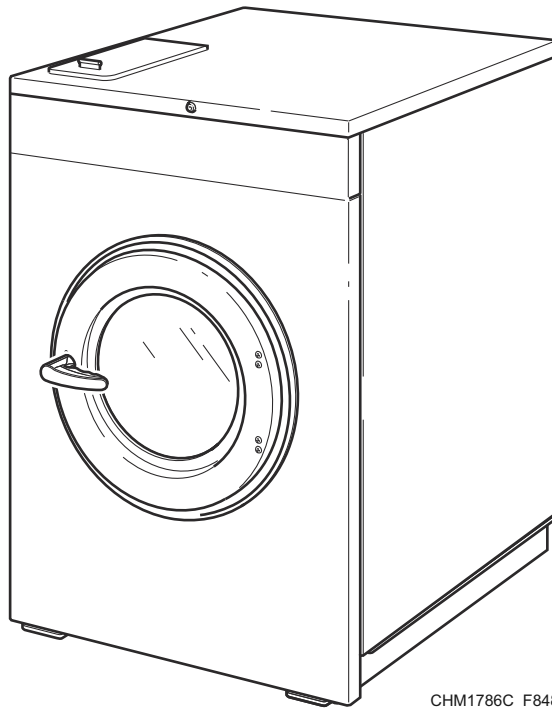


Washer-Extractor

Cabinet Hardmount

Design 2 and 3

Refer to Page 3 for Model Numbers



CHM1786C_F8489201

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Parts Ordering Information

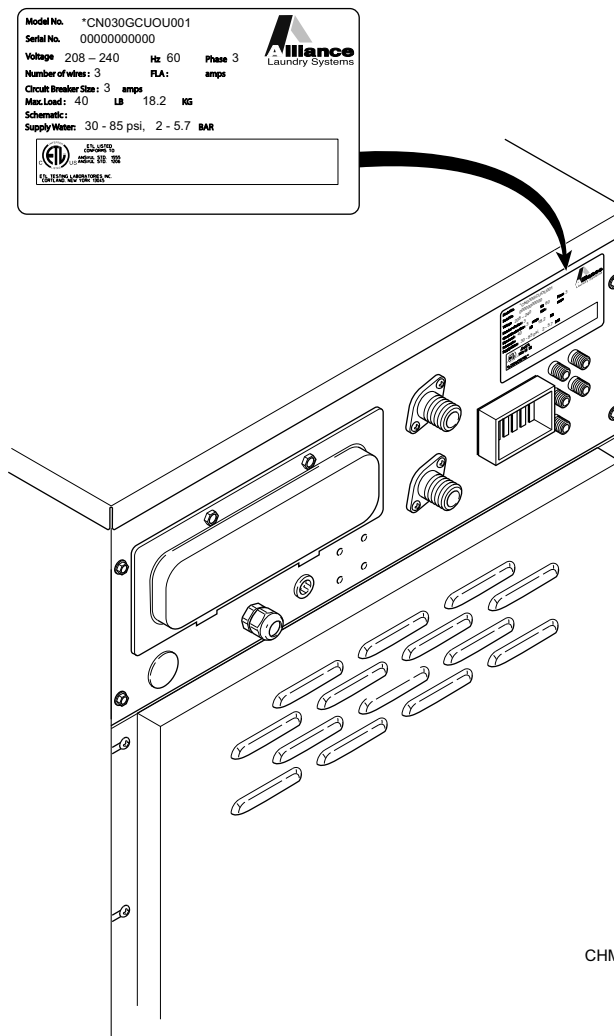
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call the number listed below:

(920) 748-3121 Ripon, Wisconsin

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.

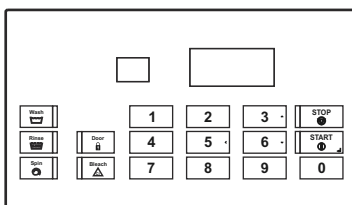
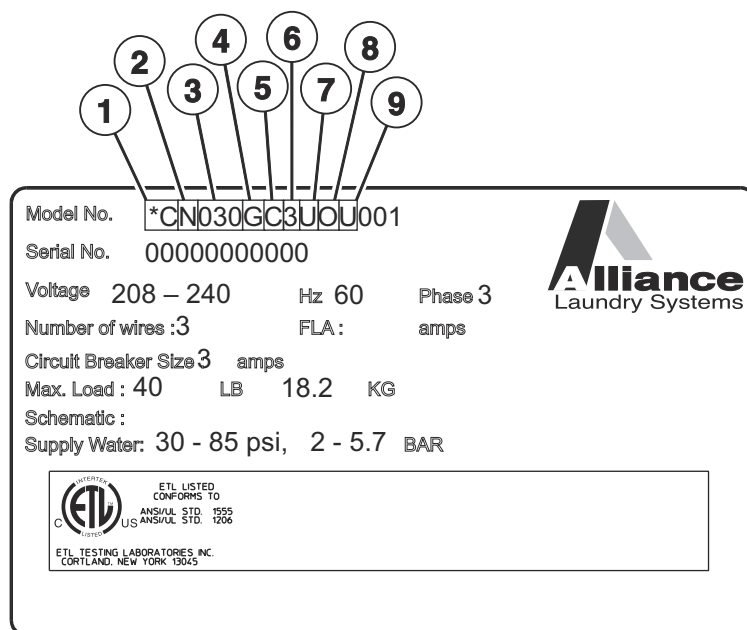


Model Identification

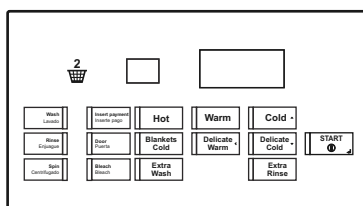
Information in this manual is applicable to these washer-extractor models:

CCN020KNF	SCB040KNF	SCN020KNF	UCB040KNF	UCN020KNF
CCN020KNV	SCB040KNV	SCN020KNV	UCB040KNV	UCN020KNV
CCN030KNF	SCH020KNF	SCN030KNF	UCH020KNF	UCN030KNF
CCN030KNV	SCH020KNV	SCN030KNV	UCH020KNV	UCN030KNV
CCN040KNF	SCH030KNF	SCN040KNF	UCH030KNF	UCN040KNF
CCN040KNV	SCH030KNV	SCN040KNV	UCH030KNV	UCN040KNV
CCN060KNF	SCH040KNF	SCN060KNF	UCH040KNF	UCN060KNF
CCN060KNV	SCH040KNV	SCN060KNV	UCH040KNV	UCN060KNV
ICN020KNF	SCH060KNF	SCU020KNF	UCH060KNF	UCU020KNF
ICN020KNV	SCH060KNV	SCU030KNF	UCH060KNV	UCU020KNV
ICN030KNF	SCL020KNF	SCU030KNV	UCL020KNF	UCU030KNF
ICN030KNV	SCL020KNV	SCU040KNF	UCL020KNV	UCU030KNV
ICN040KNF	SCL030KNF	SCU040KNV	UCL030KNF	UCU040KNF
ICN040KNV	SCL030KNV	SCU060KNF	UCL030KNV	UCU040KNV
ICN060KNF	SCL040KNF	SCU060KNV	UCL040KNF	UCU060KNF
ICN060KNV	SCL040KNV	SCY020KNF	UCL040KNV	UCU060KNV
	SCL060KNF	SCY020KNV	UCL060KNF	UCY020KNF
	SCL060KNV	SCY030KNF	UCL060KNV	UCY020KNV
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		SCY040KNF		UCY030KNV
		SCY040KNV		UCY040KNF
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		SCY060KNV		UCY060KNF
		SCZ020KNV		UCY060KNV

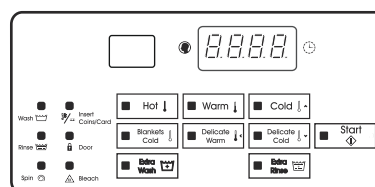
Product Overview - M30, Galaxy 600, MaestroV, MaestroG3 and Quantum Gold OPL



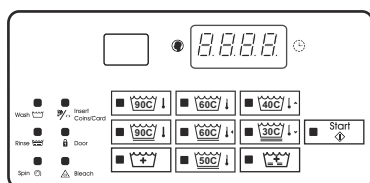
MaestroV



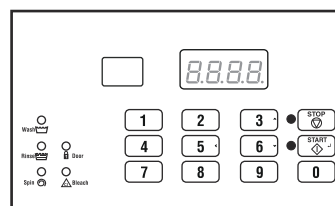
MaestroG3



Galaxy 600 Coin (Domestic)



Galaxy 600 Coin (International)



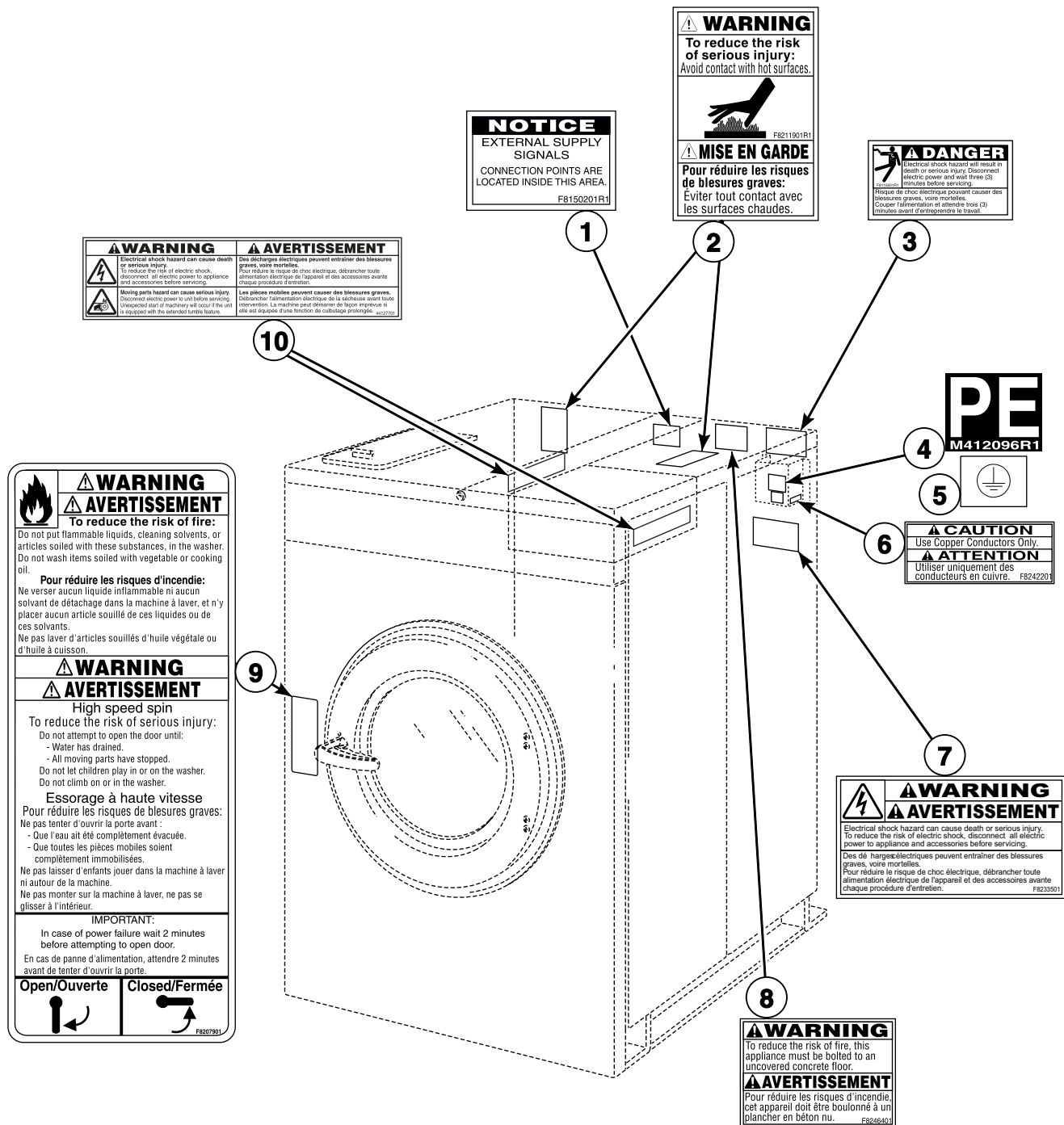
M30/Quantum Gold OPL

CHM3447P_F8489201

Product Overview - M30, Galaxy 600, MaestroV, MaestroG3 and Quantum Gold OPL

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	CC HC IC SC UC YC
2	-	Market	B (Brazil CE) D (Daiwa) H (China-ROHS ETL) L (International ETL(c)) N (Domestic ETL(c)) U (International CE/EAC) W (CE WRAS) Y (Australia) Z (No Agency International)
3	-	Capacity (Pounds)	020 030 040 060 080 100
4	-	Control	G J L H K W Z
5	-	Actuation	C (Drop Coin Meter) D (Digital Coin Meter) E (Electronic World Drop) L (Prep for Remote/Central Pay) N (Non-Coin OPL) X (Prep for Coin Meter) Y (Prep for Card Reader)
6	-	Speed	F (F-Speed) V (V-Speed)
7	-	Voltage	B (120/60/1) N (440-480/50/60/3) P (380-415/50/60/3) Q (200-208/220-240/50/60/3) X (200-208/220-240/50/60/1/3)
8	-	Panel	B (Chrome Door, Stainless Steel Side) C (Chrome Door) U (Standard) 1 (Stainless Steel)
9	-	Design	2 3

Decals

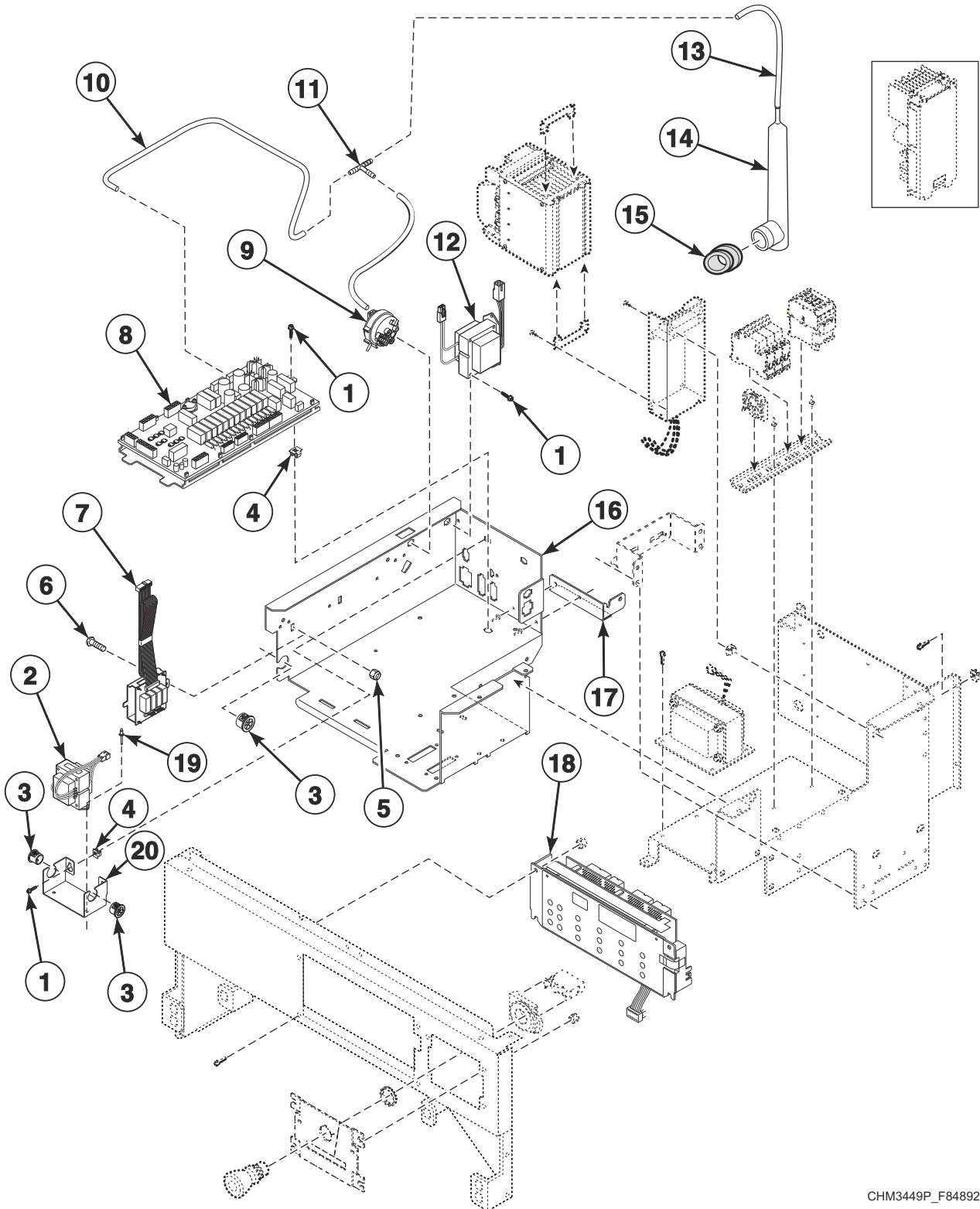


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Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8150201	External Supply Connection Decal	
2	F8211901	Hot Surface Warning Plate	
3	F8115501	Electric Shock Danger Label	
4	M412096	Earth Terminal Sticker	
5	F230739	Ground Decal	
6	F8242201	Use Copper Conductors Only Caution Label	
7	F8233501	Warning Label	
8	F8246401	Mount on Concrete Warning Label	
9	F8207901	Warning Label	
10	44127701	Warning Label	

