times indicated by the least significant 7 bits of the high byte.

The print decimal number routine is next. It is called with two words on the stack. The first word is the unsigned value to be printed. The second byte contains information on the number of places to be printed and zero and blank suppression. This routine is not overflow-proof. The user must declare a sufficient number of places to be printed for all possible numbers.

The `DRAW_GRAPH` routine provides the plot. It first sends a series of carriage return, line feeds (CRLFs) to clear the printer and provides a margin on the paper. Each row is started with the row number, 2 spaces, and a "+". Asterisks are then plotted until

Number of asterisks > FFT Value / `PLOT_RES`

Recall that `PLOT_RES` is a variable set by the main program. When the number of asterisks hits the desired value, the value of the line is printed. If the Decibel mode is selected, the line value is divided by 512 and printed in integer + decimal part form, followed by "dB". If the number of asterisks reaches `PLOT_MAX`, no value is printed. The next line is then started. A line with only a "!" is printed before the next plot line to provide a more aesthetic display on the printer. If a CRT was used, this extra line would probably not be wanted.

MCS-96 MACRO ASSEMBLER PLOT_SERIAL

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PAGE 1

SERIES-III MCS-96 MACRO ASSEMBLER, V1.0

SOURCE FILE : F2:PLOTSP.A96

OBJECT FILE : F2:PLOTSP.OBJ

CONTROLS SPECIFIED IN INVOCATION COMMAND: NOSB

```

ERR LOC OBJECT          LINE  SOURCE STATEMENT
      1  $pagelength(50)
      2
      3  PLOT_SERIAL  MODULE STACKSIZE (6)
      4
      5  ; Intel Corporation, December 12, 1985
      6  ; by Ira Horden, MCO Applications
      7
      8  ; This program produces a plot on serially connected printer. The
      9  ; magnitude of each of the 32 input values is plotted horizontally, with one
     10  ; ":" followed by a linefeed between each plot line. Each plot line starts
     11  ; with a "+" and the entire plot begins with 3 line feeds and ends with a form
     12  ; feed. The values to be plotted are 32 unsigned words based at the externally
     13  ; defined pointer PLOT_IN.
     14
     15  ; The routine INIT_OUTPUT must be run to set up the serial port when the
     16  ; system is turned on. CON_OUT can be used by a program to output to the
     17  ; serial port. DRAW_GRAPH is the routine that automatically plots the data.
     18
     19  ; Sizing of the graph can be done using PLOT_RES, which determines how many
     20  ; units are needed for each dot, and PLOT_MAX, which is the maximum value the
     21  ; program will be passed. Note that (PLOT_MAX/PLOT_RES) defines the maximum
     22  ; number of columns the routine will print.
     23  ;
     24
0000  25  RSEG
     26          EXTRN  iocl, baud_reg, spcon, spstat, sbuf, port1
     27          EXTRN  zero, ax, bx, cx, dx, FFT_MODE
0000  28          sptap:  dsb 1
     29
0024  30  OSEG at 24H
0024  31          value:    dsl 1
0028  32          divisor:  dsl 1
002C  33          xptr:    dsw 1
002E  34          yptr:    dsw 1
0030  35          xval:    dsw 1
0032  36          log_val:  dsw 1
     37
0000  38  DSEG
     39          EXTRN  PLOT_IN
     40
     41  $eject

```

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Listing 5--The Plot Module

6-154

```

MCS-96 MACRO ASSEMBLER      PLOT_SERIAL                                02/18/86      PAGE 2
ERR LOC OBJECT              LINE      SOURCE STATEMENT
2500                        42
                        43 CSEG at 2500H          ;;;;          PROGRAM MODULE BEGINS
                        44
                        45 PUBLIC INIT_OUTPUT, CON_OUT, DRAW_GRAPH
                        46 EXTRN PLOT_RES, PLOT_RES_2, PLOT_MAX
                        47
2500                        48 INIT_OUTPUT:          ; INITIALIZE SERIAL PORT
                        49
2500 B12000                 E 50      ldb      iocl,#00100000B ; set p2.0 to txd
                        51
0270                        52 baud_val equ      624          ; 624=300 baud (at 12 MHz)
                        53
0082                        54 baud_high equ     ((baud_val-1)/256) OR 80H ; set for XTAL1 clock
006F                        55 baud_low  equ     (baud_val-1) MOD 256
                        56
2503 B16F00                 E 57      ldb      baud_reg,#baud_low
2506 B18200                 E 58      ldb      baud_reg,#baud_high
                        59
2509 B14900                 E 60      ldb      spcon,#01001001b ; enable receiver mode 1
250C B12000                 R 61      ldb      sptmp,#00100000B ; set TI-tmp
                        62
250F F0                     63      RET
                        64
                        65 $eject

```

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Listing 5—The Plot Module (Continued)

6-155

```

MCS-96 MACRO ASSEMBLER      PLOT_SERIAL      02/18/86      PAGE 3
ERR LOC  OBJECT              LINE      SOURCE STATEMENT
66
67
68 ;
69 ;
70 ;
71 ; Call with a word parameter on stack. The low byte has the character
72 ; to be sent. If the high byte has a value between 81H and 8FH, the
73 ; character is repeated 1 to 126 times respectively. One repeat means
74 ; that the character will be printed 2 times. If the high byte contains
75 ; a value between 1 and 7FH, the character represented by that value will
76 ; be printed after the character in the low byte. If the high byte
77 ; contains a value of zero only the low byte will be printed.
2510      2510      78      CON_OUT:
2510 CC00      E      79      pop      ax          ; cx contains the calling address
2512 CC00      E      80      pop      dx
2514 3F011C      E      81      jbs     dx+1,7,onechr ; If bit 7 is set print one character
2517 980001      E      82      cmpb   dx+1,zero
251A DF17      E      83      je      onechr      ; if highbyte=0 print one character
251C 900000      E      84
251C 900000      E      85      twochr: orb   sptmp,spstat ; wait for TI
251F 3500FA      R      86      jbc     sptmp,5,twochr
2522 71DF00      R      87      andb   sptmp,#11011111b ; clear TI-tmp
2525 900000      E      88      orb     zero,spstat ; remove possible false TI
2528 B00000      E      89
2528 B00000      E      90      ldb     sbuf,dx
252B B00100      E      91      ldb     dx,dx+1 ; Load second character
252E 1101      E      92      clrb   dx+1 ; clear count byte
2530 717F00      E      93      andb   dx,#07FH ; mask MSB
2533 1701      E      94
2533 1701      E      95      onechr: incb  dx+1
2535 717F01      E      96      andb   dx+1,#7FH
2538 900000      E      97      waitl: orb   sptmp,spstat ; wait for TI
253B 3500FA      R      98      jbc     sptmp,5,waitl
253E 71DF00      R      99      andb   sptmp,#11011111b ; clear TI-tmp
2541 900000      E      100     orb     zero,spstat ; remove possible false TI
2544 B00000      E      101
2544 B00000      E      102     ldb     sbuf,dx
2547 E001EE      E      103     DJNZ   dx+1,waitl
254A E300      E      104     BR     [ax] ; Effectively a RET
105
106 $eject

```

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```

MCS-96 MACRO ASSEMBLER      PLOT_SERIAL                02/18/86      PAGE      4
ERR LOC  OBJECT              LINE      SOURCE STATEMENT
;-----;-----;-----;-----;-----;-----;-----;-----;-----;-----;
107 ;
108 ;               PRINT DECIMAL NUMBER ROUTINE
109 ;
110 ;   Call with two words on stack.  The first is the value to be printed.
111 ;   The second has mode information in the low byte.
112 ;       MODE:  000 = suppress all zeros
113 ;             001 = print all numbers
114 ;             010 = suppress all zeros except rightmost
115 ;             1xx = do not print leading blanks
116 ;
117 ;   The high byte of the 2nd word = 2x the number of places to be printed
118 ;
119 ;
120 PRINT_NUM:          ; Send Decimal number to CON_OUT
121     pop             cx
122     pop             bx           ; bx is mode byte, bx+1 is divisor pointer
123     ldbz            dx,bx+1
124     ld              divisor,divtab[dx]
125     pop             value
126     div_loop:
127         clr         value+2
128         divu        value,divisor      ; divide ax,dx by divisor
129         jbs         bx,0,chr_ok        ; print character regardless of value
130         cmpb        value,zero
131         jne         non_0              ; jump if value is non zero
132     Val_0:          ; Value is zero
133         jbc         bx,1,prntsp        ; Print space instead of 0
134         jbs         divisor,0,chr_ok    ; If in rightmost position print 0
135     prntsp:        jbs         bx,2,cont ; Do not print space if bit is set
136         ld          value,#0F0H       ; 0F0h+30h = 20H = space
137         br          chr_ok
138 ;
139     non_0:         orb         bx,#0001B ; Set flag so 0's will be printed
140     chr_ok:        add         value,#30h ; 30h + n = 0 to 9 ascii
141         and         value,#7Fh        ; send least sig seven bits, clear upper word
142         push        value
143         call        con_out           ; output ascii result (result<9)
144     cont:          ld          value,value+2 ; load value with remainder
145         clr         divisor+2
146         divu        divisor,#10       ; next lower power of ten
147     E             cmp         divisor,zero
148         jne         div_loop
149     div_done:
150     E             br          [cx]
151 ;
152     DIVTAB:        ;           Number of places for result
153     E             dcw         0, 1, 10, 100, 1000, 10000 ; divisor table - 10**n

```

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```

MCS-96 MACRO ASSEMBLER      PLOT_SERIAL      02/18/86      PAGE 5
ERR LOC  OBJECT              LINE      SOURCE STATEMENT
                154
                155
                156
                157
                158  DRAW_GRAPH:                ; Graph drawing routine
25A2          25A2 C90D00          159          push    #0dh
25A5          25A5 2F69          160          call   con_out
25A7          25A7 C90A82          161          push    #820AH                ;;; Clear 3 lines
25AA          25AA 2F64          162          call   CON_OUT
25AC          C90000          163          push    #00
25AF          25AF 2F5F          164          call   CON_out
                165
25B1          012C          166          clr    xptr
25B3          0130          167          clr    xval
25B5          168  NXT_ROW:
25B5          C90D0A          169          push    #0A0DH                ; CRLF
25B8          2F56          170          call   CON_OUT
25BA          C90000          171          push    #00H                ; nul
25BD          2F51          172          call   CON_OUT
                173
25BF          C830          174          push    xval
25C1          C9020A          175          push    #(0A00H or 0010b)      ; supress all zeros except rightmost
25C4          2F86          176          call   PRINT_NUM
                177
25C6          C92020          178          push    #2020H                ; Print 2 spaces
25C9          2F45          179          call   CON_OUT
25CB          C92B00          180          push    #2BH                ; +
25CE          2F40          181          call   con_out
                182
25DD          A100002E          E 183          ld     yptr,#PLOT_RES_2        ; PLOT_RES_2 = PLOT_RES/2
                184          ; PLOT_RES is defined 7 lines down
                185
25D4          186  NXT_COL:
25D4          8B2D00002E          E 187          cwp   yptr,PLOT_IN[xptr]
25D9          D911          188          jh    PRT_NUM
25DB          189  PRT_MK:
25DB          C92A00          190          push    #2AH                ; Print Mark
25DE          2F30          191          call   CON_OUT
25E0          192  INC_CNT:
25E0          6500002E          E 193          add   yptr,#PLOT_RES        ; PLOT_RES = number of inputs per output point
25E4          8900002E          E 194          cwp   yptr,#PLOT_MAX        ; PLOT_max = maximum line length
25E8          D1KA          195          jnh   nxt_col
25EA          204F          196          br    NXTLN
                197          $eject

```

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```

MCS-96 MACRO ASSEMBLER      PLOT_SERIAL      02/18/86      PAGE      6

ERR LOC  OBJECT              LINE      SOURCE STATEMENT
198
258C      258C      199      PRT_NUM:
258C 8900002E      E      200      cmp      yptr,#PLOT_RES_2      ; If value is less then minimum needed
25F0 DF49      201      be      NXTLN      ; for a plot, do not print value
202
25F2 C92020      203      push     #2020H      ; print 2 spaces then value
25F5 2F19      204      call    con_out
25F7 3B000B      E      205      JBS     FFT_MODE,3,db_mode
206
25FA      207      norm_mode:
25FA CB2D0000      E      208      push     PLOT_IN[xptr]
25FE C9000A      209      push     #(0A00H or 0000B)      ; supress all zeros
2601 2F49      210      call    PRINT_NUM
2603 2036      211      BR      NXTLN
212
2605      213      db_mode:
2605 A32D00002E      E      214      ld      yptr,plot_in[xptr]      ; PLOT_IN = 512*10*LOG(x)
260A 08012E      215      shr     yptr,#1      ; yptr=265 * 10LOG(x)
260D AC2F00      E      216      ldbze   ax,yptr+1      ; ax= 10LOG(x) = yptr/256
217
2610 C800      218      push     ax      ; Print AX
2612 C9020A      E      219      push     #(0A00H or 0010B)      ; supress all but rightmost zero
2615 2F35      220      call    PRINT_NUM
2617 C92E00      221      push     #2EH      ; Decimal point
261A 2BF4      222      call    con_out
223
261C B02E01      E      224      ldb     ax+1,yptr      ; high byte of ax = fractional portion of
261F 1100      E      225      cirb   ax      ; 10LOG(x)
226
2621 6DB60300      E      227      mulu   ax,#3E6H      ; if ax=FF00H then ax+2 now = 998 decimal
2625 370102      E      228      jbc    ax+1,7,no_rnd
2628 0700      E      229      inc    dx      ; round value up
230
262A C800      231      no_rnd: push     dx      ; dx=ax+2
262C C90106      E      232      push     #(600H or 0001B)      ; print all numbers to three places
262F 2F1B      233      call    Print_num
2631 C92000      234      push     #20H      ; space
2634 2EDA      235      call    con_out
2636 C96442      236      push     #4264H      ; "dB"
2639 2ED5      237      call    con_out
238
239      $eject

```

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```

MCS-96 MACRO ASSEMBLER      PLOT_SERIAL                      02/18/86          PAGE    7
ERR LOC  OBJECT              LINE      SOURCE STATEMENT
                                240
                                241
                                242          ; Setup for next line
263B C90D0A                  242  NITLN:  push   #0A0DH          ; CRLF
263E 2ED0                    243          call   CON_OUT
2640 C90000                  244          push   #00H           ; nul
2643 2ECB                    245          call   CON_OUT
2645 C92086                  246          push   #8620H        ; 7 spaces
2648 2EC6                    247          call   CON_OUT
264A C92100                  248          push   #21H          ; !
264D 2EC1                    249          call   con_out
                                250
264F 0730                    251          inc    xval
2651 6502002C                252          add    xptr,#2
2655 893E002C                253          cmp    xptr,#62
2659 D2022758                254          ble    nxt_row        ; Start printing next row
                                255
265D C90D0A                  256  Done:  push   #0A0DH          ; CRLF ; Form feed for next graph
2660 2EAE                    257          call   CON_OUT
2662 C9000C                  258          push   #0C00H        ; null,FF
2665 2EA9                    259          call   con_out
                                260
2667 F0                      261          RET
2668                        262          END

```

ASSEMBLY COMPLETED, NO ERROR(S) FOUND.

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At the end of the plot, a form feed is given to set the printer up for the next graph. Our printer would frequently miss the character after a CRLF. To solve this problem, a null (ASCII 0) is sent after every CRLF to make sure the printer is ready for the next line. This has been found to be a problem with many devices running at close to their maximum capacity, and the nulls work well to solve it.

With the plot completed, the program begins to run again by taking another set of A to D samples.

11.0 USING THE FFT PROGRAM

The program can be used with either real or tabled data. If real data is used, the signal is applied to analog channel 1. The program as written performs A/D samples at 100 microsecond intervals, collecting the 64 samples in 6.4 milliseconds. This sets the sampling window frequency at 156 Hz. If tabled data is used, 64 words of data should be placed in the location pointed to by DATA0 in the TABLE_LOAD routine of the Main Module.

Program control is specified by FFT_MODE which is loaded in the main module. Also within the main module are settings which control the A to D buffer routine and the Plot routine. The intention was to have only one module to change and recompile to vary parameters in the entire program.

The program modules are set up to run one-at-a-time so that the code would be easy to understand. Additionally, the Plot routine takes so long relative to the other sections, that it doesn't pay to try to overlap code sections. If this code were to be converted to run a process instead of print a graph, it might be worthwhile to run the FFT and the A/D routines at the same time.

If the goal of a modified program is to have the highest frequency sampling possible, it might be desirable to streamline the A/D section and run it without interruption. When the A to D routine was complete the FFT routine could be started. The reasoning behind this is that at the fastest A/D speeds the processor will be almost completely tied up processing the A/D information and storing it away. Using an interrupt based A/D routine would slow things down.

A set of programs which will perform a FFT has been presented in this application note. These programs are available from the INSITE users library as program CA-26. More importantly, dozens of programing examples have been made available, making it easier to get started with the 8096. Examples of how to use the hardware on the 8096 have already appeared in AP-248, "Using The 8096". These two applications notes form a good base for the understanding of MCS-96 microcontroller based design.

12.0 APPENDIX A - MATRICES

Matrices are a convenient way to express groups of equations. Consider the complex discrete Fourier Transform in equation 9, with $N = 4$.

$$Y_n = \sum_{k=0}^3 X(k) W^{nk} \quad n = 0, 1, 2, 3$$

This can be expanded to

$$\begin{aligned} Y(0) &= X(0) W^0 + X(1) W^0 + X(2) W^0 + X(3) W^0 \\ Y(1) &= X(0) W^0 + X(1) W^1 + X(2) W^2 + X(3) W^3 \\ Y(2) &= X(0) W^0 + X(1) W^2 + X(2) W^4 + X(3) W^6 \\ Y(3) &= X(0) W^0 + X(1) W^3 + X(2) W^6 + X(3) W^9 \end{aligned}$$

In matrix notation, this is shown as

$$\begin{bmatrix} Y(0) \\ Y(1) \\ Y(2) \\ Y(3) \end{bmatrix} = \begin{bmatrix} W^0 & W^0 & W^0 & W^0 \\ W^0 & W^1 & W^2 & W^3 \\ W^0 & W^2 & W^4 & W^6 \\ W^0 & W^3 & W^6 & W^9 \end{bmatrix} \begin{bmatrix} X(0) \\ X(1) \\ X(2) \\ X(3) \end{bmatrix}$$

The first step to simplifying this is to reduce the center matrix. Recalling that

$$W^N = W^{N \text{ MOD } N} \quad \text{and} \quad W^0 = 1$$

The matrix can be reduced to have less non-trivial multiplications.

$$\begin{bmatrix} Y(0) \\ Y(1) \\ Y(2) \\ Y(3) \end{bmatrix} = \begin{bmatrix} 1 & 1 & 1 & 1 \\ 1 & W^1 & W^2 & W^3 \\ 1 & W^2 & W^0 & W^2 \\ 1 & W^3 & W^2 & W^1 \end{bmatrix} \begin{bmatrix} X(0) \\ X(1) \\ X(2) \\ X(3) \end{bmatrix}$$

The square matrix can be factored into

$$\begin{bmatrix} Y(0) \\ Y(2) \\ Y(1) \\ Y(3) \end{bmatrix} = \begin{bmatrix} 1 & W^0 & 0 & 0 \\ 1 & W^2 & 0 & 0 \\ 0 & 0 & 1 & W^1 \\ 0 & 0 & 1 & W^3 \end{bmatrix} \begin{bmatrix} 1 & 0 & W^0 & 0 \\ 0 & 1 & 0 & W^0 \\ 1 & 0 & W^2 & 0 \\ 0 & 1 & 0 & W^2 \end{bmatrix} \begin{bmatrix} X(0) \\ X(1) \\ X(2) \\ X(3) \end{bmatrix}$$

For this equation to work, the $Y(1)$ and $Y(2)$ terms need to be swapped, as shown above. This procedure is a Bit Reversal, as described in the text.

Multiplying the two rightmost matrices results in

$$\begin{aligned} &X(0) + X(2) W^0 \\ &X(1) + X(3) W^0 \quad \text{requiring 4 complex multiplications} \\ &X(0) + X(2) W^3 \quad \text{\& 4 complex additions} \\ &X(1) + X(3) W^2 \end{aligned}$$

Noting that $W^0 = -W^2$, 2 of the complex multiplications can be eliminated, with the following results

$$\begin{aligned} &X(0) + X(2) W^0 \\ &X(1) + X(3) W^0 \quad \text{requiring 2 complex multiplications} \\ &X(0) - X(2) W^0 \quad \text{and 4 complex additions} \\ &X(1) - X(3) W^0 \end{aligned}$$

Since $W^1 = -W^3$, a similar result occurs when this vector is multiplied by the remaining square matrix. The resulting equations are:

$$\begin{aligned} Y(0) &= (X(0) + X(2) W^0) + W^0 (X(0) + X(3) W^0) \\ Y(2) &= (X(0) + X(2) W^0) - W^0 (X(1) + X(3) W^0) \\ Y(1) &= (X(0) - X(2) W^0) + W^1 (X(1) - X(3) W^0) \\ Y(3) &= (X(0) - X(2) W^0) - W^1 (X(1) - X(3) W^0) \end{aligned}$$

The number of complex multiplications required is 4, as compared with 16 for the unfactored matrix.

In general, the FFT requires

$$\frac{N * \text{EXPONENT}}{2} \text{ complex multiplications}$$

and

$$N * \text{EXPONENT} \text{ complex additions}$$

where

$$\text{EXPONENT} = \text{Log}_2 N$$

A standard Fourier Transform requires

$$N^2 \text{ complex multiplications}$$

and

$$N(N-1) \text{ complex additions}$$

13.0 APPENDIX B - PLOTS

The following plots are examples of output from the FFT program. These plots were generated using tabulated data, but very similar plots have also been made using the analog input module. Typically, a plot made using the analog input module will not show quite as much power at each frequency and will show a positive value for the DC component. This is because it is difficult to get exactly a full-scale analog input with no DC offset.

Plot 1 is a Magnitude plot of a square wave of period NT.

Plot 2 is the same data plotted in dB. Note how the dB plot enhances the difference in the small signal values at the high frequencies.

Plot 3 shows the windowed version of this data. Note that the widening of the bins due to windowing shows energy in the even harmonics that is not actually present. For data of this type a different window other than Hanning would normally be used. Many window types are available, the selection of which can be determined by the type of data to be plotted.³

Plot 4 shows a sine wave of period NT/7 or frequency 7/NT.

Plot 5 shows the same input with windowing. Note the signal shown in bins 6 and 8.

Plot 6 shows a sine wave of period NT/7.5. Note the noise caused by the discontinuity as discussed earlier.

Plot 7 uses windowing on the data used for plot 6. Note the cleaner appearance.

Plot 8 shows a sine wave input of magnitude 0.707 and period NT/7.5.

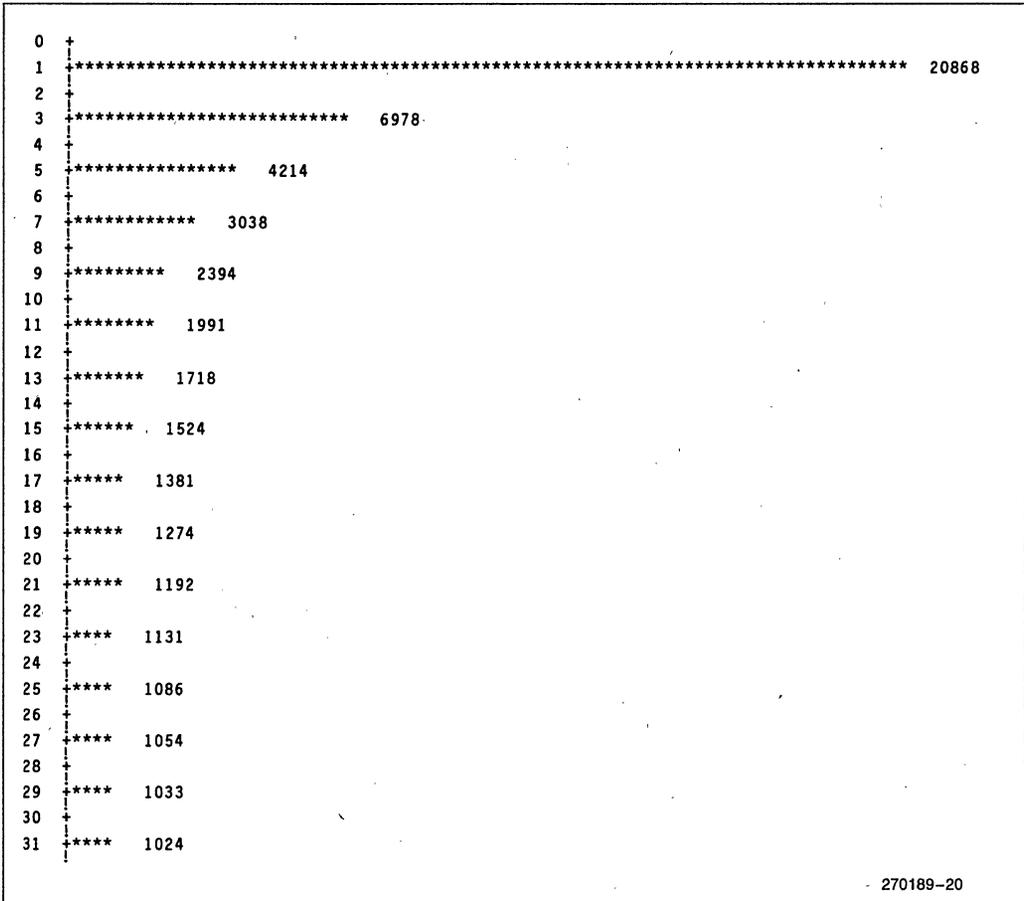
Plot 9 shows same input with windowing.

Plot 10 shows a sine wave of magnitude 0.707/16 and period NT/11.

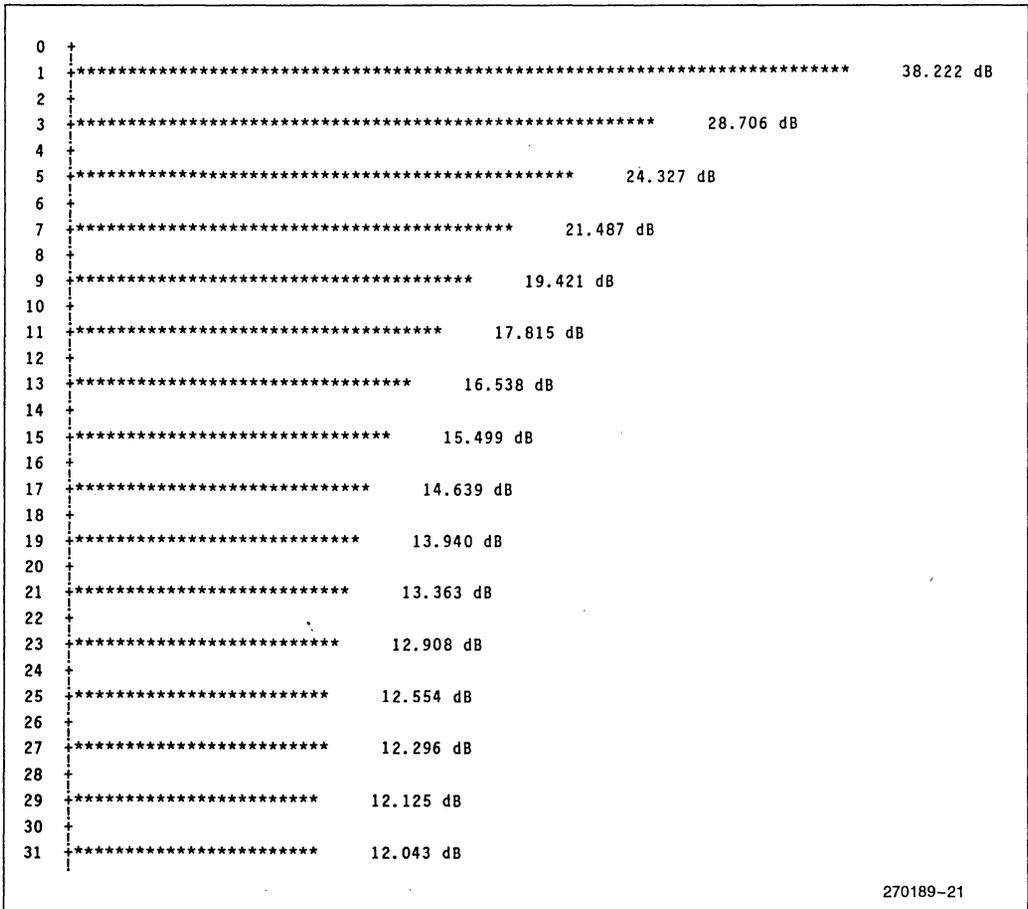
Plot 11 shows the same input with windowing. Note that there is no power shown in bins 10 and 12. This is because at 6 dB down from 3 dB they are nearly equal to zero.

Plot 12 uses the sum of the signals for plots 8 and 10 as inputs. Note that the component at period NT/11 is almost hidden.

Plot 13 uses the same signal as plot 12 but applies windowing. Now the period component at NT/11 can easily be seen. The Hanning window works well in this case to separate the signal from the leakage. If the signals were closer together the Hanning window may not have worked and another window may have been needed.



Plot 1—Magnitude Plot of Squarewave



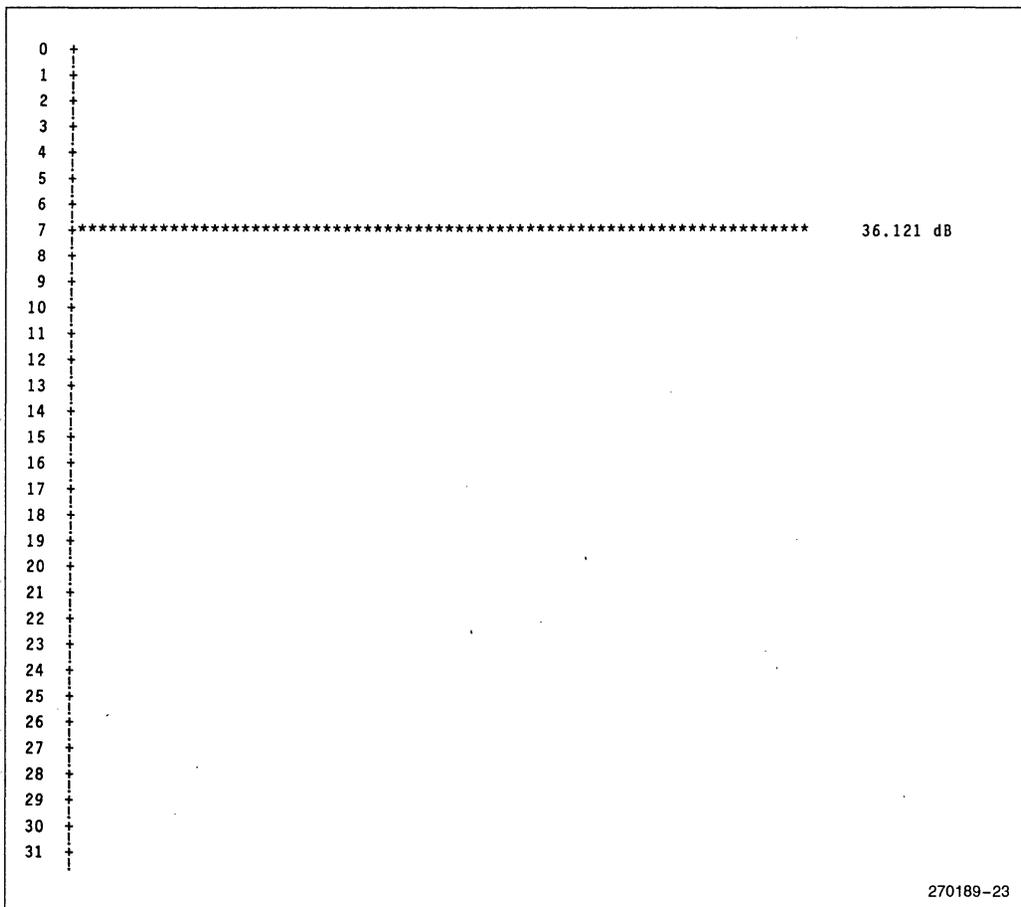
Plot 2—Decibel Plot of Squarewave

```

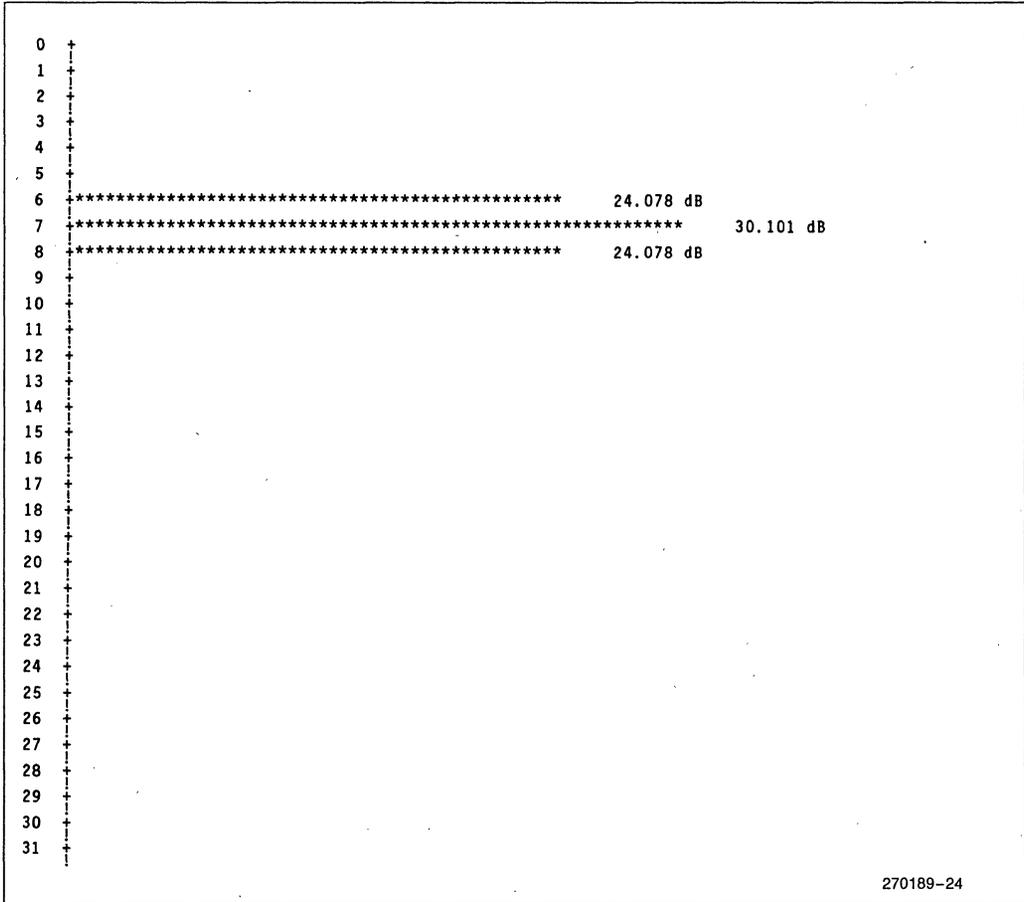
0 ***** 6.105 dB
1 ***** 32.203 dB
2 ***** 28.678 dB
3 ***** 22.690 dB
4 ***** 20.760 dB
5 ***** 18.308 dB
6 ***** 16.990 dB
7 ***** 15.460 dB
8 ***** 14.476 dB
9 ***** 13.398 dB
10 ***** 12.620 dB
11 ***** 11.795 dB
12 ***** 11.175 dB
13 ***** 10.507 dB
14 ***** 10.000 dB
15 ***** 9.464 dB
16 ***** 9.039 dB
17 ***** 8.616 dB
18 ***** 8.281 dB
19 ***** 7.916 dB
20 ***** 7.628 dB
21 ***** 7.347 dB
22 ***** 7.121 dB
23 ***** 6.889 dB
24 ***** 6.706 dB
25 ***** 6.542 dB
26 ***** 6.409 dB
27 ***** 6.265 dB
28 ***** 6.191 dB
29 ***** 6.094 dB
30 ***** 6.082 dB
31 ***** 6.031 dB
  
```

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Plot 3—Plot of Squarewave with Window



Plot 4—Sin (7.0X) without Window



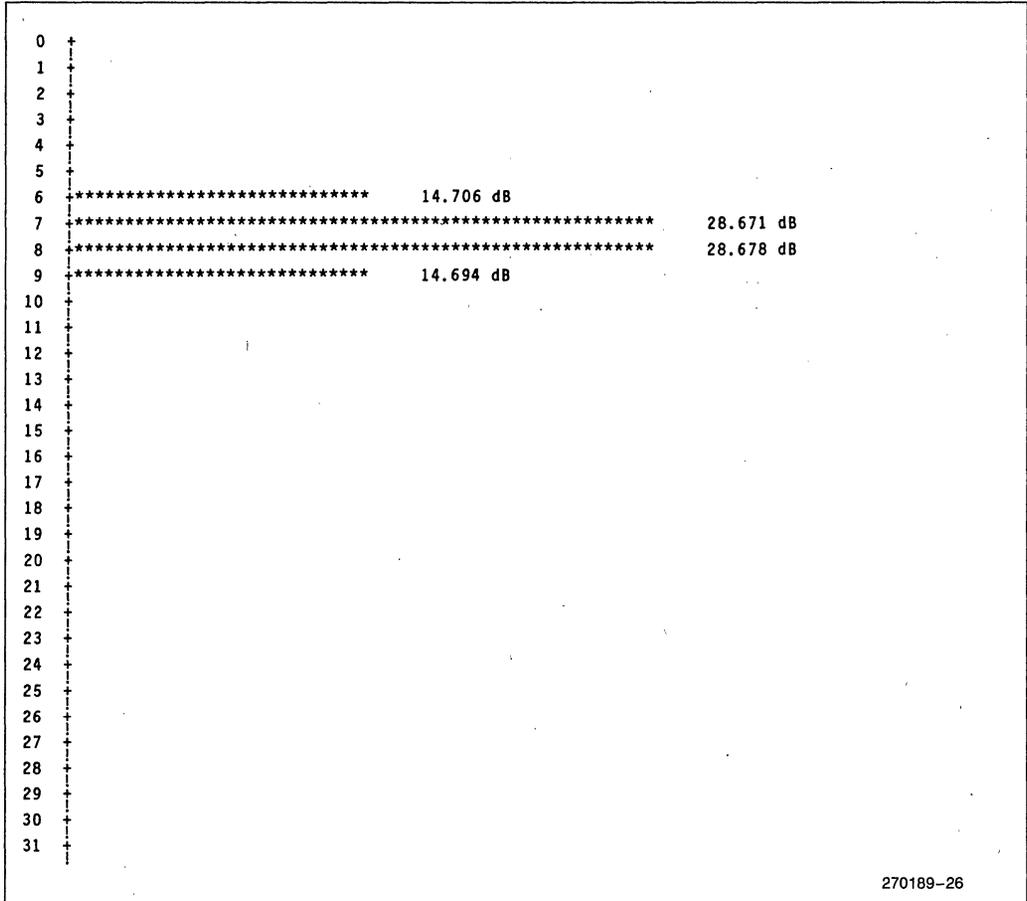
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Plot 5—Sin (7.0X) with Window

0	*****	14.265 dB	
1	*****	14.444 dB	
2	*****	14.943 dB	
3	*****	15.865 dB	
4	*****	17.308 dB	
5	*****	19.569 dB	
6	*****	23.421 dB	
7	*****		32.441 dB
8	*****		31.971 dB
9	*****	22.012 dB	
10	*****	17.199 dB	
11	*****	13.943 dB	
12	*****	11.472 dB	
13	*****	9.483 dB	
14	*****	7.819 dB	
15	*****	6.402 dB	
16	*****	5.164 dB	
17	*****	4.090 dB	
18	*****	3.152 dB	
19	*****	2.308 dB	
20	***	1.546 dB	
21	**	0.901 dB	
22	*	0.300 dB	
23	+		
24	+		
25	+		
26	+		
27	+		
28	+		
29	+		
30	+		
31	+		

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Plot 6—Sin (7.5X) without Window

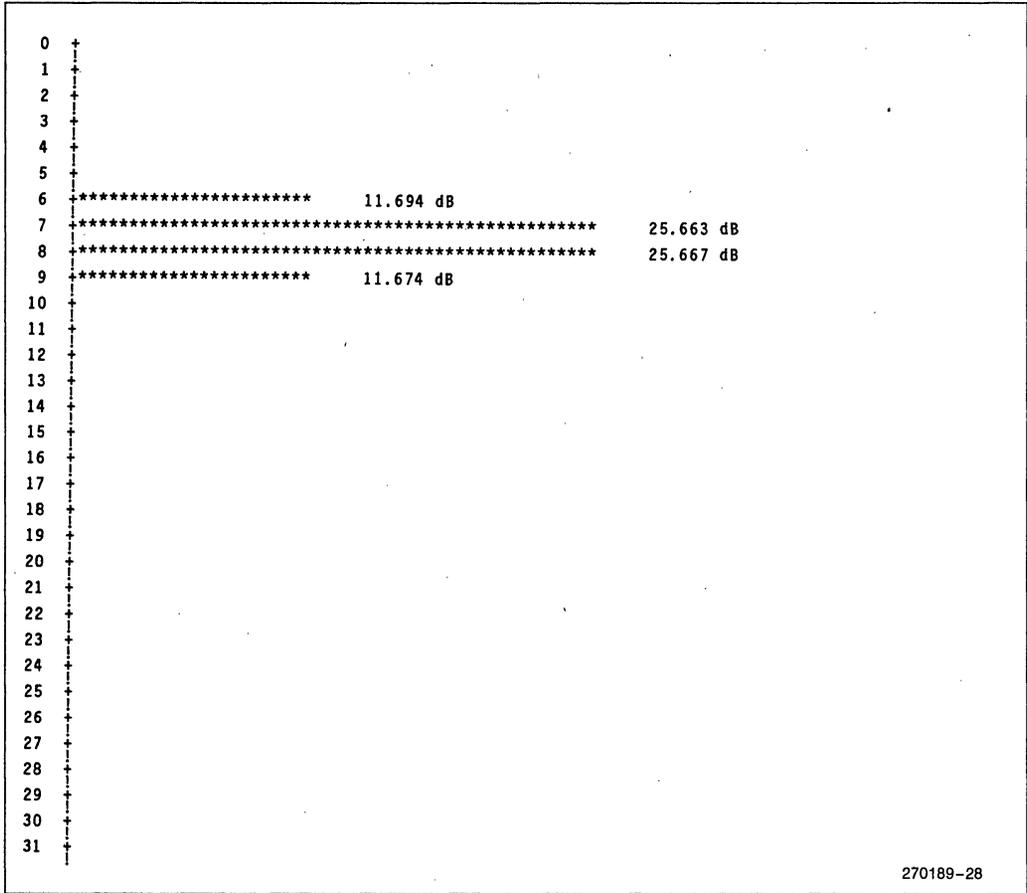


Plot 7—Sin (7.5X) with Window

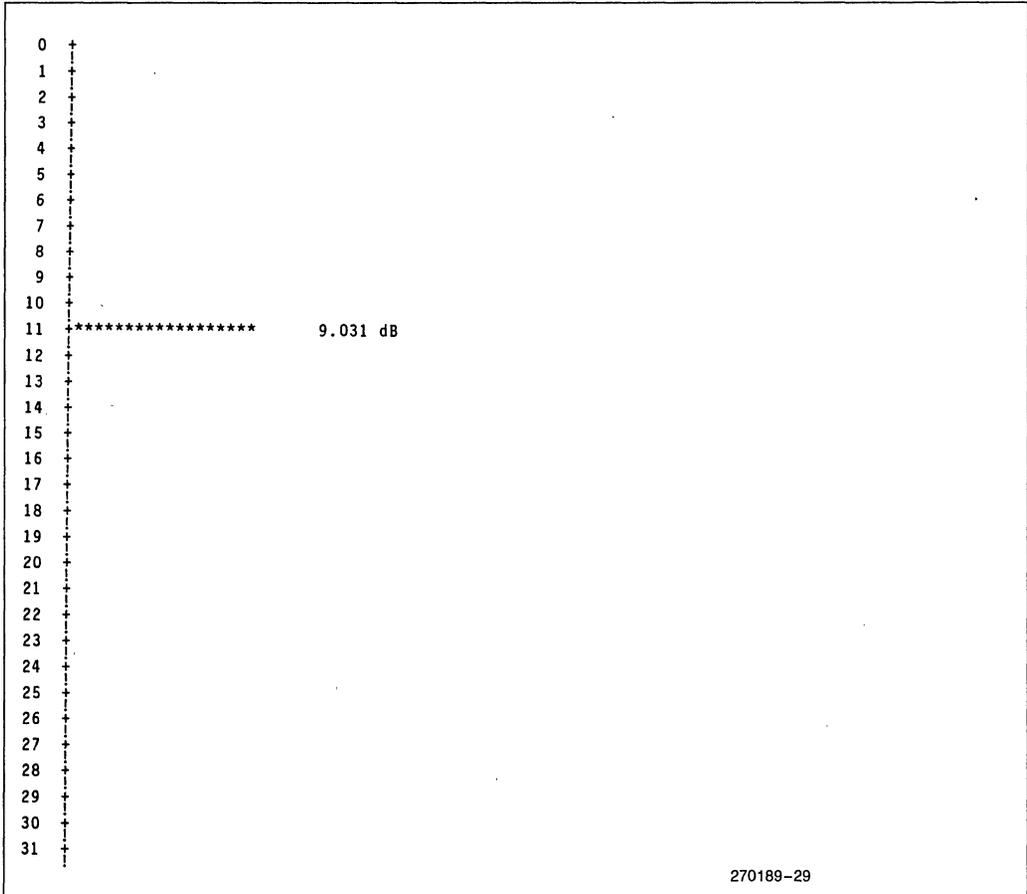
```
0 +***** 11.242 dB
1 +***** 11.417 dB
2 +***** 11.936 dB
3 +***** 12.846 dB
4 +***** 14.296 dB
5 +***** 16.561 dB
6 +***** 20.409 dB
7 +***** 29.425 dB
8 +***** 28.959 dB
9 +***** 18.994 dB
10 +***** 14.187 dB
11 +***** 10.936 dB
12 +***** 8.472 dB
13 +***** 6.468 dB
14 +***** 4.819 dB
15 +***** 3.382 dB
16 +**** 2.152 dB
17 +** 1.082 dB
18 +
19 +
20 +
21 +
22 +
23 +
24 +
25 +
26 +
27 +
28 +
29 +
30 +
31 +
```

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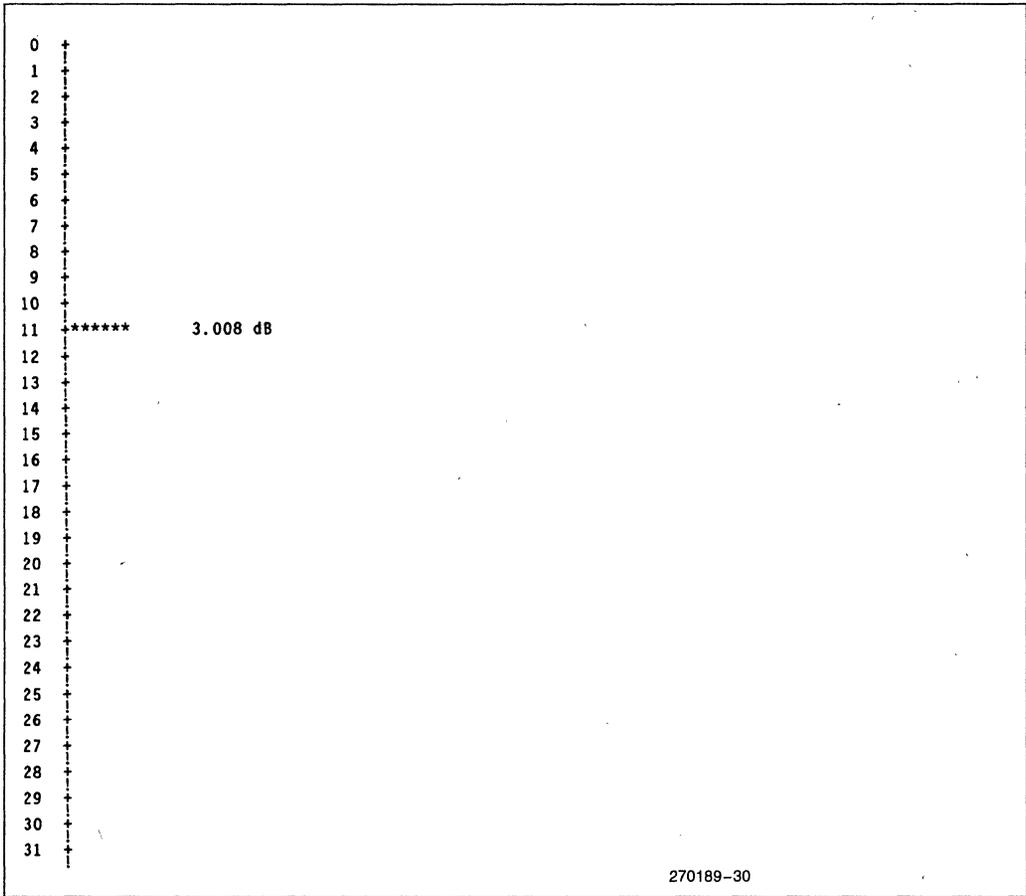
Plot 8—0.707 * Sin (7.5X) without Window



Plot 9—0.707 * Sin (7.5X) with Window



Plot 10— $0.707/16 * \sin(11X)$ without Window

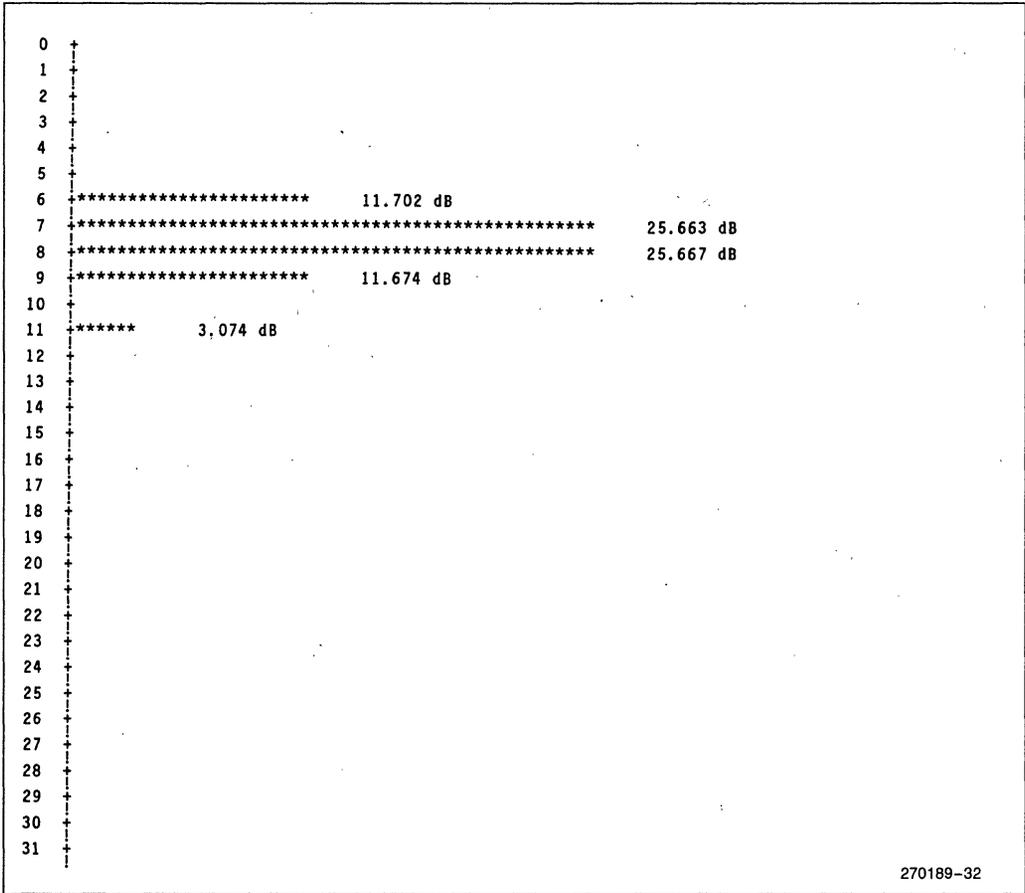


Plot 11— $0.707/16 * \sin(11X)$ with Window

```
0 +***** 11.242 dB
1 +***** 11.425 dB
2 +***** 11.936 dB
3 +***** 12.846 dB
4 +***** 14.296 dB
5 +***** 16.561 dB
6 +***** 20.409 dB
7 +***** 29.425 dB
8 +***** 28.959 dB
9 +***** 19.000 dB
10 +***** 14.187 dB
11 +***** 13.105 dB
12 +***** 8.472 dB
13 +***** 6.483 dB
14 +***** 4.819 dB
15 +***** 3.382 dB
16 +**** 2.152 dB
17 +** 1.082 dB
18 +
19 +
20 +
21 +
22 +
23 +
24 +
25 +
26 +
27 +
28 +
29 +
30 +
31 +
```

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Plot 12— $0.707 (\sin (7.5X)) + \frac{1}{16} \sin (11X)$ without Window



Plot 13—0.707 (Sin (7.5X) + 1/16 Sin (11X)) with Window

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2. Using the 8096, AP-248, Order Number 270061-001
3. MCS-96 Macro Assembler User's Guide, Order Number 122048-001
4. MCS-96 Utilities User's Guide, Order Number 122049-001



**APPLICATION
BRIEF**

AB-32

December 1987

**Upgrade Path from 8096-90 to
8096BH to 80C196**

Converting applications that use an 8X9X-90 to use an 8X9XBH requires consideration of a few of the BH enhancements. Descriptions of each of the differences between the -90 and the BH follow, along with a discussion of the implications of the change.

BHE and INST are latched: The bus control signals BHE and INST are valid throughout the bus cycle on 8X9XBH devices. ON -90 devices, these signals need to be latched on the falling edge of ALE.

Byte Read following RESET rising: The bus control and buswidth options of 8X9XBH devices are selected by configuration of the chip immediately following the rising edge of RESET. During the usual 10 state reset sequence, BH parts will perform a byte read of location 2018H to acquire configuration information prior to fetching the first opcode at location 2080H. The 8X9X-90 does not perform this read.

ALE is high while in reset: The ALE/ADV pin of the 8X9XBH is driven high while the RESET pin is held low. On -90 devices, ALE is driven low while in RESET. Circuits which rely on the state of ALE while RESET is low must be modified. The reset state of ALE was changed to enable implementation of the Chip Configuration Byte read from external memory following the rising edge of RESET.

EA is latched on RESET rising: The 8X9XBH latches the value of EA on the rising edge of RESET. On -90 devices, EA was not latched and could be changed without placing the part in RESET. This change was necessary to enhance ROM/EPROM security. Circuits that rely on EA not being latched must be modified.

A/D speed increased: The 8X95BH and 8X97BH A/D converters complete conversion in 88 state times. On -90 devices with A/D converters, a conversion takes 168 state times. This translates in an increased conversion speed from 42 μ s on -90 parts to 22 μ s on BH parts running at 12MHz. Software that relies upon the speed of conversion for timing must be changed. It is also recommended that MCS-96 software be written so as to not be impacted by further changes in A/D conversion speed.

Sample/Hold on A/D: The 8X95BH and 8X97BH have a sample/hold on the input of the A/D converter. 8X9X-90 devices with A/D converters do not have sample/hold circuitry. External analog circuitry which also includes a sample/hold must provide a settled analog input within the first four state times of 8X9XBH conversion.

Duplicate Fetches: The 8X9XBH bus controller was made more aggressive when it comes to instruction fetches in order to minimize the execution speed degra-

ation of using an 8-bit bus. As a result, instruction fetches over a 16-bit bus sometimes occur when there is no space in the prefetch queue to store the fetched opcodes. This requires another instruction fetch from the same address when space in the prefetch queue opens up.

To the external system, these occurrences appear as duplicate instruction fetches. An estimated 10 percent of all instruction fetches will be "duplicates", while overall bus loading will be approximately 65 to 70 percent, compared to an 8X9X-90 bus loading of approximately 55 to 60 percent. Execution speed is not impacted by a duplicate fetch.

Write Pulse Width: The 8X9XBH 16-bit bus write pulse width is one T_{OSC} longer than on the 8X9X-90, thus allowing slower memories and peripherals to be used. In order to widen the WR pulse width, the time between the end of WR and the next ALE was reduced by T_{OSC}. Note that the signals WRL, WRH, and WR with an 8-bit bus are still the same width as on -90 parts.

V_{PP} Replaces V_{BB}: V_{PP} is the programming pin for EPROM devices. Systems that have this connected through a capacitor to ANGND (required on 8X9X-90 parts) do not need to change. ANGND must be held nominally at the same potential as V_{SS}, and V_{PP} must NOT be connected to V_{CC}. High voltage must NEVER be placed on the V_{PP} pin of a ROM device.

While there is almost no reason to do so, an application should not attempt to execute with the EA pin at logic zero and V_{CC} at 5.5 V_{DC} on an 879XBH EPROM device. Additionally, the design should always begin the "out of RESET" code execution from the internal EPROM, immediately after the power-on sequence.

Reserved location warning: Intel reserved addresses can not be used by applications which use 8X9XBH internal ROM/EPROM. The data read from a reserved location is not guaranteed, and a write to any reserved location could cause unpredictable results. When attempting to program Intel Reserved addresses, the data must be OFFFFH to ensure a harmless result.

Intel Reserved locations, when mapped to external memory, must be filled with OFFFFH to ensure compatibility with future parts.

A positive transition on NMI: The 8X9XBH does not clear the Watchdog Timer. The 8X9X-90 does clear the WDT on a positive transition of NMI, and both part vector to external address 0000H.

The following is the latest information on upgrading a NMOS 8096 to a CHMOS 80C196.

The chip which is the CHMOS 8096BH replacement is designated the 80C196. The part can be configured to be pin compatible with the 8096, but because of the process change and other enhancements, it may not be plug compatible in some designs. This is to say that you will not be able to arbitrarily swap out a NMOS 8096 and replace it with the 80C196. However, if a few rules are followed the changes required will be almost painless.

80C196 OVERVIEW

First, some background on the 80C196 is needed. The opcode set is a true superset of the 8096, but some enhancements have been made to the peripherals and timings. The crystal is divided by 2 on the 80C196, instead of 3, as on the 8096. This means that the 80C196 running at 8 MHz will have a 250 ns state time, Just like an 8096 running at 12 MHz.

An 80C196 running at 8 MHz will emulate an 8096 at 12 MHz except that some of the instructions and peripherals will operate faster. The instructions which will be speeded up include mul, div, interrupt, call, ret, and jumps. The serial port will require a different baud value and the A to D may not run at exactly the same speed. This means that timing loops which measure instruction speed or A to D completion speed may have to be modified. The bus timings, while not nanosecond for nanosecond compatible, will work in most systems.

DESIGN GUIDELINES

1. Do not use undefined register areas for storage or depend on them to return a specific value if it is not stated in the Embedded Controller. Undefined registers and locations on this, or any other, part should be considered off-limits and reserved for development systems, testing or future use.
2. Do not base timings loops on instruction execution times, as some instructions may execute faster on the 80C196 than on the 8096, even when the 80C196 is slowed down to 8 MHz, its 8096 compatible rate. Counter-type loops should be initialized with values that can easily be changed at compile time.
3. Do not base critical timings on interrupt responses, A to D completions, flag settings, etc. This is for the same reason as above; some of these responses may be slightly different from those on the 8096. Timer 1 is provided for critical timings. With an 8 MHz crystal, it will increment every 2 microseconds, just as an 8096 running at 12 MHz.
4. The serial port baud register values should be easily changeable at compile time. Since the serial port is now capable of running at a higher frequency, a different baud rate value will be needed.
5. The circuitry interfacing to the chip should be capable of interfacing to the 80C196. The I/O lines on 80C196 will look a lot like those on the 80C51.
6. The $\overline{\text{BHE}}/\overline{\text{WRH}}$ signal in eight bit and write strobe mode will go low for odd byte transfers and high for even byte transfers. The $\overline{\text{WR}}/\overline{\text{WRL}}$ signal will go low for odd byte transfers and high for even byte transfers. Normally, the $\overline{\text{WR}}/\overline{\text{WRL}}$ signal should go low for odd and even byte transfers since transfers are on the low byte of the data bus.
7. PUSH and POP operations addressed relative to the stack pointer work differently on the 80C196 than on the 8096. On the 8096, the address is calculated based on the un-updated stack pointer value, on the 80C196, the address is calculated based on the updated value. The only operations effected are: PUSH xx[sp], PUSH [sp], PUSH sp, POP xx[sp], POP [sp], POP sp.
8. The V_{PD} pin on the 8X9X parts is now the CDE (Clock Detect Enable) pin on the 80C196. When tied high, CDE enables a clock speed sensor and will reset the part if the Xtal1 frequency drops below a few hundred KHz. While this is perfect for most production boards, it may be desirable to have a jumper option on this function for evaluation boards.



**APPLICATION
BRIEF**

AB-33

December 1987

Memory Expansion for the 8096

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This Application Brief presents two examples of a paging scheme for the 8096, allowing either 256K bytes of total memory, or 544K bytes of total memory. Both systems utilize PORT1 as the output for the upper address lines. Because Interrupt vectors, and other critical sections of code must always be present, addresses 0-7FFFH always refer to the same main page. The PORT1 upper addresses only affect addresses 8000-FFFFH, by slapping several 32K pages in and out.

THE 256K SYSTEM

Hardware

The hardware for the 256K system (see Figures 4 & 5, an example with 128K ROM and 128K RAM) utilizes a 74LS157 quad 2 to 1 multiplexer. The enable pin of the 74LS157 is tied to the inverted A15 signal, which is the latched addr/data 15 (AD15) signal from the 96. In this way, when A15 is low, the 74LS157 is disabled and all its outputs are low. Particularly, MA17 is low, which selects the 27512 and deselected the rams. Also, MA15 and MA16 are low, which guarantee that addresses 0-7FFFH of the 27512 are accessed.

When A15 is high, the 74LS157 is enabled to pass MA15 - MA17 values. The bank select pin of the 74LS157 is connected to the INST pin of the 96. When the INST pin is high, for a code access, INSTA15 - INSTA17 (PORT1.0 - PORT1.2) are used. When INST is low, for a data read or write, DATAA15 - DATAA17 (PORT1.3 - PORT 1.5) are used. This allows for the use of separate pages for code and data without having to change the upper address lines each time. Also, it is possible to select a ROM page for a data table, or load a RAM page with executable code downloaded from another source. PORT1.6 and PORT1.7 can still be used as I/O ports. If a -90 part were used, the INST pin would need to be latched since it is only valid during the address output on the bus pins.

This system was designed to get the maximum amount of memory with a minimum amount of hardware. The

amount of ROM and RAM was picked arbitrarily, and could be reconfigured in various ways, however, this may require slight modifications or additions to the decoder circuitry. This setup has a main page at addresses 0-7FFFH, and upper pages 1-7 at addresses 8000-FFFFH. Note that upper page 0 is the same as the main page. The WRL and WRH feature of the BH part was used to allow for byte writes to RAM. If the -90 part were to be used, additional logic would be necessary to generate these signals from WR and BHE.

The RAM chips utilized were NEC uPD43256-15 32K x 8 static rams with an access time of 150ns. The ROMs were Intel 27512 64K x 8 EPROMs with an access time of 200ns. The decoder circuitry used was entirely LS TTL. Using an 8097BH running at 10MHz, there was ample time for address decoding and memory access. Timing analysis showed that 12MHz operation would also be accommodated easily. If slower memories are used, further analysis would be necessary. Also, it would be possible to switch to S TTL to greatly decrease the decoding response time.

Software

When using this system there are several things to keep in mind when preparing the software.

Since ASM96 will only allow addresses from 0-FFFFH, it is necessary to generate each page of code in a separate file. These pages should not be linked together, but rather should each be used to program the proper section of the EPROM associated with that page. The main page routine should be coded with addresses from 0-7FFFH, and each of the upper pages should be coded with addresses from 8000-FFFFH. Because linking is not possible, each module should contain a table of constants which defines the symbols used in other modules. These values are easily obtained from the listing file, which can be created using zeros in the table the first time. The addresses of the pages in a 27512 after splitting low and high bytes into 2 EPROMs are shown in Figure 1.

EPROM LOCATION U5		EPROM LOCATION U6		RAM LOCATION U7		RAM LOCATION U8	
0H	MAIN PAGE LOW	0H	MAIN PAGE HIGH	0H	PAGE4 LOW BYTES	0H	PAGE4 HIGH BYTES
3FFFH		3FFFH		3FFFH	PAGE5 LOW BYTES	3FFFH	PAGE5 HIGH BYTES
4000H	PAGE1 LOW BYTES	4000H	PAGE1 HIGH BYTES	4000H		4000H	
7FFFH		7FFFH		7FFFH		7FFFH	
8000H	PAGE2 LOW BYTES	8000H	PAGE2 HIGH BYTES				
BFFFH		BFFFH		0H	PAGE6 LOW BYTES	0H	PAGE6 HIGH BYTES
C000H	PAGE3 LOW BYTES	C000H	PAGE3 HIGH BYTES	3FFFH		3FFFH	
FFFFH		FFFFH		4000H	PAGE7 LOW BYTES	4000H	PAGE7 HIGH BYTES
				7FFFH		7FFFH	

Figure 1. The Current System

EPROM LOCATION U5		EPROM LOCATION U6		EPROM LOCATION U7		EPROM LOCATION U8	
0H	MAIN PAGE LOW	0H	MAIN PAGE HIGH	0H	PAGE4 LOW BYTES	0H	PAGE4 HIGH BYTES
3FFFH		3FFFH		3FFFH		3FFFH	
4000H	PAGE1 LOW BYTES	4000H	PAGE1 HIGH BYTES	4000H	PAGE5 LOW BYTES	4000H	PAGE5 HIGH BYTES
7FFFH		7FFFH		7FFFH		7FFFH	
8000H	PAGE2 LOW BYTES	8000H	PAGE2 HIGH BYTES	8000H	PAGE6 LOW BYTES	8000H	PAGE6 HIGH BYTES
BFFFH		BFFFH		BFFFH		BFFFH	
C000H	PAGE3 LOW BYTES	C000H	PAGE3 HIGH BYTES	C000H	PAGE7 LOW BYTES	C000H	PAGE7 HIGH BYTES
FFFFH		FFFFH		FFFFH		FFFFH	

Figure 2. A System Using all EPROMS and no RAM

All changes to the upper instruction addresses of PORT1 must be made by code located in the main page. A listing of subroutines for use in the main page, and a listing of macros for use in all pages is provided. By invoking one of these macros the programmer can easily transfer from one page to another, or select a new data page. The subroutines should not be called directly, they should be entered by using the appropriate macro. The subroutines should be located at the addresses specified, otherwise the macros must be changed as they are written to call an absolute address in the main page. Also, any hardware changes may render the software inoperative.

Because the WRL-WRH feature of the 96BH is used, the correct Chip Configuration Register value of 0FBH must be loaded into the ROMs at address 2018H. This is done in the main code file with the following statements:

```
CSEG AT 2018H
CCR: DCB 0FBH ;VALUE FOR CHIP
      CONFIGURATION REGISTER
```

Finally, it is necessary to initialize the DATA address at the start of the program this can be done using the NEW_DATA_PAGE MACRO.

THE 544K SYSTEM

Hardware

The hardware for the 544K system (see Figures 6 & 7, an example with 288K ROM and 256K RAM) has some slight changes from the 256K system.

First, all pins of PORT1 are now in use as address lines. This allows for PORT1 to select 16 pages of memory, with a different address for instructions or data.

Second, 27128 16K x 8 EPROMS have been added for use as the main code page. In this system, the main page is physically separate from upper page 0. The 27128's are selected by A15 being low. The upper pages of memory are selected when A15 is high which enables the 74LS155 demultiplexer which is used for address decoding. When the 74LS155 is disabled, its outputs are all high, which disables all upper memories. The 74LS157 is enabled all the time, to speed up address decoding, as its outputs do not matter when the 74LS155 is disabled.

Software

All rules for the 256K system apply to the 544K system, except that the main page no longer overlaps page 0. However, because all of PORT1 is now in use, different macros and subroutines must now be used. These have been included also.

THE INST PIN

The instruction pin has been verified to work correctly on the 8X9X-90, 8X9XBH, and the 80C196. The functionality of the INST pin is as follows.

Instruction Fetches

The INST pin is high during an external memory read indicating the read is an instruction fetch. This includes immediate data reads since the data is embedded in the code.

Data Reads and Writes

The INST is low during an external memory read or write indicating the bus cycle is a data cycle. This would be indirect and indexed instructions which are directed at external memory.

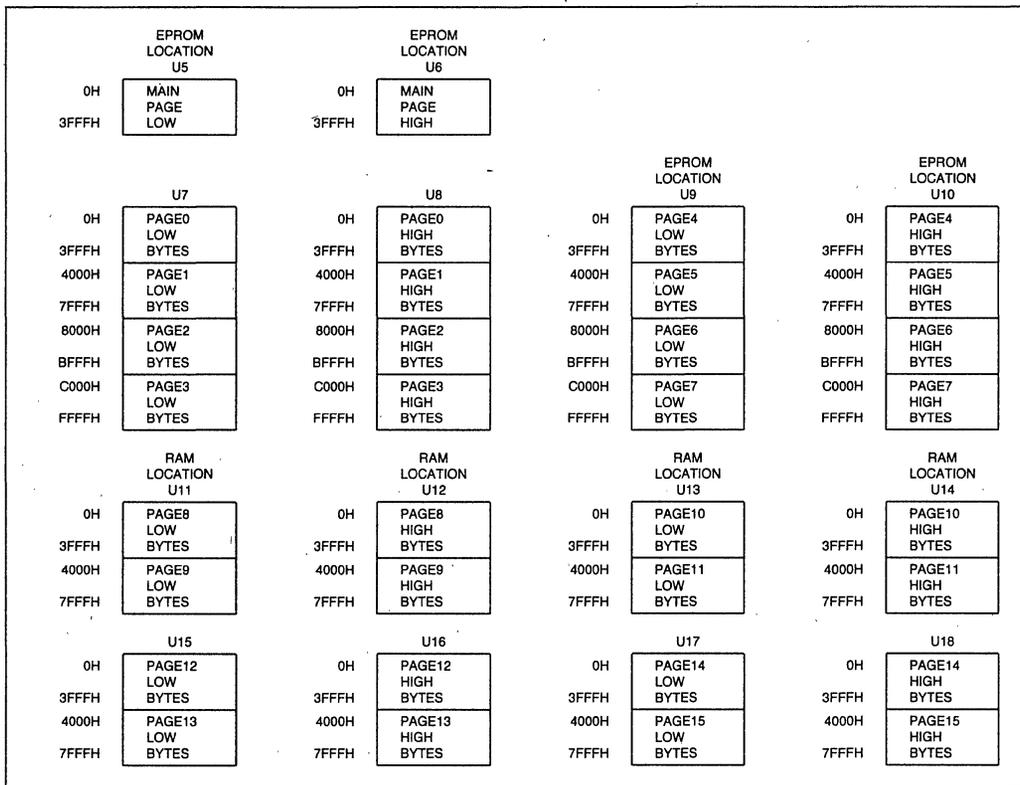


Figure 3. The 544K Memory Map

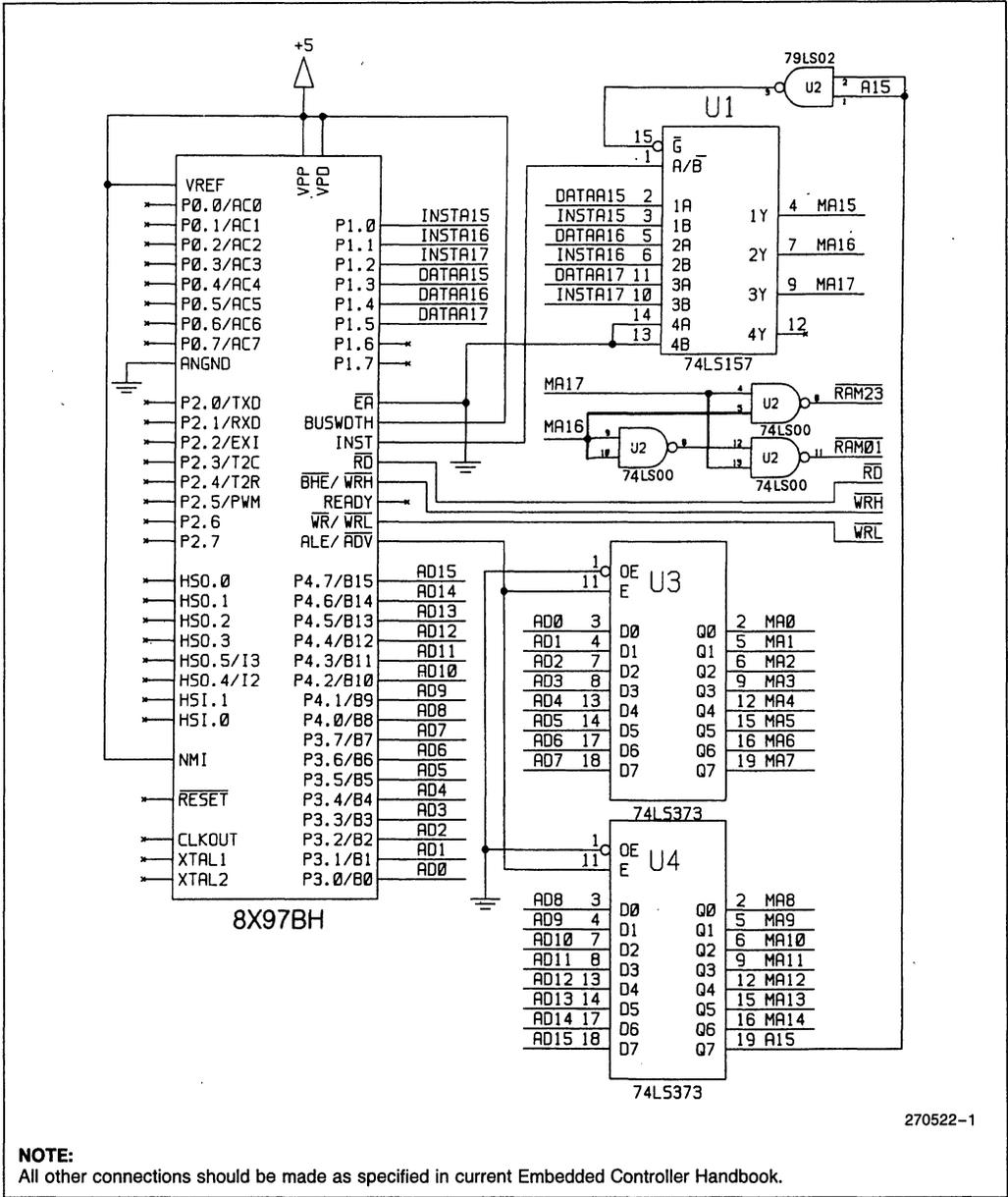


Figure 4. 128K ROM + 128K RAM Memory

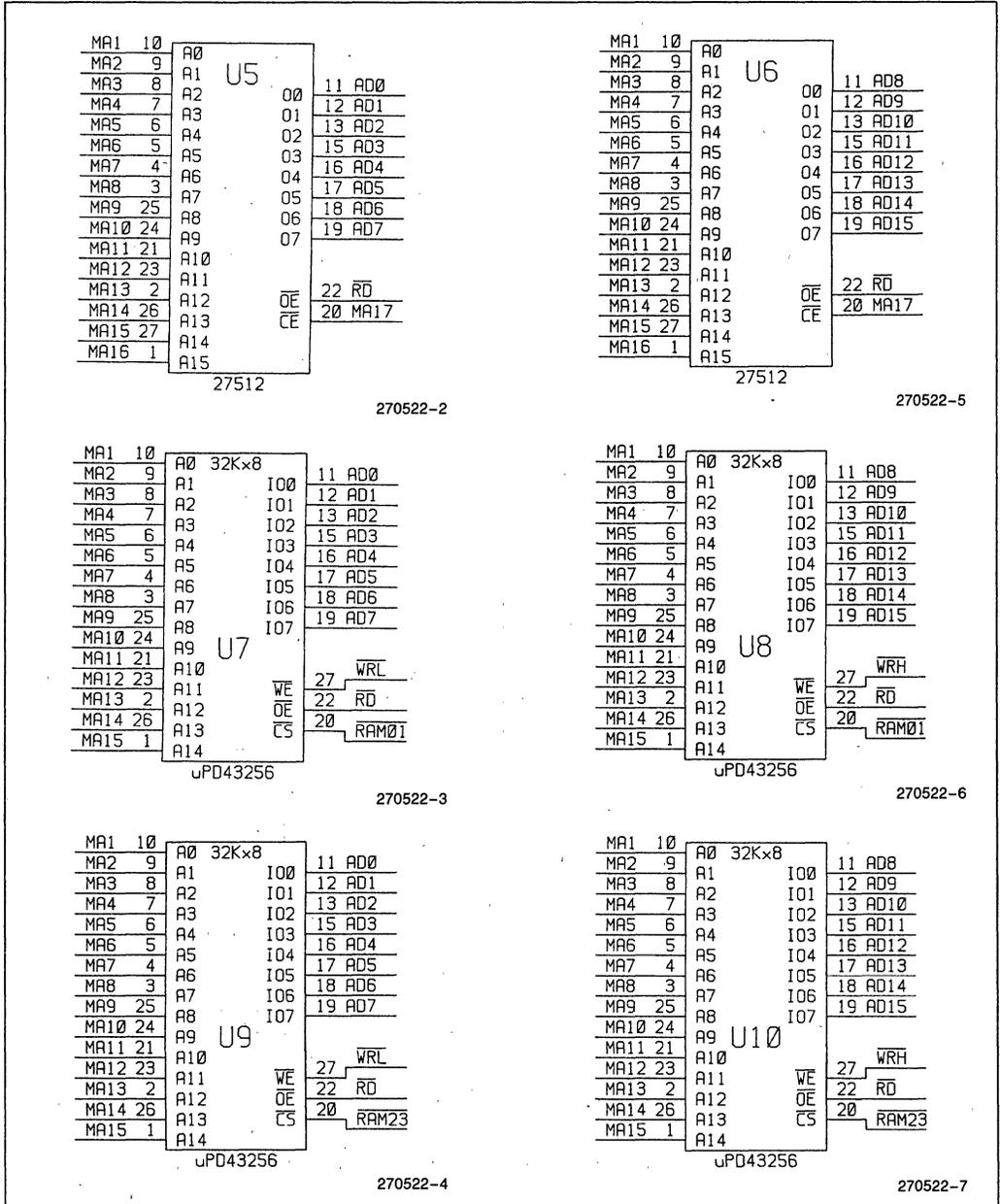


Figure 5. 128K ROM + 128K RAM Memory

```
;MACROS FOR 256K SYSTEM
```

```
;LONG_BRANCH IS INVOKED TO BRANCH FROM ONE PAGE TO ANOTHER.
;ADDRESS MUST HAVE A VALUE FROM 8000H TO FFFFH.
;NEW_PAGE CAN BE AN IMMEDIATE NUMBER OR A REGISTER NUMBER.
```

```
LONG_BRANCH    MACRO  ADDRESS, NEW_PAGE
                LD     CODE_ADDRESS, #ADDRESS ;SET UP CODE_ADDRESS REGISTER
                LDB   NEW_PAGE_NO, NEW_PAGE  ;SET UP NEW_PAGE_NO REGISTER
                BR    7FF0H                  ;BRANCH TO I_P_BRANCH
                ENDM
```

```
;LONG_CALL IS INVOKED TO CALL A SUBROUTINE IN ANOTHER PAGE.
;ADDRESS MUST HAVE A VALUE FROM 8000H TO FFFFH.
;NEW_PAGE CAN BE AN IMMEDIATE NUMBER OR A REGISTER NUMBER.
```

```
LONG_CALL     MACRO  ADDRESS, NEW_PAGE
                LD     CODE_ADDRESS, #ADDRESS ;SET UP CODE_ADDRESS REGISTER
                LDB   NEW_PAGE_NO, NEW_PAGE  ;SET UP NEW_PAGE_NO REGISTER
                CALL  7FC0H                  ;CALL I_P_CALL
                ENDM
```

```
;PUSH_OLD_DATAPAGE IS INVOKED TO INSTALL A NEW DATA PAGE AND SAVE
;THE OLD VALUE ON THE SYSTEM STACK.
;NEW_PAGE CAN BE AN IMMEDIATE NUMBER OR A REGISTER NUMBER.
```

```
PUSH_OLD_DAPAG MACRO  NEW_PAGE
                LDB   AL, PORT1              ;GET OLD PAGE NUMBER...
                PUSH AX                      ;STORE IT ON THE STACK
                LDB   AL, NEW_PAGE          ;GET NEW DATA PAGE NUMBER...
                ANDB AL, #00000111B        ;MASK IT...
                SHLB AL, #3                 ;SHIFT IT TO PROPER POSITION...
                ANDB PORT1, #11000111B    ;CLEAR THE OLD ONE...
                ORB  PORT1, AL              ;AND LOAD IN NEW ONE
                ENDM
```

```
;POP_OLD_DATAPAGE IS INVOKED TO REINSTALL AN OLD DATA PAGE THAT WAS SAVED
;ON THE SYSTEM STACK BY PUSH_OLD_DATAPAGE.
```

```
POP_OLD_DAPAG  MACRO
                POP   AX                    ;RECALL OLD PAGE NUMBER...
                ANDB AL, #00111000B        ;MASK OLD ONE FOR DATA PAGE...
                ANDB PORT1, #11000111B    ;CLEAR NEW DATA PAGE...
                ORB  PORT1, AL              ;AND LOAD IN OLD ONE
                ENDM
```

```
;NEW_DATA_PAGE IS INVOKED TO INSTALL A NEW DATA PAGE.
;NEW_PAGE CAN BE AN IMMEDIATE NUMBER OR A REGISTER NUMBER.
```

```
NEW_DATA_PAGE  MACRO  NEW_PAGE
                LDB   AL, NEW_PAGE          ;GET NEW DATA PAGE NUMBER...
                ANDB AL, #00000111B        ;MASK IT...
                SHLB AL, #3                 ;SHIFT IT TO PROPER POSITION...
                ANDB PORT1, #11000111B    ;CLEAR THE OLD ONE...
                ORB  PORT1, AL              ;AND LOAD IN NEW ONE
                ENDM
```

```
;SUBROUTINES FOR 256K SYSTEM
```

```
CSEG AT 7FC0H
```

```
;SUBROUTINE: I_P_CALL
```

```
; THIS SUBROUTINE ALLOWS FOR THE CALLING OF SUBROUTINES LOCATED IN  
; A DIFFERENT PAGE OF MEMORY.
```

```
; PARAMETERS: CODE_ADDRESS, NEW_PAGE_NO  
; SUBROUTINES: ANY THAT ARE REQUESTED.
```

```
I_P_CALL: LDB AL, PORT1 ;GET OLD PAGE NUMBER...  
          PUSH AX ;STORE IT ON THE STACK  
          ANDB PORT1, #11111000B ;CLEAR OLD INST PAGE...  
          ANDB NEW_PAGE_NO, #00000111B ;MASK NEW ONE...  
          ORB PORT1, NEW_PAGE_NO ;AND LOAD IT IN  
          PUSH #I_P_RETURN ;SAVE RETURN ADDRESS...  
          BR [CODE_ADDRESS] ;CALL REQUESTED ROUTINE
```

```
I_P_RETURN: POP AX ;RECALL OLD PAGE NUMBER...  
            ANDB PORT1, #11111000B ;CLEAR NEW INST PAGE...  
            ANDB AL, #00000111B ;MASK OLD ONE...  
            ORB PORT1, AL ;AND LOAD IT IN  
            RET ;RETURN TO CALLING ROUTINE
```

```
CSEG AT 7FF0H
```

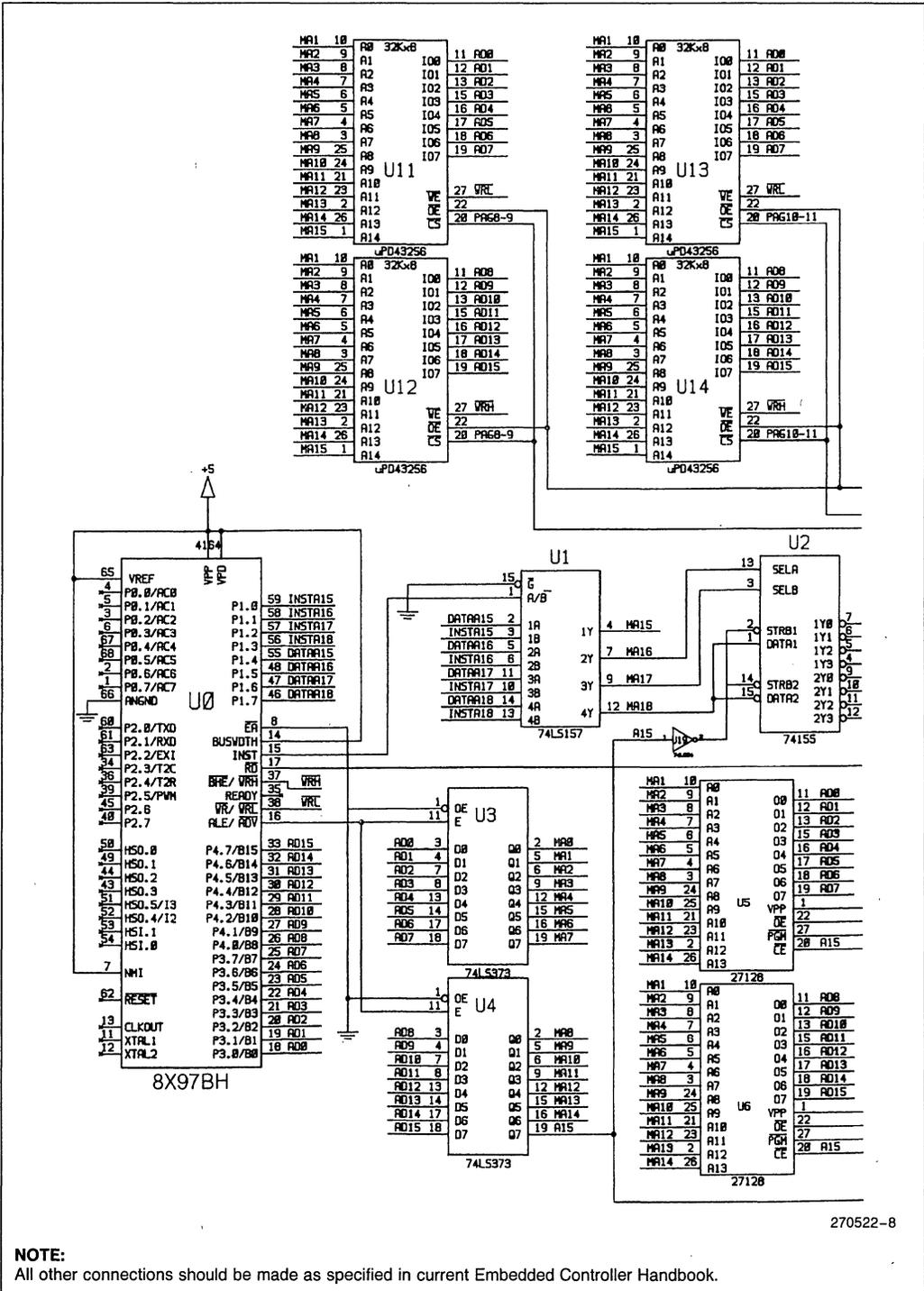
```
;SUBROUTINE: I_P_BRANCH
```

```
; THIS SUBROUTINE ALLOWS FOR BRANCHING TO LOCATIONS IN A DIFFERENT  
; PAGE OF MEMORY.
```

```
; PARAMETERS: CODE_ADDRESS, NEW_PAGE_NO  
; SUBROUTINES: NONE
```

```
I_P_BRANCH: ANDB PORT1, #11111000B ;CLEAR OLD INST PAGE...  
            ANDB NEW_PAGE_NO #00000111B ;MASK NEW ONE...  
            ORB PORT1, NEW_PAGE_NO ;AND LOAD IT IN  
            BR [CODE_ADDRESS] ;BRANCH TO REQUESTED
```

```
ROUTINE
```



270522-8

NOTE:
All other connections should be made as specified in current Embedded Controller Handbook.

Figure 6. 288K ROM + 256K RAM Memory
6-189

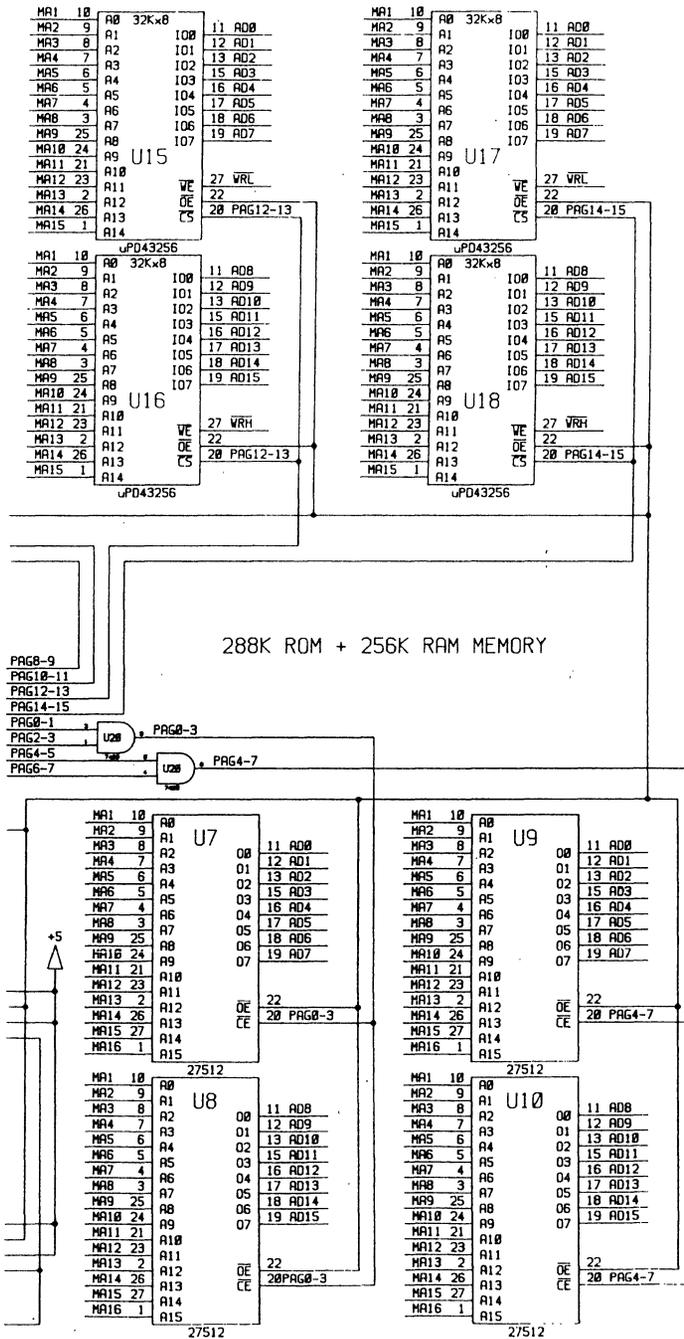


Figure 7. 288K ROM + 256K RAM Memory

```
;MACROS FOR 544K SYSTEM
```

```
;LONG_BRANCH IS INVOKED TO BRANCH FROM ONE PAGE TO ANOTHER.
;ADDRESS MUST HAVE A VALUE FROM 8000H TO FFFFH.
;NEW_PAGE CAN BE AN IMMEDIATE NUMBER OR A REGISTER NUMBER.
```

```
LONG_BRANCH    MACRO  ADDRESS, NEW_PAGE
                LD     CODE_ADDRESS, #ADDRESS ;SET UP CODE_ADDRESS REGISTER
                LDB   NEW_PAGE_NO, NEW_PAGE  ;SET UP NEW_PAGE_NO REGISTER
                BR    7FF0H                   ;BRANCH TO I_P_BRANCH
                ENDM
```

```
LONG_CALL IS INVOKED TO CALL A SUBROUTINE IN ANOTHER PAGE.
;ADDRESS MUST HAVE A VALUE FROM 8000H TO FFFFH.
;NEW_PAGE CAN BE AN IMMEDIATE NUMBER OR A REGISTER NUMBER.
```

```
LONG_CALL     MACRO  ADDRESS, NEW_PAGE
                LD     CODE_ADDRESS, #ADDRESS ;SET UP CODE_ADDRESS REGISTER
                LDB   NEW_PAGE_NO, NEW_PAGE  ;SET UP NEW_PAGE_NO REGISTER
                CALL  7FC0H                   ;CALL I_P_CALL
                ENDM
```

```
;PUSH_OLD_DATAPAGE IS INVOKED TO INSTALL A NEW DATA PAGE AND SAVE THE OLD
;VALUE ON THE SYSTEM STACK.
;NEW_PAGE CAN BE AN IMMEDIATE NUMBER OR A REGISTER NUMBER.
```

```
PUSH_OLD_DAPAG MACRO  NEW_PAGE
                LDB   AL, PORT1               ;GET OLD PAGE NUMBER...
                PUSH  AX                       ;STORE IT ON THE STACK
                LDB   AL, NEW_PAGE           ;GET NEW DATA PAGE NUMBER...
                SHLB  AL, #4                  ;SHIFT IT TO PROPER POSITION...
                ANDB  PORT1, #00001111B     ;CLEAR THE OLD ONE...
                ORB   PORT1, AL              ;AND LOAD IN NEW ONE
                ENDM
```

```
;POP_OLD_DATAPAGE IS INVOKED TO REINSTALL AN OLD DATA PAGE THAT WAS SAVED
;ON THE SYSTEM STACK BY PUSH_OLD_DATAPAGE.
```

```
POP_OLD_DAPAG  MACRO
                POP    AX                       ;RECALL OLD PAGE NUMBER...
                ANDB  AL, #11110000B         ;MASK OLD ONE FOR DATA PAGE...
                ANDB  PORT1, #00001111B     ;CLEAR NEW DATA PAGE...
                ORB   PORT1, AL              ;AND LOAD IN OLD ONE
                ENDM
```

```
;NEW_DATA_PAGE IS INVOKED TO INSTALL A NEW DATA PAGE.
;NEW_PAGE CAN BE AN IMMEDIATE NUMBER OR A REGISTER NUMBER.
```

```
NEW_DATA_PAGE  MACRO  NEW_PAGE
                LDB   AL, NEW_PAGE           ;GET NEW DATA PAGE NUMBER...
                SHLB  AL, #4                  ;SHIFT IT TO PROPER POSITION...
                ANDB  PORT1, #00001111B     ;CLEAR THE OLD ONE...
                ORB   PORT1, AL              ;AND LOAD IN NEW ONE
                ENDM
```

```
;SUBROUTINES FOR 544K SYSTEM
```

```
CSEG AT 7FC0H
```

```
;SUBROUTINE: I_P_CALL
```

```
; THIS SUBROUTINE ALLOWS FOR THE CALLING OF SUBROUTINES LOCATED IN  
; A DIFFERENT PAGE OF MEMORY.
```

```
; PARAMETERS: CODE_ADDRESS, NEW_PAGE_NO  
; SUBROUTINES: ANY THAT ARE REQUESTED.
```

```
I_P_CALL: LDB AL, PORT1 ;GET OLD PAGE NUMBER...  
          PUSH AX ;STORE IT ON THE STACK  
          ANDB PORT1, #11110000B ;CLEAR OLD INST PAGE...  
          ANDB NEW_PAGE_NO, #00001111B ;MASK NEW ONE...  
          ORB PORT1, NEW_PAGE_NO ;AND LOAD IT IN  
          PUSH #I_P_RETURN ;SAVE RETURN ADDRESS...  
          BR [CODE_ADDRESS] ;CALL REQUESTED ROUTINE
```

```
I_P_RETURN: POP AX ;RECALL OLD PAGE NUMBER...  
            ANDB PORT1, #11110000B ;CLEAR NEW INST PAGE...  
            ANDB AL, #00001111B ;MASK OLD ONE...  
            ORB PORT1, AL ;AND LOAD IT IN  
            RET ;RETURN TO CALLING ROUTINE
```

```
CSEG AT 7FF0H
```

```
;SUBROUTINE: I_P_BRANCH
```

```
; THIS SUBROUTINE ALLOWS FOR BRANCHING TO LOCATIONS IN A DIFFERENT  
; PAGE OF MEMORY.
```

```
; PARAMETERS: CODE_ADDRESS, NEW_PAGE_NO  
; SUBROUTINES: NONE
```

```
I_P_BRANCH: ANDB PORT1, #11110000B ;CLEAR OLD INST PAGE...  
            ANDB NEW_PAGE_NO, #00001111B ;MASK NEW ONE...  
            ORB PORT1, NEW_PAGE_NO ;AND LOAD IT IN  
            BR [CODE_ADDRESS] ;BRANCH TO REQUESTED ROUTINE
```



APPLICATION BRIEF

AB-34

December 1987

Integer Square Root Routine for the 8096

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This Application Brief presents an example of calculating the square root of a 32-bit signed integer.

Theory

Newton showed that the square root can be calculated by repeating the approximation:

$$X_{new} = (R/Xold + Xold)/2 ; Xold = X_{new}$$

where: R is the radicand

Xold is the current approximation of the square root

Xnew is the new approximation

until you get an answer you like. A common technique for deciding whether or not you like the answer is to loop on the approximation until Xnew stops changing. If you are dealing with real (floating point) numbers this technique can sometimes get you in trouble because it's possible to hang up in the loop with Xnew alternating between two values. This is not the case with integers. As an example of how it all works, consider taking the square root of 37 with an initial guess (Xold) of 1:

$$X_{new} = (37/1 + 1)/2 = 19; Xold = 19$$

$$X_{new} = (37/19 + 19)/2 = 10; Xold = 10$$

$$X_{new} = (37/10 + 10)/2 = 6; Xold = 6$$

$$X_{new} = (37/6 + 6)/2 = 6; Xold = 6 - \text{done!}$$

Note that in integer arithmetic the remainder of a division is ignored and the square root of a number is floored (i.e. the square root is the largest integer which, when multiplied by itself, is less than or equal to the radicand).

Practice

The only significant problem in implementing the square root calculation using this algorithm is that the division of R by Xold could easily be a 32 by 32 divide if R is a 32 bit integer. This is ok if you happen to have a 32 by 32 divide instruction, but most 16-bit machines (including the 8096) only provide a 32 by 16 divide. However, a little bit of creative laziness will allow us to squeeze by using the 32 by 16 bit divide on the 8096.

The largest positive integer you can represent with a 32-bit two's complement number is 07fff\$ffffh, or 2,147,483,647. The square root of this number is 0b504h, or 46,340. The largest square root that we can generate from a 32-bit radicand can be represented in 16-bits. If we are careful in picking our initial Xold we can do all of the divisions with the 32 by 16 divide instruction we have available. Picking the largest possible 16-bit number (0ffffh) will always work although it may slow the calculation down by requiring too many iterations to arrive at the correct result. The algorithm below takes a slightly more intelligent approach. It uses the normalize instruction to figure out how many leading zeros the 32-bit radicand has and picks an initial Xold based on this information. If there are 16 or more leading zeros then the radicand is less than 16 bits so an initial Xold of 0fffh is chosen. If the radicand is more than 16 bits then the initial Xold is calculated by shifting the value 0ffffh by half as many places as there were leading zeros in the radicand. To give credit where credit is due, I first saw this "trick" in the January 1986 issue of Dr. Dobbs's Journal in a letter from Michael Barr of McGill University.

The routine was timed in a 12.0 Mhz 8096 as it calculated the square roots of all positive 32-bit numbers, the following numbers include the CALL and return sequence and were measured using Timer 1 of the 8096.

Minimum Execution Time:	24 microseconds
Maximum Execution Time:	236 microseconds
Average Execution Time:	102 microseconds

Comments

The program module which follows is part of a collection of routines which perform integer and real arithmetic on a software implemented tagged stack. The top element of the stack is call TOS and is in fixed locations in the register file. Since the square root operation only involves TOS, further details of the stack structure are not shown.

```

MCS-96 MACRO ASSEMBLER  SQRT                                05/12/86 10:44:30 PAGE  1
DOS MCS-96 MACRO ASSEMBLER, V1.1
SOURCE FILE: ROOT2.A96
OBJECT FILE: ROOT2.OBJ
CONTROLS SPECIFIED IN INVOCATION COMMAND: NOSB
ERR LOC OBJECT      LINE      SOURCE STATEMENT
      1 ;
      2 sqrt module
      3 ;
      4 ; 32 bit integer square root for the 8096
      5 ;
      6 public qstk_isqrt          ; TOP← SQUARE_ROOT(TOP)
      7 extrn interr:entry        ; Integer error routine
      8 ;
      9 ; id stags for stack integer routines
0019      10 isqrt_id equ 19h
      11 ;
      12 ; error codes
      13 ;
0000      14 overflow equ 00h
0001      15 paramerr equ 01h
0002      16 invalid_input equ 02h
      17
001C      18 oseg at lch
      19 ; =====
001C      20 ax: dsw 1
001C      21 al equ ax:byte
001D      22 ah equ (ax+1):byte
001E      23 dx: dsw 1
0020      24 cx: dsw 1
0022      25 bx: dsw 1
0018      26 sp equ 18h:word
      27
      28
0030      29 oseg at 30h
      30 ; =====
0030      31 qstk_reg:
0030      32 dsl 1 ; make sure of alignment
0030      33 next equ qstk_reg:word ; pointer to next element in the arg stack.
0032      34 tos_tag equ (qstk_reg+2):word
0034      35 tos_value:
0034      36 dsl 1 ; 32 bit integer
      37 ;
0000      38 cseg
      39 ; ====
      40 bl macro param
      41 bnc param
      42 endm
      43
      44 bhe macro param
      45 bc param
      46 endm
      47 $eject

```

```

MCS-96 MACRO ASSEMBLER SQRT                                05/12/86 10:44:30 PAGE 2
ERR LOC OBJECT      LINE      SOURCE STATEMENT
0000                48      cseg
                49      ; ====
                50      ;
0000                51      qstk_isqrt:
                52      ; Takes the square root of the long integer in TOS
                53      ; TOS→ Top of argument stack
                54      ; iTOS - iSQRT(TOS)
                55      ;
0020                56      Xold set cx
0000 A0341C          57      ld      ax,tos_value
0003 A0361E          58      ld      dx,(tos_value+2)
0006 371F07          59      bbc      (dx+1),7,qsi05      ; if (TOS < 0)
0009 C90119          60      push   #(isqrt_id*256+paramerr)
000C EF0000          E 61      call   interr      ; Call interr.
000F FO              62      ret      ; Exit
0010                63      qsi05:
0010 OF221C          64      normal ax, bx
0013 DF3B            65      be      qstk_isqrt0
0015 991022          66      cmpb   bx,#16      ; if (TOS < 2**16)
0018 DA06            67      ble   qsi10
001A A1FF0020        68      ld      Xold,#0ffh      ; Use 0ffh as first estimate.
001E 200A            69      br     qstk_isqrtloop
0020                70      qsi10:
0020 180122            71      shrb  bx,#1      ; else
0023 A1FFFF20        72      ld      Xold,#0ffffh      ; Base the first estimate on the
0027 082220          73      shr   Xold, bx      ; number of leading zeroes in TOS.
002A                74      qstk_isqrtloop;
002A A0341C          75      ld      ax,tos_value      ; do
002D A0361E          76      ld      dx,(tos_value+2)      ; if (The divide will overflow)
0030 88201E          77      cmp   dx,Xold      ; The loop is done.
0035 8C201C          78      bhe   qstk_isqrt_done
0038 88201C          80      divu  ax,Xold      ; if ( (ax=TOS/Xold) >= Xold)
0038 88201C          81      cmp   ax,Xold      ; The loop is done.
003D 0122            82      bhe   qstk_isqrt_done
003F 641C20          84      clr   bx      ; Xold=(ax+Xold)/2
0042 A40022          85      add  Xold,ax
0045 0C0120          86      addc  bx,0
0048 27E0            87      shr  Xold,#1
004A                88      br     qstk_isqrtloop      ; while (The loop is not done)
004A                89      qstk_isqrt_done:
004A A02034          90      ld      tos_value,Xold      ; TOS=00:Xold
004D A00036          91      ld      (tos_value+2),0
0050                92      qstk_isqrt0:
0050 FO              93      ret      ; Exit
0051                94      end

```

ASSEMBLY COMPLETED. NO ERROR(S) FOUND.



**APPLICATION
NOTE**

AP-406

December 1987

**MCS[®]-96
Analog Acquisition Primer**

**DAVID P. RYAN
INTEL CORPORATION**

THE MCS[®]-96 ANALOG ACQUISITION PRIMER

INTRODUCTION

As technology advances, embedded control applications continue to reduce chip-count and demand microcontrollers with increased features to assist system-cost reduction. Since every embedded control application interfaces with the physical world, and the physical world is an analog process, it was inevitable that microcontrollers would include integrated analog acquisition capabilities.

The first such integration of standard microcontroller and A/D converter occurred on Intel's 8022 in 1978. This opened the door to cost reduction of high volume applications that required analog inputs. The device fit well into applications that needed processing of analog data. But this chip, with its 8-bit CPU, could not perform in high-end applications requiring analog inputs, or in applications that had computationally demanding analog tasks.

With the introduction of the MCS[®]-96 family of 16-bit microcontrollers in 1982, the combined CPU and A/D performance became available to greatly reduce the system cost of mid- and high-performance embedded control applications. These are applications which were customarily implemented with 16-bit microprocessor chip-sets teamed with analog acquisition chip sets.

There are less obvious avenues for system cost reduction when a 16-bit CPU is teamed with an on-chip analog acquisition system. For example, closed-loop servo control had been implemented almost exclusively by using analog methods. When an MCS-96 device is designed into such an application, it is not only replacing a microcontroller or microprocessor, but it also replaces closed-loop analog circuitry which never before came in contact with the digital system.

To take full advantage of this new level of integration, digital designers must become familiar with analog acquisition, and analog designers must become familiar

with digital methods of processing analog signals. This Application Note assists with the first task—understanding of an analog acquisition system.

Designers experienced with analog design, or analog acquisition systems, may find no revelations herein. To those unfamiliar with analog acquisition systems, this Ap Note provides a tutorial on the subject and will serve as a handy reference.

Answering the limitless number of analog circuit design questions is beyond the scope of this Ap Note. Suffice it to say that the effort placed on the design of analog circuits should increase with a decreasing error budget.

At a minimum, the applications literature of op-amp manufacturers and analog design manuals are a good place to start. Furthermore, the applications literature of monolithic analog acquisition system manufacturers should be consulted since the suggestions presented therein are largely transportable to any A/D system.

This Ap Note is organized in the following sections. The components of an analog acquisition system and the errors associated with each is first explained. Then, interfacing suggestions and ideas for getting more resolution are presented. Finally, a set of appendices provides back-up information, a bibliography, actual converter data and some program listings.

The definitions of terms used, and the examples presented, are drawn from the body of applications literature publicly available on the components of an analog acquisition system. There is usually no single meaning for a particular term or specification used to describe analog acquisition. However, there is, in most cases, a generally accepted definition which is most often used. To the extent possible, we have adopted the most used definition. To avoid any ambiguity, Appendix A lists the dictionary of terms as used to refer to the analog acquisition systems of MCS-96 devices.

For any users of an MCS-96 analog acquisition system (experienced or not), this document contains very useful information. It should be considered mandatory reading in addition to the latest Embedded Controller Handbook and MCS-96 data sheet for the actual device in use prior to the actual design.

WHAT IS AN ANALOG ACQUISITION SYSTEM?

An analog acquisition system is a collection of individual units which, when logically configured, form a system capable of converting an analog input to a digital value.

The typical components of an Analog Acquisition Unit (Figure 1) include an Analog-to-Digital Converter (A/D), a Sample-and-Hold (S/H) and an Analog Multiplexer (MUX). The A/D converts the infinitely varying analog voltage present on the S/H into a digital representation for use by the digital system. The S/H is required so a "snapshot" of a changing analog input can be stored for conversion by the A/D. The MUX is used to leverage the investment in the A/D by allowing a large number of isolated analog input channels to use the same converter.

The conversion result of an MCS-96 device is a 10-bit ratiometric representation of the input voltage. This produces a stair-stepped transfer function when the output code is plotted versus input voltage. See Figure 2.

The resulting digital codes can be taken as simple ratiometric information, or they can be used to provide information about absolute voltages or relative voltage changes on the inputs. The more demanding the application is on the A/D converter, the more important it is to fully understand the converter's operation. For simple applications, knowing the absolute error of the converter is sufficient. However, controlling a closed loop with analog inputs necessitates a detailed understanding of an A/D converter's operation and errors.

The errors inherent in an analog-to-digital conversion process are many: quantizing error; zero offset; full-

scale error; differential non-linearity; and non-linearity. These are "transfer function" errors related to the A/D converter. In addition, the S/H and MUX may induce channel dissimilarities and sampling error (described later).

Fortunately, one "Absolute Error" specification is available which describes the sum total of all deviations between the actual conversion process and an ideal converter. The various sub-components of error are, however, important in many applications. These error components are described in Appendix A and in the text below where ideal and actual converters are compared.

A/D Converter

There are at least three well-recognized methods for converting an analog voltage to a digital value—flash, dual slope and successive approximation.

Flash A/Ds are the fastest, and most expensive converters for a given accuracy. Flash converters typically resolve bits of the result in parallel to achieve fast conversions. Flash converter speeds are measured in tens-of-nanoseconds.

Dual slope converters are the slowest, but most accurate. Dual slope conversion is rather insensitive to noise on the input, but conversion times are measured in milliseconds.

Successive approximation converters provide a balanced tradeoff between speed and accuracy. Successive approximation conversion times are measured in tens-of-microseconds, and converter implementations are very economical for a given accuracy.

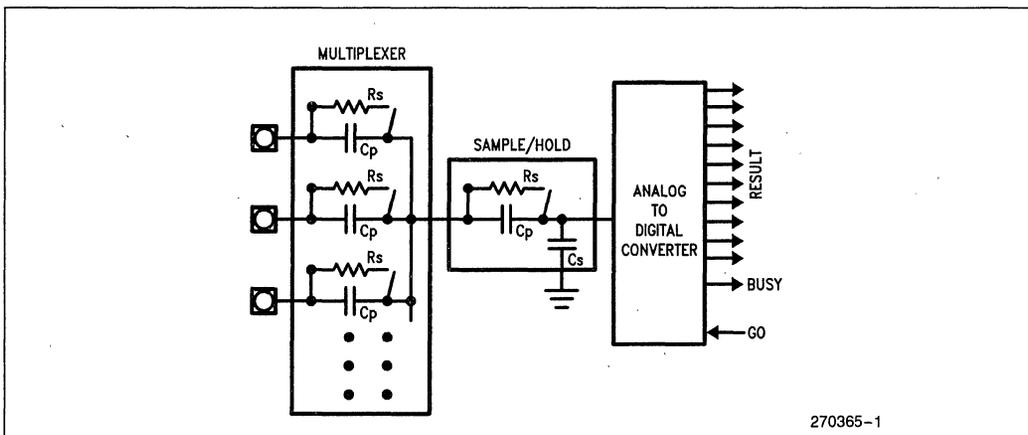


Figure 1. An Analog Acquisition System

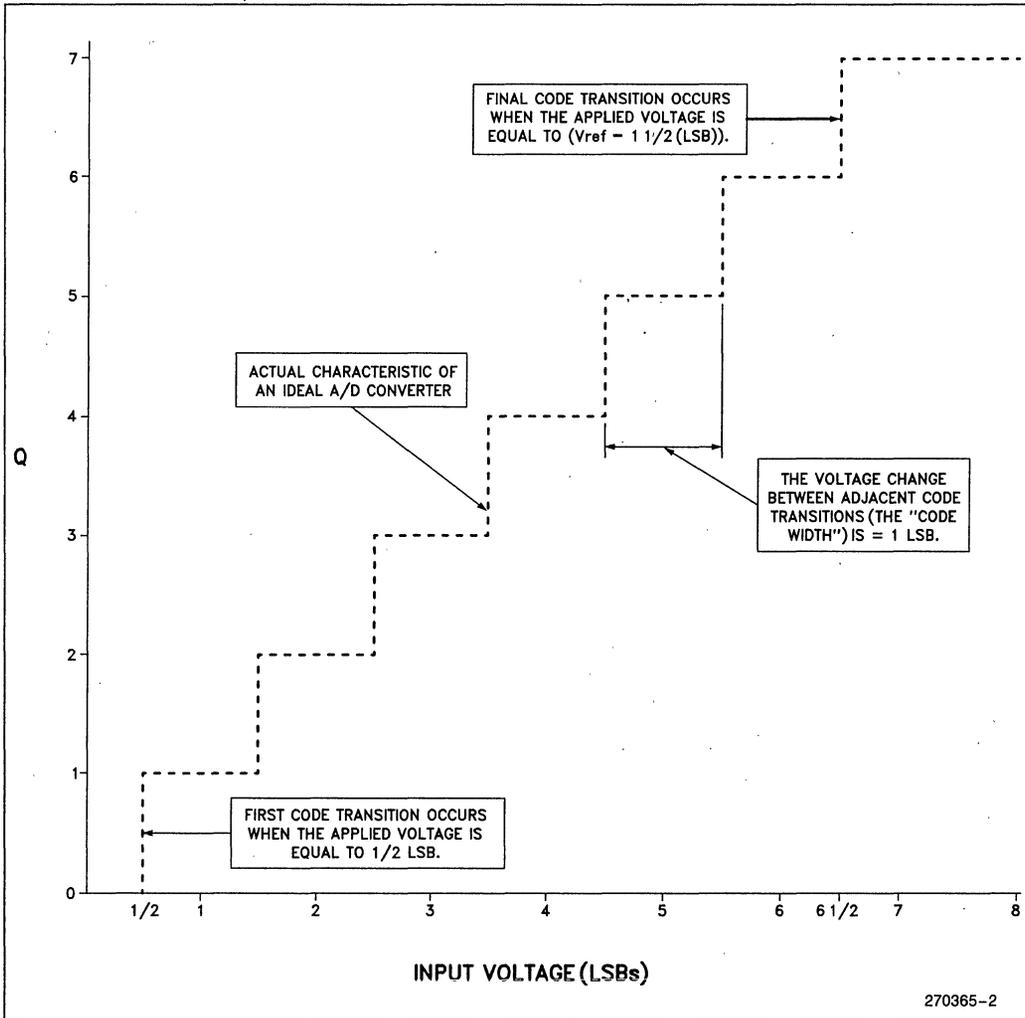
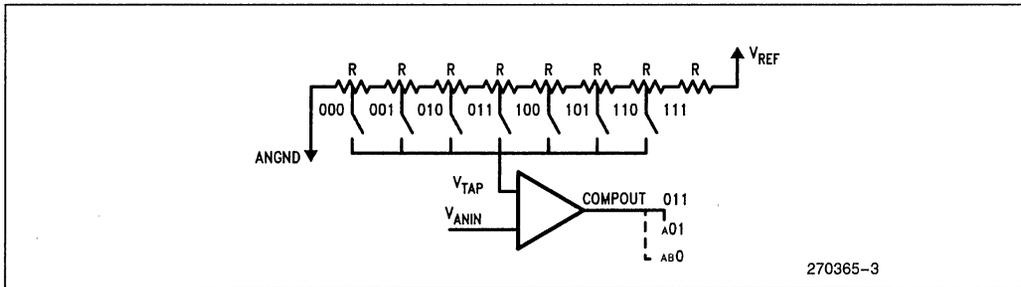


Figure 2. Ideal A/D Characteristic

MCS-96 converters use successive approximation. A successive approximation conversion is performed by comparing a sequence of reference voltages to the analog input in a binary search for the reference voltage that most closely matches the input. The $1/2$ full-scale reference voltages is the tested first. This corresponds to a 10-bit result where the most significant bit is zero, and all other bits are ones (0111 1111 11b). If the analog input is less than the test voltage, bit 10 of the result is left a zero, and a new test voltage of $1/4$ full-scale (0011 1111 11b) is tried. If this test voltage is lower than the analog input, bit 9 of the result is set and bit 8 is cleared for the next test (0101 1111 11b). This binary search continues until 10 tests have occurred, at which time the valid 10-bit conversion result resides in a register where it can be read by software.

The voltages used during the binary search are generated from an internal Digital-to-Analog Converter similar to Figure 3. The figure shows eight resistors being used as a three-bit D to A. The first resistor tap is taken from the center of the first resistor to guarantee that a zero input voltage will always output a zero code. Each successive tap then provides a reference voltage $V_{REF}/8$ (one LSB) from the previous tap. When the analog input is above the voltage of the seventh tap, the A/D will resolve to its full-scale value of 111b. Therefore, an eighth tap is not needed, and the A/D's 110b to 111b code transition will occur when V_{ANIN} equals $V_{REF} - 1/2$ LSB.

The first error seen in this process is unavoidable, and results from the conversion of a continuous voltage to


Figure 3. A Three-Bit D-to-A

an integer digital representation. This error is called quantizing error, and is always ± 0.5 LSB. Quantizing error is the only error seen in a perfect A/D converter, and is obviously present in actual converters. Figure 2 shows the transfer function for an ideal 3-bit A/D converter (i.e. the Ideal Characteristic).

Note that in Figure 2 the Ideal Characteristic possesses unique qualities: it's first code transition occurs when the input voltage is 0.5 LSB; it's full-scale code transition occurs when the input voltage equals the full-scale reference minus 1.5 LSB; and it's code widths are all exactly one LSB. These qualities result in a digitization without offset, full-scale or linearity errors. In other words, a perfect conversion.

Figure 4 shows an Actual Characteristic of a hypothetical 3-bit converter which is not perfect. When the Ideal Characteristic is overlaid with the imperfect characteristic, the actual converter is seen to exhibit errors in the location of the first and final code transitions and code widths. The deviation of the first code transition from ideal is called "zero offset". The deviation of the final code transition from ideal is "full-scale error".

The deviation of the code widths from ideal causes two types of errors. Differential Non-Linearity and Non-Linearity. Differential Non-Linearity is a local linearity error measure, whereas Non-Linearity is an overall linearity error measure. For example, Figure 5a shows a transfer function with a large differential non-linearity and a little non-linearity. In contrast, Figure 5b shows a characteristic with small differential errors but a large overall linearity error.

Differential Non-Linearity is the degree to which actual code widths differ from the ideal width. Differential Non-Linearity gives the user a measure of how much the input voltage may have changed in order to produce a one count change in the conversion result.

If the absolute value of an input voltage is less important than the amount that the input changes, the differential non-linearity (DNL) specification of a converter is very important. For example, if the differential non-linearity of a converter is less than ± 0.5 LSB, a one count change in the digital result means that the input voltage changed at most 1.5 LSB (1 LSB ideal ± 0.5 LSB DNL). This is a much more accurate description of the input voltage change than would be available if the differential non-linearity of the converter was not known.

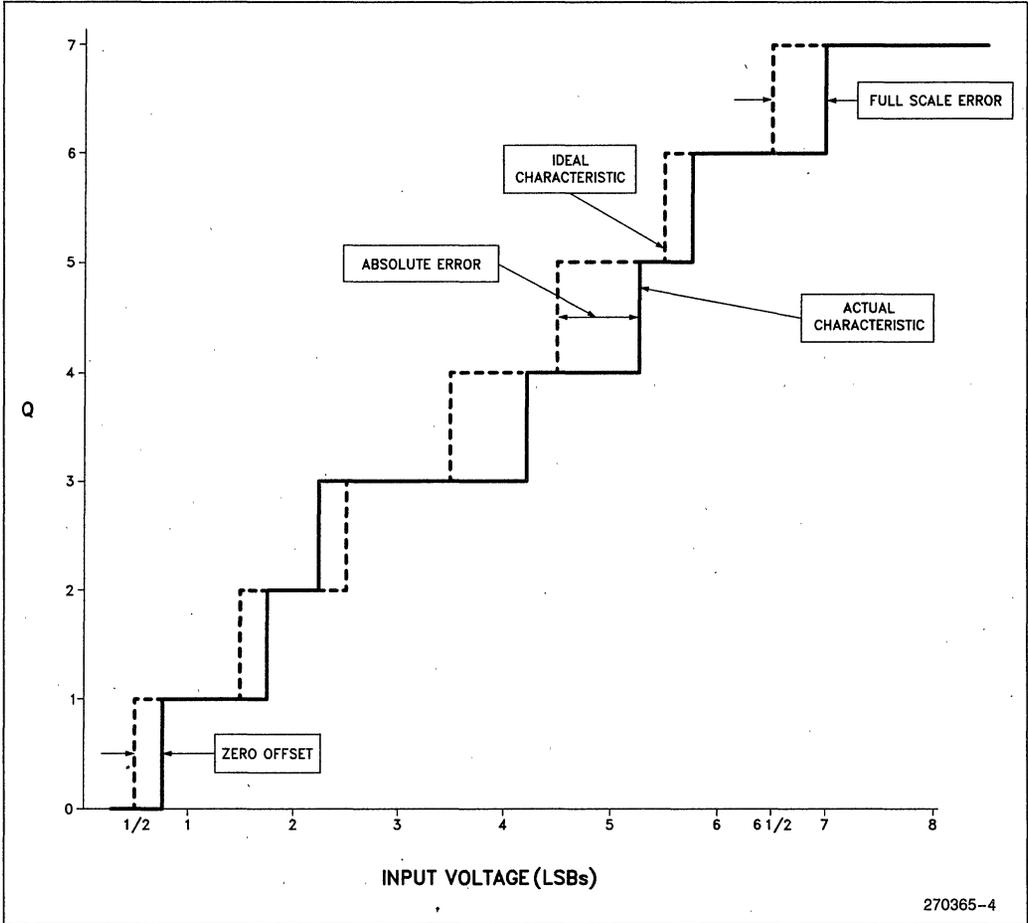


Figure 4. Actual and Ideal Characteristics

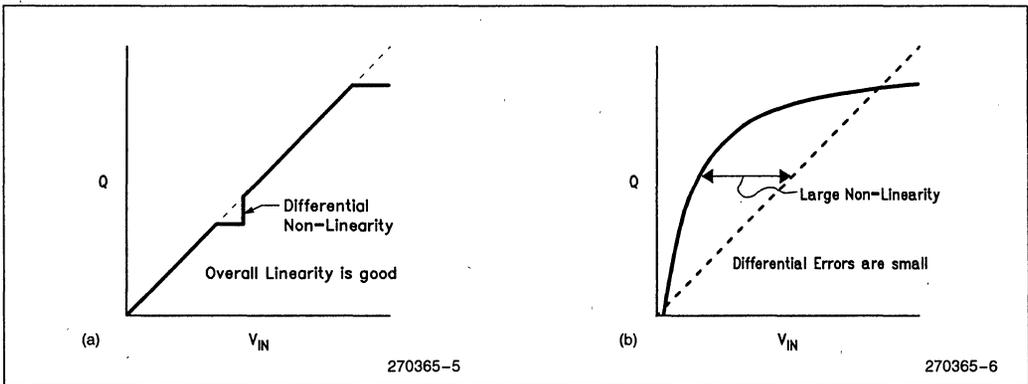


Figure 5. Types of Linearity Errors

Non-Linearity is the worst case deviation of code transitions from the corresponding code transitions of the Ideal Characteristic. Non-Linearity describes how much Differential Non-Linearities could add to produce an overall maximum departure from a linear characteristic.

If the Differential Non-Linearity errors are large enough, it is possible for an A/D converter to miss codes or exhibit non-monotonicity. Neither behavior is desirable in a closed-loop system. A converter has no missed codes if there exists for each output code a unique input voltage range that produces that code only. A converter is monotonic if every subsequent code change represents an input voltage change in the same direction. Figure 6a shows a converter with missed codes. Figure 6b shows a non-monotonic converter.

Differential Non-Linearity and Non-Linearity are quantified by measuring the Terminal Based Linearity Errors. A Terminal Based Characteristic results when an Actual Characteristic is shifted and scaled to eliminate zero offset and full-scale error (see Figure 7). The Terminal Based Characteristic is similar to the Actual Characteristic that would be seen if zero offset and full-scale error were externally trimmed away. In practice, this is done by using input circuits which include gain and offset trimming. (See the Application Hints section for more details.)

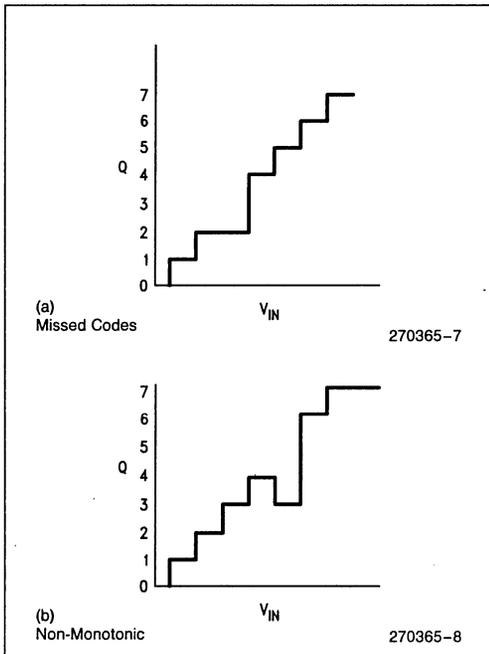


Figure 6. Undesirable Converter Operation

An often overlooked characteristic of A/D converters is that code transitions do not really occur instantaneously at some finite set of input voltages. Specific code transitions can be analyzed by doing repeated conversions around the transition point using a high accuracy input voltage. When this is done, we find that there is actually a range of voltages around code transitions where both the lower and upper codes occur for repeated conversions on the same input voltage.

Figure 8 shows this "repeatability" error. At the lower end of the region of repeatability error the lower code is most prevalent, but the upper code will occur in a small percentage of the conversion attempts. As the input voltage increases slightly, a point is reached where both lower and upper codes occur with 50 percent probability. As the input voltage moves slightly higher, the upper code occurs most often with the lower code showing up in a small percentage of conversions.

The repeatability error is due to the fundamental ability of the comparator in the A/D to resolve very similar voltages. Random noise also contributes to repeatability errors. On MCS-96 devices, the width of the region of repeatability error has been found to be typically 1 mV to 1.25 mV. Since this error is specified, all other errors are specified assuming the code transitions occur at the voltage where adjacent codes are equally likely.

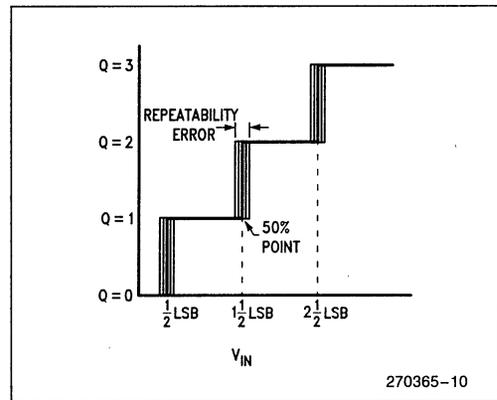


Figure 8. Repeatability Error

The Multiplexer

The eight channel multiplexer is implemented as a collection of eight MOS switches. Only one of eight can be closed at any instant in time. Figure 1 shows the multiplexer with the switches acting as resistors when closed and as small parasitic capacitors when open. The input protection devices on the analog input pins are also considered a part of the multiplexer.

