

AUTOBOX® (ABX-500-V2) USER MANUAL

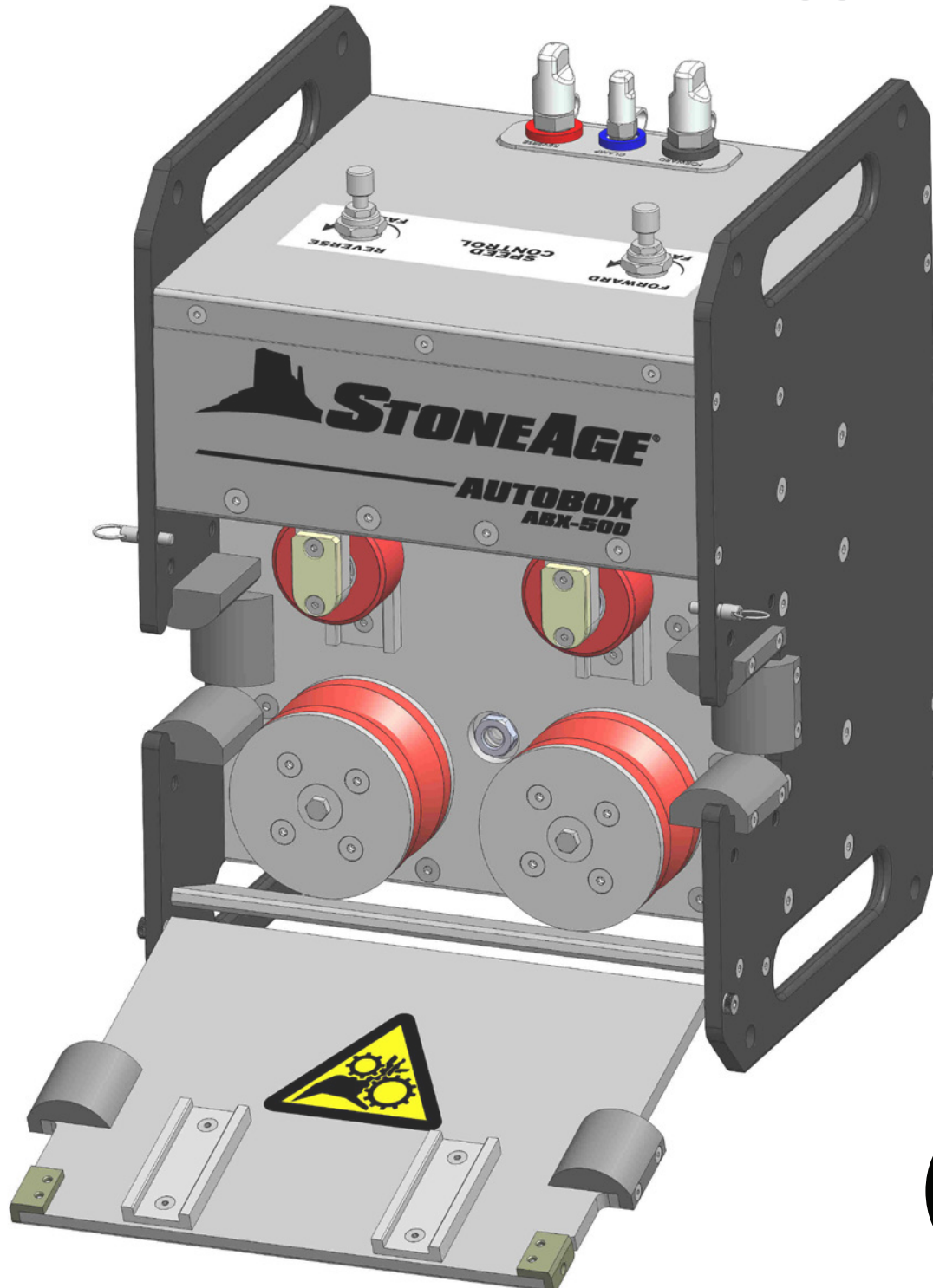


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StoneAge Inc.
466 S. Skylane Drive
Durango, CO 81303, USA
Phone: 970-259-2869
Toll Free: 866-795-1586
www.stoneagetools.com

StoneAge Europe
Unit 2, Britannia Business Centre
Britannia Way
Malvern WR14 1GZ
United Kingdom
Phone: +44 (0) 1684 892065

This manual must be used in accordance with all applicable national laws. The manual shall be regarded as a part of the machine and shall be kept for reference until the final dismantling of the machine, as defined by applicable national law(s).

Updated manuals can be downloaded at:
<https://www.stoneagetools.com/manuals>

| SPECIFICATIONS | |
|---|--|
| Holding Force ¹ | Up to 200 lbs (90 kg) |
| Hose Feed Rate | 1-30 ft/min (305-9144 mm/min) Forward |
| Hose Retract Rate | 20-30 ft/min (6096 - 9144 mm/min) Reverse |
| Hose Size ² | 0.56-1.75 in (14-45 mm) OD |
| Coupling Size | Up to 1.75 in (45 mm) - standard 3/4 in NPT coupling |
| Dimensions | 19 in H x 13 in W x 12 in D (483 mm x 300 mm x 305 mm) |
| Weight | 90 lbs (41 kg) |
| Max Air Supply Pressure | 100 psi (0.7 MPa) |
| Max Air Consumption | 70 cfm (.03 m³/s) at 100 psi (0.7 MPa) |
| ¹ Maximum retarding force is 90 kg (200 lb) under most conditions. When using the AUTOBOX® (ABX-500-V2) in oily or slippery applications, this value will be reduced significantly based on hose size, hose cover type, lubricating properties of the product, etc. Conversely, a large, dry hose can experience retarding forces in excess of 90 kg (200 lb). | |
| ² The AUTOBOX® (ABX-500-V2) can also be used to feed rigid pipe or lance with an OD range of 0.56-1.75 in. (14-45 mm) The pipe or lance MUST be securely supported on both ends | |

DESCRIPTION OF EQUIPMENT AND INTENDED USE

The AUTOBOX® (ABX-500-V2) is a safe and reliable hose handling option for cleaning pipes with rotary jetting tools. Traditional methods require the operator to hand feed a hose while cleaning pipes, which can cause streaking, fatigue and increased safety risk.

The AUTOBOX® (ABX-500-V2) is a portable, air powered device. The operator places the hose into the side of the machine then feeds the hose using the control panel of the control box. The feed rate can be adjusted to meet the demands of each pipe cleaning job. The unit accommodates hose couplings for continuous operation.

IDEAL FOR:

- Hands-free pipe cleaning operations where safety is a priority
- Consistent cleaning of pipes where space is limited

KEY FEATURES:

- Safely operated from outside the water blast zone
- Requires a single operator to run
- Reduces hose wear
- Smaller, lighter, and more portable than a rotary hose device
- Passes couplings for continuous operation

EU DECLARATION OF CONFORMITY

Manufacturer:

StoneAge Incorporated
466 South Skyline Drive
Durango, CO 81303
USA

Authorized Representative:

StoneAge Europe
Unit 2, Britannia Business Centre
Britannia Way
Malvern WR14 1GZ
United Kingdom
Steve Ellis, Director StoneAge Europe

Declare that:

AutoBox® ABX-500-V2 Hose Tractor
for high pressure water cleaning of system parts.

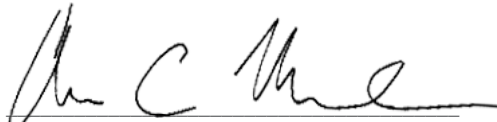
Is compliant with the following Directives and Standards:

Directive 2006/42/EC (Machinery Directive)

EN ISO 12100:2010 (E) Safety of machinery – General principles for design – Risk assessment and risk reduction

The Technical File for AutoBox® ABX-500-V2 is maintained at: StoneAge Incorporated, 466 South Skyline Drive, Durango, CO 81303, USA and was compiled by the Engineering Manager. The Technical File is available through the Authorized Representative.

This Declaration of Conformity is issued under the exclusive responsibility of StoneAge Incorporated.



StoneAge Incorporated, Durango, CO, USA
Adam Markham, Engineering Manager, Robotics

02/11/2019
Date



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WARNING AND SAFETY INSTRUCTIONS

OPERATOR TRAINING

Managers, Supervisors, and Operators **MUST** be trained in Health and Safety Awareness of High-pressure Water Jetting and hold a copy the Water Jetting Association (WJA) Code of Practice, or equivalent (see www.waterjetting.org.uk).

Operators **MUST** be trained to identify and understand all applicable standards for the equipment supplied. Operators should be trained in manual handling techniques to prevent bodily injury.

StoneAge has designed and manufactured this equipment considering all hazards associated with its operation. StoneAge assessed these risks and incorporated safety features in the design. StoneAge **WILL NOT** accept responsibility for the results of misuse.

IT IS THE RESPONSIBILITY OF THE INSTALLER/OPERATOR to conduct a job specific risk assessment prior to use. Job specific risk assessment **MUST** be repeated for each different set up, material, and location.

The risk assessment **MUST** conform to the Health and Safety at Work Act 1974 and other relevant Health and Safety legislation.

Operators **MUST** read, understand, and follow the Operational and Training Requirements (Section 7.0) of WJTA-IMCA's Recommended Practices For The Use Of High-pressure Water jetting Equipment, or equivalent.

Operators **MUST** read, understand and follow the Warnings, Safety Information, Assembly, Installation, Connection, Operation, Transport, Handling, Storage, and Maintenance Instructions detailed in this manual.

The risk assessment **MUST** consider potential material or substance hazards including:

- Aerosols
- Biological and microbiological (viral or bacterial) agents
- Combustible materials
- Dusts
- Explosion
- Fibers
- Flammable substances
- Fluids
- Fumes
- Gases
- Mists
- Oxidizing Agents

PERSONAL PROTECTIVE EQUIPMENT REQUIREMENTS

Use of Personal Protective Equipment (PPE) is dependent on the working pressure of water and the cleaning application. Managers, Supervisors, and Operators **MUST** carry out a job specific risk assessment to define the exact requirements for PPE. See Protective Equipment for Personnel (Section 6) of WJTA-IMCA's Recommended Practices For The Use Of High-pressure Water jetting Equipment for additional information.

Hygiene - Operators are advised to wash thoroughly after all water jetting operations to remove any waterblast residue which may contain traces of harmful substances.

First aid provision - users **MUST** be provided with suitable first aid facilities at the operation site.

PPE may include:

- **Eye protection:** Full face visor
- **Foot protection:** Kevlar® brand or steel toe capped, waterproof, non-slip safety boots
- **Hand protection:** Waterproof gloves
- **Ear protection:** Ear protection for a minimum of 85 dBA
- **Head protection:** Hard hat that accepts a full face visor and ear protection
- **Body protection:** Multi-layer waterproof clothing approved for water jetting
- **Hose protection:** Hose shroud
- **Respiratory protection:** May be required; refer to job specific risk assessment

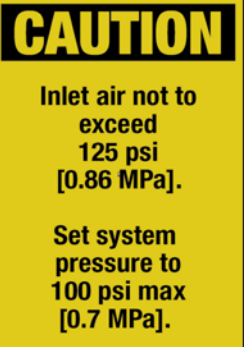
SAFETY LABEL DEFINITIONS

The AUTOBOX® (ABX-500-V2) has the potential to cause serious injury if fingers, hair, or clothing become caught between the hose rollers or drive belts.

DO NOT OPERATE WITH THE DOORS OPEN. ENSURE THAT ALL FOUR DOOR PINS ARE SECURED PRIOR TO OPERATION.



Maximum operating air pressure is 100 psi (0.7 MPa). Never exceed 125 psi (0.86 MPa) supply pressure. Exceeding 125 psi (0.86 MPa) supply pressure may result in injury to the Operator and/or damage to the equipment.



⚠ WARNING

Operations with this equipment can be potentially hazardous. Caution **MUST** be exercised prior to and during machine and water jet tool use. Please read and follow all of these instructions, in addition to the guidelines in the WJTA Recommended Practices handbook, available online at www.wjta.org. Deviating from safety instructions and recommended practices can lead to severe injury and/or death.

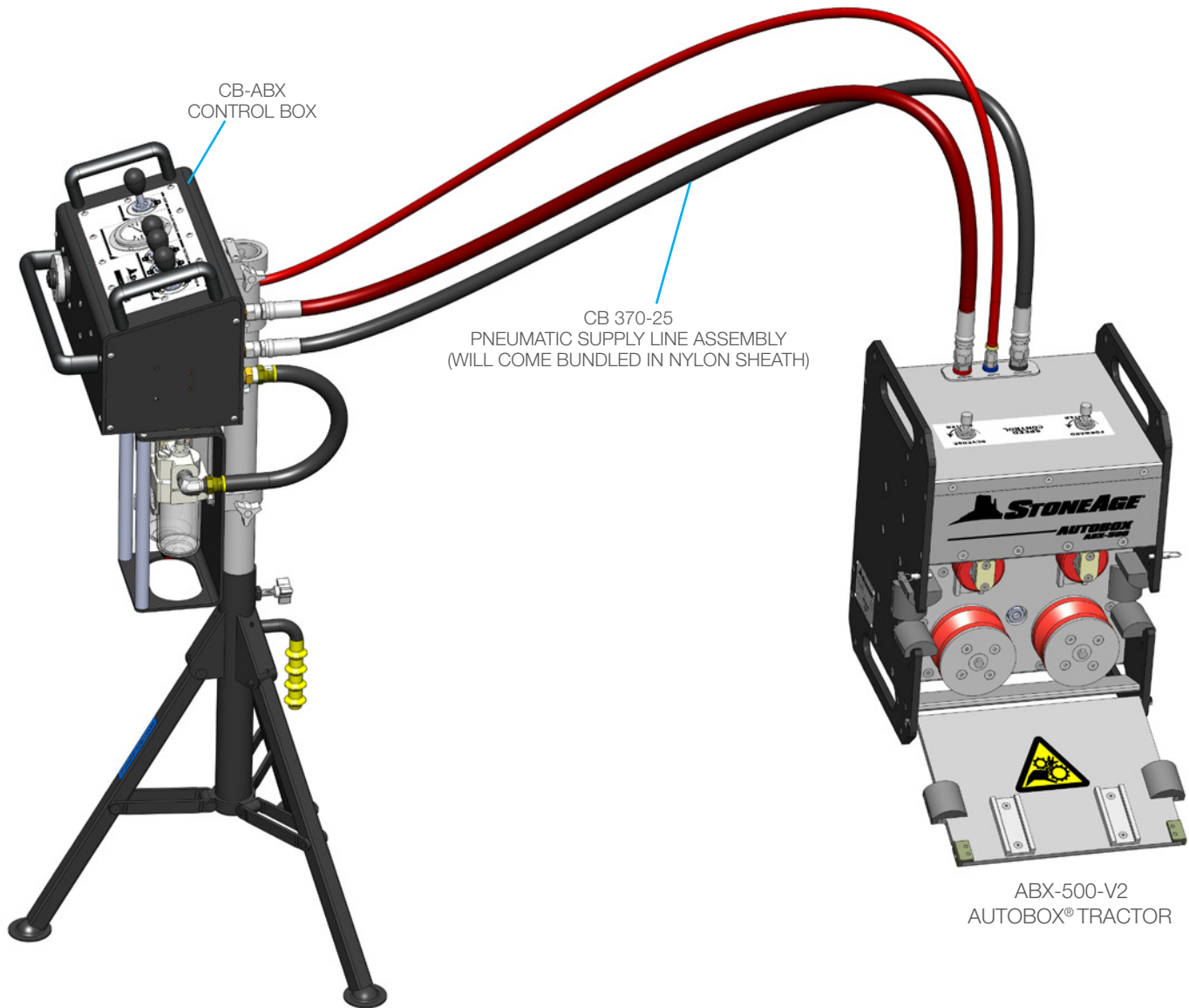
- Do not exceed the maximum operating pressure specified for any component in a system. The immediate work area **MUST** be marked off to keep out untrained persons.
- Inspect the equipment for visible signs of deterioration, damage, and improper assembly. Do not operate until repaired. Make sure all threaded connections are tight and free of leaks.
- Users of the AUTOBOX® (ABX-500-V2) Hose Tractor **MUST** be trained and/or experienced in the use and application of high-pressure technology and cleaning, as well as all associated safety measures, according to the WJTA Recommended Practices for the use of High-pressure Water jetting Equipment.
- An anti-withdrawal device (back-out preventer) **MUST** be used at all times and **MUST** be securely attached to the pipe. StoneAge offers several different sized high quality back-out preventers that can be used with the AUTOBOX® (ABX-500-V2).
- The Control Box should be located in a safe location where the operator has good visibility of the pipe and hose. The AUTOBOX® (ABX-500-V2) and Control Box **MUST** be supervised at all times and should never be left unattended.
- Do not fully release the hose clamp (decreasing pressure to zero) during operation, or the AUTOBOX® (ABX-500-V2) Hose Tractor will release the hose and may create a dangerous runaway hose condition, which can result in severe injury and/or death.
- Always de-energize the system before opening the door to service or replace any parts. Failure to do so can result in severe injury and/or death.
- When moving the AUTOBOX® (ABX-500-V2) lift with care to prevent bodily injury.

PRE-RUN SAFETY CHECK

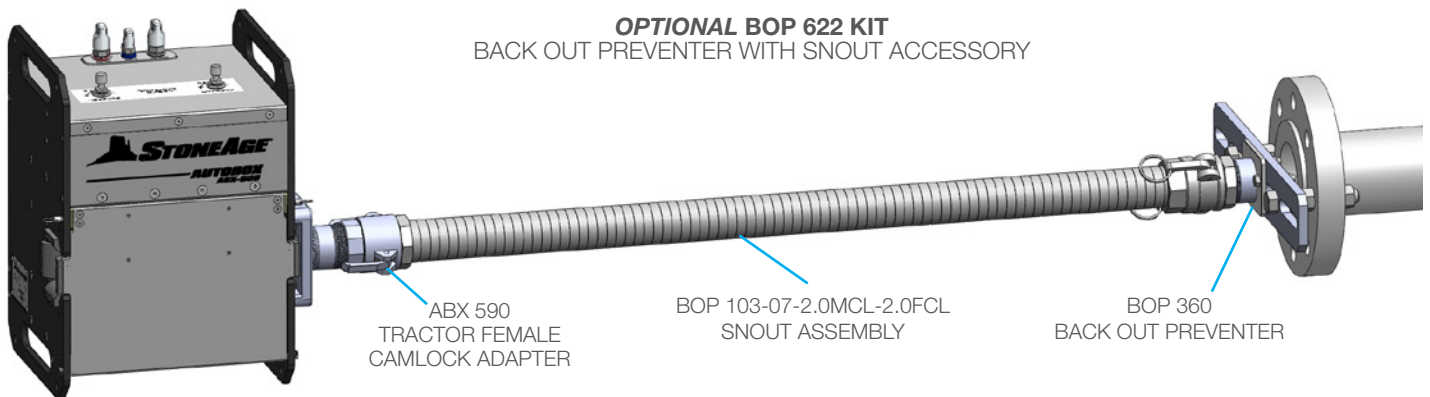
Refer to WJTA-IMCA's, Recommended Practices For The Use Of High-pressure Water jetting Equipment and/or The Water Jetting Association's, WJA Code of Practice for additional safety information.

