Owner's Manual & Safety Instructions

Save This Manual Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

REV 16I

PREDATOR®
ENGINES

301cc
Horizontal Engine

⚠ DANGER

Using an engine indoors CAN KILL YOU IN MINUTES.

Engine exhaust contains carbon monoxide. This is a poison you cannot see or smell.

NEVER use inside a home or garage, EVEN IF doors and windows are open.

Only use OUTSIDE and far away from windows, doors, and vents.

Visit our website at: http://www.harborfreight.com
Email our technical support at: predator@harborfreight.com
Email our engine support at: predator@harborfreight.com

62366

When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call 1-888-866-5797 as soon as possible.

⚠ WARNING

Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

Table of Contents

Specifications

Displacement		301cc
Engine Type		Horizontal Single Cylinder 4-stroke OHV
Cooling System		Forced air cooled
Fuel	Type	87+ octane stabilizer-treated unleaded gasoline
	Capacity	1.72 Gallon
Engine Oil	Type SAE	10W-30 above 32° F 5W30 at 32° F or below
	Capacity	1 Quart
Run Time @ 50% Load with full tank		3 hr.
Sound Level		106 dB
Bore x Stroke		80 mm x 60 mm
Compression Ratio		8.2:1
Rotation viewed from PTO (power takeoff - the output shaft)		Counterclockwise
Spark Plug	Type	F6TC (Torch)
	Gap	0.7 - 0.8 mm
Valve Clearance	Intake	0.006" ±0.0008"
	Exhaust	0.008" ±0.0008"
Speed	Idle	1950 ±50 RPM
Shaft	Shaft	Ø1″ x 3.48″
	Keyway	0.25″
	End Tapped	7/16″ - 20 UNF

The emissions control system for this Engine is warranted for standards set by the U.S. Environmental Protection Agency and by the California Air Resources Board (also known as CARB). For warranty information, refer to the last pages of this manual.

PREDATOR®
ENGINES

WARNING SYMBOLS AND DEFINITIONS	
⚠	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
⚠ DANGER	Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
⚠ WARNING	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
⚠ CAUTION	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
NOTICE CAUTION	Addresses practices not related to personal injury.

Symbol Definitions

Symbol	Property or Statement
RPM	Revolutions Per Minute
HP	Horsepower
	WARNING marking concerning Risk of Eye Injury. Wear ANSI-approved safety goggles with side shields.
	Read the manual before set-up and/or use.
	WARNING marking concerning Risk of Hearing Loss. Wear hearing protection.

Symbol	Property or Statement
	WARNING marking concerning Risk of Respiratory Injury. Operate engine OUTSIDE and far away from windows, doors, and vents.
	WARNING marking concerning Risk of Fire while handling fuel. Do not smoke while handling fuel.
	WARNING marking concerning Risk of Fire. Do not refuel while operating. Keep flammable objects away from engine.

IMPORTANT SAFETY INSTRUCTIONS

WARNING! Read all instructions.
Failure to follow all instructions listed below may result in fire, serious injury and/or DEATH.
The warnings and precautions discussed in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

SAVE THESE INSTRUCTIONS

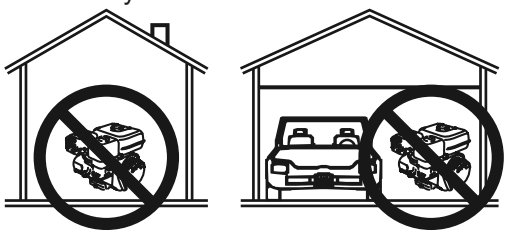
Set up Precautions

1. Gasoline fuel and fumes are flammable, and potentially explosive. Use proper fuel storage and handling procedures. Do not store fuel or other flammable materials nearby.
2. Have multiple ABC class fire extinguishers nearby.
3. Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.
4. Set up and use only on a flat, level, well-ventilated surface.
5. Wear ANSI-approved safety goggles, heavy-duty work gloves, and dust mask/respirator during set up.
6. Use only lubricants and fuel recommended in the Specifications chart of this manual.

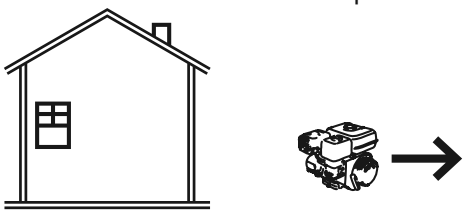
Operating Precautions

1. 

CARBON MONOXIDE HAZARD
Using an engine indoors
CAN KILL YOU IN MINUTES.
Engine exhaust contains carbon monoxide. This is a poison you cannot see or smell.



NEVER use inside a home or garage, EVEN IF doors and windows are open.



Only use OUTSIDE and far away from windows, doors, and vents.

2. Keep children away from the equipment, especially while it is operating.
3. Keep all spectators <u>at least six feet</u> from the Engine during operation.
4. Fire Hazard! Do not fill gas tank while engine is running. Do not operate if gasoline has been spilled. Clean spilled gasoline before starting engine. Do not operate near pilot light or open flame.
5. Do not touch engine during use. Let engine cool down after use.
6. Never store fuel or other flammable materials near the engine.
7. Only use a suitable means of transport and lifting devices with sufficient weight bearing capacity when transporting the engine.
8. Secure the engine on transport vehicles to prevent it from rolling, slipping, and tilting.
9. Industrial applications must follow OSHA requirements.
10. Do not leave the engine unattended when it is running. Turn off the engine (and remove safety keys, if available) before leaving the work area.
11. The engine can produce high noise levels. Prolonged exposure to noise levels above 85 dBA is hazardous to hearing. Wear ear protection when operating the engine or when working nearby while it is operating.
12. Wear ANSI-approved safety glasses and hearing protection during use.
13. People with pacemakers should consult their physician(s) before use. Electromagnetic fields in close proximity to a heart pacemaker could cause pacemaker interference or pacemaker failure. Caution is necessary when near the engine's magneto or recoil starter.
14. Use only accessories that are recommended by Harbor Freight Tools for your model. Accessories that may be suitable for one piece of equipment may become hazardous when used on another piece of equipment.
15. Do not operate in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Gasoline-powered engines may ignite the dust or fumes.
16. Stay alert, watch what you are doing and use common sense when operating this engine. Do not use while tired or under the influence of drugs, alcohol or medication.
17. Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.
18. Parts, especially exhaust system components, get very hot during use. Stay clear of hot parts.
19. Do not cover the engine during operation.
20. Keep the engine and surrounding area clean at all times.
21. Do not smoke, or allow sparks, flames, or other sources of ignition around the equipment, especially when refuelling.

Operating Precautions (cont.)

22. Use the equipment, accessories, etc., in accordance with these instructions and in the manner intended for the particular type of equipment, taking into account the working conditions and the work to be performed. Use of the equipment for operations different from those intended could result in a hazardous situation.
23. Do not operate the equipment with known leaks in the engine's fuel system.
24. This product contains or, when used, produces a chemical known to the State of California to cause cancer and birth defects or other reproductive harm. (California Health & Safety Code § 25249.5, *et seq.*)
25. When spills of fuel or oil occur, they must be cleaned up immediately. Dispose of fluids and cleaning materials as per any local, state, or federal codes and regulations. Store oil rags in a bottom-ventilated, covered, metal container.
26. Keep hands and feet away from moving parts. Do not reach over or across equipment while operating.
27. Before use, check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the equipment's operation. **If damaged, have the equipment serviced before using.** Many accidents are caused by poorly maintained equipment.
28. Use the correct equipment for the application. Do not modify the equipment and do not use the equipment for a purpose for which it is not intended.

Service Precautions

1. **Before service, maintenance, or cleaning:**
   a. **Turn the engine switch to its "OFF" position.**
   b. **Allow the engine to completely cool.**
   c. **Then, remove the spark plug cap from the spark plug.**
2. Keep all safety guards in place and in proper working order. Safety guards include muffler, air cleaner, mechanical guards, and heat shields, among other guards.
3. **Do not alter or adjust any part of the equipment or its engine that is sealed by the manufacturer or distributor. Only a qualified service technician may adjust parts that may increase or decrease governed engine speed.**
4. Wear ANSI-approved safety goggles, heavy-duty work gloves, and dust mask/respirator during service.
5. Maintain labels and nameplates on the equipment. These carry important information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
6. Have the equipment serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the equipment is maintained. Do not attempt any service or maintenance procedures not explained in this manual or any procedures that you are uncertain about your ability to perform safely or correctly.
7. Store equipment out of the reach of children.
8. Follow scheduled engine and equipment maintenance.

Refueling:

1. Do not refill the fuel tank while the engine is running or hot.
2. Do not smoke, or allow sparks, flames, or other sources of ignition around the equipment, especially when refuelling.
3. **Do not fill fuel tank to the top.** Leave a little room for the fuel to expand as needed. Refuel in a well-ventilated area only.
4. Wipe up any spilled fuel and allow excess to evaporate before starting engine. **To prevent FIRE, do not start the engine while the smell of fuel hangs in the air.**

SAVE THESE INSTRUCTIONS.

Set Up

Read the ENTIRE IMPORTANT SAFETY INFORMATION section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

⚠WARNING

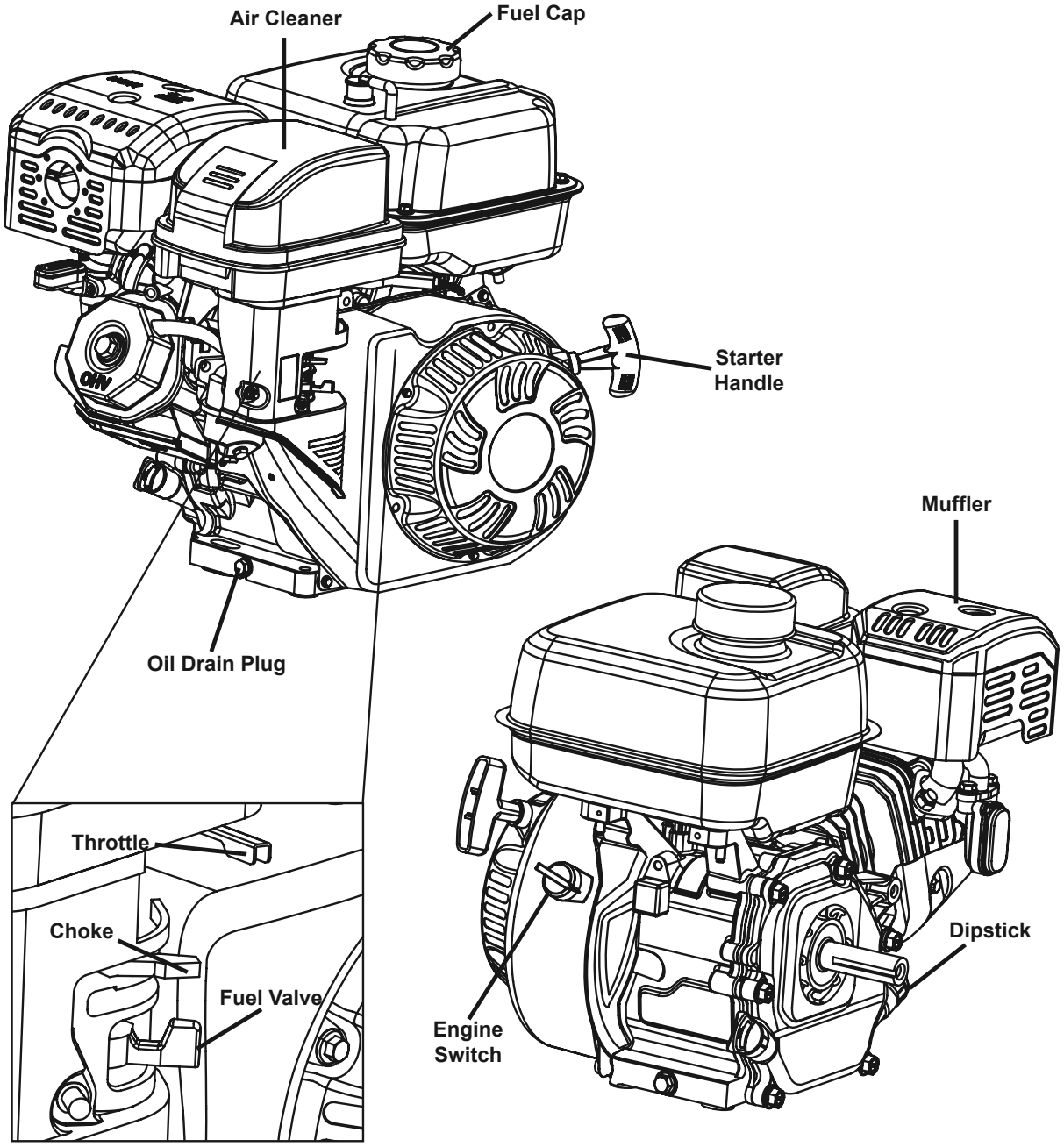
TO PREVENT SERIOUS INJURY:
Operate only with proper spark arrestor installed.

Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

WARNING! DO NOT INSTALL THIS ENGINE ON A VEHICLE.

WARNING! INSTALL THIS ENGINE ACCORDING TO EQUIPMENT INSTRUCTIONS BEFORE USE.

Components and Controls



High Altitude Operation Above 3000 feet

⚠WARNING! TO PREVENT SERIOUS INJURY FROM FIRE:
Follow instructions in a well-ventilated area away from ignition sources.
If the engine is hot from use, shut the engine off and wait for it to cool before proceeding. Do not smoke.

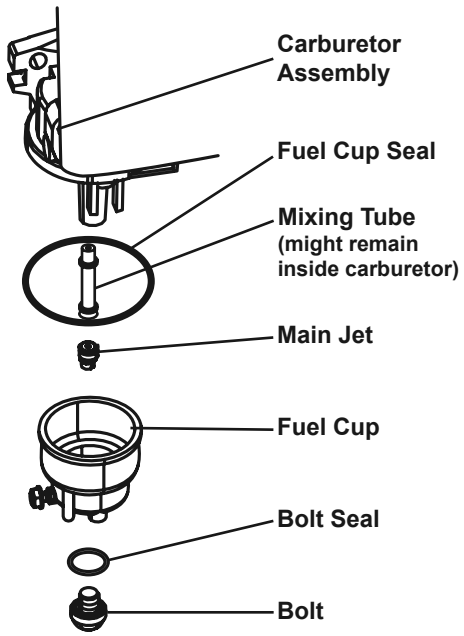
NOTICE Warranty void if necessary adjustments are not made for high altitude use.

At high altitudes, the engine's carburetor, governor (if so equipped), and any other parts that control the fuel-air ratio will need to be adjusted by a qualified mechanic to allow efficient high-altitude use and to prevent damage to the engine and any other devices used with this product. The fuel system on this engine may be influenced by operation at higher altitudes. Proper operation can be ensured by installing an altitude kit at altitudes higher than 3000 ft. above sea level. At elevations above 8000 ft, the engine may experience decreased performance, even with the proper main jet. Operating this engine without the proper altitude kit installed may increase the engine's emissions and decrease fuel economy and performance. The kit should be installed by a qualified mechanic.