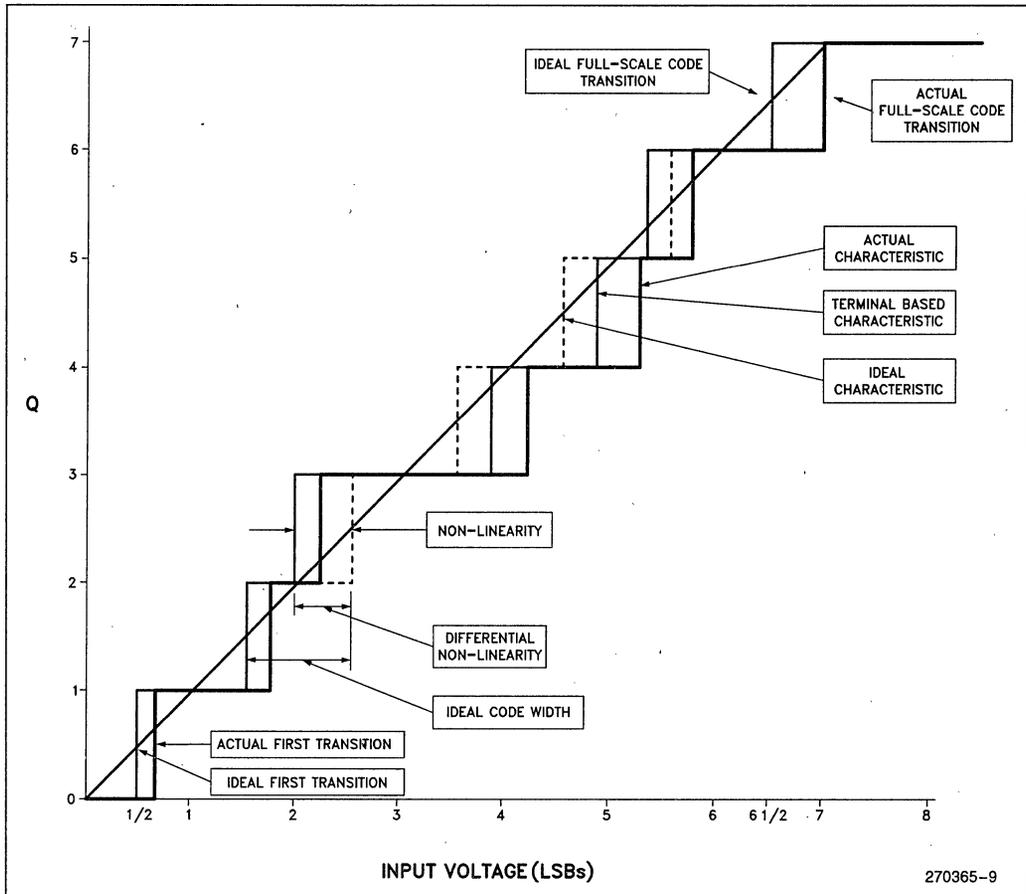


Figure 7. Terminal Based Characteristic

The resistance of a closed switch is typically 1K to 2K ohms and the D.C. leakage due to the input protection is typically 3 microamps maximum. Both values depend upon the process used and day-to-day fabrication variations. The channel resistance and the D.C. leakage can also vary from channel-to-channel on the same device. These variations can be seen in the conversion process and are described by the channel-to-channel matching specification.

Channel-to-channel matching specifies the input voltage differences induced by mismatched elements of the multiplexer. This error is quantified by measuring the difference between the input voltages necessary to cause the same code transition to occur through different multiplexer channels under identical test conditions.

Matching errors are more complex than a simple voltage offset between channels, and thus are difficult to

externally cancel. Fortunately, multiplexer channels typically match to within one millivolt.

A multiplexer that has the potential to short two inputs together is not very attractive. To keep this from happening, the circuitry that selects the active channel is designed to guarantee that all channels are deselected before a new channel is selected. Thus, the multiplexer is said to be Break-Before-Make.

In addition to Break-Before-Make channel selection, an analog multiplexer must be able to keep deselected channels isolated from the selected channel. As shown in Figure 1, there are parasitic capacitances coupling every deselected channel to the multiplexer output. The quantification of coupling is called Off-Isolation. Off-isolation is the multiplexer's ability to attenuate signals on deselected channels.

Sample-and-Hold

The sample-and-hold of an analog acquisition system can be built using an analog switch and a sample capacitor. As with the multiplexer, there is also a parasitic capacitance coupling the switch input to the sample capacitor when the switch is open (Figure 1).

The resistance of the sample-and-hold switch combines with the series resistance of the multiplexer to impede the current necessary to charge the sample capacitor. For example, with a 5K ohm total input resistance from the pin to the 2 pf sample capacitor, the RC time constant is 10 nS ($2 \text{ pf} \times 5\text{K ohms}$).

During the one microsecond that the sample capacitor is connected to the input, 100 time constants elapse (1 microsecond/10 nS). This means that the sample capacitor is 100 percent of the voltage on the input pin ($1 - e^{-100}$), assuming a zero source impedance.

If a source impedance of 2K ohms is assumed, the RC time constant of the sampling process would be 14nS ($7\text{K ohms} \times 2 \text{ pf}$). Thus, 71.4 time constants would pass in one microsecond resulting in the sample capacitor being charged to within 99.9 percent of its final value. Source impedances above 2K ohms would begin to degrade the conversion accuracy due to D.C. leakage (described later).

Figure 9 shows the actual input voltage and the sampled voltage approaching the input voltage. Once the sample-and-hold switch closes, the sample window begins. The sample window extends for four state times and ends with the sample-and-hold switch opening on MCS-96 devices (except 8X9X-90, which is 8 state times and has no sample-hold). Figure 9 also shows the sample delay, which is the delay from the time a start conversion signal is generated to the time a conversion process begins.

It is important to understand the uncertainties associated with the timing of the sample-and-hold. Digital signal processing algorithms rely upon the "spectral purity" of the sampling process. If the sample window jumps around with respect to the start conversion signal, or if the start conversion signal cannot be generated at precise times, consecutive samples of input data will not be equally spaced in time (i.e. sampling will be spectrally impure).

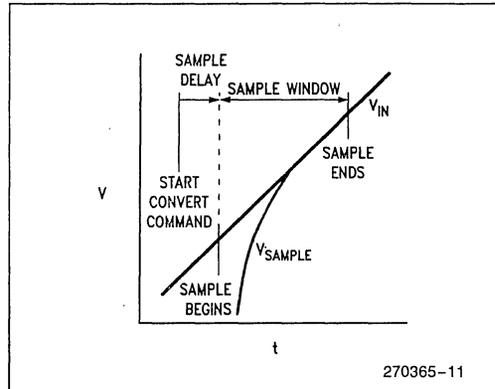


Figure 9. Sample-and-Hold Voltage

To improve the spectral purity of the sampling in digital signal processing applications, sequential MCS-96 start conversion signals can be generated with less than 50 nanoseconds of jitter using the HSO unit. The sample delay and sample time are also a constant number of state times to within 50 nanoseconds each.

Once the sample window closes, it is desired that all further changes on any input channel be isolated from the sample capacitor. The multiplexer's off-isolation is responsible for isolating deselected channels, while the sample-and-hold switch must attenuate changes on the selected channel. This source of error is described as Feedthrough. Feedthrough is quantified as the ability of the sample-and-hold to reject unwanted signals on its input.

Other factors that affect a real A/D Converter system include sensitivity to temperature. Temperature sensitivities are described by the change in typical specifications with a change in temperature.

The MCS[®]-96 Conversion Sequence

The MCS-96 Analog Acquisition System includes an eight channel analog multiplexer, sample-and-hold circuit and 10-bit analog to digital converter (Figure 10). An MCS-96 device can therefore select one of eight analog inputs, sample-and-hold the input voltage and convert the voltage into a digital value. Each conversion takes 22 microseconds (8097BH), including the time required for the sample-and-hold (with XTAL1 = 12 MHz). The method of conversion is successive approximation.

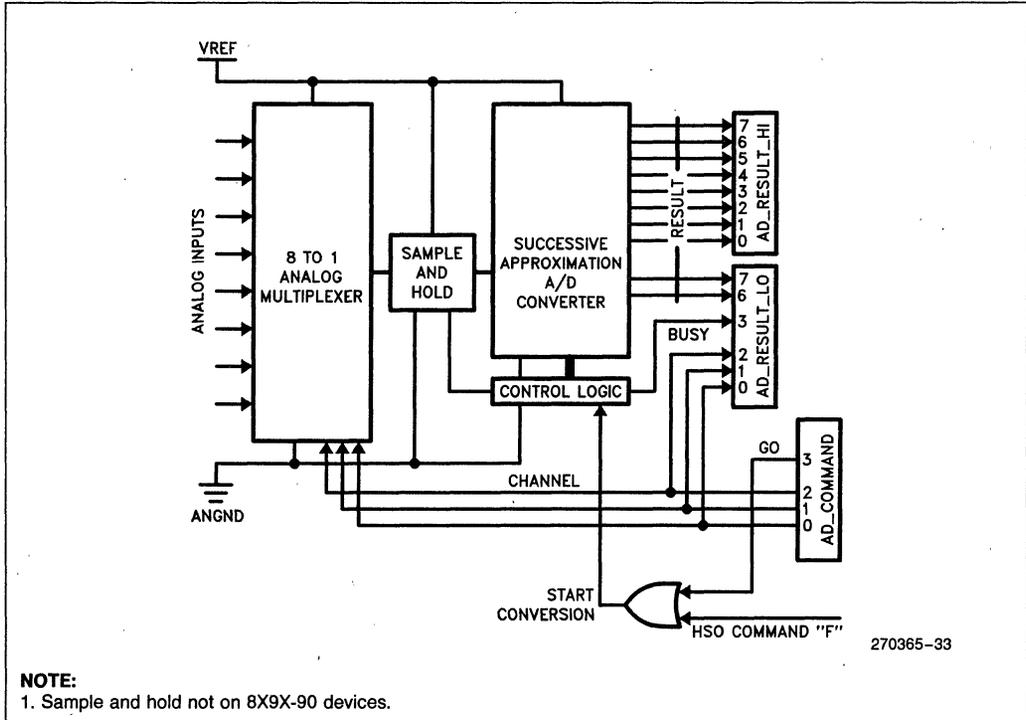


Figure 10. A/D Converter Block Diagram

The conversion process is initiated by the execution of HSO command OFH, or by writing a one to the GO Bit in the A/D Control Register. Either activity causes a start conversion signal to be sent to A/D control logic. If an HSO command was used, the conversion process will begin when Timer 1 increments. This aids applications attempting to approach spectrally pure sampling, since successive samples spaced by equal Timer 1 delays will occur with a variance of about ± 50 ns (assuming a stable clock on XTAL1). However, conversion initiated by writing a one to the ADCON register GO Bit will start within three state times after the instruction has completed execution, resulting in a variance of about $0.75 \mu\text{s}$ (XTAL1 = 12 MHz).

Once the A/D unit receives a start conversion signal, there is a one state time delay before sampling (sample delay) while the successive approximation register is reset and the proper multiplexer channel is selected. After the sample delay, the multiplexer output is connected to the sample capacitor and remains connected for four state times (sample time). After this four state time "sample window" closes, the input to the sample capacitor is disconnected from the multiplexer so that changes on the input pin will not alter the stored charge while

the conversion is in progress. The sample delay and sample time uncertainties are each approximately ± 50 ns, independent of clock speed.

To perform the actual analog-to-digital conversion the MCS-96 implements a successive approximation algorithm. The converter hardware consists of a 256-resistor ladder, a comparator, coupling capacitors and a 10-bit successive approximation register (SAR) with logic that guides the process. The resistor ladder provides 20 mV steps ($V_{REF} = 5.12\text{V}$), while capacitive coupling is used to create 5 mV steps within the 20 mV ladder voltages. Therefore, 1024 internal reference voltages are available for comparison against the analog input to generate a 10-bit conversion result. Appendix B contains a detailed description of the method used to generate 1024 voltages from a 256-resistor chain.

The total number of state times required for a 10-bit conversion varies from one MCS-96 version to the next. Attempting to short-cycle the 10-bit conversion process by reading A/D results before the done bit is set may work on some versions of MCS-96 devices, however it is not recommended. Short-cycling is not tested, nor is it guaranteed. Furthermore, it may not work on future MCS-96 devices.

APPLICATION HINTS

The analog signals that must be converted by an analog acquisition system vary widely. The analog input may arrive at the controller as a voltage or current. The range may be 0 to 1 volt or ± 30 volts, or some other arbitrary range. The input may be linear, logarithmic, non-linear, or perturbed in some bizarre fashion. Although interfacing to such signals could be considered an art form, some simple suggestions are contained in this section.

Analog Inputs

The external interface circuitry to an analog input is highly dependent upon the application, and can impact converter characteristics. In the external circuit's design, important factors such as input pin leakage, sample capacitor size and multiplexer series resistance from the input pin to the sample capacitor must be considered.

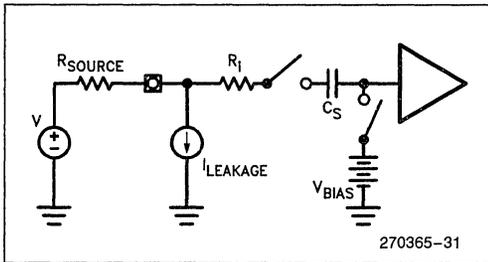


Figure 11. Idealized A/D Sampling Circuitry

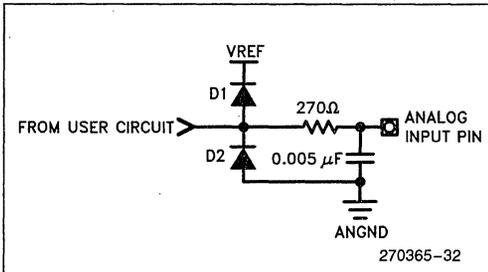


Figure 12. Suggested A/D Input Circuit

For the 8096BH, these factors are idealized in Figure 11. The external input circuit must be able to charge a sample capacitor (C_S) through a series of resistance (R_I) to an accurate voltage given a D.C. leakage (I_L). On the 8096BH, C_S is around 2 pF, R_I is around 5 K Ω and I_L is specified at 3 μ A maximum. In determining the source impedance R_S , V_{BIAS} is not important.

External circuits with source impedances of 1 K Ω or less will be able to maintain an input voltage within a

tolerance of about ± 0.61 LSB (1.0 K $\Omega \times 3.0 \mu$ A = 3.0 mV) given the D.C. leakage. Source impedances above 2 K Ω can result in an external error of at least one LSB due to the voltage drop caused by the 3 μ A leakage. In addition, source impedances above 25 K Ω may degrade converter accuracy as a result of the internal sample capacitor not being fully charged during the 1 μ s (12 MHz clock) sample window.

Placing an external capacitor on each analog input will reduce the sensitivity to noise, as the capacitor combines with source resistance in the external circuit to form a low-pass filter. In practice, one should include a small series resistance prior to an external low leakage capacitor on the analog input pin and choose the largest capacitor value practical, given the frequency of the signal being converted. This provides a low-pass filter on the input, while the resistor will also limit input current during over-voltage conditions.

Figure 12 shows a simple analog interface circuit based upon the discussion above. The circuit in the figure also provides limited protection against over-voltage conditions on the analog input (limits to 2.6 mA with 270 Ω (0.7/270)). The circuit induces leakage from the diodes, which should be kept small.

The wide range of possible analog environments that must be interfaced to, or the existence of stringent accuracy requirements, makes the consideration of alternative input buffer configurations necessary. The most popular input buffer is a single op-amp in the non-inverting or inverting configurations of Figure 13.

In the non-inverting circuit of Figure 13 (a), the analog input is scaled by the buffer gain to output 5 volts when the input is at its maximum positive input. When the buffer input is 0 volts, the output will also be 0 volts.

In the inverting circuit of Figure 13 (b), a reference equal to the maximum possible input voltage is placed on the non-inverting input of the op-amp and the actual analog input is placed on the inverting input. The output voltage of the buffer is then proportional to the deviation of analog input from its maximum possible value. For example, when the analog input equals V_{MAX} , the buffer output will equal 0 zero volts. When the analog input equals its minimum value, the buffer output equals 5 volts. The digital result from the A/D converter might, of course, have to be complemented before being used.

The circuits of Figure 13 show only feedback resistors that set the gain of the buffer. In practice, it will often be necessary to include offset adjustments, gain trimming, temperature or frequency stability compensation, or components to build an active filter.

Figure 14 depicts a generalized non-inverting input buffer that offsets the analog input and scales the input

to a 5 volt range. The course offset is set by the ratio of R_{BIG1} and R_{BIG2} , while offset fine tuning is done by adjusting R_{TRIM} . The course gain is set by the ratio of R_{G1} and R_{G2} while gain trimming is done with R_{GTRIM} .

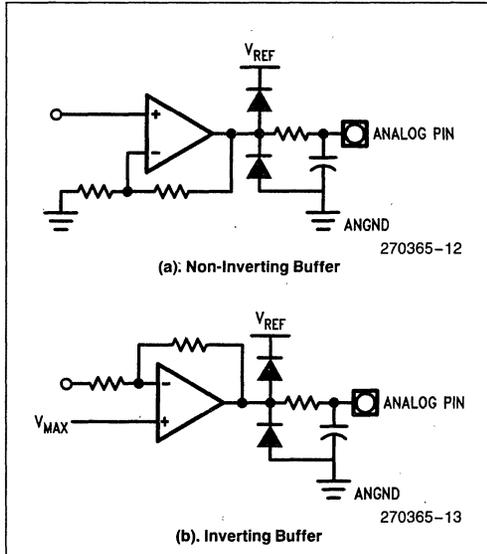


Figure 13

By trimming the offset and gain, not only can external component errors be zeroed out, but the offset and full scale error of the A/D converter can be nulled.

The procedure for nulling offset and gain is simple. First, a voltage is applied to V_{IN} which corresponds to the ideal first code transition of the A/D. R_{TRIM} is adjusted so that 50 percent of the conversion results are 0 while 50 percent are 1. Second, a voltage is applied to V_{IN} which corresponds to the ideal final code transition of the A/D converter. R_{GTRIM} is then adjusted until 50 percent of the conversion results are 3FEH and 50 percent are 3FFH. Once this adjustment is complete, the converter zero offset and full-scale errors are nulled, and could be ignored (except for temperature variation). This allows the system to rely upon the tighter, more descriptive converter specifications for Terminal Based Non-Linearity and Differential Non-Linearity.

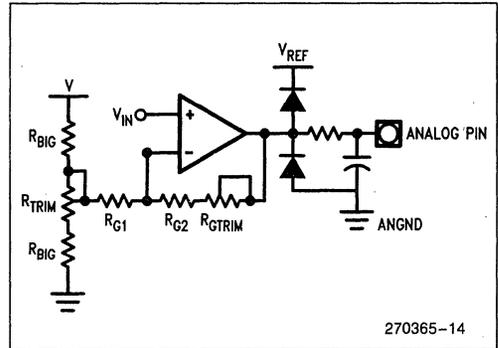


Figure 14. Trimming Offset and Gain

Analog References

Reference supply levels strongly influence the absolute accuracy of the conversion. For this reason, it is recommended that the ANGND pin be tied to a clean ground, as close to the power supply as possible. Bypass capacitors should also be used between V_{REF} and ANGND. ANGND should be connected to V_{SS} only at the chip. V_{REF} should be well regulated and used only for the A/D converter. The V_{REF} supply can be between 4.5V and 5.5V and needs to be able to source around 5 mA. Figure 15 shows all of these connections.

Note that if only ratiometric information is desired, V_{REF} can be connected to V_{CC} . In addition, if the A/D converter is not being used, V_{REF} must be connected to V_{CC} and ANGND to V_{SS} for Port0 to work as a digital port.

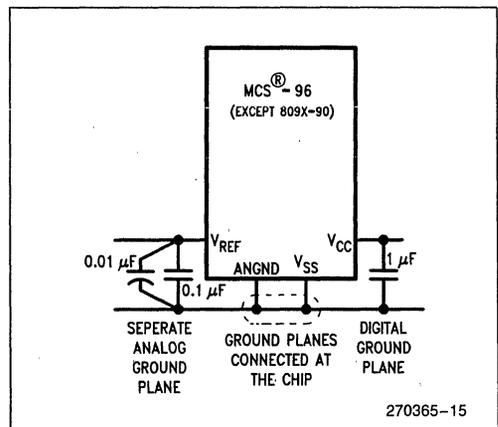


Figure 15. Supply Decoupling

Getting More Resolution

Given that the A/D converter can convert an analog input ranging from 0 volts to 5 volts into 1024 steps of 5 millivolts each, the desire for more resolution can come from three basic needs – need extra LSB, need extra MSB, need BOTH.

The configuration shown in Figure 16 can be used to solve each of the “more resolution” problems. This set-up requires the use of two input channels with different offsets and gains.

When the 5 millivolt step size of the A/D is too large for the application requirements, but the 5 volt range is sufficient, the system needs an “extra LSB”. For example, an application requiring 2.5 millivolt steps over a 5 volt range needs an 11-bit conversion result. The 11th bit needs to be added to the least significant side of the 10-bit result (the “right”). This can be achieved using the circuit of Figure 16.

If both channels are set for a gain of 2, with channel 1 offset to 2.5 volts, the 5 volt input range is split into 2.5 volt ranges that are amplified by two before being input to the A/D. While V_{IN} is between 0 and 2.5 volts, channel 0 will be providing a proportional voltage between 0 volts and 5 volts to the A/D converter. Channel 1 will be clamped to 5 volts. When V_{IN} rises above 2.5 volts, channel 1 will begin to output a proportional voltage between 0 volts and 5 volts to the A/D converter and channel 0 will be clamped at 5 volts. Using this method, an 11-bit (2048 step) result is created with 2.5 millivolt steps (i.e. an extra LSB).

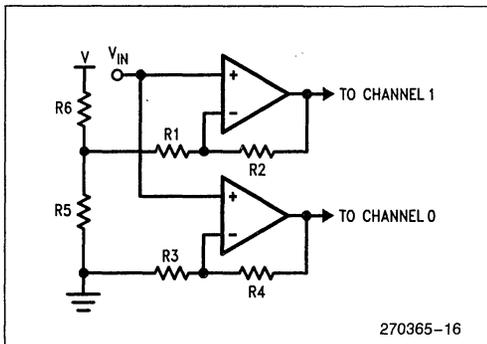


Figure 16. A Flexible Input Circuit

It is useful to note that only one conversion per sample will be required if the software keeps track of which channel is active. The only time that two conversions will be required for one sample is when the voltage crosses the midpoint.

The second reason that “more resolution” is requested is the need for an “extra MSB”. When the converter’s input voltage range is too small (5 volts when 10 volts is needed), but 5 millivolt steps over the actual input voltage range is sufficient, an extra bit is needed on the most significant (“left”) side of the 10-bit result. The circuit of Figure 16 can also be used, with different gains and offsets, to satisfy this extra MSB need by splitting the 10 volt range into 5 volt ranges.

If both channels of Figure 16 are set for unity gain, and channel 1 is offset to 5 volts, an 11-bit conversion result with 5 millivolt steps is available. While V_{IN} is in the lower half of its range (0 volts to 5 volts), channel 0 will be active. While V_{IN} is in the upper half of its range (5 volts to 10 volts), channel 1 will be active. Thus, an extra MSB is created.

For applications requiring multiple extra bits of result, the solutions can become more “elegant” (i.e. elaborate). However, it is profitable to first squeeze the most out of the now familiar circuit in Figure 16.

Assume that the analog input, V_{IN} , ranges from 0 volts to 10 volts, and it is desired to measure this range in 2.5 millivolt steps. This requires two extra bits of result – one extra MSB and one extra LSB. A simple extrapolation of the preceding discussion of creating extra bits might have the designer planning to tie up four channels of the multiplexer needlessly. Needlessly, that is, if the application is a typical control application where the high accuracy requirements are only important in the “normal” operating range of the process. Outside of the normal operating range is the “possible” operating range which must be measured, but with less stringent requirements.

Since the requirements of the normal range set the necessary LSB weight, and the extent of the possible range sets the maximum voltage span, it follows that only two channels need to be used (Figure 16). Channel 0 would be set with a gain that compressed the possible V_{IN} range to 5 volts, while channel 1 would be offset to the normal operating range and would have a gain of two to expand this region of critical interest. With this ap-

proach, 100 percent of the normal operating range is digitized in 2.5 millivolt steps, while 100 percent of the possible range is digitized in 10 millivolt steps.

Unfortunately, not all high resolution applications can be described as a process with a small region of in-control operation, where the process is out-of-control outside of that small region. For example, it is necessary to measure airflow in an engine controlling carburetion. The air flow at idle is likely to be several orders-of-magnitude lower than the airflow at full RPM. The process needs to be in tight control over the entire range, not only when the engine is at half-speed.

When it is desired to measure a process with a fixed percent of error throughout a range spanning several orders-of-magnitude, a non-linear input buffer becomes attractive. For example, assume that the analog signal that needs to be digitized can vary from 1 millivolt to 25 volts and describes a physical process that must be represented digitally with 1 percent error at any point in the possible input range. A linear solution to this application would require a converter with a 10 microvolt LSB ($1\% \times 1 \text{ mV}$), and a resolution of 22 bits ($25 \text{ V}/10 \text{ microvolts}$). This is clearly undesirable.

The use of a log input buffer to compress the 25 volt range logarithmically to 5 volts would satisfy the application requirements. The input would range from 1 millivolt to 25 volts with the output ranging from 0 volts to 5 volts proportionally to the log of $V_{IN}/1\text{mV}$. Each one-percent change in the input voltage would change the output voltage by 5 millivolts (one count). The analog could be taken in software using a lookup table, or the control calculations could be performed in a log base.

Simple inexpensive log-amps can be built as in Figure 17, or high-accuracy, self-contained log-amps can be purchased. Which is chosen depends upon the application tradeoffs of price and performance.

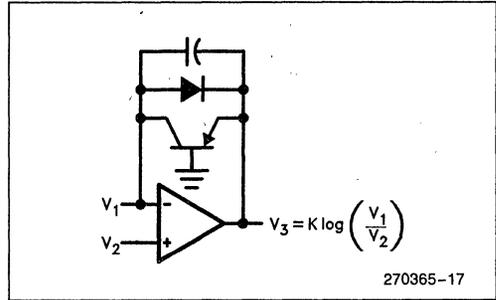


Figure 17. A Low-Cost Log Amplifier

Other techniques become available for consideration in systems that have slow sample rate requirements, but very high resolution requirements. In addition to the methods described above, which require external hardware, software filtering or other post-processing of the conversion results can be productive. Each method relies upon the ability to sample the analog input much faster than the system requires an analog input.

When resolution is limited by filterable noise, perhaps the most straightforward approach to post-processing is to oversample the input by a factor of N and digitally low-pass filter the data (i.e. weighted rolling average). A result would be reported to the rest of the system every N samples (Figure 18). A low-pass filter can increase the signal-to-noise ratio (SNR) by a factor of N (see bibliography). However, care must be taken to be certain that the input voltage varies slowly with respect to the sampling rate.

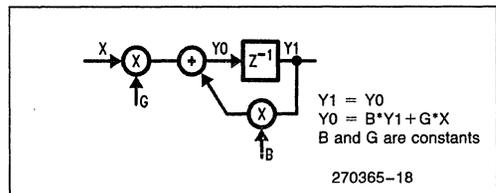


Figure 18. A Low Pass Filter

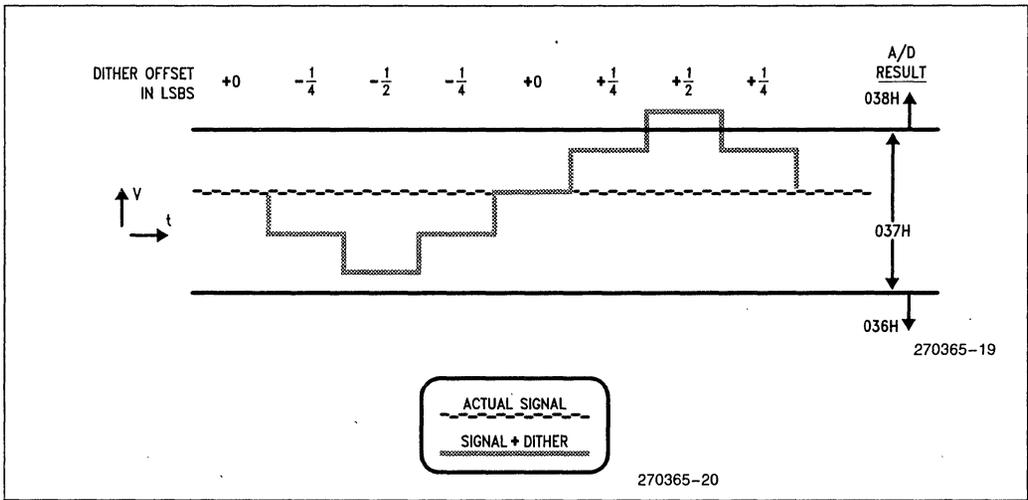


Figure 19. Dither

Another approach to creating more resolution is called “synchronized dither”. Figure 19 shows an input voltage that is constant somewhere between two code transition points. This input is “dithered” by adding a small periodic waveform ($\frac{1}{4}$ LSB steps) to the input while performing an A/D conversion synchronized with each dither step. Every time the dither completes a full cycle, the eight conversion results are averaged to form one digitized value. Since the dither is periodic and symmetrical about 0 volts, its average impact on the input voltage is 0 volts.

The creation of extra resolution can be seen with the example shown in Figure 19. Without dither, the input voltage would always convert to 37H. With dither, one-eighth of the conversions would be 38H and $\frac{7}{8}$ of the conversions would be 37H. If every eight conversions were averaged, the result would be $37H + \frac{1}{8}$ LSB. The possible results given a four level dither, where the input voltage was always within the 37H code width, would be

- $36H + \frac{5}{8}$
- $36H + \frac{7}{8}$
- $37H + 0$
- $37H + \frac{1}{8}$
- $37H + \frac{3}{8}$

Hence, four new levels exist (two bits).

Dither will only create more resolution up to the limit of the A/D converter comparator’s ability to distinguish voltages. Since MCS-96 converter repeatability error is typically around 1 millivolt to 1.25 millivolts, $\frac{1}{4}$ LSB dither is the practical limit if no other processing is done. Figure 20 shows a simple method by which

the input voltage could be dithered under software control.

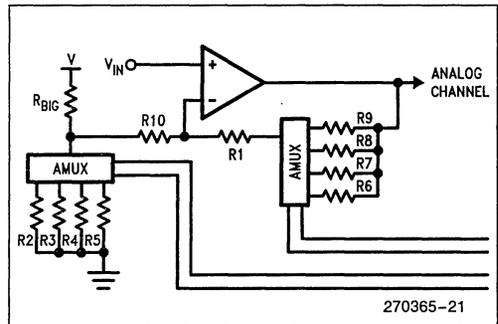


Figure 20. Software Controlled Offset and Gain

While only a few of the more obvious interfacing techniques were described here, there are as many innovative interfacing tricks as there are designers.

CONCLUSION

This application note provides a fundamental understanding of MCS-96 analog acquisition for the digital designer. Since answering the limitless number of analog circuit design questions is beyond the scope of this document, it is expected that analog design manuals and the large body of publicly available applications literature will be consulted for detailed design hints. Furthermore, the applications literature of monolithic analog acquisition system manufacturers should be consulted since the suggestions presented therein are largely transportable to any A/D system.

APPENDIX A

A/D GLOSSARY OF TERMS

Figures 2, 4 and 7 display many of these terms.

ABSOLUTE ERROR—The maximum difference between corresponding actual and ideal code transitions. Absolute Error accounts for all deviations of an actual converter from an ideal converter.

ACTUAL CHARACTERISTIC—The characteristic of an actual converter. The characteristic of a given converter may vary over temperature, supply voltage, and frequency conditions. An Actual Characteristic rarely has ideal first and last transition locations or ideal code widths. It may even vary over multiple conversions under the same conditions.

BREAK-BEFORE-MAKE—The property of a multiplexer which guarantees that a previously selected channel will be deselected before a new channel is selected. (e.g. the multiplexer will not short inputs together.)

CHANNEL-TO-CHANNEL MATCHING—The difference between corresponding code transitions of actual characteristics taken from different channels under the same temperature, voltage and frequency conditions.

CHARACTERISTIC—A graph of input voltage versus the resultant output code for an A/D converter. It describes the transfer function of the A/D converter.

CODE—The digital value output by the converter.

CODE CENTER—The voltage corresponding to the midpoint between two adjacent code transitions.

CODE TRANSITION—The point at which the converter changes from an output code of Q , to a code of $Q + 1$. The input voltage corresponding to a code transition is defined to be that voltage which is equally likely to produce either of two adjacent codes.

CODE WIDTH—The voltage corresponding to the difference between two adjacent code transitions.

CROSSTALK—See "Off-Isolation".

D.C. INPUT LEAKAGE—D.C. Leakage current of an analog input pin.

DIFFERENTIAL NON-LINEARITY—The difference between the ideal and actual code widths of the terminal based characteristic of a converter.

FEEDTHROUGH—Attenuation of a voltage applied on the selected channel of the A/D converter after the sample window closes.

FULL-SCALE ERROR—The difference between the expected and actual input voltage corresponding to the full-scale code transition.

IDEAL CHARACTERISTIC—A characteristic with its first code transition at $V_{IN} = 0.5 \text{ LSB}$, its last code transition at $V_{IN} = (V_{REF} - 1.5 \text{ LSB})$ and all code widths equal to one LSB.

INPUT RESISTANCE—The effective series resistance from the analog input pin to the sample capacitor.

LSB - LEAST SIGNIFICANT BIT—The voltage value corresponding to the full-scale voltage divided by $2n$, where n is the number of bits of resolution of the converter. For a 10-bit converter with a reference voltage of 5.12 volts, one LSB is 5.0 mV. Note that this is different than digital LSBs, since an uncertainty of two LSBs, when referring to an A/D converter, equals 10 mV. (This has been confused with an uncertainty of two digital bits, which would mean four counts, or 20 mV.)

MONOTONIC—The property of successive approximation converters which guarantees that increasing input voltages produce adjacent codes of increasing value, and that decreasing input voltages produce adjacent codes of decreasing value.

NO MISSED CODES—For each and every output code, there exists a unique input voltage range which produces that code only.

NON-LINEARITY—The maximum deviation of code transitions of the terminal based characteristic from the corresponding code transitions of the actual characteristic of a converter.

OFF-ISOLATION—Attenuation of a voltage applied on a deselected channel of the A/D converter. (Also referred to as Crosstalk.)

REPEATABILITY—The difference between corresponding code transitions from different actual characteristics taken from the same converter on the same channel at the same temperature, voltage and frequency conditions.

RESOLUTION—The number of input voltage levels that the converter can unambiguously distinguish between. Also defines the number of useful bits of information which the converter can return.

SAMPLE DELAY—The delay from receiving the start conversion signal to when the sample window opens.

SAMPLE DELAY UNCERTAINTY—The variation in the Sample Delay.

SAMPLE TIME—The time that the sample window is open.

SAMPLE TIME UNCERTAINTY—The variation in the sample time.

SAMPLE WINDOW—Begins when the sample capacitor is attached to a selected channel and ends when the sample capacitor is disconnected from the selected channel.

SUCCESSIVE APPROXIMATION—An A/D conversion method which uses a binary search to arrive at the best digital representation of an analog input.

TEMPERATURE COEFFICIENTS—Change in the stated variable per degree centigrade temperature change. Temperature coefficients are added to the typical values of a specification to see the effect of temperature drift.

TERMINAL BASED CHARACTERISTIC—An Actual Characteristic which has been rotated and translated to remove zero offset and full-scale error.

V_{CC} REJECTION—Attenuation of noise on the V_{CC} line to the A/D converter.

ZERO OFFSET—The difference between the expected and actual input voltage corresponding to the first code transition.

APPENDIX B

CAPACITIVE INTERPOLATION

A successive approximation A/D converter needs an internal D/A converter of the same resolution as the desired A/D result. A 10-bit D/A could have been made using a string of 1024 resistors connected from the analog reference at one end to ground at the other end. Although this would be technically ideal, such a circuit would be enormous. Therefore, a method was developed to generate the needed reference voltages using a small area of silicon so that an on-chip 10-bit A/D converter would be economical.

The method used relies upon a 256-resistor chain to generate reference voltages in 20mV ($5.12V/256$) steps while two ratioed capacitors are used to capacitively "interpolate" voltages in-between the resistor tap voltages. The area of the 256-resistor chain together with the capacitors is one-fourth the area of the would-be 1024 resistor chain.

Before beginning a detailed description of the capacitive part of the conversion process, it is necessary to understand a few details about the resistor chain.

There are 256 resistors connected in series from the analog reference to analog ground. The actual value of the resistors only impacts the current through the reference pin. If every resistor in the chain is the same value the converter will function properly.

To reduce resistor-to-resistor variation, the chain is folded in half, and then in an accordion fashion to produce a 16×16 block of resistors. This minimizes the sensitivity of the array to processing gradients, while also allowing the array to be addressed roughly similar to a 16×16 memory array.

As explained earlier, it is desired for the A/D converter to have its first code transition at $1/2$ LSB followed by subsequent code widths 1 LSB wide.

To accomplish this, each resistor is tapped in its center rather than between resistors. For example, the first resistor tap is half-way up the first resistor. This means that the zero resistor tap will output 10mV ($20mV/2$). When calculating the voltage on a certain resistor tap, you must add 10mV to the product of the tap number and 20mV.

The internal connections while an analog input is being sampled are shown in Figure B1a. Once sampling is complete, the analog input is disconnected and the comparator inputs are no longer clamped to V_{BIAS} (Figure B1b).

During the sample window (Figure B1a), V_{ANIN} and V_{OFS} control the amount of charge stored in C_A and C_B (V_{OFS} controls the converter offset). Once the sample window closes (Figure B1b), voltages applied to V_{IN} and V_{IN2} will add or subtract charge proportional to $(V_{ANIN} - V_{IN})$ on C_A and $(V_{OFS} - V_{IN2})$ on C_B . Unless a voltage is applied to V_{IN} and V_{IN2} . The inverting comparator input of Figure B1b will remain at V_{BIAS} due to the charges on C_A and C_B . The non-inverting comparator input will always remain at V_{BIAS} and serves as a reference.

If a V_{IN} , V_{IN2} combination is applied which causes the non-inverting input to drop below V_{BIAS} the comparator will output to a 1 to indicate that the applied voltage was lower than the original V_{ANIN} . To better understand how the circuit works, Figure B2 shows the superposition analysis used to form the equation for V_{OUT} , given initial charge on C_A and C_B and new input voltages V_{IN} and V_{IN2} .

Adding the independent effects shown in Figure B2 we have:

$$V_{OUT} = V1 + V2 + V3 + V4$$

$$V_{OUT} = V_{IN} \left(\frac{C_A}{C_A + C_B} \right) + V_{IN2} \left(\frac{C_B}{C_A + C_B} \right) + V_{AI} \left(\frac{C_A}{C_A + C_B} \right) + V_{BI} \left(\frac{C_B}{C_A + C_B} \right)$$

$$V_{OUT} = (V_{IN} + V_{AI}) \frac{C_A}{C_A + C_B} + (V_{IN2} + V_{BI}) \frac{C_B}{C_A + C_B} \tag{I}$$

The initial conditions on C_A and C_B are set-up as shown in Figure B3.

We can see that:

$$V_{AI} = V_{BIAS} - V_{ANIN} \tag{II}$$

$$V_{BI} = V_{BIAS} - V_{OFS} \tag{III}$$

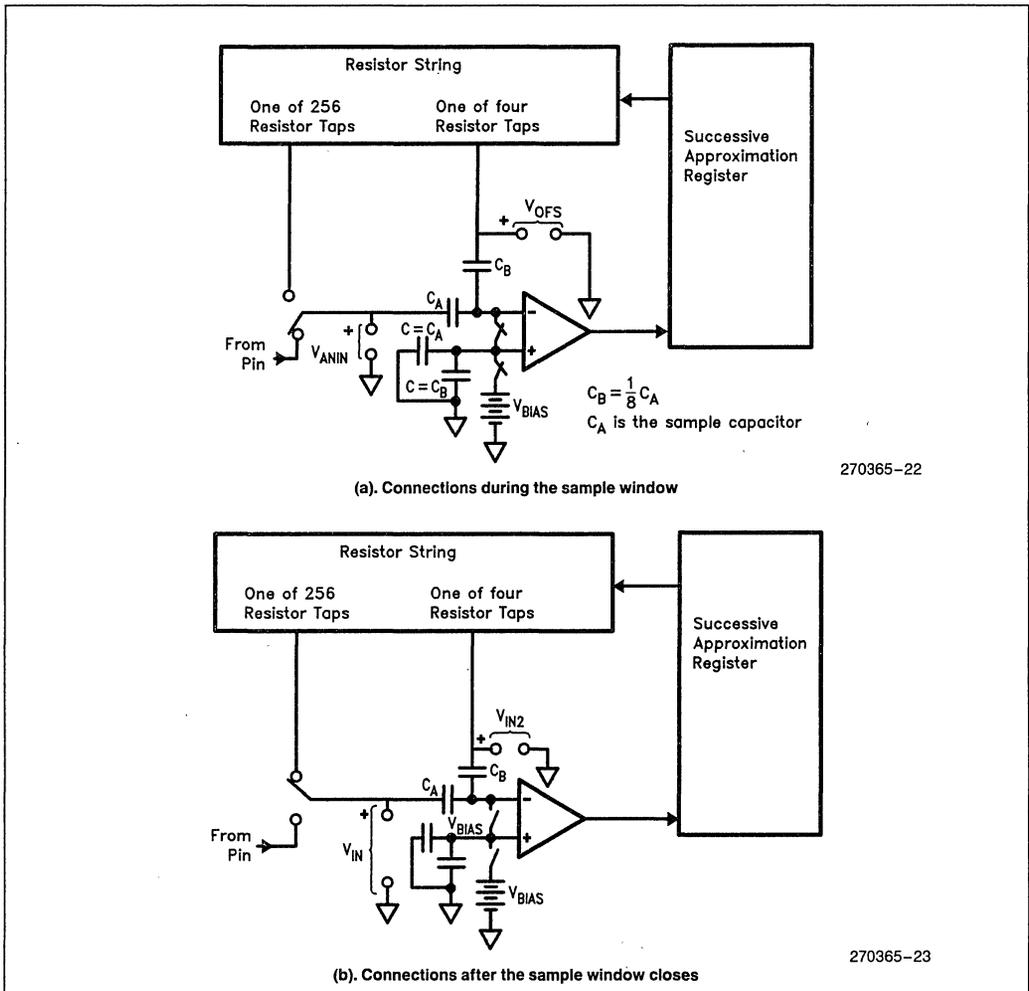


Figure B1

Substituting II and III into I we get:

$$V_{OUT} = (V_{IN} + V_{BIAS} - V_{ANIN}) \frac{C_A}{C_A + C_B} + (V_{IN2} + V_{BIAS} - V_{OFS}) \frac{C_B}{C_A + C_B} \quad (IV)$$

V_{OUT} becomes the input voltage to the comparator which ideally presents no load. The only way to make V_{OUT} approach the value of V_{BIAS} (after V_{BIAS} is removed) is to apply a voltage combination which makes equation IV evaluate to V_{BIAS} . If we had an infinitely variable internal voltage reference to use, we could just set the reference on V_{IN} to the value of V_{ANIN} and make $V_{IN2} = V_{OFS}$.

We would then have, from IV:

$$V_{IN} = V_{ANIN}, V_{IN2} = V_{OFS}$$

However, using a 256-resistor chain to provide references, we can find a V_{IN} , V_{IN2} combination which can bring V_{OUT} close to the value of V_{BIAS} . The 256-resistor chain provides a reference voltage in 20 mV steps. We can then take separate taps of the resistor chain and connect them to V_{IN} and V_{IN2} . The voltage attached to V_{IN} will couple to V_{OUT} by a factor of $C_A/(C_A + C_B) = 8/9$ from EQN IV. The voltage attached to V_{IN2} will couple to V_{OUT} by a factor of $C_B/(C_A + C_B)$. The ratio of the impacts on V_{OUT} of V_{IN} versus V_{IN2} is:

$$\left(\frac{\partial V_{OUT}}{\partial V_{IN}} \right) \div \left(\frac{\partial V_{OUT}}{\partial V_{IN2}} \right) = (8/9)/(1/9) = 8$$

Therefore, a voltage change on V_{IN} will affect the voltage seen at V_{OUT} eight times more than the same change placed on V_{IN2} .

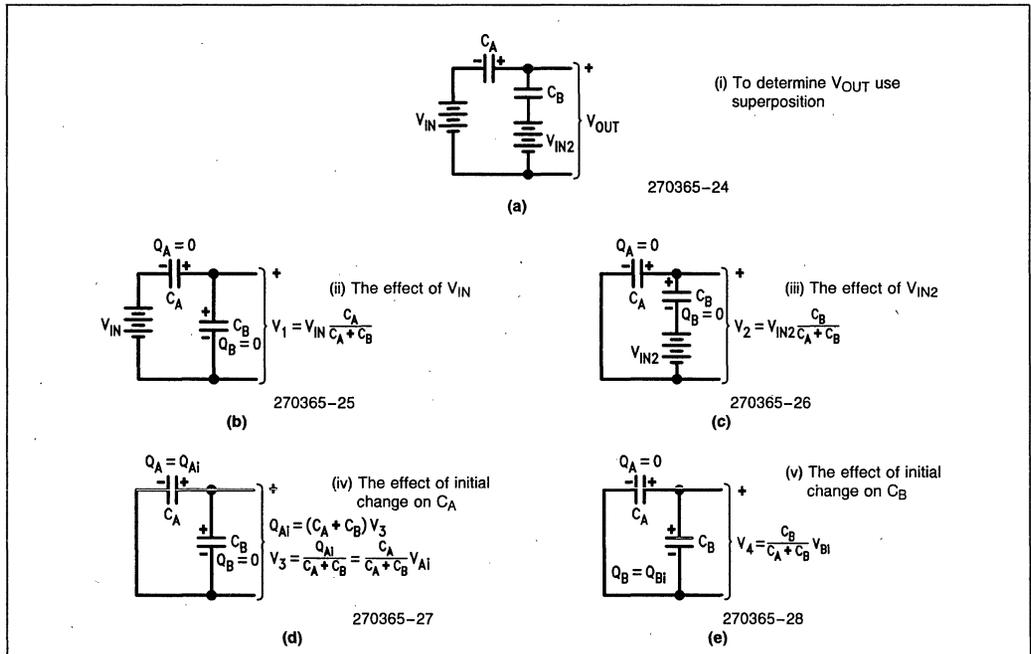


Figure B2. Superposition Analysis of comparator input voltage

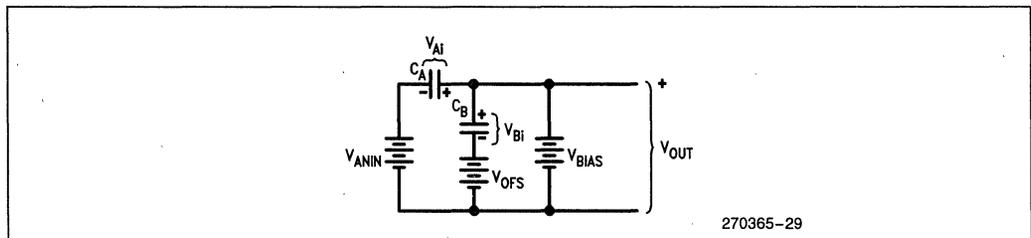


Figure B3. Initial Conditions

For example, assume the actual input voltage V_{ANIN} was 2.50mV during the sample window. Using EQN IV, and assuming $V_{BIAS} = 3V$ and $V_{OFS} = 70mV$, we substitute and find:

$$V_{OUT} = \frac{(V_{IN} + 2.9975) \times (8/9) + (V_{IN2} + 2.93) \times (1/9)}{\quad} \quad (V)$$

Using successive approximation, the first trial input voltage attempted corresponds to the digital code 0111 1111 11b ($127 \times 20mV + 10mV$). This means that the voltage applied to V_{IN} will be the 0111 1111b tap and the voltage applied to V_{IN2} will be the 0110b tap ($6 \times 20mV + 10mV = 3 \text{ LSB}$). Substituting these values into EQN V we have:

$$V_{OUT} = (2.550 + 2.9975) \times (8/9) + (0.130 + 2.93) \times (1/9) \quad (V)$$

$$V_{OUT} = \quad 4.931 \quad + \quad 0.34 \quad = 5.271$$

Since the 3V reference is lower than V_{OUT} with these inputs, the comparator will output a 0 which is placed in the MSB of the successive approximation register. The next most significant bit of the SAR is then zero'd

and the new ladder tap applied to V_{IN} . The result of this second comparison, and the subsequent comparisons are shown in Table B1. The C program used to generate Table B1 is listed in Listing B1.

The value selected for V_{OFS} during the sample window may not be obvious. The purpose of V_{OFS} is to inject a constant offset in the sampling process so that the converter's first code transition will occur at 2.5mV.

Using EQN IV we can quickly see why V_{OFS} is chosen to be the fourth resistor tap ($4 \times 20mV + 10mV = 70mV$). For $V_{ANIN} = 2.5mV$, we want V_{OUT} to evaluate to V_{BIAS} when the SAR is OH.

$$V_{OUT} = \{(0.20 \text{ mV} + 10 \text{ mV}) + (V_{BIAS} - 2.5 \text{ mV})\} \times (8/9) + \{(0.20 \text{ mV} + 10 \text{ mV}) + (V_{BIAS} - 70 \text{ mV})\} \times (1/9)$$

$$V_{OUT} - V_{BIAS} = 7.5 \text{ mV} \times (8/9) - 60 \text{ mV} \times (1/9) = 0$$

Therefore, if $V_{OFS} = 70 \text{ mV}$, the converter's first code transition will be when $V_{ANIN} = 2.5 \text{ mV}$.

Table B1. Conversion Simulation

A to D simulator. (center taps) . . With	
$V_{IN} = 0.002500$	
$V_{CENT} = 3.000000$ $V_{OFF} = 0.070000$	
SAR = 1FFH (511)	$V_{OUT} = 5.271111$
SAR = FFH (255)	$V_{OUT} = 4.133333$
SAR = 7FH (127)	$V_{OUT} = 3.564444$
SAR = 3FH (63)	$V_{OUT} = 3.280000$
SAR = 1FH (31)	$V_{OUT} = 3.137778$
SAR = FH (15)	$V_{OUT} = 3.066667$
SAR = 7H (7)	$V_{OUT} = 3.031111$
SAR = 3H (3)	$V_{OUT} = 3.013333$
SAR = 1H (1)	$V_{OUT} = 3.004444$
SAR = 0H (0)	$V_{OUT} = 3.000000$
SAR = 1H (1)	which means 0.005000 volts

```

#include "CTYPE.H"
#include "STDIO.H"
/* example invocation lines

a2dsim 0.0025 3.0 0.07      p
      Vin  Vbias  Vofs  print to screen and lp

a2dsim 0.0075 3.0 0.07
      Vin  Vbias  Vofs  print to screen only
*/

int main(k, argv)
int k;
char *argv[];
{
    /* main */
    FILE *fp, *fopen();
    double initial_conditions, vin, vout, vcent, voff, v89, v19;
    unsigned int sar = 0x3FF;
    unsigned int mask = 0x200;
    unsigned int count = 0;
    unsigned int printon;
    if (strcmp(argv[0], "run") == 0)
        count++;
    if ((k != (4 + count)) & (k != (5 + count)))
    {
        printf("\nInvocation error!\n");
        return;
    }
    count++;
    sscanf(argv[count++], "%lf", &vin);
    sscanf(argv[count++], "%lf", &vcent);
    sscanf(argv[count++], "%lf", &voff);
    if (count == k)
        printon = 0;
    else printon = 1;

    printf("A to D simulator.(center taps)..");

    if (printon)
    {
        if ((fp = fopen("\prn:", "w")) == 0)
        {
            printf("\nCan't open printer\n");
            return;
        }
    }
    if (printon)
        fprintf(fp, "A to D simulator..");

    printf(" with \nVin = %f\nVcent = %f\nVoff = %f\n", vin, vcent, voff);
    if (printon)
        fprintf(fp, " with \nVin = %f\nVcent = %f\nVoff = %f\n",
            vin, vcent, voff);

    initial_conditions = ((8.0 / 9.0) * (vcent - vin))
        + ((1.0 / 9.0) * (vcent - voff));
    v89 = 8.0 / 9.0;
    v19 = 1.0 / 9.0;
}

```

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Listing B1. A/D Converter Simulator

```

sar ^= mask;
printf("SAR = %3xH (%4d)\t", sar, sar);
if (printon)
    fprintf(fp, "SAR = %3xH (%4d)\t", sar, sar);
for (count = 0; count < 10; count++)
{
    vout = (v89 * (((double) (sar >> 2)) * 0.02 + 0.01))
        + (v19 * (((double) ((sar & 3) << 1)) * 0.02 + 0.01))
        + initial_conditions;
    if (vout < vcent)
        sar |= mask;
    mask >>= 1;
    sar ^= mask;
    printf("Vout = %f\nSAR = %3xH (%4d)\t", vout, sar, sar);
    if (printon)
        fprintf(fp, "Vout = %f\nSAR = %3xH (%4d)\t",
            vout, sar, sar);
}
printf(" which means %f volts\n\n", (double) sar * 0.005);
if (printon)
    fprintf(fp, " which means %f volts\n\n", (double) sar * 0.005);
return;
}
/* main */

```

270365-A6

Listing B1. A/D Converter Simulator (Continued)

APPENDIX C ERROR FORMULAS

The following C program listing contains the routines used to calculate A/D performance in the Embedded Controller Applications lab. Most of the routines require floating point arrays to operate upon. In the listings, the array `x[]` contains the input voltages corresponding to each code transition of the converter. The array `dx[]` contains the width of the region in which each code transition of the converter could occur. For example, an input voltage of 0.003V may cause code 0 and code 1 to be equally likely outputs. `x[0]` would then contain 0.0030000. However, 0-to-1 code transitions might be observed infrequently through a range of input voltages from 0.0025V to 0.0035V. `dx[0]` would then contain 0.0010000 to indicate that there is a 1 millivolt window in which either code could occur. `x[]` and `dx[]` are generated by hardware doing repeat-

ed conversions using precision voltage standards to provide the input voltages. The array `dd[]` is used throughout as temporary storage.

Generally, typical data is drawn from `x[]` only. When minimum and maximum data is desired, `x[]` and `dx[]` are used to find the range of possible input voltages that could cause each code. For example, typical zero offset is found by simply subtracting 0.5 LSB from the value of `x[0]`. But, the minimum and maximum zero offset would be calculated as $x[0] - 0.5 \text{ LSB} \pm dx[0]/2$.

The listings are provided to show exactly how performance data is calculated. They are not meant to be compiled by the reader. In fact, they are too incomplete to compile correctly, as some support routines and global data structures are not provided.

```

#include "\DPR\ADTMAC.H"
#include "\DPR\YDBASE.H"
#include "\DPR\RDBASE.H"
#define LSB (now.avcc/(pow(2,nbits)))
#define FCT (int)(pow(2,nbits) - 2)
#undef min
#undef max
#undef abs

double pow(a, b)
int a, b;
{
    double temp;
    int i;
    temp = 1.0;
    for (i = 1; i <= ((int) b); i++, temp = temp * a)
        ;
    return (temp);
}

double fabs(a)
double a;
{
    if (a < 0)
        return (-a);
    else return (a);
}

int min(a, b)
double a, b;
{
    if (a < b)
        return (1);
    else if (a > b)
        return (2);
    else return (0);
}

int max(a, b)
double a, b;
{
    return (min(b, a));
}

double typzoff(x, dx)
float x[], dx[];
{
    double powf();
    return (x[0] - (0.5 * LSB));
}

double maxzoff(x, dx)
float x[], dx[];
{
    double powf();
    return (x[0] + (dx[0] / 2.0) - 0.5 * LSB);
}

double minzoff(x, dx)

```

270365-A7

Listing C1. Error Formulas

```

float x[], dx[];
{
    double pow();
    return (x[0] - (dx[0] / 2.0) - 0.5 * LSB);
}

double typfse(x, dx)
float x[], dx[];
{
    double pow();
    return (x[FCT] - (now.avcc - (1.5 * LSB)));
}

double minfse(x, dx)
float x[], dx[];
{
    double pow();
    return ((x[FCT] - (dx[FCT] / 2.0)) - (now.avcc - (1.5 * LSB)));
}

double maxfse(x, dx)
float x[], dx[];
{
    double pow();
    return ((x[FCT] + (dx[FCT] / 2.0)) - (now.avcc - (1.5 * LSB)));
}

int xabserror(x, dx, dd, start, stop) /* transition absolute error */
float x[], dx[], dd[];
unsigned int start, stop;
{
    double pow(), fabs();
    int i, worst;
    for (i = worst = start; i <= stop; i++)
    {
        dd[i] = x[i] - ((double) i + 0.5) * LSB;
        if (fabs(dd[i]) > fabs(dd[worst]))
            worst = i;
    }
    return (worst);
}

int xabserrordx(x, dx, dd, start, stop) /* transition absolute error w/dx */
float x[], dx[], dd[];
unsigned int start, stop;
{
    double pow(), fabs();
    int i, worst;
    double t1, t2;
    for (i = worst = start; i <= stop; i++)
    {
        t1 = (x[i] - (dx[i] / 2.0)) - (((double) i + 0.5) * LSB);
        t2 = (x[i] + (dx[i] / 2.0)) - (((double) i + 0.5) * LSB);
        if (fabs(t1) > fabs(t2))
            dd[i] = t1;
        else dd[i] = t2;
        if (fabs(dd[i]) > fabs(dd[worst]))
            worst = i;
    }
    return (worst);
}

```

270365-A8

Listing C1. Error Formulas (Continued)

```

int tbnonlin(x, dx, dd, start, stop) /* tb nonlin using x only */
float x[], dx[], dd[]:
unsigned int start, stop;
{
    int i, worst;
    double pow(), typzoff(), typfse(), fabs();
    double oadj, qadj;

    oadj = typzoff(x, dx);
    qadj = 1.0 + ((typfse(x, dx) - oadj) / x[stop]);

    for (i = worst = start; i <= stop; i++)
        {
            dd[i] = (x[i] - oadj) * qadj - (((double) i + 0.5) * LSB);
            if (fabs(dd[i]) > fabs(dd[worst]))
                worst = i;
        }
    return (worst);
}

int tbnonlindx(x, dx, dd, start, stop) /* tb nonlin using x and dx */
float x[], dx[], dd[]:
unsigned int start, stop;
{
    int i, worst;
    double pow(), typzoff(), typfse(), fabs();
    double oadj, qadj, t1, t2;

    oadj = typzoff(x, dx);
    qadj = 1.0 + ((typfse(x, dx) - oadj) / x[stop]);

```

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Listing C1. Error Formulas (Continued)

```

    for (i = worst = start; i <= stop; i++)
    {
        t1 = (x[i] - (dx[i] / 2.0) - oadj) * gadj - (((double) i + 0.5) * LSB);
        t2 = (x[i] + (dx[i] / 2.0) - oadj) * gadj - (((double) i + 0.5) * LSB);
        if (fabs(t1) > fabs(t2))
            dd[i] = t1;
        else dd[i] = t2;
        if (fabs(dd[i]) > fabs(dd[worst]))
            worst = i;
    }
    return (worst);
}

int xdn1(x, dx, dd, start, stop) /* using x only */
float x[], dx[], dd[];
int start, stop;
{
    int i, worst;
    double pow(), fabs();
    double oadj, gadj;
    double typfse(), typzoff();

    oadj = typzoff(x, dx);
    gadj = 1.0 + ((typfse(x, dx) - oadj) / x[stop]);

    worst = start;
    if (start == 0)
    {
        dd[0] = 0.0;
        start++;
    }
    for (i = start; i <= stop; i++)
    {
        dd[i] = (x[i] - oadj) * gadj
            - (x[i - 1] - oadj) * gadj
            - LSB;
        if (fabs(dd[i]) > fabs(dd[worst]))
            worst = i;
    }
    return (worst);
}

int xdn1dx(x, dx, dd, start, stop) /* using x and dx */
float x[], dx[], dd[];
int start, stop;
{
    int i, worst;
    double pow(), fabs();
    double t1, t2;
    double oadj, gadj;
    double typfse(), typzoff();

    oadj = typzoff(x, dx);
    gadj = 1.0 + ((typfse(x, dx) - oadj) / x[stop]);

    worst = start;
    if (start == 0)
    {
        dd[0] = dx[0] / 2.0;
    }
}

```

270365-B0

Listing C1. Error Formulas (Continued)

```

        start++;
    }
    for (ii = start; ii <= stop; ii++)
    {
        t1 = (x[i] - (dx[i] / 2.0) - oadj) * gadj
            -(x[i - 1] + (dx[i - 1] / 2.0) - oadj) * gadj
            - LSB;
        t2 = (x[i] + (dx[i] / 2.0) - oadj) * gadj
            -(x[i - 1] - (dx[i - 1] / 2.0) - oadj) * gadj
            - LSB;
        if (fabs(t1) > fabs(t2))
            dd[i] = t1;
        else dd[i] = t2;
        if (fabs(dd[i]) > fabs(dd[worst]))
            worst = i;
    }
    return (worst);
}

int reslevels(x, dx) /* finds resolution in levels */
float x[], dx[];
{
    int i, levels, n;
    double powf();

    levels = 1;
    n = (int) pow(2, nbits) - 1;
    if ((x[0] - (dx[0] / 2.0) > 0.0))
        levels++;

    for (i = 1; i < n; i++)
        if ((x[i - 1] + (dx[i - 1] / 2.0))
            < (x[i] - (dx[i] / 2.0) - tparams.fine_step))
            levels++;
    return (levels);
}

```

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Listing C1. Error Formulas (Continued)

APPENDIX D SAMPLE CONVERTER DATA

The following pages include printouts describing the performance of an 8097BH. The data shown is for one device and is provided for illustrative purposes only. Users should only rely upon data sheet specifications for the exact device they are designing with.

$V_{REF} = 5.120$ volts. Following Table D2 are several error plots that describe Absolute Error, Terminal-based Non-Linearity, Differential Non-Linearity and Repeatability for the test device code-by-code. The y-axis in the plots is the error in volts for each code transition, where code transitions make up the x-axis.

Table D1 summarizes many performance measures for one converter at 25 C, 12 MHz, $V_{CC} = 5.00$ volts and

Table D1. Sample Converter Data

```

Test ID = DOH
sN: 4130 (1022H)
T = 25.000000
VCC = 5.000000, AVCC = 5.120000
Freq = 12.000000
Chan. = 3
States = 188   Mode = 0H
X0.15 1/28/87
Transition Characterization Parameter Listing
Large Step = 0.001000 V
Small Step = 0.000100 V
Endpoints when (1/100) are wrong

Center is 50 percent

Typical Offset Error = -0.001923
Maximum Offset Error = -0.002460
Maximum Offset Error = -0.001385

Typical FS Error = -0.000566
Maximum FS Error = -0.001254
Minimum FS Error = -0.000120

Absolute Error (typ) 40 = 0.004157
Absolute Error (max) 40 = 0.004795
Absolute Error (min) 325 = 0.001111

Diff. Non. Lin. Error (max) 40 = 0.003747
Diff. Non. Lin. Error (min) FF = -0.001071

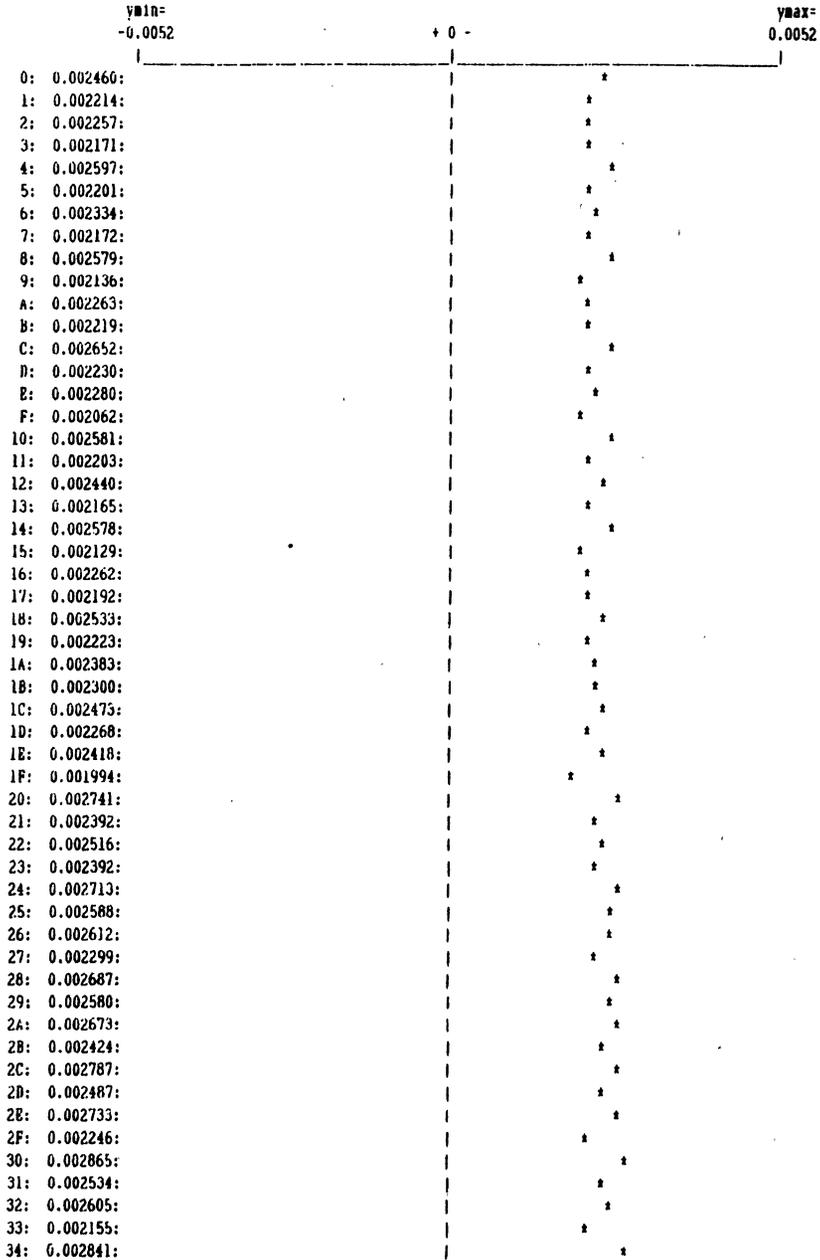
Term. Non. Lin. Error (max) 325 = -0.004102
Term. Non. Lin. Error (min) 40 = 0.002148

Maximum Reliability Error 3D1 = 0.001875
Minimum Reliability Error 3A7 = 0.000974

Resolution is 1024 levels.

```

absolute Error, SN = 4130



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Absolute Error, SN = 4130

35:	0.002515:		*
36:	0.002698:		* *
37:	0.002527:		* *
38:	0.002945:		* *
39:	0.002823:		* *
3A:	0.003036:		* *
3B:	0.002755:		* *
3C:	0.002959:		* *
3D:	0.002879:		* *
3E:	0.003106:		* *
3F:	0.002419:		* *
40:	0.004794:		* *
41:	0.004299:		* *
42:	0.004532:		* *
43:	0.004334:		* *
44:	0.004646:		* *
45:	0.004081:		* *
46:	0.004526:		* *
47:	0.004173:		* *
48:	0.004517:		* *
49:	0.004224:		* *
4A:	0.004443:		* *
4B:	0.004282:		* *
4C:	0.004584:		* *
4D:	0.004149:		* *
4E:	0.004486:		* *
4F:	0.003958:		* *
50:	0.004518:		* *
51:	0.004301:		* *
52:	0.004191:		* *
53:	0.004020:		* *
54:	0.004278:		* *
55:	0.004059:		* *
56:	0.004220:		* *
57:	0.004132:		* *
58:	0.004319:		* *
59:	0.004012:		* *
5A:	0.004185:		* *
5B:	0.004071:		* *
5C:	0.004334:		* *
5D:	0.003908:		* *
5E:	0.004172:		* *
5F:	0.003589:		* *
60:	0.003976:		* *
61:	0.003753:		* *
62:	0.003956:		* *
63:	0.003849:		* *
64:	0.003969:		* *
65:	0.003566:		* *
66:	0.003788:		* *
67:	0.003671:		* *
68:	0.003579:		* *
69:	0.003404:		* *
6A:	0.003399:		* *
6B:	0.003459:		* *
6C:	0.003583:		* *
6D:	0.003245:		* *
6E:	0.003450:		* *
6F:	0.003200:		* *
70:	0.003408:		* *

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Absolute Error, SN = 4130 (Continued)

71:	0.003203:		*
72:	0.003238:		*
73:	0.003201:		*
74:	0.003281:		*
75:	0.002882:		*
76:	0.005161:		*
77:	0.003112:		*
78:	0.003000:		*
79:	0.002833:		*
7A:	0.002989:		*
7B:	0.002932:		*
7C:	0.002924:		*
7D:	0.002716:		*
7E:	0.002759:		*
7F:	0.002027:		*
80:	0.003422:		*
81:	0.003129:		*
82:	0.003322:		*
83:	0.003169:		*
84:	0.003202:		*
85:	0.002953:		*
86:	0.003086:		*
87:	0.002897:		*
88:	0.003038:		*
89:	0.002446:		*
8A:	0.002983:		*
8B:	0.002623:		*
8C:	0.002813:		*
8D:	0.002593:		*
8E:	0.002485:		*
8F:	0.002415:		*
90:	0.002791:		*
91:	0.002647:		*
92:	0.002812:		*
93:	0.002576:		*
94:	0.002682:		*
95:	0.002514:		*
96:	0.002711:		*
97:	0.002405:		*
98:	0.002593:		*
99:	0.002268:		*
9A:	0.002550:		*
9B:	0.002340:		*
9C:	0.002412:		*
9D:	0.002118:		*
9E:	0.002303:		*
9F:	0.001754:		*
A0:	0.002191:		*
A1:	0.001893:		*
A2:	0.002259:		*
A3:	0.001986:		*
A4:	0.002103:		*
A5:	0.001881:		*
A6:	0.002071:		*
A7:	0.001933:		*
A8:	0.002059:		*
A9:	0.001792:		*
AA:	0.001967:		*
AB:	0.001776:		*
AC:	0.001864:		*

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Absolute Error, SN = 4130 (Continued)

AD: 0.001592:	↑
AE: 0.001781:	↑
AF: 0.001538:	↑
B0: 0.001906:	↑
B1: 0.001724:	↑
B2: 0.001887:	↑
B3: 0.001773:	↑
B4: 0.001585:	↑
B5: 0.001598:	↑
B6: 0.001650:	↑
B7: 0.001554:	↑
B8: 0.001715:	↑
B9: 0.001545:	↑
BA: 0.001653:	↑
BB: 0.001474:	↑
BC: 0.001467:	↑
BD: 0.001384:	↑
BE: 0.001588:	↑
BF: 0.001028:	↑
C0: 0.003214:	↑
C1: 0.002914:	↑
C2: 0.002966:	↑
C3: 0.002779:	↑
C4: 0.003087:	↑
C5: 0.002717:	↑
C6: 0.003096:	↑
C7: 0.002806:	↑
C8: 0.003030:	↑
C9: 0.002796:	↑
CA: 0.002642:	↑
CB: 0.002885:	↑
CC: 0.003040:	↑
CD: 0.002719:	↑
CE: 0.002878:	↑
CF: 0.002742:	↑
D0: 0.002845:	↑
D1: 0.002546:	↑
D2: 0.002790:	↑
D3: 0.002395:	↑
D4: 0.002848:	↑
D5: 0.002487:	↑
D6: 0.002768:	↑
D7: 0.002700:	↑
D8: 0.002681:	↑
D9: 0.002617:	↑
DA: 0.002755:	↑
DB: 0.002643:	↑
DC: 0.002684:	↑
DD: 0.002398:	↑
DE: 0.002553:	↑
DF: 0.002223:	↑
E0: 0.002403:	↑
E1: 0.001878:	↑
E2: 0.002439:	↑
E3: 0.002206:	↑
E4: 0.002083:	↑
E5: 0.002055:	↑
E6: 0.002288:	↑
E7: 0.002144:	↑
E8: 0.002356:	↑

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Absolute Error, SN = 4130 (Continued)

E9:	0.002225:	*
EA:	0.002263:	*
EB:	0.002113:	*
EC:	0.002233:	*
ED:	0.002172:	*
EE:	0.002369:	*
EF:	0.002149:	*
FO:	0.002216:	*
F1:	0.001841:	*
F2:	0.002051:	*
F3:	0.001935:	*
F4:	0.001965:	*
F5:	0.001729:	*
F6:	0.001979:	*
F7:	0.001899:	*
F8:	0.001589:	*
F9:	0.001718:	*
FA:	0.001935:	*
FB:	0.001756:	*
FC:	0.001975:	*
FD:	0.001832:	*
FE:	0.001920:	*
FF:	0.001041:	*
100:	0.002291:	*
101:	0.002008:	*
102:	0.002296:	*
103:	0.001975:	*
104:	0.001946:	*
105:	0.001874:	*
106:	0.001884:	*
107:	0.001817:	*
108:	0.002135:	*
109:	0.001921:	*
10A:	0.002009:	*
10B:	0.001832:	*
10C:	0.001903:	*
10D:	0.001694:	*
10E:	0.001838:	*
10F:	0.001537:	*
110:	0.001681:	*
111:	0.001436:	*
112:	0.001730:	*
113:	0.001631:	*
114:	0.001636:	*
115:	0.001374:	*
116:	0.001550:	*
117:	0.001500:	*
118:	0.001530:	*
119:	0.001411:	*
11A:	0.001390:	*
11B:	0.001271:	*
11C:	0.001321:	*
11D:	0.001074:	*
11E:	0.001268:	*
11F:	0.000814:	*
120:	0.001401:	*
121:	0.001052:	*
122:	0.001193:	*
123:	0.001106:	*
124:	0.001253:	*

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Absolute Error, SN = 4130 (Continued)

125:	0.000758:		*
126:	0.000953:		*
127:	0.000976:		*
128:	0.001080:		*
129:	0.000937:		*
12A:	0.001181:		*
12B:	0.001018:		*
12C:	0.000959:		*
12D:	0.000862:		*
12E:	0.000812:		*
12F:	0.000813:		*
130:	0.000933:		*
131:	0.000671:		*
132:	0.000811:		*
133:	0.000634:		*
134:	0.000929:		*
135:	-0.000647:		*
136:	0.000888:		*
137:	0.000539:		*
138:	0.001027:		*
139:	0.000850:		*
13A:	0.000749:		*
13B:	0.000809:		*
13C:	0.001032:		*
13D:	0.000788:		*
13E:	0.000963:		*
13F:	-0.000681:		*
140:	0.002218:		*
141:	0.002186:		*
142:	0.002327:		*
143:	0.002196:		*
144:	0.002447:		*
145:	0.002267:		*
146:	0.002435:		*
147:	0.002385:		*
148:	0.002554:		*
149:	0.002284:		*
14A:	0.002420:		*
14B:	0.002482:		*
14C:	0.002523:		*
14D:	0.002299:		*
14E:	0.002303:		*
14F:	0.002097:		*
150:	0.002267:		*
151:	0.002127:		*
152:	0.002312:		*
153:	0.002092:		*
154:	0.002264:		*
155:	0.001976:		*
156:	0.002034:		*
157:	0.002084:		*
158:	0.002235:		*
159:	0.001959:		*
15A:	0.002071:		*
15B:	0.002048:		*
15C:	0.002104:		*
15D:	0.001998:		*
15E:	0.002110:		*
15F:	0.001935:		*
160:	0.002075:		*

270365-74

Absolute Error, SN = 4130 (Continued)

161:	0.001755:	*
162:	0.001922:	**
163:	0.001706:	*
164:	0.001984:	**
165:	0.001481:	*
166:	0.001830:	**
167:	0.001812:	*
168:	0.001987:	**
169:	0.001880:	*
16A:	0.002022:	**
16B:	0.001736:	*
16C:	0.001873:	**
16D:	0.001595:	*
16E:	0.001620:	**
16F:	0.001649:	*
170:	0.001770:	**
171:	0.001492:	*
172:	0.001635:	**
173:	0.001572:	*
174:	0.001725:	**
175:	0.001534:	*
176:	0.001601:	**
177:	0.001527:	*
178:	0.001743:	**
179:	0.001443:	*
17A:	0.001623:	**
17B:	0.001578:	*
17C:	0.001528:	**
17D:	0.001386:	*
17E:	0.001466:	**
17F:	0.001457:	*
180:	0.001971:	**
181:	0.001741:	*
182:	0.001816:	**
183:	0.001707:	*
184:	0.001894:	**
185:	0.001598:	*
186:	0.001600:	**
187:	0.001498:	*
188:	0.001771:	**
189:	0.001478:	*
18A:	0.001654:	**
18B:	0.001591:	*
18C:	0.001732:	**
18D:	0.001404:	*
18E:	0.001536:	**
18F:	0.001411:	*
190:	0.001811:	**
191:	0.001467:	*
192:	0.001372:	**
193:	0.001370:	*
194:	0.001323:	**
195:	0.001306:	*
196:	0.001429:	**
197:	0.001025:	*
198:	0.001585:	**
199:	0.001281:	*
19A:	0.001465:	**
19B:	0.001323:	*
19C:	0.001540:	**

270365-75

Absolute Error, SN = 4130 (Continued)

19D:	0.001262:	*
19E:	0.001245:	*
19F:	0.001201:	*
1A0:	0.001413:	*
1A1:	0.001170:	*
1A2:	0.001361:	*
1A3:	0.001321:	*
1A4:	0.001181:	*
1A5:	0.000872:	*
1A6:	0.001086:	*
1A7:	0.001080:	*
1A8:	0.001195:	*
1A9:	0.001138:	*
1AA:	0.001204:	*
1AB:	0.001230:	*
1AC:	0.001210:	*
1AD:	0.000971:	*
1AE:	0.001083:	*
1AF:	0.001274:	*
1B0:	0.001211:	*
1B1:	0.001133:	*
1B2:	0.001069:	*
1B3:	0.001095:	*
1B4:	0.001065:	*
1B5:	0.001081:	*
1B6:	0.001124:	*
1B7:	0.001079:	*
1B8:	0.001040:	*
1B9:	0.001081:	*
1BA:	0.001183:	*
1BB:	0.001297:	*
1BC:	0.001124:	*
1BD:	0.001006:	*
1BE:	0.001046:	*
1BF:	0.001061:	*
1C0:	0.002475:	*
1C1:	0.002358:	*
1C2:	0.002538:	*
1C3:	0.002457:	*
1C4:	0.002712:	*
1C5:	0.002415:	*
1C6:	0.002579:	*
1C7:	0.002436:	*
1C8:	0.002796:	*
1C9:	0.002388:	*
1CA:	0.002368:	*
1CB:	0.002426:	*
1CC:	0.002661:	*
1CD:	0.002462:	*
1CE:	0.002497:	*
1CF:	0.002396:	*
1D0:	0.002617:	*
1D1:	0.002399:	*
1D2:	0.002503:	*
1D3:	0.002453:	*
1D4:	0.002623:	*
1D5:	0.002414:	*
1D6:	0.002423:	*
1D7:	0.002490:	*
1D8:	0.002606:	*

270365-76

Absolute Error, SN = 4130 (Continued)

1D9:	0.002351:	*
1DA:	0.002439:	*
1DB:	0.002382:	*
1DC:	0.002426:	*
1DD:	0.002376:	*
1DE:	0.002443:	*
1DF:	0.002531:	*
1E0:	0.002583:	*
1E1:	0.002038:	*
1E2:	0.002371:	*
1E3:	0.002043:	*
1E4:	0.002350:	*
1E5:	0.002166:	*
1E6:	0.002351:	*
1E7:	0.002363:	*
1E8:	0.002455:	*
1E9:	0.002002:	*
1EA:	0.002299:	*
1EB:	0.002146:	*
1EC:	0.002279:	*
1ED:	0.002072:	*
1EE:	0.001960:	*
1EF:	0.002221:	*
1F0:	0.002314:	*
1F1:	0.001940:	*
1F2:	0.002086:	*
1F3:	0.002310:	*
1F4:	0.002188:	*
1F5:	0.002075:	*
1F6:	0.002065:	*
1F7:	0.002267:	*
1F8:	0.002187:	*
1F9:	0.002002:	*
1FA:	0.002120:	*
1FB:	0.002133:	*
1FC:	0.002158:	*
1FD:	0.001937:	*
1FE:	0.002079:	*
1FF:	0.001409:	*
200:	0.001879:	*
201:	0.001707:	*
202:	0.001905:	*
203:	0.001557:	*
204:	0.001650:	*
205:	0.001661:	*
206:	0.001683:	*
207:	0.001595:	*
208:	0.001535:	*
209:	0.001179:	*
20A:	0.001610:	*
20B:	0.001454:	*
20C:	0.001370:	*
20D:	0.001262:	*
20E:	0.001179:	*
20F:	0.000983:	*
210:	0.001405:	*
211:	0.001074:	*
212:	0.001168:	*
213:	0.001193:	*
214:	0.001420:	*

270365-77

Absolute Error, SN = 4130 (Continued)

215:	0.001162:	*
216:	0.001323:	*
217:	0.001268:	*
218:	0.001296:	*
219:	0.001147:	*
21A:	0.001036:	*
21B:	0.001170:	*
21C:	0.001551:	*
21D:	0.001065:	*
21E:	0.001216:	*
21F:	0.000666:	*
220:	0.001304:	*
221:	0.000988:	*
222:	0.001207:	*
223:	0.001066:	*
224:	0.001079:	*
225:	0.001029:	*
226:	0.000971:	*
227:	0.000968:	*
228:	0.001203:	*
229:	0.000949:	*
22A:	0.001026:	*
22B:	0.001051:	*
22C:	0.001118:	*
22D:	0.000887:	*
22E:	0.001149:	*
22F:	0.000738:	*
230:	0.001214:	*
231:	0.000920:	*
232:	0.001203:	*
233:	0.000978:	*
234:	0.001203:	*
235:	0.001081:	*
236:	0.001003:	*
237:	0.001053:	*
238:	0.001235:	*
239:	0.000705:	*
23A:	0.001066:	*
23B:	0.000924:	*
23C:	0.001087:	*
23D:	0.001000:	*
23E:	0.001006:	*
23F:	-0.000785:	*
240:	0.002137:	*
241:	0.001968:	*
242:	0.002196:	*
243:	0.002027:	*
244:	0.002162:	*
245:	0.001918:	*
246:	0.002075:	*
247:	0.001871:	*
248:	0.002060:	*
249:	0.002108:	*
24A:	0.002100:	*
24B:	0.002060:	*
24C:	0.002217:	*
24D:	0.002035:	*
24E:	0.002245:	*
24F:	0.002190:	*
250:	0.002415:	*

270365-78

Absolute Error, SN = 4130 (Continued)

251:	0.002013:	*
252:	0.002259:	+
253:	0.002068:	+
254:	0.002370:	+
255:	0.002213:	+
256:	0.002314:	+
257:	0.002207:	+
258:	0.002259:	+
259:	0.002090:	+
25A:	0.001956:	+
25B:	0.002095:	+
25C:	0.002377:	+
25D:	0.002086:	+
25E:	0.002090:	+
25F:	0.001972:	+
260:	0.002137:	+
261:	0.001808:	+
262:	0.002022:	+
263:	0.001944:	+
264:	0.002053:	+
265:	0.001856:	+
266:	0.002042:	+
267:	0.001940:	+
268:	0.002020:	+
269:	0.001762:	+
26A:	0.001820:	+
26B:	0.001773:	+
26C:	0.001850:	+
26D:	0.001685:	+
26E:	0.001910:	+
26F:	0.001794:	+
270:	0.001748:	+
271:	0.001653:	+
272:	0.001632:	+
273:	0.001540:	+
274:	0.001677:	+
275:	0.001356:	+
276:	0.001582:	+
277:	0.001630:	+
278:	0.001505:	+
279:	0.001403:	+
27A:	0.001464:	+
27B:	0.001402:	+
27C:	0.001620:	+
27D:	0.001106:	+
27E:	0.001437:	+
27F:	0.001276:	+
280:	0.001913:	+
281:	0.001950:	+
282:	0.002095:	+
283:	0.001620:	+
284:	0.002096:	+
285:	0.001850:	+
286:	0.001951:	+
287:	0.001836:	+
288:	0.001726:	+
289:	0.001690:	+
28A:	0.001743:	+
28B:	0.001775:	+
28C:	0.001551:	+

270365-79

Absolute Error, SN = 4130 (Continued)

28D:	0.001620:		*
28E:	0.001599:		*
28F:	0.001536:		*
290:	0.001558:		*
291:	0.001423:		*
292:	0.001437:		*
293:	0.001255:		*
294:	0.001423:		*
295:	0.001151:		*
296:	0.001336:		*
297:	0.001311:		*
298:	0.001308:		*
299:	0.001125:		*
29A:	0.001060:		*
29B:	0.001134:		*
29C:	0.001209:		*
29D:	0.000856:		*
29K:	0.001095:		*
29F:	0.000790:		*
2A0:	0.000988:		*
2A1:	0.000839:		*
2A2:	0.001122:		*
2A3:	0.000913:		*
2A4:	0.000971:		*
2A5:	0.000710:		*
2A6:	0.000879:		*
2A7:	0.000807:		*
2A8:	0.001102:		*
2A9:	0.000720:		*
2AA:	-0.000620:	*	*
2AB:	0.000799:		*
2AC:	0.000991:		*
2AD:	0.000727:		*
2AE:	0.000684:		*
2AF:	0.000683:		*
2B0:	0.000713:		*
2B1:	-0.000782:	*	*
2B2:	0.000601:		*
2B3:	-0.000704:	*	*
2B4:	0.000647:		*
2B5:	-0.000815:	*	*
2B6:	-0.000685:	*	*
2B7:	-0.000716:	*	*
2B8:	0.000688:		*
2B9:	-0.000764:	*	*
2BA:	-0.000661:	*	*
2BB:	-0.000781:	*	*
2BC:	0.000904:		*
2BD:	0.000707:		*
2BE:	0.000763:		*
2BF:	0.000844:		*
2C0:	0.002248:		*
2C1:	0.001988:		*
2C2:	0.002117:		*
2C3:	0.002005:		*
2C4:	0.002275:		*
2C5:	0.002183:		*
2C6:	0.002092:		*
2C7:	0.002171:		*
2C8:	0.002366:		*

270365-80

Absolute Error, SN = 4130 (Continued)

2C9:	0.002105:	*
2CA:	0.002047:	*
2CB:	0.002142:	*
2CC:	0.002308:	*
2CD:	0.002226:	*
2CE:	0.002106:	*
2CF:	0.001931:	*
2D0:	0.002298:	*
2D1:	0.001963:	*
2D2:	0.002106:	*
2D3:	0.002014:	*
2D4:	0.002136:	*
2D5:	0.001849:	*
2D6:	0.002152:	*
2D7:	0.002205:	*
2D8:	0.002087:	*
2D9:	0.001866:	*
2DA:	0.002304:	*
2DB:	0.002234:	*
2DC:	0.002308:	*
2DD:	0.001769:	*
2DE:	0.002155:	*
2DF:	0.002034:	*
2E0:	0.001801:	*
2E1:	0.001788:	*
2E2:	0.001813:	*
2E3:	0.001724:	*
2E4:	0.001537:	*
2E5:	0.001622:	*
2E6:	0.001797:	*
2E7:	0.001799:	*
2E8:	0.001720:	*
2E9:	0.001537:	*
2EA:	0.001715:	*
2EB:	0.001385:	*
2EC:	0.001687:	*
2ED:	0.001464:	*
2EE:	0.001508:	*
2EF:	0.001373:	*
2F0:	0.001488:	*
2F1:	0.001379:	*
2F2:	0.001508:	*
2F3:	0.001325:	*
2F4:	0.001385:	*
2F5:	0.001225:	*
2F6:	0.001381:	*
2F7:	0.001301:	*
2F8:	0.001168:	*
2F9:	0.001136:	*
2FA:	0.001032:	*
2FB:	0.000957:	*
2FC:	0.001102:	*
2FD:	0.001088:	*
2FE:	0.000999:	*
2FF:	0.001571:	*
300:	0.001484:	*
301:	0.001278:	*
302:	0.001463:	*
303:	0.001298:	*
304:	0.001282:	*

270365-81

Absolute Error, SN = 4130 (Continued)

305:	0.001267:	*
306:	0.001317:	*
307:	0.001154:	*
308:	0.001373:	*
309:	0.001001:	*
30A:	0.001208:	*
30B:	0.001134:	*
30C:	0.001258:	*
30D:	0.001135:	*
30E:	0.001168:	*
30F:	0.000971:	*
310:	0.001021:	*
311:	0.000689:	*
312:	0.000990:	*
313:	0.000857:	*
314:	0.000944:	*
315:	0.000651:	*
316:	0.000794:	*
317:	0.000744:	*
318:	0.000790:	*
319:	0.000702:	*
31A:	0.000724:	*
31B:	0.000613:	*
31C:	0.000823:	*
31D:	0.000691:	*
31E:	0.000789:	*
31F:	-0.000870:	*
320:	-0.000695:	*
321:	-0.000923:	*
322:	-0.000784:	*
323:	-0.000845:	*
324:	-0.000707:	*
325:	-0.001111:	*
326:	-0.000776:	*
327:	-0.000991:	*
328:	-0.000893:	*
329:	-0.001089:	*
32A:	-0.000888:	*
32B:	-0.001001:	*
32C:	0.001505:	*
32D:	0.001350:	*
32E:	0.001438:	*
32F:	0.001358:	*
330:	0.001612:	*
331:	0.001368:	*
332:	0.001645:	*
333:	0.001482:	*
334:	0.001753:	*
335:	0.001664:	*
336:	0.001732:	*
337:	0.001582:	*
338:	0.001661:	*
339:	0.001472:	*
33A:	0.001472:	*
33B:	0.001522:	*
33C:	0.001702:	*
33D:	0.001371:	*
33E:	0.001545:	*
33F:	0.001281:	*
340:	0.002960:	*

270365-82

Absolute Error, SN = 4130 (Continued)

341:	0.002709:	*
342:	0.002828:	*
343:	0.002542:	*
344:	0.002784:	*
345:	0.002719:	*
346:	0.002590:	*
347:	0.002871:	*
348:	0.003014:	*
349:	0.003003:	*
34A:	0.002773:	*
34B:	0.002744:	*
34C:	0.003031:	*
34D:	0.002672:	*
34E:	0.002854:	*
34F:	0.002906:	*
350:	0.002960:	*
351:	0.002742:	*
352:	0.002836:	*
353:	0.002754:	*
354:	0.003072:	*
355:	0.002821:	*
356:	0.003011:	*
357:	0.003037:	*
358:	0.002763:	*
359:	0.002649:	*
35A:	0.002595:	*
35B:	0.002773:	*
35C:	0.002793:	*
35D:	0.002479:	*
35E:	0.002709:	*
35F:	0.002716:	*
360:	0.002505:	*
361:	0.002437:	*
362:	0.002451:	*
363:	0.002320:	*
364:	0.002448:	*
365:	0.002264:	*
366:	0.002375:	*
367:	0.002312:	*
368:	0.002421:	*
369:	0.002251:	*
36A:	0.002330:	*
36B:	0.002272:	*
36C:	0.002269:	*
36D:	0.001925:	*
36E:	0.002158:	*
36F:	0.002229:	*
370:	0.002246:	*
371:	0.001929:	*
372:	0.002095:	*
373:	0.002046:	*
374:	0.002085:	*
375:	0.001876:	*
376:	0.001926:	*
377:	0.002039:	*
378:	0.001967:	*
379:	0.001932:	*
37A:	0.002019:	*
37B:	0.001950:	*
37C:	0.001922:	*

270365-83

Absolute Error, SN = 4130 (Continued)

37D:	0.001815:	*
37E:	0.001689:	*
37F:	0.002200:	*
380:	0.002064:	*
381:	0.001764:	*
382:	0.001910:	*
383:	0.001945:	*
384:	0.001913:	*
385:	0.001866:	*
386:	0.001889:	*
387:	0.001800:	*
388:	0.001779:	*
389:	0.001454:	*
38A:	0.001584:	*
38B:	0.001477:	*
38C:	0.001469:	*
38D:	0.001268:	*
38E:	0.001562:	*
38F:	0.001268:	*
390:	0.001568:	*
391:	0.000946:	*
392:	0.001423:	*
393:	0.001232:	*
394:	0.001499:	*
395:	0.001255:	*
396:	0.001087:	*
397:	0.001265:	*
398:	0.001421:	*
399:	0.001169:	*
39A:	0.001269:	*
39B:	0.001245:	*
39C:	0.001440:	*
39D:	0.001153:	*
39E:	0.001402:	*
39F:	0.001260:	*
3A0:	0.001363:	*
3A1:	0.001145:	*
3A2:	0.001221:	*
3A3:	0.001155:	*
3A4:	0.001452:	*
3A5:	0.001302:	*
3A6:	0.001138:	*
3A7:	0.001079:	*
3A8:	0.001378:	*
3A9:	0.001043:	*
3AA:	0.001145:	*
3AB:	0.001207:	*
3AC:	0.001161:	*
3AD:	0.001133:	*
3AE:	0.001137:	*
3AF:	0.001175:	*
3B0:	0.001159:	*
3B1:	0.000747:	*
3B2:	0.000927:	*
3B3:	0.000883:	*
3B4:	0.001127:	*
3B5:	0.000784:	*
3B6:	0.001002:	*
3B7:	0.001058:	*
3B8:	0.000907:	*

270365-84

Absolute Error, SN = 4130 (Continued)

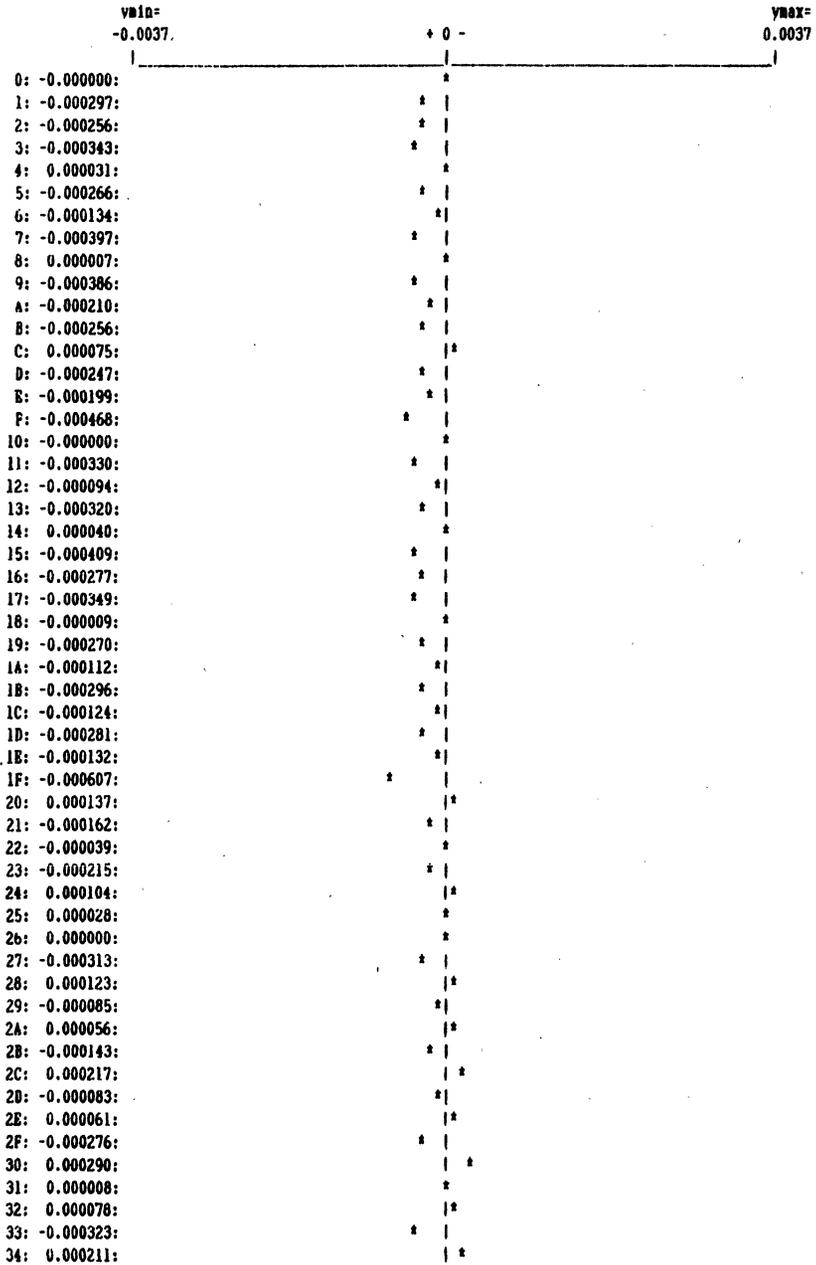
3B9:	0.000752:	*
3BA:	0.000941:	*
3BB:	0.000972:	*
3BC:	0.000949:	*
3BD:	0.000972:	*
3BE:	0.000996:	*
3BF:	0.001226:	*
3C0:	0.001963:	*
3C1:	0.001554:	*
3C2:	0.001804:	*
3C3:	0.001950:	*
3C4:	0.002170:	*
3C5:	0.001896:	*
3C6:	0.002087:	*
3C7:	0.001877:	*
3C8:	0.002183:	*
3C9:	0.002084:	*
3CA:	0.002163:	*
3CB:	0.002036:	*
3CC:	0.002131:	*
3CD:	0.002017:	*
3CE:	0.001908:	*
3CF:	0.001909:	*
3D0:	0.002159:	*
3D1:	0.002189:	*
3D2:	0.001986:	*
3D3:	0.001811:	*
3D4:	0.001939:	*
3D5:	0.001809:	*
3D6:	0.001920:	*
3D7:	0.001776:	*
3D8:	0.002066:	*
3D9:	0.001764:	*
3DA:	0.001874:	*
3DB:	0.001881:	*
3DC:	0.001942:	*
3DD:	0.001808:	*
3DE:	0.001838:	*
3DF:	0.001993:	*
3E0:	0.001739:	*
3E1:	0.001712:	*
3E2:	0.001616:	*
3E3:	0.001576:	*
3E4:	0.001812:	*
3E5:	0.001652:	*
3E6:	0.001872:	*
3E7:	0.001730:	*
3E8:	0.001548:	*
3E9:	0.001693:	*
3EA:	0.001857:	*
3EB:	0.001638:	*
3EC:	0.001738:	*
3ED:	0.001581:	*
3EE:	0.001579:	*
3EF:	0.001780:	*
3F0:	0.001451:	*
3F1:	0.001411:	*
3F2:	0.001342:	*
3F3:	0.001439:	*
3F4:	0.001508:	*
3F5:	0.001163:	*
3F6:	0.001341:	*
3F7:	0.001340:	*
3F8:	0.001373:	*
3F9:	0.001098:	*
3FA:	0.001106:	*
3FB:	0.001245:	*
3FC:	0.001320:	*
3FD:	0.001084:	*
3FE:	0.001254:	*
3FF:	0.000000:	*

270365-85

270365-86

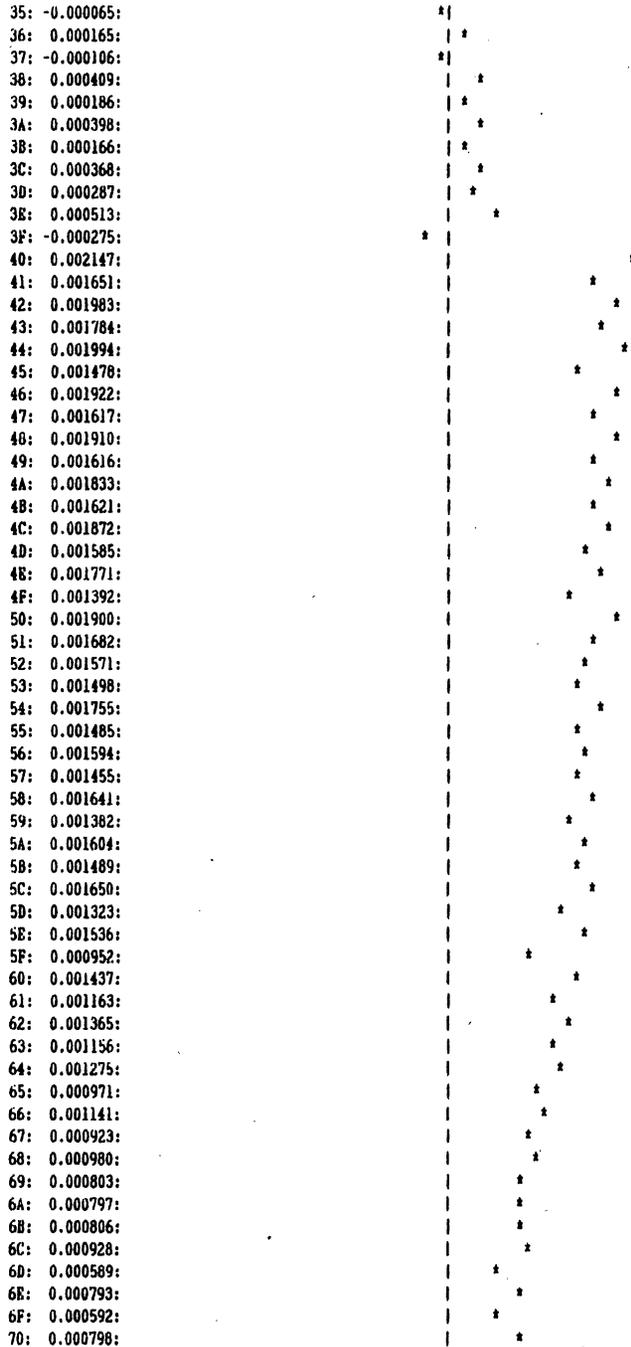
Absolute Error, SN = 4130 (Continued)

Non. Lin. Error. SN = 4130



270365-30

Non. Lin. Error, SN = 4130



71:	0.000442:		*
72:	0.000576:		*
73:	0.000537:		*
74:	0.000616:		*
75:	0.000216:		*
76:	0.000493:		*
77:	0.000393:		*
78:	0.000330:		*
79:	0.000111:		*
7A:	0.000216:		*
7B:	0.000158:		*
7C:	0.000148:		*
7D:	-0.000060:		*
7E:	0.000081:		*
7F:	-0.000601:		*
80:	0.000691:		*
81:	0.000447:		*
82:	0.000588:		*
83:	0.000434:		*
84:	0.000566:		*
85:	0.000265:		*
86:	0.000397:		*
87:	0.000157:		*
88:	0.000396:		*
89:	-0.000196:		*
8A:	0.000339:		*
8B:	-0.000021:		*
8C:	0.000166:		*
8D:	-0.000104:		*
8E:	-0.000163:		*
8F:	-0.000285:		*
90:	0.000089:		*
91:	-0.000055:		*
92:	0.000057:		*
93:	-0.000129:		*
94:	0.000025:		*
95:	-0.000194:		*
96:	-0.000048:		*
97:	-0.000255:		*
98:	-0.000119:		*
99:	-0.000445:		*
9A:	-0.000214:		*
9B:	-0.000376:		*
9C:	-0.000305:		*
9D:	-0.000650:		*
9E:	-0.000467:		*
9F:	-0.000967:		*
A0:	-0.000481:		*
A1:	-0.000830:		*
A2:	-0.000416:		*
A3:	-0.000790:		*
A4:	-0.000574:		*
A5:	-0.000848:		*
A6:	-0.000709:		*
A7:	-0.000898:		*
A8:	-0.000774:		*
A9:	-0.000892:		*
AA:	-0.000768:		*
AB:	-0.000911:		*
AC:	-0.000824:		*

270365-35

Non. Lin. Error, SN = 4130 (Continued)

AD: -0.001097:	*	
AE: -0.000960:	*	
AF: -0.001154:	*	
AG: -0.000787:	*	
AH: -0.001021:	*	
AI: -0.000909:	*	
AJ: -0.001024:	*	
AK: -0.001064:	*	
AL: -0.001152:	*	
AM: -0.001051:	*	
AN: -0.001199:	*	
AO: -0.001089:	*	
AP: -0.001260:	*	
AQ: -0.001104:	*	
AR: -0.001284:	*	
AS: -0.001242:	*	
AT: -0.001376:	*	
AU: -0.001174:	*	
AV: -0.001735:	*	
AW: 0.000390:	*	
AX: 0.000097:	*	
AY: 0.000248:	*	
AZ: 0.000109:	*	
BA: 0.000316:	*	
BB: -0.000054:	*	
BC: 0.000322:	*	
BD: -0.000018:	*	
BE: 0.000254:	*	
BF: 0.000018:	*	
BG: -0.000086:	*	
BH: 0.000005:	*	
BI: 0.000208:	*	
BJ: -0.000113:	*	
BK: 0.000094:	*	
BL: -0.000093:	*	
BM: 0.000058:	*	
BN: -0.000191:	*	
BO: -0.000049:	*	
BP: -0.000445:	*	
BQ: 0.000056:	*	
BR: -0.000306:	*	
BS: 0.000023:	*	
BT: -0.000145:	*	
BU: -0.000116:	*	
BV: -0.000231:	*	
BW: -0.000044:	*	
BX: -0.000158:	*	
BY: -0.000168:	*	
BZ: -0.000455:	*	
CA: -0.000301:	*	
CB: -0.000633:	*	
CC: -0.000324:	*	
CD: -0.000830:	*	
CE: -0.000421:	*	
CF: -0.000605:	*	
CG: -0.000729:	*	
CH: -0.000709:	*	
CI: -0.000527:	*	
CJ: -0.000672:	*	
CK: -0.000462:	*	

270365-36

Non. Lin. Error, SN = 4130 (Continued)

E9: -0.000694:	*
EA: -0.000557:	*
EB: -0.000709:	*
EC: -0.000540:	*
ED: -0.000752:	*
EE: -0.000557:	*
EF: -0.000728:	*
F0: -0.000612:	*
F1: -0.000989:	*
F2: -0.000780:	*
F3: -0.000947:	*
F4: -0.000868:	*
F5: -0.001156:	*
F6: -0.000807:	*
F7: -0.001038:	*
F8: -0.001200:	*
F9: -0.001222:	*
FA: -0.000956:	*
FB: -0.001087:	*
FC: -0.000919:	*
FD: -0.001063:	*
FE: -0.000977:	*
FF: -0.001857:	*
100: -0.000509:	*
101: -0.000843:	*
102: -0.000606:	*
103: -0.000828:	*
104: -0.000859:	*
105: -0.000982:	*
106: -0.000973:	*
107: -0.001042:	*
108: -0.000775:	*
109: -0.001040:	*
10A: -0.000904:	*
10B: -0.000982:	*
10C: -0.000912:	*
10D: -0.001173:	*
10E: -0.001030:	*
10F: -0.001382:	*
110: -0.001240:	*
111: -0.001386:	*
112: -0.001093:	*
113: -0.001244:	*
114: -0.001240:	*
115: -0.001503:	*
116: -0.001328:	*
117: -0.001480:	*
118: -0.001401:	*
119: -0.001521:	*
11A: -0.001494:	*
11B: -0.001614:	*
11C: -0.001565:	*
11D: -0.001814:	*
11E: -0.001621:	*
11F: -0.002076:	*
120: -0.001541:	*
121: -0.001841:	*
122: -0.001701:	*
123: -0.001790:	*
124: -0.001644:	*

270365-37

Non. Lin. Error, SN = 4130 (Continued)

125: -0.002140:	*	
126: -0.001946:	*	
127: -0.001975:	*	
128: -0.001772:	*	
129: -0.001967:	*	
12A: -0.001774:	*	
12B: -0.001888:	*	
12C: -0.001948:	*	
12D: -0.002097:	*	
12E: -0.002048:	*	
12F: -0.002148:	*	
130: -0.001980:	*	
131: -0.002243:	*	
132: -0.002054:	*	
133: -0.002233:	*	
134: -0.002039:	*	
135: -0.002342:	*	
136: -0.002083:	*	
137: -0.002333:	*	
138: -0.001896:	*	
139: -0.002125:	*	
13A: -0.002177:	*	
13B: -0.002168:	*	
13C: -0.001897:	*	
13D: -0.002142:	*	
13E: -0.002018:	*	
13F: -0.002490:	*	
140: -0.000666:	*	
141: -0.000700:	*	
142: -0.000560:	*	
143: -0.000692:	*	
144: -0.000493:	*	
145: -0.000724:	*	
146: -0.000607:	*	
147: -0.000659:	*	
148: -0.000441:	*	
149: -0.000712:	*	
14A: -0.000578:	*	
14B: -0.000517:	*	
14C: -0.000527:	*	
14D: -0.000753:	*	
14E: -0.000650:	*	
14F: -0.000857:	*	
150: -0.000688:	*	
151: -0.000880:	*	
152: -0.000746:	*	
153: -0.000917:	*	
154: -0.000747:	*	
155: -0.000986:	*	
156: -0.000929:	*	
157: -0.000931:	*	
158: -0.000731:	*	
159: -0.001008:	*	
15A: -0.000898:	*	
15B: -0.000972:	*	
15C: -0.000867:	*	
15D: -0.001075:	*	
15E: -0.000914:	*	
15F: -0.001140:	*	
160: -0.001002:	*	

270365-38

Non. Lin. Error, SN = 4130 (Continued)

161: -0.001273: *
162: -0.001057: * *
163: -0.001275: * *
164: -0.001048: * *
165: -0.001502: * *
166: -0.001155: * *
167: -0.001274: * *
168: -0.001100: * *
169: -0.001259: * *
16A: -0.000968: * *
16B: -0.001205: * *
16C: -0.001170: * *
16D: -0.001449: * *
16E: -0.001375: * *
16F: -0.001347: * *
170: -0.001278: * *
171: -0.001557: * *
172: -0.001365: * *
173: -0.001430: * *
174: -0.001328: * *
175: -0.001520: * *
176: -0.001455: * *
177: -0.001480: * *
178: -0.001315: * *
179: -0.001617: * *
17A: -0.001338: * *
17B: -0.001484: * *
17C: -0.001486: * *
17D: -0.001679: * *
17E: -0.001500: * *
17F: -0.001611: * *
180: -0.001098: * *
181: -0.001379: * *
182: -0.001306: * *
183: -0.001366: * *
184: -0.001230: * *
185: -0.001478: * *
186: -0.001377: * *
187: -0.001480: * *
188: -0.001309: * *
189: -0.001553: * *
18A: -0.001378: * *
18B: -0.001493: * *
18C: -0.001353: * *
18D: -0.001682: * *
18E: -0.001502: * *
18F: -0.001678: * *
190: -0.001229: * *
191: -0.001624: * *
192: -0.001671: * *
193: -0.001674: * *
194: -0.001672: * *
195: -0.001841: * *
196: -0.001669: * *
197: -0.002024: * *
198: -0.001466: * *
199: -0.001871: * *
19A: -0.001688: * *
19B: -0.001782: * *
19C: -0.001516: * *

270365-39

Non. Lin. Error, SN = 4130 (Continued)

19D: -0.001845:	*
19E: -0.001864:	*
19F: -0.001909:	*
1A0: -0.001698:	*
1A1: -0.001943:	*
1A2: -0.001803:	*
1A3: -0.001894:	*
1A4: -0.001936:	*
1A5: -0.002146:	*
1A6: -0.001983:	*
1A7: -0.002040:	*
1A8: -0.001877:	*
1A9: -0.002035:	*
1AA: -0.001921:	*
1AB: -0.001896:	*
1AC: -0.001867:	*
1AD: -0.002108:	*
1AE: -0.001997:	*
1AF: -0.001807:	*
1B0: -0.001822:	*
1B1: -0.002051:	*
1B2: -0.001916:	*
1B3: -0.001991:	*
1B4: -0.001973:	*
1B5: -0.002108:	*
1B6: -0.002067:	*
1B7: -0.002013:	*
1B8: -0.002053:	*
1B9: -0.002113:	*
1BA: -0.001913:	*
1BB: -0.001950:	*
1BC: -0.001974:	*
1BD: -0.002144:	*
1BE: -0.002055:	*
1BF: -0.002041:	*
1C0: -0.000629:	*
1C1: -0.000747:	*
1C2: -0.000569:	*
1C3: -0.000701:	*
1C4: -0.000497:	*
1C5: -0.000746:	*
1C6: -0.000533:	*
1C7: -0.000677:	*
1C8: -0.000419:	*
1C9: -0.000728:	*
1CA: -0.000699:	*
1CB: -0.000643:	*
1CC: -0.000509:	*
1CD: -0.000759:	*
1CE: -0.000676:	*
1CF: -0.000678:	*
1D0: -0.000508:	*
1D1: -0.000778:	*
1D2: -0.000675:	*
1D3: -0.000726:	*
1D4: -0.000558:	*
1D5: -0.000768:	*
1D6: -0.000760:	*
1D7: -0.000645:	*
1D8: -0.000580:	*

270365-40

Non. Lin. Error, SN = 4130 (Continued)

1D9: -0.000836:	*
1DA: -0.000750:	*
1DB: -0.000758:	*
1DC: -0.000715:	*
1DD: -0.000816:	*
1DE: -0.000701:	*
1DF: -0.000714:	*
1E0: -0.000663:	*
1E1: -0.001060:	*
1E2: -0.000828:	*
1E3: -0.001107:	*
1E4: -0.000802:	*
1E5: -0.001037:	*
1E6: -0.000803:	*
1E7: -0.000843:	*
1E8: -0.000702:	*
1E9: -0.001156:	*
1EA: -0.000861:	*
1EB: -0.000965:	*
1EC: -0.000933:	*
1ED: -0.001142:	*
1EE: -0.001205:	*
1EF: -0.000995:	*
1F0: -0.000954:	*
1F1: -0.001179:	*
1F2: -0.001084:	*
1F3: -0.001061:	*
1F4: -0.001035:	*
1F5: -0.001099:	*
1F6: -0.001111:	*
1F7: -0.000960:	*
1F8: -0.000991:	*
1F9: -0.001178:	*
1FA: -0.001061:	*
1FB: -0.001099:	*
1FC: -0.001026:	*
1FD: -0.001248:	*
1FE: -0.001157:	*
1FF: -0.001828:	*
200: -0.001360:	*
201: -0.001583:	*
202: -0.001386:	*
203: -0.001636:	*
204: -0.001536:	*
205: -0.001584:	*
206: -0.001514:	*
207: -0.001703:	*
208: -0.001714:	*
209: -0.002021:	*
20A: -0.001592:	*
20B: -0.001799:	*
20C: -0.001884:	*
20D: -0.001994:	*
20E: -0.002028:	*
20F: -0.002225:	*
210: -0.001805:	*
211: -0.002137:	*
212: -0.001994:	*
213: -0.002071:	*
214: -0.001795:	*

270365-41

Non. Lin. Error, SN = 4130 (Continued)

215: -0.002104:	*
216: -0.001945:	*
217: -0.002001:	*
218: -0.001974:	*
219: -0.002175:	*
21A: -0.002187:	*
21B: -0.002104:	*
21C: -0.001725:	*
21D: -0.002212:	*
21E: -0.002012:	*
21F: -0.002564:	*
220: -0.002027:	*
221: -0.002294:	*
222: -0.002127:	*
223: -0.002269:	*
224: -0.002157:	*
225: -0.002308:	*
226: -0.002268:	*
227: -0.002372:	*
228: -0.002039:	*
229: -0.002344:	*
22A: -0.002218:	*
22B: -0.002244:	*
22C: -0.002179:	*
22D: -0.002361:	*
22E: -0.002101:	*
22F: -0.002463:	*
230: -0.002088:	*
231: -0.002333:	*
232: -0.002052:	*
233: -0.002328:	*
234: -0.002104:	*
235: -0.002278:	*
236: -0.002357:	*
237: -0.002259:	*
238: -0.002078:	*
239: -0.002559:	*
23A: -0.002199:	*
23B: -0.002343:	*
23C: -0.002181:	*
23D: -0.002369:	*
23E: -0.002265:	*
23F: -0.002833:	*
240: -0.001187:	*
241: -0.001357:	*
242: -0.001130:	*
243: -0.001301:	*
244: -0.001167:	*
245: -0.001462:	*
246: -0.001157:	*
247: -0.001412:	*
248: -0.001224:	*
249: -0.001278:	*
24A: -0.001187:	*
24B: -0.001278:	*
24C: -0.001023:	*
24D: -0.001256:	*
24E: -0.001147:	*
24F: -0.001204:	*
250: -0.000930:	*

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Non. Lin. Error, SN = 4130 (Continued)

251: -0.001283:	*
252: -0.001088:	+
253: -0.001281:	+
254: -0.000930:	+
255: -0.001188:	+
256: -0.001039:	+
257: -0.001147:	+
258: -0.001096:	+
259: -0.001217:	+
25A: -0.001302:	+
25B: -0.001214:	+
25C: -0.001084:	+
25D: -0.001276:	+
25E: -0.001273:	+
25F: -0.001343:	+
260: -0.001229:	+
261: -0.001509:	+
262: -0.001297:	+
263: -0.001426:	+
264: -0.001318:	+
265: -0.001517:	+
266: -0.001282:	+
267: -0.001485:	+
268: -0.001357:	+
269: -0.001616:	+
26A: -0.001509:	+
26B: -0.001558:	+
26C: -0.001582:	+
26D: -0.001748:	+
26E: -0.001524:	+
26F: -0.001692:	+
270: -0.001589:	+
271: -0.001786:	+
272: -0.001708:	+
273: -0.001751:	+
274: -0.001716:	+
275: -0.001988:	+
276: -0.001813:	+
277: -0.001816:	+
278: -0.001943:	+
279: -0.002046:	+
27A: -0.001936:	+
27B: -0.002000:	+
27C: -0.001783:	+
27D: -0.002248:	+
27E: -0.001869:	+
27F: -0.002131:	+
280: -0.001496:	+
281: -0.001510:	+
282: -0.001316:	+
283: -0.001792:	+
284: -0.001318:	+
285: -0.001615:	+
286: -0.001465:	+
287: -0.001632:	+
288: -0.001643:	+
289: -0.001730:	+
28A: -0.001629:	+
28B: -0.001698:	+
28C: -0.001823:	+

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Non. Lin. Error, SN = 4130 (Continued)

28D: -0.001855:	*
28E: -0.001778:	*
28F: -0.001942:	*
290: -0.001871:	*
291: -0.002008:	*
292: -0.001945:	*
293: -0.002128:	*
294: -0.001962:	*
295: -0.002235:	*
296: -0.002101:	*
297: -0.002178:	*
298: -0.002132:	*
299: -0.002366:	*
29A: -0.002433:	*
29B: -0.002360:	*
29C: -0.002236:	*
29D: -0.002541:	*
29E: -0.002403:	*
29F: -0.002609:	*
2A0: -0.002413:	*
2A1: -0.002563:	*
2A2: -0.002381:	*
2A3: -0.002542:	*
2A4: -0.002435:	*
2A5: -0.002697:	*
2A6: -0.002530:	*
2A7: -0.002653:	*
2A8: -0.002459:	*
2A9: -0.002742:	*
2AA: -0.002860:	*
2AB: -0.002666:	*
2AC: -0.002525:	*
2AD: -0.002741:	*
2AE: -0.002785:	*
2AF: -0.002737:	*
2B0: -0.002709:	*
2B1: -0.003031:	*
2B2: -0.002823:	*
2B3: -0.002906:	*
2B4: -0.002780:	*
2B5: -0.003019:	*
2B6: -0.002941:	*
2B7: -0.002923:	*
2B8: -0.002794:	*
2B9: -0.002973:	*
2BA: -0.002872:	*
2BB: -0.002943:	*
2BC: -0.002584:	*
2BD: -0.002832:	*
2BE: -0.002777:	*
2BF: -0.002698:	*
2C0: -0.001295:	*
2C1: -0.001557:	*
2C2: -0.001429:	*
2C3: -0.001542:	*
2C4: -0.001274:	*
2C5: -0.001417:	*
2C6: -0.001409:	*
2C7: -0.001382:	*
2C8: -0.001138:	*

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Non. Lin. Error, SN = 4130 (Continued)

2C9: -0.001450:	*
2CA: -0.001409:	*
2CB: -0.001366:	*
2CC: -0.001201:	*
2CD: -0.001385:	*
2CE: -0.001406:	*
2CF: -0.001532:	*
2D0: -0.001166:	*
2D1: -0.001503:	*
2D2: -0.001411:	*
2D3: -0.001554:	*
2D4: -0.001334:	*
2D5: -0.001622:	*
2D6: -0.001370:	*
2D7: -0.001369:	*
2D8: -0.001438:	*
2D9: -0.001660:	*
2DA: -0.001324:	*
2DB: -0.001395:	*
2DC: -0.001273:	*
2DD: -0.001813:	*
2DE: -0.001428:	*
2DF: -0.001550:	*
2E0: -0.001685:	*
2E1: -0.001799:	*
2E2: -0.001725:	*
2E3: -0.001766:	*
2E4: -0.001954:	*
2E5: -0.001920:	*
2E6: -0.001747:	*
2E7: -0.001796:	*
2E8: -0.001776:	*
2E9: -0.002011:	*
2EA: -0.001834:	*
2EB: -0.002115:	*
2EC: -0.001915:	*
2ED: -0.002089:	*
2EE: -0.002046:	*
2EF: -0.002132:	*
2F0: -0.002069:	*
2F1: -0.002229:	*
2F2: -0.002101:	*
2F3: -0.002236:	*
2F4: -0.002177:	*
2F5: -0.002388:	*
2F6: -0.002284:	*
2F7: -0.002315:	*
2F8: -0.002449:	*
2F9: -0.002533:	*
2FA: -0.002538:	*
2FB: -0.002564:	*
2FC: -0.002471:	*
2FD: -0.002486:	*
2FE: -0.002576:	*
2FF: -0.002006:	*
300: -0.001994:	*
301: -0.002301:	*
302: -0.002168:	*
303: -0.002284:	*
304: -0.002251:	*

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Non. Lin. Error, SN = 4130 (Continued)

305: -0.002417:	*
306: -0.002269:	*
307: -0.002483:	*
308: -0.002265:	*
309: -0.002589:	*
30A: -0.002383:	*
30B: -0.002508:	*
30C: -0.002336:	*
30D: -0.002560:	*
30E: -0.002428:	*
30F: -0.002677:	*
310: -0.002528:	*
311: -0.002861:	*
312: -0.002612:	*
313: -0.002746:	*
314: -0.002710:	*
315: -0.002955:	*
316: -0.002813:	*
317: -0.002864:	*
318: -0.002770:	*
319: -0.002959:	*
31A: -0.002888:	*
31B: -0.002901:	*
31C: -0.002742:	*
31D: -0.002975:	*
31E: -0.002878:	*
31F: -0.003165:	*
320: -0.002991:	*
321: -0.003220:	*
322: -0.003083:	*
323: -0.003195:	*
324: -0.003109:	*
325: -0.003314:	*
326: -0.003130:	*
327: -0.003246:	*
328: -0.003301:	*
329: -0.003397:	*
32A: -0.003247:	*
32B: -0.003362:	*
32C: -0.002182:	*
32D: -0.002338:	*
32E: -0.002251:	*
32F: -0.002332:	*
330: -0.001979:	*
331: -0.002225:	*
332: -0.002099:	*
333: -0.002164:	*
334: -0.001894:	*
335: -0.002134:	*
336: -0.002018:	*
337: -0.002019:	*
338: -0.001991:	*
339: -0.002182:	*
33A: -0.002183:	*
33B: -0.002134:	*
33C: -0.002005:	*
33D: -0.002338:	*
33E: -0.002115:	*
33F: -0.002380:	*
340: -0.000653:	*

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Non. Lin. Error, SN = 4130 (Continued)

341: -0.001006:	*
342: -0.000888:	*
343: -0.001175:	*
344: -0.000834:	*
345: -0.000951:	*
346: -0.001030:	*
347: -0.000951:	*
348: -0.000710:	*
349: -0.000672:	*
34A: -0.000854:	*
34B: -0.000934:	*
34C: -0.000648:	*
34D: -0.001008:	*
34E: -0.000828:	*
34F: -0.000777:	*
350: -0.000774:	*
351: -0.000994:	*
352: -0.000901:	*
353: -0.000985:	*
354: -0.000618:	*
355: -0.000920:	*
356: -0.000731:	*
357: -0.000707:	*
358: -0.000832:	*
359: -0.001047:	*
35A: -0.001003:	*
35B: -0.000976:	*
35C: -0.000957:	*
35D: -0.001273:	*
35E: -0.000994:	*
35F: -0.001038:	*
360: -0.001150:	*
361: -0.001320:	*
362: -0.001257:	*
363: -0.001390:	*
364: -0.001263:	*
365: -0.001498:	*
366: -0.001388:	*
367: -0.001453:	*
368: -0.001295:	*
369: -0.001416:	*
36A: -0.001389:	*
36B: -0.001498:	*
36C: -0.001502:	*
36D: -0.001797:	*
36E: -0.001566:	*
36F: -0.001596:	*
370: -0.001531:	*
371: -0.001799:	*
372: -0.001684:	*
373: -0.001735:	*
374: -0.001647:	*
375: -0.001857:	*
376: -0.001809:	*
377: -0.001697:	*
378: -0.001770:	*
379: -0.001956:	*
37A: -0.001821:	*
37B: -0.001841:	*
37C: -0.001820:	*

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Non. Lin. Error, SN = 4130 (Continued)

37D: -0.001979:	*
37E: -0.002106:	*
37F: -0.001597:	*
380: -0.001784:	*
381: -0.002085:	*
382: -0.001840:	*
383: -0.001907:	*
384: -0.001890:	*
385: -0.001989:	*
386: -0.001867:	*
387: -0.001957:	*
388: -0.002029:	*
389: -0.002256:	*
38A: -0.002177:	*
38B: -0.002285:	*
38C: -0.002294:	*
38D: -0.002497:	*
38E: -0.002204:	*
38F: -0.002499:	*
390: -0.002201:	*
391: -0.002774:	*
392: -0.002398:	*
393: -0.002591:	*
394: -0.002325:	*
395: -0.002570:	*
396: -0.002590:	*
397: -0.002513:	*
398: -0.002409:	*
399: -0.002662:	*
39A: -0.002513:	*
39B: -0.002588:	*
39C: -0.002345:	*
39D: -0.002633:	*
39E: -0.002485:	*
39F: -0.002579:	*
3A0: -0.002427:	*
3A1: -0.002646:	*
3A2: -0.002572:	*
3A3: -0.002639:	*
3A4: -0.002393:	*
3A5: -0.002494:	*
3A6: -0.002609:	*
3A7: -0.002570:	*
3A8: -0.002522:	*
3A9: -0.002809:	*
3AA: -0.002658:	*
3AB: -0.002698:	*
3AC: -0.002645:	*
3AD: -0.002724:	*
3AE: -0.002721:	*
3AF: -0.002685:	*
3B0: -0.002752:	*
3B1: -0.003015:	*
3B2: -0.002837:	*
3B3: -0.002932:	*
3B4: -0.002689:	*
3B5: -0.003034:	*
3B6: -0.002817:	*
3B7: -0.002812:	*
3B8: -0.002965:	*

270365-48

Non. Lin. Error, SN = 4130 (Continued)