- Complete a job specific risk assessment and act on the resulting actions.
- Ensure the waterblasting zone is properly barricaded and that warning signs are posted.
- Adhere to all site safety procedures.
- Ensure no personnel are in the hydroblasting zone.
- Ensure the work place is free of unnecessary objects (e.g. loose parts, hoses, tools).
- Ensure all operators are using the correct Personal Protective Equipment (PPE).
- Ensure that an anti-withdrawal device (back-out preventer), whip checks (hose whips), and all other applicable safety devices are installed and set-up properly.
- Check that the air hoses are properly connected and tight.
- Check all hoses and accessories for damage prior to use. Do not use damaged items. Only high quality hoses intended for waterblast applications should be used as high-pressure hoses.
- Ensure that operators never connect, disconnect, or tighten hoses, adapters, or accessories with the high-pressure water pump unit running.
- Test the Control Box before operating the AUTOBOX® (ABX-500-V2) with high-pressure water to verify the control valves move the hose in the intended direction, and that the dump valve is working properly.
- Check that the AUTOBOX® (ABX-500-V2) Hose Tractor is anchored securely for the application and pressure of the waterjet tool being used.
- Check all high-pressure threaded connections for tightness.
- Ensure the door of the AUTOBOX® (ABX-500-V2) is closed and securely latched.

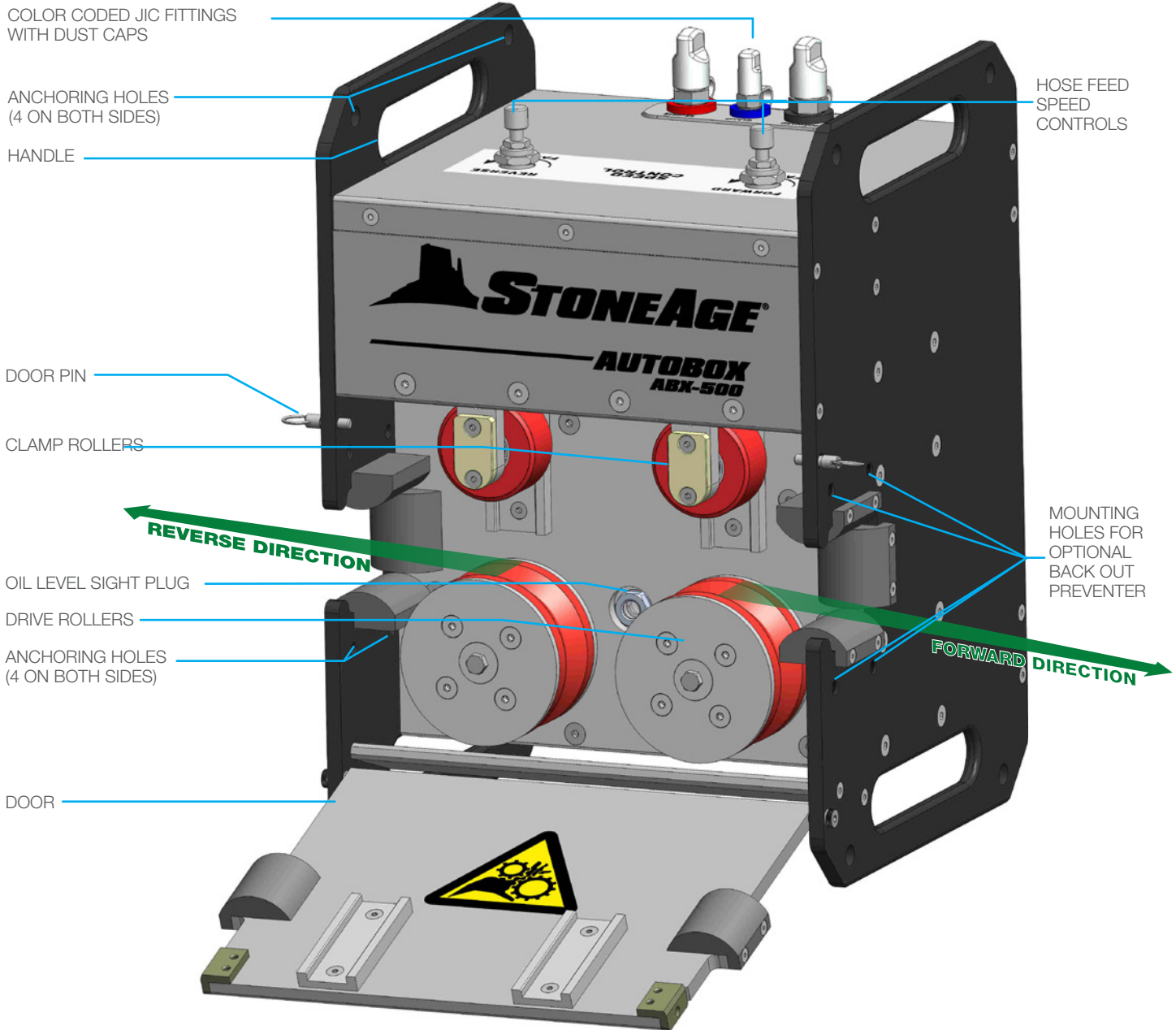
**AUTOBOX® (ABX-500-V2) AND
CONTROL BOX SYSTEM (CB-ABX) ASSEMBLIES**



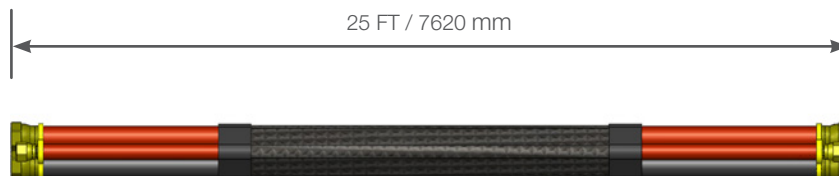
OPTIONAL BOP 622 KIT
BACK OUT PREVENTER WITH SNOOT ACCESSORY



AUTOBOX® (ABX-500-V2)



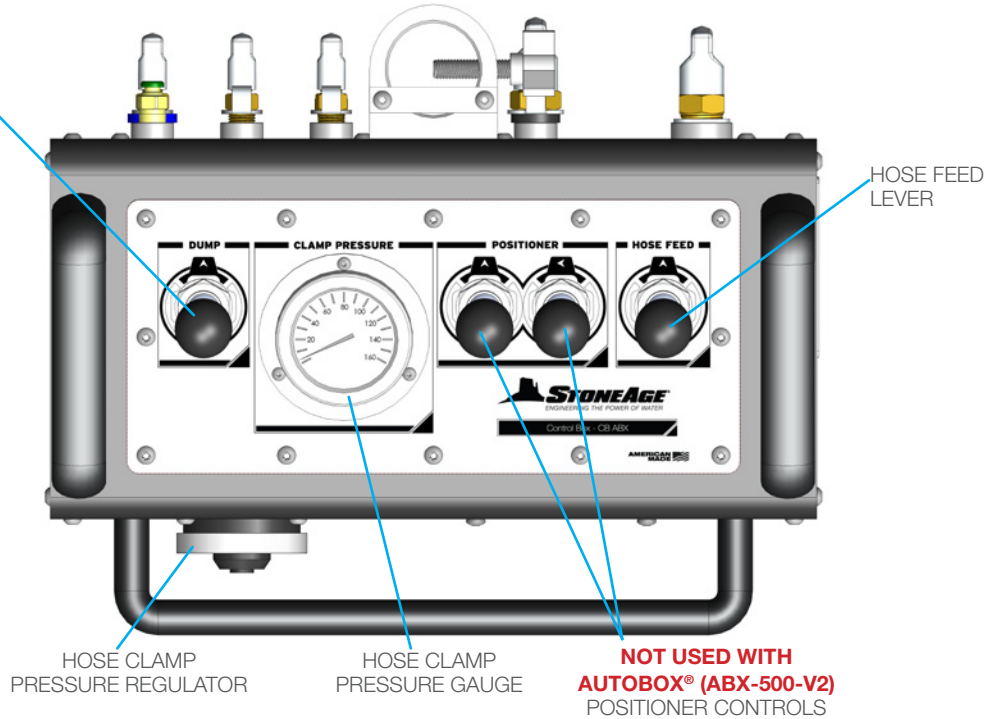
PNEUMATIC SUPPLY LINES (CB 370-25)



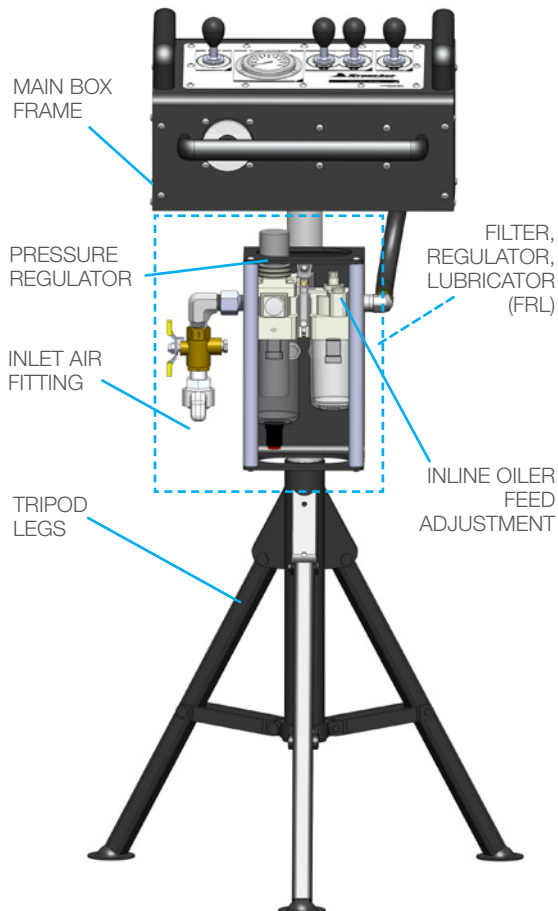
CONTROL BOX - OVERVIEW

CONTROL BOX
TOP VIEW

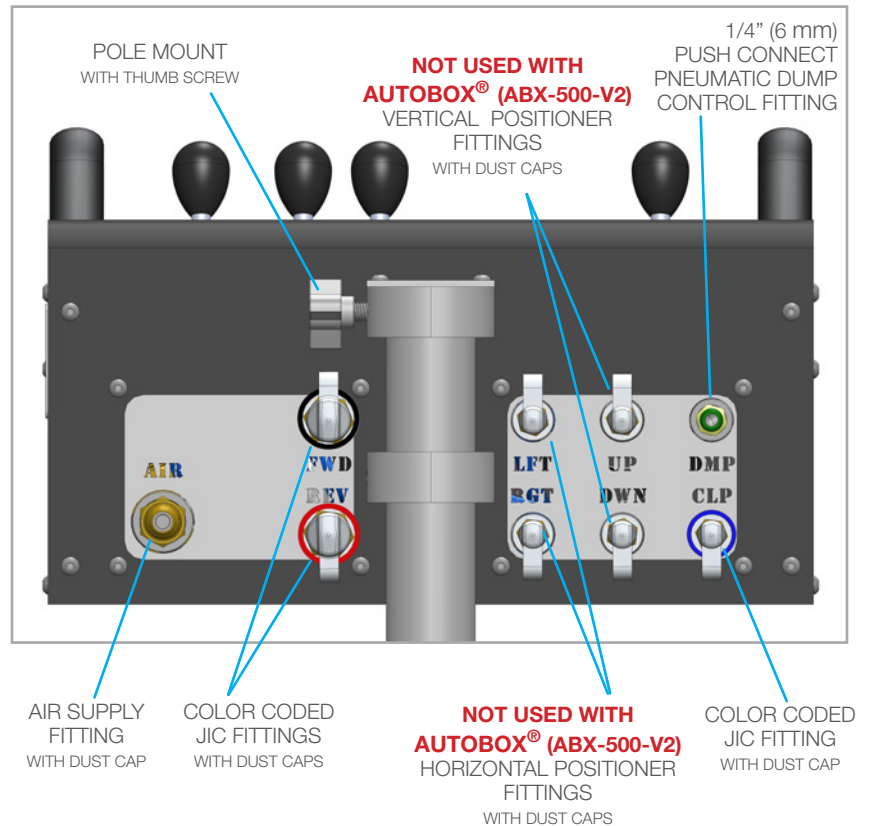
MOMENTARY
PNEUMATIC
DUMP CONTROL



CONTROL BOX
FRONT VIEW



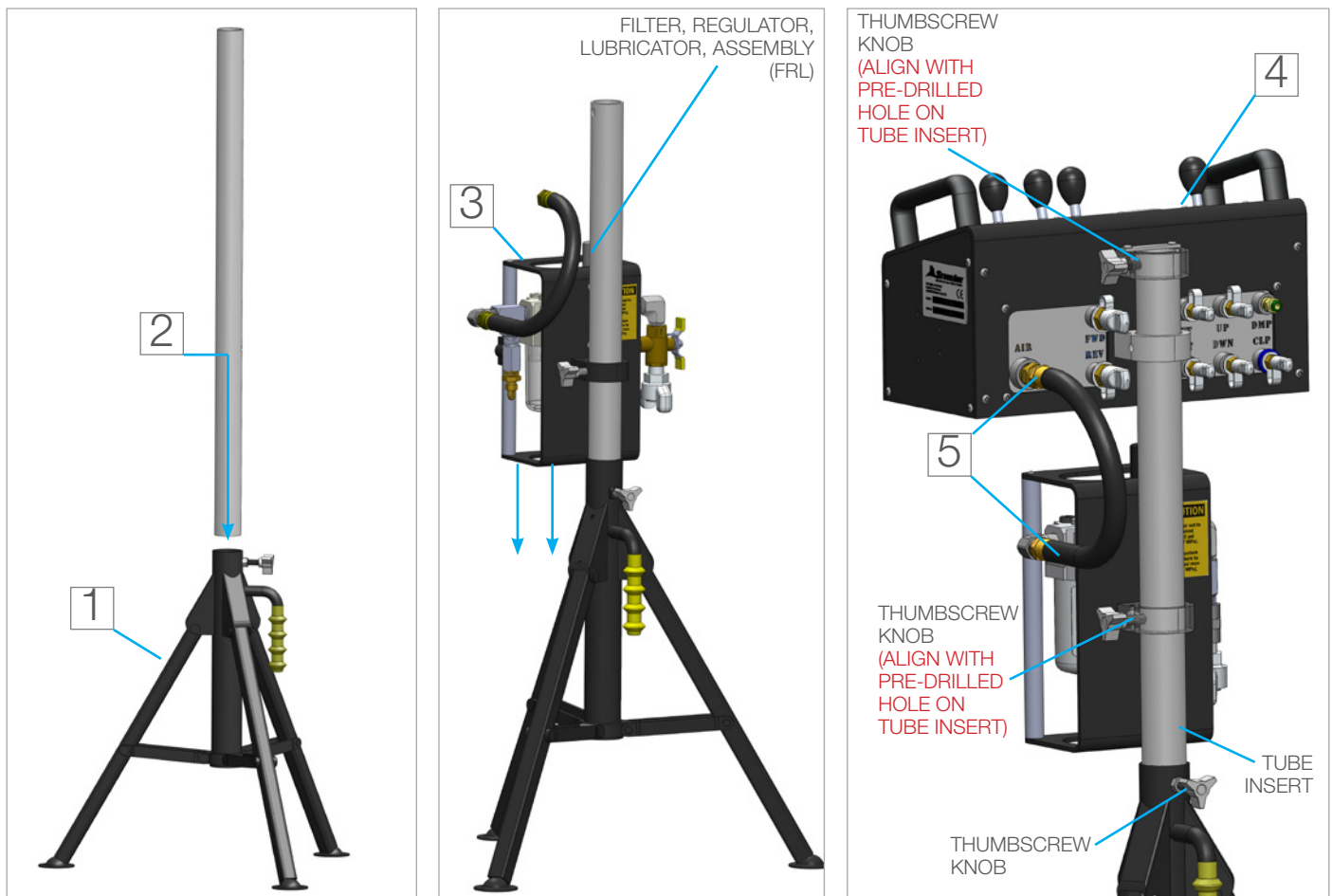
CONTROL BOX
REAR VIEW



ASSEMBLE CONTROL BOX, FRL, AND TRIPOD BASE

1. Setup the tripod base in a location with good visibility to the bundle face, but at a safe distance away from waterblast zone.
2. Slide the vertical tube into the tripod base. Secure with the supplied thumbscrew knob. Note: The vertical tube has a hole through one wall that the thumbscrew must engage.
3. Slide the Filter, Regulator, Lubricator (FRL) assembly over the vertical tube down to the tripod base. Secure with the supplied thumbscrew knob.
4. Slide the Control Box over the vertical tube. The Control Box has a stop that keeps it located at the top of the vertical tube. Secure with the supplied thumbscrew knob.
5. Install the short 1/2 in. (13 mm) I.D. hose between the FRL and the Control Box.

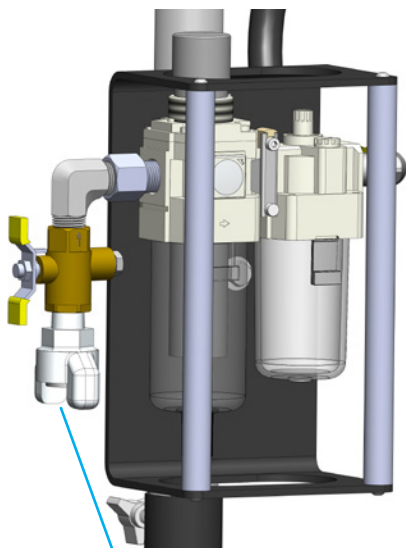
Note: The vertical tube has a hole through one wall that the thumbscrew must engage.



CONTROL BOX AIR SUPPLY FITTING

AIR SUPPLY AND LUBRICATOR SETTING

1. The Control Box is supplied with a twist claw style inlet coupling (Chicago style) located on the side of the FRL Assembly. Connect a compatible compressed air line (not included) according to the Manufacturer's instructions. If another pneumatic connection is preferred, this fitting can be removed and any male 1/2 in (13 mm) NPT fitting may be used.
2. Using the regulator adjust the operating pressure to 100 psi (0.7 MPa) for the application.

