Index

Mill Duty Products



Description

Limit Switches - Type	102HL G2 102TL G4 102RS G6 102CHL G7 102BST G8

Page Number

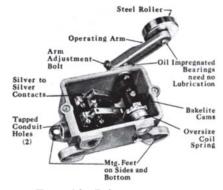
Master Switch - Type	101FS	. G9
	101SD	. G13

Palm Buttons - Type	100 RN G15
51	



Limit Switch

Right Hand Shown



Lever Travel is 50° Each Direction

Application

Type 102HL and HLD Hatchway Limit Switches are designed as pilot circuit devices for all heavy duty applications to limit travel or set up function at predetermined positions. OnType HL single acting switches, the lever operates in one direction only; while on Type HLD double acting switches, it operates in two directions with a variety of contact sequences.

Features:

- Double Break removable Silver-to-Silver Contacts.
- Each contact may be independently changed from normally open to normally closed and vice versa without disassembly.
- Operating Arm on most models may be field changed to the other side by reversing the shaft.
- Oil impregnated bearings at contact finger pivot points.
- Oil impregnated shaft bearings need no lubrications.

Right Ha	and ²							
Туре	Contacts	Poles	Standard Enclosures Catalog No.	s Price ¹	Dust-tight Enclosure Catalog No.		Watertight Enclosure Catalog No.	Price ¹
HLA-1 HLA-2 HLA-3 HLA-30	NO or NC 2 NO or 2 NC 1 NO & 1 NC 1 NO & 1 NC overlapping ⁴	1 2 2 2	A102-41252A-1 A102-41251A-1 A102-41251A-3 A102-54268A-1	\$ 402. 438. 582. 582.	A102-231414A-1 A102-231413A-1 A102-231413A-3 A102-273562A-1	\$ 474. 510. 654. 654.	A102-54634A-1 A102-54635A-1 A102-54635A-3 A102-68866A-1	\$ 582. 618. 768. 768.
Left Han	id ²							
HLLA-1 HLLA-2 HLLA-3 HLLA-30	NO or NC 2 NO or 2 NC 1 NO & 1 NC 1 NO & 1 NC overlapping ⁴	1 2 2 2	A102-41252A-3 A102-41251A-4 A102-41251A-6 A102-54268A-2	402. 438. 582. 582.	A102-231414A-3 A102-231413A-4 A102-231413A-6 A102-273562A-2	474. 510. 654. 654.	A102-54634A-3 A102-54635A-4 A102-54635A-6 A102-68866A-2	582. 618. 768. 768.

Type HL Single Acting Hatchway - Limit Switch

Any 1 or 2 pole switch may be converted from right to left hand and vice versa using a screwdriver.

Note:

- 1. Price includes operating lever and standard steel roller.
- Type HLA-1, 2 & 44, HLLA-1 & 2 contacts are normally closed when shipped from the factory. To change

to normally open, loosen cam and rotate 180°.

- 3. Any 1 or 2 pole switch may be converted from right to left hand and vice versa using a screwdriver.
- 4. Overlapping contacts are not convertible.

Limit Switch Electrical Ratings

25 Amp - 600V AC Maximum Heavy Pilot Duty 600V AC A600, 250V DC Maximum N300.					
		Current - Amp	oeres		
Volts	Carry	Break	Inrush/ Make		
110-120V AC	25	6.0	6.0		
220-240V AC	25	3.0	3.0		
440-480V AC	25	1.5	1.5		
550-600V AC	25	1.2	1.2		
115-125V DC	10	2.2	2.2		
230-250V DC	10	1.1	1.1		

Ordering Information

G2

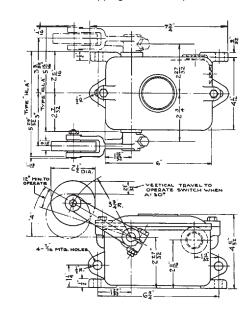
- Use complete catalog number when ordering. If modification is required, state in full detail on the order. **Modifications:**
- Omit standard lever and roller, Deduct \$ 24.
- Phenolic composition roller, 21/2" dia., on standard lever in place of standard steel roller, A102-426105A Add \$ 30.
- Five-inch lever with standard steel roller, in place of standard lever and roller, A102-248096A . . . Add \$ 162.
- Seven-inch dia., composition roller on 5" lever, in place of standard lever and roller, A102-75993A . . . Add \$ 294.

