

# TOSHIBA

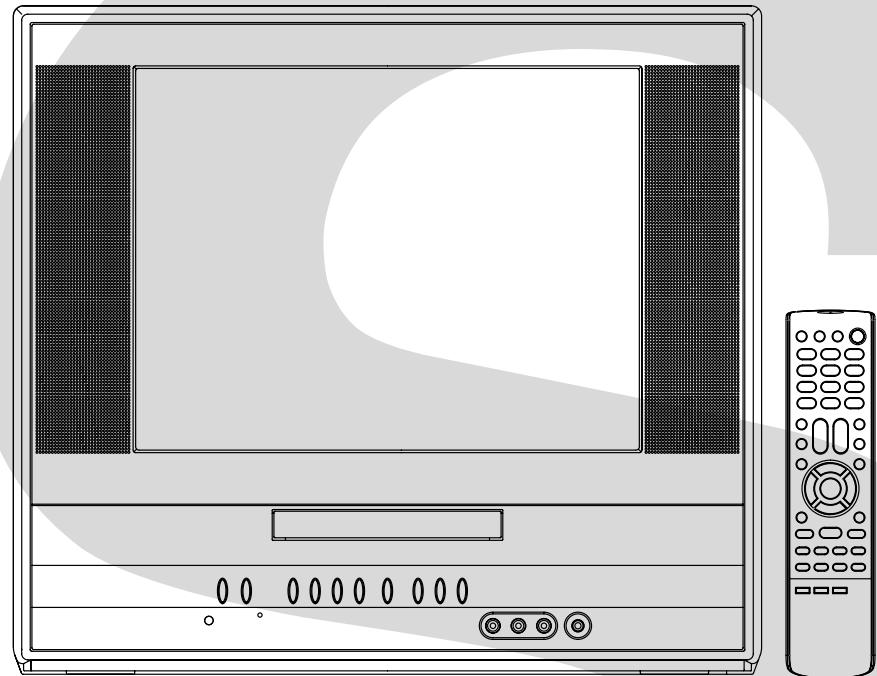
FILE NO. 140-200606GR

(MFR'S VERSION A)

## SERVICE MANUAL

COLOR TELEVISION/  
DVD VIDEO PLAYER

**MD14F12**



The above model is classified as a green product (\*1), as indicated by the underlined serial number. This Service Manual describes replacement parts for the green product. When repairing this green product, use the part(s) described in this manual and lead-free solder (\*2).

For (\*1) and (\*2), see the next page.

(\*1)

## GREEN PRODUCT PROCUREMENT

The EC is actively promoting the WEEE & RoHS Directives that define standards for recycling and reuse of Waste Electrical and Electronic Equipment and for the Restriction of the use of certain Hazardous Substances. From July 1, 2006, the RoHS Directive will prohibit any marketing of new products containing the restricted substances.

Increasing attention is given to issues related to the global environmental. Toshiba Corporation recognizes environmental protection as a key management tasks, and is doing its utmost to enhance and improve the quality and scope of its environmental activities. In line with this, Toshiba proactively promotes Green Procurement, and seeks to purchase and use products, parts and materials that have low environmental impacts.

Green procurement of parts is not only confined to manufacture. The same green parts used in manufacture must also be used as replacement parts.

(\*2)

## LEAD-FREE SOLDER

This product is manufactured using lead-free solder as a part of a movement within the consumer products industry at large to be environmentally responsible. Lead-free solder must be used in the servicing and repair of this product.

### **WARNING**

**This product is manufactured using lead free solder.**

**DO NOT USE LEAD BASED SOLDER TO REPAIR THIS PRODUCT !**

The melting temperature of lead-free solder is higher than that of leaded solder by 86°F to 104°F (30°C to 40°C). Use of a soldering iron designed for lead-based solders to repair product made with lead-free solder may result in damage to the component and or PCB being soldered. Great care should be made to ensure high-quality soldering when servicing this product — especially when soldering large components, through-hole pins, and on PCBs — as the level of heat required to melt lead-free solder is high.

## **CAUTION**

THIS DIGITAL VIDEO PLAYER EMPLOYS A LASER SYSTEM.

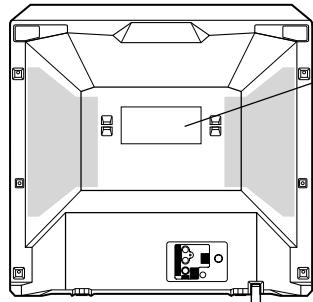
TO ENSURE PROPER USE OF THIS PRODUCT, PLEASE READ THIS SERVICE MANUAL CAREFULLY AND RETAIN FOR FUTURE REFERENCE. SHOULD THE UNIT REQUIRE MAINTENANCE, CONTACT AN AUTHORIZED SERVICE LOCATION-SEE SERVICE PROCEDURE.

USE OF CONTROLS, ADJUSTMENTS OR THE PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

TO PREVENT DIRECT EXPOSURE TO LASER BEAM, DO NOT TRY TO OPEN THE ENCLOSURE. VISIBLE LASER RADIATION MAY BE PRESENT WHEN THE ENCLOSURE IS OPENED. DO NOT STARE INTO BEAM.

### **Location of the required Marking**

The rating sheet and the safety caution are on the rear of the unit.



CERTIFICATION: COMPLIES WITH FDA  
RADIATION PERFORMANCE STANDARDS,  
21 CFR SUBCHAPTER J.

## **PREPARATION OF SERVICING**

The laser diode used for a pickup head may be destroyed with external static electricity.

Moreover, even if it is operating normally after repair, when static electricity discharge is received at the time of repair, the life of the product may be shortened.

Please perform the following measure against static electricity, be careful of destruction of a laser diode at the time of repair.

- Place the unit on a workstation equipped to protect against static electricity, such as conductive mat.
- Soldering iron with ground wire or ceramic type is used.
- A worker needs to use a ground conductive wrist strap for body.

## SERVICING NOTICES ON CHECKING

### 1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

### 2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

### 3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

### 4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

### 5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

### 6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

### 7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

#### (INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the eternal exposure metal [Note 2] should be more than 1M ohm by using the 500V insulation resistance meter [Note 1].
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

#### [Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

#### [Note 2]

External exposure metal: Antenna terminal

## HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

### 1. MODEL NUMBER and VERSION LETTER

The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

### 2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

# IMPORTANT SAFEGUARDS

## 1. READ INSTRUCTIONS

All the safety and operating instructions should be read before the unit is operated.

## 2. RETAIN INSTRUCTIONS

The safety and operating instructions should be retained for future reference.

## 3. HEED WARNINGS

All warnings on the unit and in the operating instructions should be adhered to.

## 4. FOLLOW INSTRUCTIONS

All operating and use instructions should be followed.

## 5. CLEANING

Unplug this unit from the wall outlet before cleaning. Do not use liquid cleaners or aerosol cleaners. Use a damp cloth for cleaning.

## 6. ATTACHMENTS

Do not use attachments not recommended by the unit's manufacturer as they may cause hazards.

## 7. WATER AND MOISTURE

Do not use this unit near water. For example, near a bathtub, washbowl, kitchen sink, or laundry tub, in a wet basement, or near a swimming pool.

## 8. ACCESSORIES

Do not place this unit on an unstable cart, stand, tripod, bracket, or table. The unit may fall, causing serious injury, and serious damage to the unit. Use only with a cart, stand, tripod, bracket, or table recommended by the manufacturer.

## 8A. An appliance and cart combination should be moved with care. Quick stops, excessive force, and uneven surfaces may cause the appliance and cart combination to overturn.

## 9. VENTILATION

Slots and openings in the cabinet and in the back or bottom are provided for ventilation, to ensure reliable operation of the unit, and to protect it from overheating. These openings must not be blocked or covered. The openings should never be blocked by placing the unit on a bed, sofa, rug, or other similar surface. This unit should never be placed near or over a radiator or heat source. This unit should not be placed in a built-in installation such as a bookcase or rack unless proper ventilation is provided or the manufacturer's instructions have been adhered to.

## 10. POWER SOURCES

This unit should be operated only from the type of power source indicated on the rating plate. If you are not sure of the type of power supply to your home, consult your appliance dealer or local power company. For units intended to operate from battery power, or other sources, refer to the operating instructions.

## 11. GROUNDING OR POLARIZATION

This unit is equipped with a polarized alternating-current line plug (a plug having one blade wider than the other). This plug will fit into the power outlet only one way. This is a safety feature. If you are unable to insert the plug fully into the outlet, try reversing the plug. If the plug should still fail to fit, contact your electrician to replace your obsolete outlet. Do not defeat the safety purpose of the polarized plug. If your unit is equipped with a 3-wire grounding-type plug, a plug having a third (grounding) pin, this plug will only fit into a grounding-type power outlet. This too, is a safety feature. If you are unable to insert the plug into the outlet, contact your electrician to replace your obsolete outlet. Do not defeat the safety purpose of the grounding-type plug.

## 12. POWER-CORD PROTECTION

Power-supply cords should be routed so that they are not likely to be walked on or pinched by items placed upon or against them, paying particular attention to cords at plugs, convenience receptacles, and the point where they exit from the appliance.

## 13. LIGHTNING

To protect your unit from a lightning storm, or when it is left unattended and unused for long periods of time, unplug it from the wall outlet and disconnect the antenna or cable system. This will prevent damage to the unit due to lightning and power line surges.

## 14. POWER LINES

An outside antenna system should not be located in the vicinity of overhead power lines or other electric light or power circuits, or where it can fall into such power lines or circuits. When installing an outside antenna system, extreme care should be taken to keep from touching such power lines or circuits, as contact with them might be fatal.

## 15. OVERLOADING

Do not overload wall outlets and extension cords, as this can result in a risk of fire or electric shock.

## 16. OBJECT AND LIQUID ENTRY

Do not push objects through any openings in this unit, as they may touch dangerous voltage points or short out parts that could result in fire or electric shock. Never spill or spray any type of liquid into the unit.

PORTABLE CART WARNING  
(symbol provided by RETAC)



S3126A

# IMPORTANT SAFEGUARDS

(CONTINUED)

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## 17. OUTDOOR ANTENNA GROUNDING

If an outside antenna or cable system is connected to the unit, be sure the antenna or cable system is grounded so as to provide some protection against voltage surges and built-up static charges. Section 810 of the National Electrical Code, ANSI/NFPA 70, provides information with respect to proper grounding of the mast and supporting structure, grounding of the lead-in wire to an antenna discharge unit, size of grounding conductors, location of antenna discharge unit, connection to grounding electrodes, and requirements for the grounding electrode.

## 18. SERVICING

Do not attempt to service this unit yourself as opening or removing covers may expose you to dangerous voltage or other hazards. Refer all servicing to qualified service personnel.

## 19. DAMAGE REQUIRING SERVICE

Unplug this unit from the wall outlet and refer servicing to qualified service personnel under the following conditions:

- a. When the power-supply cord or plug is damaged.
- b. If liquid has been spilled, or objects have fallen into the unit.
- c. If the unit has been exposed to rain or water.
- d. If the unit does not operate normally by following the operating instructions. Adjust only those controls that are covered by the operating instructions, as an improper adjustment of other controls may result in damage and will often require extensive work by a qualified technician to restore the unit to its normal operation.
- e. If the unit has been dropped or the cabinet has been damaged.
- f. When the unit exhibits a distinct change in performance, this indicates a need for service.

## 20. REPLACEMENT PARTS

When replacement parts are required, be sure the service technician uses replacement parts specified by the manufacturer or those that have the same characteristics as the original parts.

Unauthorized substitutions may result in fire, electric shock or other hazards.

## 21. SAFETY CHECK

Upon completion of any service or repairs to this unit, ask the service technician to perform safety checks to determine that the unit is in proper operating condition.

## 22. WALL OR CEILING MOUNTING

The product should be mounted to a wall or ceiling only as recommended by the manufacturer.

## 23. HEAT

The product should be situated away from heat sources such as radiators, heat registers, stoves, or other products (including amplifiers) that produce heat.

## 24. DISC TRAY

Keep your fingers well clear of the disc tray as it is closing. It may cause serious personal injury.

## 25. CONNECTING

When you connect the product to other equipment, turn off the power and unplug all of the equipment from the wall outlet. Failure to do so may cause an electric shock and serious personal injury. Read the owner's manual of the other equipment carefully and follow the instructions when making any connections.

## 26. SOUND VOLUME

Reduce the volume to the minimum level before you turn on the product. Otherwise, sudden high volume sound may cause hearing or speaker damage.

## 27. SOUND DISTORTION

Do not allow the product output distorted sound for a longtime. It may cause speaker overheating and fire.

## 28. HEADPHONES

When you use the headphones, keep the volume at a moderate level. If you use the headphones continuously with high volume sound, it may cause hearing damage.

## 29. LASER BEAM

Do not look into the opening of the disc tray or ventilation opening of the product to see the source of the laser beam. It may cause sight damage.

## 30. DISC

Do not use a cracked, deformed, or repaired disc. These discs are easily broken and may cause serious personal injury and product malfunction.

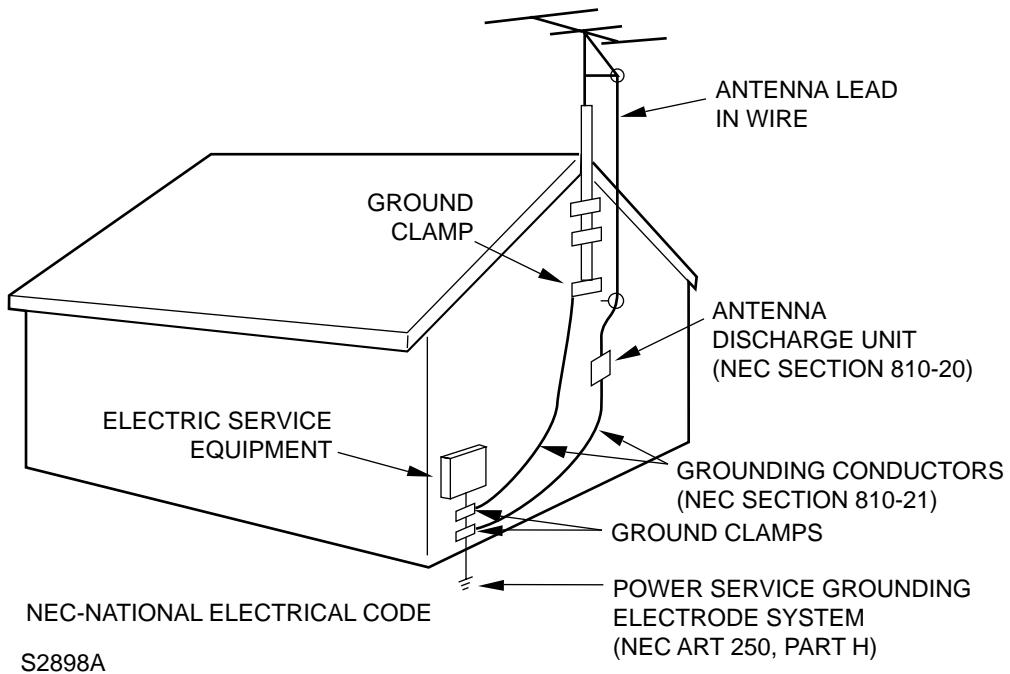
## 31. NOTE TO CATV SYSTEM INSTALLER

This reminder is provided to call the CATV system installer's attention to Article 820-40 of the NEC that provides guidelines for proper grounding and, in particular, specifies that the cable ground shall be connected to the grounding system of the building, as close to the point of cable entry as practical.

# IMPORTANT SAFEGUARDS

(CONTINUED)

EXAMPLE OF ANTENNA GROUNDING AS PER THE NATIONAL ELECTRICAL CODE



## WHEN REPLACING DVD DECK

### [ When removing the DVD Deck ]

Before removing Pick Up PCB and DVD PCB connector, the short circuit the position shown in **Fig. 1** using a soldering iron. If you remove the DVD Deck with no soldering, the Laser may be damaged.

### [ When installing the DVD Deck ]

Remove all the soldering on the short circuit position after the connection of Pick Up PCB and DVD PCB connector.

#### NOTE

- Before your operation, please read "PREPARATION OF SERVICING".
- Use the Lead Free solder.
- Manual soldering conditions
  - Soldering temperature:  $350 \pm 5^{\circ}\text{C}$
  - Soldering time: Within 2 seconds
  - Soldering combination: Sn-3.0Ag-0.5Cu
- When Soldering/Removing of solder, use the draw in equipment over the Pick Up Unit to keep the Flux smoke away from it.

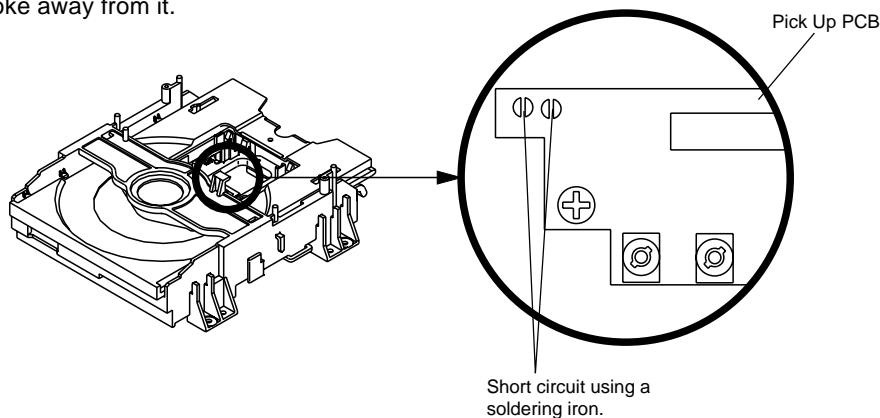


Fig. 1

## DISC REMOVAL METHOD AT NO POWER SUPPLY

1. Remove the Back Cabinet and AV PCB/DVD Block. (**Refer to item 1 of the DISASSEMBLY INSTRUCTIONS.**)
2. Rotate the Main Gear in the direction of the arrow by hand. (**Refer to Fig. 1**)
3. Manually open the Tray.

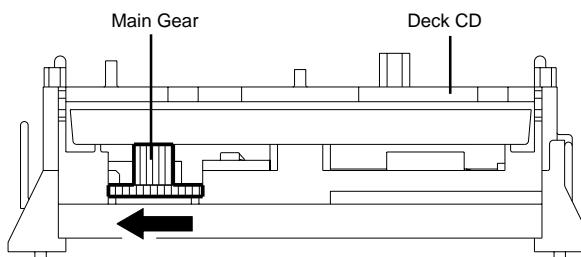


Fig. 1

## **PARENTAL CONTROL - RATING LEVEL**

### **4 DIGIT PASSWORD CANCELLATION**

If the stored 4 digit password in the Rating Level menu needs to be cancelled, please follow the steps below.

1. Turn Unit ON.
2. Set the DVD Mode.
3. Confirm that the 'No Disc' will be appeared on the screen.
4. Press and hold the '7' key on the remote control unit.
5. Simultaneously press and hold the 'STOP' key on the front panel.
6. Hold both keys for more than 3 seconds.
7. The On Screen Display message 'PASSWORD CLEAR' will appear.
8. The 4 digit password has now been cleared

## **TRAY LOCK**

Tray cannot be opened by setting the Tray Lock, please follow the steps below.

1. Turn Unit ON.
2. Set the DVD to the Stop Mode.
3. Press it in order of 'SETUP', 'SUBTITLE', '3', 'AUDIO SELECT' and '0' key of a remote control unit.
4. The On Screen Display message '' will appear.
5. The Tray Lock has now been set up.

To unlock the Tray Lock, please follow the steps below.

1. Turn Unit ON.
2. Set the DVD to the Stop Mode.
3. Press it in order of 'SETUP', 'SUBTITLE', '3', 'AUDIO SELECT' and '0' key of a remote control unit.
4. The On Screen Display message '' will appear.
5. The Tray Lock has now been cleared.

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# GENERAL SPECIFICATIONS

G-1	TV System	CRT	CRT Size / Visual Size CRT Type Magnetic Field BV/BH	14 inch / 357.0 mmV Flat +0.45G / 0.18G
		Color System		NTSC
		Speaker	Position Size Impedance	2 Speaker Front 1.5 x 2.7 inch 8 ohm
		Sound Output	Max 10%(Typical)	1.0W + 1.0W
G-2	DVD System	Color System		NTSC
		Disc		DVD, CD-DA, CD-R/RW, Video CD DVD-R/RW (Video Format Only)
		Disc Diameter		120 mm , 80 mm
		Drive		DM3SA
		Search speed	Fwd Actual	4 step 2-120 times(DVD, VIDEO CD) 4-40 times (CD)
			Rev Actual	4 step 2-120 times(DVD, VIDEO CD) 4-40 times (CD)
		Slow speed	Actual	Fwd 1/7 - 1/2 times -- Rev -- Actual --
G-3	Tuning System	Broadcasting System		US System M
		Tuner and System		1Tuner
		Receive CH	Destination	US(w/CABLE)
			CH Coverage	2-69, 4A, A-5-A-1, A-I, J-W, W+1~W+84
		Intermediate Frequency	Picture(FP) Sound(FS) FP-FS	45.75MHz 41.25MHz 4.50MHz
		Preset CH		No
		Stereo/Dual TV Sound		US-Stereo
		Tuner Sound Muting		Yes
G-4	Signal	Video Signal	Input Level Output Level S/N Ratio (Weighted)	1 V p-p/75 ohm -- --
			Horizontal Resolution at DVD Mode	-- --
		RGB Signal	Output Level	--
		Audio Signal	Input Level Output Level Digital Output Level	-8.0dBm/50k ohm -- 0.5 V p-p/75 ohm
			S/N Ratio at DVD (Weighted)	--
			Harmonic Distortion	--
			Frequency Response : at DVD	--
			at Video CD	--
			at SVCD	--
			at CD	--
		Power Source	AC DC	120V, 60Hz --
		Power Consumption	at AC at DC	90W at 120V 60Hz -- 3W at 120V 60Hz -- kWh/Year
		Protector	Stand by (at AC) Per Year	Yes Yes
			Power Fuse Safety Circuit IC Protector(Micro Fuse)	No
G-6	Regulation	Dew Sensor		No
		Safety		UL
		Radiation		FCC
		X-Radiation		DHHS
G-7	Temperature	Laser		DHHS
		Operation		+5oC ~ +40oC
G-8	Operating Humidity	Storage		-20oC ~ +60oC
				Less than 80% RH

## GENERAL SPECIFICATIONS

G-9	On Screen Display	Menu(TV)	Menu Type	Yes
			Icon	
			TV Setup	Yes
			Picture	Yes
			Audio	No
			Picture Preference	Yes
			Channel Setup	Yes
			TV/CABLE	Yes
			Auto CH Memory	Yes
			Add/ Delete	Yes
			V-chip Setup	Yes
			Language	Yes
			Sleep Timer	Yes
			CH / AV(LINE) / DVD	Yes
			Stereo/Audio Output	Yes
			Bilingual	No
			SAP	Yes
			Control Level	Volume
				Yes
			Brightness / Contrast / Sharpness / Color	Yes
			Tint	Yes
			Bass/Treble/Balance	No
			Caption / Text	Yes
			Auto Search/Position	No
			Game	Yes
			Mute	Yes

# GENERAL SPECIFICATIONS

G-10	<b>On Screen Display</b>	Menu (DVD)	Yes
		<b>Menu Type</b>	Icon
		Language	Yes
		Menu	Yes
		Subtitle	Yes
		Audio	Yes
		OSD Language(Set up Language)	No
		<b>Video</b>	Yes
		E.B.L. (Enhanced Black Level)	No
		TV Screen Size(4:3)	Yes
		OSD Display On/Off	Yes
		Picture Mode (Video/Film/Auto)	Yes
		JPEG Interval	No
		Screen Saver	No
		<b>Audio</b>	Yes
		DRC (Dynamic Range Control)	Yes
		Dialogue (On DRC[TV] / Off DRC[Std])	No
		Surround	No
		<b>System</b>	Yes
		Disc/Card Slot	No
		Password Lock/ Un Lock	Yes
		Parental	Yes
		Select Files	No
		HDMI (480p/1080i/720p)	No
		Output	No
		<b>DVD</b>	Yes
		Open	Yes
		Close	Yes
		No disc	Yes
		Reading	Yes
		Play	Yes
		Still/Pause	Yes
		Stop	Yes
		Prohibit Mark	Yes
		PBC	Yes
		Step	Yes
		Skip(>> )	Yes
		Skip( << )	Yes
		Random	Yes (CD, VIDEO CD)
		Repeat	Yes
		Slow+	Yes
		Slow-	No
		Search+	Yes
		Search-	Yes
		Jump	Yes
		Resume	Yes
		Title No.	Yes
		Chapter No.	Yes
		Track No.	Yes
		Time	Yes
		Sub Title No.	Yes
		Angle No.	Yes
		Vocal On/Off	No
		Audio No.	Yes
		Audio Stereo L/R	Yes (Video CD)
		Zoom	Yes
		Marker No.	Yes
		Program Play Back	Yes (CD, VIDEO CD)
		Surround On/Off	No
		Screen Saver	No
		<b>JPEG</b>	Folder Name File Name File No Time Track No
			No No No No No
G-11	<b>OSD Language</b>		English, French, Spanish
G-12	<b>Clock and Timer</b>	Sleep Timer	Max Time Step
			120 Min 10 Min
		On/Off Timer	Program(On Timer / Off Timer)
		Wake Up Timer	No
		Timer Back-up (at Power Off Mode)	more than -- Min Sec

## GENERAL SPECIFICATIONS

G-13	Remote Control	Unit	RC-MG
Glow in Dark Remocon			No
Remocon Format			TOSHIBA
Format			TOSHIBA
Custom Code			40-BF H, 44-BB H, 45-BA H, 45-BC H
Power Source	Voltage(D.C) UM size x pcs		3V UM-4 x 2 pcs
Total Keys			47 Key
Keys	Power		Yes
	1		Yes
	2		Yes
	3		Yes
	4		Yes
	5		Yes
	6		Yes
	7		Yes
	8		Yes
	9		Yes
	0		Yes
	Play		Yes
	Stop		Yes
	Search+		Yes
	Search-		Yes
	Closed Caption/Skip+		Yes
	Quick View(CH RTN)/Skip-		Yes
	Slow+		Yes
	Slow-		No
	Pause/Still/Step		Yes
	DISPLAY		Yes
	TV/DVD		Yes
	Cancel		Yes
	Audio Select		Yes
	Angle		Yes
	Subtitle		Yes
	Top Menu		Yes
	Menu		Yes
	DVD Menu		Yes
	Return		Yes
	CH Up		Yes
	CH Down		Yes
	Vol Down		Yes
	Vol Up		Yes
	Up/ Set+		Yes
	Down/ Set-		Yes
	Left>Select-		Yes
	Right>Select+		Yes
	Enter		Yes
	Play Mode		Yes
	Input Select/Zoom		Yes
	Repeat A-B		Yes
	Mute		Yes
	Open/Close		Yes
	Sleep		Yes
	Marker		Yes
	Jump		Yes
	Game		Yes

## GENERAL SPECIFICATIONS

G-14	Features (TV)	CABLE	Yes	
		Auto Shut Off	Yes	
		Auto Setup	Yes	
		Auto CH Memory	Yes	
		V-Chip USA V-chip CANADA V-chip	Yes No	
		Auto Search	No	
		SAP	Yes	
		Game Position	Yes	
		FM Transmitter	No	
		Energy Star	No	
		Closed Caption	Yes	
		Comb Filter	No	
		Protect of FBT Leak Circuit	Yes	
		Picture Preference	Yes	
		Choke Coil	No	
		Power On Memory	No	
	Features (DVD)	Tray Lock	Yes	
		Video CD Playback	Yes	
		SVCD Playback	No	
		MP3 Playback	No	
		WMA Playback	No	
		JPEG Playback	No	
		Digital Out (Dolby Digital)	Yes	
		(MPEG)	Yes	
		(PCM)	Yes	
		(DTS)	Yes	
		Down Mix Out (Dolby Digital)	Yes	
		(DTS)	No	
		3D Surround	No	
		Screen Saver	No	
		Closed Caption	Yes	
G-15	Accessories	Audio DAC	192kHz / 24bit	
		Owner's Manual	Language w/Guarantee Card	English Yes
		Remote Control Unit		Yes
		Battery		Yes
		UM size x pcs	UM-4 x 2 pcs	
		OEM Brand		No
		Rod Antenna		No
		Poles		No
		Terminal		--
		Loop Antenna		No
		Terminal		--
		U/V Mixer		No
		300 ohm to 75 ohm Antenna Adapter		Yes
		Antenna Change Plug		No
		Guarantee Card		No
		Registration Card		Yes
		Warranty Card		No
		ESP Card		No
		Service Station List		No
		DC Car Cord (Center+)		No
		Columbia Offer Sheet		No
		Information Sheet (Return)		Yes
		Netflix Card		No