Control Module (Drawing 1 of 2)

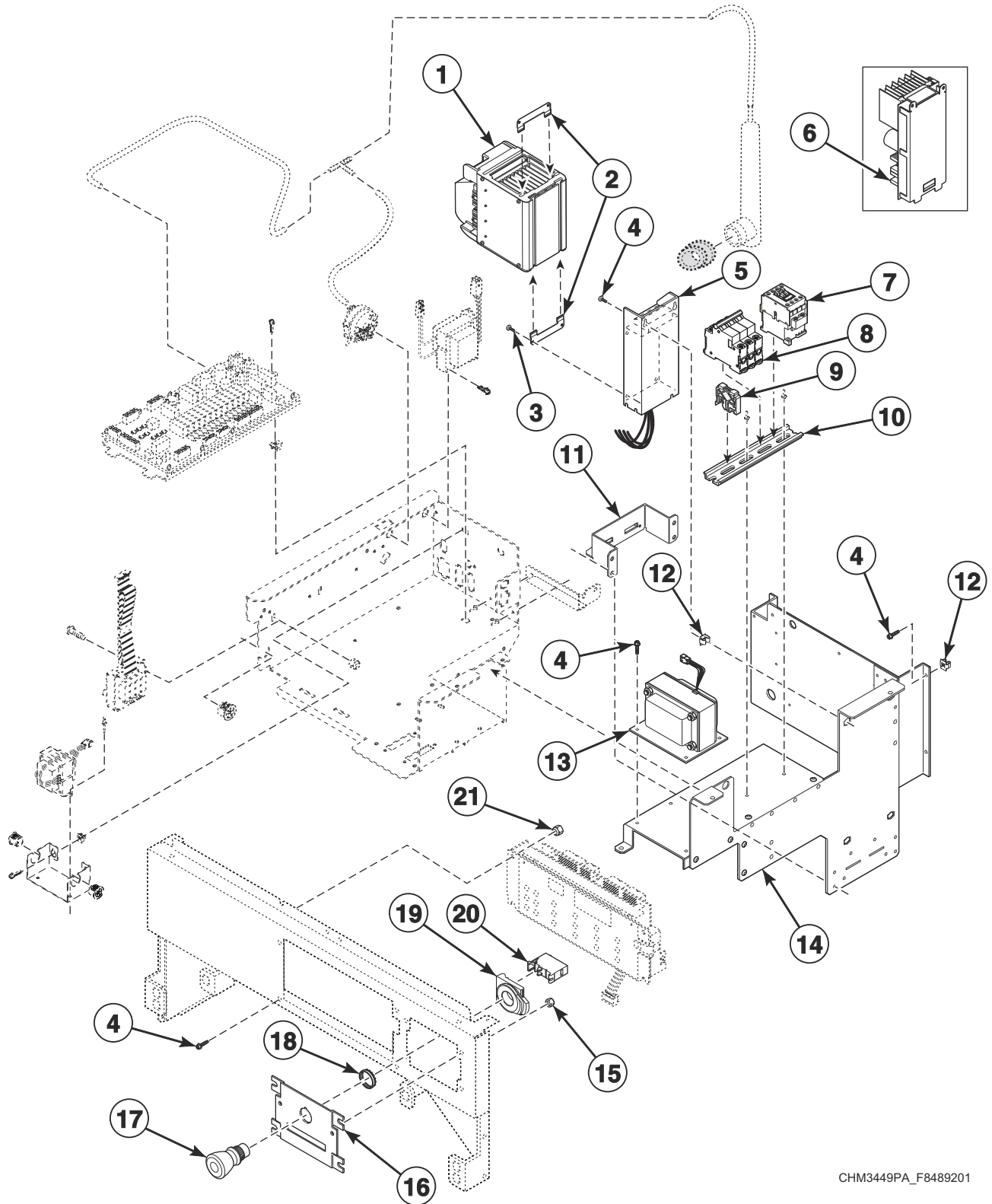


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Control Module (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8028701	Output/Logic Harness	
	F8060501	Emergency Stop Harness	
	F8261501P	Control Tray Harness	
	F8028101P	Machine Size Configuration Harness	20 pound models
	F8028103P	Machine Size Configuration Harness	30 pound models
	F8028104P	Machine Size Configuration Harness	40 pound models
	F8028105P	Machine Size Configuration Harness	60 pound models
	203346	USB IR Interface Kit	
	F8191203P	External Supply Harness	20 and 30 pound models
	F8191201P	External Supply Harness	40 and 60 pound models
	F937P3	External Supply Kit	Includes items 1, 8, 15, F8191201P External Supply Harness and screws
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
1	F8206901	Screw	
2	803527P	Transformer	
3	44071501	Snap Bushing	
4	70030501	Expansion Clip	
5	F430232	Nut	
6	F430903	Screw	
7	F8189401P	Auxiliary Control Assembly	
8	F980P3	Control Assembly Kit	Includes item 11 and F8108001 Output Assembly
	802493	Fuse	2.5 Amp
	802492	Fuse	5 Amp
9	F8404401	Water Pressure Switch	Electric heat
10	F8153901	Tubing	
11	F8246601	Tee	Electric heat
	F8431001	Hose Barb Connector	All other models
12	201616P	Transformer	External supply
13	F8405301	Hose	
14	30907	Pressure Bulb	
15	F8433001	Grommet	
16	F8359601	Control Tray Assembly	20 and 30 pound models
	F8359603	Control Tray Assembly	40 and 60 pound models
17	F8375201	Tray Support Bracket	
18	F8549010	Front End Control	CC and IC F-speed models
	F8549007	Front End Control	CC and IC V-speed models
	F107P3	Front End Control Kit	SC and UC F-speed models; Includes F8028701 Output/Logic Harness
	F106P3	Front End Control Kit	SC and UC V-speed models; Includes F8028701 Output/Logic Harness
19	70058501	Pop Rivet	
20	F8599801	Bracket	

Control Module (Drawing 2 of 2)

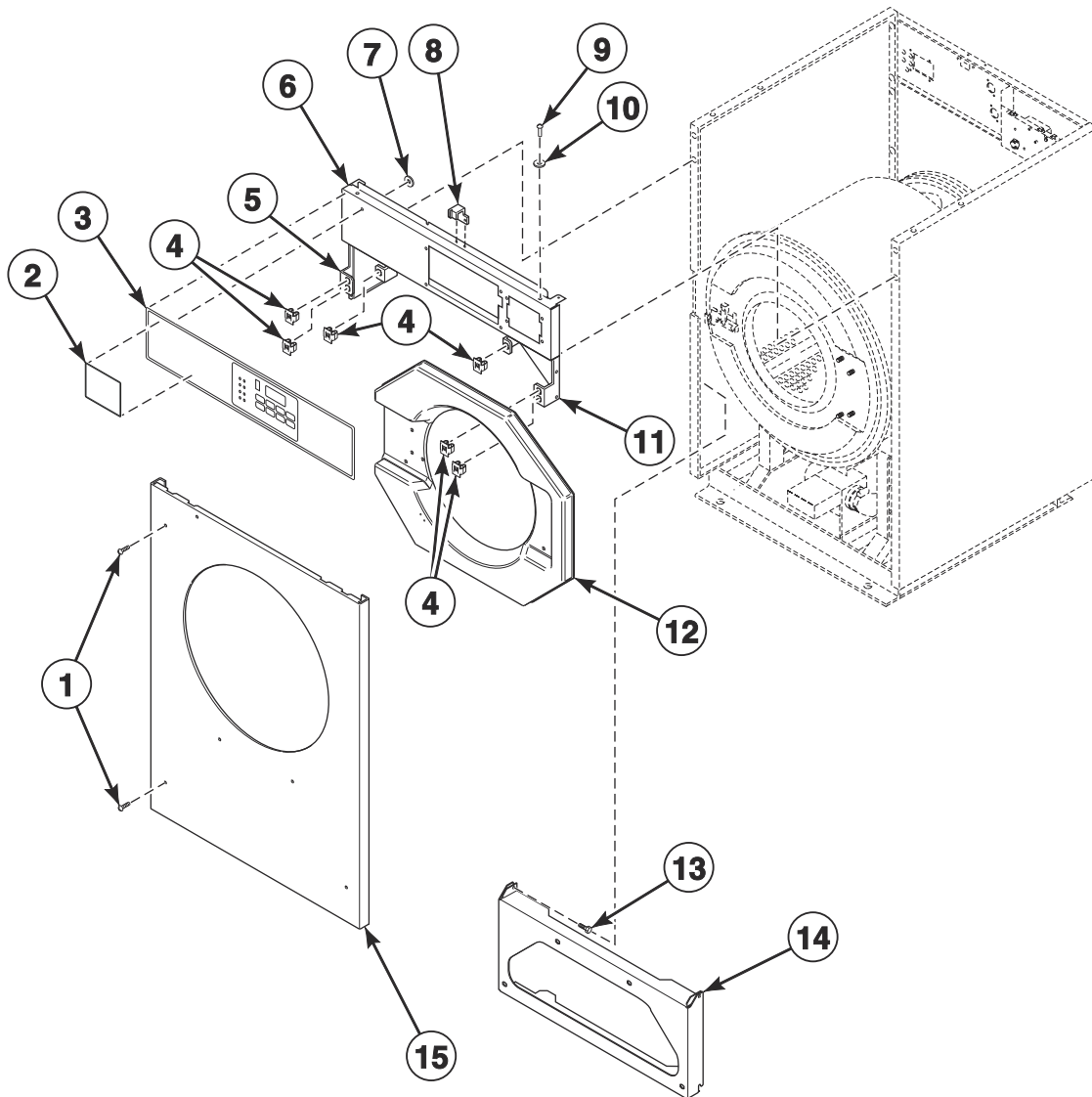


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Control Module (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8385102	Communication Harness	
1	F8303601P	Drive Assembly	N and P-voltage; 5 hp
	F8204701P	Drive Assembly	60 pound models; Q and X-voltage; 3 hp
2	F8322401	Drive Mounting Bracket	Use with item 1
3	D503688	Screw	
4	F8206901	Screw	
5	F8053901P	EMI Filter	240 Volt; International models only
	F8053902	EMI Filter	480 Volt; International models only
6	F8327301P	Drive Assembly	20, 30 and 40 pound models; B, Q and X-voltage; 2 hp
7	F330177P	Contacto	
8	70256901P	Circuit Breaker	Electric heat
9	F8449801	End Stop	
10	F8385301	DIN Rail	
11	F8310101	Lower Drive Mounting Bracket	Use with item 6
12	70030501	Expansion Clip	
13	F8401301	Transformer	
14	F8359801	Drive Tray Assembly	20 pound models
	F8359802	Drive Tray Assembly	30 pound models
	F8359803	Drive Tray Assembly	40 and 60 pound models
15	F431017	Nut	
16	F8201301	Emergency Stop Plate	
17	F200233500	Emergency Stop Pushbutton	
18	24205	Nut	
19	F8538101	Contact Base	
20	F8069501	Contact Switch	
21	F430232	Nut	

Front Panel, Control Panel and Control Panel Overlays

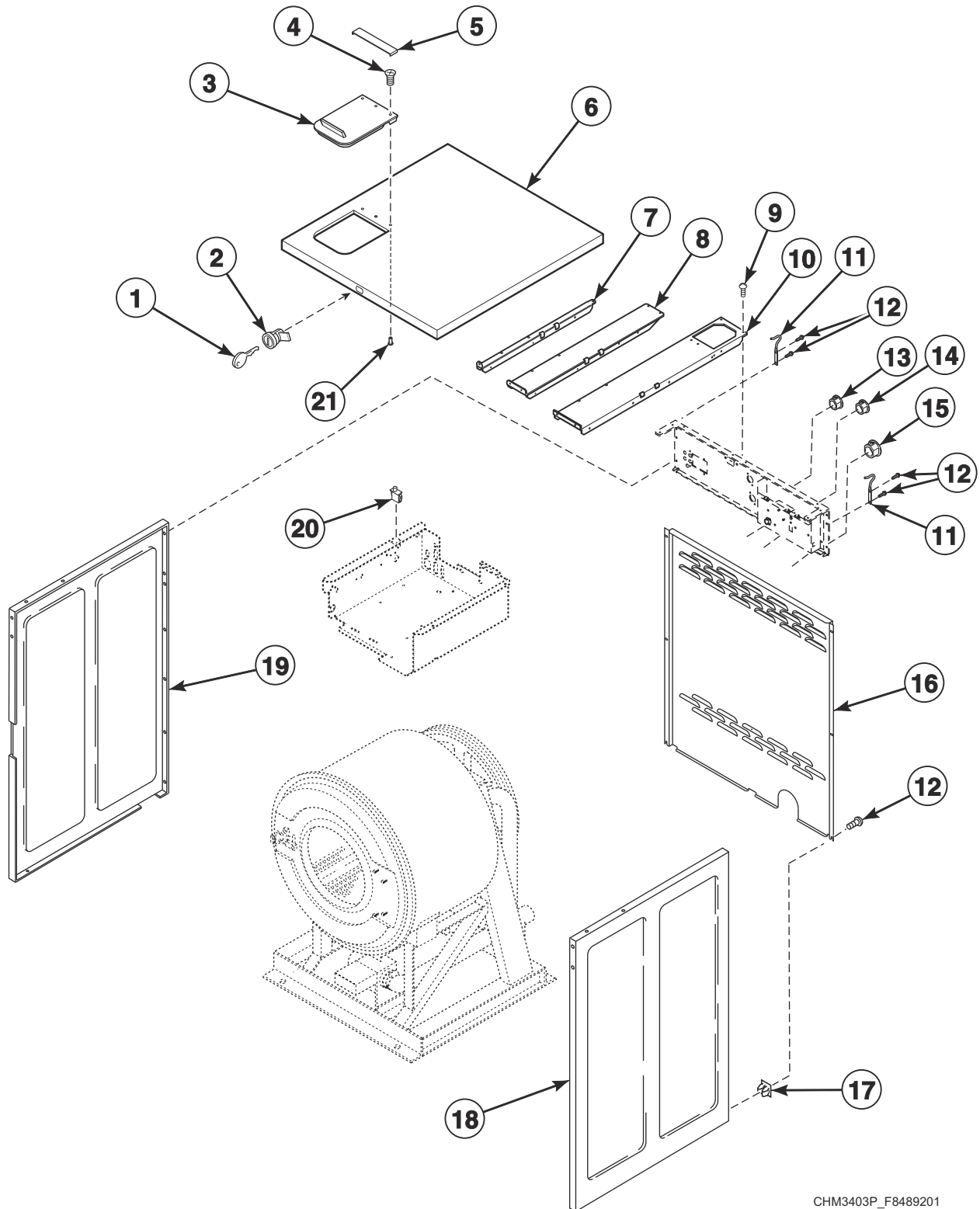


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Front Panel, Control Panel and Control Panel Overlays