Type HLD - Double Acting Hatchway - Limit Switch

Poles ²	Contacts Sequence ³ CCW CW	Standa Catalo		closure Price ¹	Dust-tight Catalog No		Ship. Weight
1		HLD-1		\$660.	HLD-5	\$ 726.	
2		HLD-2	2	738.	HLD-6	804.	11 lbs.
2		HLD-3	3	738.	HLD-7	804.	11 105.
2	as specified	HLD-4		780.	HLD-8	846.	
Poles	Contacts Sequence CCW CW			atertight talog No	Enclosure	Price	Ship. Weight
1				HLD-9		\$ 858.	
2			HLD-10			936.	10 11-2
2				HLD-11		936.	12 lbs.
2	as specified			HLD-12		978.	

HLA-1, 2, 3 & 30, HLLA-1, 2, 3 & 30, Standard and Dust-tight Enclosures

12^o min. to operate std. 1 & 2 pole switches. Switches with overlapping contacts require 22^o min.



Cams are \$38.00 each and included under JC80

Contact Sequence

Cam No.

A102-277623

A102-277624

A102-277625

Contact Closed

Top View CW

↓ccw

_					
	As Supplied	Converted To:	Spare Parts		JC 80
	CCW CW ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓		Movable Contact Torsen Spring 1 Pole Base 2 Pole Base Std. Arm & Roller 5" Lever with	A101-028965 A101-062988 A102-041256A A102-041255A A102-302350A JC32	\$156.00
I	Cont	act Open	Steel Roller	A102-248096A	\$270.00
	CCW O CW Right Side View	Right Hand Operation	5" Lever with 7" Dia. Compo- sition Roller	A102-075993A	402.00

Notes:

Limit Switch Electrical Ratings

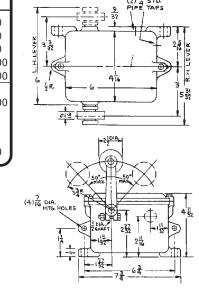
25 Amp - 600V AC Maximum Heavy Pilot Duty 600V AC A600, 250V DC Maximum N300.							
		Current - Amperes					
Volts	Carry	Carry Break Inrush/ Make					
110-120V AC	25	6.0	6.0				
220-240V AC	25	3.0	3.0				
440-480V AC	25	1.5	1.5				
550-600V AC	25	1.2	1.2				
115-125V DC	10	2.2	2.2				
230-250V DC	10	1.1	1.1				

Ordering Information

Use complete catalog number when ordering.

Modifications on page G2. If modifications are required, state in full detail on the order.

HLD-1, 2, 3 & 4 in Standard Enclosure HLD-5, 6, 7 & 8 in Dust-tight Enclosure



- 1. Price includes operating lever and standard steel roller.
- 2. All contacts are NC when shipped from the factory. To change to NO, loosen cam and rotate 180° .
- Any 1 or 2 pole switches may be converted from right to left hand and vice versa, using a screwdriver.

Limit Switch

Application

Type 102TL Track Type Limit Switches are designed as pilot circuit devices for all heavy duty applications to limit travel or set up functions at predetermined positions.

Operation

The contacts of these switches make and break very quickly due to the snap action of the toggle type operating mechanism. The operating arm is secured to a hollow outer shaft that fits over the camshaft. When the arm is tripped, it turns the outer shaft which actuates the toggle mechanism. The toggle mechanism does not change position until the operating lever is past the midpoint of its travel; then it snaps over and turns the camshaft quickly. Since the cams are fastened rigidly to the camshaft, they in turn impart snap action opening and closing to the contacts. Force to operate switch is approximately 25 inch-pounds.

Angular Travel

Total angular travel of the arm from one tripped position to the other is 90°. However, the contacts are actuated when the arm moves 60°, the balance of the travel is to clear the arm so that the linear operator may pass over.

Features:

Double Break removable Silver-to-Silver Contacts.

- Each contact may be independently changed from normally open
 to normally closed and vice versa without disassembly.
 Operating Arm adjustable on shaft.
- Oil impregnated bearings at contact finger pivot points.
- Cast weatherproof enclosure standard. Dust-tight and watertight



TLSF-11 or 22 with Straight Fork Lever

- enclosures are also available for all types.
 Contact wearing parts completely interchangeable with
- same parts in Type 101SD Master Switch, 101FS Foot Switch, and 102HL & CHL Limit Switch.