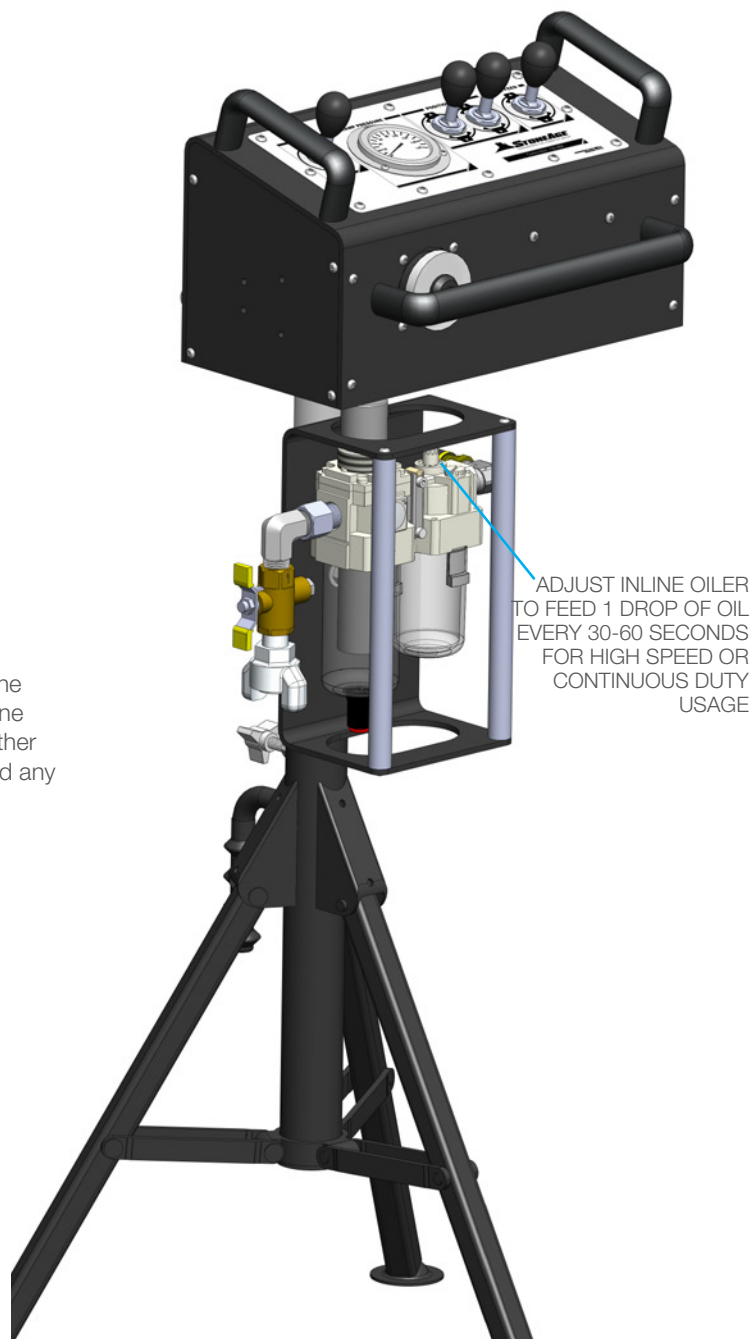


AIR SUPPLY FITTING

A universal **AIR SUPPLY FITTING** (Chicago style) is located on the back of the Control Box. Connect a compatible compressed air line (not included) according to the Manufacturer's instructions. If another pneumatic connection is preferred, this fitting can be removed and any male 1/2 in NPT fitting may be used.

⚠ WARNING

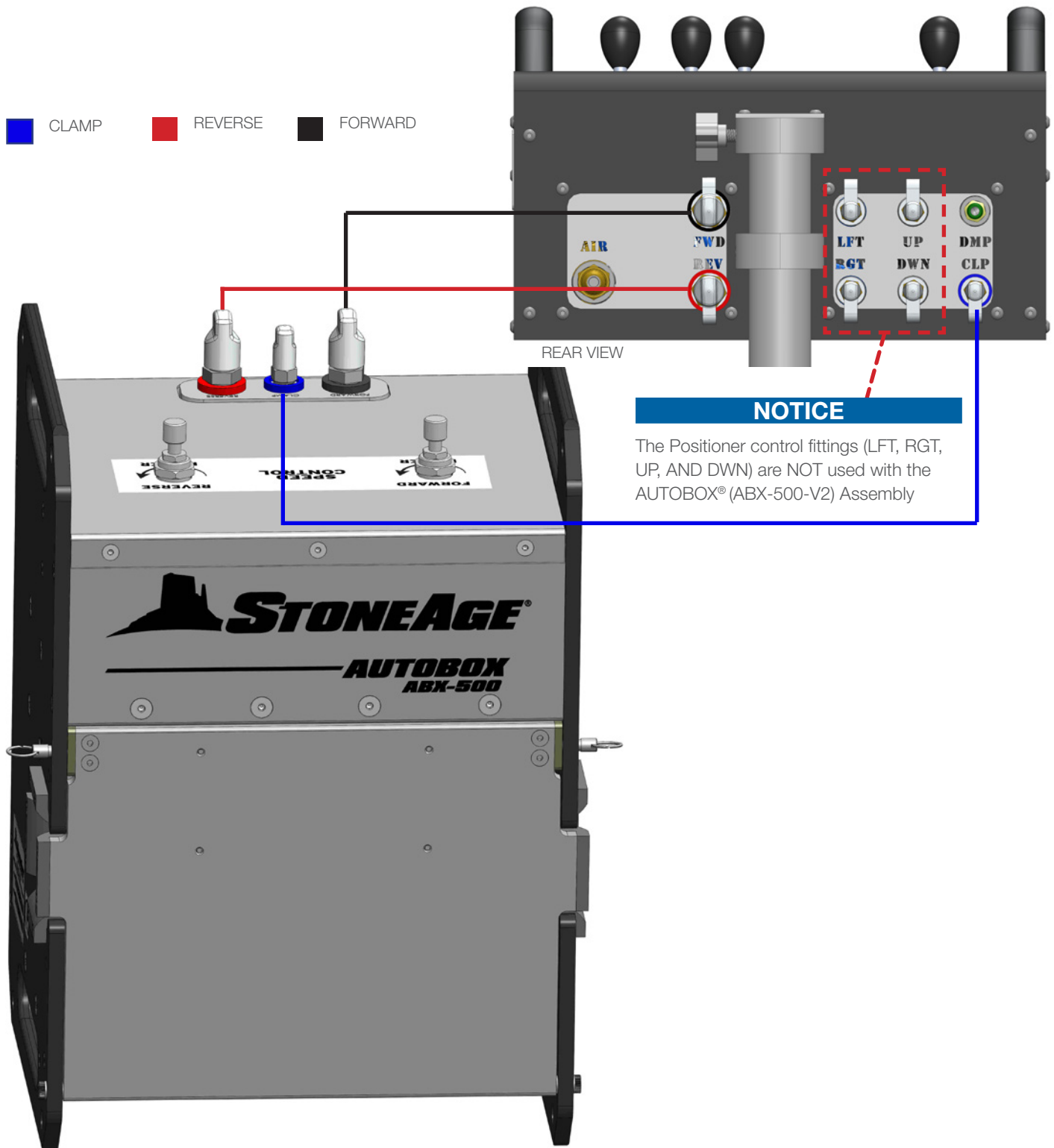
Maximum operating air pressure is 100 psi (0.7 MPa). Never exceed 125 psi (0.86 MPa) supply pressure. Exceeding 125 psi (0.86 MPa) supply pressure may result in injury to the Operator and/or damage to the equipment.



PNEUMATIC SUPPLY LINE CONNECTIONS

1. Remove the dust caps from the Joint Industry Council (JIC) fittings of the Control Box and the AUTOBOX® (ABX-500-V2)
2. Connect the AUTOBOX® (ABX-500-V2) to the Control Box with two 1/2 in. (13 mm) JIC hoses and one 1/4 in. (6 mm) JIC hose. Verify the Control Box rotates the rollers in the appropriate direction and that the clamp functions correctly.
3. Test the Control Box before operating the AUTOBOX® (ABX-500-V2) with high pressure water to verify the control valves move the hose in the intended direction, and that the dump valve is working properly.

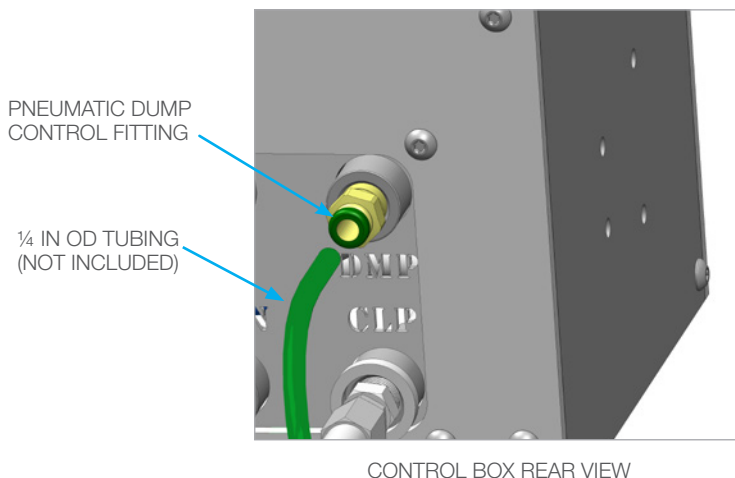
■ CLAMP ■ REVERSE ■ FORWARD



CONTROL BOX AIR SUPPLY FITTING

PNEUMATIC DUMP CONTROL FITTING AND LINE

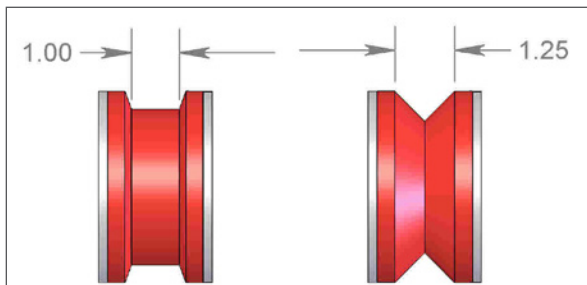
A **MOMENTARY PNEUMATIC DUMP CONTROL** is located on the Control Box panel and can be set up to control an air actuated dump valve. To utilize the toggle, the end user will need to install 1/4 in. (6 mm) O.D. nylon tubing (not included) between the **PNEUMATIC DUMP CONTROL FITTING** and the pneumatic dump valve.



ABX-500-V2 DRIVE ROLLERS

DRIVE ROLLERS

Two sizes of drive rollers are supplied with the AUTOBOX® (ABX-500-V2). The factory installed drive rollers have a deep groove that is optimized for hoses with an OD of 1.00-1.75 in. (25-45 mm). The alternate set of drive rollers has a large square groove for optimal performance when using smaller hoses with an OD of 0.56-1 in. (14-25 mm).

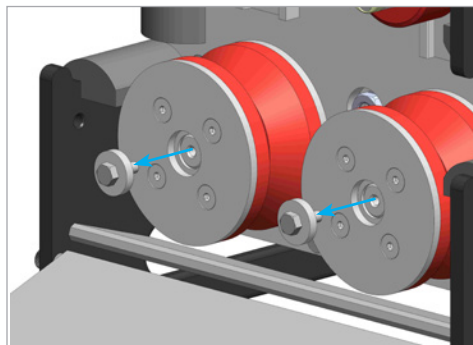


⚠ WARNING

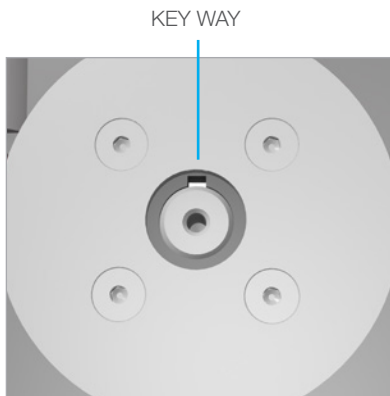
Always de-energize the system before servicing or replacing any parts. Failure to do so can result in severe injury and/or death.

To replace the drive rollers:

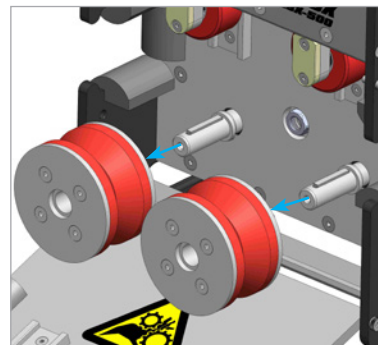
1. Use a 7/16 in wrench to remove the bolts and washers from the center of each plate.
2. Slowly run the drive rollers in order to orient key way of the drive rollers upward.
3. Pull the rollers from the shafts. Install the spare drive rollers, making sure the key way is lined up with the keys.
4. Prior to reinstalling the bolts of the drive rollers, apply 1-2 drops of Loctite Threadlocker Blue 242® to the bolt threads. Reinstall the bolts and washers into the drive rollers. Use a 7/16 in wrench to tighten the bolts to 75 in-lb (8.5 N·m).



DRIVE ROLLER BOLTS



KEY WAY



POSITIONING THE AUTOBOX™ (ABX-500-V2)

The AUTOBOX® (ABX-500-V2) hose control device has been engineered to run in the upright orientation shown to the right.

The internal gearbox pressure relief vent is designed to open only when gearbox case pressure exceeds 7.5 psi (0.05 MPa). This allows the AUTOBOX® (ABX-500-V2) to be used in any orientation for short periods of time. When using the device in any orientation other than the standard orientation, the gearbox pressure relief vent may leak small amounts of oil. The gearbox oil level should be monitored closely in these applications.

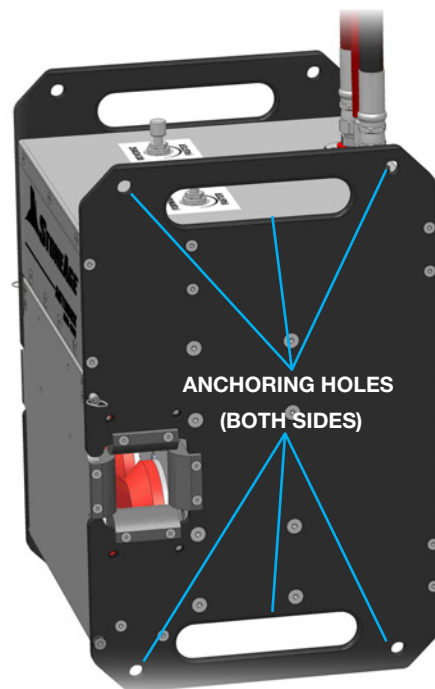
ANCHORING THE AUTOBOX® (ABX-500-V2)

Use the anchoring holes to securely anchor the AUTOBOX® (ABX-500-V2) to the floor, structural beams, heavy duty scaffolding, or similar components. The anchoring method **MUST** be capable of withstanding a minimum of 500 lbs of reaction force from the AUTOBOX® (ABX-500-V2). Both side plates have large 1.25 in. x 5 in. (32 mm x 127 mm) slots at the top and bottom for direct anchoring. There are two 0.50 in. (13 mm) holes at the top and bottom to mount Telespar predrilled square tubing, or other structural shapes to facilitate anchoring. Additional anchoring options are available through StoneAge. Operate the high-pressure hose and waterjet tool at full pressure to test the anchoring method.

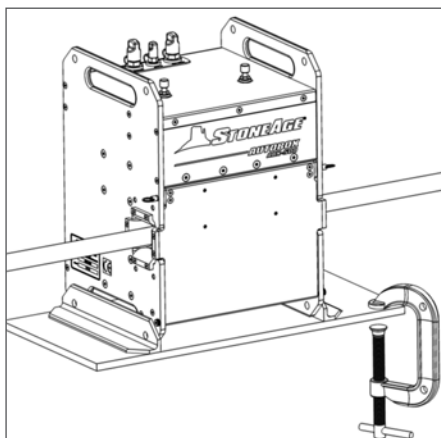
It is important to securely anchor at least one hole from two different sides, in order to prevent the AUTOBOX® (ABX-500-V2) from rotating or shifting during operation. Recheck the anchors frequently during operation to ensure the AUTOBOX® (ABX-500-V2) is secure.

⚠ WARNING

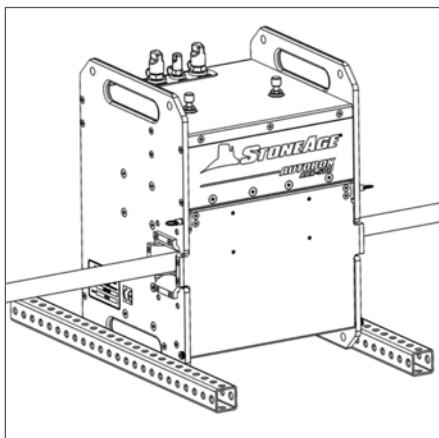
Waterjets can cause severe injury and/or death. A back-out preventer **MUST** be used at all times and **MUST** be securely attached to the pipe.



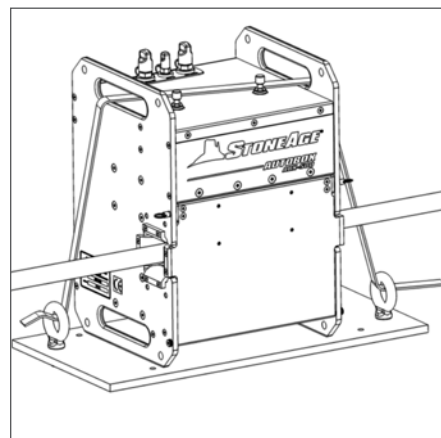
EXAMPLE ANCHORING OPTIONS



Angle Anchor



Telespar Anchor



Strap Anchor

OPERATION

CONTROL PANEL

The **HOSE FEED LEVER** will move the hose in the forward (feeding) and reverse (retracting) directions. The **OFF** position is at the spring centered middle position and will stop the Drive Rollers from turning. The speed controls are located on the AUTOBOX® (ABX-500-V2). Speed is independently adjustable for Forward/Reverse. Minimum speed is .2ft/sec (61 mm/sec). Maximum speed is 3.0ft/sec (914 mm/sec).

To use the **MOMENTARY PNEUMATIC DUMP CONTROL**, hold it in the **HIGH PRESSURE ON** position to route the high-pressure water to the tool. Release the knob to divert the high-pressure water away from the tool.

To de-energize the system, release the **HOSE FEED LEVER** and release the **MOMENTARY PNEUMATIC DUMP CONTROL**. This will stop the Drive Rollers from moving and reroute the high-pressure water away from the AUTOBOX® (ABX-500-V2).

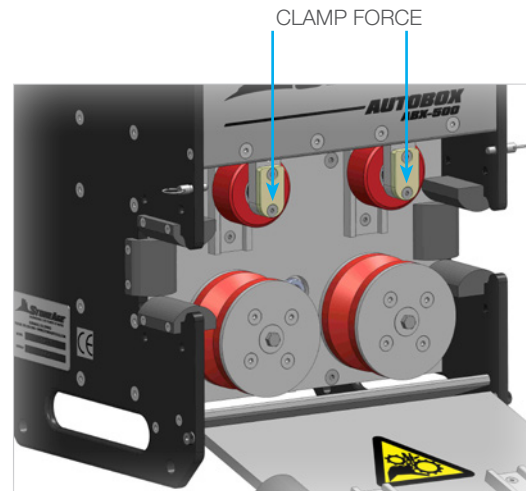
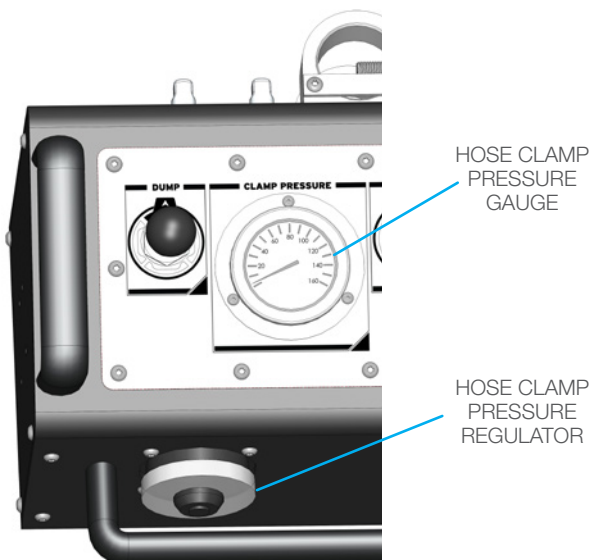


HOSE CLAMP

The clamp rollers are controlled by turning the **HOSE CLAMP PRESSURE REGULATOR**. Use the **HOSE CLAMP PRESSURE GAUGE** to record desired pressure for future use. Clamp force will not damage hoses or couplings. Proper clamp force will provide good control of the hose in forward and reverse directions, and keep the hose running in the groove of the drive rollers.