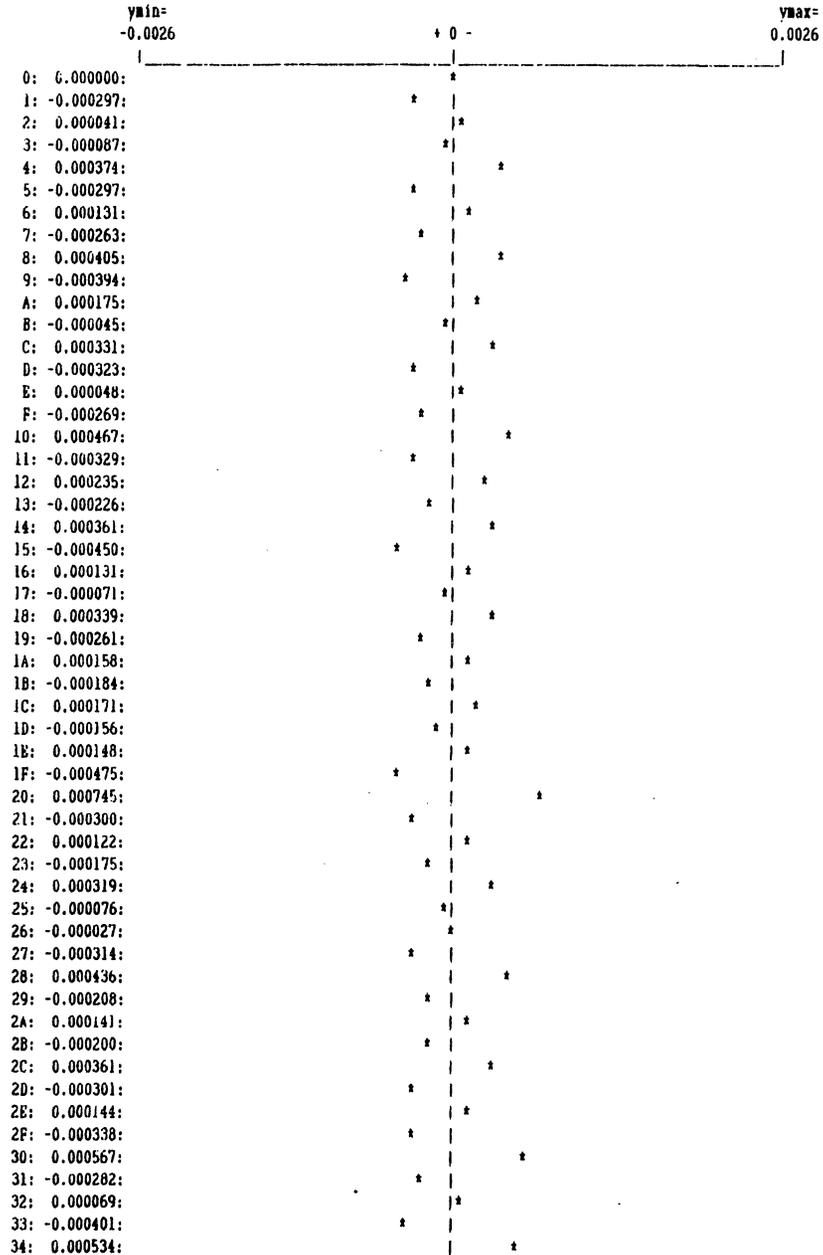
3B9: -0.003071: *
3BA: -0.002884: *
3BB: -0.002953: *
3BC: -0.002878: *
3BD: -0.002906: *
3BE: -0.002784: *
3BF: -0.002605: *
3C0: -0.001870: *
3C1: -0.002229: *
3C2: -0.001980: *
3C3: -0.001986: *
3C4: -0.001668: *
3C5: -0.001943: *
3C6: -0.001804: *
3C7: -0.001915: *
3C8: -0.001660: *
3C9: -0.001761: *
3CA: -0.001633: *
3CB: -0.001861: *
3CC: -0.001768: *
3CD: -0.001883: *
3CE: -0.001943: *
3CF: -0.001944: *
3D0: -0.001795: *
3D1: -0.001966: *
3D2: -0.001921: *
3D3: -0.002097: *
3D4: -0.001970: *
3D5: -0.002102: *
3D6: -0.001992: *
3D7: -0.002137: *
3D8: -0.001848: *
3D9: -0.002102: *
3DA: -0.001942: *
3DB: -0.002087: *
3DC: -0.002028: *
3DD: -0.002113: *
3DE: -0.002034: *
3DF: -0.001931: *
3E0: -0.002086: *
3E1: -0.002314: *
3E2: -0.002311: *
3E3: -0.002303: *
3E4: -0.002068: *
3E5: -0.002280: *
3E6: -0.002111: *
3E7: -0.002154: *
3E8: -0.002338: *
3E9: -0.002344: *
3EA: -0.002181: *
3EB: -0.002252: *
3EC: -0.002153: *
3ED: -0.002361: *
3EE: -0.002264: *
3EF: -0.002215: *
3F0: -0.002445: *
3F1: -0.002536: *
3F2: -0.002507: *
3F3: -0.002561: *
3F4: -0.002493: *
3F5: -0.002690: *
3F6: -0.002563: *
3F7: -0.002565: *
3F8: -0.002533: *
3F9: -0.002810: *
3FA: -0.002753: *
3FB: -0.002666: *
3FC: -0.002592: *
3FD: -0.002829: *
3FE: -0.002710: *
3FF: 0.000000: *

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270365-50

Non. Lin. Error, SN = 4130 (Continued)

DNL Error, SN = 4130



270365-87

DNL Error, SN = 4130

```
35: -0.000277: * | *
36: 0.000231: * | *
37: -0.000272: * | *
38: 0.000516: * | *
39: -0.000223: * | *
3A: 0.000211: * | *
3B: -0.000232: * | *
3C: 0.000202: * | *
3D: -0.000081: * | *
3E: 0.000225: * | *
3F: -0.000788: * | *
40: 0.002423: * | *
41: -0.000496: * | *
42: 0.000331: * | *
43: -0.000199: * | *
44: 0.000210: * | *
45: -0.000516: * | *
46: 0.000443: * | *
47: -0.000304: * | *
48: 0.000292: * | *
49: -0.000294: * | *
4A: 0.000217: * | *
4B: -0.000212: * | *
4C: 0.000250: * | *
4D: -0.000286: * | *
4E: 0.000185: * | *
4F: -0.000379: * | *
50: 0.000508: * | *
51: -0.000218: * | *
52: -0.000111: * | *
53: -0.000072: * | *
54: 0.000256: * | *
55: -0.000270: * | *
56: 0.000109: * | *
57: -0.000139: * | *
58: 0.000185: * | *
59: -0.000258: * | *
5A: 0.000221: * | *
5B: -0.000115: * | *
5C: 0.000161: * | *
5D: -0.000327: * | *
5E: 0.000212: * | *
5F: -0.000584: * | *
60: 0.000485: * | *
61: -0.000274: * | *
62: 0.000201: * | *
63: -0.000208: * | *
64: 0.000118: * | *
65: -0.000304: * | *
66: 0.000170: * | *
67: -0.000218: * | *
68: 0.000056: * | *
69: -0.000176: * | *
6A: -0.000006: * | *
6B: 0.000008: * | *
6C: 0.000122: * | *
6D: -0.000339: * | *
6E: 0.000203: * | *
6F: -0.000201: * | *
70: 0.000206: * | *
```

270365-88

DNL Error, SN = 4130 (Continued)

```
71: -0.000356: * |
72: 0.000133: * |
73: -0.000030: * |
74: 0.000070: * |
75: -0.000400: * |
76: 0.000277: * |
77: -0.000100: * |
78: -0.000063: * |
79: -0.000218: * |
7A: 0.000104: * |
7B: -0.000058: * |
7C: -0.000009: * |
7D: -0.000209: * |
7E: 0.000141: * |
7F: -0.000683: * |
80: 0.001293: * |
81: -0.000244: * |
82: 0.000141: * |
83: -0.000154: * |
84: 0.000131: * |
85: -0.000300: * |
86: 0.000131: * |
87: -0.000240: * |
88: 0.000239: * |
89: -0.000593: * |
8A: 0.000535: * |
8B: -0.000361: * |
8C: 0.000188: * |
8D: -0.000271: * |
8E: -0.000059: * |
8F: -0.000121: * |
90: 0.000374: * |
91: -0.000145: * |
92: 0.000113: * |
93: -0.000187: * |
94: 0.000154: * |
95: -0.000219: * |
96: 0.000145: * |
97: -0.000207: * |
98: 0.000136: * |
99: -0.000326: * |
9A: 0.000230: * |
9B: -0.000161: * |
9C: 0.000070: * |
9D: -0.000345: * |
9E: 0.000183: * |
9F: -0.000500: * |
A0: 0.000485: * |
A1: -0.000349: * |
A2: 0.000414: * |
A3: -0.000374: * |
A4: 0.000215: * |
A5: -0.000273: * |
A6: 0.000138: * |
A7: -0.000189: * |
A8: 0.000124: * |
A9: -0.000118: * |
AA: 0.000123: * |
AB: -0.000142: * |
AC: 0.000086: * |
```

AD: -0.000273:	*		*
AE: 0.000137:			*
AF: -0.000194:	*		
AO: 0.000366:			*
B1: -0.000233:	*		
B2: 0.000111:			*
B3: -0.000115:	*		
B4: -0.000039:	*		
B5: -0.000088:			*
B6: 0.000100:			*
B7: -0.000147:	*		
B8: 0.000109:			*
B9: -0.000171:	*		
BA: 0.000156:			*
BB: -0.000180:	*		
BC: 0.000041:			*
BD: -0.000134:	*		
BE: 0.000202:			*
BF: -0.000561:	*		
C0: 0.002134:			*
C1: -0.000301:	*		
C2: 0.000150:			*
C3: -0.000136:	*		
C4: 0.000206:			*
C5: -0.000371:	*		
C6: 0.000377:			*
C7: -0.000341:	*		
C8: 0.000272:			*
C9: -0.000235:	*		
CA: -0.000105:	*		
CB: 0.000091:			*
CC: 0.000203:			*
CD: -0.000322:	*		
CE: 0.000207:			*
CF: -0.000187:	*		
CO: 0.000151:			*
D1: -0.000250:	*		
D2: 0.000142:			*
D3: -0.000396:	*		
D4: 0.000501:			*
D5: -0.000362:	*		
D6: 0.000329:			*
D7: -0.000169:	*		
D8: 0.000029:			*
D9: -0.000115:	*		
DA: 0.000186:			*
DB: -0.000113:	*		
DC: -0.000010:			*
DD: -0.000287:	*		
DE: 0.000153:			*
DF: -0.000331:	*		
EO: 0.000308:			*
E1: -0.000506:	*		
E2: 0.000409:			*
E3: -0.000184:	*		
E4: -0.000124:	*		
E5: 0.000020:			*
E6: 0.000181:			*
E7: -0.000145:	*		
E8: 0.000210:			*

E9:	-0.000232:	*		*
EA:	0.000136:			*
EB:	-0.000151:			*
EC:	0.000168:			*
ED:	-0.000212:	*		*
EE:	0.000195:			*
EF:	-0.000171:	*		*
FO:	0.000115:			*
F1:	-0.000376:	*		*
F2:	0.000208:			*
F3:	-0.000167:	*		*
F4:	0.000078:			*
F5:	-0.000287:	*		*
F6:	0.000348:			*
F7:	-0.000231:	*		*
F8:	-0.000161:	*		*
F9:	-0.000022:			*
FA:	0.000265:			*
FB:	-0.000130:	*		*
FC:	0.000167:			*
FD:	-0.000144:	*		*
FE:	0.000086:			*
FF:	-0.000880:	*		*
100:	0.001348:			*
101:	-0.000334:	*		*
102:	0.000236:			*
103:	-0.000222:	*		*
104:	-0.000030:			*
105:	-0.000123:	*		*
106:	0.000008:			*
107:	-0.000068:	*		*
108:	0.000266:			*
109:	-0.000265:	*		*
10A:	0.000136:			*
10B:	-0.000078:	*		*
10C:	0.000069:			*
10D:	-0.000260:	*		*
10E:	0.000142:			*
10F:	-0.000352:	*		*
110:	0.000142:			*
111:	-0.000146:	*		*
112:	0.000292:			*
113:	-0.000150:	*		*
114:	0.000003:			*
115:	-0.000263:	*		*
116:	0.000174:			*
117:	-0.000151:	*		*
118:	0.000078:			*
119:	-0.000120:	*		*
11A:	0.000027:			*
11B:	-0.000120:	*		*
11C:	0.000048:			*
11D:	-0.000248:	*		*
11E:	0.000192:			*
11F:	-0.000455:	*		*
120:	0.000535:			*
121:	-0.000300:	*		*
122:	0.000139:			*
123:	-0.000088:	*		*
124:	0.000145:			*

```
125: -0.000496: * | *
126: 0.000193: * | *
127: -0.000028: * | *
128: 0.000202: * | *
129: -0.000194: * | *
12A: 0.000192: * | *
12B: -0.000114: * | *
12C: -0.000060: * | *
12D: -0.000140: * | *
12E: 0.000048: * | *
12F: -0.000100: * | *
130: 0.000168: * | *
131: -0.000263: * | *
132: 0.000188: * | *
133: -0.000178: * | *
134: 0.000193: * | *
135: -0.000303: * | *
136: 0.000259: * | *
137: -0.000250: * | *
138: 0.000436: * | *
139: -0.000228: * | *
13A: -0.000052: * | *
13B: 0.000008: * | *
13C: 0.000271: * | *
13D: -0.000245: * | *
13E: 0.000123: * | *
13F: -0.000471: * | *
140: 0.001823: * | *
141: -0.000033: * | *
142: 0.000139: * | *
143: -0.000132: * | *
144: 0.000199: * | *
145: -0.000231: * | *
146: 0.000116: * | *
147: -0.000051: * | *
148: 0.000217: * | *
149: -0.000271: * | *
14A: 0.000134: * | *
14B: 0.000060: * | *
14C: -0.000010: * | *
14D: -0.000225: * | *
14E: 0.000102: * | *
14F: -0.000207: * | *
150: 0.000168: * | *
151: -0.000191: * | *
152: 0.000133: * | *
153: -0.000171: * | *
154: 0.000170: * | *
155: -0.000239: * | *
156: 0.000056: * | *
157: -0.000001: * | *
158: 0.000199: * | *
159: -0.000277: * | *
15A: 0.000110: * | *
15B: -0.000074: * | *
15C: 0.000104: * | *
15D: -0.000207: * | *
15E: 0.000160: * | *
15F: -0.000226: * | *
160: 0.000138: * | *
```

```
161: -0.000271: * |
162: 0.000215: * | *
163: -0.000217: * |
164: 0.000226: * | *
165: -0.000454: * |
166: 0.000347: * | *
167: -0.000119: * |
168: 0.000173: * | *
169: -0.000158: * |
16A: 0.000290: * | *
16B: -0.000237: * |
16C: 0.000035: * | *
16D: -0.000279: * |
16E: 0.000073: * |
16F: 0.000027: * |
170: 0.000069: * |
171: -0.000279: * |
172: 0.000191: * | *
173: -0.000064: * |
174: 0.000101: * |
175: -0.000192: * |
176: 0.000065: * |
177: -0.000025: * |
178: 0.000164: * | *
179: -0.000301: * |
17A: 0.000278: * | *
17B: -0.000146: * |
17C: -0.000001: * |
17D: -0.000193: * |
17E: 0.000178: * | *
17F: -0.000110: * |
180: 0.000512: * | *
181: -0.000281: * |
182: 0.000073: * |
183: -0.000060: * |
184: 0.000135: * | *
185: -0.000247: * |
186: 0.000100: * | *
187: -0.000103: * |
188: 0.000171: * | *
189: -0.000244: * |
18A: 0.000174: * | *
18B: -0.000114: * |
18C: 0.000139: * |
18D: -0.000329: * |
18E: 0.000180: * | *
18F: -0.000176: * |
190: 0.000448: * | *
191: -0.000395: * |
192: -0.000046: * |
193: -0.000003: * |
194: 0.000001: * |
195: -0.000168: * |
196: 0.000171: * | *
197: -0.000355: * |
198: 0.000558: * | *
199: -0.000405: * |
19A: 0.000182: * |
19B: -0.000093: * |
19C: 0.000265: * | *
```

270365-93

DNL Error, SN = 4130 (Continued)

```
19D: -0.000329: * |
19E: -0.000018: *
19F: -0.000045: *|
1A0: 0.000210: * | *
1A1: -0.000244: * | *
1A2: 0.000139: * | *
1A3: -0.000091: *|
1A4: -0.000041: *|
1A5: -0.000210: * | *
1A6: 0.000162: * | *
1A7: -0.000057: *|
1A8: 0.000163: * | *
1A9: -0.000158: * |
1AA: 0.000114: * | *
1AB: 0.000024: *
1AC: 0.000028: *
1AD: -0.000240: * |
1AE: 0.000110: * | *
1AF: 0.000189: * | *
1B0: -0.000014: *
1B1: -0.000229: * |
1B2: 0.000134: * | *
1B3: -0.000075: *|
1B4: 0.000018: *
1B5: -0.000135: * |
1B6: 0.000041: *|
1B7: 0.000053: *|
1B8: -0.000040: *|
1B9: -0.000060: *|
1BA: 0.000200: * | *
1BB: -0.000037: *|
1BC: -0.000024: *
1BD: -0.000169: * |
1BE: 0.000088: *|
1BF: 0.000013: *
1C0: 0.001412: *
1C1: -0.000118: * |
1C2: 0.000178: * | *
1C3: -0.000132: * |
1C4: 0.000203: * | *
1C5: -0.000248: * |
1C6: 0.000212: * | *
1C7: -0.000144: * |
1C8: 0.000258: * | *
1C9: -0.000309: * |
1CA: 0.000028: *
1CB: 0.000056: *|
1CC: 0.000133: * |
1CD: -0.000250: * |
1CE: 0.000083: *|
1CF: -0.000002: *
1D0: 0.000169: * | *
1D1: -0.000269: * |
1D2: 0.000102: * | *
1D3: -0.000051: *|
1D4: 0.000168: * | *
1D5: -0.000210: * |
1D6: 0.000007: *
1D7: 0.000115: *|
1D8: 0.000064: *|
```

270365-94

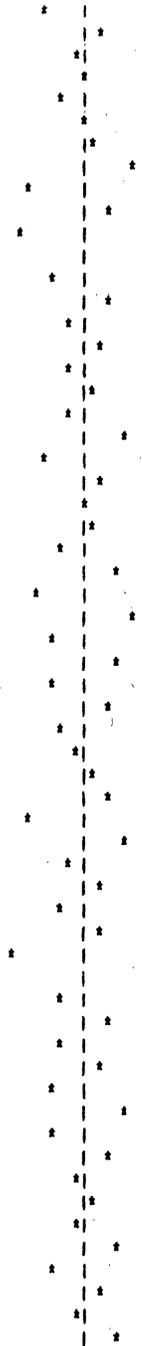
DNL Error, SN = 4130 (Continued)

```
1D9: -0.000256: * |
1DA: 0.000086: *
1DB: -0.000008: *
1DC: 0.000042: |*
1DD: -0.000101: * |
1DE: 0.000115: | *
1DF: -0.000013: *
1E0: 0.000050: |*
1E1: -0.000396: * |
1E2: 0.000231: | *
1E3: -0.000279: * |
1E4: 0.000305: | *
1E5: -0.000235: * |
1E6: 0.000233: | *
1E7: -0.000039: *|
1E8: 0.000140: | *
1E9: -0.000454: * |
1EA: 0.000295: | *
1EB: -0.000104: * |
1EC: 0.000031: *
1ED: -0.000208: * |
1EE: -0.000063: *|
1EF: 0.000209: | *
1F0: 0.000041: |*
1F1: -0.000225: * |
1F2: 0.000094: |*
1F3: 0.000023: *
1F4: 0.000025: *
1F5: -0.000064: *|
1F6: -0.000011: *
1F7: 0.000150: | *
1F8: -0.000031: *
1F9: -0.000186: * |
1FA: 0.000116: | *
1FB: -0.000038: *|
1FC: 0.000073: |*
1FD: -0.000222: * |
1FE: 0.000090: |*
1FF: -0.000671: * |
200: 0.000468: | *
201: -0.000223: * |
202: 0.000196: | *
203: -0.000249: * |
204: 0.000099: | *
205: -0.000048: *|
206: 0.000070: |*
207: -0.000189: * |
208: -0.000011: *
209: -0.000307: * |
20A: 0.000429: | *
20B: -0.000207: * |
20C: -0.000085: *|
20D: -0.000109: * |
20E: -0.000034: *|
20F: -0.000197: * |
210: 0.000420: | *
211: -0.000332: * |
212: 0.000142: | *
213: -0.000076: *|
214: 0.000275: | *
```

270365-95

DNL Error, SN = 4130 (Continued)

215: -0.000309:
216: 0.000159:
217: -0.000056:
218: 0.000026:
219: -0.000200:
21A: -0.000012:
21B: 0.000082:
21C: 0.000379:
21D: -0.000487:
21E: 0.000199:
21F: -0.000551:
220: 0.000536:
221: -0.000267:
222: 0.000167:
223: -0.000142:
224: 0.000111:
225: -0.000151:
226: 0.000040:
227: -0.000104:
228: 0.000333:
229: -0.000305:
22A: 0.000125:
22B: -0.000026:
22C: 0.000065:
22D: -0.000182:
22E: 0.000260:
22F: -0.000362:
230: 0.000374:
231: -0.000245:
232: 0.000281:
233: -0.000276:
234: 0.000223:
235: -0.000173:
236: -0.000079:
237: 0.000098:
238: 0.000180:
239: -0.000481:
23A: 0.000359:
23B: -0.000143:
23C: 0.000161:
23D: -0.000188:
23E: 0.000104:
23F: -0.000568:
240: 0.001646:
241: -0.000170:
242: 0.000226:
243: -0.000170:
244: 0.000133:
245: -0.000295:
246: 0.000305:
247: -0.000255:
248: 0.000187:
249: -0.000053:
24A: 0.000090:
24B: -0.000091:
24C: 0.000255:
24D: -0.000233:
24E: 0.000108:
24F: -0.000056:
250: 0.000273:



251:	-0.000353:	*		
252:	0.000194:			*
253:	-0.000192:	*		
254:	0.000350:			*
255:	-0.000258:	*		
256:	0.000149:			*
257:	-0.000108:	*		
258:	0.000050:			*
259:	-0.000120:	*		
25A:	-0.000085:	*		
25B:	0.000087:			*
25C:	0.000130:			*
25D:	-0.000192:	*		
25E:	0.000002:			*
25F:	-0.000069:	*		
260:	0.000113:			*
261:	-0.000280:	*		
262:	0.000212:			*
263:	-0.000129:	*		
264:	0.000107:			*
265:	-0.000198:	*		
266:	0.000234:			*
267:	-0.000203:	*		
268:	0.000128:			*
269:	-0.000259:	*		
26A:	0.000106:			*
26B:	-0.000048:	*		
26C:	-0.000024:			*
26D:	-0.000166:	*		
26E:	0.000223:			*
26F:	-0.000167:	*		
270:	0.000102:			*
271:	-0.000196:	*		
272:	0.000077:			*
273:	-0.000043:	*		
274:	0.000035:			*
275:	-0.000272:	*		
276:	0.000174:			*
277:	-0.000003:	*		
278:	-0.000126:	*		
279:	-0.000103:	*		
27A:	0.000109:			*
27B:	-0.000063:	*		
27C:	0.000216:			*
27D:	-0.000465:	*		
27E:	0.000379:			*
27F:	-0.000262:	*		
280:	0.000635:			*
281:	-0.000014:	*		
282:	0.000193:			*
283:	-0.000476:	*		
284:	0.000474:			*
285:	-0.000297:	*		
286:	0.000149:			*
287:	-0.000166:	*		
288:	-0.000011:	*		
289:	-0.000087:	*		
28A:	0.000101:			*
28B:	-0.000069:	*		
28C:	-0.000125:	*		

270365-97

DNL Error, SN = 4130 (Continued)

```
28D: -0.000032: *
28E: 0.000077: *|*
28F: -0.000164: *|
290: 0.000070: *|*
291: -0.000136: *|
292: 0.000062: *|*
293: -0.000163: *|
294: 0.000166: |*
295: -0.000273: *|
296: 0.000133: *|*
297: -0.000076: *|
298: 0.000045: *|*
299: -0.000234: *|
29A: -0.000066: *|
29B: 0.000072: *|*
29C: 0.000123: *|*
29D: -0.000304: *|
29E: 0.000137: *|
29F: -0.000206: *|
2A0: 0.000196: *|*
2A1: -0.000150: *|
2A2: 0.000181: *|*
2A3: -0.000160: *|
2A4: 0.000106: *|*
2A5: -0.000262: *|
2A6: 0.000167: *|*
2A7: -0.000123: *|
2A8: 0.000193: *|*
2A9: -0.000283: *|
2AA: -0.000117: *|
2AB: 0.000193: *|*
2AC: 0.000140: *|*
2AD: -0.000215: *|
2AE: -0.000044: *|
2AF: 0.000047: *|*
2B0: 0.000028: *
2B1: -0.000322: *|
2B2: 0.000207: *|*
2B3: -0.000082: *|
2B4: 0.000125: *|*
2B5: -0.000239: *|
2B6: 0.000078: *|*
2B7: 0.000017: *
2B8: 0.000128: *|*
2B9: -0.000179: *|
2BA: 0.000101: *|*
2BB: -0.000071: *|
2BC: 0.000359: *|*
2BD: -0.000248: *|
2BE: 0.000054: *|*
2BF: 0.000079: *|*
2C0: 0.001402: *
2C1: -0.000261: *|
2C2: 0.000127: *|*
2C3: -0.000113: *|
2C4: 0.000268: *|*
2C5: -0.000143: *|
2C6: 0.000007: *
2C7: 0.000027: *
2C8: 0.000243: *|*
```

270365-98

DNL Error, SN = 4130 (Continued)

2C9: -0.000312:	*	
2CA: 0.000040:		*
2CB: 0.000043:		*
2CC: 0.000164:		*
2CD: -0.000183:	*	
2CE: -0.000021:		*
2CF: -0.000126:	*	
2D0: 0.000365:		
2D1: -0.000336:	*	
2D2: 0.000091:		*
2D3: -0.000143:	*	
2D4: 0.000220:		*
2D5: -0.000288:	*	
2D6: 0.000251:		*
2D7: 0.000001:		*
2D8: -0.000069:	*	
2D9: -0.000222:	*	
2DA: 0.000336:		*
2DB: -0.000071:	*	
2DC: 0.000122:		*
2DD: -0.000540:	*	
2DE: 0.000384:		*
2DF: -0.000122:	*	
2E0: -0.000134:	*	
2E1: -0.000114:	*	
2E2: 0.000073:		*
2E3: -0.000040:	*	
2E4: -0.000188:	*	
2E5: 0.000033:		*
2E6: 0.000173:		*
2E7: -0.000049:	*	
2E8: 0.000019:		*
2E9: -0.000234:	*	
2EA: 0.000176:		*
2EB: -0.000281:	*	
2EC: 0.000200:		*
2ED: -0.000174:	*	
2EE: 0.000042:		*
2EF: -0.000086:	*	
2F0: 0.000063:		*
2F1: -0.000160:	*	
2F2: 0.000127:		*
2F3: -0.000134:	*	
2F4: 0.000058:		*
2F5: -0.000211:	*	
2F6: 0.000104:		*
2F7: -0.000031:	*	
2F8: -0.000134:	*	
2F9: -0.000083:	*	
2FA: -0.000005:	*	
2FB: -0.000026:	*	
2FC: 0.000093:		*
2FD: -0.000015:	*	
2FE: -0.000090:	*	
2FF: 0.000570:		
300: 0.000011:	*	
301: -0.000307:	*	
302: 0.000133:	*	*
303: -0.000116:	*	
304: 0.000032:	*	

270365-99

DNL Error, SN = 4130 (Continued)

```
305: -0.000166: * |
306: 0.000148: * | *
307: -0.000214: * |
308: 0.000217: * | *
309: -0.000323: * |
30A: 0.000205: * | *
30B: -0.000125: * |
30C: 0.000172: * | *
30D: -0.000224: * |
30E: 0.000131: * | *
30F: -0.000248: * |
310: 0.000148: * | *
311: -0.000333: * |
312: 0.000249: * | *
313: -0.000134: * |
314: 0.000035: * | *
315: -0.000244: * |
316: 0.000141: * | *
317: -0.000051: * |
318: 0.000094: * | *
319: -0.000189: * |
31A: 0.000070: * | *
31B: -0.000012: * |
31C: 0.000158: * | *
31D: -0.000233: * |
31E: 0.000096: * | *
31F: -0.000286: * | *
320: 0.000173: * | *
321: -0.000229: * |
322: 0.000137: * | *
323: -0.000112: * |
324: 0.000086: * | *
325: -0.000205: * |
326: 0.000183: * | *
327: -0.000116: * |
328: -0.000054: * |
329: -0.000096: * |
32A: 0.000149: * | *
32B: -0.000114: * |
32C: 0.001180: * |
32D: -0.000156: * |
32E: 0.000086: * | *
32F: -0.000081: * |
330: 0.000352: * | *
331: -0.000245: * |
332: 0.000125: * | *
333: -0.000064: * |
334: 0.000270: * | *
335: -0.000240: * |
336: 0.000116: * | *
337: -0.000001: * |
338: 0.000027: * |
339: -0.000190: * |
33A: -0.000001: * |
33B: 0.000048: * | *
33C: 0.000128: * | *
33D: -0.000332: * |
33E: 0.000222: * | *
33F: -0.000265: * |
340: 0.001727: * | *
```

```
341: -0.000352: * |
342: 0.000117: * | *
343: -0.000287: * | *
344: 0.000340: * | *
345: -0.000116: * | *
346: -0.000079: * | *
347: 0.000078: * | *
348: 0.000241: * | *
349: 0.000037: * | *
34A: -0.000181: * | *
34B: -0.000080: * | *
34C: 0.000285: * | *
34D: -0.000360: * | *
34E: 0.000180: * | *
34F: 0.000050: * | *
350: 0.000002: * | *
351: -0.000219: * | *
352: 0.000092: * | *
353: -0.000083: * | *
354: 0.000366: * | *
355: -0.000302: * | *
356: 0.000188: * | *
357: 0.000024: * | *
358: -0.000125: * | *
359: -0.000215: * | *
35A: 0.000044: * | *
35B: 0.000026: * | *
35C: 0.000018: * | *
35D: -0.000315: * | *
35E: 0.000278: * | *
35F: -0.000044: * | *
360: -0.000112: * | *
361: -0.000169: * | *
362: 0.000062: * | *
363: -0.000132: * | *
364: 0.000127: * | *
365: -0.000235: * | *
366: 0.000109: * | *
367: -0.000064: * | *
368: 0.000157: * | *
369: -0.000121: * | *
36A: 0.000027: * | *
36B: -0.000109: * | *
36C: -0.000004: * | *
36D: -0.000294: * | *
36E: 0.000231: * | *
36F: -0.000030: * | *
370: 0.000065: * | *
371: -0.000268: * | *
372: 0.000114: * | *
373: -0.000050: * | *
374: 0.000087: * | *
375: -0.000210: * | *
376: 0.000048: * | *
377: 0.000111: * | *
378: -0.000073: * | *
379: -0.000186: * | *
37A: 0.000135: * | *
37B: -0.000020: * | *
37C: 0.000020: * | *
```

270365-A1

DNL Error, SN = 4130 (Continued)

```
37D: -0.000158: * |
37E: -0.000127: * |
37F: 0.000509: * |
380: -0.000187: * |
381: -0.000301: * |
382: 0.000244: * |
383: -0.000066: * |
384: 0.000016: * |
385: -0.000098: * |
386: 0.000121: * |
387: -0.000090: * |
388: -0.000072: * |
389: -0.000226: * |
38A: 0.000078: * |
38B: -0.000107: * |
38C: -0.000009: * |
38D: -0.000202: * |
38E: 0.000292: * |
38F: -0.000294: * |
390: 0.000298: * |
391: -0.000572: * |
392: 0.000375: * |
393: -0.000192: * |
394: 0.000265: * |
395: -0.000245: * |
396: -0.000019: * |
397: 0.000076: * |
398: 0.000104: * |
399: -0.000252: * |
39A: 0.000148: * |
39B: -0.000075: * |
39C: 0.000243: * |
39D: -0.000288: * |
39E: 0.000147: * |
39F: -0.000093: * |
3A0: 0.000151: * |
3A1: -0.000219: * |
3A2: 0.000074: * |
3A3: -0.000066: * |
3A4: 0.000245: * |
3A5: -0.000101: * |
3A6: -0.000114: * |
3A7: 0.000038: * |
3A8: 0.000047: * |
3A9: -0.000286: * |
3AA: 0.000150: * |
3AB: -0.000039: * |
3AC: 0.000052: * |
3AD: -0.000079: * |
3AE: 0.000003: * |
3AF: 0.000036: * |
3B0: -0.000067: * |
3B1: -0.000262: * |
3B2: 0.000178: * |
3B3: -0.000095: * |
3B4: 0.000242: * |
3B5: -0.000344: * |
3B6: 0.000216: * |
3B7: 0.000004: * |
3B8: -0.000152: * |
```

270365-A2

DNL Error, SN = 4130 (Continued)

3B9: -0.000106: * |
3BA: 0.000187: | *
3BB: -0.000069: * |
3BC: 0.000075: |*
3BD: -0.000028: * |
3BE: 0.000122: * |
3BF: 0.000178: * |
3C0: 0.000735: * | *
3C1: -0.000359: * |
3C2: 0.000248: * | *
3C3: -0.000005: * |
3C4: 0.000318: * | *
3C5: -0.000274: * |
3C6: 0.000139: * | *
3C7: -0.000111: * |
3C8: 0.000254: * | *
3C9: -0.000100: * |
3CA: 0.000127: * | *
3CB: -0.000228: * |
3CC: 0.000093: * |*
3CD: -0.000115: * |
3CE: -0.000060: * |
3CF: -0.000000: * |
3D0: 0.000148: * | *
3D1: -0.000171: * |
3D2: 0.000045: * |*
3D3: -0.000176: * |
3D4: 0.000126: * | *
3D5: -0.000131: * |
3D6: 0.000109: * | *
3D7: -0.000145: * |
3D8: 0.000288: * | *
3D9: -0.000253: * |
3DA: 0.000159: * | *
3DB: -0.000145: * |
3DC: 0.000059: * |*
3DD: -0.000085: * |
3DE: 0.000078: * |*
3DF: 0.000103: * | *
3E0: -0.000155: * |
3E1: -0.000228: * |
3E2: 0.000003: * |
3E3: 0.000008: * |
3E4: 0.000234: * | *
3E5: -0.000211: * |
3E6: 0.000168: * | *
3E7: -0.000043: * |
3E8: -0.000183: * |
3E9: -0.000005: * |
3EA: 0.000162: * | *
3EB: -0.000070: * |
3EC: 0.000098: * | *
3ED: -0.000208: * |
3EE: 0.000096: * |*
3EF: 0.000049: * |*
3F0: -0.000230: * |
3F1: -0.000091: * |
3F2: 0.000029: * |
3F3: -0.000054: * |
3F4: 0.000067: * |*
3F5: -0.000196: * | *
3F6: 0.000126: * | *
3F7: -0.000002: * |
3F8: 0.000031: * |
3F9: -0.000276: * |
3FA: 0.000056: * |*
3FB: 0.000087: * |*
3FC: 0.000073: * |*
3FD: -0.000237: * |
3FE: 0.000118: * | *
3FF: 0.000000: * |

270365-A3

270365-A4

DNL Error, SN = 4130 (Continued)

35:	0.001175:		+
36:	0.001075:		+
37:	0.001275:		+
38:	0.001075:		+
39:	0.001275:		+
3A:	0.001275:		+
3B:	0.001175:		+
3C:	0.001175:		+
3D:	0.001175:		+
3E:	0.001175:		+
3F:	0.001375:		+
40:	0.001275:		+
41:	0.001275:		+
42:	0.001075:		+
43:	0.001075:		+
44:	0.001275:		+
45:	0.001175:		+
46:	0.001175:		+
47:	0.001075:		+
48:	0.001175:		+
49:	0.001175:		+
4A:	0.001175:		+
4B:	0.001275:		+
4C:	0.001375:		+
4D:	0.001075:		+
4E:	0.001375:		+
4F:	0.001075:		+
50:	0.001175:		+
51:	0.001175:		+
52:	0.001175:		+
53:	0.000975:		+
54:	0.000975:		+
55:	0.001075:		+
56:	0.001175:		+
57:	0.001275:		+
58:	0.001275:		+
59:	0.001175:		+
5A:	0.001075:		+
5B:	0.001075:		+
5C:	0.001275:		+
5D:	0.001075:		+
5E:	0.001175:		+
5F:	0.001175:		+
60:	0.000975:		+
61:	0.001075:		+
62:	0.001075:		+
63:	0.001275:		+
64:	0.001275:		+
65:	0.001075:		+
66:	0.001175:		+
67:	0.001375:		+
68:	0.001075:		+
69:	0.001075:		+
6A:	0.001075:		+
6B:	0.001175:		+
6C:	0.001175:		+
6D:	0.001175:		+
6E:	0.001175:		+
6F:	0.001075:		+
70:	0.001075:		+

270365-52

Repeatability Error, SN = 4130 (Continued)

71:	0.001375:		*
72:	0.001175:		*
73:	0.001175:		*
74:	0.001175:		*
75:	0.001175:		*
76:	0.001175:		*
77:	0.001275:		*
78:	0.001175:		*
79:	0.001275:		*
7A:	0.001375:		*
7B:	0.001375:		*
7C:	0.001375:		*
7D:	0.001375:		*
7E:	0.001175:		*
7F:	0.001075:		*
80:	0.001275:		*
81:	0.001175:		*
82:	0.001275:		*
83:	0.001275:		*
84:	0.001075:		*
85:	0.001175:		*
86:	0.001175:		*
87:	0.001275:		*
88:	0.001075:		*
89:	0.001075:		*
8A:	0.001075:		*
8B:	0.001075:		*
8C:	0.001075:		*
8D:	0.001175:		*
8E:	0.001075:		*
8F:	0.001175:		*
90:	0.001175:		*
91:	0.001175:		*
92:	0.001275:		*
93:	0.001175:		*
94:	0.001075:		*
95:	0.001175:		*
96:	0.001275:		*
97:	0.001075:		*
98:	0.001175:		*
99:	0.001175:		*
9A:	0.001275:		*
9B:	0.001175:		*
9C:	0.001175:		*
9D:	0.001275:		*
9E:	0.001275:		*
9F:	0.001175:		*
A0:	0.001075:		*
A1:	0.001175:		*
A2:	0.001075:		*
A3:	0.001275:		*
A4:	0.001075:		*
A5:	0.001175:		*
A6:	0.001275:		*
A7:	0.001375:		*
A8:	0.001375:		*
A9:	0.001075:		*
AA:	0.001175:		*
AB:	0.001075:		*
AC:	0.001075:		*

AD: 0.001075:		*
AE: 0.001175:		*
AF: 0.001075:		*
BO: 0.001075:		*
B1: 0.001175:		*
B2: 0.001275:		*
B3: 0.001275:		*
B4: 0.000975:		*
B5: 0.001175:		*
B6: 0.001075:		*
B7: 0.001175:		*
B8: 0.001275:		*
B9: 0.001275:		*
BA: 0.001175:		*
BB: 0.001175:		*
BC: 0.001075:		*
BD: 0.001175:		*
BE: 0.001175:		*
BF: 0.001175:		*
CO: 0.001275:		*
C1: 0.001275:		*
C2: 0.001075:		*
C3: 0.000975:		*
C4: 0.001175:		*
C5: 0.001175:		*
C6: 0.001175:		*
C7: 0.001275:		*
C8: 0.001175:		*
C9: 0.001175:		*
CA: 0.001075:		*
CB: 0.001375:		*
CC: 0.001275:		*
CD: 0.001275:		*
CE: 0.001175:		*
CF: 0.001275:		*
DO: 0.001175:		*
D1: 0.001075:		*
D2: 0.001275:		*
D3: 0.001275:		*
D4: 0.001175:		*
D5: 0.001175:		*
D6: 0.001075:		*
D7: 0.001275:		*
D8: 0.001175:		*
D9: 0.001275:		*
DA: 0.001175:		*
DB: 0.001175:		*
DC: 0.001275:		*
DD: 0.001275:		*
DE: 0.001275:		*
DF: 0.001275:		*
E0: 0.001175:		*
E1: 0.000975:		*
E2: 0.001275:		*
E3: 0.001175:		*
E4: 0.001175:		*
E5: 0.001075:		*
E6: 0.001175:		*
E7: 0.001175:		*
E8: 0.001175:		*

270365-54

Repeatability Error, SN = 4130 (Continued)

E9:	0.001375:		*
EA:	0.001175:		*
EB:	0.001175:		*
EC:	0.001075:		*
ED:	0.001375:		*
EE:	0.001375:		*
EF:	0.001275:		*
FO:	0.001175:		*
F1:	0.001175:		*
F2:	0.001175:		*
F3:	0.001275:		*
F4:	0.001175:		*
F5:	0.001275:		*
F6:	0.001075:		*
F7:	0.001375:		*
F8:	0.001075:		*
F9:	0.001375:		*
FA:	0.001275:		*
FB:	0.001175:		*
FC:	0.001275:		*
FD:	0.001275:		*
FE:	0.001275:		*
FF:	0.001275:		*
100:	0.001075:		*
101:	0.001175:		*
102:	0.001275:		*
103:	0.001075:		*
104:	0.001075:		*
105:	0.001175:		*
106:	0.001175:		*
107:	0.001175:		*
108:	0.001275:		*
109:	0.001375:		*
10A:	0.001275:		*
10B:	0.001075:		*
10C:	0.001075:		*
10D:	0.001175:		*
10E:	0.001175:		*
10F:	0.001275:		*
110:	0.001275:		*
111:	0.001075:		*
112:	0.001075:		*
113:	0.001175:		*
114:	0.001175:		*
115:	0.001175:		*
116:	0.001175:		*
117:	0.001375:		*
118:	0.001275:		*
119:	0.001275:		*
11A:	0.001175:		*
11B:	0.001175:		*
11C:	0.001175:		*
11D:	0.001175:		*
11E:	0.001175:		*
11F:	0.001175:		*
120:	0.001275:		*
121:	0.001175:		*
122:	0.001175:		*
123:	0.001175:		*
124:	0.001175:		*

270365-55

Repeatability Error, SN = 4130 (Continued)

125:	0.001175:		+
126:	0.001175:		+
127:	0.001275:		+
128:	0.001075:		+
129:	0.001175:		+
12A:	0.001275:		+
12B:	0.001175:		+
12C:	0.001175:		+
12D:	0.001275:		+
12E:	0.001075:		+
12F:	0.001275:		+
130:	0.001175:		+
131:	0.001175:		+
132:	0.001075:		+
133:	0.001075:		+
134:	0.001275:		+
135:	0.001275:		+
136:	0.001275:		+
137:	0.001075:		+
138:	0.001175:		+
139:	0.001275:		+
13A:	0.001175:		+
13B:	0.001275:		+
13C:	0.001175:		+
13D:	0.001175:		+
13E:	0.001275:		+
13F:	0.001075:		+
140:	0.001075:		+
141:	0.001075:		+
142:	0.001075:		+
143:	0.001075:		+
144:	0.001175:		+
145:	0.001275:		+
146:	0.001375:		+
147:	0.001375:		+
148:	0.001275:		+
149:	0.001275:		+
14A:	0.001275:		+
14B:	0.001275:		+
14C:	0.001375:		+
14D:	0.001375:		+
14E:	0.001175:		+
14F:	0.001175:		+
150:	0.001175:		+
151:	0.001275:		+
152:	0.001375:		+
153:	0.001275:		+
154:	0.001275:		+
155:	0.001175:		+
156:	0.001175:		+
157:	0.001275:		+
158:	0.001175:		+
159:	0.001175:		+
15A:	0.001175:		+
15B:	0.001275:		+
15C:	0.001175:		+
15D:	0.001375:		+
15E:	0.001275:		+
15F:	0.001375:		+
160:	0.001375:		+

270365-56

Repeatability Error, SN = 4130 (Continued)

161:	0.001275:	*
162:	0.001175:	*
163:	0.001175:	*
164:	0.001275:	*
165:	0.001175:	*
166:	0.001175:	*
167:	0.001375:	*
168:	0.001375:	*
169:	0.001475:	*
16A:	0.001175:	*
16B:	0.001075:	*
16C:	0.001275:	*
16D:	0.001275:	*
16E:	0.001175:	*
16F:	0.001175:	*
170:	0.001275:	*
171:	0.001275:	*
172:	0.001175:	*
173:	0.001175:	*
174:	0.001275:	*
175:	0.001275:	*
176:	0.001275:	*
177:	0.001175:	*
178:	0.001275:	*
179:	0.001275:	*
17A:	0.001075:	*
17B:	0.001275:	*
17C:	0.001175:	*
17D:	0.001275:	*
17E:	0.001075:	*
17F:	0.001275:	*
180:	0.001275:	*
181:	0.001375:	*
182:	0.001375:	*
183:	0.001275:	*
184:	0.001375:	*
185:	0.001275:	*
186:	0.001075:	*
187:	0.001075:	*
188:	0.001275:	*
189:	0.001175:	*
18A:	0.001175:	*
18B:	0.001275:	*
18C:	0.001275:	*
18D:	0.001275:	*
18E:	0.001175:	*
18F:	0.001275:	*
190:	0.001175:	*
191:	0.001275:	*
192:	0.001175:	*
193:	0.001175:	*
194:	0.001075:	*
195:	0.001375:	*
196:	0.001275:	*
197:	0.001175:	*
198:	0.001175:	*
199:	0.001375:	*
19A:	0.001375:	*
19B:	0.001275:	*
19C:	0.001175:	*

270365-57

Repeatability Error, SN = 4130 (Continued)

19D: 0.001275:	*
19E: 0.001275:	*
19F: 0.001275:	*
1A0: 0.001275:	*
1A1: 0.001275:	*
1A2: 0.001375:	*
1A3: 0.001475:	*
1A4: 0.001275:	*
1A5: 0.001075:	*
1A6: 0.001175:	*
1A7: 0.001275:	*
1A8: 0.001175:	*
1A9: 0.001375:	*
1AA: 0.001275:	*
1AB: 0.001275:	*
1AC: 0.001175:	*
1AD: 0.001175:	*
1AE: 0.001175:	*
1AF: 0.001175:	*
1B0: 0.001075:	*
1B1: 0.001375:	*
1B2: 0.000975:	*
1B3: 0.001175:	*
1B4: 0.001075:	*
1B5: 0.001375:	*
1B6: 0.001375:	*
1B7: 0.001175:	*
1B8: 0.001175:	*
1B9: 0.001375:	*
1BA: 0.001175:	*
1BB: 0.001475:	*
1BC: 0.001175:	*
1BD: 0.001275:	*
1BE: 0.001175:	*
1BF: 0.001175:	*
1C0: 0.001175:	*
1C1: 0.001175:	*
1C2: 0.001175:	*
1C3: 0.001275:	*
1C4: 0.001375:	*
1C5: 0.001275:	*
1C6: 0.001175:	*
1C7: 0.001175:	*
1C8: 0.001375:	*
1C9: 0.001175:	*
1CA: 0.001075:	*
1CB: 0.001075:	*
1CC: 0.001275:	*
1CD: 0.001375:	*
1CE: 0.001275:	*
1CF: 0.001075:	*
1D0: 0.001175:	*
1D1: 0.001275:	*
1D2: 0.001275:	*
1D3: 0.001275:	*
1D4: 0.001275:	*
1D5: 0.001275:	*
1D6: 0.001275:	*
1D7: 0.001175:	*
1D8: 0.001275:	*

270365-58

Repeatability Error, SN = 4130 (Continued)

215:	0.001275:	↑
216:	0.001275:	↑
217:	0.001275:	↑
218:	0.001275:	↑
219:	0.001375:	↑
21A:	0.001175:	↑
21B:	0.001275:	↑
21C:	0.001275:	↑
21D:	0.001275:	↑
21E:	0.001175:	↑
21F:	0.001175:	↑
220:	0.001375:	↑
221:	0.001275:	↑
222:	0.001375:	↑
223:	0.001375:	↑
224:	0.001175:	↑
225:	0.001375:	↑
226:	0.001175:	↑
227:	0.001375:	↑
228:	0.001175:	↑
229:	0.001275:	↑
22A:	0.001175:	↑
22B:	0.001275:	↑
22C:	0.001275:	↑
22D:	0.001175:	↑
22E:	0.001175:	↑
22F:	0.001075:	↑
230:	0.001275:	↑
231:	0.001175:	↑
232:	0.001175:	↑
233:	0.001275:	↑
234:	0.001275:	↑
235:	0.001375:	↑
236:	0.001375:	↑
237:	0.001275:	↑
238:	0.001275:	↑
239:	0.001175:	↑
23A:	0.001175:	↑
23B:	0.001175:	↑
23C:	0.001175:	↑
23D:	0.001375:	↑
23E:	0.001175:	↑
23F:	0.001275:	↑
240:	0.001275:	↑
241:	0.001275:	↑
242:	0.001275:	↑
243:	0.001275:	↑
244:	0.001275:	↑
245:	0.001375:	↑
246:	0.001075:	↑
247:	0.001175:	↑
248:	0.001175:	↑
249:	0.001375:	↑
24A:	0.001175:	↑
24B:	0.001275:	↑
24C:	0.001075:	↑
24D:	0.001175:	↑
24E:	0.001375:	↑
24F:	0.001375:	↑
250:	0.001275:	↑

270365-60

Repeatability Error, SN = 4130 (Continued)

251:	0.001175:		*
252:	0.001275:		*
253:	0.001275:		*
254:	0.001175:		*
255:	0.001375:		*
256:	0.001275:		*
257:	0.001275:		*
258:	0.001275:		*
259:	0.001175:		*
25A:	0.001075:		*
25B:	0.001175:		*
25C:	0.001475:		*
25D:	0.001275:		*
25E:	0.001275:		*
25F:	0.001175:		*
260:	0.001275:		*
261:	0.001175:		*
262:	0.001175:		*
263:	0.001275:		*
264:	0.001275:		*
265:	0.001275:		*
266:	0.001175:		*
267:	0.001375:		*
268:	0.001275:		*
269:	0.001275:		*
26A:	0.001175:		*
26B:	0.001175:		*
26C:	0.001375:		*
26D:	0.001375:		*
26E:	0.001375:		*
26F:	0.001475:		*
270:	0.001175:		*
271:	0.001375:		*
272:	0.001175:		*
273:	0.001075:		*
274:	0.001275:		*
275:	0.001175:		*
276:	0.001275:		*
277:	0.001375:		*
278:	0.001375:		*
279:	0.001375:		*
27A:	0.001275:		*
27B:	0.001275:		*
27C:	0.001275:		*
27D:	0.001175:		*
27E:	0.001075:		*
27F:	0.001275:		*
280:	0.001275:		*
281:	0.001375:		*
282:	0.001275:		*
283:	0.001275:		*
284:	0.001275:		*
285:	0.001375:		*
286:	0.001275:		*
287:	0.001375:		*
288:	0.001175:		*
289:	0.001275:		*
28A:	0.001175:		*
28B:	0.001375:		*
28C:	0.001175:		*

28D: 0.001375:		+
28E: 0.001175:		+
28F: 0.001375:		+
290: 0.001275:		+
291: 0.001275:		+
292: 0.001175:		+
293: 0.001175:		+
294: 0.001175:		+
295: 0.001175:		+
296: 0.001275:		+
297: 0.001375:		+
298: 0.001275:		+
299: 0.001375:		+
29A: 0.001375:		+
29B: 0.001375:		+
29C: 0.001275:		+
29D: 0.001175:		+
29E: 0.001375:		+
29F: 0.001175:		+
2A0: 0.001175:		+
2A1: 0.001175:		+
2A2: 0.001375:		+
2A3: 0.001275:		+
2A4: 0.001175:		+
2A5: 0.001175:		+
2A6: 0.001175:		+
2A7: 0.001275:		+
2A8: 0.001475:		+
2A9: 0.001275:		+
2AA: 0.001175:		+
2AB: 0.001275:		+
2AC: 0.001375:		+
2AD: 0.001275:		+
2AE: 0.001275:		+
2AF: 0.001175:		+
2B0: 0.001175:		+
2B1: 0.001175:		+
2B2: 0.001175:		+
2B3: 0.001275:		+
2B4: 0.001175:		+
2B5: 0.001275:		+
2B6: 0.001175:		+
2B7: 0.001275:		+
2B8: 0.001275:		+
2B9: 0.001275:		+
2BA: 0.001275:		+
2BB: 0.001375:		+
2BC: 0.001275:		+
2BD: 0.001375:		+
2BE: 0.001375:		+
2BF: 0.001375:		+
2C0: 0.001375:		+
2C1: 0.001375:		+
2C2: 0.001375:		+
2C3: 0.001375:		+
2C4: 0.001375:		+
2C5: 0.001475:		+
2C6: 0.001275:		+
2C7: 0.001375:		+
2C8: 0.001275:		+

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Repeatability Error, SN = 4130 (Continued)

2C9:	0.001375:	*
2CA:	0.001175:	*
2CB:	0.001275:	*
2CC:	0.001275:	*
2CD:	0.001475:	*
2CE:	0.001275:	*
2CF:	0.001175:	*
2D0:	0.001175:	*
2D1:	0.001175:	*
2D2:	0.001275:	*
2D3:	0.001375:	*
2D4:	0.001175:	*
2D5:	0.001175:	*
2D6:	0.001275:	*
2D7:	0.001375:	*
2D8:	0.001275:	*
2D9:	0.001275:	*
2DA:	0.001475:	*
2DB:	0.001475:	*
2DC:	0.001375:	*
2DD:	0.001375:	*
2DE:	0.001375:	*
2DF:	0.001375:	*
2E0:	0.001175:	*
2E1:	0.001375:	*
2E2:	0.001275:	*
2E3:	0.001175:	*
2E4:	0.001175:	*
2E5:	0.001275:	*
2E6:	0.001275:	*
2E7:	0.001375:	*
2E8:	0.001175:	*
2E9:	0.001275:	*
2EA:	0.001275:	*
2EB:	0.001175:	*
2EC:	0.001375:	*
2ED:	0.001275:	*
2EE:	0.001275:	*
2EF:	0.001175:	*
2F0:	0.001275:	*
2F1:	0.001375:	*
2F2:	0.001375:	*
2F3:	0.001275:	*
2F4:	0.001275:	*
2F5:	0.001375:	*
2F6:	0.001475:	*
2F7:	0.001375:	*
2F8:	0.001375:	*
2F9:	0.001475:	*
2FA:	0.001275:	*
2FB:	0.001175:	*
2FC:	0.001275:	*
2FD:	0.001275:	*
2FE:	0.001275:	*
2FF:	0.001275:	*
300:	0.001075:	*
301:	0.001275:	*
302:	0.001375:	*
303:	0.001275:	*
304:	0.001175:	*

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Repeatability Error, SN = 4130 (Continued)

305:	0.001475:		*
306:	0.001275:		*
307:	0.001375:		*
308:	0.001375:		*
309:	0.001275:		*
30A:	0.001275:		*
30B:	0.001375:		*
30C:	0.001275:		*
30D:	0.001475:		*
30E:	0.001275:		*
30F:	0.001375:		*
310:	0.001175:		*
311:	0.001175:		*
312:	0.001275:		*
313:	0.001275:		*
314:	0.001375:		*
315:	0.001275:		*
316:	0.001275:		*
317:	0.001275:		*
318:	0.001175:		*
319:	0.001375:		*
31A:	0.001275:		*
31B:	0.001075:		*
31C:	0.001175:		*
31D:	0.001375:		*
31E:	0.001375:		*
31F:	0.001375:		*
320:	0.001375:		*
321:	0.001375:		*
322:	0.001375:		*
323:	0.001275:		*
324:	0.001174:		*
325:	0.001575:		*
326:	0.001275:		*
327:	0.001475:		*
328:	0.001174:		*
329:	0.001375:		*
32A:	0.001275:		*
32B:	0.001275:		*
32C:	0.001375:		*
32D:	0.001375:		*
32E:	0.001375:		*
32F:	0.001375:		*
330:	0.001174:		*
331:	0.001174:		*
332:	0.001475:		*
333:	0.001275:		*
334:	0.001275:		*
335:	0.001575:		*
336:	0.001475:		*
337:	0.001174:		*
338:	0.001275:		*
339:	0.001275:		*
33A:	0.001275:		*
33B:	0.001275:		*
33C:	0.001375:		*
33D:	0.001375:		*
33E:	0.001275:		*
33F:	0.001275:		*
340:	0.001174:		*

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Repeatability Error, SN = 4130 (Continued)

341:	0.001375:	*
342:	0.001375:	*
343:	0.001375:	*
344:	0.001174:	*
345:	0.001275:	*
346:	0.001174:	*
347:	0.001575:	*
348:	0.001375:	*
349:	0.001275:	*
34A:	0.001174:	*
34B:	0.001275:	*
34C:	0.001275:	*
34D:	0.001275:	*
34E:	0.001275:	*
34F:	0.001275:	*
350:	0.001375:	*
351:	0.001375:	*
352:	0.001375:	*
353:	0.001375:	*
354:	0.001275:	*
355:	0.001375:	*
356:	0.001375:	*
357:	0.001375:	*
358:	0.001074:	*
359:	0.001275:	*
35A:	0.001074:	*
35B:	0.001375:	*
35C:	0.001375:	*
35D:	0.001375:	*
35E:	0.001275:	*
35F:	0.001375:	*
360:	0.001174:	*
361:	0.001375:	*
362:	0.001275:	*
363:	0.001275:	*
364:	0.001275:	*
365:	0.001375:	*
366:	0.001375:	*
367:	0.001375:	*
368:	0.001275:	*
369:	0.001174:	*
36A:	0.001275:	*
36B:	0.001375:	*
36C:	0.001375:	*
36D:	0.001275:	*
36E:	0.001275:	*
36F:	0.001475:	*
370:	0.001375:	*
371:	0.001275:	*
372:	0.001375:	*
373:	0.001375:	*
374:	0.001275:	*
375:	0.001275:	*
376:	0.001275:	*
377:	0.001275:	*
378:	0.001275:	*
379:	0.001575:	*
37A:	0.001475:	*
37B:	0.001375:	*
37C:	0.001275:	*

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Repeatability Error, SN = 4130 (Continued)

37D: 0.001375:		+
37E: 0.001375:		+
37F: 0.001375:		+
380: 0.001475:		+
381: 0.001475:		+
382: 0.001275:		+
383: 0.001475:		+
384: 0.001375:		+
385: 0.001475:		+
386: 0.001275:		+
387: 0.001275:		+
388: 0.001375:		+
389: 0.001174:		+
38A: 0.001275:		+
38B: 0.001275:		+
38C: 0.001275:		+
38D: 0.001275:		+
38E: 0.001275:		+
38F: 0.001275:		+
390: 0.001275:		+
391: 0.001174:		+
392: 0.001375:		+
393: 0.001375:		+
394: 0.001375:		+
395: 0.001375:		+
396: 0.001074:		+
397: 0.001275:		+
398: 0.001375:		+
399: 0.001375:		+
39A: 0.001275:		+
39B: 0.001375:		+
39C: 0.001275:		+
39D: 0.001275:		+
39E: 0.001475:		+
39F: 0.001375:		+
3A0: 0.001275:		+
3A1: 0.001275:		+
3A2: 0.001275:		+
3A3: 0.001275:		+
3A4: 0.001375:		+
3A5: 0.001275:		+
3A6: 0.001174:		+
3A7: 0.000974:		+
3A8: 0.001475:		+
3A9: 0.001375:		+
3AA: 0.001275:		+
3AB: 0.001475:		+
3AC: 0.001275:		+
3AD: 0.001375:		+
3AE: 0.001375:		+
3AF: 0.001375:		+
3B0: 0.001475:		+
3B1: 0.001174:		+
3B2: 0.001174:		+
3B3: 0.001275:		+
3B4: 0.001275:		+
3B5: 0.001275:		+
3B6: 0.001275:		+
3B7: 0.001375:		+
3B8: 0.001375:		+

270365-66

Repeatability Error, SN = 4130 (Continued)

3B9:	0.001275:	.
3BA:	0.001275:	.
3BB:	0.001475:	.
3BC:	0.001275:	.
3BD:	0.001375:	.
3BE:	0.001174:	.
3BF:	0.001275:	.
3C0:	0.001275:	.
3C1:	0.001174:	.
3C2:	0.001174:	.
3C3:	0.001475:	.
3C4:	0.001275:	.
3C5:	0.001275:	.
3C6:	0.001375:	.
3C7:	0.001174:	.
3C8:	0.001275:	.
3C9:	0.001275:	.
3CA:	0.001174:	.
3CB:	0.001375:	.
3CC:	0.001375:	.
3CD:	0.001375:	.
3CE:	0.001275:	.
3CF:	0.001275:	.
3D0:	0.001475:	.
3D1:	0.001875:	.
3D2:	0.001375:	.
3D3:	0.001375:	.
3D4:	0.001375:	.
3D5:	0.001375:	.
3D6:	0.001375:	.
3D7:	0.001375:	.
3D8:	0.001375:	.
3D9:	0.001275:	.
3DA:	0.001174:	.
3DB:	0.001475:	.
3DC:	0.001475:	.
3DD:	0.001375:	.
3DE:	0.001275:	.
3DF:	0.001375:	.
3E0:	0.001174:	.
3E1:	0.001575:	.
3E2:	0.001375:	.
3E3:	0.001275:	.
3E4:	0.001275:	.
3E5:	0.001375:	.
3E6:	0.001475:	.
3E7:	0.001275:	.
3E8:	0.001275:	.
3E9:	0.001575:	.
3EA:	0.001575:	.
3EB:	0.001275:	.
3EC:	0.001275:	.
3ED:	0.001375:	.
3EE:	0.001174:	.
3EF:	0.001475:	.
3F0:	0.001275:	.
3F1:	0.001375:	.
3F2:	0.001174:	.
3F3:	0.001475:	.
3F4:	0.001475:	.
3F5:	0.001174:	.
3F6:	0.001275:	.
3F7:	0.001275:	.
3F8:	0.001275:	.
3F9:	0.001275:	.
3FA:	0.001174:	.
3FB:	0.001275:	.
3FC:	0.001275:	.
3FD:	0.001275:	.
3FE:	0.001375:	.

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270365-68

Repeatability Error, SN = 4130 (Continued)

APPENDIX E BIBLIOGRAPHY

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**APPLICATION
NOTE**

AP-428

May 1989

**Distributed Motor Control
Using the 80C196KB**

**TIM SCHAFER
MICHAEL CHEVALIER
80C196KB APPLICATIONS**

1.0 INTRODUCTION

Distributed control of servo motors has a wide range of applications including industrial control, factory automation and robotics. The tasks involved in controlling a servo motor include position and velocity measurement, implementation of control algorithms, detection of overrun and stress conditions, and communication back to a central controller. The 80C196KB high performance microcontroller provides a low cost solution for handling these required control tasks.

The 80C196KB microcontroller is a highly integrated and high performance member of the MCS[®]-96 family. The part is available in ROM (83C196KB) and EPROM (87C196KB) versions. A block diagram of the 80C196KB is shown in Figure 2. The availability of a variety of on board peripherals such as timer/counters, A/D, PWM, Serial Port and High Speed Input and Output capture/compare timer subsystem provides for a flexible architecture for control applications at a reasonable cost.

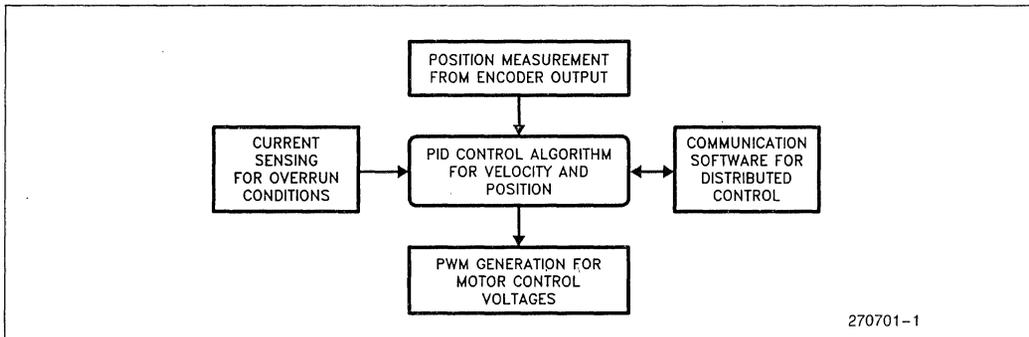


Figure 1. Control Tasks for Distributed Control of a Servo Motor

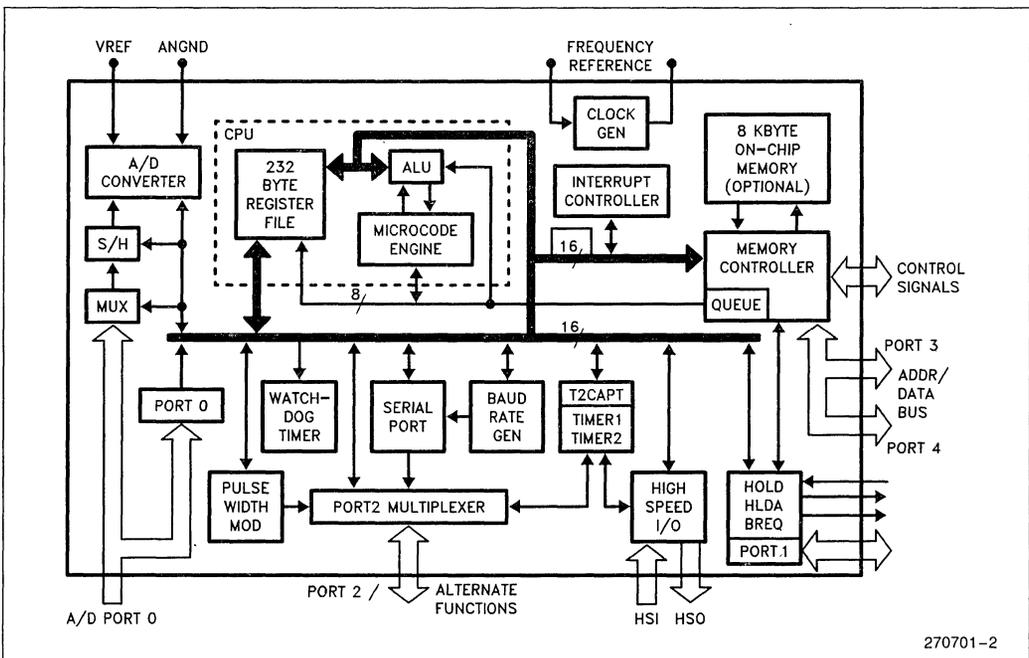


Figure 2. 80C196KB Block Diagram

This application note describes several different methods for motor control using the on board peripherals of the 80C196KB. Hardware and Software techniques are addressed to generate PWMs for driving motors and to measure position from the output of precision optical encoders.

A Proportional, Integral and Differential (PID) algorithm controls both the position and velocity of the motor. The PID algorithm employs proportional, integral and differential feedback to control the system characteristics of the motor. The motor can be moved either manually or under the control of a velocity profile. The mode used to position the motor is determined by commands received from a master controller.

Communication to the master controller was implemented using the onboard serial port of the 80C196KB. The application of distributed control to position and program a six axis robot arm using six separate motors will be described. Each 80C196KB motor controller acts as a slave under control of the master. An IBM PC™ was selected as the master controller for the robot. Turbo Prolog™ was used to develop the human interface. A robot programming language and control screen was produced to program movements of each individual motor.

The motor control hardware, taking full advantage of the peripheral features of the 80C196KB, will be discussed first. The control software will be discussed later.

2.0 HARDWARE

The hardware tasks required to control a servo motor under the command of a centralized controller include the following:

- 1) Feedback of the motor position and direction.
- 2) Control of the motor speed and direction.

- 3) Detection of motor overrun conditions.
- 4) Communication from/to a master controller.

Two different hardware interface examples for controlling a servo motor are shown in Figures 3 and 4. The first example controls one motor using TIMER2 and the dedicated PWM unit on the 80C196KB and would best fit a high performance, high resolution application. Example number 2 uses the HSI (High Speed Inputs) and the HSO (High Speed Outputs) to control two motors. The second method can control up to four motors by trading off some performance and resolution.

This section deals with the hardware and software requirements of acquiring position feedback from incremental shaft encoders and generating outputs to drive DC servo motors. A current limiting circuit which is useful in determining when the motor has stalled is also presented. Current monitoring can also control the torque to prevent the motor from crushing an object. The closed loop digital control algorithms are discussed in the software section.

2.1 Optical Encoders

Optical encoders can be used to measure the position of rotating equipment. They provide a cost effective solution for digital position and velocity feedback to a microcontroller. Encoders produce two pulse trains which give an incremental position count. Velocity and acceleration may be calculated by measuring the number of counts in a given sample period. Or, in a slow speed system, velocity and acceleration can be measured directly from the time between edges of the pulse train. Acceleration and velocity calculations are discussed in detail in the software section.

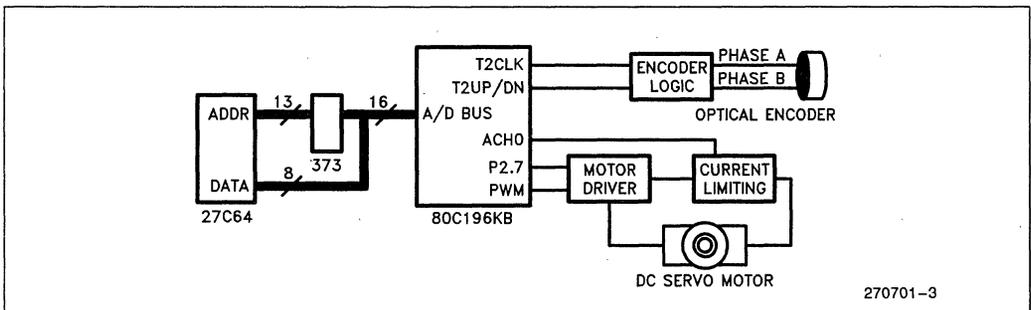


Figure 3. Block Diagram of Motor Control Hardware using PWM and TIMER2

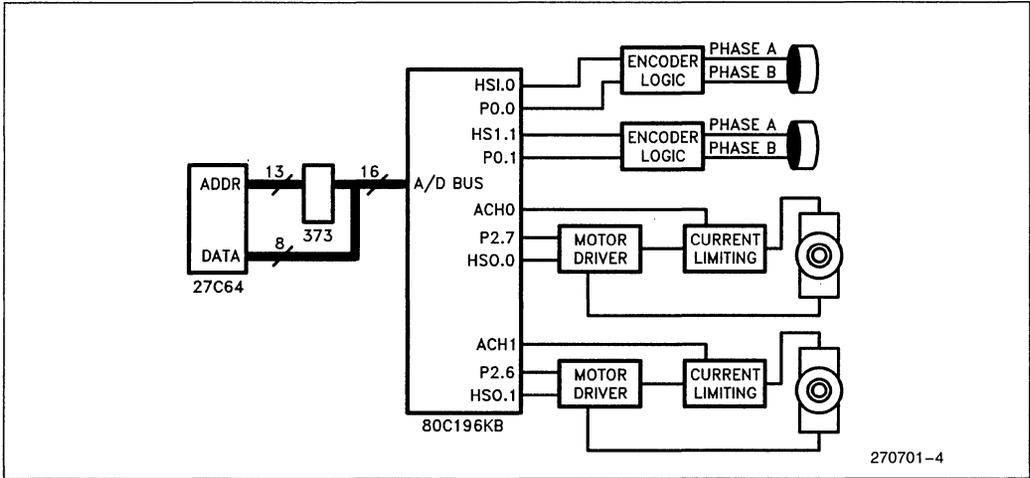


Figure 4. Block Diagram of Motor Control Hardware using HSO and HSI

Pulse trains from an encoder can vary from two pulses per revolution for low cost applications, to over 5000 pulses per revolution for high resolution requirements. Figure 5 shows an eight line encoder along with the associated waveforms. A small amount of external logic and a few discrete components decode a position count and a direction indication from phase A and phase B.

External logic for encoders is shown in Figure 6. Figure 7 shows a timing diagram of the circuit. Bold type denotes the input and desired output waveforms. The phases from an encoder are mechanically produced electrical signals. When the motor rotates slowly, the phases inherently exhibit slow rise and fall times. The four Schmitt triggers in the circuit protect against oscillation in the digital circuit due to these long rise and fall times.

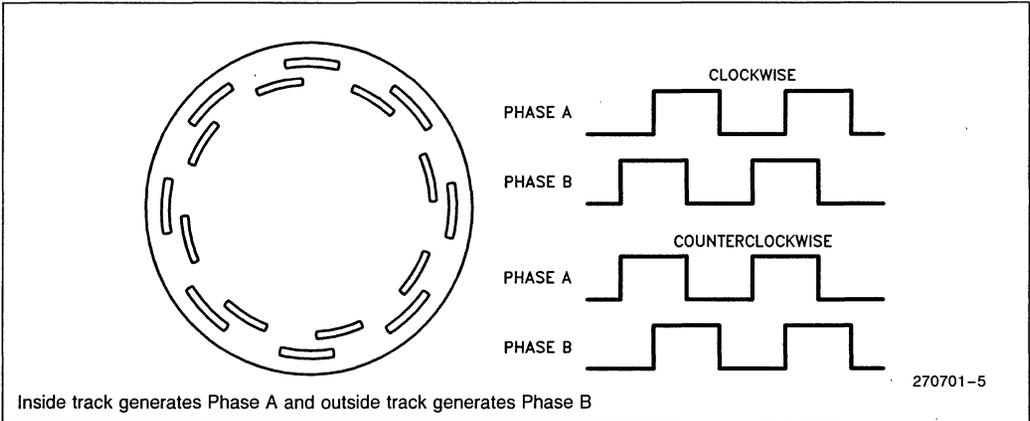


Figure 5. Eight Line Encoder

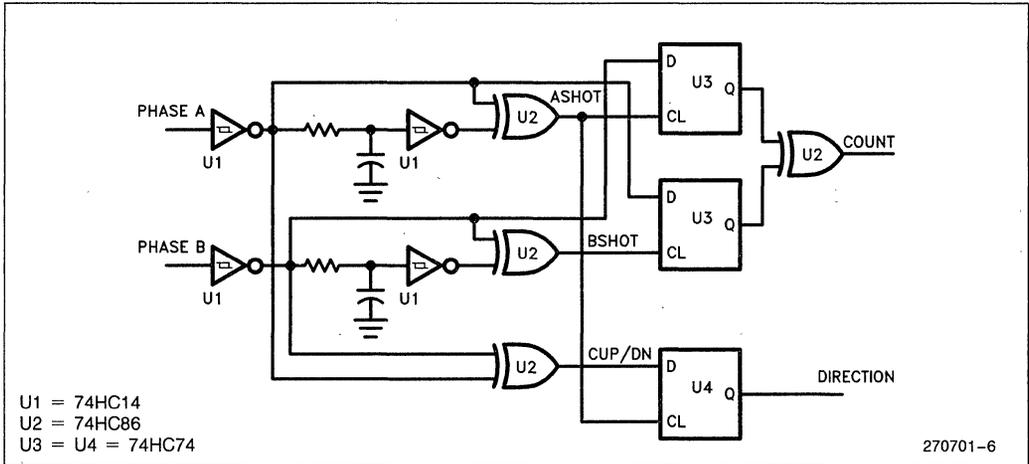


Figure 6. External Logic for Encoders

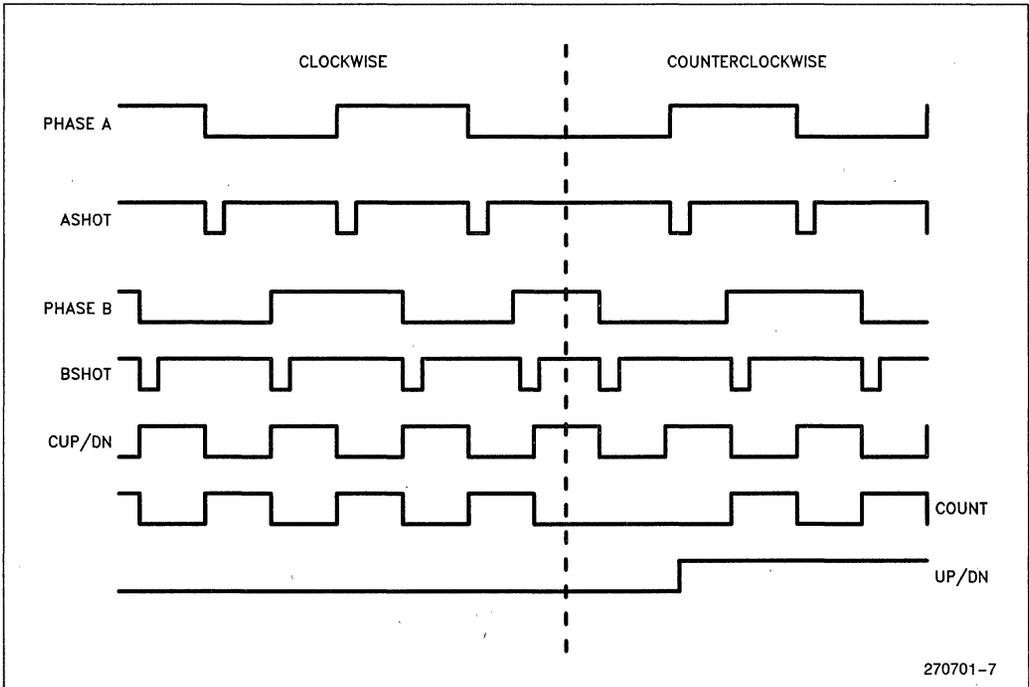


Figure 7. Timing Diagram for Logic Circuit

A simple one-shot is constructed with an RC circuit and an XOR gate to generate a pulse on each edge of each phase. ASHOT clocks phase B and BSHOT clocks phase A. This technique of digital filtering insures repetitive edges on a single phase without an edge on the other phase are not passed on to the processor. Repetitive edges occur when the motor changes direction.

Further logic obtains a direction or UP/DN bit. Note the first edge after a direction change is lost. A lost edge does not affect the count since the first transition is lost in both directions. Since an edge is lost in each direction, the circuit has an absolute resolution of one edge.

2.2 Interfacing to TIMER2

COUNT indicates an incremental position count on both its rising and falling edge. TIMER2 on the 80C196KB is a 16 bit externally clocked up/down counter clocked on the rising and falling edge of its input signal. A one or zero on port pin 2.6 determines whether TIMER2 counts up or down. By interfacing an optical encoder to TIMER2 as shown in Figure 8, an up/down counter is realized. No software intervention is required to keep track of position or direction changes with the 16 bit TIMER2. The CPU is free to concentrate on executing the control algorithm.

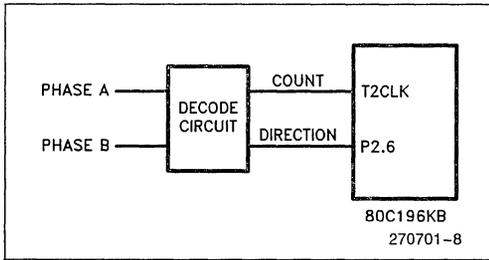


Figure 8. TIMER2 and Encoder Interface Circuitry

For designs requiring greater resolution, a 32-bit up/down counter may be realized with the same circuit and minimal software overhead. TIMER2 can cause an interrupt on an overflow condition. However, an overflow interrupt is not the safest way to implement a 32-bit up/down counter. Repetitive overflow interrupts could happen when the motor oscillates about a position where the LSW (Least Significant Word) is zero, or TIMER2 keeps overflowing and underflowing. For this method, the total software overhead required for a 32-bit up/down counter is dependent on the position and set point of the motor and would be difficult to predict.

A much better way to implement a 32-bit up/down counter is shown in Figure 9. TIMER2 is only read at the beginning of the control algorithm, or once a sample time. This does not present an accuracy problem for a digital control algorithm. TIMER2 is read into a temporary register. The temporary value is then subtracted from TIMER2, rather than clearing TIMER2, ensuring no counts will be missed. The 16-bit temporary value is sign extended to form a two's complement 32-bit value and added to the old 32-bit position value to form the current position value. This 32-bit up/down counter provides the accuracy needed for a control loop while keeping software overhead constant under all conditions.

A Pittman motor with a Hewlett Packard HEDS - 5310 512 line incremental shaft encoder was interfaced to TIMER2. Even at a maximum shaft rotation of 6000

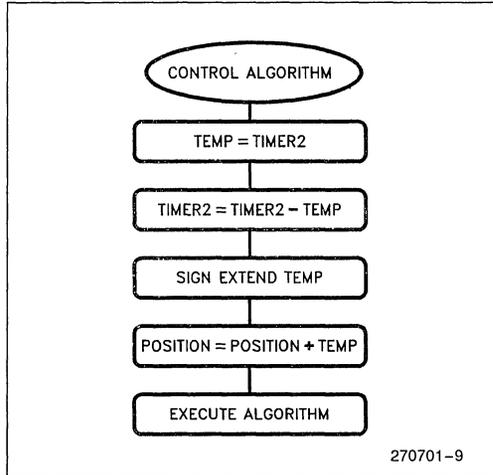


Figure 9. Control Algorithm for TIMER2

RPM, the edges are only clocked into TIMER2 at a period of about 5µs.

$$(6000 \text{ R/M}) * (1/60 \text{ M/SEC}) * (512 \text{ LINE}) * (4 \text{ EDGES/LINE}) = 204,800 \text{ edges per second}$$

TIMER2 has a minimum transition period of once a state time, or 167 ns @ 12 Mhz, in the fast increment mode. Obviously, much higher resolutions and speeds may be obtained.

2.3 Interfacing to the HSI

The HSI can interface more than one motor to the 80C196KB. COUNT is input into an HSI pin which is configured to recognize events on both the rising and falling edge of its input signal. UP/DN is input to a port pin to determine direction. Up to four motors can be interfaced to the 80C196KB using the four input pins of the HSI. The disadvantage of using the HSI is an ISR (Interrupt Service Routine) must be executed on each edge. Considerable software overhead could occur if edges are clocked into the HSI faster than about one every 150µs.

Two Pittman motors with 2 line encoders were interfaced to the HSI to generate two 32-bit up/down counters as an example. With both motors turning at a maximum velocity of 6000 RPM, an edge will occur every 625µs. The ISR in Figure 10 processes the edges from the encoders and updates the position values and executes in about 15µs @ 12 MHZ on the 80C196KB. This still allows 97.6% (1 - 15/1250) of the total processing time to implement control algorithms and other I/O functions.

```

////////////////////////////////////
; ; ; ; HSI INTERRUPT SERVICE ROUTINE ; ; ; ;
////////////////////////////////////
hsi_data_int:
    pushf
    orb  iosl_bak,iosl          ;test for any data received
    jbc  iosl_bak,7,no_data
more_in_fifo:
    andb iosl_bak,#01111111b
mot_4_cnt:
    jbc  hsi_status,0,mot_5_cnt ;test for count of motor 4
    jbs  port1,0,mot_4_up       ;test for up/dn bit
    sub  mot_4_pos,#1           ;decrement motor 4 position
    subc mot_4_pos+2,#0
    br   mot_5_cnt
mot_4_up:
    add  mot_4_pos,#1           ;increment motor 4 position
    addc mot_4_pos+2,#0
mot_5_cnt:
    jbc  hsi_status,4,test_again
    jbs  port1,1,mot_5_up
    sub  mot_5_pos,#1           ;decrement motor 5 position
    subc mot_5_pos+2,#0
    br   test_again
mot_5_up:
    add  mot_5_pos,#1           ;increment motor 5 position
    addc mot_5_pos+2,#0
test_again:
    ld   ax,hsi_time           ;read hsi_time to step fifo
    nop                                     ;wait 8 state times for
    nop                                     ;holding register to be loaded
    nop
    nop
    orb  iosl_bak,iosl          ;make sure fifo is flushed
    jbs  iosl_bak,7,more_in_fifo
no_data:
    popf
    ret

```

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Figure 10. HSI Interrupt Service Routine

The HSI approach does add flexibility. Since the HSI records a TIMER1 value with each transition, velocity and acceleration can be calculated on every edge.

the V_{FETS} was determined by the current specifications of the motors. Heat sinks were used to protect the V_{FETS}. The V_{FETS} are protected from voltage spikes by the MOV, (Metal Oxide Varistor), a type of transient absorber.

2.4 Driving a DC Servo Motor

Figure 11 shows the circuit used to drive the motors. A digital output from the 80C196KB is converted into an analog signal capable of driving a DC servo motor. POWER is a PWM output from the 80C196KB. DIRECTION is a port bit which qualifies the +15 or -15 supply. A signal diagram is shown in Figure 12. Isolation between the motor power supply and the digital supply is provided by the two optical isolators preventing any inductive glitches caused by the motor turning on and off from effecting the digital circuit. The optical isolators in turn drive the two V_{FETS}. Size of

2.5 Using the Dedicated PWM Output

The PWM output unit on the 80C196KB is an 8 bit counter which increments every state time. The output is driven high when the counter equals zero and driven low when the counter matches the value in the PWM_CONTROL register. Typical PWM waveforms are given in Figure 13. A prescaler can allow the PWM counter to increment every two state times. With a 12 Mhz crystal, the PWM has a fixed output frequency of 23.6 Khz, or 11.8 Khz with the prescaler enabled.

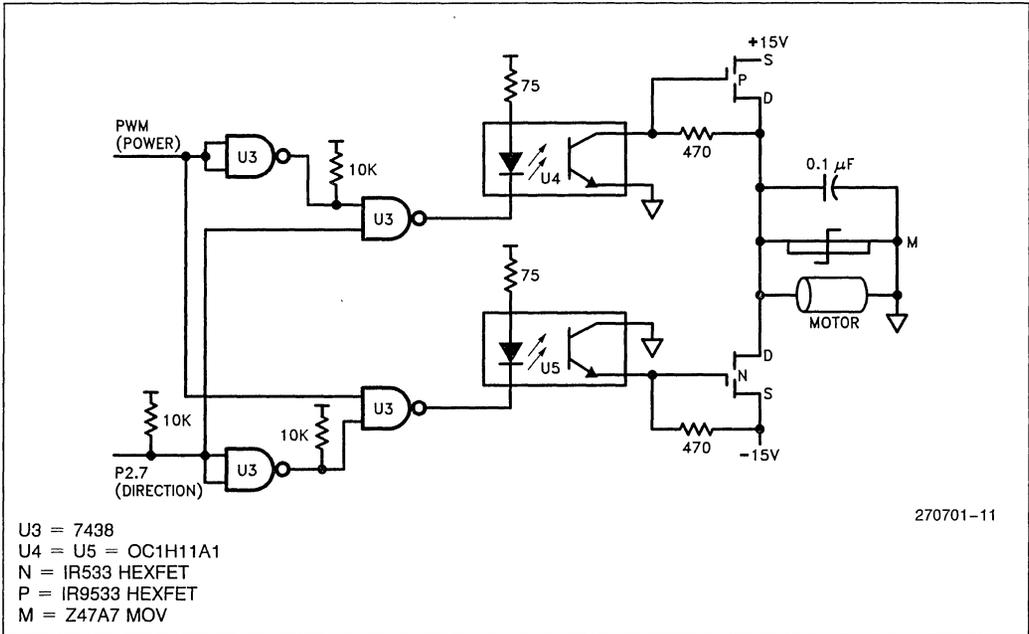


Figure 11. Motor Drive Circuitry

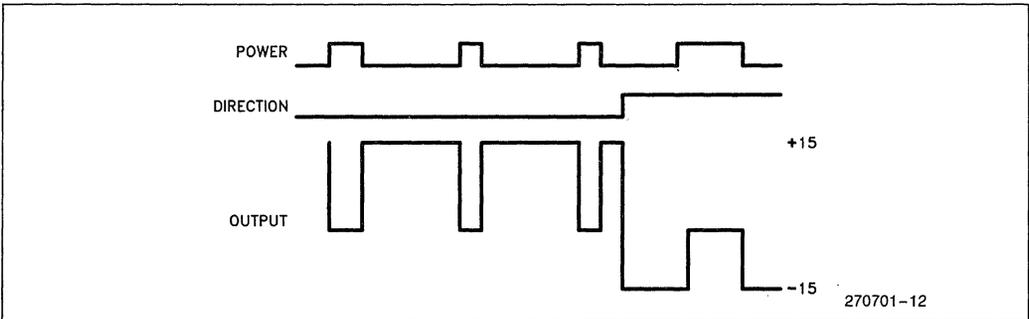


Figure 12. Motor Drive Waveforms

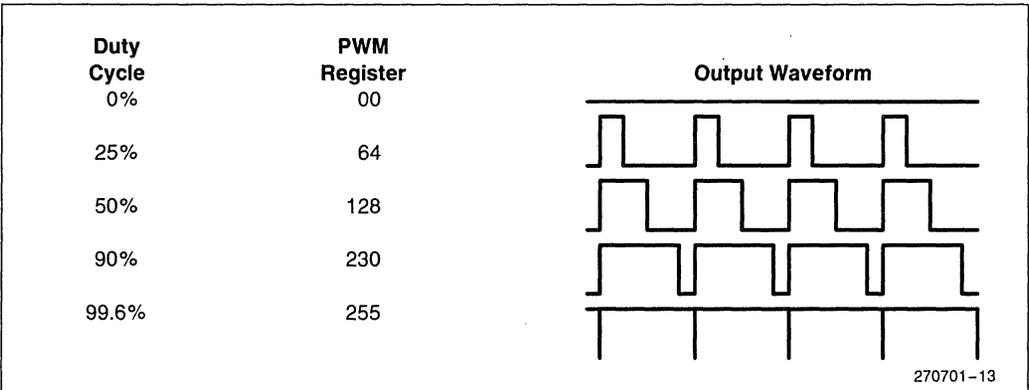


Figure 13. PWM Output Waveforms

The PWM unit along with pin 2.7 was used to drive one motor at a fixed output frequency of 23.6 KHz. By driving the motor at this frequency, motor whine in the audible range was eliminated. Note that a 00 value in the PWM register applies full power to the motor; the desired 8 bit output value must be inverted before it is loaded into the PWM_CONTROL register to obtain the correct output.

2.6 Using the HSO to Generate PWMs

The HSO (High Speed Outputs) of the 80C196KB can generate up to four PWMs. The HSO triggers events at specified times based on TIMER1 or TIMER2. For the specific purpose of generating PWMs, the event is driving an output pin high or low. HSO commands are loaded onto the CAM, (Content Addressable Memory), which specify the time and event to take place. The CAM is eight positions deep. The HSO triggers the event on a successful compare with the associated timer.

The 80C196KB can optionally lock commands onto the CAM. This feature is very useful for generating PWMs using TIMER2 as the time base. Figure 14 shows an example of two PWM outputs using locked commands in the CAM. TIMER2 is clocked externally at a frequency which determines the resolution of the PWMs. TIMER2 can be clocked at a maximum frequency of once every eight state times (1.33 μ s @ 12 Mhz) when used with the HSO. The RESET TIMER2 @ T4 command specifies the output frequency of the PWMs. By changing the external TIMER2 clock frequency and the value of T4, the HSO can generate a wide range of PWMs.

T0 and T1 specify when the output pins will be driven low. By varying T0 and T1, the duty cycle of the output waveforms are changed. Both pins are driven high by the same command at the same time TIMER2 is reset. Since there are still four positions open in the CAM, two more PWMs could be generated and one position would still be left open in the CAM.

For this ap-note, two Pittman motors were controlled using the HSO along with port pins 2.6 and 2.7. It was desired to keep the output frequency the same as the output frequency of the on-board PWM. To accomplish this, TIMER2 was clocked every 8 state times and reset when it reached 31 counts. This makes the output frequency 23.6 KHz @ 12 Mhz with 5 bits of resolution. CLKOUT was externally divided by 16 and input into TIMER2. Since TIMER2 counts on both the positive and negative edge of its input signal, a square wave with a 16 state period clocks TIMER2 every 8 state times.

The ISR used to load commands onto the CAM is shown in Figure 15. When the control algorithm determines an output has changed, a RESET TIMER2 command gets loaded onto the CAM to generate an interrupt. The interrupt vectors to this routine and updates the CAM. To clear a locked entry from the CAM, the entire CAM must be flushed by setting IOC2.7. Care must be taken to reload all of the commands. This includes any commands not locked on the CAM.

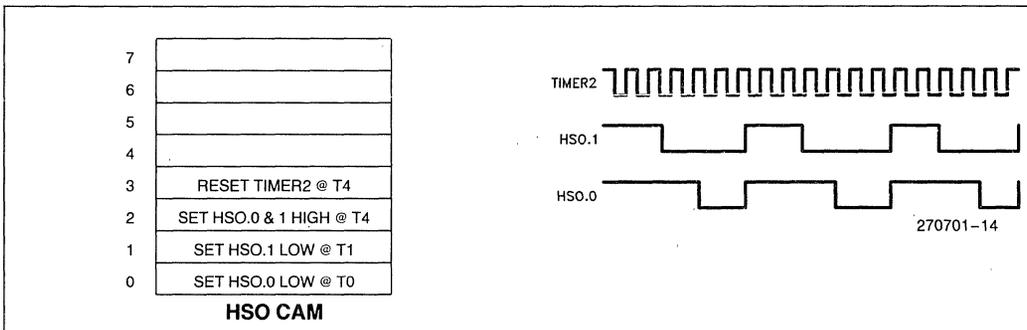


Figure 14. Two PWMs Using HSO Locked Entries

```

timer2_reset:
    ldb    IOC2,#11000000b           ;clear the CAM
    ld     hso_command,#11001110b    ;load reset timer2 command
    ld     hso_time,#31
    nop
    nop
    ldb    hso_command,#11100110b    ;this command will set both
    ld     hso_time,#31              ;hso lines for the PWM

    cmpb  mot_4_power,#31            ;load mot_4_power value
    je    check_4                    ;if power is 1fh, do not load
    ldb    hso_command,#11000000b    ;this command, it will cancel
    ld     hso_time,mot_4_power      ;with the set command

check_4:
    cmpb  mot_5_power,#31            ;load mot_5_power value
    je    sanity_check               ;if power is 1fh, do not load
    ldb    hso_command,#11000001b    ;this command, it will cancel
    ld     hso_time,mot_4_power      ;with set command

sanity_check:
    cmp   TIMER2,#32                 ;sanity check to make sure
    jnh   sane                       ;TIMER2 is not greater than 3:
    clr   TIMER2

sane:
    ldb   hso_command,#39h           ;reload software timer 1
    add   swt1_period_bak,#swt1_dly_period
    ld    hso_time,swt1_period_bak
    ldb   port2,port2_bak            ;load direction bits
    popf
    ret

```

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Figure 15. HSO Interrupt Service Routine

There is the potential for commands to be missed when they are flushed and reloaded on the CAM. For example, an HSO command is loaded on the CAM to clear HSO pin 3 when $TIMER2 = 23$ and the CAM is flushed when $TIMER2 = 22$. A new HSO command is then loaded onto the CAM to clear HSO.3 when $TIMER2 = 21$. This command will not execute until $TIMER2$ is cleared and counts back up to 21. Missed commands are difficult to avoid without excessive software overhead. Software must take missed commands into account and minimize the effects on the application.

The ISR in Figure 15, insures if an output edge is missed for one period of $TIMER2$, the HSO pin will remain high. A logical one applies no power to the motor. Also, at the end of the routine a sanity check makes sure $TIMER2$ is not greater than 31.

2.7 Current Limiting

When a motor is stalled, or excessively loaded, it will draw a lot of current. Current limiting can be used to keep the motor from damaging itself, or anything in its path. Several options exist to the user on what to do about a high current condition. Less power could be applied, or the motor could shut off entirely. This section only explains how to recognize a high current condition in a DC servo motor, not what to do about it.

Figure 16 shows a way to convert the current from the motor into a voltage which can be read by the 80C196KB onboard A/D converter. Again, an opto-isolator keeps the motor and digital power supplies separate. When enough current flows through the opto-isolator, the A/D input voltage will drop down to about .7 volts. The current to the opto-isolator is varied by changing the values of the two resistors, R1 and R2 which split the current flow. By changing R1 and R2, this circuit can be adjusted to work properly with different motors and load conditions.

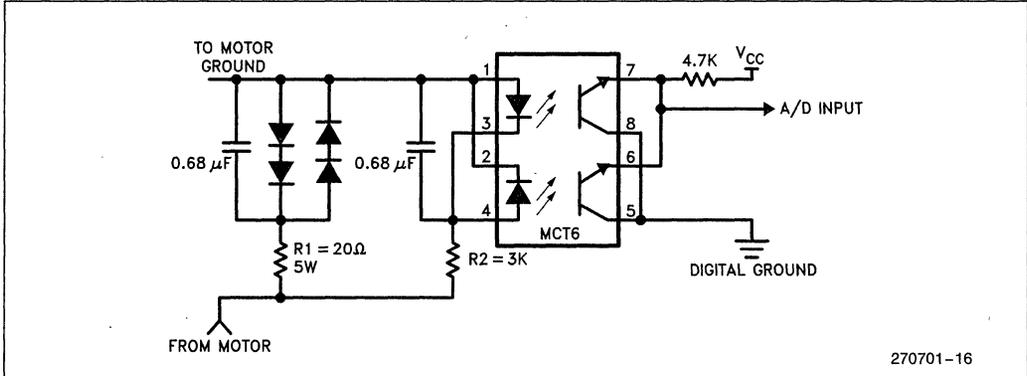


Figure 16. Current Sensing Circuitry

Motor startup current must be considered when testing for a high current condition. When a motor is started, it will draw a great deal of current. This current surge can last for a few milliseconds. Software must decide if the motor is drawing excessive current because it is stalled, or just starting. The section of code in Figure 17 ex-

ecutes during the control algorithm. The current must be above `ad_limit` for 30 sample times before software recognizes a high current condition. Of course, these values must be adjusted up or down depending on the motor and load conditions.

```

;do a current limit check

    jbs  ad_command,3,motor_around    ;if A/D still running,skip
    cmpb ad_result_hi,ad_limit
    jh   current_ok
    incb ad_count                     ;want to do 30h A/D conversions
    cmpb ad_count,#30                ;before acting because of motor
                                        ;startup current

    jne  current_maybe_ok

;here is where the user inserts his code on what to do
;about a high current condition

current_ok:
    clrb ad_count
current_maybe_ok:
    ldb  ad_command,#00001001b       ;start another a/d conversion
motor_around:
    
```

Figure 17. Current Sensing Software

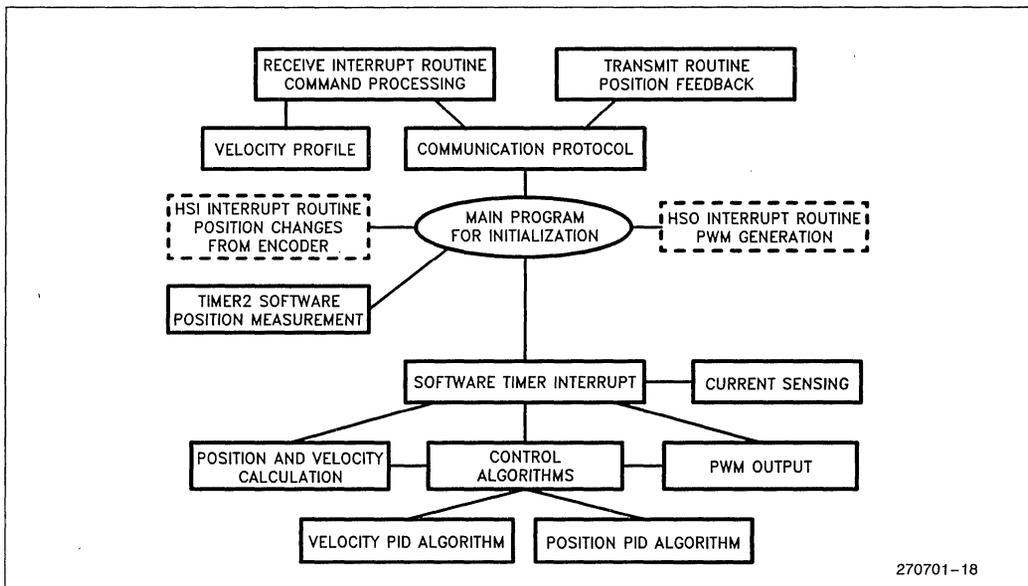


Figure 18. Software Block Diagram

3.0 SOFTWARE

A block diagram of the software is shown in Figure 18. The software consists of a main program for hardware and software initialization of the 80C196KB peripherals and programming of control tasks. The control tasks include tracking the motor position and direction, control of the motor speed and direction, detection of overrun conditions and communication to the master controller. After initialization is complete, the 80C196KB enters idle mode to preserve power while not performing control tasks. Interrupt service routines for the serial port, HSI, HSD and software timer perform the various control tasks.

The communication protocol to the main controller is implemented in the serial receive and transmit routines. Commands from the master controller move the motor in one of two modes, manual or automatic, depending on the command. The commands are listed in Figure 28.

Manual mode moves the motor clockwise or counterclockwise with a preset maximum control voltage applied. Manual mode commands include MOTOR UP, MOTOR DOWN and STOP. The MOTOR UP and MOTOR DOWN commands send the motor into manual mode. The motor continues to run in the desired direction until a STOP command is issued from the master controller. The STOP command loads the destination position with the current position and enters automatic mode.

Automatic mode positions the motor using either a position or velocity PID algorithm. The position PID algorithm is applied after reception of the STOP command or when the desired position is reached. The destination position can be changed by a POSITION command from the master controller.

The maximum motor velocity and the destination position are contained in the POSITION command. If the maximum velocity is zero, a position PID is applied to move the motor to the destination position. A non zero maximum velocity will position the motor using a velocity PID algorithm. Position and velocity input to the algorithms are calculated based on position input from the encoder.

Position information for the PID algorithms can be provided by using the High Speed Inputs or TIMER2. The HSI interrupt routine processes the direction and position information incoming from the encoder to provide current motor position. Alternatively, TIMER2 directly measures the position when used as an up/down counter. Velocity information can be calculated using the position information given a constant sampling rate. The position and velocity information are used by the PID control algorithms.

The control algorithm uses a software timer interrupt to generate the sampling rate of the control software. The main portion of the software timer routine calculates the current position and velocity, senses the motor

current for overrun conditions, calls the PID control algorithm and generates the PWM control voltage to the motor.

The speed of the motor can be controlled using the PWM or the HSO. If the HSO is used, the HSO interrupt routine generates a PWM output to control the voltage applied to the motor. Otherwise, the PWM unit controls the voltage applied to the motor.

Each of the major software routines is covered in detail in this section.

3.1 Main Initialization Routine

The main initialization routine executes immediately following reset to initialize the 80C196KB peripherals and enable the interrupt driven control tasks. A flow chart for the main initialization routine is shown in Figure 19. The constants and variables for the control algorithms and software routines are loaded into register space for fast execution.

Next, the various peripherals are programmed to handle the control tasks. The PWM for voltage control of the servo motor is initialized. TIMER2 is programmed as an up/down counter with T2CLK as the clock source. The serial port is set to 19.2 Kbaud and programmed for mode 2 to receive incoming commands. An A/D conversion is started to check for initial stress conditions. Before the motor can be accurately positioned, an initial reference point must be established.

In order to find the reference point, an I/O port is connected to a limit switch. The motor is driven in a preset direction until the limit switch is activated. The initial position is then loaded and position PID control is applied to keep the motor stable. Position commands from the master controller can now precisely position the motor from the established reference point.

Finally, the software timer, timer overflow, receive and transmit interrupt routines are enabled and the idle mode is entered to conserve power. The routines will execute as each individual interrupt control task requires servicing. Discussion of the control tasks of each software routine is contained in the following sections.

3.2 Software Timer Interrupt Routine

The software timer interrupt service routine executes every 500 μ s and determines the sampling rate of the PID control algorithm. Figure 20 shows the flow chart for the software timer interrupt routine. The routine determines the operating mode, calculates the current velocity and position and tests for overrun of preset boundary conditions and stress conditions.

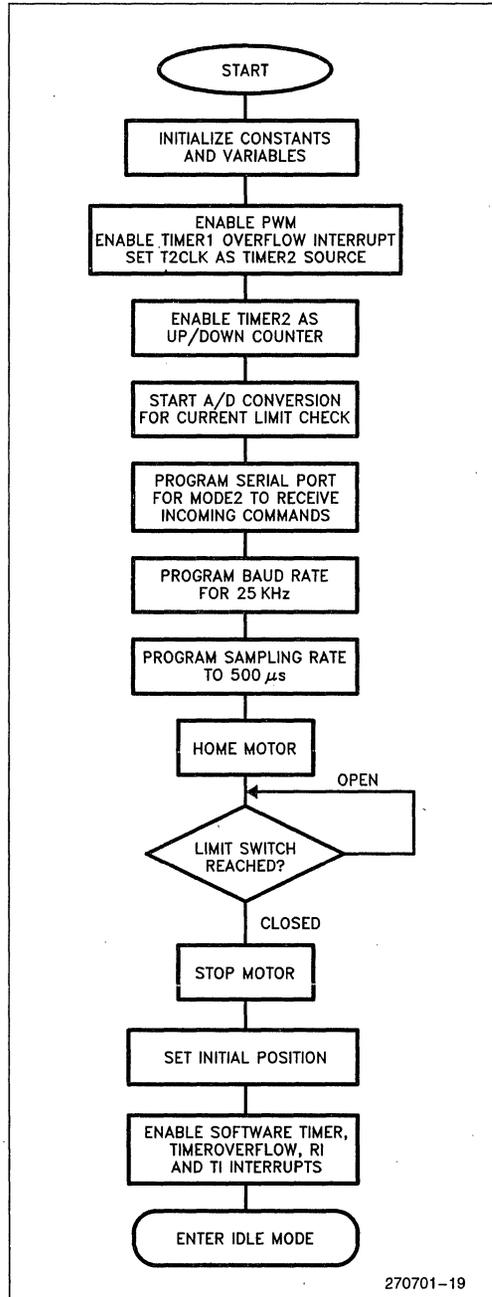


Figure 19. Motor Initialization Routine

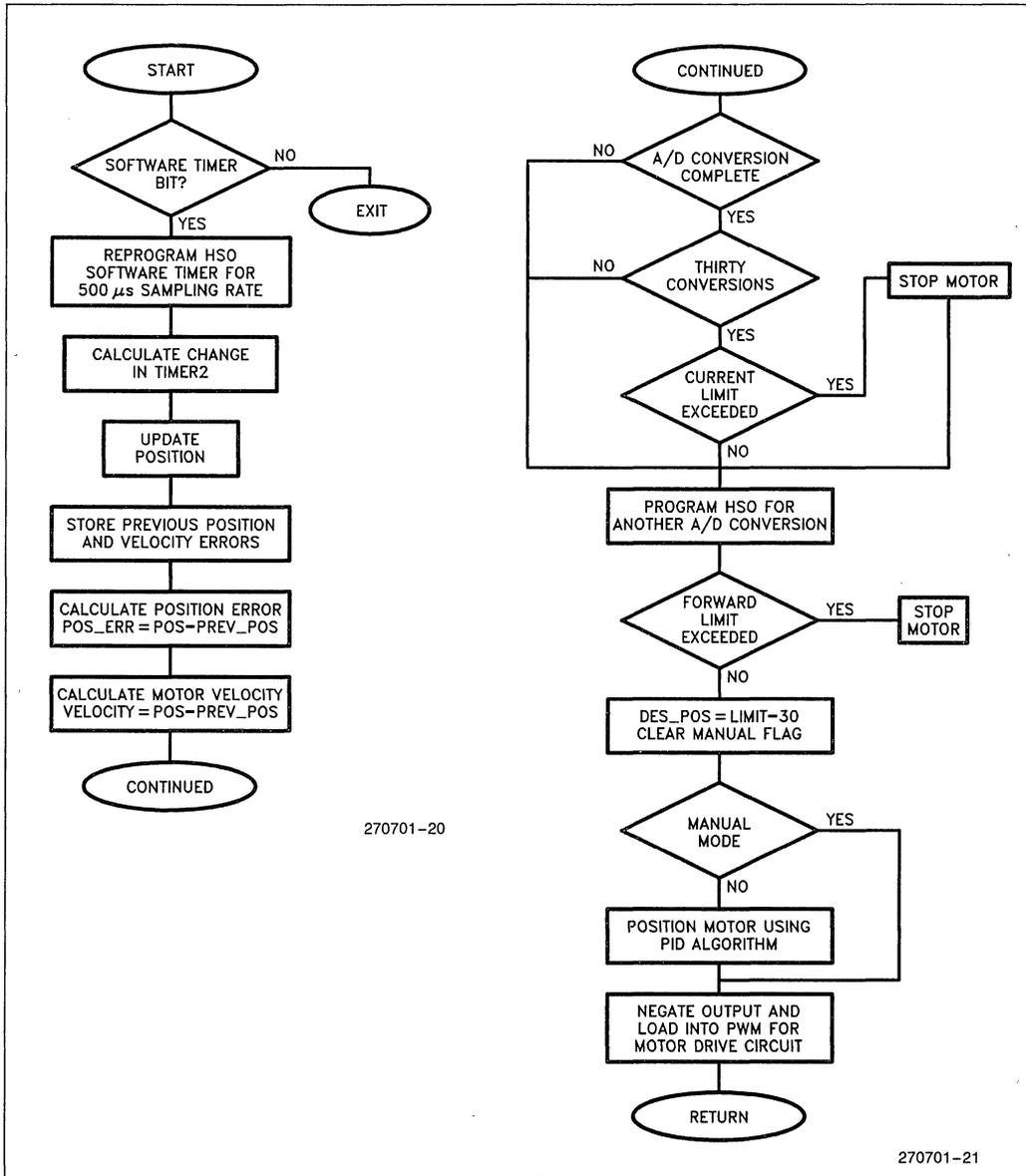


Figure 20. Software Timer Interrupt Routine

An A/D conversion compares the motor current to test for a stress condition against a preset limit. Thirty conversions are done to average the motor current to prevent a false trigger due to a large current surge when the motor starts up. If the preset limit indicating a stress condition is exceeded, the motor is stopped.

The motor is also stopped if the current position exceeds the preset boundary limits. In the case of the robot, the movement of joints are limited to prevent positions which may cause stress conditions or damage the robot. The positioning of the robot is dependent on the mode of operation.

A manual flag is tested to determine if the automatic or manual mode should position the motor. The manual mode moves the motor either up or down with a preset maximum motor control voltage until a STOP command is issued. The automatic mode positions the motor using either the position PID for accurate positioning or the velocity PID for long positioning.

The software timer interrupt routine calculates and stores the current position and velocity of the motor for use by the appropriate PID algorithm. The current velocity is calculated given the sampling rate, the current position and the previous position. The calculated velocity and position information is stored in the 80C196KB register space for use by the PID algorithm software.

Recall that either a position PID or a velocity PID control algorithm will be executed depending on the maximum velocity value passed by the master controller. If the value is zero, a position PID is employed, otherwise, the velocity profile is employed. The velocity profile PID is ideal for large maneuvers while the position PID is better for shorter movements or maintaining the current position. The generated output from the control algorithm is then loaded into the PWM control register and a return is executed.

3.3 PID Control Algorithm

The algorithm used to control the angular position and velocity of the motor is a common PID algorithm. The algorithm uses proportional, integral and differential feedback to control the output to a motor. The PID algorithm controls the important system characteristics of the motor: settling time, steady state error, and system stability. Each term in the control algorithm affects each system characteristic differently. A block diagram of the PID algorithm is illustrated in Figure 21.

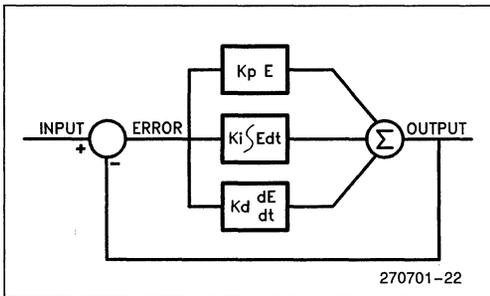


Figure 21. Block Diagram of PID Algorithm

The PID algorithm consists of three terms: a proportional term, integral term and differential term. The proportional term drives the motor with an output directly proportional to the error between the desired and

measured position. The integral term consists of the integral of the position errors multiplied by an integral constant. The differential term is the change in error multiplied by a differential constant. The sum of the terms is then scaled to provide a control voltage to the motor. The system characteristics of the motor are tuned by the selection of appropriate constants.

The settling time, steady state error and system stability are impacted by the amount of proportional gain selected. To accurately control a small change in motor position, a large gain is desired. Faster system response is attained by selecting a large gain but at the cost of greater overshoot and longer settling time. The effect of varying loads on the motor makes proportional control in itself inadequate because of system instability and large steady state error.

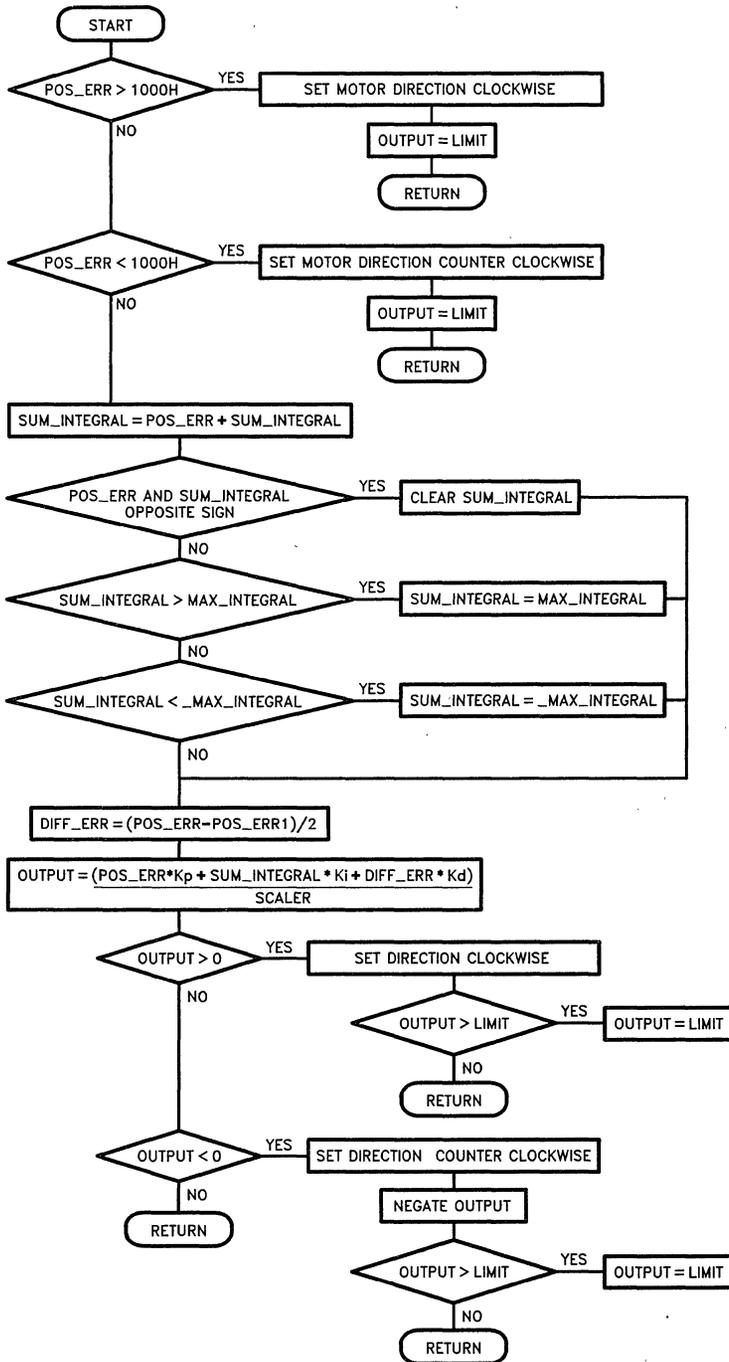
Application of integral feedback drives the steady state error to zero by increasing the output in response to a steady state error. The integral term increases as the sum of the steady state error increases causing the error to eventually be driven to zero. The integral term, although driving the steady state error to zero, can cause overshoot and ringing if it is too large. This has the undesirable affect of poorer system response. Applying PI control works very well, however a faster system response can be achieved by applying a PID algorithm.

System response can be improved by adding a differential term. Addition of this term improves the response time by providing a output proportional to the rate of change in error. When the motor has a large change in error, the term produces a large output to the motor. Therefore, the system responds faster to disturbances in the system. Most of the system instability is caused by too high of a differential constant. The size of the proportional, integral and differential constants provide tradeoffs to the desired system characteristics.

Selection of the three gain constants is critical in providing fast system response with good system characteristics. A slightly modified PID algorithm controls the motor which improves both the system response and the system stability. Two modifications were made to improve the control algorithm. First, the size of the integral term was clamped to prevent instability caused by an extremely large integral term which could occur after a long time with large errors. Second, the integral term was cleared when the error changed sign to further improve the system stability. The PID control algorithm is written in PL/M-96 for ease of development.

3.4 Position PID Software

The software flow chart for the PID algorithm is shown in Figure 22. Upon entering the routine, the position



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Figure 22. Position PID Algorithm

error is checked for a minimum value before applying the position PID algorithm. If the minimum position error is exceeded, the maximum PWM output is applied to move the motor as rapidly as possible.

Current position error is added to the integral sum. Position error and integral sum are tested to clear the integral sum if they are opposite in sign. This improves the system stability by preventing the integral term from applying a correction opposite to the desired output.

If the integral sum is greater than the maximum sum allowed, the integral sum is clamped. This prevents the integral sum from becoming too large if the error is large for several samples. Differential error is then calculated from the current and previous position errors.

Output for the PID algorithm is calculated from the proportional, integral and differential terms multiplied by their individual gain constants. The output is then scaled and tested for the preset PWM output limit. If the limit is exceeded, the output to the PWM is set to the maximum value. The appropriate motor direction is set depending on the sign of the output. The final output to the PWM control is ready and the software returns.

3.5 Velocity Profile

Positioning of a servo motor using only a position PID algorithm wastes power and gives poor system performance when moving between two positions. A velocity profile provides a smooth transition between two angular positions and improves the energy consumption of the motor. Three different velocity profiles which can be applied are trapezoidal, triangular and parabolic.

The parabolic profile is the most power efficient and provides smooth acceleration and deceleration at the end points. However, a large amount of processor time is needed to calculate the profile in real time. The triangular profile provides ease of calculation versus the parabolic but generates a rough transition at the peak of the profile. A trapezoidal profile provides energy efficiency, ease of calculation and relatively smooth acceleration and deceleration throughout the velocity profile. For these reasons, the trapezoidal profile was selected.

A trapezoidal profile consists of an acceleration period, run period and deceleration period. The variables ACCEL_TIME, RUN_TIME and END_TIME represent the periods. Figure 23 shows the trapezoidal profile. Acceleration and deceleration rates for the motor are fixed according to the optimum values found through testing. The master controller sends a position command containing the maximum velocity (MAX_VELOCITY) and the desired end position (DES_POSITION). The DES_POSITION is equal to the integral of the velocity profile (i.e., the final position can be determined by integrating the velocity over the period of the profile. Therefore, the ACCEL_TIME, RUN_TIME and END_TIME can be calculated based on the DES_POSITION, ACCELERATION, DECELERATION and MAX_VELOCITY.

The destination position should be reached if the velocity profile was ideally tracked. However, a certain amount of position error can be expected as the motor travels from one point to another. This error is eliminated by applying the position PID at the end of the velocity profile. This modified control algorithm has both good motor performance and accurate angular positioning.

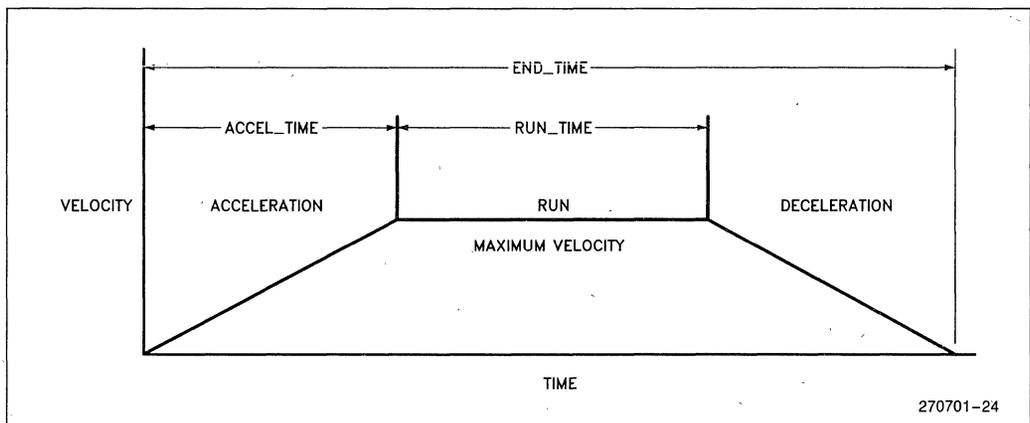


Figure 23. Trapezoidal Velocity Profile

3.6 Trapezoidal Profile Calculation

The trapezoidal velocity profile is calculated when a position command with a nonzero maximum velocity is passed from the master controller. The master passes the desired end position and the maximum velocity of the motor. A reasonable acceleration (deceleration) rate was found through experimentation to be 1 position count/sampling rate (500 μ s). ACCEL_TIME, RUN_TIME and END_TIME can be easily calculated given the relative acceleration rate of one, the end position and the maximum velocity.

The acceleration and deceleration time is equal to the maximum velocity since the acceleration/deceleration rate is one. RUN_TIME is the difference between the desired position and current position minus the distance covered during the acceleration and deceleration times. END_TIME is the RUN_TIME added to two times the ACCEL_TIME. With the velocity profile calculated, the velocity PID algorithm will be applied until the END_TIME is reached.

The velocity profile software generates the appropriate velocity depending on the current time. Figure 24

shows the velocity profile generation software. The TIME variable is incremented every software timer interrupt at the sampling rate if it is less than the end time (END_TIME) of the profile. Three different velocities are calculated during the profile. DES_VELOCITY equals the ACCELERATION multiplied by the TIME until the ACCEL_TIME is reached. The DES_VELOCITY equals the maximum velocity until the RUN_TIME is exceeded. Once the RUN_TIME is exceeded, the velocity is equal to the ACCELERATION (same as deceleration rate) multiplied by the TIME-CURR_TIME. When the end of the profile is reached (which is approximately the desired end position), the time equals the END_TIME and the position PID controls the motor.

The velocity control algorithm employs the PID algorithm. The algorithm is similar to the position algorithm used to control the position. The velocity control algorithm is shown in Figure 25.

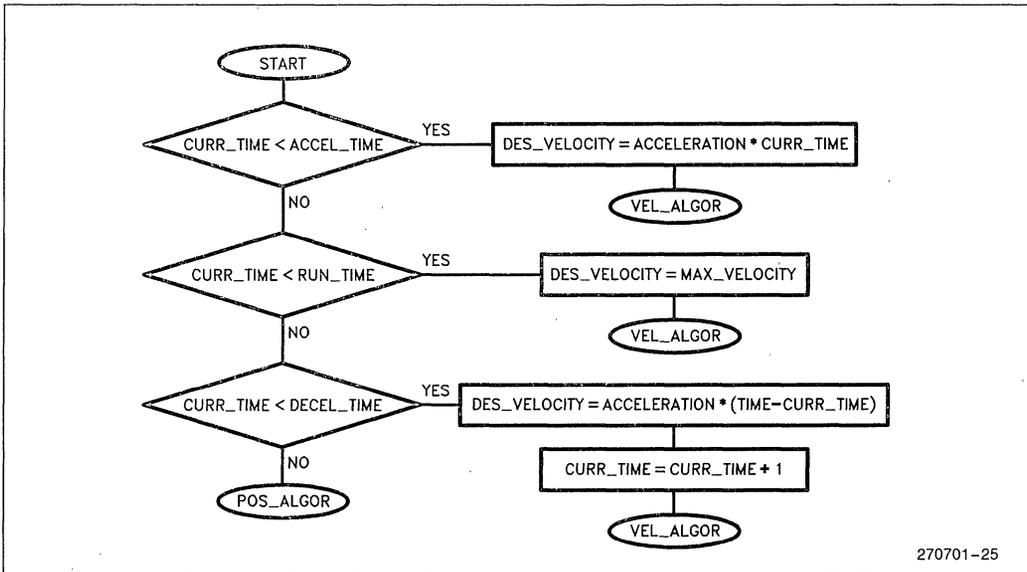


Figure 24. Velocity Profile Generation Software

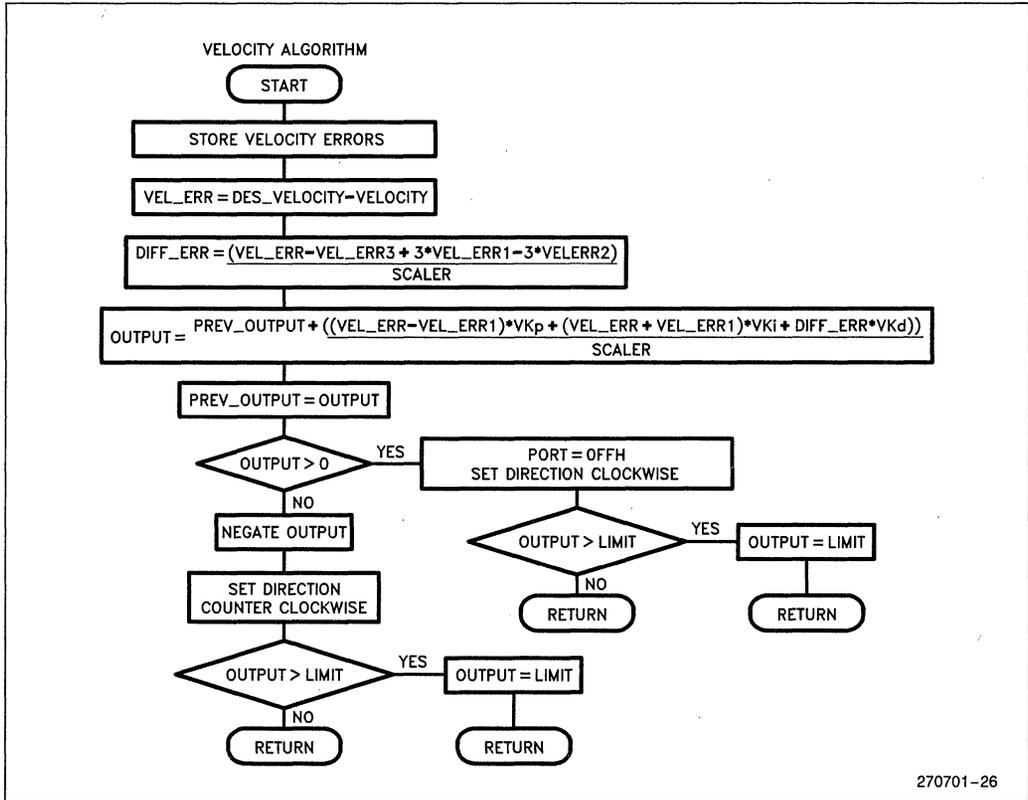


Figure 25. Velocity Control Algorithm

3.7 Fast Execution of Control Algorithms

The high speed arithmetic operations capability, availability of three operand instructions and large register space of the 80C196KB provide for fast execution of control algorithms. The 80C196KB running at 12 Mhz can execute a 16 × 16 Multiply in 2.3 μs and 32/16 divide in 4.0 μs. Three operand instructions operate on two variables without modification and store the result in the third variable. This eliminates the need for executing load and store operations as required by accumulator bound architectures. The large register space can store all of the constants and variables for the control algorithm without the use of load and store operations. In addition, procedures do not need to pass parameters or store results since they can permanently reside in register space.

A summary of the execution times for the main software routines is shown in Figure 26.

