



IABU Headquarters

Delta Electronics, Inc.
Taoyuan3
No.18, Xinglong Rd., Taoyuan City,
Taoyuan County 330, Taiwan, R.O.C.
TEL: 886-3-362-6301 / FAX: 886-3-371-6301

Asia

Delta Electronics (Jiangsu) Ltd.
Wujiang Plant3
1688 Jiangxing East Road,
Wujiang Economic Development Zone
Wujiang City, Jiang Su Province,
People's Republic of China (Post code: 215200)
TEL: 86-512-6340-3008 / FAX: 86-769-6340-7290

Delta Greentech (China) Co., Ltd.
238 Min-Xia Road, Cao-Lu Industry Zone, Pudong, Shanghai,
People's Republic of China
Post code : 201209
TEL: 021-58635678 / FAX: 021-58630003

Delta Electronics (Japan), Inc.
Tokyo Office
2-1-14 Minato-ku Shibadaimon,
Tokyo 105-0012, Japan
TEL: 81-3-5733-1111 / FAX: 81-3-5733-1211

Delta Electronics (Korea), Inc.
234-9, Duck Soo Building 7F, Nonhyun-Dong,
Kangnam-Gu, Seoul, Korea 135-010
TEL: 82-2-515-5305 / FAX: 82-2-515-5302

Delta Electronics Int'l (S) Pte Ltd
4 Kaki Bukit Ave 1, #05-05, Singapore 417939
TEL: 65-6747-5155 / FAX: 65-6744-9228

Delta Electronics (India) Pvt. Ltd.
Plot No. 43, Sector - 35, HSIIDC,
Gurgaon122001, Haryana, India
TEL: 1-919-767-3800 / FAX: 91-124-403-6045

Americas

Delta Products Corporation (USA)
Raleigh Office
P.O. Box 12173, 5101 Davis Drive,
Research Triangle Park, NC 27709, U.S.A.
TEL: 1-919-767-3800 / FAX: 1-919-767-8080

Delta Greentech (Brasil) S.A
Sao Paulo Office
Rua Itapeva, 26-30 Andar Edificio Itapeva One-Bela Vista
01332-000-Sao Paulo-SP-Brazil
TEL: +55 11 3568-3850/FAX: +55 11 3568-3865

Europe

Deltronics (The Netherlands) B.V.
Eindhoven Office
De Witbogt 15, 5652 AG Eindhoven, The Netherlands
TEL: 31-40-2592850 / FAX: 31-40-2592851

CH2000 Series User Manual



Delta Heavy Load Application Field Oriented Control Drive

CH2000 Series User Manual



*We reserve the right to change the information in this catalogue without prior notice.

www.delta.com.tw/ia



PLEASE READ PRIOR TO INSTALLATION FOR SAFETY.



- ☑ AC input power must be disconnected before any wiring to the AC motor drive is made.
- ☑ Even if the power has been turned off, a charge may still remain in the DC-link capacitors with hazardous voltages before the POWER LED is OFF. Please do not touch the internal circuit and components.
- ☑ There are highly sensitive MOS components on the printed circuit boards. These components are especially sensitive to static electricity. Please do not touch these components or the circuit boards before taking anti-static measures. Never reassemble internal components or wiring.
- ☑ Ground the AC motor drive using the ground terminal. The grounding method must comply with the laws of the country where the AC motor drive is to be installed.
- ☑ DO NOT install the AC motor drive in a place subjected to high temperature, direct sunlight and inflammables.



- ☑ Never connect the AC motor drive output terminals U/T1, V/T2 and W/T3 directly to the AC mains circuit power supply.
- ☑ Only qualified persons are allowed to install, wire and maintain the AC motor drives.
- ☑ Even if the 3-phase AC motor is stop, a charge may still remain in the main circuit terminals of the AC motor drive with hazardous voltages.
- ☑ The performance of electrolytic capacitor will degrade if it is not charged for a long time. It is recommended to charge the driver which is stored in no charge condition every 2 years for 3~4 hours.
- ☑ Please use adjustable AC power source (ex: AC autotransformer) to charge the driver gradually to rated voltage, and should not charge it directly with rated voltage.
- ☑ Pay attention to the following when transporting and installing this package (including wooden crate, wood stave and carton box)
 1. If you need to sterilize, deworm the wooden crate or carton box, please do not use steamed smoking sterilization or you will damage the VFD.
 2. Please use other ways to sterilize or deworm.
 3. You may use high temperature to sterilize or deworm. Leave the packaging materials in an environment of over 56°C for 30 minutes.
- ☑ It is strictly forbidden to use steamed smoking sterilization. The warranty does not cover VFD damaged by steamed smoking sterilization.

 **NOTE**

The content of this manual may be revised without prior notice. Please consult our distributors or download the most updated version at <http://www.delta.com.tw/industrialautomation>

Table of Contents

CHAPTER 1 INTRODUCTION	1-1
CHAPTER 2 INSTALLATION	2-1
CHAPTER 3 UNPACKING	3-1
CHAPTER 4 WIRING	4-1
CHAPTER 5 MAIN CIRCUIT TERMINALS	5-1
CHAPTER 6 CONTROL TERMINALS	6-1
CHAPTER 7 OPTIONAL ACCESSORIES	7-1
CHAPTER 8 OPTION CARDS	8-1
CHAPTER 9 SPECIFICATION	9-1
CHAPTER 10 DIGITAL KEYPAD	10-1
CHAPTER 11 SUMMARY OF PARAMETERS	11-1
CHAPTER 12 DESCRIPTION OF PARAMETER SETTINGS	12-1
CHAPTER 13 WARNING CODES	13-1
CHAPTER 14 FAULT CODES AND DESCRIPTIONS	14-1
CHAPTER 15 CANOPEN OVERVIEW	15-1
CHAPTER 16 PLC FUNCTION	16-1
CHAPTER 17 HOW TO SELECT THE RIGHT AC MOTOR DRIVE	17-1
CHAPTER 18 SUGGESTIONS AND ERROR CORRECTIONS FOR STANDARD AC MOTOR DRIVES	18-1
CHAPTER 19 APPLICATION OF CH2000	19-1
APPENDIX EMC STANDARD INSTALLATION GUIDE	APP-I

Application **Control BD V1.10;**
Keypad **V1.03;**

Publication History

Please include the Issue Edition and the Firmware Version, both shown below, when contacting technical support regarding this publication.

Issue Edition: 01

Firmware Version: 01.10

Keypad Version: 01.03

Issue date: May 2013

Publication History
Ch01, add information about RFI jumper, IT power and corner grounded TN system.
Ch02, add information about frame D0.
Ch04, add SGND terminal in the wiring diagram of Frame A ~C, Frame D0 and above.
Ch05, add information about frame D0 and main circuit diagram 3
Ch06, add SGND terminal to the removable terminal block
Ch09, add Derating of ambient temperature and altitude
Ch10, add the required time (6 minutes) to charge keypad before using it, maximum RJ45 extension (5m or 16 ft) to use keypad.
Ch11 & Ch12, Pr00-00, add 49: 460V, 425HP, 51: 460V, 475HP ,55: 460V, 600HP,
Ch11 & Ch12, Pr00-04, 40: Torque Command, unit %(L); 41: KWH, unit KWH(J) 42: PID Reference, unit % (h.); 43: PID offset (%) (o.); 44: PID Output Fcmd(Hz) (b.)
Ch11 & Ch12, Pr00-05, change factory setting to 1
Ch11 & Ch12, Pr00-25, add more user defined characteristics
Ch11 & Ch12, Pr00-51 ~ Pr00-61 are reserved
Ch11 & Ch12, Pr02-32, change to Brake Delay Time
Ch11 & Ch12, Pr02-34, change to Speed Area Set and change factory setting to 3Hz.
Ch11 & Ch12, add Pr02-56, Release Brake Check
Ch11 & Ch12, Pr02-57, change to FWD Brake Current
Ch11 & Ch12, Pr02-48, change to FWD Brake Frequency
Ch11 & Ch12, add Pr02-59, REV Release Current
Ch11 & Ch12, add Pr02-60, REV Brake Current
Ch11 & Ch12, add Pr02-61, REV Release Frequency
Ch11 & Ch12, add Pr02-62, REV Brake Frequency
Ch11 & Ch12, add Pr02-63, Speed Area Band (P02-34)
Ch11 & Ch12, add Pr02-64, LLACC Mode
Ch11 & Ch12, add Pr02-65, LLACC Active Frequency
Ch11 & Ch12, add Pr02-66, LLACC FWD Active Current
Ch11 & Ch12, add Pr02-67, LLACC REV Active Current
Ch11 & Ch12, add Pr02-68, LLACC Delay Time
Ch11 & Ch12, add Pr02-69, LLACC Target Frequency
Ch11 & Ch12, add Pr03-35 AFM1 filter output time, add Pr03-36 AFM2 filter output time, change Pr03-37~Pr003-49 to reserved
Ch11 & Ch12, Pr06-63, change to Fault Record 1 (Day)
Ch11 & Ch12, Pr06-64, change to Fault Record 1 (Min)
Ch11 & Ch12, Pr06-65, change to Fault Record 2 (Day)
Ch11 & Ch12, Pr06-66, change to Fault Record 2 (Min)
Ch11 & Ch12, Pr06-67, change to Fault Record 3 (Day)
Ch11 & Ch12, Pr06-68, change to Fault Record 3 (Min)
Ch11 & Ch12, Pr06-69, change to Fault Record 4 (Day)
Ch11 & Ch12, Pr06-70, change to Fault Record 4 (Min)
Ch11 & Ch12, Pr07-00, change to Software Brake Level
Ch11 & Ch12, Pr08-01, change the factory setting to 1.0
Ch11 & Ch12, Pr08-10, change to Sleep Reference Point
Ch11 & Ch12, Pr08-11, change to Wakeup Reference Point
Ch11 & Ch12, add Pr08-22, Wakeup Delay Time

Ch11 & Ch12, add Pr08-23, PID Control Flag
Ch11 & Ch12, Pr09-38, change to reserved
Ch11 & Ch12, Pr10-35, change to AMR(Kp)
Ch11 & Ch12, Pr10-26, change to AMR(Ki)
Ch11 & Ch12, add, Pr10-43, PG card version

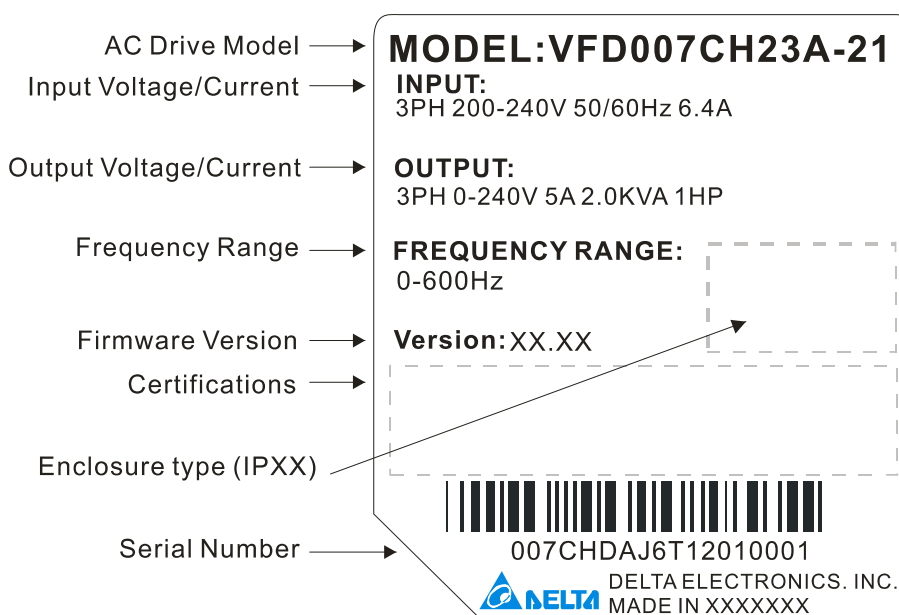
Chapter 1 Introduction

1-1 Receiving and Inspection

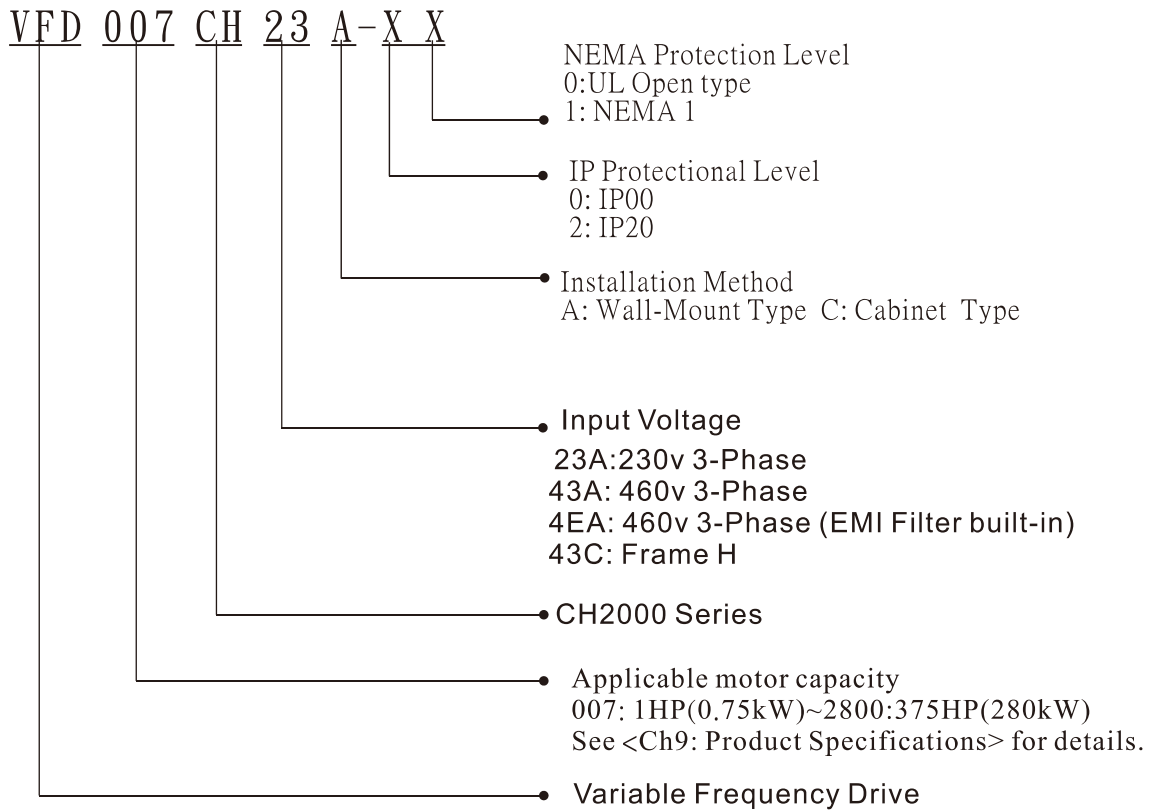
After receiving the AC motor drive, please check for the following:

1. Please inspect the unit after unpacking to assure it was not damaged during shipment. Make sure that the part number printed on the package corresponds with the part number indicated on the nameplate.
2. Make sure that the voltage for the wiring lie within the range as indicated on the nameplate. Please install the AC motor drive according to this manual.
3. Before applying the power, please make sure that all the devices, including power, motor, control board and digital keypad, are connected correctly.
4. When wiring the AC motor drive, please make sure that the wiring of input terminals "R/L1, S/L2, T/L3" and output terminals "U/T1, V/T2, W/T3" are correct to prevent drive damage.
5. When power is applied, select the language and set parameter groups via the digital keypad (KPC-CC01). When executes trial run, please begin with a low speed and then gradually increases the speed until the desired speed is reached.

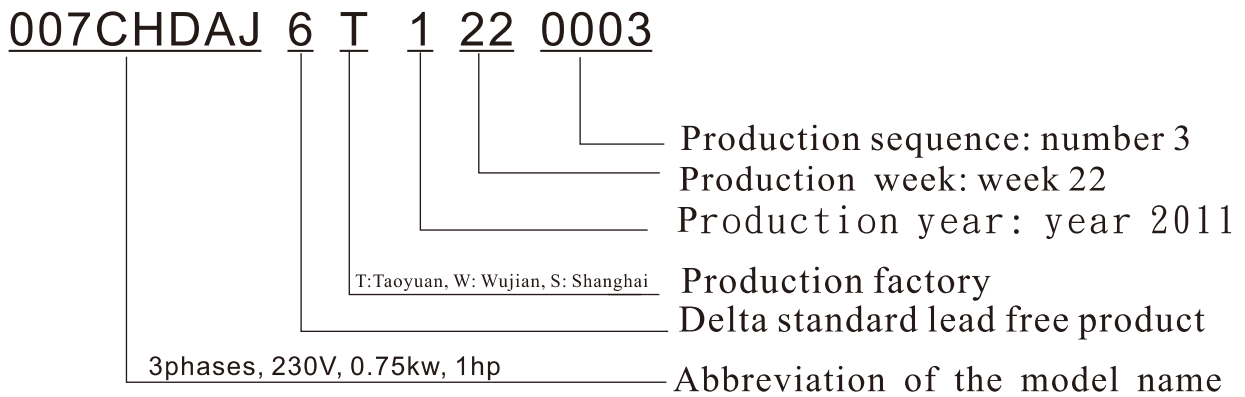
1-2 Nameplate Information



1-3 Model Name



1-4 Serial Number



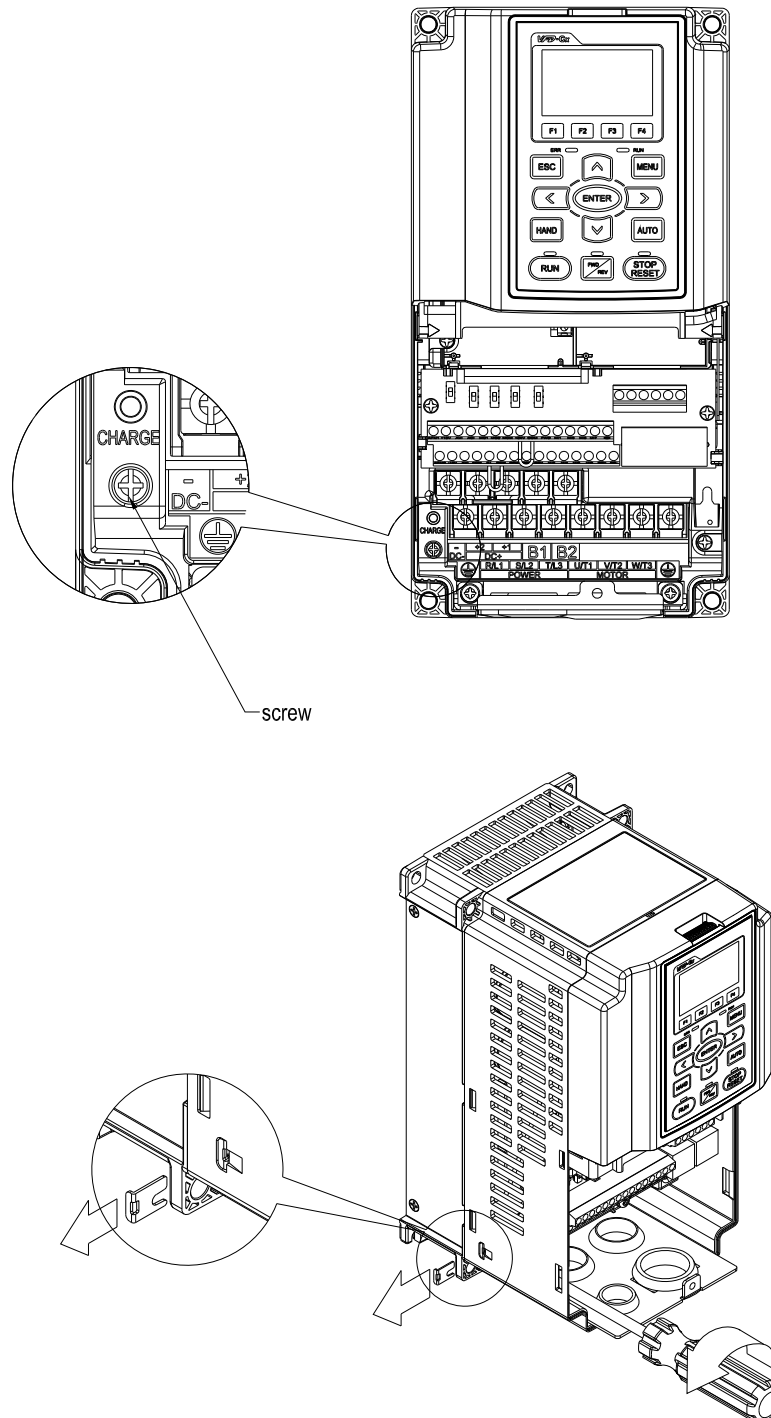
1-5 RFI Jumper

RFI Jumper: The AC motor drive may emit the electrical noise. The RFI jumper is used to suppress the interference (Radio Frequency Interference) on the power line.

Frame A~C

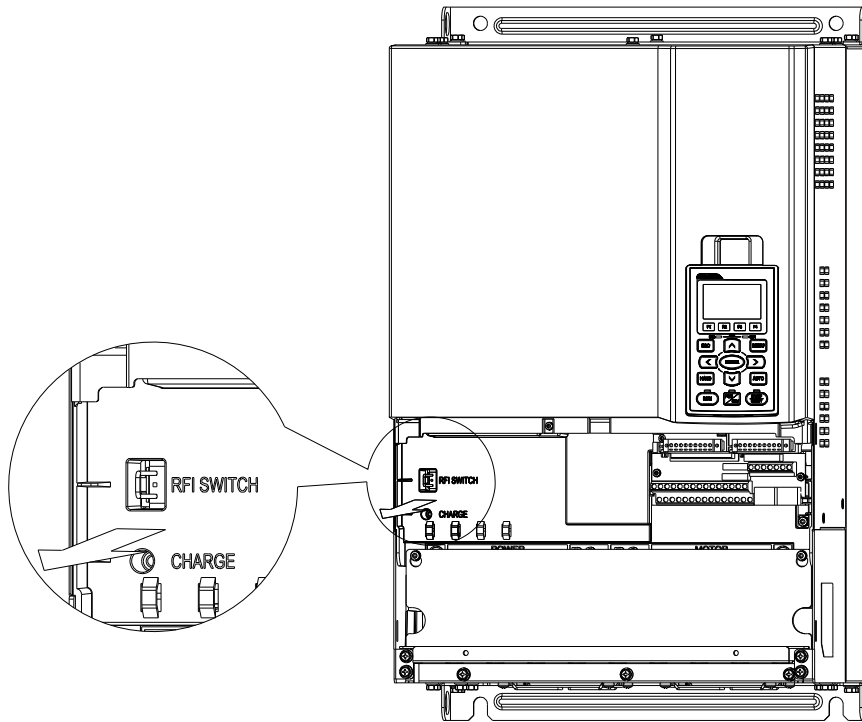
Screw Torque: 8~10kg-cm (6.9-8.7 lb -in.)

Loosen the screws and remove the RFI-jumper. Fasten the screws back to the original position after RFI-jumper is removed.



Frame D0~H

Remove the RFI-jumper by hands; no screws need to be loosened.



Main power isolated from earth:

If the AC motor drive is supplied from an isolated power (IT power), the RFI jumper must be cut off. Then the RFI capacities (filter capacitors) will be disconnected from ground to prevent circuit damage (according to IEC 61800-3) and reduce earth leakage current.



1. When power is applied to the AC motor drive, do not cut off the RFI jumper.
2. Make sure main power is switched off before cutting the RFI jumper.
3. The gap discharge may occur when the transient voltage is higher than 1,000V. Besides, electro-magnetic compatibility of the AC motor drives will be lower after cutting the RFI jumper.
4. Do NOT cut the RFI jumper when main power is connected to earth.
5. The RFI jumper cannot be cut when Hi-pot tests are performed. The mains power and motor must be separated if high voltage test is performed and the leakage currents are too high.
6. To prevent drive damage, the RFI jumper connected to ground shall be cut off if the AC motor drive is installed on an ungrounded power system or a high resistance-grounded (over 30 ohms) power system or a corner grounded TN system.

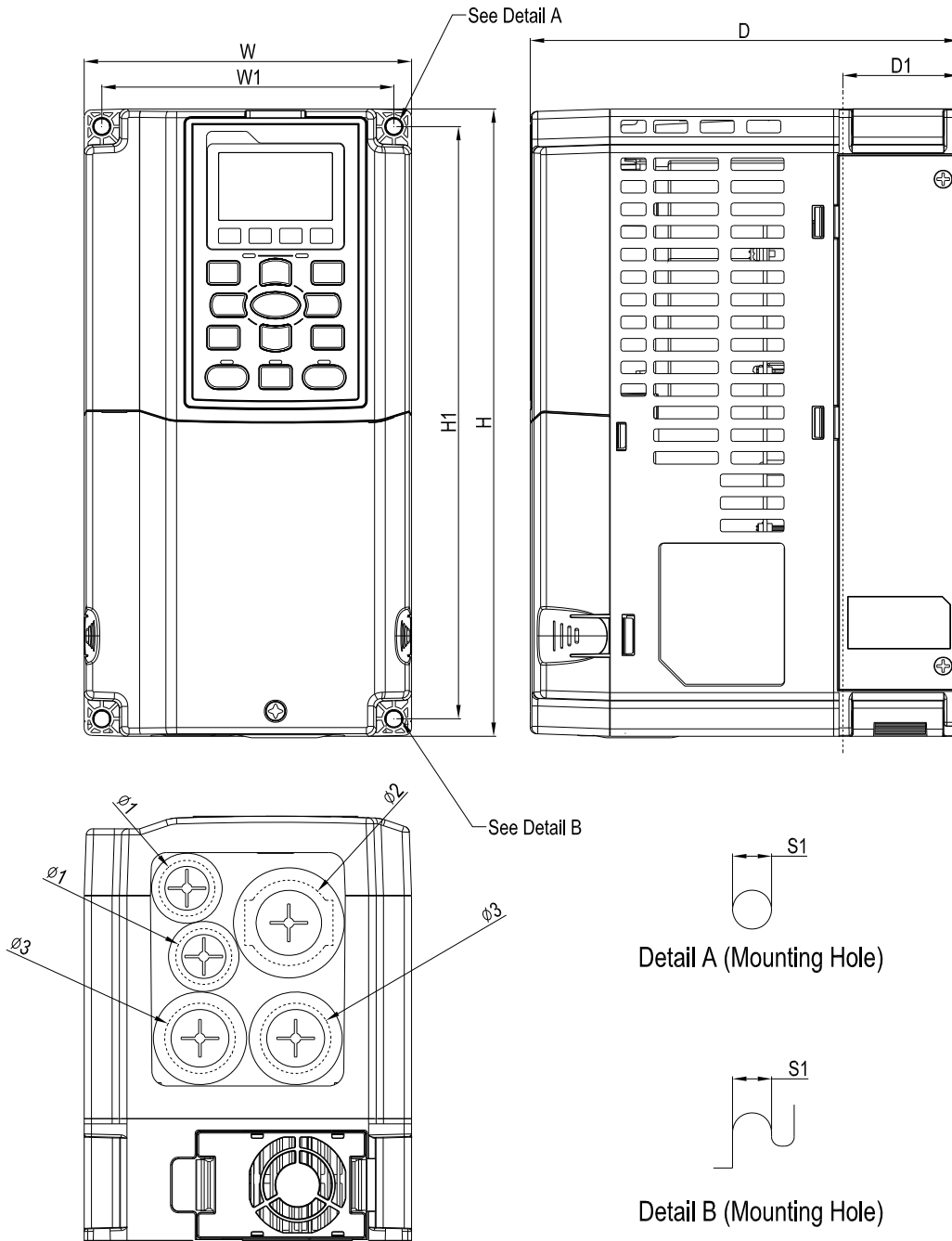
1-6 Dimensions

Frame A

VFD007CH23A-21, VFD015CH23A-21, VFD022CH23A-21, VFD037CH23A-21

VFD007CH43A-21, VFD015CH43A-21, VFD022CH43A-21, VFD037CH43A-21, VFD055CH43A-21

VFD007CH4EA-21, VFD015CH4EA-21, VFD022CH4EA-21, VFD037CH4EA-21, VFD055CH4EA-21

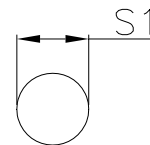
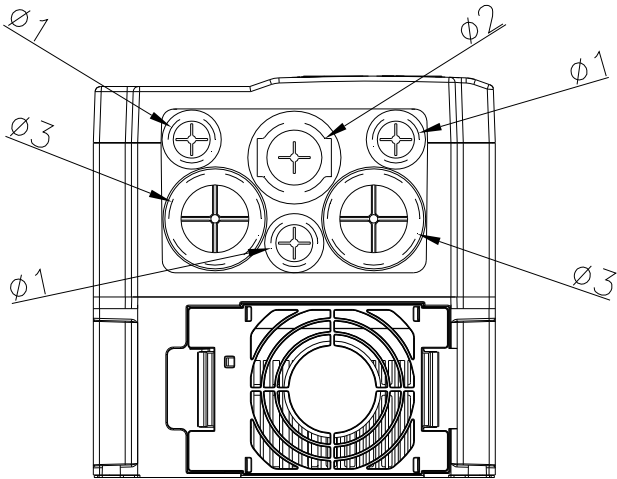
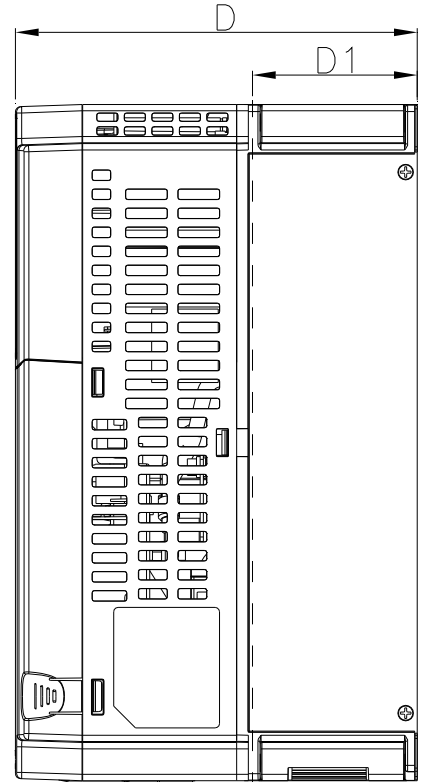
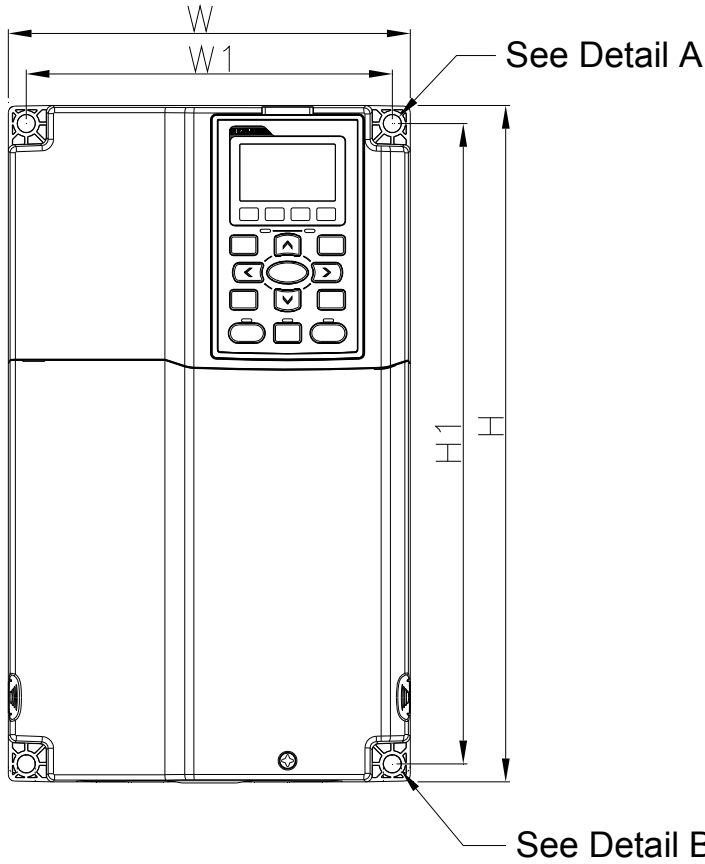


Unit: mm [inch]										
Frame	W	H	D	W1	H1	D1*	S1	Φ1	Φ2	Φ3
A1	130.0 [5.12]	250.0 [9.84]	170.0 [6.69]	116.0 [4.57]	236.0 [9.29]	45.8 [1.80]	6.2 [0.24]	22.2 [0.87]	34.0 [1.34]	28.0 [1.10]

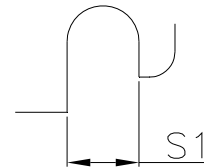
D1*: Flange mounting

Frame B

VFD055CH23A-21, VFD075CH23A-21, VFD110CH23A-21,
 VFD075CH43A-21, VFD110CH43A-21, VFD150CH43A-21,
 VFD075CH4EA-21, VFD110CH4EA-21, VFD150CH4EA-21,



Detail A (Mounting Hole)



Detail B (Mounting Hole)

Unit: mm [inch]

Frame	W	H	D	W1	H1	D1*	S1	Φ1	Φ2	Φ3
B1	190.0 [7.48]	320.0 [12.60]	190.0 [7.48]	173.0 [6.81]	303.0 [11.93]	77.9 [3.07]	8.5 [0.33]	22.2 [0.87]	34.0 [1.34]	28.0 [1.10]

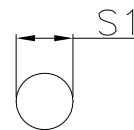
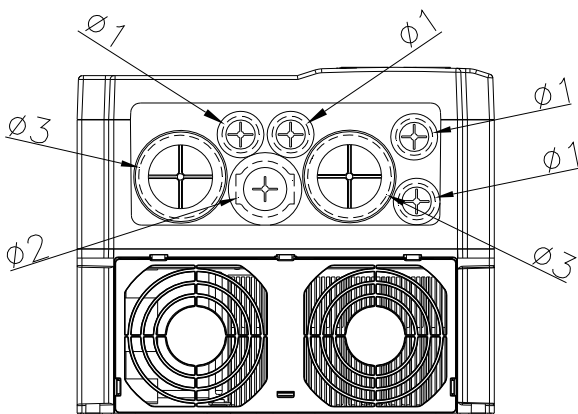
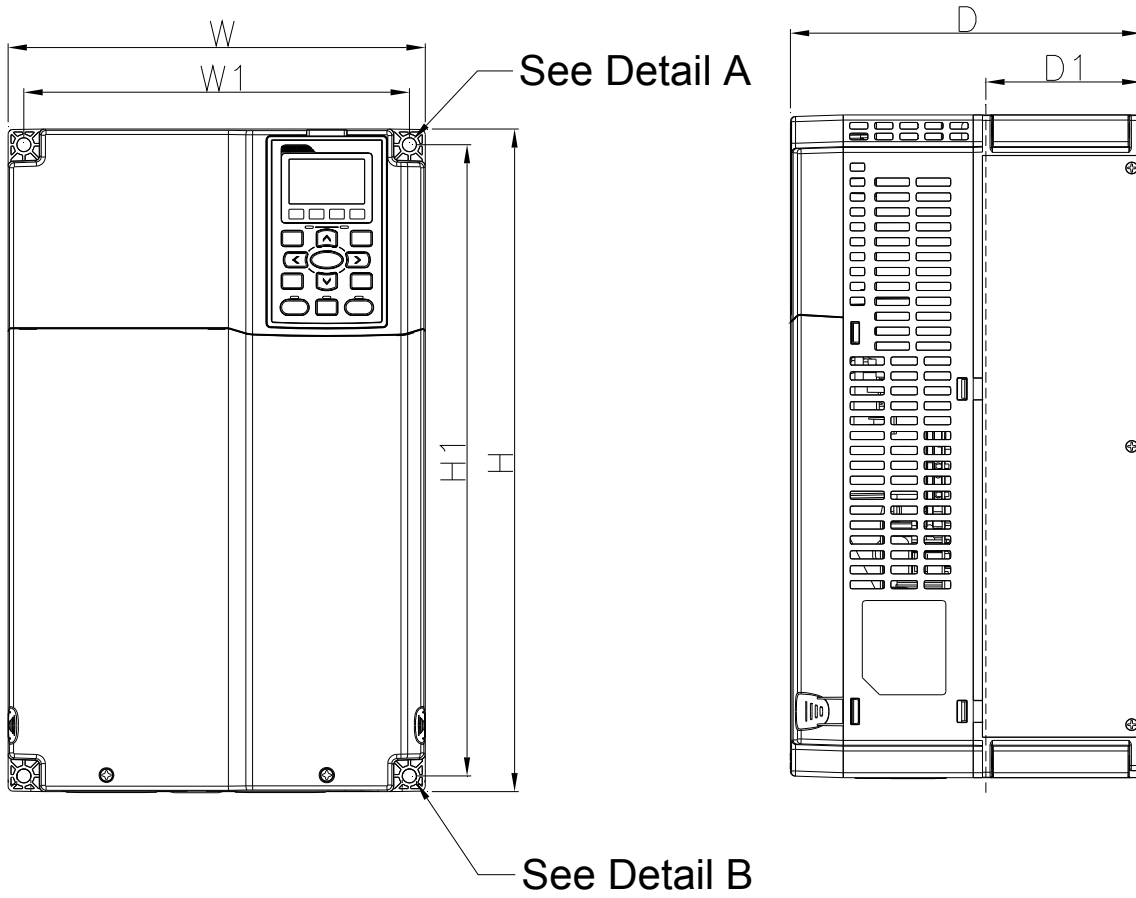
D1*: Flange mounting

Frame C

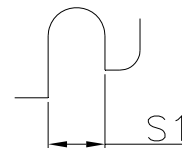
VFD150CH23A-21, VFD185CH23A-21

VFD185CH43A-21, VFD220CH43A-21, VFD300CH43A-21

VFD185CH4EA-21, VFD220CH4EA-21, VFD300CH4EA-21



Detail A (Mounting Hole)



Detail B (Mounting Hole)

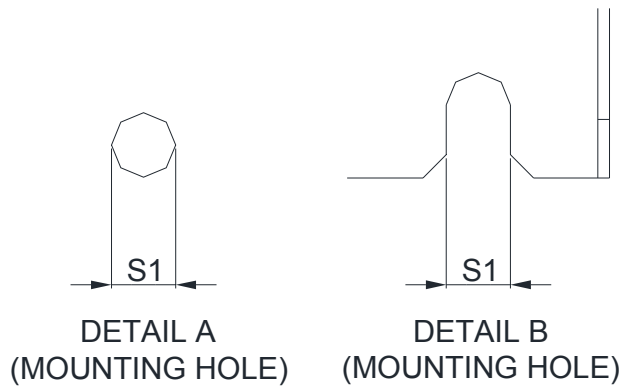
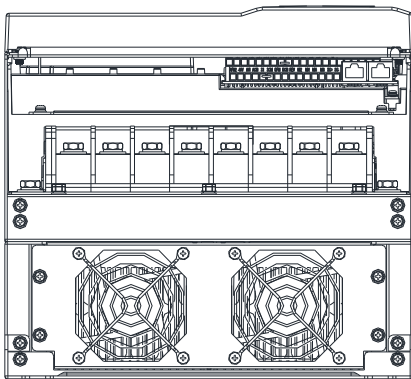
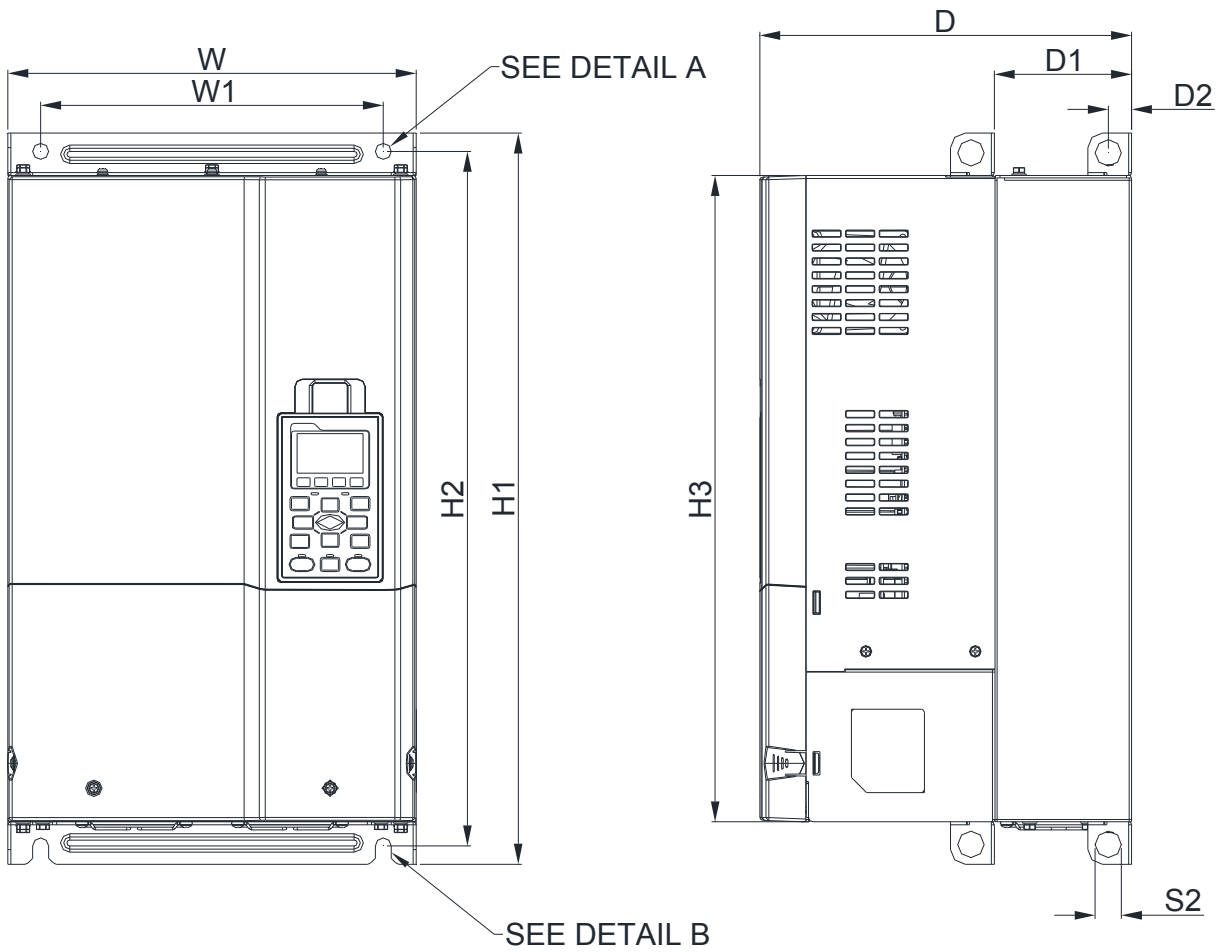
Unit: mm [inch]

Frame	W	H	D	W1	H1	D1*	S1	$\phi 1$	$\phi 2$	$\phi 3$
C1	250.0 [9.84]	400.0 [15.75]	210.0 [8.27]	231.0 [9.09]	381.0 [15.00]	92.9 [3.66]	8.5 [0.33]	22.2 [0.87]	34.0 [1.34]	50.0 [1.97]

D1*: Flange mounting

Frame D0:

D0: VFD370CH43S-21



Frame	W	H1	D	W1	H2	H3	D1*	D2	S1	S2
D0-1	280.0 [11.02]	500.0 [19.69]	255.0 [10.04]	235.0 [9.25]	475.0 [18.70]	442.0 [17.40]	94.2 [3.71]	16.0 [0.63]	11.0 [0.43]	18.0 [0.71]

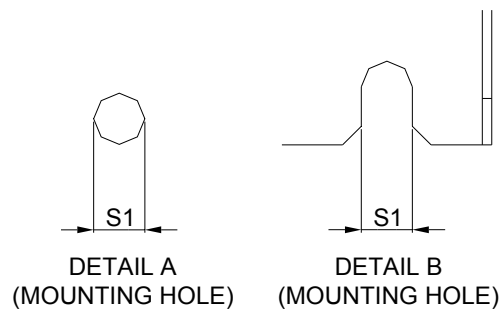
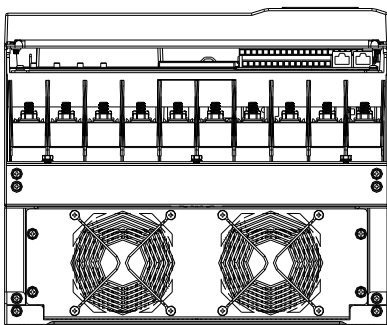
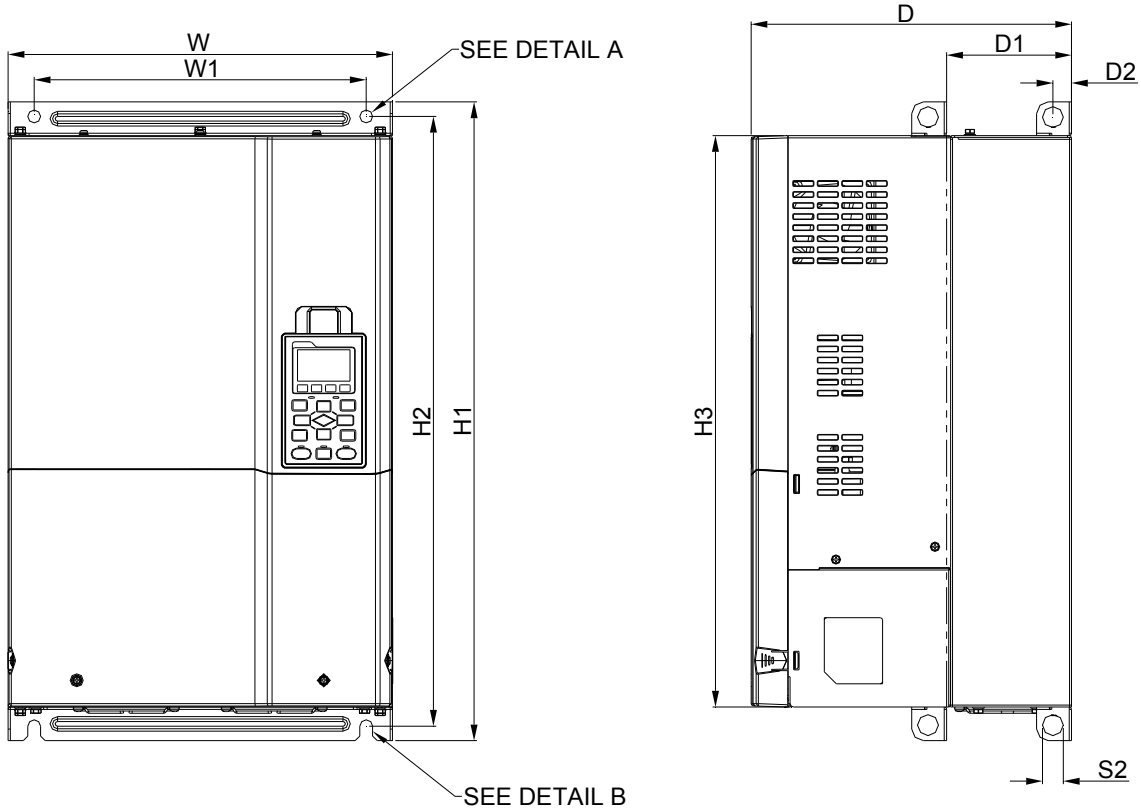
D1*: Flange Mounting

Frame D

D1:

VFD220CH23A-00, VFD300CH23A-00, VFD370CH23A-00

VFD370CH43A-00, VFD450CH43A-00, VFD550CH43A-00, VFD750CH43A-00



Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1	S2	Φ1	Φ2	Φ3
D1	330.0 [12.99]	-	275.0 [10.83]	285.0 [11.22]	550.0 [21.65]	525.0 [20.67]	492.0 [19.37]	107.2 [4.22]	16.0 [0.63]	11.0 [0.43]	18.0 [0.71]	-	-	-

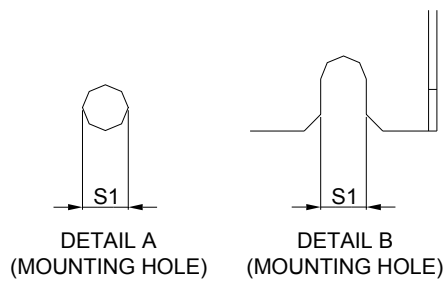
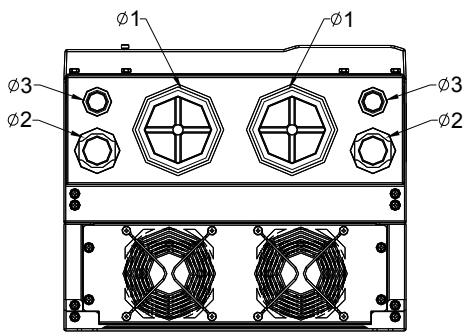
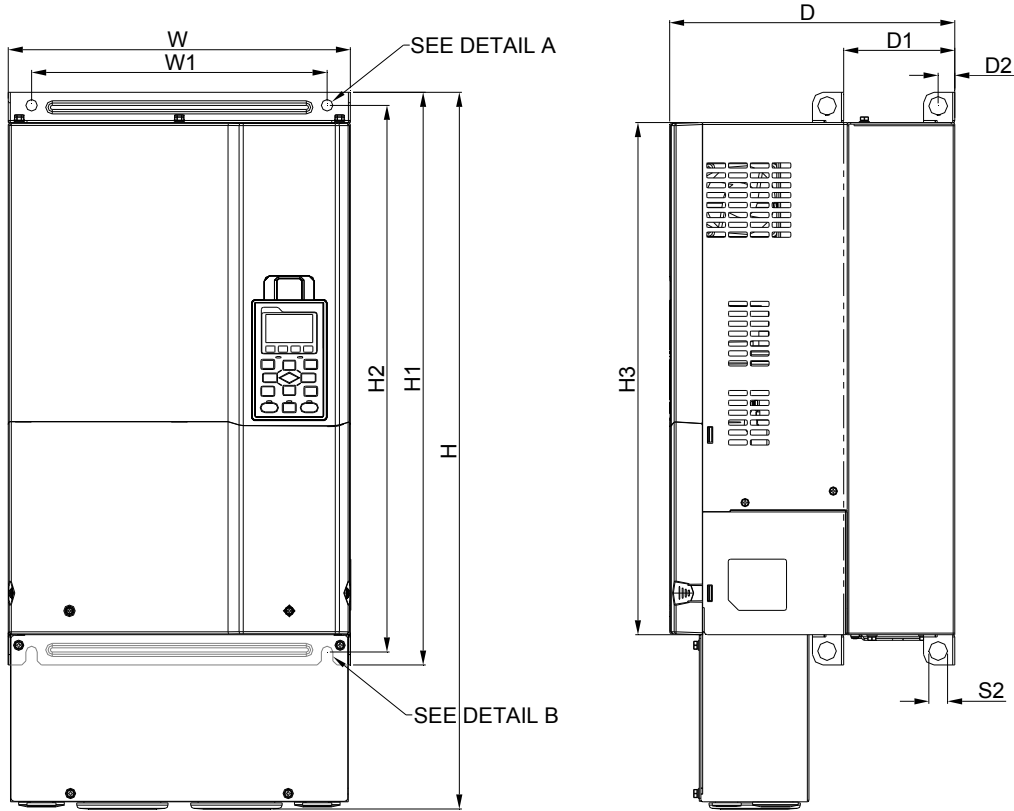
D1*: Flange mounting

Frame D

D2:

VFD220CH23A-21, VFD300CH23A-21, VFD370CH23A-21

VFD370CH43A-21, VFD450CH43A-21, VFD550CH43A-21, VFD750CH43A-21



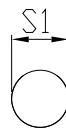
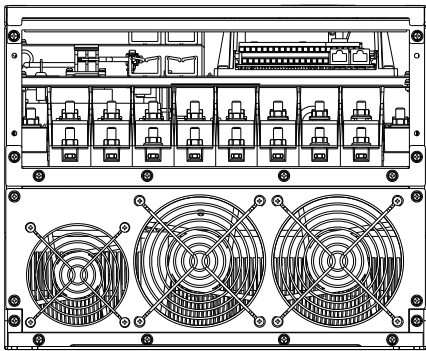
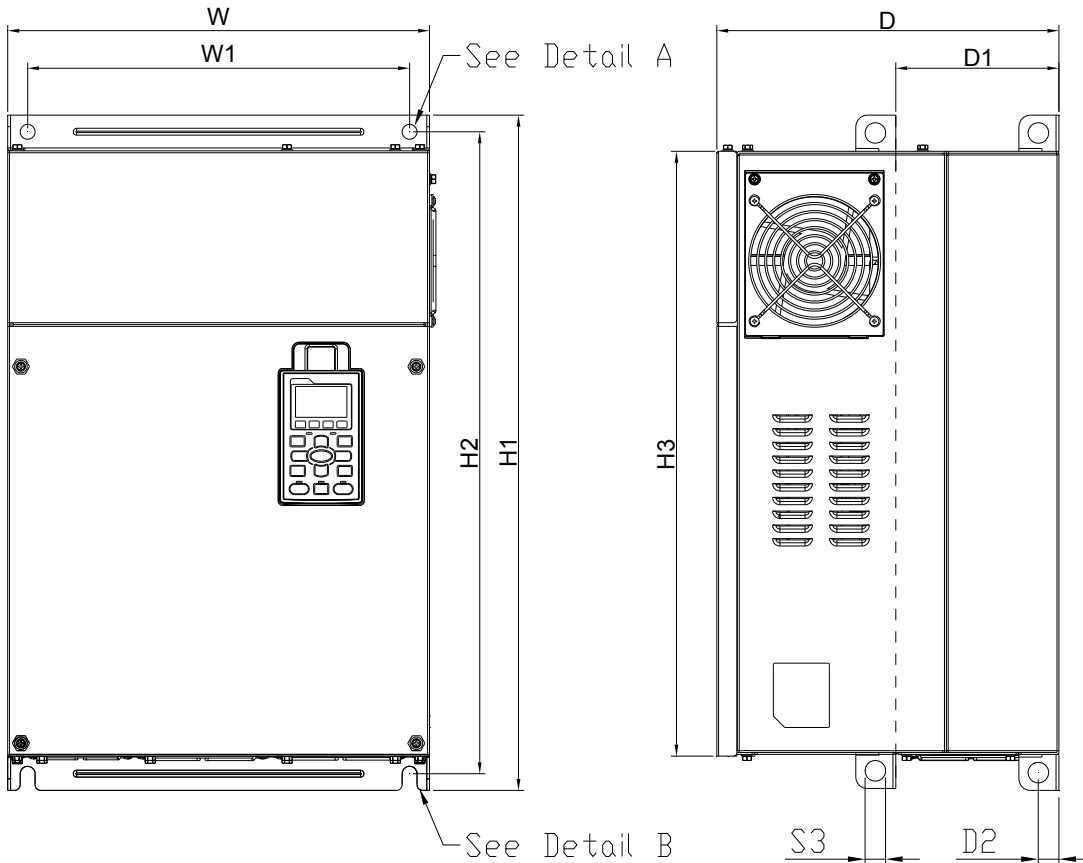
Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1	S2	$\phi 1$	$\phi 2$	$\phi 3$
D2	330.0 [12.99]	688.3 [27.10]	275.0 [10.83]	285.0 [11.22]	550.0 [21.65]	525.0 [20.67]	492.0 [19.37]	107.2 [4.22]	16.0 [0.63]	11.0 [0.43]	18.0 [0.71]	76.2 [3.00]	34.0 [1.34]	22.0 [0.87]

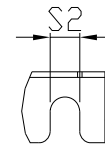
D1*: Flange mounting

Frame E

E1: VFD450CH23A-00, VFD550CH23A-00, VFD900CH43A-00, VFD1100CH43A-00



Detail A (Mounting Hole)



Detail B (Mounting Hole)

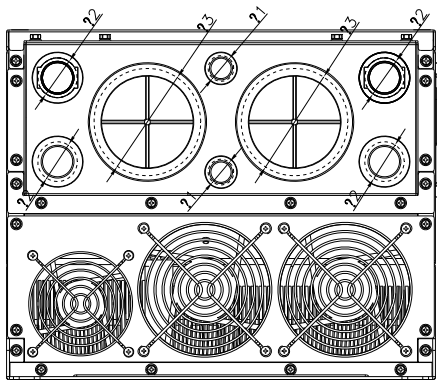
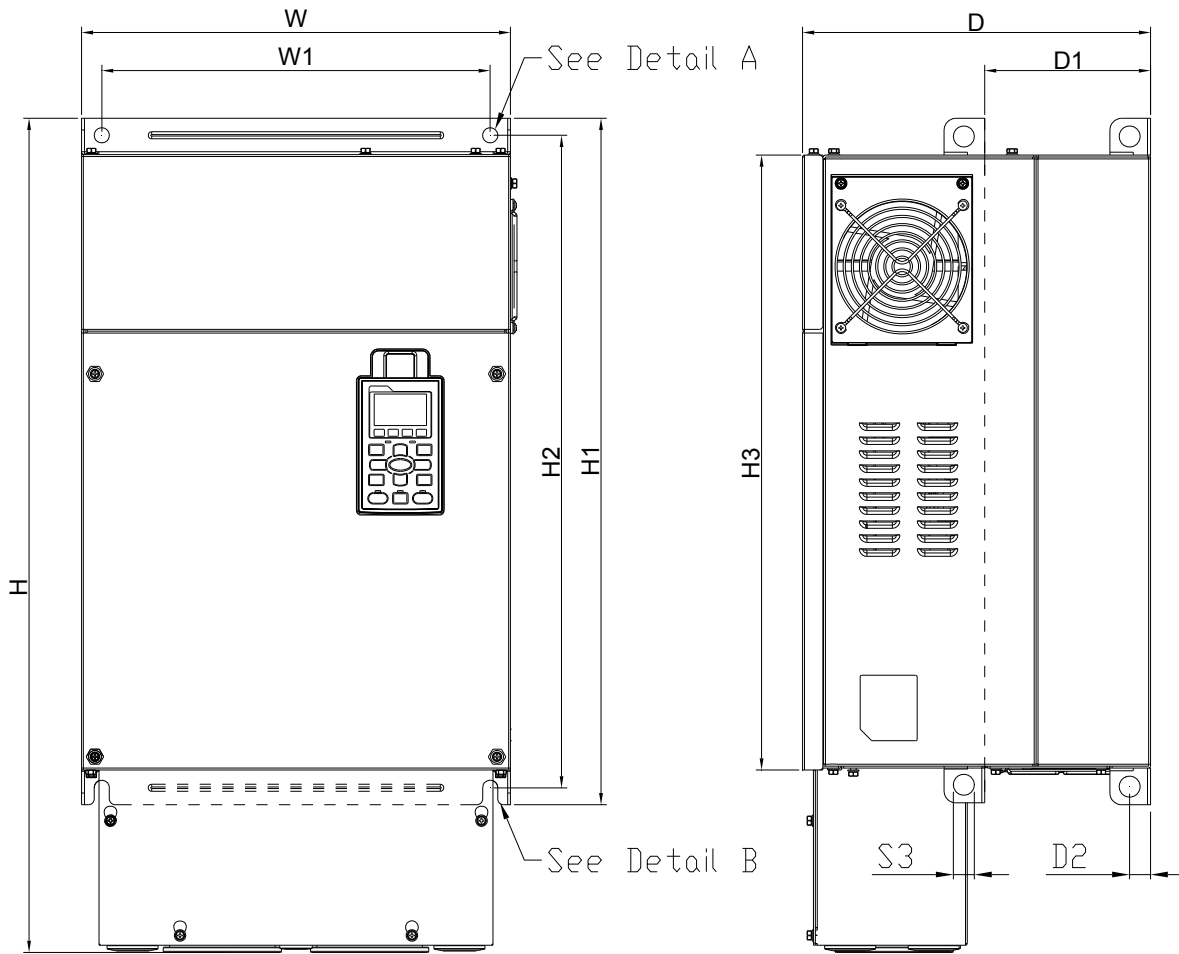
Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1, S2	S3	ψ1	ψ2	ψ3
E1	370.0 [14.57]	-	300.0 [11.81]	335.0 [13.19]	589 [23.19]	560.0 [22.05]	528.0 [20.80]	143.0 [5.63]	18.0 [0.71]	13.0 [0.51]	18.0 [0.71]	-	-	-

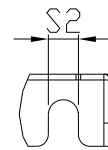
D1*: Flange mounting

Frame E

E2: VFD450CH23A-21, VFD550CH23A-21, VFD900CH43A-21, VFD1100CH43A-21



Detail A (Mounting Hole)



Detail B (Mounting Hole)

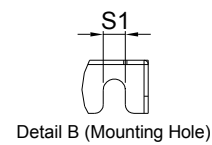
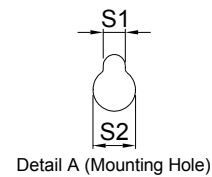
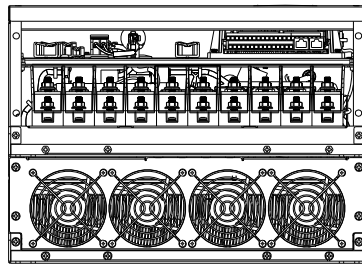
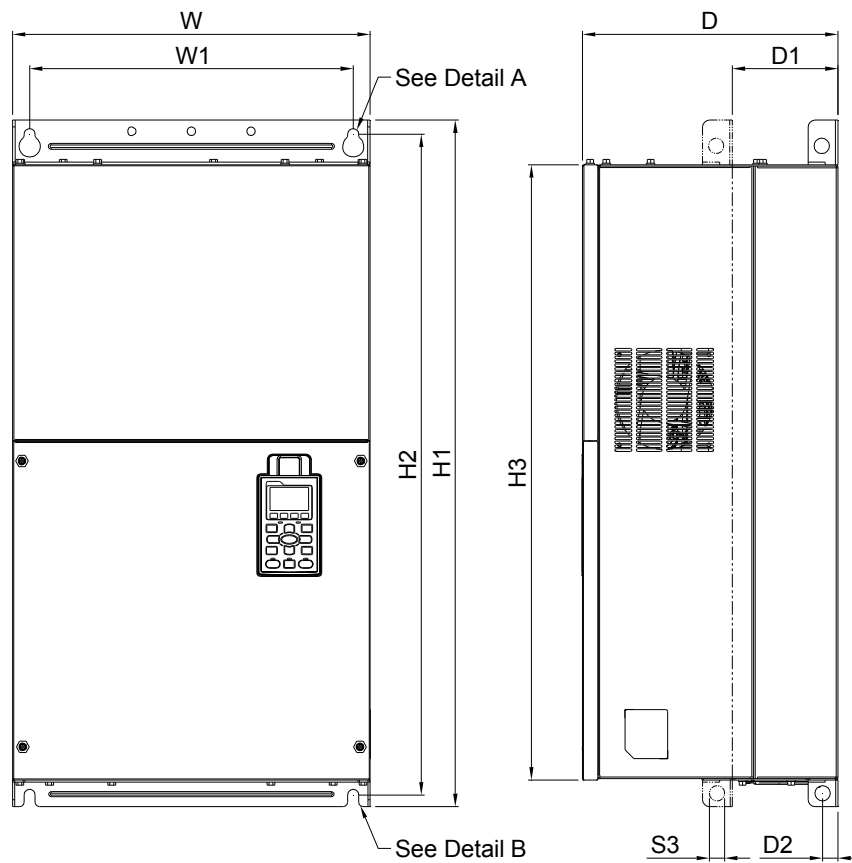
Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1, S2	S3	ψ1	ψ2	ψ3
E2	370.0 [14.57]	715.8 [28.18]	300.0 [11.81]	335.0 [13.19]	589 [23.19]	560.0 [22.05]	528.0 [20.80]	143.0 [5.63]	18.0 [0.71]	13.0 [0.51]	18.0 [0.71]	22.0 [0.87]	34.0 [1.34]	92.0 [3.62]

D1*: Flange mounting

Frame F

F1: VFD750CH23A-00, VFD1320CH43A-00



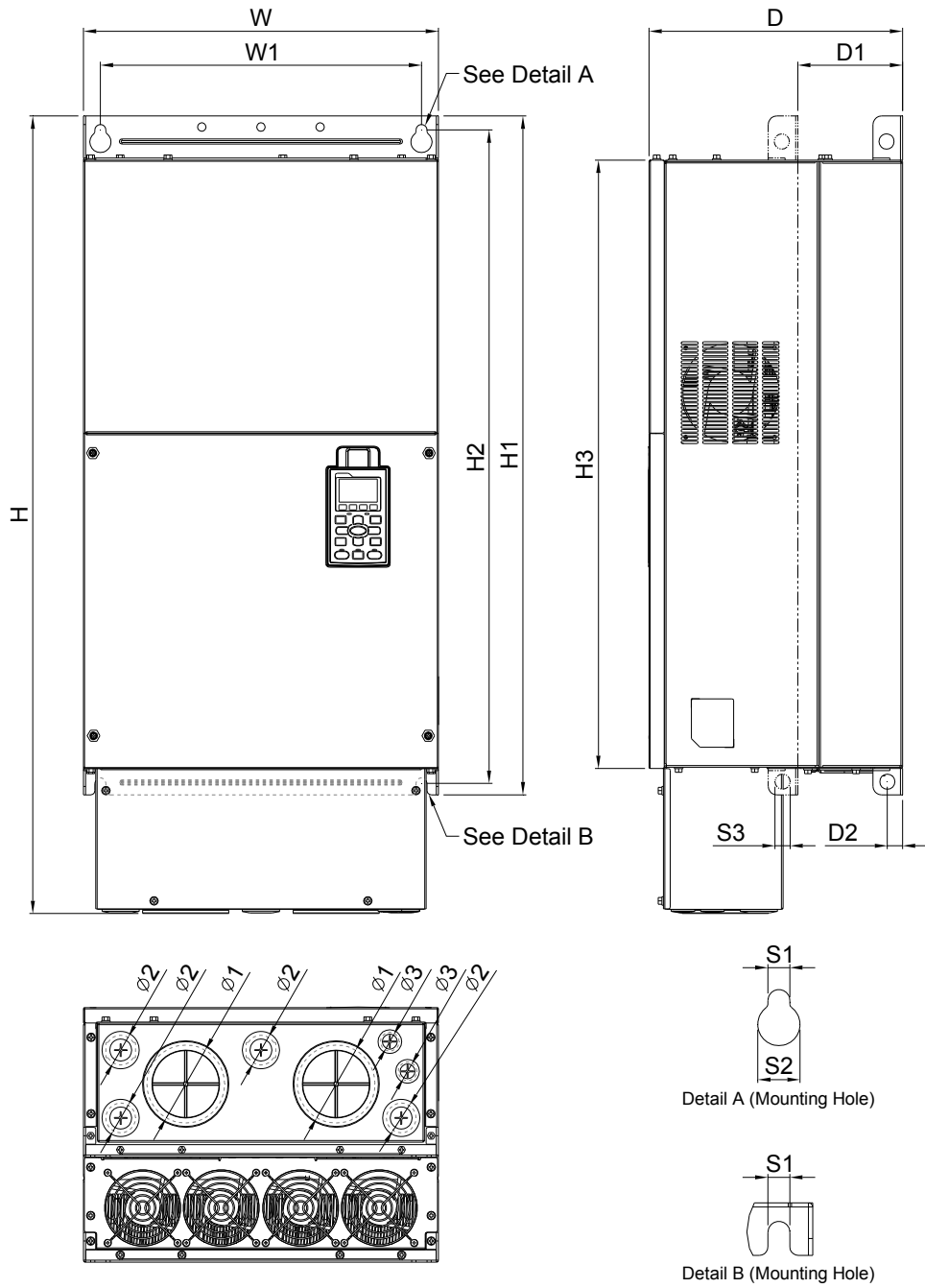
Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1	S2	S3
F1	420.0 [16.54]	-	300.0 [11.81]	380.0 [14.96]	800.0 [31.50]	770.0 [30.32]	717.0 [28.23]	124.0 [4.88]	18.0 [0.71]	13.0 [0.51]	25.0 [0.98]	18.0 [0.71]

D1*: Flange mounting

Frame F

F2: VFD750CH23A-21, VFD1320CH43A-21



Unit: mm [inch]

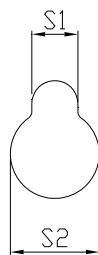
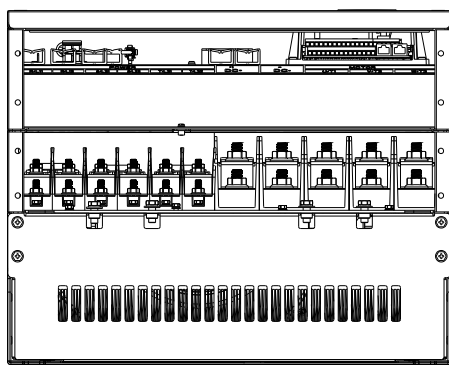
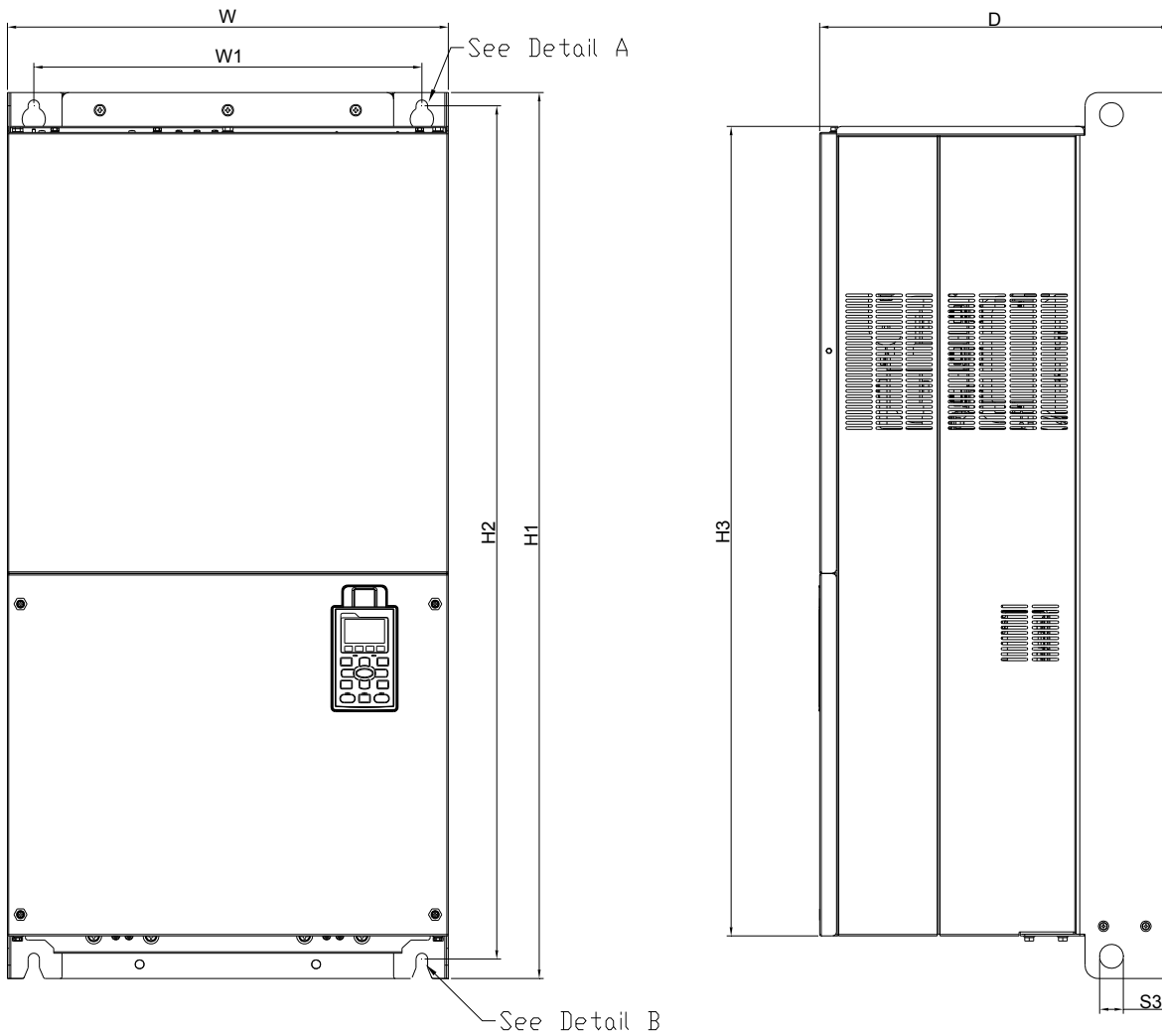
Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1	S2	S3
F2	420.0 [16.54]	940.0 [37.00]	300.0 [11.81]	380.0 [14.96]	800.0 [31.50]	770.0 [30.32]	717.0 [28.23]	124.0 [4.88]	18.0 [0.71]	13.0 [0.51]	25.0 [0.98]	18.0 [0.71]

Frame	$\psi 1$	$\psi 2$	$\psi 3$
F2	92.0 [3.62]	35.0 [1.38]	22.0 [0.87]

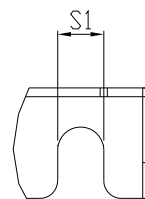
D1*: Flange mounting

Frame G

G1: VFD1600CH43A-00, VFD1850CH43A-00, VFD2200CH43A-00



Detail A (Mounting Hole)



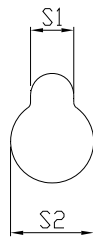
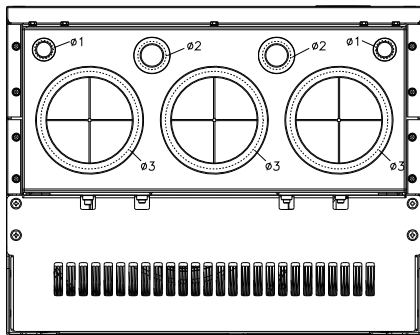
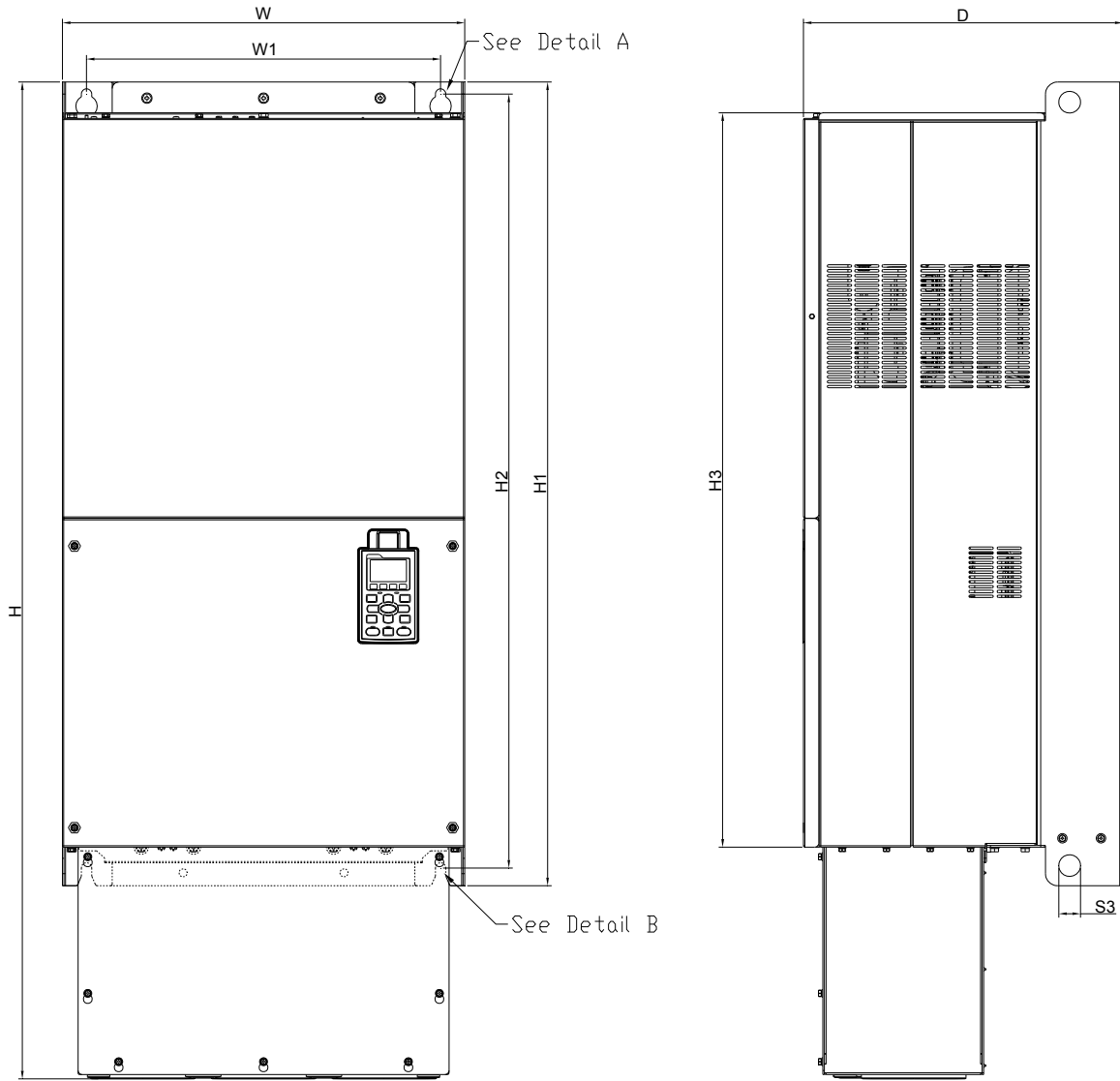
Detail B (Mounting Hole)

Unit: mm [inch]

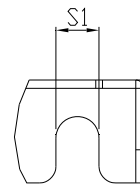
Frame	W	H	D	W1	H1	H2	H3	S1	S2	S3	ψ 1	ψ 2	ψ 3
G1	500.0 [19.69]	-	397.0 [15.63]	440.0 [217.32]	1000.0 [39.37]	963.0 [37.91]	913.6 [35.97]	13.0 [0.51]	26.5 [1.04]	27.0 [1.06]	-	-	-

Frame G

G2: VFD1600CH43A-21, VFD1850CH43A-21, VFD2200CH43A-21



Detail A (Mounting Hole)



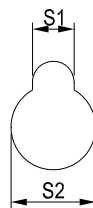
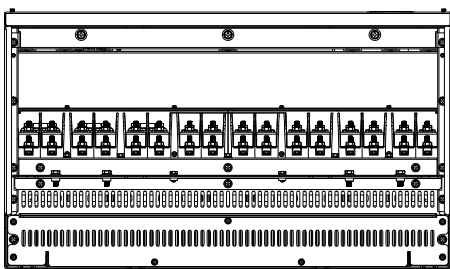
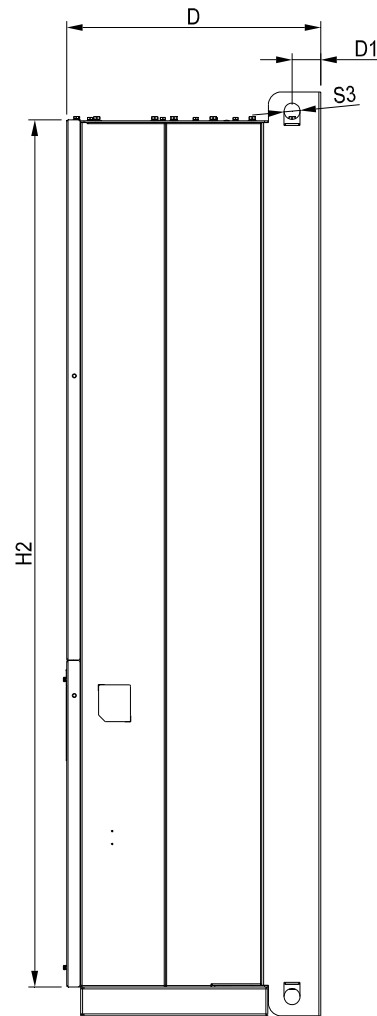
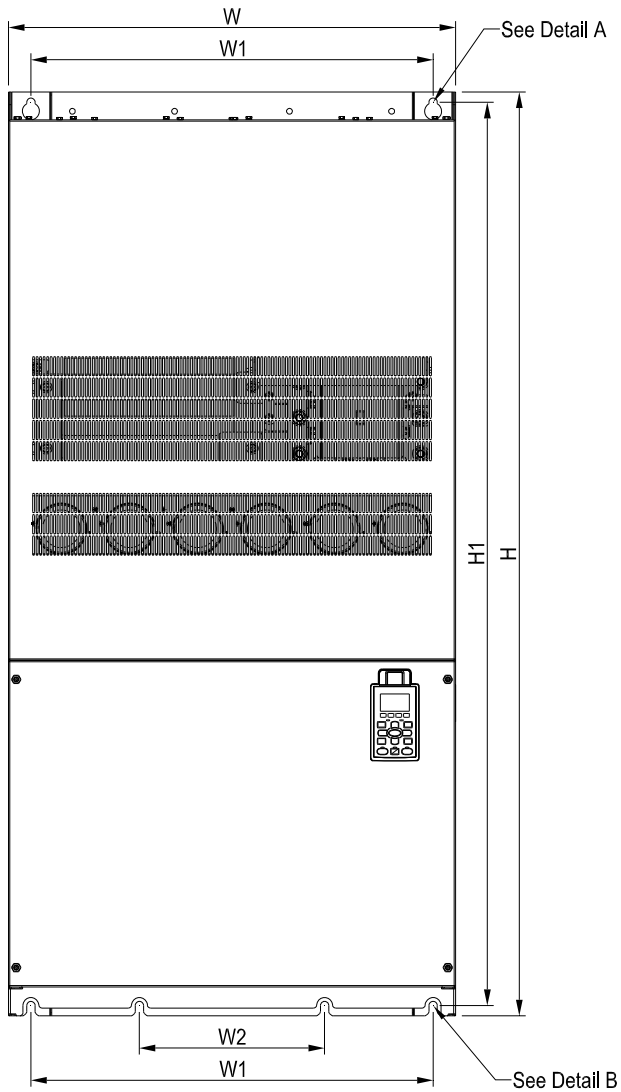
Detail B (Mounting Hole)

Unit: mm [inch]

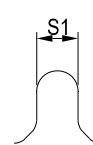
Frame	W	H	D	W1	H1	H2	H3	S1	S2	S3	$\psi 1$	$\psi 2$	$\psi 3$
G2	500.0 [19.69]	1240.2 [48.83]	397.0 [15.63]	440.0 [217.32]	1000.0 [39.37]	963.0 [37.91]	913.6 [35.97]	13.0 [0.51]	26.5 [1.04]	27.0 [1.06]	22.0 [0.87]	34.0 [1.34]	117.5 [4.63]

Frame H

H1: VFD2800CH43A-00



See Detail A(Mounting Hole)



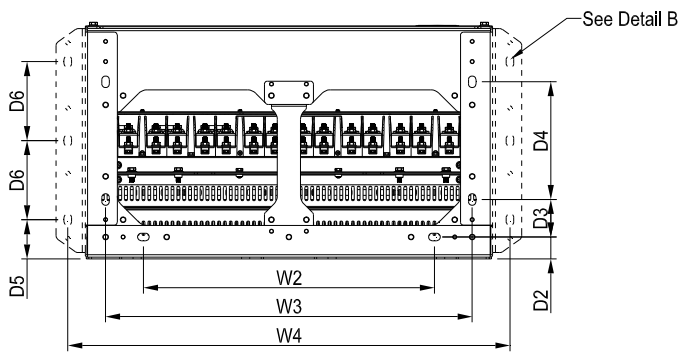
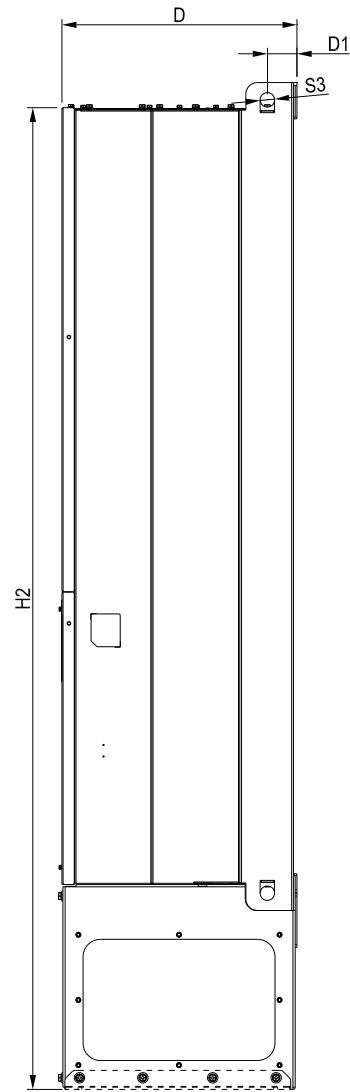
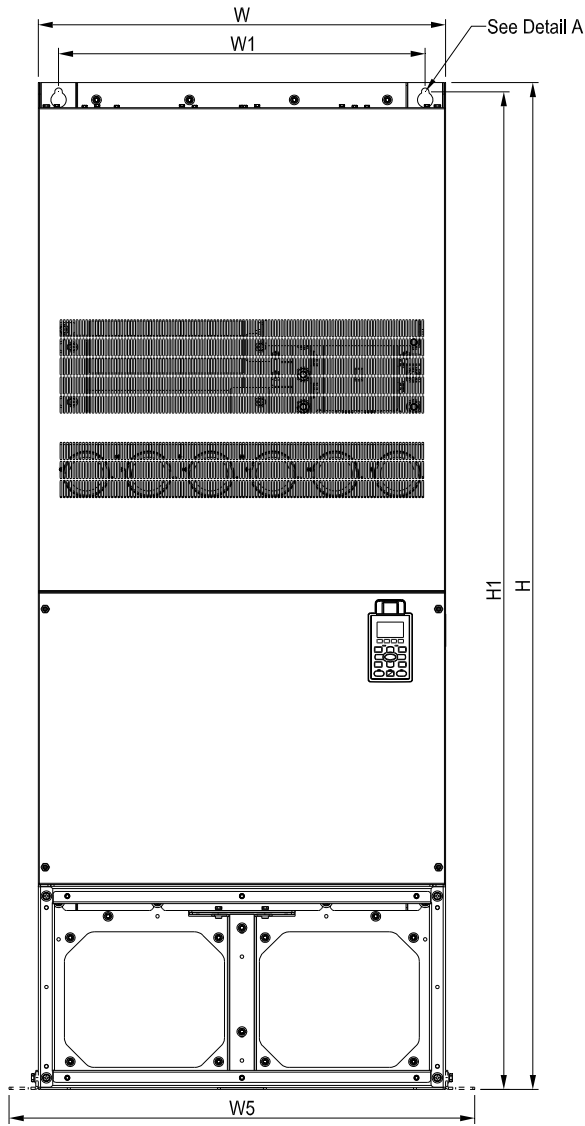
See Detail B(Mounting Hole)

Unit: mm [inch]

Frame	W	H	D	W1	W2	W3	W4	W5	W6	H1	H2	H3	H4
H1	700.0 [27.56]	1435.0 [56.5]	398.0 [15.67]	630.0 [24.8]	290.0 [11.42]	-	-	-	-	1403.0 [55.24]	1346.6 [53.02]	-	-
Frame	H5	D1	D2	D3	D4	D5	D6	S1	S2	S3	ψ1	ψ2	ψ3
H1	-	45.0 [1.77]	-	-	-	-	-	13.0 [0.51]	26.5 [1.04]	25.0 [0.98]	-	-	-

Frame H

H2: VFD2800CH43C-00



See Detail A(Mounting Hole)



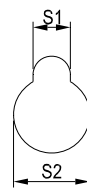
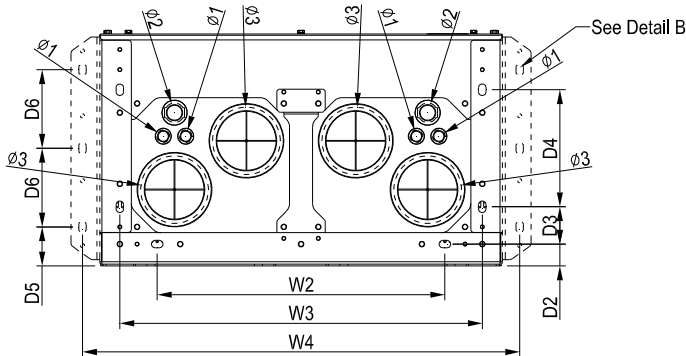
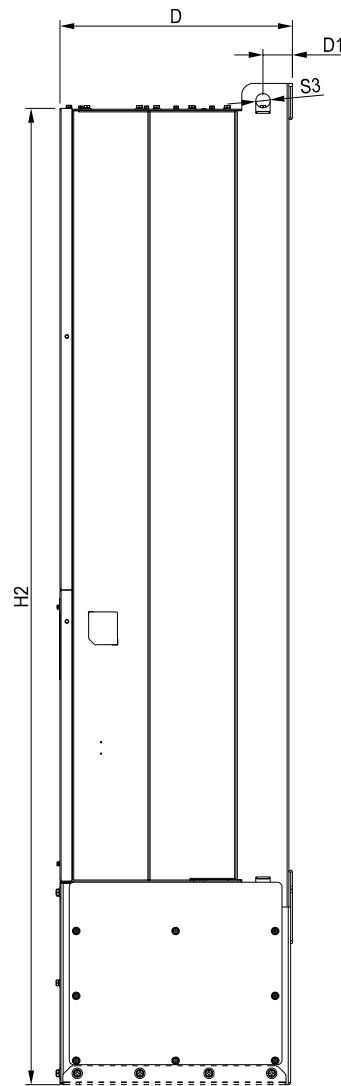
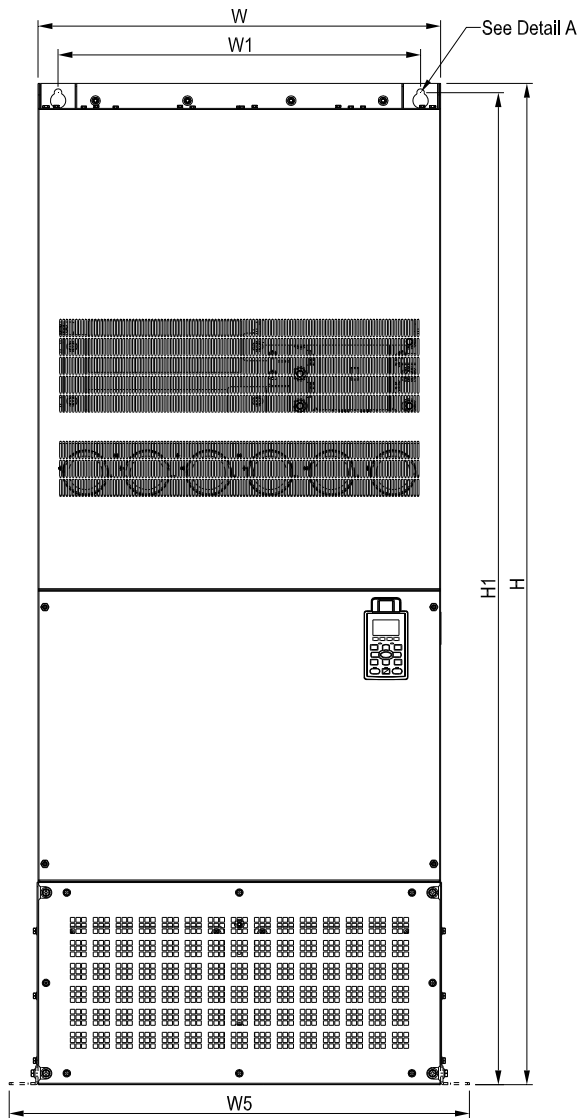
See Detail B(Mounting Hole)

Unit: mm [inch]

Frame	W	H	D	W1	W2	W3	W4	W5	W6	H1	H2	H3	H4
H2	700.0 [27.56]	1745.0 [68.70]	404.0 [15.91]	630.0 [24.8]	500.0 [19.69]	630.0 [24.8]	760.0 [29.92]	800.0 [31.5]	-	1729.0 [68.07]	1701.6 [66.99]	-	-
Frame	H5	D1	D2	D3	D4	D5	D6	S1	S2	S3	Φ1	Φ2	Φ3
H2	-	51.0 [2.01]	38.0 [1.50]	65.0 [2.56]	204.0 [8.03]	68.0 [2.68]	137.0 [5.39]	13.0 [0.51]	26.5 [1.04]	25.0 [0.98]	-	-	-

Frame H

H3 VFD2800CH43C-21



See Detail A(Mounting Hole)



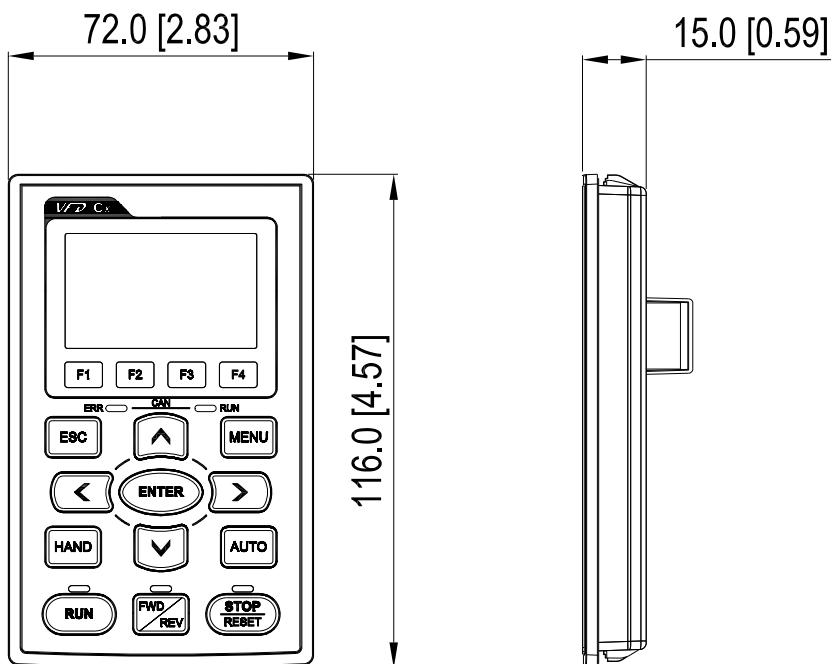
See Detail B(Mounting Hole)

Unit: mm [inch]

Frame	W	H	D	W1	W2	W3	W4	W5	W6	H1	H2	H3	H4
H3	700.0 [27.56]	1745.0 [68.70]	404.0 [15.91]	630.0 [24.8]	500.0 [19.69]	630.0 [24.8]	760.0 [29.92]	800.0 [31.5]	-	1729.0 [68.07]	1701.6 [66.99]	-	-
Frame	H5	D1	D2	D3	D4	D5	D6	S1	S2	S3	φ1	φ2	φ3
H3	-	51.0 [2.01]	38.0 [1.50]	65.0 [2.56]	204.0 [8.03]	68.0 [2.68]	137.0 [5.39]	13.0 [0.51]	26.5 [1.04]	25.0 [0.98]	22.0 [0.87]	34.0 [1.34]	117.5 [4.63]

Digital Keypad

KPC-CC01



Chapter 2 Installation

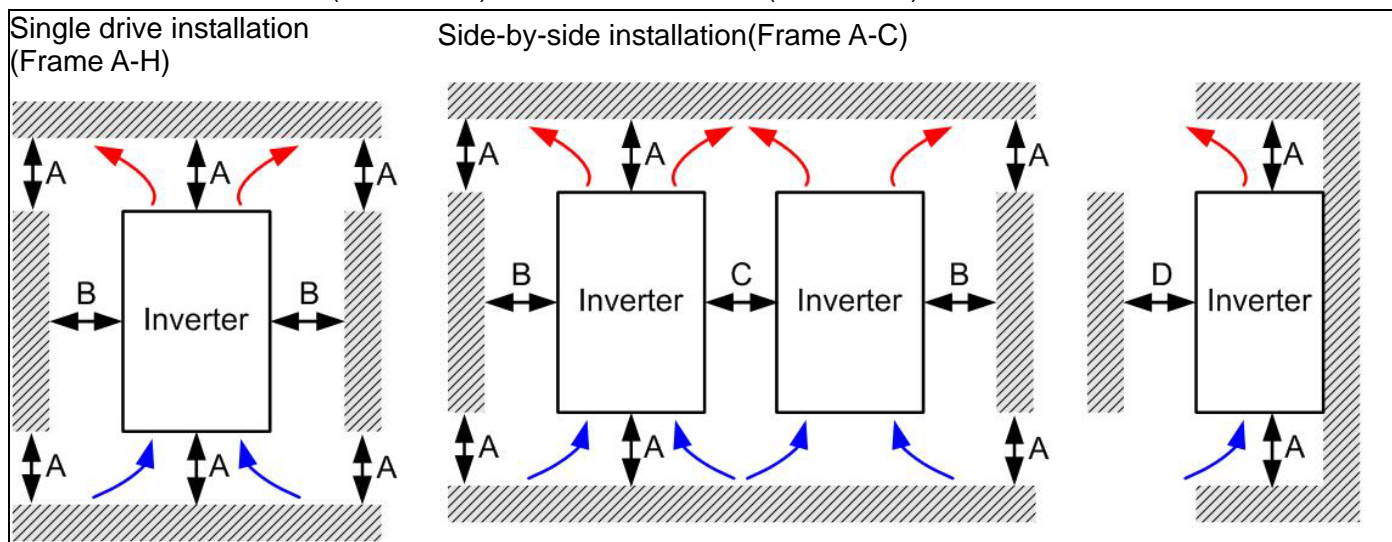
2-1 Minimum Mounting Clearance and Installation

NOTE

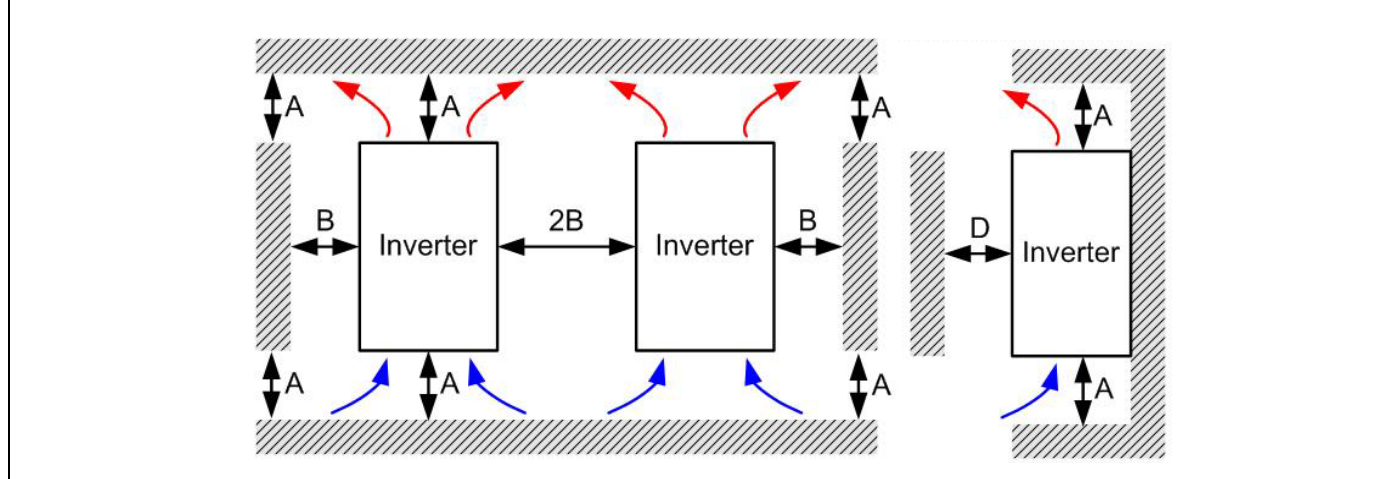
- ☑ Prevent fiber particles, scraps of paper, shredded wood saw dust, metal particles, etc. from adhering to the heat sink
- ☑ Install the AC motor drive in a metal cabinet. When installing one drive below another one, use a metal separation between the AC motor drives to prevent mutual heating and to prevent the risk of fire accident.
- ☑ Install the AC motor drive in Pollution Degree 2 environments only: normally only nonconductive pollution occurs and temporary conductivity caused by condensation is expected.

The appearances shown in the following figures are for reference only.

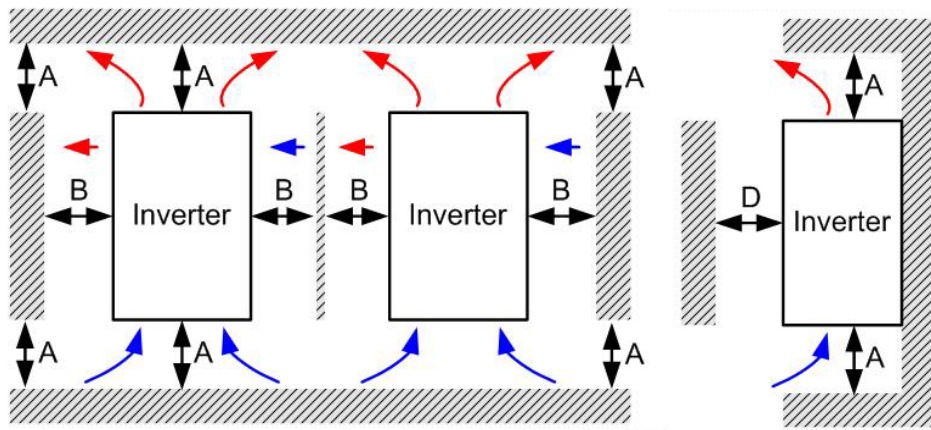
Airflow direction:  (Blue arrow) inflow  (Red arrow) outflow



Multiple drives, side-by-side installation (Frame A,B,C, G, H)



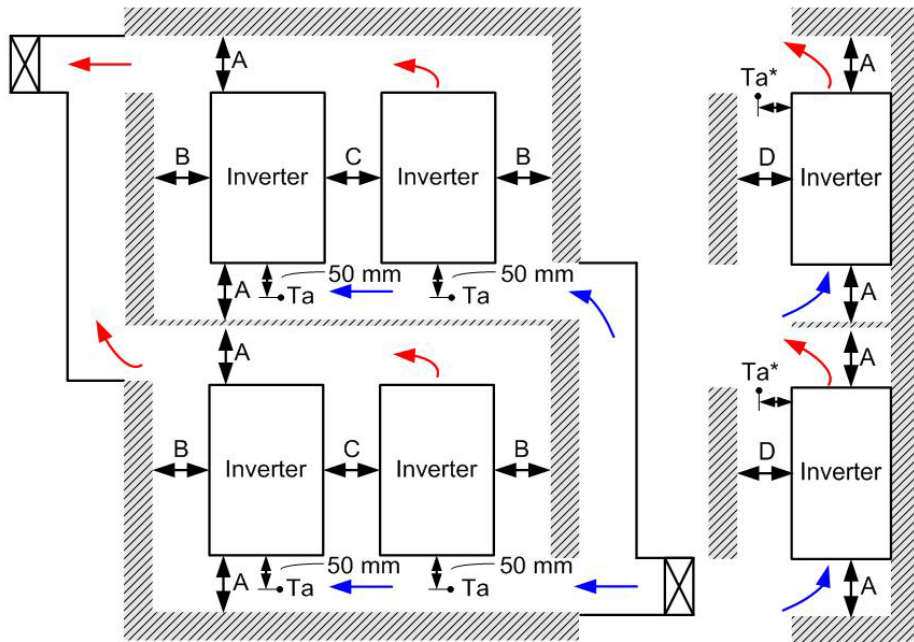
Multiple drives, side-by-side installation (Frame D0, D, E, F) Install metal separation between the drives.



Multiple drives side-by-side installation and in rows (Frame A,B,C)

Ta: Frame A~G Ta*: Frame H

When installing one AC motor drive below another one (top-bottom installation), use a metal separation between the drives to prevent mutual heating. The temperature measured at the fan's inflow side must be lower than the temperature measured at the operation side. If the fan's inflow temperature is higher, use a thicker or larger size of metal separation. Operation temperature is the temperature measured at 50mm away from the fan's inflow side. (As shown in the figure below)



2-2 Minimum mounting clearance

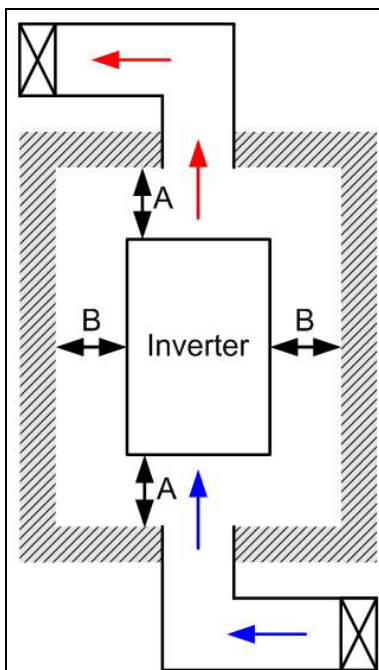
Frame	A (mm)	B (mm)	C (mm)	D (mm)
A~C	60	30	10	0
D0, D, E, F	100	50	-	0
G	200	100	-	0
H	350	0	0	200 (100, Ta=40°C)

Frame A	VFD007CH23A-21, VFD015CH23A-21, VFD022CH23A-21, VFD037CH23A-21 VFD007CH43A/4EA-21, VFD015CH43A/4EA-21, VFD022CH43A/4EA-21 VFD037CH43A/4EA-21, VFD055CH43A/4EA-21
Frame B	VFD055CH23A-21, VFD075CH23A-21, VFD110CH23A-21 VFD075CH43A/4EA-21, VFD110CH43A/4EA-21, VFD150CH43A/4EA-21
Frame C	VFD150CH23A-21, VFD185CH23A-21 VFD185CH43A/4EA-21, VFD220CH43A/4EA-21, VFD300CH43A/4EA-21
Frame D0	D0: VFD370CH43S-21

Frame D	VFD220CH23A-00/21, VFD300CH23A-00/21, VFD370CH23A-00/21 VFD370CH43A-00/21, VFD450CH43A-00/21, VFD550CH43A-00/21, VFD750CH43A-00/21
Frame E	VFD450CH23A-00/21, VFD550CH23A-00/21, VFD900CH43A-00/21, VFD1100CH43A-00/21
Frame F	VFD750CH23A-00/21, VFD1320CH43A-00/21
Frame G	VFD1600CH43A-00/21, VFD1850CH43A-00/21, VFD2200CH43A-00/21
Frame H	VFD2800CH43A-00, VFD2800CH43C-00, VFD2800CH43C-21

NOTE

1. The minimum mounting clearances stated in the table above applies to AC motor drives frame A to D. A drive fails to follow the minimum mounting clearances may cause the fan to malfunction and heat dissipation problem.



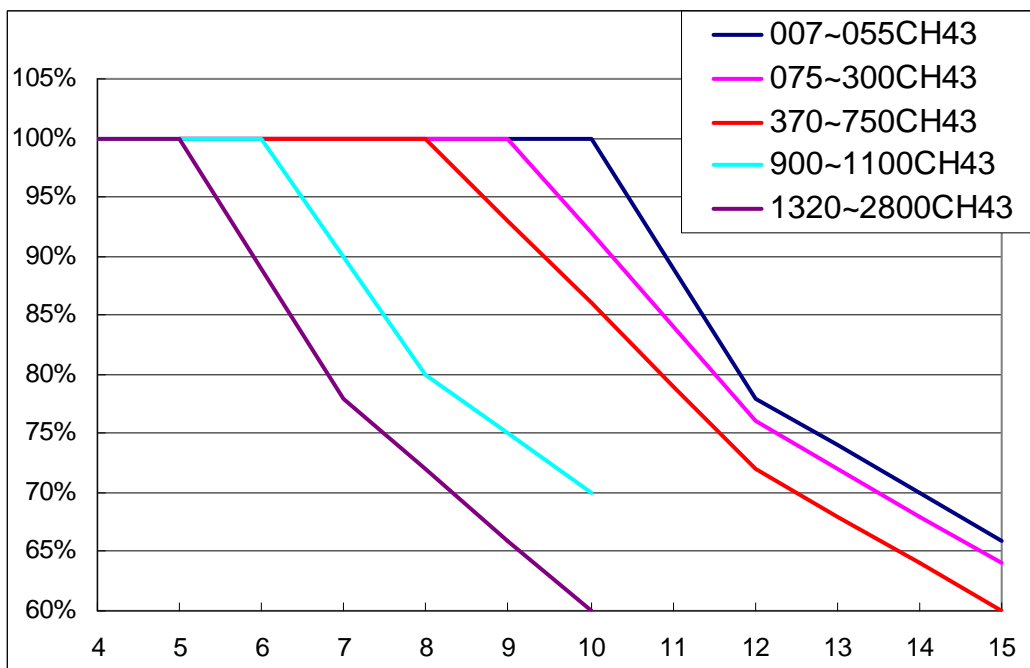
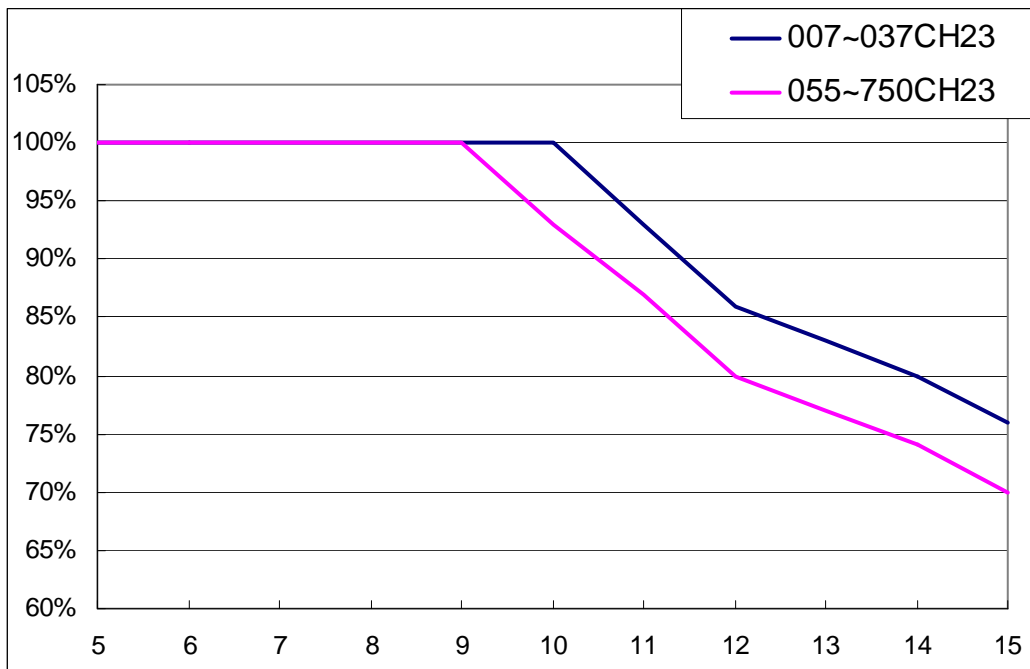
NOTE

- ※ The mounting clearances stated in the figure are for installing the drive in an open area. To install the drive in a confined space (such as cabinet or electric box), please follow the following three rules: (1) Keep the minimum mounting clearances. (2) Install a ventilation equipment or an air conditioner to keep surrounding temperature lower than operation temperature. (3) Refer to parameter setting and set up Pr. 00-16, Pr.00-17, and Pr. 06-55.
- ※ The following table shows the heat dissipation and the required air volume when installing a single drive in a confined space. When installing multiple drives, the required air volume shall be multiplied by the number the drives.
- ※ Refer to the chart (Air flow rate for cooling) for ventilation equipment design and selection.
- ※ Refer to the chart (Power dissipation) for air conditioner design and selection.

Air flow rate for cooling							Power dissipation of AC motor drive		
Model No.	Flow Rate (cfm)			Flow Rate (m ³ /hr)			Power Dissipation		
	External	Internal	Total	External	Internal	Total	Loss External (Heat sink)	Internal	Total
VFD015CH23A-21	14	-	14	24	-	24	59	31	90
VFD022CH23A-21	14	-	14	24	-	24	80	36	116
VFD037CH23A-21	10	-	10	17	-	17	127	46	173
VFD055CH23A-21	40	14	54	68	24	92	223	67	290
VFD075CH23A-21	66	14	80	112	24	136	306	86	392
VFD110CH23A-21	58	14	72	99	24	136	432	121	553
VFD150CH23A-21	166	12	178	282	20	302	499	161	660
VFD185CH23A-21	166	12	178	282	20	302	589	184	773
VFD220CH23A-21	179	30	209	304	51	355	737	216	953
VFD300CH23A-21	179	30	209	304	51	355	1001	186	1187
VFD370CH23A-00/23A-21	179	30	209	304	51	355	1064	220	1284
VFD450CH23A-00/23A-21	228	73	301	387	124	511	1238	267	1505
VFD550CH23A-00/23A-21	246	73	319	418	124	542	1505	308	1813
VFD750CH23A-00/23A-21	224	112	346	381	190	571	1758	369	2127
	-	-	-	-	-	-	-	-	-

Air flow rate for cooling							Power dissipation of AC motor drive		
Model No.	Flow Rate (cfm)			Flow Rate (m ³ /hr)			Power Dissipation		
	External	Internal	Total	External	Internal	Total	Loss External (Heat sink)	Internal	Total
VFD007CH43A/4EA-21	-	-	-	-	-	-	43	25	68
VFD015CH43A/4EA-21	14	-	14	24	-	24	59	29	88
VFD022CH43A/4EA-21	14	-	14	24	-	24	76	33	109
VFD037CH43A/4EA-21	10	-	10	17	-	17	118	42	160
VFD055CH43A/4EA-21	14	-	14	24	-	24	152	46	198
VFD075CH43A/4EA-21	40	14	54	68	24	92	260	76	336
VFD110CH43A/4EA-21	58	14	72	99	24	124	348	93	441
VFD150CH43A/4EA-21	58	14	72	99	24	124	469	122	591
VFD185CH43A/4EA-21	99	21	120	168	36	204	445	138	583
VFD220CH43A/4EA-21	99	21	120	168	36	204	509	158	667
VFD300CH43A/4EA-21	99	21	120	168	36	204	655	211	866
VFD370CH43A/4EA-21	147	30	177	248	21	269	863	184	1047
VFD450CH43A-00/43A-21	179	30	209	304	51	355	1162	218	1380
VFD550CH43A-00/43A-21	186	30	216	316	51	367	1384	257	1641
VFD750CH43A-00/43A-21	186	30	216	316	51	367	1878	334	2212
VFD900CH43A-00/43A-21	257	73	330	437	124	561	1878	399	2277
VFD1100CH43A-00/43A-21	223	73	296	379	124	503	2336	491	2827
VFD1320CH43A-00/43A-21	224	112	336	381	190	571	2680	579	3259
VFD1600CH43A-00/43A-21			454			771			4179
VFD1850CH43A-00/43A-21			454			771			5011
VFD2200CH43A-00/43A-21			454			771			6168
VFD2800CH43A-00/43C-00/43C-21			769			1307			7059
※ The required airflow shown in chart is for installing single drive in a confined space. ※ When installing the multiple drives, the required air volume should be the required air volume for single drive X the number of the drives.							※ The heat dissipation shown in the chart is for installing single drive in a confined space. ※ When installing the multiple drives, volume of heat dissipation should be the heat dissipated for single drive X the number of the drives. ※ Heat dissipation for each model is calculated by rated voltage, current and default carrier.		

Derating Curve Diagram (Pr.00-16=0)



Chapter 3 Unpacking

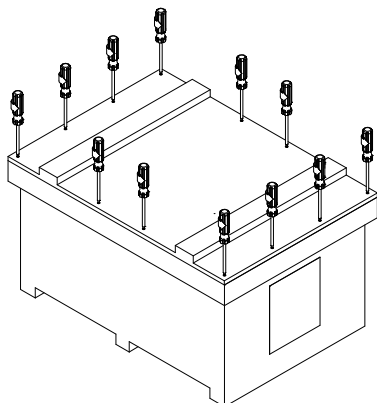
The AC motor drive should be kept in the shipping carton or crate before installation. In order to retain the warranty coverage, the AC motor drive should be stored properly when it is not to be used for an extended period of time.

The AC motor drive is packed in the crate. Follows the following step for unpack:

Frame D

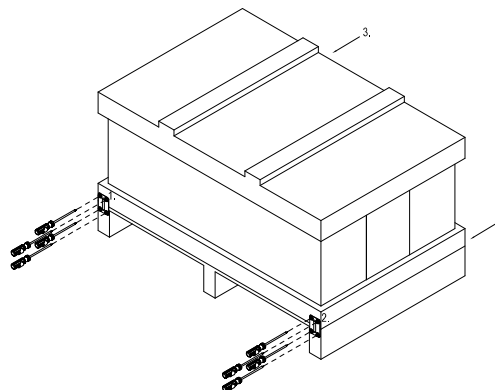
Crate 1 (VFDXXXCHXXA-00)

Loosen the 12 cover screws to open the crate.

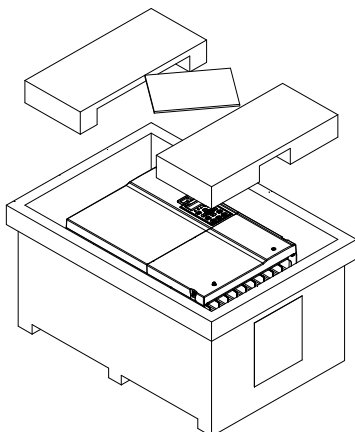


Crate 2 (VFDXXXCHXXA-21)

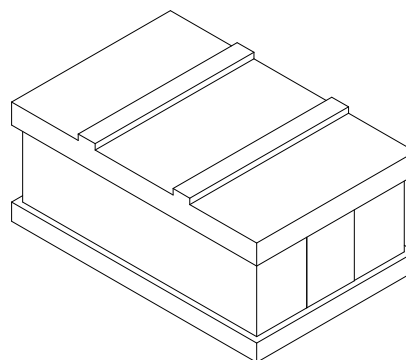
Loosen the 4 screws on the iron plates. There are 4 iron plates and in total of 16 screws.



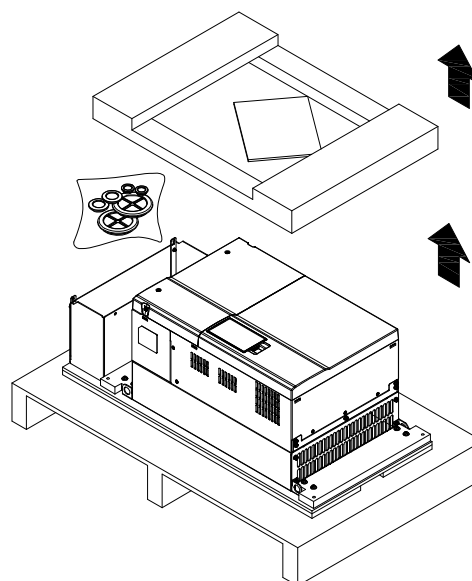
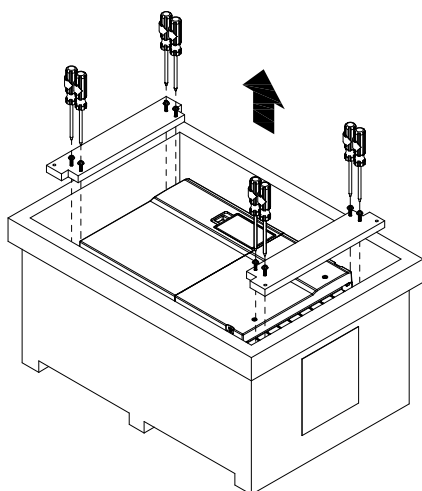
Remove the EPEs and manual.



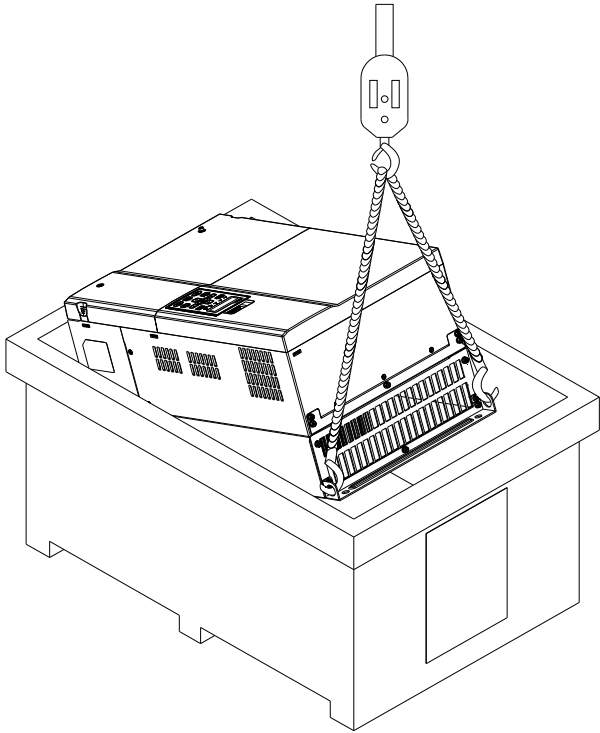
Remove the crate cover, EPEs, rubber and manual.



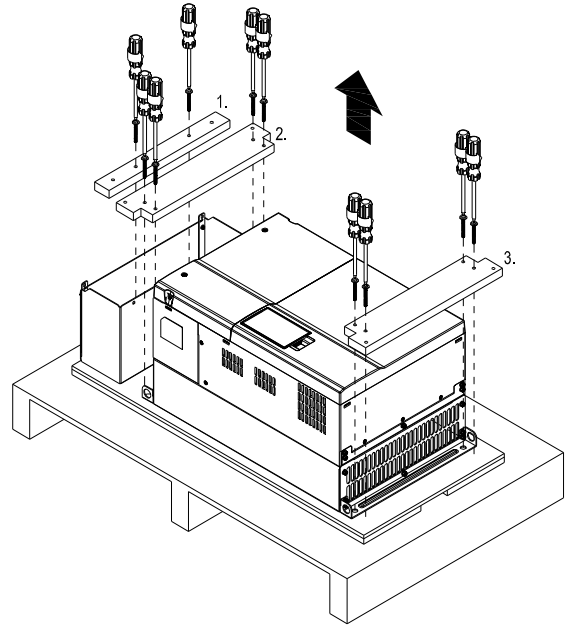
Loosen the 8 screws that fastened on the pallet and remove the wooden plate.



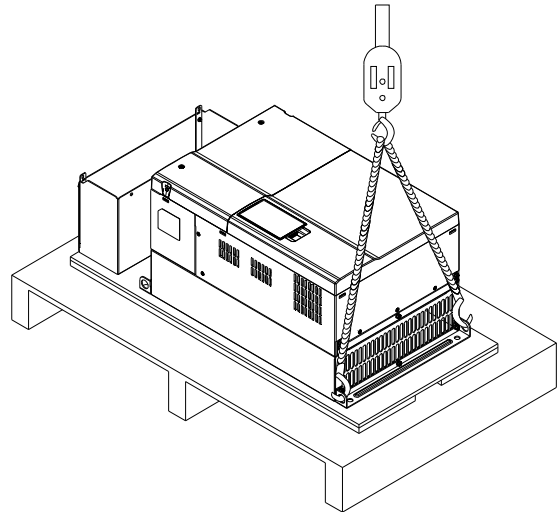
Lift the drive by hooking the lifting hole. It is now ready for installation.



Loosen the 10 screws on the pallet, remove the wooden plate.



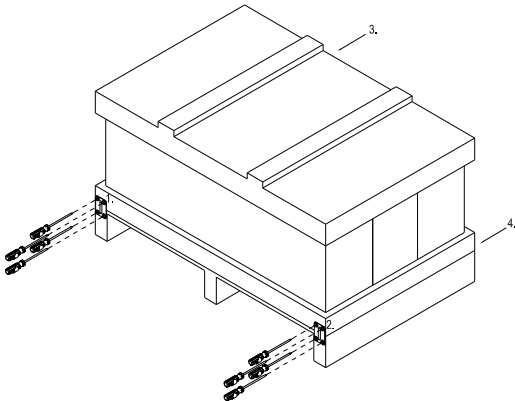
Lift the drive by hooking the lifting hole. It is now ready for installation.



Frame E

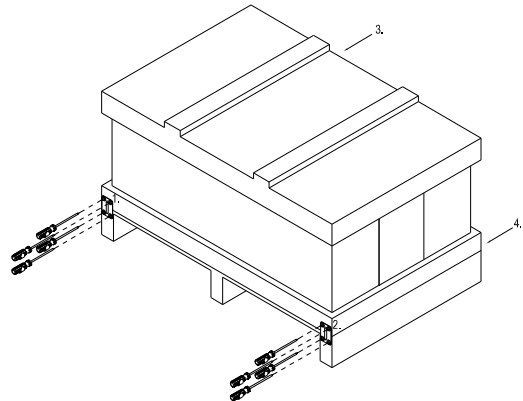
Crate 1 (VFDXXXCHXXA-00)

Loosen the 4 screws on the iron plates. There are 4 iron plates and in total of 16 screws.

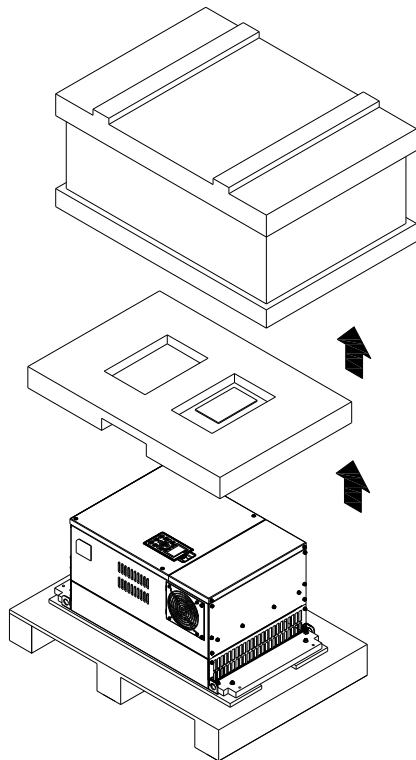


Crate 2 (VFDXXXCHXXA-21)

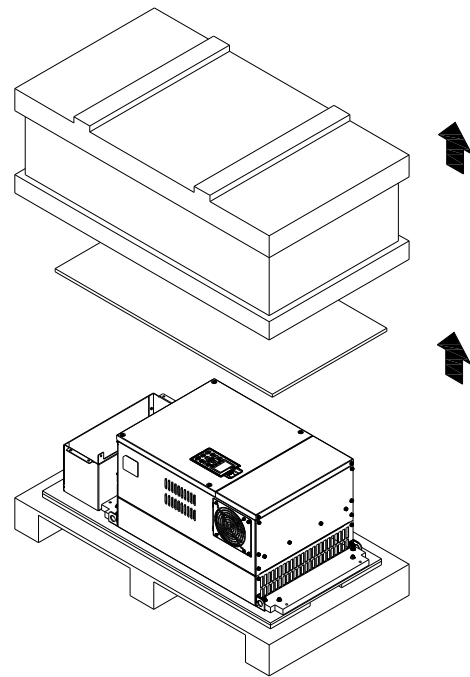
Loosen the 4 screws on the iron plates. There are 4 iron plates and in total of 16 screws.



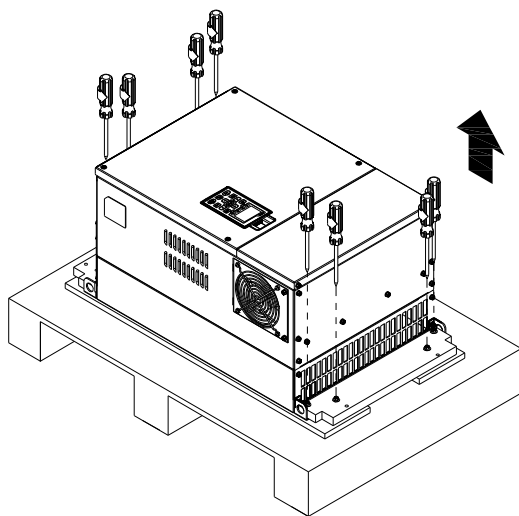
Remove the crate cover, EPEs and manual.



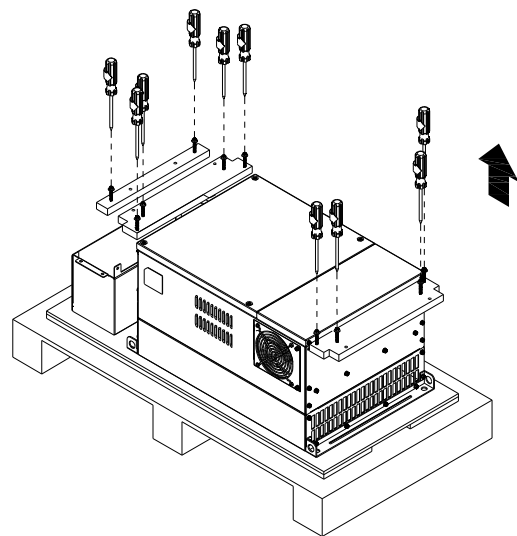
Remove the crate cover, EPEs, rubbers and manual.



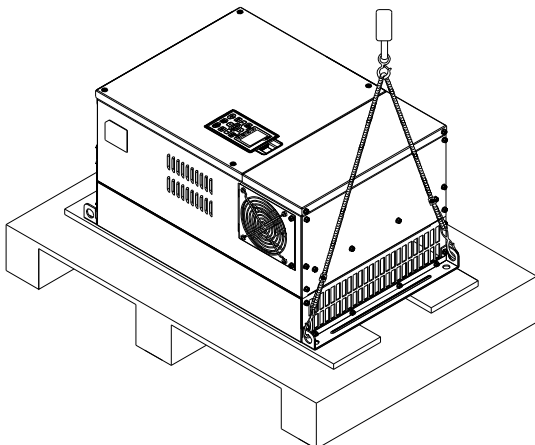
Loosen the 8 screws on the pallet as shown in the following figure.



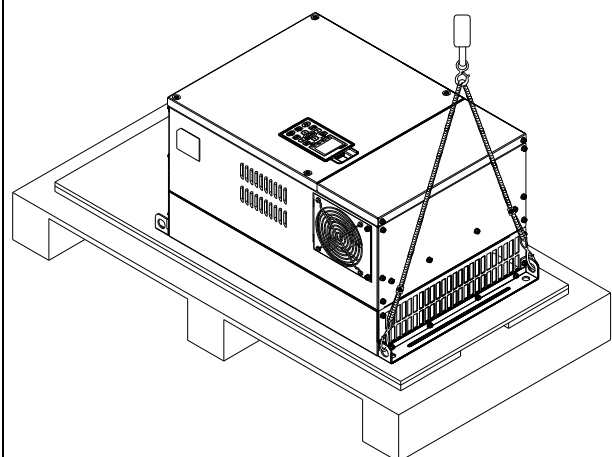
Loosen the 10 screws on the pallet and remove the wooden plate.



Lift the drive by hooking the lifting hole. It is now ready for installation.



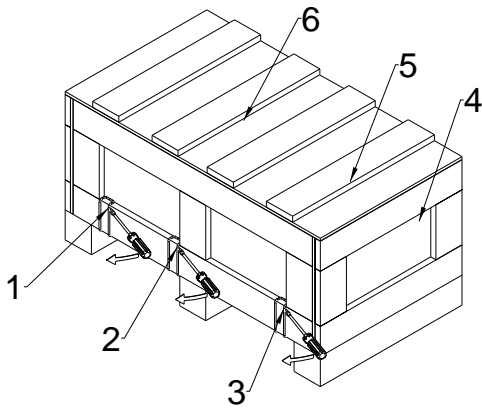
Lift the drive by hooking the lifting hole. It is now ready for installation.



Frame F

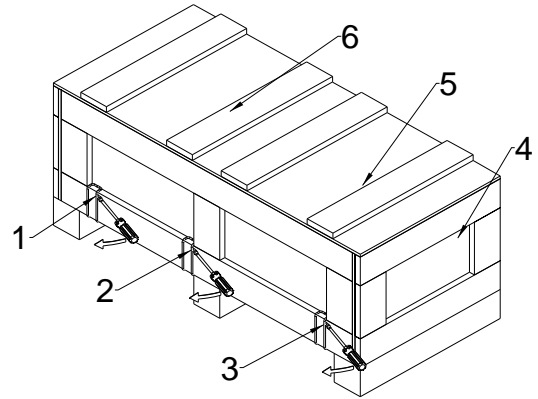
Crate 1 (VFDXXXCHXXA-00)

Remove the 6 clips on the side of the crate with a flat-head screwdriver. (As shown in figure below.)

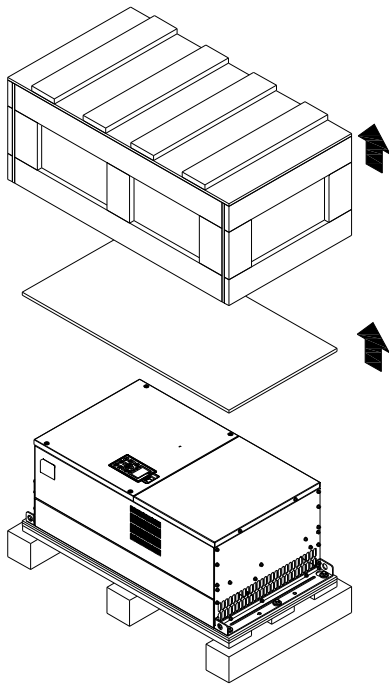


Crate 2 (VFDXXXCHXXA-21)

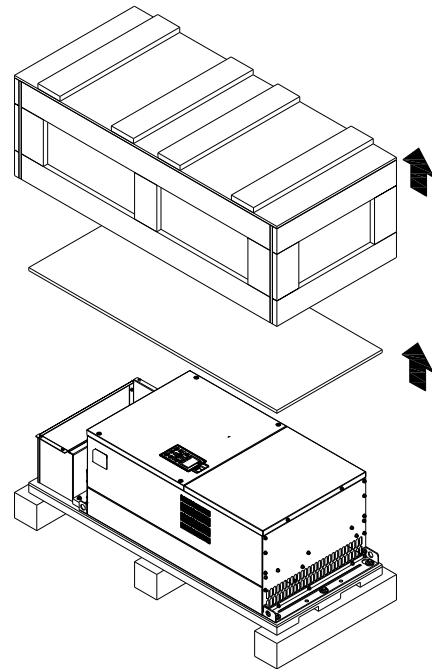
Remove the 6 clips on the side of the crate with a flat-head screwdriver. (As shown in figure below.)



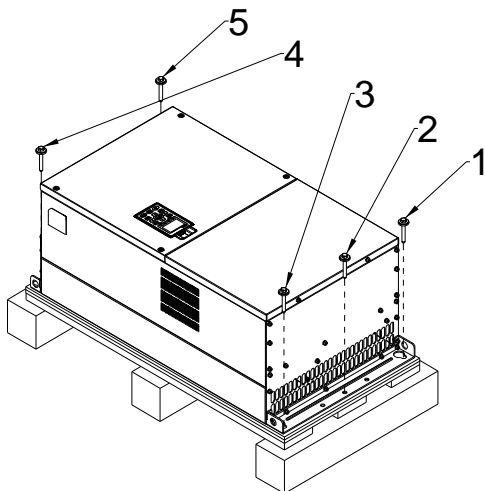
Remove the crate cover, EPEs and manual.



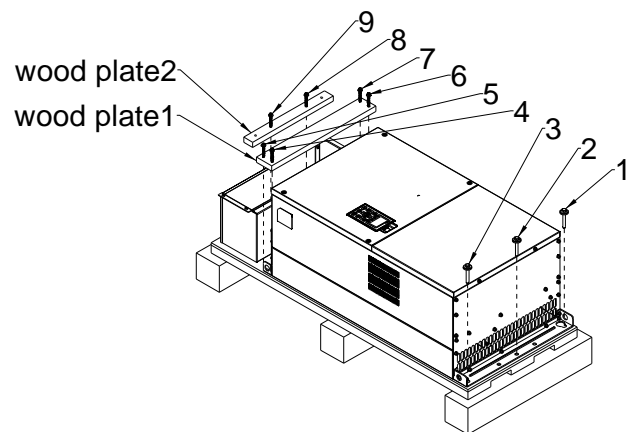
Remove the crate cover, EPEs, rubbers and manual.



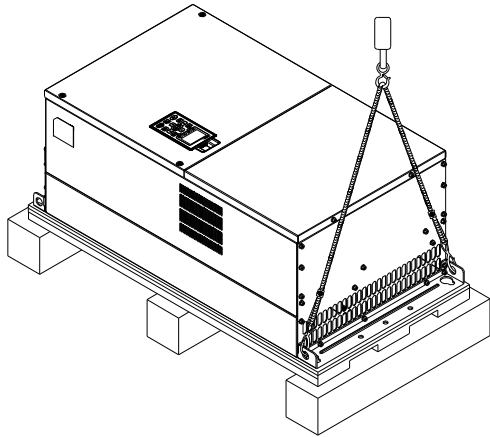
Loosen the 5 screws on the pallet as shown in the following figure.



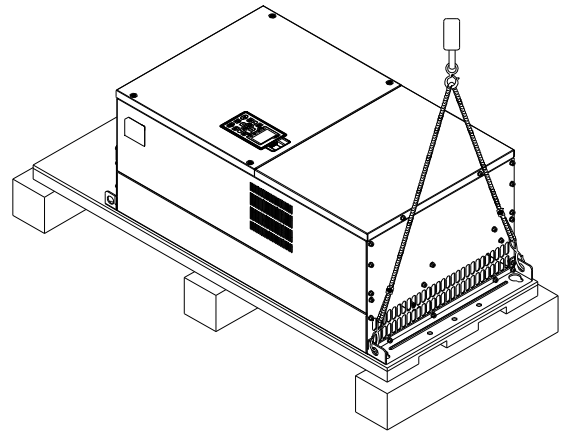
Loosen the 9 screws on the pallet and remove the wooden plate.



Lift the drive by hooking the lifting hole. It is now ready for installation



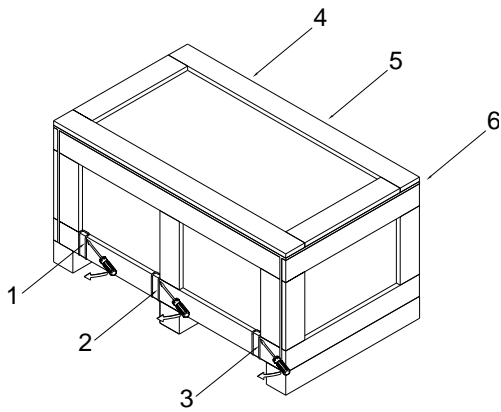
Lift the drive by hooking the lifting hole. It is now ready for installation.



Frame G

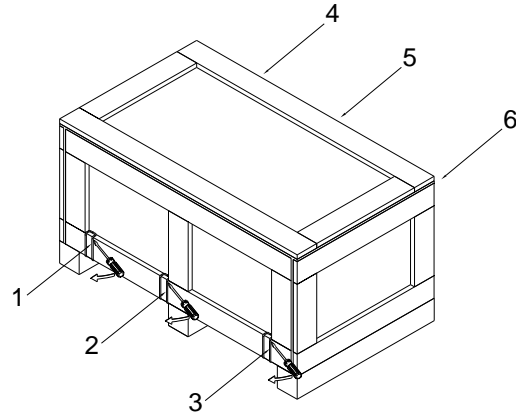
Crate 1 (VFDXXXXCHXXA-00)

Remove the 6 clips on the side of the crate with a flathead screwdriver. (As shown in figure below.)

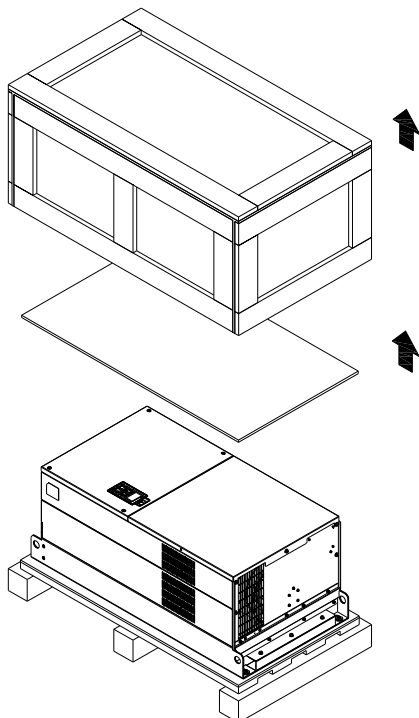


Crate 2 (VFDXXXXCHXXA-21)

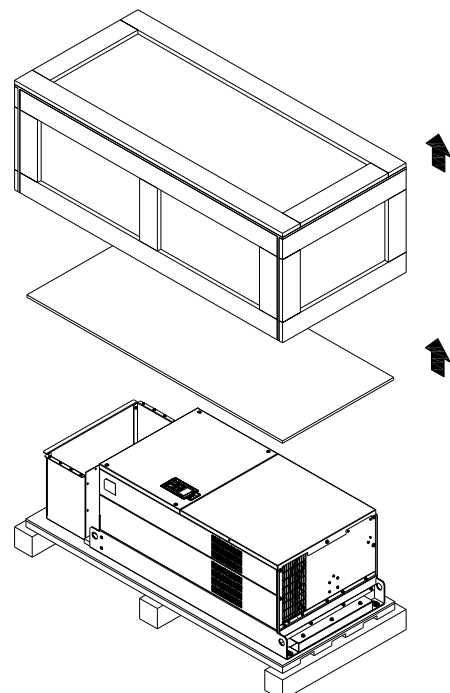
Remove the 6 clips on the side of the crate with a flathead screwdriver. (As shown in figure below.)



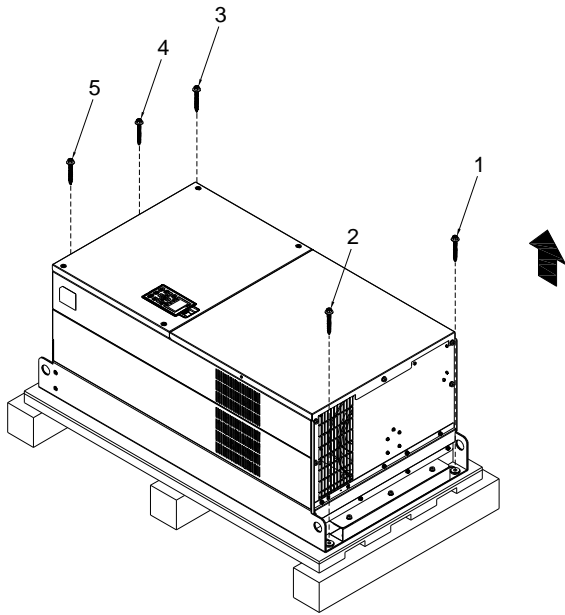
Remove the crate cover, EPEs and manual.



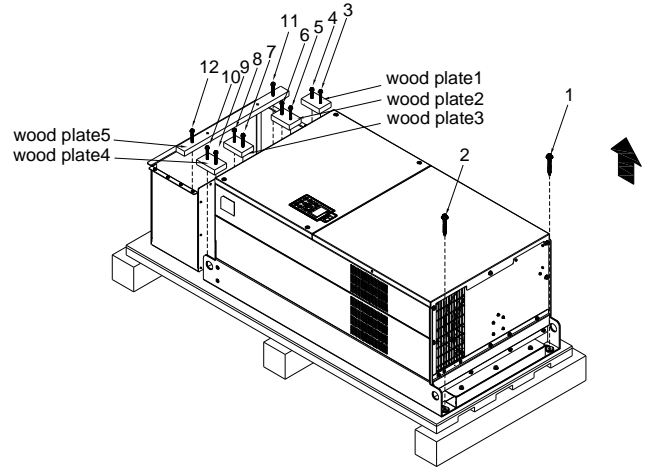
Remove the crate cover, EPEs, rubber and manual.



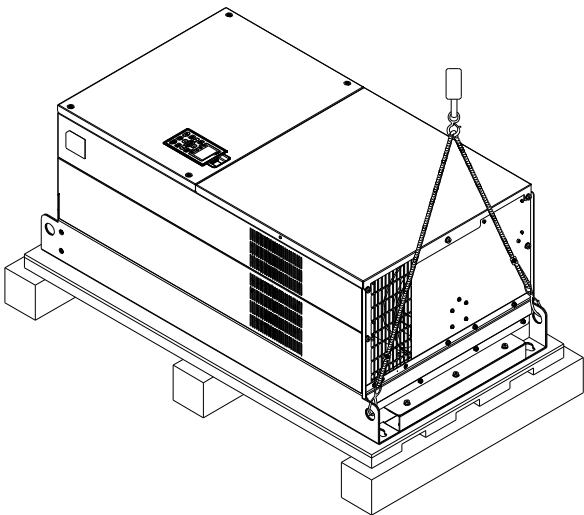
Loosen the 5 screws as shown in following figure:



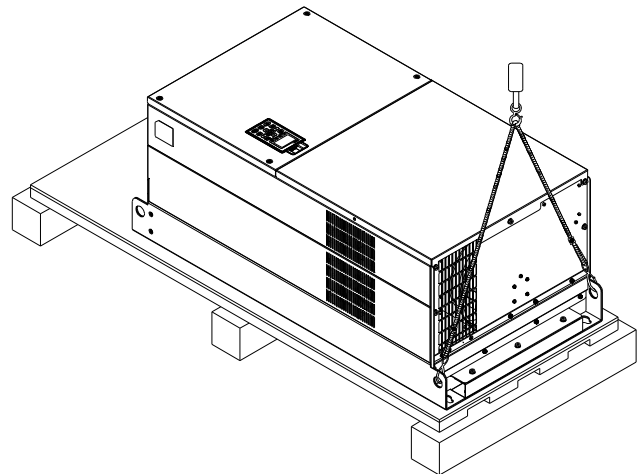
Loosen the 9 screws and remove the wooden plate.



Lift the drive by hooking the lifting hole. It is now ready for installation.



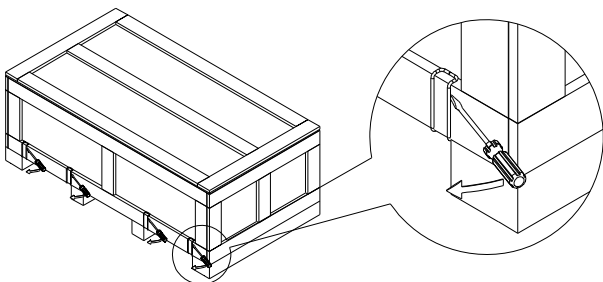
Lift the drive by hooking the lifting hole. It is now ready for installation.



Frame H

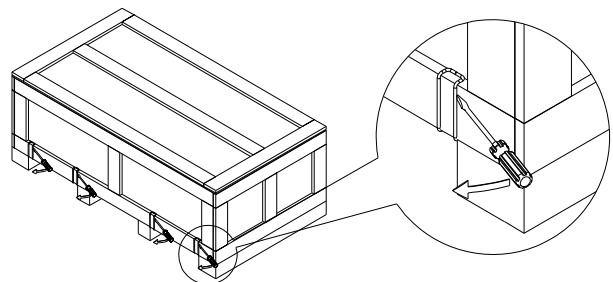
Crate 1 (VFDXXXCHXXA-00)

Remove the 8 clips on the side of the crate with a flathead screwdriver. (As shown in figure below.)

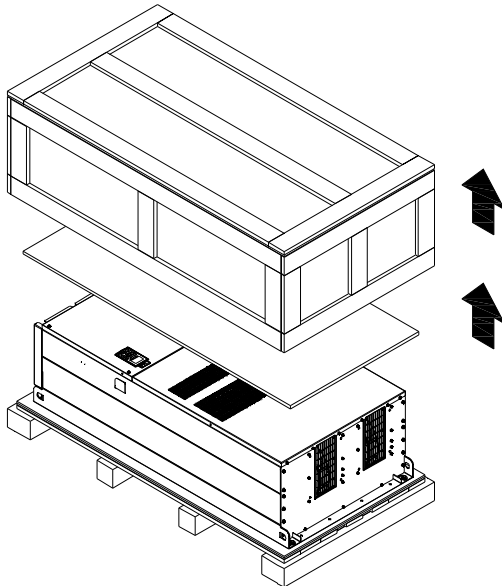


Crate 2 (VFDXXXCHXXC-00)

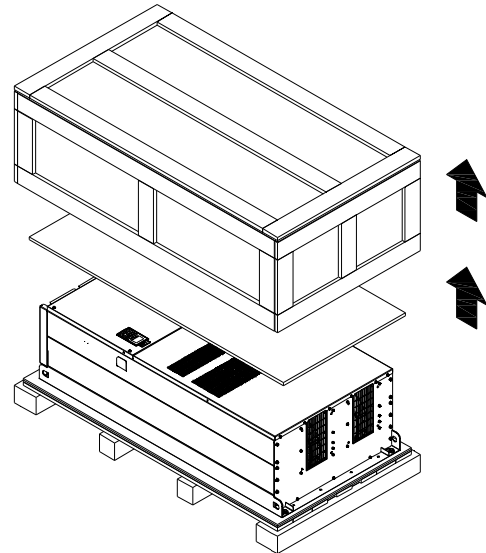
Remove the 8 clips on the side of the crate with a flathead screwdriver. (As shown in figure below.)



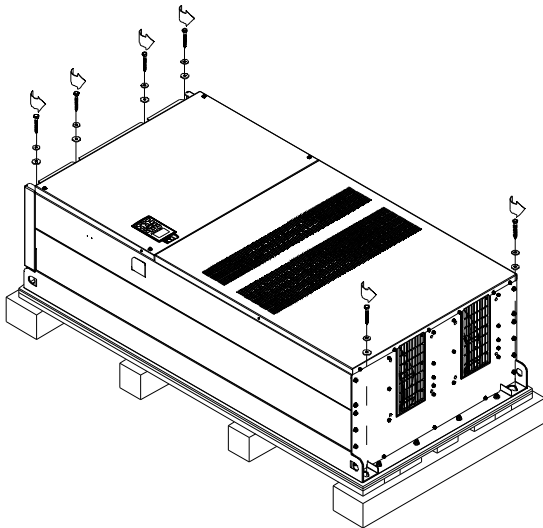
Remove the crate cover, EPEs and manual.



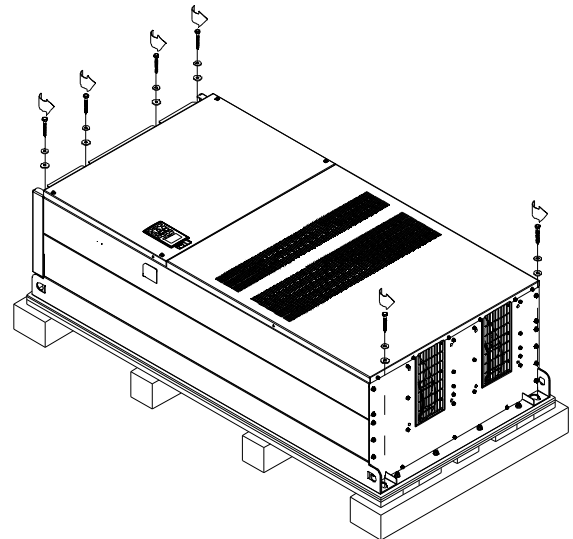
Remove the crate cover, EPEs, rubbers and manual.



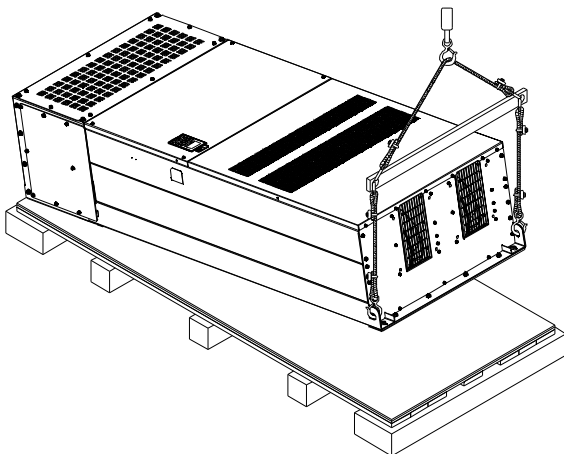
Loosen the 6 screws on the top then remove 6 metal washers and 6 plastic washers as shown in figure below.



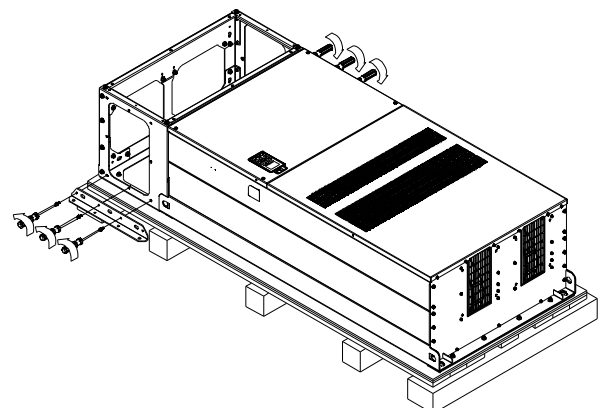
Loosen the 6 screws on the top then remove 6 metal washers and 6 plastic washers as shown in figure below.



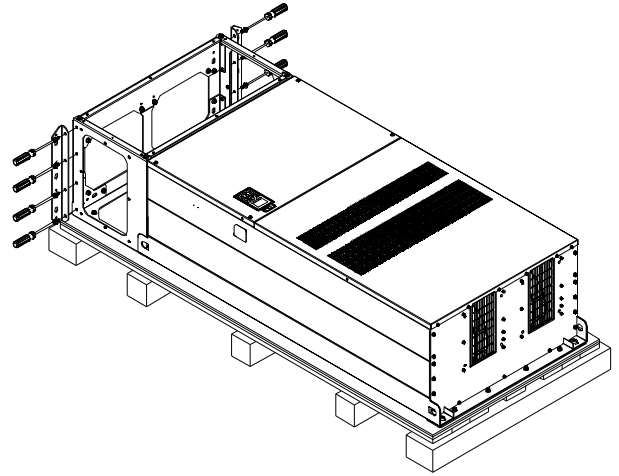
Lift the drive by hooking the lifting hole. It is now ready for installation.



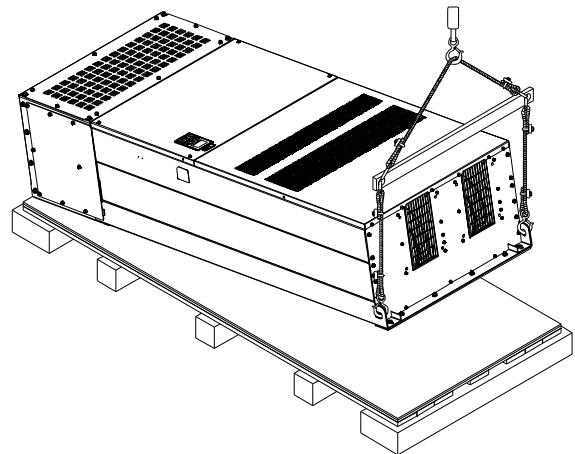
Loosen 6 of the M6 screws on the side and remove the 2 plates, as shown in below. The removed screws and plates can be used to secure the AC motor drive from the external.



Secure the drive from the external. (Skip to the next step if this situation does not apply to you.) Loosen 8 of M8 screws on the both sides and place the 2 plates that were removed from the last step. Fix the plates to AC motor drive by fasten 8 of the M8 screws. (As shown in below)
Torque: 150~180kg-cm (130.20~156.24lb-in.)



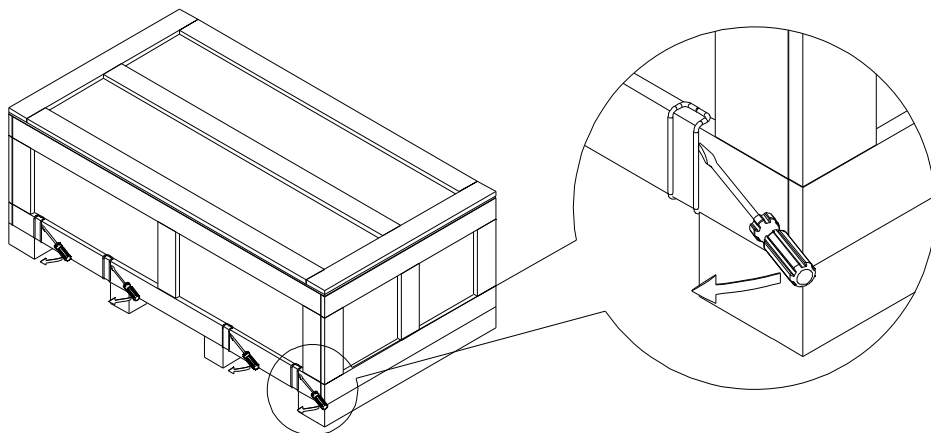
Lift the drive by hooking the lifting hole. It is now ready for installation.



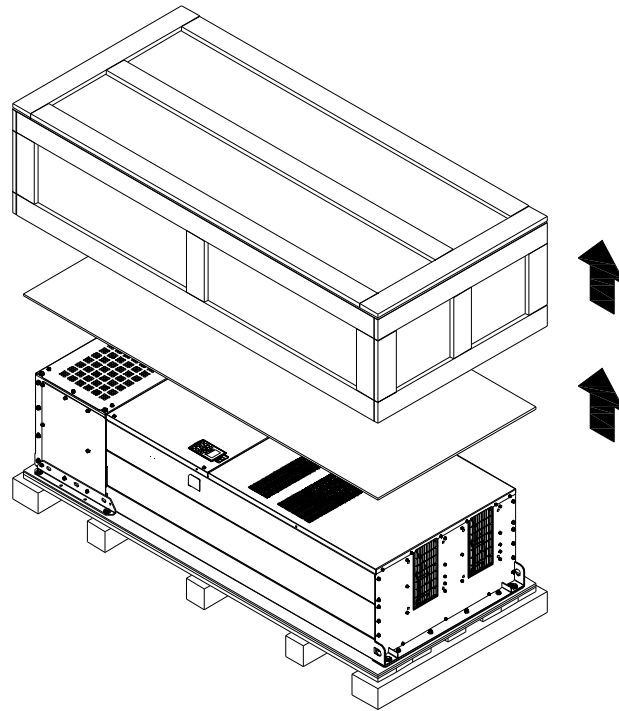
Frame H

Crate 3 (VFDXXXCHXXC-21)

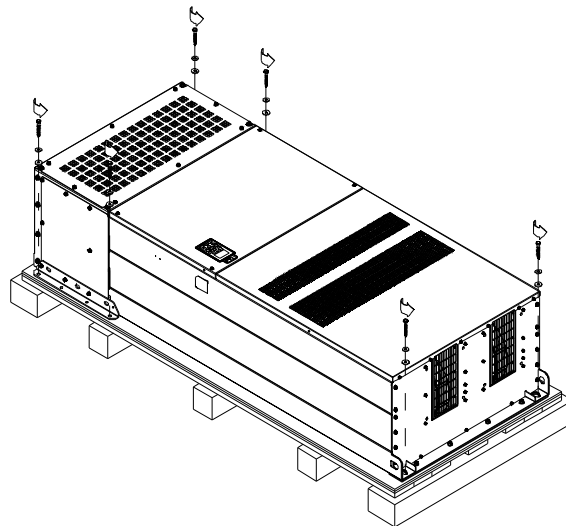
Use flathead screwdriver to remove the clips on the side of the crate, 8 clips in total.



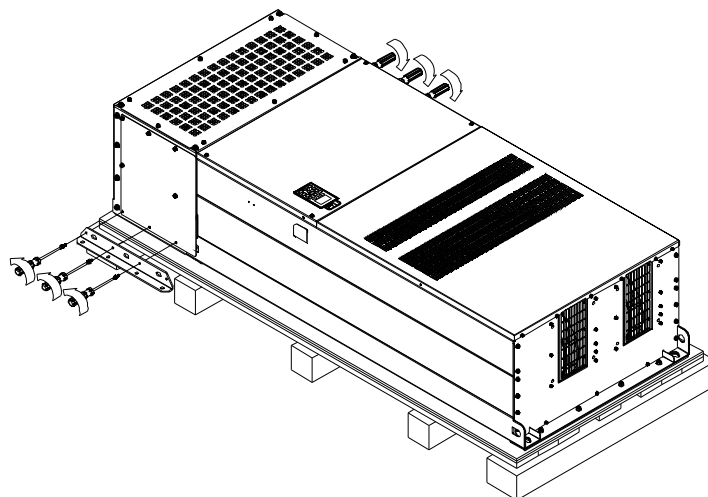
Remove the crate cover, EPEs, rubber and manual.



Loosen the 6 screws on the cover, remove 6 metal washers and 6 plastic washers as shown in below:



Loosen 6 of the M6 screws on the side and removes the 2 plates, as shown in following figure. The removed screws and plates can be used to secure AC motor drive from the external.



Secure the drive from the internal.

Loosen 18 of the M6 screws and remove the top cover as shown in figure 2. Mount the cover (figure 1) back to the drive by fasten the M6 screws to the two sides of the drive, as shown in figure 2.
Torque: 35~45kg-cm (30.38~39.06lb-in.)

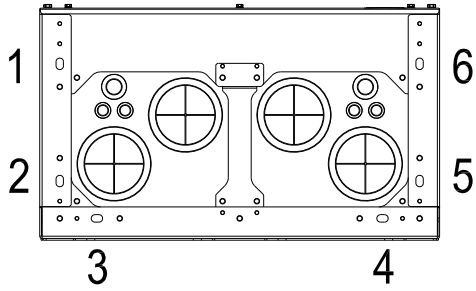


Figure 1
Top cover (Use M12 screws)

Secure the drive from the external.

Loosen 8 of the M8 screws on the both sides and place the 2 plates that were removed from the last step. Fix the plates to rive by fasten 8 of the M8 screws. (As shown in figure below).
Torque: 150~180kg-cm (130.20~156.24lb-in.)

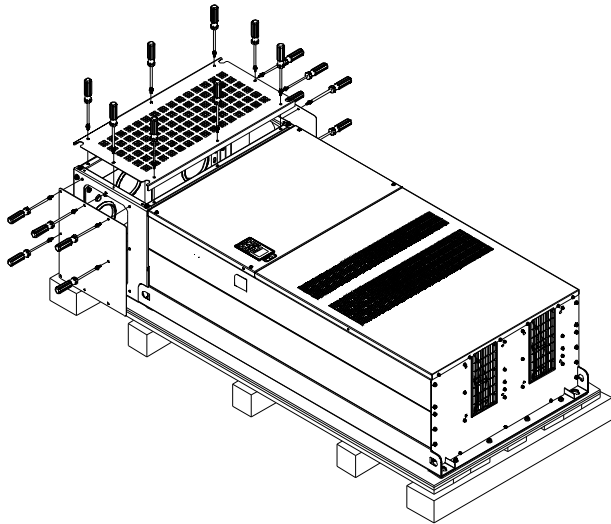
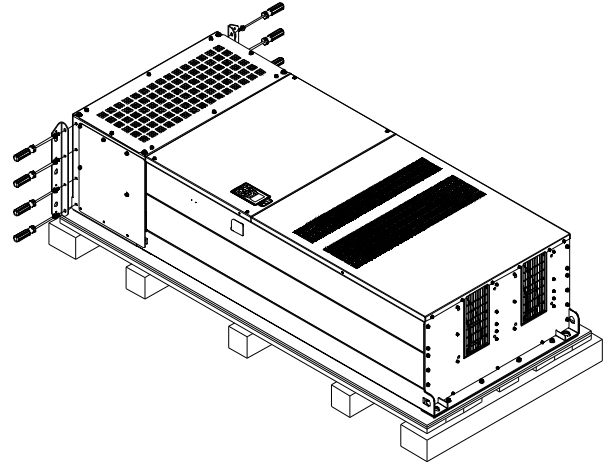
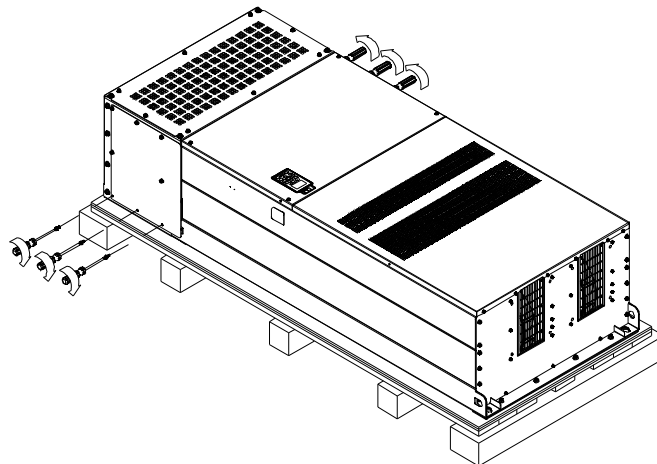
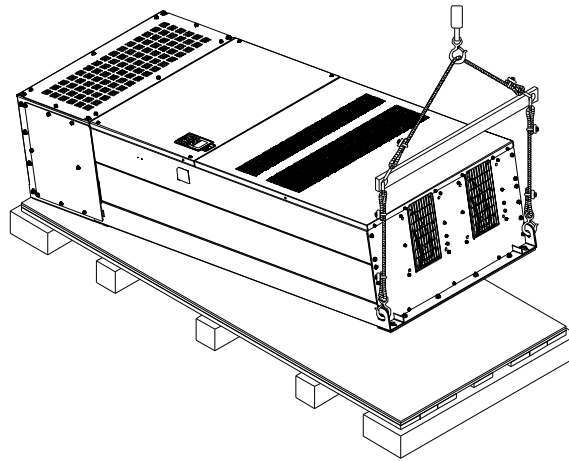


Figure 2

Fasten 6 of the M6 screws back to the original position where it was removed. As shown in the figure:



Lift the drive by hooking the lifting hole. It is now ready for installation.

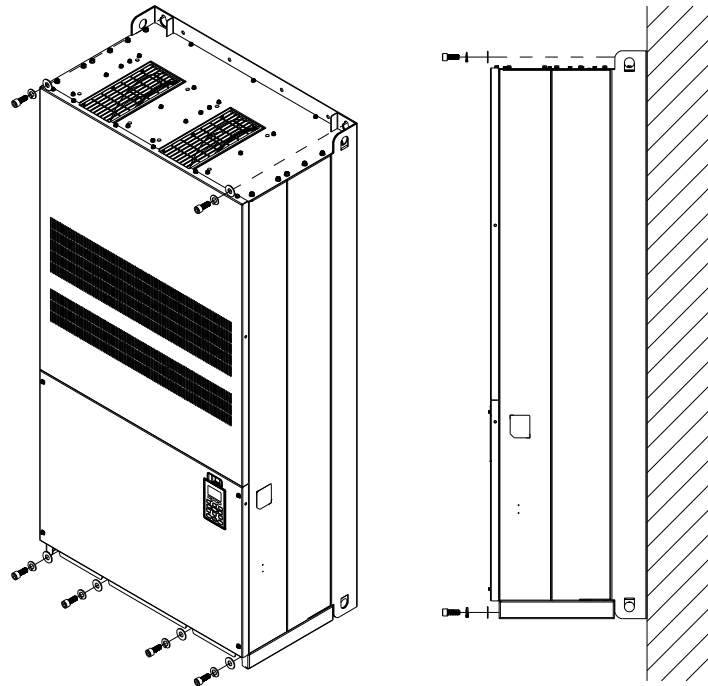


Frame H Secure the drive

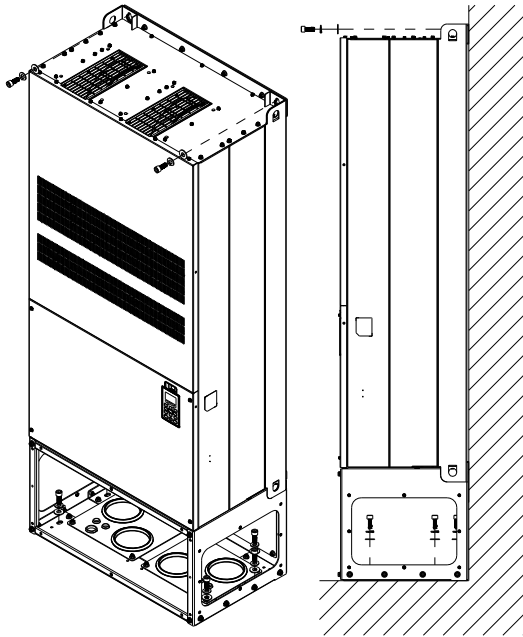
(VFDXXXCHXXA-00)

Screw: M12*6

Torque: 340-420kg-cm [295.1-364.6lb-in.]



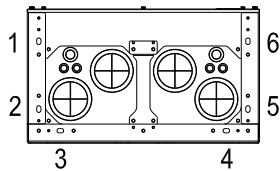
(VFDXXXXCHXXC-00)



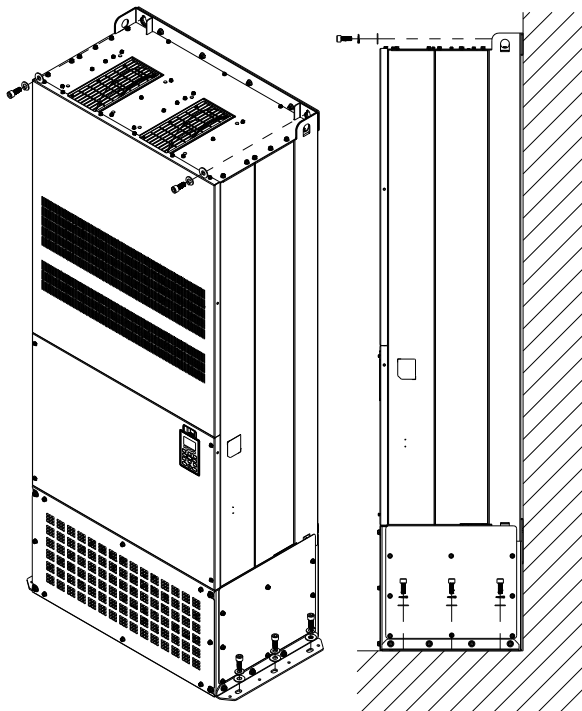
Secure the drive from the internal.

Screw: M12*8

Torque: 340-420kg-cm [295.1-364.6lb-in.]



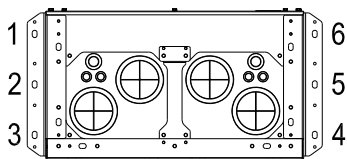
(VFDXXXXCHXXC-21)



Secure the drive from the external.

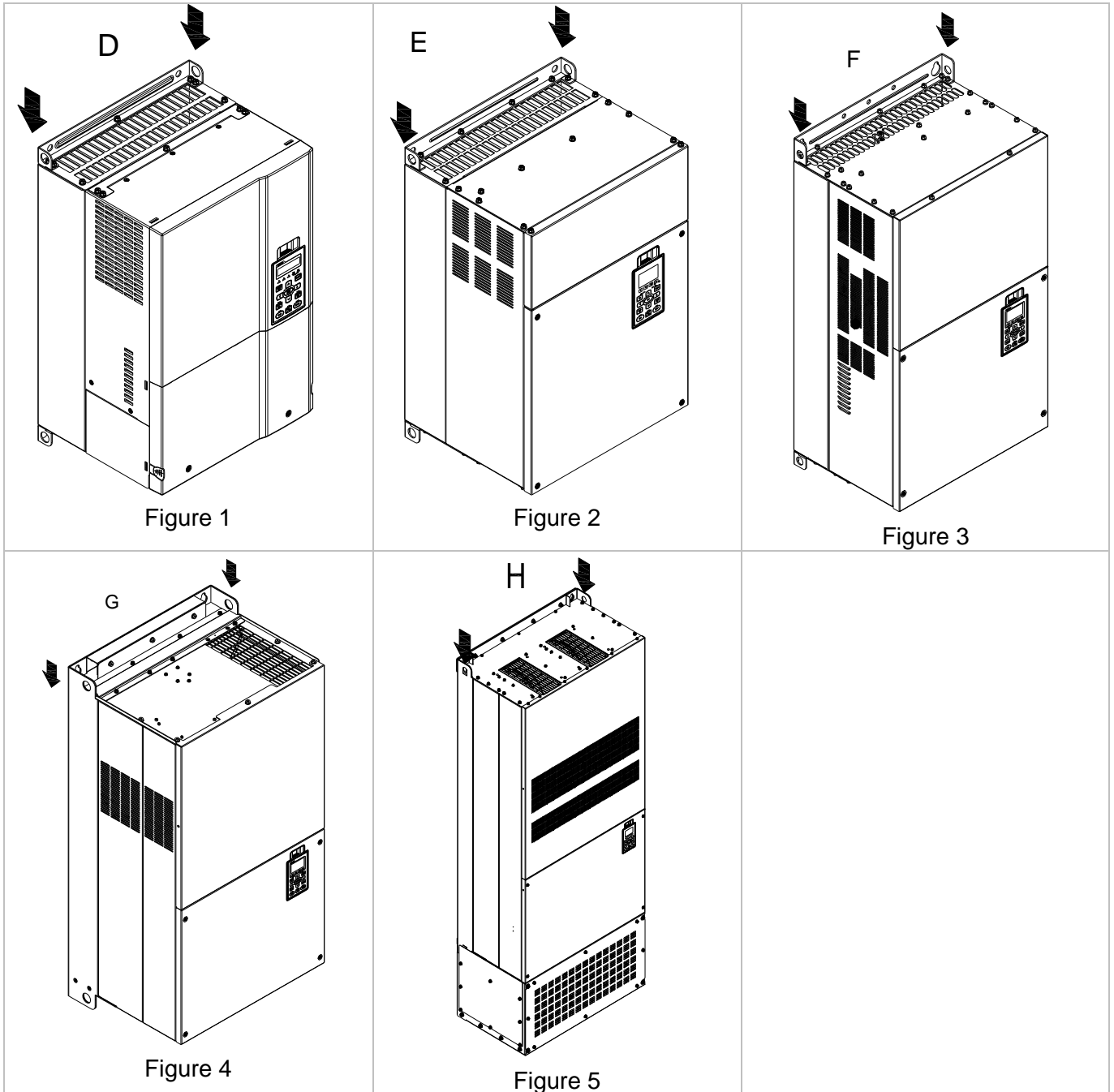
Screw: M12*8

Torque: 340-420kg-cm [295.1-364.6lb-in.]

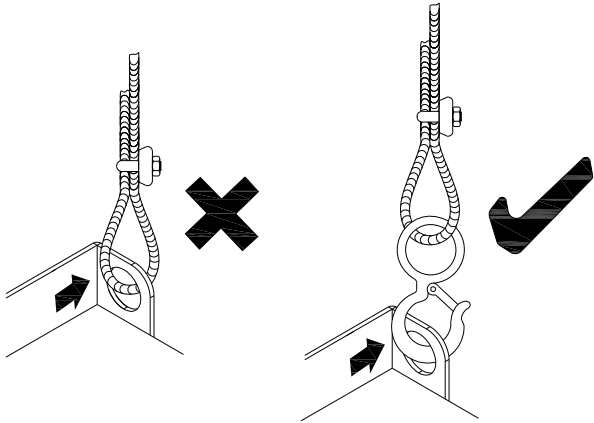


The Lifting Hook

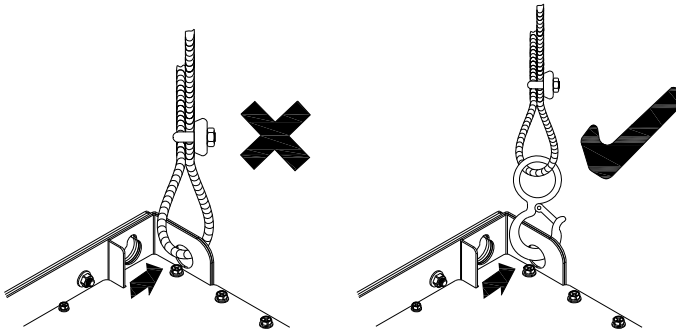
The arrows indicate the location of the lifting holes of frame D to H, as shown in figure below:



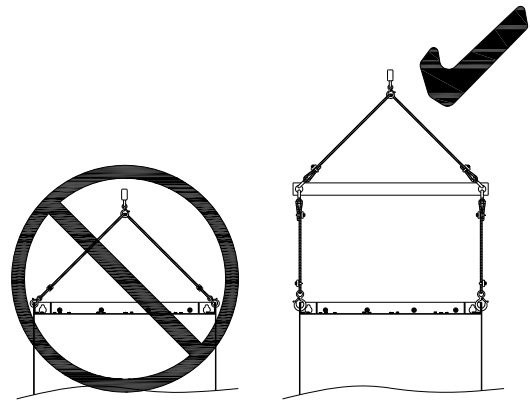
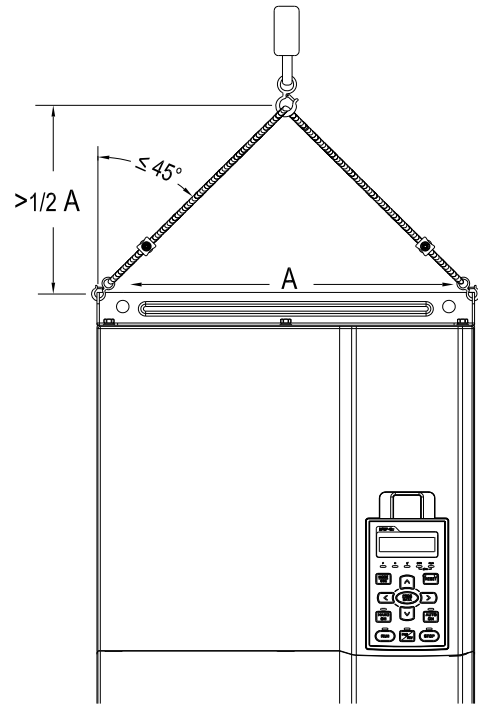
Ensure the lifting hook properly goes through the lifting hole, as shown in the following diagram. (Applicable to Frame D~G)



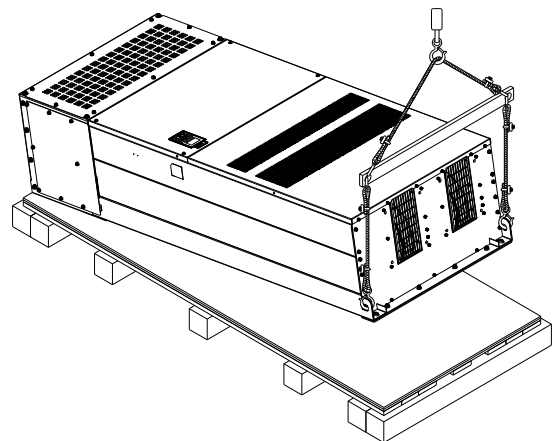
(Applicable to Frame H)



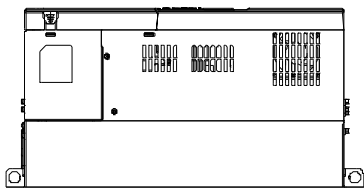
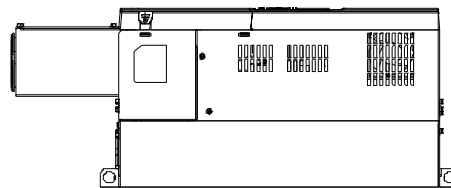
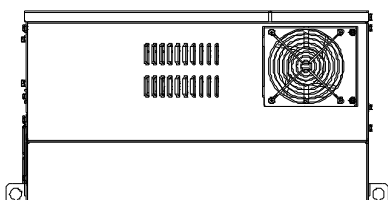
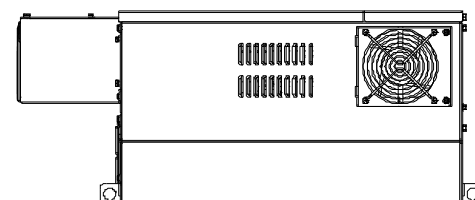
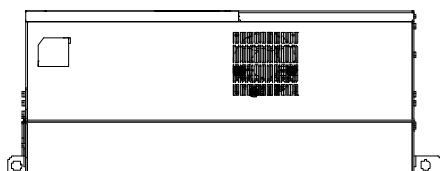
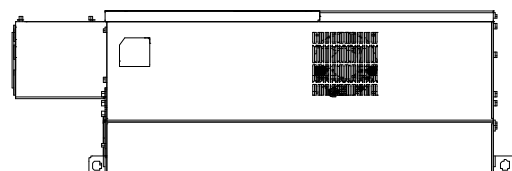
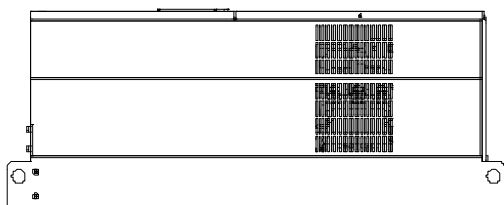
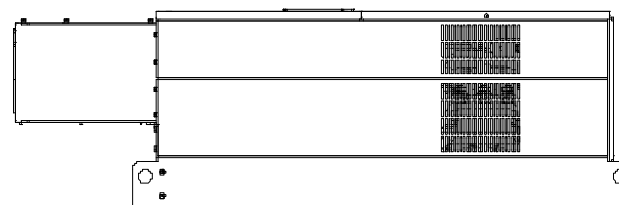
Ensure the angle between the lifting holes and the lifting device is within the specification, as shown in the following figure. (Applicable to Frame D~G)



(Applicable to Frame H)



Weight

VFDXXXCHXXA-00 **D** 37.6 kg(82.9 lbs.)VFDXXXCHXXA-21 **D** 40 kg(88.2 lbs.)VFDXXXCHXXA-00 **E** 63.6 kg(140.2 lbs.)VFDXXXCHXXA-21 **E** 66 kg(145.5 lbs.)VFDXXXCHXXA-00 **F** 85kg(187.2 lbs.)VFDXXXCHXXA-21 **F** 88kg(193.8 lbs.)VFDXXXCHXX-00 **G** 130kg(286.5 lbs.)VFDXXXCHXX-21 **G** 138kg(303.9 lbs)**G1:**

VFD1600CH43A-00

VFD1850CH43A-00

VFD2200CH43A-00

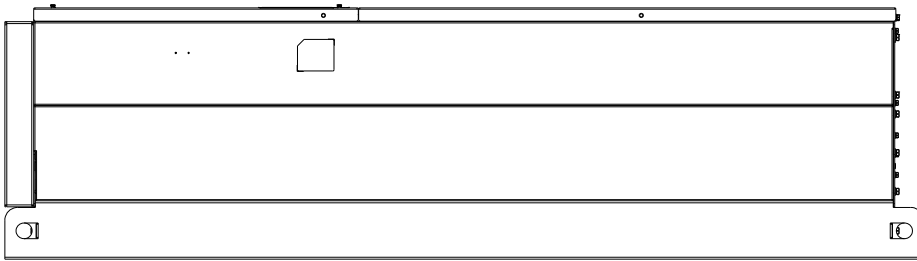
G2:

VFD1600CH43A-21

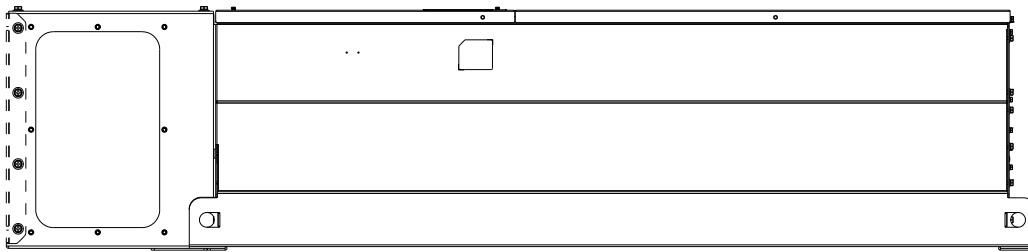
VFD1850CH43A-21

VFD2200CH43A-21

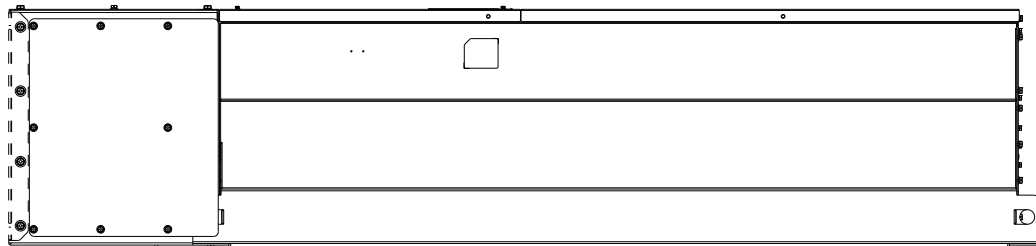
H1: VFD2800CH43A-00 235kg (518.1lbs)



H2: VFD2800CH43C-00; 257kg (566.6lbs)



H3: VFD2800CH43C-21; 263kg (579.8lbs)



Chapter 4 Wiring

After removing the front cover, examine if the power and control terminals are clearly noted. Please read following precautions before wiring.

- ☑ Make sure that power is only applied to the R/L1, S/L2, T/L3 terminals. Failure to comply may result in damage to the equipments. The voltage and current should lie within the range as indicated on the nameplate (Chapter 1-1).
- ☑ All the units must be grounded directly to a common ground terminal to prevent lightning strike or electric shock.
- ☑ Please make sure to fasten the screw of the main circuit terminals to prevent sparks which is made by the loose screws due to vibration



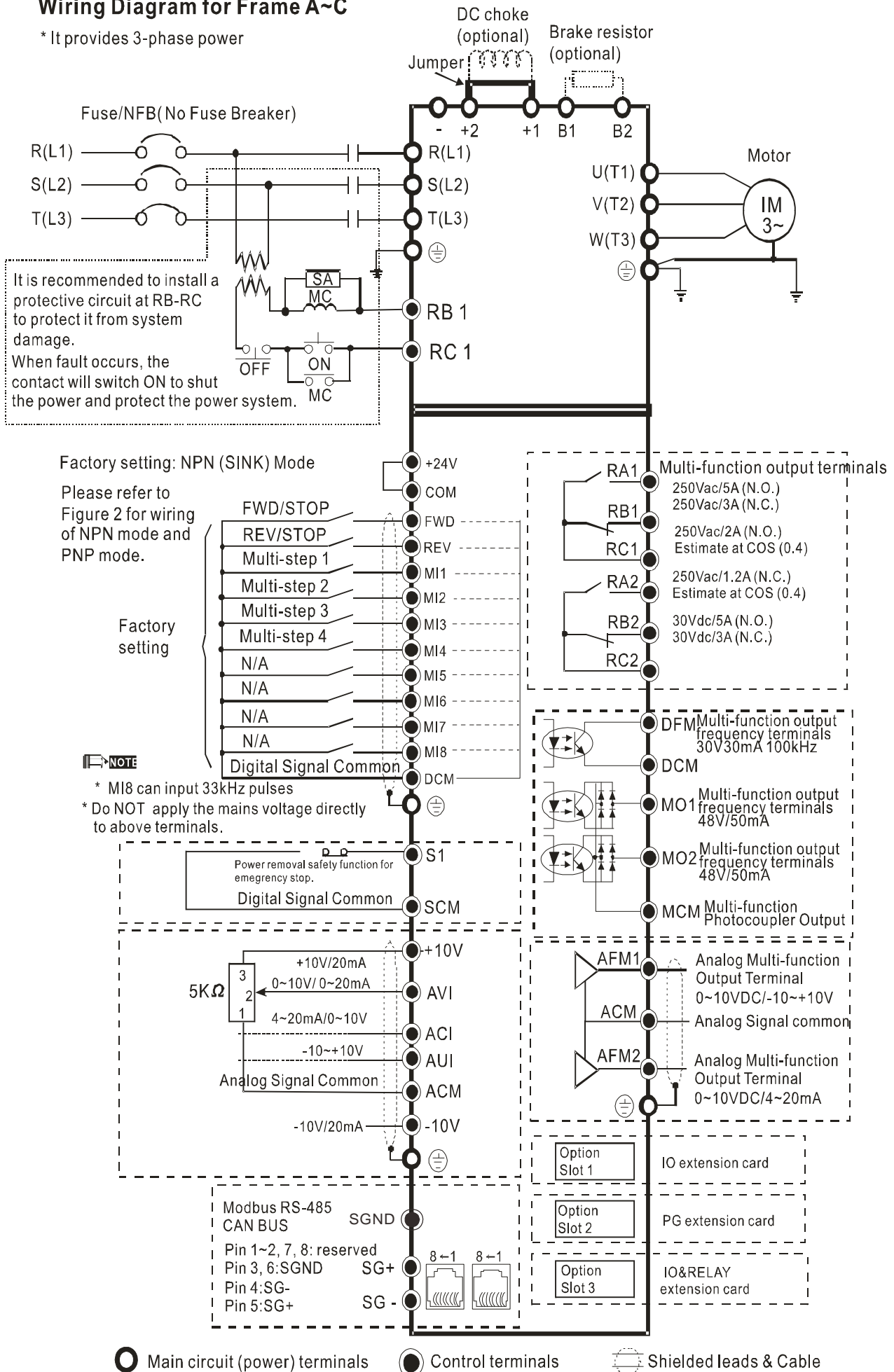
- ☑ It is crucial to turn off the AC motor drive power before any wiring installation is made. A charge may still remain in the DC bus capacitors with hazardous voltages even if the power has been turned off therefore it is suggested for users to measure the remaining voltage before wiring. For your personnel safety, please do not perform any wiring before the voltage drops to a safe level < 25 Vdc. Wiring installation with remaining voltage condition may cause sparks and short circuit.
- ☑ Only qualified personnel familiar with AC motor drives is allowed to perform installation, wiring and commissioning. Make sure the power is turned off before wiring to prevent electric shock.



- ☑ When wiring, please choose the wires with specification that complies with local regulation for your personnel safety.
- ☑ Check following items after finishing the wiring:
 1. Are all connections correct?
 2. Any loosen wires?
 3. Any short-circuits between the terminals or to ground?

Wiring Diagram for Frame A~C

* It provides 3-phase power



Wiring Diagram for Frame D and Frames Above

* It provides 3-phase power

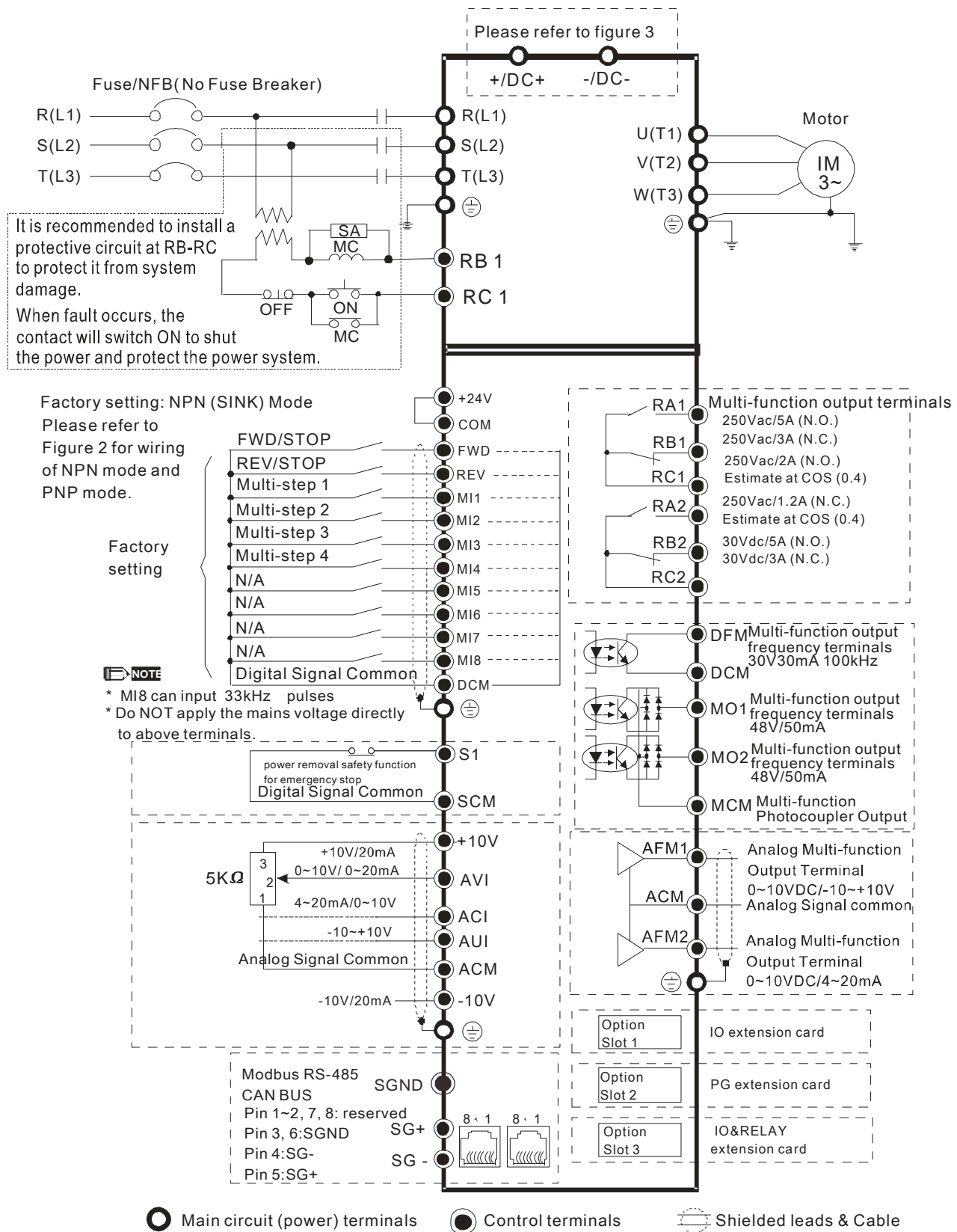


Figure 1

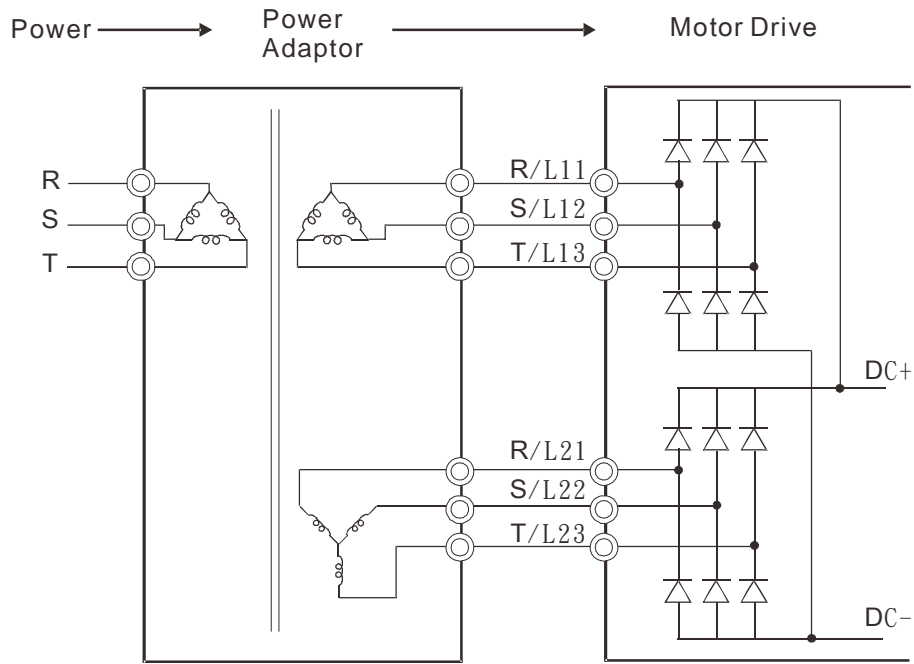


Figure 2

SINK (NPN) /SOURCE (PNP) Mode

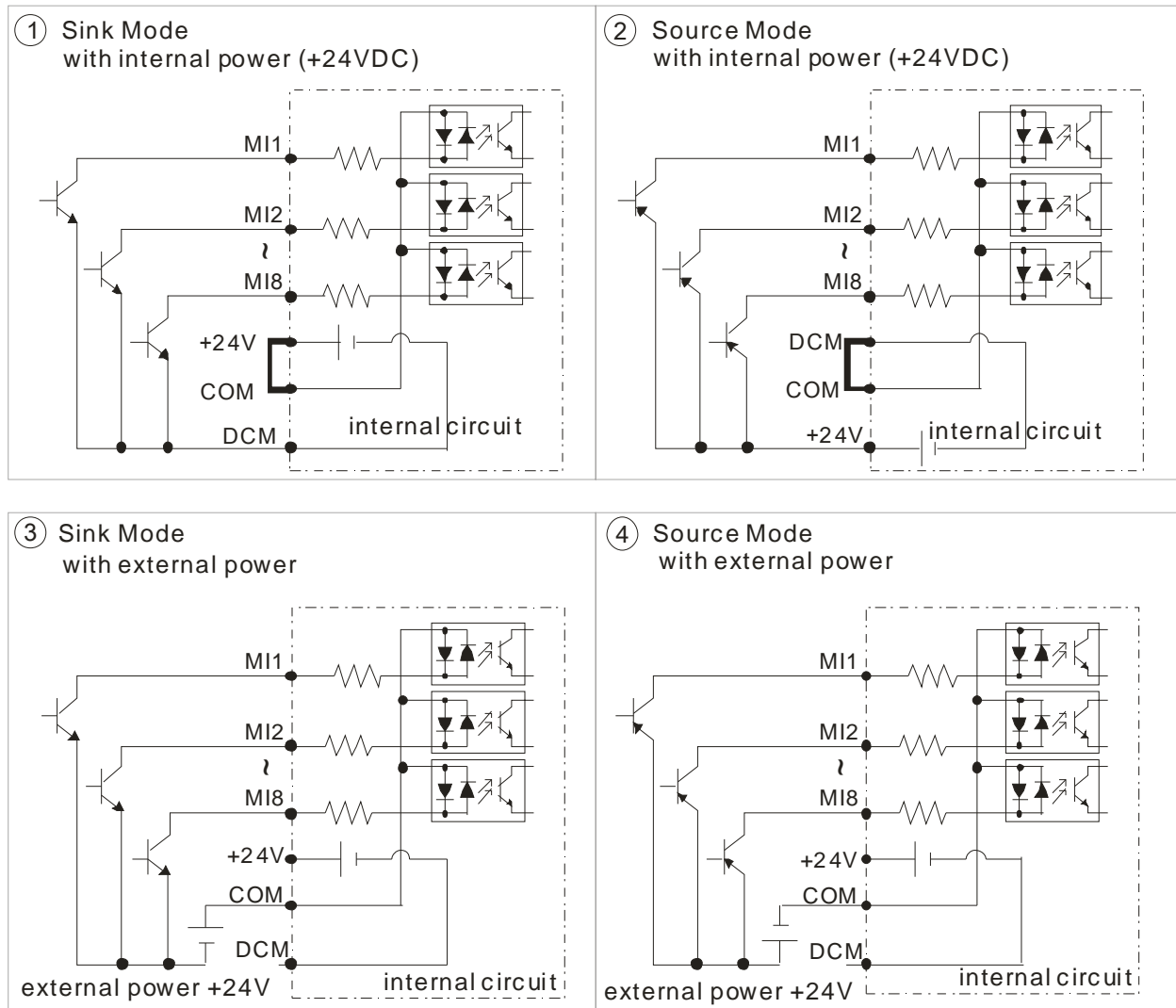


Figure 3

Function of DC Link

☑ Applicable to Frame E~H

☑ Operation Instruction

1. When RST power is off, please disconnect terminal r and terminal s. (As circled in dotted line, uninstall the gray section and properly store cable r and cable s. Cable r and cable s are not available in optional accessories, do not dispose them.)

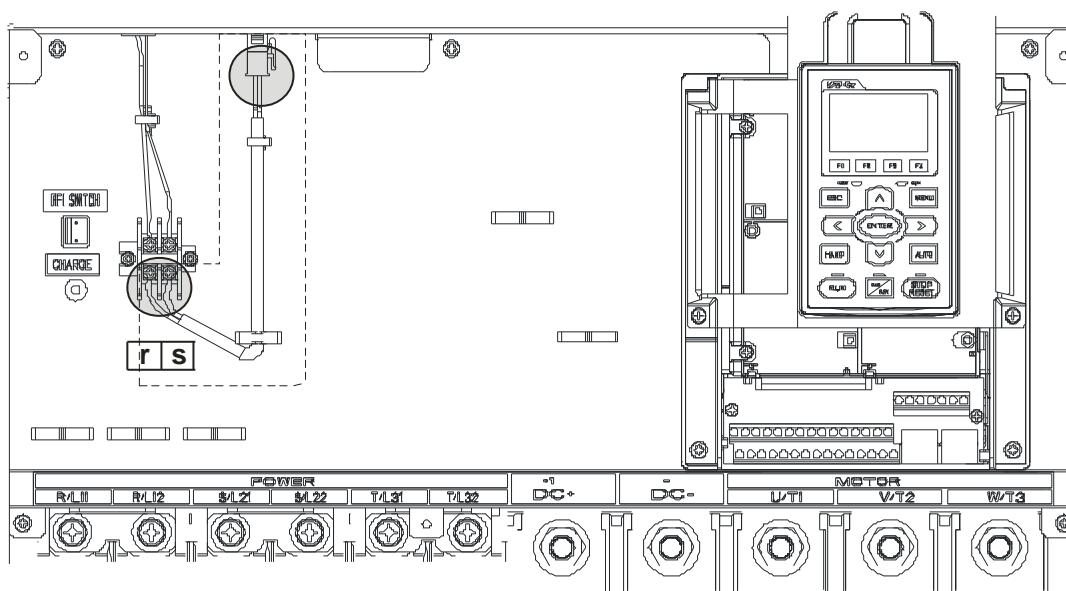
After terminal r and terminal s are cleared, user may now connect new power source to terminal r and terminal s. Please connect 220Vac for 220V model and 440 Vac for 440V model.