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8117601	Screw	
2	F8443101	Logo	20 and 30 pound UC models; Models starting 8/14/14
	F8443102	Nameplate	40 and 60 pound UC models; Models starting 8/14/14
3	F8551501	Control Panel Overlay	CC models
	F8551801	Control Panel Overlay	IC models
	F8296001	Control Panel Overlay	20 pound SC models
	F8296101	Control Panel Overlay	30 pound SC models
	F8296201	Control Panel Overlay	40 pound SC models
	F8296301	Control Panel Overlay	60 pound SC models
	F8226301	Control Panel Overlay	20 pound UC models; Models through 8/13/14
	F8226401	Control Panel Overlay	30 pound UC models; Models through 8/13/14
	F8226501	Control Panel Overlay	40 pound UC models; Models through 8/13/14
	F8226601	Control Panel Overlay	60 pound UC models; Models through 8/13/14
	F8532301	Control Panel Overlay	60 pound UC models; Models starting 8/14/14
4	70030501	Expansion Clip	
5	F8186702	Gusset Plate	Left
6	F8038504	Control Panel Assembly	20 pound CC, IC and SC models; 20 pound UC models through 8/13/14
	F8038506	Control Panel Assembly	20 pound UC models; Models starting 8/14/14
	F8038604	Control Panel Assembly	30 pound CC, IC and SC models; 30 pound UC models through 8/13/14
	F8038606	Control Panel Assembly	30 pound UC models; Models starting 8/14/14
	F8038704	Control Panel Assembly	40 pound CC, IC and SC models; 40 pound UC models through 8/13/14
	F8038706	Control Panel Assembly	40 pound UC models; Models starting 8/14/14
	F8038804	Control Panel Assembly	60 pound CC, IC and SC models; 60 pound UC models through 8/13/14
	F8038806	Control Panel Assembly	60 pound UC models; Models starting 8/14/14
7	M400977	Nut	
8	F8201001	Top Cover Latch	
9	70412601	Pop Rivet	
10	F8201101	Washer	
11	F8186701	Gusset Plate	Right
12	F170416-1	Door Bezel	20 pound models; Black
	F170417-1	Door Bezel	30 pound models; Black
	F0170426-00	Door Bezel	40 and 60 pound models; Black
13	F430174	Screw	
14	F8173801	Front Cabinet Brace	20 pound models
	F8173901	Front Cabinet Brace	30 pound models
	F8174001	Front Cabinet Brace	40 pound models
	F8174101	Lower Cabinet Brace	60 pound models
15	F8492306	Front Panel	20 pound CC and IC models; Stainless steel
	F8171301	Front Panel	20 pound SC and UC models; Design 2; Stainless steel
	F8492302	Front Panel	20 pound SC and UC models; Design 3; Stainless steel; Vertical brush
	F8492308	Front Panel	20 pound SC and UC models; Design 3; Stainless steel; Horizontal brush
	F8173005	Front Panel	30 pound CC and IC models; Stainless steel
	F8173002P	Front Panel	30 pound SC and UC models; Stainless steel; Vertical brush
	F8173008	Front Panel	30 pound SC and UC models; Stainless steel; Horizontal brush
	F8173104	Front Panel	40 pound CC and IC models; Stainless steel
	F8173102P	Front Panel	40 pound SC and UC models; Stainless steel; Vertical brush
	F8173108	Front Panel	40 pound SC and UC models; Stainless steel; Horizontal brush
	F8173204	Front Panel	60 pound CC and IC models; Stainless steel
	F8173202P	Front Panel	60 pound SC and UC models; Stainless steel; Vertical brush
	F8173208	Front Panel	60 pound SC and UC models; Stainless steel; Horizontal brush

Panels

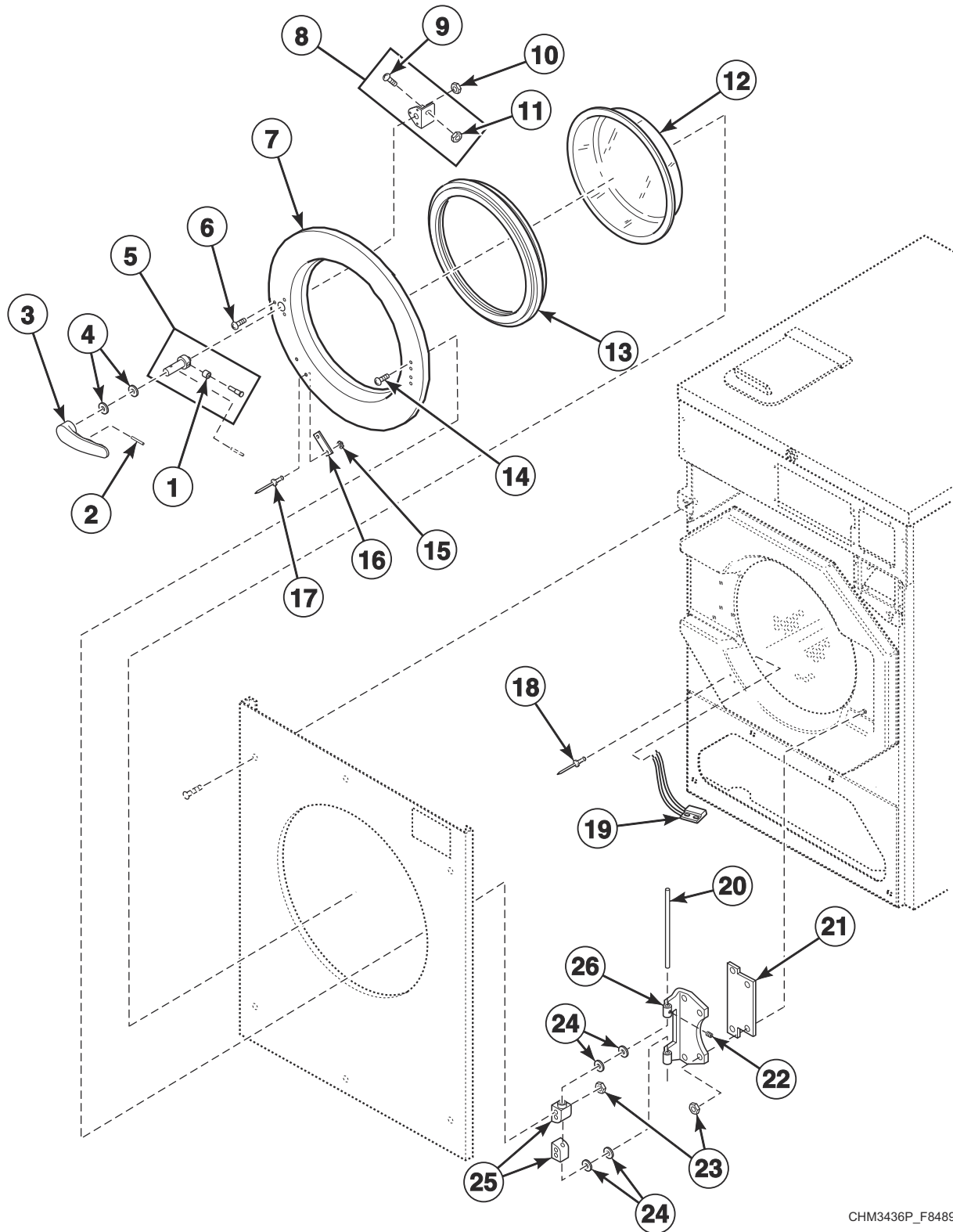


CHM3403P_F8489201

Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	70155603	Key	RL003
2	44089303P	Panel Lock	
3	F8048101	Dispenser Lid	Gray
4	F8230601	Screw	
5	F8091701	Lid Clamp	SC models; UC models through 8/13/14
	F8091702	Lid Clamp	UC models; Models starting 8/18/14
6	F8040201	Top Cover	20 pound models
	F8017401	Top Cover	30 pound models
	F8040301	Top Cover	40 pound models
	F8040401P	Top Cover	60 pound models
7	F8043501	Top Cabinet Brace	20 pound models
8	F8043701	Top Cabinet Brace	30 pound models
9	431287	Screw	
10	F8043801	Top Cabinet Brace	40 pound models
	F8043901	Top Cabinet Brace	60 pound models
11	F8258601	Top Cover Hinge	
12	F8206901	Screw	
13	M400985	Plug	
14	F8223901	Plug	
15	F8223801	Hole Plug	
16	F8362401	Rear Panel	20 pound models; Design 2
	F8492501	Rear Panel	20 pound models; Design 3
	F8352801	Rear Panel	30 pound models
	F8365201	Rear Panel	40 pound models
	F8367101	Rear Panel	60 pound models
17	70030501	Expansion Clip	
18	F8399201	Right Side Panel	20 pound models; Design 2; Vinyl
	F8399203	Right Side Panel	20 pound models; Design 2; Stainless steel
	F8492401	Right Side Panel	20 pound models; Design 3; Vinyl
	F8492403	Right Side Panel	20 pound models; Design 3; Stainless steel
	F8399301	Right Side Panel	30 pound models; Vinyl
	F8399303	Right Side Panel	30 pound models; Stainless steel
	F8399401	Right Side Panel	40 pound models; Vinyl
	F8399403	Right Side Panel	40 pound models; Stainless steel
	F8399501	Right Side Panel	60 pound models; Vinyl
	F8399503	Right Side Panel	60 pound models; Stainless steel
19	F8399202	Left Side Panel	20 pound models; Design 2; Vinyl
	F8399204	Left Side Panel	20 pound models; Design 2; Stainless steel
	F8492402	Left Side Panel	20 pound models; Design 3; Vinyl
	F8492404	Left Side Panel	20 pound models; Design 3; Stainless steel
	F8399302	Left Side Panel	30 pound models; Vinyl
	F8399304	Left Side Panel	30 pound models; Stainless steel
	F8399402	Left Side Panel	40 pound models; Vinyl
	F8399404	Left Side Panel	40 pound models; Stainless steel
	F8399502P	Left Side Panel	60 pound models; Vinyl
	F8399504	Left Side Panel	60 pound models; Stainless steel
20	70413301	Pushbutton Switch	
21	F8230501	Bolt	

Door - 20 Pound Models

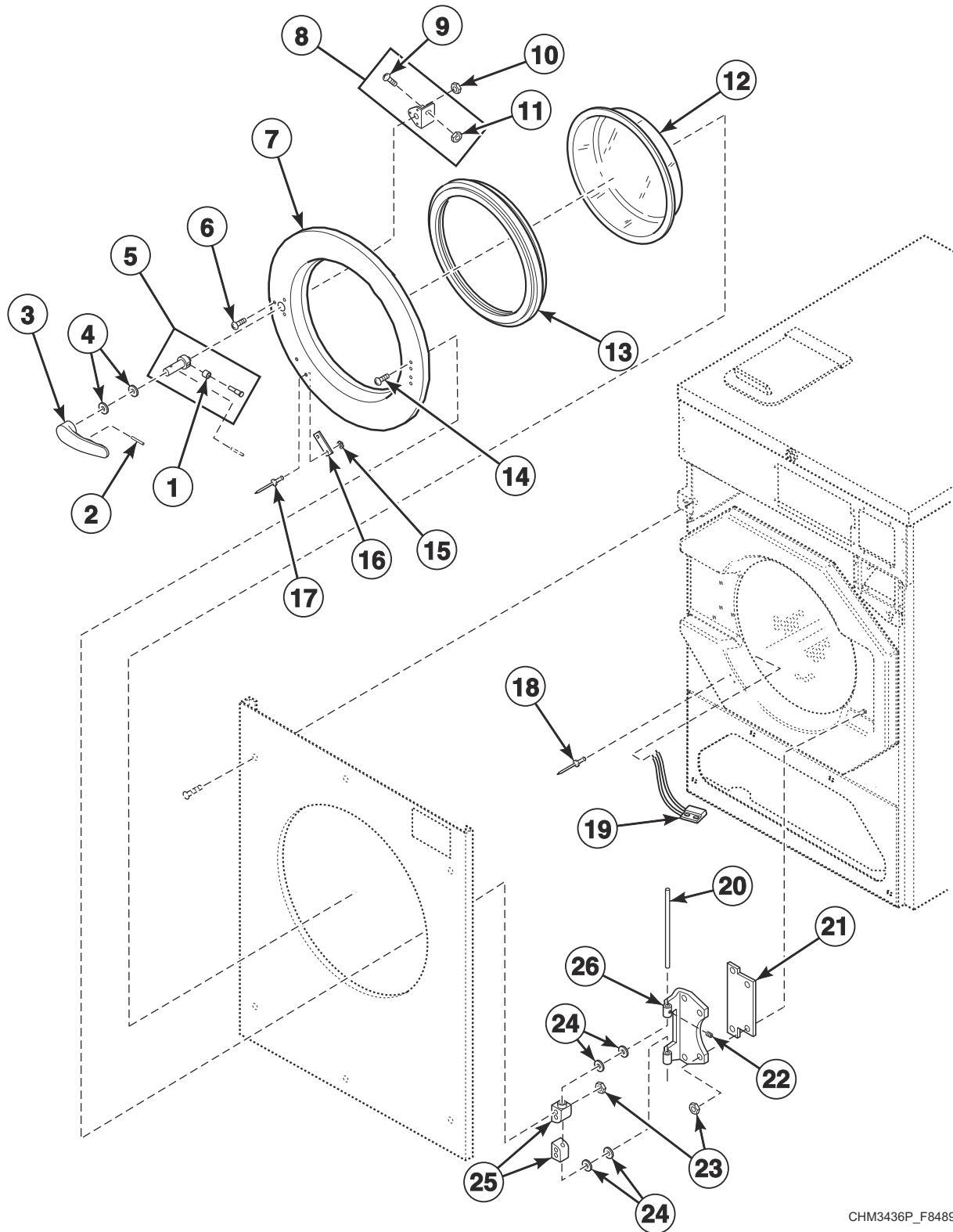


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Door - 20 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8187210	Door Assembly	CC and IC models; Includes items 1-17 and 20-26
	F8187211	Door Assembly	CC and IC models; Includes items 1-17 and 20-26; Chrome
	F8187202	Door Assembly	SC models; UC models through 8/13/14; Includes items 1-17 and 20-26
	F8187208	Door Assembly	UC models; Models starting 8/14/14; Includes items 1-17 and 20-26
	F8187209	Door Assembly	UC models; Models starting 8/14/14; Includes items 1-17 and 20-26; Chrome
1	F8221701	Bearing Sleeve	
2	F431222	Spring Pin	
3	F8199502	Door Handle	CC and IC models; Black
	F8199401P	Door Handle	SC models; UC models through 8/13/14; Black
	F8435501	Door Handle	UC models; Models starting 8/14/14
4	F431916	Washer	
5	F8221401	Door Latch Arm Assembly	
6	F8535501	Screw	
	F8508101	Bolt	Chrome
7	F0602431-02	Door	
	F8507501P	Door	Chrome
8	F8567501	Door Handle Spacer Kit	Includes items 9 and 11
9	F430532	Screw	
10	F430232	Nut	
11	F431041	Nut	
12	F290205P	Door Glass Kit	
13	F200000202	Door Gasket	Black
14	F430974	Bolt	
	F8508101	Bolt	Polished
15	F431113	Washer	
16	F8390801	Magnet	
17	F431223	Pop Rivet	
18	F8245101	Blind Rivet	
19	F8066802	Reed Switch Assembly	
20	F602813-2	Rod	
21	F200131000P	Door Hinge Shim Kit	
22	F430536	Screw	
23	F430215	Nut	
24	F431929	Washer	
25	F150271	Door Mount	
26	F190216P	Door Hinge	