	Execution Time
Software Timer Interrupt Routine	40 μs
PID Control Algorithms:	
Velocity PID (PL/M-96/ASM-96)	300 μs/30 μs
Position PID (PL/M-96/ASM-96)	240 μs/40 μs
Velocity Profile Generation	71 μs
HSI Interrupt Processing	22 μs
HSD Generate PWM Routine	16 μs
Receive Interrupt and Command Processing	26 μs
Transmit Interrupt Routine	11 μs

Figure 26. Execution Times for Main Software Routines

The HSI, HSO, Receive and Transmit Interrupt routines take a minimal amount of time. A majority of the processing time is in executing the Software Timer interrupt routine and either the Velocity PID or Position PID control algorithms.

PID Control Algorithms take a considerable amount of time since they are written in a high level language and execute a number of thirty-two bit arithmetic opera-

tions. Thirty-two bit accuracy is not required since the maximum position required to accurately track the motor is about twenty four bits. To optimize the control algorithm for the accuracy required, the routines can be written in assembly. A sample Position PID algorithm is shown in Figure 27. The routine executes in about 30 μ s by optimizing the control algorithm and minimizing the number of 32-bit operations.

```

VPID:      ld vel_err3,vel_err2                ; store velocity errors
           ld vel_err2,vel_err1
           ld vel_err1,vel_err
           sub vel_err,des_velocity,velocity  ; calculate velocity error

           sub temp,vel_err1,vel_err2        ; calculate differential error term
           mul temp,#3                       ; diff_err=(vel_err-vel_err3+3*vel_err1-3*vel_err2)
           sub temp,vel_err3
           add temp,vel_err

; Output=prev_output + ((vel_err-vel_err1)*VKp+(Vel_err+Vel_err1)*Vki + diff_err*Vkd)/
;scaler

OUTPUT:    mul temp,Vkd                      ; calculate differential term
           add temp2,vel_err,vel_err1
           mul temp2,Vki                     ; calculate integral term
           add temp,temp2
           sub temp2,vel_err,vel_err1       ; calculate proportional term
           mul temp2,Vkp
           add temp,temp2
           div temp,scaler                  ; scale output
           add output,prev_output,temp
           ld prev_output,output
           div Out_scaler                   ; Scale 32 bit output to get 16 bit result
           jbc Out+3,7,forward              ; test output for direction
REVERSE:   neg Out+2                         ; negate output
           ldb p2,#07fh                     ; set direction down(p2.0=0)
FORWARD:   ldb p2,#0FFh                     ; set direction up(P2.0=1)

SCALEOUT:  cmp Out,#0ffh                   ; scale output for maximum pwm value
           jgt exit                          ; if Out > maximum pwm output
           ld Out,#0ffh                      ; then clamp output to max pwm value
EXIT:      ldb pwm,Out
           ret

```

Figure 27. Position and Velocity PID Assembly Routine

```

PID:      add sum_int, pos_err      ; sum position errors
          div sum_int, decay        ; limit effect of old position errors
          sub diff_err, pos_err     ; differential error = (pos_err - pos_err1)/2
          div diff_err, #2
          ; Out = Kp*pos_err + Ki*interr + Kd*differr
OUTPUT:   mul Out, pos_err, Kp      ; Calculate proportional term
          mul temp, Ki, interr      ; Calculate integral term
          add Out, temp             ; add integral term to Output
          addc Out+2, temp+2        ; 32 bit add to maintain full 32 bit accuracy
          div Out, scaler           ; Scale output
          jbc Out+3,7,forward       ; test output for direction
REVERSE:  neg Out+2                ; negate output
          ldb p2,#07fh             ; set direction down (P2.7=0)
          sjmp scaleout
FORWARD:  ldb Port2,#0ffh          ; set direction up(P2.7=1)
SCALEOUT: cmp Out,#0ffh           ; scale output for maximum pwm value
          jgtexit                  ; if Out > maximum pwm output
          ld Out,#0ffh             ; then limit output to maximum value
EXIT:    ldb pwm, Out              ; load pwm with Output value
          ret

```

Figure 27. Position and Velocity PID Assembly Routine (Continued)

4.0 Distributed Control

Distributed control of servo motors requires the passing of commands and data from a master to a slave. The master passes commands to report position, start and stop the motor, or position the motor to an exact location using a position PID or velocity profile. The slave needs to report current position and acknowledge incoming commands from the master. This protocol requires addressing of slaves and the distinction between incoming commands and transmission of data. The 80C196KB serial port provides a multiprocessor communication mode for implementing the protocol.

The 80C196KB provides a ninth bit in Mode 2 and Mode 3 that can assist communication between multiple processors. If the received ninth bit is zero in mode

2, the serial port interrupt will not occur. Each motor is initially programmed for this mode to distinguish receiving a command versus a data byte. With the ninth bit set, indicating a command byte has been received, all the slaves interrupt and process the incoming byte. The address of the motor being controlled is embedded in the command byte. All processors will process the command byte if the motor address matches.

A motor receiving a poll command from the master controller will enter mode 3. The polled motor then receives the data bytes which are sent with the ninth bit cleared. Therefore, only the processor receiving data will interrupt for serial reception while the other processors await another command byte with the ninth bit set. A list of available commands and the format for each is shown in Figure 28.

Command Table		
Command	Code	Operation
Position	01	Position motor using either position PID or Velocity profile.
Poll	05	Polls motor for current position.
Motor Up	08	Enters manual mode turning motor clockwise.
Motor Down	09	Enters manual mode turning motor counter clockwise.
Stop	10	Exits manual mode setting the desired position to the current position.

Position Command		
Command	Position	Maximum Velocity
01	4 bytes	2 bytes

Poll Command	
Command	Position
05	4 bytes

Figure 28. Master Commands and Format

4.1 Receive Interrupt Service Routine

Communication between the 80C196KB and the main controller is handled by the serial port routine. Figure 29 shows the flow for the receive interrupt service routine. Upon reception of a byte from the main controller, a receive interrupt will occur. The RI bit is tested to ensure a byte has been received. If a byte has not been received, an error is generated and a return from the routine is executed. After a valid reception, the ninth bit is tested to determine if the incoming byte is a command byte or incoming data sent after reception of a POSITION command.

If the byte is a command byte, the motor address is checked by each slave for its own address. The command byte is then echoed back to the master controller by the appropriate slave. The routine is exited if the

command byte is not for the motor. Since each motor has a unique address, only the motor receiving the command will respond. Reception of a POSITION command will switch the serial port to mode 3.

Desired position and maximum velocity is sent by the master to each slave by a POSITION command. Received data for the position command is stored in a buffer. After all data has been received, MAX_VELOCITY and DES_POSITION is loaded with the values stored in the buffer and the serial port is switched back to mode 2.

Each command is then checked and appropriate action taken depending on the received command. Commands include POSITION, POLL, UP MOTOR, MOTOR DOWN and STOP. The commands are summarized in Figure 28.

4.2 Manual Positioning

The receive routine will check for one of three manual commands: MOTOR UP, DOWN MOTOR or STOP. A manual flag is used by the software determine if the motor should be positioned using either a position or velocity PID algorithm or by manual control. The motor up and motor down commands set the manual flag which will cause the PWM control to be loaded with a constant value during the software interrupt routine. The direction port bit is set to the appropriate value depending on whether the command is up or down. The motor will continue to move up or down until a STOP command is issued by the master controller or the motor's preset limits are reached.

A stop command will reset the manual flag and set the controller in automatic mode which employs the PID algorithm. The destination position gets loaded with the current position and a return from the receive interrupt is executed. The manual position mode is used by the master controller to position the motor under keyboard or switch control. This is instead to precise position control of the motor by sending a position command.

4.3 Motor Positioning

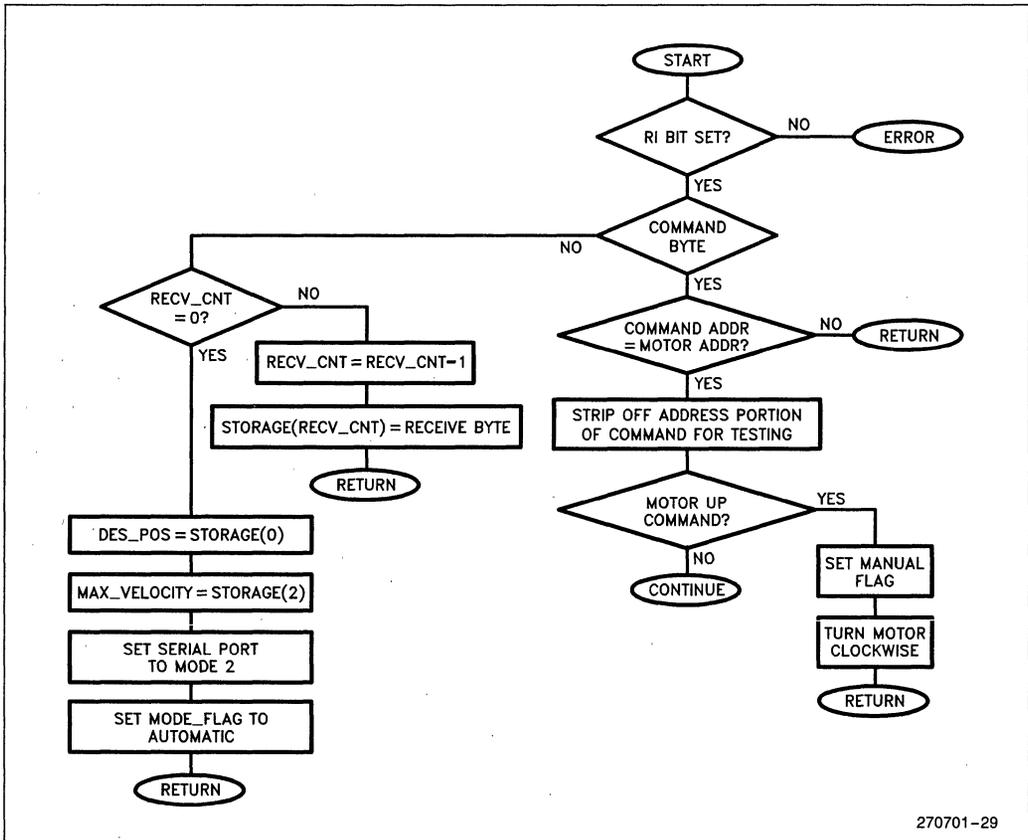
Either position control or a velocity profile can be used to position each motor. The maximum velocity information stored in the POSITION command determines the type of method employed. If the maximum velocity value is nonzero, the velocity PID algorithm will be applied to position the motor. If the maximum velocity is zero, position control using the PID algorithm will be used. This provides for two alternative methods for positioning the motor.

Once a POSITION command is received, the processor enters serial mode 3 to receive the incoming position and maximum velocity information. The four bytes of position data and two bytes of maximum velocity are retrieved from a six byte storage buffer. A receive count keeps track of the number of incoming bytes until all bytes of the six byte frame have been received. If a frame or overrun error occurs, the motor will shut off and a 0FFH will be transmitted back to the master controller to indicate an error condition has occurred. Otherwise, an 88 is returned to indicate the valid transmission of position and maximum velocity. The manual flag will be turned off and the appropriate PID algorithm will be applied on the next software interrupt.

4.4 Master Polling of Position

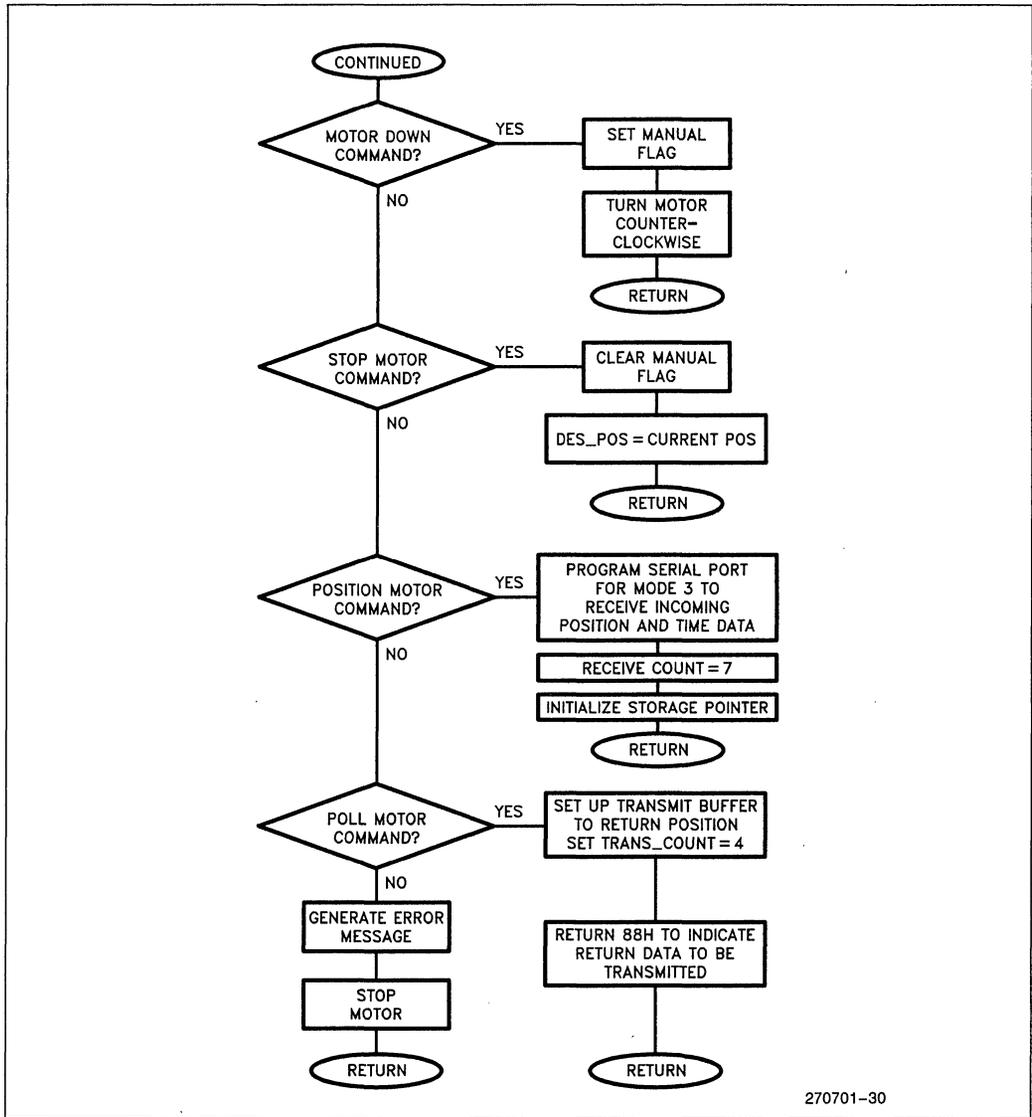
The master controller can poll each motor controller for position with a poll command. After reception of the poll command, a transmit buffer is loaded with four bytes of position information. Each byte is then transmitted using the transmit interrupt routine.

The flowchart for the routine is shown in Figure 30. The routine simply tests the TI flag and continues to transmit a byte from the buffer until the transmit count goes to zero. After the count goes to zero, the transmission is complete and processing continues.



270701-29

Figure 29. Serial Port Receive Interrupt Routine



270701-30

Figure 29. Serial Port Receive Interrupt Routine (Continued)

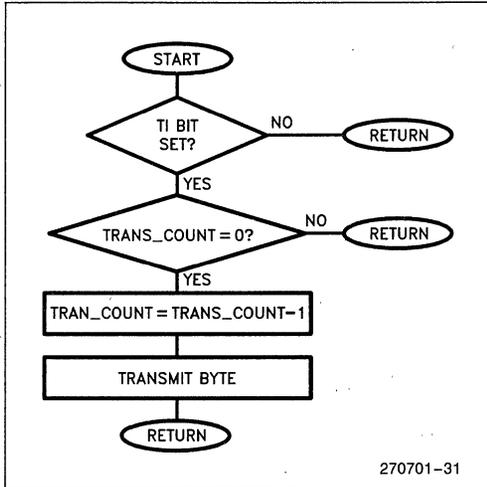


Figure 30. Serial Transmit Routine

5.0 DISTRIBUTED CONTROL OF A SIX AXIS ROBOT

A six axis robot demonstration system was built using distributed control of its six motors. The robot is a RHINO XR-1™ prototype robot designed by SANDHU Machine Design Inc. Robot motors were replaced with similar models with high resolution encoders. The robot allows movement along six joints: base, shoulder, elbow, wrist, hand and fingers. Each joint is connected to a motor. The system used an IBM PC acting as a master controller.

The software used to develop the human interface was Turbo Prolog and the Turbo Prolog Toolbox. The human interface allowed for the programming and movement of the robot by individually controlling each joint motor. The IBM PC controlled each axis of the robot by passing commands serially.

The IBM PC provides a flexible master controller for positioning the robot. There are a large number of software languages for developing the control algorithms and human interface of the master controller. Turbo Prolog was selected for its low cost and ease of implementation. The control screen and robot programming language were rapidly developed using the Turbo Prolog. The software and hardware implementation easily provide for programming and controlling the robot through a variety of repetitive tasks. A robot using this control system could easily perform assembly or manufacturing tasks as shown in Figure 31.

5.1 Hardware Interface

The hardware interface to the robot is shown in Figure 32. Each major joint, elbow wrist, base and shoulder were controlled with a single 80C196KB using the PWM and TIMER2 as an up/down counter. The hand and finger motors used the HSI to track position and the HSO to generate PWM motor control voltages.

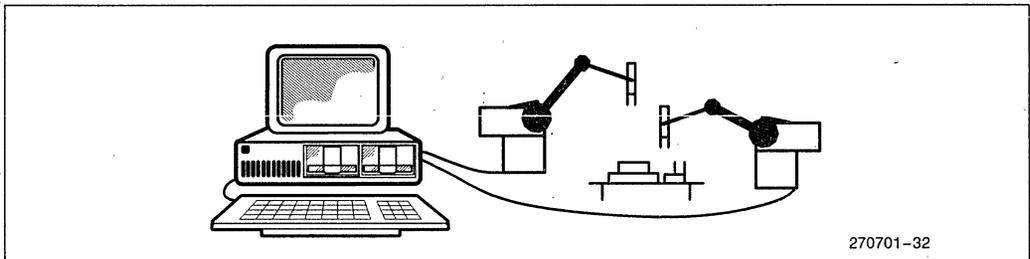
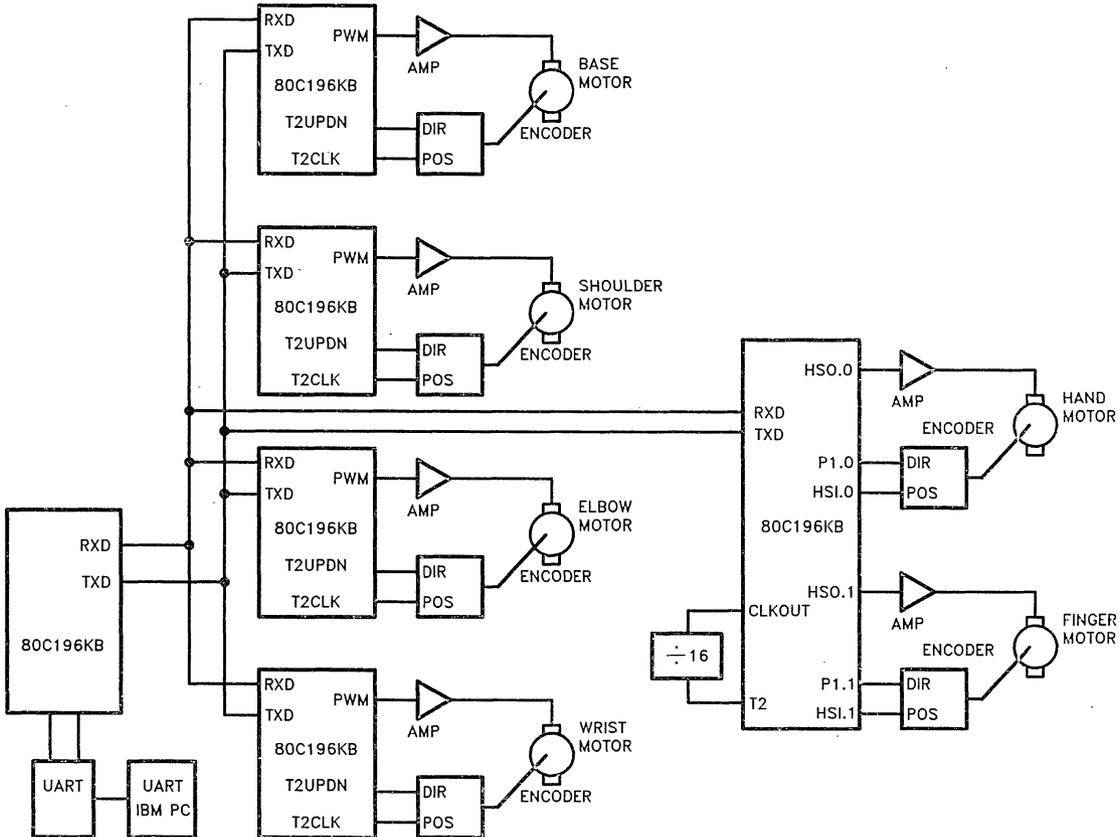


Figure 31. Automated Assembly using Distributed Control



270701-33

Figure 32. Robot Control Hardware Block Diagram

6-321

Switches on the robot were fed into 80C196KB I/O ports to provide a reference position when each motor starts up. Current sensing for each motor was fed back to the analog channels to provide an indication of any overrun or stress conditions. Limits were set for each motor to prevent the robot joints from entering positions where obstacles or mechanical limitations were reached.

Each motor was given a unique programming address for communication back to the master controller. The master controller sent commands with the address of whichever joint motor needed to be positioned or polled. The master 80C196KB communicated through a UART to the IBM-PC.

5.2 Human Interface

To control the robot, the human interface provided a variety of programming options.

The software features included:

- Manual control via the keyboard
- Editing robot command files
- A Motor Control Command language
- Table Display of motor position and status
- Manual Programming mode
- Table Positioning mode

The software front end developed only the basic features of robotic control to demonstrate the distributed control of servo motors.

5.3 Control Screen for the Robot

The screen for the control of the robot is shown in Figure 33. The screen displays a table of the position and status of each motor, shows the function keys used to execute commands or enter different modes and displays the keyboard keys for moving each robot joint up or down. The software has various modes for positioning and programming the robot.

5.4 Programmed Modes

The software provides for movement of the robot through table entry, execution of include command files or manually using the keyboard. The robot is positioned manually by entering the function key for manual mode and then pressing the predefined key for each joint motor to move up or down. As each key is released, a STOP command is issued to each motor. The motors are then polled and the current position updated in the table.

The table function allows for direct entry of the desired position and maximum velocity to position the motor when the table function key (F1) is pressed. After the

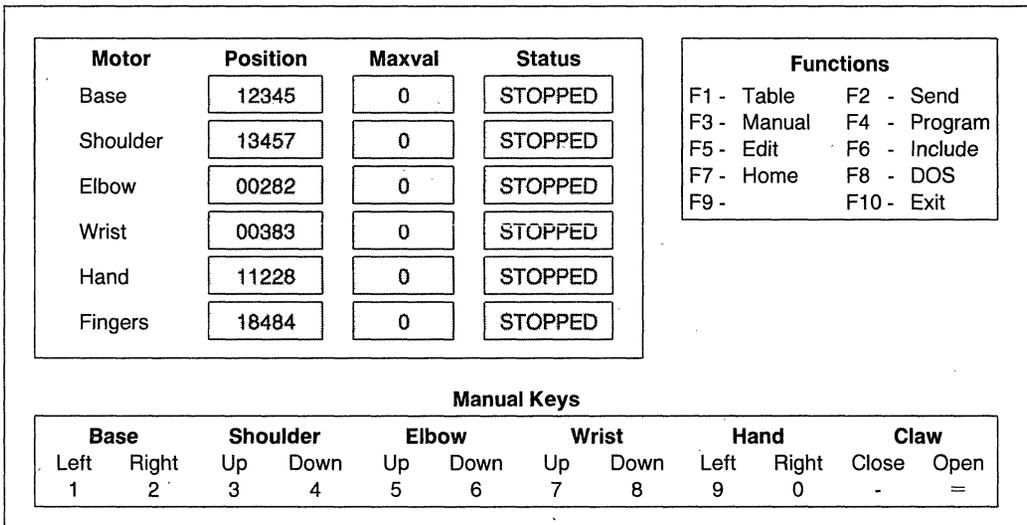


Figure 33. Robot Control Screen

key is pressed, individual positioning commands are sent to each motor. With maximum velocity set to zero, the motor is positioned using a position PID. A non-zero maximum velocity would position the motor using a velocity profile. The final method of positioning allowed for the sending of commands (MOTOR UP, MOTOR DOWN, STOP, POSITION or POLL) to each joint in the robot from an include file.

The include mode function key (F6) executes commands stored in a file. The command file can be entered using an external editor or using the on board editor, Turbo Prolog. A sample command file is shown in Figure 34. The command file allows for programming of the robot through a sequence of programmed tasks. The task of programming the robot is eased by a manual program mode.

The manual program mode generates a command file while manually positioning the robot. After pressing the program key (F4), the program mode is entered and the robot is moved by pressing the appropriate motion key for each joint motor. When the robot stops, the position of the robot is polled and translated into a position command and stored in a file. As the programmed task is executed, each position of the robot and the time delay between joint movements is recorded. When the task is complete, the file contains all the stored position commands necessary to execute the programmed task. The file can be edited with by entering the edit mode (F5) to fine tune the programmed task or execute the command file directly. The manual program, command file execution and editing modes allow for a variety of robotic tasks to be developed and tested easily.

```
pos(3,4000,10) ; move elbow to position 4000 with maximum velocity of 10
time(10)      ; delay 10 seconds
pos(1,1000,2) ; move shoulder to position 1000 with maximum velocity of 2
time(20)     ; delay 20 seconds
pos(0,14000,5) ; move base to position 14000 with maximum velocity of 5
```

Figure 34. Sample Robot Command File

6.0 CONCLUSION

Use of an 80C196KB in distributed control of servo motors has been demonstrated with the effective utilization of the onboard peripherals and high speed math capability of the 80C196KB. The high performance and integration of the 80C196KB minimized the hardware interface. The task of controlling the motor resided in the 80C196KB with the control algorithm residing in the master. With this approach, the centralized controller can be adapted to the performance requirements of the system.

Although not implemented, a learn mode could be added to the robot to provide programming using AI techniques. The IBM PC and Turbo Prolog software provided the demonstration vehicle for testing the control of the robot using distributed control. Use of artificial intelligence programming to position the robot could be incorporated with the Turbo Prolog package. The application of a vision system or a more complex control algorithm could be realized without modification to the hardware controlling the robot. A more cost effective solution is obtained by replacing the IBM-PC with one 80C196KB or 80C186 acting as a master controller.

Repetitive tasks programmed using the robot command language could be stored in tables in the master 80C196KB. The controller would send the stored commands to each motor and communicate, through a serial UART, to the rest of the manufacturing system. The master 80C196KB controller would then report status or receive commands. The choice of controller depends on the needs of the system. Distributed control of servo motors using the 80C196KB provides for maximum flexibility in the selection of the control algorithm without modification to the hardware control modules.

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Many applications have throughput time requirements on the order of a few hundred milliseconds, and don't require real-time image analysis.

A Single-Chip Image Processor

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Most of the research efforts on image processing focus on expanding the complexity and dimension of image analysis. Unfortunately, this emphasis results in algorithms that are so computationally intensive that expensive special-purpose vector and pipeline processors are required to evaluate an image fast enough to be considered "real-time." Not all applications, however, have the burdensome requirements of true real-life image analysis. Specifically, applications that have image throughput time requirements of greater than a few hundred milliseconds can use a lower cost, general-purpose microprocessor-based system. Applications that have even slower frame rates are candidates for not only the use of lower cost CPUs, but also allow for replacement of video-rate flash A/D converters with slower, less expensive converters.

Addressing the most cost-sensitive applications, the design described herein uses Intel's 16-bit microcontroller to implement a single-chip image processor. The on-chip 10-bit A/D converter of the controller digitizes the image of a charge injection device (CID) camera, while the chip's 16-bit CPU executes a library of standard vision algorithms and reports the results by passing a few tokens over an on-chip universal asynchronous receiver-transmitter (UART).

SYSTEM OVERVIEW

A block diagram of the single-chip im-

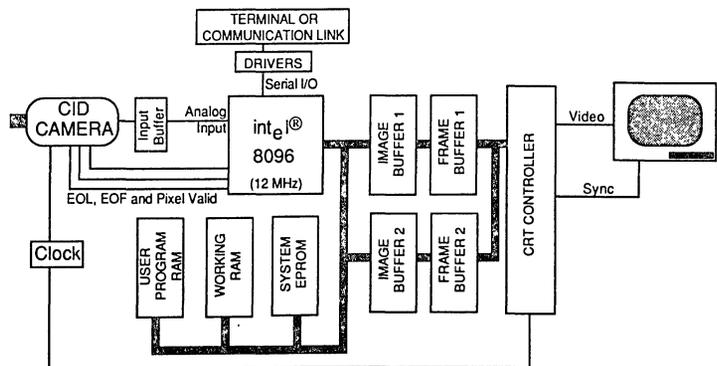


Figure 1. System block diagram.

age processor is shown in Figure 1. The image is acquired by the CID camera and input as an analog voltage to the 8096 where it is digitized and stored in one of two image buffers. The digital image is stored as an $N \times N$ matrix of 8-bit values corresponding to the gray level intensity at each picture element (pixel) as shown in Figure 2.

After an image resides in an image buffer, the 8096 can execute a number of standard image processing algorithms available as system monitor commands. These programs perform thresholding and filtering functions on the digital image, and can analyze objects found within the image. If the 8096 were attached to a host system instead of a terminal, custom pro-

grams could be downloaded to the user program RAM and executed.

To view the raw and processed images, a CRT controller is used to keep a video monitor updated with the images stored in the two frame buffer memories of Figure 1. The 8096 updates the frame buffers with the data in its image buffers depending upon commands given to the system.

► **Hardware.** The system is composed of a 128 x 128 CID camera and Intel's 8096 (with on-chip A/D) for image acquisition and analysis. A standard CRT controller was added for displaying raw and processed images as directed by the 8096. Driving the decision to use a 128 by 128 digital

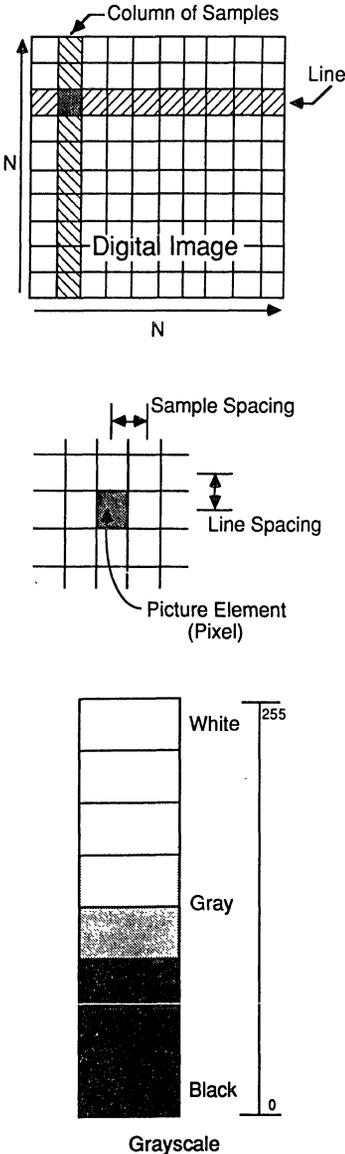


Figure 2. Representation of an $N \times N$ digital image.

image was the desire to store and operate upon two images simultaneously while minimizing memory requirements.

The image processing and communications software takes 5K of the 8K bytes allocated to the system monitor space, and would fit in the on-chip ROM space of an

8397 with 3K left. Two 32K x 8 SRAMs are used to provide space for two 16K byte image buffers, a 16K section of working RAM, and space for user-downloadable programs that are invoked by the monitor.

Two 16K byte frame-buffer memories are mapped to the same addresses as the corresponding image buffer used by the 8096. Normally, the frame buffers are mapped to the CRT controller to keep the video monitor updated. However, when the image stored in the image buffer is changed, the 8096 performs a frame-synchronized flyby block move to refresh the frame buffer (50 to 290 ms depending on whether frame synchronization is off or on).

To digitize an image, the 8096 monitors the end-of-line and end-of-frame signals from the CID camera and synchronizes the A/D conversion of the pixel data to a pixel valid signal from the camera. The analog output signal of the camera ranges from 0 to 1 V, corresponding to the gray level intensity at each pixel. This 1 V range is amplified to a 5 V range before being input to one of the eight A/D inputs of the 8096.

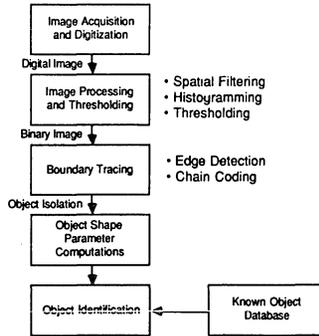


Figure 3. Object identification.

The 8096 converts the input voltage to a 10-bit digital representation in 22 μ s. Another 18 μ s are needed to store the pixel in the image buffer, update pointers, update a counter, and start another conversion. Therefore, the camera is clocked at a rate which results in a new pixel being output every 50 μ s.

Although the 8096 converts its analog input to 10 bits, the externally generated analog errors (such as buffer error and noise) led to the decision to use only 8 bits

of the result. This provides 256 gray levels, and greatly simplifies memory requirements.

► **Software.** In addition to the code necessary to digitize images, the system EPROM contains an extensive set of algorithms for digital image acquisition and analysis. Video operations are used to acquire a digitized image. Point and arithmetic operations involve the pixel-by-pixel manipulation of a digital image. Neighborhood operations produce an output image that is the result of a combination of the gray level intensities around a specified neighborhood of each pixel. Measurement operations include the computation of desired parameters of objects located in an image for pattern recognition and other applications. Finally, utility operations are necessary for system operation.

The algorithms present in the system monitor can be used to identify desired objects in a digital image by following the approach shown in Figure 3. Once an image is digitized, it can be enhanced by the application of various image processing techniques including histogramming, thresholding, and spatial filtering to delineate the desired objects. The 8-directional chain code (Figure 4) can then be used to trace the boundaries of objects, and relevant object parameters can be determined and compared with those of a known object database to identify the unknown object.

OBJECT CLASSIFICATION

In the following example, the 8096 performs a binary thresholding operation as described earlier to set the image background to pure white and the objects in the image to pure black. Then the 8096 searches the image for objects. When an object is found, the object boundary is traced and shape analysis is performed. Descriptive information about the object (or objects) is output over the on-chip UART of the 8096 to a terminal, or host computer. The controller, without consulting a host computer, can also be programmed to make the decision to accept or reject an object on a set of prescribed rules.

The sequence of processing for this example, from serial communication reception and interpretation to the reporting of the shape analysis results, takes approximately 1500 ms with an 8096 running at 12 MHz. The time will vary with the size and number of objects in the field of view.

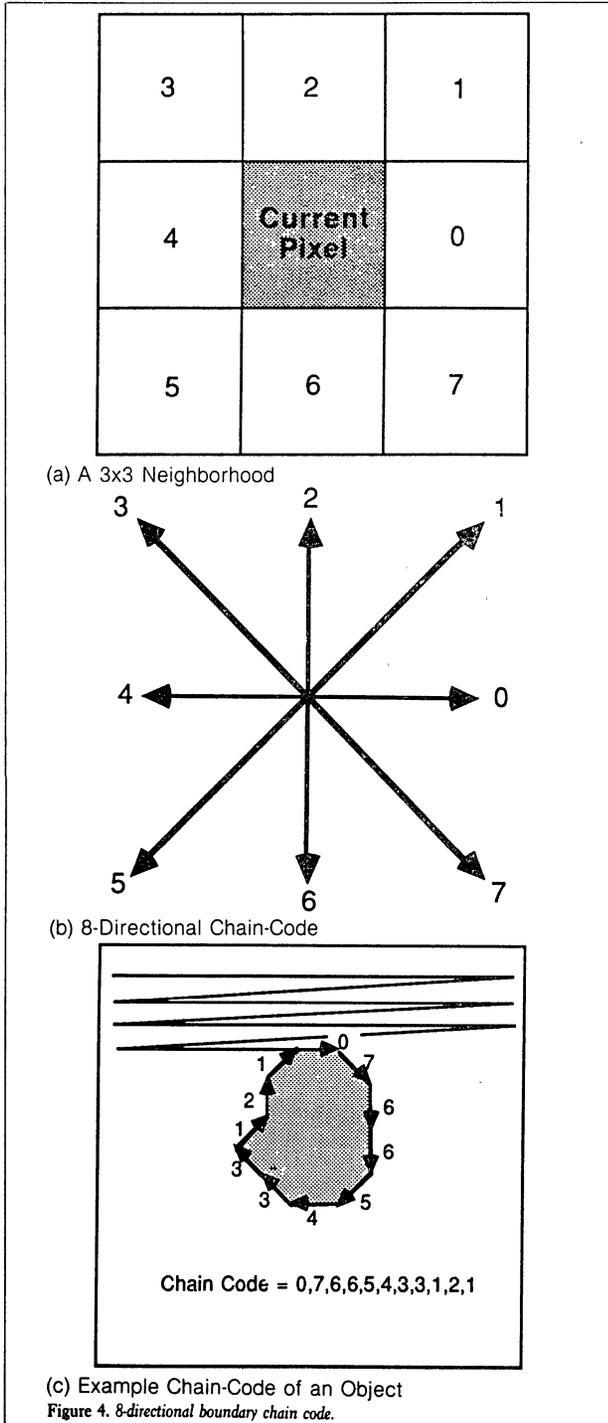


Figure 4. 8-directional boundary chain code.

Photos 1 through 4 show the original 256 gray level digitized image and resultant binary (two-level) image of a circular object and a square object. (The circle looks like an oval when displayed due to the aspect ratio of the video monitor).

Table 1 summarizes the output of the systems shape analysis program. The objects' perimeter (P), area (A), center of mass coordinates (cx, cy), and the coordinates of the endpoints of each minimum enclosing rectangle are listed.

The rectangularity and circularity of the objects were also calculated and appear in Table 1. The rectangularity of the circle and the square using the actual data were ideal. Although the circularity of the digitized circle is slightly different from ideal (12.416 vs. 12.56), the digitized circle can be distinguished from the digitized square since the circularity of the square is very different from a perfect circle (15.44 vs. 12.56).

From these typical results, it is clear that this image processor can be used to distinguish between and identify objects placed in its field of view.

CONCLUSIONS

If the stringent requirements of "real-time" image processing can be relaxed in favor of substantially reduced system cost, a standard 16-bit microcontroller can perform as a stand-alone image processor.

Not only does the design described here demonstrate that a microcontroller can undertake two-dimensional image processing, but the surprising speed with which it accomplishes the processing should lead to the reevaluation of current microprocessor applications for possible cost reduction via microcontrollers.

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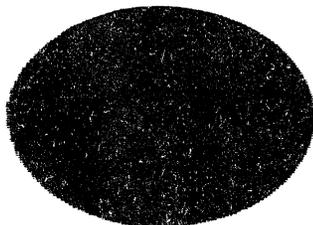


Photo 1. A digitized image of a circle.

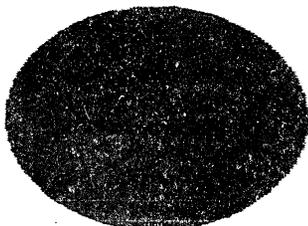


Photo 2. A thresholded binary (two-level) image of the same circle. The circle appears oval because of the aspect ratio of the video monitor.

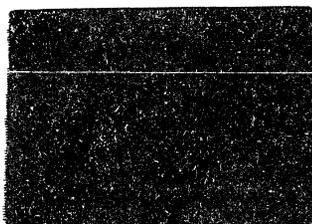


Photo 3. A digitized image of a square.



Photo 4. A thresholded binary image of the same square.

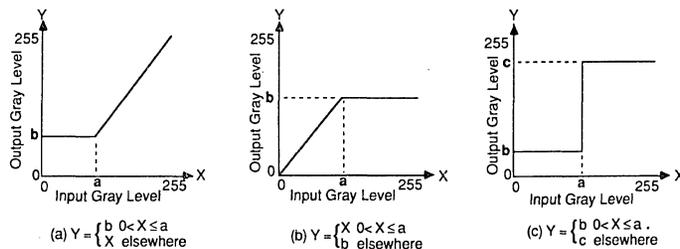
7. Castleman, K.R. *Digital Image Processing*, Prentice Hall International, Englewood Cliffs, NJ, 1985.

8. Baxes, C.A. *Digital Image Processing—A Practical Primer*, Prentice Hall International, Englewood Cliffs, NJ, 1984.

Image Processing Techniques

A histogram gives the distribution of all the gray levels in a digital image. The image histogram is used to select a desired threshold intensity level for separating an object from the background in the digital image.

A digital image can be thresholded using various threshold functions (three of which are shown in the figure) to yield an output image that contains a better definition of an object. For example, a binary (black and-white) image is obtained by applying the two-level threshold function shown in (c).

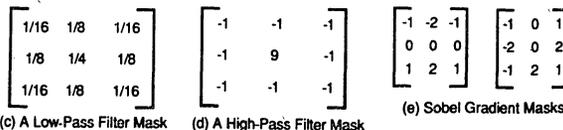
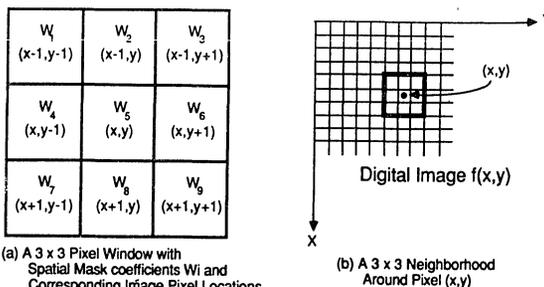


In spatial filtering, the pixels adjacent to pixel (x,y) of image plane f are operated upon by the filter mask operation h . The resulting value of this spatial convolution is used to compute a replacement gray level intensity value at location (x,y) in the output image g . The following formula is used:

$$g(x,y) = h[f(x,y)] = [w_1 f(x-1, y-1) + w_2 f(x-1, y) + w_3 f(x-1, y+1) + w_4 f(x, y-1) + w_5 f(x, y) + w_6 f(x, y+1) + w_7 f(x+1, y-1) + w_8 f(x+1, y) + w_9 f(x+1, y+1)]$$

Various types of filter masks can be used to perform different digital image enhancement operations. A low-pass filter uses neighborhood averaging to "smooth" the digital image to remove noisy pixels. A high-pass filter accentuates noisy pixels. A high-pass filter accentuates the higher frequencies present in an image, thus "sharpening" its edges. Operators such as the Sobel masks can be used to compute the gradient at each point in an image, thus producing a gradient edge-detected image.

Using such filtering methods, the boundaries of objects in an image can be isolated, thus permitting the computation of useful object parameters for object identification and classification.



EXAMPLE SHAPE ANALYSIS OUTPUT

OBJECT	PERIMETER	AREA A	C.O.M. COORDINATES CX,CY	ENCLOSING RECTANGLE				RECTANGULARITY $R = A_O / A_R$	CIRCULARITY $C = P^2 / A$
	P			XMAX	XMIN	YMAX	YMIN		
CIRCLE	301	7297	(62,68)	111	15	116	21	0.785	12.416
SQUARE	328	6967	(55,73)	97	14	115	32	1.0	15.440

Table 1. Example shape analysis output.

Size Parameters

The horizontal and vertical extent of an object and its minimum enclosing rectangle are easily computed by using the minimum and maximum line and sample numbers.

The perimeter (circumferential distance) around an object boundary is obtainable from the boundary chain code by using the formula:

$$P = N_E + \sqrt{2} N_O$$

where N_E and N_O are the number of even and odd steps in the object boundary chain code.

The area of an object, which is a convenient measure of object size, is equal to the number of picture elements inside and including its boundary, multiplied by the area of a single pixel.

Shape Parameters

In addition to size parameters, shape parameters can be used to distinguish objects. Some shape parameters that are easily computed are described below.

The formula for computing the rectangularity R of an object is:

$$R = A_O / A_R$$

where A_O is the object area and A_R is the area of its minimum enclosing rectangle. R ranges from 0 to 1, with a value of 1.0 for rectangular objects, $\pi/4$ (0.785) for circular objects, and smaller values for slender, curved objects.

The aspect ratio, A , which is the ratio of width to length of the minimum enclosing rectangle of an object, is used to distinguish slender objects from roughly square or circular objects.

One of the commonly used circularity measures is:

$$C = P^2 / A$$

the ratio of the square of the object perimeter to its area, which reflects the complexity of the object boundary. C has a minimum value of 4π (12.56) for a circular object, while more complex shapes have higher values.

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THE MCS[®]-96 DIAGNOSTICS LIBRARY

Version X1.1

David Ryan
INTEL Corporation
October 1987

1.0 INTRODUCTION

In the real time world of microcontroller applications, system failures can be dangerous, and expensive. Preventing them, and understanding them when they occur, is very important to the reliability of any design.

The sources of a system upset are varied. But in general, the failure of a well designed application occurs as a result of either some form of noise, or a hardware failure. The 8096 hardware provides methods of detecting and recovering from the transient noise failures, while the MCS[®]-96 Diagnostics Library supplies software routines that can help diagnose or detect a failure in system hardware.

Graceful recovery from noise induced failures is possible using the WATCHDOG TIMER. While the 8096-based system is functioning as desired, the executing software periodically resets the WATCHDOG with a special two-byte code. If the WATCHDOG is not reset at least every 16 ms (12 MHz system), a system reset occurs. The two-byte code is a unique password which appears nowhere in the opcode map. This reduces the chance that an erroneous WATCHDOG reset would occur after a system upset.

The 8096 RESET instruction provides another form of protection. Since the opcode for a RESET is 0ffH, protection against the 8096 executing unimplemented external memory is obtained by placing pull-ups on the system bus. The RESET opcode is also the value in erased EPROMs. Therefore, any attempt to execute non-existent memory or an erased EPROM location causes the 8096 to execute the RESET instruction. RESET causes the 8096 to reinitialize itself and provide an external pulse on the RESET pin to reinitialize the system.

Even with the protection afforded by the 8096, a system is rarely complete without checks for hardware failures, both internal and external to the microcontroller. These checks are usually software routines that execute on power-up or periodically to verify that all parts of the system are present and function correctly. The tests generally execute standard check algorithms which are simply re-written in the host's assembly language.

To eliminate the need for every designer of an 8096-based system to write such tests, a collection of modular routines has been developed that any designer could easily use in his system (**General Diagnostics**). In addition, a set of 8096 interrupt service routines was developed for testing 8096 I/O units in a dedicated environment (**The Dynamic Stability Test**). Both sets of programs are contained in the **MCS-96 Diagnostics Library (DIAG96.LIB)**.

This library is a collection of software modules that provide a number of ready-made **General Diagnostics** and a specialized MCS-96 diagnostic known as the **Dynamic Stability Test**. The **General Diagnostics** implement frequently used standard test algorithms, while the **Dynamic Stability Test** exercises hardware specific to the 8096.

The library can be considered a software "tool box" from which modules are selected for a variety of run-time diagnostics or laboratory tasks, for example:

- Include a few modules in other programs as a power-up test
- Use a memory module to create a map of external memory
- Use a few modules as a periodic system check
- Develop a simple stand-alone tester
- Build a custom test bed for burn-in, inspection or reliability tests
- Test new background code in an interrupt intensive environment

In addition to easing the development of a program that must perform standard diagnostics or system checks, the library can be a learning tool. Using the proven source code in the library, methods of interrupt management and on-chip peripheral handling can be reviewed to further understand how to use the 8096.

These tests were developed by the 8096 Applications group for experimental use with the 8096. With the programs in this library, the chip has been studied for its functional and asynchronous characteristics.

The **General Diagnostics** should be useful to almost anyone designing an 8096 application. The **Dynamic Stability Test** will be useful to those experimenting with the 8096 in a test environment. Figure 1 shows the modules in the **MCS-96 Diagnostics Library**.

1.1 General Diagnostics

The General Purpose Diagnostics consist of 24 programs providing System, ALU and Memory tests. Each of the tests can be called independently, and none require special hardware or impose application limiting constraints.

Two Collected Test programs are also provided so that all tests may be called at once. A third Collected Test program executes a selection of **General Diagnostics** that might be reasonable to include in a typical system power-up.

Section 3 provides a detailed description of the **General Diagnostics**.

1.2 Dynamic Stability Test

The **Dynamic Stability Test** is an integrated set of 11 programs that provide the interrupt service routines necessary to run all forms of MCS-96 I/O concurrently while a user written main task is executing. Virtually all of the chip is made to run simultaneously, with the I/O units responding to asynchronous external events.

Unlike the **General Diagnostics**, the **Dynamic Stability Test** modules must all be linked together, and must run in a specific external environment.

Section 4 provides a detailed description of the **Dynamic Stability Test**.

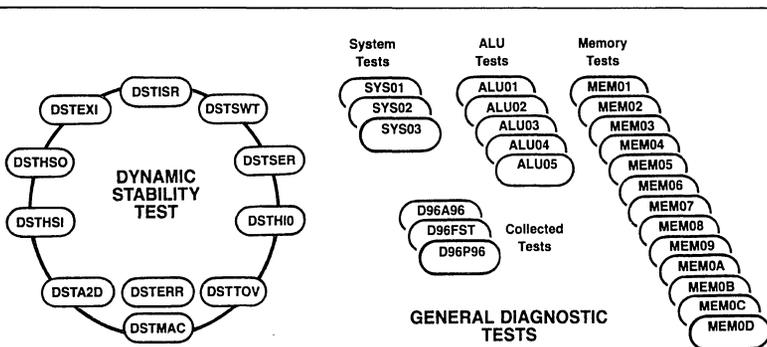


Figure 1. The MCS®-96 Diagnostic Library

1.3 How To Use This Manual

This publication is meant to be a guide for those using any of the programs in the **MCS-96 Diagnostics Library**. On a first pass the entire manual should be skimmed, with more attention paid to Section 2 and the overview sections of Sections 3 & 4. For the casual reader, the overview sections of each chapter should suffice.

Section 2 contains an overview of the general calling conventions to use any test in DIAG96.LIB. The section also describes DIAG96.LIB error reporting conventions and presents some warnings to heed when using this library.

Section 3 describes the classes of **General Diagnostics** and each test in detail.

Section 4 describes the concept of Dynamic Stability and its implementation on the 8096. The section also contains an overview of the tests performed, a description of the constraints placed upon the user-written background task, and detailed descriptions of each interrupt service routine.

The Appendices contain error code and command file descriptions, and of demonstration program listings. Source for the **MCS-96 Diagnostics Library** can be obtained from Insite User's Program Library at the address below. The Insite Catalog order number is AE-17.

Insite User's Program Library
INTEL Corporation DV2-24
2402 W. Beardsley Road
Phoenix, Arizona 85027

With the first-hand knowledge that many problems result from not being able to uncover information lodged in some dark corner of the user manual, information is repeated in the sections where it is pertinent.

2.0 USING THE LIBRARY

To simplify use of the diagnostics, the tests were developed in a modular fashion and collected in one linkable object file library (DIAG96.LIB). A modular program relies upon only the parameters sent at its invocation and employs standard parameter passing conventions to allow flexibility and uniformity of use. Collecting the modules into a library eliminates the tedium of listing twenty or thirty file names when performing a relocate/link on user developed code. When a program is linked to DIAG96.LIB, only those modules referenced in the user program are drawn from the library for inclusion in the output module.

Since PLM96 conventions were the ones chosen for this set of programs, the **General Diagnostics** are invoked by following the conventions for a PLM96 typed procedure. Parameters are placed on the STACK and the procedure activated via a function reference or explicit CALL. When the test is complete, test data is returned in the special register PLMSREG. The **Dynamic Stability Test** is not PLM96 compatible.

The next section describes the format of the test data that is returned by the diagnostics. Following sections give an overview of how to use a **General Diagnostics** test, how to use **The Dynamic Stability Test**, and what restrictions to keep in mind while using the library.

2.1 Reporting Convention

All DIAG96.LIB tests use the PLMSREG word locations 1CH and 1EH for returning condition codes to the calling program. Within DIAG96.LIB, these locations are the PUBLIC words EREG1 and EREG2. When a test concludes without finding an error, a zero is placed in the high byte of EREG1. If the high byte of EREG1 is non-zero, then some unexpected condition occurred. The low byte of EREG1 always contains the module number of the returning test, and EREG2 contains a detail code if an error was found. The complete listing of EREG1 code meanings and EREG2 meanings is in Appendices A & B.

All modules cease execution upon detection of the first error. The code describing which error was detected (EREG1) follows the format described in Table 1.

Table 1. Error Reporting Format

EREG1 =		nmx Hex	
where;	nn = 00	if no error was found	
	= 01, .., 08H	if an error was found, nn is the error code	
and;	mx = 0xH	for Test =	SYS0x; 1 ≤ x ≤ 03H
	= 1xH		ALU0x; 1 ≤ x ≤ 05H
	= 2xH		MEM0x; 1 ≤ x ≤ 0DH
	= 3xH		D96A96; x = 0
	= 4xH		DSTISR; x = 0
	= 6xH		DSTHSI; x = 1
	= 7xH		DSTHSO; x = 0
	= 8xH		DSTHI0; x = 0
	= 9xH		DSTTOV; 0 ≤ x ≤ 1
	= 0AxH		DSTEXI; x = 0
	= 0BxH		DSTSER; x = 0
	= 0CxH		DSTA2D; x = 0
	= 0DxH		DSTSWT; 0 ≤ x ≤ 1
	= 0ExH		D96FST; x = 0
	= 0FxH		D96P96; x = 0

2.2 Using the General Diagnostics

The **General Diagnostics** provide a large set of system, ALU and memory tests that can be used in any combination, independent of system configuration or external circuitry. In addition to allowing for a wide flexibility in how a user's system is externally configured, the tests place minimal requirements on memory maps and interrupt environment.

Except where noted, all tests are interruptible, and maintain Program Status Word and Interrupt Mask integrity. The tests conform to PLM96 conventions, and require only run-time parameters to be passed for such specifics as memory test bounds and ALU test duration. To obtain access to the general diagnostics, the user should declare the needed module names EXTERNAL code segment symbols, and link to:

DIAG96.LIB

The tests are invoked in assembly language by placing the proper parameters on the STACK and CALLing the procedure. In PLM, the tests are run after a function reference is made with the appropriate parameters. The following is an example of an ASM96 call to a memory test:

```
PUSH    #4000h
PUSH    #5000h
CALL    MEM06
CMPB    EREG1 + 1,0
BNE     Error__Found
```

The diagnostic module called performs a complementary address test on the byte locations between 4000H and 5000H inclusive. If an error is found, the value returned in the word EREG1 will have a non-zero value as its high byte. Also in the case of an error, the MEM06 memory test will place the address of the error in location EREG2. The program D96A96, shown in Appendix D is a working ASM96 example that calls every **General Diagnostic Test**.

The same memory test could be called in a PLM96 program as follows:

```
Response = MEM06(4000h,5000h);
IF Error$Codes.Number > 255 THEN CALL Error$Found;
```

Since the diagnostics return two words in the PLM\$REG locations 1CH and 1EH, the function MEM06 would be a PROCEDURE of type LONG. Error\$Codes would have to be declared a STRUCTURE AT Response, with the word elements Number and Detail so that the error messages returned by the diagnostic can be stored. Number would contain the EREG1 value returned by the test, and Detail would contain EREG2. Response would have to be DECLARED a double word. The program D96P96, shown in Appendix D is a working PLM96 example that calls every **General Diagnostic**.

The action taken when an error is detected will depend upon the application. For example, the following Error__Found (or Error\$Found) routine would output the error codes to a printer or terminal:

```
Error__Found:          Error$Found: PROCEDURE;
PUSHF                 DISABLE
PUSH    #Message__Ptr__A
CALL    Send__String          CALL output (.Message$Ptr$A,
                                Error$Codes.Number);

PUSH    EREG1
CALL    Send__Hex__Word       CALL output (.Message$Ptr$B,
                                Error$Codes.Detail);
CALL    Send__CR__LF

PUSH    #Message__Ptr__B     Self: GOTO Self;
CALL    Send__String
```

(Display continues on next page)

MCS®-96 Diagnostics Library

```
PUSH  EREG2
CALL  Send__Hex__Word
CALL  Send__CR__LF
BR   $
```

Message__Ptr__A:

DCB 27,'ERROR FOUND. Error Number = '

Message__Ptr__B:

DCB 22,'Error Detail Code is = '

In the Error__Found routine, it is assumed that the subroutines Send__String, Send__Hex__Word, and Send__CR__LF transmit appropriate ASCII codes given the parameters passed to them. Send__String is sent a pointer to a byte string in memory, the first byte of which is the character count. Send__Hex__Word converts the word put on the STACK into the correct four ASCII code bytes and appends the ASCII code for H. Send__CR__LF outputs the ASCII codes to cause a carriage return, followed by a line feed. The PLM routine output would perform similar operations.

2.3 Using the Dynamic Stability Test

The **Dynamic Stability Test** consists of a set of 8096 interrupt service routines that are designed to run while a user-supplied background task executes. The routines are located in the object file library `DST96.LIB`, which is contained in the master library `DIAG96.LIB`. To obtain access to the test, the user should invoke the batch file `DSTRL.BAT` with the background task file name and directory parameters. For example type:

```
DSTRL \ SOURCE \ BACK
```

Since the interrupt service routines test 8096 on-chip I/O devices, the part under test must reside in a specified hardware environment. Two such environments are available for use with the **Dynamic Stability Test**. The test may run in either a single chip mode, or a cross-coupled two chip mode. Figures 2 and 3 show the connections required for each configuration. In the single chip mode, output pins are connected to input pins on the same 8096. In the dual chip mode, output pins of one 8096 are connected to the input pins of the other (and vice versa).

To run the test, the user must supply a background task that `CALLs` an initialization routine (`DSTISR`) with the specified parameters. After `DSTISR` returns, the interrupt service routines will begin running. The background task can then perform any function that conforms to the constraints discussed in Section 4. If the user does not wish to write a special background task, one is provided in the module `DSTUSR`.

The following is an example `CALL` and a description of the parameters that must be passed to the initialization module (`DSTISR`).

```
PUSH  <RAM segment1 starting address>
PUSH  <RAM segment1 ending address>
PUSH  <RAM segment2 starting address>
PUSH  <RAM segment2 ending address>
PUSH  <random seed>
PUSH  <random test length>
PUSH  <argument1 for Multiply/Divide Core test>
PUSH  <argument2 for Multiply/Divide Core test>
PUSH  <bit pattern for memory test>
CALL  DSTISR
```

The RAM starting and ending addresses form a memory map for the memory tests that `DSTISR` runs. The internal RAM is always tested. The random seed is the starting point for ALU tests that execute for as many number pairs as is specified in the random test length parameter. Argument1 and argument2 are the operands for a Multiply/Divide test. The bit pattern parameter is used during a memory test of the internal RAM and the memory segments specified.

Section 4 contains more detailed information on using the **Dynamic Stability Test**, while the next section lists some general restrictions and assumptions that need to be understood to properly use any **MCS-96 Diagnostic Library** module.

2.4 Restrictions and Assumptions

Some general restrictions and assumptions need to be understood before any DIAG96.LIB programs can be successfully used.

- Pay close attention to the warnings about STACK location in the test modules you use. If you use any of the specialized internal register tests, make sure that the STACK is located externally. Do not partition a region of memory that contains your STACK in any memory test, unless you first move the STACK to an area you already tested.
- All **General Diagnostics** assume that the WATCHDOG TIMER is either being RESET by an interrupt service routine created by the user, or that it was never enabled. Only SYS02 ever locks out interrupts for a significant period of time. The amount of time they are locked out depends upon the parameters passed.
- **The Dynamic Stability Test** takes care of the WATCHDOG TIMER within its interrupt service routines. But, do not write to the WATCHDOG before CALLing the initialization subroutine.
- In any Dynamic Stability application, the user's Main Task should not lock out interrupts for more than a few instructions, as the CPU can get quite loaded down with interrupt requests that are very time dependent.

3.0 GENERAL DIAGNOSTICS

The 24 **General Diagnostics** included in DIAG96.LIB provide a good set of basic memory and ALU confidence tests that can be easily linked to application programs.

The **General Diagnostics** allow for a wide flexibility in how a user's system is configured with respect to memory maps and interrupt environment. Except where noted, all tests are interruptible, and maintain Program Status Word and interrupt mask integrity. The tests conform to PLM96 conventions, and require only run-time parameters to be passed for such specifics as memory test bounds and ALU test duration.

The tests are independent to allow specialized diagnostics to be developed as desired. Use just the quick power-up test (SYS02) to verify operation, or use the module that calls all **General Diagnostics** (D96A96) and let it run continuously for months. A module that performs the most common set of tests is also provided (D96FST).

The tests provided are of four classes: System Tests (SYSnn), ALU Tests (ALUnn), Memory Tests (MEMnn), and Collected Tests (D96xxx). To use any of the modules, from zero to ten parameters are PUSHed onto the STACK and the test is CALLED. Results are returned in the two word registers beginning at #1CH. The symbolic names for these locations (EREG1 and EREG2) are made PUBLIC if any DIAG96.LIB module is linked. They also may be referenced in PLM\$REG for PLM96 programs.

To obtain access to library modules, the user should declare the needed module names EXTERNAL code segment symbols, and link to:

DIAG96.LIB

The next few pages contain a brief overview of each of the four classes of tests. Then, the actions of each test are described in more detail.

System Tests

SYSnn

Common symbol definitions, storage reservations and two common routines are located in SYS01. A reference to any DIAG96.LIB module will cause SYS01 to be linked. SYS02 is meant to be called immediately after a RESET. It checks the special function register status and stack pointer, program status word and timer functionality. SYS03 is a simple program counter test. It does not test the complete range of the counter, and requires external RAM to execute.

SYS01: Common module
SYS02: RESET test
SYS03: Program counter exercise

ALU Tests

ALUnn

Five ALU modules are provided for checking ALU functionality. All report errors with a code in EREG1/EREG2.

Addition and subtraction are exercised in ALU01. A special eight-word add and subtract

is executed to test each adder bit with all possible combinations of a bit operation with and without carry-in.

Unsigned byte multiplication is verified by ALU02. This module simply executes all possible unsigned byte multiplications. Although not elegant, the test is effective. It takes six seconds.

A general test of the multiplication and division functions can be made with ALU03. The module executes all possible combinations of signed and unsigned, byte and word, two and three operand Multiplies and Divides using a specially selected table of numbers as operands.

ALU04 extends the ALU03 test by generating pseudo-random test pairs. The user program simply specifies a seed value for the random number generator, and the number of pairs to generate.

ALU05 is the core module for multiply/divide tests. Both ALU03 and ALU04 call ALU05. The user can also call ALU05 by passing a pair of test arguments. The module executes all possible combinations of signed and unsigned, byte and word, two and three operand Multiplies and Divides using the arguments passed as operands.

- ALU01: Table-driven Addition/Subtraction
- ALU02: MULUB (all possible arguments)
- ALU03: Table-driven Multiply/Divide
- ALU04: Pseudo-random Multiply/Divide
- ALU05: Multiply/Divide core module

Memory Tests

MEMnn

The DIAG96.LIB MEMnn modules provide tests for register space, external RAM, and ROM. The algorithms used include: walking and galloping ones; walking and galloping zeros; checkerboard patterns; complementary addressing; and checksum verification.

The register tests are in MEM01-MEM05, and MEM0C. With the exception of MEM04, the register tests save the contents of all internal registers except PLM\$REG on the STACK before testing, and restore the data when done. If a faulty location is found, its address is reported. MEM04 is a utility which returns the number of bits set in a specified operand.

The external RAM tests are located in MEM06-MEM0A, and MEM0D. They all return a two-word code upon completion. The calling program must partition the RAM to be tested before calling an external RAM test.

Table 2. Memory Tests

Algorithm	Internal Registers	External RAM	ROM
Complementary Address	MEM01	MEM06	
Walking Ones		MEM07	
Walking Ones/Zeros	MEM02	MEM09	
Galloping Ones		MEM08	
Galloping Ones/Zeros	MEM03	MEM0A	
Bit Counter	MEM04		
Checkerboard Pattern	MEM05		
User Specified Pattern	MEM0C	MEM0D	
Checksum	MEM0B	MEM0B	MEM0B

Collected Tests

D96xxx

The D96xxx set of modules collects together all, or several, of the General Diagnostics and performs them according to the parameters passed. D96A96 is an ASM96 module that calls all tests. D96P96 is a PLM96 module that calls all tests. D96FST is an ASM96 module that calls a logical selection of tests.

D96A96: All tests	/ ASM96
D96P96: All tests	/ PLM96
D96FST: Selection of tests	/ ASM96

3.1 System Tests

Common Symbols (SYS01)

Brief Description:

This module contains the global symbol declarations and five utilities used by the **General Diagnostics**.

Assembly Language Calling Sequence:

```
CALL   Get_Psw
      or
CALL   Put_Psw
      or
CALL   Get_Parms
      or
CALL   Stack_Ram
      or
CALL   Restore_Ram
```

Get_Psw Action:

```
USER_PSW := PSW
EREG1    := 0
EREG2    := 0ffffh
```

Get_Parms Action:

```
PARM2 := Last Parameter
        put on the STACK
PARM1 := Next to last parameter
        put on the STACK
USER_PSW := PSW
EREG1    := 0fffh
EREG2    := 0000h
```

Stack_Ram Action:

```
PUSH 1aH;
Ptr := 20H
Do While Ptr < 100h;
    PUSH [Ptr] +
End While;
```

Put_Psw Action:

```
PSW := USER_PSW
```

Restore_Ram Action:

```
Ptr := 0feh;
Do While Ptr > 1eh;
    POP [Ptr];
    Ptr := Ptr - 2;
End While;
POP 1aH;
```

Detailed Description:

A call to any **General Diagnostic** module will cause SYS01 to be linked. This module contains the definition of 4 words of memory used by every module to report errors and store temporary parameters. The STACK routines are used by the internal register tests to save and restore the data in the registers when called. It also **INCLUDES** an expanded 8096.INC file to provide the **PUBLIC** declarations of commonly used symbols for the special function registers and constants such as CR and LF.

Nearly all General Diagnostic modules use the routines in SYS01 to save the PSW when called, restore the PSW when returning control to the calling routine, save parameters from the STACK, and initialize the error registers.

System Power-up (SYS02)**Brief Description:**

This test is a quick check of the Program Status Word, TIMER1, IOS0,IOS1 and the Interrupt Pending Register. It is meant to be called just after a RESET.

Assembly Language Calling Sequence:

```
CALL    SYS02
```

When Test Passes:

```
EREG1 := 0002h          EREG2 := 0000h
```

If Test Fails:

EREG1 := 0102h on unexpected IOS0 or IOS1	— EREG2 := IOS0 in low byte IOS1 in high byte
EREG1 := 0202h if TIMER1 does not change	— EREG2 := TIMER1
EREG1 := 0302h if Zero register failed	— EREG2 := PSW at Failure
EREG1 := 0402h if PUSHF/POPF failed	— EREG2 := erroneous value found
EREG1 := 0502h if Sticky bit failed	— EREG2 := 3fffh if bit did not set := 0000h if bit did not clear
EREG1 := 0602h if Carry Flag failed	— EREG2 := xxxxxh
EREG1 := 0702h on an overflow flag error	— EREG2 := 0002h if flags set wrong := xxxxxh flags cleared wrong
EREG1 := 0802h if Int. Pending byte failed	— EREG2 := offending Int. Pend. value

Detailed Description:

This module verifies that TIMER1 is changing, then attempts to change the value in the ZERO register. Then, a set of PUSHFs and POPFs is done with test values to verify correct action of these instructions. The carry, sticky and overflow bits in the program status word are then tested. Finally, the Interrupt Pending register bits are tested for their ability to be set and cleared. Any unexpected result is reported.

Any error found having to do with the PUSHF/POPF instructions or the PSW, including Interrupt Pending, will cause interrupts to be disabled before returning to the calling module.

Program Counter (SYS03)**Brief Description:**

This test writes code into a user selected partition of RAM and executes the code. Elapsed time and special registers are checked for correctness.

Assembly Language Calling Sequence:

```
PUSH    <start address>
PUSH    <end address>
CALL    SYS03
```

When Test Passes:

```
EREG1 := 0003h
EREG2 := 0000h
```

If Test Fails:

```
EREG1 := 0103h if test code returned early
EREG2 := Early time
EREG1 := 0203h if test code returned late
EREG2 := Late time
EREG1 := 0303h if count register is incorrect
EREG2 := erroneous counter value
```

Detailed Description:

This module accepts starting and ending addresses for an external RAM partition, adjusts the boundaries to be double word aligned, and writes three lines of code repeatedly into the partition. The code that is written increments a counter then executes two NOPs every 12 state times. The last byte written into the RAM partition is a RET opcode.

After the RAM partition is adjusted and the code written into the RAM, the test puts a return address on the STACK, stores TIMER1 and CALLs the first byte of the RAM. When the last byte of RAM is executed, program control returns to SYS03. TIMER1 is again stored. The test then compares the elapsed time to the expected elapsed time. The value remaining in the counter is also checked for correctness. Any deviations from expected are reported.

Caution: Since interrupts are locked-out while the code in RAM is executing, partitioning more than 4000h bytes of RAM for this test could cause a WATCHDOG TIMER overflow if the watchdog was started before SYS03 is called.

3.2 ALU Tests

Add/Subtract (ALU01)

Brief Description:

This routine adds then subtracts two carefully selected eight-word variables and verifies the results.

Assembly Language Calling Sequence:

```
CALL ALU01
```

When Test Passes:

```
EREG1 := 0011h
EREG2 := 0000h
```

If Test Fails:

```
EREG1 := 0111h on an addition error
       := 0211h on a subtraction error
       := 0311h on a flag error
EREG2 := offending argument on error
```

Detailed Description:

Two eight-word operands are added together and the results verified. Then, the operands are subtracted and verified. The operands were chosen to exercise every possible combination of two bits and a carry into each bit of the adder. Correctness of the result and the resultant flags is verified.

The operands are:

```
05555AAAA5555AAAAFFFF0000AAAA5555H
+ 05555AAAA5555FFFF00005555AAAAH
-----
0AAAB555500000000FFFE0000FFFFFFFFH

05555AAAA5555FFFF00005555AAAAH
- 0AAAA5555AAAA55550000FFFF5555AAAAH
-----
0AAAB555500000000FFFE0000FFFFFFFFH
```

Some versions of SIM96 do not pass this test.

MULUB (ALU02)**Brief Description:**

This module simply tests the MULUB instruction for all possible combinations of byte multipliers and multiplicands.

Assembly Language Calling Sequence:

```
CALL    ALU02
```

When Test Passes:

EREG1 := 0012h

EREG2 := 0000h

If Test Fails:

EREG1 := 0112h on an error

EREG2 := multiplier/multiplicand

Detailed Description:

This test executes all possible combinations of operands into the MULUB instruction. Results are verified through a method of addition and subtraction as operands cycle. The status of PSW flags is not verified in this routine.

Multiply/Divide Table (ALU03)**Brief Description:**

This module sends a specially constructed table of operands through the general Multiply/Divide Core test (ALU05).

Assembly Language Calling Sequence:

```
CALL    ALU03
```

When Test Passes:

EREG1 := 0013h

EREG2 := 0000h

If Test Fails:

EREG1 := 0115h on a signed error

:= 0215h on an unsigned error

:= 0315h on a flag error

EREG2 := offending argument on error

Detailed Description:

This test sends a table of operands through the Multiply/Divide Core test. The 18 operands were selected to exercise all of the hardware multiply and divide control signals.

The operands are:

<u>Arg.1,Arg.2</u>	<u>Arg.1,Arg.2</u>
1D99H, 0FFFFH	0FFFH, 9D99H
9D99H, 5555H	5555H, 0E266H
0E266H, 0AAAAH	0AAAAH, 1D99H
1D99H, 5555H	5555H, 9D99H
9D99H, 0AAAAH	0AAAAH, 0E266H
0E266H, 0FFFFH	0FFFFH, 0063H
0063H, 0055H	0055H, 0066H
0066H, 00AAH	00AAH, 0063H
0063H, 00FFH	

Some versions of SIM96 will not pass this test.

Multiply/Divide Random (ALU04)**Brief Description:**

This module is a pseudo-random number generator that sends pairs of arguments to the Multiply/Divide Core test (ALU05).

Assembly Language Calling Sequence:

```
PUSH    <seed>
PUSH    <count>
CALL    ALU04
```

When Test Passes:

EREG1 := 0014h
EREG2 := 0000h

If Test Fails:

EREG1 := 0115h on a signed error
:= 0215h on an unsigned error
:= 0315h on a flag error
EREG2 := offending argument on error

Detailed Description:

This module first executes the table driven Multiply/Divide test (ALU03). Then, if passed, pseudo-random argument pairs are generated and fed into the generalized Multiply/Divide Test (ALU05). The parameters passed to ALU04 set the random number seed, and the duration of the test.

There is no restriction on the values passed to the test. However, it must be noted that all possible combinations of signed and unsigned, byte and word, two and three operand Multiply/Divides are done at least twice for each pair of arguments sent to ALU05. Each such test takes from 1 to 5 milliseconds depending upon the arguments. Therefore, if large values for the count parameter are selected, the test will be long. For example, 1000h as a count will take about 12 seconds, depending upon the seed. NOTE: Some versions of SIM96 will not pass this test.

The formula used to generate the number pairs is as follows:

$$X(n+1) = [(0101h + 0001h) * X(n) + 0001h] \text{ MOD } 0ffffh$$

where X(0) = seed

Multiply/Divide Core (ALU05)**Brief Description:**

This test performs a Divide/re-Multiply sequence for all possible combinations of two or three operand, signed or unsigned, byte or word operations using the arguments passed to it as operands. The results are verified.

Assembly Language Calling Sequence:

```
PUSH    <argument1>
PUSH    <argument2>
CALL    ALU05
```

When Test Passes:

EREG1 := 0015h
EREG2 := 0000h

If Test Fails:

EREG1 := 0115h on a signed error
:= 0215h on an unsigned error
:= 0315h on a flag error
EREG2 := offending argument on error

Detailed Description:

This module takes arguments from a calling program and performs upon them all possible combinations of byte or word, two or three operand, signed or unsigned multiplication and division. Argument2 is used to create the high and low words for a word Divide, and the low byte of Argument1 is used as the divisor in a byte Divide.

The test checks multiplication and division by first dividing one operand by the other, then multiplying the quotient by the divisor and adding the remainder. If the result is the original dividend, the operations were correct. However, the possibility of legitimate division overflows must also be considered.

The test first performs a division and checks flag status for correct indication of overflow conditions. If there has been an overflow, the dividend is right shifted by one, the expected result is updated, and the division is performed over. If a division by zero occurred, just the expected result is corrected and the test is continued.

After a division and overflow check/fixup is complete, a re-multiplication occurs and the result verified. Flag status is also verified. If the results are correct, the original operands are reloaded into the test operand registers and the next Divide/re-Multiply combination is begun.

All Divide/Multiply combinations are performed twice. Once with flags set upon entry, and once with flags clear upon entry.

CALLING ALU03 will run a specially selected table of operands through this test. CALLING ALU04 will run a pseudo-random string of operands through this test.

3.3 Memory Tests

Complementary Address (MEM01) (for registers)

Brief Description:

This module performs a complementary address test on the registers locations 1ah to 0ffh.

Assembly Language Calling Sequence:

```
CALL    MEM01
```

When Test Passes:

EREG1 := 0021h
EREG2 := 0000h

If Test Fails:

EREG1 := 0121h
EREG2 := address of the error

Detailed Description:

This module performs a simple address and integrity test on register locations 1ah-0ffh. The algorithm stores the value NOT(ADDRESS) in the location pointed to by ADDRESS for the range, then loops through memory again to verify the contents.

Caution: If the STACK is partially internal, the STACK POINTER must be pointing at least 260 bytes into external RAM at the time MEM01 is called. The STACK cannot be entirely internal. The arithmetic flags in the PSW are undefined after execution of MEM01.

Walking Ones/Zeros (MEM02) (for registers)

Brief Description:

This module performs a Walking Ones and Zeros test on the internal registers 1ah-Offh.

Assembly Language Calling Sequence:

```
CALL    MEM02
```

When Test Passes:

EREG1 := 0022h
EREG1 := 0000h

If Test Fails:

EREG1 := 0122h
EREG2 := address of the error

Detailed Description:

This module performs a Walking Ones and Zeros test on the internal registers.

The Walking Ones memory test first loads zero in all locations to be tested. Then, ones are placed in the first byte of memory, followed by a verification of all locations. Next, the first location is zeroed and ones are loaded into the second location. All memory is again verified. This process continues until all locations have been loaded with ones.

The Walking Zeros memory test works exactly like Walking Ones, except that a zero is "walked" through memory filled with ones, instead of ones being walked through a memory filled with zeros.

Caution: If the STACK is partially internal, the STACK POINTER must be pointing at least 260 bytes into external RAM at the time MEM02 is called. The STACK cannot be entirely internal. The arithmetic flags in the PSW are undefined after execution of MEM02.

Galloping Ones/Zeros (MEM03) (for registers)

Brief Description:

This module performs a Galloping Ones and Zeros test on the internal registers 1ah-Offh.

Assembly Language Calling Sequence:

```
CALL    MEM03
```

When Test Passes:

```
EREG1 := 0023h
EREG2 := 0000h
```

If Test Fails:

```
EREG1 := 0123h
EREG2 := address of the error
```

Detailed Description:

This module performs a Galloping Ones and Zeros test on internal registers.

The Galloping Ones algorithm tests memory by first loading zeros into all locations. Then ones are loaded into the first byte and all memory is verified. The verification is done by alternating reads to the first location and locations through all memory. Next, ones are placed in the second location without altering the first. Verification is again performed by alternating reads to the second location and the rest of memory. This process continues until all locations contain ones.

The Galloping Zeros test is similar to Galloping Ones, except that zeros slowly fill a memory filled with ones. In Galloping Ones, ones slowly fill a memory filled with zeros.

Caution: If the STACK is partially internal, the STACK POINTER must be pointing at least 260 bytes into external RAM at the time MEM03 is called. The STACK cannot be entirely internal. The arithmetic flags in the PSW are undefined after execution of MEM03.

Bits Set (MEM04)

Brief Description:

This module returns the number of bits set in the parameter passed to the routine.

Assembly Language Calling Sequence:

```
PUSH    test_value
CALL    MEM04
```

When All Bits Zero:

```
EREG1 := 0024h
EREG2 := 0000h
```

When One or More Bits Set:

```
EREG1 := 0124h
EREG2 := number of bits set
```

Detailed Description:

This module returns the number of bits that are set in the low byte of the parameter passed to the test. Any addressing mode may be used to put a value on the STACK, but the parameter on the STACK is treated as an immediate value.

Checkerboard Pattern (MEM05) (for registers)

Brief Description:

This module performs a Checkerboard Pattern test on the internal registers 1ah-Offh.

Assembly Language Calling Sequence:

```
CALL    MEM05
```

When Test Passes:

```
EREG1 := 0025h
EREG2 := 0000h
```

If Test Fails:

```
EREG1 := 0125h
EREG2 := address of the error
```

Detailed Description:

This module performs a checkerboard test on the internal registers. A checkerboard pattern of ones and zeros is written into the physical rows and columns of the 8096 register space. As the pattern is being written, it is repeatedly verified. After the entire pattern is in place, the memory is verified again, complemented, and re-verified.

Caution: If the STACK is partially internal, the STACK POINTER must be pointing at least 260 bytes into external RAM at the time MEM05 is called. The STACK cannot be entirely internal. The arithmetic flags in the PSW are undefined after execution of MEM05.

Complementary Address (MEM06)

Brief Description:

This module performs a complementary address test on the memory partitioned by user supplied pointers.

Assembly Language Calling Sequence:

```
PUSH    <start address>
PUSH    <end address>
CALL    MEM06
```

When Test Passes:

```
EREG1 := 0026h
EREG2 := 0000h
```

If Test Fails:

```
EREG1 := 0126h
EREG2 := offending address
```

Detailed Description:

This module performs a simple address and integrity test on RAM locations partitioned by the parameters passed. The algorithm stores the value NOT(ADDRESS) in the location pointed to by ADDRESS for the range, then loops through memory again to verify the contents.

Caution: Do not partition RAM that contains valid STACK elements.

Walking Ones (MEM07)**Brief Description:**

This module performs a Walking Ones Test on the memory partitioned by the user.

Assembly Language Calling Sequence:

```
PUSH    <start address>
PUSH    <end address>
CALL    MEM07
```

When Test Passes:

```
EREG1 := 0027h
EREG2 := 0000h
```

If Test Fails:

```
EREG1 := 0127h
EREG2 := offending address
```

Detailed Description:

This module performs a Walking Ones test on the memory partitioned by the calling program. The Walking Ones memory test first loads zero in all locations to be tested. Then, ones are placed in the first byte of memory, followed by a verification of all locations. Next, the first location is zeroed and ones are loaded into the second location. All memory is again verified. This process continues until all locations have been loaded with ones.

Caution: Do not partition RAM that holds valid elements of the STACK. And, execution time increases non-linearly with memory partition widths.

Galloping Ones (MEM08)**Brief Description:**

This module performs a Galloping Ones test on memory partitioned by the calling program.

Assembly Language Calling Sequence:

```
PUSH    <start address>
PUSH    <end address>
CALL    MEM08
```

When Test Passes:

```
EREG1 := 0028h
EREG2 := 0000h
```

If Test Fails:

```
EREG1 := 0128h
EREG2 := offending address
```

Detailed Description:

This module performs a Galloping Ones test on memory locations partitioned by the calling program.

The Galloping Ones algorithm tests memory by first loading zeros into all locations. Then ones are loaded into the first byte and all memory is verified. The verification is done by alternating reads to the first location and locations through all memory. Next, ones are placed in the second location without altering the first. Verification is again performed by alternating reads to the second location and the rest of memory. This process continues until all locations contain ones.

Caution: Do not partition locations that contain valid elements of the STACK. And, execution time increases non-linearly with memory partition widths.

Walking Ones/Zeros (MEM09)

Brief Description:

This module performs a Walking Ones and Zeros test on the memory locations partitioned by the calling program.

Assembly Language Calling Sequence:

```
PUSH    <start address>
PUSH    <end address>
CALL    MEM09
```

When Test Passes:

EREG1 := 0029h
EREG2 := 0000h

If Test Fails:

EREG1 := 0129h
EREG2 := offending address

Detailed Description:

This module performs a Walking Ones and Zeros test on the memory partitioned by the calling program.

The Walking Ones memory test first loads zero in all locations to be tested. Then, ones are placed in the first byte of memory, followed by a verification of all locations. Next, the first location is zeroed and ones are loaded into the second location. All memory is again verified. This process continues until all locations have been loaded with ones.

The Walking Zeros memory test works exactly like Walking Ones, except that a zero is "walked" through memory filled with ones, instead of ones being walked through a memory filled with zeros.

Caution: Do not partition RAM that contains valid elements of the STACK. And, execution time increases non-linearly with memory partition widths.

Galloping Ones/Zeros (MEM0A)**Brief Description:**

This module performs a Galloping Ones and Zeros test on the memory locations partitioned by the calling program.

Assembly Language Calling Sequence:

```
PUSH    <starting address>
PUSH    <ending address>
CALL    MEM0A
```

When Test Passes:

```
EREG1 := 002Ah
EREG2 := 0000h
```

If Test Fails:

```
EREG1 := 012Ah
EREG2 := offending address
```

Detailed Description:

This module performs a Galloping Ones and Zeros test on memory partitioned by the calling program.

The Galloping Ones algorithm tests memory by first loading zeros into all locations. Then ones are loaded into the first byte and all memory is verified. The verification is done by alternating reads to the first location and locations through all memory. Next, ones are placed in the second location without altering the first. Verification is again performed by alternating reads to the second location and the rest of memory. This process continues until all locations contain ones.

The Galloping Zeros test is similar to Galloping Ones, except that zeros slowly fill a memory filled with ones. In Galloping Ones, ones slowly fill a memory filled with zeros.

Caution: Do not partition RAM that contains valid elements of the STACK. And, execution time increases non-linearly with memory partition widths.

Checksum (MEM0B)**Brief Description:**

This module calculates a 16 bit checksum for the memory partition specified by the calling program.

Assembly Language Calling Sequence:

```
PUSH    <starting address>
PUSH    <ending address>
CALL    MEM0B
```

Test Returns:

```
EREG1 := 012bh
EREG2 := 16-bit checksum
```

Detailed Description:

This module performs a 16-bit checksum on the region of memory partitioned by the calling program. RAM or ROM may be partitioned. The module is non-destructive to RAM.

User Pattern (MEM0C) (for registers)

Brief Description:

This module performs a Checkerboard Pattern test on the internal registers 1ah-0ffh with a user specified bit pattern.

Assembly Language Calling Sequence:

```
PUSH    <desired bit pattern>
CALL    MEM0C
```

When Test Passes:

```
EREG1 := 002Ch
EREG2 := 0000h
```

If Test Fails:

```
EREG1 := 012Ch
EREG2 := address of the error
```

Detailed Description:

This module performs a checkerboard test on the internal registers with the bit pattern specified by the calling program. The pattern is written into the physical rows and columns of the 8096 register space. As the pattern is being written, it is repeatedly verified. After the entire pattern is in place, the memory is verified again, complemented, and re-verified.

Caution: If the STACK is partially internal, the STACK POINTER must be pointing at least 260 bytes into external RAM at the time MEM0C is called. The STACK cannot be entirely internal. The arithmetic flags in the PSW are undefined after execution of MEM0C.

User Pattern (MEM0D)

Brief Description:

This module performs a Checkerboard Pattern test on a specified region of memory with a specified pattern of bits.

Assembly Language Calling Sequence:

```
PUSH    <starting address>
PUSH    <ending address>
PUSH    <bit pattern>
CALL    MEM0D
```

When Test Passes:

```
EREG1 := 002dh
EREG2 := 0000h
```

If Test Fails:

```
EREG1 := 012dh
EREG2 := offending address
```

Detailed Description:

This module performs a checkerboard test on a region of memory that is specified by the calling program using a bit pattern which is also specified. First, the pattern is written into memory. As the pattern is being written, it is repeatedly verified. After the entire pattern is in place, the memory is verified again, complemented, and re-verified.

Caution: Do not partition RAM that contains valid elements of the STACK.

3.4 Collected Tests Modules

ALL Tests in ASM96 (D96A96)

Brief Description:

This module causes every **General Diagnostics** test to execute.

Assembly Language Calling Sequence:

```

PUSH    <RAM segment1 starting address>
PUSH    <RAM segment1 ending address>
PUSH    <RAM segment2 starting address>
PUSH    <RAM segment2 ending address>
PUSH    <random seed>
PUSH    <random test length>
PUSH    <top of code address>
PUSH    <argument1 for Multiply/Divide Core test>
PUSH    <argument2 for Multiply/Divide Core test>
PUSH    <bit pattern for memory test>
CALL    D96A96

```

When Tests All Pass:

```

EREG1 := 0030h
EREG2 := code checksum

```

When a Test Fails:

```

EREG1 := test module error code
EREG2 := test module detail code

```

Detailed Description:

This module calls all **General Diagnostics** using the parameters passed by the calling program. The parameters needed by the test for proper execution specify two areas of external RAM for memory tests, the ending address of code to be checksummed, the seed and length of the random ALU test, two specific arguments to do the Multiply/Divide Core test, and a bit pattern for memory tests.

Execution speed of this test is highly dependent upon the memory partitions and the length requested for the random ALU test. For example, partitioning 1k and 8k regions of memory, and calling for 1000h random ALU tests, the test takes 3 hours to complete. Testing smaller regions of memory (i.e. 1k and 1k) can reduce test time to a few minutes.

Caution: An external STACK must be used with this test, and it must be in a part of memory outside that partitioned during the CALL.

ALL Tests in PLM96 (D96P96)

Brief Description:

This module causes every **General Diagnostics** test module to execute.

PLM96 Calling Sequence:

D96P96(RAM segment1 starting address,
RAM segment1 ending address,
RAM segment2 starting address,
RAM segment2 ending address,
random seed, random test length,
top of code address,
argument1 for Multiply/Divide Core test,
argument2 for Multiply/Divide Core test,
bit pattern for memory tests);

When All Tests Pass:

PLMREG := 00F0h
PLMREG + 2 := 16-bit checksum

When a Test Fails:

PLMREG := module error code
PLMREG + 2 := module detail code

Detailed Description:

This module calls all **General Diagnostics** using the parameters passed during invocation. The parameters needed by the test for proper execution specify two areas of external RAM for memory tests, the ending address of code to be checksummed, the seed and length of the random ALU test, two specific arguments to do the Multiply/Divide Core test, and a bit pattern for memory tests.

Execution speed of this test is highly dependent upon the memory partitions and the length requested for the random ALU test. For example, partitioning 1k and 8k regions of memory, and calling for 1000h random ALU tests, the test takes 3 hours to complete. Testing smaller regions of memory (i.e. 1k and 1k) can reduce test time to a few minutes.

In his program, the user will have to DECLARE D96P96 an external procedure of the LONG type, with its parameters declared SLOW. The EREG1 and EREG2 values reported by library modules are placed in the long-word location at PLM\$REG.

The DECLARations in D96P96 show how any one General Diagnostic Module could be called from a PLM96 program. Each needed module needs to be DECLARED an external procedure of the LONG type.

Caution: An external STACK must be used with this test, and it must be in a part of memory outside that partitioned during the CALL.

Selected Tests in ASM (D96FST)**Brief Description:**

This is an ASM module that invokes a selected set of **General Diagnostic** tests.

Assembly Language Calling Sequence:

```

PUSH  <RAM segment1 starting address>
PUSH  <RAM segment1 ending address>
PUSH  <RAM segment2 starting address>
PUSH  <RAM segment2 ending address>
PUSH  <random seed>
PUSH  <random test length>
PUSH  <top of code address>
PUSH  <argument1 for Multiply/Divide Core test>
PUSH  <argument2 for Multiply/Divide Core test>
PUSH  <bit pattern for memory test>
CALL  D96FST

```

When Tests All Pass:

EREG1 := 00E0h
EREG2 := code checksum

When a Test Fails:

EREG1 := test module error code
EREG2 := test module detail code

Detailed Description:

This module calls the Power-up and Program Counter tests then all ALU tests. Then, Complementary Address, Galloping Ones/Zeros and Checkerboard tests are run on the internal registers. Finally, Complementary Address and specified pattern tests are done on external memory and the program is checksummed.

The parameters needed by the test for proper execution specify two areas of external RAM for memory tests, the ending address of code to be checksummed, the seed and length of the random ALU test, two specific arguments to do the Multiply/Divide Core test, and a bit pattern for memory tests.

Execution speed of this test is highly dependent upon the memory partitions and the length requested for the random ALU test. For example, partitioning 1k and 8k regions of memory, and calling for 1000h random ALU tests, the test takes about 20 seconds to complete. Testing smaller regions of memory (i.e. 1k and 1k) can reduce test time further.

Caution: An external STACK must be used with this test, and it must be in a part of memory outside that partitioned during the CALL.

4.0 THE DYNAMIC STABILITY TEST

The **Dynamic Stability Test** is a set of interrupt service routines designed to run over a user's background task in either one stand alone 8097, or two 8097s that are cross-coupled. In the stand alone mode, the chip's output pins are hooked to its input pins. In the dual chip mode, each controller's output pins are tied to the input pins of the other. The minimum configuration for each mode are shown in Figures 2 and 3. See Figure 11 for the circuit diagram of a board that can be jumpered for either configuration.

What is Dynamic Stability?

A "Dynamic Stability" test was developed to enable testing of the 8097 in an asynchronous environment. In the one chip mode, HSO events are synchronized with the HSI

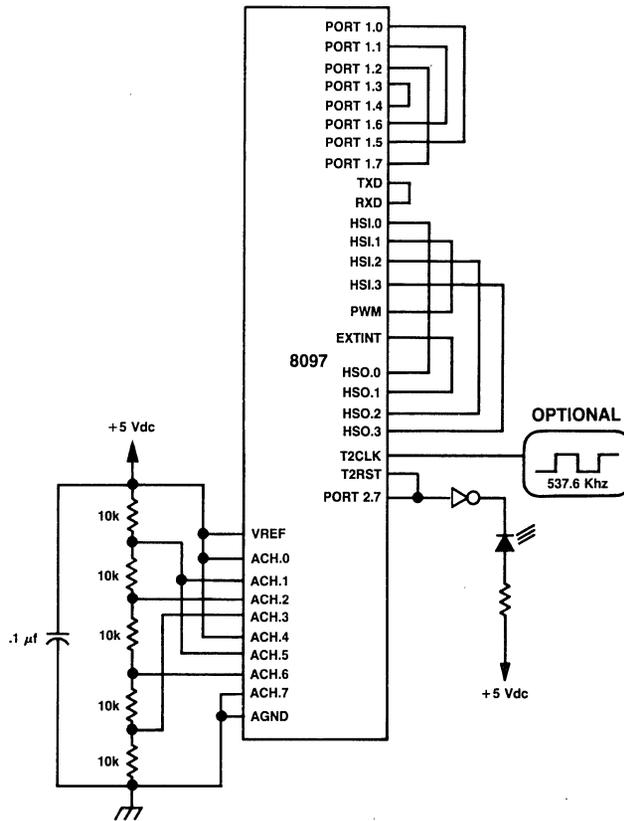


Figure 2. 8097 Strapback Configuration Single Chip Mode

event capture logic. However, in the cross-coupled mode, HSO events generated by one chip are captured in the HSI unit of another. As long as separate, non-synchronized clock sources are used for each chip, the HSI line events will occur asynchronously to the chip.

To implement a test that could be either stand alone or co-resident without modification, the creation and verification of I/O events needed to be decoupled. Thus the basic structure of the **Dynamic Stability Test** takes the form of a set of I/O Producers causing events that I/O Consumers verify. Figure 4 gives a macro view of the Producer/Consumer relationship.

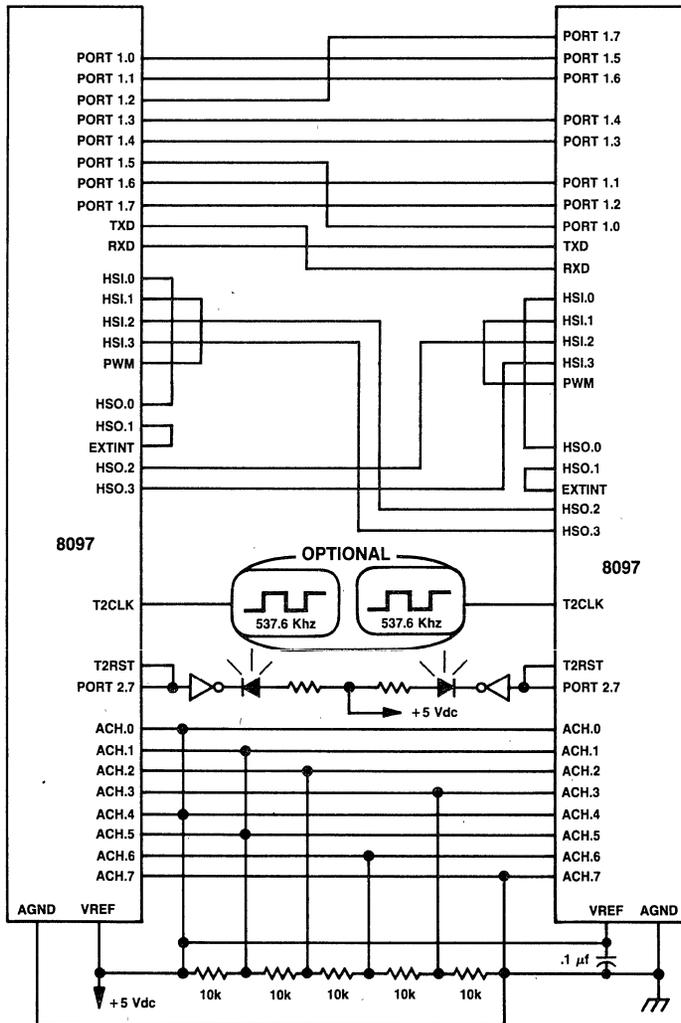


Figure 3. 8097 Strapback Configuration Dual Chip Mode

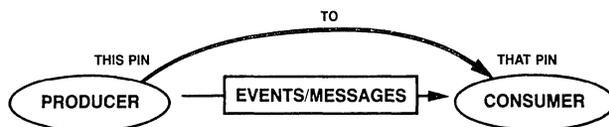


Figure 4. Producer/Consumer Relationship

What Does the Test Do?

Producer/Consumer exchanges were defined to test nearly all of the 8097 I/O capabilities concurrently. Following initialization, the transactions described are carried out by the set of interrupt service routines that make up the **Dynamic Stability Test**. The following section describes the test initialization. Then the tests performed are briefly described in the Producer/Consumer framework.

Initialization

To get the ball rolling, the background task must first CALL an initialization routine (DSTISR). This routine clears memory, executes the Selected Tests program (D96FST) from the **General Diagnostics**, and checks for the presence of an external clock on T2CLK. The serial port is then initialized for internal or external baud rate generation based on the presence of an external clock, and sign on messages are sent over the serial channel.

After initial tests are complete, and just prior to initiation of the interrupt service routines, a pulse is sent out on PORT1.3 that is used to synchronize controllers in the two chip mode. (See Figure 5.) Remember that the objective of the **Dynamic Stability Test** is to test the controllers asynchronously. Therefore, the synchronization is only done to insure that neither controller starts testing before both are ready to begin.

When a controller is ready to synchronize, it places a 0 on the PORT1.3 pin and looks for a 0 on its PORT1.4 pin. When a 0 is seen, the chip delays 600 microseconds, and then PORT1.3 is set high. The chip then loops until PORT1.4 also goes high. Another delay is inserted, and the tests begin. The worst skew between two controllers that can

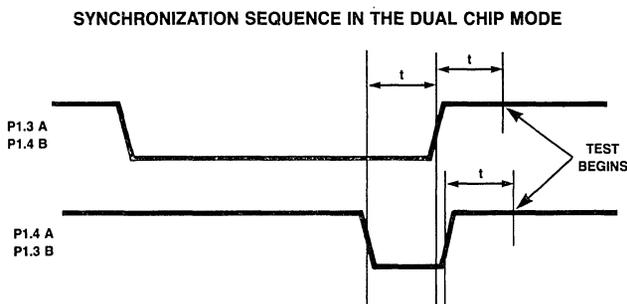


Figure 5. Dual Chip Synchronization

occur using this method is 9 state times ($2.25 \mu\text{s}$ in a 12 Mhz system). However, the skew should average between four and five state times. In any case, the parts will be far from synchronized shortly after the tests begin. This is fine, as long as the tests begin together.

In a one chip system, this process appears as a 600 microsecond pulse on PORT1.3. (See Figure 6.) The tests begin 600 microseconds after the rising edge.

When synchronization is complete, the interrupt service routines are initialized, interrupts are enabled, and control is returned to the background task. At this point, the testing really begins.

Producers and Consumers

The Producer/Consumer exchanges on the 8097 are executed by the interrupt service routines of the **Dynamimc Stability Test**. While some interrupt routines contain an entire Producer or Consumer, some are spread through many routines. Figure 7 shows on a broad level the transactions that occur during test execution. Short descriptions of each Producer and Consumer follow, along with an indication of which interrupt routines contain them.

Serial Producer •DSTSER• The Serial Producer constantly transmits a table of alphabetic and special characters, and test data which includes the current status of the test and the REAL TIME since reset.

Serial Consumer •DSTSER• The Serial Consumer monitors the data coming over the serial link to see if all the expected characters are transmitted correctly and in the correct order. Transmission of the test data and the REAL TIME is checked by counting characters between carriage returns.

Port1 Producer •DSTSWT• The Port1 Producer outputs a series of values on Port1 that are contained in a table constructed to test all possible combinations of input and output of ones and zeros. The test producer executes every 5000h TIMER1 counts via the expiration of Software Timer 1.

Port1 Consumer •DSTSWT• The Port1 Consumer verifies the patterns appearing on Port1 using a table which contains the expected values. The check executes every 1000h TIMER1 counts via the expiration of Software Timer 2.

A/D Producer •DSTSWT• The A/D Producer continually starts A/D conversions by loading an HSO command to initiate an A/D. The A/D Producer executes every time Software Timer 0 expires.

A/D Consumer •DSTA2D• The A/D Consumer verifies the result of conversions initiated by the A/D Producer. It then changes the channel set for conversion and loads an HSO command to cause a Software Timer 0 expiration.

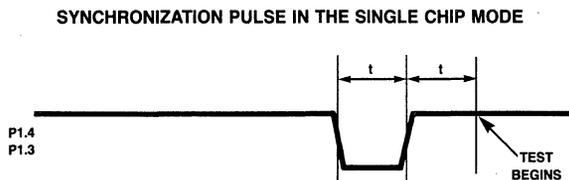


Figure 6. Single Chip Sync Pulse

External Interrupt Producer •DSTHSO• The External Interrupt Producer causes rising edges on HSO.1, which is tied to EXTINT. This Producer executes every time there has been a falling edge on HSO.1.

External Interrupt Consumer •DSTEXI• The External Interrupt Consumer responds to rising edges on EXTINT. It resets the WATCHDOG TIMER every execution and tests the Test Status Words every 30h executions to see that all tests are running. This Consumer also loads an HSO command to cause a falling edge on HSO.1

PWM Producer •DSTTVO• The PWM Producer executes every time there is a timer overflow. In addition to changing the PWM period, it toggles an LED and checks for unexpected T2CLK overflows. There is no PWM Consumer per se, but the PWM output is tied to HSI.1 which is configured to clock T2CLK. In this way T2CLK counts at a known average rate, and is used by the test in a modulo count fashion to generate a real

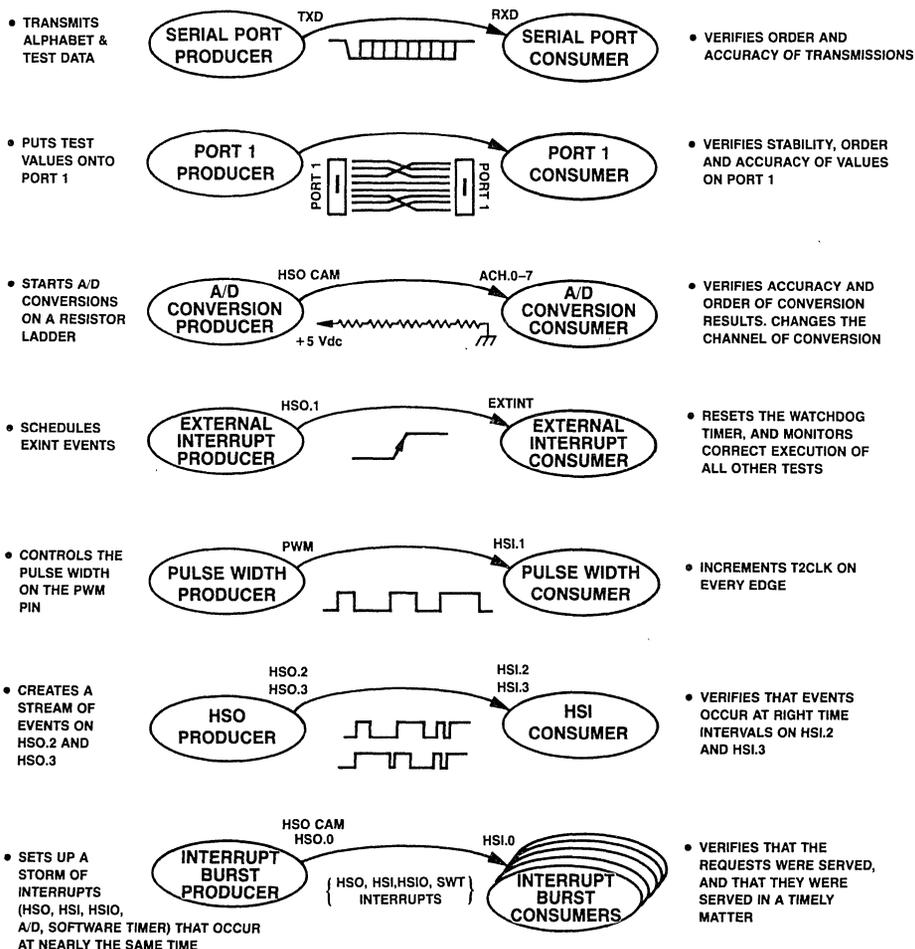


Figure 7. Producer/Consumer Overview

time clock. This module is also expandable to include tests that a user might want to execute only periodically.

HSO Producer •DSTHSO• The High Speed Output Producer executes every time an HSO event on HSO.2 or HSO.3 occurs. Varying pulse widths are created on the pins using predetermined tables of values. The minimum pulse width is 1000H; the maximum is 0C00H TIMER1 counts.

HSI Consumer •DSTHSI• The high speed inputs are monitored by the High Speed Input Consumer. The check executes every time an event occurs on HSI.2 or HSI.3. The HSI Consumer verifies that the proper pulse widths appear on the pins, and that the series of pulse widths is in the right order.

Interrupt BURST Producer •DSTSWT,DSTHI0,DSTHSO,DSTHSO• The previous Producer/Consumer transactions either go between controllers in the dual-chip mode, or stay within the same controller in the single-chip mode. However, there is one **Dynamic Stability Test** that executes invisibly to a co-controller in the dual-chip mode. This test, the Interrupt BURST Test, causes a flood of interrupts that almost fully load the 8097 with interrupt response requests.

The Interrupt BURST Producer causes a complex chain of events that eventually lead to the updating of the REAL TIME Clock. Since the succession of events involves half of the interrupt service routines, the whole process is described here for understanding.

The Big Picture — Each time the REAL TIME Clock is ready to be updated, a BURST of interrupts is setup to occur as close together as possible. Figure 8 shows the sequence of events that occur, their dependency on T2CLK and the commands written into the HSO CAM. If you don't need any more detail, skip "The nitty-gritty".

The nitty-gritty — Every time an the A/D Consumer finishes executing it sets up a Software Timer 0 expiration for $TIMER1 = TIMER1 + 2$. While T2CLK is between 100h and 600h, the A/D Producer (Software Timer 0) causes a new conversion with an HSO command. If T2CLK is greater than 600h, then an HSO command is loaded to cause a falling edge on HSO.0 instead of causing an A/D conversion to start. This begins the BURST sequence.

The falling edge on HSO.0 causes an HSO interrupt and an HSI interrupt, since HSO.0 is tied to HSI.0. The HSO interrupt loads commands to raise HSO.0 at $T2CLK = 1900h$ and start an A/D at $T2CLK = 18ffh$. The HSI interrupt loads no HSO commands.

When $T2CLK = 18ffh$ an A/D conversion is begun. When $T2CLK = 1900h$ a rising edge occurs on HSO.0 causing T2CLK to be reset and HSO,HSI and HSI.0 interrupt requests to be made. At approximately the same time an A/D conversion completes and the A/D Done interrupt request is made.

The HSO interrupt service causes no further events. The HSI interrupt service routing loads an HSO command to cause a Software Timer 3 interrupt at $T2CLK = 0ffh$. The A/D Consumer loads an HSO command to cause a Software Timer 0 interrupt at $TIMER1 = TIMER1 + 2$. When the A/D Producer executes it loads a command to start an A/D conversion at $T2CLK = 100h$. And the HSI.0 interrupt service routine updates the REAL TIME Clock (the real output from this whole mess).

The last interrupt that is serviced from this BURST is a Software Timer 3 expiration. This is the BURST Checker. It verifies that all interrupts occurred within a reasonable time window, but causes no further events if all tests passed.

All these activities keep the HSO CAM almost fully loaded. So, to ensure that CAM overwrites never occur, two precautions were taken. First, one CAM slot was allocated to four of the tests that use the HSO unit, and two slots were allocated for shared use by the Interrupt BURST process and the A/D conversion process.

The second precaution was to confirm that either the CAM was not full or the HOLDING REGISTER was empty (depending upon the test) before allowing any write to the CAM.

Figure 9 shows the HSO CAM loading over time, with T2CLK as the timebase. External Interrupt, Port1, HSO.2 and HSO.3 events each are allocated the use of one CAM slot all the time. While T2CLK is below 600h, but above 100h, another CAM slot is used by the A/D Done — Start A/D sequence. When T2CLK goes above 600h, two slots are used by the Interrupt BURST process. The BURST events conclude when T2CLK is reset and climbs to 100h. At 100h, the A/D Done — Start A/D sequence being again.

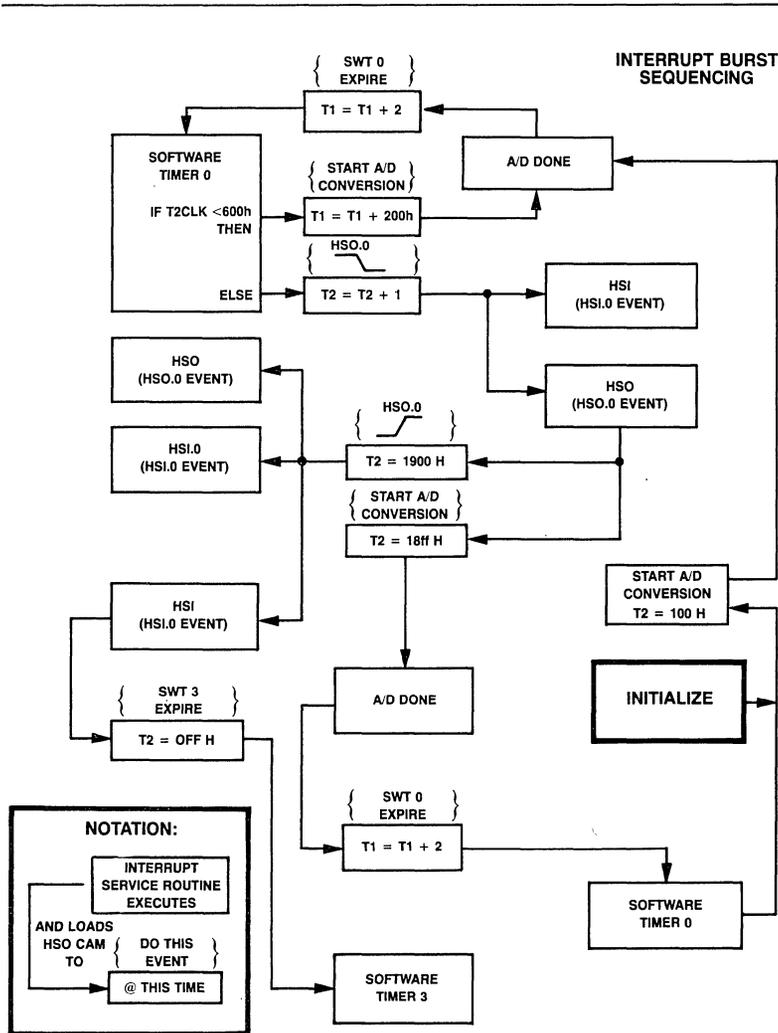


Figure 8. Interrupt BURST Sequencing

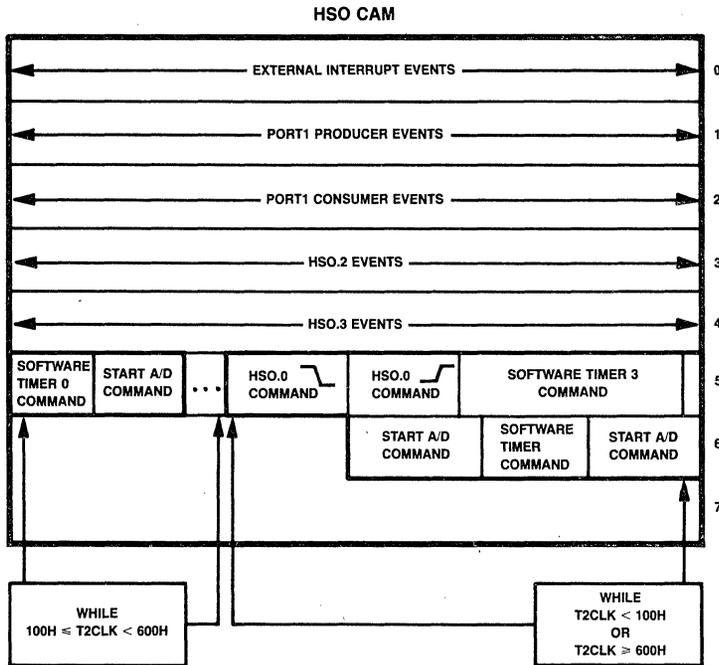


Figure 9. HSO CAM Loading

4.1 How to Use DST96

All program modules that are needed to run the **Dynamic Stability Test** are contained in the DST96 Library (DST96.LIB). This Library is also a part of DIAG96.LIB. To use the test, one or two 8097s must be configured as previously shown. A background task for the Dynamic Stability interrupt service routines must also be provided and linked to DIAG96.LIB. For those who don't wish to write a background task, one is provided (DSTUSR). But, any code may be written which follows some simple rules.

The Software

The software constraints are relatively minor, but they do create incompatibility with PLM96. All background tasks should be written in ASM96.

Minimally, the background task must load the STACK POINTER, PUSH parameters, CALL DSTISR, and go into a loop. Any other code may come after the CALL to DSTISR, as long as:

- Interrupts are never disabled for more than a few instructions;
- No operations to or from special function registers occur (with the exception of reading TIMER1 or T2CLK), and

Other less grave limitations on the main task are that it:

- Be CSEged at 2080h;

- Write only to EREG1, EREG2, OSEG registers from 40h to 5Ch, or external RAM, (the OSEG is an RL96 technicality, once DSTISR returns control to the MAIN TASK, locations 40h to 5Ch are not touched by the Tests); other registers can be read, but not written to;
- Communicate to the outside world through Port3 and Port4, (these Ports are untouched by the tests), or memory mapped I/O registers;

To provide the **Dynamic Stability Test** modules for linkage to your program, modify the batch file DSTRL.BAT to suit your system with respect to memory mapping and invoke the batch file with the appropriate background task filename. For example, type:

```
DSTRL DSTUSR
```

The Hardware

The **Dynamic Stability Test** has been designed to allow flexibility in the way output from the tests is used.

Minimally, no output device (printer, terminal) or function generators need to be attached to the test. If the LED attached to Port 2.7 is not flashing, the test failed. However, no other information may be gained.

To support a greater level of debugging (of the test code initially), the test was designed to output status and error information to one 4800 and one 300 baud device. The baud rates are derived from the function generators if present. Figure 10 shows how both devices can be attached to the test.

With this configuration, the test outputs an initialization message to both devices, then selects just the 4800 baud line for monitoring the Serial Port Producer/Consumer transactions. If an error is detected, the 300 baud line is selected for an error information dump.

A diagram of the circuit used in developing the **Dynamic Stability Test** appears in Figure 11. It is sufficiently general purpose for use in either the single or double chip modes, with or without printers or terminals attached.

The circuit requires that the 8097 I/O signals be present on an SBE-96 compatible 50 pin connector. The circuit also assumes that the analog voltage reference is provided through the cable. Therefore, if you are using the SBE-96, the jumpers to do this need to be in place (jumper numbers vary with the SBE-96 version).

Figure 12 describes how to jumper the **Dynamic Stability Test** board for one or two chip tests. Figure 13 shows the SBE-96 50 pin connector pinout. The following sections describe in detail the actions of each interrupt service routine in implementing the Producer/Consumer transactions.

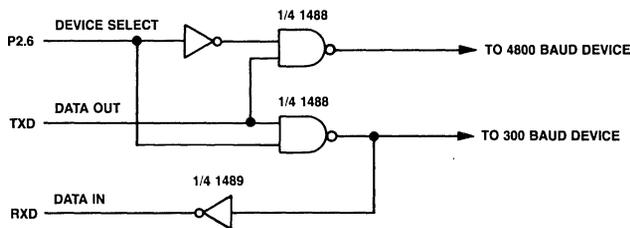
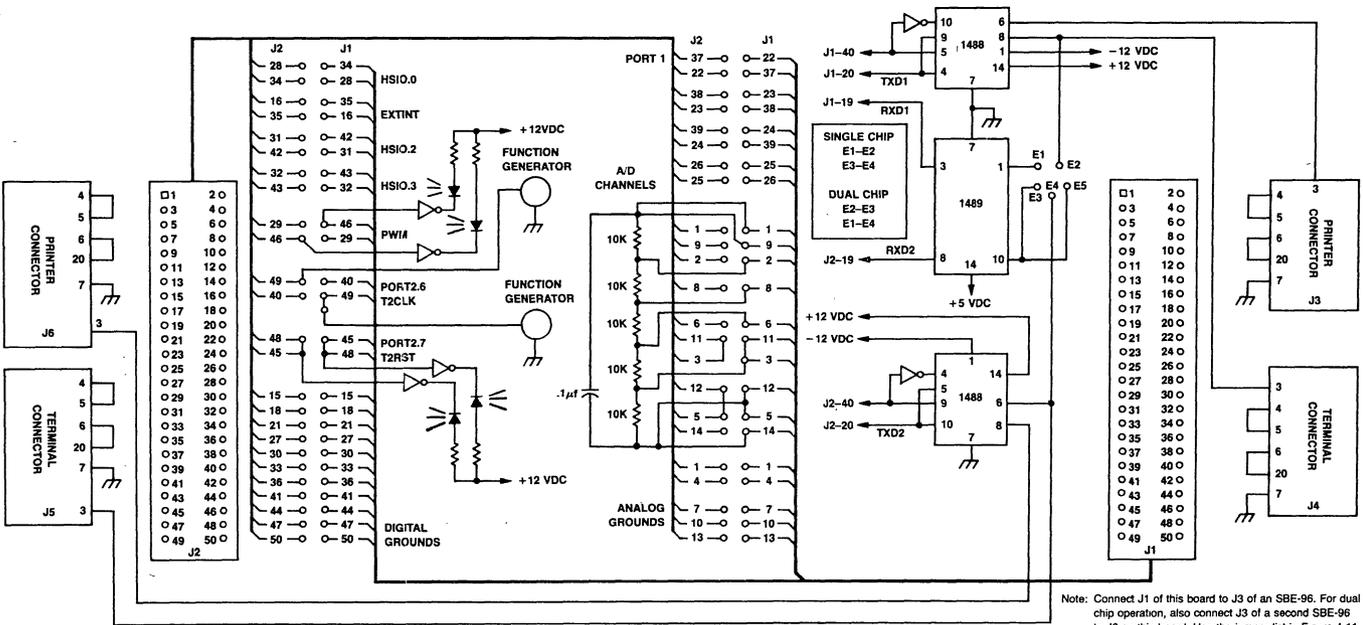


Figure 10. Output Device Selection Circuit



Note: Connect J1 of this board to J3 of an SBE-96. For dual chip operation, also connect J3 of a second SBE-96 to J2 on this board. Use the jumper list in Figure 4-11 for the mode used. The function generators are optional. One, two, or none may be used.

Figure 11. MCS®-96 Dynamic Stability Test Strapback Configuration

Jumper Connections for Single Chip Mode

J1		
22 – 37	34 – 28	
23 – 38	35 – 16	
24 – 39	42 – 31	Also
25 – 26	43 – 32	E1 – E2
45 – 48	46 – 29	E3 – E4
1 – 4 – 7 – 10 – 13		
15 – 18 – 21 – 27 – 30 – 33 – 36 – 41 – 44 – 47 – 50		

Jumper Connections for Dual Chip Mode

J1 – J2	J1 – J2	J1 – J2	J1	J2 – J1
22 – 37	33 – 33	14 – 14	34 – 28	22 – 37
23 – 38	36 – 36	4 – 4	45 – 48	23 – 38
24 – 39	41 – 41	5 – 5	46 – 29	24 – 39
25 – 26	44 – 44	7 – 7	35 – 16	25 – 26
42 – 31	47 – 47	10 – 10		42 – 31
43 – 32	50 – 50	13 – 13	J2	43 – 32
15 – 15	1 – 1		34 – 28	
18 – 18	9 – 9		45 – 48	
21 – 21	2 – 2		46 – 29	
27 – 27	8 – 8		35 – 16	
30 – 30	6 – 6			
	11 – 11		Also	
	3 – 3		E2 – E5	
	12 – 12		E1 – E4	

Figure 12. Dynamic Stability Board Jumper List

ANALOG GROUND	□1		2● ANALOG CHANNEL 3
ANALOG CHANNEL 1	●3		4● ANALOG GROUND
ANALOG CHANNEL 0	●5		6● ANALOG CHANNEL 2
ANALOG GROUND	●7		8● ANALOG CHANNEL 6
ANALOG CHANNEL 7	●9		10● ANALOG GROUND
ANALOG CHANNEL 5	●11		12● ANALOG CHANNEL 4
ANALOG GROUND	●13		14● ANALOG VREF
DIGITAL GROUND	●15		16● EXTERNAL INTERRUPT
RESET	●17		18● DIGITAL GROUND
RXD	●19		20● TXD
DIGITAL GROUND	●21		22● PORT 1.0
PORT 1.1	●23		24● PORT 1.2
PORT 1.3	●25		26● PORT 1.4
DIGITAL GROUND	●27		28● HSI.0
HSI.1	●29		30● DIGITAL GROUND
HSO.4/HSI.2	●31		32● HSO.5/HSI.3
DIGITAL GROUND	●33		34● HSO.0
HSO.1	●35		36● DIGITAL GROUND
PORT 1.5	●37		38● PORT 1.6
PORT 1.7	●39		40● PORT 2.6
DIGITAL GROUND	●41		42● HSO.2
HSO.3	●43		44● DIGITAL GROUND
PORT 2.7	●45		46● PWM/PORT 2.5
DIGITAL GROUND	●47		48● T2RST
T2CLK	●49		50● DIGITAL GROUND
	J3		

Figure 13. SBE-96 J3 Pinout

4.2 Test Module Descriptions

DST Initialization (DSTISR)

Brief Description:

This module is the invocation and initialization code for the Dynamic Stability Test.

Assembly Language Calling Sequence:

```

PUSH    <RAM segment1 starting address>
PUSH    <RAM segment1 ending address>
PUSH    <RAM segment2 starting address>
PUSH    <RAM segment2 ending address>
PUSH    <random seed>
PUSH    <random test length>
PUSH    <top of code address>
PUSH    <argument1 for Multiply/Divide Core test>
PUSH    <argument2 for Multiply/Divide Core test>
PUSH    <bit pattern for memory test>
CALL    DSTISR

```

When All Tests Pass:

```

EREG1 := 0040h
EREG2 := 0000h

```

When a Test Fails:

```

EREG1 := 0140h on abnormal RESET      EREG2 := TIMER1
EREG1 := 0240h if T2CLK won't change  EREG2 := xxxxh
EREG1 := 0340h if T2RST did not work  EREG2 := xxxxh
EREG1 := 0440h if IOC0.1 did not work  EREG2 := xxxxh

```

Detailed Description:

This module initializes the registers used by **Dynamic Stability Test** Modules, checks to see if there is an external clock present, tests T2CLK counting and reset functionality, and outputs initialization messages to the two output devices. The selected tests module (D96FST) from the **General Diagnostics** is also executed using the parameters specified.

When all initialization tests are passed, then a synchronization is performed to place the two processors in a dual-chip mode test in close sync. The PORT1 pins are used as to perform the handshaking synchronization. After synchronization, all **Dynamic Stability Tests** are activated and control is returned to the user program.

External Interrupts (DSTEXI)

Brief Description:

This module executes every time there is a rising edge on the EXTINT pin. The test resets the WATCHDOG TIMER and verifies execution of all Dynamic Stability routines.

If Test Fails:

EREG1 := 01A0h if a test did not execute

EREG2 := Number of Shifts done

Detailed Description:

This routine executes every time there is a rising edge on the EXTINT pin, causing an external interrupt. Each execution, the WATCHDOG TIMER is reset and an HSO command to clear the HSO.1 pin in 1000h TIMER1 counts is loaded into the CAM. The HSO routine that responds to that event will cause HSO.1 to go high, thus causing another vector to DSTEXI.

Every 30h executions of this module, the Test Status Words are NOTed and then NORMaLized to see if any test did not execute. If any bit in the Test Status Words is left set after being complemented, the NORML instruction will leave the most significant bit set, indicating an error. If there was no error, the TSWORDs are cleared. The user can change a mask in DSTEXI to enable checking of any of the currently spare bits in TSWORD. The TSWORD bit map is as follows:

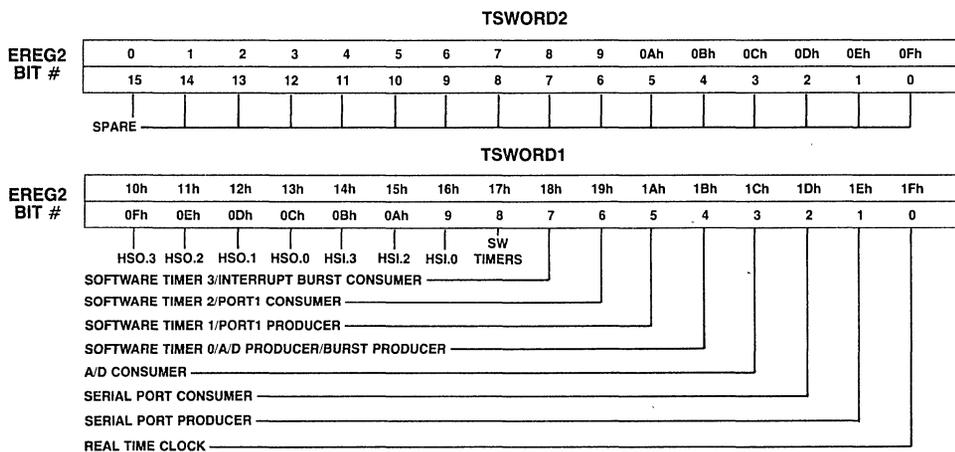


Figure 14. Test Status Word Bit Map

Serial Port (DSTSER)

Brief Description:

This module contains the Serial Port Consumer and Producer routines for the **Dynamic Stability Tests**. It is executed on every Serial Interrupt.

If Test Fails:

EREG1 := 01B0h if a bad character was received

EREG2 := actual received character

EREG1 := 02B0h if an incorrect number of characters
came between carriage returns

EREG2 := actual count

Detailed Description:

This interrupt service routine executes every time there is a Serial Interrupt. The data that is transmitted and checked by the test consists of first, the alphabet and some special characters; second, the current REAL TIME; and finally, the bit representation of the Test Status Words. The receiver verifies the alphabet and funny characters and counts characters until a carriage return. The following is an example of what the output looks like.

```
ABCDEFGHIJKLMNPOQRSTUVWXYZ*#%&[]@001:23:59.61 11111011101111110001111
```

The code first checks for a Receive Done flag. If a receive just completed, the receive buffer is emptied and checked for validity. If the received character is a carriage return, then the count since the last carriage return is checked for correctness.

After the receive service has finished, or if there was no receive, DSTSER then checks for the Transmit Done flag. If more transmits can be made, the next data byte is loaded into the transmit buffer. If the data is exhausted, a carriage return is sent, and the routine is set to transmit the first data byte again.

Software Timers (DSTS WT)

Brief Description:

This module is executed every time a Software Timer Interrupt expires. The routine includes the Port1 Producer and Consumer, the A/D producer, and the Interrupt Burst control and verification code.

