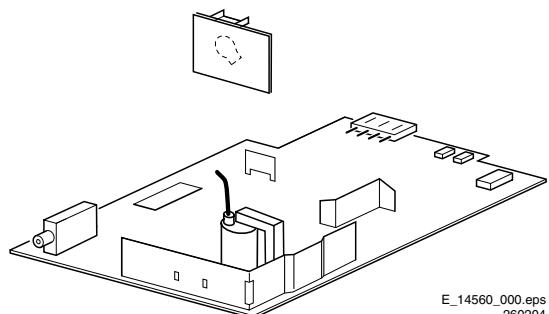


Service

Service

Service

L03.2U
AA



Service Manual

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PHILIPS

1. Technical Specifications, Connections, and Chassis Overview

Index of this chapter:

- 1.1 Technical Specifications
- 1.2 Connections
- 1.3 Chassis Overview

1.1 Technical Specifications

1.1.1 Reception

Tuning system	: PLL
Color systems	: NTSC M
Sound systems	: Mono, or
	: BTSC with SAP
A/V connections	: NTSC M
Channel selections	: 181 Presets/ Channels
	: Full-Cable
IF frequency	: 45.75 MHz
Aerial input	: 75 ohm (F type), Coax

1.1.2 Miscellaneous

Audio output	: Mono: 1 Wrms
	: Stereo: 2 x 1 Wrms
Mains voltage	: 105 - 132 V ($\pm 10\%$)
Mains frequency	: 50 / 60 Hz ($\pm 5\%$)
Ambient temperature	: + 5 to + 45 deg. C
Minimum air pressure	: 60 kPa (=600 mBar)
Maximum humidity	: 90 %
Power consumption	: 36 W (13") to : 50 W (20")
Standby Power consumption	: < 3 W

1.2 Connections

1.2.1 Front Connections

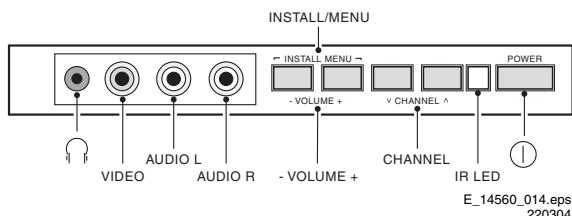
E_14560_014.eps
220304

Figure 1-1 Front Connections

Headphone

Bk - Headphone,
3.5 mm 8 - 600 Ω / 4 mW



Audio / Video In

Ye - Video	1 Vpp / 75 ohm	⊕ ⊖
Wh - Audio L	0.2 Vrms / 10 kohm	⊕ ⊖
Rd - Audio R	0.2 Vrms / 10 kohm	⊕ ⊖

1.2.2 Rear Connections

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260204

Figure 1-2 Rear Connections

FM Ant

1 - F type 75 ohm, coax



Figure 1-2 Rear Connections

1.3 Chassis Overview

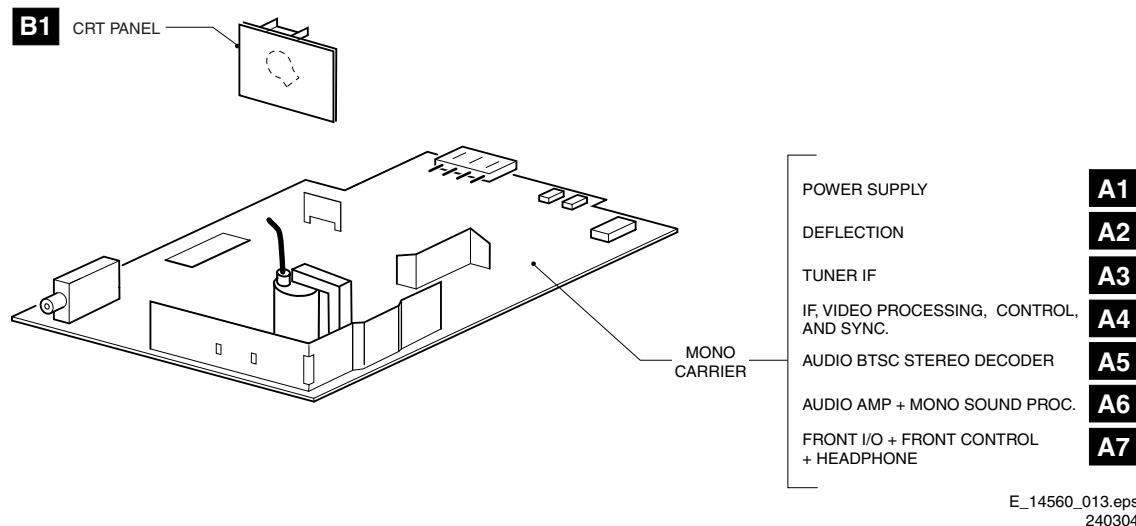


Figure 1-3 Chassis overview

2. Safety Instructions, Warnings, and Notes

Index of this chapter:

- 2.1 Safety Instructions
- 2.2 Maintenance Instructions
- 2.3 Warnings
- 2.4 Notes

2.1 Safety Instructions

Safety regulations require the following **during** a repair:

- Connect the set to the Mains/AC Power via an isolation transformer (> 800 VA).
- Replace safety components, indicated by the symbol **▲**, only by components identical to the original ones. Any other component substitution (other than original type) may increase risk of fire or electrical shock hazard.
- Wear safety goggles when you replace the CRT.

Safety regulations require that **after** a repair, the set must be returned in its original condition. Pay in particular attention to the following points:

- General repair instruction: as a strict precaution, we advise you to re-solder the solder connections through which the horizontal deflection current flows. In particular this is valid for the:
 1. Pins of the line output transformer (LOT).
 2. Fly-back capacitor(s).
 3. S-correction capacitor(s).
 4. Line output transistor.
 5. Pins of the connector with wires to the deflection coil.
 6. Other components through which the deflection current flows.

Note: This re-soldering is advised to prevent bad connections due to metal fatigue in solder connections, and is therefore only necessary for television sets more than two years old.

- Route the wire trees and EHT cable correctly and secure them with the mounted cable clamps.
- Check the insulation of the Mains/AC Power lead for external damage.
- Check the strain relief of the Mains/AC Power cord for proper function, to prevent the cord from touching the CRT, hot components, or heat sinks.
- Check the electrical DC resistance between the Mains/AC Power plug and the secondary side (only for sets that have a Mains/AC Power isolated power supply):
 1. Unplug the Mains/AC Power cord and connect a wire between the two pins of the Mains/AC Power plug.
 2. Set the Mains/AC Power switch to the "on" position (keep the Mains/AC Power cord unplugged!).
 3. Measure the resistance value between the pins of the Mains/AC Power plug and the metal shielding of the tuner or the aerial connection on the set. The reading should be between 4.5 Mohm and 12 Mohm.
 4. Switch "off" the set, and remove the wire between the two pins of the Mains/AC Power plug.
- Check the cabinet for defects, to prevent touching of any inner parts by the customer.

2.2 Maintenance Instructions

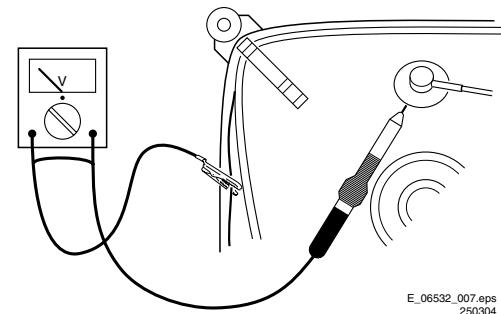
We recommend a maintenance inspection carried out by qualified service personnel. The interval depends on the usage conditions:

- When a customer uses the set under normal circumstances, for example in a living room, the recommended interval is three to five years.
- When a customer uses the set in an environment with higher dust, grease, or moisture levels, for example in a kitchen, the recommended interval is one year.
- The maintenance inspection includes the following actions:

1. Perform the "general repair instruction" noted above.
2. Clean the power supply and deflection circuitry on the chassis.
3. Clean the picture tube panel and the neck of the picture tube.

2.3 Warnings

- In order to prevent damage to ICs and transistors, avoid all high voltage flashovers. In order to prevent damage to the picture tube, use the method shown in figure "Discharge picture tube", to discharge the picture tube. Use a high voltage probe and a multi-meter (position V_{DC}). Discharge until the meter reading is 0 V (after approx. 30 s).



E_06532_007.eps
250304

Figure 2-1 Discharge picture tube

- All ICs and many other semiconductors are susceptible to electrostatic discharges (ESD **▲**). Careless handling during repair can reduce life drastically. Make sure that, during repair, you are connected with the same potential as the mass of the set by a wristband with resistance. Keep components and tools also at this same potential. Available ESD protection equipment:
 - Complete kit ESD3 (small tablemat, wristband, connection box, extension cable and earth cable) 4822 310 10671.
 - Wristband tester 4822 344 13999.
- Be careful during measurements in the high voltage section.
- Never replace modules or other components while the unit is switched "on".
- When you align the set, use plastic rather than metal tools. This will prevent any short circuits and prevents circuits from becoming unstable.

2.4 Notes

2.4.1 General

- Measure the voltages and waveforms with regard to the chassis (= tuner) ground (\downarrow), or hot ground (\downarrow), depending on the tested area of circuitry. The voltages and waveforms shown in the diagrams are indicative. Measure them in the Service Default Mode (see chapter 5) with a color bar signal and stereo sound (L: 3 kHz, R: 1 kHz unless stated otherwise) and picture carrier at 475.25 MHz for PAL, or 61.25 MHz for NTSC (channel 3).
- Where necessary, measure the waveforms and voltages with (Γ) and without (\times) aerial signal. Measure the voltages in the power supply section both in normal operation (①) and in stand-by (⑤). These values are indicated by means of the appropriate symbols.
- The semiconductors indicated in the circuit diagram and in the parts lists, are interchangeable per position with the

semiconductors in the unit, irrespective of the type indication on these semiconductors.

- Manufactured under license from Dolby Laboratories. "Dolby", "Pro Logic" and the "double-D symbol", are trademarks of Dolby Laboratories.

2.4.2 Schematic Notes

- All resistor values are in ohms, and the value multiplier is often used to indicate the decimal point location (e.g. 2K2 indicates 2.2 kohm).
- Resistor values with no multiplier may be indicated with either an "E" or an "R" (e.g. 220E or 220R indicates 220 ohm).
- All capacitor values are given in micro-farads ($\mu = x 10^{-6}$), nano-farads ($n = x 10^{-9}$), or pico-farads ($p = x 10^{-12}$).
- Capacitor values may also use the value multiplier as the decimal point indication (e.g. 2p2 indicates 2.2 pF).
- An "asterisk" (*) indicates component usage varies. Refer to the diversity tables for the correct values.
- The correct component values are listed in the Spare Parts List. Therefore, always check this list when there is any doubt.

2.4.3 Rework on BGA (Ball Grid Array) ICs

General

Although (LF)BGA assembly yields are very high, there may still be a requirement for component rework. By rework, we mean the process of removing the component from the PWB and replacing it with a new component. If an (LF)BGA is removed from a PWB, the solder balls of the component are deformed drastically so the removed (LF)BGA has to be discarded.

Device Removal

As is the case with any component that is being removed, it is essential when removing an (LF)BGA, that the board, tracks, solder lands, or surrounding components are not damaged. To remove an (LF)BGA, the board must be uniformly heated to a temperature close to the reflow soldering temperature. A uniform temperature reduces the risk of warping the PWB. To do this, we recommend that the board is heated until it is certain that all the joints are molten. Then carefully pull the component off the board with a vacuum nozzle. For the appropriate temperature profiles, see the IC data sheet.

Area Preparation

When the component has been removed, the vacant IC area must be cleaned before replacing the (LF)BGA.

Removing an IC often leaves varying amounts of solder on the mounting lands. This excessive solder can be removed with either a solder sucker or solder wick. The remaining flux can be removed with a brush and cleaning agent.

After the board is properly cleaned and inspected, apply flux on the solder lands and on the connection balls of the (LF)BGA.

Note: Do not apply solder paste, as this has been shown to result in problems during re-soldering.

Device Replacement

The last step in the repair process is to solder the new component on the board. Ideally, the (LF)BGA should be aligned under a microscope or magnifying glass. If this is not possible, try to align the (LF)BGA with any board markers. So as not to damage neighboring components, it may be necessary to reduce some temperatures and times.

More Information

For more information on how to handle BGA devices, visit this URL: www.atyourservice.ce.philips.com (needs subscription, not available for all regions). After login, select "Magazine", then go to "Repair downloads". Here you will find information on how to deal with BGA-ICs.

2.4.4 Lead-free Solder

Philips CE is producing lead-free sets (PBF) from 1.1.2005 onwards.

Identification: The bottom line of a type plate gives a 14-digit serial number. Digits 5 and 6 refer to the production year, digits 7 and 8 refer to production week (in example below it is 1991 week 18).

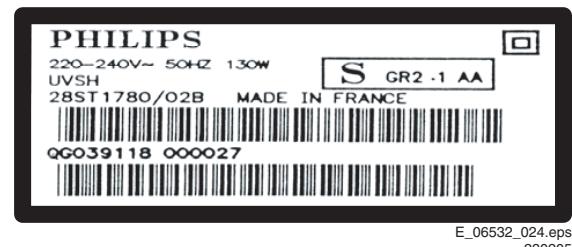


Figure 2-2 Serial number example

Regardless of the special lead-free logo (which is not always indicated), one must treat all sets from this date onwards according to the rules as described below.



Figure 2-3 Lead-free logo

Due to lead-free technology some rules have to be respected by the workshop during a repair:

- Use only lead-free soldering tin Philips SAC305 with order code 0622 149 00106. If lead-free solder paste is required, please contact the manufacturer of your soldering equipment. In general, use of solder paste within workshops should be avoided because paste is not easy to store and to handle.
- Use only adequate solder tools applicable for lead-free soldering tin. The solder tool must be able:
 - To reach a solder-tip temperature of at least 400°C.
 - To stabilize the adjusted temperature at the solder-tip.
 - To exchange solder-tips for different applications.
- Adjust your solder tool so that a temperature of around 360°C - 380°C is reached and stabilized at the solder joint. Heating time of the solder-joint should not exceed ~ 4 sec. Avoid temperatures above 400°C, otherwise wear-out of tips will increase drastically and flux-fluid will be destroyed. To avoid wear-out of tips, switch "off" unused equipment or reduce heat.
- Mix of lead-free soldering tin/parts with leaded soldering tin/parts is possible but PHILIPS recommends strongly to **avoid** mixed regimes. If this cannot be avoided, carefully clean the solder-joint from old tin and re-solder with new tin.
- Use only original spare-parts listed in the Service-Manuals. Not listed standard material (commodities) has to be purchased at external companies.
- Special information for lead-free BGA ICs: these ICs will be delivered in so-called "dry-packaging" to protect the IC against moisture. This packaging may only be opened shortly before it is used (soldered). Otherwise the body of the IC gets "wet" inside and during the heating time the structure of the IC will be destroyed due to high (steam-) pressure inside the body. If the packaging was opened before usage, the IC has to be heated up for some hours (around 90°C) for drying (think of ESD-protection!).

Do not re-use BGAs at all!

- For sets produced before 1.1.2005, containing leaded soldering tin and components, all needed spare parts will be available till the end of the service period. For the repair of such sets nothing changes.

In case of doubt whether the board is lead-free or not (or with mixed technologies), you can use the following method:

- Always use the highest temperature to solder, when using SAC305 (see also instructions below).
- De-solder thoroughly (clean solder joints to avoid mix of two alloys).

Caution: For BGA-ICs, you **must** use the correct temperature-profile, which is coupled to the 12NC. For an overview of these profiles, visit the website www.atyourservice.ce.philips.com (needs subscription, but is not available for all regions)

You will find this and more technical information within the "Magazine", chapter "Repair downloads".

For additional questions please contact your local repair help desk.

2.4.5 Alternative BOM identification

In September 2003, Philips CE introduced a change in the way the serial number (or production number, see Figure 2-2) is composed. From this date on, the **third digit** in the serial number (example: AG2B033500001) indicates the number of the alternative BOM (Bill of Materials used for producing the specific model of TV set). It is possible that the same TV model

on the market is produced with e.g. two different types of displays, coming from two different O.E.M.s.

By looking at the third digit of the serial number, the service technician can see if there is more than one type of B.O.M. used in the production of the TV set he is working with. He can then consult the At Your Service Web site, where he can type in the Commercial Type Version Number of the TV set (e.g. 28PW9515/12), after which a screen will appear that gives information about the number of alternative B.O.M.s used. If the third digit of the serial number contains the number 1 (example: AG1B033500001), then there is only one B.O.M. version of the TV set on the market. If the third digit is a 2 (example: AG2B033500001), then there are two different B.O.M.s. **Information about this is important for ordering the correct spare parts!**

For the third digit, the numbers 1...9 and the characters A...Z can be used, so in total: 9 plus 26 = 35 different B.O.M.s can be indicated by the third digit of the serial number.

2.4.6 Practical Service Precautions

- **It makes sense to avoid exposure to electrical shock.** While some sources are expected to have a possible dangerous impact, others of quite high potential are of limited current and are sometimes held in less regard.
- **Always respect voltages.** While some may not be dangerous in themselves, they can cause unexpected reactions that are best avoided. Before reaching into a powered TV set, it is best to test the high voltage insulation. It is easy to do, and is a good service precaution.

3. Directions for Use

You can download this information from the following websites:

<http://www.philips.com/support>

<http://www.p4c.philips.com>

4. Mechanical Instructions

Index of this chapter:

- 4.1 Rear Cover Removal
- 4.2 Service Position Main Panel
- 4.3 Rear Cover Mounting

4.1 Rear Cover Removal

1. Remove all fixation screws of the rear cover.
2. Now pull the rear cover in backward direction to remove it.

4.2 Service Position Main Panel

1. Disconnect the strain relief of the AC power cord.
2. Remove the main panel, by pushing the two center clips outward [1]. At the same time pull the panel away from the CRT [2].
3. If necessary, disconnect the degaussing coil by removing the cable from the (red) connector 0212.
4. Move the panel somewhat to the left and flip it 90 degrees [3], with the components towards the CRT.

4.3 Rear Cover Mounting

Before you mount the rear cover, perform the following checks:

1. Check whether the mains cord is mounted correctly in its guiding brackets.
2. Re-place the strain relief of the AC power cord into the cabinet.
3. Check whether all cables are replaced in their original position

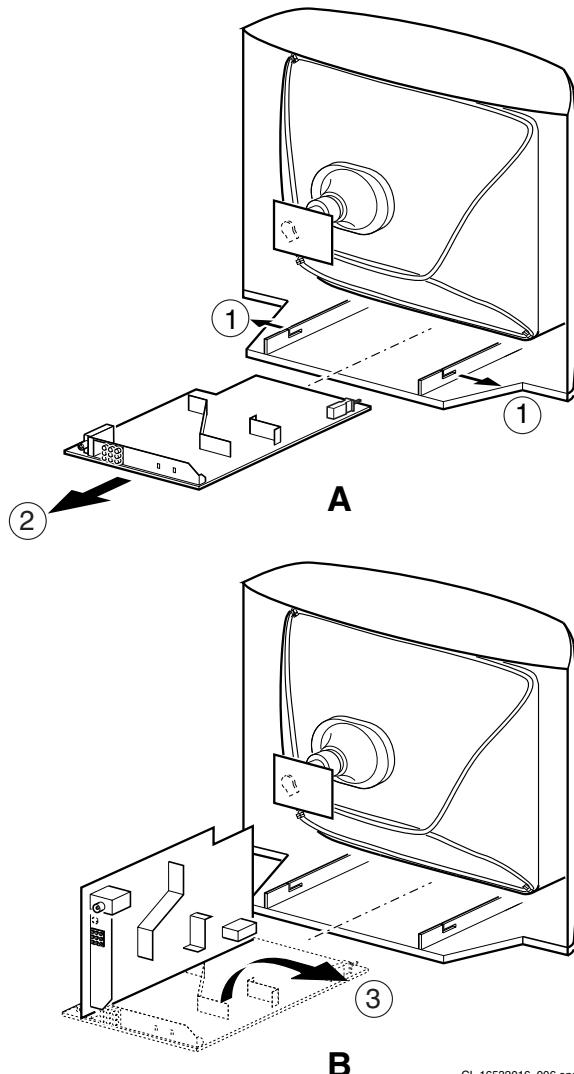


Figure 4-1 Service Position

5. Service Modes, Error Codes, and Fault Finding

Index of this chapter:

- 5.1 Test Points
- 5.2 Service Modes
- 5.3 Problems and Solving Tips
- 5.4 Service Tools
- 5.5 Error Codes
- 5.6 Protections
- 5.7 Repair Tips

5.1 Test Points

This chassis is equipped with test points in the service printing. In the schematics test points are identified with a rectangle box around Fxxx or Ixxx. On the PCB, test points are specifically mentioned in the service manual as "half moons" with a dot in the center.