1. Turn off the engine.
2. Close the fuel valve.
3. Place a bowl under the fuel cup to catch any spilled fuel.
4. Unthread the bolt holding the fuel cup.

CAUTION! Carburetor bowl may have gas in it which will leak upon removing the bolt.

5. Remove the bolt, Bolt Seal, fuel cup, Fuel Cup Seal and Main Jet from the body of the carburetor assembly. A carburetor screwdriver (not included) is needed to remove and install the Main Jet.



Note: The mixing tube is held in place by the main jet and might fall out when it is removed. If it falls out, replace it in the same orientation before replacing the main jet.

6. Replace the Main Jet with the replacement Main Jet needed for your altitude range (part 1a or 2a).

Note: The Fuel Cup Seal and Bolt Seal may be damaged during removal and should be replaced with the new ones from the kit.

7. Replace the Fuel Cup Seal (4a), fuel cup, Bolt Seal (3a), and bolt. Tighten in place.

NOTICE: Do not cross thread bolt when tightening.
Finger tighten first and then use a wrench to make sure the bolt is properly threaded.

8. Wipe up any spilled fuel and allow excess to evaporate before starting engine. To prevent FIRE, do not start the engine while the smell of fuel hangs in the air.

High Altitude Kit Parts List - A

Part	Description	Qty
1a	Main Jet 3000-6000 ft.	1
2a	Main Jet 6000-8000 ft.	1
3a	Bolt Seal	1
4a	Fuel Cup Seal	1

Read the ENTIRE IMPORTANT SAFETY INFORMATION section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

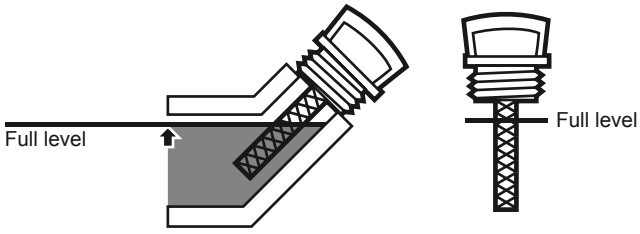
Pre-Start Checks

Inspect engine and equipment looking for damaged, loose, and missing parts before set up and starting. If any problems are found, do not use equipment until fixed properly.

Checking and Filling Engine Oil

NOTICE: Your Warranty is VOID if the engine's crankcase is not properly filled with oil before each use. Before each use, check the oil level. Engine **will not start with low or no engine oil.**

1. Make sure the engine is stopped and is level.
2. Close the Fuel Valve.
3. Clean the top of the Dipstick and the area around it. Remove the Dipstick by turning it counterclockwise, and wipe it off with a clean, lint free rag.



4. Reinsert the Dipstick without threading it in and remove it to check the oil level. The oil level should be up to the full level as shown above.
5. If the oil level is at or below the low mark add the appropriate type of oil until the oil level is at the proper level. SAE 10W-30 oil is recommended for general use. (The SAE Viscosity Grade chart on page 13 in the Maintenance section shows other viscosities to use in different average temperatures.)
6. Thread the dipstick back in clockwise.

NOTICE: Do not run the engine with too little oil. Engine **will shut off if engine oil level is too low.**

PREDATOR® ENGINES

Checking and Filling Fuel

⚠WARNING! TO PREVENT SERIOUS INJURY FROM FIRE:
Fill the fuel tank in a well-ventilated area away from ignition sources. If the engine is hot from use, shut the engine off and wait for it to cool before adding fuel. Do not smoke.

1. Clean the Fuel Cap and the area around it.
2. Unscrew and remove the Fuel Cap.
3. Remove the Strainer and remove any dirt and debris. Then replace the Strainer.

Note: Do not use gasoline containing more than 10% ethanol (E10). Do not use E85 ethanol. Add fuel stabilizer to the gasoline or the Warranty is VOID.

Note: Do not use gasoline that has been stored in a metal fuel container or a dirty fuel container. It can cause particles to enter the carburetor, affecting engine performance and/or causing damage.

4. If needed, fill the Fuel Tank to about 1 inch under the fill neck of the Fuel Tank with 87 octane or higher unleaded gasoline that has been treated with a fuel stabilizer additive. Follow fuel stabilizer manufacturer's recommendations for use.
5. Then replace the Fuel Cap.
6. Wipe up any spilled fuel and allow excess to evaporate before starting engine. To prevent FIRE, do not start the engine while the smell of fuel hangs in the air.

Starting the Engine

Before Starting the Engine

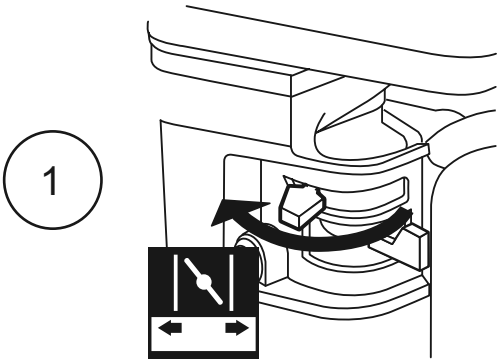
Before starting the engine:

a. **Follow the Set Up Instructions in the equipment manual to prepare the equipment.**
b. **Inspect the equipment and engine.**
c. **Fill the engine with the proper amount and type of both stabilizer-treated unleaded gasoline and oil.**
d. **Read the Equipment Operation section in the equipment manual.**

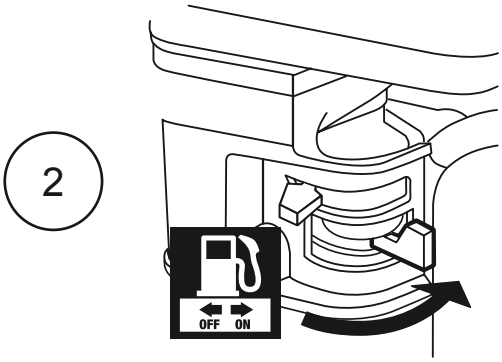
PREDATOR ENGINES

Manual Start

1. To start a cold engine, move the Choke to the START position.
   To restart a warm engine, leave the Choke in the RUN position.



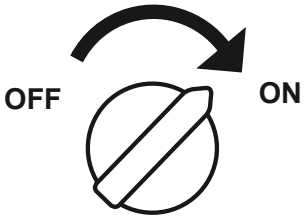
2. Open the Fuel Valve.

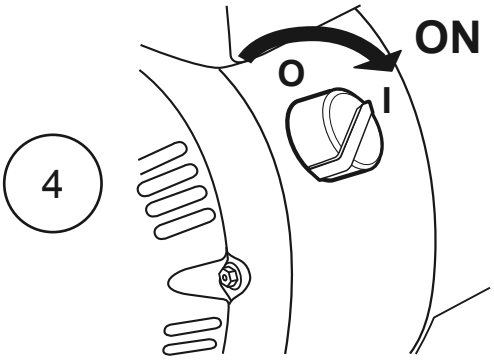


3. Slide the Throttle or Speed Control Lever to 1/3 away from the SLOW position (the “turtle”).

Note: Some tools have a Speed Control Lever located elsewhere on the tool which functions the same as the Throttle. Use the Speed Control Lever in place of the Throttle when the tool is so equipped.

4. Turn the Engine Switch on.

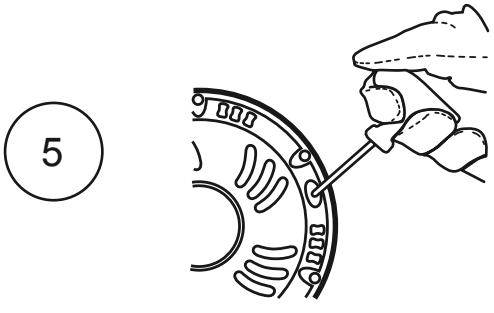




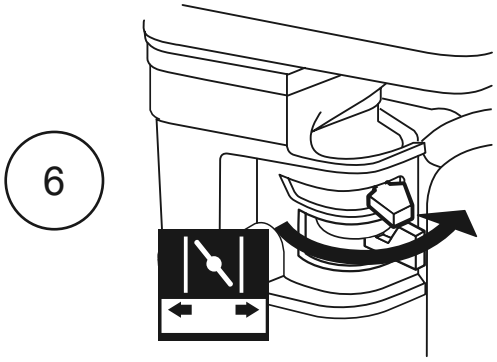
Note: If engine does not start, check engine oil level. Engine will not start with low or no engine oil.

5. Grip the Starter Handle of the Engine loosely and pull it slowly several times to allow the gasoline to flow into the Engine’s carburetor. Then pull the Starter Handle gently until resistance is felt. Allow Cable to retract fully and then pull it quickly. Repeat until the engine starts.

Note: Do not let the Starter Handle snap back against the engine. Hold it as it recoils so it doesn't hit the engine.



6. Allow the Engine to run for several seconds. Then, if the Choke lever is in the START position, move the Choke Lever very slowly to its RUN position.



Note: Moving the Choke Lever too fast could stall the engine.

IMPORTANT: Allow the engine to run at no load for five minutes with no load after each start-up so that the engine can stabilize.

7. Adjust the Throttle as needed.

Break-in Period:

a. Breaking-in the engine will help to ensure proper equipment and engine operation.

b. The operational break-in period will last about 3 hours of use. During this period:

- Do not apply a heavy load to the equipment.
- Do not operate the engine at its maximum speed.

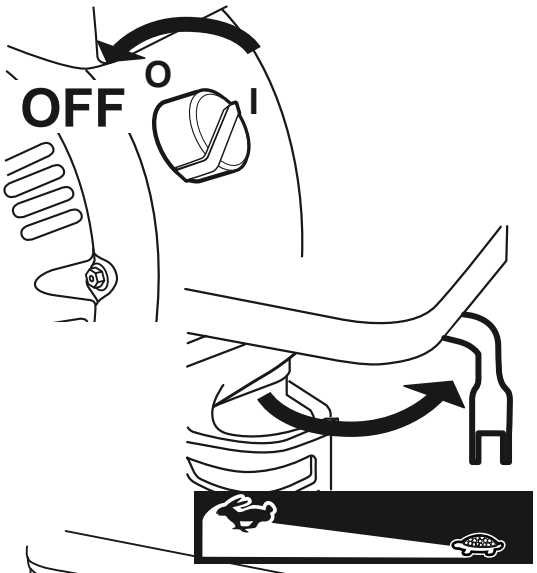
c. The maintenance break-in period will last about 20 hours of use.

- Change the engine oil after this period.

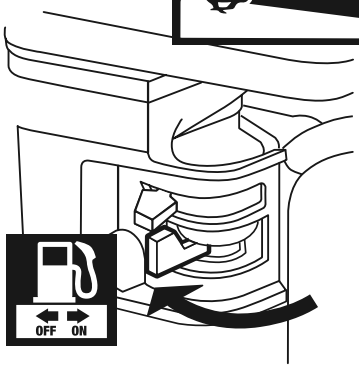
Under normal operating conditions subsequent maintenance follows the schedule explained in the MAINTENANCE section.

Stopping the Engine

1. To stop the engine in an emergency, turn the Engine Switch off.



2. Under normal conditions, use the following procedure:
   a. Slide the Throttle to SLOW (the “turtle”).
   b. Turn the Engine Switch off.
   c. Close the Fuel Valve.



NOTICE
See Long-Term Storage on page 15 for complete storage instructions.

⚠WARNING

TO PREVENT SERIOUS INJURY FROM ACCIDENTAL STARTING:
Turn the Power Switch of the equipment to its "OFF" position, wait for the engine to cool, and disconnect the spark plug cap before performing any inspection, maintenance, or cleaning procedures.

TO PREVENT SERIOUS INJURY FROM EQUIPMENT FAILURE:
Do not use damaged equipment. If abnormal noise, vibration, or excess smoking occurs, have the problem corrected before further use.

Follow all service instructions in this manual. The engine may fail critically if not serviced properly.

Many maintenance procedures, including any not detailed in this manual, will need to be performed by a qualified technician for safety. If you have any doubts about your ability to safely service the equipment or engine, have a qualified technician service the equipment instead.

Cleaning, Maintenance, and Lubrication Schedule

Note: This maintenance schedule is intended solely as a general guide. If performance decreases or if equipment operates unusually, check systems immediately. The maintenance needs of each piece of equipment will differ depending on factors such as duty cycle, temperature, air quality, fuel quality, and other factors.

Note: The following procedures are in addition to the regular checks and maintenance explained as part of the regular operation of the engine and equipment.

Procedure	Before Each Use	Monthly or every 20 hr. of use	Every 3 mo. or 50 hr. of use	Every 6 mo. or 100 hr. of use	Yearly or every 300 hr. of use	Every 2 Years
Brush off outside of engine	✓	✓	✓	✓	✓	✓
Check engine oil level	✓	✓	✓	✓	✓	✓
Check air filter			✓	✓	✓	✓
Check deposit cup				✓	✓	✓
Change engine oil		✓		✓	✓	✓
Clean/replace air filter			✓*	✓	✓	✓
Check and clean spark plug				✓	✓	✓
1. Check/adjust idle speed 2. Check/adjust valve clearance 3. Clean fuel tank, strainer and carburetor 4. Clean carbon build-up from combustion chamber					✓**	✓**
Replace fuel line if necessary						✓**

*Service more frequently when used in dusty areas.

**These items should be serviced by a qualified technician.

PREDATOR®
ENGINES

Checking and Filling Fuel

⚠WARNING! TO PREVENT SERIOUS INJURY FROM FIRE:
Fill the fuel tank in a well-ventilated area away from ignition sources. If the engine is hot from use, shut the engine off and wait for it to cool before adding fuel. Do not smoke.

1. Clean the Fuel Cap and the area around it.
2. Unscrew and remove the Fuel Cap.
3. Remove the Strainer and remove any dirt and debris. Then replace the Strainer.

Note: Do not use gasoline containing more than 10% ethanol (E10). Do not use E85 ethanol. Add fuel stabilizer to the gasoline or the Warranty is VOID.

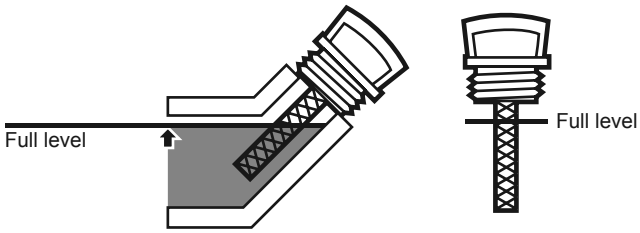
Note: Do not use gasoline that has been stored in a metal fuel container or a dirty fuel container. It can cause particles to enter the carburetor, affecting engine performance and/or causing damage.

