



Surrounding Customers with Solutions!

As one of the most comprehensive suppliers of industrial and packaging products, Intertape Polymer Group™ (IPG) is uniquely positioned to touch a broad base of customers with specialized solutions. The product solutions engineered by Intertape are designed to create efficiencies, cost containment and performance advantages for the end use markets and applications served by IPG products. The Core Products highlighted in this catalog meet the needs of most widespread packaging and industrial applications. To learn more about the complete line of IPG products that range from general to highly specialized, log on to www.itape.com.



CARTON-SEALING TAPE

PRESSURE-SENSITIVE HOT MELT ADHESIVE

Intertape® brand Hot Melt Adhesive Carton-Sealing Tapes offer the widest range of application flexibility available. Superior adhesion properties, holding force and tensile strength ensure consistent, reliable seals. Noted for quiet release and easy unwind, IPG's Hot Melt Tape is well suited for automatic case-sealing machines.



Physical Properties	ASTM Test Method	1100	9100	8100	7150	715 ⁻	1 QT	71	00	6151	QT	61	00	6100 LPT	6122	780 PET
						HL	ML	HL	ML	HL	ML	HL	ML			
Peel Adhesion(oz/in width)	D-3330	58	54	46	46	31	31	32	40	30	30	32	32	32	32	65
Tensile Strength, MD (lb/in width)	D-3759	32	31	23	23	27	22	27	22	25	19	25	19	19	23	55
Elongation, MD (% at break)	D-3759	120	120	120	120	70	120	70	120	70	120	70	120	120	65	100
Holding Power to Linerboard (min)	D-3654	10,000	8,000	4,000	4,000	2,500	2,500	3,000	3,000	2,500	2,500	3,000	3,000	3,000	3,000	10,000

1100 3.0mil Premium Hot Melt



Extra heavy weight box sealing, under or overstuffed boxes, package repair and bundling

Item Number	Size	Туре	Color	Mil	Rolls/ Case
F4210	48mm x 55m	Hand	Clear	3.0	36
F4225	72mm x 55m	Hand	Clear	3.0	24

9100 2.5mil Premium Hot Melt



Heavy weight or bulky box sealing

Item Number	Size	Туре	Color	Mil	Rolls/ Case
F4185	48mm x 55m	Hand	Clear	2.5	36
F4195	48mm x 914m	Machine	Clear	2.5	6
F4208	72mm x 914m	Machine	Clear	2.5	4

8100 2.2mil Medium Grade Hot Melt



Medium weight box sealing

Item Number	Size	Туре	Color	Mil	Rolls/ Case
F4150	48mm x 100m	Hand	Clear	2.2	36
F4155	48mm x 914m	Machine	Clear	2.2	6
F4170	72mm x 914m	Machine	Clear	2.2	4



CARTON-SEALING TAPE

PRESSURE-SENSITIVE HOT MELT ADHESIVE

71510T 1.95mil Cold Temperature Medium Grade Hot Melt



Medium weight box sealing in cooler food packaging/processing and moving/storage applications

Item Number	Size	Туре	Type Color		Rolls/ Case
F4318	48mm x 100m	Hand	Clear	1.95	36
F4321	72mm x 100m	Hand	Clear	1.95	24
F4319	48mm x 914m	Machine	Clear	1.95	6
F4314	72mm x 914m	Machine	Clear	1.95	4

7100 1.85mil/1.95mil Medium Grade Hot Melt



Medium weight box sealing

Item Number	Size	Туре	Type Color		Rolls/ Case
F4085-05	48mm x 100m	Hand	Clear	1.85	36
F4105-05	72mm x 100m	Hand	Clear	1.85	24
F4090-05	48mm x 914m	Machine	Clear	1.95	6
F4110-05	72mm x 914m	Machine	Clear	1.95	4

61510T 1.7mil Cold Temperature Utility Hot Melt



Light to medium weight box sealing in cooler food packaging/processing and moving/ storage applications