# GENERAL SPECIFICATIONS

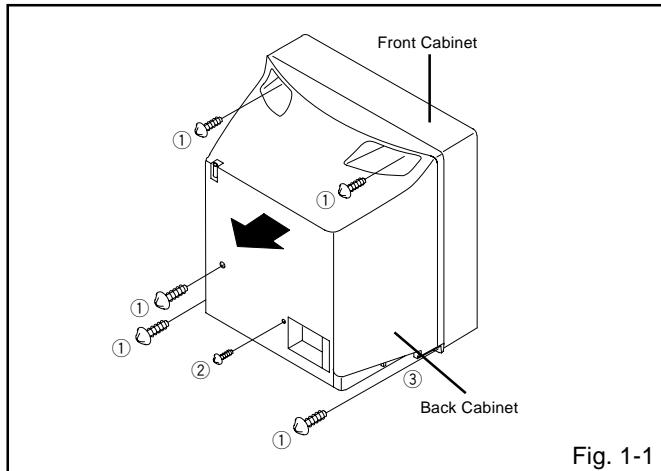
G-16	Interface	Switch	Front	Power (Tact)	Yes	
				Channel Up	Yes	
				Channel Down	Yes	
				Volume Up	Yes	
				Volume Down	Yes	
				Play	Yes	
				Open/Close	Yes	
				Skip+ /Search+	Yes	
				Skip- /Search-	Yes	
				Still/Pause	No	
	Indicator	Rear	Main Power SW	Stop	Yes	
				Main Power SW	No	
		Front	Power	Stand-by	No	
				On Timer	No	
		Terminals		Video Input	RCA x 1	
				Audio Input	RCA x 2(L/MONO, R)	
				Other Terminal	Head Phone	
		Rear	Video Input	No		
			Audio Input	No		
		Front	Video Output	No		
			Audio Output	No		
		Rear	Digital Audio Output	Coaxial (DVD Only)		
			Diversity	No		
			DC Jack 12V(Center +)	No		
			VHF/UHF Antenna Input	F Type		
G-17	Set Size		Approx.	W x D x H (mm)	440x392.5x393	
G-18	Weight		Net (Approx.)		13.5kg (29.8lbs)	
			Gross (Approx.)		15.5kg (34.2lbs)	
G-19	Carton	Master Carton			No	
			Content		--- Sets	
			Material		--- / ---	
			Dimensions W x D x H(mm)		---	
		Gift Box	Description of Origin		---	
			Material		Double/Full Color	
			W/Color Photo Label		No	
			Dimensions W x D x H(mm)		550x496x471	
		Drop Test	Description of Origin		Yes	
			Natural Dropping At		1 Corner / 3 Edges / 6 Surfaces	
			Height (cm)		62	
			Container Stuffing (40' container)		476 Sets	
G-20	Material	Cabinet	Front	PS	94V0 DECARBROM	
			Rear	PS	94V0 DECARBROM	
			Jack Panel	-		
		PCB	Non-Halogen Demand		No	
			Eyelet Demand		Yes	
G-21	Environment	Environmental standard requirement		Green procurement of TOSHIBA		
		Pb-free		Phase3(Phase3A)		
		Measures for Whisker		Yes		

# DISASSEMBLY INSTRUCTIONS

## 1. REMOVAL OF MECHANICAL PARTS AND P.C. BOARDS

### 1-1: BACK CABINET (Refer to Fig. 1-1)

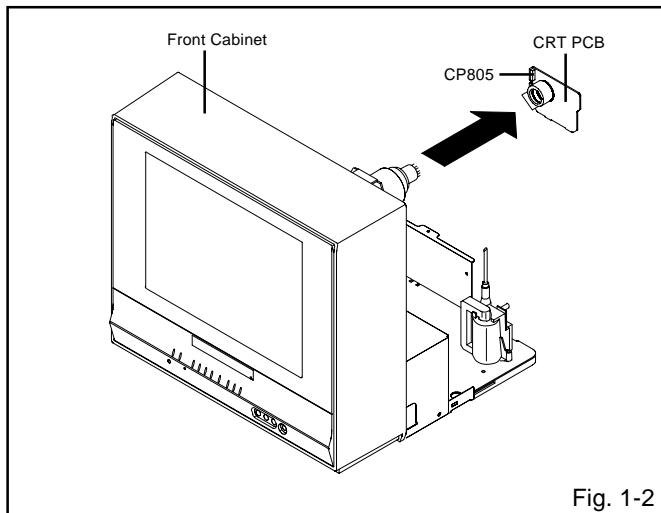
1. Remove the 5 screws ①.
2. Remove the screw ② which are used for holding the Back Cabinet.
3. Remove the AC cord from the AC cord hook ③.
4. Remove the Back Cabinet in the direction of arrow.



### 1-2: CRT PCB (Refer to Fig. 1-2)

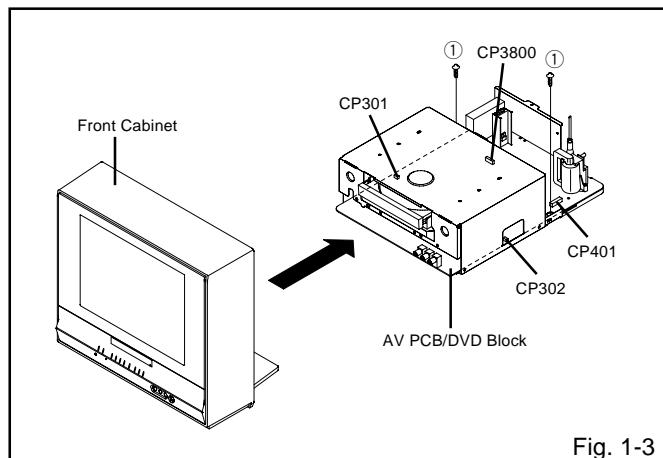
**CAUTION: BEFORE REMOVING THE ANODE CAP, DISCHARGE ELECTRICITY BECAUSE IT CONTAINS HIGH VOLTAGE.  
BEFORE ATTEMPTING TO REMOVE OR REPAIR ANY PCB, UNPLUG THE POWER CORD FROM THE AC SOURCE.**

1. Remove the Anode Cap.  
(Refer to REMOVAL OF ANODE CAP)
2. Disconnect the following connector:  
**(CP805).**
3. Remove the CRT PCB in the direction of arrow.



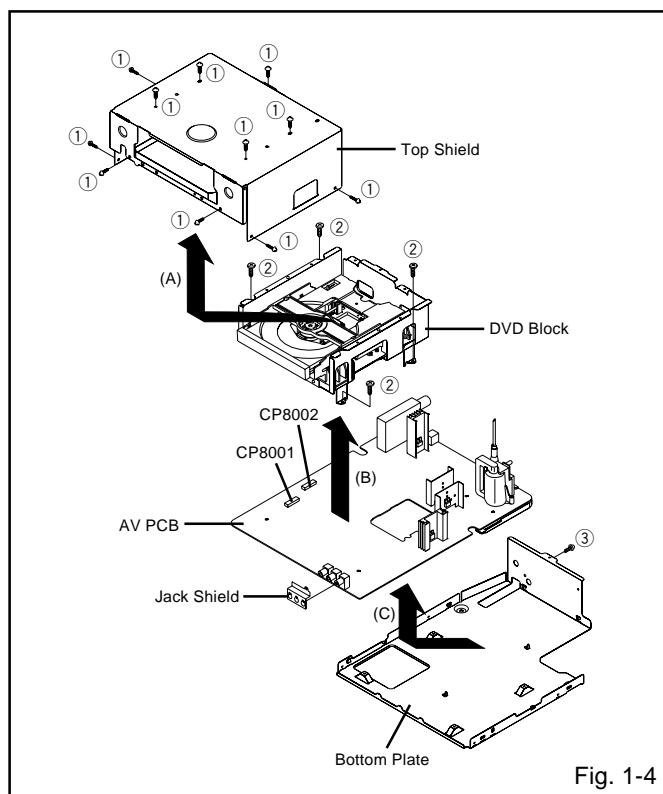
### 1-3: AV PCB/DVD BLOCK (Refer to Fig. 1-3)

1. Remove the 2 screws ①.
2. Disconnect the following connectors:  
**(CP301, CP302, CP401 and CP3800).**
3. Remove the AV PCB/DVD Block in the direction of arrow.



### 1-4: DVD BLOCK (Refer to Fig. 1-4)

1. Remove the 11 screws ①.
2. Remove the Top Shield in the direction of arrow (A).
3. Disconnect the following connectors:  
**(CP8001 and CP8002).**
4. Remove the 4 screws ②.
5. Remove the DVD Block in the direction of arrow (B).
6. Remove the screw ③.
7. Remove the Jack Shield.
8. Remove the AV PCB in the direction of arrow (C).



# DISASSEMBLY INSTRUCTIONS

## 1-5: DVD PCB/DVD DECK (Refer to Fig. 1-5)

1. Short circuit the position shown in **Fig. 1-5** using a soldering iron. If you remove the DVD Deck with no soldering, the Laser may be damaged.
2. Remove the 4 screws ①.
3. Remove the DVD Deck in the direction of arrow (A).
4. Disconnect the following connectors:  
**(CP2301, CP2302 and CP2303).**
5. Remove the 2 screws ②.
6. Remove the DVD PCB in the direction of arrow (B).
7. Remove the 4 screws ③.
8. Remove the Deck Shield in the direction of arrow (C).

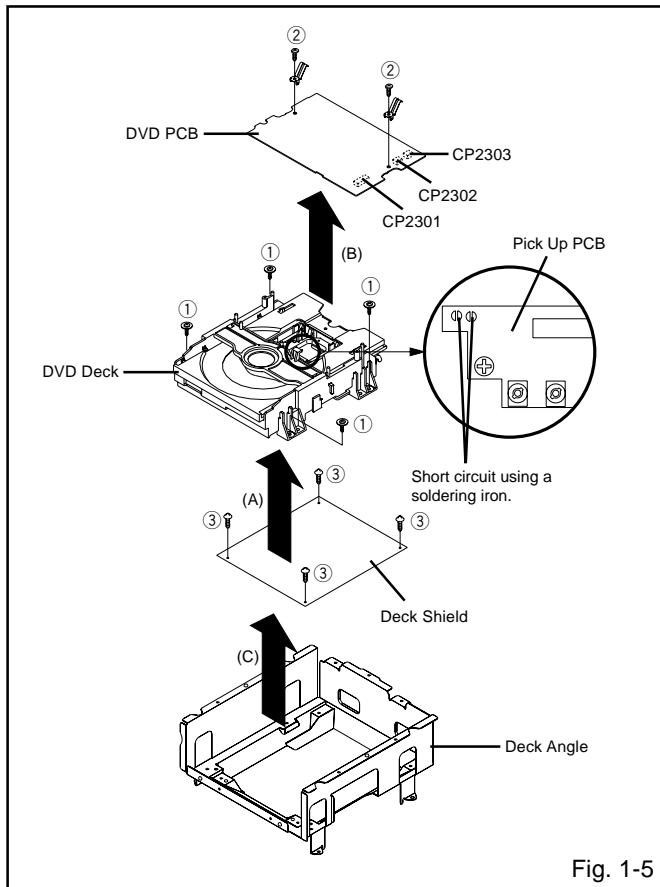


Fig. 1-5

## NOTE

1. Before your operation, please read "PREPARATION OF SERVICING".
2. Use the Lead Free solder.
3. Manual soldering conditions
  - Soldering temperature:  $350 \pm 5^{\circ}\text{C}$
  - Soldering time: Within 2 seconds
  - Soldering combination: Sn-3.0Ag-0.5Cu
4. When Soldering/Removing of solder, use the drawing equipment over the Pick Up Unit to keep the Flux smoke away from it.
5. When installing the DVD Deck, remove all the soldering on the short circuit position after the connection of Pick Up PCB and DVD PCB connector.

# DISASSEMBLY INSTRUCTIONS

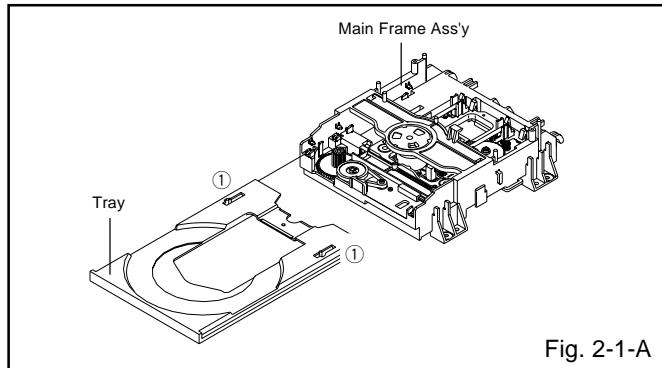
## 2. REMOVAL OF DVD DECK PARTS

### NOTE

1. Do not disassemble the DVD DECK PARTS except listed parts here. Minute adjustments are needed if the disassembly is done. If the repair is needed except listed parts, replace the DVD MECHA ASS'Y.

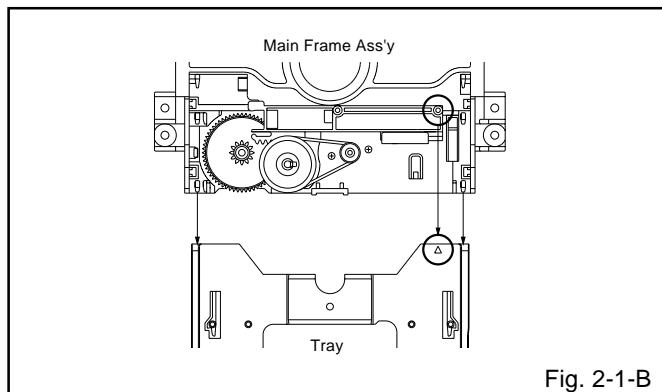
### 2-1: TRAY (Refer to Fig. 2-1-A)

1. Set the Tray opened. (Refer to the DISC REMOVAL METHOD AT NO POWER SUPPLY)
2. Unlock the 2 supports ① and remove the Tray.



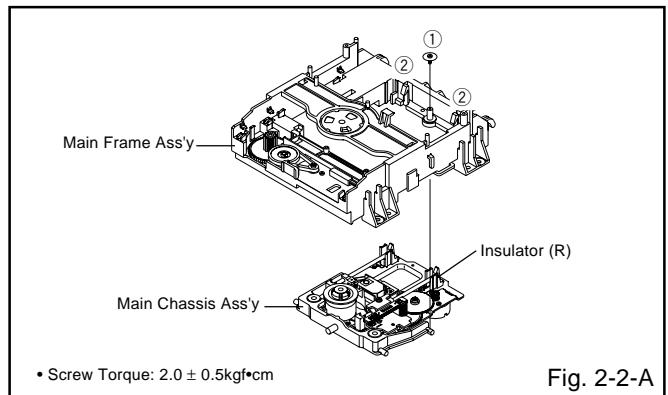
### NOTE

1. In case of the Tray installation, install them as the circled section of Fig. 2-1-B so that the each markers are met.



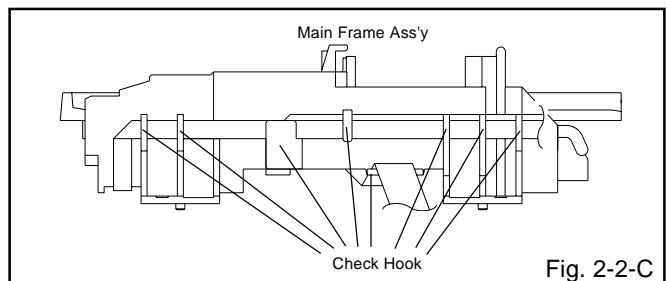
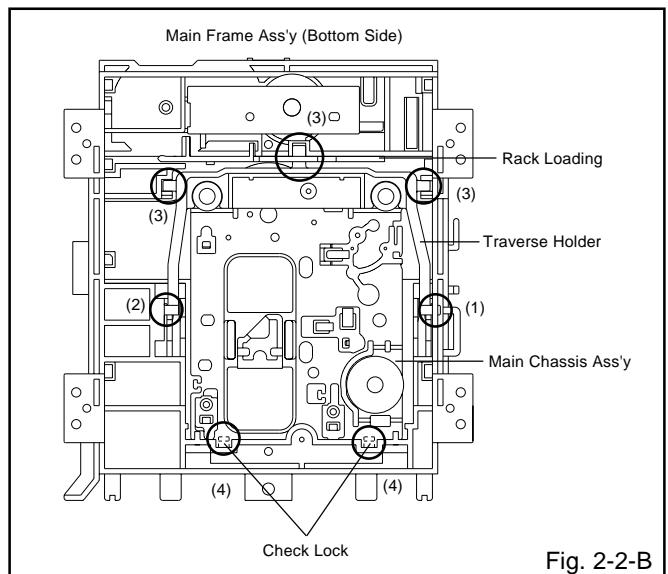
### 2-2: MAIN CHASSIS ASS'Y (Refer to Fig. 2-2-A)

1. Remove the screw ①.
2. Unlock the 2 supports ②.
3. Remove the Insulator (R) from the Main Frame Ass'y.
4. Remove the Main Chassis Ass'y.



### NOTE

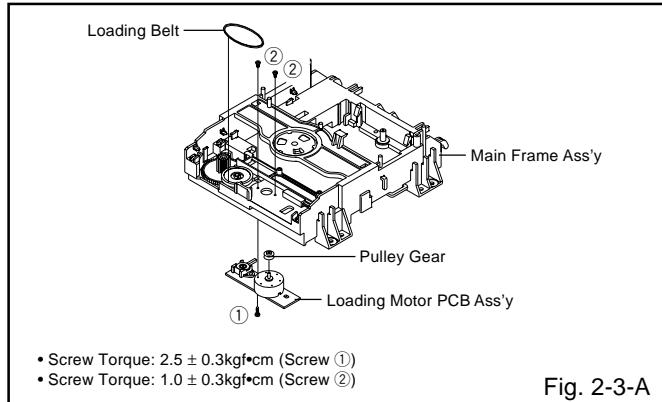
1. In case of the Main Chassis Ass'y, install it from (1) to (4) in order. (Refer to Fig. 2-2-B)
2. In case of the Main Chassis Ass'y installation, hook the wire on the Main Frame Ass'y as shown Fig. 2-2-C.



# DISASSEMBLY INSTRUCTIONS

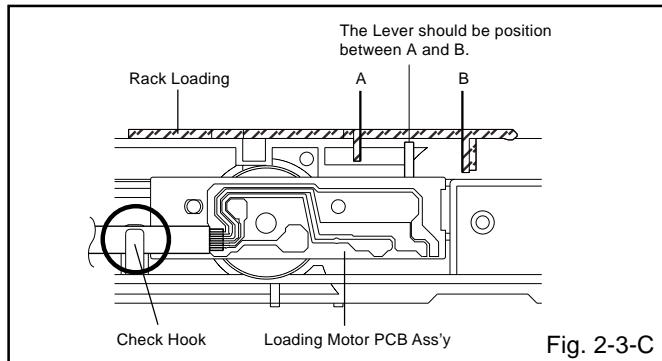
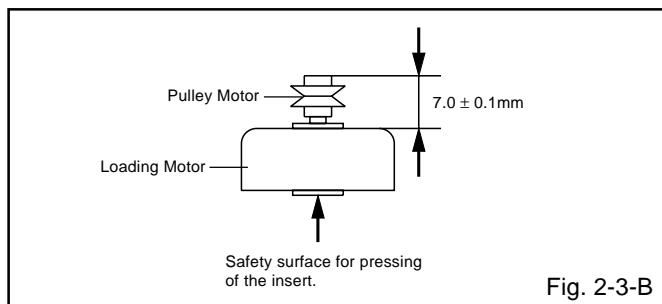
## 2-3: LOADING MOTOR PCB ASS'Y/ LOADING BELT (Refer to Fig. 2-3-A)

1. Remove the Loading Belt.
2. Remove the screw ①.
3. Remove the 2 screws ②.
4. Remove the Loading Motor PCB Ass'y.
5. Remove the Pulley Gear.



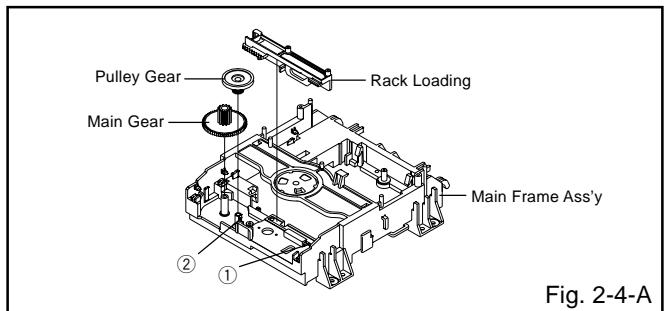
### NOTE

1. In case of the Pulley Motor installation, check if the value of the Fig. 2-3-B is correct.
2. When installing the Loading Motor PCB Ass'y, install it correctly as Fig. 2-3-C.
3. In case of the Loading Motor PCB Ass'y installation, hook the wire on the Main Frame Ass'y as shown Fig. 2-3-C.



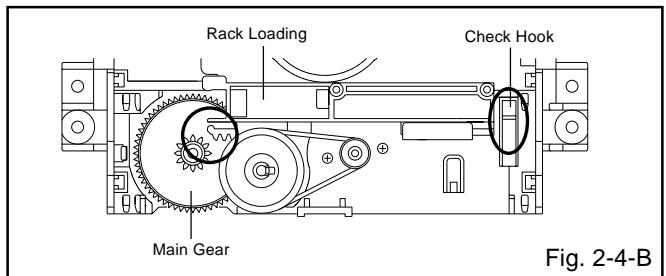
## 2-4: RACK LOADING/MAIN GEAR/PULLEY GEAR (Refer to Fig. 2-4-A)

1. Press down the catcher ① and slide the Rack Loading.
2. Unlock the support ② and remove the Pulley Gear.
3. Remove the Main Gear.



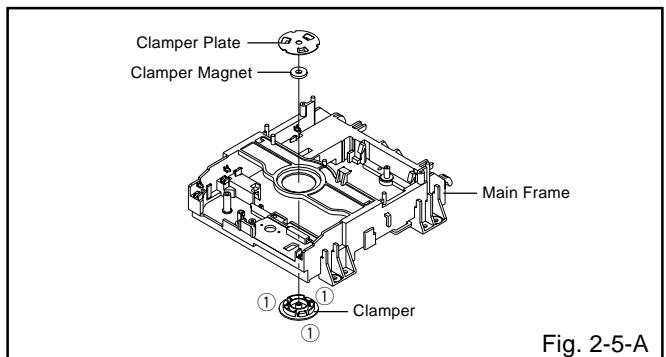
### NOTE

1. In case of the Rack Loading installation, do not mesh it to the Main Gear as shown the Fig. 2-4-B.



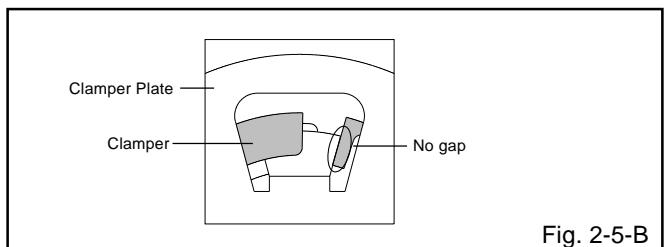
## 2-5: CLAMPER ASS'Y (Refer to Fig. 2-5-A)

1. Press the Clamper and rotate the Clamper Plate clockwise, then unlock the 3 supports ①.
2. Remove the Clamper Plate, Clamper Magnet and Clamper.



### NOTE

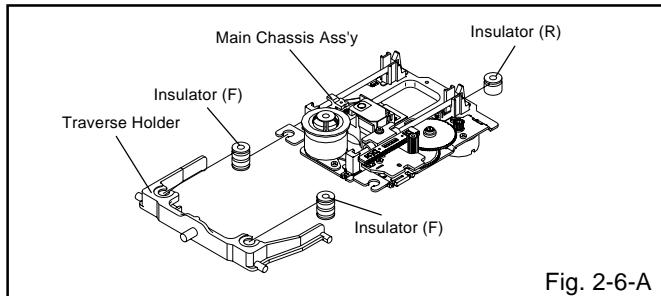
1. In case of the Clamper Ass'y installation, install correctly as Fig. 2-5-B.



# DISASSEMBLY INSTRUCTIONS

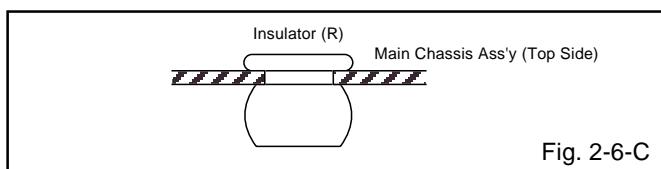
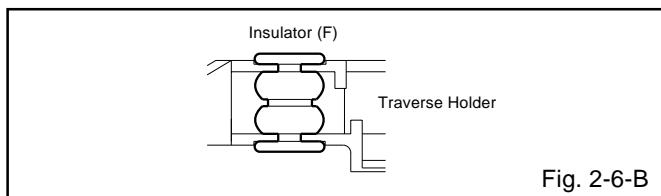
## 2-6: TRAVERSE HOLDER/INSULATOR (F)/INSULATOR (R) (Refer to Fig. 2-6-A)

1. Remove the Traverse Holder.
2. Remove the 2 Insulator (F).
3. Remove the Insulator (R).



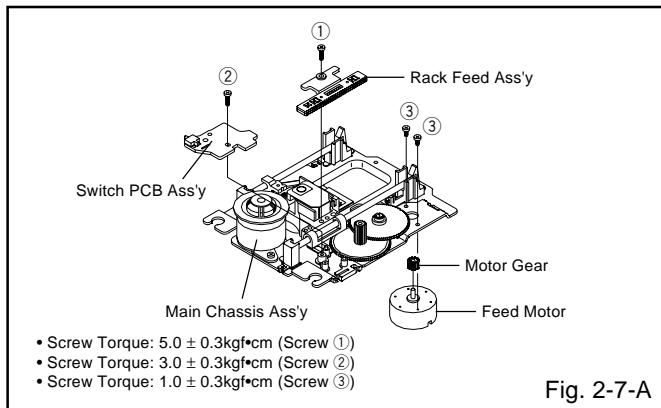
### NOTE

1. In case of the Insulator (F) installation, install correctly as Fig. 2-6-B.
2. In case of the Insulator (R) installation, install correctly as Fig. 2-6-C.



