## Index

Mill Duty Products

## Description

Limit Switches - Type

Master Switch - Type

Palm Buttons - Type

100 RN
G15
102HL ..... G2
102TL ..... G4
102RS ..... G6
102CHL ..... G7
102BST ..... G8

G8
Page Number
101FS ..... G9
101SD ..... G13硅
$\qquad$


Right Hand Shown


Lever Travel is $50^{\circ}$
Each Direction

## (4)

## Application

Type 102HL and HLD Hatchway Limit Switches are designed as pilot circuit devices for all heavy duty applications to limit travel or set up function at predetermined positions. OnType HL single acting switches, the lever operates in one direction only; while on Type HLD double acting switches, it operates in two directions with a variety of contact sequences.

## Features:

- Double Break removable Silver-to-Silver Contacts.
- Each contact may be independently changed from normally open to normally closed and vice versa without disassembly.
- Operating Arm on most models may be field changed to the other side by reversing the shaft.
- Oil impregnated bearings at contact finger pivot points.
- Oil impregnated shaft bearings need no lubrication.

Type HL Single Acting Hatchway - Limit Switch


Any 1 or 2 pole switch may be converted from right to left hand and vice versa using a screwdriver.

Note:

1. Price includes operating lever and standard steel roller.
2. Type HLA-1, 2 \& 44, HLLA-1 \& 2 contacts are normally closed when shipped from the factory. To change
to normally open, loosen cam and rotate $180^{\circ}$.
3. Any 1 or 2 pole switch may be converted from right to left hand and vice versa using a screwdriver.
4. Overlapping contacts are not convertible.

## Limit Switch Electrical Ratings

| 25 Amp - 600V AC Maximum |  |  |  |
| :--- | :---: | :---: | :---: |
| Heavy Pilot Duty 600V AC A600, 250V DC Maximum N300. |  |  |  |
|  | Current - Amperes |  |  |
| Volts | Carry | Break | Inrush/ Make |
| $110-120 V$ AC | 25 | 6.0 | 6.0 |
| $220-240$ V AC | 25 | 3.0 | 3.0 |
| $440-480$ AC | 25 | 1.5 | 1.5 |
| $550-600$ V AC | 25 | 1.2 | 1.2 |
| $115-125 V$ DC | 10 | 2.2 | 2.2 |
| $230-250 V$ DC | 10 | 1.1 | 1.1 |

## Ordering Information

- Use complete catalog number when ordering. If modification is required, state in full detail on the order.

Modifications:

- Omit standard lever and roller, . . . . Deduct \$ 24.
- Phenolic composition roller, $2^{1 / 2} 2^{\prime \prime}$ dial., on standard lever in place of standard steel roller, A102-426105A . . . .Add $\$ 30$.

Five-inch lever with standard steel roller, in place of standard lever and roller, A102-248096A . . Add \$ 162.

- Seven-inch dia., composition roller on 5" lever, in place of standard lever and roller, A102-75993A . . .Add \$ 294.


## Mill Duty Products

Type HLD - Double Acting Hatchway - Limit Switch

| $\text { Poles }^{2}$ | Contacts Sequence ${ }^{3}$ CCW CW | Standard Enclosure Catalog No. Price ${ }^{1}$ |  | Dust-tight Catalog No | nclosure Price ${ }^{1}$ | Ship. Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | $\triangle$ | HLD-1 \$660. |  | HLD-5 | \$ 726. |  |
| 2 | $\square$ | HLD-2 | 738. | HLD-6 | 804. |  |
| 2 | $\xrightarrow{\square-\infty}$ | HLD-3 | 738. | HLD-7 | 804. |  |
| 2 | as specified | HLD-4 | 780. | HLD-8 | 846. |  |
| Poles | Contacts Sequence |  | Watertight Enclosure Catalog No. |  | Price | Ship. Weight |
| 1 | $\triangle$ |  | HLD-9 |  | \$ 858. | 12 lbs. |
| 2 | $\triangle$ |  | HLD-10 |  | 936. |  |
| 2 |  $\triangle$ <br> $\triangle$  |  | HLD-11 |  | 936. |  |
| 2 | as specified |  | HLD-12 |  | 978. |  |

HLA-1, 2, 3 \& 30, HLLA-1, 2, 3 \& 30, Standard and Dust-tight Enclosures $12^{\circ} \mathrm{min}$. to operate std. 1 \& 2 pole switches. Switches with overlapping contacts require $22^{\circ} \mathrm{min}$.