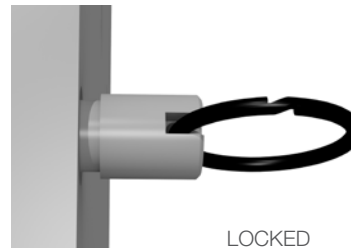
⚠ WARNING

Do not fully release the hose clamp (decreasing pressure to zero) during operation, or the AUTOBOX® (ABX-500-V2) Hose Control Device will release the hose and may create a dangerous runaway hose condition, which can result in severe injury and/or death.



DOOR PIN

The door pin is a spring plunger with a pull ring. To lock the door, pull and twist the pull ring, then release it into the groove of the pin. Make sure to lock both sides of the door.



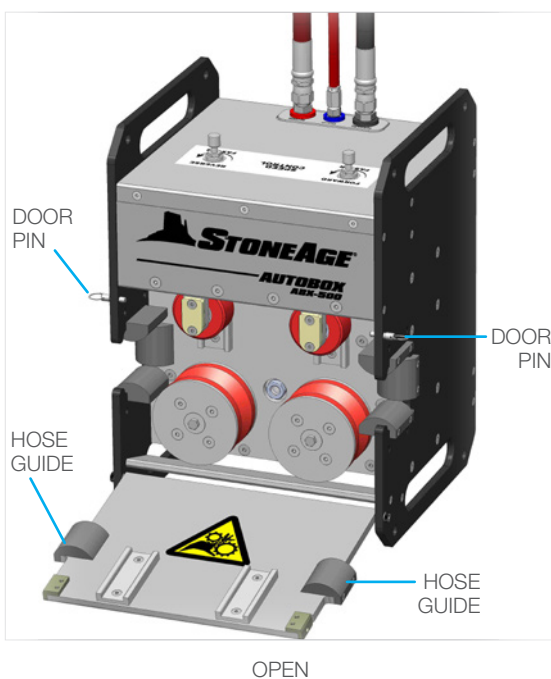
DOOR

Always run the AUTOBOX® (ABX-500-V2) with the door closed and locked, except when watching hose whips as they pass through the device (see the hose whip instructions within the OPERATION section of this manual).

To open the door, unlock the door pins and lower the door by the two sections of the hose guide. Close the door by raising it into position and locking both door pins.

⚠ WARNING

Always de-energize the system before opening the door to service or replace any parts. Failure to do so can result in severe injury and/or death.



HIGH-PRESSURE HOSE

Only high quality hoses intended for waterblast applications should be used as high-pressure hoses. The pressure rating of high-pressure hoses **MUST** never be exceeded.

NOTICE

Do not use a shrouded hose or hose with a steel protective cover. This will cause severe damage to the clamp rollers and drive rollers.

Open the door to install the high-pressure hose. The **HOSE CLAMP PRESSURE REGULATOR** on the Control Box **MUST** be turned to zero pressure to open the clamp rollers for easy hose installation. Insert the hose, equipped with the waterjet tool, between the clamp rollers and the drive rollers. Increase the pressure on the **HOSE CLAMP PRESSURE REGULATOR** to extend the clamp rollers and clamp the hose. Close and lock the door before operating the AUTOBOX® (ABX-500-V2).

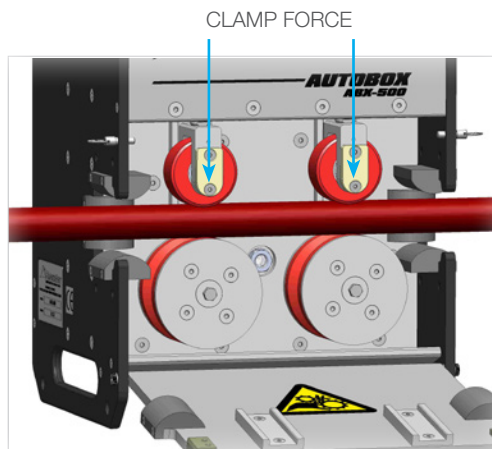
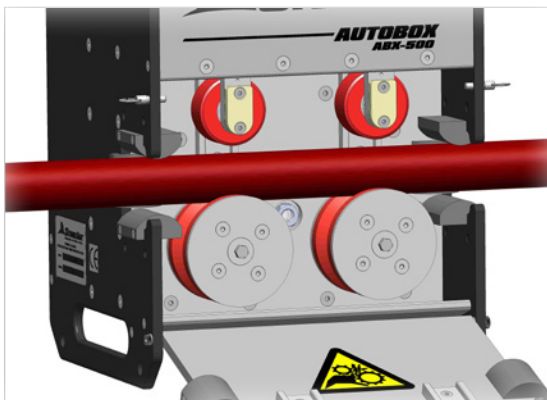
Test the Control Box before operating the AUTOBOX® (ABX-500-V2) with high-pressure water to verify the control valves move the hose in the intended direction, and that the dump valve is working properly.

Verify that the high-pressure hose is properly installed in the back-out preventer. Operate the high-pressure hose and waterjet tool at full pressure to test the clamp force. Proper clamp force will provide good control of the hose in forward and reverse directions, and keep the hose running in the groove of the drive rollers.

The AUTOBOX® (ABX-500-V2) Hose Control Device **MUST be supervised at all times.** This device is not intended to push the hose and waterjet tool. Once the waterjet tool has pulled the hose to its capacity, slack will form in the hose between the device and the back-out preventer.

⚠ WARNING

Crush Hazard. Keep hands, hair, and clothing clear of drive rollers and clamp rollers. Contact with moving parts can result in severe injury.



HOSE COUPLINGS AND HOSE WHIPS

Hose couplings and hose whips can be passed through the AUTOBOX® (ABX-500-V2) while the high-pressure water and waterjet tool remain in operation.

In the instance that couplings (or couplings with hose whips) become difficult to pass, use the **MOMENTARY PNEUMATIC DUMP CONTROL TOGGLE** to dump the high-pressure water and use the **HOSE FEED SPEED CONTROLS** only to pass the coupling.

For couplings equipped with hose whips:

1. As the coupling approaches the AUTOBOX® (ABX-500-V2), reduce the forward/reverse speed by adjusting the **HOSE FEED SPEED CONTROLS**. The speed should be reduced so the **hose whip** stops once it contacts the first roller.
2. Record the current hose clamp pressure displayed on the **HOSE CLAMP PRESSURE GAUGE**, for reference.
3. Open the door of the AUTOBOX® (ABX-500-V2).

⚠ WARNING

Crush Hazard. Keep hands, hair, and clothing clear of drive rollers and clamp rollers. Contact with moving parts can result in severe injury.

4. Slowly reduce the hose clamp pressure until the hose whip begins to advance through the clamp rollers. Watch as the hose whips and coupling pass through the drive rollers and clamp rollers. Make sure the hose whips do not become caught in the device or in the back-out preventer.

The amount of pressure reduction will depend on the size and material of the hose and coupling, as well as the pressure and flow of the high-pressure tool being used.

⚠ WARNING

Do not fully release the hose clamp (decreasing pressure to zero) during operation, or the AUTOBOX® (ABX-500-V2) Hose Control Device will release the hose and create a dangerous runaway hose condition, which can result in severe injury and/or death.

6. Once the hose whips and coupling have passed through both rollers and exit the AUTOBOX® (ABX-500-V2), return the Hose Clamp Pressure to the recorded pressure.
7. Close the door and secure the door pins.
8. Use the **HOSE FEED SPEED CONTROLS** to adjust the forward/reverse speeds, as desired.

For couplings NOT equipped with hose whips:

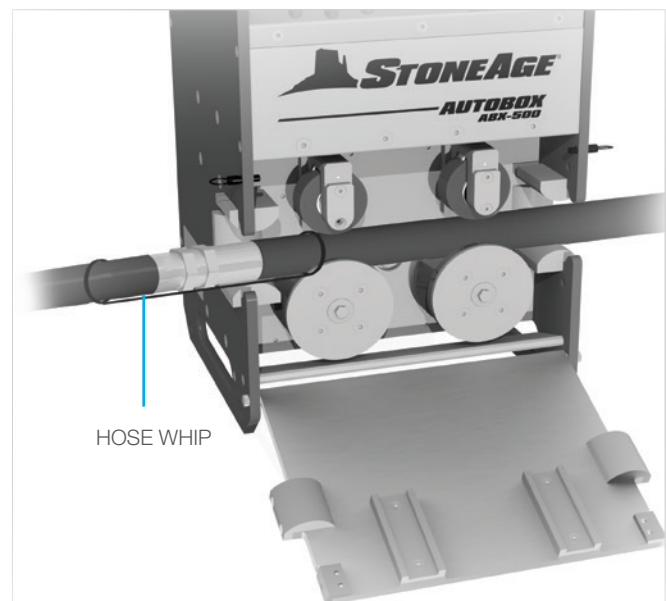
1. As the coupling approaches the AUTOBOX® (ABX-500-V2), reduce the forward/reverse speed by adjusting the **HOSE FEED SPEED CONTROLS**. The speed should be reduced so the **coupling** stops once it contacts the first roller.
2. Record the current hose clamp pressure displayed on the **HOSE CLAMP PRESSURE GAUGE**, for reference.
3. Slowly reduce the hose clamp pressure until the coupling begins to advance through the clamp rollers.

The amount of pressure reduction will depend on the size and material of the hose and coupling, as well as the pressure and flow of the high-pressure tool being used.

⚠ WARNING

Do not fully release the hose clamp (decreasing pressure to zero) during operation, or the AUTOBOX® (ABX-500-V2) Hose Control Device will release the hose and create a dangerous runaway hose condition, which can result in severe injury and/or death.

4. Once the coupling has passed through both rollers and exits the AUTOBOX® (ABX-500-V2), return the hose clamp pressure to the recorded value.
5. Use the **HOSE FEED SPEED CONTROLS** to adjust the forward/reverse speeds, as desired.



OPERATION

PRE-RUN SAFETY CHECK

Refer to WJTA-IMCA's, Recommended Practices For The Use Of High-pressure Water jetting Equipment and/or The Water Jetting Association's, WJA Code of Practice for additional safety information.

- Complete a job specific risk assessment and act on the resulting actions.
- Ensure the waterblasting zone is properly barricaded and that warning signs are posted.
- Adhere to all site safety procedures.
- Ensure no personnel are in the hydroblasting zone.
- Ensure the work place is free of unnecessary objects (e.g. loose parts, hoses, tools).
- Ensure all operators are using the correct Personal Protective Equipment (PPE).
- Ensure that a anti-withdrawal device (back-out preventer), whip checks (hose whips), and all other applicable safety devices are installed and set-up properly.
- Check that the air hoses are properly connected and tight.
- Check all hoses and accessories for damage prior to use. Do not use damaged items. Only high quality hoses intended for waterblast applications should be used as high-pressure hoses.
- Ensure that operators never connect, disconnect, or tighten hoses, adapters, or accessories with the high-pressure water pump unit running.
- Test the Control Box before operating the AUTOBOX® (ABX-500-V2) with high-pressure water to verify the control valves move the hose in the intended direction, and that the dump valve is working properly.
- Check that the AUTOBOX® (ABX-500-V2) Hose Control Device is anchored securely for the application and pressure of the waterjet tool being used.
- Check all high-pressure threaded connections for tightness.
- Ensure the door of the AUTOBOX® (ABX-500-V2) is closed and securely latched.

TEST RUN PROCEDURE

- Perform the **PRE-RUN SAFETY CHECK**.
- Operate the high-pressure hose and waterjet tool at full pressure to test the clamp force. Proper clamp force will provide good control of the hose in forward and reverse directions, and keep the hose running in the groove of the drive rollers.
- Adjust the hose feed speed controls. Proper forward and reverse speeds will vary, depending on the type of material being removed and the pipe or vessel size and/or shape. Adjustment of the hose feed speed controls may be necessary during operation in order to optimize cleaning and overall productivity.
- Operate the high-pressure water at full pressure and use the **MOMENTARY PNEUMATIC DUMP CONTROL TOGGLE** to verify that the dump valve is working properly.

STORAGE, TRANSPORTATION, AND HANDLING

When moving the AUTOBOX® (ABX-500-V2), lift with care to prevent bodily injury.

The AUTOBOX® (ABX-500-V2) is shipped in a custom wooden crate and should be stored upright in the same crate between jobs.

When storing the unit, use compressed air to blow out the air lines to remove debris and moisture. Use mild soapy water to clean the machine in order to remove corrosive materials.

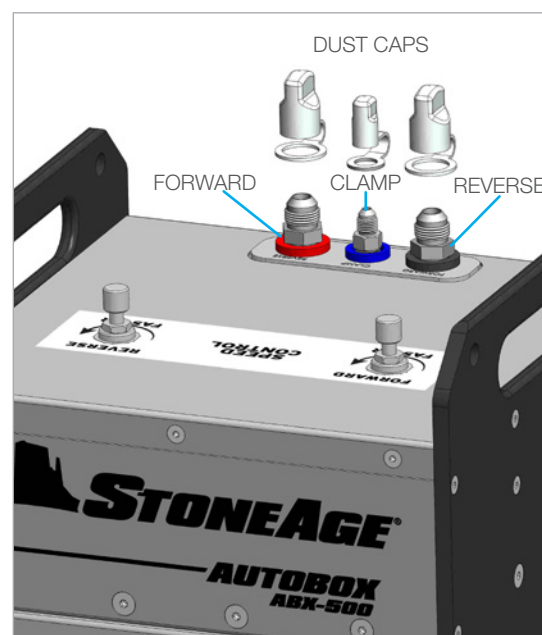
Apply a small amount of air tool oil directly into the forward and reverse fittings. Then, briefly operate the controls at slow speed for a short duration in each direction to coat the interior parts of the motor. Install the dust caps onto all three fittings to keep moisture and dirt out.

NOTICE

Do not add oil to the clamp fitting, as oil may accumulate in the air cylinders and prevent them from fully retracting.

| Maintenance Item | Frequency | Maintenance Required |
|--|---------------------------|--|
| Gearbox oil level | Before each use | Fill with Mobil® and SCH™ 634 synthetic gear oil. |
| Forward, reverse, and clamp fittings | Before each use | Inspect threads for wear or damage. Drive rollers and clamp rollers may continue to function normally after some wear. Roller replacement is required when wear begins to affect the hose feed in forward or reverse, or when it affects the hose alignment. |
| Forward and reverse fittings | After each use | Apply a small amount of air tool oil directly into the forward and reverse fittings. Then, briefly operate the controls at slow speed for a short duration in each direction to coat the interior parts of the motor. Install the dust caps onto all three fittings to keep moisture and dirt out. NOTICE Do not add oil to the clamp fitting, as oil may accumulate in the air cylinders and prevent them from fully retracting. |
| Drive rollers | Before each use | Inspect for wear, pitting, cracks. Clean with mild, soapy water. Replace as needed. |
| Clamp rollers | Before each use | Inspect for wear, pitting, cracks. Clean with mild, soapy water. Replace as needed. |
| Black Delrin® acetal resin hose guides | After extended use | Inspect for wear and cracks. Replace as needed. |

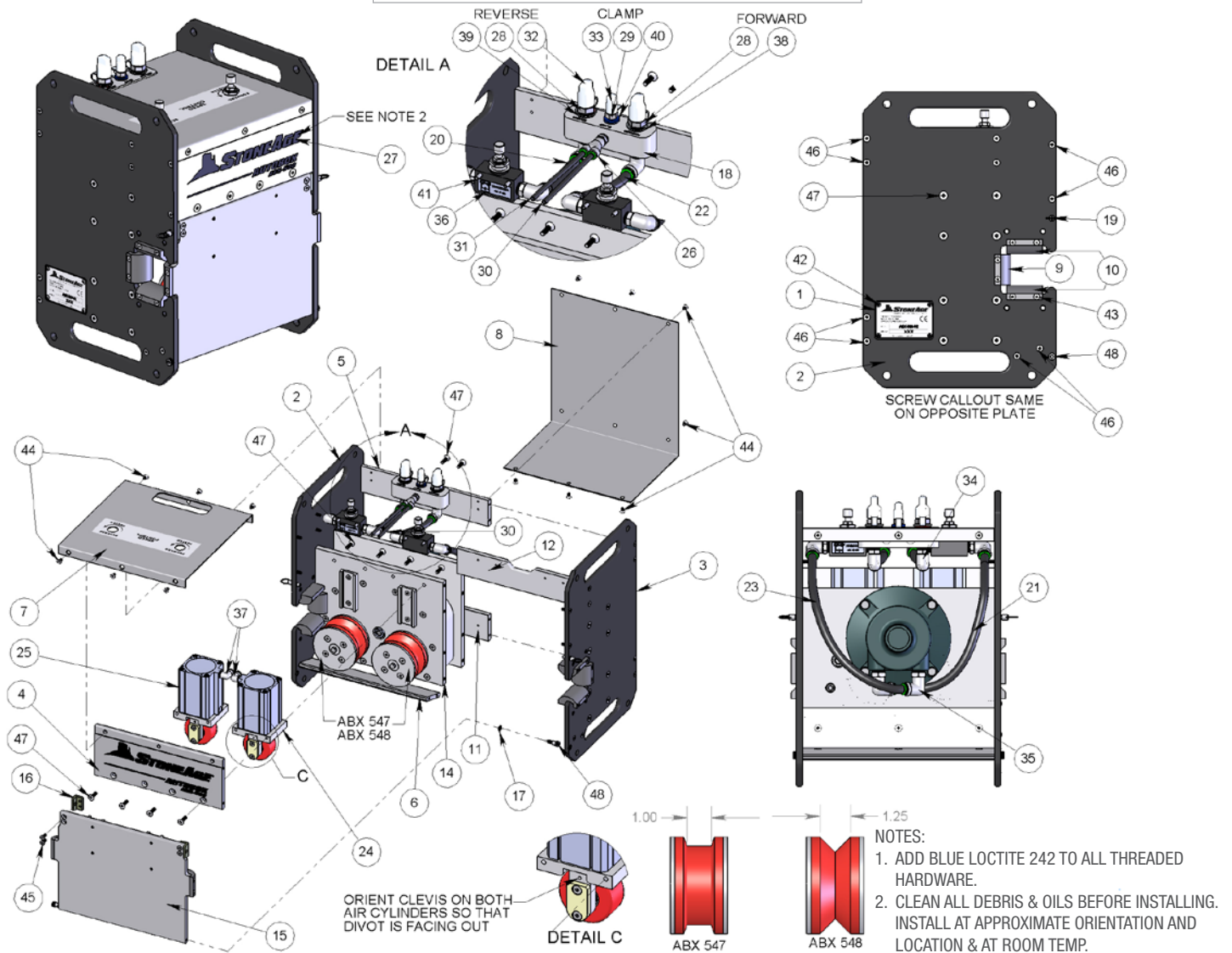
Contact StoneAge for Safety Data Sheets for material usage, a complete list of spare part numbers, and service instructions for the AUTOBOX® (ABX-500-V2) Hose Control Device and Control Box.