When the drive power is on, if terminal r and terminal s are not connected to new power source (220 Vac for 220V model and 440Vac for 440 V model), the digital keypad will display an error message “ryF”.

2. When DC Link is used as a DC Bus connection (RST power is applied), it is not required to remove terminal r and terminal s.

**NOTE**

Common DC Bus can only be applied to the drives with same power range. If in your case the drives are in different power range, please contact with us (Delta Industrial Automation Business Unit).

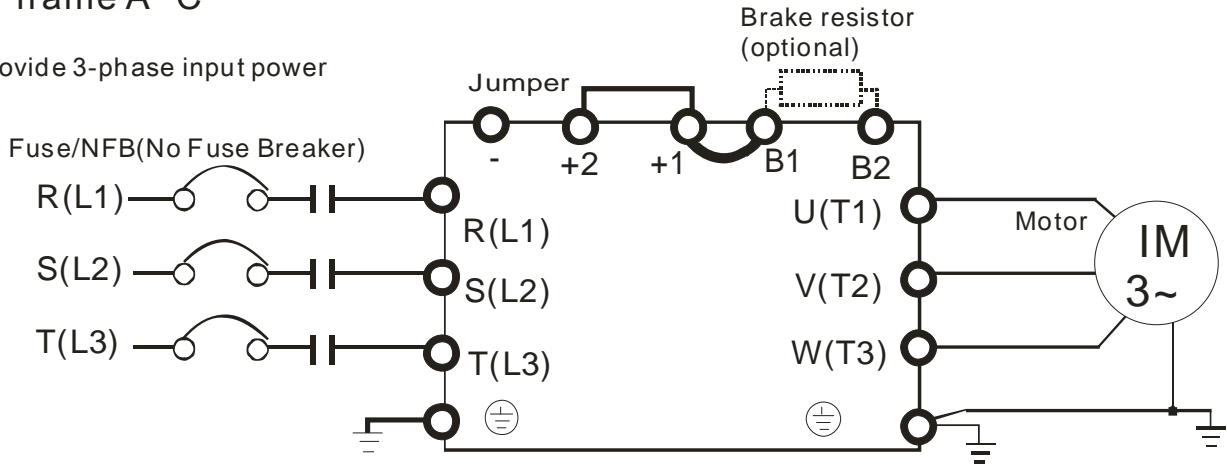


Chapter 5 Main Circuit Terminals

Main Circuit Diagram 1

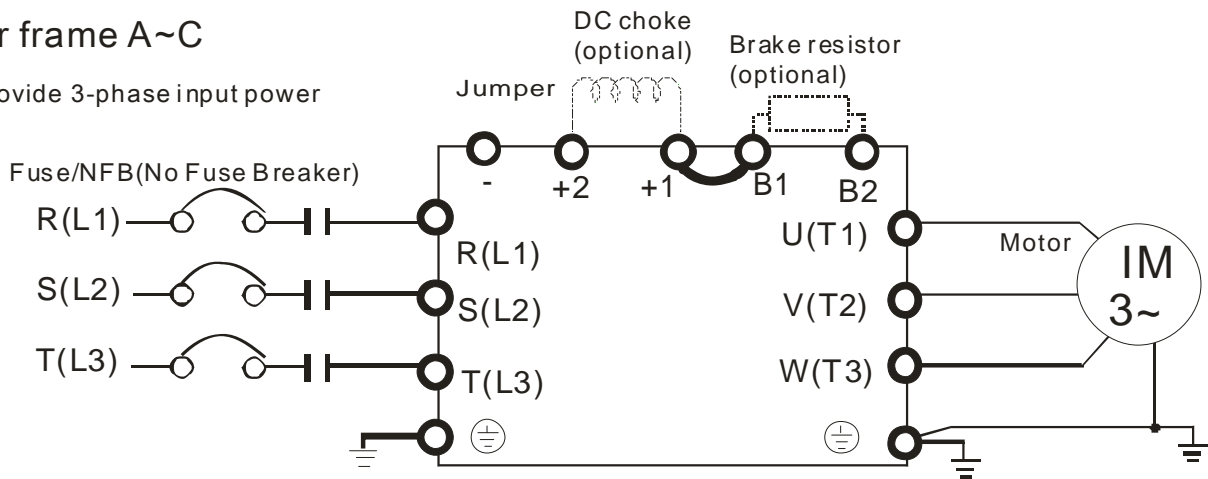
For frame A~C

* Provide 3-phase input power



For frame A~C

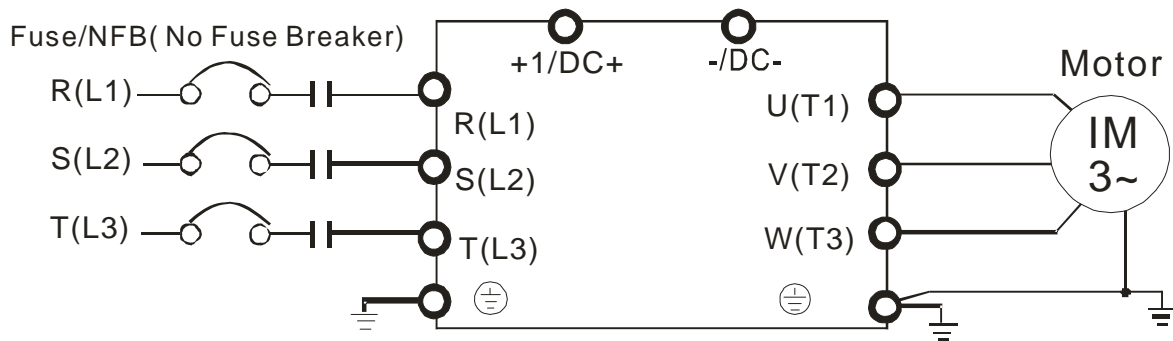
* Provide 3-phase input power



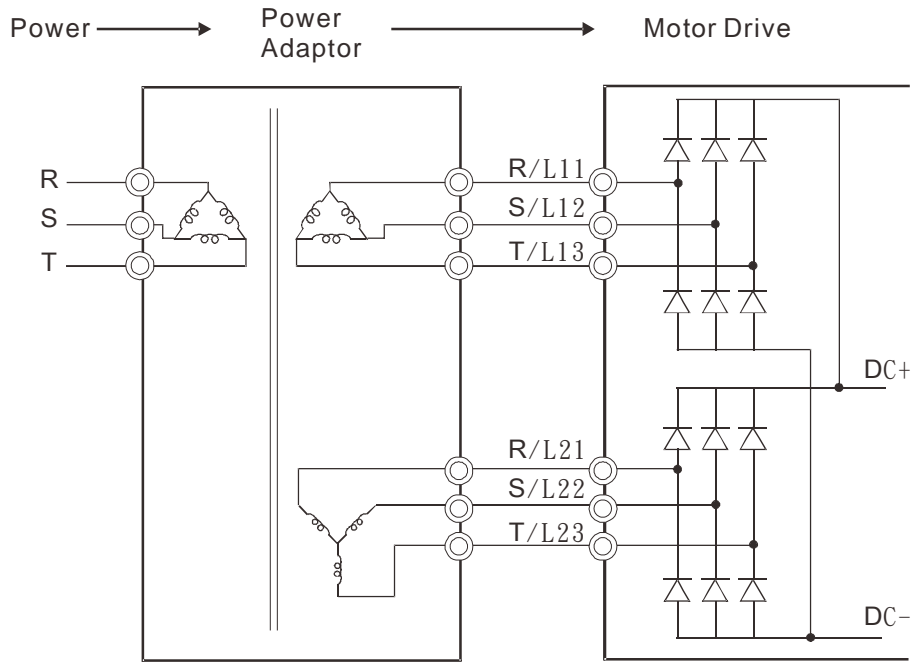
Main Circuit Diagram 2

For frame D0 and above

* Provide 3-phase input power



Main Circuit Diagram 3



Terminals	Descriptions
R/L1, S/L2, T/L3	AC line input terminals 3-phase
U/T1, V/T2, W/T3	AC drive output terminals for connecting 3-phase induction motor
+1, +2	Applicable to frame A~C Connections for DC reactor to improve the power factor. It needs to remove the jumper for installation.
+1/DC+, -/DC-	Connections for brake unit (VFDB series) (for 230V models: $\leq 22\text{kW}$, built-in brake unit) (for 460V models: $\leq 30\text{kW}$, built-in brake unit) Common DC Bus
B1, B2	Connections for brake resistor (optional)
	Earth connection, please comply with local regulations.



Main power terminals

- ☑ Do not connect 3-phase model to one-phase power. R/L1, S/L2 and T/L3 has no phase-sequence requirement, it can be used upon random selection.
- ☑ It is recommend adding a magnetic contactor (MC) to the power input wiring to cut off power quickly and reduce malfunction when activating the protection function of the AC motor drive. Both ends of the MC should have an R-C surge absorber.
- ☑ Fasten the screws in the main circuit terminal to prevent sparks condition made by the loose screws due to vibration.
- ☑ Please use voltage and current within the specification.
- ☑ When using a general GFCI (Ground Fault Circuit Interrupter), select a current sensor with sensitivity of 200mA or above and not less than

0.1-second operation time to avoid nuisance tripping.

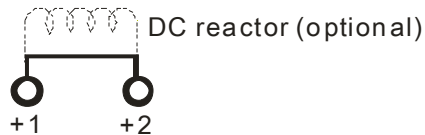
- ☑ Please use the shield wire or tube for the power wiring and ground the two ends of the shield wire or tube.
- ☑ Do NOT run/stop AC motor drives by turning the power ON/OFF.
Run/stop AC motor drives by RUN/STOP command via control terminals or keypad. If you still need to run/stop AC motor drives by turning power ON/OFF, it is recommended to do so only ONCE per hour.

Output terminals for main circuit

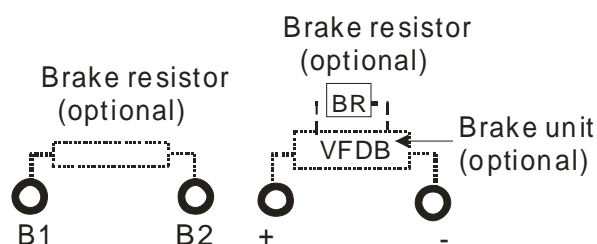
- ☑ When it needs to install the filter at the output side of terminals U/T1, V/T2, W/T3 on the AC motor drive. Please use inductance filter. Do not use phase-compensation capacitors or L-C (Inductance-Capacitance) or R-C (Resistance-Capacitance), unless approved by Delta.
- ☑ DO NOT connect phase-compensation capacitors or surge absorbers at the output terminals of AC motor drives.
- ☑ Use well-insulated motor, suitable for inverter operation.

Terminals for connecting DC reactor, external brake resistor, external brake resistor and DC circuit

- ☑ This is the terminals used to connect the DC reactor to improve the power factor. For the factory setting, it connects the short-circuit object. Please remove this short-circuit object before connecting to the DC reactor.



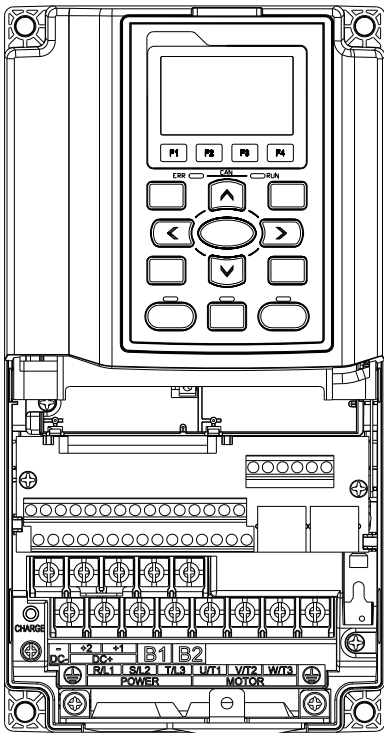
- ☑ When the AC Motor Drive is connected directly to a large-capacity power transformer (600kVA or above) or when a phase lead capacitor is switched, excess peak currents may occur in the power input circuit due to the load changes and the converter section may be damaged. To avoid this, it is recommend using a serial connected AC input reactor (6%) at the AC Motor Drive mains input side to reduce the current and improve the input power efficiency.
- ☑ Connect a brake resistor or brake unit in applications with frequent deceleration ramps, short deceleration time, too low brake torque or requiring increased brake torque.



-
- ☑ The external brake resistor should connect to the terminals (B1, B2) of AC motor drives.
 - ☑ For those models without built-in brake resistor, please connect external brake unit and brake resistor (both of them are optional) to increase brake torque.
 - ☑ When the terminals +1, +2 and - are not used, please leave the terminals open.
 - ☑ DO NOT connect [+1, -], [+2, -], [+1/DC+, -/DC-] or brake resistor directly to prevent drive damage.
 - ☑ DC+ and DC- are connected by common DC bus, please refer to Chapter 5-1(Main Circuit Terminal) for the wiring terminal specification and the wire gauge information.
 - ☑ Please refer to the VFDB manual for more information on wire gauge when installing the brake unit.
-

5-1 Main Circuit Terminals

Frame A



Main circuit terminals:

R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, ⊕, B1, B2, +1, +2, -

Models	Max. Wire Gauge	Min. Wire Gauge	Torque (±10%)
VFD007CH23A-21	8 AWG (8.4mm ²)	14 AWG (2.1mm ²)	M4 20kg-cm (17.4 lb-in.) (1.962Nm)
VFD015CH23A-21		12 AWG (3.3mm ²)	
VFD022CH23A-21		10 AWG (5.3mm ²)	
VFD037CH23A-21		8 AWG (8.4mm ²)	
VFD007CH43A-21		14 AWG (2.1mm ²)	
VFD007CH4EA-21		14 AWG (2.1mm ²)	
VFD015CH43A-21		14 AWG (2.1mm ²)	
VFD015CH4EA-21		14 AWG (2.1mm ²)	
VFD022CH43A-21		14 AWG (2.1mm ²)	
VFD022CH4EA-21		14 AWG (2.1mm ²)	
VFD037CH43A-21		10 AWG (5.3mm ²)	
VFD037CH4EA-21		10 AWG (5.3mm ²)	
VFD055CH43A-21		10 AWG (5.3mm ²)	
VFD055CH4EA-21		10 AWG (5.3mm ²)	

UL installations must use 600V, 75°C or 90°C wire. Use copper wire only.

1. Figure 1 shows the terminal specification.
2. Figure 2 shows the specification of insulated heat shrink tubing that comply with UL (600V, YDPU2).

Figure 1

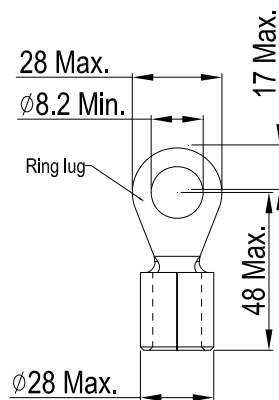
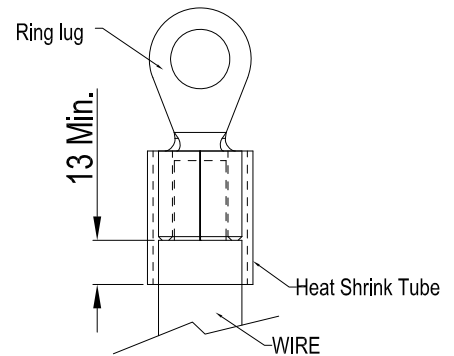
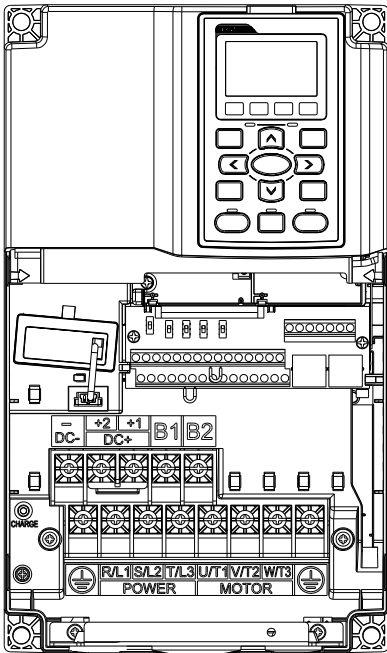


Figure 2



Frame B



Main circuit terminals:

R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, ⊕, B1, B2, +1, +2, -

Models	Max. Wire Gauge	Min. Wire Gauge	Torque (±10%)
VFD055CH23A-21	4 AWG (21.2mm ²)	8 AWG (8.4mm ²)	M5 35kg-cm (30.4 lb-in.) (3.434Nm)
VFD075CH23A-21		6 AWG (13.3mm ²)	
VFD110CH23A-21		4 AWG (21.2mm ²)	
VFD075CH43A-21		8 AWG (8.4mm ²)	
VFD075CH4EA-21		10 AWG (5.3mm ²)	
VFD110CH43A-21		8 AWG (8.4mm ²)	
VFD110CH4EA-21		8 AWG (8.4mm ²)	
VFD150CH43A-21		6 AWG (13.3mm ²)	
VFD150CH4EA-21		8 AWG (8.4mm ²)	

UL installations must use 600V, 75°C or 90°C wire. Use copper wire only.

NOTE

Terminal D+ [+2 & +1]: Torque: 45 kg-cm [39.0lb-in.] (4.415Nm) (±10%)

1. VFD110CH23A must use 600V, 90°C wire when surrounding temperature exceeds 45°C.
2. Figure 1 shows the terminal specification.
3. Figure 2 shows the specification of insulated heat shrink tubing that comply with UL (600V, YDPU2).

Figure 1

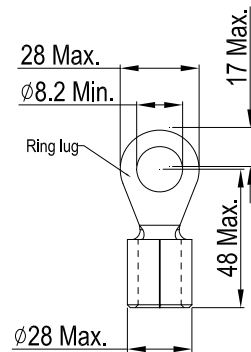
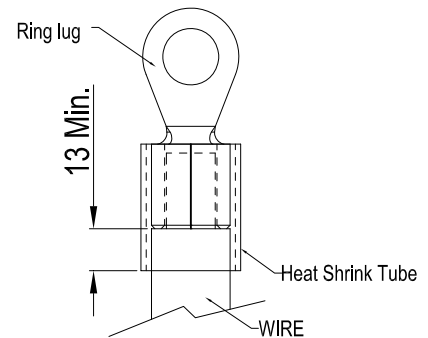


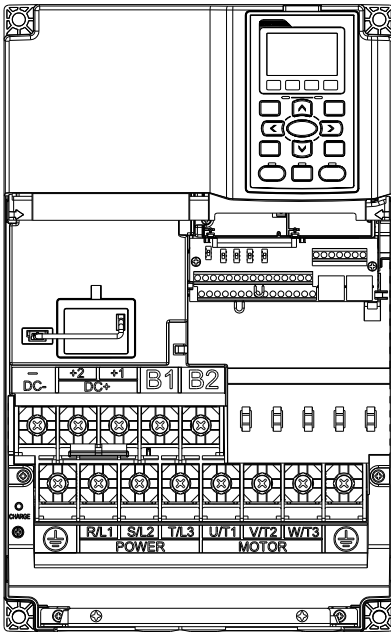
Figure 2



Frame C

Main circuit terminals:

R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, ⊕, B1, B2, +1, +2, -



Models	Max. Wire Gauge	Min. Wire Gauge	Torque (±10%)
VFD150CH23A	1/0 AWG (53.5mm ²)	1 AWG (42.4mm ²)	M8 80kg-cm (69.4 lb-in.) (7.85Nm)
VFD185CH23A		1/0 AWG (53.5mm ²)	
VFD185CH43A		4 AWG (21.2mm ²)	
VFD185CH43E		6 AWG (13.3mm ²)	
VFD220CH43A		4 AWG (21.2mm ²)	
VFD220CH43E		4 AWG (21.2mm ²)	
VFD300CH43A		2 AWG (33.6mm ²)	
VFD300CH43E		3 AWG (26.7mm ²)	

UL installations must use 600V, 75°C or 90°C wire. Use copper wire only.

NOTE

Terminal D+ [+2 & +1]: Torque: 90 kg-cm [78.2lb-in.] (8.83Nm) (±10%)

1. Figure 1 shows the terminal specification.
2. Figure 2 shows the specification of insulated heat shrink tubing that comply with UL (600V, YDPU2).

Figure 1

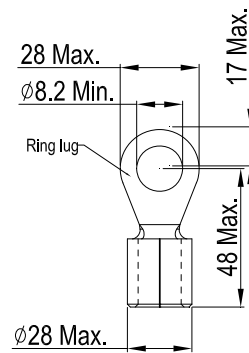
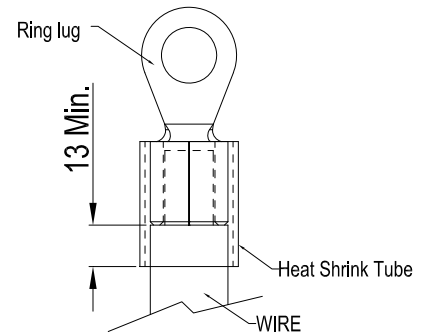
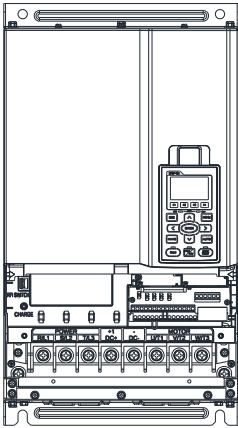


Figure 2



Frame D0



Main circuit terminals :

R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, \oplus , +1/DC+, -/DC-

Models	Max. Wire Gauge	Min. Wire Gauge	Torque ($\pm 10\%$)
VFD370CH43S-21	2/0 AWG (67.4mm ²)	1/0 AWG (53.5mm ²)	M8 80kg-cm (70 lb-in.) (7.85Nm)

UL installations must use 600V, 75°C or 90°C wire. Use copper wire only.

Specification of grounding wire: 2AWG*2(33.6mm²*2)

Figure 1 shows the terminal specification.

Figure 2 shows the specification of insulated heat shrink tubing that comply with UL (600V, YDPU2).

Figure 1

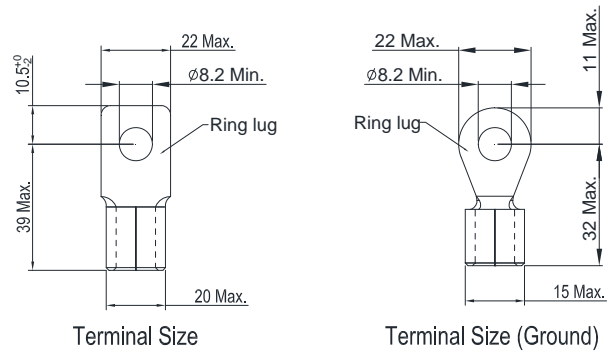
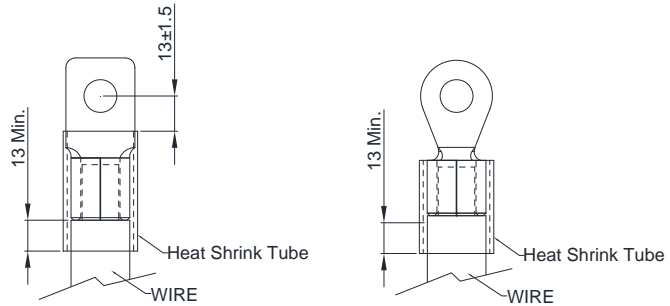


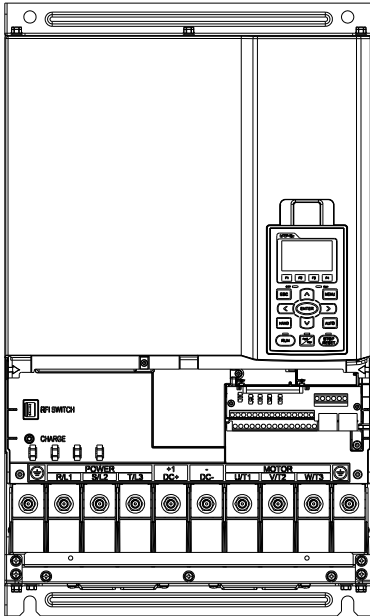
Figure 2



Frame D

Main circuit terminals:

R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, ⊕, +1/DC+, -/DC-



Models	Max. Wire Gauge	Min. Wire Gauge	Torque (±10%)
VFD220CH23A-00	300MCM (152mm ²)	1/0 AWG (53.5mm ²)	M8 200kg-cm (173 lb-in.) (19.62Nm)
VFD300CH23A-00		4/0 AWG (107mm ²)	
VFD370CH23A-00		250MCM (127mm ²)	
VFD370CH43A-00		1/0 AWG (53.5mm ²)	
VFD450CH43A-00		2/0 AWG (67.4mm ²)	
VFD550CH43A-00		3/0 AWG (85mm ²)	
VFD750CH43A-00		300MCM (152mm ²)	
VFD220CH23A-21	4/0 AWG. (107mm ²)	1/0 AWG (53.5mm ²)	
VFD300CH23A-21		3/0 AWG (85mm ²)	
VFD370CH23A-21		4/0 AWG (107mm ²)	
VFD370CH43A-21		1/0 AWG (53.5mm ²)	
VFD450CH43A-21		1/0 AWG (53.5mm ²)	
VFD550CH43A-21		2/0 AWG (67.4mm ²)	
VFD750CH43A-21		4/0 AWG (107mm ²)	

1. UL installations must use 600V, 75°C or 90 °C wires. Use copper wire only.
2. Figure 1 shows the terminal specification.
3. Figure 2 shows the specification of insulated heat shrink tubing that comply with UL (600V, YDPU2).

Figure 1

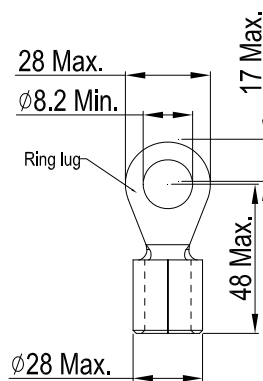
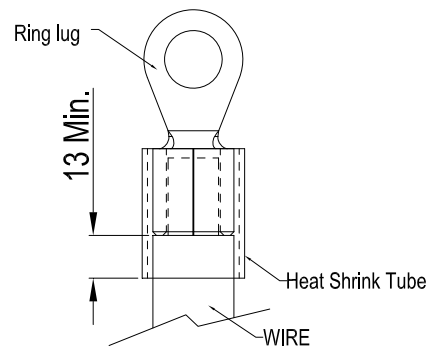
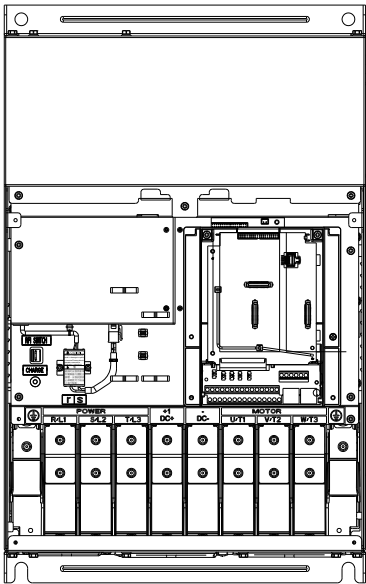


Figure 2



Frame E



Main circuit terminals:

R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, ⊕, +1/DC+, -/DC-

Models	Max. Wire Gauge	Min. Wire Gauge	Torque (±10%)
VFD450CH23A-00	300MCM*2 (152mm ² *2)	1/0AWG*2 (53.5mm ² *2)	M8 200kg-cm (173 lb-in.) (19.62Nm)
VFD550CH23A-00		3/0AWG*2 (85mm ² *2)	
VFD900CH43A-00		4/0 AWG*2 (107mm ² *2)	
VFD1100CH43A-00		1/0AWG*2 (53.5mm ² *2)	
VFD450CH23A-21	4/0 AWG*2 (107mm ² *2)	1/0AWG*2 (53.5mm ² *2)	
VFD550CH23A-21		2/0AWG*2 (67.4mm ² *2)	
VFD900CH43A-21		1/0AWG*2 (53.5mm ² *2)	
VFD1100CH43A-21		2/0AWG*2 (67.4mm ² *2)	

1. UL installations must use 600V, 75°C or 90 °C wires. Use copper wire only.
2. Specification of grounding wire ⊕: 300MCM [152 mm²]
Torque: M8 180kg-cm (156 lb-in.) (17.64Nm) (±10%), as shown in Figure 2.
3. Figure 1 shows the specification for ring lug.
4. Figure 3 shows the specification of insulated heat shrink tubing that comply with UL (600C, YDPU2).

Figure 1

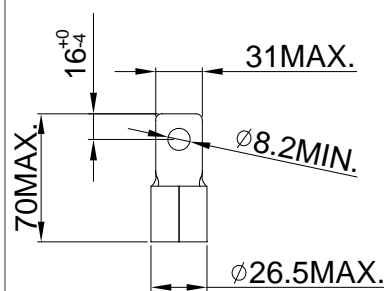


Figure 2 ⊕ E

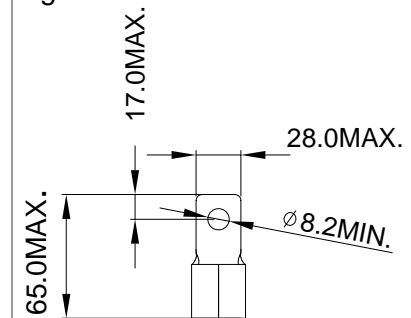
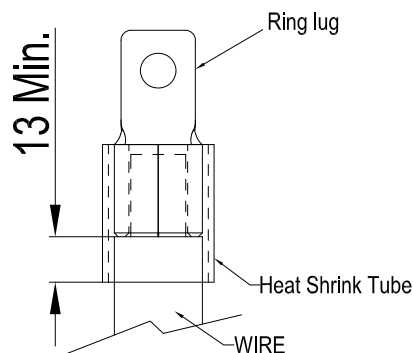
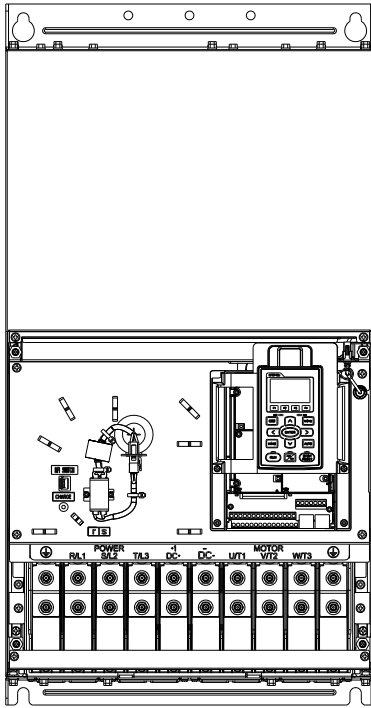


Figure 3



Frame F



Main circuit terminals:
R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, +1/DC+, -/DC-

Models	Max. Wire Gauge	Min. Wire Gauge	Torque (±10%)
VFD750CH23A-00	300MCM*2 (152mm ² *2)	3/0AWG*2 (85mm ² *2)	M8 200kg-cm (173 lb-in.) (19.62Nm)
VFD1320CH43A-00		4/0 AWG*2 (107mm ² *2)	
VFD750CH23A-21	4/0 AWG*2 (107mm ² *2)	4/0 AWG*2 (107mm ² *2)	
VFD1320CH43A-21		3/0AWG*2 (85mm ² *2)	

1. VFD750CH23-00/21 installations must use 90°C wire.
2. For other model, UL installations must use 600V, 75°C or 90°C wire. Use copper wire only.
3. Specification of grounding wire \oplus : 300MCM*2 [152 mm²*2]
Torque: M8 200kg-cm (173 lb-in.) (19.62Nm) (±10%)
5. Figure 1 shows the specification for ring lug.
4. Figure 2 shows the specification of insulated heat shrink tubing that comply with UL (600C, YDPU2).

Figure 1

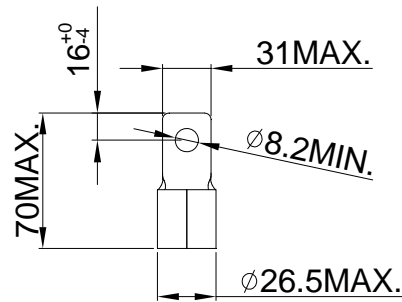
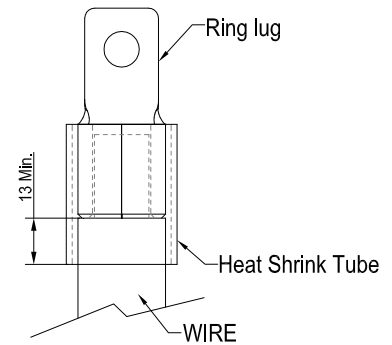
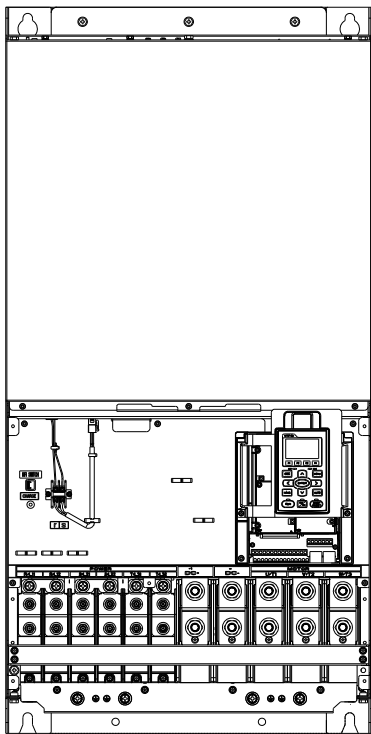


Figure 2



Frame G



Main circuit terminals:
R/L11, R/L12, S/L21, S/L22, T/L31, T/L32

Models	Max. Wire Gauge	Min. Wire Gauge	Torque (±10%)
VFD1600CH43A-00	300MCM*4 (152mm ² *4)	300MCM*2 (152mm ² *2)	M8 200kg-cm (173 lb-in.) (19.62Nm)
VFD1850CH43A-00		2/0AWG*4 (67.4mm ² *4)	
VFD2200CH43A-00		3/0AWG*4 (85mm ² *4)	
VFD1600CH43A-21		4/0 AWG*2 (107mm ² *2)	
VFD1850CH43A-21		1/0AWG*4 (53.5mm ² *4)	
VFD2200CH43A-21		2/0AWG*4 (67.4mm ² *4)	

Main circuit terminals:
U/T1, V/T2, W/T3, +1/DC+, -/DC-

Models	Max. Wire Gauge	Min. Wire Gauge	Torque (±10%)
VFD1600CH43A-00	500MCM*2 (253mm ² *2)	300MCM*2 (152mm ² *2)	M12 408kg-cm (354lb-in.) (40Nm)
VFD1850CH43A-00		400MCM*2 (203mm ² *2)	
VFD2200CH43A-00		500MCM*2 (253mm ² *2)	
VFD1600CH43A-21		4/0 AWG*2 (107mm ² *2)	
VFD1850CH43A-21		300MCM*2 (152mm ² *2)	
VFD2200CH43A-21		400MCM*2 (203mm ² *2)	

1. UL installations must use 600V, 75°C or 90°C wire. Use copper wire only.
2. Use 600V, 90°C wire for VFD2200CH43A-00/21 when the surrounding temperature is over 45°C.
3. Figure 1 and Figure 2 show the specification for using ring lug.
4. Specification for grounding wire (⊕): 300MCM*4 [152 mm²*2]
Torque: M8 180kg-cm (156 lb-in.) (17.64Nm) (±10%), as shown in Figure 1
5. Figure 3 and Figure 4 shows the specification of insulated heat shrink tubing that comply with UL (600C, YDPU2).

Figure 1
R/L11, R/L12, S/L21, S/L22, T/L31, T/L32,

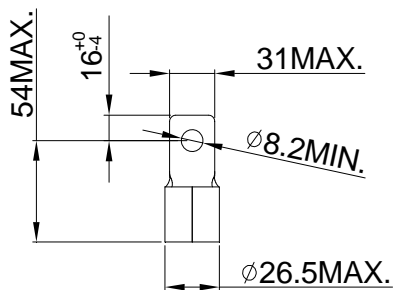


Figure2
U/T1, V/T2, W/T3, +1/DC+, -/DC-

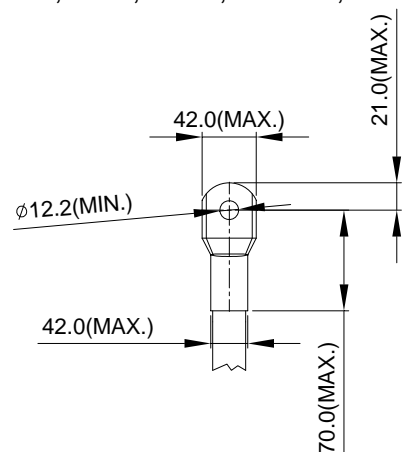


Figure 3

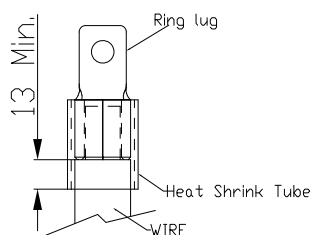
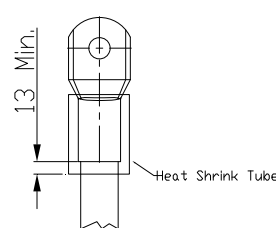
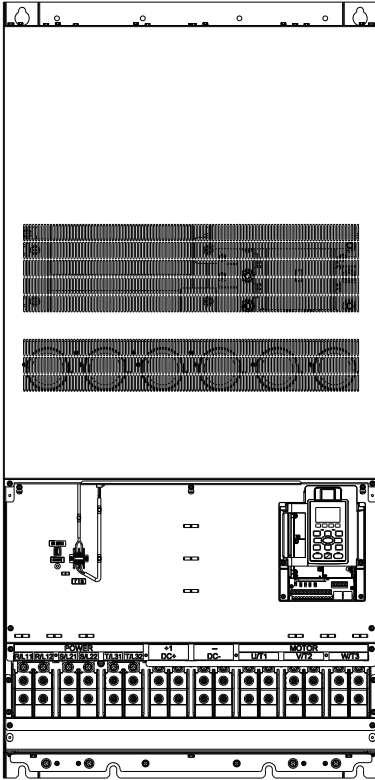


Figure 4



Frame H



Main circuit terminals:

R/11,R12,S/21,S/22,T/31,T/32, U/T1,V/T2, W/T3, +1/DC+,
-/DC-

Models	Max. Wire Gauge	Min. Wire Gauge	Torque (±10%)
VFD2800CH43A-00	300MCM*4 (152mm ² *4)	4/0 AWG*4 (107mm ² *4)	M8
VFD2800CH43C-00		3/0 AWG*4 (85mm ² *4)	200kg-cm (173 lb-in.)
VFD2800CH43C-21		3/0 AWG*4 (85mm ² *4)	(19.62Nm)

1. UL installations must use 600V, 75°C or 90°C wire. Use copper wire only.
2. Figure 1 shows the specification for using the ring lug.
3. Specification of grounding wire (⊖): 300MCM*4 [152 mm²*4], Torque: M8 180kg-cm (156 lb-in.) (17.64Nm) (±10%), as shown in figure 1.
4. Figure 2 shows the specification of heat shrink tubing that comply with UL (600C, YDPU2).

Figure 1

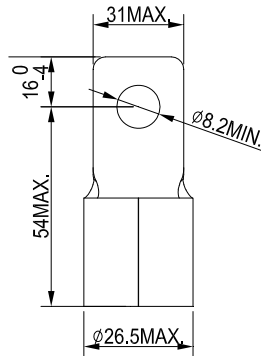
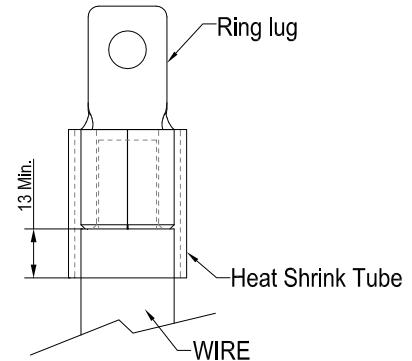


Figure 2



Chapter 6 Control Terminals

Please remove the top cover before wiring the multi-function input and output terminals,

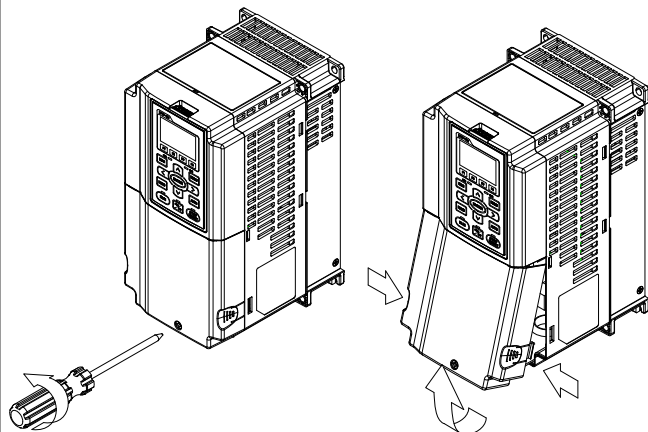
The drive appearances shown in the figures are for reference only, a real drive may look different.

Remove the cover for wiring. Frame A~H

Frame A&B

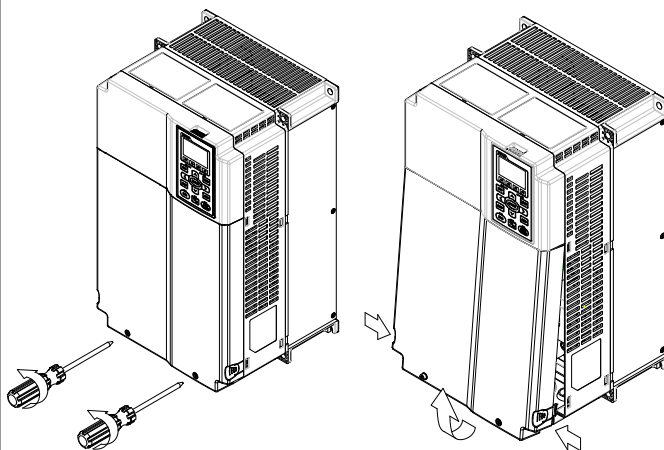
Loosen the screws and press the tabs on both sides to remove the cover.

Screw torque: 12~15Kg-cm [10.4~13lb-in.]



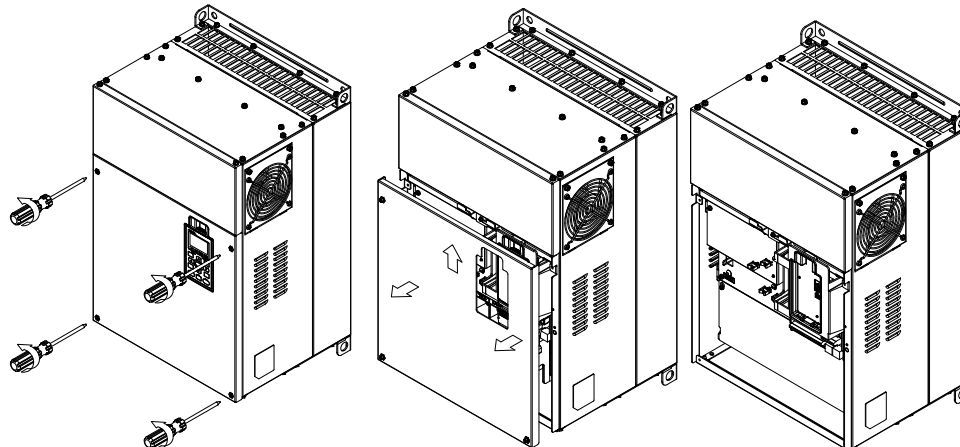
Frame C&D

Screw torque: 12~15Kg-cm [10.4~13lb-in.]



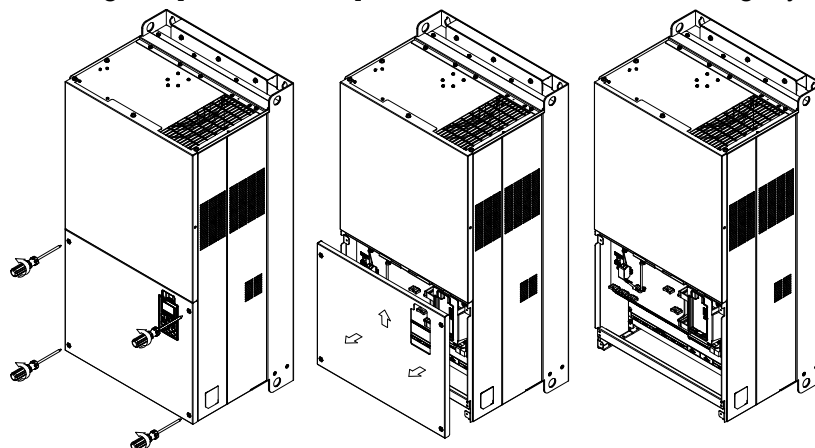
Frame E

Screw torque: 12~15Kg-cm [10.4~13lb-in.] To remove the cover, lift it slightly and pull outward.



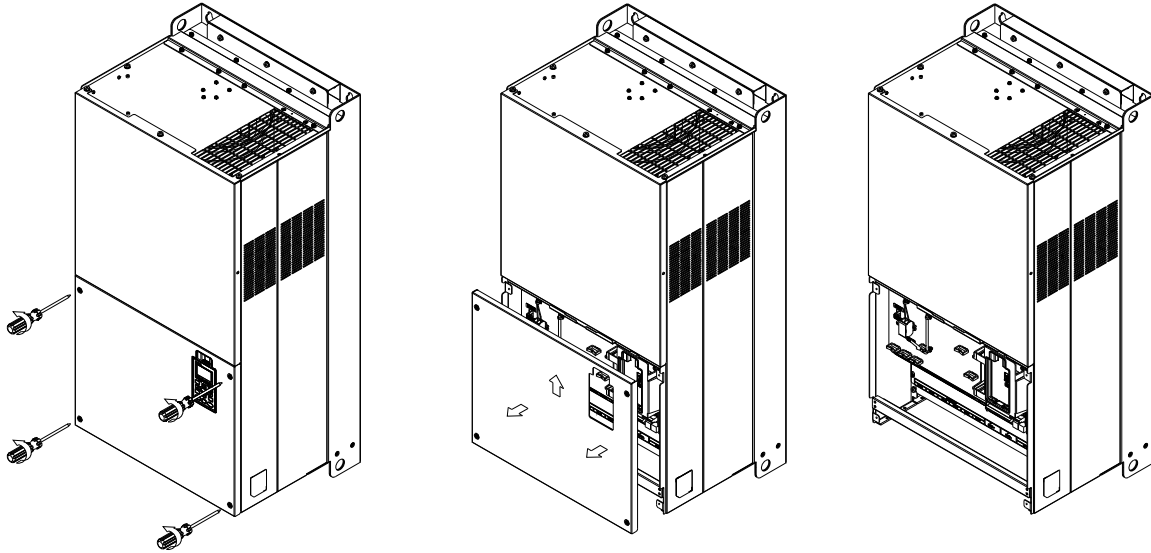
Frame F

Screw torque: 12~15Kg-cm [10.4~13lb-in.] To remove the cover, lift it slightly and pull outward



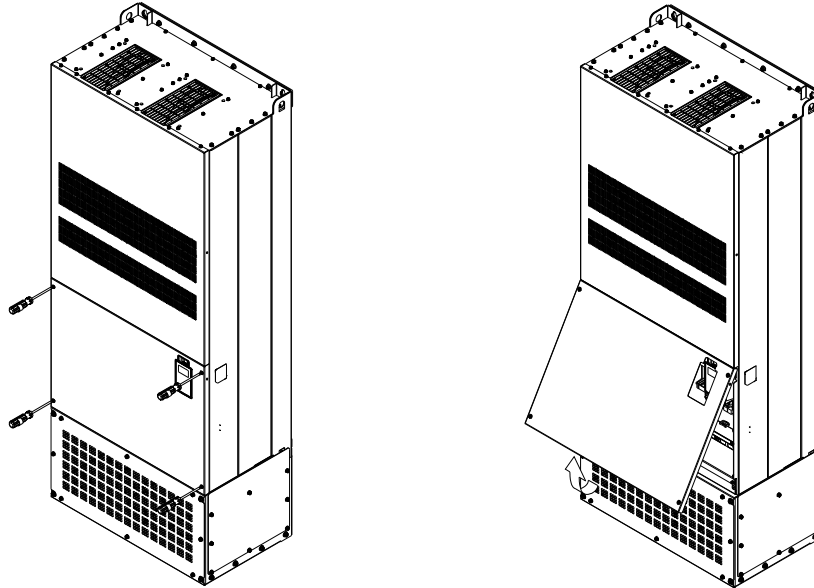
Frame G

Screw torque: 12~15Kg-cm [10.4~13lb-in.] To remove the cover, lift it slightly and pull outward

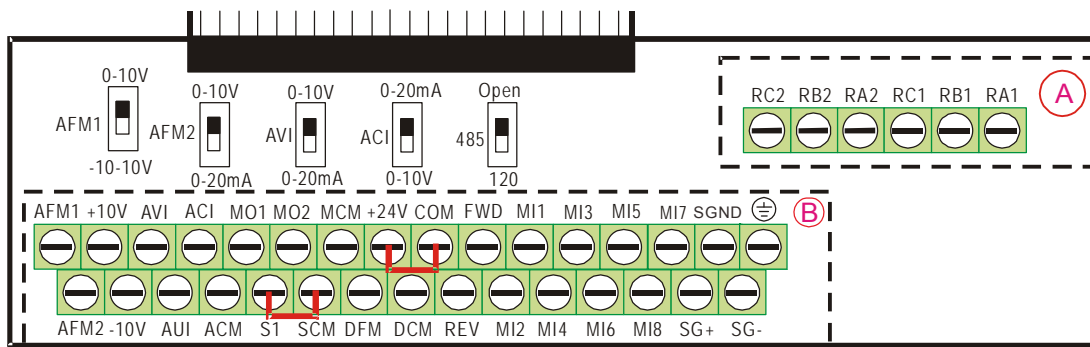


Frame H

Screw torque: 14~16Kg-cm [12.15~13.89lb-in.] To remove the cover, lift it slightly and pull outward



6-1 Specifications of Control Terminal



Removable Terminal Block

Wire Gauge: 26~16AWG (0.1281-1.318mm²) ,

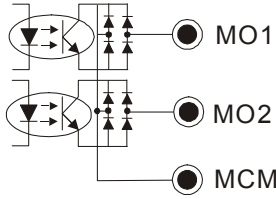
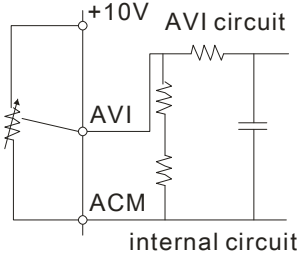
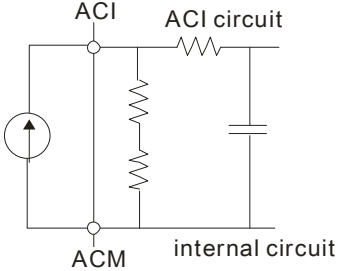
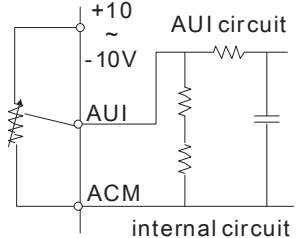
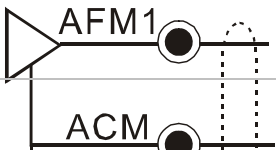
Torque: (A) 5kg-cm [4.31lb-in.] (0.49Nm) (As shown in figure above)

(B) 8kg-cm [6.94lb-in.] (0.78Nm) (As shown in figure above)

Wiring precautions:

- Reserves 5mm and properly install the wire into the terminal; fasten the installation by a slotted screwdriver. If the wire is stripped, sort the wire before install into the terminal.
- Flathead screwdriver: blade width 3.5mm, tip thickness 0.6mm
- In the figure above, the factory setting for S1-SCM is short circuit. The factory setting for +24V-COM is short circuit and SINK mode (NPN); please refer to Chapter 4 Wiring for more detail.

Terminals	Terminal Function	Factory Setting (NPN mode)
+24V	Digital control signal common (Source)	+24V±5% 200mA
COM	Digital control signal common (Sink)	Common for multi-function input terminals
FWD	Forward-Stop command	FWD-DCM: ON→ forward running OFF→ deceleration to stop
REV	Reverse-Stop command	REV-DCM: ON→ reverse running OFF→ deceleration to stop
MI1 ~ MI8	Multi-function input 1~8	Refer to parameters 02-01~02-08 to program the multi-function inputs MI1~MI8. ON: the activation current is 6.5mA ≥ 11Vdc OFF: leakage current tolerance is 10µA ≤ 11Vdc
DFM	Digital frequency meter	Regard the pulse voltage as the output monitor signal Duty-cycle: 50% Min. load impedance: 1kΩ/100pf Max. current: 30mA
DCM	Digital frequency signal common	Max. voltage: 30Vdc
MO1	Multi-function Output 1 (photocoupler)	The AC motor drive releases various monitor signals, such as drive in operation, frequency attained and overload indication, via transistor (open collector).

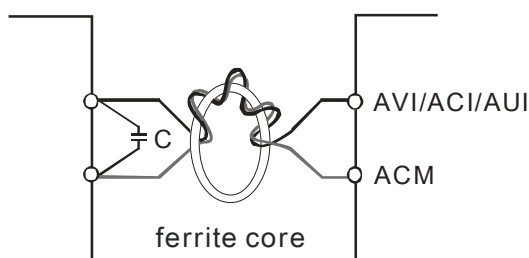
Terminals	Terminal Function	Factory Setting (NPN mode)
MO2	Multi-function Output 2 (photocoupler)	
MCM	Multi-function Output Common	Max 48Vdc 50mA
RA1	Multi-function relay output 1 (N.O.) a	Resistive Load: 5A(N.O.)/3A(N.C.) 250VAC
RB1	Multi-function relay output 1 (N.C.) b	5A(N.O.)/3A(N.C.) 30VDC
RC1	Multi-function relay common	Inductive Load (COS 0.4): 2.0A(N.O.)/1.2A(N.C.) 250VAC
RA2	Multi-function relay output 2 (N.O.) a	2.0A(N.O.)/1.2A(N.C.) 30VDC
RB2	Multi-function relay output 2 (N.C.) b	These terminals are to output monitoring signals, such as drive in operation, frequency attained or overload indication. Note: RA1 and RA2 have N.O. and N.C..
RC2	Multi-function relay common	
+10V	Potentiometer power supply	
-10V	Potentiometer power supply	Analog frequency setting: -10Vdc 20mA
AVI	Analog voltage input 	Impedance: 20kΩ Range: 0~20mA/4~20mA/0~10V = 0~Max. Output Frequency (Pr.01-00) AVI switch, factory setting is 0~10V
ACI	Analog current input 	Impedance: 250Ω Range: 0~20mA/4~20mA/0~10V = 0 ~ Max. Output Frequency (Pr.01-00) ACI Switch, factory setting is 4~20mA
AUI	Auxiliary analog voltage input 	Impedance: 20kΩ Range: -10~+10VDC=0 ~ Max. Output Frequency(Pr.01-00)
AFM1		0~10V Max. output current 2mA, Max. load 5kΩ -10~10V maximum output current 2mA, maximum load 5kΩ Output current: 2mA max Resolution: 0~10V corresponds to Max. operation

Terminals	Terminal Function	Factory Setting (NPN mode)
		frequency Range: 0~10V → -10~+10V AFM 1 Switch, factory setting is 0~10V
AFM2		0~10V Max. output current 2mA, Max. load 5kΩ 0~20mA Max. load 500Ω Output current: 20mA max Resolution: 0~10V corresponds to Max. operation frequency Range: 0~10V → 0/4~20mA AFM 2 Switch, factory setting is 0~10V
ACM	Analog Signal Common	Common for analog terminals
S1	Power removal safety function for EN954-1 and IEC/EN61508	
SCM		
SG+	Modbus RS-485	
SG-		
SGND		
RJ-45	PIN 1,2,7,8 :Reserved PIN 4: SG-	PIN 3, 6: SGND PIN 5: SG+

NOTE: Wire size of analog control signals: 18 AWG (0.75 mm²) with shielded wire

6-2 Analog input terminals (AVI, ACI, AUI, and ACM)

- ☑ Analog input signals are easily affected by external noise. Use shielded wiring and keep it as short as possible (<20m) with proper grounding. If the noise is inductive, connecting the shield to terminal ACM can bring improvement.
- ☑ If the analog input signals are affected by noise from the AC motor drive, please connect a capacitor and ferrite core as indicated in the following diagram.



Wind each wires 3 times or more around the core

Digital inputs (FWD, REV, MI1~MI8, COM)

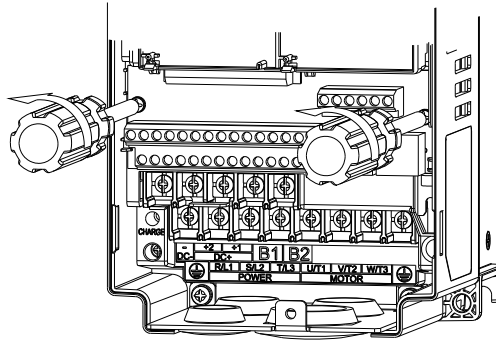
- ☑ When using contacts or switches to control the digital inputs, please use high quality components to avoid contact bounce.

Transistor outputs (MO1, MO2, MCM)

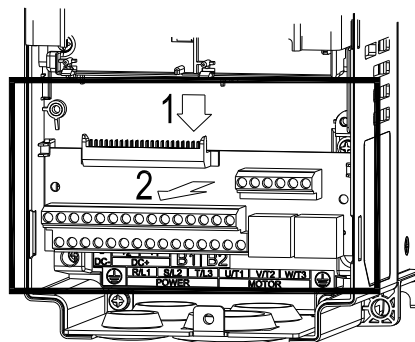
- ☑ Make sure to connect the digital outputs to the right polarity.
- ☑ When connecting a relay to the digital outputs connect a surge absorber across the coil and check the polarity.

6-3 Remove the Terminal Block

1. Loosen the screws by screwdriver. (As shown in figure below).



2. Remove the control board by pulling it out for a distance 6~8 cm (as 1 in the figure) then lift the control board upward (as 2 in the figure).



Chapter 7 Optional Accessories

The optional accessories listed in this chapter are available upon request. Installing additional accessories to your drive would substantially improve the drive's performance. Please select an applicable accessory according to your need or contact the local distributor for suggestion.

7-1 All Brake Resistors and Brake Units Used in AC Motor Drives

230V

Applicable Motor		*1 125%Braking Torque 10%ED					*2 Max. Brake Torque			
HP	kW	Braking Torque (kg-m)	Brake Unit *4VFDB	*3Braking Resistor series for each Brake Unit	Resistor value spec. for each AC motor Drive	Total Braking Current (A)	Min. Resistor Value (Ω)	Max. Total Braking Current (A)	Peak Power (kW)	
1	0.7	0.5	-	BR080W200*1	80W200Ω	1.9	63.3	6	2.3	
2	1.5	1.0	-	BR300W070*1	300W70Ω	5.4	47.5	8	3.0	
3	2.2	1.5	-	BR400W040*1	400W40Ω	9.5	38.0	10	3.8	
5	3.7	2.5	-	BR1K0W020*1	1000W20Ω	19	19.0	20	7.6	
7.5	5.5	3.7	-	BR1K0W020*1	1000W20Ω	19	14.6	26	9.9	
10	7.5	5.1	-	BR1K5W013*1	1500W13Ω	29	14.6	26	9.9	
15	11	7.5	-	BR1K0W4P3*2	2 series	2000W8.6Ω	44	13.6	28	10.6
20	15	10.2	-	BR1K0W4P3*2	2 series	2000W8.6Ω	44	8.3	46	17.5
25	18	12.2	-	BR1K5W3P3*2	2 series	3000W6.6Ω	58	8.3	46	17.5
30	22	14.9	2015*2	BR1K0W5P1*2	2 series	4000W5.1Ω	75	5.8	66	25.1
40	30	20.3	2022*2	BR1K2W3P9*2	2 series	4800W3.9Ω	97	4.8	80	30.4
50	37	25.1	2022*2	BR1K5W3P3*2	2 series	6000W3.3Ω	118	3.2	120	45.6
60	45	30.5	2022*3	BR1K2W3P9*2	2 series	7200W2.6Ω	145	3.2	120	45.6
75	55	37.2	2022*4	BR1K2W3P9*2	2 series	9600W2Ω	190	2.1	180	68.4
100	75	50.8	2022*4	BR1K5W3P3*2	2 series	12000W1.65Ω	230	1.6	240	91.2

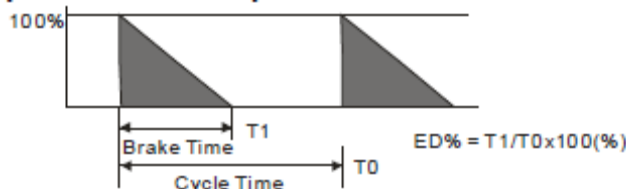
460V

Applicable Motor		*1 125%Braking Torque 10%ED					*2 Max. Brake Torque			
HP	kW	Braking Torque (kg-m)	Brake Unit *4VFD B	*3Braking Resistor series for each Brake Unit	Resistor value spec. for each AC motor Drive	Total Braking Current (A)	Min. Resistor Value (Ω)	Max. Total Braking Current (A)	Peak Power (kW)	
1	0.7	0.5	-	BR080W750*1	80W750Ω	1	190.0	4	3.0	
2	1.5	1.0	-	BR200W360*1	200W360Ω	2.1	126.7	6	4.6	
3	2.2	1.5	-	BR400W150*1	400W150Ω	5.1	108.6	7	5.3	
5	3.7	2.5	-	BR1K0W075*1	1000W75Ω	10.2	84.4	9	6.8	
7.5	5.5	3.7	-	BR1K0W075*1	1000W75Ω	10.2	54.3	14	10.6	
10	7.5	5.1	-	BR1K5W043*1	1500W43Ω	17.6	47.5	16	12.2	
15	11	7.5	-	BR1K0W016*2	2 series	2000W32Ω	24	42.2	18	13.7
20	15	10.2	-	BR1K0W016*2	2 series	2000W32Ω	24	26.2	29	22.0
25	18	12.2	-	BR1K5W013*2	2 series	3000W26Ω	29	23.0	33	25.1
30	22	14.9	-	BR1K0W016*4	2 parallel, 2 series	4000W16Ω	47.5	23.0	33	25.1
40	30	20.3	-	BR1K0W016*4	2 parallel, 2 series	4000W16Ω	47.5	14.1	54	41.0
50	37	25.1	4045*1	BR1K5W013*4	2 parallel, 2 series	6000W13Ω	59	12.7	60	45.6
60	45	30.5	4030*2	BR1K0W5P1*4	4 parallel	8000W10.2Ω	76	12.7	60	45.6
75	55	37.2	4045*2	BR1K2W015*4	2 parallel, 2 series	9600W7.5Ω	100	9.5	80	60.8
100	75	50.8	4045*2	BR1K5W013*4	2 parallel, 2 series	12000W6.5Ω	117	6.3	120	91.2
125	90	60.9	4110*1	BR1K2W015*10	5 parallel, 2 series	12000W6Ω	126	6.3	120	91.2
150	110	74.5	4160*1	BR1K5W012*12	6 parallel, 2 series	18000W4Ω	190	6.0	126	95.8
175	132	89.4	4160*1	BR1K5W012*12	6 parallel, 2 series	18000W4Ω	190	4.0	190	144.4
215	160	108.3	4185*1	BR1K5W012*14	7 parallel, 2 series	21000W3.4Ω	225	4.0	190	144.4
250	185	125.3	4110*2	BR1K2W015*10	5 parallel, 2 series	24000W3Ω	252	3.4	225	172.1
300	220	148.9	4160*2	BR1K5W012*12	6 parallel, 2 series	36000W2Ω	380	3.0	252	190.5
375	280	189.6	4160*2	BR1K5W012*12	6 parallel, 2 series	36000W2Ω	380	2.0	380	288.8

*1 Calculation for 125% brake torque: (kw)*125%*0.8; where 0.8 is motor efficiency.
 Because there is a resistor limit of power consumption, the longest operation time for 10%ED is 10sec (on: 10sec/ off: 90sec).
 *2 Please refer to the Brake Performance Curve for "Operation Duration & ED" vs. "Braking Current".
 *3 For heat dissipation, a resistor of 400W or lower should be fixed to the frame and maintain the surface temperature below 50°C; a resistor of 1000W and above should maintain the surface temperature below 350°C.
 *4 Please refer to VFD series Braking Module Instruction for more detail on braking resistor.

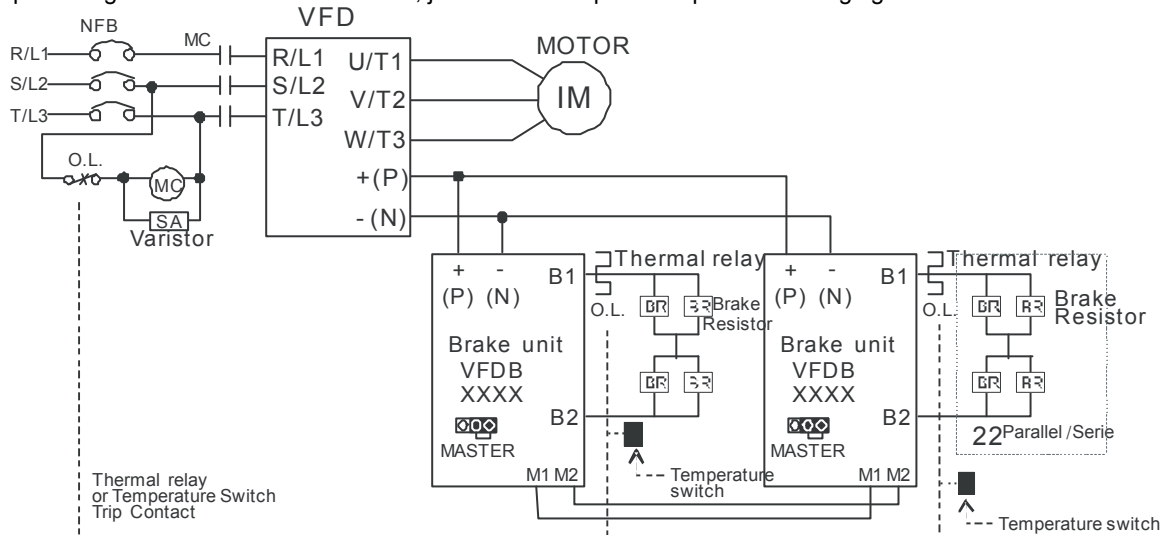
NOTE

- Definition for Brake Usage ED%
 Explanation: The definition of the brake usage ED (%) is for assurance of enough time for the brake unit and brake resistor to dissipate away heat generated by braking. When the brake resistor heats up, the resistance would increase with temperature, and brake torque would decrease accordingly. Recommended cycle time is one minute.



For safety concern, install an overload relay (O.L) between the brake unit and the brake resistor in conjunction with the

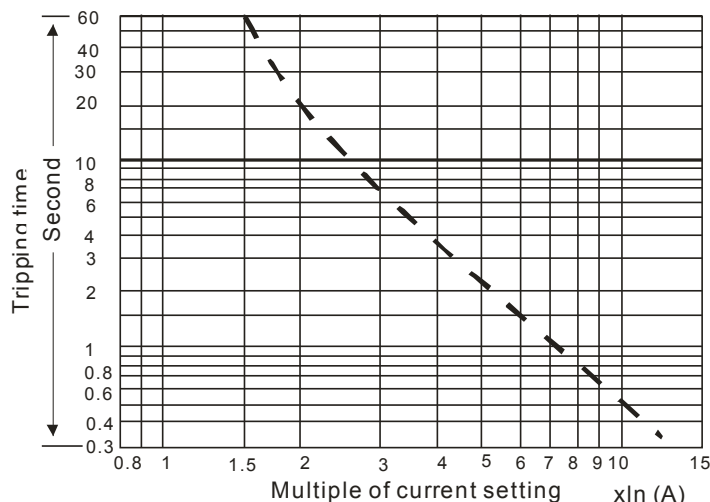
magnetic contactor (MC) prior to the drive for abnormal protection. The purpose of installing the thermal overload relay is to protect the brake resistor from damage due to frequent brake, or due to brake unit keeping operating resulted from unusual high input voltage. Under such circumstance, just turn off the power to prevent damaging the brake resistor.



- When AC Drive is equipped with a DC reactor, please read user manual to know the wiring method of input circuit of brake unit + (P).
- Do Not connect input circuit - (N) to the neutral point of the power system.

2. If damage to the drive or other equipment is due to the fact that the brake resistors and brake modules in use are not provided by Delta, the warranty will be void.
3. Take into consideration the safety of the environment when installing the brake resistors. If the minimum resistance value is to be utilized, consult local dealers for the calculation of Watt figures.
4. When using more than 2 brake units, equivalent resistor value of parallel brake unit can't be less than the value in the column "Minimum Equivalent Resistor Value for Each AC Drive" (the right-most column in the table). Please read the wiring information in the user manual of brake unit thoroughly prior to operation
5. This chart is for normal usage; if the AC motor drive is applied for frequent braking, it is suggested to enlarge 2~3 times of the Watts.
6. Thermal Relay:

Thermal relay selection is basing on its overload capability. A standard braking capacity for CH2000 is 10%ED (Tripping time=10s). The figure below is an example of 406V, 110kw AC motor drive. It requires the thermal relay to take 260% overload capacity in 10s (Host starting) and the braking current is 126A. In this case, user should select a rated 50A thermal relay. The property of each thermal relay may vary among different manufacturer, please carefully read specification.



7-2 Non-fuse Circuit Breaker

Comply with UL standard: Per UL 508, paragraph 45.8.4, part a,
 The rated current of the breaker shall be 2~4 times of the maximum rated input current of AC motor drive.

3-phase 230V		3-phase 460V	
Model	Recommended non-fuse breaker (A)	Model	Recommended non-fuse breaker(A)
VFD007CH23A-21	15	VFD007CH43A/4EA-21	5
VFD015CH23A-21	20	VFD015CH43A/4EA-21	10
VFD022CH23A-21	30	VFD022CH43A/4EA-21	15
VFD037CH23A-21	40	VFD037CH43A/4EA-21	20
VFD055CH23A-21	50	VFD055CH43A/4EA-21	30
VFD075CH23A-21	60	VFD075CH43A/4EA-21	40
VFD110CH23A-21	100	VFD110CH43A/4EA-21	50
VFD150CH23A-21	125	VFD150CH43A/4EA-21	60
VFD185CH23A-21	150	VFD185CH43A/4EA-21	75
VFD220CH23A-00/21	200	VFD220CH43A/4EA-21	100
VFD300CH23A-00/21	225	VFD300CH43A/4EA-21	125
VFD370CH23A-00/21	250	VFD370CH43A-00/21	150
VFD450CH23A-00/21	300	VFD450CH43A-00/21	175
VFD550CH23A-00/21	400	VFD550CH43A-00/21	250
VFD750CH23A-00/21	450	VFD750CH43A-00/21	300
		VFD900CH43A-00/21	300
		VFD1100CH43A-00/21	400
		VFD1320CH43A-00/21	500
		VFD1600CH43A-00/21	600
		VFD1850CH43A-00/21	600
		VFD2200CH43A-00/21	800
		VFD2800CH43A-00	
		VFD2800CH43C-00/21	1000

7-3 Fuse Specification Chart

- Use only the fuses comply with UL certificated.
- Use only the fuses comply with local regulations.

230V Model	Input Current I (A)	Line Fuse	
	Super Heavy Duty	I (A)	Bussmann P/N
VFD007CH23A-21	6.4	15	JJN-15
VFD015CH23A-21	12	20	JJN-20
VFD022CH23A-21	16	30	JJN-30
VFD037CH23A-21	20	50	JJN-50
VFD055CH23A-21	28	50	JJN-50
VFD075CH23A-21	36	60	JJN-60
VFD110CH23A-21	52	110	JJN-110
VFD150CH23A-21	72	125	JJN-125
VFD185CH23A-21	83	150	JJN-150
VFD220CH23A-00/21	99	200	JJN-200
VFD300CH23A-00/21	124	225	JJN-225
VFD370CH23A-00/21	143	300	JJN-300
VFD450CH23A-00/21	171	300	JJN-300
VFD550CH23A-00/21	206	400	JJN-400
VFD750CH23A-00/21	245	500	JJN-500

460V Model	Input Current I (A)	Line Fuse	
	Super Heavy Duty	I (A)	Bussmann P/N
VFD007CH43A/4EA-21	4.3	10	JJS-10
VFD015CH43A/4EA-21	5.9	10	JJS-10
VFD022CH43A/4EA-21	8.7	15	JJS-15
VFD037CH43A/4EA-21	14	20	JJS-20
VFD055CH43A/4EA-21	17	40	JJS-40
VFD075CH43A/4EA-21	20	40	JJS-40
VFD110CH43A/4EA-21	26	50	JJS-50
VFD150CH43A/4EA-21	35	70	JJS-70
VFD185CH43A/4EA-21	40	80	JJS-80
VFD220CH43A/4EA-21	47	100	JJS-100
VFD300CH43A/4EA-21	63	150	JJS-150
VFD370CH43A-00/21	74	150	JJS-150
VFD370CH43S-21	74	150	JJS-150
VFD450CH43A-00/21	101	175	JJS-175
VFD550CH43A-00/21	114	250	JJS-250
VFD750CH43A-00/21	157	300	JJS-300
VFD900CH43A-00/21	167	300	JJS-300
VFD1100CH43A-00/21	207	400	JJS-400
VFD1320CH43A-00/21	240	500	JJS-500
VFD1600CH43A-00/21	300	600	JJS-600
VFD1850CH43A-00/21	380	600	JJS-600
VFD2200CH43A-00/21	400	800	JJS-800
VFD2800CH43A-00	494	1000	KTU-1000
VFD2800CH43C-00/21			

7-4 Line & Load AC Reactors (Chokes)

When the AC Motor Drive is connected directly to a large-capacity power transformer (600kVA or above) or when a phase lead capacitor is switched, excess peak currents may occur in the power input circuit due to the load changes and the converter section may be damaged. To avoid this, it is recommend using a serial connected AC input reactor (6%) at the AC Motor Drive mains input side to reduce the current and improve the input power efficiency.

230V, 50/60Hz, 3-phase

kW	HP	Rated Amps of AC Reactor	Max. continuous Amps	Inductance (mh)	
				3% impedance	5% impedance
0.75	1	4	6	3	6.5
1.5	2	8	12	1.5	3
2.2	3	12	18	1.25	2.5
3.7	5	18	27	0.8	1.5
5.5	7.5	25	37.5	0.5	1.2
7.5	10	35	52.5	0.4	0.8
11	15	45	67.5	0.3	0.7
15	20	55	82.5	0.25	0.5
18.5	25	80	120	0.2	0.4
22	30	100	150	0.15	0.3
30	40	130	195	0.1	0.2
37	50	160	240	0.075	0.15
45	60	200	300	0.055	0.110
55	75	250	375	0.090	0.150
75	100	320	480	0.040	0.075

460V, 50/60Hz, 3-phase

kW	HP	Rated Amps of AC Reactor	Max. continuous Amps	Inductance (mh)	
				3% impedance	5% impedance
0.75	1	4	6	9	12
1.5	2	4	6	6.5	9
2.2	3	8	12	5	7.5
3.7	5	12	18	2.5	4.2
5.5	7.5	18	27	1.5	2.5
7.5	10	18	27	1.5	2.5
11	15	25	37.5	1.2	2
15	20	35	52.5	0.8	1.2
18.5	25	45	67.5	0.7	1.2
22	30	45	67.5	0.7	1.2
30	40	80	120	0.4	0.7
37	50	80	120	0.4	0.7
45	60	100	150	0.3	0.45
55	75	130	195	0.2	0.3
75	100	160	240	0.15	0.23
90	125	200	300	0.110	0.185
110	150	250	375	0.090	0.150
132	175	320	480	0.075	0.125
160	215	400	600	0.03	0.06
185	250	400	600	0.03	0.06
220	300	500	750	0.025	0.05
280	375	600	900	0.02	0.04

Applications of Line & Load AC Reactors (Chokes)

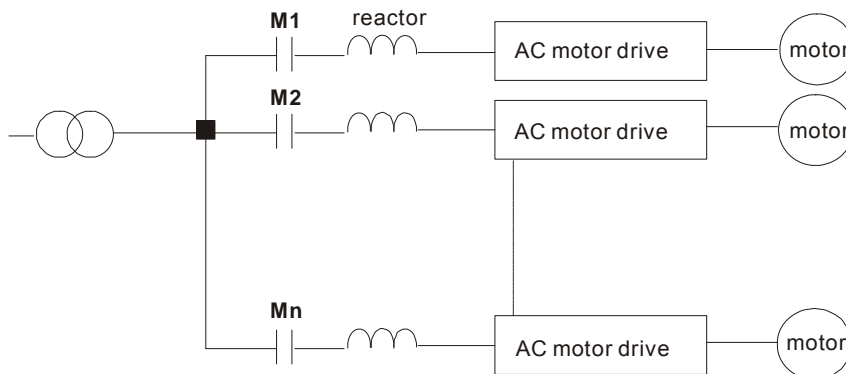
Connected in input circuit

Application 1

When more than one AC motor drive is connected to the same mains power and one of them is ON during operation.

Problem: When applying power to one of the AC motor drive, the charge current of the capacitors may cause voltage dip. The AC motor drive may be damaged when over current occurs during operation.

Correct wiring:

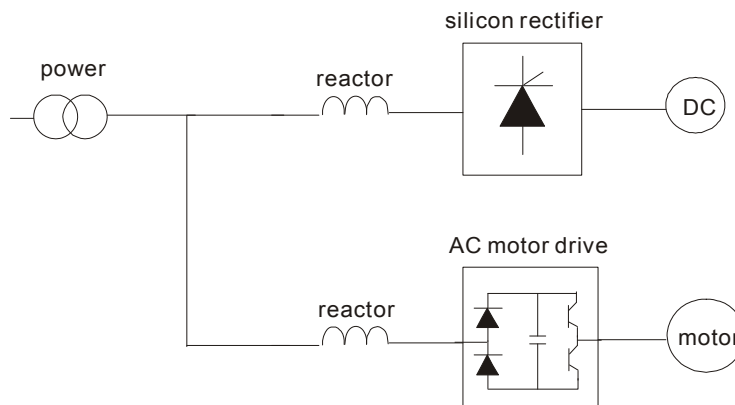


Application 2

Silicon rectifier and AC motor drive are connected to the same power.

Problem: Switching spikes will be generated when the silicon rectifier switches ON/OFF. These spikes may damage the mains circuit.

Correct wiring:



Application 3

When the power supply capacity exceeds 10 times of the inverter capacity.

Problem: When the mains power capacity is too large, line impedance will be small and the charge current will be too high. This may damage AC motor drive due to higher rectifier temperature.

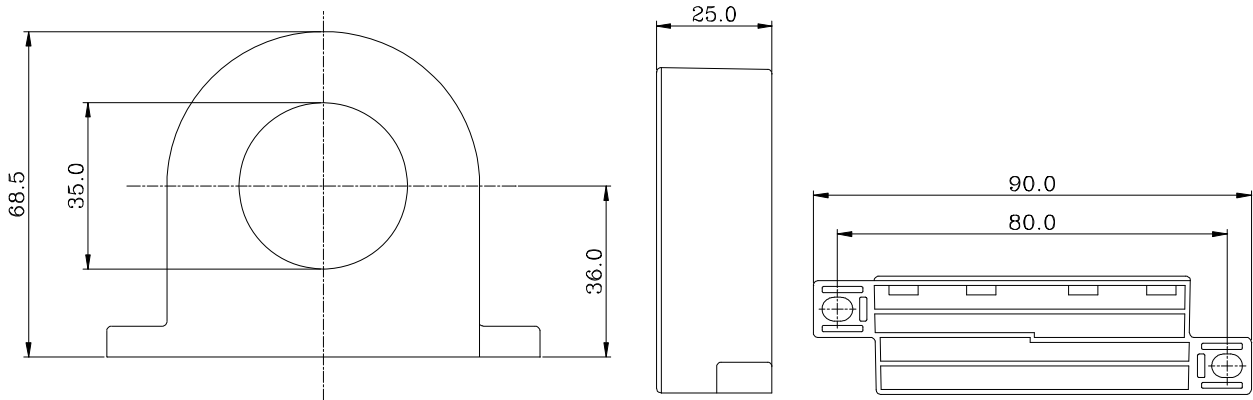
Correct wiring



7-5 Zero Phase Reactors (Chokes)

RF220X00A

UNIT: mm (inch)



Cable type (Note)	Recommended Wire Size (mm ²)			Qty.	Wiring Method
	AWG	mm ²	Nominal (mm ²)		
Single-core	≤10	≤5.3	≤5.5	1	Diagram A
	≤2	≤33.6	≤38	4	Diagram B
Three-core	≤12	≤3.3	≤3.5	1	Diagram A
	≤1	≤42.4	≤50	4	Diagram B

Diagram A

Wind each wire around the core for 4 times. The reactor must be placed at the AC motor drive output side as close as possible.

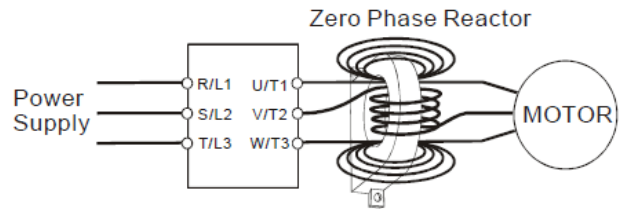
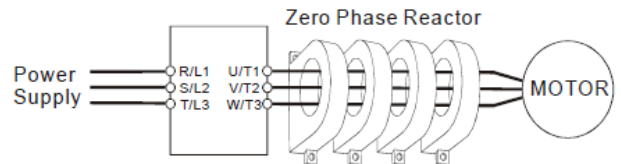


Diagram B

Put the wires/cables through the middle of the 4 cores that line in parallel.



NOTE

600V insulated cable wire

1. The table above gives approximate wire size for the zero phase reactors but the selection is ultimately governed by the type and the diameter of the cable, i.e. the cable diameter must small enough to go through the center of the zero phase reactor.
2. When wiring, do not goes through the earth core. It only needs to pass through the motor cable or the power cable.
3. When a long motor cable for output is used, a zero phase reactor may be necessary to reduce the radiated emission.

7-6 DC Reactors (Chokes)

230V DC Choke

Input Voltage	kW	HP	Nominal Amperes (rms)	Saturation Current (rms)	Inductance 3% (mh)	Inductance 5% (mh)
230Vac 50/60Hz 3-Phase	0.75	1	5.65	11.3	3.660	6.10
	1.5	2	9.04	18.08	2.288	3.81
	2.2	3	12.43	24.86	1.664	2.77
	3.7	5	19.21	38.42	1.077	1.80
	5.5	7.5	28.25	56.5	0.732	1.22
	7.5	10	37.29	74.58	0.555	0.93
	11	15	55.37	110.74	0.374	0.62
	15	20	73.45	146.9	0.282	0.47
	18.5	25	84.75	169.5	0.244	0.41
	22	30	101.7	203.4	0.203	0.34

460V DC Choke

Input Voltage	kW	HP	Nominal Amperes (rms)	Saturation Current (rms)	Inductance 3% (mh)	Inductance 5% (mh)
460Vac 50/60Hz 3-Phase	0.75	1	3.39	6.78	12.202	20.34
	1.5	2	4.52	9.04	9.151	15.25
	2.2	3	6.78	13.56	6.101	10.17
	3.7	5	10.17	20.34	4.067	6.78
	4	5	11.865	23.73	3.486	5.81
	5.5	7.5	13.56	27.12	3.050	5.08
	7.5	10	20.34	40.68	2.034	3.39
	11	15	27.12	54.24	1.525	2.54
	15	20	36.16	72.32	1.144	1.91
	18.5	25	42.94	85.88	0.963	1.61
	22	30	50.85	101.7	0.813	1.36
	30	40	67.8	135.6	0.610	1.02

7-7 EMI Filter

Model	Applicable EMI Filter	Reference Website
VFD007CH23A-21; VFD015CH23A-21; VFD022CH23A-21; VFD037CH23A-21;	KMF325A	http://www.dem-uk.com/roxburgh/Data/Product_Downloads/KMF325A.pdf KMF325A Three Phase Industrial Mains Filters - High Performance 25 Amps
VFD055CH23A-21; VFD075CH23A-21; VFD110CH23A-21;	KMF370A	http://www.dem-uk.com/roxburgh/Data/Product_Downloads/KMF370A.pdf KMF370A Three Phase Industrial Mains Filters - High Performance 70 Amps
VFD150CH23A-21; VFD185CH23A-21; VFD220CH23A-21;	KMF3100A	http://www.dem-uk.com/roxburgh/Data/Product_Downloads/KMF3100A.pdf KMF3100A Three Phase Industrial Mains Filters - High Performance 100 Amps
VFD300CH23A-21; VFD370CH23A-21; VFD370CH43S-21	MIF3150	http://www.dem-uk.com/roxburgh/Data/Product_Downloads/MIF3150.pdf MIF3150 Three Phase Industrial Multi Stage Drive Filters - Very High Performance 150 Amps
VFD450CH23A-21; VFD550CH23A-21; VFD750CH23A-21;	MIF3400B	http://www.dem-uk.com/roxburgh/Data/Product_Downloads/MIF3400.pdf MIF3400 Three Phase Industrial Drive Filters - Very High Performance 340 Amps
VFD007CH43A/4EA-21 VFD015CH43A/4EA-21 VFD022CH43A/4EA-21 VFD037CH43A/4EA-21 VFD055CH43A/4EA-21	KMF318A	http://www.dem-uk.com/roxburgh/Data/Product_Downloads/KMF318.pdf KMF318A Three Phase Industrial Mains Filters - High Performance 18 Amps
VFD075CH43A/4EA-21 VFD110CH43A/4EA-21 VFD150CH43A/4EA-21	KMF350A	http://www.dem-uk.com/roxburgh/Data/Product_Downloads/KMF350.pdf KMF350A Three Phase Industrial Mains Filters - High Performance 50 Amps
VFD185CH43A/4EA-21 VFD220CH43A/4EA-21 VFD300CH43A/4EA-21	KMF370A	http://www.dem-uk.com/roxburgh/Data/Product_Downloads/KMF370A.pdf KMF370A Three Phase Industrial Mains Filters - High Performance 70 Amps
VFD370CH43A-00/21 VFD450CH43A-00/21 VFD550CH43A-00/21 VFD750CH43A-00/21	MIF3150	http://www.dem-uk.com/roxburgh/Data/Product_Downloads/MIF3150.pdf MIF3150 Three Phase Industrial Multi Stage Drive Filters - Very High Performance 150 Amps
VFD900CH43A-00/21 VFD1100CH43A-00/21 VFD1320CH43A-00/21 VFD1600CH43A-00/21	MIF3400B	http://www.dem-uk.com/roxburgh/Data/Product_Downloads/MIF3400.pdf MIF3400B Three Phase Industrial Multi Stage Drive Filters - Very High Performance 400 Amps
VFD1850CH43A-00/21 VFD2200CH43A-00/21	MIF3800 & Ring Cores *3	http://www.dem-uk.com/roxburgh/Data/Product_Downloads/MIF3800curves.pdf MIF3800 Three Phase Industrial Drive Filters - Very High Performance 800 Amps Ring Core Part No. : T102-15
VFD2800CH43A-00 VFD2800CH43C-00/21	MIF3800 & Ring Cores *2	http://www.dem-uk.com/roxburgh/Data/Product_Downloads/MIF3800curves.pdf MIF3800 Three Phase Industrial Drive Filters - Very High Performance 800 Amps Ring Core Part No. : T102-15

EMI Filter Installation

All electrical equipment, including AC motor drives, will generate high-frequency/low-frequency noise and will interfere with peripheral equipment by radiation or conduction when in operation. By using an EMI filter with correct installation, much interference can be eliminated. It is recommended to use DELTA EMI filter to have the best interference elimination performance.

We assure that it can comply with following rules when AC motor drive and EMI filter are installed and wired according to user manual:

- EN61000-6-4
- EN61800-3: 1996
- EN55011 (1991) Class A Group 1 (1st Environment, restricted distribution)

General precaution

1. EMI filter and AC motor drive should be installed on the same metal plate.
2. Please install AC motor drive on footprint EMI filter or install EMI filter as close as possible to the AC motor drive.
3. Please wire as short as possible.
4. Metal plate should be grounded.
5. The cover of EMI filter and AC motor drive or grounding should be fixed on the metal plate and the contact area should be as large as possible.

Choose suitable motor cable and precautions

Improper installation and choice of motor cable will affect the performance of EMI filter. Be sure to observe the following precautions when selecting motor cable.

1. Use the cable with shielding (double shielding is the best).
2. The shielding on both ends of the motor cable should be grounded with the minimum length and maximum contact area.
3. Remove any paint on metal saddle for good ground contact with the plate and shielding.

Remove any paint on metal saddle for good ground contact with the plate and shielding.

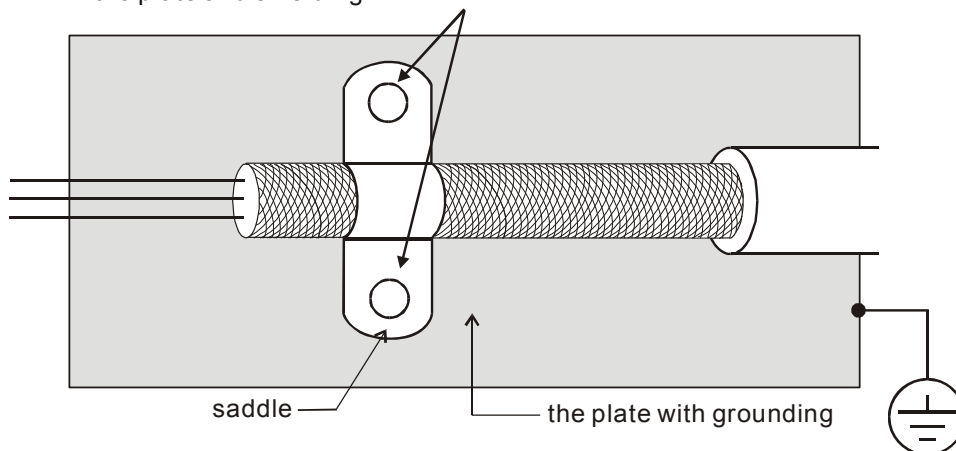


Figure 1

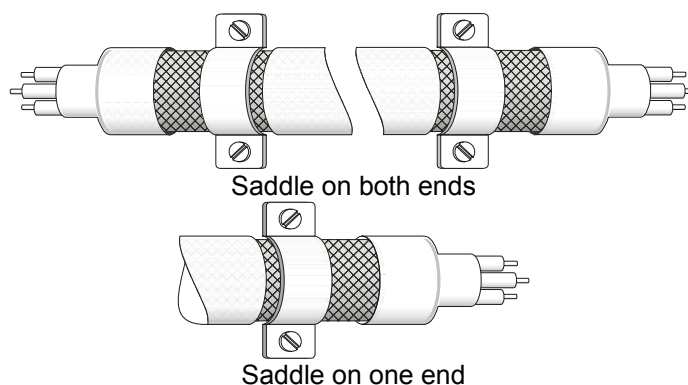


Figure 2

The length of motor cable

1. Cable length suggestion for Drive in full load

a. Non-shielded cables:

For 5.5kW (7.5HP) model and below, max. cable length between the drive and motor is 328ft (100m). For 7.5kW (10HP) model and above is 656ft (200m).

b. Shielded cables:

For 5.5kW (7.5HP) model and below, max. cable length between the drive and motor is 164ft (50m). For 7.5kW (10HP) model and above is 328ft (100m).

If cable length is longer than the suggested above, 3-phase load reactor is required.

2. Effect of Surge voltages for motor and suggestion

When motor is driven by an AC motor drive with PWM control, the motor terminals will experience surge voltages easily due to power transistors operation of AC motor drive and cable capacitance. When the motor cable is very long (especially for the 460V series), surge voltages may reduce insulation quality. To prevent this situation, please follow the rules below:

- a. Use a motor with enhanced insulation (Please refer to following charts)
- b. Connect an output reactor (optional) to the output terminals of the AC motor drive
- c. The length of the cable between AC motor drive and motor should be as short as possible (10 to 20 m or less)

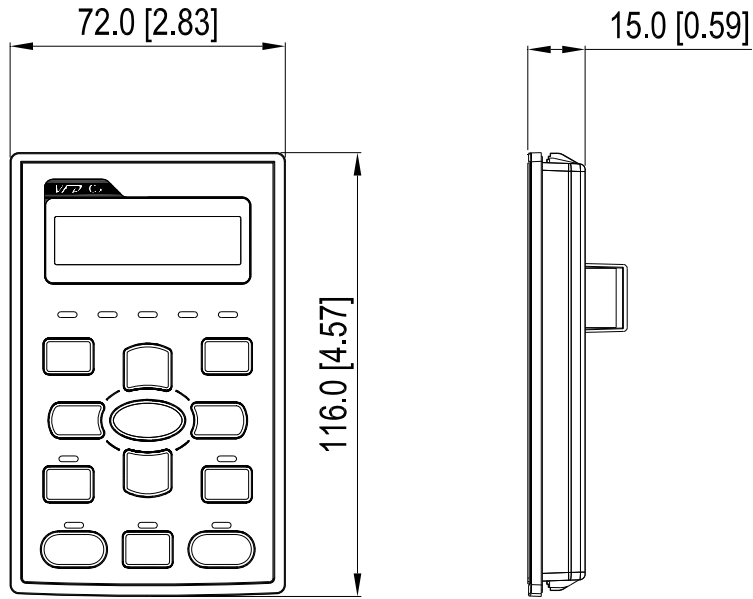
For drive power range $\geq 7.5\text{kW}$ (10HP)

Motor Insulation level	1000V	1300V	1600V
Input 460VAC	66 ft (20m)	328 ft (100m)	1312 ft (400m)
Input 230VAC	1312 ft (400m)	1312 ft (400m)	1312 ft (400m)

For drive power range $\leq 5.5\text{kW}$ (7.5HP)

Motor Insulation level	1000V	1300V	1600V
Input 460VAC	66 ft (20m)	165 ft (100m)	165 ft (400m)
Input 230VAC	328 ft (400m)	328 ft (400m)	328 ft (400m)

7-8-2 Dimension



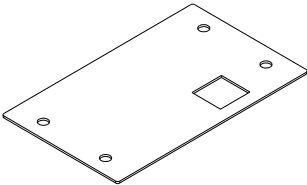
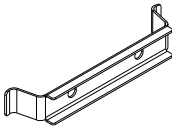
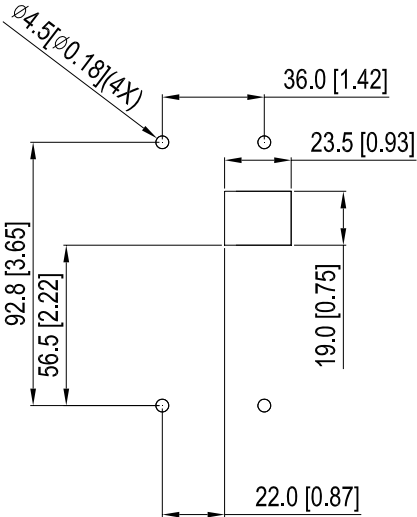
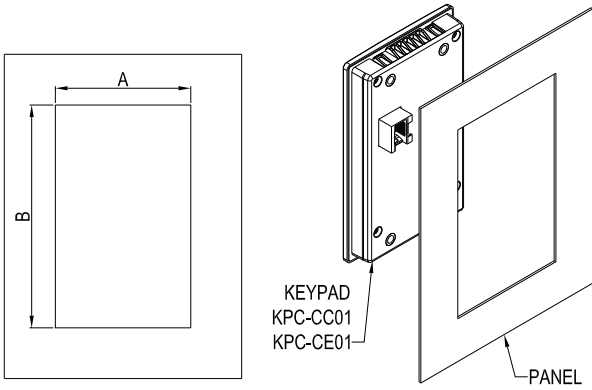
7-8-3 RJ45 Extension Lead for Digital Keypad

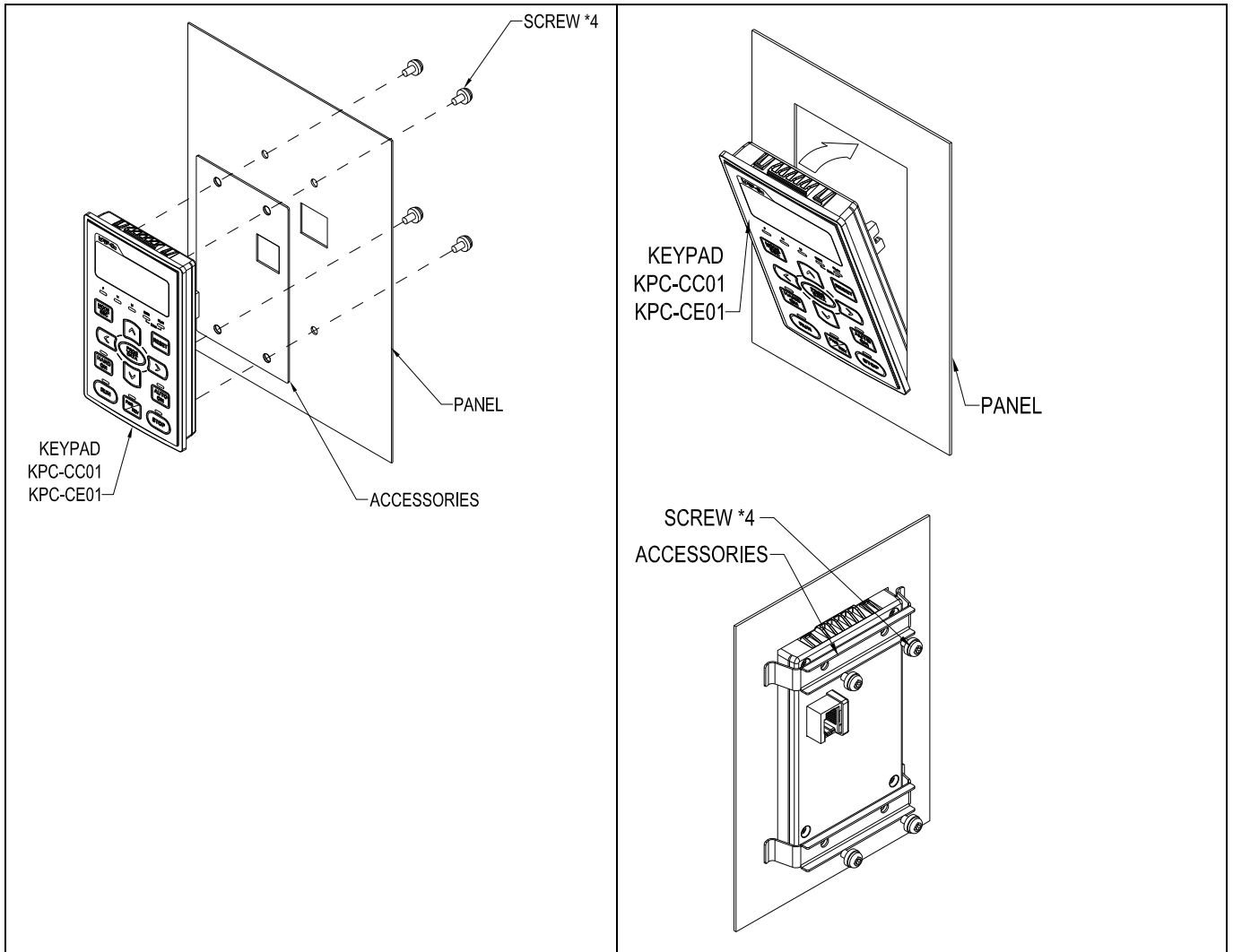
Part #	Description
CBC-K3FT	3 feet RJ45 extension lead (approximately 0.9m)
CBC-K5FT	5 feet RJ45 extension lead (approximately 1.5 m)
CBC-K7FT	7 feet RJ45 extension lead (approximately 2.1 m)
CBC-K10FT	10 feet RJ45 extension lead (approximately 3 m)
CBC-K16FT	16 feet RJ45 extension lead (approximately 4.9 m)

7-9 Panel Mounting (MKC-KPPK)

For MKC-KPPK model, user can choose wall mounting or embedded mounting, protection level is IP56.

Applicable to the digital keypads (KPC-CC01 & KPC-CE01).

Wall Mounting	Embedded Mounting																								
<p>accessories*1</p>  <p>Screw *4 ~M4*p 0.7 *L8mm Torque: 10-12kg-cm (8.7-10.4lb-in.)</p>	<p>accessories*2</p>  <p>Screw *4 ~M4*p 0.7 *L8mm Torque: 10-12kg-cm (8.7-10.4lb-in.)</p>																								
<p>Panel cutout dimension Unit: mm [inch]</p> 	<p>Panel cutout dimension Unit: mm [inch]</p>  <p>KEYPAD KPC-CC01 KPC-CE01 PANEL</p> <p>Normal cutout dimension</p> <table border="1" data-bbox="802 1171 1465 1301"> <tr> <td>Panel thickness</td> <td>1.2mm</td> <td>1.6mm</td> <td>2.0mm</td> </tr> <tr> <td>A</td> <td colspan="3">66.4 [2.614]</td> </tr> <tr> <td>B</td> <td>110.2 [4.339]</td> <td>111.3 [4.382]</td> <td>112.5 [4.429]</td> </tr> </table> <p>*Deviation: ±0.15mm /±0.0059inch</p> <p>Cutout dimension (Waterproof level: IP56)</p> <table border="1" data-bbox="802 1395 1455 1563"> <tr> <td>Panel thickness</td> <td>1.2mm</td> <td>1.6mm</td> <td>2.0mm</td> </tr> <tr> <td>A</td> <td colspan="3">66.4 [2.614]</td> </tr> <tr> <td>B</td> <td colspan="3">110.8 [4.362]</td> </tr> </table> <p>*Deviation: ±0.15mm /±0.0059inch</p>	Panel thickness	1.2mm	1.6mm	2.0mm	A	66.4 [2.614]			B	110.2 [4.339]	111.3 [4.382]	112.5 [4.429]	Panel thickness	1.2mm	1.6mm	2.0mm	A	66.4 [2.614]			B	110.8 [4.362]		
Panel thickness	1.2mm	1.6mm	2.0mm																						
A	66.4 [2.614]																								
B	110.2 [4.339]	111.3 [4.382]	112.5 [4.429]																						
Panel thickness	1.2mm	1.6mm	2.0mm																						
A	66.4 [2.614]																								
B	110.8 [4.362]																								



7-10 Conduit Box Kit

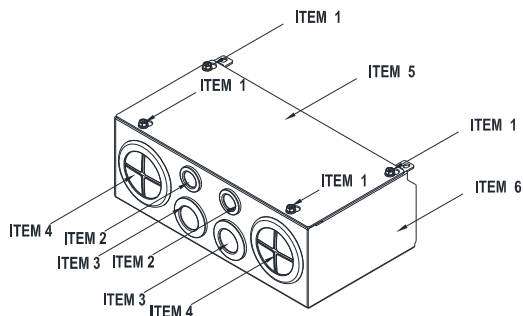
■ Appearance

Frame D0

Applicable model:
VFD370CH43S-21

Model number 『MKC-D0N1CB』

ITEM	Description	Qty.
1	Screw M5*0.8*10L	4
2	Rubber 28	2
3	Rubber 44	2
4	Rubber 73	2
5	Conduit box cover	1
6	Conduit box base	1

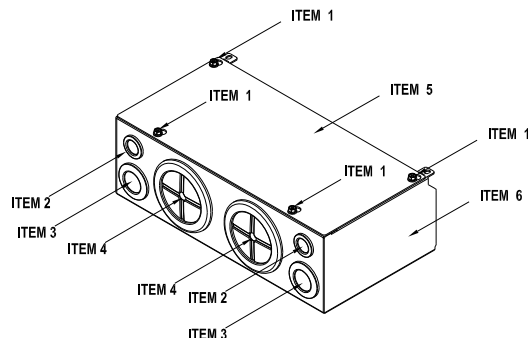


Frame D

Applicable models:
VFD220CH23A-00/21; VFD300CH23A-00/21; VFD370CH23A-00/21;
VFD370CH43A-00/21; VFD450CH43A-00/21; VFD550CH43A-00/21;
VFD750CH43A-00/21;

Model number 『MKC-DN1CB』

ITEM	Description	Qty.
1	Screw M5*0.8*10L	4
2	Rubber 28	2
3	Rubber 44	2
4	Rubber 88	2
5	Conduit box cover	1
6	Conduit box base	1

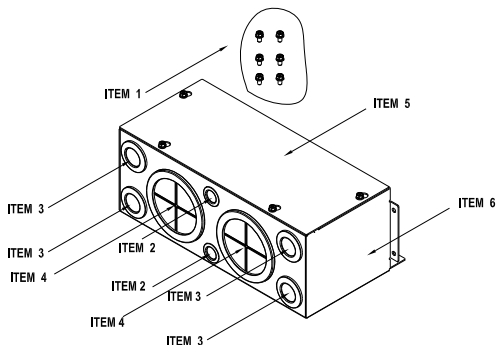


Frame E

Applicable models:
VFD450CH23A-00/21; VFD550CH23A-00/21;
VFD900CH43A-00/21; VFD1100CH43A-00/21;

Model number 『MKC-EN1CB』

ITEM	Description	Qty.
1	Screw M5*0.8*10L	6
2	Bushing Rubber 28	2
3	Bushing Rubber 44	4
4	Bushing Rubber 100	2
5	Conduit box cover	1
6	Conduit box base	1

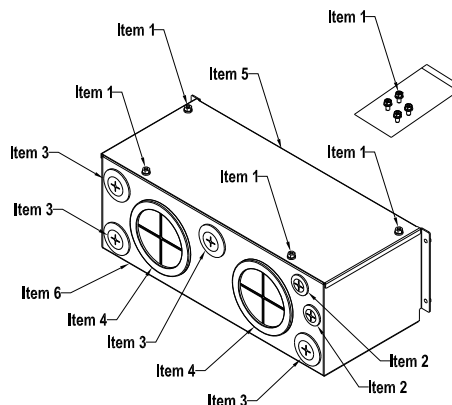


Frame F

Applicable models:
VFD750CH23A-00/21;
VFD1320CH43A-00/21;

Model number 『MKC-FN1CB』

ITEM	Description	Qty.
1	Screw M5*0.8*10L	8
2	Bushing Rubber 28	2
3	Bushing Rubber 44	4
4	Bushing Rubber 100	2
5	Conduit box cover	1
6	Conduit box base	1



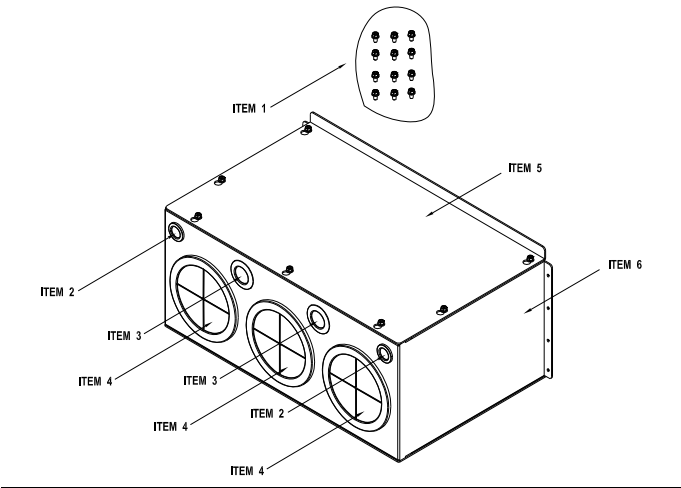
Frame G

Applicable models:

VFD1600CH43A-00/21; VFD1850CH43A-00/21;
VFD2200CH43A-00/21

Model number 『MKC-GN1CB』

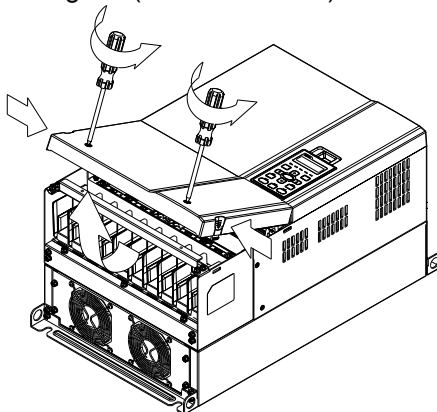
ITEM	Description	Qty.
1	Screw M5*0.8*10L	12
2	Bushing Rubber 28	2
3	Bushing Rubber 44	2
4	Bushing Rubber 130	3
5	Conduit box base	1
6	Conduit box cover	1



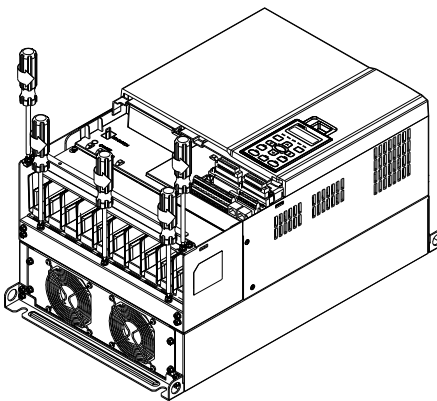
■ Conduit Box Installation

Frame D

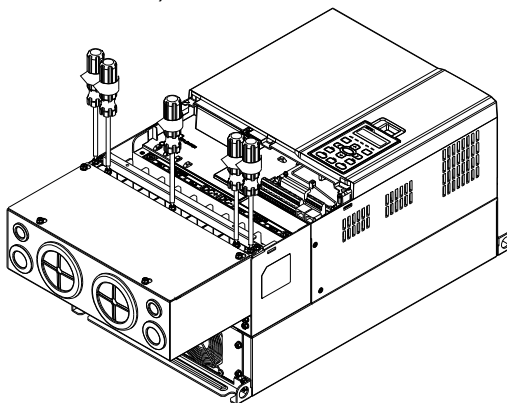
1. Loosen the cover screws and press the tabs on each side of the cover to remove the cover, as shown in the following figure. Screw torque: 10~12kg-cm (8.66~10.39lb-in)



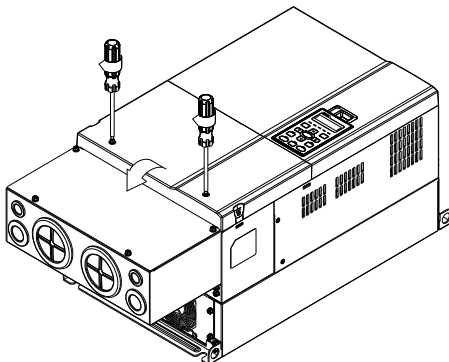
2. Remove the 5 screws shown in the following figure. Screw torque: 24~26kg-cm (20.8~22.6lb-in).



3. Install the conduit box by fasten the 5 screws shown in the following figure. Screw torque: 24~26kg-cm (20.8~22.6lb-in).

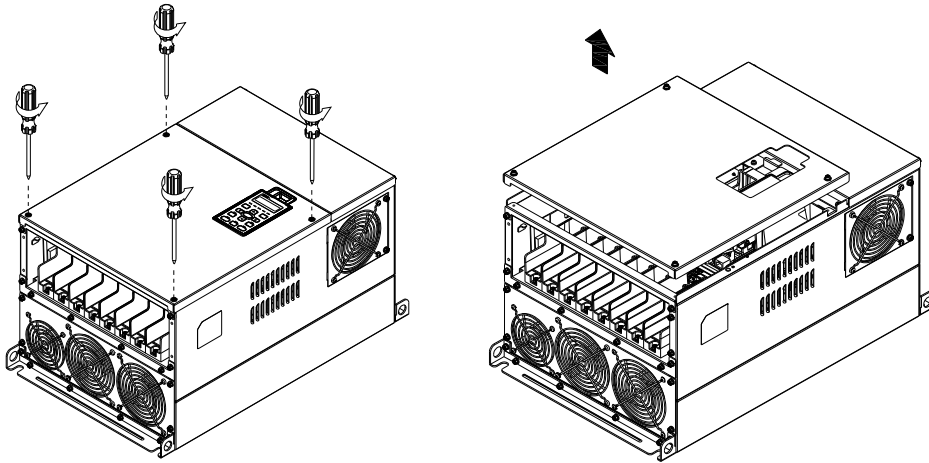


4. Fasten the 4 screws shown in the following figure. Screw torque: 10~12kg-cm (8.66~10.39lb-in).

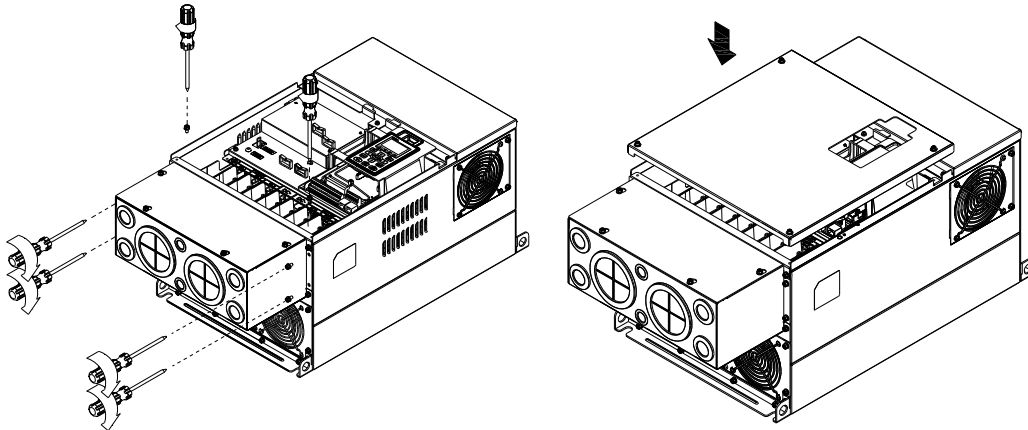


Frame E

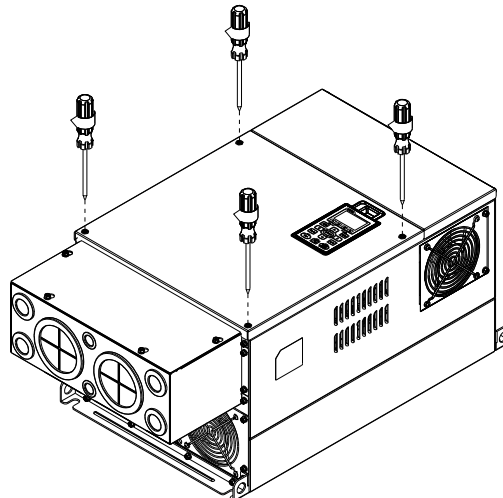
1. Loosen the 4 cover screws and lift the cover; Screw torque: 12~ 15 kg-cm (10.4~13lb-in).



2. Fasten the 6 screws shown in the following figure and place the cover back to the original position. Screw torque: 24~26kg-cm (20.8~22.6lb-in).

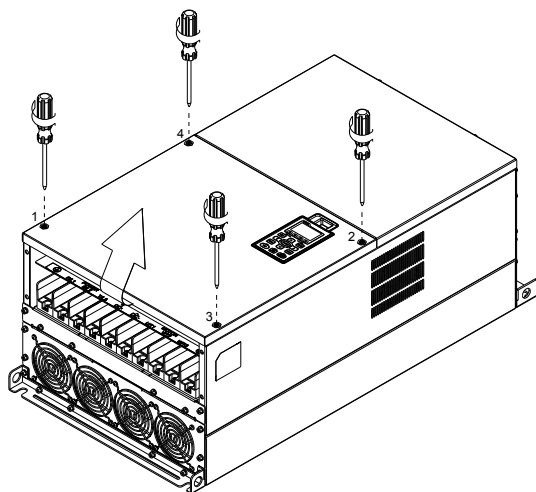


3. Fasten the 4 screws shown in the following figure. Screw torque:12~15kg-cm (10.4~13lb-in) 』

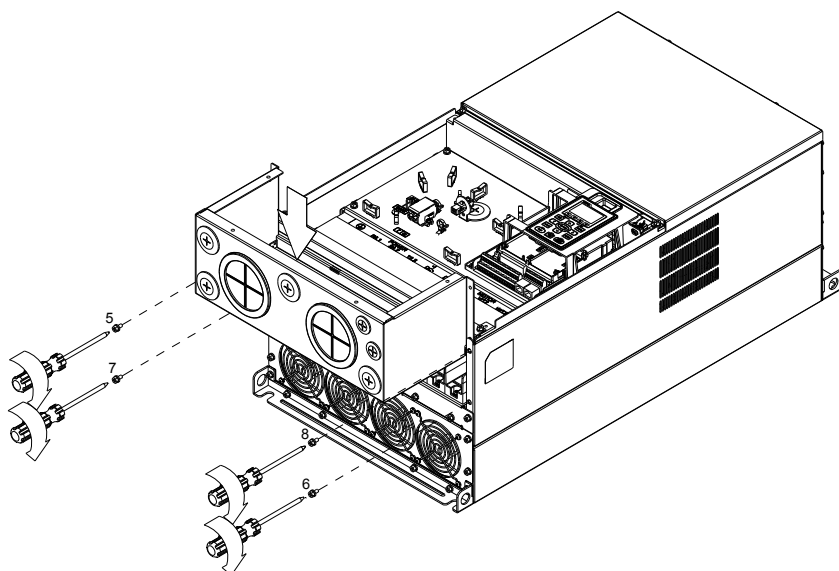


Frame F

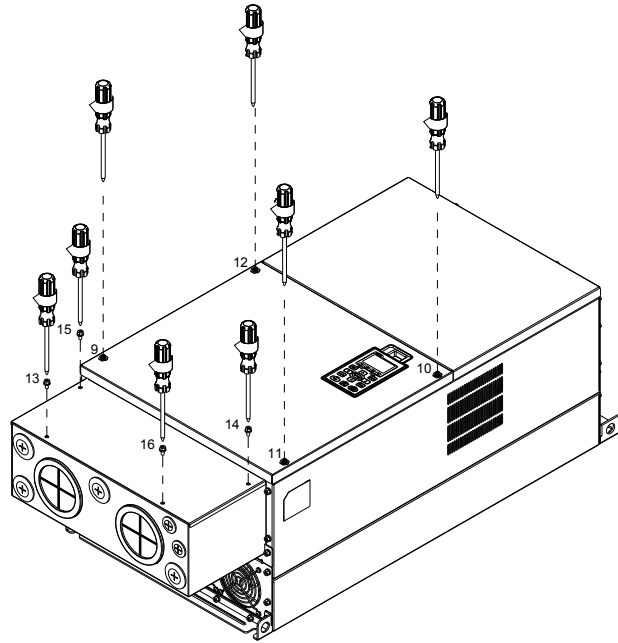
1. Loosen the cover screws and press the tabs on each side of the cover to remove the cover, as shown in the following figure. Screw torque: 14~16kg-cm (12.2~13.9lb-in).



2. Install the conduit box by fastens the 4 screws, as shown in the following figure. Screw torque: 24~26kg-cm (20.8~22.6lb-in).

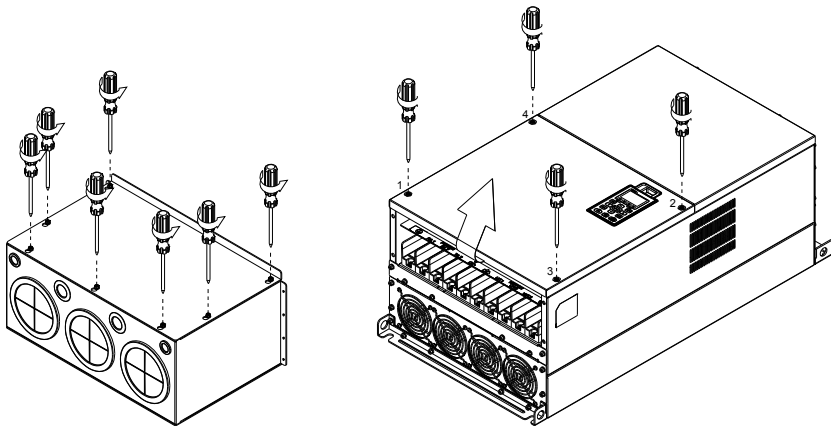


3. Install the conduit box by fasten all the screws shown in the following figure

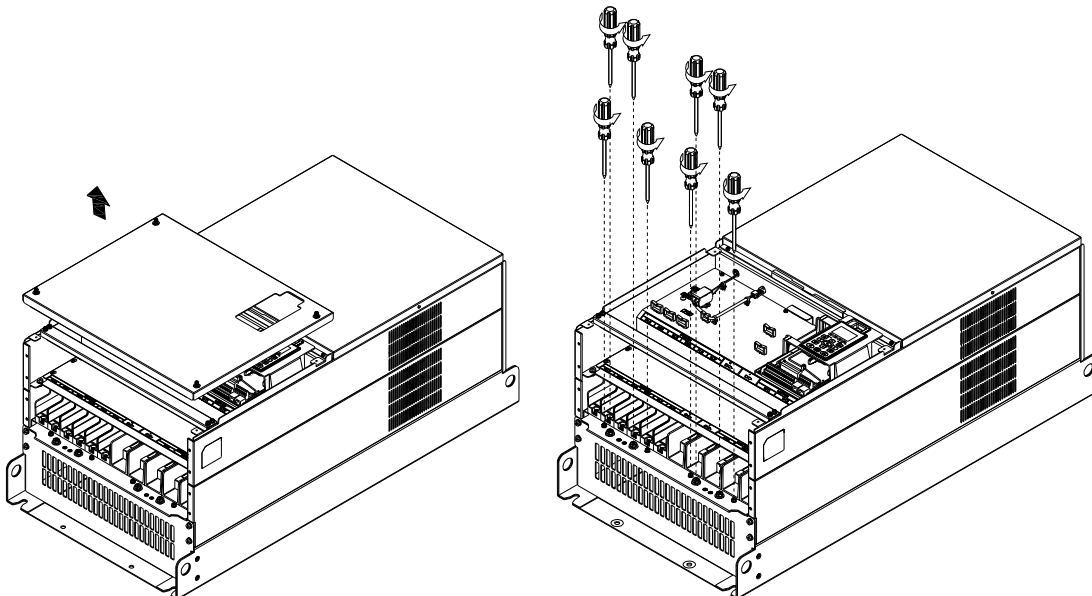


Frame G

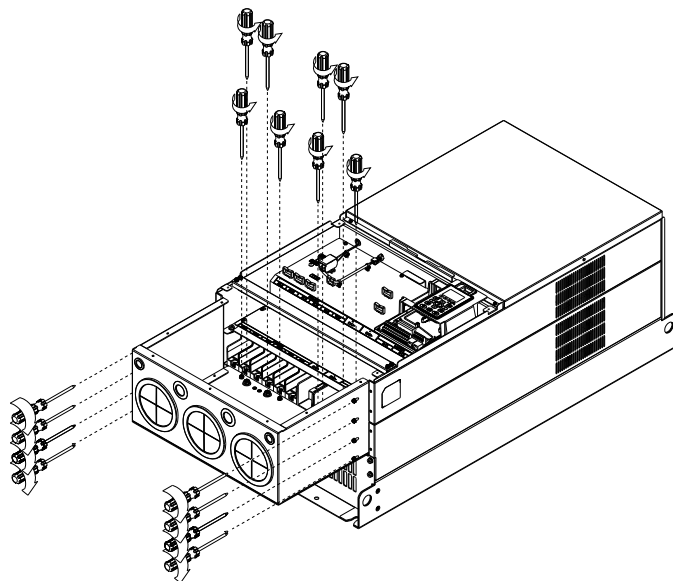
1. On the conduit box, loosen 7 of the cover screws and remove the cover. On the drive, loosen 4 of the cover screws and press the tabs on each side of the cover to remove the cover, as shown in the following figure. Screw torque: 12~15kg-cm (10.4~13lb-in).



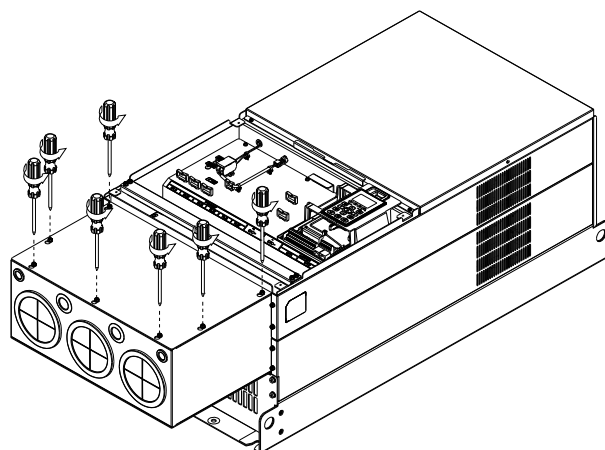
Remove the top cover and loosen the screws. Screw torque: 12~15kg-cm (10.4~13lb-in).



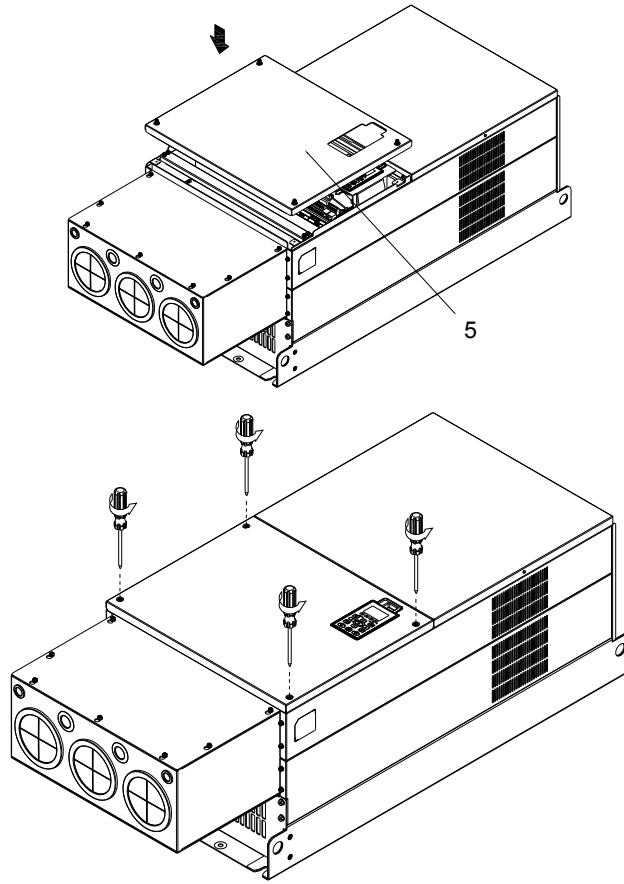
2. Install the conduit box by fastening all the screws shown in the following figure.
Screw torque: 25~30kg-cm (20.8~30lb-in); Screw torque: 12~15kg-cm (10.4~13lb-in)



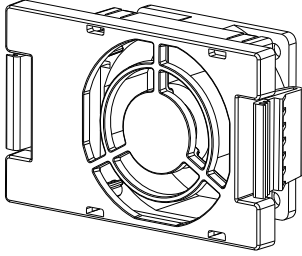
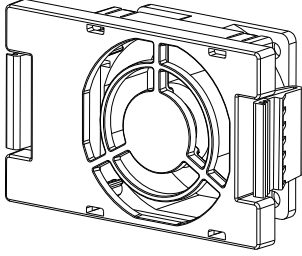
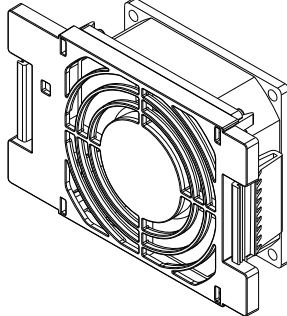
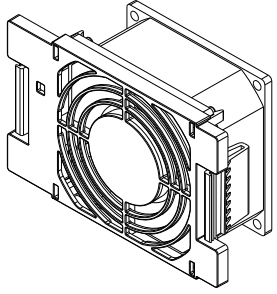
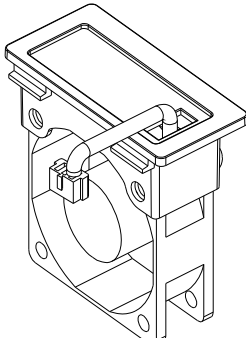
Fasten all the screws. Screw torque: 25~30kg-cm (20.8~30lb-in).

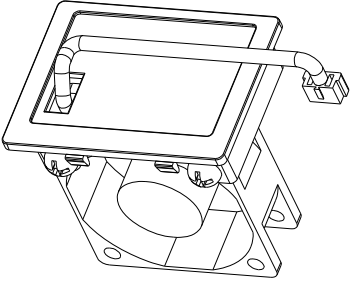
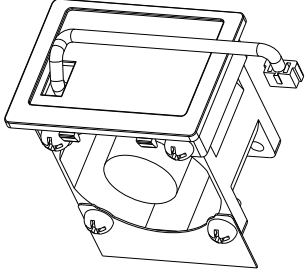
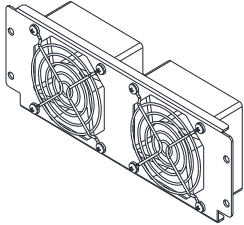
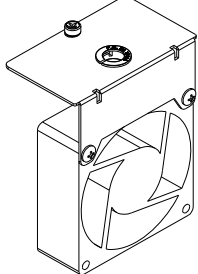
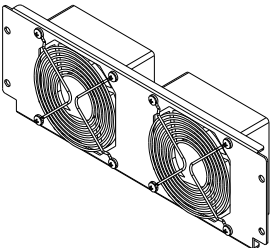
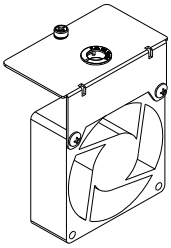
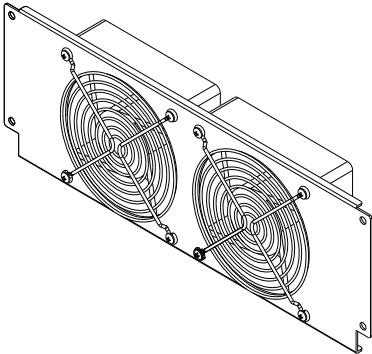


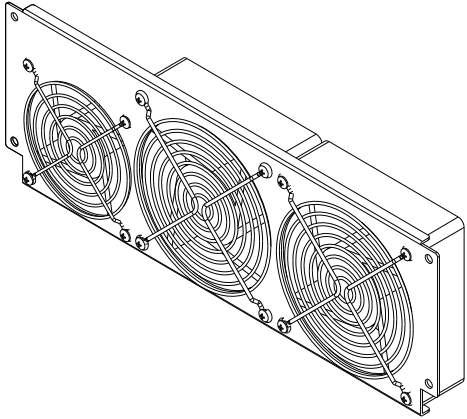
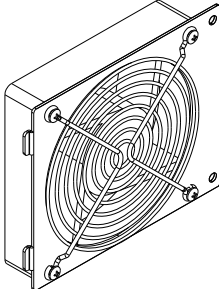
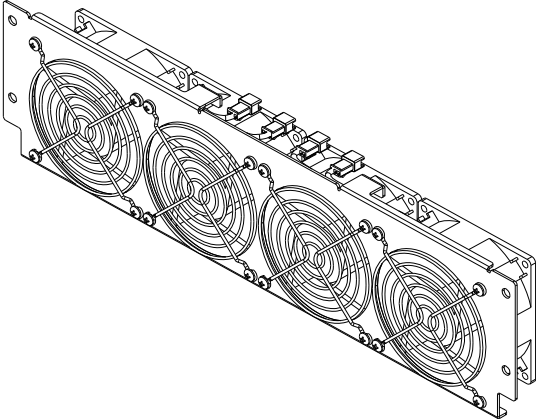
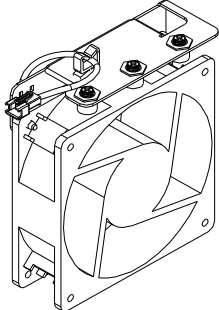
Place the cover back to the top and fasten the screws (as shown in the figure).
Screw torque: 12~15kg-cm (10.4~13lb-in).

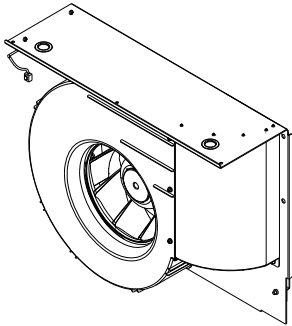
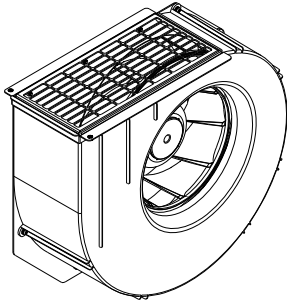


7-11 Fan Kit

<p>Frame A</p> <p>Applicable Model: VFD015CH23A-21; VFD022CH23A-21; VFD037CH23A-21; VFD015CH43A/4EA-21; VFD022CH43A/4EA-21; VFD037CH43A/4EA-21</p>	<p>Model 『MKC-AFKM』</p> 
<p>Frame A</p> <p>Applicable Model: VFD055CH43A/4EA-21</p>	<p>Model 『MKCH-AFKM』</p> 
<p>Frame B</p> <p>Applicable Model VFD055CH23A-21; VFD075CH43A/43E-21</p>	<p>Model 『MKC-BFKM1』</p> 
<p>Frame B</p> <p>Applicable Model: VFD075CH23A-21; VFD110CH23A-21; VFD110CH43A/43E-21; VFD150CH43A/43E-21</p>	<p>Model 『MKC-BFKM2』</p> 
<p>Frame B</p> <p>Applicable Model: VFD055CH23A-21; VFD075CH23A-21; VFD110CH23A-21; VFD075CH43A/4EA-21; VFD110CH43A/4EA-21; VFD150CH43A/4EA-21</p>	<p>Model 『MKC-BFKB』</p> 

<p>Frame C</p> <p>Applicable Model VFD150CH23A-21; VFD185CH23A-21</p>	<p>Model 『MKC-CFKB1』</p> 	
<p>Frame C</p> <p>Applicable Model: VFD185CH43A/4EA-21; VFD220CH43A/4EA-21; VFD300CH43A/4EA-21</p>	<p>Model 『MKC-CFKB2』</p> 	
<p>Frame D0</p> <p>Applicable Model: VFD370C43S/43U; VFD450C43S/43U;</p>	<p>Model 『MKC-D0FKM』</p> 	<p>Model 『MKC-DFKB』</p> 
<p>Frame D</p> <p>Applicable Model: VFD220CH23A-00/21; VFD300CH23A-00/21; VFD370CH23A-00/21</p> <p>VFD370CH43A-00/21; VFD450CH43A-00/21; VFD550CH43A-00/21; VFD750CH43A-00/21</p>	<p>Model 『MKC-DFKM』</p> 	<p>Model 『MKC-DFKB』</p> 
<p>Frame E</p> <p>Applicable Model VFD450CH23A-00/21; VFD550CH23A-00/21</p>	<p>Model 『MKC-EFKM1』</p> 	

<p>Frame E</p> <p>Applicable Model: VFD900CH43A-00/21; VFD1100CH43A-00/21</p>	<p>Model 『MKC-EFKM2』</p> 
<p>Frame E</p> <p>Applicable Model: VFD450CH23A-00/21; VFD550CH23A-00/21 VFD900CH43A-00/21; VFD1100CH43A-00/21</p>	<p>Model 『MKC-EFKB』</p> 
<p>Frame F</p> <p>Applicable Model: VFD750CH23A-00/21; VFD1320CH43A-00/21</p>	<p>Model 『MKC-FFKM』</p> 
<p>Frame F</p> <p>Applicable Model: VFD750CH23A-00/21; VFD1320CH43A-00/21</p>	<p>Model 『MKC-FFKB』</p> 

<p>Frame G</p> <p>Applicable Model: VFD1600CH43A-00/21; VFD1850CH43A-00/21; VFD2200CH43A-00/21</p>	<p>Model 『MKC-GFKM』</p> 
<p>Frame H</p> <p>Applicable Model: VFD2800CH43A-00; VFD2800CH43C-00/21</p>	<p>Model 『MKC-HFKM』</p> 

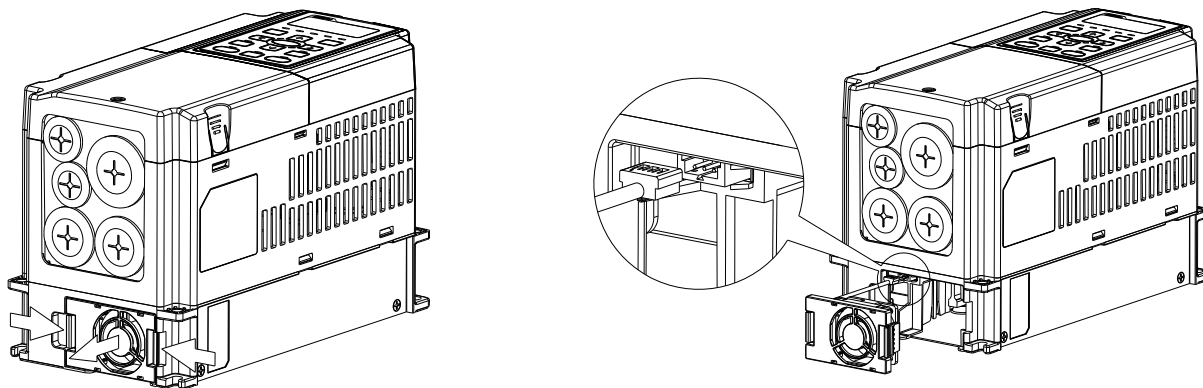
■ Fan Removal

Frame A

Applicable model:

VFD015CH23A-21; VFD022CH23A-21; VFD037CH23A-21; VFD015CH43A/4EA-21; VFD022CH43A/4EA-21; VFD037CH43A/4EA-21; VFD055CH43A/4EA-21

1. Press the tabs on both side of the fan to successfully remove the fan. (The arrow)
2. Disconnect the power terminal before removing the fan. (As shown below.)

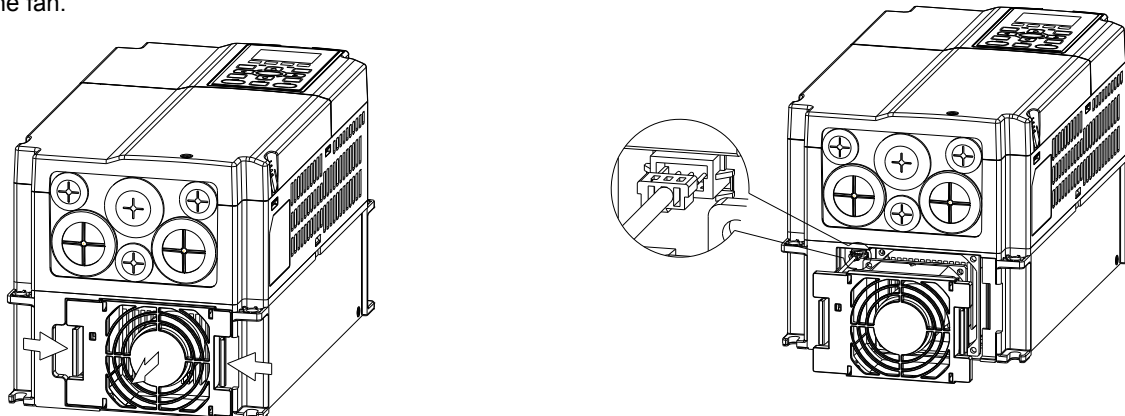


Frame B

Applicable model:

VFD055CH23A-21; VFD075CH23A-21; VFD110CH23A-21; VFD075CH43A/43E-21; VFD110CH43A/43E-21; VFD150CH43A/43E-21

1. Press the tab on both side of the fan to successfully remove the fan.
2. Disconnect the power terminal before removing the fan.

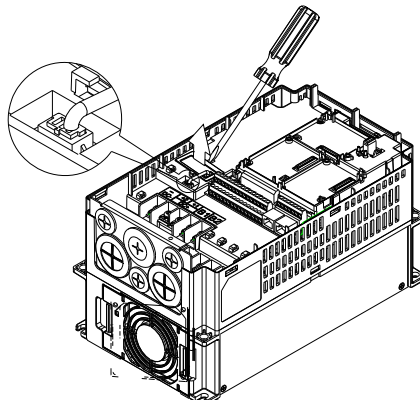


Frame B&C

Applicable model:

VFD055CH23A-21; VFD075CH23A-21; VFD110CH23A-21; VFD150CH23A-21; VFD185CH23A-21; VFD075CH43A/4 EA -21; VFD110CH43A/4EA-21; VFD150CH43A/4 EA -21; VFD185CH43A/4 EA -21; VFD220CH43A/4 EA -21; VFD300CH43A/4 EA -21

Disconnect the power terminal by slotted screwdriver to remove the fan cover.



Frame C

Applicable model

Single fan applicable model: VFD185CH43A/4EA; VFD220CH43A/4EA; VFD300CH43A

Dual fans applicable model: VFD150CH23A; VFD185CH23A; VFD220CH23A; VFD300CH43EA

Step 1. (Figure 1) Use slotted screwdriver to remove cover

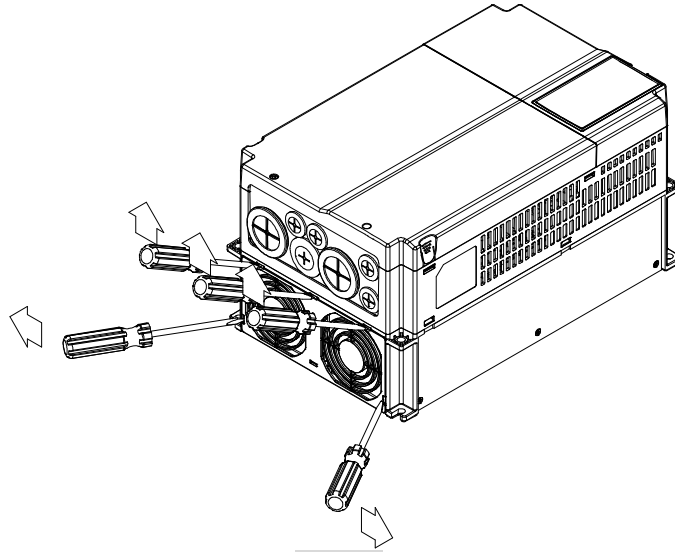


Figure 1

Step 2. (Figure 2) Disconnect the fan power · pull out the fan after loosening screws. The label of fan should face towards drive inside. Screw torque 10~12kgf-cm (8.7~10.4in-lbf)

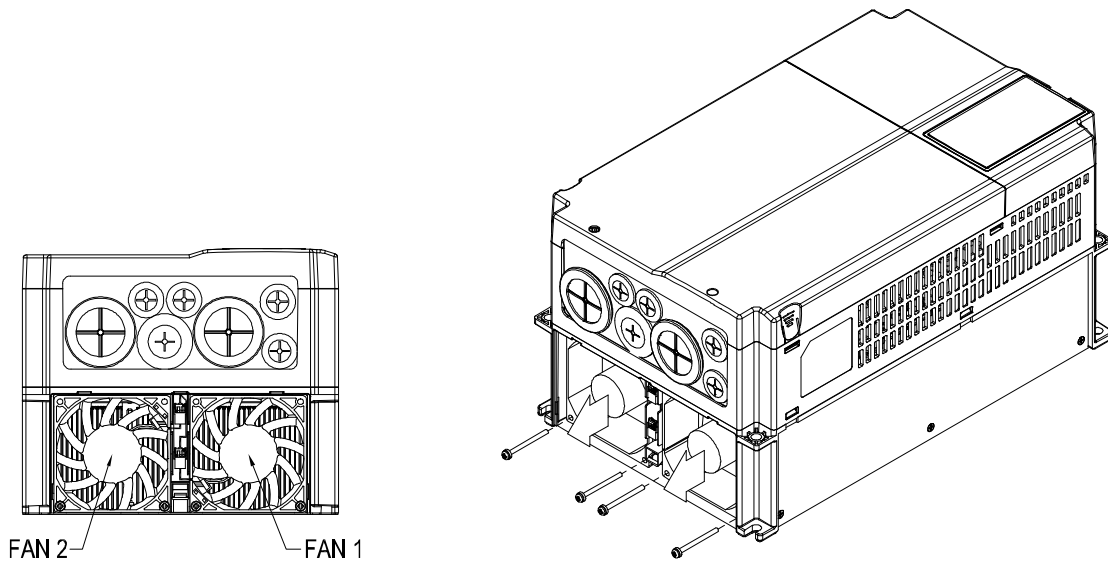


Figure 2

Frame D0

Applicable model
VFD370CH43S-21

1. (Figure 1) Loosen screw 1 and 2, press the on the right and the left to remove the cover, follow the direction the arrows indicate. Press on top of digital keypad KPC-CE01 to properly remove the keypad. Screw torque: 10~12kg-cm (8.6~10.4in-lbf)

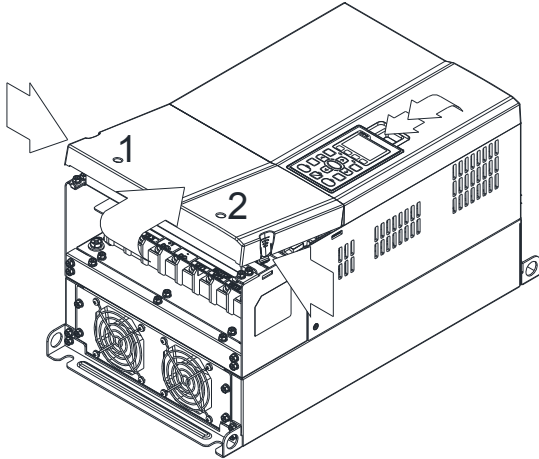


Figure 1

2. (Figure 2) Loosen screw 3, press the tab on the right and the left to remove the cover. Screw torque: 6~8kg-cm (5.2~6.9in-lbf).

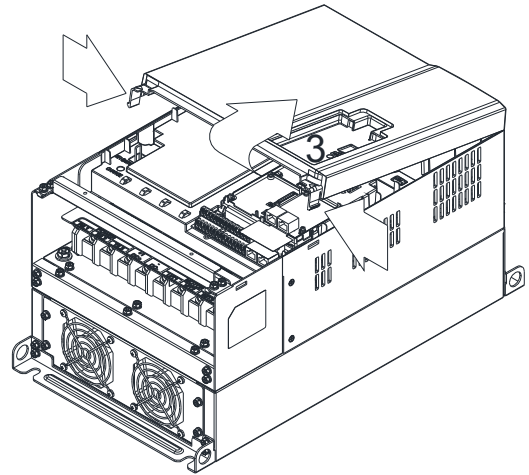


Figure 2

3. Loosen screw 4 and disconnect the fan power. Screw torque: 10~12kg-cm (8.6~10.4in-lbf).

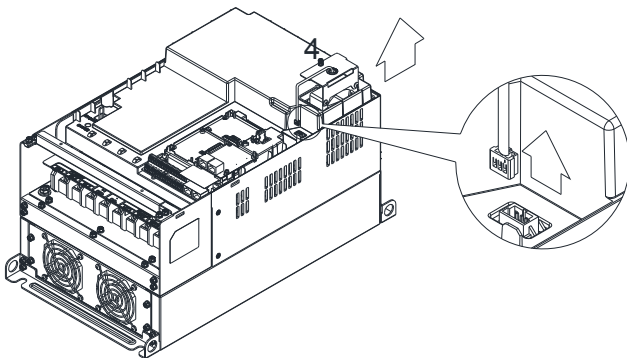


Figure 3

For heat sink fan:

- Step1. (Figure 4) Loosen the screws. Screw torque: 24~26kg-cm (20.8~25.6in-lbf).
- Step2. Disconnect fan power and pull out the fan. (As shown in the larger picture)

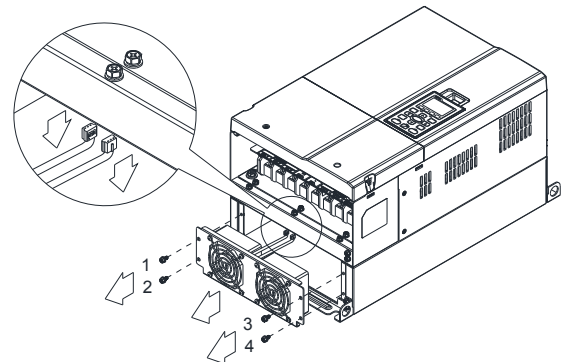


Figure 4

Frame D

Applicable model

VFD220CH23A-00/21;VFD300CH23A-00/21;VFD370CH23A-00/21;VFD370CH43A-00/21;VFD450CH43A-00/21;
VFD550CH43A-00/21;VFD750CH43A-00/21

4. (Figure 1) Loosen screw 1 and screw 2, press the on the right and the left to remove the cover, follow the direction the arrows indicate. Press on top of digital keypad KPC-CE01 to properly remove the keypad. Screw torque: 10~12kg-cm (8.6~10.4in-lbf).

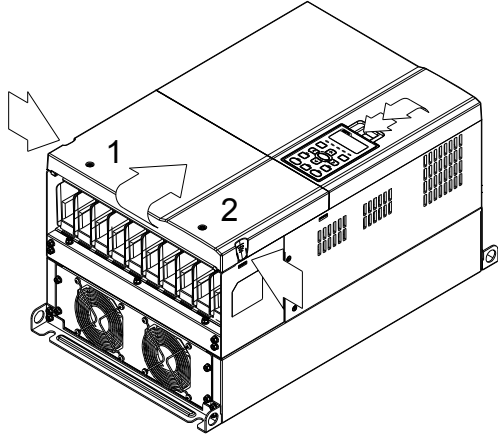


Figure 1

5. (Figure 2) Loosen screw 3 and screw 4, press the tab on the right and the left to remove the cover. Screw torque: 6~8kg-cm (5.2~6.9in-lbf).

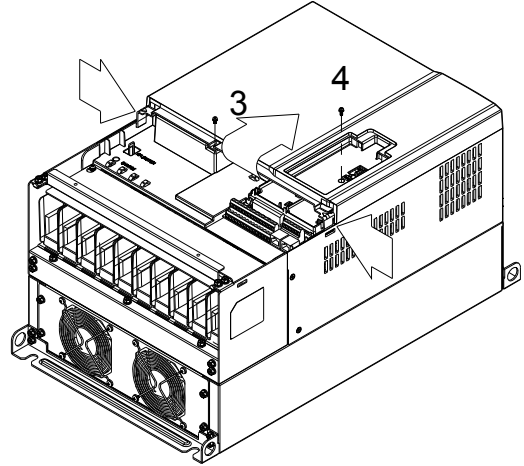


Figure 2

6. (Figure 3) Loosen screw 5 and disconnect the fan power. Screw torque: 10~12kg-cm (8.6~10.4in-lbf).

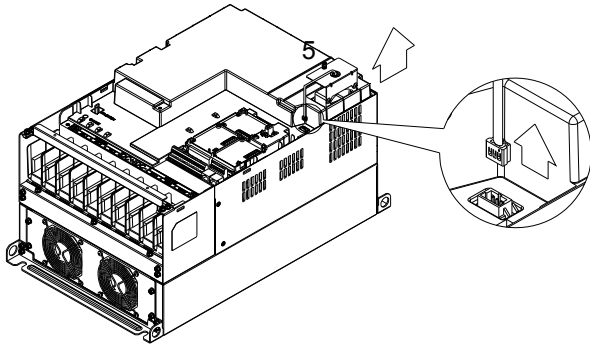


Figure 3

For heat sink fan

- Step1. (Figure 4) Loosen the screws. Screw torque: 24~26kg-cm (20.8~25.6in-lbf).
Step2. Disconnect fan power and pull out the fan. (As shown in the larger picture)

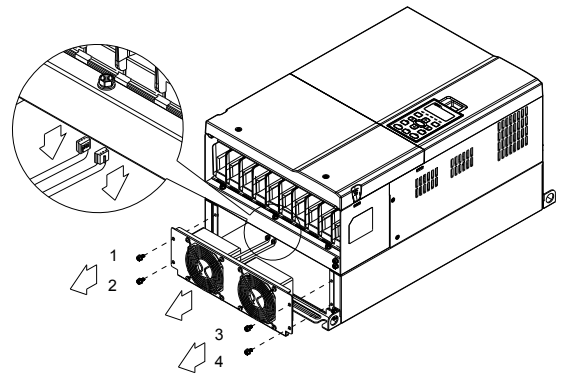


Figure 4

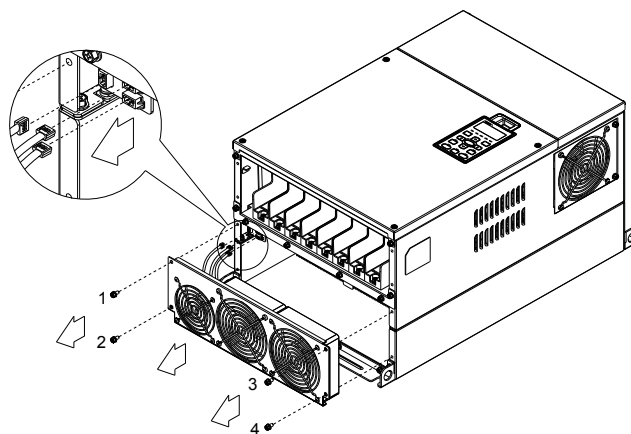
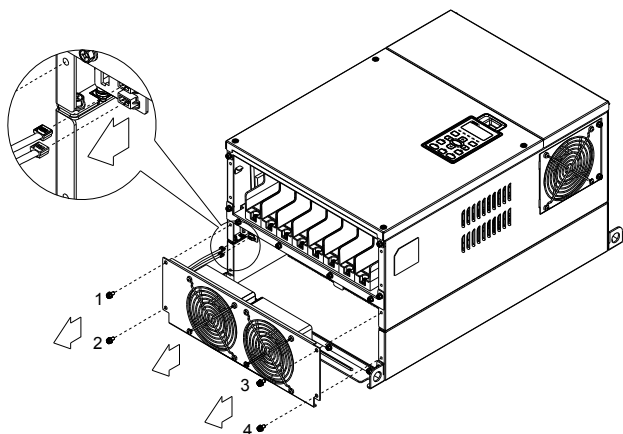
Frame E

Applicable model:

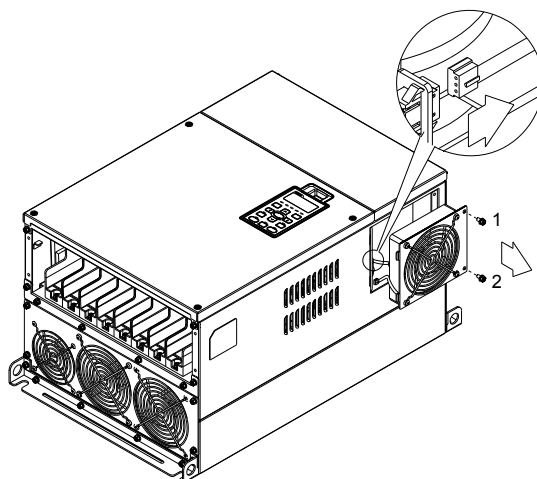
VFD450CH23A-00/21; VFD550CH23A-00/21; VFD900CH43A-00/21; VFD1100CH43A-00/21

Loosen screw 1~4 (as shown in the figure below), and disconnect the fan power then remove the fan. Screw torque: 24~26kg-cm (20.8~25.6in-lbf).

Loosen screw 1~4(as shown in the figure below), and disconnect the fan power then remove the fan. Screw torque: 24~26kg-cm (20.8~25.6in-lbf).



Loosen screw 1 and screw 2 (as shown in the figure below), and disconnect fan power before removing the fan. Screw torque: 24~26kg-cm (20.8~25.6in-lbf).

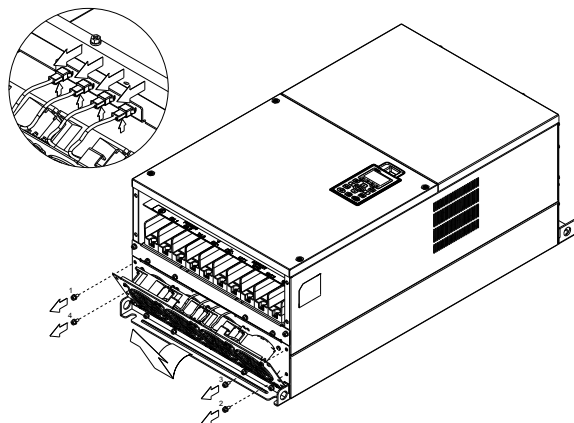
**Frame F**

Applicable model

VFD750CH23A-00/21; VFD1320CH43A-00/21

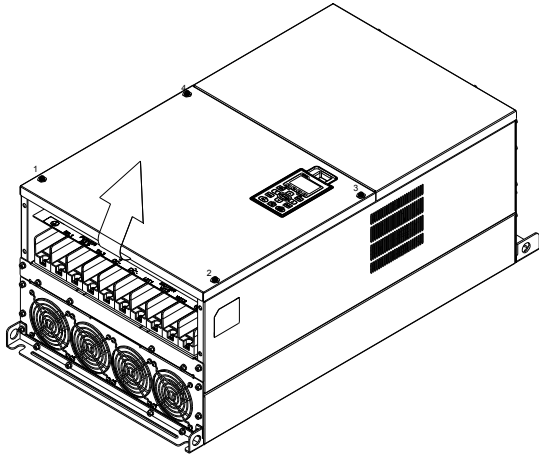
Fan model 『MKC-FFKM』

Loosen the screws and removes the fan (as shown in figure below). Screw torque: 24~26kg-cm (20.8~22.6lb-in)』

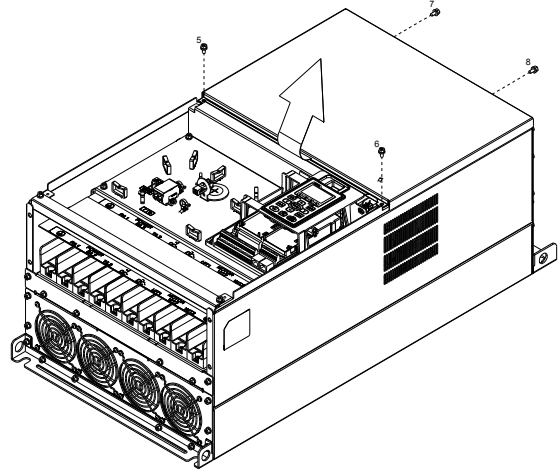


Fan model 『MKC-FFKB』

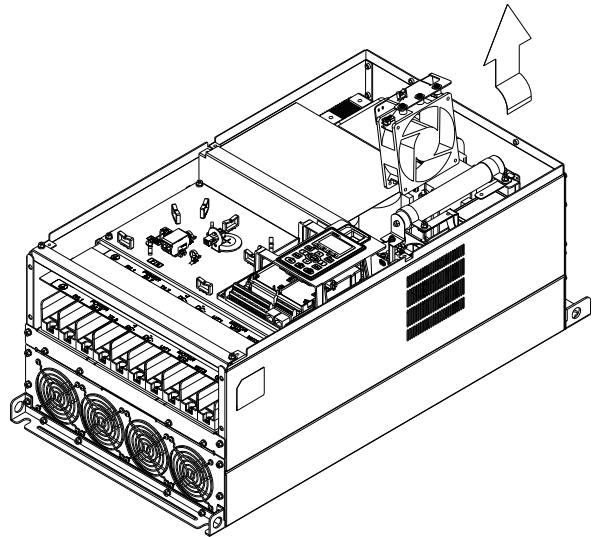
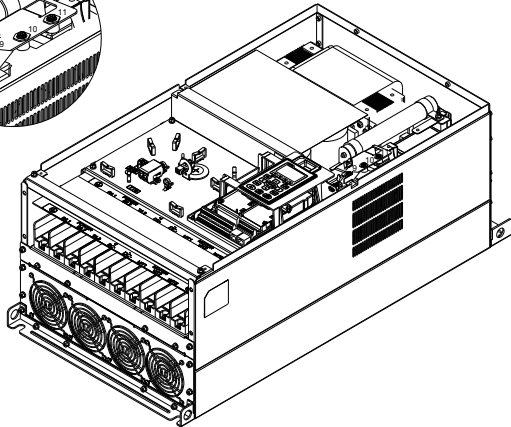
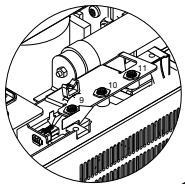
(1) Loosen the screw (as shown in figure below) and removes the cover. Screw torque: 14~16kg-cm (12.2~13.9lb-in).



(2) Loosen the screw (as shown in figure below) and removes the cover. Screw torque: 24~26kg-cm (20.8~22.6lb-in).



(3) Loosen the screws and remove the fan. (As shown in the figure below) Screw torque: 24~26kg-cm (20.8~22.6lb-in).



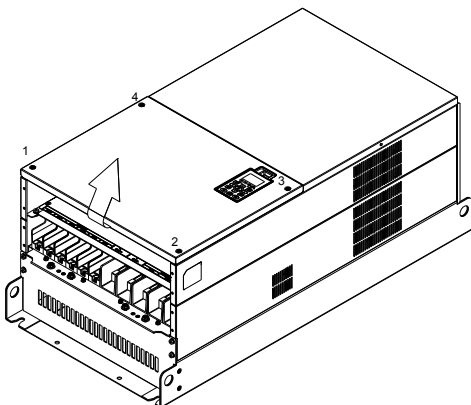
Frame G

Applicable model

VFD1600CH43A-00/21; VFD1850CH43A-00/21; VFD2200CH43A-00/21

Fan model 『MKC-GFKM』

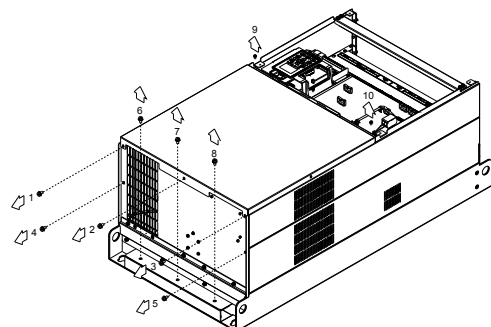
(1) Loosen the screw (as shown in figure below) and remove the cover. Screw torque: 24~26kg-cm (20.8~22.6lb-in).



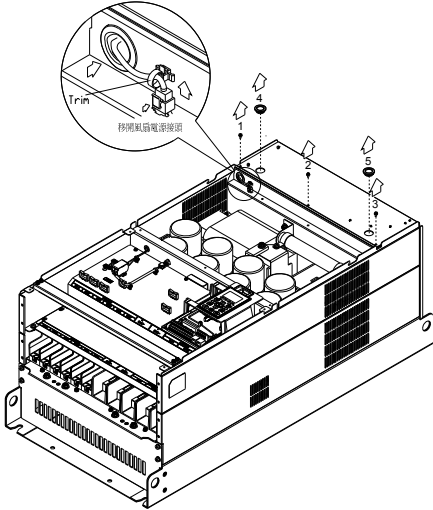
(2) For 1~8 shown in the figure: Loosen the screws
Screw torque: 35~40kg-cm (30.4~34.7lb-in)

For 9~10 shown in the figure: Loosen the screws and removes the cover.

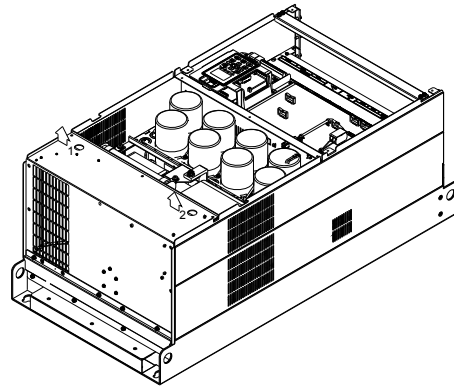
Screw torque: 24~26kg-cm (20.8~22.6lb-in).



(3) Loosen screw 1, 2, 3 and remove the protective ring (as shown in figure below) Screw torque: 15~20kg-cm (12.2~13.9lb-in).



(4) Lift the fan by putting your finger through the protective holes, as indicates in 1 and 2 on the figure.



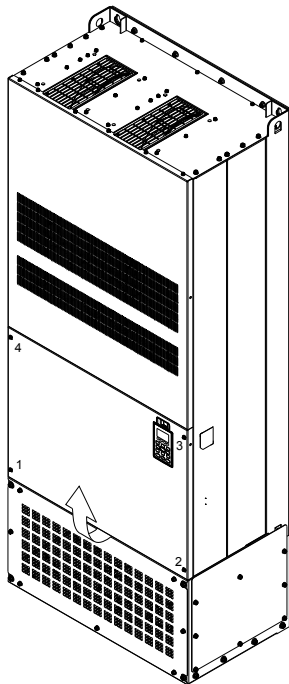
Frame H

Applicable model

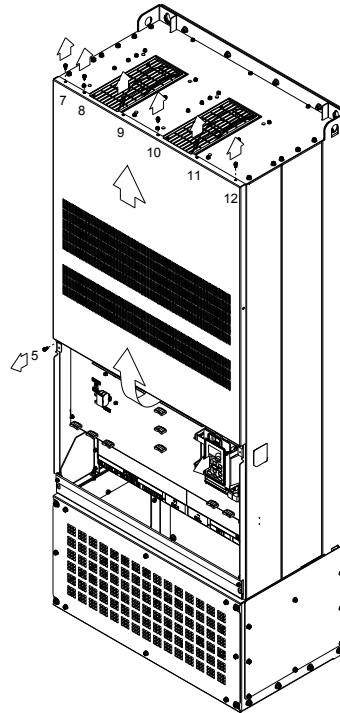
VFD2800CH43A-00; VFD2800CH43C-00/21

Fan model 『MKC-HFKM』

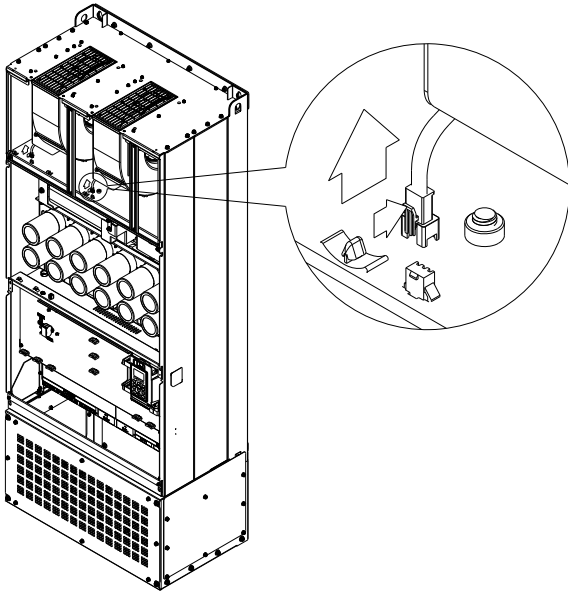
(1) Loosen the screw and remove the top cover.
Screw torque: 14~16kg-cm (12.2~13.9lb-in)



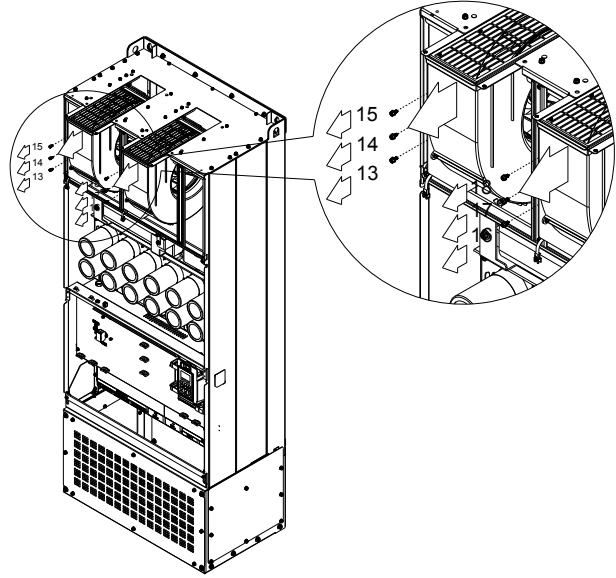
(2) Loosen the screw and remove the top cover.
Screw torque: 24~26kg-cm (20.8~22.6lb-in).



(3) Disconnect the fan.



(4) Loosen the screw and remove the fan. Make sure fan power is properly disconnected before removal. Screw torque: 24~26kg-cm (20.8~22.6lb-in).



7-12 Flange Mounting Kit

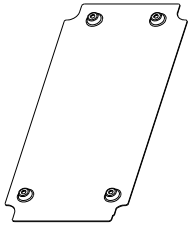
Applicable Models, Frame A~F

Frame A

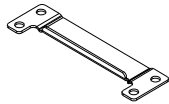
『MKC-AFM1』

Applicable model

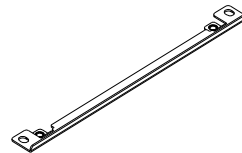
VFD015CH23A-21; VFD022CH23A-21; VFD022CH43A/4EA-21



Accessories 1*1



Accessories 2*2



Accessories 3*2

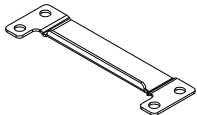
Screw 1 *4
M3*P 0.5; L=6mm

Screw 2*8
M6*P 1.0; L=16mm

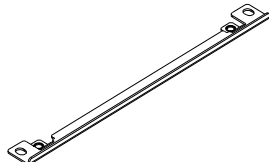
『MKC-AFM』

Applicable model

VFD007CH23A-21; VFD007CH43A/4EA-21; VFD015CH43A/4EA-21; VFD037CH23A-21; VFD037CH43A/4EA-21;
VFD055CH43A/4EA-2



Accessories 2*2

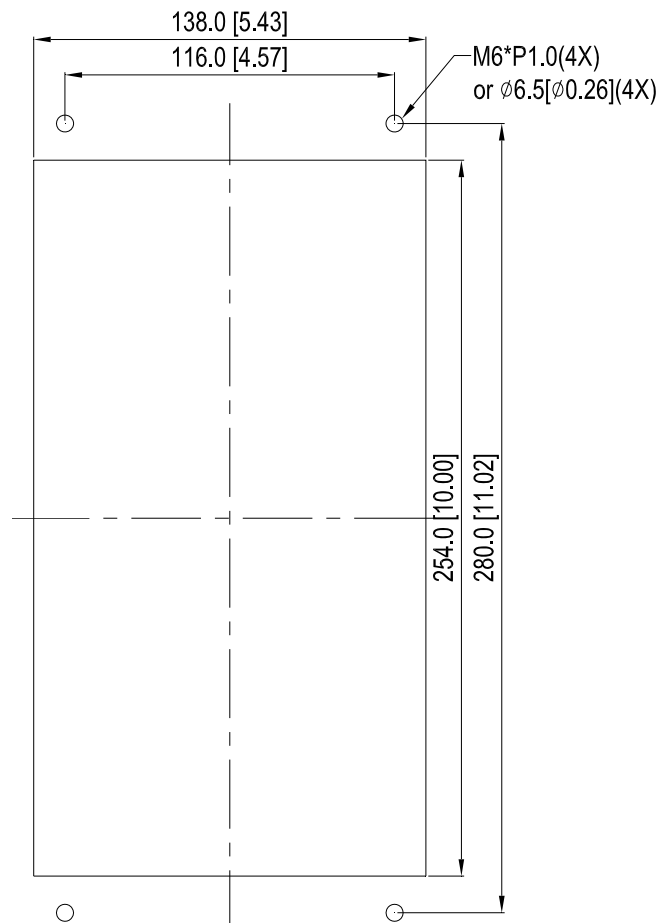


Accessories t 3*2

Screw *8
M6*P 1.0; L=16mm

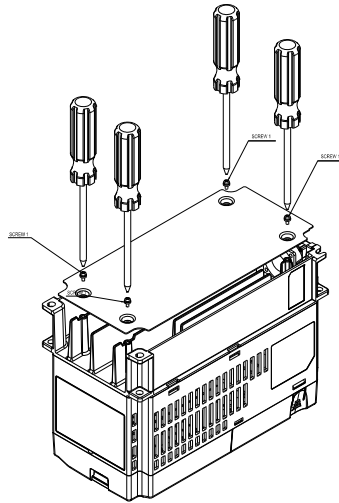
Cutout dimension

Unit: mm [inch]

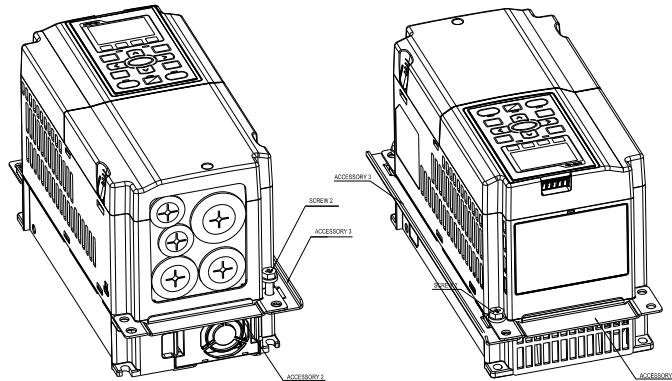


『MKC-AFM1』 Installation

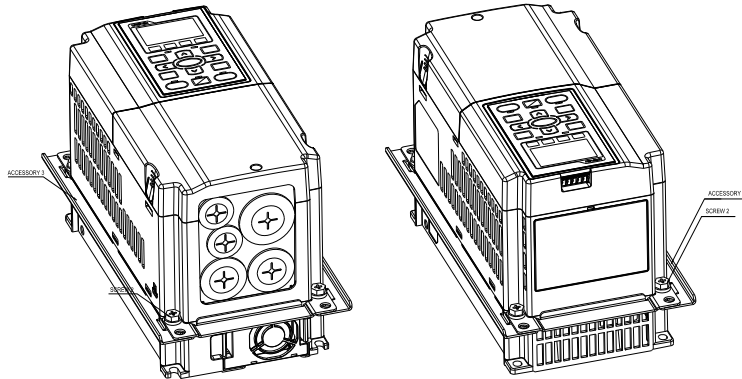
1. Install accessory 1 by fastening 4 of the screw 1(M3). Screw torque: 6~8kg-cm (5.21~6.94lb-in).



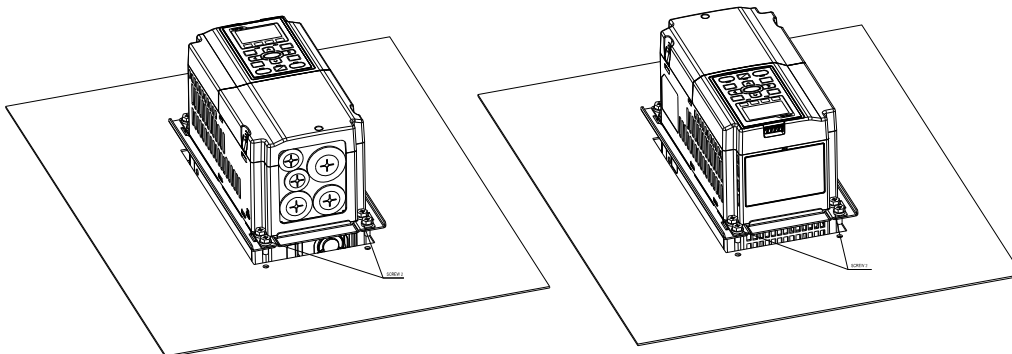
2. Install accessory 2&3 by fastening 2 of the screw 2(M6). Screw torque: 25~30kg-cm (5.21~6.94lb-in).



3. Install accessory 2&3 by fastening 2 of the screw 2(M6). Screw torque: 25~30kg-cm (5.21~6.94lb-in).

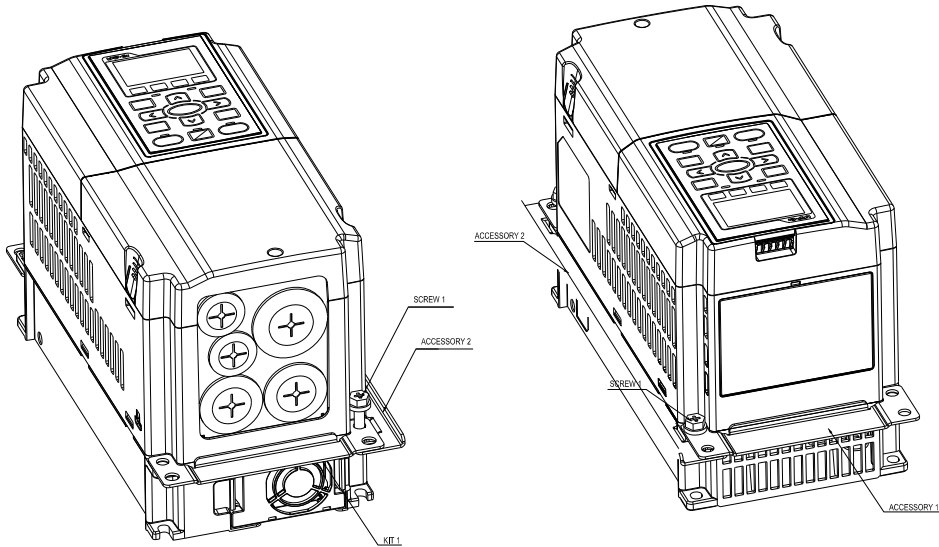


4. Plate installation, place 4 of the screw 2 (M6) through accessory 2&3 and the plate then fasten the screws. Screw torque: 25~30kg-cm (5.21~6.94lb-in).

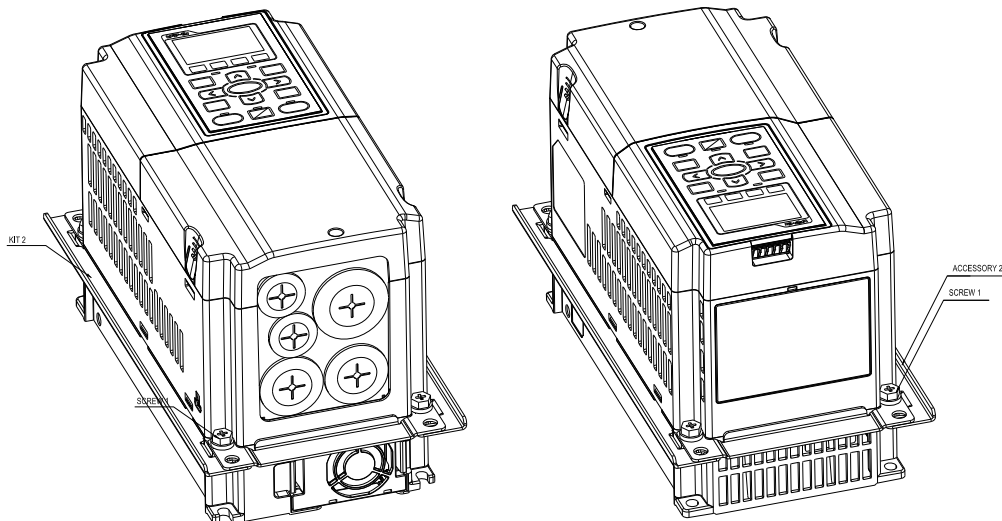


『MKC-AFM』 Installation

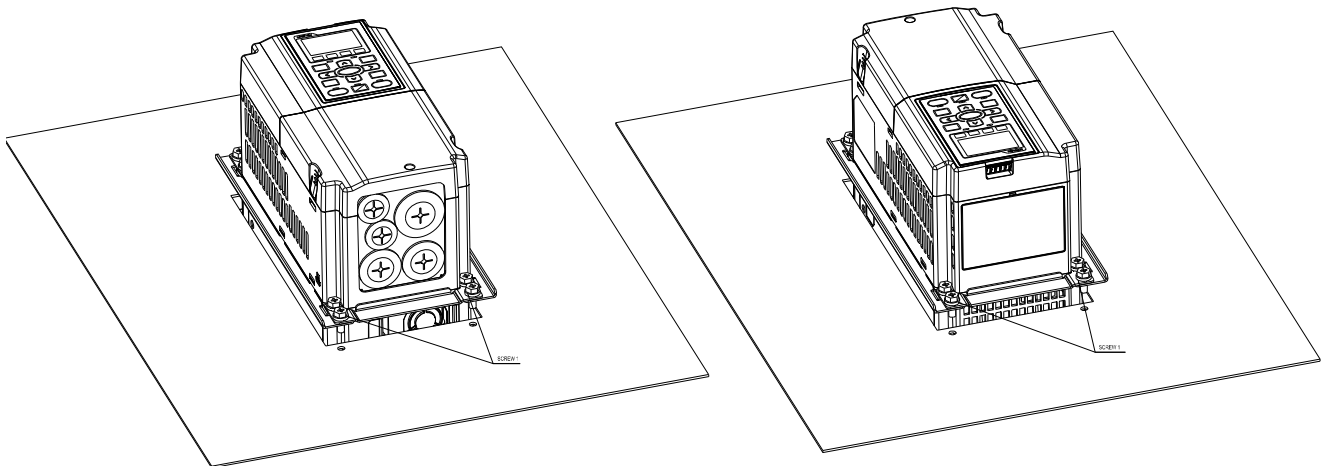
1. Install accessory 1 & 2 by fastening 2 of the screw 1 (M3). Screw torque: 25~30kg-cm (5.21~6.94lb-in). (As shown in following figure)



2. Install accessory 1 & 2 by fastening 2 of the screw 1 (M3). Screw torque: 25~30kg-cm (5.21~6.94lb-in). (As shown in following figure)



3. Plate installation, place 4 of the screw 2 (M6) through accessory 1&2 and the plate then fasten the screws. Screw torque: 25~30kg-cm (5.21~6.94lb-in). (As shown in following figure)

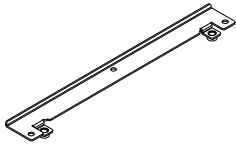


Frame B

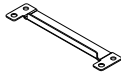
『MKC-BFM』

Applicable model

VFD055CH23A-21;VFD075CH23A-21;VFD110CH23A-21;VFD075CH43A/4EA-21;VFD110CH43A/4EA-21;
VFD150CH43A/4EA-21



Accessories 1*2

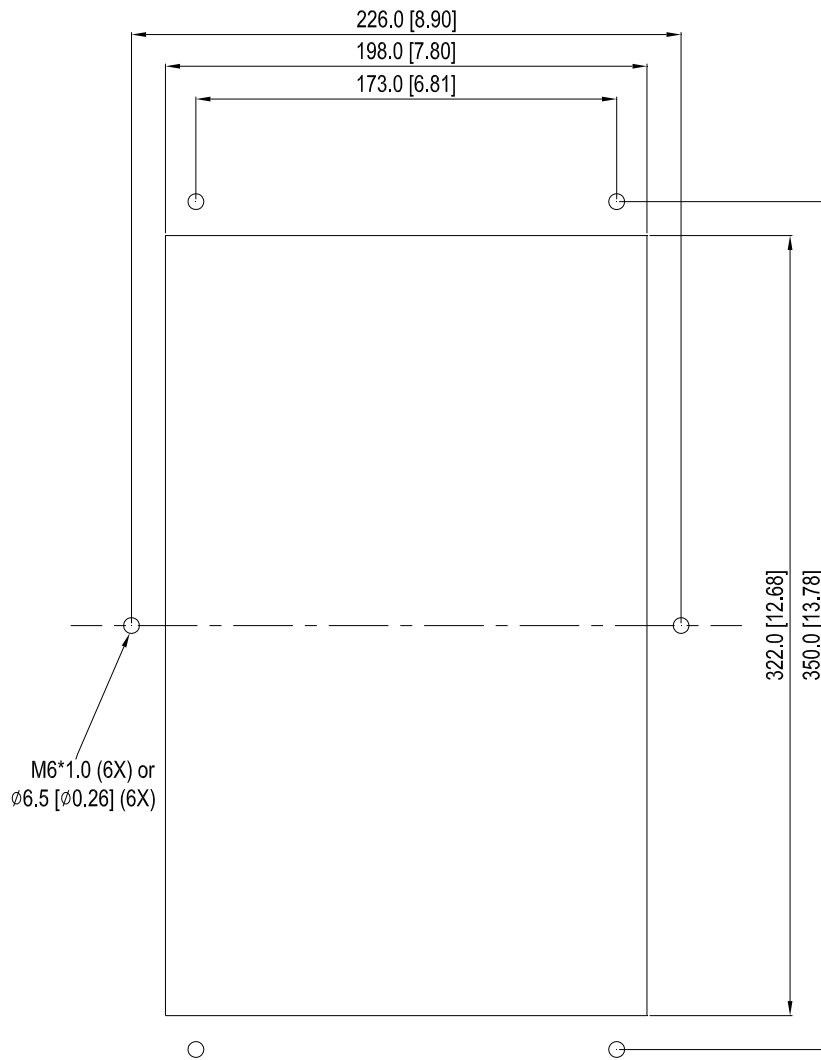


Accessories 2*2

Screw 1 *4 ~ M8*P 1.25;
Screw 2*6 ~ M6*P 1.0;

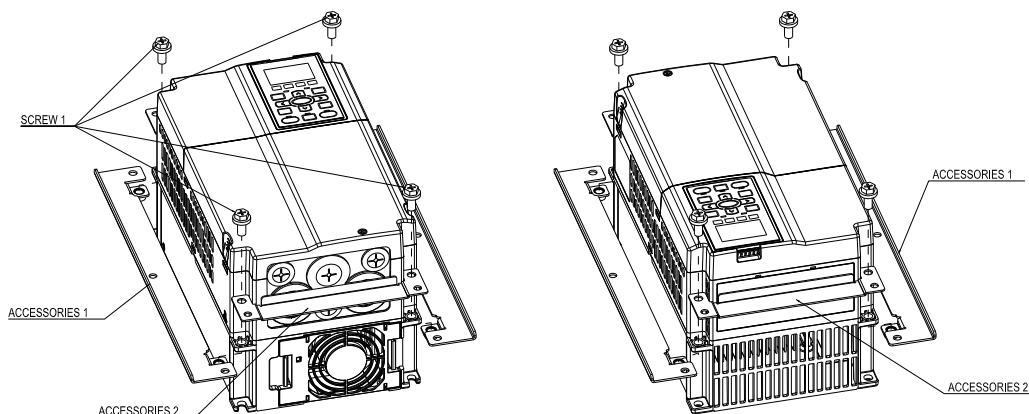
Cutout dimension

Unit: mm [inch]

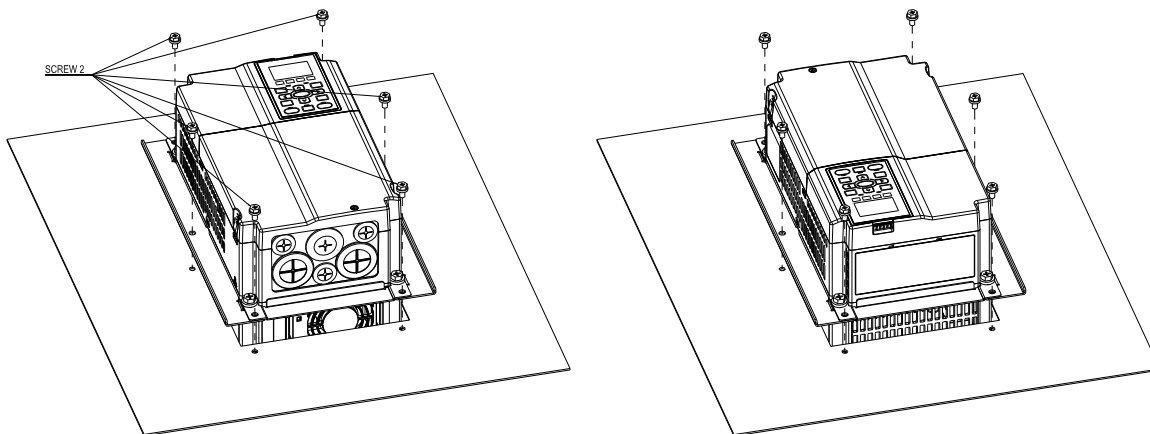


『MKC-BFM』 Installation

1. Install accessory 1 & 2 by fastening 4 of the screw 1 (M8). Screw torque: 40~45kg-cm (34.7~39.0lb-in). (As shown in the following figure)



2. Plate installation, place 6 of the screw 2 (M6) through accessory 1&2 and the plate then fasten the screws. Screw torque: 25~30kg-cm (5.21~6.94lb-in). (As shown in the following figure)

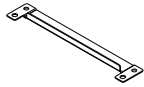
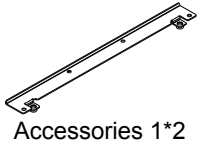


Frame C

『MKC-CFM』

Applicable model

VFD150CH23A-21; VFD185CH23A-21; VFD185CH43A/4EA-21; VFD220CH43A/4EA-21; VFD300CH43A/4EA-21



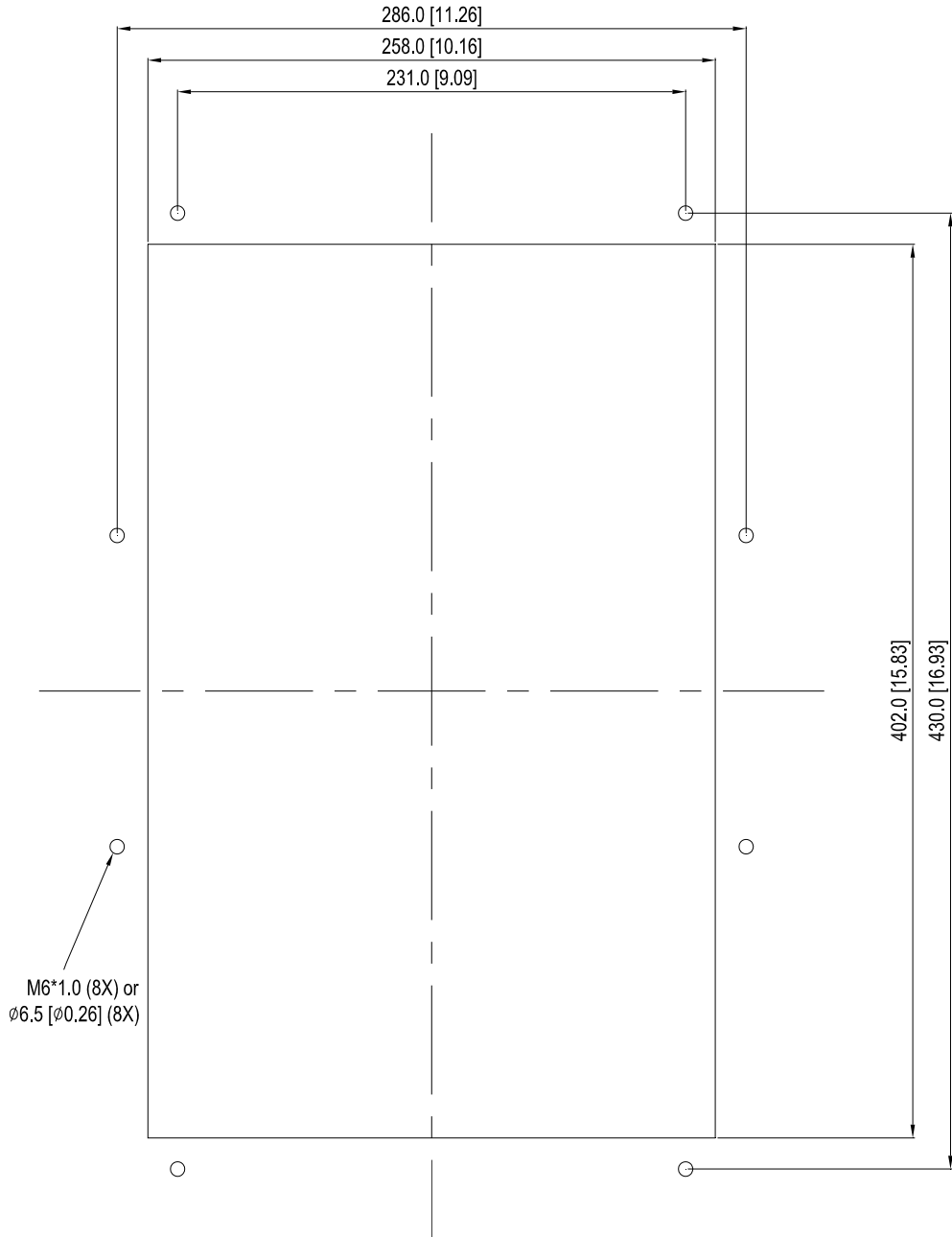
Screw 1*4 ~ M8*P 1.25;
Screw 2*8 ~ M6*P 1.0;

Accessories 1*2

Accessories 2*2

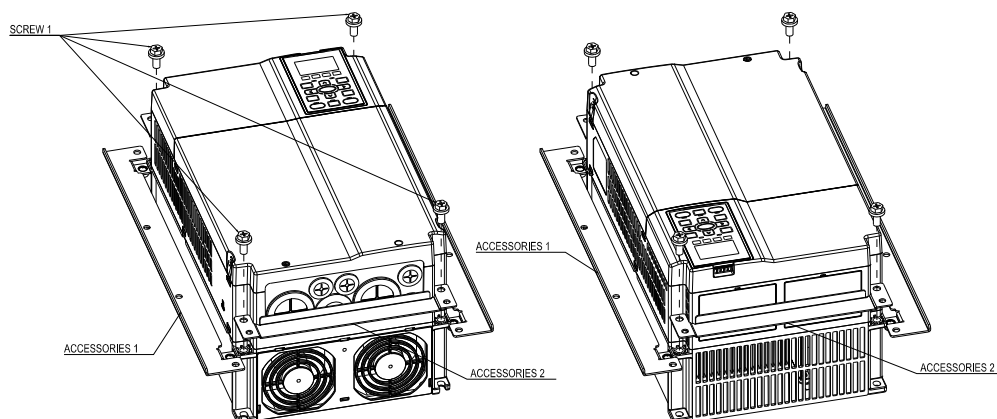
Cutout dimension

Unit: mm [inch]

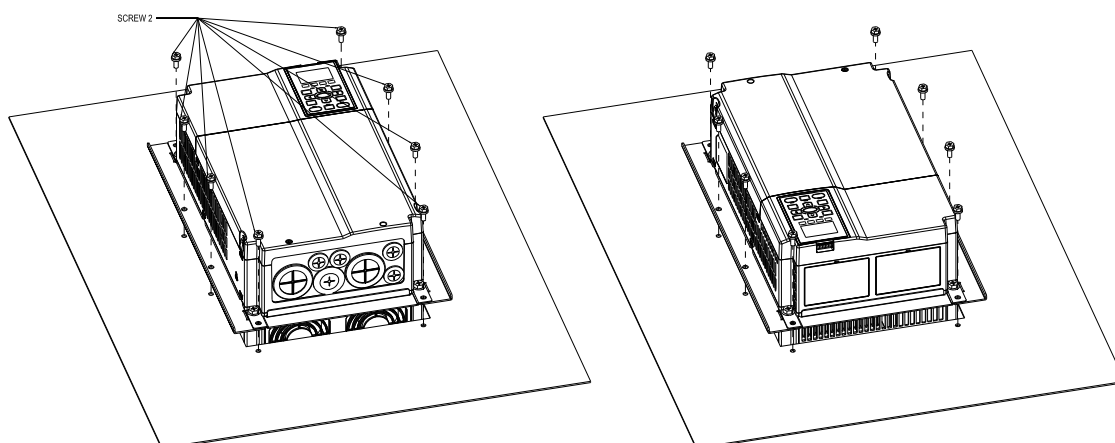


『MKC-CFM』 Installation

1. Install accessory 1 & 2 by fastening 4 of the screw 1 (M8). Screw torque: 50~55kg-cm (43.4~47.7lb-in). (As shown in the following figure)



2. Plate installation, place 8 of the screw 2 (M6) through accessories 1&2 and the plate then fasten the screws. Screw torque: 25~30kg-cm (5.21~6.94lb-in). (As shown in the following figure)



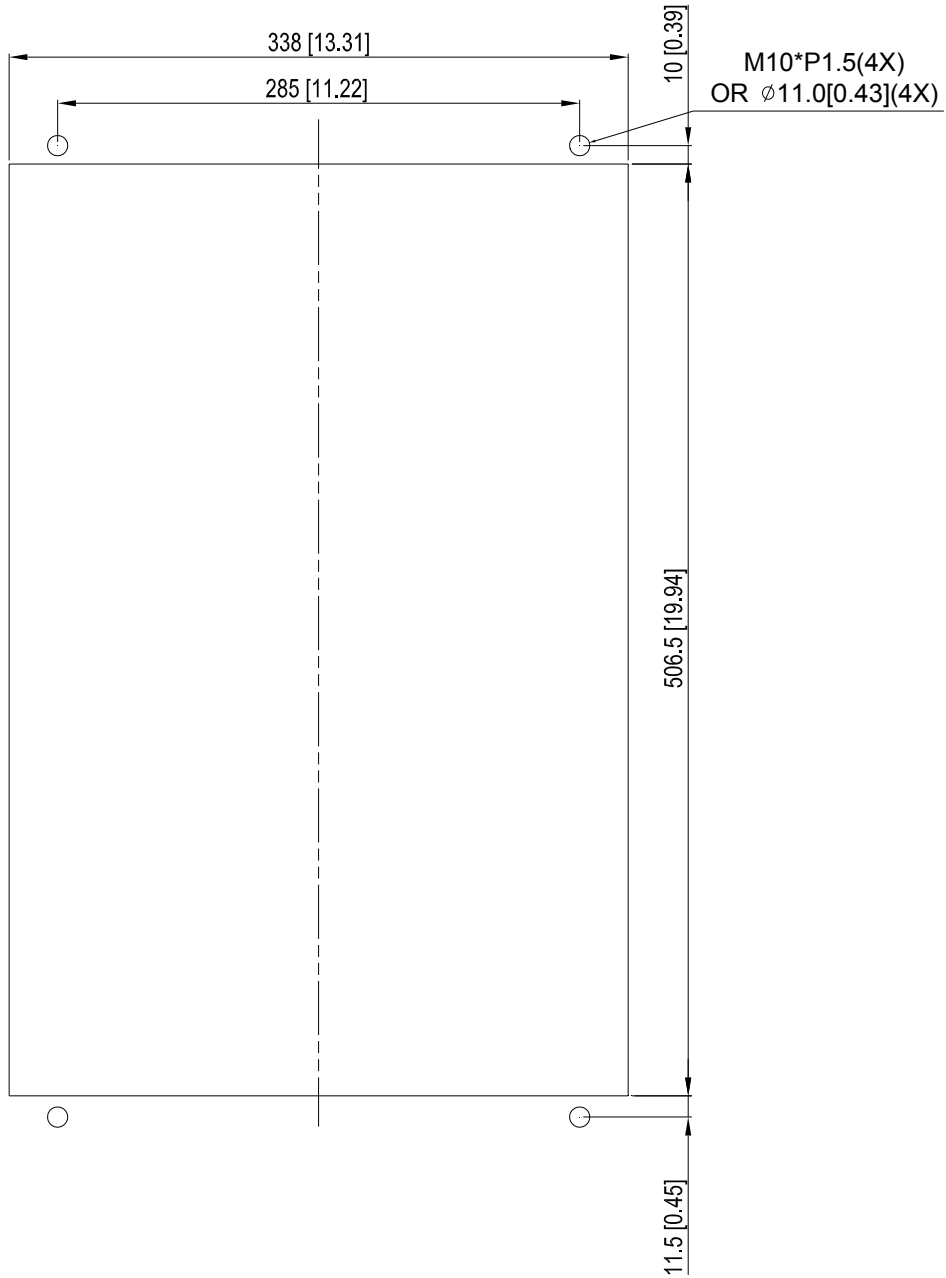
Frame D

Applicable model

VFD220CH23A-00/21; VFD300CH23A-00/21; VFD370CH23A-00/21; VFD370CH43A-00/21;
VFD450CH43A-00/21; VFD550CH43A-00/21; VFD750CH43A-00/21

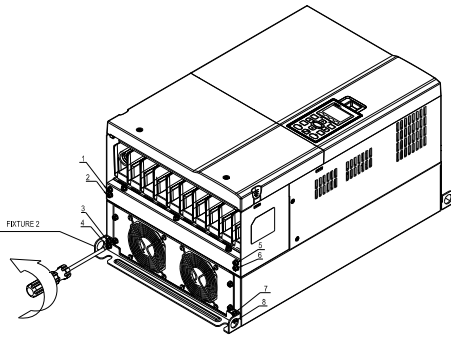
Cutout dimension

Unit: mm [inch]

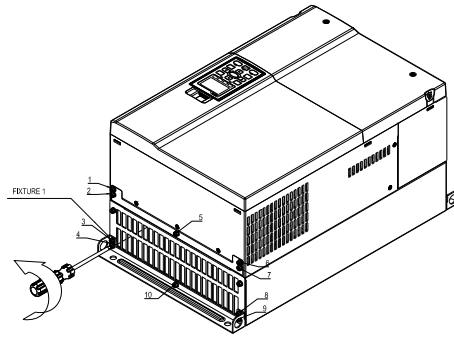


Frame D0&D&E

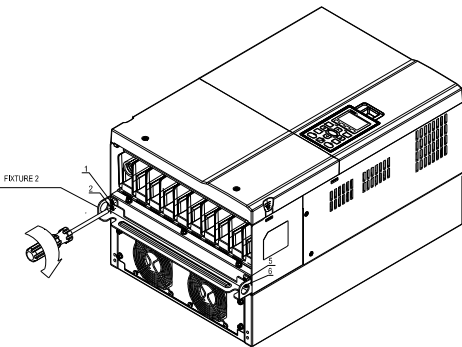
1. Loosen 8 screws and remove Fixture 2 (as shown in the following figure).