Cams are \$38.00 each and included under JC80
Contact Sequence

| Cam No. As Supplied Converted To: |
| :--- |

## Limit Switch Electrical Ratings



## Notes:

 NO, loosen cam and rotate $180^{\circ}$. and vice versa, using a screwdriver.HLD-1, 2, 3 \& 4 in Standard Enclosure HLD-5, 6, 7 \& 8 in Dust-tight Enclosure

1. Price includes operating lever and standard steel roller.
2. All contacts are NC when shipped from the factory. To change to
3. Any 1 or 2 pole switches may be converted from right to left hand

## Ordering Information

Use complete catalog number when ordering
Modifications on page G2. If modifications are required, state in full detail on the order.

## Application

Type 102TL Track Type Limit Switches are designed as pilot circuit devices for all heavy duty applications to limit travel or set up functions at predetermined positions.

## Operation

The contacts of these switches make and break very quickly due to the snap action of the toggle type operating mechanism. The operating arm is secured to a hollow outer shaft that fits over the camshaft. When the arm is tripped, it turns the outer shaft which actuates the toggle mechanism. The toggle mechanism does not change position until the operating lever is past the midpoint of its travel; then it snaps over and turns the camshaft quickly. Since the cams are fastened rigidly to the camshaft, they in turn impart snap action opening and closing to the contacts. Force to operate switch is approximately 25 inch-pounds.

## Angular Travel

Total angular travel of the arm from one tripped position to the other is $90^{\circ}$. However, the contacts are actuated when the arm moves $60^{\circ}$, the balance of the travel is to clear the arm so that the linear operator may pass over.
Features:
Double Break removable Silver-to-Silver Contacts.

- Each contact may be independently changed from normally open
- to normally closed and vice versa without disassembly. Operating Arm adjustable on shaft.
- Oil impregnated bearings at contact finger pivot points.
- Cast weatherproof enclosure standard. Dust-tight and watertight


## Available Levers:



Part \# A102-054262 TLSF Straight Fork Lever


A102-460805A-1 \$214 TLSR Straight Roller Lever


Part \# A102-054261
TLS Rod or Chain Type Lever


Part \# 102-54260A \$366 TLF Roller Fork Lever


TLSF-11 or 22 with Straight Fork Lever

- enclosures are also available for all types. Contact wearing parts completely interchangeable with
- same parts in Type 101SD Master Switch, 101FS Foot Switch, and 102HL \& CHL Limit Switch.


## Left Hand Shown:



TLF-22, 2 Contacts, Cover Removed

## Limit Switch

## Mill Duty Products

## Type TL Snap Action - Limit Switch

| Type | Operating Lever | Contacts ${ }^{2}$ | Standard Enclosure Catalog No. | Price | Dust-tight Enclosure Catalog No. | Price | Watertight Enclosure Catalog No. | $\text { Price }{ }^{1}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| TLS-11 | Rod or Chain | , | A102-80579A-1 |  | A102-80579A-2 |  | A102-80580A |  |
| TLS-22 | Rod or Chain | 2 | A102-80581A-1 |  | A102-80581A-2 |  | A102-80582A |  |
| TLSR-11 | Straight or Roller | 1 | A102-80591A-1 | \$ 846. | A102-80591A-2 | \$ 918. | A102-80592A | \$ 1746. |
| TLSR-22 | Straight or Roller | 2 | A102-80593A-1 |  | A102-80593A-2 |  | A102-80594A |  |
| TLF-11 | Roller Fork | 1 | A102-80575A-1 |  | A102-80575A-2 |  | A102-80576A |  |
| TLF-22 | Roller Fork | 2 | A102-80577A-1 |  | A102-80577A-2 |  | A102-80578A |  |
| TLSF-11 | Straight Fork | 1 | A102-80583A-1 | 900. | A102-80583A-2 | 972. | A102-80584A | 1824. |
| TLSF-22 | Straight Fork | 2 | A102-80585A-1 |  | A102-80585A-2 |  | A102-80586A |  |

## Limit Switch Electrical Ratings

## Note:

1. Price includes limit switch complete with operating lever.
2. Contacts can be changed from open to close by rotating cam $180^{\circ}$.