Available Levers:



Part # A102-054262 TLSF Straight Fork Lever



G4

A102-460805A-1 \$214 TLSR Straight Roller Lever

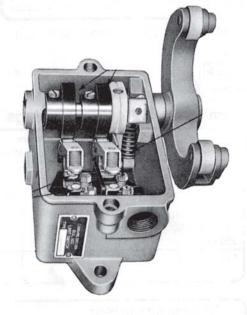


Part # A102-054261 TLS Rod or Chain Type Lever



Part # 102-54260A \$366 TLF Roller Fork Lever

Left Hand Shown:



0 3 3

Limit Switch

Mill Duty Products

Type TL Snap Action - Limit Switch

Туре	Operating Lever	Contacts ²	Standard Enclosure Catalog No.	Price ¹	Dust-tight Enclosure Catalog No.	Price ¹	Watertight Enclosure Catalog No.	e Price ¹
TLS-11	Rod or Chain	1	A102-80579A-1		A102-80579A-2		A102-80580A	
TLS-22	Rod or Chain	2	A102-80581A-1		A102-80581A-2		A102-80582A	
TLSR-11	Straight or Roller	1	A102-80591A-1	\$ 846.	A102-80591A-2	\$ 918.	A102-80592A	\$ 1746.
TLSR-22	Straight or Roller	2	A102-80593A-1		A102-80593A-2		A102-80594A	
TLF-11	Roller Fork	1	A102-80575A-1		A102-80575A-2		A102-80576A	
TLF-22	Roller Fork	2	A102-80577A-1		A102-80577A-2		A102-80578A	
TLSF-11	Straight Fork	1	A102-80583A-1	900.	A102-80583A-2	972.	A102-80584A	1824.
TLSF-22	Straight Fork	2	A102-80585A-1		A102-80585A-2		A102-80586A	

Note:

- 1. Price includes limit switch complete with operating lever.
- 2. Contacts can be changed from open to close by rotating cam 180°.

Ordering Information:

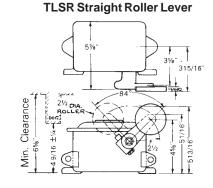
• Use complete catalog number when ordering.

Limit Switch Electrical Ratings

25 Amp - 600V AC Maximum Heavy Pilot Duty 600V AC A600, 250V DC Maximum N300.						
		Current - Amperes				
Volts	Carry	Break	Inrush/ Make			
110-120V AC	25	6.0	6.0			
220-240V AC	25	3.0	3.0			
440-480V AC	25	1.5	1.5			
550-600V AC	25	1.2	1.2			
115-125V DC	10	2.2	2.2			
230-250V DC	10	1.1	1.1			

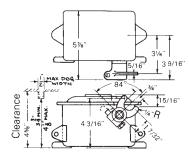
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TLS Rod or Chain Type Lever

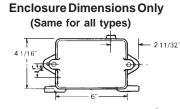


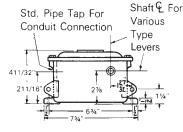
Approximate Outline Dimensions

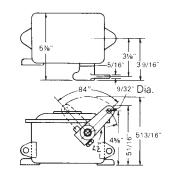
TLSF Straight Fork Lever



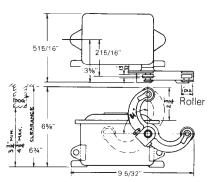
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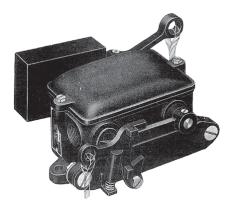


TLF Roller Fork Lever



Discount Schedule JC32

Safety Switches





Application

Type 102RS Rubber Calender Safety Switch is a pilot circuit device used chiefly in the Rubber Industry as an emergency stop arrangement on Calenders, and similar motor driven machinery.

Features:

- Gravity Operated.
- Double break removable silver-to-silver contacts.
- Can be mounted horizontally or vertically.
- Oil impregnated shaft bearings need no lubrication.
- Contact wearing parts completely interchangeable with same parts in type 101SD Master Switches, type 101FS Foot Switches and type 102HL, CHL, TL Limit Switches.
- Dust-tight enclosure is standard.