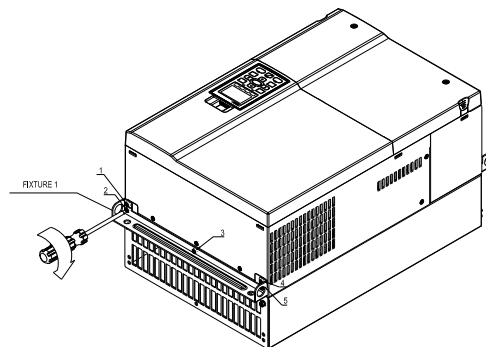
2. Loosen 10 screws and remove Fixture 1 (as shown in the following figure).



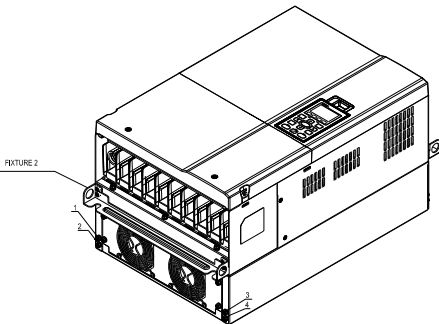
3. Fasten 4 screws (as shown in the following figure).
Screw torque: 30~32kg-cm (26.0~27.8lb-in).



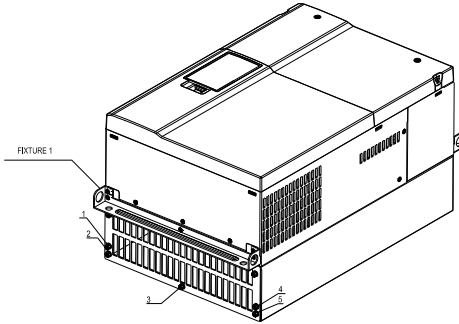
4. Fasten 5 screws (as shown in the following figure).
Screw torque: 30~32kg-cm (26.0~27.8lb-in).



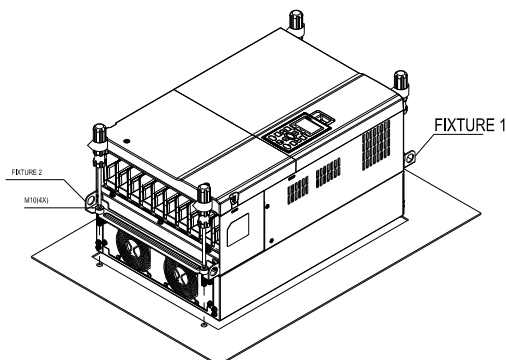
5. Fasten 4 screws (as shown in the following figure).
Screw torque: 24~26kg-cm (20.8~22.6lb-in).



6. Fasten 5 screws (as shown in the following figure).
Screw torque: 24~26kg-cm (20.8~22.6lb-in).



7. Place 4 screws (M10) through Fixture 1&2 and the plate then fasten the screws. (as shown in the following figure)
Screw torque: 200~240kg-cm (173.6~208.3lb-in).



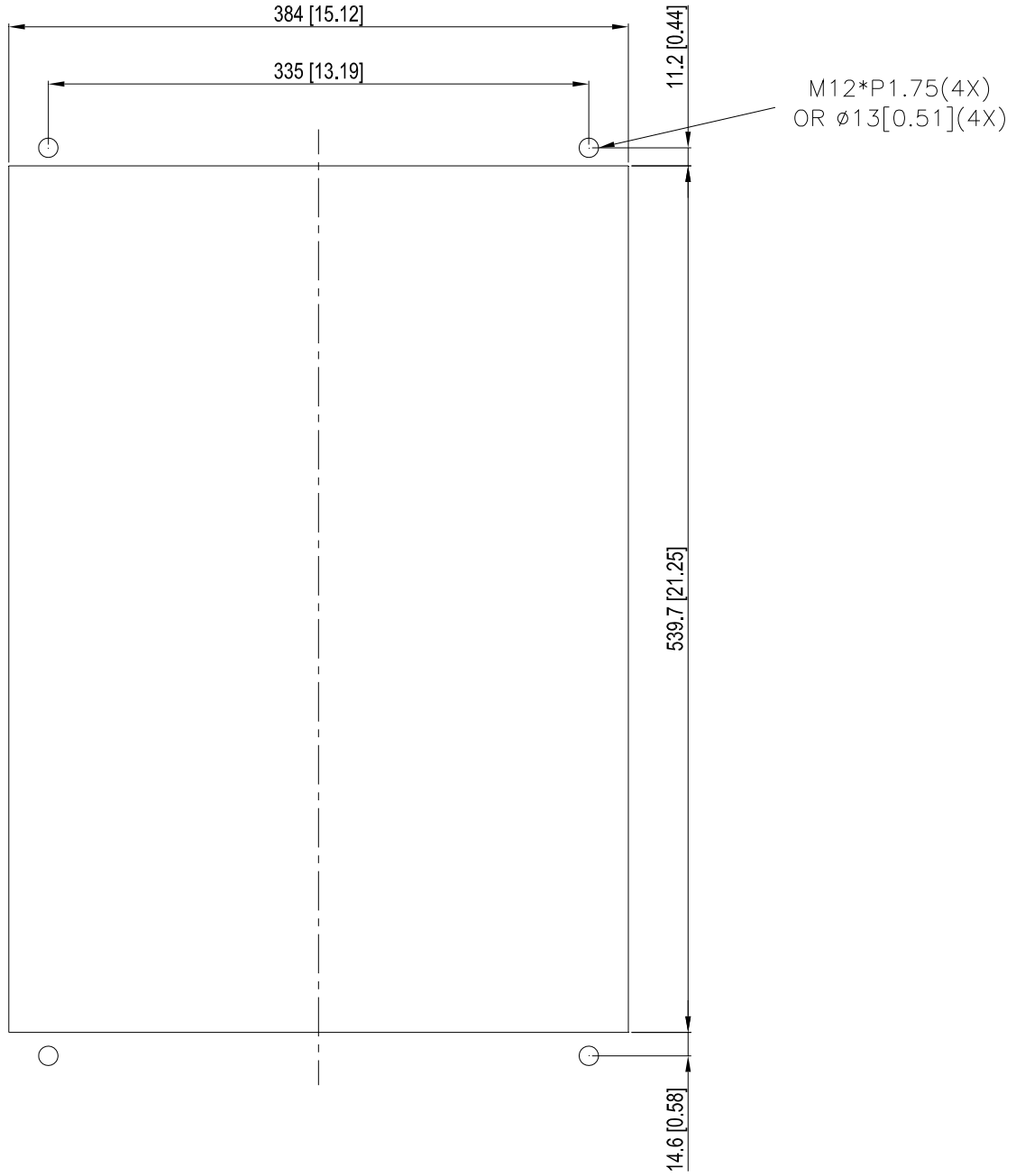
Frame E

Applicable model

VFD450CH23A-00/21; VFD550CH23A-00/21; VFD900CH43A-00/21; VFD1100CH43A-00/21

Cutout dimension

Unit: mm [inch]



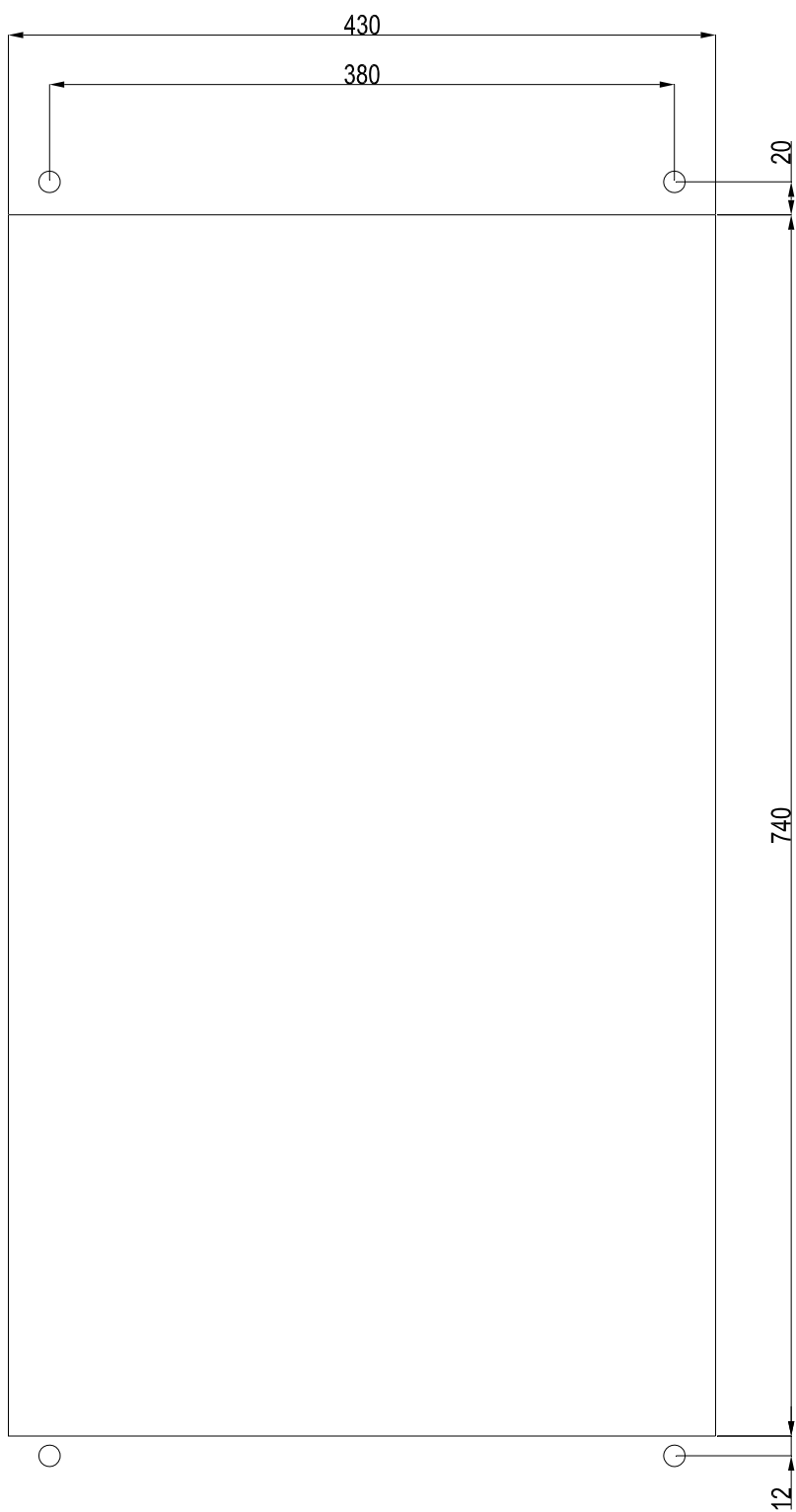
Frame F

Applicable model

VFD750CH23A-00/21; VFD1320CH43A-00/21

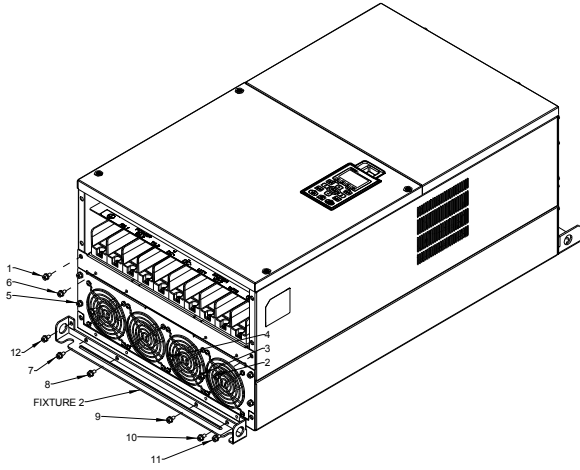
Cutout dimension

Unit: mm [inch]

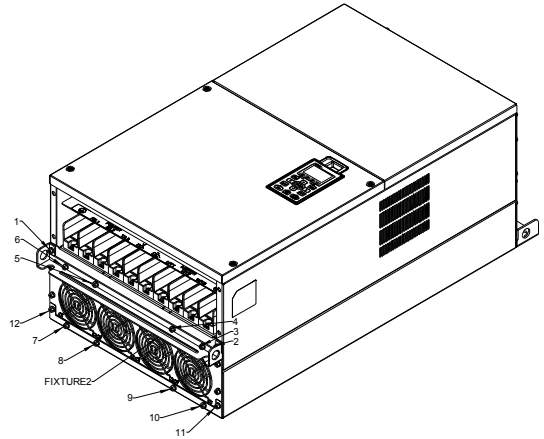


Frame F

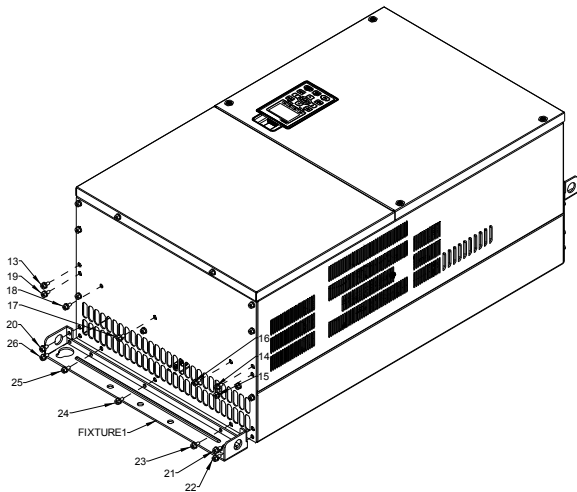
1. Loosen 12 screws and remove Fixture 2.



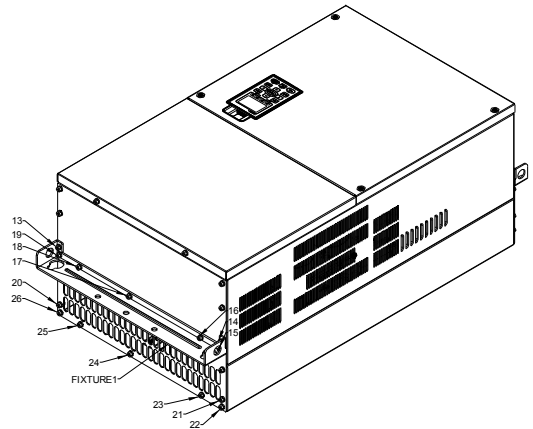
2. Loosen 12 screws and remove Fixture 2.
Screw torque: 24~26kg-cm (20.8~22.6lb-in).



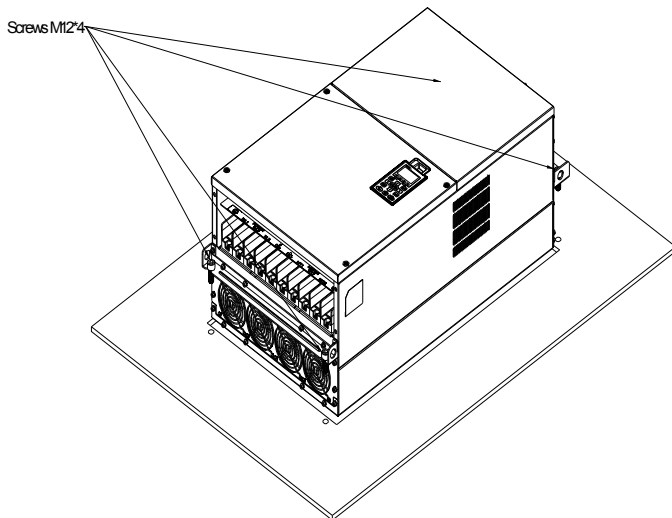
3. Loosen screw 13 ~26 and remove Fixture 1.



4. Install Fixture 1 by fasten screw 13 ~26
Screw torque: 24~26kg-cm (20.8~22.6lb-in).



5. Place 4 of the M12 screws through Fixture 1&2 and plate then fasten the screws.
Screw torque: 300~400kg-cm (260~347lb-in).



7-13 USB/RS-485 Communication Interface IFD6530

Warning

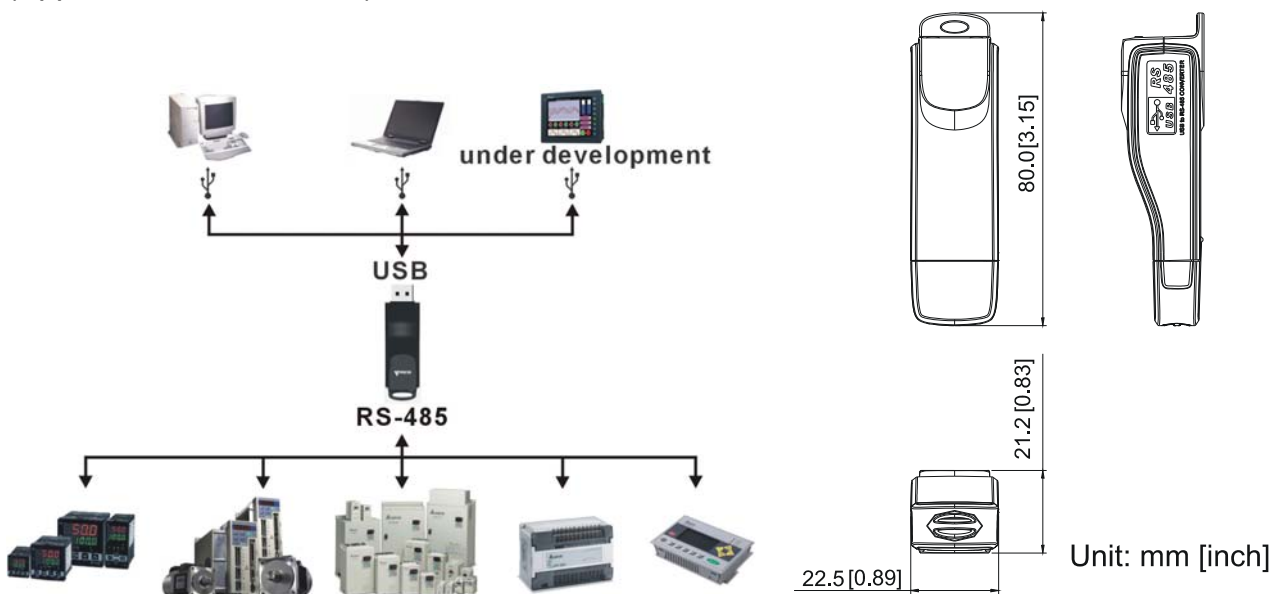
- ✓ Please thoroughly read this instruction sheet before installation and putting it into use.
- ✓ The content of this instruction sheet and the driver file may be revised without prior notice. Please consult our distributors or download the most updated instruction/driver version at http://www.delta.com.tw/product/em/control/cm/control_cm_main.asp

1. Introduction

IFD6530 is a convenient RS-485-to-USB converter, which does not require external power-supply and complex setting process. It supports baud rate from 75 to 115.2kbps and auto switching direction of data transmission. In addition, it adopts RJ-45 in RS-485 connector for users to wire conveniently. And its tiny dimension, handy use of plug-and-play and hot-swap provide more conveniences for connecting all DELTA IABU products to your PC.

Applicable Models: All DELTA IABU products.

(Application & Dimension)



2. Specifications

Power supply	No external power is needed
Power consumption	1.5W
Isolated voltage	2,500VDC
Baud rate	75, 150, 300, 600, 1,200, 2,400, 4,800, 9,600, 19,200, 38,400, 57,600, 115,200 bps
RS-485 connector	RJ-45
USB connector	A type (plug)
Compatibility	Full compliance with USB V2.0 specification
Max. cable length	RS-485 Communication Port: 100 m
Support RS-485 half-duplex transmission	

■ RJ-45



PIN	Description
1	Reserved
2	Reserved
3	GND
4	SG-

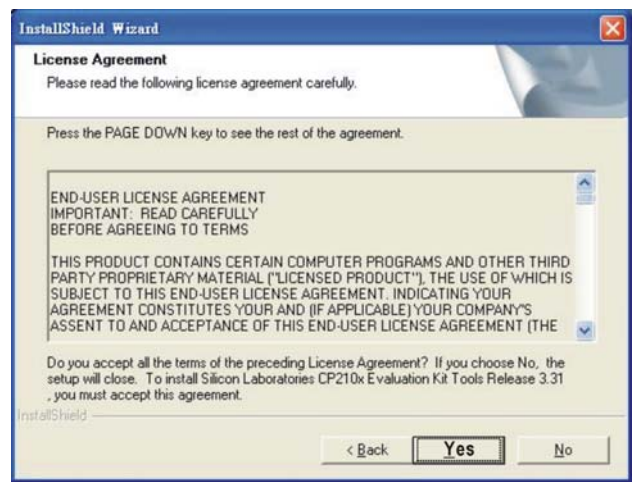
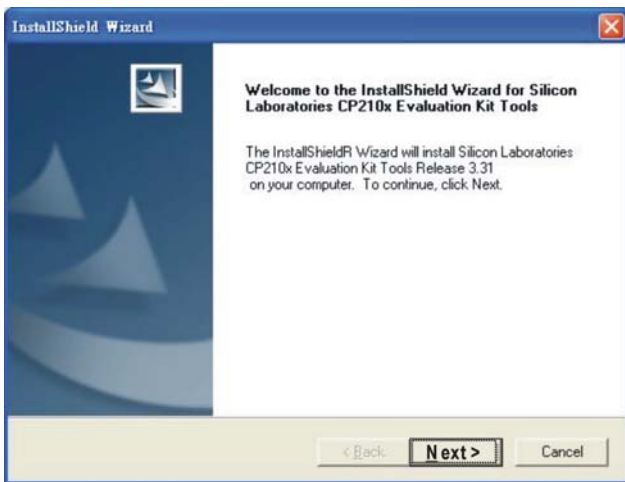
PIN	Description
5	SG+
6	GND
7	Reserved
8	+9V

3. Preparations before Driver Installation

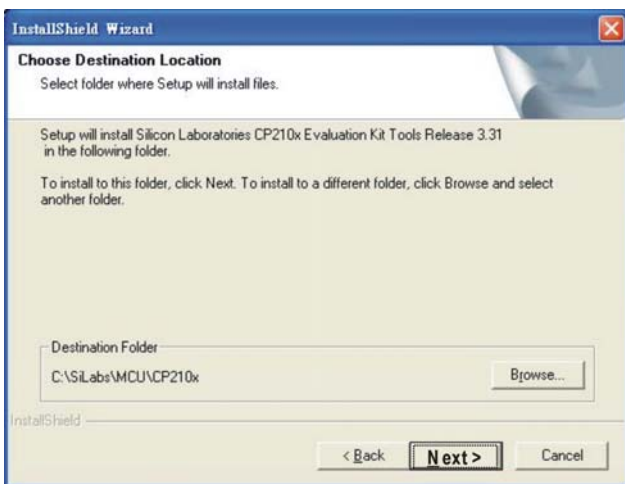
Please extract the driver file (IFD6530_Drivers.exe) by following steps. You could find driver file (IFD6530_Drivers.exe) in the CD supplied with IFD6530.

Note: DO NOT connect IFD6530 to PC before extracting the driver file.

STEP 1 **STEP 2**



STEP 3 **STEP 4**



STEP 5

You should have a folder marked SiLabs under drive C. c:\ SiLabs

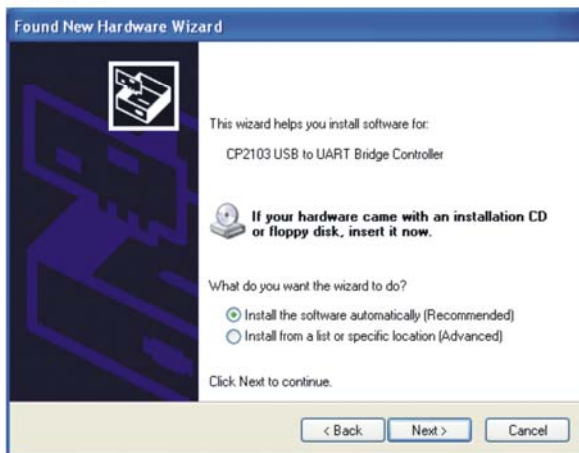
4. Driver Installation

After connecting IFD6530 to PC, please install driver by following steps.

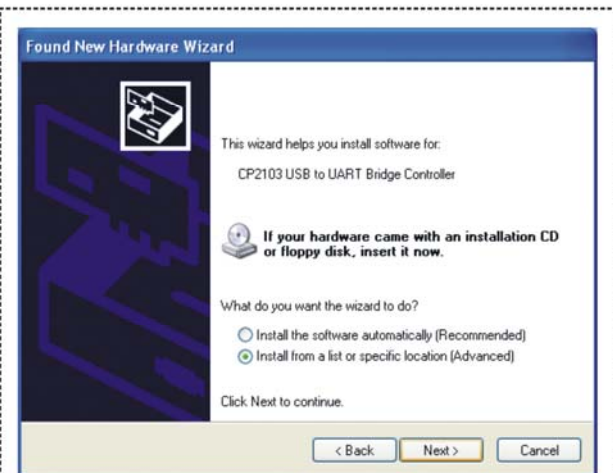
STEP 1



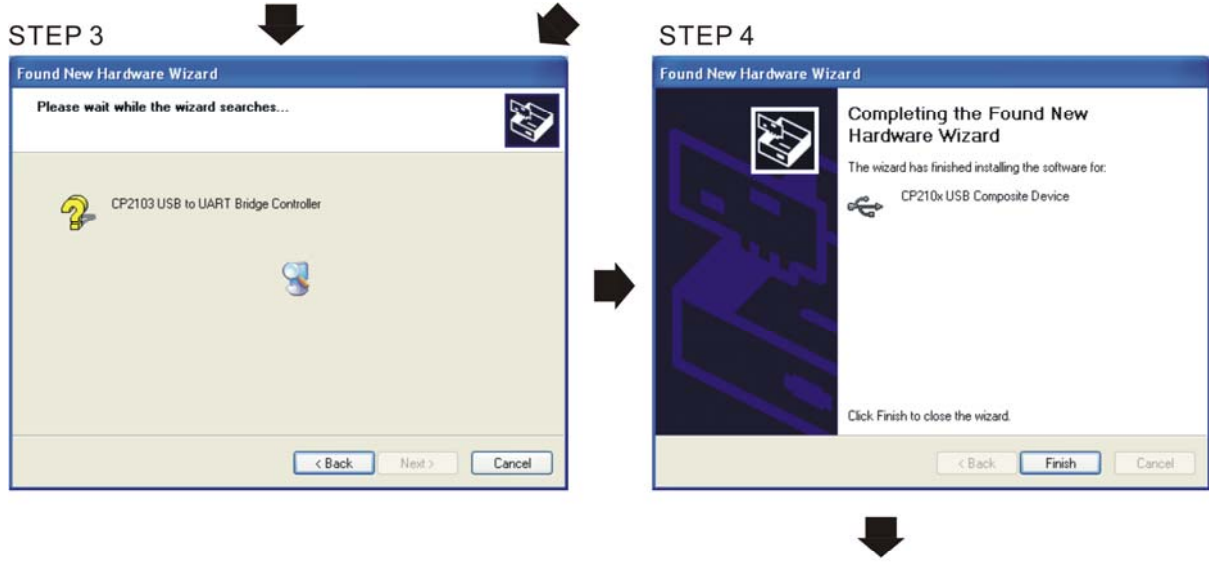
STEP 2



OR



Browse and select directory, or enter
C:\SiLabs\MCU\CP210x\WIN



STEP 5
Repeat Step 1 to Step 4 to complete COM PORT setting.

5. LED Display

1. Steady Green LED ON: power is ON.
2. Blinking orange LED: data is transmitting.

Chapter 8 Option Cards

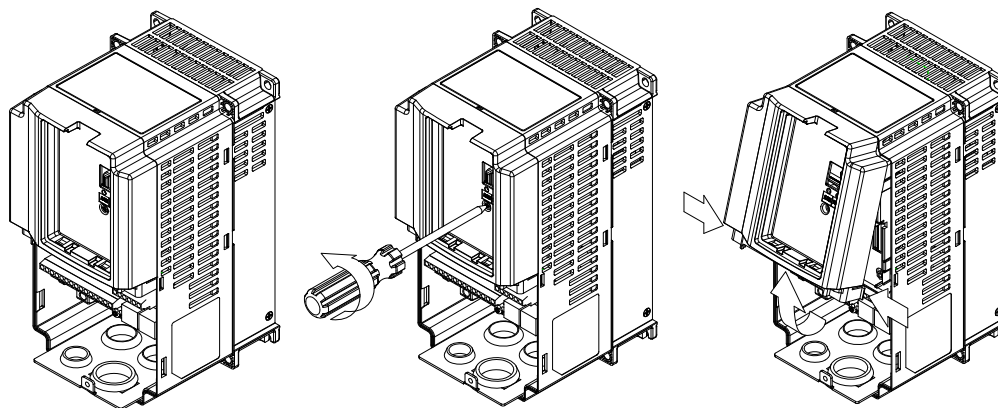
Please select applicable option cards for your drive or contact local distributor for suggestion.

To prevent drive damage during installation, please removes the digital keypad and the cover before wiring. Refer to the following instruction.

8-1 Removed key cover

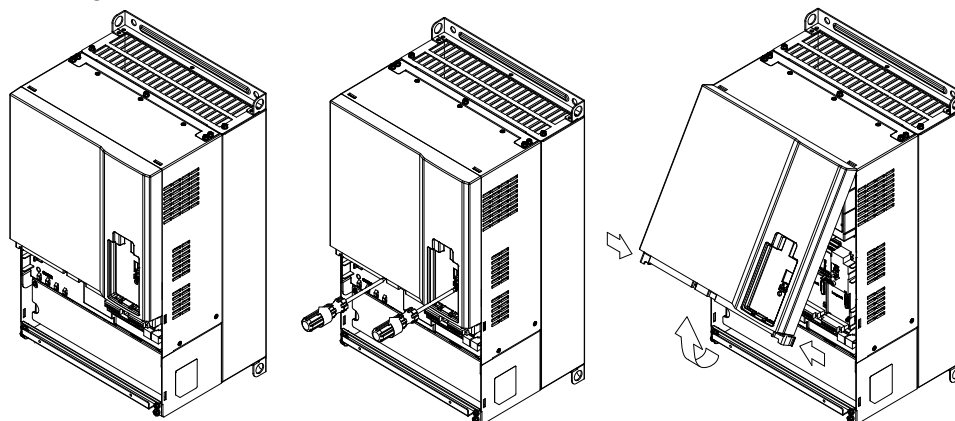
Frame A&B&C

Screw Torque: 8~10Kg-cm [6.9~8.7lb-in.]



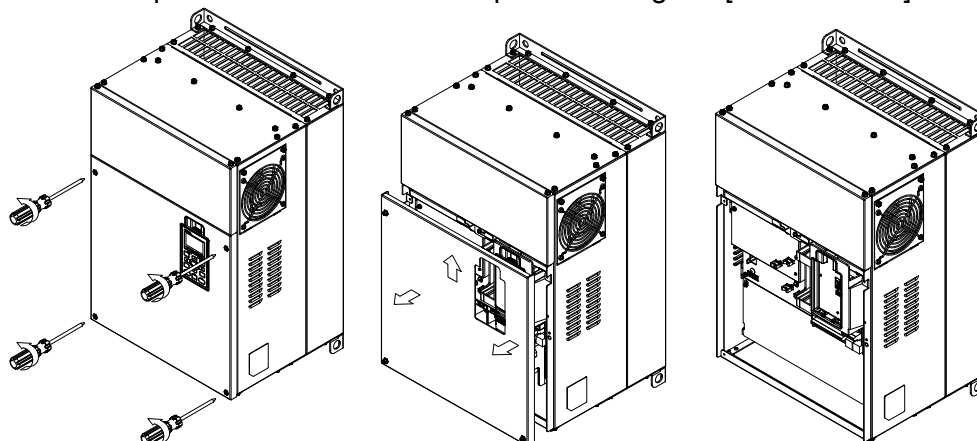
Frame D

Screw Torque: 8~10Kg-cm [6.9~8.7lb-in.]



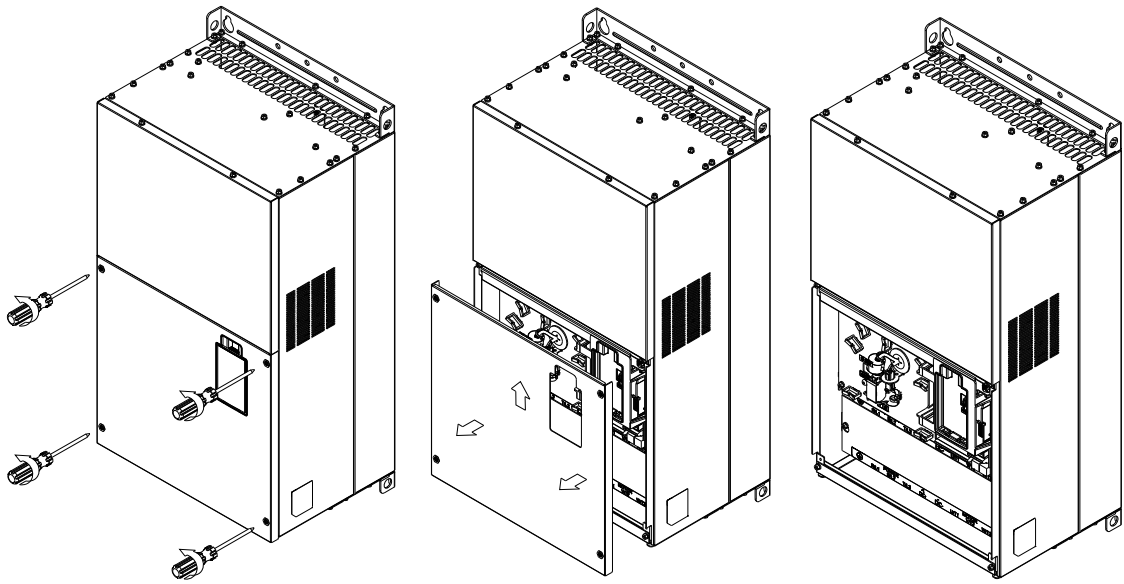
Frame E

Slightly lift the cover then pull to remove. Screw Torque: 12~15Kg-cm [10.4~13lb-in.]



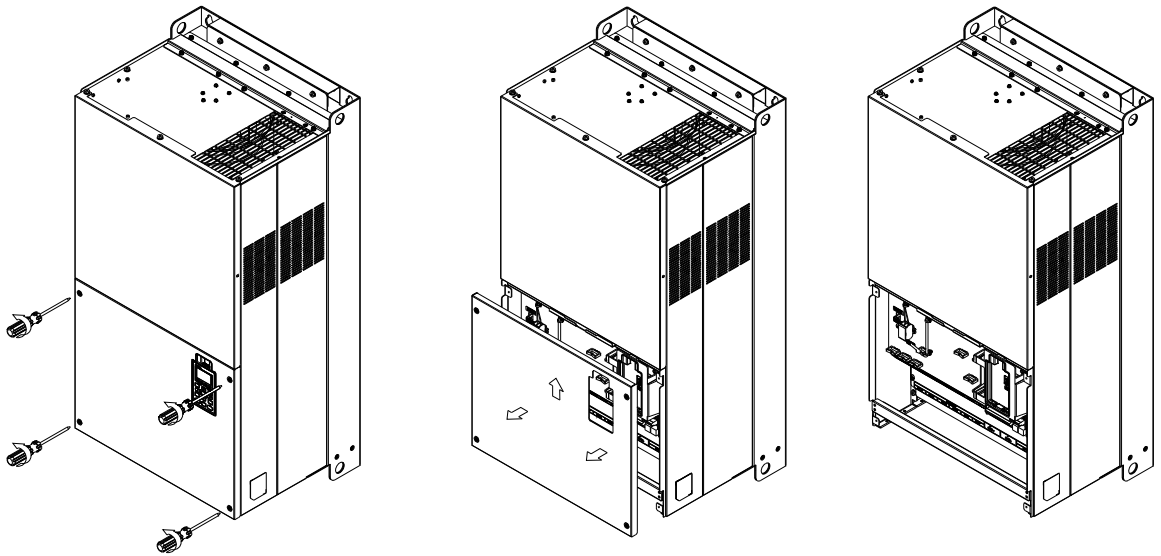
Frame F

Screw Torque: 12~ 15 Kg-cm [10.4~13lb-in.]



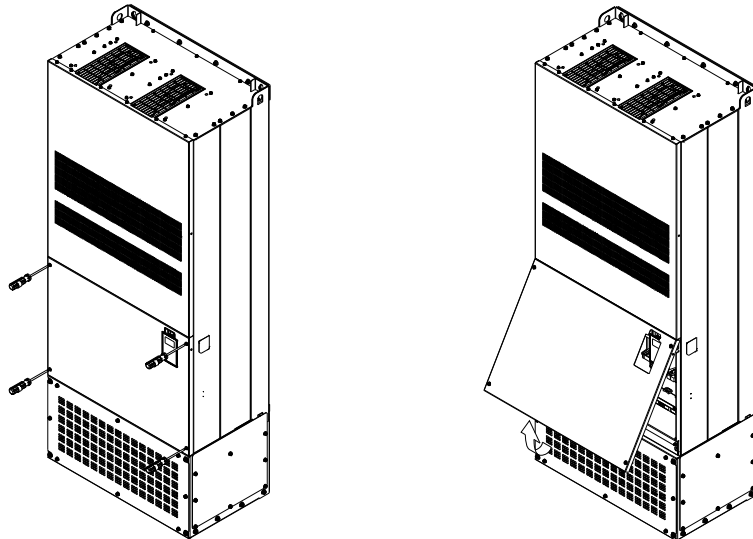
Frame G

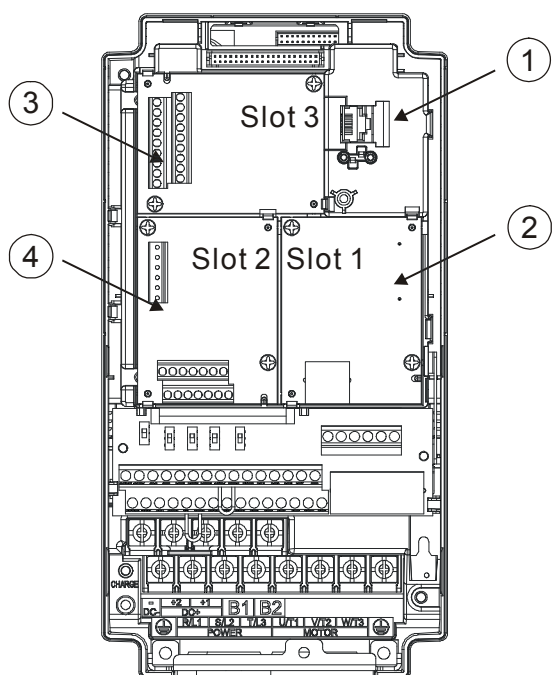
Screw Torque: 12~15Kg-cm [10.4~13lb-in.]



Frame H

Screw Torque: 14~16Kg-cm [12.15~13.89lb-in.]





1	<p>RJ45 (Socket) for digital keypad KPC-CC01; KPC-CE01</p> <p><u>Please refer to CH10 Digital Keypad for more details on KPC-CE01.</u></p> <p><u>Please refer to CH10 Digital Keypad for more details on optional accessory RJ45 extension cable.</u></p>
2	<p>Communication extension card (Slot 1)</p> <p><u>CMC-MOD01;</u> <u>CMC-PD01;</u> <u>CMC-DN01;</u> <u>CMC-EIP01;</u> <u>EMC-COP01;</u></p>
3	<p>I/O & Relay extension card (Slot 3)</p> <p><u>EMC-D42A;</u> <u>EMC-D611A;</u> <u>EMC-R6AA;</u> <u>EMC-BPS01;</u></p>
4	<p>PG Card (Slot 2)</p> <p><u>EMC-PG01L;</u> <u>EMC-PG01Q;</u> <u>EMC-PG01U;</u> <u>EMC-PG01R;</u></p>

8-2 Screws Speciation for option card terminals:

EMC-D42A <u>EMC-D611A</u> <u>EMC-BPS01</u>	Wire gauge	24~12AWG (0.205~3.31mm ²)
	Torque	4Kg-cm [3.47lb-in]
EMC-R6AA	Wire gauge	24~16AWG (0.205~1.31mm ²)
	Torque	6Kg-cm [5.21lb-in]
EMC-PG01L EMC-PG01Q EMC-PG01R EMC-PG01U	Wire gauge	30~16AWG (0.0509~1.31mm ²)
	Torque	2Kg-cm [1.74lb-in]

8-3 EMC-D42A

	Terminals	Descriptions
I/O Extension Card	COM	Common for Multi-function input terminals Select SINK(NPN)/SOURCE(PNP) in J1 jumper / external power supply
	MI10~ MI13	Refer to parameters 02-26~02-29 to program the multi-function inputs MI10~MI13. Internal power is applied from terminal E24: +24Vdc±5% 200mA, 5W External power +24VDC: max. voltage 30VDC, min. voltage 19VDC, 30W ON: the activation current is 6.5mA OFF: leakage current tolerance is 10µA
	MO10~MO11	Multi-function output terminals (photocoupler) Duty-cycle: 50% Max. output frequency: 100Hz Max. current: 50mA Max. voltage: 48Vdc
	MXM	Common for multi-function output terminals MO10, MO11(photocoupler) Max 48VDC 50mA

8-4 EMC-D611A

	Terminals	Descriptions
I/O Extension Card	AC	AC power Common for multi-function input terminal (Neutral)
	MI10~ MI15	Refer to Pr. 02.26~ Pr. 02.31 for multi-function input selection Input voltage: 100~130VAC Input frequency: 47~63Hz Input impedance: 27Kohm Terminal response time: ON: 10ms OFF: 20ms

8-5 EMC-R6AA

	Terminals	Descriptions
Relay Extension Card	RA10~RA15 RC10~RC15	Refer to Pr. 02.36~ Pr. 02.41 for multi-function input selection Resistive load: 5A(N.O.) /250Vac 5A(N.O.) /30Vdc Inductive load (COSPHI 0.4) 2.0A(N.O.) /250Vac 2.0A(N.O.) /30Vdc It is used to output each monitor signal, such as drive is in operation, frequency attained or overload indication.

8-6 EMC-BPS01

External Power Supply	Terminals	Input Voltage	DC 24V±5%
	24V GND	Input Current	Below 0.5A
		Installation	Install at the Slot 3 on the control board. Insert directly to the slot as shown in the image on the left
		Function	<p>1) Read and write the parameters.</p> <p>2) Display keypad's screen. Buttons on the keypad are functional except the RUN button.</p> <p>3) Display warnings on the keypad's screen.</p> <p>4) Enable analog input. (But the RUN signal is disable)</p> <p>5) Keep network communication</p> <p>6) Multi-input (FWD,REV,MI1~MI8) requires external power supply 24V to wok.</p> <p>7) Multi-output RY1, RY2 are disable. .</p>
		Terminals 24V-GND	<p>Input power: 24V±5%</p> <p>Maximum input current:0.5A</p> <p>Note:</p> <ol style="list-style-type: none"> Do not connect control terminal +24V (Digital control signal common: SOURCE) directly to the EMC-BPS01 input terminal 24V. Do not connect control terminal GND directly to the EMC-BPS01 input terminal GND.

8-7 EMC-PG01L

■ **Terminal description**

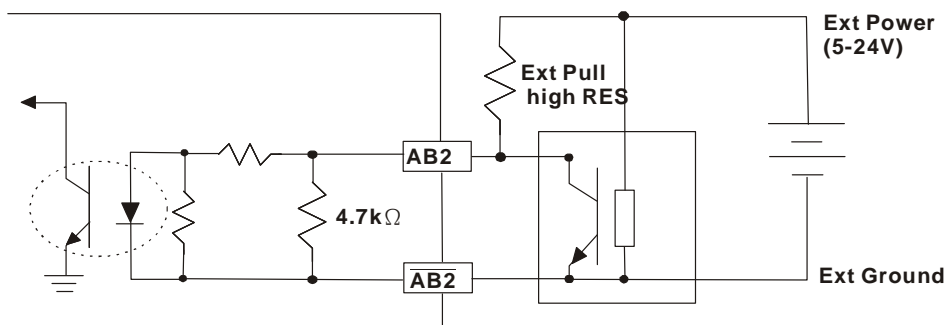
Set by Pr.10-00~10-02

Terminals		Descriptions
PG1	VP	Output voltage for power: +5V/+12V±5% (use FSW3 to switch +5V/+12V) Max. output current: 200mA
	DCM	Common for power and signal
	A1, /A1, B1, /B1, Z1, /Z1	Encoder input signal (Line Driver) It can be 1-phase or 2-phase input. Max. output frequency: 300kP/sec
PG2	A2, /A2, B2, /B2	Pulse Input signal (Line Driver or Open Collector) Open Collector input voltage: +5~+24V (Note1) It can be 1-phase or 2-phase input. Max. output frequency: 300kP/sec.
PG OUT	AO, /AO, BO, /BO, ZO, /ZO, SG,	PG Card Output signals. It has division frequency function: 1~255 times Max. output voltage for Line driver: 5VDC Max. output current: 50mA Max. output frequency: 300kP/sec SG is the GND of PG card. It is also the GND of position machine or PLC to make the output signal to be the common pivot point.

Note 1: Open Collector application, input current 5~15mA to each set then each set needs one pull-up resistor.

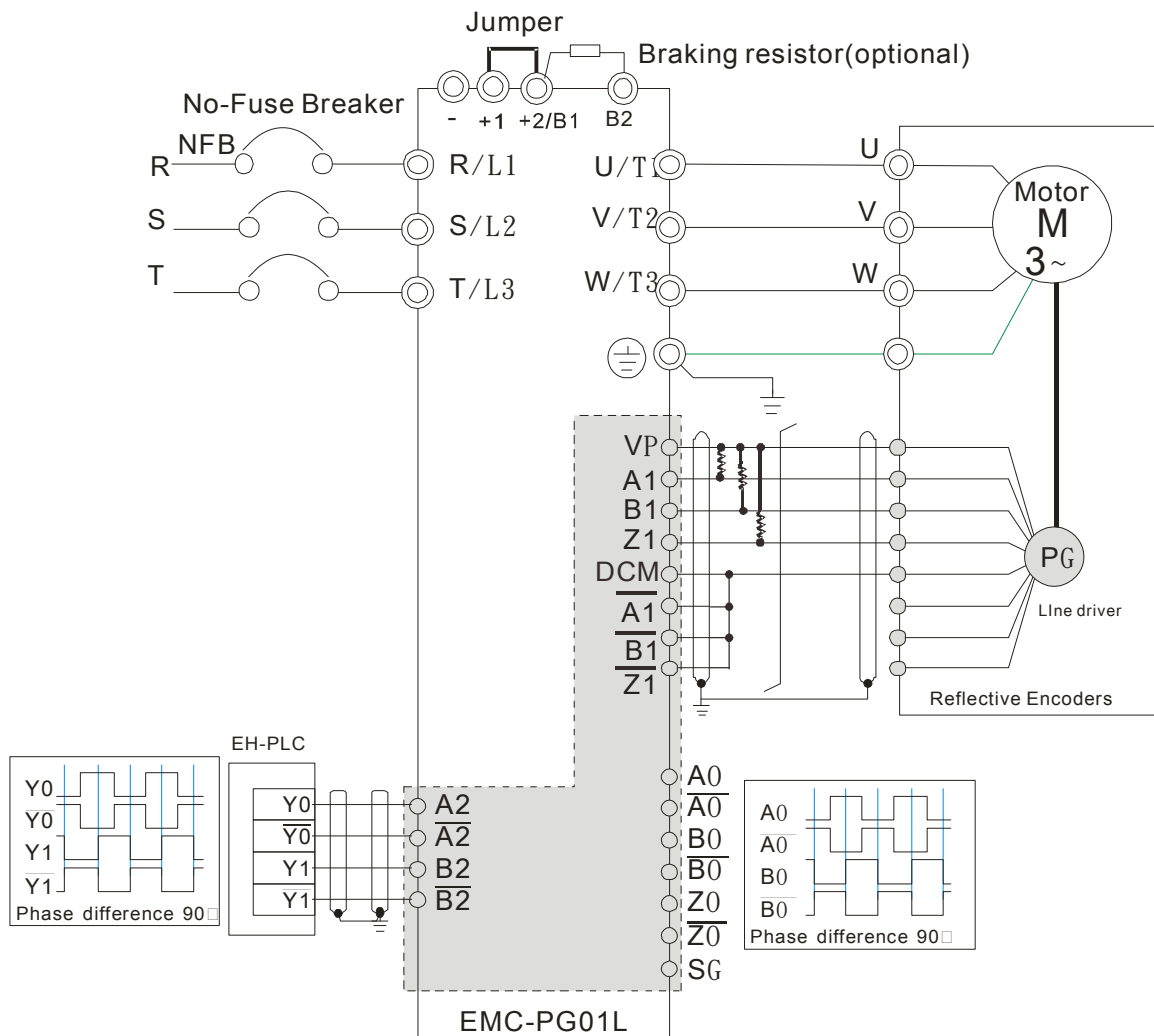
5V	Recommended pull-up resistor: above 100~220Ω, 1/2W
12V	Recommended pull-up resistor: above 510~1.35kΩ, 1/2W
24V	Recommended pull-up resistor, above 1.8k~3.3kΩ, 1/2W

PG2 Wiring Diagram



■ **Wiring Diagram**

- ☑ Please use a shielded cable to prevent interference. Do not run control wires parallel to any high voltage AC power line (200 V and above).
- ☑ Recommended wire size 0.21 to 0.81mm² (AWG24 to AWG18).
- ☑ Cable length: Less than 100m



8-8 EMC-PG01O

Terminal descriptions

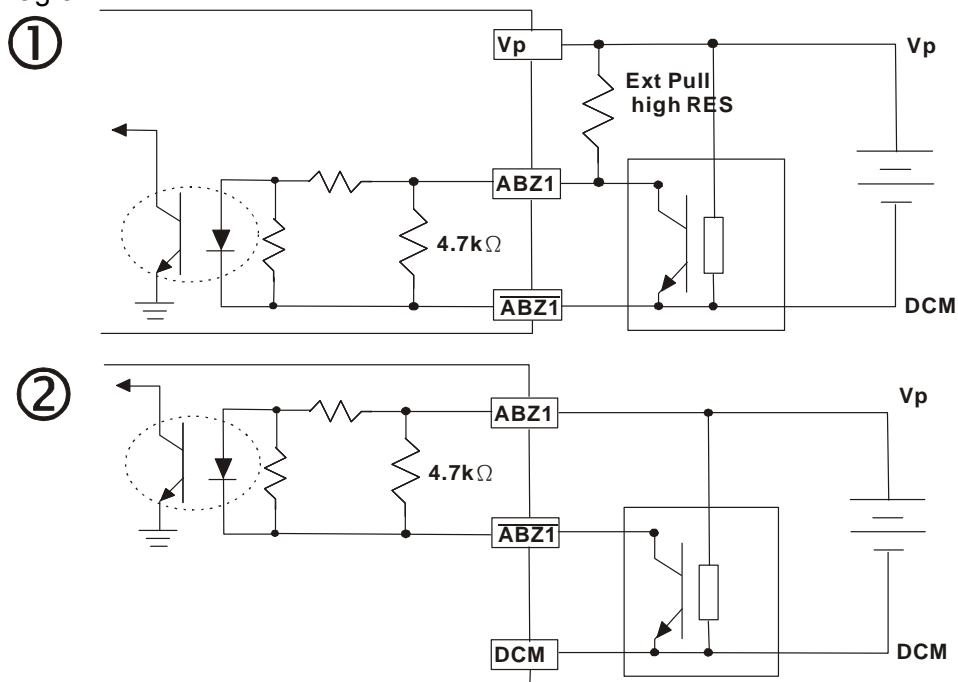
Set by Pr.10-00~10-02

Terminals		Descriptions
PG1	VP	Output voltage for power: +5V/+12V±5% (use FSW3 to switch +5V/+12V) Max. output current: 200mA
	DCM	Common for power and signal
	A1, /A1, B1, /B1, Z1, /Z1	Encoder Input signal (Line Driver or Open Collector) Open Collector Input Voltage: +5V/+12V It can be 1-phase or 2-phase input. Max. output frequency: 300kP/sec
PG2	A2, /A2, B2, /B2	Pulse Input Signal (Line Driver or Open Collector) Open Collector Input Voltage: +5~+24V It can be 1-phase or 2-phase input. Max. output frequency: 300kP/sec.
PG OUT	V+, V+	Needs external power source for PG OUT circuit. Input voltage of power:+12V ~ +24V
	V-	Input voltage for the negative side
	A/O, B/O, Z/O	PG Card Output signals has division frequency function: 1~255 times. On the open collector's output signal, add a high-pull resistor on the external power V+ ~ V- (e.g. power of PLC) to prevent the interference of the receiving signal. Max. [Three pull-up resistor are included in the package (1.8kW/1W)] Max. output frequency: 300KP/Sec

Note 1: Open Collector application, input current 5~15mA to each set then each set needs one pull-up resistor.

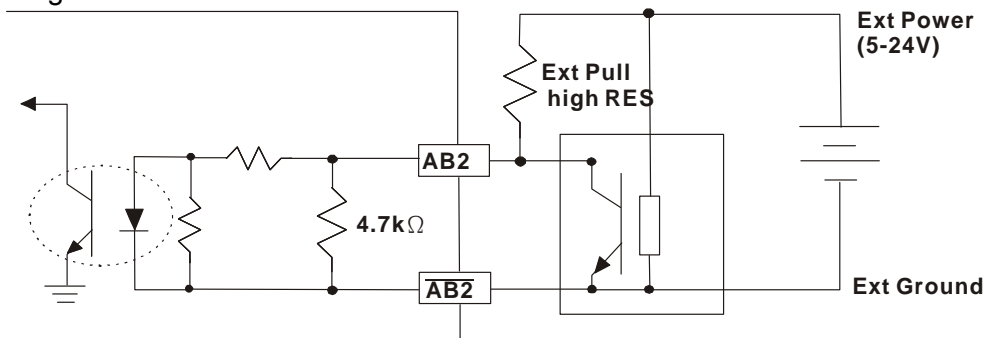
5V	Recommended pull-up resistor: above 100~220Ω, 1/2W
12V	Recommended pull-up resistor: above 510~1.35kΩ, 1/2W
24V	Recommended pull-up resistor, above 1.8k~3.3kΩ, 1/2W

PG1 Wiring Diagram



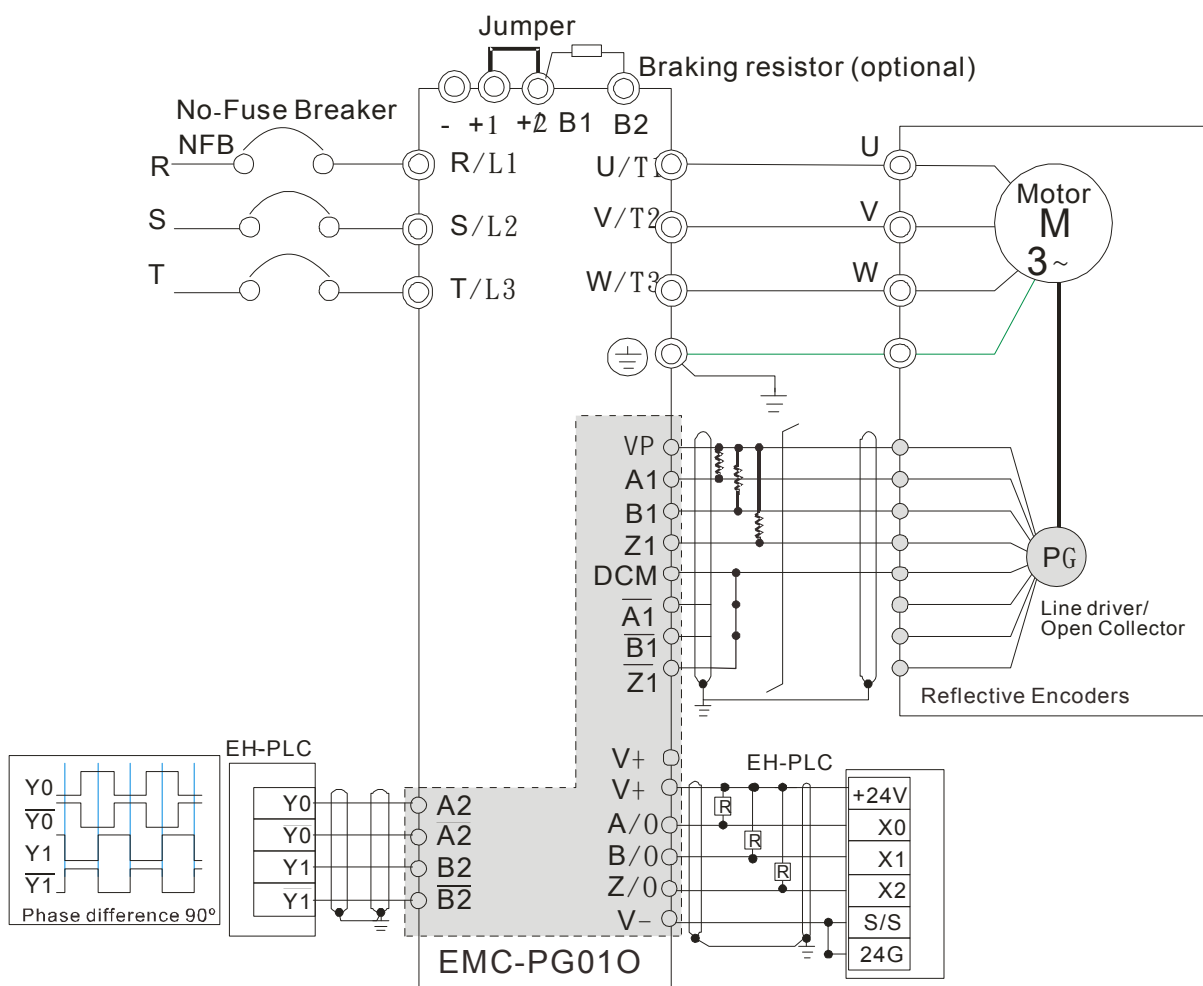
When wiring in this way, if there a signal on EMC-PG01's A1, B1 and Z1, LED lights is OFF.
if A1, B1 and Z1 have no signals, LED lights is ON.

PG2 Wiring Diagram



■ **Wiring Diagram**

- ☑ Please use a shielded cable to prevent interference. Do not run control wires parallel to any high voltage AC power line (200 V and above).
- ☑ Recommended wire size 0.21 to 0.81mm² (AWG24 to AWG18).
- ☑ Cable length: Less than 100m



8-9 EMC-PG01U

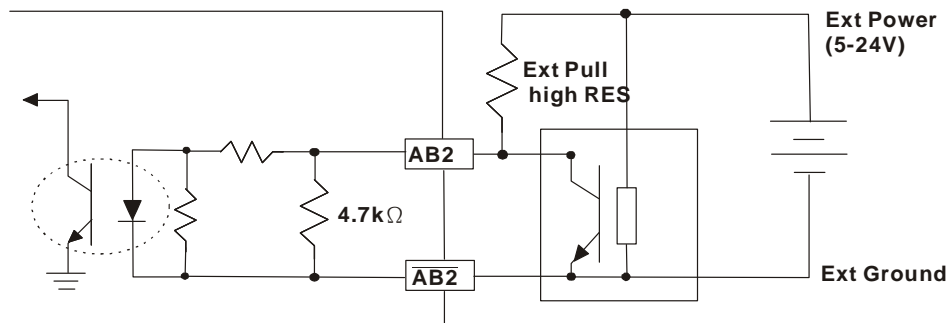
- FJMP1 \square : Standard UVW Output Encoder; \square : Delta Encoder
- Set by Pr.10-00~10-02

Terminals		Descriptions
PG1	VP	Output voltage for power: +5V/+12V±5% (use FSW3 to switch +5V/+12V) Max. output current: 200mA
	DCM	Common for power and signal
	A1, /A1, B1, /B1, Z1, /Z1	Encoder input signal (Line Driver) It can be 1-phase or 2-phase input. Max. output frequency: 300kP/sec
	U1, /U1, V1, /V1, W1, /W1	Encoder input signal
PG2	A2, /A2, B2, /B2	Pulse Input signal (Line Driver or Open Collector) Open Collector Input Voltage: +5~+24V (Note1) It can be 1-phase or 2-phase input. Max. output frequency: 300kP/sec.
PG OUT	AO, /AO, BO, /BO, ZO, /ZO, SG	PG Card Output signals. It has division frequency function: 1~255 times Max. output voltage for Line driver: 5Vdc Max. output current: 50mA Max. output frequency: 300kP/sec SG is the GND of PG card. It is also the GND of position machine or PLC to make the output signal to be the common pivot point.

Note 1: Open Collector application, input current 5~15mA to each set then each set needs one pull-up resistor.

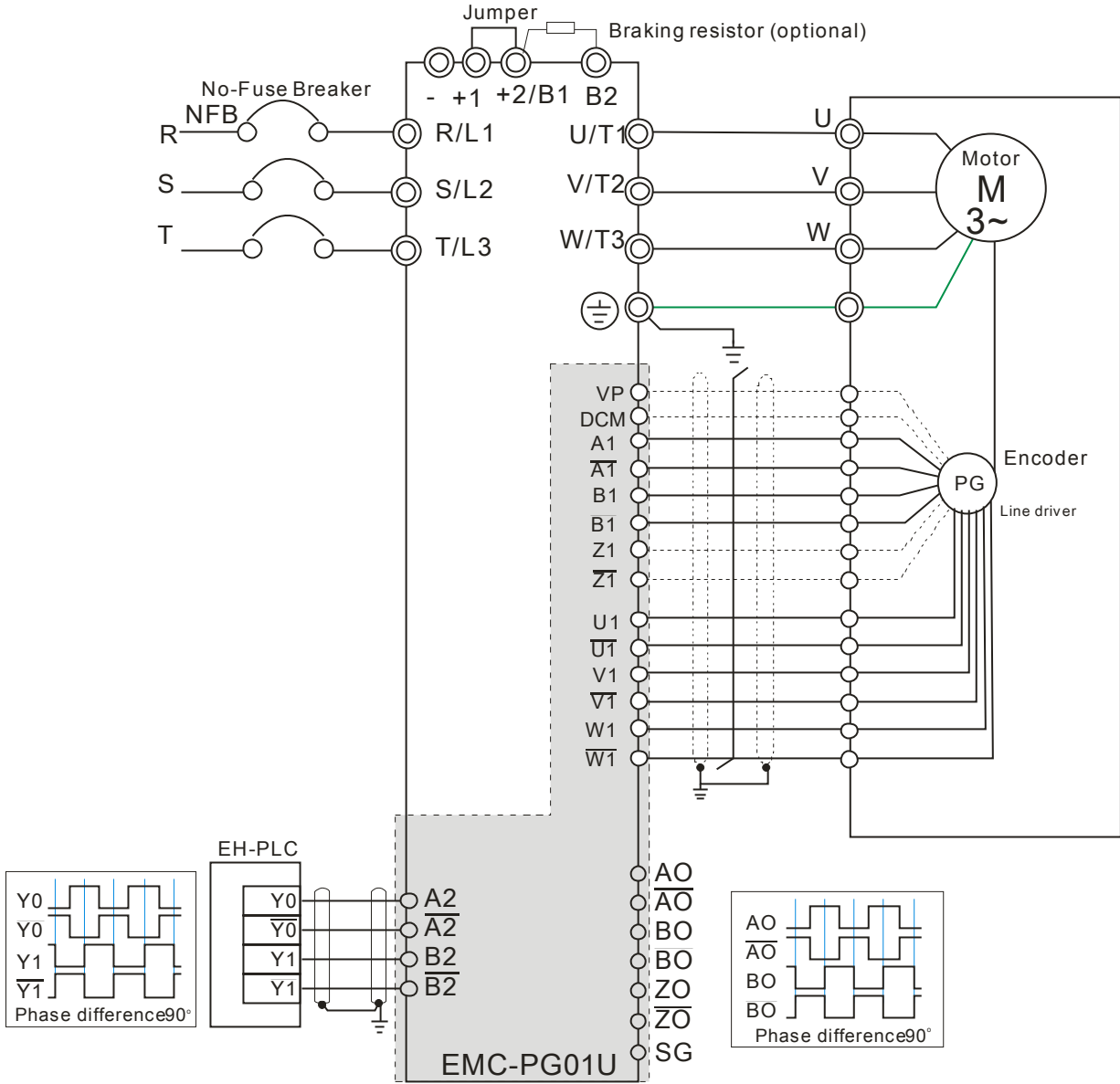
5V	Recommended pull-up resistor: above 100~220Ω, 1/2W
12V	Recommended pull-up resistor: above 510~1.35kΩ, 1/2W
24V	Recommended pull-up resistor, above 1.8k~3.3kΩ, 1/2W

PG2 Wiring Diagram



■ **Wiring Diagram**

- ☑ Please use a shielded cable to prevent interference. Do not run control wires parallel to any high voltage AC power line (200 V and above).
- ☑ Recommended wire size 0.21 to 0.81mm² (AWG24 to AWG18).
- ☑ Cable length: Less than 100m



8-10 EMC-PG01R

Terminal Descriptions

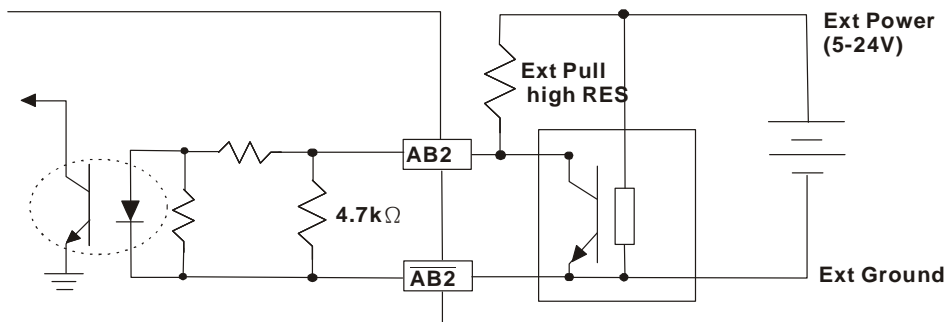
Set by Pr.10-00~10-02

Terminals		Descriptions
PG1	R1- R2	Resolver Output Power 7Vrms, 10kHz
	S1,S2, S3, S4,	Resolver Input Signal 3.5±0.175Vrms, 10kHz
PG2	A2, /A2, B2, /B2	Pulse Input signal (Line Driver or Open Collector) Open Collector Input Voltage: +5~+24V (Note1) It can be 1-phase or 2-phase input. Max. output frequency: 300kP/sec.
PG OUT	AO, /AO, BO, /BO, ZO, /ZO, SG,	PG Card Output signals. It has division frequency function: 1~255 times Max. output voltage for Line driver: 5VDC Max. output current: 50mA Max. output frequency: 300kP/sec SG is the GND of PG card. It is also the GND of position machine or PLC to make the output signal to be the common pivot point.

Note 1: Open Collector application, input current 5~15mA to each set then each set needs one pull-up resistor.

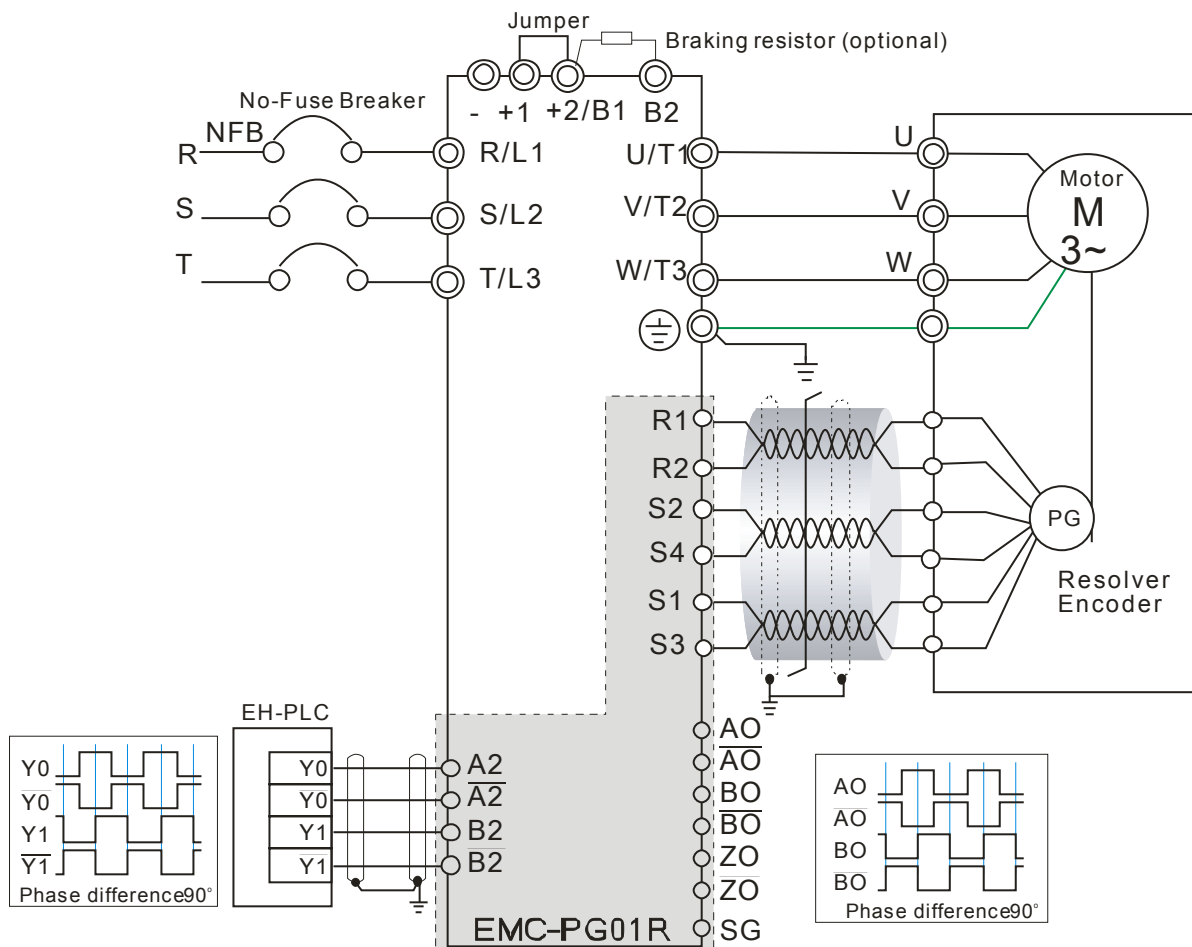
5V	Recommended pull-up resistor: above100~220Ω, 1/2W
12V	Recommended pull-up resistor: above 510~1.35kΩ, 1/2W
24V	Recommended pull-up resistor, above1.8k~3.3kΩ, 1/2W

PG2 Wiring Diagram



■ **Wiring Diagram**

- ☑ Please use a shielded cable to prevent interference. Do not run control wires parallel to any high voltage AC power line (200 V and above).
- ☑ Recommended wire size 0.21 to 0.81mm² (AWG24 to AWG18).
- ☑ Cable length: Less than 100m

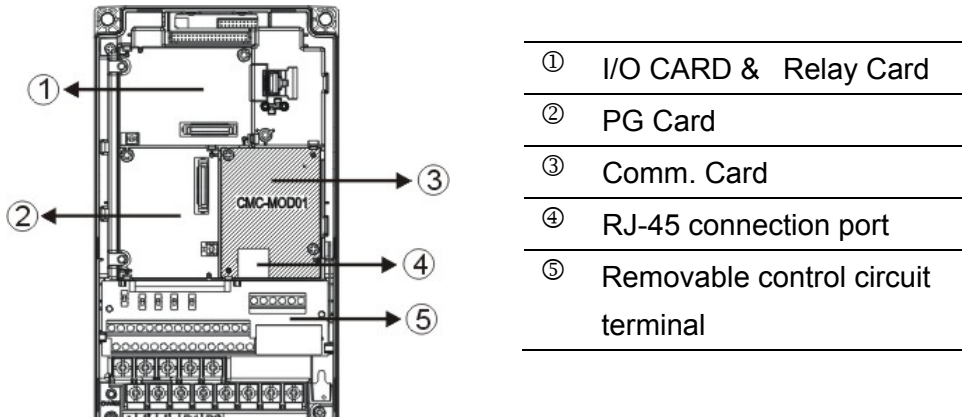


8-11 CMC-MOD01

■ Features

1. Supports Modbus TCP protocol
2. MDI/MDI-X auto-detect
3. Baud rate: 10/100Mbps auto-detect
4. E-mail alarm
5. AC motor drive keypad/Ethernet configuration
6. Virtual serial port.

■ Product File



■ Specifications

Network Interface

Interface	RJ-45 with Auto MDI/MDIX
Number of ports	1 Port
Transmission method	IEEE 802.3, IEEE 802.3u
Transmission cable	Category 5e shielding 100M
Transmission speed	10/100 Mbps Auto-Detect
Network protocol	ICMP, IP, TCP, UDP, DHCP, HTTP, SMTP, MODBUS OVER TCP/IP, Delta Configuration

Electrical Specification

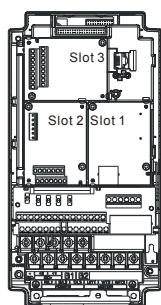
Power supply voltage	5VDC (supply by the AC motor drive)
Insulation voltage	2KV
Power consumption	0.8W
Weight	25g

Environment

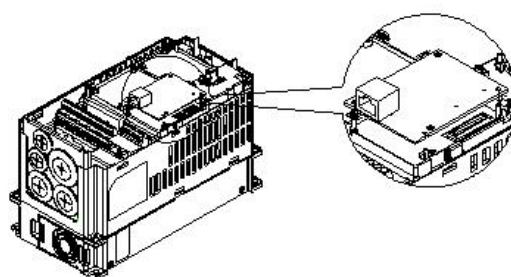
Noise immunity	ESD (IEC 61800-5-1, IEC 61000-4-2) EFT (IEC 61800-5-1, IEC 61000-4-4) Surge Test (IEC 61800-5-1, IEC 61000-4-5) Conducted Susceptibility Test (IEC 61800-5-1, IEC 61000-4-6)
Operation/storage	Operation: -10°C ~ 50°C (temperature), 90% (humidity) Storage: -25°C ~ 70°C (temperature), 95% (humidity)
Vibration/shock immunity	International standard: IEC 61800-5-1, IEC 60068-2-6/IEC 61800-5-1, IEC 60068-2-27

■ Install CMC-MOD01 to VFD-CH2000

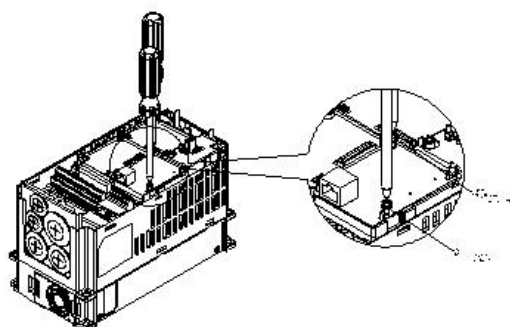
1. Switch off the power supply of VFD-CH2000.
2. Open the front cover of VFD-CH2000.
3. Place the insulation spacer into the positioning pin at Slot 1 (shown in Figure 3), and aim the two holes on the PCB at the positioning pin. Press the pin to clip the holes with the PCB (shown in Figure 4).
4. Screw up at torque 6 ~ 8 kg-cm (5.21 ~ 6.94 in-lbs) after the PCB is clipped with the holes (shown in Figure 5).



[Figure 3]



[Figure 4]



[Figure 5]

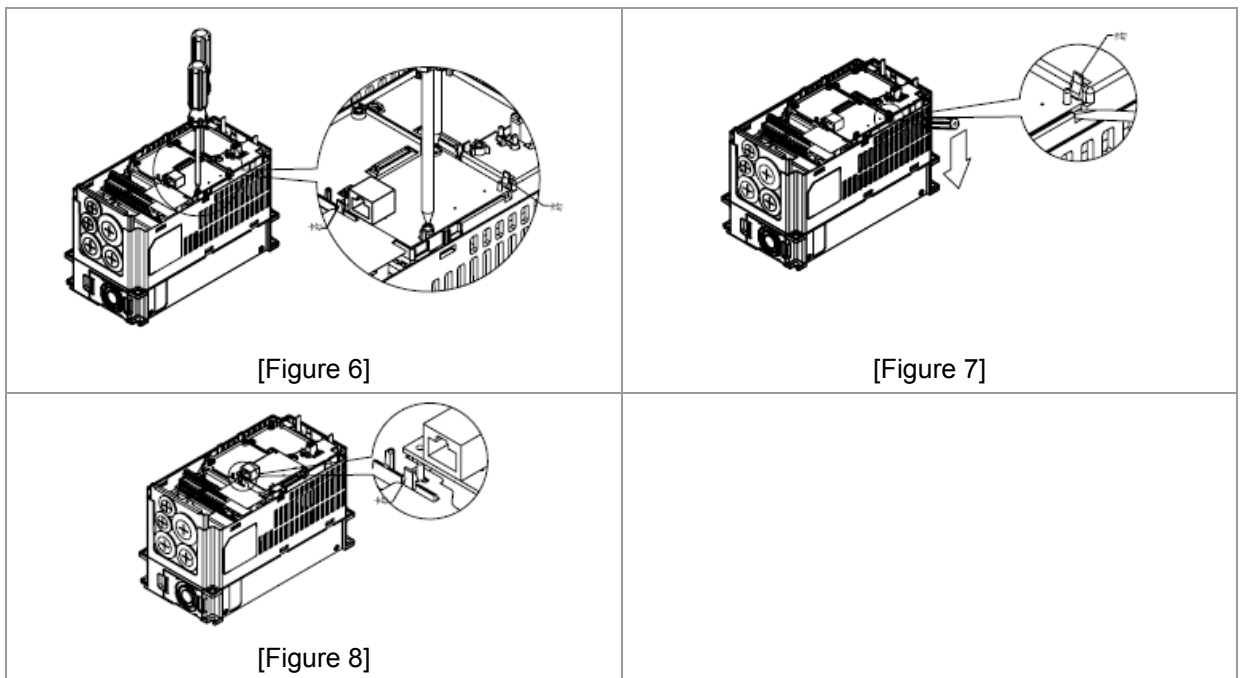
■ **Communication Parameters for VFD-CH2000 Connected to Ethernet**

When VFD-CH2000 is link to Ethernet, please set up the communication parameters base on the table below. Ethernet master will be able to read/write the frequency word and control word of VFD-CH2000 after communication parameters setup.

Parameter	Function	Set value (Dec)	Explanation
P00-20	Source of frequency command setting	8	The frequency command is controlled by communication card.
P00-21	Source of operation command setting	5	The operation command is controlled by communication card.
P09-30	Decoding method for communication	0	Decoding method for Delta AC motor drive
P09-75	IP setting	0	Static IP(0) / Dynamic distribution IP(1)
P09-76	IP address -1	192	IP address 192.168.1.5
P09-77	IP address -2	168	IP address 192.168.1.5
P09-78	IP address -3	1	IP address 192.168.1.5
P09-79	IP address -4	5	IP address 192.168.1.5
P09-80	Netmask -1	255	Netmask 255.255.255.0
P09-81	Netmask -2	255	Netmask 255.255.255.0
P09-82	Netmask -3	255	Netmask 255.255.255.0
P09-83	Netmask -4	0	Netmask 255.255.255.0
P09-84	Default gateway -1	192	Default gateway 192.168.1.1
P09-85	Default gateway -2	168	Default gateway 192.168.1.1
P09-86	Default gateway -3	1	Default gateway 192.168.1.1
P09-87	Default gateway -4	1	Default gateway 192.168.1.1

■ **Disconnecting CMC- MOD01 from VFD-CH2000**

1. Switch off the power supply of VFD-CH2000.
2. Remove the two screws (shown in Figure 6).
3. Twist opens the card clip and inserts the slot type screwdriver to the hollow to prize the PCB off the card clip (shown in Figure 7).
4. Twist opens the other card clip to remove the PCB (shown in Figure 8).



■ Basic Registers

BR#	R/W	Content	Explanation
#0	R	Model name	Set up by the system; read only. The model code of CMC-MOD01=H'0203
#1	R	Firmware version	Displaying the current firmware version in hex, e.g. H'0100 indicates the firmware version V1.00.
#2	R	Release date of the version	Displaying the data in decimal form. 10,000s digit and 1,000s digit are for "month"; 100s digit and 10s digit are for "day". For 1 digit: 0 = morning; 1 = afternoon.
#11	R/W	Modbus Timeout	Pre-defined setting: 500 (ms)
#13	R/W	Keep Alive Time	Pre-defined setting: 30 (s)

■ LED Indicator & Troubleshooting

LED Indicators

LED	Status	Indication	How to correct it?	
POWER	Green	On	Power supply in normal status	--
		Off	No power supply	Check the power supply
LINK	Green	On	Network connection in normal status	--
		Flashes	Network in operation	--
		Off	Network not connected	Check if the network cable is connected

Troubleshooting

Abnormality	Cause	How to correct it?
POWER LED off	AC motor drive not powered	Check if AC motor drive is powered, and if the power supply is normal.
	CMC-MOD01 not connected to AC motor drive	Make sure CMC-MOD01 is connected to AC motor drive.
LINK LED off	CMC-MOD01 not connected to network	Make sure the network cable is correctly connected to network.
	Poor contact to RJ-45 connector	Make sure RJ-45 connector is connected to Ethernet port.
No module found	CMC-MOD01 not connected to network	Make sure CMC-MOD01 is connected to network.
	PC and CMC-MOD01 in different networks and blocked by network firewall.	Search by IP or set up relevant settings by AC motor drive keypad.
Fail to open CMC-MOD01 setup page	CMC-MOD01 not connected to network	Make sure CMC-MOD01 is connected to the network.
	Incorrect communication setting in DCISoft	Make sure the communication setting in DCISoft is set to Ethernet.
	PC and CMC-MOD01 in different networks and blocked by network firewall.	Conduct the setup by AC motor drive keypad.
Able to open CMC-MOD01 setup page but fail to utilize webpage	Incorrect network setting in CMC-MOD01	Check if the network setting for CMC-MOD01 is correct. For the Intranet setting in your company, please consult your IT staff. For the Internet setting in your home, please refer to the network setting

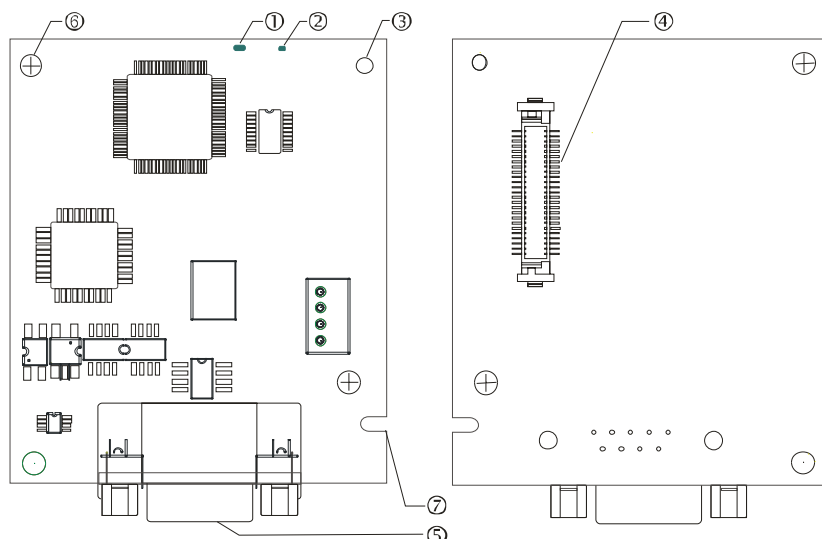
Abnormality	Cause	How to correct it?
monitoring		instruction provided by your ISP.
Fail to send e-mail	Incorrect network setting in CMC-MOD01	Check if the network setting for CMC-MOD01 is correct.
	Incorrect mail server setting	Please confirm the IP address for SMTP-Server.

8-12 CMC-PD01

■ Features

1. Supports PZD control data exchange.
2. Supports PKW polling AC motor drive parameters.
3. Supports user diagnosis function.
4. Auto-detects baud rates; supports Max. 12Mbps.

■ Product Profile



1. NET indicator
2. POWER indicator
3. Positioning hole
4. AC motor drive connection port
5. PROFIBUS DP connection port
6. Screw fixing hole
7. Fool-proof groove

■ Specifications

PROFIBUS DP Connector

Interface	DB9 connector
Transmission method	High-speed RS-485
Transmission cable	Shielded twisted pair cable
Electrical isolation	500VDC

Communication

Message type	Cyclic data exchange
Module name	CMC-PD01
GSD document	DELA08DB.GSD
Company ID	08DB (HEX)
Serial transmission speed supported (auto-detection)	9.6kbps; 19.2kbps; 93.75kbps; 187.5kbps; 125kbps; 250kbps; 500kbps; 1.5Mbps; 3Mbps; 6Mbps; 12Mbps (bit per second)

Electrical Specification

Power supply	5VDC (supplied by AC motor drive)
Insulation voltage	500VDC
Power consumption	1W

Weight	28g
--------	-----

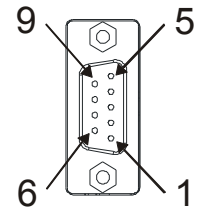
Environment

Noise immunity	ESD(IEC 61800-5-1,IEC 6100-4-2) EFT(IEC 61800-5-1,IEC 6100-4-4) Surge Teat(IEC 61800-5-1,IEC 6100-4-5) Conducted Susceptibility Test(IEC 61800-5-1,IEC 6100-4-6)
Operation /storage	Operation: -10°C ~ 50°C (temperature), 90% (humidity) Storage: -25°C ~ 70°C (temperature), 95% (humidity)
Shock / vibration resistance	International standards: IEC61131-2, IEC68-2-6 (TEST Fc)/IEC61131-2 & IEC 68-2-27 (TEST Ea)

■ **Installation**

PROFIBUS DP Connector

PIN	PIN name	Definition
1	-	Not defined
2	-	Not defined
3	Rxd/Txd-P	Sending/receiving data P(B)
4	-	Not defined
5	DGND	Data reference ground
6	VP	Power voltage – positive
7	-	Not defined
8	Rxd/Txd-N	Sending/receiving data N(A)
9	-	Not defined



■ **LED Indicator & Troubleshooting**

There are 2 LED indicators on CMC-PD01. POWER LED displays the status of the working power. NET LED displays the connection status of the communication.

POWER LED

LED status	Indication	How to correct it?
Green light on	Power supply in normal status.	--
Off	No power	Check if the connection between CMC-PD01 and AC motor drive is normal.

NET LED

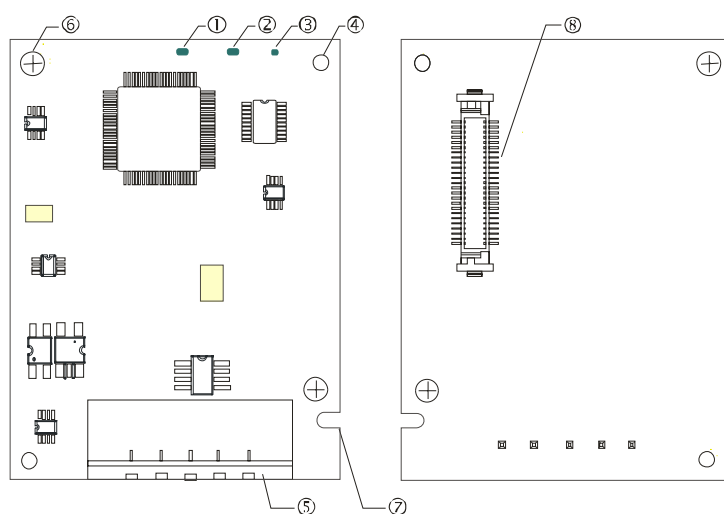
LED status	Indication	How to correct it?
Green light on	Normal status	--
Red light on	CMC-PD01 is not connected to PROFIBUS DP bus.	Connect CMC-PD01 to PROFIBUS DP bus.
Red light flashes	Invalid PROFIBUS communication address	Set the PROFIBUS address of CMC-PD01 between 1 ~ 125 (decimal)
Orange light flashes	CMC-PD01 fails to communication with AC motor drive.	Switch off the power and check whether CMC-PD01 is correctly and normally connected to AC motor drive.

8-13 CMC-DN01

■ Functions

1. Based on the high-speed communication interface of Delta HSSP protocol, able to conduct immediate control to AC motor drive.
2. Supports Group 2 only connection and polling I/O data exchange.
3. For I/O mapping, supports Max. 32 words of input and 32 words of output.
4. Supports EDS file configuration in DeviceNet configuration software.
5. Supports all baud rates on DeviceNet bus: 125kbps, 250kbps, 500kbps and extendable serial transmission speed mode.
6. Node address and serial transmission speed can be set up on AC motor drive.
7. Power supplied from AC motor drive.

■ Product Profile



1. NS indicator
2. MS indicator
3. POWER indicator
4. Positioning hole
5. DeviceNet connection port
6. Screw fixing hole
7. Fool-proof groove
8. AC motor drive connection port

■ Specifications

DeviceNet Connector

Interface	5-PIN open removable connector. Of 5.08mm PIN interval
Transmission	CAN
Transmission cable	Shielded twisted pair cable (with 2 power cables)
Transmission speed	125kbps, 250kbps, 500kbps and extendable serial transmission speed
Network protocol	DeviceNet protocol

AC Motor Drive Connection Port

Interface	50 PIN communication terminal
Transmission method	SPI communication
Terminal function	1. Communicating with AC motor drive 2. Transmitting power supply from AC motor drive
Communication	Delta HSSP protocol

Electrical Specification

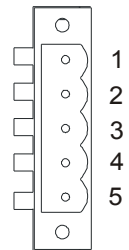
Power supply voltage	5VDC (supplied by AC motor drive)
Insulation voltage	500VDC
Communication wire power consumption	0.85W
Power consumption	1W
Weight	23g

Environment

Noise immunity	ESD (IEC 61800-5-1,IEC 6100-4-2) EFT (IEC 61800-5-1,IEC 6100-4-4) Surge Teat(IEC 61800-5-1,IEC 6100-4-5) Conducted Susceptibility Test (IEC 61800-5-1,IEC 6100-4-6)
Operation /storage	Operation: -10°C ~ 50°C (temperature), 90% (humidity) Storage: -25°C ~ 70°C (temperature), 95% (humidity)
Shock / vibration resistance	International standards: IEC61131-2, IEC68-2-6 (TEST Fc)/IEC61131-2 & IEC 68-2-27 (TEST Ea)

DeviceNet Connector

PIN	Signal	Color	Definition
1	V+	Red	DC24V
2	H	White	Signal+
3	S	-	Earth
4	L	Blue	Signal-
5	V-	Black	0V



■ LED Indicator & Troubleshooting

There are 3 LED indicators on CMC-DN01. POWER LED displays the status of power supply. MS LED and NS LED are dual-color LED, displaying the connection status of the communication and error messages.

POWER LED

LED status	Indication	How to correct it?
On	Power supply in abnormal status.	Check the power supply of CMC-DN01.
Off	Power supply in normal status	--

NS LED

LED status	Indication	How to correct it?
Off	No power supply or CMC-DN01 has not completed MAC ID test yet.	<ol style="list-style-type: none"> 1. Check the power of CMC-DN01 and see if the connection is normal. 2. Make sure at least one or more nodes are on the bus. 3. Check if the serial transmission speed of CMC-DN01 is the same as that of other nodes.
Green light flashes	CMC-DN01 is on-line but has not established connection to the master.	<ol style="list-style-type: none"> 1. Configure CMC-DN01 to the scan list of the master. 2. Re-download the configured data to the master.
Green light on	CMC-DN01 is on-line and is normally connected to the master	--
Red light flashes	CMC-DN01 is on-line, but I/O connection is timed-out.	<ol style="list-style-type: none"> 1. Check if the network connection is normal. 2. Check if the master operates normally.
Red light on	<ol style="list-style-type: none"> 1. The communication is down. 2. MAC ID test failure. 3. No network power supply. 4. CMC-DN01 is off-line. 	<ol style="list-style-type: none"> 1. Make sure all the MAC IDs on the network are not repeated. 2. Check if the network installation is normal. 3. Check if the baud rate of CMC-DN01 is consistent with that of other nodes. 4. Check if the node address of CMC-DN01 is illegal. 5. Check if the network power supply is normal.

MS LED

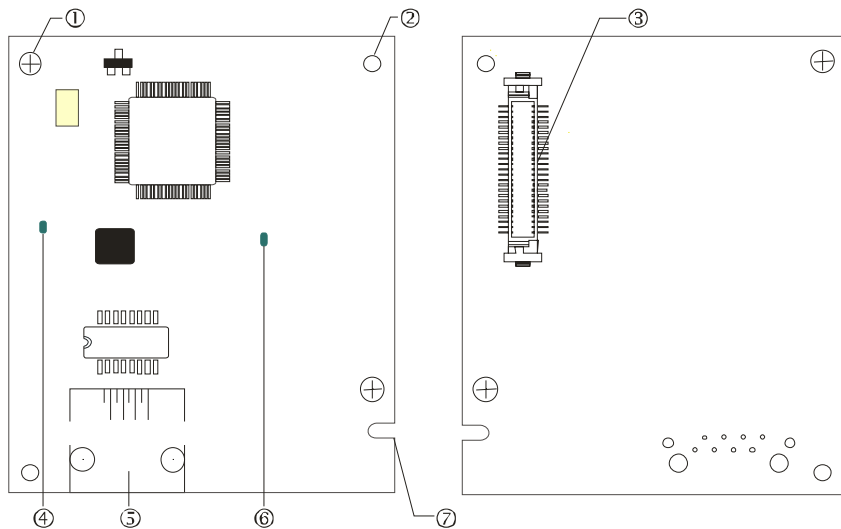
LED status	Indication	How to correct it?
Off	No power supply or being off-line	Check the power supply of CMC-DN01 and see if the connection is normal.
Green light flashes	Waiting for I/O data	Switch the master PLC to RUN status
Green light on	I/O data are normal	--
Red light flashes	Mapping error	<ol style="list-style-type: none"> 1. Reconfigure CMC-DN01 2. Re-power AC motor drive
Red light on	Hardware error	<ol style="list-style-type: none"> 1. See the error code displayed on AC motor drive. 2. Send back to the factory for repair if necessary.
Orange light flashes	CMC-DN01 is establishing connection with AC motor drive.	If the flashing lasts for a long time, check if CMC-DN01 and AC motor drive are correctly installed and normally connected to each other.

8-14 CMC-EIP01

■ Features

1. Supports Modbus TCP and Ethernet/IP protocol
2. MDI/MDI-X auto-detect
3. Baud rate: 10/100Mbps auto-detect
4. AC motor drive keypad/Ethernet configuration
5. Virtual serial port

■ Product Profile



[Figure1]

1. Screw fixing hole
2. Positioning hole
3. AC motor drive connection port
4. LINK indicator
5. RJ-45 connection port
6. POWER indicator
7. Fool-proof groove

■ Specifications

Network Interface

Interface	RJ-45 with Auto MDI/MDIX
Number of ports	1 Port
Transmission method	IEEE 802.3, IEEE 802.3u
Transmission cable	Category 5e shielding 100M
Transmission speed	10/100 Mbps Auto-Detect
Network protocol	ICMP, IP, TCP, UDP, DHCP, HTTP, SMTP, MODBUS OVER TCP/IP, EtherNet/IP, Delta Configuration

Electrical Specification

Weight	25g
Insulation voltage	500VDC
Power consumption	0.8W
Power supply voltage	5VDC

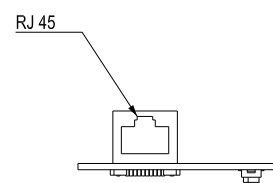
Environment

Noise immunity	ESD (IEC 61800-5-1, IEC 61000-4-2) EFT (IEC 61800-5-1, IEC 61000-4-4) Surge Test (IEC 61800-5-1, IEC 61000-4-5) Conducted Susceptibility Test (IEC 61800-5-1, IEC 61000-4-6)
Operation/storage	Operation: -10°C ~ 50°C (temperature), 90% (humidity) Storage: -25°C ~ 70°C (temperature), 95% (humidity)
Vibration/shock immunity	International standard: IEC 61800-5-1, IEC 60068-2-6/IEC 61800-5-1, IEC 60068-2-27

■ Installation

Connecting CMC-EIP01 to Network

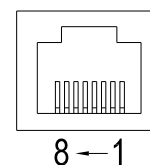
1. Turn off the power of AC motor drive.
2. Open the cover of AC motor drive.
3. Connect CAT-5e network cable to RJ-45 port on CMC-EIP01 (See Figure 2).



[Figure 2]

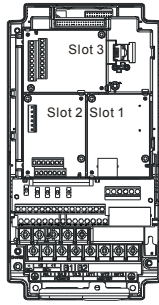
RJ-45 PIN Definition

PIN	Signal	Definition	PIN	Signal	Definition
1	Tx+	Positive pole for data transmission	5	--	N/C
2	Tx-	Negative pole for data transmission	6	Rx-	Negative pole for data receiving
3	Rx+	Positive pole for data receiving	7	--	N/C
4	--	N/C	8	--	N/C

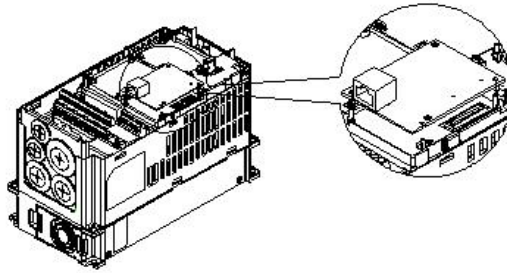


■ Connecting CMC-EIP01 to VFD-CH2000

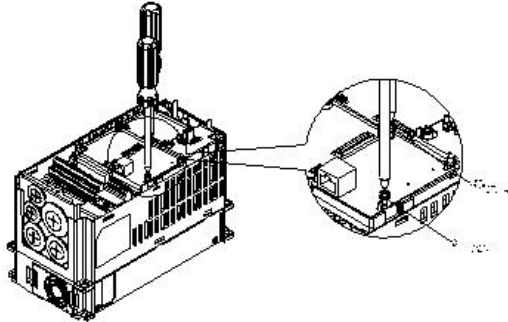
1. Switch off the power of AC motor drive.
2. Open the front cover of AC motor drive.
3. Place the insulation spacer into the positioning pin at Slot 1 (shown in Figure 3), and aim the two holes on the PCB at the positioning pin. Press the pin to clip the holes with the PCB (see Figure 4).
4. Screw up at torque 6 ~ 8 kg-cm (5.21 ~ 6.94 in-lbs) after the PCB is clipped with the holes (see Figure 5).



[Figure 3]



[Figure 4]



[Figure 5]

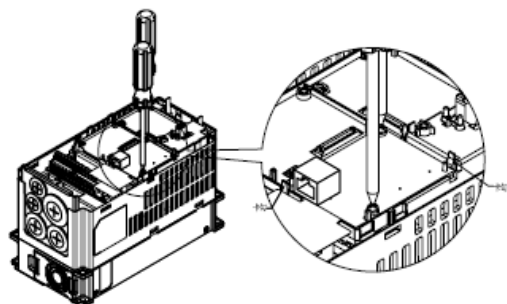
■ **Communication Parameters for VFD-CH2000 Connected to Ethernet**

When VFD-CH2000 is connected to Ethernet network, please set up the communication parameters for it according to the table below. The Ethernet master is only able to read/write the frequency word and control word of VFD-CH2000 after the communication parameters are set.

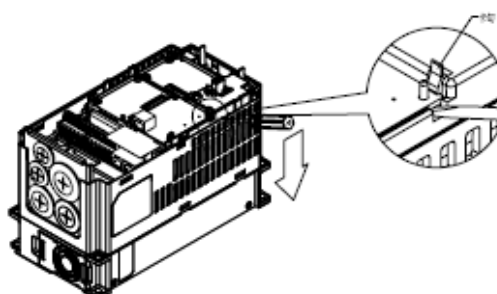
Parameter (Dec)	Function	Set value (Dec)	Explanation
P00-20	Source of frequency command setting	8	The frequency command is controlled by communication card.
P00-21	Source of operation command setting	5	The operation command is controlled by communication card.
P09-30	Decoding method for communication	0	The decoding method for Delta AC motor drive
P09-75	IP setting	0	Static IP(0) / Dynamic distribution IP(1)
P09-76	IP address -1	192	IP address 192.168.1.5
P09-77	IP address -2	168	IP address 192.168.1.5
P09-78	IP address -3	1	IP address 192.168.1.5
P09-79	IP address -4	5	IP address 192.168.1.5
P09-80	Netmask -1	255	Netmask 255.255.255.0
P09-81	Netmask -2	255	Netmask 255.255.255.0
P09-82	Netmask -3	255	Netmask 255.255.255.0
P09-83	Netmask -4	0	Netmask 255.255.255.0
P09-84	Default gateway -1	192	Default gateway 192.168.1.1
P09-85	Default gateway -2	168	Default gateway 192.168.1.1
P09-86	Default gateway -3	1	Default gateway 192.168.1.1
P09-87	Default gateway -4	1	Default gateway 192.168.1.1

■ Disconnecting CMC- EIP01 from VFD-CH2000

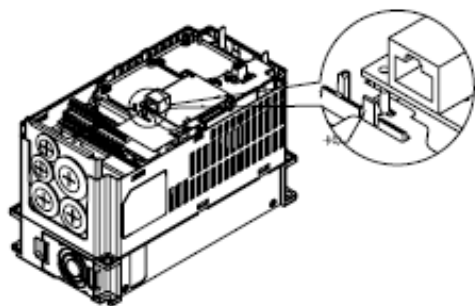
1. Switch off the power supply of VFD-CH2000.
2. Remove the two screws (see Figure 6).
3. Twist opens the card clip and inserts the slot type screwdriver to the hollow to prize the PCB off the card clip (see Figure 7).
4. Twist opens the other card clip to remove the PCB (see Figure 8).



[Figure 6]



[Figure 7]



[Figure 8]

■ LED Indicator & Troubleshooting

There are 2 LED indicators on CMC-EIP01. The POWER LED displays the status of power supply, and the LINK LED displays the connection status of the communication.

LED Indicators

LED	Status		Indication	How to correct it?
POWER	Green	On	Power supply in normal status	--
		Off	No power supply	Check the power supply.
LINK	Green	On	Network connection in normal status	--
		Flashes	Network in operation	--
		Off	Network not connected	Check if the network cable is connected.

Troubleshooting

Abnormality	Cause	How to correct it?
POWER LED off	AC motor drive not powered	Check if AC motor drive is powered, and if the power supply is normal.
	CMC-EIP01 not connected to AC motor drive	Make sure CMC-EIP01 is connected to AC motor drive.

Abnormality	Cause	How to correct it?
LINK LED off	CMC-EIP01 not connected to network	Make sure the network cable is correctly connected to network.
	Poor contact to RJ-45 connector	Make sure RJ-45 connector is connected to Ethernet port.
No communication card found	CMC-EIP01 not connected to network	Make sure CMC-EIP01 is connected to network.
	PC and CMC-EIP01 in different networks and blocked by network firewall.	Search by IP or set up relevant settings by AC motor drive keypad.
Fail to open CMC-EIP01 setup page	CMC-EIP01 not connected to network	Make sure CMC-EIP01 is connected to the network.
	Incorrect communication setting in DCISoft	Make sure the communication setting in DCISoft is set to Ethernet.
	PC and CMC-EIP01 in different networks and blocked by network firewall.	Conduct the setup by AC motor drive keypad.
Able to open CMC-EIP01 setup page but fail to utilize webpage monitoring	Incorrect network setting in CMC-EIP01	Check if the network setting for CMC-EIP01 is correct. For the Intranet setting in your company, please consult your IT staff. For the Internet setting in your home, please refer to the network setting instruction provided by your ISP.
Fail to send e-mail	Incorrect network setting in CMC-EIP01	Check if the network setting for CMC-EIP01 is correct.
	Incorrect mail server setting	Please confirm the IP address for SMTP-Server.

8-15 EMC-COP01

Built-in EMC-COP01 card are available in VFDXXXC23E/VFDXXXC43E series.

RJ-45 Pin definition



RS485 socket

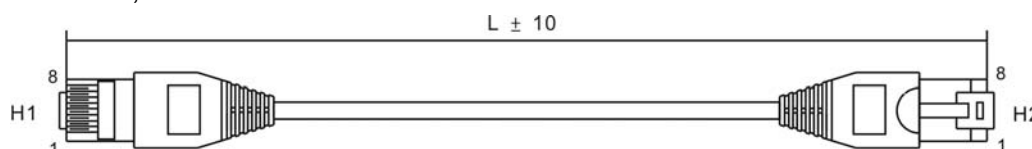
Pin	Pin name	Definition
1	CAN_H	CAN_H bus line (dominant high)
2	CAN_L	CAN_L bus line (dominant low)
3	CAN_GND	Ground/0V/V-
7	CAN_GND	Ground/0V/V-

Specifications

Interface	RJ-45
Number of ports	1 Port
Transmission method	CAN
Transmission cable	CAN standard cable
Transmission speed	1M 500k 250k 125k 100k 50k
Communication protocol	CANopen

CANopen Communication Cable

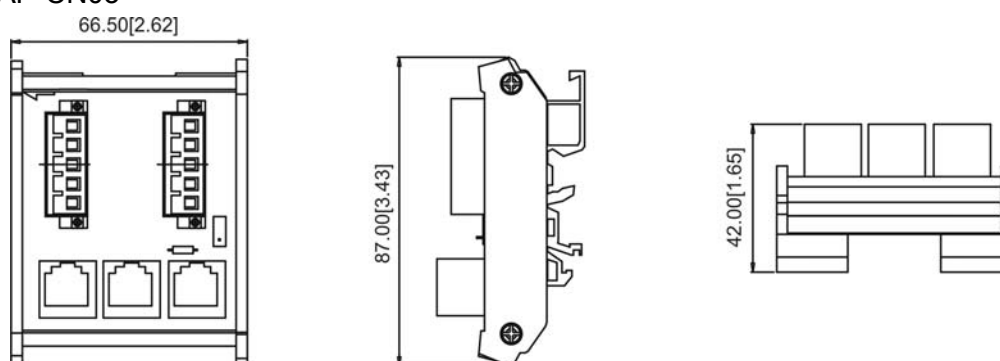
Model: TAP-CB05, TAP-CB10



Title	Part No.	L	
		mm	inch
1	TAP-CB05	500 ± 10	19 ± 0.4
2	TAP-CB10	1000 ± 10	39 ± 0.4

CANopen Dimension

Model: TAP-CN03



NOTE

For more information on CANopen, please refer to Chapter 15 CANopen Overview or CANopen user manual can also be downloaded on Delta website: <http://www.delta.com.tw/industrialautomation/>.

Chapter 9 Specification

230V Series

Frame Size		A				B			C		
Model VFD□□□CH23A-21		007	015	022	037	055	075	110	150	185	
Applicable Motor Output (kW)		0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	
Applicable Motor Output (hp)		1	2	3	5	7.5	10	15	20	25	
Output Rating	Super Heavy DUTY	Rate Output Capacity (kVA)	2.0	3.2	4.4	6.8	10	13	20	26	30
		Rated Output Current (A)	5	8	11	17	25	33	49	65	75
		Carrier Frequency (kHz)	5~15kHz								
		Overload Tolerance	Rated output current is 150 % for 60 seconds ; 200% for 3 seconds								
Input Rating	Input Current (A) Super Heavy Duty		6.4	12	16	20	28	36	52	72	83
	Rated Voltage/Frequency		3-phase AC 200V~240V (-15% ~ +10%), 50/60Hz								
	Operating Voltage Range		170~265Vac								
	Frequency Tolerance		47~63Hz								
AC Drive Weight			2.6± 0.3Kg			5.4± 1Kg			9.8± 1.5Kg		
Cooling method		Natural cooling	Fan cooling								
Braking Chopper		Frame A to C (built-in); Frame D and above (optional)									
DC reactor		Frame A to C (optional); Frame D and above (built-in)									
EMI Filter		Optional									
EMC-COP01		Optional									




Frame Size		D			E		F	
Model VFD□□□CH23A-21		220	300	370	450	550	750	
Applicable Motor Output (kW)		22	22	30	37	45	55	
Applicable Motor Output (hp)		30	40	50	60	75	100	
Output Rating	Super Heavy DUTY	Rate Output Capacity (kVA)	36	48	58	72	86	102
		Rated Output Current (A)	90	120	146	180	215	255
		Carrier Frequency (kHz)	5~15kHz					
		Overload Tolerance	Rated output current is 150 % for 60 seconds ; 200% for 3 seconds					
Input Rating	Input Current (A)		93	124	143	171	206	245
	Rated Voltage/Frequency		3-phase AC 200V~240V (-15% ~ +10%), 50/60Hz					
	Operating Voltage Range		170~265Vac					
	Frequency Tolerance		47~63Hz					
AC Drive Weight			38.5± 1.5Kg		64.8± 1.5Kg		86.5± 1.5Kg	
Cooling method		Fan Cooling						
Braking Chopper		Frame A to C (built-in); Frame D and above (optional)						
DC reactor		Frame A to C (optional); Frame D and above (built-in)						
EMI Filter		Optional						
EMC-COP01		Optional						

460V Series

Frame Size			A					B			C		
Model VFD□□□CH43A-21 VFD□□□CH4EA-21			007	015	022	037	055	075	110	150	185	220	300
Applicable Motor Output (kW)			0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30
Applicable Motor Output (hp)			1	2	3	5	7.5	10	15	20	25	30	40
Output Rating	Super Heavy DUTY	Rate Output Capacity (kVA)	2.4	3.2	4.8	7.2	9.6	14	19	25	30	36	48
		Rated Output Current (A)	3.0	4.0	6.0	9.0	12	18	24	32	38	45	60
		Carrier Frequency (kHz)	5~15kHz										
		Overload Tolerance	Rated output current is 150 % for 60 seconds ; 200% for 3 seconds										
Input Rating	Input Current (A) Normal Duty		4.3	5.9	8.7	14	17	20	26	35	40	47	63
	Rated Voltage/Frequency		3-Phase AC 380V~480V (-15%~+10%), 50/60Hz										
	Operating Voltage Range		323~528Vac										
	Frequency Tolerance		47~63Hz										
AC Drive Weight			2.6± 0.3Kg					5.4± 1Kg			9.8± 2Kg		
Cooling method			Natural cooling	Fan cooling									
Braking Chopper			Frame A to C (built-in); Frame D and above (optional)										
DC reactor			Frame A to C (optional); Frame D and above (built-in)										
EMI Filter			Frame A ~ C, VFD□□□CH4EA-21, EMI filter built-in Frame A ~ C, VFD□□□CH43A-21, No EMI filter										
EMC-COP01			Optional										

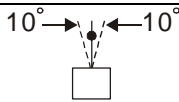
Frame Size			D				E		F	G		H		
Model VFD□□□CH43A-□□ VFD2800CH43C-00/-21			370	450	550	750	900	1100	1320	1600	1850	2200	2800	
Applicable Motor Output (kW)			37	45	55	75	90	110	132	160	185	220	280	
Applicable Motor Output (hp)			50	60	75	100	125	150	175	215	250	300	375	
Output Rating	Super Heavy DUTY	Rate Output Capacity (kVA)	58	73	88	120	143	175	207	247	295	359	438	
		Rated Output Current (A)	73	91	110	150	180	220	250	310	370	450	550	
		Carrier Frequency (kHz)	5~15kHz					4~10kHz						
		Overload Tolerance	Rated output current is 150 % for 60 seconds ; 200% for 3 seconds											
Input Rating	Input Current (A) Normal Duty		74	101	114	157	167	207	240	300	380	400	494	
	Rated Voltage/Frequency		3-Phase AC 380V~480V (-15%~+10%), 50/60Hz											
	Operating Voltage Range		323~528Vac											
	Frequency Tolerance		47~63Hz											
AC Drive Weight			38.5± 1.5Kg				64.8± 1.5Kg		86.5± 1.5Kg	134± 4Kg			228Kg	
Cooling method			Fan cooling											
Braking Chopper			Frame D and above (optional)											
DC reactor			Frame D and above (built-in)											
EMI Filter			Frame D and above (optional)											
EMC-COP01			Optional											

General Specifications

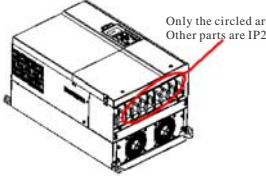
Control Characteristics	Control Method	1: V/F, 2: SVC, 3: VF+PG, 4: FOC+PG, 5: TQC+PG,
	Starting Torque	Reach up to 200% or above at 0.5Hz. Under FOC+PG mode, starting torque can reach 200% at 0Hz.
	V/F Curve	4 point adjustable V/F curve and square curve
	Speed Response Ability	5Hz (vector control can reach up to 40Hz)
	Torque Limit	Max. 220% torque current
	Torque Accuracy	±5%
	Max. Output Frequency (Hz)	Super Heavy Duty: 0.00~600.00Hz
	Frequency Output Accuracy	Digital command:±0.01%, -10℃~+40℃, Analog command: ±0.1%, 25±10℃
	Output Frequency Resolution	Digital command: 0.01Hz, Analog command: 0.03 X max. output frequency/60 Hz (±11 bit)
	Overload Tolerance	Rated output current is 150 % for 60 seconds ; 200% for 3 seconds
	Frequency Setting Signal	+10V~-10, 0~+10V, 4~20mA, 0~20mA, Pulse input
Accel./decel. Time	0.00~600.00/0.0~6000.0 seconds	
Main control function	Torque control, Droop control, Speed/torque control switching, Feed forward control, Zero-servo control, Momentary power loss ride thru, Speed search, Over-torque detection, Torque limit, 17-step speed (max), Accel/decel time switch, S-curve accel/decel, 3-wire sequence, Auto-Tuning (rotational, stationary), Dwell, Cooling fan on/off switch, Slip compensation, Torque compensation, JOG frequency, Frequency upper/lower limit settings, DC injection braking at start/stop, High slip braking, PID control (with sleep function), Energy saving control, MODBUS communication (RS-485 RJ45, max. 115.2 kbps), Fault restart, Parameter copy	
Fan Control	230V model VFD150CH23A-21(include) and series above: PMW control; VFD110CH23A-21(include) and series below: on/off switch control 460V model VFD185CH43A/4EA-21(include) and series above: PMW control; VFD150CH43A/4EA-21(include) and series below: on/off switch control	
Protection Characteristics	Motor Protection	Electronic thermal relay protection
	Over-current Protection	For drive model 230V and 440V Over-current protection for 300% rated current current clamp 『 Super heavy duty: 220% 』
	Over-voltage Protection	230: drive will stop when DC-BUS voltage exceeds 410V 460: drive will stop when DC-BUS voltage exceeds 820V
	Over-temperature Protection	Built-in temperature sensor
	Stall Prevention	Stall prevention during acceleration, deceleration and running independently
	Restart After Instantaneous Power Failure	Parameter setting up to 20 seconds
	Grounding Leakage Current Protection	Leakage current is higher than 50% of rated current of the AC motor drive
Certifications	   CE, cULus, GB/T12668-2, PG (certification in progress)	

Environment for Operation, Storage and Transportation

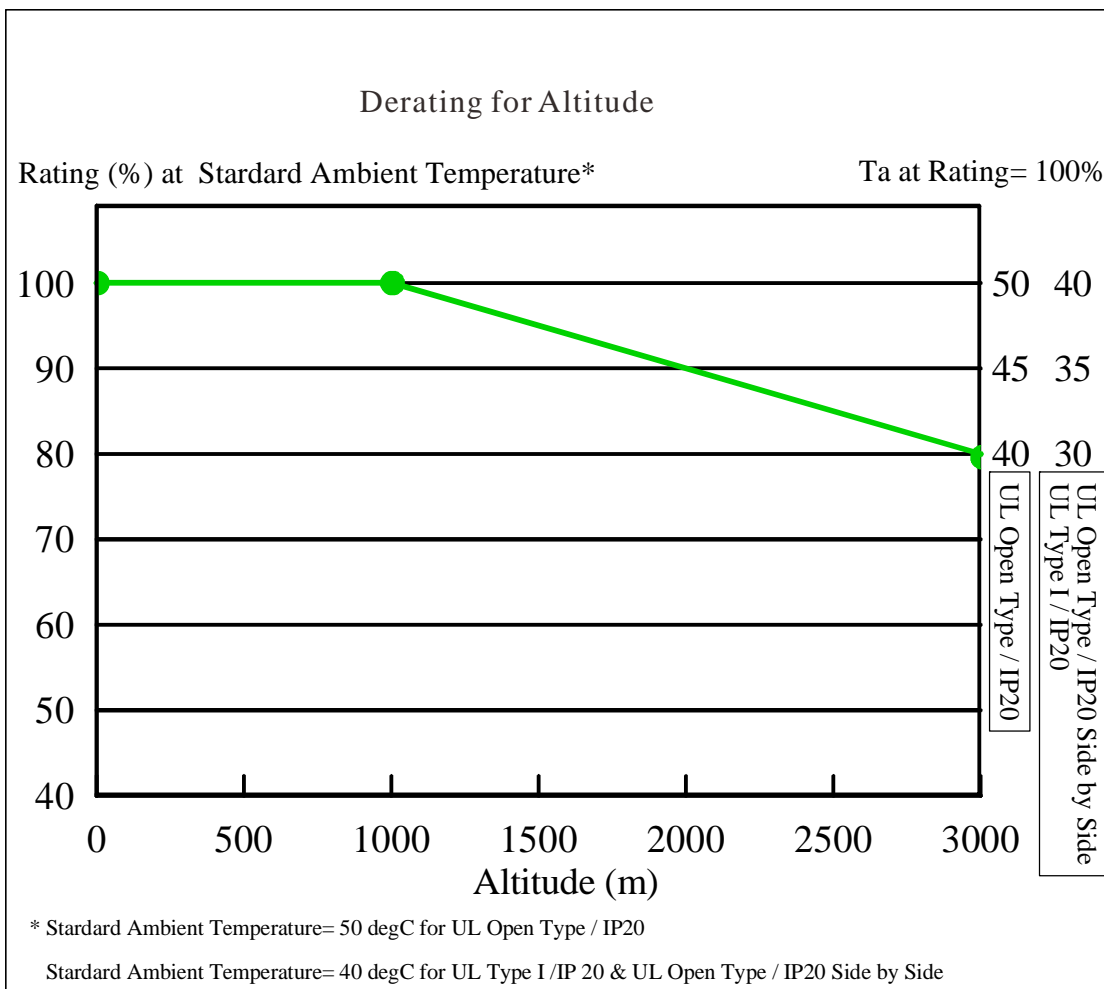
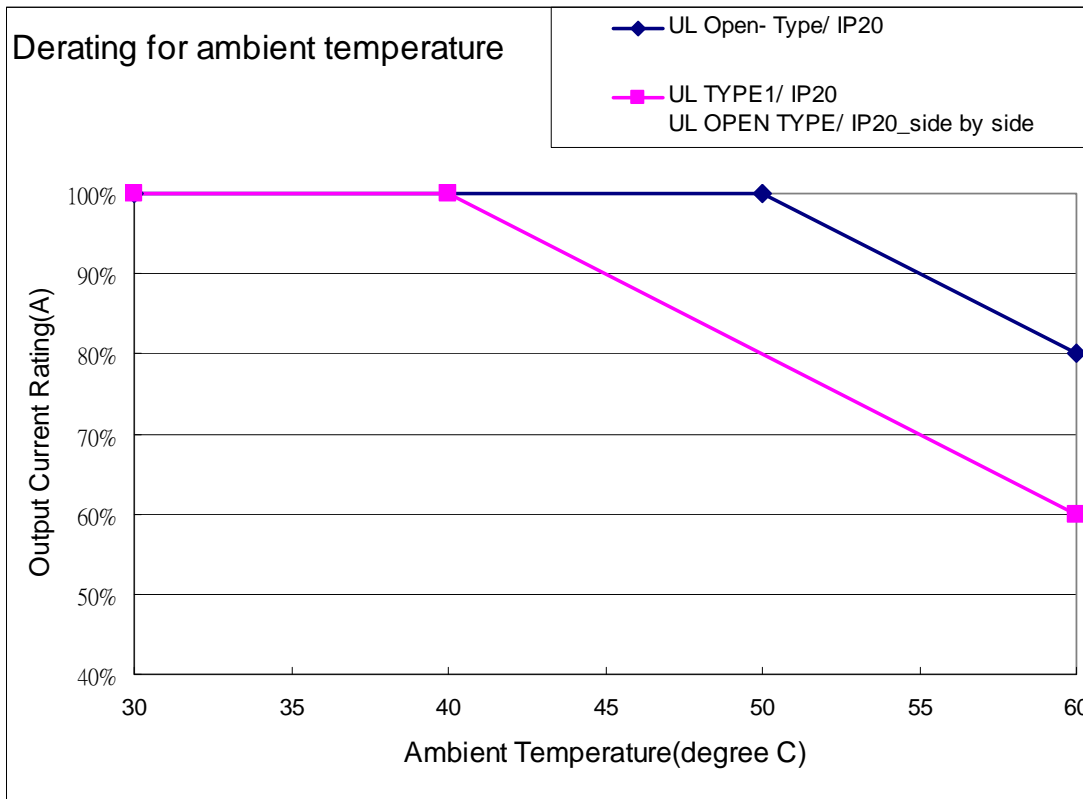
DO NOT expose the AC motor drive in the bad environment, such as dust, direct sunlight, corrosive/inflammable gasses, humidity, liquid and vibration environment. The salt in the air must be less than 0.01mg/cm² every year.

Environment	Installation location	IEC60364-1/IEC60664-1 Pollution degree 2, Indoor use only	
	Surrounding Temperature	Storage	-25 °C ~ +70 °C
		Transportation	-25 °C ~ +70 °C
		Non-condensation, non-frozen	
	Rated Humidity	Operation	Max. 90%
		Storage/Transportation	Max. 95%
		No condense water	
	Air Pressure	Operation/Storage	86 to 106 kPa
		Transportation	70 to 106 kPa
	Pollution Level	IEC721-3-3	
Operation		Class 3C2; Class 3S2	
Storage		Class 2C2; Class 2S2	
Transportation		Class 1C2; Class 1S2	
No concentrate			
Altitude	Operation	If AC motor drive is installed at altitude 0~1000m, follow normal operation restriction. If it is install at altitude 1000~3000m, decrease 2% of rated current or lower 0.5°C of temeprature for every 100m increase in altitude. Maximum altitude for Corner Grounded is 2000m.	
Package Drop	Storage	ISTA procedure 1A(according to weight) IEC60068-2-31	
	Transportation		
Vibration	1.0mm, peak to peak value range from 2Hz to 13.2 Hz; 0.7G~1.0G range from 13.2Hz to 55Hz; 1.0G range from 55Hz to 512 Hz. Comply with IEC 60068-2-6		
Impact	IEC/EN 60068-2-27		
Operation Position	Max. allowed offset angle ±10° (under normal installation position)		

Specification for Operation Temperature and Protection Level

Model	Frame	Top cover	Conduit Box	Protection Level	Operation Temperature
VFDxxxxCH23A-21	Frame A~C 230V: 0.75~18.5kW 460V: 0.75~30kW	Top cover Removed	Standard conduit plate	IP20/UL Open Type	-10~50°C
VFDxxxxCH43A-21		Standard with top cover		IP20/UL Type1/NEMA1	-10~40°C
VFDxxxxCH4EA-21	Frame D~H 230V: >22kW 460V: >30kW	N/A	Standard conduit box	IP20/UL Type1/NEMA1	-10~50°C
VFD2800CH43C-21					
VFDxxxxCH23A-00	Frame D~H 230V: >22kW 460V: >30kW	N/A	Standard conduit box	IP00	-10~50°C
VFDxxxxCH43A-00				IP20/UL Open Type	
VFD2800CH43C-00					

Derating of ambient temperature and altitude



Protection Level	Operating Environment
UL Type I / IP20	When the AC motor drive is operating at the rated current and the ambient temperature has to be between 10°C ~ +40°C. When the temperature is over 40°C, for every increase by 1°C, decrease 2% of the rated current. The minimum allowable temperature is 60°C.
UL Open Type / IP20	When the AC motor drive is operating at the rated current and the ambient temperature has to be between -10°C ~ +50°C. When the temperature is over 50°C, for every increase by 1°C, decrease 2% of the rated current. The minimum allowable temperature is 60°C.
High Altitude	If AC motor drive is installed at altitude 0~1000m, follow normal operation restriction. If it is install at altitude 1000~3000m, decrease 2% of rated current or lower 0.5°C of temperature for every 100m increase in altitude. Maximum altitude for Corner Grounded is 2000m.

Chapter 10 Digital Keypad

10-1 Descriptions of Digital Keypad

10-2 Function of Digital Keypad KPC-CC01

10-3 TPEditor Installation Instruction

10-4 Fault Code Description of Digital Keypad KPC-CC01

10-1 Descriptions of Digital Keypad

KPC-CC01









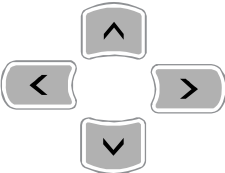



KPC-CE01(Optional)




- Communication Interface
RJ-45 (socket) · RS-485 interface;
- Installation Method
Embedded type and can be put flat on the surface of the control box. The front cover is water proof.
- Charge the digital keypad for 6 minutes before you use it to program Delta's AC Motor Drive.
- The maximum RJ45 extension lead is 5 m (16ft)
- What's new at KPC-CC01 keypad?
 - It supports calendar function of PLC (See Chapter 17 for more information about PLC.)
 - The available editing pages reach the maximum number of pages supported by TP Editor.
 - TP Editor v.140.1 is required
 - It supports VFDSOft to read parameters. Please go to <http://www.delta.com.tw/> to download VFDSOft v1.45.





Descriptions of Keypad Functions

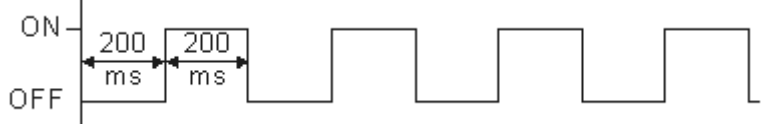
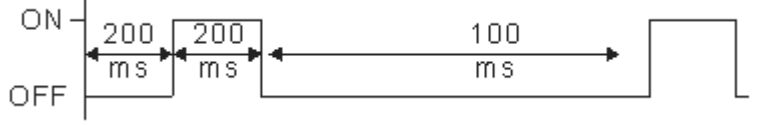
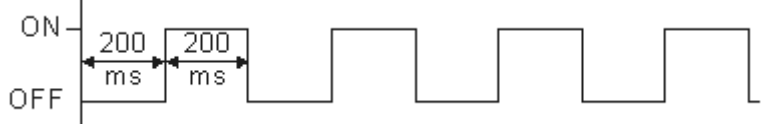
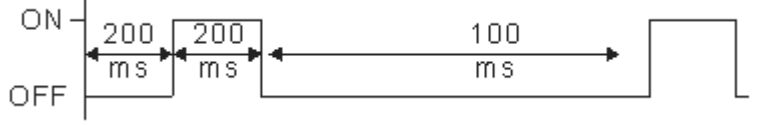
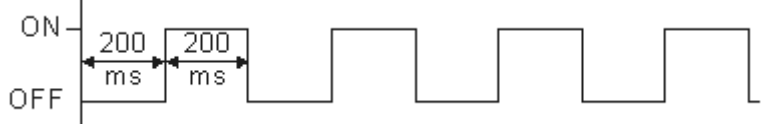
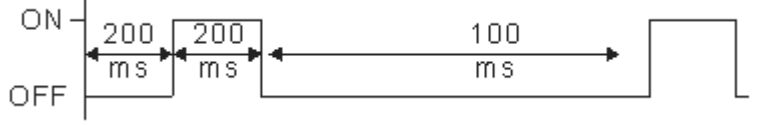
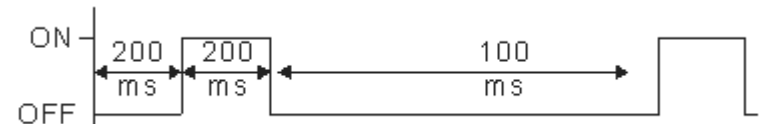
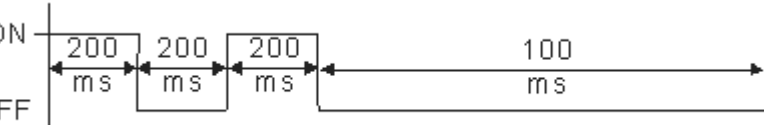
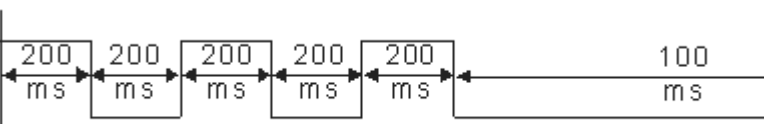
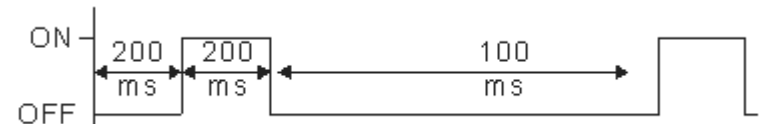
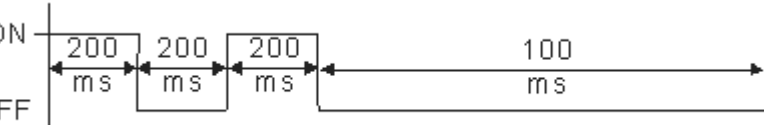
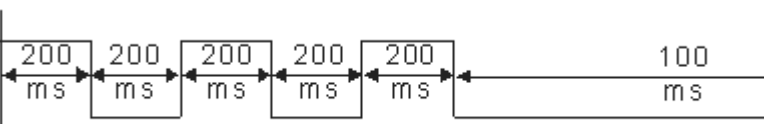
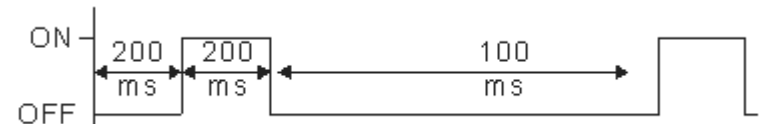
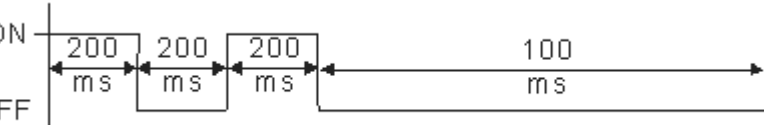
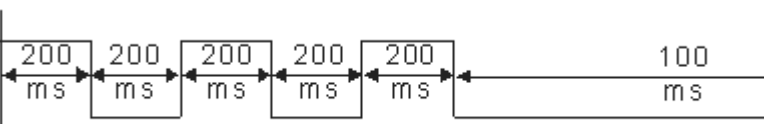
Key	Descriptions
	<p>Start Operation Key</p> <ol style="list-style-type: none"> 1. It is only valid when the source of operation command is from the keypad. 2. It can operate the AC motor drive by the function setting and the RUN LED will be ON. 3. It can be pressed again and again at stop process. 4. When enabling "HAND" mode, it is only valid when the source of operation command is from the keypad.
	<p>Stop Command Key. This key has the highest processing priority in any situation.</p> <ol style="list-style-type: none"> 1. When it receives STOP command, no matter the AC motor drive is in operation or stop status, the AC motor drive needs to execute "STOP" command. 2. The RESET key can be used to reset the drive after the fault occurs. For those faults that can't be reset by the RESET key, see the fault records after pressing MENU key for

	details.																		
	<p>Operation Direction Key</p> <ol style="list-style-type: none"> This key is only control the operation direction NOT for activate the drive. FWD: forward, REV: reverse. Refer to the LED descriptions for more details. 																		
	<p>ENTER Key</p> <p>Press ENTER and go to the next level. If it is the last level then press ENTER to execute the command.</p>																		
	<p>ESC Key</p> <p>ESC key function is to leave current menu and return to the last menu. It is also functioned as a return key in the sub-menu.</p>																		
	<p>Press menu to return to main menu.</p> <p>Menu content:</p> <p>KPC-CE01 does not support function 5 ~13.</p> <table border="0"> <tr> <td>1. Detail Parameter</td> <td>7. Quick/Simple Setup</td> <td>13. PC Link</td> </tr> <tr> <td>2. Copy Parameter</td> <td>8. Display Setup</td> <td></td> </tr> <tr> <td>3. Keypad Locked</td> <td>9. Time Setup</td> <td></td> </tr> <tr> <td>4. PLC Function</td> <td>10. Language Setup</td> <td></td> </tr> <tr> <td>5. Copy PLC</td> <td>11. Startup Menu</td> <td></td> </tr> <tr> <td>6. Fault Record</td> <td>12. Main Page</td> <td></td> </tr> </table>	1. Detail Parameter	7. Quick/Simple Setup	13. PC Link	2. Copy Parameter	8. Display Setup		3. Keypad Locked	9. Time Setup		4. PLC Function	10. Language Setup		5. Copy PLC	11. Startup Menu		6. Fault Record	12. Main Page	
1. Detail Parameter	7. Quick/Simple Setup	13. PC Link																	
2. Copy Parameter	8. Display Setup																		
3. Keypad Locked	9. Time Setup																		
4. PLC Function	10. Language Setup																		
5. Copy PLC	11. Startup Menu																		
6. Fault Record	12. Main Page																		
	<p>Direction: Left/Right/Up/Down</p> <ol style="list-style-type: none"> In the numeric value setting mode, it is used to move the cursor and change the numeric value. In the menu/text selection mode, it is used for item selection. 																		
	<p>Function Key</p> <ol style="list-style-type: none"> It has the factory setting function and the function can be set by the user. The present factory setting: F1 is JOG function. Other functions must be defined by TPEditor first. TPEditor software V1.30.6 is available for download at: http://www.delta.com.tw/ch/product/em/download/download_main.asp?act=3&pid=1&cid=1&tid=3 Installation Instruction for TPEditor is on page 10-15 of this chapter. 																		
	<p>HAND ON Key</p> <ol style="list-style-type: none"> This key is executed by the parameter settings of the source of Hand frequency and hand operation. The factory settings of both source of Hand frequency and hand operation are the digital keypad. Press HAND ON key at stop status, the setting will switch to hand frequency source and hand operation source. Press HAND ON key at operation status, it stops the AC motor drive first (display AHSP warning), and switch to hand frequency source and hand operation source. Successful mode switching for KPC-CE01, "H/A" LED will be on; for KPC-CC01, it will display HAND mode/ AUTO mode on the screen. 																		
	<ol style="list-style-type: none"> This key is executed by the parameter settings of the source of AUTO frequency and AUTO operation. The factory setting is the external terminal (source of operation is 4-20mA). Press Auto key at stop status, the setting will switch to hand frequency source and hand operation source. Press Auto key at operation status, it stops the AC motor drive first (display AHSP warning), and switch to hand frequency source and hand operation source. Successful mode switching for KPC-CE01, "H/A" LED will be off; for KPC-CC01, it will display HAND mode/ AUTO mode on the screen 																		

Descriptions of LED Functions

LED	Descriptions
	<p>Steady ON: operation indicator of the AC motor drive, including DC brake, zero speed, standby, restart after fault and speed search.</p> <p>Blinking: drive is decelerating to stop or in the status of base block.</p> <p>Steady OFF: drive doesn't execute the operation command</p>

	<p>Steady ON: stop indicator of the AC motor drive. Blinking: drive is in the standby status. Steady OFF: drive doesn't execute "STOP" command.</p>
	<p>Operation Direction LED 1. Green light is on, the drive is running forward. 2. Red light is on, the drive is running backward. 3. Twinkling light: the drive is changing direction.</p>
	<p>(Only KPC-CE01 support this function) Setting can be done during operation. HAND LED: When HAND LED is on (HAND mode); when HAND LED is off (AUTO mode).</p>
	<p>(Only KPC-CE01 Support this function) Setting can be done during operation. AUTO LED: when AUTO LED is on (AUTO mode); when AUTO LED is off (HAND mode).</p>

<p>CANopen ~"RUN"</p>	<p>RUN LED:</p> <table border="1"> <thead> <tr> <th>LED status</th> <th>Condition/State</th> </tr> </thead> <tbody> <tr> <td>OFF</td> <td>CANopen at initial No LED</td> </tr> <tr> <td>Blinking</td> <td>CANopen at pre-operation </td> </tr> <tr> <td>Single flash</td> <td>CANopen at stopped </td> </tr> <tr> <td>ON</td> <td>CANopen at operation status No LED</td> </tr> </tbody> </table>	LED status	Condition/State	OFF	CANopen at initial No LED	Blinking	CANopen at pre-operation 	Single flash	CANopen at stopped 	ON	CANopen at operation status No LED		
	LED status	Condition/State											
	OFF	CANopen at initial No LED											
	Blinking	CANopen at pre-operation 											
	Single flash	CANopen at stopped 											
ON	CANopen at operation status No LED												
<p>CANopen ~"ERR"</p>	<p>ERR LED:</p> <table border="1"> <thead> <tr> <th>LED status</th> <th>Condition/ State</th> </tr> </thead> <tbody> <tr> <td>OFF</td> <td>No Error</td> </tr> <tr> <td>Single flash</td> <td>One message fail </td> </tr> <tr> <td>Double flash</td> <td>Guarding fail or heartbeat fail </td> </tr> <tr> <td>Triple flash</td> <td>SYNC fail </td> </tr> <tr> <td>ON</td> <td>Bus off</td> </tr> </tbody> </table>	LED status	Condition/ State	OFF	No Error	Single flash	One message fail 	Double flash	Guarding fail or heartbeat fail 	Triple flash	SYNC fail 	ON	Bus off
	LED status	Condition/ State											
	OFF	No Error											
	Single flash	One message fail 											
Double flash	Guarding fail or heartbeat fail 												
Triple flash	SYNC fail 												
ON	Bus off												

10-2 Function of Digital Keypad KPC-CC01

POWER ON



Start-up

Skip to main page
after 3sec.

- 1) The default Start-up page is Delta Logo. (Default 1 and 2)
- 2) User can customize their start-up page through the edited function. (Need to purchase the optional accessories)



AUTO

◆ F 60.00Hz

H 0.00Hz

A 0.00

JOG 14:35:36

→ The top line of LCD displays the status of drive.

After main menu is selected, the start-up page will display in the format user defined. The page shown on the left is display as Delta default setting.

→ The button line of LCD displays time and JOG.



Press MENU

MENU

▼ 1.Detail Parameter

2.Copy Parameter

3.Keypad Locked

MENU

- | | |
|---|---|
| <ol style="list-style-type: none"> 1.Detail Parameter 2.Copy Parameter 3.Keypad Locked 4.PLC Function | <ol style="list-style-type: none"> 5. Copy PLC 6. Fault Record 7. Quick/Simple Setup 8. Display Setup 9. Time Setup 10. Language Setup 11. Start-up 12. Main page |
|---|---|

Item 1~4 are the common items for KPC-CC01 &KPC-CE01

Press ▽ once

AUTO

◆ F 60.00Hz

H 0.00Hz

A 0.00

JOG 14:35:36

Press ▽ again

AUTO

F 60.00Hz

H 0.00Hz

◆ A 0.00

JOG 14:35:36

Press ▽ again

AUTO

H 0.00Hz

A 0.00

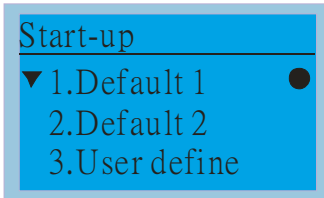
◆ A 0.00 Amp◀▶

JOG 14:35:36

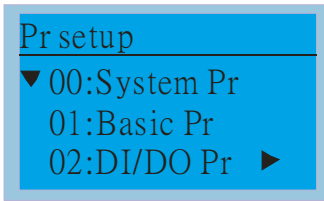
NOTE

1. Startup page can only display pictures, no flash.
2. When Power ON, it will display startup page then the main page. The main page displays Delta's default setting F/H/A/U, the display order can be set by Pr.00.03 (Startup display). When the selected item is U page, use left key and right key to switch between the items, the display order of U page is set by Pr.00.04 (User display).

Display Icon

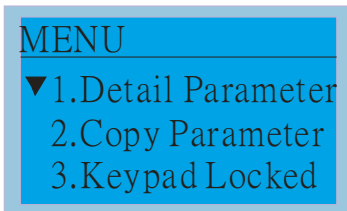


- : present setting
- ▼ : roll down the page for more options



- ▶ : show complete sentence
- Press [left/right] for complete information

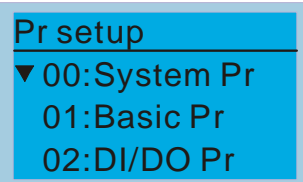

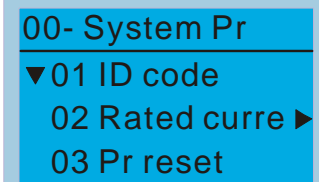
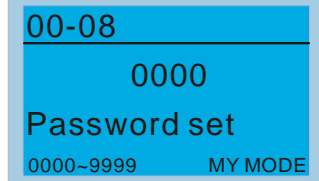
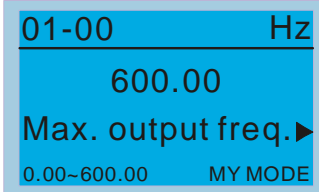
Display item



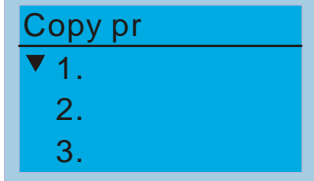
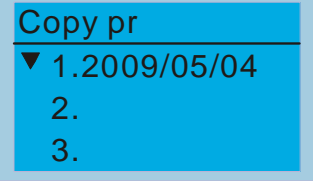

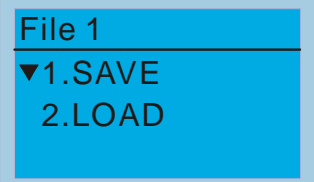

- MENU
- 1.Detail Parameter
 - 2.Copy Parameter
 - 3.Keypad Locked
 - 4.PLC Function
 - 5. Copy PLC
 - 6. Fault Record
 - 7. Quick/Simple Setup
 - 8. Display Setup
 - 9. Time Setup
 - 10. Language Setup
 - 11. Start-up
 - 12. Main page
 - 13. PC Link

Item 1~4 are the common items for KPC-CC01 &KPC-CE01

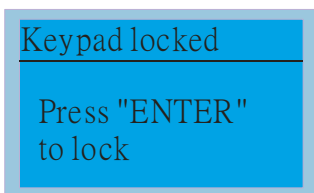

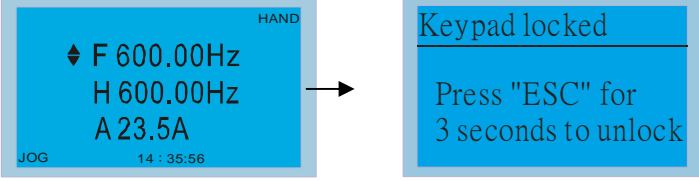
1. Detail Parameter

 <p>Press  to select.</p>	<p>00 System Pr Content</p>  <p>00-08 Password Set</p>  <p>01-00 The maximum output freq.</p> 
---	--

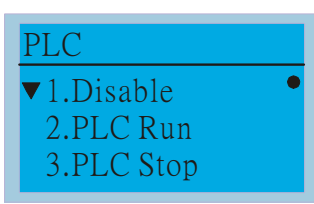
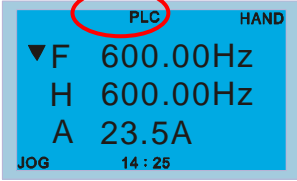
2. Copy Parameter

	<p>Copy parameters (Pr)</p> <ol style="list-style-type: none"> 4 sets of parameters duplication. When the setting is complete, the date will be written to the copy parameters (Pr) page.  <p>Press </p>  <p>Press  to save or load</p> <p>After selecting save and pressing "ENTER", the parameter setting will be saved in the keypad.</p>
---	---

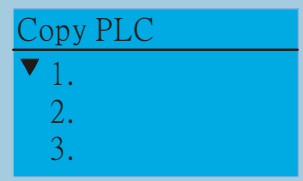
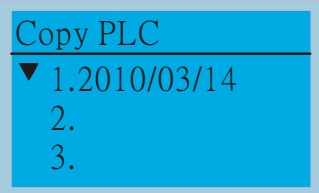

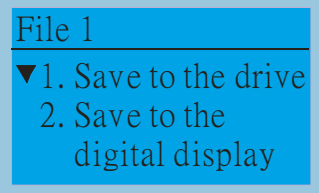




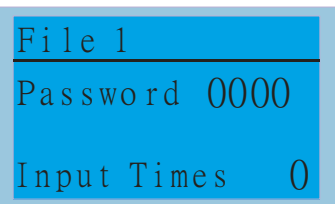
3. Keypad locked

 <p>Press  to lock</p>	<p>Keypad Locked</p> <p>This function is used to lock the keypad. The main page would not display "keypad locked" when the keypad is locked, however it will display the message "please press ESC and then ENTER to unlock the keypad" when any key is pressed.</p>  <p>Press any key.</p>
---	--

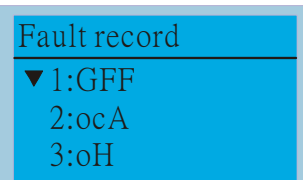



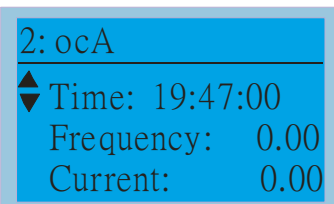

4. PLC Function

 <p>PLC function</p> <ol style="list-style-type: none"> Disable PLC run PLC stop 	<p>When activate and stop PLC function, the PLC status will be displayed on main page of Delta default setting.</p>  <p>The PLC function of KPC-CE01 can only displays:</p> <ol style="list-style-type: none"> PLC0 PLC1 PLC2
--	---

5. Copy PLC

 <p>Copy PLC</p> <ul style="list-style-type: none"> ▼ 1. 2. 3. 	<p>Copy PLC</p> <ol style="list-style-type: none"> 1. Duplicate 4 sets of parameters. 2. When the setting is complete, the date will be written to the Copy PLC page.  <p>Copy PLC</p> <ul style="list-style-type: none"> ▼ 1.2010/03/14 2. 3. <p>Press  to setting menu.</p>  <p>File 1</p> <ul style="list-style-type: none"> ▼ 1. Save to the drive 2. Save to the digital display <p>Press  to select where to save the file</p> <p>Press  to select where to save the file</p> <p>Press  execute filesaving process.</p> <p>If select save to the drive and press enter, the file will be saved to the drive.</p> <p> NOTE</p> <p>If password protection for WPLSoft editor was set, it is required to enter the password before the file can successfully be saved onto the digital display.</p>  <p>File 1</p> <p>Password 0000</p> <p>Input Times 0</p>
--	--


6. Fault record

 <p>Fault record</p> <ul style="list-style-type: none"> ▼ 1:GFF 2:ocA 3:oH <p>Press  to select.</p> <p>KPC-CE01 does not support this function.</p>	<p>Fault Record</p> <p>It can accumulate 6 sets of recent fault records with keypad V1.02 and below; 20 sets of recent fault records with keypad V1.03 and above</p> <p>The first fault code displays in the record is the latest fault. Select the fault code for details on time, date, frequency, current, voltage and DC BUS Volt.</p>  <p>Fault record</p> <ul style="list-style-type: none"> ▼ 1:GFF 2:ocA 3:oH <p>Press  to view the current and voltage of the fault</p>  <p>2: ocA</p> <ul style="list-style-type: none"> ▼ Time: 19:47:00 Frequency: 0.00 Current: 0.00 <p> NOTE</p> <p>Fault actions of AC motor drive are record and save to KPC-CC01. When KPC-CC01 is removed and apply to another AC motor drive, the previous fault records will not be deleted. The new fault records of the present AC motor drive will accumulate to KPC-CC01.</p>
--	--

7. Quick/Simple Setting

Quick setting

▼ 1: V/F mode
2: VFPG mode
3: SVC mode

Press  to select.

Quick Setting:

1. VF Mode
2. VFPG Mode
3. SVC Mode
4. FOCPG Mode
5. TQCPG Mode
6. My Mode

Quick Setting:

1. V/F Mode

V/F mode P00-07

▲ 01. Password Input
▼ 02. Password Setting
03. Control Mode

→

01: Password Input (Decode)

00-07

0

Password Input

0~ 65535

Items

1. Parameter Protection Password Input (P00-07)
2. Parameter Protection Password Setting (P00-08)
3. Control Mode (P00-10)
4. Control of Speed Mode (P00-11)
5. Load Selection (P00-16)
6. Carrier Frequency (P00-17)
7. Source of the Master Frequency Command (AUTO) (P00-20)
8. Source of the Operation Command (AUTO) (P00-21)
9. Stop Method (P00-22)
10. Digital Keypad STOP function (P00-32)
11. Max. Operation Frequency (P01-00)
12. Base Frequency of Motor 1 (P01-01)
13. Max. Output Voltage Setting of Motor 1 (P01-02)
14. Mid-point Frequency 1 of Motor 1 (P01-03)
15. Mid-point Voltage 1 of Motor 1 (P01-04)
16. Mid-point Frequency 2 of Motor 1 (P01-05)
17. Mid-point Voltage 2 of Motor 1 (P01-06)
18. Min. Output Frequency of Motor 1 (P01-07)
19. Min. Output Voltage of Motor 1 (P01-08)
20. Output Frequency Upper Limit (P01-10)
21. Output Frequency Lower Limit (P01-11)
22. Accel. Time 1 (P01-12)
23. Decel Time 1 (P01-13)
24. Over-voltage Stall Prevention (P06-01)
25. Derating Protection (P06-55)
26. Software Brake Level (P07-00)
27. Speed Search during Start-up (P07-12)
28. Emergency Stop (EF) & Force to Stop Selection (P07-20)
29. Filter Time of Torque Command (P07-24)
30. Filter Time of Slip Compensation (P07-25)
31. Torque Compensation Gain (P07-26)
32. Slip Compensation Gain (P07-27)

2. VFPG Mode

V/F mode P00-07

▲ 01. Password Input
▼ 02. Password Setting
03. Control Mode

→

01: Password Input (Decode)

00-07

0

Password Input

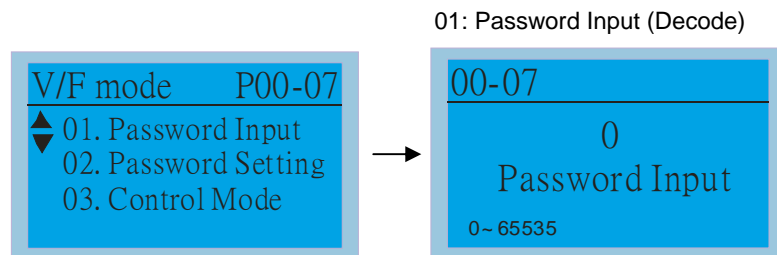
0~ 65535

Items

1. Parameter Protection Password Input (P00-07)
2. Parameter Protection Password Setting (P00-08)
3. Control Mode (P00-10)
4. Control of Speed Mode (P00-11)
5. Load Selection (P00-16)
6. Source of the Master Frequency Command (AUTO) (P00-20)
7. Source of the Operation Command (AUTO) (P00-21)

8. Stop Method (P00-22)
9. Digital Keypad STOP function (P00-32)
10. Max. Operation Frequency (P01-00)
11. Base Frequency of Motor 1 (P01-01)
12. Max. Output Voltage Setting of Motor 1 (P01-02)
13. Min. Output Frequency of Motor 1 (P01-07)
14. Min. Output Voltage of Motor 1 (P01-08)
15. Output Frequency Upper Limit (P01-10)
16. Output Frequency Lower Limit (P01-11)
17. Accel. Time 1 (P01-12)
18. Decel Time 1 (P01-13)
19. Over-voltage Stall Prevention (P06-01)
20. Software Brake Level (P07-00)
21. Filter Time of Torque Command (P07-24)
22. Filter Time of Slip Compensation (P07-25)
23. Slip Compensation Gain (P07-27)
24. Encoder Type Selection (P10-00)
25. Encoder Pulse (P10-01)
26. Encoder Input Type Setting (P10-02)
27. ASR Control (P) 1 (P11-06)
28. ASR Control (I) 1 (P11-07)
29. ASR Control (P) 2 (P11-08)
30. ASR Control (I) 2 (P11-09)
31. P Gain of Zero Speed (P11-10)
32. I Gain of Zero Speed (P11-11)

3. SVCPG Mode

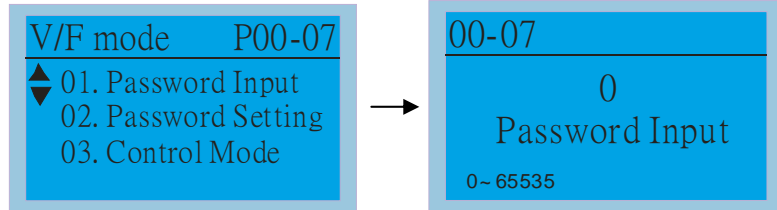


Items

1. Parameter Protection Password Input (P00-07)
2. Parameter Protection Password Setting (P00-08)
3. Control Mode (P00-10)
4. Control of Speed Mode (P00-11)
5. Load Selection (P00-16)
6. Carrier Frequency (P00-17)
7. Source of the Master Frequency Command (AUTO) (P00-20)
8. Source of the Operation Command (AUTO) (P00-21)
9. Stop Method (P00-22)
10. Digital Keypad STOP function (P00-32)
11. Max. Operation Frequency (P01-00)
12. Base Frequency of Motor 1 (P01-01)
13. Max. Output Voltage Setting of Motor 1 (P01-02)
14. Min. Output Frequency of Motor 1 (P01-07)
15. Min. Output Voltage of Motor 1 (P01-08)
16. Output Frequency Upper Limit (P01-10)
17. Output Frequency Lower Limit (P01-11)
18. Accel. Time 1 (P01-12)
19. Decel Time 1 (P01-13)
20. Full-load Current of Induction Motor 1 (P05-01)
21. Rated Power of Induction Motor 1 (P05-02)
22. Rated Speed of Induction Motor 1 (P05-03)
23. Pole Number of Induction Motor 1 (P05-04)
24. No-load Current of Induction Motor 1 (P05-05)
25. Over-voltage Stall Prevention (P06-01)
26. Over-current Stall Prevention during Acceleration (P06-03)
27. Derating Protection (P06-55)
28. Software Brake Level (P07-00)

- 29. Emergency Stop (EF) & Force to Stop Selection (P07-20)
- 30. Filter Time of Torque Command (P07-24)
- 31. Filter Time of Slip Compensation (P07-25)
- 32. Slip Compensation Gain (P07-27)

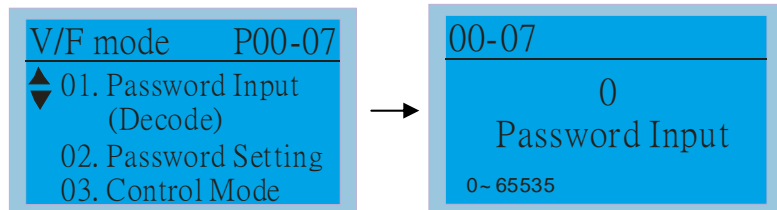
4. FOC PG Mode



Items

- 1. Parameter Protection Password Input (P00-07)
- 2. Parameter Protection Password Setting (P00-08)
- 3. Control Mode (P00-10)
- 4. Control of Speed Mode (P00-11)
- 5. Source of the Master Frequency Command (AUTO) (P00-20)
- 6. Source of the Operation Command (AUTO) (P00-21)
- 7. Stop Method (P00-22)
- 8. Max. Operation Frequency (P01-00)
- 9. Base Frequency of Motor 1 (P01-01)
- 10. Max. Output Voltage Setting of Motor 1 (P01-02)
- 11. Output Frequency Upper Limit (P01-10)
- 12. Output Frequency Lower Limit (P01-11)
- 13. Accel. Time 1 (P01-12)
- 14. Decel Time 1 (P01-13)
- 15. Full-load Current of Induction Motor 1 (P05-01)
- 16. Rated Power of Induction Motor 1 (P05-02)
- 17. Rated Speed of Induction Motor 1 (P05-03)
- 18. Pole Number of Induction Motor 1 (P05-04)
- 19. No-load Current of Induction Motor 1 (P05-05)
- 20. Over-voltage Stall Prevention (P06-01)
- 21. Over-current Stall Prevention during Acceleration (P06-03)
- 22. Derating Protection (P06-55)
- 23. Software Brake Level (P07-00)
- 24. Emergency Stop (EF) & Force to Stop Selection (P07-20)
- 25. Encoder Type Selection (P10-00)
- 26. Encoder Pulse (P10-01)
- 27. Encoder Input Type Setting (P10-02)
- 28. System Control (P11-00)
- 29. Per Unit of System Inertia (P11-01)
- 30. ASR1 Low-speed Bandwidth (P11-03)
- 31. ASR2 High-speed Bandwidth (P11-04)
- 32. Zero-speed Bandwidth (P11-05)

5. TQCPG Mode

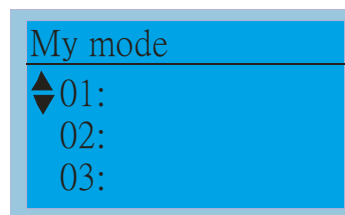


Items

- 1. Password Input (Decode) (P00-07)
- 2. Password Setting (P00-08)
- 3. Control Mode (P00-10)
- 4. Control of Speed Mode (P00-11)
- 5. Source of the Master Frequency Command (P00-20)

6. Source of the Operation Command (P00-21)
7. Max. Operation Frequency (P01-00)
8. Base Frequency of Motor 1 (P01-01)
9. Max. Output Voltage Setting of Motor 1 (P01-02)
10. Full-load Current of Induction Motor 1 (P05-01)
11. Rated Power of Induction Motor 1 (P05-02)
12. Rated Speed of Induction Motor 1 (P05-03)
13. Pole Number of Induction Motor 1 (P05-04)
14. No-load Current of Induction Motor 1 (P05-05)
15. Over-voltage Stall Prevention (P06-01)
16. Software Brake Level (P07-00)
17. Encoder Type Selection (P10-00)
18. Encoder Pulse (P10-01)
19. Encoder Input Type Setting (P10-02)
20. System Control (P11-00)
21. Per Unit of System Inertia (P11-01)
22. ASR1 Low-speed Bandwidth (P11-03)
23. ASR2 High-speed Bandwidth (P11-04)
24. Zero-speed Bandwidth (P11-05)
25. Max. Torque Command (P11-27)
26. Source of Torque Offset (P11-28)
27. Torque Offset Setting (P11-29)
28. Source of Torque Command (P11-33)
29. Torque Command (P11-34)
30. Speed Limit Selection (P11-36)
31. Forward Speed Limit (torque mode) (P11-37)
32. Reverse Speed Limit (torque mode) (P11-38)

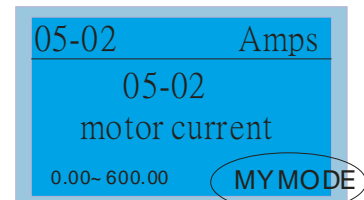
6. My Mode



My mode:

It can save 01~32 sets of parameters (Pr).

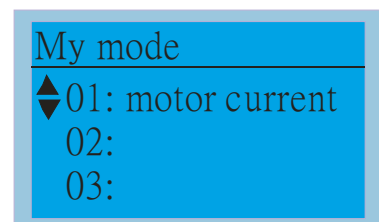
1



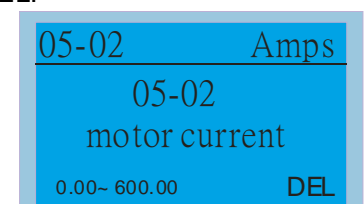
Press F4 and save to my mode.

Click F4 in parameter setting page, the parameter will save to My Mode. To delete or correct the parameter, enter this parameter and click the "DEL" on the bottom right corner.

2

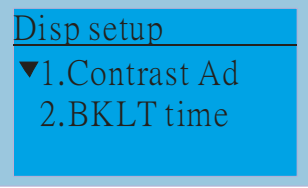

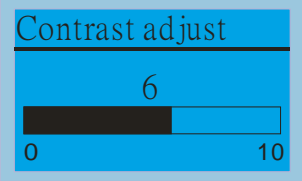
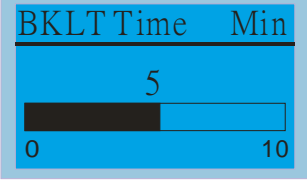


The parameter (Pr) will be displayed in My mode if it is properly saved. To correct or to delete this Pr. clicks DEL.

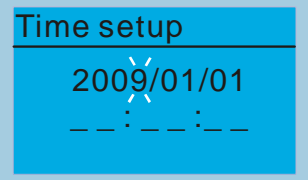








Press F4 to delete this Pr. setting in My Mode.


8. Display setup

 <p>Press  to enter the setting menu.</p>	<p>1. Contrast Adjustment</p>  <p>Adjust setting value</p> <p>2. Back-lighted Time</p>  <p>Adjust setting value</p>
---	---

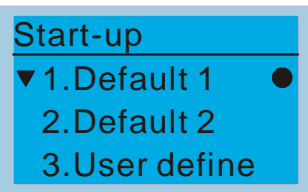
9. Time setting

	<p>Enter time setup page, "9" will continue to blink</p> <p>  move to left / right</p> <p>  increase / decrease the value</p> <p>Press  to confirm.</p> <p> NOTE When the digital keypad is removed, the time setting will be in standby status for 7 days. After this period, the time needs to be reset.</p>
---	--

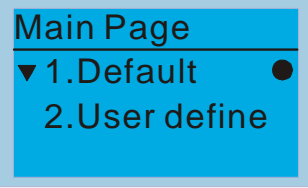

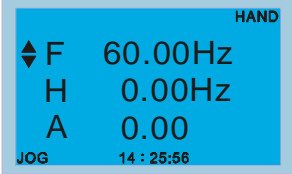
10. Language setup

	<p>Language selection.</p>
---	----------------------------

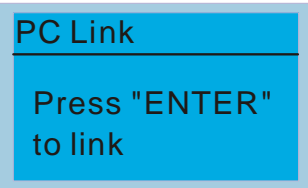
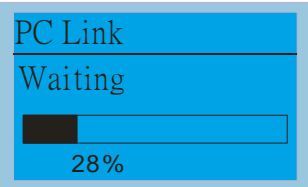
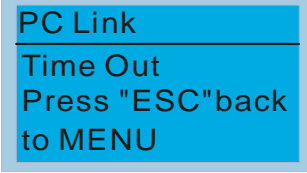
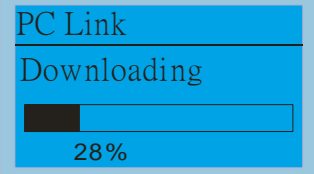
11. Startup Page Setting

	<ol style="list-style-type: none"> Default picture 1 DELTA LOGO Default picture 2 DELTA Text User defined: optional accessory is require (TPEditor & USB/RS-485 Communication Interface-IFD6530) Install an editing accessory would allow users to design their own start-up page. If editor accessory is not installed, "user defined" option will display a blank page. <p><u>USB/RS-485 Communication Interface-IFD6530</u> Please refer to Chapter 07 Optional Accessories for more detail.</p> <p><u>TPEditor</u> TPEditor Installation Instruction is on page 10-15 and TPEditor V1.03.6 is available for download at: http://www.delta.com.tw/ch/product/em/download/download_main.asp?act=3&pid=1&cid=1&tpid=3</p>
---	---

12. Main page

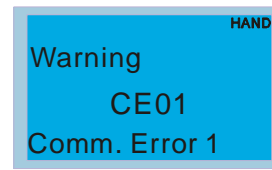
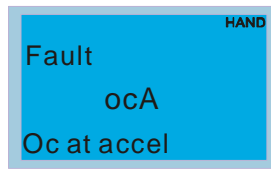
 <p>Press  to select.</p>	<p>1. Default page Default picture and editable picture are available upon selection.</p>  <p>F 600.00Hz >>> H >>> A >>> U (circulate)</p> <p>2. User defined: optional accessory is require (TPEditor & USB/RS-485 Communication Interface-IFD6530) Install an editing accessory would allow users to design their own start-up page. If editor accessory is not installed, "user defined" option will display a blank page.</p> <p><u>USB/RS-485 Communication Interface-IFD6530</u> Please refer to Chapter 07 Optional Accessories for more detail.</p> <p><u>TPEditor</u> TPEditor Installation Instruction is on page 10-15 and TPEditor V1.30.6 is available for download at: http://www.delta.com.tw/ch/product/em/download/download_main.asp?act=3&pid=1&cid=1&tpid=3</p>
---	--

13. PC Link

 <p>Select 1 and press ENTER</p>  <p>Select 2 and press ENTER</p>	<p>The function of PC Link is to establish a connection with computer to download the page for user defined editing. After enter to PC Link page, check if the connection of KPC-CC01 and computer is successfully establish, then press enter to go to next page and wait for communication response.</p> <ol style="list-style-type: none"> If the connection failed, the screen will show "Time Out".  <ol style="list-style-type: none"> If the connection succeeds, the screen page will show "Downloading". When the download is done, it returns to MENU page.  <ol style="list-style-type: none"> In order to set the start-up page and main page in the format user defined, user must check the user define option for start-up page and main page. If the user define page for editing has not yet downloaded to KPC-CC01, the start-up page and main page will display as blank.
--	---

Other display

When fault occur, the menu will display:



1. Press ENTER and start RESET. If still no response, please contact local distributor or return to the factory. To view the fault DC BUS voltage, output current and output voltage, press "MENU"→"Fault Record".
2. Press ENTER again, if the screen returns to main page, the fault is clear.
3. When fault or warning message appears, backlight LED will blinks until the fault or the warning is cleared.

Optional accessory: RJ45 Extension Lead for Digital Keypad

Part No.	Description
CBC-K3FT	RJ45 extension lead, 3 feet (approximately 0.9m)
CBC-K5FT	RJ45 extension lead, 5 feet (approximately 1.5 m)
CBC-K7FT	RJ45 extension lead, 7 feet (approximately 2.1 m)
CBC-K10FT	RJ45 extension lead, 10 feet (approximately 3 m)
CBC-K16FT	RJ45 extension lead, 16 feet (approximately 4.9 m)

10-3 TPEditor Installation Instruction

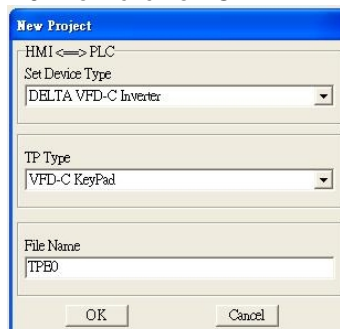
TP functions can edit up to 256 pages (keypad), total capacity is 256KB. 50 normal objects and 10 communication objects can be edited per page.

1) TPEditor: Setup & Basic Functions

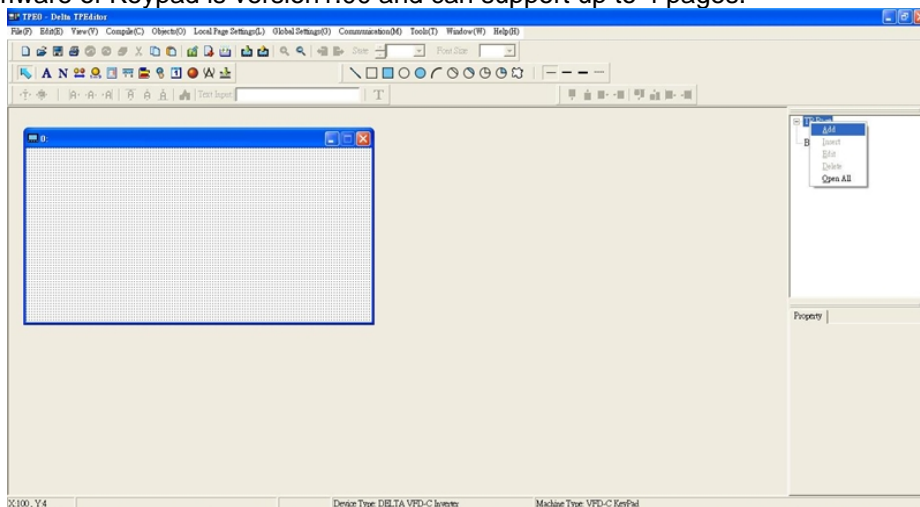
1. Run TPEditor version 1.30



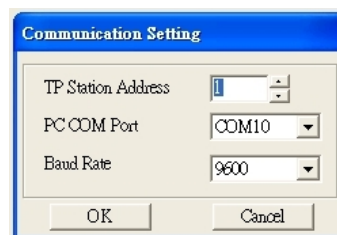
2. Go to File (F) → Click on New. The Window below will pop up. At the device type, click on the drop down menu and choose DELTA VFD-C Inverter. At the TP type, click on the drop down menu and choose VFD-C Keypad. As for File Name, enter TPE0. Now click on OK.



3. You are now at the designing page. Go to Edit (E) → Click on Add a New Page (A) or go to the TP page on the upper right side, right click once on TP page and choose Add to increase one more page for editing. The current firmware of Keypad is version 1.00 and can support up to 4 pages.

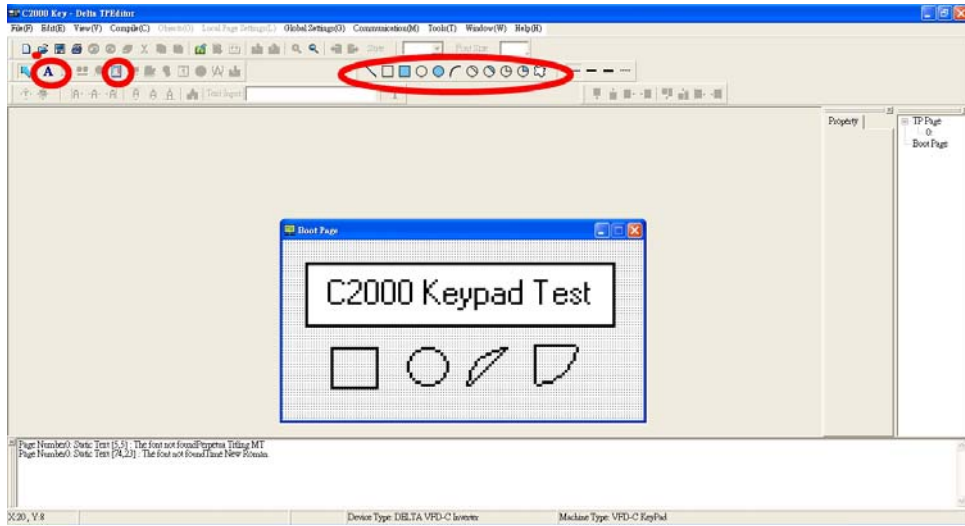




4. Download setting, Go to Tool → Communication settings (C) to set up the PC Com Port and Baud Rate. The supporting speeds of Baud rate are 9600bps, 19200bps and 38400bps. The default setting of TP address is 1, please do not modify.

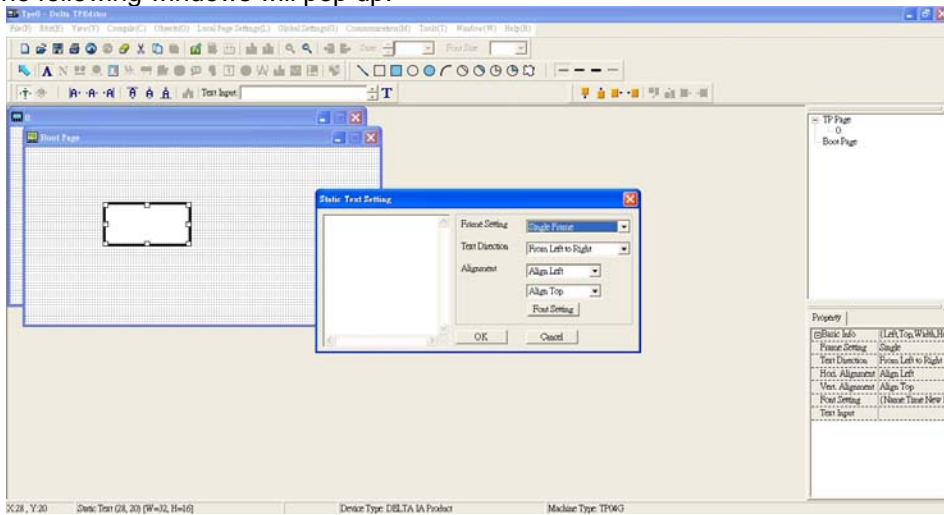


2) Edit Startup Page



1. Click once on the Boot Page on the right hand side of your computer screen or click on View (V) → click on Boot Page (B). Then a blank Boot Page window will pop up. Use the circled items to design your Startup page.

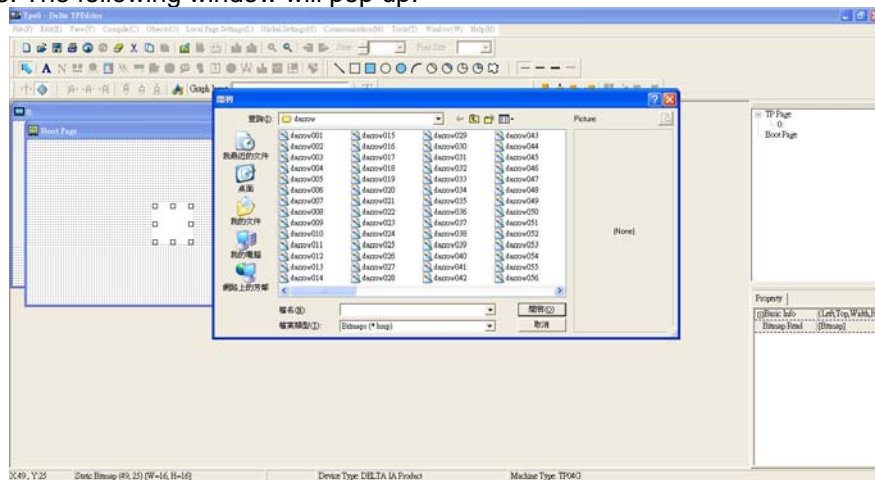


2. Static Text  . Open a blank page, click once on this button  , and then double click on that blank page. The following windows will pop up.





On the right hand side of the Static Text Setting, you can adjust the frame setting, the text direction, the alignment and the font setting. Once you finish all the adjustments that you need. You can continue to input your text in the blank space of Static Text Setting window. When you finish inputting your text, click on OK to continue your next step or click cancel to abort the current step.

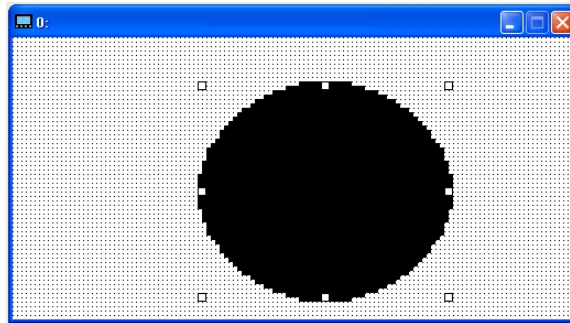
3. Static Bitmap  → Open a blank page, then click once on this button  and then double click on that blank page. The following window will pop up.



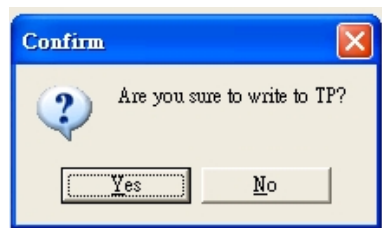
Please note that Static Bitmap setting support only images in BMP format. Now choose an image that you need and click open, then that image will appear in the Static Bitmap window.

4. Geometric Bitmap  → As shown in the picture on the left side, there are 11 kinds of geometric bitmap to choose. Open a new blank page then click once on a geometric bitmap

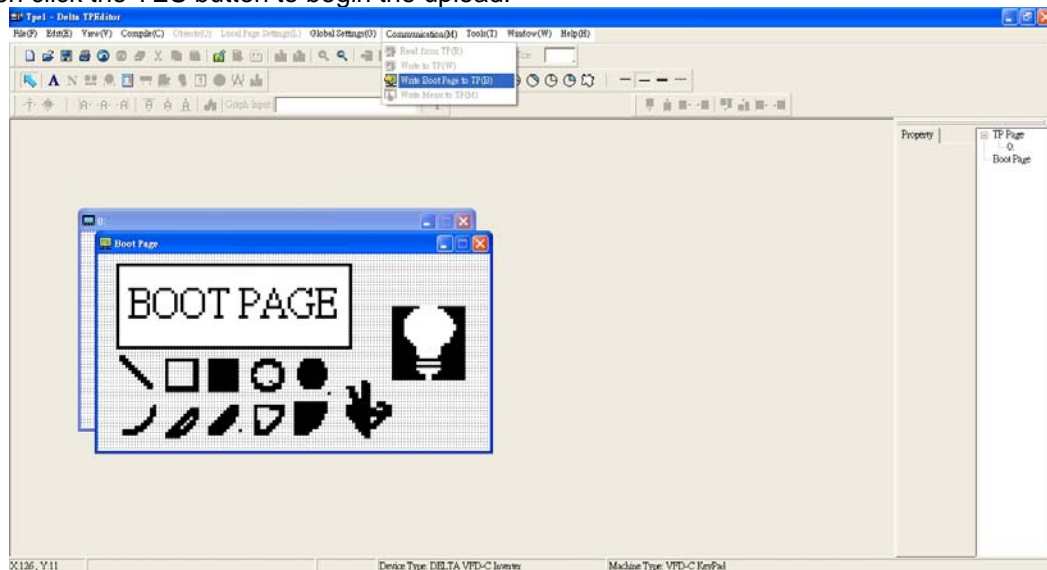
icon that you need. Then drag that icon and enlarge it to the size that you need on that blank page. For example, if you drag this icon  to a blank page, you will see the following window.



- Download---Take the image below as an example. The sentence "Boot page" is static text, the 11 images below are geometric bitmaps. The image on the right hand side is a Static Bitmap. To upload a start up page, double click to activate "Boot page. Make sure that you have followed the instruction on page 3 to choose the right com port. Then go to "Communication (M)" →Click on "Write Boot Page TP (B)." When you see the pop up message below

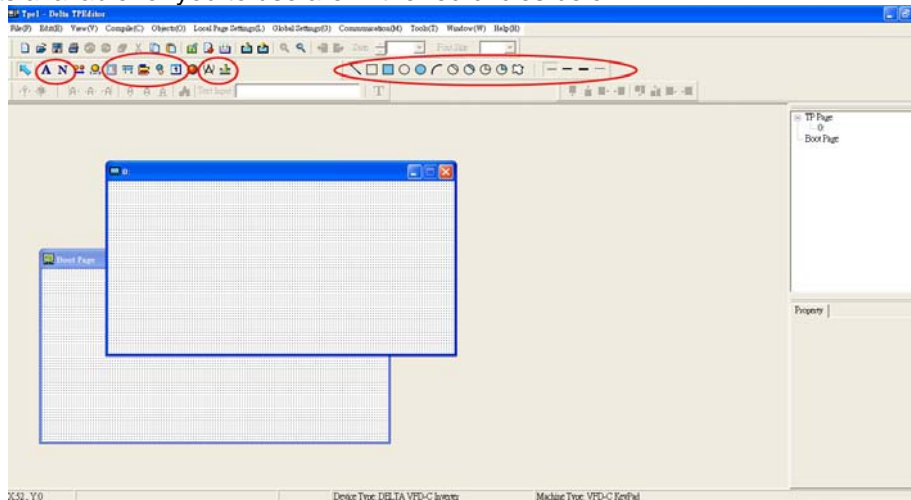


Go to the CH2000 Keypad, press Menu then keep on pressing the Upward key until you see "PC Link," then press ENTER once, when you see "Press Enter to PC Link" on the keypad, press the ENTER again. Then click the YES button to begin the upload.



3) Edit Main Page

1. Click on a page under the TP Page to edit or go to View → click on Boot Page to begin to edit main page. The objects available for you to use are in the red circles below.

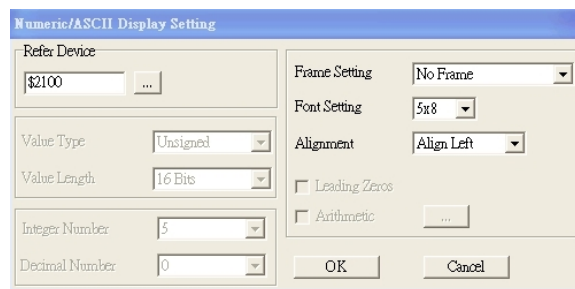


From left to right: Static Text, ASCII Display, Static Bitmap, Scale, Bar Graph, Button, Clock Display, Units, Numeric Input, 11 geometric bitmaps and different width of lines. The application of Static Text, Static Bitmap, and geometric bitmap is the same as the editing startup page.

2. Numeric/ASCII Display A): Go to Objects (O)→Click once on the Numeric/ASCII Display(A)

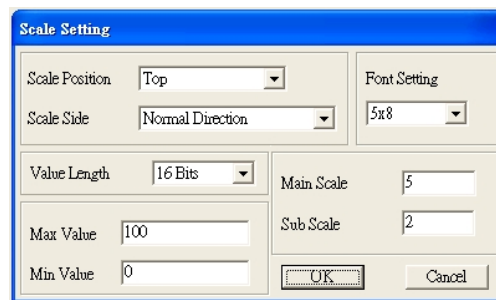
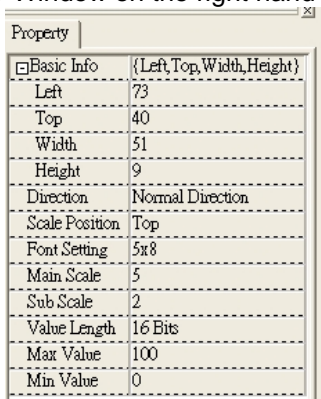


→Drag to enlarge to reach the size that you need to add objects in the screen where you want to create an object →Double click on the object to set up Related Devices, Frame Setting, Fonts and Alignment.



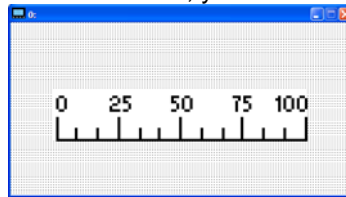
Related Device: Choose the VFD Communication Port that you need, if you want to read output frequency (H), set the VFD Communication Port to \$2202. For other values, please refer to ACMD ModBus Comm Address List.

3. Scale Setting  : On the Tool Bar, click on this  for Scale Setting. You can also edit Scale Setting in the Property Window on the right hand side of your computer screen.

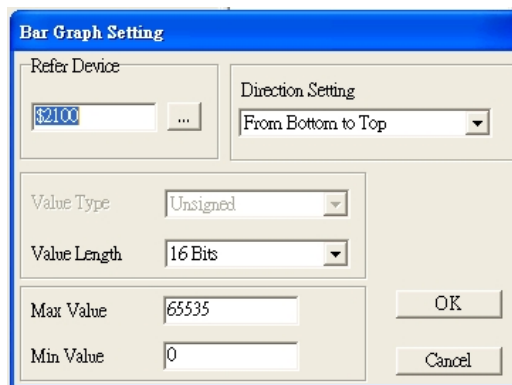


- a. Scale Position: Click on the drop down list to choose which position that you need to place a scale.
- b. Scale Side: Click on the drop down list to choose if you want to number your scale from smaller number to bigger number or from big to small. Click OK to accept this setting or click Cancel to abort.
- c. Font Setting: Click on the drop down list to choose the Font setting that you need then click OK to accept the setting or click Cancel to abort.

- d. Value Length: Click on the drop down to choose 16bits or 32 bits. Then click OK to accept the setting or click Cancel to abort.
- e. Main Scale & Sub Scale: In order to divide the whole scale into equal parts, key in the numbers of your choices for main scale and sub scale.
- f. Maximum value & Minimum Value are the numbers on the two ends of a scale. They can be negative numbers but the input numbers are limited by value.
- g. Follow the Scale setting mentioned above; you will have a scale as shown below.




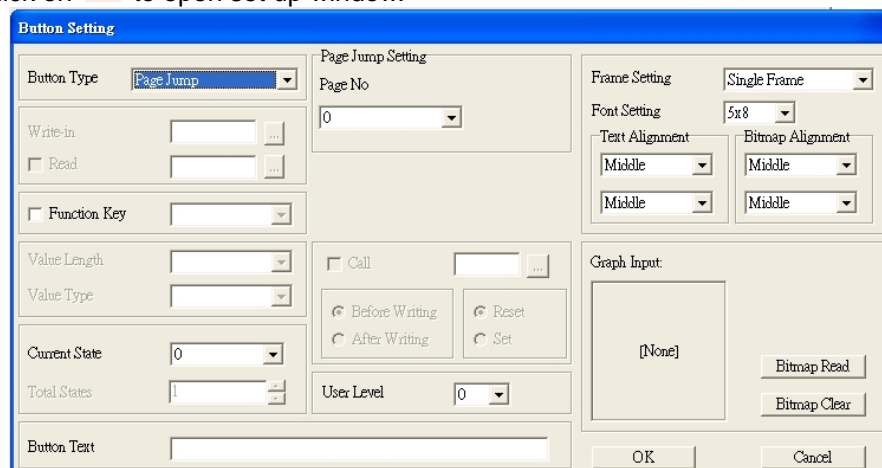
4. Bar Graph setting :



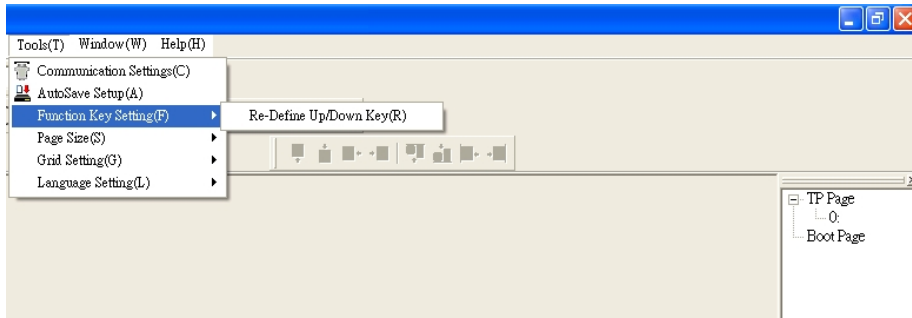
- a. Related Device: Choose the VFD Communication Port that you need.
- b. Direction Setting: Click on the drop down menu to choose one of the following directions: From Bottom to Top, From Top to Bottom, From Left to Right or From Right to Left.
- c. Maximum Value & Minimum Value: They define the range covered by the maximum value and minimum value. If a value is smaller than or equal to the minimum value, then the bar graph will be blank. If a value is bigger or equal to the maximum value, then the bar graph will be full. If a value is between minimum and maximum value, then the bar graph will be filled proportionally.

5. Button : Currently this function only allows the Keypad to switch pages, other functions are not yet available. Text input function and Image inserted functions are not yet supported.



Double click on  to open set up window.

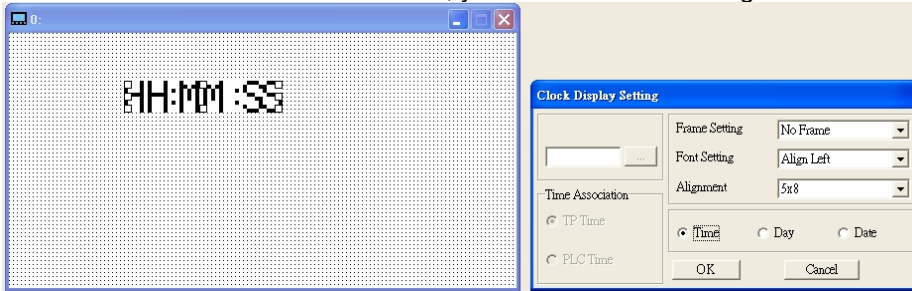


- a. <Button Type> allows you set up buttons' functions. But Page Jump is the only supported function currently.
- b. Page Jump setting: After you choose the Page Jump function in the drop down list, you will see this Page Jump Setting Menu
- c. <Function Key> allows you to assign functions to the following keys on the KPC-CC01 keypad: F1, F2, F3, F4, Up, Down, Left and Right. Please note that the Up and Down keys are locked by TPEditor. These two keys cannot be programmed. If you want to program Up and Down keys, go to Tool→Function Key Settings (F)→Re-Define Up/Down Key(R).




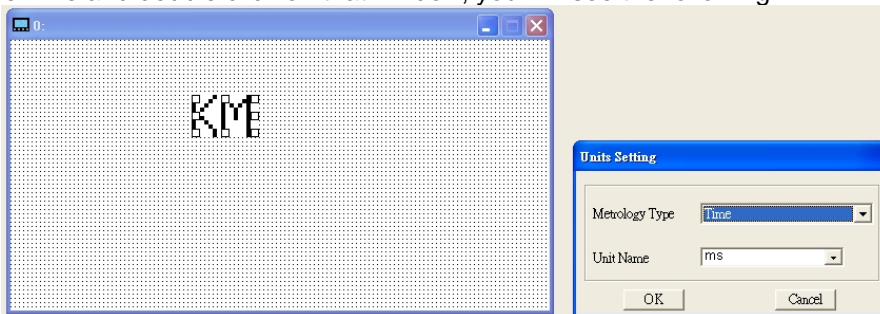
d. There are no supported functions other than the setting mentioned above.

6. Clock Display Setting  : Click once on this button  .
Open a new file and click once in that window, you will see the following




In the clock display setting, you can choose to display Time, Day or Date on the Keypad. To adjust time, go to #9 on the Keypad's menu. You can also adjust Frame Setting, Font Setting and Alignment.


7. Unit Measurement  : Click once on this Button:
Open a new file and double click on that window, you will see the following

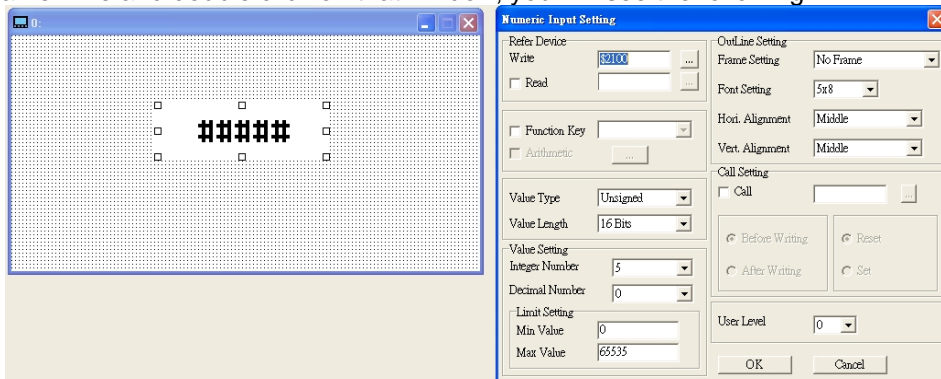


Choose from the drop down list the Metrology and the Unity Name that you need. As for Metrology, you have the following choices Length, Square Measure, Volume/Solid Measure, Weight, Speed, Time and Temperature. The unit name changes automatically when you change metrology type.

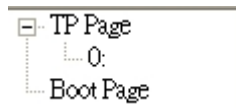
8. Numeric Input Setting  :

This menu allows you to provide parameters or communication ports and to input numbers.

Click once on this button  .
Open a new file and double click on that window, you will see the following:

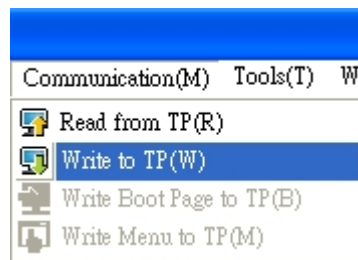


- a. Related Device: There are two blank spaces to fill in, one is <Write> and another one is <Read>. Input the numbers that you want to display and the corresponding numbers of a parameter and that of a communication port. For example, input 012C to Read and Write Parameter P01-44.
- b. OutLine Setting: The Frame setting, Font setting, Vertical Alignment and Horizontal Alignment are the same as mentioned before. Click on the drop down menu and choose the setting that you need.
- c. Function key: The setting here allows you to program keys on the keypad. Press the key on the menu then the corresponding key on the keypad will start to blink, then press Enter to confirm the setting.
- d. Value Type & Value Length: These two factors influence the range of the Minimum and Maximum Value of the Limit Setting. Please note that the corresponding supporting values for CH2000 have to be 16bits. The 32bits values are not supported.
- e. Value Setting: This part is set automatically by the keypad itself.
- f. Limit Setting: Input the range the security setting here.
- g. For example, if you set Function Key as F1, Minimum Value as 0 and Maximum Value is 4, then press F1 on Keypad Then you can press Up and Down key on the keypad to increase or decrease the value. Press Enter Key on the keypad to confirm your setting. You can also go to parameter table 01-44 to verify if your input correctly the value.



9. Download TP Page Link. : Press Up or Down key on the keypad until you reach #13 PC Link.


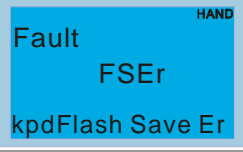
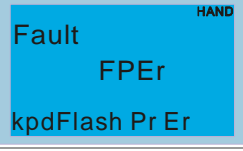
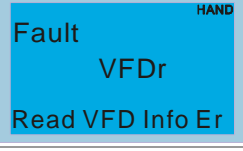
Then press Enter on the keypad and you will see the word "Waiting" on keypad's screen. Now choose a page that you have created then go to Communication (M)→Write to TP(W) to start downloading the page to the keypad


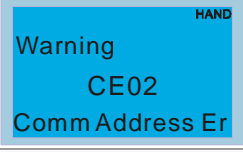
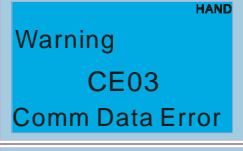
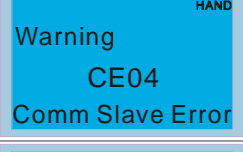
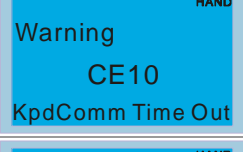
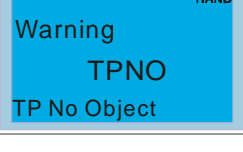


When you see the word Completed on the keypad's screen, that means the download is done. Then you can press ESC on the keypad to go back to the menu of the keypad.

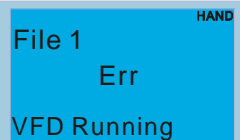
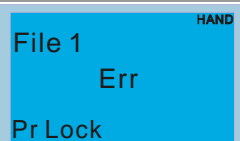
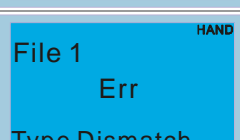
10-4 Digital Keypad KPC-CC01 Fault Codes and Descriptions

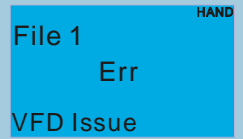
Following fault codes and description are for digital keypad KPC-CC01 with version V1.01 and version higher.

LCM Display	Description
	Keypad flash memory read error
	Keypad flash memory save error
	Keypad flash memory parameter error
	Keypad flash memory when read AC drive data error

LCM Display	Description
	Modbus function code error
	Modbus data address error
	Modbus data value error
	Modbus slave drive error
	Modbus transmission time-Out
	Object not supported by TP Editor

Fault Description of File Copy and Setting Errors


LCM Display	Description
 <p>File 1 Err Read Only</p>	Parameter and file are read only
 <p>File 1 Err Write Fail</p>	Fail to write parameter and file
 <p>File 1 Err VFD Running</p>	AC drive is in operating status
 <p>File 1 Err Pr Lock</p>	AC drive parameter is locked
 <p>File 1 Err Pr Changing</p>	AC drive parameter changing
 <p>File 1 Err Fault Code</p>	Fault code
 <p>File 1 Err Warning Code</p>	Warning code
 <p>File 1 Err Type Dismatch</p>	File type dismatch
 <p>File 1 Err Password Lock</p>	File is locked with password
 <p>File 1 Err Version Fail</p>	File version dismatch
 <p>File 1 Err VFD Time Out</p>	AC drive copy function time-out
 <p>File 1 Err Keypad Issue</p>	Other keypad error

LCM Display	Description
 <p>The screenshot shows a blue LCM display with the text 'File 1' at the top, 'Err' in the center, and 'VFD Issue' at the bottom. A small 'HAND' indicator is visible in the top right corner of the display area.</p>	Other AC drive error

Chapter 11 Summary of Parameter Settings

This chapter provides summary of parameter settings for user to gather the parameter setting ranges, factory settings and set parameters. The parameters can be set, changed and reset by the digital keypad.

 **NOTE**

- 1) : the parameter can be set during operation
- 2) For more detail on parameters, please refer to Ch12 Description of Parameter Settings.