If a Test Fails:

EREG1 := 01D0h If an unexpected value is found on Port 1
EREG2 := expected value in high byte, actual value in low byte
EREG1 := 02D0h A/D Done interrupt did not occur within BURST window
EREG2 := Time between A/D done and Software Timer 0
EREG1 := 03D0h REAL TIME update did not occur within BURST window
EREG2 := Time between REAL TIME update and Software Timer 0
EREG1 := 04D0h HSO.0 response did not occur within BURST window
EREG2 := Time between HSO.0 interrupt and Software Timer 0
EREG1 := 05D0h HSI(.0) response did not occur within BURST window
EREG2 := Time between HSI(.0) service and Software Timer 0
EREG1 := 01D1h Invalid T2CLK value reached
EREG2 := T2CLK found
EREG1 := 02D1h Test reached an illegal Software Timer 0 state
EREG2 := the illegal case jump that was made

Detailed Description:

This module is called every time a Software Timer expires and causes an interrupt. Software timers are used by the A/D Done — A/D Trigger Sequence, the Interrupt Burst Sequence, and the Port1 Producer and Port1 Consumer.

When Software Timer 0 expires, a case jump is done on the BURST_STATE variable to sequence the A/D and interrupt BURST process to the appropriate state. Depending upon the value of T2CLK and the state of the A/D converter, either an A/D conversion is initiated or HSO.0 is set to go low to begin the interrupt BURST events.

When Software Timer 1 expires, a new value is written to Port1 from a table constructed to test all combinations of input/output states on the quasi-bidirectional port pins. The HSO CAM is also loaded with a command to cause Software Timer 1 to overflow again in 5000h TIMER1 counts.

When Software Timer 2 expires, Port1 is read and compared to a table of expected entries. If the value is correct, then an HSO command is loaded into the CAM to cause another Software Timer 2 expiration in 1000h TIMER1 counts. If the value is not correct, the next entry in the Table is checked. If there is still no match, an error is reported. If there is a match, the CAM loading occurs and Software Timer 3 is checked for expiration.

If Software Timer 3 has expired, then the flurry of BURST interrupts should have just occurred. The routine checks to see that each event happened within a reasonable time window. If the checks pass, then the routine exists with no further action.

Real Time Clock (HSI0) (DSTHI0)

Brief Description:

This routine executes every time there is a rising edge on HSI.0 and updates the real time clock value.

When Module Executes:

REAL_TIME := REAL_TIME + .204 seconds

Detailed Description:

This module is the HSI.0 interrupt service routine. On each rising edge of HSI.0, the value in the REAL TIME clock buffer is updated to reflect the passing of 1900h T2CLK counts. Since the PWM output is tied to T2CLK, and the average time between edges is 31.875 μ s in a 12 MHz system, then 1900h T2CLK counts represents .204 seconds.

Execution of this module occurs during the interrupt BURST events. No action other than updating the REAL TIME clock is taken in this routine.

High Speed Outputs (DSTHSO)

Brief Description:

This module manages the pulse width outputs on HSO.2 and HSO.3, and causes the Manager test to execute.

Detailed Description:

Every time an HSO command is executed that has the Interrupt bit set, this program executes. The routine manages the pulse widths on HSO lines two and three, and causes the Manager module to execute at the right time.

When a falling edge has been caused on either HSO.2 or HSO.3, DSTHSO loads a command into the CAM to cause a rising edge on the same line at a time that gives the line a low pulse width equal to a predetermined table value. Rising edges cause analogous responses. The tables used cause low and high pulse widths that vary from 1000h and 0C000h. The length of the tables differ by one so that all combinations of low and high table times occur.

When a falling edge was caused on HSO.1, the routine loads a command into the CAM to cause a rising edge on the same line two TIMER1 counts later. Since HSO.1 is tied to the EXTINT pin, rising edges cause the Manager Routine to execute.

High Speed Inputs (DSTHSI)

Brief Description:

This module does the verification of events on the HSI lines and initiates some interrupt BURST events when appropriate.

If a Test Fails:

EREG1 := 0161h if a high pulse on HSI.2 had an unexpected width
EREG2 := difference between actual and expected pulse width

EREG1 := 0261h if a low pulse on HSI.2 had an unexpected width
EREG2 := difference between actual and expected pulse width

EREG1 := 0361h if a high pulse on HSI.3 had an unexpected width
EREG2 := difference between actual and expected pulse width

EREG1 := 0461h if a low pulse on HSI.3 had an unexpected width
EREG2 := difference between actual and expected pulse width

EREG1 := 0561h if the HSI unit indicated that an HSI.1 event occurred
EREG2 := the time recorded in the FIFO

Detailed Description:

This module executes every time an event is loaded into the HSI Holding Register. Verification of pulse widths on HSI.2 and HSI.3 is done from tables of expected values. Any deviation is reported as an error.

If the test detects a negative transition on HSI.0, then commands are loaded into the HSO CAM to start an A/D at T2CLK = 18ffh and to set HSO.0 high at T2CLK = 1900h. This results in an HSO, HSI, HSI.0 and A/D Done interrupt requests to occur at approximately the same time — approaching a full demand on interrupt service.

When a rising edge on HSI.0 is detected, an HSO command is loaded into the CAM to cause a Software Timer 3 interrupt when T2CLK = 100h. The Software Timer 3 interrupt service will check to see that all burst events happened fast enough.

HSI.1 events are disabled from the FIFO. Any event detected on this line is reported as an error.

A/D Conversion Complete (DSTA2D)

Brief Description:

This module executes every time an A/D conversion is complete. The conversion result is checked for correctness, the A/D converter is setup to convert on the next channel when initiated by an HSO command, and an HSO command to cause a Software Timer 0 expiration is loaded.

If Test Fails:

EREG1 := 01C0h on a conversion error

EREG2 := channel on which error occurred

Detailed Description:

This module executes every time an A/D conversion is complete. The conversion result is checked against a test table for correctness, and the A/D converter is setup to convert on the next channel when initiated by an HSO command. An HSO command to cause a Software Timer 0 expiration in 0002h TIMER1 counts is loaded just prior to exiting the module.

While T2CLK has a value between 100h and 600h, A/D conversions are initiated by the Software Timer 0 Interrupt service routine. When T2CLK goes above 600h, an A/D conversion is initiated by the HSO.0 interrupt service routine.

Given the possibility of additive error in 5% resistors, the conversion is tested to only six bits of accuracy.

Timer Overflows (DSTTOV)

Brief Description:

This module toggles a port pin tied to an LED, manages the PWM output, performs some simple tests, and is expandable to allow inclusion of user written tests.

If Test Fails:

EREG1 := 0190h if T2CLK had an overflow indication

EREG2 := T2CLK at the time the error was found

Detailed Description:

This module executes every time TIMER1 or T2CLK overflow. Only TIMER1 overflows are valid however, so T2CLK overflows are flagged as an error. Each overflow, a new period is loaded into the PWMCONTROL register from a table of pulse periods. If an LED is connected, it will appear to slowly change in intensity. Port2.7 is also toggled in this routine to light another LED.

This interrupt routine can be expanded with special tests that are to execute on a periodic basis. Any of the spare bits in the Test Status Words can also be used by specialized tests. They will be checked by the External Interrupt service routine with a simple change in a bit mask.

Macro Module (DSTMAC)

Brief Description:

This module contains four macros used by the **Dynamic Stability Test**.

Assembly Language Invocation:

```
SPSTATUS      Temp_Register
  or
SPWAIT        (RI, TI)
  or
BR_ON_ERROR   Label
  or
RESET_WATCHDOG
```

Detailed Description:

The SPSTATUS Macro is used to ORB the Serial Port Status Register to a temp register. The Macro needs to be used to work around a bug in the 809x-90.

The SPWAIT Macro is used to cause program execution to halt and wait for an RI or TI flag, depending upon which is specified.

The BR_ON_ERROR Macro tests the high byte of EREG1 and jumps to the label if the byte is not zero. This can be used every time a **General Diagnostic** completes since the detection of any error will cause the high byte of EREG1 to be non-zero.

The RESET_WATCHDOG Macro does just what it says. The WATCHDOG TIMER is reset by writing the correct sequence to location 0Ah.

To access a DSTMAC macro, this module must be \$INCLUDED.

Error Procedure (DSTERR)**Brief Description:**

This module is called if any error is detected in the **Dynamic Stability Test**. Information about the error is output over the serial port, and the test is restarted.

Assembly Language Calling Sequence:

```
CALL    Error_Proc
```

Detailed Description:

This module is CALLED on detection of any error in the **Dynamic Stability Test**. When CALLED, the procedure:

- disables interrupts,
- saves any rapidly changing values (TIMER1,T2CLK,HSO__STATUS, . . .),
- waits for a serial transmit in progress to complete,
- waits for the current serial receive to complete,
- empties eight entries from the HSI_FIFO,
- transmits an open loop sync sequence in case a co-controller is stuck in the sync routine, and
- waits a few hundred milliseconds to ensure that a co-controller has also detected a failure.

After these steps have been taken, the DSTERR de-selects the 4800 baud line, selects the 300 baud line, and outputs error messages. These messages include the Error Code (EREG1), the Detail Code (EREG2), the address of the line in the test which found the error, and the REAL TIME since reset.

Following the error messages, the procedure dumps the data contained in the registers and the external error buffer out over the serial port to the 300 baud device.

Finally, a RST instruction followed by a branch to the RST instruction is executed. If the WATCHDOG TIMER is externally disabled, the test will stay in this loop. If the WATCHDOG TIMER is not disabled, the test chip will reset, and the **Dynamic Stability Test** will reinitialize.

DST Example User Code (DSTUSR)**Brief Description:**

This is an example program that initiates the **Dynamic Stability Test** and then executes some **General Diagnostics** as a background task.

Detailed Description:

DSTUSR sends parameters defined at assembly time to the DST initialization routine (DSTISR). When control returns to DSTUSR, the example repeatedly executes ALU01, ALU02, ALU04, ALU05 and MEM0A. It takes two minutes (with the given memory parameters) for the DSTUSR background task to cycle once while interrupts are running.

When creating a custom background task, using this example program as a template will speed development.

APPENDICES

APPENDIX A • DIAG96.LIB Error Messages by EREG1 Code

APPENDIX B • DIAG96.LIB Error Messages by Module Name

APPENDIX C • Description of DIAG96.LIB Batch Files

APPENDIX D • Example Program Listings

- D96A96
- D96P96
- D96FST
- DSTUSR

APPENDIX A

DIAG96.LIB Error Messages by EREG1 Code

0000	No Message EREG2=0ffffh MODULE=SYS01/Common Symbols
0002	All Tests Passed EREG2=0000 MODULE=SYS02/System Power-up
0003	All Tests Passed EREG2=0000 MODULE=SYS03/Program Counter
0011	All Tests Passed EREG2=0000 MODULE=ALU01/Add/Subtract
0012	All Tests Passed EREG2=0000 MODULE=ALU02/MULUB
0013	All Tests Passed EREG2=0000 MODULE=ALU03/Multiply/Divide Table
0014	All Tests Passed EREG2=0000 MODULE=ALU04/Multiply/Divide Random
0015	All Tests Passed EREG2=0000 MODULE=ALU05/Multiply/Divide Core
0021	All Tests Passed EREG2=0000 MODULE=MEM01/Complementary Address (Registers)
0022	All Tests Passed EREG2=0000 MODULE=MEM02/Walking Ones/Zeros (Registers)
0023	All Tests Passed EREG2=0000 MODULE=MEM03/Galloping Ones/Zeros (Registers)
0024	No bits were set in the byte tested EREG2=0000 MODULE=MEM04/Bits Set
0025	All Tests Passed EREG2=0000 MODULE=MEM05/Checkerboard Pattern (Registers)
0026	All Tests Passed EREG2=0000 MODULE=MEM06/Complementary Address

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0027	All Tests Passed EREG2 = 0000 MODULE = MEM07/Walking Ones
0028	All Tests Passed EREG2 = 0000 MODULE = MEM08/Galloping Ones
0029	All Tests Passed EREG2 = 0000 MODULE = MEM09/Walking Ones/Zeros
002A	All Tests Passed EREG2 = 0000 MODULE = MEM0A/Galloping Ones/Zeros
002C	All Tests Passed EREG2 = 0000 MODULE = MEM0C/User Pattern (Registers)
002D	All Tests Passed EREG2 = 0000 MODULE = MEM0D/User Pattern
0030	All Tests Passed, checksum is ready EREG2 = 16-bit checksum MODULE = D96A96/ALL Tests in ASM96
0040	Initialization completed satisfactorily EREG2 = 0000 MODULE = DSTISR/DST Initialization
00E0	All Tests Passed, checksum is over range specified EREG = 16-bit checksum MODULE = D96FST/Selected Tests in ASM
00F0	All Tests Passed, checksum is ready EREG2 = 16-bit checksum MODULE = D96P96/ALL Tests in PLM96
0102	I/O Status Registers were unexpected EREG2 = IOS0 in low byte, IOS1 in high byte MODULE = SYS02/System Power-up
0103	Test Code Returned Early EREG2 = Early Time MODULE = SYS03/Program Counter
0111	An Addition error occurred EREG2 = offending argument when the error occurred MODULE = ALU01/Add/Subtract
0112	Incorrect multiplication result was detected EREG2 = Multiplier/Multiplicand MODULE = ALU02/MULUB
0115	A signed operation failed EREG2 = offending argument on error MODULE = ALU03/Multiply/Divide Table

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- 0115 A signed operation failed
ERE_{G2} = offending argument on error
MODULE = ALU04/Multiply/Divide Random
- 0115 A signed operation failed
ERE_{G2} = offending argument on error
MODULE = ALU05/Multiply/Divide Core
- 0121 A memory location failed
ERE_{G2} = address of the error
MODULE = MEM01/Complementary Address (Registers)
- 0122 A memory location failed
ERE_{G2} = address of the error
MODULE = MEM02/Walking Ones/Zeros (Registers)
- 0123 A memory location failed
ERE_{G2} = address of the error
MODULE = MEM03/Galloping Ones/Zeros (Registers)
- 0124 At least one bit was set in the byte tested
ERE_{G2} = number of bits set
MODULE = MEM04/Bits Set
- 0125 A memory location failed
ERE_{G2} = address of the error
MODULE = MEM05/Checkerboard Pattern (Registers)
- 0126 A memory location failed
ERE_{G2} = address of error
MODULE = MEM06/Complementary Address
- 0127 A memory location failed
ERE_{G2} = address of the error
MODULE = MEM07/Walking Ones
- 0128 A memory location failed
ERE_{G2} = address of the error
MODULE = MEM08/Galloping Ones
- 0129 A memory location failed
ERE_{G2} = address of the error
MODULE = MEM09/Walking Ones/Zero
- 012A A memory location failed
ERE_{G2} = address of the error
MODULE = MEM0A/Galloping Ones/Zeros
- 012B 16-bit Checksum is ready
ERE_{G2} = 16-bit Checksum
MODULE = MEM0B/Checksum
- 012C A memory location failed
ERE_{G2} = address of the error
MODULE = MEM0C/User Pattern (Registers)
- 012D A memory location failed
ERE_{G2} = address of the error
MODULE = MEM0D/User Pattern

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0140	An abnormal RESET occurred EREG2 = TIMER1 MODULE = DSTISR/DST Initialization
0161	A high pulse on HSI.2 had an unexpected width EREG2 = difference between actual and expected pulse width MODULE = DSTHSI/High Speed Inputs
0190	An overflow of T2CLK was indicated EREG2 = TIMER1 MODULE = DSTTOV/Timer Overflows
01A0	One or more DST Module did not execute on time EREG2 = Number of SHIFTS done MODULE = DSTEXI/External Interrupt (Supervisor)
01B0	An unexpected serial character was received EREG2 = Bad character received MODULE = DSTSER/Serial Port
01C0	An unexpected A/D conversion result was found EREG2 = Channel number of unexpected result MODULE = DSTA2D/A/D Conversion Complete
01D0	Found unexpected value on PORT1 EREG2 = expected value in high byte, actual in low byte MODULE = DSTSWT/Software Timers
01D1	Invalid T2CLK value reached EREG2 = T2CLK MODULE = DSTSWT/Software Timers
0202	TIMER1 did not change over time EREG2 = TIMER1 MODULE = SYS02/System Power-up
0203	Test Code Returned Late EREG2 = Late Time MODULE = SYS03/Program Counter
0211	A Subtraction error occurred EREG2 = offending argument when the error occurred MODULE = ALU01/Add/Subtract
0215	An unsigned operation failed EREG2 = offending argument on error MODULE = ALU03/Multiply/Divide Table
0215	An unsigned operation failed EREG2 = offending argument on error MODULE = ALU04/Multiply/Divide Random
0215	An unsigned operation failed EREG2 = offending argument on error MODULE = ALU05/Multiply/Divide Core
0240	T2CLK will not change EREG2 = xxxx MODULE = DSTISR/DST Initialization

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- 0261 A low pulse on HSI.2 had an unexpected width
ERE2 = difference between actual and expected pulse width
MODULE = DSTHSI/High Speed Inputs
- 02B0 A carriage return was received out of sequence
ERE2 = number of characters since a carriage return
MODULE = DSTSER/Serial Port
- 02D0 A/D Done did not occur within BURST window
ERE2 = Time between A/D done and Software Timer 0
MODULE = DSTSWT/Software Timers
- 02D1 Test reached an illegal Software Timer 0 state
ERE2 = Illegal case jump made
MODULE = DSTSWT/Software Timers
- 0302 Zero Register was found to change
ERE2 = Program Status Word At Failure
MODULE = SYS02/System Power-up
- 0303 Counter Register contained unexpected value
ERE2 = Erroneous Counter Value
MODULE = SYS03/Program Counter
- 0311 A flag error occurred
ERE2 = offending argument when the error occurred
MODULE = ALU01/Add/Subtract
- 0315 A flag error occurred
ERE2 = offending argument on error
MODULE = ALU03/Multiply/Divide Table
- 0315 A flag error occurred
ERE2 = offending argument on error
MODULE = ALU04/Multiply/Divide Random
- 0315 A flag error occurred
ERE2 = offending argument on error
MODULE = ALU05/Multiply/Divide Core
- 0340 T2RST pin would not RESET T2CLK
ERE2 = xxxx
MODULE = DSTISR/DST Initialization
- 0361 A high pulse on HSI.3 had an unexpected width
ERE2 = difference between actual and expected pulse width
MODULE = DSTHSI/High Speed Inputs
- 0391 Illegal Opcode
- 03D0 REAL TIME update did not occur within BURST window
ERE2 = Time between REAL TIME update and Software Timer 0
MODULE = DSTSWT/Software Timers
- 0402 PUSHF or POPF failed
ERE2 = Erroneous PUSHed or POPed value found
MODULE = SYS02/System Power-up

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0440	I0C0.1 would not RESET T2CLK EREG2 = xxxx MODULE = DSTISR/DST Initialization
0461	A low pulse on HSI.3 had an unexpected width EREG2 = difference between actual and expected pulse width MODULE = DSTHSI/High Speed Inputs
04D0	HSO.0 response did not occur within BURST window EREG2 = Time between HSO.0 update and Software Timer 0 MODULE = DSTSWT/Software Timers
0502	Sticky Bit would not set EREG2 = 3fffh MODULE = SYS02/System Power-up
0502	Sticky Bit would not clear EREG2 = 0000 MODULE = SYS02/System Power-up
0561	HSI unit indicated an HSI.1 event occurred EREG2 = Time recorded in HSI FIFO MODULE = DSTHSI/High Speed Inputs
05D0	HSI(.0) response did not occur within BURST window EREG2 = Time between HSI(.0) service and Software Timer 0 MODULE = DSTSWT/Software Timers
0602	Carry Flag Test Failed EREG2 = xxxx MODULE = SYS02/System Power-up
0702	Overflow flags would not set correctly EREG2 = 0002h MODULE = SYS02/System Power-up
0702	Overflow flags would not clear correctly EREG2 = xxxx MODULE = SYS02/System Power-up
0802	Interrupt Pending Register failed read/write test EREG2 = offending Interrupt Pending byte MODULE = SYS02/System Power-up
xx91	(user defined) EREG2 = (user defined) MODULE = DSTTOV/Timer Overflows

APPENDIX B

DIAG96.LIB Error Messages by Module Name

ALU01 Add/Subtract

- 0011 All Tests Passed
 EREG2 = 0000

- 0111 An Addition error occurred
 EREG2 = offending argument when the error occurred

- 0211 A Subtraction error occurred
 EREG2 = offending argument when the error occurred

- 0311 A flag error occurred
 EREG2 = offending argument when the error occurred

ALU02 MULUB

- 0012 All Tests Passed
 EREG2 = 0000

- 0112 Incorrect multiplication result was detected
 EREG2 = Multiplier/Multiplicand

ALU03 Multiply/Divide Table

- 0013 All Tests Passed
 EREG2 = 0000

- 0115 A signed operation failed
 EREG2 = offending argument on error

- 0215 An unsigned operation failed
 EREG2 = offending argument on error

- 0315 A flag error occurred
 EREG2 = offending argument on error

ALU04 Multiply/Divide Random

- 0014 All Tests Passed
 EREG2 = 0000

- 0115 A signed operation failed
 EREG2 = offending argument on error

- 0215 An unsigned operation failed
 EREG2 = offending argument on error

- 0315 A flag error occurred
 EREG2 = offending argument on error

ALU05 Multiply/Divide Core

- 0015 All Tests Passed
 EREG2 = 0000

- 0115 A signed operation failed
 EREG2 = offending argument on error

- 0215 An unsigned operation failed
 EREG2 = offending argument on error

- 0315 A flag error occurred
 EREG2 = offending argument on error

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- D96A96 All Tests in ASM96
0030 All Tests Passed, checksum is ready
ERE2 = 16-bit checksum
- D96FST Selected Tests in ASM
00E0 All Tests Passed, checksum is over range specified
ERE2 = 16-bit checksum
- D96P96 ALL Tests in PLM96
00F0 All Tests Passed, checksum is ready
ERE2 = 16-bit checksum
- DSTA2D A/D Conversion Complete
01C0 An unexpected A/D conversion result was found
ERE2 = Channel number of unexpected result
- DSTEX1 External Interrupt (Supervisor)
01A0 One or more DST Module did not execute on time
ERE2 = Number of SHIFTs done
- DSTHSI High Speed Inputs
0161 A high pulse on HSI.2 had an unexpected width
ERE2 = difference between actual and expected pulse width

0261 A low pulse on HSI.2 had an unexpected width
ERE2 = difference between actual and expected pulse width

0361 A high pulse on HSI.3 had an unexpected width
ERE2 = difference between actual and expected pulse width

0461 A low pulse on HSI.3 had an unexpected width
ERE2 = difference between actual and expected pulse width

0561 HSI unit indicated an HSI.1 event occurred
ERE2 = Time recorded in HSI FIFO
- DSTISR DST Initialization
0040 Initialization completed satisfactorily
ERE2 = 0000

0140 An abnormal RESET occurred
ERE2 = TIMER1

0240 T2CLK will not change
ERE2 = xxxx

0340 T2RST pin would not RESET T2CLK
ERE2 = xxxx

0440 IOC0.1 would not RESET T2CLK
ERE2 = xxxx
- DSTSER Serial Port
01B0 An unexpected serial character was received
ERE2 = Bad character received

02B0 A carriage return was received out of sequence
ERE2 = number of characters since a carriage return

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- DSTSWT Software Timers
- 01D0 Found unexpected value on PORT1
ERE2 = expected value in high byte, actual in low byte

 - 01D1 Invalid T2CLK value reached
ERE2 = T2CLK

 - 02D0 A/D Done did not occur within BURST window
ERE2 = Time between A/D done and Software Timer 0

 - 02D1 Test reached an illegal Software Timer 0 state
ERE2 = Illegal case jump made

 - 03D0 REAL TIME update did not occur within BURST window
ERE2 = Time between REAL TIME update and Software Timer 0

 - 04D0 HSO.0 response did not occur within BURST window
ERE2 = Time between HSO.0 update and Software Timer 0

 - 05D0 HSI(.0) response did not occur within BURST window
ERE2 = Time between HSI(.0) service and Software Timer 0
- DSTTOV Timer Overflows
- 0190 An overflow of T2CLK was indicated
ERE2 = TIMER1

 - xx91 (user defined)
ERE2 = (user defined)
- MEM01 Complementary Address (Registers)
- 0021 All Tests Passed
ERE2 = 0000

 - 0121 A memory location failed
ERE2 = address of the error
- MEM02 Walking Ones/Zeros (Registers)
- 0022 All Tests Passed
ERE2 = 0000

 - 0122 A memory location failed
ERE2 = address of the error
- MEM03 Galloping Ones/Zeros (Registers)
- 0023 All Tests Passed
ERE2 = 0000

 - 0123 A memory location failed
ERE2 = address of the error
- MEM04 Bits Set
- 0024 No bits were set in the byte tested
ERE2 = 0000

 - 0124 At least one bit was set in the byte tested
ERE2 = number of bits set

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- MEM05 Checkerboard Pattern (Registers)
0025 All Tests Passed
ERE2 = 0000
- 0125 A memory location failed
ERE2 = address of the error
- MEM06 Complementary Address
0026 All Tests Passed
ERE2 = 0000
- 0126 A memory location failed
ERE2 = address of error
- MEM07 Walking Ones
0027 All Tests Passed
ERE2 = 0000
- 0127 A memory location failed
ERE2 = address of the error
- MEM08 Galloping Ones
0028 All Tests Passed
ERE2 = 0000
- 0128 A memory location failed
ERE2 = address of the error
- MEM09 Walking Ones/Zeros
0029 All Tests Passed
ERE2 = 0000
- 0129 A memory location failed
ERE2 = address of the error
- MEM0A Galloping Ones/Zeros
002A All Tests Passed
ERE2 = 0000
- 012A A memory location failed
ERE2 = address of the error
- MEM0B Checksum
012B 16-bit Checksum is ready
ERE2 = 16-bit Checksum
- MEM0C User Pattern (Registers)
002C All Tests Passed
ERE2 = 0000
- 012C A memory location failed
ERE2 = address of the error
- MEM0D User Pattern
002D All Tests Passed
ERE2 = 0000
- 012D A memory location failed
ERE2 = address of the error

MCS®-96 Diagnostics Library

- SYS01 Common Symbols
 0000 No Message
 EREG2 = 0ffffh
- SYS02 System Power-up
 0002 All Tests Passed
 EREG2 = 0000h
- 0102 I/O Status Registers were unexpected
 EREG2 = IOS0 in low byte, IOS1 in high byte
- 0202 TIMER1 did not change over time
 EREG2 = TIMER1
- 0302 Zero Register was found to change
 EREG2 = Program Status Word At Failure
- 0402 PUSHF or POPF failed
 EREG2 = Erroneous PUSHed or POPed value found
- 0502 Sticky Bit would not set
 EREG2 = 3fffh
- 0502 Sticky Bit would not clear
 EREG2 = 0000
- 0602 Carry Flag Test Failed
 EREG2 = xxxx
- 0702 Overflow flags would not set correctly
 EREG2 = 0002h
- 0702 Overflow flags would not clear correctly
 EREG2 = xxxx
- 0802 Interrupt Pending Register failed read/write test
 EREG2 = offending Interrupt Pending byte
- SYS03 Program Counter
 0003 All Tests Passed
 EREG2 = 0000
- 0103 Test Code Returned Early
 EREG2 = Early Time
- 0203 Test Code Returned Late
 EREG2 = Late Time
- 0303 Counter Register contained unexpected value
 EREG2 = Erroneous Counter Value

APPENDIX C

DESCRIPTION OF DIAG96.LIB BATCH FILES

The batch files that come with the library will help speed the process of either linking to the library as is, or revising library programs to suit custom purposes.

Some batch files require a parameter that provides the extensionless name of a user definable variable file to be included in the action of the batch file.

All DIAG96.LIB batch files assume that both the source and destination files reside in the same directory. Given the size of the library, and the fact that all of the files will not fit on one floppy disk, the command files will need to be edited if the user's system is not equipped with a hard disk.

INSTAL.BAT — Used to install the library on a hard disk system. To install the library, create a directory called \DIAG96 under the main directory, insert disk 1 into drive a: and type:

a:Instal

DST360K .BAT & DST12MEG.BAT — CAUTION: THESE BATCH FILES WILL FORMAT AND DESTROY ALL INFORMATION ON THE FLOPPIES USED. These command files were created to make the DIAG96.LIB disk set. DST360K was created for use with 360K floppy disks and requires three diskettes. DST12MEG was created for use with 1.2M disks and only needs two diskettes. The batch files will prompt you to change disks. MAKE SURE TO ENTER THE CORRECT DISK DRIVE WHEN INVOKING THESE BATCH FILES. ALSO MAKE SURE TO INCLUDE THE DRIVE ID IN THE COMMAND LINE. THESE BATCH FILES FIRST FORMAT THE DISK, AND WE ALL KNOW WHAT WHEN DOS DEFAULTS TO THE HARD DISK!!!!!!!!!

For example:

DST12MEG a:

SCRUB.BAT — CAUTION: THIS FILE DELETES FILES USING WILDCARDS. All Diagnostic Library related files are deleted for the \DIAG96 directory. SYS?? and MEM?? wildcards are used, so be forewarned. This batch file does not delete itself!!! To invoke this batch file, type:

Scrub

D96ASM.BAT — Assembles all **General Diagnostic** modules including the PLM compilation of D96P96.P96. To invoke the batch file, get in the \DIAG96 directory and type:

D96ASM

DSTASM.BAT — Assembles all **Dynamic Stability Test** modules. To invoke the batch file, get in \DIAG96 directory and type:

DSTASM

D96LP.BAT — Copies all **General Diagnostic list** files to a printer. Invocation must include a device where the printer resides. For example:

D96LP lpt1

DSTLP.BAT — Copies all **Dynamic Stability Test** modules to a printer. Invocation must include a device where the printer resides. For example:

DSTLP.BAT lpt1

LPONLY.BAT — Executes D96LP.BAT and DSTLP.BAT. Invocation must include a device where the printer resides. For example:

LPONLY lpt1

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D96LIB.BAT — Deletes the current DIAG96.LIB collection. Also creates a new library of the same name using the files resident in the \DIAG96 directory bearing the **General Diagnostics** names. The DST96.LIB is not altered, and is included in the new DIAG96.LIB. To invoke the batch file, get in the \DIAG96 directory and type:

D96LIB

DSTLIB.BAT — Deletes the current DST96.LIB collection. Also creates a new library of the same name using the files resident in the \DIAG96 directory bearing the **Dynamic Stability Test** names. Since DST96.LIB is included in DIAG96.LIB, DIAG96.LIB is recreated by an invocation of D96LIB.BAT. To invoke this batch file, get in the \DIAG96 directory and type:

DSTLIB

DSTRL.BAT — This batch file is of most interest to **Dynamic Stability Test** users. It links a specified main task to the library. This file makes assumptions about the hardware memory implementation that may not be correct. Therefore minor changes may need to be made to the DSTRL.BAT RL96 invocation statement. A file name without extension must be provided and that file must reside in the \DIAG96 directory. The batch file assumes that the extension of the object file to be linked to the library is .OBJ. For example:

DSTRL Example_task

BLASTP.BAT — This batch file assembles the specified input file, then executes D96ASM.BAT, DSTASM.BAT, LPONLY.BAT, DSTLIB.BAT, and DSTRL.BAT. Then, the listfile output of the user's assembly and the print file of the linkage are copied to the printer specified. The batch file assumes that the input file is in the \DIAG96 directory and has a .A96 extension. For example:

BLASTP Example_lpt1

BLASTN.BAT — This batch file executes all assemblies, compilations, and linkages executed in BLASTP.BAT, but no copies are sent to the printer. The batch file assumes that the input file is in the \DIAG96 directory and has a .A96 extension. For example:

BLASTN Example_task

REGEN.BAT — Used to regenerate the library when only one module has changed. Specify the module that has changed when invoking this batch file. For example:

REGEN ALU03

MAKPLM.BAT — Used to make an impostor PLM96.LIB. The library created is not a real PLM96.LIB, and will not work with PLM programs. However, it is what is needed to use DIAG96.LIB. To invoke this batch file, get in the \DIAG96 director and type:

MAKPLM

MAKBH.BAT — Used to modify the library to run in an 8X9XBH. The 8X9XBH fails a flag test because of the -90 bug relating to the Z flag on add and subtract with carry is inadvertently verified by a library test. To invoke this batch file, get in the \DIAG96 directory and type:

MAKBH

D96RL.BAT — A generalized command that links target modules to DIAG96.LIB. It is intended for use when only the **General Diagnostics** are being used. Provide the target object file name and the directory in which it resides. For example:

D96RL \SOURCE \Example_

SOURCE FILE: :F5:D96A96.A96
 OBJECT FILE: :F5:D96A96.OBJ
 CONTROLS SPECIFIED IN INVOCATION COMMAND: NOGEN DEBUG

```

ERR LOC  OBJECT                LINE      SOURCE STATEMENT
1
2      ;*****
3      ALL TESTS ASM96      MODULE STACKSIZE(20)
4      ;***** 0030
5      ;
6      ; in order to run this module, the STACK must be ALL external, and the
7      ; data ram partitioned for memory test must not include ANY of the STACK
8      ;
9      ; To call this module
10     ;
11     ;     PUSH     #<RAM segment1 start address>
12     ;     PUSH     #<RAM segment1 ending address>
13     ;     PUSH     #<RAM segment2 start address>
14     ;     PUSH     #<RAM segment2 ending address>
15     ;     PUSH     #<random seed>
16     ;     PUSH     #<number of cycles desired for random test>
17     ;     PUSH     #<address of the last byte of rom>
18     ;     PUSH     #<a argument for mul/div tests>
19     ;     PUSH     #<a second argument for mul/div tests>
20     ;     PUSH     #<a bit pattern for memory tests>
21     ;     CALL     D96A96
22     ;
23     ;
24     ; Remember, this test will take a long time if large memory regions are
25     ; partitioned, or if a large number of cycles of random test numbers is
26     ; requested. For example, with 8Kbytes of Ram in each region the test
27     ; executes in 3 hours.
28     ;
29     ; It is suggested that for large memory tests, that the complimentary
30     ; address test be done on the whole region at once. Then, the more
31     ; exhaustive tests done on each memory chip in the system.
32     ;*****
33
34     0000      rseq
35
36     extrn sp,ereq1,ereq2
37
38
39     3000      cseq at 3000h
40     extrn sys01,sys02,sys03,alu01,alu02,alu03,alu04,alu05
41     extrn mem01,mem02,mem03,mem04,mem05,mem06,mem07,mem08
42     extrn mem09,mem0a,mem0b,mem0c,mem0d
43
44     PUBLIC D96A96
45     $eject
46
47     $include (:f3:dstmac.inc) ;provides the macro BR ON Error
48     ;*****
49     =1      ;DST Macros      INCLUDE FILE ,*****
50     =1      ;*****
51     =1      51
    
```

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ERR LOC	OBJECT	LINE	SOURCE STATEMENT
		104	
		105	
0000		106	D96A96:
		107	
0000	EF0000	E 108	CALL sys02 ;CALL the System Power Up Test
		109	
		110	BR_ON_ERR Error_Found
		114	
000A	EF0000	E 115	CALL alu01 ;CALL the Add/Subtract test
		116	
		117	BR_ON_ERR Error_Found
		121	
0014	EF0000	E 122	CALL alu02 ;CALL the MULUB test
		123	
		124	BR_ON_ERR Error_Found
		128	
001E	EF0000	E 129	CALL alu03 ;CALL the Multiply/Divide Table
		130	;driven test
		131	BR_ON_ERR Error_Found
		135	
0028	CB000C	E 136	PUSH 0ch[sp] ;PUSH a random seed
002B	CB000C	E 137	PUSH 0ch[sp] ;PUSH the number of tests desired
002E	EF0000	E 138	CALL alu04 ;CALL the Multiply/Divide Random test
		139	
		140	BR_ON_ERR Error_Found
		144	
0038	CB0006	E 145	PUSH 06h[sp] ;PUSH an argument
003B	CB0006	E 146	PUSH 06h[sp] ;PUSH another argument
003E	EF0000	E 147	CALL alu05 ;CALL the Multiply/Divide Core Test
		148	
		149	BR_ON_ERR Error_Found
		153	
0048	EF0000	E 154	CALL mem01 ;CALL a Complementary Address test
		155	;on the internal registers
		156	BR_ON_ERR Error_Found
		160	
0052	EF0000	E 161	CALL mem02 ;CALL a Walking 1s/0s test on
		162	;the internal registers
		163	BR_ON_ERR Error_Found
		167	
005C	EF0000	E 168	CALL mem03 ;CALL a Galloping 1s/0s test on
		169	;the internal registers
		170	BR_ON_ERR Error_Found
		174	
0066	C800	E 175	PUSH zero ;PUSH a zero
0068	EF0000	E 176	CALL mem04 ;CALL the Bits Set Test
		177	
		178	BR_ON_ERR Error_Found
		182	
0072	EF0000	E 183	CALL mem05 ;CALL a Checkerboard Pattern test
		184	;for internal registers
		185	BR_ON_ERR Error_Found
		189	
007C	CB0014	E 190	PUSH 14h[sp] ;PUSH the start address
007F	CB0014	E 191	PUSH 14h[sp] ; and the end address of a RAM area
0082	EF0000	E 192	CALL mem06 ; and CALL a Complementary Address test
		193	

ERR LOC	OBJECT	LINE	SOURCE STATEMENT		
		194	BR_ON_ERR	Error_Found	
		198			
008C	CB0010	E 199	PUSH	10h[sp]	;PUSH a second start and end address
008F	CB0010	E 200	PUSH	10h[sp]	; and repeat the
0092	EF0000	E 201	CALL	mem06	;Complementary Address test
		202			
		203	BR_ON_ERR	Error_Found	
		207			
009C	CB0014	E 208	PUSH	14h[sp]	;PUSH a start address
009F	CB0014	E 209	PUSH	14h[sp]	;PUSH an ending address
00A2	EF0000	E 210	CALL	mem07	;CALL a Walking Ones test
		211			
		212	BR_ON_ERR	Error_Found	
		216			
00AC	CB0010	E 217	PUSH	10h[sp]	;PUSH the start and end address
00AF	CB0010	E 218	PUSH	10h[sp]	; for another section of RAM
00B2	EF0000	E 219	CALL	mem07	; and repeat the Walking Ones test
		220			
		221	BR_ON_ERR	Error_Found	
		225			
00BC	CB0014	E 226	PUSH	14h[sp]	;PUSH a start address
00BF	CB0014	E 227	PUSH	14h[sp]	;PUSH an ending address
00C2	EF0000	E 228	CALL	mem08	;CALL a Galloping Ones test
		229			
		230	BR_ON_ERR	Error_Found	
		234			
		235			
00CC	CB0010	E 236	PUSH	10h[sp]	;PUSH a second start and end address
00CF	CB0010	E 237	PUSH	10h[sp]	; for another region of RAM and
00D2	EF0000	E 238	CALL	mem08	;CALL the Galloping Ones test again
		239			
		240	BR_ON_ERR	Error_Found	
		244			
00DC	CB0014	E 245	PUSH	14h[sp]	;PUSH the start and end address of
00DF	CB0014	E 246	PUSH	14h[sp]	; a region of RAM
00E2	EF0000	E 247	CALL	mem09	;CALL the Walking 1s/0s test
		248			
		249	BR_ON_ERR	Error_Found	
		253			
		254			
00EC	CB0010	E 255	PUSH	10h[sp]	;PUSH the start and end address of
00EF	CB0010	E 256	PUSH	10h[sp]	; another region of RAM
00F2	EF0000	E 257	CALL	mem09	;CALL the Walking 1s/0s test again
		258			
		259	BR_ON_ERR	Error_Found	
		263			
00FC	CB0014	E 264	PUSH	14h[sp]	;PUSH the start and end address of
00FF	CB0014	E 265	PUSH	14h[sp]	; a region of RAM
0102	EF0000	E 266	CALL	mem0a	;CALL a Galloping 1s/0s test
		267			
		268	BR_ON_ERR	Error_Found	
		272			
		273			
010C	CB0010	E 274	PUSH	10h[sp]	;PUSH the start and end address of
010F	CB0010	E 275	PUSH	10h[sp]	; another region of RAM
0112	EF0000	E 276	CALL	mem0a	;CALL the Galloping 1s/0s test again
		277			

ERR	LOC	OBJECT	LINE	SOURCE STATEMENT	
			278	BR_ON_ERR	Error_Found
			282		
			283		
	011A	CB0002	E 284	PUSH	02h[sp]
	011D	EF0000	E 285	CALL	mem0c
			286		;PUSH a bit pattern to use and ;CALL the Checkerboard Pattern test ; for internal registers
			287	BR_ON_ERR	Error_Found
			291		
	0125	CB0014	E 292	PUSH	14h[sp]
	0128	CB0014	E 293	PUSH	14h[sp]
	012B	CB0006	E 294	PUSH	06h[sp]
	012E	EF0000	E 295	CALL	mem0d
			296		;PUSH the start and end address ; of a region of RAM, then ;PUSH a bit pattern to use, then ;CALL the Checkerboard Pattern test ; for external memory
			297	BR_ON_ERR	Error_Found
			301		
	0136	CB0010	E 302	PUSH	10h[sp]
	0139	CB0010	E 303	PUSH	10h[sp]
	013C	CB0006	E 304	PUSH	06h[sp]
	013F	EF0000	E 305	CALL	mem0d
			306		;PUSH the start and end address ; of another region of RAM, then ;PUSH a bit pattern to use, then ;CALL the Checkerboard Pattern test ; for external memory
			307	BR_ON_ERR	Error_Found
			311		
	0147	CB0014	E 312	PUSH	14h[sp]
	014A	CB0014	E 313	PUSH	14h[sp]
	014D	EF0000	E 314	CALL	sys03
			315		;PUSH a starting address, and ;PUSH an ending address for ; the Program Counter Module
			316	BR_ON_ERR	Error_Found
			320		
	0155	CB0010	E 321	PUSH	10h[sp]
	0158	CB0010	E 322	PUSH	10h[sp]
	015B	EF0000	E 323	CALL	sys03
			324		;PUSH the start and end addresses ;for a second test region for ; for the Program Counter Module
			325	BR_ON_ERR	Error_Found
			329		
	0163	C98020	E 330	PUSH	#2080h
	0166	CB000A	E 331	PUSH	0ah[sp]
	0169	EF0000	E 332	CALL	mem0b
			333		;PUSH the code starting address ;PUSH the ending code address ;CALL the Checksum routine
	016C	A1300000	E 334	LD	EREGL,#0030h
			335		;ALL DIAG96 TESTS PASSED ; load the appropriate error code
			336		
	0170	CF0014	E 337	POP	14h[sp]
	0173	65120000	E 338	ADD	sp,#12h
	0177	F0	E 339	RET	
			340		; clean off the stack ; return to the calling program
	0178		E 341	Error_Found:	
			342		
	0178	CF0014	E 343	POP	14h[sp]
	017B	65120000	E 344	ADD	sp,#12h
	017F	F0	E 345	RET	
			346		; return to the calling program
	0180		E 347	end	;***** end

SYMBOL TABLE LISTING

N A M E	VALUE	ATTRIBUTES
ALL_TESTS_ASM96	----	MODULE STACKSIZE(20)
ALU01	----	CODE EXTERNAL
ALU02	----	CODE EXTERNAL
ALU03	----	CODE EXTERNAL
ALU04	----	CODE EXTERNAL
ALU05	----	CODE EXTERNAL
BR_ON_ERR	----	MACRO
D96A96	0000H	CODE REL PUBLIC ENTRY
EREG1	----	REG EXTERNAL
EREG2	----	REG EXTERNAL
ERROR_FOUND	0178H	CODE REL ENTRY
MACRO_TEMP	0000H	REG REL BYTE
MEM01	----	CODE EXTERNAL
MEM02	----	CODE EXTERNAL
MEM03	----	CODE EXTERNAL
MEM04	----	CODE EXTERNAL
MEM05	----	CODE EXTERNAL
MEM06	----	CODE EXTERNAL
MEM07	----	CODE EXTERNAL
MEM08	----	CODE EXTERNAL
MEM09	----	CODE EXTERNAL
MEM0A	----	CODE EXTERNAL
MEM0B	----	CODE EXTERNAL
MEM0C	----	CODE EXTERNAL
MEM0D	----	CODE EXTERNAL
RESET_WATCHDOG	----	MACRO
RI	0006H	NULL ABS
SP	----	REG EXTERNAL
SP_STAT	----	REG EXTERNAL
SPSTATUS	----	MACRO
SPWAIT	----	MACRO
SYS01	----	CODE EXTERNAL
SYS02	----	CODE EXTERNAL
SYS03	----	CODE EXTERNAL
TI	0005H	NULL ABS
ZERO	----	REG EXTERNAL

ASSEMBLY COMPLETED, NO ERROR(S) FOUND.

SERIES-III PL/M-96 V1.0 COMPILATION OF MODULE ALLDIAG96TESTS
OBJECT MODULE PLACED IN :F2:D96P96.OBJ
COMPILER INVOKED BY: PLM96.86 :F2:D96P96.P96 CODE DEBUG

```
1          All$Diac96$Tests:
          DO;

2  1          SYS02:  PROCEDURE DWORD EXTERNAL;
3  2          END SYS02;

4  1          SYS03:  PROCEDURE (parm1,parm2) DWORD EXTERNAL;
5  2          DECLARE   (parm1,parm2) WORD;
6  2          END SYS03;

7  1          ALU01:  PROCEDURE DWORD EXTERNAL;
8  2          END ALU01;

9  1          ALU02:  PROCEDURE DWORD EXTERNAL;
10 2          END ALU02;

11 1          ALU03:  PROCEDURE DWORD EXTERNAL;
12 2          END ALU03;

13 1          ALU04:  PROCEDURE (parm1,parm2) DWORD EXTERNAL;
14 2          DECLARE   (parm1,parm2) WORD;
15 2          END ALU04;

16 1          ALU05:  PROCEDURE (parm1,parm2) DWORD EXTERNAL;
17 2          DECLARE   (parm1,parm2) WORD;
18 2          END ALU05;

19 1          MEM01:  PROCEDURE DWORD EXTERNAL;
20 2          END MEM01;

21 1          MEM02:  PROCEDURE DWORD EXTERNAL;
22 2          END MEM02;

23 1          MEM03:  PROCEDURE DWORD EXTERNAL;
24 2          END MEM03;

25 1          MEM04:  PROCEDURE (parm1) DWORD EXTERNAL;
26 2          DECLARE   (parm1) WORD;
27 2          END MEM04;

28 1          MEM05:  PROCEDURE DWORD EXTERNAL;
29 2          END MEM05;

30 1          MEM06:  PROCEDURE (parm1,parm2) DWORD EXTERNAL;
31 2          DECLARE   (parm1,parm2) WORD;
32 2          END MEM06;

33 1          MEM07:  PROCEDURE (parm1,parm2) DWORD EXTERNAL;
34 2          DECLARE   (parm1,parm2) WORD;
35 2          END MEM07;
```

```

36 1      MEM08: PROCEDURE (parm1,parm2) DWORD EXTERNAL;
37 2      DECLARE (parm1,parm2) WORD;
38 2      END MEM08;

39 1      MEM09: PROCEDURE (parm1,parm2) DWORD EXTERNAL;
40 2      DECLARE (parm1,parm2) WORD;
41 2      END MEM09;

42 1      MEM0A: PROCEDURE (parm1,parm2) DWORD EXTERNAL;
43 2      DECLARE (parm1,parm2) WORD;
44 2      END MEM0A;

45 1      MEM0B: PROCEDURE (parm1,parm2) DWORD EXTERNAL;
46 2      DECLARE (parm1,parm2) WORD;
47 2      END MEM0B;

48 1      MEM0C: PROCEDURE (parm1) DWORD EXTERNAL;
49 2      DECLARE (parm1) WORD;
50 2      END MEM0C;

51 1      MEM0D: PROCEDURE (parm1,parm2,parm3) DWORD EXTERNAL;
52 2      DECLARE (parm1,parm2,parm3) WORD;
53 2      END MEM0D;

54 1      DECLARE result DWORD;
55 1      DECLARE error$codes STRUCTURE (number WORD,detail WORD) AT (.result);

56 1      D96P96: PROCEDURE (ram1$start,ram1$stop,
        ram2$start,ram2$stop,
        random$seed,random$length,
        top$of$code,
        argument1,argument2,
        bit$pattern) DWORD PUBLIC;

57 2      DECLARE (ram1$start,ram1$stop,
        ram2$start,ram2$stop,
        random$seed,random$length,
        top$of$code,
        argument1,argument2,
        bit$pattern) WORD SLOW;

58 2      result=SYS02;
59 2      IF error$codes.number > 255 THEN GOTO end$tests;

61 2      result=ALU01;
62 2      IF error$codes.number > 255 THEN GOTO end$tests;

64 2      result=ALU02;
65 2      IF error$codes.number > 255 THEN GOTO end$tests;

67 2      result=ALU03;
68 2      IF error$codes.number > 255 THEN GOTO end$tests;

70 2      result=ALU04(47efH,1000H);

```

```

71 2      IF error$codes.number > 255 THEN GOTO end$tests;
73 2      result=ALU05(argument1,argument2);
74 2      IF error$codes.number > 255 THEN GOTO end$tests;
76 2      result=MEM01;
77 2      IF error$codes.number > 255 THEN GOTO end$tests;
79 2      result=MEM02;
80 2      IF error$codes.number > 255 THEN GOTO end$tests;
82 2      result=MEM03;
83 2      IF error$codes.number > 255 THEN GOTO end$tests;
85 2      result=MEM04(0);
86 2      IF error$codes.number > 255 THEN GOTO end$tests;
88 2      result=MEM05;
89 2      IF error$codes.number > 255 THEN GOTO end$tests;
91 2      result=MEM06(ram1$start,ram1$stop);
92 2      IF error$codes.number > 255 THEN GOTO end$tests;
94 2      result=MEM06(ram2$start,ram2$stop);
95 2      IF error$codes.number > 255 THEN GOTO end$tests;
97 2      result=MEM07(ram1$start,ram1$stop);
98 2      IF error$codes.number > 255 THEN GOTO end$tests;
100 2     result=MEM07(ram2$start,ram2$stop);
101 2     IF error$codes.number > 255 THEN GOTO end$tests;
103 2     result=MEM08(ram1$start,ram1$stop);
104 2     IF error$codes.number > 255 THEN GOTO end$tests;
106 2     result=MEM08(ram2$start,ram2$stop);
107 2     IF error$codes.number > 255 THEN GOTO end$tests;
109 2     result=MEM09(ram1$start,ram1$stop);
110 2     IF error$codes.number > 255 THEN GOTO end$tests;
112 2     result=MEM09(ram2$start,ram2$stop);
113 2     IF error$codes.number > 255 THEN GOTO end$tests;
115 2     result=MEM0A(ram1$start,ram1$stop);
116 2     IF error$codes.number > 255 THEN GOTO end$tests;
118 2     result=MEM0A(ram2$start,ram2$stop);
119 2     IF error$codes.number > 255 THEN GOTO end$tests;
121 2     result=MEM0C(bit$pattern);
122 2     IF error$codes.number > 255 THEN GOTO end$tests;
124 2     result=MEM0D(ram1$start,ram1$stop,bit$pattern);
125 2     IF error$codes.number > 255 THEN GOTO end$tests;
127 2     result=MEM0D(ram2$start,ram2$stop,bit$pattern);

```

```
128 2      IF error$codes.number > 255 THEN GOTO end$tests;
130 2      result=SYS03(ram1$start,ram1$stop);
131 2      IF error$codes.number > 255 THEN GOTO end$tests;
133 2      result=SYS03(ram2$start,ram2$stop);
134 2      IF error$codes.number > 255 THEN GOTO end$tests;
136 2      result=MEM0B(2080h,top$of$code);
137 2      error$codes.number=00f0h;
138 2      end$tests: RETURN result;
139 2      END D96P96;
140 1      END All$Diac96$Tests;
```

```

; STATEMENT 56
D96P96:
0000 C800 E PUSH ?FRAME01
0002 A01800 E LD ?FRAME01,SP
; STATEMENT 58
0005 EF0000 E CALL SYS02
0008 A01E02 R LD RRESULT+2H,TMP2
000B A01C00 R LD RESULT,TMP0
; STATEMENT 59
000E 89FF0000 R CMP ERRORCODES,#0FFH
0012 D102 BNH @0001
; STATEMENT 60
0014 2226 BR ENDTESTS
; STATEMENT 61
@0001:
0016 EF0000 E CALL ALU01
0019 A01E02 R LD RESULT+2H,TMP2
001C A01C00 R LD RESULT,TMP0
; STATEMENT 62
001F 89FF0000 R CMP ERRORCODES,#0FFH
0023 D102 BNH @0002
; STATEMENT 63
0025 2215 BR ENDTESTS
; STATEMENT 64
@0002:
0027 EF0000 E CALL ALU02
002A A01E02 R LD RESULT+2H,TMP2
002D A01C00 R LD RESULT,TMP0
; STATEMENT 65
0030 89FF0000 R CMP ERRORCODES,#0FFH
0034 D102 BNH @0003
; STATEMENT 66
0036 2204 BR ENDTESTS
; STATEMENT 67
@0003:
0038 EF0000 E CALL ALU03
003B A01E02 R LD RESULT+2H,TMP2
003E A01C00 R LD RESULT,TMP0
; STATEMENT 68
0041 89FF0000 R CMP ERRORCODES,#0FFH
0045 D102 BNH @0004
; STATEMENT 69
0047 21F3 BR ENDTESTS
; STATEMENT 70
@0004:
0049 C9EF47 PUSH #47EFH
004C C90010 PUSH #1000H
004F EF0000 E CALL ALU04
0052 A01E02 R LD RRESULT+2H,TMP2
0055 A01C00 R LD RESULT,TMP0
; STATEMENT 71
0058 89FF0000 R CMP ERRORCODES,#0FFH
005C D102 BNH @0005
; STATEMENT 72
005E 21DC BR ENDTESTS
; STATEMENT 73

```

```

0060
0060 CB0008      E      @0005:  PUSH  ARGUMENT1[?FRAME01]
0063 CB0006      E      PUSH  ARGUMENT2[?FRAME01]
0066 EF0000      E      CALL  ALU05
0069 A01E02      R      LD    RESULT+2H,TMP2
006C A01C00      R      LD    RESULT,TMP0
          ; STATEMENT      74
006F 89FF0000    R      CMP  ERRORCODES,#0FFH
0073 D102                BNH  @0006
          ; STATEMENT      75
0075 21C5                BR  ENDTESTS
          ; STATEMENT      76
@0006:
0077              E      CALL  MEM01
0077 EF0000      R      LD    RESULT+2H,TMP2
007A A01E02      R      LD    RESULT,TMP0
007D A01C00      R      LD    RESULT,TMP0
          ; STATEMENT      77
0080 89FF0000    R      CMP  ERRORCODES,#0FFH
0084 D102                BNH  @0007
          ; STATEMENT      78
0086 21B4                BR  ENDTESTS
          ; STATEMENT      79
@0007:
0088              E      CALL  MEM02
0088 EF0000      R      LD    RESULT+2H,TMP2
008B A01E02      R      LD    RESULT,TMP0
008E A01C00      R      LD    RESULT,TMP0
          ; STATEMENT      80
0091 89FF0000    R      CMP  ERRORCODES,#0FFH
0095 D102                BNH  @0008
          ; STATEMENT      81
0097 21A3                BR  ENDTESTS
          ; STATEMENT      82
@0008:
0099              E      CALL  MEM03
0099 EF0000      R      LD    RESULT+2H,TMP2
009C A01E02      R      LD    RESULT,TMP0
009F A01C00      R      LD    RESULT,TMP0
          ; STATEMENT      83
00A2 89FF0000    R      CMP  ERRORCODES,#0FFH
00A6 D102                BNH  @0009
          ; STATEMENT      84
00A8 2192                BR  ENDTESTS
          ; STATEMENT      85
@0009:
00AA              E      PUSH  R0
00AA C800                CALL  MEM04
00AC EF0000      R      LD    RESULT+2H,TMP2
00AF A01E02      R      LD    RESULT,TMP0
00B2 A01C00      R      LD    RESULT,TMP0
          ; STATEMENT      86
00B5 89FF0000    R      CMP  ERRORCODES,#0FFH
00B9 D102                BNH  @000A
          ; STATEMENT      87
00BB 217F                BR  ENDTESTS
          ; STATEMENT      88
@000A:
00BD              E      CALL  MEM05
00BD EF0000      R      LD    RESULT+2H,TMP2
00C0 A01E02      R      LD    RESULT,TMP0

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```

00C3 A01C00      R      LD      RESULT, TMP0
                   ; STATEMENT      89
00C6 89FF0000   R      CMP      ERRORCODES, #0FFH
00CA D102         BNH      @000B
                   ; STATEMENT      90
00CC 216E        BR      ENDTESTS
                   ; STATEMENT      91
00CE @000B:
00CE CB0016       E      PUSH     RAM1START[?FRAME01]
00D1 CB0014       E      PUSH     RAM1STOP[?FRAME01]
00D4 EF0000       E      CALL     MEM06
00D7 A01E02       R      LD      RESULT+2H, TMP2
00DA A01C00       R      LD      RESULT, TMP0
                   ; STATEMENT      92
00DD 89FF0000   R      CMP      ERRORCODES, #0FFH
00E1 D102         BNH      @000C
                   ; STATEMENT      93
00E3 2157        BR      ENDTESTS
                   ; STATEMENT      94
00E5 @000C:
00E5 CB0012       E      PUSH     RAM2START[?FRAME01]
00E8 CB0010       E      PUSH     RAM2STOP[?FRAME01]
00EB EF0000       E      CALL     MEM06
00EE A01E02       R      LD      RESULT+2H, TMP2
00F1 A01C00       R      LD      RESULT, TMP0
                   ; STATEMENT      95
00F4 89FF0000   R      CMP      ERRORCODES, #0FFH
00F8 D102         BNH      @000D
                   ; STATEMENT      96
00FA 2140        BR      ENDTESTS
                   ; STATEMENT      97
00FC @000D:
00FC CB0016       E      PUSH     RAM1START[?FRAME01]
00FF CB0014       E      PUSH     RAM1STOP[?FRAME01]
0102 EF0000       E      CALL     MEM07
0105 A01E02       R      LD      RESULT+2H, TMP2
0108 A01C00       R      LD      RESULT, TMP0
                   ; STATEMENT      98
010B 89FF0000   R      CMP      ERRORCODES, #0FFH
010F D102         BNH      @000E
                   ; STATEMENT      99
0111 2129        BR      ENDTESTS
                   ; STATEMENT     100
0113 @000E:
0113 CB0012       E      PUSH     RAM2START[?FRAME01]
0116 CB0010       E      PUSH     RAM2STOP[?FRAME01]
0119 EF0000       E      CALL     MEM07
011C A01E02       R      LD      RESULT+2H, TMP2
011F A01C00       R      LD      RESULT, TMP0
                   ; STATEMENT     101
0122 89FF0000   R      CMP      ERRORCODES, #0FFH
0126 D102         BNH      @000F
                   ; STATEMENT     102
0128 2112        BR      ENDTESTS
                   ; STATEMENT     103
012A @000F:

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```

012A CB0016 E PUSH RAM1START[?FRAME01]
012D CB0014 E PUSH RAM1STOP[?FRAME01]
0130 EF0000 E CALL MEM08
0133 A01E02 R LD RESULT+2H,TMP2
0136 A01C00 R LD RESULT,TMP0
; STATEMENT 104
0139 89FF0000 R CMP ERRORCODES,#0FFH
013D D102 BNH @0010
; STATEMENT 105
013F 20FB BR ENDTESTS
; STATEMENT 106

@0010:
0141 E PUSH RAM2START[?FRAME01]
0144 CB0010 E PUSH RAM2STOP[?FRAME01]
0147 EF0000 E CALL MEM08
014A A01E02 R LD RESULT+2H,TMP2
014D A01C00 R LD RESULT,TMP0
; STATEMENT 107
0150 89FF0000 R CMP ERRORCODES,#0FFH
0154 D102 BNH @0011
; STATEMENT 108
0156 20E4 BR ENDTESTS
; STATEMENT 109

@0011:
0158 E PUSH RAM1START[?FRAME01]
015B CB0014 E PUSH RAM1STOP[?FRAME01]
015E EF0000 E CALL MEM09
0161 A01E02 R LD RESULT+2H,TMP2
0164 A01C00 R LD RESULT,TMP0
; STATEMENT 110
0167 89FF0000 R CMP ERRORCODES,#0FFH
016B D102 BNH @0012
; STATEMENT 111
016D 20CD BR ENDTESTS
; STATEMENT 112

@0012:
016F E PUSH RAM2START[?FRAME01]
0172 CB0010 E PUSH RAM2STOP[?FRAME01]
0175 EF0000 E CALL MEM09
0178 A01E02 R LD RESULT+2H,TMP2
017B A01C00 R LD RESULT,TMP0
; STATEMENT 113
017E 89FF0000 R CMP ERRORCODES,#0FFH
0182 D102 BNH @0013
; STATEMENT 114
0184 20B6 BR ENDTESTS
; STATEMENT 115

@0013:
0186 E PUSH RAM1START[?FRAME01]
0189 CB0014 E PUSH RAM1STOP[?FRAME01]
018C EF0000 E CALL MEM0A
018F A01E02 R LD RESULT+2H,TMP2
0192 A01C00 R LD RESULT,TMP0
; STATEMENT 116
0195 89FF0000 R CMP ERRORCODES,#0FFH
0199 D102 BNH @0014

```

```

; STATEMENT 117
019B 209F BR ENDTSTS
; STATEMENT 118
@0014:
019D E PUSH RAM2START[?FRAME01]
01A0 E PUSH RAM2STOP[?FRAME01]
01A3 E CALL MEM0A
01A6 R LD RESULT+2H,TMP2
01A9 R LD RESULT,TMP0
; STATEMENT 119
01AC R CMP ERRORCODES,#0FFH
01B0 BNH @0015
; STATEMENT 120
01B2 BR ENDTSTS
; STATEMENT 121
@0015:
01B4 E PUSH BITPATTERN[?FRAME01]
01B7 E CALL MEM0C
01BA R LD RESULT+2H,TMP2
01BD R LD RESULT,TMP0
; STATEMENT 122
01C0 R CMP ERRORCODES,#0FFH
01C4 BNH @0016
; STATEMENT 123
01C6 BR ENDTSTS
; STATEMENT 124
@0016:
01C8 E PUSH RAM1START[?FRAME01]
01CB E PUSH RAM1STOP[?FRAME01]
01CE E PUSH BITPATTERN[?FRAME01]
01D1 E CALL MEM0D
01D4 R LD RESULT+2H,TMP2
01D7 R LD RESULT,TMP0
; STATEMENT 125
01DA R CMP ERRORCODES,#0FFH
01DE BNH @0017
; STATEMENT 126
01E0 BR ENDTSTS
; STATEMENT 127
@0017:
01E2 E PUSH RAM2START[?FRAME01]
01E5 E PUSH RAM2STOP[?FRAME01]
01E8 E PUSH BITPATTERN[?FRAME01]
01EB E CALL MEM0D
01EE R LD RESULT+2H,TMP2
01F1 R LD RESULT,TMP0
; STATEMENT 128
01F4 R CMP ERRORCODES,#0FFH
01F8 BNH @0018
; STATEMENT 129
01FA BR ENDTSTS
; STATEMENT 130
@0018:
01FC E PUSH RAM1START[?FRAME01]
01FF E PUSH RAM1STOP[?FRAME01]
0202 E CALL SYS03

```

```

0205 A01E02      R      LD      RESULT+2H,TMP2
0208 A01C00      R      LD      RESULT,TMP0
                        ;      STATEMENT 131
020B 89FF0000   R      CMP      ERRORCODES,#0FFH
020F D102        BNH      @0019
                        ;      STATEMENT 132
0211 2029        BR      ENDTESTS
                        ;      STATEMENT 133
0213 @0019:
0213 CB0012      E      PUSH     RAM2START[?FRAME01]
0216 CB0010      E      PUSH     RAM2STOP[?FRAME01]
0219 EF0000      E      CALL     SYS03
021C A01E02      R      LD      RESULT+2H,TMP2
021F A01C00      R      LD      RESULT,TMP0
                        ;      STATEMENT 134
0222 89FF0000   R      CMP      FRRORCODES,#0FFH
0226 D102        BNH      @001A
                        ;      STATEMENT 135
0228 2012        BR      ENDTESTS
                        ;      STATEMENT 136
022A @001A:
022A C98020      E      PUSH     #2080H
022D CB000A      E      PUSH     TOPOFCODE[?FRAME01]
0230 EF0000      E      CALL     MEM0B
0233 A01E02      R      LD      RESULT+2H,TMP2
0236 A01C00      R      LD      RESULT,TMP0
                        ;      STATEMENT 137
0239 ADF000      R      LDBZE  ERRORCODES,#0F0H
                        ;      STATEMENT 138
023C ENDTESTS:
023C A0021E      R      LD      TMP2,RESULT+2H
023F A0001C      R      LD      TMP0,RESULT
0242 CC00        E      POP     ?FRAME01
0244 A21822      LD      TMP6,[SP]
0247 65160018   ADD     SP,#16H
024B E322        BR      [TMP6]
                        ;      STATEMENT 139
                        ;      STATEMENT 140
                        END

```

MODULE INFORMATION:

```

CODE AREA SIZE      = 024DH   589D
CONSTANT AREA SIZE  = 0000H   0D
DATA AREA SIZE      = 0000H   0D
STATIC REGS AREA SIZE = 0004H   4D
OVERLAYABLE REGS AREA SIZE = 0000H   0D
MAXIMUM STACK SIZE  = 000AH   10D
183 LINES READ

```

```
PL/M-96 COMPILATION COMPLETE.      0 WARNINGS,      0 ERRORS
```

MCS-96 MACRO ASSEMBLER SELECTED_TESTS_ASM96

SERIES-III MCS-96 MACRO ASSEMBLER. V1.0

SOURCE FILE: :F5:D96FST.A96

OBJECT FILE: :F5:D96FST.OBJ

CONTROLS SPECIFIED IN INVOCATION COMMAND: NOGEN DEBUG

ERR LOC	OBJECT	LINE	SOURCE STATEMENT
		1	
		2	;*****
		3	Selected Tests_ASM96 MODULE STACKSIZE(20)
		4	;***** 0031
		5	;
		6	; In order to run this module, the STACK must be ALL external, and the
		7	; data ram partitioned for memory test must not include ANY of the STACK
		8	;
		9	; To call this module
		10	;
		11	PUSH #<RAM segment1 start address>
		12	PUSH #<RAM segment1 ending address>
		13	PUSH #<RAM segment2 start address>
		14	PUSH #<RAM segment2 ending address>
		15	PUSH #<random seed>
		16	PUSH #<number of cycles desired for random test>
		17	PUSH #<address of the last byte of rom>
		18	PUSH #<an argument for mul/div tests>
		19	PUSH #<a second argument for mul/div tests>
		20	PUSH #<a bit pattern for memory tests>
		21	CALL D96FST
		22	;
		23	;
		24	;*****
0000		25	
		26	rseg
		27	
		28	extrn sp,ereq1,ereq2
		29	
		30	
0000		31	cseq
		32	extrn sys01,sys02,sys03,alu01,alu02,alu03,alu04,alu05
		33	extrn mem01,mem02,mem03,mem04,mem05,mem06,mem07,mem08
		34	extrn mem09,mem0a,mem0b,mem0c,mem0d
		35	
		36	PUBLIC D96FST
		37	\$ject

ERR LOC OBJECT

LINE SOURCE STATEMENT

0000

0000

0000

0005

0006

```

38
39 $include (:f3:dstmac.inc)
=1 40 ;*****
=1 41 ;DST_Macros INCLUDE FILE ;*****
=1 42 ;*****
=1 43
=1 44 rseq
=1 45
=1 46 macro_temp: DSB 1
=1 47 extrn_zero,sp_stat
=1 48
=1 49 cseg
=1 50 ti equ 5
=1 51 ri equ 6
=1 52
=1 53
=1 54 ;*****
=1 55 RESET_WATCHDOG MACRO ;macro to reset the watchdog
=1 56 LDB 0ah,#1eh
=1 57 LDB 0ah,#0elh
=1 58 ENDM
=1 59 ;*****
=1 60
=1 61
=1 62 ;*****
=1 63 SPSTATUS MACRO v1 ;macro to read sp_stat to
=1 64 LOCAL Sp_read ;work around the ri/ti bug
=1 65 Sp_read: ;on the 8x9x-90.
=1 66 LDB macro_temp,sp_stat
=1 67 ORB v1,macro_temp
=1 68 ANDB macro_temp,#01100000B
=1 69 JNE Sp_read
=1 70 ENDM
=1 71 ;*****
=1 72
=1 73
=1 74
=1 75 ;*****
=1 76 SPWAIT MACRO v2 ;macro to wait for ri/ti set
=1 77 ;and avoid 8x9x-90 bug.
=1 78 ;NOTE!! this macro won't work
=1 79 JBC sp_stat,v2,$ ;with a full duplex line.
=1 80 LDB zero,sp_stat
=1 81
=1 82 ENDM
=1 83 ;*****
=1 84
=1 85
=1 86
=1 87 ;*****
=1 88 BR_ON_ERR MACRO Label ;macro to test high byte of
=1 89 ;EREGL and branch away if
=1 90 CMPB ereql+h,zero ;the byte is non-zero (which
=1 91 BNE Label ;means there was an error).
=1 92 ENDM
=1 93 ;*****
=1 94

```

ERR LOC	OBJECT	LINE	SOURCE STATEMENT	
		96		
	0000	97	D96FST:	
		98		
	0000 EF0000	E 99	CALL sys02.A96	;CALL the Power Up Test
		100		
		101	BR_ON_ERR	Error_Found
		105		
	000A EF0000	E 106	CALL alu01	;CALL the Add/Subtract test
		107		
		108	BR_ON_ERR	Error_Found
		112		
	0014 EF0000	E 113	CALL alu02	;CALL the MULUB test
		114		
		115	BR_ON_ERR	Error_Found
		119		
	001E EF0000	E 120	CALL alu03	;CALL the Multiply/Divide Table
		121		; driven test
		122	BR_ON_ERR	Error_Found
		126		
	0028 CB000C	E 127	PUSH	0ch[sp]
	002B CB000C	E 128	PUSH	0ch[sp]
	002E EF0000	E 129	CALL alu04	;CALL the Multiply/Divide Table
		130		; driven test
		131	BR_ON_ERR	Error_Found
		135		
	0038 CB0006	E 136	PUSH	06h[sp]
	003B CB0006	E 137	PUSH	06h[sp]
	003E EF0000	E 138	CALL alu05	;CALL the Multiply/Divide Core test
		139		
		140	BR_ON_ERR	Error_Found
		144		
	0048 EF0000	E 145	CALL mem01	;CALL the Complementary Address test
		146		; for internal registers
		147	BR_ON_ERR	Error_Found
		151		
	0052 EF0000	E 152	CALL mem03	;CALL the Galloping 1s/0s test
		153		; for internal registers
		154	BR_ON_ERR	Error_Found
		158		
	005C EF0000	E 159	CALL mem05	;CALL the Chekerboard Pattern test
		160		; for internal registers
		161	BR_ON_ERR	Error_Found
		165		
	0066 CB0014	E 166	PUSH	14h[sp]
	0069 CB0014	E 167	PUSH	14h[sp]
	006C EF0000	E 168	CALL mem06	;CALL the Complementary Address test for
		169		; external RAM
		170	BR_ON_ERR	Error_Found
		174		
	0074 CB0010	E 175	PUSH	10h[sp]
	0077 CB0010	E 176	PUSH	10h[sp]
	007A EF0000	E 177	CALL mem06	;CALL the Complementary Address test for
		178		; external RAM
		179	BR_ON_ERR	Error_Found
		183		
	0082 CB0014	E 184	PUSH	14h[sp]
	0085 CB0014	E 185	PUSH	14h[sp]
				;CALL the Complementary Address test for
				; external RAM
				; for a region of RAM, and PUSH

```

ERR LOC OBJECT LINE SOURCE STATEMENT
0088 CB0006 E 186 PUSH 06h[sp] ; a bit pattern to use in the
008B EF0000 E 187 CALL mem0d ; Checkerboard Pattern test for
188 ; external RAM
189 BR_ON_ERR Error_Found
193
0093 CB0010 E 194 PUSH 10h[sp] ;PUSH a start and end address for
0096 CB0010 E 195 PUSH 10h[sp] ; another region of RAM, and PUSH
0099 CB0006 E 196 PUSH 06h[sp] ; a bit pattern to use in the
009C EF0000 E 197 CALL mem0d ; Checkerboard Pattern test for
198 ; external RAM
199 BR_ON_ERR Error_Found
203
00A4 CB0014 E 204 PUSH 14h[sp] ;PUSH a start and end address
00A7 CB0014 E 205 PUSH 14h[sp] ; for a region of RAM to conduct
00AA EF0000 E 206 CALL sys03 ; the Program Counter test
207
208 BR_ON_ERR Error_Found
212
00B2 CB0010 E 213 PUSH 10h[sp] ;PUSH a start and end address
00B5 CB0010 E 214 PUSH 10h[sp] ; for another region of RAM to conduct
00B8 EF0000 E 215 CALL sys03 ; the Program Counter test
216
217 BR_ON_ERR Error_Found
221
00C0 C98020 222 PUSH #2080h ;PUSH the code starting address
00C3 CB000A E 223 PUSH 0ah[sp] ;PUSH the code ending address
00C6 EF0000 E 224 CALL mem0b ; CALL the checksum routine
225
00C9 A1310000 E 226 LD ereql,#0031h ;ALL DIAG96 TESTS PASSED
227 ; load appropriate error code
228
00CD CF0014 E 229 POP 14h[sp] ; clean off the stack
00D0 65120000 E 230 ADD sp,#12h
00D4 F0 231 RET ; return to the calling program
232
00D5 233 Error_Found:
234
00D5 CF0014 E 235 POP 14h[sp] ; clean off the stack
00D8 65120000 E 236 ADD sp,#12h
00DC F0 237 RET ; return to the calling program
238
239 ;*****
00DD 240 end

```

SYMBOL TABLE LISTING

N A M E	VALUE	ATTRIBUTES
ALU01	----	CODE EXTERNAL
ALU02	----	CODE EXTERNAL
ALU03	----	CODE EXTERNAL
ALU04	----	CODE EXTERNAL
ALU05	----	CODE EXTERNAL
BR ON ERR	----	MACRO
D96FST	0000H	CODE REL PUBLIC ENTRY
EREG1	----	REG EXTERNAL
EREG2	----	REG EXTERNAL
ERROR_FOUND	00D5H	CODE REL ENTRY
MACRO_TEMP	0000H	REG REL BYTE
MEM01	----	CODE EXTERNAL
MEM02	----	CODE EXTERNAL
MEM03	----	CODE EXTERNAL
MEM04	----	CODE EXTERNAL
MEM05	----	CODE EXTERNAL
MEM06	----	CODE EXTERNAL
MEM07	----	CODE EXTERNAL
MEM08	----	CODE EXTERNAL
MEM09	----	CODE EXTERNAL
MEM0A	----	CODE EXTERNAL
MEM0B	----	CODE EXTERNAL
MEM0C	----	CODE EXTERNAL
MEM0D	----	CODE EXTERNAL
RESET_WATCHDOG	----	MACRO
RI	0006H	NULL ABS
SELECTED_TESTS_ASM96	----	MODULE STACKSIZE(20)
SP	----	REG EXTERNAL
SP_STAT	----	REG EXTERNAL
SPSTATUS	----	MACRO
SPWAIT	----	MACRO
SYS01	----	CODE EXTERNAL
SYS02	----	CODE EXTERNAL
SYS03	----	CODE EXTERNAL
TI	0005H	NULL ABS
ZERO	----	REG EXTERNAL

ASSEMBLY COMPLETED, NO ERROR(S) FOUND.

MCS-96 MACRO ASSEMBLER DSTUSR

SERIES-III MCS-96 MACRO ASSEMBLER, V1.0

SOURCE FILE: :F2:DSTUSR.A96

OBJECT FILE: :F2:DSTUSR.OBJ

CONTROLS SPECIFIED IN INVOCATION COMMAND: GEN DEBUG

ERR	LOC	OBJECT	LINE	SOURCE STATEMENT
			1	;*****
			2	DSTUSR MODULE main.stacksize(2)
			3	;*****
			4	
			5	
	0040		6	oseg at 40h
	0040		7	User_Registers: DSB lch
	0040		8	temp set User_Registers:WORD
			9	
	0000		10	rseq
			11	EXTRN sp,zero,timer1,ereq1
			12	
	0100		13	
			14	dseq at 100h ;to ensure that the STACK does not get
	0100		15	; located in an area of RAM that will be
			16	DSEG1: DSB 700h ; memory tested, reserve those regions
			17	; as data segments.
	4200		18	dseq at 4200h
			19	
	4200		20	DSEG2: DSB 1e00h
			21	
			22	
	2080		23	
			24	cseq at 2080h
			25	
			26	extrn alu04,alu01,alu02,mem06,mem0a,error_proc,alu05
			27	EXTRN DSTISR
			28	
	2080	A1FF0040	29	LD temp,#0ffh
	2084	E040FD	30	DJNZ temp,\$; wait for sbe96 NMIs to stop
			31	
	2087	A1000000	32	LD sp,#STACK
			33	
	208B	C90001	34	PUSH #100h ;RAM segment1 start address
	208E	C9FF07	35	PUSH #7ffh ;RAM segment1 end address
	2091	C90042	36	PUSH #4200h ;RAM segment2 start address
	2094	C9FF5F	37	PUSH #5fffh ;RAM segment2 end address
	2097	C9EF47	38	PUSH #47efh ;random seed
	209A	C90010	39	PUSH #1000h ;random test length
	209D	C9FF3F	40	PUSH #3fffh ;top of code address
	20A0	C9429D	41	PUSH #9d42h ;an argument for mul/div test
	20A3	C98C77	42	PUSH #778ch ;another argument for mul/div test
	20A6	C95A5A	43	PUSH #5a5ah ;bit pattern for memory test
	20A9	EF0000	44	CALL DSTISR ;CALL the Dynamic Stability Test
			45	; initialization routine
			46	
	20AC		47	Main_Task: ; _____
			48	
	20AC	C98080	49	push #8080h
	20AF	C90080	50	push #8000h ; use the multiply/divide core
	20B2	EF0000	51	call alu05 ; test on the arguments

ERR	LOC	OBJECT		LINE	SOURCE STATEMENT	
	20B5	980001	E	52	cmpb eregl+1,zero	; #8080h and #8000h in all
	20B8	DF022074		53	bne error_found	; combinations
					!JE \$+4	
					!SJMP error_found	; combinations
	20BC	C90080		54		
	20BF	C98080		55	push #8000h	
	20C2	EF0000	E	56	push #8080h	
	20C5	980001	E	57	call alu05	
	20C8	DF022064		58	cmpb eregl+1,zero	
				59	bne error_found	
					!JE \$+4	
					!SJMP error_found	
	20CC	C90080		60		
	20CF	C90080		61	push #8000h	
	20D2	EF0000	E	62	push #8000h	
	20D5	980001	E	63	call alu05	
	20D8	D756		64	cmpb eregl+1,zero	
				65	bne error_found	
	20DA	C98080		66		
	20DD	C90080		67	push #8080h	
	20E0	EF0000	E	68	push #8000h	
	20E3	980001	E	69	call alu05	
	20E6	D748		70	cmpb eregl+1,zero	
				71	bne error_found	
	20E8	C90001		72		
	20EB	C9FF07		73	push #100h	; perform a galloping ls/0s test
	20EE	EF0000	E	74	push #7ffh	; on a small section of RAM
	20F1	980001	E	75	Call mem0a	
	20F4	D73A		76	cmpb eregl+1,zero	
				77	bne error_found	
	20F6	C800	E	78		
	20F8	C90020		79	push timer1	; send a timer1 based seed to the
	20FB	EF0000	E	80	push #2000h	; random number based multiply/divide
	20FE	980001	E	81	call alu04	; test and let it run for a string
	2101	D72D		82	cmpb eregl+1h,zero	; of 2000h argument pairs
				83	bne error_found	
	2103	EF0000	E	84		
	2106	980001	E	85	call alu01	; perform the add/subtract test
	2109	D725		86	cmpb eregl+1h,zero	
				87	bne error_found	
	210B	C90042		88		
	210E	C9FF5F		89	push #4200h	; perform a Complementary address test
	2111	EF0000	E	90	push #5ffh	; on a large section of RAM
	2114	980001	E	91	Call mem06	
	2117	D717		92	cmpb eregl+1,zero	
				93	bne error_found	
	2119	EF0000	E	94		
	211C	980001	E	95	call alu02	; perform the MULUB test
	211F	D70F		96	cmpb eregl+1h,zero	
				97	bne error_found	
	2121	C800	E	98		
	2123	C90020		99	push timer1	; send another timer1 based seed to
	2126	EF0000	E	100	push #2000h	; the random number based multiply/
	2129	980001	E	101	call alu04	; divide test
	212C	D702		102	cmpb eregl+1h,zero	
				103	bne error_found	
				104		

MCS-96 MACRO ASSEMBLER DSTUSR

```

ERR LOC OBJECT          LINE      SOURCE STATEMENT
212E 277C              105      BR      Main_task          ; start the main_task tests over
                               106
2130                    107      Error_found:
2130 FA                108      di                      ; if an error is found, disable
2131 EF0000            E 109      CALL   Error_Proc        ; interrupts and call the error
                               110                          ; procedure in the DST96.LIB.
                               111                          ; the test that found an error will
                               112                          ; have placed the appropriate
                               113                          ; error codes in locations EREG1 and
                               114                          ; EREG2 for output through Error_Proc
2134 27FE              115      BR $
                               116      ;*****
2136                    117
                               118      end

```

M S-96 MACRO ASSEMBLER DSTUSR

SYMBOL TABLE LISTING

N A M E	VALUE	ATTRIBUTES
ALU01	-----	CODE EXTERNAL
ALU02	-----	CODE EXTERNAL
ALU04	-----	CODE EXTERNAL
ALU05	-----	CODE EXTERNAL
DSEG1	0100H	DATA ABS BYTE
DSEG2	4200H	DATA ABS BYTE
DSTISR	-----	CODE EXTERNAL
DSTUSR	-----	MODULE MAIN STACKSIZE(2)
EREG1	-----	REG EXTERNAL
ERROR_FOUND	2130H	CODE ABS ENTRY
ERROR_PROC	-----	CODE EXTERNAL
MAIN_TASK	20ACH	CODE ABS ENTRY
MEM06	-----	CODE EXTERNAL
MEM0A	-----	CODE EXTERNAL
SP	-----	REG EXTERNAL
TEMP	0040H	OVERLAY ABS WORD
TIMER1	-----	REG EXTERNAL
USER_REGISTERS	0040H	OVERLAY ABS BYTE
ZERO	-----	REG EXTERNAL

ASSEMBLY COMPLETED. NO ERROR(S) FOUND.



80960 Application Brief & Article Reprints

8



APPLICATION BRIEF

AB-42

December 1988

80960kx Self-Test

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Order Number: 270703-001

INTRODUCTION

How do you know that your product still works? Are there diagnostics in the machine? If so how do you know the embedded controller itself works properly? These questions point up a very important area in embedded control—diagnostics—the task that can help avoid damaging situations or expensive down time. Often the embedded control designer includes diagnostics in the boot-up routines. The diagnostic test is written to verify system functionality but cannot test much, if any of the embedded processor. This leaves a gap in the diagnostic effort, and as processors become more complex the gap becomes more critical. The 80960Kx and 80960MC embedded processors attempt to fill this gap by including a self-test that executes upon power-up and reset. This self-test checks out basic processor functionality and bus activity. After the self-test has completed successfully system diagnostics may be done with the knowledge that the processor is working properly.

GOALS OF SELF-TEST

The self-test was designed to guarantee that each “failure check” is within known boundaries. The self-test is executed in two phases: the first phase tristates all local-bus pins denying any bus accesses. Self-test can then proceed to test the internals of the part. The last phase of the self-test reads the first eight words in memory and performs a checksum. Failure of the test is indicated on the `FAILURE` pin.

Self-test also had to be very efficient in order to fit in microcode. 86 microinstructions were allocated for self-test. Carefully chosen values are written to and read from internal functional units in software loops allowing complete arrays to be tested. These 86 microinstructions execute test loops that run in 46,500 cycles.

The coverage of the self-test is about 50%. The first goal of not allowing bus accesses during self-test means the bus interface and certain internal paths cannot be tested. It also means that no indication of the test result is presented to the outside world until the first phase of the self-test is completed 46,500 cycles later. What this means is that fault grading of the self-test requires massive compute and memory resources and is simply not yet practical. Test coverage was approximated by taking the percentage of the tested die size area. Although this is a crude measurement the regular arrays are easily measured for size and tested, and since their total area is a significant portion of the die area it is felt the 50% value is a reasonable approximation at this time.

MAJOR BLOCKS OF THE 80960

The 80960KB, 80960KA, and 80960MC all share a core of internal functional blocks. The core functional

blocks are: Bus Control Logic (BCL), Instruction Fetch Unit (IFU), Instruction Decoder (ID), MicroInstruction Sequencer (MIS), and Integer Execution Unit (IEU). The 80960KB adds a Floating Point Unit and the 80960MC adds both a Floating Point Unit and a Memory Management Unit (MMU).

Each of the functional blocks within the processors are listed below with transistor count percentages.

80960KA	80960KB	80960MC	Function Unit
7%	6%	5%	Bus Control Logic (Interrupt Controller)
24%	21%	18%	Instruction Fetch Unit
6%	5%	5%	Instruction Decoder
41%	35%	30%	MicroInstruction Sequencer
22%	19%	16%	Integer Execution Unit
	14%	12%	Floating Point Unit
		14%	Memory Management Unit

The self-test tests all of the major regular structures in the processor. These include the MIS ROM, IFU Cache (instruction cache), MMU Cache (80960MC only), and the IEU RAM array which includes the local and global registers and register cache. In addition the MIS control, logic and the IEU literals are directly tested.

There are several functions and paths in the processors that are not directly tested but are tested by indirection. The microinstruction bus; data bus; and the IEU, TLB, and IFU controls and internal buses are tested indirectly when the major blocks are tested.

Several functional blocks are simply not tested by the self-test due to the no outside bus activity restriction. These are the BCL, IFU instruction pointer and fetch control, ID, and the FPU. The BCL, IFU, and ID are not tested because it would require instructions fetched from external memory to be run through the fetch and decode stages of the pipeline violating the first goal of the self-test. The FPU is not tested because a comprehensive test would simply be too large for the size limit of self-test.

Generally, any functions due to the fetch and decode stages of the pipeline can be tested in a diagnostic test after self-test by simply executing instructions from each of the five instruction formats using various operand types. It should be noted that each of the parts are comprehensively “fault graded” to a 97% level before they are shipped to customers. This “fault grading” has a 99.9% level of confidence.

SELF-TEST ALGORITHM

The self-test algorithm consists of writing then reading values from the arrayed structures in the 80960Kx. The values chosen test the logic for "stuck-at's". These faults manifest themselves by being fixed at a certain value, for example a node that "opens" by electromigration and is subsequently pulled low by capacitive coupling to a nearby V_{SS} node is "stuck at" V_{SS} . The values written to the arrays are read back out at a later time and a check-sum is performed. The results of the check-sum are cumulative and shown to the outside world through the FAILURE pin.

The algorithm is as follows:

```
# Initialization
Disable all interrupts
Tristate the external Bus

# Self-Test
Assert the FAILURE pin

Loop:
Write the IEU RAM array
Write the IFU CACHE
Write the TLB CACHE (80960MC only)
Read the IEU RAM array and Literals
Perform a checksum update
Read the IFU CACHE
Read the TLB Cache (80960MC only)
Perform a checksum update
Repeat the loop until all locations
have been tested

Read the MIS ROM until done

Perform a checksum update
Check Results

IF checksum is wrong Assert the
FAILURE pin and stop
ELSE Deassert the FAILURE pin

Assert the FAILURE pin

Read the first 8 words from memory
Perform a checksum update
Check Results

IF checksum is wrong Assert the
FAILURE pin and stop
ELSE Deassert the FAILURE pin
# End Self-Test

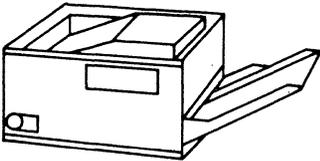
# Finish Initialization
Fetch first instructions from
initialization IP
Enable Instruction Decoding
```

Notice in the above algorithm that the FAILURE pin is actually asserted, then deasserted upon successful completion of the self-test.

This algorithm does not trace out the entire initialization procedure followed upon power-up and reset. Refer to the chapter "Processor Management and Initialization" in the "80960KB Programmer's Reference Manual" for more complete information on the initialization sequence and the "80960KB Data Sheet" for the proper reset sequence.

CONCLUSION

The automatic self-test integrated into the 80960Kx and 80960MC greatly enhance the diagnostic effort in an embedded system by ensuring the embedded processor is working properly before any system diagnostics are carried out. This extra step in diagnostics along with the comprehensive testing performed on each and every part shipped significantly reduces the possibility of a defective part being allowed to operate in an embedded system.



Intel's 80960: An Architecture Optimized for Embedded Control

Intel's internally developed 80960 architecture allows embedded system designers to take advantage of silicon technology advancements without architectural limits. The 80960, developed from scratch for embedded control applications, eliminates architectural obstacles to state-of-the-art implementation techniques that allow parallel and out-of-order instruction execution.

In introducing the 80960 architecture, I distinguish between the architecture and the microarchitecture of an implementation. A microarchitecture is an actual implementation of the architecture's instruction set and programming resources. Different microarchitectures may have different pipeline construction, internal bus widths, register set porting, cache parameterization (two-way, four-way, and so on), and degrees of parallelism, or may not execute instructions out of order. The architecture is specified in such a way that wide latitude is available for future microarchitectural advancements. In this way both very high performance and highly integrated controllers can be built using the 80960 architecture.

Principally, the 80960 architecture allows, for at least the next decade, silicon technology and microarchitectural advances to translate directly into increased performance without architectural limitations. While the common performance target of typical RISC architectures is an execution speed of one instruction per processor clock cycle, the 80960 architecture targets the execution of multiple instructions per clock cycle (fractional clock cycles per instruction). By defining an architecture that supports parallel instruction execution and out-of-order instruction execution, we do not constrain performance advances to the system clock cycle.

Additionally, the 80960 has been optimized for the wide range of applications that are unencumbered by a need to be compatible with an existing embedded control architecture. These applications are often very cost sensitive, require a different mix of instructions than reprogrammable applications, have demanding interrupt response requirements, and use real-time executives rather than full-blown operating systems. With these factors in mind, we developed the 80960 while avoiding architectural constructs that would restrict an implementation's capability to execute multiple instructions in one clock cycle.

Executing instructions in one clock cycle is not fast enough for this standard-core architecture. Its parallelism and out-of-order execution promise fractional clock rates in future implementations.

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The architecture also allows application-specific extensions such as:

- instruction set extensions (floating-point operations),
- special registers,
- larger caches,
- multiple caches,
- on-chip program and data memory,
- a memory management and protection unit,
- fault-tolerance support,
- multiprocessing support, and
- real-time peripherals (DMA, analog/digital, serial ports).

The 80960's instruction set has also been optimized for embedded control applications. It offers Boolean operations more powerful than those of the 8051 family. Single instructions access frequently executed functions for increased code density and performance. They include CALL, RET, Compare_and_Branch, Conditional_Compare, Compare_and_Increment or Decrement, and Bit Field Extract.

A priority interrupt structure simplifies the management of real-time events, and, along with a user/supervisor model, supports fast, safe, real-time kernel operation. A generalized fault-handling mechanism simplifies the task of detecting errant arithmetic calculations or other conditions that typically require a significant amount of user code runtime support. The 80960 does not require sophisticated, optimizing high-

level-language compilers to achieve high performance. However, no obstacles to performance enhancements via a good optimizing compiler exist.

Since products based on the 80960 have high performance levels, even without code optimization, many users will attain their required system performance with 80960 products without having to understand the parallelism of the implementation they are using.

Architecture overview

The 80960 can best be described as a register-rich, load/store architecture with an instruction set designed to let implementations exploit pipelining and parallel execution strategies. Direct embedded control support includes:

- an optimized instruction set,
- a flexible interrupt structure,
- a user-supervisor model,
- a powerful fault-handling structure, and
- multiprocessing hooks and debug support.

The architecture extends easily.

Figure 1 shows a logical block diagram of the architecture's programming resources. The 32-bit memory space is flat. Data moves between memory and registers via load and store instructions. Processing elements surrounding the registers manipulate parallel data; they receive their instructions from the

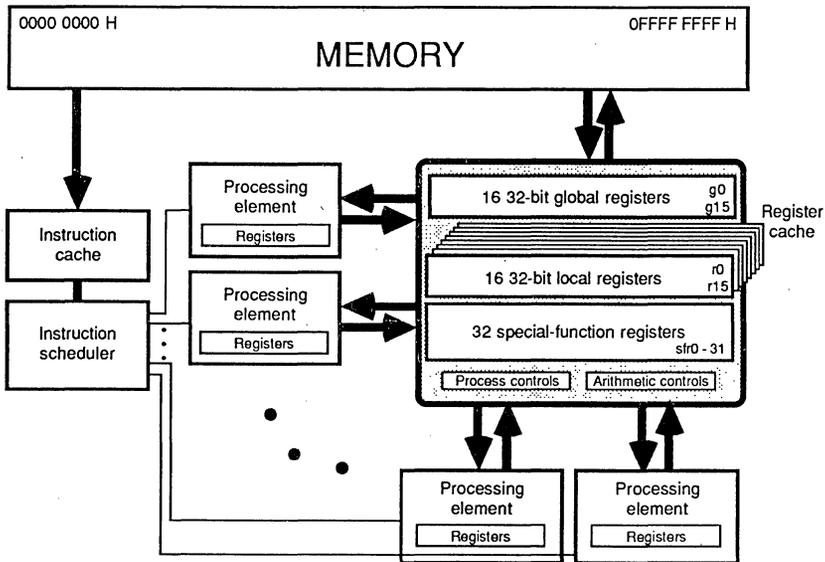


Figure 1. Block diagram of the 80960 architecture.

instruction sequencer.

The instruction sequencer reads multiple instructions simultaneously from an instruction cache and presents the instructions in parallel to the processing elements as appropriate. When the instruction stream or an asynchronous event requires a context switch, the local variables from the suspended procedure move to the register cache. Memory accesses to save previously suspended register sets occur only when the register cache is filled. The implementation determines the number of architecturally transparent register sets that can be cached.

We expect different implementations of the processing elements in an 80960-based controller—optimized for specific applications—will evolve. We defined a standard core architecture to maintain binary-compatible instruction sets across all implementations for leveraging compiler and real-time kernel development. Subsequent references to the 80960, without an alpha suffix, refer to the architecture. References to an 80960.XY pertain to actual implementations of the core architecture, which may contain architectural extensions and/or on-chip peripherals. (See the accompanying box for a discussion of three implementations.)

Implementations of the 80960

As an example of an actual implementation of the core architecture, consider the first 80960 implementation, the 80960KB controller. The KB provides architectural extensions such as floating-point operations (Figure A). Its on-chip floating-point unit implements the IEEE floating-point standard, including transcendental support. Floating-point performance exceeds 4 million Whetstone operations per second at 20 MHz. The 80960KB integrates a 512-byte instruction cache and an interrupt controller on chip.

Another member of the family, the 80960KA controller, fits the KB socket but lacks the on-chip floating-point unit. The 80960MC controller, a military-qualified version similar to the KB, adds Ada tasking support and a memory management and protection unit.

The 80960KA, KB, and MC microarchitecture sustains execution of up to one instruction per clock cycle at 20 MHz (20 native MIPS). It performs a variety of benchmark programs seven to 10 times faster than a VAX 11/780 (7 to 10 VAX MIPS).

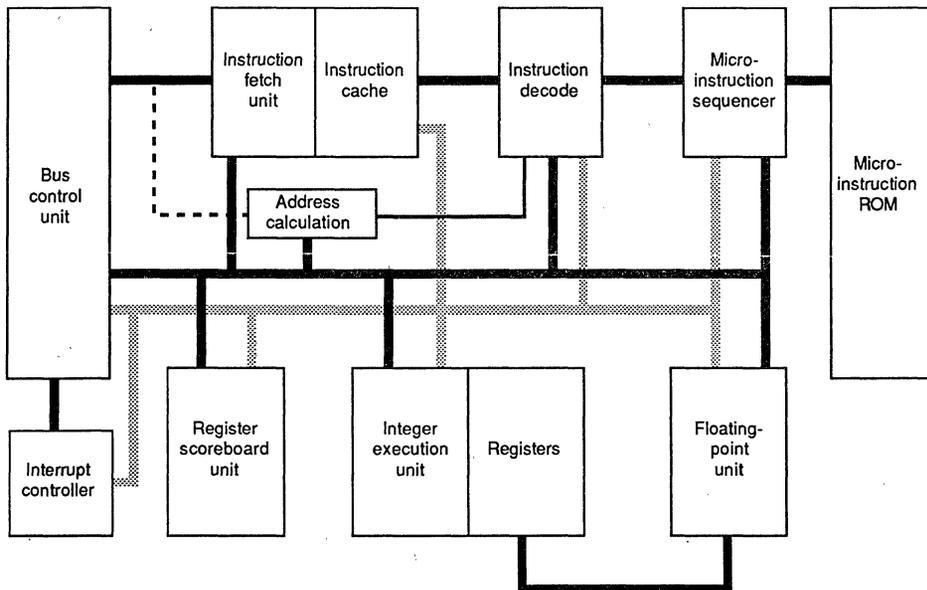


Figure A. Block diagram of the 80960KB controller.

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Register model

The user directly accesses thirty-two 32-bit general-purpose registers and 32 special-function registers (SFRs). (Refer to Figure 1.) Of the 32 general registers, 16 are global registers and 16 are local registers. Data in the 16 global registers remain visible and unchanged when crossing procedure boundaries, characteristics exhibited by "normal" registers in other architectures. The CALL instruction caches the local registers and the RET instruction restores them. The SFRs provide a real-time register interface to on-chip peripherals. The SFRs, the contents of which are not defined by the architecture, control implementation-specific hardware.

When a procedure call occurs, data in the local registers automatically move to a register cache. Thus, the called procedure is not required to explicitly save the local registers. When the called procedure executes a return instruction, the data in the local registers prior to the call are restored. The call/return sequence does not affect the global registers, which can be used to pass parameters and results between procedures.

A large, general-purpose register set greatly reduces the number of memory requests required to perform a task. Various optimization techniques can use large-register sets to remove data dependencies that would otherwise prohibit parallel instruction execution. For

example, a hypothetical implementation of the architecture could provide parallel execution of two ADD instructions. Having many general-purpose registers with which to work simplifies code optimization so that neither ADD instruction references a source that was the destination of the other ADD instruction. Under such circumstances, two ADD instructions per cycle could be sustained.

Note that such program optimizations are not required. Any program using the architecture's core instruction set and not referencing the SFR address space or external I/O, whether optimized or not, will function correctly on any implementation without modification. Even if the optimization rules are radically different between implementations, code that is optimized for one implementation will run correctly on another implementation without modification or recompilation.

The architecture also guarantees that data dependencies will be correctly handled without programmer intervention. For example, execution of an arithmetic instruction will be delayed if it uses a register that is waiting for data to be loaded from memory. However, other instructions that do not use the register in question could be executed immediately with all data dependencies automatically maintained. This capability is only beneficial when a large register set is present to remove avoidable data dependencies.

Format

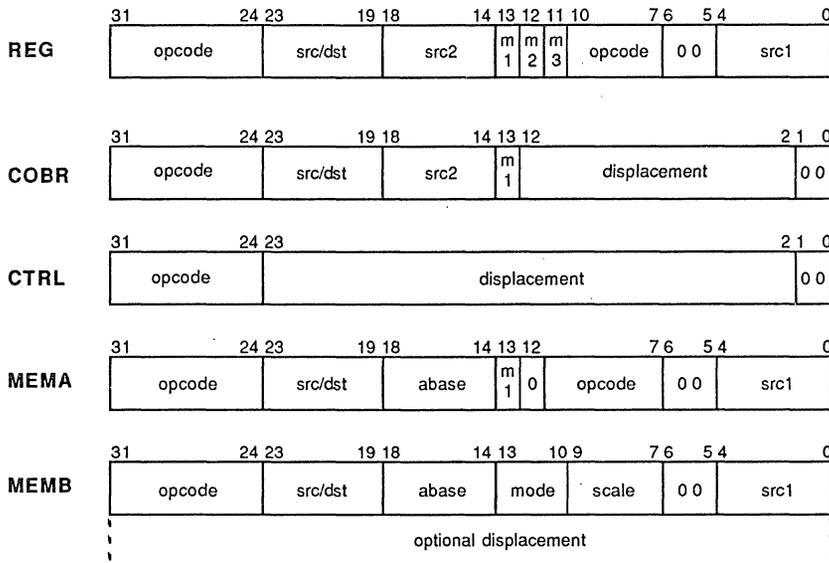


Figure 2. Opcode encodings.

Core instruction set

The 80960 instruction set is similar in design to engines in reduced instruction set computers. Because the 80960 was designed to avoid performance bottlenecks resulting from instruction decoding times, all opcodes are 32 bits (one word) in length and must be aligned on word boundaries. The only two-word (64-bit) instruction format loads 32-bit immediate constants and assists effective address calculations. Generally, load, store, and control instructions access memory. All other instructions access only registers.

Thirty-two-bit opcodes provide tremendous flexibility in instruction encoding. However, performance penalties associated with code size can occur when often-used complex instruction sequences are not available in a one-word format. Large code size not only increases system cost due to larger memory requirements but also results in penalties in cache utilization and bus-bandwidth requirements.

The 80960 includes one-word multifunction instructions to avoid such code density problems that increase memory requirements and to allow complex functions to be parallelized. For example, the CALL and RET instructions provide one-word encodings for sequences that otherwise require several instructions. Implementations of the architecture could perform the CALL/RET operations in parallel with other instruction execution. Or, the processor could execute from an on-chip ROM a similar sequence of simple 80960 instructions that the user would have to write if CALL/RET instructions were not in the architecture. Executing the code from permanent on-chip storage results in higher performance than does requiring the instructions to be fetched and cached every time they are used. In addition to ensuring higher performance, or possibly parallel performance, implementations of such functions as ROMed assembly code sequences—triggered by a one-word opcode—are more silicon efficient than are increases of on-chip cache sizes to deal with poor code density. For example, a ROM cell is typically one fourth the size of a RAM cell.

The availability of complex instructions in the architecture does not prohibit the programmer from bypassing them if simpler functions are desired. For example, a BAL (Branch and Link) instruction can be used to call a procedure that does not require a new set of local registers. The BAL instruction saves the next instruction pointer in a register and branches to the specified destination. When the procedure is ready to return, it executes an indirect branch to the return instruction pointer that was saved. It is likely that BAL will always be faster than CALL since no local registers are being saved. The programmer can use whichever method best suits the circumstances.

Figure 2 shows the 80960 instruction encodings. Most instructions appear in the REG format, which specifies an opcode and three registers/literals (one of 32 registers, or a constant value in the range 0 to 31).

The COBR format specifies a set of compare and branch instructions. The CRTL format covers branch and call instructions. The MEM formats support load and store instructions.

Much of the instruction set is what one would expect to encounter in all processors (ADD, MUL, SHIFT, BRANCH); however, some instructions deserve special mention.

- The register-register move instructions transfer one, two, three, or four register values. The same is true for the load and store instructions (for example, LDQ loads four words into four registers).
- In addition to the normal shift instructions, the SHRDI instruction provides an adjustment to the result so the instruction can be used to divide a value by a power of two. (Normal right-shift instructions do not divide correctly when the value is negative and odd.)
- All logical operations of two operands are provided (AND, NOTAND, ANDNOT, NOR).
- An extensive set of bit instructions exists (SET BIT, CLEAR BIT, NOT BIT, SCAN a register for the first 0, or 1, BRANCH on bits set or clear), as well as instructions for accessing bit fields (MODIFY, EXTRACT).
- Single-instruction COMPARE_AND_BRANCH encodings optimize code density for these frequently executed operations.
- Conditional compare (CONCOMP) instructions speed bounds checking.

Table 1 on the next page summarizes the 80960 core architecture instruction set.

The architecture directly supports integer (signed) and ordinal (unsigned) data types. Bits, bit fields, bytes, short words, words, and double words can be manipulated in registers and transferred to and from memory. Triple words and quad words can also move between the registers and memory.

Register operations

Most 80960 instructions operate on registers. The architecture provides arithmetic, logical, bit and fit field, data movement, and comparison operations. To take full advantage of the large register set, three-operand instructions specify any register as one or both sources and/or the destination of an operation.

Arithmetic and logical. The architecture supports both standard and extended arithmetic operations. Add, subtract, multiply, and divide operations are available on 32-bit integers and ordinals. Extended multiply operates on two 32-bit ordinals and generates a 64-bit result. Extended divide divides a 64-bit ordinal by a 32-bit ordinal, producing a 32-bit quotient and 32-bit remainder. Addition and subtraction with carry allow 32-bit ordinals to provide extended precision adds and subtracts.

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Table 1.
80960 instruction summary.

REGISTER OPERATIONS	CONTROL OPERATIONS
<p>ARITHMETICS</p> <p>add[i o] Add addc Add with Carry sub[i o] Subtract subc Subtract with Borrow mul[i o] Multiply emul Extended Multiply div[i o] Divide ediv Extended Divide rem[i o] Remainder modl Modulo Integer sh[lo ro li ri di] Shift</p> <p>MOVEMENT</p> <p>mov[l t q] Move registers to registers lda Load Address</p> <p>COMPARISON</p> <p>cmp[i o] Compare cmpdec[i o] Compare and Decrement cmpinc[i o] Compare and Increment concmp[i o] Conditional Compare test[*] Test for condition scanbyte Scan for matching byte</p> <p>LOGICAL</p> <p>and dst := src1 & src2 andnot dst := src2 & (~src1) notand dst := (~src2) & src1 nand dst := ~(src2 & src1) or dst := src1 src2 nor dst := ~(src2 src1) ornot dst := src2 (~src1) notor dst := (~src2) src1 xnor dst := (src2 src1) & ~(src2 & src1) xor dst := ~(src2 src1) (src2 & src1) not dst := ~src rotate Rotate Bits</p> <p>BIT AND BIT FIELD</p> <p>setbit Set a Bit clrbit Clear a Bit notbit Toggle (invert) a Bit chkbit Check a Bit and set condition code alterbit Change a Bit according to an operand scanbit Search src for most significant set bit spanbit Search src for most significant cleared bit extract Extract specified bit pattern from a word modify Modify selected bits in dst with src</p>	<p>BRANCH</p> <p>b Branch (± 2 MByte relative offset) bx Branch Extended (32-Bit Indirect Branch) bal[x] Branch and Link ("RISC Branch") b[*] Branch on Condition cmpib[*] Compare Integer and Branch on Condition cmpob[*] Compare Ordinal and Branch on Condition</p> <p>FAULT</p> <p>fault[*] Fault on Condition syncf Synchronize Faults</p> <p>PROCEDURE</p> <p>call Procedure Call (± 2 MByte relative offset) callx Call Extended (32-Bit Indirect Call) calls System Procedure Call ret Return</p> <p>ENVIRONMENT</p> <p>modpc Modify Process Controls modac Modify Arithmetic Controls modtc Modify Trace Controls flushregs Flush Local Register Cache to Memory</p> <p>DEBUG</p> <p>mark Conditionally generate Trace Fault fmark Unconditionally generate Trace Fault</p> <p>MEMORY OPERATIONS</p> <p>LOAD/STORE</p> <p>ld[b s l t q] Load st[b s l t q] Store</p> <p>READ/MODIFY/WRITE</p> <p>atadd Atomic Add (Locked RMW Cycles) atmody Atomic Modify (Locked RMW Cycles)</p>

i = integer, o = ordinal, b = byte, s = short, w = word (32-bits), l = long, t = triple, q = quad,
 lo = left ordinal, li = left integer, ro = right ordinal, ri = right integer, di = right dividing integer
 dst = destination, src = source, x = extended,
 * = Conditions: lf [equal | not equal | less | less or equal | greater | greater or equal | ordered | unordered]

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arrive at the CPU, the load requests can be advanced in the instruction stream to overlap memory access time with other data-independent CPU operations.

Load/store. The load and store instructions copy bytes, short words, words, or multiple words to or from memory and registers. When a load integer is specified for an 8-bit or 16-bit quantity, the CPU extends the data's sign to fill 32 bits before writing the destination register. When a load ordinal is specified for an 8-bit or 16-bit quantity, the CPU attaches leading zeros to the data to fill 32 bits before writing the destination register. The store instructions allow the destination data width to be a byte, short word, word, or multiple words. When a store byte, or short word is performed, the CPU automatically formats the data being written according to the data type (integer or ordinal).

Addressing modes. The architecture supports 11 addressing modes for memory operations, as summarized in Table 3. The addressing modes selected for support provide a broad range of most-often-used simple modes. We chose a rich set of addressing modes to allow optimization for code density as well as speed.

Literals are immediate 5-bit numbers that can range from 0 to 31. Literals may be used as operands in any register operation.

The *Register* address mode is used when an operand specifies a register number (r0, r5).

The *Absolute Offset* address mode specifies the absolute address of the target as an offset from the current instruction pointer. The offset is encoded in the memory instruction opcode. If the offset is outside the range of 0 to 2048, the assembler generates a two-word

instruction in which the second word is a 32-bit displacement.

Register Indirect addressing allows the address of the target to be specified by the contents of a register. An immediate offset or displacement can be added to the register to form the effective address. An index (scaled by 2, 4, 8, or 16) may also be added.

Memory operations can also specify target addresses relative to the instruction pointer, a capability useful in creating relocatable data and code.

Atomic memory operations. Two atomic memory operations support multiprocessing environments with more than one processor accessing the same memory, atomic add (ATADD) and atomic modify (ATMOD). The ATADD instruction causes an operand to be added to the value in the specified memory location. The ATMOD causes bits in the specified memory location to be modified under control of a mask. These instructions perform their memory-to-memory, read-modify-write operations with a locked bus to prevent data corruption.

Control operations

Control operations include those instructions that could result in the redirection of program flow. CALL, RET, BRANCH, and COMPARE AND BRANCH instructions fall into this category.

Procedure calls. The CALL instruction causes the local registers to be preserved and redirects program flow to a point indicated by an offset encoded in the instruction. The Call Extended (CALLX) instruction dif-

Table 3. Addressing modes.

Mode	Description	Assembler Example
Literal	value	0x12
Register	register	r6
Absolute offset	offset	Label + 3
Register Indirect	abase	(r6)
Register Indirect with offset	abase + offset	Label + 3 (r6)
Register Indirect with index	abase + (index * scale)	(r6) [r7 * 4]
Register Indirect with index and displacement	abase + (index * scale) + displacement	Label + 3 (r6) [r7 * 4]
Index with displacement	(index * scale) + displacement	Label [r6 * 4]
IP with displacement	IP + displacement + 8	Label (IP)

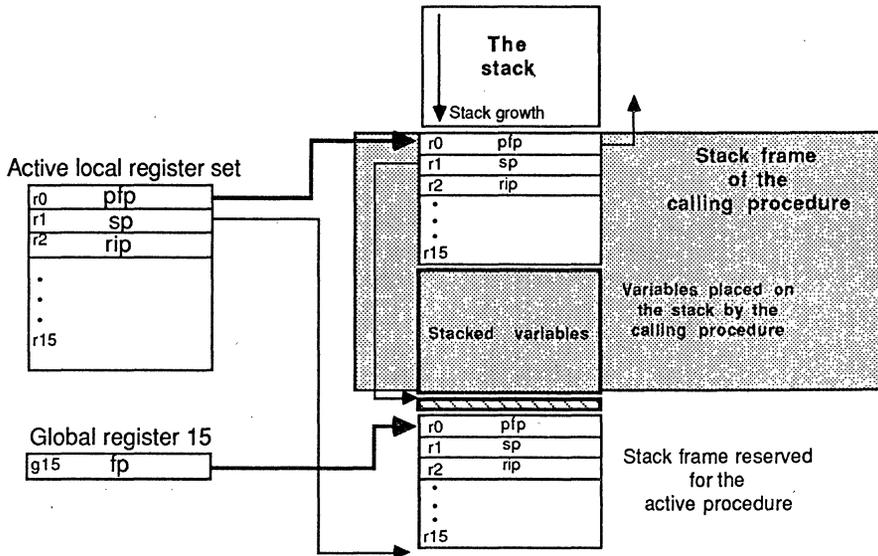


Figure 4. Procedure stack structure.

fers in that it allows a 32-bit value to provide the CALL destination. The destination can either be encoded in the instruction or specified by a register value (for example, indirect call). The Call System (CALLS) instruction gets its target address from a table of system procedure addresses explained later. The Return (RET) instruction returns control to the calling procedure and restores the local registers of the calling procedure.

The semantics of the CALL/RET allow an optimization known as register caching. A register cache keeps the context (local registers) of the most recently executing subroutines on chip so that CALL/RET instructions do not have to access memory to save or restore the local registers.

When a CALL instruction executes, the 80960 allocates a new set of 16 local registers from a pool of register sets for the called procedure. If the pool is depleted, a new register set is allocated by taking one associated with an earlier procedure and saving it in memory. A RET instruction causes the most recently cached local register set to be restored, freeing a register cache location.

The register cache contributes to performance in four ways:

- It significantly reduces the saving and restoring of registers that are usually performed when crossing subroutine boundaries.
- Since the local register sets are mapped into the stack frames, the linkage information that normally appears in stack frames (pointer to previous frame, saved instruction pointer) is contained in the local reg-

isters. Most call and return instructions execute without causing any references to off-chip memory.

- It allows compilers to map most or all of a procedure's local variables directly into registers.
- It provides a large number of registers (16 local and 16 global), which can be exploited by optimizing compilers.

The procedure stack (see Figure 4) reserves space for the cached registers of suspended procedures. When a register set must be flushed from the register cache to memory, it moves to the reserved stack frame space.

When a new procedure is entered, the 80960 allocates space for the procedure's register set as the only contents of its stack frame, although no memory accesses will occur unless the register cache is full. If the procedure desires more space on the stack for autovariables or parameter passing, it adjusts the stack pointer to reserve as much space as it needs. The procedure can then access this space using stack pointer relative addressing so long as the procedure is active. When the procedure returns, its stack is automatically reclaimed.

Branch_and_Link (BAL) performs a procedure call without saving the local registers. The 80960 saves the return instruction pointer in a global register and redirects program flow. To return from a routine that is invoked by a BAL, a BX (Branch Extended) is performed. BAL allows fast subroutine calls to leaf procedures without allocating (and possibly displacing) a new register set. Since a leaf procedure calls no other procedure, its registers can be allocated out of those remaining in the current set.

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Branching. Advanced architectures have yet to deal cleanly with the dreaded branch, although some existing methods try and minimize the instruction pipeline breaks caused by branches and conditional branches. One method used by other architectures is a delayed branch. This method requires that a valid instruction *always* fill the blank pipeline slots following a branch and insert NOPs about 30 percent of the time. Furthermore, in architectures with a delayed branch mechanism, microarchitectures will be constrained in their enhancement choices.

The 80960 alternative to a delayed branch hides the pipeline and microarchitecture implementation from the programmer and allows transparent performance enhancements. For example, an 80960 microarchitecture that detects branches ahead of the executing code could fetch the branch destination to keep the pipeline full. In essence, “branch lookahead” allows branches to be executed in zero clock cycles.

Branches can be unconditional or conditional. The Branch and Branch Extended instructions perform unconditional redirection of program flow without linkage. Branch and Branch Extended differ in the width of the target address offset provided. The Branch instruction includes an encoded offset in the one-word instruction (MEMA format), whereas Branch Extended branches to the location pointed to by a register or an encoded 32-bit displacement (MEMB format).

The conditional branches use the condition codes in the arithmetic controls register to determine whether or not to take the branch. The 80960 provides all combinations of branch conditions.

Branch lookahead works well with unconditional branches but would be of marginal benefit on conditional branches since the branch target, or the instruction after the branch, cannot be executed until after evaluation of the branch condition. Pipeline breaks would, therefore, be inevitable even if the microarchitecture implemented some sort of hardware prediction mechanism. To reduce the effect of the conditional branch on performance, the 80960 defines two types of conditional branches; those that are usually taken and those that aren't usually taken. The implementation can then guess which way the branch is going to go, based upon an excellent resource capable of prediction—the programmer. Only in the case of a programmer's wrong prediction would a pipeline stall occur. Furthermore, compilers will take advantage of branch prediction when they detect loops.

It is either obvious, or uncertain, at the time the program is written which way the branches will branch most often during execution. If the likely branch outcome is obvious, the type of branch to use will be obvious. In the cases where runtime factors determine

the branch path, the branch types can be selected to reduce the time through the longest path or to reduce the average path time.

Compare and branch. The compare and branch instructions support integers and ordinals. The CPU compares two operands; the result determines the branch taken. This frequently used operation is one instruction that increases performance and improves code density. The 80960 provides all combinations of branch conditions, in addition to branch-on-bit instructions.

Instruction cache

As processors increase in speed, the traffic between processor and memory becomes a significant performance bottleneck. To effectively reduce this bottleneck, we incorporated an instruction cache within the processor.

An on-chip instruction cache is highly desirable for two reasons. Caching instructions on chip greatly reduces system bus loading and the criticality of the system's memory access speed in a parallel execution environment. However, an instruction cache plays an additional role. The only way to cause multiple instructions to execute simultaneously is to decode multiple instructions simultaneously. An on-chip instruction cache gives instruction decode the capability of looking downstream and decoding and dispatching multiple instructions simultaneously for parallel execution.

The advantage of an instruction cache over a pre-fetch queue, a technique used in most high-performance microprocessors to date, is that a queue does not reduce the memory traffic for instructions. It only attempts to distribute the traffic more efficiently. A cache's most obvious effect occurs with execution loops, common in embedded control applications. After a loop is first executed, successive iterations of the loop generate no memory references for instruction fetches. Likewise, when a small, low-level procedure concludes and executes a RET instruction, the code for the high-level routine to which it is returning likely still resides in the cache. Thus, we reduce the sensitivity of instruction execution speed to slow memory and free valuable bus bandwidth for other operations.

Having an instruction cache requires special considerations in applications that employ self-modifying code or uploadable programs. In general, embedded applications are unaffected. However, for 80960 chips targeted at embedded applications in which volatile code exists, we will provide implementation-specific cache features. For example, implementations could provide a bus input pin that prohibits the data being read from being cached, a method for flushing the cache, a transparent instruction cache, a cache disable bit, or some other feature tuned to the application.

To allow implementations of the 80960 latitude in the amount and type of cache provided, the architecture does not specify the instruction cache parameterization.

User-supervisor protection

The architecture provides a mode and stack switching mechanism called the user-supervisor protection model. This protection model allows a system design in which the kernel code and data reside in the same address space as the user code and data. However, the access to the kernel procedures (called supervisor procedures) occurs through a specified interface. A data structure called the System Procedure Table provides this interface (Figure 5).

The 80960 references the System Procedure Table when a System Call (CALLS) instruction executes. This call is similar to a local call, except that the processor gets the location of the called procedure from the System Procedure Table. Figure 6 illustrates the use of the CALLS instruction. CALLS requires a procedure-number operand that is used as an index into the table.

The System Procedure Table entry referenced by CALLS specifies an entry pointer and an entry type for the called procedure. The 80960 invokes two types of system procedures, *local* and *supervisor*. A procedure that is specified as a local procedure is invoked as if it were called by the CALL or CALLX instructions, except that the processor gets the entry point of the called procedure from the System Procedure Table. Referencing a supervisor procedure, on the other hand, switches the processor to the supervisor execution mode and to the supervisor stack.

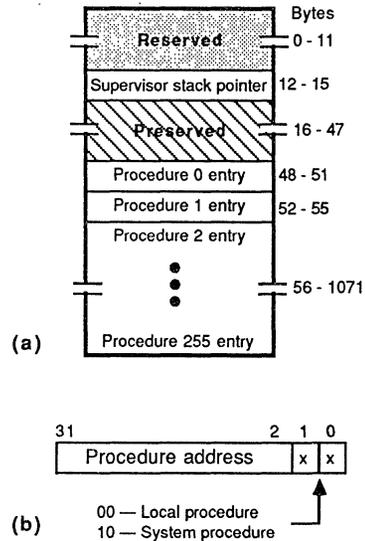


Figure 5. Structure of the System Procedure Table (a) and a procedure entry (b).

Real-time kernel procedures in the supervisor mode execute using a different stack than the one used to execute application programs procedures. Special, supervisor-only instructions also execute in supervisor mode. The MODPC instruction (used to change the processor priority) is always a supervisor instruction. Instruction set extensions that control on-chip hardware are also likely to be restricted to the supervisor mode.

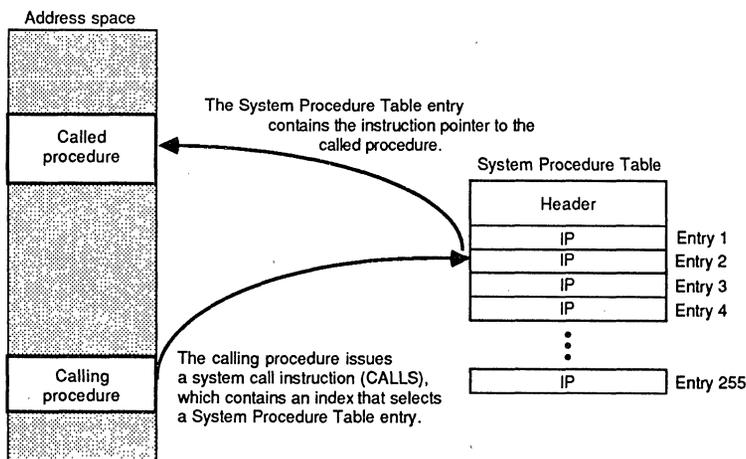


Figure 6. Example of a system procedure call.

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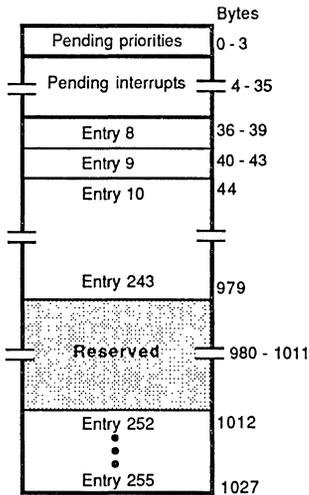


Figure 7. Structure of the interrupt table.

The processor remains in the supervisor mode until the procedure that caused the original mode switch performs a return. Switching stacks and protecting against stack corruption help maintain the integrity of the kernel. For example, the mechanism allows access to system debugging software or a system monitor even if the application crashes.

Interrupts

The 80960 contains a priority interrupt model and a mechanism for queueing pending interrupt requests without user program intervention. When an interrupt is signaled and its priority is higher than the current processor priority, the CPU invokes an interrupt handler and the processor priority changes to that of the interrupt. Otherwise, the 80960 saves the interrupt for service until it becomes the highest priority request pending.

The interrupt table seen in Figure 7 holds the 32-bit pending priorities field, the 256-bit pending interrupt field, and the 248 interrupt vectors. Within each processor priority the 80960 contains eight vectors, eight associated pending interrupt bits, and one pending priority bit. The pending priorities field indicates the priorities at which pending interrupts await. The pending interrupt field indicates exactly which requested interrupts have not yet been serviced.

A pending priority bit is simply the OR of all eight pending interrupt bits at a particular priority. This field optimizes checking for pending interrupts by the processor. When an interrupt request will not be serviced

immediately, the 80960 sets the bit in the pending interrupt field associated with the request. It also sets the pending priorities bit associated with the priority of the request. When the running priority of the processor drops below that of the pending interrupt, the 80960 services the interrupt and clears the associated pending bit. The CPU also clears the associated pending priority bit if appropriate.

Faults

Processors use fault mechanisms to handle exceptions or errant conditions that a program may or may not be capable of correcting. We defined the 80960's fault mechanism for an environment in which parallel or out-of-order execution occurs. When a fault is generated, the processor calls the appropriate fault handler. The 80960 automatically provides the handler with an extensive set of information about the faulting condition for correction or analysis.

It is possible that when a fault is detected not enough information would exist to determine the exact instruction that faulted. For example, when multiple instructions execute in one clock cycle, this "imprecise" condition could generate a fault that we call imprecise. A tightly coupled fault handler may be able to recover proper program execution when an imprecise fault occurs. Precise faults are those from which recovery is easy.

The 80960 provides two controls over the generation of imprecise conditions and faults. The first fault control method, a global control bit, puts the processor in a mode where no imprecise conditions are created (No Imprecise Faults, or NIF mode). In this mode, the 80960 restricts parallel execution. All faults are precise. The NIF bit can be used to create a critical region in which all faults are precise. The second fault control mechanism is the Synchronize_Faults (SYNCF) instruction. This instruction halts execution until all pending operations complete, and all faults up to that point have been signaled. It is useful on Ada block boundaries where different blocks can have different fault handlers.

An 80960 implementation detects various conditions in code or in its internal state (called fault conditions) that could cause the processor to deliver incorrect or inappropriate results, or that could cause it to take an undesirable control path. For example, the 80960 can recognize (if enabled by the user) divide-by-zero and overflow conditions on integer calculations as a fault. The architecture also recognizes inappropriate operand values and attempts to execute unimplemented opcodes, among other conditions, as faults.

When a fault is detected, the system processes it immediately and independently of the program or handler that is executing at the time. The fault mechanism is similar to that used by the interrupts. Several fault

types exist, in which the fault type determines which entry in the Fault Table (Figure 8) is invoked for a particular fault. The Fault Table contains one entry for each fault type. The entry defines a particular fault handler routine as a local procedure or a system procedure. When the fault handler is a local procedure, the Fault Table entry contains the address of the procedure entry point. When the fault handler is a system procedure, the Fault Table entry contains the system procedure number, which selects the correct entry point from the System Procedure Table described earlier.

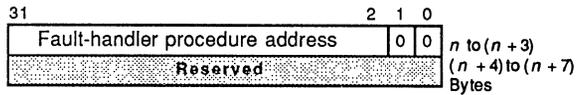
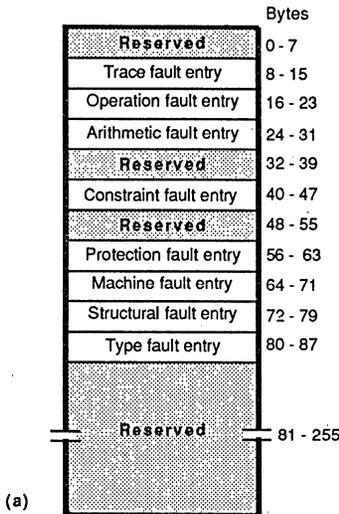
Figure 9 describes the fault record, which is the information provided to a fault handler when a fault occurs. Table 4 on page 76 summarizes the fault types

and subtypes that are currently defined in the 80960 architecture. As extensions to the architecture that consume additional fault types become available, the encoding of fault types and subtypes will occur in such a way that every implementation capable of recognizing similar faulting conditions encodes them identically. For example, the 80960KB adds the floating-point faults (fault type 4). Any other 80960 implementations that also recognize floating-point faults also encode them as fault type 4.

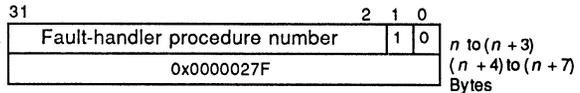
Debug support

Another objective of the architecture is to support software debugging and tracing. A trace-controls register enables most of this support. The trace controls detect any combination of the following events:

- Instruction execution (single step),
- Execution of a Taken Branch instruction,
- Execution of a Call instruction,
- Execution of a Return instruction,



(b)



(c)

Figure 8. Structure of the fault table (a); an entry to reference a local procedure (b); and an entry to reference a system procedure (c).