Item Number	Size	Туре	Color	Mil	Rolls/ Case
F4502	48mm x 100m	Hand	Clear	1.7	36
F4322	72mm x 100m	Hand	Clear	1.7	24
F4503	48mm x 914m	Machine	Clear	1.7	6
F4508	48mm x 1371m	Machine	Clear	1.7	6
F4326-QT	72mm x 1371m	Machine	Clear	1.7	4

6100 1.6mil Utility Hot Melt



Light to medium weight box sealing

Item Number	Size	Type Color		Mil	Rolls/ Case
F4020-05	48mm x 100m	Hand	Clear	1.6	36
F4039-05	72mm x 100m	Hand	Clear	1.6	24
F4030-05	48mm x 914m	Machine	Clear	1.6	6
F4043-05	72mm x 914m	Machine	Clear	1.6	4







Intertage CARTON-SEALING TAPE

PRESSURE-SENSITIVE ACRYLIC ADHESIVE

Intertape® brand Acrylic Carton-Sealing Tape is best suited for applications in temperatures less than 40°F and greater than 120°F. Providing excellent clarity, acrylic tape ages well over extended periods in sunlight and fluorescent lighting.

Physical Properties	ASTM Test Method	341	291	400	321	191	300	170	151	130WS
Peel Adhesion (oz/in width)	D-3330	22	20	20	20	17	17	16	16	20
Tensile Strength, MD (lb/in width)	D-3759	32	28	27	27	27	25	25	24	22
Elongation, MD (% at break)	D-3759	150	135	70	70	70	70	70	120	120

341 3.0mil Premium Acrylic



Heavy weight or bulky box sealing

Item Number	Size	Туре	Color	Mil	Rolls/ Case
3414	48mm x 55m	Hand	Clear	3.0	36

291 2.5mil Premium Acrylic



Heavy weight box sealing

Item Number	Size	Type Color		Mil	Rolls/ Case
GI110-00	48mm x 100m	Hand	Clear	2.5	36
GI171-00	72mm x 100m	Hand	Clear	2.5	24
GI191-00	48mm x 914m	Machine	Clear	2.5	6

400 2.1 mil Medium Grade Acrylic



Medium weight box sealing

	tem mber	Size	Туре	Color	Mil	Rolls/ Case
G	8180	48mm x 100m	Hand	Clear	2.1	36
G	8186	72mm x 100m	Hand	Clear	2.1	24
G	8195	48mm x 914m	Machine	Clear	2.1	6

300 1.85mil Utility Acrylic



Light to medium weight box sealing

Item Number	Size	Туре	Color	Mil	Rolls/ Case
G8152	48mm x 100m	Hand	Clear	1.85	36
G8155	72mm x 100m	Hand	Clear	1.85	24
G8163	48mm x 914m	Machine	Clear	1.85	6
G8165	48mm x 1371m	Machine	Clear	1.85	6

170 Seal-N-Go 1.75mil Utility Acrylic



Light weight box sealing

Number	Size	Туре	Color	Mil	Case
G2002	48mm x 100m	Hand	Clear	1.75	36
G2003	72mm x 100m	Hand	Clear	1.75	24
G2007	48mm x 914m	Machine	Clear	1.75	6
G20095	72mm x 914m	Machine	Clear	1.75	4

CENTRAL CARTON-SEALING TAPE

PRESSURE-SENSITIVE NATURAL RUBBER ADHESIVE

Central® brand Natural Rubber Tape has the most aggressive adhesive available offering fast, positive bonding on "problem" applications such as high recycled content cartons, rough or ultra-smooth cartons, heavy ink coverage, dusty and/or dirty environments, humid conditions and temperature extremes.



Physical Properties	ASTM Test Method	520	510	500	570	600PVC	530PVC
Peel Adhesion (oz/in width)	D-3330	22	22	22	21	20	20
Tensile Strength, MD (lb/in width)	D-3759	32	28	22	19	24	24
Elongation, MD (% at break)	D-3759	150	135	120	120	80	80

520 2.8mil Premium Natural Rubber



Extra heavy duty box sealing

Item Number	Size	Туре	Color	Mil	Rolls/ Case
N8313	48mm x 55m	Hand	Clear	2.8	36
N8315	48mm x 100m	Hand	Clear	2.8	36