00 Drive Parameters

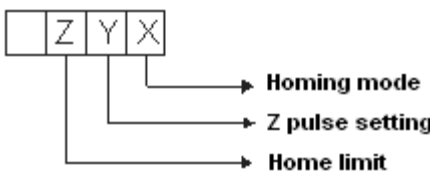
 **NOTE** IM: Induction Motor; PM: Permanent Magnet Motor

Pr.	Explanation	Settings	Factory Setting
00-00	Identity Code of the AC Motor Drive	4: 230V, 1HP 5: 460 V, 1HP 6: 230V,2HP 7: 460 V, 2HP 8: 230V, 3HP 9: 460 V, 3HP 10: 230V, 5HP 11: 460 V, 5HP 12: 230V, 7.5HP 13: 460 V, 7.5HP 14: 230V, 10HP 15: 460V, 10HP 16: 230V, 15HP 17: 460V, 15HP 18: 230V, 20HP 19: 460V, 20HP 20: 230V, 25HP 21: 460V, 25HP 22: 230V, 30HP 23: 460V, 30HP 24: 230V, 40HP 25: 460V, 40HP 26: 230V, 50HP 27: 460V, 50HP 28: 230V, 60HP 29: 460V, 60HP 30: 230V, 75HP 31: 460V, 75HP 32: 230V, 100HP 33: 460V, 100HP 34: 230V, 125HP 35: 460V, 125HP 37: 460V, 150HP 39: 460V, 175HP 41: 460V, 215HP 43: 460V, 250HP 45: 460V, 300HP 47: 460V, 375HP 49: 460V, 425HP 51: 460V, 475HP 55: 460V, 600HP	Read only
00-01	Display AC Motor Drive Rated Current	Display by models	Read only

	00-02	Parameter Reset	<p>0: No function 1: Read only 5: Reset KWH display to 0 6: Reset PLC (including CANopen Master Index) 7: Reset CANopen Index (Slave) 8: keypad lock 9: All parameters are reset to factory settings(base frequency is 50Hz) 10: All parameters are reset to factory settings (base frequency is 60Hz)</p>	0
↗	00-03	Start-up Display Selection	<p>0: F (frequency command) 1: H (output frequency) 2: U (multi-function display, see Pr.00-04) 3: A (output current)</p>	0
↗	00-04	Content of Multi-function Display	<p>0: Display output current (A) 1: Display counter value (c) 2: Display actual output frequency (H.) 3: Display DC-BUS voltage (v) 4: Display output voltage (E) 5: Display output power angle (n) 6: Display output power in kW (P) 7: Display actual motor speed rpm (r) 8: Display estimate output torque % (t) 9: Display PG feedback (G) (refer to Pr.10-00,10-01) 10: Display PID feedback in % (b) 11: Display AVI in % (1.) 12: Display ACI in % (2.) 13: Display AUI in % (3.) 14: Display the temperature of IGBT in oC (i.) 15: Display the temperature of capacitance in oC (c.) 16: The status of digital input (ON/OFF) (i) 17: The status of digital output (ON/OFF) (o) 18: Multi-step speed (S) 19: The corresponding CPU pin status of digital input (d) 20: The corresponding CPU pin status of digital output (0.) 21: Actual motor position (PG1 of PG card) (P.) 22: Pulse input frequency (PG2 of PG card) (S.) 23: Pulse input position (PG2 of PG card) (q.) 24: Position command tracing error (E.) 25: Overload count (0.00~100.00%) (o.) 26: Ground Fault GFF (Unit :%)(G.) 27: DC Bus voltage ripple (Unit: Vdc) (r.) 28: Display PLC data D1043 (C) 29: Display PM motor pole section (EMC-PG01U application) (4.) 30: Display output of user defined (U) 31: Display Pr.00-05 user Gain(K) 32: Number of actual motor revolution during operation (PG card plug in and Z phase signal input) (Z.) 33: Motor actual position during operation (when PG card is connected)(q) 34: Operation speed of fan (%) (F.) 35: Control Mode display: 0= Speed control mode (SPD), 1= torque control mode (TQR) (t.) 36: Present operating carrier frequency of drive (Hz) (J.) 37: Reserved 38: Display drive status (6.) 39: Display estimated output torque, positive and</p>	3

		negative, using Nt-m as unit (t 0.0: positive torque; -0.0: negative torque (C.) 40: Torque Command, unit %(L) 41: KWH, unit KWH(J) 42: PID Reference, unit % (h.) 43: PID offset (%) (o.) 44: PID Output Fcmd(Hz) (b.)		
	00-05	Coefficient Gain in Actual Output Frequency	0~160.00	1
	00-06	Software Version	Read only	##
↗	00-07	Parameter Protection Password Input	0~65535 0~3: the times of password attempts	0
↗	00-08	Parameter Protection Password Setting	0 ~ 65535 0: No password protection / password is entered correctly (Pr00-07) 1: Parameter is locked	0
↗	00-09	Reserved		
	00-10	Control Mode	0: Speed mode 1: Point-to-Point position control 2: Torque mode 3: Home mode	0
	00-11	Control of Speed Mode	0: VF (IM V/f control) 1: VFPG (IM V/f control+ Encoder) 2: SVC(IM Sensorless vector control) 3: FOC PG (IM FOC vector control+ encoder) 4: FOC PG (PM FOC vector control + Encoder) 5: FOC Sensorless (IM field oriented sensorless vector control) 6: PM Sensorless (PM field oriented sensorless vector control)	0
	00-12	Point-to-Point Position mode	0: Relative position 1: Absolute position	0
	00-13	Torque Mode Control	0: TQCPG (IM Torque control + Encoder) 1: TQCPG (PM Torque control + Encoder) 2: TQC Sensorless (IM Sensorless torque control)	0
	00-14	Reserved		
	00-15	Reserved		
↗	00-16	Duty Selection	3: Super Heavy Duty	3
	00-17	Carrier Frequency	Super Heavy Duty 230V 1-15HP 5~15KHz 20-100HP 5~15KHz	8 6
			Super Heavy Duty 460V 1-20HP 5~15KHz 20-100HP 5~15KHz 125-375HP 4~10KHz	8 6 5
	00-18	Reserved		
	00-19	PLC Command Mask	Bit 0: Control command by PLC force control Bit 1: Frequency command by PLC force control Bit 2: Position command by PLC force control Bit 3: Torque command by PLC force control	Read only
↗	00-20	Source of Master Frequency Command (AUTO)	0: Digital keypad 1: RS-485 serial communication 2: External analog input (Pr.03-00) 3: External UP/DOWN terminal 4: Pulse input without direction command (Pr.10-16)	0

		without direction) 5: Pulse input with direction command (Pr.10-16) 6: CANopen communication card 7: Reserved 8: Communication card (no CANopen card)	
↗	00-21	Source of the Operation Command (AUTO)	0
↗	00-22	Stop Method	0
↗	00-23	Control of Motor Direction	0
	00-24	Memory of Frequency Command	Read only
	00-25	User Defined Characteristics	0

00-26	Max. User Defined Value	0: Disable 0~65535 (when Pr.00-25 set to no decimal place) 0.0~6553.5 (when Pr.00-25 set to 1 decimal place) 0.0~655.35 (when Pr.00-25 set to 2 decimal place) 0.0~65.535 (when Pr.00-25 set to 3 decimal place)	0
00-27	User Defined Value	Read only	Read Only
00-28	Reserved		
00-29	LOCAL/REMOTE Selection	0: Standard HOA function 1: Switching Local/Remote, the drive stops 2: Switching Local/Remote, the drive runs as the REMOTE setting for frequency and operation status 3: Switching Local/Remote, the drive runs as the LOCAL setting for frequency and operation status 4: Switching Local/Remote, the drive runs as LOCAL setting when switch to Local and runs as REMOTE setting when switch to Remote for frequency and operation status.	0
00-30	Source of the Master Frequency Command (HAND)	0: Digital keypad 1: RS-485 serial communication 2: External analog input (Pr.03-00) 3: External UP/DOWN terminal 4: Pulse input without direction command (Pr.10-16 without direction) 5: Pulse input with direction command (Pr.10-16) 6: CANopen communication card 7: Reserved 8: Communication card (no CANopen card)	0
00-31	Source of the Operation Command (HAND)	0: Digital keypad 1: External terminals. Keypad STOP disabled. 2: RS-485 serial communication. Keypad STOP disabled. 3: CANopen communication card 4: Reserved 5: Communication card (not include CANopen card)	0
00-32	Digital Keypad STOP Function	0: STOP key disable 1: STOP key enable	0
00-33 ~ 00-39	Reserved		
00-40	Homing mode		0000
		<p>X Note: Forward run = clockwise (CW) Reverse run = counterclockwise (CCW)</p> <p>0: Forward run to home. Set PL forward limit as check point. 1: Reverse run (CCW) to home. Set NL reverse limit (CCWL) as check point. 2: Forward run to home. Set ORG: OFF→ON as check point. 3: Reverse to home. Set ORG: OFF→ON as check point.</p>	

		<p>5: Forward run and search for Z-pulse as check point. 6: Forward run to home. Set ORG: ON→OFF as check point. 7: Reverse run to home. Set ORG: ON→OFF as check point. 8: Define current position as home.</p>	
		<p>Y Set X to 0, 1, 2, 3, 6, 7 first. 0: reverse run to Z pulse 1: continue forward run to Z pulse 2: Ignore Z pulse</p>	
		<p>Z When home limit is reached, set X to 2, 3, 4, 5, 6, 7 first. 0: display the error 1: reverse the direction</p>	
00-41	Homing by frequency 1	0.00~600.00Hz	8.00
00-42	Homing by frequency 2	0.00~600.00Hz	2.00
00-43 ~ 00-47	Reserved		
↗ 00-48	Display Filter Time (Current)	0.001~65.535 sec	0.100
↗ 00-49	Display Filter Time (Keypad)	0.001~65.535 sec	0.100
00-50	Software Version (date)	Read only	#####
00-51 ~ 00-61	Reserved		

01 Basic Parameters

Pr.	Explanation	Settings	Factory Setting
01-00	Max. Operation Frequency	50.00~600.00Hz	60.00/ 50.00
01-01	Output Frequency of Motor 1	0.00~600.00Hz	60.00/ 50.00
01-02	Output Voltage of Motor 1	230V: 0.0V~255.0V 460V: 0.0V~510.0V	200.0 400.0
01-03	Mid-point Frequency 1 of Motor 1	0.00~600.00Hz	3.00
✎ 01-04	Mid-point Voltage 1 of Motor 1	230V: 0.0V~240.0V 460V: 0.0V~480.0V	11.0 22.0
01-05	Mid-point Frequency 2 of Motor 1	0.00~600.00Hz	0.50
✎ 01-06	Mid-point Voltage 2 of Motor 1	230V: 0.0V~240.0V 460V: 0.0V~480.0V	2.0 4.0
01-07	Min. Output Frequency of Motor 1	0.00~600.00Hz	0.00
✎ 01-08	Min. Output Voltage of Motor 1	230V: 0.0V~240.0V 460V: 0.0V~480.0V	0.0 0.0
01-09	Start-Up Frequency	0.00~600.00Hz	0.50
✎ 01-10	Output Frequency Upper Limit	0.00~600.00Hz	600.00
✎ 01-11	Output Frequency Lower Limit	0.00~600.00Hz	0
✎ 01-12	Accel. Time 1	Pr.01-45=0: 0.00~600.00 second Pr.01-45=1: 0.00~6000.0 second AC drive with power greater than 30HP: 60.00/60.0	10.00 10.0
✎ 01-13	Decel Time 1	Pr.01-45=0: 0.00~600.00 second Pr.01-45=1: 0.00~6000.0 second AC drive with power greater than 30HP: 60.00/60.0	10.00 10.0
✎ 01-14	Accel Time 2	Pr.01-45=0: 0.00~600.00 second Pr.01-45=1: 0.00~6000.0 second AC drive with power greater than 30HP: 60.00/60.0	10.00 10.0
✎ 01-15	Decel Time 2	Pr.01-45=0: 0.00~600.00 second Pr.01-45=1: 0.00~6000.0 second AC drive with power greater than 30HP: 60.00/60.0	10.00 10.0
✎ 01-16	Accel Time 3	Pr.01-45=0: 0.00~600.00 second Pr.01-45=1: 0.00~6000.0 second AC drive with power greater than 30HP: 60.00/60.0	10.00 10.0
✎ 01-17	Decel Time 3	Pr.01-45=0: 0.00~600.00 second Pr.01-45=1: 0.00~6000.0 second AC drive with power greater than 30HP: 60.00/60.0	10.00 10.0
✎ 01-18	Accel Time 4	Pr.01-45=0: 0.00~600.00 second Pr.01-45=1: 0.00~6000.0 second AC drive with power greater than 30HP: 60.00/60.0	10.00 10.0
✎ 01-19	Decel Time 4	Pr.01-45=0: 0.00~600.00 second Pr.01-45=1: 0.00~6000.0 second AC drive with power greater than 30HP: 60.00/60.0	10.00 10.0
✎ 01-20	JOG Acceleration Time	Pr.01-45=0: 0.00~600.00 second Pr.01-45=1: 0.00~6000.0 second AC drive with power greater than 30HP: 60.00/60.0	10.00 10.0
✎ 01-21	JOG Deceleration Time	Pr.01-45=0: 0.00~600.00 second Pr.01-45=1: 0.00~6000.0 second AC drive with power greater than 30HP: 60.00/60.0	10.00 10.0

Pr.	Explanation	Settings	Factory Setting
✓ 01-22	JOG Frequency	0.00~600.00Hz	6.00
✓ 01-23	1st/4th Accel/decel Frequency	0.00~600.00Hz	0.00
✓ 01-24	S-curve Acceleration Begin Time 1	Pr.01-45=0: 0.00~25.00 second Pr.01-45=1: 0.0~250.0 second	0.20 0.2
✓ 01-25	S-curve Acceleration Arrival Time 2	Pr.01-45=0: 0.00~25.00 second Pr.01-45=1: 0.0~250.0 second	0.20 0.2
✓ 01-26	S-curve Deceleration Begin Time 1	Pr.01-45=0: 0.00~25.00 second Pr.01-45=1: 0.0~250.0 second	0.20 0.2
✓ 01-27	S-curve Deceleration Arrival Time 2	Pr.01-45=0: 0.00~25.00 second Pr.01-45=1: 0.0~250.0 second	0.20 0.2
01-28	Skip Frequency 1 (upper limit)	0.00~600.00Hz	0.00
01-29	Skip Frequency 1 (lower limit)	0.00~600.00Hz	0.00
01-30	Skip Frequency 2 (upper limit)	0.00~600.00Hz	0.00
01-31	Skip Frequency 2 (lower limit)	0.00~600.00Hz	0.00
01-32	Skip Frequency 3 (upper limit)	0.00~600.00Hz	0.00
01-33	Skip Frequency 3 (lower limit)	0.00~600.00Hz	0.00
01-34	Zero-speed Mode	0: Output waiting 1: Zero-speed operation 2: Fmin (Refer to Pr.01-07, 01-41)	0
01-35	Output Frequency of Motor 2	0.00~600.00Hz	60.00/ 50.00
01-36	Output Voltage of Motor 2	230V: 0.0V~255.0V 460V: 0.0V~510.0V	200.0 400.0
01-37	Mid-point Frequency 1 of Motor 2	0.00~600.00Hz	3.00
✓ 01-38	Mid-point Voltage 1 of Motor 2	230V: 0.0V~240.0V 460V: 0.0V~480.0V	11.0 22.0
01-39	Mid-point Frequency 2 of Motor 2	0.00~600.00Hz	0.50
✓ 01-40	Mid-point Voltage 2 of Motor 2	230V: 0.0V~240.0V 460V: 0.0V~480.0V	2.0 4.0
01-41	Min. Output Frequency of Motor 2	0.00~600.00Hz	0.00
✓ 01-42	Min. Output Voltage of Motor 2	230V: 0.0V~240.0V 460V: 0.0V~480.0V	0.0 0.0
01-43	V/f Curve Selection	0: V/f curve determined by Pr.01-00~01-08 1: Curve to the power of 1.5 2: Curve to the power of 2	0
✓ 01-44	Optimal Acceleration/Deceleration Setting	0: Linear accel. /decel. 1: Auto accel.; linear decel. 2: Linear accel.; auto decel. 3: Auto accel./decel. 4: Linear, stall prevention by auto accel./decel. (limit by Pr.01-12~01-21)	0
01-45	Time Unit for Accel. /Decel. and S Curve	0: Unit: 0.01 sec 1: Unit: 0.1sec	0
01-46	CANopen Quick Stop Time	Pr. 01-45=0: 0.00~600.00 sec Pr. 01-45=1: 0.0~6000.0 sec	1.00

02 Digital Input/Output Parameters

Pr.	Explanation	Settings	Factory Setting
02-00	2-wire/3-wire Operation Control	0: 2-wire mode, power on for operation control 1: 2-wire mode 2, power on for operation control 2: 3-wire, power on for operation control	0
02-01	Multi-function Input Command 1 (MI1)	0: No function	1
02-02	Multi-function Input Command 2 (MI2)	1: Multi-step speed command 1/multi-step position command 1	2
02-03	Multi-function Input Command 3 (MI3)	2: Multi-step speed command 2/multi-step position command 2	3
02-04	Multi-function Input Command 4 (MI4)	3: Multi-step speed command 3/multi-step position command 3	4
02-05	Multi-function Input Command 5 (MI5)	4: Multi-step speed command 4/multi-step position command 4	0
02-06	Multi-function Input Command 6 (MI6)	5: Reset	0
02-07	Multi-function Input Command 7 (MI7)	6: JOG command (By KPC-CC01 or external control)	0
02-08	Multi-function Input Command 8 (MI8)	7: Acceleration/deceleration speed inhibit	0
02-26	Input terminal of I/O extension card (MI10)	8: The 1 st , 2 nd acceleration/deceleration time selection	0
02-27	Input terminal of I/O extension card (MI11)	9: The 3 rd , 4 th acceleration/deceleration time selection	0
02-28	Input terminal of I/O extension card (MI12)	10: EF Input (Pr.07-20)	0
02-29	Input terminal of I/O extension card (MI13)	11: B.B input from external (Base Block)	0
02-30	Input terminal of I/O extension card (MI14)	12: Output stop	0
02-31	Input terminal of I/O extension card (MI15)	13: Cancel the setting of optimal accel. /decel. time 14: Switch between motor 1 and motor 2 15: Operation speed command from AVI 16: Operation speed command from ACI 17: Operation speed command from AUI 18: Emergency stop (Pr.07-20) 19: Digital up command 20: Digital down command 21: PID function disabled 22: Clear counter 23: Input the counter value (MI6) 24: FWD JOG command 25: REV JOG command 26: TQC/FOCmodel selection 27: ASR1/ASR2 selection 28: Emergency stop (EF1) 29: Signal confirmation for Y-connection 30: Signal confirmation for Δ-connection 31: High torque bias (Pr.11-30) 32: Middle torque bias (Pr.11-31) 33: Low torque bias (Pr.11-32) 34: Switch between multi-step position and multi-speed control 35: Enable single point position control 36: Enable multi-step position learning function (valid at stop) 37: Full position control pulse command input enable 38: Disable EEPROM write function	0

Pr.	Explanation	Settings	Factory Setting
		39: Torque command direction	
		40: Force coast to stop	
		41: HAND switch	
		42: AUTO switch	
		43: Enable resolution selection (Pr.02-48)	
		44: Reversed direction homing	
		45: Forward direction homing	
		46: Homing (ORG)	
		47: Homing function enable	
		48: Mechanical gear ratio switch	
		49: Drive enable	
		50: Master dEb action input	
		51: Selection for PLC mode bit0	
		52: Selection for PLC mode bit1	
		53: Trigger CANopen quick stop	
		54~55: Reserved	
		56: Local/Remote Selection	
		57~70: Reserved	
↗	02-09 UP/DOWN key mode	0: up/down by the accel. /decel. time 1: up/down constant speed (Pr.02-10)	0
↗	02-10 Constant speed. The Accel. /Decel. Speed of the UP/DOWN Key	0.01~1.00Hz/ms	0.01
↗	02-11 Digital Input Response Time	0.000~30.000 second	0.005
↗	02-12 Digital Input Mode Selection	0000h~FFFFh (0: N.O.; 1: N.C.)	0000
↗	02-13 Multi-function Output 1 RY1	0: No function	11
↗	02-14 Multi-function Output 2 RY2	1: Operation Indication	1
↗	02-16 Multi-function Output 3 (MO1)	2: Operation speed attained	0
↗	02-17 Multi-function Output 4 (MO2)	3: Desired frequency attained 1 (Pr.02-22)	0
↗	02-36 Output terminal of the I/O extension card (MO10)	4: Desired frequency attained 2 (Pr.02-24)	0
↗	02-37 Output Terminal of I/O Extension Card (MO11)	5: Zero speed (Frequency command)	0
↗	02-38 Output Terminal of I/O Extension Card (MO12)	6: Zero speed, include STOP(Frequency command)	0
↗	02-39 Output Terminal of I/O Extension Card (MO13)	7: Over torque 1(Pr.06-06~06-08)	0
↗	02-40 Output Terminal of I/O Extension Card (MO14)	8: Over torque 2(Pr.06-09~06-11)	0
↗	02-41 Output Terminal of I/O Extension Card (MO15)	9: Drive is ready	0
↗	02-42 Output Terminal of I/O Extension Card (MO16)	10: Low voltage warning (LV) (Pr.06-00)	0
↗	02-43 Output Terminal of I/O Extension Card (MO17)	11: Malfunction indication	0
↗	02-44 Output Terminal of I/O Extension Card (MO18)	12: Mechanical brake release(Pr.02-32)	0
↗	02-45 Output Terminal of I/O Extension Card (MO19)	13: Overheat warning (Pr.06-15)	0
↗	02-46 Output Terminal of I/O Extension Card (MO20)	14: Software brake signal indication(Pr.07-00)	0
		15: PID feedback error	
		16: Slip error (oSL)	
		17: Terminal count value attained, does not return to 0 (Pr.02-20)	

Pr.	Explanation	Settings	Factory Setting	
		18: Preliminary count value attained, returns to 0 (Pr.02-19)		
		19: Base Block		
		20: Warning output		
		21: Over voltage warning		
		22: Over-current stall prevention warning		
		23: Over-voltage stall prevention warning		
		24: Operation mode indication		
		25: Forward command		
		26: Reverse command		
		27: Output when current \geq Pr.02-33 (\geq 02-33)		
		28: Output when current \leq Pr.02-33 (\leq 02-33)		
		29: Output when frequency \geq Pr.02-34 (\geq 02-34)		
		30: Output when frequency \leq Pr.02-34 (\leq 02-34)		
		31: Y-connection for the motor coil		
		32: Δ -connection for the motor coil		
		33: Zero speed (actual output frequency)		
		34: Zero speed include stop(actual output frequency)		
		35: Error output selection 1(Pr.06-23)		
		36: Error output selection 2(Pr.06-24)		
		37: Error output selection 3(Pr.06-25)		
		38: Error output selection 4(Pr.06-26)		
		39: Position attained (Pr.10-19)		
		40: Speed attained (including Stop)		
		41: Multi-position attained		
		42: Crane function		
		43: Actual motor speed slower than Pr.02-47		
		44: Low current output (use with Pr.06-71~06-73)		
		45: UVW Output Electromagnetic valve Switch		
		46: Master dEb warning output		
		47: Closed brake output		
		48: Reserved		
		49: Homing action complete		
		50: Output for CANopen control		
		51: Output for communication card		
		52: Output for RS485		
		53~62: Reserved		
✓	02-18	Multi-function output direction	0000h~FFFFh (0: N.O.; 1: N.C.)	0000
✓	02-19	Terminal counting value attained (returns to 0)	0~65500	0
✓	02-20	Preliminary counting value attained (not return to 0)	0~65500	0
✓	02-21	Digital Output Gain (DFM)	1~166	1
✓	02-22	Desired Frequency Attained 1	0.00~600.00Hz	60.00/ 50.00
✓	02-23	The Width of the Desired Frequency Attained 1	0.00~600.00Hz	2.00
✓	02-24	Desired Frequency Attained 2	0.00~600.00Hz	60.00/ 50.00
✓	02-25	The Width of the Desired Frequency Attained 2	0.00~600.00Hz	2.00
	02-32	Brake Delay Time	0.000~65.000 sec.	0.000
✓	02-33	Current Detect	0~100%	0
✓	02-34	Speed Area Set	0.00~600.00Hz (Motor speed when using PG Card)	3.00

↗	02-35	External Operation Control Selection after Reset and Activate	0: Disable 1: Drive runs if run command exists after reset	0
↗	02-47	Zero-speed Level of Motor	0~65535 rpm	0
↗	02-48	Max. Frequency of Resolution Switch	0.01~600.00Hz	60.00
↗	02-49	Switch the delay time of Max. output frequency	0.000~65.000 sec.	0.000
↗	02-50	Status of Multi-function Input Terminal	Monitor the status of multi-function input terminals	Read only
	02-51	Status of Multi-function Output Terminal	Monitor the status of multi-function output terminals	Read only
	02-52	Display External Output terminal occupied by PLC	Monitor the status of PLC input terminals	Read only
	02-53	Display Analog Input Terminal occupied by PLC	Monitor the status of PLC output terminals	Read only
	02-54	Display the Frequency Command Executed by External Terminal	Read only	Read only
	02-55	Reserved		
	02-56	Release Brake Check	0.000~65.000 sec	0.000 sec
	02-57	FWD Brake Current	0~100%	0
	02-58	FWD Brake Frequency	0.00~600.00Hz	0.00
	02-59	REV Release Current	0~100%	0
	02-60	REV Brake Current	0~100%	0
	02-61	REV Release Frequency	0.00~600.00Hz	0.00
	02-62	REV Brake Frequency	0.00~600.00Hz	0.00
	02-63	Speed Area Band (P02-34)	0.00~600.00Hz	0.00
	02-64	LLACC Mode	0: Disable 1: Enable	0
	02-65	LLACC Active Frequency	0.00~600.00Hz	0.00
	02-66	LLACC FWD Active Current	0~100%	0
	02-67	LLACC REV Active Current	0~100%	0
	02-68	LLACC Delay Time	0.000~65.000 sec	0.000
	02-69	LLACC Target Frequency	0.00~01-00 Hz	0.00H

03 Analog Input/Output Parameters

Pr.	Explanation	Settings	Factory Setting
✓ 03-00	Analog Input Selection (AVI)	0: No function	1
✓ 03-01	Analog Input Selection (ACI)	1: Frequency command (speed limit under torque control mode)	0
✓ 03-02	Analog Input Selection (AUI)	2: Torque command (torque limit under speed mode)	0
		3: Torque compensation command	
		4: PID target value	
		5: PID feedback signal	
		6: PTC thermistor input value	
		7: Positive torque limit	
		8: Negative torque limit	
		9: Regenerative torque limit	
		10: Positive/negative torque limit	
		11: PT100 thermistor input value	
		12: Reserved	
		13: PID Offset (%) (h.)	
		14~17: Reserved	
✓ 03-03	Analog Input Bias (AVI)	-100.0~100.0%	0
✓ 03-04	Analog Input Bias (ACI)	-100.0~100.0%	0
✓ 03-05	Analog Positive Voltage Input Bias (AUI)	-100.0~100.0%	0
✓ 03-06	Reserved		
✓ 03-07	Positive/negative Bias Mode (AVI)	0: No bias 1: Lower than or equal to bias 2: Greater than or equal to bias 3: The absolute value of the bias voltage while serving as the center 4: Serve bias as the center	0
✓ 03-08	Positive/negative Bias Mode (ACI)		
✓ 03-09	Positive/negative Bias Mode (AUI)		
03-10	Analog Frequency Command for Reverse Run	0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal. 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.	0
✓ 03-11	Analog Input Gain (AVI)	-500.0~500.0%	100.0
✓ 03-12	Analog Input Gain (ACI)	-500.0~500.0%	100.0
✓ 03-13	Analog Positive Input Gain (AUI)	-500.0~500.0%	100.0
✓ 03-14	Analog Negative Input Gain (AUI)	-500.0~500.0%	100.0
✓ 03-15	Analog Input Filter Time (AVI)	0.00~20.00 sec.	0.01
✓ 03-16	Analog Input Filter Time (ACI)	0.00~20.00 sec.	0.01
✓ 03-17	Analog Input Filter Time (AUI)	0.00~20.00 sec.	0.01
✓ 03-18	Addition Function of the Analog Input	0: Disable (AVI, ACI, AUI) 1: Enable	0

✓	03-19	ACI Signal Loss	0: Disable 1: Continue operation at the last frequency 2: Decelerate to 0Hz 3: Stop immediately and display ACE	0
✓	03-20	Multi-function Output 1 (AFM1)	0: Output frequency (Hz)	0
✓	03-23	Multi-function Output 2 (AFM2)	1: Frequency command (Hz)	0
			2: Motor speed (Hz)	
			3: Output current (rms)	
			4: Output voltage	
			5: DC Bus voltage	
			6: Power factor	
			7: Power	
			8: Output torque	
			9: AVI	
			10: ACI	
			11: AUJ	
			12: Iq current	
			13: Iq feedback value	
			14: Id current	
	15: Id feedback value			
	16: Vq-axis voltage			
	17: Vd-axis voltage			
	18: Torque command			
	19: PG2 frequency command			
	20: CANopen analog output			
	21: RS485 analog output			
	22: Communication card analog output			
	23: Constant voltage/current output			
✓	03-21	Gain of Analog Output 1 (AFM1)	0~500.0%	100.0
✓	03-22	Analog Output 1 when in REV Direction (AFM1)	0: Absolute output voltage 1: Reverse output 0V; Positive output 0-10V 2: Reverse output 5-0V; Positive output 5-10V	0
✓	03-24	Gain of Analog Output 2 (AFM2)	0~500.0%	100.0
✓	03-25	Analog Output 2 when in REV Direction (AFM2)	0: Absolute output voltage 1: Output 0V in REV direction; output 0-10V in FWD direction 2: Output 5-0V in REV direction; output 5-10V in FWD direction	0
✓	03-26	Reserved		
✓	03-27	AFM2 Output Bias	-100.00~100.00%	0.00
✓	03-28	AVI Selection	0: 0-10V 1: 0-20mA 2: 4-20mA	0
✓	03-29	ACI Selection	0: 4-20mA 1: 0-10V 2: 0-20mA	0
✓	03-30	Status of PLC Output Terminal	Monitor the status of PLC output terminals	Read only
	03-31	AFM2 0-20mA Output Selection	0: 0-20mA Output 1: 4-20mA Output	0
	03-32	AFM1 DC output setting level	0.00~100.00%	0.00
	03-33	AFM2 DC Output Setting Level	0.00~100.00%	0.00
	03-34	Reserved		

03-35	AFM1 filter output time	0.00 ~ 20.00 Seconds	0.01
03-36	AFM2 filter output time	0.00 ~ 20.00 Seconds	0.01
03-37 ~ 03-49	Reserved		
03-50	Analog Input Curve Selection	0: Regular Curve 1: 3 point curve of AVI 2: 3 point curve of ACI 3: 3 point curve of AVI & ACI 4: 3 point curve of AUI 5: 3 point curve of AVI & AUI 6: 3 point curve of ACI & AUI 7: 3 point curve of AVI & ACI & AUI	0
03-51	AVI Low Point	Pr.03-28=0, 0.00~10.00V Pr.03-28≠0, 0.00~20.00mA	0.00
03-52	AVI Proportional Low Point	0.00~100.00%	0.00
03-53	AVI Mid Point	Pr.03-28=0, 0.00~10.00V Pr.03-28≠0, 0.00~20.00mA	5.00
03-54	AVI Proportional Mid Point	0.00~100.00%	50.00
03-55	AVI High Point	Pr.03-28=0, 0.00~10.00V Pr.03-28≠0, 0.00~20.00mA	10.00
03-56	AVI Proportional High Point	0.00~100.00%	100.00
03-57	ACI Low Point	Pr.03-29=1, 0.00~10.00V Pr.03-29≠1, 0.00~20.00mA	4.00
03-58	ACI Proportional Low Point	0.00~100.00%	0.00
03-59	ACI Mid Point	Pr.03-29=1, 0.00~10.00V Pr.03-29≠1, 0.00~20.00mA	12.00
03-60	ACI Proportional Mid Point	0.00~100.00%	50.00
03-61	ACI High Point	Pr.03-29=1, 0.00~10.00V Pr.03-29≠1, 0.00~20.00mA	20.00
03-62	ACI Proportional High Point	0.00~100.00%	100.00
03-63	Positive AUI Voltage Low Point	0.00~10.00V	0.00
03-64	Positive AUI Voltage Proportional Low Point	0.00~100.00%	0.00
03-65	Positive AUI Voltage Mid Point	0.00~10.00V	5.00
03-66	Positive AUI Voltage Proportional Mid Point	0.00~100.00%	50.00
03-67	Positive AUI Voltage High Point	0.00~10.00V	10.00
03-68	Positive AUI Voltage Proportional High Point	0.00~100.00%	100.00
03-69	Negative AUI Voltage Low Point	0.00~ -10.00V	0.00
03-70	Negative AUI Voltage Proportional Low Point	0.00~ -100.00%	0.00
03-71	Negative AUI Voltage Mid Point	0.00~ -10.00V	-5.00
03-72	Negative AUI Voltage Proportional Mid Point	0.00~ -100.00%	-50.00
03-73	Negative AUI Voltage High Point	0.00~ -10.00V	-10.00
03-74	Negative AUI Voltage Proportional High Point	0.00~ -100.00%	-100.00

04 Multi-step Speed Parameters

	Pr.	Explanation	Settings	Factory Setting
✓	04-00	1st Step Speed Frequency	0.00~600.00Hz	0
✓	04-01	2nd Step Speed Frequency	0.00~600.00Hz	0
✓	04-02	3rd Step Speed Frequency	0.00~600.00Hz	0
✓	04-03	4th Step Speed Frequency	0.00~600.00Hz	0
✓	04-04	5th Step Speed Frequency	0.00~600.00Hz	0
✓	04-05	6th Step Speed Frequency	0.00~600.00Hz	0
✓	04-06	7th Step Speed Frequency	0.00~600.00Hz	0
✓	04-07	8th Step Speed Frequency	0.00~600.00Hz	0
✓	04-08	9th Step Speed Frequency	0.00~600.00Hz	0
✓	04-09	10th Step Speed Frequency	0.00~600.00Hz	0
✓	04-10	11th Step Speed Frequency	0.00~600.00Hz	0
✓	04-11	12th Step Speed Frequency	0.00~600.00Hz	0
✓	04-12	13th Step Speed Frequency	0.00~600.00Hz	0
✓	04-13	14th Step Speed Frequency	0.00~600.00Hz	0
✓	04-14	15th Step Speed Frequency	0.00~600.00Hz	0
	04-15	Position command 1 (revolution)	-30000~30000	0
✓	04-16	Position command 1 (pulse)	-32767~32767	0
	04-17	Position command 2 (revolution)	-30000~30000	0
✓	04-18	Position command 2 (pulse)	-32767~32767	0
	04-19	Position command 3 (revolution)	-30000~30000	0
✓	04-20	Position command 3 (pulse)	-32767~32767	0
	04-21	Position command 4 (revolution)	-30000~30000	0
✓	04-22	Position command 4 (pulse)	-32767~32767	0
	04-23	Position command 5 (revolution)	-30000~30000	0
✓	04-24	Position command 5 (pulse)	-32767~32767	0
	04-25	Position command 6 (revolution)	-30000~30000	0
✓	04-26	Position command 6 (pulse)	-32767~32767	0
	04-27	Position command 7 (revolution)	-30000~30000	0
✓	04-28	Position command 7 (pulse)	-32767~32767	0
	04-29	Position command 8 (revolution)	-30000~30000	0
✓	04-30	Position command 8 (pulse)	-32767~32767	0
	04-31	Position command 9 (revolution)	-30000~30000	0
✓	04-32	Position command 9 (pulse)	-32767~32767	0
	04-33	Position command 10 (revolution)	-30000~30000	0
✓	04-34	Position command 10 (pulse)	-32767~32767	0
	04-35	Position command 11 (revolution)	-30000~30000	0
✓	04-36	Position command 11 (pulse)	-32767~32767	0

Pr.	Explanation	Settings	Factory Setting
04-37	Position command 12 (revolution)	-30000~30000	0
✓ 04-38	Position command 12 (pulse)	-32767~32767	0
04-39	Position command 13 (revolution)	-30000~30000	0
✓ 04-40	Position command 13 (pulse)	-32767~32767	0
04-41	Position command 14 (revolution)	-30000~30000	0
✓ 04-42	Position command 14 (pulse)	-32767~32767	0
04-43	Position command 15 (revolution)	-30000~30000	0
✓ 04-44	Position command 15 (pulse)	-32767~32767	0

05 Motor Parameters

Pr.	Explanation	Settings	Factory Setting
05-00	Motor Auto Tuning	0: No function 1: Rolling test for induction motor(IM) (Rs, Rr, Lm, Lx, no-load current) 2: Static test for induction motor(IM) 3: No function 4: Rolling test for PM motor magnetic pole 5: Rolling test for PM motor 6: Rolling test for IM motor flux curve 12: FOC Sensorless inertia estimation 13: High frequency and blocked rotor test for PM motor	0
05-01	Full-load Current of Induction Motor 1(A)	10~120% of drive's rated current	###
✓ 05-02	Rated Power of Induction Motor 1(kW)	0~655.35kW	###
✓ 05-03	Rated Speed of Induction Motor 1 (rpm)	0~65535 1710(60Hz 4poles) ; 1410(50Hz 4 poles)	1710
05-04	Pole Number of Induction Motor 1	2~20	4
05-05	No-load Current of Induction Motor 1 (A)	0~ Pr.05-01 factory setting	###
05-06	Stator Resistance (Rs) of Induction Motor 1	0~65.535Ω	####
05-07	Rotor Resistance (Rr) of Induction Motor 1	0~65.535Ω	####
05-08	Magnetizing Inductance (Lm) of Induction Motor 1	0~6553.5mH	##
05-09	Stator Inductance (Lx) of Induction Motor 1	0~6553.5mH	##
05-10 ~ 05-12	Reserved		
05-13	Full-load Current of Induction Motor 2 (A)	10~120%	###
✓ 05-14	Rated Power of Induction Motor 2 (kW)	0~655.35kW	###
✓ 05-15	Rated Speed of Induction Motor 2 (rpm)	0~65535 1710(60Hz 4 poles) ; 1410(50Hz 4 poles)	1710
05-16	Pole Number of Induction Motor 2	2~20	4
05-17	No-load Current of Induction Motor 2 (A)	0~ Pr.05-01 factory setting	###
05-18	Stator Resistance (Rs) of Induction Motor 2	0~65.535Ω	####
05-19	Rotor Resistance (Rr) of Induction Motor 2	0~65.535Ω	####
05-20	Magnetizing Inductance (Lm) of Induction Motor 2	0~6553.5mH	##
05-21	Stator Inductance (Lx) of Induction Motor 2	0~6553.5mH	##
✓ 05-22	Induction Motor 1/ 2 Selection	1: motor 1 2: motor 2	1
✓ 05-23	Frequency for Y-connection/△-connection Switch of Induction Motor	0.00~600.00Hz	60.00
✓ 05-24	Y-connection/△-connection Switch of Induction Motor	0: Disable 1: Enable	0

✎	05-25	Delay Time for Y-connection/ Δ -connection Switch of Induction Motor	0.000~60.000 sec.	0.200
	05-26	Accumulative Watt-second of Motor in Low Word (W-sec)	Read only	##
	05-27	Accumulative Watt-second of Motor in High Word (W-sec)	Read only	##
	05-28	Accumulative Watt-hour of Motor (W-Hour)	Read only	##
	05-29	Accumulative Watt-hour of Motor in Low Word (KW-Hour)	Read only	##
	05-30	Accumulative Watt-hour of Motor in High Word (KW-Hour)	Read only	##
	05-31	Accumulative Motor Operation Time (Min)	00~1439	0
	05-32	Accumulative Motor Operation Time (day)	00~65535	0
	05-33	Induction Motor and Permanent Magnet Motor Selection	0: Induction Motor 1: Permanent Magnet Motor	0
	05-34	Full-load current of Permanent Magnet Motor	0.00~655.35Amps	0.00
	05-35	Rated Power of Permanent Magnet Motor	0.00~655.35kW	0.00
	05-36	Rated speed of Permanent Magnet Motor	0~65535rpm	2000
	05-37	Pole number of Permanent Magnet Motor	0~65535	10
	05-38	Inertia of Permanent Magnet Motor	0.0~6553.5 kg.cm ²	0.0
	05-39	Stator Resistance of PM Motor	0.000~65.535 Ω	0.000
	05-40	Permanent Magnet Motor Ld	0.00~655.35mH	0.000
	05-41	Permanent Magnet Motor Lq	0.00~655.35mH	0.000
	05-42	PG Offset angle of PM Motor	0.0~360.0°	0.0
	05-43	Ke parameter of PM Motor	0~65535 (Unit: V/1000rpm)	0

06 Protection Parameters

Pr.	Explanation	Settings	Factory Setting
06-00	Low Voltage Level	230V: Frame A to D: 150.0~220.0Vdc Frame E and frames above E: 190.0~220.0V 460V: Frame A to D: 300.0~440.0Vdc Frame E and frames above E: 380.0~440.0V	180.0 200.0 360.0 400.0
06-01	Over-voltage Stall Prevention	0: Disabled 230V: 0.0~450.0Vdc 460V: 0.0~900.0Vdc	380.0 760.0
06-02	Selection for Over-voltage Stall Prevention	0: Traditional over-voltage stall prevention 1: Smart over-voltage prevention	0
06-03	Over-current Stall Prevention during Acceleration	Supper Heavy Duty: 0~180%(100%: drive's rated current)	150
06-04	Over-current Stall Prevention during Operation	Super Heavy Duty: 0~200%(100%: drive's rated current)	120 150
06-05	Accel. /Decel. Time Selection of Stall Prevention at Constant Speed	0: by current accel/decel time 1: by the 1st accel/decel time 2: by the 2nd accel/decel time 3: by the 3rd accel/decel time 4: by the 4th accel/decel time 5: by auto accel/decel	0
06-06	Over-torque Detection Selection (OT1)	0: No function 1: Over-torque detection during constant speed operation, continue to operate after detection 2: Over-torque detection during constant speed operation, stop operation after detection 3: Over-torque detection during operation, continue to operate after detection 4: Over-torque detection during operation, stop operation after detection	0
06-07	Over-torque Detection Level (OT1)	10~250% (100%: drive's rated current)	120
06-08	Over-torque Detection Time (OT1)	0.0~60.0 sec.	0.1
06-09	Over-torque Detection Selection (OT2)	0: No function 1: Over-torque detection during constant speed operation, continue to operate after detection 2: Over-torque detection during constant speed operation, stop operation after detection 3: Over-torque detection during operation, continue to operation after detection 4: Over-torque detection during operation, stop operation after detection	0
06-10	Over-torque Detection Level (OT2)	10~250% (100%: drive's rated current)	120
06-11	Over-torque Detection Time (OT2)	0.0~60.0 sec.	0.1
06-12	Current Limit	0~250% (100%: drive's rated current)	150
06-13	Electronic Thermal Relay Selection (Motor 1)	0: Inverter motor 1: Standard motor 2: Disable	2
06-14	Electronic Thermal Characteristic for Motor 1	30.0~600.0 sec.	60.0
06-15	Heat Sink Over-heat (OH) Warning	0.0~110.0°C	85.0

Pr.	Explanation	Settings	Factory Setting
06-16	Stall Prevention Limit Level	0~100% (Pr.06-03, Pr.06-04)	50
06-17	Present Fault Record	0: No fault record	0
06-18	Second Most Recent Fault Record	1: Over-current during acceleration (ocA)	0
06-19	Third Most Recent Fault Record	2: Over-current during deceleration (ocd)	0
06-20	Fourth Most Recent Fault Record	3: Over-current during constant speed(ocn)	0
06-21	Fifth Most Recent Fault Record	4: Ground fault (GFF)	0
06-22	Sixth Most Recent Fault Record	5: IGBT short-circuit (occ)	0
		6: Over-current at stop (ocS)	
		7: Over-voltage during acceleration (ovA)	
		8: Over-voltage during deceleration (ovd)	
		9: Over-voltage during constant speed (ovn)	
		10: Over-voltage at stop (ovS)	
		11: Low-voltage during acceleration (LvA)	
		12: Low-voltage during deceleration (Lvd)	
		13: Low-voltage during constant speed (Lvn)	
		14: Stop mid-low voltage (LvS)	
		15: Phase loss protection (OrP)	
		16: IGBT over-heat (oH1)	
		17: Capacitance over-heat (oH2)	
		18: tH1o (TH1 open: IGBT over-heat protection error)	
		19: tH2o (TH2 open: capacitance over-heat protection error)	
		20: Reserved	
		21: Drive over-load (oL)	
		22: Electronics thermal relay 1 (EoL1)	
		23: Electronics thermal relay 2 (EoL2)	
		24: Motor overheat (oH3) (PTC)	
		25: Reserved	
		26: Over-torque 1 (ot1)	
		27: Over-torque 2 (ot2)	
		28: Low current (uC)	
		29: Home limit error (LMIT)	
		30: Memory write-in error (cF1)	
		31: Memory read-out error (cF2)	
		32: Reserved	
		33: U-phase current detection error (cd1)	
		34: V-phase current detection error (cd2)	
		35: W-phase current detection error (cd3)	
		36: Clamp current detection error (Hd0)	
		37: Over-current detection error (Hd1)	
		38: Over-voltage detection error (Hd2)	
		39: Ground current detection error (Hd3)	
		40: Auto tuning error (AUE)	
		41: PID feedback loss (AFE)	
		42: PG feedback error (PGF1)	
		43: PG feedback loss (PGF2)	
		44: PG feedback stall (PGF3)	
		45: PG slip error (PGF4)	
		46: PG ref loss (PGr1)	
		47: PG ref loss (PGr2)	
		48: Analog current input loss (ACE)	
		49: External fault input (EF)	
		50: Emergency stop (EF1)	
		51: External Base Block (bb)	
		52: Password error (PcodeE)	

Pr.	Explanation	Settings	Factory Setting	
		53: Reserved		
		54: Communication error (CE1)		
		55: Communication error (CE2)		
		56: Communication error (CE3)		
		57: Communication error (CE4)		
		58: Communication Time-out (CE10)		
		59: PU Time-out (CP10)		
		60: Brake transistor error (bF)		
		61: Y-connection/ Δ -connection switch error (ydc)		
		62: Decel. Energy Backup Error (dEb)		
		63: Slip error (oSL)		
		64: Electromagnet switch error (ryF)		
		65 : PG Card Error (PGF5)		
		66-72: Reserved		
		73: External safety gate S1		
		74~78: Reserved		
		79: U phase over current (Uocc)		
		80: V phase over current (Vocc)		
		81: W phase over current (Wocc)		
		82: U phase output phase loss (OPHL)		
		83: V phase output phase loss (OPHL)		
		84: W phase output phase loss (OPHL)		
		85: PG-02U ABZ hardware disconnection		
		86: PG-02U UVW hardware disconnection		
		87~89: Reserved		
		90: Inner PLC function is forced to stop		
		100: Reserved		
		101: CANopen software disconnect1 (CGdE)		
		102: CAN open software disconnect2 (CHbE)		
		103: CANopen synchronous error (CSYE)		
		104: CANopen hardware disconnect (CbFE)		
		105: CANopen index setting error (CIdE)		
		106: CANopen slave station number setting error (CAdE)		
		107: CANopen index setting exceed limit (CFrE)		
		111: Internal communication overtime error(InrCOM)		
✓	06-23	Fault Output Option 1	0~65535(refer to bit table for fault code)	0
✓	06-24	Fault Output Option 2	0~65535(refer to bit table for fault code)	0
✓	06-25	Fault Output Option 3	0~65535(refer to bit table for fault code)	0
✓	06-26	Fault Output Option 4	0~65535(refer to bit table for fault code)	0
✓	06-27	Electronic Thermal Relay Selection 2 (Motor 2)	0: Inverter motor 1: Standard motor 2: Disable	2
✓	06-28	Electronic Thermal Characteristic for Motor 2	30.0~600.0 sec	60.0
✓	06-29	PTC Detection Selection	0: Warn and keep operation 1: Warn and ramp to stop 2: Warn and coast to stop 3: No warning	0
✓	06-30	PTC Level	0.0~100.0%	50.0
✓	06-31	Frequency Command for Malfunction	0.00~655.35 Hz	Read only
	06-32	Output Frequency at Malfunction	0.00~655.35 Hz	Read only
	06-33	Output Voltage at Malfunction	0.0~6553.5 V	Read only

Pr.	Explanation	Settings	Factory Setting
06-34	DC Voltage at Malfunction	0.0~6553.5 V	Read only
06-35	Output Current at Malfunction	0.00~655.35 Amp	Read only
06-36	IGBT Temperature at Malfunction	0.0~6553.5 °C	Read only
06-37	Capacitance Temperature at Malfunction	0.0~6553.5 °C	Read only
06-38	Motor Speed in rpm at Malfunction	0~65535	Read only
06-39	Torque Command at Malfunction	0~65535	Read only
06-40	Status of Multi-function Input Terminal at Malfunction	0000h~FFFFh	Read only
06-41	Status of Multi-function Output Terminal at Malfunction	0000h~FFFFh	Read only
06-42	Drive Status at Malfunction	0000h~FFFFh	Read only
06-43	Reserved		
06-44	Reserved		
06-45	Treatment to Output Phase Loss Detection (OPHL)	0: Warn and keep operation 1: Warn and ramp to stop 2: Warn and coast to stop 3: No warning	3
06-46	Deceleration Time of Output Phase Loss	0.000~65.535 sec	0.500
06-47	Current Bandwidth	0.00~655.35%	1.00
06-48	DC Brake Time of Output Phase Loss	0.000~65.535sec	0.100
06-49	Reserved		
06-50	Reserved		
06-51	Reserved		
06-52	Reserved		
06-53	Treatment for the detected Input Phase Loss (OrP)	0: warn and ramp to stop 1: warn and coast to stop	0
06-54	Reserved		
06-55	Derating Protection	0: constant rated current and limit carrier wave by load current and temperature 1: constant carrier frequency and limit load current by setting carrier wave 2: constant rated current(same as setting 0), but close current limit	0
06-56	PT100 Detected Level 1	0.000~10.000V	5.000
06-57	PT100 Detected Level 2	0.000~10.000V	7.000
06-58	PT100 Level 1 Frequency Protect	0.00~600.00Hz	0.00
06-59	Reserved		
06-60	Software Detection GFF Current Level	0.0~6553.5 %	60.0
06-61	Software Detection GFF Filter Time	0.0~6553.5 %	0.10
06-62	Disable Level of dEb	230V series: 0.0~220.0 Vdc 460V series: 0.0~440.0 Vdc	180.0 /360.0

Pr.	Explanation	Settings	Factory Setting
06-63	Fault Record 1 (Day)	0~65535 days	Read only
06-64	Fault Record 1 (Min)	0~1439 min	Read only
06-65	Fault Record 2 (Day)	0~65535 days	Read only
06-66	Fault Record 2 (Min)	0~1439 min	Read only
06-67	Fault Record 3 (Day)	0~65535 days	Read only
06-68	Fault Record 3 (Min)	0~1439 min	Read only
06-69	Fault Record 4 (Day)	0~65535 days	Read only
06-70	Fault Record 4 (Min)	0~1439 min	Read only
06-71	Low Current Setting Level	0.0 ~ 6553.5 %	0.0
06-72	Low Current Detection Time	0.00 ~ 655.35sec	0.00
06-73	Treatment for low current	0 : No function 1 : Warn and coast to stop 2 : Warn and ramp to stop by 2nd deceleration time 3 : Warn and operation continue	0

07 Special Parameters

Pr.	Explanation	Settings	Factory Setting
✓ 07-00	Software Brake Level	230V: 350.0~450.0Vdc 460V: 700.0~900.0Vdc	380.0 760.0
✓ 07-01	DC Brake Current Level	0~100%	0
✓ 07-02	DC Brake Time at Start-up	0.0~60.0 sec.	0.0
✓ 07-03	DC Brake Time at Stop	0.0~60.0 sec.	0.0
✓ 07-04	Startup Frequency for DC Brake	0.00~600.00Hz	0.00
✓ 07-05	Maximum Power Loss Duration	1~200%	100
✓ 07-06	Restart after Momentary Power Loss	0: Stop operation 1: Speed search for last frequency command 2: Speed search for minimum output frequency	0
✓ 07-07	Maximum Power Loss Duration	0.1~20.0 sec.	2.0
✓ 07-08	Base Block Time	0.1~5.0 sec.	0.5
✓ 07-09	Current Limit for Speed Search	20~200%	50
✓ 07-10	Treatment to Restart After Fault	0: Stop operation 1: Speed search starts with current speed 2: Speed search starts with minimum output frequency	0
✓ 07-11	Number of Times of Auto Restart After Fault	0~10	0
✓ 07-12	Speed Search during Start-up	0: Disable 1: Speed search for maximum output frequency 2: Speed search for start-up motor frequency 3: Speed search for minimum output frequency	0
✓ 07-13	Decel. Time to Momentary Power Loss	0: Disable 1: 1st decel. time 2: 2nd decel. time 3: 3rd decel. time 4: 4th decel. time 5: current decel. time 6: Auto decel. time	0
✓ 07-14	DEB Return Time	0.0~25.0sec	0.0
✓ 07-15	Dwell Time at Accel.	0.00 ~ 600.00sec	0.00
✓ 07-16	Dwell Frequency at Accel.	0.00 ~ 600.00Hz	0.00
✓ 07-17	Dwell Time at Decel.	0.00 ~ 600.00sec	0.00
✓ 07-18	Dwell Frequency at Decel.	0.00 ~ 600.00Hz	0.00
✓ 07-19	Fan Cooling Control	0: Fan always ON 1: 1 minute after the AC motor drive stops, fan will be OFF 2: When the AC motor drive runs, the fan is ON. When the AC motor drive stops, the fan is OFF 3: Fan turns ON when preliminary heat sink temperature (around 60°C) is attained. 4: Fan always OFF	0
✓ 07-20	Emergency Stop (EF) & Force to Stop Selection	0: Coast stop 1: By deceleration Time 1 2: By deceleration Time 2 3: By deceleration Time 3 4: By deceleration Time 4 5: System Deceleration 6: Automatic Deceleration	0

	Pr.	Explanation	Settings	Factory Setting
✓	07-21	Auto Energy-saving Operation	0: Disable 1: Enable	0
✓	07-22	Energy-saving Gain	10~1000%	100
✓	07-23	Auto Voltage Regulation(AVR) Function	0: Enable AVR 1: Disable AVR 2: Disable AVR during deceleration	0
✓	07-24	Filter Time of Torque Compensation (V/F and SVC control mode)	0.001~10.000 sec	0.020
✓	07-25	Filter Time of Slip Compensation (V/F and SVC control mode)	0.001~10.000 sec	0.100
✓	07-26	Torque Compensation Gain (V/F and SVC control mode)	0~10	0
✓	07-27	Slip Compensation Gain (V/F and SVC control mode)	0.00~10.00	0.00
✓	07-28	Reserved		
✓	07-29	Slip Deviation Level	0.0~100.0%	0
✓	07-30	Detection Time of Slip Deviation	0.0~10.0 sec	1.0
✓	07-31	Over Slip Treatment	0: Warn and keep operation 1: Warn and ramp to stop 2: Warn and coast to stop 3: No warning	0
✓	07-32	Motor Hunting Gain	0~10000	1000
	07-33	Auto Reset Time for Restart after Fault	0.0~6000.0 sec	60.0

08 High-function PID Parameters

Pr.	Explanation	Settings	Factory Setting
08-00	Input Terminal for PID Feedback	0: No function 1: Negative PID feedback: on analogue input acc. To setting 5 of Pr. 03-00 to Pr.03-02. 2: Negative PID feedback from PG card (Pr.10-15, skip direction) 3: Negative PID feedback from PG card (Pr.10-15) 4: Positive PID feedback from external terminal AVI (Pr.03-00) 5: Positive PID feedback from PG card (Pr.10-15, skip direction) 6: Positive PID feedback from PG card (Pr.10-15) 7: Negative PID feedback from communication protocol 8: Positive PID feedback from communication protocol	0
08-01	Proportional Gain (P)	0.0~500.0%	1.0
08-02	Integral Time (I)	0.00~100.00sec	1.00
08-03	Derivative Control (D)	0.00~1.00sec	0.00
08-04	Upper Limit of Integral Control	0.0~100.0%	100.0
08-05	PID Output Frequency Limit	0.0~110.0%	100.0
08-06	PID feedback value by communication protocol	0.00~200.00%	0.00
08-07	PID Delay Time	0.0~2.5 sec	0.0
08-08	Feedback Signal Detection Time	0.0~3600.0 sec	0.0
08-09	Feedback Signal Fault Treatment	0: Warn and keep operation 1: Warn and ramp to stop 2: Warn and coast to stop 3: Warn and operate at last frequency	0
08-10	Sleep Reference Point	0.00 ~ 600.00Hz	0.00
08-11	Wakeup Reference Point	0.00 ~ 600.00Hz	0.00
08-12	Sleep Time	0.0 ~ 6000.0sec	0.0
08-13	PID Deviation Level	1.0 ~ 50.0%	10.0
08-14	PID Deviation Time	0.1~300.0sec	5.0
08-15	Filter Time for PID Feedback	0.1~300.0sec	5.0
08-16	PID Compensation Selection	0: Parameter setting 1: Reserved	0
08-17	PID Compensation	-100.0~+100.0%	0
08-18	Setting of Sleep Mode Function	0: Follow PID output command 1: Follow PID feedback signal	0
08-19	Wakeup Integral Limit	0.0~200.0%	50.0
08-20	PID Mode Selection	0: Serial connection 1: Parallel connection	0
08-21	Enable PID to Change Operation Direction	0: Operation direction can be changed 1: Operation direction can not be changed	0
08-22	Wakeup Delay Time	0.00~600.00 Seconds	0.00
08-23	PID Control Flag	Bit 0 = 1, PID reverse running must follow the setting of Pr00-23. Bit 0 = 0, PID reverse running follow PID's calculated value.	0.00

09 Communication Parameters

	Pr.	Explanation	Settings	Factory Setting
✓	09-00	COM1 Communication Address	1~254	1
✓	09-01	COM1 Transmission Speed	4.8~115.2Kbps	9.6
✓	09-02	COM1 Transmission Fault Treatment	0: Warn and continue operation 1: Warn and ramp to stop 2: Warn and coast to stop 3: No warning and continue operation	3
✓	09-03	COM1 Time-out Detection	0.0~100.0 sec.	0.0
✓	09-04	COM1 Communication Protocol	1: 7N2 (ASCII) 2: 7E1 (ASCII) 3: 7O1 (ASCII) 4: 7E2 (ASCII) 5: 7O2 (ASCII) 6: 8N1 (ASCII) 7: 8N2 (ASCII) 8: 8E1 (ASCII) 9: 8O1 (ASCII) 10: 8E2 (ASCII) 11: 8O2 (ASCII) 12: 8N1 (RTU) 13: 8N2 (RTU) 14: 8E1 (RTU) 15: 8O1 (RTU) 16: 8E2 (RTU) 17: 8O2 (RTU)	1
✓	09-05 ~ 09-08	Reserved		
✓	09-09	Response Delay Time	0.0~200.0ms	2.0
✓	09-10	Main Frequency of the Communication	0.00~600.00Hz	60.00
✓	09-11	Block Transfer 1	0~65535	0
✓	09-12	Block Transfer 2	0~65535	0
✓	09-13	Block Transfer 3	0~65535	0
✓	09-14	Block Transfer 4	0~65535	0
✓	09-15	Block Transfer 5	0~65535	0
✓	09-16	Block Transfer 6	0~65535	0
✓	09-17	Block Transfer 7	0~65535	0
✓	09-18	Block Transfer 8	0~65535	0
✓	09-19	Block Transfer 9	0~65535	0
✓	09-20	Block Transfer 10	0~65535	0
✓	09-21	Block Transfer 11	0~65535	0
✓	09-22	Block Transfer 12	0~65535	0
✓	09-23	Block Transfer 13	0~65535	0
✓	09-24	Block Transfer 14	0~65535	0
✓	09-25	Block Transfer 15	0~65535	0
✓	09-26	Block Transfer 16	0~65535	0

Pr.	Explanation	Settings	Factory Setting
09-27 ~ 09-29	Reserved		
09-30	Communication Decoding Method	0: Decoding Method 1 1: Decoding Method 2	1
09-31	Internal Communication Protocol	0: Modbus 485 -1: Internal Communication Slave 1 -2: Internal Communication Slave 2 -3: Internal Communication Slave 3 -4: Internal Communication Slave 4 -5: Internal Communication Slave 5 -6: Internal Communication Slave 6 -7: Internal Communication Slave 7 -8: Internal Communication Slave 8 -9: Reserved -10: Internal Communication Master -11: Reserve -12: Internal PLC Control	0
09-32 ~ 09-34	Reserved		
09-35	PLC Address	1~254	2
09-36	CANopen Slave Address	0: Disable 1~127	0
09-37	CANopen Speed	0: 1M 1: 500k 2: 250k 3: 125k 4: 100k (Delta only) 5: 50k	0
09-38	Reserved		
09-39	CANopen Warning Record	bit 0: CANopen Guarding Time out bit 1: CANopen Heartbeat Time out bit 2: CANopen SYNC Time out bit 3: CANopen SDO Time out bit 4: CANopen SDO buffer overflow bit 5: Can Bus Off bit 6: Error protocol of CANopen	0
09-40	CANopen Decoding Method	0: Delta defined decoding method 1: CANopen DS402 Standard	1
09-41	CANopen Communication Status	0: Node Reset State 1: Com Reset State 2: Boot up State 3: Pre Operation State 4: Operation State 5: Stop State	Read Only
09-42	CANopen Control Status	0: Not ready for use state 1: Inhibit start state 2: Ready to switch on state 3: Switched on state 4: Enable operation state 7: Quick Stop Active state 13: Err Reaction Activation state 14: Error state	Read Only
09-43	Reset CANopen Index	bit0: reset address 20XX to 0. bit1: reset address 264X to 0 bit2: reset address 26AX to 0 bit3: reset address 60XX to 0	65535

Pr.	Explanation	Settings	Factory Setting
09-44	Reserved		
09-45	CANopen Master Function	0: Disable 1: Enable	0
09-46	CANopen Master Address	1~127	100
09-47 ~ 09-59	Reserved		
09-60	Identifications for Communication Card	0: No communication card 1: DeviceNet Slave 2: Profibus-DP Slave 3: CANopen Slave/Master 4: Modbus-TCP Slave 5: Ethernet/IP Slave 6~8: Reserved	##
09-61	Firmware Version of Communication Card	Read only	##
09-62	Product Code	Read only	##
09-63	Error Code	Read only	##
09-64 ~ 09-69	Reserved		
09-70	Address of Communication Card	DeviceNet: 0-63 Profibus-DP: 1-125	1
09-71	Setting of DeviceNet Speed	Standard DeviceNet: 0: 125Kbps 1: 250Kbps 2: 500Kbps Non standard DeviceNet: (Delta Only) 0: 10Kbps 1: 20Kbps 2: 50Kbps 3: 100Kbps 4: 125Kbps 5: 250Kbps 6: 500Kbps 7: 800Kbps 8: 1Mbps	2
09-72	Other Setting of DeviceNet Speed	0: Disable In this mode, baud rate can only be 0,1,2,3 in standard DeviceNet speed 1: Enable In this mode, the baud rate of DeviceNet can be same as CANopen (0-8).	0
09-73	Reserved		
09-74	Reserved		
09-75	IP Configuration of the Communication Card	0: Static IP 1: Dynamic IP (DHCP)	0
09-76	IP Address 1 of the Communication Card	0~255	0
09-77	IP Address 2 of the Communication Card	0~255	0
09-78	IP Address 3 of the Communication Card	0~255	0
09-79	IP Address 4 of the Communication Card	0~255	0

Pr.	Explanation	Settings	Factory Setting
09-80	Address Mask 1 of the Communication Card	0~255	0
09-81	Address Mask 2 of the Communication Card	0~255	0
09-82	Address Mask 3 of the Communication Card	0~255	0
09-83	Address Mask 4 of the Communication Card	0~255	0
09-84	Gateway Address 1 of the Communication Card	0~255	0
09-85	Gateway Address 2 of the Communication Card	0~255	0
09-86	Gateway Address 3 of the Communication Card	0~255	0
09-87	Gateway Address 4 of the Communication Card	0~255	0
09-88	Password for Communication Card (Low word)	0~255	0
09-89	Password for Communication Card (High word)	0~255	0
09-90	Reset Communication Card	0: No function 1: Reset, return to factory setting	0
09-91	Additional Setting for Communication Card	Bit0: Enable IP filter Bit 1: Enable to write internet parameters (1bit). This bit will change to disable when it finishes saving the internet parameter updates. Bit 2: Enable login password (1bit). This bit will be changed to disable when it finishes saving the internet parameter updates.	0
09-92	Status of Communication Card	Bit 0: password enable When the communication card is set with password, this bit is enabled. When the password is clear, this bit is disabled.	0

10 Speed Feedback Control Parameters

 **NOTE** IM: Induction Motor; PM: Permanent Magnet Motor

Pr.	Explanation	Settings	Factory Setting
10-00	Encoder Type Selection	0: Disable 1: ABZ 2: ABZ (Delta Encoder for Delta servo motor) 3: Resolver 4: ABZ/UVW 5: MI8 single phase pulse input	0
10-01	Encoder Pulse	1~20000	600
10-02	Encoder Input Type Setting	0: Disable 1: Phase A leads in a forward run command and phase B leads in a reverse run command 2: Phase B leads in a forward run command and phase A leads in a reverse run command 3: Phase A is a pulse input and phase B is a direction input. (low input=reverse direction, high input=forward direction) 4: Phase A is a pulse input and phase B is a direction input. (low input=forward direction, high input=reverse direction) 5: Single-phase input	0
✓ 10-03	Output Setting for Frequency Division (denominator)	1~255	1
✓ 10-04	Electrical Gear at Load Side A1	1~65535	100
✓ 10-05	Electrical Gear at Motor Side B1	1~65535	100
✓ 10-06	Electrical Gear at Load Side A2	1~65535	100
✓ 10-07	Electrical Gear at Motor Side B2	1~65535	100
✓ 10-08	Treatment for Encoder Feedback Fault	0: Warn and keep operation 1: Warn and ramp to stop 2: Warn and coast to stop	2
✓ 10-09	Detection Time of Encoder Feedback Fault	0.0~10.0sec 0: No function	1.0
✓ 10-10	Encoder Stall Level	0~120% 0: No function	115
✓ 10-11	Detection Time of Encoder Stall	0.0 ~ 2.0sec	0.1
✓ 10-12	Treatment for Encoder Stall	0: Warn and keep operation 1: Warn and ramp to stop 2: Warn and coast to stop	2
✓ 10-13	Encoder Slip Range	0~50% (0: disable)	50
✓ 10-14	Detection Time of Encoder Slip	0.0~10.0sec	0.5
✓ 10-15	Treatment for Encoder Stall and Slip Error	0: Warn and keep operation 1: Warn and ramp to stop 2: Warn and coast to stop	2
✓ 10-16	Pulse Input Type Setting	0: Disable 1: Phase A leads in a forward run command and phase B leads in a reverse run command 2: Phase B leads in a forward run command and phase A leads in a reverse run command 3: Phase A is a pulse input and phase B is a direction input. (L=reverse direction, H=forward direction). 4: Phase A is a pulse input and phase B is a direction input. (L=forward direction, H=reverse direction).	0
✓ 10-17	Electrical Gear A	1~65535	100
✓ 10-18	Electrical Gear B	1~65535	100

Pr.	Explanation	Settings	Factory Setting
✓	10-19 Positioning for Encoder Position	0~65535pulse	0
✓	10-20 Range for Encoder Position Attained	0~65535pulse	10
✓	10-21 Filter Time (PG2)	0~65.535 sec	0.100
	10-22 Speed Mode (PG2)	0: Electronic Frequency 1: Mechanical Frequency (base on pole pair)	0
	10-23 Reserved		
	10-24 FOC&TQC Function Control	0~65535	0
	10-25 FOC Bandwidth of Speed Observer	1.0~100.0Hz	40.0
	10-26 FOC Minimum Stator Frequency	0.0~2.0%fN	2.0
	10-27 FOC Low-pass Filter Time Constant	1~1000ms	50
	10-28 FOC Excitation Current Rise Time	33~100%Tr	100
	10-29 Top Limit of Frequency Deviation	0.00~100.00Hz	20.00
	10-30 Resolver Pole Pair	1~50	1
	10-31 I/F Mode, current command	0~150%Irated (Rated current % of the drive)	40
	10-32 PM Sensorless Observer Bandwidth for High Speed Zone	0.00~600.00Hz	5.00
	10-33 Reserved		
	10-34 PM Sensorless Observer Low-pass Filter Gain	0.00~655.35 Hz	1.00
	10-35 ARM(Kp)	1~3	1
	10-36 ARM(Ki)	1~3	1
	10-37 PM Sensorless Control Word	0000~FFFFh	0000
	10-38 Reserved		
	10-39 Frequency when switch from I/F Mode to PM sensorless mode.	0.00~600.00Hz	20.00
	10-40 Frequency when switch from PM sensorless observer mode to V/F mode.	0.00~600.00Hz	20.00
	10-41 I/F mode, low pass-filter time	0.0~6.0sec	0.2
	10-42 Initial Angle Detection Time	0~20ms	5
	10-43 PG card version	0~655.35	Read only

11 Advanced Parameters

 **NOTE** IM: Induction Motor; PM: Permanent Magnet Motor

Pr.	Explanation	Settings	Factory Setting
↗ 11-00	System Control	bit 0: Auto tuning for ASR and APR bit 1: Inertia estimate (only for FOCPG mode) bit 2: Zero servo bit 3: Dead Time compensation closed Bit 7: Selection to save or not save the frequency Bit 8: Maximum speed of point to point position control	0
↗ 11-01	Per Unit of System Inertia	1~65535 (256=1PU)	400
↗ 11-02	ASR1/ASR2 Switch Frequency	5.00~600.00Hz	7.00
↗ 11-03	ASR1 Low-speed Bandwidth	1~40Hz (IM)/ 1~100Hz (PM)	10
↗ 11-04	ASR2 High-speed Bandwidth	1~40Hz (IM)/ 1~100Hz (PM)	10
↗ 11-05	Zero-speed Bandwidth	1~40Hz (IM)/ 1~100Hz (PM)	10
↗ 11-06	ASR Control (P) 1	0~40Hz (IM)/ 1~100Hz (PM)	10
↗ 11-07	ASR Control (I) 1	0.000~10.000 sec	0.100
↗ 11-08	ASR Control (P) 2	0~40Hz (IM)/ 0~100Hz (PM)	10
↗ 11-09	ASR Control (I) 2	0.000~10.000 sec	0.100
↗ 11-10	P Gain of Zero Speed	0~40Hz (IM)/ 0~100Hz (PM)	10
↗ 11-11	I Gain of Zero Speed	0.000~10.000 sec	0.100
↗ 11-12	Gain for ASR Speed Feed Forward	0~100%	0
↗ 11-13	PDF Gain	0~200%	30
↗ 11-14	Low-pass Filter Time of ASR Output	0.000~0.350 sec	0.008
↗ 11-15	Notch Filter Depth	0~20db	0
↗ 11-16	Notch Filter Frequency	0.00~200.00Hz	0.0
↗ 11-17	Forward Motor Torque Limit	0~500%	200
↗ 11-18	Forward Regenerative Torque Limit	0~500%	200
↗ 11-19	Reverse Motor Torque Limit	0~500%	200
↗ 11-20	Reverse Regenerative Torque Limit	0~500%	200
↗ 11-21	Gain Value of Flux Weakening Curve for Motor 1	0~200%	90
↗ 11-22	Gain Value of Flux Weakening Curve for Motor 2	0~200%	90
↗ 11-23	Speed Response of Flux Weakening Area	0~150%	65
↗ 11-24	APR Gain	0.00~40.00Hz (IM)/ 0~100.00Hz (PM)	10.00
↗ 11-25	Gain Value of APR Feed Forward	0~100	30
↗ 11-26	APR Curve Time	0.00~655.35 sec	3.00
↗ 11-27	Max. Torque Command	0~500%	100
↗ 11-28	Source of Torque Offset	0: No function 1: Analog signal input (Pr.03-00) 2: RS485 communication (Pr.11-29) 3: Control by external terminal (Pr.11-30~11-32)	0

	Pr.	Explanation	Settings	Factory Setting
↗	11-29	Torque Offset Setting	0~100%	0.0
↗	11-30	High Torque Offset	0~100%	30.0
↗	11-31	Middle Torque Offset	0~100%	20.0
↗	11-32	Low Torque Offset	0~100%	10.0
↗	11-33	Source of Torque Command	0: Digital keypad 1: RS-485 communication (Pr.11-34) 2: Analog input (Pr.03-00) 3: CANopen 4: Reserved 5: Communication extension card	0
↗	11-34	Torque Command	-100.0~+100.0% (Pr.11-27*11-34)	0
↗	11-35	Filter Time of Torque Command	0.000~1.000sec	0.000
↗	11-36	Speed Limit Selection	0: Set by Pr.11-37 (Forward speed limit) and Pr.11-38 (Reverse speed limit) 1: Set by Pr.11-37,11-38 and Pr.00-20 (Source of Master Frequency Command) 2: Set by Pr.00-20 (Source of Master Frequency Command).	0
↗	11-37	Forward Speed Limit (torque mode)	0~120%	10
↗	11-38	Reverse Speed Limit (torque mode)	0~120%	10
	11-39	Zero Torque Command Mode	0: Torque mode 1: Speed mode	0
	11-40	Command Source of Point-to-Point Position Control	0: External terminal 1: Reserved 2: RS485 3: CAN 4: PLC 5: Communication card	0
	11-41	Reserved		
	11-42	System Control Flags	0000~FFFFh	0000
	11-43	Max. Frequency of Point-to-Point Position Control	0.00~327.67Hz	10.00
	11-44	Accel. Time of Point-to Point Position Control	0.00~655.35 sec	1.00
	11-45	Decel. Time of Point-to Point Position Control	0.00~655.35 sec	3.00

Chapter 12 Description of Parameter Settings

00 Drive Parameters

✓ This parameter can be set during operation.

00-00 Identity Code of the AC Motor Drive

Factory Setting: ##

Settings Read Only

00-01 Display AC Motor Drive Rated Current

Factory Setting: ##

Settings Read Only

📖 Pr. 00-00 displays the identity code of the AC motor drive. Using the following table to check if Pr.00-01 setting is the rated current of the AC motor drive. Pr.00-01 corresponds to the identity code Pr.00-00.






230V Series										
Frame	A				B			C		
kW	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	
HP	1.0	2.0	3.0	5.0	7.5	10	15	20	25	
Pr.00-00	4	6	8	10	12	14	16	18	20	
Rated Current for Super Heavy Duty (A)	5	8	11	17	25	33	49	65	75	
Frame	D				E		F			
kW	22	30	37	45	50	75				
HP	30	40	50	60	75	100				
Pr.00-00	22	24	26	28	30	32				
Rated Current for Super Heavy Duty (A)	90	120	146	180	215	255				

460V Series											
Frame	A					B			C		
kW	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30
HP	1	2	3	5	7.5	10	15	20	25	30	40
Pr.00-00	5	7	9	11	13	15	17	19	21	23	25
Rated Current for Super Heavy Duty (A)	3.0	4.0	6.0	9.0	12	18	24	32	38	45	60
Frame	D				E		F		G		H
kW	37	45	55	75	90	110	132	160	185	220	280
HP	50	60	75	100	125	150	175	215	250	300	375
Pr.00-00	27	29	31	33	35	37	39	41	43	45	47
Rated Current for Super Heavy Duty (A)	73	91	110	150	180	220	250	310	370	450	550

00-02 Parameter Reset

Factory Setting: 0


- Settings 0: No Function
 1: Write protection for parameters
 5: Reset KWH display to 0
 6: Reset PLC (including CANopen Master Index)
 7: Reset CANopen Index (Slave)
 8: keypad lock
 9: All parameters are reset to factory settings(base frequency is 50Hz)
 10: All parameters are reset to factory settings (base frequency is 60Hz)

-  When it is set to 1, all parameters are read only except Pr.00-02~00-08 and it can be used with password setting for password protection. It needs to set Pr.00-02 to 0 before changing other parameter settings.
-  When it is set to 9 or 10: all parameters are reset to factory settings. If password is set in Pr.00-08, input the password set in Pr.00-07 to reset to factory settings.
-  When it is set to 5, KWH display value can be reset to 0 even when the drive is operating. Pr. 05-26, 05-27, 05-28, 05-29, 05-30 reset to 0.
-  When it is set to 6: clear internal PLC program (includes the related settings of PLC internal CANopen master)
-  When it is set to 7: reset the related settings of CANopen slave.

00-03 Start-up Display Selection

Factory setting: 0

- Settings 0: Display the frequency command (F)
 1: Display the actual output frequency (H)
 2: Display User define (U)
 3: Output current (A)

-  This parameter determines the start-up display page after power is applied to the drive. User defined choice display according to the setting in Pr.00-04.

00-04 Content of Multi-function Display

Factory setting: 3

- Settings 0: Display output current (A)
 1: Display counter value (c)
 2: Display actual output frequency (H.)
 3: Display DC-BUS voltage (v)
 4: Display output voltage (E)
 5: Display output power angle (n)
 6: Display output power in kW (P)
 7: Display actual motor speed rpm (r = 00: positive speed; -00 negative speed)
 8: Display estimate output torque % (t = 00: positive torque; -00 negative torque) (t)
 9: Display PG feedback (G) (refer to Note 1)
 10: Display PID feedback in % (b)

- 11: Display AVI in % (1.), 0~10V/4-20mA/0-20mA corresponds to 0~100%
(Refer to Note 2)
- 12: Display ACI in % (2.), 4~20mA/0~10V/0-20mA corresponds to
0~100% (Refer to Note 2)
- 13: Display AUI in % (3.), -10V~10V corresponds to -100~100%(Refer to
Note 2)
- 14: Display the temperature of IGBT in oC (i.)
- 15: Display the temperature of capacitance in oC (c.)
- 16: The status of digital input (ON/OFF) refer to Pr.02-12 (i) (Refer to
Note3)
- 17: Display digital output status ON/OFF (Pr.02-18) (o) (refer to NOTE 4)
- 18: Display the multi-step speed that is executing (S)
- 19: The corresponding CPU pin status of digital input (d) (refer to NOTE 3)
- 20: The corresponding CPU pin status of digital output (0.) (refer to NOTE
4)
- 21: Actual motor position (PG1 of PG card). When the motor direction
changes or the drive stops, the counter will start from 0 (display value
restarts counting from 0) (Max. 65535) (P.)
- 22: Pulse input frequency (PG2 of PG card) (S.)
- 23: Pulse input position (PG2 of PG card) (max. 65535) (q.)
- 24: Position command tracing error (E.)
- 25: Overload counting (0.00~100.00%) (o.) (Refer to Note 6)
- 26: GFF Ground Fault (Unit :%)(G.)
- 27: DC Bus voltage ripple (Unit: Vdc)(r.)
- 28: Display PLC register D1043 data (C) display in hexadecimal
- 29: Display PM motor pole section (EMC-PG01U application) (4.)
- 30 : Display output of user defined (U)
- 31 : H page x 00-05 Display user Gain(K)
- 32: Number of actual motor revolution during operation (PG card plug in
and Z phase signal input) (Z.)
- 33: Motor actual position during operation (when PG card is connected)(q)
- 34: Operation speed of fan(%) (F.)
- 35: Control Mode display: 0= Speed control mode (SPD), 1= torque control
mode (TQR) (t.)
- 36: Present operating carrier frequency of drive (Hz) (J.)
- 37: Reserved
- 38: Display drive status (6.) (Refer to Note 7)
- 40: Torque command, unit: %(L.)
-
- 41: KWH display, unit: KWH(J)
-
- 42: PID reference, unit: %(h.)
-
- 43: PID offset, unit: %(o.)
-

44: PID output frequency, unit: Hz(b.)

 **NOTE**

- When Pr.10-01 is set to 1000 and Pr.10-02 is set to 1/2, the display range for PG feedback will be from 0 to 4000.
When Pr.10-01 is set to 1000 and Pr.10-02 is set to 3/4/5, the display range for PG feedback will be from 0 to 1000.
Home position: If it has Z phase, Z phase will be regarded as home position. Otherwise, home position will be the encoder start up position.
- It can display negative values when setting analog input bias (Pr.03-03~03-10).
Example: assume that AVI input voltage is 0V, Pr.03-03 is 10.0% and Pr.03-07 is 4 (Serve bias as the center).
- Example: If REV, MI1 and MI6 are ON, the following table shows the status of the terminals.
0: OFF, 1: ON

Terminal	MI15	MI14	MI13	MI12	MI11	MI10	MI8	MI7	MI6	MI5	MI4	MI3	MI2	MI1	REV	FWD
Status	0	0	0	0	0	0	0	0	1	0	0	0	0	1	1	0

MI10~MI15 are the terminals for extension cards (Pr.02-26~02-31).

If REV, MI1 and MI6 are ON, the value is 0000 0000 1000 0110 in binary and 0086h in HEX. When Pr.00-04 is set to "16" or "19", it will display "0086h" with LED U is ON on the keypad KPC-CE01. The setting 16 is the status of digital input by Pr.02-12 setting and the setting 19 is the corresponding CPU pin status of digital input, the FWD/REV action and the three-wire MI are not controlled by Pr.02-12. User can set to 16 to monitor digital input status and then set to 19 to check if the wire is normal.

- Assume that RY1: Pr.02-13 is set to 9 (Drive ready). After applying the power to the AC motor drive, if there is no other abnormal status, the contact will be ON. The display status will be shown as follows.
N.O. switch status:

Terminal	Reserved				Reserved				Reserved				MO2	MO1	Reserved	RY2	RY1
Status	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1


At the meanwhile, if Pr.00-04 is set to 17 or 20, it will display in hexadecimal "0001h" with LED U is ON on the keypad. The setting 17 is the status of digital output by Pr.02-18 setting and the setting 20 is the corresponding CPU pin status of digital output. User can set 17 to monitor the digital output status and then set to 20 to check if the wire is normal.

- Setting 8: 100% means the motor rated torque. Motor rated torque = (motor rated power x60/2π)/motor rated speed
- If Pr.00-04 = 25, when display value reaches 100.00%, the drive will show "oL" as an overload warning.
- If Pr.00-04 = 38,
 - Bit 0: The drive is running forward.
 - Bit 1: The drive is running backward.
 - Bit 2: The drive is ready.
 - Bit 3: Errors occurred on the drive.
 - Bit 4: The drive is running.
 - Bit 5: Warnings on the drive.

00-05 Coefficient Gain in Actual Output Frequency

Factory Setting: 1

Settings 0~160.00

 This parameter is to set coefficient gain in actual output frequency. Set Pr.00-04= 31 to display the calculation result on the screen (calculation = output frequency * Pr.00-05).

00-06 Software Version

Factory Setting: ##


Settings Read only


↗ **00-07** Parameter Protection Password Input


Factory Setting: 0

Settings 1~9998, 10000~65535

Display 0~3 (the times of password attempts)

 This parameter allows user to enter their password (which is set in Pr.00-08) to unlock the parameter protection and to make changes to the parameter.

 Pr.00-07 and Pr.00-08 are used to prevent the personal misoperation.

 When the user have forgotten the password, clear the setting by input 9999 and press ENTER key, then input 9999 again and press Enter within 10 seconds. After decoding, all the settings will return to factory setting.


↗ **00-08** Parameter Protection Password Setting

Factory Setting: 0

Settings 1~9998, 10000~65535

0: No password protection / password is entered correctly (Pr00-07)

1: Password has been set

 To set a password to protect your parameter settings. If the display shows 0, no password is set nor password has been correctly entered in Pr.00-07. All parameters can then be changed, including Pr.00-08. The first time you can set a password directly. After successful setting of password the display will show 1. Be sure to write down the password for later use. To cancel the parameter lock, set the parameter to 0 after inputting correct password into Pr. 00-07.

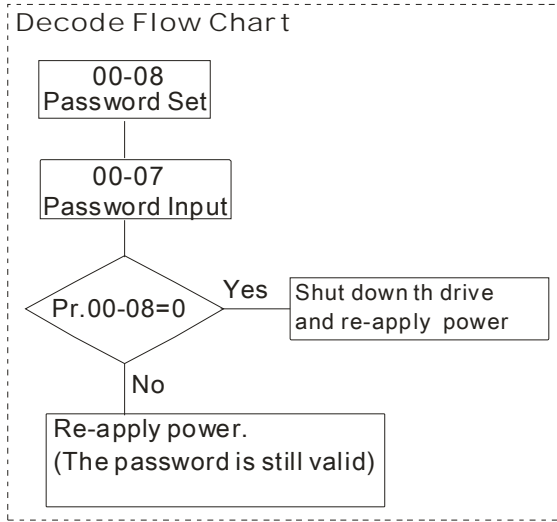
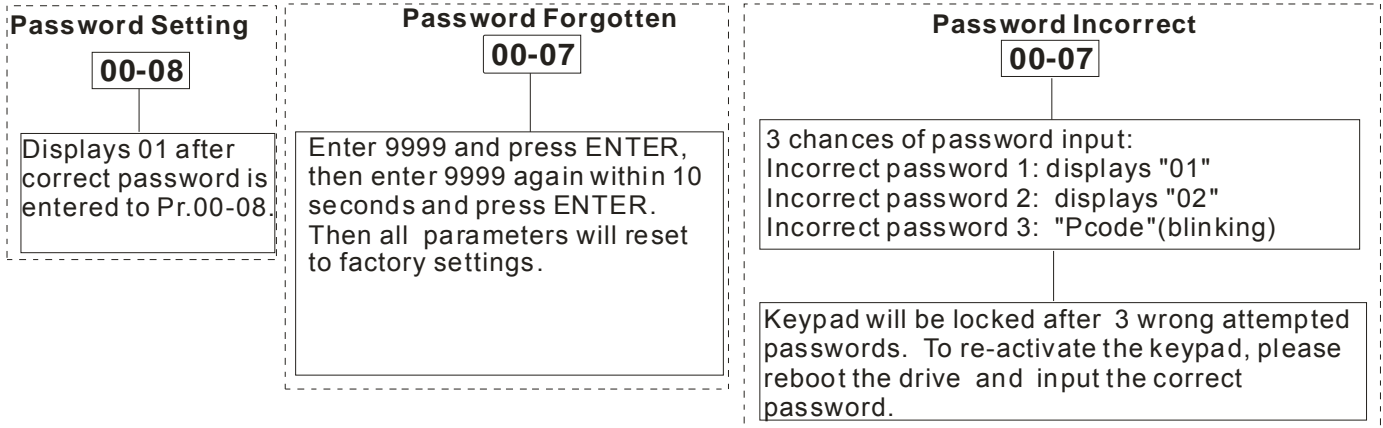
 How to retrieve parameter protection after decoding by Pr.00-07:

Method 1: Re-enter the password to Pr.00-08 (input the password once).

Method 2: After reboots, password function will be recovered.

Method 3: Input any value into Pr.00-07 (Do not enter the password).

Password Decode Flow Chart



⚡ **00-09** Reserved

00-10 Control Mode

Factory Setting: 0

- Settings
- 0: Speed mode
 - 1: Point-to-Point position control
 - 2: Torque mode
 - 3: Home mode

📖 This parameter determines the control mode of CH2000 series AC motor drive.

00-11 Control of Speed Mode

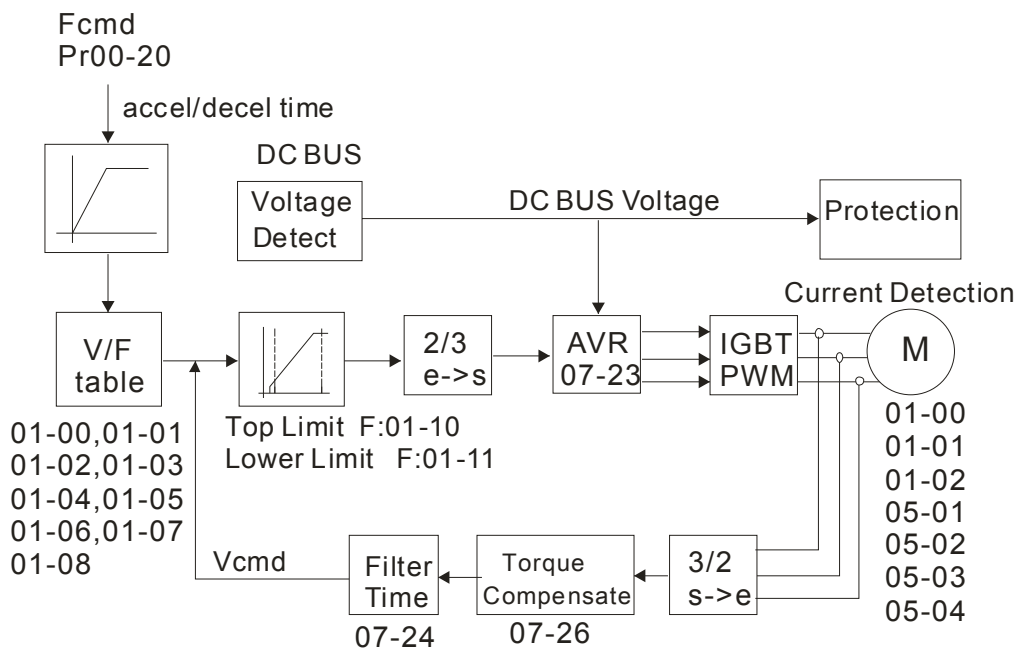
Factory Setting: 0

- Settings
- 0: VF (IM V/f control)
 - 1: VFPG (IM V/f control+ Encoder)
 - 2: SVC(IM sensorless vector control)
 - 3: FOCPG (IM FOC vector control+ encoder)
 - 4: FOCPG (PM FOC vector control + Encoder)
 - 5: FOC Sensorless (IM field oriented sensorless vector control)
 - 6 : PM Sensorless (PM field oriented sensorless vector control)

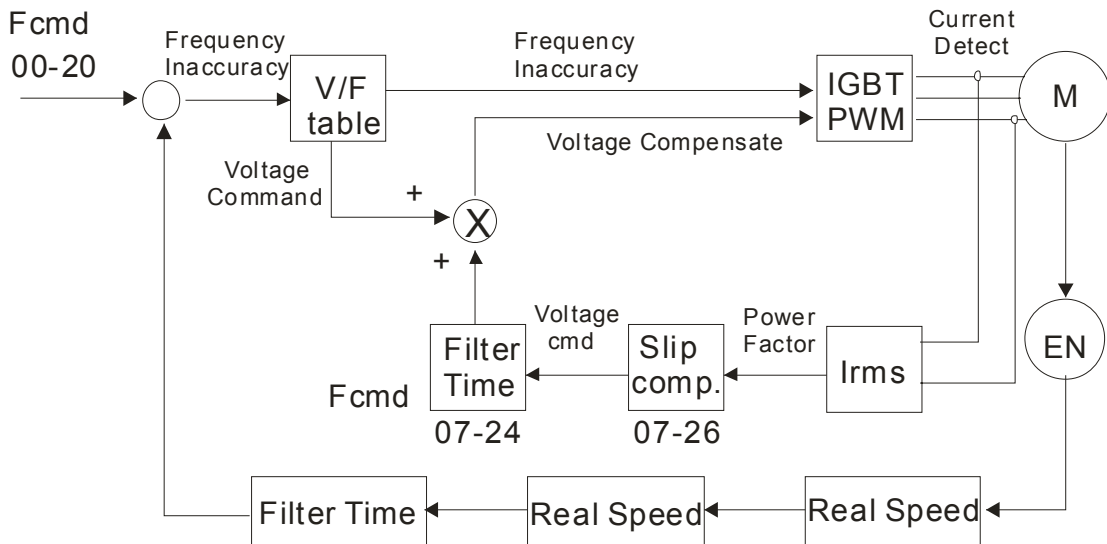
This parameter determines the control method of the AC motor drive:

- 0: (IM V/f control): user can design proportion of V/f as required and can control multiple motors simultaneously.
- 1: (IM V/f control + Encoder): user can use optional PG card with encoder for the closed-loop speed control.
- 2: (IM Sensorless vector control): get the optimal control by the auto-tuning of motor parameters.
- 3: (IM FOC vector control+ encoder): besides torque increases, the speed control will be more accurate (1:1000).
- 4: (PM FOC vector control + Encoder): besides torque increases, the speed control will be more accurate (1:1000).
- 5: FOC Sensorless: IM field oriented sensorless vector control
- 6: PM Sensorless (PM field oriented sensorless vector control)

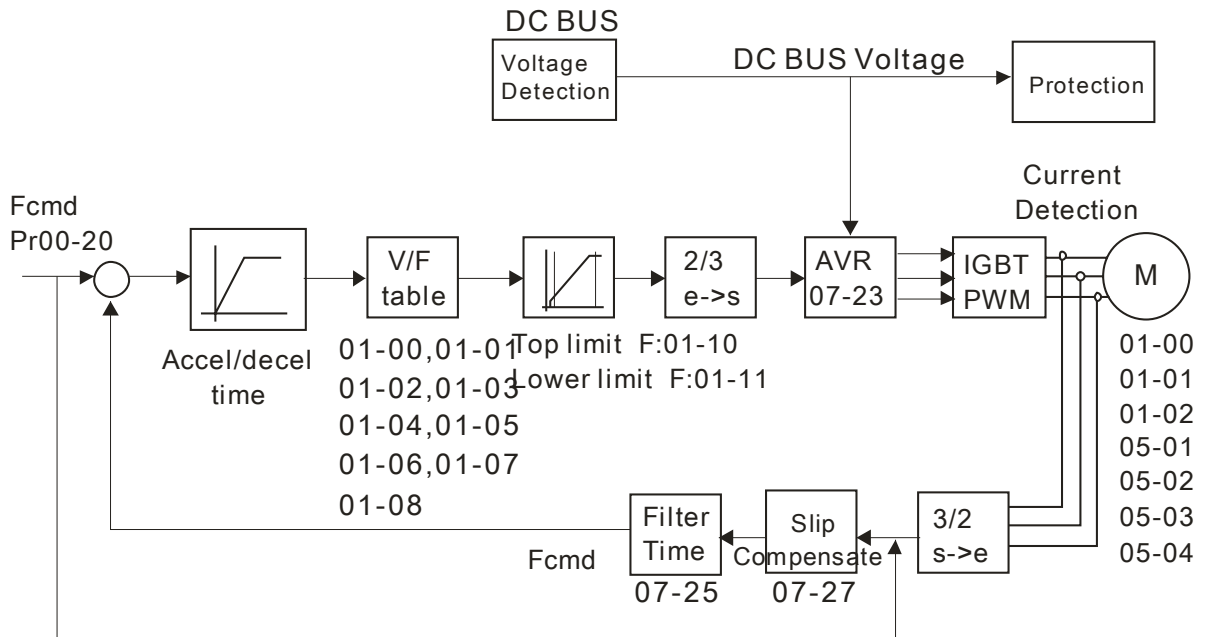
When setting Pr.00-11 to 0, the V/F control diagram is shown as follows.



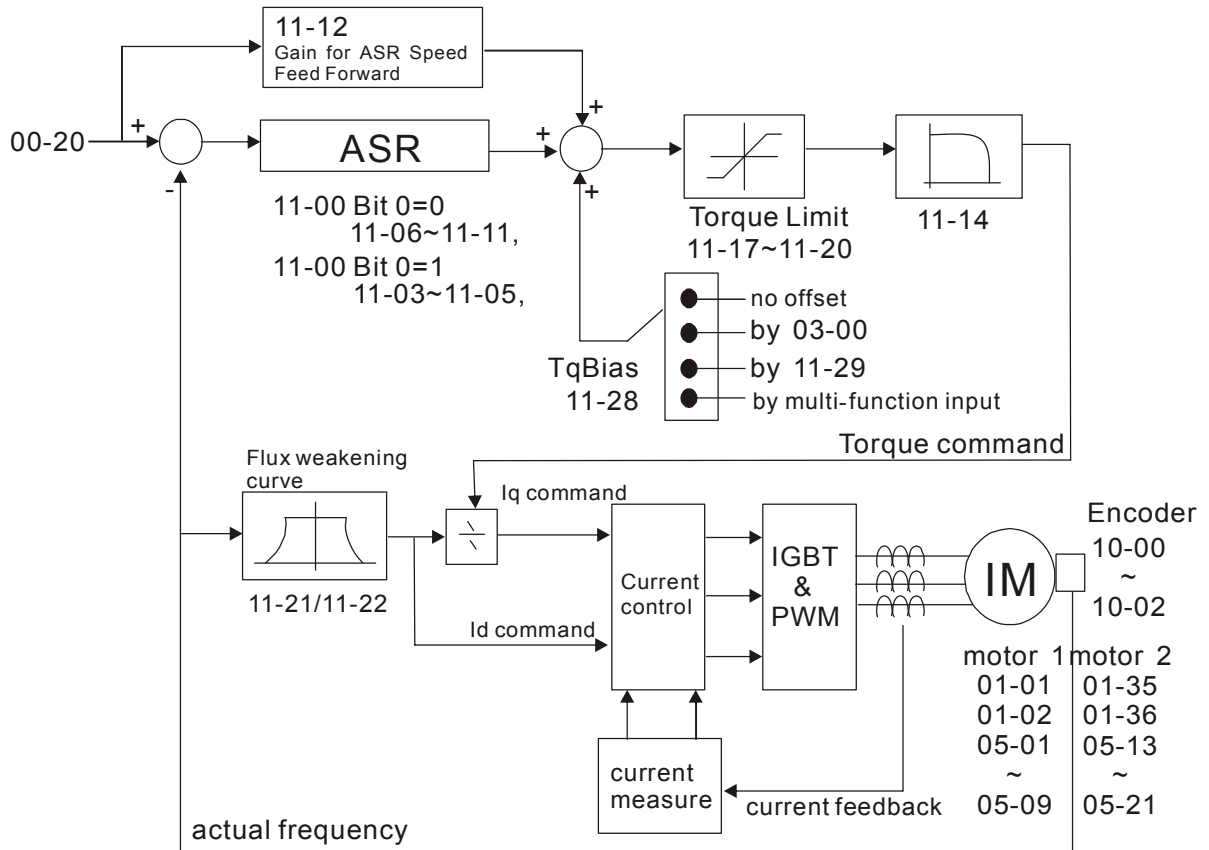
When setting Pr.00-11 to 1, the V/F control + encoder diagram is shown as follows.



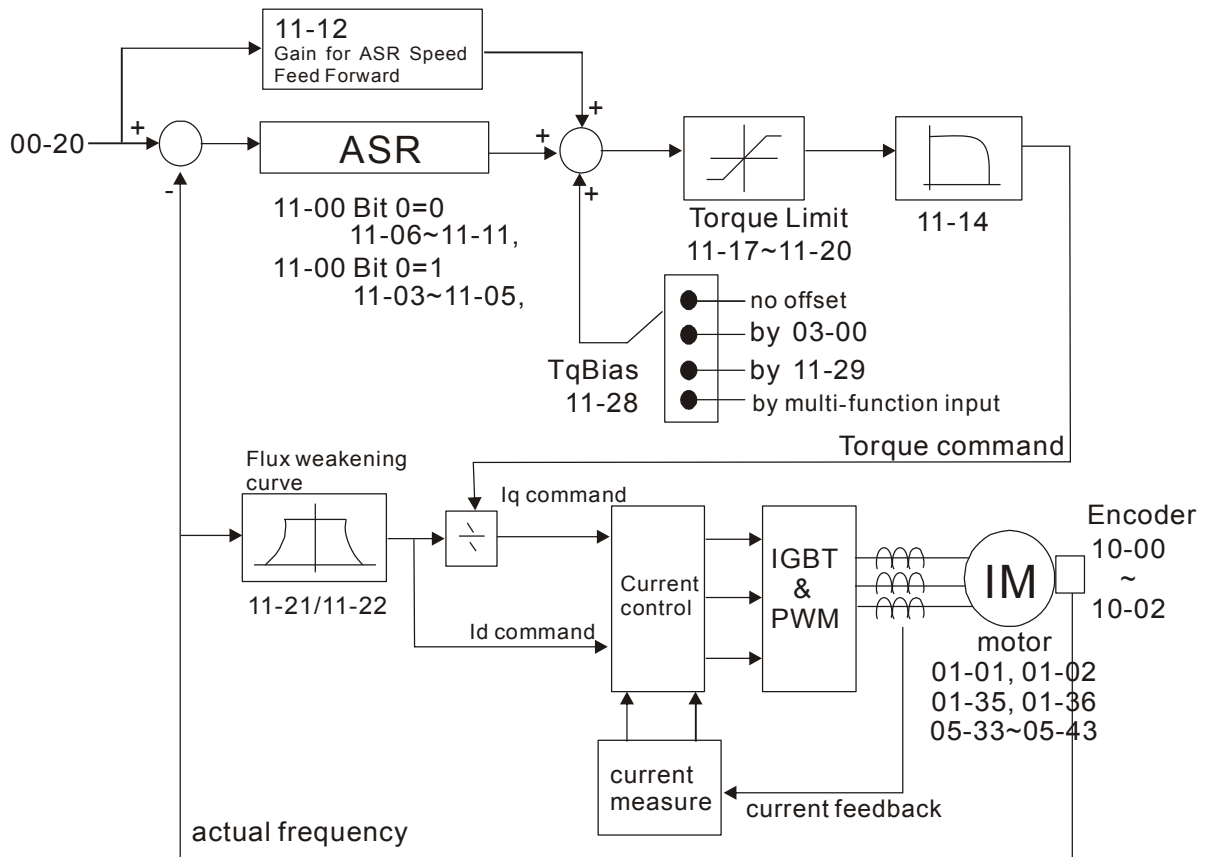
When setting Pr.00-11 to 2, the sensorless vector control diagram is shown as follows.



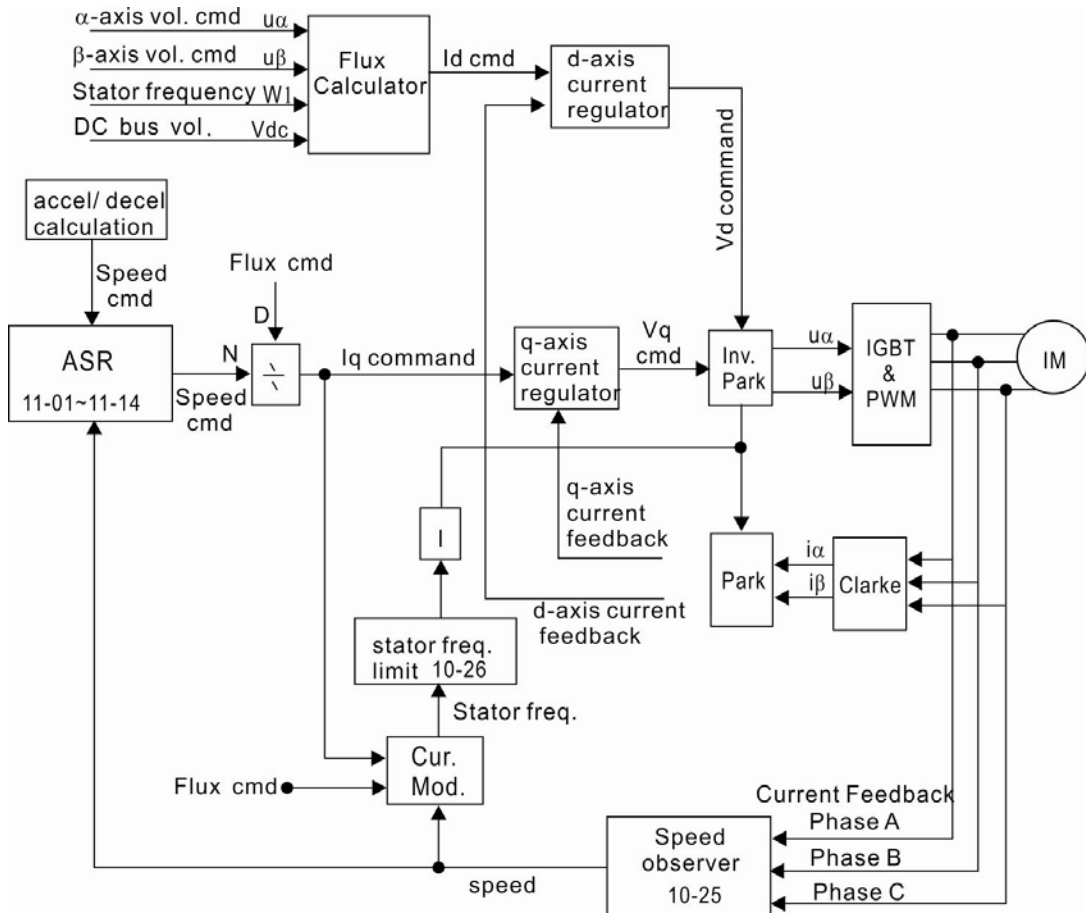
When setting Pr.00-11 to 3, the FOC PG control diagram is shown as follows.



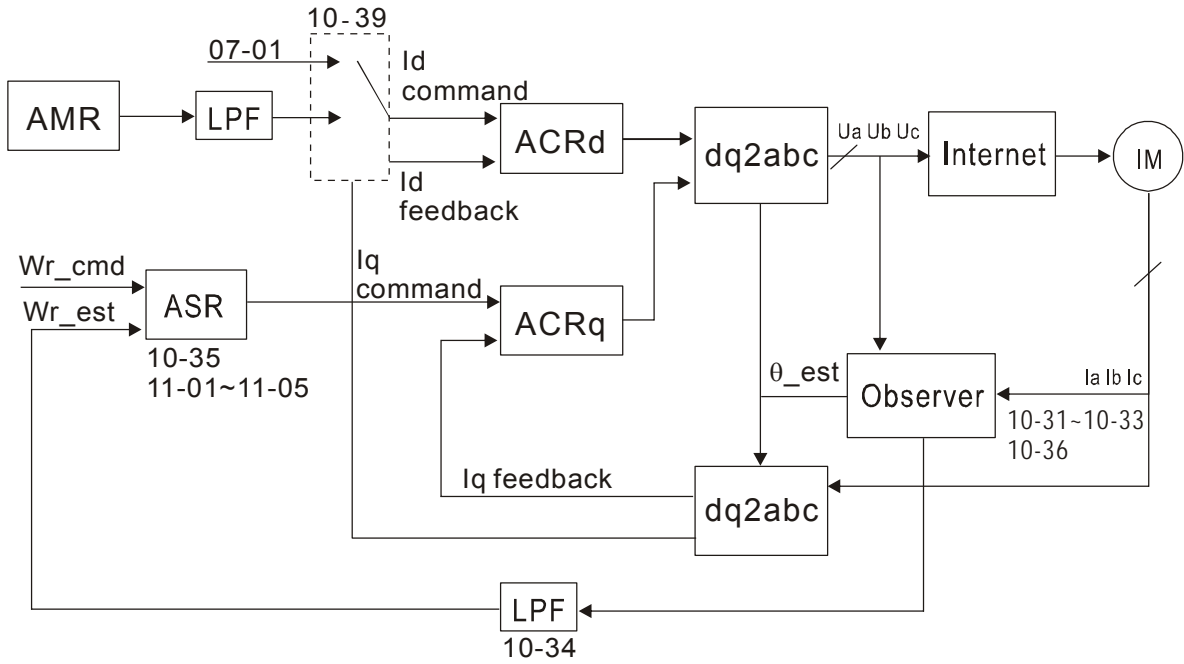
When setting Pr.00-11 to 4, the FOC PG control diagram is shown as follows.



When setting Pr.00-11 to 5, FOC sensorless control diagram is shown as follows.



When setting Pr.00-11 to 6, PM FOC sensorless control diagram is shown as follows:

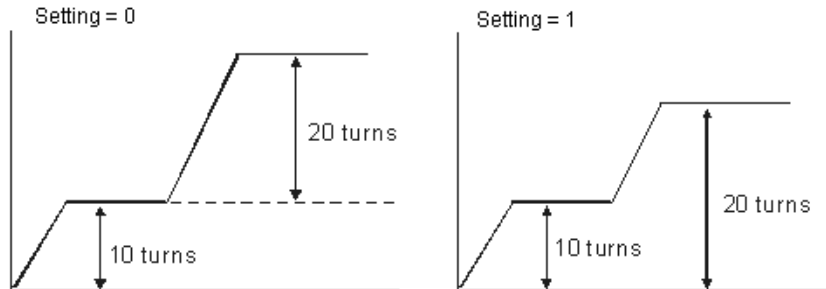


00-12 Point to Point Position control

Factory Settings: 0

- Settings: 0: Incremental Type
- 1: Absolute Type

Pr. 00-12 = 0 is incremental type P2P; Pr.00-12 = 1 is absolute type P2P

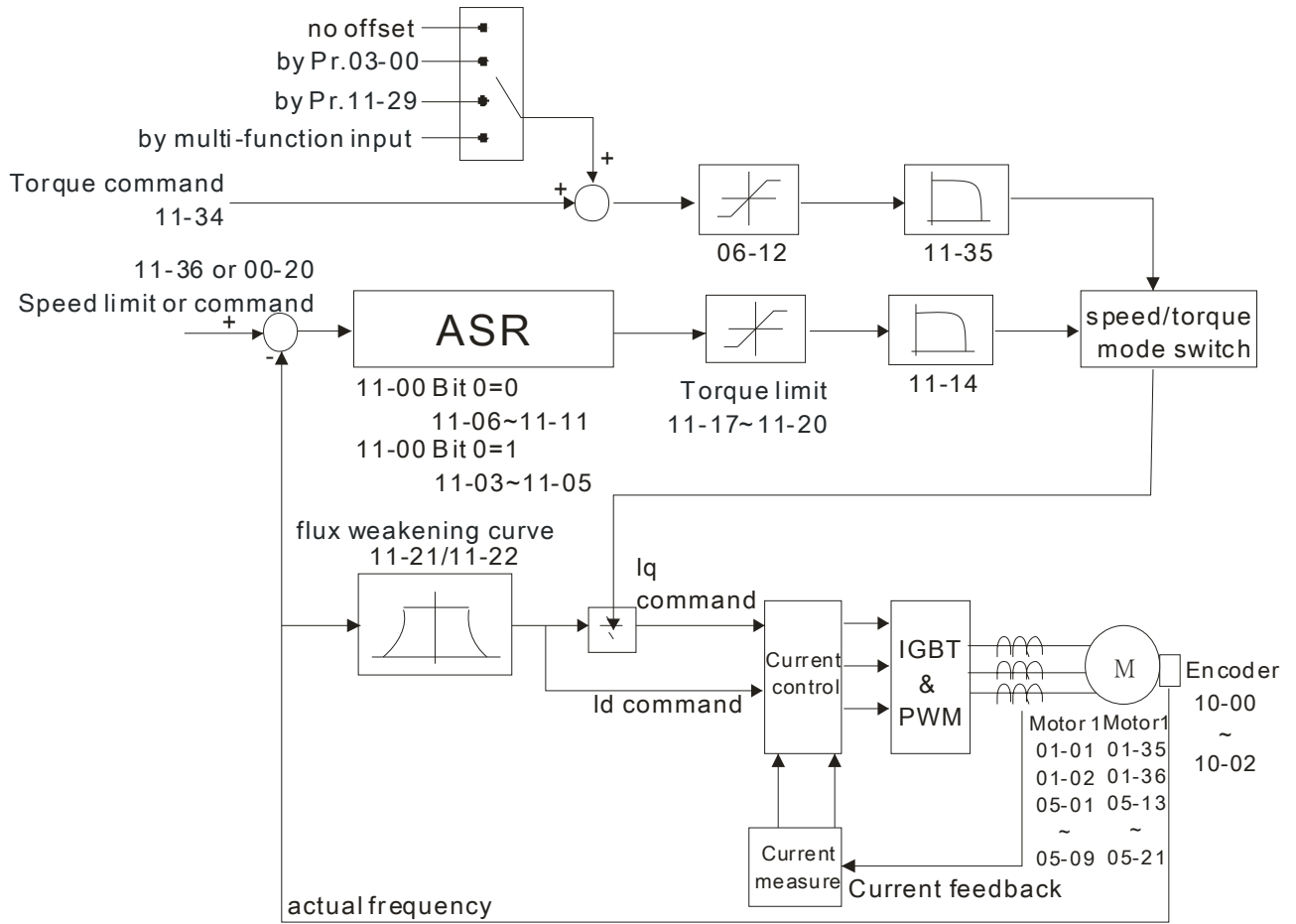


00-13 Control of Torque Mode

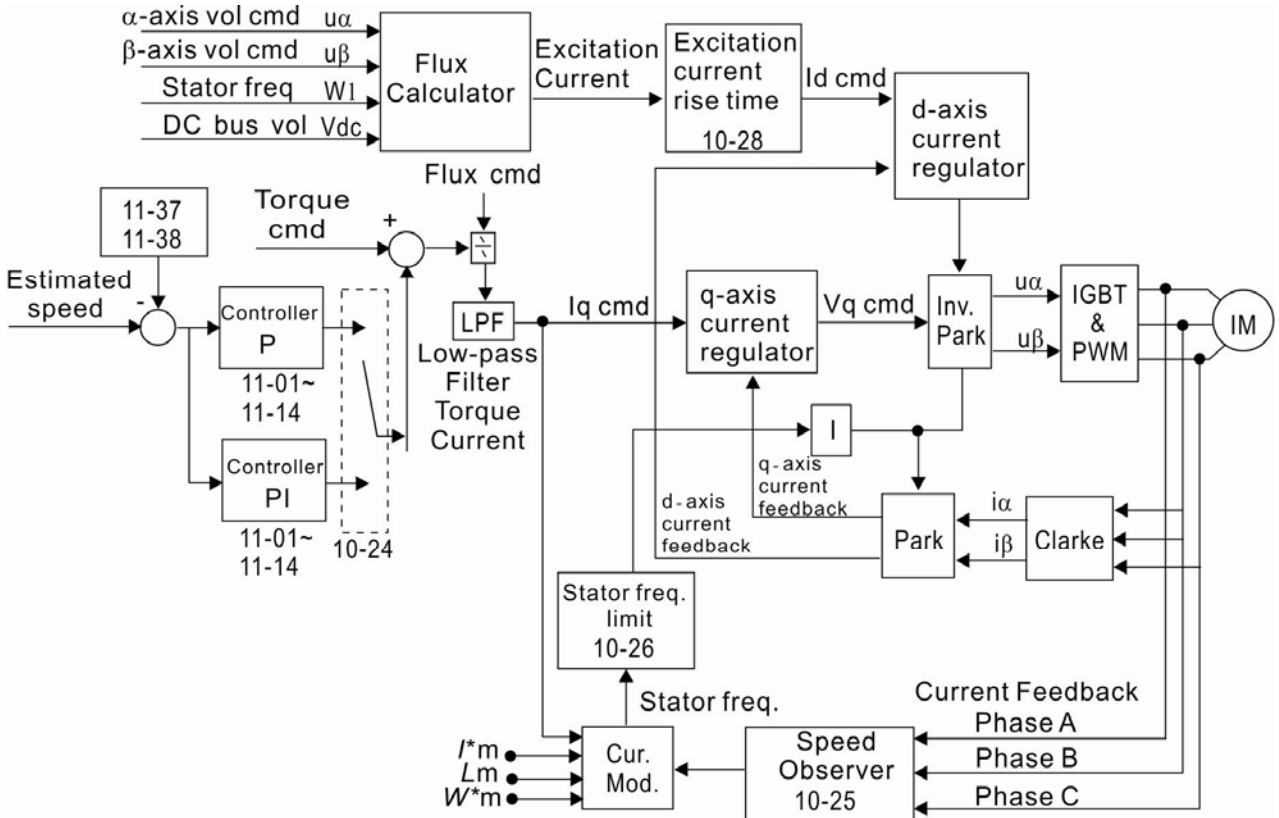
Factory Setting: 0

- Settings 0: TQCPG (IM Torque control + Encoder)
- 1: TQCPG (PM Torque control + Encoder)
- 2: TQC Sensorless (IM Sensorless torque control)

TQCPG control diagram is shown in the diagram below:



TQC Sensorless control diagram is shown in the following diagram:




00-14 Reserved

00-15 Reserved

00-16 Load Selection

Factory Setting: 3

Settings 3: Super Heavy Duty

 Super Heavy Duty: over load, rated output current 200% in 3 second (150%, 1 minute). Refer to Pr.00-17 for the setting of carrier wave. Refer to chapter specifications or Pr.00-01 for the rated current.

00-17 Carrier Frequency

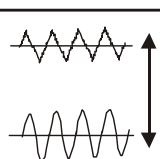
Factory setting: Table below


Settings 2~15kHz


 This parameter determines the PWM carrier frequency of the AC motor drive.

230V Series		
Models	1-15HP [0.75-11kW]	20-100HP [15-75kW]
Setting Range	05~15kHz	05~15kHz
Super Heavy Duty Factory Setting	8kHz	6kHz

460V Series			
Models	1-20HP [0.75-15kW]	25-100HP [18.5-75kW]	125-375HP [90-280kW]
Setting Range	05~15kHz	05~15kHz	04~10kHz
Super Heavy Duty Factory Setting	8kHz	6kHz	5kHz

Carrier Frequency	Acoustic Noise	Electromagnetic Noise or Leakage Current	Heat Dissipation	Current Wave
1kHz	Significant ↑ ↓ Minimal	Minimal ↑ ↓ Significant	Minimal ↑ ↓ Significant	
8kHz				
15kHz				

 From the table, we see that the PWM carrier frequency has a significant influence on the electromagnetic noise, AC motor drive heat dissipation, and motor acoustic noise. Therefore, if the surrounding noise is greater than the motor noise, lower the carrier frequency is good to reduce the temperature rise. Although it is quiet operation in the higher carrier frequency, the entire wiring and interference resistance should be considerate.

 When the carrier frequency is higher than the factory setting, it needs to protect by decreasing the carrier frequency. See Pr.06-55 for the related setting and details.

00-18 Reserved**00-19** PLC Command Mask

Factory Setting: Read Only


- Settings
- Bit 0: Control command by PLC force control
 - Bit 1: Frequency command by PLC force control
 - Bit 2: Position command by PLC force control
 - Bit 3: Torque command by PLC force control


 This parameter determines if frequency command or control command is occupied by PLC


00-20 Source of the Master Frequency Command (AUTO)

Factory Setting: 0

- Settings
- 0: Digital keypad
 - 1: RS-485 serial communication
 - 2: External analog input (Pr.03-00)
 - 3: External UP/DOWN terminal
 - 4: Pulse input without direction command (Pr.10-16 without direction)
 - 5: Pulse input with direction command (Pr.10-16)
 - 6: CANopen communication card
 - 7: Reserved
 - 8: Communication card (no CANopen card)

 It is used to set the source of the master frequency in AUTO mode.


 Pr.00-20 and 00-21 are for the settings of frequency source and operation source in AUTO mode. Pr.00-30 and 00-31 are for the settings of frequency source and operation source in HAND mode. The AUTO/HAND mode can be switched by the keypad KPC-CC01 or multi-function input terminal (MI).


 The factory setting of frequency source or operation source is for AUTO mode. It will return to AUTO mode whenever power on again after power off. If there is multi-function input terminal used to switch AUTO/HAND mode. The highest priority is the multi-function input terminal. When the external terminal is OFF, the drive won't receive any operation signal and can't execute JOG.

00-21 Source of the Operation Command (AUTO)

Factory Setting: 0

- Settings
- 0: Digital keypad
 - 1: External terminals. Keypad STOP disabled.
 - 2: RS-485 serial communication. Keypad STOP disabled.
 - 3: CANopen card
 - 4: Reserved
 - 5: Communication card (not includes CANopen card)

 It is used to set the source of the operation frequency in AUTO mode.

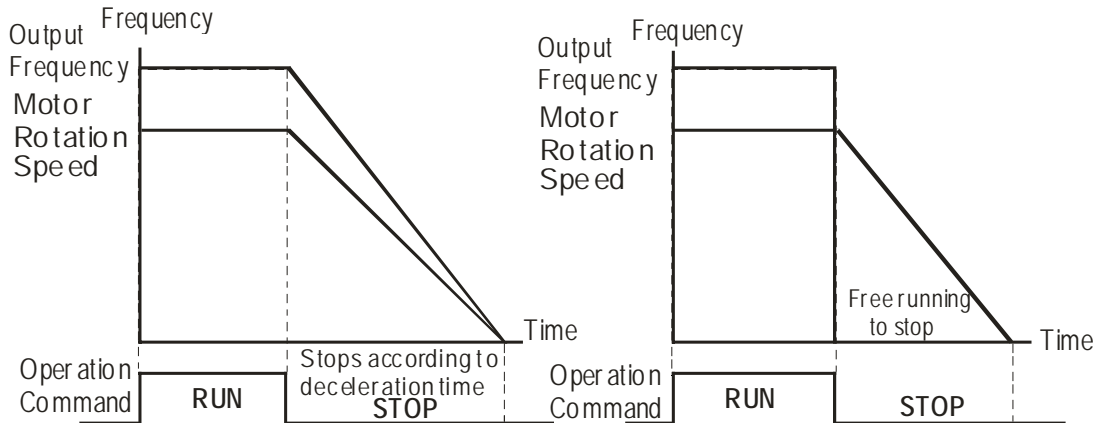
 When the operation command is controlled by the keypad KPC-CC01, keys RUN, STOP and JOG (F1) are valid.

00-22 Stop Method

Factory Setting: 0

Settings 0: Ramp to stop
1: Coast to stop

The parameter determines how the motor is stopped when the AC motor drive receives a valid stop command.



Ramp to Stop and Coast to Stop

Ramp to stop: the AC motor drive decelerates from the setting of deceleration time to 0 or minimum output frequency (Pr. 01-09) and then stop (by Pr.01-07).

Coast to stop: the AC motor drive stops the output instantly upon a STOP command and the motor free runs until it comes to a complete standstill.

(1) It is recommended to use “ramp to stop” for safety of personnel or to prevent material from being wasted in applications where the motor has to stop after the drive is stopped. The deceleration time has to be set accordingly.

(2) If the motor free running is allowed or the load inertia is large, it is recommended to select “coast to stop”. For example, blowers, punching machines and pumps

The stop method of the torque control is also set by Pr.00-22.

00-23 Control of Motor Direction

Factory Setting: 0

Settings 0: Enable forward/ reverse
1: Disable reverse
2: Disable forward

This parameter enables the AC motor drives to run in the forward/reverse Direction. It may be used to prevent a motor from running in a direction that would consequently injure the user or damage the equipment.

00-24 Memory of Frequency Command

Factory Setting: Read Only

Settings Read only

If keypad is the source of frequency command, when Lv or Fault occurs the present frequency command will be saved in this parameter.

00-25 User Defined Characteristics

Factory Setting: 0

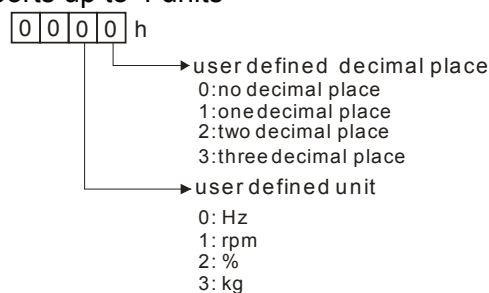
Settings	Bit 0~3: user defined decimal place
	0000b: no decimal place
	0001b: one decimal place
	0010b: two decimal place
	0011b: three decimal place
	Bit 4~15: user defined unit
	000xh: Hz
	001xh: rpm
	002xh: %
	003xh: kg
	004xh: M/S
	005xh: kW
	006xh: HP
	007xh: PPM
	008xh: l / m
	009xh: kg/s
	00Axh: kg/m
	00Bxh: kg/h
	00Cxh: lb/s
	00Dxh: lb/m
	00Exh: lb/h
	00Fhx: ft/s
	010xh: ft/m
	011xh: M
	012xh: ft
	013xh: degC
	014xh: degF
	015xh: mbar
	016xh: bar
	017xh: Pa
	018xh: kPa
	019xh: mWG
	01Axh: inWG
	01Bxh: ftWG
	01Cxh: Psi
	01Dxh: Atm
	01Exh: L/s
	01Fhx: L/m
	020xh: L/h
	021xh: m3/s
	022xh: m3/h
	023xh: GPM
	024xh: CFM



Bit 0~3: Control F page, unit of user defined value (Pr00-04 =d10, PID feedback) and the decimal point of Pr00-26 which supports up to 3 decimal points.




Bit 4~15: Control F page, unit of user defined value (Pr00-04=d10, PID feedback) and the display units of Pr00-26 which supports up to 4 units



00-26 Max. User Defined Value

Factory Setting: 0

Settings 0: Disable
 0~65535 (when Pr.00-25 set to no decimal place)
 0.0~6553.5 (when Pr.00-25 set to 1 decimal place)
 0.0~655.35 (when Pr.00-25 set to 2 decimal place)
 0.0~65.535 (when Pr.00-25 set to 3 decimal place)

 When Pr.00-26 is NOT set to 0. The user defined value is enabled. The value of this parameter should correspond to the frequency setting at Pr.01-00.

Example:

When the frequency at Pr. 01-00=60.00Hz, the max. user defined value at Pr. 00-26 is 100.0%.

That also means Pr.00-25 is set at 0021h to select % as the unit.


 **NOTE**

The drive will display as Pr.00-25 setting when Pr.00-25 is properly set and Pr.00-26 is not 0.

00-27 User Defined Value

Factory Setting: Read only

Settings Read only

 Pr.00-27 will show user defined value when Pr.00-26 is not set to 0.


 User defined function is valid when:


1. Pr.00-20 is set to digital keypad control
2. RS-285 communication input control.
3. PID function enabled

00-28 Reserved**00-29** LOCAL/REMOTE Selection

Factory Setting: 0

Settings 0: Standard HOA function
 1: Switching Local/Remote, the drive stops
 2: Switching Local/Remote, the drive runs as the REMOTE setting for frequency and operation status
 3: Switching Local/Remote, the drive runs as the LOCAL setting for frequency and operation status
 4: Switching Local/Remote, the drive runs as LOCAL setting when switch to Local and runs as REMOTE setting when switch to Remote for frequency and operation status.

 The factory setting of Pr.00-29 is 0 (standard Hand-Off-Auto function). The AUTO frequency and source of operation can be set by Pr.00-20 and Pr.00-21, and the HAND frequency and source of operation can be set by Pr.00-30 and Pr.00-31. AUTO/HAND mode can be selected or switched by using digital keypad (KPC-CC01) or setting multi-function input terminal MI= 41, 42.

 When external terminal MI is set to 41 and 42 (AUTO/HAND mode), the settings Pr.00-29=1,2,3,4 will be disabled. The external terminal has the highest priority among all command, Pr.00-29 will always function as Pr.00-29=0, standard HOA mode.

- 📖 When Pr.00-29 is not set to 0, Local/Remote function is enabled, the top right corner of digital keypad (KPC-CC01) will display “LOC” or “REM” (the display is available when KPC-CC01 is installed with firmware version higher than version 1.021). The LOCAL frequency and source of operation can be set by Pr.00-20 and Pr.00-21, and the REMOTE frequency and source of operation can be set by Pr.00-30 and Pr.00-31. Local/Remote function can be selected or switched by using digital keypad (KPC-CC01) or setting external terminal MI=56. The AUTO key of the digital keypad now controls for the REMOTE function and HAND key now controls for the LOCAL function.
- 📖 When MI is set to 56 for LOC/REM selection, if Pr.00-29 is set to 0, then the external terminal is disabled.
- 📖 When MI is set to 56 for LOC/REM selection, if Pr.00-29 is not set to 0, the external terminal has the highest priority of command and the ATUO/HAND keys will be disabled.

↗ **00-30** Source of the Master Frequency Command (HAND)

Factory Setting: 0

- Settings
- 0: Digital keypad
 - 1: RS-485 serial communication
 - 2: External analog input (Pr.03-00)
 - 3: External UP/DOWN terminal
 - 4: Pulse input without direction command (Pr.10-16 without direction)
 - 5: Pulse input with direction command (Pr.10-16)
 - 6: CANopen communication card
 - 7: Reserved
 - 8: Communication card (no CANopen card)
-

- 📖 It is used to set the source of the master frequency in HAND mode.

↗ **00-31** Source of the Operation Command (HAND)

Factory Setting: 0

- Settings
- 0: Digital keypad
 - 1: External terminals. Keypad STOP disabled.
 - 2: RS-485 serial communication. Keypad STOP disabled.
 - 3: CANopen communication card
 - 4: Reserved
 - 5: Communication card (not include CANopen card)
-

- 📖 It is used to set the source of the operation frequency in HAND mode.
- 📖 Pr.00-20 and 00-21 are for the settings of frequency source and operation source in AUTO mode. Pr.00-30 and 00-31 are for the settings of frequency source and operation source in HAND mode. The AUTO/HAND mode can be switched by the keypad KPC-CC01 or multi-function input terminal (MI).
- 📖 The factory setting of frequency source or operation source is for AUTO mode. It will return to AUTO mode whenever power on again after power off. If there is multi-function input terminal used to switch AUTO/HAND mode. The highest priority is the multi-function input terminal. When the

external terminal is OFF, the drive won't receive any operation signal and can't execute JOG.

00-32 Digital Keypad STOP Function

Factory Setting: 0

Settings 0: STOP key disable
1: STOP key enable

00-33

~

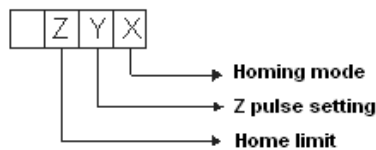
Reserved

00-39

00-40 Homing mode

Factory Setting: 0000h

Settings:

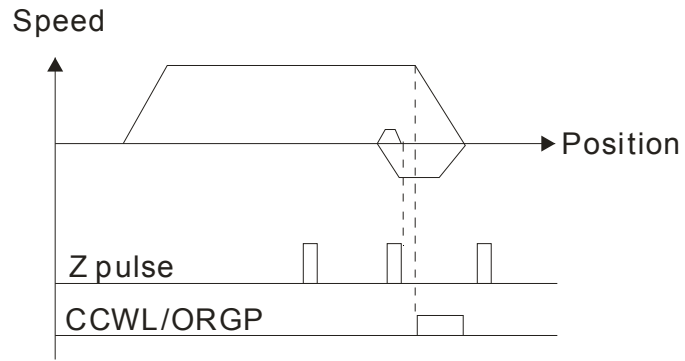


Note: Forward run = clockwise (CW)
Reverse run = counterclockwise (CCW)

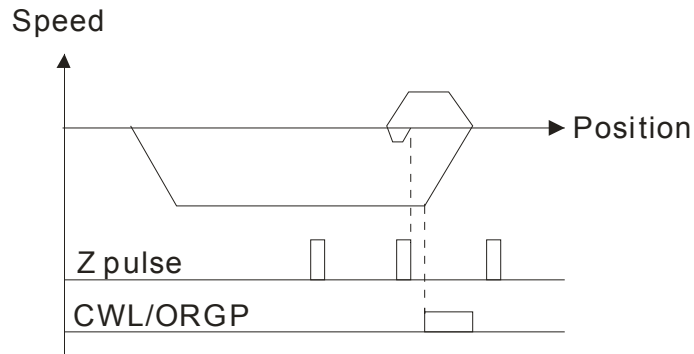
- X**
- 0: Forward run to home. Set PL forward limit as check point.
 - 1: Reverse run (CCW) to home. Set NL reverse limit (CCWL) as check point.
 - 2: Forward run to home. Set ORG : OFF→ON as check point.
 - 3: Reverse to home. Set ORG : OFF→ON as check point.
 - 4: Forward run and search for Z-pulse as check point.
 - 5: Forward run and search for Z-pulse as check point.
 - 6: Forward run to home. Set ORG: ON→OFF as check point.
 - 7: Reverse run to home. Set ORG : ON→OFF as check point.
 - 8: Define current position as home.
- Y** Set X to 0, 1, 2, 3, 6, 7 .
- 0: reverse run to Z pulse
 - 1: continue forward run to Z pulse
 - 2: Ignore Z pulse
- Z** When home limit is reached, set X to 2, 3, 4, 5, 6, 7 first.
- 0: display error
 - 1: reverse the direction

Homing action is control by Pr. 00-40, 00-41, 00-42 and 02-01~02-08.

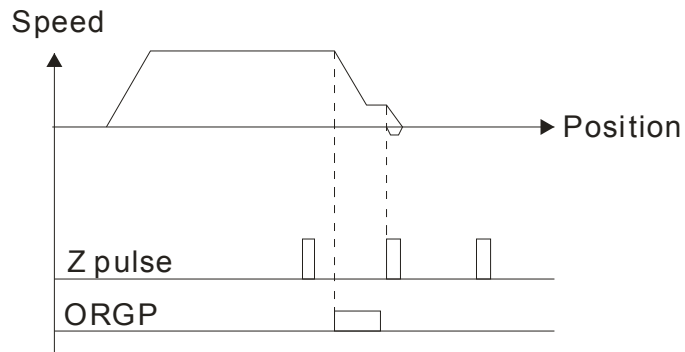
1. When Y=0, X=0 or Y=0, X=2



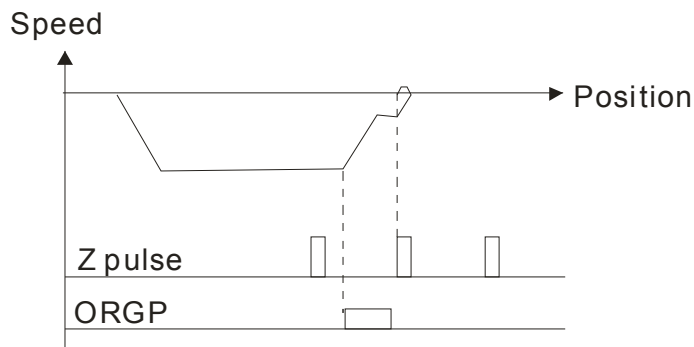
2. When Y=0, X=1 or Y=0, X=3



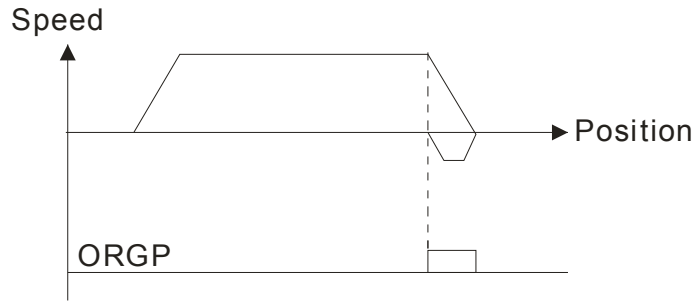
3. When Y=1, X=2



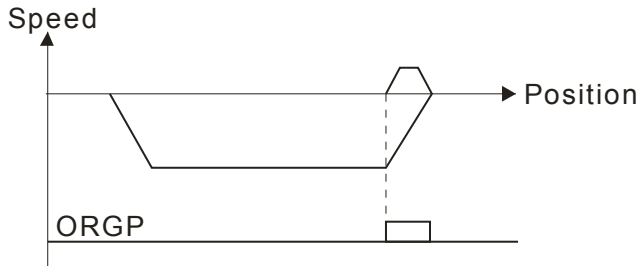
4. When Y=1, X=3



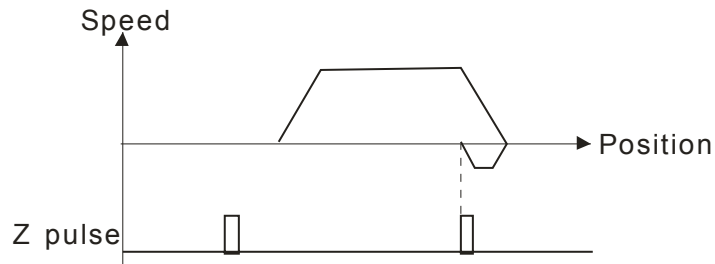
5. When Y=2, X=2



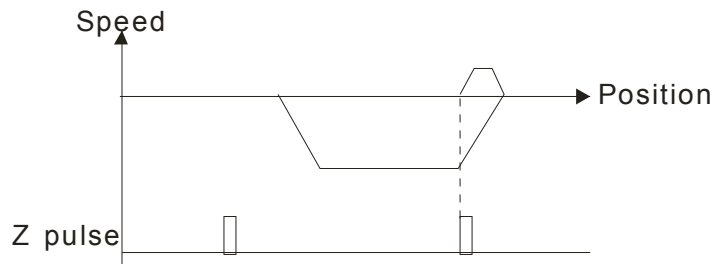
6. When Y=2, X=3



7. When Y=2, X=4



8. When Y=2, X=5



00-41 Homing by Frequency 1

Factory Setting: 8.00

Settings 0.00~600.00Hz

00-42 Homing by Frequency 2

Factory Setting: 2.00

Settings 0.00~600.00Hz

📖 Control by Multi-function Input Terminal Pr. 02-01~02-08 (44~47).

- 44: Reverse direction homing
- 45: Forward direction homing
- 46: Homing (ORG)
- 47: Homing function enabled

📖 If the drive is not control by CAN or PLC, set Pr.00-10 =1 (Control mode = P2P position control) and

set external output terminal to 47 (homing function enable) for homing.

- When Pr.00-10 is set to 3, after homing is complete, user must set control mode setting Pr.00-10 to 1 in order to perform P2P position control.

00-43

~

Reserved

00-47

↗ 00-48 Display Filter Time (Current)

Factory Settings: 0.100

Settings: 0.001~65.535 sec

- Set this parameter to minimize the current fluctuation displayed by digital keypad.

↗ 00-49 Display Filter Time (Keypad)

Factory Settings: 0.100

Settings: 0.001~65.535 sec

- Set this parameter to minimize the display value fluctuation displayed by digital keypad.

↗ 00-50 Software Version (date)

Factory Settings: #####

Settings: Read only

- This parameter displays the drive's software version by date.

00-51

~

Reserved

00-61

Group 1 Basic Parameters

↗ This parameter can be set during operation.

01-00 Maximum Output Frequency

Factory Setting: 60.00/50.00

Settings 50.00~600.00Hz

📖 This parameter determines the AC motor drive's Maximum Output Frequency. All the AC motor drive frequency command sources (analog inputs 0 to +10V, 4 to 20mA, 0 to 20mA and $\pm 10V$) are scaled to correspond to the output frequency range.

01-01 Output Frequency of Motor 1 (base frequency and motor rated frequency)

01-35 Output Frequency of Motor 2 (base frequency and motor rated frequency)

Factory Setting: 60.00/50.00

Settings 0.00~600.00Hz

📖 This value should be set according to the rated frequency of the motor as indicated on the motor nameplate. If the motor is 60Hz, the setting should be 60Hz. If the motor is 50Hz, it should be set to 50Hz.

01-02 Output Voltage of Motor 1 (base frequency and motor rated frequency)

01-36 Output Voltage of Motor 2 (base frequency and motor rated frequency)

Factory Setting: 200.0/400.0

Settings 230V series: 0.0~255.0V

460V series: 0.0~510.0V

📖 This value should be set according to the rated voltage of the motor as indicated on the motor nameplate. If the motor is 220V, the setting should be 220.0. If the motor is 200V, it should be set to 200.0.

📖 There are many motor types in the market and the power system for each country is also difference. The economic and convenience method to solve this problem is to install the AC motor drive. There is no problem to use with the different voltage and frequency and also can amplify the original characteristic and life of the motor.

01-03 Mid-point Frequency 1 of Motor 1

Factory Setting: 3.00

Settings 0.00~600.00Hz

↗ **01-04** Mid-point Voltage 1 of Motor 1

Factory Setting: 11.0/22.0

Settings 230V series: 0.0~240.0V

460V series: 0.0~480.0V

01-37 Mid-point Frequency 1 of Motor 2

Factory Setting: 3.00

Settings 0.00~600.00Hz

↗ **01-38** Mid-point Voltage 1 of Motor 2

Factory Setting: 11.0/22.0

Settings 230V series: 0.0~240.0V
460V series: 0.0~480.0V

01-05 Mid-point Frequency 2 of Motor 1

Factory Setting: 0.50

Settings 0.00~600.00Hz

↗ **01-06** Mid-point Voltage 2 of Motor 1

Factory Setting: 2.0/4.0

Settings 230V series: 0.0~240.0V
460V series: 0.0~480.0V

01-39 Mid-point Frequency 2 of Motor 2

Factory Setting: 0.50

Settings 0.00~600.00Hz

↗ **01-40** Mid-point Voltage 2 of Motor 2

Factory Setting: 2.0/4.0

Settings 230V series: 0.0~240.0V
460V series: 0.0~480.0V

01-07 Min. Output Frequency of Motor 1

Factory Setting: 0.00

Settings 0.00~600.00Hz

↗ **01-08** Min. Output Voltage of Motor 1

Factory Setting: 0.0/0.0

Settings 230V series: 0.0~240.0V
460V series: 0.0~480.0V

01-41 Min. Output Frequency of Motor 2


Factory Setting: 0.00


Settings 0.00~600.00Hz


↗ **01-42** Min. Output Voltage of Motor 2

Factory Setting: 0.0/0.0

Settings 230V series: 0.0~240.0V
460V series: 0.0~480.0V

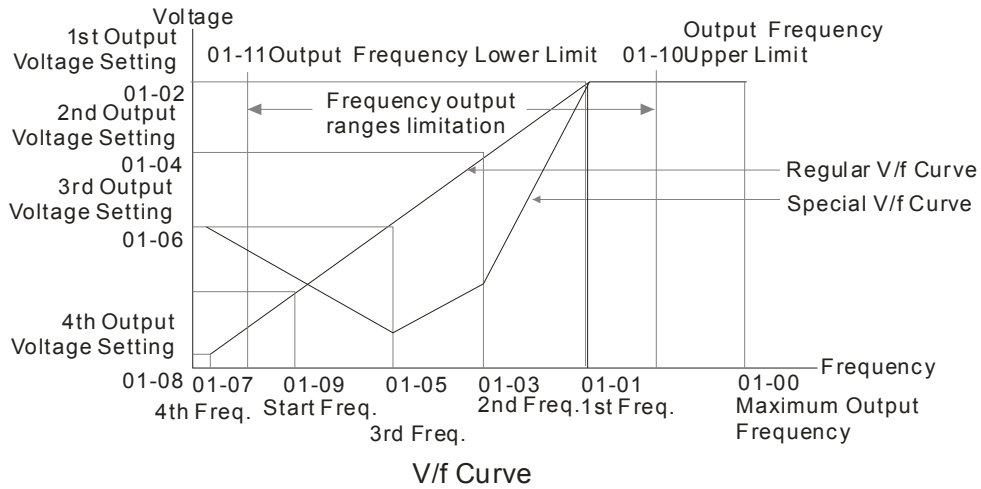
 V/f curve setting is usually set by the motor's allowable loading characteristics. Pay special attention to the motor's heat dissipation, dynamic balance, and bearing lubricity, if the loading characteristics exceed the loading limit of the motor.

 There is no limit for the voltage setting, but a high voltage at low frequency may cause motor damage, overheat, and stall prevention or over-current protection. Therefore, please use the low voltage at the low frequency to prevent motor damage.

 Pr.01-35 to Pr.01-42 is the V/f curve for the motor 2. When multi-function input terminals

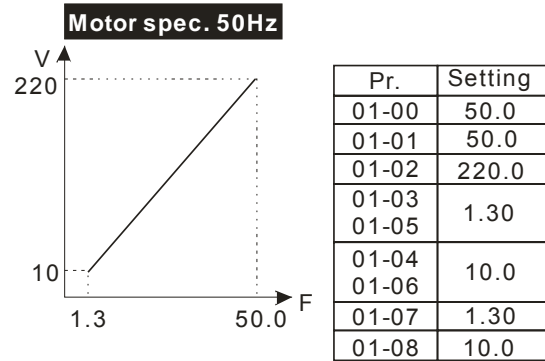
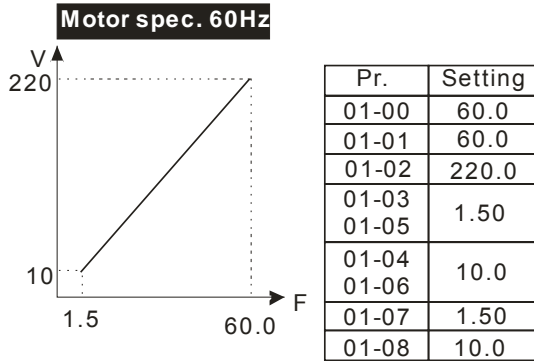
Pr.02-01~02-08 and Pr.02-26 ~Pr.02-31 are set to 14 and enabled, the AC motor drive will act as the 2nd V/f curve.

The V/f curve for the motor 1 is shown as follows. The V/f curve for the motor 2 can be deduced from it.

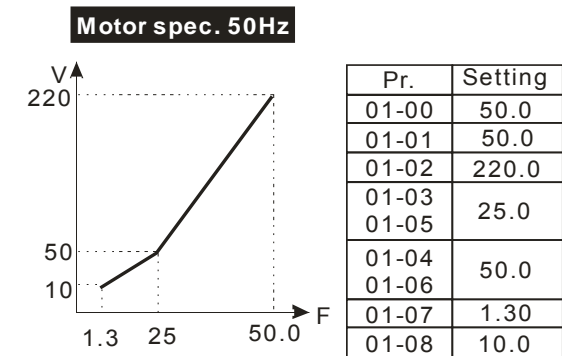
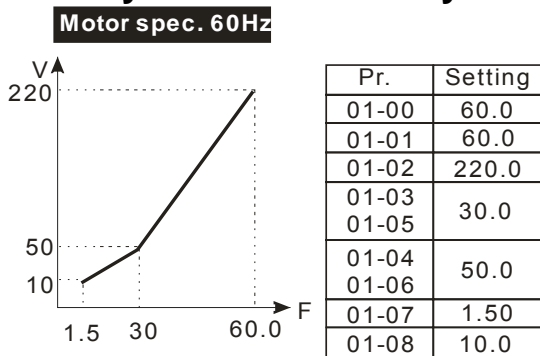


Common settings of V/f curve:

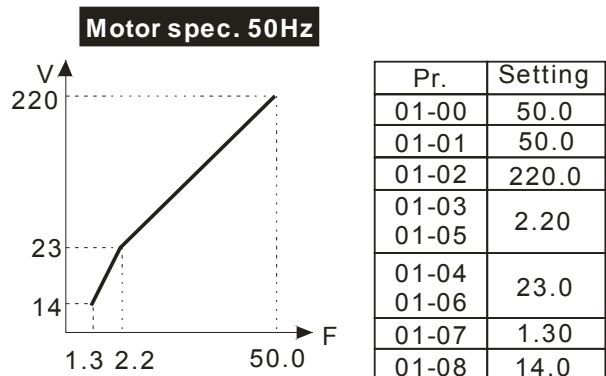
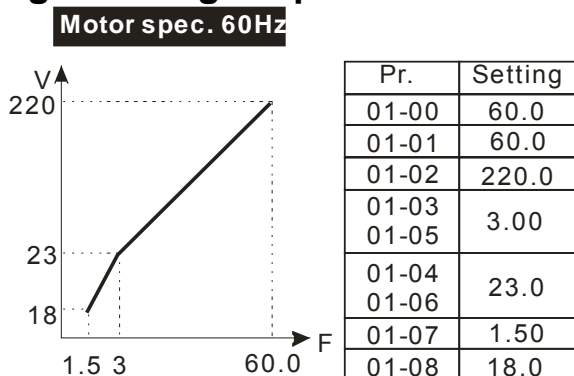
(1) General purpose



(2) Fan and hydraulic machinery



(3) High starting torque



01-09 Start-Up Frequency

Factory Setting: 0.50

Settings 0.0~600.00Hz

When start frequency is higher than the min. output frequency, drives' output will be from start frequency to the setting frequency. Please refer to the following diagram for details.

Fcmd=frequency command,

Fstart=start frequency (Pr.01-09),

fstart=actual start frequency of drive,

Fmin=4th output frequency setting (Pr.01-07/Pr.01-41),

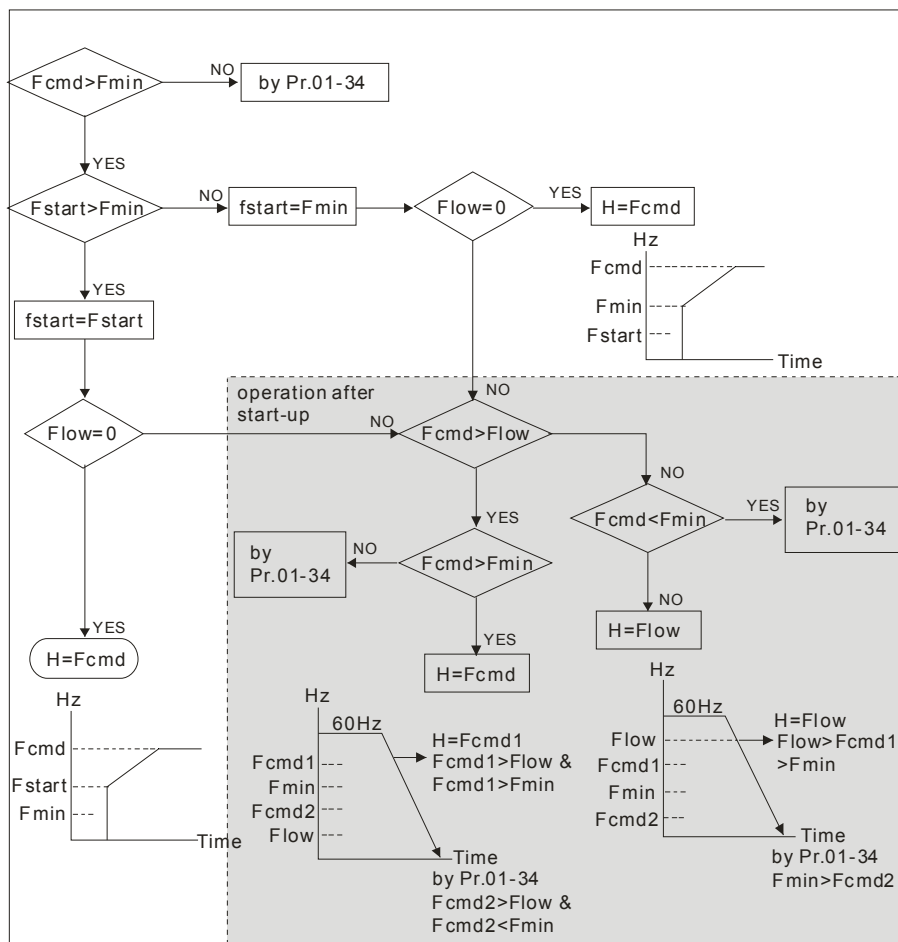
Flow=output frequency lower limit (Pr.01-11)

Fcmd>Fmin and Fcmd<Fstart:

If $Flow < Fcmd$, drive will run with Fcmd directly.

If $Flow \geq Fcmd$, drive will run with Fcmd firstly, then, accelerate to Flow according to acceleration time.

The drive's output will stop immediately when output frequency has reach to Fmin during deceleration.

**01-10** Output Frequency Upper Limit

Factory Setting: 600.00

Settings 0.0~600.00Hz

01-11 Output Frequency Lower Limit

Factory Setting: 0.00

Settings 0.0~600.00Hz

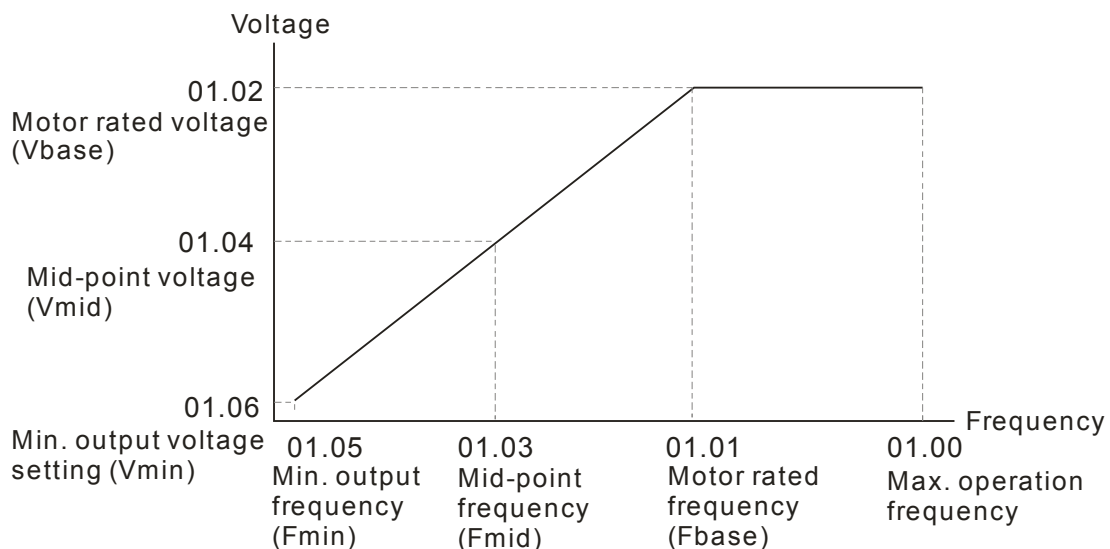
The upper/lower output frequency setting is used to limit the actual output frequency. If the frequency setting is higher than the upper limit, it will run with the upper limit frequency. If output frequency lower than output frequency lower limit and frequency setting is higher than min. frequency, it will run with lower limit frequency. The upper limit frequency should be set to be higher than the lower limit frequency.

Pr.01-10 setting must be \geq Pr.01-11 setting.

Upper output frequency will limit the max. Output frequency of drive. If frequency setting is higher than Pr.01-10, the output frequency will be limited by Pr.01-10 setting.

When the drive starts the function of slip compensation (Pr.07-27) or PID feedback control, drive output frequency may exceed frequency command but still be limited by this setting.

Related parameters: Pr.01-00 Max. Operation Frequency and Pr.01-11 Output Frequency Lower Limit



Lower output frequency will limit the min. output frequency of drive. When drive frequency command or feedback control frequency is lower than this setting, drive output frequency will limit by the lower limit of frequency.

When the drive starts, it will operate from min. output frequency (Pr.01-05) and accelerate to the setting frequency. It won't limit by lower output frequency setting.

The setting of output frequency upper/lower limit is used to prevent personal misoperation, overheat due to too low operation frequency or damage due to too high speed.

If the output frequency upper limit setting is 50Hz and frequency setting is 60Hz, max. output frequency will be 50Hz.

If the output frequency lower limit setting is 10Hz and min. operation frequency setting (Pr.01-05) is 1.5Hz, it will operate by 10Hz when the frequency command is greater than Pr.01-05 and less than 10Hz. If the frequency command is less than Pr.01-05, the drive will be in ready status and no output.

If the frequency output upper limit is 60Hz and frequency setting is also 60Hz, it won't exceed 60Hz even after slip compensation. If the output frequency needs to exceed 60Hz, it can increase output

frequency upper limit or max. operation frequency.

↗	01-12	Accel. Time 1
↗	01-13	Decel. Time 1
↗	01-14	Accel. Time 2
↗	01-15	Decel. Time 2
↗	01-16	Accel. Time 3
↗	01-17	Decel. Time 3
↗	01-18	Accel. Time 4
↗	01-19	Decel. Time 4
↗	01-20	JOG Acceleration Time
↗	01-21	JOG Deceleration Time

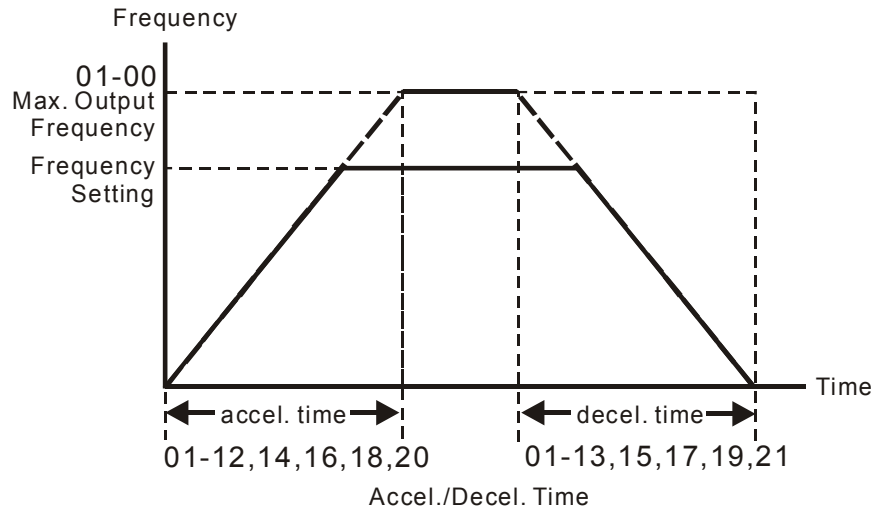
Factory Setting: 10.00/10.0

Factory Setting for AC drive with power
greater than 30HP: 60.00/60.0

Settings Pr.01-45=0: 0.00~600.00 seconds

Pr.01-45=1: 0.00~6000.00 seconds

- 📖 The Acceleration Time is used to determine the time required for the AC motor drive to ramp from 0Hz to Maximum Output Frequency (Pr.01-00).
- 📖 The Deceleration Time is used to determine the time require for the AC motor drive to decelerate from the Maximum Output Frequency (Pr.01-00) down to 0Hz.
- 📖 The Acceleration/Deceleration Time is invalid when using Pr.01-44 Optimal Acceleration/Deceleration Setting.
- 📖 The Acceleration/Deceleration Time 1, 2, 3, 4 are selected according to the Multi-function Input Terminals settings. The factory settings are Accel./Decel. time 1.
- 📖 When enabling torque limits and stalls prevention function, actual accel./decel. time will be longer than the above action time.
- 📖 Please note that it may trigger the protection function (Pr.06-03 Over-current Stall Prevention during Acceleration or Pr.06-01 Over-voltage Stall Prevention) when the setting of accel./decel. time is too short.
- 📖 Please note that it may cause motor damage or drive protection enabled due to over current during acceleration when the setting of acceleration time is too short.
- 📖 Please note that it may cause motor damage or drive protection enabled due to over current during deceleration or over-voltage when the setting of deceleration time is too short.
- 📖 It can use suitable brake resistor (see Chapter 06 Accessories) to decelerate in a short time and prevent over-voltage.
- 📖 When enabling Pr.01-24~Pr.01-27, the actual accel./decel. time will be longer than the setting.



➤ **01-22** JOG Frequency

Factory Setting: 6.00

Settings 0.00~600.00Hz

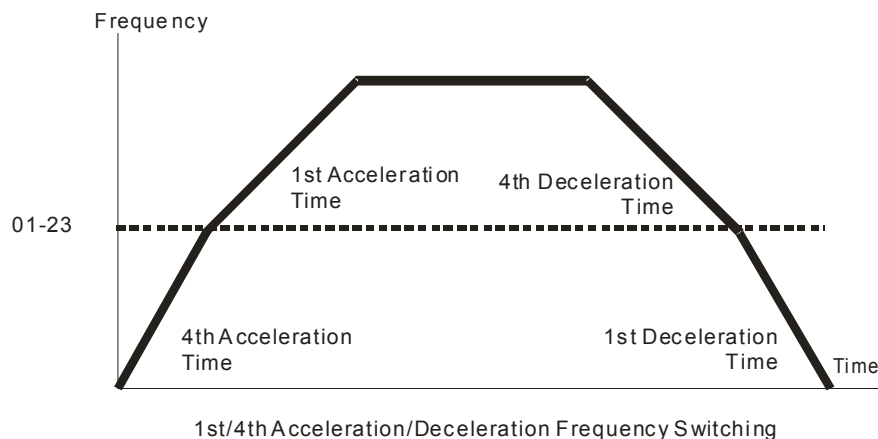
- 📖 Both external terminal JOG and key “F1” on the keypad KPC-CC01 can be used. When the jog command is ON, the AC motor drive will accelerate from 0Hz to jog frequency (Pr.01-22). When the jog command is OFF, the AC motor drive will decelerate from Jog Frequency to zero. The Jog Accel./Decel. time (Pr.01-20, Pr.01-21) is the time that accelerates from 0.0Hz to Pr.01-22 JOG Frequency.
- 📖 The JOG command can't be executed when the AC motor drive is running. In the same way, when the JOG command is executing, other operation commands are invalid except forward/reverse commands and STOP key on the digital keypad.
- 📖 It does not support JOG function in the optional keypad KPC-CE01.

➤ **01-23** 1st/4th Accel./decel. Frequency

Factory Setting: 0.00

Settings 0.00~600.00Hz

- 📖 The transition from acceleration/deceleration time 1 to acceleration/deceleration time 4, may also be enabled by the external terminals. The external terminal has priority over Pr. 01-23.
- 📖 When using this function, please set S-curve acceleration time as 0 if 4th acceleration time is set too short.



↗	01-24	S-curve Acceleration Begin Time 1
↗	01-25	S-curve Acceleration Arrival Time 2
↗	01-26	S-curve Deceleration Begin Time 1
↗	01-27	S-curve Deceleration Arrival Time 2

Factory Setting: 0.20/0.2

Settings Pr.01-45=0: 0.00~25.00 seconds

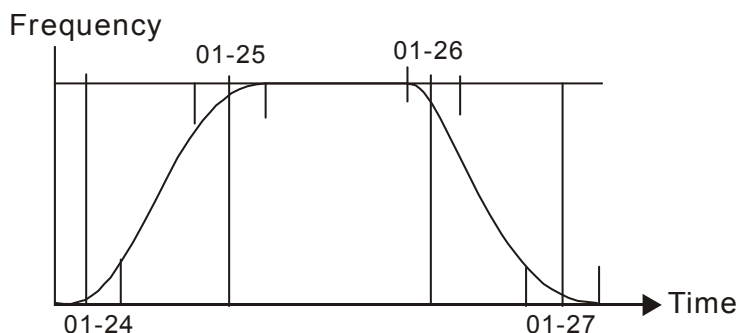
Pr.01-45=1: 0.00~250.0 seconds

It is used to give the smoothest transition between speed changes. The accel./decel. curve can adjust the S-curve of the accel./decel. When it is enabled, the drive will have different accel./decel. curve by the accel./decel. time.

The S-curve function is disabled when accel./decel. time is set to 0.

When Pr.01-12, 01-14, 01-16, 01-18 \geq Pr.01-24 and Pr.01-25,
The Actual Accel. Time = Pr.01-12, 01-14, 01-16, 01-18 + (Pr.01-24 + Pr.01-25)/2

When Pr.01-13, 01-15, 01-17, 01-19 \geq Pr.01-26 and Pr.01-27,
The Actual Decel. Time = Pr.01-13, 01-15, 01-17, 01-19 + (Pr.01-26 + Pr.01-27)/2

**01-28** Skip Frequency 1 (upper limit)**01-29** Skip Frequency 1 (lower limit)**01-30** Skip Frequency 2 (upper limit)**01-31** Skip Frequency 2 (lower limit)**01-32** Skip Frequency 3 (upper limit)**01-33** Skip Frequency 3 (lower limit)

Factory Setting: 0.00

Settings 0.00~600.00Hz

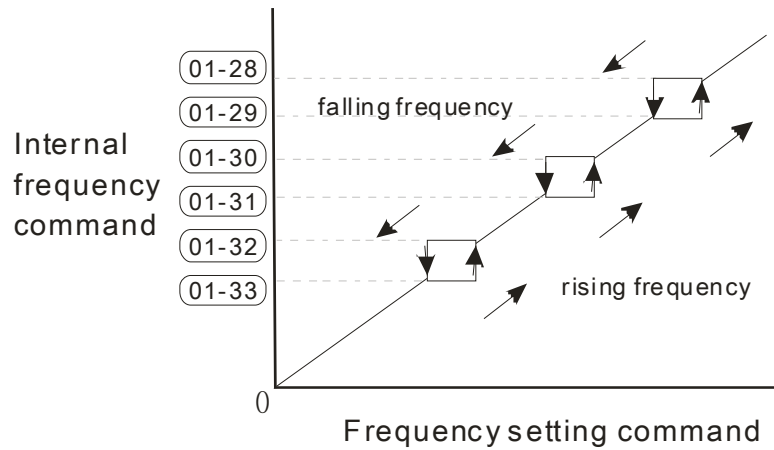
These parameters are used to set the skip frequency of the AC drive. But the frequency output is continuous. There is no limit for the setting of these six parameters and can be used as required.

The skip frequencies are useful when a motor has vibration at a specific frequency bandwidth. By skipping this frequency, the vibration will be avoided. It offers 3 zones for use.

These parameters are used to set the skip frequency of the AC drive. But the frequency output is continuous. The limit of these six parameters is 01-28 \geq 01-29 \geq 01-30 \geq 01-31 \geq 01-32 \geq 01-33. This function will be invalid when setting to 0.0.

The setting of frequency command (F) can be set within the range of skip frequencies. In this moment, the output frequency (H) will be limited by these settings.

When accelerating/decelerating, the output frequency will still pass the range of skip frequencies.

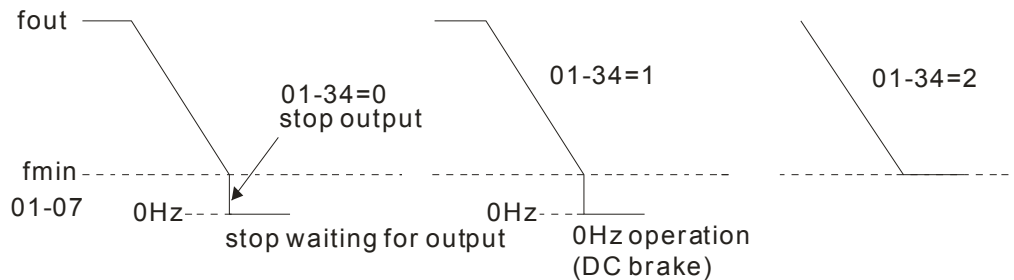


01-34 Zero-speed Mode

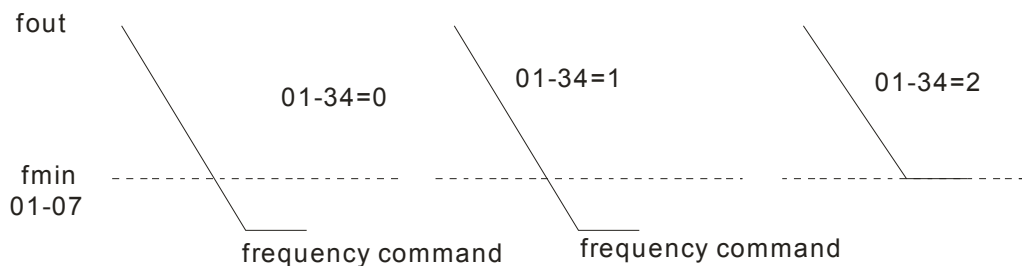
Factory Setting: 0

- Settings
- 0: Output waiting
 - 1: Zero-speed operation
 - 2: Fmin (Refer to Pr.01-07, 01-41)

- When the frequency is less than Fmin (Pr.01-07 or Pr.01-41), it will operate by this parameter.
- When it is set to 0, the AC motor drive will be in waiting mode without voltage output from terminals U/V/W.
- When setting 1, it will execute DC brake by Vmin(Pr.01-08 and Pr.01-42) in V/f, FOC Sensorless, and SVC modes. It executes zero-speed operation in VFPG and FOCPG mode.
- When it is set to 2, the AC motor drive will run by Fmin (Pr.01-07, Pr.01-41) and Vmin (Pr.01-08, Pr.01-42) in V/F, VFPG, SVC, FOC Sensorless and FOCPG modes.
- In V/F, VFPG, SVC and FOC Sensorless modes



In FOCPG mode, when Pr.01-34 is set to 2, it will act according Pr.01-34 setting.

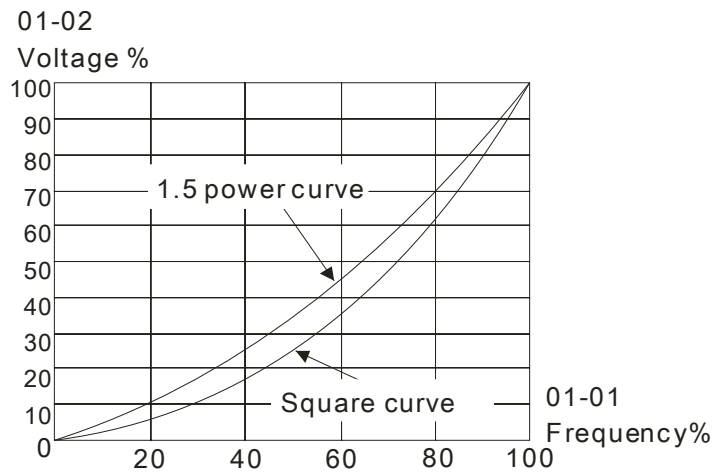


01-43 V/f Curve Selection

Factory Setting: 0

- Settings 0: V/f curve determined by group 01
 1: 1.5 power curve
 2: Square curve

- 📖 When setting to 0, refer to Pr.01-01~01-08 for motor 1 V/f curve. For motor 2, please refer to Pr.01-35~01-42.
- 📖 When setting to 1 or 2, 2nd and 3rd voltage frequency setting are invalid.
- 📖 If motor load is variable torque load (torque is in direct proportion to speed, such as the load of fan or pump), it can decrease input voltage to reduce flux loss and iron loss of the motor at low speed with low load torque to raise the entire efficiency.
- 📖 When setting higher power V/f curve, it is lower torque at low frequency and is not suitable for rapid acceleration/deceleration. It is recommended NOT to use this parameter for the rapid acceleration/deceleration.

**01-44** Optimal Acceleration/Deceleration Setting

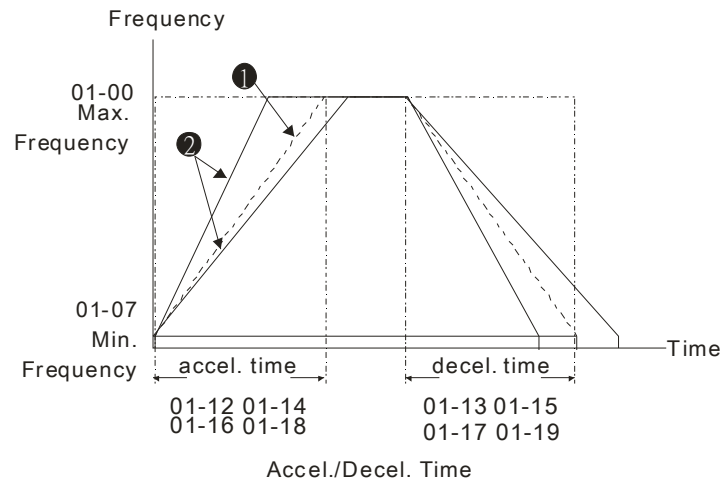
Factory Setting: 0

- Settings 0: Linear accel./decel.
 1: Auto accel., linear decel.
 2: Linear accel., auto decel.
 3: Auto accel./decel. (auto calculate the accel./decel. time by actual load)
 4: Stall prevention by auto accel./decel. (limited by 01-12 to 01-21)

- 📖 Setting 0 Linear accel./decel.: it will accelerate/decelerate according to the setting of Pr.01-12~01-19.
- 📖 Setting to Auto accel./decel.: it can reduce the mechanical vibration and prevent the complicated auto-tuning processes. It won't stall during acceleration and no need to use brake resistor. In addition, it can improve the operation efficiency and save energy.
- 📖 Setting 3 Auto accel./decel. (auto calculate the accel./decel. time by actual load): it can auto detect the load torque and accelerate from the fastest acceleration time and smoothest start current to the setting frequency. In the deceleration, it can auto detect the load re-generation and stop the motor

smoothly with the fastest decel. time.

- 📖 Setting 4 Stall prevention by auto accel./decel. (limited by 01-12 to 01-21): if the acceleration/deceleration is in the reasonable range, it will accelerate/decelerate by Pr.01-12~01-19. If the accel./decel. time is too short, the actual accel./decel. time is greater than the setting of accel./decel. time.



① When Pr.01-44 is set to 0.

② When Pr.01-44 is set to 3.

01-45 Time Unit for Acceleration/Deceleration and S Curve

Factory Setting: 0

Settings 0: Unit 0.01 sec

1: Unit 0.1 sec

01-46 Time for CANopen Quick Stop

Factory Setting: 1.00

Settings Pr. 01-45=0: 0.00~600.00 sec

Pr. 01-45=1: 0.0~6000.0 sec

- 📖 It is used to set the time that decelerates from the max. operation frequency (Pr.01-00) to 0.00Hz in CANopen control

02 Digital Input/Output Parameter

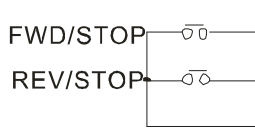
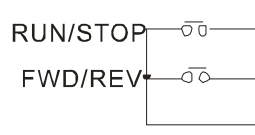
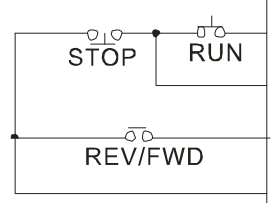
✎ This parameter can be set during operation.

02-00 2-wire/3-wire Operation Control

Factory Setting: 0

Settings 0: 2 wire mode 1
1: 2 wire mode 2
2: 3 wire mode

It is used to set the operation control method:

Pr.02-00	Control Circuits of the External Terminal
0 2-wire mode 1 FWD/STOP REV/STOP	 <div style="border: 1px solid black; padding: 5px; width: fit-content;"> FWD:("OPEN":STOP) ("CLOSE":FWD) REV:("OPEN":STOP) ("CLOSE":REV) DCM </div> <div style="text-align: right; background-color: black; color: white; padding: 2px; font-weight: bold;">VFD-CH</div>
1 2-wire mode 2 RUN/STOP REV/FWD	 <div style="border: 1px solid black; padding: 5px; width: fit-content;"> FWD:("OPEN":STOP) ("CLOSE":RUN) REV:("OPEN":FWD) ("CLOSE":REV) DCM </div> <div style="text-align: right; background-color: black; color: white; padding: 2px; font-weight: bold;">VFD-CH</div>
2 3-wire operation control	 <div style="border: 1px solid black; padding: 5px; width: fit-content;"> FWD "CLOSE":RUN MI1 "OPEN":STOP REV/FWD "OPEN":FWD "CLOSE":REV DCM </div> <div style="text-align: right; background-color: black; color: white; padding: 2px; font-weight: bold;">VFD-CH</div>

02-01 Multi-function Input Command 1 (MI1) (MI1= STOP command when in 3-wire operation control)

Factory Setting: 1

02-02 Multi-function Input Command 2 (MI2)

Factory Setting: 2

02-03 Multi-function Input Command 3 (MI3)

Factory Setting: 3

02-04 Multi-function Input Command 4 (MI4)

Factory Setting: 4

02-05 Multi-function Input Command 5 (MI5)

02-06 Multi-function Input Command 6 (MI6)

02-07 Multi-function Input Command 7 (MI7)

02-08 Multi-function Input Command 8 (MI8)

02-26 Input terminal of I/O extension card (MI10)

02-27 Input terminal of I/O extension card (MI11)

02-28 Input terminal of I/O extension card (MI12)

02-29 Input terminal of I/O extension card (MI13)

02-30	Input terminal of I/O extension card (MI14)
-------	---

02-31	Input terminal of I/O extension card (MI15)
-------	---

Factory Setting: 0

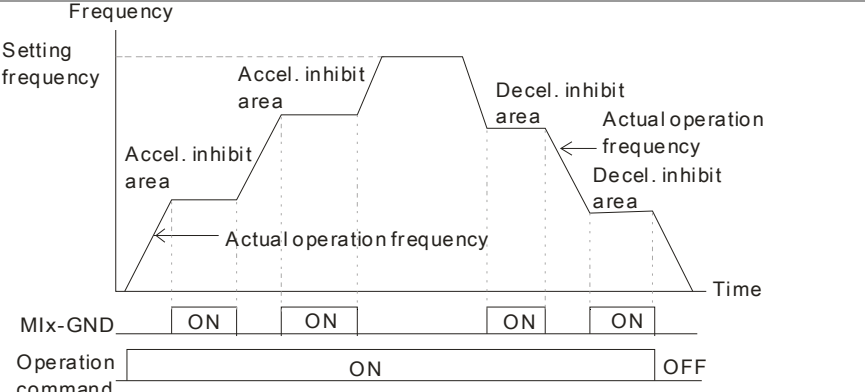
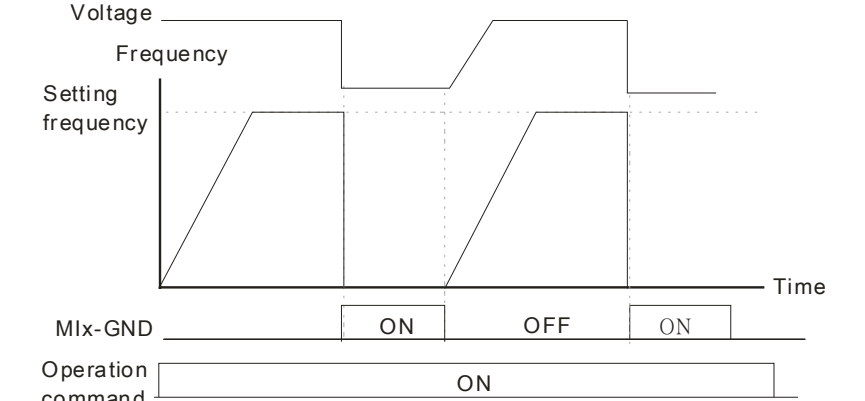
Settings

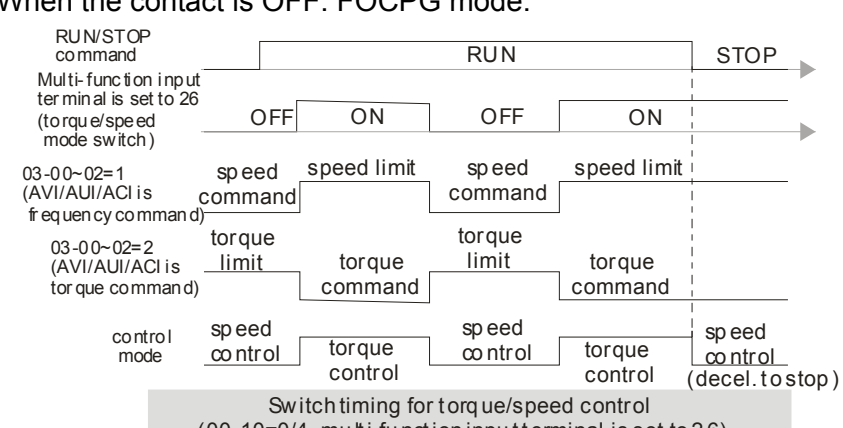
- 0: no function
- 1: multi-step speed command 1/multi-step position command 1
- 2: multi-step speed command 2/multi-step position command 2
- 3: multi-step speed command 3/multi-step position command 3
- 4: multi-step speed command 4/multi-step position command 4
- 5: Reset
- 6: JOG command (By KPC-CC01 or external control)
- 7: acceleration/deceleration speed not allow
- 8: the 1st, 2nd acceleration/deceleration time selection
- 9: the 3rd, 4th acceleration/deceleration time selection
- 10: EF Input (Pr.07-20)
- 11: B.B input from external (Base Block)
- 12: Output stop
- 13: cancel the setting of the optimal acceleration/deceleration time
- 14: switch between motor 1 and motor 2
- 15: operation speed command from AVI
- 16: operation speed command from ACI
- 17: operation speed command from AUI
- 18: Emergency stop (Pr.07-20)
- 19: Digital up command
- 20: Digital down command
- 21: PID function disabled
- 22: Clear counter
- 23: Input the counter value (MI6)
- 24: FWD JOG command
- 25: REV JOG command
- 26: FOCG/TQC model selection
- 27: ASR1/ASR2 selection
- 28: Emergency stop (EF1)
- 29: Signal confirmation for Y-connection
- 30: Signal confirmation for Δ -connection
- 31: High torque bias (Pr.11-30)
- 32: Middle torque bias (Pr.11-31)
- 33: Low torque bias (Pr.11-32)
- 34: Switch between multi-step position and multi-speed control
- 35: Enable position control
- 36: Enable multi-step position learning function (valid at stop)
- 37: Enable pulse position input command
- 38: Disable write EEPROM function
- 39: Torque command direction
- 40: Force coast to stop
- 41: HAND switch
- 42: AUTO switch
- 43: Enable resolution selection (Pr.02-48)
- 44: Reverse direction homing
- 45: Forward direction homing
- 46: Homing ORG
- 47: Homing function enable
- 48: Mechanical gear ratio switch
- 49: Drive enable
- 50: Master dEb action input
- 51: Selection for PLC mode bit0
- 52: Selection for PLC mode bit1
- 53: Trigger CANopen quick stop

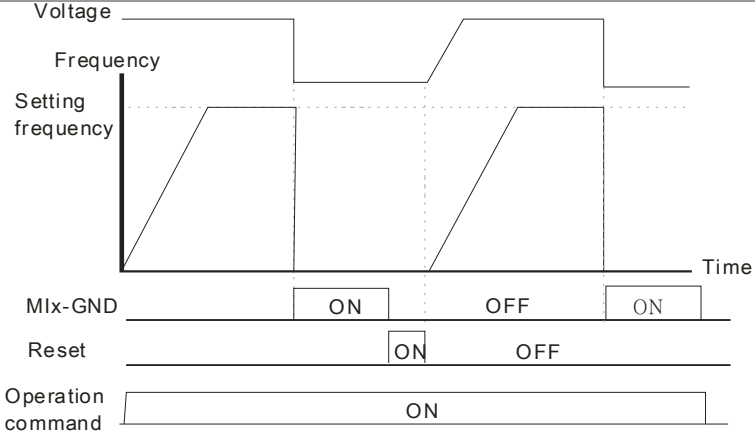
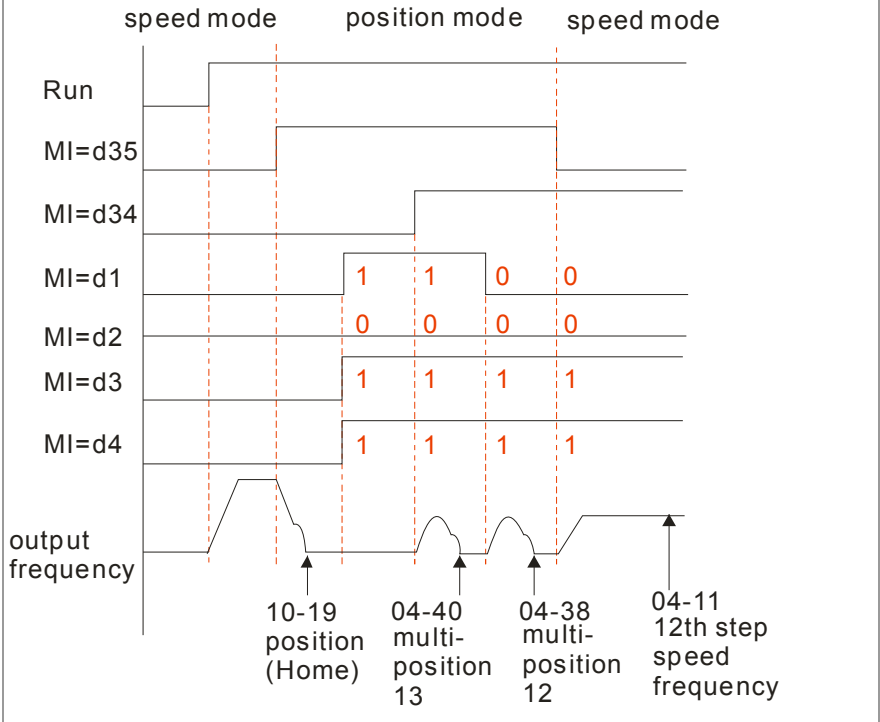
54: Reserved
 55: Brake Release
 56: Local/Remote Selection
 57~70: Reserve

- 📖 This parameter selects the functions for each multi-function terminal.
- 📖 The terminals of Pr.02-26~Pr.02-29 are virtual and set as MI10~MI13 when using with optional card EMC-D42A. Pr.02-30~02-31 are virtual terminals.
- 📖 When being used as a virtual terminal, it needs to change the status (0/1: ON/OFF) of bit 8-15 of Pr.02-12 by digital keypad KPC-CC01 or communication.
- 📖 If Pr.02-00 is set to 3-wire operation control. Terminal MI1 is for STOP contact. Therefore, MI1 is not allowed for any other operation.
- 📖 Summary of function settings (Take the normally open contact for example, ON: contact is closed, OFF: contact is open)

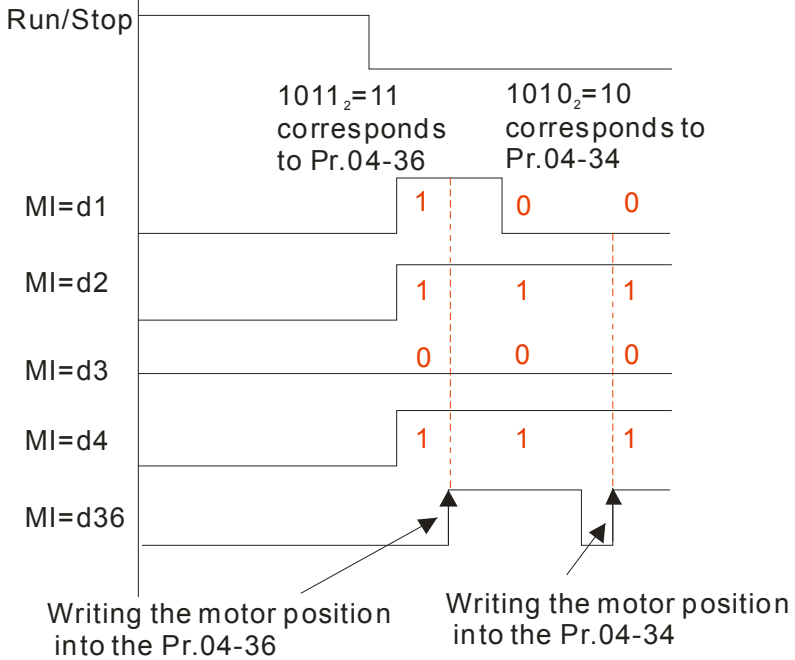
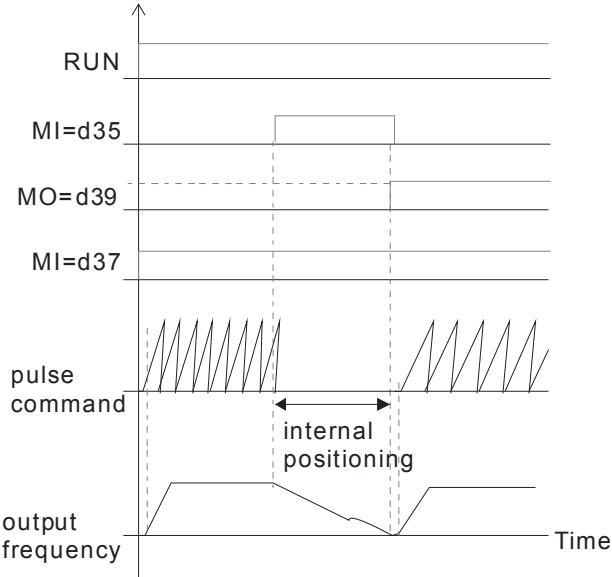
Settings	Functions	Descriptions
0	No Function	
1	Multi-step speed command 1/multi-step position command 1	15 step speeds could be conducted through the digital status of the 4 terminals, and 16 in total if the master speed is included. (Refer to Parameter set 4)
2	Multi-step speed command 2/ multi-step position command 2	
3	Multi-step speed command 3/ multi-step position command 3	
4	Multi-step speed command 4/ multi-step position command 4	
5	Reset	After the error of the drive is eliminated, use this terminal to reset the drive.
6	JOG Command	<p>This function is valid when the source of operation command is external terminals. Before executing this function, it needs to wait for the drive stop completely. During running, it can change the operation direction and STOP key on the keypad is valid. Once the external terminal receives OFF command, the motor will stop by the JOG deceleration time. Refer to Pr.01-20~01-22 for details.</p>
7	Acceleration/deceleration Speed Inhibit	When this function is enabled, acceleration and deceleration is stopped. After this function is disabled, the AC motor drive starts to accel./decel. from the inhibit point.

Settings	Functions	Descriptions
		 <p>The graph shows Frequency on the y-axis and Time on the x-axis. A horizontal dashed line represents the 'Setting frequency'. The 'Actual operation frequency' starts at zero, ramps up through an 'Accel. inhibit area', reaches the setting frequency, stays constant, and then ramps down through a 'Decel. inhibit area' back to zero. Below the graph, the 'MIx-GND' signal is shown as a series of four 'ON' pulses. The 'Operation command' signal is 'ON' throughout the duration and 'OFF' at the end.</p>
8	The 1 st , 2 nd acceleration or deceleration time selection	The acceleration/deceleration time of the drive could be selected from this function or the digital status of the terminals; there are 4 acceleration/deceleration speeds in total for selection.
9	The 3 rd , 4 th acceleration or deceleration time selection	
10	EF Input (EF: External fault)	For external fault input. Motor drive will decelerate by Pr.07-20 setting, keypad will show EF. (it will have fault record when external fault occurs). Until the causes of fault are eliminated, the drive can keep running after resetting.
11	External B.B. Input (Base Block)	When this contact is ON, output of the drive will be cut off immediately, and the motor will be free run and keypad will display B.B. signal. Refer to Pr.07-08 for details.
12	Output Stop (Output pause)	<p>If this contact is ON, output of the drive will be cut off immediately, and the motor will then be free run. And once it is turned to OFF, the drive will accelerate to the setting frequency.</p>  <p>The graph shows Voltage on the y-axis and Frequency on the x-axis. The 'Setting frequency' is indicated by a horizontal dashed line. The frequency ramps up to the setting frequency, then drops to zero when the output is stopped. When the output resumes, the frequency ramps back up to the setting frequency. Below the graph, the 'MIx-GND' signal is 'ON' during the acceleration and deceleration phases, and 'OFF' during the output stop phase. The 'Operation command' signal is 'ON' throughout the duration.</p>
13	Cancel the setting of the optimal accel./decel. time	Before using this function, Pr.01-44 should be set to 01/02/03/04 first. When this function is enabled, OFF is for auto mode and ON is for linear accel./decel.
14	Switch between drive settings 1 and 2	When the contact is ON: use motor 2 parameters. OFF: use motor 1 parameters.
15	Operation speed command form AVI	When the contact is ON, the source of the frequency will force to be AVI. (If the operation speed commands are set to AVI, ACI and AUI at the same time. The priority is AVI > ACI > AUI)
16	Operation speed command form ACI	When the contact is ON, the source of the frequency will force to be ACI. (If the operation speed commands are set to AVI, ACI and AUI at the same time. The priority is AVI > ACI > AUI)
17	Operation speed command form AUI	When this function is enabled, the source of the frequency will force to be AUI. (If the operation speed commands are set to AVI, ACI and AUI at the same time. The priority is AVI > ACI > AUI)
18	Emergency Stop (07-20)	When the contact is ON, the drive will ramp to stop by Pr.07-20 setting.

Settings	Functions	Descriptions
19	Digital Up command	When the contact is ON, the frequency will be increased and decreased. If this function is constantly ON, the frequency will be increased/decreased by Pr.02-09/Pr.02-10.
20	Digital Down command	
21	PID function disabled	When the contact is ON, the PID function is disabled.
22	Clear counter	When the contact is ON, it will clear current counter value and display "0". Only when this function is disabled, it will keep counting upward.
23	Input the counter value (multi-function input command 6)	The counter value will increase 1 once the contact is ON. It needs to be used with Pr.02-19.
24	FWD JOG command	This function is valid when the source of operation command is external terminals. When the contact is ON, the drive will execute forward Jog command. When execute JOG command under torque mode, the drive will automatically switch to speed mode; after JOG command is done, the drive will return to torque mode.
25	REV JOG command	This function is valid when the source of operation command is external terminals. When the contact is ON the drive will execute reverse Jog command. When execute JOG command under torque mode, the drive will automatically switch to speed mode; after JOG command is done, the drive will return to torque mode.
26	FOCPG/TQCPG mode selection	When the contact is ON: TQCPG mode. When the contact is OFF: FOCPG mode.  Switch timing for torque/speed control (00-10=0/4, multi-function input terminal is set to 26)
27	ASR1/ASR2 selection	When the contact is ON: speed will be adjusted by ASR 2 setting. OFF: speed will be adjusted by ASR 1 setting. Refer to Pr.11-02 for details.
28	Emergency stop (EF1)	When the contact is ON, the drive will execute emergency stop and display EF1 on the keypad. The motor won't run and be in the free run until the fault is cleared after pressing RESET" (EF: External Fault)

Settings	Functions	Descriptions
		 <p>The diagram shows the relationship between various signals and frequency. Voltage and Frequency are shown as step functions. Setting frequency is a ramp function. Mix-GND, Reset, and Operation command are digital signals. The frequency ramps up when Mix-GND is ON and Reset is OFF, and ramps down when Mix-GND is OFF.</p>
29	Signal confirmation for Y-connection	When is the contact is ON, the drive will operate by 1st V/f.
30	Signal confirmation for Δ-connection	When the contact is ON, the drive will operate by 2nd V/f.
31	High torque bias	Refer to Pr.11-30~11-32 for details.
32	Middle torque bias	
33	Low torque bias	
34	Switch between multi-step position and multi-speed control	<p>When the contact is ON, the corresponding 15-step speed for the multi-function inputs 1-4 will be 15 positions. (Refer to Pr.04-16 to Pr.04-44)</p>  <p>The diagram shows the transition between speed mode and position mode. Run, MI=d35, and MI=d34 are active during speed mode. MI=d1, MI=d2, MI=d3, and MI=d4 are active during position mode. The output frequency shows three distinct steps: 10-19 position (Home), 04-40 multi-position 13, and 04-38 multi-position 12. The 04-11 12th step speed frequency is also indicated.</p>

Settings	Functions	Descriptions
		<p>The diagram illustrates the transition between speed mode and position mode. In speed mode, MI=d1, MI=d2, MI=d3, and MI=4 are all set to 1. In position mode, MI=d1 is set to 0, while MI=d2, MI=d3, and MI=4 remain at 1. The output frequency shows a step change at 04-12 (13th step speed frequency) and a multi-position change at 04-40 (multi-position 13) and 04-38 (multi-position 12).</p>
35	Enable single-point position control	<p>When the contact is ON, the AC motor drive will execute internal single-point position control according to the setting in Pr.10-19. This function is valid in FOCPG mode only.</p> <p>The diagram shows the output frequency ramping down to a target position and then ramping back up. The PG feedback signal (10-01, 10-02) shows a single pulse corresponding to the target position. The RUN signal is active during the ramping process. The MI=d35 and MO=d39 signals are also shown.</p>
36	Enable multi-step position learning function	<p>When the contact is ON/OFF, the drive will base the multi-function inputs 1-4 ON/OFF status to find the corresponding multi-step</p>

Settings	Functions	Descriptions
	(valid at stop)	<p>positions and write current motor position into such corresponding multi-step position.</p> 
37	Full position control pulse command input enable	<p>When Pr.00-20 is set to 4 or 5 and this contact is ON, the input pulse of PG card is position command. When using this function, it is recommended to set Pr.11-25 to 0. Example: please refer to the following diagram when using this function with MI=d35 return to home position,.</p> 
38	Disable EEPROM write function (Parameters written disable)	When this contact is ON, write to EEPROM is disabled. (Changed parameters will not be saved after power off)
39	Torque command direction	For torque control (Pr.00-10=2), when torque command is AVI or ACI, the contact is ON and it is negative torque.
40	Force coast to stop	When this contact is ON during the operation, the drive will free run to stop.

Settings	Functions	Descriptions															
41	HAND switch	1. When MI is switched to off status, it executes a STOP command. , If MI is switched to off during operation, the drive will also stop.															
42	AUTO switch	2. Using keypad KPC-CC01 to switch between HAND/AUTO, the drive will stop first then switch to the HAND or AUTO status. 3. On the digital keypad KPC-CC01, it will display current drive status (HAND/OFF/AUTO). <table border="1" data-bbox="730 430 1273 607"> <thead> <tr> <th></th> <th>Bit 1</th> <th>Bit 0</th> </tr> </thead> <tbody> <tr> <td>OFF</td> <td>0</td> <td>0</td> </tr> <tr> <td>AUTO</td> <td>0</td> <td>1</td> </tr> <tr> <td>HAND</td> <td>1</td> <td>0</td> </tr> <tr> <td>OFF</td> <td>1</td> <td>1</td> </tr> </tbody> </table>		Bit 1	Bit 0	OFF	0	0	AUTO	0	1	HAND	1	0	OFF	1	1
	Bit 1	Bit 0															
OFF	0	0															
AUTO	0	1															
HAND	1	0															
OFF	1	1															
43	Enable resolution selection	Refer to Pr.02-48 for details.															
44	Reverse direction NLhoming	Signal input for reverse direction limit switch. When this terminal is ON, the drive will react to the setting in Pr.00-40, 00-41, 00-42 accordingly to execute homing in a reverse direction (counter clockwise). Note: NL means input terminal detection is negative-edge triggered or be regarded as NO(Normal Open)															
45	Forward direction PL homing	Signal input for forward direction limit switch. When this terminal is ON, the drive will react to the setting in Pr.00-40, 00-41, 00-42 accordingly to execute homing in a forward direction (clockwise). Note: PL means input terminal detection is positive-edge triggered or be regarded as NC(Normal Close)															
46	Homing ORG	ORG point input. When this terminal is ON, the drive will refer to the setting in Pr.00-40, 00-41, 00-42 accordingly to execute homing.															
47	Homing function enable	Pr.00-10 = 3 (homing mode), if the external terminal MIx=47 is OFF, the drive will ignore the home command and execute Point to Point position control.															
48	Mechanical gear ratio switch	When this contact is ON, the mechanical gear ratio switch will be the second group A2/B2 (refer to Pr.10-08 and Pr.10-09).															
49	Drive enable	When drive=enable, RUN command is valid. When drive= disable, RUN command is invalid. When drive is in operation, motor coast to stop. This function will interact with MO=51															
50	Master dEb action input	Input the message setting in this parameter when dEb occurs to Master. This will ensure dEb also occurs to Slave, then Master and Slave will stop simultaneously.															
51	Selection for PLC mode bit0	<table border="1" data-bbox="676 1581 1441 1758"> <thead> <tr> <th>PLC status</th> <th>Bit 1</th> <th>Bit 0</th> </tr> </thead> <tbody> <tr> <td>Disable PLC function (PLC 0)</td> <td>0</td> <td>0</td> </tr> <tr> <td>Trigger PLC to operation (PLC 1)</td> <td>0</td> <td>1</td> </tr> <tr> <td>Trigger PLC to stop (PLC 2)</td> <td>1</td> <td>0</td> </tr> <tr> <td>No function</td> <td>1</td> <td>1</td> </tr> </tbody> </table>	PLC status	Bit 1	Bit 0	Disable PLC function (PLC 0)	0	0	Trigger PLC to operation (PLC 1)	0	1	Trigger PLC to stop (PLC 2)	1	0	No function	1	1
PLC status	Bit 1		Bit 0														
Disable PLC function (PLC 0)	0	0															
Trigger PLC to operation (PLC 1)	0	1															
Trigger PLC to stop (PLC 2)	1	0															
No function	1	1															
52	Selection for PLC mode bit1																
53	Enable CANopen quick stop	When this function is enabled under CANopen control, it will change to quick stop. Refer to Chapter 15 for more details.															
54	Reserved																
55	Brake Release	#MI=55 needs to be used with Pr02-56. After setting the value (time) of Pr02-56, if there is no signal input, motor drive will show error Brk, and mechanical brake will be enabled immediately. #The default setting of Pr02-56 is 0. If the value is not 0, the brake signal checking will be activated. If there is no signal input after															

Settings	Functions	Descriptions						
		<p>time setting (Pr02-56), motor drive will show Brk error, no matter if there is any other setting about brake control</p> <p>Run command (output Freq. \geq Pr02-34 and output current \geq Pr02-33)</p> <p>Output Freq.</p> <p>MO=63</p> <p>MI=55</p> <p>Pr02-32</p> <p>Mechanical delay time</p> <p>Pr02-56</p> <p>After setting time is reached, if there is no brake release signal Motor drive will display Brk error</p>						
56	LOCAL/REMOTE Selection	<p>Use Pr.00-29 to select for LOCAL/REMOTE mode(refer to Pr.00-29)</p> <p>When Pr.00-29 is not set to 0, on the digital keypad KPC-CC01 it will display LOC/REM status. (It will display on the KPC-CC01 if the firmware version is above version 1.021).</p> <table border="1"> <tr> <td></td> <td>Bit 0</td> </tr> <tr> <td>REM</td> <td>0</td> </tr> <tr> <td>LOC</td> <td>1</td> </tr> </table>		Bit 0	REM	0	LOC	1
	Bit 0							
REM	0							
LOC	1							
57~70	Reserved							

02-09 UP/DOWN Key Mode

Factory Setting: 0

- Settings 0: Up/down by the accel/decel time
 1: Up/down constant speed (Pr.02-10)

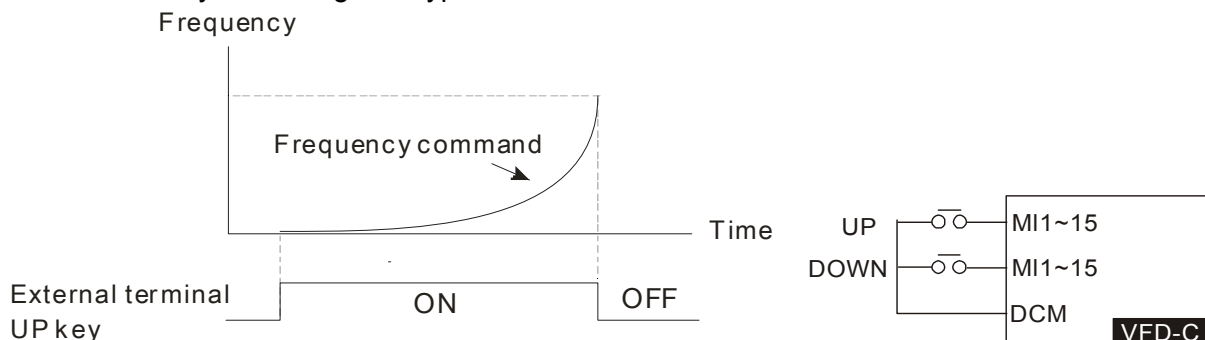
02-10 Constant speed. The Accel. /Decel. Speed of the UP/DOWN Key

Factory Setting: 0.01

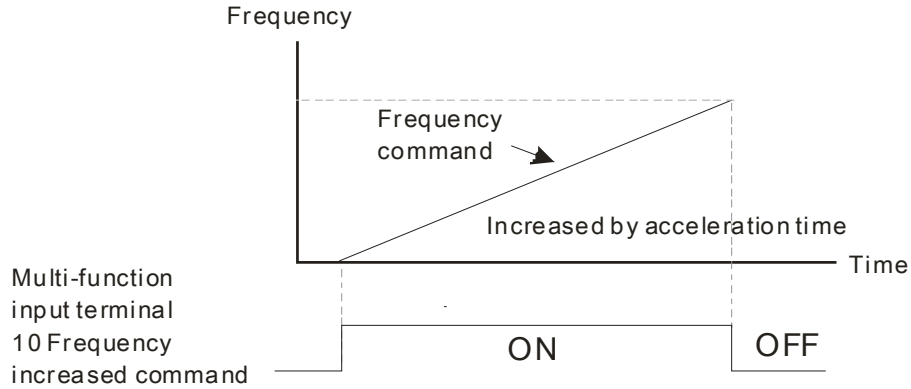
- Settings 0.01~1.00Hz/ms

These settings are used when multi-function input terminals are set to 19/20. Refer to Pr.02-09 and 02-10 for the frequency up/down command.