Door - 30 Pound Models

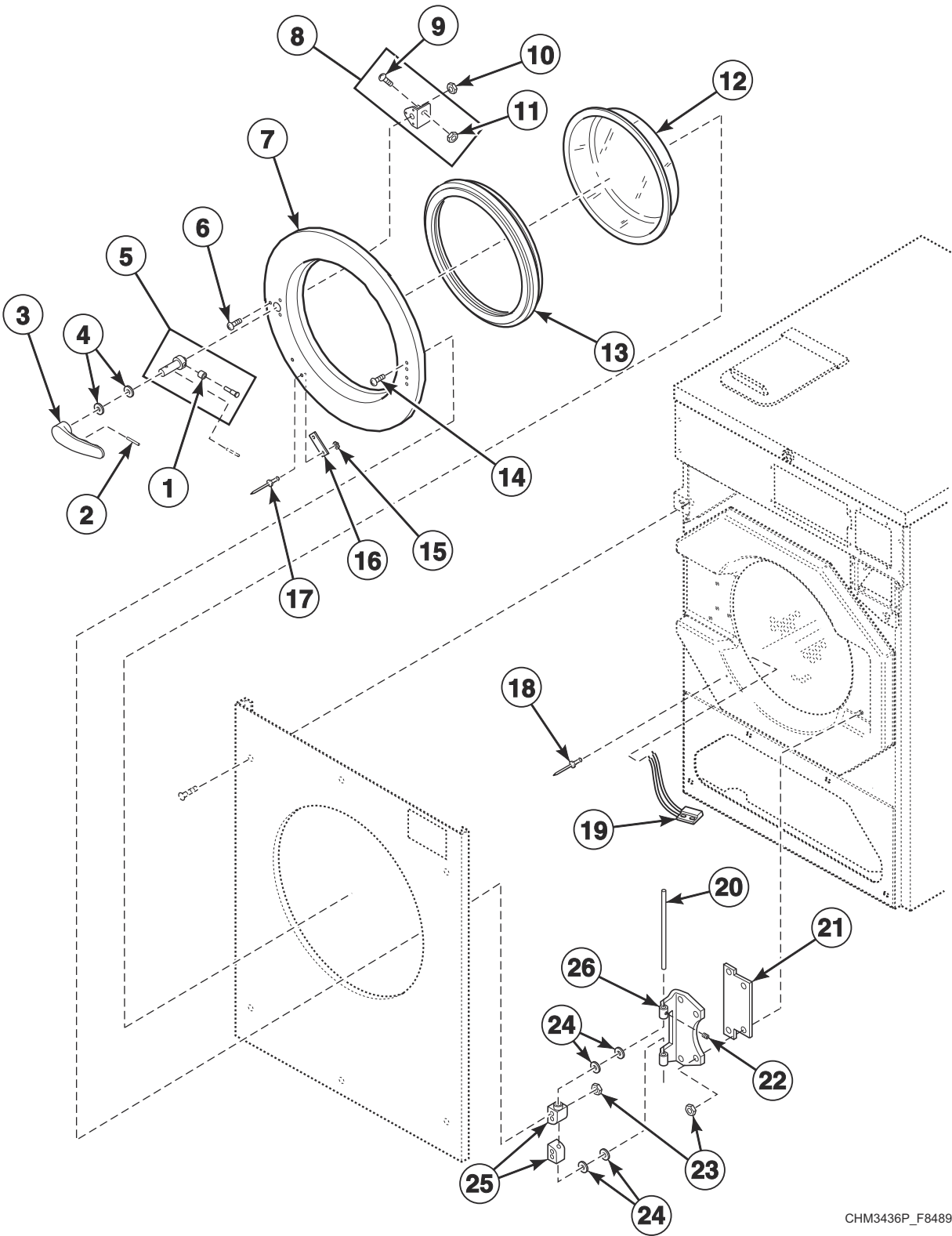


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Door - 30 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8187310	Door Assembly	CC and IC models; Includes items 1-17 and 20-26
	F8187311	Door Assembly	CC and IC models; Includes items 1-17 and 20-26; Chrome
	F8187302	Door Assembly	SC models; UC models through 8/13/14; Includes items 1-17 and 20-26; Black
	F8187305	Door Assembly	SC models; Includes items 1-17 and 20-26; Chrome
	F8187308	Door Assembly	UC models; Models starting 8/14/14; Includes items 1-17 and 20-26
	F8187309	Door Assembly	UC models; Models starting 8/14/14; Includes items 1-17 and 20-26; Chrome
1	F8221701	Bearing Sleeve	
2	F431222	Spring Pin	
3	F8199502	Door Handle	CC and IC models; Black
	F8199401P	Door Handle	SC models; UC models through 8/13/14; Black
	F8435501	Door Handle	UC models; Models starting 8/14/14
4	F431916	Washer	
5	F8221401	Door Latch Arm Assembly	
6	F8535501	Screw	
	F8508101	Bolt	Chrome
7	F0602837-02	Door	
	F8507601	Door	Chrome
8	F8567501	Door Handle Spacer Kit	Includes items 9 and 11
9	F430533	Screw	
10	F430232	Nut	
11	F431041	Nut	
12	F8485301P	Door Glass	
13	F8111602	Door Gasket	Black
14	F430974	Bolt	
	F8508101	Bolt	Polished
15	F431113	Washer	
16	F8390801	Magnet	
17	F431223	Pop Rivet	
18	F8245101	Blind Rivet	
19	F8066802	Reed Switch Assembly	
20	F602813-2	Rod	
21	F200131000P	Door Hinge Shim Kit	
22	F430536	Screw	
23	F430215	Nut	
24	F431929	Washer	
25	F150271	Door Mount	
26	F190216P	Door Hinge	

Door - 40 and 60 Pound Models

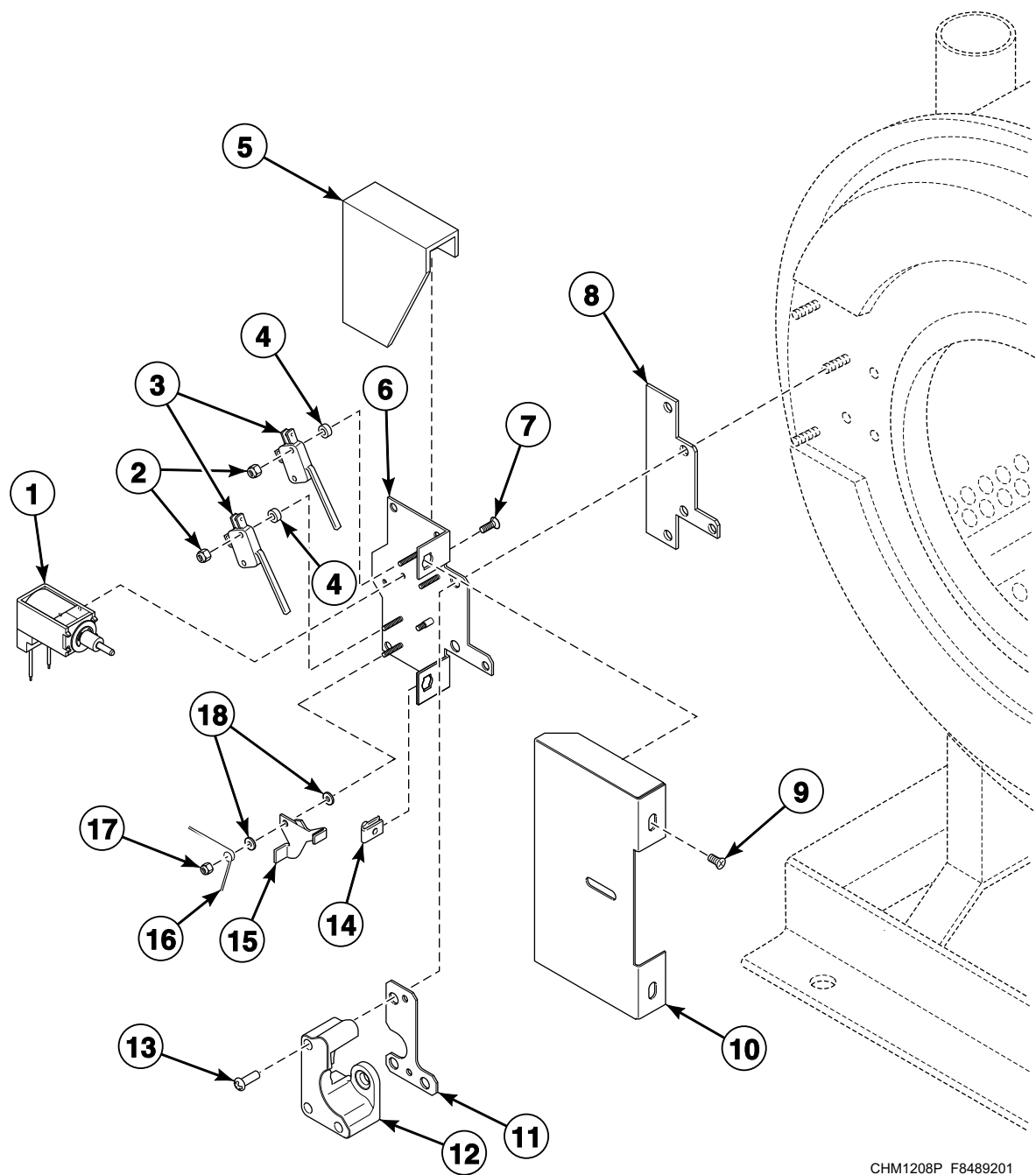


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Door - 40 and 60 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8187410	Door Assembly	CC and IC models; Includes items 1-17 and 20-26
	F8187411P	Door Assembly	CC and IC models; Includes items 1-17 and 20-26; Chrome
	F8187402	Door Assembly	SC models; UC models through 8/13/14; Includes items 1-17 and 20-26; Black
	F8187408	Door Assembly	UC models; Models starting 8/14/14; Includes items 1-17 and 20-26
	F8187409	Door Assembly	UC models; Models starting 8/14/14; Includes items 1-17 and 20-26; Chrome
1	F8221701	Bearing Sleeve	
2	F431222	Spring Pin	
3	F8199401P	Door Handle	SC models; UC models through 8/13/14; Black
	F8435501	Door Handle	UC models; Models starting 8/14/14
	F8199502	Door Handle	CC and IC models; Black
4	F431916	Washer	
5	F8221401	Door Latch Arm Assembly	
6	F8535501	Screw	
	F8508101	Bolt	Chrome
7	F602842-2	Door	Vertical brush
	F8507701	Door	Chrome
	F8507702	Door	Horizontal brush
8	F8567501	Door Handle Spacer Kit	Includes items 9 and 11
9	F430533	Screw	
10	F430232	Nut	
11	F431041	Nut	
12	F8485401P	Door Glass	
13	F8111502	Door Gasket	Black
14	F430974	Bolt	
	F8508101	Bolt	Polished
15	F431113	Washer	
16	F8390801	Magnet	
17	F431223	Pop Rivet	
18	F8245101	Blind Rivet	
19	F8066802	Reed Switch Assembly	
20	F602813-3	Rod	
21	F200131000P	Door Hinge Shim Kit	
22	F430536	Screw	
23	F430215	Nut	
24	F431929	Washer	
25	F150271	Door Mount	
26	F190216P	Door Hinge	

Door Lock

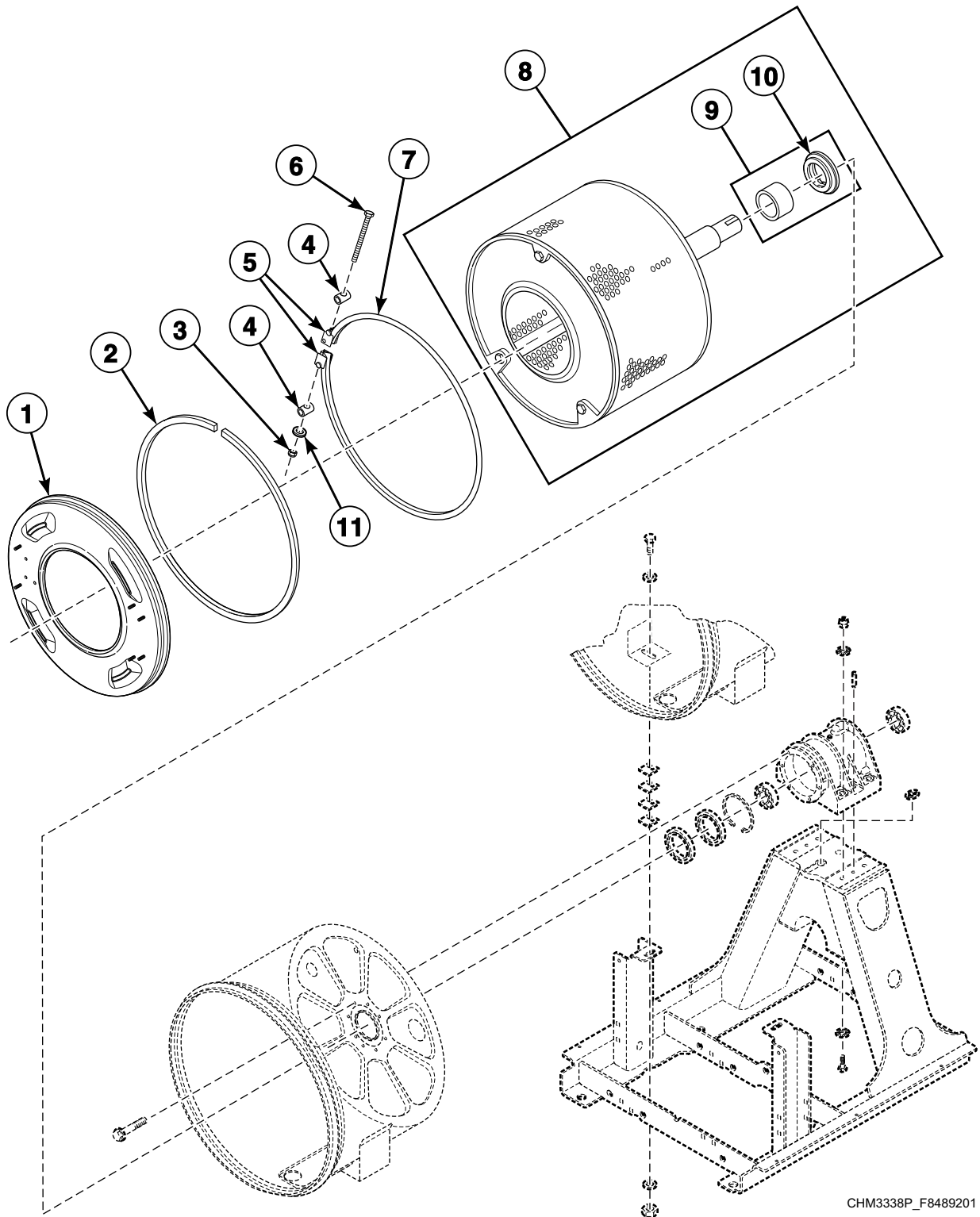


CHM1208P_F8489201

Door Lock

REF	PART NO.	DESCRIPTION	COMMENTS
	F8340501	Door Lock Assembly	
	F8340001	External Door Lock Harness	
1	F977P3	Door Lock Solenoid Replacement Kit	Includes F8340101 Solenoid
2	F430225	Nut	
3	F200203200	Door Lock Microswitch	
4	F431901	Spacer	
5	F320200	Door Lock Splash Shield	
6	F8223202	Door Lock Plate Assembly	
7	F430977	Screw	
8	F8344401	Door Lock Plate Shim	
9	F430956	Screw	
10	F8245001	Door Lock Cover	
11	F8484401	Shim	Models through 9/9/14 with F8567501 Door Handle Spacer
12	F8344501	Door Lock Catch	
13	F8270701	Bolt	
14	F430264	Nut	
15	F8223401	Door Lock Switch Lever	
16	F8070301	Torsion/Door Lock Spring	
17	F430232	Nut	
18	F431902	Washer	