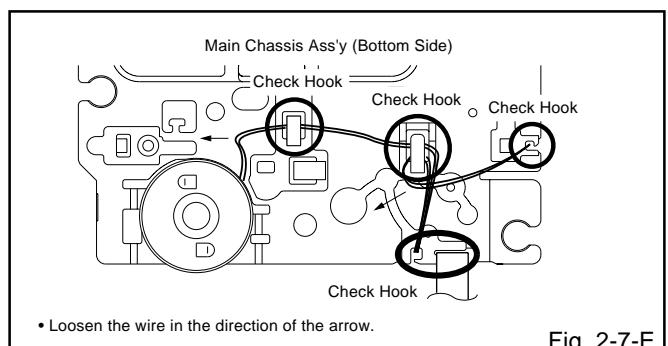
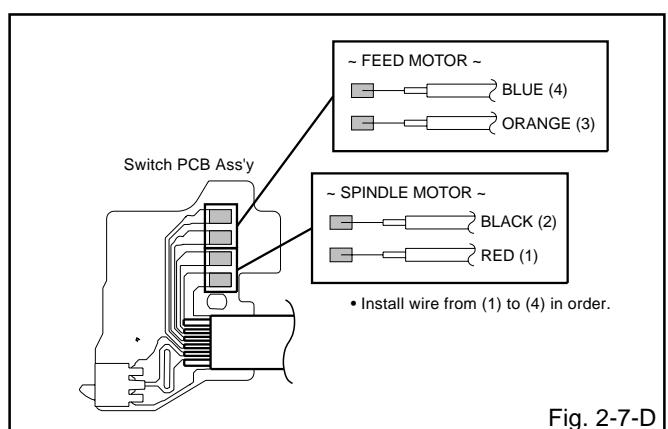
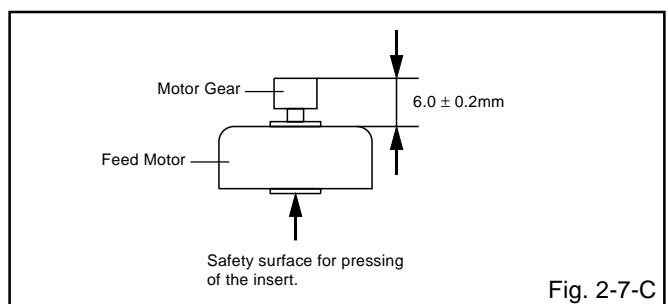
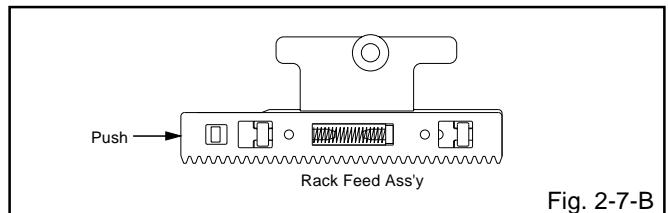
## 2-7: RACK FEED ASS'Y/SWITCH PCB ASS'Y/FEED MOTOR (Refer to Fig. 2-7-A)

1. Remove the screw ①.
2. Remove the Rack Feed Ass'y.
3. Remove the screw ②.
4. Remove the Switch PCB Ass'y.
5. Remove the 2 screw ③.
6. Remove the Feed Motor.
7. Remove the Motor Gear.



### NOTE

1. When pushing the Rack Feed in the direction of the arrow, it should be restored to the original position by the spring force. (Refer to Fig. 2-7-B)
2. In case of the Motor Gear installation, check if the value of the Fig. 2-7-C is correct.
3. When installing the wire of the Switch PCB Ass'y, install it correctly as Fig. 2-7-D.
4. After the assembly of the Main Chassis Ass'y, hook the wire on the Main Chassis Ass'y as shown Fig. 2-7-E.



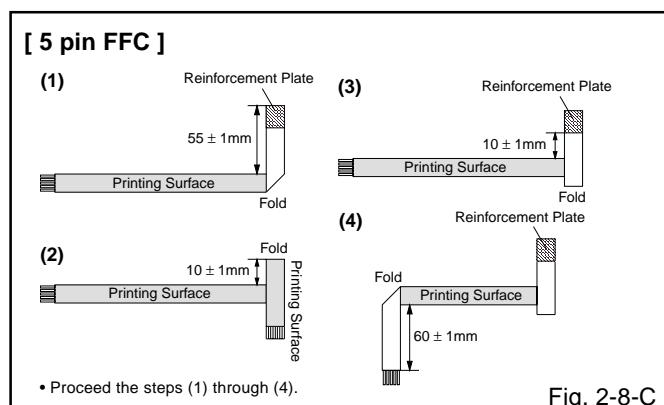
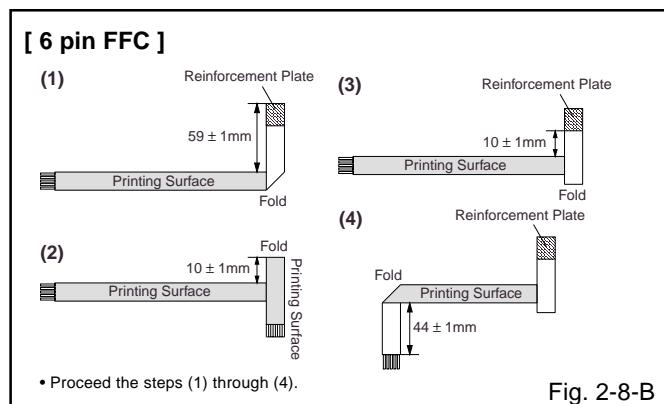
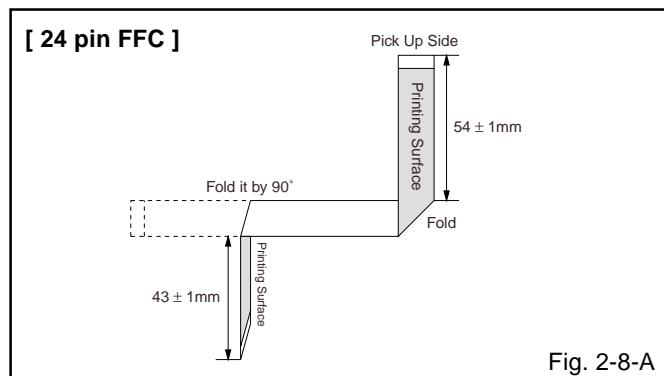
# DISASSEMBLY INSTRUCTIONS

## 2-8: FFC WIRE HANDLING

- When installing the FFC, fold it correctly and install it as shown from Fig. 2-8-A to Fig. 2-8-C.

### NOTE

- Do not make the folding lines except the specified positions for the FFC.



# DISASSEMBLY INSTRUCTIONS

## 3. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

- \* After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- \* Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

### REMOVAL

1. Follow the steps as follows to discharge the Anode Cap. (**Refer to Fig. 3-1.**)

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated Screwdriver, touch the support of the Anode with the tip of the Screwdriver.

A cracking noise will be heard as the voltage is discharged.

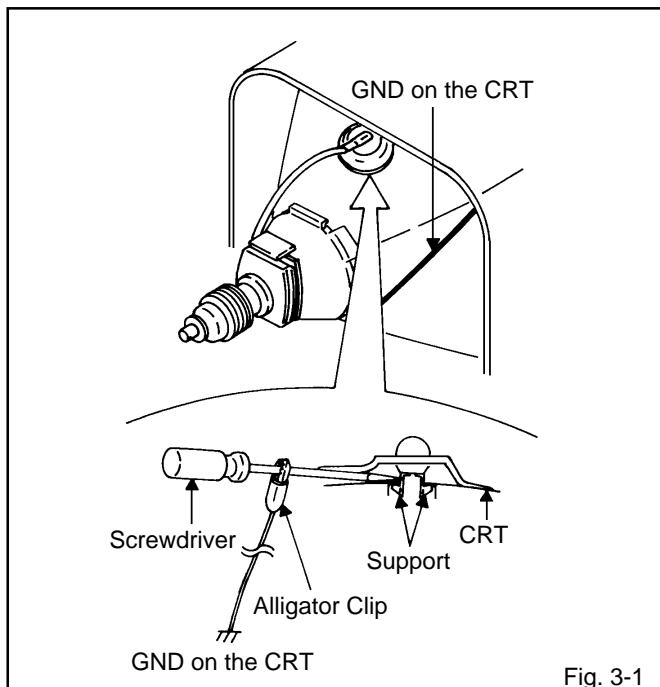


Fig. 3-1

2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support.

(**Refer to Fig. 3-2.**)

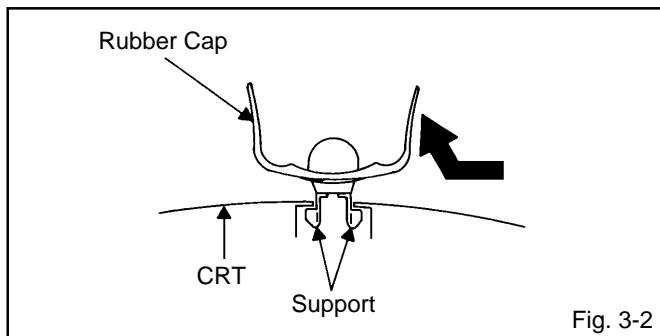


Fig. 3-2

3. After one side is removed, pull in the opposite direction to remove the other.

### NOTE

Take care not to damage the Rubber Cap.

### INSTALLATION

1. Clean the spot where the cap was located with a small amount of alcohol. (**Refer to Fig. 3-3.**)

### NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

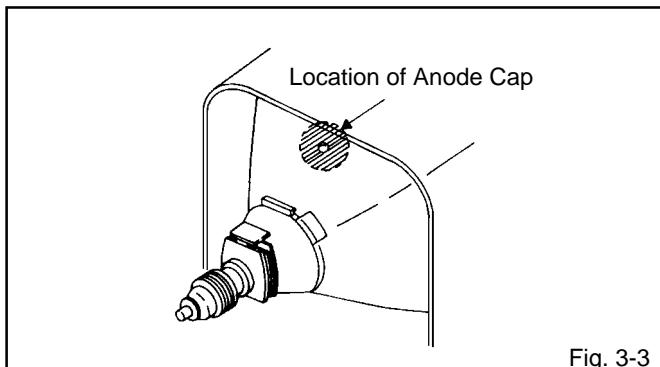


Fig. 3-3

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.

3. Turn over the Rubber Cap. (**Refer to Fig. 3-4.**)

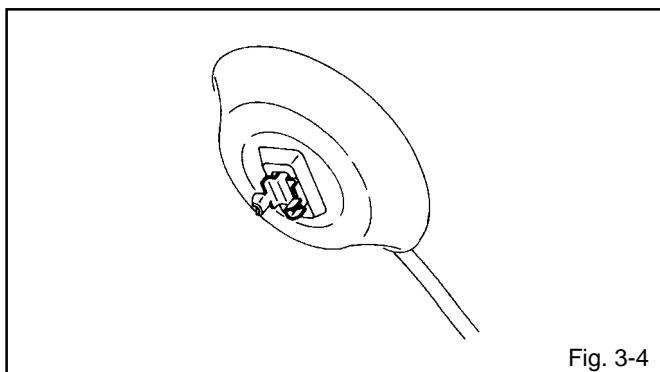


Fig. 3-4

4. Insert one end of the Anode Support into the anode button, then the other as shown in **Fig. 3-5.**

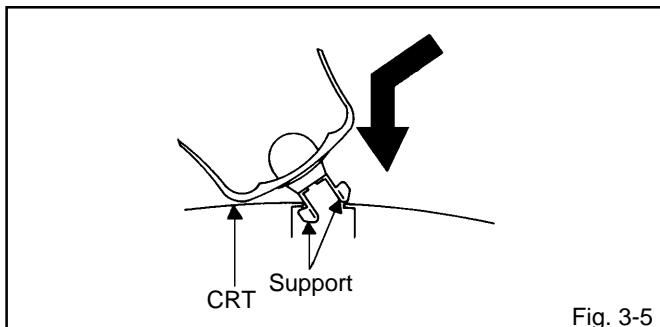


Fig. 3-5

5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

# DISASSEMBLY INSTRUCTIONS

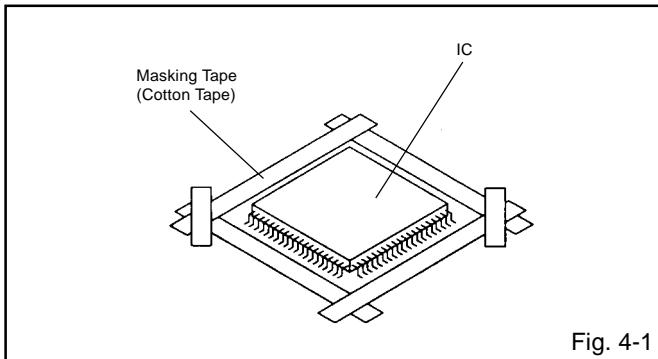
## 4. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC

### REMOVAL

1. Put Masking Tape (cotton tape) around the Flat Package IC to protect other parts from any damage. (Refer to Fig. 4-1.)

#### NOTE

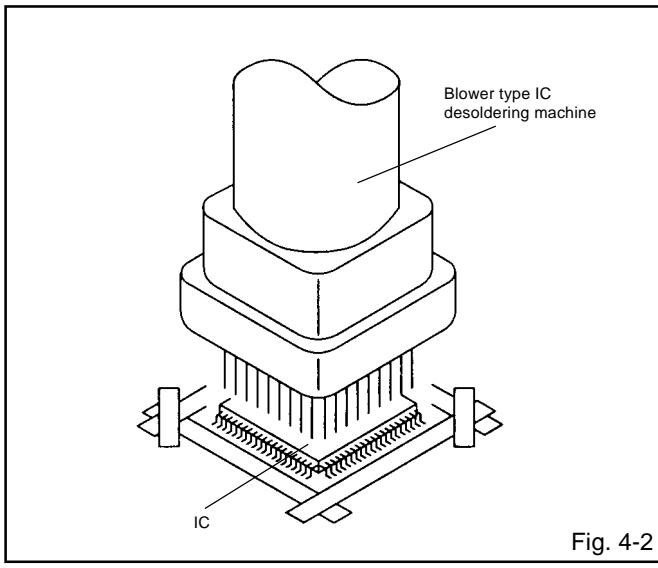
Masking is carried out on all the parts located within 10 mm distance from IC leads.



2. Heat the IC leads using a blower type IC desoldering machine. (Refer to Fig. 4-2.)

#### NOTE

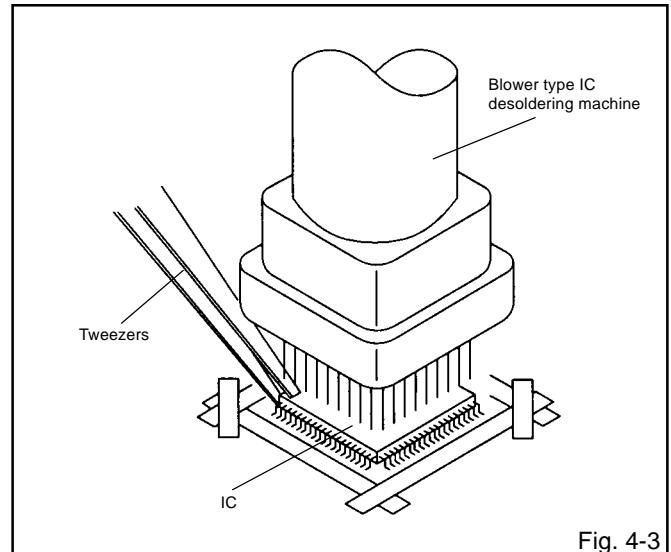
Do not rotate or move the IC back and forth, until IC can move back and forth easily after desoldering the leads completely.



3. When IC starts moving back and forth easily after desoldering completely, pickup the corner of the IC using a tweezers and remove the IC by moving with the IC desoldering machine. (Refer to Fig. 4-3.)

#### NOTE

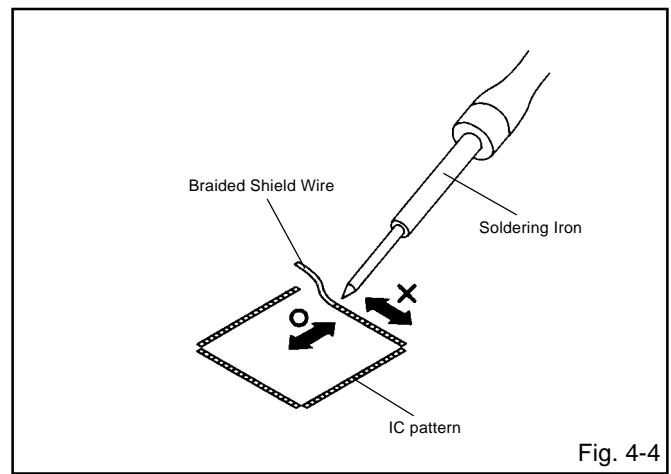
Some ICs on the PCB are affixed with glue, so be careful not to break or damage the foil of each IC leads or solder lands under the IC when removing it.



4. Peel off the Masking Tape.
5. Absorb the solder left on the pattern using the Braided Shield Wire. (Refer to Fig. 4-4.)

#### NOTE

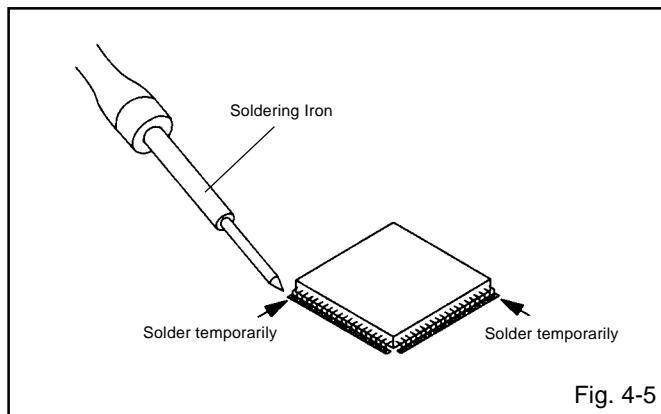
Do not move the Braided Shield Wire in the vertical direction towards the IC pattern.



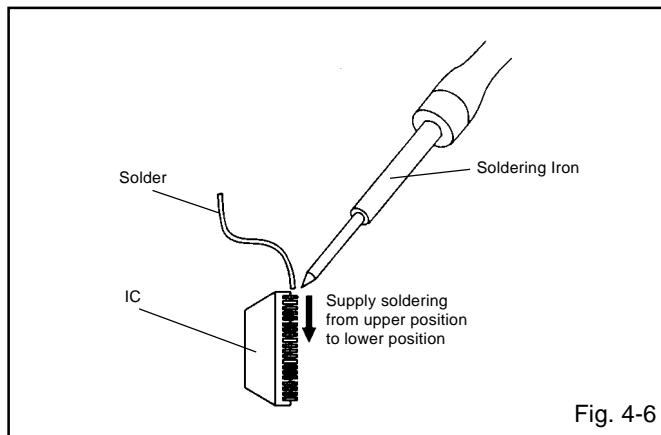
# DISASSEMBLY INSTRUCTIONS

## INSTALLATION

1. Take care of the polarity of new IC and then install the new IC fitting on the printed circuit pattern. Then solder each lead on the diagonal positions of IC temporarily. (Refer to Fig. 4-5.)



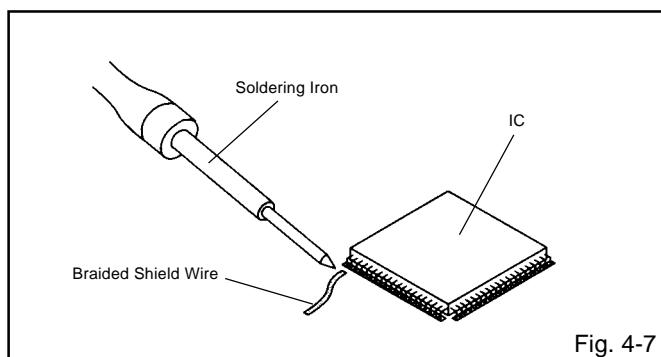
2. Supply the solder from the upper position of IC leads sliding to the lower position of the IC leads. (Refer to Fig. 4-6.)



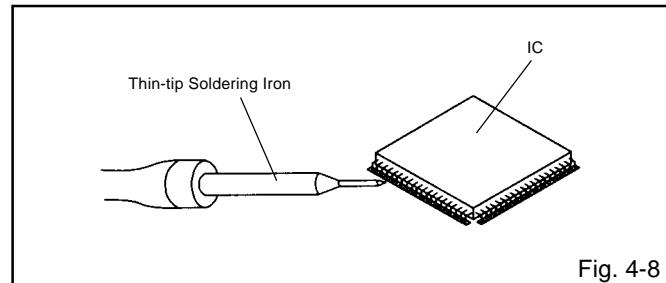
3. Absorb the solder left on the lead using the Braided Shield Wire. (Refer to Fig. 4-7.)

### NOTE

Do not absorb the solder to excess.



4. When bridge-soldering between terminals and/or the soldering amount are not enough, resolder using a Thin-tip Soldering Iron. (Refer to Fig. 4-8.)



5. Finally, confirm the soldering status on four sides of the IC using a magnifying glass. Confirm that no abnormality is found on the soldering position and installation position of the parts around the IC. If some abnormality is found, correct by resoldering.

### NOTE

When the IC leads are bent during soldering and/or repairing, do not repair the bending of leads. If the bending of leads are repaired, the pattern may be damaged. So, always be sure to replace the IC in this case.

## SERVICE MODE LIST

This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily.

To enter to the SERVICE MODE function, press and hold both buttons simultaneously on the main unit and on the remote control for more than a the standard time in the appropriate condition. (See below chart.)

Set Condition	Set Key	Remocon Key	Standard Time	Operations
TV mode	VOL. DOWN (Minimum)	0	2 sec.	Releasing of V-CHIP PASSWORD.
TV mode	VOL. DOWN (Minimum)	1	2 sec.	Initialization of factory TV data. NOTE: Do not use this for normal servicing. If you set factory initialization, the memories are reset such as the channel setting, and the POWER ON total hours.
DVD mode (No disc)	VOL. DOWN (Minimum)	4	2 sec.	Initialization of factory DVD data. NOTE: Do not use this for normal servicing.
TV mode	VOL. DOWN (Minimum)	6	2 sec.	Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
TV mode	VOL. DOWN (Minimum)	8	2 sec.	Check of the SUM DATA, POWER ON total hours and MICON VERSION on the screen. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
ALL mode	VOL. DOWN (Minimum)	9	2 sec.	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).
DVD mode (No disc)	STOP	7	3 sec.	Releasing of PARENTAL LOCK. Refer to the "PARENTAL CONTROL - RATING LEVEL".

Method	Operations
Press the following remocon keys continuously. SETUP → SUBTITLE → 3 → AUDIO → 0	Tray cannot be opened. Refer to the "TRAY LOCK".

## WHEN REPLACING EEPROM (MEMORY) IC

### CONFIRMATION OF CHECK SUM, POWER ON TOTAL HOURS AND MICON VERSION

Initial total of MEMORY IC can be checked on the screen. Total hours are displayed in 16 system of notation.

**NOTE: If you set a factory initialization, the total hours is reset to "0".**

Please refer to "CONFIRMATION OF INITIAL DATA" when SUM DATA is not corresponding.

1. Turn on the POWER, and set to the TV mode.
2. Set the VOLUME to minimum.
3. Press both VOL. DOWN button on the set and Channel button (8) on the remote control for more than 2 seconds.
4. After the confirmation of each check sum, turn off the power.

OEC6087A_115	MICON Version
INIT : 1773	Initialsetting data check sum.
ROM : 20C2	Rom correction data check sum.
CRT ON 0000	POWER ON total hours. = (16 x 16 x 16 x thousands digit value) + (16 x 16 x hundreds digit value) + (16 x tens digit value) + (ones digit value)

FIG. 1

## WHEN REPLACING EEPROM (MEMORY) IC

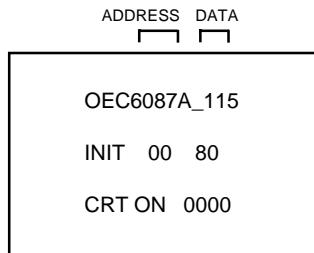
### CONFIRMATION OF INITIAL DATA

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
00	80	04	E2	4C	4F	12	A0	55	35	94	23	00	C9	70	70	00
10	0C	00	00	55	05	7A	A0	50	21	74	50	00	00	10	55	35
20	0A	0C	0E	10	12	14	16	18	1A	1B	1C	1D	1E	1F	20	21
30	22	23	24	25	26	27	28	28	29	29	2A	2A	2B	2B	2C	2C
40	2D	2D	2E	2E	2F	2F	30	30	31	31	32	32	33	33	34	34
50	35	36	37	38	3B	3E	41	44	47	4A	4D	50	53	56	5A	5F
60	C5	4B	BF	BF	7F	7F	7F	5F	---	---	---	---	---	---	---	---

**Table 1**

1. Turn on the POWER, and set to the TV mode.
2. Set the VOLUME to minimum.
3. Press both VOL. DOWN button on the set and Channel button (6) on the remote control for more than 2 seconds. ADDRESS and DATA should appear as FIG 1.



**FIG. 1**

4. ADDRESS is now selected and should "blink". Using the UP/DOWN button on the remote, step through the ADDRESS until Press RIGHT/LEFT button to select DATA. When DATA is selected, it will "blink".
5. Again, step through the DATA using UP/DOWN button until required DATA value has been selected.
6. Pressing RIGHT/LEFT button will take you back to ADDRESS for further selection if necessary.
7. Repeat steps 4 to 6 until all data has been checked.
8. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input.

#### **After the data input, set to the initializing of shipping.**

9. Turn POWER on.
  10. Press both VOL. DOWN button on the set and Channel button (1) on the remote control for more than 2 seconds.
  11. After the finishing of the initializing of shipping, the unit will turn off automatically.
- The unit will now have the correct DATA for the new MEMORY IC.

# ELECTRICAL ADJUSTMENTS

## 1. BEFORE MAKING ELECTRICAL ADJUSTMENTS

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

### CAUTION

- Use an isolation transformer when performing any service on this chassis.
- Before removing the anode cap, discharge electricity because it contains high voltage.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.
- When you exchange IC and Transistor with a heat sink, apply silicon grease on the contact section of the heat sink. Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damages to the IC and Transistor).

**Prepare the following measurement tools for electrical adjustments.**

1. Oscilloscope
2. Digital Voltmeter
3. AC Voltmeter
4. Pattern Generator
5. Multi-Sound Signal Generator

### On-Screen Display Adjustment

1. Set the VOLUME to minimum.
2. Press the VOL. DOWN button on the set and the Channel button (9) on the remote control for more than 2 seconds to appear the adjustment mode on the screen as shown in **Fig. 1-1**.

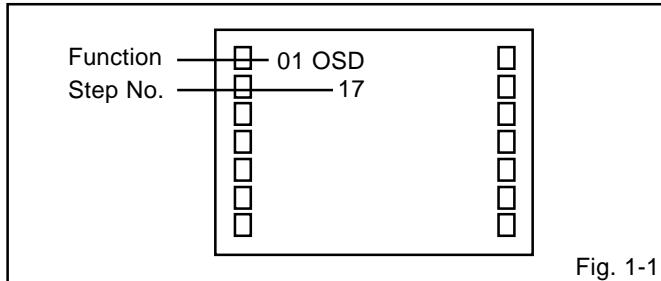


Fig. 1-1

3. Use the Channel UP/DOWN button or Channel button (1-0) on the remote control to select the options shown in **Fig. 1-2**.
4. Press the MENU button on the remote control to end the adjustments.

NO.	FUNCTION	NO.	FUNCTION
01	OSD	28	CNTNA
02	CUT OFF	29	COLCA
03	HVCO	30	COLXA
04	HPHA	31	COLNA
05	VSIZ	32	TNTCA
06	VSHI	33	SHRPA
07	RDRV	34	BRTCD
08	BDRV	35	BRTXD
09	RCUT	36	BRTND
10	GCUT	37	CNTCD
11	BCUT	38	CNTXD
12	BRTC	39	CNTND
13	BRTX	40	COLCE
14	BRTN	41	COLXD
15	CNTC	42	COLND
16	CNTX	43	TNTCD
17	CNTN	44	SHRPD
18	COLC	45	BRTCG
19	COLX	46	BRTXG
20	COLN	47	BRTNG
21	TNTC	48	CNTCG
22	SHRP	49	CNTXG
23	BRTCA	50	CNTNG
24	BRTXA	51	TVM
25	BRTNA	52	PVM
26	CNTCA	53	LVL
27	CNTXA	54	SEPAL
		55	SEPAH

Fig. 1-2

## 2. BASIC ADJUSTMENTS

### 2-1: CONSTANT VOLTAGE

1. Place the set in AV MODE without signal.
2. Using the remote control, set the brightness and contrast to normal position.
3. Connect the digital voltmeter to **TP401**.
4. Adjust the **VR3800** until the digital voltmeter is  $115 \pm 1V$ .