Pr.02-09 set to 0: it will increase/decrease frequency command (F) by the external terminal UP/DOWN key as shown in the following diagram. In this mode, it also can be controlled by UP/DOWN key on the digital keypad.



Pr.02-09 set to 1: it will increase/decrease frequency command (F) by the setting of acceleration/deceleration (Pr.01-12~01-19) and only be valid during operation.



02-11 Digital Input Response Time Factory Setting: 0.005

Settings 0.000~30.000 sec

- 📖 This parameter is used to set the response time of digital input terminals FWD, REV and MI1~MI8.
- 📖 It is used for digital input terminal signal delay and confirmation. The delay time is confirmation time to prevent some uncertain interference that would cause error in the input of the digital terminals. Under this condition, confirmation for this parameter would improve effectively, but the response time will be somewhat delayed.
- 📖 When using MI8 as encoder pulse feedback input, this parameter will not be referred

02-12 Digital Input Operation Setting Factory Setting: 0000

Settings 0000h~FFFFh (0:N.O ; 1:N.C)

- 📖 The setting of this parameter is in hexadecimal.
 - 📖 This parameter is to set the status of multi-function input signal (0: Normal Open ; 1: Normal Close) and it is not affected by the SINK/SOURCE status.
 - 📖 Bit0 is for FWD terminal, bit1 is for REV terminal and bit2 to bit15 is for MI1 to MI14.
 - 📖 User can change terminal status by communicating.
- For example, MI1 is set to 1 (multi-step speed command 1), MI2 is set to 2 (multi-step speed command 2). Then the forward + 2nd step speed command=1001(binary)=9 (Decimal). Pr.02-12=9 needs to be set by communication to run forward with 2nd step speed. No need to wire any multi-function terminal.

Bit15	bit14	bit13	bit12	bit11	bit10	bit9	bit8	bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
MI14	MI13	MI12	MI11	MI10	MI9	MI8	MI7	MI6	MI5	MI4	MI3	MI2	MI1	X	X

02-13 Multi-function Output 1 (Relay1) Factory Setting: 11

02-14 Multi-function Output 2 (Relay2) Factory Setting: 1

02-16 Multi-function Output 3 (MO1)

02-17 Multi-function Output 4 (MO2)


↗	02-36	Output terminal of I/O extension card (MO10) or (RA10)
↗	02-37	Output terminal of I/O extension card (MO11) or (RA11)
↗	02-38	Output terminal of I/O extension card (MO12) or (RA12)
↗	02-39	Output terminal of I/O extension card (MO13) or (RA13)
↗	02-40	Output terminal of I/O extension card (MO14) or (RA14)
↗	02-41	Output terminal of I/O extension card (MO15) or (RA15)
↗	02-42	Output terminal of I/O extension card (MO16)
↗	02-43	Output terminal of I/O extension card (MO17)
↗	02-44	Output terminal of I/O extension card (MO18)
↗	02-45	Output terminal of I/O extension card (MO19)
↗	02-46	Output terminal of the I/O extension card (MO20)


Factory Setting: 0

Settings

- 0: No function
- 1: Operation Indication
- 2: Operation speed attained
- 3: Desired frequency attained 1 (Pr.02-22)
- 4: Desired frequency attained 2 (Pr.02-24)
- 5: Zero speed (Frequency command)
- 6: Zero speed, include STOP(Frequency command)
- 7: Over torque 1(Pr.06-06~06-08)
- 8: Over torque 2(Pr.06-09~06-11)
- 9: Drive is ready
- 10: Low voltage warning (LV) (Pr.06-00)
- 11: Malfunction indication
- 12: Mechanical brake release(Pr.02-32)
- 13: Overheat warning (Pr.06-15)
- 14: Software brake signal indication(Pr.07-00)
- 15: PID feedback error
- 16: Slip error (oSL)
- 17: Terminal count value attained (Pr.02-20; not return to 0)
- 18: Preliminary count value attained (Pr.02-19; returns to 0)
- 19: Base Block
- 20: Warning output
- 21: Over voltage warning
- 22: Over-current stall prevention warning
- 23: Over-voltage stall prevention warning
- 24: Operation mode indication
- 25: Forward command
- 26: Reverse command
- 27: Output when current \geq Pr.02-33 (\geq 02-33)


- 28: Output when current \leq Pr.02-33 (\leq 02-33)
- 29: Output when frequency \geq Pr.02-34 (\geq 02-34)
- 30: Output when frequency \leq Pr.02-34 (\leq 02-34)
- 31: Y-connection for the motor coil
- 32: Δ -connection for the motor coil
- 33: Zero speed (actual output frequency)
- 34: Zero speed include stop(actual output frequency)
- 35: Error output selection 1(Pr.06-23)
- 36: Error output selection 2(Pr.06-24)
- 37: Error output selection 3(Pr.06-25)
- 38: Error output selection 4(Pr.06-26)
- 39: Position attained (Pr.10-19)
- 40: Speed attained (including Stop)
- 41: Multi-position attained
- 42: Crane function
- 43: Actual motor speed slower than Pr.02-47
- 44: Low current output (Pr.06-71 to Pr.06-73)
- 45: UVW Output Electromagnetic valve On/Off Switch
- 46: Master dEb action output
- 47: Closed brake output
- 48: Reserved
- 49: Homing action complete
- 50: Output for CANopen control
- 51: Output for communication card
- 52: Output for RS485
- 53~62: Reserved
- 63: Advance Crane Output

 This parameter is used for setting the function of multi-function terminals.

 Pr.02-36~Pr.02-41 requires additional extension cards to display the parameters, the choices of optional cards are EMC-D42A and EMC-R6AA.

 The optional card EMC-D42A provides 2 output terminals and can be used with Pr.02-36~02-37.

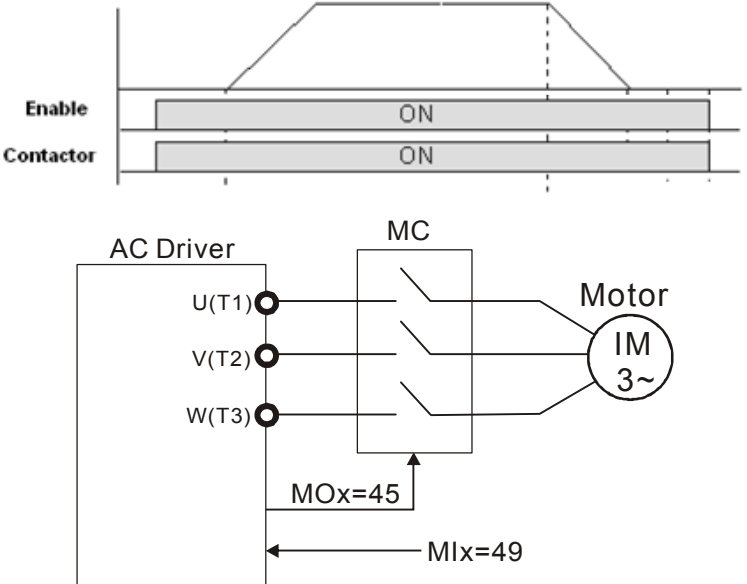
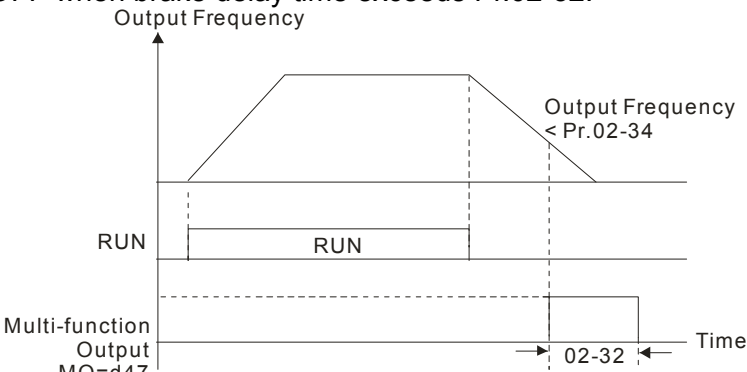
 The optional card EMC-R6AA provides 6 output terminals and can be used with Pr.02-36~02-41.

 Summary of function settings (Take the normally open contact for example, ON: contact is closed, OFF: contact is open)

Settings	Functions	Descriptions
0	No Function	
1	Operation Indication	Active when the drive is not at STOP.
2	Master Frequency Attained	Active when the AC motor drive reaches the output frequency setting.
3	Desired Frequency Attained 1 (Pr.02-22)	Active when the desired frequency (Pr.02-22) is attained.
4	Desired Frequency	Active when the desired frequency (Pr.02-24) is attained.

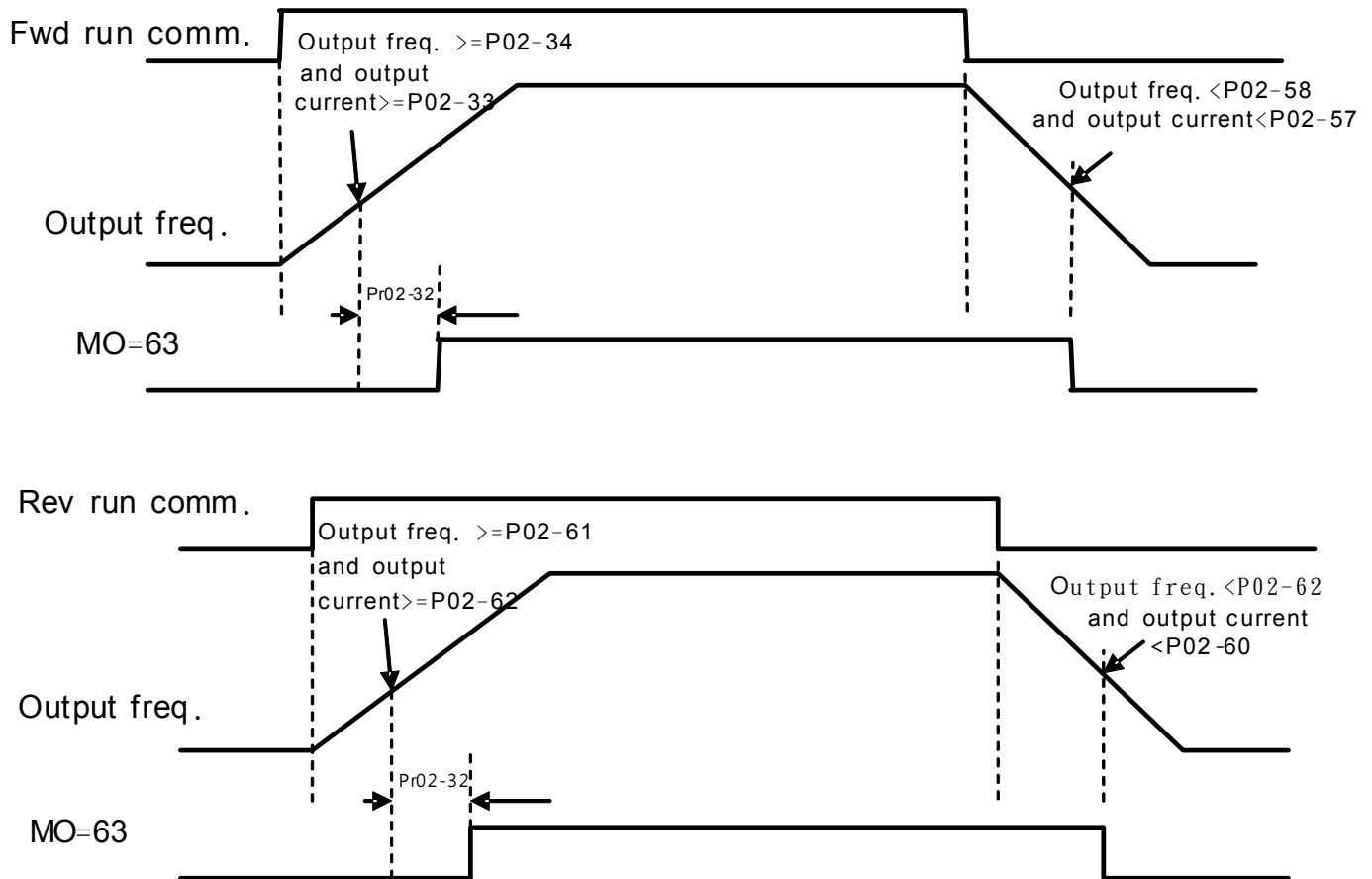
Settings	Functions	Descriptions
	Attained 2 (Pr.02-24)	
5	Zero Speed (frequency command)	Active when frequency command =0. (the drive should be at RUN mode)
6	Zero Speed with Stop (frequency command)	Active when frequency command =0 or stop.
7	Over Torque 1	Active when detecting over-torque. Refer to Pr.06-07 (over-torque detection level-OT1) and Pr.06-08 (over-torque detection time-OT1). Refer to Pr.06-06~06-08.
8	Over Torque 2	Active when detecting over-torque. Refer to Pr.06-10 (over-torque detection level-OT2) and Pr.06-11 (over-torque detection time-OT2). Refer to Pr.06-09~06-11.
9	Drive Ready	Active when the drive is ON and no abnormality detected.
10	Low voltage warn (Lv)	Active when the DC Bus voltage is too low. (refer to Pr.06-00 low voltage level)
11	Malfunction Indication	Active when fault occurs (except Lv stop).
12	Mechanical Brake Release (Pr.02-32)	When drive runs after Pr.02-32, it will be ON. This function should be used with DC brake and it is recommended to use contact "b"(N.C).
13	Overheat	Active when IGBT or heat sink overheats to prevent OH turn off the drive. (refer to Pr.06-15)
14	Software Brake Signal Indication	Active when the soft brake function is ON. (refer to Pr.07-00)
15	PID Feedback Error	Active when the feedback signal is abnormal.
16	Slip Error (oSL)	Active when the slip error is detected.
17	Terminal Count Value Attained (Pr.02-20; not return to 0)	Active when the counter reaches Terminal Counter Value (Pr.02-19). This contact won't active when Pr.02-20>Pr.02-19.
18	Preliminary Counter Value Attained (Pr.02-19; returns to 0)	Active when the counter reaches Preliminary Counter Value (Pr.02-19).
19	External Base Block input (B.B.)	Active when the output of the AC motor drive is shut off during base block.
20	Warning Output	Active when the warning is detected.
21	Over-voltage Warning	Active when the over-voltage is detected.
22	Over-current Stall Prevention Warning	Active when the over-current stall prevention is detected.
23	Over-voltage Stall prevention Warning	Active when the over-voltage stall prevention is detected.
24	Operation Mode Indication	Active when the operation command is controlled by external terminal. (Pr.00-20≠0)
25	Forward Command	Active when the operation direction is forward.
26	Reverse Command	Active when the operation direction is reverse.
27	Output when Current >= Pr.02-33	Active when current is >= Pr.02-33.
28	Output when Current <= Pr.02-33	Active when current is <= Pr.02-33
29	Output when frequency >= Pr.02-34	Active when frequency is >= Pr.02-34.
30	Output when Frequency <= Pr.02-34	Active when frequency is <= Pr.02-34.
31	Y-connection for the Motor Coil	Active when PR.05-24 is less than Pr.05-23 and time is more than Pr.05-25.
32	. -connection for the Motor Coil	Active when PR.05-24 is higher than Pr.05-23 and time is more than Pr.05-25.
33	Zero Speed (actual output frequency)	Active when the actual output frequency is 0. (the drive should be at RUN mode)
34	Zero Speed with Stop (actual output frequency)	Active when the actual output frequency is 0 or Stop.
35	Error Output Selection 1	Active when Pr.06-23 is ON.

Settings	Functions	Descriptions																																																																																
	(Pr.06-23)																																																																																	
36	Error Output Selection 2 (Pr.06-24)	Active when Pr.06-24 is ON.																																																																																
37	Error Output Selection 3 (Pr.06-25)	Active when Pr.06-25 is ON.																																																																																
38	Error Output Selection 4 (Pr.06-26)	Active when Pr.06-26 is ON.																																																																																
39	Position Attained (Pr.10-19)	Active when the PG position control point reaches Pr.10-19.																																																																																
40	Speed Attained (including zero speed)	Active when the output frequency reaches frequency setting or stop.																																																																																
41	Multi-position Attained	<p>User can set any three multi-function input terminals to 41. The current position action status of these three terminals will be outputted. Example: if setting Pr.02-36~02-38 to 41 and only the multi-position of the second point has been done. Therefore, current status is RA (ON), RA (OFF) and MO1 (OFF). In this way, their status is 010. Bit0 is RA and so on.</p> <table border="1"> <thead> <tr> <th></th> <th>MO2 Pr.02-17=41</th> <th>MO1 Pr.02-16=41</th> <th>RY2 Pr.02-14=41</th> <th>RY1 Pr.02-13=41</th> </tr> </thead> <tbody> <tr><td>Pr.04-16</td><td>0</td><td>0</td><td>0</td><td>1</td></tr> <tr><td>Pr.04-18</td><td>0</td><td>0</td><td>1</td><td>0</td></tr> <tr><td>Pr.04-20</td><td>0</td><td>0</td><td>1</td><td>1</td></tr> <tr><td>Pr.04-22</td><td>0</td><td>1</td><td>0</td><td>0</td></tr> <tr><td>Pr.04-24</td><td>0</td><td>1</td><td>0</td><td>1</td></tr> <tr><td>Pr.04-26</td><td>0</td><td>1</td><td>1</td><td>0</td></tr> <tr><td>Pr.04-28</td><td>0</td><td>1</td><td>1</td><td>1</td></tr> <tr><td>Pr.04-30</td><td>1</td><td>0</td><td>0</td><td>0</td></tr> <tr><td>Pr.04-32</td><td>1</td><td>0</td><td>0</td><td>1</td></tr> <tr><td>Pr.04-34</td><td>1</td><td>0</td><td>1</td><td>0</td></tr> <tr><td>Pr.04-36</td><td>1</td><td>0</td><td>1</td><td>1</td></tr> <tr><td>Pr.04-38</td><td>1</td><td>1</td><td>0</td><td>0</td></tr> <tr><td>Pr.04-40</td><td>1</td><td>1</td><td>0</td><td>1</td></tr> <tr><td>Pr.04-42</td><td>1</td><td>1</td><td>1</td><td>0</td></tr> <tr><td>Pr.04-44</td><td>1</td><td>1</td><td>1</td><td>1</td></tr> </tbody> </table>		MO2 Pr.02-17=41	MO1 Pr.02-16=41	RY2 Pr.02-14=41	RY1 Pr.02-13=41	Pr.04-16	0	0	0	1	Pr.04-18	0	0	1	0	Pr.04-20	0	0	1	1	Pr.04-22	0	1	0	0	Pr.04-24	0	1	0	1	Pr.04-26	0	1	1	0	Pr.04-28	0	1	1	1	Pr.04-30	1	0	0	0	Pr.04-32	1	0	0	1	Pr.04-34	1	0	1	0	Pr.04-36	1	0	1	1	Pr.04-38	1	1	0	0	Pr.04-40	1	1	0	1	Pr.04-42	1	1	1	0	Pr.04-44	1	1	1	1
	MO2 Pr.02-17=41	MO1 Pr.02-16=41	RY2 Pr.02-14=41	RY1 Pr.02-13=41																																																																														
Pr.04-16	0	0	0	1																																																																														
Pr.04-18	0	0	1	0																																																																														
Pr.04-20	0	0	1	1																																																																														
Pr.04-22	0	1	0	0																																																																														
Pr.04-24	0	1	0	1																																																																														
Pr.04-26	0	1	1	0																																																																														
Pr.04-28	0	1	1	1																																																																														
Pr.04-30	1	0	0	0																																																																														
Pr.04-32	1	0	0	1																																																																														
Pr.04-34	1	0	1	0																																																																														
Pr.04-36	1	0	1	1																																																																														
Pr.04-38	1	1	0	0																																																																														
Pr.04-40	1	1	0	1																																																																														
Pr.04-42	1	1	1	0																																																																														
Pr.04-44	1	1	1	1																																																																														
42	Crane Function	<p>This function needs to be used with Pr02-32, Pr02-33, Pr02-34, Pr02-57 and Pr.02-58.</p> <p>The brake will be released when output frequency and current reach the setting level after brake delay time.</p> <p>When output frequency \geq Pr02-34 and output current \geq Pr02-33, MO=42 will be activated after time setting at Pr02-32</p> <p>When output frequency $<$ Pr02-58, or output current $<$ Pr02-57, MO=42 will not be activate.</p> <p>See crane output time sequence chart for reference</p>																																																																																
43	Motor Zero-speed Output (Pr.02-47)	Active when motor actual speed is less than Pr.02-47.																																																																																
44	Low Current Output	This function needs to be used with Pr.06-71 ~ Pr.06-73																																																																																
45	UVW Phase Magnet Contractor ON/ OFF Switch	<ol style="list-style-type: none"> Under FOC PG control mode, set MI=49 (drive enable) and MO=45 (electromagnetic contractor On/Off switch), then the magnetic contractor will follow the drive status to be On or Off. For brake control, set MO=12 (mechanical brake release), Pr.02-31=T1 sec (mechanical brake delay time); then enable/disable DC braking by set 07-01 (DC brake current) to any level except 0 and set Pr.07-02 = T2 (DC brake time at start up) and Pr.07-03 = T2 (DC brake current at stop). It is recommend to set T2 $>$ T1 and try to activate brake control during zero-speed status. 																																																																																

Settings	Functions	Descriptions																																				
																																						
46	Master dEb signal output	When dEb arises at Master, MO will send a dEb signal to Slave. Then Slave will follow Master's command and decelerate to stop simultaneously.																																				
47	Brake Release at Stop	<p>When drive stops, the corresponding multi-function terminal will be ON if the frequency is less than Pr.02-34. After it is ON, it will be OFF when brake delay time exceeds Pr.02-32.</p> 																																				
48	Reserved																																					
49	Homing Action Complete	Output when homing action complete.																																				
50	Output for CANopen control	<p>Controlled by CANopen multi-output terminal For example, if to control RY2, then the Pr02-14 = 50. The mapping table of the CANopen DO is below:</p> <table border="1" data-bbox="624 1561 1485 2098"> <thead> <tr> <th>physical terminal</th> <th>Setting of related parameters</th> <th>Attribute</th> <th>Corresponding Index</th> </tr> </thead> <tbody> <tr> <td>RY1</td> <td>P2-13 = 50</td> <td>RW</td> <td>The bit 0 at 2026-41</td> </tr> <tr> <td>RY2</td> <td>P2-14 = 50</td> <td>RW</td> <td>The bit 1 at 2026-41</td> </tr> <tr> <td>MO1</td> <td>P2-16 = 50</td> <td>RW</td> <td>The bit 2 at 2026-41</td> </tr> <tr> <td>MO2</td> <td>P2-17 = 50</td> <td>RW</td> <td>The bit 3 at 2026-41</td> </tr> <tr> <td>MO10</td> <td rowspan="2">P2-36=50</td> <td rowspan="2">RW</td> <td>The bit 4 at 2026-41</td> </tr> <tr> <td>RY10</td> <td>The bit 5 at 2026-41</td> </tr> <tr> <td>MO11</td> <td rowspan="2">P2-37 = 50</td> <td rowspan="2">RW</td> <td>The bit 6 at 2026-41</td> </tr> <tr> <td>RY11</td> <td>The bit 7 at 2026-41</td> </tr> <tr> <td>RY12</td> <td>P2-38 = 50</td> <td>RW</td> <td>The bit 8 at 2026-41</td> </tr> </tbody> </table>	physical terminal	Setting of related parameters	Attribute	Corresponding Index	RY1	P2-13 = 50	RW	The bit 0 at 2026-41	RY2	P2-14 = 50	RW	The bit 1 at 2026-41	MO1	P2-16 = 50	RW	The bit 2 at 2026-41	MO2	P2-17 = 50	RW	The bit 3 at 2026-41	MO10	P2-36=50	RW	The bit 4 at 2026-41	RY10	The bit 5 at 2026-41	MO11	P2-37 = 50	RW	The bit 6 at 2026-41	RY11	The bit 7 at 2026-41	RY12	P2-38 = 50	RW	The bit 8 at 2026-41
physical terminal	Setting of related parameters	Attribute	Corresponding Index																																			
RY1	P2-13 = 50	RW	The bit 0 at 2026-41																																			
RY2	P2-14 = 50	RW	The bit 1 at 2026-41																																			
MO1	P2-16 = 50	RW	The bit 2 at 2026-41																																			
MO2	P2-17 = 50	RW	The bit 3 at 2026-41																																			
MO10	P2-36=50	RW	The bit 4 at 2026-41																																			
RY10			The bit 5 at 2026-41																																			
MO11	P2-37 = 50	RW	The bit 6 at 2026-41																																			
RY11			The bit 7 at 2026-41																																			
RY12	P2-38 = 50	RW	The bit 8 at 2026-41																																			

Settings	Functions	Descriptions			
		RY13	P2-39 = 50	RW	The bit 9 at 2026-41
		RY14	P2-40 = 50	RW	The bit 10 at 2026-41
		RY15	P2-41= 50	RW	The bit 0 at 2026-41
		Refer to Chapter 15-3-5 for more information			
		For communication output of communication cards (CMC-MOD01, CMC-EIP01, CMC-PN01 and CMC-DN01)			
		physical terminal	Setting of related parameters	Attribute	Corresponding Address
		RY1	P2-13 = 51	RW	The bit 0 2640
		RY2	P2-14 = 51	RW	The bit 1 2640
			P2-15 = 51	RW	The bit 2 2640
		MO1	P2-16 = 51	RW	The bit 3 2640
		MO2	P2-17 = 51	RW	The bit 4 2640
		MO3	P2-18 = 51	RW	The bit 5 2640
		MO4	P2-19 = 51	RW	The bit 6 2640
		MO5	P2-20 = 51	RW	The bit 7 2640
		MO6	P2-21 = 51	RW	The bit 8 2640
		MO7	P2-22 = 51	RW	The bit 9 2640
		MO8	P2-23 = 51	RW	The bit 10 2640
52	Output for RS-485	For RS-485 output			
53~62	Reserved				
63	Advance Crane Output	<p>This function needs to be used with Pr02-32~Pr02-34, Pr02-57~Pr02- 62. The brake will be released when output frequency and current reach the setting level after brake delay time.</p> <p>This function separates the brake control conditions into eight parameters, which is suitable for complicated application Please check advance crane output time sequence chart for reference</p>			

Advance crane Output Time Sequence Chart:



Once the operating command is given, then when the output frequency and output current reach the setting level, the brake will be released after brake delay time.

During the operation, if the frequency command is less than the brake releasing frequency, reset manually frequency command to MAX (brake releasing frequency, brake holding frequency) to operate.

Once the brake is released, it will not be held unless a stop command is give or certain errors are occurred.

Once the stop operating command is given, then when the output frequency or output current is lower than the setting level, the brake holding operation will hold immediately the brake without delay time.

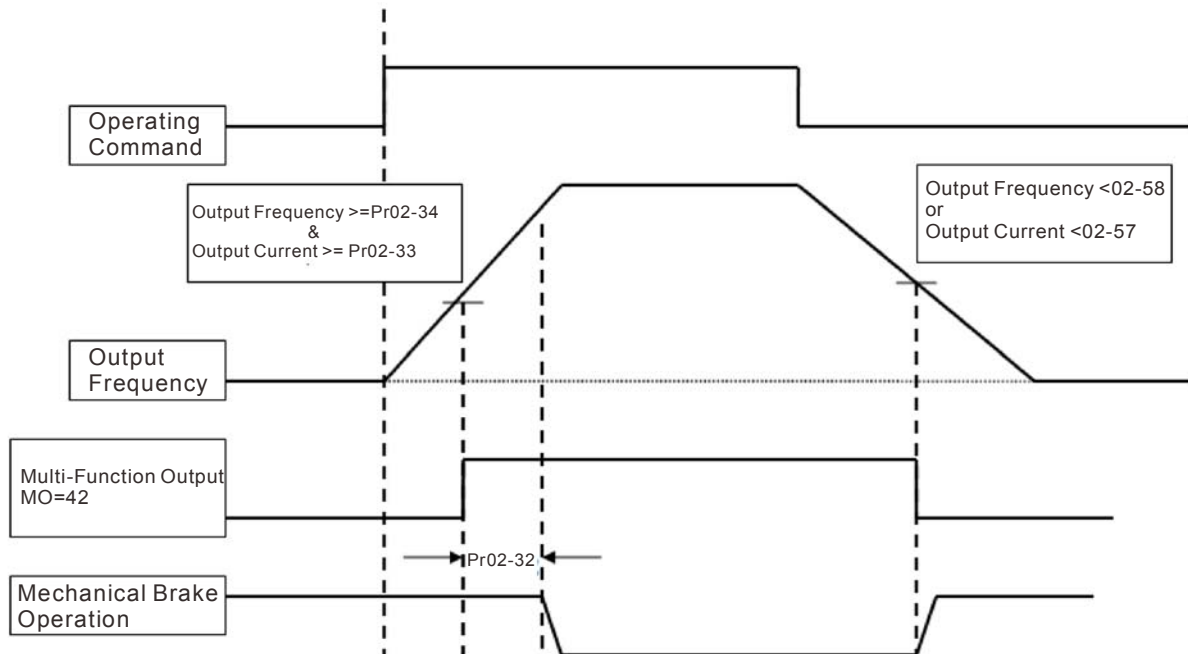
#To FWD brake releasing: Send operating command then set output frequency \geq Pr02-34 and set output current \geq Pr02-33, delay Pr02-32 to release brake.

#To REV brake releasing: Send operating command then set output frequency \geq Pr02-61 and set output current \geq Pr02-59, delay Pr02-32 to release brake.

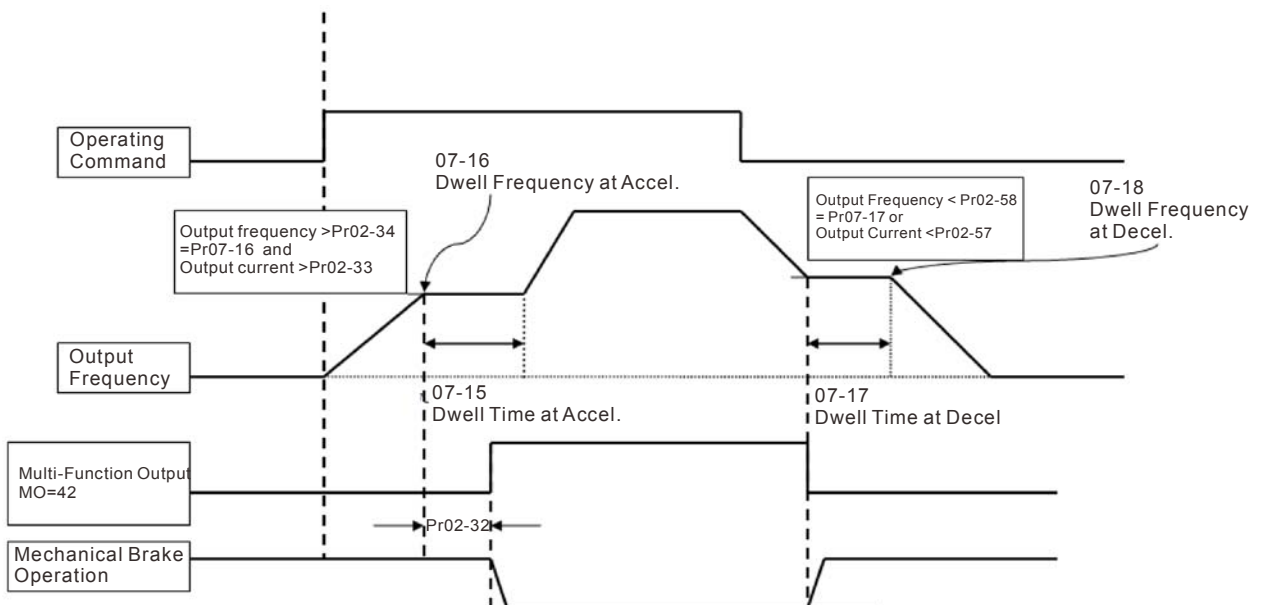
#To FWD brake holding: Send stop operating command and set output frequency $<$ Pr02-58 or set output current $<$ Pr02-57, release immediately the brake.

#To REV brake holding: Send stop operating command and set output frequency < Pr02-62 or set output currency < Pr02-60, release immediately the brake.

Crane Application:



It is recommended to use Dwell function as shown in the following:



➤ **02-18** Multi-function Output Setting

Factory Setting: 0000

Settings 0000h~FFFFh (0:N.O. ; 1:N.C.)

- 📖 The setting of this parameter is in hexadecimal.
- 📖 This parameter is set via bit setting. If a bit is 1, the corresponding output acts in the opposite way.

Example:

If Pr02-13=1 and Pr02-18=0, Relay 1 is ON when the drive runs and is open when the drive is stopped.

If Pr02-13=1 and Pr02-18=1, Relay 1 is open when the drive runs and is closed when the drive is stopped.

Bit setting

bit15	bit14	bit13	bit12	bit11	bit10	bit9	bit8	bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
MO20	MO19	MO18	MO17	MO16	MO15	MO14	MO13	MO12	MO11	MO10	MO2	MO1	Reserved	RY2	RY1

➤ **02-19** Terminal Counting Value Attained (return to 0)

Factory Setting: 0

Settings 0~65535

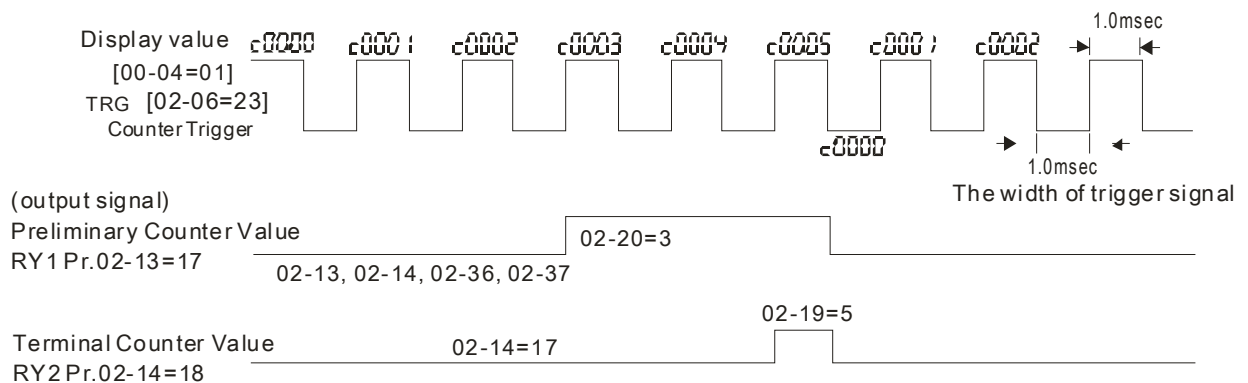
- 📖 The counter trigger can be set by the multi-function terminal MI6 (set Pr.02-06 to 23). Upon completion of counting, the specified output terminal will be activated (Pr.02-13~02-14, Pr.02-36, 02-37 is set to 18). Pr.02-19 can't be set to 0.
- 📖 When the display shows c5555, the drive has counted 5,555 times. If display shows c5555●, it means that real counter value is between 55,550 to 55,559.

➤ **02-20** Preliminary Counting Value Attained (not return to 0)

Factory Setting: 0

Settings 0~65535

- 📖 When the counter value counts from 1 and reaches this value, the corresponding multi-function output terminal will be activated, provided one of Pr. 02-13, 02-14, 02-36, 02-37 set to 17 (Preliminary Count Value Setting). This parameter can be used for the end of the counting to make the drive runs from the low speed to stop.



➤ **02-21** Digital Output Gain (DFM)

Factory Setting: 1

Settings 1~166

It is used to set the signal for the digital output terminals (DFM-DCM) and digital frequency output (pulse X work period=50%). Output pulse per second = output frequency X Pr.02-21.

➤ **02-22** Desired Frequency Attained 1 Factory Setting: 60.00/50.00

Settings 0.00~600.00Hz

➤ **02-23** The Width of the Desired Frequency Attained 1 Factory Setting: 2.00

Settings 0.00~600.00Hz

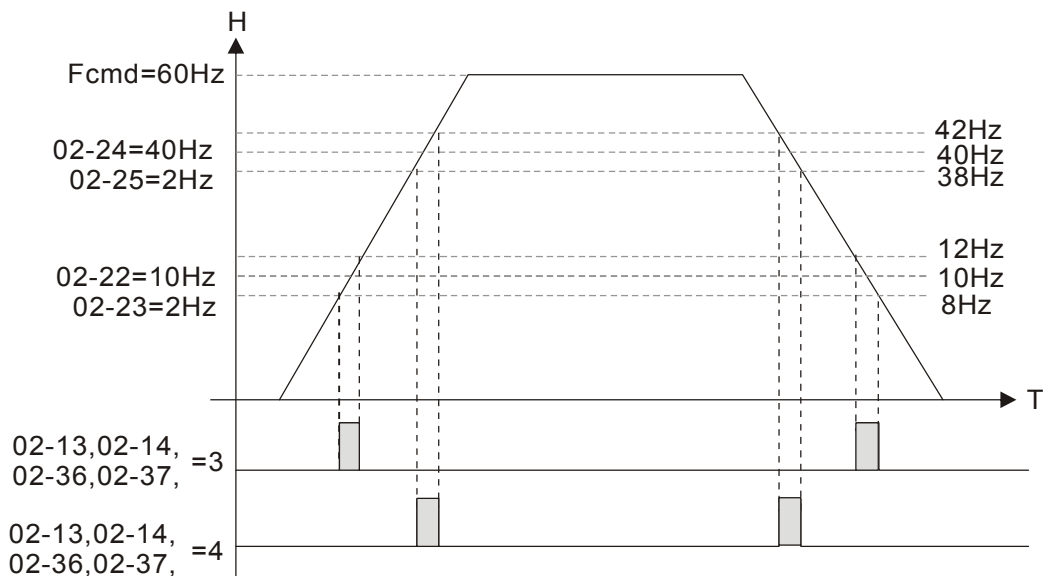
➤ **02-24** Desired Frequency Attained 2 Factory Setting: 60.00/50.00

Settings 0.00~600.00Hz

➤ **02-25** The Width of the Desired Frequency Attained 2 Factory Setting: 2.00

Settings 0.00~600.00Hz

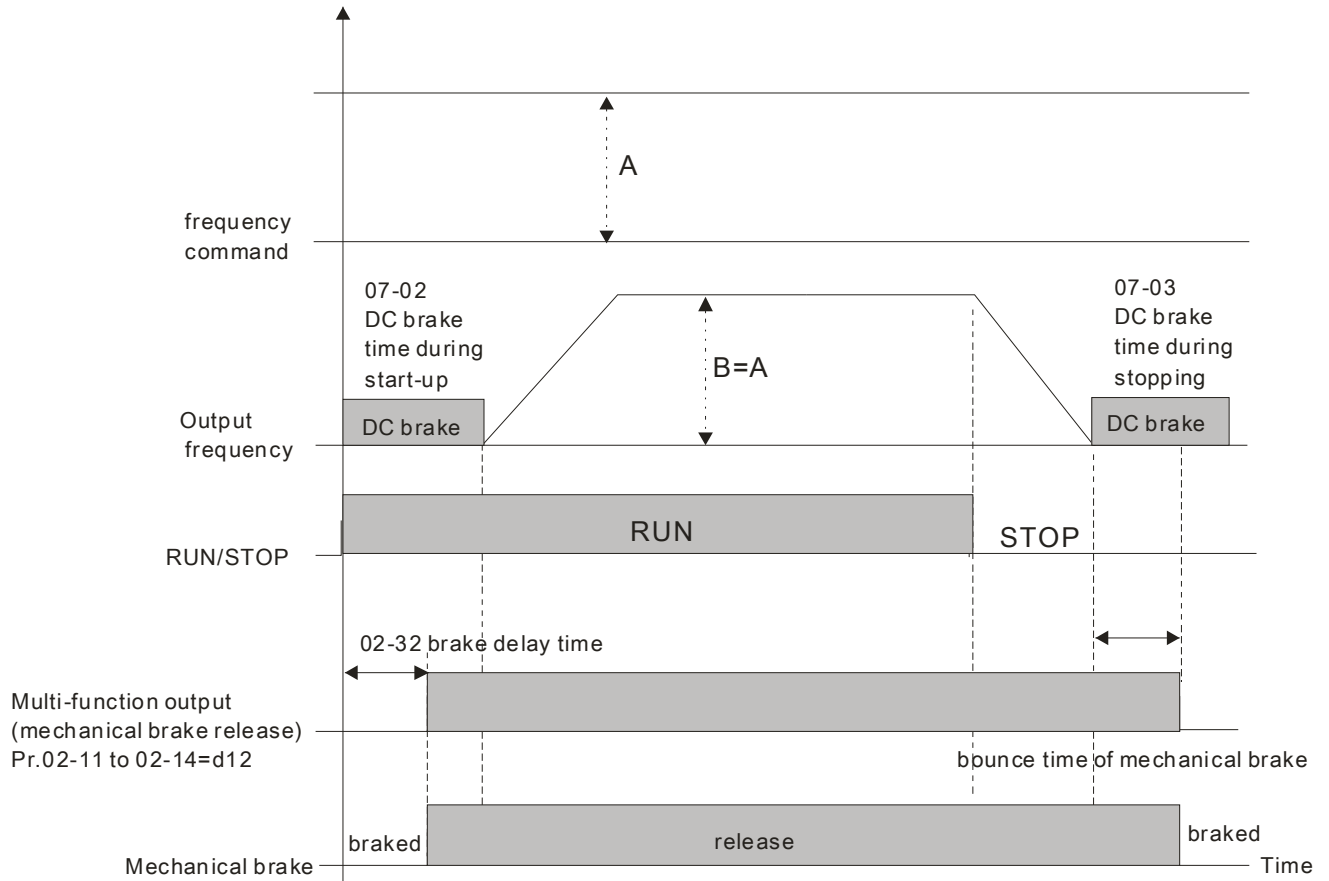
Once output frequency reaches desired frequency and the corresponding multi-function output terminal is set to 3 or 4 (Pr.02-13, 02-14, 02-36, and 02-37), this multi-function output terminal will be ON.



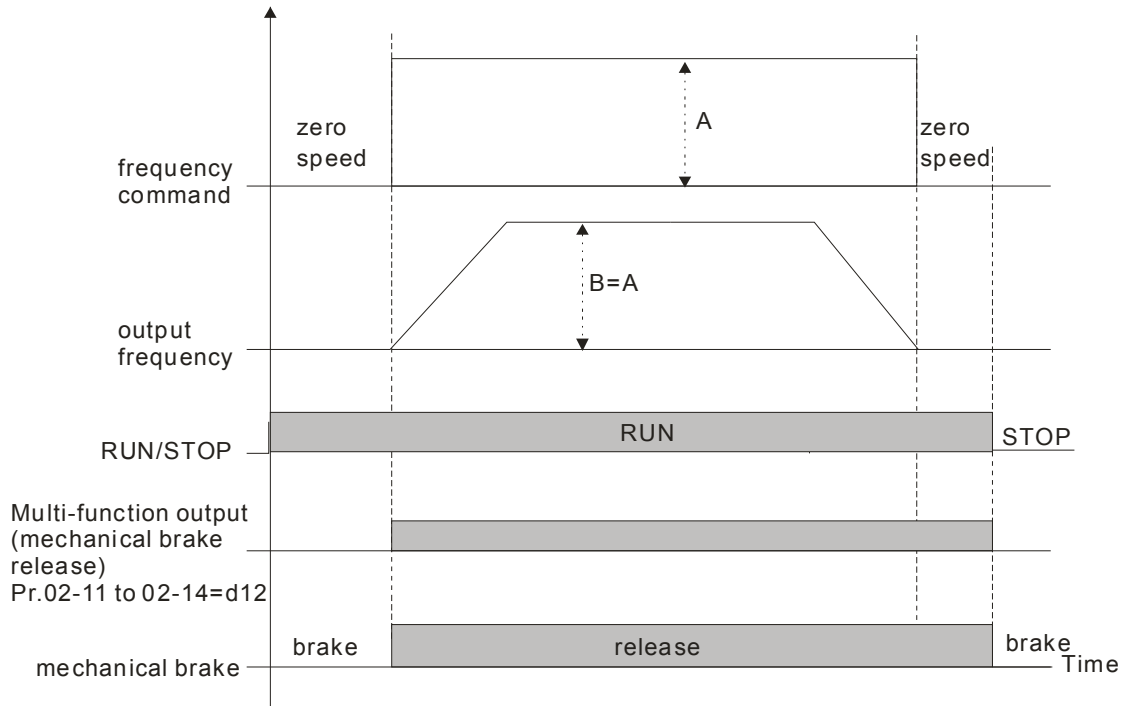
02-32 Brake Delay Time Factory Setting: 0.000

Settings 0.000~65.000 sec

When the AC motor drive runs after Pr.02-32 delay time, the corresponding multi-function output terminal (12: mechanical brake release) will be ON. It is recommended to use this function with DC brake.



📖 If this parameter is used without DC brake, it will be invalid. Refer to the following operation timing.



🚩 **02-33** Current Detect

Factory Setting: 0

Settings 0~100%

📖 When output current is higher or equal to Pr.02-33, it will activate multi-function output terminal (Pr.02-13, 02-14, 02-16, and 02-17 is set to 27).

📖 When output current is lower or equal to Pr.02-33, it will activate multi-function output terminal

(Pr.02-13, 02-14, 02-16, and 02-17 is set to 28).

02-34 Speed Area Set

Factory Setting: 3.00

Settings 0.00~600.00Hz

- 📖 When output frequency is higher or equal to Pr.02-34, it will activate the multi-function terminal (Pr.02-13, 02-14, 02-16, 02-17 is set to 29).
- 📖 When output frequency is lower or equal to Pr.02-34, it will activate the multi-function terminal (Pr.02-13, 02-14, 02-16, 02-17 is set to 30).

02-35 External Operation Control Selection after Reset and Activate

Factory Setting: 0

Settings 0: Disable

1: Drive runs if the run command still exists after reset or re-boots.

📖 Setting 1:

Status 1: After the drive is powered on and the external terminal for RUN keeps ON, the drive will run.

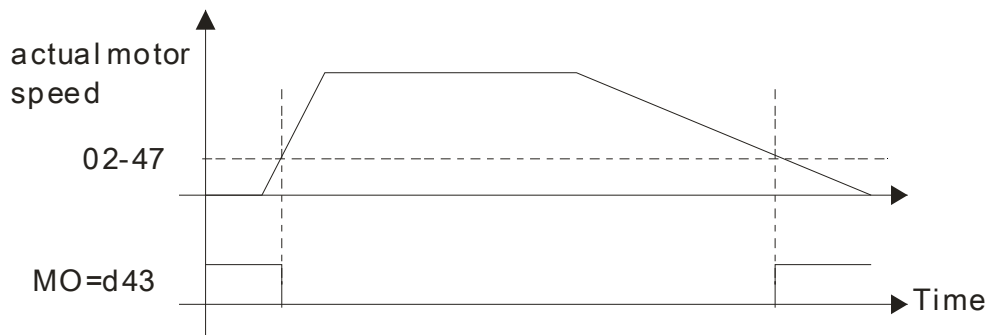
Status 2: After clearing fault once a fault is detected and the external terminal for RUN keeps ON, the drive can run after pressing RESET key.

02-47 Zero-speed Level of Motor

Factory Setting: 0

Settings 0~65535 rpm

- 📖 This parameter should be used with the multi-function output terminals (set to 43). It needs to be used with PG cared and motor with encoder feedback.
- 📖 This parameter is used to set the level of motor zero-speed. When the actual speed is lower than this setting, the corresponding multi-function output terminal 43 will be ON as shown as follows.



02-48 Max. Frequency of Resolution Switch

Factory Setting: 60.00

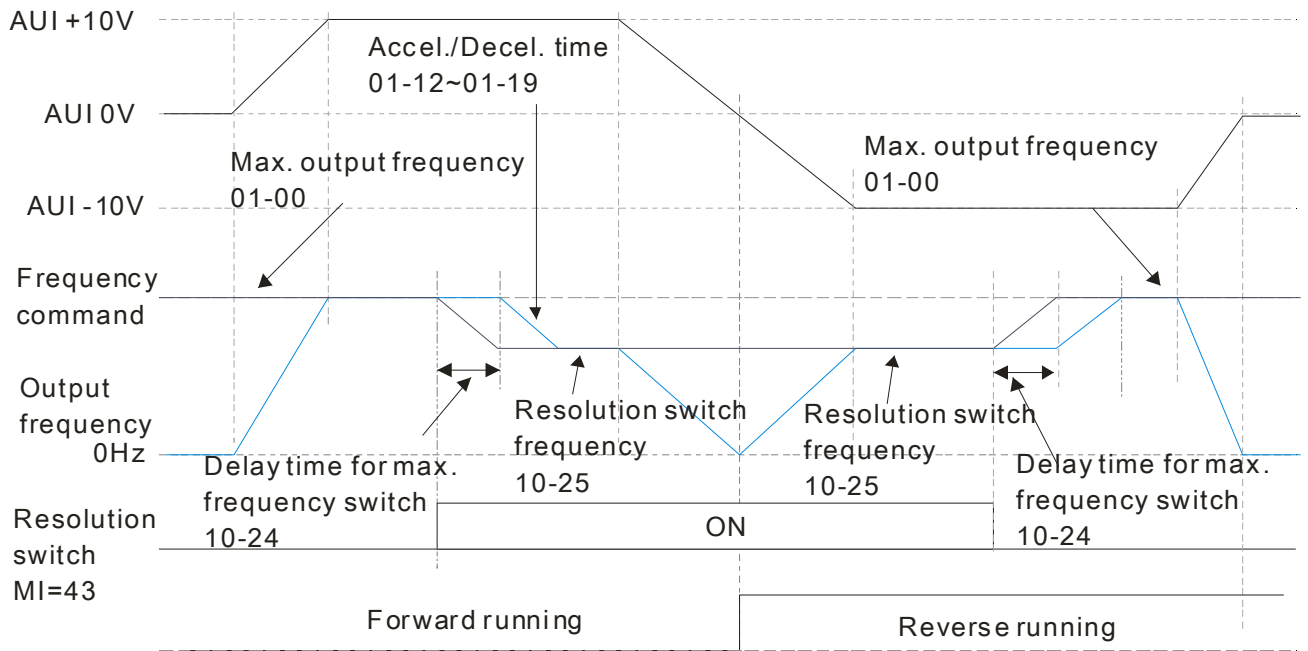
Settings 0.01~600.00Hz

02-49 Switch the delay time of Max. output frequency

Factory Setting: 0.000

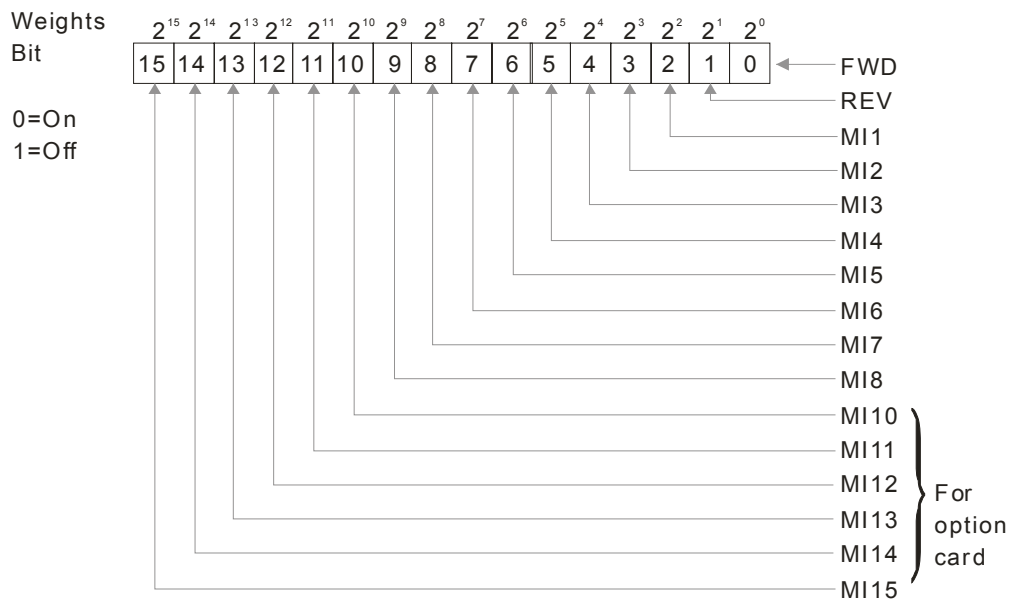
Settings 0.000~65.000 sec

- 📖 It is used to improve the unstable speed or unstable position due to the insufficient of analog resolution. It needs to be used with external terminal (set to 43). After setting this parameter, it needs to adjust the analog output resolution of controller simultaneously by this setting.



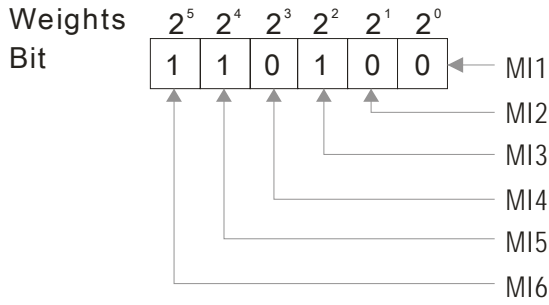
02-50 Display the Status of Multi-function Input Terminal

Factory Setting: Read only



For Example:

If Pr.02-50 displays 0034h (Hex), i.e. the value is 52, and 110100 (binary). It means MI1, MI3 and MI4 are active.



0=ON
1=OFF

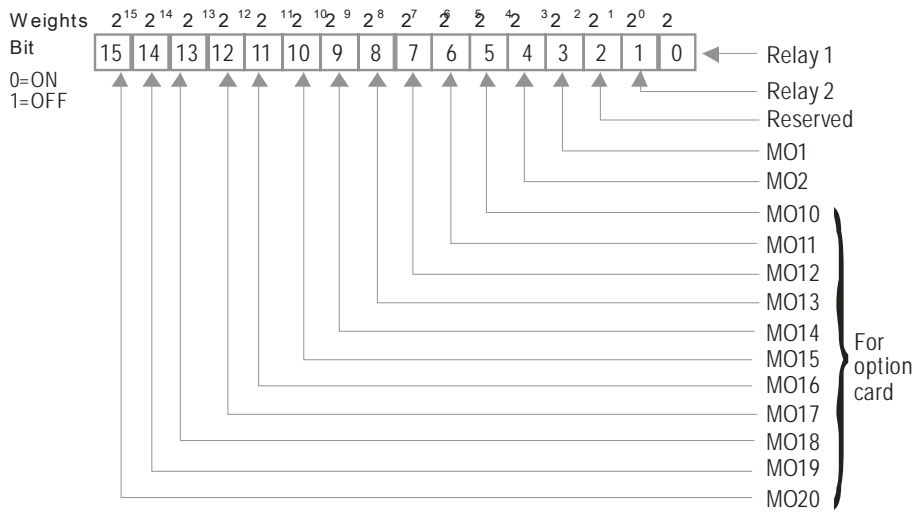
Settings
 $= \text{bit}5 \times 2^5 + \text{bit}4 \times 2^4 + \text{bit}2 \times 2^2$
 $= 1 \times 2^5 + 1 \times 2^4 + 1 \times 2^2$
 $= 32 + 16 + 4 = 52$

NOTE					
$2^5 = 32$	$2^4 = 16$	$2^3 = 8$	$2^2 = 4$		
$2^1 = 2$	$2^0 = 1$				

02-51 Status of Multi-function Output Terminal Factory Setting: Read only

For Example:

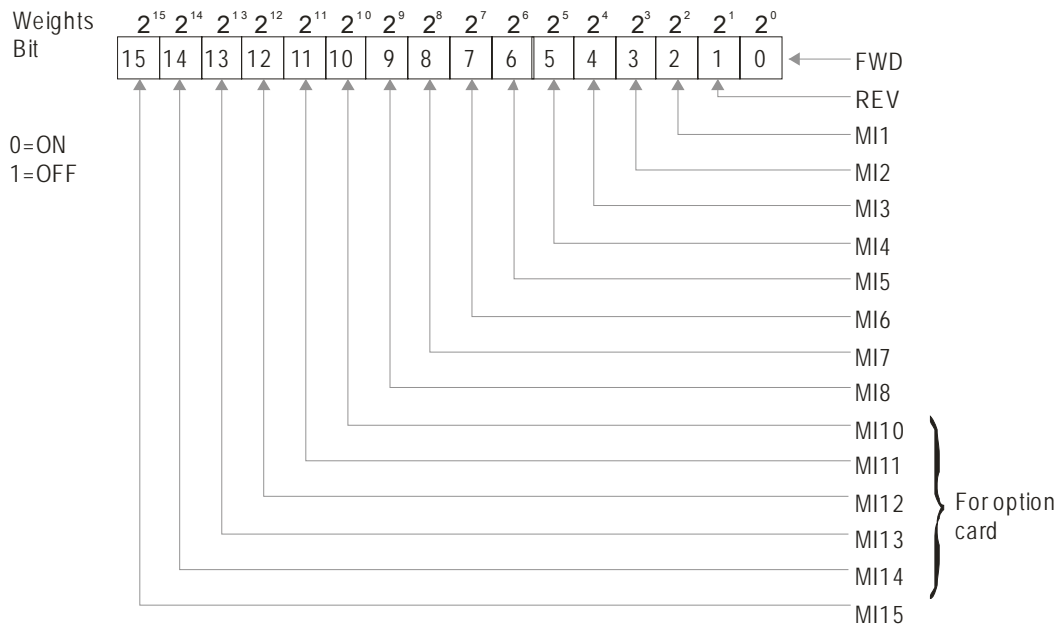
If Pr.02-51 displays 000Bh (Hex), i.e. the value is 11, and 1011 (binary). It means RY1, RY2 and MO1 are ON.



NOTE					
$2^7 = 128$	$2^6 = 64$	$2^3 = 8$			
$2^5 = 32$	$2^4 = 16$	$2^0 = 1$			
$2^2 = 4$	$2^1 = 2$				

02-52 Display External Output terminal occupied by PLC Factory Setting: Read only

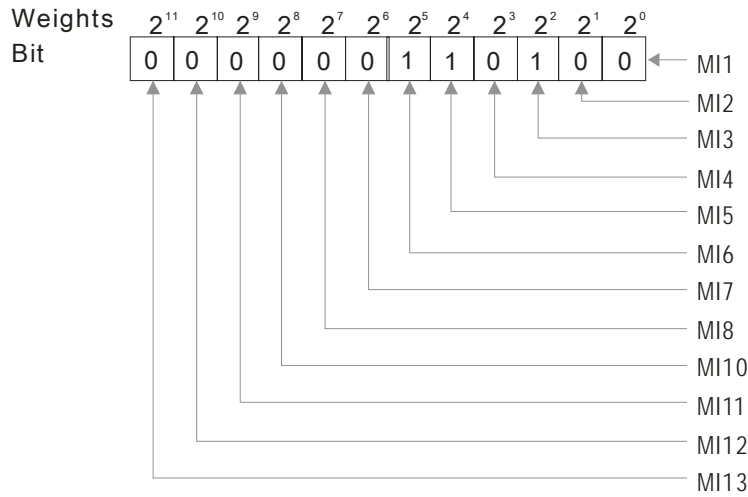
P.02-52 shows the external multi-function input terminal that used by PLC.



For Example:

When Pr.02-52 displays 0034h(hex) and switching to 110100 (binary), it means MI1, MI3 and MI4

are used by PLC.



0: not used by PLC

1: used by PLC

Displays

$$= \text{bit}5 \times 2^5 + \text{bit}4 \times 2^4 + \text{bit}2 \times 2^2$$

$$= 1 \times 2^5 + 1 \times 2^4 + 1 \times 2^2$$

$$= 32 + 16 + 4 = 52$$

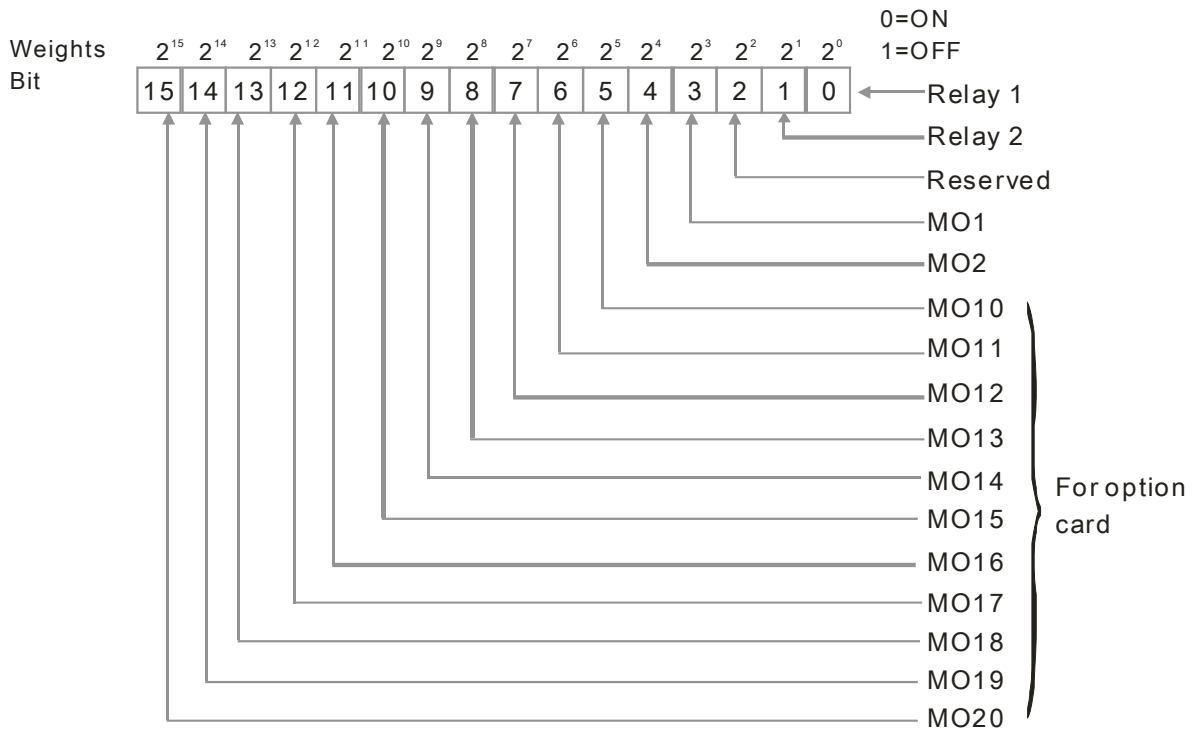
NOTE

$2^{14} = 16384$	$2^{13} = 8192$	$2^{12} = 4096$
$2^{11} = 2048$	$2^{10} = 1024$	$2^9 = 512$
$2^8 = 256$	$2^7 = 128$	$2^6 = 64$
$2^5 = 32$	$2^4 = 16$	$2^3 = 8$
$2^2 = 4$	$2^1 = 2$	$2^0 = 1$

02-53 Display Multi-function Output Terminal occupied by PLC

Factory Setting: Read only

P.02-53 shows the external multi-function output terminal that used by PLC.

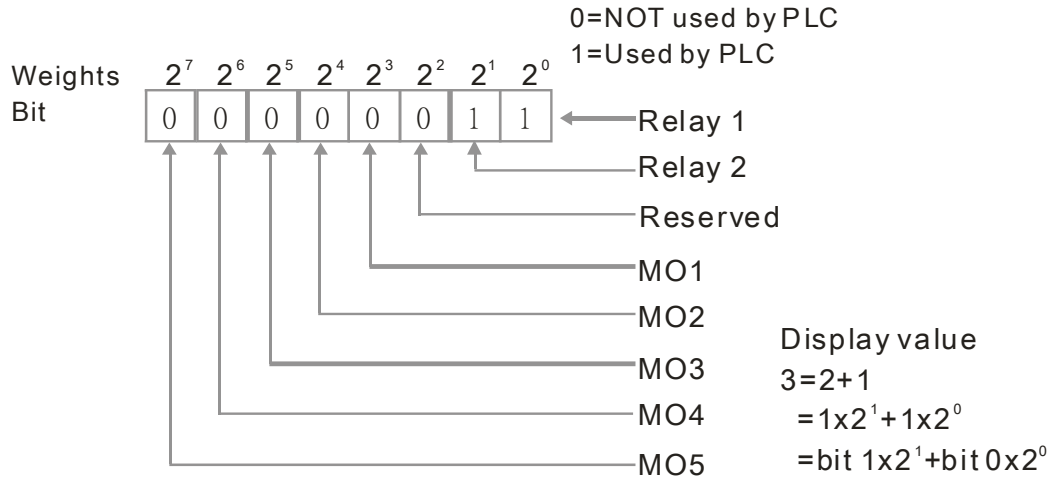


NOTE

$2^7 = 128$	$2^6 = 64$	
$2^5 = 32$	$2^4 = 16$	$2^3 = 8$
$2^2 = 4$	$2^1 = 2$	$2^0 = 1$

For Example:

If the value of Pr.02-53 displays 0003h (Hex), it means RY1 and RY2 are used by PLC.



02-54

Display the Frequency Command Executed by External Terminal

Factory Setting: Read only

Settings Read only

📖 When the source of frequency command comes from the external terminal, if Lv or Fault occurs at this time, the frequency command of the external terminal will be saved in this parameter.

02-55

Reserved

02-56 Release Brake CheckFactory Setting:
0.000

Settings 0.000~65.000 sec

📖 This parameter needs to work with function MI =55 Brake Release. This parameter is to measure the time interval difference between brake release delay time and brake release time.

↗ **02-57** FWD Brake Current

Factory setting: 0

Settings 0~150%

↗ **02-58** FWD Brake Frequency

Factory setting : 0.00

Settings 0.00~655.35Hz

- 📖 Pr02-32, Pr02-33, Pr02-34, Pr02-57 and Pr02-58 can be applied on setting up cranes. (Choose crane action #42 to set up multi-functional output Pr02-13, Pr02-14, Pr02-16, and Pr02-17)
- 📖 When output current of a drive is higher than the setting of Pr02-33 Pivot Point of the Current ($\geq 02-33$) and when output frequency is higher than the setting of Pr02-34 Pivot Point of the Frequency ($\geq 02-34$), choose #42 to set up Multi-functional output Pr02-13, Pr02-14, Pr02-16 and Pr002-17 after the delay time set at Pr02-32.
- 📖 When the Pivot Point of the Current 's setting $02-57 \neq 0$ and when the output current of the drive is lower than the setting of Pr02-57 ($< 02-57$), or when the output frequency is lower than the setting of Pr02-58 ($< 02-58$), the disable the setting #42 of the multi-functional output Pr02-13, Pr02-14, Pr02-16, Pr02-17
- 📖 When $Pr02-57 = 0$, the output current is lower than setting of Pr02-33 Pivot Point of the current ($< 02-33$) or when output frequency is lower than the setting of Pr02-58 ($< 02-58$), disable the setting of #42 of the multi-functional output Pr02-13, Pr02-14, Pr02-16, Pr02-17.

02-59 REV Release Current

Factory setting: 0

Settings 0~100%

02-60 REV Brake Current

Factory setting: 0

Settings 0~100%

02 - 61 REV Release Frequency


Factory setting: 0.00

Settings 0.00~600.00Hz

02 - 62 REV Brake Frequency

Factory setting: 0.00

Settings 0.00~600.00Hz

 See MO = 42 Crane Output and MO = 63 Advance Crane Output sequence diagrams.

02 - 63 Speed Area Band (Pr02-34)

Factory setting: 0.00

設定範圍 0.00~600.00Hz

02 - 64 LLACC Mode

Factory setting: 0

Settings 0: Disable; 1: Enable

02 - 65 LLACC Active Frequency

Factory setting: 0.00

Settings 0.00~600.00Hz

02 - 66 LLACC FWD Active Current

Factory setting: 0

Settings 0~100%

02 - 67 LLACC REV Active Current

Factory setting: 0

Settings 0~100%

02 - 68 LLACC Delay Time

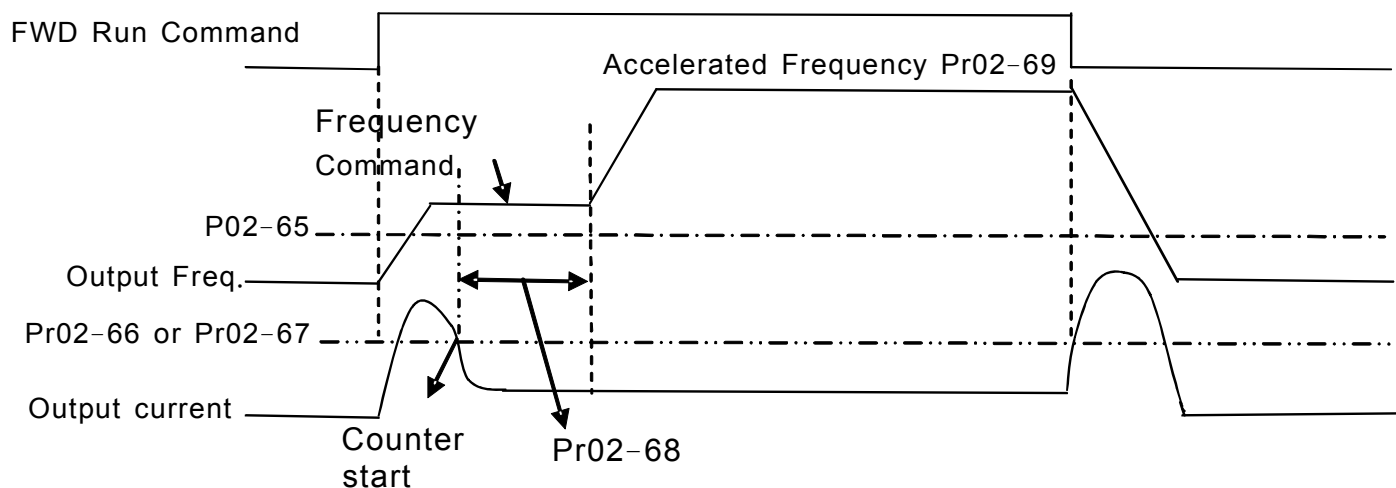
Factory setting:0.000

Settings 0.000~65.000 sec

02 - 69 LLACC Target Frequency

Factory setting:0.00

Settings 0.00~01.00 Hz



- 📖 Pr02-65 is to set the least action frequency of LLACC. When output frequency reaches frequency command (which is higher than Pr02-65), if the current level is lower than Pr02-66, the counter will start to count until the time set by Pr02-68. During counting, if the conditions above are met, the speed will increase to Pr02-69 ;
- 📖 During the counting, all conditions need to be met to enable LLACC, or it will be disabled until next start.
- 📖 In the setting of LLACC, if Pr02-69 is higher than Pr01-00 and Pr01-01, they are required to be modified, and 01-12 (1st ACC time) also needs to be recalculated.






03 Analog Input/Output Parameter

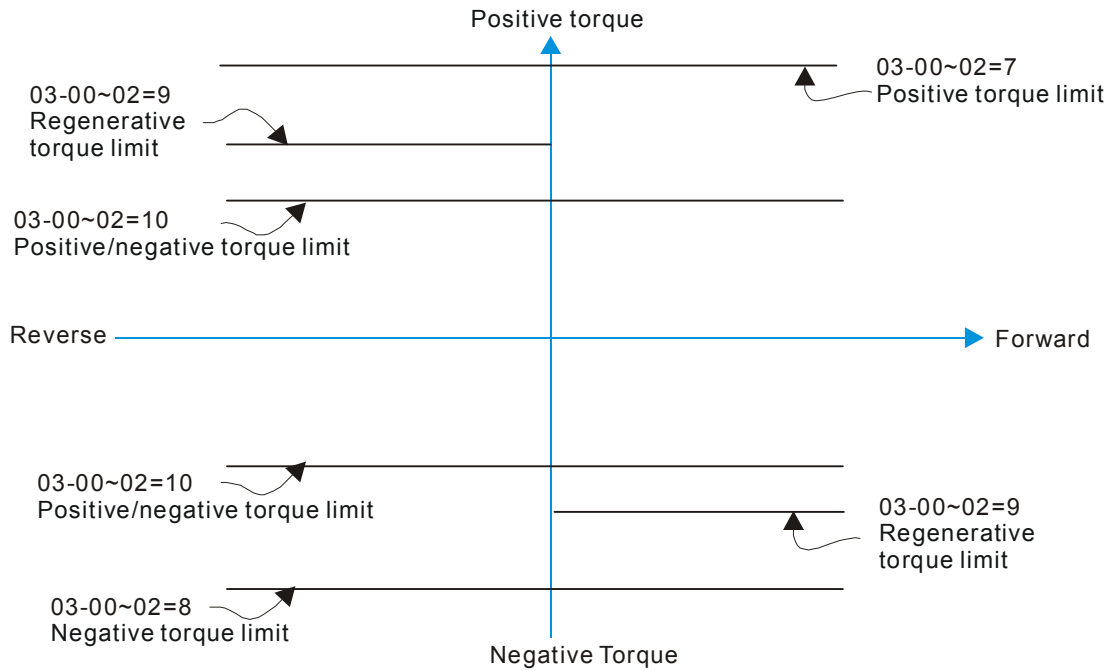
↗ This parameter can be set during operation.

↗ 03-00 Analog Input Selection (AVI)	Factory Setting: 1
↗ 03-01 Analog Input Selection (ACI)	Factory Setting: 0
↗ 03-02 Analog Input Selection (AUI)	Factory Setting: 0

Settings

- 0: No function
- 1: Frequency command (speed limit under torque control mode)
- 2: Torque command (torque limit under speed mode)
- 3: Torque compensation command
- 4: PID target value
- 5: PID feedback signal
- 6: PTC thermistor input value
- 7: Positive torque limit
- 8: Negative torque limit
- 9: Regenerative torque limit
- 10: Positive/negative torque limit
- 11: PT100 thermistor input value
- 12: Reserved
- 13: PID compensation value
- 14~17: Reserved

-  When use analog input as PID reference value, Pr00-20 must set 2(analog input).
 Setting method 1: Pr03-00~03-02 set 1 as PID reference input
 Setting method 2: Pr03-00~03-02 set 4 as PID reference input
 If the setting value 1 and set value 4 existed at the same time, AVI input has highest priority to become PID reference input.
-  When use analog input as PID compensation value, Pr08-16 must set 1(Source of PID compensation is analog input). The compensation value can be observed via Pr08-17.
-  When it is frequency command or TQC speed limit, the corresponding value for 0~±10V/4~20mA is 0 – max. output frequency(Pr.01-00)
-  When it is torque command or torque limit, the corresponding value for 0~±10V/4~20mA is 0 – max. output torque (Pr.11-27).
-  When it is torque compensation, the corresponding value for 0~±10V/4~20mA is 0 – rated torque.



When Pr.03-00~Pr.03-02 have the same setting, then the AVI will be the prioritized selection.

03-03 Analog Input Bias (AVI)

Factory Setting: 0

Settings -100.0~100.0%

It is used to set the corresponding AVI voltage of the external analog input 0.

03-04 Analog Input Bias (ACI)

Factory Setting: 0

Settings -100.0~100.0%

It is used to set the corresponding ACI voltage of the external analog input 0.

03-05 Analog Voltage Input Bias (AUI)

Factory Setting: 0

Settings -100.0~100.0%

It is used to set the corresponding AUI voltage of the external analog input 0.

The relation between external input voltage/current and setting frequency: 0~10V (4-20mA) corresponds to 0-60Hz.

03-06 Reserved

03-07 Positive/negative Bias Mode (AVI)

03-08 Positive/negative Bias Mode (ACI)

03-09 Positive/negative Bias Mode (AUI)

Factory Setting: 0

Settings 0: Zero bias

1: Lower than or equal to bias

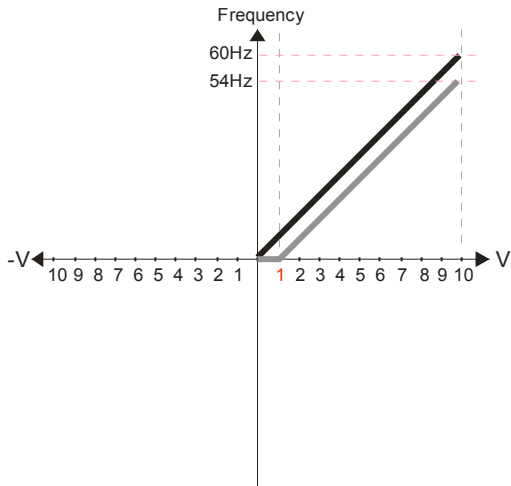
2: Greater than or equal to bias

3: The absolute value of the bias voltage while serving as the center

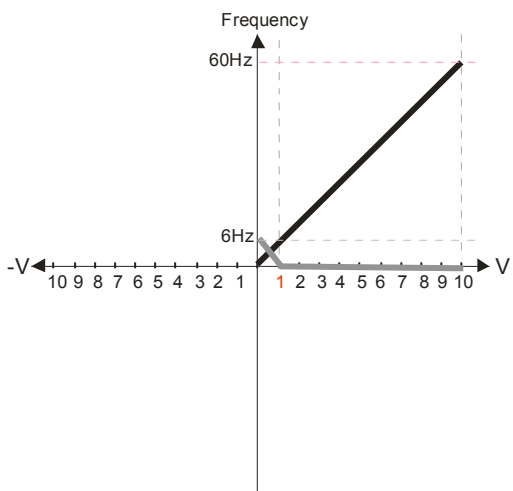
4: Serve bias as the center

In a noisy environment, it is advantageous to use negative bias to provide a noise margin. It is recommended NOT to use less than 1V to set the operation frequency.

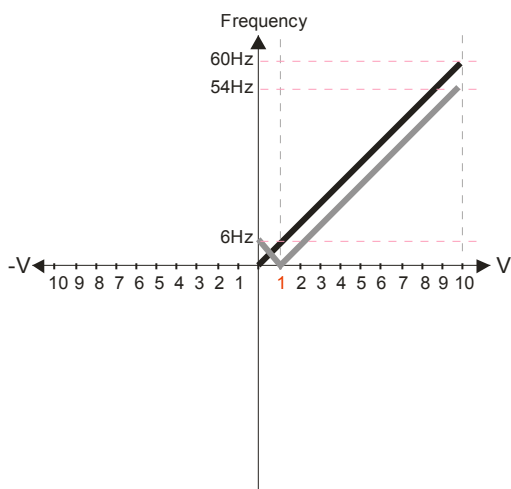
In the diagram below: Black color line: Frequency. Gray color line: Voltage



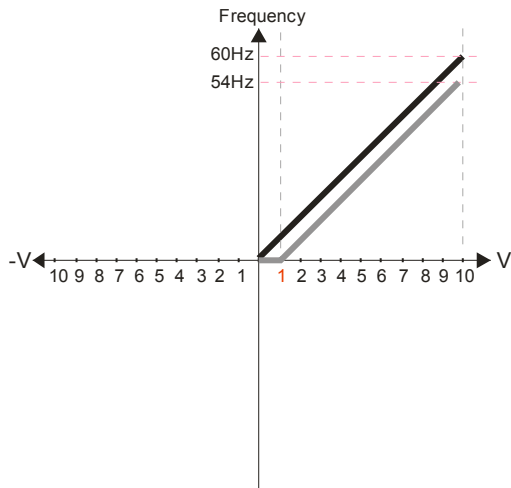
- Pr.03-03=10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
 - 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center
- Pr.03-10 (Analog Frequency Command for Reverse Run)
 - 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.
- Pr.03-11 Analog Input Gain (AVI)= 100%



- Pr.03-03=10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
 - 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center
- Pr.03-10 (Analog Frequency Command for Reverse Run)
 - 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.
- Pr.03-11 Analog Input Gain (AVI)=100%



- Pr.03-03=10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
 - 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center
- Pr.03-10 (Analog Frequency Command for Reverse Run)
 - 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.
- Pr.03-11 Analog Input Gain (AVI) = 100%



Pr.03-03=10%

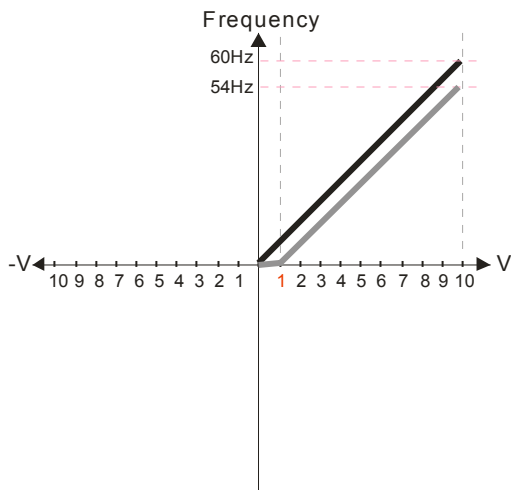
Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.03-11 Analog Input Gain (AVI) = 100%



Pr.03-03=10%

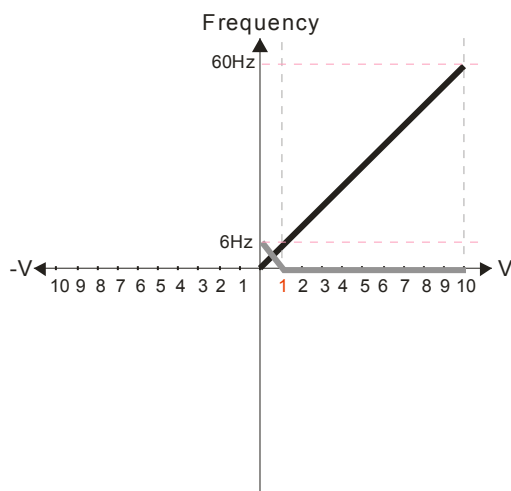
Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.03-11 Analog Input Gain (AVI)= 100%



Pr.03-03=10%

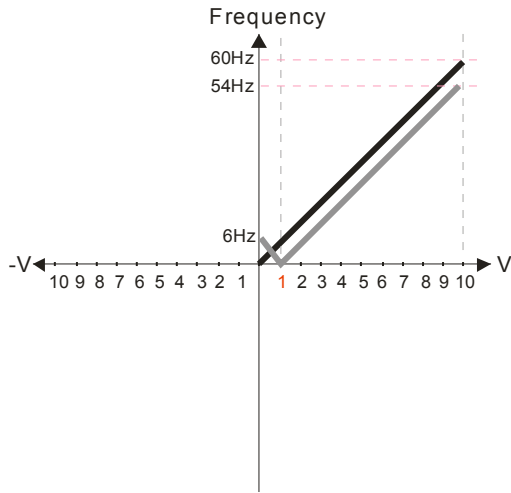
Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.03-11 Analog Input Gain (AVI)= 100%



Pr.03-03=10%

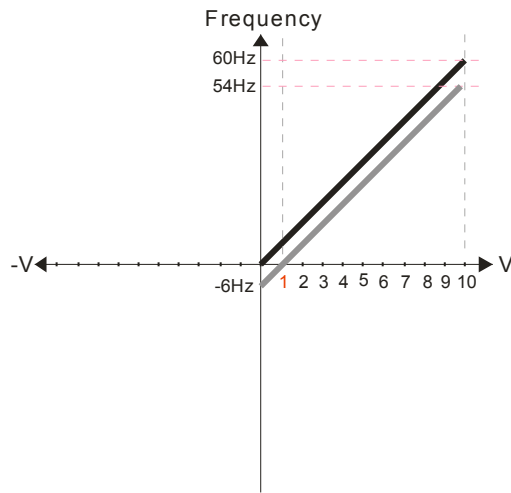
Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.03-11 Analog Input Gain (AVI) = 100%



Pr.03-03=10%

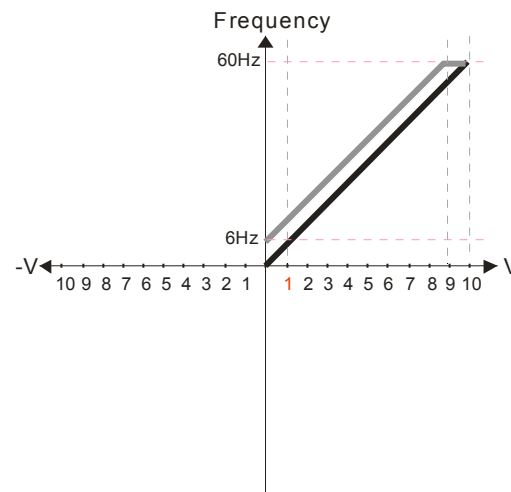
Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.03-11 Analog Input Gain (AVI) = 100%



Pr.03-03=-10%

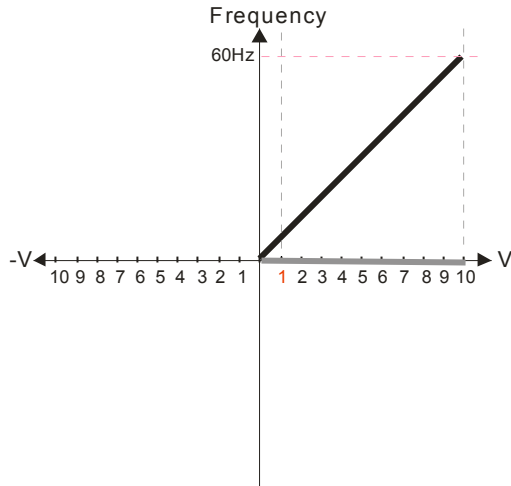
Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

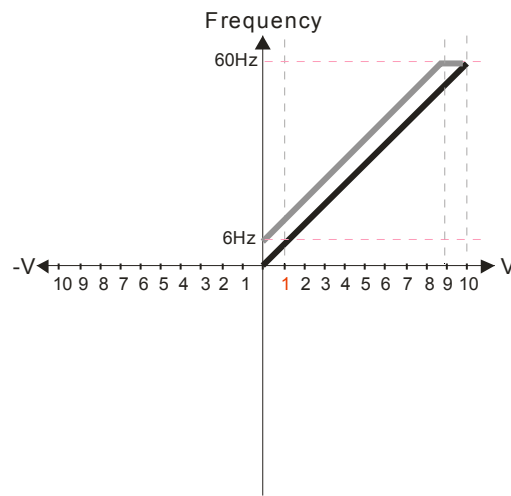
Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

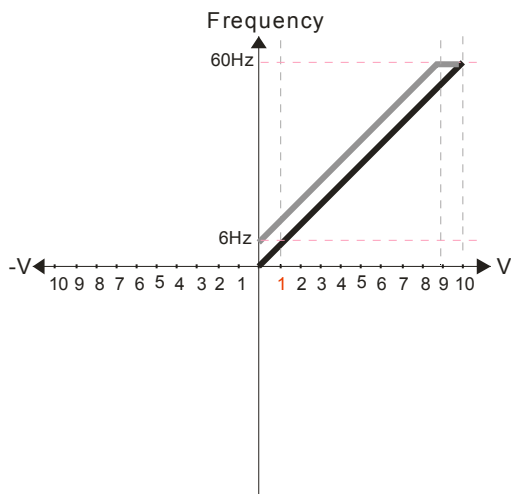
Pr.03-11 Analog Input Gain (AVI)= 100%



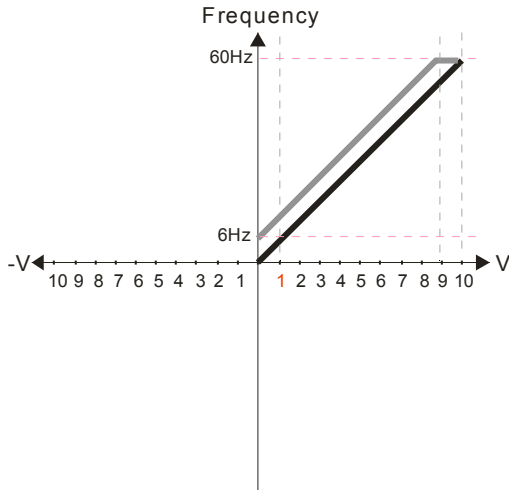
- Pr.03-03=-10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
 - 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center
- Pr.03-10 (Analog Frequency Command for Reverse Run)
 - 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.
- Pr.03-11 Analog Input Gain (AVI)= 100%



- Pr.03-03=-10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
 - 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center
- Pr.03-10 (Analog Frequency Command for Reverse Run)
 - 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.
- Pr.03-11 Analog Input Gain (AVI) = 100%



- Pr.03-03=-10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
 - 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center
- Pr.03-10 (Analog Frequency Command for Reverse Run)
 - 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.
- Pr.03-11 Analog Input Gain (AVI) = 100%



Pr.03-03=-10%

Pr.03-07~03-09 (Positive/Negative Bias Mode)

0: No bias

1: Lower than or equal to bias

2: Greater than or equal to bias

3: The absolute value of the bias voltage while serving as the center

4: Serve bias as the center

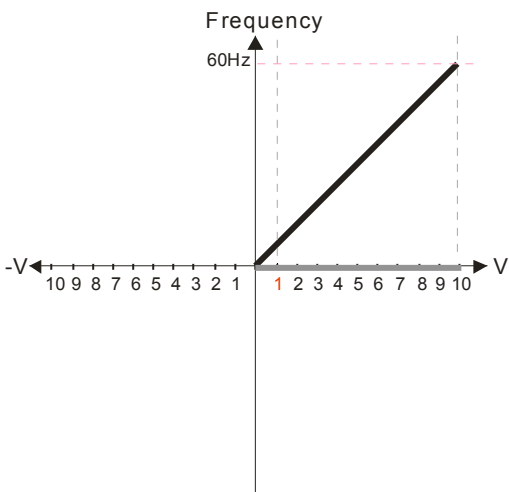
Pr.03-10 (Analog Frequency Command for Reverse Run)

0: Negative frequency is not valid.

Forward and reverse run is controlled by digital keypad or external terminal.

1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.03-11 Analog Input Gain (AVI)= 100%



Pr.03-03=-10%

Pr.03-07~03-09 (Positive/Negative Bias Mode)

0: No bias

1: Lower than or equal to bias

2: Greater than or equal to bias

3: The absolute value of the bias voltage while serving as the center

4: Serve bias as the center

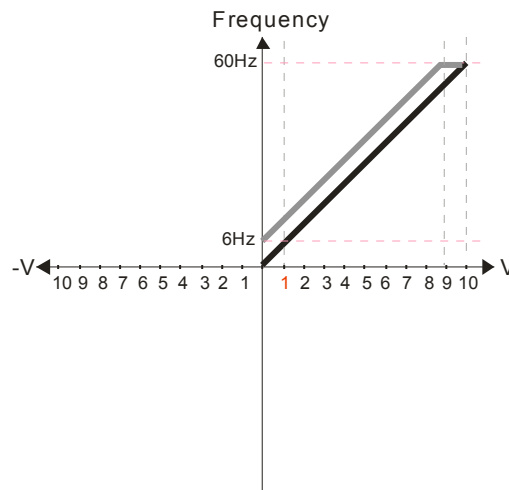
Pr.03-10 (Analog Frequency Command for Reverse Run)

0: Negative frequency is not valid.

Forward and reverse run is controlled by digital keypad or external terminal.

1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.03-11 Analog Input Gain (AVI)= 100%



Pr.03-03=-10%

Pr.03-07~03-09 (Positive/Negative Bias Mode)

0: No bias

1: Lower than or equal to bias

2: Greater than or equal to bias

3: The absolute value of the bias voltage while serving as the center

4: Serve bias as the center

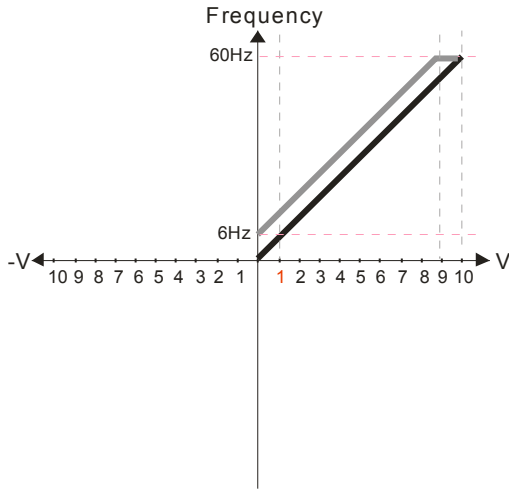
Pr.03-10 (Analog Frequency Command for Reverse Run)

0: Negative frequency is not valid.

Forward and reverse run is controlled by digital keypad or external terminal.

1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

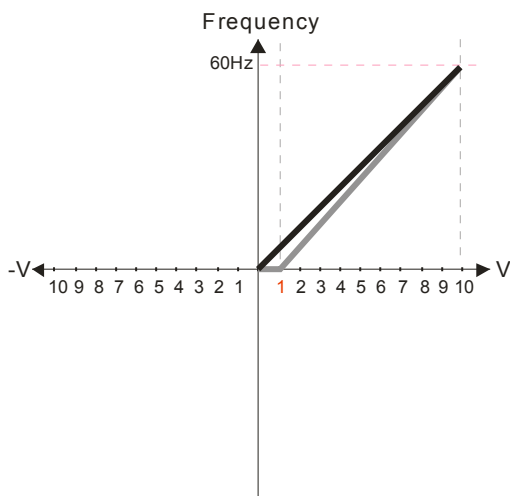
Pr.03-11 Analog Input Gain (AVI) = 100%



- Pr.03-03=-10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
- 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center

- Pr.03-10 (Analog Frequency Command for Reverse Run)
- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

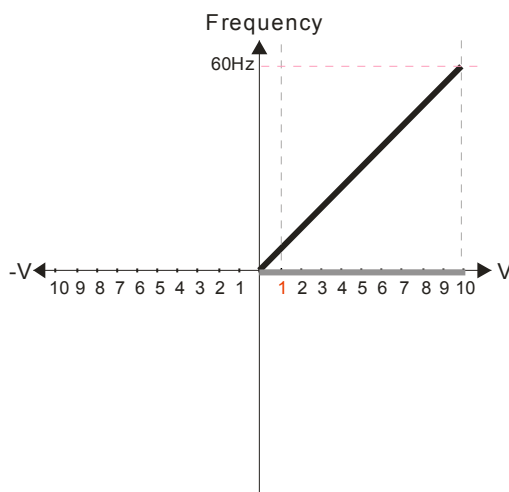
Pr.03-11 Analog Input Gain (AVI) = 100%



- Pr.03-03=-10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
- 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center

- Pr.03-10 (Analog Frequency Command for Reverse Run)
- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

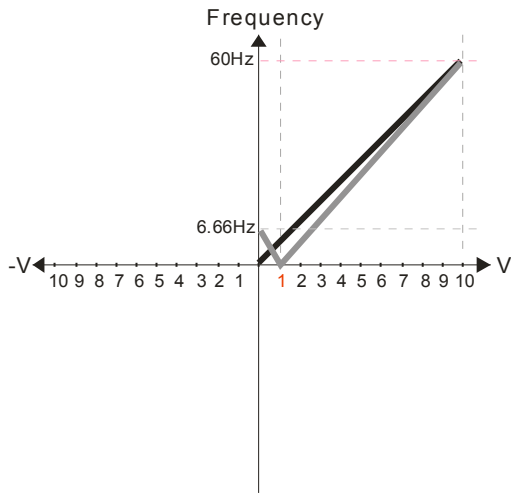
Pr.03-11 Analog Input Gain (AVI)= 111.1%
10/9=111.1%



- Pr.03-03=10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
- 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center

- Pr.03-10 (Analog Frequency Command for Reverse Run)
- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.03-11 Analog Input Gain (AVI)=111.1%
10/9 =111.1%



Pr.03-03=10%

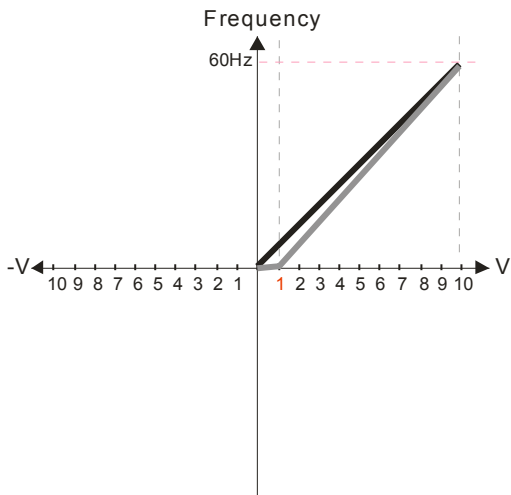
Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.03-11 Analog Input Gain (AVI) = 111.1%
 $10/9 = 111.1\%$



Pr.03-03=10%

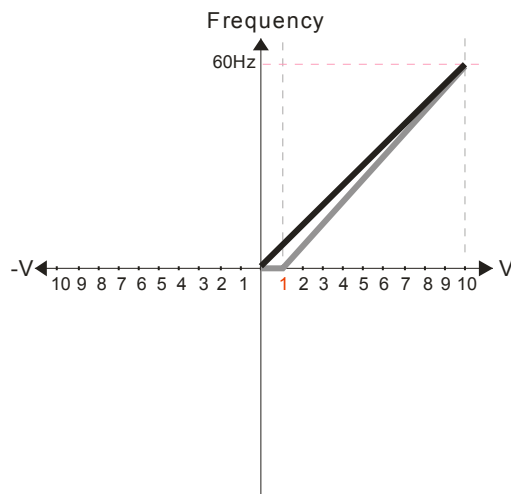
Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.03-11 Analog Input Gain (AVI) = 111.1%
 $10/9 = 111.1\%$



Pr.03-03=10%

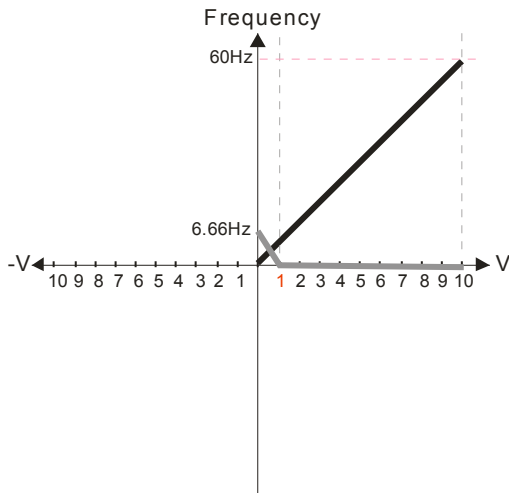
Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr03-11 Analog Input Gain (AVI) = 111.1%
 $10/9 = 111.1\%$



Pr.03-03=10%

Pr.03-07~03-09 (Positive/Negative Bias Mode)

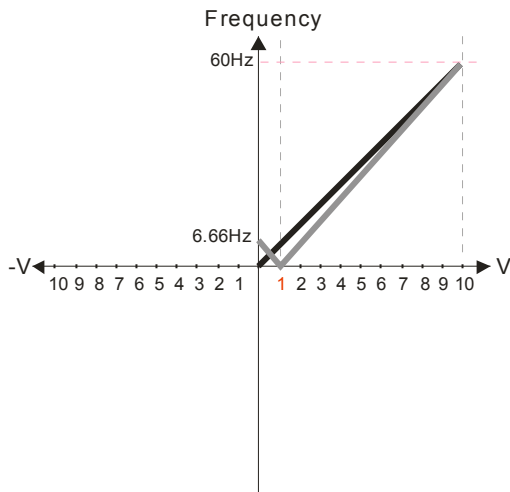
- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr03-11 Analog Input Gain (AVI) = 111.1%

$$10/9 = 111.1\%$$



Pr.03-03=10%

Pr.03-07~03-09 (Positive/Negative Bias Mode)

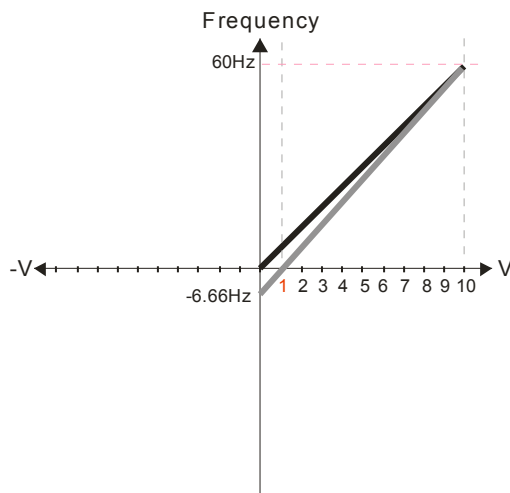
- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr03-11 Analog Input Gain (AVI) = 111.1%

$$10/9 = 111.1\%$$



Pr.03-03=10%

Pr.03-07~03-09 (Positive/Negative Bias Mode)

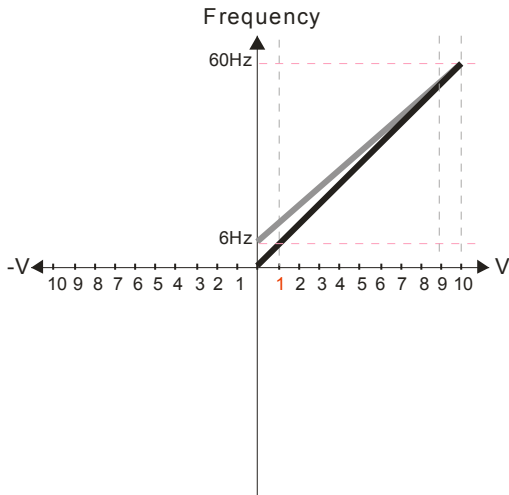
- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr03-11 Analog Input Gain (AVI) = 100%

$$10/9 = 111.1\%$$



Pr.03-07~03-09 (Positive/Negative Bias Mode)

0: No bias

- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

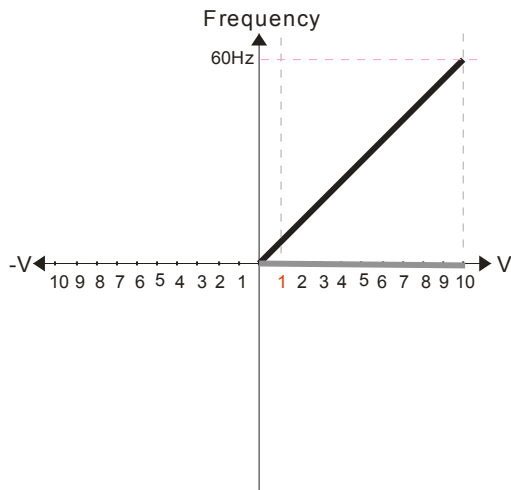
0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.

- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Calculate the bias: $\frac{60-6\text{Hz}}{10\text{V}} = \frac{6-0\text{Hz}}{\text{XV}}$ $\text{XV} = \frac{10}{9} = 1.11\text{V}$

$\therefore \text{Pr.03-03} = \frac{1.11}{10} \times 100\%$

Calculate the gain: $\text{Pr.03-11} = \frac{10\text{V}}{11.1\text{V}} \times 100\% = 90.0\%$



Pr.03-07~03-09 (Positive/Negative Bias Mode)

0: No bias

- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

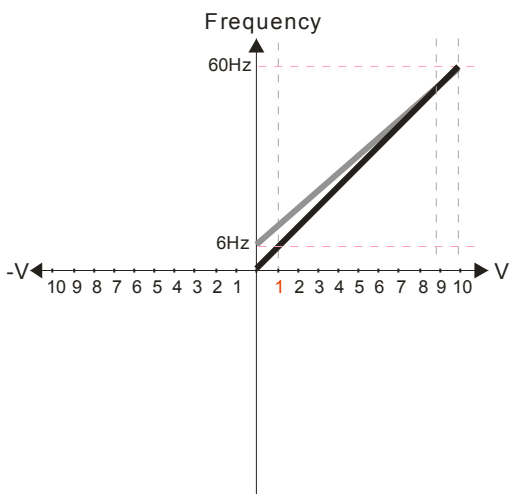
0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.

- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Calculate the bias: $\frac{60-6\text{Hz}}{10\text{V}} = \frac{6-0\text{Hz}}{\text{XV}}$ $\text{XV} = \frac{10}{9} = 1.11\text{V}$

$\therefore \text{Pr.03-03} = \frac{1.11}{10} \times 100\%$

Calculate the gain: $\text{Pr.03-11} = \frac{10\text{V}}{11.1\text{V}} \times 100\% = 90.0\%$



Pr.03-07~03-09 (Positive/Negative Bias Mode)

0: No bias

- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

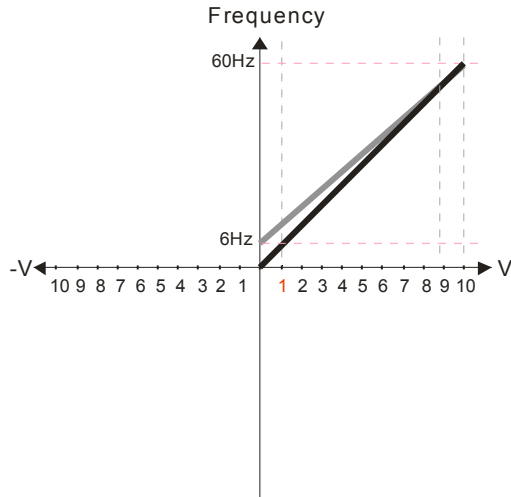
0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.

- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Calculate the bias: $\frac{60-6\text{Hz}}{10\text{V}} = \frac{6-0\text{Hz}}{\text{XV}}$ $\text{XV} = \frac{10}{9} = 1.11\text{V}$

$\therefore \text{Pr.03-03} = \frac{1.11}{10} \times 100\%$

Calculate the gain: $\text{Pr.03-11} = \frac{10\text{V}}{11.1\text{V}} \times 100\% = 90.0\%$



Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

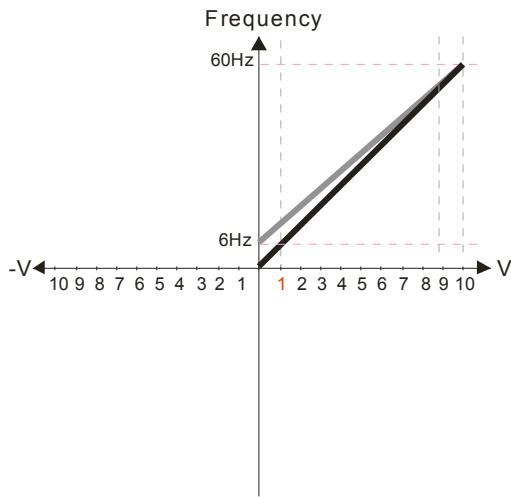
Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Calculate the bias: $\frac{60-6\text{Hz}}{10\text{V}} = \frac{6-0\text{Hz}}{X\text{V}}$ $X\text{V} = \frac{10}{9} = 1.11\text{V}$

$\therefore \text{Pr.03-03} = \frac{1.11}{10} \times 100\%$

Calculate the gain: $\text{Pr.03-11} = \frac{10\text{V}}{11.1\text{V}} \times 100\% = 90.0\%$



Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

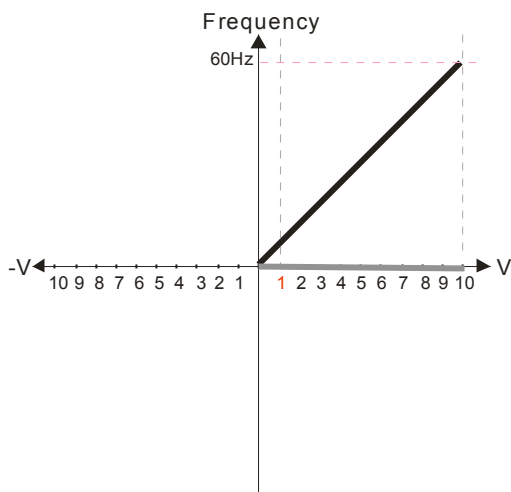
Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Calculate the bias: $\frac{60-6\text{Hz}}{10\text{V}} = \frac{6-0\text{Hz}}{X\text{V}} \Rightarrow X\text{V} = \frac{10}{9} = 1.11\text{V}$

$\therefore \text{Pr.03-03} = \frac{1.11}{10} \times 100\%$

Calculate the gain: $\text{Pr.03-11} = \frac{10\text{V}}{11.1\text{V}} \times 100\% = 90.0\%$



Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

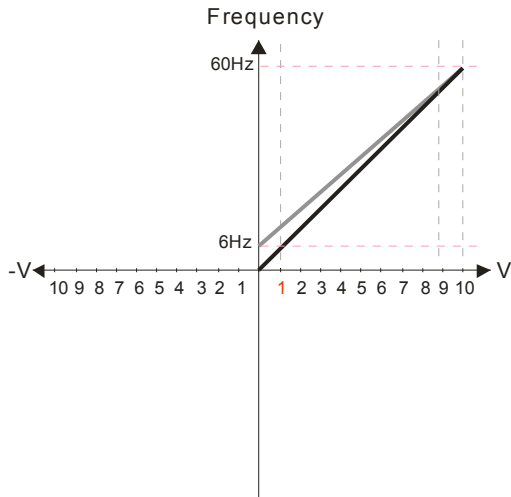
Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Calculate the bias: $\frac{60-6\text{Hz}}{10\text{V}} = \frac{6-0\text{Hz}}{X\text{V}} \Rightarrow X\text{V} = \frac{10}{9} = 1.11\text{V}$

$\therefore \text{Pr.03-03} = \frac{1.11}{10} \times 100\%$

Calculate the gain: $\text{Pr.03-11} = \frac{10\text{V}}{11.1\text{V}} \times 100\% = 90.0\%$



Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

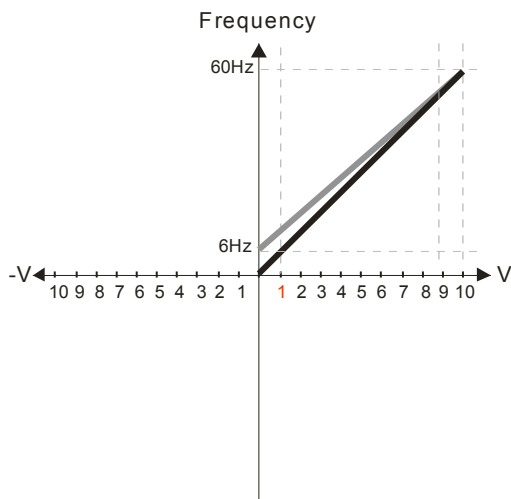
Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

$$\text{Calculate the bias: } \frac{60-6\text{Hz}}{10\text{V}} = \frac{6-0\text{Hz}}{X\text{V}} \Rightarrow X\text{V} = \frac{10}{9} = 1.11\text{V}$$

$$\therefore \text{Pr.03-03} = \frac{1.11}{10} \times 100\%$$

$$\text{Calculate the gain: Pr.03-11} = \frac{10\text{V}}{11.1\text{V}} \times 100\% = 90.0\%$$



Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

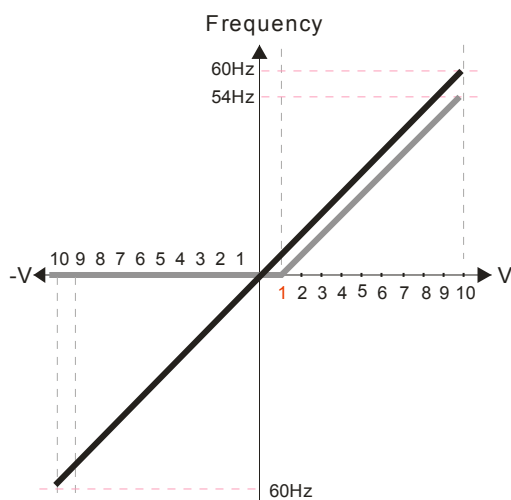
Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

$$\text{Calculate the bias: } \frac{60-6\text{Hz}}{10\text{V}} = \frac{6-0\text{Hz}}{X\text{V}} \Rightarrow X\text{V} = \frac{10}{9} = 1.11\text{V}$$

$$\therefore \text{Pr.03-03} = \frac{1.11}{10} \times 100\%$$

$$\text{Calculate the gain: Pr.03-11} = \frac{10\text{V}}{11.1\text{V}} \times 100\% = 90.0\%$$



Pr.00-21=0 (Digital keypad control and d run in FWD direction)

Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%

Pr.03-07~03-09 (Positive/Negative Bias Mode)

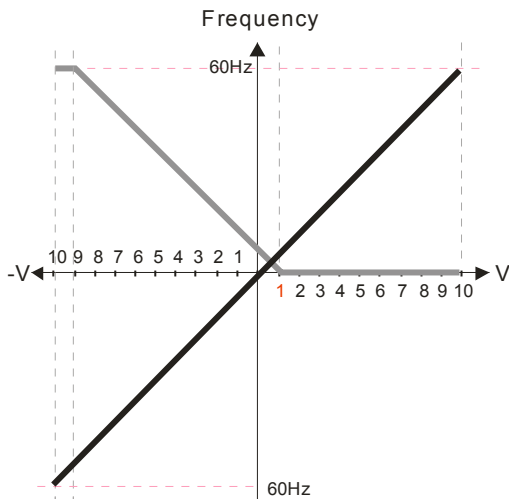
- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.00-13 Analog Positive Input Gain (AUI)= 100%

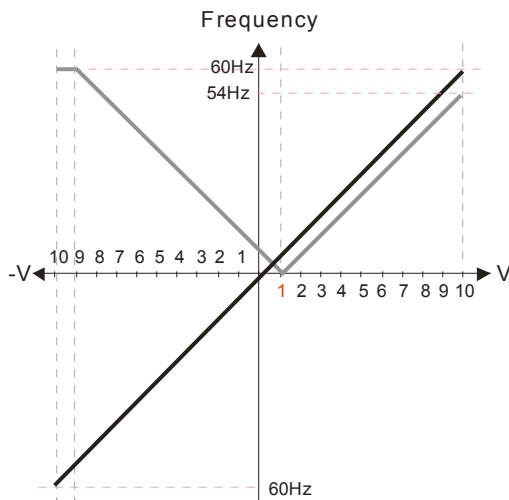
Pr.03-14 Analog Negative Input Gain (AUI)= 100%



- Pr.00-21=0 (Digital keypad control and d run in FWD direction)
- Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
 - 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center

- Pr.03-10 (Analog Frequency Command for Reverse Run)
 - 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Neagative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external teriminal control.

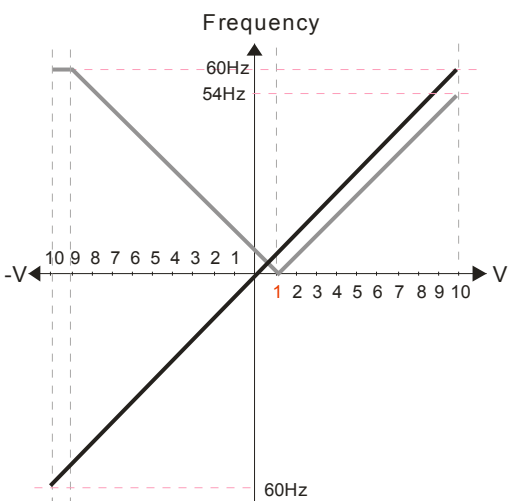
Pr.00-13 Analog Positive Input Gain (AUI)= 100%
 Pr.03-14 Analog Negative Input Gain (AUI)= 100%



- Pr.00-21=0 (Digital keypad control and d run in FWD direction)
- Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
 - 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center

- Pr.03-10 (Analog Frequency Command for Reverse Run)
 - 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Neagative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external teriminal control.

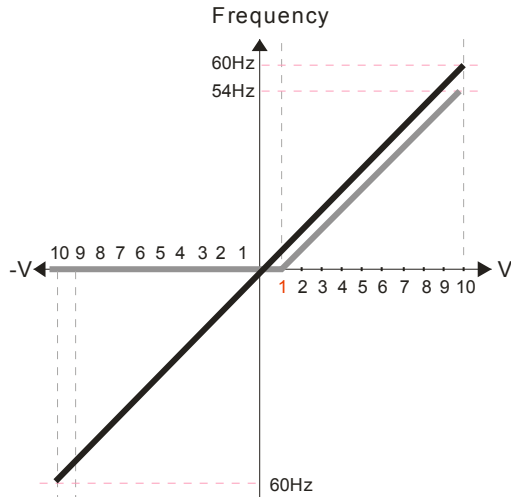
Pr.00-13 Analog Positive Input Gain (AUI)= 100%
 Pr.03-14 Analog Negative Input Gain (AUI)= 100%



- Pr.00-21=0 (Digital keypad control and d run in FWD direction)
- Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
 - 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center

- Pr.03-10 (Analog Frequency Command for Reverse Run)
 - 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Neagative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external teriminal control.

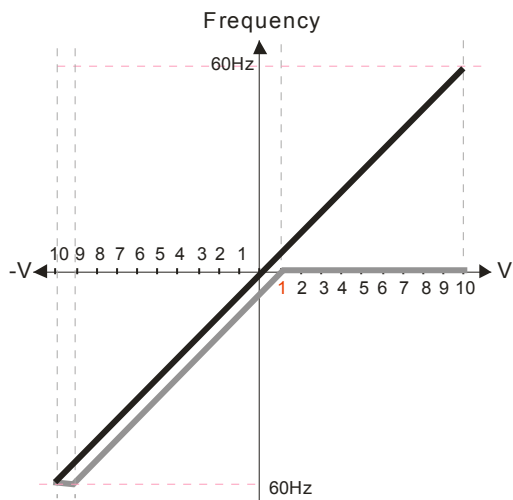
Pr.00-13 Analog Positive Input Gain (AUI)= 100%
 Pr.03-14 Analog Negative Input Gain (AUI)= 100%



Pr.00-21=0 (Digital keypad control and run in FWD direction)
 Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%
 Pr.03-07~03-09 (Positive/Negative Bias Mode)
 0: No bias
 1: Lower than or equal to bias
 2: Greater than or equal to bias
 3: The absolute value of the bias voltage while serving as the center
 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)
 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

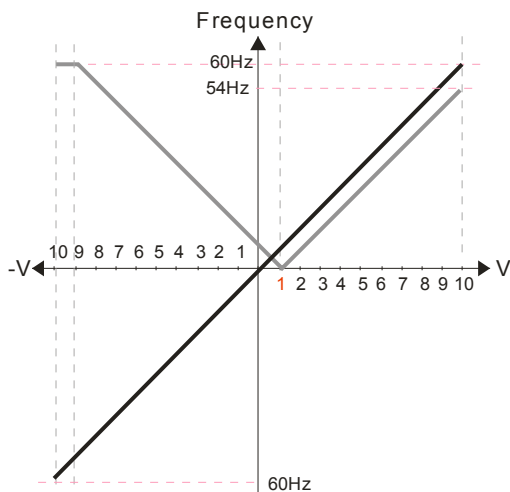
Pr.00-13 Analog Positive Input Gain (AUI)= 100%
 Pr.03-14 Analog Negative Input Gain (AUI)= 100%



Pr.00-21=0 (Digital keypad control and run in FWD direction)
 Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%
 Pr.03-07~03-09 (Positive/Negative Bias Mode)
 0: No bias
 1: Lower than or equal to bias
 2: Greater than or equal to bias
 3: The absolute value of the bias voltage while serving as the center
 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)
 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

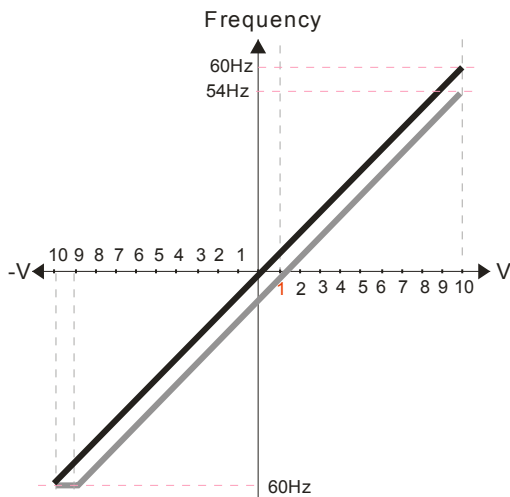
Pr.00-13 Analog Positive Input Gain (AUI)= 100%
 Pr.03-14 Analog Negative Input Gain (AUI)= 100%



Pr.00-21=0 (Digital keypad control and run in FWD direction)
 Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%
 Pr.03-07~03-09 (Positive/Negative Bias Mode)
 0: No bias
 1: Lower than or equal to bias
 2: Greater than or equal to bias
 3: The absolute value of the bias voltage while serving as the center
 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)
 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

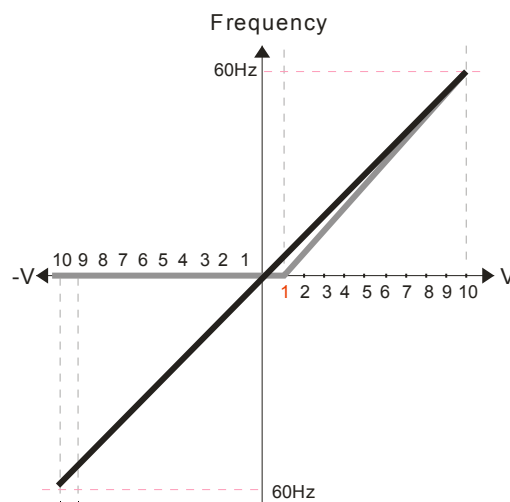
Pr.00-13 Analog Positive Input Gain (AUI)= 100%
 Pr.03-14 Analog Negative Input Gain (AUI)= 100%



- Pr.00-21=0 (Digital keypad control and run in FWD direction)
 Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%
 Pr.03-07~03-09 (Positive/Negative Bias Mode)
- 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center

- Pr.03-10 (Analog Frequency Command for Reverse Run)
- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

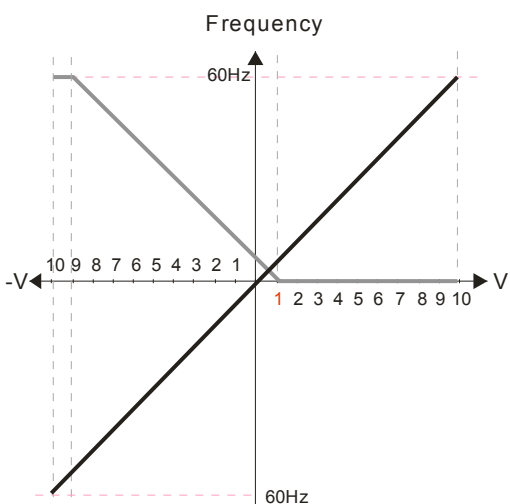
Pr.00-13 Analog Positive Input Gain (AUI)= 100%
 Pr.03-14 Analog Negative Input Gain (AUI)= 100%



- Pr.00-21=0 (Digital keypad control and run in FWD direction)
 Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%
 Pr.03-07~03-09 (Positive/Negative Bias Mode)
- 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center

- Pr.03-10 (Analog Frequency Command for Reverse Run)
- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

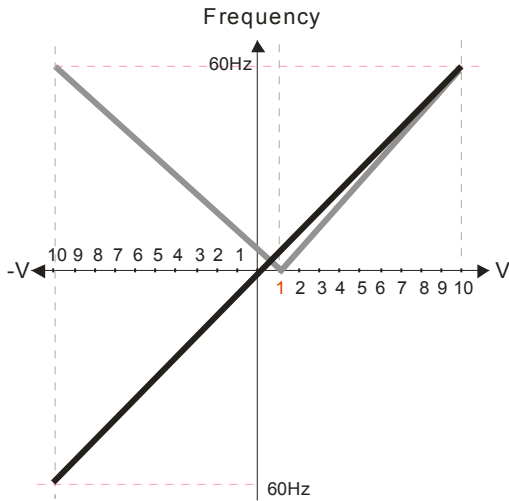
Pr.00-13 Analog Positive Input Gain (AUI)= 111.1%
 $(10/9) * 100\% = 111.1\%$
 Pr.00-14 Analog Negative Input Gain (AUI) = 100%



- Pr.00-21=0 (Digital keypad control and run in FWD direction)
 Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%
 Pr.03-07~03-09 (Positive/Negative Bias Mode)
- 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center

- Pr.03-10 (Analog Frequency Command for Reverse Run)
- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.00-13 Analog Positive Input Gain (AUI)= 111.1%
 $(10/9) * 100\% = 111.1\%$
 Pr.00-14 Analog Negative Input Gain (AUI) = 100%



Pr.00-21=0 (Digital keypad control and run in FWD direction)

Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%

Pr.03-07~03-09 (Positive/Negative Bias Mode)

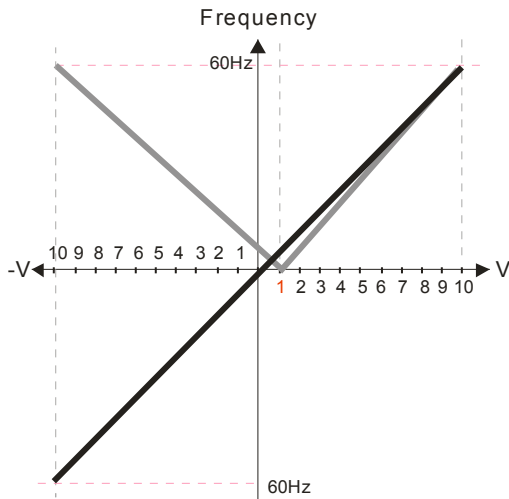
- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.00-13 Analog Positive Input Gain (AUI)= 111.1%
 $(10/9) * 100\% = 111.1\%$

Pr.00-14 Analog Negative Input Gain (AUI) = 100%



Pr.00-21=0 (Digital keypad control and run in FWD direction)

Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%

Pr.03-07~03-09 (Positive/Negative Bias Mode)

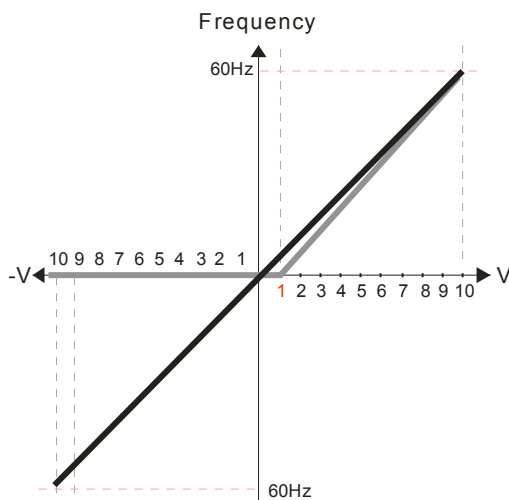
- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.00-13 Analog Positive Input Gain (AUI)= 111.1%
 $(10/9) * 100\% = 111.1\%$

Pr.00-14 Analog Negative Input Gain (AUI) = 100%



Pr.00-21=0 (Digital keypad control and run in FWD direction)

Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%

Pr.03-07~03-09 (Positive/Negative Bias Mode)

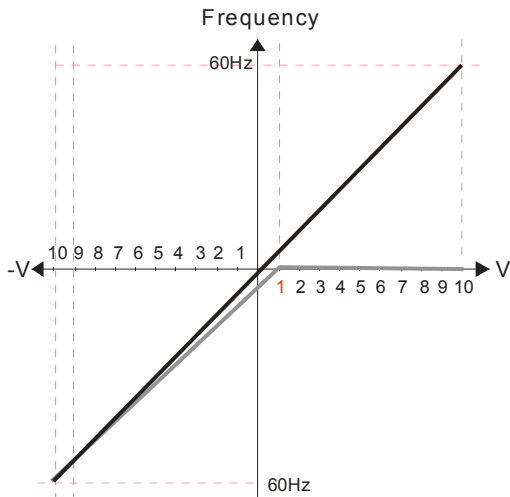
- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
- 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.00-13 Analog Positive Input Gain (AUI)= 111.1%
 $(10/9) * 100\% = 111.1\%$

Pr.00-14 Analog Negative Input Gain (AUI) = 90.9%
 $(10/11) * 100\% = 90.9\%$



Pr.00-21=0 (Digital keypad control and run in FWD direction)

Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%

Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.

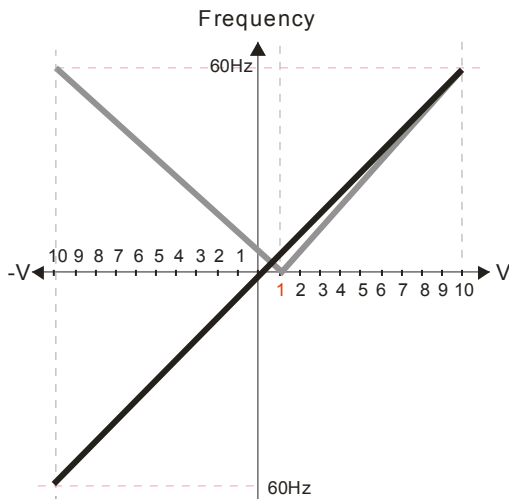
1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.00-13 Analog Positive Input Gain (AUI)= 111.1%

$$(10/9) * 100\% = 111.1\%$$

Pr.00-14 Analog Negative Input Gain (AUI) = 90.9%

$$(10/11) * 100\% = 90.9\%$$



Pr.00-21=0 (Digital keypad control and run in FWD direction)

Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%

Pr.03-07~03-09 (Positive/Negative Bias Mode)

- 0: No bias
- 1: Lower than or equal to bias
- 2: Greater than or equal to bias
- 3: The absolute value of the bias voltage while serving as the center
- 4: Serve bias as the center

Pr.03-10 (Analog Frequency Command for Reverse Run)

0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.

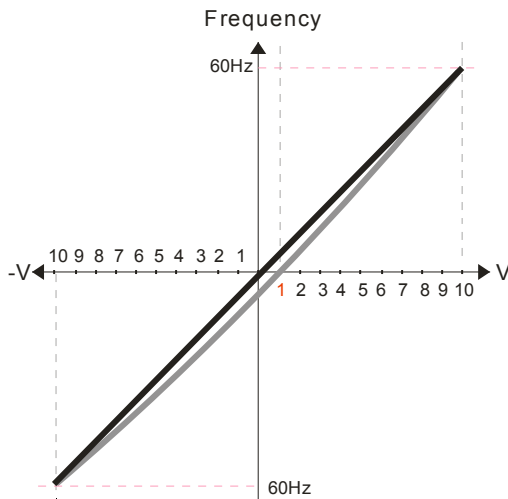
1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.

Pr.00-13 Analog Positive Input Gain (AUI)= 111.1%

$$(10/9) * 100\% = 111.1\%$$

Pr.00-14 Analog Negative Input Gain (AUI) = 90.9%

$$(10/11) * 100\% = 90.9\%$$



- Pr.00-21=0 (Digital keypad control and run in FWD direction)
- Pr.03-05 Analog Positive Voltage Input Bias (AUI) = 10%
- Pr.03-07~03-09 (Positive/Negative Bias Mode)
 - 0: No bias
 - 1: Lower than or equal to bias
 - 2: Greater than or equal to bias
 - 3: The absolute value of the bias voltage while serving as the center
 - 4: Serve bias as the center
- Pr.03-10 (Analog Frequency Command for Reverse Run)
 - 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Direction can not be switched by digital keypad or external terminal control.
- Pr.00-13 Analog Positive Input Gain (AUI)= 111.1%
 $(10/9) * 100\% = 111.1\%$
- Pr.00-14 Analog Negative Input Gain (AUI) = 90.9%
 $(10/11) * 100\% = 90.9\%$

➤ **03-10** Analog Frequency Command for Reverse Run

Factory Setting: 0

- Settings
- 0: Negative frequency is not valid. Forward and reverse run is controlled by digital keypad or external terminal.
 - 1: Negative frequency is valid. Positive frequency = forward run; negative frequency = reverse run. Run direction can not be switched by digital keypad or the external terminal control.

📖 Parameter 03-10 is used to enable reverse run command when a negative frequency (negative bias and gain) is input to AVI or ACI analog signal input.

➤ **03-11** Analog Input Gain (AVI)

➤ **03-12** Analog Input Gain (ACI)

➤ **03-13** Analog Positive Input Gain (AUI)

➤ **03-14** Analog Negative Input Gain (AUI)

Factory Setting: 100.0

Settings -500.0~500.0%

📖 Parameters 03-03 to 03-14 are used when the source of frequency command is the analog voltage/current signal.

➤ **03-15** Analog Input Filter Time (AVI)

➤ **03-16** Analog Input Filter Time (ACI)

➤ **03-17** Analog Input Filter Time (AUI)

Factory Setting: 0.01

Settings 0.00~20.00 sec

📖 These input delays can be used to filter noisy analog signal.

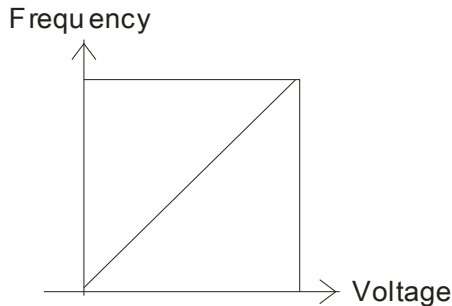
📖 When the setting of the time constant is too large, the control will be stable but the control response will be slow. When the setting of time constant is too small, the control response will be faster but the control may be unstable. To find the optimal setting, please adjust the setting according to the control stable or response status.

➤ **03-18** Addition Function of the Analog Input

Factory Setting: 0

Settings 0: Disable (AVI, ACI, AUI)
1: Enable

📖 When Pr.03-18 is set to 0 and the analog input setting is the same, the priority for AVI, ACI and AUI are AVI>ACI>AUI.



$$F_{\text{command}} = [(a_y - \text{bias}) * \text{gain}] * \frac{F_{\text{max}}(01-00)}{10\text{V or }16\text{mA}}$$

F_{command}: the corresponding frequency for 10V or 20mA
 a_y: 10 or 16mA
 bias: Pr.03-03, Pr. 03-04, Pr.03-05
 gain: Pr.03-11, Pr.03-12, Pr.03-13, Pr.03-14

➤ **03-19** Treatment to 4-20mA Analog Input Signal Loss

Factory Setting: 0

Settings 0: Disable
1: Continue operation at the last frequency
2: Decelerate to stop
3: Stop immediately and display ACE

- 📖 This parameter determines the behavior when 4~20mA signal is loss, when AVIc(Pr.03-28=2) or ACIc (03-29=0).
- 📖 When Pr.03-28 is not set to 2, it means the voltage input to AVI terminal is 0-10V or 0-20mA. At this moment, Pr.03-19 will be invalid.
- 📖 When Pr.03-29 is set to 1, it means the voltage input to ACI terminal is for 0-10V. At this moment, Pr.03-19 will be invalid.
- 📖 When setting is 1 or 2, it will display warning code “AnL” on the keypad. It will be blinking until the loss of the ACI signal is recovered or drive is stop.

➤ **03-20** Multi-function Output 1 (AFM1)

Factory Setting: 0

➤ **03-23** Multi-function Output 2 (AFM2)

Factory Setting: 0

Settings 0~23

Function Chart

Settings	Functions	Descriptions
0	Output frequency (Hz)	Max. frequency Pr.01-00 is regarded as 100%.
1	Frequency command (Hz)	Max. frequency Pr.01-00 is regarded as 100%.
2	Motor speed (Hz)	600Hz is regarded as 100%
3	Output current (rms)	(2.5 X rated current) is regarded as 100%
4	Output voltage	(2 X rated voltage) is regarded as 100%
5	DC Bus Voltage	450V (900V)=100%

6	Power factor	-1.000~1.000=100%
7	Power	Rated power is regarded as 100%
8	Output torque	Full-load torque is regarded as 100%
9	AVI	0~10V=0~100%
10	ACI	0~20mA=0~100%
11	AUI	-10~10V=0~100%
12	q-axis current (Iq)	(2.5 X rated current) is regarded as 100%
13	q-axis feedback value (Iq)	(2.5 X rated current) is regarded as 100%
14	d-axis current (Id)	(2.5 X rated current) is regarded as 100%
15	d-axis feedback value (Id)	(2.5 X rated current) is regarded as 100%
16	q-axis voltage (Vq)	250V (500V) =100%
17	d-axis voltage(Vd)	250V (500V) =100%
18	Torque command	Rated torque is regarded as 100%
19	PG2 frequency command	Max. frequency Pr.01-00 is regarded as 100%.
20	Output for CANopen control	For CANopen analog output
21	RS485 analog output	For communication output (CMC-MOD01, CMC-EIP01, CMC-PN01, CMC-DN01)
22	Analog output for communication card	For communication output (CMC-MOD01, CMC-EIP01, CMC-PN01, CMC-DN01)
23	Constant voltage/current output	Pr.03-32 and Pr.03-33 controls voltage/current output level 0~100% of Pr.03-32 corresponds to 0~10V of AFM1.

↗ **03-21** Gain of Analog Output 1 (AFM1)

Factory Setting: 100.0

↗ **03-24** Gain of Analog Output 2 (AFM2)

Factory Setting: 100.0

Settings 0~500.0%

📖 It is used to adjust the analog voltage level (Pr.03-20) that terminal AFM outputs.

📖 This parameter is set the corresponding voltage of the analog output 0.

↗ **03-22** Analog Output 1 when in REV Direction (AFM1)

Factory Setting: 0

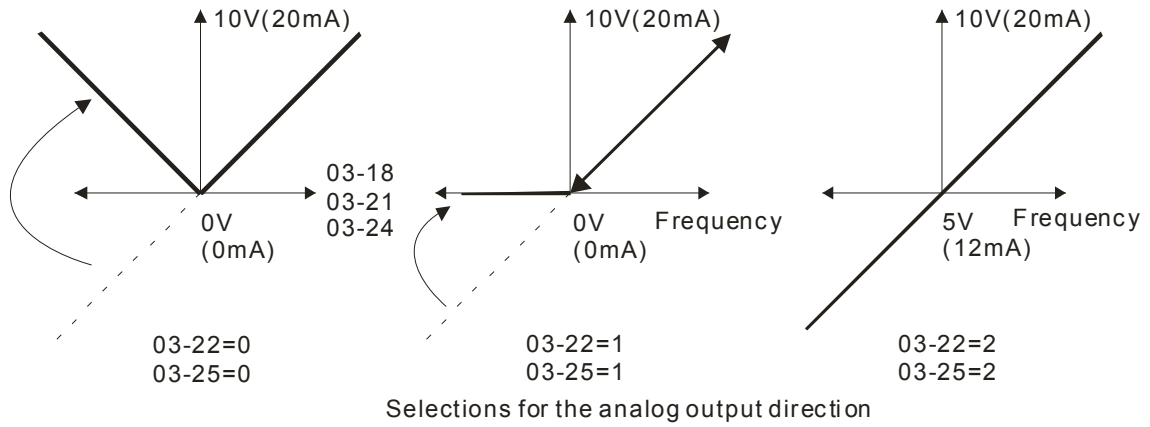
↗ **03-25** Analog Output 2 when in REV Direction (AFM2)

Factory Setting: 0

Settings 0: Absolute value in REV direction

1: Output 0V in REV direction; output 0-10V in FWD direction

2: Output 5-0V in REV direction; output 5-10V in FWD direction



03-26 Reserved

03-27 AFM2 Output Bias

Factory Setting: 0.00

Settings -100.00~100.00%

Example 1, AFM2 0-10V is set output frequency, the output equation is

$$10V \times \left(\frac{\text{Output Frequency}}{01-00} \right) \times 03-24 + 10V \times 03-27$$

Example 2, AFM2 0-20mA is set output frequency, the output equation is

$$20mA \times \left(\frac{\text{Output Frequency}}{01-00} \right) \times 03-24 + 20mA \times 03-27$$

Example 3, AFM2 4-20mA is set output frequency, the output equation is

$$4mA + 16mA \times \left(\frac{\text{Output Frequency}}{01-00} \right) \times 03-24 + 16mA \times 03-27$$

03-28 AVI Selection

Factory Setting: 0

Settings 0: 0-10V
1: 0-20mA
2: 4-20mA

03-29 ACI Selection

Factory Setting: 0

Settings 0: 4-20mA
1: 0-10V
2: 0-20mA

When changing the input mode, please check if the switch of external terminal (SW3, SW4) corresponds to the setting of Pr.03-28~03-29.

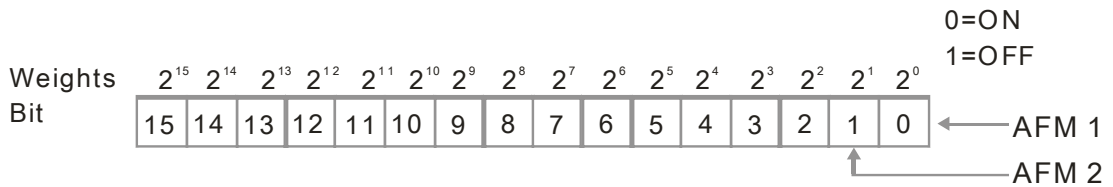
03-30 Status of PLC Output Terminal

Factory Setting: ##

Settings 0~65535

Monitor the status of PLC analog output terminals

P.03-30 shows the external multi-function output terminal that used by PLC.

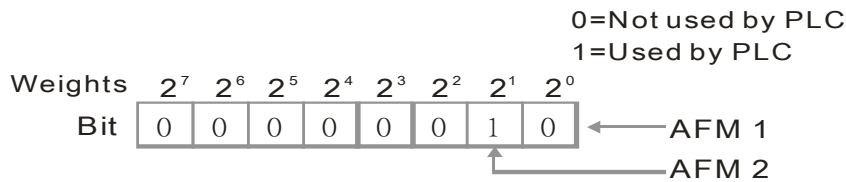


NOTE

$2^7 = 128$	$2^6 = 64$	
$2^5 = 32$	$2^4 = 16$	$2^3 = 8$
$2^2 = 4$	$2^1 = 2$	$2^0 = 1$

For Example:

If the value of Pr.02-30 displays 0002h(Hex), it means AFM1 and AFM2 are used by PLC.



Display value
 $2 = 1 \times 2^1 + 0 \times 2^0$
 $= \text{bit } 1 \times 2^1 + \text{bit } 0 \times 2^0$

03-31 AFM2 0-20mA Output Selection

Factory Setting: 0

Settings 0: 0-20mA output

1: 4-20mA output

03-32 AFM1 DC output setting level

03-33 AFM2 DC Output Setting Level

Factory Setting: 0.00

Settings 0.00~100.00%

03-34 Reserved

03-35 AFM1 Filter Output Time

03-36 AFM2 Filter Output Time

Factory Setting: 0.01

Settings 0.00~20.00 Seconds

03-37

~

Reserved

03-49**03-50**

Analog Input Curve Selection

Factory Setting: 0

Settings 0: Regular Curve
 1: 3 point curve of AVI
 2: 3 point curve of ACI
 3: 3 point curve of AVI & ACI
 4: 3 point curve of AUI
 5: 3 point curve of AVI & AUI
 6: 3 point curve of ACI & AUI
 7: 3 point curve of AVI & ACI & AUI

03-51

AVI Low Point

Factory Setting: 0.00

Settings 03-28=0, 0.00~10.00V
 03-28≠0, 0.00~20.00mA

03-52

AVI Proportional Low Point

Factory Setting: 0.00

Settings 0.00~100.00%

03-53

AVI Mid Point

Factory Setting: 5.00

Settings 03-28=0, 0.00~10.00V
 03-28≠0, 0.00~20.00mA

03-54

AVI Proportional Mid Point

Factory Setting: 50.00

Settings 0.00~100.00%

03-55

AVI High Point

Factory Setting: 10.00




Settings 03-28=0, 0.00~10.00V
 03-28≠0, 0.00~20.00mA

03-56

AVI Proportional High Point

Factory Setting: 100.00

Settings 0.00~100.00%






-  When Pr.03-28 = 0, AVI setting is 0-10V and the unit is in voltage (V).
-  When Pr.03-28 ≠ 0, AVI setting is 0-20mA or 4-20mA and the unit is in current (mA).
-  When setting analog input AVI to frequency command, it 100% corresponds to Fmax (Pr.01-00 Max. operation frequency).


📖 The 3 parameters (Pr03-51, Pr03-53 and Pr03-53) must meet the following argument: P03-51 < P03-53 < P03-55. The 3 proportional points (Pr03-52, Pr03-54 and Pr03-56) doesn't have any limit. Between two points is a linear calculation. The ACI and AUI are same as AVI.


📖 The output % will become 0% when the AVI input value is lower than low point setting.


For example:



P03-51 = 1V; P03-52 = 10%. The output will become 0% when AVI input is lower than 1V. If the AVI input is swing between 1V and 1.1V, drive's output frequency will beats between 0% and 10%

03-57	ACI Low Point	Factory Setting: 4.00
	Settings Pr.03-29=1, 0.00~10.00V Pr.03-29≠1, 0.00~20.00mA	
03-58	ACI Proportional Low Point	Factory Setting: 0.00
	Settings 0.00~100.00%	
03-59	ACI Mid Point	Factory Setting: 12.00
	Settings 03-29=1, 0.00~10.00V 03-29≠1, 0.00~20.00mA	
03-60	ACI Proportional Mid Point	Factory Setting: 50.00
	Settings 0.00~100.00%	
03-61	ACI High Point	Factory Setting: 20.00
	Settings 03-29=1, 0.00~10.00V 03-29≠1, 0.00~20.00mA	
03-62	ACI Proportional High Point	Factory Setting: 100.00
	Settings 0.00~100.00%	
	When Pr.03-29=1, ACI setting is 0-10V and the unit is in voltage (V).	
	When Pr.03-29≠1, ACI setting is 0-20mA or 4-20mA and the unit is in current (mA).	
	When setting analog input ACI to frequency command, it 100% corresponds to Fmax (Pr.01-00 Max. operation frequency).	
	The 3 parameters (Pr03-57, Pr03-59 and Pr03-61) must meet the following argument: P03-57 < P03-59 < P03-61. The 3 proportional points (Pr03-58, Pr03-60 and Pr03-62) doesn't have any limit. Between two points is a linear calculation.	
	The output % will become 0% when the ACI input value is lower than low point setting. For example: P03-57 = 2mA; P03-58 = 10%. The output will become 0% when AVI input is lower than 2mA. If the ACI input is swing between 2mA and 2.1mA, drive's output frequency will beats between 0% and 10%.	
03-63	Positive AUI Voltage Low Point	Factory Setting: 0.00
	Settings 0.00~10.00V	
03-64	Positive AUI Voltage Proportional Low Point	Factory Setting: 0.00
	Settings 0.00~100.00%	

03-65	Positive AUI Voltage Mid Point	Factory Setting: 5.00
	Settings 0.00~10.00V	
03-66	Positive AUI Voltage Proportional Mid Point	Factory Setting: 50.00
	Settings 0.00~100.00%	
03-67	Positive AUI Voltage High Point	Factory Setting: 10.00
	Settings 0.00~10.00V	
03-68	Positive AUI Voltage Proportional High Point	Factory Setting: 100.00
	Settings 0.00~100.00%	
	When setting positive voltage AUI to frequency command, it 100% corresponds to Fmax (Pr.01-00 Max. operation frequency) and the motor runs in forward direction.	
	Three of the positive voltage AUI points can be set according to user's demand on voltage and proportion, there is no setting limit for AUI points.	
03-69	Negative AUI Voltage Low Point	Factory Setting: 0.00
	Settings 0.00~-10.00V	
03-70	Negative AUI Voltage Proportional Low Point	Factory Setting: 0.00
	Settings 0.00~-100.00%	
03-71	Negative AUI Voltage Mid Point	Factory Setting: -5.00
	Settings 0.00~-10.00V	
03-72	Negative AUI Voltage Proportional Mid Point	Factory Setting: -50.00
	Settings 0.00~-100.00%	
03-73	Negative AUI Voltage High Point	Factory Setting: -10.00
	Settings 0.00~-10.00V	
03-74	Negative AUI Voltage Proportional High Point	Factory Setting: -100.00
	Settings 0.00~-100.00%	

 When setting negative voltage AUI to frequency command, it 100% corresponds to Fmax (Pr.01-00 Max. operation frequency) and the motor runs in reverse direction.

 Three of the negative voltage AUI points can be set according to user's demand on voltage and proportion; there is no setting limit for AUI points.





-  The 3 parameters (Pr03-69, Pr03-71 and Pr03-73) must meet the following argument: $P03-69 < P03-71 < P03-73$. The 3 proportional points (Pr03-70, Pr03-72 and Pr03-74) doesn't have any limit. Between two points is a linear calculation.
-  The output % will become 0% when the negative AUI input value is lower than low point setting. For example:
P03-63=-1V; P03-64 = 10%. The output will become 0% when AUI input is bigger than -1V. If the AUI input is swing between -1V and -1.1V, drive's output frequency will beats between 0% and 10%.

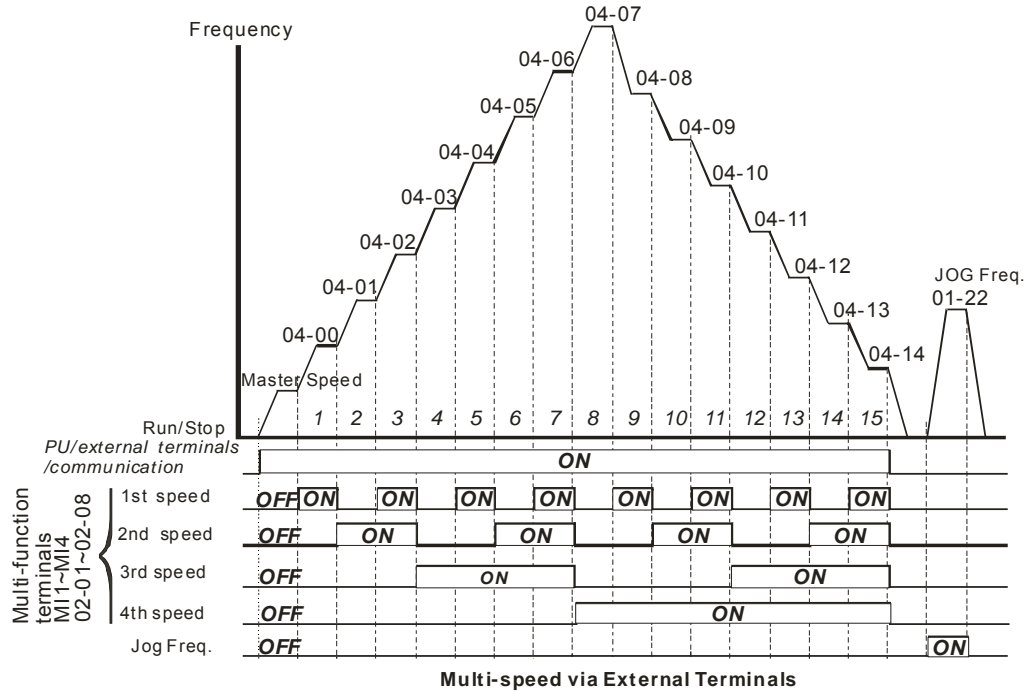
04 Multi-Step Speed Parameters ✎ This parameter can be set during operation.

✎	04-00	1st Step Speed Frequency
✎	04-01	2nd Step Speed Frequency
✎	04-02	3rd Step Speed Frequency
✎	04-03	4th Step Speed Frequency
✎	04-04	5th Step Speed Frequency
✎	04-05	6th Step Speed Frequency
✎	04-06	7th Step Speed Frequency
✎	04-07	8th Step Speed Frequency
✎	04-08	9th Step Speed Frequency
✎	04-09	10th Step Speed Frequency
✎	04-10	11th Step Speed Frequency
✎	04-11	12th Step Speed Frequency
✎	04-12	13th Step Speed Frequency
✎	04-13	14th Step Speed Frequency
✎	04-14	15th Step Speed Frequency

Factory Setting: 0.00

Settings 0.00~600.00Hz

-  The Multi-function Input Terminals (refer to setting 1~4 of Pr.02-01~02-08 and 02-26~02-31) are used to select one of the AC motor drive Multi-step speeds (max. 15 speeds). The speeds (frequencies) are determined by Pr.04-00 to 04-14 as shown in the following.
 -  The run/stop command can be controlled by the external terminal/digital keypad/communication via Pr.00-21.
 -  Each one of multi-step speeds can be set within 0.0~600.0Hz during operation.
 -  Explanation for the timing diagram for multi-step speeds and external terminals
- The Related parameter settings are:
1. Pr.04-00~04-14: setting multi-step speeds (to set the frequency of each step speed)
 2. Pr.02-01~02-08, 02-26~02-31: setting multi-function input terminals (multi-step speed 1~4)
 - Related parameters: 01-22 JOG Frequency, 02-01 Multi-function Input Command 1 (MI1), 02-02 Multi-function Input Command 2 (MI2), 02-03 Multi-function Input Command 3 (MI3), 02-04 Multi-function Input Command 4 (MI4)



↗	04-16	Position command 1 (pulse)
↗	04-18	Position command 2 (pulse)
↗	04-20	Position command 3 (pulse)
↗	04-22	Position command 4 (pulse)
↗	04-24	Position command 5 (pulse)
↗	04-26	Position command 6 (pulse)
↗	04-28	Position command 7 (pulse)
↗	04-30	Position command 8 (pulse)
↗	04-32	Position command 9 (pulse)
↗	04-34	Position command 10 (pulse)
↗	04-36	Position command 11 (pulse)
↗	04-38	Position command 12 (pulse)
↗	04-40	Position command 13 (pulse)
↗	04-42	Position command 14 (pulse)
↗	04-44	Position command 15 (pulse)

Factory Setting: 0


Settings -32767~32767

📖 Please refer to Pr.02-01~02-08 (Multi-function Input Command) for description on setting 34 (Switch between multi-step position and multi-speed control) and setting 36 (Enable multi-step position learning function).

Multi-step position corresponding	MI4	MI3	MI2	MI1	Multi-step speed corresponding
10-19	0	0	0	0	Positioning for Encoder Position
04-16 Position command 1 (pulse)	0	0	0	1	04-00 1 st step speed frequency
04-18 Position command 2 (pulse)	0	0	1	0	04-01 2 nd step speed frequency
04-20 Position command 3 (pulse)	0	0	1	1	04-02 3 rd step speed frequency

04-22 Position command 4 (pulse)	0	1	0	0	04-03 4 th step speed frequency
04-24 Position command 5 (pulse)	0	1	0	1	04-04 5 th step speed frequency
04-26 Position command 6 (pulse)	0	1	1	0	04-05 6 th step speed frequency
04-28 Position command 7 (pulse)	0	1	1	1	04-06 7 th step speed frequency
04-30 Position command 8 (pulse)	1	0	0	0	04-07 8 th step speed frequency
04-32 Position command 9 (pulse)	1	0	0	1	04-08 9 th step speed frequency
04-34 Position command 10 (pulse)	1	0	1	0	04-09 10 th step speed frequency
04-36 Position command 11 (pulse)	1	0	1	1	04-10 11 th step speed frequency
04-38 Position command 12 (pulse)	1	1	0	0	04-11 12 th step speed frequency
04-40 Position command 13 (pulse)	1	1	0	1	04-12 13 th step speed frequency
04-42 Position command 14 (pulse)	1	1	1	0	04-13 14 th step speed frequency
04-44 Position command 15 (pulse)	1	1	1	1	04-14 15 th step speed frequency

04-15	Position command 1 (revolution)
04-17	Position command 2 (revolution)
04-19	Position command 3 (revolution)
04-21	Position command 4 (revolution)
04-23	Position command 5 (revolution)
04-25	Position command 6 (revolution)
04-27	Position command 7 (revolution)
04-29	Position command 8 (revolution)
04-31	Position command 9 (revolution)
04-33	Position command 10 (revolution)
04-35	Position command 11 (revolution)
04-37	Position command 12 (revolution)
04-39	Position command 13 (revolution)
04-41	Position command 14 (revolution)
04-43	Position command 15 (revolution)

 To switch the target position of the external terminal, set external terminal parameters to Pr.02-01=1, Pr.02-02=2, Pr.02-03=3, Pr.02-04=4 by selecting the P2P target position via multi-step speed.

Setting: Target Position = 04-15 × (10-01*4) + 04-16



Multi-step Speed Status	Target Position of P2P		Maximum Speed of P2P	
	0		11-00 bit8=0	11-00 bit8=1
0000	0		11-43	04-00
0001	Position 1	04-15 04-16		04-01
0010	Position 2	04-17 04-18		04-02
0011	Position 3	04-19 04-20		04-03
0100	Position 4	04-21 04-22		04-04
0101	Position 5	04-23 04-24		04-05
0110	Position 6	04-25 04-26		04-06
0111	Position 7	04-27 04-28	11-43	04-07
1000	Position 8	04-29 04-30		

Multi-step Speed Status	Target Position of P2P			Maximum Speed of P2P	
	1001	Position 9	04-31	04-32	
1010	Position 10	04-33	04-34		04-09
1011	Position 11	04-35	04-36		04-10
1100	Position 12	04-37	04-38		04-11
1101	Position 13	04-39	04-40		04-12
1110	Position 14	04-41	04-42		04-13
1111	Position 15	04-43	04-44		04-14

↗	04-50	PLC Buffer 1
↗	04-51	PLC Buffer 2
↗	04-52	PLC Buffer 3
↗	04-53	PLC Buffer 4
↗	04-54	PLC Buffer 5
↗	04-55	PLC Buffer 6
↗	04-56	PLC Buffer 7
↗	04-57	PLC Buffer 8
↗	04-58	PLC Buffer 9
↗	04-59	PLC Buffer 10

Factory Setting: 0

Settings 0~65535

-  The Pr 04-50~Pr04-59 can be combined with PLC or HMI programming for variety application.
-  The Pr04-50~Pr04-59 will record last data before power off.

05 Motor Parameters

✎ This parameter can be set during operation.

05-00 Motor Auto Tuning

Factory Setting: 0

- Settings
- 0: No function
 - 1: Rolling test for induction motor (Rs, Rr, Lm, Lx, no-load current)
 - 2: Rolling test for induction motor
 - 3: No function
 - 4: Rolling test for PM motor magnetic pole
 - 5: Rolling test for PM motor
 - 6: Rolling test for IM motor flux curve
 - 12: FOC Sensorless inertia estimation
-
- 13: High frequency and blocked rotor test for PM motor parameter

Induction Motor

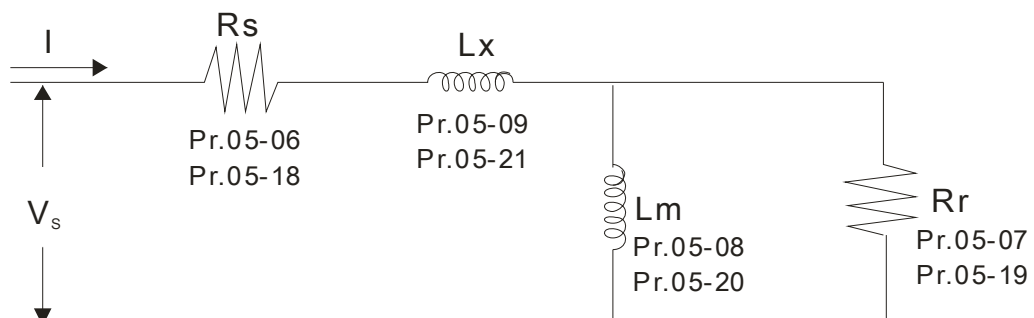
📖 Press **【Run】** to begin auto tuning. The measured value will be written into motor 1 (Pr.05-05 ~05-09, Rs, Rr, Lm, Lx, no-load current) and motor 2 (Pr.05-17 to Pr.05-21) automatically.

To begin AUTO-Tuning in rolling test:


1. Make sure that all the parameters are set to factory settings and the motor wiring is correct.
2. Make sure the motor has no-load before executing auto-tuning and the shaft is not connected to any belt or gear motor. It is recommended to set to 2 if the motor can't separate from the load.
- 3.

	Motor 1 Parameter	Motor 2 Parameter
Motor Rated Frequency	01-01	01-35
Motor Rated Voltage	01-02	01-36
Motor Full-load Current	05-01	05-13
Motor Rated Power	05-02	05-14
Motor Rated Speed	05-03	05-15
Motor Pole Numbers	05-04	05-16


4. Set Pr.05-00=1 and press **【Run】**, the drive will begin auto-tuning. Please be aware of the motor that it starts spinning as **【Run】** is pressed.
5. When auto-tuning is completed, please check if the measured values are written into motor 1 (Pr.05-05 ~05-09) and motor 2 (Pr.05-17 ~05-21) automatically.
6. Mechanical equivalent circuit



※ If Pr.05-00 is set to 2 (static test), user needs to input the no-load current value of motor into Pr.05-05 for motor 1/Pr.05-17 for motor 2.

 Set Pr.05-00=6 to begin rolling test for IM motor flux curve. This function is available when the drive is in FOC/TQC Sensorless control. User may begin auto-tuning after setting up the motor information.

- Set up Pr.01-01, 01-02, 05-01~05-04 according to the motor nameplate information.
- Set Pr.05-00=6 and press **【Run】**, make sure no loading is applied to the motor before setting Pr.05-00 to 6 and before performing auto-tuning.

 When Pr.05-00=12, the drive begins FOC Sensorless inertia estimation for IM motor. This function is available when the drive is in FOC/TQC Sensorless control. User may begin auto-tuning after setting up the motor information.

- Note: Make sure the motor parameters (no-load current, Rs, Rr, Lm and Lx) of the drive are set before performing Pr.05-00=12 (auto-tuning for FOC Sensorless interior estimation for IM motor).

1. Set Pr.00-10=2 (torque mode)
2. Set Pr. 00-13=2 (TQCPG, Open-loop torque mode)
3. Set Pr. 05-00=12 and press **【Run】** to begin FOC Sensorless inertia measure
4. When the process of inertia estimation is completed, check Pr.11-01 (unit: PU Q8) and see if the measured value is acceptable.


Set up Sensorless FOC Mode

1. Set Pr.00-10 = 0 (speed mode)
2. Set Pr.00-11 = 5 (FOC sensorless mode)
3. Set bit0 of Pr.11-00 to 1 (use ASR gain function to automatically adjust the ASR bandwidth in Pr.11-03,11-04,11-05)

NOTE

- In torque/vector control mode, it is not recommended to have motors run in parallel.
- It is not recommended to use torque/vector control mode if motor rated power exceeds the rated power of the AC motor drive.
- When auto-tuning 2 motors, it needs to set multi-function input terminals (setting 14) or change Pr.05-22 for motor 1/motor 2 selection.
- The no-load current is usually 20~50% X rated current.
- The rated speed can not be greater than or equal to $120f/p$ (f = rated frequency Pr.01-01/01-35; P: number of motor poles Pr.05-04/05-16).

Permanent Magnet Motor (PM)


 Set Pr.05-00= 5 or 13 and press **【Run】** to begin auto tuning for PM motor. The measured values will be written into Pr.05-39 (Rs), Pr.05-40 & 41 (Ld & Lq) and Pr.05-43 (PM motor's Ke parameter).

To begin AUTO-Tuning for PM motor in rolling test:

1. Make sure all the parameters are reset to factory setting and the motor wiring installation is

correct.

2. For PM motor, set Pr.05-33=1 and complete the following settings according to your motor specifications, Pr.05-34 rated current, Pr.05-35 rated power, Pr.05-36 rated speed and Pr.05-37 pole number. The acceleration time and deceleration time should be set according to your motor capacity.
3. Set Pr.05-00 to 5 and press **【Run】** to begin auto tuning for PM motor. Please be aware of the motor that it starts spinning as **【Run】** is pressed.
4. When auto-tuning is completed, please check if the measured values are written into Pr.05-39~05-41 and Pr.05-43 automatically.

 Set Pr.05-00=4 and press **【Run】** to begin auto-tuning for PM motor PG offset angle. The measured value will be written into Pr.05-42 automatically.

- ☑ Note 1: When execute auto-tuning for PM motor PG origin, please make sure the encoder setting are correct (Pr.10-00, 10-01, 10-02), otherwise the PG origin measure error and motor stall may occur.
- ☑ Note 2: If PM motor runs in an opposite direction of the drive's command, switch any two of the UVW cable and re-connect, then execute PG origin search again. It is crucial to execute auto-tuning after the switch otherwise PG origin measure error and motor stall may occur.

 Auto-tuning process for measuring PG offset angle of PM motor:

1. Set Pr.05-00=5 and press RUN, or manually input the values into Pr. 01-01, 05-34~541 and Pr.05-43.
2. It is strongly suggested to remove the motor and unload before beings auto-tuning.
3. Set Pr.05-00=4 and press **【Run】** to begin auto-tuning. Please be aware of the motor that it starts spinning as **【Run】** is pressed.
4. When auto-tuning is completed, please check if the PG offset angle is written into Pr.05-42 automatically.

 **NOTE**


When auto-tuning for PM motor is completed and the control mode setting is done, it is recommend to turn the drive's power off and restart again to ensure the drive operates according to the motor parameter settings.

05-01 Full-load Current of Induction Motor 1 (A)

Unit: Amper

Factory Setting: #.##


Settings 10 to 120% of drive's rated current

 This value should be set according to the rated current of the motor as indicated on the motor nameplate. The factory setting is 90% X rated current.

Example: The rated current for 7.5HP (5.5kW) is 25 and factory setting is 22.5A. The range for setting will be 10~30A.(25*40%=10A and 25*120%=30A)

↗	05-02	Rated Power of Induction Motor 1(kW)	
			Factory Setting: ###
		Settings 0~655.35 kW	
		It is used to set rated power of the motor 1. The factory setting is the power of the drive.	
↗	05-03	Rated Speed of Induction Motor 1 (rpm)	
			Factory Setting: 1710 (60Hz 4 poles) 1410 (50Hz 4 poles)
		Settings 0~65535	
		It is used to set the rated speed of the motor and need to set according to the value indicated on the motor nameplate.	
		Before set up this parameter, you need to set up Pr05-04.	
	05-04	Pole Number of Induction Motor 1	
			Factory Setting: 4
		Settings 2~20	
		It is used to set the number of motor poles (must be an even number).	
		Set up Pr.05-04 before you set up Pr.05-03.	
	05-05	No-load Current of Induction Motor 1 (A)	
			Unit: Amper Factory Setting: ###
		Settings 0 to the factory setting in Pr.05-01	
		The factory setting is 40% X rated current.	
	05-06	Stator Resistance(Rs) of Induction Motor 1	
	05-07	Rotor Resistance(Rr) of Induction Motor 1	
			Factory Setting: ####
		Settings 0~65.535Ω	
	05-08	Magnetizing Inductance(Lm) of Induction Motor 1	
	05-09	Stator inductance(Lx) of Induction Motor 1	
			Factory Setting: ##
		Settings 0~6553.5mH	
	05-10	Reserved	
	~		
	05-12		
	05-13	Full-load Current of Induction Motor 2 (A)	
			Unit: Amper Factory Setting:###

Settings 10~120%


 This value should be set according to the rated frequency of the motor as indicated on the motor nameplate. The factory setting is 90% X rated current.

Example: The rated current for 7.5HP (5.5kW) is 25A and factory setting is 22.5A. The range for setting will be 10~30A.(25*40%=10A and 25*120%=30A)

05-14 Rated Power of Induction Motor 2 (kW)

Factory Setting: #.##


Settings 0~655.35 kW

 It is used to set rated power of the motor 2. The factory setting is the power of the drive.

05-15 Rated Speed of Induction Motor 2 (rpm)

Factory Setting: 1710

Settings 0~65535

 It is used to set the rated speed of the motor and need to set according to the value indicated on the motor nameplate.

05-16 Pole Number of Induction Motor 2

Factory Setting: 4

Settings 2~20


 It is used to set the number of motor poles (must be an even number).

05-17 No-load Current of Induction Motor 2 (A)

Unit: Amper

Factory Setting: #.##

Settings 0 to the factory setting in Pr.05-13

 The factory setting is 40% X rated current.

05-18 Stator Resistance (Rs) of Induction Motor 2

05-19 Rotor Resistance (Rr) of Induction Motor 2

Factory Setting: #.###

Settings 0~65.535Ω

05-20 Magnetizing Inductance (Lm) of Induction Motor 2

05-21 Stator Inductance (Lx) of Induction Motor 2

Factory Setting: #.#

Settings 0~6553.5 mH

05-22 Induction Motor 1/ 2 Selection

Factory Setting: 1

Settings 1: Motor 1

2: Motor 2

 It is used to set the motor that driven by the AC motor drive.

05-23 Frequency for Y-connection/ Δ -connection Switch of Induction Motor

Factory Setting: 60.00

Settings 0.00~600.00Hz

05-24 Y-connection/ Δ -connection Switch of Induction Motor IM

Factory Setting: 0

Settings 0: Disable

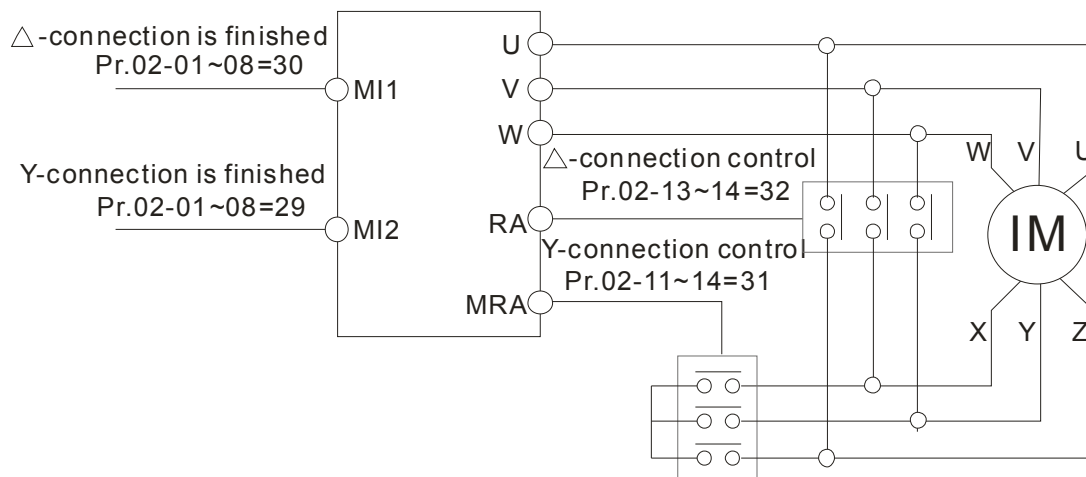
1: Enable

05-25 Delay Time for Y-connection/ Δ -connection Switch of Induction Motor

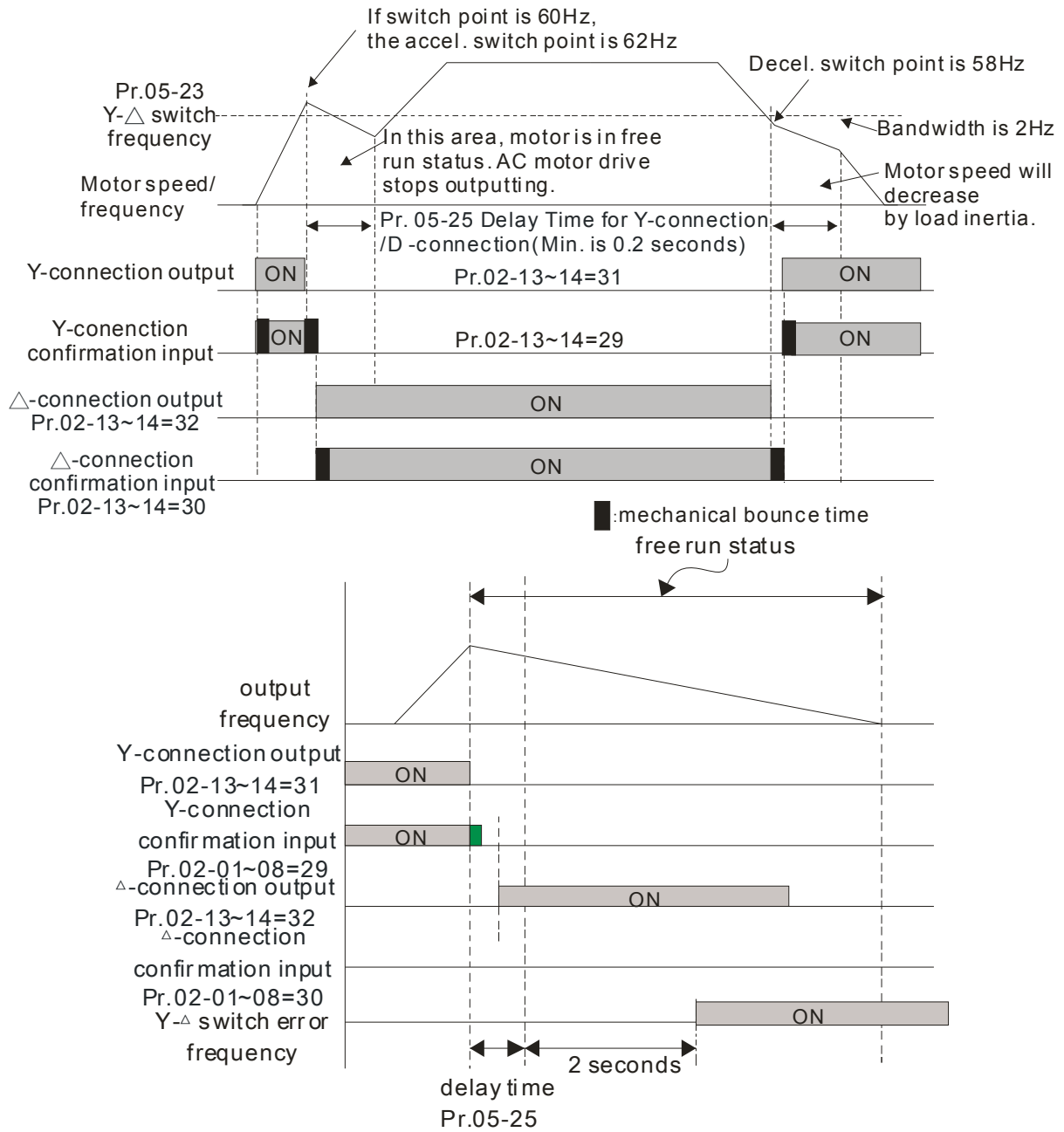
Factory Setting: 0.200

Settings 0.000~60.000 sec

- 📖 P.05-23 and Pr.05-25 are applied in the wide range motors and the motor coil will execute the switch of Y-connection/ Δ -connection as required. (The wide range motors has relation with the motor design. In general, it has higher torque at low speed and Y-connection and it has higher speed at high speed and Δ -connection.)
- 📖 Pr.05-24 is used to enable/disable Y-connection/ Δ -connection Switch.
- 📖 When Pr.05-24 is set to 1, the drive will select by Pr.05-23 setting and current motor frequency to switch motor to Y-connection or Δ -connection. At the same time, it will also affect motor parameters.
- 📖 Pr.05-25 is used to set the switch delay time of Y-connection/ Δ -connection.
- 📖 When output frequency reaches Y-connection/ Δ -connection switch frequency, drive will delay by Pr.05-25 before multi-function output terminals are active.



- Y- Δ connection switch: can be used for wide range motor
- Y-connection for low speed: higher torque can be used for rigid tapping
- Δ -connection for high speed: higher torque can be used for high-speed drilling



05-26 Accumulative Watt Per Second of Motor in Low Word (W-sec)

Factory Setting: 0.0

Settings Read only

05-27 Accumulative Watt Per Second of Motor in High Word (W-sec)

Factory Setting: 0.0

Settings Read only

05-28 Accumulative Watt-hour of Motor (W-Hour)

Factory Setting: 0.0

Settings Read only

05-29 Accumulative Watt-hour of Motor in Low Word (KW-Hour)


Factory Setting: 0.0

Settings Read only

05-30 Accumulative Watt-hour of Motor in High Word (KW-Hour)

Factory Setting: 0.0

Settings Read only

 Pr.05-26~05-29 records the amount of power consumed by motors. The accumulation begins when the drive is activated and record is saved when the drive stops or turns OFF. The amount of consumed watts will continue to accumulate when the drive activate again. To clear the accumulation, set Pr.00-02 to 5 then the accumulation record will return to 0.

05-31 Accumulative Motor Operation Time (Min)


Factory Setting: 0

Settings 00~1439

05-32 Accumulative Motor Operation Time (day)

Factory Setting: 0

Settings 00~65535

 Pr. 05-31 and Pr.05-32 are used to record the motor operation time. To clear the operation time, set Pr.05-31 and Pr.05-32 to 00. Operation time shorter than 60 seconds will not be recorded.

05-33 Induction Motor (IM) and Permanent Magnet Motor Selection

Factory Setting: 0

Settings 0: Induction Motor
1: Permanent Magnet Motor

05-34 Full-load current of Permanent Magnet Motor

Factory Setting: 0.00

Settings 0.00~655.35 Amps

05-35 Rated Power of Permanent Magnet Motor

Factory Setting: 0.00

Settings 0.00~655.35 kW

05-36 Rated speed of Permanent Magnet Motor

Factory Setting: 2000

Settings 0~65535 rpm

05-37 Pole number of Permanent Magnet Motor


Factory Setting: 10

Settings 0~65535

05-38 Inertia of Permanent Magnet Motor

Factory Setting: 0.0

Settings 0.0~6553.5 kg.cm² (0.0001kg.m²)

 This parameter setting is defined in **kg-cm²**. If this measure is not familiar to you, please refer to the chart below. (Delta's motor inertia chart is for reference purpose only.)

Delta Motor (Low inertia model)								
Rated Power(kW)	0.1	0.2	0.4	0.4	0.75	1	2	
Rotor inertia (kg.m ²)	3.70E-06	1.77E-05	2.77E-05	6.80E-05	1.13E-04	2.65E-04	4.45E-04	

Delta Motor (Mid to High Inertia model)								
Rated Power(kW)	0.5	1	1.5	2	2	0.3	0.6	0.9
Rotor inertia (kg.m ²)	8.17E-04	8.41E-04	1.12E-03	1.46E-03	3.47E-03	8.17E-04	8.41E-04	1.12E-03

※ For more information on motor inertia value, please refer to Pr.11-01.

05-39 Stator Resistance of PM Motor

Factory Setting: 0.000

Settings 0.000~65.535Ω

05-40 Permanent Magnet Motor Ld

Factory Setting: 0.00

Settings 0.00~655.35 mH

05-41 Permanent Magnet Motor Lq

Factory Setting: 0.00

Settings 0.00~655.35 mH

05-42 PG Offset angle of PM Motor

Factory Setting: 0

Settings 0.0~360.0°

📖 When Pr.05-00 is set to 4, the drive will detect offset angle and write into Pr.05-42.

05-43 Ke parameter of PM Motor

Unit: V/1000rpm

Factory Setting: 0

Settings 0~65535

06 Protection Parameters

✎ This parameter can be set during operation.

✎ 06-00 Low Voltage Level

Factory Setting:

Settings 230V Series:

Frame A to D: 150.0~ 220.0 Vdc 180.0

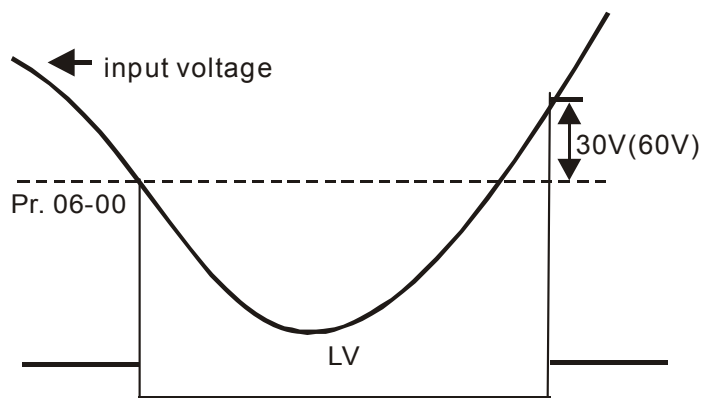
Frame E and frames above E: 190.0~220.0V 200.0

Frame A to D:

460V Series: 300.0~440.0V 360.0

Frame E and frames above E: 380.0~440.0V 400.0

📖 It is used to set the level. When the DC BUS voltage is lower than Pr06-00 Low voltage level, drive will stop output and free to stop.



✎ 06-01 Over-voltage Stall Prevention

Factory Setting: 380.0/760.0

Settings 230V Series: 0.0~450.0V

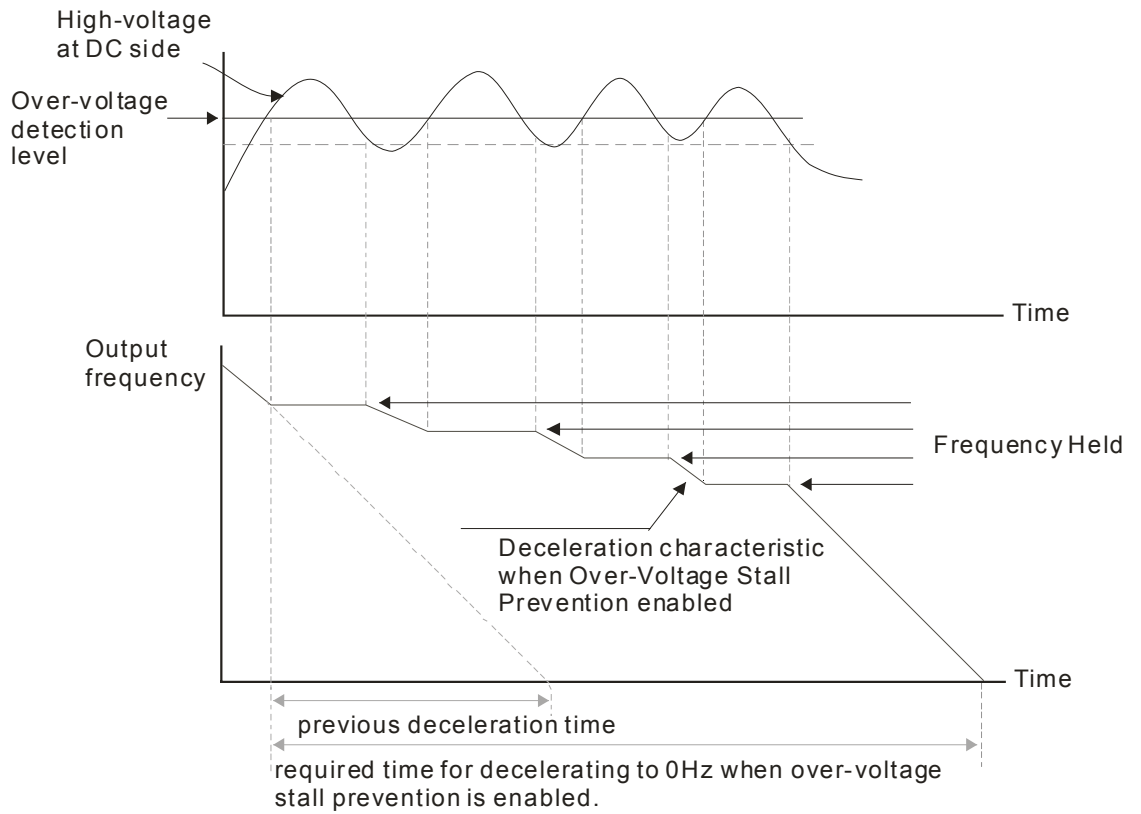
460V Series: 0.0~900.0V

0: Disabled

- 📖 When Pr.06-01 is set to 0.0, the over-voltage stall prevention function is disabled. When braking units or resistors are connected to the drive, this setting is suggested.
- 📖 During deceleration, the DC bus voltage may exceed its Maximum Allowable Value due to motor regeneration. When this function is enabled, the AC motor drive will not decelerate further and keep the output frequency constant until the voltage drops below the preset value again.
- 📖 This function is used for the occasion that the load inertia is unsure. When it stops in the usual load, the over-voltage won't occur during deceleration and fulfill the setting of deceleration time. Sometimes, it may not stop due to over-voltage during decelerating to stop when increasing the load regenerative inertia. At this moment, the AC drive will auto add the deceleration time until drive stop.
- 📖 When the over-voltage stall prevention is enabled, drive deceleration time will be larger than the setting.
- 📖 When there is any problem as using deceleration time, refer to the following items to solve it.
 1. Add the suitable deceleration time.
 2. Add brake resistor (refer to appendix B-1 for details) to consume the electrical energy that

regenerated from the motor with heat type.

- Related parameters: Pr.01-13, 01-15, 01-17, 01-19 (settings of decel. time 1~4), Pr.02-13~02-14 (Multi-function Output 1 RY1, RY2), Pr. 02-16~02-17 Multi-function Output (MO1, 2)



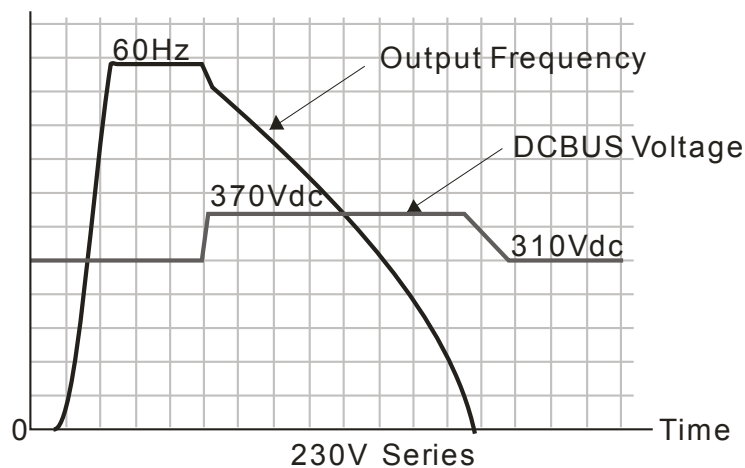
06-02 Selection for Over-voltage Stall Prevention

Factory Setting: 0

Settings 0: Traditional over-voltage stall prevention

1: Smart over-voltage prevention

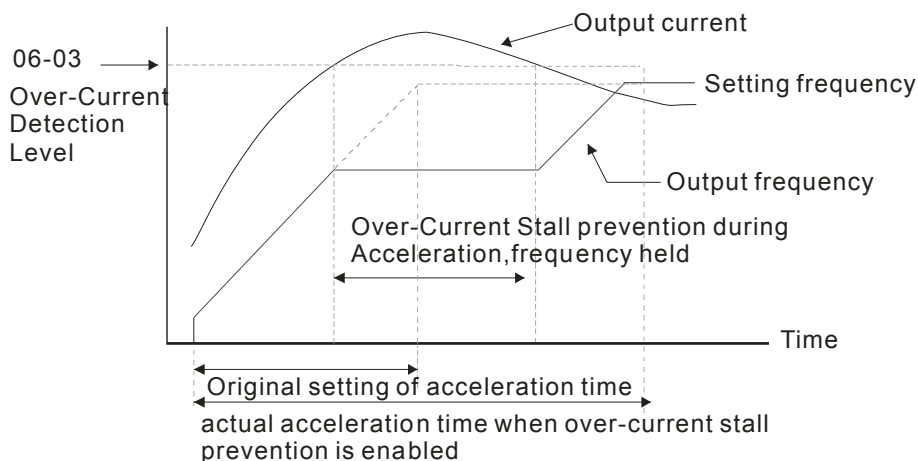
When Pr.06-02 is set to 1, the drive will maintain DCbus voltage when decelerating and prevent OV.



06-03 Over-current Stall Prevention during Acceleration

Settings Super Heavy duty: 0~180% (100%: drive's rated current) Factory Setting: 150

- 📖 Only functional under VF, VFPG and SVC mode
- 📖 If the motor load is too large or drive acceleration time is too short, the AC drive output current may increase abruptly during acceleration and it may cause motor damage or trigger protection functions (OL or OC). This parameter is used to prevent this situation.
- 📖 During acceleration, the AC drive output current may increase abruptly and exceed the value specified by Pr.06-03 due to rapid acceleration or excessive load on the motor. When this function is enabled, the AC drive will stop accelerating and keep the output frequency constant until the current drops below the maximum value.
- 📖 When the over-current stall prevention is enabled, drive acceleration time will be larger than the setting.
- 📖 When the Over-Current Stall Prevention occurs due to too small motor capacity or in the factory setting, please decrease Pr.06-03 setting.
- 📖 When there is any problem by using acceleration time, refer to the following items to solve it.
- 📖 Related parameters: Pr.01-12, 01-14, 01-16, 01-18 (settings of accel. time 1~4), Pr.01-44
 1. Add the suitable acceleration time.
 2. Setting Pr.01-44 Optimal Acceleration/Deceleration Setting to 1, 3 or 4 (auto accel.)
- 📖 Optimal Acceleration/Deceleration Setting, Pr.02-13~02-14 (Multi-function Output 1 RY1, RY2), Pr. 02-16~02-17 Multi-function Output (MO1, 2)

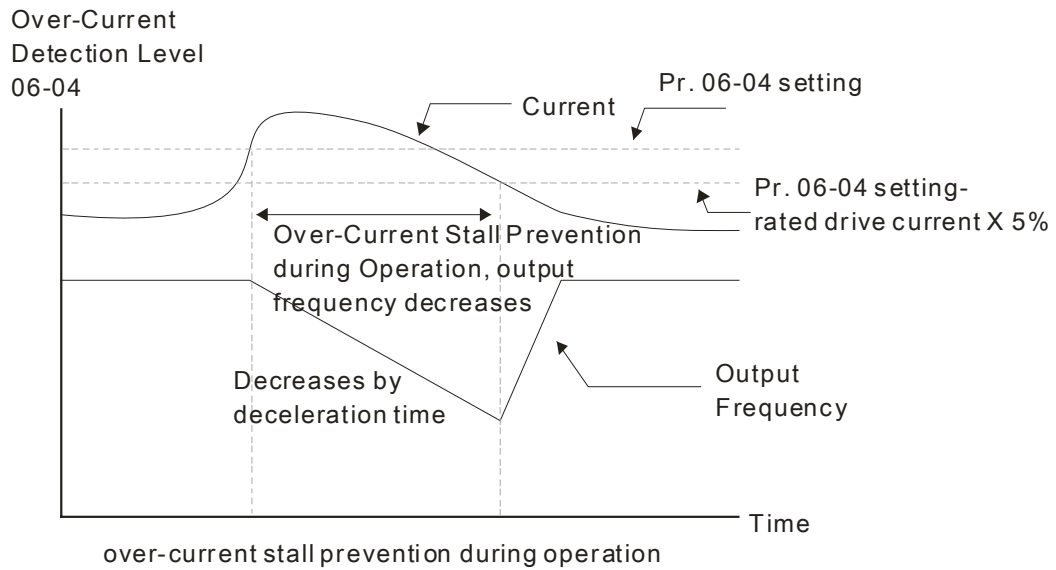


06-04 Over-current Stall Prevention during Operation

Settings Super Heavy Duty: 0~200% (100%: drive's rated current) Factory Setting: 150

- 📖 Only functional under VF, VFPG and SVC mode
- 📖 It is a protection for drive to auto decrease output frequency when the motor is over-load abruptly during motor constant operation.
- 📖 If the output current exceeds the setting specified in Pr.06-04 when the drive is operating, the drive

will decrease its output frequency (according to Pr.06-05) to prevent the motor stall. If the output current is lower than the setting specified in Pr.06-04, the drive will accelerate (according to Pr.06-05) again to catch up with the set frequency command value.



06-05 Accel./Decel. Time Selection of Stall Prevention at Constant Speed

Factory Setting: 0

- Settings
- 0: by current accel/decel time
 - 1: by the 1st accel/decel time
 - 2: by the 2nd accel/decel time
 - 3: by the 3rd accel/decel time
 - 4: by the 4th accel/decel time
 - 5: by auto accel/decel

It is used to set the accel./decel. time selection when stall prevention occurs at constant speed.

06-06 Over-torque Detection Selection (OT1)

Factory Setting: 0

- Settings
- 0: Disable
 - 1: Over-torque detection during constant speed operation, continue to operate after detection
 - 2: Over-torque detection during constant speed operation, stop operation after detection
 - 3: Over-torque detection during operation, continue to operate after detection
 - 4: Over-torque detection during operation, stop operation after detection

06-09 Over-torque Detection Selection (OT2)

Factory Setting: 0

- Settings
- 0: Disable
 - 1: Over-torque detection during constant speed operation, continue to operate after detection
 - 2: Over-torque detection during constant speed operation, stop operation after detection

3: Over-torque detection during operation, continue to operation after detection

4: Over-torque detection during operation, stop operation after detection

📖 When Pr.06-06 and Pr.06-09 are set to 1 or 3, it will display a warning message and won't have an abnormal record.

📖 When Pr.06-06 and Pr.06-09 are set to 2 or 4, it will display a warning message and will have an abnormal record.

↗ **06-07** Over-torque Detection Level (OT1) Factory Setting: 120
 Settings 10 to 250% (100%: drive's rated current)

↗ **06-08** Over-torque Detection Level (OT1) Factory Setting: 0.1
 Settings 0.0~60.0 sec

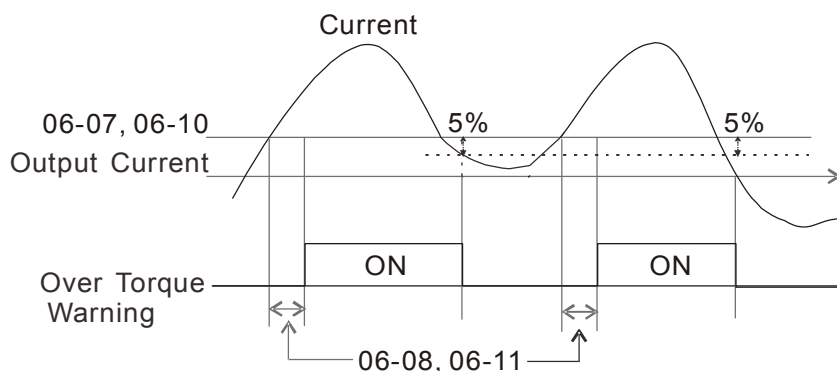
↗ **06-10** Over-torque Detection Level (OT2) Factory Setting: 120
 Settings 10 to 250% (100%: drive's rated current)

↗ **06-11** Over-torque Detection Time (OT2) Factory Setting: 0.1
 Settings 0.0~60.0 sec

📖 NOTE 01: Over torque detection is determined by the following method.

if the output current exceeds the over-torque detection level (Pr06-07, factory setting: 150%) and also exceeds Pr06-08, the Over Torque Detection will follow the setting of Pr06-06 and Pr06-09.

📖 NOTE02: When Pr06-06 or Pr06-09 is set to 1 or 3, the motor drive will have the ot1/ot2 warning after Over Torque Detection. But the motor drive will keep running but only until the output current is smaller than the 5% of the rated current, the warning will be off.



📖 NOTE03: When Pr06-06 or Pr06-09 is set to 2 or 4, the motor drive will have the ot1/ot2 fault after Over Torque Detection. Then the motor drive stop running until it is manually reset.

↗ **06-12** Current Limit Factory Setting: 170
 Settings 0~250% (100%: drive's rated current)

📖 Pr.06-12 sets the maximum output current of the drive. Pr.06-12 and Pr.11-17 ~ Pr.11-20 are used

to set the drive's output current limit. When the drive is in VF, SVC or VFPG control mode, output frequency will decrease as the output current reaches current limit. It is a current stall prevention.

➤ **06-13** Electronic Thermal Relay Selection (Motor 1)

➤ **06-27** Electronic Thermal Relay Selection (Motor 2)

Factory Setting: 2

Settings 0: Constant torque output motor
1: Variable torque output motor
2: Disable

📖 It is used to prevent self-cooled motor overheats under low speed. User can use electronic thermal relay to limit driver's output power.

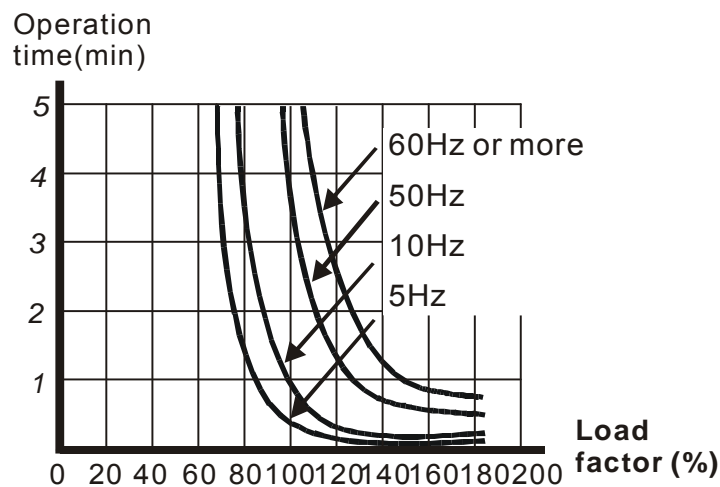
➤ **06-14** Electronic Thermal Characteristic for Motor 1

➤ **06-28** Electronic Thermal Characteristic for Motor 2

Factory Setting: 60.0

Settings 30.0~600.0 sec

📖 The parameter is set by the 150% of motor rated current and the setting of Pr.06-14 and Pr.06-28 to prevent the motor damaged from overheating. When it reaches the setting, it will display "EoL1/EoL2" and the motor will be in free running.



➤ **06-15** Heat Sink Over-heat (OH) Warning

Factory Setting: 85.0

Settings 0.0~110.0°C

📖 Pr.06-15 sets the heatsink temperature level of the drive. The drive will output an overheating warning when the temperature exceeds the setting of Pr.06-15. If the setting of Pr.06-15 is higher than the default setting of the drive, the drive will use the default setting level for warning output. Capacitor (CAP) overheating level is set by the drive's default setting, it can not be adjusted.

Over-heating Level (°C)			Over-heating Level (°C)		
Model	IGBT OH1	CAP OH 2	Model	IGBT OH1	CAP OH 2
VFD007CH23A-21	100	90	VFD075CH43A-21	95	75
VFD015CH23A-21	100	90	VFD110CH43A-21	95	75
VFD022CH23A-21	100	90	VFD150CH43A-21	95	75
VFD037CH23A-21	100	95	VFD185CH43A-21	95	80
VFD055CH23A-21	100	75	VFD220CH43A-21	95	80
VFD075CH23A-21	100	75	VFD300CH43A-21	100	80
VFD110CH23A-21	100	75	VFD370CH43A-00/21; VFD370CH43S-21	95	60
VFD150CH23A-21	95	70	VFD450CH43A-00/21	95	60
VFD185CH23A-21	95	70	VFD550CH43A-00/21	100	60
VFD220CH23A-00/21	95	70	VFD750CH43A-00/21	100	60
VFD300CH23A-00/21	95	60	VFD900CH43A-00/21	100	60
VFD370CH23A-00/21	95	60	VFD1100CH43A-00/21	100	60
VFD450CH23A-00/21	100	60	VFD1320CH43A-00/21	100	60
VFD550CH23A-00/21	100	60	VFD1600CH43A-00/21	100	60
VFD750CH23A-00/21	100	60	VFD1850CH43A-00/21	100	65
VFD007CH43A-21	100	90	VFD2200CH43A-00/21	100	65
VFD015CH43A-21	100	90	VFD2800CH43A-00	100	65
VFD022CH43A-21	100	95	VFD2800CH43C-00/21	100	65
VFD037CH43A-21	100	100			
VFD055CH43A-21	100	95			

✎ **06-16** Stall Prevention Limit Level (Flux weakening area current stall prevention level)

Factory Setting: 50

Settings 0~100% (Refer to Pr.06-03, Pr.06-04)

📖 When operation frequency is larger than Pr.01-01; e.g. Pr06-03=150%, Pr. 06-04=100% and Pr. 06-16=80%:

Calculate the Stall Prevention Level during acceleration: Pr.06-03 * Pr.06-16=150x80%=120%.

Calculate the Stall Prevention Level at constant speed: Pr.06-04 * Pr.06-16=100x80%=80%.