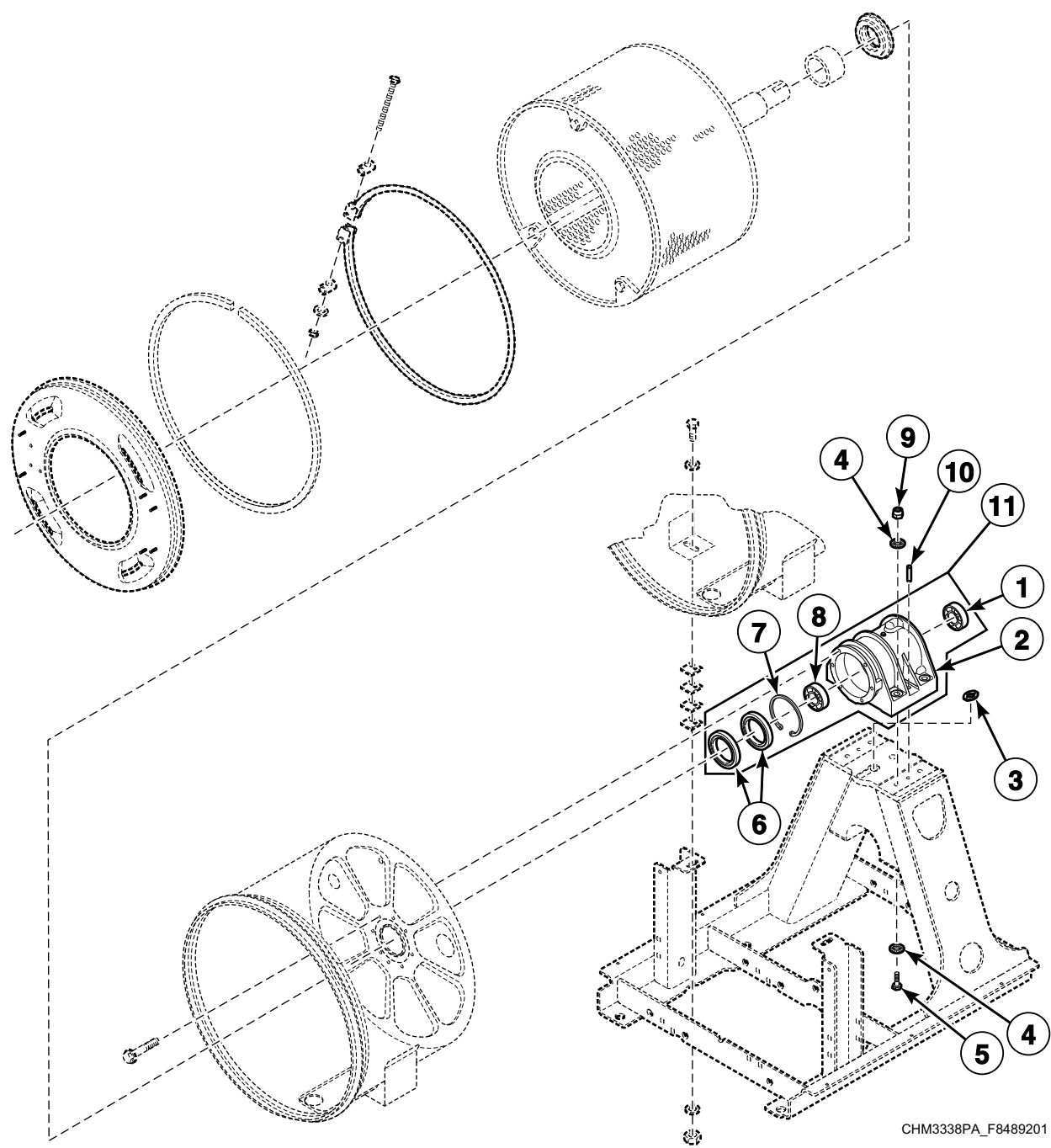
Shell Front and Basket



Shell Front and Basket

REF	PART NO.	DESCRIPTION	COMMENTS
	389P4	Basket Tool Kit	Purchase; Requires F460129P Basket Puller Tool
	390P4-1	Basket Rental Tool Kit	Requires F460126P Bearing Puller Tool
	F460129P	Basket Puller Tool	
	F8608502P	Basket Pulley Puller Tool	Use with F460129P Basket Puller Tool
	F980204341	Basket and Bearing Assembly	20 pound models; Viton; Includes item 8 and F8271602 Bearing House Assembly
	F980204342	Basket and Bearing Assembly	30 pound models; Viton; Includes item 8 and F8271702 Bearing House Assembly
	F980204343	Basket and Bearing Assembly	40 pound models; Viton; Includes item 8 and F8271802 Bearing House Assembly
	F980204344	Basket and Bearing Assembly	60 pound models; Viton; Includes item 8 and F8271902 Bearing House Assembly
	F8388001	Clamp Ring Assembly	20 pound models; Includes items 5 and F602297 Outer Shell Band
	F8388002	Clamp Ring Assembly	30 pound models; Includes items 5 and F631838 Outer Shell Band
	F8388003	Clamp Ring Assembly	40 pound models; Includes items 5 and F603108 Outer Shell Band
	F8388004	Clamp Ring Assembly	60 pound models; Includes items 5 and F603207 Outer Shell Band
1	F8229401	Shell Front Assembly	20 pound models
	F8229501	Shell Front Assembly	30 pound models
	F8229601	Shell Front Assembly	40 pound models
	F8229701	Shell Front Assembly	60 pound models
2	F8513501	Shell Front Gasket Kit	
3	F430218	Nut	
4	F8302701	Pin	
5	F8302401	Clamp Ring Bracket	
6	800462	Screw	
7	F8537801	Shell Band Kit	20 pound models
	F8537802	Shell Band Kit	30 pound models
	F741701	Shell Band Kit	40 pound models
	F8537804	Shell Band Kit	60 pound models
8	F8391301P	Basket Assembly	20 pound models; Includes items 9 and 10; Standard
	F8391303	Basket Assembly	20 pound models; Viton
	F8391501P	Basket Assembly	30 pound models; Includes items 9 and 10; Standard
	F8391503	Basket Assembly	30 pound models; Viton
	F8391701P	Basket Assembly	40 pound models; Includes items 9 and 10; Standard
	F8391703	Basket Assembly	40 pound models; Viton
	F8502801	Basket Assembly	60 pound models; Replaces F8391901P Basket Assembly; Includes items 9 and 10; Standard
	F8502804	Basket Assembly	60 pound models; Viton
9	F8343901P	Shaft Seal Sleeve Kit	20 pound models; Includes item 10
	F8343904P	Shaft Seal Sleeve Kit	30 pound models; Includes item 10
	F8343906P	Shaft Seal Sleeve Kit	40 pound models; Includes item 10
	F8343909P	Shaft Seal Sleeve Kit	60 pound models; Includes item 10; Use with F8391901P Basket Assembly
	F8343914	Shaft Seal Sleeve	60 pound models; Use with F8502801 Basket Assembly
10	F8336801	Excluder Seal	20 pound models
	F8336802	Excluder Seal	20 pound models; Viton
	F8336901	Excluder Seal	30 pound models
	F8336902	Excluder Seal	30 pound models; Viton
	F8337001	Excluder Seal	40 pound models
	F8337002	Excluder Seal	40 pound models; Viton
	F8337101	Excluder Seal	60 pound models
	F8527701	Excluder Seal	60 pound models; Viton
11	M400081	Washer	

Bearing Housing

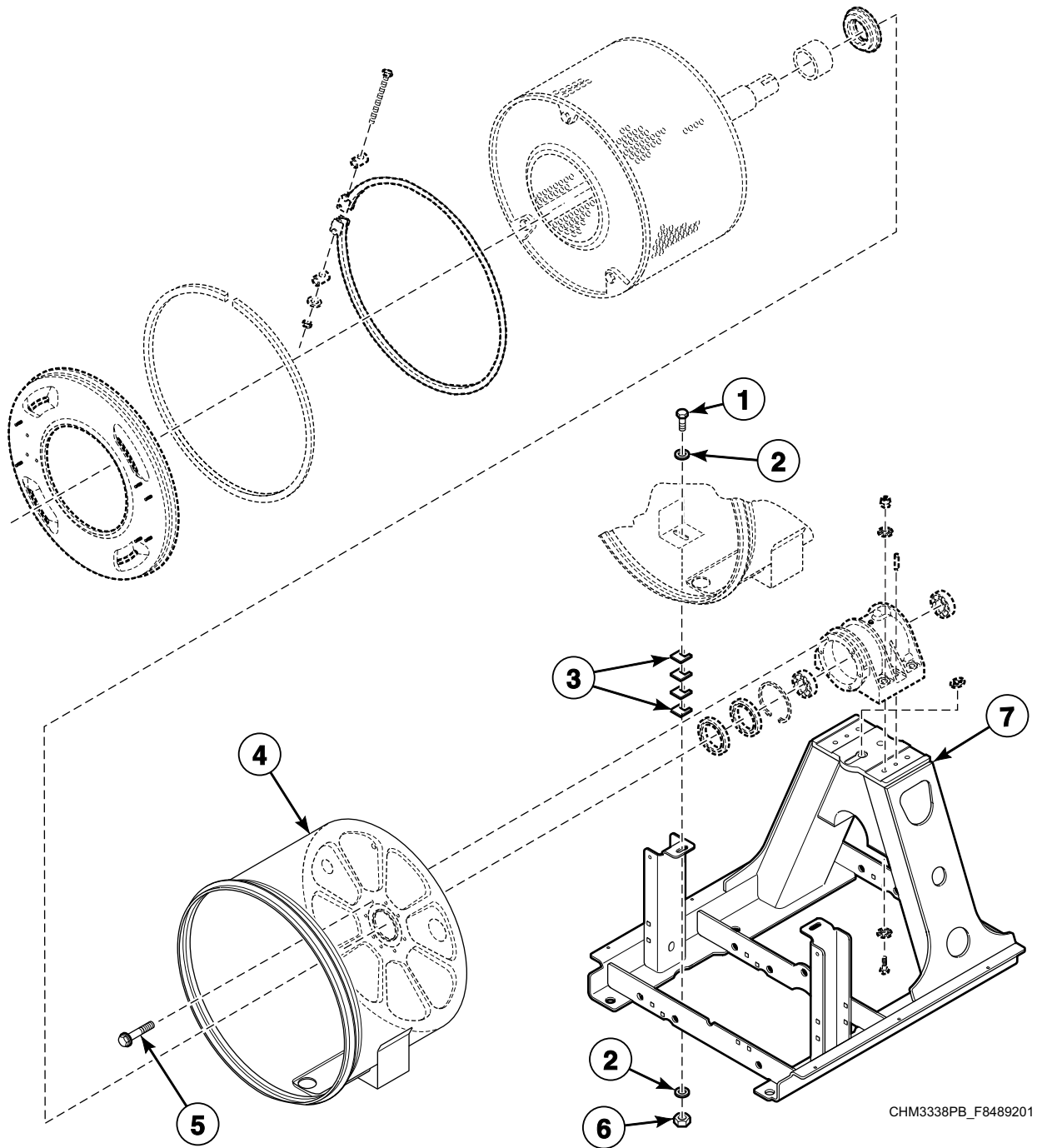


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Bearing Housing

REF	PART NO.	DESCRIPTION	COMMENTS
	389P4	Basket Tool Kit	Purchase; Requires F460129P Basket Puller Tool
	390P4-1	Basket Rental Tool Kit	Requires F460126P Bearing Puller Tool
	F460129P	Basket Puller Tool	
	F8608502P	Basket Pulley Puller Tool	Use with F460129P Basket Puller Tool
	F980204341	Basket and Bearing Assembly	20 pound models; Viton; Includes item 11 and F8391303 Basket Assembly
	F980204342	Basket and Bearing Assembly	30 pound models; Viton; Includes item 11 and F8391503 Basket Assembly
	F980204343	Basket and Bearing Assembly	40 pound models; Viton; Includes item 11 and F8391703 Basket Assembly
	F980204344	Basket and Bearing Assembly	60 pound models; Viton; Includes item 11 and F8502804 Basket Assembly
1	F100137P	Bearing	20 and 40 pound models; 6308 2RS C3; Front
	F100123P	Bearing	30 pound models; 6309 2RS C3; Front
	F100135	Bearing	60 pound models; 6313 2RS C3; Front
2	F8247902	Bearing Housing	20 pound models
	F8246802	Bearing Housing	30 pound models
	F8249902	Bearing Housing	40 pound models
	F8250902	Bearing Housing	60 pound models
3	F8350301	Seal Scupper Pad	20 and 30 pound models
	F8350302	Seal Scupper Pad	40 pound models
	F8350303	Seal Scupper Pad	60 pound models
4	F8366601	Washer	20 pound models
	F430339	Washer	All other models
5	F8368701	Screw	20 pound models
	F8368801	Screw	All other models
6	F8203801	Triple Lip Seal	20 pound models; Standard
	F8203813	Triple Lip Seal	20 pound models; Viton
	F8203802	Triple Lip Seal	30 pound models; Standard
	F8203814	Triple Lip Seal	30 pound models; Viton
	F8203803	Triple Lip Seal	40 pound models; Standard
	F8203815	Triple Lip Seal	40 pound models; Viton
	F8203806	Triple Lip Seal	60 pound models; Standard
	F8203808	Radial Seal	60 pound models; Viton
7	F8344901	Retaining Ring	20 pound models
	F8345001	Retaining Ring	30 pound models
	F8337801	Retaining Ring	40 pound models
	F8337901	Retaining Ring	60 pound models
8	F100136P	Bearing	20 pound models; 6307 2RS C3; Rear
	F100108	Bearing	30 pound models; 6208 2RS C3; Rear
	F100134	Bearing	40 and 60 pound models; 6310 2RS C3; Rear
9	F8387601	Nut	20 pound models
	F8387701	Nut	All other models
10	F8388101	Dowel Pin	20 pound models
	F8388201	Dowel Pin	All other models
11	F8271601P	Bearing Housing Assembly	20 pound models; Standard
	F8271602	Bearing Housing Assembly	20 pound models; Viton
	F8271701P	Bearing Housing Assembly	30 pound models; Standard
	F8271702	Bearing Housing Assembly	30 pound models; Viton
	F8271801P	Bearing Housing Assembly	40 pound models; Standard
	F8271802	Bearing Housing Assembly	40 pound models; Viton
	F8271901P	Bearing Housing Assembly	60 pound models; Standard
	F8271902	Bearing Housing Assembly	60 pound models; Viton

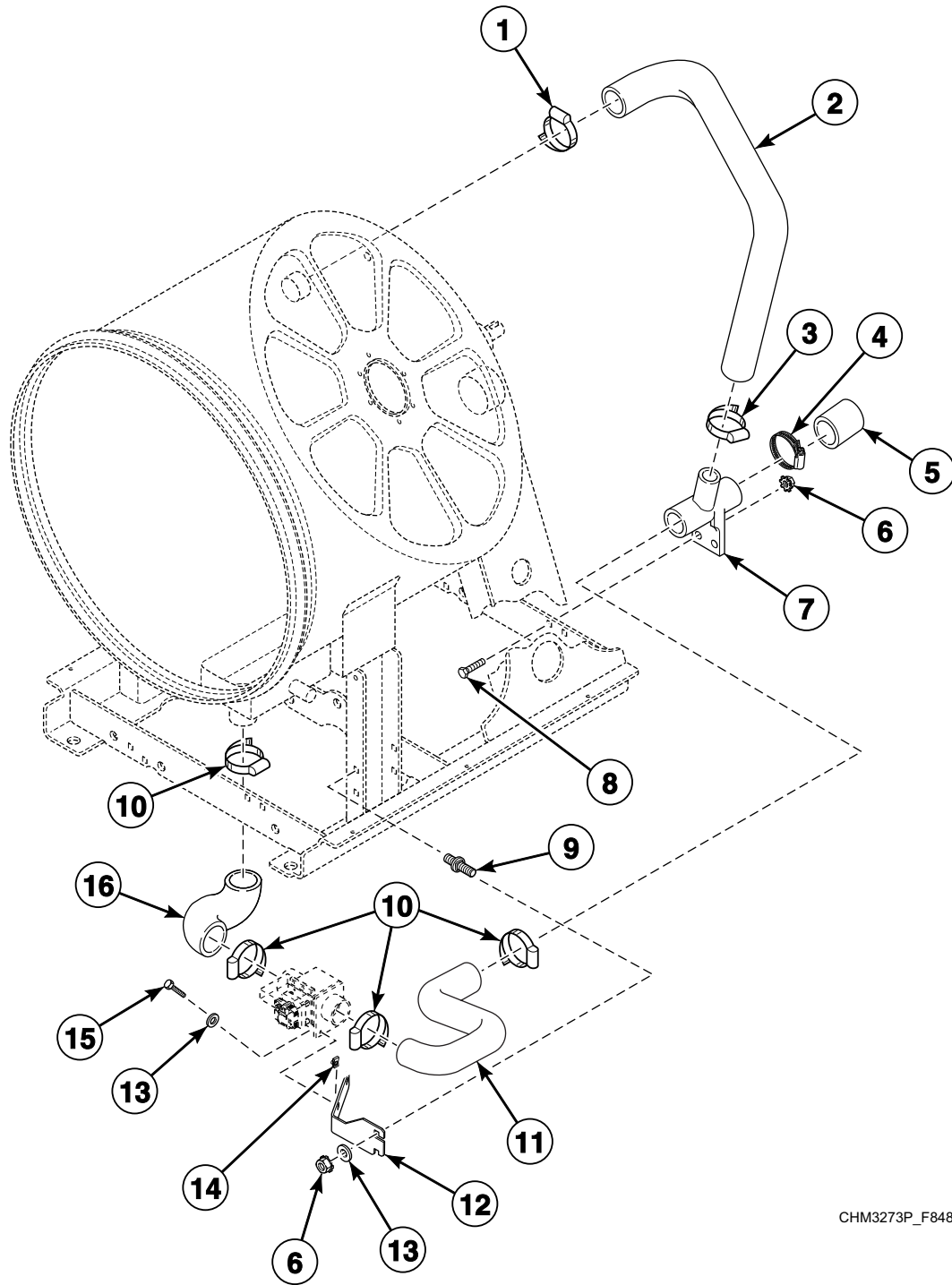
Shell and Frame



Shell and Frame

REF	PART NO.	DESCRIPTION	COMMENTS
	F8433301	Frame Template	20 pound models
	F8433401	Frame Template	30 pound models
	F8433501	Frame Template	40 pound models
	F8433601	Frame Template	60 pound models
	1111P	Concrete Kit	5/8 inch
1	F8621601	Screw	
2	M400081	Washer	
3	F8402701	Washer	
4	F8360602	Shell Weldment	20 pound models; Steam and electric heat
	F8360603	Shell Weldment	20 pound models; Standard
	F8360702	Shell Weldment	30 pound models; Steam and electric heat
	F8360703	Shell Weldment	30 pound models; Standard
	F8360802	Shell Weldment	40 pound models; Steam and electric heat
	F8360803	Shell Weldment	40 pound models; Standard
	F8360902	Shell Weldment	60 pound models; Steam and electric heat
	F8360903	Shell Weldment	60 pound models; Standard
5	F8442702	Screw	
6	44087301	Nut	
7	F8247002	Frame Weldment	20 pound models
	F8248002	Frame Weldment	30 pound models
	F8249001	Frame Weldment	40 pound models
	F8250002	Frame Weldment	60 pound models