Shaft Position If Cradle Bar Tripping Arrangement Is Used. 3/4" Std. I Pipe Tap

Approximate Dimensions

Ordering Information

• Use complete catalog number when ordering. If modification is required, state in full detail on the order.

Modifications:

• If cradle bar tripping arrangement is desired, add the following to the catalog number, "including part number A102-66747A tripping bar" Add \$ 72.

Limit Switch Electrical Ratings

25 Amp - 600V AC Maximum Heavy Pilot Duty 600V AC A600, 250V DC Maximum N300.					
		Current - Amp	beres		
Volts	Carry	Break	Inrush/ Make		
110-120V AC	25	6.0	6.0		
220-240V AC	25	3.0	3.0		
440-480V AC	25	1.5	1.5		
550-600V AC	25	1.2	1.2		
115-125V DC	10	2.2	2.2		
230-250V DC	10	1.1	1.1		

Rubber Calender

\square			Dust-tight Enclosure		
Туре	Contacts	Poles	Catalog No.	Price ¹	
RS22	2 NC	2	A102-66750A	\$ 1224.	

Note:

1. Price includes limit switch complete with cable, cable weight and counterweight.

] G

Limit Switch

Mill Duty Products

Application

The Type 102CHL pilot circuit limit switches are designed for mounting beneath the hoisting mechanism of electrically operated cranes to serve as upper limit safety stop switches. Such a safety device is neccessary to prevent the hook from being raised into the hoisting mechanism where it would cause damage.

Enclosure - Standard die cast aluminum enclosures.

Dust-tight Enclosures - Dust-tight enclosures can be furnished at an additional charge for the dust seal gasket.

Watertight - Watertight enclosures are also available. The same heavy case is specially fitted with watertight bushings and seals to meet NEMA watertight tests.



- 2 Pole Base A102A41255A \$179
- Weight 1 B102-80615 \$411

• Weight 2 A102-54265 \$340

- Features:
- Toggle type snap action.
- Double break removable Siver-to-Silver Contacts.
- Contact wearing parts completely interchangeable with same parts inType 101SD Master Switch, Type 101FS Foot Switches and Type 102HL and TL Limit Switches.
- Each contact may be independently changed from N.O. to N.C. and vice versa without disassembly, by turning cams on shaft 180°.
- Operating arm adjustable on shaft.
- Automatic reset when hook is lowered.
- Die cast aluminum enclosure standard.

INSERT HOIS

Type 102CHL Crane Hook - Limit Switch

\square			Standard Enclosure		Watertight End	losure
Туре	Contacts	Poles	Catalog No.	Price ¹	Catalog No.	Price ¹
CHL-22	2 NC	2	A102-80886A	\$ 1392.	A102-80887A	\$2256.

Limit Switch Electrical Ratings

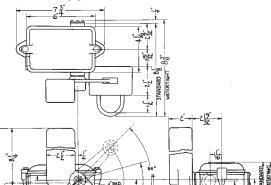
25 Amp - 600V AC Maximum Heavy Pilot Duty 600V AC A600, 250V DC Maximum N300.						
	Current - Amperes					
Volts	Carry	Break	Inrush/ Make			
110-120V AC	25	6.0	6.0			
220-240V AC	25	3.0	3.0			
440-480V AC	25	1.5	1.5			
550-600V AC	25	1.2	1.2			
115-125V DC	10	2.2	2.2			
230-250V DC	10	1.1	1.1			

Note:

1. Price includes limit switch complete with cable, cable weight and counterweight. Approximate shipping weight is 45 lbs.

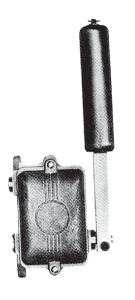


- Use complete catalog number.
- If dust-tight enclosure is desired, add \$66 to the standard enclosure price. Use the same catalog number as for standard enclosure and specify "Dust-tight" on the order.



Discount Schedule JC32

Approximate Dimensions



Application

The Type 102BST Switch is a pilot device used for special protection against side movement of conveyor belts.