4. If needed, fill the Fuel Tank to about 1 inch under the fill neck of the Fuel Tank with 87 octane or higher unleaded gasoline that has been treated with a fuel stabilizer additive. Follow fuel stabilizer manufacturer's recommendations for use.
5. Then replace the Fuel Cap.
6. Wipe up any spilled fuel and allow excess to evaporate before starting engine. To prevent FIRE, do not start the engine while the smell of fuel hangs in the air.

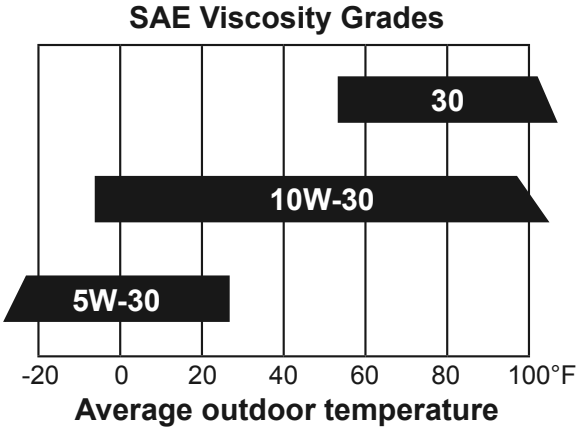
Engine Oil Change

⚠CAUTION! Oil is very hot during operation and can cause burns. Wait for engine to cool before changing oil.

1. Make sure the engine is stopped and is level.
2. Close the Fuel Valve.
3. Place a drain pan (not included) underneath the crankcase's drain plug.
4. Remove the drain plug and, if possible, tilt the crankcase slightly to help drain the oil out. Recycle used oil.
5. Replace the drain plug and tighten it.
6. Clean the top of the Dipstick and the area around it. Remove the Dipstick by turning it counterclockwise, and wipe it off with a clean, lint free rag.



7. Add the appropriate type of oil until the oil level is at the full level. SAE 10W-30 oil is recommended for general use.
The SAE Viscosity Grade chart shows other viscosities to use in different average temperatures.



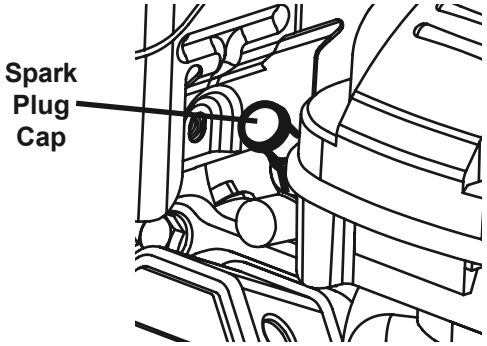
8. Thread the dipstick back in clockwise.

NOTICE: Do not run the engine with too little oil. Engine **will not start with low or no engine oil.**

Air Filter Element Maintenance

1. Remove the air cleaner cover and the air filter element(s) and check for dirt. Clean as described below.
2. **Cleaning:**
   - For “paper” filter elements: To prevent injury from dust and debris, wear ANSI-approved safety goggles, NIOSH-approved dust mask/respirator, and heavy-duty work gloves. In a well-ventilated area away from bystanders, use pressurized air to blow dust out of the air filter. If this does not get the filter clean, replace it.
   - For foam filter elements: Wash the element in warm water and mild detergent several times. Rinse. Squeeze out excess water and allow it to dry completely. Soak the filter in lightweight oil briefly, then squeeze out the excess oil.
3. Install the cleaned filter. Secure the Air Cleaner Cover before use.

Spark Plug Maintenance



1. Disconnect spark plug cap from end of plug. Clean out debris from around spark plug.
2. Using a spark plug wrench, remove the spark plug.
3. Inspect the spark plug: If the electrode is oily, clean it using a clean, dry rag. If the electrode has deposits on it, polish it using emery paper. If the white insulator is cracked or chipped, the spark plug needs to be replaced.

Recommended Spark Plugs	
NGK®	BP-6ES
NHSP® / TORCH®	F6TC

NOTICE: Using an incorrect spark plug may damage the engine.

4. When installing a new spark plug, adjust the plug’s gap to the specification on the Specifications chart. Do not pry against the electrode, the spark plug can be damaged.
5. Install the new spark plug or the cleaned spark plug into the engine.
   - **Gasket-style**: Finger-tighten until the gasket contacts the cylinder head, then tighten about 1/2-2/3 turn more.
   - **Non-gasket-style**: Finger-tighten until the plug contacts the cylinder head, then tighten about 1/16 turn more.

NOTICE: Tighten the spark plug properly.
If loose, the spark plug will cause the engine to overheat.
If overtightened, the threads in the engine block will be damaged.

6. Apply dielectric spark plug boot protector (not included) to the end of the spark plug and reattach the wire securely.

Long-Term Storage

When the equipment is to remain idle for longer than 20 days, prepare the engine for storage as follows:

1. **CLEANING**:
   Wait for engine to cool, then clean engine with dry cloth. **NOTICE: Do not clean using water.** The water will gradually enter the engine and cause rust damage. Apply a thin coat of rust preventive oil to all metal parts.
2. **FUEL:**

   To protect the fuel tank during storage, fill the tank with gasoline that has been treated with a fuel stabilizer additive. Follow fuel stabilizer manufacturer's recommendations for use. Refer to *Checking and Filling Fuel* on page 9.

⚠WARNING! TO PREVENT SERIOUS INJURY FROM FIRE:
Fill tank in a well-ventilated area away from ignition sources. If the engine is hot from use, shut the engine off and wait for it to cool before adding fuel. Do not smoke.

3. **LUBRICATION:**
   a. Change engine oil.
   b. Clean out area around spark plug. Remove spark plug and pour one tablespoon of engine oil into cylinder through spark plug hole.
   c. Replace spark plug, but leave spark plug cap disconnected.
   d. Pull Starter Handle to distribute oil in cylinder. Stop after one or two revolutions when you feel the piston start the compression stroke (when you start to feel resistance).
4. **STORAGE AREA:**
   Cover and store in a dry, level, well-ventilated area out of reach of children. Storage area should also be away from ignition sources, such as water heaters, clothes dryers, and furnaces.

NOTICE: During extended storage periods the Engine must be started every 3 months and allowed to run for 15–20 minutes or the Warranty is VOID.

5. **STARTING ENGINE DURING/AFTER STORAGE:**
   Before starting the Engine during or after storage, keep in mind that untreated gasoline will deteriorate quickly. Drain the fuel tank and change to fresh fuel if untreated gasoline has been sitting for a month, if treated gasoline has been sitting beyond the fuel stabilizer's recommended time period, or if the Engine does not start. For Engine starting instructions refer to Starting the Engine on page 9.

PREDATOR®
ENGINES

Troubleshooting

Problem	Possible Causes	Probable Solutions
Engine will not start	FUEL RELATED:	FUEL RELATED:
	1. No fuel in tank or fuel valve closed.	1. Fill fuel tank with fresh 87+ octane stabilizer-treated unleaded gasoline and open fuel valve. **Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).**
	2. Choke not in START position, cold engine.	2. Move Choke to START position.
	3. Gasoline with more than 10% ethanol used. (E15, E20, E85, etc.)	3. Clean out ethanol rich gasoline from fuel system. Replace components damaged by ethanol. Use fresh 87+ octane stabilizer-treated unleaded gasoline only. **Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).**
	4. Low quality or deteriorated, old gasoline.	4. Use fresh 87+ octane stabilizer-treated unleaded gasoline. **Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).**
	5. Carburetor not primed.	5. Pull on Starter Handle to prime.
	6. Dirty fuel passageways.	6. Clean out passageways using fuel additive. Heavy deposits may require further cleaning.
	7. Carburetor needle stuck. Fuel can be smelled in the air.	7. **Gently** tap side of carburetor float chamber with screwdriver handle.
	8. Too much fuel in chamber. This can be caused by the carburetor needle sticking.	8. Turn Choke to RUN position. Remove spark plug and pull the start handle several times to air out the chamber. Reinstall spark plug and set Choke to START position.
	9. Clogged Fuel Filter.	9. Replace Fuel Filter.
	IGNITION (SPARK) RELATED:	IGNITION (SPARK) RELATED:
	1. Spark plug cap not connected securely.	1. Connect spark plug cap properly.
	2. Spark plug electrode wet or dirty.	2. Clean spark plug.
	3. Incorrect spark plug gap.	3. Correct spark plug gap.
	4. Spark plug cap broken.	4. Replace spark plug cap.
	5. Incorrect spark timing or faulty ignition system.	5. Have qualified technician diagnose/ repair ignition system.
	COMPRESSION RELATED:	COMPRESSION RELATED:
	1. Cylinder not lubricated. Problem after long storage periods.	1. Pour tablespoon of oil into spark plug hole. Crank engine a few times and try to start again.
	2. Loose or broken spark plug. (Hissing noise will occur when trying to start.)	2. Tighten spark plug. If that does not work, replace spark plug. If problem persists, may have head gasket problem, see #3.
	3. Loose cylinder head or damaged head gasket. (Hissing noise will occur when trying to start.)	3. Tighten head. If that does not remedy problem, replace head gasket.
	4. Engine valves or tappets mis-adjusted or stuck.	4. Have qualified technician adjust/ repair valves and tappets.
	ENGINE OIL RELATED:	ENGINE OIL RELATED:
	1. Low engine oil.	1. Fill engine oil to proper level. Check engine oil before EVERY use.
	2. Engine mounted on slope, triggering low oil shutdown.	2. Operate engine on level surface. Check engine oil level.

Follow all safety precautions whenever diagnosing or servicing the equipment or engine.

Problem	Possible Causes	Probable Solutions
Engine misfires	1. Spark plug cap loose. 2. Incorrect spark plug gap or damaged spark plug. 3. Defective spark plug cap. 4. Old or low quality gasoline. 5. Incorrect compression.	1. Check cap and wire connections. 2. Re-gap or replace spark plug. 3. Replace spark plug cap. 4. Use only fresh 87+ octane stabilizer-treated unleaded gasoline. **Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).** 5. Diagnose and repair compression. (Use **Engine will not start: COMPRESSION RELATED** section.)
Engine stops suddenly	1. Fuel tank empty or full of impure or low quality gasoline. 2. Low oil shutdown. 3. Defective fuel tank cap creating vacuum, preventing proper fuel flow. 4. Faulty magneto. 5. Disconnected or improperly connected spark plug cap.	1. Fill fuel tank with fresh 87+ octane stabilizer-treated unleaded gasoline. **Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).** 2. Fill engine oil to proper level. Check engine oil before EVERY use. 3. Test/replace fuel tank cap. 4. Have qualified technician service magneto. 5. Secure spark plug cap.
Engine stops when under heavy load	1. Dirty air filter 2. Engine running cold.	1. Clean element. 2. Allow engine to warm up prior to operating equipment.
Engine knocks	1. Old or low quality gasoline. 2. Engine overloaded. 3. Incorrect spark timing, deposit buildup, worn engine, or other mechanical problems.	1. Fill fuel tank with fresh 87+ octane stabilizer-treated unleaded gasoline. **Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).** 2. Do not exceed equipment's load rating. 3. Have qualified technician diagnose and service engine.
Engine backfires	1. Impure or low quality gasoline. 2. Engine too cold. 3. Intake valve stuck or overheated engine. 4. Incorrect timing.	1. Fill fuel tank with fresh 87+ octane stabilizer-treated unleaded gasoline. **Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).** 2. Use cold weather fuel and oil additives to prevent backfiring. 3. Have qualified technician diagnose and service engine. 4. Check engine timing.
After sudden impact, engine will run, but equipment will not operate	Shaft key or other shear pin broken by impact to disconnect engine and limit damage.	Have qualified technician check and replace broken shaft key or other shear pins.

Follow all safety precautions whenever diagnosing or servicing the equipment or engine.

Limited 90 Day Warranty (Retail)

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS, EXCEPT FOR THE EMISSIONS CONTROL SYSTEM WARRANTY BELOW.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

Emissions Control System Warranty

The California Air Resources Board and Harbor Freight Tools (HFT) are pleased to explain the emissions control system warranty on your 2017 Small Off-Road Engine, in addition to the Retail Warranty above. In California, new equipment that uses small off-road engines must be designed, built, and equipped to meet the State's stringent anti-smog standards. HFT must warrant that the emissions control system on your engine will be free from defects in material and workmanship for two (2) years, provided there has been no abuse, neglect, or improper maintenance of your engine.

Your emissions control system may include parts such as the carburetor or fuel-injection system, the ignition system, catalytic converter, fuel tanks, fuel lines, fuel caps, valves, canisters, vapor hoses, clamps, connectors, and other emissions-related assemblies.

Where a warrantable condition exists, HFT will repair or replace, at our option, your engine if at no cost to you, including diagnosis, parts and labor.

MANUFACTURER'S WARRANTY COVERAGE

This emissions control system is warranted for two years. If any emission-related part on your engine is defective, the part will be repaired or replaced by HFT.

OWNER'S WARRANTY RESPONSIBILITIES

As the engine owner, you are responsible for the performance of the required maintenance listed in your Owner's Manual.

As the engine owner, you should however be aware that HFT may deny you warranty coverage if your engine or a part has failed due to abuse (including failure to follow the fuel use instructions contained in this manual), neglect, improper maintenance, or unapproved modifications.

You are responsible for contacting HFT as soon as the problem exists in order to obtain warranty repair or replacement, by doing either of the following: (a) contact HFT product support at 1-888-866-5797 or predator@harborfreight.com; or (b) bring the to your nearest Harbor Freight Tools retail store. The nearest Harbor Freight Tools retail store can be found on the internet at http://www.harborfreight.com. The warranty repairs or replacement should be completed in a reasonable amount of time, not to exceed 30 days. If you have a question regarding your warranty coverage, you should contact HFT product support at 1-888-866-5797 or predator@harborfreight.com.