Drain Plumbing

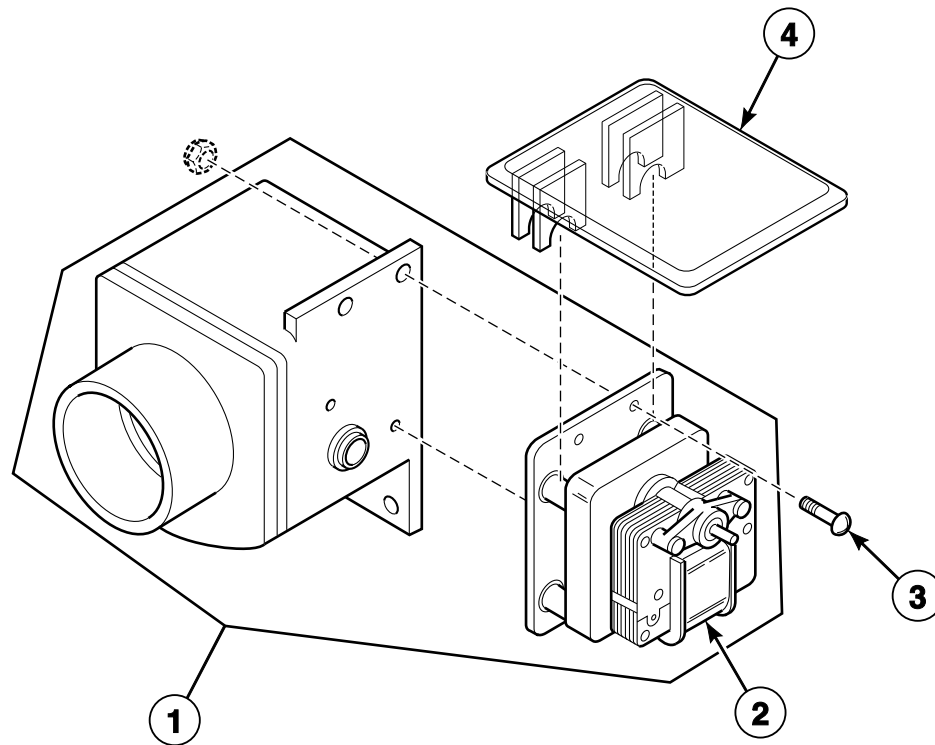


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Drain Plumbing

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200213	Hose Clamp	No. 40
2	F8367901	Overflow Hose	20 pound models
	F8368001	Overflow Hose	30 pound models
	F8367201	Overflow Hose	40 and 60 pound models
3	F200215	Hose Clamp	No. 28; 20 and 30 pound models
	F200213	Hose Clamp	No. 40; 40 and 60 pound models
4	F200201	Hose Clamp	No. 56; 40 and 60 pound models
5	F200165100	Drain Hose	40 and 60 pound models
6	44087201	Nut	
7	F150318	Drain Connect Tee	20 and 30 pound models
	F150398	Drain Tee	40 and 60 pound models
8	F430522	Bolt	20 and 30 pound models
	F8402801	Bolt	40 and 60 pound models
9	70334702	Stud	
10	F200213	Hose Clamp	No. 40; 20 and 30 pound models
	F200201	Hose Clamp	No. 56; 40 and 60 pound models
11	F8365601	Rear Drain Hose	20 pound models
	F8365602	Rear Drain Hose	30 pound models
	F8231904	Rear Drain Hose	40 pound models
	F8231905	Rear Drain Hose	60 pound models
12	F8365401	Bracket	20 pound models
	F8365402	Bracket	30 pound models
	F8434601	Bracket	40 pound models
	F8434701	Bracket	60 pound models
13	M405535	Washer	
14	70030401	Nut	
15	202175	Screw	
16	F8261302	Drain Hose	20 and 30 pound models
	F8261303	Drain Hose	20 and 30 pound models; Electric heat
	F8232901	Drain Hose	40 and 60 pound models
	F8464701	Drain Hose	40 and 60 pound models; Electric heat

Drain Valve Assembly - 20 and 30 Pound Models

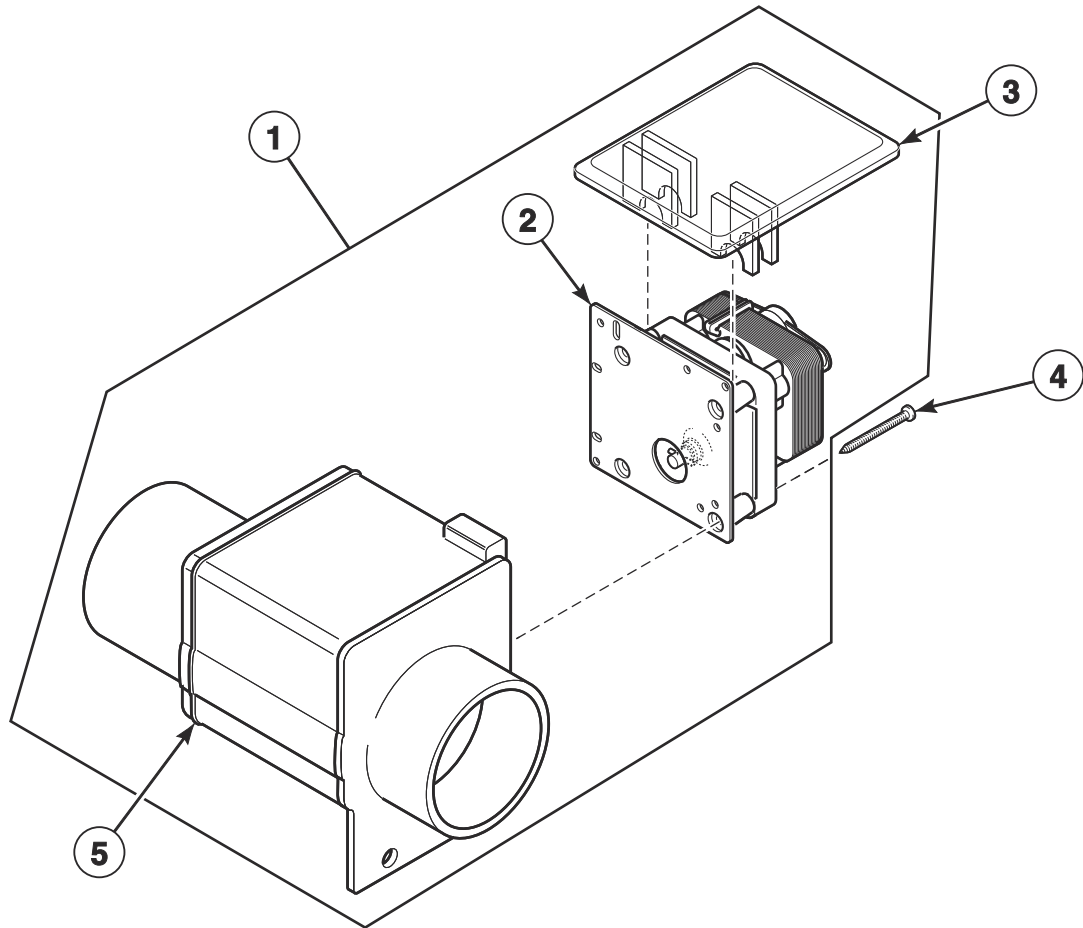


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Drain Valve Assembly - 20 and 30 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8504601	Spring	Use with item 1
1	803292	Gravity Drain Valve	220 Volt
2	F380933P	Drain Valve Motor	Round shaft; 220 Volt
	F8618901P	Drain Valve Motor	Keyed shaft; 220 Volt
3	F200182700	Bolt	
4	F200133600	Drain Valve Cover	

Drain Valve Assembly - 40 and 60 Pound Models

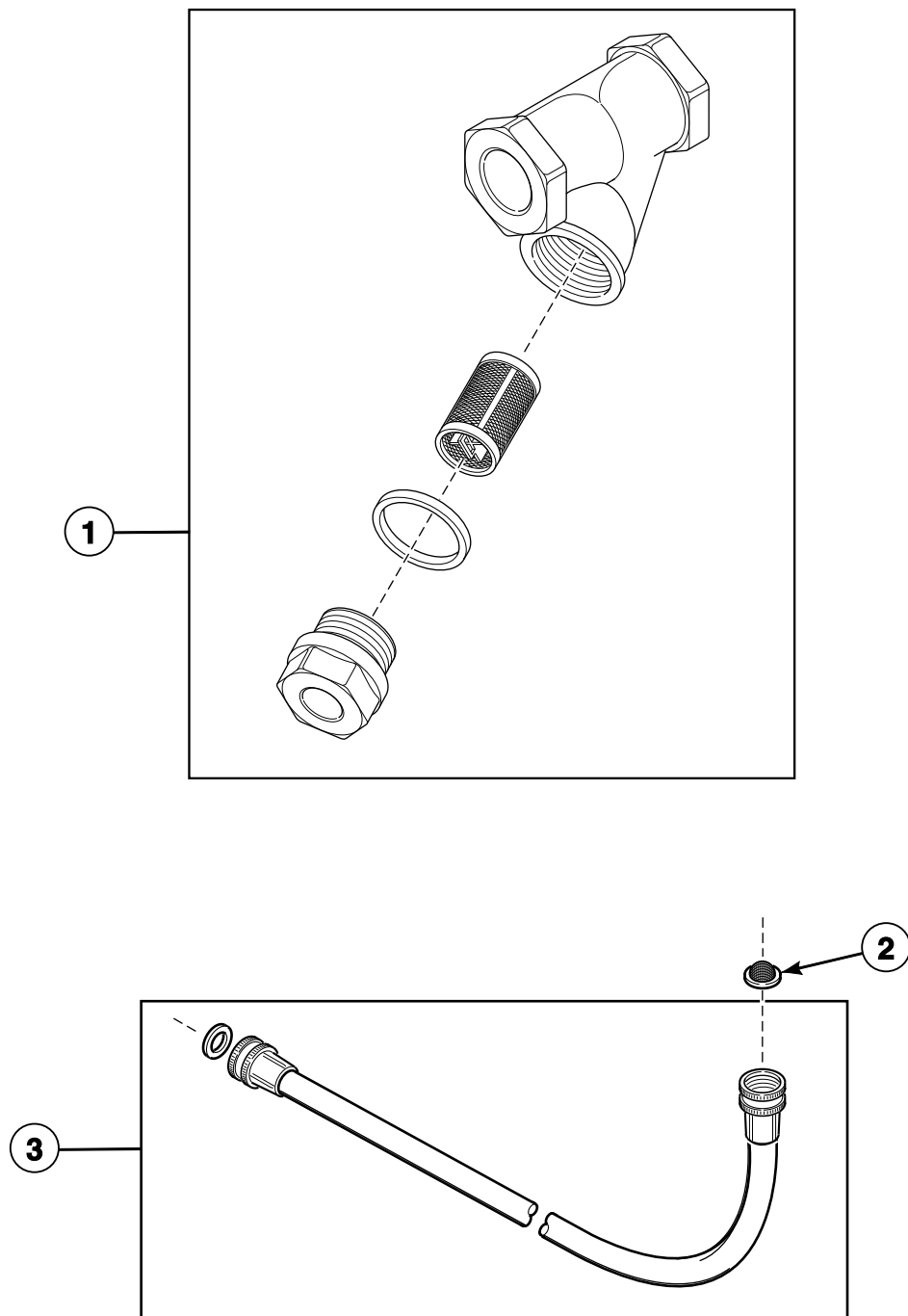


CHM3380P_F8489201

Drain Valve Assembly - 40 and 60 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8562001	Drain Seal Kit	Use with F8406307 Drain Valve
1	F8577201	Drain Valve Kit	240 Volt
2	F380933P	Drain Valve Motor	Round shaft; 220 Volt
	F8618901P	Drain Valve Motor	Keyed shaft; 220 Volt
3	F200133600	Drain Valve Cover	
4	F200182700	Bolt	
5	F8406307	Drain Valve	240 Volt