### 2-2: FOCUS

1. Receive the monoscope pattern.
2. Turn the Focus Volume fully counterclockwise once.
3. Adjust the **Focus Volume** until picture is distinct.

### 2-3: CUT OFF

1. Adjust the unit to the following settings.  
R CUT OFF=7F, G CUT OFF=7F, B CUT OFF=7F,  
R DRIVE=3F, B DRIVE=3F
2. Set condition is Aging Test for more than 15 minutes.
3. Set condition is AV MODE without signal.
4. Using the remote control, set the brightness and contrast to normal position.
5. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (02) on the remote control to select "CUT OFF".
6. Adjust the **Screen Volume** until a dim raster is obtained.

# ELECTRICAL ADJUSTMENTS

## 2-4: WHITE BALANCE

**NOTE:** Adjust after performing CUT OFF adjustment.

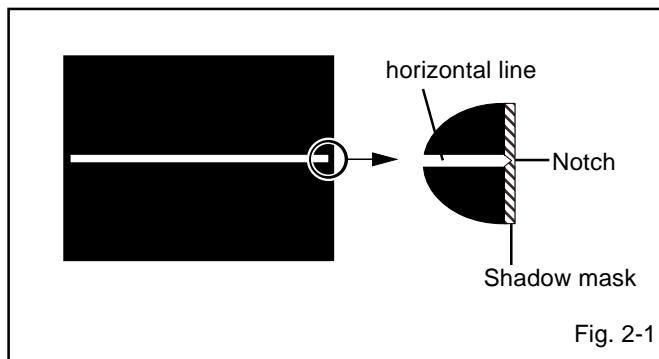
1. Place the set in Aging Test for more than 15 minutes.
2. Receive the gray scale pattern from the Pattern Generator.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(07)** on the remote control to select "R DRIVE".
5. Press the CH. UP/DOWN button on the remote control to select the "B DRIVE", "R CUT OFF", "G CUT OFF" or "B CUT OFF".
6. Adjust the VOL. UP/DOWN button on the remote control to whiten the B DRIVE, R CUT OFF, G CUT OFF and B CUT OFF at each step tone sections equally.
7. Perform the above adjustments 5 and 6 until the white achieved.

## 2-5: HORIZONTAL PHASE

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(04)** on the remote control to select "HPHA".
4. Press the RIGHT/LEFT button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes minimum.

## 2-6: VERTICAL SHIFT

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(06)** on the remote control to select "VSHI".
4. Check if the step No. VSHI is "02".
5. Adjust the **VR402** until the horizontal line becomes fit to notch of the shadow mask. (**Refer to Fig. 2-1**)



## 2-7: VERTICAL SIZE

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(05)** on the remote control to select "VSIZ".
4. Press the RIGHT/LEFT button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes  $10 \pm 2\%$ .
5. Receive a broadcast and check if the picture is normal.

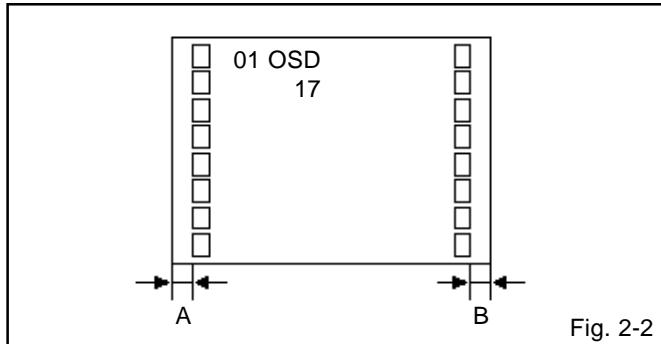
## 2-8: BRIGHT CENTER

1. Receive the monoscope pattern. (RF Input)
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(12)** on the remote control to select "BRTC".
4. Press the RIGHT/LEFT button on the remote control until the white 0% is begin to shine.
5. Receive the monoscope pattern. (Audio Video Input)
6. Press the INPUT button on the remote control to set to the AV mode.
7. Using the remote control, set the brightness and contrast to normal position.
8. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(23)** on the remote control to select "BRTCA".
9. Press the RIGHT/LEFT button on the remote control until the white 0% is begin to shine.
10. Press the TV/DVD button on the remote control to set to the DVD mode.
11. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(34)** on the remote control to select "BRTCD".
12. Press the RIGHT/LEFT button on the remote control to set the same step numbers as the AV.
13. Press the INPUT button on the remote control to set to the GAME mode.
14. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(45)** on the remote control to select "BRTCG".
15. Press the RIGHT/LEFT button on the remote control to set the same step numbers as the AV.

## ELECTRICAL ADJUSTMENTS

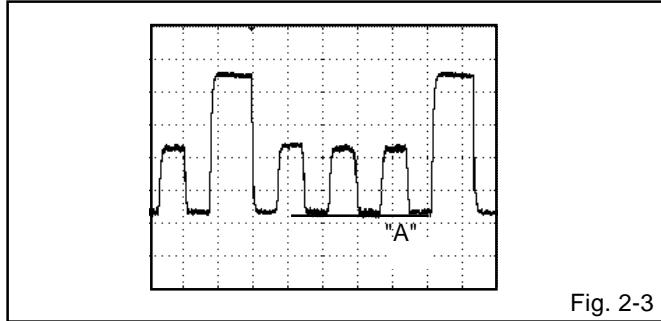
### 2-9: OSD POSITION

1. Activate the adjustment mode display of **Fig. 1-1**.
2. Press the RIGHT/LEFT button on the remote control until the difference of A and B becomes minimum. **(Refer to Fig. 2-2)**



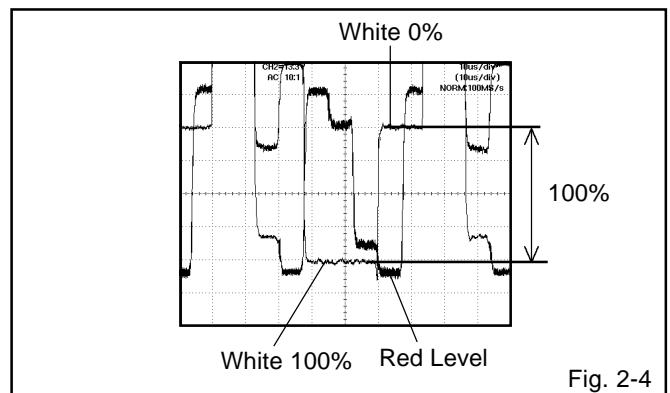
### 2-10: TINT

1. Receive the color bar pattern. (RF Input)
2. Using the remote control, set the brightness, contrast, color and tint to normal position.
3. Connect the oscilloscope to **TP022**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(21)** on the remote control to select "TNTC".
5. Press the RIGHT/LEFT button on the remote control until the section "A" becomes a straight line. **(Refer to Fig. 2-3)**
6. Receive the color bar pattern. (Audio Video Input)
7. Press the INPUT button on the remote control to set to the AV mode.
8. Using the remote control, set the brightness, contrast, color and tint to normal position.
9. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(32)** on the remote control to select "TNTCA".
10. Press the RIGHT/LEFT button on the remote control until the section "A" becomes a straight line. **(Refer to Fig. 2-3)**
11. Press the TV/DVD button on the remote control to set to the DVD mode.
12. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(43)** on the remote control to select "TNTCD".
13. Press the RIGHT/LEFT button on the remote control to set the same the same step numbers as the AV.



### 2-11: COLOR CENTER

1. Receive the color bar pattern. (RF Input)
2. Using the remote control, set the brightness, contrast, color and tint to normal position.
3. Connect the oscilloscope to **TP024**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(18)** on the remote control to select "COLC".
5. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 4 scales on the screen of the oscilloscope.
6. Press the RIGHT/LEFT button on the remote control until the red color level is adjusted to  $110 \pm 5\%$  of the white level. **(Refer to Fig. 2-4)**
7. Receive the color bar pattern. (Audio Video Input)
8. Press the INPUT button on the remote control to set to the AV mode.
9. Using the remote control, set the brightness, contrast, color and tint to normal position.
10. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(29)** on the remote control to select "COLCA".
11. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 4 scales on the screen of the oscilloscope.
12. Press the RIGHT/LEFT button on the remote control until the red color level is adjusted to  $110 \pm 5\%$  of the white level. **(Refer to Fig. 2-4)**
13. Press the TV/DVD button on the remote control to set to the DVD mode.
14. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(40)** on the remote control to select "COLCD".
15. Press the RIGHT/LEFT button on the remote control to set the same the same step numbers as the AV.



# ELECTRICAL ADJUSTMENTS

## 2-12: CONTRAST MAX

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(16)** on the remote control to select "CNTX".
2. Press the RIGHT/LEFT button on the remote control until the contrast step No. becomes "70"
3. Receive a broadcast and check if the picture is normal.
4. Press the INPUT button on the remote control to set to the AV mode.
5. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(27)** on the remote control to select "CNTXA".
6. Press the RIGHT/LEFT button on the remote control until the contrast step No. becomes "70"
7. Receive a broadcast and check if the picture is normal.
8. Press the TV/DVD button on the remote control to set to the DVD mode.
9. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(38)** on the remote control to select "CNTXD".
10. Press the RIGHT/LEFT button on the remote control to set the same step numbers as the AV.
11. Press the INPUT button on the remote control to set to the GAME mode.
12. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(49)** on the remote control to select "CNTXG".
13. Press the RIGHT/LEFT button on the remote control to set the same the same step numbers as the AV.

## 2-13: LEVEL

1. Receive the VHF HIGH (70dB).
2. Connect the AC voltmeter to **pin 6 of CP101**.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(53)** on the remote control to select "LVL".
4. Press the RIGHT/LEFT button on the remote control until the AC voltmeter is  $80 \pm 2\text{mV}$ .

## 2-14: SEPARATION

1. Set the multi-sound signal generator L-ch=1KHz, R-ch =Non input and receive the RF signal.
2. Connect the oscilloscope to the **SP351** code.
3. Press the AUDIO SELECT button on the remote control to set to the stereo mode.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(54)** on the remote control to select "SEPAL".
5. Press the RIGHT/LEFT button on the remote control to adjust it until the R-ch output becomes minimum.
6. Press the CH UP button 1 time to set to "SEPAH" mode.
7. Press the RIGHT/LEFT button on the remote control to adjust it until the R-ch output becomes minimum.
8. Set the multi-sound signal generator L-ch=Non input, R-ch=1KHz and receive the RF signal.
9. Connect the oscilloscope to the **SP352** code. Then perform the above adjustments 3~7.

## 2-15: Confirmation of Fixed Value (Step No.)

Please check if the fixed values of the each of the adjustment items are set correctly referring below.

NO.	FUNCTION	STEP NO.
03	HVCO	04
13	BRTX	60
14	BRTN	30
15	CNTC	45
17	CNTN	30
19	COLX	50
20	COLN	00
22	SHRP	32
24	BRTXA	60
25	BRTNA	30
26	CNTCA	45
28	CNTNA	30
30	COLXA	50
31	COLNA	00
33	SHRPA	2E
35	BRTXD	60
36	BRTND	30
37	CNTCD	45
39	CNTND	30
41	COLXD	50
42	COLND	00
44	SHRPD	2E
46	BRTXG	60
47	BRTNG	30
48	CNTCG	45
50	CNTXG	30
51	TVM	00
52	PVM	40

# ELECTRICAL ADJUSTMENTS

## 3. PURITY AND CONVERGENCE ADJUSTMENTS

### NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

### 3-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. (**Refer to Fig. 3-1**)  
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

### 3-2: PURITY

### NOTE

Adjust after performing adjustments in section 3-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.  
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue colors.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

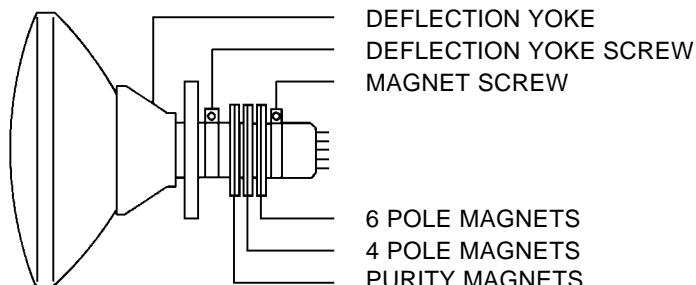


Fig. 3-1

### 3-3: STATIC CONVERGENCE

### NOTE

Adjust after performing adjustments in section 3-2.

1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

### 3-4: DYNAMIC CONVERGENCE

### NOTE

Adjust after performing adjustments in section 3-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. (**Refer to Fig. 3-2-a**)
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. (**Refer to Fig. 3-2-b**)

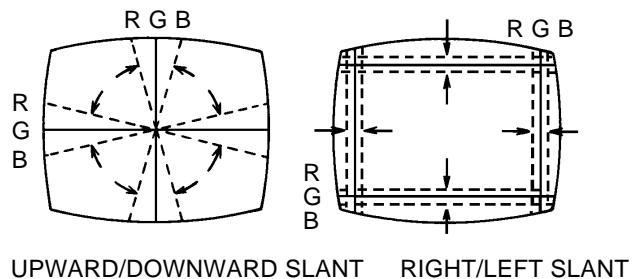


Fig. 3-2-a

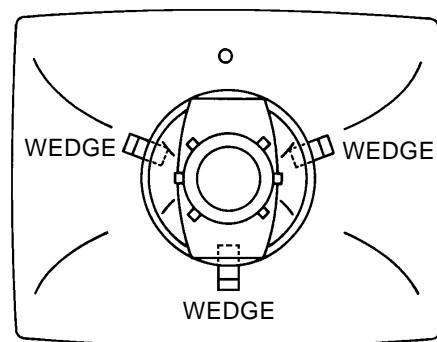
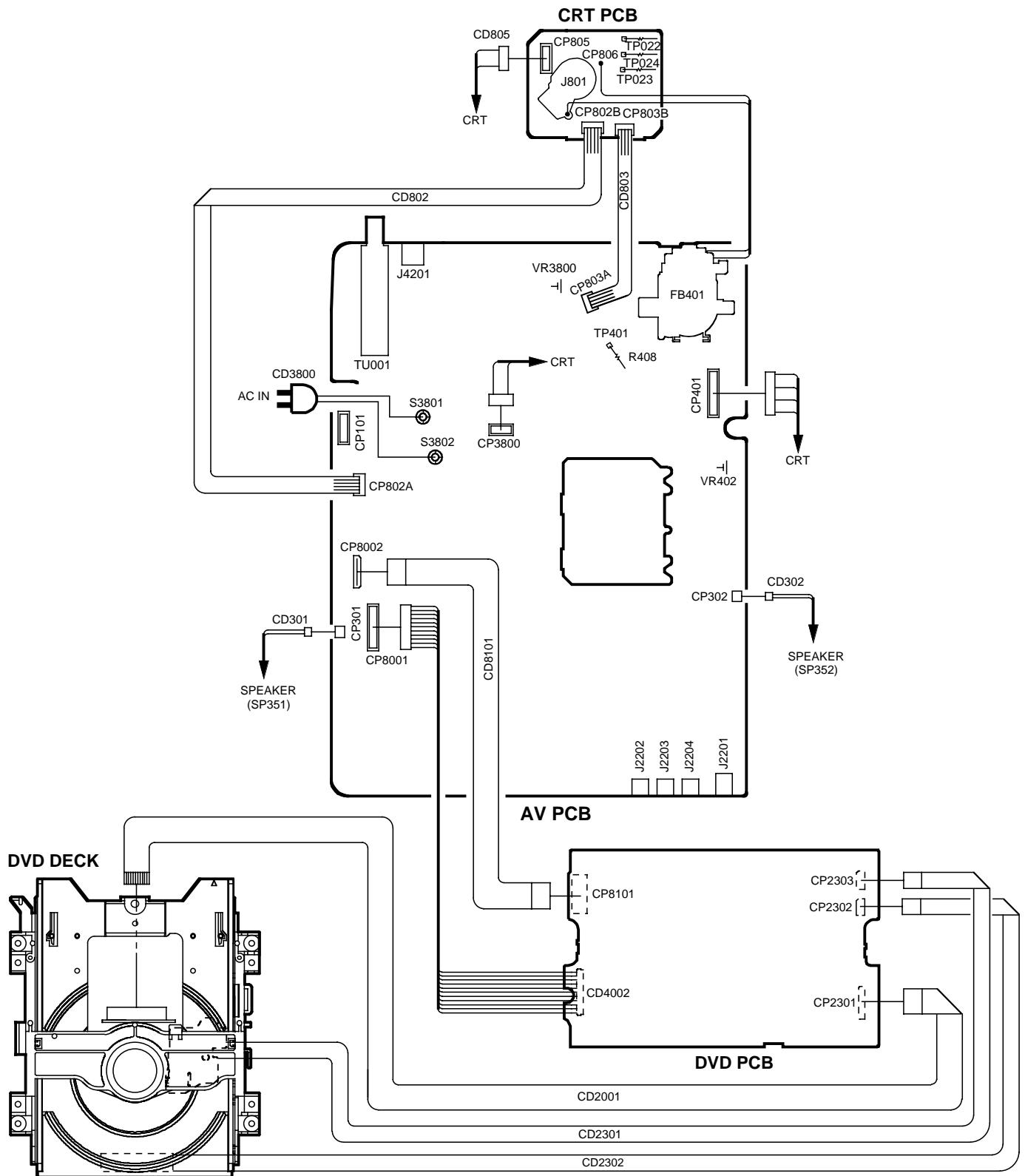


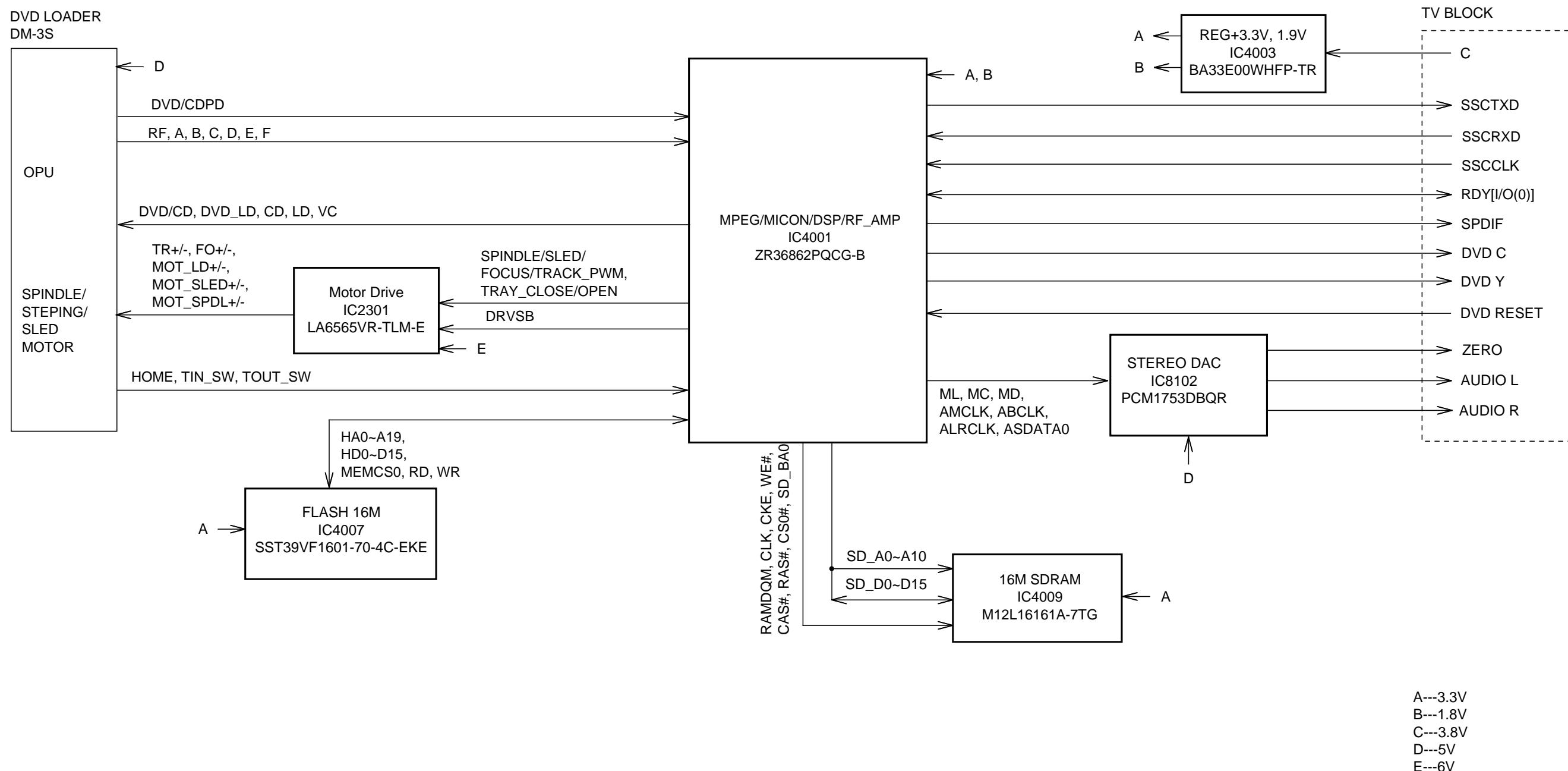
Fig. 3-2-b

## ELECTRICAL ADJUSTMENTS

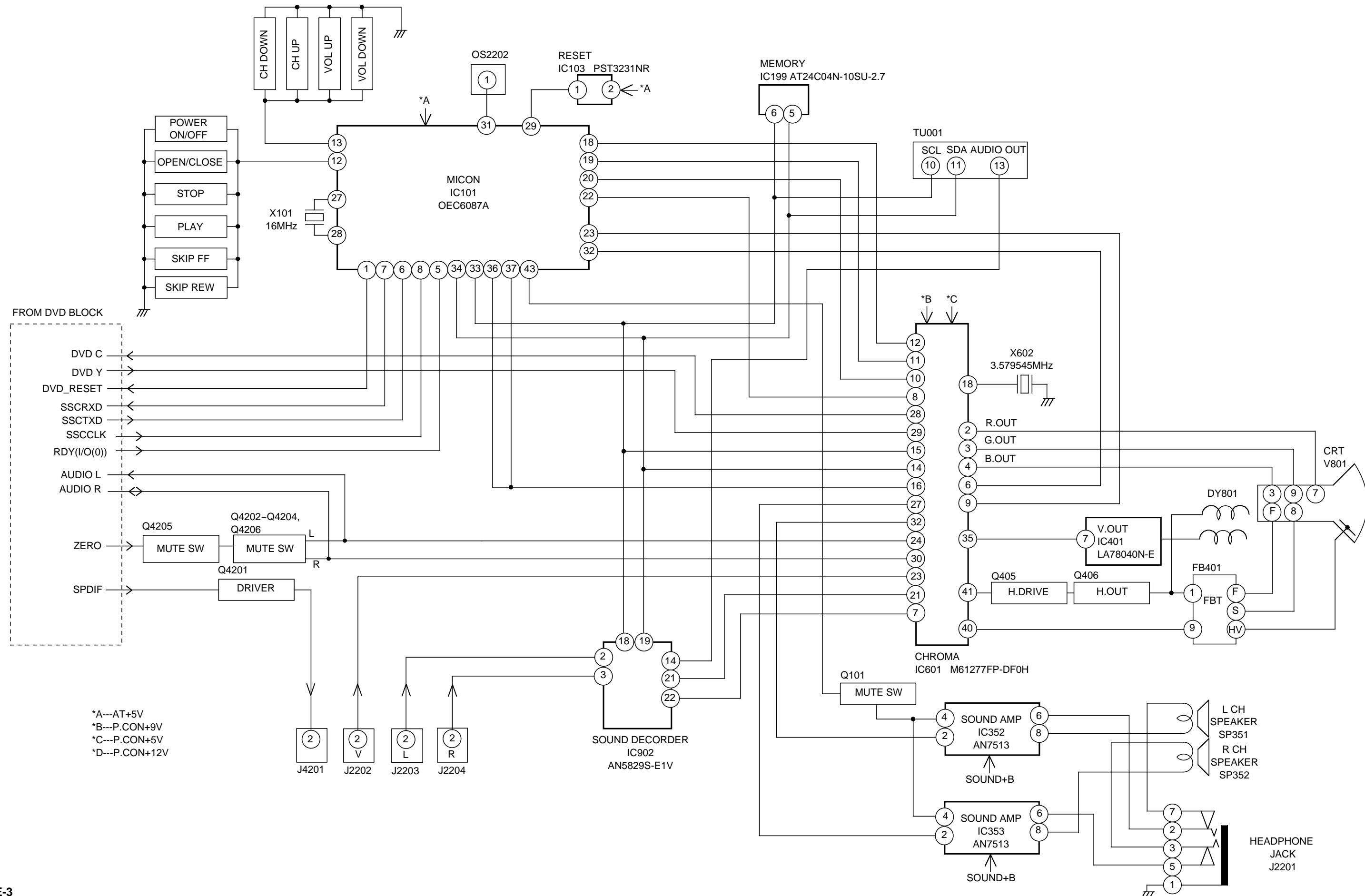
### 4. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (WIRING CONNECTION)