06-17 Present Fault Record

06-18 Second Most Recent Fault Record

06-19 Third Most Recent Fault Record

06-20 Fourth Most Recent Fault Record

06-21 Fifth Most Recent Fault Record

06-22 Sixth Most Recent Fault Record

Settings

Can auto-reset
after fault

0: No fault record

V (P07-10≠0 &
P07-11≠0)


1: Over-current during acceleration (ocA)


V (P07-10≠0 &
P07-11≠0)


2: Over-current during deceleration (ocd)	V (P07-10≠0 & P07-11≠0)
3: Over-current during constant speed(ocn)	V (P07-10≠0 & P07-11≠0)
4: Ground fault (GFF)	
5: IGBT short-circuit (occ)	V (P07-10≠0 & P07-11≠0)
6: Over-current at stop (ocS)	
7: Over-voltage during acceleration (ovA)	V (P07-10≠0 & P07-11≠0)
8: Over-voltage during deceleration (ovd)	V (P07-10≠0 & P07-11≠0)
9: Over-voltage during constant speed (ovn)	V (P07-10≠0 & P07-11≠0)
10: Over-voltage at stop (ovS)	
11: Low-voltage during acceleration (LvA)	
12: Low-voltage during deceleration (Lvd)	
13: Low-voltage during constant speed (Lvn)	
14: Stop mid-low voltage (LvS)	
15: Phase loss protection (OrP)	
16: IGBT over-heat (oH1)	
17: Capacitance over-heat (oH2) (for 40hp above)	
18: tH1o (TH1 open: IGBT over-heat protection error)	
19: tH2o (TH2 open: capacitance over-heat protection error)	
20: Reserved	
21: Drive over-load (oL)	
22: Electronics thermal relay 1 (EoL1)	
23: Electronics thermal relay 2 (EoL2)	
24: Motor PTC overheat (oH3) (PTC)	
25: Reserved	
26: Over-torque 1 (ot1)	
27: Over-torque 2 (ot2)	
28: Low current (uC)	
29: Home limit error (LMIT)	
30: Memory write-in error (cF1)	
31: Memory read-out error (cF2)	
32: Reserved	
33: U-phase current detection error (cd1)	
34: V-phase current detection error (cd2)	
35: W-phase current detection error (cd3)	


- 36: Clamp current detection error (Hd0)
- 37: Over-current detection error (Hd1)
- 38: Over-voltage detection error (Hd2)
- 39: occ IGBT short circuit detection error (Hd3)
- 40: Auto tuning error (AUE)
- 41: PID feedback loss (AFE)
- 42: PG feedback error (PGF1)
- 43: PG feedback loss (PGF2)
- 44: PG feedback stall (PGF3)
- 45: PG slip error (PGF4)
- 46: PG ref loss (PGr1)
- 47: PG ref loss (PGr2)
- 48: Analog current input loss (ACE)
- 49: External fault input (EF)
- 50: Emergency stop (EF1)
- 51: External Base Block (bb) V (P07-10≠0)
- 52: Password error (PcodE)
- 53: Reserved
- 54: Communication error (CE1)
- 55: Communication error (CE2)
- 56: Communication error (CE3)
- 57: Communication error (CE4)
- 58: Communication Time-out (CE10)
- 59: PU Time-out (CP10)
- 60: Brake transistor error (bF)
- 61: Y-connection/ Δ -connection switch error (ydc)
- 62: Decel. Energy Backup Error (dEb)
- 63: Slip error (oSL)
- 64: Electromagnet switch error (ryF)
- 65 : PG Card Error (PGF5)
- 66-72: Reserved
- 73: External safety gate S1
- 74~78: Reserved
- 79: Uocc U phase over current (Detection begins as RUN is pressed, software protection)
- 80: Vocc V phase over current (Detection begins as RUN is pressed, software protection)
- 81: Wocc W phase over current (Detection begins as RUN is pressed, software protection)
- 82: OPHL U phase output phase loss
- 83: OPHL Vphase output phase loss
- 84: OPHL Wphase output phase loss
- 85~100: Reserved


- 101: CGdE CANopen software disconnect1
- 102: CHbE CANopen software disconnect2
- 103: CSYE CANopen synchronous error
- 104: CbFE CANopen hardware disconnect
- 105: CIdE CANopen index setting error
- 106: CAde CANopen slave station number setting error
- 107: CFrE CANopen index setting exceed limit
- 108~110: Reserved
- 111: InrCOM Internal communication overtime error


 When the fault occurs and force stopping, it will record in this parameter.


 At stop with low voltage Lv (LvS warn, no record). During operation with mid-low voltage Lv (LvA, Lvd, Lvn error, will record).

 Setting 62: when dEb function is enabled, the drive will execute dEb and record to the Pr.06-17 to Pr.06-22 simultaneously.

 **06-23** Fault Output Option 1


 **06-24** Fault Output Option 2

 **06-25** Fault Output Option 3

 **06-26** Fault Output Option 4

Factory Setting: 0

Settings 0 to 65535 sec (refer to bit table for fault code)

 These parameters can be used with multi-function output (set to 35-38) for the specific requirement. When the fault occurs, the corresponding terminals will be activated (It needs to convert binary value to decimal value to fill in Pr.06-23 to Pr.06-26).

Fault Code	Bit0	Bit1	Bit2	Bit3	Bit4	Bit5	Bit6
	current	Volt.	OL	SYS	FBK	EXI	CE
0: No fault							
1: Over-current during acceleration (ocA)	●						
2: Over-current during deceleration (ocd)	●						
3: Over-current during constant speed(ocn)	●						
4: Ground fault (GFF)	●						
5: IGBT short-circuit (occ)	●						
6: Over-current at stop (ocS)	●						
7: Over-voltage during acceleration (ovA)		●					
8: Over-voltage during deceleration (ovd)		●					
9: Over-voltage during constant speed (ovn)		●					
10: Over-voltage at stop (ovS)		●					
11: Low-voltage during acceleration (LvA)		●					
12: Low-voltage during deceleration (Lvd)		●					
13: Low-voltage during constant speed (Lvn)		●					
14: Stop mid-low voltage (LvS)		●					

Fault Code	Bit0	Bit1	Bit2	Bit3	Bit4	Bit5	Bit6
	current	Volt.	OL	SYS	FBK	EXI	CE
15: Phase loss protection (OrP)		•					
16: IGBT over-heat (oH1)			•				
17: Capacitance over-heat (oH2)			•				
18: tH1o (TH1 open)			•				
19: tH2o (TH2 open)			•				
20: Reserved							
21: Drive over-load (oL)			•				
22: Electronics thermal relay 1 (EoL1)			•				
23: Electronics thermal relay 2 (EoL2)			•				
24: Motor PTC overheat (oH3) (PTC)			•				
25: Reserved							
26: Over-torque 1 (ot1)			•				
27: Over-torque 2 (ot2)			•				
28: Low current (uC)	•						
29: Home limit error (LMIT)						•	
30: Memory write-in error (cF1)				•			
31: Memory read-out error (cF2)				•			
32: Reserved							
33: U-phase current detection error (cd1)				•			
34: V-phase current detection error (cd2)				•			
35: W-phase current detection error (cd3)				•			
36: Clamp current detection error (Hd0)				•			
37: Over-current detection error (Hd1)				•			
38: Over-voltage detection error (Hd2)				•			
39: occ IGBT short circuit detection error (Hd3)				•			
40: Auto tuning error (AUE)				•			
41: PID feedback loss (AFE)					•		
42: PG feedback error (PGF1)					•		
43: PG feedback loss (PGF2)					•		
44: PG feedback stall (PGF3)					•		
45: PG slip error (PGF4)					•		
46: PG ref loss (PGr1)					•		
47: PG ref loss (PGr2)					•		
48: Analog current input loss (ACE)					•		
49: External fault input (EF)						•	
50: Emergency stop (EF1)						•	
51: External Base Block (bb)						•	
52: Password error (PcodE)				•			


Fault Code	Bit0	Bit1	Bit2	Bit3	Bit4	Bit5	Bit6
	current	Volt.	OL	SYS	FBK	EXI	CE
53: Reserved							
54: Communication error (CE1)							•
55: Communication error (CE2)							•
56: Communication error (CE3)							•
57: Communication error (CE4)							•
58: Communication Time-out (CE10)							•
59: PU Time-out (CP10)							•
60: Brake transistor error (bF)						•	
61: Y-connection/ Δ -connection switch error (ydc)						•	
62: Decel. Energy Backup Error (dEb)		•					
63: Slip error (oSL)						•	
64: Electromagnet switch error (ryF)						•	
65 : PG Card Error (PGF5)						•	
66-72: Reserved							
73: External safety gate S1				•			
74~78: Reserved							
79: U phase over current (Uocc)	•						
80: V phase over current (Vocc)	•						
81: W phase over current (Wocc)	•						
82: OPHL U phase output phase loss	•						
83: OPHL Vphase output phase loss	•						
84: OPHL Wphase output phase loss	•						
85~100: Reserved							
101: CGdE CANopen software disconnect1							•
102: CHbE CANopen software disconnect2							•
103: CSYE CANopen synchronous error							•
104: CbFE CANopen hardware disconnect							•
105: CIdE CANopen index setting error							•
106: CAdE CANopen slave station number setting error							•
107: CFrE CANopen index setting exceed limit							•
108~110: Reserved							
111: InrCOM Internal communication overtime error							•

- ↗ **06-29** PTC (Positive Temperature Coefficient) Detection Selection
- Factory Setting: 0
- Settings 0: Warn and keep operating
1: Warn and ramp to stop
2: Warn and coast to stop
3: No warning
-
- 📖 Pr.06-29 setting defines how the will drive operate after PTC detection. 再補充 03-00 d6
- ↗ **06-30** PTC Level
- Factory Setting: 50.0
- Settings 0.0~100.0%
-
- 📖 It needs to set AVI/ACI/AUI analog input function Pr.03-00~03-02 to 6 (P.T.C. thermistor input value).
- 📖 It is used to set the PTC level, and the corresponding value for 100% is max. analog input value.
- ↗ **06-31** Frequency Command for Malfunction
- Factory Setting: Read only
- Settings 0.00~655.35Hz
-
- 📖 When malfunction occurs, use can check the frequency command. If it happens again, it will overwrite the previous record.
- 06-32** Output Frequency at Malfunction
- Factory Setting: Read only
- Settings 0.00~655.35Hz
-
- 📖 When malfunction occurs, use can check the current frequency command. If it happens again, it will overwrite the previous record.
- 06-33** Output Voltage at Malfunction
- Factory Setting: Read only
- Settings 0.0~6553.5V
-
- 📖 When malfunction occurs, user can check current output voltage. If it happens again, it will overwrite the previous record.
- 06-34** DC Voltage at Malfunction
- Factory Setting: Read only
- Settings 0.0~6553.5V
-
- 📖 When malfunction occurs, user can check the current DC voltage. If it happens again, it will overwrite the previous record.

06-35 Output Current at Malfunction

Factory Setting: Read only


Settings 0.00~655.35Amp

 When malfunction occurs, user can check the current output current. If it happens again, it will overwrite the previous record.

06-36 IGBT Temperature at Malfunction

Factory Setting: Read only


Settings 0.0~6553.5°C

 When malfunction occurs, user can check the current IGBT temperature. If it happens again, it will overwrite the previous record.

06-37 Capacitance Temperature at Malfunction

Factory Setting: Read only


Settings 0.0~6553.5°C

 When malfunction occurs, user can check the current capacitance temperature. If it happens again, it will overwrite the previous record.

06-38 Motor Speed in rpm at Malfunction

Factory Setting: Read only


Settings 0.0~6553.5°C

 When malfunction occurs, user can check the current motor speed in rpm. If it happens again, it will overwrite the previous record.

06-39 Torque Command at Malfunction

Factory Setting: Read only

Settings 0~65535

 When malfunction occurs, user can check the current torque command. If it happens again, it will overwrite the previous record.

06-40 Status of Multi-function Input Terminal at Malfunction


Factory Setting: Read only

Settings 0000h~FFFFh

06-41 Status of Multi-function Output Terminal at Malfunction

Factory Setting: Read only

Settings 0000h~FFFFh

 When malfunction occurs, user can check the status of multi-function input/output terminals. If it happens again, it will overwrite the previous record.

06-42 Drive Status at Malfunction

Factory Setting: Read only

Settings 0000H~FFFFh

📖 When malfunction occurs, please check the drive status (communication address 2119H). If malfunction happens again, the previous record will be overwritten by this parameter.

06-43 Reserved

06-44 Reserved

06-45 Treatment to Output Phase Loss (OPHL)

Factory Setting: 3

Settings 0: Warn and keep operating
 1: Warn and ramp to stop
 2: Warn and coast to stop
 3: No warning

📖 Pr.06-45 defines how the drive will operate when output phase loss occurs.

06-46 Deceleration Time of Output Phase Loss

Factory Setting: 0.500

Settings 0.000~65.535 sec

06-47 Current detection level of output phase loss

Factory Setting: 1.00

Settings 0.00~655.35%

06-48 Output phase loss detection function executing time before run

Factory Setting: 0.000

Settings 0.000~65.535 sec

📖 During the run: Any output phase current is smaller than the level of Pr06-47 and starts to count time to surpass Pr06-46

📖 Before the run:

01 When performing output phase loss detection, if any output phase is smaller than the level of Pr06-47 and starts to count time to surpass Pr06-46 that means the motor drive has an output phase loss and the motor drive will follow the setting of Pr06-45.

02 When Pr06-48 = 0, output phase loss detection before the run is disabled.

03 The setting value of Pr06-48 must be larger than the setting of Pr06-46.

06-49 Reserved

06-50 Reserved

06-51 Reserved


06-52 Reserved

06-53 Treatment for the detected Input Phase Loss (OrP)

Factory Setting: 0

Settings 0: warn, ramp to stop
 1: warn, coast to stop

 Over ripple protection

 When the DC BUS ripple is bigger than protection level, drive will trip up OrP and depending on how the parameter 06-53 is set to stop.

06-54 Reserved**06-55** Derating Protection

Factory Setting: 0

Settings 0: constant rated current and limit carrier wave by load current and temperature
 1: constant carrier frequency and limit load current by setting carrier wave
 2: constant rated current(same as setting 0), but close current limit

 Setting 0:

When the rated current is constant, carrier frequency (F_c) outputted by PWM will auto decrease according to surrounding temperature, overload output current and time. If overload situation is not frequent and only cares the carrier frequency operated with the rated current for a long time and carrier wave changes during short overload, it is recommended to set to 0.

Refer to the following diagram for the level of carrier frequency. Take VFD007CH43A in super heavy duty as example, surrounding temperature 50°C with independent installation and UL open-type. When the carrier frequency is set to 15kHz, it corresponds to 72% rated output current. When it outputs higher than the value, it will auto decrease the carrier frequency. If the output is 83% rated current and the carrier frequency will decrease to 12kHz. In addition, it will also decrease the carrier frequency when overload. When the carrier frequency is 15kHz and the current is $120\% \times 72\% = 86\%$ for a minute, the carrier frequency will decrease to the factory setting.

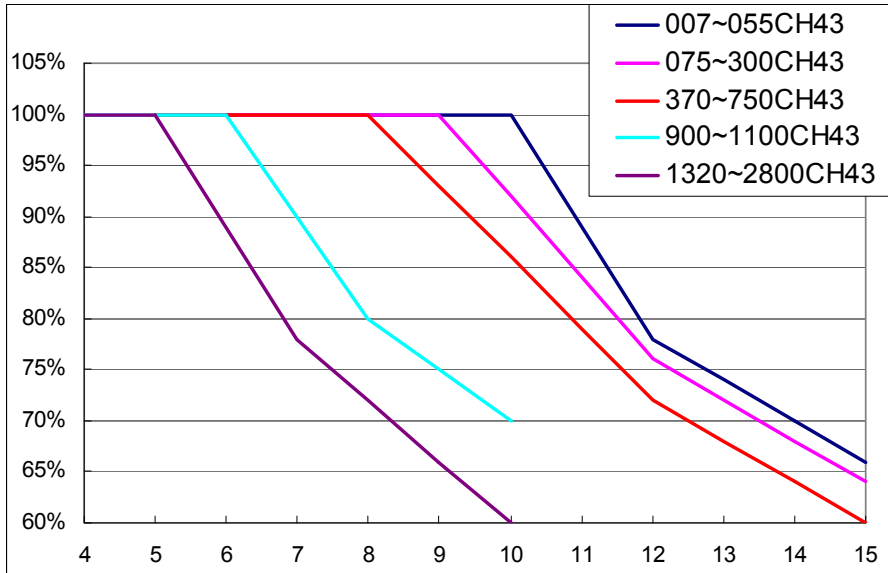
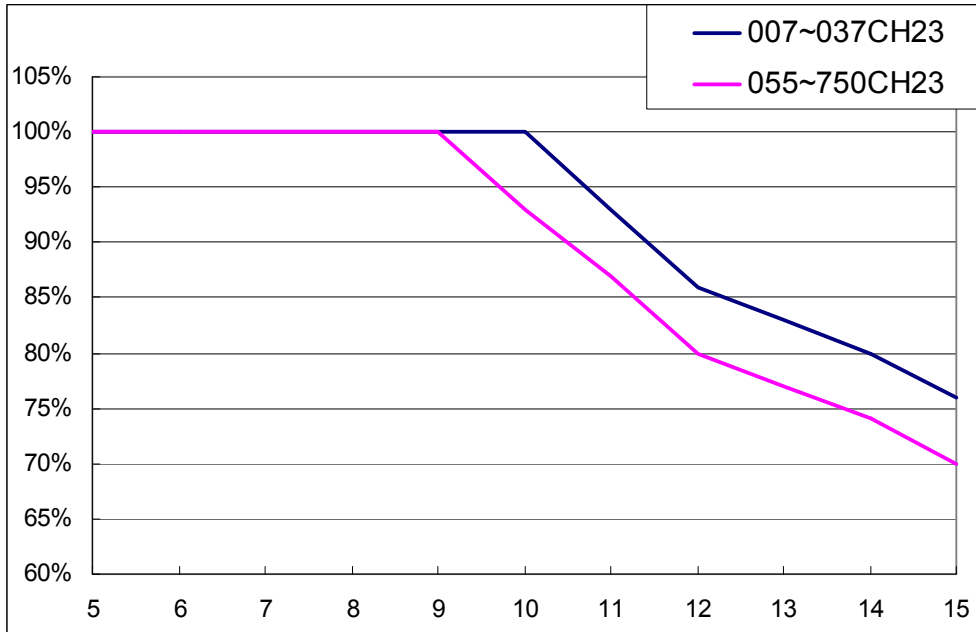
 Setting 1:

It is used for the fixed carrier frequency and prevents the carrier wave changes and motor noise caused by the surrounding temperature and frequent overload.

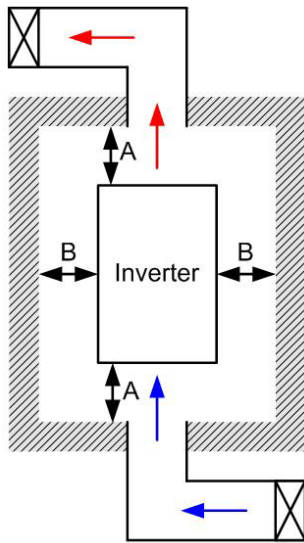
Refer to the following for the derating level of rated current. Take VFD007CH43A in super heavy duty as example, when the carrier frequency keeps in 15kHz and the rated current is decreased to 72%, it will have OL protection when the current is $120\% \times 72\% = 86\%$ for a minute. Therefore, it needs to operate by the curve to keep the carrier frequency.

 Setting 2:

It sets the protection method and action to 0 and disables the current limit for the Ratio*160% of output current in the normal duty and Ratio*180% of output current in the heavy duty. The advantage is that it can provide higher output current when the setting is higher than the factory setting of carrier frequency. The disadvantage is that it decreases carrier wave easily when overload.



It should be used with Pr. 00-16 and Pr.00-17 for setting.



NOTE

- ※ The mounting clearances stated in the figure is for installing the drive in an open area. To install the drive in a confined space (such as cabinet or electric box), please follow the following three rules: (1) Keep the minimum mounting clearances. (2) Install a ventilation equipment or an air conditioner to keep surrounding temperature lower than operation temperature. (3) Refer to parameter setting and set up Pr. 00-16, Pr.00-17, and Pr. 06-55.
- ※ The following table shows heat dissipation and the required air volume when installing a single drive in a confined space. When installing multiple drives, the required air volume shall be multiplied by the number the drives.
- ※ Refer to the chart (Air flow rate for cooling) for ventilation equipment design and selection.
- ※ Refer to the chart (Power dissipation) for air conditioner design and selection.

Minimum mounting clearances:

Frame	A (mm)	B (mm)	C (mm)	D (mm)
A~C	60	30	10	0
D~F	100	50	-	0
G	200	100	-	0
H	350	0	0	200 (100, Ta=40°C)

Model No.	Air flow rate for cooling						Power Dissipation		
	Flow Rate (cfm)			Flow Rate (m ³ /hr)			Power Dissipation (watt)		
	External	Internal	Total	External	Internal	Total	Loss External (Heat sink)	Internal	Total
VFD007CH23A-21	-	-	-	-	-	-	38	27	65
VFD015CH23A-21	14	-	14	24	-	24	59	31	90
VFD022CH23A-21	14	-	14	24	-	24	80	36	116
VFD037CH23A-21	10	-	10	17	-	17	127	46	173
VFD055CH23A-21	40	14	54	68	24	92	223	67	290
VFD075CH23A-21	66	14	80	112	24	136	306	86	392
VFD110CH23A-21	58	14	72	99	24	136	432	121	553
VFD150CH23A-21	166	12	178	282	20	302	499	161	660
VFD185CH23A-21	166	12	178	282	20	302	589	184	773
VFD220CH23A-21	179	30	209	304	51	355	737	216	953
VFD300CH23A-21	179	30	209	304	51	355	1001	186	1187
VFD370CH23A-00/23A-21	179	30	209	304	51	355	1064	220	1284
VFD450CH23A-00/23A-21	228	73	301	387	124	511	1238	267	1505
VFD550CH23A-00/23A-21	246	73	319	418	124	542	1505	308	1813
VFD750CH23A-00/23A-21	224	112	346	381	190	571	1758	369	2127
VFD007CH43A/4EA-21	-	-	-	-	-	-	43	25	68
VFD015CH43A/4EA-21	14	-	14	24	-	24	59	29	88
VFD022CH43A/4EA-21	14	-	14	24	-	24	76	33	109
VFD037CH43A/4EA-21	10	-	10	17	-	17	118	42	160
VFD055CH43A/4EA-21	14	-	14	24	-	24	152	46	198

Air flow rate for cooling							Power Dissipation		
VFD075CH43A/4EA-21	40	14	54	68	24	92	260	76	336
VFD110CH43A/4EA-21	58	14	72	99	24	124	348	93	441
VFD150CH43A/4EA-21	58	14	72	99	24	124	469	122	591
VFD185CH43A/4EA-21	99	21	120	168	36	204	445	138	583
VFD220CH43A/4EA-21	99	21	120	168	36	204	509	158	667
VFD300CH43A/4EA-21	99	21	120	168	36	204	655	211	866
VFD370CH43A/4EA-21; VFD370CH43S-21	147	30	177	248	21	269	863	184	1047
VFD450CH43A-00/43A-21	179	30	209	304	51	355	1162	218	1380
VFD550CH43A-00/43A-21	186	30	216	316	51	367	1384	257	1641
VFD750CH43A-00/43A-21	186	30	216	316	51	367	1878	334	2212
VFD900CH43A-00/43A-21	257	73	330	437	124	561	1878	399	2277
VFD1100CH43A-00/43A-21	223	73	296	379	124	503	2336	491	2827
VFD1320CH43A-00/43A-21	224	112	336	381	190	571	2680	579	3259
VFD1600CH43A-00/43A-21			454			771	4179		
VFD1850CH43A-00/43A-21			454			771	5011		
VFD2200CH43A-00/43A-21			454			771	6168		
VFD2800CH43A-00/43C-00/43C-21			769			1307	7059		
※ The required airflow shown in chart is for installing one drive in confined space. ※ When installing the multiple drives, the required air volume should be the required air volume for single drive X the number of the drives.							※ The heat dissipation shown in the chart is for installing single drive in a confined space. ※ When installing multiple drives, volume of heat dissipation should be the heat dissipated for single drive X the number of the drives. ※ Heat dissipation for each model is calculated by rated voltage, current and default carrier.		

06-56 PT100 Detection Level 1


Factory Setting: 5.000

Settings 0.000~10.000V

06-57 PT100 Detection Level 2


Factory Setting: 7.000

Settings 0.000~10.000V

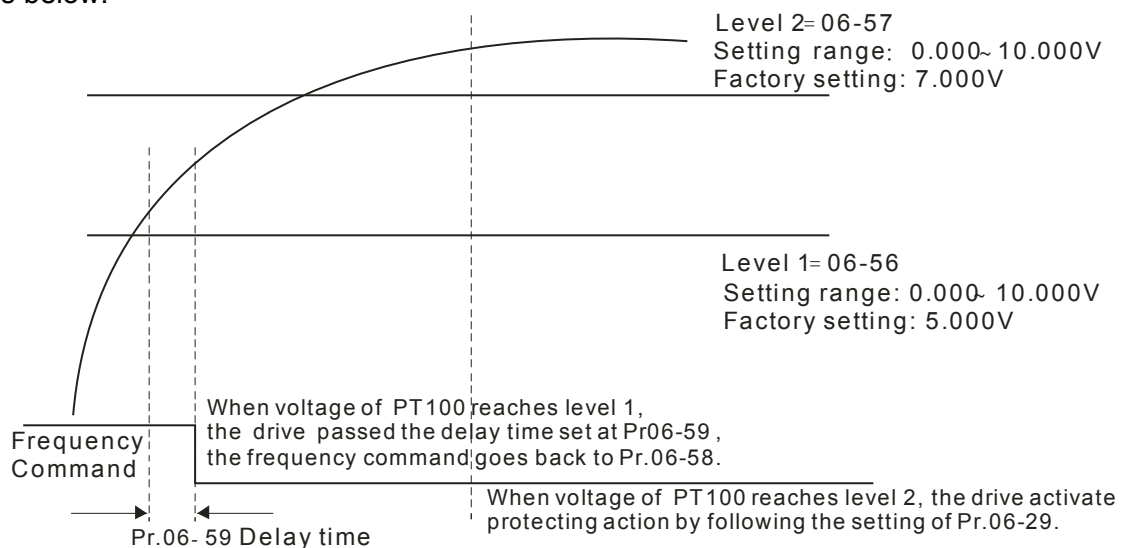
 Make sure Pr. 06-57 > Pr.06-56.
06-58 PT100 Level 1 Frequency Protection

Factory Setting: 0.00

Settings 0.00~600.00 Hz

 PT100 operation

- (1) Use AVI, AUI or ACI(set to 0-10V) for analog voltage input and select PT100 mode.
- (2) Choose one of the analog voltage input type: (a)AVI (Pr.03-00=11), (b) AUI (Pr.03-02=11), or (c) ACI (Pr.03-01=11 and Pr.03-29=1).
- (3) When using ACI as analog voltage input, set Pr.03-01=11 and Pr.03-29=1. Then switch SW2 to 0-10V on the I/O control terminal block.
- (4) Set Pr.03-23=23 and AFM2 to constant current output. Switch AFM2 (SW2) to 0-20mA on the I/O control terminal block and set constant current output to 9mA by setting Pr.03-33=45. The AFM2 constant output current is $20\text{mA} * 45\% = 9\text{mA}$.
- (5) Pr.03-33 is for adjusting the constant voltage or constant current of AFM2, the setting range is 0~100.00%.
- (6) There are two types of action level for PT100. The diagram of PT protecting action is shown as below:



- (7) PT100 wiring diagram:

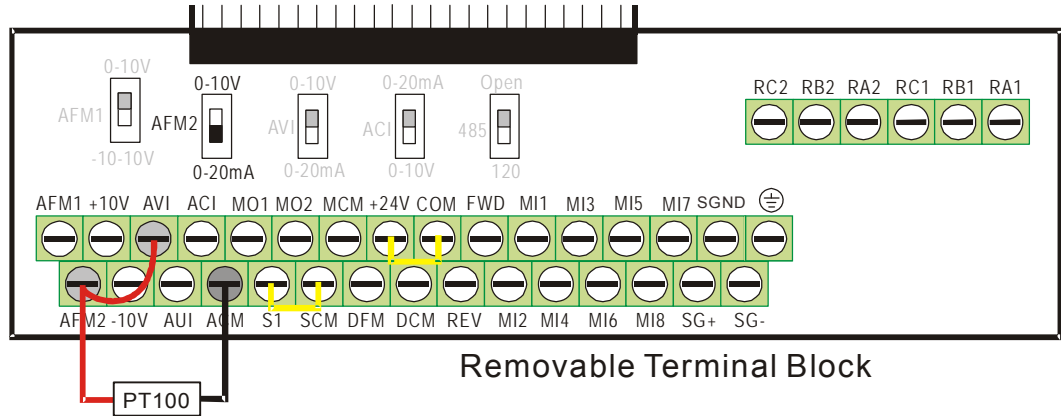


Figure 1

📖 When Pr.06-58=0.00Hz, PT100 function is disabled.

Example:

A PT100 is installed to the drive. If motor temperature reaches 135°C (275°F) or higher, the drive will decrease motor frequency to the setting of Pr.06-58. Motor will operate at this frequency (Pr.06-58) till the motor temperature decreases to 135°C (275°F) or lower. If motor temperature exceeds 150°C (302°F), the motor will decelerate to stop and outputs an 'OH3' warning.

Set up process:

1. Switch AFM2 (SW2) to 0-20mA on the I/O control terminal block. (Refer to Figure 1, PT100 wiring diagram)
2. Wiring (Refer to Figure 1, PT100 wiring diagram):
 - Connect external terminal AFM2 to (+)
 - Connect external terminal ACM to (-)
 - Connect external terminals AFM2 and AVI to short-circuit
3. Set Pr.03-00=11 or Pr.03-23=23 or Pr.03-33=45%(9mA)
4. Refer to RTD temperature and resistance comparison table
 - Temperature=135°C, resistance=151.71Ω; Input current: 9mA, Voltage: approximately: 1.37Vdc
 - Temperature=150°C, resistance=157.33Ω; Input current:9mA, Voltage: approximately: 1.42Vdc
5. Set Pr.06=56=1.37 and Pr.06-58=10Hz. When RTD temperature increases to 135°C or higher, the drive will decelerate to the selected frequency. When Pr.06-58=0, the drive will not run.
6. Set Pr.06-57=1.42 and Pr.06-29=1 (warning and decelerate to stop). When RTD temperature increases to 150°C or higher, the drive will decelerate to stop and outputs an 'OH3' warning.

06-59 Reserved

06-60 Software Detection GFF Current Level

Factory Setting: 60.0

Settings 0.0~6553.5 %

06-61 Software Detection GFF Filter Time

Factory Setting: 0.10

Settings 0.0~6553.5 %

📖 When the motor drive detects the unbalanced three-phase out current is higher than the setting of Pr06-60, GFF protection will be activated. Then the motor drive will stop outputting.

- When 3-phase current output unbalance value has exceeds Pr06-60 setting, drive will trip up GFF and stop output immediately.

06-62	Disable Level of dEb	Factory Setting: 180.0/360.0
Settings	230V series: 0.0~220.0 Vic 460V series: 0.0~440.0 Vic	

06-63	Fault Record 1 (day)	Factory Setting: Read only
06-65	Fault Record 2 (day)	
06-67	Fault Record 3 (day)	
06-69	Fault Record 4 (day)	
Settings	0~65535 days	

06-64	Fault Record 1 (min)	Factory Setting: Read only
06-66	Fault Record 2 (min)	
06-68	Fault Record 3 (min)	
06-70	Fault Record 4 (min)	
Settings	0~1439 min	

- Pr.06-63 to Pr.06-68 are used to record the operation time for 6 malfunctions and it can also check if there is any wrong with the drive according to the internal time.

- When the malfunction occurs during operation, it records fault in Pr.06-17~06-22 and operation time is recorded in Pr.06-63~06-68.

For example: When the first fault ovA occurs after operation 3000 min., second fault ovd occurs at 3482 min., third fault ovA occurs at 4051 min., fourth fault ocA at 5003 min., fifth fault ocA at 5824 min., sixth fault ocd occurs at 6402 min. and seven fault ocS at 6951 min..

It'll be recorded as the following table:

It will be recorded as the following table:

First fault	Pr.06-17	ovA	Pr.06-63	3000	ovA occurs at the 3000 min after operating.
Second fault	Pr.06-17	ovd	Pr.06-63	3482	$3482-3000=482$ min ovd occurs at 482 min after last fault (ovA)
	Pr.06-18	ovA	Pr.06-64	3000	
Third fault	Pr.06-17	ovA	Pr.06-63	4051	$4051-3482=569$ min ovA occurs at 569 min after last fault (ovd)
	Pr.06-18	ovd	Pr.06-64	3482	
	Pr.06-19	ovA	Pr.06-65	3000	
Seven fault	Pr.06-17	ocS	Pr.06-63	12	$(12-5824)+64800=58988$ min ocS occurs at 58988 min after last fault (ocA)
	Pr.06-18	ocA	Pr.06-64	5824	
	Pr.06-19	ocA	Pr.06-65	5003	
	Pr.06-20	ovA	Pr.06-66	4051	
	Pr.06-21	ovd	Pr.06-67	3482	
	Pr.06-22	ovA	Pr.06-68	3000	

06-71 Low Current Setting Level

Factory Setting: 0.0

Settings 0.0 ~ 6553.5 %

06-72 Low Current Detection Time


Factory Setting: 0.00


Settings 0.00 ~ 655.35 sec

06-73 Treatment for low current

Factory Setting: 0

Settings 0 : No function
1 : warn and coast to stop
2 : warn and ramp to stop by 2nd deceleration time
3 : warn and operation continue

 The drive will operate as the setting of Pr.06-73 when output current is lower than the setting of Pr.06-71 and when low current continues for a period longer than the setting of Pr.06-72. This parameter can also be used with external multi-function output terminal 44 (MO44) for low current output.

 The low current detection function will not be executed when drive is at sleep or standby status.

07 Special Parameters

✎ This parameter can be set during operation.

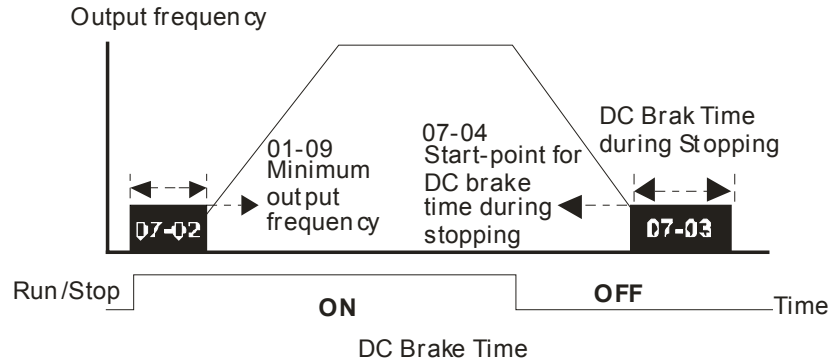
-
- ✎ **07-00** Software Brake Level Factory Setting: 380.0/760.0
- Settings 230V series: 350.0~450.0Vdc
 460V series: 700.0~900.0Vdc
-
- 📖 This parameter sets the DC-bus voltage at which the brake chopper is activated. Users can choose the suitable brake resistor to have the best deceleration. Refer to Chapter 7 Accessories for the information of the brake resistor.
- 📖 It is only valid for the models below 30kW of 460 series and 22kW of 230 series.
-
- ✎ **07-01** DC Brake Current Level Factory Setting: 0
- Settings 0~100%
-
- 📖 This parameter sets the level of DC Brake Current output to the motor during start-up and stopping. When setting DC Brake Current, the Rated Current is regarded as 100%. It is recommended to start with a low DC Brake Current Level and then increase until proper holding torque has been attained.
- 📖 When it is in FOCPG control mode, DC brake is zero-speed operation. It can enable DC brake function by setting to any value. The drive will output an appropriate current to meet the actual need.
-
- ✎ **07-02** DC Brake Time at Start-up Factory Setting: 0.0
- Settings 0.00~60.0 sec
-
- 📖 The motor may be in the rotation status due to external force or itself inertia. If the drive is used with the motor at this moment, it may cause motor damage or drive protection due to over current. This parameter can be used to output DC current before motor operation to stop the motor and get a stable start. This parameter determines the duration of the DC Brake current after a RUN command. When it is set to 0.0, it is invalid.
-
- ✎ **07-03** DC Brake Time at Stop Factory Setting: 0.00
- Settings 0.00~60.00 sec
-
- 📖 The motor may be in the rotation status after drive stop outputting due to external force or itself inertia and can't stop accurately. This parameter can output DC current to force the motor drive stop after drive stops to make sure that the motor is stop.
- 📖 This parameter determines the duration of the DC Brake current during stopping. To DC brake at stop, this function will be valid when Pr.00-22 is set to 0 or 2. When setting to 0.0, it is invalid.
- 📖 Related parameters: Pr.00-22 Stop Method, Pr.07-04 Start-point for DC Brake

07-04 Start-Point for DC Brake

Factory Setting: 0.00

Settings 0.00~600.00Hz

This parameter determines the frequency when DC Brake will begin during deceleration. When this setting is less than start frequency (Pr.01-09), the start-point for DC brake will start from the min. frequency.



- DC Brake at Start-up is used for loads that may move before the AC drive starts, such as fans and pumps. Under such circumstances, DC Brake can be used to hold the load in position before setting it in motion.
- DC Brake at stop is used to shorten the stopping time and also to hold a stopped load in position, such as crane or cutting machine.
- DC Brake at Start-up is used for loads that may move before the AC drive starts, such as fans and pumps. Under such circumstances, DC Brake can be used to hold the load in position before setting it in motion.
- DC Brake at stop is used to shorten the stopping time and also to hold a stopped load in position, such as crane or cutting machine.

07-05 Voltage Increasing Gain

Factory Setting: 100

Settings 1~200%

When the user is using speed tracking, adjust Pr07-05 to slow down the increasing of voltage if there are errors such as oL or ocv.

07-06 Restart after Momentary Power Loss

Factory Setting: 0

- Settings 0: Stop operation
- 1: Speed search for last frequency command
- 2: Speed search for the minimum output frequency

- This parameter determines the operation mode when the AC motor drive restarts from a momentary power loss.
- The power connected to the drive may power off momentarily due to many reasons. This function allows the drive to keep outputting after power is on again after power off and won't cause drive stops.

- 📖 Setting 1: Operation continues after momentary power loss, speed search starts with the Master Frequency reference value after drive output frequency and motor rotator speed is synchronous. The motor has the characteristics of big inertia and small obstruction. For example, in the equipment with big inertia wheel, it doesn't need to wait to execute operation command until wheel is complete stop after re-start to save time.
- 📖 Setting 2: Operation continues after momentary power loss, speed search starts with the master frequency after drive output frequency and motor rotator speed is synchronous. The motor has the characteristics of small inertia and bigger obstruction.
- 📖 In PG control mode, the AC motor drive will execute the speed search function automatically by the PG speed when this setting isn't set to 0.

🔪 **07-07** Maximum Power Loss Duration

Factory Setting: 2.0

Settings 0.1~20.0 sec

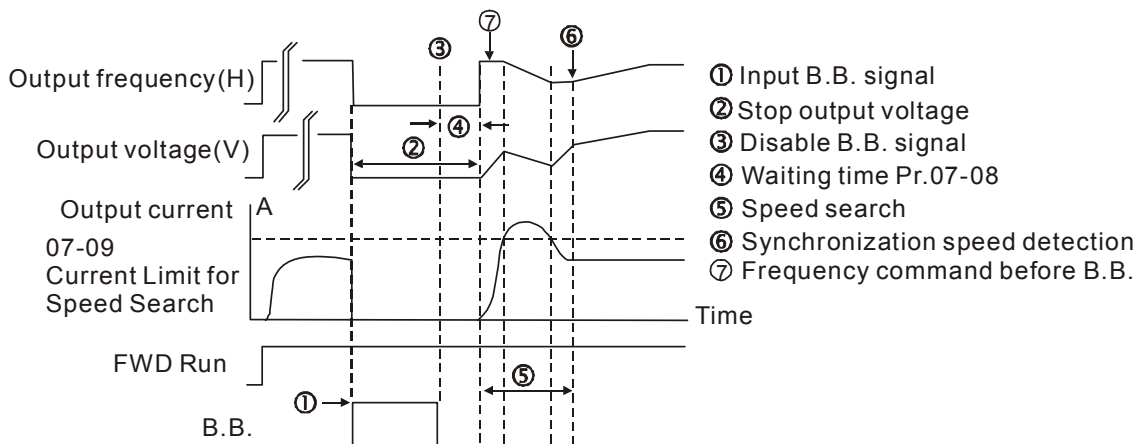
- 📖 If the duration of a power loss is less than this parameter setting, the AC motor drive will resume operation. If it exceeds the Maximum Allowable Power Loss Time, the AC motor drive output is then turned off (coast stop).
- 📖 The selected operation after power loss in Pr.07-06 is only executed when the maximum allowable power loss time is ≤ 5 seconds and the AC motor drive displays "LU". But if the AC motor drive is powered off due to overload, even if the maximum allowable power loss time is ≤ 5 seconds, the operation mode as set in Pr.07-06 is not executed. In that case it starts up normally.

🔪 **07-08** Base block Time

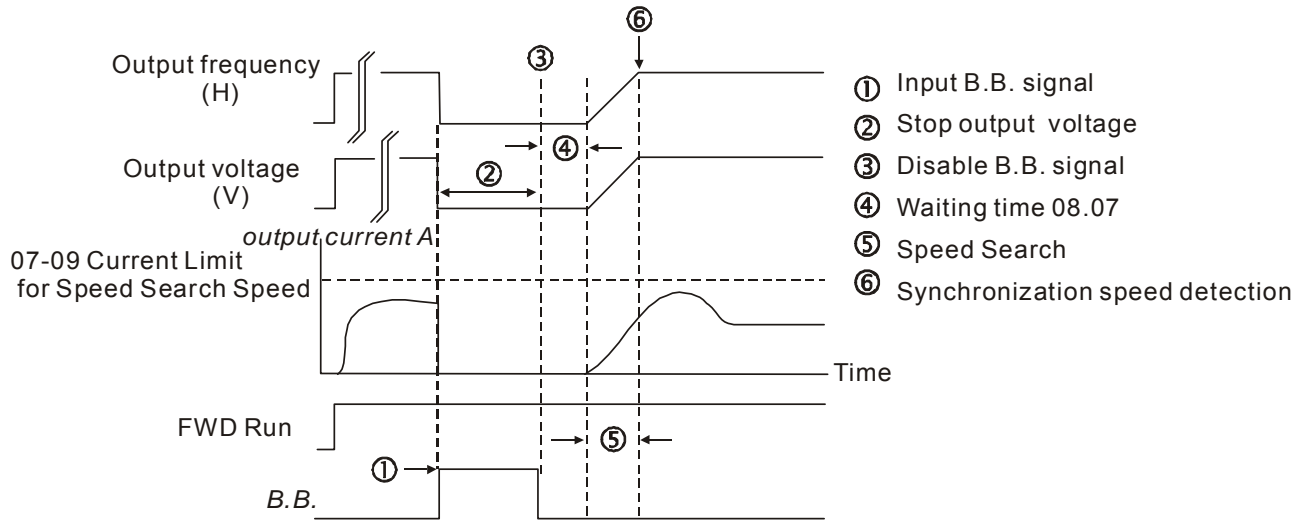
Factory Setting: 0.5

Settings 0.1~5.0 sec

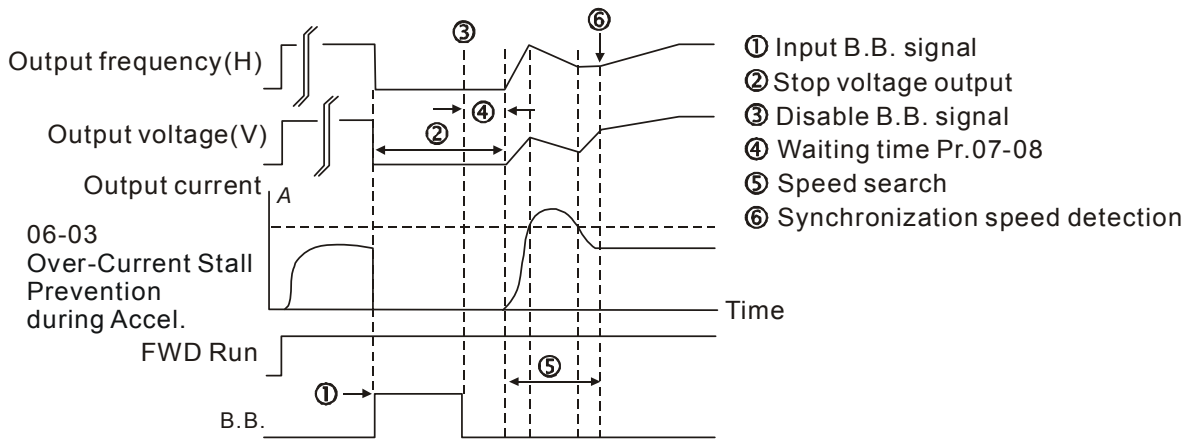
- 📖 When momentary power loss is detected, the AC drive will block its output and then wait for a specified period of time (determined by Pr.07-08, called Base-Block Time) before resuming operation. This parameter should be set at a value to ensure that any residual regeneration voltage from the motor on the output has disappeared before the drive is activated again.



B.B. Search with last output frequency downward timing chart



B.B. Search with minimum output frequency upward timing chart



B.B. Search with minimum output frequency upward timing chart

➤ **07-09** Current Limit for Speed Search

Factory Setting: 50

Settings 20~200%


- 📖 Following a momentary power loss, the AC motor drive will start its speed search operation only if the output current is greater than the value set by Pr.07-09.
- 📖 When executing speed search, the V/f curve is operated by group 1 setting. The maximum current for the optimum accel./decel. and start speed search is set by Pr.07-09.
- 📖 The speed search level will affect the synchronous time. It will get the synchronization faster when this parameter is set to larger value. But too large value may activate overload protection.

➤ **07-10** Treatment after Fault

Factory Setting: 0

- Settings
- 0: Stop operation
 - 1: Speed search starts with current speed
 - 2: Speed search starts with minimum output frequency




- 📖 In PG control mode, the AC motor drive will execute the speed search function automatically by the PG speed when this setting isn't set to 0.

 Fault includes: bb,oc,ov,occ. To restart after oc, ov, occ, Pr.07-11 can not be set to 0.

07-11 Auto Restart Time after Fault

Factory Setting: 0

Settings 0~10



-  After fault (oc, ov, occ) occurs, the AC motor drive can be reset/restarted automatically up to 10 times.
-  Setting this parameter to 0 will disable the reset/restart operation after any fault has occurred. When enabled, the AC motor drive will restart with speed search, which starts at the frequency before the fault.
-  If the drive execute reset/restart after fault more than the numbers of time set in Pr.07-11 and the limit is reached within the time period in Pr.07-33, the drive will stop execute reset/restart after fault function. User will be needed to input RESET manually for the drive to continue operation.

07-12 Speed Search during Start-up

Factory Setting: 0

Settings 0: Disable

- 1: Speed search from maximum output frequency
- 2: Speed search from start-up motor frequency
- 3: Speed search from minimum output frequency

-  This parameter is used for starting and stopping a motor with a high inertia. A motor with high inertia will take 2-5 minutes or longer to stop completely. By setting this parameter, the user does not need to wait for the motor to come to a complete stop before restarting the AC motor drive. If a PG card and encoder is used on the drive and motor, then the speed search will start from the speed that is detected by the encoder and accelerate quickly to the commanded frequency. The output current is set by the Pr.07-09.
-  In PG control mode, the AC motor drive will execute the speed search function automatically by the PG speed when this setting isn't set to 0.

07-13 Decel. Time at Momentary Power Loss (dEb function)

Factory Setting: 0

Settings 0: Disable


- 1: 1st decel. time
- 2: 2nd decel. time
- 3: 3rd decel. time
- 4: 4th decel. time
- 5: Current decel. time
- 6: Auto decel. time

-  This parameter is used for the decel. time selection for momentary power loss.

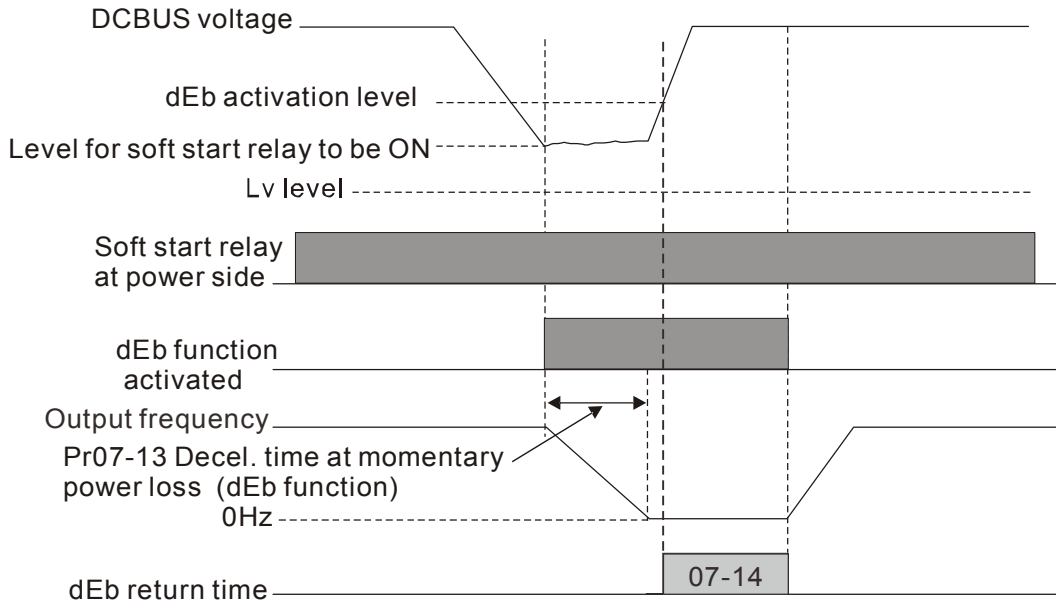
07-14 dEb Return Time

Factory Setting: 0.0

Settings 0.0~25.0 sec

 function is the AC motor drive decelerates to stop after momentary power loss. When the momentary power loss occurs, this function can be used for the motor to decelerate to 0 speed with deceleration stop method. When the power is on again, motor will run again after DEB return time. (has applied on high-speed spindle)

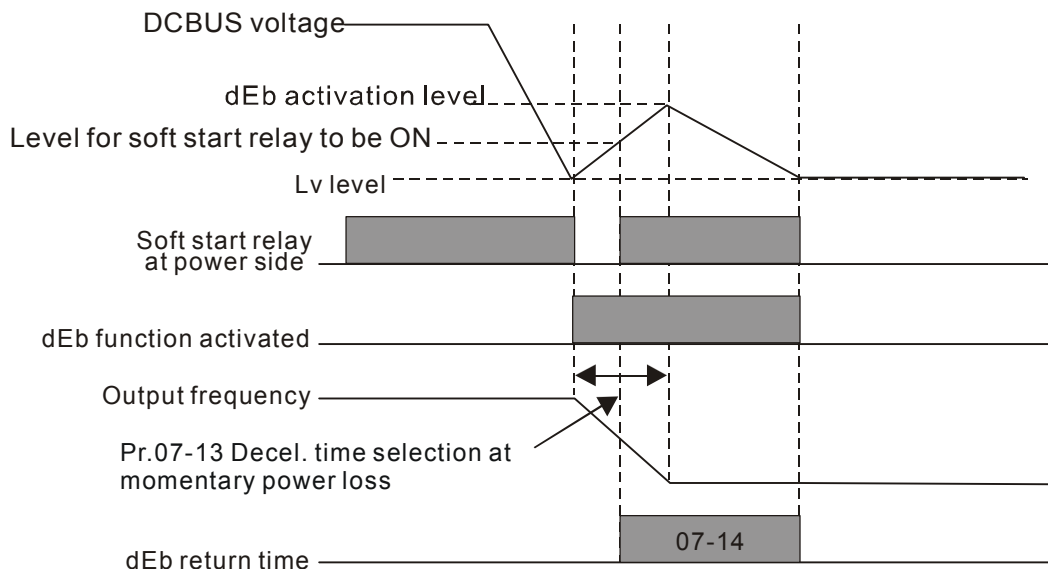
Status 1: Insufficient power supply due to momentary power-loss/unstable power (due to low voltage)/sudden heavy-load



Note (1) When Pr07-14 is set to 0, the motor drive will stop and will not accelerate to the frequency before dEb even the power is on again. But when Pr07-14 is NOT set to 0, then a command of zero speed will be sent to wait for power on.

Note (2) dEb activation level is when DCBUS voltage level is lower than (230V series: Lv level +20Vdc)
(460V series: Lv level +40Vdc)

Status 2: unexpected power off, such as momentary power loss



 **NOTE**

For example, in textile machinery, you will hope that all the machines can be decelerated to stop to prevent broken stitching when power loss. In this case, the host controller will send a message to the AC motor drive to use dEb function with deceleration time via EF.

07-15 Dwell Time at Accel.

Factory Setting: 0.00

Settings 0.00~600.00 sec

07-16 Dwell Frequency at Accel.

Factory Setting: 0.00

Settings 0.00~600.00Hz

07-17 Dwell Time at Decel.


Factory Setting: 0.00

Settings 0.00~600.00 sec

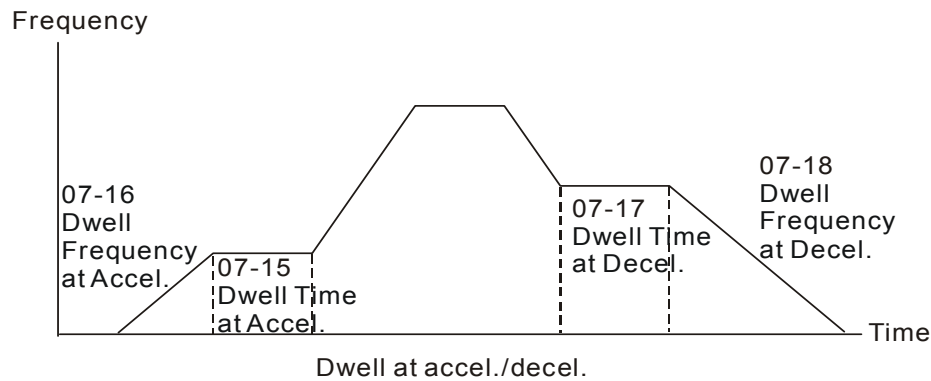
07-18 Dwell Frequency at Decel.

Factory Setting: 0.00

Settings 0.00~600.00 Hz

 In the super heavy load situation, Dwell can make stable output frequency temporarily, such as crane or elevator.

 Pr.07-15 to Pr.07-18 is for heavy load to prevent OV or OC occurs.



07-19 Fan Cooling Control

Factory Setting: 0


Settings 0: Fan always ON

1: 1 minute after the AC motor drive stops, fan will be OFF


2: When the AC motor drive runs, the fan is ON. When the AC motor drive stops, the fan is OFF


3: Fan turns ON when preliminary heat sink temperature (around 60°C) is attained.


4: Fan always OFF

 This parameter is used for the fan control.

 Setting 0: Fan will be ON as the drive's power is turned ON.

 Setting 1: 1 minute after AC motor drive stops, fan will be OFF

 Setting 2: AC motor drive runs and fan will be ON. AC motor drive stops and fan will be OFF.

 Setting 3: Fan run according to IGBT and capacitance temperature. Fan will be ON when preliminary capacitance temperature is higher than 60oC. Fan will be OFF, when capacitance temperature is lower than 40oC.

 Setting 4: Fan is always OFF

07-20 Emergency Stop (EF) & Force Stop

Factory Setting: 0

- Settings
- 0: Coast to stop
 - 1: Stop by 1st deceleration time
 - 2: Stop by 2nd deceleration time
 - 3: Stop by 3rd deceleration time
 - 4: Stop by 4th deceleration time
 - 5: System Deceleration (According to original deceleration time)
 - 6: Automatic Deceleration (Pr01-46)

When the multi-function input terminal is set to 10(EF) or 18(Emergency stop) and is activated, the drive will stop according to the setting in Pr.07-20.

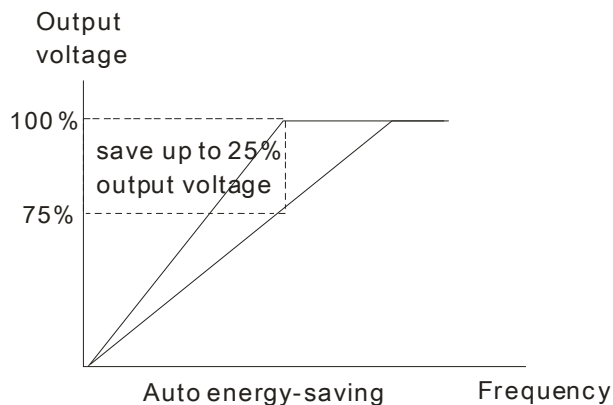
07-21 Auto Energy-saving Operation

Factory Setting: 0

- Settings
- 0: Disable
 - 1: Enable

When Pr.07-21 is set to 1, the acceleration and deceleration will operate with full voltage. During constant speed operation, it will auto calculate the best voltage value by the load power for the load. This function is not suitable for the ever-changing load or near full-load during operation.

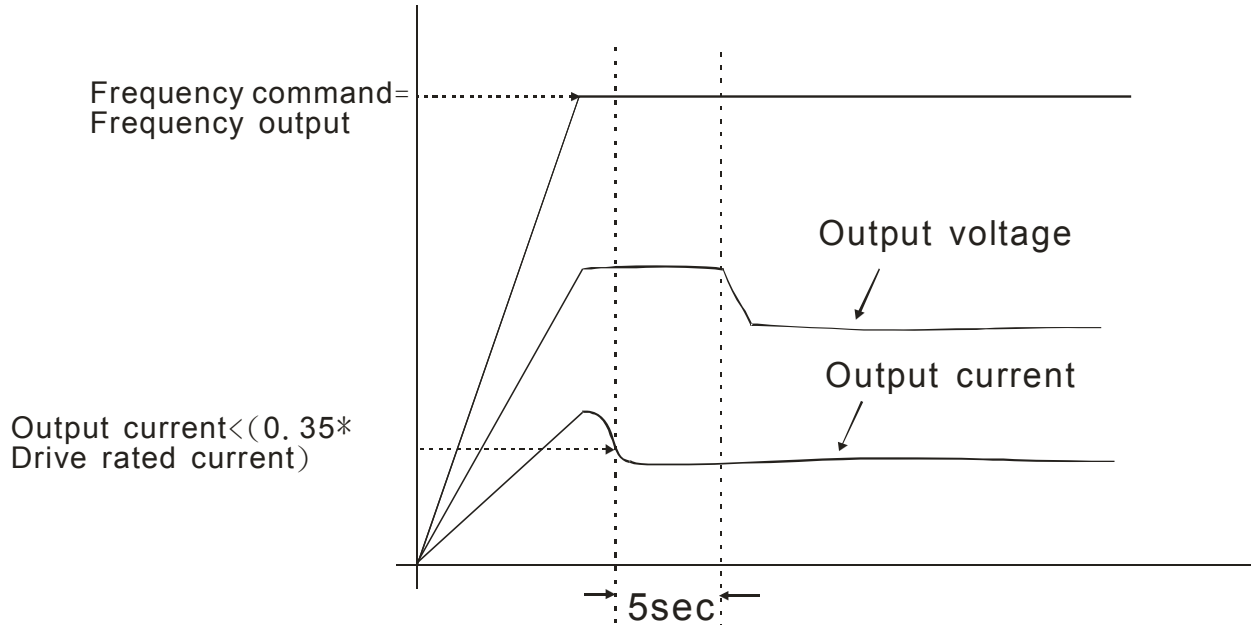
When the output frequency is constant, i.e. constant operation, the output voltage will auto decrease by the load reduction. Therefore, the drive will operate with min. power, multiplication of voltage and current.



FOCPG(IM) control mode:
When drive is running at constant speed and torque current is lower than 35% of drive rated current, drive will start to count. After 5 seconds, power save function will enable (can max. reduce 30% of output voltage). Return conditions: torque higher than 50% of drive rated current.

VF, VFPG, SVC control mode:
When drive is running at constant speed and the U, V, W output power factor angle $\cos(\phi) \geq 65.0^\circ$ (Pr00-04 set 5 for monitor power factor angle $\cos(\phi)$), drive will start to do "Power saving enable time counting". After 5 seconds, power save function will enable. Return conditions: $(\cos(\phi) < 60.0^\circ)$ or drive is operating at acceleration or deceleration status.

When drive is at FOCPM or FOC sensor-less control mode, this function will be disable.



07-22 Energy-saving Gain

Factory Setting: 100

Settings 10~1000%

When Pr. 07-21 is set to 1, this parameter can be used to adjust the gain of energy-saving. The factory setting is 100%. If the result is not good, it can adjust by decreasing the setting. If the motor oscillates, it should increase the setting value.

At some special application such as High speed spindle, the motor temperature rise is been highly concern. Thus, when the motor is not working with load, the motor current will requested to reduce to a lower level. To Lowering this parameter setting can meet this requirement.

07-23 Auto Voltage Regulation(AVR) Function

Factory Setting: 0

Settings 0: Enable AVR

1: Disable AVR





2: Disable AVR during deceleration


The rated voltage of the motor is usually 220V/200VAC 60Hz/50Hz and the input voltage of the AC motor drive may vary between 180V to 264 VAC 50Hz/60Hz. Therefore, when the AC motor drive is used without AVR function, the output voltage will be the same as the input voltage. When the motor runs at voltages exceeding the rated voltage with 12% - 20%, its lifetime will be shorter and it can be damaged due to higher temperature, failing insulation and unstable torque output.

AVR function automatically regulates the AC motor drive output voltage to the motor rated voltage. For instance, if V/f curve is set at 200 VAC/50Hz and the input voltage is at 200V to 264VAC, then the motor Output Voltage will automatically be reduced to a maximum of 200VAC/50Hz. If the input voltage is at 180V to 200VAC, output voltage to motor and input power will be in direct proportion.

Setting 0: when AVR function is enabled, the drive will calculate the output voltage by actual


DC-bus voltage. The output voltage won't be changed by DC bus voltage.

-  Setting 1: when AVR function is disabled, the drive will calculate the output voltage by DC-bus voltage. The output voltage will be changed by DC bus voltage. It may cause insufficient/over current.
-  Setting 2: the drive will disable the AVR during deceleration, such as operated from high speed to low speed.
-  When the motor ramps to stop, the deceleration time is longer. When setting this parameter to 2 with auto acceleration/deceleration, the deceleration will be quicker.
-  When it is in FOC PG or TQCPG, it is recommended to set to 0 (enable AVR).

 **07-24** Filter Time of Torque Command (V/F and SVC control mode)

Factory Setting: 0.020



Settings 0.001~10.000 sec


-  When the setting is too long, the control will be stable but the control response will be delay. When the setting is too short, the response will be quickly but the control may be unstable. User can adjust the setting by the control and response situation.

 **07-25** Filter Time of Slip Compensation (V/F and SVC control mode)

Factory Setting: 0.100




Settings 0.001~10.000 sec


-  It can set Pr.05-22 and 05-23 to change the response time of compensation.
-  If Pr.05-22 and 05-23 are set to 10seconds, the response time of compensation is the slowest. But the system may be unstable when the setting is too short.

 **07-26** Torque Compensation Gain (V/F and SVC control mode)

Factory Setting: 0



Settings 0~10

-  When the motor load is large, a part of drive output voltage is absorbed by the resistor of stator winding and causes insufficient voltage at motor induction and result in over output current and insufficient output torque. It can auto adjust output voltage by the load and keep the air gap magnetic fields stable to get the optimal operation.
-  In the V/F control, the voltage will be decreased in direct proportion when the frequency is decreased. It'll cause decrease torque at low speed due to small AC resistor and the same DC resistor. Therefore, Auto torque compensation function will increase the output voltage in the low frequency to get higher start torque.
-  When Pr.07-26 is set to large, it may cause motor overflux and result in too large output current, motor overheat or triggers protection function.




 **07-27** Slip Compensation Gain (V/F and SVC control mode)

Factory Setting: 0.00

Settings 0.00~10.00

-  The induction motor needs the constant slip to produce magnetic torque. It can be ignore in the higher motor speed, such as rated speed or 2-3% slip.
-  In the operation with variable frequency, the slip and the synchronous frequency will be in reverse

proportion to produce the same magnetic torque. That is the slip will be larger with the reduction of synchronous frequency. The motor may stop when the synchronous frequency is decreased to a specific value. Therefore, the slip seriously affects the accuracy of motor speed at low speed.

-  In another situation, when the drive uses with induction motor, the slip will be increased by the increasing load. It also affects the accuracy of motor speed.
-  This parameter can be used to set compensation frequency and reduce the slip to close the synchronous speed when the motor runs in the rated current to raise the drive accuracy. When the drive output current is larger than Pr.05-05 No-load Current of Induction Motor 1 (A), the drive will compensate the frequency by this parameter.
-  When the control method (Pr.00-11) is changed from V/f mode to vector mode, this parameter will auto be set to 1.00. Otherwise, it will be set to 0.00. Please do the compensation of slip after overload and acceleration. The compensation value should be increased from small to large gradually. That is to add the output frequency with motor rated slip X Pr.07-27 Slip Compensation Gain when the motor is rated load. If the actual speed ratio is slow than expectation, please increase the setting. Otherwise, decrease the setting.

07-28 Reserved

 **07-29** Slip Deviation Level


Factory Setting: 0

Settings 0~100.0%
0: No detection

 **07-30** Detection Time of Slip Deviation


Factory Setting:1.0


Settings 0.0~10.0 sec

 **07-31** Over Slip Treatment

Factory Setting:0


Settings 0: Warn and keep operation
1: Warn and ramp to stop
2: Warn and coast to stop
3: No warning

-  The Pr.07-29 to Pr.07-31 are to set allowable slip level/time and over slip treatment when the drive is running.

 **07-32** Motor Hunting Gain

Factory Setting:1000


Settings 0~10000
0: Disable

-  The motor will have current wave motion in some specific area. It can improve this situation by setting this parameter. (When it is high frequency or run with PG, it can be set to 0. when the current wave motion happens in the low frequency, please increase Pr.07-32.)

↖ **07-33** Recovery Time to Pr.07-11 (# of automatic reboots after fault)

Factory Setting:60.0

Settings 00~6000.0 sec

-  When a reset/restart after fault occurs, the drive will regards Pr.07-33 as a time boundary and begin counting the numbers of faults occur within this time period. Within the period, if numbers of faults occurred did not exceed the setting in Pr.07-11, the counting will be cleared and starts from 0 when next fault occurs. However, if the numbers of faults occurred within this time period have exceed the setting in Pr.07-11, user will need to press RESET key manually for the drive to operate again.





08 High-function PID Parameters

✎ This parameter can be set during operation.

08-00 Input Terminal for PID Feedback


Factory Setting: 0

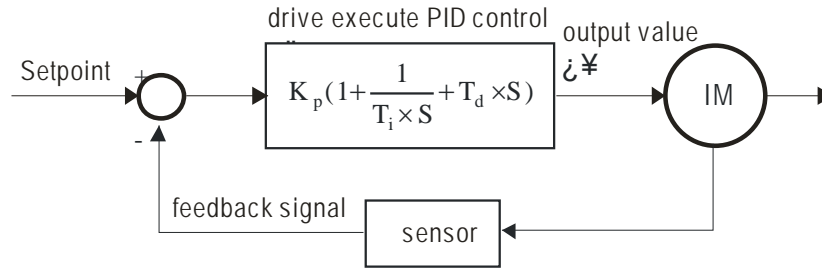
- Settings
- 0: No function
 - 1: Negative PID feedback: on analogue input acc. To setting 5 of Pr. 03-00 to Pr.03-02.
 - 2: Negative PID feedback from PG card (Pr.10-15, skip direction)
 - 3: Negative PID feedback from PG card (Pr.10-15)
 - 4: Positive PID feedback from external terminal AVI (Pr.03-00)
 - 5: Positive PID feedback from PG card (Pr.10-15, skip direction)
 - 6: Positive PID feedback from PG card (Pr.10-15)
 - 7: Negative PID feedback from communication protocol
 - 8: Positive PID feedback from communication protocol

-  Negative feedback means: $+target\ value - feedback$. It is used for the detection value will be increased by increasing the output frequency.
-  When Pr.03-00 to Pr.03-02 have the same setting, then the AVI will be the prioritized selection.
-  Positive feedback means: $-target\ value + feedback$. It is used for the detection value will be decreased by increasing the output frequency.
-  When Pr08-00 \neq 7 neither \neq 8, input value is disabled. The value of the setting remain the same after the derive is off.


Common applications for PID control

- Flow control: A flow sensor is used to feedback the flow data and performs accurate flow control.
- Pressure control: A pressure sensor is used to feedback the pressure data and performs precise pressure control.
- Air volume control: An air volume sensor is used to feedback the air volume data to have excellent air volume regulation.
- Temperature control: A thermocouple or thermistor is used to feedback temperature data for comfortable temperature control.
- Speed control: A speed sensor or encoder is used to feedback motor shaft speed or input another machines speed as a target value for closed loop speed control of master-slave operation. Pr.10.00 sets the PID set point source (target value).
- PID control operates with the feedback signal as set by Pr.10.01 either 0~+10V voltage or 4-20mA current.

 PID control loop:



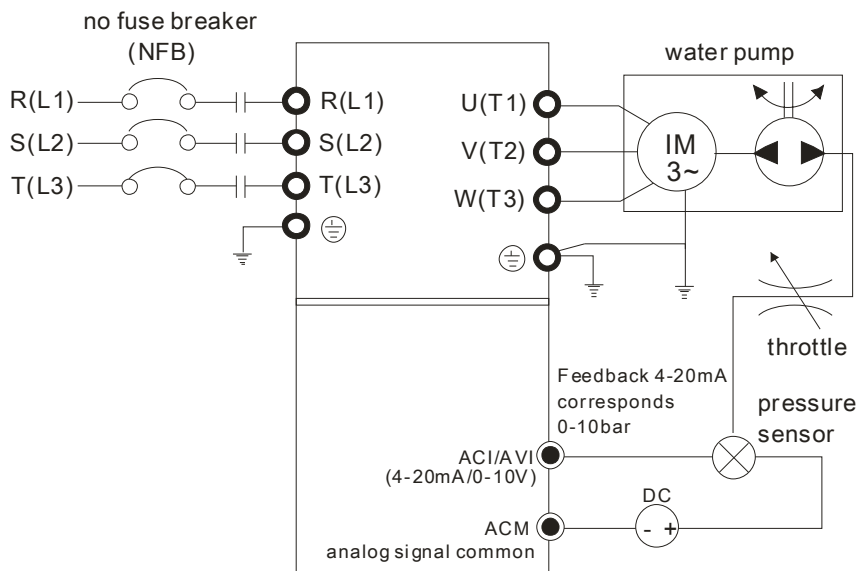
K_p : Proportional gain(P) T_i : Integral time(I) T_d : Derivative control(D) S: Operator

 Concept of PID control

1. Proportional gain(P):
the output is proportional to input. With only proportional gain control, there will always be a steady-state error.
2. Integral time(I):
the controller output is proportional to the integral of the controller input. To eliminate the steady-state error, an “integral part” needs to be added to the controller. The integral time decides the relation between integral part and error. The integral part will be increased by time even if the error is small. It gradually increases the controller output to eliminate the error until it is 0. In this way a system can be stable without steady-state error by proportional gain control and integral time control.
3. Differential control(D):
the controller output is proportional to the differential of the controller input. During elimination of the error, oscillation or instability may occur. The differential control can be used to suppress these effects by acting before the error. That is, when the error is near 0, the differential control should be 0. Proportional gain (P) + differential control (D) can be used to improve the system state during PID adjustment.

 When PID control is used in a constant pressure pump feedback application:

Set the application’s constant pressure value (bar) to be the set point of PID control. The pressure sensor will send the actual value as PID feedback value. After comparing the PID set point and PID feedback, there will be an error. Thus, the PID controller needs to calculate the output by using proportional gain (P), integral time (I) and differential time (D) to control the pump. It controls the drive to have different pump speed and achieves constant pressure control by using a 4-20mA signal corresponding to 0-10 bar as feedback to the drive.



1. Pr.00-04 is set to 10 (Display PID analog feedback signal value (b) (%))
2. Pr.01-12 Acceleration Time will be set as required
3. Pr.01-13 Deceleration Time will be set as required
4. Pr.00-21=0 to operate from the digital keypad
5. Pr.00-20=0, the set point is controlled by the digital keypad
6. Pr.08-00=1 (Negative PID feedback from analog input)
7. ACI analog input Pr. 03-01 set to 5, PID feedback signal.
8. Pr.08-01-08-03 will be set as required
 - 8.1 If there is no vibration in the system, increase Pr.08-01(Proportional Gain (P))
 - 8.2 If there is no vibration in the system, reduce Pr.08-02(Integral Time (I))
 - 8.3 If there is no vibration in the system, increase Pr.08-03(Differential Time (D))

Refer to Pr.08-00 to 08-21 for PID parameters settings.

08-01 Proportional Gain (P)

Factory Setting:1.0

Settings 0.0~500.0%

- It is used to eliminate the system error. It is usually used to decrease the error and get the faster response speed. But if setting too large value in Pr.08-01, it may cause the system oscillation and instability.
- If the other two gains (I and D) are set to zero, proportional control is the only one effective.

08-02 Integral Time (I)

Factory Setting:1.00

Settings 0.00~100.00 sec

0.00: Disable

The integral controller is used to eliminate the error during stable system. The integral control doesn't stop working until error is 0. The integral is acted by the integral time. The smaller integral time is set, the stronger integral action will be. It is helpful to reduce overshoot and oscillation to make a stable system. At this moment, the decreasing error will be slow. The integral control is often used with other two controls to become PI controller or PID controller.

This parameter is used to set the integral time of I controller. When the integral time is long, it will have small gain of I controller, the slower response and bad external control. When the integral time is short, it will have large gain of I controller, the faster response and rapid external control.

- 📖 When the integral time is too small, it may cause system oscillation.
- 📖 If the integral time is set as 0.00, Pr.08-02 will be disabled.

↗ **08-03** Derivative Control (D) Factory Setting:0.00

Settings 0.00~1.00 sec

- 📖 The differential controller is used to show the change of system error and it is helpful to preview the change of error. So the differential controller can be used to eliminate the error to improve system state. With the suitable differential time, it can reduce overshoot and shorten adjustment time. However, the differential operation will increase the noise interference. Please note that too large differential will cause big noise interference. Besides, the differential shows the change and the output of the differential will be 0 when there is no change. Therefore, the differential control can't be used independently. It needs to be used with other two controllers to make a PD controller or PID controller.
- 📖 This parameter can be used to set the gain of D controller to decide the response of error change. The suitable differential time can reduce the overshoot of P and I controller to decrease the oscillation and have a stable system. But too long differential time may cause system oscillation.
- 📖 The differential controller acts for the change of error and can't reduce the interference. It is not recommended to use this function in the serious interference.

↗ **08-04** Upper limit of Integral Control Factory Setting:100.0

Settings 0.0~100.0%

- 📖 This parameter defines an upper bound or limit for the integral gain (I) and therefore limits the Master Frequency. The formula is: Integral upper bound = Maximum Output Frequency (Pr.01-00) x (Pr.08-04 %).
- 📖 Too large integral value will make the slow response due to sudden load change. In this way, it may cause motor stall or machine damage.

↗ **08-05** PID Output Frequency Limit Factory Setting:100.0

Settings 0.0~110.0%

- 📖 This parameter defines the percentage of output frequency limit during the PID control. The formula is Output Frequency Limit = Maximum Output Frequency (Pr.01-00) X Pr.08-05 %.

↗ **08-06** PID feedback value by communication protocol Factory Setting: 0.00

Settings 0.00~200.00%









↗ **08-07** PID Delay Time Factory Setting: 0.0

Settings 0.0~35.0 sec

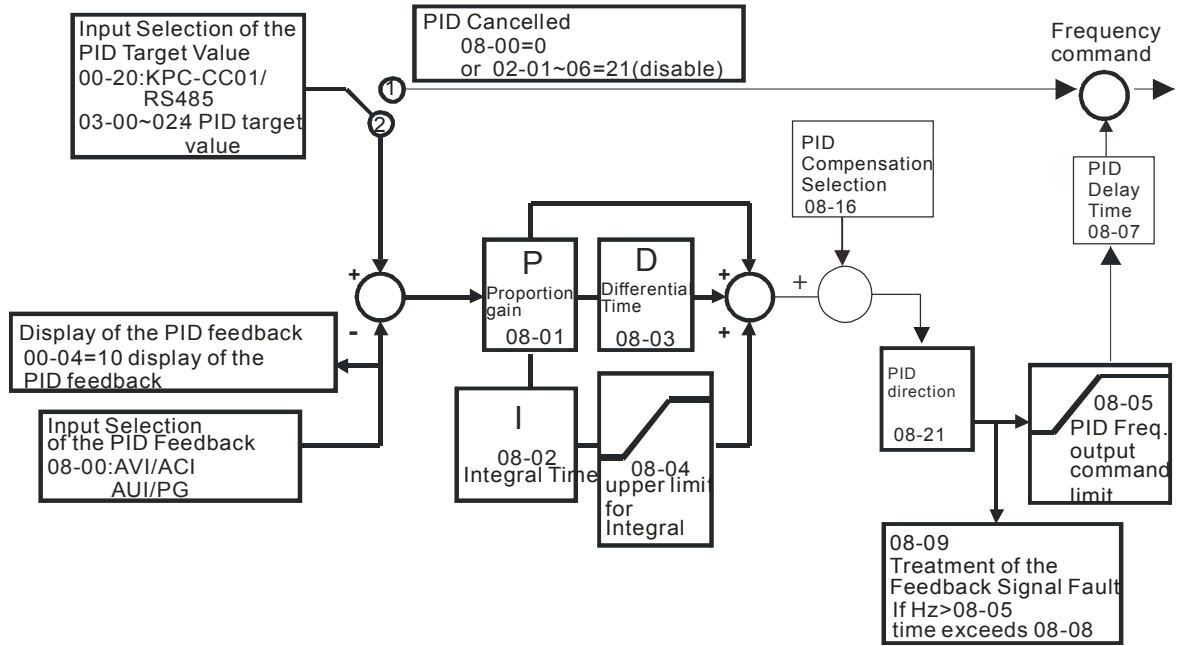
08-20 PID Mode Selection

Factory Setting: 0

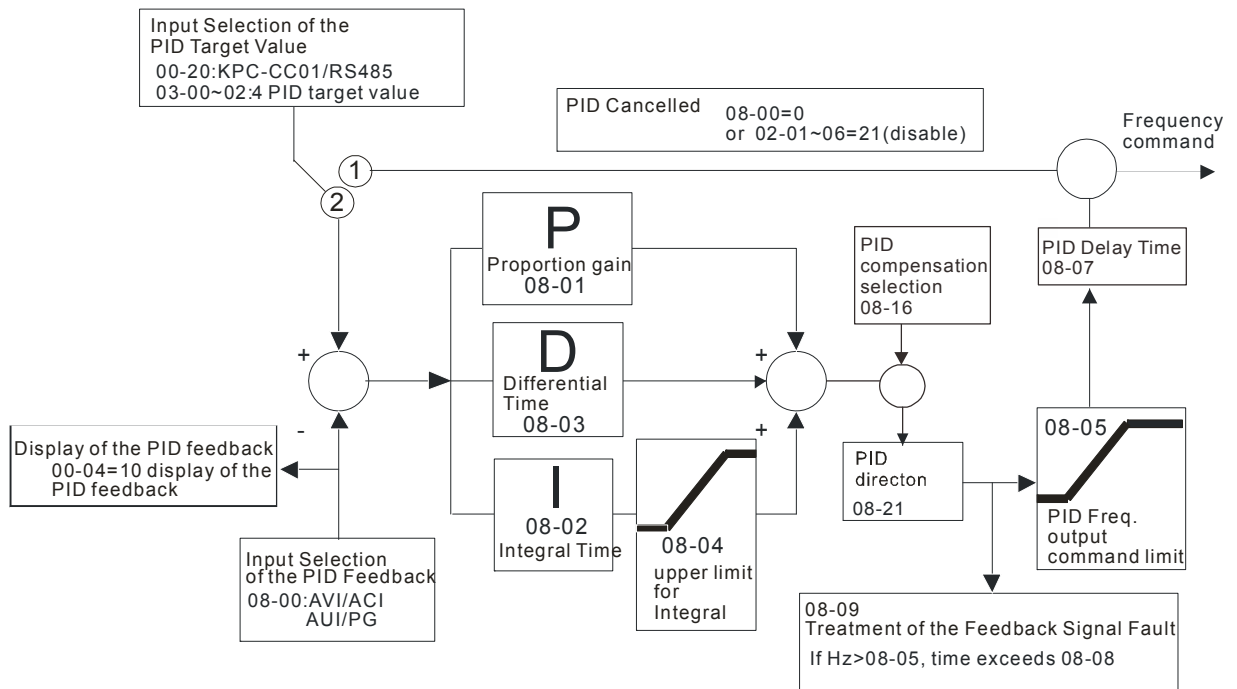
Settings 0: Serial connection
 1: Parallel connection

-  When setting is 0, it uses conventional PID control structure.
-  When setting is 1, proportional gain, integral gain and derivative gain are independent. The P, I and D can be customized to fit users' demand.
-  Pr.08-07 determines the primary low pass filter time when in PID control. Setting a large time constant may slow down the response rate of drive.
-  Output frequency of PID control will filter by primary low pass function. This function could filter a mix frequency. A long primary low pass time means filter degree is high and vice versa.
-  Inappropriate setting of delay time may cause system error.
-  PI Control: controlled by the P action only, and thus, the deviation cannot be eliminated entirely. To eliminate residual deviations, the P + I control will generally be utilized. And when the PI control is utilized, it could eliminate the deviation incurred by the targeted value changes and the constant external interferences. However, if the I action is excessively powerful, it will delay the responding toward the swift variation. The P action could be used solely on the loading system that possesses the integral components.
-  PD Control: when deviation occurred, the system will immediately generate some operation load that is greater than the load generated single handedly by the D action to restrain the increment of the deviation. If the deviation is small, the effectiveness of the P action will be decreasing as well. The control objects include occasions with integral component loads, which are controlled by the P action only, and sometimes, if the integral component is functioning, the whole system will be vibrating. On such occasions, in order to make the P action's vibration subsiding and the system stabilizing, the PD control could be utilized. In other words, this control is good for use with loadings of no brake functions over the processes.
-  PID Control: Utilize the I action to eliminate the deviation and the D action to restrain the vibration, thereafter, combine with the P action to construct the PID control. Use of the PID method could obtain a control process with no deviations, high accuracies and a stable system.

Serial connection



Parallel connection



08-08 Feedback Signal Detection Time

Factory Setting: 0.0

Settings 0.0~3600.0 sec

Pr.08-08 is valid only for ACI 4-20mA.

This parameter sets the detection time of abnormal PID derivate. If detection time is set to 0.0, detection function is disabled.

08-09 Feedback Signal Fault Treatment

Factory Setting: 0

- Settings
- 0: Warn and keep operation
 - 1: Warn and ramp to stop
 - 2: Warn and coast to stop
 - 3: Warn and operate at last frequency


 This parameter is valid only for ACI 4-20mA.

 AC motor drive acts when the feedback signals analog PID feedback is abnormal.

08-10 Sleep Reference Point

Factory Setting: 0.00





Settings 0.00~600.00Hz

-  Setting value of Pr08-10 determines if sleep reference and wake-up reference is enable or disable. When Pr08-10 = 0, it means disable. When 08-10 \neq 0, it means enable.

08-11 Wakeup Reference Point

Factory Setting: 0.00


Settings 0.00~600.00Hz

-  When Pr08-18 = 0, the unit of Pr08-10 and that of Pr08-11 become frequency. The settings then become 0 ~ 600.0 Hz.
-  When Pr08-18=1, the unit of Pr08-10 and that of Pr08-11 switch to percentage. The settings then switch to 0~200.00%.
-  And the percentage is based on the input command not maximum. E.g. If the maximum is 100 Kg, the command now is 30kg, if 08-11=40%, it is 12kg.
-  The same to 08-10.

08-12 Sleep Time

Factory Setting: 0.0

Settings 0.00~6000.0 sec

-  When the frequency command is smaller than the sleep frequency and less than the sleep time, the frequency command is equal to the sleep frequency. However the frequency command remains at 0.00Hz until the frequency command becomes equal to or bigger than the wake-up frequency.

08-13 PID Deviation Level

Factory Setting: 10.0

Settings 1.0~50.0%

08-14 PID Deviation Time


Factory Setting: 5.0

Settings 0.1~300.0 sec

08-15 Filter Time for PID Feedback

Factory Setting: 5.0

Settings 0.1~300.0 sec

-  When the PID control function is normal, it should calculate within a period of time and close to the

target value.

- Refer to the PID control diagram for details. When executing PID feedback control, if $|\text{PID reference target value} - \text{detection value}| > \text{Pr.08-13 PID Deviation Level}$ and exceeds Pr.08-14 setting, the PID control fault occurs. The treatment will be done as Pr.08-09 setting.

08-16 PID Compensation Selection

Factory Setting: 0

Settings 0: Parameter setting (Pr.08-17)
1: Reserved

- Pr08-16=0: PID compensation value is given via Pr08-17 setting.
- Pr08-16=1: The PID compensation value is given via analog input (Pr03-00~03-02=13) and display at Pr08-17(at this moment, Pr08-17 become read only).

08-17 PID Compensation

Factory Setting: 0

Settings -100.0~+100.0%

- The PID compensation value = $\text{Max. PID target value} \times \text{Pr08-17}$. For example, the max. output frequency Pr01-00=60Hz, Pr08-17=10.0%, PID compensation value will increase output frequency 6.00Hz. $60.00\text{Hz} \times 100.00\% \times 10.0\% = 6.00\text{Hz}$

08-18 Setting of Sleep Mode Function

Factory Setting: 0

Settings 0: Follow PID output command
1: Follow PID feedback signal

- When Pr08-18=0, the unit of Pr08-10 and that of Pr08-11 becomes frequency. The settings then become 0~600.00Hz.
- When Pr08-19=1, the unit of Pr08-10 and that of Pr08-11 switches to percentage. The settings then switch to 0~200.00%.

08-19 Wake-up Integral Limit

Factory Setting: 50.0

Settings 0.0~200.0%

- The wake-up integral limit of the VFD is to prevent sudden high speed running when the VFD wakes up.
- The wake-up integral frequency limit = $(01-00 \times 08-19\%)$
- The Pr08-19 is used to reduce the reaction time from sleep to wake-up.

08-21 Enable PID to Change the Operation Direction

Factory Setting: 0

Settings 0: Disable change of direction
1: Enable change of direction

08-22 Wake-up delay time

Factory Setting: 0.00

Settings 0.00~600.00 sec.

Refer to Pr08-18 for more information.

08-23 PID Control Bit

Factory Setting: 0.00

Settings Bit0 =1, PID reverse running must follow the setting of Pr00-23

Bit0 = 0, PID reverse running follows PID's calculated value

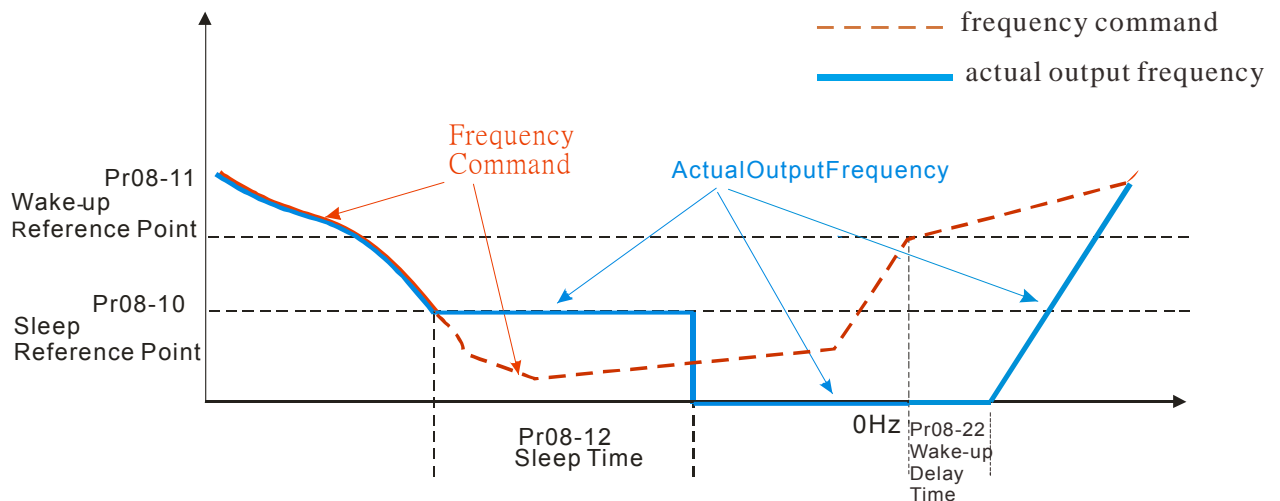
Bit0, When Pr08-21 = 1, PID reverse running is enable.

Bit0 = 0, if the PID calculated value is positive, it will be forward running. If the PID calculated value is negative, it will be reverse running.

There are three scenarios for sleep and wake-up frequency.

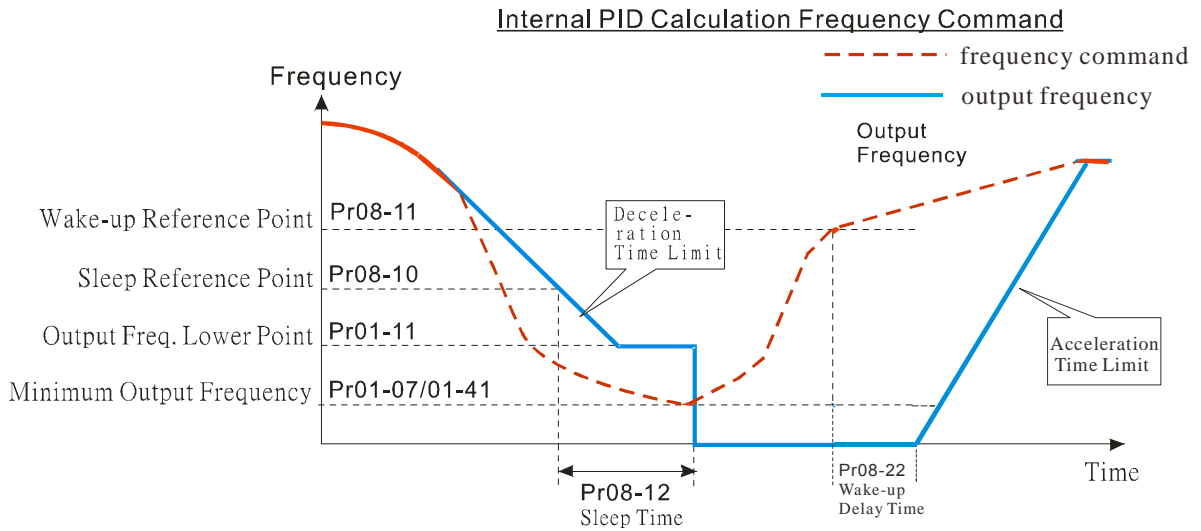
1) Frequency Command (PID is not in use, Pr08=00)When the output frequency \leq the sleep frequency and the VFD reaches the preset sleep time, then the VFD will be at the sleep mode.

When the frequency command reaches the wake-up frequency, the VFD will start to count the wake-up delay time. Then when the VFD reaches the wake-up delay time, the VFD will begin acceleration time to reach the frequency command.

**2) Frequency Command Calculation of the Internal PID**

When the PID calculation reaches the sleep frequency, the VFD will start to count the sleep time and the output frequency will start to decrease. If the VFD exceeds the preset sleep time, it will directly go to sleep mode which is 0 Hz. But if the VFD doesn't reach the sleep time, it will remain at the lower limit (if there is a preset of lower limit.). Or it will remain at the lowest output frequency set at Pr01-07 and wait to reach the sleep time then go to sleep mode (0 Hz).

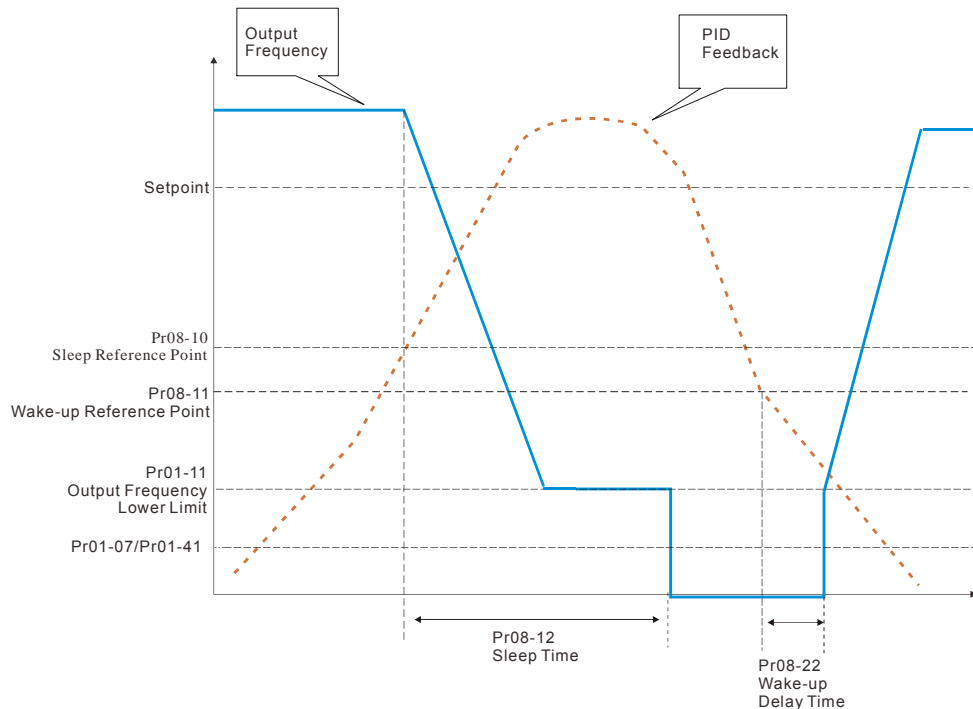
When the calculated frequency command reaches the wake-up frequency, the VFD will start to count the wake-up delay time. Once reaching the wake-up delay time, the VFD will start the acceleration time to reach the PID frequency command.



3) PID Feedback Rate Percentage (Use PID, Pr08-00 ≠ 0 and Pr08-18=1)

When the PID feedback rate reaches the sleep level percentage, the VFD starts to count the sleep time. The output frequency will also decrease. If the VFD exceeds the preset sleep time, it will go to sleep mode which is 0 Hz. But if the VFD doesn't reach the sleep time, it will remain at the lower limit (if there is a preset of lower limit.). Or it will remain at the lowest output frequency set at Pr01-07 and wait to reach the sleep time then go to sleep mode (0 Hz).

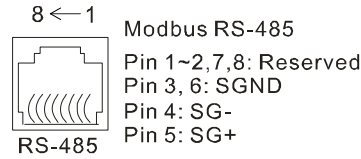
When PID feedback value reaches the wake up percentage the motor drive will start to count the wake up delay time. Once reaches the wake up delay time, the motor drives starts the accelerating time to reach PID frequency command



09 Communication Parameters

✎ The parameter can be set during the operation.

When using communication devices, connects AC drive with PC by using Delta IFD6530 or IFD6500.



✎ 09-00 COM1 Communication Address

Factory Setting: 1

Settings 1~254

📖 If the AC motor drive is controlled by RS-485 serial communication, the communication address for this drive must be set via this parameter and each AC motor drive's communication address must be different.

✎ 09-01 COM1 Transmission Speed

Factory Setting: 9.6

Settings 4.8~115.2Kbits/s

📖 This parameter is for set up the RS485 communication transmission speed.

✎ 09-02 COM1 Transmission Fault Treatment

Factory Setting: 3

Settings 0: Warn and keep operation
1: Warn and ramp to stop
2: Warn and coast to stop
3: No warning and continue operation

📖 This parameter is set to how to react if transmission errors occur.

✎ 09-03 COM1 Time-out Detection

Factory Setting: 0.0

Settings 0.0~100.0 sec
0.0: Disable




📖 It is used to set the communication transmission time-out.

✎ 09-04 COM1 Communication Protocol

Factory Setting: 1

Settings 1: 7, N, 2 for ASCII
2: 7, E, 1 for ASCII
3: 7, O, 1 for ASCII
4: 7, E, 2 for ASCII
5: 7, O, 2 for ASCII
6: 8, N, 1 for ASCII
7: 8, N, 2 for ASCII
8: 8, E, 1 for ASCII
9: 8, O, 1 for ASCII

- 10: 8, E, 2 for ASCII
- 11: 8, O, 2 for ASCII
- 12: 8, N, 1 for RTU
- 13: 8, N, 2 for RTU
- 14: 8, E, 1 for RTU
- 15: 8, O, 1 for RTU
- 16: 8, E, 2 for RTU
- 17: 8, O, 2 for RTU

-  Control by PC or PLC (Computer Link)
-  A VFD-CH2000 can be set up to communicate on Modbus networks using one of the following modes: ASCII (American Standard Code for Information Interchange) or RTU (Remote Terminal Unit). Users can select the desired mode along with the RS-485 serial port communication protocol in Pr.09-00.
-  MODBUS ASCII (American Standard Code for Information Interchange) : Each byte data is the combination of two ASCII characters. For example, a 1-byte data: 64 Hex, shown as '64' in ASCII, consists of '6' (36Hex) and '4' (34Hex).

1. Code Description

Communication protocol is in hexadecimal, ASCII: "0", "9", "A", "F", every 16 hexadecimal represent ASCII code. For example:

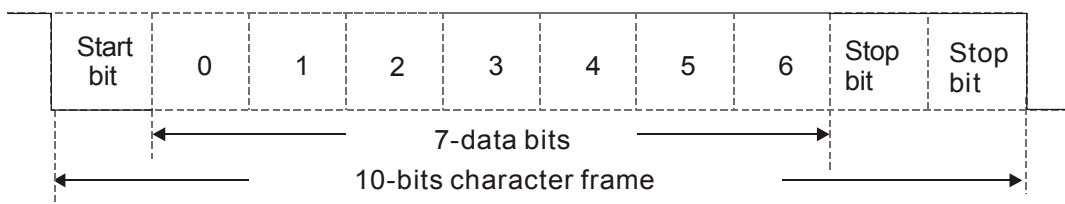
Character	'0'	'1'	'2'	'3'	'4'	'5'	'6'	'7'
ASCII code	30H	31H	32H	33H	34H	35H	36H	37H

Character	'8'	'9'	'A'	'B'	'C'	'D'	'E'	'F'
ASCII code	38H	39H	41H	42H	43H	44H	45H	46H

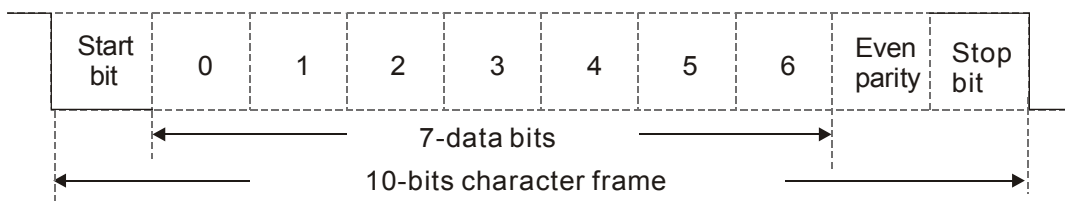
2. Data Format

10-bit character frame (For ASCII):

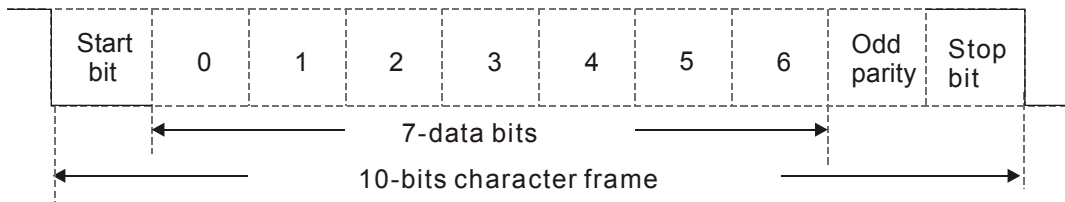
(7, N, 2)



(7, E, 1)

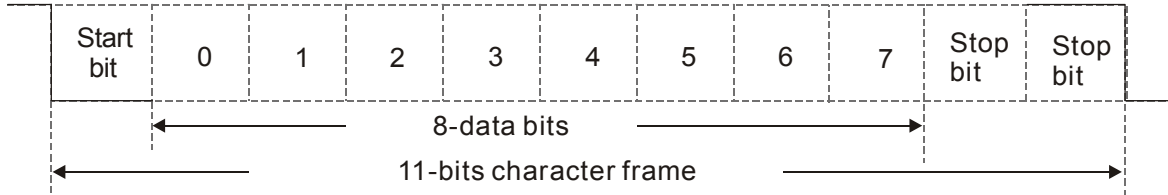


(7, 0, 1)

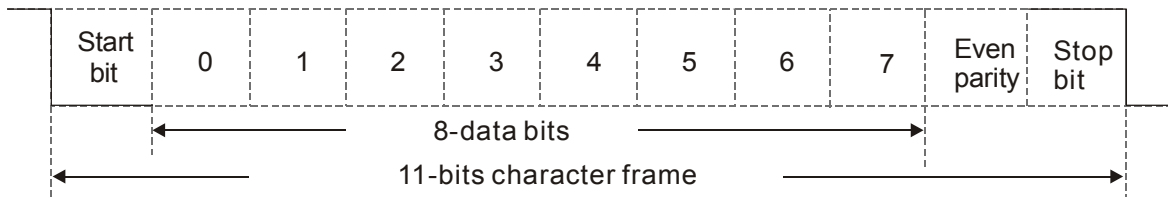


11-bit character frame (For RTU):

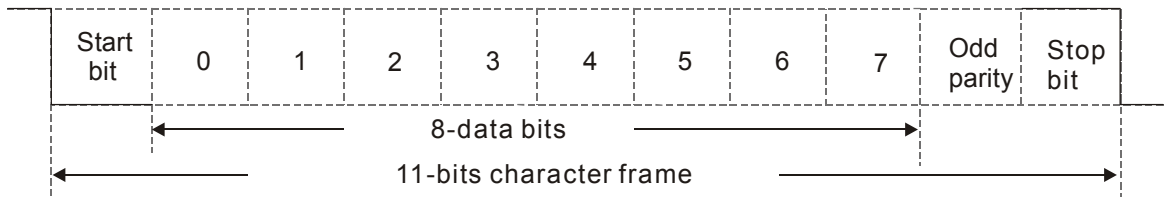
(8, N, 2)



(8, E, 1)



(8, O, 1)



3. Communication Protocol

Communication Data Frame: **ASCII mode**

STX	Start character = ':' (3AH)
Address Hi	Communication address: 8-bit address consists of 2 ASCII codes
Address Lo	
Function Hi	Command code: 8-bit command consists of 2 ASCII codes
Function Lo	
DATA (n-1)	Contents of data: Nx8-bit data consist of 2n ASCII codes n<=16, maximum of 32 ASCII codes
.....	
DATA 0	
LRC CHK Hi	LRC check sum: 8-bit check sum consists of 2 ASCII codes
LRC CHK Lo	
END Hi	End characters: END1= CR (0DH), END0= LF(0AH)
END Lo	

Communication Data Frame: **RTU mode**

START	A silent interval of more than 10 ms
Address	Communication address: 8-bit address
Function	Command code: 8-bit command

DATA (n-1)	Contents of data: n×8-bit data, n≤16
.....	
DATA 0	
CRC CHK Low	CRC check sum: 16-bit check sum consists of 2 8-bit characters
CRC CHK High	
END	A silent interval of more than 10 ms

Address (Communication Address)

Valid communication addresses are in the range of 0 to 254. A communication address equal to 0, means broadcast to all AC drives (AMD). In this case, the AMD will not reply any message to the master device.

- 00H: broadcast to all AC drives
- 01H: AC drive of address 01
- 0FH: AC drive of address 15
- 10H: AC drive of address 16
- :
- FEH: AC drive of address 254

Function (Function code) and DATA (data characters)

The format of data characters depends on the function code.

- 03H: read data from register
- 06H: write single data to register

Example: reading continuous 2 data from register address 2102H, AMD address is 01H.
ASCII mode:

Command Message:		Response Message	
STX	‘:’	STX	‘:’
Address	‘0’	Address	‘0’
	‘1’		‘1’
Function	‘0’	Function	‘0’
	‘3’		‘3’
Starting address	‘2’	Number of data (count by byte)	‘0’
	‘1’		‘4’
	‘0’	Content of starting address 2102H	‘1’
	‘2’		‘7’
Number of data (count by word)	‘0’	Content of address 2103H	‘7’
	‘0’		‘0’
	‘0’		‘0’
	‘2’		‘0’
LRC Check	‘D’	LRC Check	‘0’
	‘7’		‘0’
END	CR	END	‘7’
	LF		‘1’
			CR
			LF

RTU mode:

Command Message:		Response Message	
Address	01H	Address	01H
Function	03H	Function	03H
Starting data address	21H	Number of data (count by byte)	04H
	02H		
Number of data (count by world)	00H	Content of data address 2102H	17H
	02H		70H

CRC CHK Low	6FH	Content of data address 2103H	00H
CRC CHK High	F7H	CRC CHK Low	FEH
		CRC CHK High	5CH

06H: write single data to register.

Example: writing data 6000(1770H) to register 0100H. AMD address is 01H.

ASCII mode:

Command Message:		Response Message	
STX	‘.’	STX	‘.’
Address	‘0’	Address	‘0’
	‘1’		‘1’
Function	‘0’	Function	‘0’
	‘6’		‘6’
Data address	‘0’	Data address	‘0’
	‘1’		‘1’
	‘0’		‘0’
	‘0’		‘0’
Data content	‘1’	Data content	‘1’
	‘7’		‘7’
	‘7’		‘7’
	‘0’		‘0’
LRC Check	‘7’	LRC Check	‘7’
	‘1’		‘1’
END	CR	END	CR
	LF		LF

RTU mode:

Command Message:		Response Message	
Address	01H	Address	01H
Function	06H	Function	06H
Data address	01H	Data address	01H
	00H		00H
Data content	17H	Data content	17H
	70H		70H
CRC CHK Low	86H	CRC CHK Low	86H
CRC CHK High	22H	CRC CHK High	22H

10H: write multiple registers (write multiple data to registers) (up to 20 sets of data can be written simultaneously)

Example: Set the multi-step speed,

Pr.04-00=50.00 (1388H), Pr.04-01=40.00 (0FA0H). AC drive address is 01H.

ASCII Mode

Command Message:		Response Message	
STX	‘.’	STX	‘.’
ADR 1	‘0’	ADR 1	‘0’
ADR 0	‘1’	ADR 0	‘1’
CMD 1	‘1’	CMD 1	‘1’
CMD 0	‘0’	CMD 0	‘0’
Starting data address	‘0’	Starting data address	‘0’
	‘5’		‘5’
	‘0’		‘0’
	‘0’		‘0’
Number of data (count by word)	‘0’	Number of data (count by word)	‘0’
	‘0’		‘0’
	‘0’		‘0’

	'2'		'2'
Number of data (count by byte)	'0'	LRC Check	'E'
	'4'		'8'
The first data content	'1'	END	CR
	'3'		LF
	'8'		
	'8'		
The second data content	'0'		
	'F'		
	'A'		
	'0'		
LRC Check	'9'		
	'A'		
END	CR		
	LF		

RTU mode:

Command Message:		Response Message	
ADR	01H	ADR	01H
CMD	10H	CMD 1	10H
Starting data address	05H	Starting data address	05H
Number of data (count by word)	00H	Number of data (count by word)	00H
Number of data (count by byte)	02H	CRC Check Low	41H
	04	CRC Check High	04H
The first data content	13H 88H		
The second data content	0FH A0H		
CRC Check Low	'9'		
CRC Check High	'A'		

Check sum

ASCII mode:

LRC (Longitudinal Redundancy Check) is calculated by summing up, module 256, and the values of the bytes from ADR1 to last data character then calculating the hexadecimal representation of the 2's-complement negation of the sum.

For example,

$01H+03H+21H+02H+00H+02H=29H$, the 2's-complement negation of 29H is **D7H**.

RTU mode:

CRC (Cyclical Redundancy Check) is calculated by the following steps:

Step 1:

Load a 16-bit register (called CRC register) with FFFFH.

Step 2:

Exclusive OR the first 8-bit byte of the command message with the low order byte of the 16-bit CRC register, putting the result in the CRC register.

Step 3:

Examine the LSB of CRC register.

Step 4:

If the LSB of CRC register is 0, shift the CRC register one bit to the right with MSB zero filling, then repeat step 3. If the LSB of CRC register is 1, shift the CRC register one bit to the right with MSB zero filling, Exclusive OR the CRC register with the polynomial value A001H, then repeat step 3.

Step 5:

Repeat step 3 and 4 until eight shifts have been performed. When this is done, a complete 8-bit byte will have been processed.

Step 6:

Repeat step 2 to 5 for the next 8-bit byte of the command message. Continue doing this until all bytes have been processed. The final contents of the CRC register are the CRC value. When transmitting the CRC value in the message, the upper and lower bytes of the CRC value must be swapped, i.e. the lower order byte will be transmitted first.

The following is an example of CRC generation using C language. The function takes two arguments:

Unsigned char* data ← a pointer to the message buffer

Unsigned char length ← the quantity of bytes in the message buffer

The function returns the CRC value as a type of unsigned integer.

Unsigned int crc_chk(unsigned char* data, unsigned char length)

```
{
  int j;
  unsigned int reg_crc=0Xffff;
  while (length--) {
    reg_crc ^= *data++;
    for(j=0;j<8;j++){
      if(reg_crc & 0x01){ /* LSB(b0)=1 */
        reg_crc=(reg_crc>>1) ^ 0Xa001;
      }else{
        reg_crc=reg_crc >>1;
      }
    }
  }
}

return reg_crc;           // return register CRC
```

4. Address list

Content	Address	Function	
AC drive parameters	GGnnH	GG means parameter group, nn means parameter number, for example, the address of Pr 4-01 is 0401H.	
Command write only	2000H	Bit1~0	00B : No function
			01B : Stop
			10B : Run
			11B : JOG+RUN
		Bit3~2	Reserved
		Bit5~4	00B : No function
			01B : FWD
			10B : REV
			11B : Change direction
		Bit7~6	00B : 1st accel/decel.
			01B : 2nd accel/decel
			10B : 3rd accel/decel
			11B : 4th accel/decel
		Bit11~8	000B: master speed
			0001B: 1st Step Speed Frequency
			0010B: 2nd Step Speed Frequency
			0011B: 3rd Step Speed Frequency
			0100B: 4th Step Speed Frequency
			0101B: 5th Step Speed Frequency
			0110B: 6th Step Speed Frequency
			0111B: 7th Step Speed Frequency
			1000B: 8th Step Speed Frequency
			1001B: 9th Step Speed Frequency
			1010B: 10th Step Speed Frequency
1011B: 11th Step Speed Frequency			
1100B: 12th Step Speed Frequency			
1101B: 13th Step Speed Frequency			
1110B: 14th Step Speed Frequency			
1111B: 15th Step Speed Frequency			
Bit12	1: Enable bit06-11 function		
Bit14~13	00B : No function		
	01B : Operated by digital keypad		
	10B : Operated by Pr.00-21 setting		
	11B : Change operation source		
Bit15	Reserved		
2001H	Frequency command		
2002H	Bit0	1 : EF (external fault) on	
	Bit1	1 : Reset	
	Bit2	1 : B.B ON	
	Bit15~3	Reserved	
Status monitor read only	2100H	Error code: refer to Pr.06-17 to Pr.06-22	
	2101H	Bit1~0	AC Drive Operation Status 00B: Drive stops 01B: Drive decelerating 10B: Drive standby 11B: Drive operating
			Bit2

Content	Address	Function
	Bit4~3	Operation Direction 00B: FWD run 01B: From REV run to FWD run 10B: REV run 11B: From FWD run to REV run
	Bit8	1 : Master frequency controlled by communication interface
	Bit9	1 : Master frequency controlled by analog signal
	Bit10	1 : Operation command controlled by communication interface
	Bit11	1 : Parameter locked
	Bit12	1 : Enable to copy parameters from keypad
	Bit15~13	Reserved
	2102H	Frequency command (F)
	2103H	Output frequency (H)
	2104H	Output current (AXX.X.X)
	2105H	DC-BUS Voltage (UXXX.X)
	2106H	Output voltage (EXXX.X)
	2107H	Current step number of Multi-Step Speed Operation
	2108H	Reserved
	2109H	Counter value
	210AH	Power Factor Angle (XXX.X)
	210BH	Output Torque (%)
	210CH	Actual motor speed (rpm)
	210DH	Number of PG feed back pulses
	210EH	Number of PG2 pulse commands
	210FH	Power output (X.XXX)
	2116H	Multi-function display (Pr.00-04)
	211BH	Max. operation frequency (Pr.01-00) or Max. user defined value (Pr.00-26)
	2200H	Display output current (A)
	2201H	Display counter value (c)
	2202H	Actual output frequency (H)
	2203H	DC-BUS voltage (u)
	2204H	Output voltage
	2205H	Power angle
	2206H	Display actual motor speed kW of U, V, W (P)
	2207H	Display motor speed in rpm estimated by the drive or encoder feedback
	2208H	Display positive/negative output torque in %, estimated by the drive (t0.0: positive torque, -0.0: negative torque)
	2209H	Display PG feedback (as Pr. 00-04 NOTE 1)
	220AH	PID feedback value after enabling PID function in % (b)
	220BH	Display signal of AVI analog input terminal, 0-10V corresponds to 0-100% (1.) (as Pr. 00-04 NOTE 2)
	220CH	Display signal of ACI analog input terminal, 4-V20mA/0-10V corresponds to 0-100% (2.) (as Pr. 00-04 NOTE 2)
	220DH	Display signal of AUI analog input terminal, -10V~10V corresponds to -100~100% (3.) (as Pr. 00-04 NOTE 2)
	220EH	IGBT temperature of drive power module in °C
	220FH	The temperature of capacitance in °C
	2210H	The status of digital input (ON/OFF), refer to Pr.02-12 (as Pr. 00-04 NOTE 3)

Content	Address	Function
	2211H	The status of digital output (ON/OFF), refer to Pr.02-18 (as Pr. 00-04 NOTE 4)
	2212H	The multi-step speed that is executing (S)
	2213H	The corresponding CPU pin status of digital input (d.) (as Pr. 00-04 NOTE 3)
	2214H	The corresponding CPU pin status of digital output (O.) (as Pr. 00-04 NOTE 4)
	2215H	Number of actual motor revolution (PG1 of PG card) (P.) it will start from 9 when the actual operation direction is changed or keypad display at stop is 0. Max. is 65535
	2216H	Pulse input frequency (PG2 of PG card) (S.)
	2217H	Pulse input position (PG card PG2), maximum setting is 65535.
	2218H	Position command tracing error
	2219H	Display times of counter overload (0.00~100.00%)
	221AH	GFF in % (G.)
	221BH	DCbus voltage ripples (Unit: Vdc) (r.)
	221CH	PLC register D1043 data (C)
	221DH	Pole of Permanent Magnet Motor
	221EH	User page displays the value in physical measure
	221FH	Output Value of Pr.00-05
	2220H	Number of motor turns when drive operates (keeping when drive stops, and reset to zero when operation)
	2221H	Operation position of motor (keeping when drive stops, and reset to zero when operation)
	2222H	Fan speed of the drive (%)
	2223H	Control mode of the drive 0: speed mode 1: torque mode
	2224H	Carrier frequency of the drive
Content	Address	Function
AC drive Parameters	GGnnH	GG means parameter group, nn means parameter number, for example, the address of Pr 4-01 is 0401H.
	2225H	Carrier frequency of the drive
	2226H	Drive status
	2227H	Drive's estimated output torque(positive or negative direction)
	2228H	Torque command
	2229H	KWH display
	222AH	PG2 pulse input in Low Word
	222BH	PG2 pulse input in High Word
	222CH	Motor actual position in Low Word
	222DH	Motor actual position in High Word
	222EH	PID reference
	222FH	PID offset
	2230H	PID output frequency

5. Exception response:

The AC motor drive is expected to return a normal response after receiving command messages from the master device. The following depicts the conditions when no normal response is replied to the master device.

The AC motor drive does not receive the messages due to a communication error; thus, the AC motor drive has no response. The master device will eventually process a timeout condition.

The AC motor drive receives the messages without a communication error, but cannot handle them. An exception response will be returned to the master device and an error message "CExx" will be displayed on the keypad of AC motor drive. The xx of "CExx" is a decimal code equal to the exception code that is described below.

In the exception response, the most significant bit of the original command code is set to 1, and an exception code which explains the condition that caused the exception is returned.

Example:

ASCII mode:		RTU mode:	
STX	'.'	Address	01H
Address	'0'	Function	86H
	'1'	Exception code	02H
Function	'8'	CRC CHK Low	C3H
	'6'	CRC CHK High	A1H
Exception code	'0'		
	'2'		
LRC CHK	'7'		
	'7'		
END	CR		
	LF		

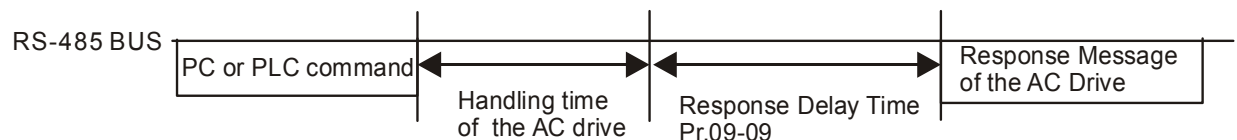
The explanation of exception codes:

Exception code	Explanation
1	Illegal data value: The data value received in the command message is not available for the AC drive.
2	Illegal data address: The data address received in the command message is not available for the AC motor drive.
3	Parameters are locked: parameters can't be changed
4	Parameters can't be changed during operation
10	Communication time-out.

✎ **09-05** ~ Reserved
09-08

✎ **09-09** Response Delay Time
Factory Setting: 2.0
Settings 0.0~200.0ms

📖 This parameter is the response delay time after AC drive receives communication command as shown in the following.




✎ **09-10** Main Frequency of the Communication
Factory Setting: 60.00
Settings 0.00~600.00Hz

📖 When Pr.00-20 is set to 1 (RS485 communication). The AC motor drive will save the last frequency command into Pr.09-10 when abnormal turn-off or momentary power loss. After reboots the power, it will regards the frequency set in Pr.09-10 if no new frequency command is inputted.

↗	09-11	Block Transfer 1
↗	09-12	Block Transfer 2
↗	09-13	Block Transfer 3
↗	09-14	Block Transfer 4
↗	09-15	Block Transfer 5
↗	09-16	Block Transfer 6
↗	09-17	Block Transfer 7
↗	09-18	Block Transfer 8
↗	09-19	Block Transfer 9
↗	09-20	Block Transfer 10
↗	09-21	Block Transfer 11
↗	09-22	Block Transfer 12
↗	09-23	Block Transfer 13
↗	09-24	Block Transfer 14
↗	09-25	Block Transfer 15
↗	09-26	Block Transfer 16

Factory Setting: 0

Settings 0~65535

 There is a group of block transfer parameter available in the AC motor drive (Pr.09-11 to Pr.09-26). Through communication code 03H, user can use them (Pr.09-11 to Pr.09-26) to save those parameters that you want to read.

09-27	Reserved
~	
09-29	

09-30	Communication Decoding Method
--------------	-------------------------------

Factory Setting: 1


Settings 0: Decoding Method 1
1: Decoding Method 2


		Decoding Method 1	Decoding Method 2
Source of Operation Control	Digital Keypad	Digital keypad controls the drive action regardless decoding method 1 or 2.	
	External Terminal	External terminal controls the drive action regardless decoding method 1 or 2.	
	RS-485	Refer to address: 2000h~20FFh	Refer to address: 6000h ~ 60FFh
	CANopen	Refer to index: 2020-01h~2020-FFh	Refer to index:2060-01h ~ 2060-FFh
	Communication Card	Refer to address: 2000h ~ 20FFh	Refer to address: 6000h ~ 60FFh
	PLC	PLC commands the drive action regardless decoding method 1 or 2.	

09-31 Internal Communication Protocol

Factory Setting: 0

- Settings 0: Modbus 485
- 1: Internal Communication Slave 1
 - 2: Internal Communication Slave 2
 - 3: Internal Communication Slave 3
 - 4: Internal Communication Slave 4
 - 5: Internal Communication Slave 5
 - 6: Internal Communication Slave 6
 - 7: Internal Communication Slave 7
 - 8: Internal Communication Slave 8
 - 9: Reserve
 - 10: Internal Communication Master
 - 11: Reserve
 - 12: Internal PLC Control

 When it is defined as internal communication, see CH16-10 for information on Main Control Terminal of Internal Communication.

 When it is defined as internal PLC control, see CH16-12 for Remote IO control application (by using MODRW)

09-32

~

Reserved

09-34**09-35** PLC Address

Factory Setting: 2

- Settings 1~254

09-36 CANopen Slave Address

Factory Setting: 0

- Settings 0: Disable
- 1~127

09-37 CANopen Speed

Factory Setting: 0

- Settings 0: 1M
- 1: 500k
 - 2: 250k
 - 3: 125k
 - 4: 100k (Delta only)
 - 5: 50k

09-38 Reserved

09-39 CANopen Warning Record

Factory Setting: 0

- Settings
- bit 0: CANopen Guarding Time out
 - bit 1: CANopen Heartbeat Time out
 - bit 2: CANopen SYNC Time out
 - bit 3: CANopen SDO Time out
 - bit 4: CANopen SDO buffer overflow
 - bit 5: Can Bus Off
 - bit 6: Error protocol of CANOPEN
 - bit 8: The setting values of CANopen indexes are fail
 - bit 9: The setting value of CANopen address is fail
 - bit10: The checksum value of CANopen indexes is fail

09-40 CANopen Decoding Method

Factory Setting: 1

- Settings
- 0: Delta defined decoding method
 - 1: CANopen Standard DS402 protocol

09-41 CANopen Status

Factory Setting: 0

- Settings
- 0: Node Reset State
 - 1: Com Reset State
 - 2: Boot up State
 - 3: Pre Operation State
 - 4: Operation State
 - 5: Stop State

09-42 CANopen Control Status

Factory Setting: Read Only

- Settings
- 0: Not ready for use state
 - 1: Inhibit start state
 - 2: Ready to switch on state
 - 3: Switched on state
 - 4: Enable operation state
 - 7: Quick stop active state
 - 13: Err reaction activation state
 - 14: Error state

09-43 Reset CANopen Index

Factory Setting: 65535

Settings: bit0: reset address 20XX to 0
 bit1: reset address 264X to 0
 bit2: reset address 26AX to 0
 bit3: reset address 60XX to 0

09-44 Reserved**09-45** CANopen Master Function

Factory Setting: 0

Settings 0: Disable
 1: Enable

09-46 CANopen Master Address

Factory Setting: 100

Settings 1~127

09-47

~

Reserved

09-59**09-60** Identifications for Communication Card

Factory Setting: ##

Settings 0: No communication card
 1: DeviceNet Slave
 2: Profibus-DP Slave
 3: CANopen Slave/Master
 4: Modbus-TCP Slave
 5: EtherNet/IP Slave
 6~8: Reserved

09-61 Firmware Version of Communication Card

Factory Setting: ##

Settings Read only

09-62 Product Code

Factory Setting: ##

Settings Read only



Different communication cards have their own product codes with different value.

DeviceNet: As it connects to different kind of motor drive, it will have different product code.

Profibus: ID number of a communication card. Each Profibus selling in the market must apply for an ID number at the Profibus International to be a unique product.

09-63

Fault Code

Factory Setting: ##

Settings Read only



For more information about Fault codes, refer to Pr. 06-17~06-22 and Chapter 14.

09-64

~

Reserved

09-69

09-70

Address of Communication Card

Factory Setting: 1

Settings DeviceNet: 0-63
Profibus-DP: 1-125

09-71

Setting of DeviceNet Speed (according to Pr.09-72)

Factory Setting: 2

Settings Standard DeviceNet:
0: 125Kbps
1: 250Kbps
2: 500Kbps
Non standard DeviceNet: (Delta only)
0: 10Kbps
1: 20Kbps
2: 50Kbps
3: 100Kbps
4: 125Kbps
5: 250Kbps
6: 500Kbps
7: 800Kbps
8: 1Mbps

09-72

Other Setting of DeviceNet Speed

Factory Setting: 0

Settings 0: Disable
1: Enable



It needs to use with Pr.09-71.



Setting 0: the baud rate can only be set to 0, 1, 2 or 3.





Setting 1: setting of DeviceNet baud rate can be the same as CANopen (setting 0-8).

09-73 Reserved**09-74** Reserved**09-75** IP Configuration of the Communication Card

Factory Setting: 0


Settings 0: Static IP

1: DynamicIP (DHCP)

 Setting 0: it needs to set IP address manually. Setting 1: IP address will be auto set by host controller.**09-76** IP Address 1 of the Communication Card**09-77** IP Address 2 of the Communication Card**09-78** IP Address 3 of the Communication Card**09-79** IP Address 4 of the Communication Card

Factory Setting: 0

Settings 0~255

 Pr.09-76~09-79 needs to use with communication card.**09-80** Address Mask 1 of the Communication Card**09-81** Address Mask 2 of the Communication Card**09-82** Address Mask 3 of the Communication Card**09-83** Address Mask 4 of the Communication Card

Factory Setting: 0

Settings 0~255

09-84 Getway Address 1 of the Communication Card**09-85** Getway Address 2 of the Communication Card**09-86** Getway Address 3 of the Communication Card**09-87** Getway Address 4 of the Communication Card

Factory Setting: 0

Settings 0~255

09-88 Password for Communication Card (Low word)**09-89** Password for Communication Card (High word)

Factory Setting: 0

Settings 0~255

09-90 Reset Communication Card

Factory Setting: 0

- Settings 0: Disable
1: Reset, return to factory setting
-

09-91 Additional Setting for Communication Card

Factory Setting: 1

- Settings Bit 0: Enable IP Filter
Bit 1: Internet parameters enable(1bit)
When IP address is set up, this bit need to be enabled to write down the parameters. This bit will change to disable when it finishes saving the update of internet parameters.
Bit 2: Login password enable(1bit)
Enable login password (1bit). This bit will be changed to disable when it finishes saving the update of internet parameters.
-

09-92 Status of Communication Card

Factory Setting: 0

- Settings Bit 0: password enable
When the communication card is set with password, this bit is enabled.
When the password is clear, this bit is disabled.
-

10 PID Control

⚡ This parameter can be set during operation.

In this parameter group, ASR is the abbreviation for Adjust Speed Regulator and PG is the abbreviation for Pulse Generator.

10-00 Encoder Type Selection

Factory Setting: 0

- Settings
- 0: Disable
 - 1: ABZ
 - 2: ABZ (Delta encoder for Delta Servo motor)
 - 3: Resolver
 - 4: ABZ/UVW
 - 5. MI8 single phase pulse input

- 📖 For PG extension card EMC-PG01L and EMC-PG01O, set Pr.10-00=1. These extension cards are for IM motor only.
- 📖 For EMC-PG01U, when setting Pr.10-00=2 (Delta encoder) make sure SW1 is switched to D (Delta type). If the setting for Pr.10-00, 10-01 and 10-02 has changed, please turn off the drive's power and reboots to prevent PM motor stall. This mode is suggested for PM motor.
- 📖 For EMC-PG01R, when setting Pr.10-00=3 please also input 1024 ppr.
- 📖 For EMC-PG01U, when setting Pr.10-00=4 (Standard ABZ/UVW Encoder) make sure SW1 is switched to S (Standard Type). This mode is applicable for both IM and PM motor.
- 📖 When using MI8 single phase pulse input as frequency command, the Pr10-02 must set "5: Single-phase input". This only can be use with VF, VFPG, SVC, IM FOC Sensor-less, IM TQC Sensor-less control mode.
- 📖 When using MI8 single phase pulse as speed feedback, the drive must at VFPG control mode only.

10-01 Encoder Pulse

Factory Setting: 600

Settings 1~20000

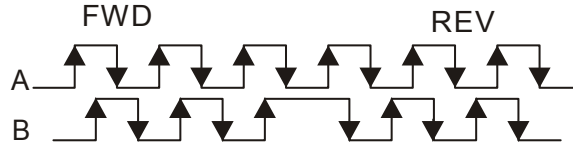
- 📖 A Pulse Generator (PG) or encoder is used as a sensor that provides a feedback signal of the motor speed. This parameter defines the number of pulses for each cycle of the PG control, i.e. the number of pulses for a cycle of A phase/B phase.
- 📖 This setting is also the encoder resolution. With the higher resolution, the speed control will be more accurate.
- 📖 An incorrect input to Pr.10-00 may result drive over current, motor stall, PM motor magnetic pole origin detection error. If Pr.10-00 setting has changed, please trace the magnetic pole again, set Pr.05-00=4 (static test for PM motor magnetic pole and PG origin again).

10-02 Encoder Input Type Setting

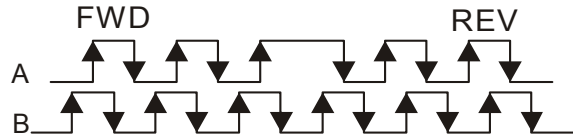
Factory Setting: 0

Settings 0: Disable

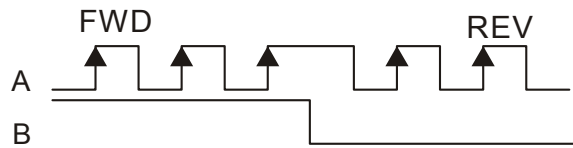
1: Phase A leads in a forward run command and phase B leads in a reverse run command



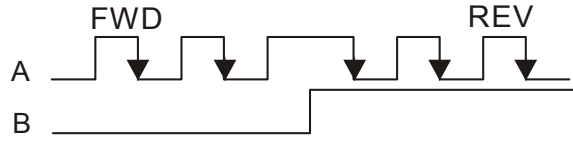
2: Phase B leads in a forward run command and phase A leads in a reverse run command



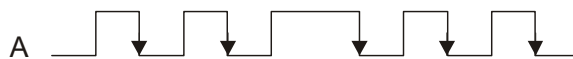
3: Phase A is a pulse input and phase B is a direction input. (L =reverse direction, H=forward direction)



4: Phase A is a pulse input and phase B is a direction input. (L=forward direction, H=reverse direction)



5: Single-phase input



10-03 Output Setting for Frequency Division (denominator)

Factory Setting: 1

Settings 1~255

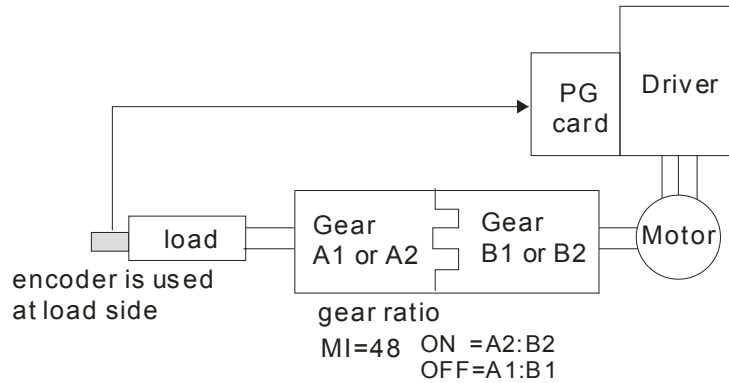
This parameter is used to set the denominator for frequency division (for PG card EMC-PG01L or EMC-PG01O). For example, when it is set to 2 with feedback 1024ppr, PG output will be $1024/2=512\text{ppr}$.

- 10-04** Electrical Gear at Load Side A1
- 10-05** Electrical Gear at Motor Side B1
- 10-06** Electrical Gear at Load Side A2
- 10-07** Electrical Gear at Motor Side B2

Factory Setting: 100

Settings 1~65535

Parameters 10-04 to 10-07 can be used with the multi-function input terminal (set to 48) to switch to Pr.10-04~10-05 or Pr.10-06~10-07 as shown as follows



➤ **10-08** Treatment for Encoder Feedback Fault Factory Setting: 2

Settings 0: Warn and keep operating
1: Warn and RAMP to stop
2: Warn and COAST to stop

➤ **10-09** Detection Time of Encoder Feedback Fault Factory Setting: 1.0

Settings 0.0~10.0 sec
0: No function

When encoder loss, encoder signal error, pulse signal setting error or signal error, if time exceeds the detection time for encoder feedback fault (Pr.10-09), the encoder signal error will occur. Refer to the Pr.10-08 for encoder feedback fault treatment.

➤ **10-10** Encoder Stall Level Factory Setting: 115

Settings 0~120%
0: No function

This parameter determines the maximum encoder feedback signal allowed before a fault occurs. (Max. output frequency Pr.01-00 =100%)

➤ **10-11** Detection Time of Encoder Stall Factory Setting: 0.1

Settings 0.0~2.0 sec

➤ **10-12** Treatment for Encoder Stall Factory Setting: 2

Settings 0: Warn and keep operation
1: Warn and ramp to stop
2: Warn and coast to stop

When the motor frequency exceeds Pr.10-10 setting and detection time exceeds Pr.10-11, it will operate as Pr.10-12 setting.

➤ **10-13** Encoder Slip Range

Factory Setting: 50

Settings 0~50%
0: Disable

➤ **10-14** Detection Time of Encoder Slip

Factory Setting: 0.5

Settings 0.0~10.0 sec

➤ **10-15** Treatment for Encoder Stall and Slip Error

Factory Setting: 2

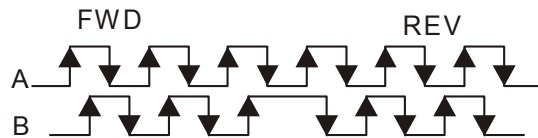
Settings 0: Warn and keep operation
1: Warn and ramp to stop
2: Warn and coast to stop

📖 When the value of (rotation speed – motor frequency) exceeds Pr.10-13 setting, detection time exceeds Pr.10-14; it will start to accumulate time. If detection time exceeds Pr.10-14, the encoder feedback signal error will occur. Refer to Pr.10-15 encoder stall and slip error treatment.

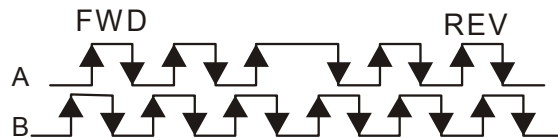
➤ **10-16** Pulse Input Type Setting (PG card: PG2)

Factory Setting: 0

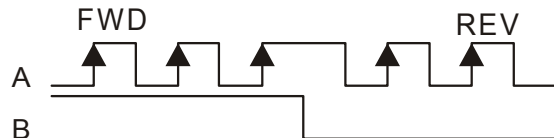
Settings 0: Disable
1: Phase A leads in a forward run command and phase B leads in a reverse run command



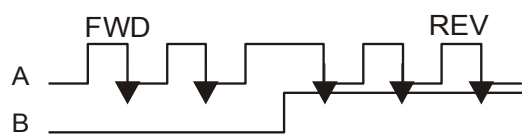
2: Phase B leads in a forward run command and phase A leads in a reverse run command



3: Phase A is a pulse input and phase B is a direction input. (L=reverse direction, H=forward direction)



4: Phase A is a pulse input and phase B is a direction input. (L=forward direction, H=reverse direction)

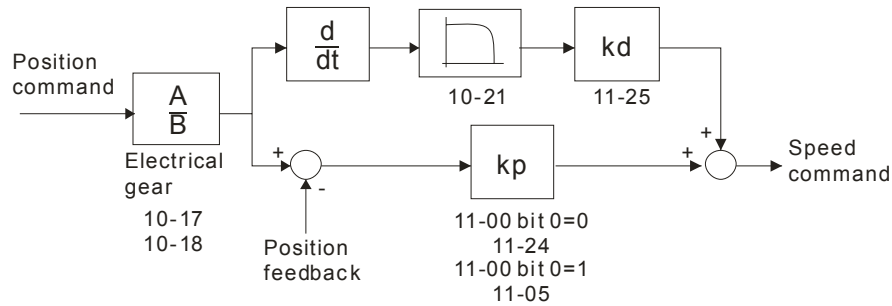


📖 When this setting is different from Pr.10-02 setting and the source of the frequency command is pulse input (Pr.00-20 is set to 4 or 5), it may have 4 times frequency problem.
Example: Assume that Pr.10-01=1024, Pr.10-02=1, Pr.10-16=3, Pr.00-20=5, MI=37 and ON, it

needs 4096 pulses to rotate the motor a revolution.

Assume that Pr.10-01=1024, Pr.10-02=1, Pr.10-16=1, Pr.00-20=5, MI=37 and ON, it needs 1024 pulses to rotate the motor a revolution.

Position control diagram



↗	10-17	Electrical Gear A
↗	10-18	Electrical Gear B

Factory Setting: 100

Settings 1~65535

Rotation speed = pulse frequency/encoder pulse (Pr.10-01) * PG Electrical Gear A / PG Electrical Gear B.

↗	10-19	Positioning for Encoder Position
---	--------------	----------------------------------

Factory Setting: 0

Settings 0~65535 pulse

- This parameter determines the internal position in the position mode.
- It needs to be used with multi-function input terminal setting =35 (enable position control).
- When it is set to 0, it is the Z-phase position of encoder.

↗	10-20	Range for Encoder Position Attained
---	--------------	-------------------------------------

Factory Setting: 10

Settings 0~65535 pulse

This parameter determines the range for internal positioning position attained.

For example:

When the position is set by Pr.10-19 Positioning for Encoder Position and Pr.10-20 is set to 1000, it reaches the position if the position is within 990-1010 after finishing the positioning.

↗	10-21	Filter Time (PG2)
---	--------------	-------------------

Factory Setting: 0.100

Settings 0.000~65.535 sec

When Pr.00-20 is set to 5 and multi-function input terminal is set to 37 (OFF), the pulse command will be regarded as frequency command. This parameter can be used to suppress the jump of speed command.

10-22 Speed Mode (PG2)

Factory Setting: 0

Settings 0: Electronic Frequency
1: Mechanical Frequency (base on pole pair)

10-23 Reserved

10-24 FOC&TQC Function Control

Factory Setting: 0

Settings 0~65535


Bit#	Description
0	ASR control at sensorless torque 0:use PI as ASR; 1:use P as ASR
1~10	NA
11	Activate DC braking when executing zero torque command 0:ON , 1:OFF
12	FOC Sensorless mode, cross zero means speed goes from negative to positive or positive to negative (forward to reverse direction or reverse to forward direction). 0: determine by stator frequency , 1: determine by speed command
13	NA
14	NA
15	Direction control at open loop status 0: Switch ON direction control 1: Switch OFF direction control

 Except Bit=0 set to be used in closed loop, other Bit settings are for open loop.

10-25 FOC Bandwidth of Speed Observer

Factory Setting:40.0


Settings 20.0~100.0Hz

 Setting speed observer to higher bandwidth could shorten the speed response time but will create greater noise interference during the speed observation.

10-26 FOC Minimum Stator Frequency

Factory Setting:2.0


Settings 0.0~10.0%fN

 This parameter is used to set the minimum level of stator frequency at operation status. This setting ensures the stability and accuracy of observer and avoid interferences from voltage, current and motor parameter.

10-27 FOC Low-pass Filter Time Constant

Factory Setting:50


Settings 1~1000ms

 This parameter sets the low-pass filter time constant of a flux observer at start up. If the motor can not be activated during the high-speed operation, please lower the setting in this parameter.

10-28 FOC Gain of Excitation Current Rise Time

Factory Setting: 100




Settings 33~100% Tr (Tr: rotor time constant)

-  This parameter sets the drive's excitation current rise time when activates at sensorless torque mode. When the drive's activation time is too long at torque mode, please adjust this parameter to a shorter time constant.

10-29 Top Limit of Frequency Deviation

Factory Setting: 20.00


Settings 0.00~100.00Hz

-  Pr.10-29 is for setting the maximum of frequency deviation.
-  When this parameter is set too large, resulting in abnormal PG feedback malfunction.
-  If customer application require a large Pr10-29 value, resulting in larger output slip, then it tends to be PG Error (PGF3, PGF4) in such a case. To prevent PGF3 and PGF4 error, set Pr10-10 Encoder Stall Level and to 10-13 Encoder Slip Range to be 0 "No function" (means removing PGF3 and PGF4 detection). But this must only when the PG card connection and application are correct, or prompt PG protection function will be disable. Too large Pr10-29 setting is not a common set.

10-30 Resolver Pole Pair

Factory Setting: 1

Settings 1~50

-  To use Pr.10-30 function, user must set Pr.10-00=3(Resolver Encoder) first.

10-33 Reserved**10-35** ARM (Kp)

Factory Setting: 1

Settings 0~3

10-36 ARM (Ki)

Factory Setting: 1

Settings 0~3

10-38 Reserved**10-31** I/F Mode, current command

Factory Setting: 40

Settings 0~150%I_{rated} (Rated current % of the drive)**10-32** PM Sensorless Observer Bandwidth for High Speed Zone

Factory Setting: 5.00

Settings 0.00~600.00Hz

10-34 PM Sensorless Observer Low-pass Filter Gain Factory Setting: 1.00
 Settings 0.00~655.35Hz

10-37 PM Sensorless Control Word Factory Setting: 0000
 Settings 0000~FFFFh


Bit No.	Function	Description
0	Reserved	
1	Reserved	
2	Choose a control mode to start.	0 :Start by IF mode 1: Start by VF mode
3	Choose a mode to stop.	0 :Stop by IF mode 1 :Stop by VF mode
4	Reserved	
5	Choose a control mode to stop	0 : When lower than Pr10-40, coast to stop If lower than Pr10-40, decelerate to stop by VF mode.
6	Reserved	
7	Reserved	

10-39 Frequency Point when switch from I/F mode to PM Sensorless mode Factory Setting: 20.00
 Settings 0.00~600.00Hz

10-40 Frequency Point when switch from PM Sensorless Observation mode to I/F mode Factory Setting: 20.00
 Settings 0.00~600.00Hz

10-41 I/F mode, low pass-filter time Factory Setting: 0.2
 Settings 0.0~6.0 sec

10-42 Initial Angle Detection Time Factory Setting: 5
 Settings 0~20 ms

 **PM Sensorless Adjustment Procedure**

1. When using high frequency standstill VFD parameter tuning, use VFD software to monitor adjustment procedure. To download VFD Software go to:

http://www.delta.com.tw/product/em/download/download_main.asp?act=3&pid=1&cid=1&tpid=3

2. Testing PM High Frequency Standstill VFD (calculation of Rs, Ld, Lg)

Procedures:

- A. Set control mode as VF mode (Pr00-10=0, Pr00-11=0)
- B. Output Frequency of Motor 1 (Pr01-01)
- C. Output Voltage of Motor 1 (Pr01-02)
- D. Induction Motor and Permanent Magnet Motor Selection (Pr05-33=1)
- E. Full-load current of Permanent Magnet Motor(Pr05-34)
- F. Set Moto Auto Tuning Pr 05-00 =13; High frequency and blocked rotor test for PM motor. Then

run the drive.

3. Set control mode as PM sensorless Mode (Parameters 00-10=0, 00-11=6)

4. Set VFD Parameters

- Pr05-35 Rated Power of Permanent Magnet Motor
- Pr05-36 Rated speed of Permanent Magnet Motor
- Pr05-37 Pole number of Permanent Magnet Motor
- Pr05-38 Inertia of Permanent Magnet Motor

5. Set ASR Parameters

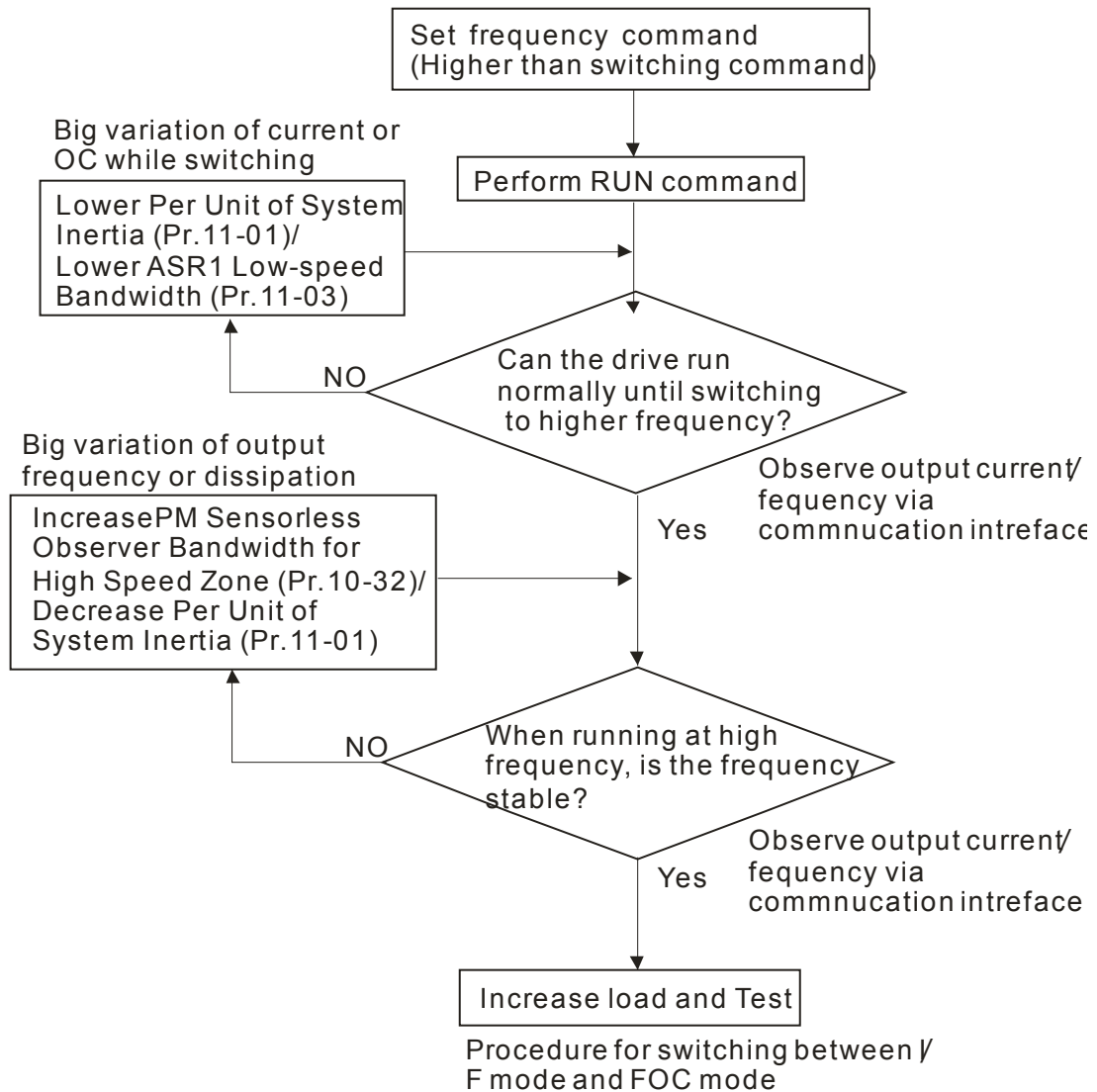
- Pr11-00 bit0=1: Auto tuning for ASR and APR
- Pr11-02 : ASR1/ASR2 Switch Frequency, it is recommended to set Pr10-39 higher than 10Hz.
- Pr11-03: ASR1 Low-speed Bandwidth and Pr11-03, ASR2 High-speed Bandwidth. Do not set Low-speed Bandwidth too high to avoid dissipation of the estimator.

6. Set speed estimator and speed control's parameter.

- Pr10-39 Frequency when switch from I/F Mode to PM sensorless mode.
- Pr10-32 PM Sensorless Observer Bandwidth for High Speed Zone

7. Zero-load test

- Refer to switch point procedure of I/F and FOC as shown in the image below.



10-43

PG Card Version

Factory Setting: 0

Settings 0~655.35

11 Advanced Parameters


↗ This parameter can be set during operation.

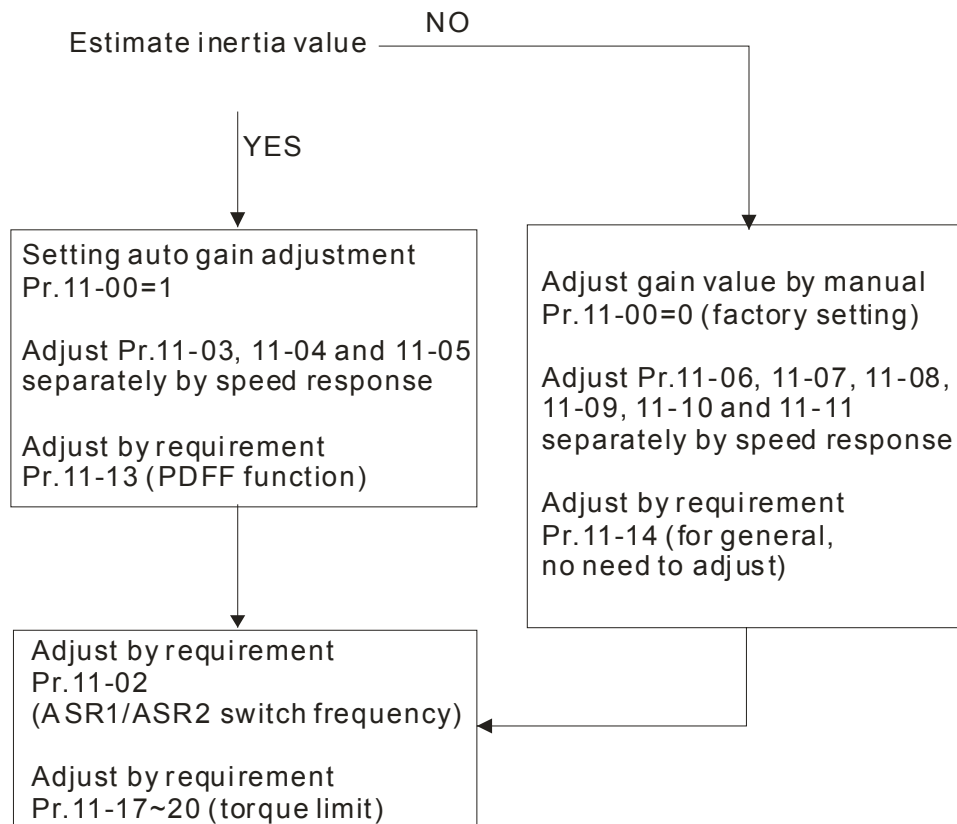
In this parameter group, ASR is the abbreviation for Adjust Speed Regulator

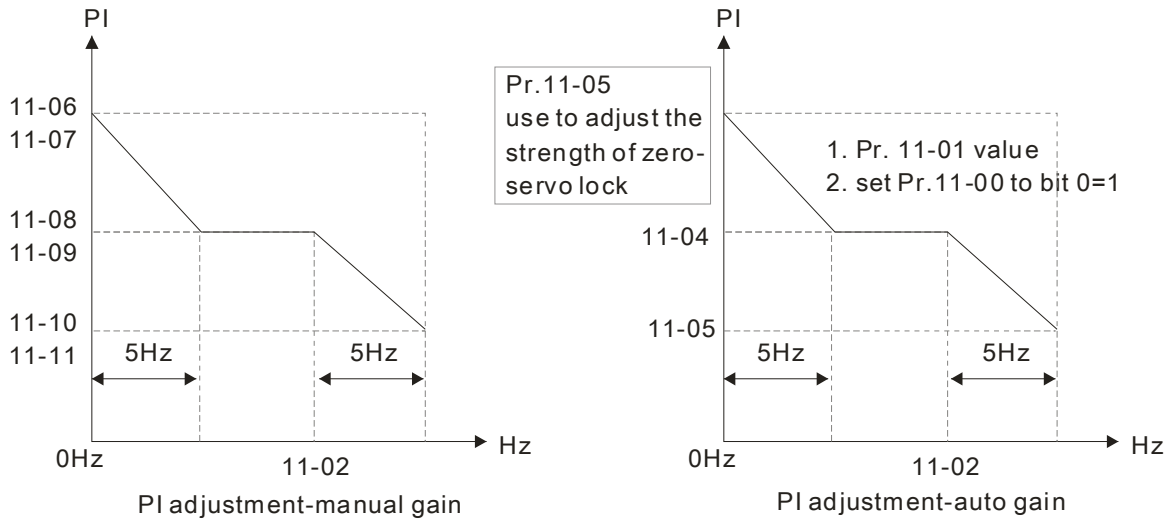
11-00 System Control

Factory Setting: 0

- Settings
- 0: Auto tuning for ASR and APR
 - 1: Inertia estimate (only in FOCPG mode)
 - 2: Zero servo
 - 3: Dead time compensation closed
-
- 7: Selection to save or not save the frequency
-
- 8: Maximum speed of point to point position control

-  Bit 0=0: Pr.11-06 to 11-11 will be valid and Pr.11-03~11-05 are invalid.
 Bit 0=1: system will generate an ASR setting. At this moment, Pr.11-06~11-11 will be invalid and Pr.11-03~11-05 are valid.
 Bit 1=0: no function.
 Bit 1=1: Inertia estimate function is enabled. (Bit 1 setting would not activate the estimation process, please set Pr.05-00=12 to begin FOC/TQC Sensorless inertia estimating)
 Bit 2=0: no function.
 Bit 2=1: when frequency command is less than Fmin (Pr.01-07), it will use zero servo function.





- 📖 Bit 7=0: frequency is saved before power turns off. When power turns on again, the display frequency will be the memorized frequency.
- Bit 7=1: frequency is not saved before power turns off. When power turns ON again, the display frequency will be 0.00Hz.
- Bit 8=0: maximum speed for point-to-point position control is control by the setting of Pr.11-43.
- Bit 8=1: maximum speed for point-to-point position control is control by the multi-step speed setting of the external terminal device. When multi-step speed of the external device is set to 0, the maximum operation speed will bet the setting of Pr.11-43.

⚡ **11-01** Per Unit of System Inertia Factory Setting: 400

Settings 1~65535 (256=1PU)

📖 To get the system inertia from Pr.11-01, user needs to set Pr.11-00 to bit1=1 and execute continuous forward/reverse running.

Unit of induction motor system inertia is 0.001kg-m²:

Power	Setting	Power	Setting	Power	Setting
1HP	2.3	20HP	95.3	100HP	1056.5
2HP	4.3	25HP	142.8	125HP	1275.3
3HP	8.3	30HP	176.5	150HP	1900.0
5HP	14.8	40HP	202.5	175HP	2150.0
7.5HP	26.0	50HP	355.5	215HP	2800.0
10HP	35.8	60HP	410.8	300HP	3550.0
15HP	74.3	75HP	494.8		

The base value for induction motor system inertia is set by Pr.05-38 and the unit is in 0.001kg-m².

⚡ **11-02** ASR1/ASR2 Switch Frequency Factory Setting: 7.00

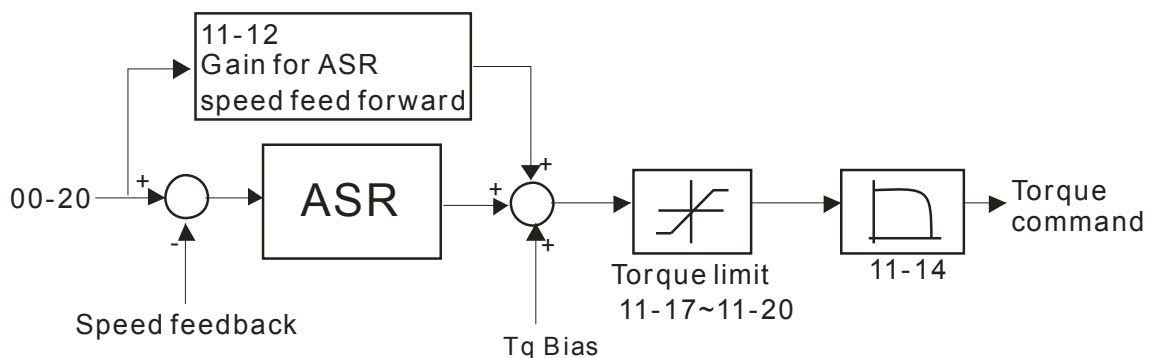
Settings 5.00~600.00Hz

⚡ **11-03** ASR1 Low-speed Bandwidth Factory Setting: 10

Settings 1~40Hz (IM)/ 1~100Hz (PM)

- ↗ **11-04** ASR2 High-speed Bandwidth Factory Setting: 10
 Settings 1~40Hz (IM)/ 1~100Hz (PM)
- ↗ **11-05** Zero-speed Bandwidth Factory Setting: 10
 Settings 1~40Hz (IM)/ 1~100Hz (PM)
- 📖 After estimating inertia and set Pr.11-00 to bit 0=1 (auto tuning), user can adjust parameters Pr.11-03, 11-04 and 11-05 separately by speed response. The larger number you set, the faster response you will get. Pr.11-02 is the switch frequency for low-speed/high-speed bandwidth.
- ↗ **11-06** ASR (Auto Speed Regulation) control (P) 1 Factory Setting: 10
 Settings 0~40 Hz (IM)/ 1~100Hz (PM)
- ↗ **11-07** ASR (Auto Speed Regulation) control (I) 1 Factory Setting: 0.100
 Settings 0.000~10.000 sec
- ↗ **11-08** ASR (Auto Speed Regulation) control (PI) 2 Factory Setting: 10
 Settings 0~40 Hz (IM)/ 0~100Hz (PM)
- ↗ **11-09** ASR (Auto Speed Regulation) control (I) 2 Factory Setting: 0.100
 Settings 0.000~10.000 sec
- ↗ **11-10** ASR(Auto Speed Regulation) Control (P) of Zero Speed Factory Setting: 10
 Settings 0~40 Hz (IM)/ 0~100Hz (PM)
- ↗ **11-11** ASR(Auto Speed Regulation) Control (I) of Zero Speed Factory Setting: 0.100
 Settings 0.000~10.000 sec
- ↗ **11-12** Gain for ASR Speed Feed Forward Factory Setting: 0
 Settings 0~100%

📖 This parameter is used to improve speed response.



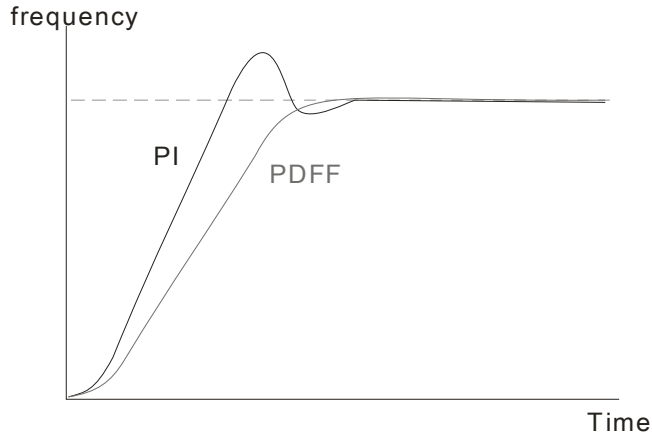
➤ **11-13** PDFF Gain Value

Factory Setting: 30

Settings 0~200%

📖 After finishing estimating and set Pr.11-00 to bit 0=1 (auto tuning), using Pr.11-13 to reduce overshoot. Please adjust PDFF gain value by actual situation.

📖 This parameter will be invalid when Pr.05-24 is set to 1.



➤ **11-14** Low-pass Filter Time of ASR Output

Factory Setting: 0.008

Settings 0.000~0.350 sec

📖 It is used to set the filter time of ASR command.

➤ **11-15** Notch Filter Depth

Factory Setting: 0

Settings 0~20db

➤ **11-16** Notch Filter Frequency

Factory Setting: 0.00

Settings 0.00~200.00Hz

📖 This parameter is used to set resonance frequency of mechanical system. It can be used to suppress the resonance of mechanical system.

📖 The larger number you set Pr.11-15, the better suppression resonance function you will get.

📖 The notch filter frequency is the resonance of mechanical frequency.

➤ **11-17** Forward Motor Torque Limit

➤ **11-18** Forward Regenerative Torque Limit

➤ **11-19** Reverse Motor Torque Limit

➤ **11-20** Reverse Regenerative Torque Limit

Factory Setting: 500

Settings 0~500%

📖 The motor drive rated current is 100%. The settings for Pr.11-17 to Pr.11-20 will compare with Pr.03-00=7, 8, 9, 10. The minimum of the comparison result will be torque limit. Please refer the chart as below.

📖 Calculation equation for motor rated torque:

$$T(N.M) = \frac{P(W)}{\omega(rad/s)} ; P(W) \text{ value} = \text{Pr.05-02};$$

$$\omega(rad/s) \text{ value} = \text{Pr.05-03} \cdot \frac{RPM \times 2\pi}{60} = rad/s$$

FOCPG and FOC sensor-less control mode

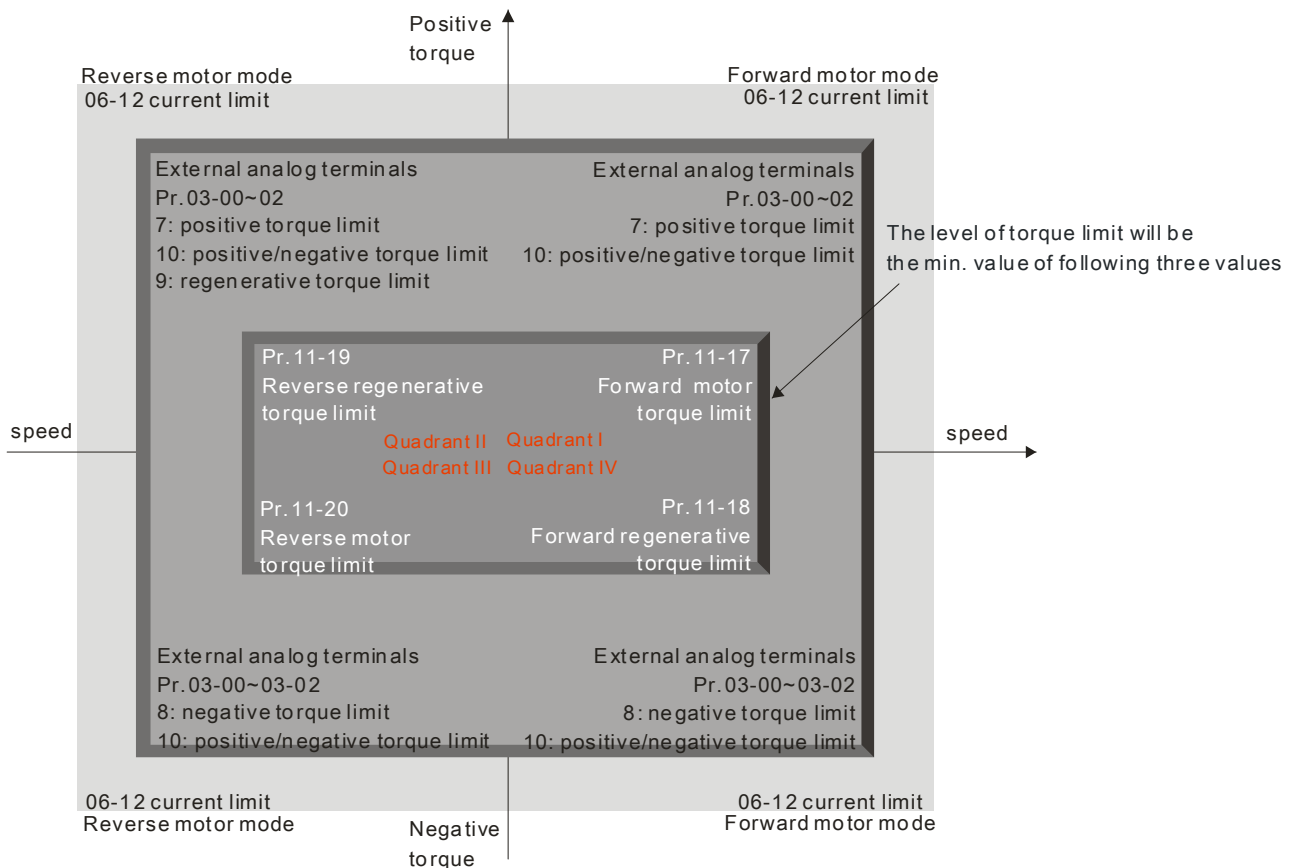
The drive rated current=100%. The setting value of parameters Pr11-17~Pr11-20 will compare to Pr03-00=7, 8, 9 and 10. The smallest value will become the torque limit value. Please refer to the torque limit diagram.

TQCPG and TQC Sensor-less control mode

The drive rated current=100%. The setting value of parameters Pr11-17~Pr11-20 will compare to Pr06-12. The smallest value will become the torque limit value.

VF, VFPG and SVC control mode

The Pr11-17~Pr11-20 are output current limit and its 100%=drive rated current. The smallest value between the Pr11-17~Pr11-20 and Pr06-12 will become output current limit. If the output current has reached this limit during acceleration or normal running, drive will enable "Over current Stall" function. Until the output current drops to limit value, drive can run normally.



11-21 Gain Value of Flux Weakening Curve for Motor 1 Factory Setting: 90

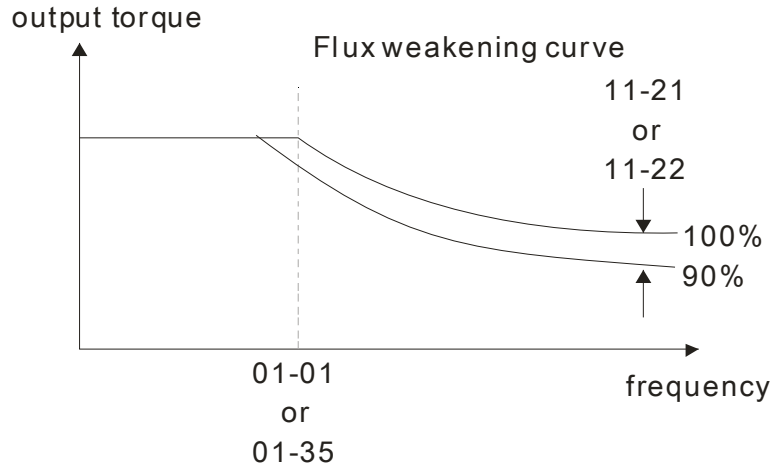
Settings 0~200%

11-22 Gain Value of Flux Weakening Curve for Motor 2 Factory Setting: 90

Settings 0~200%

Pr.11-21 and 11-22 are used to adjust the output voltage of flux weakening curve.

- 📖 For the spindle application, the adjustment method is
 1. It is used to adjust the output voltage when exceeding rated frequency.
 2. Monitor the output voltage
 3. Adjust Pr.11-21 (motor 1) or Pr.11-22 (motor 2) setting to make the output voltage reach motor rated voltage.
 4. The larger number it is set, the larger output voltage you will get.



➤ **11-23** Speed Response of Flux Weakening Area Factory Setting: 65

Settings 0: Disable
0~150%

📖 It is used to control the speed in the flux weakening area. The larger value is set in Pr.11-23, the faster acceleration/deceleration will generate. In general, it is not necessary to adjust this parameter.

➤ **11-24** APR Gain Factory Setting: 10.00

Settings 0.00~40.00 (IM)/ 0~100.00Hz (PM)

📖 Kip gain of internal position is determined by Pr.11-05.

➤ **11-25** Gain Value of APR Feed Forward Factory Setting: 30

Settings 0~100

📖 For the position control, if it set a larger value in Pr.11-25, it can shorten the pulse differential and speed up the position response. But it may overshoot.

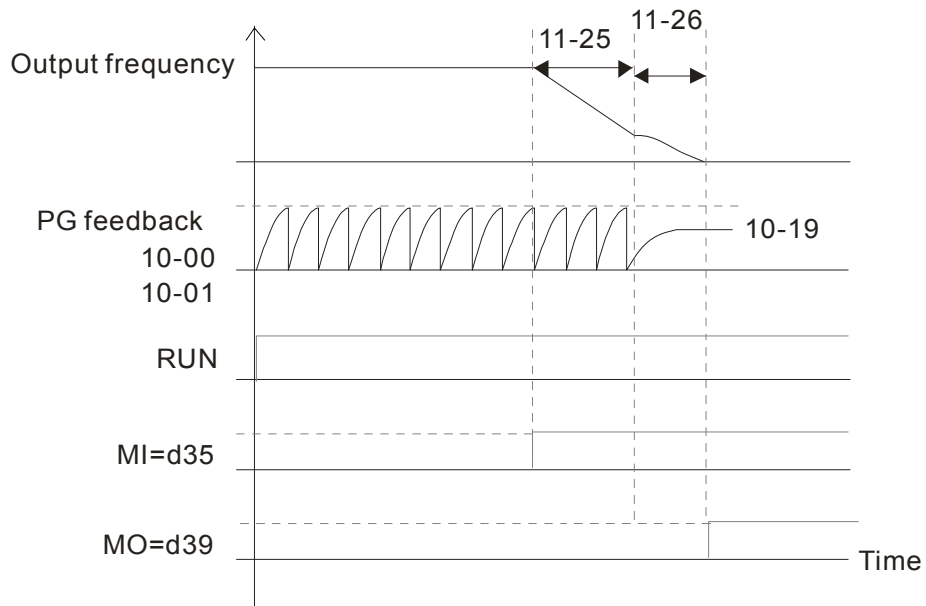
📖 When the multi-function input terminal is set to 37(ON), this parameter can be set as required. If this parameter is set to a non zero value and adjust Pr.10-21 (PG2 Filter Time) to reduce the position overshoot and pulse differential. If it is set to 0, it won't have overshoot problem in position control but the pulse differential is decided by Pr.11-05 (KP gain).

➤ **11-26** APR Curve Time Factory Setting: 3.00

Settings 0.00~655.35 sec

📖 It is valid when the multi-function input terminal is set to 35(ON). The larger it is set, the longer the

position time will be.



11-27 Max. Torque Command

Factory Setting: 100

Settings 0~500%

- The upper limit of torque command is 100%.
- Calculation equation for motor rated torque:

$$\text{motor rated torque: } T(N.M) = \frac{P(W)}{\omega(rad/s)}; P(W) \text{ value} = \text{Pr.05-02};$$

$$\omega(rad/s) \text{ value} = \text{Pr.05-03} \cdot \frac{RPM \times 2\pi}{60} = rad/s$$

11-28 Source of Torque Offset

Factory Setting: 0

Settings 0: Disable

- 1: Analog input (Pr.03-00)
- 2: Torque offset setting (Pr.11-29)
- 3: Control by external terminal (by Pr.11-30 to Pr.11-32)

- This parameter is the source of torque offset.
- When it is set to 3, source of torque offset would determine Pr.11-30 to Pr.11-32 by
- When it is set to 3, the source of torque offset will regard Pr.11-30~11-32 by the multi-function input terminals (MI) setting (31, 32 or 33).

N.O. switch status: ON= contact closed, OFF= contact open

Pr. 11-32	Pr. 11-31	Pr. 11-30	
MI=33(High)	MI=32(Mid)	MI=31(Low)	Torque Offset
OFF	OFF	OFF	None
OFF	OFF	ON	11-30
OFF	ON	OFF	11-31
OFF	ON	ON	11-30+11-31
ON	OFF	OFF	11-32
ON	OFF	ON	11-30+11-32
ON	ON	OFF	11-31+11-32
ON	ON	ON	11-30+11-31+11-32

↗ **11-29** Torque Offset Setting Factory Setting: 0.0

Settings 0.0~100.0%

📖 This parameter is torque offset. The motor rated torque is 100%.

📖 Calculation equation for motor rated torque:

$$\text{motor rated torque: } T(N.M) = \frac{P(W)}{\omega(rad/s)}; P(W) \text{ value= Pr.05-02;}$$

$$\omega(rad/s) \text{ value= Pr.05-03} \cdot \frac{RPM \times 2\pi}{60} = rad/s$$

↗ **11-30** High Torque Offset Factory Setting: 30.0

Settings 0.0~100.0%

↗ **11-31** Middle Torque Offset Factory Setting: 20.0

Settings 0.0~100.0%

↗ **11-32** Low Torque Offset Factory Setting: 10.0

Settings 0.0~100.0%

📖 When Pr.11-28 is set to 3, the source of torque offset will regard Pr.11-30, Pr.11-31 and Pr.11-32 by the multi-function input terminals setting (31, 32 or 33). The motor rated torque is 100%.

📖 Calculation equation for motor rated torque:

$$\text{motor rated torque: } T(N.M) = \frac{P(W)}{\omega(rad/s)}; P(W) \text{ value= Pr.05-02;}$$

$$\omega(rad/s) \text{ value= Pr.05-03} \cdot \frac{RPM \times 2\pi}{60} = rad/s$$

↗ **11-33** Source of Torque Command Factory Setting: 0

- Settings
- 0: Digital Keypad (Pr.11-34)
 - 1: RS485 serial communication
 - 2: Analog signal (Pr.03-00)
 - 3: CANopen
 - 4: Reserved
 - 5: Communication card

📖 When Pr.11-33 is set to 0, torque command can be set in Pr.11-34.

📖 When Pr.11-33 is set to 1 or 2, Pr.11-34 would only display the torque command

↗ **11-34** Torque Command Factory Setting: 0.0

Settings -100.0~100.0% (Pr.11-27=100%)

- 📖 This parameter is for the torque command. When Pr.11-27 is set to 250% and Pr.11-34 is set to 100%, actual torque command=250X100%=250% motor rated torque.
- 📖 The drive will save the setting to the record before power turns off.

11-35 Low-pass Filter Time of Torque Command

Factory Setting: 0.000

Settings 0.000~1.000 sec

- 📖 When the setting is too long, the control will be stable but the control response will be delay. When the setting is too short, the response will be quickly but the control maybe unstable. User can adjust the setting by the control and response situation.

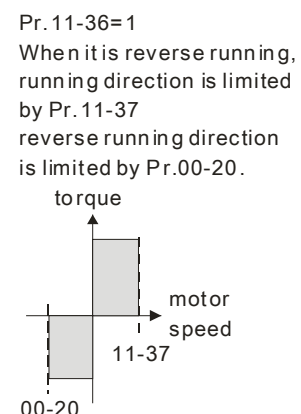
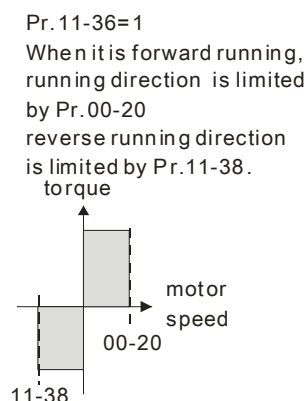
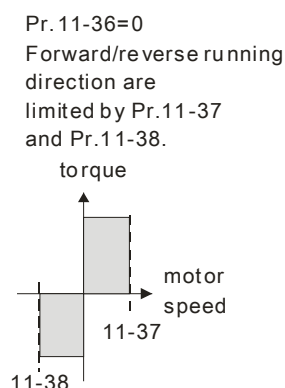
11-36 Speed Limit Selection

Factory Setting: 0

Settings 0: Set by Pr.11-37 (Forward speed limit) and Pr.11-38 (Reverse speed limit)
 1: Set by Pr.11-37,11-38 and Pr.00-20 (Source of Master Frequency Command)
 2: Set by Pr.00-20 (Source of Master Frequency Command).

- 📖 Speed limit function: in TQCPG, when the motor speed is accelerated to speed limit value (Pr.11-36, 11-37 and 11-38), it will switch to speed control mode to stop acceleration.
- 📖 Pr11-36=1:
 When the torque command is positive, the forward speed limit is Pr00-20 and reverse speed limit is Pr11-38.
 When the torque command is negative, the forward speed limit is Pr11-37 and reverse speed limit is Pr00-20.

📖 Unwind application, Torque command direction is different to motor operating direction, this indicates that the motor is being load dragging. At this moment, the speed limit must be Pr11-37 or Pr11-38. When the torque command direction and speed limit have same direction, the speed limit will refer to the setting of Pr00-20. About the keypad display, please refer to the “LED function Descriptions” in User manual chapter10 “Digital Keypad”.



↗ **11-37** Forward Speed Limit (torque mode)

Factory Setting: 10

Settings 0~120%

↗ **11-38** Reverse Speed Limit (torque mode)

Factory Setting: 10

Settings 0~120%

📖 These parameters are used in the torque mode to limit the running direction and opposite direction. (Pr.01-00 max. output frequency=100%)

↗ **11-39** Zero Torque Command Mode

Factory Setting: 0

Settings 0: Torque mode
1: Speed mode

📖 The drive is running at Torque control mode, Pr11-39 defines the operation mode when torque command=0%.

When Pr.11-39 is set as 0 (the torque mode), if torque command is 0%, the motor will produce excitation current but no torque current.

When Pr.11-39 is set as 1 (the speed mode), if torque command is 0% and speed limit is 0Hz, the AC motor drive can still produce torque current through speed controller(at this moment, the torque limit is Pr06-12) and the control mode will changed from TQCPG to become FOCPG mode. The motor will have a holding torque.

11-40 Command Source of Point-to-Point Position Control

Factory Settings: 0

Settings 0: External terminal
1: Reserved
2: RS485
3: CAN
4: PLC
5: Communication card

11-41 Reserved

11-42 System control flag

Factory Settings: 0000

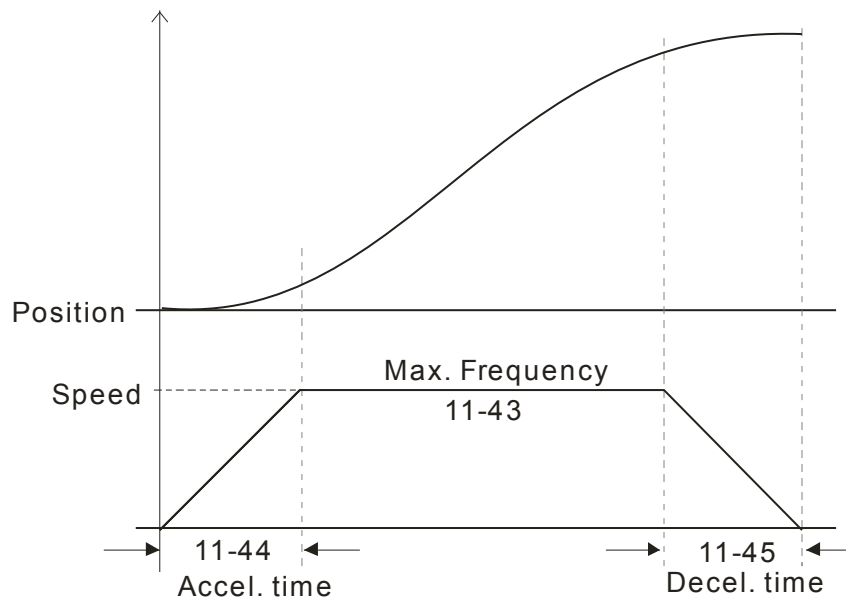
Settings 0000~FFFFh

Bit No.	Function	Description
0	At torque mode, selection between speed control and current control.	0: Speed control at torque mode, the largest current limit is the torque command. 1: Speed control at torque mode, P06-12 the largest current limit is Pr06-12
1	FWD/REV direction control	0: FWD/REV cannot be controlled by 02-12 bit 0 & 1 1: FWD/REV can be controlled by 02-12 bit 0&1
2~15	Reserved	

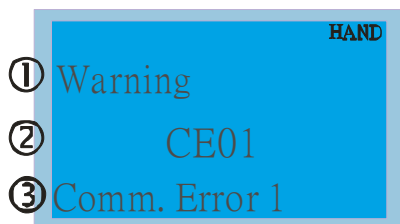
11-43 Max. Frequency of Point- to-Point Position Control	Factory Settings:10.00
Settings 0.00~327.67Hz	

11-44 Accel. Time of Point-to Point Position Control	Factory Settings:1.00
Settings 0.00~655.35sec	

11-45 Decel. Time of Point-to Point Position Control	Factory Settings:3.00
Settings 0.00~655.35sec	



Chapter 13 Warning Codes



① Warning

② CE01

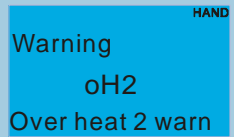
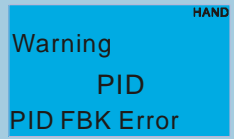
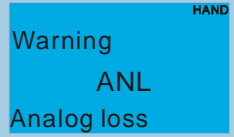
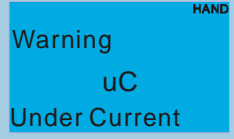
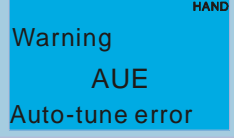
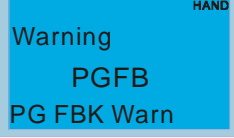
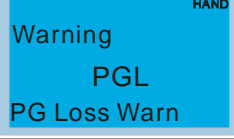
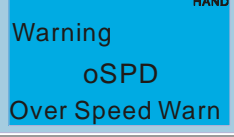

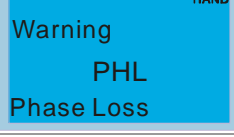
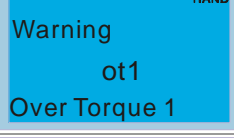
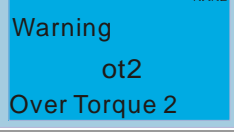
③ Comm. Error 1

① Display error signal

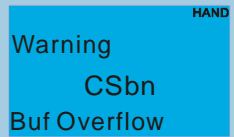
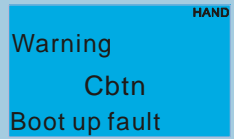
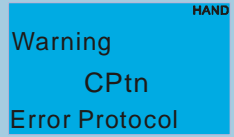
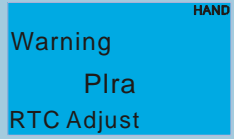
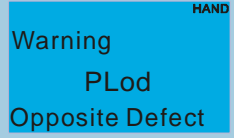
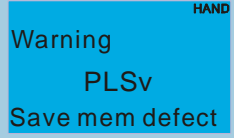
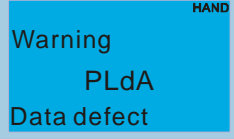
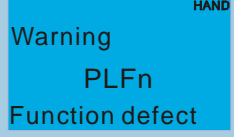
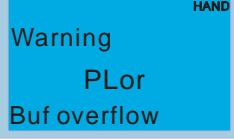

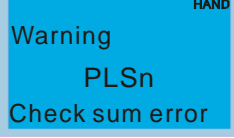
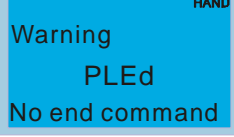
② Abbreviate error code
The code is displayed as shown on KPC-CE01.

③ Display error description

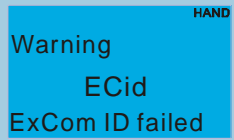
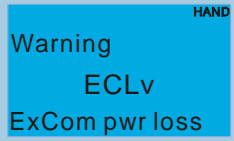
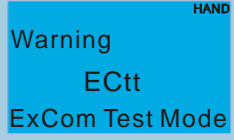
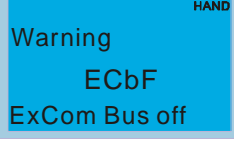
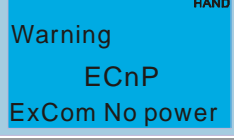
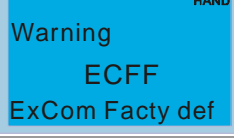

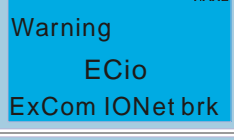
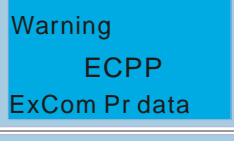
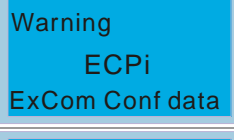

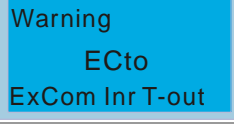
ID No.	Display on LCM Keypad	Descriptions
1		Modbus function code error
2		Address of Modbus data is error
3		Modbus data error
4		Modbus communication error
5		Modbus transmission time-out
6		Keypad transmission time-out
7		Keypad COPY error 1 Keypad simulation error, including communication delays, communication error (keypad received error FF86) and parameter value error.
8		Keypad COPY error 2 Keypad simulation done, parameter write error
9		IGBT over-heating warning

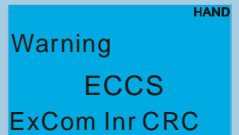
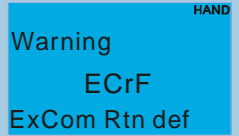
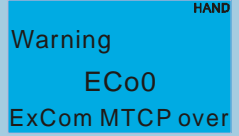
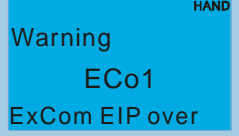
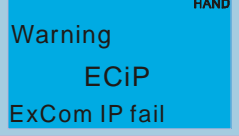
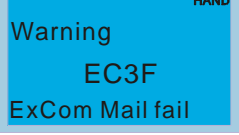
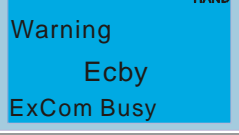
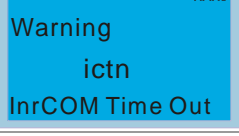
ID No.	Display on LCM Keypad	Descriptions
10		Capacity over-heating warning
11		PID feedback error
12		ACI signal error When Pr03-19 is set to 1 and 2.
13		Low current
14		Auto tuning error
15		PG feedback error
16		PG feedback loss
17		Over-speed warning
18		Over speed deviation warning
19		Phase loss
20		Over torque 1
21		Over torque 2

ID No.	Display on LCM Keypad	Descriptions
22		Motor over-heating
24		Over slip
25		Auto tuning processing
30		Keypad COPY error 3 Keypad copy between different power range drive
36		CAN guarding time-out 1
37		CAN heartbeat time-out 2
38		CAN synchrony time-out
39		CAN bus off
40		CAN index error
41		CAN station address error
42		CAN memory error
43		CAN SDO transmission time-out

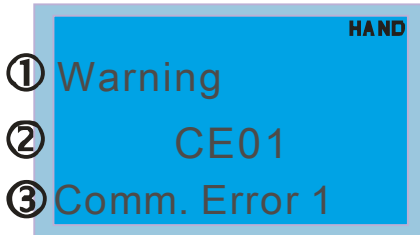
ID No.	Display on LCM Keypad	Descriptions
44	 <p>Warning CSbn Buf Overflow</p>	CAN SDO received register overflow
45	 <p>Warning Cbtn Boot up fault</p>	CAN boot up error
46	 <p>Warning CPtn Error Protocol</p>	CAN format error
47	 <p>Warning Pira RTC Adjust</p>	Adjust RTC
50	 <p>Warning PLod Opposite Defect</p>	PLC download error
51	 <p>Warning PLSv Save mem defect</p>	Save error of PLC download
52	 <p>Warning PLdA Data defect</p>	Data error during PLC operation
53	 <p>Warning PLFn Function defect</p>	Function code of PLC download error
54	 <p>Warning PLor Buf overflow</p>	PLC register overflow
55	 <p>Warning PLFF Function defect</p>	Function code of PLC operation error
56	 <p>Warning PLSn Check sum error</p>	PLC checksum error
57	 <p>Warning PLEd No end command</p>	PLC end command is missing

ID No.	Display on LCM Keypad	Descriptions
58		PLC MCR command error
59		PLC download fail
60		PLC scan time exceed
61		CAN Master guarding error
62		CAN Master bus off
63		CAN Master node error
64		CAN/M cycle time-out
65		CAN/M SDO over
66		CAN/M SDO time-out
67		CAN/M station address error

ID No.	Display on LCM Keypad	Descriptions
70	 <p>Warning ECid ExCom ID failed</p>	Duplicate MAC ID error Node address setting error
71	 <p>Warning ECLv ExCom pwr loss</p>	Low voltage of communication card
72	 <p>Warning ECtt ExCom Test Mode</p>	Communication card in test mode
73	 <p>Warning ECbF ExCom Bus off</p>	DeviceNet bus-off
74	 <p>Warning ECnP ExCom No power</p>	DeviceNet no power
75	 <p>Warning ECFF ExCom Factly def</p>	Factory default setting error
76	 <p>Warning ECiF ExCom Inner err</p>	Serious internal error
77	 <p>Warning ECio ExCom IONet brk</p>	IO connection break off
78	 <p>Warning ECPP ExCom Pr data</p>	Profibus parameter data error
79	 <p>Warning ECPI ExCom Conf data</p>	Profibus configuration data error
80	 <p>Warning ECEF ExCom Link fail</p>	Ethernet Link fail
81	 <p>Warning ECto ExCom Inr T-out</p>	Communication time-out for communication card and drive

ID No.	Display on LCM Keypad	Descriptions
82		Check sum error for Communication card and drive
83		Communication card returns to default setting
84		Modbus TCP exceed maximum communication value
85		EtherNet/IP exceed maximum communication value
86		IP fail
87		Mail fail
88		Communication card busy
101		Internal communication is off

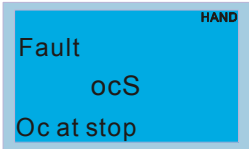
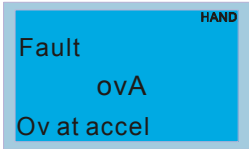
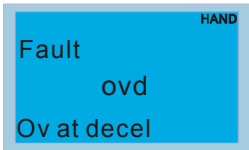
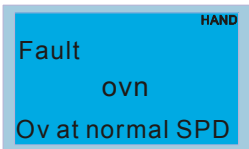
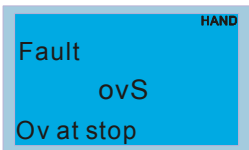
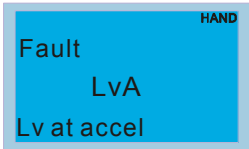
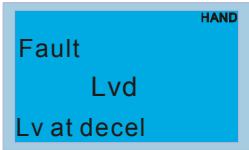
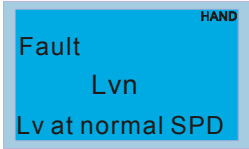
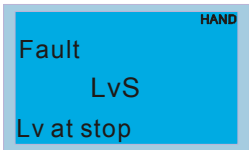
Chapter 14 Fault Codes and Descriptions

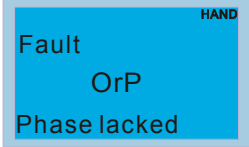
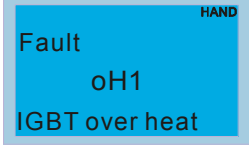
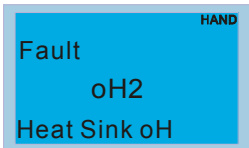
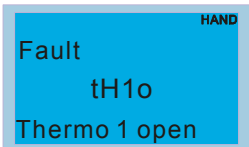
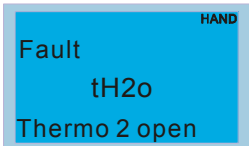
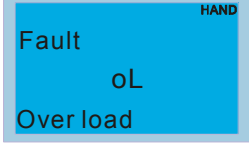
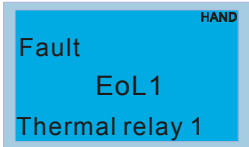
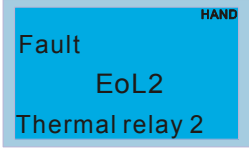


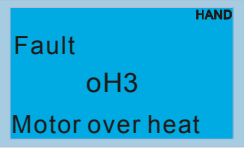
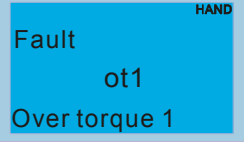
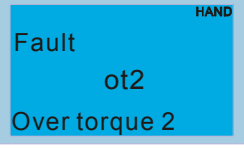
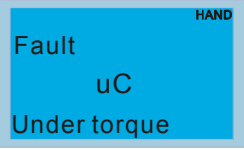
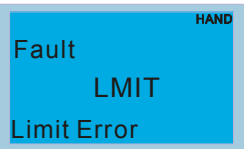
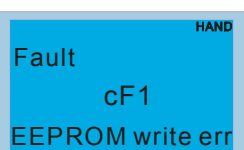
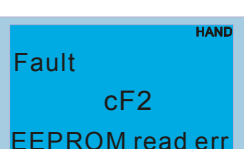
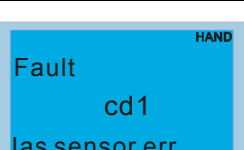
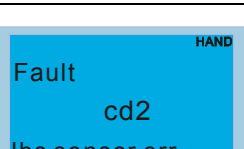
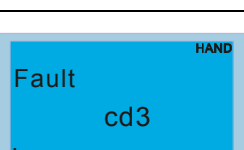
- ① Display error signal
- ② Abbreviate error code
The code is displayed as shown on KPC-CE01.
- ③ Display error description

* Refer to setting of Pr06-17~Pr06~22.

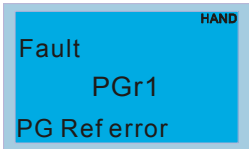
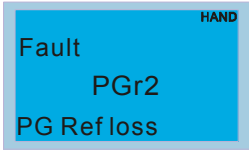
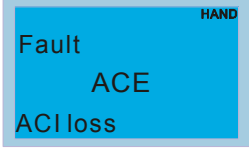
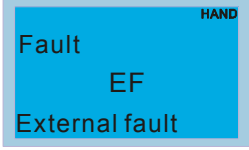

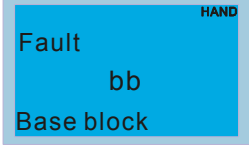
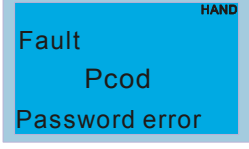
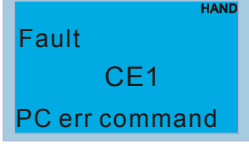
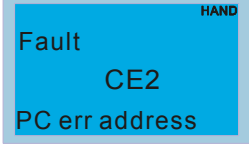
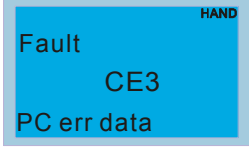
ID*	Fault Name	Fault Descriptions	Corrective Actions
1		Over-current during acceleration (Output current exceeds triple rated current during acceleration.)	<ol style="list-style-type: none"> Short-circuit at motor output: Check for possible poor insulation at the output. Acceleration Time too short: Increase the Acceleration Time. AC motor drive output power is too small: Replace the AC motor drive with the next higher power model.
2		Over-current during deceleration (Output current exceeds triple rated current during deceleration.)	<ol style="list-style-type: none"> Short-circuit at motor output: Check for possible poor insulation at the output. Deceleration Time too short: Increase the Deceleration Time. AC motor drive output power is too small: Replace the AC motor drive with the next higher power model.
3		Over-current during steady state operation (Output current exceeds triple rated current during constant speed.)	<ol style="list-style-type: none"> Short-circuit at motor output: Check for possible poor insulation at the output. Sudden increase in motor loading: Check for possible motor stall. AC motor drive output power is too small: Replace the AC motor drive with the next higher power model.
4		Ground fault	<p>When (one of) the output terminal(s) is grounded, short circuit current is more than 50% of AC motor drive rated current, the AC motor drive power module may be damaged.</p> <p>NOTE: The short circuit protection is provided for AC motor drive protection, not for protecting the user.</p> <ol style="list-style-type: none"> Check the wiring connections between the AC motor drive and motor for possible short circuits, also to ground. Check whether the IGBT power module is damaged. Check for possible poor insulation at the output.
5		Short-circuit is detected between upper bridge and lower bridge of the IGBT module	Return to the factory

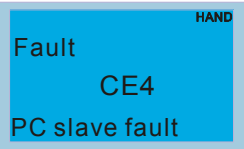
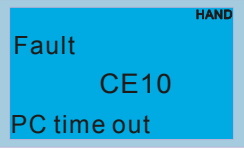
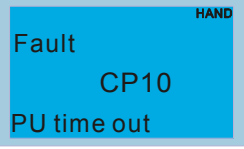
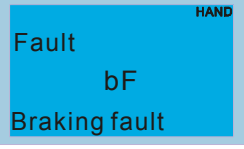
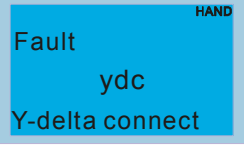
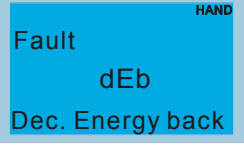
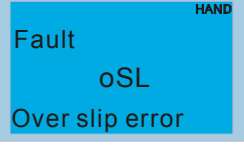
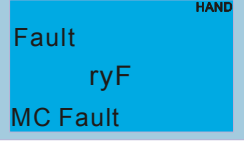
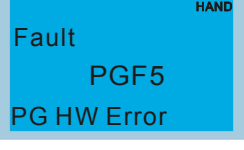
ID*	Fault Name	Fault Descriptions	Corrective Actions
6	 <p>Fault ocS Oc at stop</p>	Hardware failure in current detection	Return to the factory
7	 <p>Fault ovA Ov at accel</p>	DC BUS over-voltage during acceleration (230V: DC 450V; 460V: DC 900V)	<ol style="list-style-type: none"> 1. Check if the input voltage falls within the rated AC motor drive input voltage range. 2. Check for possible voltage transients. 3. If DC BUS over-voltage due to regenerative voltage, please increase the acceleration time or add an optional brake resistor.
8	 <p>Fault ovd Ov at decel</p>	DC BUS over-voltage during deceleration (230V: DC 450V; 460V: DC 900V)	<ol style="list-style-type: none"> 1. Check if the input voltage falls within the rated AC motor drive input voltage range. 2. Check for possible voltage transients. 3. If DC BUS over-voltage due to regenerative voltage, please increase the Deceleration Time or add an optional brake resistor.
9	 <p>Fault ovn Ov at normal SPD</p>	DC BUS over-voltage at constant speed (230V: DC 450V; 460V: DC 900V)	<ol style="list-style-type: none"> 1. Check if the input voltage falls within the rated AC motor drive input voltage range. 2. Check for possible voltage transients. 3. If DC BUS over-voltage due to regenerative voltage, please increase the Deceleration Time or add an optional brake resistor.
10	 <p>Fault ovS Ov at stop</p>	Hardware failure in voltage detection	<ol style="list-style-type: none"> 1. Check if the input voltage falls within the rated AC motor drive input voltage range. 2. Check for possible voltage transients.
11	 <p>Fault LvA Lv at accel</p>	DC BUS voltage is less than Pr.06-00 during acceleration	<ol style="list-style-type: none"> 1. Check if the input voltage is normal 2. Check for possible sudden load
12	 <p>Fault Lvd Lv at decel</p>	DC BUS voltage is less than Pr.06-00 during deceleration	<ol style="list-style-type: none"> 1. Check if the input voltage is normal 2. Check for possible sudden load
13	 <p>Fault Lvn Lv at normal SPD</p>	DC BUS voltage is less than Pr.06-00 in constant speed	<ol style="list-style-type: none"> 1. Check if the input voltage is normal 2. Check for possible sudden load
14	 <p>Fault LvS Lv at stop</p>	DC BUS voltage is less than Pr.06-00 at stop	<ol style="list-style-type: none"> 1. Check if the input voltage is normal 2. Check for possible sudden load

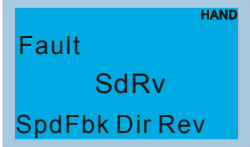
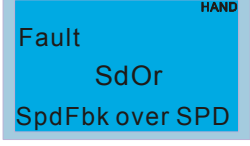
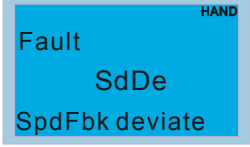
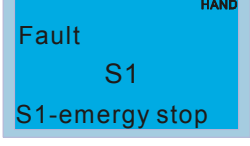
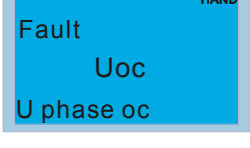
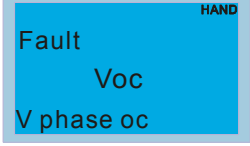
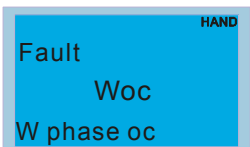
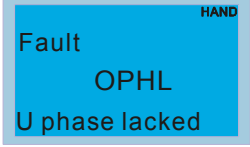
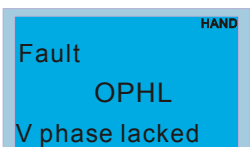
ID*	Fault Name	Fault Descriptions	Corrective Actions
15	 Fault OrP Phase lacked	Phase Loss	Check Power Source Input if all 3 input phases are connected without loose contacts. For models 40hp and above, please check if the fuse for the AC input circuit is blown.
16	 Fault oH1 IGBT over heat	IGBT overheating IGBT temperature exceeds protection level	<ol style="list-style-type: none"> 1. Ensure that the ambient temperature falls within the specified temperature range. 2. Make sure that the ventilation holes are not obstructed. 3. Remove any foreign objects from the heatsinks and check for possible dirty heat sink fins. 4. Check the fan and clean it. 5. Provide enough spacing for adequate ventilation.
17	 Fault oH2 Heat Sink oH	Heatsink overheating Capacitance temperature exceeds cause heatsink overheating.	<ol style="list-style-type: none"> 1. Ensure that the ambient temperature falls within the specified temperature range. 2. Make sure heat sink is not obstructed. Check if the fan is operating 3. Check if there is enough ventilation clearance for AC motor drive.
18	 Fault tH1o Thermo 1 open	IGBT Hardware Error	Return to the factory
19	 Fault tH2o Thermo 2 open	Capacitor Hardware Error	Return to the factory
21	 Fault oL Over load	Overload The AC motor drive detects excessive drive output current.	<ol style="list-style-type: none"> 1. Check if the motor is overloaded. 2. Take the next higher power AC motor drive model.
22	 Fault EoL1 Thermal relay 1	Electronics thermal relay 1 protection	<ol style="list-style-type: none"> 1. Check the setting of electronics thermal relay (Pr.06-14) Take the next higher power AC motor drive model
23	 Fault EoL2 Thermal relay 2	Electronics thermal relay 2 protection	<ol style="list-style-type: none"> 1. Check the setting of electronics thermal relay (Pr.06-28) Take the next higher power AC motor drive model 2. Take the next higher power AC motor drive model

ID*	Fault Name	Fault Descriptions	Corrective Actions
24	 <p>Fault oH3 Motor over heat</p>	<p>Motor overheating The AC motor drive detecting internal temperature exceeds the setting of Pr.06-30 (PTC level) or Pr.06-57 (PT100 level 2).</p>	<ol style="list-style-type: none"> 1. Make sure that the motor is not obstructed. 2. Ensure that the ambient temperature falls within the specified temperature range. 3. Change to a higher power motor.
26	 <p>Fault ot1 Over torque 1</p>	<p>These two fault codes will be displayed when output current exceeds the over-torque detection level (Pr.06-07 or Pr.06-10) and exceeds over-torque detection (Pr.06-08 or Pr.06-11) and it is set to 2 or 4 in Pr.06-06 or Pr.06-09.</p>	<ol style="list-style-type: none"> 1. Check whether the motor is overloaded. 2. Check whether motor rated current setting (Pr.05-01) is suitable 3. Take the next higher power AC motor drive model.
27	 <p>Fault ot2 Over torque 2</p>		
28	 <p>Fault uC Under torque</p>	<p>Low current detection</p>	<p>Check Pr.06-71, Pr.06-72, Pr.06-73.</p>
29	 <p>Fault LMIT Limit Error</p>	<p>Limit error</p>	
30	 <p>Fault cF1 EEPROM write err</p>	<p>Internal EEPROM can not be programmed.</p>	<ol style="list-style-type: none"> 1. Press "RESET" key to the factory setting 2. Return to the factory.
31	 <p>Fault cF2 EEPROM read err</p>	<p>Internal EEPROM can not be read.</p>	<ol style="list-style-type: none"> 1. Press "RESET" key to the factory setting 2. Return to the factory.
33	 <p>Fault cd1 las sensor err</p>	<p>U-phase error</p>	<p>Reboots the power. If fault code is still displayed on the keypad please return to the factory</p>
34	 <p>Fault cd2 lbs sensor err</p>	<p>V-phase error</p>	<p>Reboots the power. If fault code is still displayed on the keypad please return to the factory</p>
35	 <p>Fault cd3 lcs sensor err</p>	<p>W-phase error</p>	<p>Reboots the power. If fault code is still displayed on the keypad please return to the factory</p>

ID*	Fault Name	Fault Descriptions	Corrective Actions
36	Fault Hd0 cc HW error	CC (current clamp)	Reboots the power. If fault code is still displayed on the keypad please return to the factory
37	Fault Hd1 Oc HW error	OC hardware error	Reboots the power. If fault code is still displayed on the keypad please return to the factory
38	Fault Hd2 Ov HW error	OV hardware error	Reboots the power. If fault code is still displayed on the keypad please return to the factory
39	Fault Hd3 occ HW error	Occ hardware error	Reboots the power. If fault code is still displayed on the keypad please return to the factory
40	Fault AUE Auto tuning err	Auto tuning error	<ol style="list-style-type: none"> 1. Check cabling between drive and motor 2. Try again.
41	Fault AFE PID Fbk error	PID loss (ACI)	<ol style="list-style-type: none"> 1. Check the wiring of the PID feedback 2. Check the PID parameters settings
42	Fault PGF1 PG Fbk error	PG feedback error	Check if encoder parameter setting is accurate when it is PG feedback control.
43	Fault PGF2 PG Fbk loss	PG feedback loss	Check the wiring of the PG feedback
44	Fault PGF3 PG Fbk over SPD	PG feedback stall	<ol style="list-style-type: none"> 1. Check the wiring of the PG feedback 2. Check if the setting of PI gain and deceleration is suitable 3. Return to the factory
45	Fault PGF4 PG Fbk deviate	PG slip error	<ol style="list-style-type: none"> 1. Check the wiring of the PG feedback 2. Check if the setting of PI gain and deceleration is suitable 3. Return to the factory

ID*	Fault Name	Fault Descriptions	Corrective Actions
46		Pulse input error	<ol style="list-style-type: none"> 1. Check the pulse wiring 2. Return to the factory
47		Pulse input loss	<ol style="list-style-type: none"> 1. Check the pulse wiring 2. Return to the factory
48		ACI loss	<ol style="list-style-type: none"> 1. Check the ACI wiring 2. Check if the ACI signal is less than 4mA
49		External Fault	<ol style="list-style-type: none"> 1. Input EF (N.O.) on external terminal is closed to GND. Output U, V, W will be turned off. 2. Give RESET command after fault has been cleared.
50		Emergency stop	<ol style="list-style-type: none"> 1. When the multi-function input terminals MI1 to MI6 are set to emergency stop, the AC motor drive stops output U, V, W and the motor coasts to stop. 2. Press RESET after fault has been cleared.
51		External Base Block	<ol style="list-style-type: none"> 1. When the external input terminal (B.B) is active, the AC motor drive output will be turned off. 2. Deactivate the external input terminal (B.B) to operate the AC motor drive again.
52		Password is locked.	Keypad will be locked. Turn the power ON after power OFF to re-enter the correct password. See Pr.00-07 and 00-08.
54		Illegal function code	Check if the function code is correct (function code must be 03, 06, 10, 63)
55		Illegal data address (00H to 254H)	Check if the communication address is correct
56		Illegal data value	Check if the data value exceeds max./min. value

ID*	Fault Name	Fault Descriptions	Corrective Actions
67		Data is written to read-only address	Check if the communication address is correct
58		Modbus transmission time-out	
59		Keypad transmission time-out	
60		Brake resistor fault	If the fault code is still displayed on the keypad after pressing "RESET" key, please return to the factory.
61		Y-connection/ Δ -connection switch error	<ol style="list-style-type: none"> 1. Check the wiring of the Y-connection/Δ-connection 2. Check the parameters settings
62		When Pr.07-13 is not set to 0 and momentary power off or power cut, it will display dEb during accel./decel. stop.	<ol style="list-style-type: none"> 1. Set Pr.07-13 to 0 2. Check if input power is stable
63		It will be displayed when slip exceeds Pr.05-26 setting and time exceeds Pr.05-27 setting.	<ol style="list-style-type: none"> 1. Check if motor parameter is correct (please decrease the load if overload) 2. Check the settings of Pr.05-26 and Pr.05-27
64		Electric valve switch error when executing Soft Start. (This warning is for frame E and higher frame of AC drives) Do not disconnect RST when drive is still operating.	
65		Hardware error of PG Card Check if PG Card is inserting to the right slot and parameter settings for encoder are accurate.	