Steam Filter (Optional) and Water Supply Hose

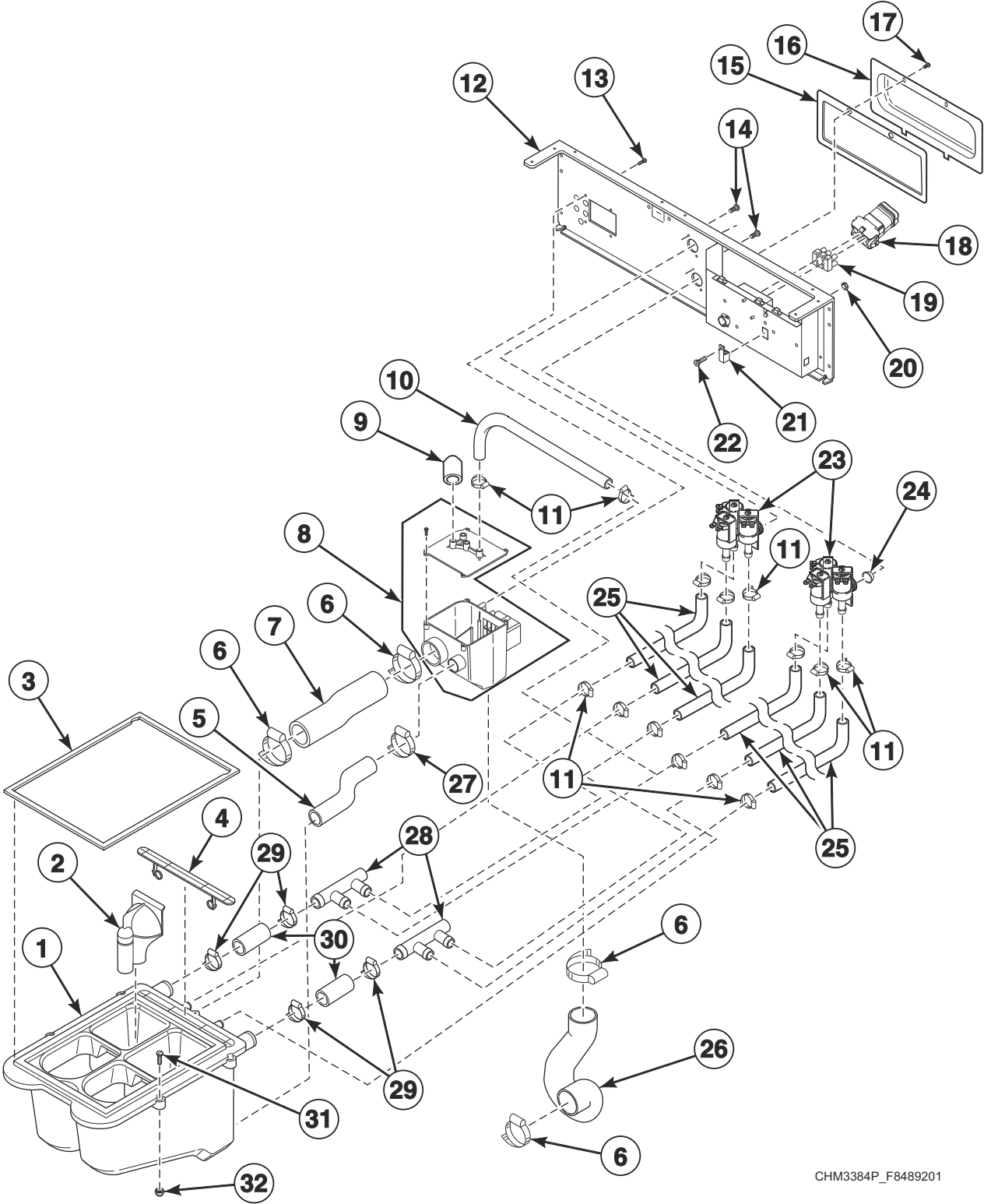


CHM3049P_F8489201

Steam Filter (Optional) and Water Supply Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	F270307	Steam Filter	1/2 inch
	F270308	Steam Filter	3/4 inch
2	803615	Washer	Filter
3	F200116	Water Hose	3/8 inch; Standard thread
	F200165	Water Hose	3/8 inch; Metric thread
	F8544601	Fill Hose Kit	Metric thread; CE

Fill Plumbing Assembly



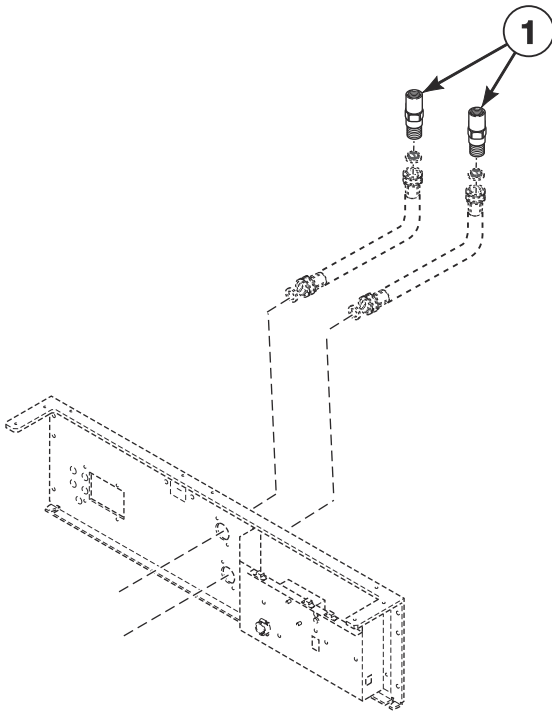
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Fill Plumbing Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	G582P3	Diaphragm and Guide Kit	Use with F8286401P 3-Way Valve and F8286402P 3-Way Valve
1	F8047401	Dispenser Assembly	Models through 10/15/12
	F8047402	Dispenser Assembly	Includes items 2 and 4; Models starting 10/16/12
2	F8047901	Siphon Cover	
3	F8308301	Dispenser Gasket	
4	F8047801	Access Cover	
5	F8043401	Dispenser Overflow Hose	20 pound models
	F8043403	Dispenser Overflow Hose	30 pound models
	F8043404	Dispenser Overflow Hose	40 pound models
	F8043405	Supply Overflow Hose	60 pound models
6	F200213	Hose Clamp	No. 40
7	F8042801	Vacuum Supply Hose	20 pound models
	F8042803	Vacuum Supply Hose	30 pound models
	F8042804	Vacuum Supply Hose	40 pound models
	F8042805	Vacuum Supply Hose	60 pound models
8	F8048601	Vacuum Breaker Assembly	
9	F8197701	Cap	
10	F0200244-01	Vacuum Breaker Hose	60 pound models
	F0200244-02	Vacuum Breaker Hose	All other models
11	36811	Hose Clamp	No. 8
12	F8398701	Valve Panel	20 pound models
	F8398801	Valve Panel	30 pound models
	F8398901	Valve Panel	40 pound models
	F8399001	Valve Panel	60 pound models
13	800548	Screw	
14	F8230301	Screw	
15	F8230001	Terminal Tray Cover Gasket	
16	F8177001	Terminal Tray Cover	
17	F8206901	Screw	
18	F8454401	Filter	
	F8454601	Harness	
19	430642	Terminal Block	Includes screws
20	F430232	Nut	
21	M411283	Ground Lug Connector	
22	F430909	Screw	
23	F8286401P	3-Way Valve	240 Volt/50 or 60 Hertz; U.S.
	F8286402P	3-Way Valve	240 Volt/50 or 60 Hertz; Metric
24	803615	Washer	Filter
25	F8232004	Hose	20 pound models
	F8232001	Hose	30 pound models
	F8232002	Hose	40 and 60 pound models
26	F8042201	P-Trap Hose	20 pound models
	F8042204	P-Trap Hose	30 and 40 pound models
	F8042301	P-Trap Hose	60 pound models
27	20211	Hose Clamp	No. 17
28	F8333201	Manifold	
29	F200222	Hose Clamp	No. 12
30	F606816-1	Hose	
31	F8535601	Screw	
32	F0431807-00	Nut	

Double Check Valve

WRAS Compliant Models



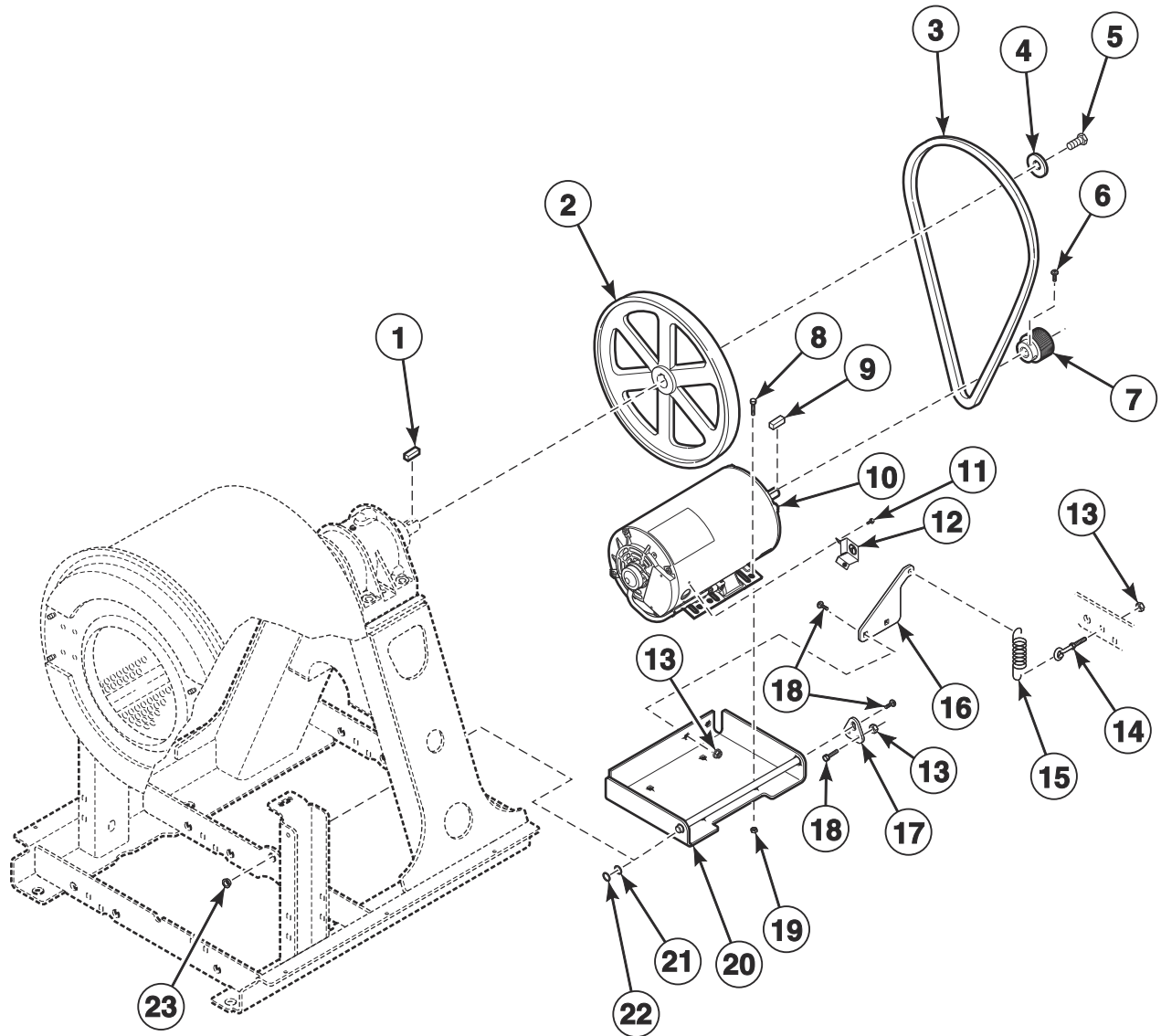
CHM3393P_F8489201

Double Check Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8301201	Double Check Valve	

Motor, Pulley and Belt (Drawing 1 of 3)

20 Pound Models with N and P-Voltage
30, 40 and 60 Pound Models Through September 30, 2014



CHM3385P_F8489201

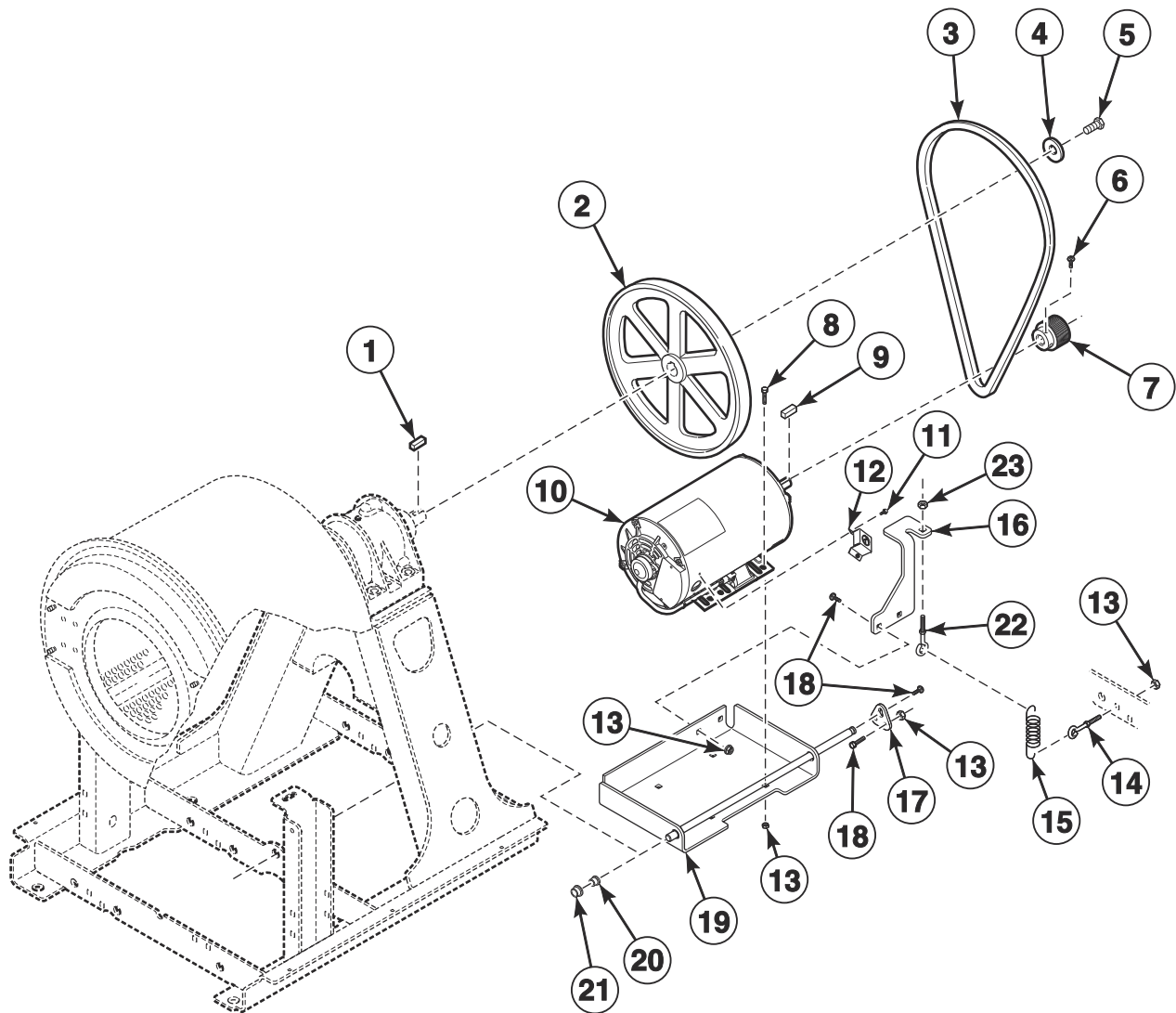
Motor, Pulley and Belt (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8396601	Motor Harness	30 and 40 pound models N and P-voltage; 20 and 60 pound models
	F8384901	Motor Harness	30 and 40 pound models; B, X and Q-voltage
	F8562501	Motor Isolation Kit	20 and 30 pound models; Includes F8535001 Motor Plate and F8535201 Isolator; Use with 2 hp motors
1	F430801	Key	
2	F150270	Basket Pulley	20 pound models
	F150269	Basket Pulley	30 and 40 pound models
	F200299700	Basket Pulley	60 pound models
3	F200201700P	Belt	20 pound models
	F8382803	Belt	30 pound models
	F8382804	Belt	40 pound models
	F8382805	Belt	60 pound models
4	F431115	Washer	
5	F8574001	Screw	
6	M400077	Screw	
7	F8362501	Motor Pulley	
8	800461	Screw	
9	H8752006H	Key	
10	F8335001P	Motor	20, 30 and 40 pound models
	F8335101P	Motor	60 pound models
11	23222	Screw	
12	70321701	Motor Conduit Mounting Bracket	
13	44087201	Nut	
14	F8351901	Eye Bolt	
15	F310124	Extension Spring	
16	F8363901	Spring Plate	
17	F8441101	Motor Rod Plate	
18	F8402801	Bolt	
19	F8387601	Nut	
20	F8441601	Motor Bracket Weldment	20 and 30 pound models
	F8562502	Motor Isolation Kit	40 and 60 pound models; Includes F8535002 Motor Plate and F8535201 Isolator; Use with 2 and 3 hp motors
21	F8441901	O-Ring	
22	F8333301	Flanged Bushing	
23	F8451601	Spacer	

**** NOTE: AC drive parameters must be compatible with the motor and motor pulley. Please request the AC drive parameter illustration for parameter verification when ordering a motor.**

Motor, Pulley and Belt (Drawing 2 of 3)