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Loctite® and Threadlocker Blue 242® are registered trademarks of Henkel AG & Co. KGaA.

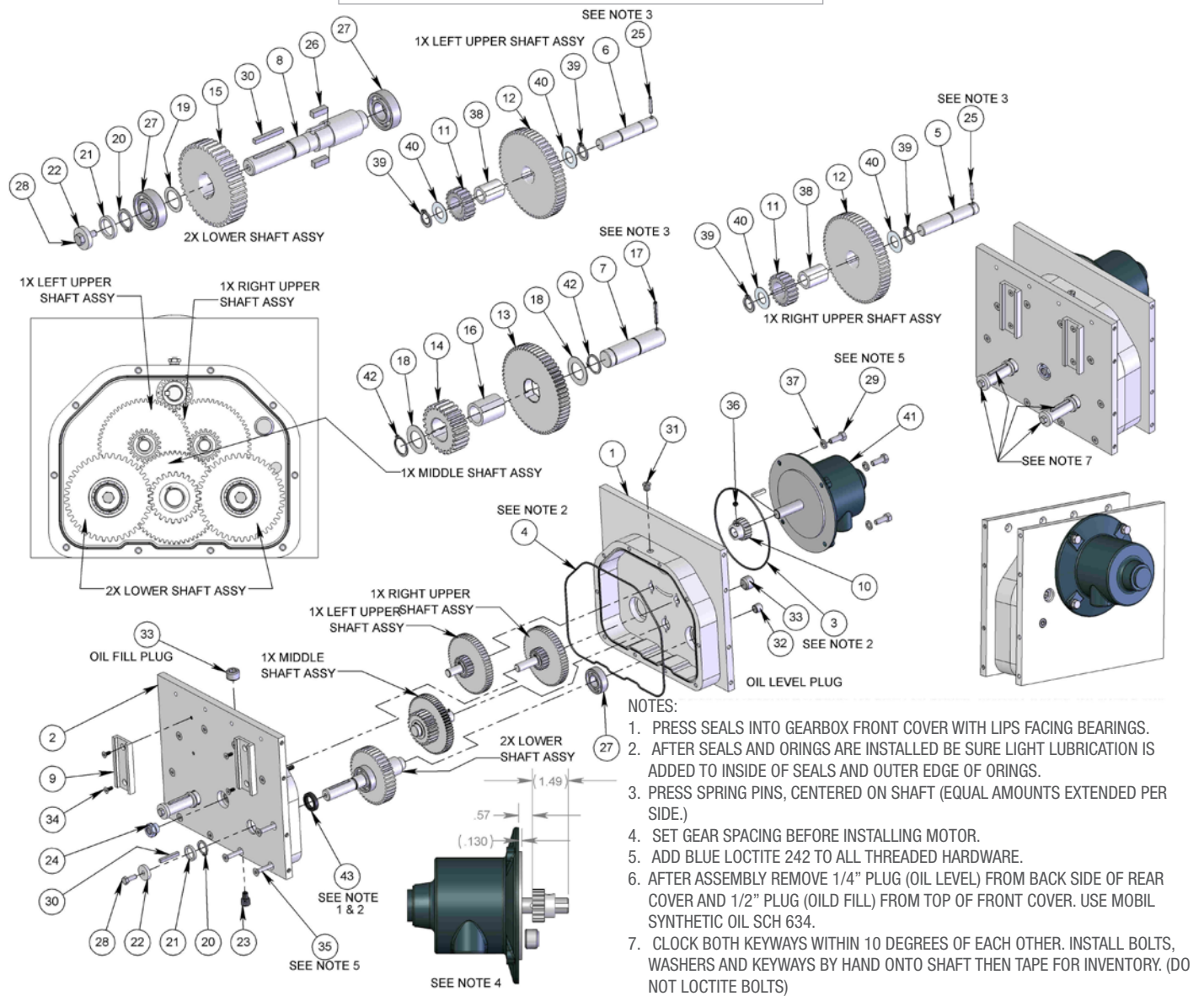
PARTS DIAGRAM

AUTOBOX® (ABX-500-V2)



| # | PART NUMBER | QTY. | 16 | ABX 562 WEAR PLATE, DOOR | 2 | 32 | BR 167 DUST CAP | 2 |
|----|---------------------------------------|------|----|---|---|----|-------------------------------------|----|
| 1 | ABX 503-002 CE SERIAL PLATE | 1 | 17 | ABX 563 SHIM WASHER SS .060 | 2 | 33 | BR 168 DUST CAP, J4 | 1 |
| 2 | ABX 505-001 END PLATE LEFT | 1 | 18 | ABX 565 AIR MANIFOLD | 1 | 34 | BUD 141 FITTING 90° SWIVEL P6MPL8 | 6 |
| 3 | ABX 506-001 END PLATE RIGHT | 1 | 19 | ABX 566 SPRING PLUNGER, PULL RING LOCKING | 2 | 35 | BUD 142 FITTING 90° SWIVEL P8MPL8 | 2 |
| 4 | ABX 507 OUTER CYLINDER PLATE | 1 | 20 | ABX 567 AIR MOTOR TUBE 1A | 1 | 36 | CB 528 P6 FLOW CONTROL VALVE ABX | 2 |
| 5 | ABX 508 REAR SUPPORT UPPER | 1 | 21 | ABX 567 AIR MOTOR TUBE 1B | 1 | 37 | CB 558 FTG, ELBOW P4PL4 | 2 |
| 6 | ABX 509 DRAIN PLATE | 1 | 22 | ABX 567 AIR MOTOR TUBE 2A | 1 | 38 | GP 011-B BLUE ID BAND | 1 |
| 7 | ABX 510-001 COVER, UPPER | 1 | 23 | ABX 567 AIR MOTOR TUBE 2B | 1 | 39 | GP 012-BK BLACK ID BAND | 1 |
| 8 | ABX 511 COVER, LOWER | 1 | 24 | ABX 570 AIR CYLINDER ASSY (MIRROR ASSY) | 1 | 40 | GP 012-RD RED ID BAND | 1 |
| 9 | ABX 512 GUIDE BLOCK SIDE | 2 | 25 | ABX 570 AIR CYLINDER ASSY | 1 | 41 | GS 319-06 SHCS .19-24 X 1.50 SS | 4 |
| 10 | ABX 513 GUIDE BLOCK TOP BOTTOM | 4 | 26 | ABX 576 FTG, WYE P4PL4PL4 | 1 | 42 | GSB 313-0075 BHCS 6-32 X .188 LG SS | 4 |
| 11 | ABX 514 REAR SUPPORT LOWER | 1 | 27 | ABX 579 DECAL | 1 | 43 | GSF 316-025 FHCS .16-32 X .63 LG SS | 12 |
| 12 | ABX 515 VALVE STRINGER | 1 | 28 | ABX 592 FITTING, OUTLET P6J8 SS | 2 | 44 | GSF 319-015 FHCS .19-24 X .38 LG SS | 15 |
| 13 | ABX 548 DRIVE ROLLER ASSY 1.25 GROOVE | 2 | 29 | ABX 593 FITTING, OUTLET P4J4 SS | 1 | 45 | GSF 319-02 FHCS .19-24 X .50 LG SS | 4 |
| 14 | ABX 550-001 GEARBOX ASSY | 1 | 30 | ABX CYLINDER TUBE 1 (HRS 565) | 1 | 46 | GSF 319-03 FHCS .19-24 X .75 LG SS | 20 |
| 15 | ABX 560 DOOR ASSY | 1 | 31 | ABX CYLINDER TUBE 2 (HRS 565) | 1 | 47 | GSF 325-035 FHCS .25-20 X .88 LG SS | 26 |
| | | | | | | 48 | GSSH 0312-0375-SS SHOULDER SCREW | 2 |

AUTOBOX® (ABX 550-001) GEAR BOX ASSEMBLY



| # | PART NUMBER | QTY. |
|----|---------------------------------------|------|
| 1 | ABX 520-001 GEARBOX COVER REAR | 1 |
| 2 | ABX 521 GEARBOX COVER FRONT | 1 |
| 3 | ABX 522.1-001 O-RING | 1 |
| 4 | ABX 522.2 O-RING | 1 |
| 5 | ABX 523 SHAFT, PRIMARY | 1 |
| 6 | ABX 524 SHAFT, INTERMEDIATE | 1 |
| 7 | ABX 525 SHAFT, FINAL | 1 |
| 8 | ABX 526 SHAFT, ROLLER | 2 |
| 9 | ABX 527 PLATE, GUIDE | 2 |
| 10 | ABX 531 SPUR GEAR 20T | 1 |
| 11 | ABX 532 CHANGE GEAR 20T | 2 |
| 12 | ABX 533 CHANGE GEAR 60T | 2 |
| 13 | ABX 534 CHANGE GEAR 60T MODIFIED BORE | 1 |
| 14 | ABX 535 CHANGE GEAR 24T | 1 |

| | | |
|----|---------------------------------------|---|
| 15 | ABX 536 CHANGE GEAR 42T | 2 |
| 16 | ABX 537 CHANGE GEAR BUSHING MODIFIED | 1 |
| 17 | ABX 541 SPRING PIN .125 X 1.00 LG | 1 |
| 18 | ABX 542 THRUST WASHER | 2 |
| 19 | ABX 543 SHIM WASHER | 2 |
| 20 | ABX 544 RING, RETAINING EXT .75 HD SS | 2 |
| 21 | ABX 545 WASHER, INSIDE | 2 |
| 22 | ABX 546 WASHER, OUTSIDE | 2 |
| 23 | ABX 549 MAGNETIC DRAIN PLUG, P4 | 1 |
| 24 | BHK 131 OIL SIGHT | 1 |
| 25 | BRLM 191 SPRING PIN, .125 X .75 | 2 |
| 26 | BRLM 195 KEY, SQ .250 X .250 X .75 | 4 |
| 27 | CJSW 009 BEARING | 4 |
| 28 | GB 325-03 BOLT, HEX .25-20 X .75 SS | 2 |

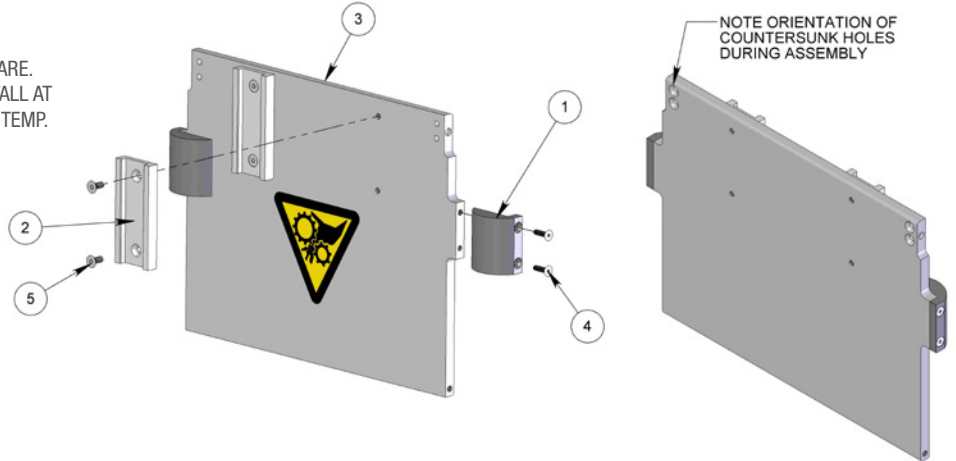
| | | |
|----|--|----|
| 29 | GB 331-035 BOLT, HEX .31-18 X .88 SS | 4 |
| 30 | GK 188-188-1500-SE KEY | 2 |
| 31 | GP 023-P2 BREATHER WITH CHECK VALVE 7-15 PSI | 1 |
| 32 | GP 025-P4SS HEX SOCKET PLUG | 1 |
| 33 | GP 025-P8SS HEX SOCKET PLUG | 2 |
| 34 | GSF 319-02 FHCS .19-24 X .50 LG SS | 4 |
| 35 | GSF 325-10 FHCS .25-20 X 2.50 LG SS | 10 |
| 36 | GSS 331-18-16CU SET SCREW | 1 |
| 37 | GW 331-L LOCK WASHER SS | 4 |
| 38 | HRS 515 GEAR BUSHING | 2 |
| 39 | HRS 518 RETAINING RING, SL EXTERNAL | 4 |
| 40 | HRS 529 THRUST WASHER | 4 |
| 41 | LM 016-4 AIR MOTOR | 1 |
| 42 | PTL 078 RETAINING RING, SS EXTERNAL | 2 |
| 43 | SL 010 SEAL | 2 |

PARTS DIAGRAM

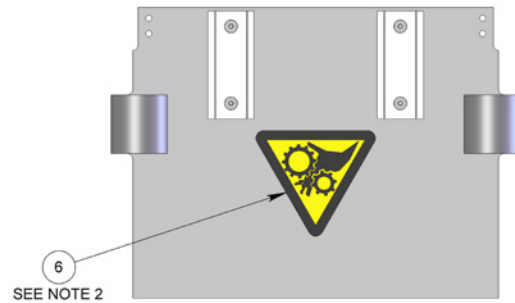
AUTOBOX® (ABX 560) DOOR ASSEMBLY

NOTES:

1. APPLY BLUE LOCTITE 242 TO ALL THREADED HARDWARE.
2. CLEAN ALL DEBRIS & OILS BEFORE INSTALLING. INSTALL AT APPROXIMATE ORIENTATION AND LOCATION & ROOM TEMP.



| # | PART NUMBER | QTY. |
|---|-------------------------------------|------|
| 1 | ABX 512 GUIDE BLOCK SIDE | 2 |
| 2 | ABX 527 PLATE, GUIDE | 2 |
| 3 | ABX 561 DOOR | 1 |
| 4 | GSF 316-025 FHCS .16-32 X .63 LG SS | 4 |
| 5 | GSF 319-02 FHCS .19-24 X .50 LG SS | 4 |
| 6 | PL 154 PINCH SAFETY DECAL | 1 |