## Ordering Information:

- Use complete catalog number when ordering.


## Approximate Outline Dimensions

| 25 Amp - 600V AC Maximum Heavy Pilot Duty 600V AC A600, 250V DC Maximum N300. |  |  |  |
| :---: | :---: | :---: | :---: |
|  | Current - Amperes |  |  |
| Volts | Carry | Break | Inrush/ Make |
| 110-120V AC | 25 | 6.0 | 6.0 |
| 220-240V AC | 25 | 3.0 | 3.0 |
| 440-480V AC | 25 | 1.5 | 1.5 |
| $550-600 \mathrm{~V}$ AC | 25 | 1.2 | 1.2 |
| 115-125V DC | 10 | 2.2 | 2.2 |
| 230-250V DC | 10 | 1.1 | 1.1 |

TLSR Straight Roller Lever


TLSF Straight Fork Lever


Enclosure Dimensions Only
(Same for all types)


TLS Rod or Chain Type Lever


TLF Roller Fork Lever



Application
Type 102RS Rubber Calender Safety Switch is a pilot circuit device used chiefly in the Rubber Industry as an emergency stop arrangement on Calenders, and similar motor driven machinery.

## Features:

- Gravity Operated.
- Double break removable silver-to-silver contacts.
- Can be mounted horizontally or vertically.
- Oil impregnated shaft bearings need no lubrication.
- Contact wearing parts completely interchangeable with same parts in type 101SD Master Switches, type 101FS Foot Switches and type 102HL, CHL, TL Limit Switches.
- Dust-tight enclosure is standard.


## Approximate Dimensions



Limit Switch Electrical Ratings

|  | Current - Amperes |  |  |
| :---: | :---: | :---: | :---: |
| Volts | Carry | Break | Inrush/ Make |
| 110-120V AC | 25 | 6.0 | 6.0 |
| $220-240 \mathrm{~V}$ AC | 25 | 3.0 | 3.0 |
| $440-480 \mathrm{~V}$ AC | 25 | 1.5 | 1.5 |
| $550-600 \mathrm{~V}$ AC | 25 | 1.2 | 1.2 |
| 115-125V DC | 10 | 2.2 | 2.2 |
| 230-250V DC | 10 | 1.1 | 1.1 |

Rubber Calender

|  |  |  | Dust-tight Enclosure   <br> Type Contacts Poles <br> Catalog No. Price 1  <br> RS22 2 NC 2 |  |
| :--- | :---: | :---: | :--- | ---: |

## Note:

1. Price includes limit switch complete with cable, cable weight and counterweight.

## Application

The Type 102CHL pilot circuit limit switches are designed for mounting beneath the hoisting mechanism of electrically perated cranes to serve as upper limit safety stop switches. Such a safety device is neccessary to prevent the hook from being raised into the hoisting mechanism where it would cause damage.

Enclosure - Standard die cast aluminum enclosures.
Dust-tight Enclosures - Dust-tight enclosures can be furnished at an additional charge for the dust seal gasket.

Watertight - Watertight enclosures are also available. The same heavy case is specially fitted with watertight bushings and seals to meet NEMA watertight tests.

## Features:

- Toggle type snap action.
- Double break removable Siver-to-Silver Contacts.
- Contact wearing parts completely interchangeable with same parts inType 101SD Master Switch, Type 101FS Foot Switches and Type 102HL and TL Limit Switches.
- Each contact may be independently changed from N.O. to N.C. and vice versa without disassembly, by turning cams on shaft $180^{\circ}$.
- Operating arm adjustable on shaft.
- Automatic reset when hook is lowered.
- Die cast aluminum enclosure standard.