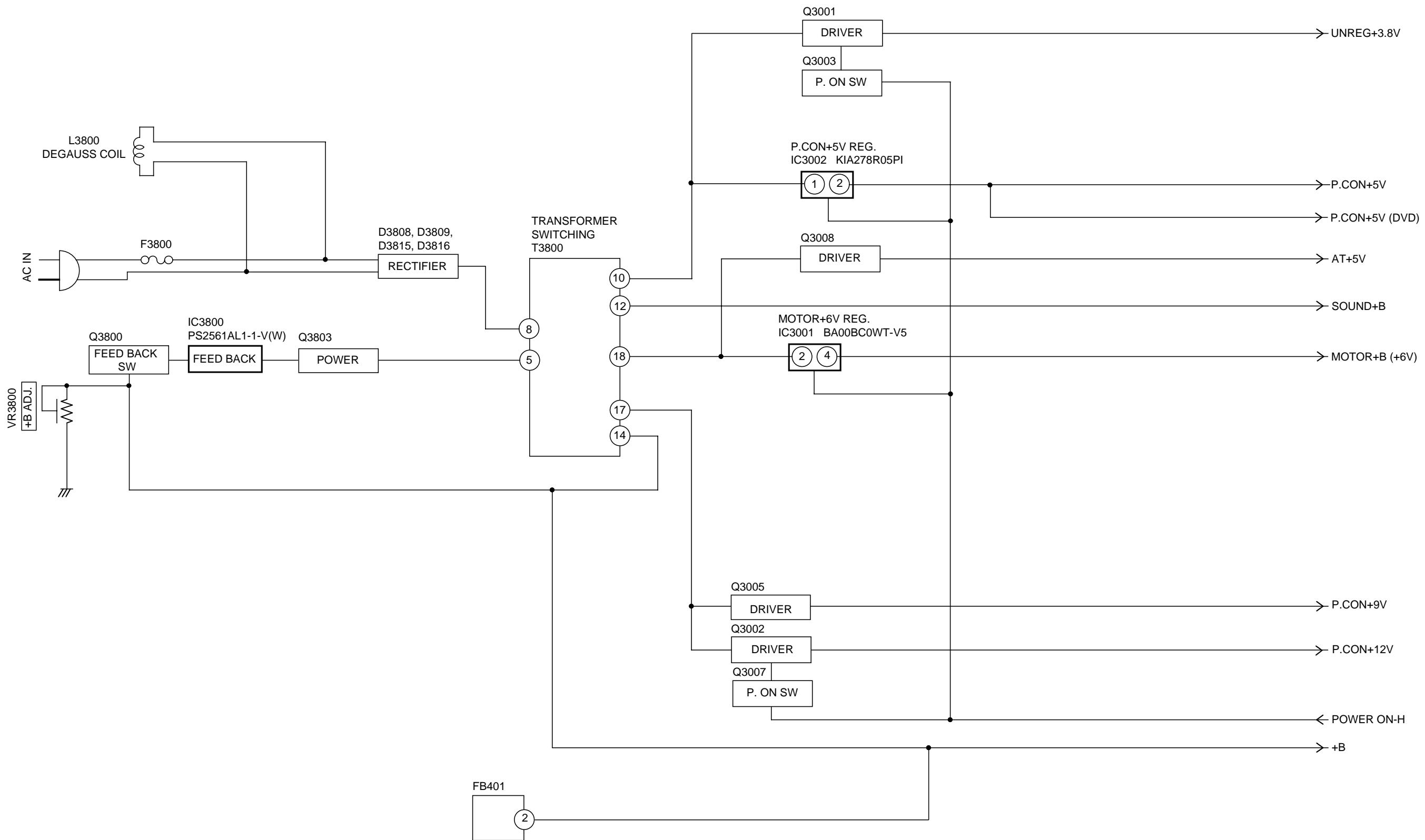
## DVD BLOCK DIAGRAM



## TV BLOCK DIAGRAM

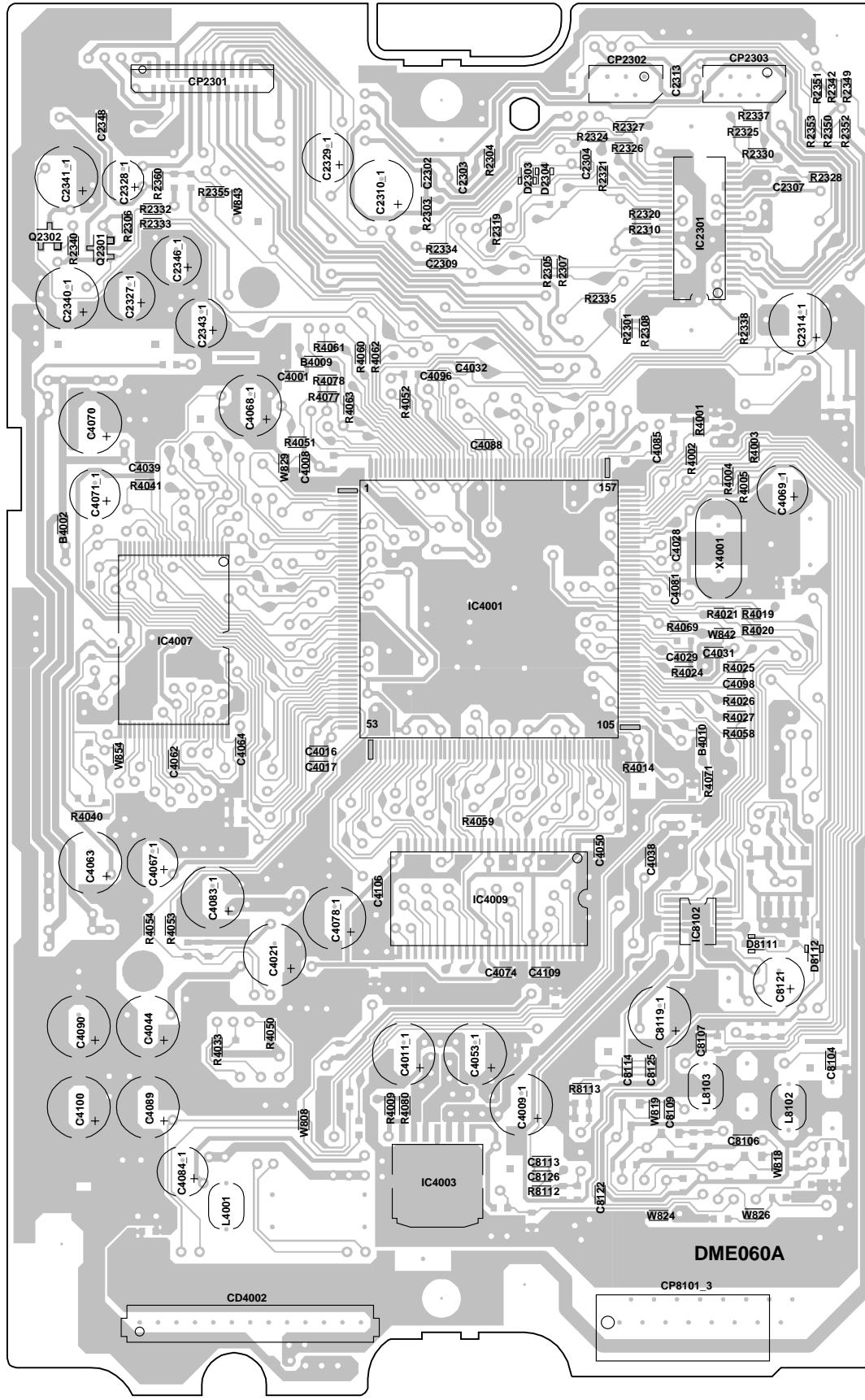


## POWER BLOCK DIAGRAM

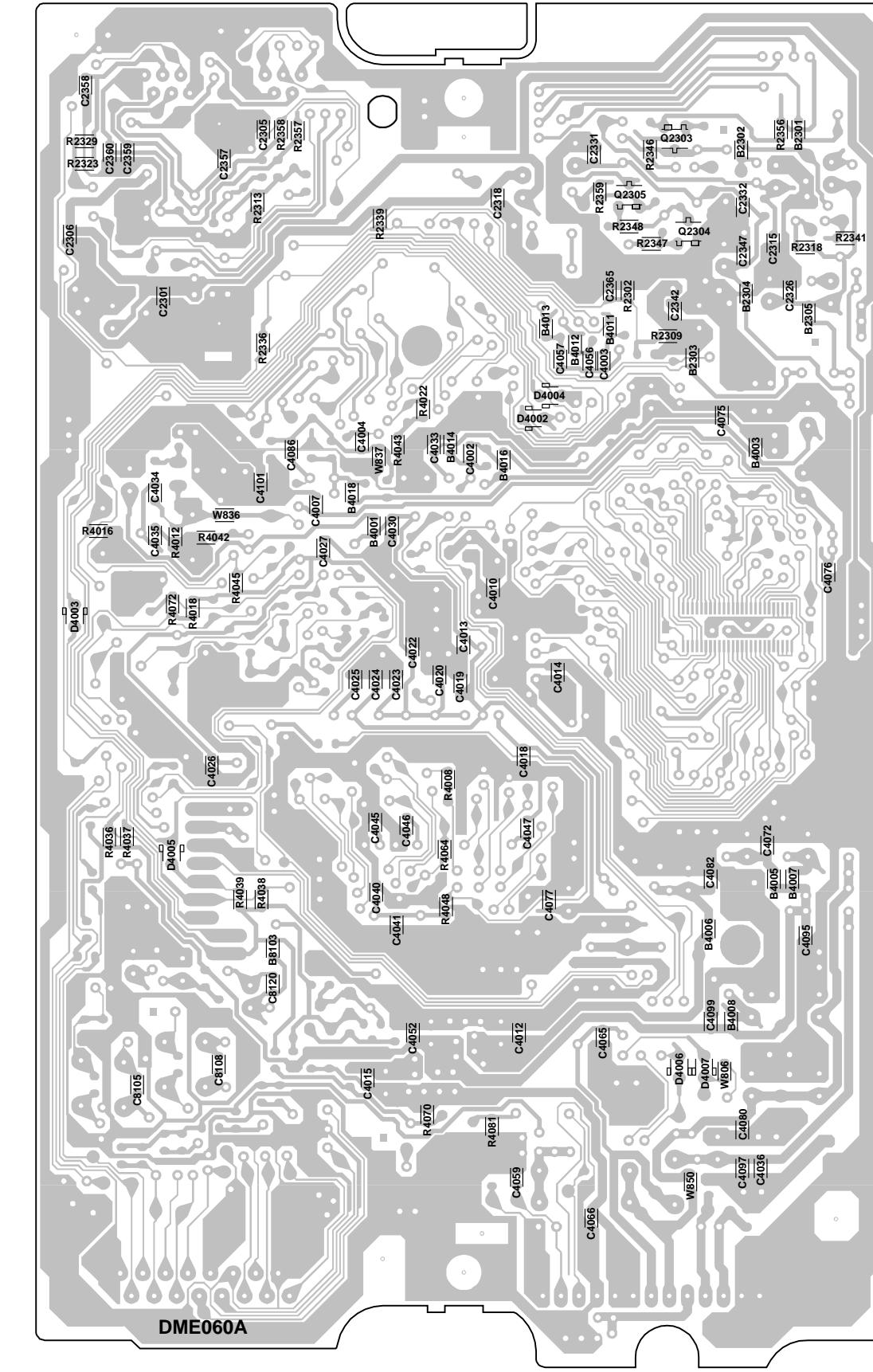


## **PRINTED CIRCUIT BOARDS**

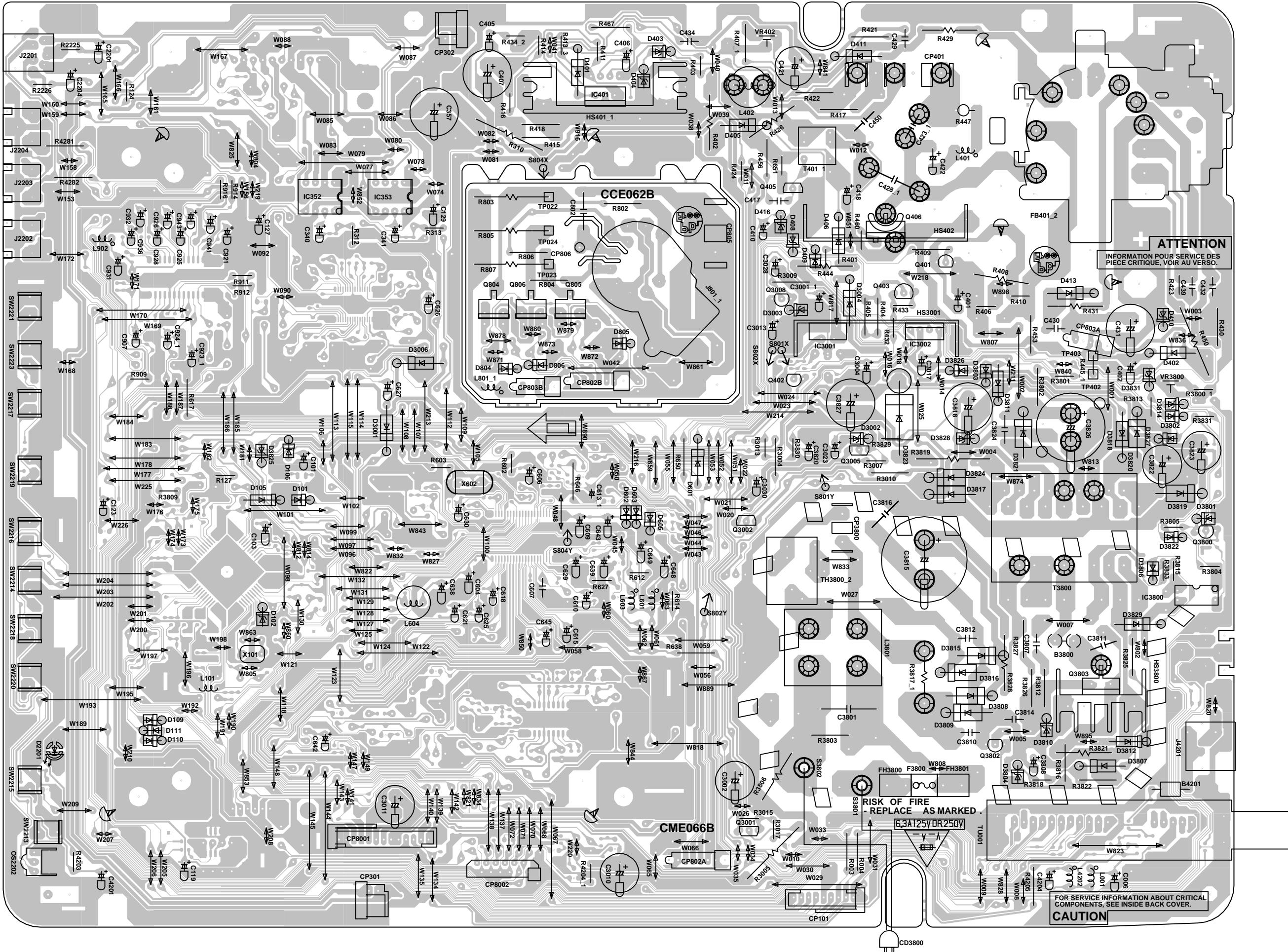
# DVD (TOP SIDE)



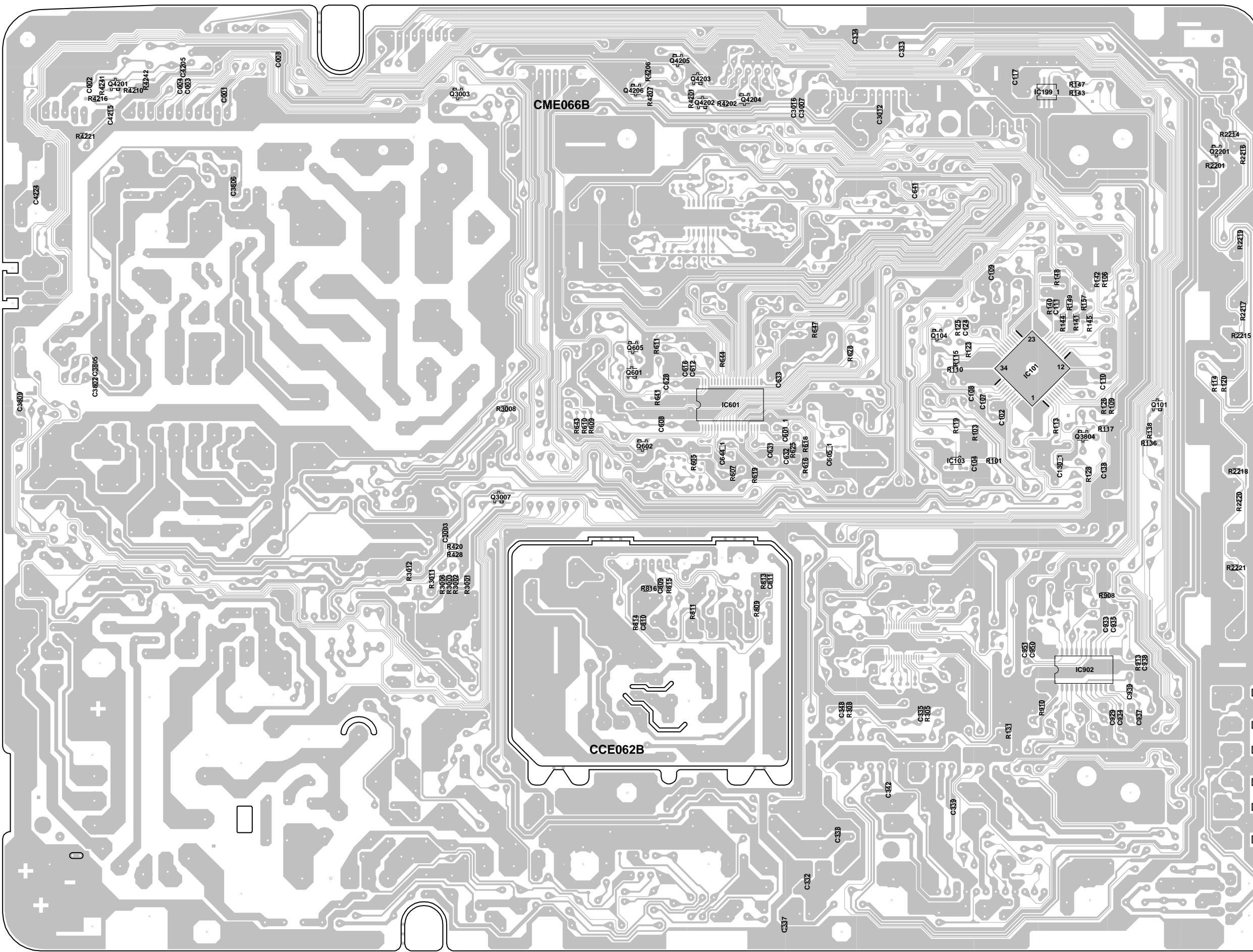
DVD (BOTTOM SIDE)



**PRINTED CIRCUIT BOARDS  
AV/CRT (INSERTED PARTS)  
SOLDER SIDE**

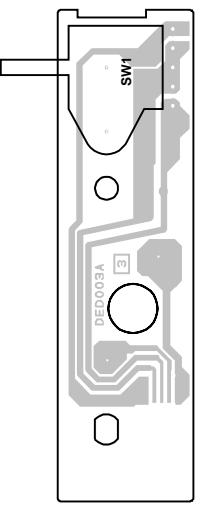


**PRINTED CIRCUIT BAORDS  
AV/CRT (CHIP MOUNTED PARTS)  
SOLDER SIDE**

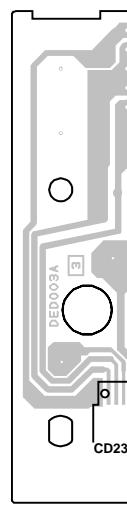


**PRINTED CIRCUIT BOARDS**

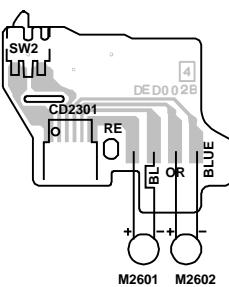
**LOADING MOTOR (INSERTED PARTS)  
SOLDER SIDE**



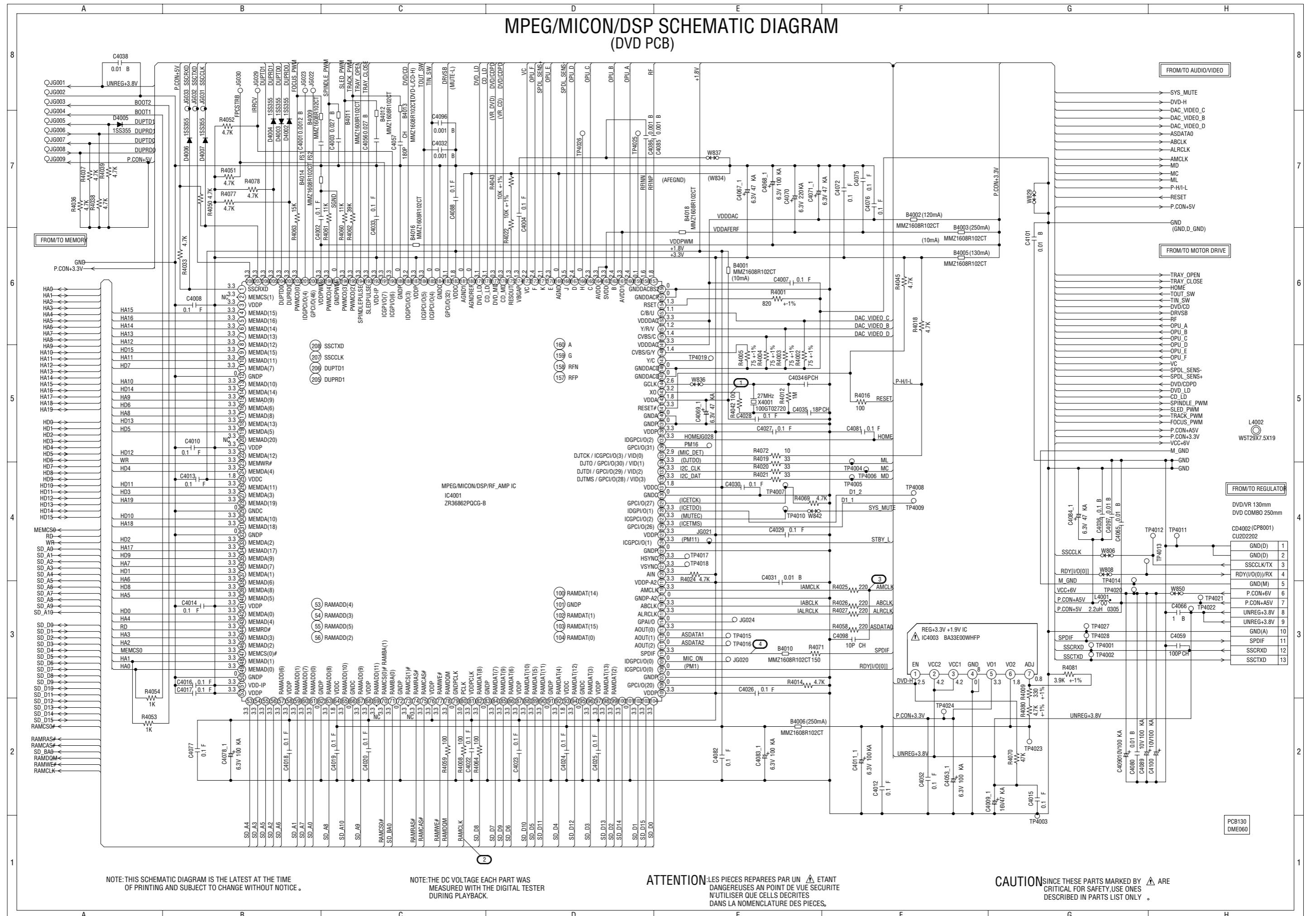
**LOADING MOTOR (CHIP MOUNTED PARTS)  
SOLDER SIDE**



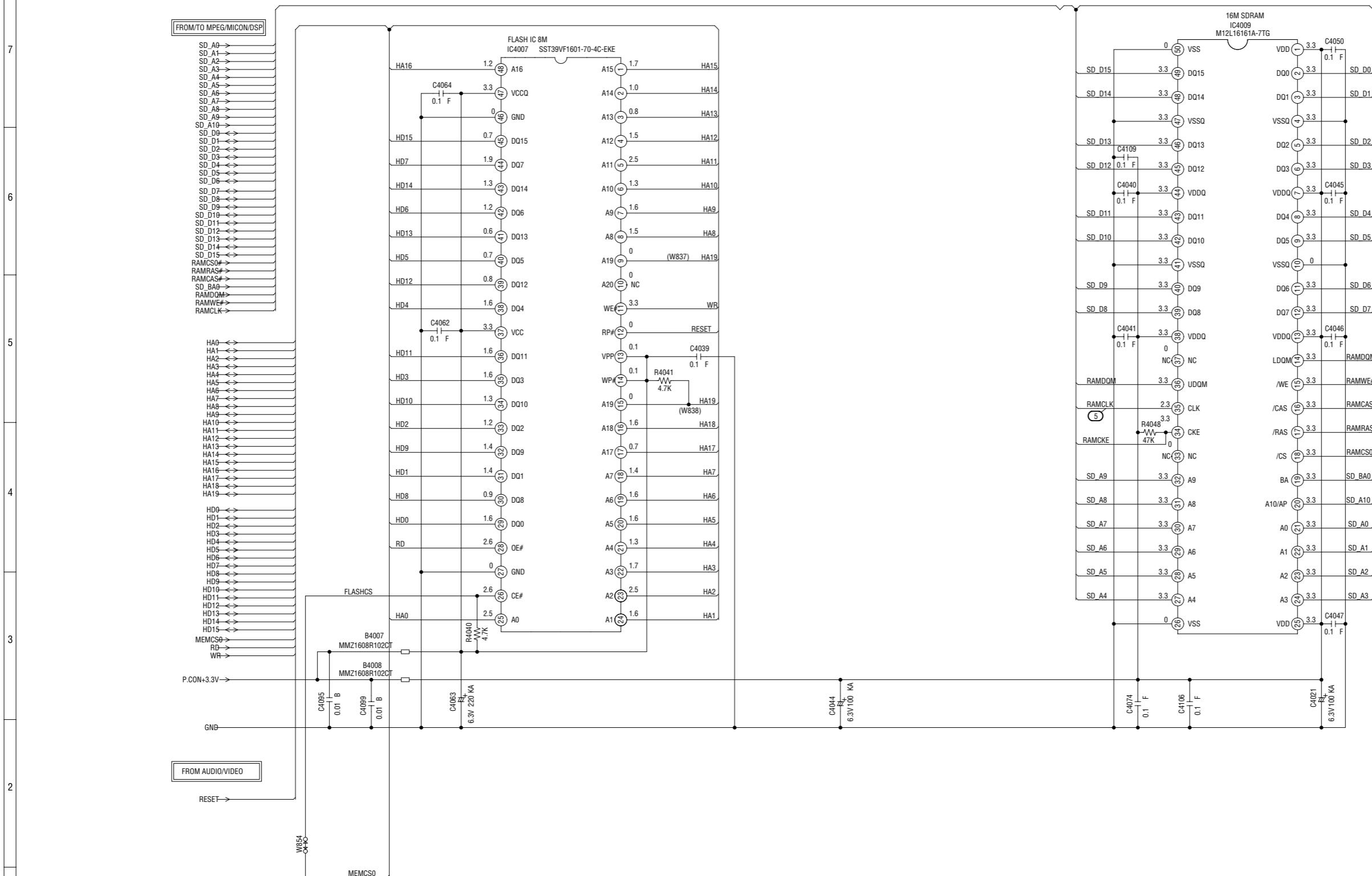
**SW  
SOLDER SIDE**



# MPEG/MICON/DSP SCHEMATIC DIAGRAM (DVD PCB)



# MEMORY SCHEMATIC DIAGRAM (DVD PCB)



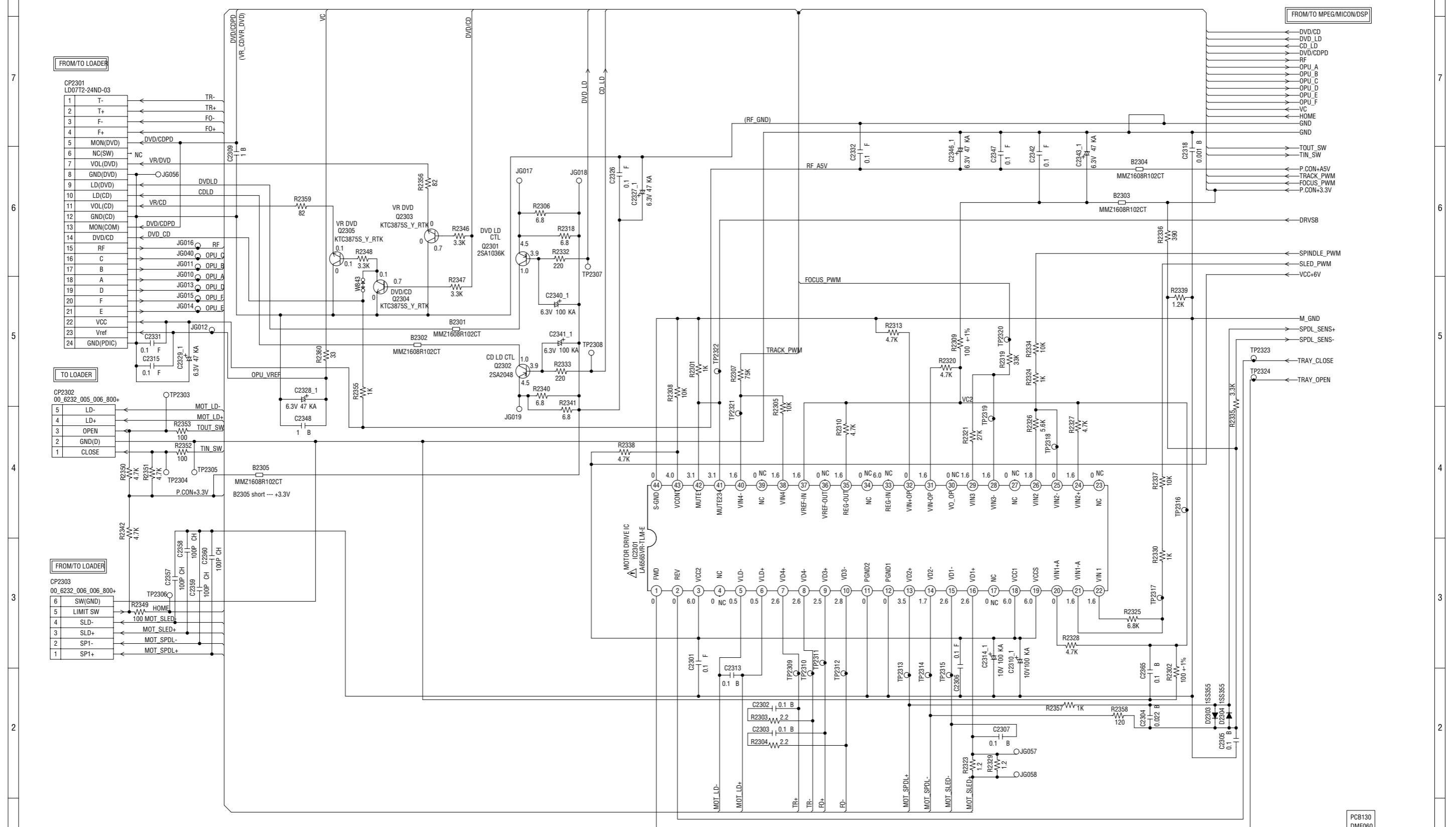
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME  
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS  
MEASURED WITH THE DIGITAL TESTER  
DURING PLAYBACK.