Table 5-1 Test Point Overview

TEST POINT	CIRCUIT	DIAGRAM
P1,P2,P3,P4,P5	POWER SUPPLY	A1
D1,D2,D3,D4,D5,D6,D 7,D8,D9,D10	Deflection	A2
T1	TUNER & IF	A3
V1,V2,V3,V4,V5,V6,V7, V8,V9,V10,V11	VIDEO PROCESSING	A4
A1,A2,A3,A4,A5	AUDIO PROCESSING	A5
A7,A8,A9,A10,A11	AUDIO AMPLIFIER + MONO SOUND PROCESSING	A6
F1	FRONT IO + FRONT CONTROL + HEADPHONE	A7
V12,V13,V14,V15,V16, V17	CRT PANEL	B1

Perform measurements under the following conditions:

- Service Default Alignment Mode.
- Video: color bar signal.
- Audio: 3 kHz left, 1 kHz right.

5.2 Service Modes

Service Default Alignment Mode (SDAM) offers several features for the service technician.

There is also the option of using ComPair, a hardware interface between a computer (see requirements) and the TV chassis. It offers the ability of structured trouble shooting, error code reading and software version readout for all chassis.

Requirements: To run ComPair on a computer (laptop or desktop) requires, as a minimum, a 486 processor, Windows 3.1 and a CD-ROM drive. A Pentium Processor and Windows 95/98 are however preferred (see also paragraph 5.4).

Table 5-2 SW Cluster

SW Cluster	Software name	UOC type	UOC Diversity	Special Features
L3SUM1	L03UM1 x.y	TDA9377	55K ROM Size	Mono
L3SUN1	L03UN1 x.y	TDA9377	55K ROM Size	Stereo (non DBX)

Abbreviations in Software name:
U = Nafta, M = Mono, N = Stereo.

5.2.1 Service Default Alignment Mode (SDAM)

Purpose

- To change option settings.
- To create a predefined setting to get the same measurement results as given in this manual.
- To display / clear the error code buffer.
- To override SW protections.
- To perform alignments.

Specifications

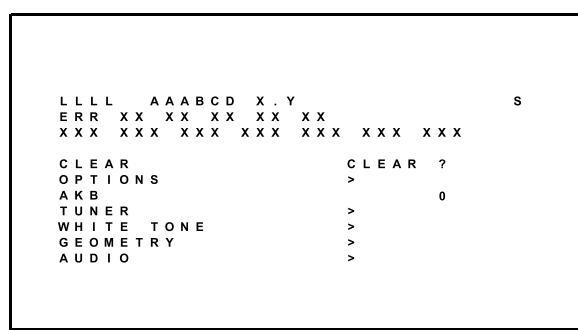
- Tuning frequency: 61.25 MHz (channel 3) for NTSC-sets (Nafta).
- Color system: NTSC-M.
- All picture settings at 50 % (brightness, color contrast, hue).
- Bass, treble and balance at 50 %; volume at 25 %.
- All service-unfriendly modes (if present) are disabled, like:
 - (Sleep) timer,
 - Child/parental lock,
 - Blue mute,
 - Hotel/hospitality mode
 - Auto switch-off (when no "IDENT" video signal is received for 15 minutes),
 - Skip / blank of non-favorite presets / channels,
 - Auto store of personal presets,
 - Auto user menu time-out.
- Operation hours counter.
- Software version.
- Option settings.
- Error buffer reading and erasing.
- Software alignments.

How to Enter SDAM

Use one of the following methods:

- Use a standard customer RC-transmitter and key in the code 062596 directly followed by the "M" (menu) button or
- Short jumper wires 9625 and pin 4 of 7200 on the mono carrier (see Fig. 8-1) and apply AC power. Then press the power button (remove the short after start-up).
- Caution: Entering SDAM by shorten wires 9625 and pin 4 of 7200 will override the +8V-protection. Do this only for a short period. When doing this, the service-technician must know exactly what he is doing, as it could lead to damaging the set.
- Or via ComPair.

After entering SDAM, the following screen is visible, with S at the upper right side for recognition.



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130603

Figure 5-1 SDAM Menu

- **LLLL.** This is the operation hours counter. It counts the normal operation hours, not the standby hours.

- **AAABCD-X.Y.** This is the software identification of the main micro controller:
 - A = the project name (L03).
 - B = the region: E= Europe, A= Asia Pacific, U= NAFTA, L= LATAM.
 - C = the feature of software diversity: N = stereo non-DBX, S = stereo dBx, M = mono, D = DVD
 - D = the language cluster number:
 - X = the main software version number.
 - Y = the sub software version number.
- **S.** Indication of the actual mode. S= SDAM= Service Default Alignment mode.
- **Error buffers.** Five errors possible.
- **Option bytes.** Seven codes possible.
- **Clear.** Erase the contents of the error buffer. Select the CLEAR menu item and press the CURSOR RIGHT key. The content of the error buffer is cleared.
- **Options.** To set the Option Bytes. See chapter 8.3.1 for a detailed description.
- **AKB.** Disable (0) or enable (1) the “black current loop” (AKB = Auto Kine Bias).
- **Tuner.** To align the Tuner. See chapter 8.3.2 for a detailed description.
- **White Tone.** To align the White Tone. See chapter 8.3.3 for a detailed description.
- **Geometry.** To align the set geometry. See chapter 8.3.4 for a detailed description.
- **Audio. Use default value (Stereo set only),** align when necessary. See chapter 8.3.x for a detailed description.

How to Navigate

- In SDAM, select menu items with the CURSOR UP/DOWN key on the remote control transmitter. The selected item will be highlighted. When not all menu items fit on the screen, move the CURSOR UP/DOWN key to display the next / previous menu items.
- With the CURSOR LEFT/RIGHT keys, it is possible to:
 - Activate the selected menu item.
 - Change the value of the selected menu item.
 - Activate the selected submenu.
- When you press the MENU button twice, the set will switch to the normal user menus (with the SDAM mode still active in the background). To return to the SDAM menu press the OSD / STATUS button.
- When you press the MENU key in a submenu, you will return to the previous menu.

How to Store Settings

To store settings, leave the SDAM mode with the Standby button on the remote.

How to Exit

Switch the set to STANDBY by pressing the power button on the remote control (if you switch the set 'off' by removing the AC power, the set will return in SDAM when AC power is re-applied). The error buffer is **not** cleared.

5.3 Problems and Solving Tips

5.3.1 Picture Problems

Note: Below described problems are all related to the TV settings. The procedures to change the value (or status) of the different settings are described.

No Colors / Noise in Picture

1. Press the MENU button on the remote control.
2. Select the INSTALLATION sub menu.
3. Select and change the SYSTEM setting until picture and sound are correct.
4. Select the STORE menu item.

Colors not Correct / Unstable Picture

1. Press the MENU button on the remote control.
2. Select the INSTALLATION sub menu.
3. Select and change the SYSTEM setting until picture and sound are correct.
4. Select the STORE menu item.

Picture too Dark or too Bright

Increase / decrease the BRIGHTNESS and / or the CONTRAST value when:

- The picture improves after you have pressed the “Smart Picture” button on the remote control.
- The picture improves after you have switched on the Customer Service Mode

The new “Personal” preference value is automatically stored.

White Line around Picture Elements and Text

Decrease the SHARPNESS value when:

- The picture improves after you have pressed the “Smart Picture” button on the remote control.

The new “Personal” preference value is automatically stored.

Snowy Picture

- No or bad antenna signal. Connect a proper antenna signal.
- Antenna not connected. Connect the antenna.
- No channel / pre-set is stored at this program number. Go to the INSTALL menu and store a proper channel at this program number.
- The tuner is faulty (in this case the CODES line will contain error number 10). Check the tuner and replace / repair if necessary.

Snowy Picture And/or Unstable Picture

- A scrambled or decoded signal is received.

Black and White Picture

Increase the COLOR value when:

- The picture improves after you have pressed the “Smart Picture” button on the remote control.

The new “Personal” preference value is automatically stored.

Menu Text not Sharp Enough

Decrease the CONTRAST value when:

The picture improves after you have pressed the “Smart Picture” button on the remote control.

The new “Personal” preference value is automatically stored.

5.3.2 Sound Problems

No Sound or Sound too Loud (after Channel Change / Switching On)

Increase / decrease the VOLUME level.

Press the Smart Sound button repeatedly to access 4 different types of sound settings and choose your desired setting.

5.4 Service Tools

5.4.1 ComPair

Introduction

ComPair (Computer Aided Repair) is a service tool for Philips Consumer Electronics products. ComPair is a further development on the European DST (service remote control), which allows faster and more accurate diagnostics. ComPair has three big advantages:

1. ComPair helps you to quickly get an understanding on how to repair the chassis in a short time by guiding you systematically through the repair procedures.
2. ComPair allows very detailed diagnostics (on I²C level) and is therefore capable of accurately indicating problem areas.

You do not have to know anything about I²C commands yourself because ComPair takes care of this.

- 3. ComPair speeds up the repair time since it can automatically communicate with the chassis (when the microprocessor is working) and all repair information is directly available. When ComPair is installed together with the Force/SearchMan electronic manual of the defective chassis, schematics and PWBs are only a mouse click away.

Specifications

ComPair consists of a Windows based fault finding program and an interface box between PC and the (defective) product. The ComPair interface box is connected to the PC via a serial (or RS-232) cable.

For this chassis, the ComPair interface box and the TV communicate via a bi-directional service cable via the service connector(s).

The ComPair fault finding program is able to determine the problem of the defective television. ComPair can gather diagnostic information in two ways:

- Automatically (by communicating with the television): ComPair can automatically read out the contents of the entire error buffer. Diagnosis is done on I²C/UART level. ComPair can access the I²C/UART bus of the television. ComPair can send and receive I²C/UART commands to the microcontroller of the television. In this way, it is possible for ComPair to communicate (read and write) to devices on the I²C/UART buses of the TV-set.
- Manually (by asking questions to you): Automatic diagnosis is only possible if the microcontroller of the television is working correctly and only to a certain extent. When this is not the case, ComPair will guide you through the fault finding tree by asking you questions (e.g. *Does the screen give a picture? Click on the correct answer: YES / NO*) and showing you examples (e.g. *Measure test-point 17 and click on the correct oscillosogram you see on the oscilloscope*). You can answer by clicking on a link (e.g. *text or a waveform picture*) that will bring you to the next step in the fault finding process.

By a combination of automatic diagnostics and an interactive question / answer procedure, ComPair will enable you to find most problems in a fast and effective way.

How to Connect

This is described in the chassis fault finding database in ComPair.

Caution: It is compulsory to connect the TV to the PC as shown in the picture below (with the ComPair interface in between), as the ComPair interface acts as a level shifter. If one connects the TV directly to the PC (via UART), ICs will be blown!

- ComPair Interface Box: 4822 727 21631.
- AC Adapter: T405-ND.
- ComPair Quick Start Guide: ST4190.
- ComPair interface extension cable: 3139 131 03791.
- ComPair UART interface cable: 3122 785 90630.

Note: If you encounter any problems, contact your local support desk.

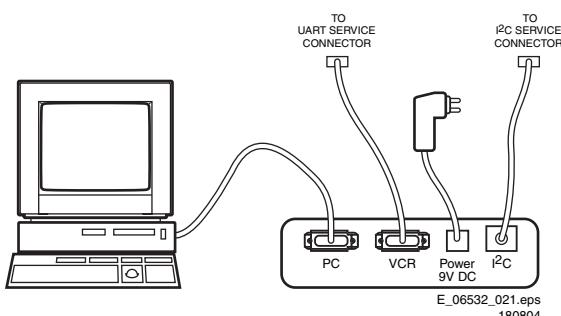


Figure 5-2 ComPair interface connection

How to Order

ComPair order codes (US):

- ComPair Software: ST4191.

5.5 Error Codes

In case of non-intermittent faults, clear the error buffer before you begin the repair. These to ensure that old error codes are no longer present.

If possible, check the entire contents of the error buffer. In some situations, an error code is only the result of another error code and not the actual cause (e.g., a fault in the protection detection circuitry can also lead to a protection).

Table 5-3 Error Code Table

ERROR	Device	Error description	Check item	Diagram
0	Not applicable	No Error	-	-
1	Not applicable	X-Ray Protection (USA)	7421, 2423, 6421, 6422	A2
2	Not applicable	Horizontal Protection	7421, 7422, 7423	A2
3	Not applicable	Vertical Protection	7461, 7462, 7463, 7464, 7465, 7466	A2
4	TDA9853H	Tone control & Audio processor I2C identification error	7861 (Stereo/Sap)	A5
5	TDA93XX	POR 3.3V / 8V Protection	7200, 7541, 7491, 7493, 7496	A4, A1
6	I2C bus	General I2C bus error	7200, 3604, 3605	A4
7	Not applicable	-	-	-
8	Not applicable	E/W Protection (Large Screen)	-	-
9	M24C16	NVM I2C identification error	7641, 3641, 3642, 3643	A4
10	Tuner	Tuner I2C identification error	1000, 3003, 3004	A3
11	Not applicable	Black current loop protection	3313, 7307, 7308, 7309, 7310, 7311, 7312, 7313, 7314, 7315, 7316, 7317, 7318, CRT	B1
12	Not applicable	MAP I2C identification error (USA)	-	-
13	Not applicable	VC I2C identification error (Eu)	-	-
14	Not applicable	DVD I2C identification error	-	-

5.6 Protections

If a fault situation is detected an error code will be generated and if necessary the set will be put in the protection mode.

Blinking of the red LED at a frequency of 3 Hz indicates the protection mode. In some error cases, the microprocessor does not put the set in the protection mode. The error codes of the error buffer can be read via the service menu (SDAM) or via ComPair.

To get a quick diagnosis the chassis has one service modes implemented:

- The Service Default Alignment Mode (SDAM). Start-up of the set in a predefined way and adjustment of the set via a menu and with the help of test patterns.

- Set is non-stop in hiccup mode.** Set is in over current mode; check the secondary sensing (opto coupler 7515) and the "Main Supply" voltage. Signal "Stdby_con" must be logic low under normal operation conditions and goes to high (3.3 V) under standby and fault conditions.
- Set turns on, but without picture and sound.** The screen shows snow, but OSD and other menus are okay. **Blinking LED procedure indicates error 11, so problem is expected in the tuner (pos. 1000).** Check presence of supply voltages. As "Vlotaux+5V" at pin 5 and 7 are okay, "VT_supply" at pin 9 is missing. Conclusion: resistor 3449 & 3450 are defective

5.7 Repair Tips

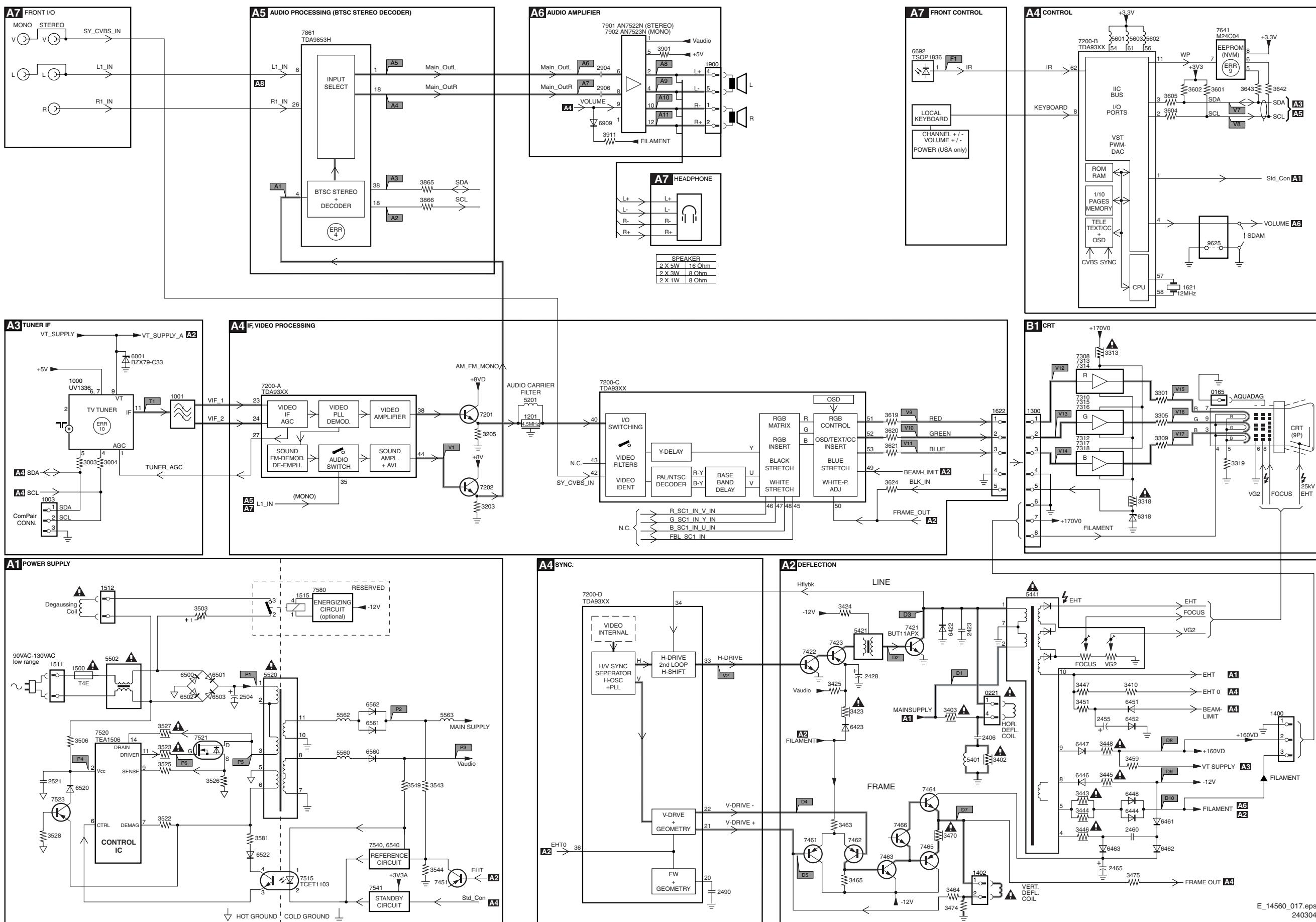
Below some failure symptoms are given, followed by a repair tip.