20 Pound Models with N and P-Voltage
30, 40 and 60 Pound Models Starting October 1, 2014



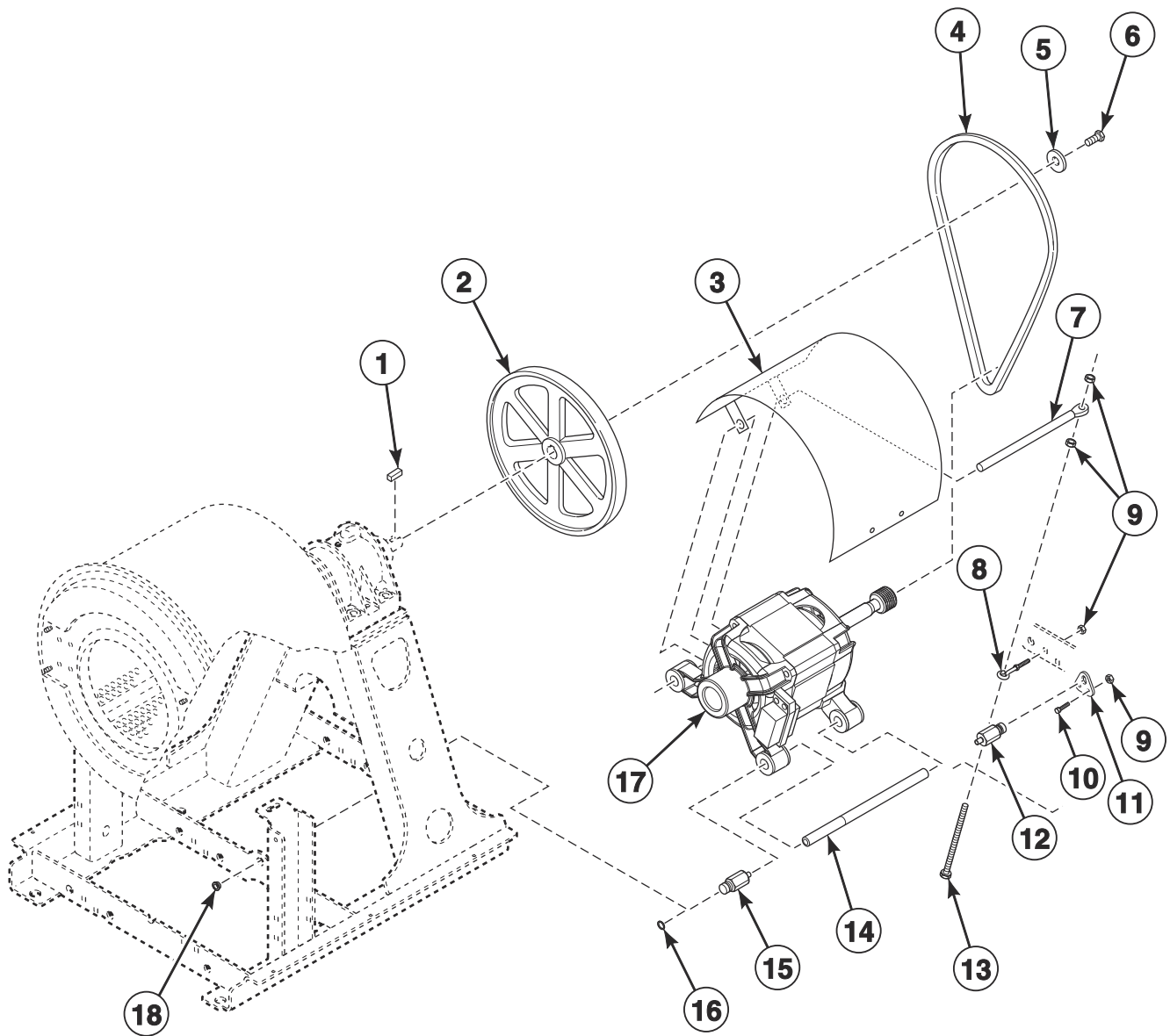
CHM3446P_F8489201

Motor, Pulley and Belt (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8562501	Motor Isolation Kit	20 and 30 pound models; Includes F8535001 Motor Plate and F8535201 Isolator; Use with 2 hp motor
	F8562502	Motor Isolation Kit	40 and 60 pound models; Includes F8535002 Motor Plate and F8535201 Isolator; Use with 2 hp motor
	F8396601	Motor Harness	30 and 40 pound models N and P-voltage; 20 and 60 pound models
	F8384901	Motor Harness	30 and 40 pound models; Q and X-voltage
1	F430801	Key	
2	F150270	Basket Pulley	20 pound models
	F150269	Basket Pulley	30 and 40 pound models
	F200299700	Basket Pulley	60 pound models
3	F200201700P	Belt	20 pound models
	F8382803	Belt	30 pound models
	F8382804	Belt	40 pound models
	F8382805	Belt	60 pound models
4	F431115	Washer	
5	F8574001	Screw	
6	M400077	Screw	
7	F8362501	Motor Pulley	
8	F8402801	Bolt	
9	H8752006H	Key	
10	F8335001P	Motor	20, 30 and 40 pound models
	F8335101P	Motor	60 pound models
11	23222	Screw	
12	70321701	Motor Conduit Mounting Bracket	
13	44087201	Nut	
14	F8351902	Eye Bolt	
15	F310124	Extension Spring	
16	F8525801	Spring Plate	
17	F8441101	Motor Rod Plate	
18	F8402801	Bolt	
19	F8441603	Motor Bracket Weldment	20 and 30 pound models
	F8441604	Motor Bracket Weldment	40 and 60 pound models
20	F8535202	Flanged Isolator	
21	F8333302	Flanged Bushing	
22	F8319503	Eye Bolt	
23	44087301	Nut	

Motor, Pulley and Belt (Drawing 3 of 3)

20 Pound Models with B, Q and X-Voltage



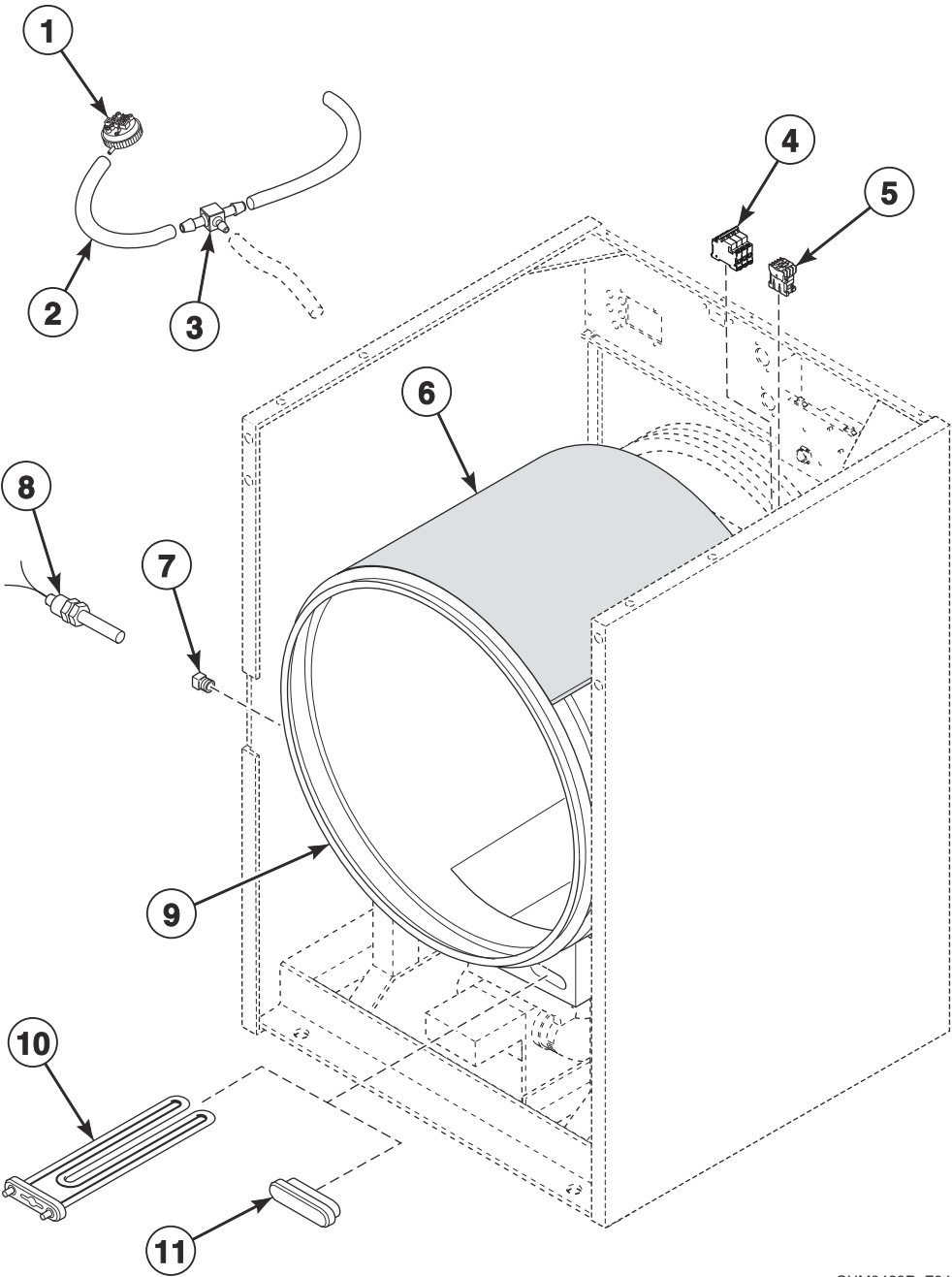
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Motor, Pulley and Belt (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8384801	Motor Harness	
1	F430801	Key	
2	F150270	Basket Pulley	
3	F200216900	Motor Drip Shield	
4	F8382801	Belt	
5	F431115	Washer	
6	F8574001	Screw	
7	F8361301	Spring Mount Rod	
8	F8404501	Eye Bolt	
9	44087201	Nut	
10	F8402801	Bolt	
11	F8441101	Motor Rod Plate	
12	F8387101	Motor Rod Extension	
13	F8406601	Screw	
14	801062	Motor Mount Rod	
15	F8562504	Motor Isolation Kit	Includes F8387104 Motor Rod Adapter and F8535201 Isolator
16	F8333302	Flanged Bushing	
17	801194P	Induction Motor	Includes pulley
18	F8451601	Spacer	

**** NOTE: AC drive parameters must be compatible with the motor and motor pulley. Please request the AC drive parameter illustration for parameter verification when ordering a motor.**

Electric Heat Option

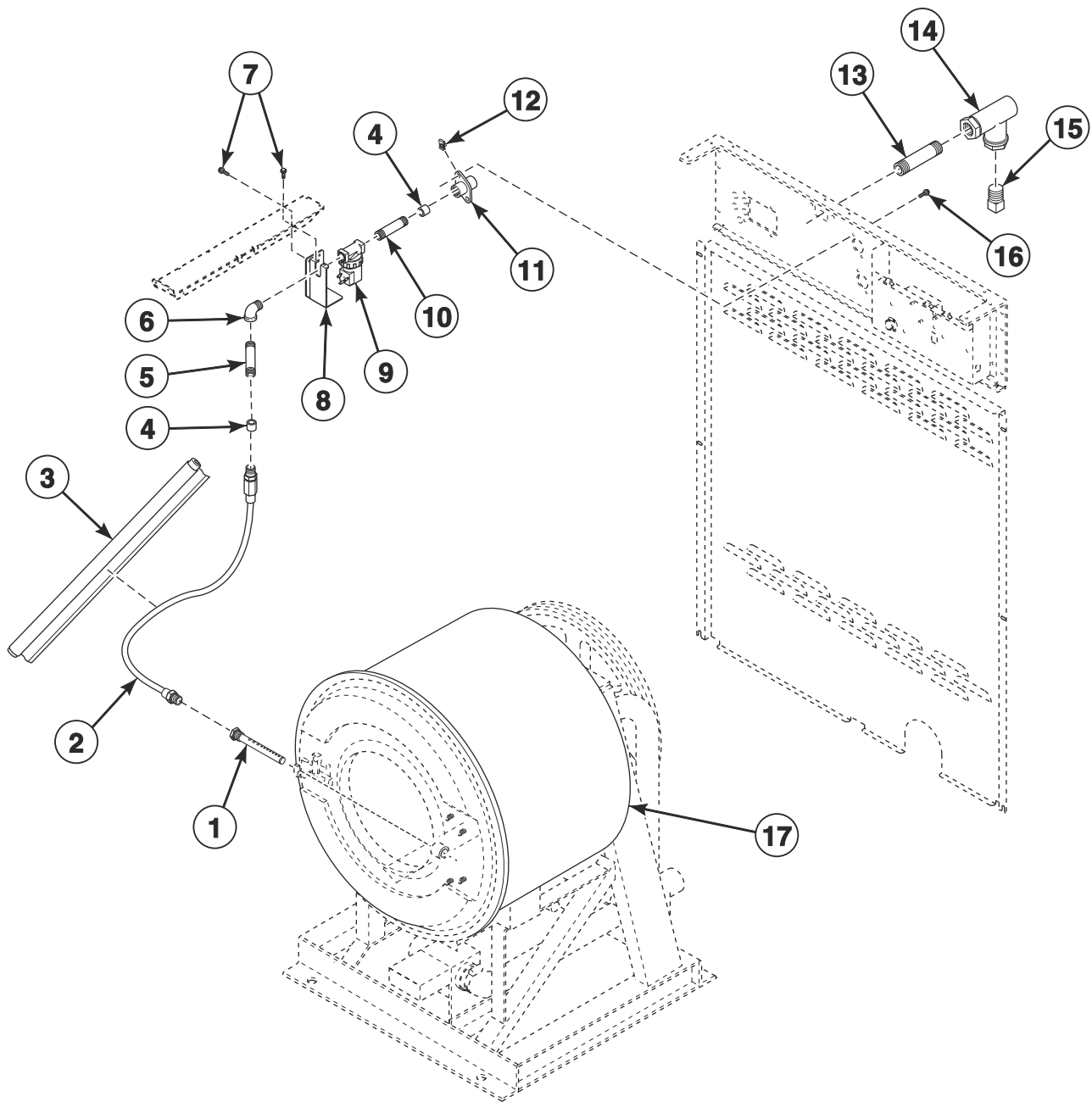


CHM3429P_F8489201

Electric Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
	F8056001	Jumper Wire	P-voltage models require 5; N-voltage models require 3
1	F8404401	Water Pressure Switch	
2	F8153901	Tubing	
3	F8246601	Tee	
4	70256901P	Circuit Breaker	
5	F330188P	Contactors	
6	F410300	Pipe Insulation	
7	F200202600	Plug	
8	F370609	Thermistor Sensor	
9	F8360602	Shell Weldment	20 pound models
	F8360702	Shell Weldment	30 pound models
	F8360802	Shell Weldment	40 pound models
	F8360902	Shell Weldment	60 pound models
10	F360205P	Element	2.6 kW; 3 used in 20 and 30 pound models; 6 used in 40 and 60 pound models
11	F360202	Heating Element Plug	

Steam Heat Option



CHM3404P_F8489201

Steam Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
	F953P3	Steam Heat Kit	Includes items 1-4, 6, 8-11, 13, 15-17, 70139601 Nipple, F421703 Elbow, 430997 Screw, F8025201 Washer, F8211503 Steam Assembly, labels and harness
	F380984P	Steam Valve Repair Kit	Use with item 9
	F8514601P	Coil	Use with F8322801 Valve
	F8382301	DIN Valve Adapter Kit	Use with F8322802 Valve
	F8379501P	Valve Kit	Use with F8322801 Valve
1	F8368201	Steam Injector Tube Assembly	
2	F200197	Steam Hose	60 pound models
3	F8233700	Pipe Insulation	
4	F8116301	Coupling	60 pound models; 2 required
5	F8110601	Nipple	60 pound models
6	H86070034	Street Elbow	
7	430497	Screw	
8	F8490301	Steam Bracket	
9	F8322801P	Valve	Includes F8514601 Coil; For models that have been upgraded with F8521601 Din Valve Kit
	F8521501	DIN Valve Kit	Includes F8322801 Valve, F8382301 DIN Valve Adapter Kit and F8514601 Coil
10	70263801	Pipe Nipple	
11	F8362701	Coupling	
12	70030401	Nut	
13	431486	Pipe Nipple	
14	F270307	Steam Filter	
15	F420409	Plug	
16	20253	Screw	
17	F8360602	Shell Weldment	20 pound models
	F8360702	Shell Weldment	30 pound models
	F8360802	Shell Weldment	40 pound models
	F8360902	Shell Weldment	60 pound models

[illegible]

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