GENERAL EMISSIONS WARRANTY COVERAGE

a) The warranty period begins on the date the engine or equipment is delivered to an ultimate purchaser. The warranty period is two years.

b) HFT warrants to the initial owner and each subsequent owner that the engine is:
   1. Designed, built, and equipped so as to conform with all applicable regulations adopted by the Air Resources Board; and
   2. Free from defects in materials and workmanship that causes the failure of a warranted part for a period of two years.

c) The warranty on emissions-related parts is as follows:
   1. Any warranted part that is not scheduled for replacement as required maintenance in the written instructions provided, is warranted for the warranty period stated above. If any such part fails during the period of warranty coverage, it will be repaired or replaced HFT. Any such part repaired or replaced under the warranty will be warranted for the remaining warranty period.
   2. Any warranted part that is scheduled only for regular inspection in the written instructions is warranted for the warranty period stated above. A statement in the written instructions to the effect of "repair or replace as necessary" does not reduce the period of warranty coverage. Any such part repaired or replaced under warranty will be warranted for the remaining warranty period.
   3. Any warranted part that is scheduled for replacement as required maintenance in the written instructions will be warranted for the period of time prior to the first scheduled replacement point for that part. If the part fails prior to the first scheduled replacement, the part will be repaired or replaced by HFT. Any such part repaired or replaced under warranty will be warranted for the remainder of the period prior to the first scheduled replacement point for the part.
   4. Repair or replacement of any warranted part under the warranty will be performed at no charge to the owner at a retail store or by HFT paying for shipping the product for repair.
   5. Notwithstanding the provisions herein, warranty services or repairs will be provided at all retail stores or by contacting HFT product support at 1-888-866-5797 or predator@harborfreight.com.
   6. The owner will not be charged for diagnostic labor that leads to the determination that a warranted part is in fact defective, provided that such diagnostic work is performed at a retail store.
   7. HFT is liable for damages to other engine components proximately caused by a failure under warranty of any warranted part.
   8. Throughout the emissions warranty period stated above, HFT will maintain a supply of warranted parts sufficient to meet the expected demand for such parts.
   9. Any replacement part may be used in the performance of any warranty maintenance or repairs and will be provided without charge to the owner. Such use will not reduce the warranty obligations of HFT.
   10. Add-on or modified parts that are not approved by HFT may not be used. The use of any non-exempted add-on or modified parts will be grounds for disallowing a warranty claim. HFT is not liable to warrant failures of warranted parts caused by the use of a non-exempted add-on or modified part.

d) Emission Warranty Parts List.
   1. Fuel Metering System
      a. Carburetor and its internal parts (and/or pressure regulator or fuel injection system).
      b. Fuel tank.
      c. Cold start enrichment system.
      d. Air/fuel ratio feedback and control system.
   2. Air Induction System
      a. Controlled hot air intake system.
      b. Intake manifold.
      c. Air filter.
   3. Ignition System
      a. Spark plugs.
      b. Magneto ignition system.
      c. Spark advance/retard system.
   4. Catalyst System (if so equipped)
      a. Exhaust pipe stud/exhaust manifold.
      b. Thermal reactor.
      c. Catalytic converter (if so equipped).
   5. Particulate Controls
      a. Traps, filters, precipitators, and any other device used to capture particulate emissions.
   6. Miscellaneous Items Used in Above Systems
      a. Vacuum, temperature and time sensitive valves and switches.
      b. Hoses, belts, connectors, and assemblies.
   7. Evaporative Emission Control System
      a. Fuel tank.
      b. Fuel caps, valves, canisters, filters, vapor hoses, clamps, connectors, belts, and assemblies.

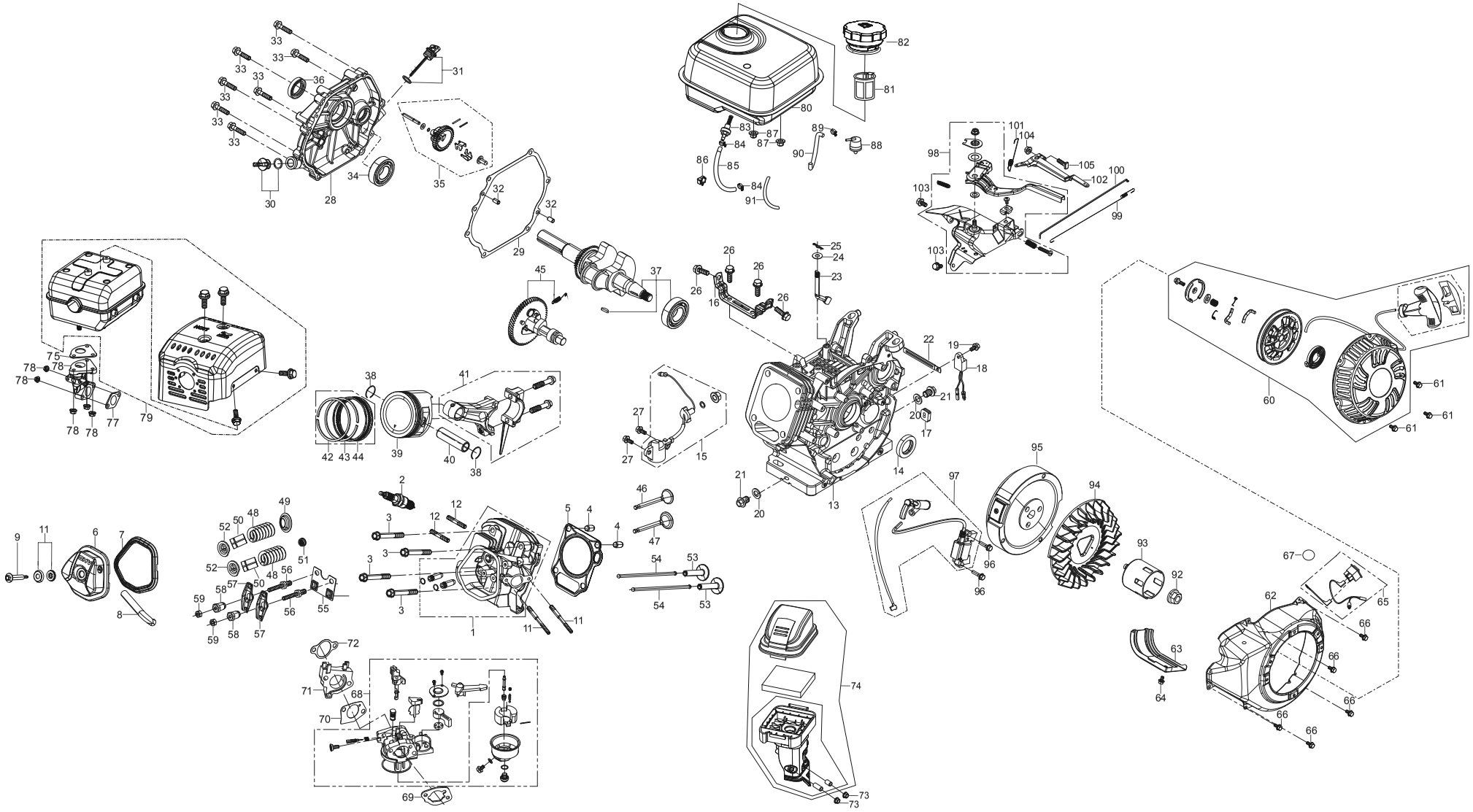
HFT provides with each product written instructions for the maintenance and use of the product by the owner.

Parts List

Part	Description	Qty
1	Head Subassembly, Cylinder	1
2	Plug, Spark	1
3	Bolt, Cylinder Head	4
4	Pin	2
5	Gasket, Cylinder Head	1
6	Cover Subassembly, Cylinder Head	1
7	Gasket, Cylinder Head Cover	1
8	Tube, Breather	1
9	Bolt Subassembly, Cylinder Head Cover	1
10	Bolt Subassembly, Cylinder Head Cover	1
11	Stud	2
12	Stud	2
13	Crankcase Subassembly	1
14	Seal, Oil	1
15	Sensor, Engine Oil	1
16	Frame, Fuel Tank Installation	2
17	Plug, Rubber	2
18	Protector, Oil	1
19	Bolt	1
20	Washer	2
21	Bolt, Drain Plug	2
22	Clip	1
23	Arm, Governor	1
24	Ring, Seal	1
25	Pin	1
26	Bolt	4
27	Bolt	2
28	Cover , Crankcase	1
29	Gasket, Crankcase	1
30	Plug Subassembly, Engine Oil	1
31	Dipstick Subassembly, Oil	1
32	Pin	2
33	Bolt	7
34	Bearing	1
35	Gear Asm, Governor	1
36	Seal, Oil	1
37	Crankshaft Asm.	1
38	Piston	2
39	Pin, Piston	1
40	Clip, Piston Pin	1
41	Rod, Connecting	1
42	Primary Ring	1
43	Secondary Ring	1
44	Ring Set, Oil	1
45	Camshaft Asm.	1
46	Valve, Intake	1
47	Valve, Exhaust	1
48	Spring, Valve	2
49	Retainer, Valve Spring	1
50	Valve Key	2
51	Guide, Seal	1
52	Retainer, Valve Spring	2
53	Lifter, Valve	2

Part	Description	Qty
54	Tappet, Valve	2
55	Plate Subassembly, Lifter Stopper	1
56	Bolt, Valve Adjusting	2
57	Rocker, Valve	2
58	Nut, Valve Adjusting	2
59	Nut, Valve Lock	2
60	Starter Asm, Recoil	1
61	Bolt	4
62	Shroud	1
63	Shroud, Cylinder Body	1
64	Bolt	1
65	Switch Subassembly, Stop Engine	1
66	Bolt	5
67	End Cap	1
68	Carburetor Asm.	1
69	Gasket, Air Cleaner	1
70	Gasket, Carburetor	1
71	Plate, Carburetor Insulator	1
72	Gasket, Carburetor Insulator	1
73	Nut	2
74	Cleaner, Air	1
75	Block, Muffler Seat Reinforcing	1
76	Pipe, Exhaust	1
77	Gasket, Exhaust Outlet	1
78	Nut	5
79	Muffler Asm.	1
80	Tank, Fuel	1
81	Strainer, Fuel	1
82	Cover, Fuel Tank	1
83	Outlet Subassembly, Fuel Tank Oil	1
84	Clamp	2
85	Tube, Fuel	1
86	Clip	1
87	Nut	2
88	Valve, One Way	1
89	Clamp	2
90	Hose, Fuel Vapor Rubber	1
91	Hose, Air Cleaner Rubber	1
92	Nut, Flywheel	1
93	Pulley,Starter	1
94	Impeller	1
95	Flywheel Subassembly	1
96	Bolt	2
97	Coil, Ignition	1
98	Control Subassembly, Throttle	1
99	Spring, Throttle Valve Returning	1
100	Rod, Governor	1
101	Spring, Governor	1
102	Support Subassembly, Governor	1
103	Bolt	1
104	Nut	1
105	Bolt, Governor Support	1

Assembly Diagram



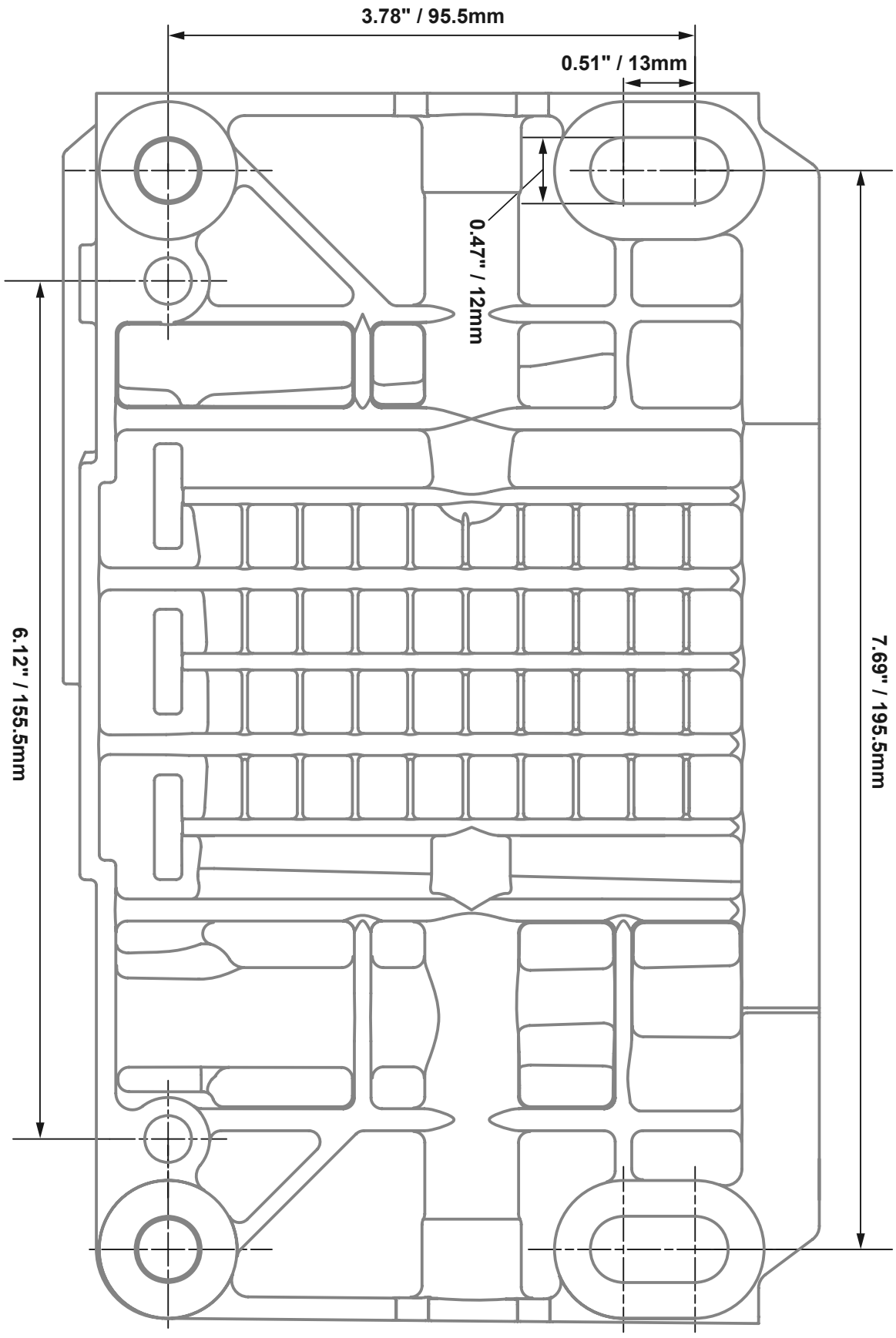
Record Product's Serial Number Here:_____

Note: If product has no serial number, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.