Operation

One Switch is mounted on each side of the conveyor belt with the lever mounted roller close to the belt edge. If the belt tends to move either side due to misalignment of its rollers, the belt edge moves the limit switch lever arm. After a selected number of degrees of lever movement the normally open contact in the switch closes. This can operate a warning system, either a light or audio signal. If the fault is not corrected and the belt moves the lever arm to large degree, a second contact, normally closed, will open and shut down the system. The type BST switch can save untold down time and expense in torn and damaged conveyor belts. Also when used in conjunction with the Type RS Safety Limit Switch, they form a team of safety devices that provide protection to both the operators and belts. The Type BST Switch uses a NEMA Type 4 Watertight enclosure. The Type BST-22 has an 8" Stainless Steel Roller with Nylon Bushings, mounted on a lever arm so that the middle of the roller has a 9 ³/₈" radius.

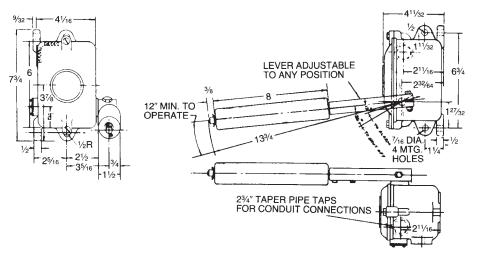
Type 102BST Belt Side Travel - Limit Switch

Туре	Contacts ¹	Shaft Type	Operator Type	Dust tight Enclosu Catalog No.	ire Price
BST-22-R	2	Stan- dard	8" long stainless steel roller with nylon bushing		\$ 1392.

Note:

1. One normally open and one normally closed overlapping contacts. Lever only A102-463807A \$820 x JC80

Approximate Dimensions



3 8 0

General Information

Application

Type 101 FS Foot Operated Master Switches are used on applications requiring a rugged foot operated pilot circuit device.

Weatherproof enclosures are standard on all types.

Dust tight enclosures can be furnished at an additional charge for the dust seal gasket.

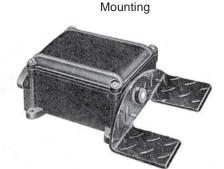
Features

- Double Break removable Silver-to-Silver Contacts.
- Contact wearing parts completely interchangable with the same parts in Type 101SD Master Switch, and Type 102HL, TL and CHL Limit Switch.
- Each contact may be independently changed from NO to NC and vice versa without disassembly.





FSVA-11, 22 or 33, 1 or 2 Pole with Latch, Vertical Mounting



Pole with Latch, Horizontal

FRSA-22, 2 Pole 3 Position



3 8 0

FWSA-22, 2 Pole Sequence Operation



FWLSA-22, 2 Pole, Sequence Operation with Latch

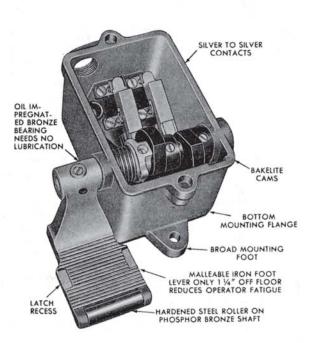
Mill Duty Products

Enclosures

Two pole foot switches have cast aluminum enclosures.

Watertight enclosures are available for all types except Type FWLSA-22. The same heavy case is specially fitted with watertight bushings and seals to meet NEMA watertight tests.

- Oil impregnated bearings at contact finger pivot points.
- Oil impregnated shaft bearings need no lubrications
- Mallable iron operating pedal.
- Spring return standard.
- Cast Weatherproof enclosure standard.



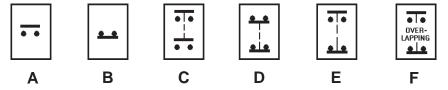
FSA-22, 2 Pole Horizontal Mounting, Left Hand, Open View