510 2.3mil Premium Natural Rubber



Heavy duty box sealing

Item Number	Size	Туре	Color	Mil	Rolls/ Case
N8222	48mm x 100m	Hand	Clear	2.3	36
N8228	72mm x 100m	Hand	Clear	2.3	24
N8224	48mm x 914m	Machine	Clear	2.3	6

500 1.9mil Medium Grade Natural Rubber



Medium weight box sealing

Item Number	Size	Туре	Color	Mil	Rolls/ Case
N8213	48mm x 100m	Hand	Clear	1.9	36
N8218	72mm x 100m	Hand	Clear	1.9	24
N8291	48mm x 914m	Machine	Clear	1.9	6
NA416	72mm x 914m	Machine	Clear	1.9	4

570 1.6mil Utility Natural Rubber



Light to medium weight box sealing

Item Number	Size	Туре	Color	Mil	Rolls/ Case
N8245	48mm x 100m	Hand	Clear	1.6	36
N8249	72mm x 100m	Hand	Clear	1.6	24



CENTRAL CARTON-SEALING TAPE

WATER-ACTIVATED

Central® brand Water-Activated Tapes bond instantly to both virgin and recycled fiber (corrugated carton, paper, etc.) surfaces and therefore, generate an immediate destructive bond resulting in a tamper evident package. Central is a recognized pioneer and innovator in water-activated technology.



REINFORCED



- · Aggressively bonds to corrugated cartons, even in dusty or dirty environments
- For use on non-unitized loads and average weight cartons

Product ID	Item Number	Size	Top/Bottom Paper Weight	Color	Rolls/ Case
260	K7450	3in x 450ft	25lbs / 25lbs	Natural	10



- Noticeable broken fiber seal for added
- Recommended for use on recycled cartons, non-unitized loads and average weight cartons

Product	Item	Size	Top/Bottom	Color	Rolls/
ID	Number	Size	Paper Weight	Color	Case



- Recommended for securely sealing recycled or overstuffed cartons, non-unitized loads and lightweight cartons
- · Aggressively bonds to corrugated cartons, even in dusty or dirty environments

Product ID	Item Number	Size	Top/Bottom Paper Weight	Color	Rolls/ Case
235	K6044	72mm x 450ft	25lbs / 23lbs	Natural	10

PAPER



- For sealing lightweight cartons where the application does not require added strength of reinforced fibers
- Used as a dust seal or for in-plant use, packing for food and textile industries, splicing of recycled webs, and packing of unitized cartons

Product ID	Item Number	Size	Paper Weight	Color	Rolls/ Case	
160	K2800	3in x 600ft	57lbs ± 5%	Natural	10	

Additional products, sizes and specifications available. Log on to www.itape.com to view our complete product offering.

HAND DISPENSERS



- · Comfortable pistol grip handle
- Adjustable tension brake

Item Number	Description	Туре	Case Quantity
1969	For 2-inch rolls of carton-sealing tape	Hand	24
1970	For 3-inch rolls of carton-sealing tape	Hand	24



PACKAGING MACHINERY

CASE SEALING EQUIPMENT

IPG's Interpack™ brand of quality case sealers and accessories offers the features and versatility you need with performance you can depend on... all at the most cost-effective price. Our comprehensive equipment line includes case sealers, tape heads, case erectors, standard and special options and custom-built special application machinery.

Case sealing equipment available in:

- USA Series Uniform Semi-Automatic
- RSA Series Random Semi-Automatic
- UA Series Uniform Automatic
- RA Series Random Automatic

Ask about Interpack's equipment capabilities and programs... including the Tape Head Program, Tape Incentive Program, Parts Voucher, Spare Parts Kit and more.





WATER-ACTIVATED TAPERS

As the market leader for water-activated carton-sealing tape, Intertape's commitment continues with the introduction of state-of-the-art tabletop dispensers.

This superior line of dispensers offers improved features and benefits enhancing the value created by an integrated system of closure material and dispenser. The increased capabilities highlighted in the TWA 1000-M Manual Taper and TWA 1000-E Electric Taper provide the quality your production requires.