PCB130  
DME060

# MOTOR DRIVE SCHEMATIC DIAGRAM

(DVD PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME  
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

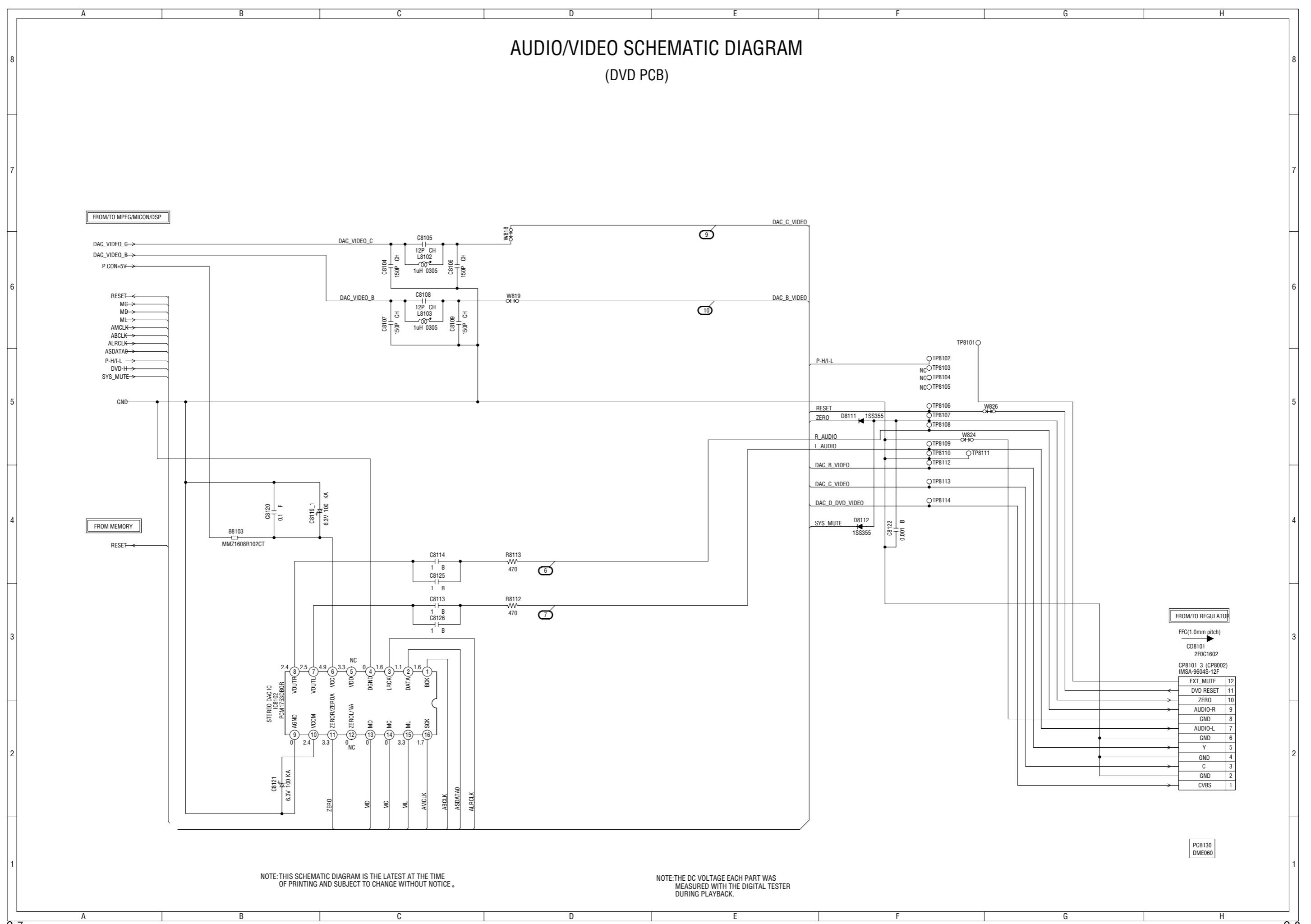
NOTE: THE DC VOLTAGE EACH PART WAS  
MEASURED WITH THE DIGITAL TESTER  
DURING PLAYBACK.

ATTENTION: LES PIECES REPEREES PAR UN ETANT  
DANGEREUSES AU POINT DE VUE SECURITE  
N'UTILISER QUE CELLES DECRISES  
DANS LA NOMENCLATURE DES PIECES.

CAUTION: SINCE THESE PARTS MARKED BY ARE  
CRITICAL FOR SAFETY, USE ONES  
DESCRIBED IN PARTS LIST ONLY.

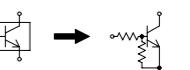
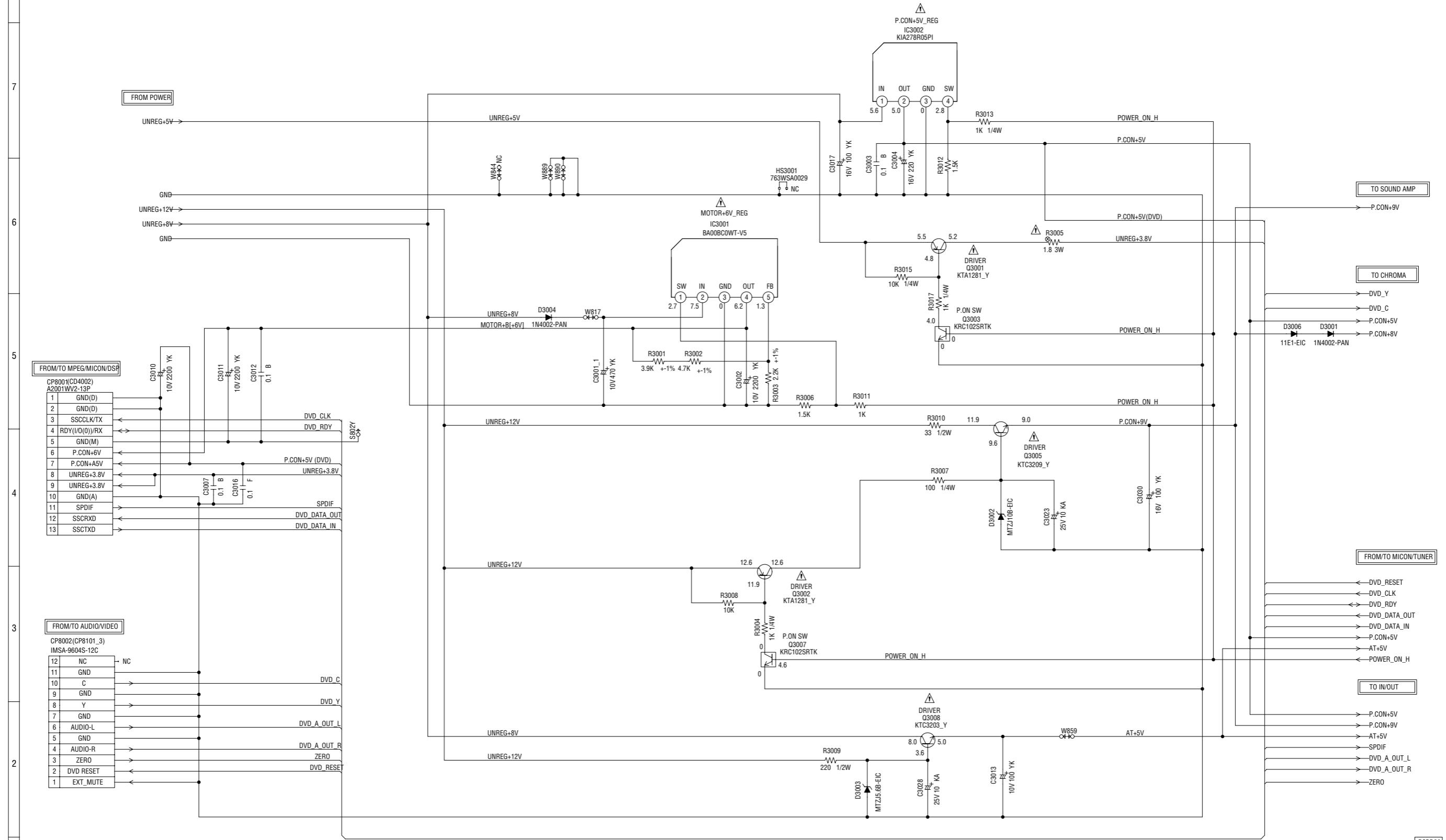
# AUDIO/VIDEO SCHEMATIC DIAGRAM

(DVD PCB)



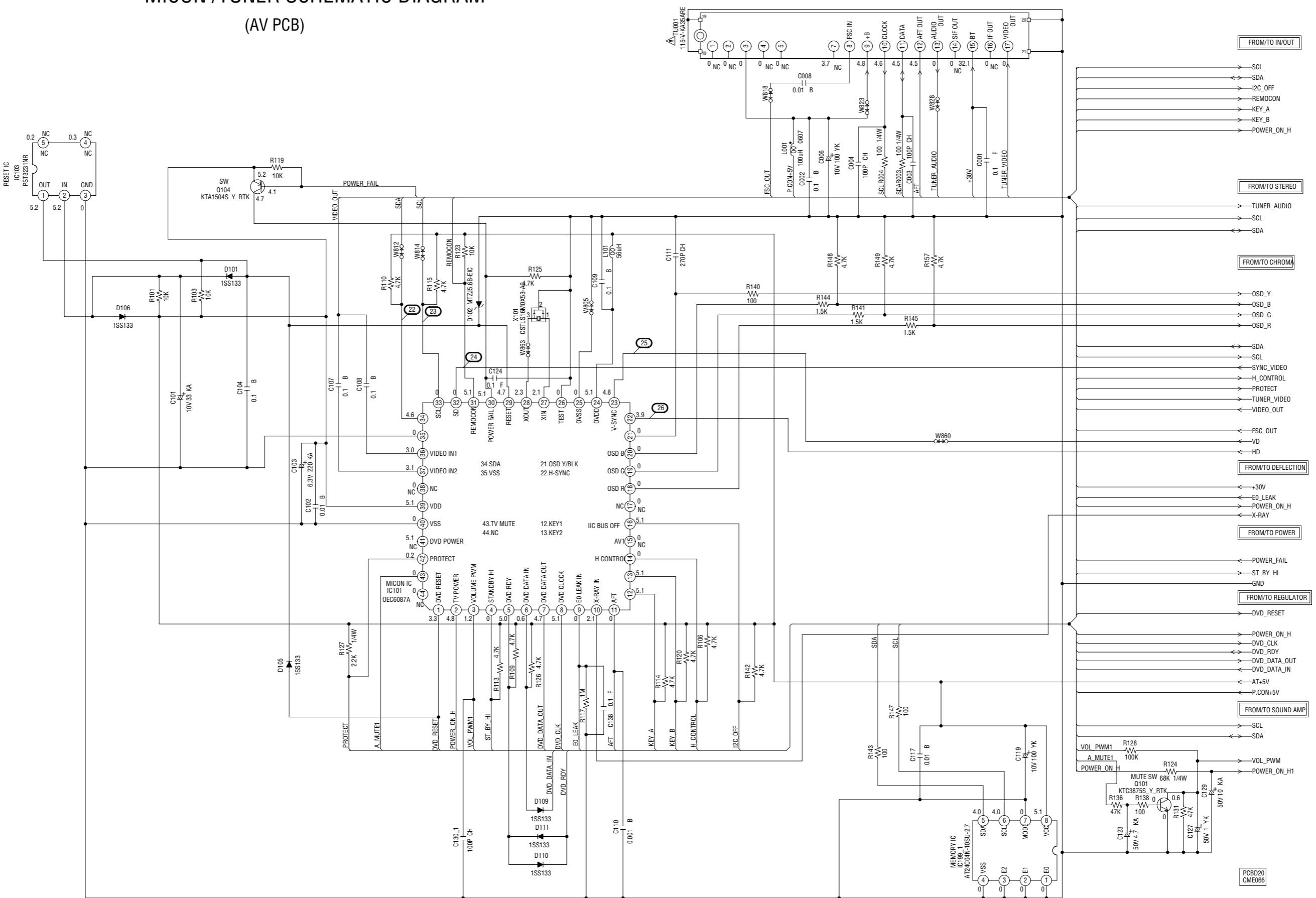
# REGULATOR SCHEMATIC DIAGRAM

(AV PCB)



## MICON /TUNER SCHEMATIC DIAGRAM

(AV PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

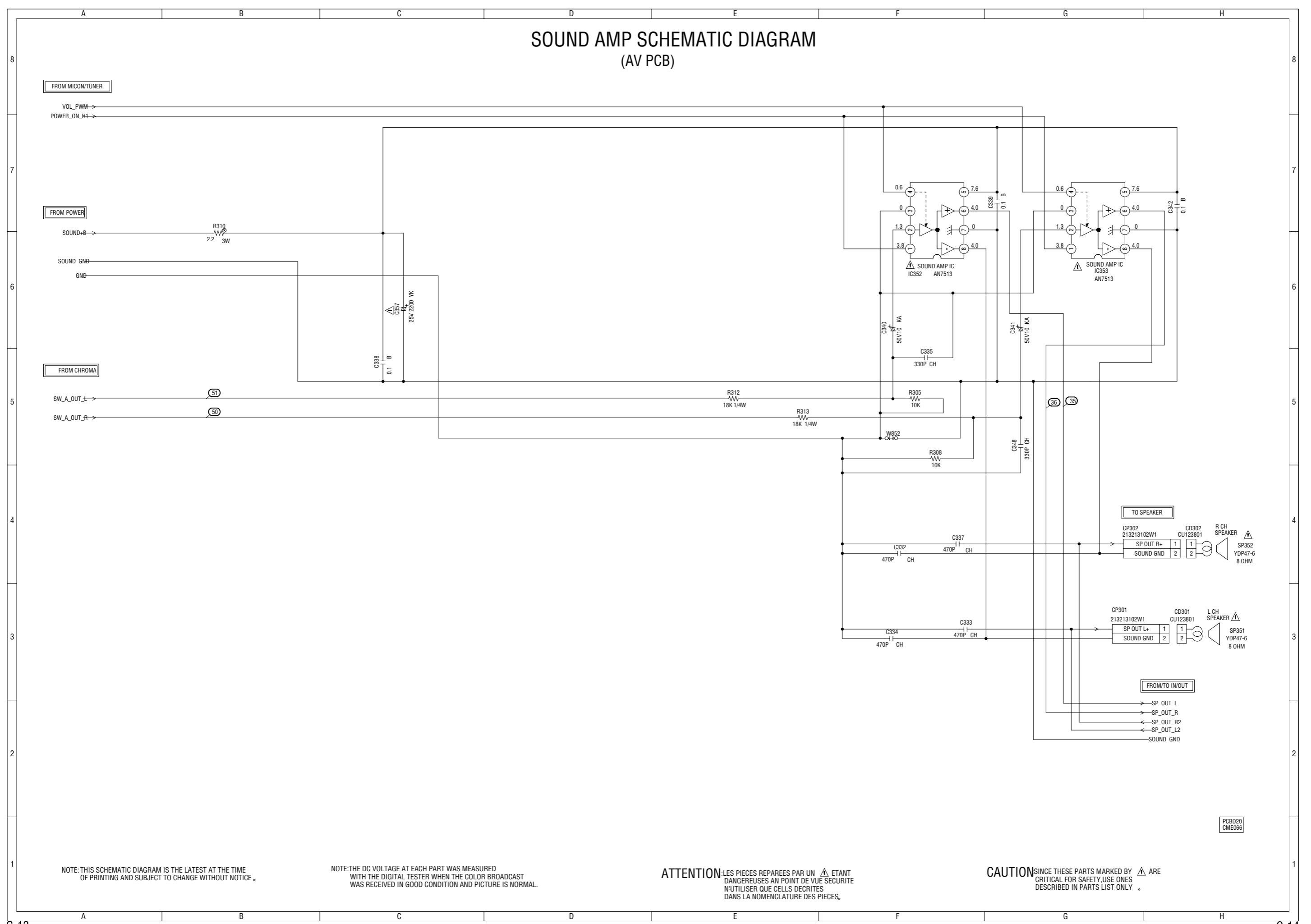
NOTE:THE DC VOLTAGE AT EACH PART WAS MEASURED  
WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST  
WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL

**ATTENTION:** LES PIECES REPARÉES PAR UN ⚠ ETANT DANGEREUSES AU POINT DE VUE SÉCURITÉ, N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

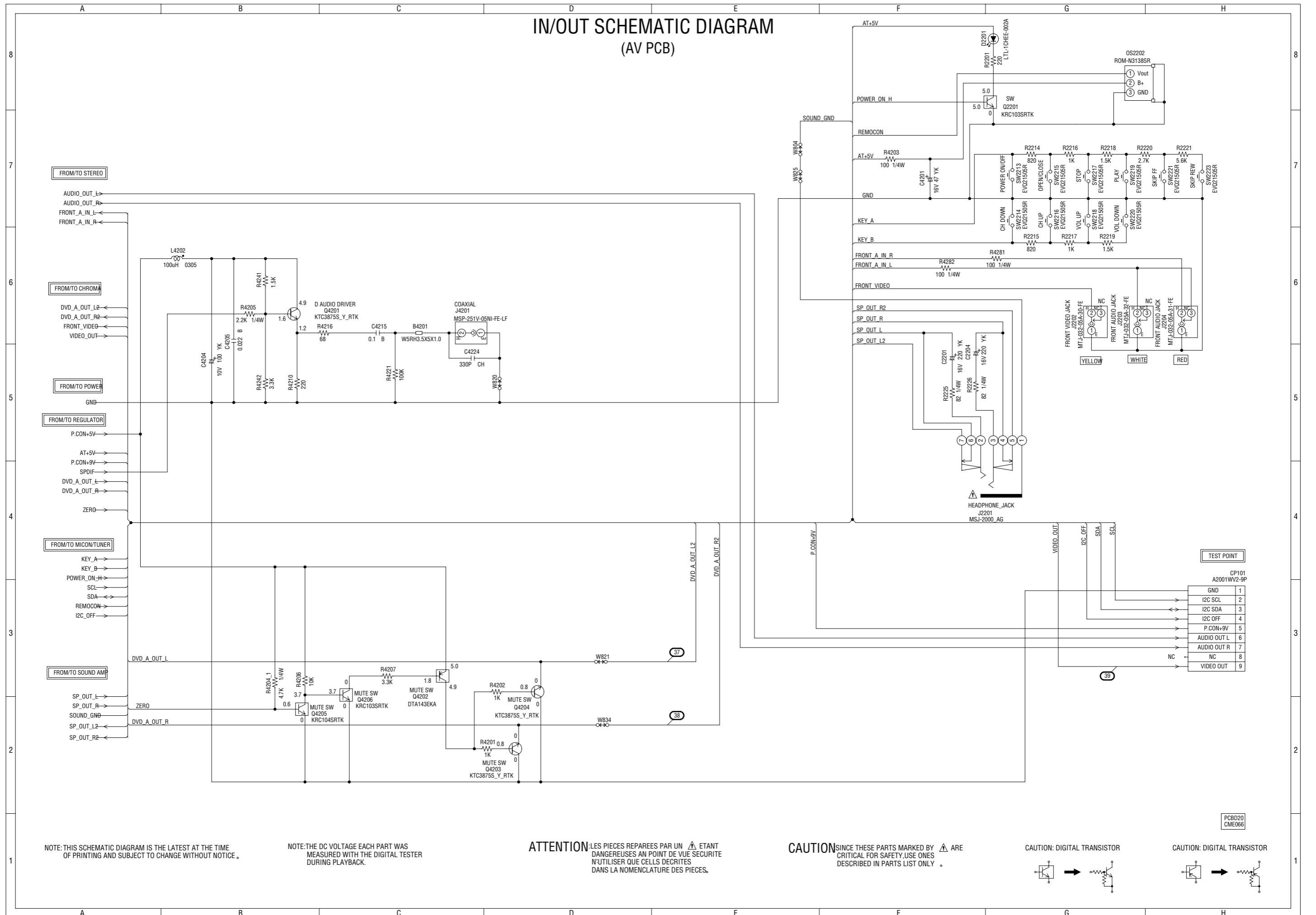
**CAUTION** SINCE THESE PARTS MARKED BY  ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

# SOUND AMP SCHEMATIC DIAGRAM

(AV PCB)



# IN/OUT SCHEMATIC DIAGRAM (AV PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME  
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

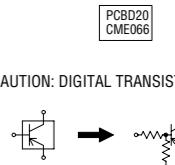
NOTE: THE DC VOLTAGE EACH PART WAS  
MEASURED WITH THE DIGITAL TESTER  
DURING PLAYBACK.

**ATTENTION:** LES PIECES REPARÉES PAR UN ⚠ ETANT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

**CAUTION** SINCE THESE PARTS MARKED BY  ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

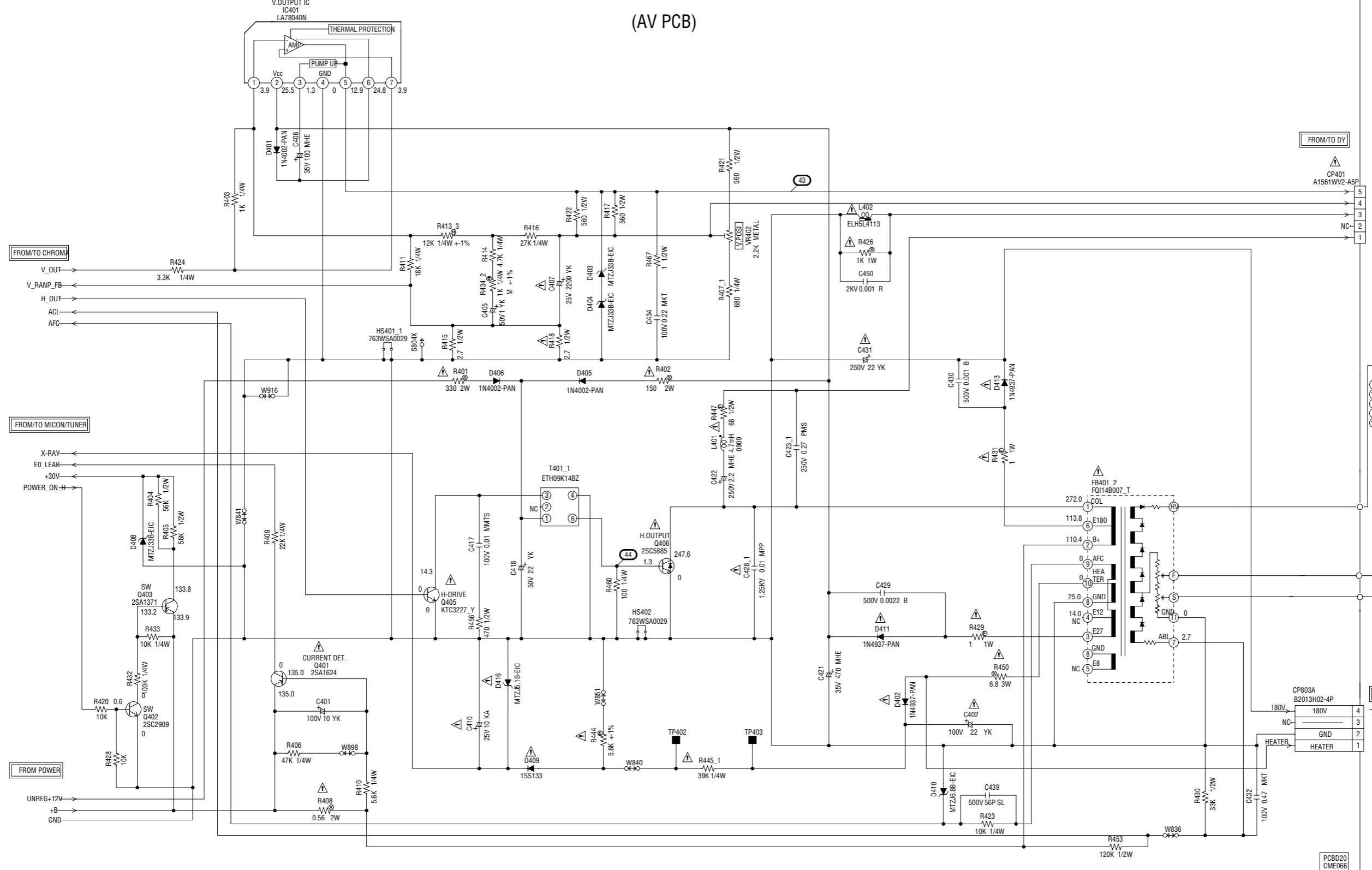
CAUTION: DIGITAL TRANSISTOR

CAUTION: DIGITAL TRANSISTOR



# DEFLECTION SCHEMATIC DIAGRAM

(AV PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

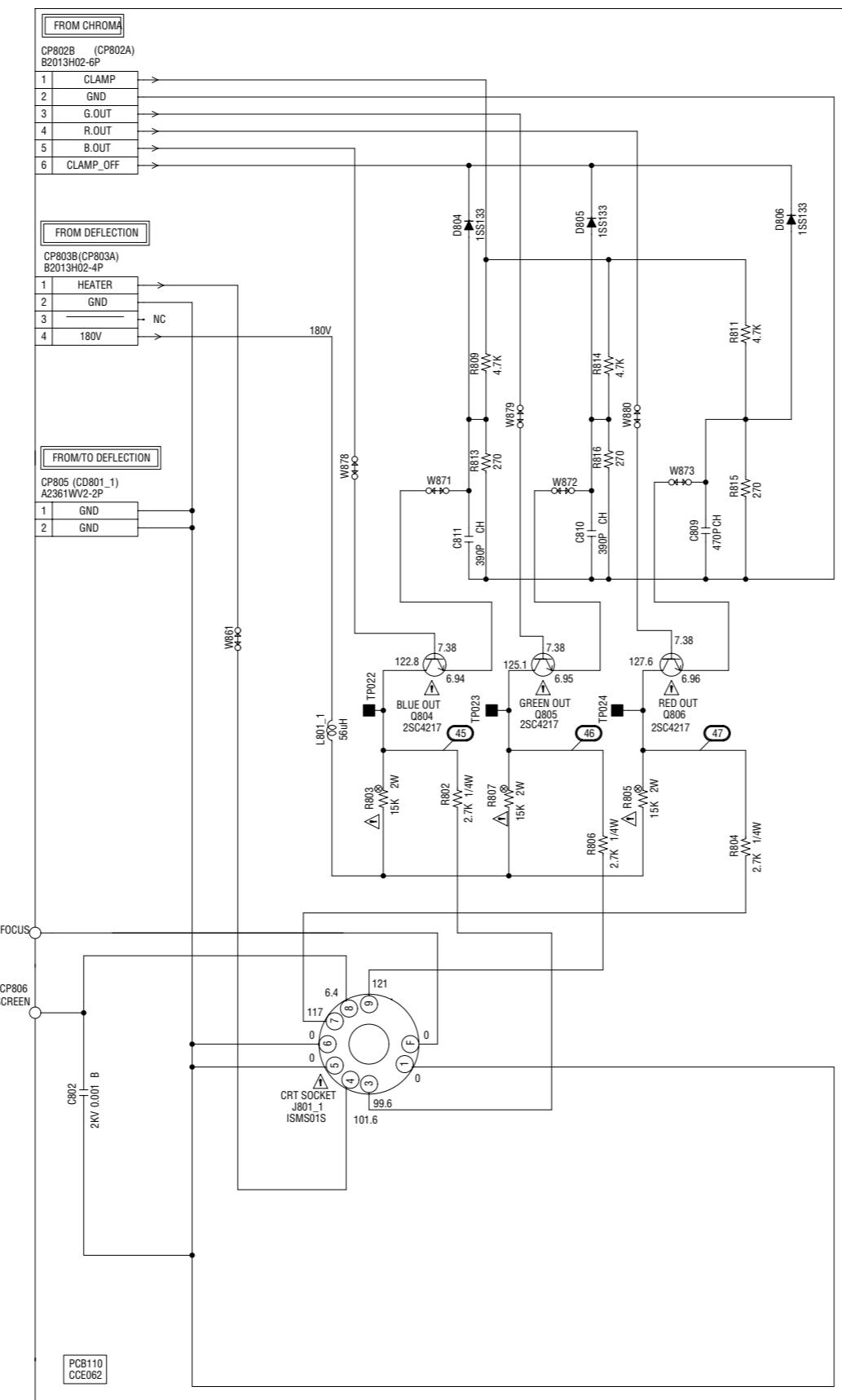
NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR.  
THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP IS NON POLAR ONE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

ATTENTION: LES PIECES REPERES PAR UN △ ETANT DANGEREUSES AU POINT DE VUE SECURITE N'UTILISER QUE CELLES DECrites DANS LA NOMENCLATURE DES PIECES.