Type 102CHL Crane Hook - Limit Switch


Approximate Dimensions

## Limit Switch Electrical Ratings

| 25 Amp - 600V AC Maximum |  |  |  |
| :--- | :---: | :---: | :---: |
| Heavy Pilot Duty 600V AC A600, 250V DC Maximum N300. |  |  |  |
|  | Current - Amperes |  |  |
| Volts | Carry | Break | Inrush/ Make |
| $110-120 V$ AC | 25 | 6.0 | 6.0 |
| $220-240$ V AC | 25 | 3.0 | 3.0 |
| $440-480$ V AC | 25 | 1.5 | 1.5 |
| $550-600$ V AC | 25 | 1.2 | 1.2 |
| $115-125 V$ DC | 10 | 2.2 | 2.2 |
| $230-250$ V DC | 10 | 1.1 | 1.1 |

## Note:

1. Price includes limit switch complete with cable, cable weight and counterweight. Approximate shipping weight is 45 lbs .


Weight 1 B102-80615 \$411

- Weight 2 A102-54265 \$340


## Ordering Information

- Use complete catalog number.
- If dust-tight enclosure is desired, add $\$ 66$ to the standard enclosure price. Use the same catalog number as for standard enclosure and specify "Dust-tight" on the order.



## Application

The Type 102BST Switch is a pilot device used for special protection against side movement of conveyor belts.

## Operation

One Switch is mounted on each side of the conveyor belt with the lever mounted roller close to the belt edge. If the belt tends to move either side due to misalignment of its rollers, the belt edge moves the limit switch lever arm. After a selected number of degrees of lever movement the normally open contact in the switch closes. This can operate a warning system, either a light or audio signal. If the fault is not corrected and the belt moves the lever arm to large degree, a second contact, normally closed, will open and shut down the system. The type BST switch can save untold down time and expense in torn and damaged conveyor belts. Also when used in conjunction with the Type RS Safety Limit Switch, they form a team of safety devices that provide protection to both the operators and belts. The Type BST Switch uses a NEMA Type 4 Watertight enclosure. The Type BST-22 has an 8" Stainless Steel Roller with Nylon Bushings, mounted on a lever arm so that the middle of the roller has a $93 / 8^{\prime \prime}$ radius.

## Type 102BST Belt Side Travel - Limit Switch

| Type | Contacts $^{1}$ | Shaft <br> Type | Operator Type | Dust tight Enclosure <br> Catalog No. |  |
| :--- | :---: | :--- | :--- | :--- | :---: |
| BST-22-R | 2 | Stan- <br> dard | $8^{\text {8" long stainless }}$ <br> steel roller with <br> nylon bushing | A102-351409A-1 \$ 1392. |  |

Note:

1. One normally open and one normally closed overlapping contacts.

Lever only A102-463807A \$820 x JC80

## Approximate Dimensions



## Application

Type 101 FS Foot Operated Master Switches are used on applications requiring a rugged foot operated pilot circuit device.

Weatherproof enclosures are standard on all types.
Dust tight enclosures can be furnished at an additional charge for the dust seal gasket.

## Features

- Double Break removable Silver-to-Silver Contacts.
- Contact wearing parts completely interchangable with the same parts in Type 101SD Master Switch, and Type 102HL, TL and CHL Limit Switch.
- Each contact may be independently changed from NO to NC and vice versa without disassembly.


FSVA-11, 22 or 33, 1 or 2 Pole with Latch, Vertical Mounting


FWSA-22, 2 Pole Sequence Operation

FSLA-11, 22 or 33, 1 or 2 Pole with Latch, Horizontal Mounting


FRSA-22, 2 Pole 3 Position


FWLSA-22, 2 Pole, Sequence Operation with Latch

## Enclosures

Two pole foot switches have cast aluminum enclosures.
Watertight enclosures are available for all types except Type FWLSA-22. The same heavy case is specially fitted with watertight bushings and seals to meet NEMA watertight tests.

- Oil impregnated bearings at contact finger pivot points.
- Oil impregnated shaft bearings need no lubrication
- Mallable iron operating pedal.
- Spring return standard.
- Cast Weatherproof enclosure standard.