FILMS



STRETCH FILM

A market leader in technology, IPG manufactures monolayer and 3-layer blown film, both 5 & 7-layer cast films and specialty products on state-of-the-art equipment in ISO Certified facilities.

SuperFLEX[™] brand High Performance Films provide significant downgauging opportunities yielding as much as a 30% reduction in the amount of film needed to securely contain a load. In addition to providing a measurable cost savings, the reduction in film consumed means that SuperFLEX[™] brand films are environmentally preferred over conventional films.

StretchFLEX® brand Stretch Wrap rounds out the Intertape Polymer Group line of films and is designed to meet a variety of stretch wrapping needs.





- Excellent load retention
- Highly elastic film recovery
- Light film gauges
- Silent film application
- 30% less film neededLess frequent roll
- changes
 Works on all loads
- High pre-stretch levels

• Up to 275% prestretch

Style	Туре	Item Number	Film Thickness	Width	Length	Roll Ct
PROLITE™ High Performance Cast Stretch Film	Hand	HY1020400-01	40 gauge	15.7in	2000ft	4/case
		HY1020457-01	40 gauge	18in	2000ft	4/case
		HY1200400-01	47 gauge	15.7in	1500ft	4/case
		HY1200457-01	47 gauge	18in	1500ft	4/case
Style	Туре	Item Number	Film Thickness	Width	Length	Roll Ct
Genesys™ High Performance Cast 1-Side Stretch Film	Machine	HA1272000-V9	50 gauge	20in	9000ft	40/pallet
		HA1602000-V7	63 gauge	20in	7500ft	40/pallet
		HA1603000-V7	63 gauge	30in	7500ft	20/pallet





Quiet unwind and secure	Style	Туре	Item Number	Film Thickness	Width	Length	Roll Ct
cling • Elevated load retention	HW IV Cast	Hand	HF1781800-00	70 gauge	18in	1500ft	4/case
	Stretch Film		HF2031800-00	80 gauge	18in	1500ft	4/case
 Quiet unwind and secure cling Elevated load retention Higher applied prestretch 	Style	Туре	Item Number	Film Thickness	Width	Length	Roll Ct
	HW II Blown Stretch Film	Hand	HR1781800-00	70 gauge	18in	1500ft	4/case
			HR2031500-00	80 gauge	15in	1500ft	4/case
			HR2031800-00	80 gauge	18in	1500ft	4/case
			HR2291800-00	90 gauge	18in	1500ft	4/case
Quiet unwind and secure cling Flevated load retention	Style	Туре	Item Number	Film Thickness	Width	Length	Roll Ct
•			H11782000-V6	70 gauge	20in	6000ft	40/pallet
 Elevated load retention Higher applied prestretch	StretchFLEX™ I		H11782000-V6 H11902000-V5	70 gauge 75 gauge	20in 20in	6000ft 5000ft	40/pallet 40/pallet
 Elevated load retention Higher applied prestretch Exceptional puncture	Cast 2-Side	Machine					•
 Elevated load retention Higher applied prestretch Exceptional puncture resistance Metallocene resins offer 		Machine	H11902000-V5	75 gauge	20in	5000ft	40/pallet
 Elevated load retention Higher applied prestretch Exceptional puncture resistance 	Cast 2-Side Cling Stretch	Machine	H11902000-V5 H12032000-V6	75 gauge 80 gauge	20in 20in	5000ft 6000ft	40/pallet 40/pallet
 Elevated load retention Higher applied prestretch Exceptional puncture resistance Metallocene resins offer 	Cast 2-Side Cling Stretch	Machine	H11902000-V5 H12032000-V6 H12033000-V6	75 gauge 80 gauge 80 gauge	20in 20in 30in	5000ft 6000ft 6000ft	40/pallet 40/pallet 20/pallet
 Elevated load retention Higher applied prestretch Exceptional puncture resistance Metallocene resins offer 	Cast 2-Side Cling Stretch	Machine Type	H11902000-V5 H12032000-V6 H12033000-V6	75 gauge 80 gauge 80 gauge	20in 20in 30in	5000ft 6000ft 6000ft	40/pallet 40/pallet 20/pallet

Cling Stretch Film



FILMS

SHRINK FILM

Exlfilm® brand shrink films guarantee your packaging looks its absolute best, while providing unmatched durability, versatility and value. Our advanced crosslinking technology enables sealing on all types of equipment across a wider range of temperatures, and improves burn through resistance ensuring the best possible package.