ID*	Fault Name	Fault Descriptions	Corrective Actions
68		Rotating direction is different from the commanding direction detected by the sensorless. Solution Verify if the parameter setting of the motor drive is correct Increase the estimator's bandwidth and verify if parameters relating to the sensorless are correct.	
69		Overspeed rotation detected by the sensorless Solution Verify if the parameter setting of the motor drive is correct Increase the estimator's bandwidth and verify if parameters relating to the sensorless are correct. Verify if the gains of the speed circuit is reasonable.	
70		Big difference between the rotating speed and the command detected by the sensorless Solution Verify if the parameter setting of the motor drive is correct Increase the estimator's bandwidth and verify if parameters relating to the sensorless are correct. Verify if the gains of the speed circuit is reasonable.	
73		Emergency stop for external safety	
79		Phase U short circuit	
80		Phase V short circuit	
81		W phase short circuit	
82		Output phase loss (Phase U)	
83		Output phase loss (Phase V)	

ID*	Fault Name	Fault Descriptions	Corrective Actions
84	Fault OPHL W phase lacked	Output phase loss (Phase W)	
90	Fault Fstp For ce Stop	Internal PLC forced to stop Verify the setting of Pr.00-32	
101	Fault CGdE Guarding T-out	CANopen guarding error	
102	Fault CHbE Heartbeat T-out	CANopen heartbeat error	
103	Fault CSYE SYNC T-out	CANopen synchronous error	
104	Fault CbFE Can bus off	CANopen bus off error	
105	Fault CIdE Can bus Index Err	CANopen index error	
106	Fault CAdE Can bus Add. Err	CANopen station address error	
107	Fault CFrE Can bus off	CANopen memory error	
111	Fault ictE InrCom Time Out	Internal communication time-out	

Chapter 15 CANopen Overview

Newest version is available at <http://www.delta.com.tw/industrialautomation/>

- 15.1 CANopen Overview
- 15.2 Wiring for CANopen
- 15.3 CANopen Communication Interface Description
 - 15.3.1 CANopen Control Mode Selection
 - 15.3.2 DS402 Standard Control Mode
 - 15.3.3 By using Delta Standard (Old definition, only support speed mode)
 - 15.3.4 By using Delta Standard (New definition)
 - 15.3.5 DI/DO AI AO are controlled via CANopen
- 15.4 CANopen Supporting Index
- 15.5 CANopen Fault Code
- 15.6 CANopen LED Function

Built-in EMC-COP01 card is included in VFDXXXC23E/VFDXXXC43E models.

The built-in CANopen function is a kind of remote control. Master can control the AC motor drive by using CANopen protocol. CANopen is a CAN-based higher layer protocol. It provides standardized communication objects, including real-time data (Process Data Objects, PDO), configuration data (Service Data Objects, SDO), and special functions (Time Stamp, Sync message, and Emergency message). And it also has network management data, including Boot-up message, NMT message, and Error Control message. Refer to CiA website <http://www.can-cia.org/> for details. The content of this instruction sheet may be revised without prior notice. Please consult our distributors or download the most updated version at <http://www.delta.com.tw/industrialautomation>

Delta CANopen supporting functions:

- Support CAN2.0A Protocol;
- Support CANopen DS301 V4.02;
- Support DSP-402 V2.0.

Delta CANopen supporting services:

- PDO (Process Data Objects): PDO1~ PDO4
- SDO (Service Data Object):
 - Initiate SDO Download;
 - Initiate SDO Upload;
 - Abort SDO;
 - SDO message can be used to configure the slave node and access the Object Dictionary in every node.
- SOP (Special Object Protocol):
 - Support default COB-ID in Predefined Master/Slave Connection Set in DS301 V4.02;
 - Support SYNC service;
 - Support Emergency service.
- NMT (Network Management):
 - Support NMT module control;
 - Support NMT Error control;
 - Support Boot-up.

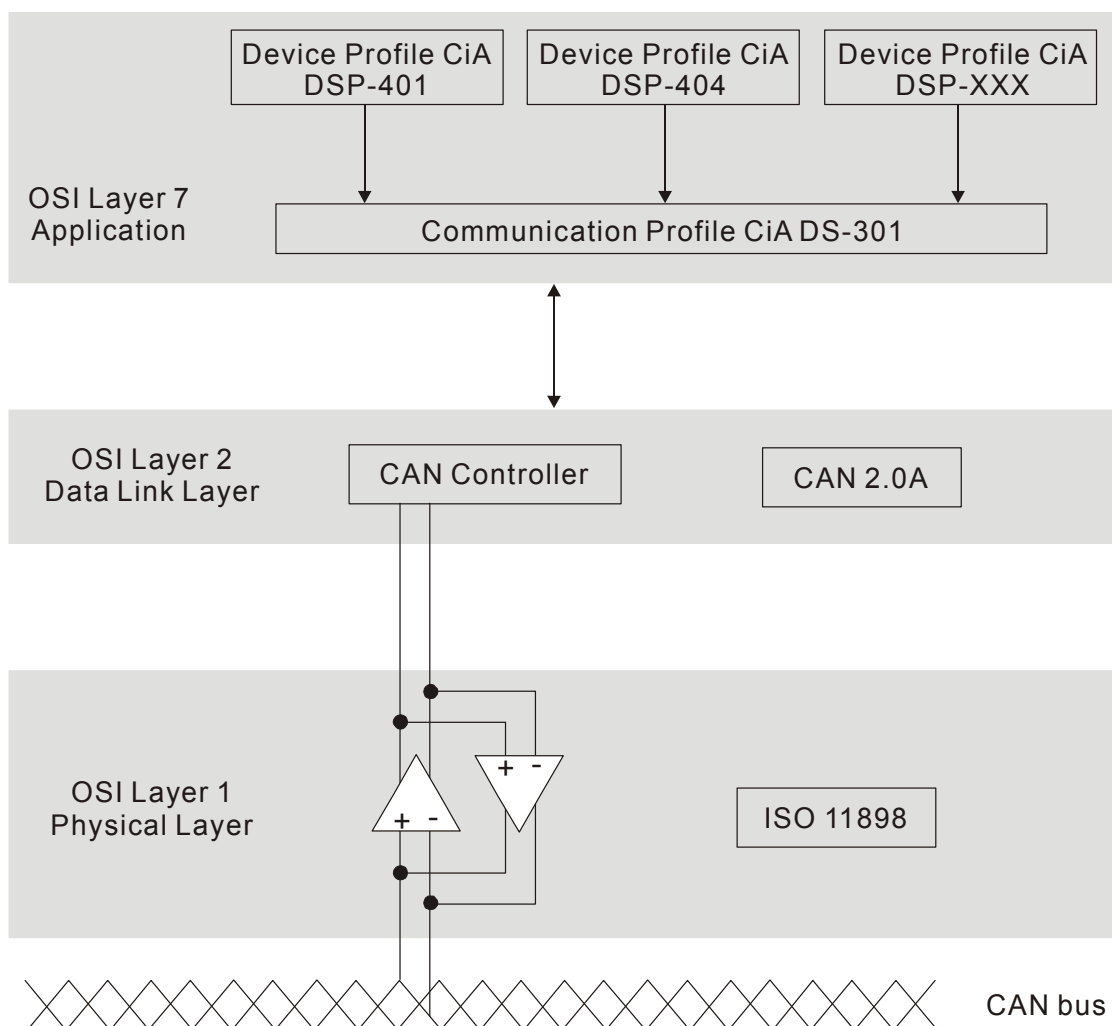
Delta CANopen not supporting service:

- Time Stamp service

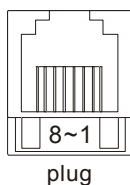
15.1 CANopen Overview

CANopen Protocol

CANopen is a CAN-based higher layer protocol, and was designed for motion-oriented machine control networks, such as handling systems. Version 4.02 of CANopen (CiA DS301) is standardized as EN50325-4. The CANopen specifications cover application layer and communication profile (CiA DS301), as well as a framework for programmable devices (CiA 302), recommendations for cables and connectors (CiA 303-1) and SI units and prefix representations (CiA 303-2).



RJ-45 Pin Definition



PIN	Signal	Description
1	CAN_H	CAN_H bus line (dominant high)
2	CAN_L	CAN_L bus line (dominant low)
3	CAN_GND	Ground / 0V /V-
6	CAN_GND	Ground / 0V /V-

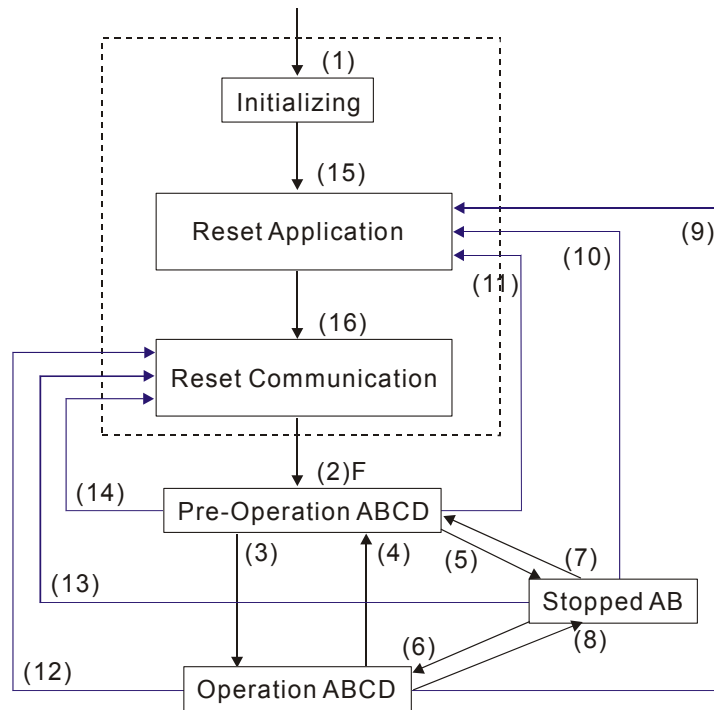
CANopen Communication Protocol

It has services as follows:

- NMT (Network Management Object)
- SDO (Service Data Objects)
- PDO (Process Data Object)
- EMCY (Emergency Object)

NMT (Network Management Object)

The Network Management (NMT) follows a Master/Slave structure for executing NMT service. Only one NMT master is in a network, and other nodes are regarded as slaves. All CANopen nodes have a present NMT state, and NMT master can control the state of the slave nodes. The state diagram of a node is shown as follows:



- (1) After power is applied, it is auto in initialization state
- (2) Enter pre-operational state automatically
- (3) (6) Start remote node
- (4) (7) Enter pre-operational state
- (5) (8) Stop remote node
- (9) (10) (11) Reset node
- (12) (13) (14) Reset communication
- (15) Enter reset application state automatically
- (16) Enter reset communication state automatically

- A: NMT
- B: Node Guard
- C: SDO
- D: Emergency
- E: PDO
- F: Boot-up

	Initializing	Pre-Operational	Operational	Stopped
PDO			○	
SDO		○	○	
SYNC		○	○	
Time Stamp		○	○	
EMCY		○	○	
Boot-up	○			
NMT		○	○	○

SDO (Service Data Objects)

SDO is used to access the Object Dictionary in every CANopen node by Client/Server model. One SDO has two COB-ID (request SDO and response SDO) to upload or download data between two nodes. No data limit for SDOs to transfer data. But it needs to transfer by segment when data exceeds 4 bytes with an end signal in the last segment.

The Object Dictionary (OD) is a group of objects in CANopen node. Every node has an OD in the system, and OD contains all parameters describing the device and its network behavior. The access path of OD is the index and sub-index, each object has a unique index in OD, and has sub-index if necessary. The request and response frame structure of SDO communication is shown as follows:

PDO (Process Data Object)

PDO communication can be described by the producer/consumer model. Each node of the network will listen to the messages of the transmission node and distinguish if the message has to be processed or not after receiving the message. PDO can be transmitted from one device to one another device or to many other devices. Every PDO has two PDO services: a TxPDO and an RxPDO. PDOs are transmitted in a non-confirmed mode.

PDO Transmission type is defined in the PDO communication parameter index (1400h for the 1st RxPDO or 1800h for the 1st TxPDO), and all transmission types are listed in the following table:

Type Number	PDO				
	Cyclic	Acyclic	Synchronous	Asynchronous	RTR only
0		○	○		
1-240	○		○		
241-251	Reserved				
252			○		○
253				○	○
254				○	
255				○	

Type number 1-240 indicates the number of SYNC message between two PDO transmissions.

Type number 252 indicates the data is updated (but not sent) immediately after receiving SYNC.

Type number 253 indicates the data is updated immediately after receiving RTR.

Type number 254: Delta CANopen doesn't support this transmission format.

Type number 255 indicates the data is asynchronous transmission.

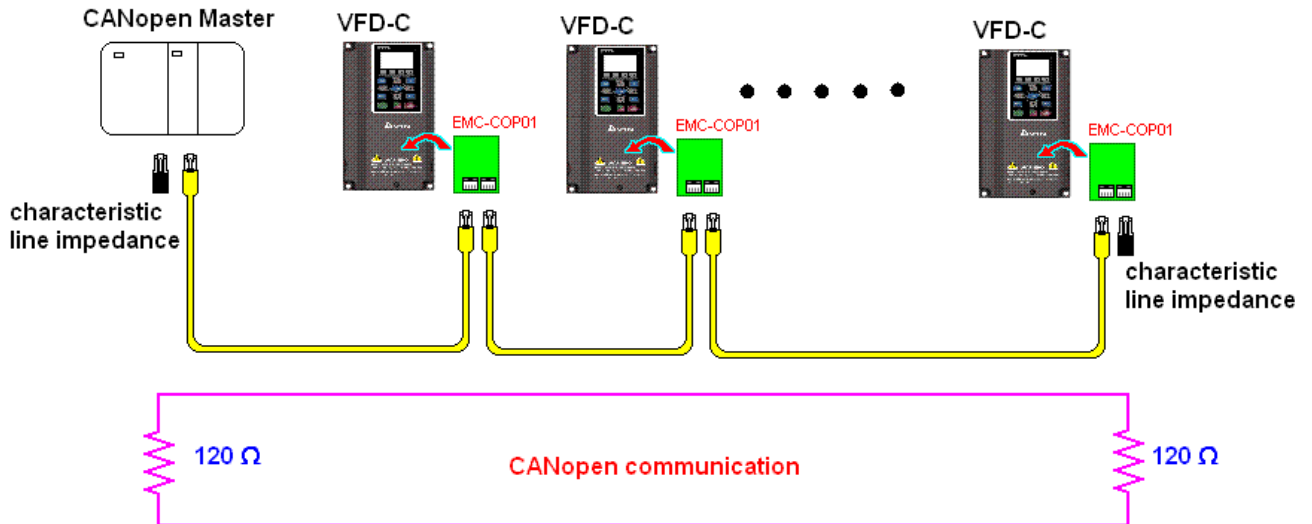
All PDO transmission data must be mapped to index via Object Dictionary.

EMCY (Emergency Object)

When errors occurred inside the hardware, an emergency object will be triggered an emergency object will only be sent when an error is occurred. As long as there is nothing wrong with the hardware, there will be no emergency object to be served as a warning of an error message.

15.2 Wiring for CANopen

An external adapter card: EMC-COP01 is used for CANopen wiring to connect CANopen to VFD C2000. The link is enabled by using RJ45 cable. The two farthest ends must be terminated with 120Ω terminating resistors.



15.3 CANopen Communication Interface Descriptions

15.3.1 CANopen Control Mode Selection

There are two control modes for CANopen; Pr.09-40 set to 1 is the factory setting mode DS402 standard and Pr.09-40 set to 0 is Delta's standard setting mode.

Actually, there are two control modes according to Delta's standard, one is the old control mode (Pr09-30=0).

This control mode can only control the motor drive under frequency control. Another mode is a new standard (Pr09-30=1)

This new control mode allows the motor drive to be controlled under all sorts of mode.

Currently, C2000 support speed, torque, position and home mode.

The definition of relating control mode are:

CANopen Control Mode Selection	Control Mode							
	Speed		Torque		Position		Home	
	Index	Description	Index	Description	Index	Description	Index	Description
DS402 standard Pr. 09-40=1	6042-00	Target rotating speed (RPM)	6071-00	Target Torque (%)	607A-00	Target Position	-----	-----
	-----	-----	6072-00	Max. Torque Limit (%)	-----	-----	-----	-----
Delta Standard (Old definition) P09-40=1, P09-30=0	2020-02	Target rotating speed (Hz)	-----	-----	-----	-----	-----	-----
Delta Standard (New definition) P09-40=0, P09-30=1	2060-03	Target rotating speed (Hz)	2060-07	Target Torque (%)	2060-05	Target Position	-----	-----
	2060-04	Torque Limit (%)	2060-08	Speed Limit (Hz)	-----	-----	-----	-----

CANopen Control Mode Selection	Operation Control	
	Index	Description
DS402 standard Pr. 09-40=1	6040-00	Operation Command
	-----	-----
Delta Standard (Old definition) P09-40=1, P09-30=0	2020-01	Operation Command
Delta Standard (New definition) P09-40=0, P09-30=1	2060-01	Operation Command
	-----	-----

CANopen Control Mode Selection	Other	
	Index	Description
DS402 standard Pr. 09-40=1	605A-00	Quick stop processing mode
	605C-00	Disable operation processing mode
Delta Standard (Old definition) P09-40=1, P09-30=0	-----	-----
Delta Standard (New definition) P09-40=0, P09-30=1	-----	-----
	-----	-----

However, you can use some index regardless DS402 or Delta's standard.

For example:

1. Index which are defined as RO attributes.

2. Index correspond to parameters such as (2000 ~200B-XX)
3. Accelerating/Decelerating Index: 604F 6050

15.3.2 DS402 Standard Control Mode

15.3.2.1 Related set up of ac motor drive (by following DS402 standard)

If you want to use DS402 standard to control the motor drive, please follow the steps below:

1. Wiring for hardware (refer to chapter 15-2 Wiring for CANopen)
2. Operation source setting: set Pr.00-21 to 3 for CANopen communication card control.
3. Frequency source setting: set Pr.00.20 to 6. (Choose source of frequency command from CANopen setting.)
4. Source of torque setting is set by Pr.11-33. (Choose source of torque command from CANopen setting.)
5. CANopen station setting: set Pr.09-36 (Choose source of position command from CANopen setting.)
6. Set DS402 as control mode: Pr09-40=1
7. CANopen station setting: set Pr.09-36 (Range of setting is 1~127. When Pr.09-36=0, CANopen slave function is disabled.) (Note: If error arise (CAAdE or CANopen memory error) as station setting is completed, press Pr.00-02=7 for reset.)
8. CANopen baud rate setting: set Pr.09.37 (CANBUS Baud Rate: 1M(0), 500K(1), 250K(2), 125K(3), 100K(4) and 50K(5))
9. Set multiple input functions to Quick Stop (it can also be enable or disable, default setting is disable). If it is necessary to enable the function, set MI terminal to 53 in one of the following parameter: Pr.02.01 ~Pr.02.08 or Pr.02.26 ~ Pr.02.31. (Note: This function is available in DS402 only.)

15.3.2.1 The status of the motor drive (by following DS402 standard)

According to the DS402 definition, the motor drive is divided into 3 blocks and 9 statuses as described below.

3 blocks

Power Disable: That means without PWM output

Power Enable: That means with PWM output

Fault: One or more than one error has occurred.

9 statuses

Start: Power On

Not ready to switch on: The motor drive is initiating.

Switch On Disable: When the motor drive finishes the initiation, it will be at this mode.

Ready to switch on: Warming up before running.

Switch On: The motor drive has the PWM output now, but the reference command is not effective.

Operate Enable: Able to control normally.

Quick Stop Active: When there is a Quick Stop request, you have to stop running the motor

drive.

Fault Reaction Active: The motor drive detects conditions which might trigger error(s).

Fault: One or more than errors has occurred to the motor drive.

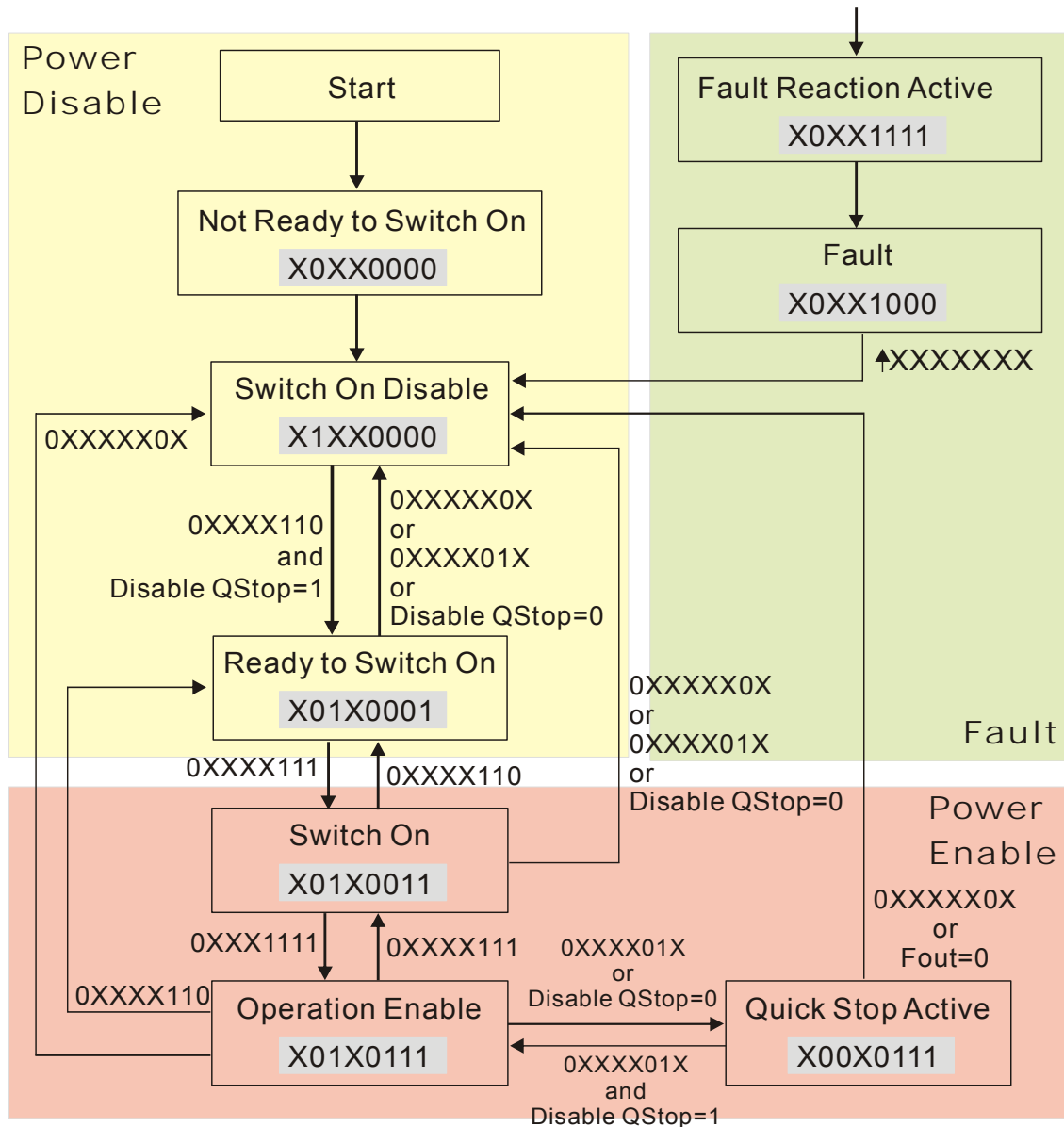
Therefore, when the motor drive is turned on and finishes the initiation, it will remain at Ready to Switch on status. To control the operation of the motor drive, you need to change this status to Operate Enable status. The way to change it is to commend the control word's bit0 ~ bit3 and bit7 of the Index 6040H and to pair with Index Status Word (Status Word 0X6041). The control steps and index definition are described as below:

Index 6040

15~9	8	7	6~4	3	2	1	0
Reserved	Halt	Fault Reset	Operation	Enable operation	Quick Stop	Enable Voltage	Switch On

Index 6041

15~14	13~12	11	10	9	8	7	6	5	4	3	2	1	0
Reserved	Operation	Internal limit active	Target reached	Remote	Reserved	Warning	Switch on disabled	Quick stop	Voltage enabled	Fault	Operation enable	Switch on	Ready to switch on



Set command 6040 =0xE, then set another command 6040 =0xF. Then the motor drive can be switched to Operation Enable. The Index 605A decides the dashed line of Operation Enable when the control mode changes from Quick Stop Active. (When the setting value is 1~3, this dashed line is active. But when the setting value of 605A is not 1~3, once the motor drive is switched to Quick Stop Active, it will not be able to switch back to Operation Enable.)

Index	Sub	Definition	Factory Setting	R/W	Size	Unit	PDO Map	Mode	note
605Ah	0	Quick stop option code	2	RW	S16		No		0 : disable drive function 1 :slow down on slow down ramp 2: slow down on quick stop ramp 5 slow down on slow down ramp and stay in QUICK STOP 6 slow down on quick stop ramp and stay in QUICK STOP 7 slow down on the current limit and stay in Quick stop

Besides, when the control section switches from Power Enable to Power Disable, use 605C to define parking method.

Index	Sub	Definition	Factory Setting	R/W	Size	Unit	PDO Map	Mode	note
605Ch	0	Disable operation option code	1	RW	S16		No		0: Disable drive function 1: Slow down with slow down ramp; disable of the drive function

15-3-2-3 Various mode control method (by following DS402 standard)

Control mode of C2000, supporting speed, torque, position and home control are described as below:

Speed mode

1. Let Ac Motor Drive be at the speed control mode: Set Index6060 to 2.
2. Switch to Operation Enable mode: Set 6040=0xE, then set 6040 = 0xF.
3. To set target frequency: Set target frequency of 6042, since the operation unit of 6042 is rpm, there is a transformation:

$$n = f \times \frac{120}{p} \quad n: \text{rotation speed (rpm) (rounds/minute)} \quad P: \text{motor's pole number (Pole)}$$

f: rotation frequency (Hz)

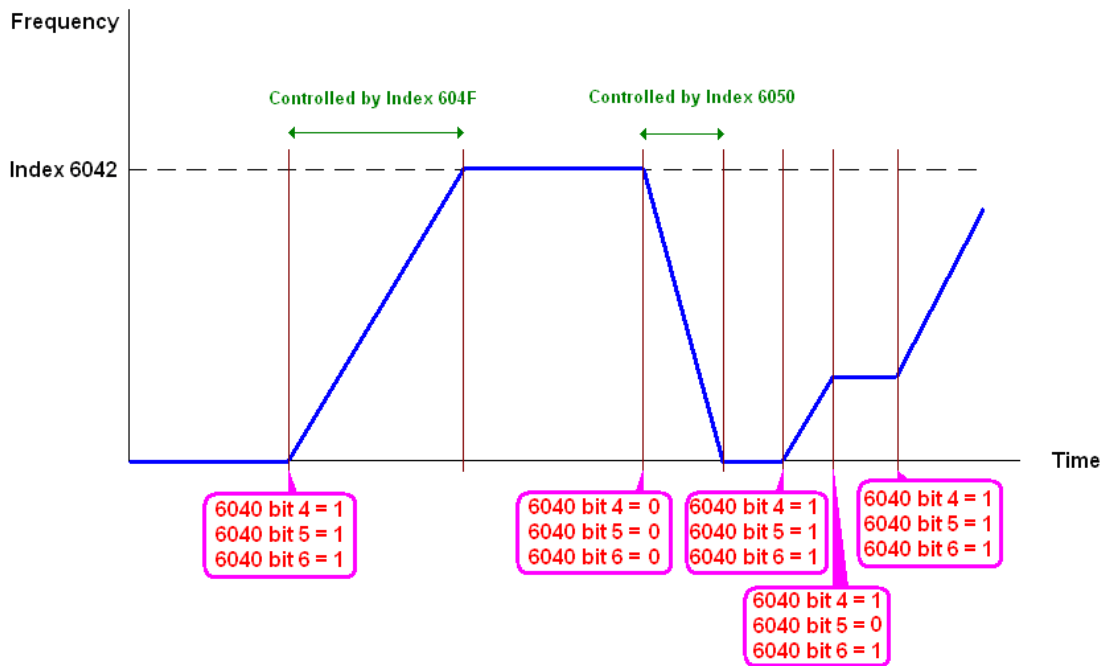
For example:

Set 6042H = 1500 (rpm), if the motor drive's pole number is 4 (Pr05-04 or Pr05-16), then the motor drive's operation frequency is 1500(120/4)=50Hz.

Besides, the 6042 is defined as a signed operation. The plus or minus sign means to rotate clockwise or counter clockwise

4. To set acceleration and deceleration: Use 604F (Acceleration) and 6050(Deceleration).
5. Trigger an ACK signal: In the speed control mode, the bit 6~4 of Index 6040 needs to be controlled. It is defined as below:

Speed mode (Index 6060=2)	Index 6040			SUM
	Bit 6	Bit 5	Bit 4	
	1	0	1	Locked at the current signal.
	1	1	1	Run to reach targeting signal.
	Other			Decelerate to 0Hz.



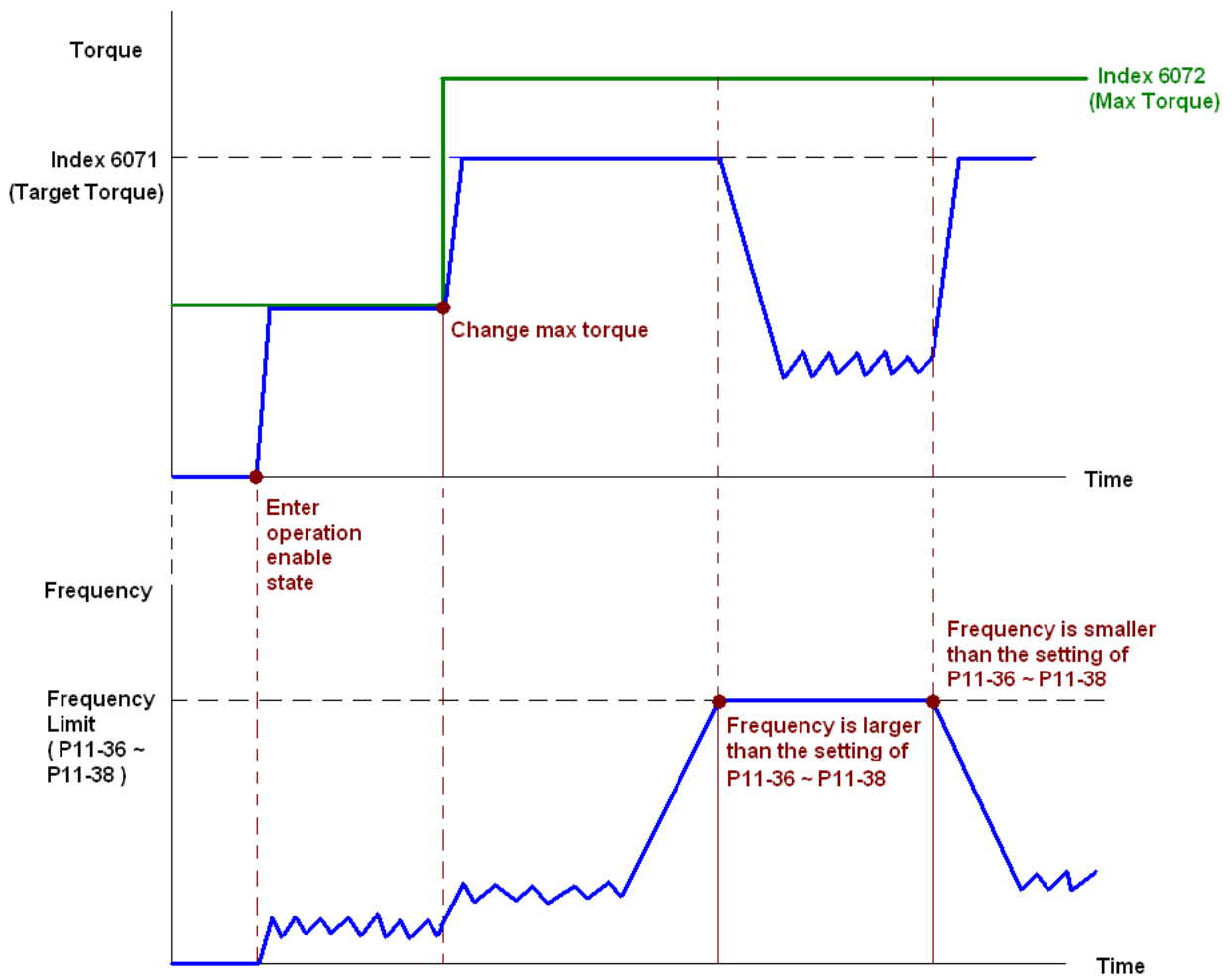
NOTE 01: To know the current rotation speed, read 6043. (unit: rpm)

NOTE 02: To know if the rotation speed can reach the targeting value; read bit 10 of 6041. (0: Not reached; 1: Reached)

Torque mode

1. Let Ac Motor Drive be at the torque control mode: Set Index6060 = 4.
2. Switch the current mode to Operation Enable, set 6040 = 0xE, then set 6040 = 0xF.
3. To set targeting torque: Set 6071 as targeting torque and 6072 as the largest output torque.

Torque mode (Index 6060=4)	Index 6040			SUM
	Bit 6	Bit 5	Bit 4	
	X	X	X	RUN to reach the targeting torque.



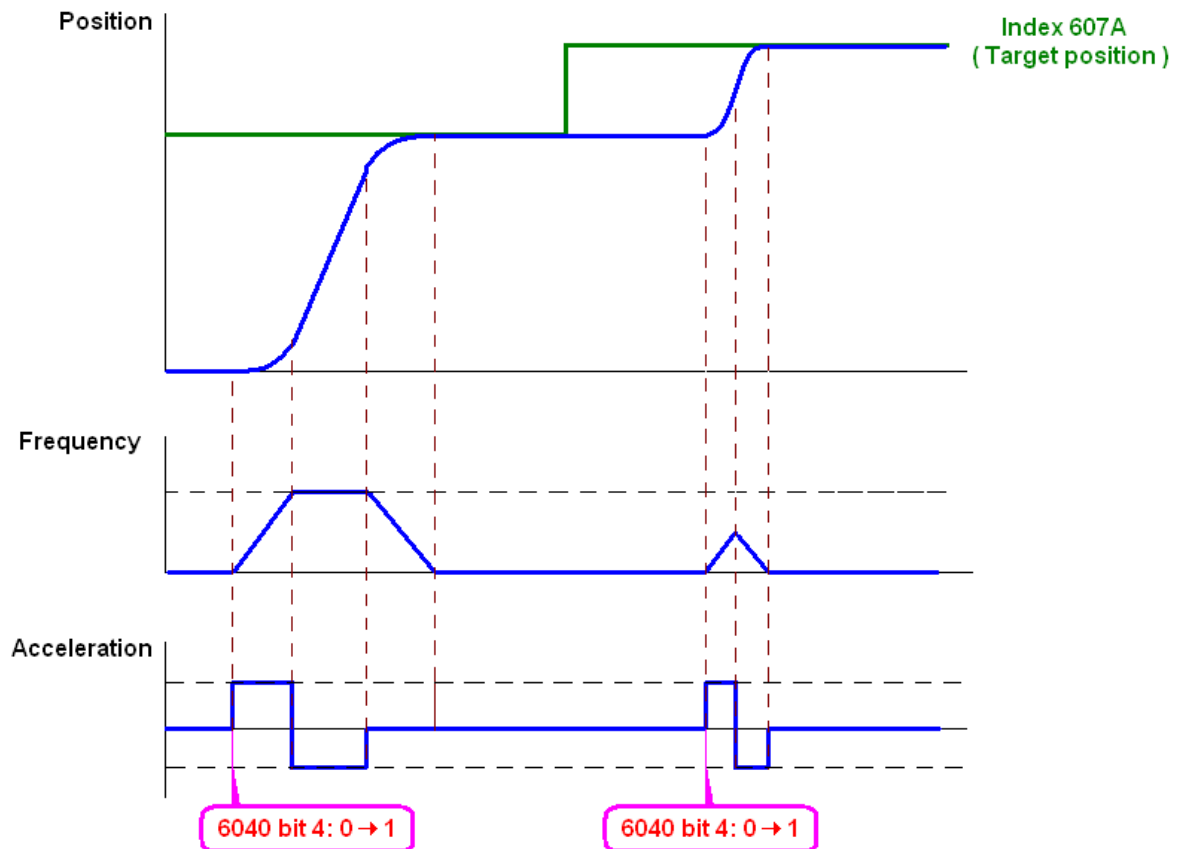
NOTE: The standard DS402 doesn't regulate the highest speed limit. Therefore if the motor drive defines the control mode of DS402, the highest speed will go with the setting of Pr11-36 to Pr11-38.

NOTE 01: To know the current torque, read 6077 (unit: 0.1%).

NOTE02: To know if reaching the targeting torque, read bit 10 of 6041. (0: Not reached; 1: Reached)

Position mode

1. Set the parameter of a trapezium curve to define position control (Pr11-43 Max. Frequency of Point- to-Point Position Control, Pr11-44 Accel. Time of Point-to Point Position Control and Pr11-45 Decel. Time of Point-to Point Position Control)
2. Let Ac Motor Drive be at the position control mode: Then set Index 6060 = 1.
3. Switch the current mode to Operation Enable, set 6040 = 0xE and then set 6040 = 0xF.
4. To set targeting position: set 607A as the targeting position.
5. Trigger an ACK signal: Set 6040 = 0x0F then set 6040 = 0x1F. (Bit4 changes from 0 to 1).



NOTE 01: To know the current position, read 6064.

NOTE 02: To know if the position reaches the targeting position, read bit 10 of 6041. (0: reached, 1: Not reached)

NOTE 03: To know if the position is over the limited area, read bit 11 of 6041 (0: in the limit, 1: over the limit)

Home mode

1. Set Pr00-12 to choose a home method.
2. Set the left and right limits correspond to the position of MI terminal.
3. To switch Ac Motor Drive control mode to Home mode: Set Index 6060 = 6.
4. To switch from current mode to Operation Enable: Set 6040 = 0xE, then set 6040 = 0xF.
5. To trigger an ACK signal: Set 6040 = 0x0F, then set 6040 = 0x1F (Bit4 changes from 0 to 1 and the motor drive will be back to home.)

Note 01: To know if the home mode is completed, read bit 12 of 6041. (0: reached, 1: Not reached)

15.3.3 By using Delta Standard (Old definition, only support speed mode)

15-3.3.1 Various mode control method (by following DS402 standard)

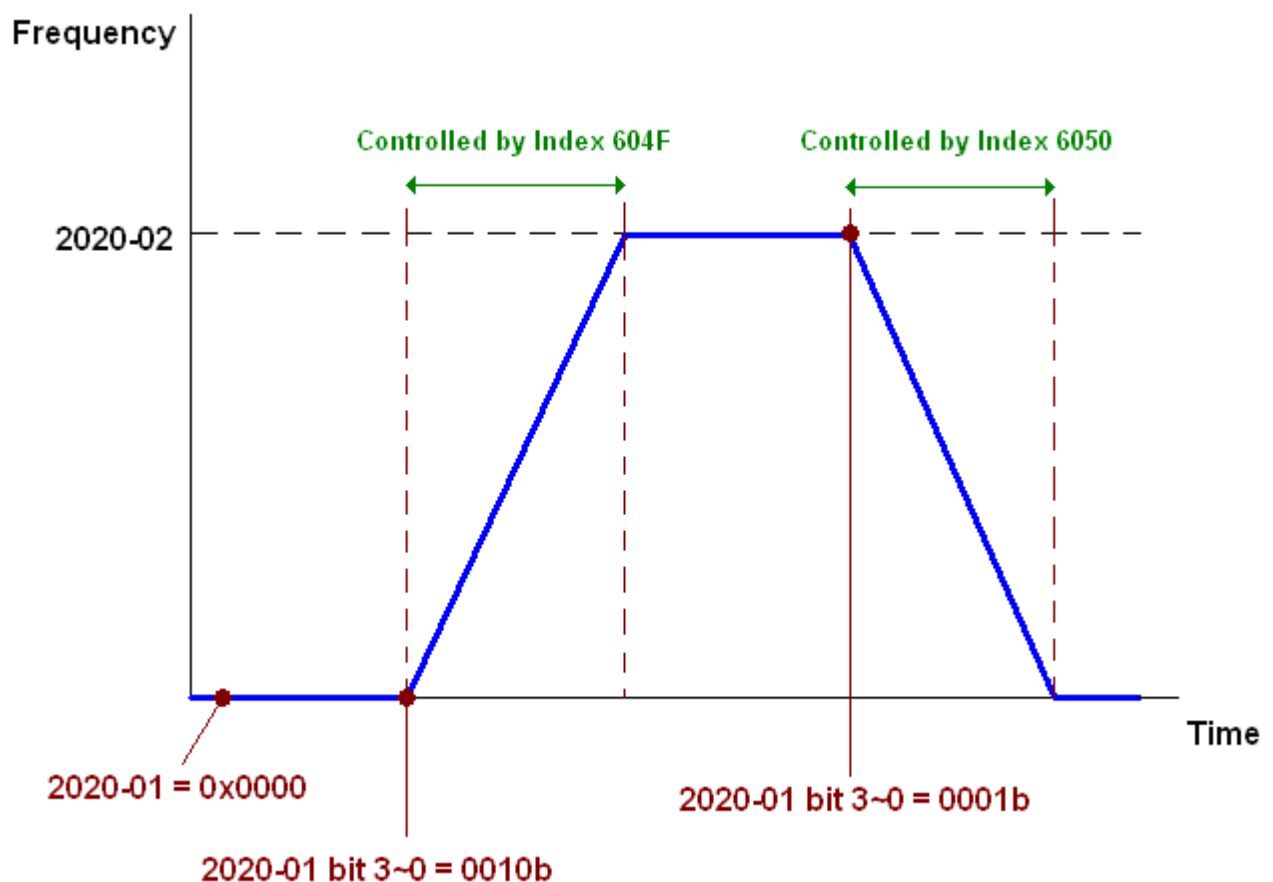
If you want to use DS402 standard to control the motor drive, please follow the steps below:

1. Wiring for hardware (Refer to chapter 15.2 Wiring for CANopen)
2. Operation source setting: set Pr.00-21 to 3 for CANopen communication card control.
3. Frequency source setting: set Pr.00.20 to 6. (Choose source of frequency command from CANopen setting.)

- Set Delta Standard (Old definition, only support speed mode) as control mode: Pr. 09-40 = 0 and 09-30 = 0.
CANopen station setting: set Pr.09-36 (Range of setting is 1~127. When Pr.09-36=0, CANopen slave function is disabled.) (Note: If errors are occurred (CAE or CANopen memory error) as station setting is completed, press Pr.00-02=7 for reset.)
- CANopen baud rate setting: set Pr.09.37 (CANBUS Baud Rate: 1M(0), 500K(1), 250K(2), 125K(3), 100K(4) and 50K(5))

15-3-3-2 By speed mode

- Set the target frequency: Set 2020-02, the unit is Hz, with a number of 2 decimal places. For example 1000 is 10.00.
- Operation control: Set 2020-01 = 0002H for Running, and set 2020-01 = 0001H for Stopping.



15.3.4 By using Delta Standard (New definition)

15-3-4-1 Related set up of ac motor drive (Delta New Standard)

If you want to use DS402 standard to control the motor drive, please follow the steps below:

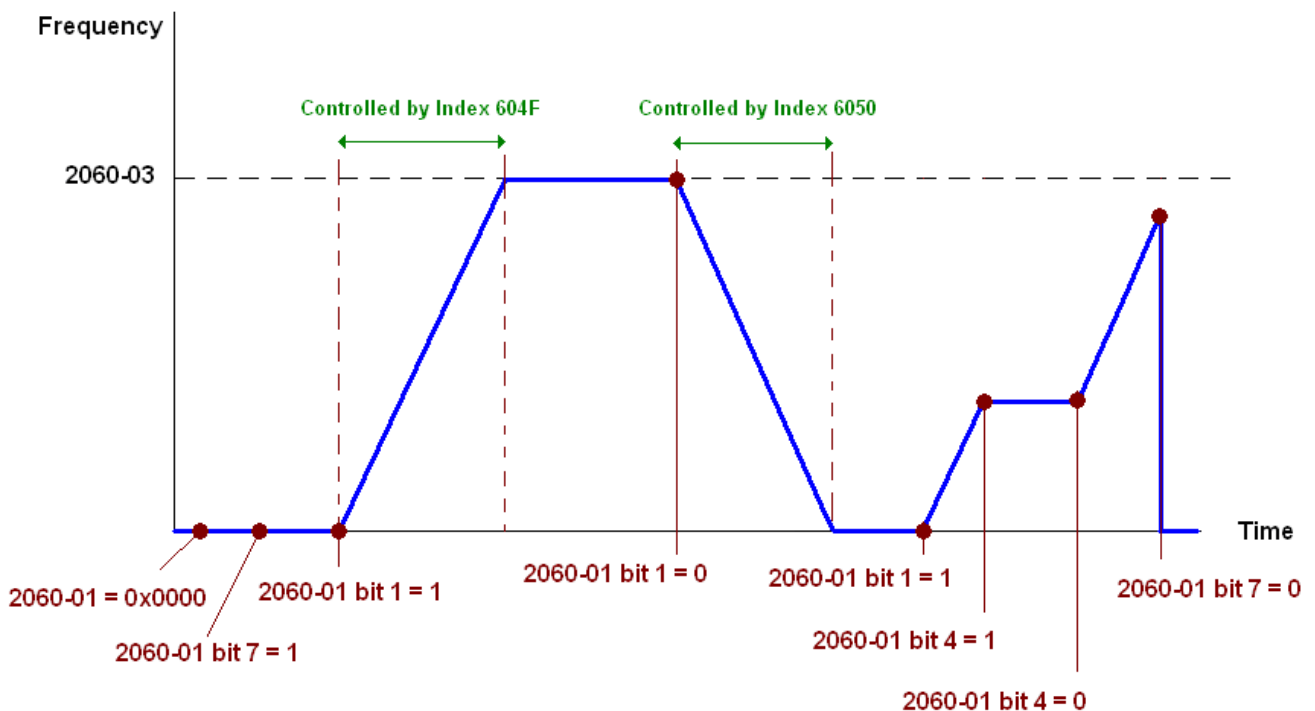
- Wiring for hardware (Refer to chapter 15.2 Wiring for CANopen)
- Operation source setting: set Pr.00-21 to 3 for CANopen communication card control.
- Frequency source setting: set Pr.00.20 to 6. (Choose source of frequency command from CANopen setting.)
- Source of torque setting is set by Pr.11-33. (Choose source of torque command from CANopen setting.)

5. CANopen station setting: set Pr.09-36 (Choose source of position command from CANopen setting.)
6. Set Delta Standard (Old definition, only support speed mode) as control mode: Pr. 09-40 = 0 and 09-30 = 0.
7. CANopen station setting: set Pr.09-36 (Range of setting is 1~127. When Pr.09-36=0, CANopen slave function is disabled.) (Note: If errors are occurred (CAE or CANopen memory error) as station setting is completed, press Pr.00-02=7 for reset.)
8. CANopen baud rate setting: set Pr.09.37 (CANBUS Baud Rate: 1M(0), 500K(1), 250K(2), 125K(3), 100K(4) and 50K(5))

15-3-4-2 Various mode control method (Delta New Standard)

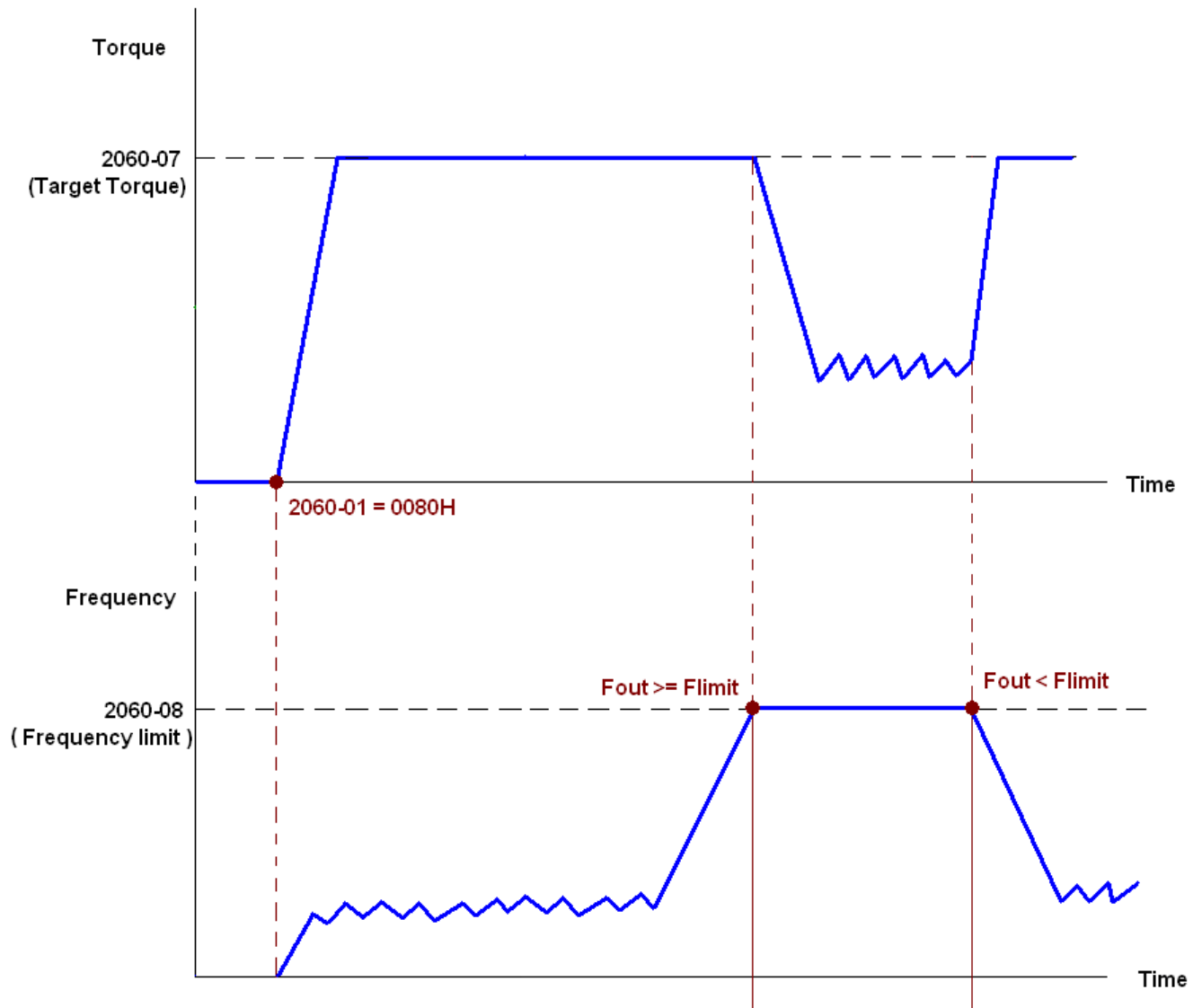
Speed Mode

1. Let Ac Motor Drive be at the speed control mode: Set Index6060 = 2.
2. Set the target frequency: set 2060-03, unit is Hz, with a number of 2 decimal places. For example 1000 is 10.00Hz.
3. Operation control: set 2060-01 = 008H for Server on, and set 2060-01 = 0081H for Running.



Torque Mode

1. Let Ac Motor Drive be at torque control mode: set Index 6060 = 4.
2. Set target torque: set 2060-07, unit is %, a number of 1 decimal place. For example 100 is 10.0%.
3. Operation control: Set 2060-01 = 0080H for Server on, then the motor drive will start to run to reach target torque.



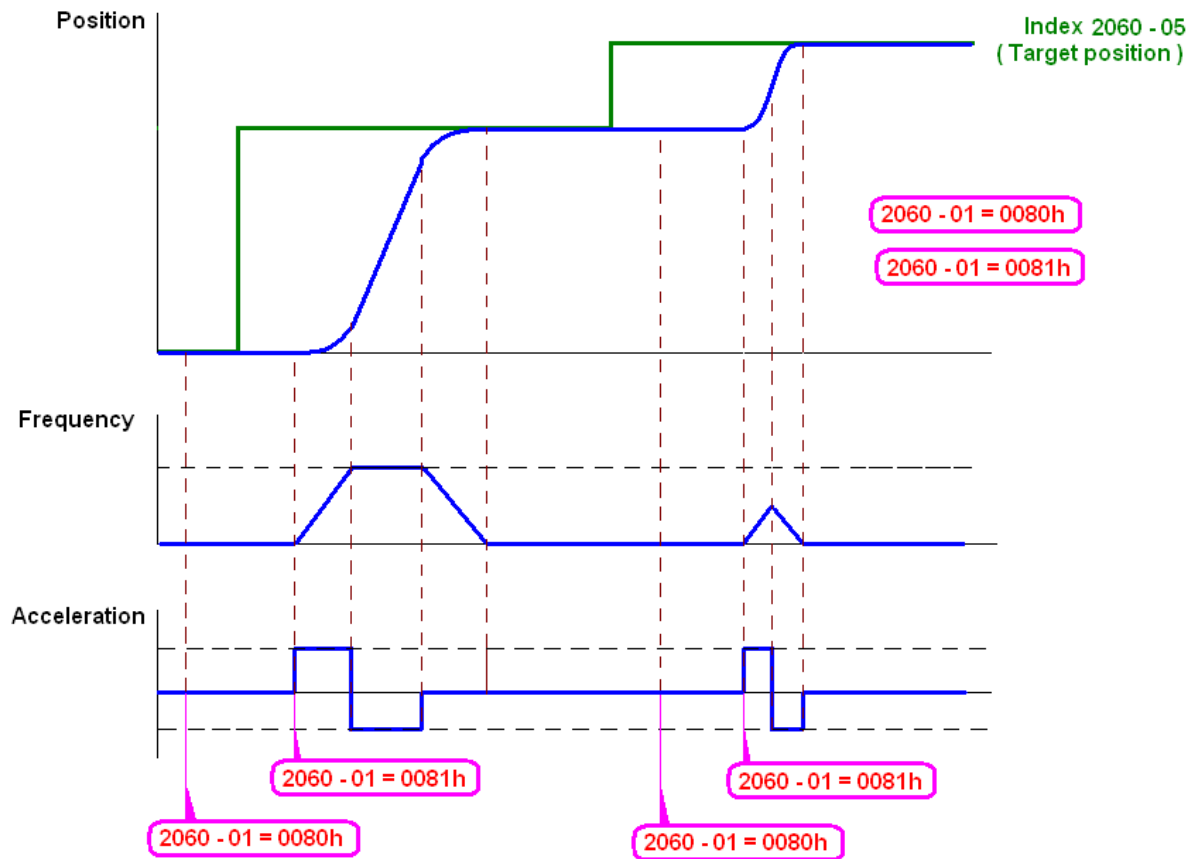
Note01 To know what the current torque is, read 2061-07 (unit is 0.1%).

Note02 To know if the torque can reach the setting value, read the bit 0 of 2061-01 (0: Not reached, 1: Reached).

Note 03: When doing torque output and if the motor drive's speed reaches the speed limit, the output torque will decrease to ensure the speed is under the limit.

Position Mode

1. Set the parameter of a trapezium curve to define position control (Pr11-43 Max. Position Control Frequency), Pr11-44 Accel. Time of Position Control, Pr11-45 Decel. Time of Position Control)
2. Let Ac motor drive be at the position control mode, set Index 6060 = 1.
3. Set 2060-01 = 0080h, then motor drive will have server on.
4. Set target position: set 2060-05 = target position.
5. Set 2060-01 =0081h to trigger the motor drive to run to the target position.
6. To move to another position, simply repeat step 3 to 5.



NOTE01: To know the current position, read 2061-05.

NOTE02: To know if reaching the target position, read bit 0 of 2061 (0: Not reached, 1: Reached).

Home Mode

1. Set Pr00-12 to choose how to return home.
2. Set the left and right limits correspond to the position of MI terminal.
3. To switch C2000 control mode to Home mode: Set Index 6060 = 6.
4. Set 2060-01 = 0080h, then motor drive will have server on.
5. Set the ACK signal: set 2060-01 = 0081h, then the motor drive will start to go back home.

NOTE 01: To know if returning home is completed, read bit12 of 6041 (0: Not reached, 1: Reached).

15-3-5 DI/DO AI AO are controlled via CANopen

To control the DO AO of the motor drive through CANopen, follow the steps below:

1. To set the DO to be controlled, define this DO to be controlled by CANopen. For example, set Pr02-14 to control RY2.
2. To set the DO to be controlled, define this AO to be controlled by CANopen. For example, set Pr03-23 to control AFM2.
3. To control the mapping index of CANopen. If you want to control DO, then you will need to control Index2026-41. If you want to control AO, then you will need to control 2026-AX. If you want to set RY2 as ON, set the bit 1 of Index 2026-41 =1, then RY2 will output 1. If you want to control AFM2 output = 50.00%, then you will need to set Index 2026-A2 =5000, then AFM2 will output 50%.

Mapping table of CANopen DI DO AI AO:

DI:

Terminal	Related Parameters	R/W	Mapping Index
FWD	==	RO	2026-01 bit 0
REV	==	RO	2026-01 bit 1
MI 1	==	RO	2026-01 bit 2
MI 2	==	RO	2026-01 bit 3
MI 3	==	RO	2026-01 bit 4
MI 4	==	RO	2026-01 bit 5
MI 5	==	RO	2026-01 bit 6
MI 6	==	RO	2026-01 bit 7
MI 7	==	RO	2026-01 bit 8
MI 8	==	RO	2026-01 bit 9
MI 10	==	RO	2026-01 bit 10
MI 11	==	RO	2026-01 bit 11
MI 12	==	RO	2026-01 bit 12
MI 13	==	RO	2026-01 bit 13
MI 14	==	RO	2026-01 bit 14
MI 15	==	RO	2026-01 bit 15

DO :

Terminal	Related Parameters	R/W	Mapping Index
RY1	P2-13 = 50	RW	2026-41 bit 0
RY2	P2-14 = 50	RW	2026-41 bit 1
	P2-15 = 50	RW	2026-41 bit 2
MO1	P2-16 = 50	RW	2026-41 bit 3
MO2	P2-17 = 50	RW	2026-41 bit 4
MO3	P2-18 = 50	RW	2026-41 bit 5
MO4	P2-19 = 50	RW	2026-41 bit 6

MO5	P2-20 = 50	RW	2026-41 bit 7
MO6	P2-21 = 50	RW	2026-41 bit 8
MO7	P2-22 = 50	RW	2026-41 bit 9
MO8	P2-23 = 50	RW	2026-41 bit 10

AI :

Terminal	Related Parameters	R/W	Mapping Index
AVI	==	RO	Value of 2026-61
ACI	==	RO	Value of 2026-62
AUI	==	RO	Value of 2026-63

AO :

Terminal	Related Parameters	R/W	Mapping Index
AFM1	P3-20 = 20	RW	Value of 2026-A1
AFM2	P3-23 = 20	RW	Value of 2026-A2

15.4 CANopen Supporting Index

C2000 Index:

Parameter index corresponds to each other as following:

Index	sub-Index
2000H + Group	member+1

For example:

Pr.10.15 (Encoder Slip Error Treatment)

Group	member
10(0AH)	15(0FH)

Index = 2000H + 0AH = 200A

Sub Index = 0FH + 1H = 10H

C2000 Control Index:

Delta Standard Mode (Old definition)

Index	Sub	Definition	Factory Setting	R/W	Size	Note
2020H	0	Number	3	R	U8	Bit 1~0 00B:disable 01B:stop 10B:disable 11B: JOG Enable Bit3~2 Reserved Bit5~4 00B:disable 01B: Direction forward 10B: Reverse 11B: Switch Direction Bit7~6 00B: 1 st step Accel. /Decel. 01B: 2 nd step Accel. /Decel. 10B: 3 rd step Accel. /Decel. 11B: 4 th step Accel. /Decel.
	1	Control word	0	RW	U16	Bit11~8 0000B: Master speed 0001B: 1 st step speed 0010B: 2 nd step speed 0011B: 3 rd step speed 0100B: 4 th step speed 0101B: 5 th step speed 0110B: 6 th step speed 0111B: 7 th step speed 1000B: 8 th step speed 1001B: 9 th step speed 1010B: 10 th step speed 1011B: 11 th step speed 1100B: 12 th step speed 1101B: 13 th step speed 1110B: 14 th step speed 1111B: 15 th step speed Bit12 1: Enable the function of Bit6-11 Bit14~13 00B: no function 01B: Operation command by the digital keypad

Index	Sub	Definition	Factory Setting	R/W	Size	Note	
							10B: Operation command by Pr. 00-21 setting
							11B: Switch the source of operation command
						Bit 15	Reserved
	2	Freq. command (XXX.XXHz)	0	RW	U16		
	3	Other trigger	0	RW	U16	Bit0	1: E.F. ON
						Bit1	1: Reset
						Bit15~2	Reserved
2021H	0	Number	DH	R	U8		
	1	Error code	0	R	U16		
	2	AC motor drive status	0	R	U16	Bit 1~0	00B: stop
							01B: decelerate to stop
							10B: waiting for operation command
							11B: in operation
						Bit 2	1: JOG command
						Bit 4~3	00B: forward running
							01B: switch from reverse running to forward running
							10B: switch from forward running to reverse running
							11B: reverse running
						Bit 7~5	Reserved
						Bit 8	1: master frequency command controlled by communication interface
						Bit 9	1: master frequency command controlled by analog signal input
						Bit 10	1: operation command controlled by communication interface
						Bit 15~11	Reserved
	3	Freq. command (XXX.XXHz)	0	R	U16		
	4	Output freq. (XXX.XXHz)	0	R	U16		
	5	Output current (XX.XA)	0	R	U16		
	6	DC bus voltage (XXX.XV)	0	R	U16		
	7	Output voltage (XXX.XV)	0	R	U16		
	8	the current segment run by the multi-segment speed command	0	R	U16		
	9	Reserved	0	R	U16		
	A	Display counter value (c)	0	R	U16		
	B	Display output power angle (XX.X°)	0	R	U16		
	C	Display output torque (XXX.X%)	0	R	U16		
	D	Display actual motor speed (rpm)	0	R	U16		
	E	Number of PG feed back pulses (0~65535)	0	R	U16		
	F	Number of PG2 pulse commands (0~65535)	0	R	U16		
	10	power output (X.XXXKWH)	0	R	U16		
2022H	0	Reserved	0	R	U16		
	1	Display output current	0	R	U16		

Index	Sub	Definition	Factory Setting	R/W	Size	Note
	2	Display counter value	0	R	U16	
	3	Display actual output frequency (XXX.XXHz)	0	R	U16	
	4	Display DC-BUS voltage (XXX.XV)	0	R	U16	
	5	Display output voltage (XXX.XV)	0	R	U16	
	6	Display output power angle (XX.X°)	0	R	U16	
	7	Display output power in kW	0	R	U16	
	8	Display actual motor speed (rpm)	0	R	U16	
	9	Display estimate output torque (XXX.X%)	0	R	U16	
	A	Display PG feedback	0	R	U16	
	B	Display PID feedback value after enabling PID function in % (To 2 decimal places)	0	R	U16	
	C	Display signal of AVI analog input terminal, 0-10V corresponds to 0-100% (To 2 decimal places)	0	R	U16	
	D	Display signal of ACI analog input terminal, 4-20mA/0-10V corresponds to 0-100% (To 2 decimal places)	0	R	U16	
	E	Display signal of AUI analog input terminal, -10V~10V corresponds to -100~100% (To 2 decimal places)	0	R	U16	
	F	Display the IGBT temperature of drive power module in °C	0	R	U16	
	10	Display the temperature of capacitance in °C	0	R	U16	
	11	The status of digital input (ON/OFF), refer to Pr.02-12	0	R	U16	
	12	The status of digital output (ON/OFF), refer to Pr.02-18	0	R	U16	
	13	Display the multi-step speed that is executing	0	R	U16	
	14	The corresponding CPU pin status of digital input	0	R	U16	
	15	The corresponding CPU pin status of digital output	0	R	U16	
	16	Number of actual motor revolution (PG1 of PG card). it will start from 9 when the actual operation direction is changed or keypad display at stop is 0. Max. is 65535	0	R	U16	
	17	Pulse input frequency (PG2 of PG card)	0	R	U16	
	18	Pulse input position (PG card PG2), maximum setting is 65535.	0	R	U16	
	19	Position command tracing error	0	R	U16	
	1A	Display times of counter overload (0.00~100.00%)	0	R	U16	

Index	Sub	Definition	Factory Setting	R/W	Size	Note
	1B	Display GFF in %	0	R	U16	
	1C	Display DCbus voltage ripples (Unit: Vdc)	0	R	U16	
	1D	Display PLC register D1043 data	0	R	U16	
	1E	Display Pole of Permanent Magnet Motor	0	R	U16	
	1F	User page displays the value in physical measure	0	R	U16	
	20	Output Value of Pr.00-05	0	R	U16	
	21	Number of motor turns when drive operates	0	R	U16	
	22	Operation position of motor	0	R	U16	
	23	Fan speed of the drive	0	R	U16	
	24	Control mode of the drive 0: speed mode 1: torque mode	0	R	U16	
	25	Carrier frequency of the drive	0	R	U16	

CANopen Remote IO mapping

Index	Sub	R/W	Definition
2026H	01h	R	Each bit corresponds to the different input terminals
	02h	R	Each bit corresponds to the different input terminals
	03h~40h	R	Reserved
	41h	RW	Each bit corresponds to the different output terminals
	42h~60h	R	Reserved
	61h	R	AVI (%)
	62h	R	ACI (%)
	63h	R	AUI (%)
	64h~A0h	R	Reserved
	A1h	RW	AFM1 (%)
	A2h	RW	AFM2 (%)

Delta Standard Mode (New definition)

Index	sub	R/W	Size	Descriptions			Speed Mode	Position Mode	Home Mode	Torque Mode
				bit	Definition	Priority				
2060h	00h	R	U8							
	01h	RW	U16	0	Ack	4	0:fcmd =0 1:fcmd = Fset(Fpid)	Pulse 1: Position control	Pulse 1: Return to home	
				1	Dir	4	0: FWD run command 1: REV run command			
				2						
				3	Halt		0: drive run till target speed is attained 1: drive stop by declaration setting			
				4	Hold		0: drive run till target speed is attained 1: frequency stop at current frequency			
				5	JOG		0:JOG OFF Pulse 1:JOG RUN			
				6	QStop		Quick Stop			

Index	sub	R/W	Size	Descriptions			Speed Mode	Position Mode	Home Mode	Torque Mode
				bit	Definition	Priority				
				7	Power		0:Power OFF 1:Power ON	0:Power OFF 1:Power ON	0:Power OFF 1:Power ON	0:Power OFF 1:Power ON
				14~8	Cmd SW		Multi-step frequency switching	Multi-step position switching		
				15			Pulse 1: Fault code cleared	Pulse 1: Fault code cleared	Pulse 1: Fault code cleared	Pulse 1: Fault code cleared
	02h	RW		U16						
	03h	RW		U16			Speed command (unsigned decimal)			
	04h	RW		U16						
	05h	RW		S32				Position command		
	06h	RW								
	07h	RW		U16						Torque command (signed decimal)
	08h	RW		U16						Speed limit (unsigned decimal)
2061h	01h	R	U16	0	Arrive		Frequency attained	Position attained	Homing complete	Torque attained
				1	Dir		0: Motor FWD run 1: Motor REV run	0: Motor FWD run 1: Motor REV run	0: Motor FWD run 1: Motor REV run	0: Motor FWD run 1: Motor REV run
				2	Warn		Warning	Warning	Warning	Warning
				3	Error		Error detected	Error detected	Error detected	Error detected
				4						
				5	JOG		JOG	JOG	JOG	JOG
				6	QStop		Quick stop	Quick stop	Quick stop	Quick stop
				7	Power On		Switch ON	Switch ON	Switch ON	Switch ON
	15~8									
	02h	R								
	03h	R		U16			Actual output frequency	Actual output frequency	Actual output frequency	Actual output frequency
	04h	R								
	05h	R		S32			Actual position (absolute)	Actual position (absolute)	Actual position (absolute)	Actual position (absolute)
06h	R									
07h	R		S16			Actual torque	Actual torque	Actual torque	Actual torque	

DS402 Standard

Index	Sub	Definition	Factory Setting	R/W	Size	Unit	PDO Map	Mode	Note
6007h	0	Abort connection option code	2	RW	S16		Yes		0: No action 2: Disable Voltage, 3: quick stop
603Fh	0	Error code	0	R0	U16		Yes		
6040h	0	Control word	0	RW	U16		Yes		
6041h	0	Status word	0	R0	U16		Yes		
6042h	0	vl target velocity	0	RW	S16	rpm	Yes	vl	
6043h	0	vl velocity demand	0	RO	S16	rpm	Yes	vl	
6044h	0	vl control effort	0	RO	S16	rpm	Yes	vl	
604Fh	0	vl ramp function time	10000	RW	U32	1ms	Yes	vl	Unit must be: 100ms, and check if the setting is set to 0.
6050h	0	vl slow down time	10000	RW	U32	1ms	Yes	vl	
6051h	0	vl quick stop time	1000	RW	U32	1ms	Yes	vl	
605Ah	0	Quick stop option code	2	RW	S16		No		0 : disable drive function 1 :slow down on slow down ramp 2: slow down on quick stop ramp

Index	Sub	Definition	Factory Setting	R/W	Size	Unit	PDO Map	Mode	Note
									5 slow down on slow down ramp and stay in QUICK STOP 6 slow down on quick stop ramp and stay in QUICK STOP
605Ch	0	Disable operation option code	1	RW	S16		No		0: Disable drive function 1: Slow down with slow down ramp; disable of the drive function
6060h	0	Mode of operation	2	RW	S8		Yes		1: Profile Position Mode 2: Velocity Mode 4: Torque Profile Mode 6: Homing Mode
6061h	0	Mode of operation display	2	RO	S8		Yes		Same as above
6064h	0	pp Position actual value	0	RO	S32		Yes	pp	
6071h	0	tq Target torque	0	RW	S16	0.1%	Yes	tq	Valid unit: 1%
6072h	0	tq Max torque	150	RW	U16	0.1%	No	tq	Valid unit: 1%
6075h	0	tq Motor rated current	0	RO	U32	mA	No	tq	
6077h	0	tq torque actual value	0	RO	S16	0.1%	Yes	tq	
6078h	0	tq current actual value	0	RO	S16	0.1%	Yes	tq	
6079h	0	tq DC link circuit voltage	0	RO	U32	mV	Yes	tq	
607Ah	0	pp Target position	0	RW	S32	1	Yes	pp	

15.5 CANopen Fault Code

Display	Fault code	Description	CANopen fault code	CANopen fault register (bit 0~7)
Fault ocA Oc at accel	0001H	Over-current during acceleration	2213 H	1
Fault ocd Oc at decel	0002H	Over-current during deceleration	2213 H	1
Fault ocn Oc at normal SPD	0003H	Over-current during steady status operation	2214H	1
Fault GFF Ground fault	0004H	Ground fault. When (one of) the output terminal(s) is grounded, short circuit current is more than 50% of AC motor drive rated current. NOTE: The short circuit protection is provided for AC motor drive protection, not for protection of the user.	2240H	1
Fault occ Short Circuit	0005H	Short-circuit is detected between upper bridge and lower bridge of the IGBT module.	2250H	1
Fault ocS Oc at stop	0006H	Over-current at stop. Hardware failure in current detection	2314H	1
Fault ovA Ov at accel	0007H	Over-current during acceleration. Hardware failure in current detection	3210H	2
Fault ovd Ov at decel	0008H	Over-current during deceleration. Hardware failure in current detection.	3210H	2
Fault ovn Ov at normal SPD	0009H	Over-current during steady speed. Hardware failure in current detection.	3210H	2
Fault ovS Ov at stop	000AH	Over-voltage at stop. Hardware failure in current detection	3210H	2

Display	Fault code	Description	CANopen fault code	CANopen fault register (bit 0~7)
Fault LvA Lv at accel	000BH	DC BUS voltage is less than Pr.06.00 during acceleration.	3220H	2
Fault Lvd Lv at decel	000CH	DC BUS voltage is less than Pr.06.00 during deceleration.	3220H	2
Fault Lvn Lv at normal SPD	000DH	DC BUS voltage is less than Pr.06.00 in constant speed.	3220H	2
Fault LvS Lv at stop	000EH	DC BUS voltage is less than Pr.06.00 at stop	3220H	2
Fault OrP Phase Lacked	000FH	Phase Loss Protection	3130H	2
Fault oH1 IGBT over heat	0010H	IGBT overheat IGBT temperature exceeds protection level. 1~15HP: 90°C 20~100HP: 100°C	4310H	3
Fault oH2 Heat Sink oH	0011H	Heat sink overheat Heat sink temperature exceeds 90°C	4310H	3
Fault tH1o Thermo 1 open	0012H	Temperature detection circuit error (IGBT) IGBT NTC	FF00H	3
Fault tH2o Thermo 2 open	0013H	Temperature detection circuit error (capacity module) CAP NTC	FF01H	3
Fault PWR Power RST OFF	0014H	Power RST off	FF02H	2

Display	Fault code	Description	CANopen fault code	CANopen fault register (bit 0~7)
Fault oL Inverter oL	0015H	Overload. The AC motor drive detects excessive drive output current. NOTE: The AC motor drive can withstand up to 150% of the rated current for a maximum of 60 seconds.	2310H	1
Fault EoL1 Thermal relay 1	0016H	Electronics thermal relay 1 protection	2310H	1
Fault EoL2 Thermal relay 2	0017H	Electronics thermal relay 2 protection	2310H	1
Fault ot1 Over torque 1	001AH	These two fault codes will be displayed when output current exceeds the over-torque detection level (Pr.06.07 or Pr.06.10) and exceeds over-torque detection (Pr.06.08 or Pr.06.11) and it is set 2 or 4 in Pr.06-06 or Pr.06-09.	8311H	3
Fault ot2 Over torque 2	001BH		8311H	3
Fault uC Under torque 1	001CH	Low current	8321H	1
Fault cF1 EEPROM write Err	001EH	Internal EEPROM can not be programmed.	5530H	5
Fault cF2 EEPROM read Err	001FH	Internal EEPROM can not be read.	5530H	5
Fault cd1 Ias sensor Err	0021H	U-phase error	FF04H	1
Fault cd2 Ibs sensor Err	0022H	V-phase error	FF05H	1
Fault cd3 Ics sensor Err	0023H	W-phase error	FF06H	1

Display	Fault code	Description	CANopen fault code	CANopen fault register (bit 0~7)
Fault Hd0 cc HW Error	0024H	cc (current clamp) hardware error	FF07H	5
Fault Hd1 oc HW Error	0025H	oc hardware error	FF08H	5
Fault Hd2 ov HW Error	0026H	ov hardware error	FF09H	5
Fault Hd3 GFF HW Error	0027H	GFF hardware error	FF0AH	5
Fault AUE Auto tuning Err	0028H	Auto tuning error	FF21H	1
Fault AFE PID Fbk Error	0029H	PID loss (ACI)	FF22H	7
Fault PGF1 PG Fbk Error	002AH	PG feedback error	7301H	7
Fault PGF2 PG Fbk Loss	002BH	PG feedback loss	7301H	7
Fault PGF3 PG Fbk Over SPD	002BH	PG feedback stall	7301H	7
Fault PGF4 PG Fbk deviate	002CH	PG slip error	7301H	7
Fault ACE ACI loss	0030H	ACI loss	FF25H	1

Display	Fault code	Description	CANopen fault code	CANopen fault register (bit 0~7)
Fault EF External Fault	0031H	External Fault When input EF (N.O.) on external terminal is closed to GND, AC motor drive stops output U, V, and W.	9000H	5
Fault EF1 Emergency stop	0032H	Emergency stop When the multi-function input terminals MI1 to MI6 are set to emergency stop, the AC motor drive stops output U, V, W and the motor coasts to stop.	9000H	5
Fault bb Base block	0033H	External Base Block When the external input terminals MI1 to MI16 are set as bb and active, the AC motor drive output will be turned off	9000H	5
Fault Pcod Password Error	0034H	Password will be locked if three fault passwords are entered	FF26H	5
Fault ccod SW code Error	0035H	Software error	6100H	5
Fault cE1 Modbus CMD err	0036H	Illegal function code	7500H	4
Fault cE2 Modbus ADDR err	0037H	Illegal data address (00H to 254H)	7500H	4
Fault cE3 Modbus DATA err	0038H	Illegal data value	7500H	4
Fault cE4 Modbus slave FLT	0039H	Data is written to read-only address	7500H	4
Fault cE10 Modbus time out	003AH	Modbus transmission timeout.	7500H	5

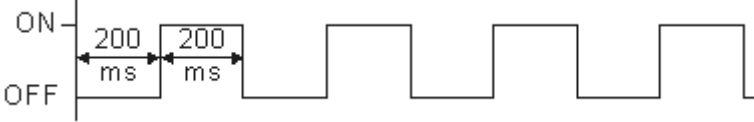
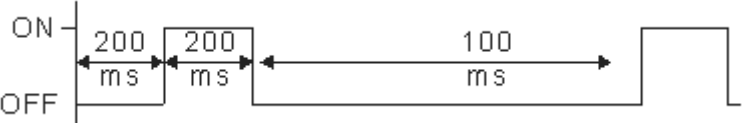
Display	Fault code	Description	CANopen fault code	CANopen fault register (bit 0~7)
Fault ^{HAND} cP10 Keypad time out	003BH	Keypad transmission timeout.	7500H	4
Fault ^{HAND} bF Braking fault	003CH	Brake resistor fault	7110H	4
Fault ^{HAND} ydc Y-delta connect	003DH	Motor Y-Δ switch error	3330H	2
Fault ^{HAND} dEb Dec. Energy back	003EH	Energy regeneration when decelerating	FF27H	2
Fault ^{HAND} oSL Over slip Error	003FH	Over slip error. Slip exceeds Pr.05.26 limit and slip duration exceeds Pr.05.27 setting.	FF28H	7
Fault ^{HAND} PGF5 PG HW Error	0041H	PG Card Error	FF29H	5
Fault ^{HAND} ocU Unknow Over Apm	0042H	over current caused by unknown reason	2310H	1
Fault ^{HAND} ovU Unknow Over volt.	0043H	over voltage caused by unknown reason	3210H	2
Fault ^{HAND} S1 S1-Emergy stop	0049H	external safety emergency stop	FF2AH	5
Fault ^{HAND} OPHL U phase lacked	0052H	U phase output phase loss	2331H	2
Fault ^{HAND} OPHL U phase lacked	0053H	V phase output phase loss	2332H	2

Display	Fault code	Description	CANopen fault code	CANopen fault register (bit 0~7)
Fault OPHL U phase lacked	0054H	W phase output phase loss	2333H	2
Fault aocc A phase short	004FH	A phase short	FF2BH	1
Fault bocc B phase short	0050H	B phase short	FF2CH	1
Fault cocc C phase short	0051H	C phase short	FF2DH	1
Fault CGdE Guarding T-out	0065H	Guarding time-out 1	8130H	4
Fault CHbE Heartbeat T-out	0066H	Heartbeat time-out	8130H	4
Fault CSyE SYNC T-out	0067H	CAN synchrony error	8700H	4
Fault CbFE CAN/S bus off	0068H	CAN bus off	8140H	4
Fault CIdE CAN/S ldx exceed	0069H	Can index exceed	8110H	4
Fault CAdE CAN/S add. set	006AH	CAN address error	0x8100	4
Fault CFdE CAN/S FRAM fail	006BH	CAN frame fail	0x8100	4

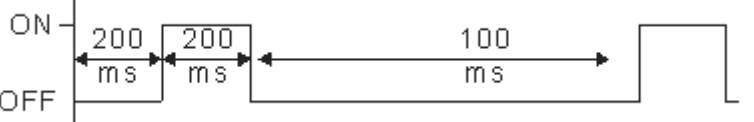
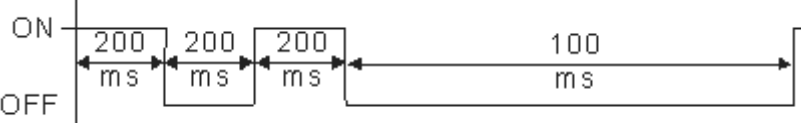
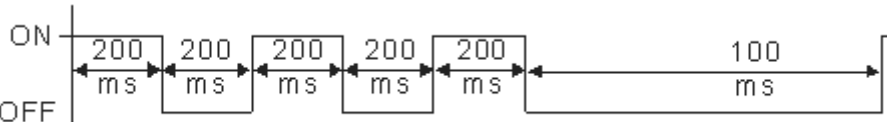
15.6 CANopen LED Function

There are two CANopen flash signs: RUN and ERR.

RUN LED:

LED status	Condition	CANopen State
OFF		Initial
Blinking		Pre-Operation
Single flash		Stopped
ON		Operation

ERR LED:

LED status	Condition/ State
OFF	No Error
Single flash	One Message fail 
Double flash	Guarding fail or heartbeat fail 
Triple flash	SYNC fail 
ON	Bus off

Chapter 16 PLC Function

- 16.1 PLC Overview
- 16.2 Precautions for Using PLC
- 16.3 Start-up
 - 16-3-1 Connect to PC
 - 16-3-2 I/O Device Reference Table
 - 16-3-3 WPLSoft Installation
 - 16-3-4 Program Input
 - 16-3-5 Program Download
 - 16-3-6 Program Monitor
- 16.4 PLC Ladder Diagram
- 16.5 PLC Devices
 - 16-5-1 Devices Functions
 - 16-5-2 Special Auxiliary Relays (Special M)
 - 16-5-3 Special Registers (Special D)
 - 16-5-4 Communication address for PLC Devices
- 16.6 Commands
 - 16-6-1 Basic Commands
 - 16-6-2 Explanation for the Command
 - 16-6-3 Description of the Application Commands
 - 16-6-4 Explanation for the Application Commands
- 16.7 Error Code and Troubleshoot
- 16.8 CANopen Master Application
- 16.9 Descriptions of PLC Modes and Controls (Speed, Torque, Homing and Position)
- 16.10 Internal Communication for Master Control
- 16.11 Counting Function via MI8
- 16-12 Remote IO Control Application of MODBUS (using Modbus)

16.1 PLC Overview

16.1.1 Introduction

The built in PLC function in C2000 allows following commands: WPLSoft, basic commands and application commands; the operation methods are the same as Delta DVPPLC series. Other than that, CANopen master provides 8 stations for synchronous control and 126 asynchronous controls.

NOTE

In C2000, CANopen master synchronous control complies with DS402 standard and supports homing mode, speed mode, torque mode and point to point control mode; CANopen slave supports two control modes, speed mode and torque mode.

16.1.2 Ladder Diagram Editor – WPLSoft

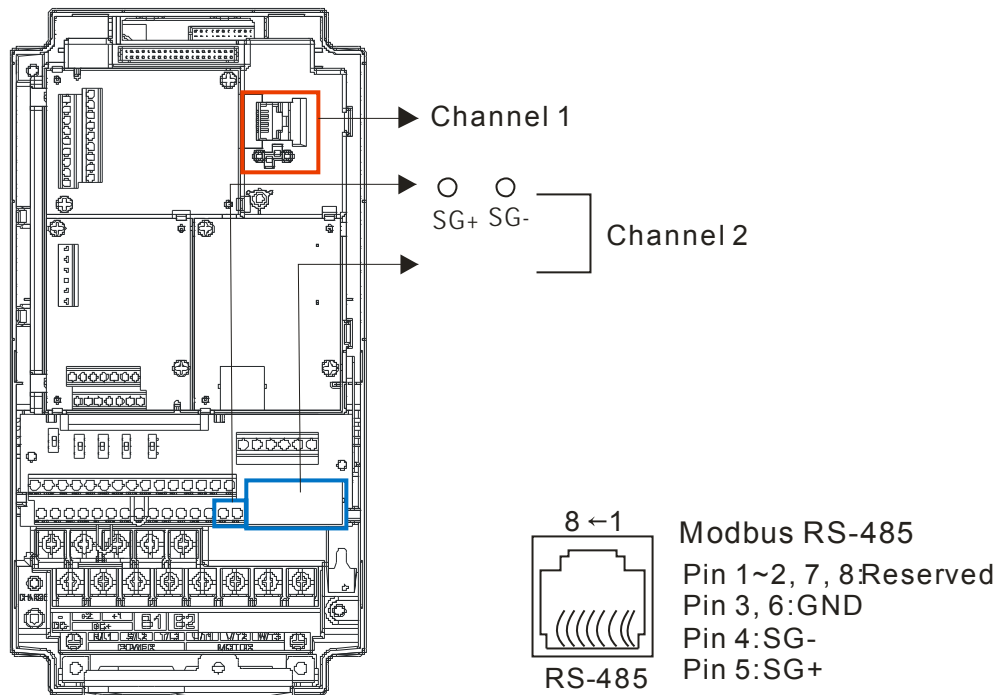
WPLSoft is a program editor of Delta DVP-PLC series and C2000 series for WINDOWS. Besides general PLC program planning and general WINDOWS editing functions, such as cut, paste, copy, multi-windows, WPLSoft also provides various Chinese/English comment editing and other special functions (e.g. register editing, settings, the data readout, the file saving, and contacts monitor and set, etc.).

Following is the system requirement for WPLSoft:

Item	System Requirement
Operation System	Windows 95/98/2000/NT/ME/XP
CPU	Pentium 90 and above
Memory	16MB and above (32MB and above is recommended)
Hard Disk	Capacity: 50MB and above CD-ROM (for installing WPLSoft)
Monitor	Resolution: 640×480, 16 colors and above, It is recommended to set display setting of Windows to 800×600.
Mouse	General mouse or the device compatible with Windows
Printer	Printer with Windows driver
RS-232 port	At least one of COM1 to COM8 can be connected to PLC
Applicable Models	All Delta DVP-PLC series and C2000 series

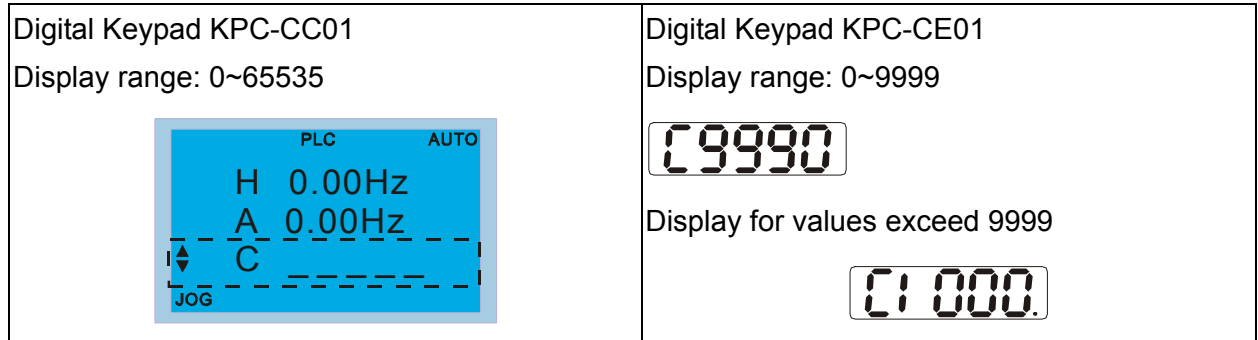
16-2 Precautions for Using PLC Functions

1. Default setting of PLC communication protocol is 7,N,2 ,9600, station number 2. User can change PLC station using Pr.09-35 but station address must be different to the AC motor drive's station address (Pr.09-00).
2. C2000 series offers 2 communication ports for PLC program upload and download. Refer to the figure follows for port location. The communication protocol of Channel 1 is always 19200,8,N,2 °



3. Host controller can read/write data from/to both the AC motor drive and the internal PLC program by setting the drive and internal PLC program to two different station numbers. For example, if user wants to set AC motor drive as station 1 and PLC as station 2, please write following setting to the host controller:
When setting 01(Station) 03(Read) 0400(Address) 0001(1 data), the host controller can read the Pr.04-00 from the AC motor drive.
When setting 02(Station) 03(Read) 0400(Address) 0001(1 data), host controller will read X0 data from the internal PLC program.
4. The internal PLC program will stop operation when upload/download programs.
5. When using WPR command to write parameters, parameters can be changed for a maximum of 10^9 times. It is crucial not to exceed this limit to prevent occurrence of serious error. Number of calculations based on the value is changed. If the values which to be written is same as present data, the number does not add up. If the value to be written is different, the number calculated will be “plus-one.”

6. When Pr.00-04 is set to 28, D1043 value of PLC register will be displayed on the digital keypad:



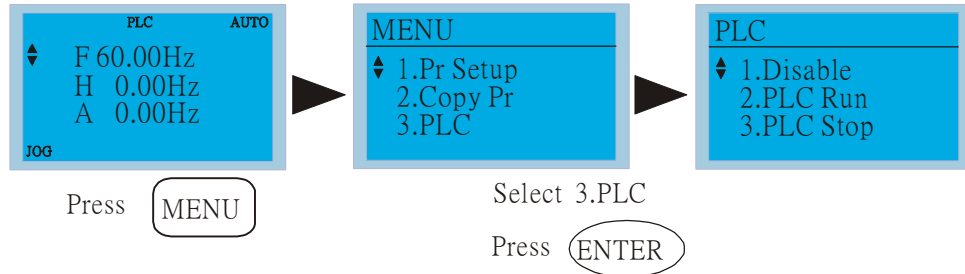
7. When PLC is in PLC Run or PLC Stop mode, Pr.00-02 (settings 9 and 10) are disabled.
8. When Pr.00-02 is set to 6, PLC function settings will return to factory settings.
9. When the Input Terminal X of PLC is programmed, the corresponding MI will be disabled (no function).
10. When AC motor drive operation status is controlled by PLC function, the setting of Pr.00-21 has no function and the drive is fully under the control of PLC function.
11. When PLC function is programmed with FREQ command, AC motor drive frequency is now under PLC function control. The setting of Pr.00-20 and Hand ON/OFF are disabled and has no control over AC motor drive frequency.
12. When PLC is programmed with TORQ command, AC motor drive torque is now under PLC function control. The setting of Pr.11-33 and Hand ON/OFF function are disabled and has no control over AC motor drive torque.
13. When PLC is programmed with POS command, AC motor drive position is now under PLC function control. The setting of Pr.11-40 and Hand ON/OFF function are disabled and has no control over AC motor drive position.
14. If the Stop function of digital keypad is enabled when AC motor drive frequency is under PLC function control, the AC motor drive will trigger FStP error and AC motor drive will stop operation.

16.3 Start-up

16.3.1 The Steps for PLC Execution

Please operate PLC functions by following the steps indicate below:

1. Press menu key on KPC-CC01 → select **3: PLC** → ENTER.



NOTE

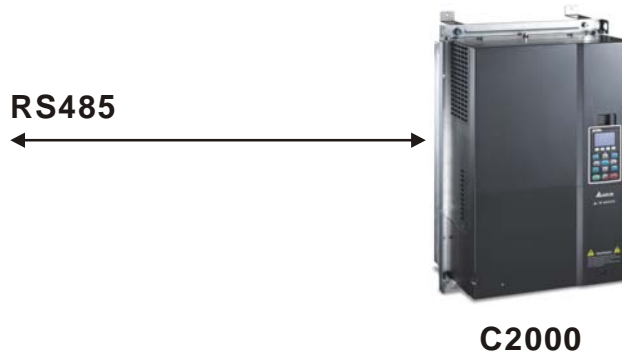
When using KPC-CE01 series digital keypad, switch the mode to PLC2 for program download/upload:

- A. Press MODE key and select 'PLC'.
- B. Press 'UP' key and look for 'PLC2' then press 'ENTER'.
- C. If succeed, display 'END' for one to two seconds and return to 'PLC2' page.

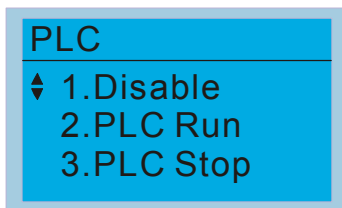
The PLC warning that is displayed before program downloaded to C2000 can be ignored, please continue the operation.



2. Connection: Connect RJ-45 of AC motor drive to the computer by using RS485.



3. Run the program.



- PLC function, select function 2 (PLC Run).

1: Disable (PLC0)

2: PLC Run (PLC1)

3: PLC Stop (PLC2)

Optional accessories: Digital keypad KPC-CE01, display PLC function as shown in the ().

When external input terminals (MI1~MI8) are set to PLC Mode select bit0 (51) or PLC Mode select bit1 (52), it will force to switch to PLC mode regardless the terminal is ON or OFF.

Meanwhile, switching via keypad is disabled. Please refer to the chart below:

PLC Mode	PLC Mode select bit1(52)	PLC Mode select bit0 (51)
Disable (PLC 0)	OFF	OFF
PLC Run (PLC 1)	OFF	ON
PLC Stop (PLC 2)	ON	OFF
Previous state	ON	ON

When KPC-CE01 execute PLC function:

1. When switching the page from PLC to PLC1, it will execute PLC. The motion of PLC (Execute/Stop) is controlled by WPL editor.
2. When switching the page from PLC to PLC2, it will stop PLC. Again the motion of PLC (Execute/Stop) is controlled by WPL editor.
3. The control of external terminals follows the same method.

NOTE

When input/output terminals (FWD REV MI1~MI8 MI10~15, Relay1, Relay2 RY10~RY15, MO1~MO2 MO10~MO11,) are used in PLC program, they cannot be used in other places. For example, when PLC program (PLC1 or PLC2) is activated, such as when it controls Y0, the corresponding output terminals Relay (RA/RB/RC) will be used. At this moment, Pr.03.00 setting will be invalid since the terminal has been used by PLC. Refer to Pr.02-52, 02-53, 03-30 to check which DI DO AO are occupied by PLC.

16.3.2 I/O Device Reference Table

Input device:

Device	X0	X1	X2	X3	X4	X5	X6	X7	X10	X11	X12	X13	X14	X15	X16	X17
1	FWD	REV	MI1	MI2	MI3	MI4	MI5	MI6	MI7	MI8						
2											MI10	MI11	MI12	MI13	MI14	MI15
3											MI10	MI11	MI12	MI13		

1: I/O extension card

2: I/O extension card EMC-D611A (D1022=4)

3: I/O extension card EMC-D42A (D1022=5)

Output device:

Device	Y0	Y1	Y2	Y3	Y4	Y5	Y6	Y7	Y10	Y11	Y12	Y13	Y14	Y15	Y16	Y17
1	RY1	RY2		MO1	MO2											
2						MO10	MO11									
3						RY10	RY11	RY12	RY13	RY14	RY15					

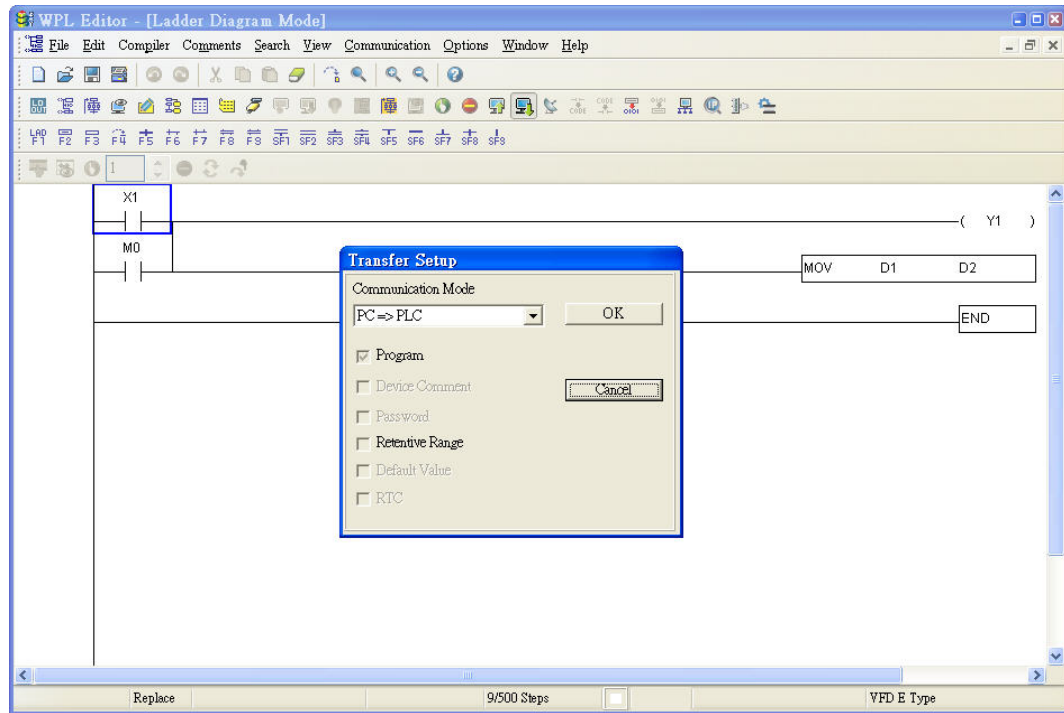
1: I/O extension card

2: I/O extension card EMC-D42A (D1022=5)

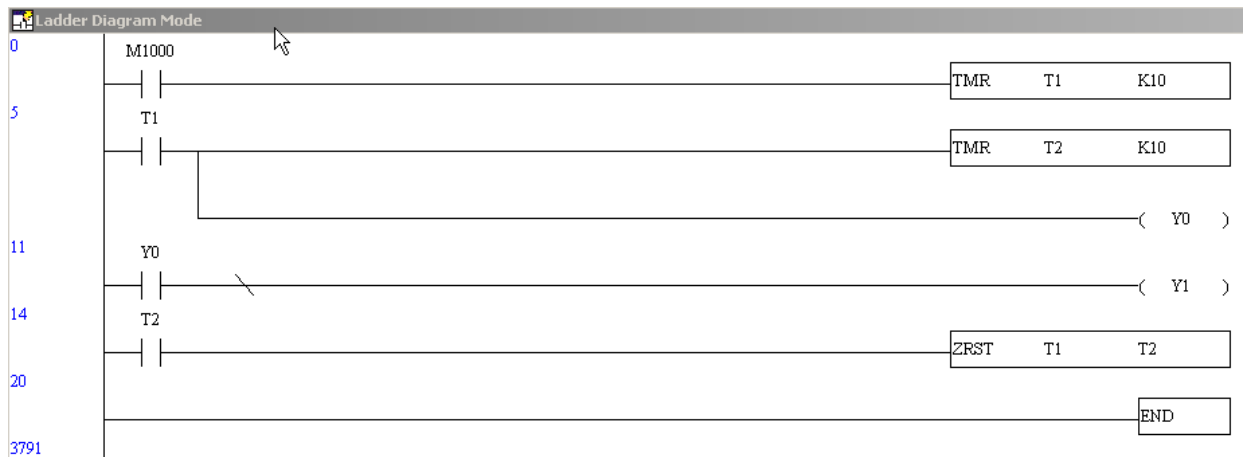
3: I/O extension card EMC-R6AA (D1022=6)

16.3.3 WPLSoft Installation

Download PLC program to C2000: Refer to D.3 to D.7 for program coding and download the editor (WPLSoft V2.09) at DELTA website <http://www.delta.com.tw/industrialautomation/>




16.3.4 Program Input



16.3.5 Program Download

Please download the program by following steps:

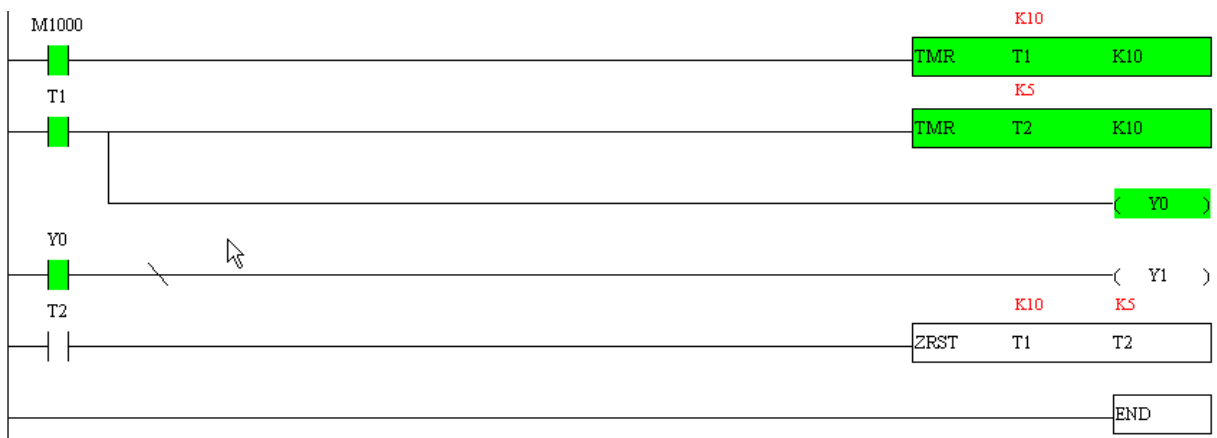
Step 1. Press  button for compiler after inputting program in WPLSoft.

Step 2. After compiler is finished, choose the item “Write to PLC” in the communication items.

After finishing Step 2, the program will be downloaded from WPLSoft to the AC motor drive by the communication format.

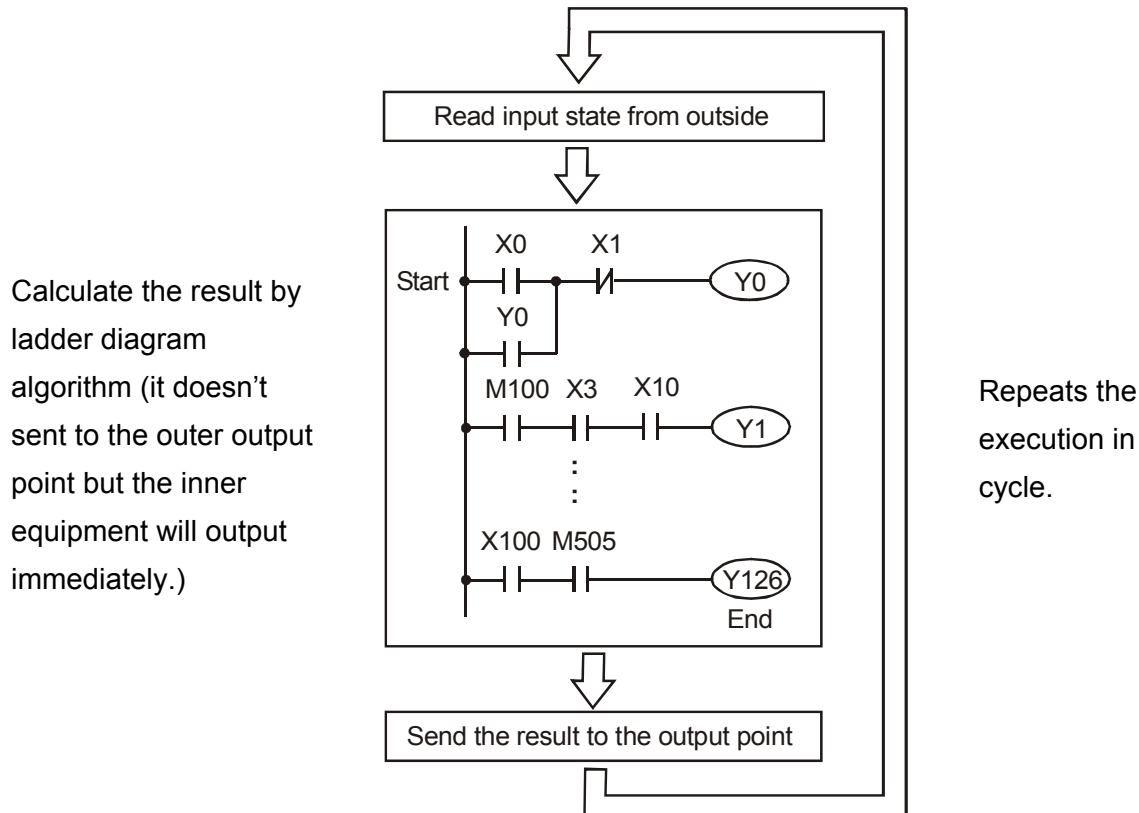
16.3.6 Program Monitor

If you execute “start monitor” in the communication item during executing PLC, the ladder diagram will be shown as follows.



16.4 Ladder Diagram

16.4.1 Program Scan Chart of the PLC Ladder Diagram



16.4.2 Ladder Diagram

Ladder diagram is a diagram language that applied on the automatic control and it is also a diagram that made up of the symbols of electric control circuit. PLC procedures are finished after ladder diagram editor edits the ladder diagram. It is easy to understand the control flow that indicated with diagram and also accept by technical staff of electric control circuit. Many basic symbols and motions of ladder diagram are the same as mechanical and electrical equipments of traditional automatic power panel, such as button, switch, relay, timer, counter and etc.

The kinds and amounts of PLC internal equipment will be different with brands. Although internal equipment has the name of traditional electric control circuit, such as relay, coil and contact. It doesn't have the real components in it. In PLC, it just has a basic unit of internal memory. If this bit is 1, it means the coil is ON and if this bit is 0, it means the coil is OFF. You should read the corresponding value of that bit when using contact (Normally Open, NO or contact a). Otherwise, you should read the opposite state of corresponding value of that bit when using contact (Normally Closed, NC or contact b). Many relays will need many bits, such as 8-bits makes up a byte. 2 bytes can make up a word. 2 words make up double word. When using many relays to do calculation, such as add/subtraction or shift, you could use byte, word or double word. Furthermore, the two equipments, timer and counter, in PLC not only have coil but also value of counting time and times.

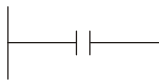


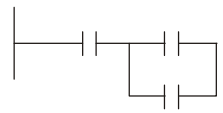
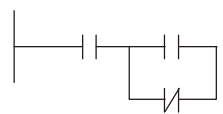



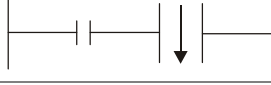
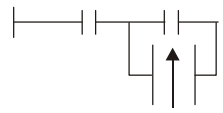
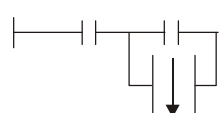
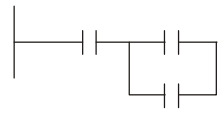
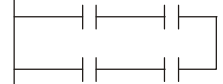
In conclusion, each internal storage unit occupies fixed storage unit. When using these equipments, the corresponding content will be read by bit, byte or word.

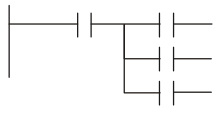

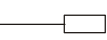
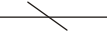
Brief introduction to the internal devices of PLC:

Internal Device	Function
Input Relay	<p>Input relay is the basic storage unit of internal memory that corresponds to external input point (it is the terminal that used to connect to external input switch and receive external input signal). Input signal from external will decide it to display 0 or 1. You couldn't change the state of input relay by program design or forced ON/OFF via WPLSoft. The contacts (contact a, b) can be used unlimitedly. If there is no input signal, the corresponding input relay could be empty and can't be used with other functions.</p> <p><input checked="" type="checkbox"/> Equipment indication method: X0, X1...X7, X10, X11... The symbol of equipment is X and numbering in octal.</p>
Output Relay	<p>Output relay is the basic storage unit of internal memory that corresponds to external output point (it is used to connect to external load). It can be driven by input relay contact, the contact of other internal equipment and itself contact. It uses a normally open contact to connect to external load and other contacts can be used unlimitedly as input contacts. It doesn't have the corresponding output relay, if need, it can be used as internal relay.</p> <p><input checked="" type="checkbox"/> Equipment indication: Y0, Y1...Y7, Y10, Y11... The symbol of equipment is Y and numbering in octal.</p>
Internal Relay	<p>The internal relay doesn't connect directly to outside. It is an auxiliary relay in PLC. Its function is the same as the auxiliary relay in electric control circuit. Each auxiliary relay has the corresponding basic unit. It can be driven by the contact of input relay, output relay or other internal equipment. Its contacts can be used unlimitedly. Internal auxiliary relay can't output directly, it should output with output point.</p> <p><input checked="" type="checkbox"/> Equipment indication: M0, M1...M799. The symbol of equipment is M and numbering in decimal system.</p>
Counter	<p>Counter is used to count. It needs to set counter before using counter (i.e. the pulse of counter). There are coil, contacts and storage unit of counter in counter. When coil is from OFF to ON, that means input a pulse in counter and the counter should add 1. There are 16-bit, 32-bit and high-speed counter for user to use.</p> <p><input checked="" type="checkbox"/> Equipment indication: C0, C1... C79. The symbol of equipment is C and numbering in decimal system.</p>
Timer	<p>Timer is used to control time. There are coil, contact and timer storage. When coil is ON, its contact will act (contact a is close, contact b is open) when attaining desired time. The time value of timer is set by settings and each timer has its regular period. User sets the timer value and each timer has its timing period. Once the coil is OFF, the contact won't act (contact A is open and contact B is close) and the timer will be set to zero.</p> <p><input checked="" type="checkbox"/> Equipment indication: T0, T1...T159. The symbol of equipment is T and numbering in decimal system. The different number range corresponds with the different timing period.</p>

Internal Device	Function
Data register	<p>PLC needs to handle data and operation when controlling each order, timer value and counter value. The data register is used to store data or parameters. It stores 16-bit binary number, i.e. a word, in each register. It uses two continuous number of data register to store double words.</p> <p><input checked="" type="checkbox"/> Equipment indication: D0, D1,...,D399. The symbol of equipment is D and numbering in decimal system.</p>

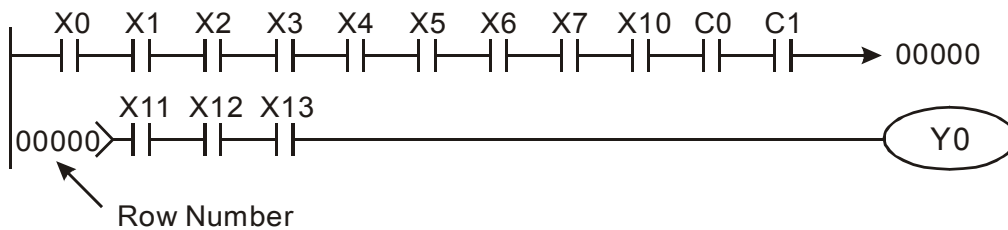
The structure of ladder diagram and information:

Ladder Diagram Structure	Explanation	Command	Device
	Normally open, contact a	LD	X, Y, M, T, C
	Normally closed, contact b	LDI	X, Y, M, T, C
	Serial normally open	AND	X, Y, M, T, C
	Parallel normally open	OR	X, Y, M, T, C
	Parallel normally closed	ORI	X, Y, M, T, C
	Rising-edge trigger switch	LDP	X, Y, M, T, C
	Falling-edge trigger switch	LDF	X, Y, M, T, C
	Rising-edge trigger in serial	ANDP	X, Y, M, T, C
	Falling-edge trigger in serial	ANDF	X, Y, M, T, C
	Rising-edge trigger in parallel	ORP	X, Y, M, T, C
	Falling-edge trigger in parallel	ORF	X, Y, M, T, C
	Block in serial	ANB	none
	Block in parallel	ORB	none

Ladder Diagram Structure	Explanation	Command	Device
	Multiple output	MPS MRD MPP	none
	Output command of coil drive	OUT	Y, M
	Basic command, Application command	Basic command/ Application command	
	Inverse logic	INV	none

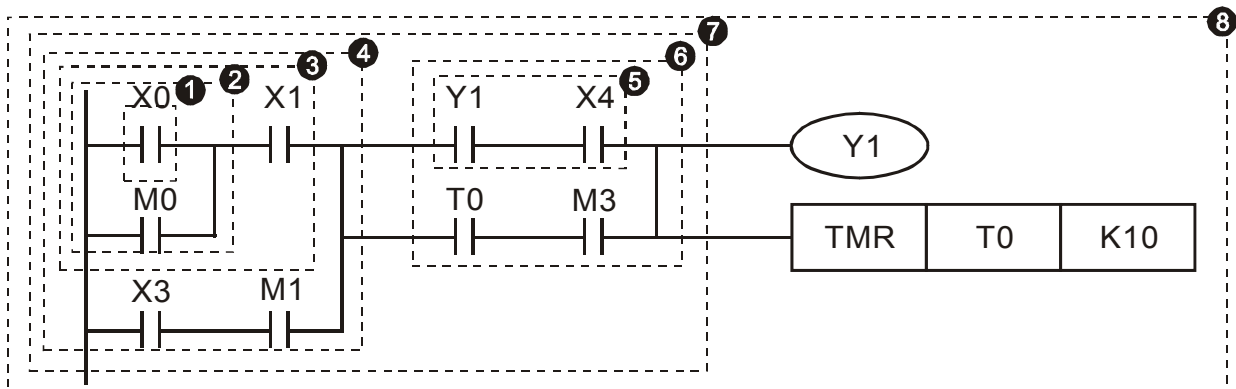
16.4.3 The Edition of PLC Ladder Diagram

The program edited method is from left power line to right power line. (The right power line will be omitted during the edited of WPLSoft.) After editing a row, go to editing the next row. The maximum contacts in a row are 11 contacts. If you need more than 11 contacts, you could have the new row and start with continuous line to continue more input devices. The continuous number will be produced automatically and the same input point can be used repeatedly. The drawing is shown as follows.



The operation of ladder diagram is to scan from left upper corner to right lower corner. The output handling, including the operation frame of coil and application command, at the most right side in ladder diagram.

Take the following diagram for example; we analyze the process step by step. The number at the right corner is the explanation order.



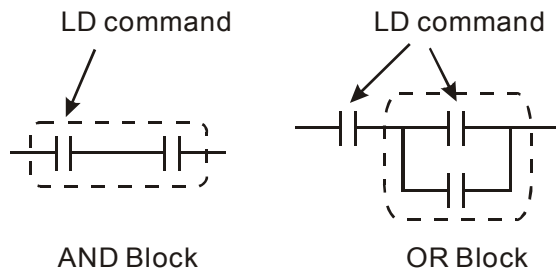
The explanation of command order:

```

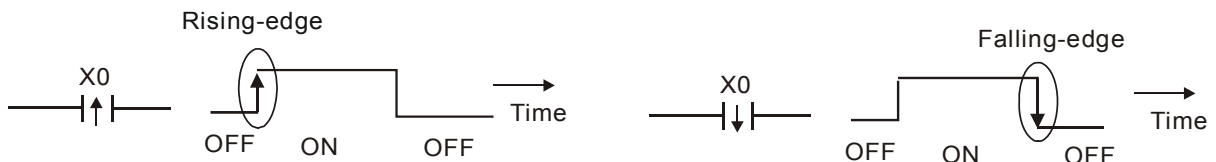
1      LD   X0
2      OR   M0
3      AND  X1
4      LD   X3
      AND  M1
      ORB
5      LD   Y1
      AND  X4
6      LD   T0
      AND  M3
      ORB
7      ANB
8      OUT  Y1
      TMR  T0   K10
    
```

The detail explanation of basic structure of ladder diagram

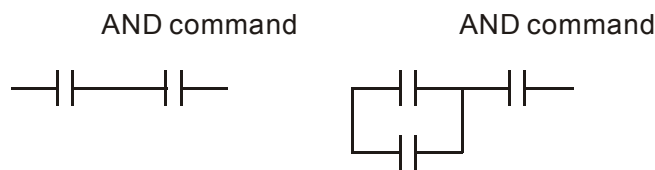
- LD (LDI) command:** give the command LD or LDI in the start of a block.



The structures of command LDP and LDF are similar to the command LD. The difference is that command LDP and LDF will act in the rising-edge or falling-edge when contact is ON as shown in the following.

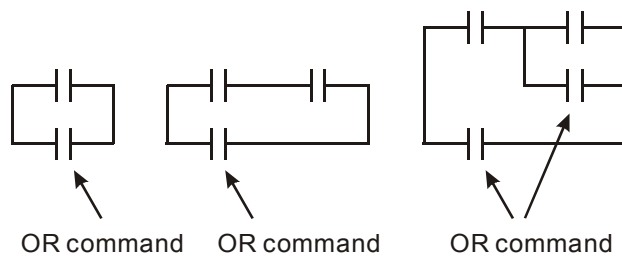


- AND (ANI) command:** single device connects to a device or a block in series.



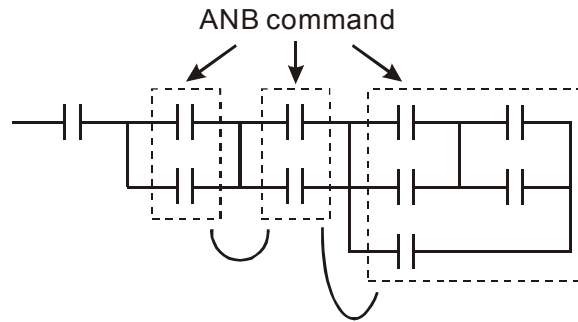
The structures of ANDP and ANDF are the same but the action is in rising-edge or falling-edge.

- OR (ORI) command:** single device connects to a device or a block.

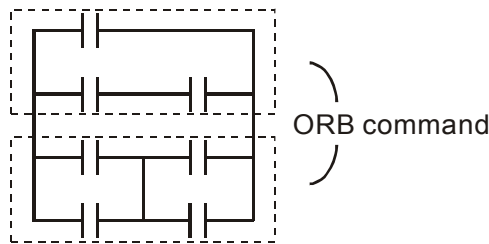


The structures of ORP and ORF are the same but the action is in rising-edge or falling-edge.

4. **ANB command:** a block connects to a device or a block in series.

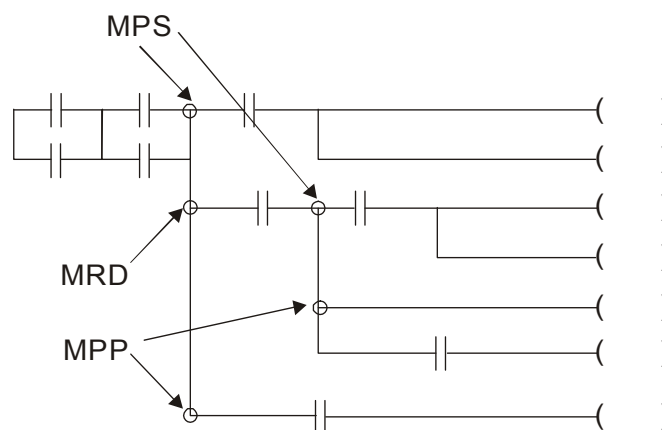


5. **ORB command:** a block connects to a device or a block in parallel.



If there are several blocks when operate ANB or ORB, they should be combined to blocks or network from up to down or from left to right.

6. **MPS, MRD, MPP commands:** Divergent memory of multi-output. It can produce many various outputs.
7. The command MPS is the start of divergent point. The divergent point means the connection place between horizontal line and vertical line. We should determine to have contact memory command or not according to the contacts status in the same vertical line. Basically, each contact could have memory command but in some places of ladder diagram conversion will be omitted due to the PLC operation convenience and capacity limit. MPS command can be used for 8 continuous times and you can recognize this command by the symbol “┐”.
8. MRD command is used to read memory of divergent point. Because the logical status is the same in the same horizontal line, it needs to read the status of original contact to keep on analyzing other ladder diagram. You can recognize the command MRD by the symbol “┌”.
9. MPP command is used to read the start status of the top level and pop it out from stack. Because it is the last item of the horizontal line, it means the status of this horizontal line is ending.



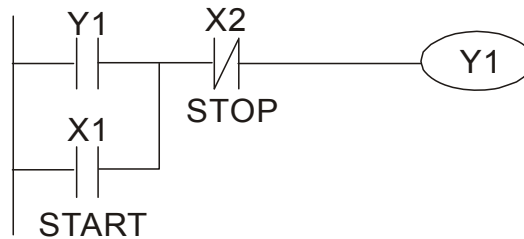
16.4.4 The Example for Designing Basic Program

Start, Stop and Latching

In the same occasions, it needs transient close button and transient open button to be start and stop switch. Therefore, if you want to keep the action, you should design latching circuit. There are several latching circuits in the following:

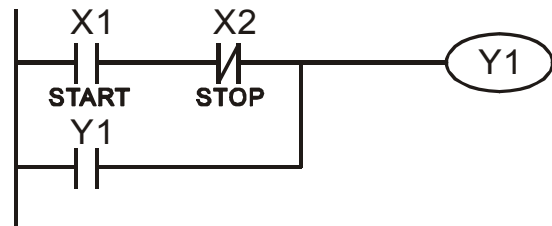
Example 1: the latching circuit for priority of stop

When start normally open contact X1=On, stop normally contact X2=Off, and Y1=On are set at the same time, if X2=On, the coil Y1 will stop acting. Therefore, it calls priority of stop.



Example 2: the latching circuit for priority of start

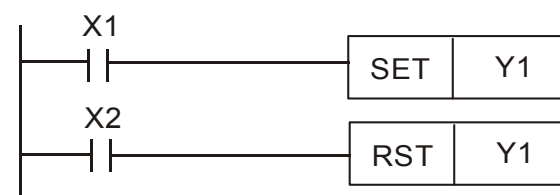
When start normally open contact X1=On, stop normally contact X2=Off and Y1=On (coil Y1 will be active and latching) are valid at the same time, if X2=On, coil Y1 will be active due to latched contact. Therefore, it calls priority of start.



Example 3: the latching circuit of SET and RST commands

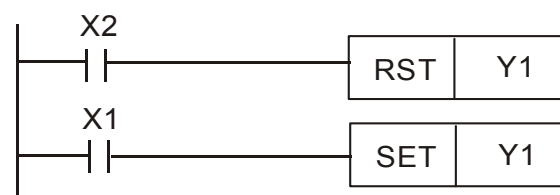
The figure at the right side is latching circuit that made up of RST and SET command. It is top priority of stop when RST command is set behind SET command. When executing PLC from up to down, The coil Y1 is ON and coil Y1 will be OFF when X1 and X2 act at the same time, therefore it calls priority of stop.

Top priority of stop



It is top priority of start when SET command is set after RST command. When X1 and X2 act at the same time, Y1 is ON so it calls top priority of start.

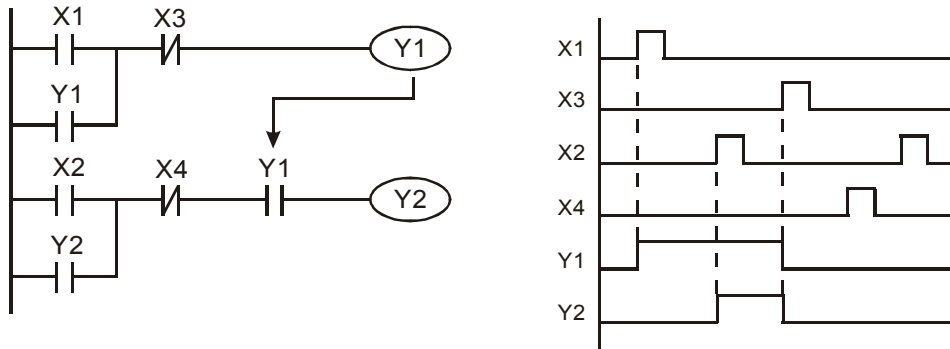
Top priority of start



The common control circuit

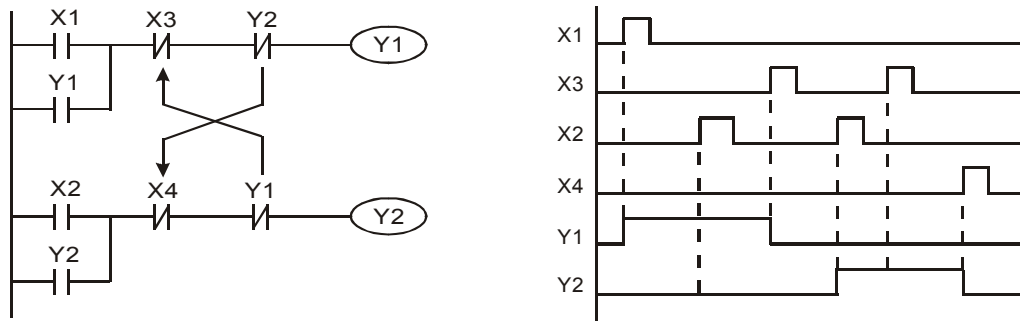
Example 4: condition control

X1 and X3 can start/stop Y1 separately, X2 and X4 can start/stop Y2 separately and they are all self latched circuit. Y1 is an element for Y2 to do AND function due to the normally open contact connects to Y2 in series. Therefore, Y1 is the input of Y2 and Y2 is also the input of Y1.

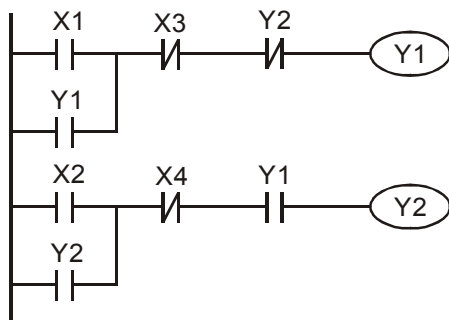


Example 5: Interlock control

The figure above is the circuit of interlock control. Y1 and Y2 will act according to the start contact X1 and X2. Y1 and Y2 will act not at the same time, once one of them acts and the other won't act. (This is called interlock.) Even if X1 and X2 are valid at the same time, Y1 and Y2 won't act at the same time due to up-to-down scan of ladder diagram. For this ladder diagram, Y1 has higher priority than Y2.



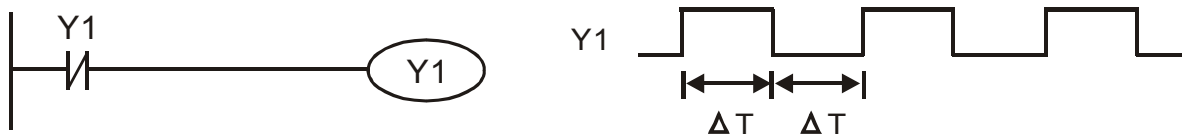
Example 6: Sequential Control



If add normally close contact Y2 into Y1 circuit to be an input for Y1 to do AND function. (as shown in the left side) Y1 is an input of Y2 and Y2 can stop Y1 after acting. In this way, Y1 and Y2 can execute in sequential.

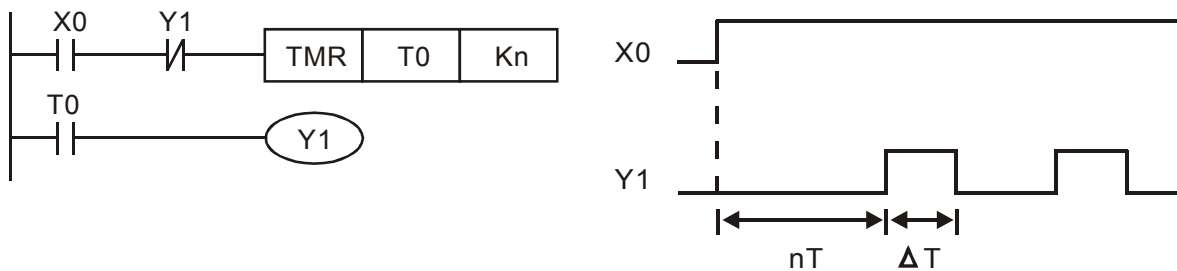
Example 7: Oscillating Circuit

The period of oscillating circuit is $\Delta T + \Delta T$



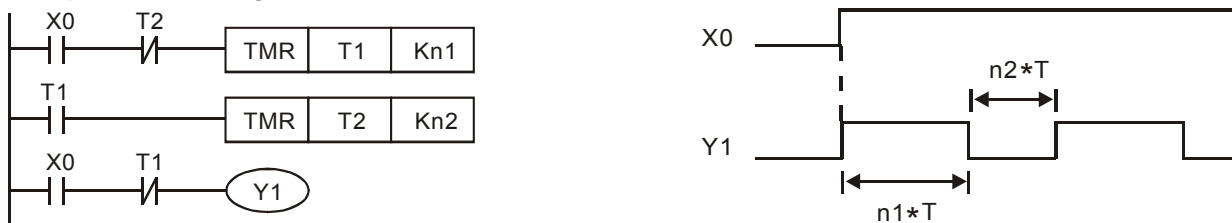
The figure above is a very simple ladder step diagram. When starting to scan Y1 normally close contact, Y1 normally close contact is close due to the coil Y1 is OFF. Then it will scan Y1 and the coil Y1 will be ON and output 1. In the next scan period to scan normally close contact Y1, Y1 normally close contact will be open due to Y1 is ON. Finally, coil Y1 will be OFF. The result of repeated scan, coil Y will output the vibrating pulse with cycle time ΔT (On) + ΔT (Off).

The vibrating circuitry of cycle time ΔT (On) + ΔT (Off):



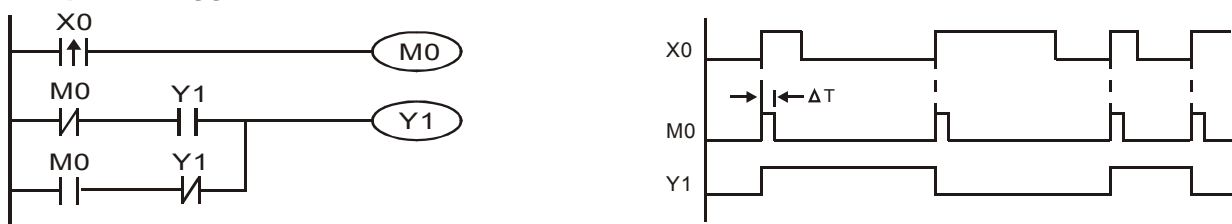
The figure above uses timer T0 to control coil Y1 to be ON. After Y1 is ON, timer T0 will be closed at the next scan period and output Y1. The oscillating circuit will be shown as above. (n is the setting of timer and it is decimal number. T is the base of timer. (clock period))

Example 8: Blinking Circuit



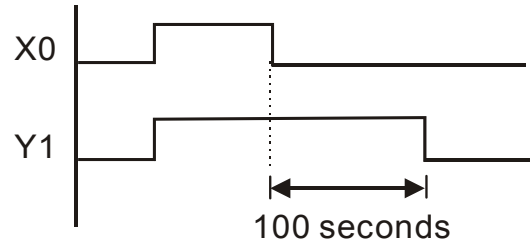
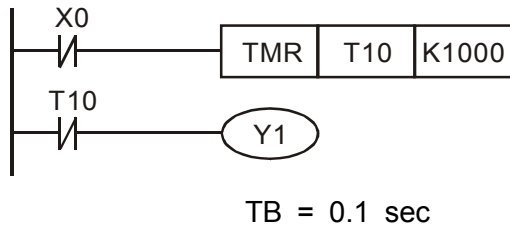
The figure above is common used oscillating circuit for indication light blinks or buzzer alarms. It uses two timers to control On/OFF time of Y1 coil. If figure, n1 and n2 are timer setting of T1 and T2. T is the base of timer (clock period)

Example 9: Triggered Circuit



In figure above, the rising-edge differential command of X0 will make coil M0 to have a single pulse of ΔT (a scan time). Y1 will be ON during this scan time. In the next scan time, coil M0 will be OFF, normally close M0 and normally close Y1 are all closed. However, coil Y1 will keep on being ON and it will make coil Y1 to be OFF once a rising-edge comes after input X0 and coil M0 is ON for a scan time. The timing chart is as shown above. This circuit usually executes alternate two actions with an input. From above timing: when input X0 is a square wave of a period T, output coil Y1 is square wave of a period 2T.

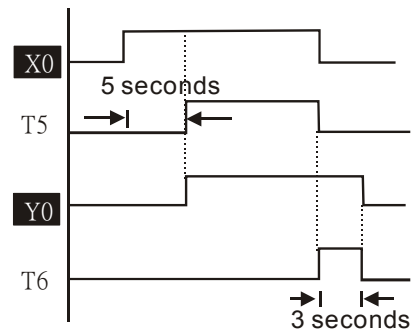
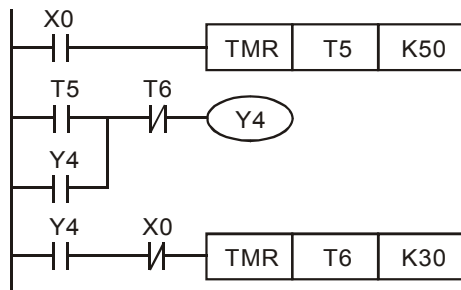
Example 10: Delay Circuit



When input X0 is ON, output coil Y1 will be ON at the same time due to the corresponding normally close contact OFF makes timer T10 to be OFF. Output coil Y1 will be OFF after delaying 100 seconds ($K1000 \times 0.1 \text{ seconds} = 100 \text{ seconds}$) once input X0 is OFF and T10 is ON. Please refer to timing chart above.

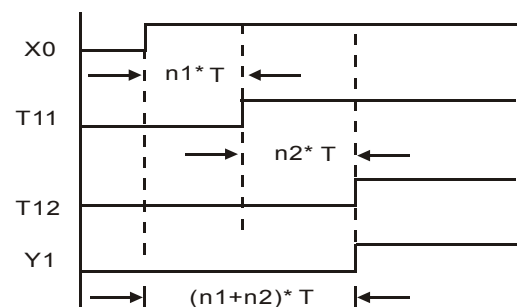
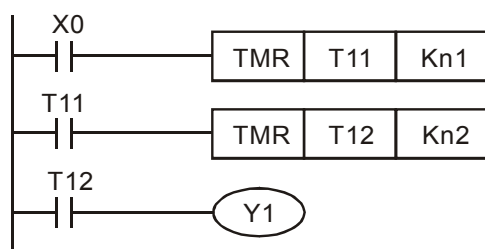
Example 11: Output delay circuit, in the following example, the circuit is made up of two timers.

No matter input X0 is ON or OFF, output Y4 will be delay.



Example 12: Extend Timer Circuit

In this circuit, the total delay time from input X0 is close and output Y1 is ON = $(n1+n2) \times T$. where T is clock period. Timer: T11, T12; Timer cycle: T.



16.5 PLC Devices Function

Items	Specifications	Remarks
Control Method	Stored program, cyclic scan system	
I/O Processing Method	Batch processing (when END instruction is executed)	I/O refresh instruction is available
Execution Speed	Basic commands (minimum 0.24 us)	Application commands (1 ~ dozens us)
Program Language	Instruction, Ladder Logic, SFC	
Program Capacity	1000 STEPS	
Commands	80 commands	30 basic commands 50 application commands
Input/Output Contact	Input (X): 10, output (Y): 4	

	Device	Item	Range	Function	
Relay [bit mode]	X	External Input Relay	X0~X17, 16 points, octal number system	Total is 32 points Correspond to external input point	
	Y	External Output Relay	Y0~Y17, 16 points, octal number system		Correspond to external output point
	M	Auxiliary	For general	M0~M799, 800 points	Total is 192 points Contacts can switch to On/Off in program
			For special	M1000~M1079, 80 points	
	T	Timer	100ms timer	T0~T159, 160 points	Total is 16 points When the timer indicated by TMR command attains the setting, the T contact with the same number will be On.
C	Counter	16-bit count up for general	C0~C79, 80 points	Total is 80 points When the counter indicated by CNT command attains the setting, the C contact with the same number will be On.	
Register [WORD data]	T	Present value of timer	T0~T15, 160 points	When timer attains, the contact of timer will be On.	
	C	Present value of counter	C0~C79, 16-bit counter, 80 points	When timer attains, the contact of timer will be On.	
	D	Data register	For latched	D0~D399, 400 points	Total is 1300 points It can be memory area for storing data.
For general			D1000~D1099, 100 points		
For special			D2000~D2799, 800 points		
Constant	K	Decimal	K-32,768 ~ K32,767 (16-bit operation)		
	H	Hexadecimal	H0000 ~ HFFFF (16-bit operation)		
Communication port (program read/write)			RS485 (slave)		
Analog input/output			Built-in 2 analog inputs and 1 analog output		
Function extension module (optional)			EMC-D42A; EMC-R6AA; EMCD611A		

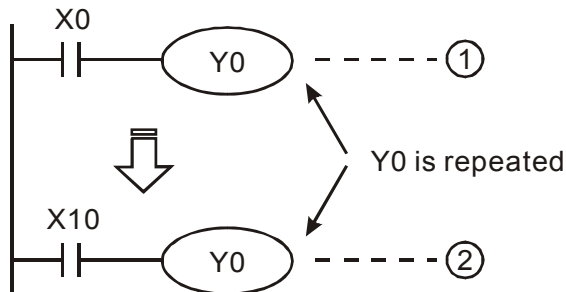
16.5.1 Devices Functions

The Function of Input/output Contacts

The function of input contact X: input contact X reads input signal and enter PLC by connecting with input equipment. It is unlimited usage times for contact A or contact B of each input contact X in program. The On/Off of input contact X can be changed with the On/Off of input equipment but can't be changed by using peripheral equipment (WPLSoft).

The Function of Output Contact Y

The mission of output contact Y is to drive the load that connects to output contact Y by sending On/Off signal. There are two kinds of output contact: one is relay and the other is transistor. It is unlimited usage times for A or B contact of each output contact Y in program. But there is number for output coil Y and it is recommended to use one time in program. Otherwise, the output result will be decided by the circuit of last output Y with PLC program scan method.



The output of Y0 will be decided by circuit 2, i.e. decided by On/Off of X10.

Value, Constant [K] / [H]

Constant	K	Decimal	K-32,768 ~ K32,767 (16-bit operation)
	H	Hexadecimal	H0000 ~ HFFFF (16-bit operation)

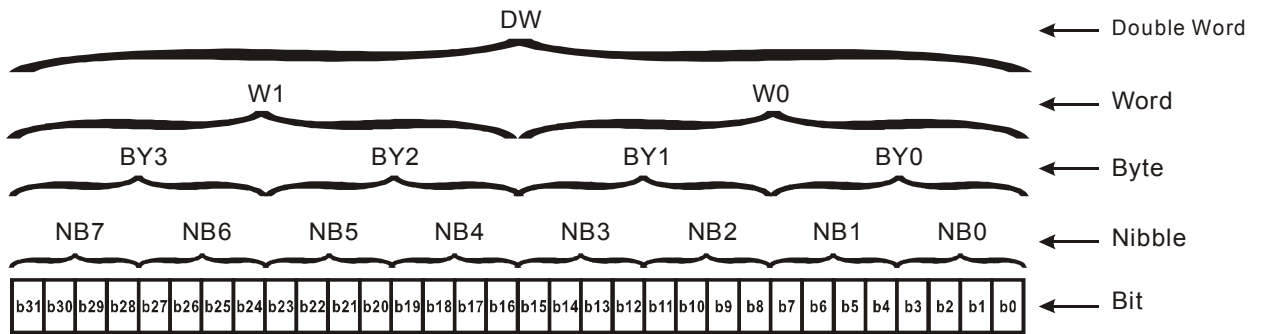
There are five value types for DVP-PLC to use by the different control destination. The following is the explanation of value types.

Binary Number (BIN)

It uses binary system for the PLC internal operation or storage. The relative information of binary system is in the following.

Bit	Bit is the basic unit of binary system, the status are 1 or 0.
Nibble	It is made up of continuous 4 bits, such as b3~b0. It can be used to represent number 0~9 of decimal or 0~F of hexadecimal.
Byte	It is made up of continuous 2 nibbles, i.e. 8 bits, b7~b0. It can used to represent 00~FF of hexadecimal system.
Word	It is made up of continuous 2 bytes, i.e. 16-bit, b15~b0. It can used to represent 0000~FFFF of hexadecimal system.
Double Word	It is made up of continuous 2 words, i.e. 32-bit, b31~b0. It can used to represent 00000000~FFFFFFFF of hexadecimal system.

The relations among bit, nibble, byte, word, and double word of binary number are shown as follows.



➤ Octal Number (OCT)

The numbers of external input and output terminal of DVP-PLC use octal number.

Example:

External input: X0~X7, X10~X17... (device number)

External output: Y0~Y7, Y10~Y17... (device number)

➤ Decimal Number, DEC

The suitable time for decimal number to be used in DVP-PLC system.

- To be the setting value of timer T or counter C, such as TMR C0 K50. (K constant)
- To be the device number of M, T, C and D. For example: M10, T30. (device number)
- To be operand in application command, such as MOV K123 D0. (K constant)

➤ Binary Code Decimal (BCD)

It shows a decimal number by a unit number or four bits so continuous 16-bit can use to represent the four numbers of decimal numbers. BCD code is usually used to read the input value of DIP switch or output value to 7-segment display to be display.

➤ Hexadecimal Number (HEX)

The suitable time for hexadecimal number to be used in DVP-PLC system.

- To be operand in application command. For example: MOV H1A2B D0. (constant H)

➤ Constant K:

In PLC, it is usually have K before constant to mean decimal number. For example, K100 means 100 in decimal number.

Exception: The value that is made up of K and bit equipment X, Y, M, S will be bit, byte, word or double word. For example, K2Y10, K4M100. K1 means a 4-bit data and K2~K4 can be 8, 12 and 16-bit data separately.

➤ Constant H:

In PLC, it is usually have H before constant to mean hexadecimal number. For example, H100 means 100 in hexadecimal number.

The Function of Auxiliary Relay

There are output coil and A, B contacts in auxiliary relay M and output relay Y. It is unlimited usage times in program. User can control loop by using auxiliary relay, but can't drive external load directly. There are two types divided by its characteristics.

1. Auxiliary relay for general : It will reset to Off when power loss during running. Its state will be Off when power on after power loss.
2. Auxiliary relay for special : Each special auxiliary relay has its special function.
Please don't use undefined auxiliary relay.

The Function of Timer

The unit of timer is 1ms, 10ms and 100ms. The count method is count up. The output coil will be On when the present value of timer equals to the settings. The setting is K in decimal number. Data register D can be also used as settings.

- The real setting time of timer = unit of timer * settings

The Features and Functions of Counter

Item	16-bit counters	32-bit counters	
Type	General	General	High speed
Count direction	Count up	Count up/down	
Settings	0~32,767	-2,147,483,648~+2,147,483,647	
Designate for constant	Constant K or data register D	Constant K or data register D (2 for designated)	
Present value change	Counter will stop when attaining settings	Counter will keep on counting when attaining settings	
Output contact	When count attains the settings value, contact will be On and latched.	When count up attains settings, contact will be On and latched. When count down attains settings, contact will reset to Off.	
Reset action	The present value will reset to 0 when RST command is executed and contact will reset to Off.		
Present register	16-bit	32-bit	
Contact action	After scanning, act together.	After scanning, act together. Act immediately when count attains. It has no relation with scan period.	

Functions:

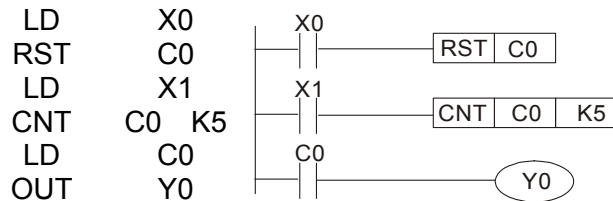
When pulse input signal of counter is from Off to On, the present value of counter equals to settings and output coil is On. Settings are decimal system and data register D can also be used as settings.

16-bit counters C0~C79:

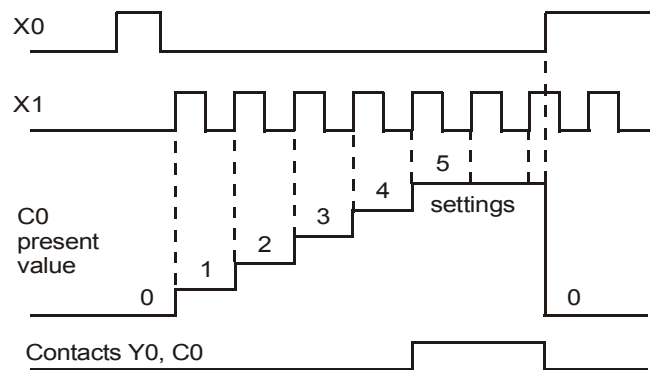
- Setting range of 16-bit counter is K0~K32,767. (K0 is the same as K1. output contact will be On immediately at the first count.
- General counter will be clear when PLC is power loss. If counter is latched, it will remember the value before power loss and keep on counting when power on after power loss.
- If using MOV command, WPLSoft to send a value, which is large than setting to C0, register, at the next time that X1 is from Off to On, C0 counter contact will be On and present value will be set to the same as settings.

- ☑ The setting of counter can use constant K or register D (not includes special data register D1000~D1044) to be indirect setting.
- ☑ If using constant K to be setting, it can only be positive number but if setting is data register D, it can be positive/negative number. The next number that counter counts up from 32,767 is -32,768.

Example:



1. When X0=On, RST command is executed, C0 reset to 0 and output contact reset to Off.
2. When X1 is from Off to On, counter will count up (add 1).
3. When counter C0 attains settings K5, C0 contact is On and C0 = setting =K5. C0 won't accept X1 trigger signal and C0 remains K5.



16.5.2 Special Auxiliary Relays

Special M	Function	Read(R)/Write(W)
M1000	Normally open contact (a contact). This contact is On when running and it is On when the status is set to RUN.	Read only
M1001	Normally closed contact (b contact). This contact is Off when running and it is Off when the status is set to RUN.	Read only
M1002	On only for 1 scan after RUN. Initial pulse is contact a. It will get positive pulse in the RUN moment. Pulse width=scan period.	Read only
M1003	Off only for 1 scan after RUN. Initial pulse is contact a. It will get negative pulse in the RUN moment. Pulse width=scan period.	Read only
M1004	Reserved	-
M1005	Fault indication of the AC motor drives	Read only
M1006	Output frequency is 0, M1006 On	Read only
M1007	Operation direction of AC motor drives (FWD: M1007 Off, REV: M1007On)	Read only
M1008 ~ M1010	Reserved	-
M1011	10ms clock pulse, 5ms On/5ms Off	Read only
M1012	100ms clock pulse, 50ms On / 50ms Off	Read only
M1013	1s clock pulse, 0.5s On / 0.5s Off	Read only
M1014	1min clock pulse, 30s On / 30s Off	Read only

Special M	Function	Read(R)/Write(W)
M1015	Frequency attained, M1015=On	Read only
M1016	Parameter read/write error, M1016=On	Read only
M1017	Succeed to write parameter, M1017 =On	Read only
M1018	Reserved	-
M1019	Reserved	-
M1020	Zero flag	Read only
M1021	Borrow flag	Read only
M1022	Carry flag	Read only
M1023	Divisor is 0	Read only
M1024	Reserved	-
M1025	RUN(ON) / STOP(OFF) the AC motor drive	Read/Write
M1026	The operation direction of the AC motor drive (FWD: OFF, REV: ON)	Read/Write
M1027	AC motor drive reset	Read/Write
M1028	Reserved	-
M1029	Reserved	-
M1030	Reserved	-
M1031	The enforced integral value of PID is D1019	Read/Write
M1032	Reserved	-
M1033	Reserved	-
M1034	Enable CANopen real time control	Read/Write
M1035	Enable internal communication control	Read/Write
M1036 ~ M1037	Reserved	-
M1038	Start counting MI8	Read/Write
M1039	Reset MI8 counting value	Read/Write
M1040	Power On	Read/Write
M1041	Reserved	-
M1042	Quick stop	Read/Write
M1043	Reserved	-
M1044	Halt	Read/Write
M1045 ~ M1047	Reserved	-
M1048	New position	Read/Write
M1049	Reserved	-
M1050	Absolute position/Relative position(0: Relative/1:Absolute)	Read/Write
M1051	Reserved	-
M1052	Frequency Lock	Read/Write
M1053	Reserved	-
M1054	Enforced to reset the absolute position	

Special M	Function	Read(R)/Write(W)
M1055	Home	Read/Write
M1056	Power on ready	Read only
M1057	Reserved	-
M1058	On quick stopping	Read only
M1059	CANopen master setting complete	Read only
M1060	Initializing CANopen slave	Read only
M1061	Initialize CANopen slave failed	Read only
M1062	Reserved	-
M1063	Target torque attained	Read only
M1064	Target position attained	Read only
M1065	Reserved	Read only
M1066	Read/ Write CANopen data complete	Read only
M1067	Read/ Write CANopen data succeed	Read only
M1068	Calendar calculation error	-
M1069	Reserved	-
M1070	Homing complete	Read only
M1071	Home error	Read only
M1072 ~ M1075	Reserved	-
M1076	Calendar time error or overtime updating	Read only
M1077	485 Reading & Writing done	Read only
M1078	485 Reading & Writing error	Read only
M1079	485 communication overtime	Read only

16.5.3 Special Registers

Special D	Function	Read(R)/Write(W)
D1000	Reserved	-
D1001	PLC firmware version	Read only
D1002	Program capacity	Read only
D1003	Checksum	Read only
D1004 ~ D1009	Reserved	-
D1010	Present scan time (Unit: 0.1ms)	Read only
D1011	Minimum scan time (Unit: 0.1ms)	Read only
D1012	Maximum scan time (Unit: 0.1ms)	Read only
D1013 ~ D1019	Reserved	-
D1020	Output frequency (0.000~600.00Hz)	Read only

Special D	Function	Read(R)/ Write(W)
D1021	Output current (####.#A)	Read only
D1022	The ID of the extension card: 0: no card 1: Relay Card(6 out) 2: I/O Card (4 in 2 out) 3~7: Reserved	Read only
D1023	The ID of the extension card: 0: no card 1: DeviceNet Slave 2: Profibus-DP Slave 3: CANopen Slave 4: Modbus-TCP Slave 5: EtherNet/IP Slave 6~8: Reserved	Read only
D1024 ~ D1026	Reserved	-
D1027	Frequency command of the PID control	Read only
D1028	The responsive value of AUI AVI (analog voltage input) (0.00~100.00%)	Read only
D1029	The responsive value of AUI ACI (analog current input) (0.0~100.00%)	Read only
D1030	The corresponding value for AUI (-100.0~100.00%)	Read only
D1031 ~ D1035	Reserved	-
D1036	AC motor drive error code	Read only
D1037	AC motor drive output frequency	Read only
D1038	DC Bus voltage	Read only
D1039	Output voltage	Read only
D1040	Analog output value AFM1 (-100.00~100.00%)	Read/Write
D1041 ~ D1042	Reserved	-
D1043	User defined (When Pr.00.04 is set to 28, the register data will be displayed as C xxx)	Read/Write
D1044	Reserved	-
D1045	Analog output value AFM2 (-100.00~100.00%)	Read/Write
D1046 ~ D1049	Reserved	-
D1050	Actual mode 0: Velocity mode 1: Position mode 2: Torque mode 3: Homing mode	Read only
D1051 ~ D1052	Reserved	-
D1053	Actual torque	Read only
D1054	Present count value of MI8(L word)	
D1055	Present count value of MI8 (H word)	

Special D	Function	Read(R)/ Write(W)
D1056 ~ D1059	Reserved	Read only
D1060	Mode setting 0: Speed Mode 1: Position Mode 2: Torque Mode 3: Homing Mode	Read/Write
D1061 ~ D1069	Reserved	Read/Write
D1100	Target frequency	Read only
D1101	Target frequency (operating)	Read only
D1102	Reference frequency	Read only
D1103	Target position L	Read only
D1104	Target position H	Read only
D1105	Target torque	Read only
D1106	-	-
D1107	-	-
D1108	-	-
D1109	Random value	Read only
D1110	Number of internal communication nodes	RW
D1111	-	-
D1112	-	-
D1113	-	-
D1114	-	-
D1115	Synchronous time cycle of internal communication	Read only
D1116	Internal communication node error	Read only
D1117	Corresponding on-line bit of internal communication node	Read only
D1118	-	-
D1119	Random value	Read only
D1120	Control command of internal communication node 0	Read/Write
D1121	Mode of internal communication node 0	Read/Write
D1122	Reference command L of internal communication node 0	Read/Write
D1123	Reference command H of internal communication node 0	Read/Write
D1124	-	-
D1125	-	-
D1126	Status of internal communication node 0	Read only
D1127	Reference status L of internal communication node 0	Read only
D1128	Reference status H of internal communication node 0	Read only
D1129	-	-
D1130	Control command of internal communication node 1	Read/Write
D1131	Mode of internal communication node 1	Read/Write
D1132	Reference command L of internal communication node 1	Read/Write
D1133	Reference command H of internal communication node 1	Read/Write
D1134	-	-
D1135	-	-
D1136	Status of internal communication node 1	Read only
D1137	Reference status L of internal communication node 1	Read only
D1138	Reference status H of internal communication node 1	Read only
D1139	-	-
D1140	Control command of internal communication node 2	Read/Write
D1141	Mode of internal communication node 2	Read/Write
D1142	Reference command L of internal communication node 2	Read/Write
D1143	Reference command H of internal communication node 2	Read/Write

Special D	Function	Read(R)/ Write(W)
D1144	-	-
D1145	-	-
D1146	Status of internal communication node 2	Read only
D1147	Reference status L of internal communication node 2	Read only
D1148	Reference status H of internal communication node 2	Read only
D1149	-	-
D1150	Control command of internal communication node 3	Read/Write
D1151	Mode of internal communication node 3	Read/Write
D1152	Reference command L of internal communication node 3	Read/Write
D1153	Reference command H of internal communication node 3	Read/Write
D1154	-	-
D1155	-	-
D1156	Status of internal communication node 3	Read only
D1157	Reference status L of internal communication node 3	Read only
D1158	Reference status H of internal communication node 3	Read only
D1159	-	-
D1160	Control command of internal communication node 4	Read/Write
D1161	Mode of internal communication node 4	Read/Write
D1162	Reference command L of internal communication node 4	Read/Write
D1163	Reference command H of internal communication node 4	Read/Write
D1164	-	-
D1165	-	-
D1166	Status of internal communication node 4	Read only
D1167	Reference status L of internal communication node 4	Read only
D1168	Reference status H of internal communication node 4	Read only
D1169	-	-
D1170	Control command of internal communication node 5	Read/Write
D1171	Mode of internal communication node 5	Read/Write
D1172	Reference command L of internal communication node 5	Read/Write
D1173	Reference command H of internal communication node 5	Read/Write
D1174	-	-
D1175	-	-
D1176	Status of internal communication node 5	Read only
D1177	Reference status L of internal communication node 5	Read only
D1178	Reference status H of internal communication node 5	Read only
D1179	-	-
D1180	Control command of internal communication node 6	Read/Write
D1181	Mode of internal communication node 6	Read/Write
D1182	Reference command L of internal communication node 6	Read/Write
D1183	Reference command H of internal communication node 6	Read/Write
D1184	-	-
D1185	-	-
D1186	Status of internal communication node 6	Read only
D1187	Reference status L of internal communication node 6	Read only
D1188	Reference status H of internal communication node 6	Read only
D1189	-	-
D1190	Control command of internal communication node 7	Read/Write
D1191	Mode of internal communication node 7	Read/Write
D1192	Reference command L of internal communication node 7	Read/Write
D1193	Reference command H of internal communication node 7	Read/Write
D1194	-	-
D1195	-	-
D1196	Status of internal communication node 7	Read only
D1197	Reference status L of internal communication node 7	Read only

Special D	Function	Read(R)/ Write(W)
D1198	Reference status H of internal communication node 7	Read only
D1199	-	Read only

CANopen Master Special D (Special D can be written only when PLC is at STOP)

n = 0 ~ 7

Special D	Function	PDO Map	Power Failure Memor y	Factory Setting	R/W
D1070	The station which completed CANopen initialization (bit0=Machine code0	NO	NO	0	R
D1071	The station which error occurs during CANopen initialization (bit0=Machine code0	NO	NO	0	R
D1072	Reserved	-	-		-
D1073	CANopen station cut off (bit0=Machine code0	NO	NO		R
D1074	Error code of master error 0: no error 1: slave setting error 2: synchronous cycle setting error (the setting is too low)	NO	NO	0	R
D1075	Reserved	-	-		-
D1076	SDO fault (main index value)	NO	NO		R
D1077	SDO fault (sub-index value)	NO	NO		R
D1078	SDO fault (error code L)	NO	NO		R
D1079	SDO fault (error code H)	NO	NO		R
D1080	Reserved	-	-		-
D1081 ~ D1086	Reserved	NO	NO		R
D1087 ~ D1089	Reserved	-	-		-
D1090	Synchronous cycle setting	NO	YES	4	RW
D1091	The station for initialization during initializing process.	NO	YES	FFFFH	RW
D1092	Delay time before initializing	NO	YES	0	RW
D1093	Break off detection time	NO	YES	1000ms	RW
D1094	Times of Break off detection	NO	YES	3	RW
D1095 ~ D1096	Reserved	-	-		-
D1097	Type of P to P send (PDO) Setting range: 1~240	NO	YES	1	RW
D1098	Type of P to P received (PDO) Setting range: 1~240	NO	YES	1	RW
D1099	Delay time of initialization complete Setting range: 1~60000 sec.	NO	YES	15 sec	RW

Special D	Function	PDO Map	Power Failure Memory	Factory Setting	R/W
D2000+100*n	Station number N of a slave station. Setting range: 0 ~127 0: CANopen function NOT available	NO	YES	0	RW

C2000 supports up to 8 CANopen protocol slaves; each slave occupies 100 of special D register and is numbered in 1~8. There are in total of 8 stations.

Slave No.	Slave No. 1		
		D2000	Station number
		D2001	Factory code(L)
		~	~
		D2099	Mapping address 4 (H)of receiving station
	Slave No. 2	D2100	Station number
		D2101	Factory code(L)
		~	~
		D2199	Mapping address 4(H) of receiving station 4
	Slave No. 3	D2200	Station number
		D2201	Factory code(L)
		~	~
		D2299	Mapping address 4(H) of receiving station 4
		↓	
	Slave No. 8	D2700	Station number
		D2701	Factory code(L)
		~	~
		D2799	Mapping address 4(H)of receiving station 4

Slave No. 0~7

●: PDOTX, ▲: PDORX, □: To update by a CANFLS command

Special D	Function	Pre-defined setting	R/W
D2000+100*n	Station number of slave No. n Setting range: 0~127 0: CANopen disable	0	RW
D2001+100*n	The category of slave No. n 192H: AC motor drive/ AC servo motor and drive 191H: remote I/O module	0	R
D2002+100*n	Factory code (L) of slave No. n	0	R
D2003+100*n	Factory code (H) of slave No. n	0	R
D2004+100*n	Factory product code (L) of slave No. n	0	R
D2005+100*n	Factory product code (H) of slave No. n	0	R

Basic definition

Special D	Function	Pre-defined setting	CAN Index	PDO				R/W
				1	2	3	4	
D2006+100*n	Treatment for slave No. n communication disconnect	0	6007H-0010H	●		●	●	RW
D2007+100*n	Error code of slave No. n	0	603FH-0010H	●		●	●	R
D2008+100*n	Control word of slave No. n	0	6040H-0010H					RW
D2009+100*n	Status word of slave No. n	0	6041H-0010H					R
D2010+100*n	Control mode of slave No. n	2	6060H-0008H					RW
D2011+100*n	Actual mode of slave No. n	2	6061H-0008H					R

Speed Control

Slave No. 0~7

Special D	Function	Pre-defined Setting	CAN Index	PDO				R/W
				1	2	3	4	
D2012+100*n	Target speed of slave No. n	0	6042H-0010H	●				RW
D2013+100*n	Actual speed of slave No. n	0	6043H-0010H	●				R
D2014+100*n	Speed deviation of slave No. n	0	6044H-0010H					R
D2015+100*n	Accel. Time of slave No. n	1000	604FH-0020H					R
D2016+100*n	Decel. Time of slave No. n	1000	6050H-0020H					RW

Torque control

Slave No. 0~7

Special D	Function	Pre-defined Setting	CAN Index	PDO				R/W
				1	2	3	4	
D2017+100*n	Target torque of slave No. n	0	6071H-0010H				●	RW
D2018+100*n	Actual torque of slave No. n	0	6077H-0010H				●	R
D2019+100*n	Actual current of slave No. n	0	6078H-0010H					R

Position control

Slave No. 0~7

Special D	Function	Pre-defined Setting	CAN Index	PDO				R/W
				1	2	3	4	
D2020+100*n	Target position(L) of slave No. n	0	607AH-0020H			●		RW
D2021+100*n	Target position(H) of slave No. n	0						RW
D2022+100*n	Actual position(L) of slave No. n	0	6064H-0020H			●		R
D2023+100*n	Actual position(H) of slave No. n	0						R
D2024+100*n	Speed diagram(L) of slave No. n	10000	6081H-0020H					RW
D2025+100*n	Speed diagram (H) of slave No. n	0						RW

20XXH address corresponds to MI MO AI AO.

Slave No. n=0~7

Special D	Function	Pre-defined Setting	CAN Index	PDO				R/W
				1	2	3	4	
D2026+100*n	MI status of slave No. n	0	2026H-0110H		●			RW
D2027+100*n	MO setting of slave No. n	0	2026H-4110H		●			RW
D2028+100*n	AI1 status of slave No. n	0	2026H-6110H		●			RW
D2029+100*n	AI2 status of slave No. n	0	2026H-6210H		●			RW
D2030+100*n	AI3 status of slave No. n	0	2026H-6310H		●			RW
D2031+100*n	AO1 status of slave No. n	0	2026H-A110H		●			RW
D2032+100*n	AO2 status of slave No. n	0	2026H-A210H		●			RW
D2033+100*n	AO3 status of slave No. n	0	2026H-A310H		●			RW

Setting of the PDO mapping length

Special D	Function	Pre-defined Setting	R/W
D2034+100*n	Transmission setting of slave No. n	000AH	RW
D2067+100*n	Receiving setting of slave No. n	0000H	RW

16.5.4 Communication Address for PLC Devices

Device	Range	Type	Address (Hex)
X	00~17 (Octal)	bit	0400~040F
Y	00~17 (Octal)	bit	0500~050F
T	00~159	bit/word	0600~069F
M	000~799	bit	0800~0B1F
M	1000~1079	bit	0BE8~0C37
C	0~79	bit/word	0E00~0E47
D	00~399	word	1000~118F
D	1000~1099	word	13E8~144B
D	2000~2799	word	17D0~1AEF

Function Code

Function Code	Description	Supported Devices
01	Read coil status	Y, M, T, C
02	Read input status	X,Y,M,T,C
03	Read one data	T,C,D
05	Force changing one coil status	Y,M,T,C
06	Write in one data	T,C,D
0F	Force changing multiple coil status	Y,M,T,C
10	Write in multiple data	T,C,D

Only when PLC is at Stop status, PLC data can be read/write via communication device. When PLC is at Run status, the communication address should be the mapping address, e.g. for Pr.04-00 it maps to 0400H.

 **NOTE**

When PLC function is activated, C2000 can Read/Write the PLC and drive's parameter by different addresses (pre-defined station number for the AC motor drive is 1, for PLC station number is 2)

16.6 Commands

16.6.1 Basic Commands

Commands

Commands	Function	Operands
LD	Load contact A	X, Y, M, T, C
LDI	Load contact B	X, Y, M, T, C
AND	Series connection with A contact	X, Y, M, T, C
ANI	Series connection with B contact	X, Y, M, T, C
OR	Parallel connection with A contact	X, Y, M, T, C
ORI	Parallel connection with B contact	X, Y, M, T, C
ANB	Series connects the circuit block	--
ORB	Parallel connects the circuit block	--
MPS	Save the operation result	--
MRD	Read the operation result (the pointer is not moving)	--
MPP	Read the result	--

Output Command

Commands	Function	Operands
OUT	Drive coil	Y, M
SET	Action latched (ON)	Y, M
RST	Clear the contacts or the registers	Y, M, T, C, D

Timer and Counter

Commands	Function	Operands
TMR	16-bit timer	T-K or T-D
CNT	16-bit counter	C-K or C-D (16 bit)

Main Control Command

Commands	Function	Operands
MC	Connect the common series connection contacts	N0~N7
MCR	Disconnect the common series connection contacts	N0~N7

Rising-edge/falling-edge Detection Commands of Contact

Commands	Function	Operands
LDP	Rising-edge detection operation starts	X, Y, M, T, C
LDF	Falling-edge detection operation starts	X, Y, M, T, C
ANDP	Rising-edge detection series connection	X, Y, M, T, C
ANDF	Falling-edge detection series connection	X, Y, M, T, C
ORP	Rising-edge detection parallel connection	X, Y, M, T, C
ORF	Falling-edge detection parallel connection	X, Y, M, T, C

Rising-edge/falling-edge Output Commands

Commands	Function	Operands
PLS	Rising-edge output	Y, M
PLF	Falling-edge output	Y, M

End Command

Commands	Function	Operands
END	Program end	--

Other Command

Commands	Function	Operands
NOP	No function	--
INV	Inverse operation result	--
P	Indicator	P

16.6.2 Explanation for the Command

Mnemonic	Function					
LD	Load A contact					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	✓	✓	✓	✓	✓	—

The LD command is used on the A contact that has its start from the left BUS or the A contact that is the start of a contact circuit. Function of the command is to save present contents, and at the same time, save the acquired contact status into the accumulative register.

Explanation

Example

Ladder diagram



Command code Operation

LD	X0	Load contact A of X0
AND	X1	Connect to contact A of X1 in series
OUT	Y1	Drive Y1 coil

Mnemonic	Function					
LDI	Load B contact					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	✓	✓	✓	✓	✓	—

The LDI command is used on the B contact that has its start from the left BUS or the B contact that is the start of a contact circuit. Function of the command is to save present contents, and at the same time, save the acquired contact status into the accumulative register.

Explanation

Example

Ladder diagram:



Command code: Operation:

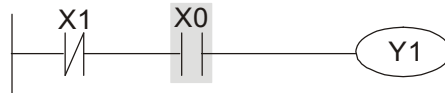
LDI	X0	Load contact B of X0
AND	X1	Connect to contact A of X1 in series
OUT	Y1	Drive Y1 coil

Mnemonic	Function					
AND	Series connection- A contact					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	✓	✓	✓	✓	✓	—

The AND command is used in the series connection of A contact. The function of the command is to readout the status of present specific series connection contacts first, and then to perform the “AND” calculation with the logic calculation result before the contacts, thereafter, saving the result into the accumulative register.

Explanation**Example**

Ladder diagram:



Command code: Operation:

LDI	X1	Load contact B of X1
AND	X0	Connect to contact A of X0 in series
OUT	Y1	Drive Y1 coil

Mnemonic	Function					
ANI	Series connection- B contact					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	✓	✓	✓	✓	✓	—

The ANI command is used in the series connection of B contact. The function of the command is to readout the status of present specific series connection contacts first, and then to perform the “AND” calculation with the logic calculation result before the contacts, thereafter, saving the result into the accumulative register.

Explanation**Example**

Ladder diagram:



Command code: Operation:

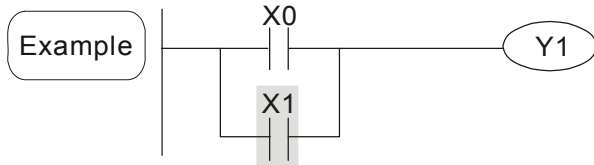
LD	X1	Load contact A of X1
ANI	X0	Connect to contact B of X0 in series
OUT	Y1	Drive Y1 coil

Mnemonic	Function					
OR	Parallel connection- A contact					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	✓	✓	✓	✓	✓	—

The OR command is used in the parallel connection of A contact. The function of the command is to readout the status of present specific series connection contacts, and then to perform the “OR” calculations with the logic calculation result before the contacts, thereafter, saving the result into the accumulative register.

Explanation

Ladder diagram:



Command code: Operation:

LD	X0	Load contact A of X0
OR	X1	Connect to contact A of X1 in parallel
OUT	Y1	Drive Y1 coil

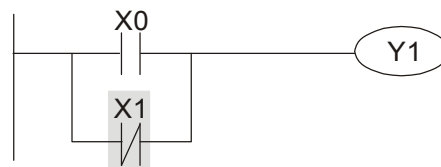
Mnemonic	Function					
ORI	Parallel connection- B contact					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	✓	✓	✓	✓	✓	—

The ORI command is used in the parallel connection of B contact. The function of the command is to readout the status of present specific series connection contacts, and then to perform the “OR” calculations with the logic calculation result before the contacts, thereafter, saving the result into the accumulative register.

Explanation

Example

Ladder diagram:



Command code: Operation:

LD	X0	Load contact A of X0
ORI	X1	Connect to contact B of X1 in parallel
OUT	Y1	Drive Y1 coil

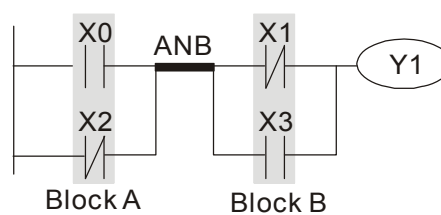
Mnemonic	Function
ANB	Series connection (Multiple Circuits)
Operand	None

Explanation

To perform the “ANB” calculation between the previous reserved logic results and contents of the accumulative register.

Example

Ladder diagram:



Command code: Operation:

LD	X0	Load contact A of X0
ORI	X2	Connect to contact B of X2 in parallel
LDI	X1	Load contact B of X1
OR	X3	Connect to contact A of X3 in parallel
ANB		Connect circuit block in series
OUT	Y1	Drive Y1 coil

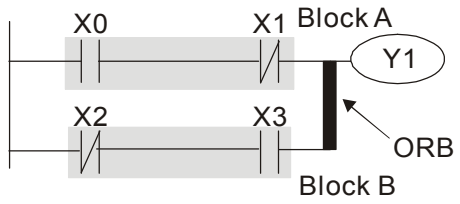
Mnemonic	Function
ORB	Parallel connection (Multiple circuits)
Operand	None

Explanation

ORB is to perform the “OR” calculation between the previous reserved logic results and contents of the accumulative register.

Example

Ladder diagram:



Command code:	Operation:
LD X0	Load contact A of X0
ANI X1	Connect to contact B of X1 in series
LDI X2	Load contact B of X2
AND X3	Connect to contact A of X3 in series
ORB	Connect circuit block in parallel
OUT Y1	Drive Y1 coil

Mnemonic	Function
MPS	Store the current result of the internal PLC operations
Operand	None

Explanation

To save contents of the accumulative register into the operation result. (the result operation pointer pluses 1)

Mnemonic	Function
MRD	Reads the current result of the internal PLC operations
Operand	None

Explanation

Reading content of the operation result to the accumulative register. (the pointer of operation result doesn't move)

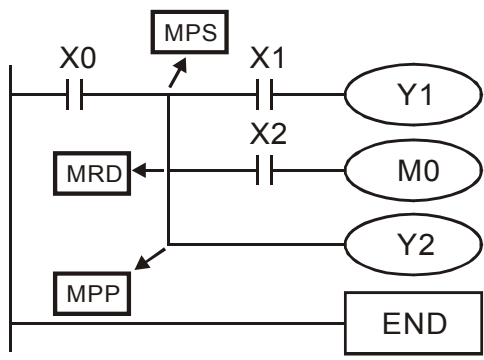
Mnemonic	Function
MPP	Reads the current result of the internal PLC operations
Operand	None

Explanation

Reading content of the operation result to the accumulative register. (the stack pointer will decrease 1)

Example

Ladder diagram:



Command code:	Operation:
LD X0	Load contact A of X0
MPS	Save in stack
AND X1	Connect to contact A of X1 in series
OUT Y1	Drive Y1 coil
MRD	Read from the stack (without moving pointer)
AND X2	Connect to contact A of X2 in series
OUT M0	Drive M0 coil
MPP	Read from the stack
OUT Y2	Drive Y2 coil
END	End program

Mnemonic	Function					
OUT	Output coil					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	—	✓	✓	—	—	—

Explanation

Output the logic calculation result before the OUT command to specific device.

Motion of coil contact:

Operation result	OUT command		
	Coil	Contact	
		A contact (normally open)	B contact (normally closed)
FALSE	Off	Non-continuity	Continuity
TRUE	On	Continuity	Non-continuity

Example

Ladder diagram:



Command code: Operation:

LD	X0	Load contact B of X0
AND	X1	Connect to contact A of X1 in series
OUT	Y1	Drive Y1 coil

Mnemonic	Function					
SET	Latch (ON)					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	—	✓	✓	—	—	—

Explanation

When the SET command is driven, its specific device is set to be “ON,” which will keep “ON” whether the SET command is still driven. You can use the RST command to set the device to “OFF”.

Ladder diagram:



Command code: Operation:

LD	X0	Load contact A of X0
AN	Y0	Connect to contact B of Y0 in series
SET	Y1	Y1 latch (ON)

Mnemonic	Function					
RST	Clear the contacts or the registers					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	—	✓	✓	✓	✓	✓

Explanation

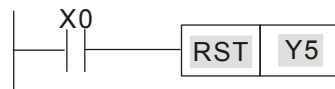
When the RST command is driven, motion of its specific device is as follows:

Device	Status
Y, M	Coil and contact will be set to “OFF”.
T, C	Present values of the timer or counter will be set to 0, and the coil and contact will be set to “OFF.”
D	The content value will be set to 0.

When the RST command is not driven, motion of its specific device is unchanged.

Example

Ladder diagram



Command code: Operation:

LD	X0	Load contact A of X0
RST	Y5	Clear contact Y5

Mnemonic	Function	
TMR	16-bit timer	
Operand	T-K	T0~T159, K0~K32,767
	T-D	T0~T159, D0~D399

Explanation

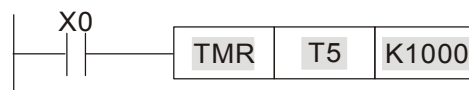
When TMR command is executed, the specific coil of timer is ON and timer will start to count. When the setting value of timer is attained (counting value >= setting value), the contact will be as following

NO(Normally Open) contact	Open collector
NC(Normally Closed) contact	Close collector

When the RST command is not driven, motion of its specific device remains unchanged.

Example

Ladder Diagram:



Command code: Operation:

LD	X0	Load contact A of X0
TMR	T5 K1000	Setting of T5 counter is K1000.

Mnemonic	Function	
CNT	Clear contact or register	
Operand	C-K	C0~C79, K0~K32,767
	C-D	C0~C79, D0~D399

Explanation

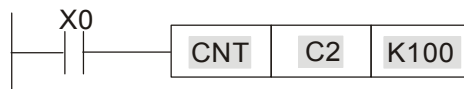
When the CNT command is executed from OFF→ON, which means that the counter coil is driven, and 1 should thus be added to the counter's value; when the counter achieved specific set value (value of counter = the setting value), motion of the contact is as follows:

NO(Normally Open) contact	Open collector
NC(Normally Close) contact	Close collector

If there is counting pulse input after counting is attained, the contacts and the counting values will be unchanged. To re-count or to conduct the CLEAR motion, please use the RST command.

Example

Ladder diagram:



Command code:

Operation

LD X0 Load contact A of

CNT C2 K100 Setting of C2 counter is K100.

Mnemonic	Function
MC/MCR	Master control Start/Reset
Operand	N0~N7

Explanation

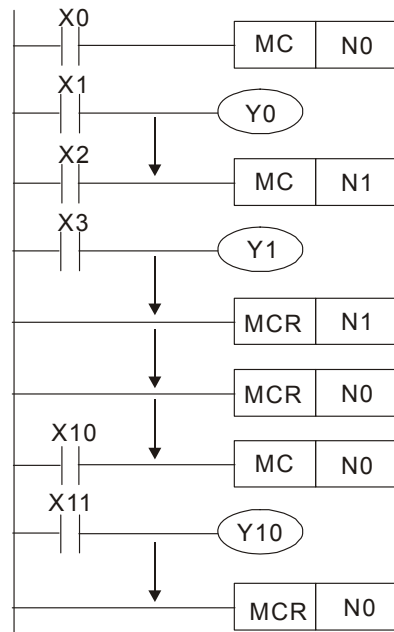
1. MC is the main-control start command. When the MC command is executed, the execution of commands between MC and MCR will not be interrupted. When MC command is OFF, the motion of the commands that between MC and MCR is described as follows:

Command	Description
Timer	The counting value is set back to zero, the coil and the contact are both turned OFF
Accumulative timer	The coil is OFF, and the timer value and the contact stay at their present condition
Subroutine timer	The counting value is back to zero. Both coil and contact are turned OFF.
Counter	The coil is OFF, and the counting value and the contact stay at their present condition
Coils driven up by the OUT command	All turned OFF
Devices driven up by the SET and RST commands	Stay at present condition
Application commands	All of them are not acted , but the nest loop FOR-NEXT command will still be executed for times defined by users even though the MC-MCR commands is OFF.

2. MCR is the main-control ending command that is placed at the end of the main-control program and there should not be any contact commands prior to the MCR command.
3. Commands of the MC-MCR main-control program support the nest program structure, with 8 layers as its greatest. Please use the commands in order from N0~N7, and refer to the following:

Example

Ladder Diagram:



Command code:	Operation:
LD X0	Load A contact of X0
MC N0	Enable N0 common series connection contact
LD X1	Load A contact of X1
OUT Y0	Drive Y0 coil
:	
LD X2	Load A contact of X2
MC N1	Enable N1 common series connection contact
LD X3	Load A contact of X3
OUT Y1	Drive Y1 coil
:	
MCR N1	Disable N1 common series connection contact
:	
MCR N0	Disable N0 common series connection contact
:	
LD X10	Load A contact of X10
MC N0	Enable N0 common series connection contact
LD X11	Load A contact of X0
OUT Y10	Enable N0 common series connection contact
:	Load A contact of X1
MCR N0	Drive Y0 coil

Mnemonic	Function					
LDP	Rising-edge detection operation					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	✓	✓	✓	✓	✓	—

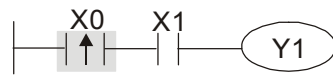
Explanation

Usage of the LDP command is the same as the LD command, but the motion is different. It is used to reserve present contents and at the same time, saving the

detection status of the acquired contact rising-edge into the accumulative register.

Example

Ladder diagram:



Command code: Operation:

LDP	X0	Start X0 rising-edge detection
AND	X1	Series connection A contact of X1
OUT	Y1	Drive Y1 coil

Remarks

Please refer to the specification of each model series for the applicable range of operands.

If rising-edge status is ON when PLC power is off, then the rising-edge status will be TRUE when PLC power is on.

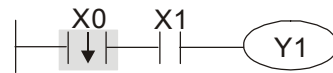
Mnemonic	Function					
LDF	Falling-edge detection operation					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	✓	✓	✓	✓	✓	—

Explanation

Usage of the LDF command is the same as the LD command, but the motion is different. It is used to reserve present contents and at the same time, saving the detection status of the acquired contact falling-edge into the accumulative register.

Example

Ladder diagram:



Command code: Operation:

LDF	X0	Start X0 falling-edge detection
AND	X1	Series connection A contact of X1
OUT	Y1	Drive Y1 coil

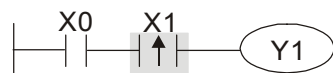
Mnemonic	Function					
ANDP	Rising-edge series connection					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	✓	✓	✓	✓	✓	—

Explanation

ANDP command is used in the series connection of the contacts' rising-edge detection.

Example

Ladder diagram:



Command code:

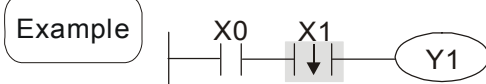
Operation:

LD	X0	Load A contact of X0
ANDP	X1	X1 rising-edge detection in series connection
OUT	Y1	Drive Y1 coil

Mnemonic	Function					
ANDF	Falling-edge series connection					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	✓	✓	✓	✓	✓	—

Explanation ANDF command is used in the series connection of the contacts' falling-edge detection.

Ladder diagram:

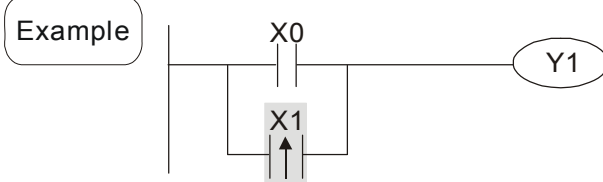


Command code:	Operation:
LD X0	Load A contact of X0
ANDF X1	X1 falling-edge detection in series connection
OUT Y1	Drive Y1 coil

Mnemonic	Function					
ORP	Rising-edge parallel connection					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	✓	✓	✓	✓	✓	—

The ORP commands are used in the parallel connection of the contact's rising-edge detection.

Ladder diagram:

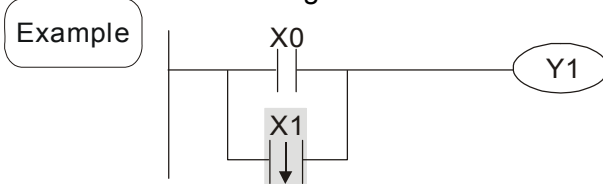


Command code:	Operation:
LD X0	Load A contact of X0
ORP X1	X1 rising-edge detection in parallel connection
OUT Y1	Drive Y1 coil

Mnemonic	Function					
ORF	Falling-edge parallel connection					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	✓	✓	✓	✓	✓	—

Explanation The ORF commands are used in the parallel connection of the contact's falling-edge detection.

Ladder diagram:



Command code:	Operation:
LD X0	Load A contact of X0
ORF X1	X1 falling-edge detection in parallel connection
OUT Y1	Drive Y1 coil

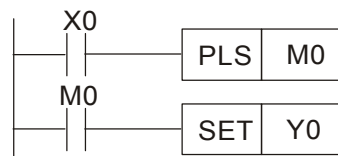
Mnemonic	Function					
PLS	Rising-edge output					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	—	✓	✓	—	—	—

Explanation

When X0=OFF→ON (rising-edge trigger), PLS command will be executed and M0 will send the pulse of one time which the length is the time needed for one scan cycle.

Example

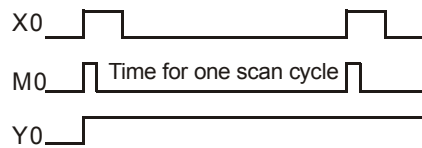
Ladder diagram:



Command code: Operation:

LD	X0	Load A contact of X0
PLS	M0	M0 rising-edge output
LD	M0	Load the contact A of M0
SET	Y0	Y0 latched (ON)

Timing diagram:



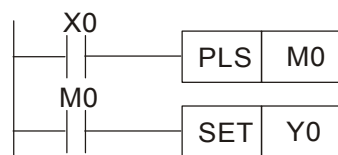
Mnemonic	Function					
PLF	Falling-edge output					
Operand	X0~X17	Y0~Y17	M0~M799	T0~159	C0~C79	D0~D399
	—	✓	✓	—	—	—

Explanation

When X0= ON→OFF (falling-edge trigger), PLF command will be executed and M0 will send the pulse of one time which the length is the time for scan one time.

Example

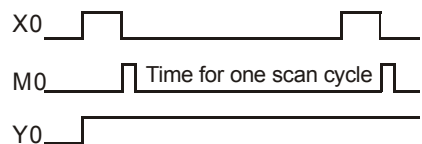
Ladder diagram:



Command code: Operation:

LD	X0	Load contact A of X0
PLF	M0	M0 falling-edge output
LD	M0	Load contact A of M0
SET	Y0	Y0 latched (ON)

Timing Diagram:



Mnemonic	Function
END	Program End
Operand	None

Explanation

It needs to add the END command at the end of ladder diagram program or command program. PLC will scan from address 0 to END command, after the execution it will return to address 0 and scan again.

Mnemonic	Function
NOP	No action
Operand	None

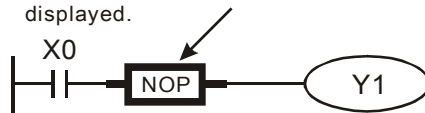
Explanation

NOP command does no operation in the program; the result of executing this command will remain the logic operation. Use NOP command if user wants to delete certain command without changing the length of the program.

Example

Ladder diagram:

NOP command will be simplified and not displayed when the ladder diagram is displayed.



Command code: Operation:

LD	X0	Load contact B of X0
NOP		No function
OUT	Y1	Drive Y1 coil

Mnemonic	Function
INV	Inverse operation result
Operand	None

Explanation

The operation result (before executing INV command) will be saved inversely into cumulative register.

Example

Ladder diagram:



Command code: Operation:

LD	X0	Load contact A of X0
INV		Operation result inverted
OUT	Y1	Drive Y1 coil

Mnemonic	Function
P	Indicator
Operand	P0~P255

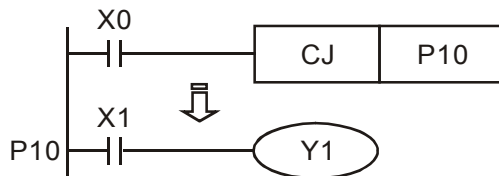
Indicator P allows API 00 CJ command and API 01 CALL command to skip from 0.

Explanation

Though it is not necessary to start from number 0, same number can not be used twice or serious error would occur.

Example

Ladder diagram:



Command code: Operation:

LD	X0	Load contact A of X0
CJ	P10	Skip command CJ to P10
:		
P10		Indicator P10
LD	X1	Load contact A of X1
OUT	Y1	Drive Y1 coil

16.6.3 Description of the Application Commands

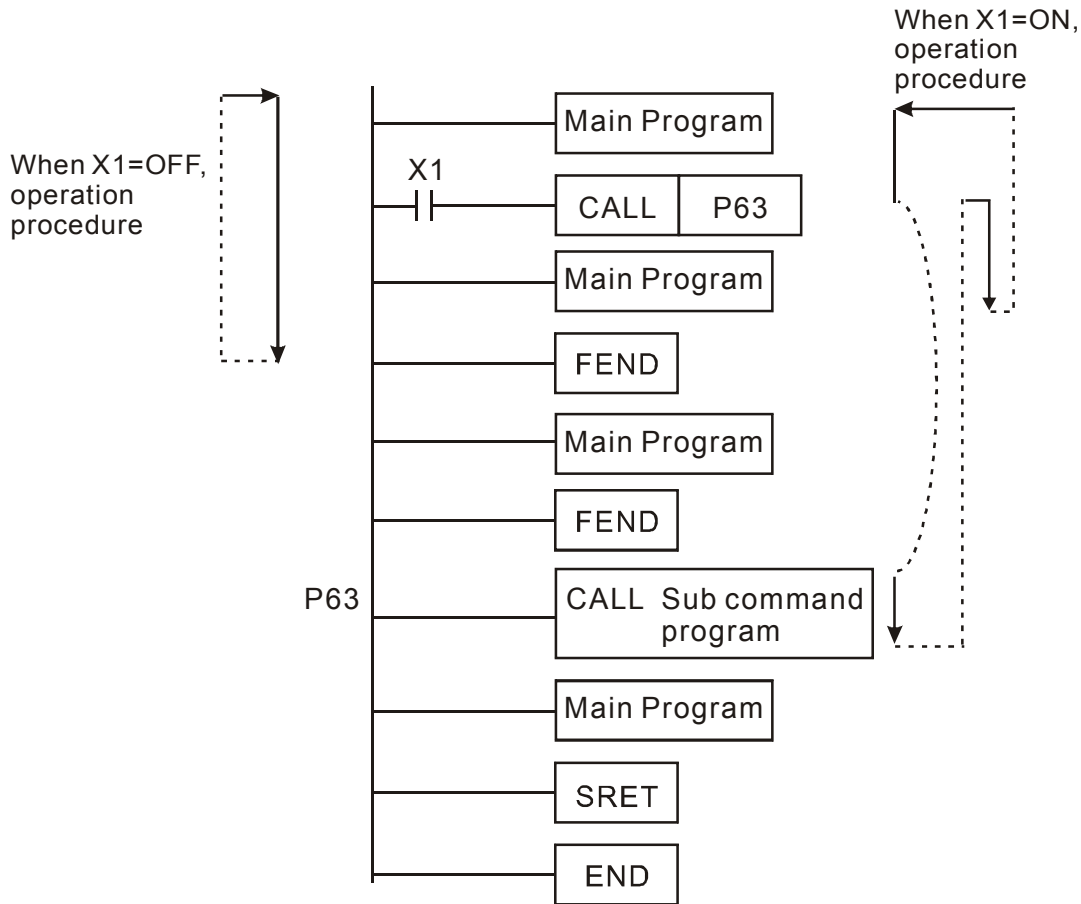
	API	Mnemonic Codes		P Command	Function	STEPS	
		16-bit	32-bit			16bit	32bit
Loop control	01	CALL	-	✓	CALL subroutine	3	-
	02	SRET	-	-	The end of subroutine	1	-
	06	FEND	-	-	The end of main program	1	-
Transmission Comparison	10	CMP	DCMP	✓	Compare	7	13
	11	ZCP	DZCP	✓	Zone compare	9	17
	12	MOV	DMOV	✓	Data Move	5	9
	15	BMOV	DCMP	✓	Block move	7	-
Four Fundamental Operations of Arithmetic	20	ADD	-	✓	Perform the addition of BIN data	7	13
	21	SUB	DADD	✓	Perform the subtraction of BIN data	7	13
	22	MUL	DSUB	✓	Perform the multiplication of BIN data	7	13
	23	DIV	DMUL	✓	Perform the division of BIN data	7	13
	24	INC	DDIV	✓	Perform the addition of 1	3	5
	25	DEC	DINC	✓	Perform the subtraction of 1	3	5
Rotation and Displacement	30	ROR	DDEC	✓	Rotate to the right	5	-
	31	ROL	DROR	✓	Rotate to the left	5	-
Data Processing	40	ZRST	-	✓	Zero Reset	5	-
	49	FLT	DFLT	✓	Floating Point	5	9
Communication	150	MODRW	-	✓	MODBUS R/W	7	-
Floating Point	110	-	DECMP	✓	Floating Point Compare	-	13

	API	Mnemonic Codes		P Command	Function	STEPS	
		16-bit	32-bit			16bit	32bit
Operation	111	–	DEZCP	✓	Floating Point Zone Compare	–	17
	116	–	DRAD	✓	Degree → Radian	–	9
	117	–	DDEG	✓	Radian → Degree	–	9
	120	–	DEADD	✓	Floating Point Addition	–	13
	121	–	DESUB	✓	Floating Point Subtraction	–	13
	122	–	DEMUL	✓	Floating Point Multiplication	–	13
Floating Point Operation	123	–	DEDIV	✓	Floating Point Division	–	13
	124	–	DEXP	✓	Float Exponent Operation	–	9
	125	–	DLN	✓	Float Natural Logarithm Operation	–	9
	127	–	DESQR	✓	Floating Point Square Root	–	9
	129	–	DINT	✓	Float to Integer	–	9
	130	–	DSIN	✓	Sine	–	9
	131	–	DCOS	✓	Cosine	–	9
	132	–	DTAN	✓	Tangent	–	9
	133	–	DASIN	✓	Arc Sine	–	9
	134	–	DACOS	✓	Arc Cosine	–	9
	135	–	DATAN	✓	Art Tangent	–	9
	136	–	DSINH	✓	Hyperbolic Sine	–	9
	137	–	DCOSH	✓	Hyperbolic Cosine	–	9
138	–	DTANH	✓	Hyperbolic Tangent	–	9	
Calendar	160	TCMP	–	✓	Comparison of calendar data	11	–
	161	TZCP	–	✓	Comparison of calendar data area	9	–
	162	TADD	–	✓	Calendar data addition	7	–
	163	TSUB	–	✓	Calendar data subtraction	7	–
	166	TRD	–	✓	Read calendar data	3	–
Gray code	170	GRY	DGRY	✓	BIN→GRY code		
	171	GBIN	DGBIN	✓	GRY code →BIN		
Contact type logic operation	215	LD&	DLD&	-	Contact Logical Operation LD#	5	9
	216	LD	DLD	-	Contact type logic operation LD #	5	9
	217	LD^	DLD^	-	Contact Logical Operation LD#	5	9
	218	AND&	DAND&	-	Contact Logical Operation AND#	5	9
	219	ANDI	DANDI	-	Contact Logical Operation AND#	5	9

	API	Mnemonic Codes		P Command	Function	STEPS	
		16-bit	32-bit			16bit	32bit
	220	AND^	DAND^	-	Contact Logical Operation AND#	5	9
	221	OR&	DOR&	-	Contact Logical Operation OR #	5	9
	222	OR	DOR	-	Contact Logical Operation OR #	5	9
	223	OR^	DOR^	-	Contact Logical Operation OR #	5	9
Contact Type Comparison	224	LD=	DLD=	-	Load Compare LD※	5	9
	225	LD>	DLD>	-	Load Compare LD※	5	9
	226	LD<	DLD<	-	Load Compare LD※	5	9
	228	LD<>	DLD<>	-	Load Compare LD※	5	9
	229	LD<=	DLD<=	-	Load Compare LD※	5	9
	230	LD>=	DLD>=	-	Load Compare LD※	5	9
	232	AND=	DAND=	-	AND Compare※	5	9
	233	AND>	DAND>	-	AND Compare※	5	9
	234	AND<	DAND<	-	AND Compare※	5	9
	236	AND<>	DAND<>	-	AND Compare※	5	9
	237	AND<=	DAND<=	-	AND Compare※	5	9
	238	AND>=	DAND>=	-	AND Compare※	5	9
	240	OR=	DOR=	-	OR compare ※	5	9
	241	OR>	DOR>	-	OR compare ※	5	9
	242	OR<	DOR<	-	OR compare ※	5	9
	244	OR<>	DOR<>	-	OR compare ※	5	9
245	OR<=	DOR<=	-	OR compare ※	5	9	
246	OR>=	DOR>=	-	OR compare ※	5	9	
Comparison of floating-point	275	-	FLD=	-	Comparison of floating-point LD※	-	9
	276	-	FLD>	-		-	9
	277	-	FLD<	-		-	9
	278	-	FLD<>	-		-	9
	279	-	FLD<=	-		-	9
	280	-	FLD>=	-		-	9
	281	-	FAND=	-	Comparison of floating-point AND※	-	9
	282	-	FAND>	-		-	9
	283	-	FAND<	-		-	9
	284	-	FAND<>	-		-	9
	285	-	FAND<=	-		-	9
	286	-	FAND>=	-		-	9
	287	-	FOR=	-	Comparison of floating-point OR※	-	9
288	-	FOR>	-	-		9	
289	-	FOR<	-	-		9	

	API	Mnemonic Codes		P Command	Function	STEPS	
		16-bit	32-bit			16bit	32bit
	290	-	FOR<>	-		-	9
	291	-	FOR<=	-		-	9
	292	-	FOR>=	-		-	9
Special command for AC motor drive	139	RPR	-	✓	Read the parameters	5	-
	140	WPR	-	✓	Write the parameters	5	-
	141	FPID	-	✓	Drive PID control	9	-
	142	FREQ	-	✓	Control the drive frequency	7	-
	261	CANRX	-	✓	Read CANopen Slave data	9	-
	263	TORQ	-	✓	Set target torque	5	-
	264	CANTX	-	✓	Write CANopen Slave data	9	-
	265	CANFLS	-	✓	Update the mapping special D of CANopen	3	-

CALL
Command



API						(S1)	(S2)	(D)			Compare
10	D	CMP		P							

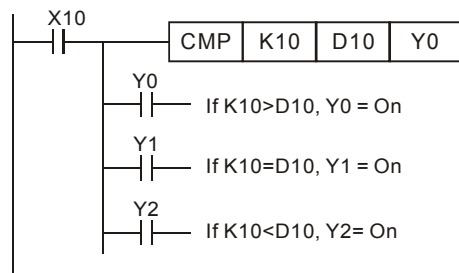
	Bit Devices			Word Devices								
	X	Y	M	K	H	KnX	KnY	KnM	T	C	D	
S₁				*	*	*	*	*	*	*	*	16-bit command (7 STEPS) CMP CMPP
S₂				*	*	*	*	*	*	*	*	
D		*	*									32bits command (13 STEPS) — — — —
Operand Operand D occupies 3 consecutive devices.												Flag signal: None

Explanation

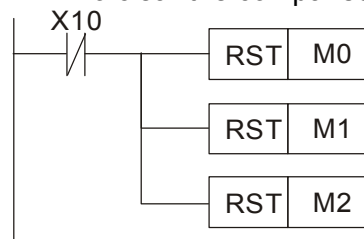
1. **S₁**: value comparison 1, **S₂**: value comparison 2 , **D**: result comparison
2. The contents in **S₁** and **S₂** are compared and result is stored in **D**.
3. The two comparison values are compared algebraically and the two values are signed binary values. When b15 = 1 in 16-bit instruction, the comparison will regard the value as negative binary values.