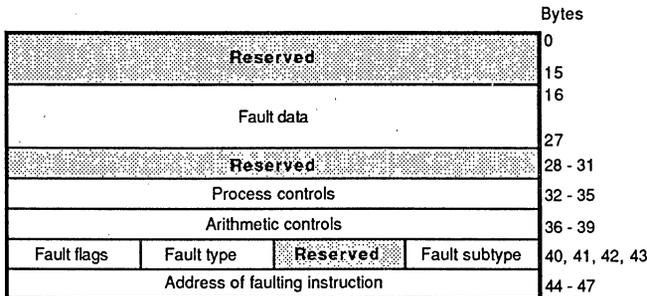


Figure 9. Fault record information. The return pointer r2 is also provided.

80960 architecture

Table 4. Fault types and subtypes.

Fault type	Fault Subtypes	Comments
Arithmetic Constraint Protection Machine Type	Overflow, underflow Range Length Bad access Mismatch	Integer overflows/ divide by zero If FAULT_IF taken Procedure # in CALLS out of range Memory access failed to complete Tried to execute supervisor instruction in nonsupervisor mode
Operation	Invalid opcode, Invalid operand	Tried to execute invalid opcode, or an operand in a valid opcode was invalid
Trace	Instruction, branch, call, return, prereturn, supervisor, breakpoint	Trace event occurred

- Detection that the next instruction is a Return instruction,
- Execution of a supervisor or system call, and
- Breakpoint (hardware breakpoint or execution of a breakpoint instruction).

When a trace event is detected, the processor generates a trace fault to give control to a software debugger or monitor. Since all 80960 implementations are likely to have an on-chip cache, external hardware cannot trace the flow of instruction execution by monitoring the external bus. Therefore, to trace instruction execution, a debugger could enable the BRANCH, CALL, and RET trace faults and reconstruct the instruction-by-instruction flow of a program. This method, however, will not provide transparent, or real-time tracing. When noninvasive emulation is desirable, the user should employ an in-circuit emulator.

The 80960, an extensible embedded control architecture, maximizes computational and data processing speed through parallel execution. The first implementation of the architecture (80960KB) achieves single-clock execution of instructions, while fractional clock instruction rates are architecturally unhindered and will be available in future implementations.

Acknowledgments

Too many people contributed to the 80960 effort to list them here. However, I relied upon the following, either in person or through their writings, in developing this article: Dave Budde, Glen Hinton, Mike Imel, Konrad Lai, Glenford J. Myers, Lew Pacely, Fred Pollack, Rob Riches, Frank Smith, and Randy Steck.

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David P. Ryan, a senior applications engineer in Intel's embedded controller operation, supervises the Arizona-based 32-bit applications team. He began work on 32-bit embedded controller requirements in early 1985 and full-time work on 32-bit products in early 1987. Before this, he supported the MCS-96 family of 16-bit microcontrollers. Ryan holds a BSEE from Arizona State University and an MBA from Pennsylvania State University.

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Embedded Controllers Push Printer Performance

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Touting speed and the ability to address large amounts of inexpensive memory, on-board floating-point calculations, a large register set, and an on-board interrupt controller, the 80960KB 32-bit processor promises to pump up laser printers.

Breaking the performance bottleneck in laser printers calls for a controller with plenty of muscle. To see how much muscle, look at what a high-range laser printer must do: mix text and graphics; resolve at least 300 pixels, or dots, per inch; deliver at least 30 pages per minute; run a high-level page-description language (PDL); and prove cost-effective for the end user. That set of performance specifications calls for a 32-bit processor—such as Intel's 80960KB—intended expressly for embedded applications, with good speed and the ability to address large amounts of inexpensive memory (DRAM), on-board floating-point calculations, a large register set, and an on-board interrupt controller.

Speed, of course, translates to fast data movement. In the case of the 80960KB, the burst bus allows speedy interpretation of the PDL, construction of print fonts on-the-fly, and production of printed pages at the maximum rate. The 80960KB yields a high-density, high-performance BITBLT routine at 59 Mbits/sec, using only 80 bytes of memory, and fitting completely in the instruction cache. A single 32- × 40-bit map character BITBLT executes in 472 clocks, or about 6.4% of the 80960KB's processing time for one page. There is 4 Gbytes of memory space for print fonts and designing in display buffers, I/O, and font caches.

Using slower DRAMs holds down the overall system cost. A large register set, along with register caching, also results in higher performance in moving and rasterizing data. The floating-point processor, with its extensive instruction set, takes care of operations such as font sizing and rotation. Finally, the on-chip interrupt controller provides more efficient communications with both the host computer and the print engine itself.

Page Language Considerations

Placing the PDL and the font descriptions on the controller pc board makes downloading unnecessary. The board and host can communicate via an RS-232 serial port; the interface between the board and the print engine need not be complicated. Page buffering will help to meet the page-rate goal. While the print engine works on one page, the controller can process the next. To do that, the print engine interface must be buffered, and the software driving the interface must be able to access the page bit-map buffer to feed raster data to the interface. This calls for extensive memory.

To begin with, at least 4 Mbytes of main memory (100-nsec DRAMs) is necessary. To achieve 300 dots/inch, each page takes 1 Mbyte. Therefore, the page bit-map buffer holds 2 Mbytes; font caching and a scratchpad occupy the other two. To hold a language like PostScript on board requires 512 Kbytes of EPROM, which can be implemented with four of Intel's 27010 1-Mbit (128K × 8) chips.

To handle the approximately 8.5 million data bits on each page, as well as interpret the PDL commands, the Intel 80960KB has a clock of 20 MHz (7.5 MIPS) and burst-bus data rates of 53.3 Mbytes/sec. The overall controller (**Figure 1**) contains only six logical blocks: CPU, clock generator and reset, bus control, memory, I/O ports, and the print engine. The CPU and control logic consist of the 80960KB, pull-ups for the open-drain signals, address latches, and data transceivers. The 80960KB directly

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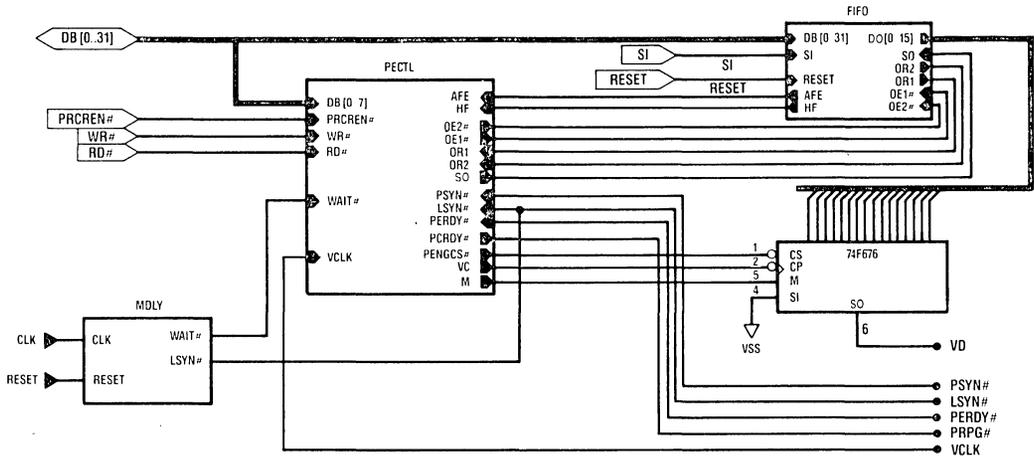


Figure 6: The print-engine interface for the 80960KB-based design consists of several logical blocks: MDLY (margin delay), PECTL (print-engine control), PRNCR (print-

engine control register), FIFO (64 words deep), and a shift register. When a page is to be printed, the part executes 16-quad store instructions, filling the FIFO.

words deep), and a shift register. The print controller is interrupt-driven. When a page is ready to be printed, the 80960KB executes 16-quad store instructions, filling the FIFO. When the FIFO goes below eight words, the interrupt handler must fill the FIFO again. Once printing is enabled and the page and line syncs have been asserted, a 16-bit short word loads into the shift register and printing begins.

The interface to the print engine carries six signals: VD (video data), PSYN (page sync), LSYN (line sync), PERDY (print engine ready), PCRDY (print controller ready), and VCLK (video clock). The print-engine controller supplies VD and PCRDY, and the print engine itself, the PSYN, LSYN, PERDY, and VCLK signals. Note that signal definition varies with print engines. Some engines, the Canon SX for one, require an external controller to drive the vertical sync. Others, like the Ricoh engine, supply not only the vertical and horizontal syncs but the video clock. If a print engine does not supply these signals, they can be generated with relative ease using PALs and counters.

A video clock of 4.21 MHz achieves 30-page/min performance. This, however, is much slower than the 80960KB system clock, so that the shift register can be loaded during a shift-out cycle without slowing the printing. An interrupt occurs every 7600 cycles of the 80960KB (200 printed bytes). Since it takes about 176 clocks for the interrupt routine (85 clocks for interrupt latency, 67 clocks for 14 quad stores and one store, and a buffer of 24 clocks in case of cache miss), less than 3% of the 80960KB's time is spent feeding the video port.

A print engine requires an external controller for stepper-motor commands, vertical and horizontal synchronization, and data. The engine receives the rasterized video data from the controller and places a line of charge on the printing cylinder in the raster image of that line from the document. The controller then signals the stepper motor to rotate the cylinder one line, and the next line is charged. This continues for the rest of the page or section of page that is handled in one rotation. The cylinder passes

over the toner; the locations that are charged attract toner to the cylinder, which then passes over the highly charged (about 2000V) paper. The charge on the paper attracts the toner from the cylinder. The paper then passes through heated rollers, which fuse the toner.

Describing a Page in Software

Adobe Systems' popular Postscript is a stack-oriented language that uses Postfix notation. Since its introduction, there has been a plethora of similar page description languages introduced to the marketplace. And about 40 companies have announced compatibility with Postscript.

Some page description languages take advantage of the 4-MWhetstone floating-point capabilities of the 80960KB, which significantly adds to performance. About 20% to 30% of processing time is spent executing 64-bit precision floating-point instructions for rotation and translation algorithms and the like. However, for lower-cost designs, the 80960KA, a pin-compatible version without floating point, is perfectly adequate. **ESD:**

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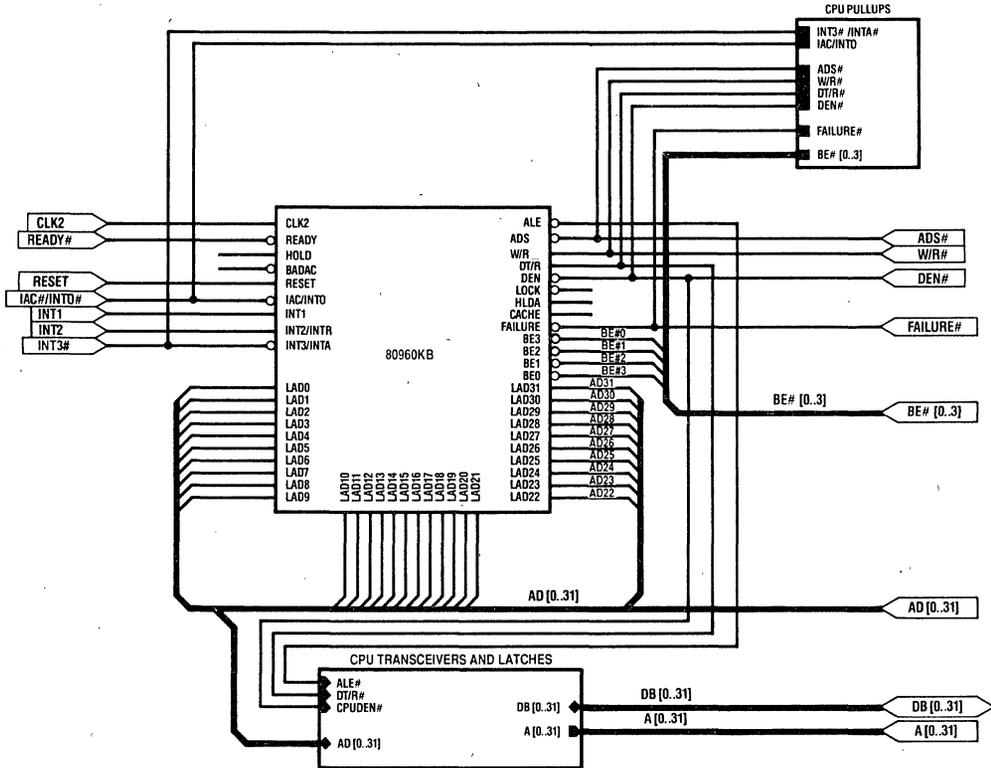


Figure 2: Available in a 132-pin PGA, the 80960KB sports 32 address/data lines and 6 signals that directly control the bus, resulting in a simple interface. Several pins handle

reset, bus master arbitration, bad system access, and clocking. This processor's ability to address large amounts of inexpensive memory proves to be a major plus.

and the other counter from the word address bits, LAD(2:3), which must be incremented for each subsystem word access (except DRAMs with internal counters). These 2-bit counters can fit easily into one 16R6D PAL.

The address word up-counter generates the word-addressing bits, A(2:3), for the address bus. Loaded with LAD(2:3), this counter can start on any word address boundary, counting up until the burst access is finished or until it reaches a 16-byte boundary. Because bursts cannot cross 16-byte boundaries, the up-counter does not wrap around. If a burst is a two-word access that starts at word address 1, then the word address counter initializes at 1, counts to 2, then stops.

If a burst is four words and starts on a word address other than on a 16-byte boundary, the 80960KB will issue an access with the size bits set so that the access cannot cross 16-byte boundaries. Then it will issue another access, with appropriate size bits to finish the original burst request. The system clock and READY signals enable the word address and burst size counters. By issuing the appropriate size bits to maintain the 16-byte boundary condition, the 80960KB intelligent bus interface helps simplify the burst control design.

Where memory subsystems (Figure 4) are concerned, a

language like PostScript requires 350 to 450 Kbytes; 512 Kbytes, plus some initialization code, will be sufficient, and four 27010s will do the job. Because these have a 200-nsec access time, it's necessary to use 2-2-2-2 wait-state timing—two being the number of wait states necessary for each data cycle in a four-word burst access.

Holding Fonts in Flash

By holding font information in flash memory devices (e.g., the 28F256 32K × 8), fonts can be modified or updated very quickly. The nonvolatile flash is similar to EPROM except that to update the memory, the 80960KB simply writes a command to the control register, then starts writing new data. The 8F256's 170-nsec access translates into 3-3-3-3 wait-state timing. The fonts are accessed, then cached in faster memory by the PDL driver. Three signals control this device: FSHSEL#, RD#, and WR#.

Because two font descriptions fit into 128 Kbytes, 32-bit memory subsystems can be configured from only four flash devices. The most common fonts require about 50 Kbytes/typeface. Software can simply add new fonts by writing the new font descriptions to flash.

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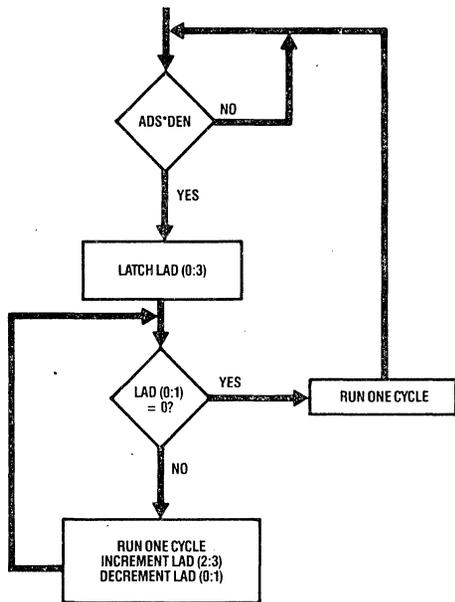


Figure 3: Burst buses need not complicate system design. Two tasks are required to control a burst bus. One tracks words remaining in the burst access; the second increments the address for each word accessed in the burst.

To update flash, it must be erased, then written, a word at a time. To accomplish this, one command erases the memory, then another indicates that a data write will follow; data is then written. Since the flash is accessed in 4-byte-wide words, data can be updated each write cycle. Flash memory adds the simplicity of downloading new fonts to the convenience of nonvolatility at power-down.

Because the controller board handles standard 300-dot/inch $8\frac{1}{2} \times 11$ " pages, a one-page bit-map requires no more than 1 Mbyte of memory. With memory for two buffers, the 80960KB can continue processing the next page while the print engine works on the first. Font caching also places demands on memory, requiring about 128 Kbytes. This amount allows the PDL interpreter to cache previously constructed fonts in the faster memory. Font caching and bit-map buffering help improve performance by reducing the delays caused by slow memory and the print-engine interface.

As far as the DRAMs are concerned, a standard control scheme is appropriate. A DRAM controller takes care of three functions: RAS/CAS cycling, address multiplexing, and refresh timing. A 22V10B PAL can perform the RAS/CAS cycling for single and multiple reads and writes. It also supplies the control signals for the address multiplexer. The refresh logic, a counter implemented in a PAL, signals the 22V10B that a refresh cycle is needed; at the end of the current access the control logic starts the refresh sequence.

Main memory consists of 4 Mbytes of 1-Mbit \times 1-bit DRAMs. Since no banking is required, only one set of control signals needs to be generated. To provide 1 Mword of memory, 32 parts are needed. Bytes or short words are accessed when the four CAS signals are asserted by the byte enables, LBE# (0:3). One CAS signal can be assigned to each byte in the 32-bit word.

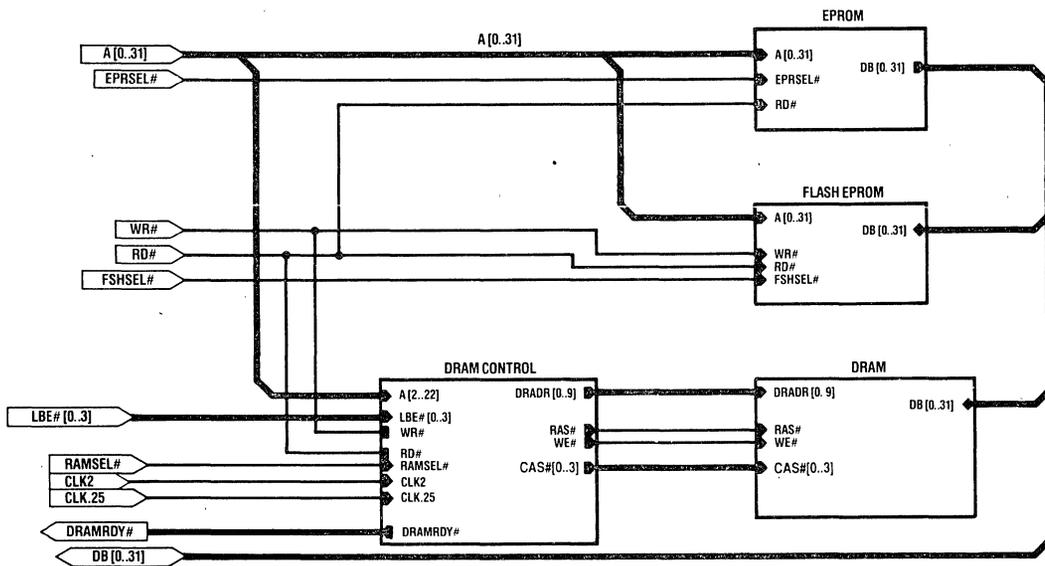


Figure 4: The cost of fonts. A language like PostScript requires 350 to 450 Kbytes; 512 Kbytes, plus some initializa-

tion code, is adequate for this design. Holding font data in flash memory allows quick updates.

ADVANCED ICs

generates control signals for the address latches and data transceivers. With the exception of an inverter for ALE, no glue logic is needed for these signals.

The bus control block implements the chip-select logic and generates the READY signal as well as controlling the 80960KB's burst bus. Bus logic increments the address during a burst access and keeps track of the number of words in the current burst access. It can be implemented in PALs.

Enough EPROM to hold a PDL is contained in the memory block. The block also includes DRAM for page buffering and font caching, as well as flash EPROM to hold the fonts; DRAM control is another part of this logic. The I/O port logic block consists of an RS-232 serial port and an 82510 serial controller. The port drives one DB9 serial connector.

The print engine interface is generic, specified at 30 pages/min; it is relatively straightforward to change the design to fit a specific print engine. An 80960KB interrupt controls the print-engine interface. The logic shown for the interrupt control is a simple 32-bit, 64-word-deep I/O buffer, and could just as well be a 16- or 8-bit printer port with a simple change of 80960KB code. A single-chip printer controller, such as the WD65C10, can also be designed into an 80960KB or 80960KA system as memory-mapped I/O.

Currently, the 80960KB comes in a PGA package with 132 pins. Thirty-two address/data lines and six signals directly control the bus, resulting in a simple interface. Four byte enables indicate valid bytes in the 32-bit data word; interrupts are signaled

The 80960KB yields a high-density, ultrafast BITBLT routine at 59 Mbits/sec.

via four pins on the 80960KB. Several miscellaneous pins (Figure 2) handle reset, bus master arbitration, bad system access, and clocking. All of the control signals for the address/data bus are open-drain signals and require external pull-ups.

Burst buses often complicate a system design. However, by reducing burst accesses to a maximum of four words per access and supplying the control signals necessary for burst control, the 80960KB holds down the amount of external control.

The Burst Bus

Two tasks are necessary to control a burst bus, as shown by the flowchart in Figure 3. One keeps track of the words remaining in the burst access; the second increments the address for each word accessed in the burst. All that's needed for each of these tasks is a single 2-bit counter. Load one counter from the size bits, LAD(0:1), which indicate how many words are to be accessed,

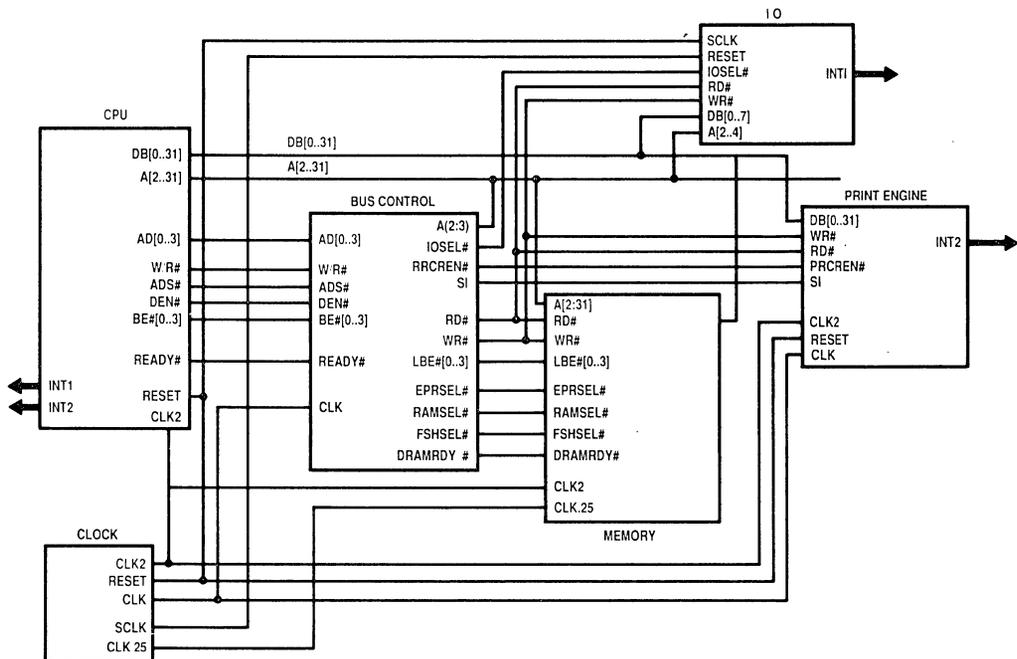


Figure 1: The print engine controller contains CPU, clock generator and reset, bus control, memory, I/O ports, and the print engine. The CPU and control logic consist of the

80960KB, pull-ups for the open-drain signals, address latches, and data transceivers. The 80960KB has a 20-MHz clock and 53.3-Mbyte/sec burst-bus data rates.

A Programmer's View of the 80960 Architecture

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ABSTRACT

Intel Corporation's new 80960 processor integrates many architectural features normally found in RISC processors with others found in more traditional architectures. The result is a processor providing high performance while presenting few difficulties for either applications or compiler writers. This paper discusses the programming model of the 960, including aspects of the instruction set and the register architecture. Techniques for effective use of the 960 from both assembly language and high-level languages are discussed, including the subroutine calling sequence designed for the architecture.

1. Introduction

Software engineers interested in the programming model of a processor include application developers, who are primarily interested in the high-level language (HLL) programming model; operating system or kernel developers, who must concern themselves with both the assembly-language programming model and the fault, interrupt, and system-control aspects of the processor; and compiler-writers, who concern themselves with code generation, optimization, and runtime system issues. Compiler and OS developers attempt to insulate the application developer from as many of the details of the architecture as possible. This paper will be of principle interest to those writing assembly-language programs and compiler code-generators or run-time systems for the 960, though a knowledge of the underlying architecture will also be useful for those programming only in a high-level language.

2. The 960 Architecture

This section provides an overview of the 960 architecture. More detail may be found in [Myers88] and a reference manual is available [PRM88].

2.1. Flat Address Space. An engineer developing code in Pascal, C, Ada, or most other Algol-like HLLs will see an extremely simple and straightforward programming model, much like other 32-bit architectures of long standing. The 960 provides a large (4 gigabyte) flat physical address space, with no segments or other limitations on memory addressing. All addresses used by the architecture are 32 bits wide. In implementations that include memory management hardware (currently the 80960MC) standard virtual-memory paging support is supplied, and the virtual address space for each process is also a full 32 bits wide.

The 960 stack may begin at any address in memory, and grows toward *higher* addresses.

2.2. Fundamental Data Types. Accesses to memory on the 960 can be 8, 16, 32, 64, 96, or 128 bits wide, representing the byte, short, word, longword, tripleword, and quadword types, respectively.

The *byte*, *short*, and *word* data types come in *integer* (signed) and *ordinal* varieties. The *ld* (load) and *st* (store) operations for bytes and shorts come in each variety, where integer loads sign-extend the most significant bit of the source memory location and ordinal loads do not. Word and wider loads and stores merely copy the sign bit in the normal way, since no sign-extension is required.

Byte ordering within words is *little-endian*, meaning that the least significant bytes of a word are stored at the lowest-numbered address. This is like the DEC VAX^{*} and Intel 386^{*} processors, but unlike the IBM 360 and Motorola 68000 processors. Future implementations will allow either *little-endian* or *big-endian* external memory references.

All current and planned future implementations on the 960 support non-aligned memory accesses, though memory access is fastest when accesses are aligned to natural boundaries, i.e. words to 32-bit boundaries, doubles to 64-bit boundaries, and triples and quads to 128-bit boundaries.

2.3. Register Set. The 960 has a thirty-two general registers and four floating-point registers available to the compiler writer (Fig. 1). The general registers are each 32 bits wide. Twenty-eight of these registers have no predefined function, allowing the compiler great freedom in allocating user procedure-local variables and temporaries into these registers. The remaining four of the 960's 32 general registers are used by the *call* and *ret* instructions for stack-pointer, frame-pointer, previous-frame pointer, and return-instruction pointer.

The 960 general registers are divided into two sections: *global* registers, *g0..g15*, and *local* registers, *r0..r15*. The global registers act like processor registers on any machine, and are affected by instructions only when explicitly used as operands. The local registers are accessible to instructions in exactly the same way as the global registers, but the *call* instruction provides the called procedure a new set of these registers that, unlike Berkeley RISC [PatSeq81], do not overlap with the previous set. The *ret* instruction recovers the previous register set for the calling procedure.

The 960 implements a special cache (64 registers in the KA, KB, and MC implementations, up to 192 in a future implementation) for registers containing procedure-local variables, allowing fast procedure call and return. A *call* instruction causes a new set of 16 local registers to be provided for the called procedure, while the previous procedure's registers are retained in the register cache. Only when the cache is full are registers

^{*} VAX is a trademark of Digital Equipment Corporation. 386 is a trademark of Intel Corporation.

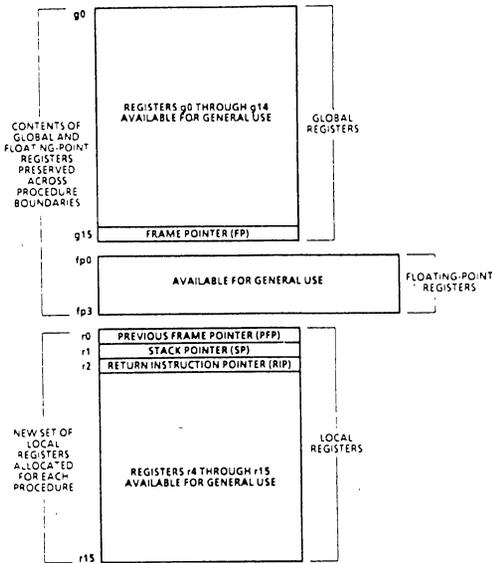


Fig 1. The 960 Register Set

spilled to memory, to locations previously allocated on the stack. This reduces stack accesses due to register spilling during procedure calls to a minimum. Our research (as well as [Ditz82]) shows that most HLL programs tend to oscillate in a small range of call depths. The register caching allows these procedures to execute with far fewer accesses to external memory. This dramatically improves processor performance, especially with moderate-speed memory systems typically found in embedded systems.

The 960 instruction set also allows access to an additional 32 *special function registers*. In future implementations, these registers will provide access to on-chip peripherals and other special execution units.

2.4. RISC Core Instruction Set. Other than the load (ld), store (st), and a few special-purpose instructions, all instructions in the 960 operate on the general register set. The core instructions of the 960 are:

Arithmetic and Logical		Control	Data Movement
add	cmp	branch	move
subtract	test	branch-link	load
multiply	shift	call	store
divide	rotate	return	
modulo	boolean-op		

Boolean Operations		
and	notand	andnot
or	notor	ornot
xor	notxor	xnor
not	nand	alterbit
setbit	clrbt	notbit

960 instructions are formed from four basic formats (Fig. 2): REG (register) instructions, that form all basic computational instructions, CTRL (control) instructions, including branches and calls, MEM (memory) instructions, the load and store instructions, and COBR (compare-and-branch instructions), a high-density instruction mentioned below.

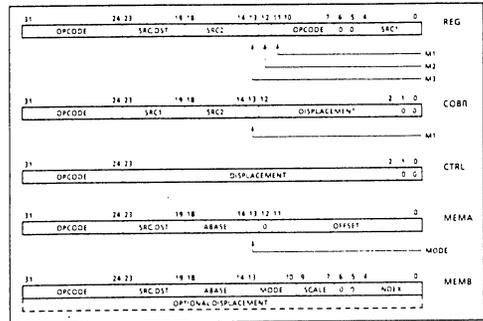


Fig 2. 960 Instruction Formats.

REG instructions typically take three operands: two source registers and a destination register. Either of the source operands may alternatively be a *literal* in the range 0..31.

Arithmetic instructions come in *ordinal* (unsigned) and *integer* (signed) varieties. These differ in treatment of the most significant bit of the operands, and in the generation of integer overflow faults. Languages such as C that do not define program behaviour on integer overflow typically disable integer overflow fault detection. Languages such as Ada that require integer overflow detection may enable it and do not require additional instructions to check for overflow.

2.5. Integer Arithmetic Controls. The 960 allows detection of overflow during integer arithmetic operations. The *integer* versions of the arithmetic instructions (addl, subll, mull, divl, etc) may trigger this fault, while the *ordinal* instructions (addo, subo, mulo, divo, etc) never trigger the fault. The integer overflow trap may be prevented by setting the integer overflow mask in the Arithmetic Controls register. An Integer Zero-Divide Fault is also provided.

2.6. Condition Codes. Most 960 instruction do not set or use the condition codes. In general, only the cmp instructions (and the extended compare instructions discussed below) set the condition codes. The condition codes are contained in the arithmetic controls registers (accessible via the special modac instruction), and are encoded into three bits. Thus, eight masks provide the standard conditions:

Branch, Test, and Fault Conditions			
CC	Condition	CC	Condition
000	never	100	src1 < src2
001	src1 > src2	101	src1 != src2
010	src1 == src2	110	src1 <= src2
011	src1 >= src2	111	always

The conditional **fault** instructions also rely on these bits, and the **test** instructions set their operand register to 1 if the requested condition is true, and 0 if it is false.

The 960 differs from many processors in that the floating-point unit uses the same condition codes (and conditional branch instructions) as the integer unit. The floating-point compare instructions (cmpf, cmpfl) set the condition bits in the manner

described above, except that the *never* condition indicates that the operands of the compare are *unordered*, i.e., either operand is an invalid floating-point number such as a NaN. The *always* condition indicates the *ordered* condition.

2.7. Extended Instructions. In addition to the core instructions, the 960 implements a set of extended instructions to increase code density, exploit fine-grain parallelism in the microarchitecture, and provide needed functions for embedded applications

Extended Instructions		
compare-and-branch	extract bits	scanbit
compare-and-increment	modify bits	spanbit
compare-and-decrement	atomic add	synchronous move
conditional-compare	atomic modify	synchronous load

The compare-and-branch and compare-and-increment or -decrement instructions exist to improve instruction density by combining typically adjacent instructions when the delay slot between them cannot be filled. This brings the average code density of 960 programs to within 15-25% of that of a VAX, compared to 40% or worse for other RISC processors [Ditz87]. In addition, the conditional-compare instructions are used by the 960 Ada compiler for range checks, e.g:

```

cmpi    r0,14 # see if r0 is in the range 14..30
concmpi r0,30
faultne # fault if it is

```

The **concmpi** instruction acts as a no-op if the result of the previous **cmp** was "less than". This allows simple range checks without conditional branch instructions (and the concomitant pipeline breaks). The atomic and synchronous instructions are important additions for multiprocessor systems.

2.8. Addressing Modes. The 960's load and store instructions provide both the simple, high-performance addressing modes (Fig. 3) normally found in RISC processors, and more complex addressing modes for improved code density and to better exploit fine-grained parallelism in the microarchitecture.

HLL Code	Assembler Code	Addressing Mode
x = global;	ld_global,g0	12 or 32-bit address
x = *p;	ld (r6),g0	register-indirect
x = local;	ld 80(fp),g0	register-indirect + offset
x = s->mos;	ld 12(r8),g0	register-indirect + offset
x = p[i];	ld (r6)[r4*4],g0	indexed indirect
x = as[i]->mos;	ld 12(r9)[r4*16],g0	indexed indirect + offset

Fig. 3. 960 Memory Addressing Modes¹

Sophisticated addressing modes on the 960 not only improve code density, but they allow the implementation to compute the effective address of the instruction in parallel with the execution of subsequent instructions. In addition, in each of the above examples, the instruction could have been **ldl** (load long), **ldt** (load triple), or **ldq** (load quad), to burst 2, 3, or 4 four words from memory. The instruction **ldq 12(r9)[r4*16]** would take 6 to 11 instructions to implement on most other RISC processors.

¹ The table assumes the following data declarations.

```

int global, int array[10],
foo() {
    int local, int i, int *p = &array,
    struct {
        char a,b,c,d, short e,f,
        float g, int mos,
    } s, as[5].
}

```

2.9. IEEE-754 Floating-Point. The 960KB implementation includes an on-chip floating-point unit. The FPU is fully IEEE 754-1985 compatible, and supports 32-bit (*real*), 64-bit (*long real*), and 80-bit (*extended real*) precisions. The on-board FPU supports NaN (Not-a-Number), Infinities, Signed Zero, and Denormalized representations, and appropriate (maskable) faults when operations generate NaNs, Infinities, or Denormalized. The FPU also implements four additional 80-bit wide floating-point registers, though floating-point instructions may also operate on the general registers in groups of 1 (*real*), 2 (*long real*), or 3 (*extended*)².

Floating-Point Instructions		
add	binary log	compare
subtract	natural log	copysign
multiply	square root	classify
divide	sine	scale
move	cosine	round
modulo	tangent	truncate
remainder	arctangent	exponent

Each of these instructions can operation on *real*, *long real*, or *extended* precision numbers. The **classify** instruction determines whether a value is a valid floating-point number, or a NaN, Infinity, and/or denormalized, and the sign of the number. The **copysign** operation can be used to provide an absolute value. A full set of conversion instruction are provided that convert between integer and floating-point formats, either using the rounding-mode in effect or truncating.

The 960 FPU can be programmed to fault when it detects denormalized operands, so full IEEE-754 denormalized-number support can be implemented. If normalizing mode is on, denormalized numbers are normalized and the operation proceeds without a fault.

2.10. Floating-point Arithmetic Controls. If the HLL or its runtime library supports them, the 960 FPU can provide the following (maskable) flags: floating underflow, overflow, zero-divide, and inexact. The FPU may be set to round up, down, to zero, or to nearest, and may be set in normalizing mode, where denormalized numbers are valid, or non-normalizing mode, where denormalized operands cause a reserved-encoding fault.

The runtime system for C programs typically disables integer overflow, floating underflow, overflow, and inexact faults, and sets the FPU to round-to-nearest and into normalizing mode. The runtime system for Ada programs typically enables all faults and translates them into **NUMERIC_ERROR**.

3. Subroutine Calling Sequence

No specific calling sequence is mandated or enforced by the 960 architecture. While the **call** and **ret** instructions perform pre-defined operations on the stack and frame-pointers, language designers are free to use the **bal** branch-and-link instruction to implement any desired subroutine linkage or calling sequence. A sophisticated compiler might dispense with a standard calling sequence altogether, tuning each call to the needs of the calling and called procedures.

However, Intel has defined a common calling sequence for its C and Ada compilers for the 960. This allows implementation of less sophisticated compilers, assemblers, and debugging tools. Nevertheless, the calling sequence was designed to place an absolute minimum overhead on simple, commonly-called procedures with few parameters, and only slightly more overhead on rarely-used variable-argument-list procedures and procedures

² The load and store tripleword functions are provided for loading and storing extended-precision floating-point values to and from memory

with large numbers of parameters. Intel's 960 software support tools, as well as those supplied for the 960 by most third parties, expect and support this calling sequence.

Reg	Primary Use	Secondary Use	P?
g0	parameter 0	return word 0	
g1	parameter 1	return word 1	
g2	.	return word 2	
g3	.	return word 3	
g4	.	tmp	
g5	.	tmp	
g6	parameter 6	tmp	
g7	parameter 7	tmp	
g8	unassigned	parameter 8	P
g9	unassigned	parameter 9	P
g10	unassigned	parameter 10	P
g11	unassigned	parameter 11	P
g12	unassigned		P
g13	structure return ptr		
g14	argument blk ptr	leaf return addr	
fp	frame pointer		

P — preserved across calls
P — preserved if not used as parameter

Fig. 4. Global Register Usage Conventions

3.1. Parameters In Global Registers. The global registers g0..g14 are used for passing parameters and other values between procedures. As shown in Fig. 4, registers g0 through g7 are used for the first eight words of parameters to a procedure. Values are placed into increasing-numbered registers left-to-right, and are aligned within the register set according to their size, possibly leaving holes. A parameter shorter than one word is placed in a single register, two-word parameters (e.g. double-precision floats) are placed in an even-numbered register and the following register, and three and four-word parameters (e.g. extended-precision floats) are placed in g0, g4, or g8. Thus, instructions may use parameters directly from their registers without extracting and aligning them.

Fig 5 shows a C code fragment, and the calling procedure's interface code.

```
int a, b[10];
...
a = foo(a, 1, 'x', &b[0]);
...
mov    r3,g0      # local "a"
ldconst 1,g1     # 1
ldconst 120,g2   # 'x'
lda    0x40(fp),g3 # base of "b"
call   _foo
mov    g0,r3
...
```

Fig. 5. Standard Subroutine Linkage Example

3.2. Return Values In Global Registers. The calling procedure receives any return value shorter than four words in g0..g3 when the called routine returns, allowing integral values, single, double, or extended-precision floating-point values, or small structures to be returned without writing to memory. The calling procedure must assume that the values in g0..g7 are lost across a procedure call (except for those that contain the function return value, if any), though global registers g8..g11 are preserved

across the call (the called routine must not modify them, or must save and restore them if they are to be used). Register g12 is always preserved across calls. A globally-optimizing compiler for the 960 could use these registers to hold global constants and pointers to global data structures.

If more than four words of function return value is required, (as in a C function returning a structure) the calling routine must supply a pointer to an area (presumably on the stack) in which the return value is written. If a structure return is needed, a pointer is supplied in register g13, otherwise that register may be used as a temporary.

This linkage convention allows very fast calls with little or no memory traffic to both leaf and non-leaf procedures. A typical non-leaf procedure prologue is:

```
_foo: lda    96(sp),sp # adjust stack
      movq   g0,r4   # save parameters
      /* remainder of procedure */
      ret
```

The first instruction (*lda* — load effective address) adjusts the stack pointer to make room for local (non-register) variables such as arrays and structures. The second instruction copies the incoming four parameters from global registers g0..g3 to local registers r4..r7. Here they will be preserved by the register cache across calls within the procedure. Any procedure can return without adjusting the stack or incurring other overhead by using the *ret* instruction.

3.3. Support for Argument Blocks. In our examination of many of C and Ada programs, we discovered that over 98% of all procedures were called with 6 or fewer parameters [Weic84] ([Pat85] also reports this). However, if more than eight words of parameters are required, four additional words may be placed in g8..g11, and their values, like g4..g7 are indeterminate upon return of the called procedure. If more than 12 words of parameters are required, register g14 is used to point to an *argument block* on the calling procedure's stack. Registers g0..g11 contain the first twelve words of parameters, and the argument block contains any remaining parameters, following an empty area of twelve words into which the called procedure may copy the parameters passed in the registers. If no argument block is allocated for a procedure, g14 must be set to zero. In practice, procedures with more than 12 words of parameters are so rare that g14 is set in a program's initialization code and seldom changed. Existing compilers typically use the register as a constant zero.

3.4. Variable Length Argument Lists. The C programming language allows procedures to be called with a variable number of arguments. In versions of C before the ANSI X3J11 standardization effort, the calling procedure typically did not know whether a called procedure was a variable-argument-list (varargs) procedure. The 960 calling sequence supports this model, allowing properly-written C programs to be ported without change. The calling procedure follows the rules outlined above, placing parameters in registers until they are exhausted, and then allocating an argument block. The called procedure, however, does not know how many arguments were passed to it and of what type these arguments might be. We rejected the notion of providing an argument count to every procedure, as that would involve undue overhead, and would not solve the type problem.

Register g14 informs the called procedure whether the caller allocated an argument block. If it did, the varargs procedure can simply copy g0..g11 to the stack with three *stq* (store quad-word) instructions, leaving user code to increment through them. If g14 is set to zero, the caller did *not* allocate an argument block, and the varargs routine allocates one for itself and copies the parameters into it in the same way. The compiler generates special code in the prologue to varargs routines to do this:

```

_printf: cmpobne g14,0,W123
         ldconst 64,r15
         addo   sp,r15,sp
         lda   32(sp),g14
.W123:  stq   g8,32(p)
         stq   g4,16(g14)
         stq   g0,(g14)
        /* must save g8,g11 separately in case */
        /* they were used as parameters */
         stq   g8,48(g14)
        ...
        /* remainder of procedure */

```

The overhead imposed on varargs routines is minor, and linkage to the preponderance of procedures consists only of a few **mov** instructions and a call.

3.5. Branch-and-Link Optimizations. Procedures that do not require a stack frame or a set of local registers may be optimized to avoid the allocation of the frame or use of the register cache. Such procedures typically call no other procedures and are called *leaf procedures*, since they reside at the "leaves" of the call-tree. Entering leaf procedures without creating a new frame makes better use of the 960 register cache and can improve performance in call-intensive programs.

The 960 architecture provides the **bal** instruction, which branches to the operand address, leaving the address of the subsequent instruction (the return instruction pointer) in a named register. Such a subroutine would return by branching to the address contained in this register.

The 960 compilers generate the **callj** (call/jump) pseudo-op in place of the standard call instruction, which allows the linker to determine if separately-compiled modules contain leaf-procedures and promote the call instruction at the call-site to a **bal** instruction. Fig. 6 shows the entry to a leaf procedure that can also be called in the standard way.

```

        .leafproc
        _foo:  lda   rett,g14  # call entry
        __foo: mov   g14,g13  # bal entry
              mov   0,g14
              /* remainder of procedure */
              bx   (g13)
        rett: ret

```

Fig. 6 Leaf Procedure Definition

3.6. Linkage Conventions for other Languages. The 960 calling convention can be used for C, Ada, Pascal, Fortran, and most other HLLs. Languages with more complex scoping rules than C are sometimes required to pass a static link as an invisible first (or last) parameter to procedures in enclosed scopes that reference variables in an enclosing scope. The 960 Ada compiler recognizes these cases and passes the static link only to those procedures that require it.

Fortran compilers that implement *copy-in/copy-out* parameter passing (as opposed to the more common *pass-by-reference* model) have no problem with SUBROUTINE calls, but FUNCTION calls will require either reference parameters or use of the structure return facility. In Ada, functions do not have in/out parameters, so this is not an issue. Handling unconstrained results in Ada is not contemplated by this linkage convention, but is managed by the 960 Ada compiler in a way that does not violate the convention.

Languages that need not use a standard control stack, or wish to implement a dramatically different calling convention may use branch-and-link exclusively, with a vestigial runtime stack for interrupt and fault handling.

3.7. Trace Controls and Debugging

Many processors are implemented for workstations or end-user computer systems with native operating systems and programming environments. The 960 adds to its architecture a standard set of debugging features that allow simple debugging without a native operating system.

3.8. Trace Controls The 960 implements a series of trace controls (Fig. 7) that allow the user to implement a full runtime debugger as part of a simple monitor implementing the trace fault handler.

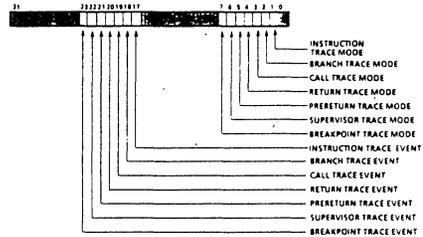


Fig. 7. 960 Debug Trace Controls

The *call* and *return* traces allow monitoring of procedure entry and exit, while *branch* tracing may be used to monitor branch-and-link procedure entries and other branches. The *pre-return* trace is useful for capturing control immediately before the return from a procedure in order to examine its stack frame. The *instruction* trace mode faults on the execution of every instruction, allowing single-stepping. Monitors provided by Intel support each of these modes, offering single-stepping, dynamic instruction trace with disassembly. Current implementations of the 960 also include two instruction address breakpoint registers that allow the setting of breakpoints in ROM.

3.9. System Programming

Implementors of operating systems must also concern themselves with the behaviour of interrupts and faults.

3.10. Interrupts. The 960 incorporates a 32-priority, 248-vector interrupt controller on-chip, eliminating the need for off-chip circuitry to handle interrupts. The *interrupt table*, the location of which is defined at power-up or reinitialization, contains the addresses of the handlers for various interrupts. Also, the first 36 bytes of the interrupt table record the status of all pending interrupts, and all priorities that have pending interrupts.

When an interrupt is received, if it is of a higher priority than other executing or pending interrupts (if any), the processor switches to an independent interrupt stack, saves the arithmetic controls register (containing the condition codes), the process controls register (containing the previously current priority), and the interrupt procedure is called as though from a call instruction, using the handler address in the interrupt table. Since the call instruction automatically allocates a new set of local registers from the register cache, the interrupted procedure's local variables need not be explicitly saved. Other than the need to save the global registers if they are used, the interrupt service routine is like any other routine, and return from interrupt is effected with the standard **ret** instruction. The state of the processor, including the previously active priority, is restored when the interrupt returns.

Operating system routines may post software-generated interrupts by using the atomic modify (**atmod**) instruction to

change values in the pending-interrupts field of the interrupt table.

3.11. Faults. When the processor detects an exceptional condition (including "planned" exceptional conditions like trace/debug faults), a *fault* is raised. Faults are categorized into *trace* faults, *invalid operation* faults, *arithmetic* faults, *floating-point* faults, *bad (memory) access* faults, and several processor consistency faults. Most faults have one or more sub-types that are indicated when the fault is signaled.

A system-wide *fault table* contains addresses of fault handlers for each type of fault. As with interrupts, a fault handler is entered as though it had been called by the normal call instruction. Unlike interrupts, however, fault handlers execute on the user stack, rather than on a separate interrupt stack, allowing the fault handler simple access to process state information there. When a fault occurs, a *fault record* is saved in the fault handler's stack frame, recording the type and subtype of the fault, the address of the faulting instruction, the saved arithmetic and process controls, and sufficient data to restart the instruction (a *resumption record*).

For faults that are fatal errors, a fault handler need merely modify the return instruction pointer in the previous stack frame (that of the faulting procedure) and return. If it is desired that the operands of the faulting instruction be modified and the instruction re-executed, the handler must examine the faulting instruction, determine the precise cause of the fault, and modify the operands accordingly.

3.12. Precise, Imprecise, and Parallel Faults Because the 960 architecture allows instructions to execute in parallel, multiple faults can occur simultaneously, possibly one or more cycles after the dispatch of the faulting instruction. If this behaviour must be avoided, the 960 provides the *NIF* (No Imprecise Faults) flag, that prevents parallel execution of instructions that might generate imprecise faults. However, under normal circumstances, if multiple faults occur simultaneously, the 960 writes a record for each fault into the stack frame, and calls a special parallel fault handler (fault type 0). The parallel fault handler may then dispatch individual fault handlers as appropriate.

For languages such as Ada that require that all potential faults be signaled at certain places in a procedure (i.e. when an exception handler is being changed), the *syncf* (synchronize faults) instruction is provided. This instruction stalls until all parallel instruction execution units have completed and reported any faults. The 960 Ada compiler emits this instruction at the end of an exception frame.

4. Parallel Instruction Optimizations

The 960, like other modern processors, supports pipelined instruction execution. This allows decode and dispatch operations for current instructions to be overlapped with execution of previous instructions. However, the 960 has a fully interlocked pipeline, ensuring object-code compatibility between current and future implementations. Unlike many other RISC processors, there is no need to insert null operations before or after certain operations such as loads or branches. The 960 also implements *register scoreboarding*, ensuring that adjacent instructions that might be executed in parallel or overlapped do not attempt to use a single resource at the same time or out of order.

Because of the instruction pipeline careful ordering of instructions can improve code performance. The result of a *ld* instruction may not be available for several cycles after the instruction is issued, depending on the speed of the memory system. By *scoreboarding* the destination register of the load, the 960 is able to safely continue to execute instructions following the load, effectively overlapping these instructions with the data fetch (Fig. 8)

<i>ld</i>	0x400(r0),g0	# these
<i>muli</i>	g4,g5,g6	# execute
<i>addo</i>	r0,16,r0	# concurrently
<i>subo</i>	g0,r0,r1	# waits for load

Fig. 8. CPU/Bus Parallelism

Because the 960 hardware detects resource conflicts, software will always operate as expected without the insertion of null operations, and without software tools to detect and remove these conflicts.

Future implementations of the 960 will exploit even more parallelism — a memory operation, an integer operation, and a branch may be dispatched simultaneously and executed in parallel. Careful balancing of memory operations (including *lda* instructions, that can perform a limited set of arithmetic operations) with integer operations can enhance the performance of future implementations, allowing average 2 instruction per clock execution rates from on-chip instruction cache.

5. Conclusion

The 960 processor was designed with more than one implementation in mind. Many features of the 960 are present to support implementations that provide fine-grained parallelism at the instruction level, allowing aggregate native instruction rates in excess of twice the processor clock rate. At the same time, the 960 provides an architecture that is easy to learn and to use, and that does not require sophisticated software tools to exploit. The 960 combines the practical aspects of RISC techniques developed in recent years with more traditional mainframe techniques such as register scoreboarding and parallel instruction execution. The calling sequence designed for the 960 allows enough flexibility to make fast calls to simple non-leaf and leaf procedures, and yet does not cause undue complication in development tools. Provisions have been made to support sophisticated optimizing compilers and other tools as that technology becomes more mature.

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General Microcontroller Application Notes

9



**APPLICATION
NOTE**

AP-125

February 1982

**Designing Microcontroller
Systems for Electrically
Noisy Environments**

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Digital circuits are often thought of as being immune to noise problems, but really they're not. Noises in digital systems produce software upsets: program jumps to apparently random locations in memory. Noise-induced glitches in the signal lines can cause such problems, but the supply voltage is more sensitive to glitches than the signal lines.

Severe noise conditions, those involving electrostatic discharges, or as found in automotive environments, can do permanent damage to the hardware. Electrostatic discharges can blow a crater in the silicon. In the automotive environment, in ordinary operation, the "12V" power line can show + and -400V transients.

This Application Note describes some electrical noises and noise environments. Design considerations, along the lines of PCB layout, power supply distribution and decoupling, and shielding and grounding techniques, that may help minimize noise susceptibility are reviewed. Special attention is given to the automotive and ESD environments.

Symptoms of Noise Problems

Noise problems are not usually encountered during the development phase of a microcontroller system. This is because benches rarely simulate the system's intended environment. Noise problems tend not to show up until the system is installed and operating in its intended environment. Then, after a few minutes or hours of normal operation the system finds itself someplace out in left field. Inputs are ignored and outputs are gibberish. The system may respond to a reset, or it may have to be turned off physically and then back on again, at which point it commences operating as though nothing had happened. There may be an obvious cause, such as an electrostatic discharge from somebody's finger to a keyboard or the upset occurs every time a copier machine is turned on or off. Or there may be no obvious cause, and nothing the operator can do will make the upset repeat itself. But a few minutes, or a few hours, or a few days later it happens again.

One symptom of electrical noise problems is randomness, both in the occurrence of the problem and in what the system does in its failure. All operational upsets that occur at seemingly random intervals are not necessarily caused by noise in the system. Marginal VCC, inadequate decoupling, rarely encountered software conditions, or timing coincidences can produce upsets that seem to occur randomly. On the other hand, some noise sources can produce upsets downright periodically. Nevertheless, the more difficult it is to characterize an upset as to cause and effect, the more likely it is to be a noise problem.

Types and Sources of Electrical Noise

The name given to electrical noises other than those that are inherent in the circuit components (such as thermal noise) is EMI: electromagnetic interference. Motors, power switches, fluorescent lights, electrostatic discharges, etc., are sources of EMI. There is a veritable alphabet soup of EMI types, and these are briefly described below.

SUPPLY LINE TRANSIENTS

Anything that switches heavy current loads onto or off of AC or DC power lines will cause large transients in these power lines. Switching an electric typewriter on or off, for example, can put a 1000V spike onto the AC power lines.

The basic mechanism behind supply line transients is shown in Figure 1. The battery represents any power source, AC or DC. The coils represent the line inductance between the power source and the switchable loads R1 and R2. If both loads are drawing current, the line current flowing through the line inductance establishes a magnetic field of some value. Then, when one of the loads is switched off, the field due to that component of the line current collapses, generating transient voltages, $v = L(di/dt)$, which try to maintain the current at its original level. That's called an "inductive kick." Because of contact bounce, transients are generated whether the switch is being opened or closed, but they're worse when the switch is being opened.

An inductive kick of one type or another is involved in most line transients, including those found in the automotive environment. Other mechanisms for line transients exist, involving noise pickup on the lines. The noise voltages are then conducted to a susceptible circuit right along with the power.

EMP AND RFI

Anything that produces arcs or sparks will radiate electromagnetic pulses (EMP) or radio-frequency interference (RFI).

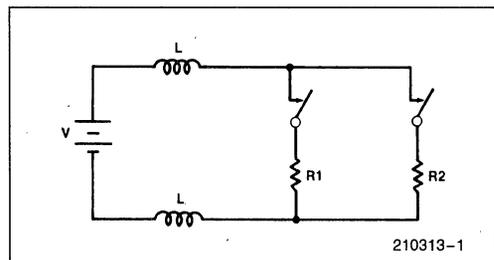


Figure 1. Supply Line Transients

Spark discharges have probably caused more software upsets in digital equipment than any other single noise source. The upsetting mechanism is the EMP produced by the spark. The EMP induces transients in the circuit, which are what actually cause the upset.

Arcs and sparks occur in automotive ignition systems, electric motors, switches, static discharges, etc. Electric motors that have commutator bars produce an arc as the brushes pass from one bar to the next. DC motors and the "universal" (AC/DC) motors that are used to power hand tools are the kinds that have commutator bars. In switches, the same inductive kick that puts transients on the supply lines will cause an opening or closing switch to throw a spark.

ESD

Electrostatic discharge (ESD) is the spark that occurs when a person picks up a static charge from walking across a carpet, and then discharges it into a keyboard, or whatever else can be touched. Walking across a carpet in a dry climate, a person can accumulate a static voltage of 35kV. The current pulse from an electrostatic discharge has an extremely fast risetime — typically, 4A/ns. Figure 2 shows ESD waveforms that have been observed by some investigators of ESD phenomena.

It is enlightening to calculate the $L(di/dt)$ voltage required to drive an ESD current pulse through a couple of inches of straight wire. Two inches of straight wire has about 50 nH of inductance. That's not very much, but using 50 nH for L and 4A/ns for di/dt gives an $L(di/dt)$ drop of about 200V. Recent observations by W.M. King suggest even faster risetimes (Figure 2b) and the occurrence of multiple discharges during a single discharge event.

Obviously, ESD-sensitivity needs to be considered in the design of equipment that is going to be subjected to it, such as office equipment.

GROUND NOISE

Currents in ground lines are another source of noise. These can be 60 Hz currents from the power lines, or RF hash, or crosstalk from other signals that are sharing this particular wire as a signal return line. Noise in the ground lines is often referred to as a "ground loop" problem. The basic concept of the ground loop is shown in Figure 3. The problem is that true earth-ground is not really at the same potential in all locations. If the two ends of a wire are earth-grounded at different locations, the voltage difference between the two "ground" points can drive significant currents (several amperes) through the wire. Consider the wire to be part of a loop which contains, in addition to the wire, a voltage source that represents the difference in potential between the two ground points, and you have

the classical "ground loop." By extension, the term is used to refer to any unwanted (and often unexpected) currents in a ground line.

"Radiated" and "Conducted" Noise

Radiated noise is noise that arrives at the victim circuit in the form of electromagnetic radiation, such as EMP and RFI. It causes trouble by inducing extraneous voltages in the circuit. Conducted noise is noise that arrives at the victim circuit already in the form of an extraneous voltage, typically via the AC or DC power lines.

One defends against radiated noise by care in designing layouts and the use of effective shielding techniques. One defends against conducted noise with filters and

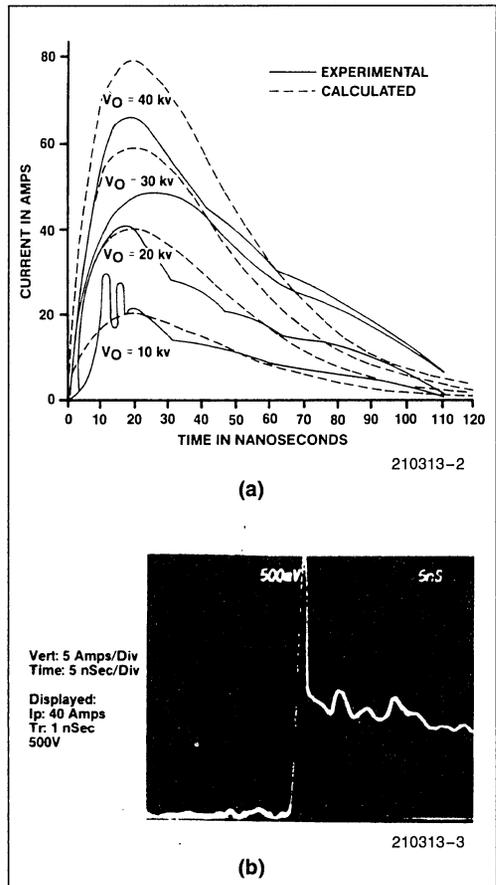


Figure 2. Waveforms of Electrostatic Discharge Currents From a Hand-Held Metallic Object

suppressors, although layouts and grounding techniques are important here, too.

Simulating the Environment

Addressing noise problems after the design of a system has been completed is an expensive proposition. The ill will generated by failures in the field is not cheap either. It's cheaper in the long run to invest a little time and money in learning about noise and noise simulation equipment, so that controlled tests can be made on the bench as the design is developing.

Simulating the intended noise environment is a two-step process: First you have to recognize what the noise environment is, that is, you have to know what kinds of electrical noises are present, and which of them are going to cause trouble. Don't ignore this first step, because it's important. If you invest in an induction coil spark generator just because your application is automotive, you'll be straining at the gnat and swallowing the camel. Spark plug noise is the least of your worries in that environment.

The second step is to generate the electrical noise in a controlled manner. This is usually more difficult than first imagined; one first imagines the simulation in terms of a waveform generator and a few spare parts, and then finds that a wideband power amplifier with a 200V dynamic range is also required. A good source of information on who supplies what noise-simulating equipment is the 1981 "ITEM" Directory and Design Guide (Reference 6).

Types of Failures and Failure Mechanisms

A major problem that EMI can cause in digital systems is intermittent operational malfunction. These software upsets occur when the system is in operation at the time an EMI source is activated, and are usually characterized by a loss of information or a jump in the execution

of the program to some random location in memory. The person who has to iron out such problems is tempted to say the program counter went crazy. There is usually no damage to the hardware, and normal operation can resume as soon as the EMI has passed or the source is de-activated. Resuming normal operation usually requires manual or automatic reset, and possibly re-entering of lost information.

Electrostatic discharges from operating personnel can cause not only software upsets, but also permanent ("hard") damage to the system. For this to happen the system doesn't even have to be in operation. Sometimes the permanent damage is latent, meaning the initial damage may be marginal and require further aggravation through operating stress and time before permanent failure takes place. Sometimes too the damage is hidden.

One ESD-related failure mechanism that has been identified has to do with the bias voltage on the substrate of the chip. On some CPU chips the substrate is held at $-2.5V$ by a phase-shift oscillator working into a capacitor/diode clamping circuit. This is called a "charge pump" in chip-design circles. If the substrate wanders too far in either direction, program read errors are noted. Some designs have been known to allow electrostatic discharge currents to flow directly into port pins of an 8048. The resulting damage to the oxide causes an increase in leakage current, which loads down the charge pump, reducing the substrate voltage to a marginal or unacceptable level. The system is then unreliable or completely inoperative until the CPU chip is replaced. But if the CPU chip was subjected to a discharge spark once, it will eventually happen again.

Chips that have a grounded substrate, such as the 8748, can sometimes sustain some oxide damage without actually becoming inoperative. In this case the damage is present, and the increased leakage current is noted; however, since the substrate voltage retains its design value, the damage is largely hidden.

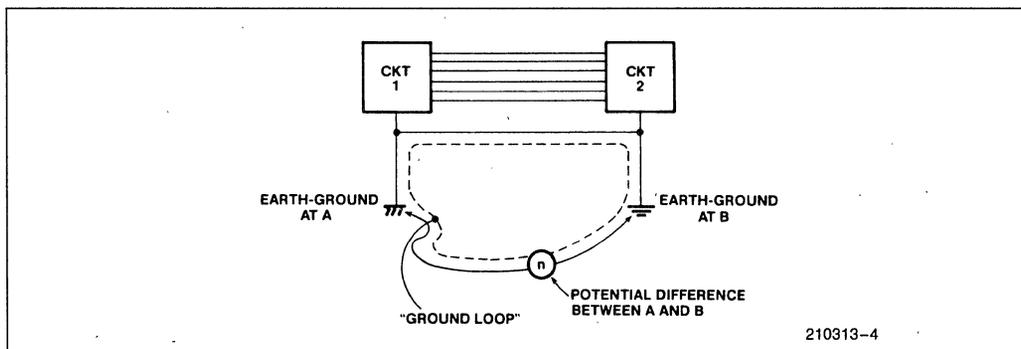


Figure 3. What a Ground Loop Is

It must therefore be recognized that connecting port pins unprotected to a keyboard or to anything else that is subject to electrostatic discharges, makes an extremely dangerous configuration. It doesn't make any difference what CPU chip is being used, or who makes it. If it connects unprotected to a keyboard, it will eventually be destroyed. Designing for an ESD-environment will be discussed further on.

We might note here that MOS chips are not the only components that are susceptible to permanent ESD damage. Bipolar and linear chips can also be damaged in this way. PN junctions are subject to a hard failure mechanism called thermal secondary breakdown, in which a current spike, such as from an electrostatic discharge, causes microscopically localized spots in the junction to approach melt temperatures. Low power TTL chips are subject to this type of damage, as are op-amps. Op-amps, in addition, often carry on-chip MOS capacitors which are directly across an external pin combination, and these are susceptible to dielectric breakdown.

We return now to the subject of software upsets. Noise transients can upset the chip through any pin, even an output pin, because every pin on the chip connects to the substrate through a pn junction. However, the most vulnerable pin is probably the VCC line, since it has direct access to all parts of the chip: every register, gate, flip-flop and buffer.

The menu of possible upset mechanisms is quite lengthy. A transient on the substrate at the wrong time will generally cause a program read error. A false level at a control input can cause an extraneous or misdirected opcode fetch. A disturbance on the supply line can flip a bit in the program counter or instruction register. A short interruption or reversal of polarity on the supply line can actually turn the processor off, but not long enough for the power-up reset capacitor to discharge. Thus when the transient ends, the chip starts up again without a reset.

A common failure mode is for the processor to lock itself into a tight loop. Here it may be executing the data in a table, or the program counter may have jumped a notch, so that the processor is now executing operands instead of opcodes, or it may be trying to fetch opcodes from a nonexistent external program memory.

It should be emphasized that mechanisms for upsets have to do with the arrival of noise-induced transients at the pins of the chips, rather than with the generation of noise pulses within the chip itself, that is, it's not the chip that is picking up noise, it's the circuit.

The Game Plan

Prevention is usually cheaper than suppression, so first we'll consider some preventive methods that might help

to minimize the generation of noise voltages in the circuit. These methods involve grounding, shielding, and wiring techniques that are directed toward the mechanisms by which noise voltages are generated in the circuit. We'll also discuss methods of decoupling. Then we'll look at some schemes for making a graceful recovery from upsets that occur in spite of preventive measures. Lastly, we'll take another look at two special problem areas: electrostatic discharges and the automotive environment.

Current Loops

The first thing most people learn about electricity is that current won't flow unless it can flow in a closed loop. This simple fact is sometimes temporarily forgotten by the overworked engineer who has spent the past several years mastering the intricacies of the DO loop, the timing loop, the feedback loop, and maybe even the ground loop. The simple current loop probably owes its apparent demise to the invention of the ground symbol. By a stroke of the pen one avoids having to draw the return paths of most of the current loops in the circuit. Then "ground" turns into an infinite current sink, so that any current that flows into it is gone and forgotten. Forgotten it may be, but it's not gone. It must return to its source, so that its path will by all the laws of nature form a closed loop.

The physical geometry of a given current loop is the key to why it generates EMI, why it's susceptible to EMI, and how to shield it. Specifically, it's the area of the loop that matters.

Any flow of current generates a magnetic field whose intensity varies inversely to the distance from the wire that carries the current. Two parallel wires conducting currents $+I$ and $-I$ (as in signal feed and return lines) would generate a nonzero magnetic field near the wires, where the distance from a given point to one wire is noticeably different from the distance to the other wire, but farther away (relative to the wire spacing), where the distances from a given point to either wire are about the same, the fields from both wires tend to cancel out. Thus, maintaining proximity between feed and return paths is an important way to minimize their interference with other signals. The way to maintain their proximity is essentially to minimize their loop area. And, because the mutual inductance from current loop A to current loop B is the same as the mutual inductance from current loop B to current loop A, a circuit that doesn't radiate interference doesn't receive it either.

Thus, from the standpoint of reducing both generation of EMI and susceptibility to EMI, the hard rule is to keep loop areas small. To say that loop areas should be minimized is the same as saying the circuit inductance

should be minimized. Inductance is by definition the constant of proportionality between current and the magnetic field it produces: $\phi = LI$. Holding the feed and return wires close together so as to promote field cancellation can be described either as minimizing the loop area or as minimizing L . It's the same thing.

Shielding

There are three basic kinds of shields: shielding against capacitive coupling, shielding against inductive coupling, and RF shielding. Capacitive coupling is electric field coupling, so shielding against it amounts to shielding against electric fields. As will be seen, this is relatively easy. Inductive coupling is magnetic field coupling, so shielding against it is shielding against magnetic fields. This is a little more difficult. Strangely enough, this type of shielding does not in general involve the use of magnetic materials. RF shielding, the classical "metallic barrier" against all sorts of electromagnetic fields, is what most people picture when they think about shielding. Its effectiveness depends partly on the selection of the shielding material, but mostly, as it turns out, on the treatment of its seams and the geometry of its openings.

SHIELDING AGAINST CAPACITIVE COUPLING

Capacitive coupling involves the passage of interfering signals through mutual or stray capacitances that aren't shown on the circuit diagram, but which the experienced engineer knows are there. Capacitive coupling to one's body is what would cause an unstable oscillator to change its frequency when the person reaches his hand over the circuit, for example. More importantly, in a digital system it causes crosstalk in multi-wire cables.

The way to block capacitive coupling is to enclose the circuit or conductor you want to protect in a metal shield. That's called an electrostatic or Faraday shield. If coverage is 100%, the shield does not have to be grounded, but it usually is, to ensure that circuit-to-shield capacitances go to signal reference ground rather than act as feedback and crosstalk elements. Besides, from a mechanical point of view, grounding it is almost inevitable.

A grounded Faraday shield can be used to break capacitive coupling between a noisy circuit and a victim circuit, as shown in Figure 4. Figure 4a shows two circuits capacitively coupled through the stray capacitance between them. In Figure 4b the stray capacitance is intercepted by a grounded Faraday shield, so that interference currents are shunted to ground. For example, a grounded plane can be inserted between PCBs (printed circuit boards) to eliminate most of the capacitive coupling between them.

Another application of the Faraday shield is in the electrostatically shielded transformer. Here, a conducting foil is laid between the primary and secondary coils so as to intercept the capacitive coupling between them. If a system is being upset by AC line transients, this type of transformer may provide the fix. To be effective in this application, the shield must be connected to the greenwire ground.

SHIELDING AGAINST INDUCTIVE COUPLING

With inductive coupling, the physical mechanism involved is a magnetic flux density B from some external interference source that links with a current loop in the victim circuit, and generates a voltage in the loop in accordance with Lenz's law: $v = -NA(dB/dt)$, where in this case $N = 1$ and A is the area of the current loop in the victim circuit.

There are two aspects to defending a circuit against inductive pickup. One aspect is to try to minimize the offensive fields at their source. This is done by minimizing the area of the current loop at the source so as to promote field cancellation, as described in the section on current loops. The other aspect is to minimize the inductive pickup in the victim circuit by minimizing the area of that current loop, since, from Lenz's law, the induced voltage is proportional to this area. So the two aspects really involve the same corrective action: minimize the areas of the current loops. In other words, minimizing the offensiveness of a circuit inherently minimizes its susceptibility.

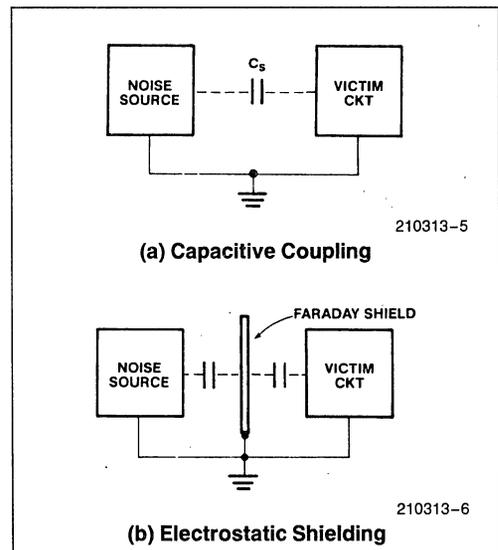


Figure 4. Use of Faraday Shield

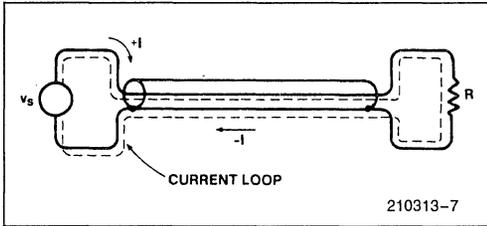


Figure 5. External to the Shield, $\phi = 0$

Shielding against inductive coupling means nothing more nor less than controlling the dimensions of the current loops in the circuit. We must look at four examples of this type of “shielding”: the coaxial cable, the twisted pair, the ground plane, and the gridded-ground PCB layout.

The Coaxial Cable—Figure 5 shows a coaxial cable carrying a current I from a signal source to a receiving load. The shield carries the same current as the center conductor. Outside the shield, the magnetic field produced by $+I$ flowing in the center conductor is cancelled by the field produced by $-I$ flowing in the shield. To the extent that the cable is ideal in producing zero external magnetic field, it is immune to inductive pickup from external sources. The cable adds effectively zero area to the loop. This is true only if the shield carries the same current as the center conductor.

In the real world, both the signal source and the receiving load are likely to have one end connected to a common signal ground. In that case, should the cable be grounded at one end, both ends, or neither end? The answer is that it should be grounded at both ends. Figure 6a shows the situation when the cable shield is grounded at only one end. In that case the current loop runs down the center conductor of the cable, then back through the common ground connection. The loop area is not well defined. The shield not only does not carry the same current as the center conductor, but it doesn't carry any current at all. There is no field cancellation at all. The shield has no effect whatsoever on either the generation of EMI or susceptibility to EMI. (It is, however, still effective as an electrostatic shield, or at least it would be if the shield coverage were 100%.)

Figure 6b shows the situation when the cable is grounded at both ends. Does the shield carry all of the return current, or only a portion of it on account of the shunting effect of the common ground connection? The answer to that question depends on the frequency content of the signal. In general, the current loop will follow the path of least impedance. At low frequencies, 0 Hz to several kHz, where the inductive reactance is insignificant, the current will follow the path of least resistance. Above a few kHz, where inductive reactance predominates, the current will follow the path of least inductance. The path of least inductance is the path of

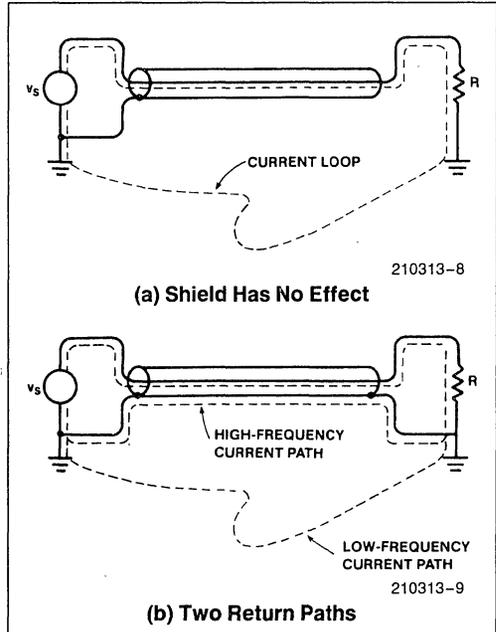


Figure 6. Use of Coaxial Cable

minimum loop area. Hence, for higher frequencies the shield carries virtually the same current as the center conductor, and is therefore effective against both generation and reception of EMI.

Note that we have now introduced the famous “ground loop” problem, as shown in Figure 7a. Fortunately, a digital system has some built-in immunity to moderate ground loop noise. In a noisy environment, however, one can break the ground loop, and still maintain the shielding effectiveness of the coaxial cable, by inserting an optical coupler, as shown in Figure 7b. What the optical coupler does, basically, is allow us to re-define the signal source as being ungrounded, so that that end of the cable need not be grounded, and still lets the shield carry the same current as the center conductor. Obviously, if the signal source weren't grounded in the first place, the optical coupler wouldn't be needed.

The Twisted Pair—A cheaper way to minimize loop area is to run the feed and return wires right next to each other. This isn't as effective as a coaxial cable in minimizing loop area. An ideal coaxial cable adds zero area to the loop, whereas merely keeping the feed and return wires next to each other is bound to add a finite area.

However, two things work to make this cheaper method almost as good as a coaxial cable. First, real coaxial cables are not ideal. If the shield current isn't evenly distributed around the center conductor at every cross-

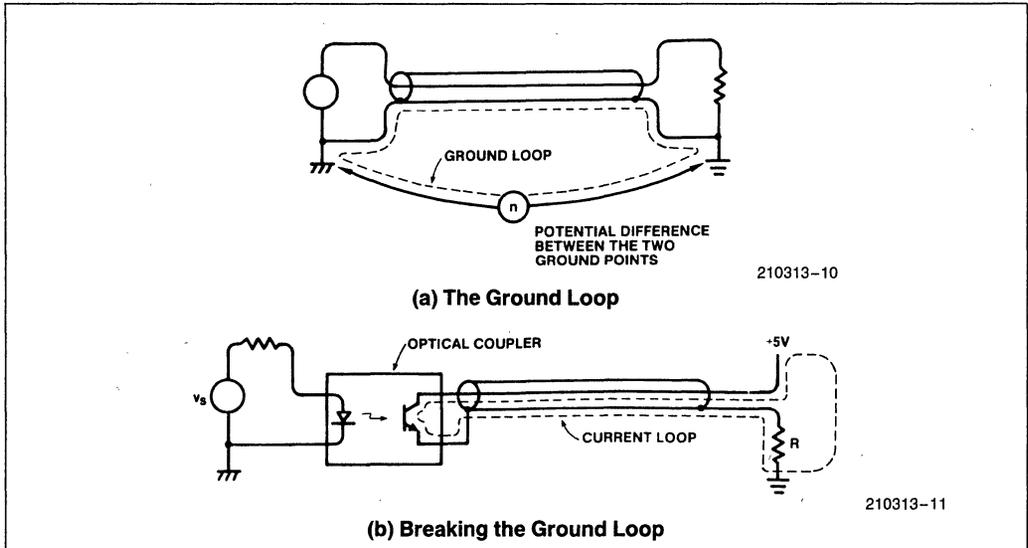


Figure 7. Use of Optical Coupler

section of the cable (it isn't), then field cancellation external to the shield is incomplete. If field cancellation is incomplete, then the effective area added to the loop by the cable isn't zero. Second, in the cheaper method the feed and return wires can be twisted together. This not only maintains their proximity, but the noise picked up in one twist tends to cancel out the noise picked up in the next twist down the line. Thus the "twisted pair" turns out to be about as good a shield against inductive coupling as coaxial cable is.

The twisted pair does not, however, provide electrostatic shielding (i.e., shielding against capacitive coupling). Another operational difference between them is that the coaxial cable works better at higher frequencies. This is primarily because the twisted pair adds more capacitive loading to the signal source than the coaxial cable does. The twisted pair is normally considered useful up to only about 1 MHz, as opposed to near a GHz for the coaxial cable.

The Ground Plane—The best way to minimize loop areas when many current loops are involved is to use a ground plane. A ground plane is a conducting surface that is to serve as a return conductor for all the current loops in the circuit. Normally, it would be one or more layers of a multilayer PCB. All ground points in the circuit go not to a grounded trace on the PCB, but directly to the ground plane. This leaves each current loop in the circuit free to complete itself in whatever configuration yields minimum loop area (for frequencies wherein the ground path impedance is primarily inductive).

Thus, if the feed path for a given signal zigzags its way across the PCB, the return path for this signal is free to zigzag right along beneath it on the ground plane, in such a configuration as to minimize the energy stored in the magnetic field produced by this current loop. Minimal magnetic flux means minimal effective loop area and minimal susceptibility to inductive coupling.

The Gridded-Ground PCB Layout—The next best thing to a ground plane is to lay out the ground traces on a PCB in the form of a grid structure, as shown in Figure 8. Laying horizontal traces on one side of the board and vertical traces on the other side allows the passage of signal and power traces. Wherever vertical and horizontal ground traces cross, they must be connected by a feed-through.

Have we not created here a network of "ground loops"? Yes, in the literal sense of the word, but loops in the ground layout on a PCB are not to be feared. Such inoffensive little loops have never caused as much noise pickup as their avoidance has. Trying to avoid innocent little loops in the ground layout, PCB designers have forced current loops into geometries that could swallow a whale. That is exactly the wrong thing to do.

The gridded ground structure works almost as well as the ground plane, as far as minimizing loop area is concerned. For a given current loop, the primary return path may have to zig once in a while where its feed path zags, but you still get a mathematically optimal dis-

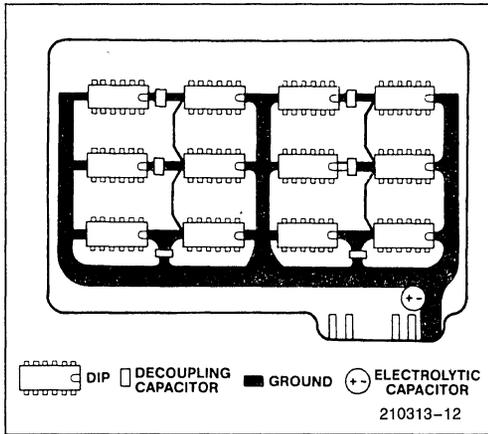


Figure 8. PCB with Gridded Ground

tribution of currents in the grid structure, such that the current loop produces less magnetic flux than if the return path were restrained to follow any single given ground trace. The key to attaining minimum loop areas for all the current loops together is to let the ground currents distribute themselves around the entire area of the board as freely as possible. They want to minimize their own magnetic field. Just let them.

RF SHIELDING

A time-varying electric field generates a time-varying magnetic field, and vice versa. Far from the source of a time-varying EM field, the ratio of the amplitudes of the electric and magnetic fields is always 377Ω . Up close to the source of the fields, however, this ratio can be quite different, and dependent on the nature of the source. Where the ratio is near 377Ω is called the far field, and where the ratio is significantly different from 377Ω is called the near field. The ratio itself is called the wave impedance, E/H.

The near field goes out about 1/6 of a wavelength from the source. At 1 MHz this is about 150 feet, and at 10 MHz it's about 15 feet. That means if an EMI source is in the same room with the victim circuit, it's likely to be a near field problem. The reason this matters is that in the near field an RF interference problem could be almost entirely due to E-field coupling or H-field coupling, and that could influence the choice of an RF shield or whether an RF shield will help at all.

In the near field of a whip antenna, the E/H ratio is higher than 377Ω , which means it's mainly an E-field generator. A wire-wrap post can be a whip antenna. Interference from a whip antenna would be by electric field coupling, which is basically capacitive coupling. Methods to protect a circuit from capacitive coupling, such as a Faraday shield, would be effective

against RF interference from a whip antenna. A gridded-ground structure would be less effective.

In the near field of a loop antenna, the E/H ratio is lower than 377Ω , which means it's mainly an H-field generator. Any current loop is a loop antenna. Interference from a loop antenna would be by magnetic field coupling, which is basically the same as inductive coupling. Methods to protect a circuit from inductive coupling, such as a gridded-ground structure, would be effective against RF interference from a loop antenna. A Faraday shield would be less effective.

A more difficult case of RF interference, near field or far field, may require a genuine metallic RF shield. The idea behind RF shielding is that time-varying EMI fields induce currents in the shielding material. The induced currents dissipate energy in two ways: I^2R losses in the shielding material and radiation losses as they re-radiate their own EM fields. The energy for both of these mechanisms is drawn from the impinging EMI fields. Hence the EMI is weakened as it penetrates the shield.

More formally, the I^2R losses are referred to as absorption loss, and the re-radiation is called reflection loss. As it turns out, absorption loss is the primary shielding mechanism for H-fields, and reflection loss is the primary shielding mechanism for E-fields. Reflection loss, being a surface phenomenon, is pretty much independent of the thickness of the shielding material. Both loss mechanisms, however, are dependent on the frequency (ω) of the impinging EMI field, and on the permeability (μ) and conductivity (σ) of the shielding material. These loss mechanisms vary approximately as follows:

$$\text{reflection loss to an E-field (in dB)} \sim \log \frac{\sigma}{\omega\mu}$$

$$\text{absorption loss to an H-field (in dB)} \sim t\sqrt{\omega\sigma\mu}$$

where t is the thickness of the shielding material.

The first expression indicates that E-field shielding is more effective if the shield material is highly conductive, and less effective if the shield is ferromagnetic, and that low-frequency fields are easier to block than high-frequency fields. This is shown in Figure 9.

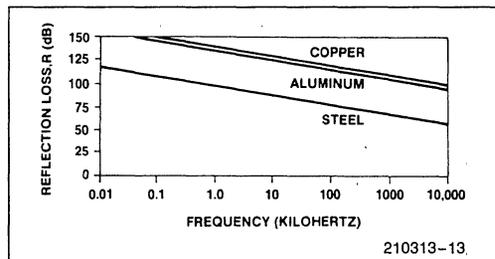


Figure 9. E-Field Shielding

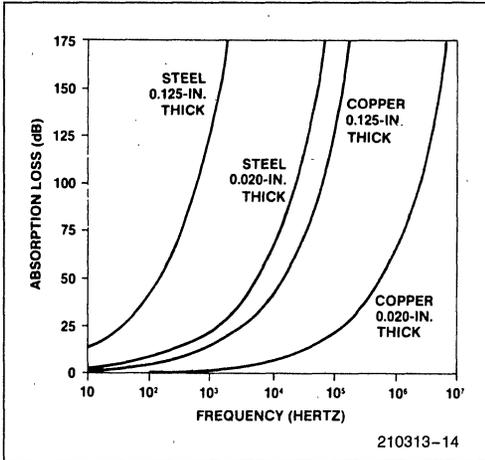


Figure 10. H-Field Shielding

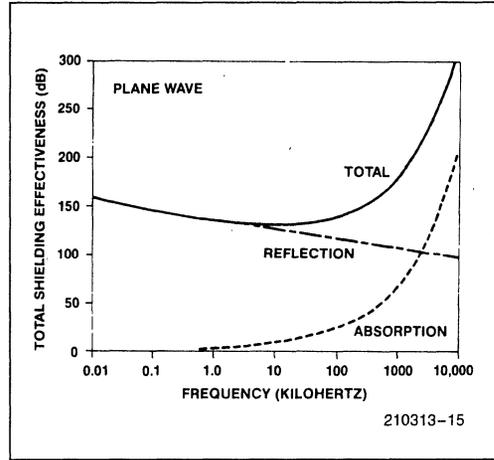


Figure 11. E- and H-Field Shielding

Copper and aluminum both have the same permeability, but copper is slightly more conductive, and so provides slightly greater reflection loss to an E-field. Steel is less effective for two reasons. First, it has a somewhat elevated permeability due to its iron content, and second, as tends to be the case with magnetic materials, it is less conductive.

On the other hand, according to the expression for absorption loss to an H-field, H-field shielding is more effective at higher frequencies and with shield material that has both high conductivity and high permeability. In practice, however, selecting steel for its high permeability involves some compromise in conductivity. But the increase in permeability more than makes up for the decrease in conductivity, as can be seen in Figure 10. This figure also shows the effect of shield thickness.

A composite of E-field and H-field shielding is shown in Figure 11. However, this type of data is meaningful only in the far field. In the near field the EMI could be 90% H-field, in which case the reflection loss is irrelevant. It would be advisable then to beef up the absorption loss, at the expense of reflection loss, by choosing steel. A better conductor than steel might be less expensive, but quite ineffective.

A different shielding mechanism that can be taken advantage of for low frequency magnetic fields is the ability of a high permeability material such as mumetal to divert the field by presenting a very low reluctance path to the magnetic flux. Above a few kHz, however, the permeability of such materials is the same as steel.

In actual fact the selection of a shielding material turns out to be less important than the presence of seams, joints and holes in the physical structure of the enclosure. The shielding mechanisms are related to the induction of currents in the shield material, but the cur-

rents must be allowed to flow freely. If they have to detour around slots and holes, as shown in Figure 12, the shield loses much of its effectiveness.

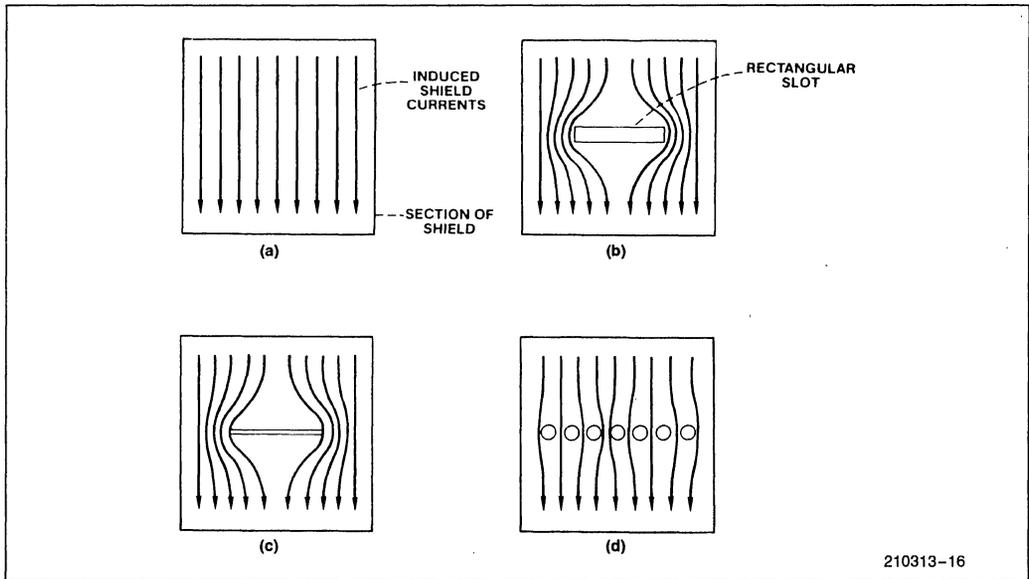
As can be seen in Figure 12, the severity of the detour has less to do with the area of the hole than it does with the geometry of the hole. Comparing Figure 12c with 12d shows that a long narrow discontinuity such as a seam can cause more RF leakage than a line of holes with larger total area. A person who is responsible for designing or selecting rack or chassis enclosures for an EMI environment needs to be familiar with the techniques that are available for maintaining electrical continuity across seams. Information on these techniques is available in the references.

Grounds

There are two kinds of grounds: earth-ground and signal ground. The earth is not an equipotential surface, so earth ground potential varies. That and its other electrical properties are not conducive to its use as a return conductor in a circuit. However, circuits are often connected to earth ground for protection against shock hazards. The other kind of ground, signal ground, is an arbitrarily selected reference node in a circuit—the node with respect to which other node voltages in the circuit are measured.

SAFETY GROUND

The standard 3-wire single-phase AC power distribution system is represented in Figure 13. The white wire is earth-grounded at the service entrance. If a load circuit has a metal enclosure or chassis, and if the black wire develops a short to the enclosure, there will be a shock hazard to operating personnel, unless the enclosure itself is earth-grounded. If the enclosure is earth-



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Figure 12. Effect of Shield Discontinuity on Magnetically Induced Shield Current

grounded, a short results in a blown fuse rather than a "hot" enclosure. The earth-ground connection to the enclosure is called a safety ground. The advantage of the 3-wire power system is that it distributes a safety ground along with the power.

Note that the safety-ground wire carries no current, except in case of a fault, so that at least for low frequencies it's at earth-ground potential along its entire length. The white wire, on the other hand, may be several volts off ground, due to the IR drop along its length.

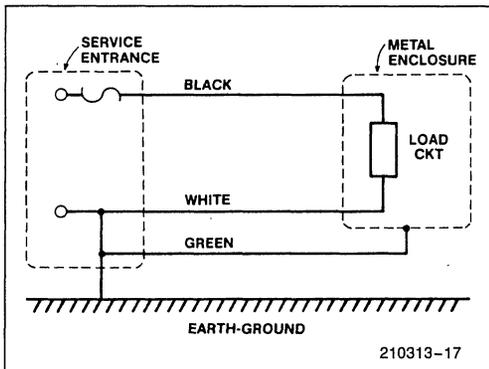


Figure 13. Single-Phase Power Distribution

SIGNAL GROUND

Signal ground is a single point in a circuit that is designated to be the reference node for the circuit. Commonly, wires that connect to this single point are also referred to as "signal ground." In some circles "power supply common" or PSC is the preferred terminology for these conductors. In any case, the manner in which these wires connect to the actual reference point is the basis of distinction among three kinds of signal-ground wiring methods: series, parallel, and multipoint. These methods are shown in Figure 14.

The series connection is pretty common because it's simple and economical. It's the noisiest of the three, however, due to common ground impedance coupling between the circuits. When several circuits share a ground wire, currents from one circuit, flowing through the finite impedance of the common ground line, cause variations in the ground potential of the other circuits. Given that the currents in a digital system tend to be spiked, and that the common impedance is mainly inductive reactance, the variations could be bad enough to cause bit errors in high current or particularly noisy situations.

The parallel connection eliminates common ground impedance problems, but uses a lot of wire. Other disadvantages are that the impedance of the individual ground lines can be very high, and the ground lines themselves can become sources of EMI.

In the multipoint system, ground impedance is minimized by using a ground plane with the various circuits connected to it by very short ground leads. This type of connection would be used mainly in RF circuits above 10 MHz.

PRACTICAL GROUNDING

A combination of series and parallel ground-wiring methods can be used to trade off economic and the various electrical considerations. The idea is to run series connections for circuits that have similar noise properties, and connect them at a single reference point, as in the parallel method, as shown in Figure 15.

In Figure 15, "noisy signal ground" connects to things like motors and relays. Hardware ground is the safety ground connection to chassis, racks, and cabinets. It's a mistake to use the hardware ground as a return path for signal currents because it's fairly noisy (for example, it's the hardware ground that receives an ESD spark) and tends to have high resistance due to joints and seams.

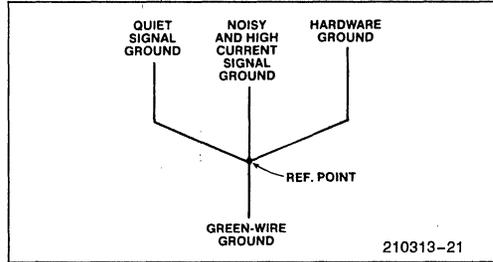


Figure 15. Parallel Connection of Series Grounds

Screws and bolts don't always make good electrical connections because of galvanic action, corrosion, and dirt. These kinds of connections may work well at first, and then cause mysterious maladies as the system ages.

Figure 16 illustrates a grounding system for a 9-rack digital tape recorder, showing an application of the series/parallel ground-wiring method.

Figure 17 shows a similar separation of grounds at the PCB level. Currents in multiplexed LED displays tend to put a lot of noise on the ground and supply lines because of the constant switching and changing involved in the scanning process. The segment driver ground is relatively quiet, since it doesn't conduct the LED currents. The digit driver ground is noisier, and should be provided with a separate path to the PCB ground terminal, even if the PCB ground layout is gridded. The LED feed and return current paths should be laid out on opposite sides of the board like parallel flat conductors.

Figure 18 shows right and wrong ways to make ground connections in racks. Note that the safety ground connections from panel to rack are made through ground straps, not panel screws. Rack 1 correctly connects signal ground to rack ground only at the single reference point. Rack 2 incorrectly connects signal ground to rack ground at two points, creating a ground loop around points 1, 2, 3, 4, 1.

Breaking the "electronics ground" connection to point 1 eliminates the ground loop, but leaves signal ground in rack 2 sharing a ground impedance with the relatively noisy hardware ground to the reference point; in fact, it may end up using hardware ground as a return path for signal and power supply currents. This will probably cause more problems than the ground loop.

BRAIDED CABLE

Ground impedance problems can be virtually eliminated by using braided cable. The reduction in impedance is due to skin effect: At higher frequencies the current tends to flow along the surface of a conductor rather

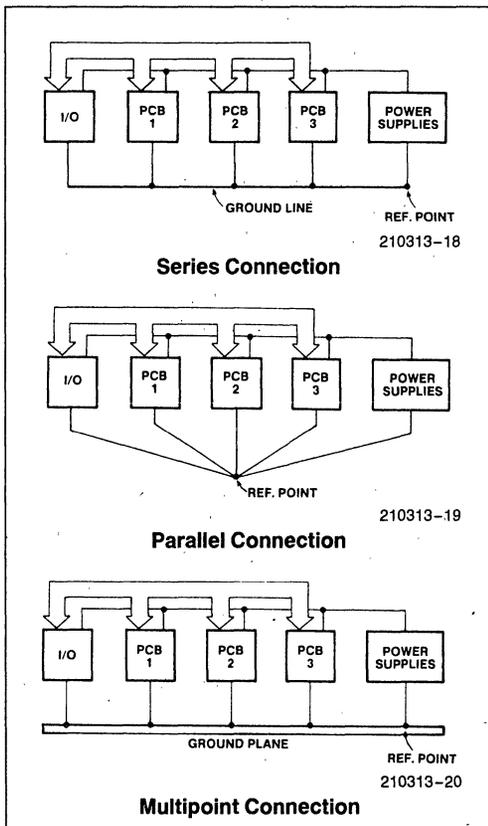
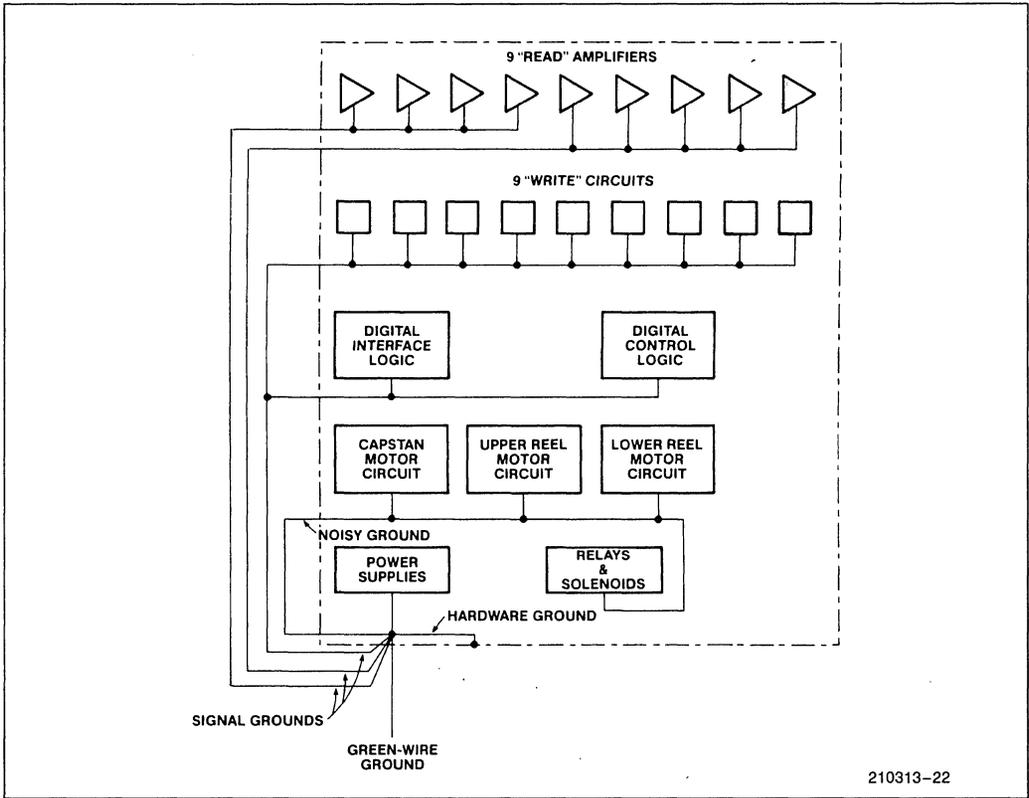
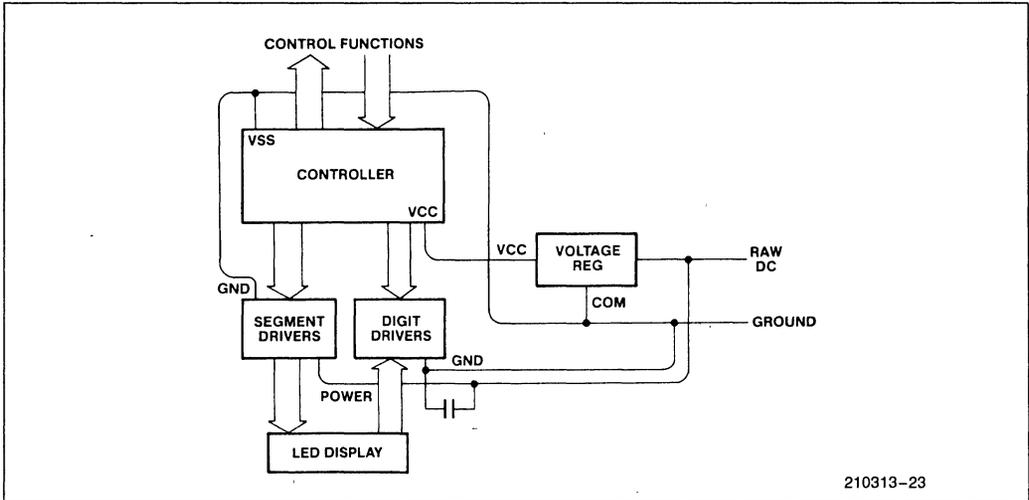


Figure 14. Three Ways to Wire the Grounds



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Figure 16. Ground System in a 9-Track Digital Recorder



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Figure 17. Separate Ground for Multiplexed LED Display

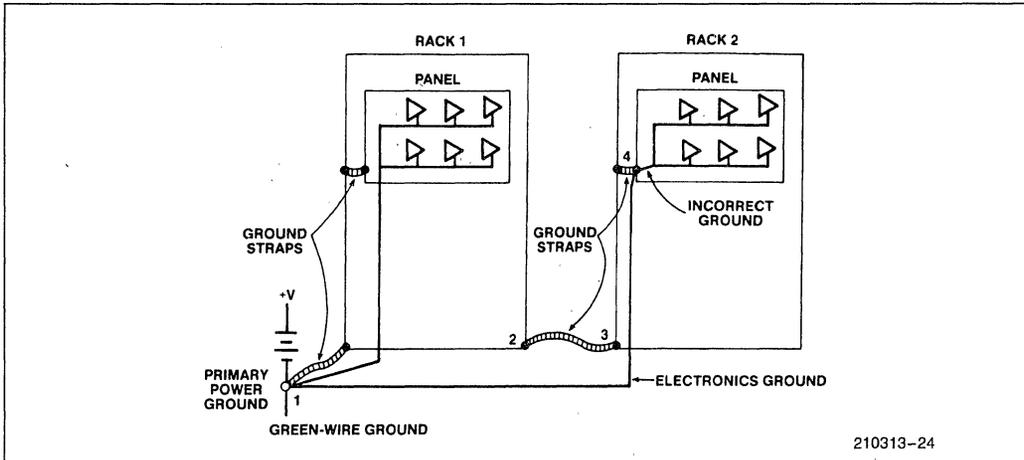


Figure 18. Electronic Circuits Mounted in Equipment Racks Should Have Separate Ground Connections. Rack 1 Shows Correct Grounding, Rack 2 Shows Incorrect Grounding.

than uniformly through its bulk. While this effect tends to increase the impedance of a given conductor, it also indicates the way to minimize impedance, and that is to manipulate the shape of the cross-section so as to provide more surface area. For its bulk, braided cable is almost pure surface.

Power Supply Distribution and Decoupling

The main consideration for power supply distribution lines is, as for signal lines, to minimize the areas of the current loops. But the power supply lines take on an importance that no signal line has when one considers the fact that these lines have access to every PC board in the system. The very extensiveness of the supply current loops makes it difficult to keep loop areas small. And, a noise glitch on a supply line is a glitch delivered to every board in the system.

The power supply provides low-frequency current to the load, but the inductance of the board-to-board and chip-to-chip distribution network makes it difficult for the power supply to maintain VCC specs on the chip while providing the current spikes that a digital system requires. In addition, the power supply current loop is a very large one, which means there will be a lot of noise pick-up. Figure 19a shows a load circuit trying to draw current spikes from a supply voltage through the line impedance. To the VCC waveform shown in that figure should be added the inductive pick-up associated with a large loop area.

Adding a decoupling capacitor solves two problems: The capacitor acts as a nearby source of charge to supply the current spikes through a smaller line impedance, and it defines a much smaller loop area for the

higher frequency components of EMI. This is illustrated in Figure 19b, which shows the capacitor supplying the current spike, during which VCC drops from 5V by the amount indicated in the figure. Between current spikes the capacitor recovers through the line impedance.

One should resist the temptation to add a resistor or an inductor to the decoupler so as to form a genuine RC or LC low-pass filter because that slows down the speed with which the decoupler cap can be refreshed. Good filtering and good decoupling are not necessarily the same thing.

The current loop for the higher frequency currents, then, is defined by the decoupling cap and the load circuit, rather than by the power supply and the load circuit. For the decoupling cap to be able to provide the current spikes required by the load, the inductance of this current loop must be kept small, which is the same as saying the loop area must be kept small. This is also the requirement for minimizing inductive pick-up in the loop.

There are two kinds of decoupling caps: board decouplers and chip decouplers. A board decoupler will normally be a 10 to 100 μ F electrolytic capacitor placed near to where the power supply enters the PC board, but its placement is relatively non-critical. The purpose of the board decoupler is to refresh the charge on the chip decouplers. The chip decouplers are what actually provide the current spikes to the chips. A chip decoupler will normally be a 0.1 to 1 μ F ceramic capacitor placed near the chip and connected to the chip by traces that minimize the area of the loop formed by the cap and the chip. If a chip decoupler is not properly placed on the board, it will be ineffective as a decoupler

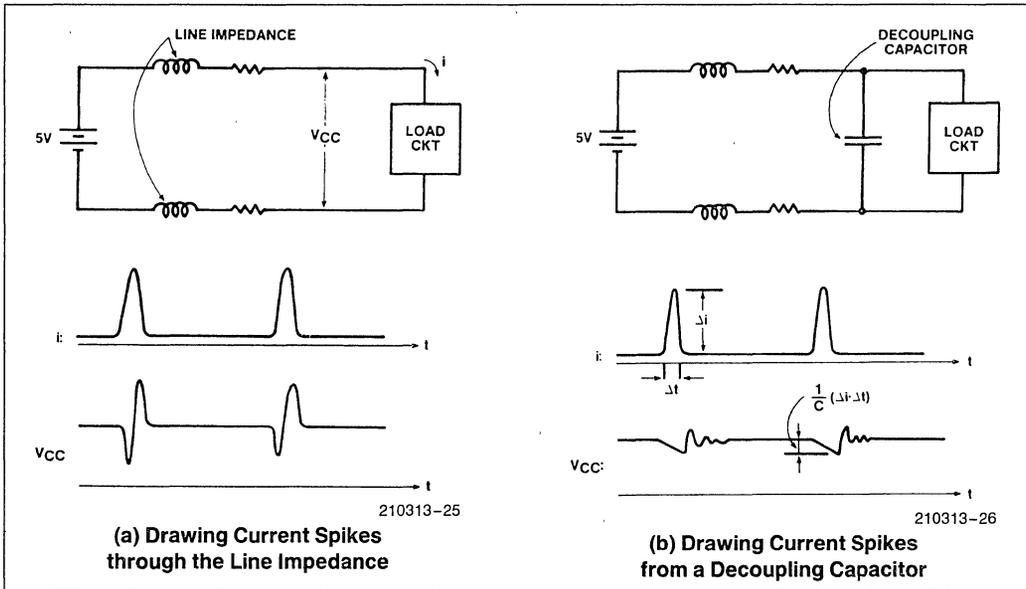


Figure 19. What a Decoupling Capacitor Does

and will serve only to increase the cost of the board. Good and bad placement of decoupling capacitors are illustrated in Figure 20.

Power distribution traces on the PC board need to be laid out so as to obtain minimal area (minimal inductance) in the loops formed by each chip and its decoupler, and by the chip decouplers and the board decoupler. One way to accomplish this goal is to use a power plane. A power plane is the same as a ground plane, but at V_{CC} potential. More economically, a power grid similar to the ground grid previously discussed (Figure 8) can be used. Actually, if the chip decoupling loops are small, other aspects of the power layout are less critical. In other words, power planes and power gridding aren't needed, but power traces *should* be laid in the closest possible proximity to ground traces, prefer-

ably so that each power trace is on the direct opposite side of the board from a ground trace.

Special-purpose power supply distribution buses which mount on the PCB are available. The buses use a parallel flat conductor configuration, one conductor being a V_{CC} line and the other a ground line. Used in conjunction with a gridded ground layout, they not only provide a low-inductance distribution system, but can themselves form part of the ground grid, thus facilitating the PCB layout. The buses are available with and without enhanced bus capacitance, under the names Mini/Bus[®] and Q/PAC[®] from Rogers Corp. (5750 E. McKellips, Mesa, AZ 85205).

SELECTING THE VALUE OF THE DECOUPLING CAP

The effectiveness of the decoupling cap has a lot to do with the way the power and ground traces connect this capacitor to the chip. In fact, the area formed by this loop is more important than the value of the capacitance. Then, given that the area of this loop is indeed minimal, it can generally be said that the larger the value of the decoupling cap, the more effective it is, if the cap has a mica, ceramic, glass, or polystyrene dielectric.

It's often said, and not altogether accurately, that the chip decoupler shouldn't have too large a value. There are two reasons for this statement. One is that some capacitors, because of the nature of their dielectrics, tend to become inductive or lossy at higher frequencies. This is true of electrolytic capacitors, but mica, glass,

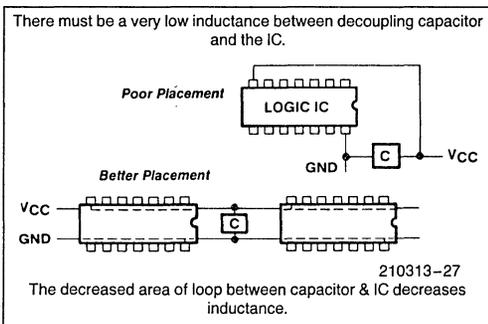


Figure 20. Placement of Decoupling Capacitors

ceramic, and polystyrene dielectrics work well to several hundred MHz. The other reason cited for not using too large a capacitance has to do with lead inductance.

The capacitor with its lead inductance forms a series LC circuit. Below the frequency of series resonance, the net impedance of the combination is capacitive. Above that frequency, the net impedance is inductive. Thus a decoupling capacitor is capacitive only below the frequency of series resonance. The frequency is given by

$$f_0 = \frac{1}{2\pi\sqrt{LC}}$$

where C is the decoupling capacitance and L is the lead inductance between the capacitor and the chip. On a PC board this inductance is determined by the layout, and is the same whether the capacitor dropped into the PCB holes is 0.001 μF or 1 μF . Thus, increasing the capacitance lowers the series resonant frequency. In fact, according to the resonant frequency formula, increasing C by a factor of 100 lowers the resonant frequency by a factor of 10.

Figures quoted on the series resonant frequency of a 0.01 μF capacitor run from 10 to 15 MHz, depending on the lead length. If these numbers were accurate, a 1 μF capacitor in the same position on the board would have a resonant frequency of 1.0 to 1.5 MHz, and as a decoupler would do more harm than good. However, the numbers are based on a presumed inductance of a given length of wire (the lead length). It should be noted that a "length of wire" has no inductance at all, strictly speaking. Only a complete current loop has inductance, and the inductance depends on the geometry of the loop. Figures quoted on the inductance of a length of wire are based on a presumably "very large" loop area, such that the magnetic field produced by the return current has no cancellation effect on the field produced by the current in the given length of wire. Such a loop geometry is not and should not be the case with the decoupling loop.

Figure 21 shows VCC waveforms, measured between pins 40 and 20 (VCC and VSS) of an 8751 CPU, for several conditions of decoupling on a PC board that has a decoupling loop area slightly larger than necessary. These photographs show the effects of increasing the decoupling capacitance and decreasing the area of the decoupling loop. The indications are that a 1 μF capacitor is better than a 0.1 μF capacitor, which in turn is better than nothing, and that the board should have been laid out with more attention paid to the area of the decoupling loop.

Figure 21e was obtained using a special-purpose experimental capacitor designed by Rogers Corp. (Q-Pac Division, Mesa, AZ) for use as a decoupler. It consists of two parallel plates, the length of a 40-pin DIP, separated by a ceramic dielectric. Sandwiched between the

CPU chip and the PCB (or between the CPU socket and the PCB), it makes connection to pins 40 and 20, forming a leadless decoupling capacitor. It is obviously a configuration of minimal inductance. Unfortunately, the particular sample tested had only 0.07 μF of capacitance and so was unable to prevent the 1 MHz ripple as effectively as the configuration of Figure 21d. It seems apparent, though, that with more capacitance this part will alleviate a lot of decoupling problems.

THE CASE FOR ON-BOARD VOLTAGE REGULATION

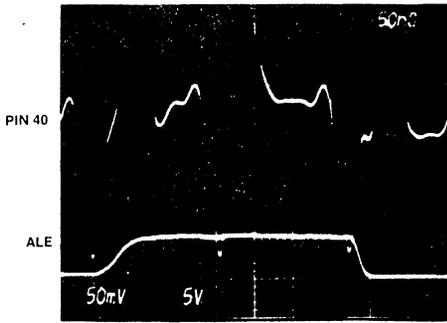
To complicate matters, supply line glitches aren't always picked up in the distribution networks, but can come from the power supply circuit itself. In that case, a well-designed distribution network faithfully delivers the glitch throughout the system. The VCC glitch in Figure 22 was found to be coming from within a bench power supply in response to the EMP produced by an induction coil spark generator that was being used at Intel during a study of noise sensitivity. The VCC glitch is about 400 mV high and some 20 μs in duration. Normal board decoupling techniques were ineffective in removing it, but adding an on-board voltage regulator chip did the job.

Thus, a good case can be made in favor of using a voltage regulator chip on each PCB, instead of doing all the voltage regulation at the supply circuit. This eases requirements on the heat-sinking at the supply circuit, and alleviates much of the distribution and board decoupling headaches. However, it also brings in the possibility that different boards would be operating at slightly different VCC levels due to tolerance in the regulator chips; this then leads to slightly different logic levels from board to board. The implications of that may vary from nothing to latch-up, depending on what kinds of chips are on the boards, and how they react to an input "high" that is perhaps 0.4V higher than local VCC.

Recovering Gracefully from a Software Upset

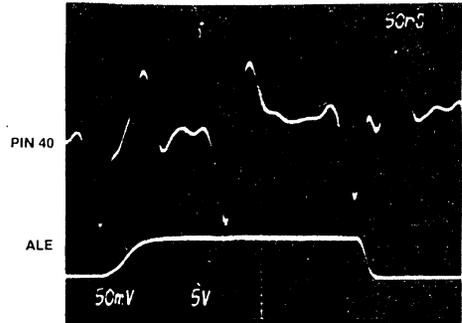
Even when one follows all the best guidelines for designing for a noisy environment, it's always possible for a noise transient to occur which exceeds the circuit's immunity level. In that case, one can strive at least for a graceful recovery.

Graceful recovery schemes involve additional hardware and/or software which is supposed to return the system to a normal operating mode after a software upset has occurred. Two decisions have to be made: How to recognize when an upset has occurred, and what to do about it.



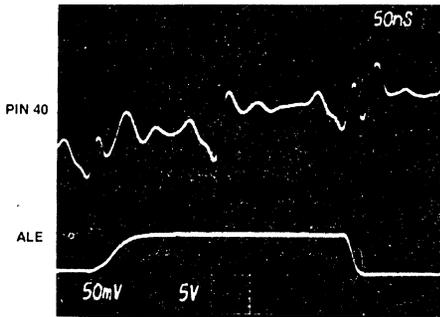
210313-28

(a) No Decoupling Cap



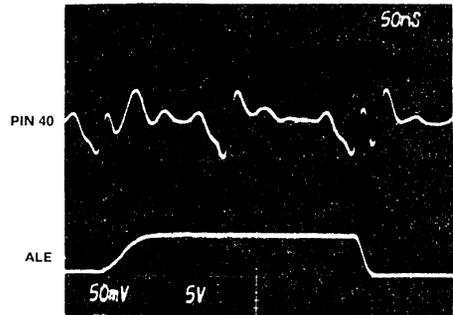
210313-29

(b) 0.1 μ F Decoupler in Place on the PCB



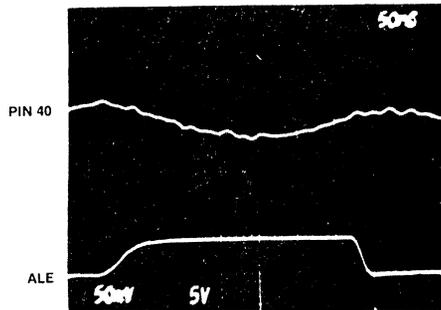
210313-30

(c) 0.1 μ F Decoupler Stretched Directly from Pin 40 to Pin 20, under the Socket. (The difference between this and 21b is due only to the change in loop geometry. Also shown is the upward slope of a ripple in VCC. The ripple frequency is 1 MHz, the same as ALE.)



210313-31

(d) 1.0 μ F Decoupler Stretched Directly from Pin 40 to Pin 20, under the Socket. (This prevents the 1 MHz ripple, but there's no reduction in higher frequency components. Further increases in capacitance effected no further improvement.)



210313-32

(e) Special-Purpose Decoupling Cap under Development by Rogers Corp. (Further discussion in text.)

Figure 21. Noise on VCC Line

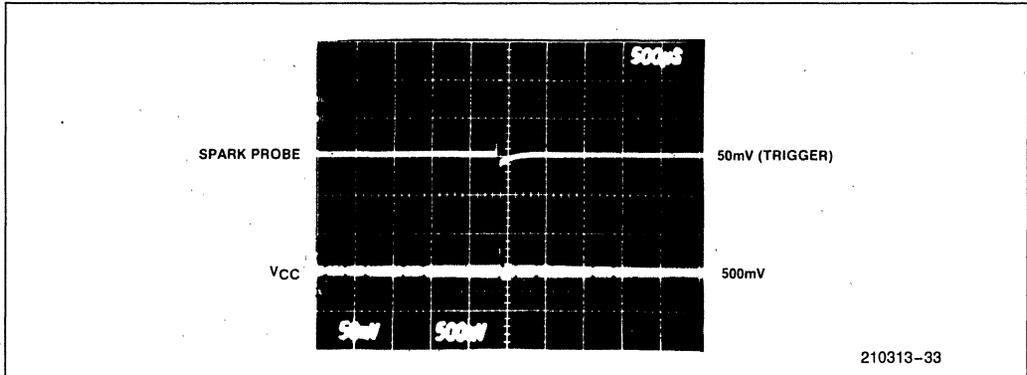


Figure 22. EMP-Induced Glitch

If the designer knows what kinds and combinations of outputs can legally be generated by the system, he can use gates to recognize and flag the occurrence of an illegal state of affairs. The flag can then trigger a jump to a recovery routine which then may check or re-initialize data, perhaps output an error message, or generate a simple reset.

The most reliable scheme is to use a so-called watchdog circuit. Here the CPU is programmed to generate a periodic signal as long as the system is executing instructions in an expected manner. The periodic signal is then used to hold off a circuit that will trigger a jump to a recovery routine. The periodic signal needs to be AC-coupled to the trigger circuit so that a "stuck-at" fault won't continue to hold off the trigger. Then, if the processor locks up someplace, the periodic signal is lost and the watchdog triggers a reset.

In practice, it may be convenient to drive the watchdog circuit with a signal which is being generated anyway by the system. One needs to be careful, however, that an upset does in fact discontinue that signal. Specifically, for example, one could use one of the digit drive signals going to a multiplexed display. But display scanning is often handled in response to a timer-interrupt, which may continue operating even though the main program is in a failure mode. Even so, with a little extra software, the signal can be used to control the watchdog (see Reference 8 on this).

Simpler schemes can work well for simpler systems. For example, if a CPU isn't doing anything but scanning and decoding a keyboard, there's little to lose and much to gain by simply resetting it periodically with an astable multivibrator. It only takes about 13 μ s (at 6 MHz) to reset an 8048 if the clock oscillator is already running.

A zero-cost measure is simply to fill all unused program memory with NOPs and JMPs to a recovery routine. The effectiveness of this method is increased by writing the program in segments that are separated by

NOPs and JMPs. It's still possible, of course, to get hung up in a data table or something. But you get a lot of protection, for the cost.

Further discussion of graceful recovery schemes can be found in Reference 13.

Special Problem Areas

ESD

MOS chips have some built-in protection against a static charge build-up on the pins, as would occur during normal handling, but there's no protection against the kinds of current levels and rise times that occur in a genuine electrostatic spark. These kinds of discharges can blow a crater in the silicon.

It must be recognized that connecting CPU pins unprotected to a keyboard or to anything else that is subject to electrostatic discharges makes an extremely fragile configuration. Buffering them is the very least one can do. But buffering doesn't completely solve the problem, because then the buffer chips will sustain the damage (even TTL); therefore, one might consider mounting the buffer chips in sockets for ease of replacement.

Transient suppressors, such as the TranZorbs[®] made by General Semiconductor Industries (Tempe, AZ), may in the long run provide the cheapest protection if their "zero inductance" structure is used. The structure and circuit application are shown in Figure 23.

The suppressor element is a pn junction that operates like a Zener diode. Back-to-back units are available for AC operation. The element is more or less an open circuit at normal system voltage (the standoff voltage rating for the device), and conducts like a Zener diode at the clamping voltage.

The lead inductance in the conventional transient suppressor package makes the conventional package essen-

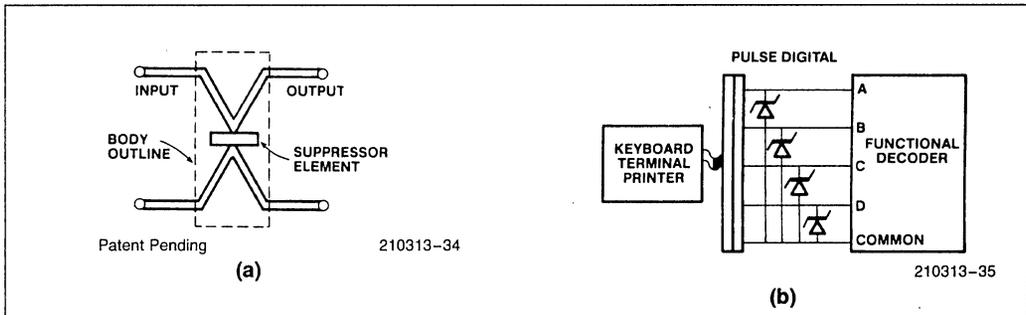


Figure 23. "Zero-Inductance" Structure and Use in Circuit

tially useless for protection against ESD pulses, owing to the fast rise of these pulses. The "zero inductance" units are available singly in a 4-pin DIP, and in arrays of four to a 16-pin DIP for PCB level protection. In that application they should be mounted in close proximity to the chips they protect.

In addition, metal enclosures or frames or parts that can receive an ESD spark should be connected by braided cable to the green-wire ground. Because of the ground impedance, ESD current shouldn't be allowed to flow through any signal ground, even if the chips are protected by transient suppressors. A 35 kV ESD spark can always spare a few hundred volts to drive a fast current pulse down a signal ground line if it can't find a braided cable to follow. Think how delighted your 8048 will be to find its VSS pin 250V higher than VCC for a few 10s of nanoseconds.

THE AUTOMOTIVE ENVIRONMENT

The automobile presents an extremely hostile environment for electronic systems. There are several parts to it:

1. Temperature extremes from -40°C to +125°C (under the hood) or +85°C (in the passenger compartment)
2. Electromagnetic pulses from the ignition system
3. Supply line transients that will knock your socks off

One needs to take a long, careful look at the temperature extremes. The allowable storage temperature range for most Intel MOS chips is -65°C to +150°C, although some chips have a maximum storage temperature rating of +125°C. In operation (or "under bias," as the data sheets say) the allowable ambient temperature range depends on the product grade, as follows:

Grade	Ambient Temperature	
	Min	Max
Commercial	0	70
Industrial	-40	+85
Automotive	-40	+110
Military	-55	+125

The different product grades are actually the same chip, but tested according to different standards. Thus, a given commercial-grade chip might actually pass military temperature requirements, but not have been tested for it. (Of course, there are other differences in grading requirements having to do with packaging, burn-in, traceability, etc.)

In any case, it's apparent that commercial-grade chips can't be used safely in automotive applications, not even in the passenger compartment. Industrial-grade chips can be used in the passenger compartment, and automotive or military chips are required in under-the-hood applications.

Ignition noise, CB radios, and that sort of thing are probably the least of your worries. In a poorly designed system, or in one that has not been adequately tested for the automotive environment, this type of EMI might cause a few software upsets, but not destroy chips.

The major problem, and the one that seems to come as the biggest surprise to most people, is the line transients. Regrettably, the 12V battery is not actually the source of power when the car is running. The charging system is, and it's not very clean. The only time the battery is the real source of power is when the car is first being started, and in that condition the battery terminals may be delivering about 5V or 6V. As follows is a brief description of the major idiosyncracies of the "12V" automotive power line.

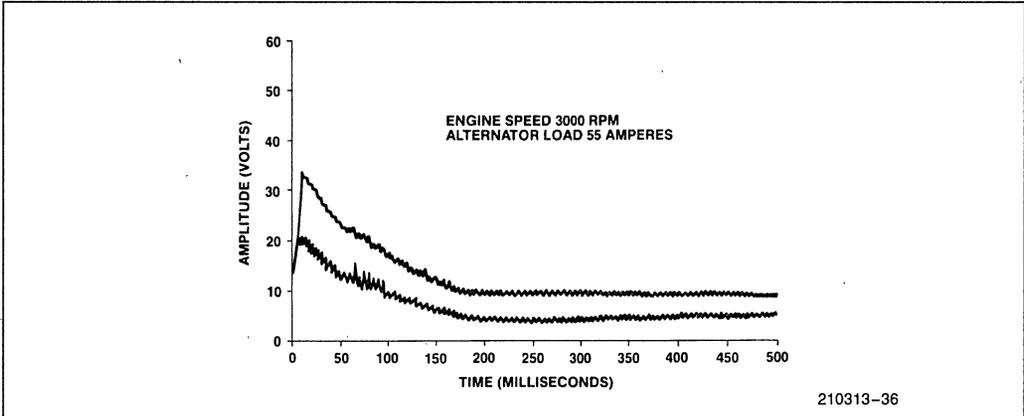


Figure 24. Typical Load Dump Transients

- An abrupt reduction in the alternator load causes a positive voltage transient called “load dump.” In a load dump transient the line voltage rises to 20V or 30V in a few μ s, then decays exponentially with a time constant of about 100 μ s, as shown in Figure 24. Much higher peak voltages and longer decay times have also been reported. The worst case load dump is caused by disconnecting a low battery from the alternator circuit while the alternator is running. Normally this would happen intermittently when the battery terminal connections are defective.
- When the ignition is turned off, as the field excitation decays, the line voltage can go to between -40V and -100V for 100 μ s or more.
- Miscellaneous solenoid switching transients, such as the one shown in Figure 25, can drive the line to + or -200V to 400V for several μ s.
- Mutual coupling between unshielded wires in long harnesses can induce 100V and 200V transients in unprotected circuits.

What all this adds up to is that people in the business of building systems for automotive applications need a comprehensive testing program. An SAE guideline which describes the automotive environment is available to designers: SAE J1211, “Recommended Environmental Practices for Electronic Equipment Design,” 1980 SAE Handbook, Part 1, pp. 22.80–22.96.

Some suggestions for protecting circuitry are shown in Figure 26. A transient suppressor is placed in front of the regulator chip to protect it. Since the rise times in these transients are not like those in ESD pulses, lead inductance is less critical and conventional devices can be used. The regulator itself is pretty much of a necessity, since a load dump transient is simply not going to be removed by any conventional LC or RC filter.