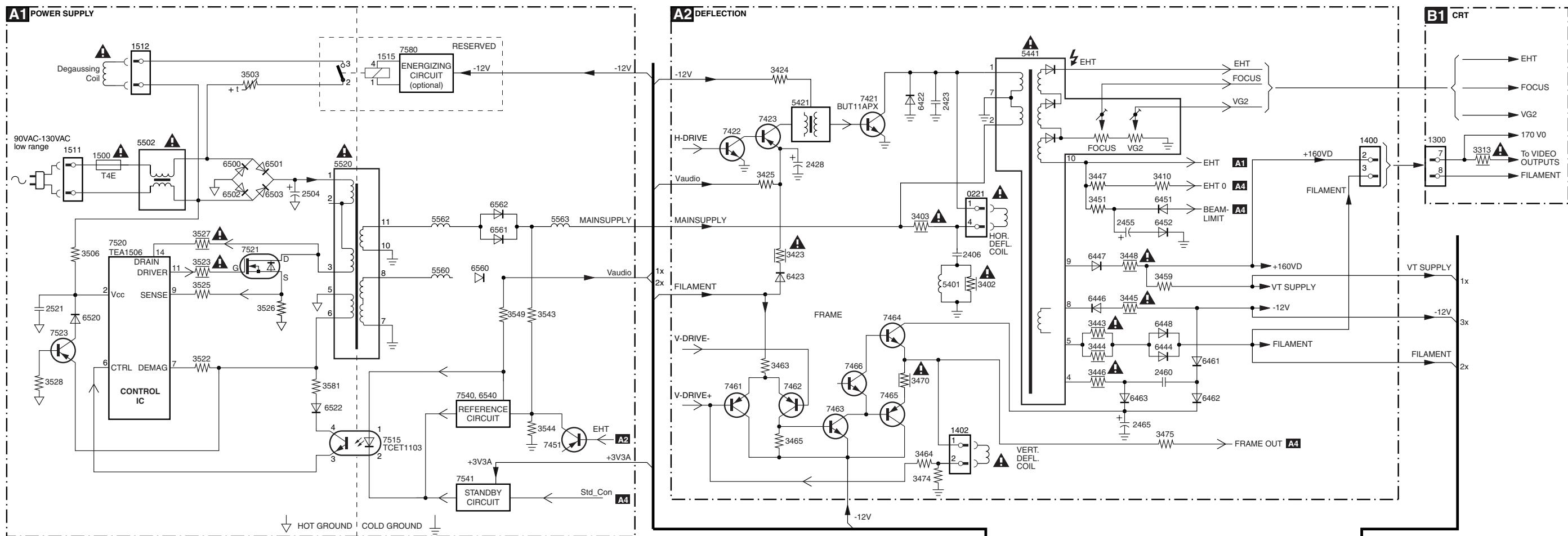
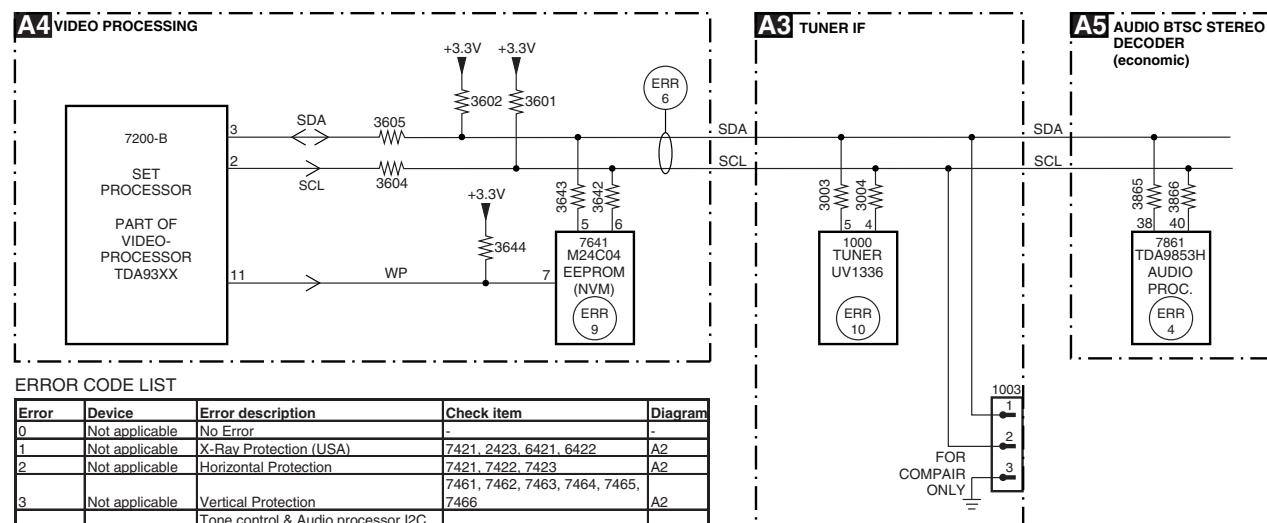
- Set is dead and makes hiccupping sound.** "Main Supply" is available. Hiccupping stops when de-soldering L5563, meaning that problem is in the "Main Supply" line. No output voltages at LOT, no horizontal deflection. Reason: line transistor 7421 is defective.
- Set is dead, and makes no sound.** Check power supply IC 7520. Result: voltage at pins 2, 6, 7, 9 and 11 are about 180 V and pin 14 is 0 V. The reason why the voltage on these pins is so high is because the output driver (pin 11) has an open load. That is why MOSFET 7521 is not able to switch. Reason: feedback resistor 3523 is defective.
- Caution:** be careful measuring on the gate of 7521; circuitry is very high ohmic and can easily be damaged!
- Set is in hiccup mode and shuts down after 8 s.** **Blinking LED (set in SDM mode) indicates error 5.** As it is unlikely that the "POR" and "+8V protection" happen at the same time, measure the "+8V". If this voltage is missing, check transistor 7491 & 7496.

Personal Notes:

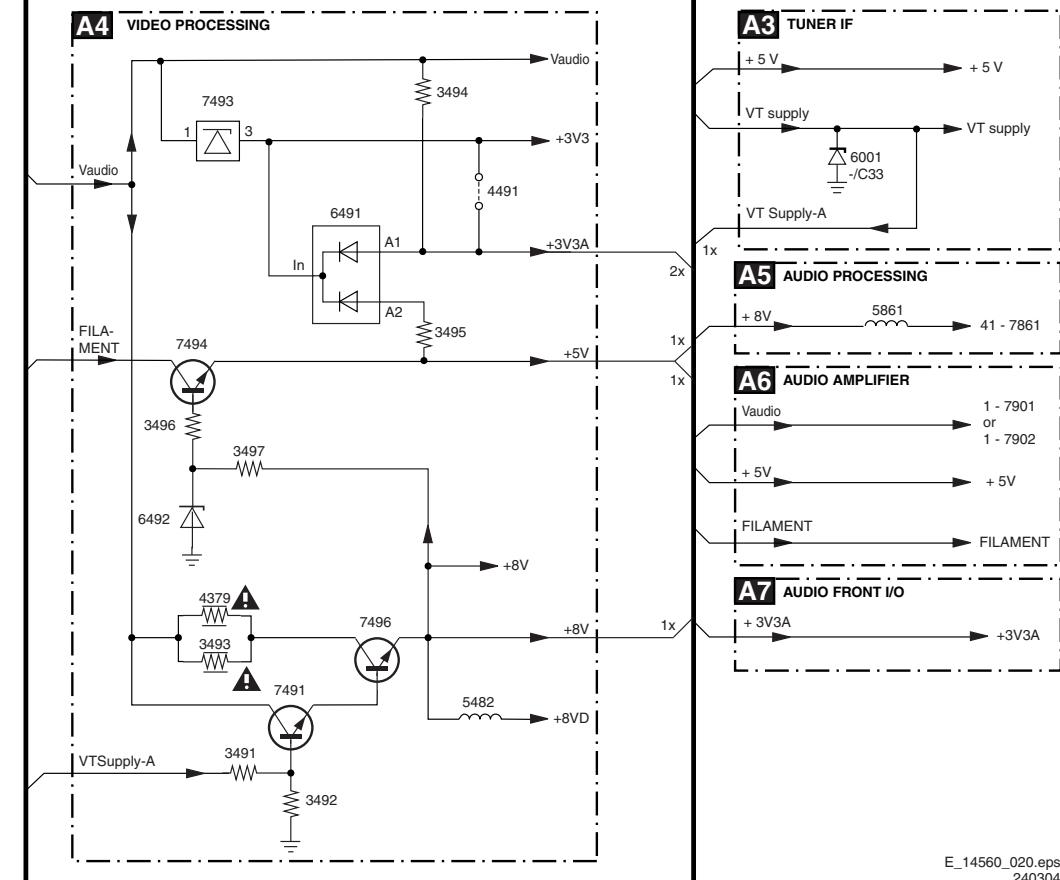
6. Block Diagrams, Test Point Overviews, and Waveforms

Block Diagram



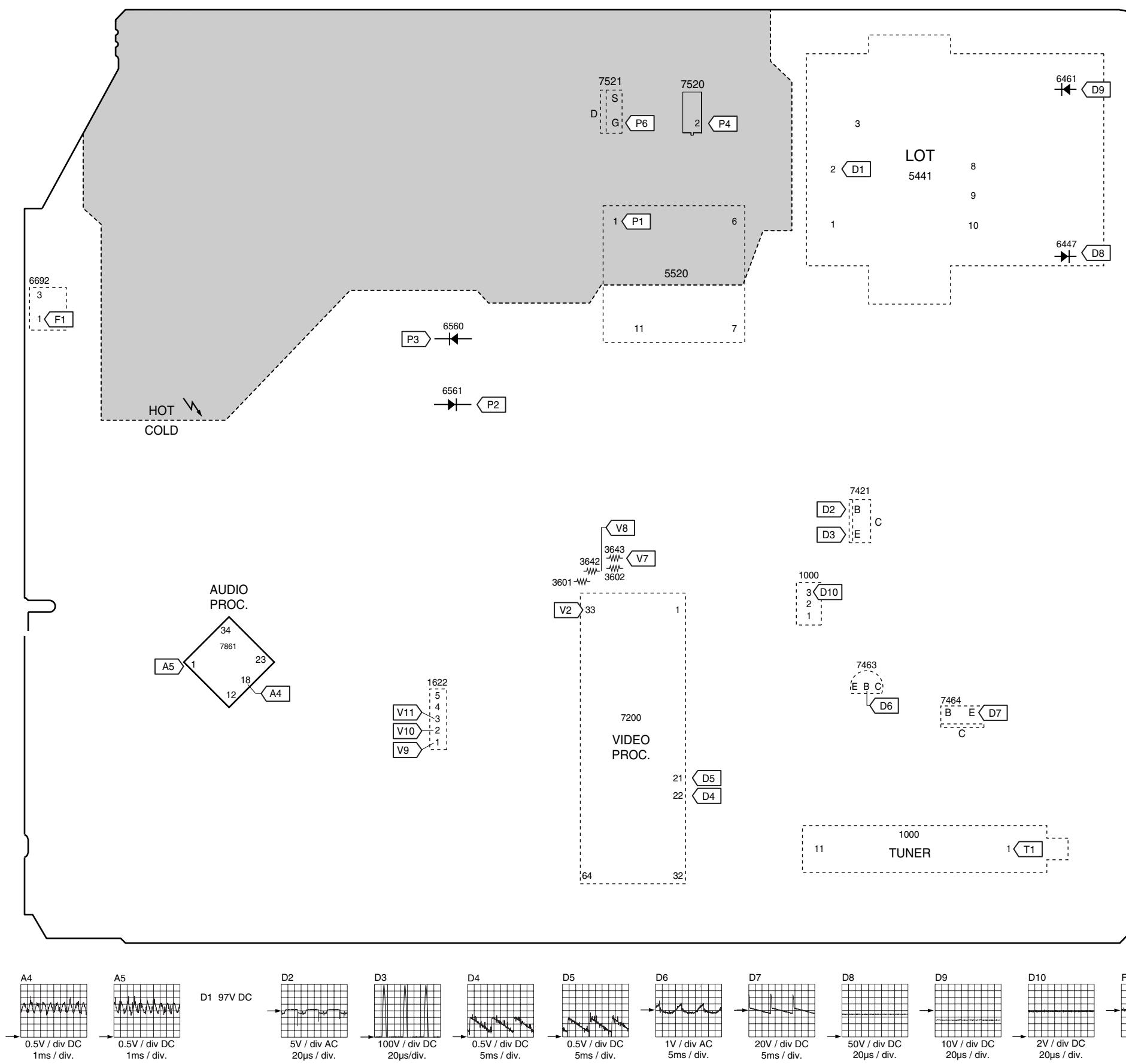
I²C and Supply Voltage Overview**I²C BUS INTERCONNECTION DIAGRAM**

ERROR CODE LIST				
Error	Device	Error description	Check item	Diagram
0	Not applicable	No Error	-	-
1	Not applicable	X-Ray Protection (USA)	7421, 2423, 6421, 6422	A2
2	Not applicable	Horizontal Protection	7421, 7422, 7423	A2
3	Not applicable	Vertical Protection	7461, 7462, 7463, 7464, 7465, 7466	A2
4	TDA9853H	Tone control & Audio processor I ² C identification error	7861 (Stereo/Sap)	A5
5	TDA93XX	POR 3.3V / 8V Protection	7200, 7541, 7491, 7493, 7496	A4, A1
6	I ² C bus	General I ² C bus error	7200, 3604, 3605	A4
7	Not applicable	-	-	-
8	Not applicable	E/W Protection (Large Screen)	-	-
9	M24C16	NVM I ² C identification error	7641, 3641, 3642, 3643	A4
10	Tuner	Tuner I ² C identification error	1000, 3003, 3004	A3
			3313, 7307, 7308, 7309, 7310, 7311, 7312, 7313, 7314, 7315, 7316, 7317, 7318, CRT	B1
11	Not applicable	Black current loop protection	-	-
12	Not applicable	MAP I ² C identification error (USA)	-	-
13	Not applicable	VC I ² C identification error (Eu)	-	-
14	Not applicable	DVD I ² C identification error	-	-