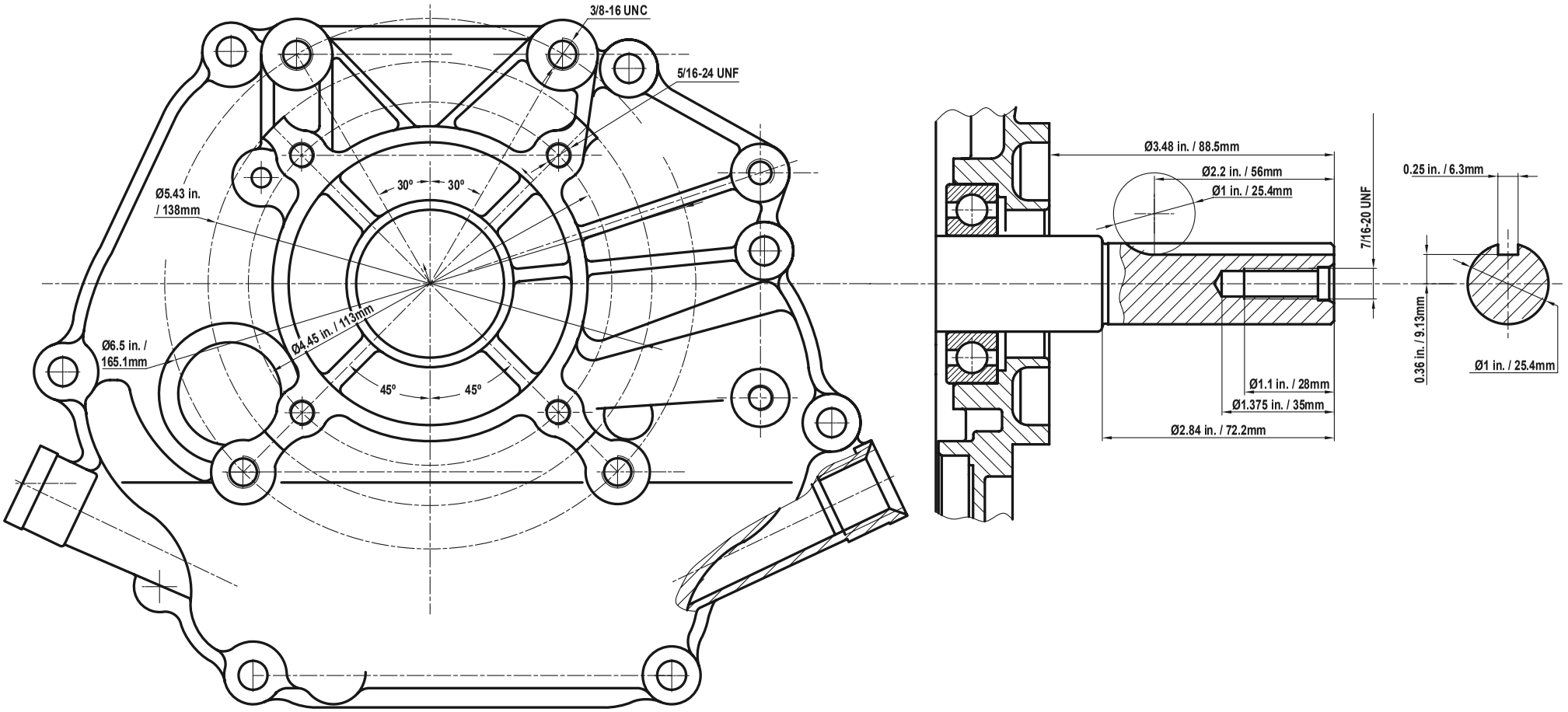
Mounting Hole Diagram

Note: Not to scale.



Power Take-Off Diagram

Note: Not to scale.



PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LISTS AND ASSEMBLY DIAGRAMS IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

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ENGINES

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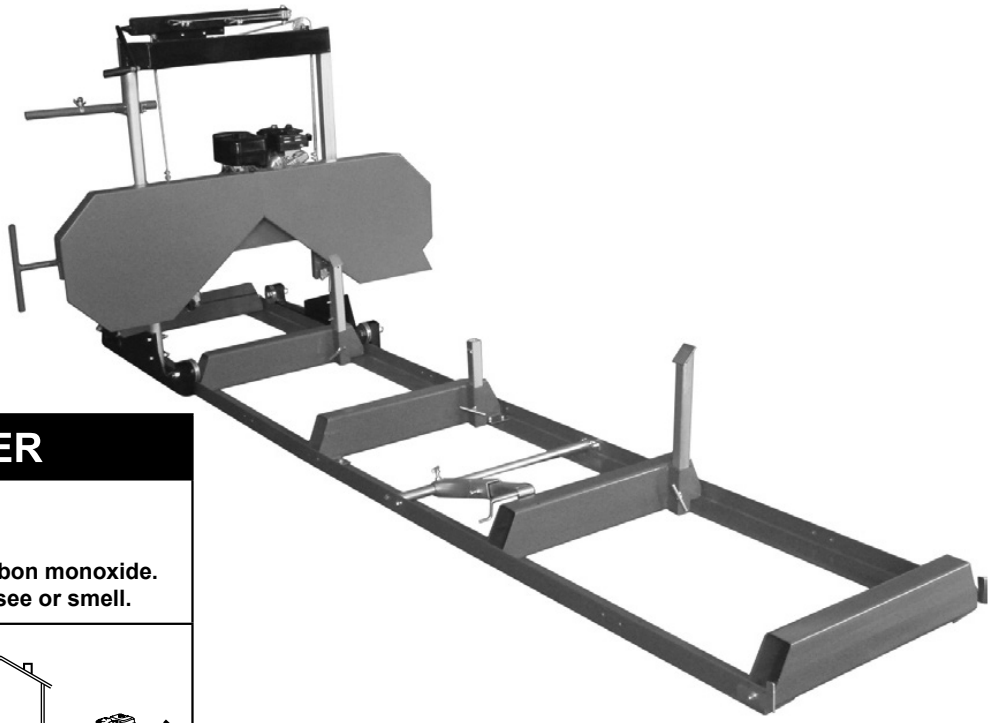
Owner's Manual & Safety Instructions

Save This Manual Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

CENTRAL MACHINERY
POWERED BY PREDATOR ENGINES

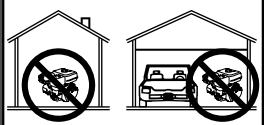
301cc SAW MILL



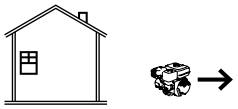
⚠ DANGER

Using an engine indoors CAN KILL YOU IN MINUTES.

Engine exhaust contains carbon monoxide. This is a poison you cannot see or smell.



NEVER use inside a home or garage, EVEN IF doors and windows are open.



Only use OUTSIDE and far away from windows, doors, and vents.

Visit our website at: http://www.harborfreight.com
Email our technical support at: productsupport@harborfreight.com
or engine technical support at: predator@harborfreight.com

ITEM 62366

REV 14I

When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call 1-888-866-5797 as soon as possible.

⚠ WARNING

Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

Table of Contents

WARNING SYMBOLS AND DEFINITIONS	
⚠	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
⚠ DANGER	Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
⚠ WARNING	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
⚠ CAUTION	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
NOTICE CAUTION	Addresses practices not related to personal injury.

IMPORTANT SAFETY INFORMATION

WARNING! Read all instructions.
Failure to follow all instructions listed below may result in fire, serious injury and/or DEATH.
The warnings and precautions discussed in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

SAVE THESE INSTRUCTIONS

Set Up Precautions

1. Gasoline fuel and fumes are flammable, and potentially explosive. Use proper fuel storage and handling procedures. Do not store fuel or other flammable materials nearby.
2. Have multiple ABC class fire extinguishers nearby.
3. Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.
4. Set up and use only on a flat, level, well-ventilated surface.
5. Wear ANSI-approved safety goggles, heavy-duty work gloves, and dust mask/respirator during set up.
6. Use only lubricants and fuel recommended in the engine manual or in the Specifications chart of this manual.

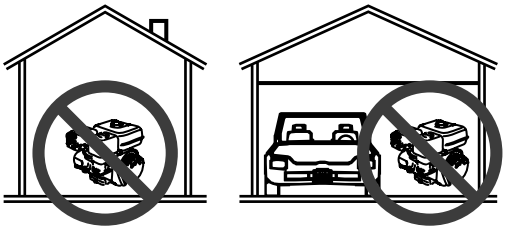
Engine Precautions

Follow engine precautions and instructions in the included engine instruction manual.

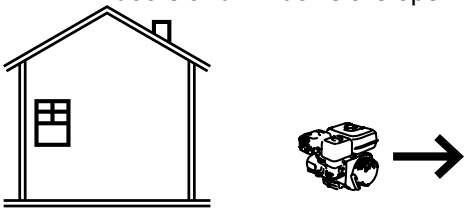
Operating Precautions

1. 

CARBON MONOXIDE HAZARD
Using an engine indoors CAN KILL YOU IN MINUTES.
Engine exhaust contains carbon monoxide. This is a poison you cannot see or smell.



NEVER use inside a home or garage, EVEN IF doors and windows are open.



Only use OUTSIDE and far away from windows, doors, and vents.

2. Keep children away from the equipment, especially while it is operating.
3. Do not leave the equipment unattended when it is running. Turn off the equipment (and remove safety keys, if available) before leaving the work area.
4. Wear ANSI-approved safety glasses, hearing protection, and NIOSH-approved dust mask/ respirator under a full face shield during use.
5. Wear heavy-duty work gloves when handling the blade.
6. People with pacemakers should consult their physician(s) before use. Electromagnetic fields in close proximity to a heart pacemaker could cause pacemaker interference or pacemaker failure. Caution is necessary when near the engine's magneto or recoil starter.
7. Use only accessories that are recommended by Harbor Freight Tools for your model. Accessories that may be suitable for one piece of equipment may become hazardous when used on another piece of equipment.

8. Do not operate in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Gasoline-powered engines may ignite the dust or fumes.

9. Stay alert, watch what you are doing and use common sense when operating this piece of equipment. Do not use this piece of equipment while tired or under the influence of drugs, alcohol or medication.

10. Do not overreach. Keep proper footing and balance at all times. This enables better control of the equipment in unexpected situations.

11. Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.

12. Parts, especially exhaust system components, get very hot during use. Stay clear of hot parts.

13. Do not cover the engine or equipment during operation.

14. Keep the equipment, engine, and surrounding area clean at all times.

15. Use the equipment, accessories, etc., in accordance with these instructions and in the manner intended for the particular type of equipment, taking into account the working conditions and the work to be performed. Use of the equipment for operations different from those intended could result in a hazardous situation.

16. Do not operate the equipment with known leaks in the engine's fuel system.

17. WARNING: The brass components of this product contain lead, a chemical known to the State of California to cause cancer and birth defects or other reproductive harm. (California Health & Safety Code § 25249.5, *et seq.*)

18. WARNING: Some dust created by power sanding, sawing, grinding, drilling, and other construction activities, contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Some examples of these chemicals are:
    - Lead from lead-based paints
    - Crystalline silica from bricks and cement or other masonry products
    - Arsenic and chromium from chemically treated lumber

    Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles. (California Health & Safety Code § 25249.5, *et seq.*)

19. WARNING: This product contains or, when used, produces a chemical known to the State of California to cause cancer and birth defects or other reproductive harm. (California Health & Safety Code § 25249.5, *et seq.*)

20. When spills of fuel or oil occur, they must be cleaned up immediately. Dispose of fluids and cleaning materials as per any local, state, or federal codes and regulations. Store oil rags in a bottom-ventilated, covered, metal container.

21. Keep hands and feet away from moving parts. Do not reach over or across equipment while operating.

22. Before use, check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the equipment's operation. **If damaged, have the equipment serviced before using.** Many accidents are caused by poorly maintained equipment.

23. Use the correct equipment for the application. Do not modify the equipment and do not use the equipment for a purpose for which it is not intended.

Service Precautions

1. **Before service, maintenance, or cleaning:**
   a. **Turn the engine switch to its "OFF" position.**
   b. **Allow the engine to completely cool.**
   c. **Then, remove the spark plug wire(s) from the spark plug(s).**
2. Keep all safety guards in place and in proper working order. Safety guards include muffler, air cleaner, mechanical guards, and heat shields, among other guards.
3. **Do not alter or adjust any part of the equipment or its engine that is sealed by the manufacturer or distributor. Only a qualified service technician may adjust parts that may increase or decrease governed engine speed.**
4. Wear ANSI-approved safety goggles, heavy-duty work gloves, and dust mask/respirator during service.
5. Maintain labels and nameplates on the equipment. These carry important information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
6. Have the equipment serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the equipment is maintained. Do not attempt any service or maintenance procedures not explained in this manual or any procedures that you are uncertain about your ability to perform safely or correctly.
7. Store equipment out of the reach of children.
8. Follow scheduled engine and equipment maintenance.
9. Refueling:
   a. Do not smoke, or allow sparks, flames, or other sources of ignition around the equipment, especially when refuelling.
   b. Do not refill the fuel tank while the engine is running or hot.
   c. Do not fill fuel tank to the top. Leave a little room for the fuel to expand as needed.
   d. Refuel in a well-ventilated area only.

SAVE THESE INSTRUCTIONS.

Specifications

Fuel	Type	87+ octane stabilizer-treated unleaded gasoline
	Capacity	1 Gallon
Coolant Tank Capacity		4.2 Quarts
Blade Speed		3,279 FPM

Log Diameter	20″ Maximum
Board Width	20″ Maximum
Cutting Thickness	4-1/2″ Maximum
Cutting Length	9′-2″ Maximum (110″)

Note: Engine specifications are found in the engine manual supplied with this equipment.

Assembly

Read the ENTIRE IMPORTANT SAFETY INFORMATION section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

⚠WARNING

TO PREVENT SERIOUS INJURY:
Operate only with proper spark arrestor installed. Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrestor may be required.
The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

TO PREVENT SERIOUS INJURY: The Saw Mill is dangerous if assembled incorrectly.
If you do not feel completely comfortable assembling it, then have a qualified technician assemble it.

Note: For additional information regarding the parts listed, refer to Assembly Diagram near the end of this manual.

1. Secure Wheels (1) onto Right Wheel Frame (7a) with two Bolts M20x100 (6) and Nuts M20 (2). Attach Right Wheel Frame, Round Post (20) and the Round Clamp (10) with two Bolts M12x80 (8) and Nuts M12 (9).
   Note: Do not tighten Bolts (8) and Nuts (9) yet.

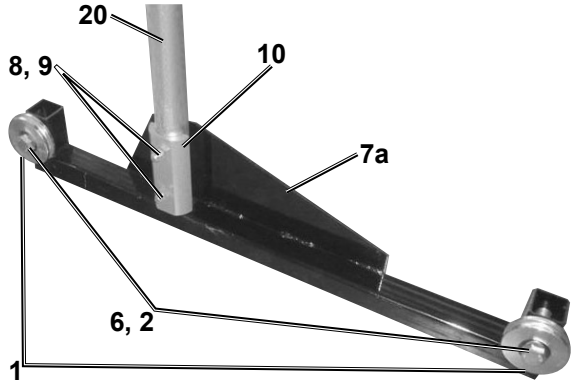


Figure A: Right Wheel Frame

2. Secure Wheels (1) onto Left Wheel Frame (3a) with two Bolts M20x100 (6) and Nuts M20 (2). Then attach Left Wheel Frame, Square Post (48) and Square Clamp (4) with two Bolts (58) and Hex Nuts (5).
   Note: Do not tighten Bolts (58) and Nuts (5) yet.

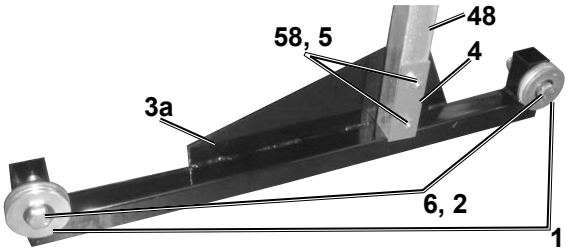


Figure B: Left Wheel Frame

3. Slide the Round Post (20) into the Blade Guard (50), as shown below. Adjust the bolts until Blade Guard can move smoothly on the round post. Then secure it in place with the Right Lock Handle (59).