Type 101FS - Foot Operated

Standard NEMA 1 Enclosure

Туре	Poles	Contact Arrangement	Contact Symbol	Special Features	Mounting Arrangement	Pedal Arrange-	Catalog No.	Price ¹	Dim. Ref & ² Ship Weight
FSA-11	1	NO or NC	A or B		0	ment	A101-55171A-2	¢ 654	1 0
FSA-22	2	Both NO or NC	CorD				A101-55171A-2 A101-55172A-2	φ 034. 738.	
FSA-33	2	1 NO & 1 NC	E					738.	1&2
	-		F	Overlenning		D.L. sal Li	A101-55172A-2		1 & 2
FSA-330	2	1 NO & 1 NC	Г	Overlapping	Horizontal or	R.H. or L.H.	A101-46250A	(3)	
		Overlapping			Vertical				
FSLA-11	1	NO or NC	A or B				A101-55173A	690.	
FSLA-22	2	Both NO or NC	C or D				A101-55174A	768.	1
FSLA-33	2	1 NO & 1 NC	E				A101-55174A	768.	
FSVA-11	1	NO or NC	A or B	With latch			A101-55175A	768.	
FSVA-22	2	Both NO or NC	C or D		Vertical Only	R.H. or L.H.	A101-55176A	846.	2
FSVA-33	2	1 NO & 1 NC	Е				A101-55176A	846.	
FSA-22S	2	2 NO or 2 NC -							
		Sequence operation		Contacts operate	Horizontal or	R.H. or L.H.	A101-46250A	738	1&2
FSA-33S	2	1 NO or 1 NC -		in Sequence	Vertical				
		Sequence operation		-					_
FRSA-22	2	1 forward, 1 reverse		Double treadle foot	Horizontal	R.H. or L.H.	A101-62266A	900.	3 /
		and an off point		pedal for reverse	Only				
				operating	Í				

Contact Symbols



Note:

- 1. Price includes switch complete with operating pedal.
- 2. Page G12 for Dimension reference and shipping weight.
- 3. Overlapping Contacts:

G10

Standard switches provide for only one contact closed at a time. If overlapping is required, one contact must close before the other contact opens. Type FSA-330 switches have overlapping contacts. If the degree and/or point of overlap is not specified, price in quantities of 1 or more is \$ 738. If purchaser specifies degree and/or point of overlap: Price in quantities of 5 or less is \$900.00. Price in quantities of 6 or more is \$738.

Ordering Information	Modifications	Price
 Use complete catalog number when ordering. If modifications are required, state in full detail on the order. 	For Dust tight use same catalog number as for a standard enclosure and specify "Dust tight" on order.	\$ 84.
Note:	Floor plate	42.
• Type 101FS does not meet the safety standards for press applications.		

Master Switch

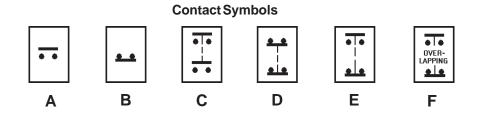
Mill Duty Products



Type 101FS - Foot Operated

NEMA 4 Enclosure

	Datas		Contact		Mounting	Pedal		5 · 1	Dim. Ref & ²
Туре	Poles	Contact Arrangement	Symbol	Special Features	Arrangement	Arrange-	Catalog No.	Price	Ship Weight
FSA-11	1	NO or NC	A or B			ment	A101-60224A	\$ 846.	
FSA-22	2	Both NO or NC	C or D			R.H. only	A101-60225A	924.	
FSA-33	2	1 NO & 1 NC	E		Horizontal or		A101-60225A	924.	1&2
FSA-11	1	NO or NC	A or B		Vertical		A101-60226A	846.	
FSA-22	2	Both NO or NC	C or D			L.H. only	A101-60227A	924.	
FSA-33	2	1 NO & 1 NO	E				A101-60227A	924.	
FSLA-11	1	NO or NC	A or B				A101-60228A	900.	
FSLA-22	2	Both NO or NC	C or D			R.H. only	A101-60229A	978.	
FSLA-33	2	1 NO & 1 NC	E		Horizontal		A101-60229A	978.	1
FSLA-11	1	NO or NC	A or B		Only		A101-60230A	900.	
FSLA-22	2	Both NO or NC	C or D	With Latch		L.H. only	A101-60231A	978.	
FSLA-33	2	1 NO & 1 NC	E				A101-60231A	978.	
FSVA-11	1	NO or NC	A or B				A101-62868A	978.	
FSVA-22	2	Both NO or NC	C or D		Vertical Only	R.H. only	A101-77635A	1056.	2
FSVA-33	2	1 NO & 1 NC	E				A101-77635A	1056.	
FRSA-22	2	1 forward, 1 reverse and an off point		Double treadle foot pedal for reverse operating	Horizontal Only	R.H. or L.H.	A101-62267A	1110.	3



Notes:

- 1. Price includes switch complete with operating pedal.
- 2. Page G12 for Dimension reference and shipping weight.