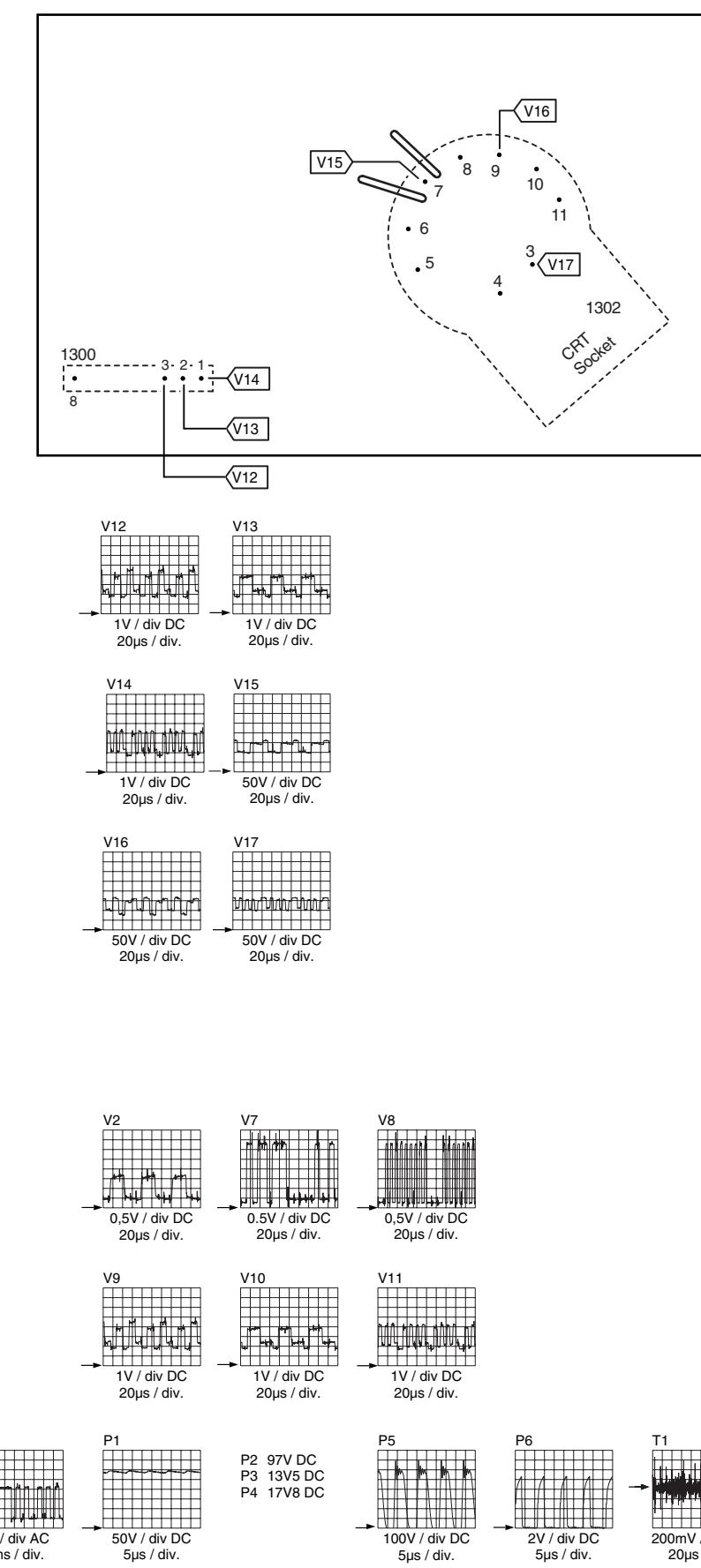


Testpoint Overview Mono Carrier and CRT Panel

MONO CARRIER TRACK SIDE VIEW

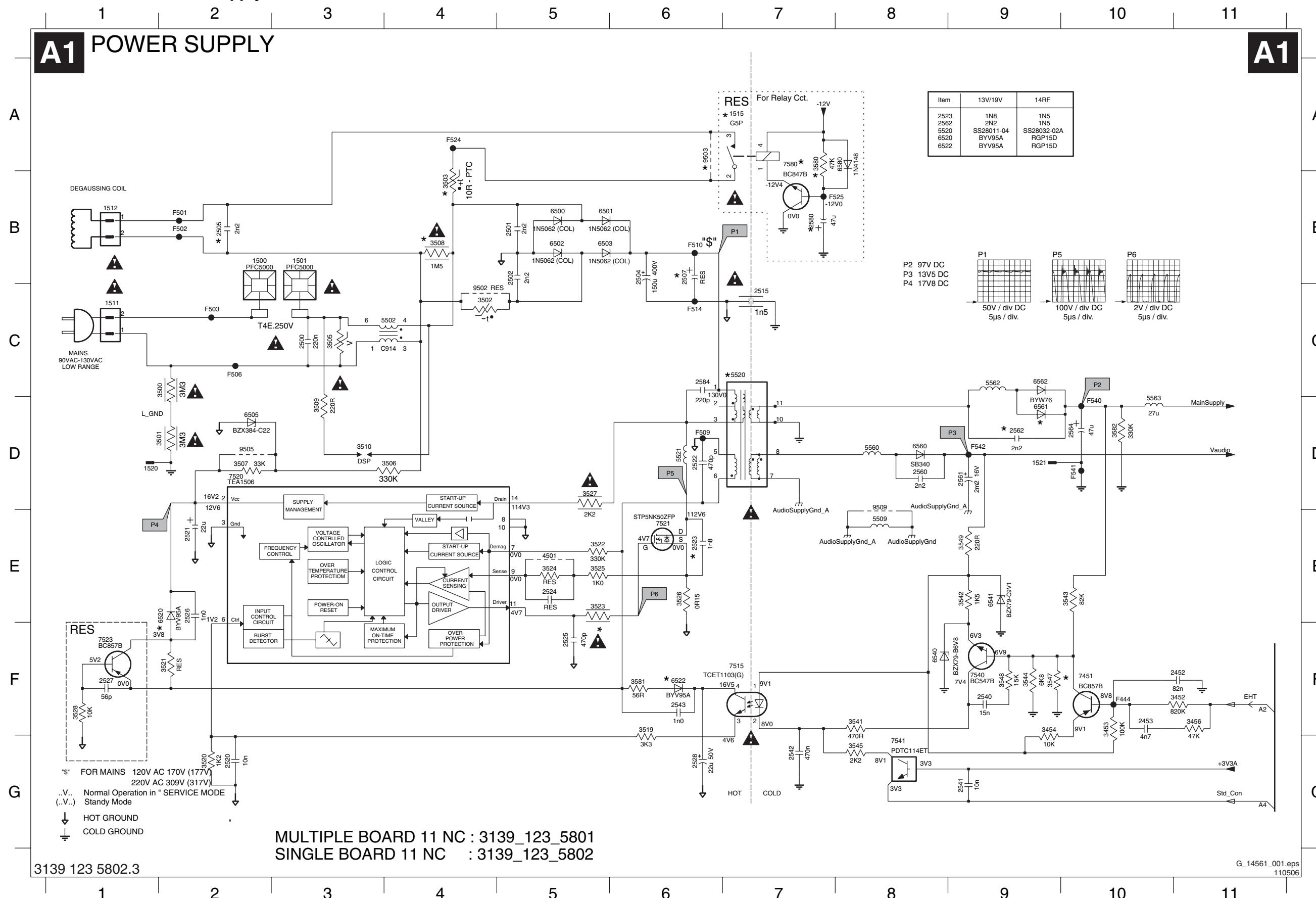


CRT TRACK SIDE VIEW



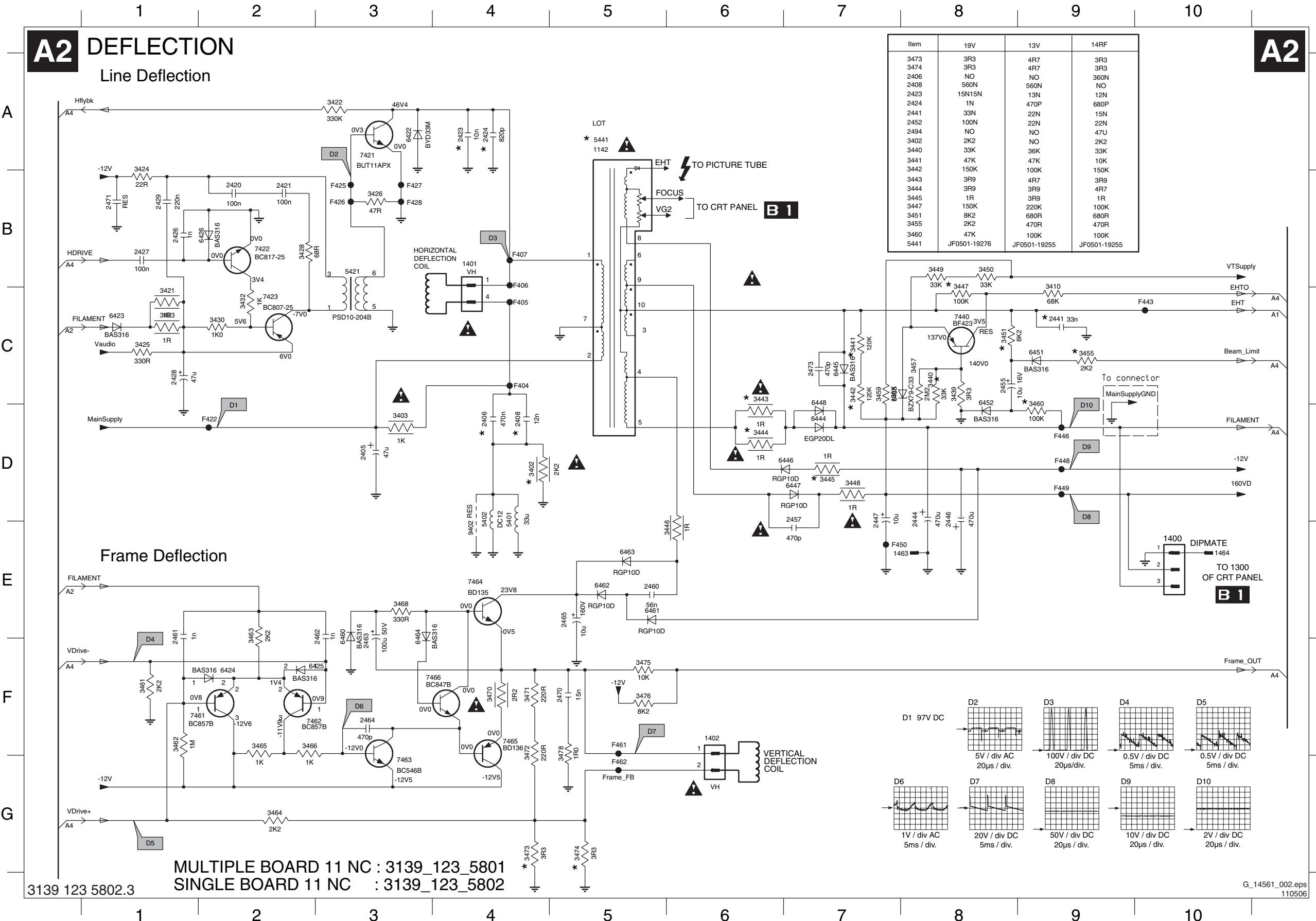
7. Circuit Diagrams and PWB Layouts

Mono Carrier: Power Supply



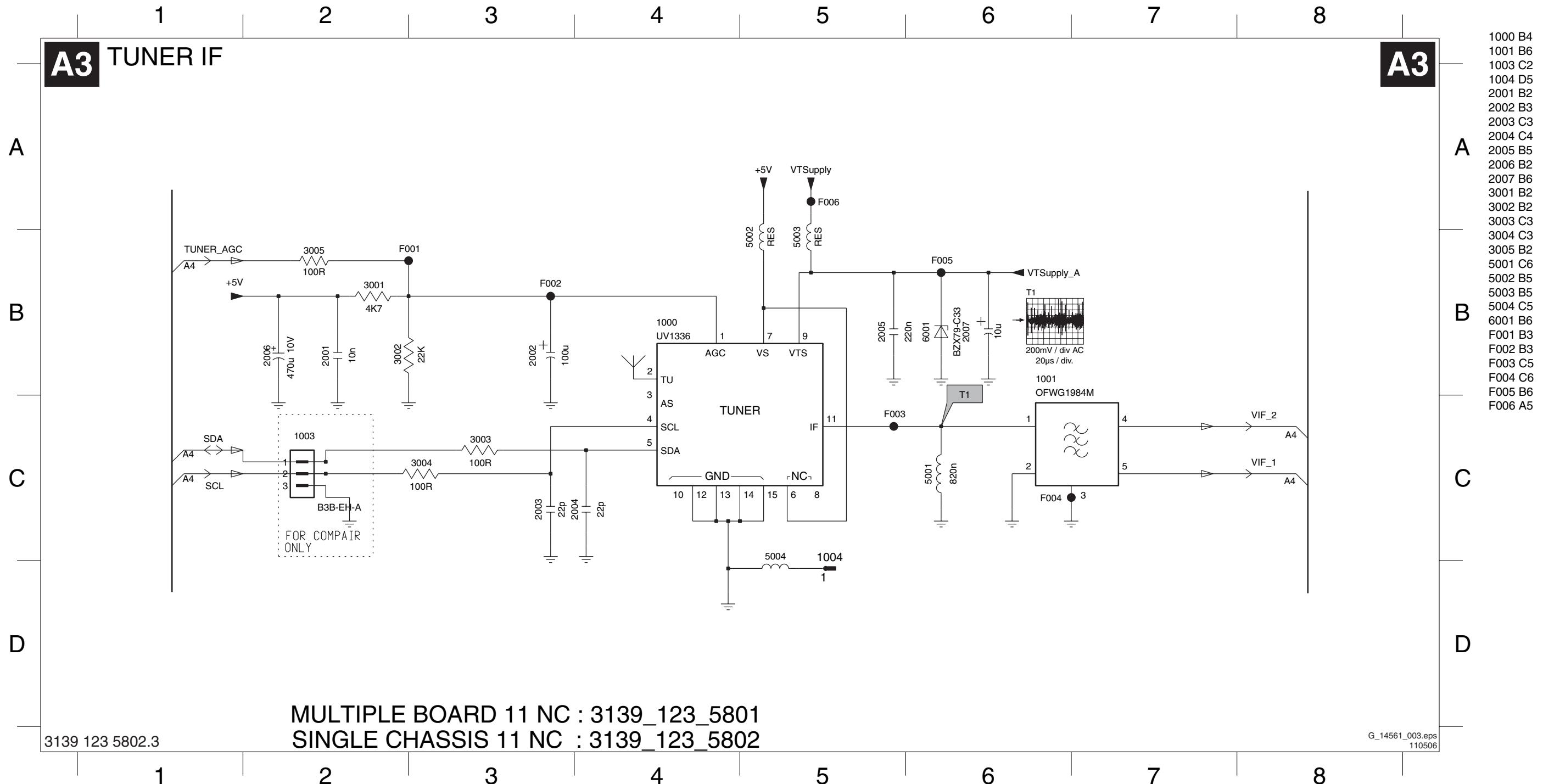
1500 B2	6580 A8
1501 B3	7451 F10
1511 C1	7515 F7
1512 B1	7520 D2
1515 A7	7521 E6
1520 D1	7523 F1
1521 D9	7540 F9
2452 F11	7541 G8
2453 F10	7580 A7
2500 C3	9502 C4
2501 B5	9503 A6
2502 B5	9505 D2
2504 B6	9509 D8
2505 B2	F444 F10
2507 B6	F501 B2
2515 C7	F502 B2
2520 G2	F503 C2
2521 E2	F506 C2
2522 D6	F509 D6
2523 E6	F510 B6
2524 E5	F514 C6
2525 F5	F524 A4
2526 E2	F525 B8
2527 F1	F540 D10
2528 G6	F541 D10
2540 F9	F542 D9
2541 G9	
2542 G7	
2543 F6	
2560 D8	
2561 D9	
2562 D9	
2564 D10	
2580 B7	
2584 C6	
3452 F11	
3453 F10	
3454 F9	
3456 F11	
3455 F10	
3500 C2	
3501 D2	
3502 C4	
3503 B4	
3505 C3	
3506 D4	
3507 D2	
3508 B4	
3509 D3	
3510 D3	
3519 F6	
3520 G2	
3521 F2	
3522 E5	
3523 E5	
3524 E5	
3525 E5	
3526 E6	
3527 D5	
3528 F1	
3541 F8	
3542 E9	
3543 E10	
3544 F9	
3545 G8	
3547 F9	
3548 F9	
3549 E9	
3580 A7	
3581 F6	
3582 D10	
4501 E5	
5502 C4	
5509 E8	
5520 C7	
5521 D6	
5560 D8	
5562 C9	
5563 D10	
6500 B5	
6501 B5	
6502 B5	
6503 B5	
6505 D2	
6520 E1	
6522 F6	
6540 F8	
6541 E9	
6560 D8	
6561 D9	
6562 C9	

Mono Carrier: Deflection

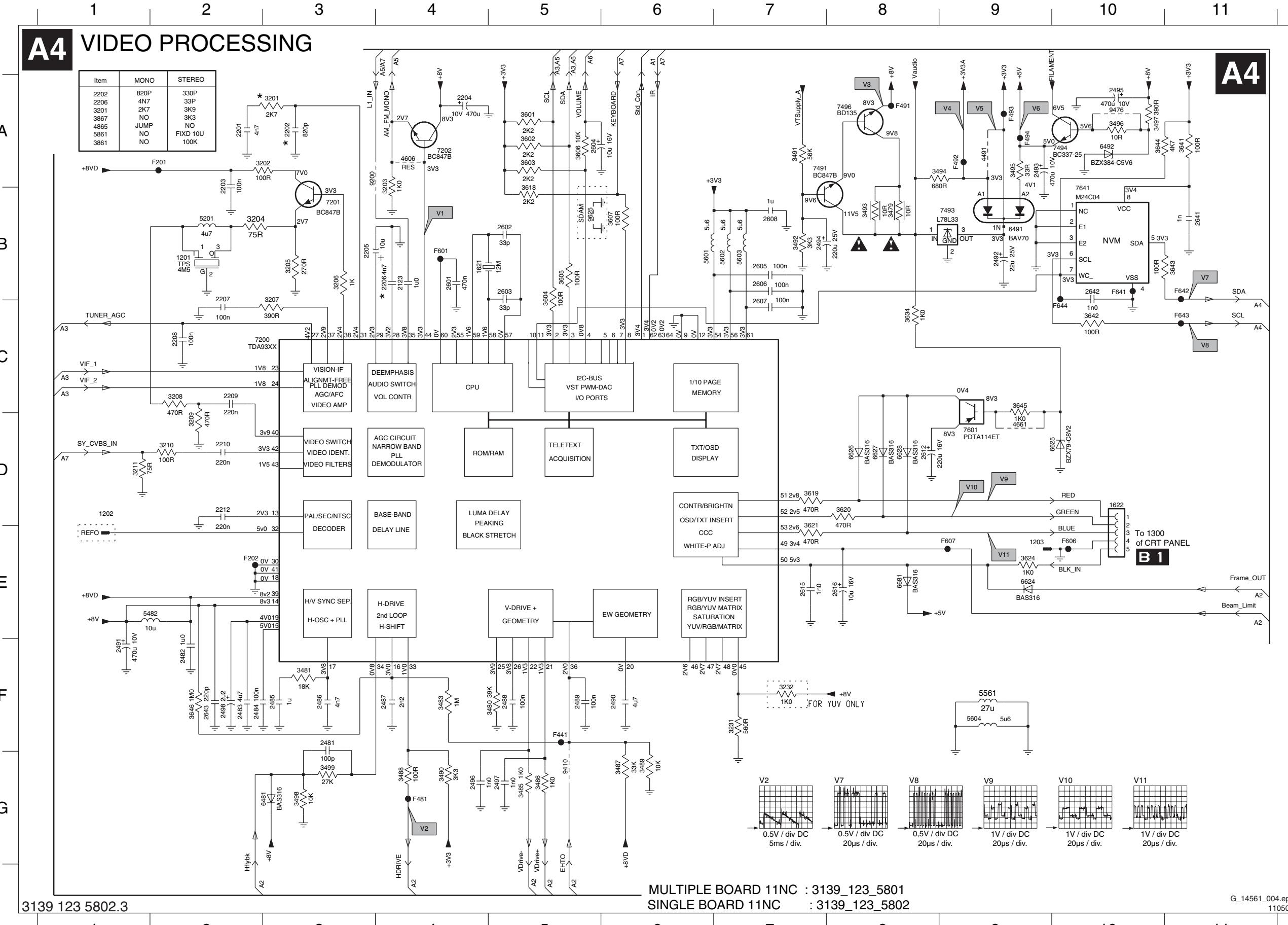


1400 E10	6451 C9
1401 B4	6452 D8
1402 F6	6453 C7
1463 E7	6461 E3
1464 E10	6461 E5
2405 D3	6462 E5
2406 D4	6463 E5
2408 D4	6464 E3
2420 B2	7421 A3
2421 B2	7422 B2
2423 A4	7423 C2
2424 A4	7440 C8
2426 B1	7461 F1
2427 B1	7462 F3
2428 C1	7463 G3
2429 B1	7464 E4
2441 C9	7465 F4
2444 D8	7466 F3
2446 D8	9402 E4
2447 D7	F404 C4
2455 C8	F405 C4
2457 E7	F406 C4
2460 E5	F407 B4
2461 E1	F422 D2
2462 E3	F425 B3
2463 F3	F428 B3
2464 F5	F429 B3
2470 F5	F443 B3
2471 B1	F446 D9
2473 C7	F448 D9
3402 D4	F449 D9
3403 D3	F450 E7
3410 C9	F461 F5
3421 C1	F462 G5
3422 A3	
3423 C1	
3424 B1	
3425 C1	
3426 B3	
3428 B2	
3430 C2	
3432 C2	
3439 C8	
3440 C8	
3441 C7	
3442 C7	
3443 C6	
3444 D6	
3445 D7	
3446 E6	
3447 C8	
3448 D7	
3449 B8	
3450 B8	
3451 C8	
3455 C7	
3457 C8	
3460 D9	
3461 F1	
3462 F1	
3463 E2	
3464 G2	
3465 F2	
3466 F2	
3468 E3	
3470 F4	
3471 F4	
3472 F4	
3473 G4	
3474 G5	
3475 F5	
3476 F5	
3478 F5	
5401 D4	
5402 D4	
5421 B3	
5441 A5	
6422 A3	
6423 C1	
6424 F2	
6425 F3	
6426 B2	
6444 D7	
6445 C7	
6446 D7	
6447 D7	
6448 D7	

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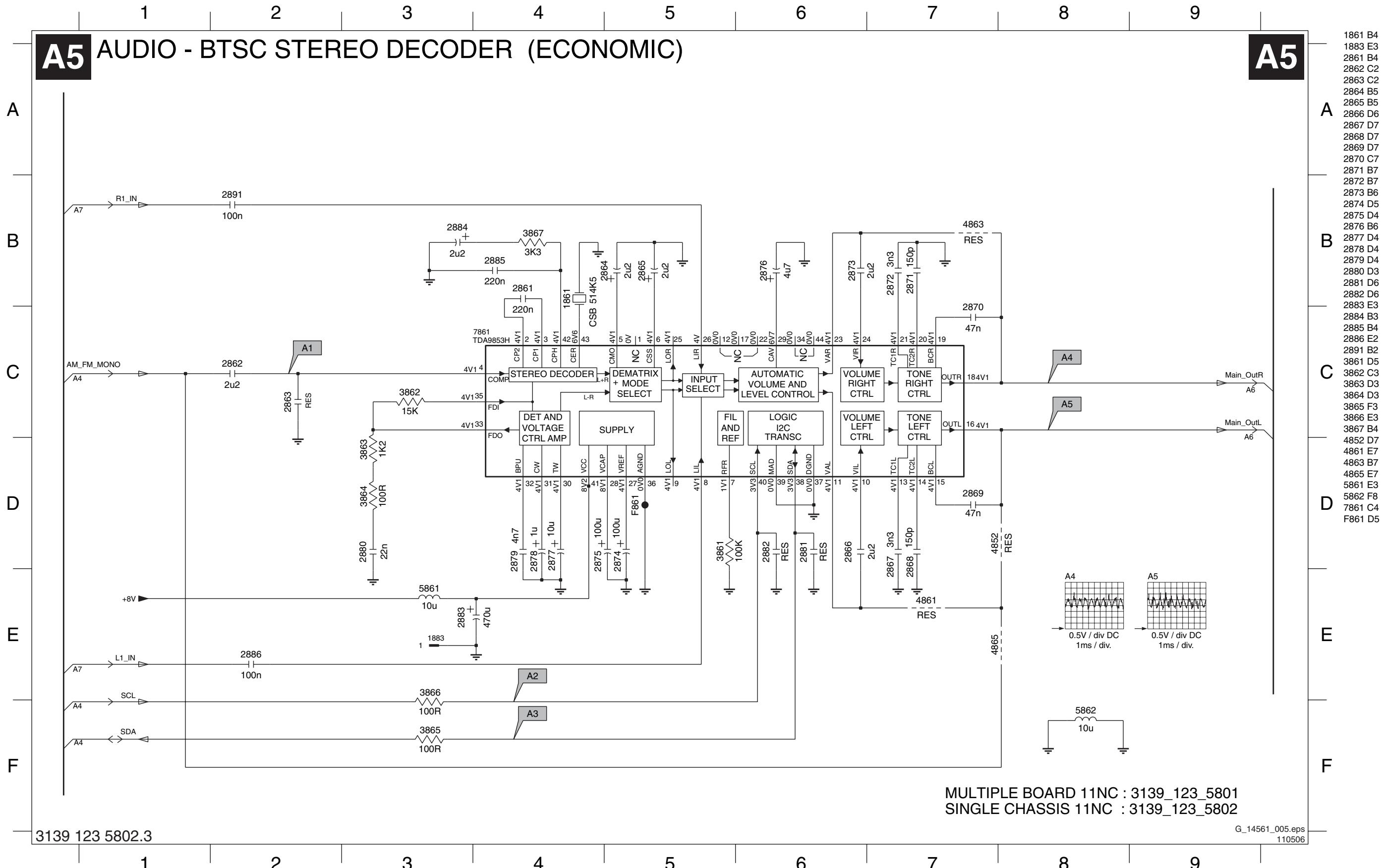
Mono Carrier: Tuner IF