FSA-22, 2 Pole
Horizontal Mounting, Left Hand, Open View

## Type 101FS - Foot Operated

Standard NEMA 1 Enclosure


## Contact Symbols



## Note:

1. Price includes switch complete with operating pedal.
2. Page G12 for Dimension reference and shipping weight.
3. Overlapping Contacts:

Standard switches provide for only one contact closed at a time. If overlapping is required, one contact must close before the other contact opens. Type FSA-330 switches have overlapping contacts. If the degree and/or point of overlap is not specified, price in quantities of 1 or more is $\$ 738$. If purchaser specifies degree and/or point of overlap: Price in quantities of 5 or less is $\$ 900.00$. Price in quantities of 6 or more is $\$ 738$.


Type 101FS - Foot Operated


Contact Symbols


Notes:

1. Price includes switch complete with operating pedal.
2. Page G12 for Dimension reference and shipping weight.


## Dimensional Information

## Reference No. 1 - Horizontal



Reference No. 2 - Vertical


Shipping Weight (approx.)

| Reference | Weight |
| :---: | :---: |
| No. 1 | 12 lbs. |
| No. 2 | 12 lbs. |
| No. 3 | 15 lbs. |

Reference No. 3- Double Treadle


Type 101SD Master Switches are designed as pilot circuit devices for frequent operation with minimum maintance on heavy duty application in all industries. The type SD units are sturdy devices constructed for heavy duty service where few control circuits are required. Type SD Switches are made in two frame sizes:

Type SD-2 is a single point device, one point either side of the off point, and there are two isolated contacts which can be opened or closed in various combinations.

For the usual circuit arrangements refer to page G14.
Type SD Master Switches are supplied in watertight enclosures; panel mounted units have angle brackets for back of panel mounting. Spring return to the off point is available.


Master Switch, Enclosed Type SD-2 Two Circuit

## Mill Master Jr. - Master Switch

## Standard Operation

| Type | Number of Operating Points | No. of Cir- | Reversing | Surface Mounting Catalog No. | Price ${ }^{1}$ | Dim. Ref. | Panel Mounting Catalog No. | Price ${ }^{2}$ | Dim. Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SD-2 | 1 (each direction) <br> 1 (one direction only) | $\begin{gathered} \text { cuits } \\ 2 \end{gathered}$ | $\begin{aligned} & \text { yes } \\ & \text { no } \end{aligned}$ | $\begin{aligned} & \text { A101-88359A } \\ & \text { A101-88363A } \end{aligned}$ | \$ 798. | A | $\begin{aligned} & \text { A101-88360A } \\ & \text { A101-88364A } \end{aligned}$ | \$ 1272. | C |
| Spring Return Operation |  |  |  |  |  |  |  |  |  |
| SD-2-S | 1 (each direction) <br> 1 (one direction only) | 2 | yes no | A101-88361A <br> A101-88365A | 1080. | A | A101-88362A <br> A101-88366A | 1512. | C |

## Notes:

1. Price includes master switch in watertight enclosure complete with operating handle.
2. Price includes master switch in watertight enclosure complete with metal pistol grip handle, steel mounting plate and standard anualar name plate. Specify nameplate markings; standard nameplate provides one marking for each point of the switch.

- Advise detailed cam development for each switch. Refer to page G14 for diagram of standard cam development.


## Ordering Information:

- Use complete catalog number when ordering.
- Dimensional reference on page G14

Shipping Weight (approx.)

| Reference | Weight |
| :---: | :---: |
| A \& C | 10 lbs. |
| Spring Return |  |
| A \& C | 15 lbs. |

Reference A - Surface Mounting


Reference C - Back of Panel Mounting
$11 / 32^{\prime \prime}$ DRILL AND CTSK
FOR $5 / 16^{\prime \prime} \times 1 / 2^{\prime \prime}$ LG FLAT HD
FOR $5 / 16^{\prime \prime} \times 1 / 2^{\prime \prime}$ LG FLAT HD


## Standard Contact Sequence Diagrams



Figure 1
Type SD-2
Type SD-2-S


Figure 2
Type SD-2
Type SD-2-S


Figure 3
Type SD-2
Type SD-2-S

## 100 Series

## (1/L)

## Features:

- Heavy cast enclosure and mushroom operating head.
- Oil impregnated bushing.
- Heavy duty Type H push button element with double break silver-to-silver wipe action contacts.
- Large electrical clearance.
- Push button stop independent of contacts. All shock absorbed by the cast case.
- All parts removable and replaceable with a screwdriver.