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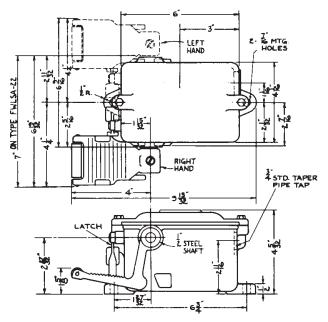
\bigcap	Ordering Information	Modifications	Price
	Use complete catalog number when ordering. If modifications are	For Dust tight use same catalog number as for a	\$ 84.
	required, state in full detail on the order.	standard enclosure and specify "Dust tight" on order.	
	Note:	Floor plate	42.
•	Type 101FS does not meet the safety standards for press applications.		

Discount Schedule JC32

Master Switch

Dimensional Information

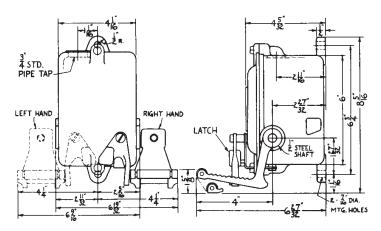
Reference No. 1 - Horizontal



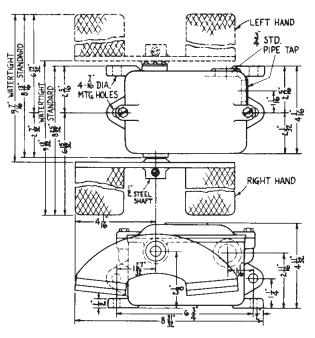
Shipping Weight (approx.)

Reference	Weight
No. 1	12 lbs.
No. 2	12 lbs.
No. 3	15lbs.

Reference No. 2 - Vertical



Reference No. 3- Double Treadle



Master Switch

Mill Duty Products

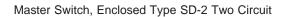
(F)

Type 101SD Master Switches are designed as pilot circuit devices for frequent operation with minimum maintance on heavy duty application in all industries. The type SD units are sturdy devices constructed for heavy duty service where few control circuits are required. Type SD Switches are made in two frame sizes:

Type SD-2 is a single point device, one point either side of the off point, and there are two isolated contacts which can be opened or closed in various combinations.

For the usual circuit arrangements refer to page G14.

Type SD Master Switches are supplied in watertight enclosures; panel mounted units have angle brackets for back of panel mounting. Spring return to the off point is available.



Standard Operation									
Туре	Number of Operating Points	No. of Cir-	Reversing	Surface Mounting Catalog No.	Price ¹	Dim. Ref.	Panel Mounting Catalog No.	Price ²	Dim. Ref.
SD-2	1 (each direction) 1 (one direction only)	2	yes no	A101-88359A A101-88363A	\$ 798.	А	A101-88360A A101-88364A	\$ 1272.	С
Spring F	Spring Return Operation								
SD-2-S	1 (each direction) 1 (one direction only)	2	yes no	A101-88361A A101-88365A	1080.	A	A101-88362A A101-88366A	1512.	с

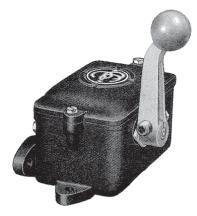
Mill Master Jr. - Master Switch

Notes:

- 1. Price includes master switch in watertight enclosure complete with operating handle.
- 2. Price includes master switch in watertight enclosure complete with metal pistol grip handle, steel mounting plate and standard anualar name plate. Specify nameplate markings; standard nameplate provides one marking for each point of the switch.
- Advise detailed cam development for each switch. Refer to page G14 for diagram of standard cam development.

Ordering Information:

- Use complete catalog number when ordering.
- Dimensional reference on page G14



Master Switch

(

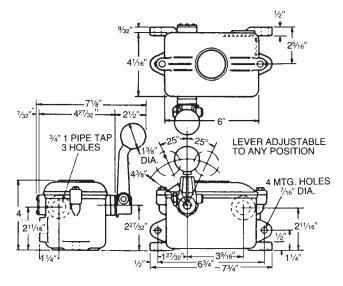
Shipping	Weight	(approx.)
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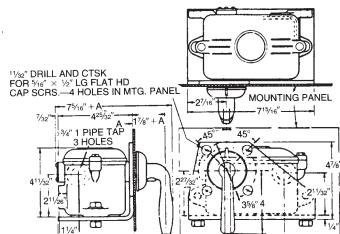
11 0	0 11		
Reference	Weight		
A & C	10 lbs.		
Spring Return			
A & C	15 lbs.		
l			