CAUTION: SINCE THESE PARTS MARKED BY △ ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

# CRT SCHEMATIC DIAGRAM (CRT PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

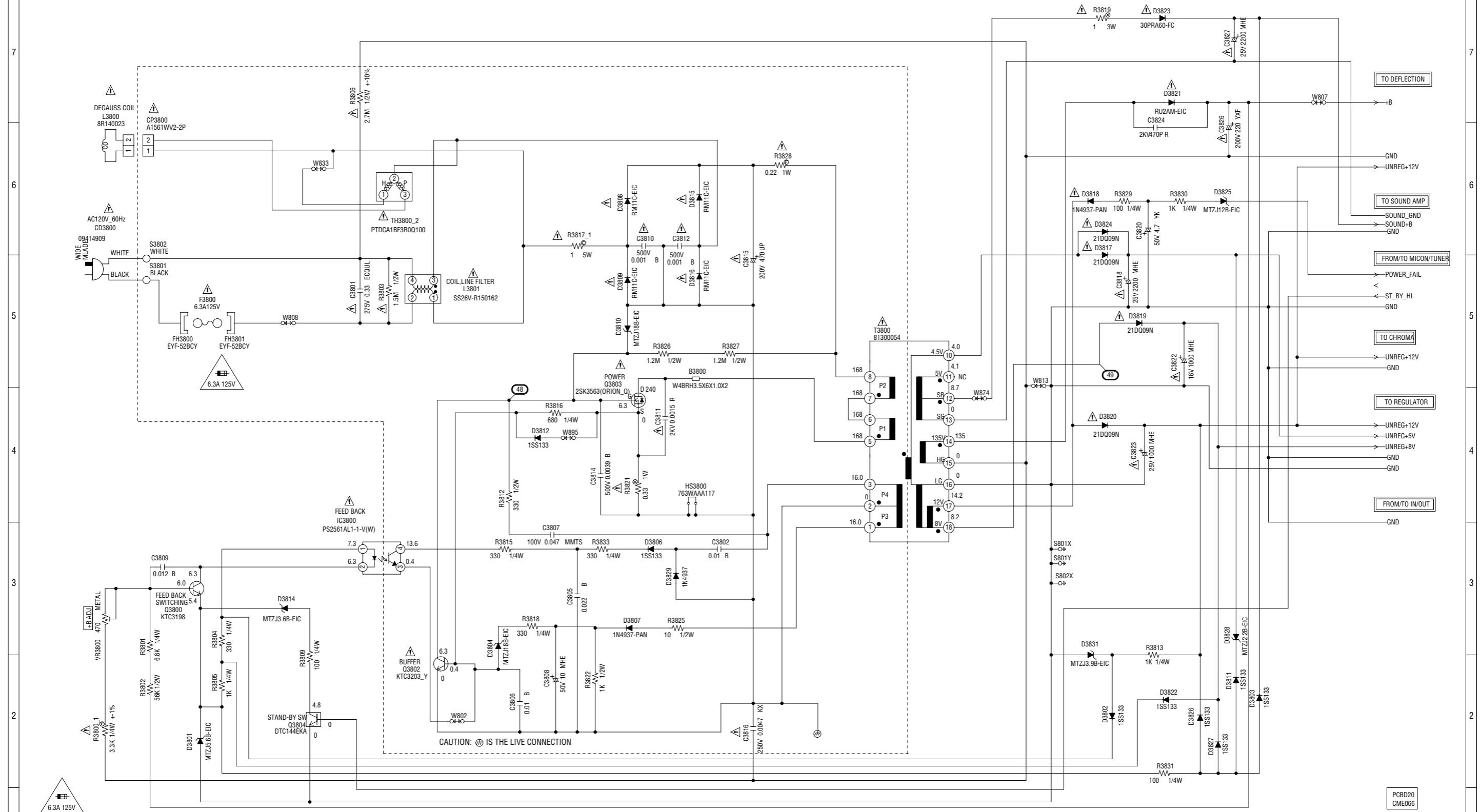
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED  
WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST  
WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL

**ATTENTION:** LES PIECES REPARÉES PAR UN ⚠ ETANT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

**CAUTION** SINCE THESE PARTS MARKED BY  ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

# POWER SCHEMATIC DIAGRAM

(AV PCB)



**ATTENTION**: POUR UNE PROTECTION CONTINUE LES RISQUES D'INCEIE  
N'UTILISER QUE DES FUSIBLE DE MEME TYPE 6.3A 125V(F3800).

**CAUTION**: FOR CONTINUED PROTECTION AGAINST FIRE HAZARD,  
REPLACE ONLY WITH THE SAME TYPE FUSE 6.3A 125V(F3800).

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME  
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED  
WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST  
WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

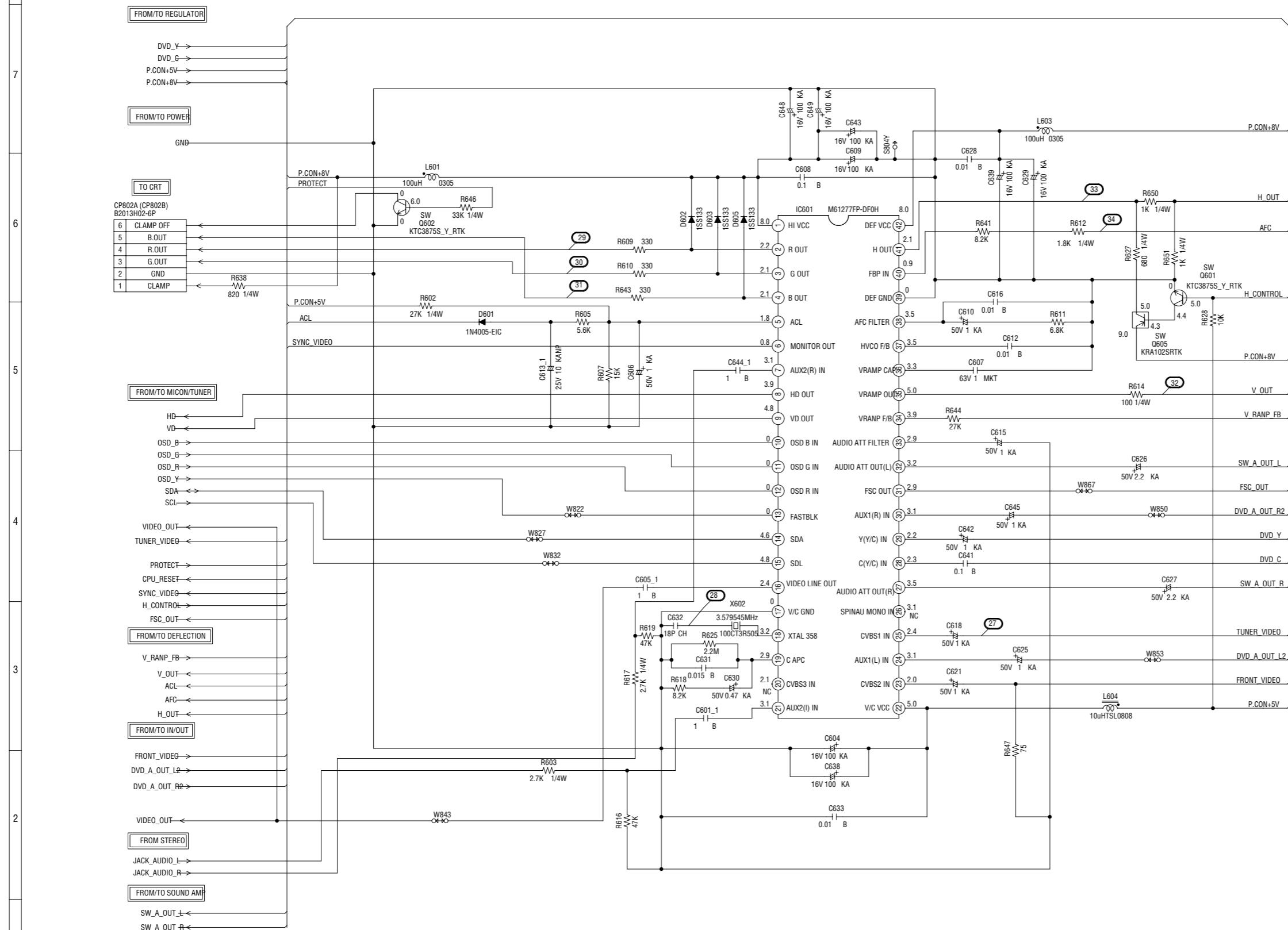
**ATTENTION**: LES PIECES REPEREEES PAR UN Ⓜ ETANT  
DANGEREUSES AU POINT DE VUE SECURITE  
N'UTILISER QUE CELLES DÉCRITES  
DANS LA NOMENCLATURE DES PIÈCES.

**CAUTION**: SINCE THESE PARTS MARKED BY Ⓜ ARE  
CRITICAL FOR SAFETY, USE ONES  
DESCRIBED IN PARTS LIST ONLY.

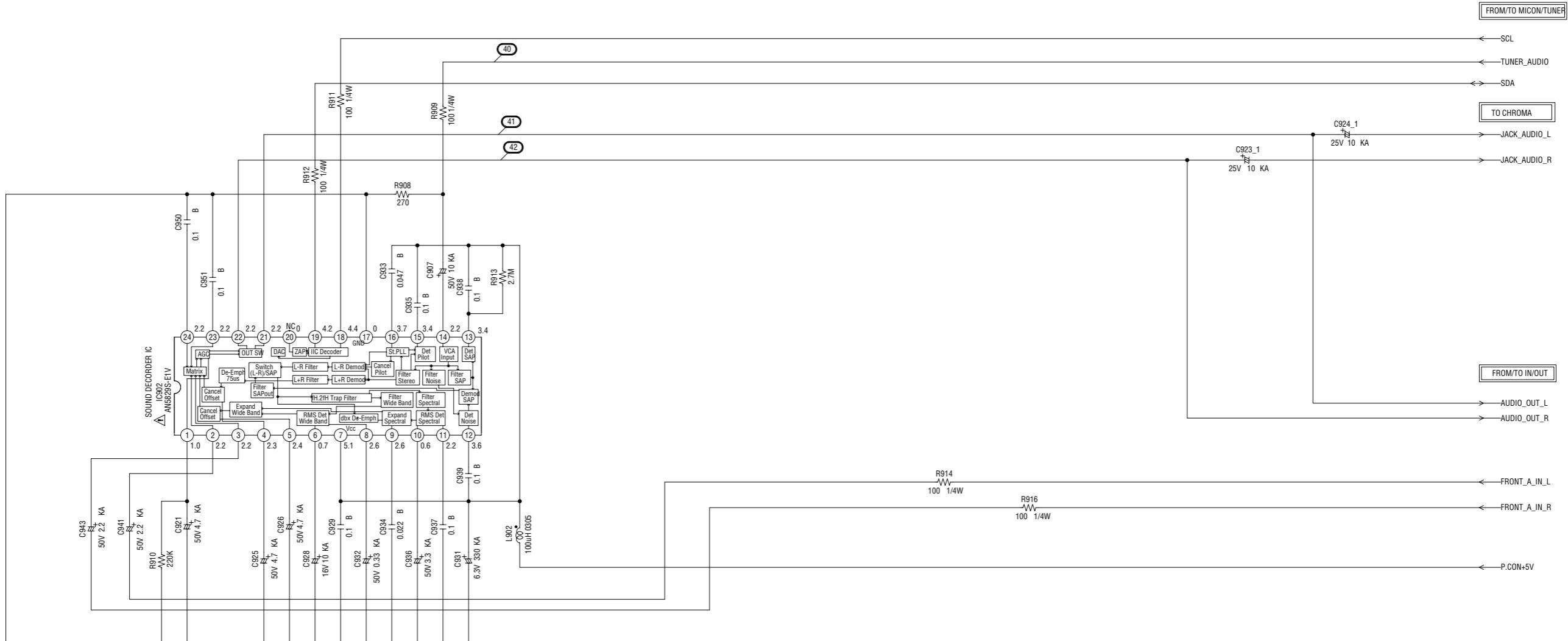
CAUTION: DIGITAL TRANSISTOR



# CHROMA SCHEMATIC DIAGRAM (AV PCB)



# STEREO SCHEMATIC DIAGRAM (AV PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME  
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

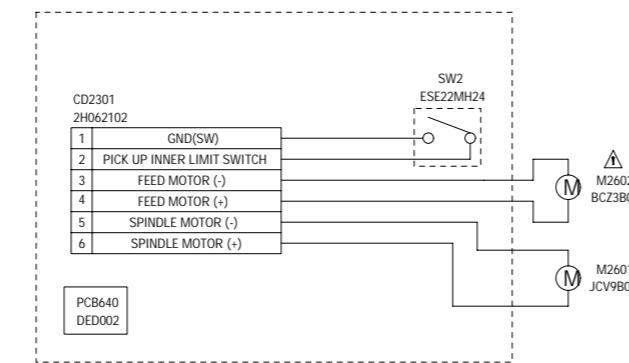
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED  
WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST  
WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

**ATTENTION:** LES PIECES REPERES PAR UN ETANT DANGEREUSES AU POINT DE VUE SECURITE  
N'UTILISER QUE CELLES DECrites  
DANS LA NOMENCLATURE DES PIECES.

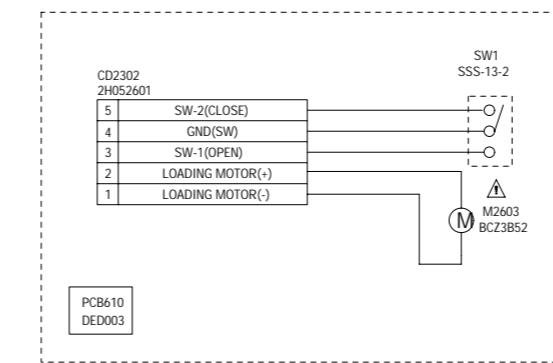
**CAUTION:** SINCE THESE PARTS MARKED BY ARE  
CRITICAL FOR SAFETY, USE ONES  
DESCRIBED IN PARTS LIST ONLY.

# LOADING MOTOR/SW SCHEMATIC DIAGRAM

(SW PCB)



(LOADING MOTOR PCB)

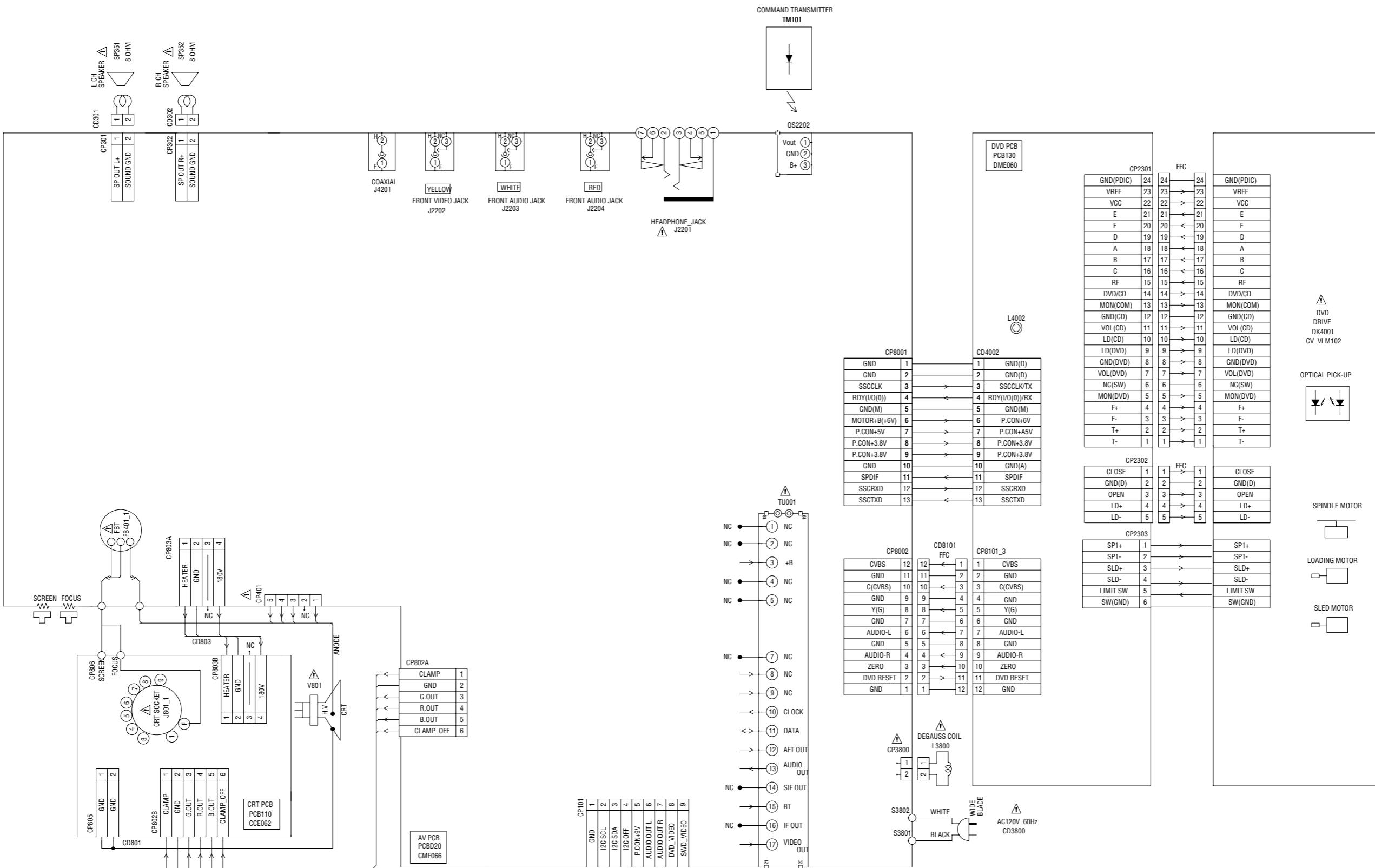


**CAUTION** SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

**ATTENTION:** LES PIECES REPARÉES PAR UN ETANT DANGEREUSES AU POINT DE VUE SECURITÉ N'UTILISER QUE CELLES DECRISES DANS LA NOMENCLATURE DES PIÈCES.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

# INTERCONNECTION DIAGRAM



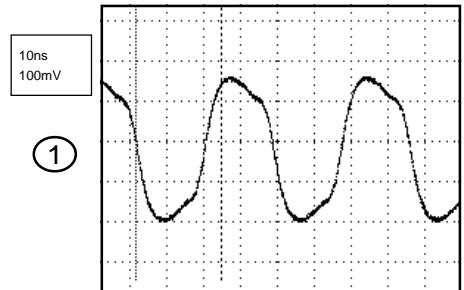
NOTE: THIS INTERCONNECTION DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

ATTENTION: LES PIECES REPEREES PAR UN △ ETANT DANGEREUSES AU POINT DE VUE SECURITE N'UTILISER QUE CELLES DECRITES DANS LA NOMENCLATURE DES PIECES.

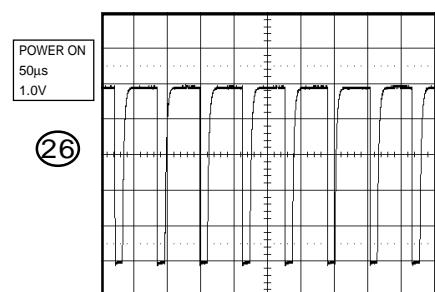
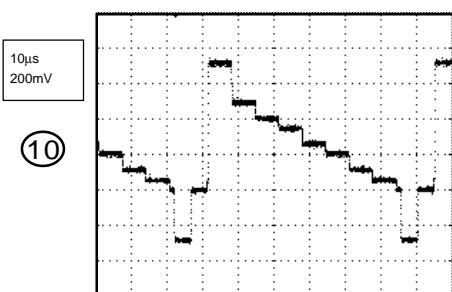
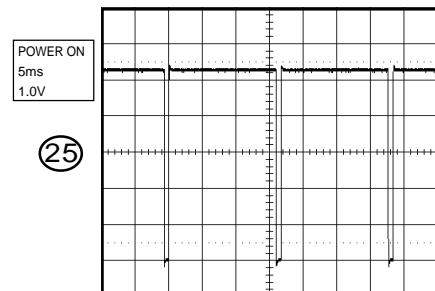
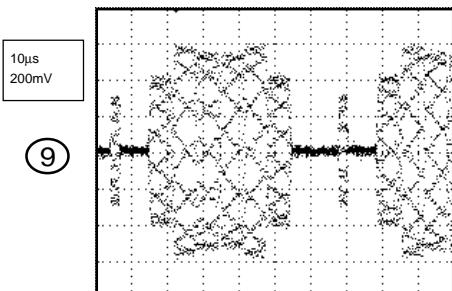
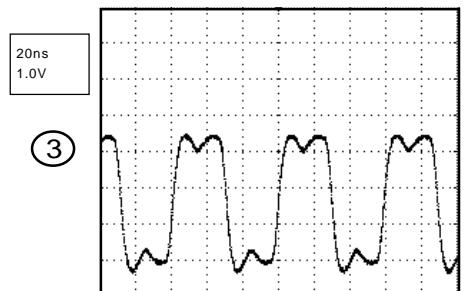
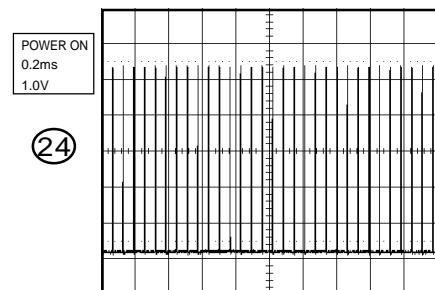
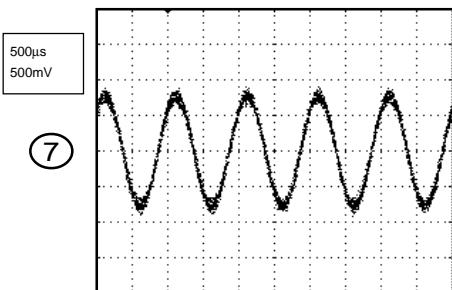
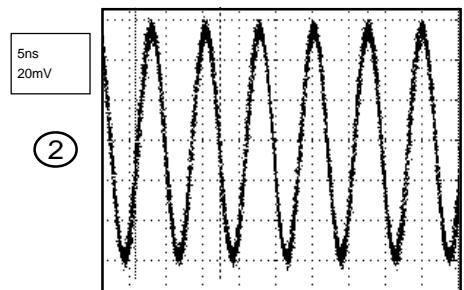
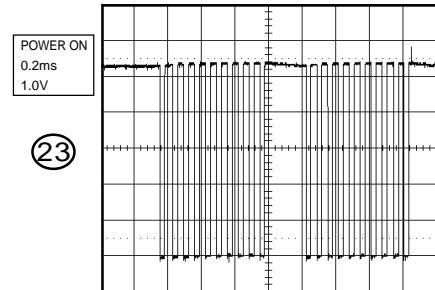
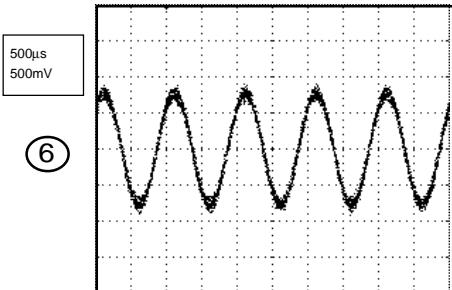
CAUTION: SINCE THESE PARTS MARKED BY △ ARE CRITICAL FOR SAFETY USE ONES DESCRIBED IN PARTS LIST ONLY.