Mono Carrier: Video Processing

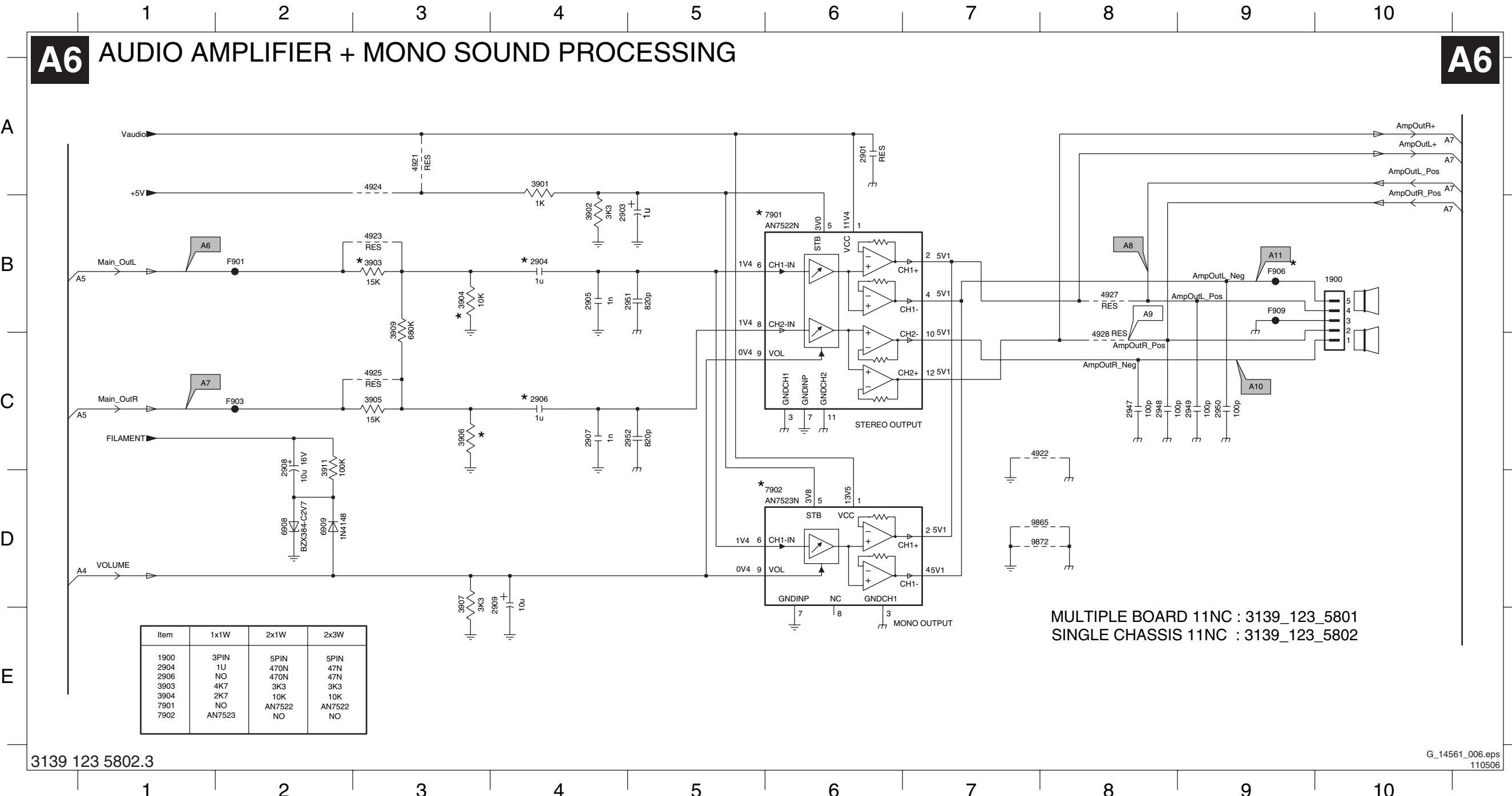


1201 B2	3641 A11
1202 D1	3642 C10
1203 E9	3643 B11
1621 B4	3644 A10
1622 D10	3645 C9
2123 B4	3646 F2
2201 A2	4491 A9
2202 A3	4606 A4
2203 A2	4661 D9
2204 A4	5201 B2
2205 B3	5482 E2
2206 B4	5561 F9
2207 C2	5601 B6
2208 C2	5602 B7
2209 C2	5603 B7
2210 D2	5604 F9
2212 D2	6481 G3
2481 F3	6491 B9
2482 F2	6492 A10
2483 F2	6624 E9
2484 F2	6625 D10
2485 F3	6626 D8
2486 F3	6627 D8
2487 F4	6628 D8
2488 F5	6681 E8
2489 F5	7200 C2
2490 F6	7201 B3
2491 F1	7202 A4
2492 B9	7491 A7
2493 A9	7493 B9
2494 B7	7494 A10
2495 A10	7496 A8
2496 G4	7601 D9
2497 G5	7641 B10
2498 F2	9200 A3
2601 B4	9410 G5
2602 B5	9476 A10
2603 B5	F201 A2
2604 A5	F202 E2
2605 B7	F441 F5
2606 B7	F481 G4
2607 B7	F491 A8
2608 B7	F492 A9
2612 D8	F493 A9
2615 E7	F494 A9
2616 E8	F601 B4
2641 B11	F641 B10
2642 B10	F606 E10
2643 F10	F607 E9
3201 A3	F643 B10
3202 A3	F644 C11
3203 A4	F644 C10
3204 B2	
3205 B3	
3206 B3	
3207 C3	
3208 C2	
3209 D2	
3211 D1	
3231 F7	
3479 B8	
3480 F5	
3481 F3	
3483 F4	
3485 G5	
3486 G5	
3487 G6	
3488 G4	
3489 G6	
3490 G4	
3491 A7	
3492 B7	
3493 B8	
3494 A9	
3495 A9	
3496 A10	
3497 A10	
3498 G3	
3499 G3	
3601 A5	
3602 A5	
3603 A5	
3604 B5	
3605 B5	
3606 A5	
3607 B6	
3618 B5	
3619 D7	
3620 D8	
3621 E7	
3624 E9	
3634 C8	

Mono Carrier: Audio BTSC Stereo Decoder



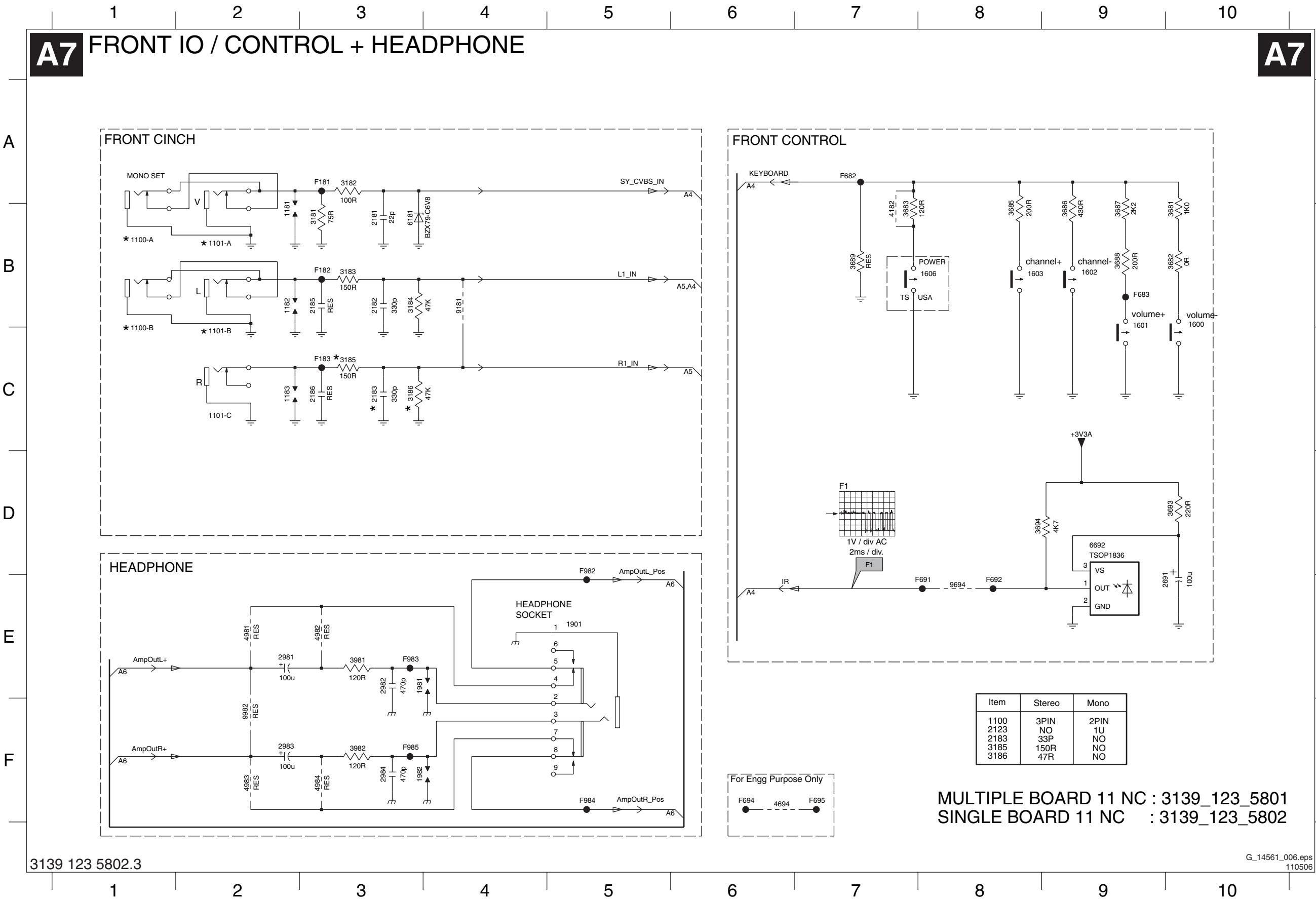
1861 B4
 1883 E3
 2861 B4
 2862 C2
 2863 C2
 2864 B5
 2865 B5
 2866 D6
 2867 D7
 2868 D7
 2869 D7
 2870 C7
 2871 B7
 2872 B7
 2873 B6
 2874 D5
 2875 D4
 2876 B6
 2877 D4
 2878 D4
 2879 D4
 2880 D3
 2881 D6
 2882 D6
 2883 E3
 2884 B3
 2885 B4
 2886 E2
 2891 B2
 3861 D5
 3862 C3
 3863 D3
 3864 D3
 3865 F3
 3866 E3
 3867 B4
 4861 E7
 4863 B7
 4865 E7
 5861 E3
 5862 F8
 7861 C4
 F861 D5

Mono Carrier: Audio Ampl & Sound Proc.

1900 B10
 2901 A6
 2903 B4
 2904 B4
 2905 B4
 2906 C4
 2907 C4
 2908 C2
 2909 D4
 2947 C8
 2948 C8
 2949 C9
 2950 C9
 2951 B5
 2952 C5
 3901 A4
 3902 B4
 3903 B3
 3904 B3
 3905 C3
 3906 C3
 3907 D3
 3909 B3
 3911 C2
 4921 A3
 4922 B7
 4923 A3
 4924 B3
 4925 C3
 4927 B8
 4928 C8
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 7901 B5
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 9865 D7
 9872 D7
 F901 B2
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 F906 B9
 F909 B9

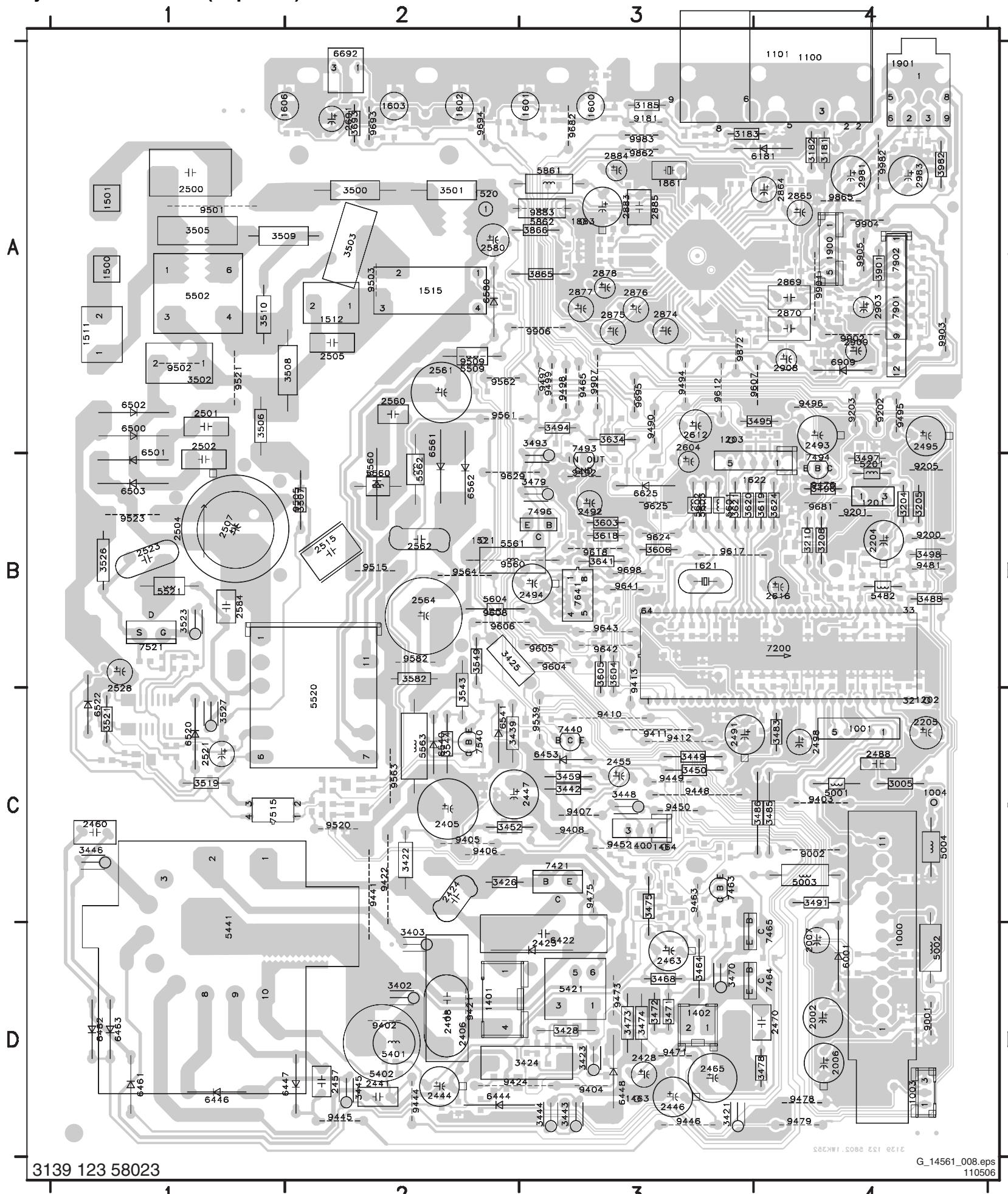
MULTIPLE BOARD 11NC : 3139_123_5801
SINGLE CHASSIS 11NC : 3139_123_5802

Mono Carrier: Front I/O, Control & HP



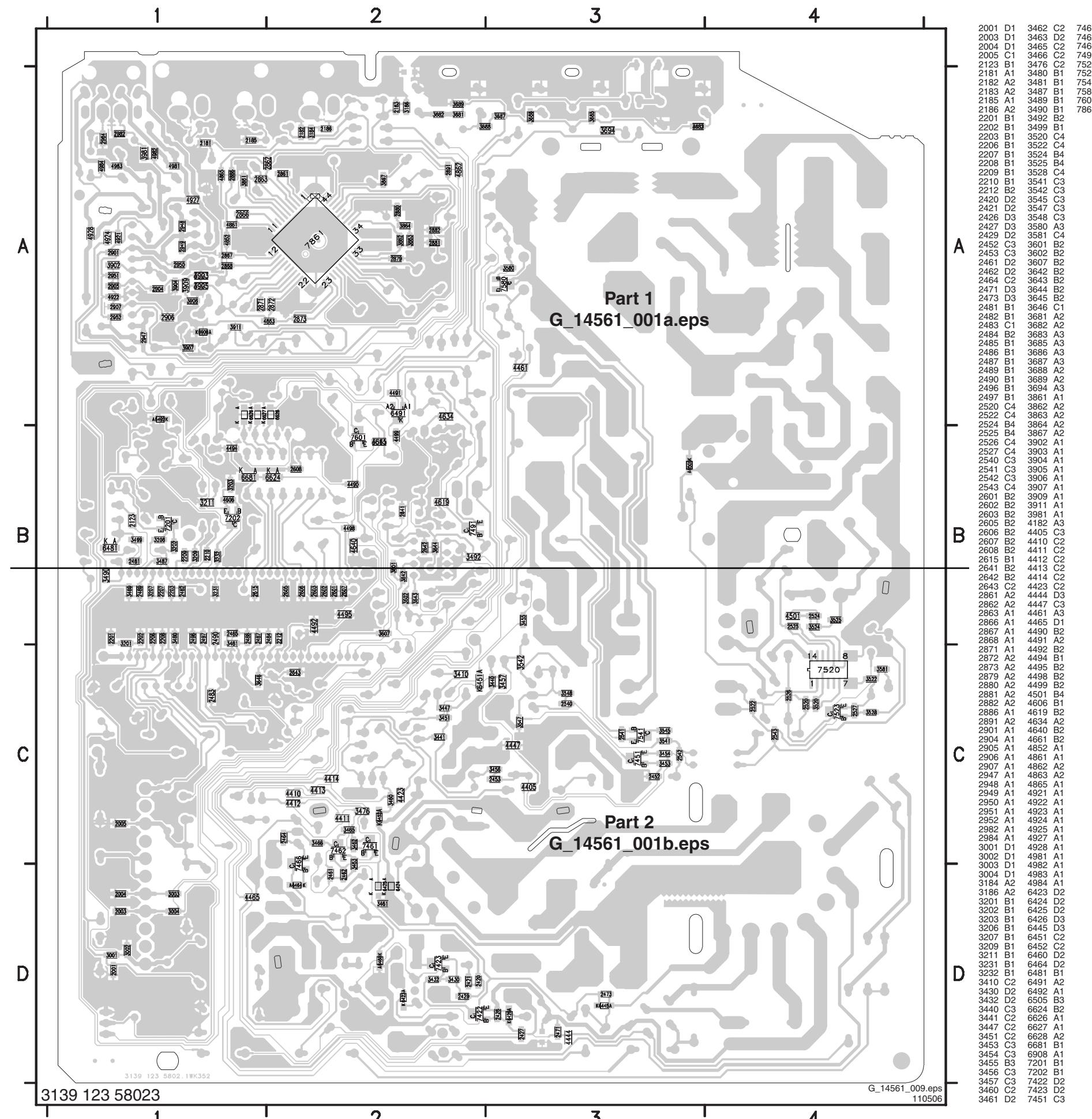
1100-A B1
 1100-B B1
 1101-A B2
 1101-B C2
 1101-C C2
 1181 B2
 1183 C2
 1600 B10
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 1602 B9
 1603 B8
 1606 B8
 1901 E5
 1981 E3
 1982 F3
 2181 B3
 2182 B3
 2183 C3
 2185 B3
 2186 C3
 2691 E10
 2981 E2
 2982 E3
 2983 F2
 2984 F3
 3181 B3
 3182 A3
 3183 B3
 3184 B3
 3185 C3
 3186 C3
 3681 B10
 3682 B10
 3683 B7
 3685 B8
 3686 B9
 3687 B9
 3688 B9
 3689 B7
 3690 D10
 3694 D8
 3981 E3
 3982 F3
 4182 B7
 4694 F6
 4981 E2
 4982 E3
 4983 F2
 4984 F3
 6181 B3
 6692 D9
 9181 B4
 9694 E8
 9982 F2
 F181 A3
 F182 B3
 F183 C3
 F682 A7
 F683 B9
 F691 E8
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 F694 F6
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 F982 D5
 F983 E3
 F984 F5
 F985 F3

Layout Mono Carrier (Top Side)



