http://waterheatertimer.org/3-phase-water-heater.html

http://waterheatertimer.org/How-to-wire-water-heater-thermostats.html



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Commercial Electric Troubleshooting Tables

NATURE OF	POSSIBLE CAUSES	SERVICE
TROUBLE No Hot Water	Manual switch turned off	Turn to ON
no not water	Blown service panel fuse or breaker High limit switch tripped	Replace or reset
	Thermostat faulty	Manually reset ECO button
	Faulty contactors (open)	Check and replace
	One or both transformer fuses are blown	Check and replace
	Thermostat out of calibration Improper wiring	Check and replace
	a. Shorted or loose wiring	Check and replace
	b. Undersized service wire	Check and rewire
		Rewire per wiring diagram
Not Enough Hot Water	Thermostat set too low	Increase thermostat
	Faulty element(s)	Check for open or grounded elements and
		replace
	Faulty Contactors (open)	Check and replace
	Faulty fuse on fuse block	Check and replace
	Improper or loose wiring	Rewire per wiring diagram
	Income and setime alaments	Check and tighten
	Improper heating elements	Check wattage/voltage to rating plate and
	Scale formation on heating elements	replace Check elements; clean or replace
	Thermostat not flush with tank	Check elements, clean of replace
	Thermostat not riush with tank	Position thermostat so back touches the
		tank. Make sure cavity insulation covers
	Poor grounding of tank	thermostat
	Heater is undersized	Check grounding and tighten
	Damaged dip tube (ELDs only)	Resize and compare
		Check and replace
Water too hot	Thermostat setting too high	Lower thermostat setting
	Thermostat out of calibration	Check and replace
	Thermostat not flush with tank	Position thermostat so back touches the
		tank
	Faulty contactors (closed)	Check contactors and replace
Blows fuses and / or trips	One or more elements are grounded	Check and replace
breaker	Loose terminal screws on heating	-
	element(s)	Check and tighten
	Faulty contactors	
	Undersized heater	Check contactors and replace
		Resize and compare
Slow hot water recovery	Heating elements too small	Check wattage and replace
	Faulty contactors	Check contactors and replace
	Fuses on fuse block are blown	Check fuses and replace



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Commercial Electric Troubleshooting Tables

NATURE OF TROUBLE	POSSIBLE CAUSES	SERVICE
Noisy water heater	Scale build-up on elements High watt density elements in the heater	Remove, clean or replace Install low watt density elements
	Contactors are 'chattering'	Check for foreign material in the contactors. Check for broken or weak spring
Excessive relief valve operation	Excessive water pressure (just a little water from the T&P)	Install proper expansion tank on cold side Check for open or closed system. Install thermal expansion tank
	Excessive temperature (a whole bunch of water from the T&P)	Check thermostat; lower setting or replace. Thermostat not flush with tank Check contactors to see if two or more are closed.
Rusty or black water	Scale formation on elements Anode rod dissolved Excessive sediment build-up	Clean or replace elements Check anode rod and replace Try to drain tank; replace tank if sediment build up is excessive
Water heater is leaking (Caution: Do not confuse normal T&P operation as a leaking tank. If the puddle dries up, then look for a T&P problem.)	Cold in or hot out joints T&P valve Heating elements, anode rod and gaskets Inner tank has a pin hole	Check joint and repair Check valve and replace Check, tighten and replace Replace water heater (When diagnosing a leaker - you will notice a puddle of water on the floor, next to the heater, that will not go away.)



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Commercial Electric Troubleshooting Tables

Multi-Stages, Series and Parallel Installation

NATURE OF TROUBLE	POSSIBLE CAUSES	SERVICE
No Hot Water	Manual switch turned off	Turn to ON
	Blown service panel fuse or breaker	Replace or reset
	tripped	
	High limit switch tripped	Manually reset ECO button
	Thermostats faulty	Check and replace
	Faulty contactors (open)	Check and replace
	One or both transformer fuses are blown	Check and replace
	Thermostat out of calibration	
	Improper wiring	Check and replace
	a. Shorted or loose wiring	Check and rewire
	b. Undersized service wire	
		Rewire per wiring diagram
Not Enough Hot Water	Thermostats set too low	Increase thermostat setting
	Faulty element(s)	Check for open or grounded elements and
		replace
	Faulty Contactors (open)	Check and replace
	Faulty fuse on fuse block	Check and replace
	Improper or loose wiring	Rewire per wiring diagram
		Check and tighten
	Improper heating elements	Check wattage/voltage to rating plate and
		replace
	Poor grounding of tank	Check grounding and tighten
	Heater is undersized	Resize and compare
Water too hot	Thermostat setting too high	Lower thermostat setting
	Thermostat out of calibration	Check and replace
	Faulty contactors (closed)	Check contactors and replace
Blows fuses and / or trips	One or more elements are grounded	Check and replace
breaker	Loose terminal screws on heating	Check and tighten
	element(s)	
	Faulty contactors	Check contactors and replace
	Undersized heater	Resize and compare