3%16

Dimensional Information

Reference A - Surface Mounting





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Standard Contact Sequence Diagrams



Figure 1 Type SD-2 Type SD-2-S



Figure 2 Type SD-2 Type SD-2-S

R	EV. ←	-0-	FOR
	1	Off	1
1	\boxtimes		
2			Х

Figure 3 Type SD-2 Type SD-2-S



Reference C - Back of Panel Mounting

100 Series



Features:

- Heavy cast enclosure and mushroom operating head.
- Oil impregnated bushing.
- Heavy duty Type H push button element with double break silver-to-silver wipe action contacts.
- Large electrical clearance.
- Push button stop independent of contacts. All shock absorbed by the cast case.
- All parts removable and replaceable with a screwdriver.

Mill Type Push Buttons (Heavy Duty) Type H Assembled



Type H Form RN Unprotected



Type H Form RNG With Guard Ring for Palm Operation

Type H - Momentary Contact

			Form RN - Without Guard Ring		Form RNG - With Guard Ring	
Name Plate ² Marking	Contacts Available	Contact Symbol	Catalog Number	Price ¹	Catalog Number	Price ¹
None	1 N.O. and 1 N.C.	1	1RN-1	\$258.	1RNG-1	\$258.
None	2 N.O. and 2 N.C.	4	1RN-2	300.	1RNG-2	300.
Start	1 N.O. and 1 N.C.	1	1RN-3	258.	1RNG-3	258.
Stop	1 N.O. and 1 N.C.	1	1RN-4	258.	1RNG-4	258.
Emer Stop	1 N.O. and 1 N.C.	1	1RN-5	258.	1RNG-5	258.
On	1 N.O. and 1 N.C.	1	1RN-6	258.	1RNG-6	258.
Off	1 N.O. and 1 N.C.	1	1RN-7	258.	1RNG-7	258.
Forward	1 N.O. and 1 N.C.	1	1RN-8	258.	1RNG-8	258.
Reverse	1 N.O. and 1 N.C.	1	1RN-9	258.	1RNG-9	258.
Jog	1 N.O. and 1 N.C.	1	1RN-10	258.	1RNG-10	258.
Jog Forward	1 N.O. and 1 N.C.	1	1RN-11	258.	1RNG-11	258.
Jog Reverse	1 N.O. and 1 N.C.	1	1RN-12	258.	1RNG-12	258.
Reset	1 N.O. and 1 N.C.	1	1RN-13	258.	1RNG-13	258.
Run	1 N.O. and 1 N.C.	1	1RN-14	258.	1RNG-14	258.
Slow	1 N.O. and 1 N.C.	1	1RN-15	258.	1RNG-15	258.
Fast	1 N.O. and 1 N.C.	1	1RN-16	258.	1RNG-16	258.
Up	1 N.O. and 1 N.C.	1	1RN-17	258.	1RNG-17	258.
Down	1 N.O. and 1 N.C	1	1RN-18	258.	1RNG-18	258.
Start	2 N.O. and 2 N.C.	4	1RN-19	300.	1RNG-19	300.
Stop	2 N.O. and 2 N.C.	4	1RN-20	300.	1RNG-20	300.
Emer Stop	2 N.O. and 2 N.C.	4	1RN-21	300.	1RNG-21	300.

Note:

- 1. Price includes assembled push button station complete with element and nameplate as designated.
- 2. With Name Plate at top, case may be turned so that Conduit Opening is at top or bottom.

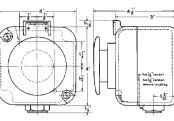
(
	INO&INC 2NO&2NC	BA BB	\$ 62.00 \$104.00	JC80 Discount Schedule

Maximum Contact Ratings (Per Pole)

	AC (50 or 60 Hz)		DC (Inductive)
Volts	Normal	Inrush	Normal
110-120	6.0	60	2.2
220-240	3.0	30	1.1
440-480	1.5	15	
550-600	1.2	12	0.4
			-

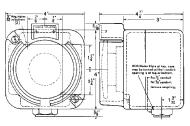
Contact Symbols





Dimensions

Form RN Unprotected



Form RNG With Guard Ring for Palm Operation

Discount Schedule JC31