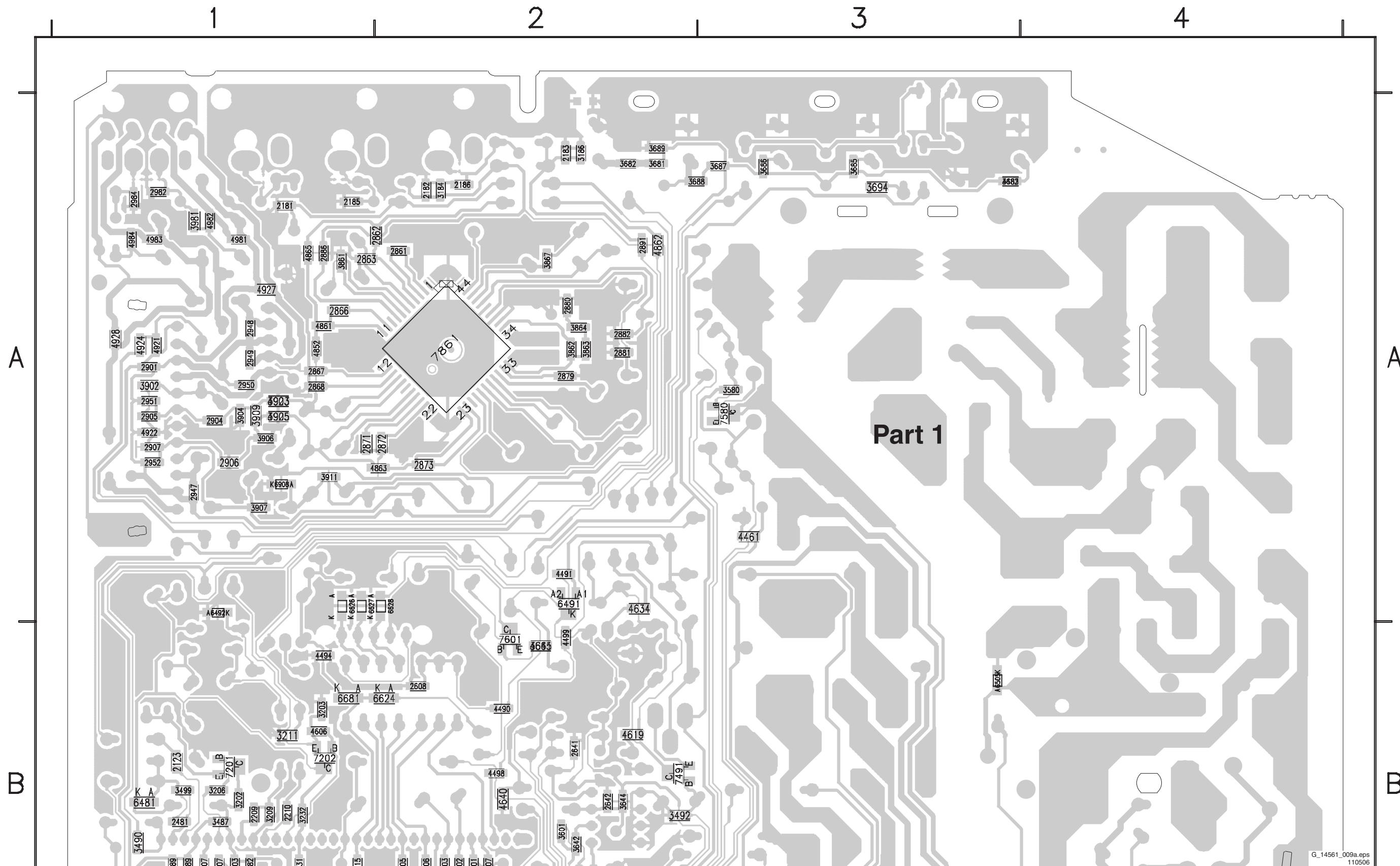
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1001	C4	3449	C3	7540
1003	D4	3450	C3	7641
1004	C4	3452	C2	7901
1100	A4	3459	C3	7902
1101	A4	3464	D3	9001
1201	B4	3468	D3	9002
1202	C4	3470	D3	9181
1203	A3	3471	D3	9200
1400	C3	3472	D3	9201
1401	D2	3473	D3	9202
1402	D3	3474	D3	9203
1463	D3	3475	C3	9205
1464	C3	3478	D4	9402
1500	A1	3479	B3	9403
1501	A1	3483	C4	9404
1511	A1	3485	C4	9405
1512	A2	3486	C4	9406
1515	A2	3488	B4	9407
1520	A2	3491	C4	9408
1521	B2	3493	A3	9410
1600	A3	3494	A3	9411
1610	A3	3495	A4	9412
1602	A2	3496	B4	9413
1603	A2	3497	B4	9421
1606	A1	3498	B4	9422
1621	B3	3500	A2	9424
1622	B4	3501	A2	9441
1861	A3	3502	A1	9444
1883	A3	3503	A2	9445
1900	A4	3505	A1	9446
1901	A4	3506	A1	9448
2002	D4	3507	B2	9449
2006	D4	3508	A2	9450
2007	D4	3509	A1	9452
2204	B4	3510	A1	9463
2205	C4	3519	C1	9465
2405	C2	3521	C1	9471
2406	D2	3523	B1	9473
2408	D2	3526	B1	9475
2423	D3	3527	C1	9476
2424	C2	3543	C2	9478
2428	D3	3544	C2	9479
2441	D2	3549	B2	9481
2444	D2	3582	B2	9490
2446	D3	3603	B3	9492
2447	C3	3604	B3	9494
2455	C3	3605	B3	9495
2457	D2	3606	B3	9496
2460	C1	3618	B3	9497
2463	D3	3619	B4	9498
2465	D3	3620	B3	9499
2470	D4	3621	B3	9501
2488	C4	3624	B4	9502
2491	C3	3634	A3	9503
2492	B3	3641	B3	9505
2493	A4	3693	A2	9509
2494	B3	3865	A3	9515
2495	A4	3866	A3	9520
2498	C4	3901	A4	9521
2500	A1	3982	A4	9523
2501	A1	5001	C4	9539
2502	A1	5002	D4	9560
2504	B1	5003	C4	9561
2505	A2	5004	C4	9562
2507	B1	5201	B4	9563
2515	B2	5401	D2	9564
2521	C1	5402	D2	9582
2523	B1	5421	D3	9604
2528	C1	5441	D1	9605
2560	A2	5482	B4	9606
2561	A2	5502	A1	9607
2562	B2	5509	A2	9608
2564	B2	5520	C2	9612
2580	A2	5521	B1	9617
2584	B1	5560	B2	9618
2604	A3	5561	B2	9624
2612	A3	5562	B2	9625
2616	B4	5563	C2	9629
2691	A2	5601	B3	9641
2864	A4	5602	B3	9642
2865	A4	5603	B3	9643
2869	A4	5604	B2	9681
2870	A4	5861	A3	9682
2874	A3	5862	A3	9693
2875	A3	6001	D4	9694
2876	A3	6181	A4	9695
2877	A3	6422	D3	9698
2878	A3	6444	D2	9862
2883	A3	6446	D1	9865
2884	A3	6447	D2	9872
2885	A3	6448	D3	9883
2903	A4	6453	C3	9901
2908	A4	6461	D1	9902
2909	A4	6462	D1	9903
2981	A4	6463	D1	9904
2983	A4	6500	A1	9905
3005	C4	6501	A1	9906
3181	A4	6502	A1	9907
3182	A4	6503	B1	9982
3183	A3	6520	C1	9983
3185	A3	6522	C1	
3204	B4	6540	C2	
3205	B4	6541	C2	
3208	B4	6560	B2	
3210	B4	6561	A2	
3402	D2	6562	B2	
3403	D2	6580	A2	
3421	D3	6625	B3	
3422	C2	6692	A2	
3423	D3	6909	A4	
3424	D3	7200	B4	
3425	B2	7421	C3	
3426	C2	7440	C3	
3428	D3	7463	C3	
3439	C2	7464	D4	
3442	C3	7465	D4	
3443	D3	7493	A3	
3444	D3	7494	B4	
3445	D2	7496	B3	
3446	C1	7515	C1	

Layout Mono Carrier (Overview Bottom Side)

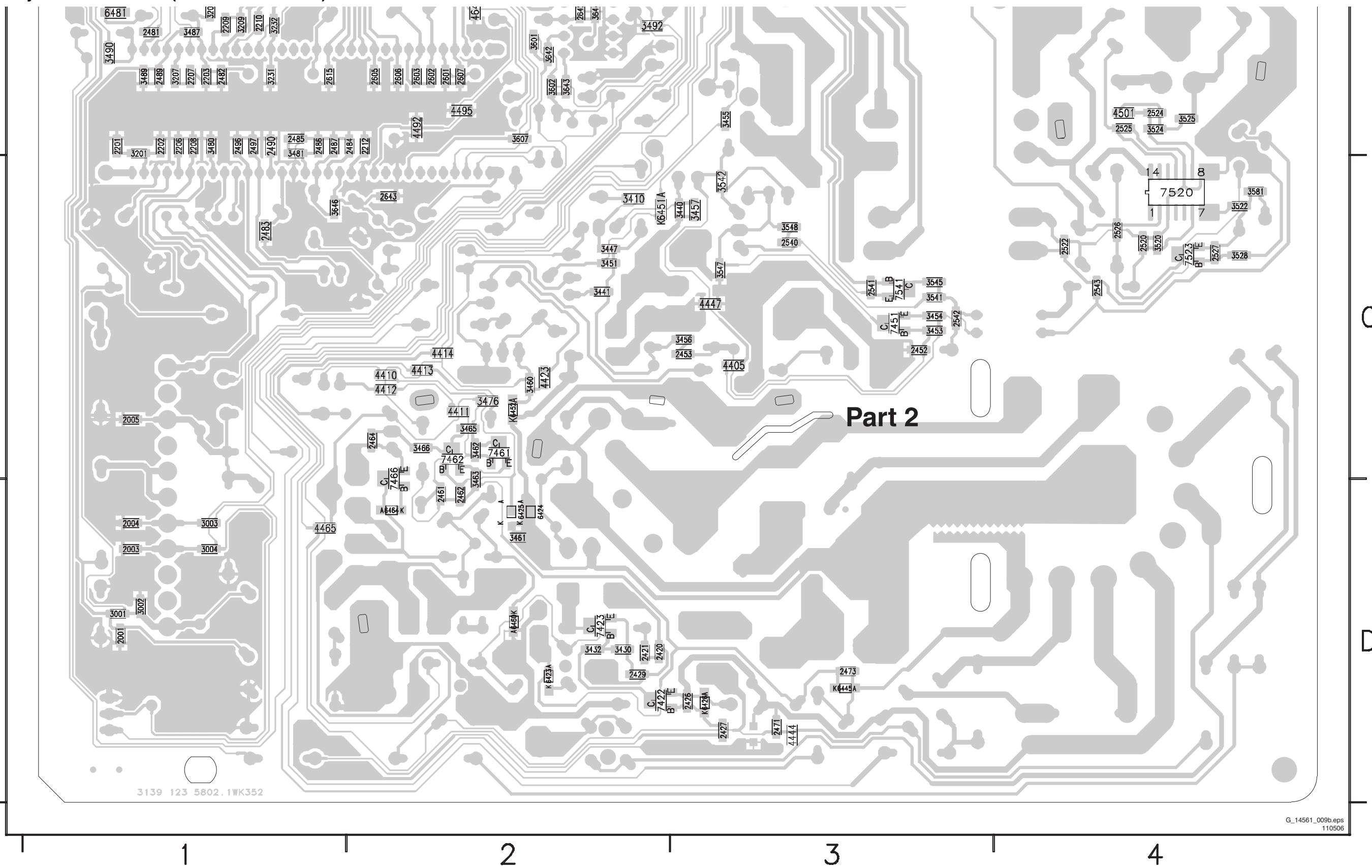


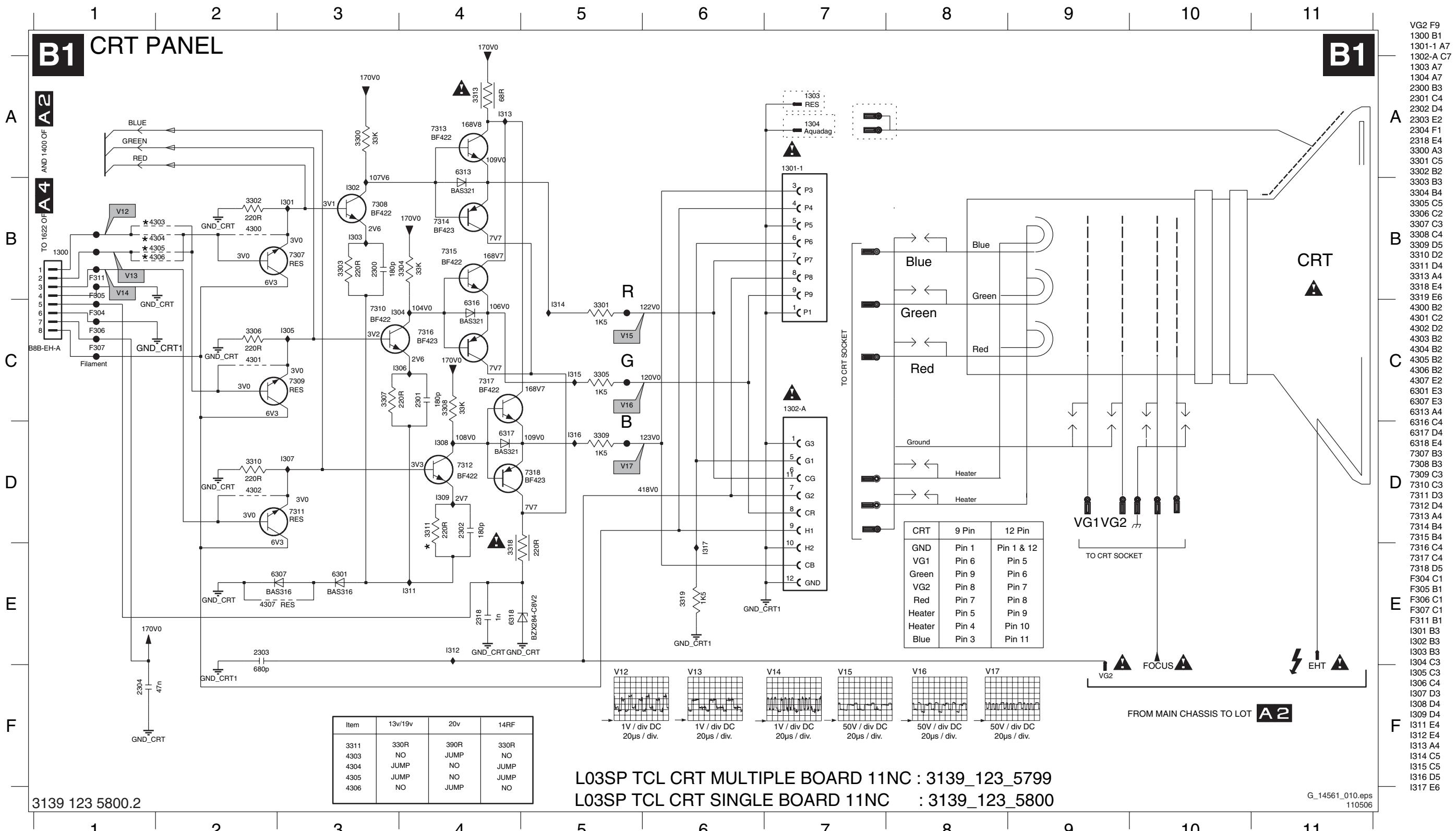
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2003	D1	3463	D2	7462	C2
2004	D1	3465	C2	7466	C2
2005	C1	3466	C2	7491	B2
2123	B1	3476	C2	7520	C4
2181	A1	3480	B1	7523	C4
2182	A2	3481	B1	7541	C3
2183	A2	3487	B1	7580	A3
2185	A1	3489	B1	7601	B2
2186	A2	3490	B1	7861	A2
2201	B1	3492	B2		
2202	B1	3499	B1		
2203	B1	3520	C4		
2206	B1	3522	C4		
2207	B1	3524	B4		
2208	B1	3525	B4		
2209	B1	3528	C4		
2210	B1	3541	C3		
2212	B2	3542	C3		
2420	D2	3545	C3		
2421	D2	3547	C3		
2426	D3	3548	C3		
2427	D3	3580	A3		
2429	D2	3581	C4		
2425	C3	3601	B2		
2453	C3	3602	B2		
2461	D2	3607	B2		
2462	D2	3642	B2		
2464	C2	3643	B2		
2471	D3	3644	B2		
2473	D3	3645	B2		
2481	B1	3646	C1		
2482	B1	3681	A2		
2483	C1	3692	A2		
2484	B2	3693	A3		
2485	B1	3695	A3		
2486	B1	3686	A3		
2487	B1	3687	A3		
2489	B1	3688	A2		
2490	B1	3689	A2		
2496	B1	3694	A3		
2497	B1	3861	A1		
2520	C4	3862	A2		
2522	C4	3863	A2		
2524	B4	3864	A2		
2525	B4	3867	A2		
2526	C4	3902	A1		
2527	C4	3903	A1		
2540	C3	3904	A1		
2541	C3	3905	A1		
2542	C3	3906	A1		
2543	C4	3907	A1		
2601	B2	3909	A1		
2602	B2	3911	A1		
2603	B2	3981	A1		
2605	B2	4182	A3		
2606	B2	4405	C3		
2607	B2	4410	C2		
2608	B2	4411	C2		
2615	B1	4412	C2		
2641	B2	4413	C2		
2642	B2	4414	C2		
2643	C2	4423	C2		
2861	A2	4444	D3		
2862	A2	4447	C3		
2863	A1	4461	A3		
2866	A1	4465	D1		
2867	A1	4490	B2		
2868	A1	4491	A2		
2871	A1	4492	B2		
2872	A2	4494	B1		
2873	A2	4495	B2		
2879	A2	4498	B2		
2880	A2	4499	B2		
2881	A2	4501	B4		
2882	A2	4606	B1		
2886	A1	4619	B2		
2891	A2	4634	A2		
2901	A1	4640	B2		
2904	A1	4661	B2		
2905	A1	4852	A1		
2906	A1	4861	A1		
2907	A1	4862	A2		
2947	A1	4863	A2		
2948	A1	4885	A1		
2949	A1	4921	A1		
2950	A1	4922	A1		
2951	A1	4923	A1		
2952	A1	4924	A1		
2982	A1	4925	A1		
2984	A1	4927	A1		
3001	D1	4928	A1		
3002	D1	4981	A1		
3003	D1	4982	A1		
3004	D1	4983	A1		
3184	A2	4984	A1		
3186	A2	6423	D2		
3201	B1	6424	D2		
3202	B1	6425	D2		
3203	B1	6426	D3		
3206	B1	6445	D3		
3207	B1	6451	C2		
3209	B1	6452	C2		
3211	B1	6460	D2		
3231	B1	6464	D2		
3232	B1	6481	B1		
3410	C2	6491	A2		
3430	D2	6492	A1		
3432	D2	6505	B3		
3440	C3	6624	B2		
3441	C2	6626	A1		
3447	C2	6627	A1		
3451	C2	6628	A2		
3453	C3	6681	B1		
3454	C3	6908	A1		
3455	B3	7201	B1		
3456	C3	7202	B1		
3457	C3	7422	D2		
3460	C2	7423	D2		
3461	D2	7451	C3		

Layout Mono Carrier (Part 1 Bottom Side)

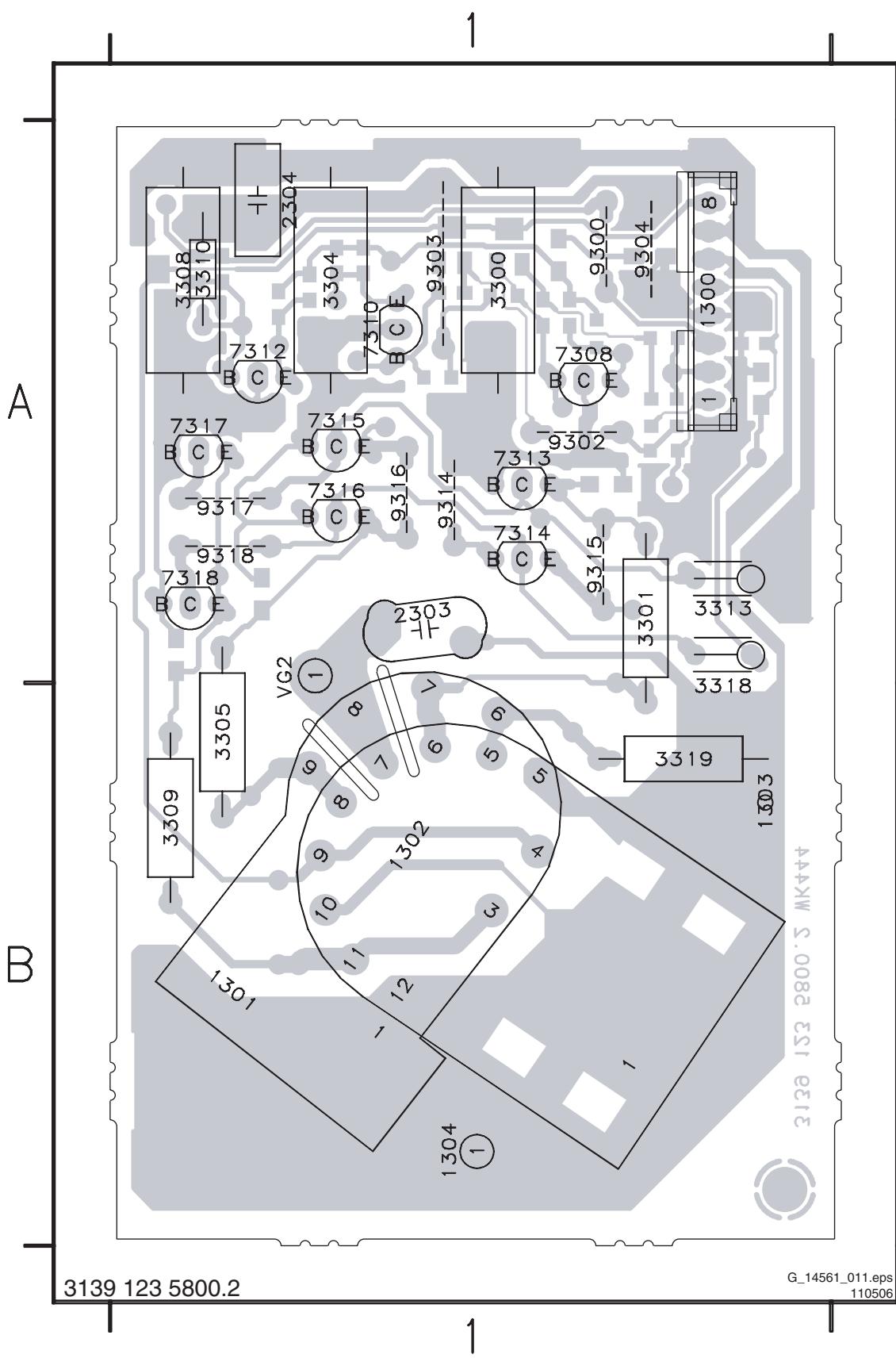
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Layout Mono Carrier (Part 2 Bottom Side)