- Excellent optics
- High speed light gauge performance
- Consistently stronger static seals
- Exceptional tensile strength and tear resistance
- High percent of shrinkage
- Best suited applications are calendars, filters, small paper packs, products susceptible to crushing, textiles, bakery products, computer software and high profile packages

Style	Item Number	Film Thickness	Width	Length	Rolls/ Case	Rolls/ Pallet
LTF Cross Linked Centerfold Shrink Film	IA6F1200	60 gauge	12in	4,375ft	1	40
	IA6F1400	60 gauge	14in	4,375ft	1	40
	IA6F1600	60 gauge	16in	4,375ft	1	32
	IA6F1800	60 gauge	18in	4,375ft	1	32
	IA6F2000	60 gauge	20in	4,375ft	1	32
	IA7F1200	75 gauge	12in	3,500ft	1	40
	IA7F1400	75 gauge	14in	3,500ft	1	40
	IA7F1600	75 gauge	16in	3,500ft	1	32
	IA7F1800	75 gauge	18in	3,500ft	1	32
	IA7F2000	75 gauge	20in	3,500ft	1	32





- Excellent optics
- High speed performance
- Consistently stronger static seals
- Exceptional tensile strength and tear resistance
- High percent of shrinkage
- Best suited applications are computer software, video/CD/ DVD, labels, pizza and other frozen foods

Style	Item Number	Film Thickness	Width	Length	Rolls/ Case	Rolls/ Pallet
	IG6F12	60 gauge	12in	4,375ft	1	40
	IG6F14	60 gauge	14in	4,375ft	1	40
	IG6F16	60 gauge	16in	4,375ft	1	32
	IG6F18	60 gauge	18in	4,375ft	1	32
HSP Centerfold	IG6F20	60 gauge	20in	4,375ft	1	32
Shrink Film	IG7F12	75 gauge	12in	3,500ft	1	40
	IG7F14	75 gauge	14in	3,500ft	1	40
	IG7F16	75 gauge	16in	3,500ft	1	32
	IG7F18	75 gauge	18in	3,500ft	1	32
	IG7F20	75 gauge	20in	3,500ft	1	32



CUSHION PROTECTIVE PACKAGING

For years, Intertape Polymer Group has been a trusted source for the products that secure your packages as a leading supplier of cartonsealing tapes and stretch film. It only makes sense that you would also rely on Intertape to protect the contents of your packages. That is why the iCushion™ brand Protective Packaging line emerged with the fastest Air Pillow System on the market and continues to expand.

AP-8000C INFLATABLE AIR PILLOW SYSTEM

- Available in conventional or Oxo-Biodegradable film
- Popular pillow sizes: 8" x 8" and 8" x 12"

AP-2000 INFLATABLE AIR PILLOW SYSTEM

- Available in Oxo-Biodegradable film
- Popular pillow sizes: 8" x 4" and 8" x 8"

Placement of air pillow systems requires customer commitment.

		LIEW.
System	AP-8000C	AP-2000
Footprint	25.5"L x 19.5"W x 11"H	18.85"L x 15.53"W x 10.51"H
Weight	52 lbs.	31 lbs.
Speed	70 ft./min.	25 ft./min
Pillows/Min.	140 (6") Pillows/min.	75 (4") Pillows/min.
Power	110v	110v
Air Supply	Internal	Internal
Available Options	Overhead bins/silos Portable basket Customized material handling (Including ductwork and fans)	Foot pedal Photo eye sensor Storage bin Cart



Foot Pedal



AP-2000 Inflatable Air Pillow System





NOW AVAILABLE IN AN OXO-BIODEGRADABLE FORMULATION!

iCushion™ Oxo-biodegradable air pillows are available in a variety of popular sizes.