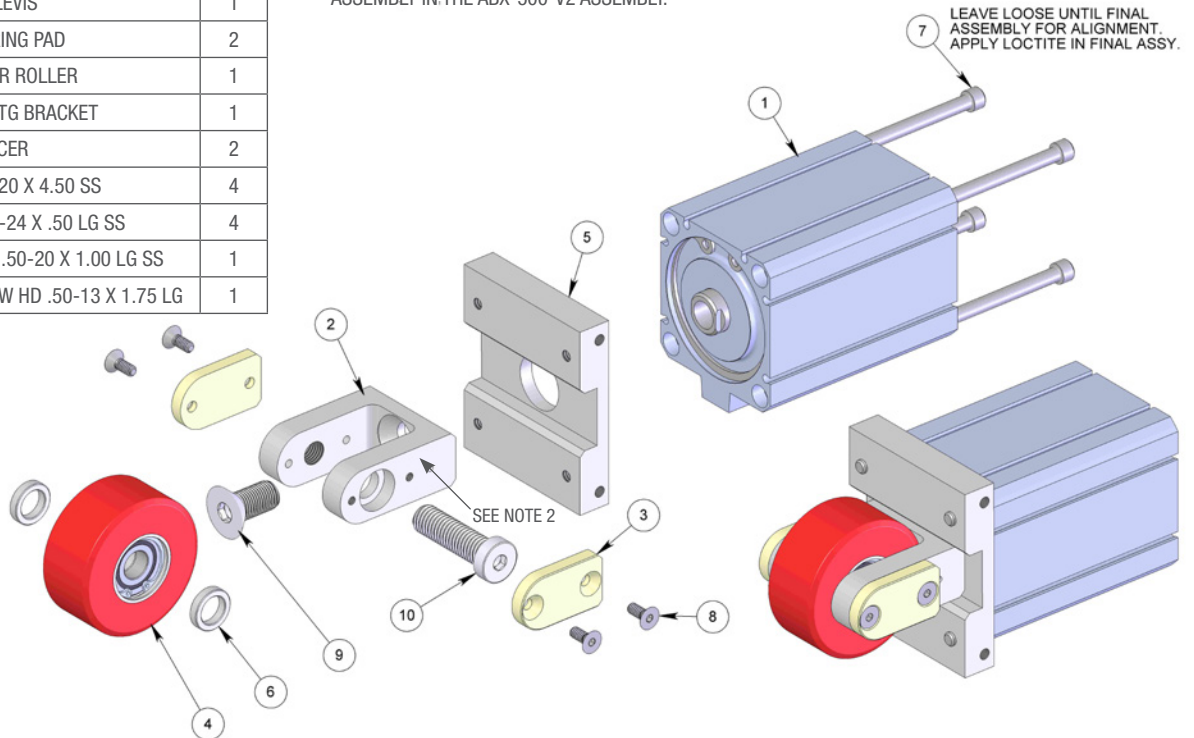


AUTOBOX® (ABX 570) AIR CYLINDER ASSEMBLY

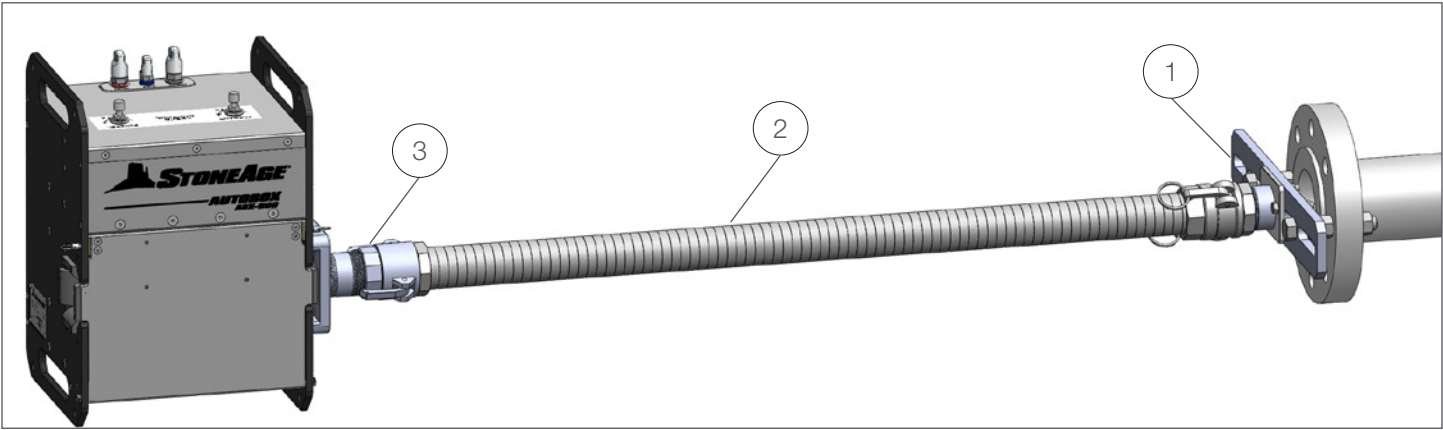
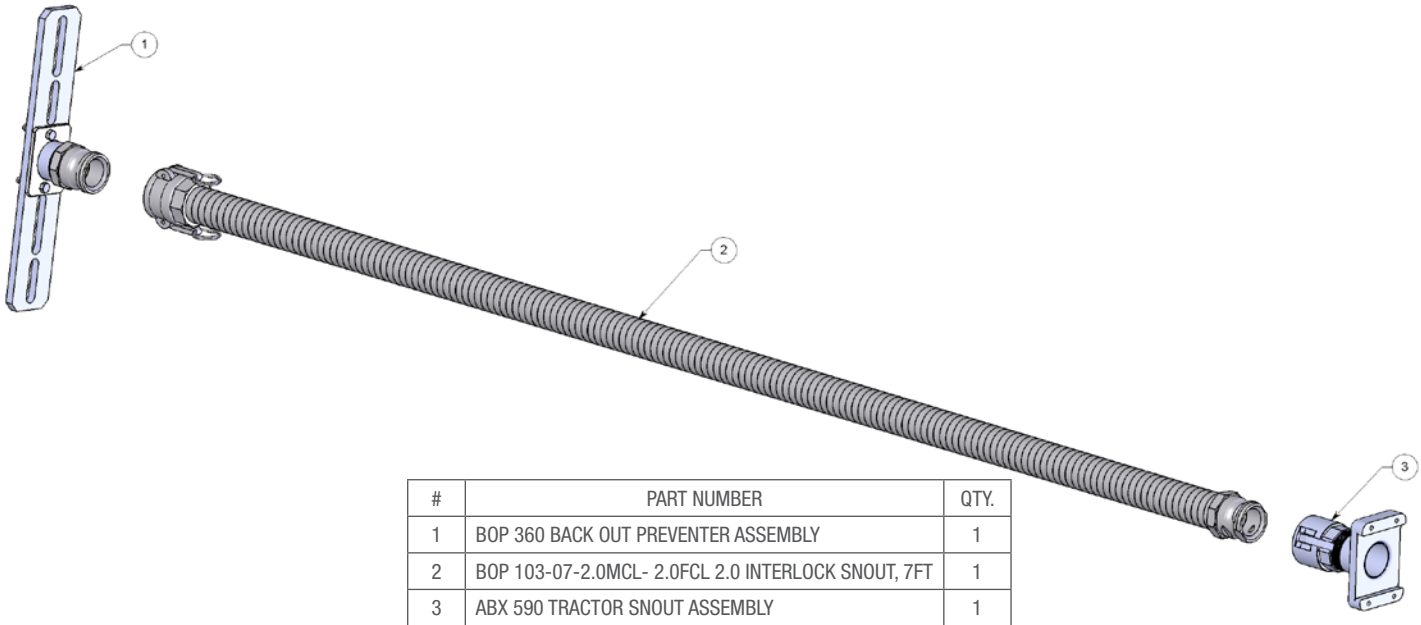
| # | PART NUMBER | QTY. |
|----|--|------|
| 1 | ABX 571 AIR CYLINDER (NCQ8B250-200S) | 1 |
| 2 | ABX 572 CYLINDER CLEVIS | 1 |
| 3 | ABX 573 CLEVIS BEARING PAD | 2 |
| 4 | ABX 574 2.5 OD UPPER ROLLER | 1 |
| 5 | ABX 575 CYLINDER MTG BRACKET | 1 |
| 6 | ABX 582 ROLLER SPACER | 2 |
| 7 | GS 325-18 SHCS .25-20 X 4.50 SS | 4 |
| 8 | GSF 319-02 FHCS .19-24 X .50 LG SS | 4 |
| 9 | GSF 350-04-20 FHCS .50-20 X 1.00 LG SS | 1 |
| 10 | GSLH 550-07 SHCS, LW HD .50-13 X 1.75 LG | 1 |

NOTES:

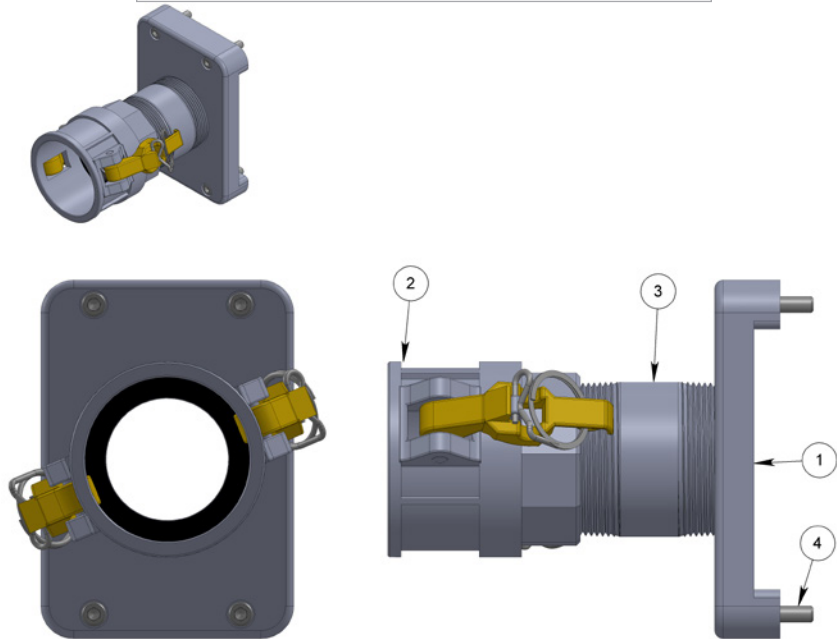
1. APPLY BLUE LOCTITE 242 TO ALL THREADED HARDWARE.
2. THIS DEPRESSION / DIVOT IS USED TO ORIENT THE CLEVIS ASSEMBLY IN THE ABX-500-V2 ASSEMBLY.



AUTOBOX® (BOP 622)
ABX-500 SNOOT ASSEMBLY

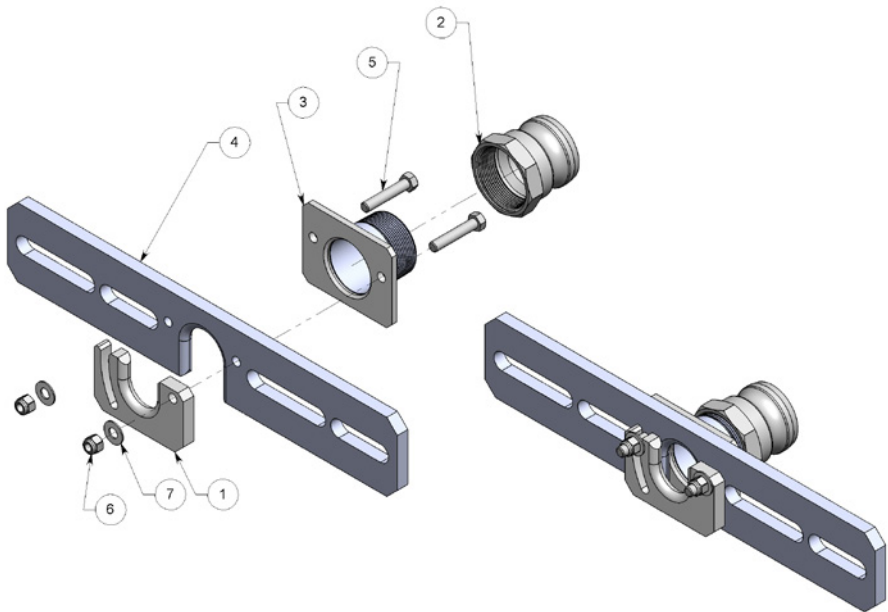


AUTOBOX® (ABX 590)
SNOUT TRACTOR MOUNT ASSEMBLY, FEMALE



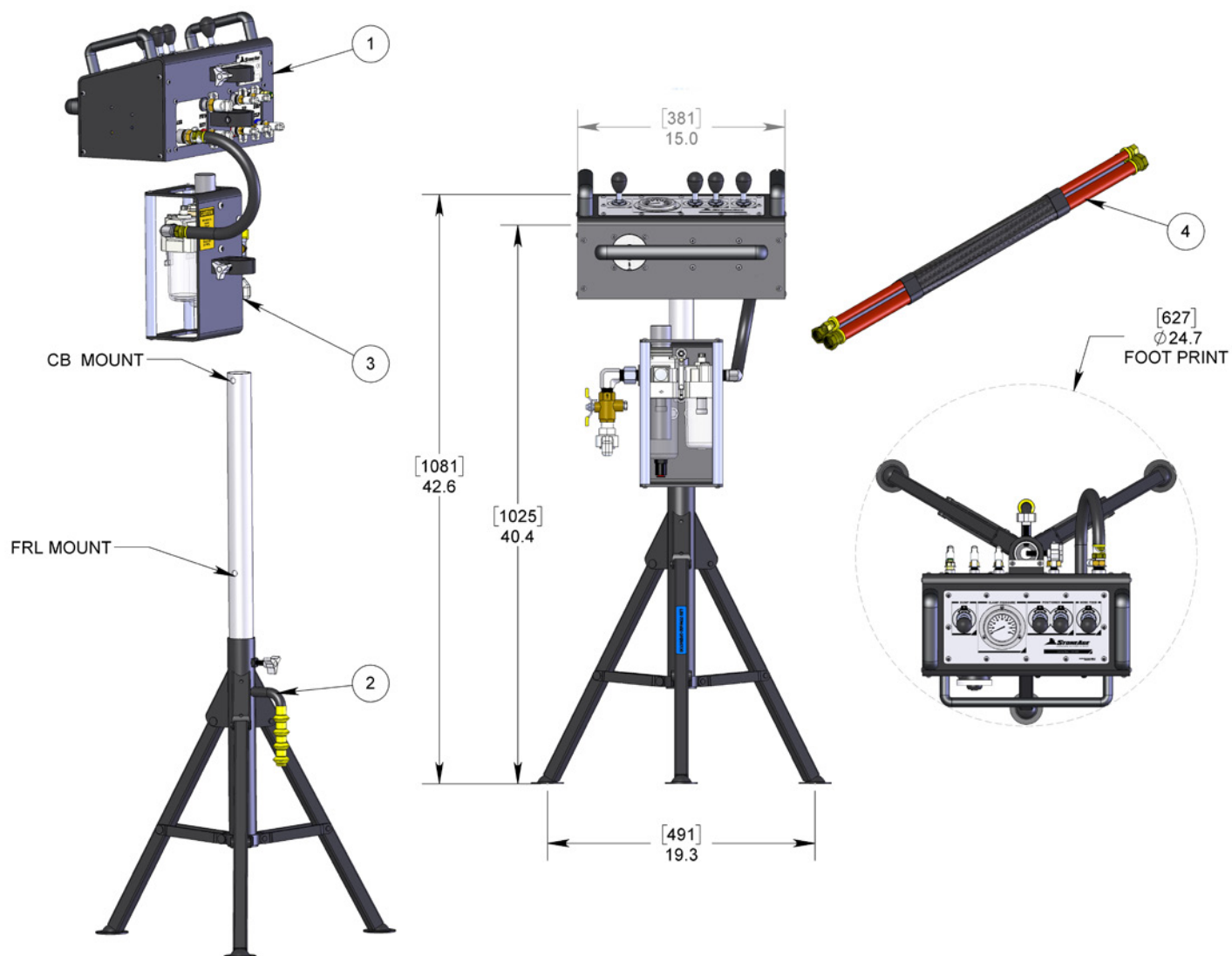
| # | PART NUMBER | QTY. |
|---|----------------------------------|------|
| 1 | ABX 591 SNOUT TRACTOR MOUNT | 1 |
| 2 | BJ 543 SNOUT 2NPT FEMALE COUPLER | 1 |
| 3 | BJ 544 SNOUT 2NPT MALE PIPE | 1 |
| 4 | GS 325-05 SHCS .25-20 X 1.25 SS | 4 |

AUTOBOX® (BOP 360)
BACK OUT PREVENTER ASSEMBLY



| # | PART NUMBER | QTY. | # | PART NUMBER | QTY. |
|---|-------------------------------------|------|---|--------------------------------------|------|
| 1 | BJ 319 HINGE PLATE | 1 | 4 | BOP 359 MOUNTING PLATE, BOP | 1 |
| 2 | BOP 357 CAM LOCK, 2IN-M, 2INNPT-F | 1 | 5 | GB 337-08 BOLT, HEX .37-16 X 2.00 SS | 2 |
| 3 | BOP 358 SNOUT ADAPTER WELDMENT, BOP | 1 | 6 | GN 337-L NYLOK NUT SS | 2 |
| | | | 7 | GW 337-F FLAT WASHER SS | 2 |

AUTOBOX® (CB-ABX)
CONTROL BOX

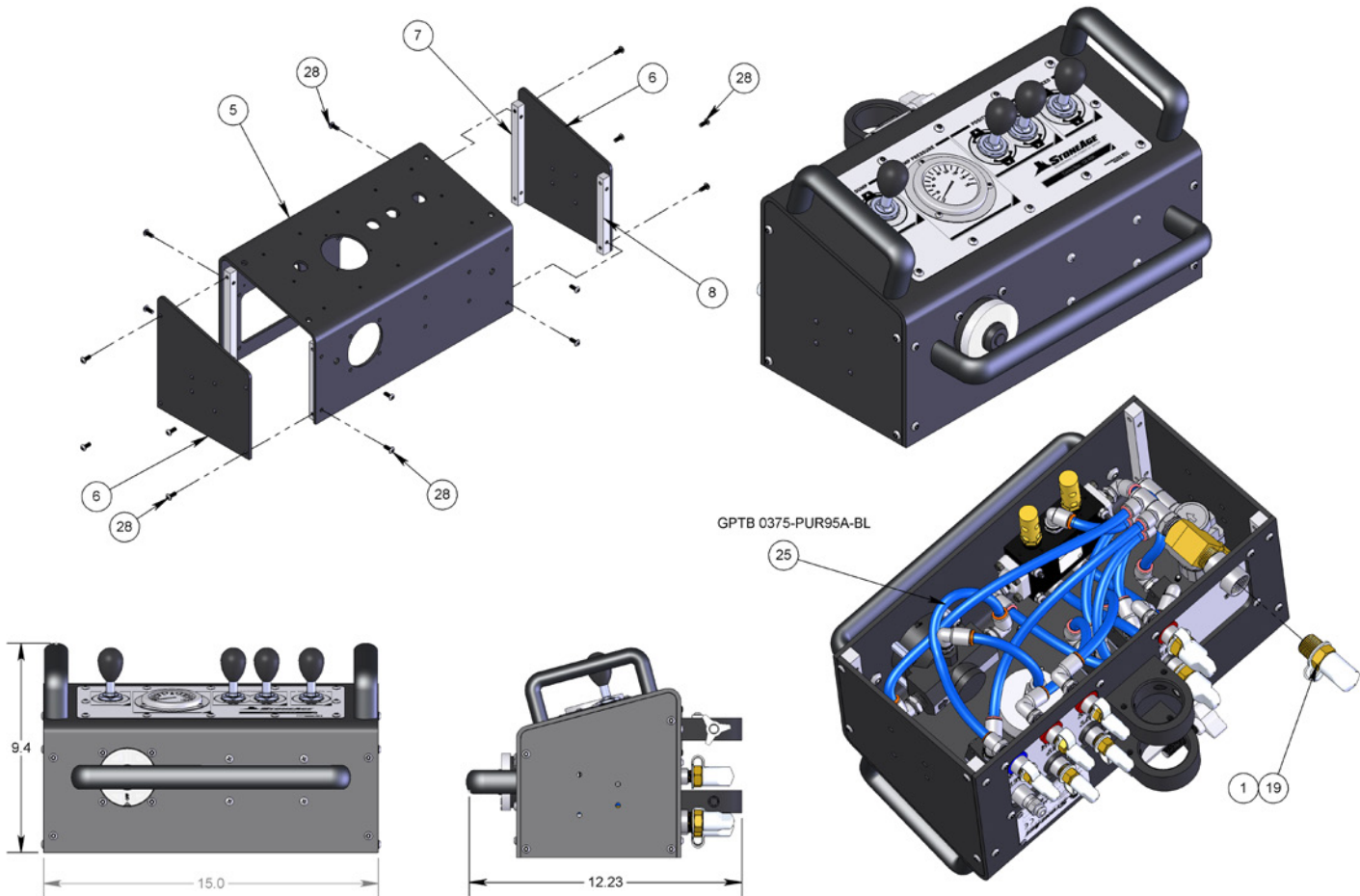


NOTES:

1. ASSEMBLY REFERENCE DIMENSION SHOWN (MM) / INCHES.

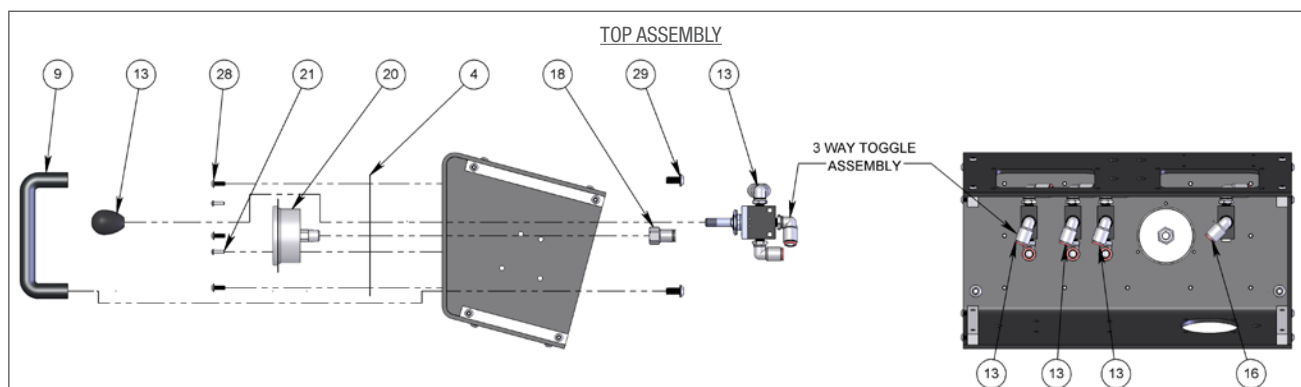
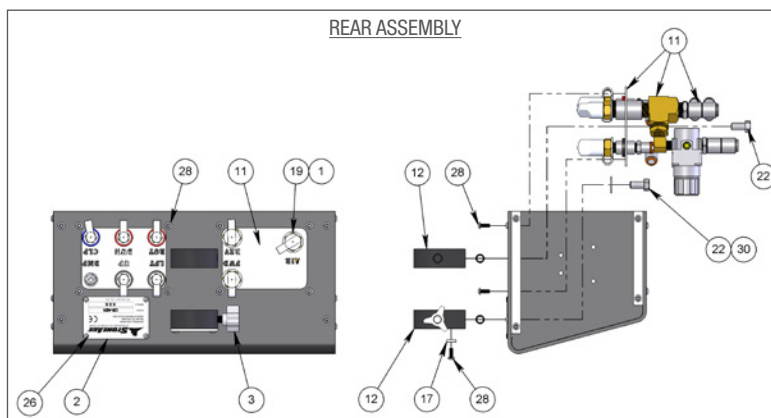
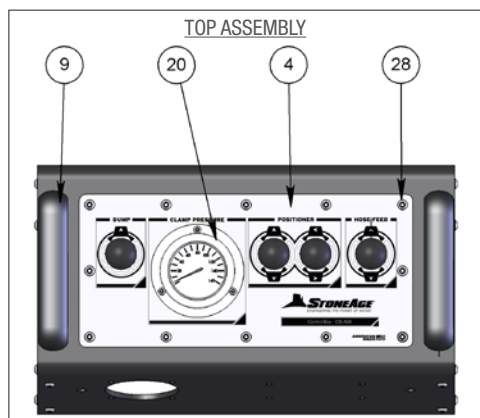
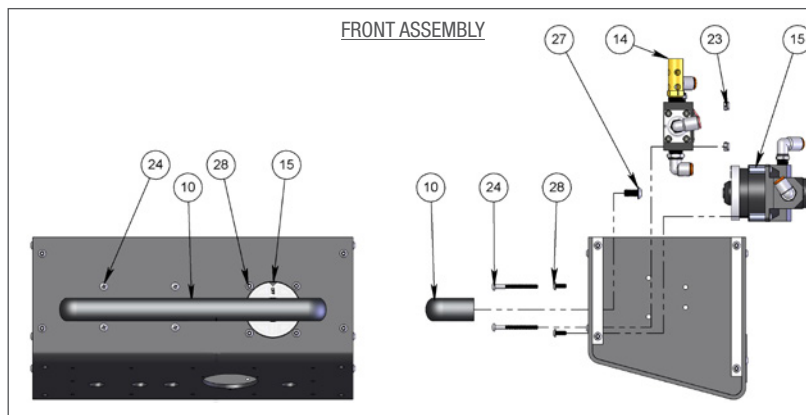
| # | PART NUMBER | QTY. |
|---|------------------------------------|------|
| 1 | CB 300 CONTROL BOX ASSEMBLY | 1 |
| 2 | CB 301 CB STAND ASSEMBLY | 1 |
| 3 | CB 310 FRL ASSEMBLY | 1 |
| 4 | CB 370-25 ABX HOSE BUNDLE ASSEMBLY | 1 |