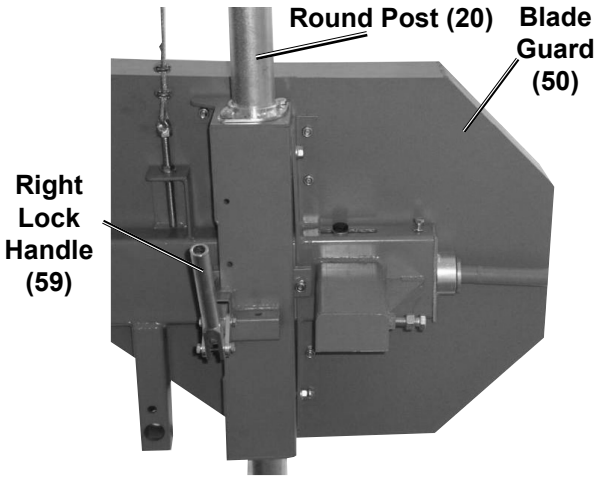


Figure C: Right Lock Handle

4. Slide the Square Post (48) into the Blade Guard, as shown below. Adjust the bolts until it can move smoothly on the square post. Then secure it in place with the Left Lock Handle (54).

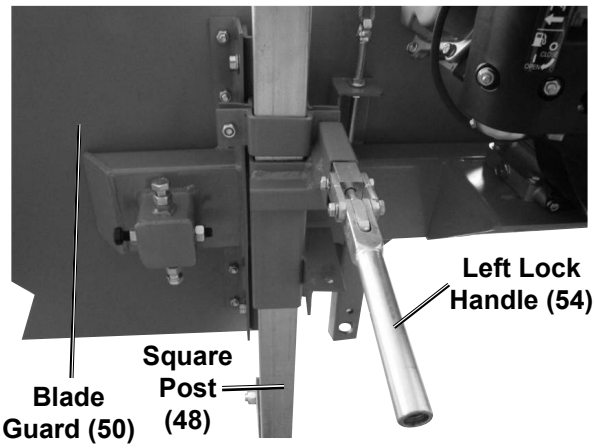


Figure D: Left Lock Handle

5. Lay out the Track sections (78, 92) as shown below.

6. Use the Bolts (22) and Nuts (25) to fasten the End Stops (79) to the Track Sections, as shown below.

7. Use the Flange Bolts (77) and Flange Nuts (84) to fasten the Center Support (90a) and Middle Supports (81a) to the Track Sections (78, 92), as shown below.

NOTE: The Track (78) and Track (92) must be aligned not only on the top surface, but also on the side surface. The gap between these two parts must be small. If the top surface of the Tracks are not aligned, use a grinder or file (not included) to smooth them out.

8. Install the Rocker Tube (88) and Round Tube (85) assembly as shown below.

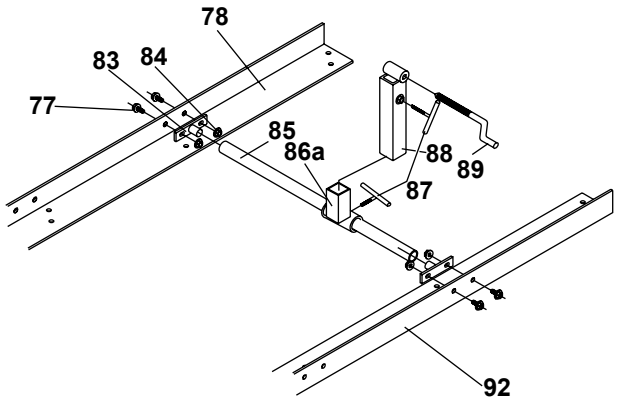


Figure F: Rocker Tube

9. Place the carriage onto the track.

10. Place the Top Frame (23) on the Posts (20, 48).

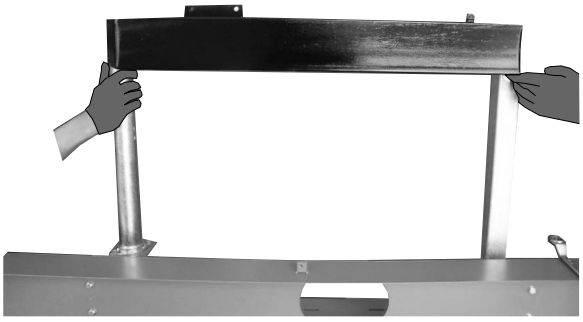


Figure G: Top Frame

NOTE: After assembly, the central distance of the Track must be 30.315″ ± 0.04″

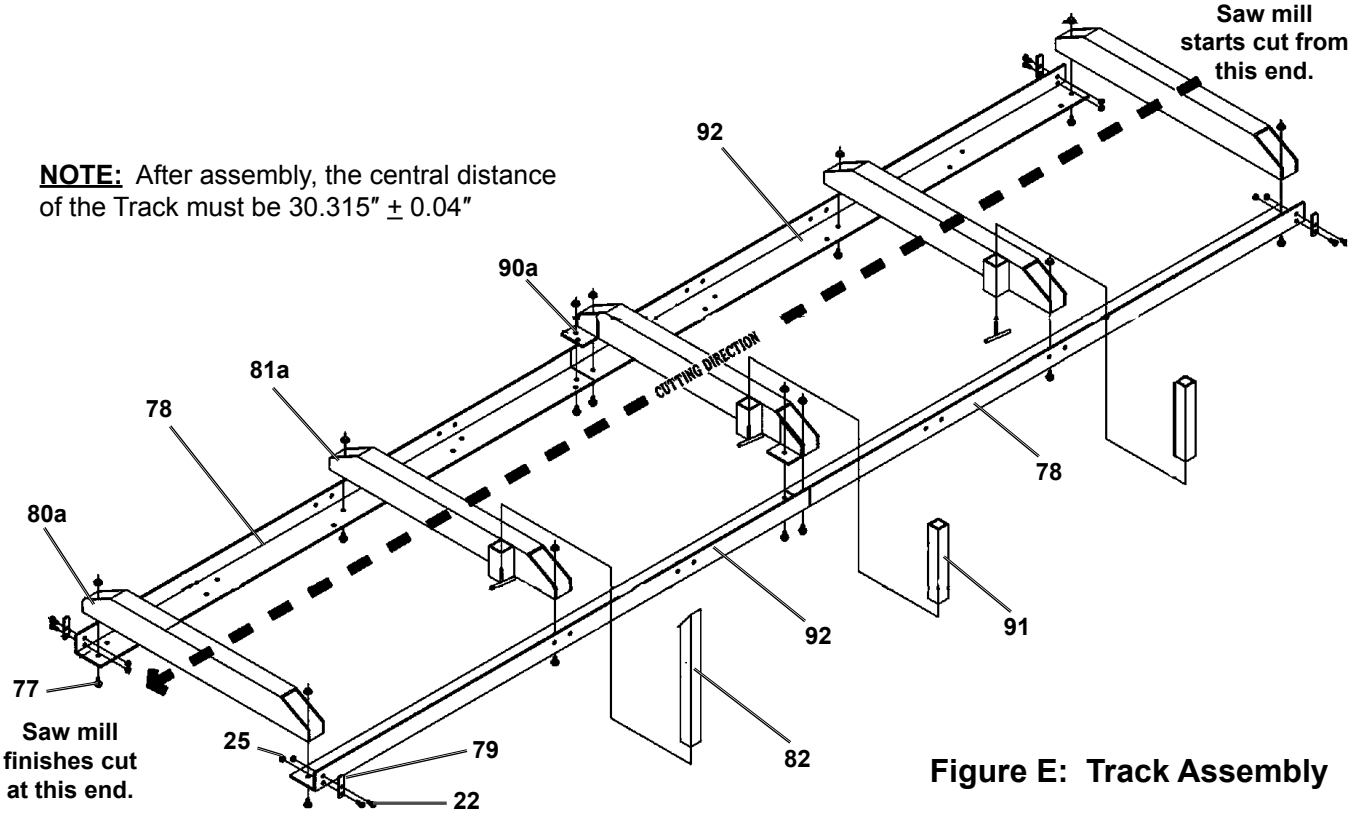


Figure E: Track Assembly

11. Secure the two Bolts (22) attaching the Top Frame (23) to the Round Post (20) as shown below.

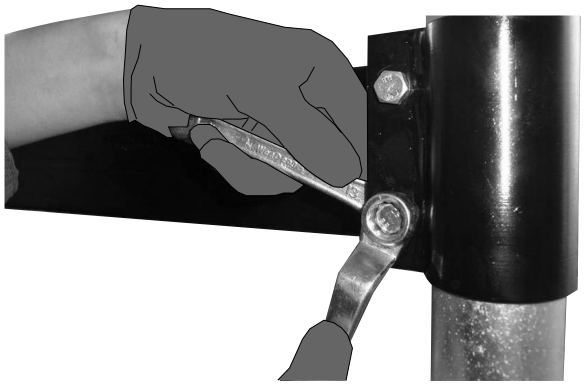


Figure H: Top Frame Bolts

12. Attach the Top Frame (23) to the Square Post (48) using the Bolts (49) and Top Frame Brace (101) as shown below.

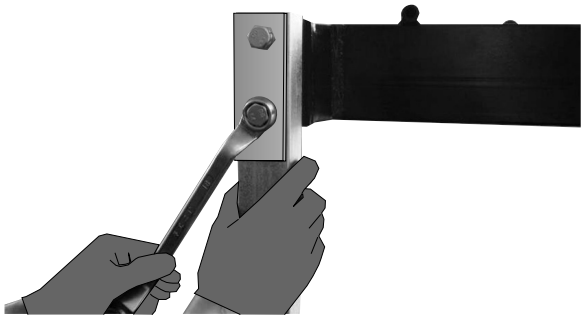


Figure I: Top Frame Bolts 2

13. Tighten the Bolts (8,58) and Nuts (5,9).

14. Attach the External Tube (34) and the Water Tank Tray (45) to the Top Frame (23) using the Bolts (44), Spring Washer (98), and Nut (99), as shown below.

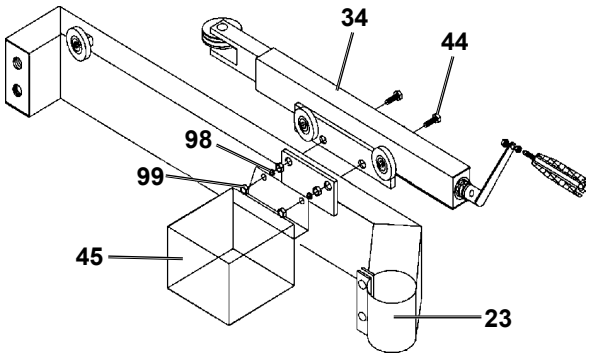


Figure J: Water Tank Tray and External Tube

15. Thread the Cable Anchor Bolts (46) into the Blade Guard (50) as shown below.

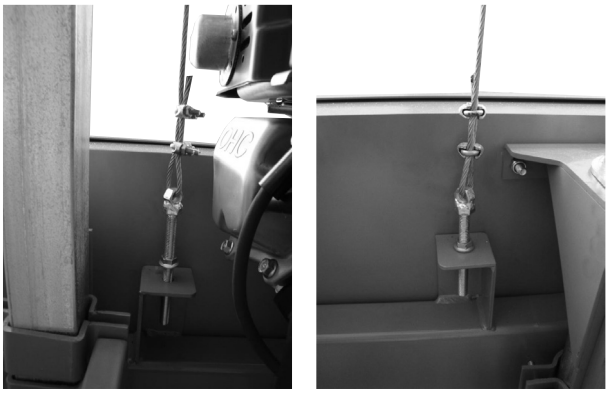


Figure K: Cable Anchor Bolt Locations

16. Route Cables as shown below. Hook the loops around the two posts on the back of the External Tube (34). The lower cable attaches to the lower post. Adjust the Cable Anchor Bolts (46) until the two cables are equal.

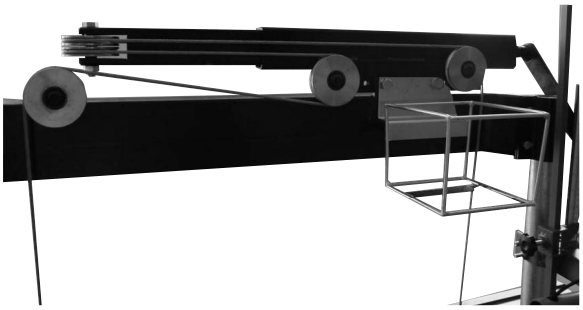


Figure L: Cable Route

17. Loosen the Bolt (70) and the Fixed Block (71) to move the Fixed Block away from the Blade. Rotate the Tension Handle (14) in a clockwise direction to properly tension the Blade, as shown below.

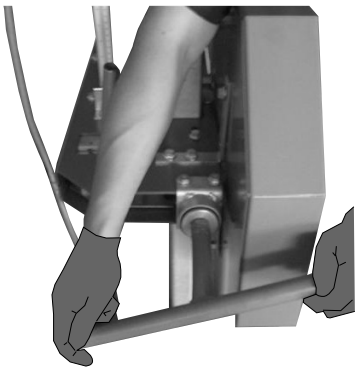


Figure M: Tension Handle

NOTE: Pull up on Blade at Center Guard. Allow for no more than 1/4″ - 1/2″ movement up or down (“give”) on the Blade. The 1/4″ - 1/2″ give indicates proper Blade tension.

18. Slide Fixed Block until it gently touches the Blade. Then tighten the Bolt, fastening it in place. See below. Repeat for the remaining Fixed Blocks until there is 0.02″-0.04″ clearance between Fixed Blocks and Blade.

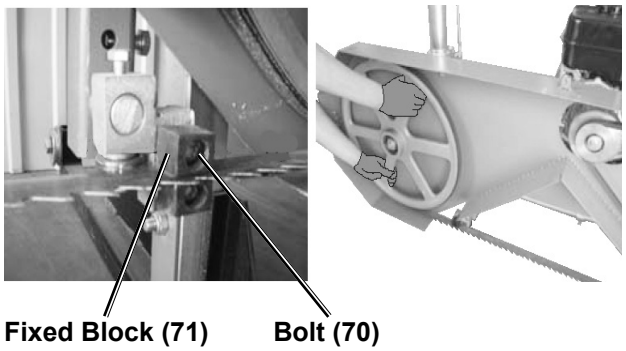


Figure N: Fixed Block and Manual Rotation

19. Rotate the Bandwheel (66) slowly counterclockwise, watching relative position of the Blade (69) and the Bandwheels (66).

20. If the Blade stays centered on the wheels, tighten the lock nuts shown on Figure O. If the Blade does not stay centered, adjust the bolts shown on Figure O slightly and then rotate the belt wheel again. See instructions that follow.