Intertage COMPLEMENTARY PRODUCTS



PAPER MASKING TAPE

Intertape® brand Paper Masking Tapes are designed for superior performance in a variety of applications and environments ranging from demanding temperature and UV sensitive paint masking to general purpose functions such as holding or light duty splicing, bundling and more.



Intertape® brand Cloth/Duct Tapes satisfy even the most demanding requirements and industry standards. A must have for the most discerning contractors and every job site. Applications include sealing, bundling, weatherproofing, convention set-up, entertainment, construction, maintenance, and book binding/repair.





FILAMENT & MOPP TAPE

Intertape® brand fiberglass reinforced Filament Tape delivers superior adhesion for a variety of light to medium load applications. Intertape® brand MOPP Strapping Tape utilizes mono-oriented tensilized polypropylene for light duty strapping, palletizing and bundling.



Intertape® brand Flatback Tape is designed for a variety of packaging, splicing and tabbing applications, providing a quick, positive seal under a wide range of temperature and humidity conditions. Applications include splicing, tabbing and box closure.





DOUBLE-COATED TAPE

Intertape® brand Double-Coated Tape features an extremely aggressive tack. Ideal for many industrial uses such as golf grip application, photograph mounting, carpet installation, plate mounting, and adhering and bonding applications.

Log on to www.itape.com to view our complete product offering.

MEET LILITM

Lili™ is Intertape's environmental stewardship program and stands for "Low environmental impact line from Intertape". Lili™ encompasses:

- Corporate Commitment
- Socially Responsible Corporate Initiatives

LILI APPROVED PRODUCTS

Oxo-Biodegradable Films, including Stretch Film, Shrink Film and Air Pillows

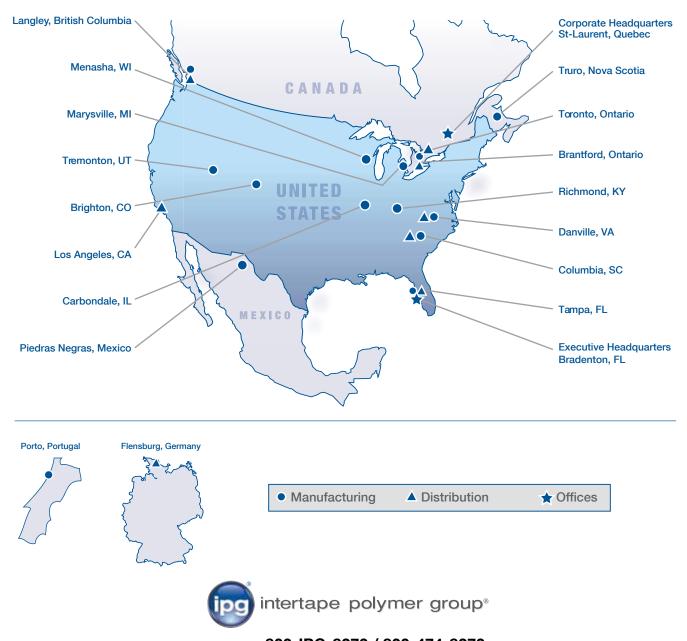
Central® brand Water-Activated Paper Tape





CORPORATE PROFILE

Intertape Polymer Group Inc. (IPG) is an acknowledged leader in the packaging industry. Leveraging its advanced manufacturing and technologies, extensive research and development capabilities and a comprehensive strategic acquisition program, the company believes it has assembled the broadest and deepest range of products in the industry. IPG is widely recognized for its development and manufacture of specialized polyolefin, plastic and paper-based packaging products, as well as complementary packaging systems for industrial and retail use. Additionally, IPG is a woven and flexible intermediate bulk container (FIBC) manufacturer. Its performance products, including tapes and cloths, are designed for demanding aerospace, automotive and industrial applications and are sold to a broad range of industry/specialty distributors, retail stores and large end-users in diverse industries.



Toll Free: 800-IPG-8273 / 800-474-8273

Marysville, MI Fax: 800-368-8273 | Columbia, SC Fax: 800-462-1293 | Montreal, QC Fax: 800-561-3671 Tape Technical Help: 877-447-4832 | www.itape.com | E-mail: info@itape.com