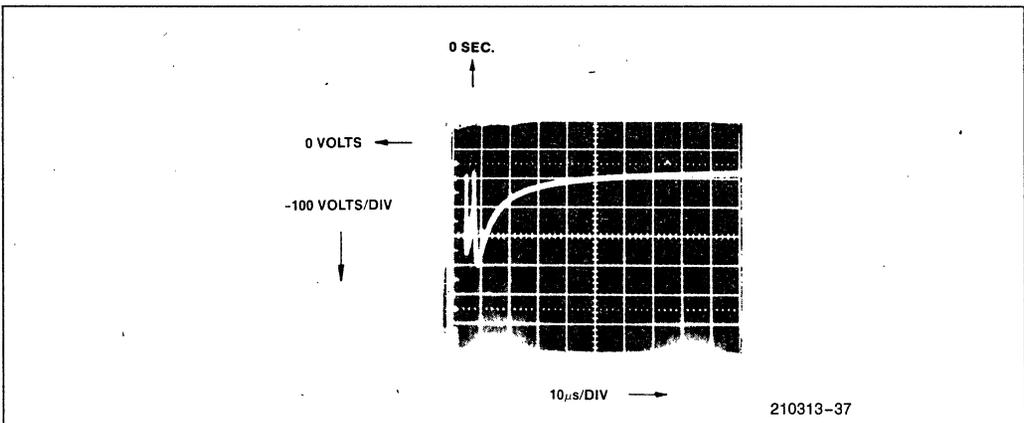


Figure 25. Transient Created by De-energizing an Air Conditioning Clutch Solenoid

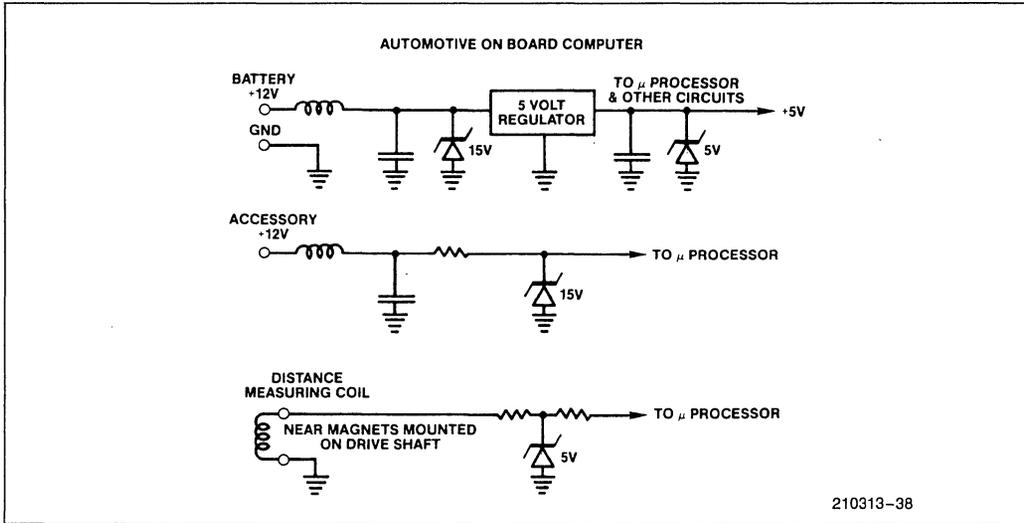


Figure 26. Use of Transient Suppressors in Automotive Applications

Special I/O interfacing is also required, because of the need for high tolerance to voltage transients, input noise, input/output isolation, etc. In addition, switches that are being monitored or driven by these buffers are usually referenced to chassis ground instead of signal ground, and in a car there can be many volts difference between the two. I/O interfacing is discussed in Reference 2.

The EMC Education committee has available a video tape: "Introduction to EMC—A Video Training Tape," by Henry Ott. Don White Consultants offers a series of training courses on many different aspects of electromagnetic compatibility. Most organizations that sponsor EMC courses also offer in-plant presentations.

Parting Thoughts

The main sources of information for this Application Note were the references by Ott and by White. Reference 5 is probably the finest treatment currently available on the subject. The other references provided specific information as cited in the text.

Courses and seminars on the subject of electromagnetic interference are given regularly throughout the year. Information on these can be obtained from:

IEEE Electromagnetic Compatibility Society
 EMC Education Committee
 345 East 47th Street
 New York, NY 10017

Don White Consultants, Inc.
 International Training Centre
 P.O. Box D
 Gainesville, VA 22065
 Phone: (703) 347-0030

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APPLICATION NOTE

AP-155

June 1983

Oscillators for Microcontrollers

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MICROCONTROLLER
TECHNICAL MARKETING

INTRODUCTION

Intel's microcontroller families (MCS®-48, MCS®-51, and iACX-96) contain a circuit that is commonly referred to as the "on-chip oscillator". The on-chip circuitry is not itself an oscillator, of course, but an amplifier that is suitable for use as the amplifier part of a feedback oscillator. The data sheets and Microcontroller Handbook show how the on-chip amplifier and several off-chip components can be used to design a working oscillator. With proper selection of off-chip components, these oscillator circuits will perform better than almost any other type of clock oscillator, and by almost any criterion of excellence. The suggested circuits are simple, economical, stable, and reliable.

We offer assistance to our customers in selecting suitable off-chip components to work with the on-chip oscillator circuitry. It should be noted, however, that Intel cannot assume the responsibility of writing specifications for the off-chip components of the complete oscillator circuit, nor of guaranteeing the performance of the finished design in production, anymore than a transistor manufacturer, whose data sheets show a number of suggested amplifier circuits, can assume responsibility for the operation, in production, of any of them.

We are often asked why we don't publish a list of required crystal or ceramic resonator specifications, and recommend values for the other off-chip components. This has been done in the past, but sometimes with consequences that were not intended.

Suppose we suggest a maximum crystal resistance of 30 ohms for some given frequency. Then your crystal supplier tells you the 30-ohm crystals are going to cost twice as much as 50-ohm crystals. Fearing that Intel will not "guarantee operation" with 50-ohm crystals, you order the expensive ones. In fact, Intel guarantees only what is embodied within an Intel product. Besides, there is no reason why 50-ohm crystals couldn't be used, if the other off-chip components are suitably adjusted.

Should we recommend values for the other off-chip components? Should we do it for 50-ohm crystals or 30-ohm crystals? With respect to what should we optimize their selection? Should we minimize start-up time or maximize frequency stability? In many applications, neither start-up time nor frequency stability are particularly critical, and our "recommendations" are only restricting your system to unnecessary tolerances. It all depends on the application.

Although we will neither "specify" nor "recommend" specific off-chip components, we do offer assistance in these tasks. Intel application engineers are available to provide whatever technical assistance may be needed or desired by our customers in designing with Intel products.

This Application Note is intended to provide such assistance in the design of oscillator circuits for microcontroller systems. Its purpose is to describe in a practical manner how oscillators work, how crystals and ceramic resonators work (and thus how to spec them), and what the on-chip amplifier looks like electronically and what its operating characteristics are. A BASIC program is provided in Appendix II to assist the designer in determining the effects of changing individual parameters. Suggestions are provided for establishing a pre-production test program.

FEEDBACK OSCILLATORS

Loop Gain

Figure 1 shows an amplifier whose output line goes into some passive network. If the input signal to the amplifier is v_1 , then the output signal from the amplifier is $v_2 = Av_1$ and the output signal from the passive network is $v_3 = \beta v_2 = \beta Av_1$. Thus βA is the overall gain from terminal 1 to terminal 3.

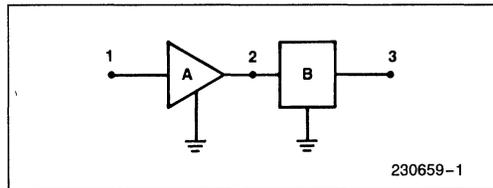


Figure 1. Factors in Loop Gain

Now connect terminal 1 to terminal 3, so that the signal path forms a loop: 1 to 2 to 3, which is also 1. Now we have a feedback loop, and the gain factor βA is called the *loop gain*.

Gain factors are complex numbers. That means they have a magnitude and a phase angle, both of which vary with frequency. When writing a complex number, one must specify both quantities, magnitude and angle. A number whose magnitude is 3, and whose angle is 45 degrees is commonly written this way: $3\angle 45^\circ$. The number 1 is, in complex number notation, $1\angle 0^\circ$, while -1 is $1\angle 180^\circ$.

By closing the feedback loop in Figure 1, we force the equality

$$v_1 = \beta Av_1$$

This equation has two solutions:

- 1) $v_1 = 0$;
- 2) $\beta A = 1\angle 0^\circ$.

In a given circuit, either or both of the solutions may be in effect. In the first solution the circuit is quiescent (no output signal). If you're trying to make an oscillator, a no-signal condition is unacceptable. There are ways to guarantee that the second solution is the one that will be in effect, and that the quiescent condition will be excluded.

How Feedback Oscillators Work

A feedback oscillator amplifies its own noise and feeds it back to itself in exactly the right phase, at the oscillation frequency, to build up and reinforce the desired oscillations. Its ability to do that depends on its loop gain. First, oscillations can occur only at the frequency for which the loop gain has a phase angle of 0 degrees. Second build-up of oscillations will occur only if the loop gain exceeds 1 at the frequency. Build-up continues until nonlinearities in the circuit reduce the average value of the loop gain to exactly 1.

Start-up characteristics depend on the small-signal properties of the circuit, specifically, the small-signal loop gain. Steady-state characteristics of the oscillator depend on the large-signal properties of the circuit, such as the transfer curve (output voltage vs. input voltage) of the amplifier, and the clamping effect of the input protection devices. These things will be discussed more fully further on. First we will look at the basic operation of the particular oscillator circuit, called the "positive reactance" oscillator.

The Positive Reactance Oscillator

Figure 2 shows the configuration of the positive reactance oscillator. The inverting amplifier, working into the impedance of the feedback network, produces an output signal that is nominally 180 degrees out of phase with its input. The feedback network must provide an additional 180 degrees phase shift, such that the overall loop gain has zero (or 360) degrees phase shift at the oscillation frequency.

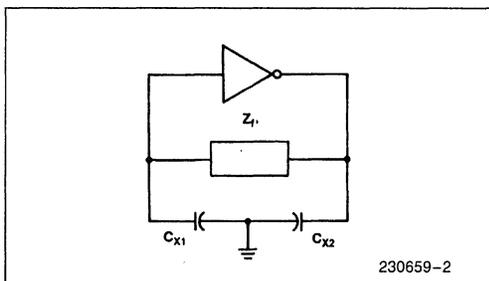


Figure 2. Positive Reactance Oscillator

In order for the loop gain to have zero phase angle it is necessary that the feedback element Z_f have a positive reactance. That is, it must be inductive. Then, the frequency at which the phase angle is zero is approximately the frequency at which

$$X_f = \frac{+1}{\omega C}$$

where X_f is the reactance of Z_f (the total Z_f being $R_f + jX_f$, and C is the series combination of C_{X1} and C_{X2}).

$$C = \frac{C_{X1} C_{X2}}{C_{X1} + C_{X2}}$$

In other words, Z_f and C form a parallel resonant circuit.

If Z_f is an inductor, then $X_f = \omega L$, and the frequency at which the loop gain has zero phase is the frequency at which

$$\omega L = \frac{1}{\omega C}$$

or

$$\omega = \frac{1}{\sqrt{LC}}$$

Normally, Z_f is not an inductor, but it must still have a positive reactance in order for the circuit to oscillate. There are some piezoelectric devices on the market that show a positive reactance, and provide a more stable oscillation frequency than an inductor will. Quartz crystals can be used where the oscillation frequency is critical, and lower cost ceramic resonators can be used where the frequency is less critical.

When the feedback element is a piezoelectric device, this circuit configuration is called a Pierce oscillator. The advantage of piezoelectric resonators lies in their property of providing a wide range of positive reactance values over a very narrow range of frequencies. The reactance will equal $1/\omega C$ at some frequency within this range, so the oscillation frequency will be within the same range. Typically, the width of this range is

only 0.3% of the nominal frequency of a quartz crystal, and about 3% of the nominal frequency of a ceramic resonator. With relatively little design effort, frequency accuracies of 0.03% or better can be obtained with quartz crystals, and 0.3% or better with ceramic resonators.

QUARTZ CRYSTALS

The crystal resonator is a thin slice of quartz sandwiched between two electrodes. Electrically, the device looks pretty much like a 5 or 6 pF capacitor, except that over certain ranges of frequencies the crystal has a positive (i.e., inductive) reactance.

The ranges of positive reactance originate in the piezoelectric property of quartz: Squeezing the crystal generates an internal E-field. The effect is reversible: Applying an AC E-field causes the crystal to vibrate. At certain vibrational frequencies there is a mechanical resonance. As the E-field frequency approaches a frequency of mechanical resonance, the measured reactance of the crystal becomes positive, as shown in Figure 3.

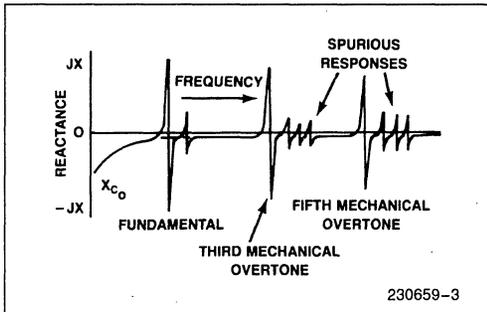


Figure 3. Crystal Reactance vs. Frequency

Typically there are several ranges of frequencies where in the reactance of the crystal is positive. Each range corresponds to a different mode of vibration in the crystal. The main resonances are the so-called fundamental response and the third and fifth overtone responses.

The overtone responses shouldn't be confused with the harmonics of the fundamental. They're not harmonics, but different vibrational modes. They're not in general at exact integer multiples of the fundamental frequency. There will also be "spurious" responses, occurring typically a few hundred KHz above each main response.

To assure that an oscillator starts in the desired mode on power-up, something must be done to suppress the loop gain in the undesired frequency ranges. The crystal itself provides some protection against unwanted modes of oscillation; too much resistance in that mode, for example. Additionally, junction capacitances in the amplifying devices tend to reduce the gain at higher frequencies, and thus may discriminate against unwanted modes. In some cases a circuit fix is necessary, such as inserting a trap, a phase shifter, or ferrite beads to kill oscillations in unwanted modes.

Crystal Parameters

Equivalent Circuit

Figure 4 shows an equivalent circuit that is used to represent the crystal for circuit analysis.

The R_1 - L_1 - C_1 branch is called the motivational arm of the crystal. The values of these parameters derive from the mechanical properties of the crystal and are constant for a given mode of vibration. Typical values for various nominal frequencies are shown in Table 1.

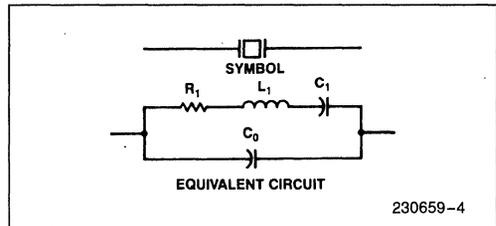


Figure 4. Quartz Crystal: Symbol and Equivalent Circuit

C_0 is called the shunt capacitance of the crystal. This is the capacitance of the crystal's electrodes and the mechanical holder. If one were to measure the reactance of the crystal at a frequency far removed from a resonance frequency, it is the reactance of this capacitance that would be measured. It's normally 3 to 7 pF.

Table 1. Typical Crystal Parameters

Frequency MHz	R_1 ohms	L_1 mH	C_1 pF	C_0 pF
2	100	520	0.012	4
4.608	36	117	0.010	2.9
11.25	19	8.38	0.024	5.4

The series resonant frequency of the crystal is the frequency at which L_1 and C_1 are in resonance. This frequency is given by

$$f_s = \frac{1}{2\pi\sqrt{L_1 C_1}}$$

At this frequency the impedance of the crystal is R_1 in parallel with the reactance of C_0 . For most purposes, this impedance is taken to be just R_1 , since the reactance of C_0 is so much larger than R_1 .

Load Capacitance

A crystal oscillator circuit such as the one shown in Figure 2 (redrawn in Figure 5) operates at the frequency for which the crystal is antiresonant (ie, parallel-resonant) with the total capacitance across the crystal terminals external to the crystal. This total capacitance external to the crystal is called the load capacitance.

As shown in Figure 5, the load capacitance is given by

$$C_L = \frac{C_{X1} C_{X2}}{C_{X1} + C_{X2}} + C_{stray}$$

The crystal manufacturer needs to know the value of C_L in order to adjust the crystal to the specified frequency.

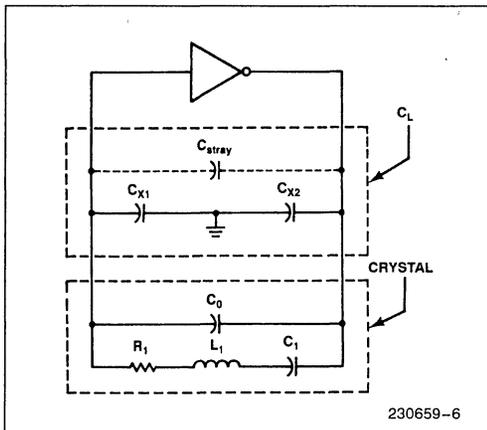


Figure 5. Load Capacitance

The adjustment involves putting the crystal in series with the specified C_L , and then "trimming" the crystal to obtain resonance of the series combination of the crystal and C_L at the specified frequency. Because of the high Q of the crystal, the resonant frequency of the series combination of the crystal and C_L is the same as

the antiresonant frequency of the parallel combination of the crystal and C_L . This frequency is given by

$$f_a = \frac{1}{2\pi\sqrt{L_1 C_1 (C_L + C_0)/(C_1 + C_L + C_0)}}$$

These frequency formulas are derived (in Appendix A) from the equivalent circuit of the crystal, using the assumptions that the Q of the crystal is extremely high, and that the circuit external to the crystal has no effect on the frequency other than to provide the load capacitance C_L . The latter assumption is not precisely true, but it is close enough for present purposes.

"Series" vs. "Parallel" Crystals

There is no such thing as a "series cut" crystal as opposed to a "parallel cut" crystal. There are different cuts of crystal, having to do with the parameters of its motional arm in various frequency ranges, but there is no special cut for series or parallel operation.

An oscillator is series resonant if the oscillation frequency is f_s of the crystal. To operate the crystal at f_s , the amplifier has to be noninverting. When buying a crystal for such an oscillator, one does not specify a load capacitance. Rather, one specifies the loading condition as "series."

If a "series" crystal is put into an oscillator that has an inverting amplifier, it will oscillate in parallel resonance with the load capacitance presented to the crystal by the oscillator circuit, at a frequency slightly above f_s . In fact, at approximately

$$f_a = f_s \left(1 + \frac{C_1}{2(C_L + C_0)} \right)$$

This frequency would typically be about 0.02% above f_s .

Equivalent Series Resistance

The "series resistance" often listed on quartz crystal data sheets is the real part of the crystal impedance at the crystal's calibration frequency. This will be R_1 if the calibration frequency is the series resonant frequency of the crystal. If the crystal is calibrated for parallel resonance with a load capacitance C_L , the equivalent series resistance will be

$$ESR = R_1 \left(1 + \frac{C_0}{C_L} \right)^2$$

The crystal manufacturer measures this resistance at the calibration frequency during the same operation in which the crystal is adjusted to the calibration frequency.

Frequency Tolerance

Frequency tolerance as discussed here is not a requirement on the crystal, but on the complete oscillator. There are two types of frequency tolerances on oscillators: frequency *accuracy* and frequency *stability*. Frequency accuracy refers to the oscillator's ability to run at an exact specified frequency. Frequency stability refers to the constancy of the oscillation frequency.

Frequency accuracy requires mainly that the oscillator circuit present to the crystal the same load capacitance that it was adjusted for. Frequency stability requires mainly that the load capacitance be constant.

In most digital applications the accuracy and stability requirements on the oscillator are so wide that it makes very little difference what load capacitance the crystal was adjusted to, or what load capacitance the circuit actually presents to the crystal. For example, if a crystal was calibrated to a load capacitance of 25 pF, and is used in a circuit whose actual load capacitance is 50 pF, the frequency error on that account would be less than 0.01%.

In a positive reactance oscillator, the crystal only needs to be in the intended response mode for the oscillator to satisfy a 0.5% or better frequency tolerance. That's because for any load capacitance the oscillation frequency is certain to be between the crystal's resonant and antiresonant frequencies.

Phase shifts that take place within the amplifier part of the oscillator will also affect frequency accuracy and stability. These phase shifts can normally be modeled as an "output capacitance" that, in the positive reactance oscillator, parallels C_{X2} . The predictability and constancy of this output capacitance over temperature and device sample will be the limiting factor in determining the tolerances that the circuit is capable of holding.

Drive Level

Drive level refers to the power dissipation in the crystal. There are two reasons for specifying it. One is that the parameters in the equivalent circuit are somewhat dependent on the drive level at which the crystal is calibrated. The other is that if the application circuit exceeds the test drive level by too much, the crystal may be damaged. Note that the terms "test drive level" and "rated drive level" both refer to the drive level at which the crystal is calibrated. Normally, in a microcontroller system, neither the frequency tolerances nor the power levels justify much concern for this specification. Some crystal manufacturers don't even require it for microprocessor crystals.

In a positive reactance oscillator, if one assumes the peak voltage across the crystal to be something in the neighborhood of V_{CC} , the power dissipation can be approximated as

$$P = 2R_1 [\pi f (C_L + C_0) V_{CC}]^2$$

This formula is derived in Appendix A. In a 5V system, P rarely evaluates to more than a milliwatt. Crystals with a standard 1 or 2 mW drive level rating can be used in most digital systems.

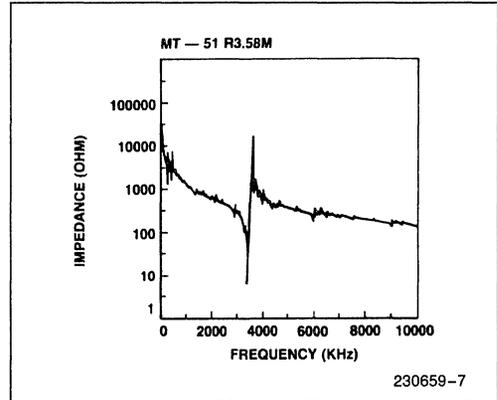


Figure 6. Ceramic Resonator Impedance vs. Frequency (Test Data Supplied by NTK Technical Ceramics)

CERAMIC RESONATORS

Ceramic resonators operate on the same basic principles as a quartz crystal. Like quartz crystals, they are piezoelectric, have a reactance versus frequency curve similar to a crystal's, and an equivalent circuit that looks just like a crystal's (with different parameter values, however).

The frequency tolerance of a ceramic resonator is about two orders of magnitude wider than a crystal's, but the ceramic is somewhat cheaper than a crystal. It may be noted for comparison that quartz crystals with relaxed tolerances cost about twice as much as ceramic resonators. For purposes of clocking a microcontroller, the frequency tolerance is often relatively noncritical, and the economic consideration becomes the dominant factor.

Figure 6 shows a graph of impedance magnitude versus frequency for a 3.58 MHz ceramic resonator. (Note that Figure 6 is a graph of $|Z_f|$ versus frequency, where

as Figure 3 is a graph of X_f versus frequency.) A number of spurious responses are apparent in Figure 6. The manufacturers state that spurious responses are more prevalent in the lower frequency resonators (kHz range) than in the higher frequency units (MHz range). For our purposes only the MHz range ceramics need to be considered.

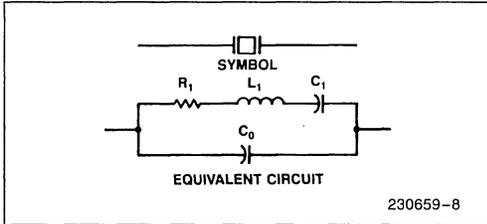


Figure 7. Ceramic Resonator: Symbol and Equivalent Circuit

Figure 7 shows the symbol and equivalent circuit for the ceramic resonator, both of which are the same as for the crystal. The parameters have different values, however, as listed in Table 2.

Table 2. Typical Ceramic Parameters

Frequency MHz	R ₁ ohms	L ₁ mH	C ₁ pF	C ₀ pF
3.58	7	0.113	19.6	140
6.0	8	0.094	8.3	60
8.0	7	0.092	4.6	40
11.0	10	0.057	3.9	30

Note that the motional arm of the ceramic resonator tends to have less resistance than the quartz crystal and also a vastly reduced L_1/C_1 ratio. This results in the motional arm having a Q (given by $(1/R_1)\sqrt{L_1/C_1}$) that is typically two orders of magnitude lower than that of a quartz crystal. The lower Q makes for a faster startup of the oscillator and for a less closely controlled frequency (meaning that circuitry external to the resonator will have more influence on the frequency than with a quartz crystal).

Another major difference is that the shunt capacitance of the ceramic resonator is an order of magnitude higher than C_0 of the quartz crystal and more dependent on the frequency of the resonator.

The implications of these differences are not all obvious, but some will be indicated in the section on Oscillator Calculations.

Specifications for Ceramic Resonators

Ceramic resonators are easier to specify than quartz crystals. All the vendor wants to know is the desired

frequency and the chip you want it to work with. They'll supply the resonators, a circuit diagram showing the positions and values of other external components that may be required and a guarantee that the circuit will work properly at the specified frequency.

OSCILLATOR DESIGN CONSIDERATIONS

Designers of microcontroller systems have a number of options to choose from for clocking the system. The main decision is whether to use the "on-chip" oscillator or an external oscillator. If the choice is to use the on-chip oscillator, what kinds of external components are needed to make it operate as advertised? If the choice is to use an external oscillator, what type of oscillator should it be?

The decisions have to be based on both economic and technical requirements. In this section we'll discuss some of the factors that should be considered.

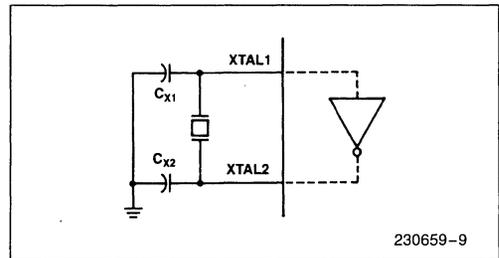


Figure 8. Using the "On-Chip" Oscillator

On-Chip Oscillators

In most cases, the on-chip amplifier with the appropriate external components provides the most economical solution to the clocking problem. Exceptions may arise in severe environments when frequency tolerances are tighter than about 0.01%.

The external components that need to be added are a positive reactance (normally a crystal or ceramic resonator) and the two capacitors C_{X1} and C_{X2} , as shown in Figure 8.

Crystal Specifications

Specifications for an appropriate crystal are not very critical, unless the frequency is. Any fundamental-mode crystal of medium or better quality can be used.

We are often asked what maximum crystal resistance should be specified. The best answer to this question is the lower the better, but use what's available. The crystal resistance will have some effect on start-up time and steady-state amplitude, but not so much that it can't be compensated for by appropriate selection of the capacitances C_{X1} and C_{X2} .

Similar questions are asked about specifications of load capacitance and shunt capacitance. The best advice we can give is to understand what these parameters mean and how they affect the operation of the circuit (that being the purpose of this Application Note), and then decide for yourself if such specifications are meaningful in your application or not. Normally, they're not, unless your frequency tolerances are tighter than about 0.1%.

Part of the problem is that crystal manufacturers are accustomed to talking "ppm" tolerances with radio engineers and simply won't take your order until you've filled out their list of specifications. It will help if you define your actual frequency tolerance requirements, both for yourself and to the crystal manufacturer. Don't pay for 0.003% crystals if your actual frequency tolerance is 1%.

Oscillation Frequency

The oscillation frequency is determined 99.5% by the crystal and up to about 0.5% by the circuit external to the crystal. The on-chip amplifier has little effect on the frequency, which is as it should be, since the amplifier parameters are temperature and process dependent.

The influence of the on-chip amplifier on the frequency is by means of its input and output (pin-to-ground) capacitances, which parallel C_{X1} and C_{X2} , and the XTAL1-to-XTAL2 (pin-to-pin) capacitance, which parallels the crystal. The input and pin-to-pin capacitances are about 7 pF each. Internal phase deviations from the nominal 180° can be modeled as an output capacitance of 25 to 30 pF. These deviations from the ideal have less effect in the positive reactance oscillator (with the inverting amplifier) than in a comparable series resonant oscillator (with the noninverting amplifier) for two reasons: first, the effect of the output capacitance is lessened, if not swamped, by the off-chip capacitor; secondly, the positive reactance oscillator is less sensitive, frequency-wise, to such phase errors.

Selection of C_{X1} and C_{X2}

Optimal values for the capacitors C_{X1} and C_{X2} depend on whether a quartz crystal or ceramic resona-

tor is being used, and also on application-specific requirements on start-up time and frequency tolerance.

Start-up time is sometimes more critical in microcontroller systems than frequency stability, because of various reset and initialization requirements.

Less commonly, accuracy of the oscillator frequency is also critical, for example, when the oscillator is being used as a time base. As a general rule, fast start-up and stable frequency tend to pull the oscillator design in opposite directions.

Considerations of both start-up time and frequency stability over temperature suggest that C_{X1} and C_{X2} should be about equal and at least 20 pF. (But they don't *have* to be either.) Increasing the value of these capacitances above some 40 or 50 pF improves frequency stability. It also tends to increase the start-up time. There is a maximum value (several hundred pF, depending on the value of R_1 of the quartz or ceramic resonator) above which the oscillator won't start up at all.

If the on-chip amplifier is a simple inverter, such as in the 8051, the user can select values for C_{X1} and C_{X2} between some 20 and 100 pF, depending on whether start-up time or frequency stability is the more critical parameter in a specific application. If the on-chip amplifier is a Schmitt Trigger, such as in the 8048, smaller values of C_{X1} must be used (5 to 30 pF), in order to prevent the oscillator from running in a relaxation mode.

Later sections in this Application Note will discuss the effects of varying C_{X1} and C_{X2} (as well as other parameters), and will have more to say on their selection.

Placement of Components

Noise glitches arriving at XTAL1 or XTAL2 pins at the wrong time can cause a miscount in the internal clock-generating circuitry. These kinds of glitches can be produced through capacitive coupling between the oscillator components and PCB traces carrying digital signals with fast rise and fall times. For this reason, the oscillator components should be mounted close to the chip and have short, direct traces to the XTAL1, XTAL2, and VSS pins.

Clocking Other Chips

There are times when it would be desirable to use the on-chip oscillator to clock other chips in the system.

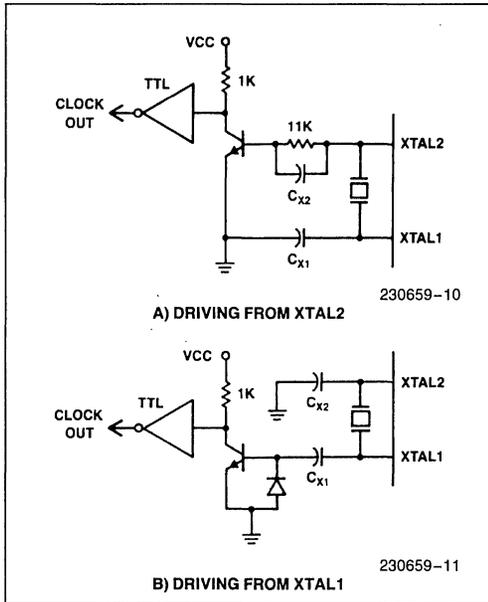


Figure 9. Using the On-Chip Oscillator to Drive Other Chips

This can be done if an appropriate buffer is used. A TTL buffer puts too much load on the on-chip amplifier for reliable start-up. A CMOS buffer (such as the 74HC04) can be used, if it's fast enough and if its VIH and VIL specs are compatible with the available signal amplitudes. Circuits such as shown in Figure 9 might also be considered for these types of applications.

Clock-related signals are available at the TO pin in the MCS-48 products, at ALE in the MCS-48 and MCS-51 lines, and the iACX-96 controllers provide a CLKOUT signal.

External Oscillators

When technical requirements dictate the use of an external oscillator, the external drive requirements for the microcontroller, as published in the data sheet, must be carefully noted. The logic levels are not in general TTL-compatible. And each controller has its idiosyncracies in this regard. The 8048, for example, requires that both XTAL1 and XTAL2 be driven. The 8051 *can* be driven that way, but the data sheet suggest the simpler method of grounding XTAL1 and driving XTAL2. For this method, the driving source must be capable of sinking some current when XTAL2 is being driven low.

For the external oscillator itself, there are basically two choices: ready-made and home-grown.

TTL Crystal Clock Oscillator

The HS-100, HS-200, & HS-500 all-metal package series of oscillators are TTL compatible & fit a DIP layout. Standard electrical specifications are shown below. Variations are available for special applications.

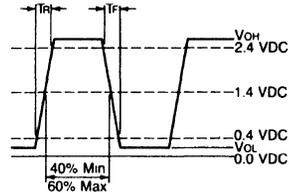
Frequency Range: HS-100—3.5 MHz to 30 MHz
 HS-200—225 KHz to 3.5 MHz
 HS-500—25 MHz to 60 MHz

Frequency Tolerance: ±0.1% Overall 0°C–70°C

Hermetically Sealed Package

Mass spectrometer leak rate max.
 1×10^{-8} atmos. cc/sec. of helium

Output Waveform



230659-12

INPUT				
	HS-100		HS-200	HS-500
	3.5 MHz–20 MHz	20 + MHz–30 MHz	225 KHz–4.0 MHz	25 MHz–60 MHz
Supply Voltage (V _{CC})	5V ± 10%		5V ± 10%	5V ± 10%
Supply Current (I _{CC}) max.	30 mA		85 mA	50 mA
OUTPUT				
	HS-100		HS-200	HS-500
	3.5 MHz–20 MHz	20 + MHz–30 MHz	225 KHz–4.0 MHz	25 MHz–60 MHz
V _{OH} (Logic "1")	+ 2.4V min. ¹	+ 2.7V min. ²	+ 2.4V min. ¹	+ 2.7V min. ²
V _{OL} (Logic "0")	+ 0.4V max. ³	+ 0.5V max. ⁴	+ 0.4V max. ³	+ 0.5V max. ⁴
Symmetry	60/40% ⁵		55/45% ⁵	60/40% ⁵
T _R , T _F (Rise & Fall Time)	< 10 ns ⁶		< 15 ns ⁶	< 5 ns ⁶
Output Short Circuit Current	18 mA min.		18 mA min.	40 mA min.
Output Load	1 to 10 TTL Loads ⁷		1 to 10 TTL Loads ⁷	1 to 10 TTL Loads ⁸
CONDITIONS				
¹ I _O source = -400 μA max.	⁴ I _O sink = 20.00 mA max.		71.6 mA per load	
² I _O source = -1.0 mA max.	5V _O = 1.4V		82.0 mA per load	
³ I _O sink = 16.0 mA max.	⁶ (0.4V to 2.4V)			

Figure 10. Pre-Packaged Oscillator Data*

*Reprinted with the permission of ©Midland-Ross Corporation 1982.

Prepackaged oscillators are available from most crystal manufacturers, and have the advantage that the system designer can treat the oscillator as a black box whose performance is guaranteed by people who carry many years of experience in designing and building oscillators. Figure 10 shows a typical data sheet for some prepackaged oscillators. Oscillators are also available with complementary outputs.

If the oscillator is to drive the microcontroller directly, one will want to make a careful comparison between the external drive requirements in the microcontroller data sheet and the oscillator's output logic levels and test conditions.

If oscillator stability is less critical than cost, the user may prefer to go with an in-house design. Not without some precautions, however.

It's easy to design oscillators that work. Almost all of them do work, even if the designer isn't too clear on why. The key point here is that *almost* all of them work. The problems begin when the system goes into production, and marginal units commence malfunctioning in the field. Most digital designers, after all, are not very adept at designing oscillators *for production*.

Oscillator design is somewhat of a black art, with the quality of the finished product being *very* dependent on the designer's experience and intuition. For that reason the most important consideration in any design is to have an adequate preproduction test program. Preproduction tests are discussed later in this Application Note. Here we will discuss some of the design options and take a look at some commonly used configurations.

Gate Oscillators versus Discrete Devices

Digital systems designers are understandably reluctant to get involved with discrete devices and their peculiarities (biasing techniques, etc.). Besides, the component count for these circuits tends to be quite a bit higher than what a digital designer is used to seeing for that amount of functionality. Nevertheless, if there are unusual requirements on the accuracy and stability of the clock frequency, it should be noted that discrete device oscillators can be tailored to suit the exact needs of the application and perfected to a level that would be difficult for a gate oscillator to approach.

In most cases, when an external oscillator is needed, the designer tends to rely on some form of a gate oscillator. A TTL inverter with a resistor connecting the output to the input makes a suitable inverting amplifier. The resistor holds the inverter in the transition region between logical high and low, so that at least for start-up purposes the inverter is a linear amplifier.

The feedback resistance has to be quite low, however, since it must conduct current sourced by the input pin without allowing the DC input voltage to get too far above the DC output voltage. For biasing purposes, the feedback resistance should not exceed a few k-ohms. But shunting the crystal with such a low resistance does not encourage start-up.

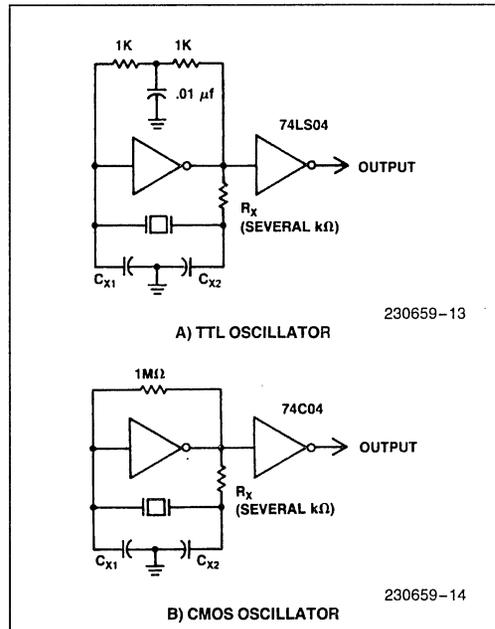


Figure 11. Commonly Used Gate Oscillators

Consequently, the configuration in Figure 11A might be suggested. By breaking R_f into two parts and AC-grounding the midpoint, one achieves the DC feedback required to hold the inverter in its active region, but without the negative signal feedback that is in effect telling the circuit *not* to oscillate. However, this biasing scheme will increase the start-up time, and relaxation-type oscillations are also possible.

A CMOS inverter, such as the 74HC04, might work better in this application, since a larger R_f can be used to hold the inverter in its linear region.

Logic gates tend to have a fairly low output resistance, which destabilizes the oscillator. For that reason a resistor R_x is often added to the feedback network, as shown in Figures 11A and B. At higher frequencies a 20 or 30 pF capacitor is sometimes used in the R_x position, to compensate for some of the internal propagation delay.

Reference 1 contains an excellent discussion of gate oscillators, and a number of design examples.

Fundamental versus Overtone Operation

It's easier to design an oscillator circuit to operate in the resonator's fundamental response mode than to design one for overtone operation. A quartz crystal whose fundamental response mode covers the desired frequency can be obtained up to some 30 MHz. For frequencies above that, the crystal might be used in an overtone mode.

Several problems arise in the design of an overtone oscillator. One is to stop the circuit from oscillating in the fundamental mode, which is what it would really rather do, for a number of reasons, involving both the amplifying device and the crystal. An additional problem with overtone operation is an increased tendency to spurious oscillations. That is because the R_1 of various spurious modes is likely to be about the same as R_1 of the intended overtone response. It may be necessary, as suggested in Reference 1, to specify a "spurious-to-main-response" resistance ratio to avoid the possibility of trouble.

Overtone oscillators are not to be taken lightly. One would be well advised to consult with an engineer who is knowledgeable in the subject during the design phase of such a circuit.

Series versus Parallel Operation

Series resonant oscillators use noninverting amplifiers. To make a noninverting amplifier out of logic gates requires that two inverters be used, as shown in Figure 12.

This type of circuit tends to be inaccurate and unstable in frequency over variations in temperature and V_{CC} . It has a tendency to oscillate at overtones, and to oscillate through C_0 of the crystal or some stray capacitance rather than as controlled by the mechanical resonance of the crystal.

The demon in series resonant oscillators is the phase shift in the amplifier. The series resonant oscillator wants more than just a "noninverting" amplifier—it wants a *zero phase-shift* amplifier. Multistage noninverting amplifiers tend to have a considerably lagging phase shift, such that the crystal reactance must be capacitive in order to bring the total phase shift around the feedback loop back up to 0. In this mode, a "12 MHz" crystal may be running at 8 or 9 MHz. One can put a capacitor in series with the crystal to relieve the crystal of having to produce all of the required phase shift, and bring the oscillation frequency closer to f_s . However, to further complicate the situation, the amplifier's phase shift is strongly dependent on frequency, temperature, V_{CC} , and device sample.

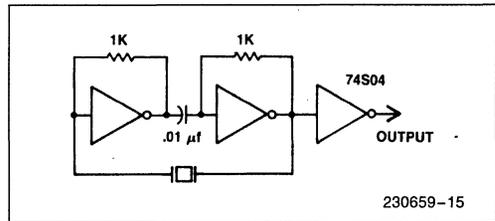


Figure 12. "Series Resonant" Gate Oscillator

Positive reactance oscillators ("parallel resonant") use inverting amplifiers. A single logic inverter can be used for the amplifier, as in Figure 11. The amplifier's phase shift is less critical, compared to a series resonant circuit, and since only one inverter is involved there's less phase error anyway. The oscillation frequency is effectively bounded by the resonant and antiresonant frequencies of the crystal itself. In addition, the feedback network includes capacitors that parallel the input and output terminals of the amplifier, thus reducing the effect of unpredictable capacitances at these points.

MORE ABOUT USING THE "ON-CHIP" OSCILLATORS

In this section we will describe the on-chip inverters on selected microcontrollers in some detail, and discuss criteria for selecting components to work with them. Future data sheets will supplement this discussion with updates and information pertinent to the use of each chip's oscillator circuitry.

Oscillator Calculations

Oscillator design, though aided by theory, is still largely an empirical exercise. The circuit is inherently nonlinear, and the normal analysis parameters vary with instantaneous voltage. In addition, when dealing with the on-chip circuitry, we have FETs being used as resistors, resistors being used as interconnects, distributed delays, input protection devices, parasitic junctions, and processing variations.

Consequently, oscillator calculations are never very precise. They can be useful, however, if they will at least indicate the effects of *variations* in the circuit parameters on start-up time, oscillation frequency, and steady-state amplitude. Start-up time, for example, can be taken as an indication of start-up reliability. If pre-production tests indicate a possible start-up problem, a relatively inexperienced designer can at least be made aware of what parameter may be causing the marginality, and what direction to go in to fix it.

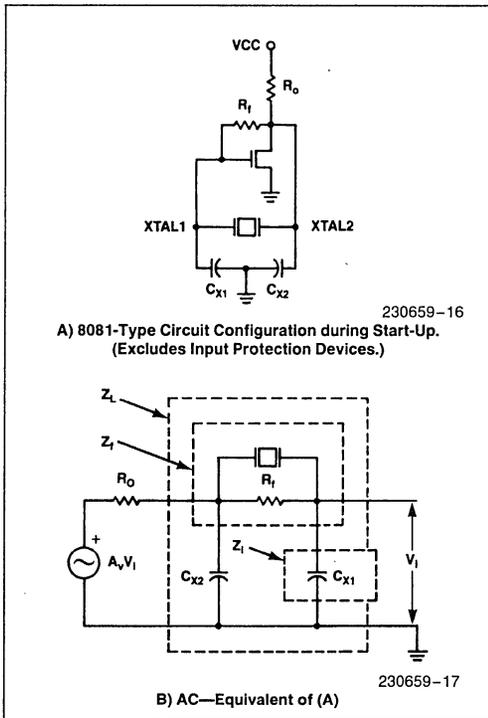


Figure 13. Oscillator Circuit Model Used in Start-Up Calculations

The analysis used here is mathematically straightforward but algebraically intractable. That means it's relatively easy to understand and program into a computer, but it will not yield a neat formula that gives, say, steady-state amplitude as a function of this or that list of parameters. A listing of a BASIC program that implements the analysis will be found in Appendix II.

When the circuit is first powered up, and before the oscillations have commenced (and if the oscillations *fail* to commence), the oscillator can be treated as a small signal linear amplifier with feedback. In that case, standard small-signal analysis techniques can be used to determine start-up characteristics. The circuit model used in this analysis is shown in Figure 13.

The circuit approximates that there are no high-frequency effects within the amplifier itself, such that its high-frequency behavior is dominated by the load impedance Z_L . This is a reasonable approximation for single-stage amplifiers of the type used in 8051-type devices. Then the gain of the amplifier as a function of frequency is

$$A = \frac{A_v Z_L}{Z_L + R_0}$$

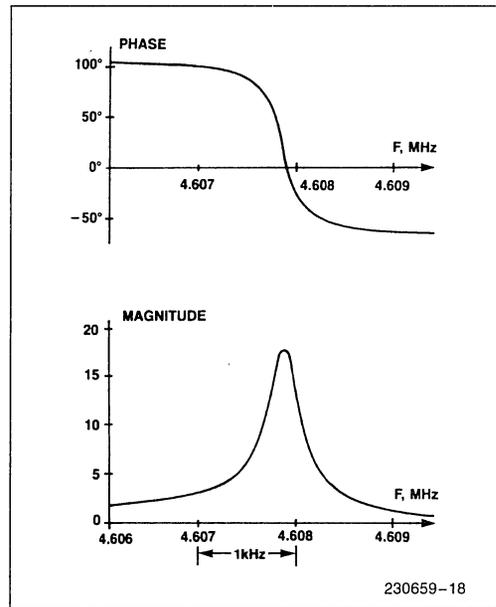


Figure 14. Loop Gain versus Frequency (4.608 MHz Crystal)

The gain of the feedback network is

$$\beta = \frac{Z_i}{Z_i + Z_f}$$

And the loop gain is

$$\beta A = \frac{Z_i}{Z_i + Z_f} \times \frac{A_v Z_L}{Z_L + R_0}$$

The impedances Z_L , Z_f , and Z_i are defined in Figure 13B.

Figure 14 shows the way the loop gain thus calculated (using typical 8051-type parameters and a 4.608 MHz crystal) varies with frequency. The frequency of interest is the one for which the phase of the loop gain is zero. The accepted criterion for start-up is that the magnitude of the loop gain must exceed unity at this frequency. This is the frequency at which the circuit is in resonance. It corresponds very closely with the antiresonant frequency of the motional arm of the crystal in parallel with C_L .

Figure 15 shows the way the loop gain varies with frequency when the parameters of a 3.58 MHz ceramic resonator are used in place of a crystal (the amplifier parameters being typical 8051, as in Figure 14). Note the different frequency scales.

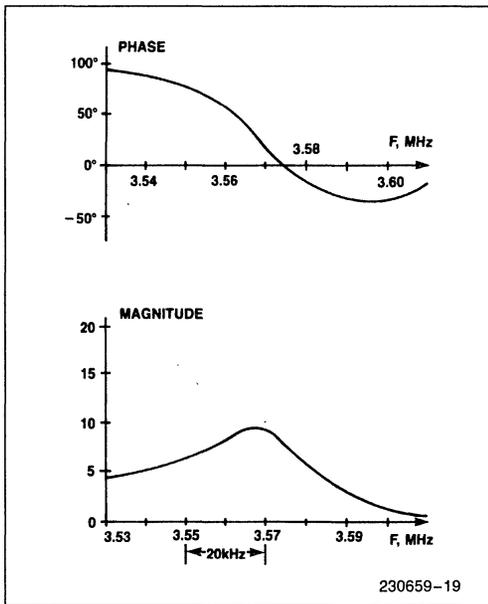


Figure 15. Loop Gain versus Frequency (3.58 MHz Ceramic)

Start-Up Characteristics

It is common, in studies of feedback systems, to examine the behavior of the closed loop gain as a function of complex frequency $s = \sigma + j\omega$; specifically, to determine the location of its poles in the complex plane. A pole is a point on the complex plane where the gain function goes to infinity. Knowledge of its location can be used to predict the response of the system to an input disturbance.

The way that the response function depends on the location of the poles is shown in Figure 16. Poles in the left-half plane cause the response function to take the form of a damped sinusoid. Poles in the right-half plane cause the response function to take the form of an exponentially growing sinusoid. In general,

$$v(t) \sim e^{at} \sin(\omega t + \theta)$$

where a is the real part of the pole frequency. Thus if the pole is in the right-half plane, a is positive and the sinusoid grows. If the pole is in the left-half plane, a is negative and the sinusoid is damped.

The same type of analysis can usefully be applied to oscillators. In this case, however, rather than trying to ensure that the poles are in the left-half plane, we would seek to ensure that they're in the right-half plane. An exponentially growing sinusoid is exactly what is wanted from an oscillator that has just been powered up.

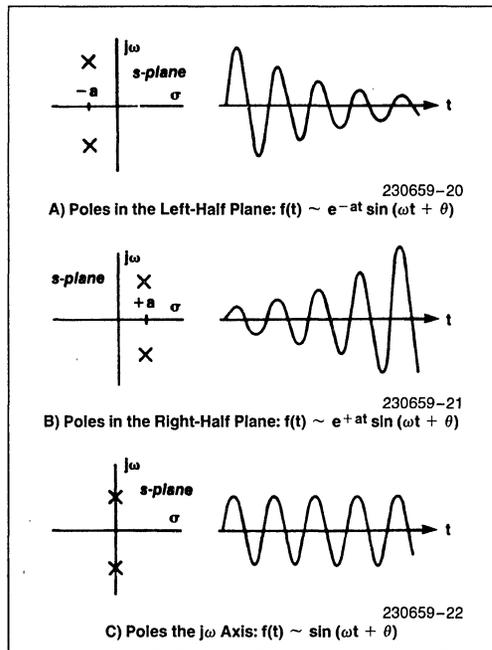


Figure 16. Do You Know Where Your Poles Are Tonight?

The gain function of interest in oscillators is $1/(1 - \beta A)$. Its poles are at the complex frequencies where $\beta A = 1 \angle 0^\circ$, because that value of βA causes the gain function to go to infinity. The oscillator will start up if the real part of the pole frequency is positive. More importantly, the rate at which it starts up is indicated by how much greater than 0 the real part of the pole frequency is.

The circuit in Figure 13B can be used to find the pole frequencies of the oscillator gain function. All that needs to be done is evaluate the impedances at complex frequencies $\sigma + j\omega$ rather than just at ω , and find the value of $\sigma + j\omega$ for which $\beta A = 1 \angle 0^\circ$. The larger that value of σ is, the faster the oscillator will start up.

Of course, other things besides pole frequencies, things like the VCC rise time, are at work in determining the start-up time. But to the extent that the pole frequencies do affect start-up time, we can obtain results like those in Figures 17 and 18.

To obtain these figures the pole frequencies were computed for various values of capacitance C_X from XTAL1 and XTAL2 to ground (thus $C_{X1} = C_{X2} = C_X$). Then a "time constant" for start-up was calculated as $T_s = \frac{1}{\sigma}$ where σ is the real part of the pole frequency (rad/sec), and this time constant is plotted versus C_X .

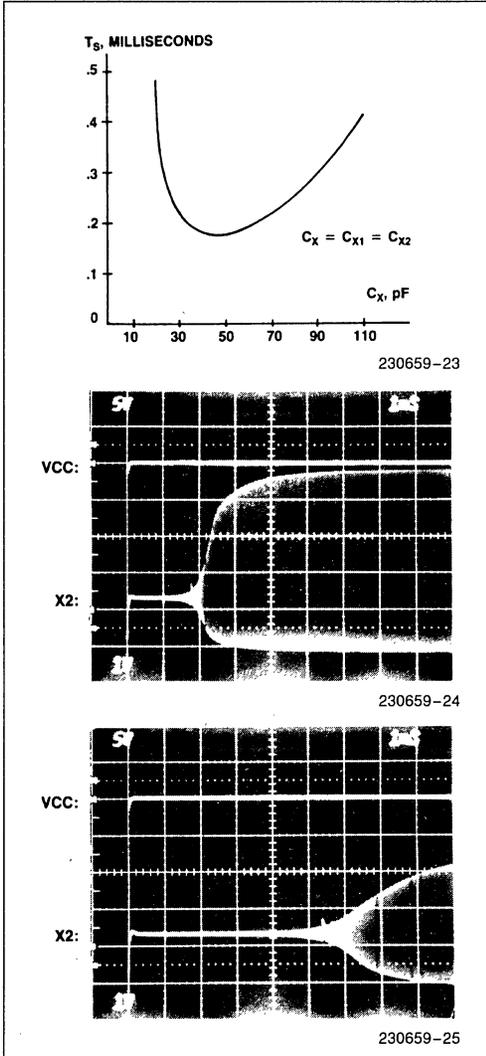


Figure 17. Oscillator Start-Up (4.608 MHz Crystal from Standard Crystal Corp.)

A short time constant means faster start-up. A long time constant means slow start-up. Observations of actual start-ups are shown in the figures. Figure 17 is for a typical 8051 with a 4.608 MHz crystal supplied by Standard Crystal Corp., and Figure 18 is for a typical 8051 with a 3.58 MHz ceramic resonator supplied by NTK Technical Ceramics, Ltd.

It can be seen in Figure 17 that, for this crystal, values of C_x between 30 and 50 pF minimize start-up time, but that the exact value in this range is not particularly important, even if the start-up time itself is critical.

As previously mentioned, start-up time can be taken as an indication of start-up reliability. Start-up problems are normally associated with C_{X1} and C_{X2} being too small or too large for a given resonator. If the parameters of the resonator are known, curves such as in Figure 17 or 18 can be generated to define acceptable ranges of values for these capacitors.

As the oscillations grow in amplitude, they reach a level at which they undergo severe clipping within the amplifier, in effect reducing the amplifier gain. As the amplifier gain decreases, the poles move towards the $j\omega$ axis. In steady-state, the poles are on the $j\omega$ axis and the amplitude of the oscillations is constant.

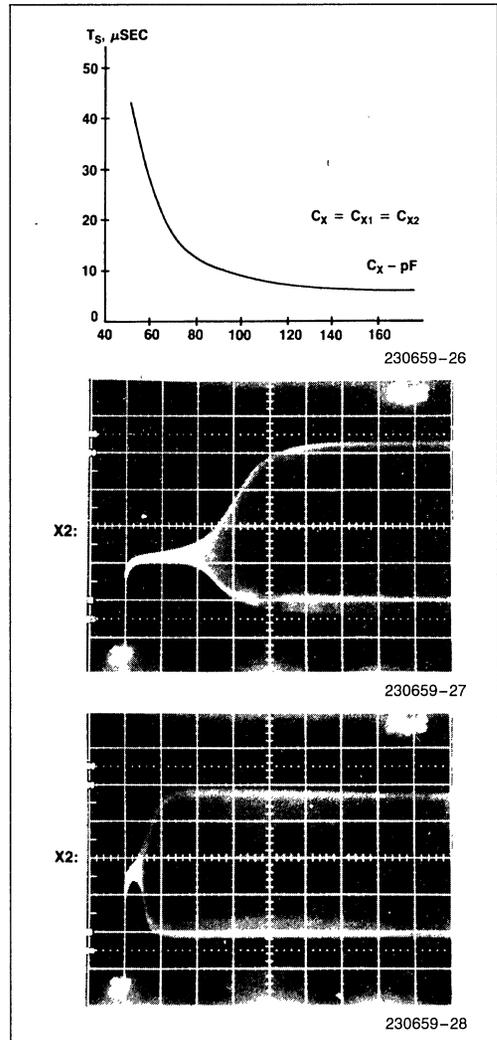


Figure 18. Oscillator Start-Up (3.58 MHz Ceramic Resonator from NTK Technical Ceramics)

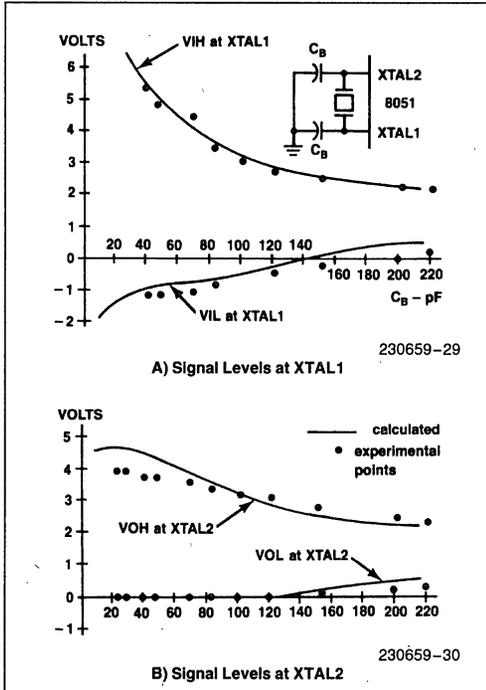


Figure 19. Calculated and Experimental Steady-State Amplitudes vs. Bulk Capacitance from XTAL1 and XTAL2 to Ground

Steady-State Characteristics

Steady-state analysis is greatly complicated by the fact that we are dealing with large signals and nonlinear circuit response. The circuit parameters vary with instantaneous voltage, and a number of clamping and clipping mechanisms come into play. Analyses that take all these things into account are too complicated to be of general use, and analyses that don't take them into account are too inaccurate to justify the effort.

There is a steady-state analysis in Appendix B that takes some of the complications into account and ignores others. Figure 19 shows the way the steady-state amplitudes thus calculated (using typical 8051 parameters and a 4.608 MHz crystal) vary with equal bulk capacitance placed from XTAL1 and XTAL2 to ground. Experimental results are shown for comparison.

The waveform at XTAL1 is a fairly clean sinusoid. Its negative peak is normally somewhat below zero, at a level which is determined mainly by the input protection circuitry at XTAL1.

The input protection circuitry consists of an ohmic resistor and an enhancement-mode FET with the gate

and source connected to ground (VSS), as shown in Figure 20 for the 8051, and in Figure 21 for the 8048. Its function is to limit the positive voltage at the gate of the input FET to the avalanche voltage of the drain junction. If the input pin is driven below VSS, the drain and source of the protection FET interchange roles, so its gate is connected to what is now the drain. In this condition the device resembles a diode with the anode connected to VSS.

There is a parasitic pn junction between the ohmic resistor and the substrate. In the ROM parts (8015, 8048, etc.) the substrate is held at approximately -3V by the on-chip back-bias generator. In the EPROM parts (8751, 8748, etc.) the substrate is connected to VSS.

The effect of the input protection circuitry on the oscillator is that if the XTAL1 signal goes negative, its negative peak is clamped to -V_{DS} of the protection FET in the ROM parts, and to about -0.5V in the EPROM parts. These negative voltages on XTAL1 are in this application self-limiting and nondestructive.

The clamping action does, however, raise the DC level at XTAL1, which in turn tends to reduce the positive peak at XTAL2. The waveform at XTAL2 resembles a sinusoid riding on a DC level, and whose negative peaks are clipped off at zero.

Since it's normally the XTAL2 signal that drives the internal clocking circuitry, the question naturally arises as to how large this signal must be to reliably do its job. In fact, the XTAL2 signal doesn't have to meet the same VIH and VIL specifications that an external driver would have to. That's because as long as the oscillator is working, the on-chip amplifier is driving itself through its own 0-to-1 transition region, which is very nearly the same as the 0-to-1 transition region in the internal buffer that follows the oscillator. If some processing variations move the transition level higher or lower, the on-chip amplifier tends to compensate for it by the fact that its own transition level is correspondingly higher or lower. (In the 8096, it's the XTAL1 signal that drives the internal clocking circuitry, but the same concept applies.)

The main concern about the XTAL2 signal amplitude is an indication of the general health of the oscillator. An amplitude of less than about 2.5V peak-to-peak indicates that start-up problems could develop in some units (with low gain) with some crystals (with high R₁). The remedy is to either adjust the values of C_{X1} and/or C_{X2} or use a crystal with a lower R₁.

The amplitudes at XTAL1 and XTAL2 can be adjusted by changing the ratio of the capacitors from XTAL1 and XTAL2 to ground. Increasing the XTAL2 capacitance, for example, decreases the amplitude at XTAL2 and increases the amplitude at XTAL1 by about the same amount. Decreasing both caps increases both amplitudes.

Pin Capacitance

Internal pin-to-ground and pin-to-pin capacitances at XTAL1 and XTAL2 will have some effect on the oscillator. These capacitances are normally taken to be in the range of 5 to 10 pF, but they are extremely difficult to evaluate. Any measurement of one such capacitance will necessarily include effects from the others. One advantage of the positive reactance oscillator is that the pin-to-ground capacitances are paralleled by external bulk capacitors, so a precise determination of their value is unnecessary. We would suggest that there is little justification for more precision than to assign them a value of 7 pF (XTAL1-to-ground and XTAL1-to-XTAL2). This value is probably not in error by more than 3 or 4 pF.

The XTAL2-to-ground capacitance is not entirely "pin capacitance," but more like an "equivalent output capacitance" of some 25 to 30 pF, having to include the effect of internal phase delays. This value will vary to some extent with temperature, processing, and frequency.

MCS®-51 Oscillator

The on-chip amplifier on the HMOS MCS-51 family is shown in Figure 20. The drain load and feedback "resistors" are seen to be field-effect transistors. The drain load FET, R_D , is typically equivalent to about 1K to 3 K-ohms. As an amplifier, the low frequency voltage gain is normally between -10 and -20, and the output resistance is effectively R_D .

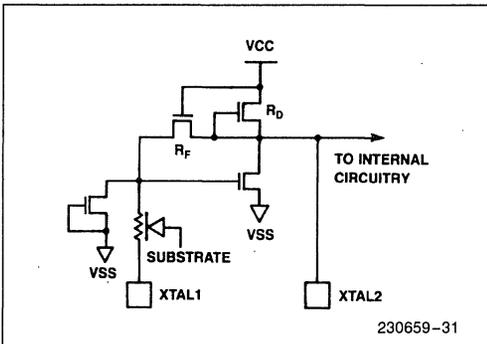


Figure 20. MCS®-51 Oscillator Amplifier

The 80151 oscillator is normally used with equal bulk capacitors placed externally from XTAL1 to ground and from XTAL2 to ground. To determine a reasonable value of capacitance to use in these positions, given a crystal of ceramic resonator of known parameters, one can use the BASIC analysis in Appendix II to generate curves such as in Figures 17 and 18. This procedure will define a range of values that will minimize start-up time. We don't suggest that smaller values be

used than those which minimize start-up time. Larger values than those can be used in applications where increased frequency stability is desired, at some sacrifice in start-up time.

Standard Crystal Corp. (Reference 8) studied the use of their crystals with the MCS-51 family using skew sample supplied by Intel. They suggest putting 30 pF capacitors from XTAL1 and XTAL2 to ground, if the crystal is specified as described in Reference 8. They noted that in that configuration and with crystals thus specified, the frequency accuracy was $\pm 0.01\%$ and the frequency stability was $\pm 0.005\%$, and that a frequency accuracy of $\pm 0.005\%$ could be obtained by substituting a 25 pF fixed cap in parallel with a 5-20 pF trimmer for one of the 30 pF caps.

MCS-51 skew samples have also been supplied to a number of ceramic resonator manufacturers for characterization with their products. These companies should be contacted for application information on their products. In general, however, ceramics tend to want somewhat larger values for C_{X1} and C_{X2} than quartz crystals do. As shown in Figure 18, they start up a lot faster that way.

In some application the actual frequency tolerance required is only 1% or so, the user being concerned mainly that the circuit will oscillate. In that case, C_{X1} and C_{X2} can be selected rather freely in the range of 20 to 80 pF.

As you can see, "best" values for these components and their tolerances are strongly dependent on the application and its requirements. In any case, their suitability should be verified by environmental testing before the design is submitted to production.

MCS®-48 Oscillator

The NMOS and HMOS MCS-48 oscillator is shown in Figure 21. It differs from the 8051 in that its inverting

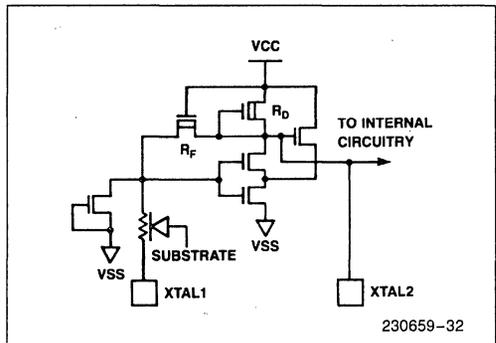


Figure 21. MCS®-48 Oscillator Amplifier

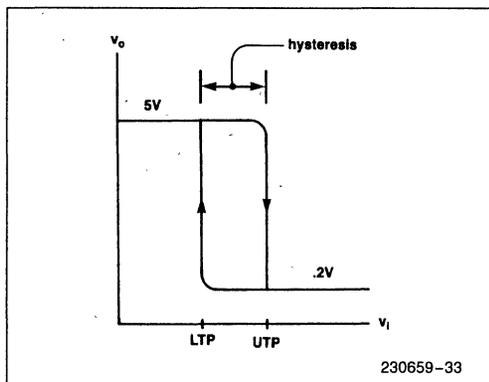


Figure 22. Schmitt Trigger Characteristic

amplifier is a Schmitt Trigger. This configuration was chosen to prevent crosstalk from the TO pin, which is adjacent to the XTAL1 pin.

All Schmitt Trigger circuits exhibit a hysteresis effect, as shown in Figure 22. The hysteresis is what makes it less sensitive to noise. The same hysteresis allows any Schmitt Trigger to be used as a relaxation oscillator. All you have to do is connect a resistor from output to input, and a capacitor from input to ground, and the circuit oscillates in a relaxation mode as follows.

If the Schmitt Trigger output is at a logic high, the capacitor commences charging through the feedback resistor. When the capacitor voltage reaches the upper trigger point (UTP), the Schmitt Trigger output switches to a logic low and the capacitor commences discharging through the same resistor. When the capacitor voltage reaches the lower trigger point (LTP), the Schmitt Trigger output switches to a logic high again, and the sequence repeats. The oscillation frequency is determined by the RC time constant and the hysteresis voltage, $UTP-LTP$.

The 8048 can oscillate in this mode. It has an internal feedback resistor. All that's needed is an external capacitor from XTAL1 to ground. In fact, if a smaller external feedback resistor is added, an 8048 system could be designed to run in this mode. *Do it at your own risk!* This mode of operation is not tested, specified, documented, or encouraged in any way by Intel for the 8048. Future steppings of the device might have a different type of inverting amplifier (one more like the 8051). The CHMOS members of the MCS-48 family do not use a Schmitt Trigger as the inverting amplifier.

Relaxation oscillations in the 8048 must be avoided, and this is the major objective in selecting the off-chip components needed to complete the oscillator circuit.

When an 8048 is powered up, if VCC has a short rise time, the relaxation mode starts first. The frequency is normally about 50 KHz. The resonator mode builds

more slowly, but it eventually takes over and dominates the operation of the circuit. This is shown in Figure 23A.

Due to processing variations, some units seem to have a harder time coming out of the relaxation mode, particularly at low temperatures. In some cases the resonator oscillations may fail entirely, and leave the device in the relaxation mode. Most units will stick in the relaxation mode at any temperature if C_{X1} is larger than about 50 pF. Therefore, C_{X1} should be chosen with some care, particularly if the system must operate at lower temperatures.

One method that has proven effective in all units to -40°C is to put 5 pF from XTAL1 to ground and 20 pF from XTAL2 to ground. Unfortunately, while this method does discourage the relaxation mode, it is not an optimal choice for the resonator mode. For one thing, it does not swamp the pin capacitance. Also, it makes for a rather high signal level at XTAL1 (8 or 9 volts peak-to-peak).

The question arises as to whether that level of signal at XTAL1 might damage the chip. Not to worry. The negative peaks are self-limiting and nondestructive. The positive peaks could conceivably damage the oxide, but in fact, NMOS chips (eg, 8048) and HMOS chips (eg, 8048H) are tested to a much higher voltage than that. The technology trend, of course, is to thinner oxides, as the devices shrink in size. For an extra margin of safety, the HMOS II chips (eg, 8048AH) have an internal diode clamp at XTAL1 to VCC.

In reality, C_{X1} doesn't have to be quite so small to avoid relaxation oscillations, if the minimum operating temperature is not -40°C . For less severe temperature requirements, values of capacitance selected in much the same way as for an 8051 can be used. The circuit should be tested, however, at the system's lowest temperature limit.

Additional security against relaxation oscillations can be obtained by putting a 1M-ohm (or larger) resistor from XTAL1 to VCC. Pulling up the XTAL1 pin this way seems to discourage relaxation oscillations as effectively as any other method (Figure 23B).

Another thing that discourages relaxation oscillations is low VCC. The resonator mode, on the other hand is much less sensitive to VCC. Thus if VCC comes up relatively slowly (several milliseconds rise time), the resonator mode is normally up and running before the relaxation mode starts (in fact, before VCC has even reached operating specs). This is shown in Figure 23C.

A secondary effect of the hysteresis is a shift in the oscillation frequency. At low frequencies, the output signal from an inverter without hysteresis leads (or lags) the input by 180 degrees. The hysteresis in a Schmitt Trigger, however, causes the output to lead the

input by less than 180 degrees (or lag by more than 180 degrees), by an amount that depends on the signal amplitude, as shown in Figure 24. At higher frequencies, there are additional phase shifts due to the various reactances in the circuit, but the phase shift due to the hysteresis is still present. Since the total phase shift in the oscillator's loop gain is necessarily 0 or 360 degrees, it is apparent that as the oscillations build up, the frequency has to change to allow the reactances to compensate for the hysteresis. In normal operation, this additional phase shift due to hysteresis does not exceed a few degrees, and the resulting frequency shift is negligible.

Kyocera, a ceramic resonator manufacturer, studied the use of some of their resonators (at 6.0 MHz, 8.0 MHz, and 11.0 MHz) with the 8049H. Their conclusion as to the value of capacitance to use at XTAL1 and XTAL2 was that 33 pF is appropriate at all three frequencies. One should probably follow the manufacturer's recommendations in this matter, since they will guarantee operation.

Whether one should accept these recommendations and guarantees without further testing is, however, another matter. Not all users have found the recommendations to be without occasional problems. If you run into diffi-

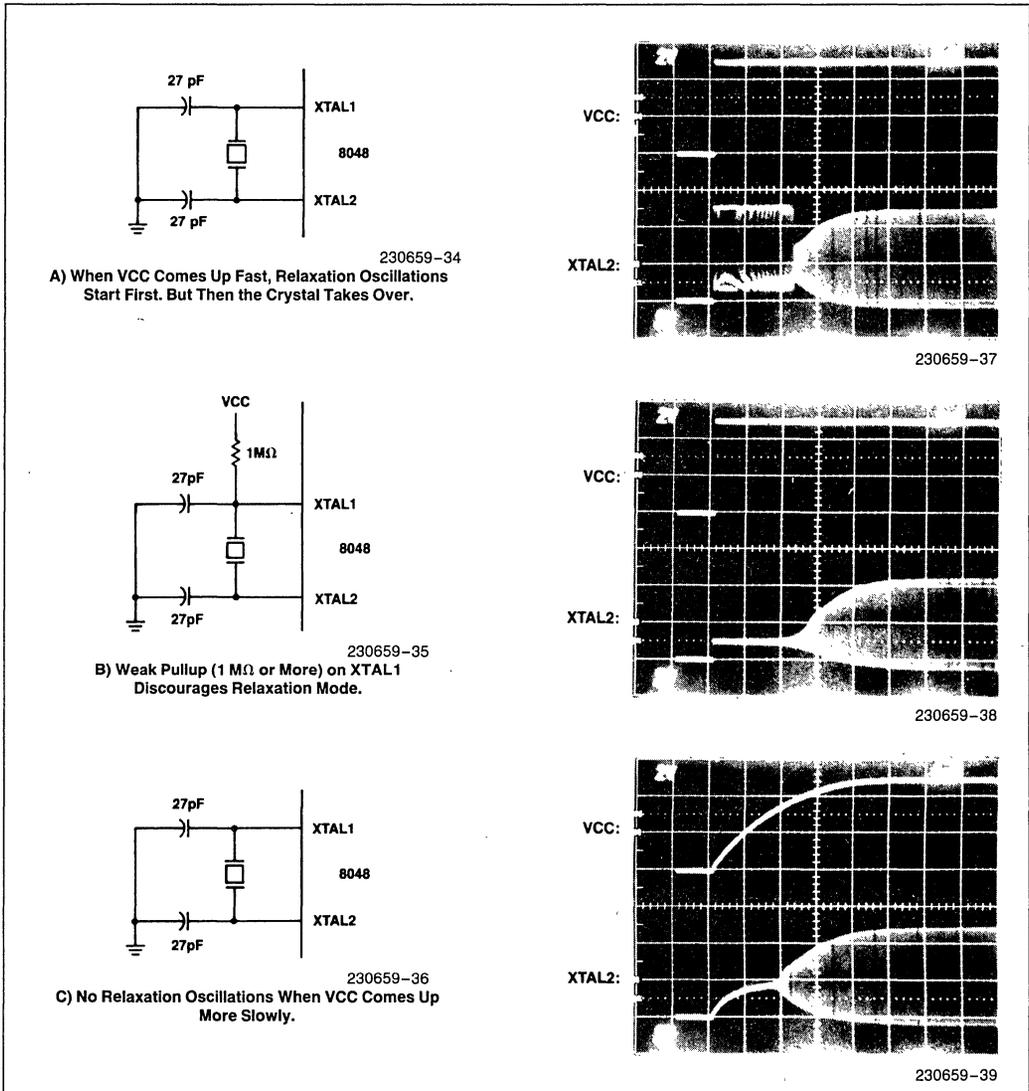


Figure 23. Relaxation Oscillations in the 8048

culties using their recommendations, both Intel and the ceramic resonator manufacturer want to know about it. It is to their interest, and ours, that such problems be resolved.

It will be helpful to build a test jig that will allow the oscillator circuit to be tested independently of the rest of the system. Both start-up and steady-state characteristics should be tested. Figure 25 shows the circuit that

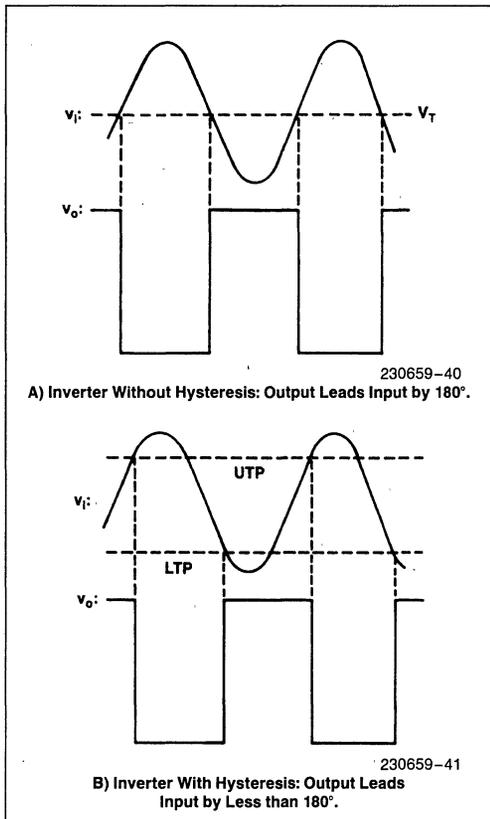


Figure 24. Amplitude—Dependent Phase Shift in Schmitt Trigger

Preproduction Tests

An oscillator design should never be considered ready for production until it has proven its ability to function acceptably well under worst-case environmental conditions and with parameters at their worst-case tolerance limits. Unexpected temperature effects in parts that may already be near their tolerance limits can prevent start-up of an oscillator that works perfectly well on the bench. For example, designers often overlook temperature effects in ceramic capacitors. (Some ceramics are down to 50% of their room-temperature values at -20°C and +60°C). The problem here isn't just one of frequency stability, but also involves start-up time and steady-state amplitude. There may also be temperature effects in the resonator and amplifier.

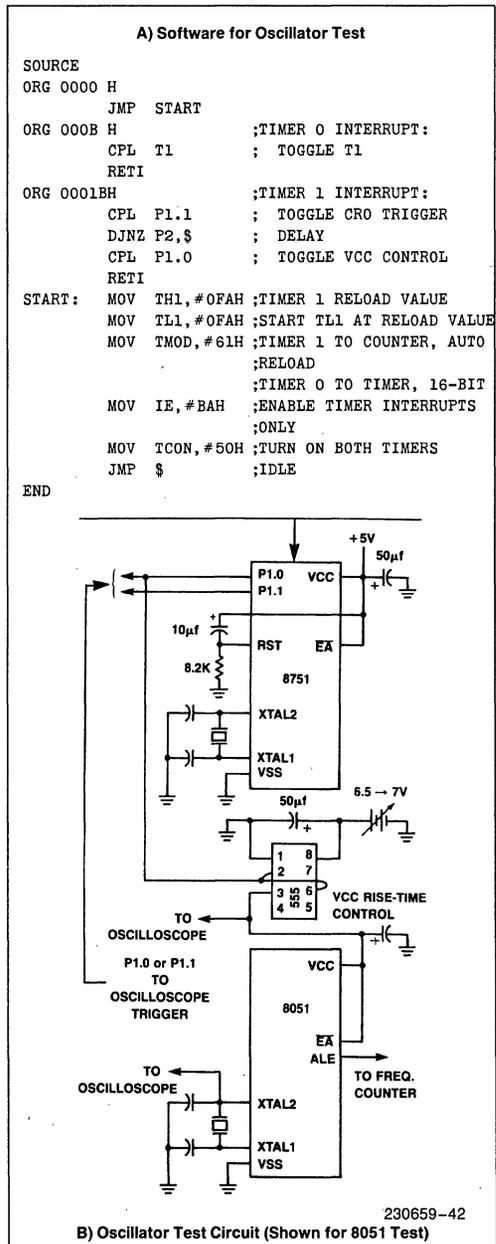


Figure 25. Oscillator Test Circuit and Software

was used to obtain the oscillator start-up photographs in this Application Note. This circuit or a modified version of it would make a convenient test vehicle. The oscillator and its relevant components can be physically separated from the control circuitry, and placed in a temperature chamber.

Start-up should be observed under a variety of conditions, including low VCC and using slow and fast VCC rise times. The oscillator should not be reluctant to start up even when VCC is below its spec value for the rest of the chip. (The rest of the chip may not function, but the oscillator should work.) It should also be verified that start-up occurs when the resonator has more than its upper tolerance limit of series resistance. (Put some resistance in series with the resonator for this test.) The bulk capacitors from XTAL1 and XTAL2 to ground should also be varied to their tolerance limits.

The same circuit, with appropriate changes in the software to lengthen the “on” time, can be used to test the steady-state characteristics of the oscillator, specifically the frequency, frequency stability, and amplitudes at XTAL1 and XTAL2.

As previously noted, the voltage swings at these pins are not critical, but they should be checked at the system’s temperature limits to ensure that they are in good health. Observing these signals necessarily changes them somewhat. Observing the signal at XTAL2 requires that the capacitor at that pin be reduced to account for the oscilloscope probe capacitance. Observing the signal at XTAL1 requires the same consideration, plus a blocking capacitor (switch the oscilloscope input to AC), so as to not disturb the DC level at that pin. Alternatively, a MOSFET buffer such as the one shown in Figure 26 can be used. It should be verified by direct measurement that the ground clip on the scope probe is ohmically connected to the scope chassis (probes are incredibly fragile in this respect), and the observations should be made with the ground clip on the VSS pin, or very close to it. If the probe shield isn’t operational and in use, the observations are worthless.

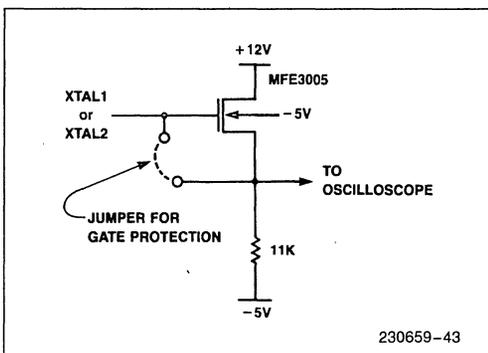


Figure 26. MOSFET Buffer for Observing Oscillator Signals

Frequency checks should be made with only the oscillator circuitry connected to XTAL1 and XTAL2. The ALE frequency can be counted, and the oscillator frequency derived from that. In systems where the frequency tolerance is only “nominal,” the frequency should still be checked to ascertain that the oscillator isn’t running in a spurious resonance or relaxation mode. Switching VCC off and on again repeatedly will help reveal a tendency to go into unwanted modes of oscillation.

The operation of the oscillator should then be verified under actual system running conditions. By this stage one will be able to have some confidence that the basic selection of components for the oscillator itself is suitable, so if the oscillator appears to malfunction in the system the fault is not in the selection of these components.

Troubleshooting Oscillator Problems

The first thing to consider in case of difficulty is that between the test jig and the actual application there may be significant differences in stray capacitances, particularly if the actual application is on a multi-layer board.

Noise glitches, that aren’t present in the test jig but are in the application board, are another possibility. Capacitive coupling between the oscillator circuitry and other signal has already been mentioned as a source of miscounts in the internal clocking circuitry. Inductive coupling is also possible, if there are strong currents nearby. These problems are a function of the PCB layout.

Surrounding the oscillator components with “quiet” traces (VCC and ground, for example) will alleviate capacitive coupling to signals that have fast transition times. To minimize inductive coupling, the PCB layout should minimize the areas of the loops formed by the oscillator components. These are the loops that should be checked:

- XTAL1 through the resonator to XTAL2;
- XTAL1 through C_{X1} to the VSS pin;
- XTAL2 through C_{X2} to the VSS pin.

It is not unusual to find that the grounded ends of C_{X1} and C_{X2} eventually connect up to the VSS pin only after looping around the farthest ends of the board. Not good.

Finally, it should not be overlooked that software problems sometimes imitate the symptoms of a slow-starting oscillator or incorrect frequency. Never underestimate the perversity of a software problem.

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APPENDIX A

QUARTZ AND CERAMIC RESONATOR FORMULAS

Based on the equivalent circuit of the crystal, the impedance of the crystal is

$$Z_{XTAL} = \frac{(R_1 + j\omega L_1 + 1/j\omega C_1)(1/j\omega C_0)}{R_1 + j\omega L_1 + 1/j\omega C_1 + 1/j\omega C_0}$$

After some algebraic manipulation, this calculation can be written in the form

$$Z_{XTAL} = \frac{1}{j\omega(C_1 + C_0)} \cdot \frac{1 - \omega^2 L_1 C_1 + j\omega R_1 C_1}{1 - \omega^2 L_1 C_T + j\omega R_1 C_T}$$

where C_T is the capacitance of C_1 in series with C_0 :

$$C_T = \frac{C_1 C_0}{C_1 + C_0}$$

The impedance of the crystal in parallel with an external load capacitance C_L is the same expression, but with $C_0 + C_L$ substituted for C_0 :

$$Z_{XTAL} \parallel C_L = \frac{1}{j\omega(C_1 + C_0 + C_L)} \cdot \frac{1 - \omega^2 L_1 C_1 + j\omega R_1 C_1}{1 - \omega^2 L_1 C'_T + j\omega R_1 C'_T}$$

where C'_T is the capacitance of C_1 in series with $(C_0 + C_L)$:

$$C'_T = \frac{C_1(C_0 + C_L)}{C_1 + C_0 + C_L}$$

The impedance of the crystal in series with the load capacitance is

$$\begin{aligned} Z_{XTAL} + C_L &= Z_{XTAL} + \frac{1}{j\omega C_L} \\ &= \frac{C_L + C_1 + C_0}{j\omega C_L(C_1 + C_0)} \cdot \frac{1 - \omega^2 L_1 C'_T + j\omega R_1 C'_T}{1 - \omega^2 L_1 C_T + j\omega R_1 C_T} \end{aligned}$$

where C_T and C'_T are as defined above.

The phase angles of these impedances are readily obtained from the impedance expressions themselves:

$$\begin{aligned} \theta_{XTAL} &= \arctan \frac{\omega R_1 C_1}{1 - \omega^2 L_1 C_1} \\ &\quad - \arctan \frac{\omega R_1 C_T}{1 - \omega^2 L_1 C_T} - \frac{\pi}{2} \end{aligned}$$

$$\begin{aligned} \theta_{XTAL} \parallel C_L &= \arctan \frac{\omega R_1 C_1}{1 - \omega^2 L_1 C_1} \\ &\quad - \arctan \frac{\omega R_1 C'_T}{1 - \omega^2 L_1 C'_T} - \frac{\pi}{2} \end{aligned}$$

$$\begin{aligned} \theta_{XTAL} + C_L &= \arctan \frac{\omega R_1 C'_T}{1 - \omega^2 L_1 C'_T} \\ &\quad - \arctan \frac{\omega R_1 C_T}{1 - \omega^2 L_1 C_T} - \frac{\pi}{2} \end{aligned}$$

The resonant ("series resonant") frequency is the frequency at which the phase angle is zero and the impedance is low. The antiresonant ("parallel resonant") frequency is the frequency at which the phase angle is zero and the impedance is high.

Each of the above θ -expressions contains two arctan functions. Setting the denominator of the argument of the first arctan function to zero gives (approximately) the "series resonant" frequency for that configuration. Setting the denominator of the argument of the second arctan function to zero gives (approximately) the "parallel resonant" frequency for that configuration.

For example, the resonant frequency of the crystal is the frequency at which

$$1 - \omega^2 L_1 C_1 = 0$$

Thus
$$\omega_s = \frac{1}{\sqrt{L_1 C_1}}$$

or
$$f_s = \frac{1}{2\pi\sqrt{L_1 C_1}}$$

It will be noted that the series resonant frequency of the "XTAL + CL" configuration (crystal in series with CL) is the same as the parallel resonant frequency of the "XTAL||CL" configuration (crystal in parallel with CL). This is the frequency at which

$$1 - \omega^2 L_1 C'_T = 0$$

Thus

$$\omega_a = \frac{1}{\sqrt{L_1 C'_T}}$$

or

$$f_a = \frac{1}{2\pi\sqrt{L_1 C'_T}}$$

This fact is used by crystal manufacturers in the process of calibrating a crystal to a specified load capacitance.

By subtracting the resonant frequency of the crystal from its antiresonant frequency, one can calculate the range of frequencies over which the crystal reactance is positive:

$$f_a - f_s = f_s \sqrt{1 + C_1/C_0} - 1$$

$$f_s \left(\frac{C_1}{2C_0} \right)$$

Given typical values for C_1 and C_0 , this range can hardly exceed 0.5% of f_s . Unless the inverting amplifier in the positive reactance oscillator is doing something very strange indeed, the oscillation frequency is bound to be accurate to that percentage whether the crystal was calibrated for series operation or to any unspecified load capacitance.

Equivalent Series Resistance

ESR is the real part of Z_{XTAL} at the oscillation frequency. The oscillation frequency is the parallel resonant frequency of the "XTAL||CL" configuration (which is the same as the series resonant frequency of the "XTAL + CL" configuration). Substituting this frequency into the Z_{XTAL} expression yields, after some algebraic manipulation,

$$ESR = \frac{R_1 \left(\frac{C_0 + C_L}{C_L} \right)^2}{1 + \omega^2 C_1^2 \left(\frac{C_0 + C_L}{C_L} \right)^2}$$

$$\cong R_1 \left(1 + \frac{C_0}{C_L} \right)^2$$

Drive Level

The power dissipated by the crystal is $I_1^2 R_1$, where I_1 is the RMS current in the motional arm of the crystal. This current is given by $V_x / |Z_1|$, where V_x is the RMS voltage across the crystal, and $|Z_1|$ is the magnitude of the impedance of the motional arm. At the oscillation frequency, the motional arm is a positive (inductive) reactance in parallel resonance with $(C_0 + C_L)$. Therefore $|Z_1|$ is approximately equal to the magnitude of the reactance of $(C_0 + C_L)$:

$$|Z_1| = \frac{1}{2\pi f (C_0 + C_L)}$$

where f is the oscillation frequency. Then,

$$P = I_1^2 R_1 = \left(\frac{V_x}{|Z_1|} \right)^2 R_1$$

$$= [2\pi f (C_0 + C_L) V_x]^2 R_1$$

The waveform of the voltage across the crystal (XTAL1 to XTAL2) is approximately sinusoidal. If its peak value is VCC, then V_x is $VCC/\sqrt{2}$. Therefore,

$$P = 2R_1 [\pi f (C_0 + C_L) VCC]^2$$

APPENDIX B OSCILLATOR ANALYSIS PROGRAM

The program is written in BASIC. BASIC is excruciatingly slow, but it has some advantages. For one thing, more people know BASIC than FORTRAN. In addition, a BASIC program is easy to develop, modify, and "fiddle around" with. Another important advantage is that a BASIC program can run on practically any small computer system.

Its slowness is a problem, however. For example, the routine which calculates the "start-up time constant" discussed in the text may take several hours to complete. A person who finds this program useful may prefer to convert it to FORTAN, if the facilities are available.

Limitations of the Program

The program was developed with specific reference to 8051-type oscillator circuitry. That means the on-chip amplifier is a simple inverter, and not a Schmitt Trigger. The 8096, the 80C51, the 80C48 and 80C49 all have simple inverters. The 8096 oscillator is almost identical to the 8051, differing mainly in the input protection circuitry. The CHMOS amplifiers have somewhat different parameters (higher gain, for example), and different transition levels than the 8051.

The MCS-48 family is specifically included in the program only to the extent that the input-output curve used in the steady-state analysis is that of a Schmitt Trigger, if the user identifies the device under analysis as an MCS-48 device. The analysis does not include the voltage dependent phase shift of the Schmitt Trigger.

The clamping action of the input protection circuitry is important in determining the steady-state amplitudes. The steady-state routine accounts for it by setting the negative peak of the XTAL1 signal at a level which depends on the amplitude of the XTAL1 signal in accordance with experimental observations. It's an exercise in curve-fitting. A user may find a different type of curve works better. Later steppings of the chips may behave differently in this respect, having somewhat different types of input protection circuitry.

It should be noted that the analysis ignores a number of important items, such as high-frequency effects in the on-chip circuitry. These effects are difficult to predict, and are no doubt dependent on temperature, frequency, and device sample. However, they can be simulated to a reasonable degree by adding an "output capacitance" of about 20 pF to the circuit model (i.e., in parallel with CX2) as described below.

Notes on Using the Program

The program asks the user to input values for various circuit parameters. First the crystal (or ceramic resonator) parameters are asked for. These are R1, L1, C1, and C0. The manufacturer can supply these values for selected samples. To obtain any kind of correlation between calculation and experiment, the values of these parameters must be known for the specific sample in the test circuit. The value that should be entered for C0 is the C0 of the crystal itself plus an estimated 7 pF to account for the XTAL1-to-XTAL2 pin capacitance, plus any other stray capacitance paralleling the crystal that the user may feel is significant enough to be included.

Then the program asks for the values of the XTAL1-to-ground and XTAL2-to-ground capacitances. For CXTAL1, enter the value of the externally connected bulk capacitor plus an estimated 7 pF for pin capacitance. For CXTAL2, enter the value of the externally connected bulk capacitor plus an estimated 7 pF for pin capacitance plus about 20 pF to simulate high-frequency roll-off and phase shifts in the on-chip circuitry.

Next the program asks for values for the small-signal parameters of the on-chip amplifier. Typically, for the 8051/8751,

Amplifier Gain Magnitude	= 15
Feedback Resistance	= 2300 K Ω
Output Resistance	= 2 K Ω

The same values can be used for MCS-48 (NMOS and HMOS) devices, but they are difficult to verify, because the Schmitt Trigger does not lend itself to small-signal measurements.

```

100 DEFDBL C, D, F, G, L, P, R, S, X
200 REM
300 REM *****
400 REM
500 REM
600 REM
700 REM
800 REM FNZM(R, X) = MAGNITUDE OF A COMPLEX NUMBER. |R+jX|
900 DEF FNZM(R, X) = SQR(R^2+X^2)
1000 REM
1100 REM FNZP(R, X) = ANGLE OF A COMPLEX NUMBER
1200 REM = 180/PI*ARCTAN(X/R) IF R>0
1300 REM = 180/PI*ARCTAN(X/R) + 180 IF R<0 AND X>0
1400 REM = 180/PI*ARCTAN(X/R) - 180 IF R<0 AND X<0
1500 DEF FNZP(R, X) = 180/PI*ATN(X/R) - (SGN(R)-1)*SGN(X)*90
1600 REM
1700 REM INDUCTIVE IMPEDANCE AT COMPLEX FREQUENCY S+jF (HZ)
1800 REM Z = 2*PI*S*L + j2*PI*F*L
1900 REM = FNRL(S, L) + jFNXL(F, L)
2000 DEF FNRL(SL, LL) = 2**PI*SL*LL
2100 DEF FNXL(FL, LL) = 2**PI*FL*LL
2200 REM
2300 REM CAPACITIVE IMPEDANCE AT COMPLEX FREQUENCY S+jF (HZ)
2400 REM Z = 1/[2*PI*(S+jF)*C]
2500 REM = S/[2*PI*(S^2+F^2)*C] + j(-F)/[2*PI*(S^2+F^2)*C]
2600 REM = FNRC(S, F, C) + jFNXC(S, F, C)
2700 DEF FNRC(SC, FC, CC) = SC/(2**PI*(SC^2+FC^2)*CC)
2800 DEF FNXC(SC, FC, CC) = -FC/(2**PI*(SC^2+FC^2)*CC)
2900 REM
3000 REM RATIO OF TWO COMPLEX NUMBERS
3100 REM RA+jXA RA*RB+XA*XB XA*RB-RA*XB
3200 REM ----- = ----- + j -----
3300 REM RB+jXB RB^2+XB^2 RB^2+XB^2
3400 REM = FNRR(RA, XA, RB, XB) + jFNXR(RA, XA, RB, XB)
3500 DEF FNRR(RA, XA, RB, XB) = (RA*RB+XA*XB)/(RB^2+XB^2)
3600 DEF FNXR(RA, XA, RB, XB) = (XA*RB-RA*XB)/(RB^2+XB^2)
3700 REM
3800 REM PRODUCT OF TWO COMPLEX NUMBERS
3900 REM (RA+jXA)*(RB+jXB) = RA*RB-XA*XB + j(XA*RB+RA*XB)
4000 REM = FNRM(RA, XA, RB, XB) + jFNXM(RA, XA, RB, XB)
4100 DEF FNRM(RA, XA, RB, XB) = RA*RB - XA*XB
4200 DEF FNXM(RA, XA, RB, XB) = XA*RB + RA*XB
4300 REM
4400 REM
4500 REM PARALLEL IMPEDANCES
4600 REM
4700 REM (RA+jXA)!!:(RB+jXB) = (RA+jXA)*(RB+jXB)
4800 REM RA+RB +j(XA+XB)
4900 REM
5000 REM RA*(RB^2+XB^2)+RB*(RA^2+XA^2) XA*(RB^2+XB^2)+XB*(RA^2+XA^2)
5100 REM = ----- + j -----
5200 REM (RA+RB)^2 + (XA+XB)^2 (RA+RB)^2 + (XA+XB)^2
5300 REM
5400 REM = FNRP(RA, XA, RB, XB) + jFNXP(RA, XA, RB, XB)
5500 DEF FNRP(RA, XA, RB, XB) = (RA*(RB^2+XB^2) + RB*(RA^2+XA^2))/((RA+RB)^2 + (XA+XB)^2)
5600 DEF FNXP(RA, XA, RB, XB) = (XA*(RB^2+XB^2) + XB*(RA^2+XA^2))/((RA+RB)^2 + (XA+XB)^2)
5700 REM
5800 REM *****
5900 REM
6000 REM BEGIN COMPUTATIONS
6100 REM
6200 LET PI = 3.141592654#
6300 REM
6400 REM DEFINE CIRCUIT PARAMETERS
6500 GOSUB 14500
6600 REM
6700 REM ESTABLISH NOMINAL RESONANT AND ANTIRESONANT CRYSTAL FREQUENCIES
6800 FS = FIX(1/(2*PI*SQR(L1*C1)))
6900 FA = FIX(1/(2*PI*SQR(L1*C1*CO/(C1+CO))))
7000 PRINT
7100 PRINT "XTAL IS SERIES RESONANT AT ", FS, " HZ"
7200 PRINT " PARALLEL RESONANT AT ", FA, " HZ"
7300 PRINT
7400 PRINT "SELECT 1 LIST PAKAMETERS"
7500 PRINT " 2 CIRCUIT ANALYSIS"
7600 PRINT " 3 OSCILLATION FREQUENCY"
7700 PRINT " 4 START-UP TIME CONSTANT"
7800 PRINT " 5 STEADY-STATE ANALYSIS"

```

```

7900 PRINT
8000 INPUT N
8100 IF N=1 THEN PRINT ELSE 8600
8200 REM
8300 REM ----- LIST PARAMETERS -----
8400 GOSUB 17100
8500 GOTO 6800
8600 IF N=2 THEN PRINT ELSE 9400
8700 REM
8800 REM ----- CIRCUIT ANALYSIS -----
8900 PRINT " FREQUENCY S+JF TYPE (S),(F) "
9000 INPUT SQ,FQ
9100 GOSUB 20200
9200 GOSUB 26600
9300 GOTO 6800
9400 IF N=3 THEN 10300 ELSE 11000
9500 REM
9600 REM ----- OSCILLATION FREQUENCY -----
9700 CL = CX*CY/(CX+CY) + CO
9800 FQ = FIX(1/(2*PI*SQR(L1*C1*CL/(C1+CL))))
9900 SQ = 0
10000 DF = FIX(10^INT(LOG(FA-FS)/LOG(10)-2)+.5)
10100 DS = 0
10200 RETURN
10300 GOSUB 9700
10400 GOSUB 30300
10500 PRINT
10600 PRINT
10700 PRINT "FREQUENCY AT WHICH LOOP GAIN HAS ZERO PHASE ANGLE."
10800 GOSUB 26600
10900 GOTO 6800
11000 IF N=4 THEN PRINT ELSE 12200
11100 REM
11200 REM ----- START-UP TIME CONSTANT -----
11300 PRINT "THIS WILL TAKE SOME TIME . . . ."
11400 GOSUB 9700
11500 GOSUB 37700
11600 PRINT
11700 PRINT
11800 PRINT "FREQUENCY AT WHICH LOOP GAIN = 1 AT 0 DEGREES "
11900 GOSUB 26600
12000 PRINT : PRINT "THIS YIELDS A START-UP TIME CONSTANT OF ";CSNG(1000000/(2*PI*SQ));" MICROSECS"
12100 GOTO 6800
12200 IF N=5 THEN PRINT ELSE 7300
12300 REM
12400 REM ----- STEADY-STATE ANALYSIS -----
12500 PRINT "STEADY-STATE ANALYSIS"
12600 PRINT
12700 PRINT "SELECT:  1. 8031/8051"
12800 PRINT "          2. 8751"
12900 PRINT "          3. 8035/8039/8040/8048/8049"
13000 PRINT "          4. 8748/8749"
13100 INPUT IC%
13200 IF IC%<1 OR IC%>4 THEN 12600
13300 GOSUB 46900
13400 GOTO 7300
13500 REM  SUBROUTINE BELOW DEFINES INPUT-OUTPUT CURVE OF OSCILLATOR CKT
13600 IF IC%>2 AND VO=5 AND VI<2 THEN RETURN
13700 VO = -10*VI + 15
13800 IF VO>5 THEN VO = 5
13900 IF VO<.2 THEN VO = .2
14000 IF IC%>2 AND VO>2 THEN VO = 5
14100 RETURN
14200 REM
14300 REM *****
14400 REM
14500 REM          DEFINE CIRCUIT PARAMETERS
14600 REM
14700 INPUT " R1 (OHMS)";R1
14800 INPUT " L1 (HENRY)";L1
14900 INPUT " C1 (PF)";X
15000 C1 = X*1E-12
15100 INPUT " CO (PF)";X
15200 CO = X*1E-12
15300 INPUT " CXTAL1 (PF)";X
15400 CX = X*1E-12
15500 INPUT " CXTAL2 (PF)";X
15600 CY = X*1E-12

```

```

15700 INPUT " GAIN FACTOR MAGNITUDE",AV#
15800 INPUT " AMP FEEDBACK RESISTANCE (K-OHMS)",X
15900 RX = X*1000#
16000 INPUT " AMP OUTPUT RESISTANCE (K-OHMS)",X
16100 RO = X*1000#
16200 REM
16300 REM
16400 REM          LIST CURRENT PARAMETER VALUES
16500 GOSUB 17100
16600 RETURN
16700 REM
16800 REM
16900 REM *****
17000 REM
17100 REM          LIST CURRENT PARAMETER VALUES
17200 REM
17300 PRINT
17400 PRINT "CURRENT PARAMETER VALUES  1  R1 = ",R1," OHMS"
17500 PRINT "                               2  L1 = ",CSNG(L1)," HENRY"
17600 PRINT "                               3  C1 = ",CSNG(C1*1E+12)," PF"
17700 PRINT "                               4  CO = ",CSNG(CO*1E+12)," PF"
17800 PRINT "                               5  CXTAL1 = ",CSNG(CX*1E+12)," PF"
17900 PRINT "                               6  CXTAL2 = ",CSNG(CY*1E+12)," PF"
18000 PRINT "                               7  AMPLIFIER GAIN MAGNITUDE = ",AV#
18100 PRINT "                               8.  FEEDBACK RESISTANCE = ",CSNG(RX* 001)," K-OHMS"
18200 PRINT "                               9  OUTPUT RESISTANCE = ",CSNG(RO* 001)," K-OHMS"
18300 PRINT
18400 PRINT "TO CHANGE A PARAMETER VALUE, TYPE (PARAM NO ), (NEW VALUE) "
18500 PRINT "OTHERWISE, TYPE 0,0 "
18600 INPUT NZ,X
18700 IF NZ=0 THEN RETURN
18800 IF NZ=1 THEN R1 = X
18900 IF NZ=2 THEN L1 = X
19000 IF NZ=3 THEN C1 = X*1E-12
19100 IF NZ=4 THEN CO = X*1E-12
19200 IF NZ=5 THEN CX = X*1E-12
19300 IF NZ=6 THEN CY = X*1E-12
19400 IF NZ=7 THEN AV# = X
19500 IF NZ=8 THEN RX = X*1000'
19600 IF NZ=9 THEN RO = X*1000'
19700 GOTO 17400
19800 REM
19900 REM
20000 REM *****
20100 REM
20200 REM          CIRCUIT ANALYSIS
20300 REM
20400 REM  This routine calculates the loop gain at complex frequency SQ+jFQ.
20500 REM
20600 REM  1  Crystal impedance RE + jXE
20700 REM
20800 X1 = FNXL(FG,L1) + FNXC(SG,FG,C1)
20900 RE = FNRP((R1+FNRL(SG,L1)+FNRC(SG,FG,C1)),X1,FNRC(SG,FG,CO),FNXC(SG,FG,CO))
21000 XE = FNXP((R1+FNRL(SG,L1)+FNRC(SG,FG,C1)),X1,FNRC(SG,FG,CO),FNXC(SG,FG,CO))
21100 REM
21200 REM  2. RF + jXF = (RE+jXE):(amplifier feedback resistance)
21300 REM
21400 RF = FNRP(RX,0,RE,XE)
21500 XF = FNXP(RX,0,RE,XE)
21600 REM
21700 REM  3. Input impedance. Zi = RI + jXI = impedance of CXTAL1
21800 REM
21900 RI = FNRC(SG,FG,CX)
22000 XI = FNXC(SG,FG,CX)
22100 REM
22200 REM  4 Load impedance ZL = (impedance of CXTAL2):(RF+RI)+j(XF+XI))
22300 REM
22400 RL = FNRP((RF+RI),(XF+XI),FNRC(SG,FG,CY),FNXC(SG,FG,CY))
22500 XL = FNXP((RF+RI),(XF+XI),FNRC(SG,FG,CY),FNXC(SG,FG,CY))
22600 REM
22700 REM  5 Amplifier gain A = -AV*ZL/(ZL+RO)
22800 REM          = A(real) + jA(imaginary)
22900 REM
23000 AR# = -AV#*FNRR(RL,XL,(RO+RL),XL)
23100 AI# = -AV#*FNXR(RL,XL,(RO+RL),XL)
23200 REM
23300 REM  6 Feedback ratio (beta) = (Rj+jXI)/[(RF+R1)+j(XF+XI)]
23400 REM          = B(real) + jB(imaginary)

```

```

23500 REM
23600 BR# = FNRR(RI, XI, (RI+RF), (XI+XF))
23700 BI# = FNXR(RI, XI, (RI+RF), (XI+XF))
23800 REM
23900 REM 7 Amplifier gain in magnitude/phase form AR+jAI = A at AP degrees
24000 REM
24100 A = FNZM(AR#, AI#)
24200 AP = FNZP(AR#, AI#)
24300 REM
24400 REM 8 (beta) in magnitude/phase form BR+jBI = B at BP degrees
24500 REM
24600 B = FNZM(BR#, BI#)
24700 BP = FNZP(BR#, BI#)
24800 REM
24900 REM 9 Loop gain G = (BR+jBI)*(AR+jAI)
25000 REM = G(real) + jG(imaginary)
25100 REM
25200 GR = FNRM(AR#, AI#, BR#, BI#)
25300 GI = FNXM(AR#, AI#, BR#, BI#)
25400 REM
25500 REM 10 Loop gain in magnitude/phase form GR+jGI = AL at AQ degrees
25600 REM
25700 AL = FNZM(GR, GI)
25800 AQ = FNZP(GR, GI)
25900 RETURN
26000 REM
26100 REM
26200 REM *****
26300 REM
26400 REM PRINT CIRCUIT ANALYSIS RESULTS
26500 REM
26600 PRINT
26700 PRINT " FREQUENCY = ", SQ, " + J", FQ, " HZ"
26800 PRINT " XTAL IMPEDANCE = ", FNZM(RE, XE), " OHMS AT ", FNZP(RE, XE), " DEGREES"
26900 PRINT " (RE = ", CSNG(RE), " OHMS)"
27000 PRINT " (XE = ", CSNG(XE), " OHMS)"
27100 PRINT " LOAD IMPEDANCE = ", FNZM(RL, XL), " OHMS AT ", FNZP(RL, XL), " DEGREES"
27200 PRINT " AMPLIFIER GAIN = ", A, " AT ", AP, " DEGREES"
27300 PRINT " FEEDBACK RATIO = ", B, " AT ", BP, " DEGREES"
27400 PRINT " LOOP GAIN = ", AL, " AT ", AQ, " DEGREES"
27500 RETURN
27600 REM
27700 REM
27800 REM *****
27900 REM
28000 REM SEARCH FOR FREQUENCY (S+JF)
28100 REM AT WHICH LOOP GAIN HAS ZERO PHASE ANGLE
28200 REM
28300 REM This routine searches for the frequency at which the imaginary part
28400 REM of the loop gain is zero. The algorithm is as follows.
28500 REM 1. Calculate the sign of the imaginary part of the loop gain (GI).
28600 REM 2. Increment the frequency
28700 REM 3. Calculate the sign of GI at the incremented frequency.
28800 REM 4. If the sign of GI has not changed, go back to 2
28900 REM 5. If the sign of GI has changed, and this frequency is within
29000 REM 1Hz of the previous sign-change, exit the routine
29100 REM 6. Otherwise, divide the frequency increment by -10.
29200 REM 7. Go back to 2
29300 REM The routine is entered with the starting frequency SQ+jFQ and
29400 REM starting increment DS+jDF already defined by the calling program.
29500 REM In actual use either DS or DF is zero, so the routine searches for
29600 REM a GI=0 point by incrementing either SQ or FQ while holding the other
29700 REM constant. It returns control to the calling program with the
29800 REM incremented part of the frequency being within 1Hz of the actual
29900 REM GI=0 point
30000 REM
30100 REM 1. CALCULATE THE SIGN OF THE IMAGINARY PART OF THE LOOP GAIN (GI).
30200 REM
30300 GOSUB 20200
30400 GOSUB 26600
30500 IF GI=0 THEN RETURN
30600 SX# = INT(SGN(GI))
30700 IF SX#=-1 THEN DS = -DS
30800 REM (REVERSAL OF DS FOR GI=0 IS FOR THE POLE-SEARCH ROUTINE)
30900 REM
31000 REM 2 INCREMENT THE FREQUENCY
31100 REM
31200 SP = SQ

```

```

31300 FP = FQ
31400 SQ = SQ + DS
31500 FQ = FQ + DF
31600 REM
31700 REM 3 CALCULATE THE SIGN OF GI AT THE INCREMENTED FREQUENCY
31800 REM
31900 GOSUB 20200
32000 GOSUB 26600
32100 IF INT(SGN(GI))=0 THEN RETURN
32200 REM
32300 REM 4 IF THE SIGN OF GI HAS NOT CHANGED, GO BACK TO 2
32400 REM
32500 IF SX%+INT(SGN(GI))=0 THEN PRINT ELSE 31400
32600 SX% = -SX%
32700 REM
32800 REM 5 IF THE SIGN OF GI HAS CHANGED, AND IF THIS FREQUENCY IS WITHIN
32900 REM 1HZ OF THE PREVIOUS SIGN-CHANGE, AND IF GI IS NEGATIVE, THEN
33000 REM EXIT THE ROUTINE. (THE ADDITIONAL REQUIREMENT FOR NEGATIVE GI
33100 REM IS FOR THE POLE-SEARCH ROUTINE )
33200 REM
33300 IF ABS(SP-SQ)<1 AND ABS(FP-FQ)<1 AND SX%=-1 THEN RETURN
33400 REM
33500 REM 6. DIVIDE THE FREQUENCY INCREMENT BY -10
33600 REM
33700 DS = -DS/10#
33800 DF = -DF/10#
33900 REM
34000 REM 7 GO BACK TO 2
34100 REM
34200 GOTO 31200
34300 REM
34400 REM
34500 REM *****
34600 REM
34700 REM SEARCH FOR POLE FREQUENCY
34800 REM
34900 REM This routine searches for the frequency at which the loop gain = 1
35000 REM at 0 degrees. That frequency is the pole frequency of the closed-
35100 REM loop gain function. The pole frequency is a complex number, SQ+jFQ
35200 REM (Hz). Oscillator start-up ensues if SQ<0. The algorithm is based on
35300 REM the calculated behavior of the phase angle of the loop gain in the
35400 REM region of interest on the complex plane. The locus of points of zero
35500 REM phase angle crosses the j-axis at the oscillation frequency and at
35600 REM some higher frequency. In between these two crossings of the j-axis,
35700 REM the locus lies in Quadrant I of the complex plane, forming an
35800 REM approximate parabola which opens to the left. The basic plan is to
35900 REM follow the locus from where it crosses the j-axis at the oscillation
36000 REM frequency, into Quadrant I, and find the point on that locus where
36100 REM the loop gain has a magnitude of 1. The algorithm is as follows:
36200 REM 1. Find the oscillation frequency, 0+jFQ
36300 REM 2. At this frequency calculate the sign of (AL-1) (AL = magnitude
36400 REM of loop gain )
36500 REM 3. Increment FQ.
36600 REM 4. For this value of FQ, find the value of SQ for which the loop
36700 REM gain has zero phase.
36800 REM 5. For this value of SQ+jFQ, calculate the sign of (AL-1).
36900 REM 6. If the sign of (AL-1) has not changed, go back to 3.
37000 REM 7. If the sign of (AL-1) has changed, and this value of FQ is
37100 REM within 1Hz of the previous sign-change, exit the routine.
37200 REM 8. Otherwise, divide the FQ-increment by -10
37300 REM 9. Go back to 3
37400 REM
37500 REM 1 FIND THE OSCILLATION FREQUENCY, 0+jFQ
37600 REM
37700 GOSUB 9700
37800 GOSUB 30300
37900 REM
38000 REM 2. AT THIS FREQUENCY, CALCULATE THE SIGN OF (AL-1)
38100 REM
38200 SY% = INT(SGN(AL-1))
38300 IF SY%=-1 THEN STOP
38400 REM ESTABLISH INITIAL INCREMENTATION VALUE FOR FQ
38500 F1 = FQ
38600 DF = (FA-F1)/10#
38700 GOSUB 30300
38800 DE = (FG-F1)/10#
38900 DF = 0
39000 FQ = F1

```

```

39100 REM
39200 REM 3 INCREMENT FQ
39300 REM
39400 FQ = FQ + DE
39500 REM
39600 REM 4. FOR THIS VALUE OF FQ, FIND THE VALUE OF SQ FOR WHICH THE LOOP
39700 REM GAIN HAS ZERO PHASE (THE ROUTINE WHICH DOES THAT NEEDS DF = 0,
39800 REM SO THAT IT CAN HOLD FQ CONSTANT, AND NEEDS AN INITIAL VALUE FOR
39900 REM DS, WHICH IS ARBITRARILY SET TO DS = 1000 )
40000 REM
40100 DS = 1000#
40200 SQ = 0
40300 QOSUB 30300
40400 IF AL=1! THEN RETURN
40500 REM
40600 REM 5. FOR THIS VALUE OF SQ+jFQ, CALCULATE THE SIGN OF (AL-1).
40700 REM 6. IF THE SIGN OF (AL-1) HAS NOT CHANGED, GO BACK TO 3.
40800 REM
40900 IF SYZ+INT(SQN(AL-1))=0 THEN PRINT ELSE 39400
41000 REM
41100 REM 7. IF THE SIGN OF (AL-1) HAS CHANGED, AND THIS VALUE OF FQ IS WITHIN
41200 REM 1HZ OF THE PREVIOUS SIGN-CHANGE, EXIT THE ROUTINE
41300 REM
41400 IF ABS(F1-FQ)<1 THEN RETURN
41500 REM
41600 REM 8. DIVIDE THE FQ-INCREMENT BY -10.
41700 REM
41800 DE = -DE/10#
41900 F1 = FQ
42000 SYZ = -SYZ
42100 REM
42200 REM 9. GO BACK TO 3.
42300 REM
42400 QOTO 39400
42500 REM
42600 REM
42700 REM *****
42800 REM
42900 REM
43000 REM
43100 REM
43200 REM
43300 REM
43400 REM
43500 REM
43600 REM
43700 REM
43800 REM
43900 REM
44000 REM
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46700 REM
46800 REM

```

STEADY-STATE ANALYSIS

The circuit model used in this analysis is similar to the one used in the small-signal analysis, but differs from it in two respects. First, it includes clamping and clipping effects described in the text. Second, the voltage source in the Thevenin equivalent of the amplifier is controlled by the input voltage in accordance with an input-output curve defined elsewhere in the program.

The analysis applies a sinusoidal input signal of arbitrary amplitude, at the oscillation frequency, to the XTAL1 pin, then calculates the resulting waveform from the voltage source. Using standard Fourier techniques, the fundamental frequency component of this waveform is extracted. This frequency component is then multiplied by the factor $ZL/(ZL+RD)$, and the result is taken to be the signal appearing at the XTAL2 pin. This signal is then multiplied by the feedback ratio (beta), and the result is taken to be the signal appearing at the XTAL1 pin. The algorithm is now repeated using this computed XTAL1 signal as the assumed input sinusoid. Every time the algorithm is repeated, new values appear at XTAL1 and XTAL2, but the values change less and less with each repetition. Eventually they stop changing. This is the steady-state. The algorithm is as follows.

1. Compute approximate oscillation frequency.
2. Call a circuit analysis at this frequency.
3. Find the quiescent levels at XTAL1 and XTAL2 (to establish the beginning DC level at XTAL1).
4. Assume an initial amplitude for the XTAL1 signal.
5. Correct the DC level at XTAL1 for clamping effects, if necessary.
6. Using the appropriate input-output curve, extract a DC level and the fundamental frequency component (multiplying the latter by $ZL/(ZL+RD)$).
7. Clip off the negative portion of this output signal, if the negative peak falls below zero.
8. If this signal, multiplied by (beta), differs from the input amplitude by less than 1mV, or if the algorithm has been repeated 10 times, exit the routine.
9. Otherwise, multiply the XTAL2 amplitude by (beta) and feed it back to XTAL1, and go back to 5.

1 COMPUTE APPROXIMATE OSCILLATION FREQUENCY

```

46900 GOSUB 9700
47000 REM
47100 REM      2. CALL A CIRCUIT ANALYSIS AT THIS FREQUENCY
47200 GOSUB 20800
47300 PRINT PRINT PRINT "ASSUMED OSCILLATION FREQUENCY:"
47400 GOSUB 26600
47500 PRINT PRINT
47600 REM
47700 REM      3 FIND QUIESCENT POINT
47800 REM (At quiescence the voltages at XTAL1 and XTAL2 are equal. This
47900 REM voltage level is found by trial-and-error, based on the input-
48000 REM output curve, so that a person can change the input-output curve
48100 REM as desired without having to re-calculate the quiescent point.)
48200 VI = 0
48300 VB = 1
48400 K1 = 1
48500 VI = VI + VB
48600 GOSUB 13600
48700 IF ABS(V0-VI)<.001 THEN 49200
48800 IF K1+SGN(V0-VI)=0 THEN 48900 ELSE 48500
48900 K1 = SGN(V0-VI)
49000 VB = -VB/10
49100 GOTO 48500
49200 VB = VI
49300 PRINT "QUIESCENT POINT = ",VB
49400 REM
49500 REM      4. ASSUME AN INITIAL AMPLITUDE FOR THE XTAL1 SIGNAL.
49600 EI = .01
49700 NR% = 0
49800 REM
49900 REM      5. CORRECT FOR CLAMPING EFFECTS, IF NECESSARY
50000 REM (K1 and K2 are curve-fitting parameters for the RDM parts.)
50100 K1 = (2.5-VB)/(3-VB)
50200 K2 = (VB-1.25)/(3-VB)
50300 IF IC%2 OR IC%4 THEN IF EI<(VB+ 5) THEN E0 = VB ELSE E0 = EI - .5
50400 IF IC%1 OR IC%3 THEN IF EI<(VB+ 5) THEN E0 = VB ELSE E0 = K1*EI+K2
50500 NR% = NR% + 1
50600 REM
50700 REM      6. DERIVE XTAL2 AMPLITUDE
50800 V0 = 0
50900 VC = 0
51000 VS = 0
51100 FOR NX = -25 TO +24
51200 VI = E0 - EI*COS(PI*NX/25)
51300 GOSUB 13600
51400 V0 = V0 + V0
51500 VC = VC + V0*COS(PI*NX/25)
51600 VS = VS + V0*SIN(PI*NX/25)
51700 NEXT NX
51800 V0 = V0/50
51900 V1 = SQR(VC^2+VS^2)/25*FNZM(RL,XL)/FNZM((RL+RD),XL)
52000 REM
52100 REM      7. CLIP XTAL2 SIGNAL
52200 IF V0-V1<0 THEN VL = 0 ELSE VL = V0-V1
52300 PRINT PRINT "XTAL1 SWING = ",E0-EI," TO ",E0+EI
52400 PRINT "XTAL2 SWING = ",VL," TO ",V0+V1
52500 REM
52600 REM      8 TEST FOR TERMINATION
52700 IF ABS(EI-V1*B)<.001 OR NR%=10 THEN RETURN
52800 REM
52900 REM      9. FEED BACK TO XTAL1 AND REPEAT
53000 EI = V1*B
53100 GOTO 50300

```

230659-50



September 1988

**Intel's 87C75PF
Port Expander
Reduces System Size
and Design Time**

**TERRY KENDALL
MICROCONTROLLER PERIPHERALS**

INTRODUCTION

What's the driving factor in your embedded control application? Board space? Reliability? Power? Design time? Manufacturing simplicity? Cost?

What if a single component helped you achieve smaller board size, higher reliability, lower power, faster design time, simplified manufacturing, and lower cost? Intel's 87C75PF is the first in a family of microcontroller peripheral port expander products. This application note will show how the 87C75PF significantly reduces chip count and greatly simplifies system design. The 87C75PF data sheet has detailed device information.

Intel's early microcontrollers had obvious benefits over previous alternatives — a high degree of system integration. The most common microcomputer functions — CPU, ROM, RAM, I/O ports, timers/counters, address decoding, etc. — were combined onto a single chip. Upgrades and proliferations have grown significantly since those early days. Four-bit and 8-bit controllers are the most widely used, with 16-bit versions, spearheaded by Intel's 8096 family, beginning their exponential growth.

The most sought after microcontroller improvement is additional program memory. 8- and 16-bit controllers are optionally equipped with 4K or 8K bytes of ROM or EPROM. This is sufficient memory for about half of embedded applications.

The remaining applications use off-chip EPROM. One reason, of course, is to increase system memory; typically to 16K- or 32K-bytes. Another is to provide flexibility for code that changes frequently. In other applications, generic boards or multi-use modules can be manufactured and custom-programmed for special con-

figurations. For example, a single robot control module can be manufactured. Identical robots can be configured to perform various factory tasks.

8- and 16-bit microcontrollers accommodate external-memory expansion. Controllers sacrifice two 8-bit I/O ports to supply address and data lines to peripheral components. Unfortunately, expanded-memory modes violate two embedded-control objectives: maximizing I/O capability and reducing chip count (or board size). Usually, systems that need more memory are also I/O intensive. Traditional memory-expansion/port-recovery schemes use multiple chips. Memory, address latches, port latches, transceivers, address decoders, and glue chips turn a single-chip uC system into a multiple-chip conglomeration.

THE MULTIPLEXED BUS

To achieve small board size, embedded control systems require minimum chip count and chips that occupy small footprints. Embedded controllers use multiplexed address/data buses to achieve both. An 8051 controller, for example, shares its lower eight address pins with its 8-bit data.

Every memory access requires two cycles — one for address, one for data (see Figure 1). The controller's first cycle places a 16-bit address on the bus. It holds the upper eight bits constant throughout the access. It presents the low-address byte just long enough for an external latch to capture it. The latch and controller's upper bus then supply the 16-bit address to external devices for the remainder of the memory access. The controller's data cycle transmits or receives data on its multiplexed lower address/data pins. The multiplexed bus minimizes the controller's pin count and the system's board traces.

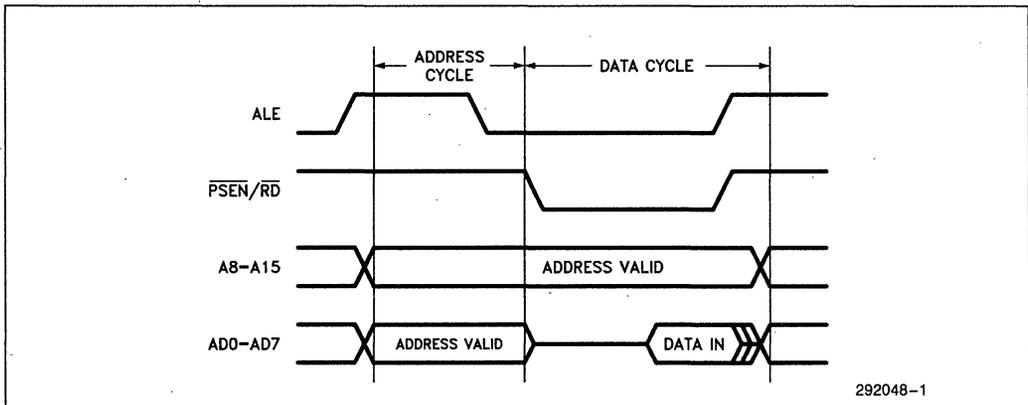


Figure 1. Every microcontroller memory access requires two cycles.

WHY A PORT EXPANDER?

Single-chip microcontroller solutions are quickly giving way to multiple-chip, high-end solutions. Embedded control applications often require more program memory than the microcontroller's on-chip memory. Sometimes, code flexibility is needed. The 87C75PF's 32K byte EPROM dwarfs any microcontroller's on-chip memory.

In the near future, microcontroller chip-sets — controller and peripheral — will make up most embedded control applications. The controller will contain features that must be coupled closely to its CPU. The peripheral chip will provide memory and I/O functions.

Controller and peripheral-chip costs will be more balanced. The chips will share complexity, which equates to cost. Two smaller, less complex chips will cost less than one huge controller chip, resulting in lower total system cost.

Typically, adding external functions to microcontrollers requires many chips and substantial board space. Address latches, memory, port recovery, and glue chips require far more space than a single-chip microcontrol-

ler. System reliability and performance are degraded. Design and manufacturing are more complicated.

Intel's high-performance 87C75PF Port Expander doesn't compromise designers' goals to create reliable, minimum chip systems. Its single chip, no-glue interface simplifies design and manufacturing while increasing performance and reliability — in the smallest possible board space.

A TYPICAL SYSTEM

Intel's 8051 microcontroller architecture is the most widely used. Many variations are available with enhanced I/O features and various amounts of memory. Intel's 80C31 is a non-ROM, CHMOS version of the 8051. It will help illustrate the 87C75PF's benefits over typical multiple-chip uC solutions.

Figure 2 shows a typical expanded microcontroller system. Whenever memory-mapped devices are connected to a microcontroller, two 8-bit ports lose their I/O functions to become address and data pins. Figure 2 shows port-reconstruction devices, a 256K-bit EPROM, and glue chips that make up an embedded control system. Nineteen chips are required!

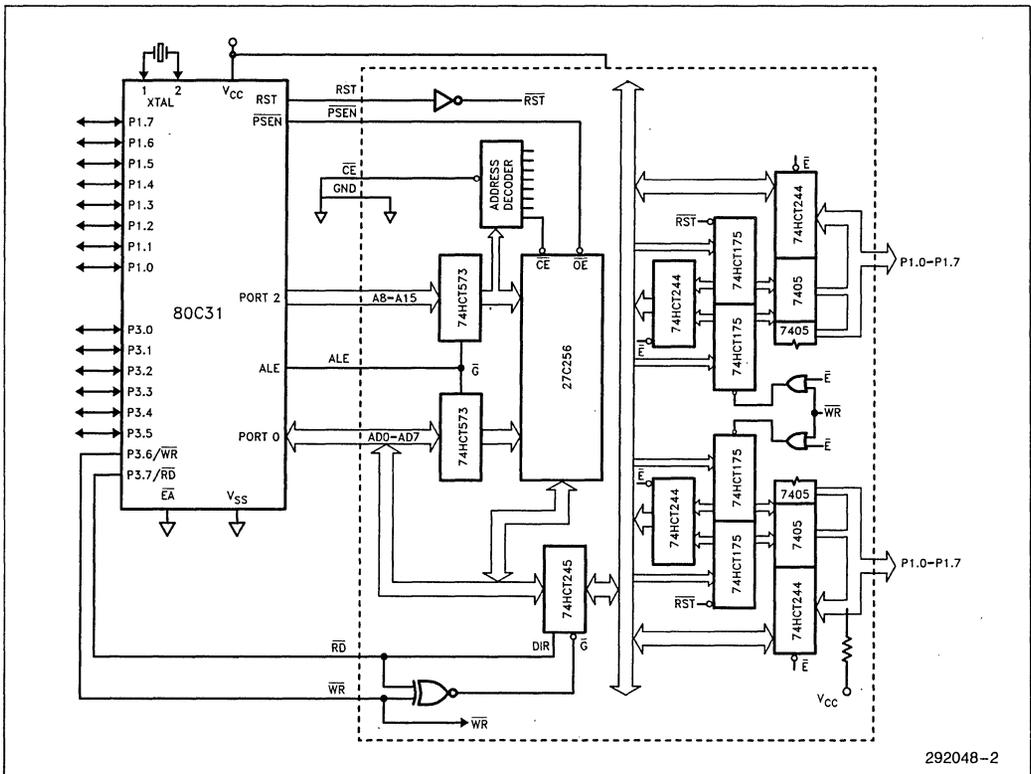


Figure 2. Many discrete chips provide EPROM and port expansion.

SYSTEM PERFORMANCE

Every system component influences performance. Performance encompasses speed, system noise, and power consumption. A typical expanded-mode controller application uses many chips to increase memory and recover lost I/O. Figure 3 shows an improved, but more expensive, alternative to the system in Figure 2. "Glue" chips between the controller and peripherals delay address signals. To optimize system speed, fast, expensive glue chips, memory, and peripheral devices are required.