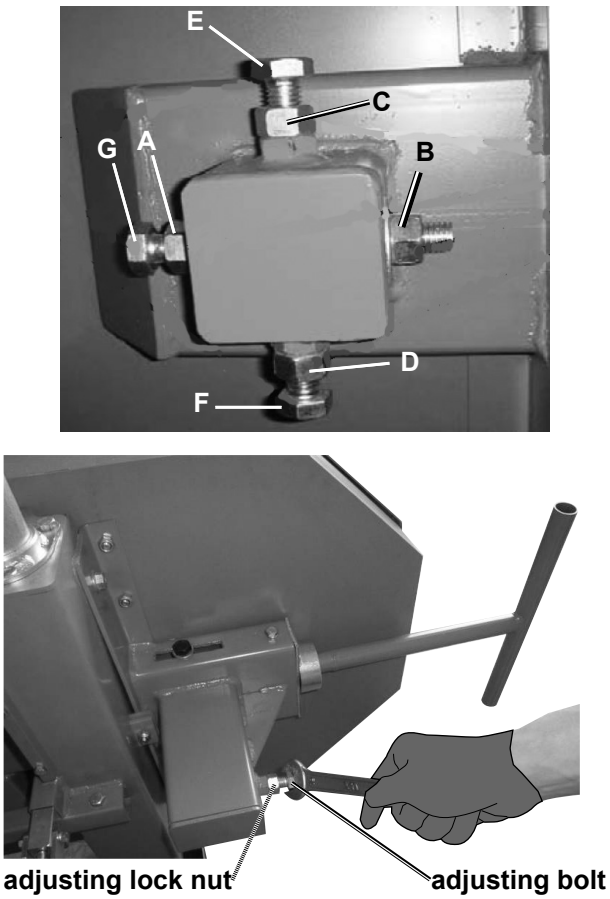


Figure O: Adjustment Bolts

NOTE: Adjust Blade again after replacement.

Refer to Figure O for the following instructions:

BEFORE any adjustment, loosen Bolts E and F and Nuts C and D.

If after replacement Blade starts to shift back towards operator, loosen Nut A and hold Bolt G with a wrench. Then tighten Nut A after adjustment.

If the Blade shifts back from the operator, loosen Nut B and hold Bolt G with a wrench. Then tighten Nut B after Blade adjustment.

Continue making small adjustments until Blade stays centered, AFTER any adjustment, tighten Bolts E and F and Nuts C and D.

21. Install Throttle Control (93) on Pushing Handle (94) as shown below.

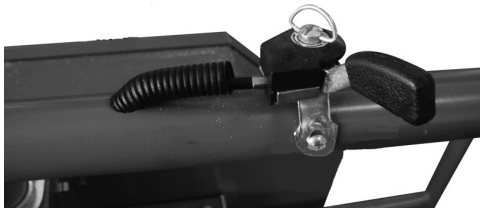


Figure P: Throttle Control

22. Lubricate the Round Post (20) and the Square Post (48) with lithium grease to allow the sawhead to move smoothly.

23. Install the Water Tank (95) into the Water Tank Tray (45).

24. Route the Water Tube (97) through the bracket on the lower right of the Blade Guard (50) Secure in place with the tip facing the blade using the water tube holding bolt shown below, but do not overtighten.

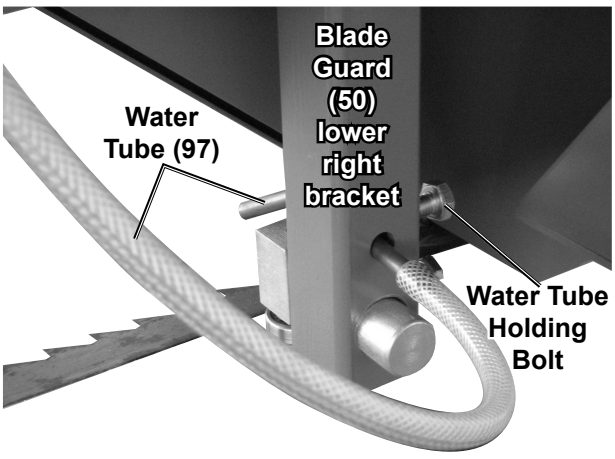


Figure Q: Water Tube

25. For horizontal Blade adjustment, loosen the Nut (47) and adjust the left and right Lock Handles (54,59) until the distance between the ends of the Blade and the top of the Middle Support (81a) are the same.

NOTE: Use a tape measure to verify distances match.

Operating Instructions

Read the ENTIRE IMPORTANT SAFETY INFORMATION section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

Engine Operation

Inspect engine and equipment looking for damaged, loose, and missing parts before set up and starting. If any problems are found, do not use equipment until fixed properly.

Start Procedure

Before starting the engine:

a. **Follow the Set Up Instructions to prepare the equipment. Follow all instructions in the separate engine manual provided with the engine.**

b. **Inspect the equipment and engine.**

c. **Fill the engine with the proper amount and type of fuel and oil.**

d. **Read the Equipment Operation section that follows.**

1. Start and operate the engine according to the provided engine manual.
2. Replacement engine operating instructions can be obtained from the engine manufacturer.

Equipment Operation

1. Wear heavy-duty work gloves, ANSI-approved goggles behind a full face shield, steel-toed work boots, and a dust mask.
2. Operate only with assistance.
3. Fill the Water Tank with clean water.
4. The maximum log diameter that can be cut is 20″. The maximum board width that can be cut is 20″. The lumber must be at least 3′ 8″ long and must rest on at least two Supports (81a, 90a) to prevent instability.
5. Cut branches off the lumber to be processed before milling.
6. ⚠**WARNING! To prevent death and serious injury.** Do not cut lumber containing foreign objects (nails, metal, etc.).
7. Choose the Short Log Supports (91) or the Long Log Supports (82) according to the lumber diameter.
8. Place the lumber to be cut on the Supports. See picture below. Brace the lumber against the Log Supports (82, 91) to prevent movement during milling. The lumber should be positioned so that the force of cutting holds it against the supports.

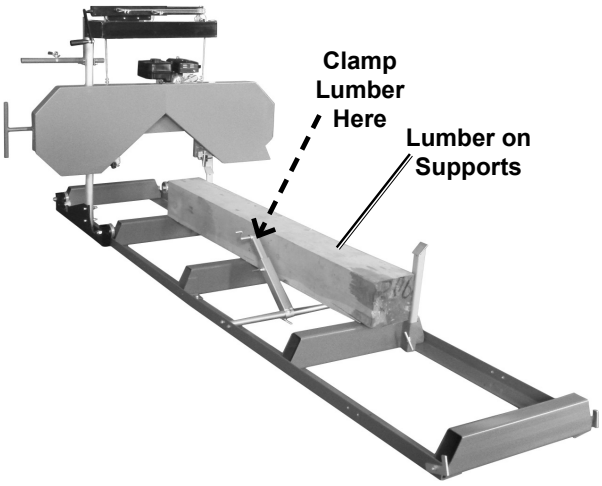


Figure R: Lumber Position

9. Clamp the lumber in place against the Log Supports (82, 91) using the Log Clamp (89) in the location shown above. **Position the Log Clamp is below the level of the blade.**
10. Tighten all Bolts and T-Handles on the Log Clamp (89) and the Log Supports (82, 91). Verify that they are securely in place before proceeding.

11. Align the Blade with the top of the lumber, loosen the Scale Knob and adjust the Scale Pointer to point at 0″ on the Scale. Tighten the Scale Pointer Knob.

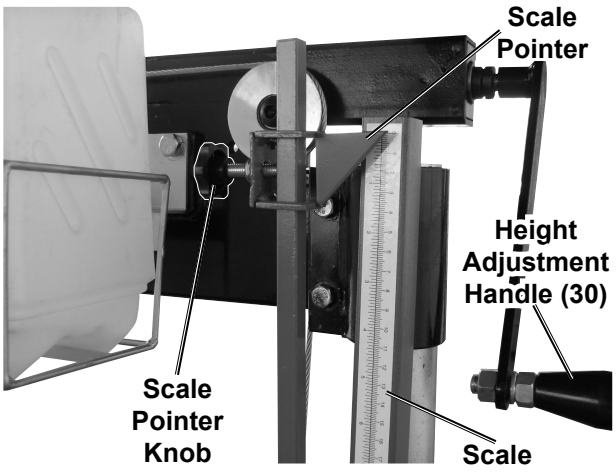


Figure S: Scale and Scale Pointer

12. Release both Lock Handles (54, 59). Turn the Height Adjustment Handle (30) and adjust the cutting height until the Scale Pointer points to the desired thickness. Engage both Lock Handles (54, 59).

13. The cut direction must be as shown below. If the log is cut from the other direction, the saw blade will push the lumber away from the supports and may cause the lumber to become unstable.

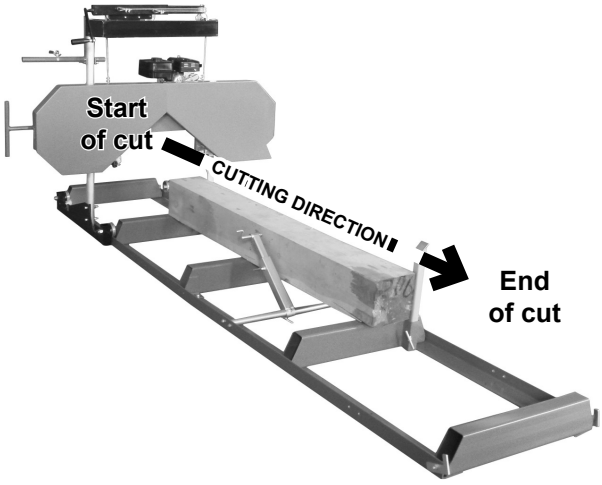


Figure T: Direction of Cut

14. ⚠**WARNING! The operator and any assistants must stay clear of the front and back of the blade whenever the engine is running.**

15. Start and operate the engine according to the provided engine manual.

16. Adjust the Throttle to bring the Blade up to speed. The Locking Ring can be turned to lock the Throttle in place.

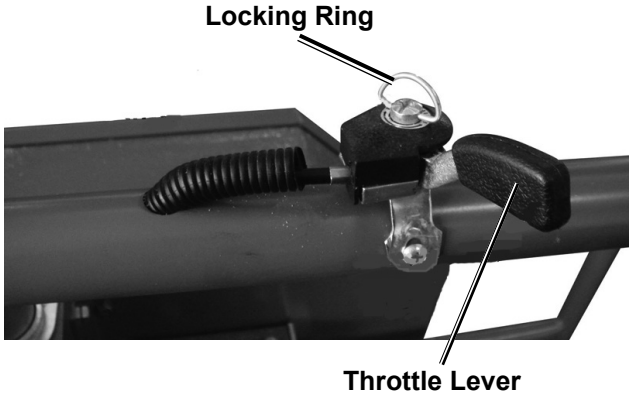


Figure U: Throttle Control

17. Throttle speed may need to be increased when the Saw is under load.

18. Move the Saw Head slowly along the track and against the lumber to make the cut.

NOTE: Repeated adjustments will need to be made during cutting.

19. **Shut off engine if blade binds, breaks, or another problem is suspected. Do not try to back the blade out of an incomplete but while engine is running.**

20. Trim off the rounded sides of the lumber.

21. After the lumber is squared-off, boards or posts can be cut.

22. To prevent accidents, turn off the engine and disconnect its spark plug wire after use. Wait for the engine to cool, clean external parts with clean cloth, then store the equipment out of children's reach according to the Storage instructions in this manual.

⚠WARNING

TO PREVENT SERIOUS INJURY FROM ACCIDENTAL STARTING:
Turn the Power Switch of the equipment to its "OFF" position, wait for the engine to cool, and disconnect the spark plug wire(s) before performing any inspection, maintenance, or cleaning procedures.

TO PREVENT SERIOUS INJURY FROM EQUIPMENT FAILURE:
Do not use damaged equipment. If abnormal noise, vibration, or excess smoking occurs, have the problem corrected before further use.

Maintenance Procedures

Many maintenance procedures, including those not detailed in this manual, will need to be performed by a qualified technician for safety. If you have any doubts about your ability to safely service the equipment or engine, have a qualified technician service the equipment instead.

Note: These procedures are in addition to the regular checks and maintenance explained as part of the regular operation of the engine and equipment.

Engine Maintenance and Service

Follow the instructions found in the included engine manual.

Equipment Lubrication

1. Lubricate the Bandwheel Axles and Square and Round Posts with machine oil before each use.
2. Lubricate the Tension Handle with grease monthly.

Storage

1. Wait for engine to cool, then clean equipment with clean cloth.
2. Clean the engine and/or prepare it for storage according to engine manual instructions.
3. Apply a thin coat of rust preventive oil to all uncoated metal parts.
4. Cover and store in a dry, well-ventilated area out of reach of children.
5. For cold weather operation, store the equipment in a cool dry area to prevent condensation and premature wear.

Equipment Troubleshooting

Problem	Possible Causes	Probable Solutions
Excessive blade breakage.	1. Insufficient blade tension. 2. Incorrect speed or feed rate. 3. Lumber loose. 4. Blade rubs against wheel flange. 5. Blade teeth too coarse for lumber, or blade too thick. 6. Teeth contacting lumber before blade up to full speed. 7. Misaligned guides.	1. Increase blade tension. 2. Adjust speed or feed rate for the lumber being cut. 3. Make sure lumber is securely positioned against supports. Remove stray branches that prevent proper positioning. 4. Adjust blade tracking. 5. Use recommended blade only. 6. Allow blade to reach operating speed before cutting. 7. Align guides.
Premature blade dulling.	1. Teeth too coarse. 2. Blade rotating too quickly. 3. Hard spots or scale in/on material. 4. Blade installed backwards. 5. Insufficient blade tension.	1. Use recommended blade only. 2. Use lower speed. 3. Reduce speed, increase feed pressure. 4. Properly install blade. 5. Tension blade properly.
Blade cuts crooked.	1. Lumber not square. 2. Feed pressure/rate too great. 3. Inadequate blade tension. 4. Dull blade. 5. Blade guide loose.	1. Adjust lumber so that it is square with the blade. 2. Reduce feed rate. 3. Increase blade tension slightly. 4. Replace blade. 5. Adjust and secure blade guide.
Blade cuts rough.	1. Too much blade speed and/ or rate of feed. 2. Blade is too coarse.	1. Reduce blade speed and feed rate. 2. Use recommended blade only.
Blade is twisting.	1. Cut is binding blade. 2. Blade tension too high.	1. Decrease feed pressure. 2. Decrease blade tension.
Unusual wear on back or side of blade.	1. Blade guides worn. 2. Blade guide bearing bracket is loose.	1. Replace blade guides. 2. Tighten blade guide bearing bracket.
Teeth ripping from blade.	1. Teeth too coarse. 2. Feed rate incorrect. 3. Lumber loose. 4. Teeth filled with debris.	1. Use recommended blade only. 2. Adjust feed rate. 3. Make sure lumber is securely positioned against supports. Remove stray branches that prevent proper positioning. 4. Clean debris off blade.