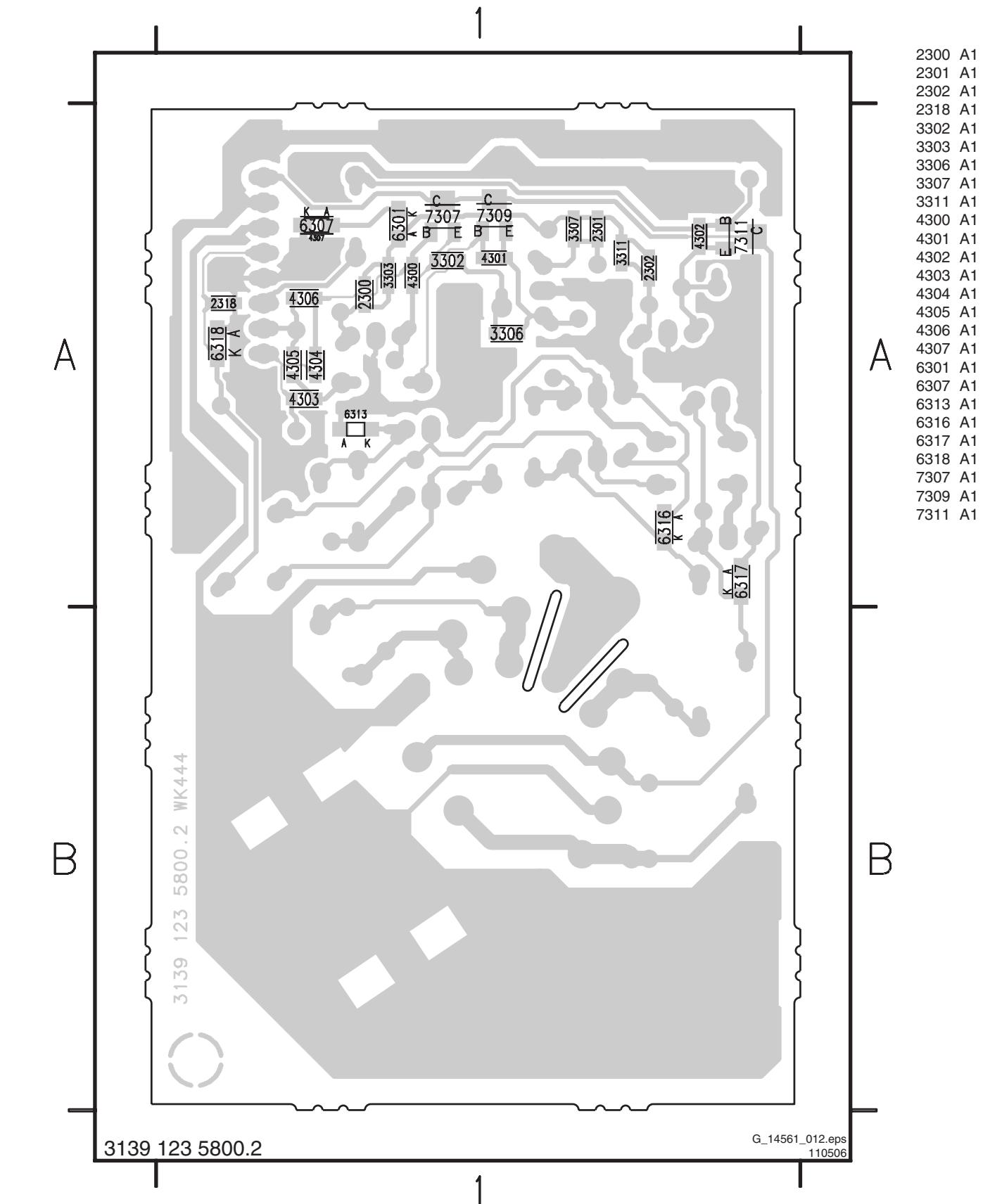


CRT Panel

Layout CRT Panel (Top Side)



Layout CRT Panel (Bottom Side)



8. Alignments

Index of this chapter:

- 8.1 General Alignment Conditions
- 8.2 Hardware Alignments
- 8.3 Software Alignments and Settings

Note: The Service Default Alignment Mode (SDAM) is described in the "Service Modes, Error Codes and Fault Finding" section. SDAM menu navigation is performed by using the MENU UP, MENU DOWN, MENU LEFT, and MENU RIGHT keys of the remote control transmitter.

8.1 General Alignment Conditions

Perform all electrical adjustments under the following conditions:

- AC voltage and frequency: according to country's standard.
- Connect the television set to the AC power via an isolation transformer.
- Allow the television set to warm up for approximately 20 minutes.
- Measure the voltages and waveforms in relation to chassis ground (with the exception of the voltages on the primary side of the power supply). Never use heatsinks as ground.
- Test probe: $R_i > 10 \text{ M ohm}$; $C_i < 2.5 \text{ pF}$.
- Use an isolated trimmer/screwdriver to perform the alignments.

8.2 Hardware Alignments

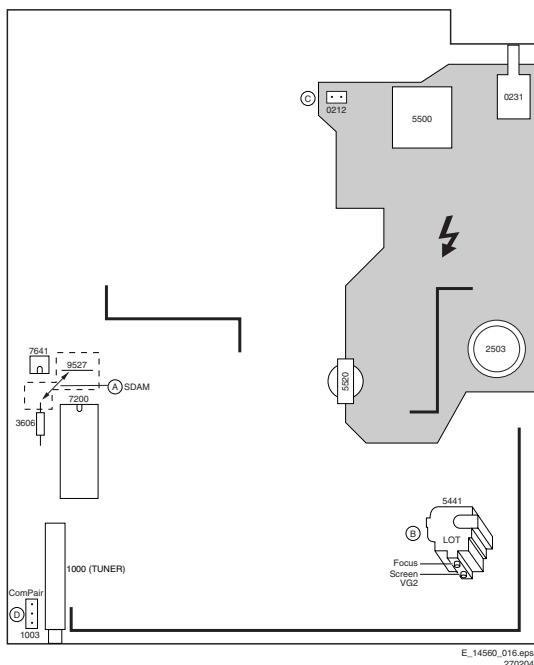


Figure 8-1 Top view Mono Carrier

8.2.1 Vg2 Adjustment

1. Activate SDAM by pressing the following key sequence on the remote control transmitter: 0 6 2 5 9 6 directly followed by the MENU button (do not allow the display to time out between entries while keying the sequence).
2. Use the MENU UP/DOWN keys to highlight the WHITE TONE sub menu.
3. Press the MENU LEFT/RIGHT key to enter the WHITE TONE sub menu.

4. In the WHITE TONE sub menu, press the MENU UP/DOWN keys to select NORMAL RED, NORMAL GREEN, or NORMAL BLUE.
5. Use the MENU LEFT/RIGHT keys to set the values of NORMAL RED, NORMAL GREEN and NORMAL BLUE to '40'.
6. Press the MENU button twice to enter the normal user menu.
7. In the normal user menu, use the MENU UP/DOWN keys to highlight the PICTURE sub menu (if necessary).
8. Press the MENU LEFT/RIGHT keys to enter the PICTURE sub menu.
9. Use the MENU UP/DOWN keys to select CONTRAST. Be sure to record the current value of CONTRAST.
10. Use the MENU LEFT/RIGHT keys to set the value of CONTRAST to '0'.
11. Use the MENU UP/DOWN keys to select BRIGHTNESS. Be sure to record the current value of BRIGHTNESS.
12. Use the MENU LEFT/RIGHT keys to set the value of BRIGHTNESS to minimum (OSD just visible in a dark room).
13. Press the MENU button twice to return to the top level SDAM menu.
14. Press the OSD/STATUS button to hide the SDAM onscreen display ("S" indication remains visible). This, to avoid interferences during the waveform measurements
15. Connect the RF output of a video pattern generator to the antenna input, and input a 'black picture' test pattern to the television set.
16. Set the oscilloscope to 50 V/div and the time base to 0.2 milliseconds (external triggering on the positive vertical pulse with a 10:1 probe).
17. Ground the scope at the CRT panel and connect a 100:1 probe to one of the cathodes of the picture tube socket (pin 7= Red, pin 9= Green, and pin 3= Blue, see also schematic diagram B1). Measure the level of the black current measuring pulses. These are the second line (Red), third line (Green), and fourth line (Blue) directly after the frame blanking (see figure "V_cut-off"). Remark: This chassis is using a TDA93XX UOC series. These use two different measuring pulses at each of the R, G, and B outputs. The above-mentioned level applies to the pulse with the lowest level of each gun.
18. Select the cathode with the highest V_{dc} value for the alignment. Adjust the $V_{cut-off}$ of this gun with the SCREEN potentiometer (see figure "Top view family board") on the LOT to the correct value (see table "Vg2 alignment values").
19. Press the OSD/STATUS button to display the SDAM onscreen display.
20. Press the MENU button to enter the normal user menu.
21. In the normal user menu, use the MENU UP/DOWN keys to highlight the PICTURE sub menu (if necessary).
22. Press the MENU LEFT/RIGHT keys to enter the PICTURE sub menu.
23. Use the MENU UP/DOWN keys to select CONTRAST.
24. Use the MENU LEFT/RIGHT keys to reset the value of CONTRAST to the original value.
25. Use the MENU UP/DOWN keys to select BRIGHTNESS.
26. Use the MENU LEFT/RIGHT keys to reset the value of BRIGHTNESS to the original value.
27. Press the MENU button twice to return to the top level SDAM menu.
28. Use the POWER button on the remote control transmitter or the POWER button on the television set to turn off the television set. This will save the changes made in SDAM.

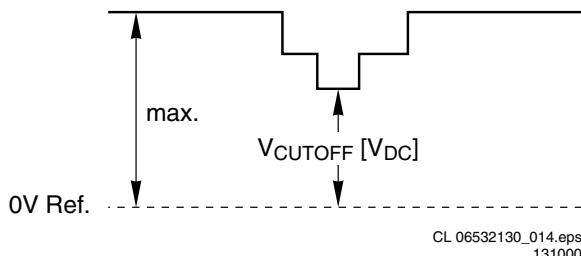


Figure 8-2 V_cutoff

Table 8-1 Vg2 alignment values

Screen Size	Cut-off point (V)
13V	+135 V ± 4 V
14RF	+135 V ± 4 V
20V	+140 V ± 4 V
20RF	+140 V ± 4 V

8.2.2 Focusing

1. Connect the RF output of a video pattern generator to the antenna input.
2. Input a circle or crosshatch test pattern to the television set.
3. Press the SMART PICTURE button on the remote control transmitter repeatedly to choose NATURAL (or MOVIES) picture mode.
4. Adjust the FOCUS potentiometer (see figure "Top view family board") until the vertical lines near the left and right sides of the screen, and near the horizontal center of the screen, are at minimum width without visible haze.

8.3 Software Alignments and Settings

The following options are performed in the Service Default Alignment Mode (SDAM). SDAM is described in the "Service Modes, Error Codes and Fault Finding" section.

The following alignments are explained:

1. OPTIONS
2. TUNER
3. WHITE TONE
4. GEOMETRY
5. AUDIO

8.3.1 OPTIONS

Options are used to control the presence or absence of certain features and hardware.

Note: Each option byte controls several features of the television set; therefore, before changing option byte information, it is important to record the current option byte values. This ensures that the television features can be restored to the original settings, if necessary.

How to Change an Option Byte

An Option Byte represents a number of different options. Changing these bytes directly makes it possible to set all options very fast. All options are controlled via seven option bytes. Select the option byte (OP 1.. OP 7) with the MENU UP/DOWN keys, and enter the new value.

1. Activate SDAM by pressing the following key sequence on the remote control transmitter: 0 6 2 5 9 6 directly followed by the MENU button (do not allow the display to time out between entries while keying the sequence).
2. Use the MENU UP/DOWN keys to highlight the OPTIONS sub menu.

3. Press the MENU LEFT or MENU RIGHT key to enter the OPTIONS sub menu.
4. In the OPTIONS sub menu, press the MENU UP/DOWN keys to select 'OP 1' through 'OP 7'.
5. Use the number keys on the remote control transmitter to enter a new value for the selected option byte. The value must be entered as a three-digit value (for example, '4' would be entered as '0 0 4').
6. The selected value must be between '0' and '255'.
7. When all desired changes to the option bytes are made, press the MENU button to return to the top level SDAM menu. This will save changes to the option byte settings.
8. To ensure the option byte changes take effect:
 - Turn the television set 'off' by using the 'POWER' button on the remote control transmitter or the local keyboard.
 - Disconnect the television set from AC power for at least ten seconds.
 - Reconnect the television set to AC power.
 - Turn the television set 'on' by using the 'POWER' button on the remote control transmitter or the local keyboard.

Leaving the OPTION submenu saves the changes in the Option Byte settings. Some changes will only take effect after the set has been switched OFF and ON with the mains switch (cold start).

How to Calculate the Value of an Option Byte

Calculate an Option Byte value (OP 1 .. OP 7) in the following way:

1. Check the status of the single option bits (OB): are they enabled (1) or disabled (0).
2. When an option bit is enabled (1), it represents a certain value (see first column "value between brackets" in table below). When an option bit is disabled, its value is 0.
3. The total value of an Option Byte is formed by the sum of its eight option bits. See second table below for the correct Option Bytes per type number.

Bit (value)	OP1	OP2	OP3	OP4	OP5	OP6	OP7
0 (1)	OB10	OB20	OB30	OB40	OB50	OB60	OB70
1 (2)	OB11	OB21	OB31	OB41	OB51	OB61	OB71
2 (4)	OB12	OB22	OB32	OB42	OB52	OB62	OB72
3 (8)	OB13	OB23	OB33	OB43	OB53	OB63	OB73
4 (16)	OB14	OB24	OB34	OB44	OB54	OB64	OB74
5 (32)	OB15	OB25	OB35	OB45	OB55	OB65	OB75
6 (64)	OB16	OB26	OB36	OB46	OB56	OB66	OB76
7 (128)	OB17	OB27	OB37	OB47	OB57	OB67	OB77
Total:	Sum						

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Figure 8-3 Option Byte calculation

Table 8-2 Options settings

Type number	OP1	OP2	OP3	OP4	OP5	OP6	OP7
13MT1431/17	01	215	67	160	192	201	64
13MT1532/17	01	215	67	160	192	201	64
13MT1533/17	01	215	67	160	192	201	64
14MS2331/17	01	215	67	161	192	201	64
20MS2331/17	01	215	67	161	192	201	64
20MT1331/17	01	215	67	160	192	201	64
20MS1336/37	65	215	67	160	192	201	64

Option Bit Assignment

Following are the option bit assignments for all L03 software clusters.

Option bit description:

Option Byte		Option Bit Definition		
OP #	Assignment	Bit = [0]	Bit = [1]	Default setting
1	OBx0	CHINA or NTSC_ONLY	Tuning is not for China set or NTSC only set, or this option bit is not applicable	Tuning is for China set or NTSC only set
	OBx1	VIRGIN_MODE	Virgin mode is disabled or not applicable	Virgin mode is enabled. Plug and Play menu item will be displayed to perform installation at the initial start-up of the TV when VIRGIN_MODE is set to 1. After installation is finished, this option bit will be automatically set to 0
	OBx2	UK_PNP	UK's default Plug and Play setting is not available or not applicable	UK's default Plug and Play setting is available. When UK_PNP and VIRGIN_MODE are set to 1 at the initial setup, LANGUAGE = ENGLISH, COUNTRY = GREAT BRITAIN and after exiting from menu, VIRGIN_MODE will be set automatically to 0 while UK_PNP remains 1
	OBx3	ACI	ACI feature is disabled or not applicable	ACI feature is enabled
	OBx4	ATS (EU), or FINE_TUNING (NAFTA), or LANGUAGE_MALAY (AP)	Feature is disabled or not applicable	Feature is enabled
	OBx5	LNA	Auto Picture Booster is not available or not applicable	Auto Picture Booster is available
	OBx6	FM_RADIO	FM radio feature is disabled or not applicable	FM radio feature is enabled
	OBx7	PHILIPS_TUNER	ALPS / MASCO compatible tuner is in use	Philips compatible tuner is in use
2	OBx0	HUE	Hue/Tint Level is disabled or not applicable	Hue/Tint Level is enabled
	OBx1	COLOR_TEMP	Colour Temperature is disabled or not applicable	Colour Temperature is enabled
	OBx2	CONTRAST_PLUS	Contrast+ is disabled or not applicable	Contrast+ is enabled
	OBx3	TIILT	Rotate Picture is disabled or not applicable	Rotate Picture is enabled
	OBx4	NOISE_REDUCTION	Noise Reduction (NR) is disabled or not applicable	Noise Reduction (NR) is enabled
	OBx5	CHANNEL_NAMING	Name FM Channel is disabled or not applicable	Name FM Channel is enabled (Note: Name FM channel can be enabled only when FM_RADIO=1)
	OBx6	SMART_PICTURE	Smart Picture is disabled or not applicable	Smart Picture is enabled
	OBx7	SMART_SOUND	Smart Sound is disabled or not applicable	Smart Sound is enabled (Note: Smart Sound can be set to 1 for mono sets, 0 for stereo sets.)
3	OBx0	AVL	AVL is disabled or not applicable	AVL is enabled
	OBx1	WSSB or HOME_CINEMA	WSSB is disabled or not applicable	WSSB is enabled (Note: This option bit can be set to 1 only when WIDE_SCREEN=1)
	OBx2	WIDE_SCREEN	Software is used for 4:3 set or not applicable	Software is used for 16:9 set
	OBx3	Virtual Dolby		
	OBx4	MSP34X5_VOL_CTRL	Not applicable	applicable
	OBx5	COMPRESS_16_9	COMPRESS 16:9 selection is not applicable. Item should not be in the FORMAT menu list	COMPRESS 16:9 selection is applicable. Item should not be in the FORMAT menu list
	OBx6	EXPAND_4_3	Expand 4:3 selection is not applicable. Item should not be in the FORMAT menu list,	Expand 4:3 selection is applicable. Item should be in the FORMAT menu list
	OBx7	EW_FUNCTION	EW function is disabled. In this case, only Expand 4:3 is allowed, Compress 16:9 is not applicable	EW function is enabled. In this case, both Expand 4:3 and Compress 16:9 are applicable.
4	OBx0	STEREO_NON_DBX	For AP_NTSC, chip TDA 9853 is not present	For AP_NTSC, chip TDA 9853 is present
	OBx1	STEREO_DBX	For AP_NTSC, chip MSP 3445 is not present	For AP_NTSC, chip MSP 3445 is present
	OBx2	STEREO_PB or KOREAN_2CS	For AP_PAL, chip MSP3465 is not present	For AP_PAL, chip MSP3465 is present
	OBx3	STEREO_NICAM_2CS	For EU and AP_PAL, chip MSP 3415 is not present	For EU and AP_PAL, chip MSP 3415 is present
	OBx4	DELTA_VOLUME	Delta Volume Level is disabled or not applicable	Delta Volume Level is enabled
	OBx5	ULTRA_BASS	Ultra Bass is disabled or not applicable	Ultra Bass is enabled
	OBx6	VOLUME_LIMITER	Volume Limiter Level is disabled or not applicable	Volume Limiter Level is enabled
	OBx7	INCR_SUR	Incredible Surround feature is disabled	Incredible Surround feature is enabled

Option Byte		Option Bit Definition		
OP #	Assignment	Bit = [0]	Bit = [1]	Default setting
5	OBx0	PIP or CLOCK	Feature is disabled or not applicable	LATAM & NAFTA: 0
	OBx1	HOTEL_MODE	Hotel mode is disabled or not applicable	LATAM & NAFTA: 0 for stereo sets, 1 for mono sets.
	OBx2	SVHS	SVHS source is not available	LATAM & NAFTA: 0. (Note: This option bit is not applicable for EU)
	OBx3	CVI	CVI source is not available	CVI source is available
	OBx4	AV3	Side/Front AV3 source is not present	Side/Front AV3 source is present
	OBx5	AV2	AV2 source is not present	LATAM & NAFTA: 0. (Note: For EU, when AV2=1, both EXT2 and SVHS2 should be included in the OSD loop)
	OBx6	AV1	AV1 source is not present	AV1 source is present
	OBx7	NTSC_PLAYBACK	NTSC playback feature is not available	LATAM & NAFTA: 0
6	OBx0	BASS_TREBLE	Feature is not available	LATAM & NAFTA: 0 for mono sets, 1 for stereo sets
	OBx1	SMART_TEXT	Smart Text Mode and Favourite Page are disabled or not applicable	LATAM & NAFTA: 1
	OBx2	SMART_LOCK	Child Lock and Lock Channel are disabled or not applicable for EU	LATAM & NAFTA: 1
	OBx3	VCHIP (LATAM & NAFTA & NAFTA) / TXT_1PG (EU)	Feature is disabled	LATAM & NAFTA: 1
	OBx4	WAKEUP_CLOCK	Wake up clock feature is disabled or not applicable	LATAM & NAFTA: 1
	OBx5	SMART_CLOCK	Smart Clock Using Teletext and Smart Clock Using PBS is disabled or not applicable	LATAM & NAFTA: 0 AUTOCHRON is present in the INSTALL submenu
	OBx6	SMART_SURF	Smart Surf feature is disabled or not applicable	LATAM & NAFTA: 1
	OBx7	PERSONAL_ZAPPING	Personal Zapping feature is disabled or not applicable	LATAM & NAFTA: 0
7	OBx0	SYSTEM_LT_1 and SYSTEM_LT_2	These two option bits are allocated for LATAM system selection. (00: NTSC-M; 01: NTSC-M, PAL-M; 10: NTSC-M, PAL-M, and PAL-N; 11: NTSC-M, PAL-M, PAL-N, and PAL-BG)	LATAM & NAFTA: 0
	OBx1			LATAM & NAFTA: 0
	OBx2	SOUND_SYSTEM_AP	OB70,OB71,OB72; These three option bits are allocated for AP_PAL sound system selection. (000: BG; 001: BG / DK; 010: I / DK; 011: BG / I / DK; 100: BG / I / DK / M)	LATAM & NAFTA: 0
	OBx3	COLOR_SYSTEM_AP (This option bit is allocated for AP-PAL colour system selection)	Auto, PAL 4.43, NTSC 4.43, and NTSC 3.58	LATAM & NAFTA: 0 SECAM
	OBx4	SIGNAL_STRENGTH / DVD WAKEUP TIMER (DVD COMBI), 3D_COMBFILTER (NAFTA)		LATAM & NAFTA: 1
	OBx5	LNA_PP (for L01 AP cluster), VOICE_CONTROL		LATAM & NAFTA: 0
	OBx6	ACTIVE_CONTROL		LATAM & NAFTA: 1
	OBx7	TIME_WIN1	The time window is set to 1.2 s.	LATAM & NAFTA: 0 (Note: The time-out for all digit entries depends on this setting)
8	OBx0	MALAY_TEXT	disable	enable
	OBx1	HINDI	disable	enable
	OBx2	HANGUL	disable	enable
	OBx3	THAI	disable	enable
	OBx4	AENGLISH	disable	enable
	OBx5	ARABIC	disable	enable
	OBx6	CHINESE_TRAD	disable	enable
	OBx7	CHINESE_SIMP_TEXT	disable	enable

8.3.2 TUNER

Note: Described alignments are only necessary when the NVM (part reference number 7641) is replaced.