Multiple-chip solutions consume significant power and inject noise into a system. A beefed-up, well regulated power supply will relieve symptoms, but adds significantly to cost, board size, and weight.

THE 87C75PF SOLUTION

Figure 4 shows the same system using the 87C75PF — a two chip solution!

The 87C75PF furnishes a no-glue interface to 8051-based systems and all other Intel-architecture embedded controllers. The Port Expander's flexible, user-programmable memory map and alterable control signals simplify 8051, 8096, and 80188 connections.

Examples in this application note show how the 87C75PF works with various microcontrollers. An 8051/87C75PF system that takes advantage of high-level compiled languages and an in-system programmable example will also be shown.

SYSTEM INTEGRATION

Intuitively we all recognize the benefit of system integration — chip-count is reduced.

Just as important are:

- small board size with few layers
- increased performance
- decreased design time
- optimized software development
- reduced inventory
- less incoming inspection
- increased system reliability
- simplified manufacturing.

Cost is a prime consideration. The itemized cost of discrete components is only one parameter. Until the benefits listed above are quantified, realistic system costs can't be determined. Hardware design and software development time are significant up-front expenses. Multiple-chip systems incur substantial inventory, incoming inspection, testing, manufacturing, board size, and rework costs.

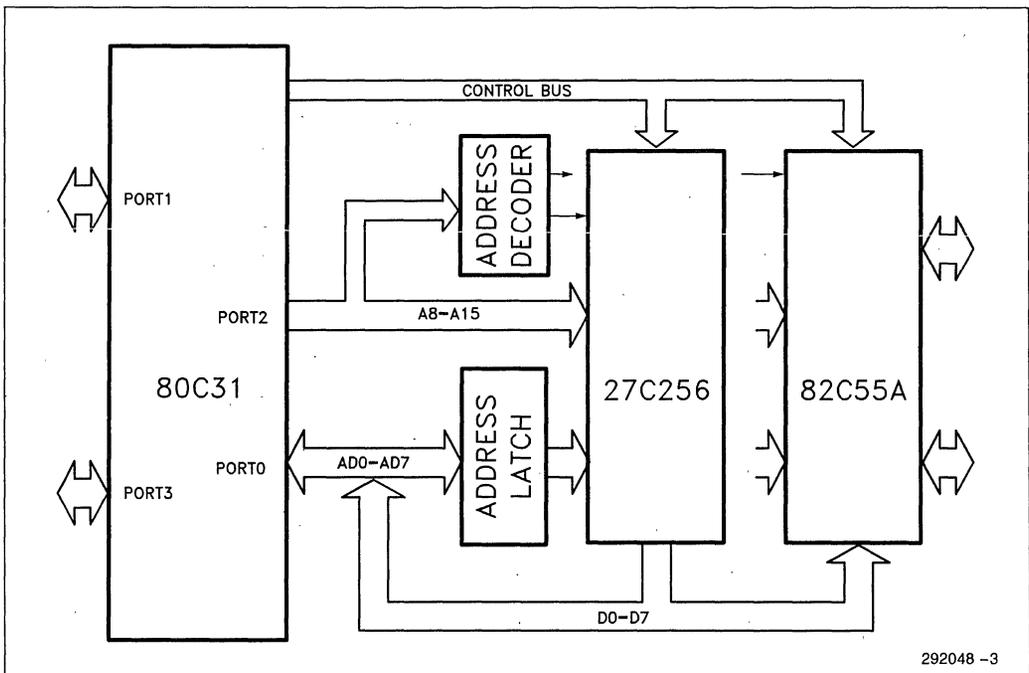


Figure 3. A simplified multiple-chip system.

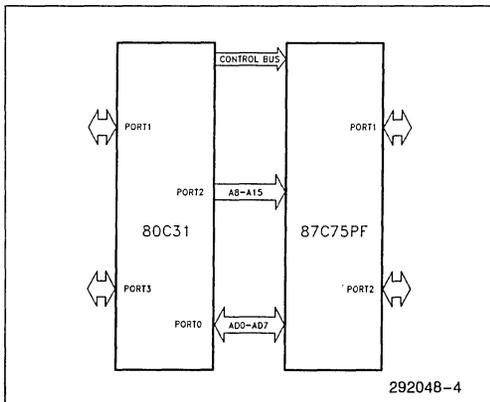


Figure 4. A "no-glue", two chip 87C75PF system.

Reliability also has significant value — to you and your customers. Customers demand products that work properly — forever. Reworked products waste time and money, increase the cost of every unit you ship, and ruin your company's reputation. The best way to increase reliability is to eliminate system components.

Simplified manufacturing saves time and money while increasing reliability. One factory-tested, integrated-function chip is much easier to place on a circuit board and is far more reliable than myriad discrete chips. Every solder joint is a possible failure point. A single chip reduces potential failure points from hundreds to a few.

87C75PF ARCHITECTURE

The 87C75PF Port Expander's features include:

- Two 8-bit I/O ports
- 32K × 8 EPROM
- Two 64K-byte memory planes
- Special Function Registers
- Device-configuration registers
- "No-glue" controller interface
- Low-power, Low-noise CHMOSII-E
- Quick-Pulse Programming™ Algorithm
- In-system programmability
- 40-Pin CERDIP, 44-Lead PLCC packages

Two Ports

The 87C75PF has two 8-bit bi-directional I/O ports. Port 1 has open-drain outputs and port 2 has quasi-bi-directional (resistor pull-up) outputs. Each port is individually addressable with separate port-latch and port-pin addresses. Typical of quasi-bi-directional ports, they are always in output mode but can be used as inputs by simply writing logic "1s" to their latches.

Relocatable EPROM

The EPROM has 262,144 bits organized as 32K 8-bit words. Its access time determines the device's speed rating. The 32K-byte EPROM occupies half of the program memory (or EPROM) plane. The EPROM block can be located in either the lower or upper half of the EPROM plane to accommodate various microcontroller architectures.

Dual or Single Memory Planes

8051-family microcontrollers have two external memory planes — program and data. 8096-, 80188-, and 68xx-family microcontrollers have only one program/data plane. The 87C75PF's user-configurable double- and single-plane modes work with any 8-bit microcontroller architecture.

Relocatable SFRs

The 87C75PF has five special function registers:

- Port 1 latch
- Port 2 latch
- Port 1 Pin
- Port 2 pin
- Plane select.

Port-latch registers allow the microcontroller to change port-pin output levels. The microcontroller can read the port latches to recall the last value written. A microcontroller can determine external pin levels by reading the port-pin locations.

During programming, the plane select register determines whether the EPROM array or the configuration registers are being programmed. More special function register details are described later in this application note.

Device Reconfiguration

Non-volatile (EPROM cell) device-configuration registers configure the 87C75PF for microcontroller compatibility. Programmable configuration registers can:

- relocate the EPROM array in the memory map
- relocate the SFRs in the memory map
- combine the EPROM and SFR planes
- change the reset pin's active polarity
- insert transistor pull-ups on port pins.

In its default configuration, the 87C75PF is compatible with the 8051's two-plane architecture. It is easily re-configured for single-plane 8096 architecture. Remapping the memory planes makes the device compatible with 80188 and 68xx architectures.

Various microcontrollers have different reset input levels. The 8051's reset is active-high while the 8096's is active-low. The 80188 has an active-low reset input and active-high synchronous reset output. The Port Expander's configurable reset polarity can work with active-high or active-low microcontrollers.

If the I/O ports are used only as outputs, a "push-pull" drive is desirable. Port 1 and/or port 2 can be configured to have active pull-up transistors rather than open-drain or quasi-bi-directional outputs.

"No-glue" Microcontroller Interface

The 87C75PF's internal address latches, address decoders, reconfigurable memory planes, and alterable control inputs allow no-glue interfacing to any Intel microcontroller. The 87C75PF makes expanded-mode, two-chip microcontroller systems a reality.

Quick-Pulse Programming

Intel's microcontroller, peripheral, and EPROM products employ the industry's fastest, most reliable Quick-Pulse Programming™ algorithm. Optimized Quick-Pulse Programming equipment can program the 87C75PF in four seconds.

In-circuit Programming

With its integrated features, the 87C75PF is easily programmed in-system. Built-in address latches, address decoders, and flexible control inputs enable the system's microcontroller to program the Port Expander. The section "80C51 In-system programming" describes this technique.

Packaging

For systems requiring periodic reprogramming, prototyping, or hermetic packages, the 87C75PF is available in a 40-pin ceramic DIP (CERDIP) package. PLCC packaging is available to further reduce board size and provide for surface mount and automated manufacturing.

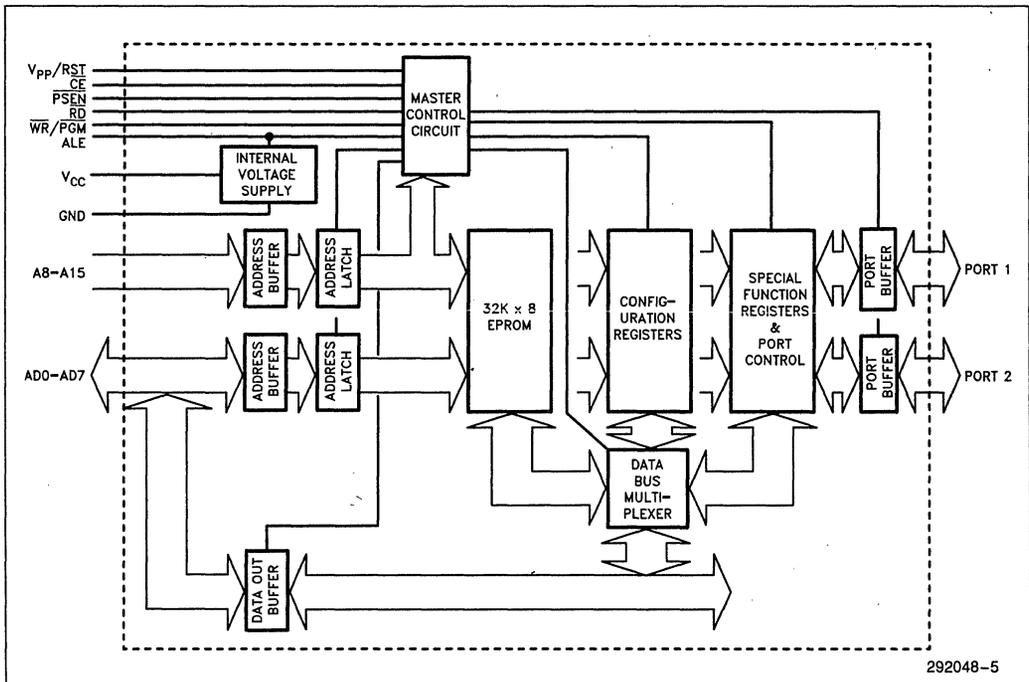


Figure 5. 87C75PF Block Diagram.

87C75PF FUNCTIONAL BLOCKS

Figure 5 shows the 87C75PF's block diagram. The device has three main functional blocks, or memory planes: EPROM, special function registers, and configuration registers.

The block diagram shows device inputs on the left and outputs on the right. Sixteen address lines enter the device and their states are latched by ALE. The lower eight address pins are multiplexed with data. PSEN (Program-Store Enable) gates the device's EPROM data. RD gates SFR data. WR/PGM controls SFR data writes. CE is the master chip enable input. Vpp (the programming voltage input) is multiplexed with RST (reset). Vpp is required only during programming. Asserting RST sets port latches to "1s" during operating mode.

Port 1 is an 8-bit open-drain port with optional "CMOS" drive capability. Port 2 has 8 quasi-bi-directional pins, also with optional "CMOS" drive.

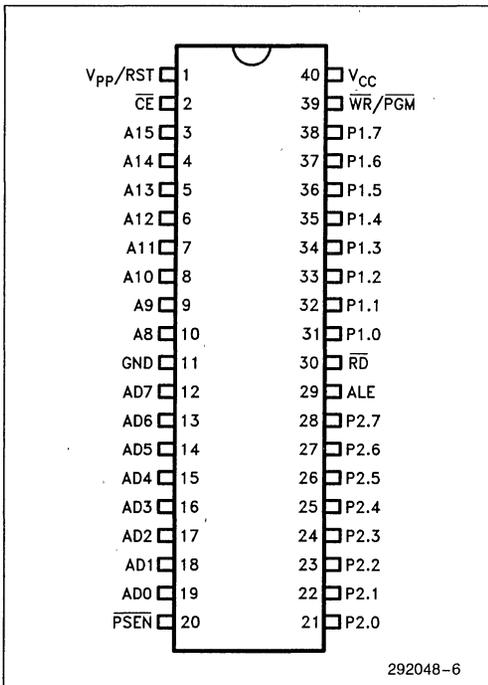


Figure 6. DIP Pinout.

DEVICE PINOUTS

The 87C75PF is available in two package styles — 40-pin CERDIP and 44-lead PLCC. Both pinouts are similar to Intel's 27210 megabit EPROM. The device's pinouts are compatible with most programming equipment capable of programming 27210 EPROMs.

Figure 6 shows the CERDIP pinout. The left side has sequential address and data inputs. The ground pin (GND) separates lower and upper address lines for better noise immunity. Ports are logically placed on the device's right side. Port 1, which is open-drain, is near VCC. SIP-pack resistor pull-ups added externally to port 1 have easy access to VCC.

Figure 7 shows the PLCC pinout. PLCC leads are in the same sequence as the CERDIP pinout. No-connect (NC) and don't-use (DU) leads are inserted at strategic locations. Future enhancements will use these leads for expanded features. DU leads should be left unconnected.

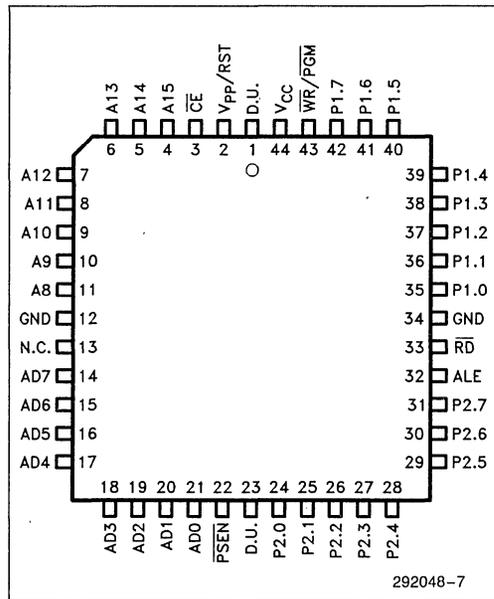


Figure 7. PLCC Pinout.

3 PLANE MEMORY MAP

The 87C75PF has three memory planes: EPROM, SFR, and configuration. Two planes, EPROM and SFR, are available during operating mode. The configuration plane is present under special programming conditions. Figure 8 shows the three memory planes, conditions when they are present, control signals that access them, and memory locations they occupy.

SFR Plane

Special function registers are located in the SFR plane. They occupy low-addresses in a relocatable 2K-byte block (default addresses F800h-FFFFh). The 2K SFR block can be placed on any 2K-byte address boundary to match microcontroller architecture requirements. RD and WR/PGM control reads and writes from/to this plane.

EPROM Plane

The 32K-byte EPROM fills the lower half (0000h-7FFFh default) of the 64K-byte EPROM plane. This conforms to 8051- and 8096-family microcontrollers that have reset and interrupt addresses in the bottom half of the memory map. The EPROM array can adapt to 80188- and 68xx-family microcontrollers by moving it to high memory (8000h-FFFFh). PSEN is the EPROM array's operating- and programming-mode read control. WR/PGM strobes data into the array only during programming mode.

Configuration Plane

The configuration plane contains non-volatile EPROM registers that determine the device's configuration. This plane is available only when high voltages are applied to special pins. PROM programming equipment can use this plane to identify the device, read its present configuration, and program new configurations. Memory-mapped registers can be programmed to:

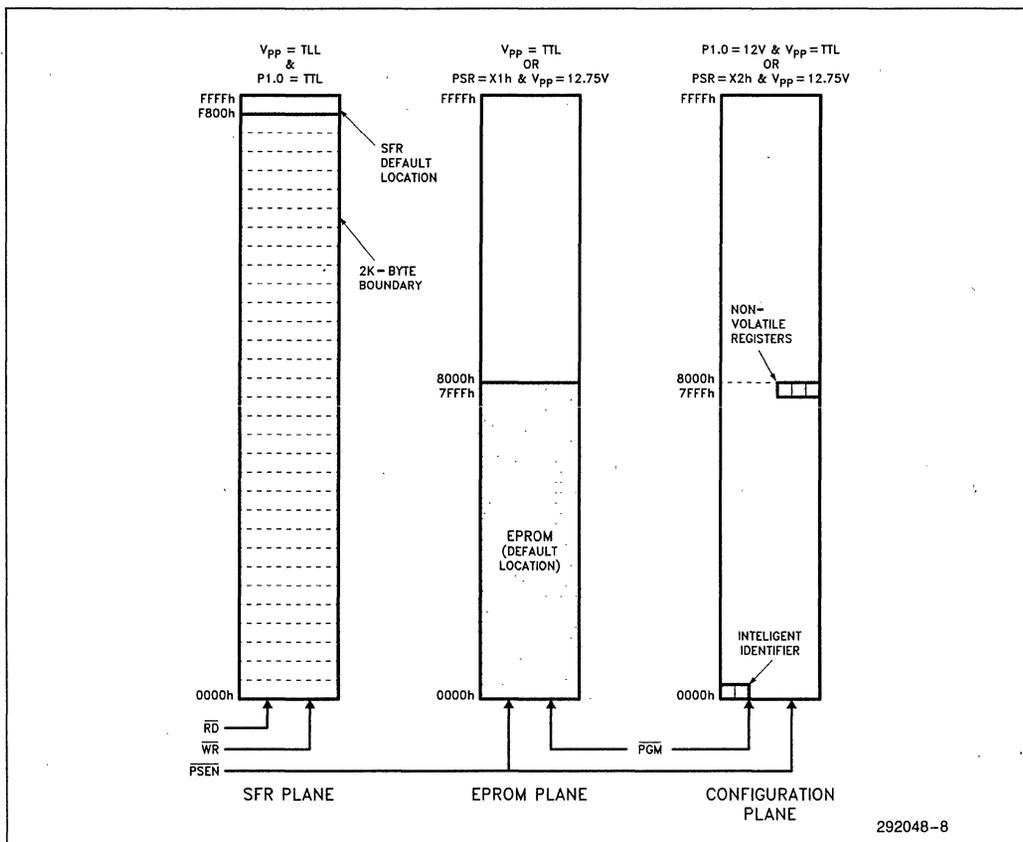


Figure 8. The 87C75PF has three internal memory planes — SFR, EPROM, and Configuration.

- move the EPROM array
- move the SFR block
- combine the EPROM and SFR planes
- combine PSEN and RD
- change RST's polarity
- insert pull-up transistors on port output drivers.

Device reconfiguration will be covered further in the "Architecture compatibility" section.

Plane Select Register

The plane select register (PSR) occupies address F810h in the SFR plane (Figure 9). This register's value determines which plane, EPROM or configuration, is in programming mode. The following plane is programmed when Vpp is raised to its programming voltage if PSR contains:

- xxxxxx00 = programming prohibited
- xxxxxx01 = EPROM plane
- xxxxxx10 = configuration plane
- xxxxxx11 = programming prohibited.

Note that both PSR bits must toggle to change planes. Spurious programming noise is unlikely to alter both bits simultaneously. This safeguard prevents erroneous programming of the wrong plane.

I/O PORTS

The 87C75PF has two 8-bit, bi-directional I/O ports. Each port has two addresses in the SFR plane — port latch and port pin. The port latch register drives port pins; it's the port output register. Byte-wide data written to it is strobed by WR/PGM's rising edge. This allows individual register bits to be changed without "glitching" unchanged bits. Port latches can be read to determine previously stored values. Redundant RAM locations that contain port values are not required. Asserting RST sets port latches to "1s".

Each port has a pin register. This input register allows a microcontroller to monitor pin status. Although a port latch register may drive a port pin to "1", an external switch can pull it to "0". A software exclusive-OR of latch and pin values will discover the switch closure.

Figure 9 shows the 2K-byte SFR block (default location shown) containing port addresses. Locations F800h-F807h are reserved for port latch addresses; the 87C75PF uses only two of these addresses. Locations F808h-F80Fh are reserved for port pin addresses; again, the 87C75PF uses only two addresses. Each port latch and port pin register contains eight bits; each corresponding to a port pin. Locations F810h-F81Fh are reserved for SFR registers.

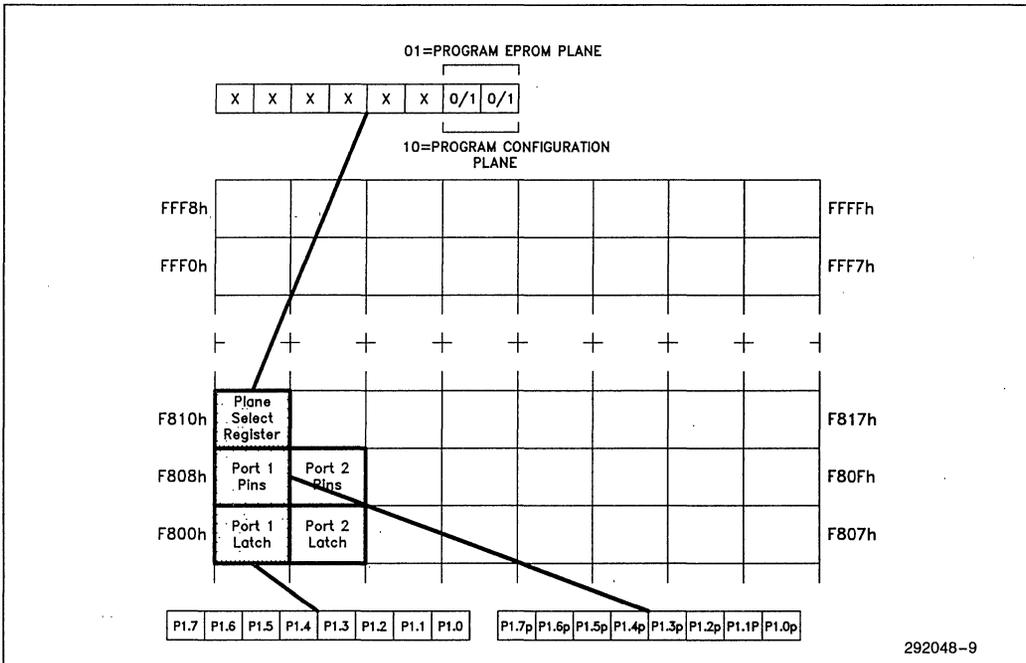


Figure 9. The 2K-byte SFR block contains port latch and pin addresses and Plan Select Register.

Port 1

Port 1's default latch address is F800h; its pin address is F808h. Its default configuration is open drain. Other open-drain devices can be "wire-ORed" to port 1 pins.

Pull-up resistors can be added externally to provide I_{OH} drive.

Port 1's outputs can be reconfigured to supply CMOS drive. Programming the control level register's P2C bit (CLR.5) inserts active pull-up transistors. This switches port 1 pins faster from V_{OL} to V_{OH} and simplifies interfaces to external CMOS devices. Figure 10 shows port 1's block diagram.

Port 2

Port 2 is similar to port 1. Its latch address is F801h and its pin address is F809h. Its default configuration is quasi-bi-directional. This means that each pin has a weak pull-up resistor. External pull-up resistors can be added to increase the port's I_{OH} drive.

Port 2's outputs can be reconfigured to supply CMOS drive. Programming the control level register's P2C bit (CLR.5) inserts active pull-up transistors. Figure 11 shows port 2's block diagram. Note the difference between port 2's and port 1's output stages. In addition to the weak pull-up resistor, the feedback network senses the pin's V_{OH} level and switches a stronger pull-up resistor into the circuit. A V_{OL} level turns the resistor off. Another addition is the pulsed pull-up. When a port latch value changes from "0" to "1", the CMOS transistor is pulsed to quickly supply current to the pin.

ARCHITECTURE COMPATIBILITY

Every microcontroller family has its own architecture. Each has unique boot-up, interrupt, and vectoring addresses. Some support dual external memory planes while others communicate with only one. External addressing capacity varies from 64K- to 1M-bytes.

The 8051's control signals and software instructions manipulate 5 memory planes. Three planes are internal — on-chip ROM/EPROM, RAM/SFR, and bit-ad-

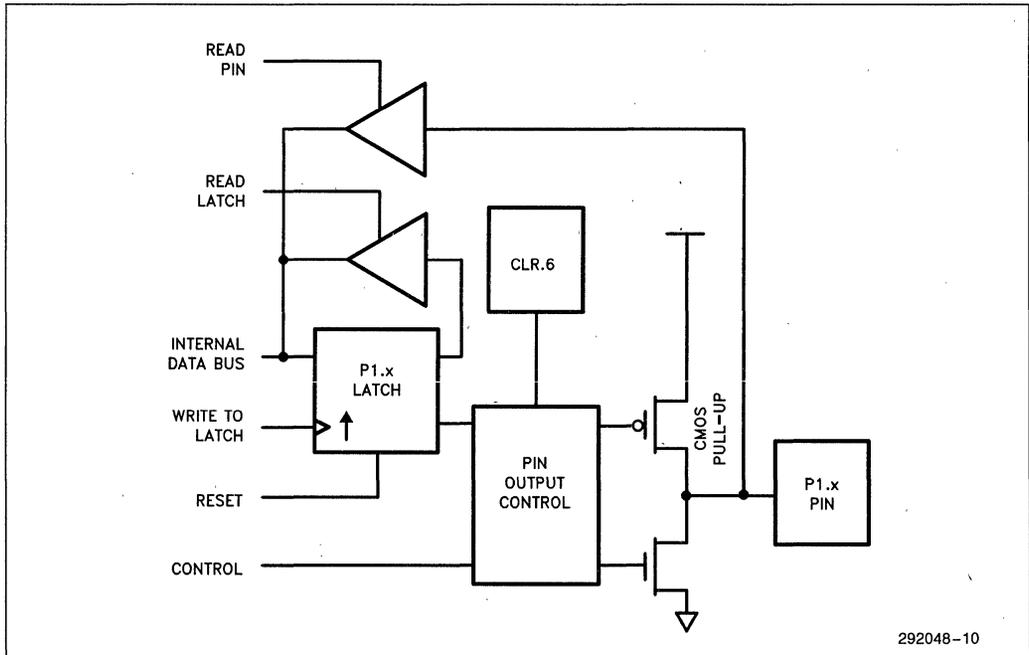


Figure 10. Port 1 is Open-Drain (default) or programmable for active (CMOS) pull-ups.

8096-family controllers are typically used with a single 64K-byte external memory plane (Figure 13). Like the 8051, reset and vector addresses are in low memory. The 87C75PF has an optional single-plane configuration that complements 8096 architecture. The EPROM, located in low memory, is combined with the SFR plane.

Intel's 80188 microprocessor is used primarily in high-end embedded-control applications. Adding ports and memory makes the 80188 one of the most powerful microcontrollers available. The 87C75PF provides much of this hardware in a single package. The 80188

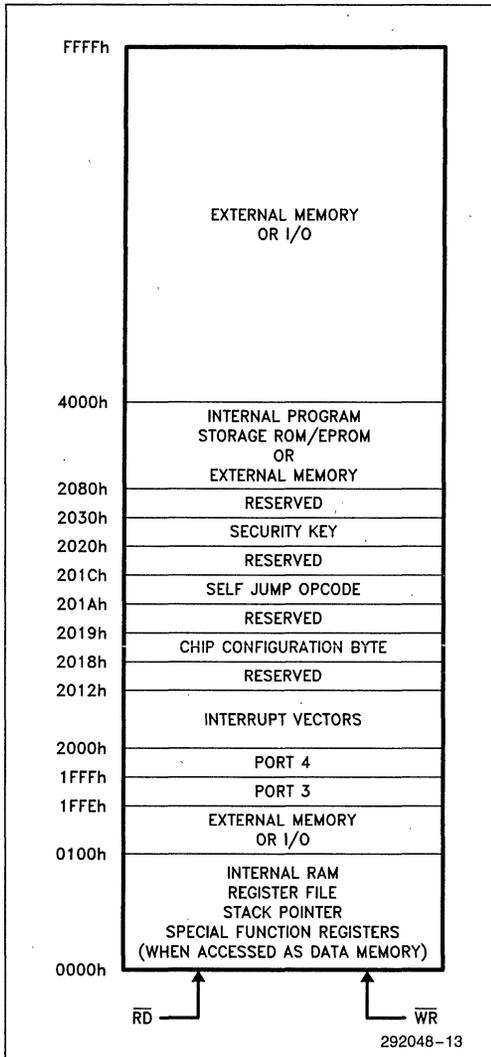


Figure 13. The 8096 has a single memory plane.

has a single memory plane. Unlike 8051 and 8096 controllers, its boot-up address is at the top of its 1M-byte address space (Figure 14). The 87C75PF can be configured for a no-glue 80188 interface.

The 87C75PF's flexibility simplifies hardware interfacing with many other microcontrollers. A 68xx controller, for example, has boot-up vectors at the top of its 64K-byte single-plane memory space. The Port Expander's memory map can be configured, much like that used by the 80188 (Figure 14), to accommodate 68xx controllers.

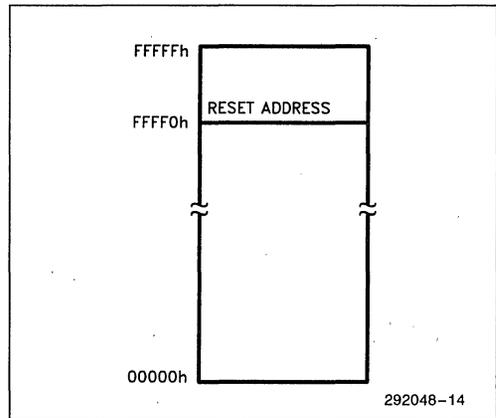


Figure 14. The 80188 boots up at the top of its 1M-byte address space.

Default Configuration

Ultraviolet light exposure will erase the 87C75PF's EPROM array and non-volatile configuration registers. The EPROM, SFRs, and other user-configurable options' default to:

- two memory planes — EPROM and SFR
- EPROM at 0000h-7FFFh
- SFR block at F800h-FFFFh
- reset (RST) active-high
- port 1 open drain
- port 2 quasi-bi-directional.

Changing the Reset Polarity

8051-family microcontrollers have active high reset inputs. 8096, 68xx, 80188, and special 8051-architecture controllers have active-low resets. The 80188 also has an active-high synchronous reset output.

The Port Expander's alterable reset input (RST) can match any microcontroller. When erased, the 87C75PF's RST is active-high. Programming the configuration plane's control level register bit CLR.7 changes RST to active-low (see Figure 15).

Changing Port Output Drive

If port 1 and/or port 2 are used only as outputs, it may be preferable to have CMOS-type output levels. Pro-

gramming CLR.6, P1C, and/or CLR.5, P2C (see Figure 15), inserts active pull-up transistors in port output buffers. These transistors supply higher current and faster switching than open drain or quasi-bi-directional outputs.

Moving the EPROM

The 87C75PF's EPROM can be relocated to the upper half of its 64K-byte memory map. When erased, the EPROM is correctly positioned in low memory for 8051- and 8096-family controllers. Programming the configuration plane's EPROM Location bit, ELR.7 (Figure 16), moves the EPROM to high memory for 80188 and 68xx compatibility.

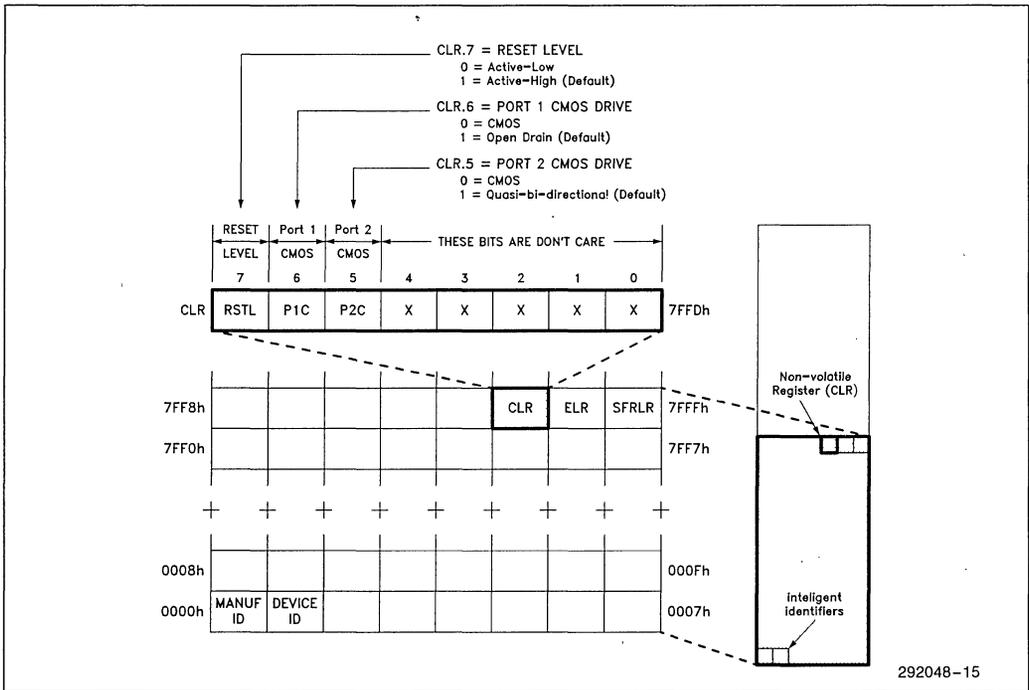


Figure 15. The Control Level Register (CLR) determines the reset pin's polarity and CMOS port drive.

Double- and Single-plane Configurations

The 87C75PF has two operating-mode memory-planes — EPROM and SFR. These planes share identical memory addresses. The EPROM plane is selected when \overline{PSEN} is TTL-low. The SFR plane is selected when either \overline{RD} or \overline{WR} is TTL-low. 8051 microcontrollers use \overline{PSEN} , \overline{RD} , and \overline{WR} to select two external memory planes. 8096 controllers have only \overline{RD} and \overline{WR} ; some versions have an “INST” output that allows external circuitry to determine when instructions are being issued. Most other microcontrollers provide read and write signals that control only one memory plane.

Programming the 87C75PF’s overlap bit, OVLP (ELR.6), converts the device from dual-plane to single-plane (see Figure 16). When ELR.6 = “0”, \overline{PSEN} and \overline{RD} are internally combined. Both memory planes are active if either is TTL-low.

8051 applications that use code compiled from high-level languages find this especially useful. Some high-level languages can’t distinguish between data-plane

and program-plane addresses. For example, look-up tables stored in the same EPROM as program instructions require \overline{PSEN} to be asserted. However, a compiler interprets look-up table instructions as data fetches. It assigns code that asserts \overline{RD} instead of \overline{PSEN} . A typical hardware solution uses an AND gate to combine \overline{PSEN} and \overline{RD} . This forms one memory plane that is accessed by either signal. Programming the 87C75PF’s OVLP bit provides this “AND” function.

This bit also permits the SFRs to overlap the EPROM array. This allows multiple Port Expanders to be used in single-plane applications. For example, two Port Expanders can be used in an 8096 system (see Figure 22). Normally, two 87C75PFs’ 64K EPROM bytes consume the entire address space leaving no room for port addresses or external RAM. When ELR.6 = “0” and the device’s 2K-byte SFR block overlaps its EPROM array, 2K EPROM bytes are sacrificed to make room for the SFRs and external RAM. Under these conditions, the 87C75PF remains in a high impedance state during any access to the 2K-byte SFR-block except for the five valid SFR addresses (see Figure 9).

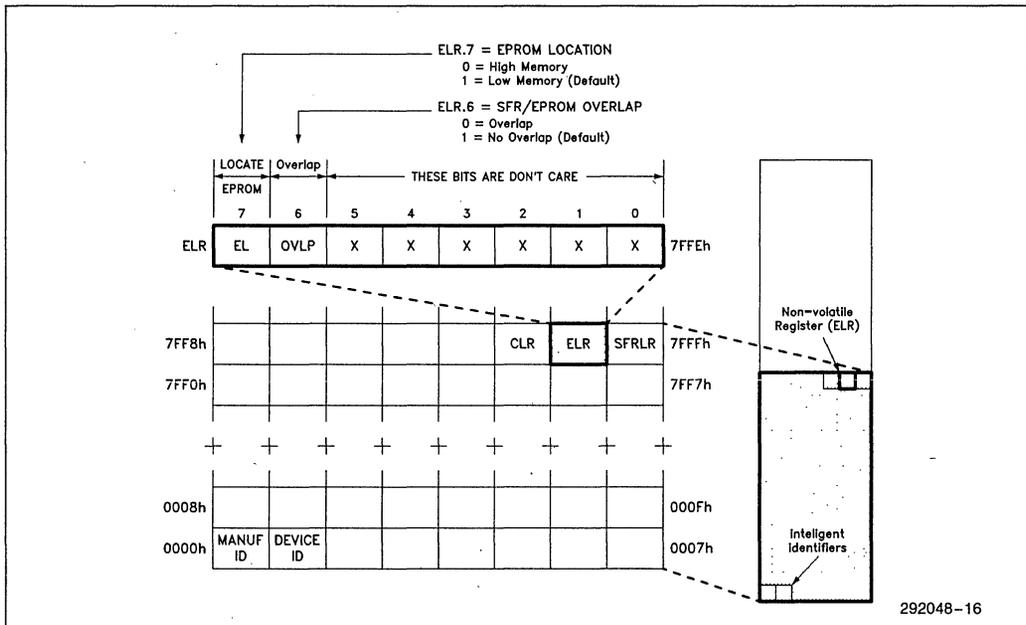


Figure 16. The EPROM Location Register determines the EPROM’s memory-map location

Moving the SFR Block

The 2K-byte SFR block's default location is F800h-FFFFh in the SFR plane. This location is fine for 8051 and 8096 applications. However, 80188 and 68xx-family controllers have boot-up and vector addresses in this address range; EPROM should be located here.

The SFR block can be moved to any 2K-byte device-address boundary. The SFR location register's (SFRLR) five bits determine the SFR-block's most-significant address bits. When erased, these bits are all "1s", placing the SFRs at 1111xxx xxxxxxxxb or F800h-FFFFh. Programming the SFRLR to 01111xxx, for example, relocates the SFR-block to 7800h-7FFFh (just below the EPROM array when it's at the top of

memory, 8000h-FFFFh). Programming SFRLR to 0000xxx moves the SFRs to the bottom of memory, 0000h-07FFh. Figure 17 shows the SFRLR and its bit definitions.

Programming the Configuration Plane

The 87C75PF data sheet describes detailed programming requirements. PROM programming equipment makes device reconfiguration easy. Down-loading EPROM code (from 0000h to 7FFFh) to the programmer is the same as for any 256K PROM device. The programmer allows editing of CLR, ELR, and SFRLR codes to reconfigure the device. Once programming commences, the EPROM array and the configuration registers are programmed automatically.

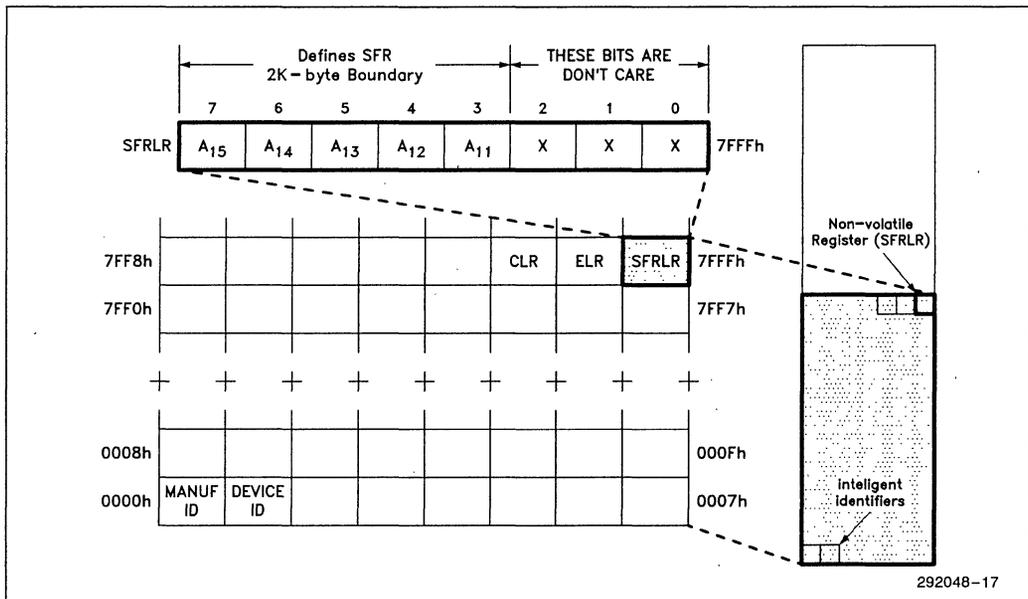


Figure 17. The SFRLR determines the 2K-byte SFR block's base address.

87C75PF APPLICATIONS

Now that you're familiar with how the Port Expander is organized and reconfigured, this section highlights some application examples. You'll see how the 87C75PF connects to 8051, 8096, 80188, and 68xx microcontrollers. Also shown are more sophisticated applications that use multiple Port Expanders and one that allows the microcontroller to program its own Port Expander. All of the applications illustrated show microcontroller/Port Expander interfaces, memory maps, and configuration register (CLR, ELR, SFRLR) values.

80C31 + 87C75PF

8051-family controllers usually operate in two-plane mode. To use external program memory (EPROM) exclusively, the controller's external access pin, EA, is tied to ground. Port 2 supplies upper addresses, A₈–A₁₅. Port 0 becomes the multiplexed lower-address/data bus, AD₀–AD₇. PSEN is the program memory read strobe. WR and RD (port pins P3.6 and P3.7) control external RAM and other read/write devices. RST is active-high on most 8051-family microcontrollers. Some special-purpose '51-based controllers have active-low resets.

Figure 18 shows a typical 80C31 + 87C75PF no-glue application. The 87C75PF's EPROM, SFR, and control-signal default-settings are already configured. Programming the large XX place holders shown in the CLR register enables CMOS port drive.

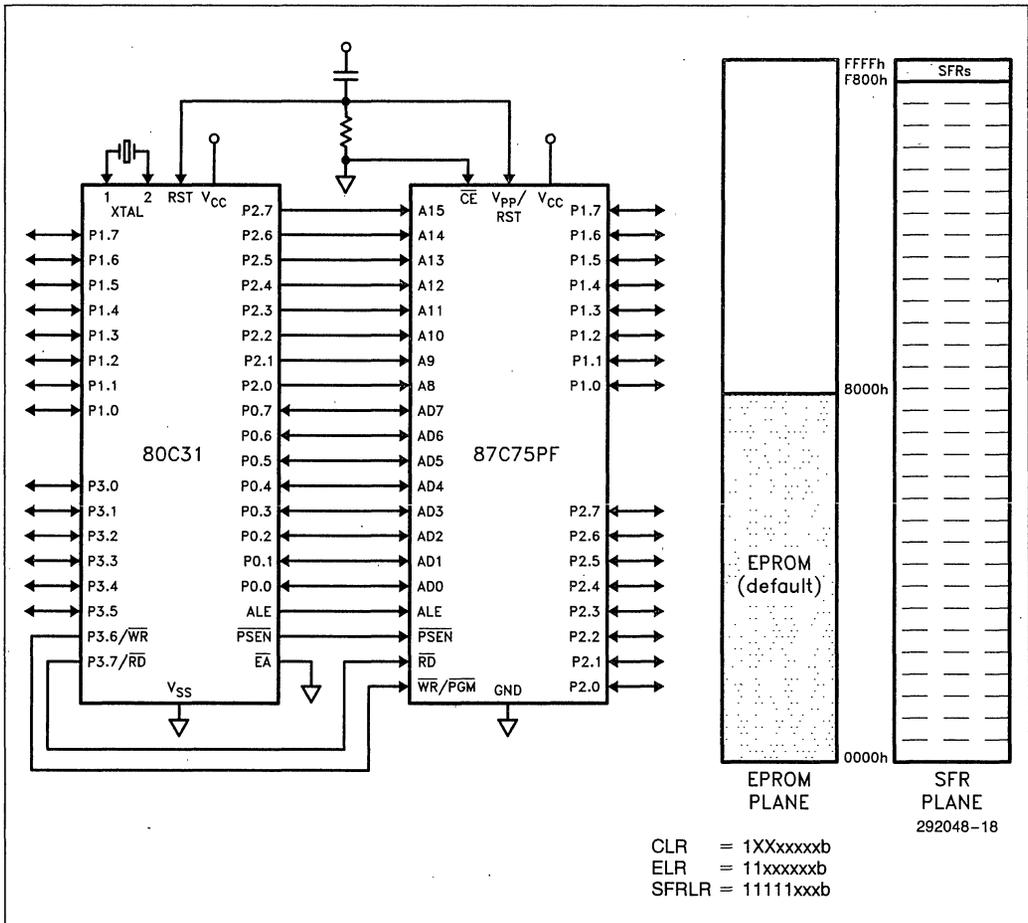


Figure 18. The 87C75PF's no-glue interface takes advantage of the 80C31's two-plane memory map.

80C31 + Two 87C75PFs

High-end applications, such as telecommunications, require sizable program memories and numerous I/O ports. Many of these applications use 8051-family microcontrollers. Two 87C75PF Port Expanders supply added I/O while furnishing EPROM — without using “glue” devices!

Figure 19 shows two Port Expanders in an 80C31 system. Port Expander 1's EPROM is in its default low-memory location (0000h–7FFFh). Its SFR block is moved to F000h, out of Port Expander 2's SFR range (F800h). Port Expander 2's EPROM is moved to high-memory (8000h–FFFFh). Each device's configuration register values are shown below the memory map. This configuration provides 16 additional I/O pins, 64K EPROM bytes, and leaves 60K for RAM and other memory-mapped devices.

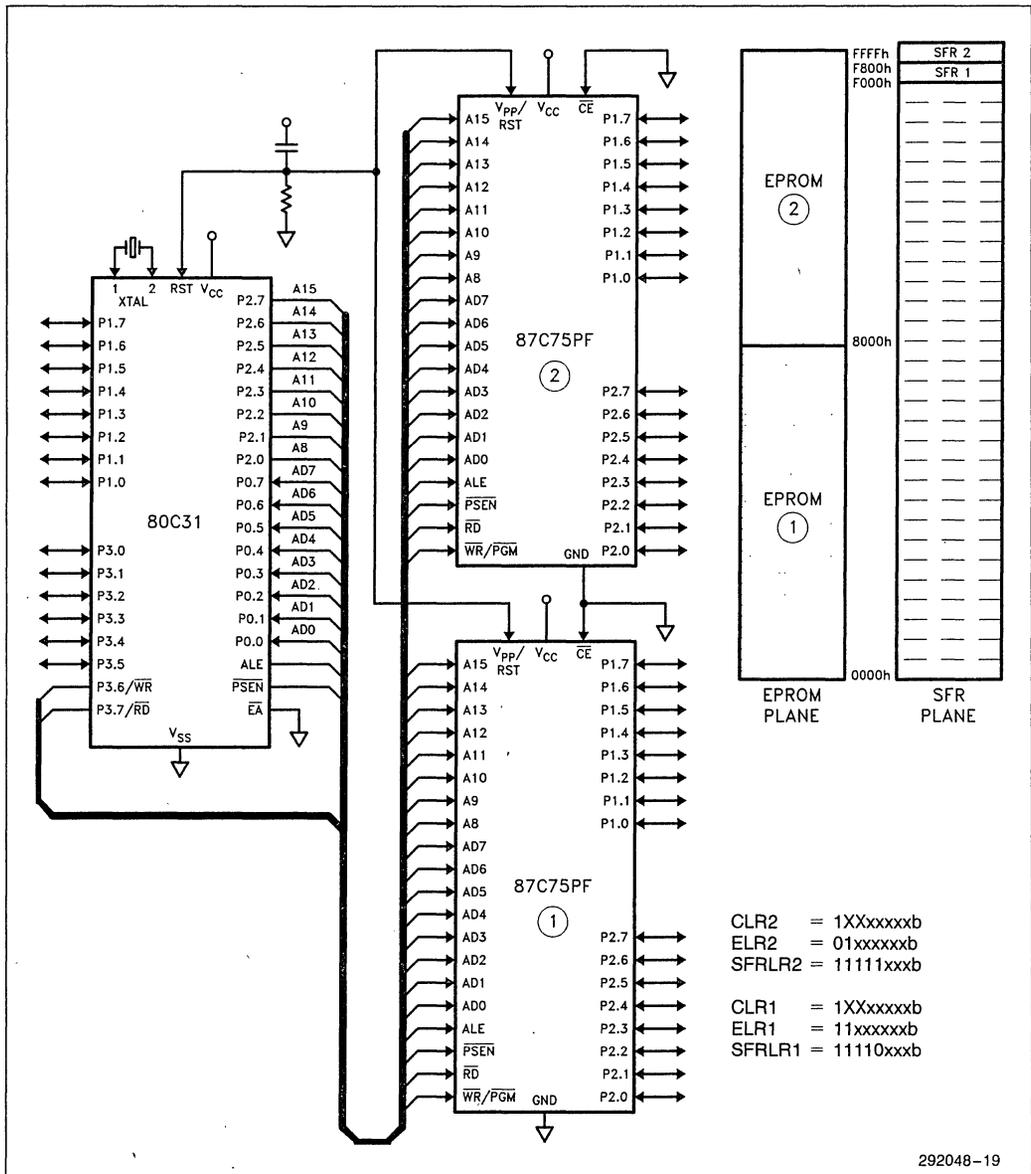


Figure 19. Two 87C75PFs provide 16 I/O pins, 64K EPROM bytes, and room for 60K of RAM.

8096 + Two 87C75PFs

Single-plane 8096 applications can use two Port Expanders. Figure 22 shows this no-glue, three-chip system.

Port Expander 1 has its EPROM in default low-memory. Its SFR block is mapped over its EPROM; location 7800h is arbitrarily chosen. Programming 01111xxxh into SFRLR moves the SFR block. Programming ELR.6 (to "0") overlaps the EPROM and SFR planes; one plane is formed. This bit also tells the Port Expander that its SFRs are intentionally mapped over its EPROM. The device sacrifices 2K EPROM bytes to make room for the SFR block. Any access to this 2K-

byte block, except valid port and PSR addresses, places the external data bus in a high impedance state. External RAM can occupy the 2K-byte space.

Port Expander 2 is also reconfigured. Its EPROM is moved to high-memory by programming ELR.7. Its SFR block must overlap its EPROM array; 8000h is arbitrarily chosen. Port Expander 2's overlap bit, ELR.6, is programmed to form a single plane and to tell the device that its SFRs are intentionally mapped over its EPROM, like Port Expander 1. This configuration supplies four additional 8-bit ports, 60K EPROM bytes, and still leaves 4K bytes free for RAM.

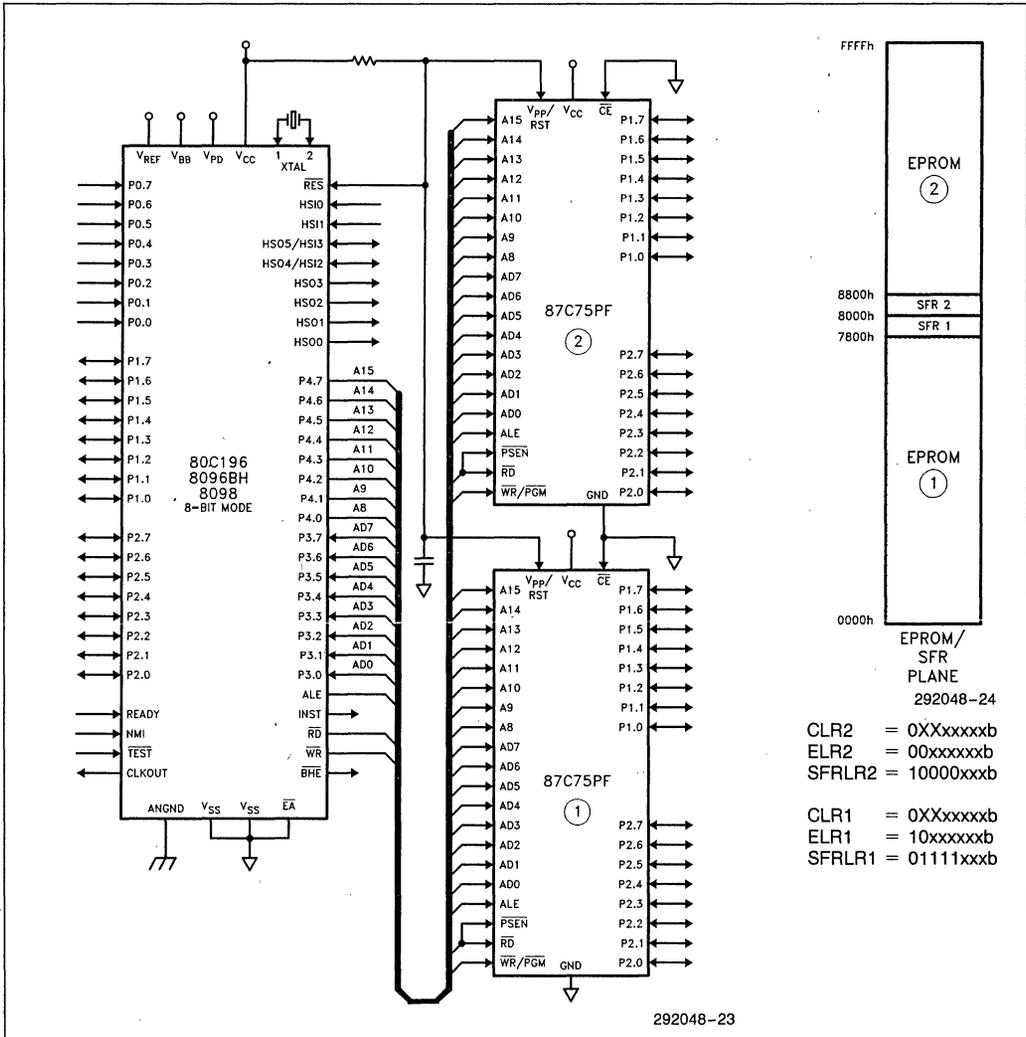


Figure 22. Two 87C75PFs add 16 I/O pins, 60K EPROM bytes, and leave room for 4K of RAM.

68xx + 87C75PF

The microcomputer industry's peripheral- and memory-interface standard dictates chip-enable, output-enable, and write-enable polarities. All are active-low. The 87C75PF conforms to this industry standard.

Like Intel controllers, 68xx-family microcontrollers use multiplexed address/data pins. However, they differ in two significant ways. First, 68xx controllers have high-memory reset- and interrupt-vector addresses. Address

A₁₅ is logic-high during vector accesses. Second, read and write controls are functions of R/W and E (clock output). Combinational logic must convert R/W and E to industry-standard RD and WR signals.

The 87C75PF's memory map can be reconfigured and its two memory planes combined to simplify 68xx interfaces. Its RST polarity can match a 68xx's active-low reset. All that's required to complete the interface is to condition R/W and E to RD and WR. Figure 24 shows a 68xx + 87C75PF system and its memory map.

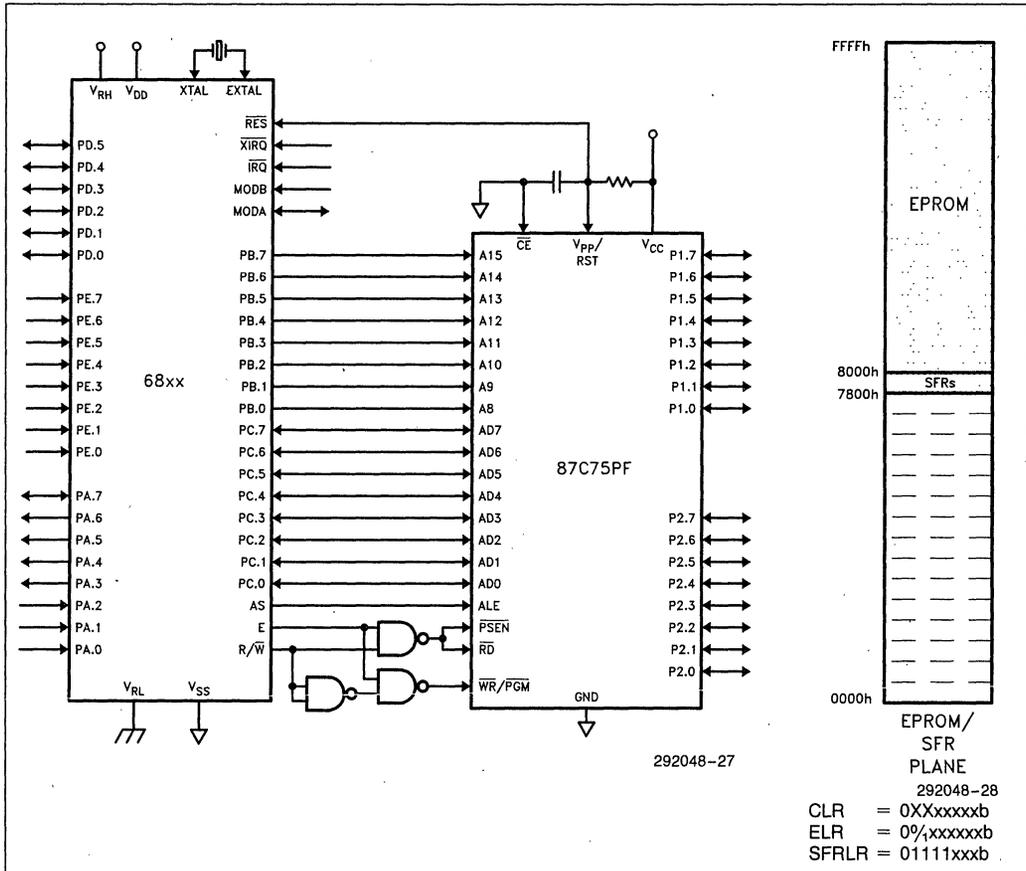


Figure 24. One NAND-gate package interfaces the 87C75PF to 68xx controllers.

Multiple-application modules can be customized using in-system programming. For example, a generic control module can be built, installed in a variety of end products, and customized for different tasks at the end of the production sequence.

Figure 25 shows a simple 80C51-based in-system-programmable module. The microcontroller's on-chip ROM or EPROM contains the communication and programming algorithms. Port pins P3.0 and P3.1 provide the serial communication link. P3.2 (EACONT) controls the \overline{EA} pin. When high (which occurs at reset or when "1" is written to it), internal program memory supplies code. When low, external EPROM supplies code. P3.4 (ALECONT) controls the ALE latching signal during programming. P3.5 (PGMON) controls programming and operating-mode V_{PP} and V_{CC} voltages. P3.6, which is the \overline{WR} signal during normal operation, serves as the program pulse strobe, PGM, during programming. \overline{RD} , P3.7, or \overline{PSEN} can be used to verify programmed data whenever V_{PP} is at its programming voltage.

Figure 26 shows the program and latch control circuit. 5 volt and 12 volt supplies are connected to this circuit at all times. Inverter 74'06a allows 12 volts to pass into the DC/DC converter and the LM317 voltage regulators only when system power is on. PGMON is high after reset or when P3.5 contains a "1." PGMON controls inverter 74'06b which turns V_{PP} on or off. Inverter 74'06c keeps V_{CC} at 5 volts until programming commences. When PGMON goes low, these inverters turn off allowing V_{PP} and V_{CC} voltages to attain their programming levels. The variable resistors adjust V_{PP} and V_{CC} read- and program-voltages. V_{CC} read voltage is 5.0V and its program voltage is 6.25V. V_{PP} read voltage is off, so it doesn't interfere with the 87C75PF's reset, and its program voltage is 12.75V.

PGMON also controls the ALE circuit. When PGMON is high, the microcontroller's ALE value passes to the 87C75PF's ALE pin. When PGMON is low, the microcontroller's ALECONT controls ALE.

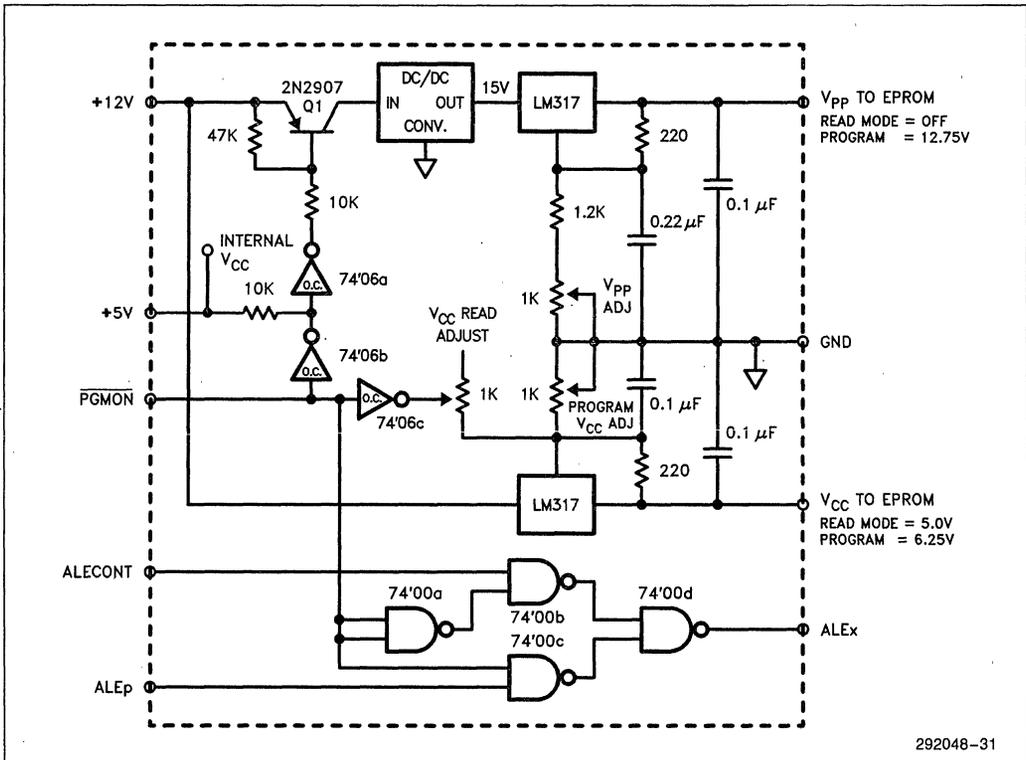


Figure 26. A microcontroller can use this circuit to control programming voltages and ALE.

The microcontroller's AD₀₋₇ and A₈₋₁₅ (ports 0 and 2) connect to the 87C75PF's AD₀₋₇ and A₈₋₁₅ pins. The controller's program-memory read signal, $\overline{\text{PSEN}}$, controls the 87C75PF's output-enable, $\overline{\text{PSEN}}$.

During programming, the controller brings EACONT high and $\overline{\text{PGMON}}$ low. This allows it to operate from internal code, enables programming voltages on the 87C75PF's V_{pp} and V_{CC} pins, and switches ALE control from the controller's ALE to its ALECONT. It then inputs data over its serial channel. With ALECONT high, an address is placed on ports 0 and 2. When ALECONT is brought low, the 87C75PF internally latches the address. Data read from the serial port is written to port 0. Port 0 must have pull-up resistors when used in its I/O port mode. The Port Expander now has both address and data information. The controller needs only to bring its $\overline{\text{WR}}$ pin low to program data into the addressed location.

The in-system programming sequence is summarized below.

- 1) Set EACONT = "1". Code is now supplied from the controller's internal program memory.
- 2) Assert $\overline{\text{PGMON}}$. This switches V_{pp} and V_{CC} to their program voltages and allows the controller to manually control ALE via ALECONT. ALECONT and $\overline{\text{WR}}$ are high.
- 3) Download address and data information via Port 3's serial channel. Ports 0 and 2 serve as I/O ports, so place the 16-bit address on them. Bring ALECONT low to latch the address into the 87C75PF.
- 4) Write data information to port 0.
- 5) Bring $\overline{\text{WR}}$ low to program data into the 87C75PF. See the 87C75PF data sheet for the programming algorithm and timing requirements.
- 6) Verify the programmed data. When the 87C75PF's V_{pp} is at 12.75V, its $\overline{\text{PSEN}}$ and $\overline{\text{RD}}$ pins are internally combined. The "MOVC A,@A+DPTR" instruction uses the $\overline{\text{PSEN}}$ pin to read EPROM data (or the "MOVX A,@DPTR" instruction uses the $\overline{\text{RD}}$ pin).
- 7) Repeat this sequence until all EPROM data is programmed and verified.
- 8) When programming is complete, de-assert $\overline{\text{PGMON}}$ and ALECONT. When EACONT = "0", code execution commences from the 87C75PF. Code duplication at identical internal and external memory locations allows uninterrupted paging between these two memory spaces.

When 6.25V is applied to the 87C75PF's V_{CC} during programming, its port outputs, when "1", will be close to 6.25V. Careful system design should ensure that microcontroller and other device inputs can handle this elevated voltage. Writing "0s" to all port pins before V_{CC} receives 6.25V will prevent damage to external devices.

SUMMARY

System demands push single-chip microcontroller designs to their limits. Complex applications are I/O intensive and use lots of EPROM. Traditional solutions use discrete chips – EPROM, address latches, address decoders, I/O port chips, and "glue" logic – to get more memory and expand, or recover, I/O.

Intel's 87C75PF Port Expander puts port functions, EPROM, and "glue" into a single package. Chip count and board size are dramatically reduced. System performance is optimized. Reliability is assured. Design time is shortened. Manufacturing is simplified. Device inventory is reduced.

Miniaturized system designs that weren't possible before, can now come to life, thanks to the 87C75PF.

July 1988

Latched EPROMs Simplify Microcontroller Designs

TERRY KENDALL
MICROCONTROLLER PERIPHERALS

INTRODUCTION

Board Space. Simplified design. Reliability. Manufacturability. Performance. Cost. Designers balance these requirements in every project, especially in microcontroller applications.

This application note will show how Intel's latched EPROMs minimize board space and cost, simplify design and manufacturing, and increase performance and reliability in microcontroller systems.

A few years ago an embedded control system consisted of many discrete components. A general purpose microprocessor was combined with memories, timers, counters, I/O expanders, address decoders, latches, and assorted glue chips to make a basic control system. Then came the microcontroller. These functions, and many more, are now combined into a single chip.

Today, engineers are stretching the limits of microcontroller features. Controller manufacturers are stuffing as many functions and as much memory as die and package can accommodate. Microcontrollers typically have EPROM (or ROM) densities of 4K or 8K bytes; some advanced controllers even have 16K. Still, more is required.

Microcontroller applications are now moving back to multiple chip solutions. 32K-byte EPROMs are common in many medium and high-end systems. It is not

practical to put this much memory on the microcontroller die; chip price becomes prohibitive. Most controllers have an expansion mode that allows external memory to be added.

Higher density is not the only reason to go "off-chip" for memory. Many systems are designed to be generic modules. For example, one engine control module can be designed for an entire line of car models. During a final manufacturing step the module can be custom programmed for any particular vehicle. ROM-version controllers don't lend themselves to this application. EPROM memory allows any application to be customized — at any step in the manufacturing process.

But, using off-chip memory shouldn't detract from the designer's goal to achieve a minimum-chip system. Latched EPROMs provide microcontroller memory expansion without adding "glue" chips.

THE MULTIPLEXED BUS

To achieve small board space, embedded control systems require not only minimum chip count but chips that occupy small footprints. Embedded controllers achieve this by using multiplexed address/data buses. An 8051 controller, for example, shares its lower eight address pins with its 8-bit data.

Every memory access requires two cycles — one for address, one for data (see Figure 1). The controller

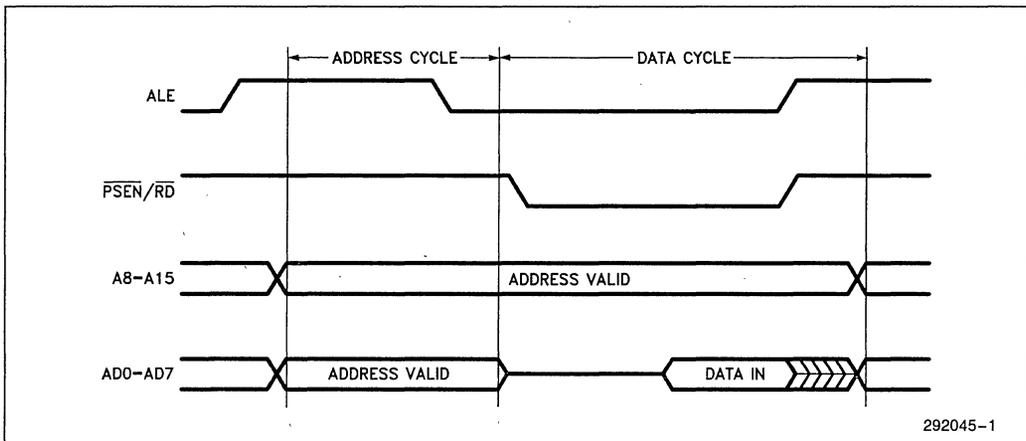


Figure 1. Every microcontroller memory access requires two cycles.

places a 16-bit address on the bus during the first cycle. It holds the upper eight bits constant throughout the access. It presents the lower address byte just long enough for an external latch to capture it. The latch and controller's upper bus supply the address to external devices for the remainder of the memory access. The controller uses its multiplexed lower address/data pins to transmit or receive data during the data cycle. As well as minimizing the controller's pin count, the multiplexed bus requires fewer board traces.

Before latched EPROMs, adding external memory to microcontrollers consumed excess board space. Address latches plus EPROM required more space than the controller itself. The address latch consumes significant board space and system power, degrades system reliability and EPROM performance, and complicates design and manufacturing.

Intel's high-performance latched EPROMs don't compromise designers' goals to produce minimum chip systems. The address latching function is built into the EPROM chip. The no-glue controller-EPROM interface simplifies design and manufacturing while increasing performance and reliability — in the smallest possible board space.

MICROCONTROLLER MEMORY INTERFACE

A typical microcontroller/memory interface is shown in Figure 2. Eight-bit controllers require at least one 8-bit address latch; Sixteen-bit controllers require two. In an 8-bit system, the controller's A_{8-15} address pins are connected directly to the EPROM's upper address pins. Address/data pins AD_{0-7} are connected to the EPROM's D_{0-7} data pins and to the address latch's inputs. The latch's outputs drive the EPROM's A_{0-7} address inputs. The controller's address-latch-enable, ALE, controls the latch. Figure 2a shows this memory interface.

Figure 2b shows a simplified system that uses a latched EPROM. All of the controller's bus signals connect directly to the latched EPROM. It's easy to see that design time (and manufacturing) are simplified. Performance is improved because latch propagation delay is non-existent. System reliability is assured — one factory-tested, integrated memory device is inherently more reliable than several discrete components.

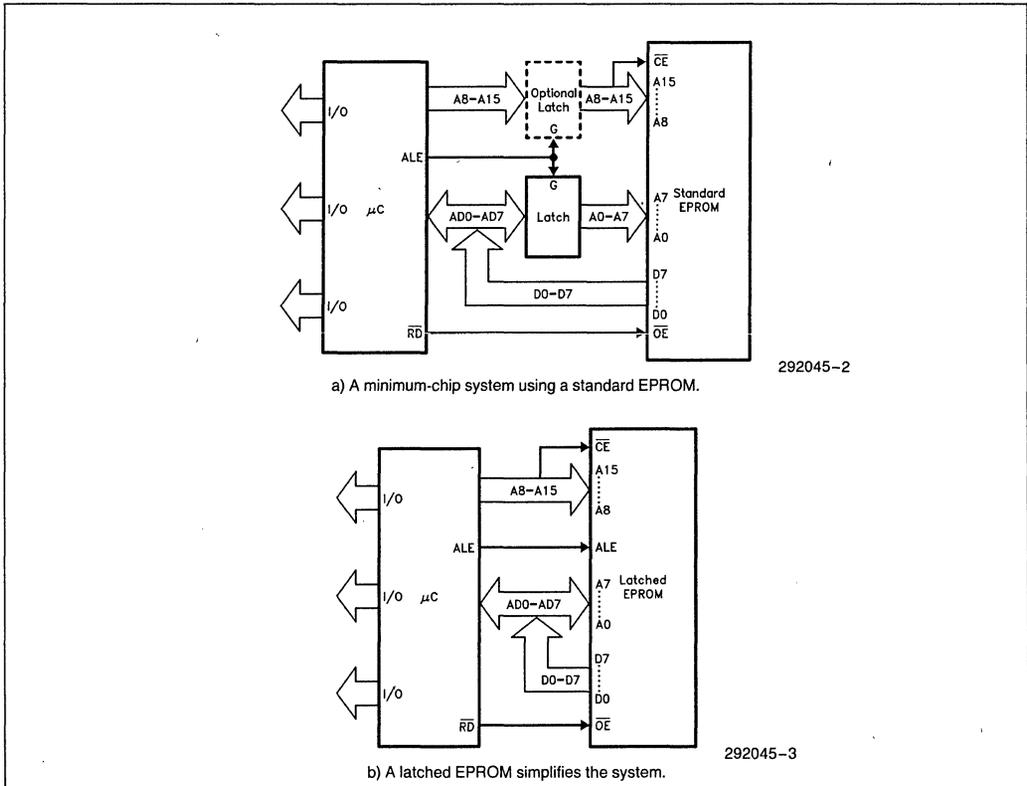


Figure 2. Typical microcontroller/memory systems are improved with latched EPROMs.

Discrete latch chips, like the 74HCT573, have large output drivers. This allows them to drive many devices on a system's address bus. Unfortunately, large output drivers consume considerable power. Typical microcontroller applications are minimum-chip systems. Discrete address latches unnecessarily waste system power with their large drive capability. Intel's latched EPROMs use very little power because their built-in latches drive only internal address lines. Integrated address latches allow "no-glue" interfacing to 8-bit and 16-bit microcontrollers.

SYSTEM INTEGRITY

An address latch and associated board traces require about .75 inches². This doesn't sound like much, but compared to the EPROM's 1.2 in² and the controller's 1.5 in² it amounts to 22% of a system's board space.

Not only does a latched EPROM produce a more "elegant" design, but system reliability is improved. Every

board component is subject to failure. A discrete latch requires twenty additional PC-board solder joints — each a potential failure point. Failures decrease as part count (elimination of latches) goes down.

Every board trace and component node is a source (or receptor) of system noise. Noise can degrade performance and compromise data integrity. EPROM performance requires rock-steady address inputs. When EPROM output buffers turn on, address input buffers are affected. A small ground reference fluctuation changes the threshold voltage of input buffer transistors. This can effectively change the EPROM's address in mid-access; data integrity is compromised.

Latched EPROMs are virtually immune to ground-reference shifts. Current surge caused by switching output buffers may affect the EPROM's address inputs, but the internally latched address remains steady; noise isn't transferred to address decoders. Access time and data integrity are optimized.

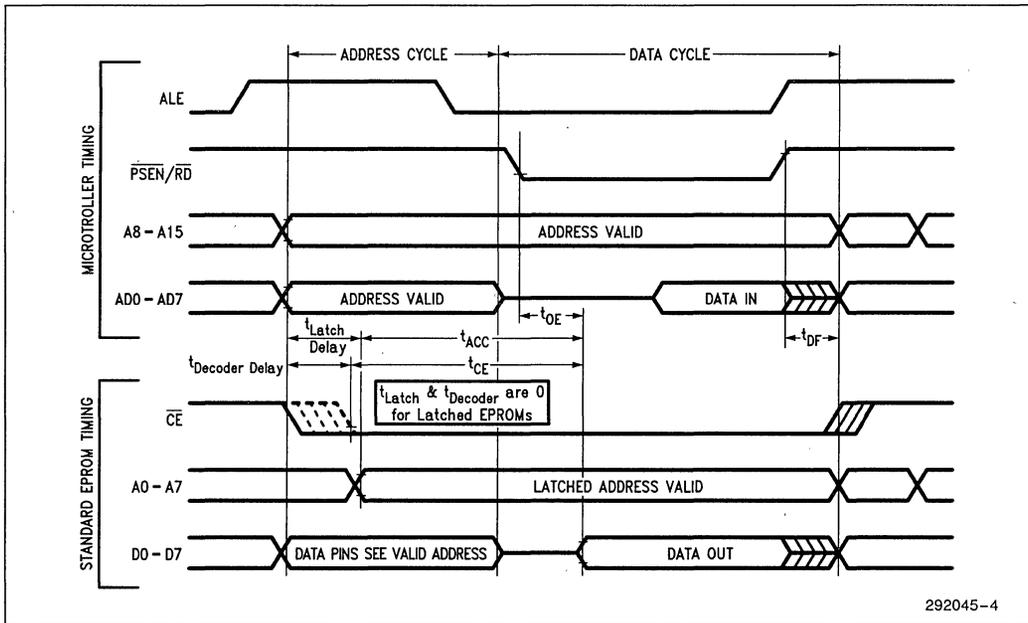


Figure 3. Propagation delays can be significant when standard EPROMs are used in uC systems. Latched EPROMs eliminate these delays.

SYSTEM PERFORMANCE

Latched EPROMs improve system performance. Discrete latches have inherent propagation delays. In a pure CMOS system, this delay is significant; a 74HCT373 latch delay is 45ns at automotive and military temperatures. A 16MHz 80C31 microcontroller, for example, provides 207ns for EPROM access time. A 45ns latch delay degrades this access time to 162ns. An EPROM rated at 160ns or faster must be used. Figure 3 shows the timing delays inherent in discrete component solutions.

If a latched EPROM is used, no external latch delay occurs. A 200ns latched EPROM can be used. Access time parameters include internal latch propagation delays. Slower, less expensive latched EPROMs do the same job as fast EPROMs and discrete latches.

ARCHITECTURE COMPATIBILITY

Intel's latched EPROMs have separate address and data pins. All address inputs contain latches. This simplifies 16-bit microcontroller interfacing. Pin layout is virtually identical to standard EPROMs. Upgrade-compatible circuit board designs are simplified. In 8-bit multiplexed address/data systems, EPROM pins A₀₋₇ are connected directly to corresponding D₀₋₇ pins. In 16-bit multiplexed systems, low-byte EPROM data pins D₀₋₇ are connected to address lines A₀₋₇ while high-byte EPROM data pins D₈₋₁₅ are connected to address lines A₈₋₁₅. See Figures 7 and 9 for typical 8-bit and 16-bit system examples.

THE LATCHED EPROM FAMILY

Intel's growing family of latched EPROMs includes the 87C64, 87C257, and 68C257. Ceramic DIP and PLCC package pinouts are shown in Figures 4 and 5. This application note shows how latched EPROMs simplify microcontroller system designs.

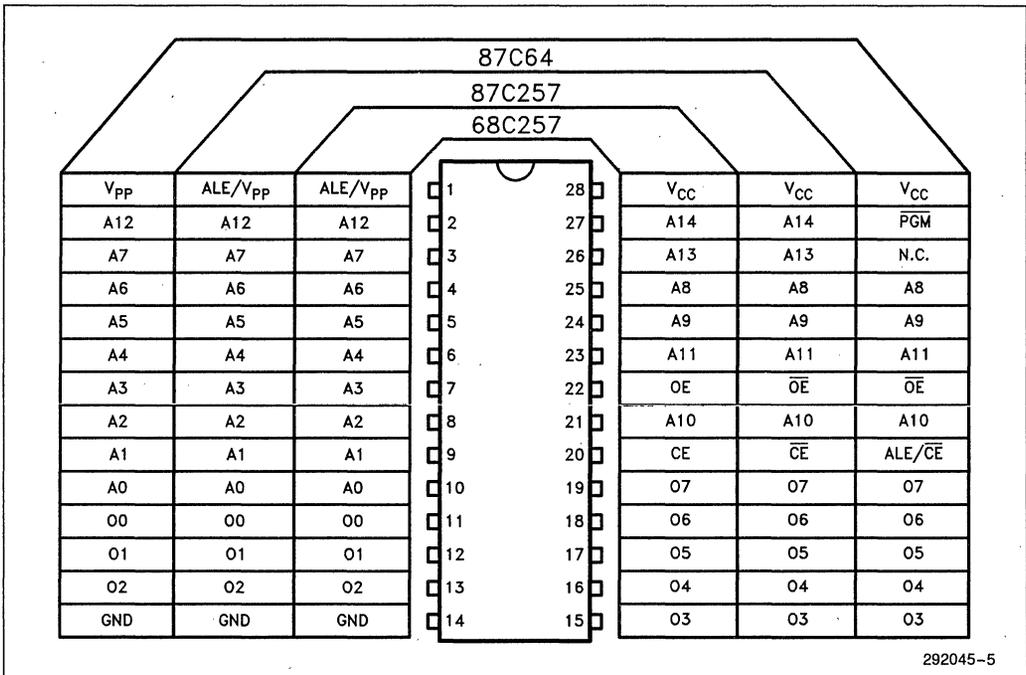
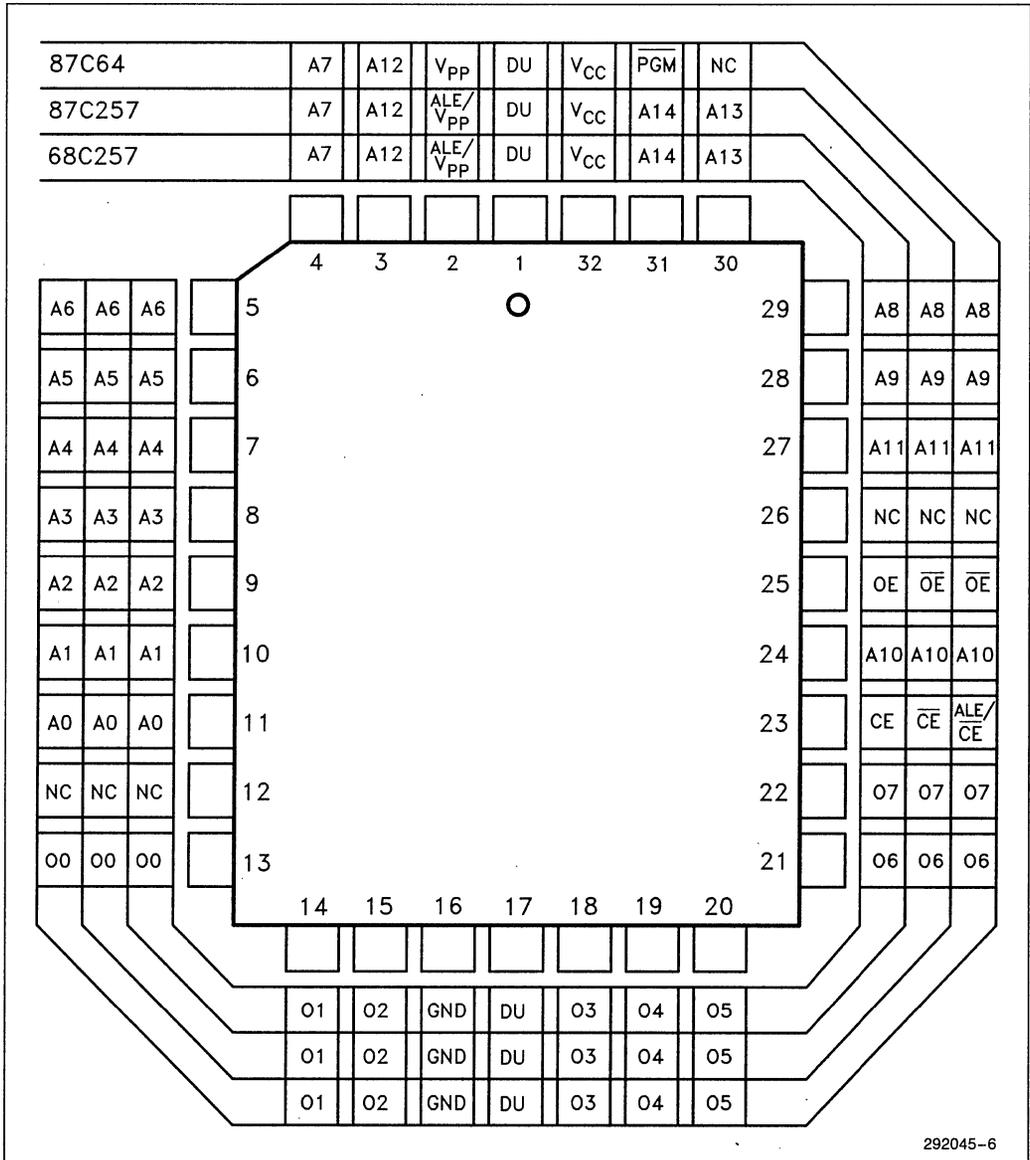


Figure 4. 28-pin ceramic DIP latched-EPROM pinouts



292045-6

Figure 5. 32-Lead PLCC latched-EPROM pinouts.

87C64

The 87C64 is a 64K-bit EPROM organized as 8192 8-bit words. Integrated address latches make the 87C64 EPROM unique. This device is functionally identical to two 74HCT573 latches and a 27C64 EPROM (see Figure 6). However, with latches included, the 87C64 conserves:

- chip count
- system performance
- board space
- power consumption
- system cost
- inventory
- design time
- incoming inspection

In discrete component solutions, separate latches are used with a 27C64 EPROM. Even when the EPROM is in standby mode, the latches are always active, consuming full power. The 87C64 achieves low standby power in a novel way. It has a combined ALE/CE signal. When this signal is TTL-high, both the EPROM and the internal latches are placed in low-power standby mode. When ALE/CE is TTL-low, the latches activate, address information is latched, address decoding begins, and the EPROM is ready to present data at its outputs.

The 87C64 easily connects to an 80C31 microcontroller. EPROM data pins are connected to its A₀₋₇ ad-

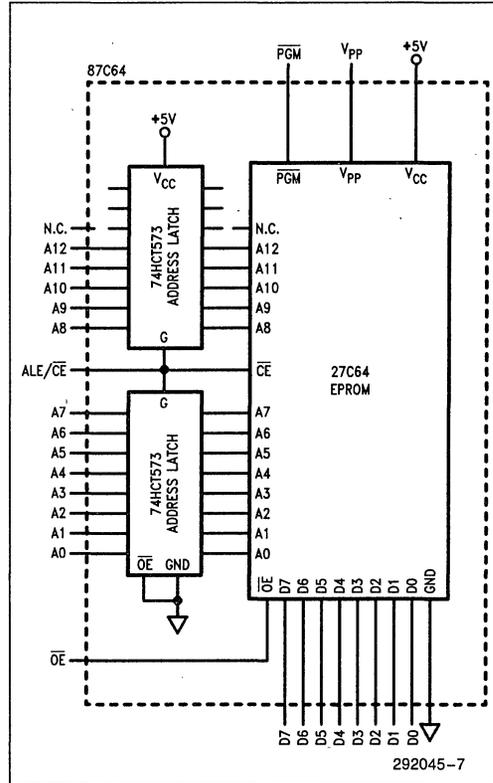


Figure 6. 87C64 Functional Diagram.

dress pins, which in turn connect to the controller's AD₀₋₇ pins. ALE/CE must be generated by the processor's ALE signal, as shown in Figure 7. When ALE is high, a new address can flow into the device's latch. The address is latched when ALE goes low. EPROM data is present on AD₀₋₇ when OE goes low.

Using Multiple 87C64s

If multiple chips are used in a low power system, address lines and the ALE signal are combined via an address decoder as shown in Figure 8. Connecting the

ALE signal to the address decoder is important because the 87C64's ALE/CE input must toggle high-to-low each time the address changes.

The EPROM contains system operating code. The microcontroller typically accesses sequential addresses as it executes instructions. Upper address lines are used to decode memory blocks, but they usually don't change when sequential addresses are generated. This means that the outputs of an address decoder connected to these lines will not toggle as sequential addresses change. The address decoder shown in Figure 8 is gated by ALE to provide the latching signal at the 87C64's ALE/CE input.

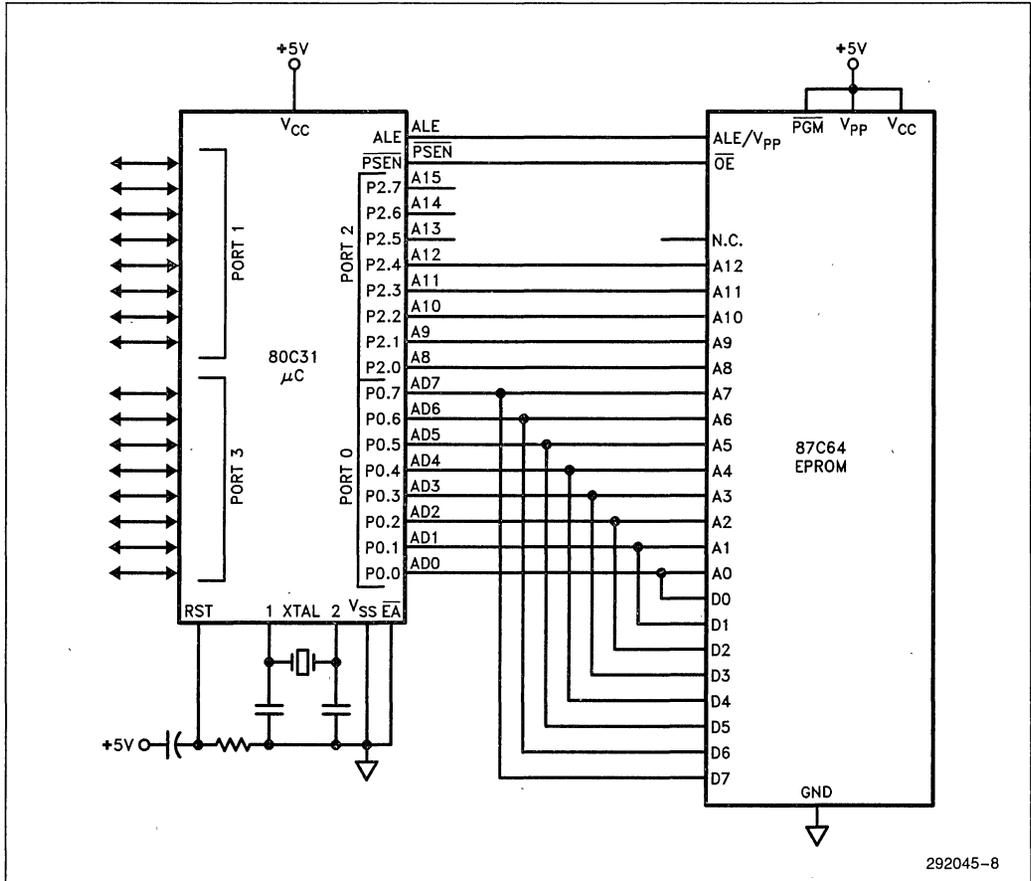


Figure 7. The 87C64 easily connects to the 80C31.

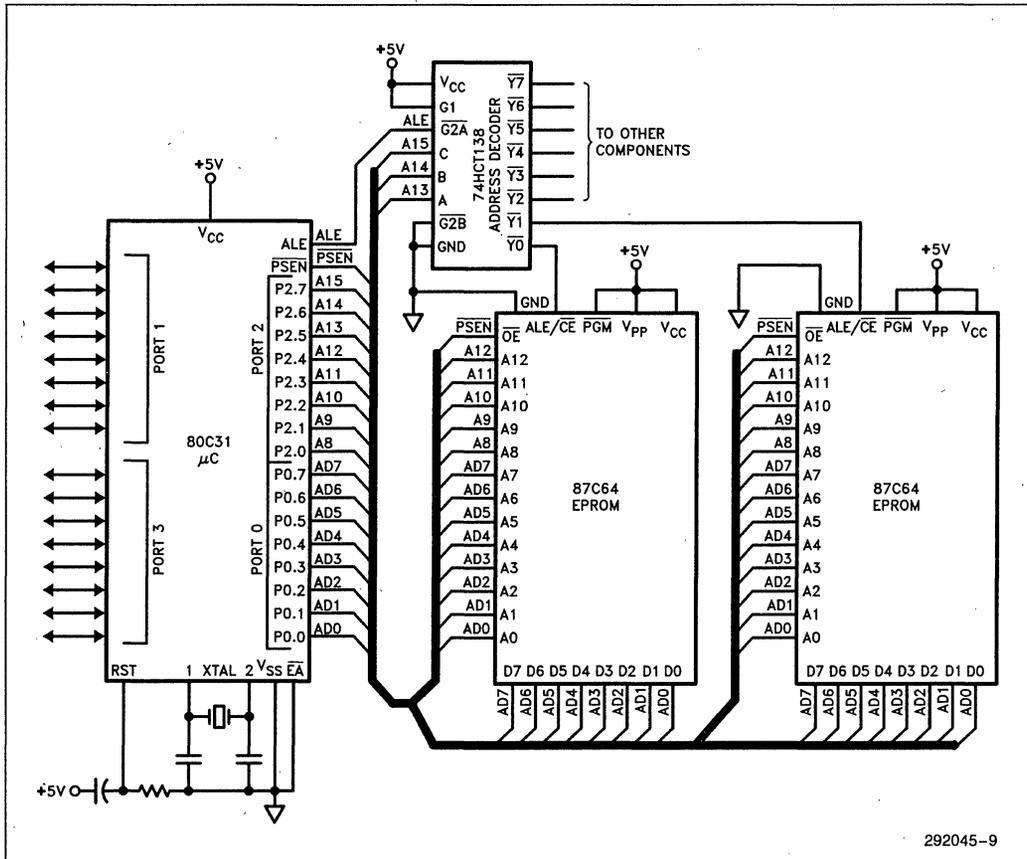


Figure 8. Multiple latched-EPROMs are controlled by the address decoder.

87C64s in 16-bit Systems

The 87C64 is an ideal memory for word-wide systems. Two devices provide low-byte and high-byte data. Figure 9 shows an 8096 system that uses two 87C64s.

Microcontroller address/data lines AD₁₋₁₃ are connected to address inputs A₀₋₁₂ on both EPROMs. Address/data line AD₀ is normally used to select low-byte data in read/write memories. This line need not be connected to read-only (EPROM) memories. In order to operate from external EPROM mapped at low-memory, the 8096's EA pin must be tied to ground.

The low-byte EPROM's D₀₋₇ outputs are connected to the controller's AD₀₋₇ lines. The high-byte EPROM's D₀₋₇ outputs are connected to lines AD₈₋₁₅. The controller's \overline{RD} and ALE lines are connected directly to both EPROMs' OE and ALE/CE inputs.

In-System Programming

EPROMs are not just read-only memories, they're user-programmable. That's the reason EPROMs are the preferred non-volatile memory. EPROMs are usually programmed in PROM programming equipment. In-system programming, however, is becoming popular in applications that require factory programming or field updates.

In-system programming allows the resident microcontroller to program the system's EPROM. A small amount of the microcontroller's ROM or EPROM can contain code that knows how to down-load data over its serial channel and program an 87C64.

In-system programming allows a multi-use module to be customized for different applications. For example, a generic robot-control module can be built, installed in several locations, and customized for any particular job on an assembly line.

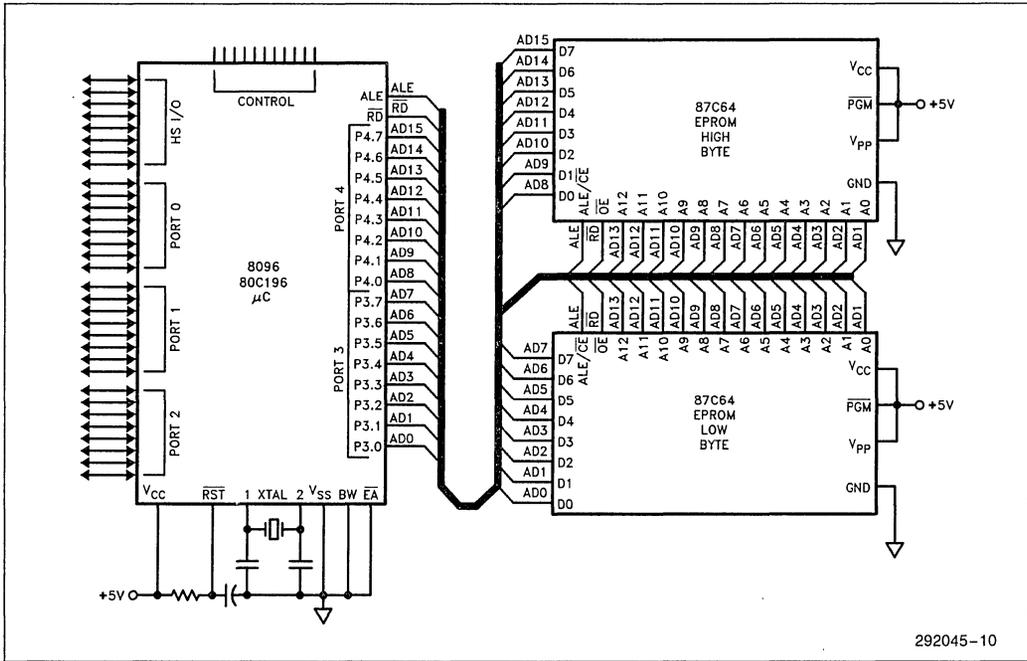


Figure 9. Two 87C64s provide a no-glue EPROM solution for word-wide systems.

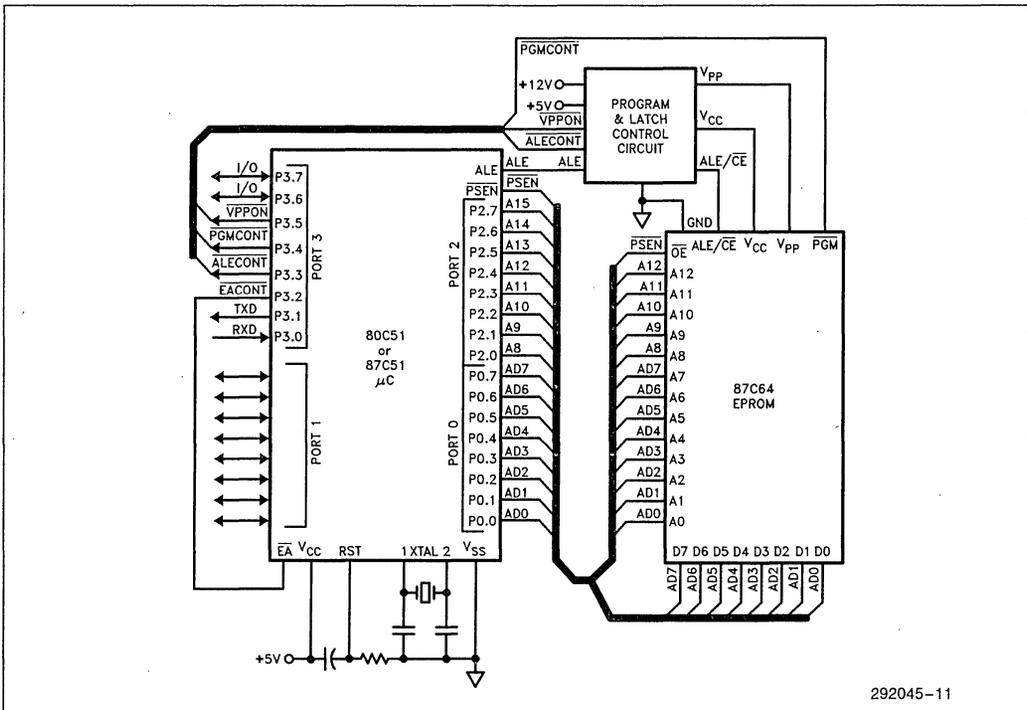


Figure 10. A simple in-system programmable module.

Figure 10 shows a simple 80C51-based in-system programmable module. The microcontroller's on-board ROM or EPROM memory contains the communication and programming algorithms. Port pins P3.0 and P3.1 provide the serial communication link. P3.2 (EACONT) controls the EA pin. When high (which occurs at reset and when "1" is written to P3.2), code operates from internal memory. When low, external EPROM supplies code. P3.3 (ALECONT) controls the ALE latching signal during programming. P3.4 (PGMCONT) controls the 87C64's PGM (program pulse) pin. P3.5 (\overline{VPPON}) controls the V_{pp} and V_{CC} programming and operating voltages.

Figure 11 shows the program and latch control circuit. The 5 volt and 12 volt supplies are connected to this circuit at all times. Inverter 74'06a allows 12 volts to pass into the DC/DC converter and the LM317 voltage regulators only when 5 volts is applied. \overline{VPPON} is high at reset or when P3.5 contains a "1." Inverters 74'06b

and 74'06c keep V_{pp} and V_{CC} at 5 volts until programming is initiated. When \overline{VPPON} goes low, these inverters turn off allowing V_{pp} and V_{CC} voltages to go to their programming levels. V_{pp} and V_{CC} read- and program-voltages are adjusted by the variable resistors shown. V_{CC} read voltage should be 5.0V and its program voltage should be 6.25V. V_{pp} read voltage should be 5.0V and its program voltage should be 12.75V.

\overline{VPPON} also controls the ALE circuit. When \overline{VPPON} is high, the microcontroller's ALE value passes through to the 87C64's ALE/ \overline{CE} pin. When \overline{VPPON} is low, ALE/ \overline{CE} can be controlled by the microcontroller's ALECONT signal during programming.

The microcontroller's A_{0-12} outputs are connected to the 87C64's A_{0-12} pins. The EPROM's D_{0-7} are connected to the controller's AD_{0-7} pins. The controller's program-memory read signal, \overline{PSEN} , controls the 87C64's output-enable, OE.

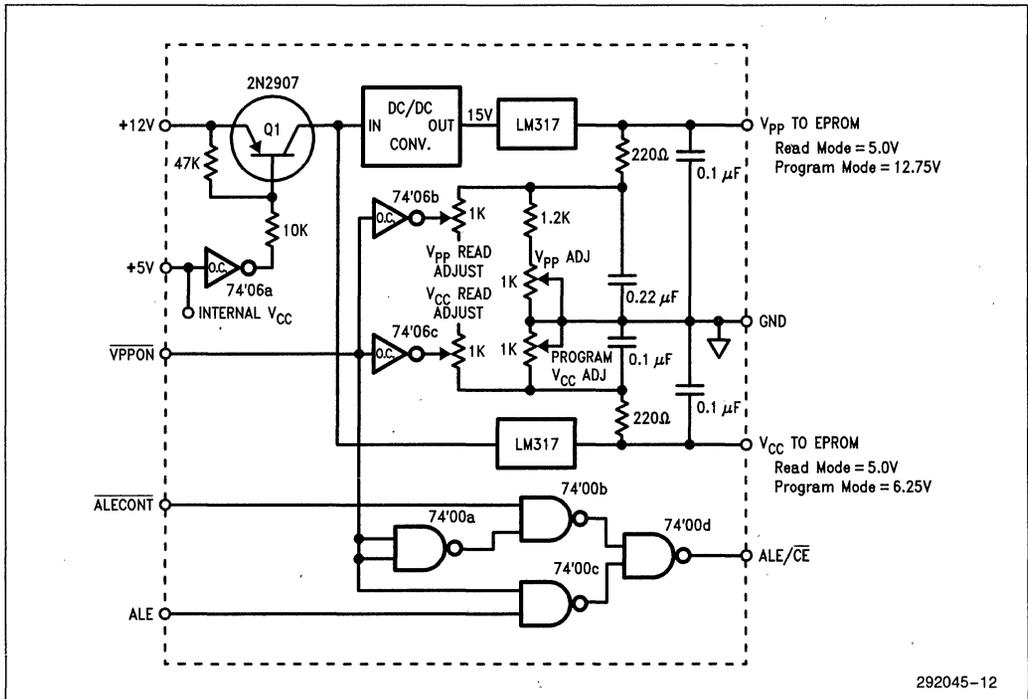


Figure 11. Program- and latch-control circuit for in-system programming.

During programming, the controller brings $\overline{\text{EACONT}}$ high and $\overline{\text{VPPON}}$ low. This allows it to operate from internal code, enables programming voltages on the 87C64's V_{PP} and V_{CC} pins, and switches $\text{ALE}/\overline{\text{CE}}$ control from the controller's ALE to its $\overline{\text{ALECONT}}$. It then inputs data over its serial channel. With $\overline{\text{ALECONT}}$ high, an address is placed on ports 0 and 2. When $\overline{\text{ALECONT}}$ is brought low, the 87C64 internally latches the address. Data read from the serial port is then written to port 0. The 87C64 now has both address and data information. The controller needs only to bring $\overline{\text{PGMCONT}}$ low to program data into the addressed location.

The in-system programming sequence is summarized below.

- 1) Assert $\overline{\text{EACONT}}$. Code is now supplied from the uController's internal program memory.
- 2) Assert $\overline{\text{VPPON}}$. This switches V_{PP} and V_{CC} to their program voltages and allows the controller to manually control ALE via $\overline{\text{ALECONT}}$. $\overline{\text{PGMCONT}}$ and $\overline{\text{ALECONT}}$ are high.
- 3) Input address and data information from Port 3's serial channel. Ports 0 and 2 serve as I/O ports. Place the address on ports 0 and 2. Bring $\overline{\text{ALECONT}}$ low to latch the address into the 87C64.
- 4) Write data information to port 0.
- 5) Bring $\overline{\text{PGMCONT}}$ low to program data into the 87C64. See the 87C64 data sheet for the proper programming algorithm and timing requirements.
- 6) Verify the programmed data. Use the "MOVC A, @A + DPTR" instruction to read EPROM data. The configuration shown in Figure 10 allows the 87C64 to be read at any 8K-byte boundary. This allows the controller to operate using its internal low-memory code and still verify external EPROM mapped at the same locations.
- 7) Repeat this sequence until all EPROM data bytes are programmed and verified.
- 8) When programming is complete, $\overline{\text{VPPON}}$, $\overline{\text{PGMCONT}}$, and $\overline{\text{ALECONT}}$ should be de-asserted. When $\overline{\text{EACONT}} = "0"$, code execution will commence from the 87C64. Duplication of code at identical internal and external memory locations will allow uninterrupted paging between these two memory spaces (see application note AP-284 "Using Page-Addressed EPROMs" for further details).

Care should be taken during system design to ensure that microcontroller and other device inputs can handle elevated voltages supplied by the EPROM during programming. When 6.25V is applied to the 87C64's V_{CC} , its outputs, when "1", will be close to 6.25V.

87C257

The 87C257 is a 256K-bit EPROM organized as 32768 8-bit words. It also contains the equivalent of two 74HCT573 address latches. All address inputs are latched. Figure 12 shows the 87C257's block diagram. To serve high-performance 8-bit microcontrollers, the 87C257 has separate ALE and $\overline{\text{CE}}$ inputs. The 87C257 is pin compatible with the 27C256 (see Figure 4).

The ALE/V_{PP} input serves as the latch enable during read mode and as the high voltage input during programming. When ALE is high, address information on pins A_{0-14} flows through the latches to the input decoders. If $\overline{\text{CE}}$ is asserted ($\overline{\text{CE}} = V_{IL}$), the EPROM is in its active mode which allows address decoding to begin immediately. If $\overline{\text{CE}}$ is high, the 87C257 is in stand-by mode, but addresses can still be latched. The address latches retain present address-pin values when ALE goes low ($\text{ALE} = V_{IL}$).

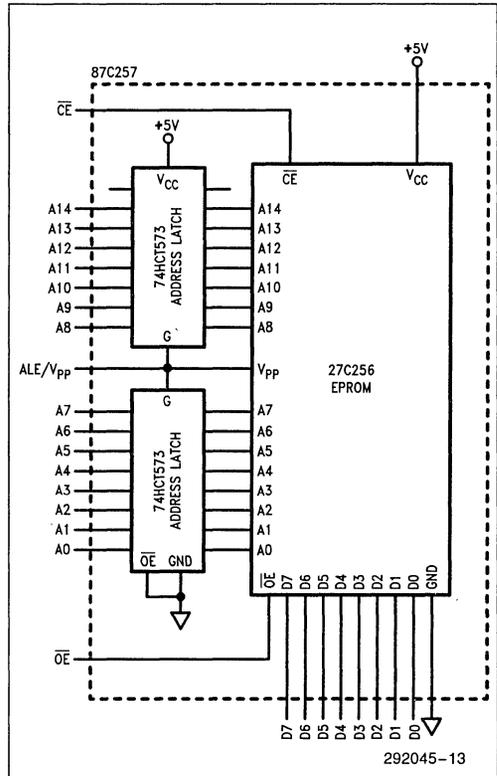


Figure 12. 87C257 functional diagram.

87C257 + 80C31

The 87C257 interfaces to 8051-family microcontrollers without “glue” chips. Figure 13 shows a simple 80C31/87C257 system. *Note that all 8051-family controllers have similar interfaces.* The 80C31’s port 0 serves as the multiplexed low-order address/data bus when used in expanded memory mode; port 2 is the high-address bus.

Port 0 pins connect directly to the 87C257’s A₀₋₇ and D₀₋₇ pins. Port 2 pins are connected to the 87C257’s A₈₋₁₄ and \overline{CE} pins. Since the 87C257 fills the lower half of the 80C31’s program-memory map (0000h – 7FFFh), address line A₁₅ (P2.7) can be connected to the 87C257’s \overline{CE} input. The EPROM is selected whenever A₁₅ is low.

The controller’s \overline{PSEN} output is the program (or instruction) memory read-strobe. This pin is connected to the 87C257’s output enable pin, \overline{OE} .

The 80C31’s ALE controls an external address latch. When ALE is high, the controller’s port 0 and port 2 pins present address information. When low, addresses A₀₋₇ are externally latched. The external latch then supplies the low-address to external memory devices. Since the 87C257 has its own latch, the 80C31’s ALE is connected to the 87C257’s ALE/VPP (the 87C257’s Vpp function is internally disabled in read mode).

The 80C31’s \overline{EA} (External Access) pin must be connected to ground when accessing external program memory between addresses 0000h and 0FFFh (the upper address boundary may vary depending on the 8051 version used).

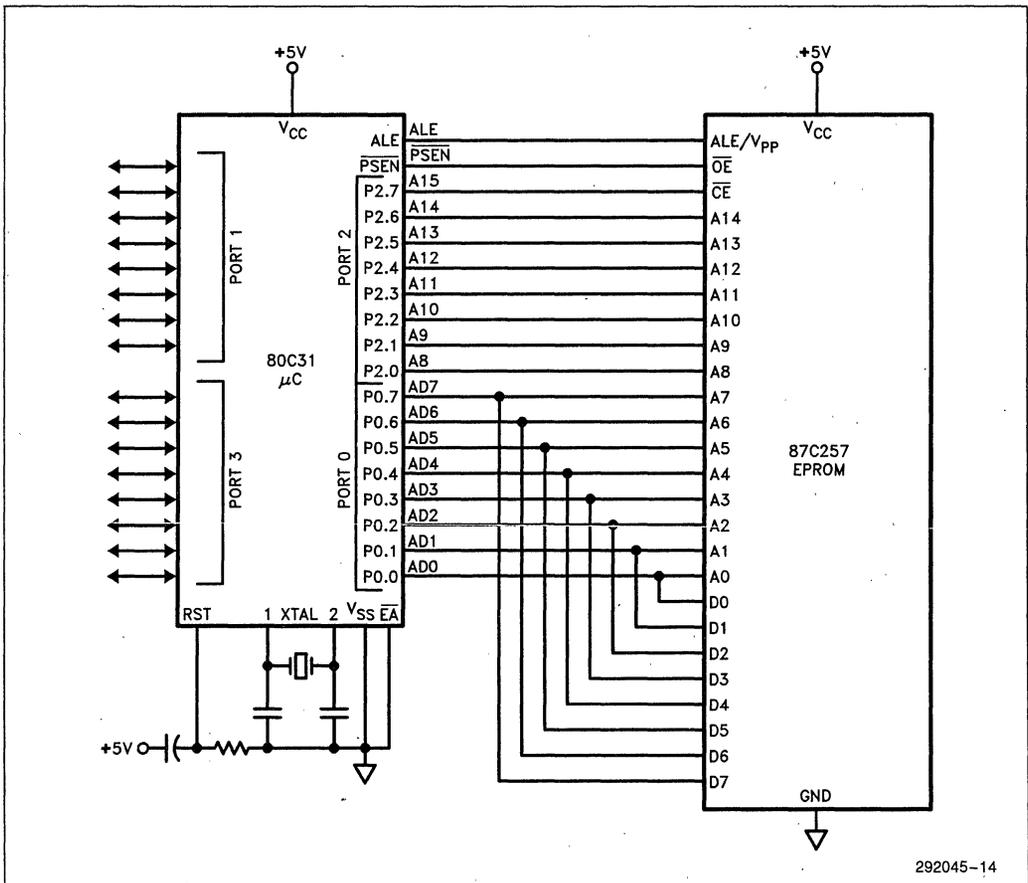


Figure 13. A “no-glue” 80C31/87C257 system.

Two 87C257s + 80C31

8051-family controllers are unique in that two 64K-byte memory spaces can be addressed. These controllers have separate $\overline{\text{PSEN}}$ and $\overline{\text{RD}}$ signals that access program memory (ROM or EPROM) and data memory (RAM and peripheral devices). All system devices see the controller's 16-bit address. Depending on the instruction type, either $\overline{\text{PSEN}}$ or $\overline{\text{RD}}$ is asserted. Although two devices can be memory mapped at identical locations, $\overline{\text{PSEN}}$ and $\overline{\text{RD}}$ determine which will present data.

Figure 14 shows two 87C257s in an 80C31 system. Each 87C257 connects to the 80C31 just as it did in the 87C257 + 80C31 example shown in Figure 13. The only difference is the inverter between A15 and the second 87C257's $\overline{\text{CE}}$. This inverter allows the second 87C257 to be selected when A15 is high — addresses 8000h – FFFFh.

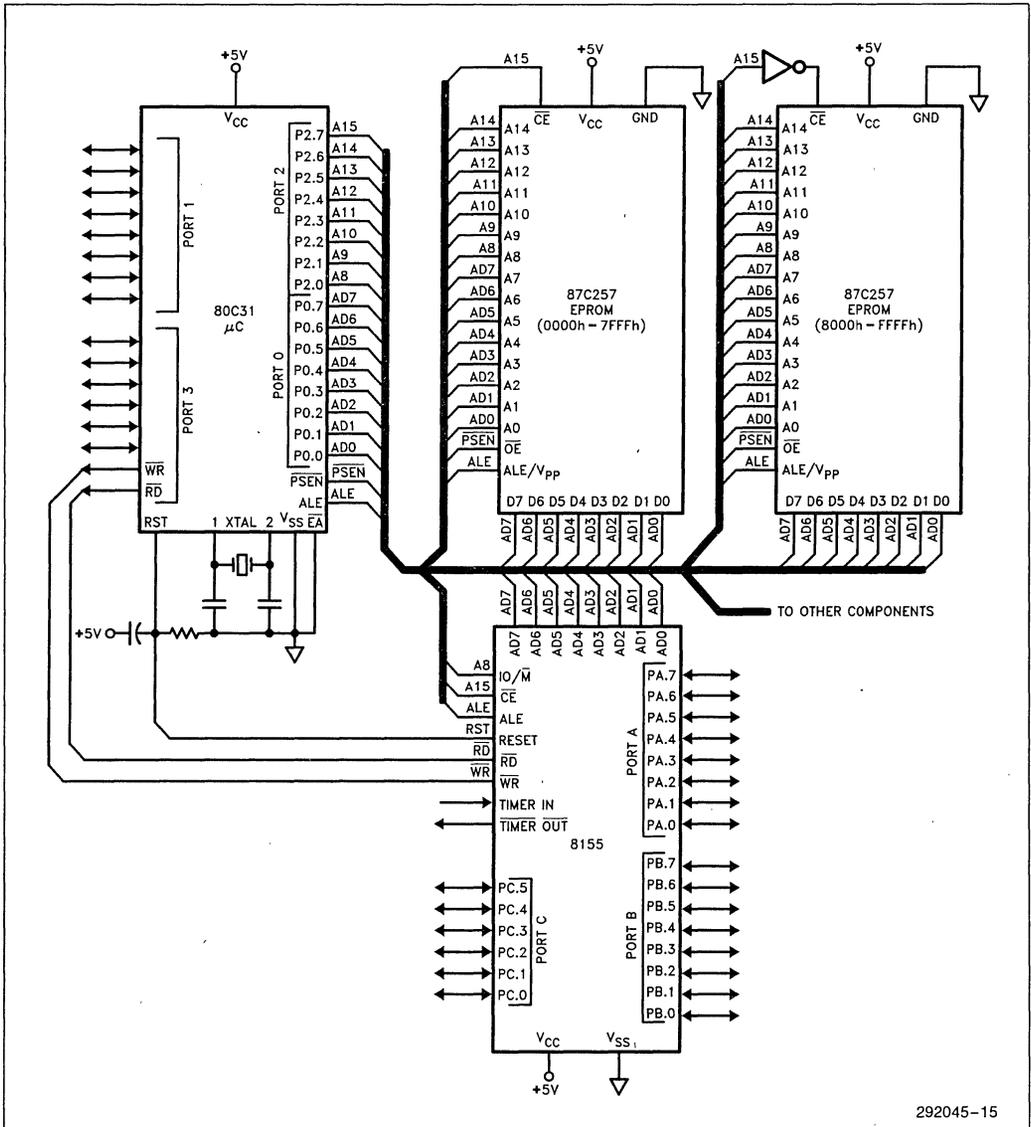


Figure 14. A maximum function, but minimum chip, 80C31 system.

Two 87C257s completely fill the 80C31's program memory space. 64K bytes are still available in the data memory space. A system that requires 64K-bytes of EPROM is probably performing complex I/O tasks. These tasks usually require more RAM than the microcontroller contains. Also, since the 80C31 loses two 8-bit I/O ports when accessing external memory, port reconstruction is desirable.

The 8155 shown in Figure 14 recovers the lost ports (plus 6 additional port pins) and supplies 256 bytes of RAM. In addition, it provides a 14-bit counter/timer. Connected as shown, the 8155's RAM is mapped at locations 0000h - 00FFh. Ports and timer addresses are mapped at 0100h - 01FFh. Since the 8155 is not fully decoded, shadow addresses occur at 512-byte boundaries.

The system shown in Figure 14 consists of a high performance microcontroller, 64K-bytes of EPROM, 256 bytes of RAM (in addition to the uC's RAM), 36 I/O port pins, and an additional timer/counter. The only "glue" device in this system is the inverter, which can be made from one transistor and a resistor.

87C257 + 8096

Intel's 8096-family microcontrollers contain six 8-bit I/O ports, a powerful CPU, and many other high-performance features. 8096BH, 8098, and 80C196 versions also have 8-bit external bus modes that simplify interfaces to 8-bit memories and peripherals. When used in expanded mode, ports 3 and 4 supply the multiplexed address/data bus.

Figure 15 shows a no-glue 8096/87C257 interface. The 8096's EA (External Access) and Buswidth pins are tied to ground. This tells the controller that program-memory accesses are from external EPROM and that the external data bus is 8 bits wide.

Port 3 supplies multiplexed address/data information. Its pins are connected to the 87C257's A₀₋₇ and D₀₋₇ pins. Port 4 supplies addresses A₈₋₁₅. Its pins are connected to A₈₋₁₄ and CE. The EPROM is selected whenever A₁₅ is low (addresses 0000h - 7FFFh), which encompasses the 8096's boot-up and vector locations. RD and ALE are connected to the 87C257's OE and ALE/VPP pins.

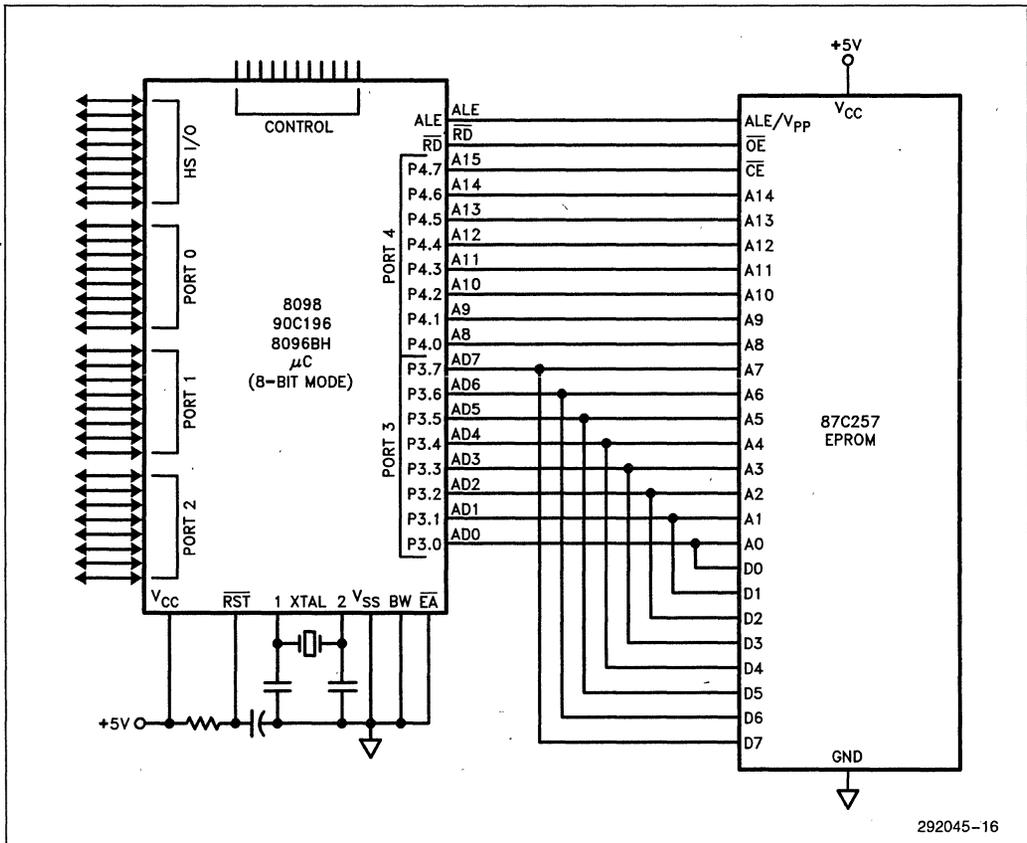


Figure 15. An 87C257 enhances the powerful 8096.

68C257

The microcomputer industry has a standard for memory and peripheral interfaces which dictates chip-enable and output-enable polarities. Customers using non-standard-bus controllers asked Intel to provide a “no-glue” EPROM for their applications — the 68C257.

Like Intel controllers, 68xx-family uCs use multiplexed address/data pins. However, they differ in two significant ways. First, 68xx controllers use high-memory addresses for reset- and interrupt-vectors. Since A15 is high during vector accesses, it can't be connected directly to a standard EPROM's \overline{CE} — an inverter is required. Second, read and write controls are functions of R/\overline{W} and E (clock output). Fortunately, EPROMs don't require combinational logic to decode R/\overline{W} and E. The active-high E output can simply be inverted before connecting it to an EPROM's \overline{OE} input.

The 32K-byte 68C257 EPROM's inputs contain latches, just like the 87C257. The 68C257 also internally inverts CE and OE. Figure 16 shows the 68C257's block diagram. Figure 17 shows a no-glue 68C257/68xx interface.

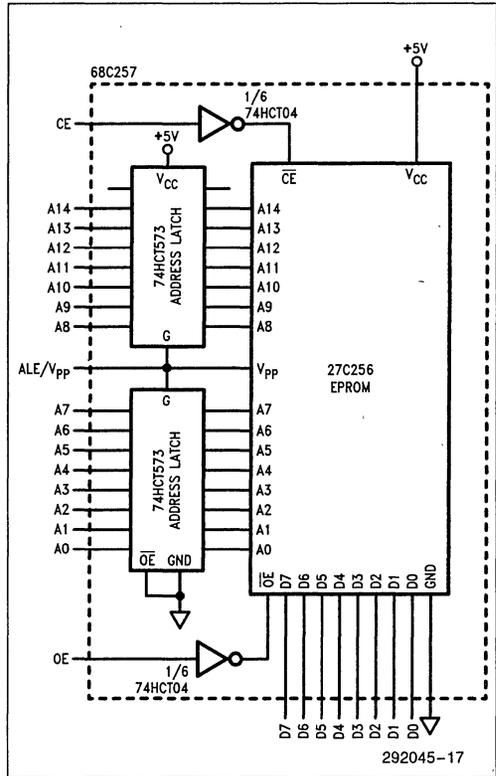


Figure 16. 68C257 functional diagram.

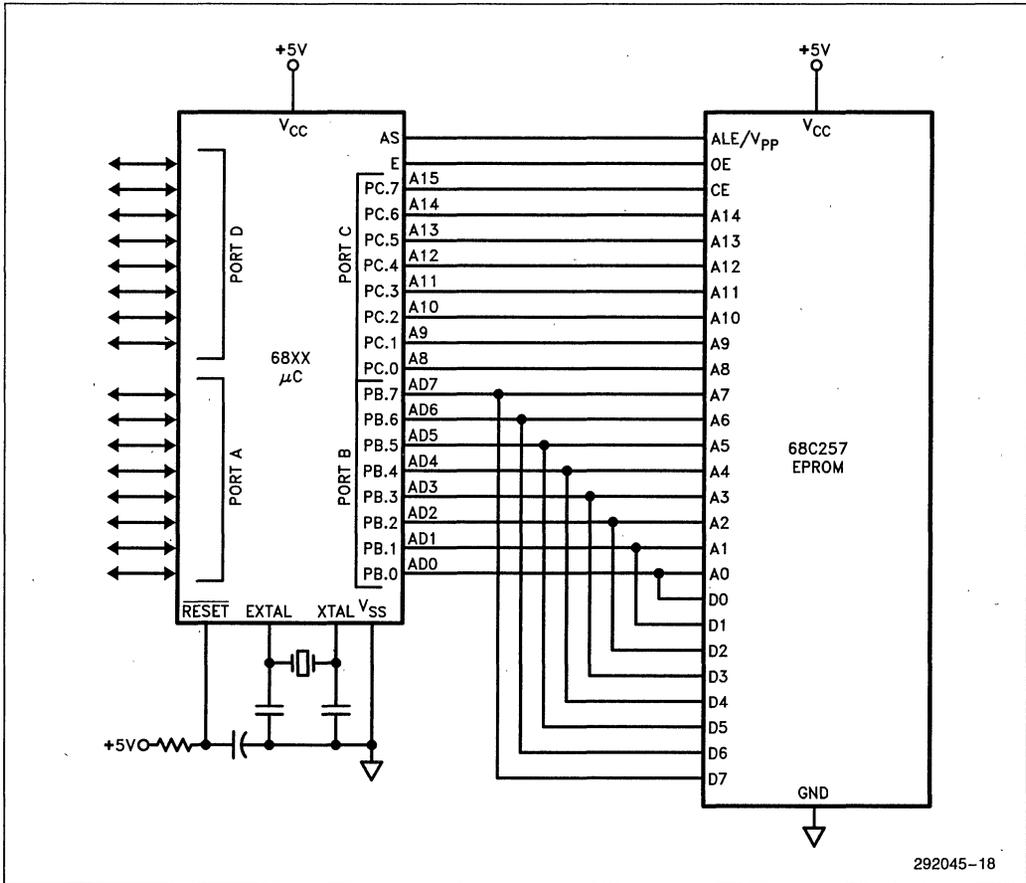


Figure 17. The 68C257 is the "no-glue" EPROM for alternate-architecture microcontrollers.

SUMMARY

The best system design is small in size, easy to manufacture, highly reliable, and cost effective. Components that simplify the design process add even more value to the system.

Intel's latched EPROMs reduce chip count and board space, enhance performance, increase reliability, minimize design time, and simplify microcontroller systems. Latched EPROMs are available in popular 64K- and 256K-bit densities, and a version is available that will provide a "no-glue" interface to virtually any microcontroller architecture.



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