Example

1. Designate device Y0, and operand D automatically occupies Y0, Y1, and Y2.
2. When X10 = On, CMP instruction will be executed and one of Y0, Y1, and Y2 will be On. When X10 = Off, CMP instruction will not be executed and Y0, Y1, and Y2 remain their status before X10 = Off.
3. If the user need to obtain a comparison result with \geq , \leq , and \neq , make a series parallel connection between Y0 ~ Y2.



4. To clear the comparison result, use RST or ZRST instruction.



API	BMOV	P	<div style="display: flex; gap: 10px;"> S D n </div>	Block Move
15				

	Bit Devices			Word Devices								16-bit command (7 STEPS)	
	X	Y	M	K	H	KnX	KnY	KnM	T	C	D	BMOV	BMOV P
S						*	*	*	*	*	*		
D							*	*	*	*	*		
n				*	*								
Operand: Range of n = 1~512												32-bit command — — — —	
												Flag signal: None	

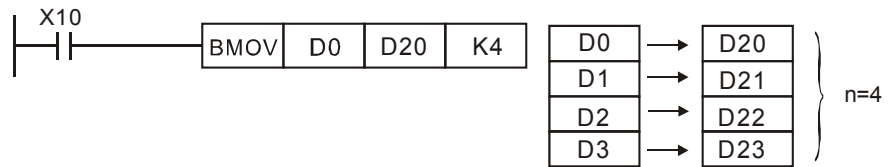
Explanation

- S: Start of source devices D: Start of destination devices n: Number of data to be moved
- The contents in n registers starting from the device designated by S will be moved to n registers starting from the device designated by D. If n exceeds the actual number of available source devices, only the devices that fall within the valid range will be used.

Example

1

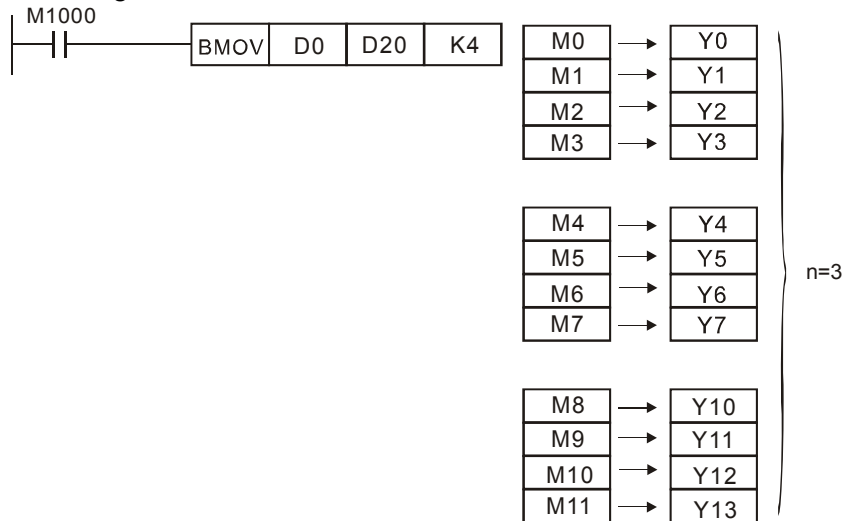
When X10 = On, the contents in registers D0 ~ D3 will be moved to the 4 registers D20 ~ D23.



Example

2

Assume the bit devices KnX, KnY, KnM and KnS are designated for moving, the number of digits of S and D has to be the same, i.e. their n has to be the same.

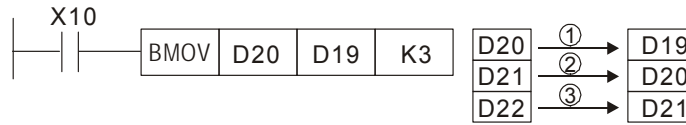


Example

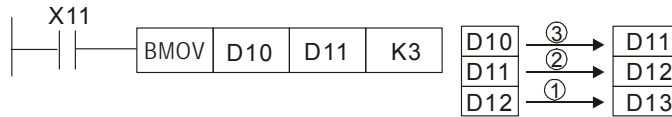
3

To avoid coincidence of the device numbers to be moved designated by the two operands and cause confusion, please be aware of the arrangement on the designated device numbers.

When $S > D$, the BMOV command is processed in the order as ①→②→③



When $S < D$, the BMOV command is processed in the order as ③→②→①



API											
20	D	ADD	P	(S1)	(S2)	(D)	BIN Addition				

	Bit Devices			Word Devices								16-bit command (7 STEPS)	
	X	Y	M	K	H	KnX	KnY	KnM	T	C	D	ADD	ADDP
S ₁				*	*	*	*	*	*	*	*		
S ₂				*	*	*	*	*	*	*	*		
D							*	*	*	*	*		
Operands: None												Flag signal: M1020 Zero flag M1021 Borrow flag M1022 Carry flag	

Explanation

1. S₁: Summand S₂: Addend D: Sum
2. This instruction adds S₁ and S₂ in BIN format and store the result in D.
3. The highest bit is symbolic bit 0 (+) and 1 (-), which is suitable for algebraic addition, e.g. 3 + (-9) = -6.
4. Flag changes in binary addition
 - 16-bit command:
 - A. If the operation result = 0, zero flag M1020 = On.
 - B. If the operation result < -32,768, borrow flag M1021 = On.
 - C. If the operation result > 32,767, carry flag M1022 = On.

Example

16-bit command:

When X0 = On, the content in D0 will plus the content in D10 and the sum will be stored in D20.



API	MODRW	P	(S₁) (S₂) (S₃) (S) (n)	MODBUS R/W
150				

	Bit Devices			Word Devices							
	X	Y	M	K	H	KnX	KnY	KnM	T	C	D
D1				*	*				*	*	*
D2									*	*	*

16-bit command (5 STEPS)

MODRW	MODRW
	P

32-bit command

— — — —

Operands:
 No of D₁ operand. ≤ No. of D₂ operand
 D₁ and D₂ must select same device type

Please refer to the specification of each model series for applicable range of the device.

Flag signal: M1077 M1078 M1079

Explanation

- S1: Address of the connecting device. S2: Communication function code. S3: Address to read data. S4: Register to read and write data.
- Before using this command, set COM1 to be controlled by PLC (Set Pr09-31 = -12). Then set the corresponding communication speed and format (Set Pr09-01 and Pr09-04). S2: Communication function code. This command only supports the function codes in the table below.

Function	Description
02	Input read
03	Read Word
06	Write a single Word.
0F	Write multiple coil
10	Write a single word

- Once the command is executed, M1077, M1078 and M1079 will become zero.
- Here is an example of when C2000 wants to control another motor drive and a PLC with station number 20.

To control a slave motor drive

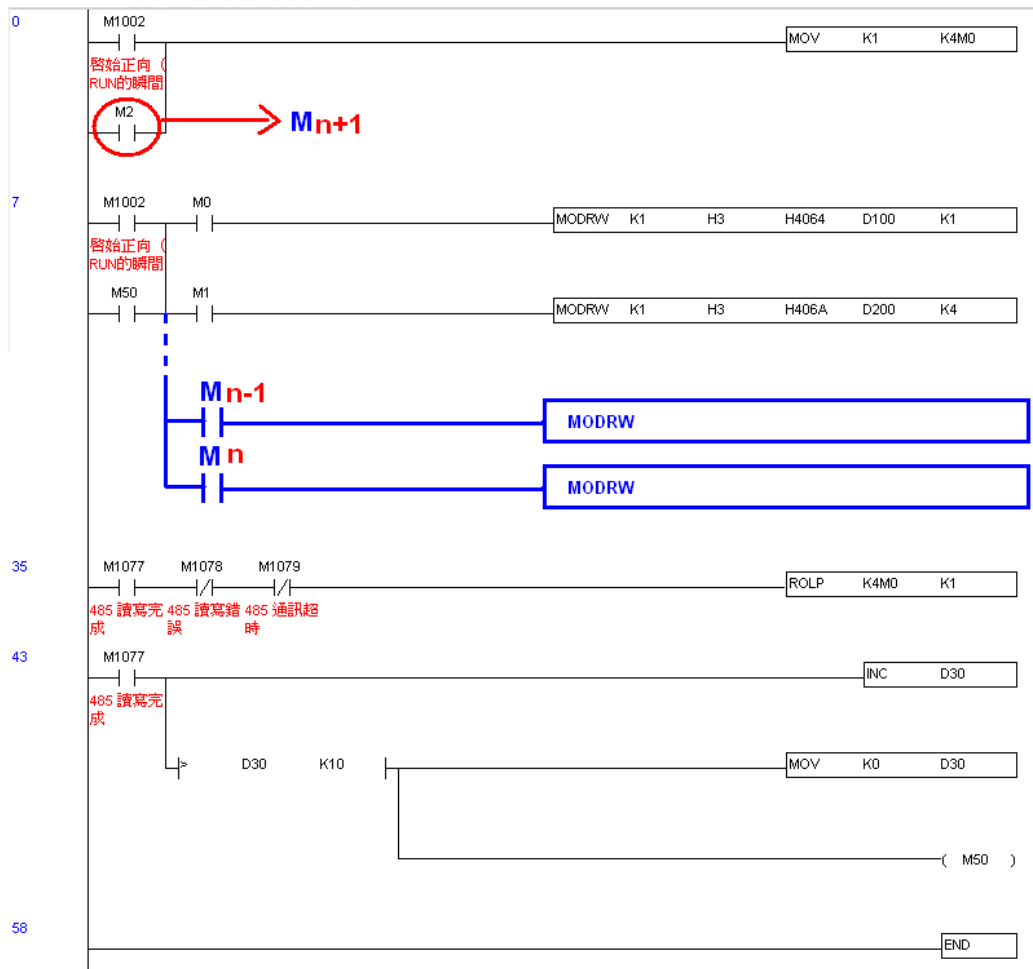
No.	Example	MODRW COMMAND				
		S1	S2	S3	S4	n
		Station #	Function Code	Address	Register	Length
1	Read Pr01-00 ~ Pr01-03, four data and save the read data in D0 to D3.	K10	H3	H100	D0	K4
2	Read motor drive's address from H2100 ~ H2104, total 3 data and save the read data in D5 ~ D7.	K10	H3	H2100	D5	K3
3	Write into Pr05-00 ~ Pr01-03, total 3 data, the value to write into are D10 ~ D2	K10	H10	H500	D10	K3
4	Write into motor drive's address H2000~H2104, total 2 data, the value to write into are D15~D16.	K10	H10	H2000	D15	K2

To control the slave PLC

No.	Example	MODRW COMMAND				
		S1	S2	S3	S4	n
		Station #	Function code	Add-ress	Register	Length
1	Read X0~X3 of slave PLC, total 4 data and save the data read in bit 0~3 of D0..	K20	H2	H400	D0	K4
2	Read Y0~Y3 of slave PLC, total 4 data and save the data read in bit 0~3 of D1.	K20	H2	H500	D1	K4
3	Read M0~M3 of slave PLC, total 4 data and save the data read in bit 0~3 of D2..	K20	H2	H800	D2	K4
4	Read T0~T3 of slave PLC, total 4 data and save the data read in bit 0~3 of D3..	K20	H2	H600	D3	K4
5	Read C0~C3 of slave PLC, total 4 data and save the data read in bit 0~3 of D4..	K20	H2	HE00	D4	K4
6	Read T0~T3 of slave PLC, total 4 data and save the data read in D10~D13...	K20	H3	H600	D10	K4
7	Read C0~C3 of slave PLC, total 4 data and save the data read in D20~D23.	K20	H3	HE00	D20	K4
8	Read D0~D3 of slave PLC, total 4 data and save the data read in D30~D33.	K20	H3	H1000	D30	K4
9	Write into Y0~Y3 of slave PLC, total 4 data . The values to write in are bit0~3 of D1.	K20	HF	H500	D1	K4
10	Write into M0~M3 of slave PLC, total 4 data . The values to write in are bit0~3 of D2.	K20	HF	H800	D2	K4
11	Write into T0~T3 of slave PLC, total 4 data. The values to write in are bit0~3 of D3.	K20	HF	H600	D3	K4
12	Write into C0~C3 of slave PLC, total 4 data. The values to write in are bit0~3 of D4.	K20	HF	HE00	D4	K4
13	Write into T0~T3 of slave PLC, total 4 data. The values to write in are D10~D13.	K20	H10	H600	D10	K4
14	Write into C0~C3 of slave PLC, total 4 data. The values to write in are D20~D23.	K20	H10	HE00	D20	K4
15	Write into D0~D3 of slave PLC, total 4 data. The values to write in are D30~D33.	K20	H10	H1000	D30	K4

Example

- As the PLC starts to run, M0 = ON will be triggered, and a MODRW command will be executed.
- If the command is correct and once a reply is sent from the slave, a ROL command will be executed, and then M1 will be ON again.
- Once a reply is sent from the slave, M50=1 will be triggered after PLC's scanning cycle is delayed by 10 times, then a MODRW command will be executed.
- If the command is correct and once a reply is sent from the slave, a ROL command will be executed, and then M2 will be ON again. Since M2 is repeated, so it changes K4M0 to K1, then only M0=1, this command will repeat itself.. If more commands need to be added, simply add blue color command and change repeat M to repeat Mn+1



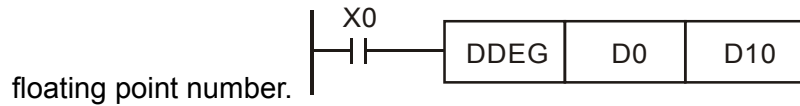
API 117	D	DEG	P	(S) (D)	Radian → Degree							
Bit Devices		Word Devices										16-bit command (5 STEPS)
	X	Y	M	K	H	KnX	KnY	KnM	T	C	D	
S				*	*							*
D				*	*							*
Operands: Please refer to the specifications of each model for the range of operands.											32-bit command DDEG DDEGP	
											Flag signal: none	

Explanation

- **S** : source of the data (Radian). **D** : result of the changes (Degree).
- Use the following formula to change radian to degree.
- Degree = Radian x (180/π)

Example

When X0 = On, assign the degree of binary floating point number (D1, D0). Once the degree is changed to radian, save it in the (D11, D10), the value is a binary



(S) [D 1 | D 0] Radian



(D) [D 11 | D 10] Degree=(Radian x 180/π)

API 162	TADD	P	(S1) (S2) (D)	Calendar data addition									
Bit Devices			Word Devices									16-bit command (5 STEPS)	
X	Y	M	K	H	KnX	KnY	KnM	T	C	D	TADD	TADDP	
S1								*	*	*	32-bit command		
S2								*	*	*	-		
D								*	*	*	-		
Operands: Please refer to the specifications of each model for the range of operands.											<ul style="list-style-type: none"> Flag signal: M1020 (Zero flag) M1022 (Carry flag) M1068 (calendar error) 		

Explanation

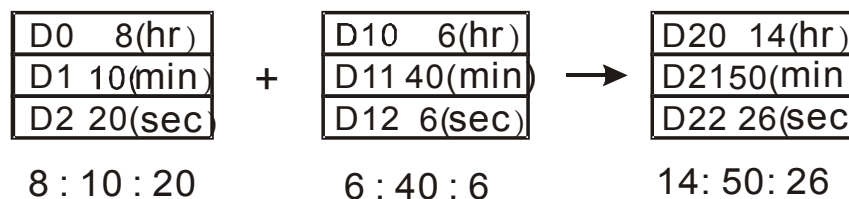
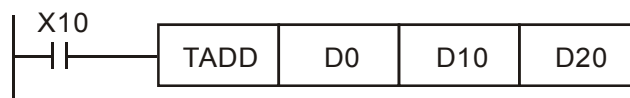
- **S1**: Time augend **S2**: Time addend **D**: Addition result

Operand **S1**, **S2**, **D** occupies 3 continuous devices

- **S1 + S2 = D**. The time data in the register specified by **S1** is added to the time data in the register specified by **S2** and the addition result is stored in the register specified by **D**.
- If the time data in **S1**, **S2** exceeds the range, it will result in “operation error”. At this time, the command won’t be executed and M1067=On, M1068=On, records error code 0E1A (HEX) in D1067.
- If the addition result is in a value greater than 24 hours, the Carry flag M1022=On. The value of the result shows in **D** is the time remaining above 24 hours.
- If the addition result is equal to 0 (zero, 0 hour, 0 minute, 0 second), the Zero flag M1020= On.

Example

- When X10= On, the command is executed. Add the time data specified by D0~D2 and D10~D12 and store the result in the register specified by D20~D22.



API											
221~ 223	D	OR#		(S1)	(S2)						Contact Logical operation OR#

	Bit Devices			Word Devices								16-bit command (5 STEPS)		
	X	Y	M	K	H	KnX	KnY	KnM	T	C	D	OR#	ZRSTP	
S ₁				*	*	*	*	*	*	*	*			
S ₂				*	*	*	*	*	*	*	*			
Operand: #: &, , ^												32-bit command (9 STEPS)		
Please refer to the specifications of each model for the range of operands.												DOR# - - -		
												Flag signal: none		

Explanation

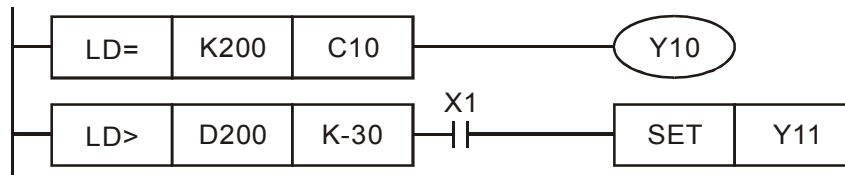
1. S₁: Data source device 1 S₂: Data source device 2
2. This instruction compares the content in S₁ and S₂. If the result is not "0", the continuity of the instruction is enabled. If the result is "0", the continuity of the instruction is disabled.
3. OR# (#: &, |, ^) is an operation instruction used on parallel contacts.

API No.	16-bit instruction	32-bit instruction	Continuity condition	No-continuity condition
221	OR&	DOR&	S ₁ & S ₂ ≠ 0	S ₁ & S ₂ = 0
222	OR	DOR	S ₁ S ₂ ≠ 0	S ₁ S ₂ = 0
223	OR^	DOR^	S ₁ ^ S ₂ ≠ 0	S ₁ ^ S ₂ = 0

4. &: Logical "AND" operation
5. |: Logical "OR" operation
6. ^: Logical "XOR" operation

Example

- When X1 = On and the result of logical AND operation of C0 and C10 ≠ 0, Y10 = On.
2. M60 will be On, if X2 and M30 are On with one of the following two conditions: 1. The OR operation result of 32-bit register D10 (D11) and 32-bit register D20(D21) does not equal to 0. 2. The XOR operation result of 32-bit counter C235 and 32bits register D200 (D201) does not equal 0.



API											
224~230	D	LD※		(S1)	(S2)						Load Compare※

	Bit Devices			Word Devices							16-bit command (5 STEPS)		
	X	Y	M	K	H	KnX	KnY	KnM	T	C	D	LD※	ZRSTP
S ₁				*	*	*	*	*	*	*	*		
S ₂				*	*	*	*	*	*	*	*		
Operands: ※: =, >, <, <>, ≤, ≥												32 bits command (9 STEPS)	
Please refer to the specifications of each model for the range of operands.												DLD※	
												Flag signal: none	

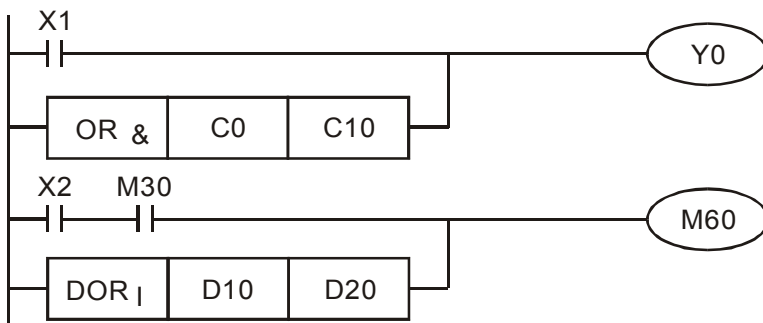
Explanation

1. S₁: Data source device 1 S₂: Data source device 2
2. This instruction compares the content in S₁ and S₂. Take API224 (LD=) for example, if the result is "=", the continuity of the instruction is enabled. If the result is "≠", the continuity of the instruction is disabled.
3. LD※ (※: =, >, <, <>, ≤, ≥) instruction is used for direct connection with BUS.

API No.	16-bit instruction	32-bit instruction	Continuity condition	No-continuity condition
224	LD=	DLD=	S ₁ = S ₂	S ₁ ≠ S ₂
225	LD>	DLD>	S ₁ > S ₂	S ₁ ≤ S ₂
226	LD<	DLD<	S ₁ < S ₂	S ₁ ≥ S ₂
228	LD<>	DLD<>	S ₁ ≠ S ₂	S ₁ = S ₂
229	LD≤	DLD≤	S ₁ ≤ S ₂	S ₁ > S ₂
230	LD≥	DLD≥	S ₁ ≥ S ₂	S ₁ < S ₂

Example

1. When the content in C10 = K200, Y10 = On.
2. When the content in D200 > K-30 and X1 = On, Y11= On will be retained.



API											
232~ 238	D	AND※		(S1)	(S2)						AND Compare※

	Bit Devices			Word Devices							16-bit command (5 STEPS)				
	X	Y	M	K	H	KnX	KnY	KnM	T	C	D	AND※	ZRSTP		
S ₁				*	*	*	*	*	*	*	*				
S ₂				*	*	*	*	*	*	*	*				
Operands: ※: =, >, <, <>, ≤, ≥											32-bit command (9 STEPS)				
Please refer to the specifications of each model for the range of operands.											DAND※		—	—	—
											Flag signal: none				

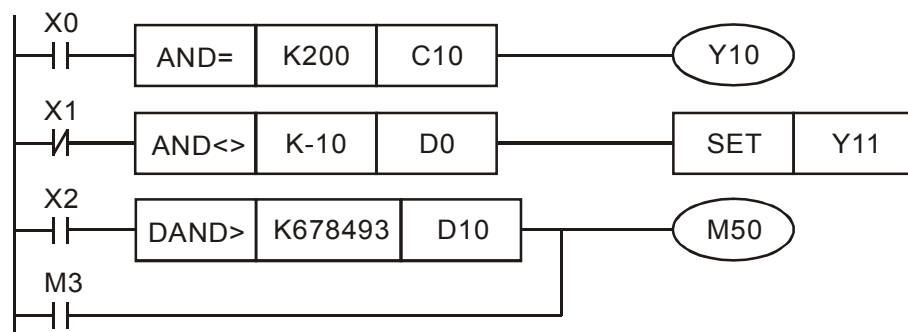
Explanation

1. S₁: Data source device 1 S₂: Data source device 2
2. This instruction compares the content in S₁ and S₂. Take API232 (AND=) for example, if the result is "=", the continuity of the instruction is enabled. If the result is "≠", the continuity of the instruction is disabled.
3. AND※ (※: =, >, <, <>, ≤, ≥) is a comparison instruction is used on series contacts

API No.	16-bit instruction	32-bit instruction	Continuity condition	No-continuity condition
232	AND=	DAND=	S ₁ = S ₂	S ₁ ≠ S ₂
233	AND>	DAND>	S ₁ > S ₂	S ₁ ≤ S ₂
234	AND<	DAND<	S ₁ < S ₂	S ₁ ≥ S ₂
236	AND<>	DAND<>	S ₁ ≠ S ₂	S ₁ = S ₂
237	AND≤	DAND≤	S ₁ ≤ S ₂	S ₁ > S ₂
238	AND≥	DAND≥	S ₁ ≥ S ₂	S ₁ < S ₂

Example

1. When X0 = On and the content in C10 = K200, Y10 = On.
2. When X1 = Off and the content in D0 ≠ K-10, Y11 = On will be retained.
3. When X2 = On and the content in 32-bit register D0 (D11) < 678,493 or M3 = On, M50 = On.



API											
240~ 246	D	OR※		(S1)	(S2)						OR Compare※

	Bit Devices			Word Devices							16-bit command (5 STEPS)		
	X	Y	M	K	H	KnX	KnY	KnM	T	C	D	OR※	ZRSTP
S ₁				*	*	*	*	*	*	*	*		
S ₂				*	*	*	*	*	*	*	*		
Operands: ※: =, >, <, <>, ≤, ≥												32-bit command (9 STEPS)	
Please refer to the specifications of each model for the range of operands.												DOR※	
												Flag signal: none	

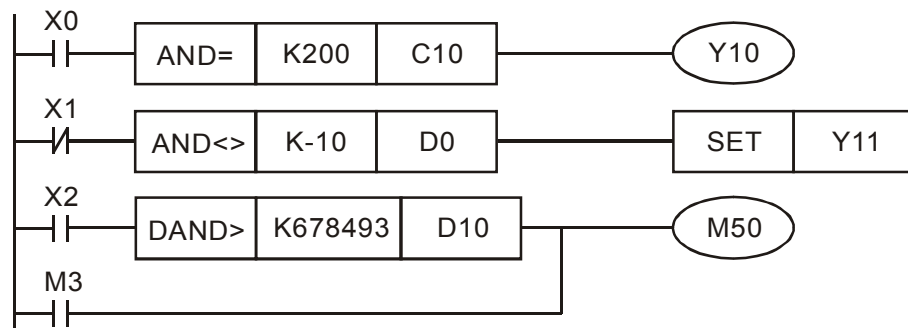
Explanation

1. S₁: Data source device 1 S₂: Data source device 2
2. This instruction compares the content in S₁ and S₂. Take API240 (OR=) for example, if the result is "=", the continuity of the instruction is enabled. If the result is "≠", the continuity of the instruction is disabled.
3. OR※ (※: =, >, <, <>, ≤, ≥) is an comparison instruction used on parallel contacts.

API No.	16-bit instruction	32-bit instruction	Continuity condition	No-continuity condition
232	AND=	DAND=	S ₁ = S ₂	S ₁ ≠ S ₂
233	AND>	DAND>	S ₁ > S ₂	S ₁ ≤ S ₂
234	AND<	DAND<	S ₁ < S ₂	S ₁ ≥ S ₂
236	AND<>	DAND<>	S ₁ ≠ S ₂	S ₁ = S ₂
237	AND≤	DAND≤	S ₁ ≤ S ₂	S ₁ > S ₂
238	AND≥	DAND≥	S ₁ ≥ S ₂	S ₁ < S ₂

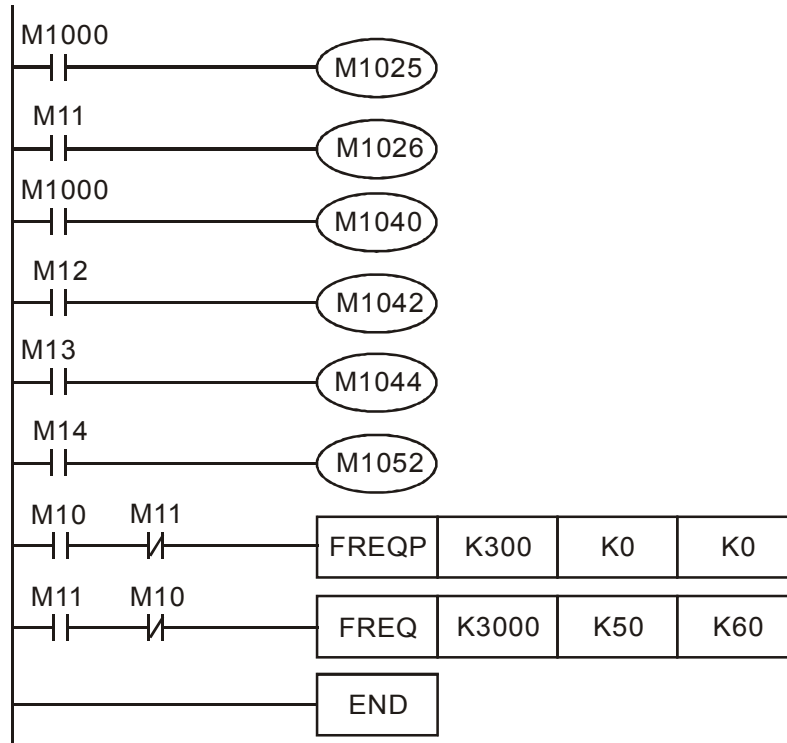
Example

1. When X1 = On and the present value of C10 = K200, Y0 = On.
2. When X1 = Off and the content in D0 ≠ K-10, Y11= On will be retained.
3. M50 will be On when X2=On and the content of 32-bit register D0(D11) <678,493 or M3= On.



Example

1. M1025: controls RUN (On)/STOP (Off) of the drive. M1026: operation direction FWD (On)/REV (Off) of the drive. M1015: frequency attained.
2. When M10=ON, setting frequency command of the AC motor drive to K300(3.00Hz) and acceleration/deceleration time is 0.
3. When M11=ON, setting frequency command of the AC motor drive to K3000(30.00Hz), acceleration time is 50 and deceleration time is 60.



API	CANRX	P	(S1) (S2) (S3) (D)	Read CANopen slave data
261				

	Bit Devices			Word Devices							16-bit command (7 STEPS)		
	X	Y	M	K	H	KnX	KnY	KnM	T	C	D	FREQ	FREQP
S ₁				*	*								
S ₂				*	*								
S ₃				*	*								
D									*	*	*		

Operand: none

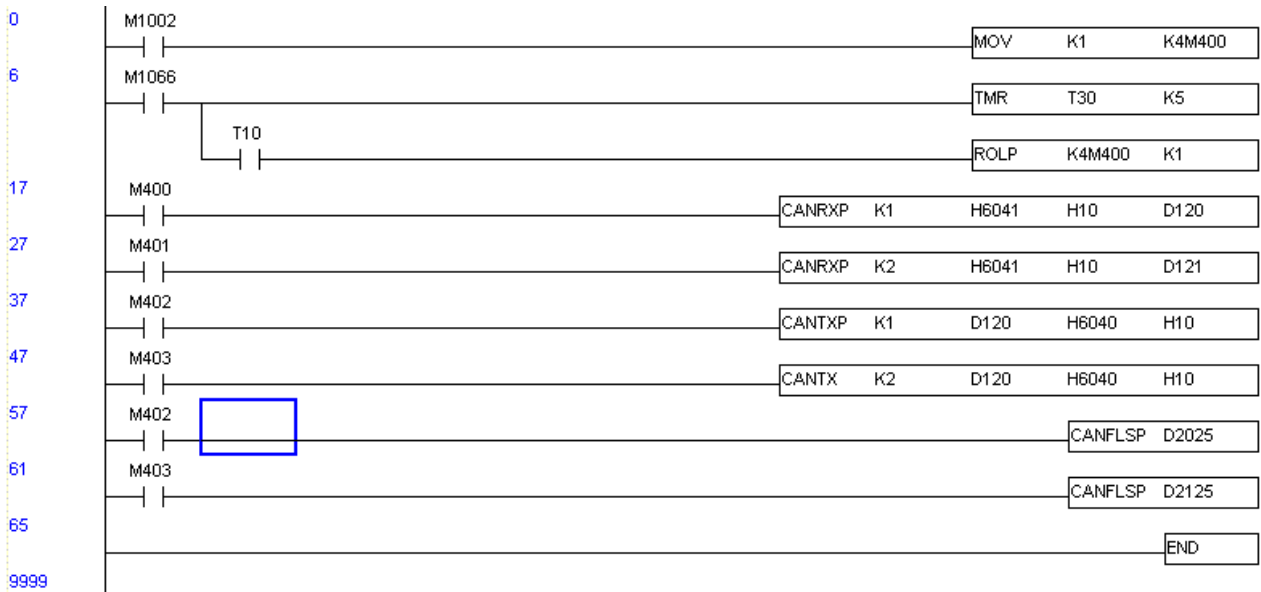
Flag signal: M1028

Explanation

1. **S₁**: Slave station number, **S₂**: main index, **S₃**: sub-index + bit length, **D**: save address
2. Command CANRX can read the corresponding slave. Index. When executing this command, it will send SDO message to the slave. At this time, M1066 and M1067 are 0 but when reading is complete M1066 will set to 1. If the slave replied an accurate response, the value will be written to the designated register and M1067 is now set to 1. However, if the slave replied an inaccurate response, this error message will be recorded in D1076~D1079.

Example

M1002: touch once to activate PLC and change K4M400=K1. After the change, different message will be displayed when M1066 is set to 1.



16.7 Error and Troubleshoot

Fault	ID	Fault Descript	Corrective Action
PLiC	48	Internal communication signal off	Check if shielded wire is properly inserted to communication port COM1.
PLod	50	Data write error	Check if there is error in the program and download the program again.
PLSv	51	Data write error when executing	Re-apply the power and download the program again.
PLdA	52	Program upload error	Upload again. If error occurs continuously, please return to the factory.
PLFn	53	Command error when download program	Check if there is error in the program and download the program again.
PLor	54	Program capacity exceeds memory capacity	Re-apply the power and download the program again.
PLFF	55	Command error when executing	Check if there is error in the program and download the program again.
PLSn	56	Check sum error	Check if there is error in the program and download the program again.
PLEd	57	There is no "END" command in the program	Check if there is error in the program and download the program again.
PLCr	58	The command MC is continuous used more than 9 times	Check if there is error in the program and download the program again.
PLdF	59	Download program error	Check if there is error in the program and download the program again.
PLSF	60	PLC scan time over-time	Check if the program code is inaccurately written and download the program again.

16.8 CANopen Master Application

Simple control of multiple-axes for certain application can be done by C2000 if the device supports CANopen protocol. One of the C2000 could acts as Master to perform simple synchronous control, e.g. position, speed, zero return, and torque control. The setup can be done in 7 steps:

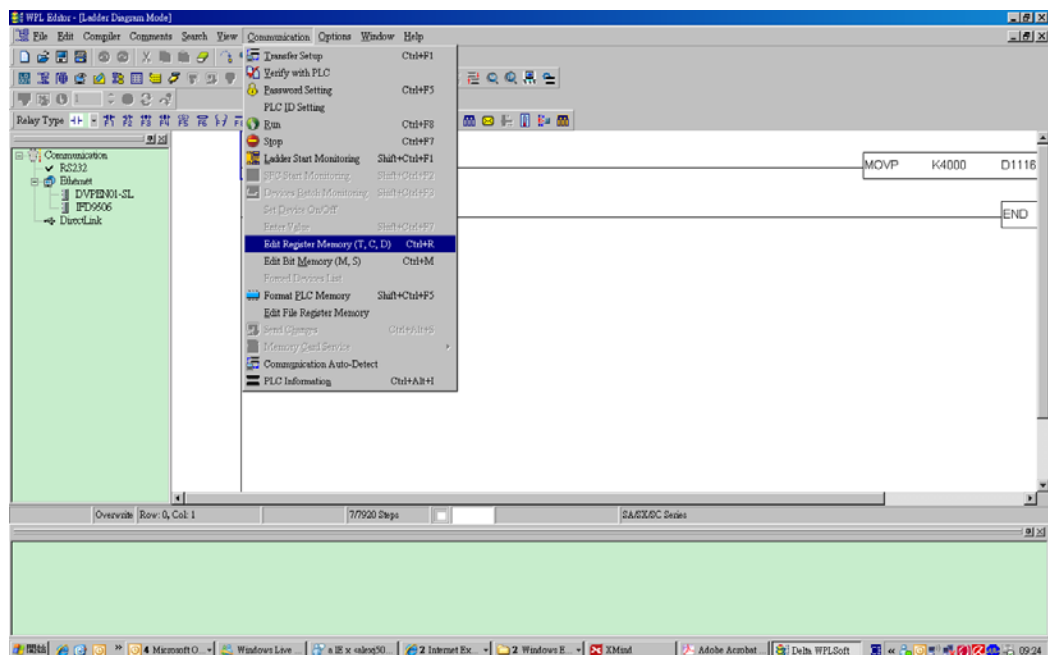
Step 1: Activate CANopen Master

1. Set Pr.09-45 to 1. (To activate Master function, turn off the power after setting and reboot. The digital keypad KPC-CC01 status will display “CAN Master”.)
2. Set Pr.00-02 to 6 for PLC reset. (Note: This action will erase the program and PLC register and will be set to factory setting.)
3. Turn off the power and reboot.
4. Set PLC control to “**PLC Stop mode**” by digital keypad KPC-CC01. (If the digital keypad is KPC-CE01 series, set PLC control to “PLC 2”. If the drive just came out of the factory, since PLC program is not yet installed, the digital keypad will show PLFF warning code.)

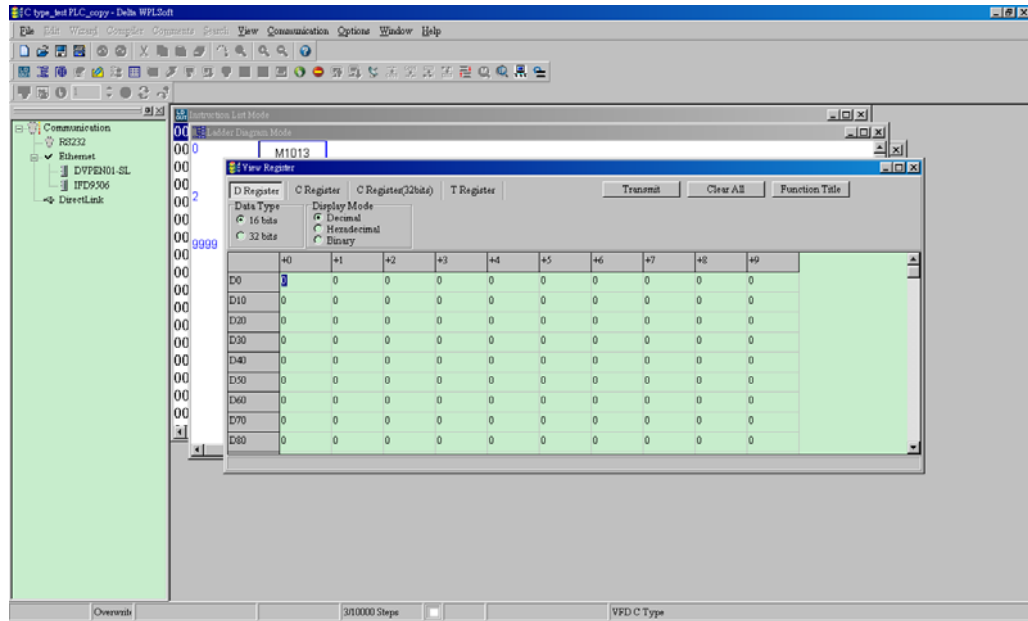
Step 2: Configuration of the Special D in Master

Each slave occupies 100 of Special D space and is numbered 1 to 8. There are in total of 8 stations. Please refer to 4-3 Special Register in this chapter for Special D register definition.

1. When communication cable 485 is connected, set PLC status to “stop” by WPL soft. (If PLC had already switched to “PLC Stop” mode then PLC status should be “stop” already.)
2. To control the slave address and corresponding station. For example, control 2 stations of the slave (max. 8 stations synchronous control), if the station number is 21 and 22, set D2000 and D2100 to 20 and 21 and then set D2200, D2300, D2400, D2500, D2600 and D2700 to 0. The setting can be done via PLC software editor WPL, follow the steps shown:
 - Open WPL Editor > communication> Edit Register Memory(T C D)



- When the “Register” window appears, click “Transmit”.



- When transmission window appear, select “read” and input the range D2000~D2799 then press enter. The value in D2000~D2799 will be read. If communication failed, check the communication format (pre-defined PLC station is 2, 9600, 7N2, ASCII).
 - Insert the slave station for control. Set D2000 and D2100 to 20 and 21 then set D2200, D2300, D2400, D2500, D2600 and D2700 to 0.
 - Click “Transmit” again. When transmission window appears, input the range D2000~D2799 and enter. The value in D2000~D2799 will be write (If communication error occur and display failed, it means PLC is not in “stop” status. The value can only be write in “stop” status, pleas switch PLC to “stop”).
 - Another method is by setting D1091. Set the corresponding bit of the excluding slave to 0 (slave station range from No.1~8). For example, if the user wants to exclude slave No. 2, 6 and 7, please set D1091 = 003B by following steps: WPL Editor > communication> Edit Register Memory(T C D)
3. Setup the communication setting. If following conditions apply to you then no additional setting needs to be done:
- If the only control in this application is the speed mode of AC motor drive.** (For other control such as position and torque control, D2000~D2799 should be set. Please refer to synchronous control on position, torque and zero return for more set up detail.

To perform synchronous control on position for the slave, please enable the corresponding function PDO 3. (P to P function is not yet supported by C2000.)

- To activate PDO 3 TX (Master sending command to Slave), please set up bit 8~11 of the PLC address D2034+n*100. This special D register is defined as below:

	PDO4		PDO3		PDO2		PDO1	
	Torque		Position		Remote I/O		Speed	
Bit	15	14 ~ 12	11	10 ~ 8	7	6 ~ 4	3	2 ~ 0
Definition	En	Number	En	Number	En	Number	En	Number

The pre-defined setting of PDO 3 TX has corresponded to CANopen control word "Index 6040" and CANopen target position" Index 607A". If position control is the only control in this application then simply set Special D register value to 0x0A00.

- To activate PDO 3 RX (Slave response with the status to Master), please set up bit 8~11 of the PLC address D2067+n*100. This special D register is defined as below:

	PDO4		PDO3		PDO2		PDO1	
	Torque		Position		Remote I/O		Speed	
Bit	15	14 ~ 12	11	10 ~ 8	7	6 ~ 4	3	2 ~ 0
Definition	En	Number	En	Number	En	Number	En	Number

The pre-defined setting of PDO 3 TX has corresponded to CANopen control word "Index 6041" and CANopen actual position" Index 6064". If position control is the only control in this application then simply set Special D register value to 0x0A00.

In same theory, to perform torque control, please enable the mapping function PDO4.

- ☑ The speed for 1 corresponding cycle is 8ms. (When shorten the cycle time to < 8ms, make sure the time is enough for the data to be transmitted).

User should calculate the corresponding PDO quantity before setting the cycle. The PDO quantity should not be greater than the N. The quantity can be calculated by the following formula.

$$N = (1 \text{ cycle (ms)} * \text{rate (kbs)}) / 250$$

Example: 1 cycle is 2ms, speed= 1000k, max PDO value is $2*1000/250 = 8$. If user wants to set the cycle time to 2ms, turns off 4 of the C type AC motor drive slave stations must be turned off (since the pre-defined setting is 8 slaves, half of the slave station would be 4). The slave station can be turned off by setting the D2000+n*100 of the unused slaves to 0.

- ☑ **Number of control station ≤ 8.**

Controlling 8 slave stations at once can only be done by asynchronous control where to Read/Write the slave is done by CANRX and CANTX command. This is similar to the Read/Write action of Modbus protocol.

- ☑ **The slave complies with DS402 standard.**
- ☑ **Does not control Slave IO terminal.**
- ☑ If above conditions do not apply, please set up the slave corresponding addresses manually by open WPL editor > communication> Edit Register Memory (**T C D**).

Step 3: Set up Master station number and communication speed.

- ☑ Set up the station number for the Master (the default setting of Pr.09-46=100). Do not to set the same station number as the Slave.
- ☑ Set up CANopen communication parameter Pr.09-37. It does not matter if the drive is defined as a Master or a Slave, communication speed is set by Pr.09-37 in both case.

Step 4: Coding

Real-time corresponding action: the data can be Read/Write directly to the corresponding special "D" register.

Non Real-time corresponding action:

Read: Reading is made by CANRX command. When reading process is complete, M1066=1. If reading succeeded, M1067 =1; if reading failed, M1067= 0.

Write: Writing is made by CANTX command. When writing process is complete, M1066 =1. If writing succeeded, M1067=1; if reading failed, M1067 =0.

Update: Updating the data is made by CANFLS command. (If special D register is defined as RW type, Master will write the value into the slave. If special D register is defined as RO type, then the data in the Slave will be read and write into the Master.) When updating process is complete, M1066 will be 1. If updating succeeded, M1067=1; if updating failed, M1067=0.

NOTE

When executing CANRX, CANTX and CANFLS commands, the device will wait till M1066 is completed before the next CANRX, CANT or CANFLS begins. When the commands completed, download the program to the drive. (Note: The factory setting of PLC communication protocol is ASCII 7N2 9600 and station number is 2. Please change WPL Editor setting at Setting> Communication Setting)

Step 5: Setting the Slave station number, communication speed, operation source and command source

CANopen communication is supported by Delta C2000 series and EC series AC motor drive. The corresponding slave and CANopen speed are shown as below:

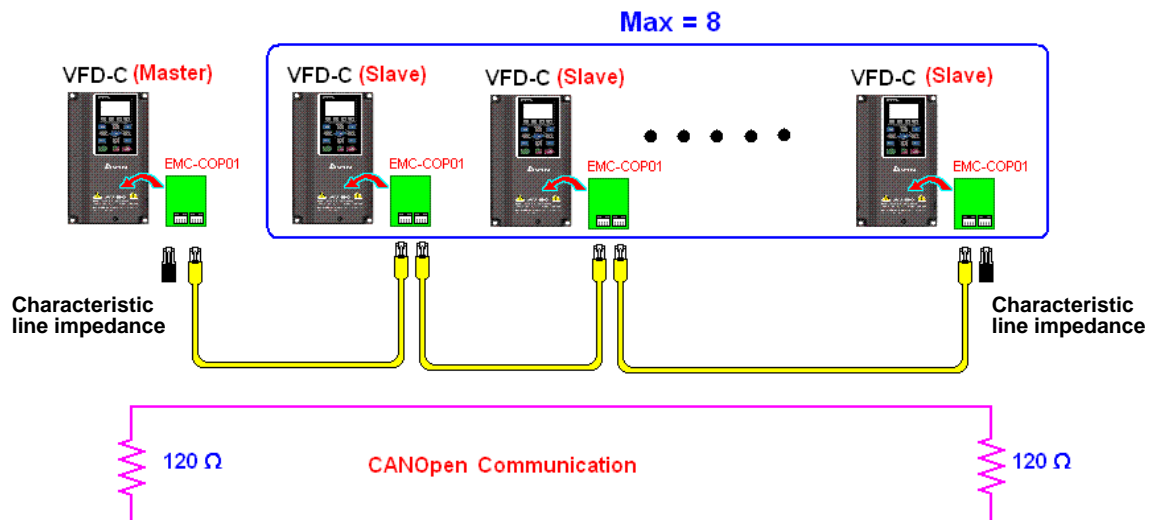
	Corresponding Parameter of Drive		Value	Definition
	C2000	E-C		
Slave address	09-36	09-20	0	Disable CANopen Hardware Interface
			1~127	CANopen communication address
CANopen speed	09-37	09-21	0	1M
			1	500K
			2	250K
			3	125K
			4	100K
			5	50K
Source of operation command	00-21	/	3	
	/	02-01	5	
Source of frequency command	00-20	/	6	
	/	02-00	5	
Torque command	11-34	/	3	

The only servo motor and drive that supports CANopen communication interface is A2 series. The corresponding slave station number and communication speed are shown as below:

	Corresponding Parameter of Drive		Value	Definition
	A2			
Slave address	03-00		1~127	CANopen communication address
CANopen speed	bit8~11 of Pr.03-01 XRXX		R= 0	125K
			R= 1	250K
			R= 2	500K
			R= 3	750K
			R= 4	1M
Control/Command Source	01-01		B	

Step 6: Hardware connection

The terminating resistor must be installed at the two farthest ends as shown in the figure below:



Step 7: Activate PLC Control Function

Download the program after coding is complete and switch PLC mode to Run status. Then reboots the power for Slave and Master. Please refer to CANMaster Test 1 vs. 2 driver.dvp.

Example:

C2000 AC motor drive (1 master vs. 2 slave control)

Step 1: Activate CANOpen Master

- ☑ Set Pr.09-45 to 1. (To activate Master function, turn off the power after setting and reboot. The digital keypad KPC-CC01 status will display "CAN Master".)
- ☑ Set Pr.00-02 to 6 for PLC reset. (Note: This action will erase the program and PLC register and will be set to factory setting.)
- ☑ Turn off the power and reboot.
- ☑ Set PLC control to "**PLC Stop mode**" by digital keypad KPC-CC01. (If the digital keypad is KPC-CE01 series, set PLC control to "PLC 2". If the drive just came out of the factory, since PLC program is not yet installed, the digital keypad will show PLFF warning code.)

Step 2: Configuration of the Special D in Master

- ☑ Open WPL editor
- ☑ Set PLC mode to PLC Stop (PLC2) via the keypad
- ☑ WPL editor read D1070~D1099 and D2000~D2799
- ☑ Set D2000=10 and D2100=11
- ☑ Set D2100, 2200, 2300 2400 2500 2600 2700=0
- ☑ Download D2000~D2799 setting

Step 3: Set up Master station number and communication speed

- ☑ Set up the station number for the Master (the default setting of Pr.09-46=100). Do not to set the same station number as the Slave.

- ☑ Set up CANOpen communication speed to 1 M (parameter Pr.09-37= 0). It does not matter if the drive is defined as a Master or a Slave, communication speed is set by Pr.09-37 in both case.

Step 4: Coding

Real-time corresponding action: the data can be Read/Write directly to the corresponding special “D” register.

Non Real-time corresponding action:

Read: Reading is made by CANRX command. When reading process is complete, M1066=1. If reading succeeded, M1067 =1; if reading failed, M1067= 0.

Write: Writing is made by CANTX command. When writing process is complete, M1066 =1. If writing succeeded, M1067=1; if reading failed, M1067 =0.

Update: Updating the data is made by CANFLS command. (If special D register is defined as RW type, Master will write the value into the slave. If special D register is defined as RO type, then the data in the Slave will be read and write into the Master.) When updating process is complete, M1066 will be 1. If updating succeeded, M1067=1; if updating failed, M1067=0.

NOTE

When executing CANRX, CANTX and CANFLS commands, the device will wait till M1066 is completed before the next CANRX, CANT or CANFLS begins. When the commands completed, download the program to the drive. (Note: The factory setting of PLC communication protocol is ASCII 7N2 9600 and station number is 2. Please change WPL setting at setting> communication setting)

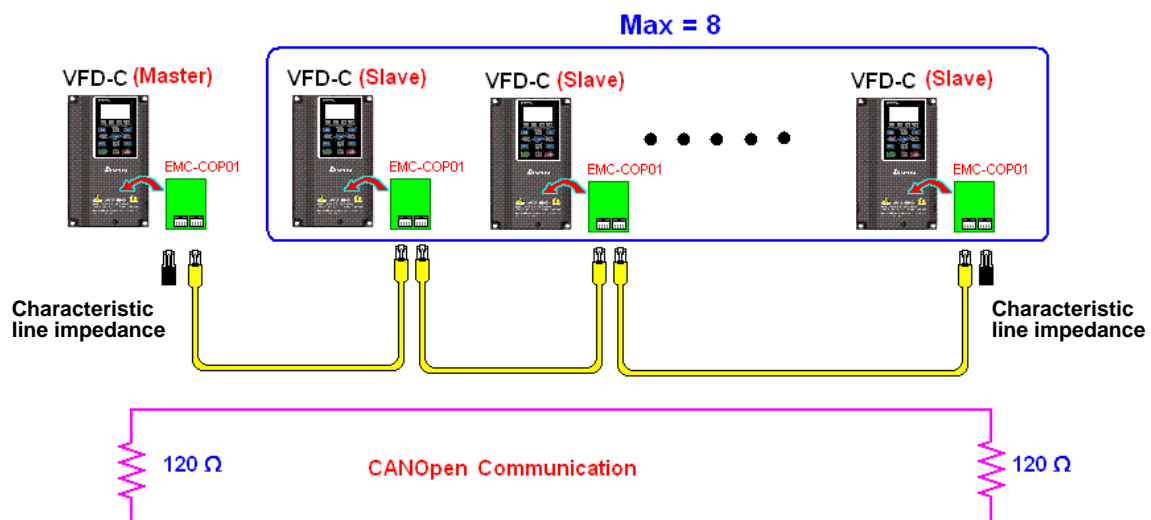
Step 5: Set Slave station number and communication speed.

Slave No.1: Pr.09-37 = 0(speed 1M), Pr.09-36=10 (station number 10)

Slave No.2: Pr. 09-37 = 0(speed 1M), Pr.09-36=10 (station number 11)

Step 6: Hardware connection

The terminating resistor must be installed at the two farthest ends as shown in the figure below:



Step 7: Activate PLC Control Function

Download the program after coding is complete and switch PLC mode to Run status. Then reboots the power for Slave and Master. Please refer to CAN Master Test 1 vs. 2 driver.dvp.

16-9 Descriptions of PLC Control Modes

(Speed, Torque, Homing and Position Modes)

When the AC motor drive is in FOC vector control, it can perform torque mode, position mode and speed mode. However, auto-tuning of motor must be done first for these modes to function.

There are two types of motors, Induction Motor (IM) and Permanent Magnetic Motor (PM). After auto-tuning process, IM motor is ready for AC motor drive to control. For PM motor, user must complete PG offset angle process after auto-tuning. Please refer to Pr.12-58 and Pr.05-00 for more detail.

※ Set up Delta ECMA series PM motor by enter motor parameters, follow the motor parameters shown in Delta Servo Motor Catalogue. It is not required to execute auto-tuning for using Delta ECMA series PM motors.

Setting and Description for Other Control Modes:

Speed Control:

The corresponding registers for Speed Mode are listed in the chart below:

Special M Control Settings

Special M	Descriptions	R/W
M1025	AC motor drive operation status: (0) Stop (1) Start up (must also set M1040 =1)	RW
M1026	AC motor drive operation direction: (0) FWD (1) REV	RW
M1040	Power ON	RW
M1042	Quick stop	RW
M1044	Halt	RW
M1052	Frequency lock	RW

Special M Status

Special M	Descriptions	R/W
M1015	Target frequency attained	RO
M1056	Power ON ready	RO
M1058	Quick decelerating to stop	RO

Special D Control Settings

Special D	Descriptions	R/W
D1060	Mode setting (speed mode = 0)	RW

Special D Status

Special D	Descriptions	R/W
D1037	Output frequency of AC motor drive command (0.00~600.00)	RO

Special D	Descriptions	R/W
D1050	Actual mode (0:Speed, 1: Position, 2: Torque, 3: Homing)	RO

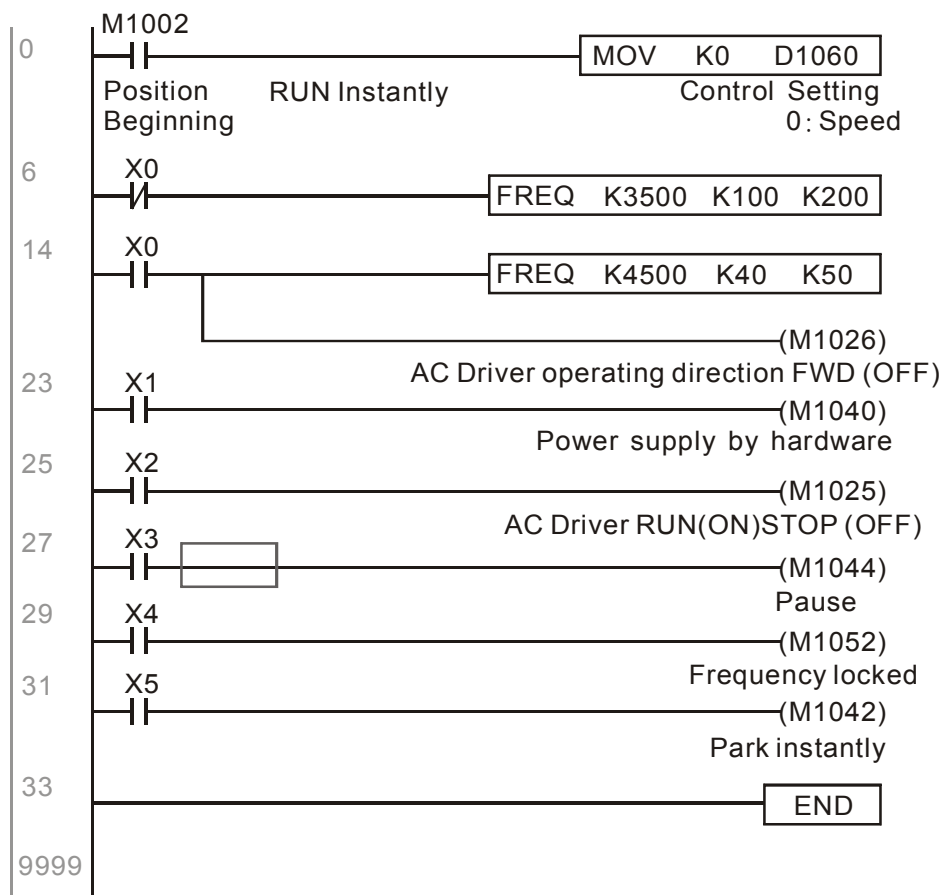
Control command for Speed Mode:

FREQ(P)	S1	S2	S3
	Target speed	1st step accel. time	1st step decel. time

Example of Speed Control Mode:

If the drive is in FOC control mode, please auto-tuning the motor before setting PLC control mode to speed control.

1. When setting D1060 = 0, AC motor drive is in speed mode (default setting).
2. Write FREQ command to PLC program to control AC motor drive's frequency and accel./decel. time.
3. When setting M1040 = 1, AC motor drive power turns ON but frequency remains 0.
4. When setting M1025 = 1, AC motor drive begins to operate till the FREQ frequency is attained and will accel./decel. according to the setting of FREQ.
5. Use M1052 to lock present operation frequency.
6. Use M1044 to halt the drive and decelerate by the deceleration setting.
7. Use M1042 to quick stopping the drive. The drive will decelerate by its maximum deceleration speed and it is the speed that would not trigger a fault alarm. However if loading is too large, a fault alarm may still occur.
8. Priority of the control command is: M1040(Power ON) > M1042(Quick Stop) > M1044(Halt) > M1052(LOCK)



Torque Control:

The corresponding registers for Torque Mode are listed in the chart below:

Special M Control Setting

Special M	Description	R/W
M1040	Power ON	RW

Special M Status

Special M	Description	R/W
M1056	Power ON ready	RO
M1063	Target torque attained	RO

Special D Control Setting

Special D	Description	R/W
D1060	Mode setting (Torque mode=2)	RW

Special D Status

Special D	Description	R/W
D1050	Actual mode (0:Speed, 1: Position, 2: Torque, 3: Homing)	RO
D1053	Actual torque	RO

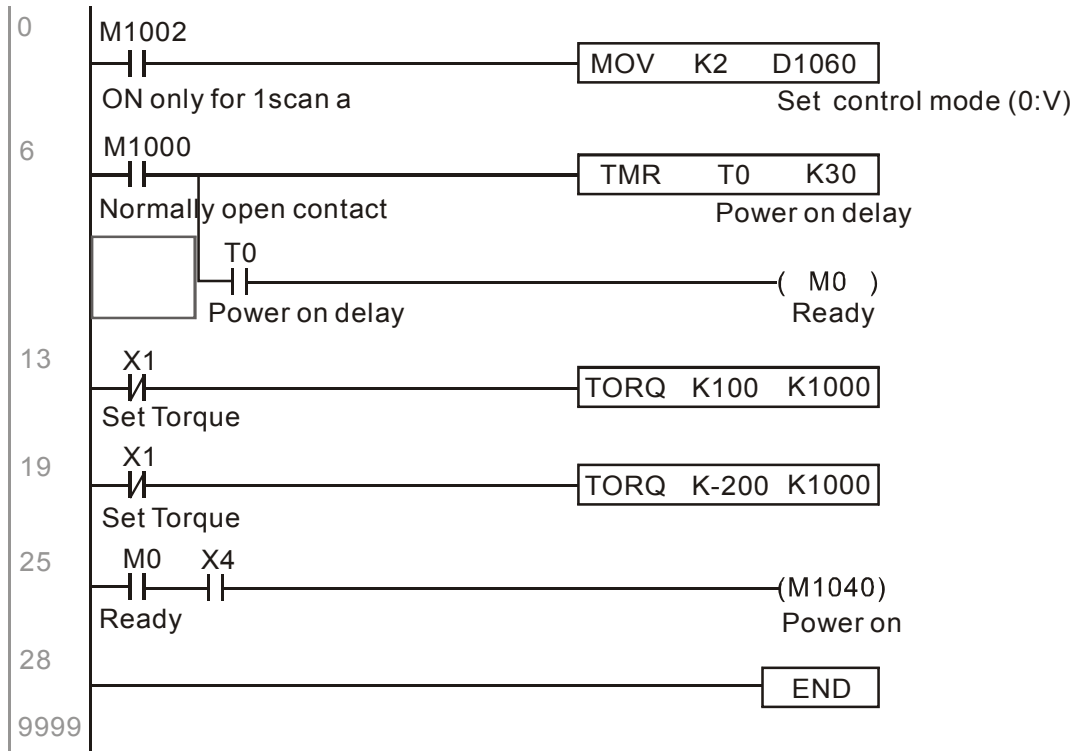
Control command for Torque Mode:

TORQ(P)	S1	S2
	Target torque (signed decimal)	Frequency limit

Example of Torque Control Mode:

Before setting PLC program to torque control mode, make sure the torque parameter settings of the AC motor drive are completed.

1. When setting D1060 = 2, AC motor drive is in torque mode.
2. Write TORQ command to PLC program for torque and speed limit control.
3. When setting M1040 = 1, AC motor drive power turns ON and operate till target torque or speed limit is attained. Actual torque value can be read in D1053.



Homing/Position Control:

The corresponding registers for Homing/Position Mode are listed in the chart below:

Special M Control Setting

Special M	Description	R/W
M1040	Power ON	RW
M1048	Run till the new position is attained. For M1048 to function, also need to set control mode to position mode (D1060=1) and set M1040 = 1.	RW
M1055	Home action begins. For 1055 to function, also need to set control mode to position mode (D1060=3) and set M1040=1.	RW

Special M Status

Special M	Description	R/W
M1064	Target position attained	RO
M1070	Homing completed	RO
M1071	Homing error	RO

Special D Control Setting

Special D	Description	R/W
D1060	Mode selection (1: Position, 3: Homing)	RW

Special D Status

Special D	Description	R/W
D1050	Actual mode (0:Speed, 1: Position, 2: Torque, 3: Homing)	RO
D1051	Actual position (Low word)	RO
D1052	Actual position (High word)	

※ Read both D1051 and D1052 for actual position. The display value is in signed decimal.

Control Command for Position Mode:

DPOS(P)	S1	
	Target position (signed decimal)	

Example of **Homing** and Position Mode:

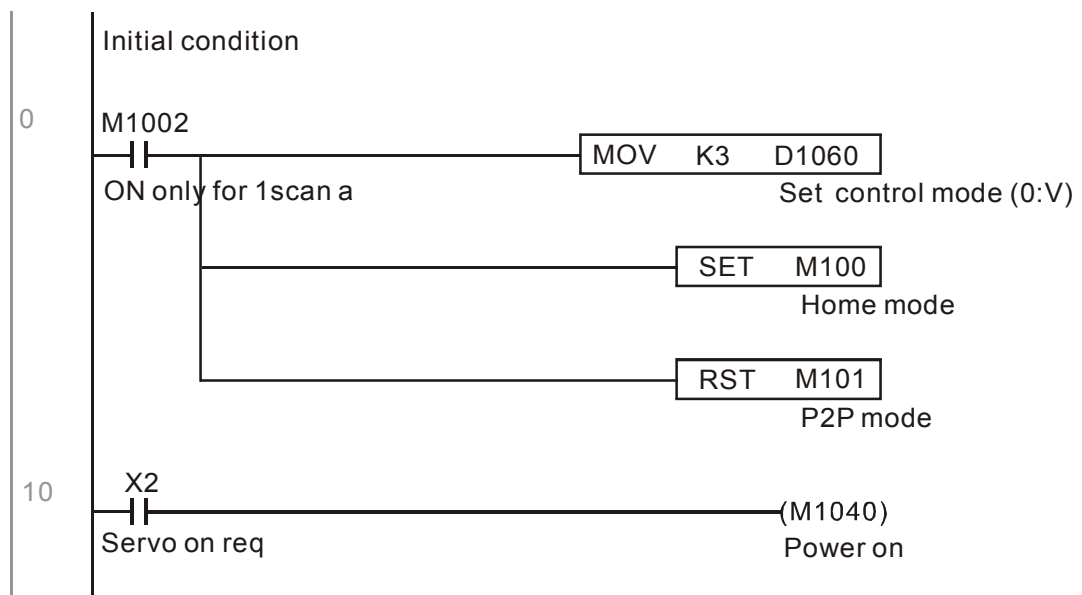
Before setting PLC program to homing mode or position mode, make sure the motor parameter settings of the AC motor drive are completed.

1. Set Pr.00-40 to homing mode and set up corresponding limit sensor and origin point by MI (MI=44 is for reverse run limit, MI=45 is for forward run limit and MI=46 is for homing to origin point). C2000 series AC motor drive only supports Z phase homing to origin point, please choose an Encoder with Z phase.

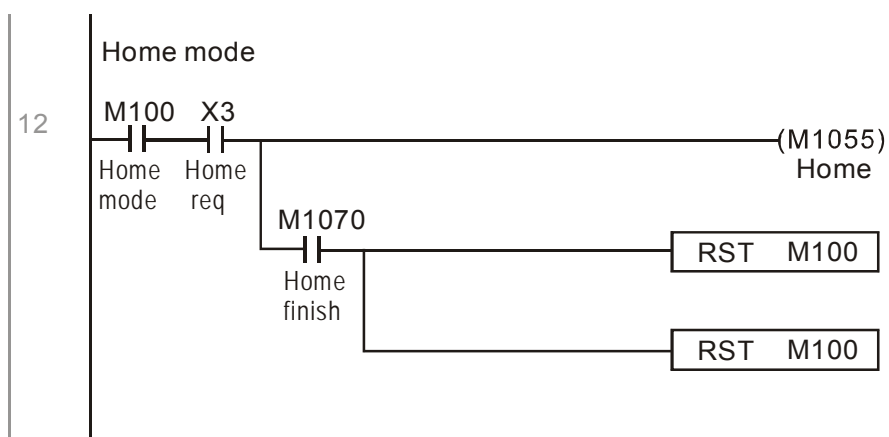
2. When setting D1060 = 3, AC motor drive is in homing mode.
3. When setting M1040 = 1, AC motor drive power turns ON.
4. When setting M1055=1, AC motor drive search for origin point.
5. When homing is complete, M1070 will be ON. Then set D1060=1 to switch control mode to position mode. (Ensure M1040 should not be turned OFF to avoid inaccurate origin point.)
6. Write DPOS command to PLC program for setting AC motor drive's target position. Use Pr.00-12 for the absolute or relative position selection.
7. Set M1048 to Pulse ON for one time and needs to be longer than 1ms, then AC motor drive will begin to operate till the target position is attained (only when M1040=1). Present motor position can be read from D1051 and D1052.

Step 1 ~ 7 can be categorized into three parts, please refer to the following example:

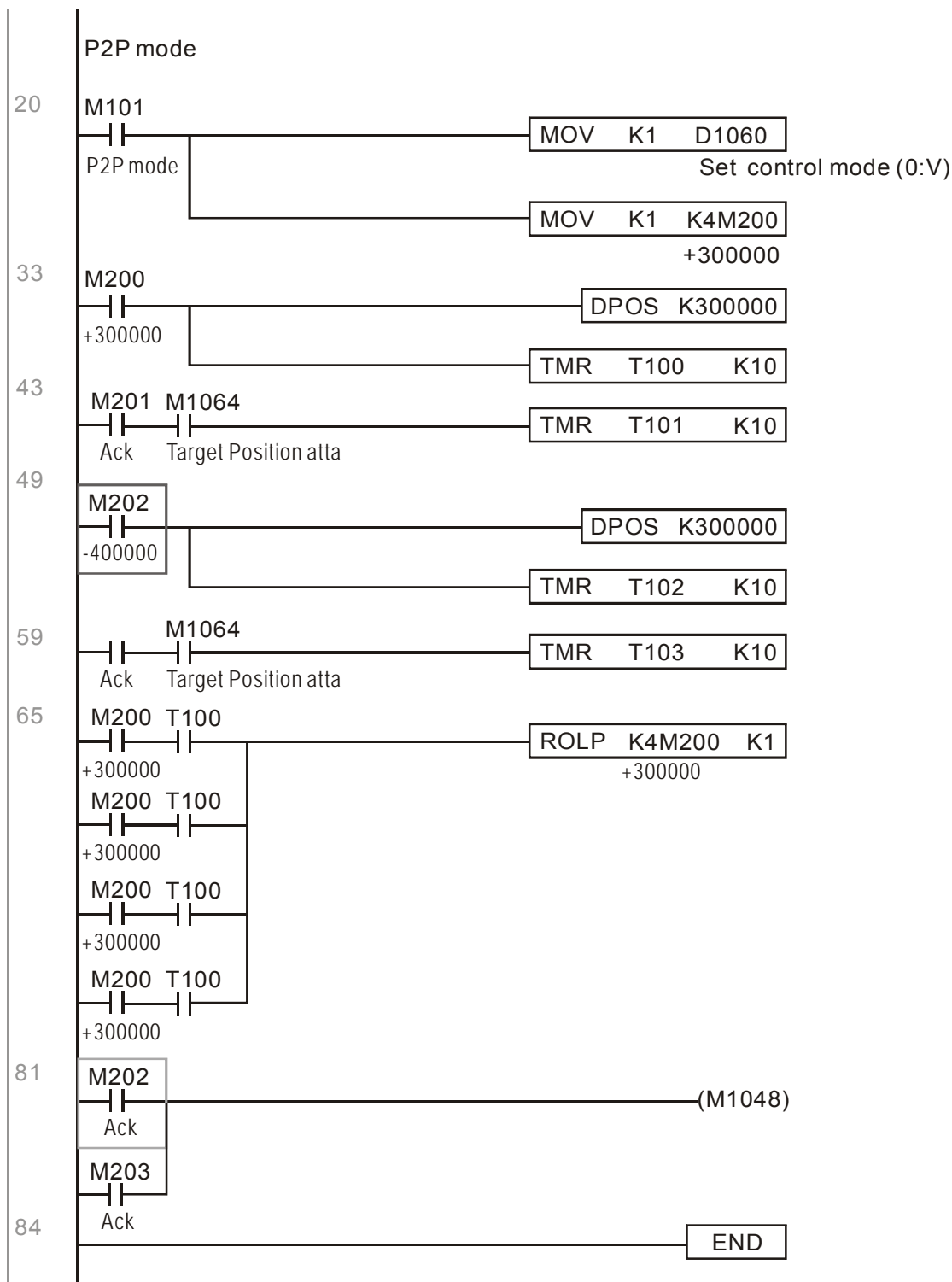
Part I: Set control mode to Homing Mode (D1060=3) and turn AC motor drive power ON by trigger X2.



Part II (Homing action): Begins homing mode by trigger X3. The drive will switch to position mode automatically when homing is complete.



Part III (Point to Point Position Control): Switch control mode to Position Mode (D1060=1) and motor will be running forward and reverse between the position setting(+300000 ~ -300000).



※ If user's application does not require homing action, you may skip Part I and Part II and go to the next step. In this example, turn AC motor drive power ON by trigger X2 and set M1002 to position mode, then the PLC program will be in position mode when drive power turns ON.

16-10 Internal Communication for Master Control

The 'Internal Communication' function is designed and developed for the applications where CANopen communication is not applicable or accessible. It replaces CANopen by RS485 and provides real-time transmission as CANopen communication. This communication protocol is available for C2000 series and CT2000 series AC motor drives only and the way it functions is similar to Master/Slave control. A master drive could control a maximum of 8 slaves and the master/slave setting process is very simple.

Slave Drives Settings:

1. Set Pr.09-31= -1~-8, the drive is able to control 8 nodes.
2. Set Pr.00-21=1, set source of control to RS485.
3. Select for what RS485 should control: Pr.00-21=2 (Speed command) or Pr.11-33 = 1 (Torque command) or Pr.11-40=2 (Position command).
4. Once completed, the slave setting is done. It is not required to turn on PLC functions.

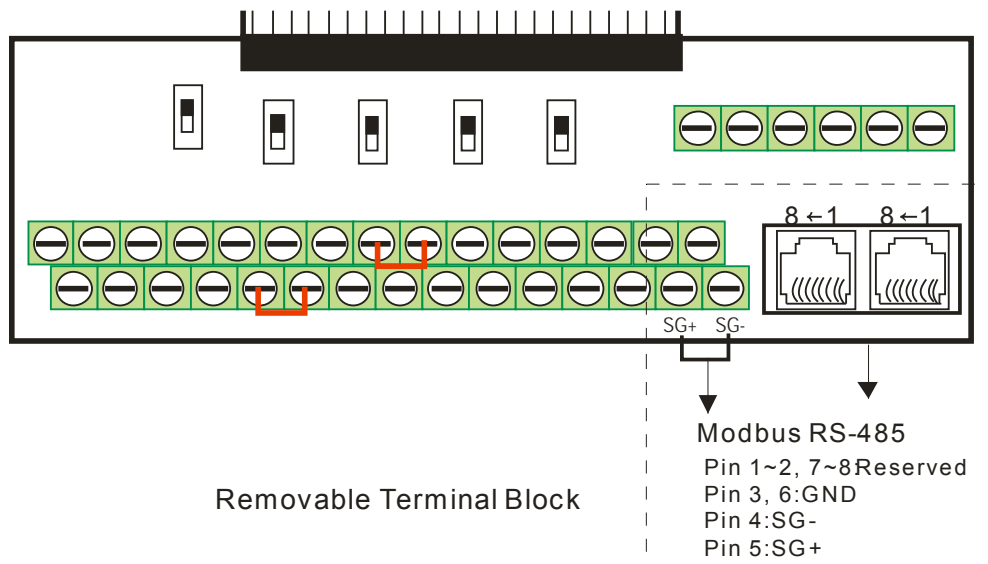
Master Drives Settings:

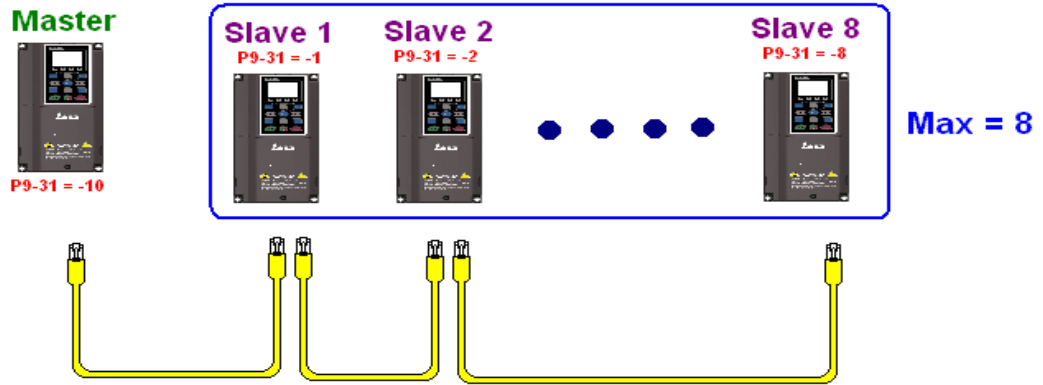
1. Set Pr.09-31= -10 and set PLC to Enable.

Connection for Hardware:

Establish Master drive and Slave drives connections by using RS485 cable. The CT2000 series AC motor drive is designed with 2 types of RS485 ports, as shown in the figure following:

(Refer to Chapter 06 Control Terminal for more about wiring terminals)





PLC Programming for Master Drive Control

1. In PLC program, D1110 is used for assigning the slave drive user wishes to control. The range setting for D1110 is 1~8 (if D1110 is set to 0 slave 8 is assigned).
2. Once the Slave drive is assigned, set M1035=1 for the Master to control the Slave.
3. Write control command to the corresponding Slave address then Master is able to control the Slave drive.

The corresponding registers for Internal Communication are listed in the chart below:

Special M Control Setting

Special M	Description	R/W
M1035	Enable internal communication control	RW

Special D Control Setting

Special D	Description	R/W
D1110	Number of internal communication nodes(1~8)	RW

Special D	Description							R/W
	Definition	bit	Priority	Speed Mode	Position Mode	Torque Mode	Homing Mode	
D1120 + 10*N	Control Command for Internal Communication Node N	0	4	Command Enable	-	-	Return to Origin Point	RW
		1	4	Reverse Command	Switch	-	-	
		2	4	-	-	-	-	
		3	3	Momentary Stop	Momentary Stop	-	-	
		4	4	Frequency Locked	-	-	Momentary Stop	
		5	4	JOG	-	-	-	
		6	2	Quick Stop	Quick Stop	Quick Stop	Quick Stop	
		7	1	Servo ON	Servo ON	Servo ON	Servo ON	
		11~8	4	Switch Multi-step Speed	Switch Multi-step Speed	-	-	
		13~12	4	Switch Deceleration Time	-	-	-	
	14	4	Enable Bit 13 ~ 8	Enable Bit 13 ~ 8	-	-		
	15	4	Clear Fault Code	Clear Fault Code	Clear Fault Code	Clear Fault Code		
D1121 + 10*N	Control Mode for Internal Communication Node N			0	1	2	3	RW
D1122 + 10*N	Reference Command L of Internal Communication Node N			Speed Command (unsigned decimal)	Position Command (signed decimal)	Torque Command (signed decimal)	-	RW
D1123 + 10*N	Reference Command H of Internal Communication Node N			-		Speed Limit	-	RW

※ N = 0 ~ 7

Special D Status

Special D	Description	R/W
D1115	Synchronous time cycle of internal communication(ms)	RO
D1116	Internal communication node error (bit0= Slave 1, bit1= Slave 2, ..., bit7= Slave 8)	RO
D1117	Corresponding on-line bit of internal communication node (bit0= Slave 1, bit1=	RO

Special D	Description	R/W
	Slave 2, ..., bit7= Slave 8)	

Special D	Description					R/W
	Definition	bit	Definition	bit	Definition	bit
D1126 + 10*N	0	Frequency Attained	Position Attained	Torque Attained	Homing Completed	RO
	1	Forward Run	Forward Run	Forward Run	Forward Run	
		Reverse Run	Reverse Run	Reverse Run	Reverse Run	
	2	Warning	Warning	Warning	Warning	
	3	Error	Error	Error	Error	
	5	JOG				
	6	Quick Stop	Quick Stop	Quick Stop	Quick Stop	
SERVO ON		SERVO ON	SERVO ON	SERVO ON		
D1127 + 10*N		Actual Frequency	Actual Position (signed decimal)	Actual Torque (signed decimal)	-	RO
D1128 + 10*N		-		-	-	

※ N = 0 ~ 7

Example: The PLC programming diagram below shows how to use 'Internal Communication' to control the frequency of Slave 1 and switches between 30.00Hz and 60.00 Hz.

Diagram 1: Detects Slave drive on-line status and check if error occurs. Then set internal communication node 0 to the control command user wishes to control.

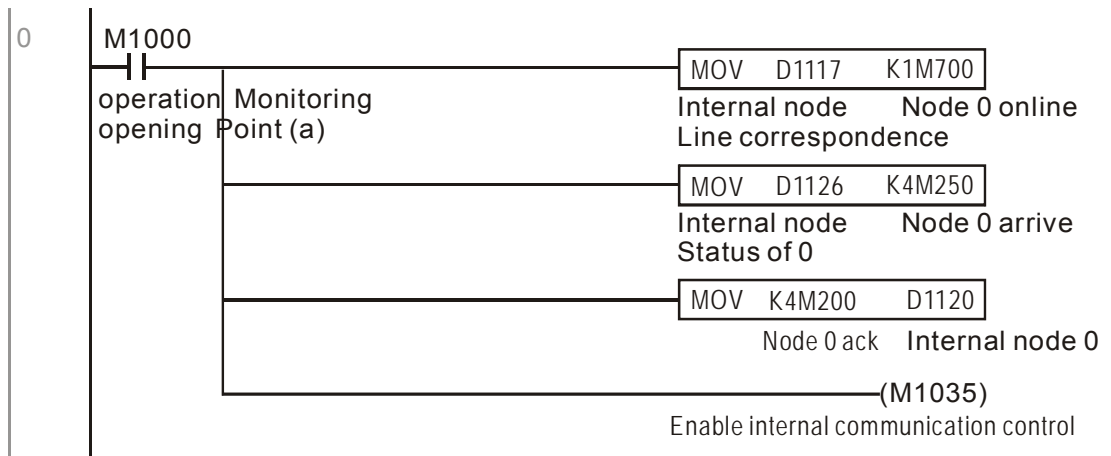


Diagram 2: When Slave 1 on-line status is detected, it will delay for 3 seconds before control command is enabled.

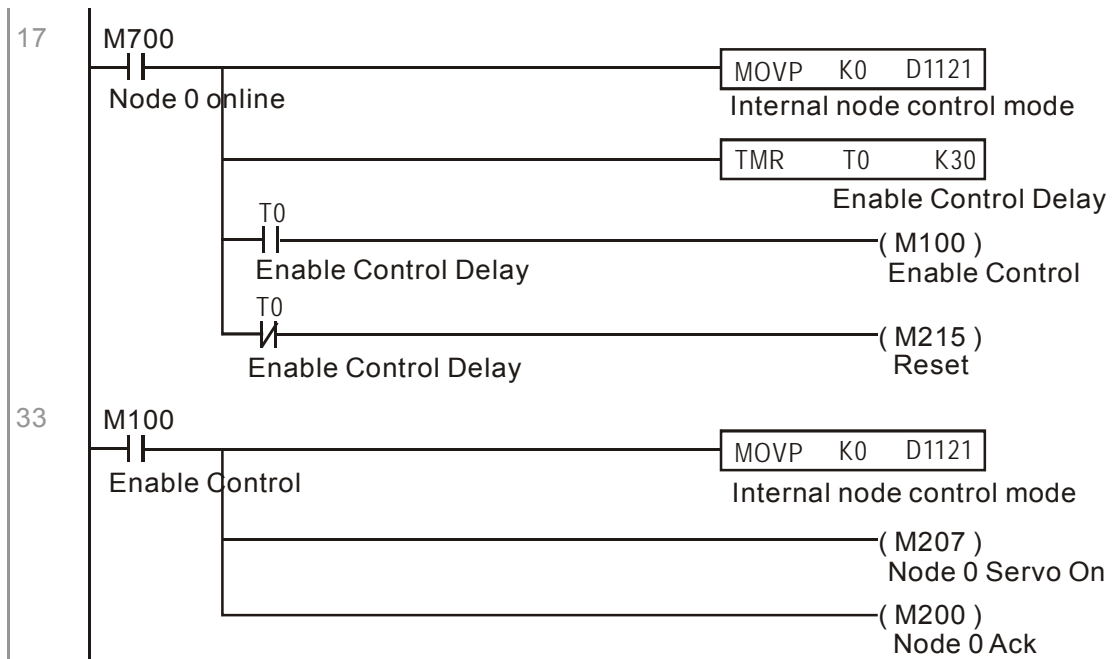
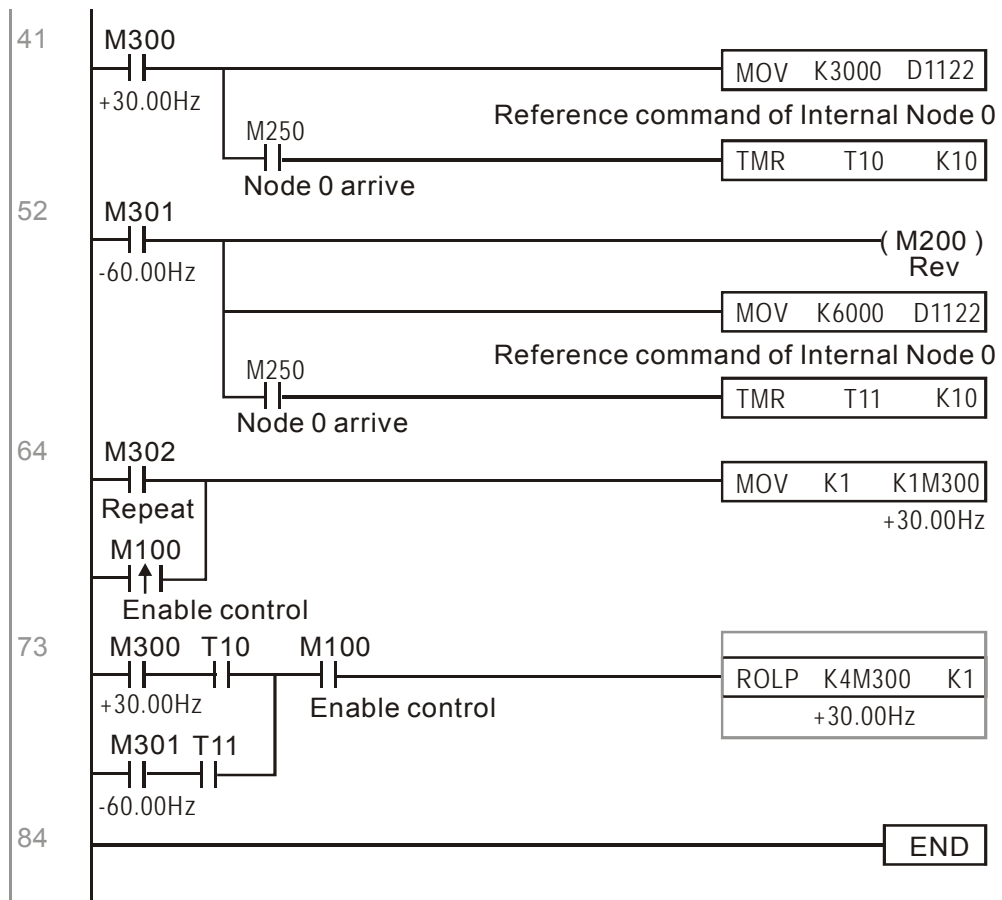
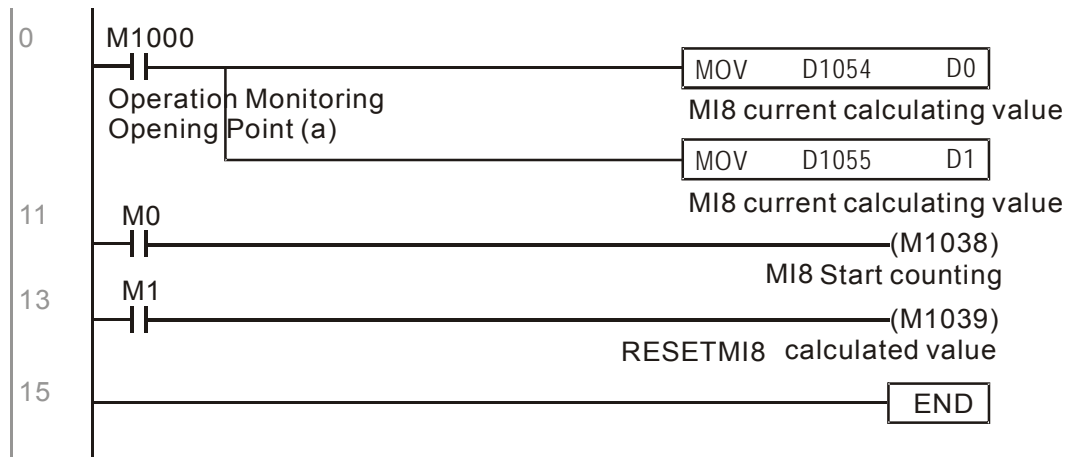


Diagram 3: Commanding Slave 1 to forward run in 30.00Hz for 1 second and reverse run in 60.00Hz for 1 second and repeats frequency switching.



16-11 Counting Function via MI8

The Multi-function Input Terminal (MI8) can be used for single direction Pulse counting and provides a maximum speed of 100K. To initiate MI8 for counting, simply set M1038 to ON and the count value will be saved to D1054 and D1055 in 32bit signed decimal. When M1039 is ON, counting value will reset to 0.



※ When PLC program M1038 and M1039 uses MI8 for counting function, the previous AC motor drive setting of MI8 is disabled and have no function.

16-12 Remote IO Control Application of MODBUS (using Modbus)

C2000 internal PLC supports reading and writing of 485, and it is realized by MODRW command. But before programming, it is necessary to define the serial as PLC 485, which sets P09-31 = -12. After setting, standard Function defined by 485 can be used to read or write command to other nodes. Communication speed definition can be set in 09-01. Communication protocol can be set in P09-04, and current PLC node definition can be set in P09-35. So far, the Functions supported by C2000 are:

Reading Coil (H1), Reading Input (0x02), Reading Register (0x03), Writing single Register (0x06), Writing multiple Coils (0x0F) and writing multiple Register (0x10). Explanation as below:

MODRW Command					Meaning	Slave is Delta PLC	Slave is Delta Motor Drive
S1	S2	S3	S4	S5			
Node	Comm.	Addr.	Cor. D register	Length			
K3	H01	H500	D0	K18	Read Coil (Bit)	Read slave 3 PLC 18 bits from Y0 ~ Y21, and save to master bit 0~ bit 15 of D0 and bit 0 ~ bit 3 of D1	Does not support this Function
K3	H02	H400	D10	K10	Read Input (Bit)	Read slave 3 PLC 10 bits from X0 ~ X11, and save to master bit 0~ bit 9 of D10	Does not support this Function
K3	H03	H600	D20	K3	Read Register (word)	Read slave 3 PLC 3 words of T0~T2, and save to master D20 ~ D22	Read slave 3 motor drive 3 words from 06-00~06-02, and save to master D20 ~ D22
K3	H06	H610	D30	XX	Read single Register (word)	Write slave 3 PLC to T16 from master D30	Write slave 3 motor drive to 06-16 from master D30
K3	H0F	H509	D40	K10	Read multiple Coil (Bit)	Write slave 3 PLC to Y11~Y12 from master bit 0~bit 9 of D40	Does not support this Function
K3	H10	H602	D50	K4	Read multiple Register (word)	Write slave 3 PLC to T2~T5 from master D50~D53	Write slave 3 motor drive to 06-02 ~ 06-05 from master D50~D53

※ XX means Disregard

When executing MODRW · the status will be shown in M1077 (485 reading and writing complete), M1078(485 reading and writing error), and M1079 (485 reading and writing time out). The definition of M1077 will be cleared as 0 when commanding MODRW. When feedback is complete, error, or time out, M1099 will be set as On.

Example program : Each function testing

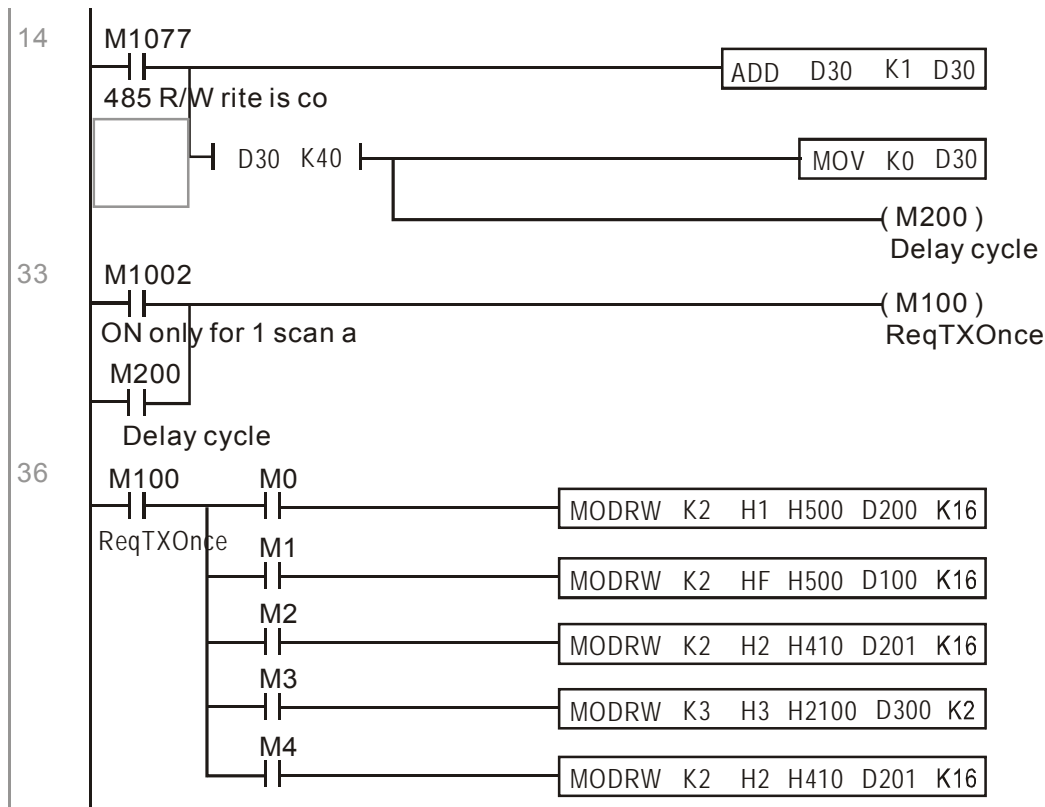
The first command will be transfer timing when turning on.



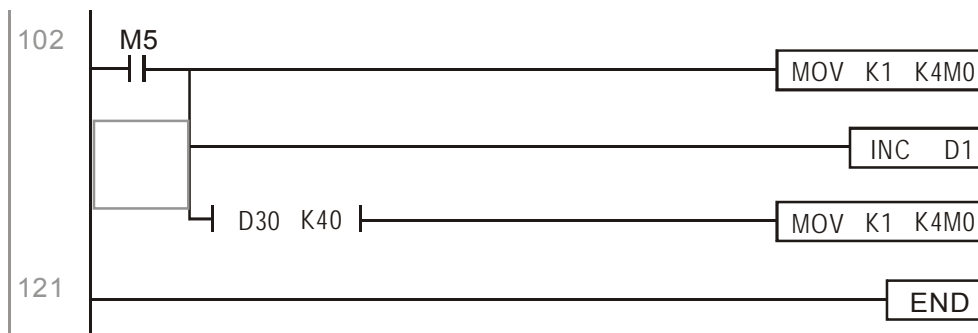
When feedback is finished without error, switch to next command



When there are Time out or feedback errors, M1077 will be ON, and after 30 times scan cycle, commanding again



After finishing all commands, repeat again



Example :

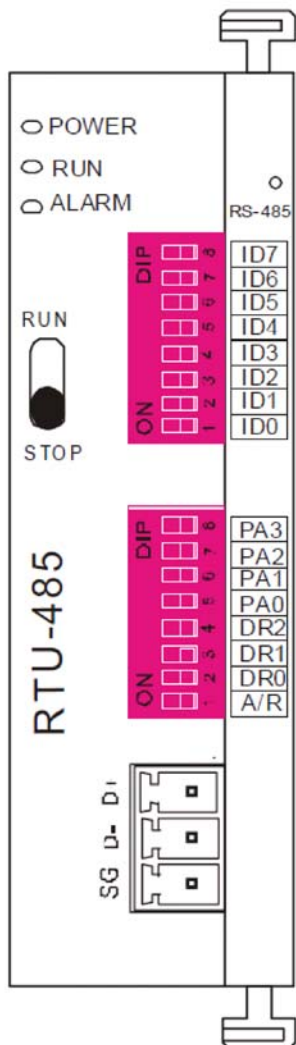
To control RTU-485.

- Step 1 : Set communication protocol, assuming communication protocol is 115200 , 8,N,2 , RTU
- C2000 : PLC default node is 2 (9-35)
- 9-31=-12(COM1 controlled by PLC) , 9-01=115.2 (communication speed is 115200)
- 9-04=13(protocol is 8,N,2 , RTU)

RTU485 : node = 8 (example)

ID7	ID6	ID5	ID4	ID3	ID2	ID1	ID0
0	0	0	0	1	0	0	0

PA3	PA2	PA1	PA0	DR2	DR1	DR0	A/R
1	0	0	0	1	1	1	0



Communication station #: ID0~ ID7 are defined as 2⁰ , 2¹ , 2² ... 2⁶ , 2⁷

Communication protocol

PA3	PA2	PA1	PA0	A/R	Communication *Protocol
OFF	OFF	OFF	OFF	ON	7,E,1 · ASCII
OFF	OFF	OFF	ON	ON	7,O,1 · ASCII
OFF	OFF	ON	OFF	ON	7,E,2 · ASCII
OFF	OFF	ON	ON	ON	7,O,2 · ASCII
OFF	ON	OFF	OFF	ON	7,N,2 · ASCII
OFF	ON	OFF	ON	ON	8,E,1 · ASCII
OFF	ON	ON	OFF	ON	8,O,1 · ASCII
OFF	ON	ON	ON	ON	8,N,1 · ASCII
ON	OFF	OFF	OFF	ON	8,N,2 · ASCII
OFF	ON	OFF	ON	OFF	8,E,1 · RTU
OFF	ON	ON	OFF	OFF	8,O,1 · RTU
OFF	ON	ON	ON	OFF	8,N,1 · RTU
ON	OFF	OFF	OFF	OFF	8,N,2 · RTU

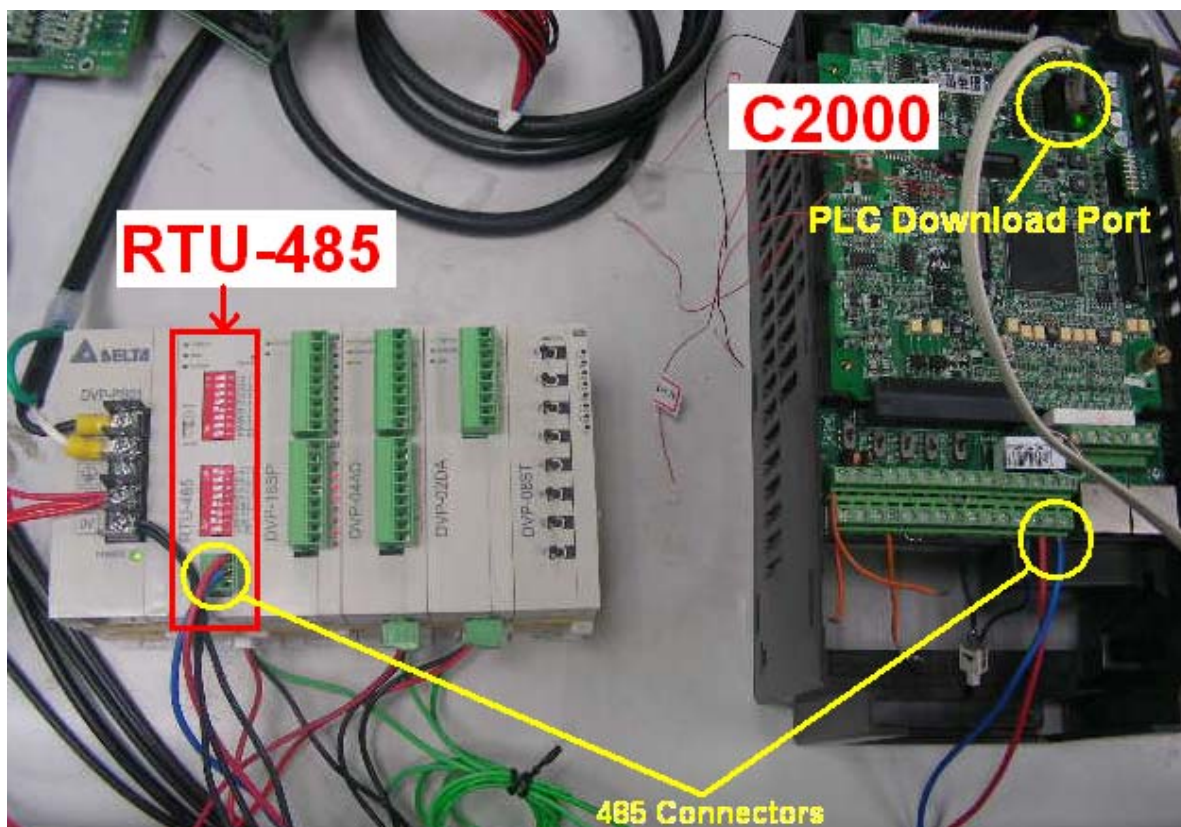
DR2	DR1	DR0	Communication Speed
OFF	OFF	OFF	1,200 bps
OFF	OFF	ON	2,400 bps
OFF	ON	OFF	4,800 bps
OFF	ON	ON	9,600 bps
ON	OFF	OFF	19,200 bps
ON	OFF	ON	38,400 bps
ON	ON	OFF	57,600 bps
ON	ON	ON	115,200 bps

Step 2: Setting controlled equipments. We can connect DVP16-SP(8 IN 8 OUT), DVP-04AD (4 channels AD) · DVP02DA(2 channels DA) and DVP-08ST(8 switches) to RTU 485 sequentially. With RTU485 definition, correspond terminals as below:

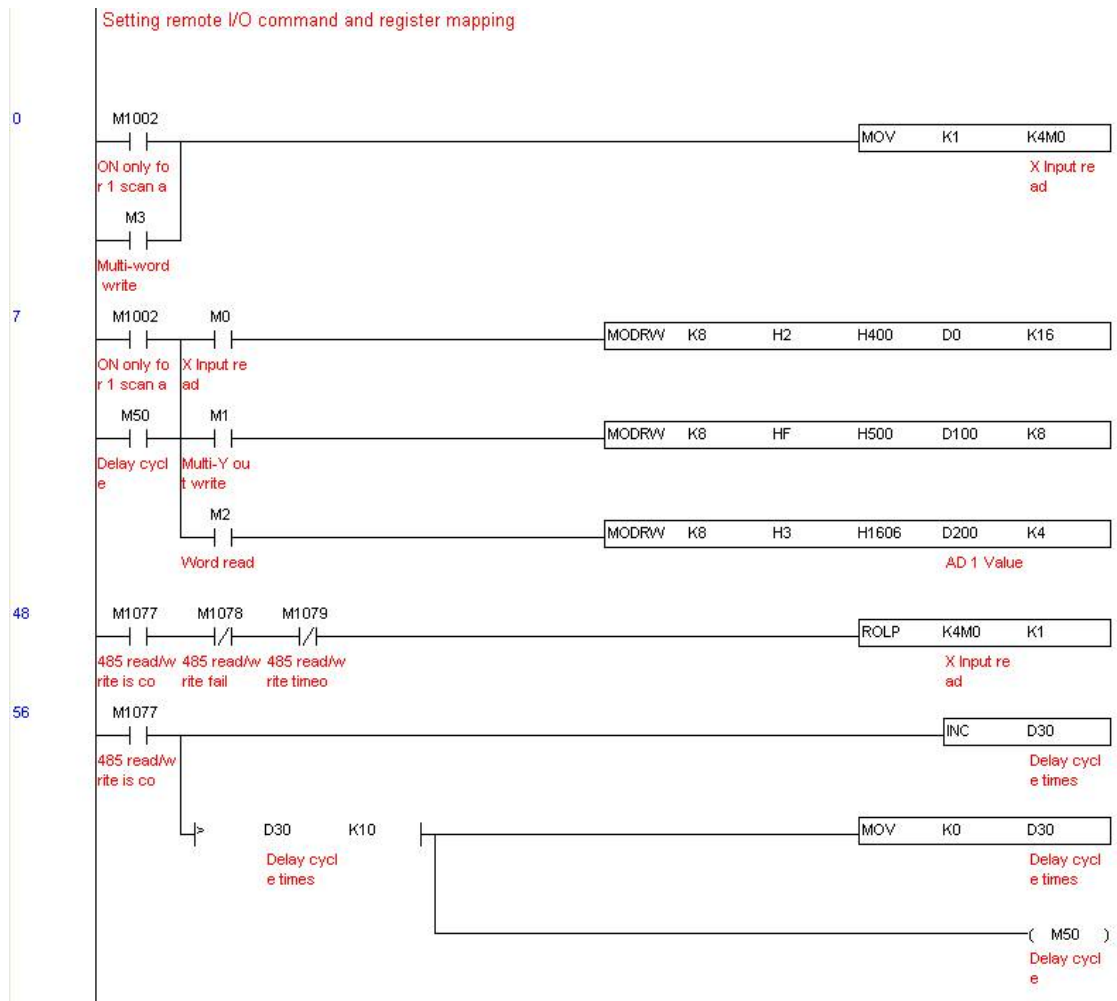
DVP-04AD(4 channels AD) · DVP02DA(2 channels DA) and DVP-08ST(8 switches)

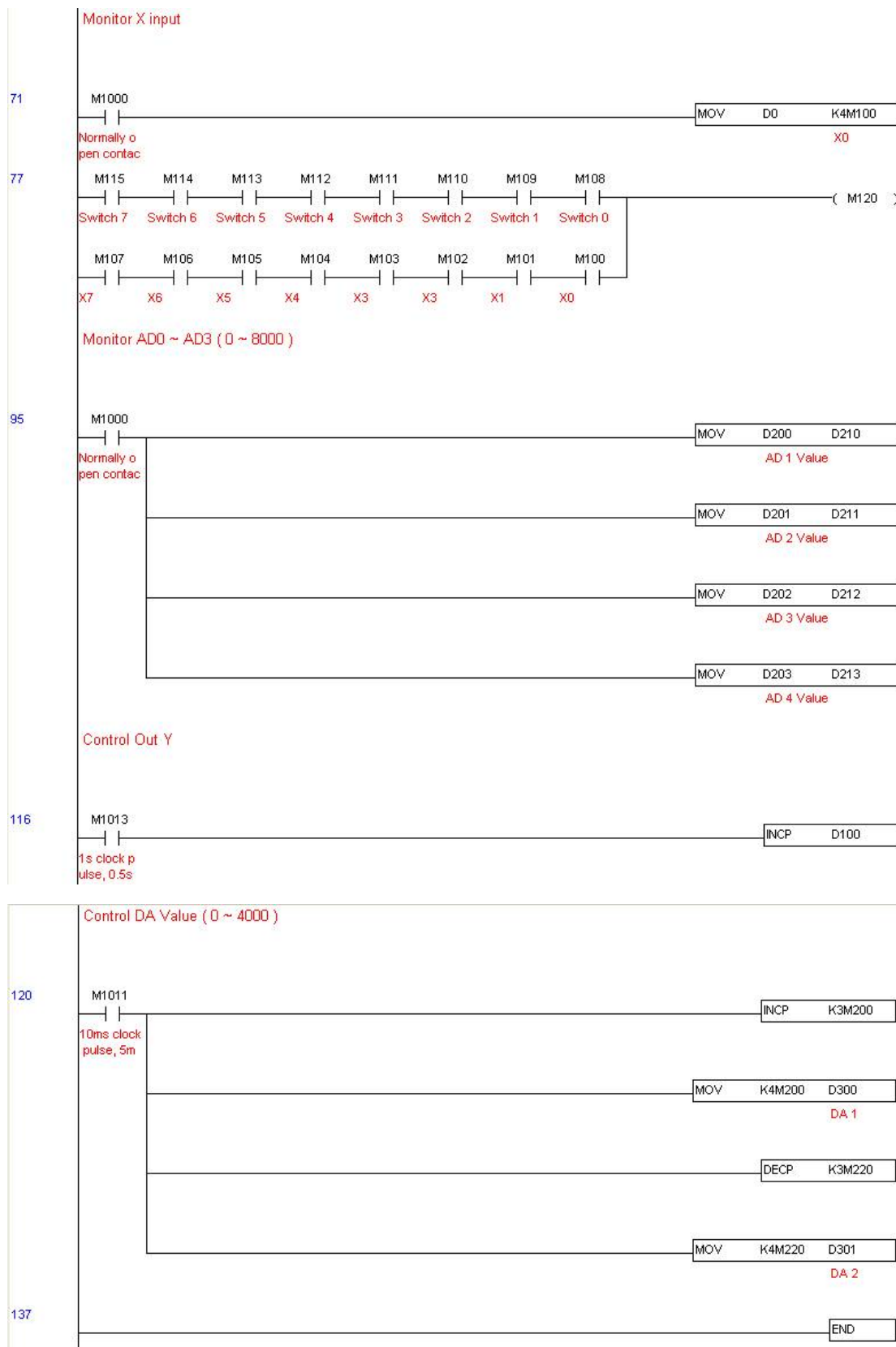
Module	Terminals	485 Address
DVP16-SP	X0 ~ X7	0400H ~ 0407H
	Y0 ~ Y7	0500H ~ 0507H
DVP-04AD	AD0 ~ AD3	1600H ~ 1603H
DVP02DA	DA0 ~ DA1	1640H ~ 1641H
DVP-08ST	Switch 0 ~ 7	0408H ~ 040FH

Step 3 : Physical configuration



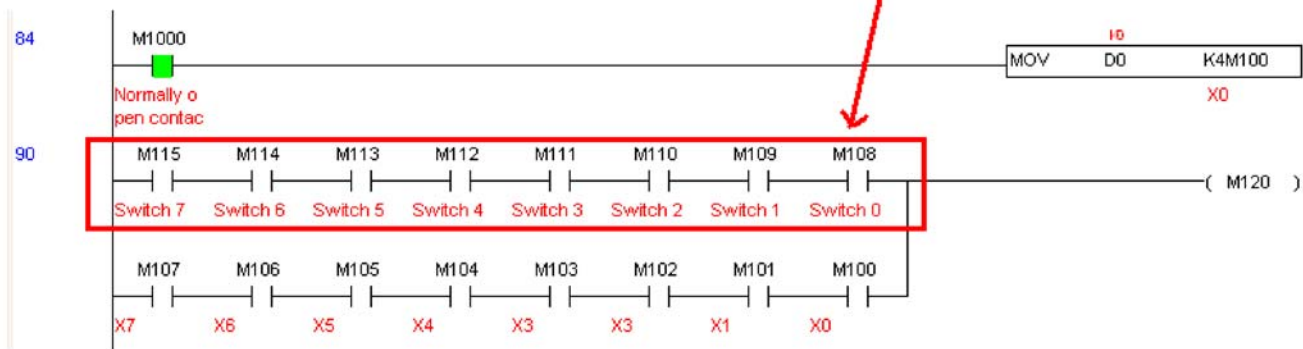
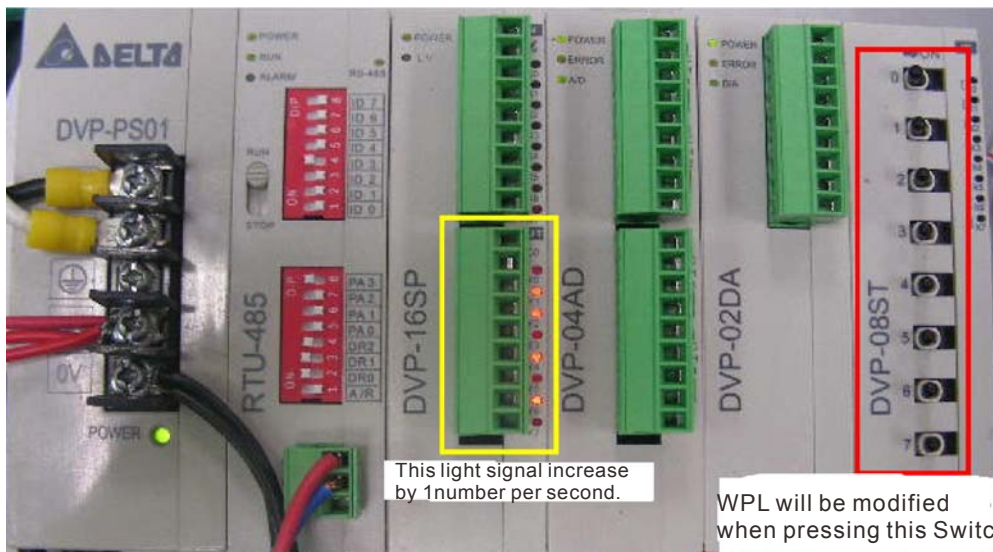
Step 4 : Programming PLC



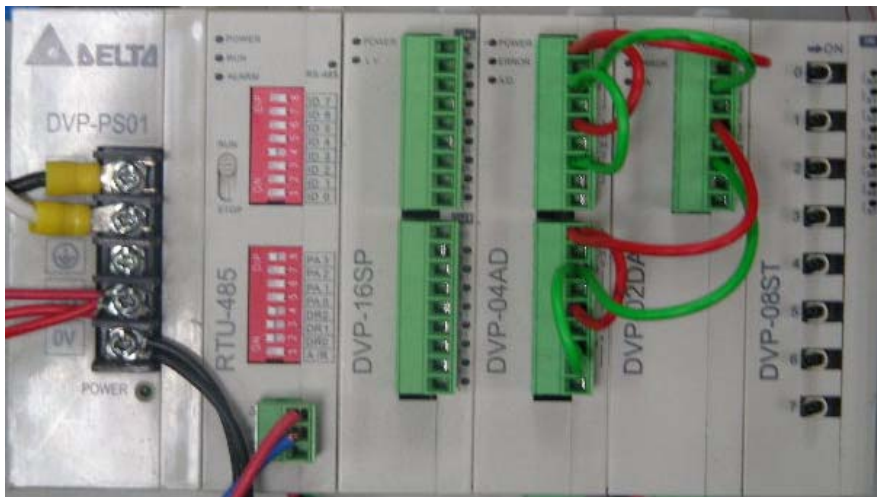


Step 5 : Real action:

I/O testing : Toggling Switch, the corresponding reaction of M115 ~ M108 can be observed. In addition, the signals of output can be also observed (every one second add 1) (Binary display)

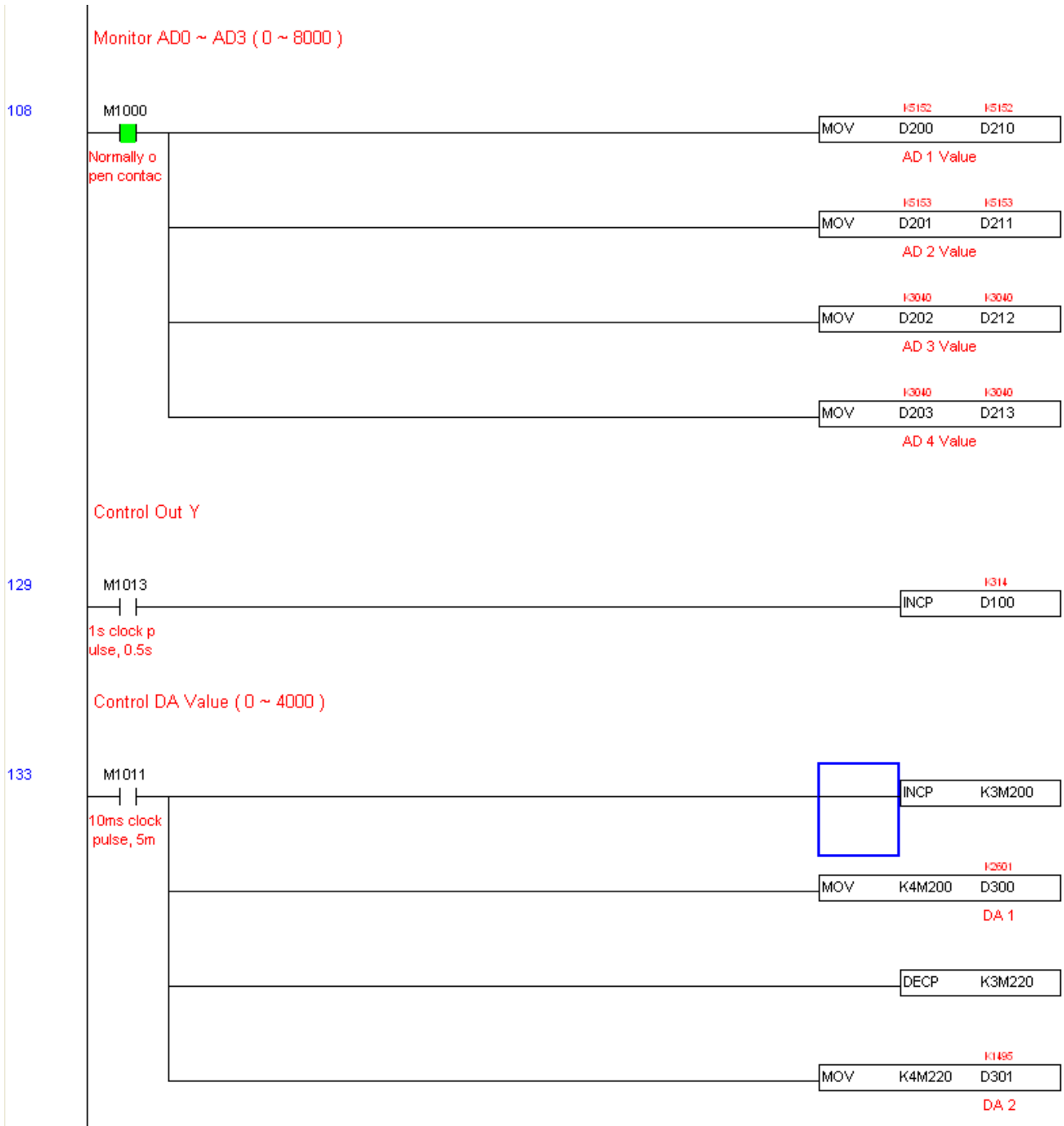


AD DA testing : D200 and D201 is around 2 times of D300, and keep increasing; D202 and D203 is around 2 times of D301, and keep decreasing.



AD 1 ┌ DA1
AD 2 └

AD3 ┌ DA 2
AD4 └



Chapter 17 How to Select the Right AC Motor Drive

17-1 Capacity formula

17-2 General Precautions

17-3 How to choose a suitable motor

The choice of the right AC motor drive for the application is very important and has great influence on its lifetime. If the capacity of AC motor drive is too large, it cannot offer complete protection to the motor and motor maybe damaged. If the capacity of AC motor drive is too small, it cannot offer the required performance and the AC motor drive maybe damaged due to overloading.

But by simply selecting the AC motor drive of the same capacity as the motor, user application requirements cannot be met completely. Therefore, a designer should consider all the conditions, including load type, load speed, load characteristic, operation method, rated output, rated speed, power and the change of load capacity. The following table lists the factors you need to consider, depending on your requirements.

Item		Related Specification			
		Speed and torque characteristics	Time ratings	Overload capacity	Starting torque
Load type	Friction load and weight load				
	Liquid (viscous) load	●			●
	Inertia load				
	Load with power transmission				
Load speed and torque characteristics	Constant torque				
	Constant output	●			
	Decreasing torque		●		
	Decreasing output				
Load characteristics	Constant load				
	Shock load	●		●	●
	Repetitive load		●		
	High starting torque				
	Low starting torque				
Continuous operation, Short-time operation			●	●	
Long-time operation at medium/low speeds					
Maximum output current (instantaneous)		●		●	
Constant output current (continuous)					
Maximum frequency, Base frequency		●			
Power supply transformer capacity or percentage impedance					
Voltage fluctuations and unbalance				●	●
Number of phases, single phase protection					
Frequency					
Mechanical friction, losses in wiring				●	●
Duty cycle modification			●		

17-1 Capacity Formulas

1. When one AC motor drive operates one motor

The starting capacity should be less than 1.5x rated capacity of AC motor drive

The starting capacity=

$$\frac{k \times N}{973 \times \eta \times \cos \varphi} \left(T_L + \frac{GD^2}{375} \times \frac{N}{t_A} \right) \leq 1.5 \times \text{the_capacity_of_AC_motor_drive(kVA)}$$

2. When one AC motor drive operates more than one motor

2.1 The starting capacity should be less than the rated capacity of AC motor drive

- Acceleration time ≤ 60 seconds

The starting capacity=

$$\frac{k \times N}{\eta \times \cos \varphi} [n_r + n_s(k_s - 1)] = P_{C1} \left[1 + \frac{n_s}{n_r} (k_s - 1) \right] \leq 1.5 \times \text{the_capacity_of_AC_motor_drive(kVA)}$$

- Acceleration time ≥ 60 seconds

The starting capacity=

$$\frac{k \times N}{\eta \times \cos \varphi} [n_r + n_s(k_s - 1)] = P_{C1} \left[1 + \frac{n_s}{n_r} (k_s - 1) \right] \leq \text{the_capacity_of_AC_motor_drive(kVA)}$$

2.2 The current should be less than the rated current of AC motor drive(A)

- Acceleration time ≤ 60 seconds

$$n_r + I_M \left[1 + \frac{n_s}{n_r} (k_s - 1) \right] \leq 1.5 \times \text{the_rated_current_of_AC_motor_drive(A)}$$

- Acceleration time ≥ 60 seconds

$$n_r + I_M \left[1 + \frac{n_s}{n_r} (k_s - 1) \right] \leq \text{the_rated_current_of_AC_motor_drive(A)}$$

2.3 When it is running continuously

- The requirement of load capacity should be less than the capacity of AC motor drive(kVA)

The requirement of load capacity=

$$\frac{k \times P_M}{\eta \times \cos \varphi} \leq \text{the_capacity_of_AC_motor_drive(kVA)}$$

- The motor capacity should be less than the capacity of AC motor drive

$$k \times \sqrt{3} \times V_M \times I_M \times 10^{-3} \leq \text{the_capacity_of_AC_motor_drive(kVA)}$$

- The current should be less than the rated current of AC motor drive(A)

$$k \times I_M \leq \text{the_rated_current_of_AC_motor_drive(A)}$$

Symbol explanation

P_M : Motor shaft output for load (kW)

η : Motor efficiency (normally, approx. 0.85)

$\cos \varphi$: Motor power factor (normally, approx. 0.75)

V_M : Motor rated voltage(V)

I_M : Motor rated current(A), for commercial power

k : Correction factor calculated from current distortion factor (1.05-1.1, depending on PWM method)

P_{C1} : Continuous motor capacity (kVA)

k_S : Starting current/rated current of motor

n_r : Number of motors in parallel

n_s : Number of simultaneously started motors

GD^2 : Total inertia (GD^2) calculated back to motor shaft (kg m^2)

T_L : Load torque

t_A : Motor acceleration time

N : Motor speed

17-2 General Precaution

Selection Note

1. When the AC Motor Drive is connected directly to a large-capacity power transformer (600kVA or above) or when a phase lead capacitor is switched, excess peak currents may occur in the power input circuit and the converter section may be damaged. To avoid this, use an AC input reactor (optional) before AC Motor Drive mains input to reduce the current and improve the input power efficiency.
2. When a special motor is used or more than one motor is driven in parallel with a single AC Motor Drive, select the AC Motor Drive current $\geq 1.25 \times (\text{Sum of the motor rated currents})$.
3. The starting and accel./decel. characteristics of a motor are limited by the rated current and the overload protection of the AC Motor Drive. Compared to running the motor D.O.L. (Direct On-Line), a lower starting torque output with AC Motor Drive can be expected. If higher starting torque is required (such as for elevators, mixers, tooling machines, etc.) use an AC Motor Drive of higher capacity or increase the capacities for both the motor and the AC Motor Drive.
4. When an error occurs on the drive, a protective circuit will be activated and the AC Motor Drive output is turned off. Then the motor will coast to stop. For an emergency stop, an external mechanical brake is needed to quickly stop the motor.

Parameter Settings Note

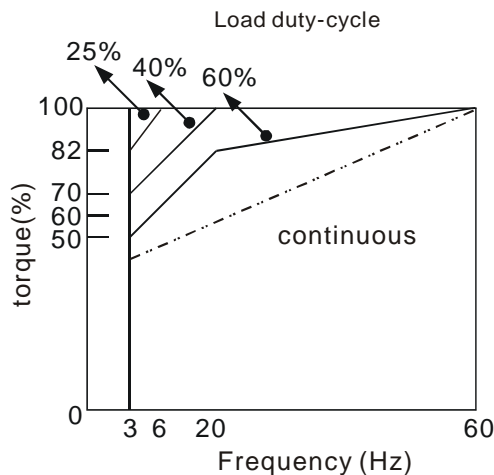
1. The AC Motor Drive can be driven at an output frequency up to 400Hz (less for some models) with the digital keypad. Setting errors may create a dangerous situation. For safety, the use of the upper limit frequency function is strongly recommended.
2. High DC brake operating voltages and long operation time (at low frequencies) may cause overheating of the motor. In that case, forced external motor cooling is recommended.
3. Motor accel./decel. time is determined by motor rated torque, load torque, and load inertia.
4. If the stall prevention function is activated, the accel./decel. time is automatically extended to a length that the AC Motor Drive can handle. If the motor needs to decelerate within a certain time with high load inertia that can't be handled by the AC Motor Drive in the required time, either use an external brake resistor and/or brake unit, depending on the model, (to shorten deceleration time only) or increase the capacity for both the motor and the AC Motor Drive.

17-3 How to Choose a Suitable Motor

Standard motor

When using the AC Motor Drive to operate a standard 3-phase induction motor, take the following precautions:

1. The energy loss is greater than for an inverter duty motor.
2. Avoid running motor at low speed for a long time. Under this condition, the motor temperature may rise above the motor rating due to limited airflow produced by the motor's fan. Consider external forced motor cooling.
3. When the standard motor operates at low speed for long time, the output load must be decreased.
4. The load tolerance of a standard motor is as follows:



5. If 100% continuous torque is required at low speed, it may be necessary to use a special inverter duty motor.
6. Motor dynamic balance and rotor endurance should be considered once the operating speed exceeds the rated speed (60Hz) of a standard motor.
7. Motor torque characteristics vary when an AC Motor Drive instead of commercial power supply drives the motor. Check the load torque characteristics of the machine to be connected.
8. Because of the high carrier frequency PWM control of the VFD series, pay attention to the following motor vibration problems:
 - Resonant mechanical vibration: anti-vibration (damping) rubbers should be used to mount equipment that runs at varying speed.
 - Motor imbalance: special care is required for operation at 50 or 60 Hz and higher frequency.
 - To avoid resonances, use the Skip frequencies.
9. The motor fan will be very noisy when the motor speed exceeds 50 or 60Hz.

Special motors:

1. Pole-changing (Dahlander) motor:

The rated current is differs from that of a standard motor. Please check before operation and select the capacity of the AC motor drive carefully. When changing the pole number the motor needs to be stopped first. If over current occurs during operation or regenerative voltage is too high, please let the motor free run to stop (coast).

2. Submersible motor:

The rated current is higher than that of a standard motor. Please check before operation and choose the capacity of the AC motor drive carefully. With long motor cable between AC motor drive and motor, available motor torque is reduced.

3. Explosion-proof (Ex) motor:

Needs to be installed in a safe place and the wiring should comply with the (Ex) requirements. Delta AC Motor Drives are not suitable for (Ex) areas with special precautions.

4. Gear reduction motor:

The lubricating method of reduction gearbox and speed range for continuous operation will be different and depending on brand. The lubricating function for operating long time at low speed and for high-speed operation needs to be considered carefully.

5. Synchronous motor:

The rated current and starting current are higher than for standard motors. Please check before operation and choose the capacity of the AC motor drive carefully. When the AC motor drive operates more than one motor, please pay attention to starting and changing the motor.

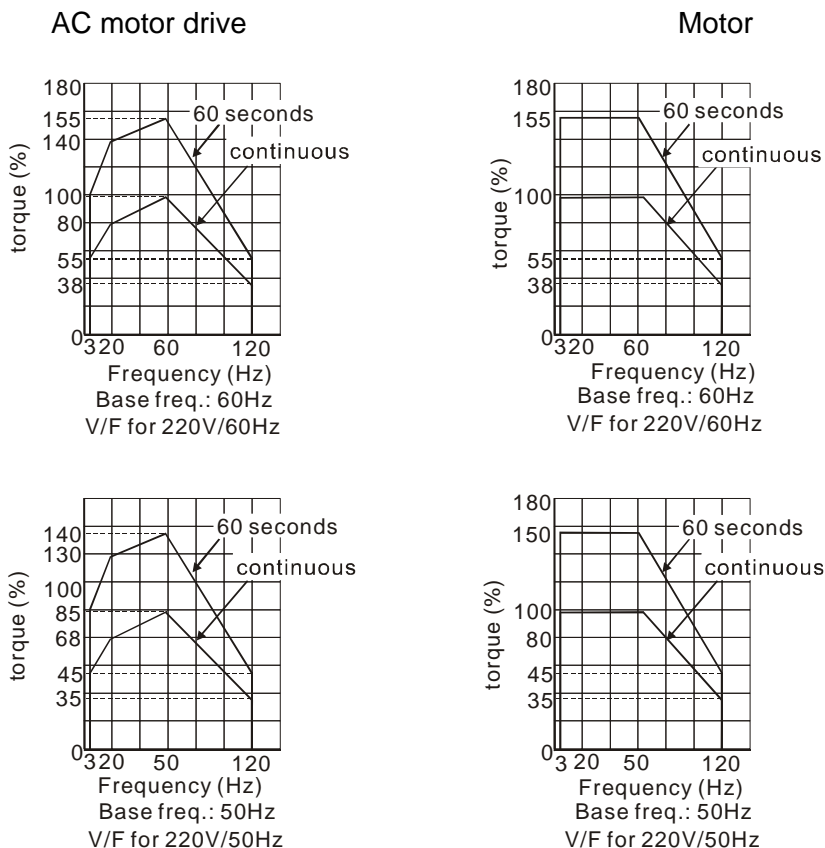
Power Transmission Mechanism

Pay attention to reduced lubrication when operating gear reduction motors, gearboxes, belts and chains, etc. over longer periods at low speeds. At high speeds of 50/60Hz and above, lifetime reducing noises and vibrations may occur.

Motor torque

The torque characteristics of a motor operated by an AC motor drive and commercial mains power are different.

Below you'll find the torque-speed characteristics of a standard motor (4-pole, 15kW):



Chapter 18 Suggestions and Error Corrections for Standard AC Motor Drives

18-1 Maintenance and Inspections

18-2 Greasy Dirt Problem

18-3 Fiber Dust Problem

18-4 Erosion Problem

18-5 Industrial Dust Problem

18-6 Wiring and Installation Problem

18-7 Multi-function Input/Output Terminals Problem

The AC motor drive has a comprehensive fault diagnostic system that includes several different alarms and fault messages. Once a fault is detected, the corresponding protective functions will be activated. The following faults are displayed as shown on the AC motor drive digital keypad display. The six most recent faults can be read from the digital keypad or communication.

The AC motor drive is made up by numerous components, such as electronic components, including IC, resistor, capacitor, transistor, and cooling fan, relay, etc. These components can't be used permanently. They have limited-life even under normal operation. Preventive maintenance is required to operate this AC motor drive in its optimal condition, and to ensure a long life.

Check your AC motor drive regularly to ensure there are no abnormalities during operation and follows the precautions:



CAUTION

- ☑ Wait 5 seconds after a fault has been cleared before performing reset via keypad of input terminal.
- ☑ When the power is off after 5 minutes for $\leq 22\text{kW}$ models and 10 minutes for $\geq 30\text{kW}$ models, please confirm that the capacitors have fully discharged by measuring the voltage between + and -. The voltage between + and - should be less than 25VDC.
- ☑ Only qualified personnel can install, wire and maintain drives. Please take off any metal objects, such as watches and rings, before operation. And only insulated tools are allowed.
- ☑ Never reassemble internal components or wiring.
- ☑ Make sure that installation environment comply with regulations without abnormal noise, vibration and smell.

18-1 Maintenance and Inspections

Before the check-up, always turn off the AC input power and remove the cover. Wait at least 10 minutes after all display lamps have gone out, and then confirm that the capacitors have fully discharged by measuring the voltage between DC+ and DC-. The voltage between DC+ and DC- should be less than 25VDC.

Ambient environment

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
Check the ambient temperature, humidity, vibration and see if there are any dust, gas, oil or water drops	Visual inspection and measurement with equipment with standard specification	<input type="radio"/>		
If there are any dangerous objects	Visual inspection	<input type="radio"/>		

Voltage

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
Check if the voltage of main circuit and control circuit is correct	Measure with multimeter with standard specification	<input type="radio"/>		

Digital Keypad Display

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
Is the display clear for reading	Visual inspection	<input type="radio"/>		
Any missing characters	Visual inspection	<input type="radio"/>		

Mechanical parts

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any abnormal sound or vibration	Visual and aural inspection		<input type="radio"/>	
If there are any loose screws	Tighten the screws		<input type="radio"/>	
If any part is deformed or damaged	Visual inspection		<input type="radio"/>	
If there is any color change by overheating	Visual inspection		<input type="radio"/>	
If there is any dust or dirt	Visual inspection		<input type="radio"/>	

Main circuit

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there are any loose or missing screws	Tighten or replace the screw	<input type="radio"/>		
If machine or insulator is deformed, cracked, damaged or with color change due to overheating or ageing	Visual inspection NOTE: Please ignore the color change of copper plate		<input type="radio"/>	
If there is any dust or dirt	Visual inspection		<input type="radio"/>	

Terminals and wiring of main circuit

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If the terminal or the plate is color change or deformation due to overheat	Visual inspection		<input type="radio"/>	
If the insulator of wiring is damaged or color change	Visual inspection		<input type="radio"/>	
If there is any damage	Visual inspection	<input type="radio"/>		

DC capacity of main circuit

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any leak of liquid, color change, crack or deformation	Visual inspection	<input type="radio"/>		
If the safety valve is not removed? If valve is inflated?	Visual inspection	<input type="radio"/>		
Measure static capacity when required		<input type="radio"/>		

Resistor of main circuit

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any peculiar smell or insulator cracks due to overheat	Visual inspection, smell	<input type="radio"/>		
If there is any disconnection	Visual inspection	<input type="radio"/>		
If connection is damaged?	Measure with multimeter with standard specification	<input type="radio"/>		

Transformer and reactor of main circuit

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any abnormal vibration or peculiar smell	Visual, aural inspection and smell	<input type="radio"/>		

Magnetic contactor and relay of main circuit

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there are any loose screws	Visual and aural inspection	<input type="radio"/>		
If the contact works correctly	Visual inspection	<input type="radio"/>		

Printed circuit board and connector of main circuit

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there are any loose screws and connectors	Tighten the screws and press the connectors firmly in place.		<input type="radio"/>	
If there is any peculiar smell and color change	Visual and smell inspection		<input type="radio"/>	
If there is any crack, damage, deformation or corrosion	Visual inspection		<input type="radio"/>	
If there is any liquid is leaked or deformation in capacity	Visual inspection		<input type="radio"/>	

Cooling fan of cooling system

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any abnormal sound or vibration	Visual, aural inspection and turn the fan with hand (turn off the power before operation) to see if it rotates smoothly		<input type="radio"/>	
If there is any loose screw	Tighten the screw		<input type="radio"/>	
If there is any color change due to overheat	Change fan		<input type="radio"/>	

Ventilation channel of cooling system

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any obstruction in the heat sink, air intake or air outlet	Visual inspection		○	

 **NOTE**

Please use the neutral cloth for clean and use dust cleaner to remove dust when necessary.

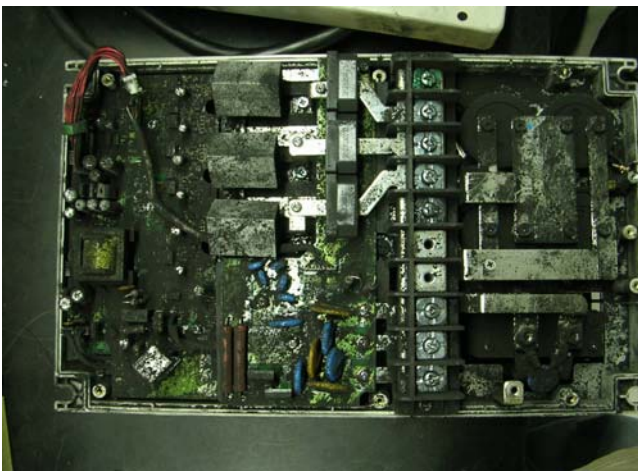
18-2 Greasy Dirt Problem

Serious greasy dirt problems generally occur in processing industries such as machine tools, punching machines and so on. Please be aware of the possible damages that greasy oil may cause to your drive:

1. Electronic components that silt up with greasy oil may cause the drive to burn out or even explode.
2. Most greasy dirt contains corrosive substances that may damage the drive.

Solution:

Install the AC motor drive in a standard cabinet to keep it away from dirt. Clean and remove greasy dirt regularly to prevent damage of the drive.



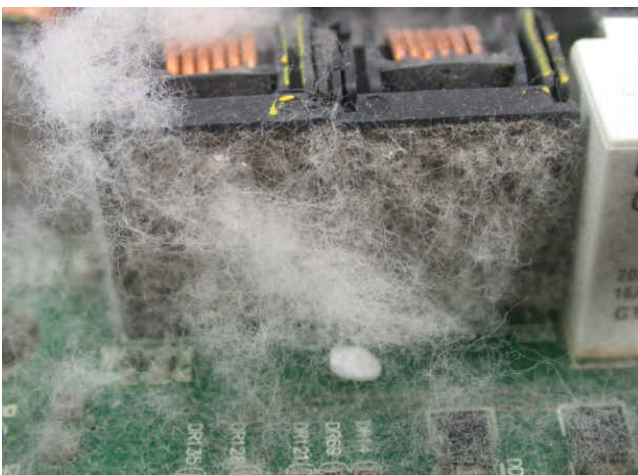
18-3 Fiber Dust Problem

Serious fiber dust problems generally occur in the textile industry. Please be aware of the possible damages that fiber may cause to your drives:

1. Fiber that accumulates or adheres to the fans will lead to poor ventilation and cause overheating problems.
2. Plant environments in the textile industry have higher degrees of humidity that may cause the drive to burn out, become damaged or explode due to wet fiber dust adhering to the devices.

Solution:

Install the AC motor drive in a standard cabinet to keep it away from fiber dust. Clean and remove fiber dust regularly to prevent damage to the drive.



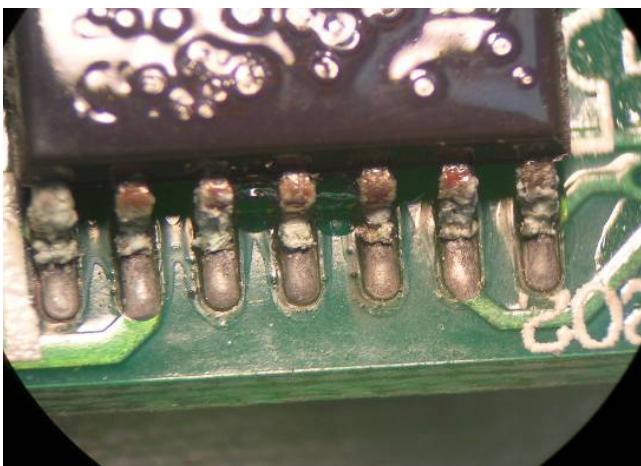
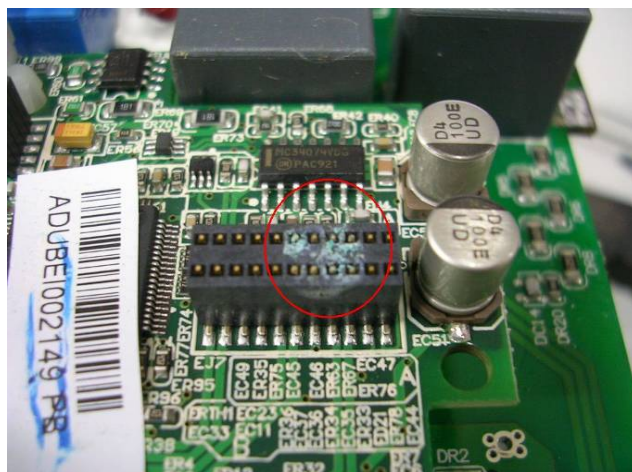
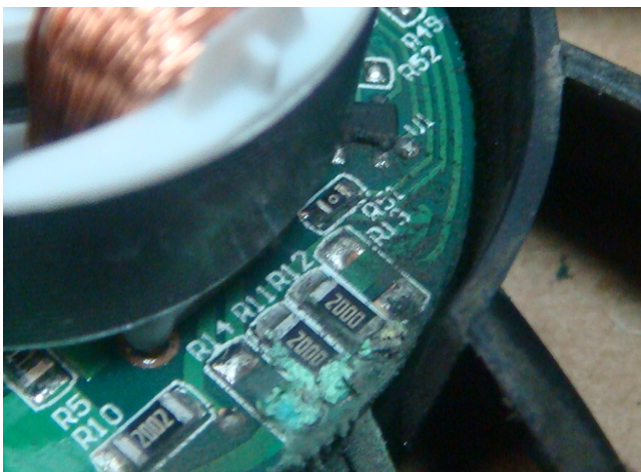
18-4 Erosion Problem

Erosion problems may occur if any fluids flow into the drives. Please be aware of the damages that erosion may cause to your drive.

1. Erosion of internal components may cause the drive to malfunction and possibility to explode.

Solution:

Install the AC motor drive in a standard cabinet to keep it away from fluids. Clean the drive regularly to prevent erosion.



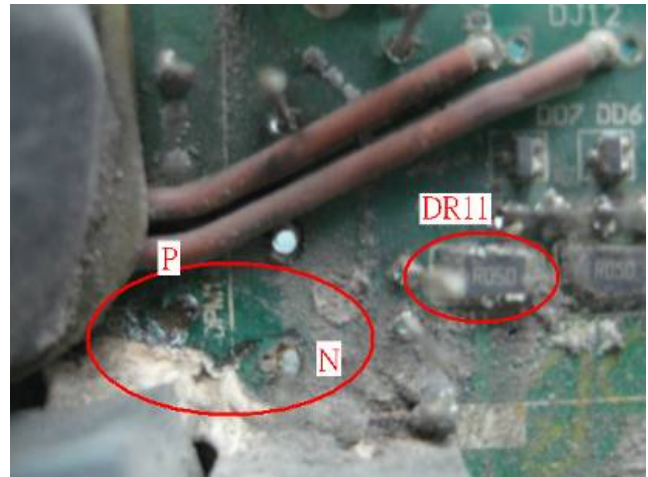
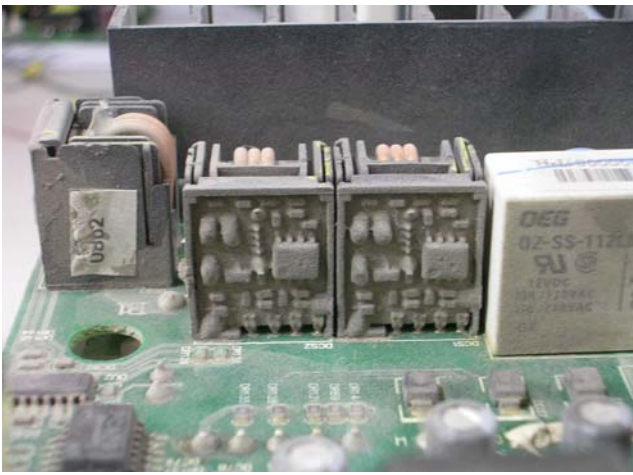
18-5 Industrial Dust Problem

Serious industrial dust pollution frequently occurs in stone processing plants, flour mills, cement plants, and so on. Please be aware of the possible damage that industrial dust may cause to your drives:

1. Dust accumulating on electronic components may cause overheating problem and shorten the service life of the drive.
2. Conductive dust may damage the circuit board and may even cause the drive to explode.

Solution:

Install the AC motor drive in a standard cabinet and cover the drive with a dust cover. Clean the cabinet and ventilation hole regularly for good ventilation.



18-6 Wiring and Installation Problem

When wiring the drive, the most common problem is wrong wire installation or poor wiring. Please be aware of the possible damages that poor wiring may cause to your drives:

1. Screws are not fully fastened. Occurrence of sparks as impedance increases.
2. If a customer has opened the drive and modified the internal circuit board, the internal components may have been damaged.

Solution:

Ensure all screws are fastened when installing the AC motor drive. If the AC motor drive functions abnormally, send it back to the repair station. DO NOT try to reassemble the internal components or wire.



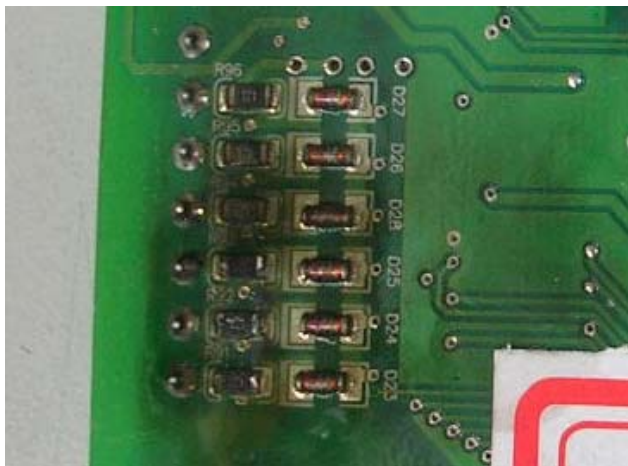
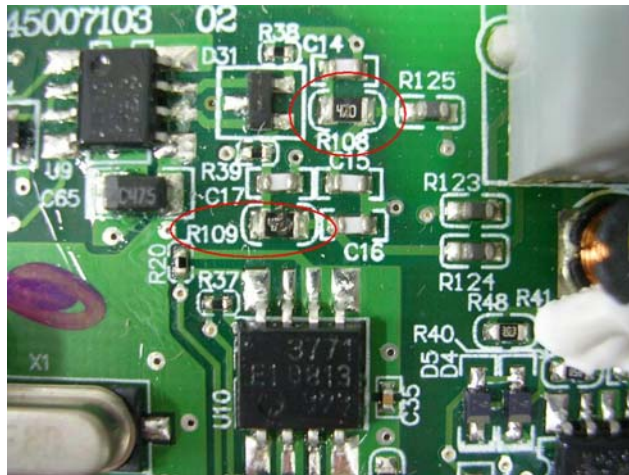
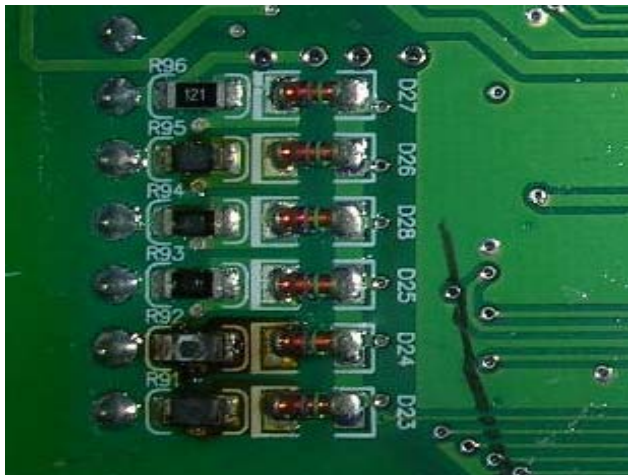
18-7 Multi-function Input/Output Terminals Problem

Multi-function input/output terminal errors are generally caused by over usage of terminals and not following specifications. Please be aware of the possible damages that errors on multi-function input/output terminals may cause to your drives:

1. Input/output circuit may burn out when the terminal usage exceeds its limit.

Solution:

Refer to the user manual for multi-function input output terminals usage and follow the specified voltage and current. DO NOT exceed the specification limits.



Chapter 19 Application of CH2000

Crane Application

More flexible settings of crane function are added to CH2000. One of the features is that the checking conditions of mechanical brake can be set independently (by checking frequency or current) or relatively (by checking frequency and current). In addition, the open and close of mechanical brake also can be set independently, which means there can be one set of checking conditions for mechanical brake open and one set for mechanical brake close. These two sets can be different.

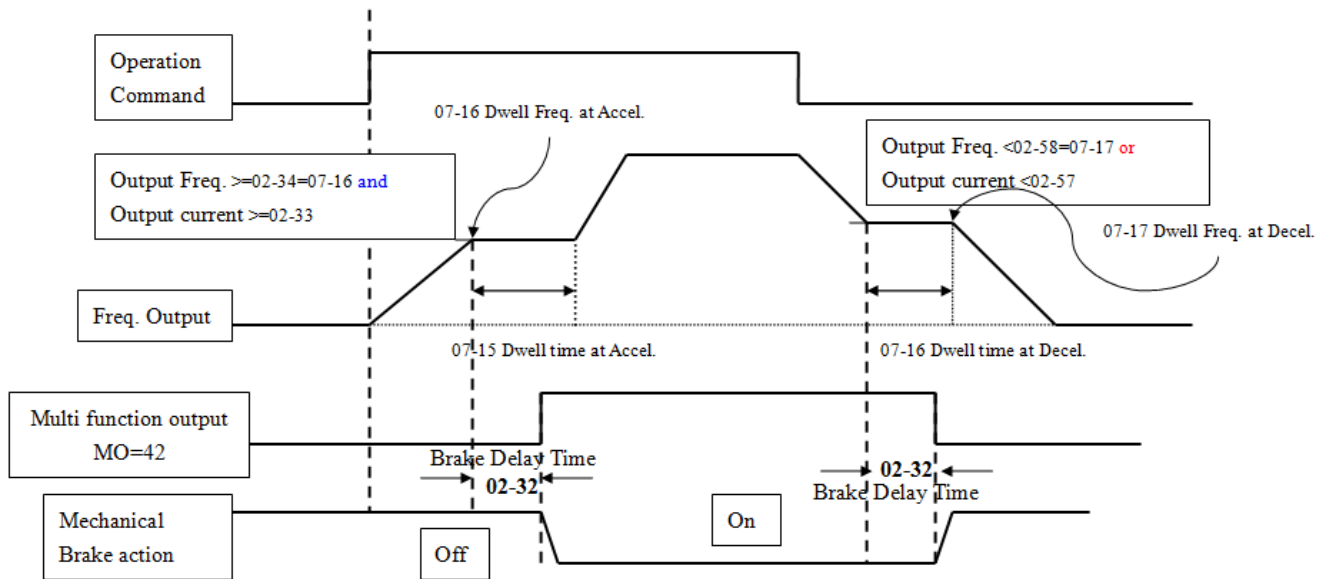
Crane function

Multi-functional output (MO= 42)

Crane function combines multi-function output and time sequence setting. This function works through checking frequency and current to trigger mechanical brake. The output torque and mechanical braking torque can be switched smoothly via brake delay time to reduce the instability in the operation which can increase the efficiency and ensure the safety for crane hoist system

Pr.	Explanation	Settings	Factory settings
02-32	Brake Delay Time	0.000~65.000 sec.	0.000
02-33	Output Current Level Setting for Multi-function External Terminals	0~100%	0
02-34	Output frequency setting for multi-function output terminal	0.00~±60.00HZ	0.00
02-57	Multi-function output terminal: Function 42: Brake Current Checking Point	0~100%	0
02-58	Multi-function output terminal: Function 42: Brake Frequency Checking Point	0.00~±60.00HZ	0.00

Example:



Mechanical Brake Open

- When output frequency is greater than and equal to 02-34, **and** output current is greater than and equal to 02-33. 02-32 (Brake delay time) will be triggered.
- When output frequency attains to 07-16, it will remain at the value of 07-16 until the time set in 07-15. In this sequence of time mechanical brake open from closing, but the mechanical brake will not wear because the output frequency maintains in the same level.
- After 07-15, motor drive starts to accelerate to command frequency.

Mechanical Brake Close

- When output frequency is less than 02-58, **or** output current is less than 02-57 (one of the conditions is checked). 02-32 (Brake delay time) will start to count.
 - When output frequency attains down to 07-18, it will remain at the value of 07-18 until the time set in 07-17. In this sequence of time mechanical brake close from opening, and the slipping can be avoided because the output frequency maintains in the same level.
 - After 07-15, motor drive starts to decelerate to stop.
- If only frequency checking would be use, please set 1% at 02-57.
 - If 02-57 is set at 0, then the mechanical brake close checking conditions will depend on 02-33 and 02-58.

Appendix: AC Motor Drives

EMC Standard Installation Guide

EMC Compliance Practice

Preface

When an AC motor drive is installed in a noisy environment, radiated and/or conducted noise via signal and power cables can interfere with the correct functioning, cause errors or even damage to the drive. To prevent this, some AC motor drives have an enhanced noise resistance but the results are limited and it is not economical. Therefore, an effective method would be finding the cause of the noise and use the right solution to achieve “no emission, no transmission and no reception of noise”. All three solutions should be applied.

Finding the Noise

- Ascertain whether the error is caused by noise.
- Find the source of the noise and its transmission path.
- Confirm the signal and the source of noise

Solutions

- Grounding
- Shielding
- Filtering

Table of Contents

Preface	I
Table of Contents	II
Chapter 1 Introduction.....	1
1.1 What is EMC	1
1.2 EMC for AC Motor Drive	1
Chapter 2 How to prevent EMI	2
2.1 Types of EMI: common-mode and differential mode noise	2
2.2 How does EMI transmit? (Noise transmission)	2
Chapter 3 Solution to EMI: Grounding	4
3.1 Protective Grounding & Functional Grounding.....	4
3.2 Ground Loops	5
3.3 Earthing Systems	5
Chapter 4 Solution to EMI: Shielding	9
4.1 What is Shielding?	9
4.2 How to Reduce EMI by Shielding?.....	10
Chapter 5 Solution to EMI: Filter	12
5.1 Filter	12
5.2 Harmonic Interference.....	14

Chapter 1 Introduction

1.1 What is EMC?

Electromagnetic Compatibility (EMC) is the ability of an electrical device to function properly in electromagnetic environments. It does not emit electromagnetic noise to surrounding equipment and is immune to interference from surrounding equipment. The goal is to achieve high immunity and low emission; these two properties define the quality of EMC. In general, electrical devices react to high and low frequency phenomena. High frequency phenomena are electrostatic discharge (ESD); pulse interference; radiated electromagnetic field; and conducted high frequency electrical surge. Low frequency phenomena refer to mains power harmonics and imbalance.

The standard emission and immunity levels for compliance depend on the installation location of the drive. A Power Drive System (PDS) is installed in an industrial or domestic environment. A PDS in a domestic environment must have lower emission levels and is allowed to have lower immunity levels. A PDS in an industrial environment is allowed to have higher emission levels but must have more severe immunity levels.

1.2 EMC for AC Motor Drive

When an AC motor drive is put into operation, harmonic signal will occur at the AC drive's power input and output side. It creates a certain level of electromagnetic interference to the surrounding electrical devices and the mains power network. An AC motor drive is usually applied in industrial environments with a strong electromagnetic interference. Under such conditions, an AC drive could disturb or be disturbed.

Delta's AC motor drives are designed for EMC and comply with EMC standard EN61800-3 2004. Installing the AC motor drive accurately will decrease EMI influences and ensure long term stability of the electricity system. It is strongly suggested to follow Delta's user manual for wiring and grounding. If any difficulties or problems arise, please follow the instructions and measures as indicated in this EMC Standard Installation Guide.

Chapter 2 How to prevent EMI

2.1 Types of EMI: Common-mode and differential-mode noise

The electromagnetic noise of an AC motor drive can be distinguished into common-mode and differential-mode noise. Differential-mode noise is caused by the stray capacitance between the conducting wires and common-mode noise is caused by the common-mode coupling current path created by the stray capacitance between the conducting wires and ground.

Basically, differential-mode noise has a greater impact to the AC motor drive and common-mode noise has a greater impact to high-sensitivity electronic devices. An excessive amount of differential-mode noise may trigger the circuit protection system of the AC motor drive. Common-mode noise affects peripheral electronic devices via the common ground connection.

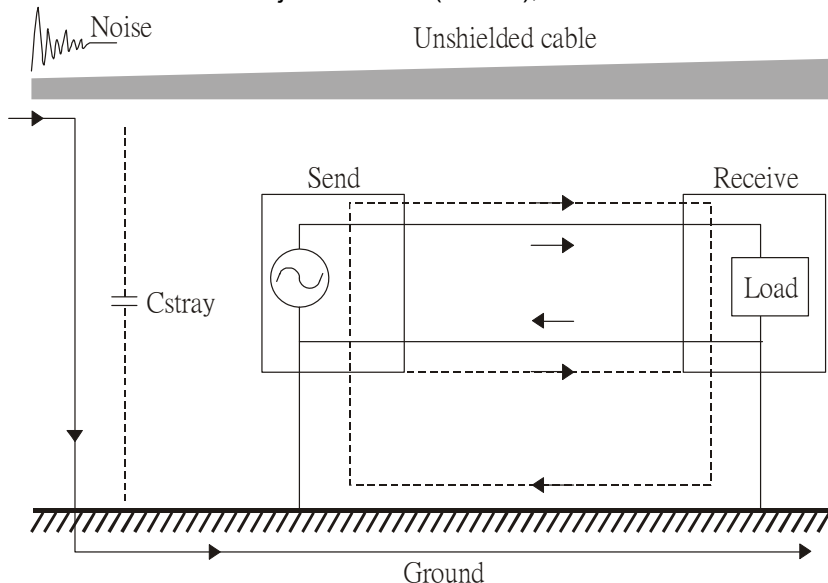
EMC problems can be more serious when the following conditions apply:

- When a large horsepower AC motor drive is connected to a large horsepower motor.
- The AC motor drive's operation voltage increases.
- Fast switching of the IGBTs.
- When a long cable is used to connect the motor to the AC motor drive.

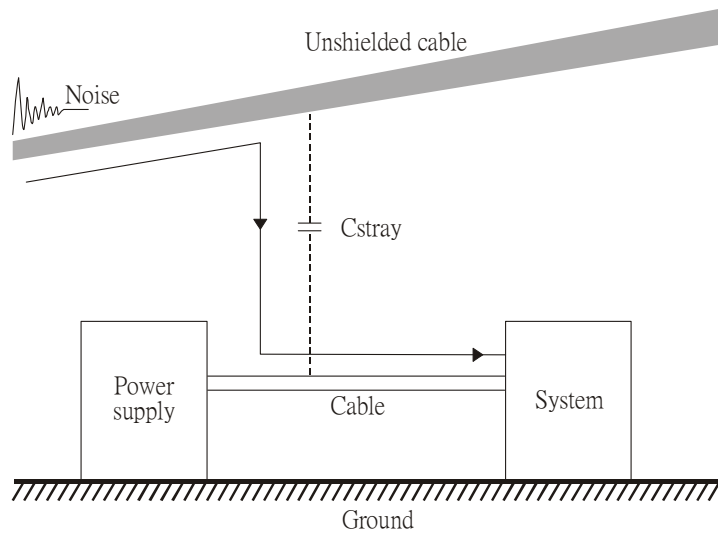
2.2 How does EMI transmit? (Noise transmission path)

Noise disturbs peripheral high-sensitivity electrical devices/systems via conduction and radiation, their transmission paths are shown hereafter:

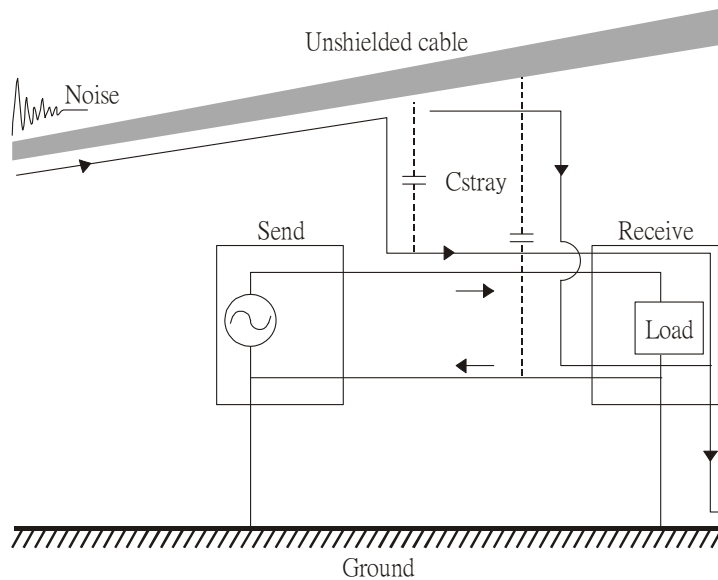
1. Noise current in the unshielded power cable is conducted to ground via stray capacitances into a common-mode voltage. Whether or not other modules are capable to resist this common-mode noise depends on their Common-Mode Rejection Ratio (CMRR), as shown in the following figure.



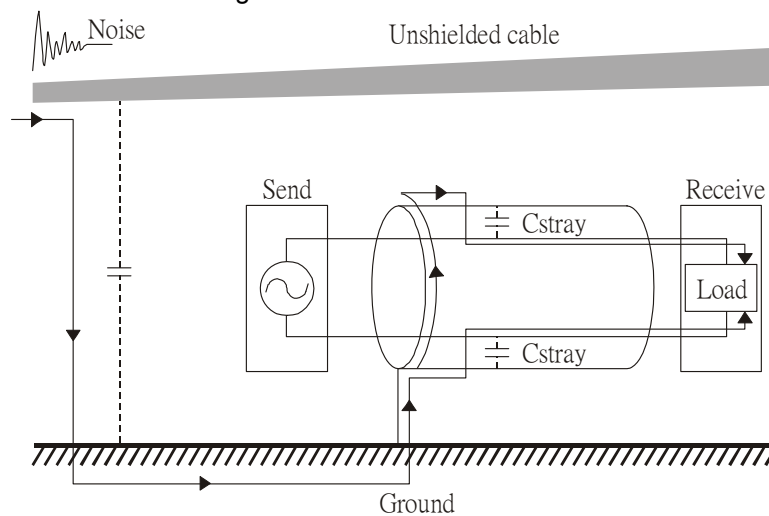
2. Common-mode noise in the power cable is transmitted through the stray capacitance and coupled into the adjacent signal cable, as shown in Figure 2. Several methods can be applied to reduce the effect of this common-mode noise; for example, shield the power cable and/or the signal cables, separate the power and signal cables, take the input and output side of the signal cable and twist them together to balance out the stray capacitance, let power cables and signal cables cross at 90°, etc.



3. Common-mode noise is coupled via the power cable to other power systems then the cable of such a power system is coupled to the transmission system, as shown in Figure 3.



4. The common-mode noise of an unshielded power cable is transmitted to the ground via the stray capacitance. Since both shielded wire and unshielded wire are connected to a common ground, other systems can be interfered with by the common-mode noise that is transmitted from the ground back to the system via the shield. See Figure 4.



5. When excessive pulse modulated currents pass through an un-grounded AC drive cable, it acts as an antenna and creates radiated interference.

Chapter 3 Solution to EMI: Grounding

The leakage current of an electronic equipment is conducted to ground via the grounding wire and the ground electrode. According to Ohm's law, potential differences may arise when the electrode's ground and the ground's ground resistance are different.

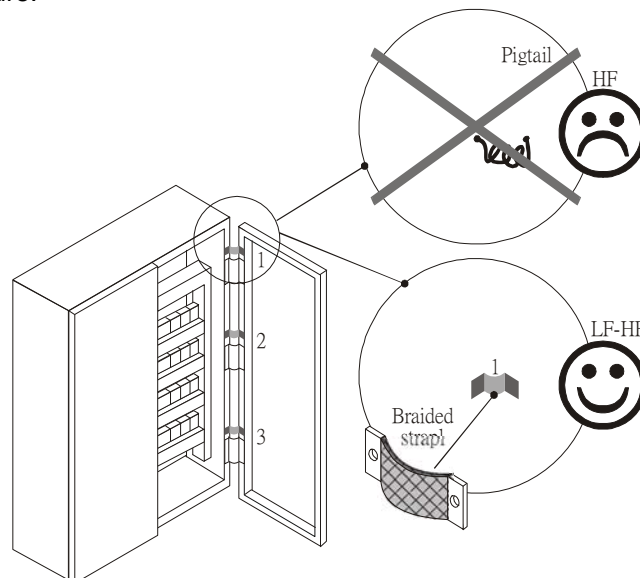
According to Ohm's law, the earth resistance for electrode and the ground are different, in this case potential differences may arise.

3.1 Protective Grounding & Functional Grounding

Please carefully read the following instruction if two types of grounding are applied at the same time. Protective grounding is applied outside buildings and must have low resistance. On the other hand, functional grounding can be applied inside buildings and must have low impedance. The goal of EMC is to avoid any interference effects. Grounding for EMC can be distinguished by frequency. For frequencies lower than 10kHz, a *single-point ground* system should be used and for frequencies higher than 10 kHz, a *multiple point ground* system should be used.

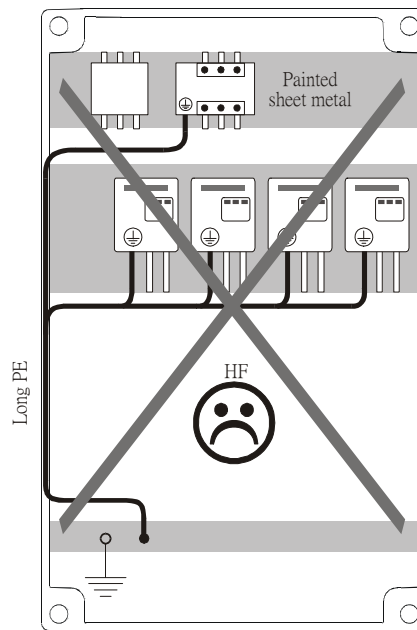
- *Single Point Grounding*: all signal grounds of all IT equipment are connected in series to form a single reference point. This point can be grounded directly to earth; to the designated grounding point or to the safety point that is already grounded.
- *Multiple Point Grounding*: all signals of all IT equipment are grounded independently.
- *Hybrid Grounding*: this type of grounding behaves differently for low and high frequencies. When two pieces of IT equipment (A and B) are connected via a shielded cable, one end is connected directly to ground while the other end is connected to ground via a capacitor. This type of grounding system fulfils the criteria for high and low frequency grounding.
- *Floating grounding*: the signals of all IT equipment are isolated from each other and are not grounded.

DC current flows evenly throughout the conductor section. But AC current flows towards the conductor's surface as frequency increases; this is called the "skin effect". It causes the effective cross-section area to be reduced with increasing frequency. Therefore it is suggested to increase the effective ground cross-section area for high frequencies by replacing pigtail grounding by braided conductors or strip conductors. Refer to the following figure.



This is why a thick short ground wire must be implemented for connecting to the common grounding path or the ground busbar. Especially when a controller (e.g. PLC) is connected to an AC motor drive, it must be grounded by a short and thick conducting wire. It is suggested to use a flat braided conductor (ex: metal mesh) with a lower impedance at high frequencies.

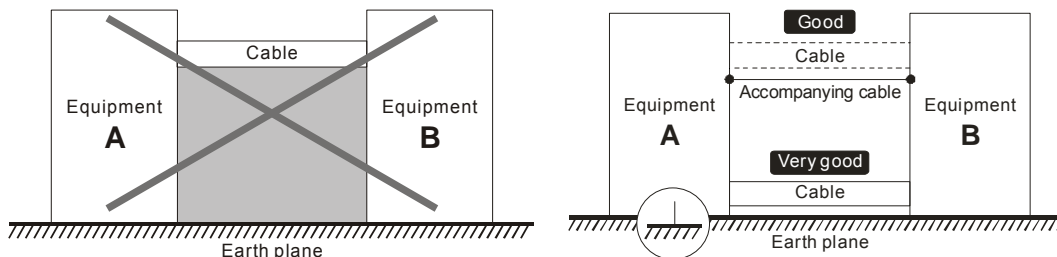
If the grounding wire is too long, its inductance may interfere structure of the building or the control cabinet and form mutual inductance and stray capacitance. As shown in the following figure, a long grounding wire could become a vertical antenna and turn into a source of noise.



3.2 Ground Loops

A *ground loop* occurs when the pieces of equipment are connected to more than one grounding path. In this case, the ground current may return to the grounding electrode via more than one path. There are three methods to prevent ground loops

1. Use a common power circuit
2. Single point grounding
3. Isolate signals, e.g. by photocouplers



In order to avoid “Common Mode Noise”, please use parallel wires or twisted pair wiring. Follow this rule and also avoid long wires, it is suggested to place the two wires as close to each other as possible.

3.3 Earthing Systems

The international standard IEC60364 distinguishes three different earthing system categories, using the two-letter codes TN, TT, IT.

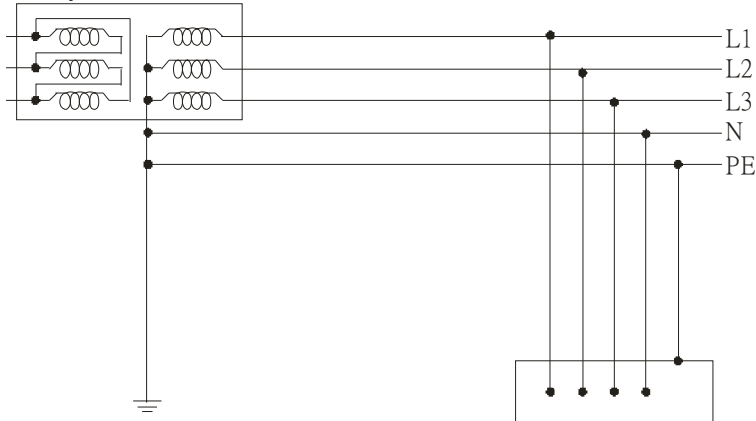
- The **first letter** indicates the type of earthing for the power supply equipment (generator or transformer).
 - T**: One or more points of the power supply equipment are connected directly to the same earthing point.
 - I**: Either no point is connected to earth (isolated) or it is connected to earth via a high impedance.
- The **second letter** indicates the connection between earth and the power supply equipment.
 - T**: Connected directly to earth (This earthing point is separate from other earthing points in the power supply system.)
 - N**: Connected to earth via the conductor that is provided by the power supply system
- The **third and fourth letter** indicate the location of the earth conductor.
 - S**: Neutral and earth conductors are separate
 - C**: Neutral and earth are combined into a single conductor

TN system

TN: The neutral point of the low voltage transformer or generator is earthed, usually the star point in a three-phase system. The body of the electrical device is connected to earth via this earth connection at the transformer.

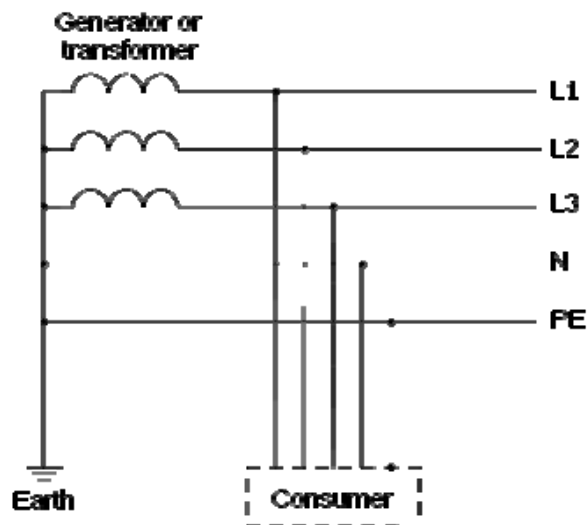
protective earth (PE): The conductor that connects the exposed metallic parts of the consumer.

neutral (N): The conductor that connects to the start point in a 3-phase system or that carries the return current in a single phase system.



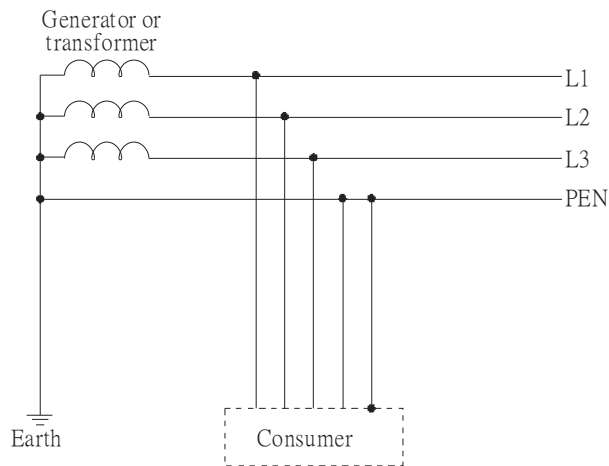
TN-S system

TN-S: PE and N are two separate conductors that are combined together only near the power source (transformer or generator). It is the same as a three-phase 5-wire system.



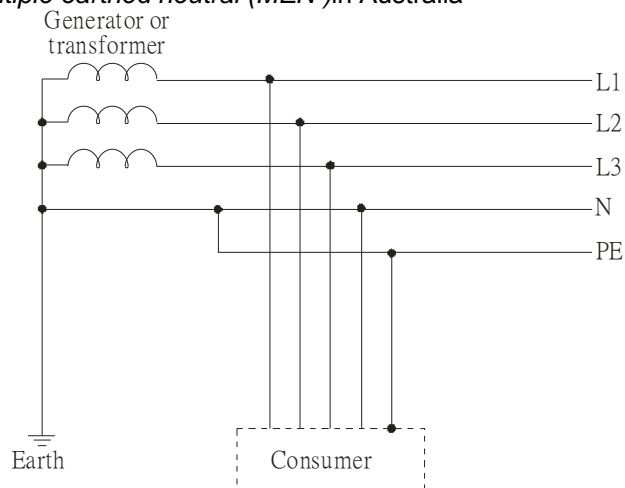
TN-C system

TN-C: PE and N are two separate conductors in an electrical installation similar to a three-phase 5wire system, but near the power side, PE and N are combined into a PEN conductor similar to a three-phase 4 wire system.



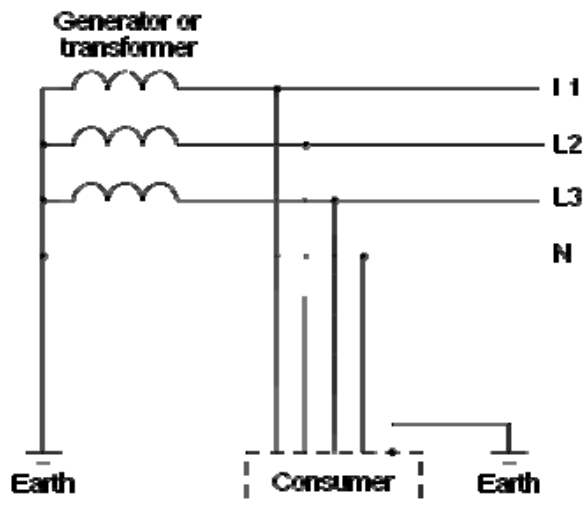
TN-C-S system

TN-C-S: A combined earth and neutral system (PEN conductor) is used in certain systems but eventually split up into two separate conductors PE and N. A typical application of combined PEN conductor is from the substation to the building but within the building PEN is separated into the PE and N conductors. Direct connection of PE and N conductors to many earthing points at different locations in the field will reduce the risk of broken neutrals. Therefore this application is also known as *protective multiple earthing (PME)* in the UK or as *multiple earthed neutral (MEN)* in Australia



TT system

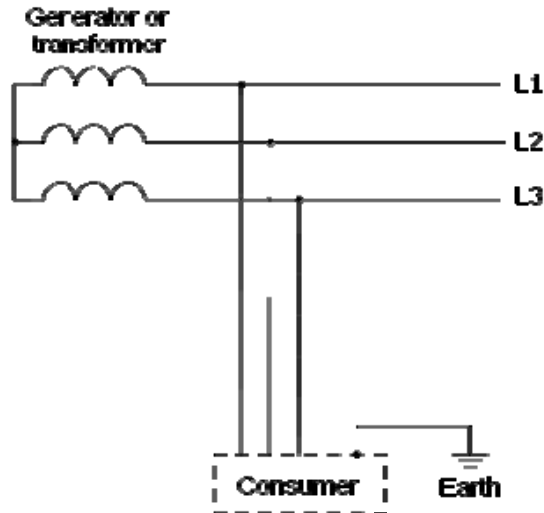
TT: The neutral point (N) of the low voltage transformer and the equipment frames (PE) are connected to a separate earthing point. The Neutral (N) of the transformer and electrical equipment are connected.



IT system

IT: The neutral point of the transformer and electrical equipment are not earthed, only the equipment frames PE are earthed.

In the IT network, the power distribution system Neutral is either not connected to earth or is earthed via a high impedance. In such a system, an insulated monitoring device is used for impedance monitoring. A built-in filter should be disconnected by the RFI-jumper and an external filter should not be installed when the AC motor drive or the AC servo motor drive is connected to an IT system.



Criteria for earthing system and EMC

	TN-S	TN-C	TT	IT
Safety of Personnel	Good Continuity of the PE conductor must be ensured throughout the installation	Good Continuity of the PE conductor must be ensured throughout the installation	Good RCD is mandatory	Good Continuity of the PE conductor must be ensured throughout the installation
Safety of property	Poor High fault current (around 1kA)	Poor High fault current (around 1kA)	Good Medium fault current (< a few dozen amperes)	Good Low current at the first fault (< a few dozen mA) but high current at the second fault
Availability of energy	Good	Good	Good	Excellent
EMC behavior	Excellent Few equipotential Problems: - Need to handle the high leaking currents problem of the device - High fault current (transient disturbances)	Poor (prohibited) - Neutral and PE are the same - Circulation of disturbance currents in exposed conductive parts (high magnetic-field radiation) - High fault currents (transient disturbances)	Good - Over-voltage risk - Equipotential Problems: - Need to handle the high leaking currents problem of the device - RCD (Residual-current device)	Poor (should be avoided) - Over-voltage risk - Common-mode filters and surge arrestors must handle the phase to phase voltage. - RCDs subject to nuisance tripping when common-mode capacitors are present - Equivalent to TN system for second fault

Chapter 4 Solution to EMI: Shielding

4.1 What is Shielding?

Electrostatic shielding is used to isolate equipment so that it will not create electromagnetic field interference or be influenced by an external electromagnetic field. A conductive material is used for electrostatic shielding to achieve this isolation.

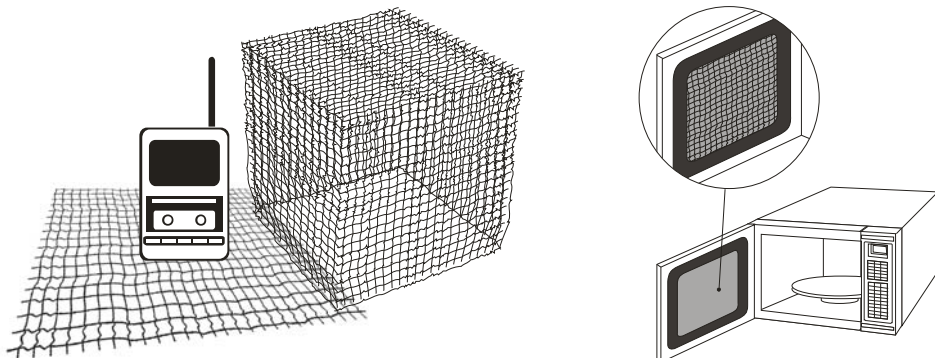
A *Faraday cage* can be made from a mesh of metal or a conductive material.

One characteristic of metal is that it is highly conductive and not electrostatic,, which offers shielding and prevents interference by external electrical fields. Metal with its high conductivity protects the internal devices from high voltages—no voltage will enter the cage even when the cage is experiencing a high current. In addition, electromagnetic fields can also pass through the Faraday cage without causing any disturbance.

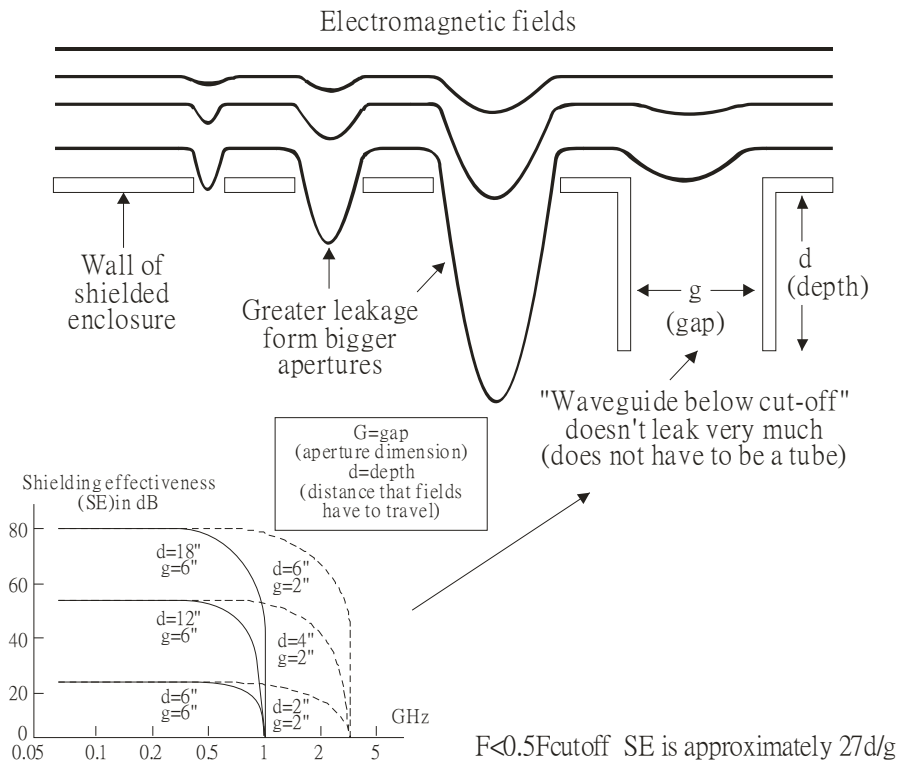
Electromagnetic shielding is applied to some electrical devices and measurement equipment for the purpose of blocking interference. Examples of shielding include:

- earth high-voltage indoor equipment using a metal frame or a high-density metal mesh
- shielding a power transformer is achieved by wrapping a metal sheet between the primary and secondary windings or by adding an enamel wire to the winding wire which is then earthed.
- a shielding coating, which is made of metal mesh or conductive fibers to provide effective protection for the workers who work in a high-voltage environment.

In the picture below, the radio appears to be not fully covered by metal but if the conductivity of the metal is high, radio waves are completely blocked and the radio will not receive any signal.



Mobile phone connections are also established through the transmission of radio waves. This is why the mobile phone reception is often cut off when we walk into an elevator. The metal walls of the elevator create the same shielding effect just as if we had entered a metal cage. Another example is a microwave oven. The microwave door may seem transparent in visible light, but the density of the metal mesh in the microwave door blocks the electromagnetic waves. A higher density of the metal mesh offers better shielding.



4.2 How to reduce EMI by Shielding?

Iron and other metals are high conductivity materials that provide effective shielding at extremely low frequencies. But conductivity will decrease as:

1. High frequency signals are applied to the conductor.
2. Equipment is located in a strong magnetic field
3. The shielding frame is forced into a specific form by machines.

It is difficult to select a suitable high-conductivity material for shielding without the help from a shielding material supplier or a related EMI institution.

Metallic Shielding Effectiveness

Shielding Effectiveness (SE) is used to assess the applicability of the shielding shell. The formula is:

$$SE_{dB} = A + R + B \quad \text{(Measures in dB)} \quad \text{where } A = \text{Absorption loss (dB)}$$

$$R = \text{Reflection loss (dB)}$$

$$B = \text{Correction factor (dB) (for multiple reflections in thin shields)}$$

The absorption loss refers to the amount of energy loss as the electromagnetic wave travels through the shield. The formula is:

$$AdB = 1.314(f\sigma\mu)^{1/2}t \quad \text{where } f = \text{frequency (MHz)}$$

$$\mu = \text{permeability relative to copper}$$

$$\sigma = \text{conductivity relative to copper}$$

$$t = \text{thickness of the shield in centimeters}$$

The reflection loss depends on the source of the electromagnetic wave and the distance from that source. For a rod or straight wire antenna, the wave impedance increases as it moves closer to the source and decreases as it moves away from the source until it reaches the plane wave impedance (377) and shows no change. If the wave source is a small wire loop, the magnetic field is dominant and the wave impedance decreases as it moves closer to the source and increases as it moves away from the source; but it levels out at 377 when the distance exceeds one-sixth of the wavelength.

Electrical Cabinet Design

In a high frequency electric field, shielding can be achieved by painting a thin layer of conductive metal on the enclosure or on the internal lining material. However, the coating must be thorough and all parts should be properly covered without any seams or gaps (just like a Faraday cage). That is only the ideal. Making a seamless shielding shell is practically impossible since the cage is composed of metal parts. In some conditions, it is necessary to drill holes in the shielding enclosure for installation of accessories (like optional cards and other devices).

1. If the metallic components are properly welded using sophisticated welding technology to form an electrical cabinet, deformation during usage is unlikely to occur. But if the electrical cabinet is assembled with screws, the protective insulating layer under the screw must be properly removed before assembly to achieve the greatest conductivity and best shielding.
2. Drilling holes for the installation of wires in the electrical cabinet lowers the shielding effectiveness and increases the chance of electric waves leaking through the openings and emitting interference. We recommend that the drilled holes are as narrow as possible. When the wiring holes are not used, properly cover the holes with metal plates or metal covers. The paint or the coating of the metal plate and metal cover should be thoroughly removed to ensure a metal-to-metal contact or a conductive gasket should be installed.
3. Install industrial conductive gaskets to completely seal the electrical cabinet and the cabinet door without gaps. If conductive gaskets are too costly, please screw the cabinet door to the electrical cabinet with a short distance between the screws.
4. Reserve a grounding terminal on the electrical cabinet door. This grounding terminal shall not be painted. If the paint already exists, please remove the paint before grounding.

Electrical wires and cables

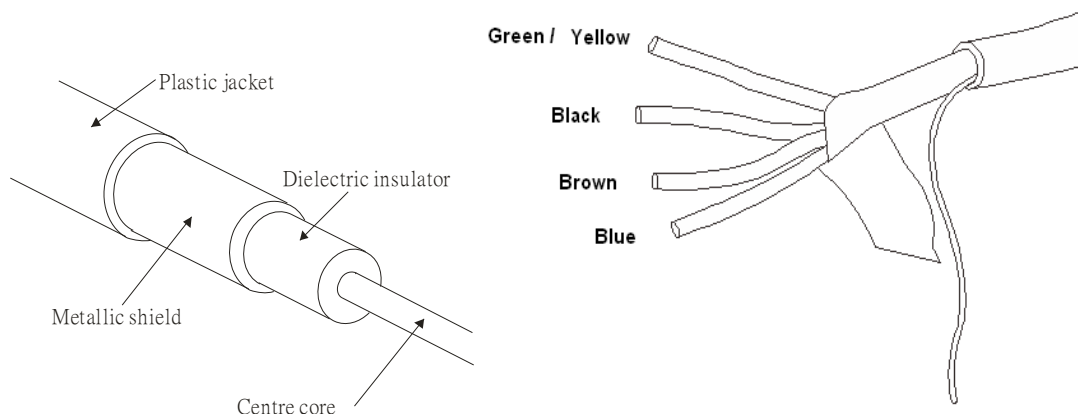
Shielded Twisted Pair (STP) is a type of cable where two insulated copper wires are twisted together with a metal mesh surrounding the twisted pair that forms the electromagnetic shielding and can also be used for grounding.

The individual electrical wires and complete cable are surrounded by (synthetic) rubber that provides insulation and also protects against damage.

There are two types of electrical cables: high voltage and low voltage. The high voltage cable differs from the low voltage cable in that it has an additional insulation layer called the dielectric insulator within the plastic sleeve. The dielectric insulator is the most important component in insulation. The low voltage cable is usually only filled with a soft polymer material for keeping the internal copper wire in place.

The shield has two functions.

1. To shield the electrical wire and cable.
 - A. Electric currents increase as power flows through the power cable and generate an electrical field. Such interference can be suppressed inside the cable by shielding the power cables or the electrical wires.
 - B. To form a protective earthing. When the cable core is damaged, the leakage current will flow via the shield to ground
2. To protect the cable. A power cable used for the computer control purpose generates only relatively low amount of current inside the cable. Such power cable will not become the source of interferences but has great possibility to be interfered by the surrounding electrical devices.



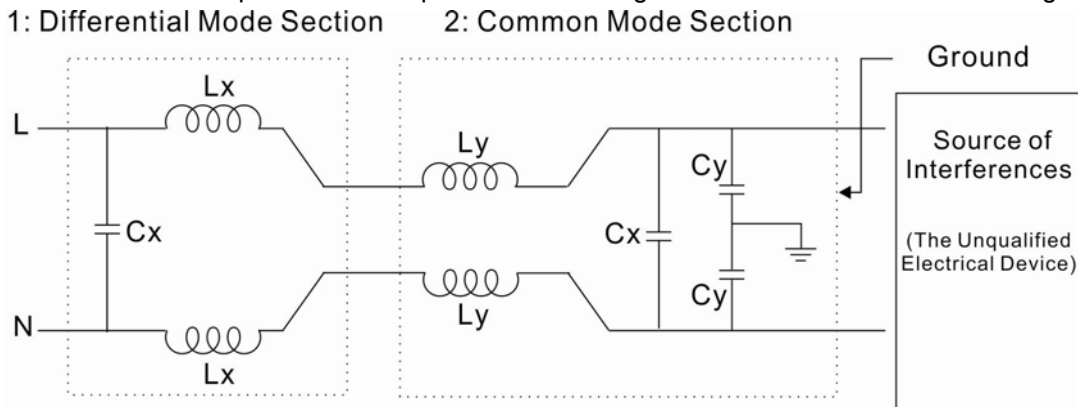
Chapter 5 Solution to EMI: Filter

5.1 Filter

Electromagnetic interference is transmitted in two ways, by radiation and by conduction. The most effective and economical method of reducing radiated interference is to use shielding and of reducing conducted interference is to use an electromagnetic filter.

Noise interference can be divided into two categories: high frequency (150kHz~300MHz) and low frequency (100Hz~3000Hz). High-frequency noise fades more over distance and has a shorter wave-length, while low-frequency noise fades less over distance and has a longer wave-length. Both types of interference are transmitted through power cables and power leads, affecting the power supply side.

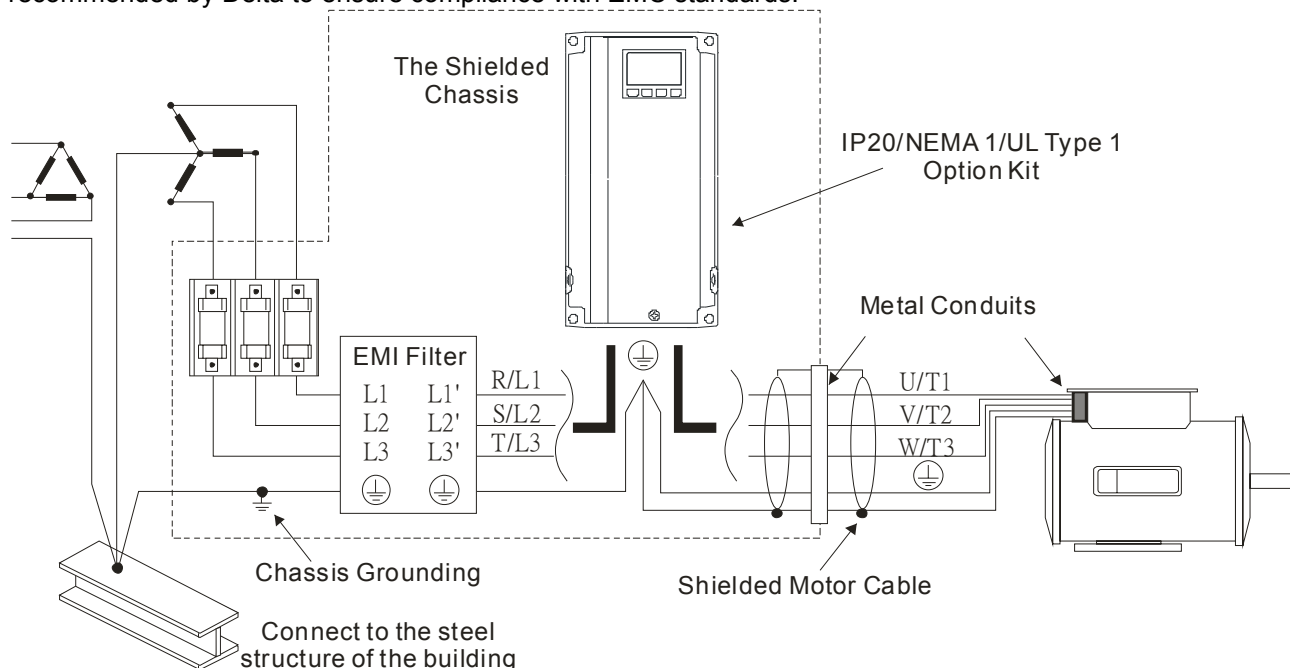
High-frequency interference at the power side can be eliminated or attenuated by mounting a filter. The filter consists of coils and capacitors. Some drives do not have a built-in filter, in which case the installation of an external option filter is required. The drawing below shows a standard filter diagram:



A filter is composed of a Differential Mode section (to eliminate noise below 150kHz) and a Common Mode section (to eliminate noise above 150kHz). For high-frequency noise, the inductor acts as a high impedance to form an open circuit and the capacitor acts as a low impedance to form a short circuit. Proper design and dimensioning of inductors and capacitors give a resonant circuit to absorb harmonic currents. Capacitor C_y is earthed to lead the harmonic currents to the ground.

External Filter

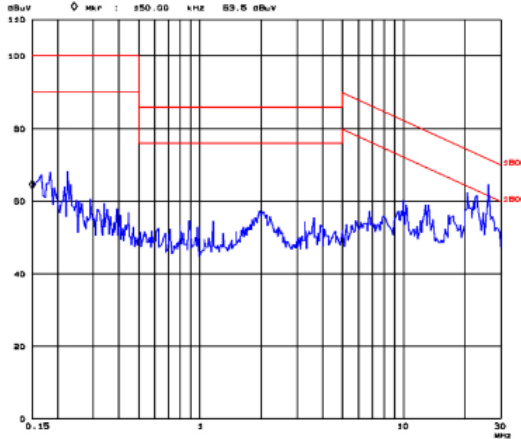
The filter and the AC drive should be installed in the control cabinet or on the mounting plate that is earthed to ground. The motor cable must be shielded and as short as possible. Please use the filters recommended by Delta to ensure compliance with EMC standards.



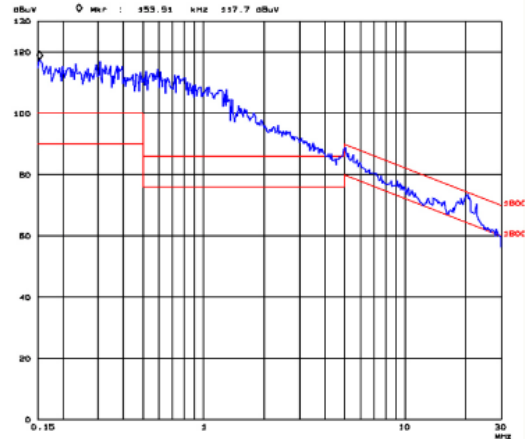
AC Motor Drives with Built-in Filter

1. Since interferences are suppressed by installing an earthed capacitor in the filter, the amount of current to ground (leakage current) could result in electric shocks to personnel or the power system. Please be aware of this problem.
2. Since the leakage current to ground can be high, it is crucial to implement protective earthing to prevent electrical shocks.

Filter Installation (With and Without)



<15m@60Hz with EMI Filter>



<15m@60Hz without EMI Filter>

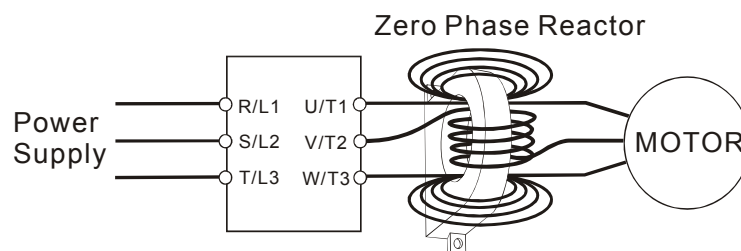
Zero Phase Reactor (Choke)

Interferences can also be suppressed by installing a zero phase reactor at the power supply side and/or the AC Motor Drive's output, depending on where the interference is. Since currents are large at the power input and the AC Motor Drive's output, please carefully select the magnetic core with suitable current handling capability. An ideal magnetic material for large currents is compound magnetic powder. It has a higher current handling capability and higher impedance compared to pure metallic magnetic cores. It is therefore suitable to implement in a high frequency environment. The impedance can also be enhanced by increasing the turn ratio.

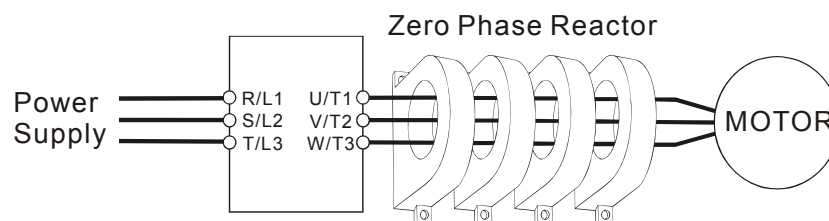
Zero Phase Reactor Installation

There are two installation methods, depending on the size of the zero phase reactor and the motor cable length.

1. Wind the motor cable through the middle of a zero-phase reactor 4 times. Place the reactor and the AC Motor Drive as close to each other as possible.



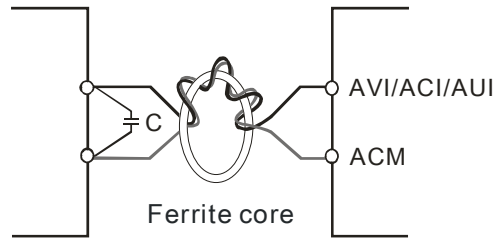
2. Place all wires through the middle of four zero-phase reactors without winding.



Analog Input Signals

If the analog input signals are affected by noise from the AC motor drive, please connect a capacitor and a ferrite core as indicated in the following diagram.

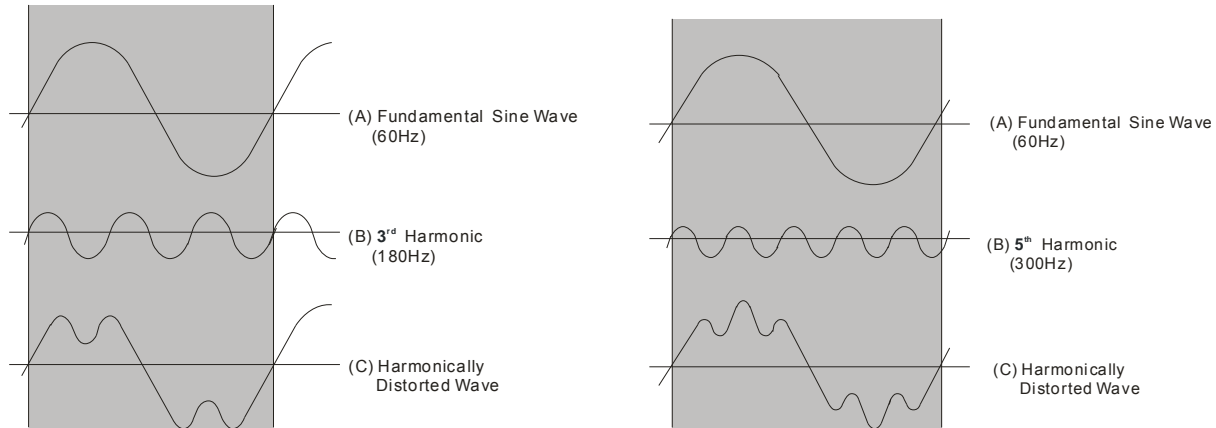
Wind the wires around the core in same direction for 3 times or more.



5.2 Harmonic Interference

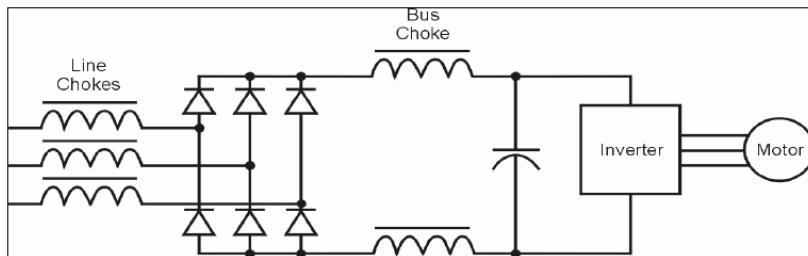
The AC motor drive's input current is non-linear, the input rectifier generates harmonics. Harmonics must be limited to within a certain range to avoid impact the mains power and to avoid current distortion to ensure surrounding devices are not influenced. An AC Motor Drive with built-in DC reactor suppresses harmonic currents (Total Harmonic Current Distortion THID) effectively and therefore reduces the harmonic voltage peaks (Total Harmonic Voltage Distortion).

Harmonic Current at the Power Supply Side



Suppression of Harmonic Currents

When a large portion of lower order harmonic currents (5th, 7th, 11th etc) occur at the power input, surrounding devices will be disturbed and the power factor will be low as a result of reactive power. Installing a reactor at the AC Motor Drive's input effectively suppresses lower order harmonic currents.



AC Reactor

Installed in series with the power supply and is effective in reducing low order current harmonics.

Features of an AC reactor include:

1. Reduces the harmonic currents to the AC Motor Drive and increases the impedance of the power supply.
2. Absorbs interferences generated by surrounding devices (such as surge voltages, currents, and mains surge voltages) and reduce their effect on the AC Motor Drive.
3. Increases the power factor.

DC Reactor

A DC-Reactor is installed between the rectifier and the DC-bus capacitor to suppress harmonic currents and to achieve a higher power factor.

Current Wave Diagrams