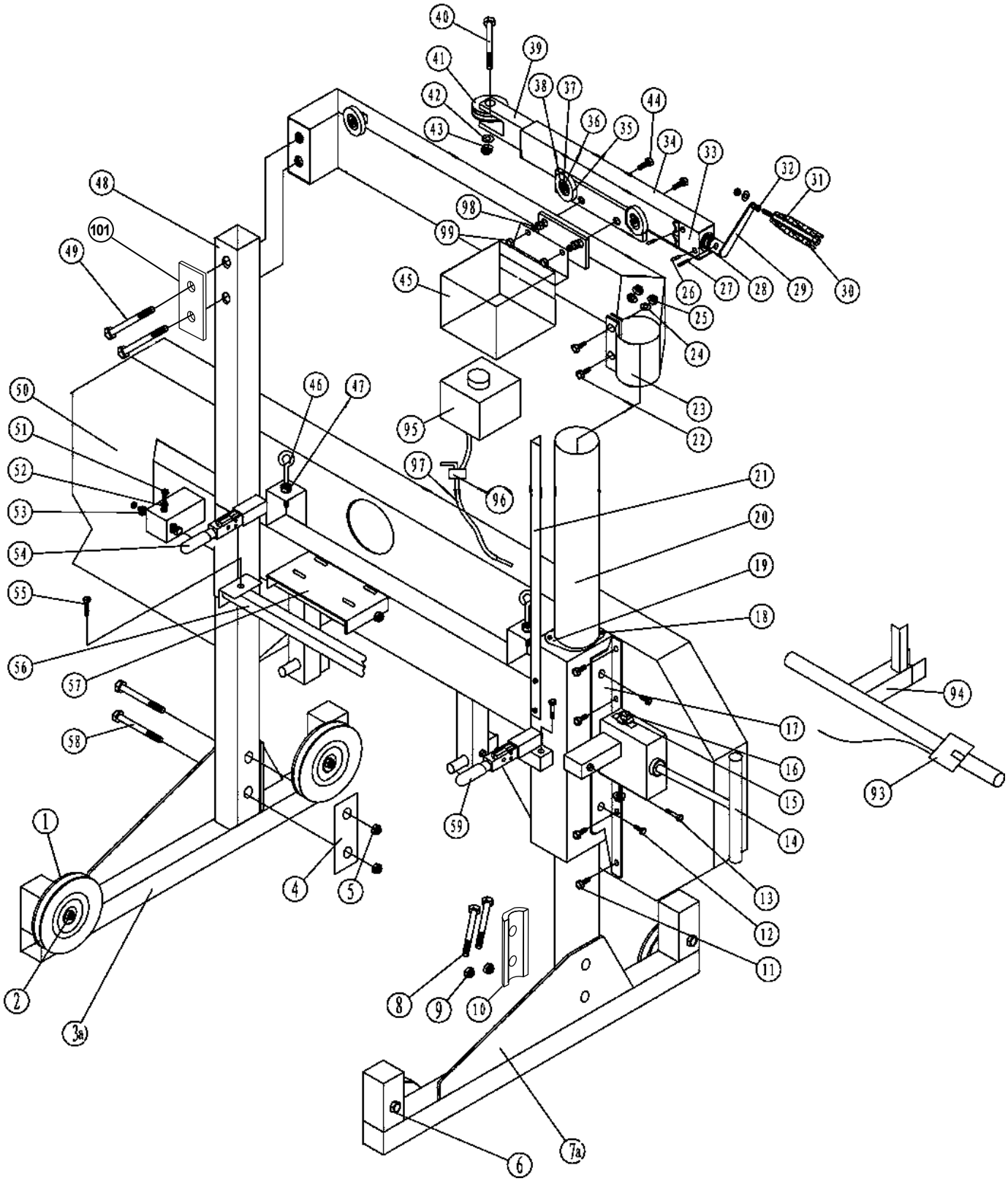
Follow all safety precautions whenever diagnosing or servicing the equipment or engine.

Parts List

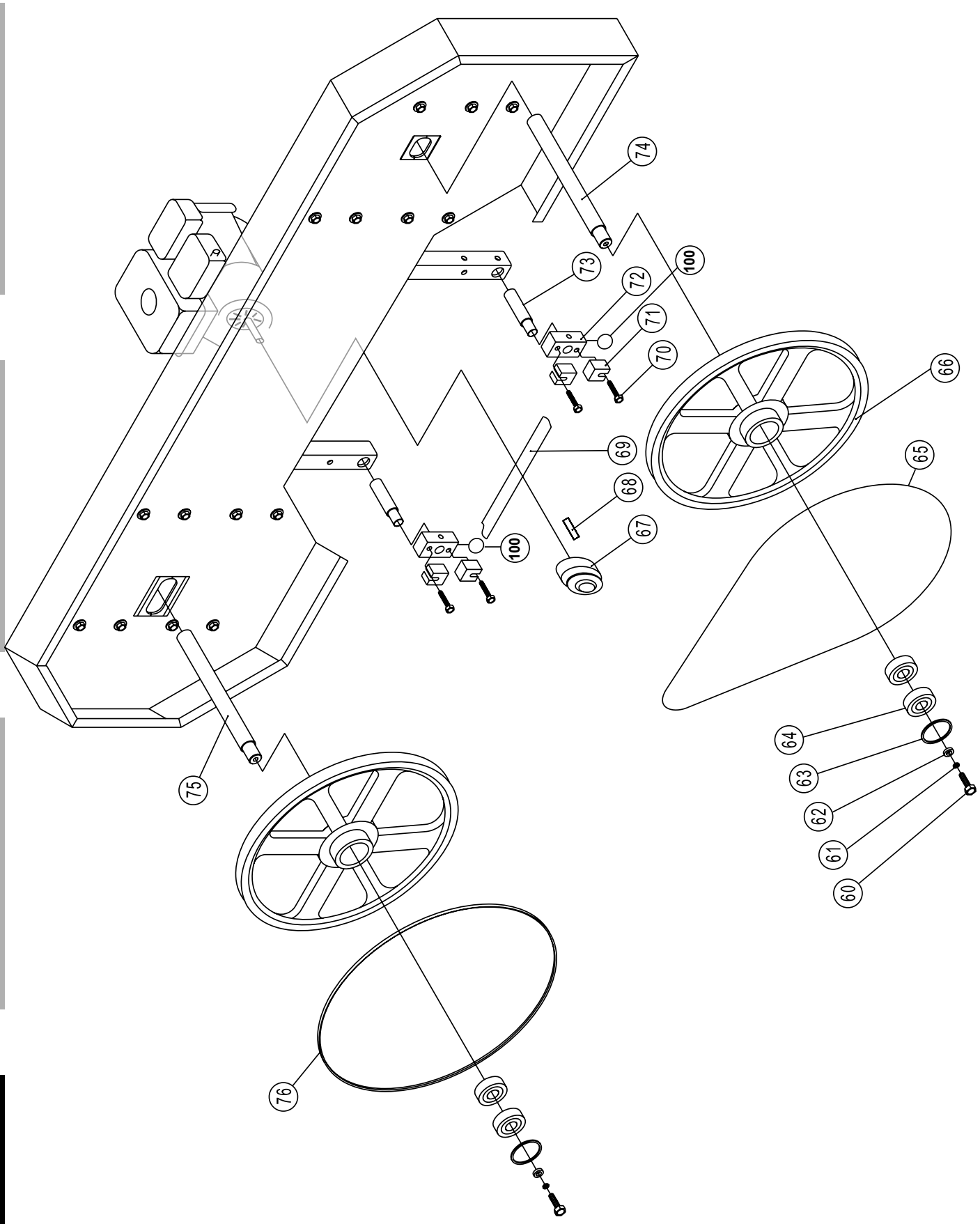
Part	Description	Qty
1	Wheel	4
2	Nut M20	4
3a	Left Wheel Frame	1
4	Clamp 1	1
5	Nut M12	6
6	Bolt M20×100	4
7a	Right Wheel Frame	1
8	Bolt M12×80	5
9	Nut M12	6
10	Clamp 2	1
11	Bolt M8×20	9
12	Bolt M10×25	21
13	Bolt M12×65	3
14	Tension Handle	1
15	Flat Washer 12	2
16	Bolt M12×145	1
17	Hanging Plate	1
18	Bolt M8×16	5
19	Right Clamp	1
20	Round Post	1
21	Lumber Thickness Scale	1
22	Bolt M8×25	12
23	Top Frame	1
24	Flat Washer 8	9
25	Nut M8	36
26	Taper Pin B6×40	2
27	Elastic Pin 5×20	1
28	Round Nut M14×1.5	2
29	Height Adjustment Arm	1
30	Height Adjustment Handle	1
31	Bolt M12×65	3
32	Nut M12	6
33	Guide Screw Base	1
34	External Tube	1
35	Pulley	5
36	Bolt M12×20	3
37	Snap Ring 12	3
38	Washer	3
39	Internal Tube	1
40	Bolt M12×70	1
41	Washer	1
42	Flat Washer	2
43	Nut M12	1
44	Bolt M10×45	2
45	Water Tank Tray	1
46	Cable Anchor Bolt	2
47	Nut M10	4
48	Square Post	1
49	Bolt M12×65	2
50	Blade Guard	1
51	Bolt M12×45	1

Part	Description	Qty
52	Nut M12	4
53	Bolt M12×100	1
54	Left Lock Handle	1
55	Bolt M8×45	6
56	Support Tube	1
57	Beam	1
58	Bolt M12×80	2
59	Right Lock Handle	1
60	Bolt M10×25	2
61	Elastic Washer 10	2
62	Flat Washer 10	2
63	Snap Ring 62	2
64	Bearing 6305 RZ	4
65	V- Belt B1900	1
66	Bandwheel	2
67	Clutch	1
68	Pin	1
69	Blade	1
70	Bolt M8×45	4
71	Fixed Block	4
72	Blade Guide	2
73	Blade Guide Shaft	2
74	Short Bandwheel Axle	1
75	Long Bandwheel Axle	1
76	V- Belt B1422	1
77	Flange Bolt M10×25	28
78	Track 1	2
79	End Stop	4
80a	End Support	2
81a	Middle Support	2
82	Log Support	2
83	Rod Support	2
84	Flange Nut M10	32
85	Round Tube	1
86a	Rocker Tube Sleeve	1
87	Log Support T-Handle M10x1.5x30	5
88	Rocker Tube	1
89	Log Clamp	1
90a	Center Support	1
91	Short Log Support	2
92	Track 2	2
93	Throttle Control	1
94	Pushing Handle	1
95	Water Tank	1
96	Switch	1
97	Water Tube	1
98	Spring Washer 10	2
99	Nut M10	4
100	Blade Roller Bearing	2
101	Top Frame Brace	1

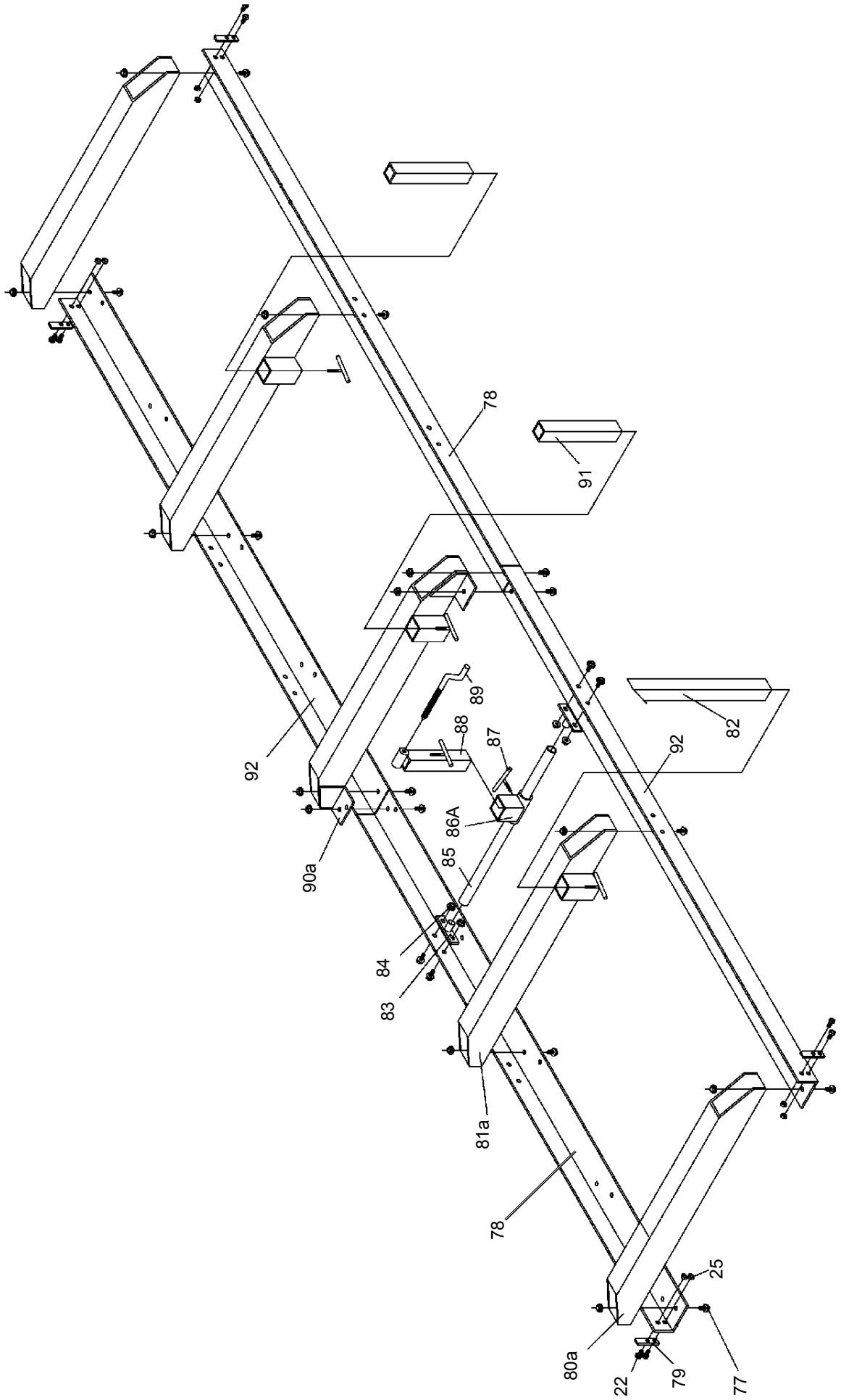
Assembly Diagram



Assembly Diagram (continued)



Assembly Diagram (continued)



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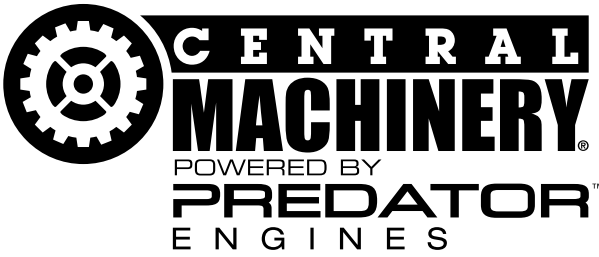

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