AUTOBOX® (CB 300)
CONTROL BOX ASSEMBLY
(CONTINUED ON NEXT PAGE)



| # | PART NUMBER | QTY. |
|----|--|------|
| 1 | BR 167 DUST CAP | 1 |
| 5 | CB 321 CB FRAME | 1 |
| 6 | CB 322 SIDE PLATE | 2 |
| 7 | CB 323 BRACE REAR | 2 |
| 8 | CB 324 BRACE FRONT | 2 |
| 19 | CB 355 FTG P8J8 BRASS MALE TO MALE | 1 |
| 25 | GPTB 0375-PUR95A-BL | 8FT |
| 28 | GTB 319-02-32 BHTS .19-32 X .50 LG TORX-SS | 42 |

AUTOBOX® (CB 300)
CONTROL BOX ASSEMBLY (CONTINUED)



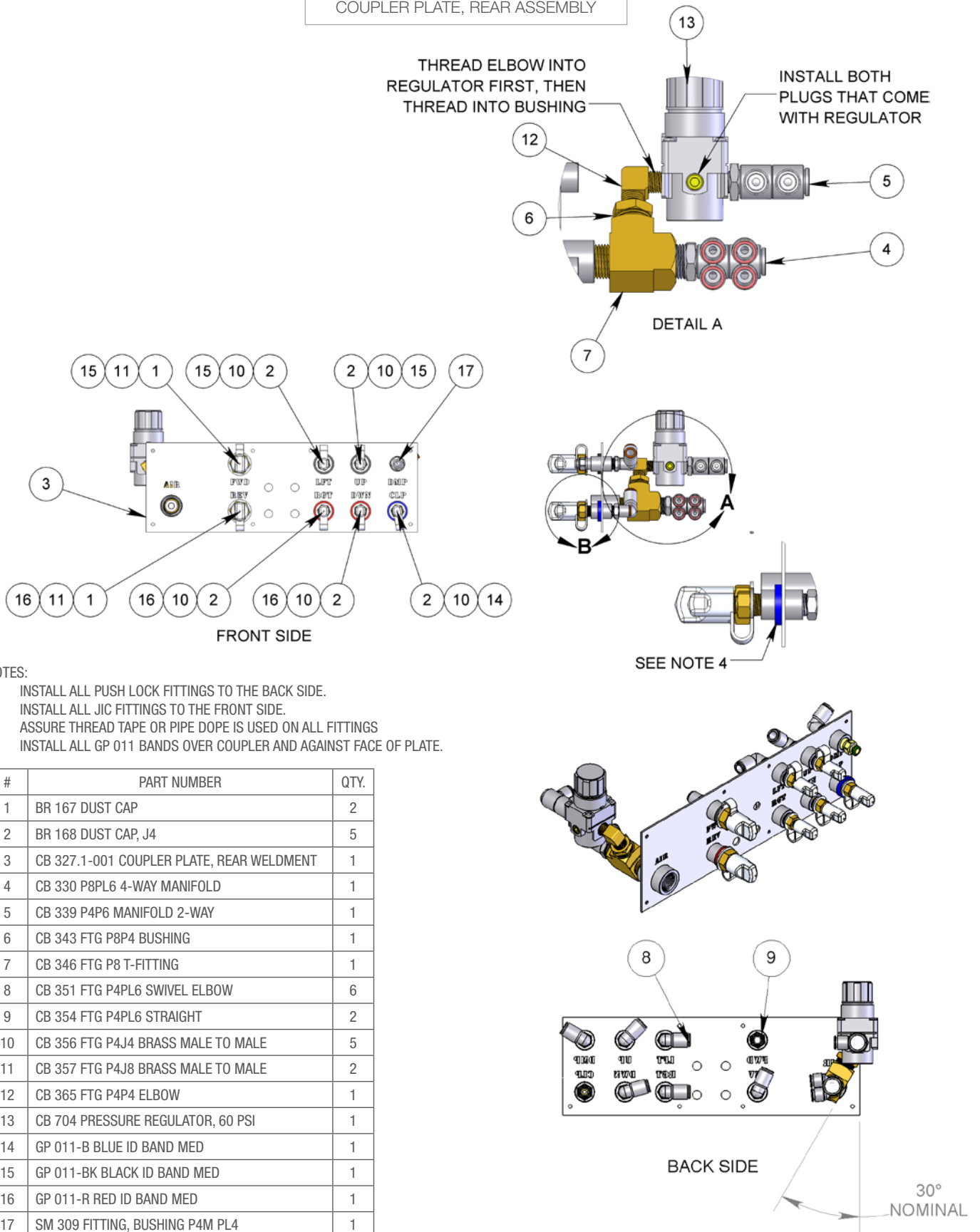
| # | PART NUMBER | QTY. |
|----|---|------|
| 1 | BR 167 DUST CAP | 1 |
| 2 | CB 304-001 CE SERIAL PLATE | 1 |
| 3 | CB 314 3-LOBE KNOB | 1 |
| 4 | CB 320 GRAPHIC OVERLAY | 1 |
| 9 | CB 325 HANDLE TOP | 2 |
| 10 | CB 326 HANDLE FRONT | 1 |
| 11 | CB 327-001 COUPLER PLATE, REAR ASSEMBLY | 1 |
| 12 | CB 328-001 POLE MOUNT | 2 |

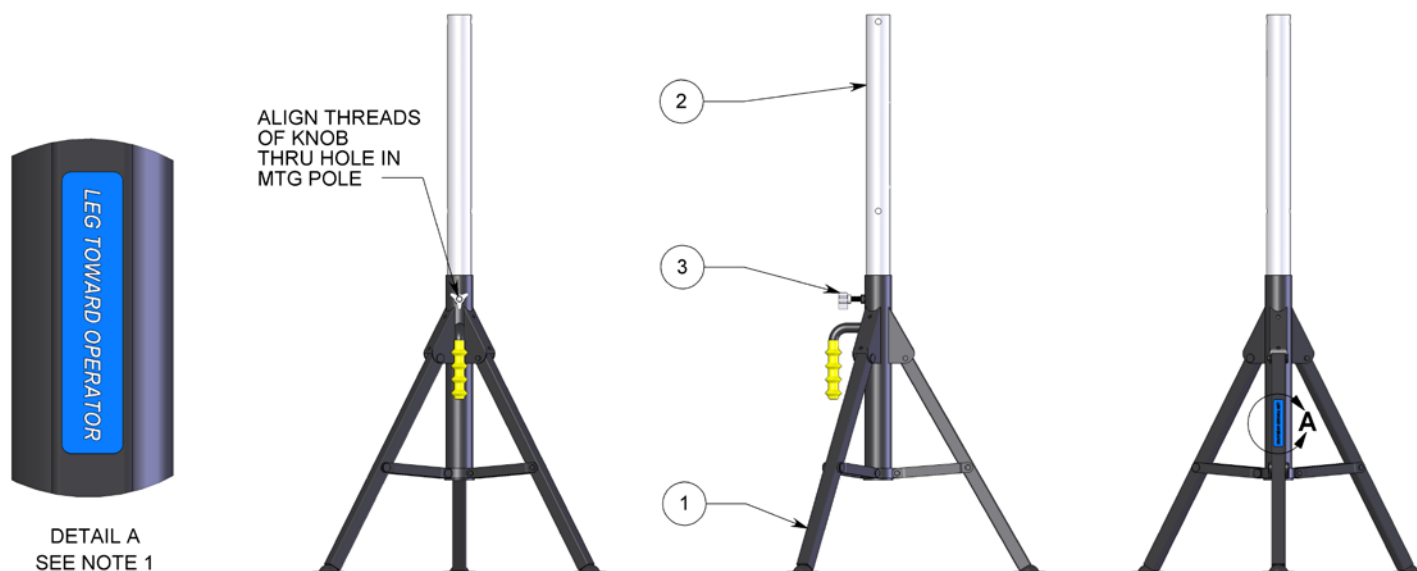
| | | |
|----|---|---|
| 13 | CB 333-HD PNEUM3WAYASSY | 3 |
| 14 | CB 334 RY3 AAA PILOTED SPOOL VALVE ASSY | 1 |
| 15 | CB 335 REG ASSY | 1 |
| 16 | CB 337-HD PNEUM3WAYASSY - DUMP | 1 |
| 17 | CB 347 CAP PLATE | 1 |
| 18 | CB 349 FTG P4F PL6 STRAIGHT | 1 |
| 19 | CB 355 FTG P8J8 BRASS MALE TO MALE | 1 |
| 20 | CB 548-SS GAUGE | 1 |
| 21 | GSB 313-02 BHCS 6-32 X .50 LG SS | 3 |

| | | |
|----|--|----|
| 22 | GB 337-03 BOLT, HEX .37-16 X .75 SS | 4 |
| 23 | GN 319-L NYLOK NUT SS (HC 025.1) | 4 |
| 24 | GPH 319-08 PHPMS 10-24 X 2.00 SS | 4 |
| 26 | GR 125-SS-188-250 RIVET | 4 |
| 27 | GSB 3M8-16-1.25 BHCS M8X1.25 X 16 SS | 2 |
| 28 | GTB 319-02-32 BHTS .19-32 X .50 LG TORX-SS | 42 |
| 29 | GTB 331-025 BHTS .31-18 X .63 LG TORX-SS | 4 |
| 30 | GW 337-F FLAT WASHER SS | 2 |

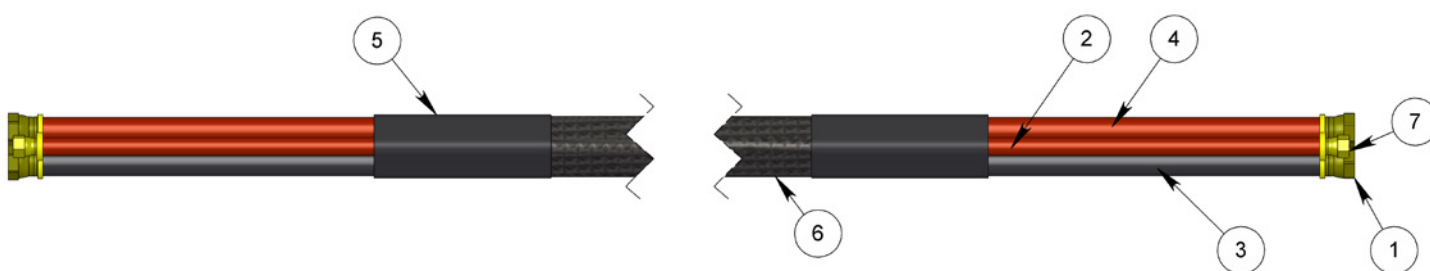
PARTS DIAGRAM

AUTOBOX® (CB 327-001) COUPLER PLATE, REAR ASSEMBLY



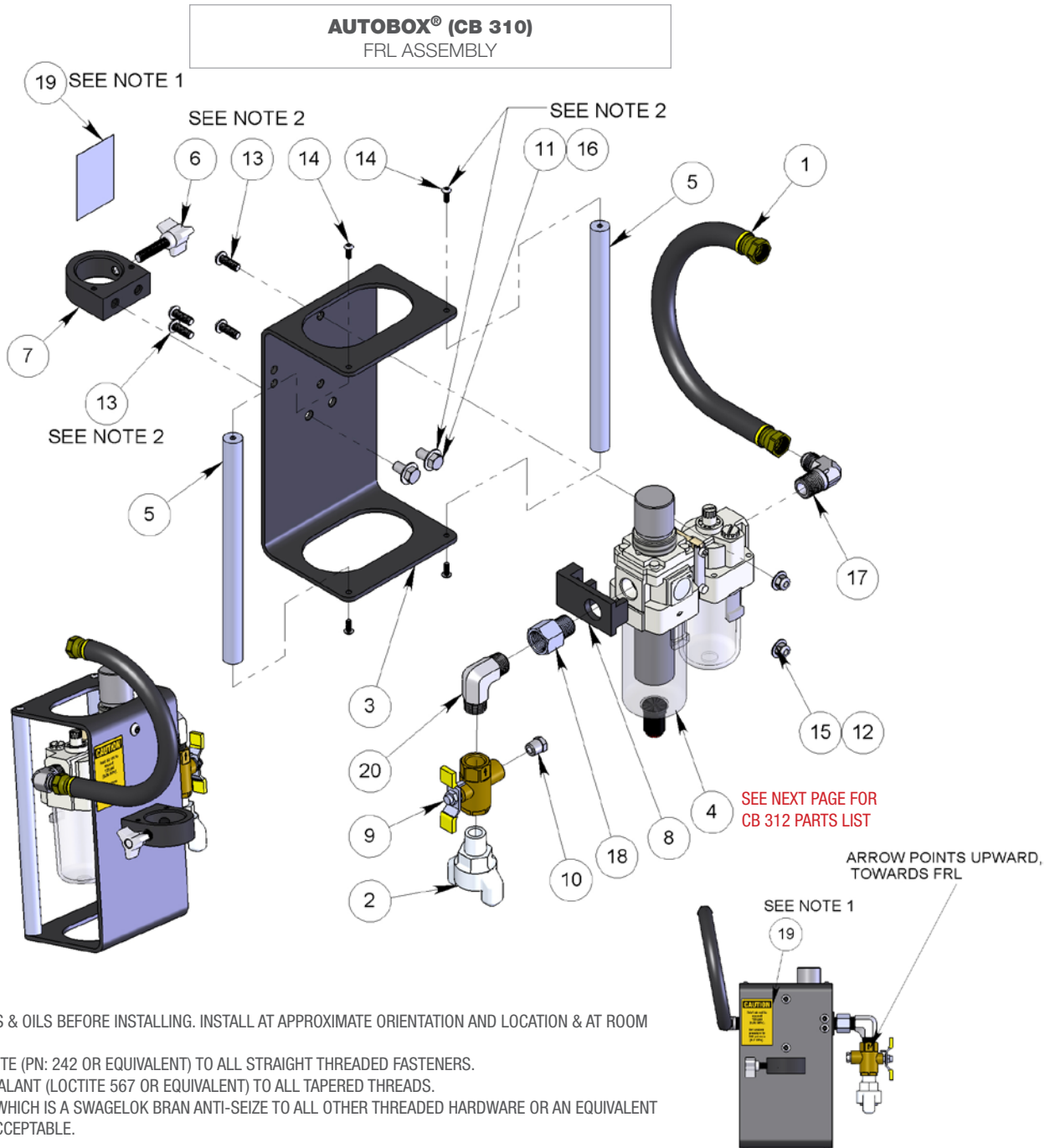
AUTOBOX® (CB 301)
 CB STAND ASSEMBLY


| # | PART NUMBER | QTY. |
|---|-----------------------------------|------|
| 1 | CB 3001.1 CUSTOM SUMNER STAND | 1 |
| 2 | CB 303 MTG POLE | 1 |
| 3 | CB 314 3-LOBE KNOB | 1 |
| 4 | PL 163 DECAL, LEG TOWARD OPERATOR | 1 |

AUTOBOX® (CB 370-25)
 CONTROL LINE ASSEMBLY


| # | PART NUMBER | QTY. | UNITS |
|---|---|------|-------|
| 1 | GP 053 1/2" PUSH-ON BRASS HOSE FITTING 1/2" JIC | 4 | |
| 2 | GPH0 0250-RUB-RD 1/4" ID X 1/2" OD PUSH-ON AIR HOSE, BUNA-N/PVC, 250 PSI, RED | 1 | 25' |
| 3 | GPH0 0500-RUB-BK 1/2" ID X 3/4" OD PUSH-ON AIR HOSE, BUNA-N/PVC, 250 PSI, BLACK | 1 | 25' |
| 4 | GPH0 0500-RUB-RD 1/2" ID X 3/4" OD PUSH-ON AIR HOSE, BUNA-N/PVC, 250 PSI, RED | 1 | 25' |
| 5 | GPHS 2000-OLE-A-BK 2.00 DIA HEAVY DUTY MOISTURE SEAL HEAT-SHRINK | 2 | 5" |
| 6 | GPSL 1750-NYL-G-BK 1.75 DIA BRAIDED EXPANDABLE HEAVY DUTY NYLON | 1 | 24' |
| 7 | SRT 122 1/4" PUSH-ON BRASS HOSE FITTING 1/4" JIC | 2 | |