## Mill Type Push Buttons (Heavy Duty) Type H Assembled



Type H Form RN Unprotected


Type H Form RNG With Guard Ring for Palm Operation

## Type H - Momentary Contact

| Name Plate Marking | Contacts <br> Available | Contact Symbol | Form RN - Without Guard Ring |  | Form RNG - With Guard Ring |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Catalog Number | Price ${ }^{1}$ | Catalog Number | Price ${ }^{1}$ |
| None | 1 N.O. and 1 N.C. | 1 | 1RN-1 | \$258. | 1RNG-1 | \$258. |
| None | 2 N.O. and 2 N.C. | 4 | 1RN-2 | 300. | 1RNG-2 | 300. |
| Start | 1 N.O. and 1 N.C. | 1 | 1 RN -3 | 258. | 1RNG-3 | 258. |
| Stop | 1 N.O. and 1 N.C. | 1 | 1 RN -4 | 258. | 1RNG-4 | 258. |
| EmerStop | 1 N.O. and 1 N.C. | 1 | 1RN-5 | 258. | 1RNG-5 | 258. |
| On | 1 N.O. and 1 N.C. | 1 | 1 RN -6 | 258. | 1RNG-6 | 258. |
| Off | 1 N.O. and 1 N.C. | 1 | 1RN-7 | 258. | 1RNG-7 | 258. |
| Forward | 1 N.O. and 1 N.C. | 1 | 1RN-8 | 258. | 1RNG-8 | 258. |
| Reverse | 1 N.O. and 1 N.C. | 1 | 1RN-9 | 258. | 1RNG-9 | 258. |
| Jog | 1 N.O. and 1 N.C. | 1 | 1 RN -10 | 258. | 1RNG-10 | 258. |
| Jog Forward | 1 N.O. and 1 N.C. | 1 | 1RN-11 | 258. | 1RNG-11 | 258. |
| Jog Reverse | 1 N.O. and 1 N.C. | 1 | 1RN-12 | 258. | 1RNG-12 | 258. |
| Reset | 1 N.O. and 1 N.C. | 1 | 1RN-13 | 258. | 1RNG-13 | 258. |
| Run | 1 N.O. and 1 N.C. | 1 | 1RN-14 | 258. | 1RNG-14 | 258. |
| Slow | 1 N.O. and 1 N.C. | 1 | 1RN-15 | 258. | 1RNG-15 | 258. |
| Fast | 1 N.O. and 1 N.C. |  | 1RN-16 | 258. | 1RNG-16 | 258. |
| Up | 1 N.O. and 1 N.C. | 1 | 1 RN -17 | 258. | 1RNG-17 | 258. |
| Down | 1 N.O. and 1 N.C | 1 | 1RN-18 | 258. | 1RNG-18 | 258. |
| Start | 2 N.O. and 2 N.C. | 4 | 1RN-19 | 300. | 1RNG-19 | 300. |
| Stop | 2 N.O. and 2 N.C. |  | 1 RN -20 | 300. | 1RNG-20 | 300. |
| EmerStop | 2 N.O. and 2 N.C. | 4 | 1 RN -21 | 300. | 1RNG-21 | 300. |

## Note:

1. Price includes assembled push button station complete with element and nameplate as designated.
2. With Name Plate at top, case may be turned so that Conduit Opening is at top or bottom.

| Contact Blocks |  |  |  |
| :--- | :--- | :---: | :--- |
| INO \& INC | BA | $\$ 62.00$ | JC80 |
| 2NO \& 2NC | BB | $\$ 104.00$ | Discount |
|  |  |  | Schedule |

Maximum Contact Ratings (Per Pole)

| Volts | AC $(50$ or 60 Hz$)$ |  | DC (Inductive) |
| :--- | :--- | :--- | :--- |
|  | Normal | Inrush | Normal |
| $110-120$ | 6.0 | 60 | 2.2 |
| $220-240$ | 3.0 | 30 | 1.1 |
| $440-480$ | 1.5 | 15 | --- |
| $550-600$ | 1.2 | 12 | 0.4 |

## ContactSymbols



## Dimensions



Form RN Unprotected


Form RNG With Guard Ring for Palm Operation