# WAVEFORMS

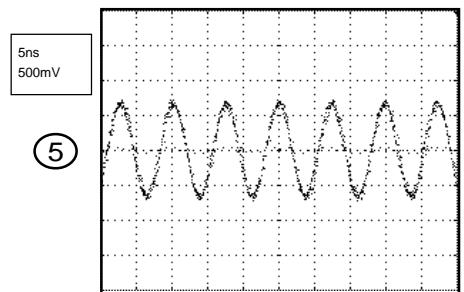
## MPEG/MICON/DSP



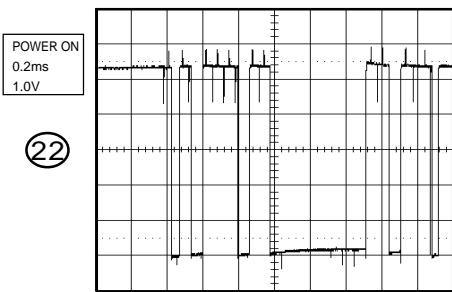
## AUDIO/VIDEO



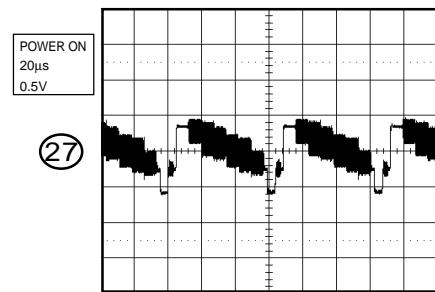
## MEMORY



## MICON/TUNER

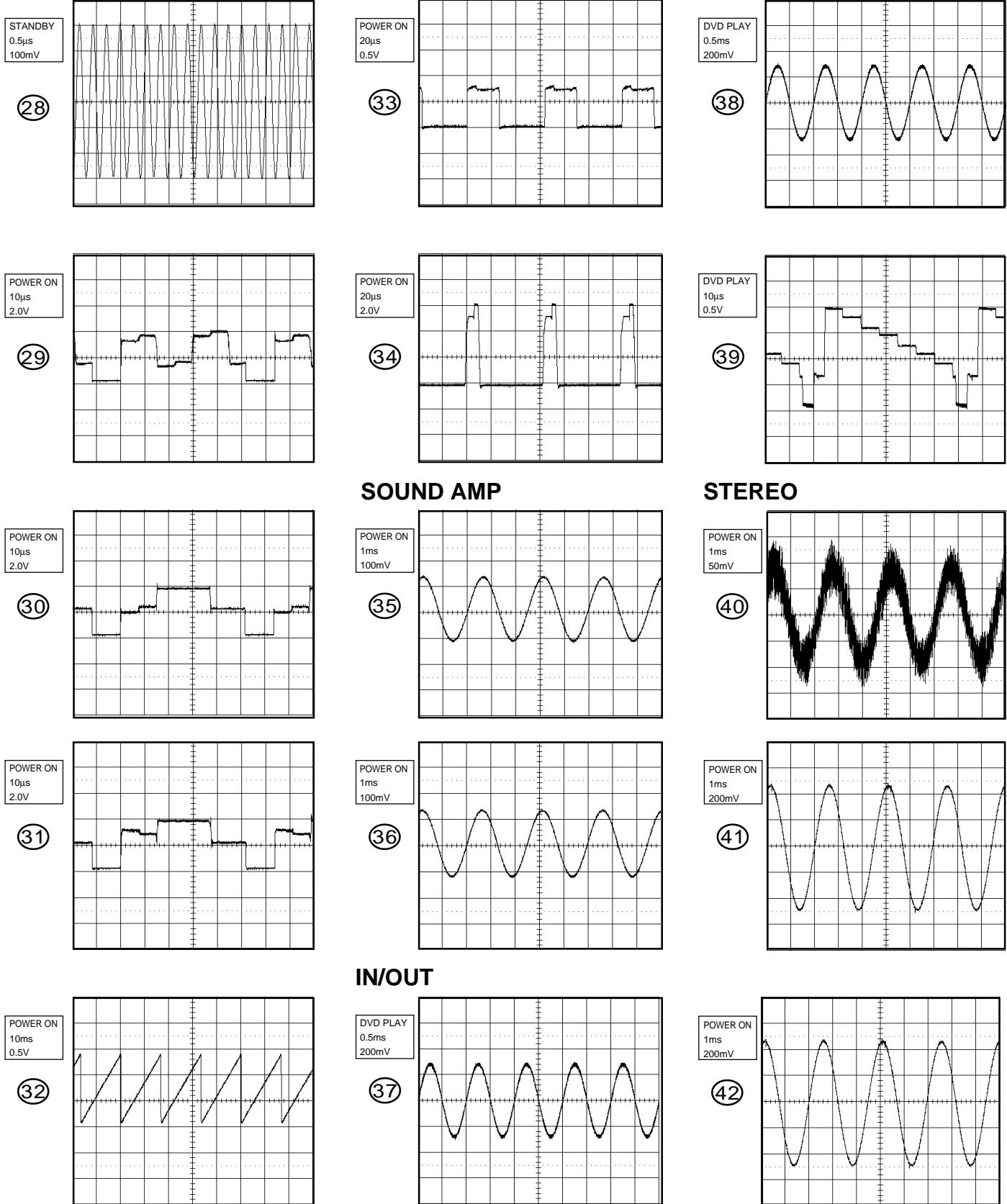


## CHROMA



**NOTE:** The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

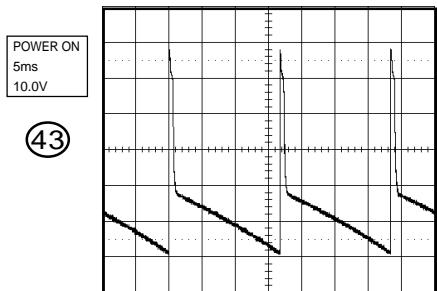
# WAVEFORMS



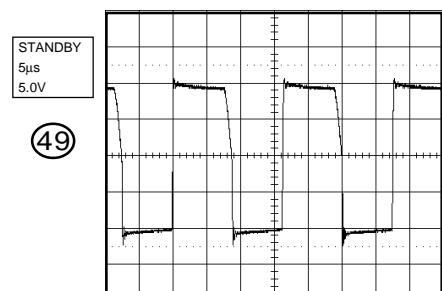
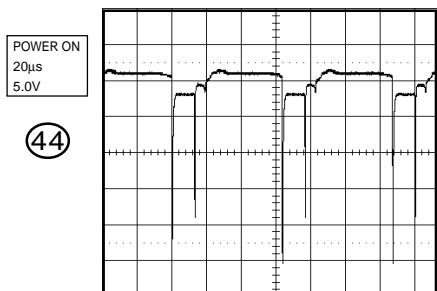
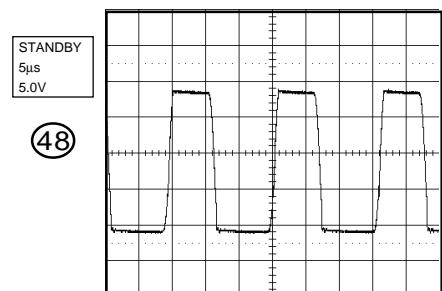
**NOTE:** The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

# WAVEFORMS

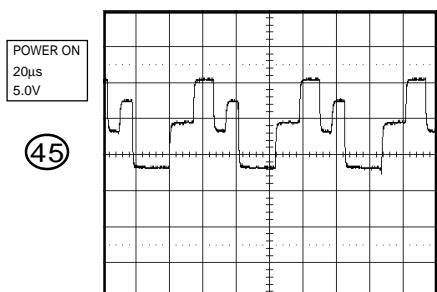
## DEFLECTION



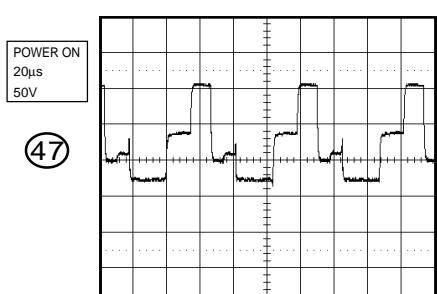
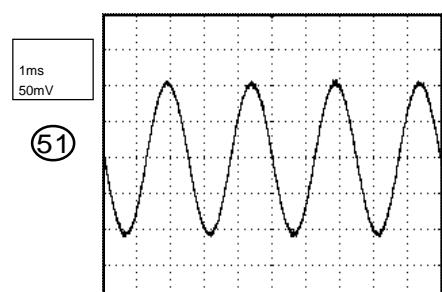
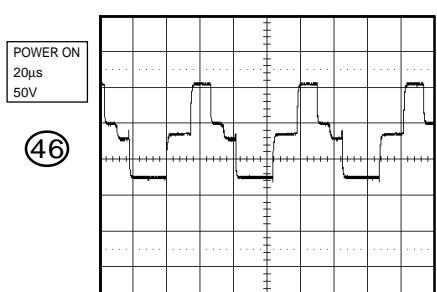
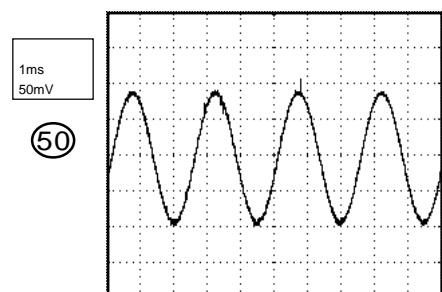
## POWER



## CRT

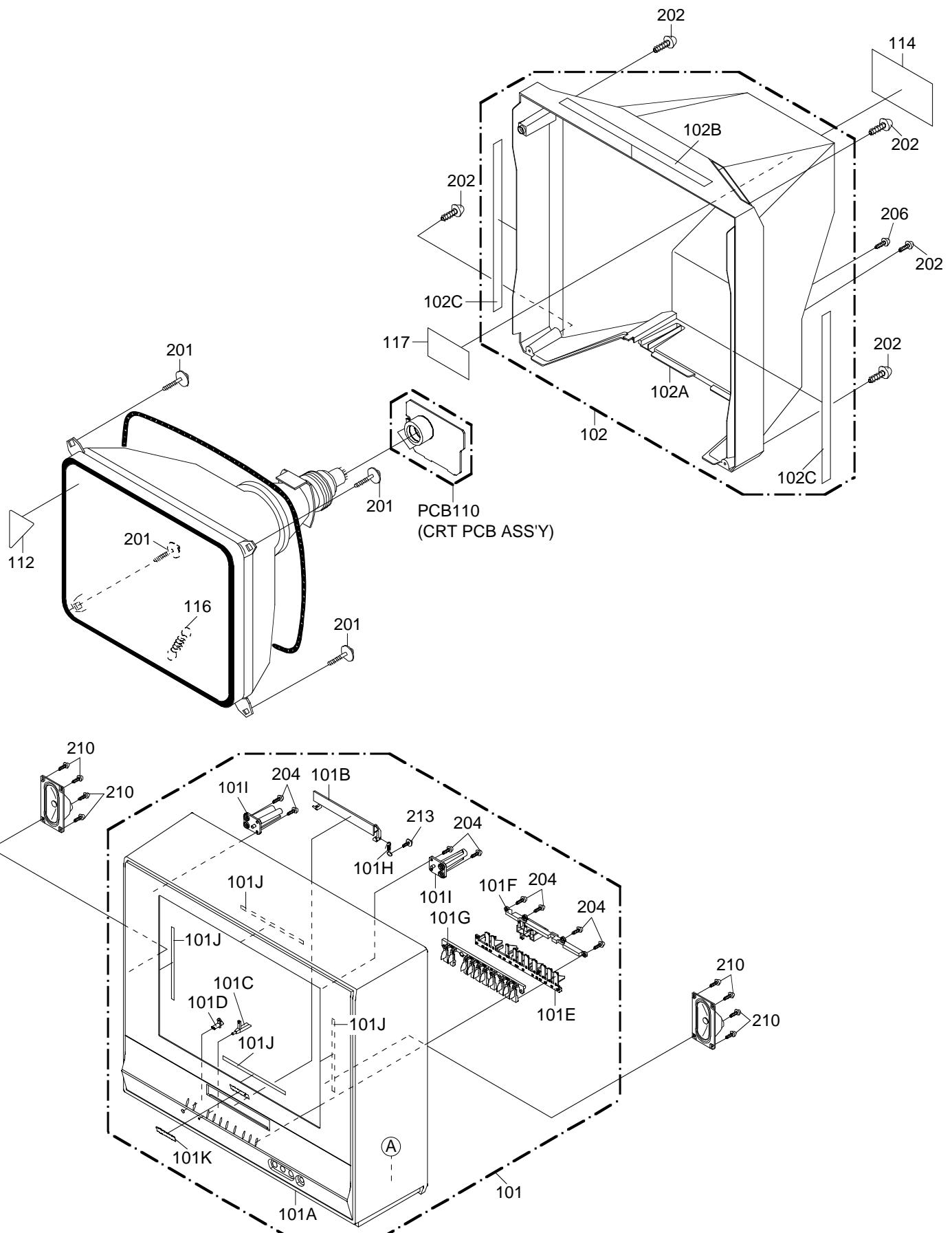


## SOUND AMP

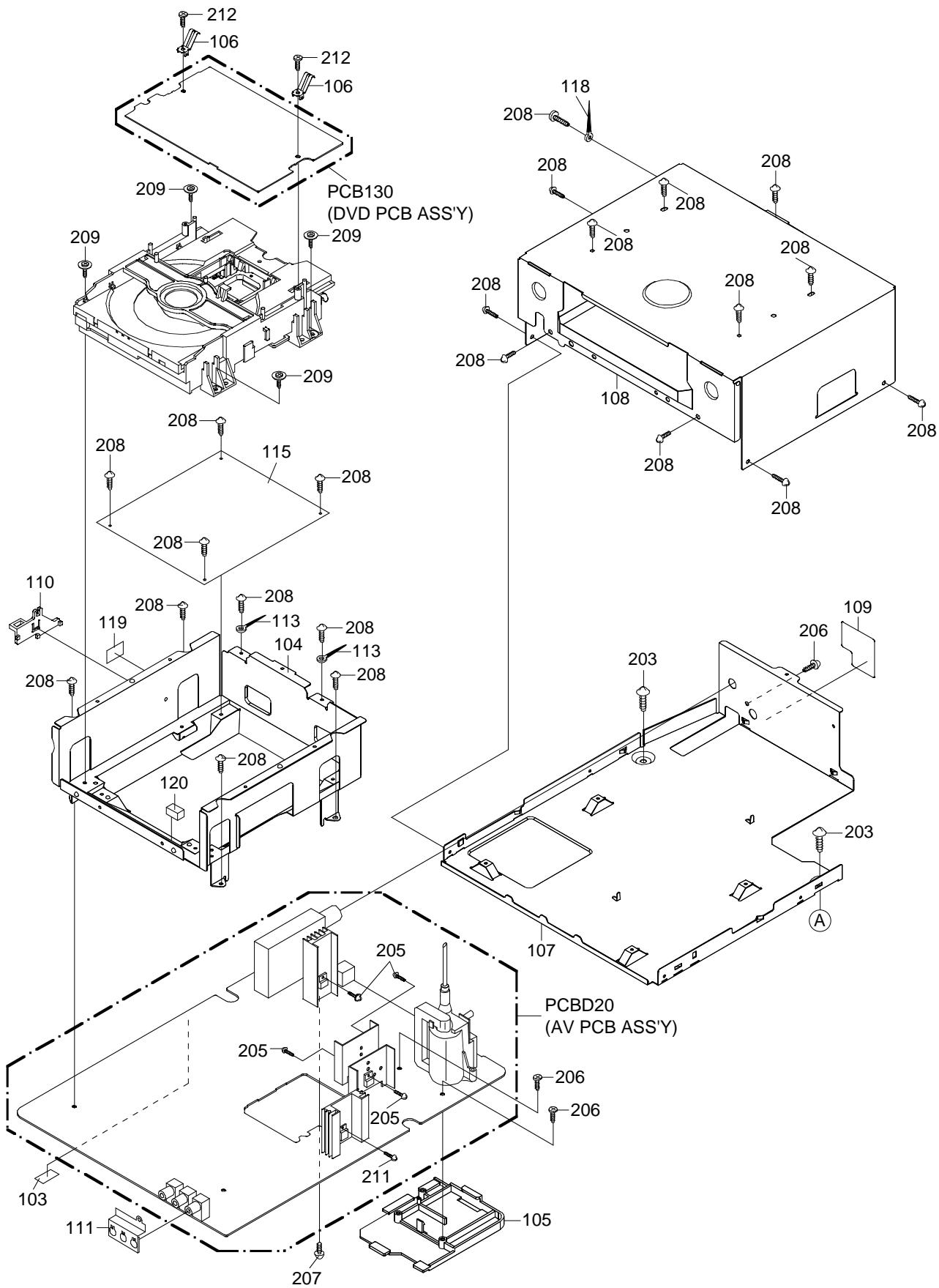


**NOTE:** The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

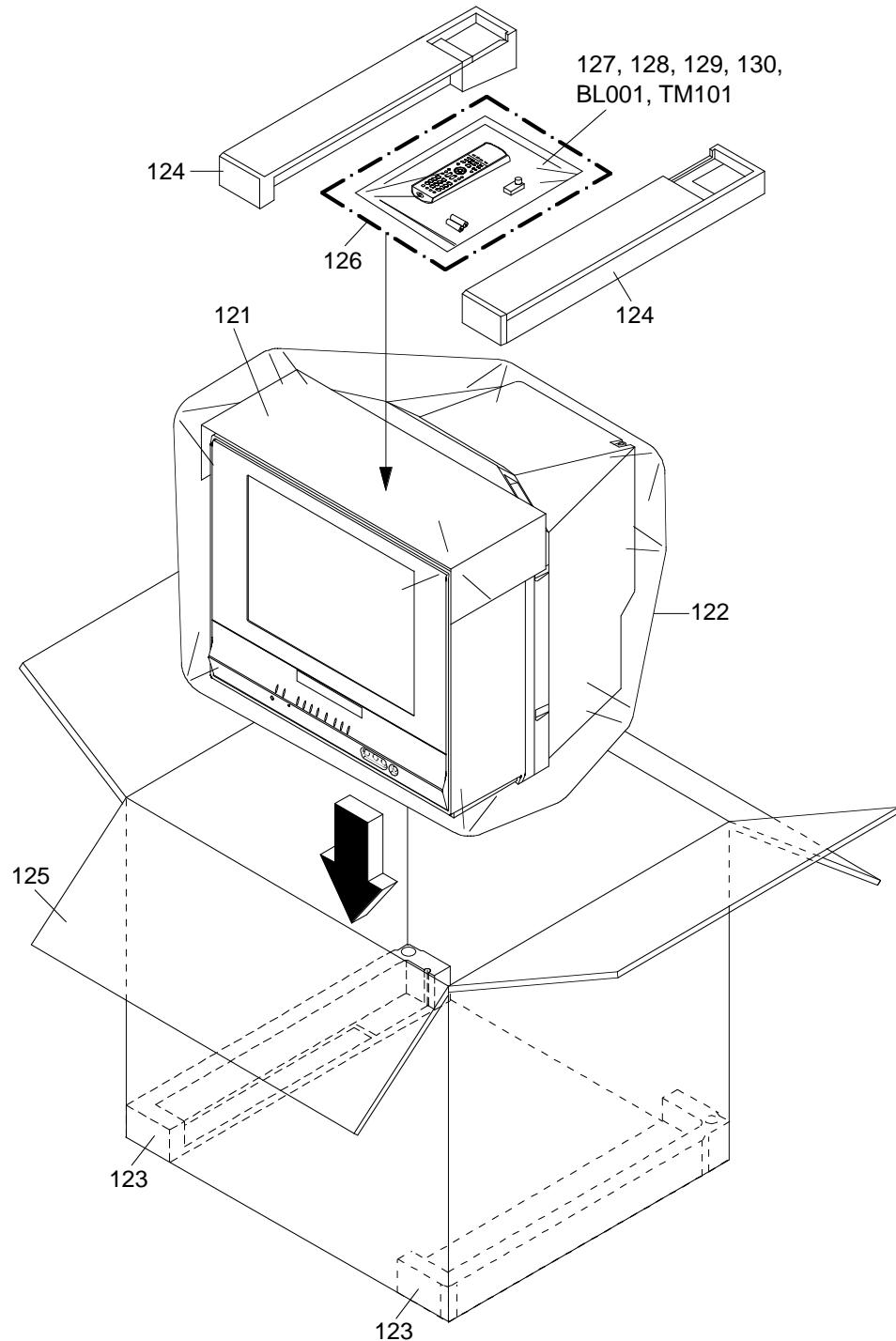
## MECHANICAL EXPLODED VIEW



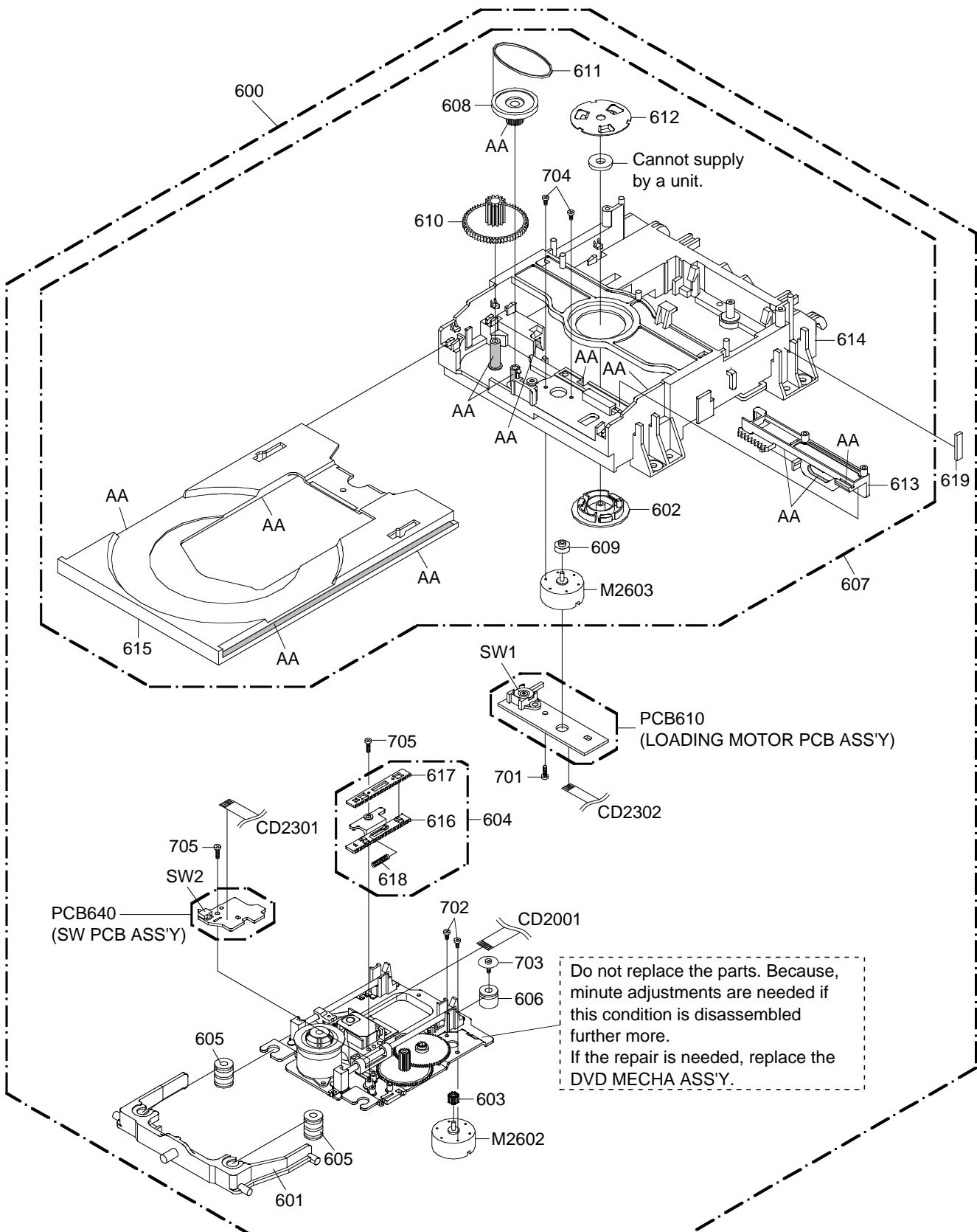
## MECHANICAL EXPLODED VIEW



## MECHANICAL EXPLODED VIEW (PACKING DIAGRAM)



## DVD DECK EXPLODED VIEW



# MECHANICAL REPLACEMENT PARTS LIST

<b>Location No.</b>	<b>TSB P/N</b>	<b>Reference No.</b>	<b>Description</b>
101	72783644	7A701A341A	FRONT CABI ASS'Y
101A	72783645	701WPJC951	CABINET FRONT
101B	72783646	712WPJC245	FLAP DVD
101C	72783647	713WPAA205	GLASS LED
101D	72783648	713WPAA204	GUIDE REMOCON
101E	72783649	735WPAA894	BUTTON FRAME 2
101F	72783650	735WPAA895	STOPPER BUTTON
101G	72783651	735WPBB344	BUTTON FRAME 1
101H	72798625	742WKA0001	SPRING DVD-FLAP
101I	72783652	761WPAA123	HOLDER BOSS
101J	72796103	800WQ0A052	FELT SHEET
101K	72796292	723549A039	BADGE BRAND
102	72783653	7A702A200A	BACK CABI ASS'Y
102A	72783654	702WPAA954	CABINET BACK
102B	72796299	800WQ0A040	FELT SHEET
102C	72798774	800WQ0A045	FELT SHEET
103	72799697	724WNAA005	SHEET PC
104	72799936	761WSA0155	ANGLE DECK
105	72798668	761WPA0249	HOLDER FBT
106	72798655	753WUA0069	SPRING EARTH
107	72799384	702WSAA128	PLATE BOTTOM
108	72799373	702WSA0213	SHIELD TOP
109	72783655	7230007676	SHEET JACK
110	72798688	774WPA0006	HOLDER WIRE
111	72798640	752WSA0333	SHIELD JACK
112	72784113	723000D317	POP LABEL
113	72795699	899EFBA002	WIRING-CLIP
114	72784114	722549A599	SHEET RATING
115	72799853	752WSA0488	SHIELD DECK
116	72795687	741WUA0021	SPRING EARTH
117	72783657	726000A136	SHEET CRT SERVICEMAN
118	72795680	8995034000	CORD CLIP UL CO.
119	72783197	753WEA0033	SHEET CU
120	72781978	8965TS1017	CUSHION 65TS10-10(17.5*20*14)
121	72782852	791WHAA137	LIGHTRON SHEET
122	72795621	791WHAA126	FILM BAG
123	72781016	792WHAA148	PACKAGE BOTTOM
124	72781017	792WHAA149	PACKAGE T0P
125	72784115	793WCDD139	GIFT BOX
126	72783493	A5W302S975	INSTRUCTION BOOK KIT
127	72781635	JB5ND300	POLYBAG INSTRUCTION(RED CAUTION)
128	72781569	J3N51617A	REGISTRATION CARD
129	72781605	J5S10229A	INFORMATION SHEET(USA)
130	72784116	J5W30201B	INSTRUCTION BOOK
201	72781284	8121L50B8U	SCREW,TAPPING(BO) GW15 5*28 CH HEXAGON
202	72781279	8117540A6U	SCREW TAP TITE(B0) TRUSS 4*16 CH
203	72798794	811754080U	SCREW TAP TITE(B0) TRUSS 4*8 CH
204	72798791	8110630A0U	SCREW TAP TITE(P) BRAZIER 3*10 CH
205	72781255	810913080U	SCREW TAP TITE(B) WH7 3*8 CH
206	72798787	810923080U	SCREW TAP TITE(B) BIND 3*8 CH
207	72781251	810963080Q	SCREW TAP TITE(B) BRAZIER 3*8 STAINLESS
208	72781247	810923060U	SCREW TAP TITE(B) BIND 3*6 CH
209	72781263	810F13080U	SEMS(F) 3*8 CH
210	72798790	811063080U	SCREW TAP TITE(P) BRAZIER 3*8 CH
211	72798786	810763080U	SCREW TAP TITE(S) BRAZIER 3*8 CH
212	72795782	811022680U	SCREW TAP TITE(P) BIND 2.6*8 CH
213	72798793	8110E3080U	SCREW TAP TITE(P) WH10 3*8 CH

# DVD DECK REPLACEMENT PARTS LIST

<b>Location No.</b>	<b>TSB P/N</b>	<b>Reference No.</b>	<b>Description</b>	
△600	72783201	A2I301H650	DVD MECHA ASS'Y A2I301H650	
601	72795767	92P100109A	HOLDER,TRAVERSE	
602	72795768	92P100094A	CLAMPER	
603	72795769	92P100088A	GEAR,MOTOR	
604	72798813	92AAA0013A	FEED RACK ASS'Y	
605	72795771	92P200013A	INSULATOR(F)	
606	72795772	92P200014A	INSULATOR(R)	
607	72781331	92SBB0029A	LOADER SUB ASS'Y	
608	72795774	92P100095A	GEAR,PULLEY	
609	72795775	92P100097A	PULLEY,MOTOR	
610	72795776	92P100096A	GEAR,MAIN	
611	72795777	92P200012A	BELT,LOADING	
612	72795778	92P000014A	PLATE,CLAMPER	
613	72795779	92P100093A	RACK,LOADING	
614	72795780	92P100091A	FRAME,MAIN	
615	72798838	92P100092A	TRAY	
616	72798836	92P100089A	RACK,FEED 1	
617	72798837	92P100090A	RACK,FEED 2	
618	72798849	92P300020A	SPRING,RACK FEED	
619	72795888	800WFAA008	CUSHION C	
701	72795782	811022680U	SCREW TAP TITE(P) BIND 2.6*8 CH	
702	72795783	814011723U	SCREW,PAN M1.7*2.3 P3 CH	
703	72795784	816112080U	SEMS.TAP TITE(P) PAN W10 2*8 CH	
704	72795785	814011730U	SCREW,PAN M1.7*3 P3 CH	
705	72796070	811022080U	SCREW,TAP TITE(P) BIND 2*8 CH	
CD2001	72783183	122J4O1903	CORD JUMPER	127000-2928
CD2301	72795869	122H062102	CORD JUMPER	2H062102
CD2302	72795870	122H052601	CORD JUMPER	2H052601
SW1	72796050	0515S32002	SWITCH	SSS-13-2
△M2602	72795947	1515S98003	FEED MOTOR	BCZ3B03B
△M2603	72795948	1596S18003	MOTOR,LOADING	BCZ3B52B
PCB610	72783202	A5M4016610	PCB ASS'Y	DED003A
PCB640	72783203	A5N813W640	PCB ASS'Y	DED002B
SW2	72796052	0500101037	PUSH SWITCH	ESE22MH24









**TOSHIBA CORPORATION**

1-1, SHIBAURA 1-CHOME, MINATO-KU, TOKYO 105-8001, JAPAN