PARTS DIAGRAM



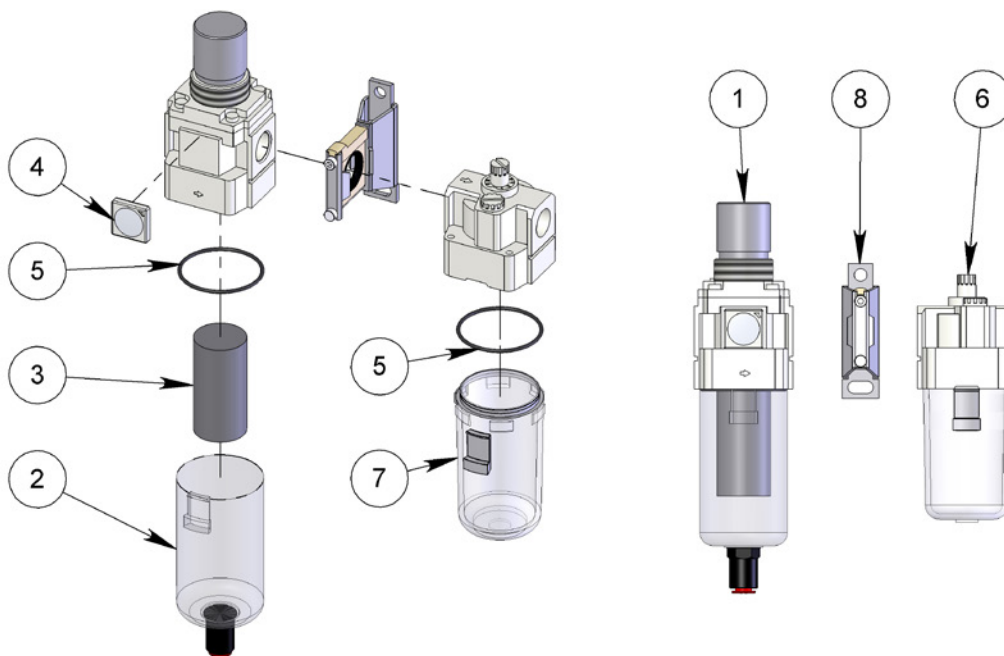
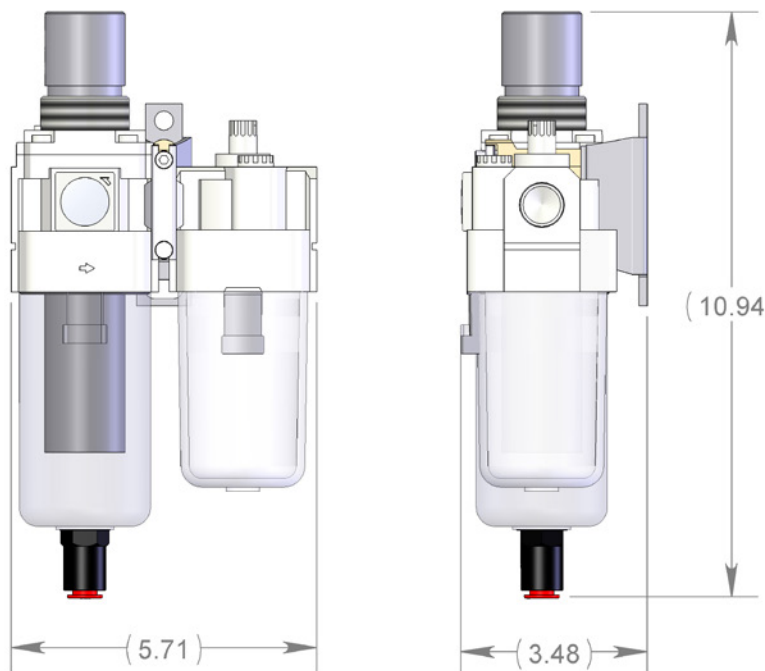
NOTES:

1. CLEAN ALL DEBRIS & OILS BEFORE INSTALLING. INSTALL AT APPROXIMATE ORIENTATION AND LOCATION & AT ROOM TEMP.
2. APPLY BLUE LOCTITE (PN: 242 OR EQUIVALENT) TO ALL STRAIGHT THREADED FASTENERS.
3. APPLY THREAD SEALANT (LOCTITE 567 OR EQUIVALENT) TO ALL TAPERED THREADS.
4. ADD BLUE GOOP WHICH IS A SWAGelok BRAN ANTI-SEIZE TO ALL OTHER THREADED HARDWARE OR AN EQUIVALENT ALTERNATIVE IS ACCEPTABLE.

| # | PART NUMBER | QTY. |
|----|---|------|
| 1 | CB 052-14 HOSE ASSY (FOR CB ABX) | 1 |
| 2 | CB 114 INLET FITTING | 1 |
| 3 | CB 311 FRL FRAME | 1 |
| 4 | CB 312 GEN3 FILTER-REGULATOR-LUBRICATOR WITH GEN2 CLAMP | 1 |
| 5 | CB 313 ROD | 2 |
| 6 | CB 314 3-LOBE KNOB | 1 |
| 7 | CB 328-001 POLE MOUNT | 1 |
| 8 | CB 395 FRL BRACKET | 1 |
| 9 | CB 792 VALVE, AUTODRAIN, P8 | 1 |
| 10 | CB 793 BREATHER, SINTERED BRONZE, P4 | 1 |

| | | |
|----|--|---|
| 11 | GB 337-03 BOLT, HEX .37-16 X .75 SS | 2 |
| 12 | GN 331-L NYLOK NUT SS | 2 |
| 13 | GSB 331-035 BHCS .31-18 X .88 LG SS | 4 |
| 14 | GTB 319-02-32 BHTS .19-32 X .50 LG TORX-SS | 4 |
| 15 | GW 331-F FLAT WASHER SS | 2 |
| 16 | GW 337-F FLAT WASHER SS | 2 |
| 17 | HRS 573 FITTING 90 DEG P8J8 | 1 |
| 18 | ML 077-P8 BUSHING | 1 |
| 19 | PL 156-125 CAUTION INLET AIR, 125PSI MAX | 1 |
| 20 | SBT 292.1 FTG 90° ELBOW P8MP8M | 1 |

AUTOBOX® (CB 312)
GEN 3 FILTER, REGULATOR, LUBRICATOR WITH GEN 2 CLAMP



| # | PART NUMBER | QTY. |
|---|------------------------------------|------|
| 1 | CB 312.1 FILTER REGULATOR ASSEMBLY | 1 |
| 2 | CB 312.1.1 FILTER REGULATOR BOWL | 1 |
| 3 | CB 312.1.6 FILTER | 1 |
| 4 | CB 312.1.7 GAUGE WITH LENS | 1 |
| 5 | CB 312.1.8 ORING | 2 |
| 6 | CB 312.2 LUBRICATOR ASSEMBLY | 1 |
| 7 | CB 312.2.2 LUBRICATOR BOWL | 1 |
| 8 | CB 312.3 SPACER W BRACKET | 1 |

TERMS AND CONDITIONS

1. Acceptance of Terms and Conditions. Receipt of these Terms and Conditions of Sale ("Terms and Conditions") shall operate as the acceptance by StoneAge, Inc. ("Seller") of the order submitted by the purchaser ("Buyer"). Such acceptance is made expressly conditional on assent by Buyer to these Terms and Conditions. Such assent shall be deemed to have been given unless written notice of objection to any of these Terms and Conditions (including inconsistencies between Buyer's purchase order and this acceptance) is given by Buyer to Seller promptly on receipt hereof.

Seller desires to provide Buyer with prompt and efficient service. However, to individually negotiate the terms of each sales contract would substantially impair Seller's ability to provide such service. Accordingly, the product(s) furnished by Seller are sold only according to the terms and conditions stated herein and with the terms and conditions stated in any effective StoneAge Dealer Agreement or StoneAge Reseller Agreement, if applicable. Notwithstanding any terms and conditions on Buyer's order, Seller's performance of any contract is expressly made conditional on Buyer's agreement to these Terms and Conditions unless otherwise specifically agreed to in writing by Seller. In the absence of such agreement, commencement of performance, shipment and/or delivery shall be for Buyer's convenience only and shall not be deemed or construed to be an acceptance of Buyer's terms and conditions.

2. Payment/Prices. Unless other arrangements have been made in writing between Seller and Buyer, payment for the product(s) shall be made upon receipt of invoice. The prices shown on the face hereof are those currently in effect. Prices invoiced shall be per pricelist in effect at the time of shipment. Prices are subject to increase for inclusion of any and all taxes which are applicable and which arise from the sale, delivery or use of the product(s), and the collection of which Seller is or may be responsible to provide to any governmental authority, unless acceptable exemption certificates are provided by Buyer in accordance with applicable law. Buyer shall pay all charges for transportation and delivery and all excise, order, occupation, use or similar taxes, duties, levies, charges or surcharges applicable to the product(s) being purchased, whether now in effect or hereafter imposed by any governmental authority, foreign or domestic.

3. Warranty. SELLER MAKES NO WARRANTIES OR REPRESENTATIONS AS TO THE PERFORMANCE OF ANY PRODUCT EXCEPT AS SET FORTH IN THE STONEAGE LIMITED WARRANTY PROVIDED WITH THE PRODUCT.

4. Delivery. Seller is not obligated to make delivery by a specified date, but will always use its best efforts to make delivery within the time requested. The proposed shipment date is an estimate. Seller will notify Buyer promptly of any material delay and will specify the revised delivery date as soon as practicable. UNDER NO CIRCUMSTANCES SHALL SELLER HAVE ANY LIABILITY WHATSOEVER FOR LOSS OF USE OR FOR ANY DIRECT OR CONSEQUENTIAL DAMAGES RESULTING FROM DELAY REGARDLESS OF THE REASON(S).

All product(s) will be shipped F.O.B. point of origin, unless specifically agreed otherwise, and Buyer shall pay all shipping costs and insurance costs from that point. Seller, in its sole discretion, will determine and arrange the means and manner of transportation of the product(s). Buyer shall bear all risk of loss commencing with the shipment or distribution of the product(s) from Seller's warehouse. Order shortages or errors must be reported within fifteen (15) business days from receipt of shipment to secure adjustment. No product(s) may be returned without securing written approval from Seller.

5. Modification. These Terms and Conditions are intended by Seller and Buyer to constitute a final, complete and exclusive expression of agreement relating to the subject matter hereof and cannot be supplemented or amended without Seller's prior written approval.

6. Omission. Seller's waiver of any breach or Seller's failure to enforce any of these Terms and Conditions at any time, shall not in any way affect, limit or waive Seller's right thereafter to enforce and compel strict compliance with every term and condition hereof.

7. Severability. If any provision of these Terms and Conditions is held to be invalid or unenforceable, such invalidity or unenforceability shall not affect the validity or enforceability of the other portions hereof.

8. Disputes. Seller and Buyer shall attempt in good faith to promptly resolve any dispute arising under these Terms and Conditions by negotiations between representatives who have authority to settle the controversy. If unsuccessful, Seller and Buyer shall further attempt in good faith to settle the dispute by nonbinding third-party mediation, with fees and expenses of such mediation apportioned equally to each side. Any dispute not so resolved by negotiation or mediation may then be submitted to a court of competent jurisdiction in accordance with the terms hereof. These procedures are the exclusive procedures for the resolution of all such disputes between the Seller and Buyer.

9. Governing Law. All sales, agreements for sale, offers to sell, proposals, acknowledgments and contracts of sale, including, but not limited to, purchase orders accepted by Seller, shall be considered a contract under the laws of the State of Colorado and the rights and duties of all persons, and the construction and effect of all provisions hereof shall be governed by and construed according to the laws of such state.

10. Jurisdiction and Venue. Seller and Buyer agree that the state or federal courts located within the City and County of Denver, Colorado shall have sole and exclusive jurisdiction over any litigation concerning any dispute arising under these Terms and Conditions not otherwise resolved pursuant to Section 9 as well as any alleged defects of any Products or damages sustained as a result of such alleged defects. Seller and Buyer further agree that should any litigation be commenced in connection with such a dispute, it shall only be commenced in such courts. Seller and Buyer agree to the exclusive jurisdiction of such courts and neither will raise any objection to the jurisdiction and venue of such courts, including as a result of inconvenience.

11. Attorney's Fees. If any litigation is commenced between Seller and Buyer, or their personal representatives, concerning any provision hereof, the party prevailing in the litigation shall be entitled, in addition to such other relief that is granted, to a reasonable sum as and for their attorneys' fees and costs in such litigation or mediation.

STONEAGE TRADEMARK LIST

View the list of StoneAge's trademarks and service marks and learn how the trademarks should be used. Use of StoneAge trademarks may be prohibited, unless expressly authorized.

<http://www.StoneAgetools.com/trademark-list/>

STONEAGE PATENT DATA

View the list of StoneAge's current U.S. patent numbers and descriptions.

<http://www.sapatents.com>

STONEAGE TERMS AND WARRANTY

View StoneAge's Terms and Warranty Conditions online.

<http://www.stoneagetools.com/terms>

<http://www.stoneagetools.com/warranty>

Warranties set forth herein extend only to End-Users, meaning customers acquiring, or that have previously acquired, a product manufactured by StoneAge ("Product") for their own use and not for resale, either directly from StoneAge Inc. ("StoneAge") or from a StoneAge Authorized Dealer or Reseller ("Dealer"). No warranty of any kind or nature is made by StoneAge beyond those expressly stated herein.

1. LIMITED WARRANTY PERIOD. Subject to the limitations and conditions hereinafter set forth, StoneAge warrants its Product to be free from defects in workmanship and material for a period of one (1) year from the date of purchase by the End-User, provided that the end of the limited warranty period shall not be later than eighteen (18) months from the date of shipment of the Product to the Dealer or the End-User by StoneAge ("Limited Warranty Period"). All replacement parts which are furnished under this Limited Warranty and properly installed shall be warranted to the same extent as the original Product under this Limited Warranty if, and only if, the original parts were found to be defective within the original Limited Warranty Period covering the original Product. Replacement parts are warranted for the remainder of the original Limited Warranty Period. This Limited Warranty does not cover any component part of any Product not manufactured by StoneAge. Any such component part is subject exclusively to the component manufacturer's warranty terms and conditions.

2. LIMITED WARRANTY COVERAGE. StoneAge's sole obligation under this Limited Warranty shall be, at StoneAge's option and upon StoneAge's inspection, to repair, replace or issue a credit for any Product which is determined by StoneAge to be defective in material or workmanship. StoneAge reserves the right to examine the alleged defective Product to determine whether this Limited Warranty is applicable, and final determination of limited warranty coverage lies solely with StoneAge. No statement or recommendation made by a StoneAge representative, Dealer or agent to End-User shall constitute a warranty by StoneAge or a waiver or modification to any of the provisions hereof or create any liability for StoneAge.

3. WARRANTY SERVICE PROVIDERS. Service and repair of the Product is to be performed only by StoneAge authorized service representatives, including Dealers who are authorized repair centers, with StoneAge approved parts. Information about StoneAge authorized service representatives can be obtained through the StoneAge website at www.stoneagetools.com/ service. Unauthorized service, repair or modification of the Product or use of parts not approved by StoneAge will void this Limited Warranty. StoneAge reserves the right to change or improve the material and design of the Product at any time without notice to End-User, and StoneAge is not obligated to make the same improvements during warranty service to any Product previously manufactured.

4. WARRANTY EXCLUSIONS. This Limited Warranty does not cover, and StoneAge shall not be responsible for the following, or damage caused by the following: (1) any Product that has been altered or modified in any way not approved by StoneAge in advance in writing; (2) any Product that has been operated under more severe conditions or beyond the rated capacity specified for that Product; (3) depreciation or damage caused by normal wear and tear, failure to follow operation or installation instructions, misuse, negligence or lack of proper protection during storage; (4) exposure to fire, moisture, water intrusion, electrical stress, insects, explosions, extraordinary weather and/or environmental conditions including, but not limited to lightning, natural disasters, storms, windstorms, hail, earthquakes, acts of God or any other force majeure event; (5) damage to any Product caused by any attempt to repair, replace, or service the Product by persons other than StoneAge authorized service representatives; (6) costs of normal maintenance parts and services; (7) damage sustained during unloading, shipment or transit of the Product; or (8) failure to perform the recommended periodic maintenance procedures listed in the Operator's Manual accompanying the Product.

5. REQUIRED WARRANTY PROCEDURES. To be eligible for warranty service, the End-User must: (1) report the Product defect to the entity where the Product was purchased (i.e. StoneAge or the Dealer) within the Limited Warranty Period specified in this Limited Warranty; (2) submit the original invoice to establish ownership and date of purchase; and (3) make the Product available to a StoneAge authorized service representative for inspection to

determine eligibility for coverage under this Limited Warranty. This Limited Warranty shall not extend to any person or entity who fails to provide proof of original purchase from StoneAge or a Dealer. No Product may be returned for credit or adjustment without prior written permission from StoneAge.

6. DISCLAIMER OF IMPLIED WARRANTIES AND OTHER REMEDIES. EXCEPT AS EXPRESSLY STATED HEREIN (AND TO THE FULLEST EXTENT ALLOWED UNDER APPLICABLE LAW), STONEAGE HEREBY DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND ANY AND ALL WARRANTIES, REPRESENTATIONS OR PROMISES AS TO THE QUALITY, PERFORMANCE OR FREEDOM FROM DEFECT OF THE PRODUCT COVERED BY THIS LIMITED WARRANTY. STONEAGE FURTHER DISCLAIMS ALL IMPLIED INDEMNITIES.

7. LIMITATION OF LIABILITY. End-User specifically acknowledges that the Product may be operated at high speeds and/or pressures, and that as such it may be inherently dangerous if not used correctly. End-User shall familiarize itself with all operation materials provided by StoneAge and shall at all times use and require its agents, employees and contractors to use all necessary and appropriate safety devices, guards and proper safe operating procedures. In no event shall StoneAge be responsible for any injuries to persons or property caused directly or indirectly by the operation of the Product if End-User or any agent, employee, or contractor of End-User: (1) fails to use all necessary and appropriate safety devices, guards and proper safe operating procedures; (2) fails to maintain in good working order such safety devices and guards; (3) alters or modifies the Product in any way not approved by StoneAge in advance in writing; (4) allows the Product to be operated under more severe conditions or beyond the rated capacity specified for the Product; or (5) otherwise negligently operates the Product. End-User shall indemnify and hold StoneAge harmless from any and all liability or obligation incurred by or against StoneAge, including costs and attorneys' fees, to or by any person so injured.

TO THE FULL EXTENT ALLOWED BY APPLICABLE LAW, STONEAGE SHALL NOT BE LIABLE FOR ANY INDIRECT, SPECIAL, INCIDENTAL, CONSEQUENTIAL, OR PUNITIVE DAMAGES (INCLUDING WITHOUT LIMITATION, LOSS OF PROFITS, LOSS OF GOODWILL, DIMINUTION OF VALUE, WORK STOPPAGE, INTERRUPTION OF BUSINESS, RENTAL OF SUBSTITUTE PRODUCT, OR OTHER COMMERCIAL LOSS EVEN TO THE EXTENT SUCH DAMAGES WOULD CONSTITUTE DIRECT DAMAGES), WITH RESPECT TO THE COVERED STONEAGE PRODUCT, OR OTHERWISE IN CONNECTION WITH THIS LIMITED WARRANTY, REGARDLESS OF WHETHER STONEAGE HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.

IT IS UNDERSTOOD THAT STONEAGE'S LIABILITY, WHETHER IN CONTRACT, IN TORT, UNDER ANY WARRANTY, IN NEGLIGENCE, OR OTHERWISE SHALL NOT EXCEED THE AMOUNT OF THE PURCHASE PRICE PAID BY THE END-USER FOR THE PRODUCT. STONEAGE'S MAXIMUM LIABILITY SHALL NOT EXCEED, AND END-USER'S REMEDY IS LIMITED TO EITHER (1) REPAIR OR REPLACEMENT OF THE DEFECTIVE WORKMANSHIP OR MATERIAL OR, AT STONEAGE'S OPTION, (2) REFUND OF THE PURCHASE PRICE, OR (3) ISSUANCE OF A CREDIT FOR THE PURCHASE PRICE, AND SUCH REMEDIES SHALL BE END-USER'S ENTIRE AND EXCLUSIVE REMEDY.

YOU, THE END-USER, UNDERSTAND AND EXPRESSLY AGREE THAT THE FOREGOING LIMITATIONS ON LIABILITY ARE PART OF THE CONSIDERATION IN THE PRICE OF THE STONEAGE PRODUCT YOU PURCHASED.

Some jurisdictions do not allow the limitation or exclusion of liability for certain damages, so the above limitations and exclusions may not apply to you. This Limited Warranty gives you specific legal rights, and you may also have other rights which vary from jurisdiction to jurisdiction. If any provisions of this Limited Warranty is held to be invalid or unenforceable, such invalidity or unenforceability shall not affect the validity or enforceability of the other portions hereof.



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