IFPLL

This adjustment is auto-aligned. Therefore, no action is required (default= "30").

AGC (AGC take over point)

1. Connect the RF output of a video pattern generator to the antenna input.
2. Input a color bar test pattern to the television set.
3. Set the amplitude of the video pattern generator to 10 mV and set the frequency to 475.25 MHz (PAL/SECAM) or 61.25 MHz (NTSC).
4. Connect a DC multimeter to pin 1 of the tuner (item 1000 on the main chassis).
5. Activate SDAM by pressing the following key sequence on the remote control transmitter: 0 6 2 5 9 6 directly followed by the MENU button (do not allow the display to time out between entries while keying the sequence).
6. Use the MENU UP/DOWN keys to highlight the TUNER sub menu.
7. Press the MENU LEFT/RIGHT keys to enter the TUNER sub menu.
8. Use the MENU UP/DOWN keys to select AGC.
9. Use the MENU LEFT/RIGHT keys to adjust the AGC value (default value is "32") until the DC-voltage at pin 1 of the tuner lies is 3.3 V.
10. Press the MENU button to return to the top level SDAM menu.
11. To ensure the AGC change takes effect:
 - Turn the television set 'off' by using the 'POWER' button on the remote control transmitter or the local keyboard.
 - Disconnect the television set from AC power for at least ten seconds.
 - Reconnect the television set to AC power.
 - Turn the television set 'on' by using the 'POWER' button on the remote control transmitter or the local keyboard.

SL (Slicing Level)

This adjustment sets the sync slicing level for non-standard signals. You must turn it 'on' to have no picture instability in premium decoded cable channels.

- OFF: slicing level dependent on noise level.
- ON: fixed slicing level of 70 %.

To adjust SL:

1. Activate SDAM by pressing the following key sequence on the remote control transmitter: 0 6 2 5 9 6 directly followed by the MENU button (do not allow the display to time out between entries while keying the sequence).
2. Use the MENU UP/DOWN keys to highlight the TUNER sub menu.
3. Press the MENU LEFT/RIGHT keys to enter the TUNER sub menu.
4. Use the MENU UP/DOWN keys to select SL.
5. Use the MENU LEFT/RIGHT keys to toggle SL 'Off' and 'On'.
6. Press the MENU button to return to the top level SDAM menu.
7. To ensure the SL setting is saved:
 - Turn the television set 'off' by using the 'POWER' button on the remote control transmitter or the local keyboard.
 - Disconnect the television set from AC power for at least ten seconds.
 - Reconnect the television set to AC power.
 - Turn the television set 'on' by using the 'POWER' button on the remote control transmitter or the local keyboard.

CL (Cathode Drive Level)

Fixed value is "7".

8.3.3 WHITE TONE

The values of the 'black cut-off level' can be adjusted in the 'WHITE TONE' sub menu.

Normally, no alignment is needed for 'WHITE TONE', and the given default values are used.

Default settings for **NORMAL** (color temperature= 11500 K):

NORMAL RED = 22
NORMAL GREEN = 21
NORMAL BLUE = 26

To adjust NORMAL RED, NORMAL GREEN, and NORMAL BLUE:

1. Connect the RF output of a video pattern generator (e.g. PM5418) to the antenna input.
2. Set the amplitude of the video pattern generator to at least 1 mV and set the frequency to 475.25 MHz (PAL/SECAM) or 61.25 MHz (NTSC).
3. Input a "100 IRE white" pattern to the television set.
4. Activate SDAM by pressing the following key sequence on the remote control transmitter: 0 6 2 5 9 6 directly followed by the MENU button (do not allow the display to time out between entries while keying the sequence).
5. Use the MENU UP/DOWN keys to highlight the WHITE TONE sub menu.
6. Press the MENU LEFT/RIGHT keys to enter the WHITE TONE sub menu.
7. Use the MENU UP/DOWN keys to select NORMAL RED, NORMAL GREEN, or NORMAL BLUE.
8. Set the Minolta CA100 color analyzer (or equivalent) in RGB mode, and set all color temperature settings to their default values.
9. Place the color sensor of the meter in the middle of the screen.
10. Set the meter in "T-dUV-Y" mode, and set CONTRAST to make the light output "Y" on the meter 90 nit \pm 15%.
11. Use the MENU LEFT/RIGHT keys to adjust the value of NORMAL GREEN and/or NORMAL BLUE.
12. When all desired changes to the WHITE TONE sub menu values are made, press the MENU button to return to the top level SDAM menu.
13. To ensure the WHITE TONE settings are saved:
 - Turn the television set 'off' by using the 'POWER' button on the remote control transmitter or the local keyboard.
 - Disconnect the television set from AC power for at least ten seconds.
 - Reconnect the television set to AC power.
 - Turn the television set 'on' by using the 'POWER' button on the remote control transmitter or the local keyboard.

8.3.4 GEOMETRY

Introduction

The geometry alignment menu contains several items for correct picture geometry alignment.

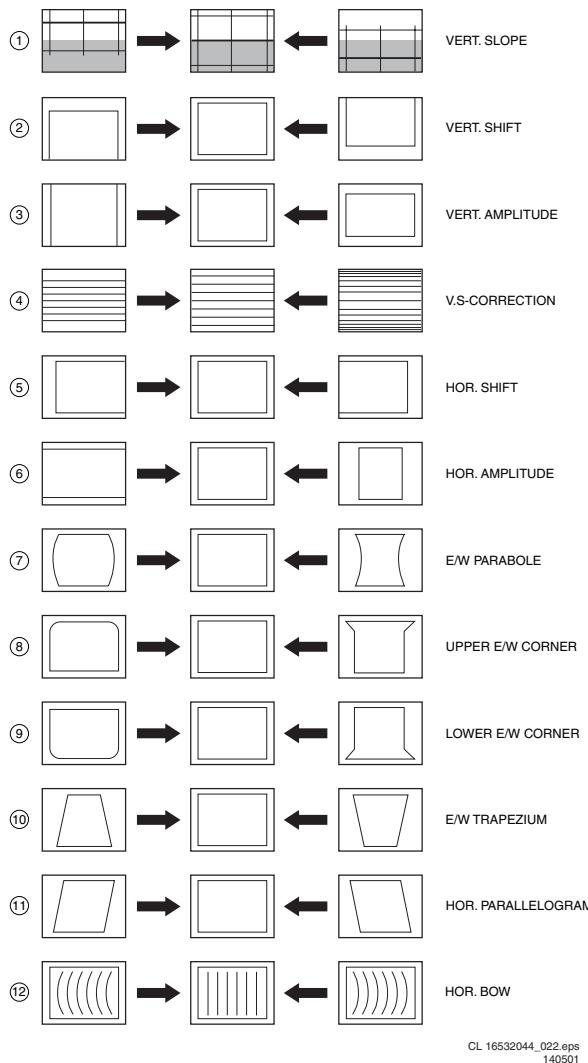


Figure 8-4 Geometry alignments

1. Connect the RF output of a video pattern generator to the antenna input.
2. Input a crosshatch test pattern to the television set.
3. Set the amplitude of the video pattern generator to at least 1 mV and set the frequency to 475.25 MHz (PAL/SECAM) or 61.25 MHz (NTSC).
4. Press the SMART PICTURE button on the remote control transmitter repeatedly to choose PERSONAL or MOVIES picture mode.
5. Activate SDAM by pressing the following key sequence on the remote control transmitter: 0 6 2 5 9 6 directly followed by the MENU button (do not allow the display to time out between entries while keying the sequence).
6. Use the MENU UP/DOWN keys to highlight the GEOMETRY sub menu.
7. Press the MENU LEFT/RIGHT keys to enter the GEOMETRY sub menu.
8. Use the MENU UP/DOWN keys to highlight either the HORIZONTAL sub menu or the VERTICAL sub menu.
9. Press the MENU LEFT/RIGHT keys to enter either the HORIZONTAL sub menu or the VERTICAL sub menu.
10. Use the MENU UP/DOWN keys to select items in the HORIZONTAL sub menu or the VERTICAL sub menu.
11. Use the MENU LEFT/RIGHT keys to adjust the values of items in the HORIZONTAL and VERTICAL sub menus.

12. When all desired changes to the HORIZONTAL and VERTICAL sub menu values are made, press the MENU button twice to return to the top level SDAM menu.
13. To ensure the GEOMETRY settings are saved:
 - Turn the television set 'off' by using the 'POWER' button on the remote control transmitter or the local keyboard.
 - Disconnect the television set from AC power for at least ten seconds.
 - Reconnect the television set to AC power.
 - Turn the television set 'on' by using the 'POWER' button on the remote control transmitter or the local keyboard.

The following alignments can be performed in the GEOMETRY sub menu:

Horizontal Alignments:

- Horizontal Shift (HSH). Select Horizontal Shift to center the picture on the screen.
- Picture Width (PW). Aligns the width of the picture.

Vertical Alignments:

- Vertical slope (VSL). Aligns the picture so the proportions are the same at the top and bottom of the screen. This alignment must be performed first, before all other vertical alignments. Turning SBL, 'on' will assist in performing this alignment.
- Vertical Amplitude (VAM). Aligns the height of the picture (other vertical alignments are NOT compensated).
- Vertical S-Correction (VSC). Aligns the vertical linearity, so that the vertical intervals of the grid-patterns are the same over the entire height of the screen.
- Vertical Shift (VSH). Aligns the vertical center of the picture to the vertical center of the CRT. After performing this alignment, it may be necessary to perform the VAM alignment again.
- Service blanking (SBL). Turns the blanking of the lower half of the screen 'on' or 'off' (to be used in combination with the vertical slope alignment).

Methods of Adjustment

Vertical Amplitude and Position

1. Select SERVICE BLANKING (SBL) and set it to 1. The lower half of the picture will be blanked.
2. Press the MENU UP/DOWN buttons to select VERTICAL SLOPE (VSL).
3. Align VSL to start the blanking exactly at the horizontal white line at the center of the test circle (align the bottom of the screen so that castellations just disappear).
4. Press the MENU UP/DOWN buttons to select SBL and set it back to 0. The full picture reappears.
5. Select VERTICAL AMPLITUDE (VAM) and align the picture height to approximately 13.0 - 13.1 blocks (align the top of the screen so that castellations just disappear).
6. Select VERTICAL SHIFT (VSH) and align for vertical centering of the picture on the screen.
7. Repeat the last two steps if necessary.

Horizontal Phase

1. Set PW to "0".
2. Select Horizontal Shift (HSH) to center the picture on the screen.

Horizontal and Vertical Shift Offset for NTSC (TRINOMA and PAL chassis)

1. Align the set for VSH and HSH (according to above mentioned procedures) with a PAL system signal.
2. Change the signal to NTSC system and adjust HORIZONTAL SHIFT OFFSET (H60) and VERTICAL SHIFT OFFSET (V60) to center the picture on the screen.
3. Repeat if necessary.

The table below lists the default GEOMETRY values for the different television sets.

Table 8-3 Default geometry values

Alignment	Description	13V	14RF	20V	20RF
PW 31	Picture Width	-	-	-	-
HSH	Horizontal Shift	35	35	35	35
VSL	Vertical Slope	35	35	35	35
VAM	Vertical Amplitude	26	26	26	26
VSC	Vertical S correction	23	23	23	23
VSH	Vertical Shift	35	35	35	35

8.3.5 AUDIO

Necessary measuring equipment:

- MTS (Multi-channel Television Sound) generator (e.g. Fluke 54200).
- AC millivolt meter.

ILA (Input Level Alignment)

1. Activate SDAM by pressing the following key sequence on the remote control transmitter: 0 6 2 5 9 6 directly followed by the MENU button (do not allow the display to time out between entries while keying the sequence).
2. Use the MENU UP/DOWN keys to highlight the AUDIO sub menu.
3. Press the MENU LEFT/RIGHT keys to enter the AUDIO sub menu.
4. Use the MENU UP/DOWN keys to select ILA.
5. Apply a BTSC sound signal with a signal strength of 60 dBuV (1 mV_rms) to the aerial input. Measure the output on pin 16 (Main_outL) of IC7861 with an AC millivolt meter via a Low Pass Filter (R= 10 kohm, C= 1.5 nF, measure on the capacitor).
6. Use the MENU LEFT/RIGHT keys to adjust the meter reading to 106 mV_rms ± 2 mV_rms (default ILA value is "31").
7. Press the MENU button to return to the top level SDAM menu.
8. To ensure the ILA setting is saved:
 - Turn the television set 'off' by using the 'POWER' button on the remote control transmitter or the local keyboard.
 - Disconnect the television set from AC power for at least ten seconds.
 - Reconnect the television set to AC power.
 - Turn the television set 'on' by using the 'POWER' button on the remote control transmitter or the local keyboard.

LSA (Low Separation Alignment)

1. Activate SDAM by pressing the following key sequence on the remote control transmitter: 0 6 2 5 9 6 directly followed by the MENU button (do not allow the display to time out between entries while keying the sequence).
2. Use the MENU UP/DOWN keys to highlight the AUDIO sub menu.
3. Press the MENU LEFT/RIGHT keys to enter the AUDIO sub menu.
4. Use the MENU UP/DOWN keys to select LSA.
5. Apply a 300 Hz BTSC sound signal with a signal strength of 60 dBuV (1 mV_rms) to the aerial input (only the left channel of the stereo signal). Measure the output on pin 22 (R_OUT) of IC7841 with an AC millivolt meter.
6. Use the MENU LEFT/RIGHT keys to adjust the meter reading to a minimum value (default LSA value is "7" for stereo sets, and "0" for mono sets).
7. Press the MENU button to return to the top level SDAM menu.
8. To ensure the LSA setting is saved:

- Turn the television set 'off' by using the 'POWER' button on the remote control transmitter or the local keyboard.
- Disconnect the television set from AC power for at least ten seconds.
- Reconnect the television set to AC power.
- Turn the television set 'on' by using the 'POWER' button on the remote control transmitter or the local keyboard.

HSA (High Separation Alignment)

1. Activate SDAM by pressing the following key sequence on the remote control transmitter: 0 6 2 5 9 6 directly followed by the MENU button (do not allow the display to time out between entries while keying the sequence).
2. Use the MENU UP/DOWN keys to highlight the AUDIO sub menu.
3. Press the MENU LEFT/RIGHT keys to enter the AUDIO sub menu.
4. Use the MENU UP/DOWN keys to select HSA.
5. Apply a 3 kHz BTSC sound signal with a signal strength of 60 dBuV (1 mV_rms) to the aerial input (only the left channel of the stereo signal). Measure the output on pin 22 (R_OUT) of IC7841 with an AC millivolt meter.
6. Use the MENU LEFT/RIGHT keys to adjust the meter reading to a minimum value (default HSA value is "31").
7. Press the MENU button to return to the top level SDAM menu.
8. To ensure the HSA setting is saved:
 - Turn the television set 'off' by using the 'POWER' button on the remote control transmitter or the local keyboard.
 - Disconnect the television set from AC power for at least ten seconds.
 - Reconnect the television set to AC power.
 - Turn the television set 'on' by using the 'POWER' button on the remote control transmitter or the local keyboard.

9. Circuit Descriptions, List of Abbreviations, and IC Data Sheets

Index of this chapter:

- 9.1 Introduction
- 9.2 Source Selection
- 9.3 Audio
- 9.4 Video
- 9.5 Synchronization
- 9.6 Deflection
- 9.7 Power Supply
- 9.8 Control
- 9.9 Abbreviation List
- 9.10 IC Data Sheets

Notes:

- Only **new** circuits (compared to the L01.2 chassis) are described in this chapter. For the other circuit descriptions, see the manual of the L01.2L AA. This manual is available in different languages:
 - 3122 785 11800 = Spanish.
 - 3122 785 11820 = Portuguese.
- Figures can deviate slightly from the actual situation, due to different set executions.
- For a good understanding of the following circuit descriptions, please use the block diagram in chapter 6, and/or the electrical diagrams in chapter 7. Where necessary, you will find a separate drawing for clarification.

9.1 Introduction

The "L03" chassis is a global TV chassis and is used for TV sets with screen sizes from 14 inch to 21 inch, in Super Flat and Real Flat executions. In comparison to its predecessor (the "L01"), this chassis is further simplified: it contains economized executions of the power supply, the video processing (microprocessor), and the audio processing.

Due to a cost down action this chassis has some more simplified circuitry like the audio processing and some parts are fully omitted like top-control.

The standard architecture consists of a Main panel (called "family board") and a Picture Tube panel. The Main panel consists primarily of conventional components with some surface mounted devices in the audio and video processing part.

The functions for video processing, microprocessor (P), and CC/Teletext (TXT) decoder are combined in one IC (TDA937x), the so-called Ultimate One Chip (UOC). This chip is mounted on the component side of the main panel.

The L03 can be divided into two basic systems, i.e. mono and stereo sound. While the audio processing for the mono sound is done in the audio block of the UOC, external audio processing ICs are used for stereo sets.

The tuning system features 181 channels with on-screen display. The main tuning system uses a tuner, a microcomputer, and a memory IC mounted on the main panel. The microcomputer communicates with the memory IC, the customer keyboard, remote receiver, tuner, signal processor IC and the audio output IC via the I2C bus. The memory IC retains the settings for favorite stations, customer-preferred settings, and service / factory data.

The on-screen graphics and closed caption decoding are done within the microprocessor where they are added to the main signal.

The chassis uses a Switching Mode Power Supply (SMPS) for the main voltage source. The chassis has a 'hot' ground reference on the primary side and a cold ground reference on the secondary side of the power supply and the rest of the chassis.

9.2 Source Selection

The Source Select is divided mainly into two types, the "Mono Source Select" and the "Stereo Source Select".

- The Mono Source Select, both audio and video, will be done entirely by the UOC and will only be able to select one external audio source.
- As for the Stereo Source Select, the Panasonic IC, which is for BTSC decoding also, has 2 audio source inputs used for source selection, whereas the UOC will take care of the video selection.

9.2.1 Switching Function for Stereo I/O

Audio / Video Source Selection

The video source selection is done by the UOC. The video setting for LATAM / NAFTA is rather straightforward: a so-called "WYSIWYG" (what you see on the screen, is what you get from the video output).

There is only a front input available therefore the source selection is basically limited to the UOC.

9.2.2 Switching Function for Mono I/O

For the Mono configuration, only one input pin is available for the UOC.

Video Source Selection

The video switching is similar to the section above.

Audio Source Selection

The audio input (L1_IN) is connected to pin 35 of the UOC.

9.3 Audio

This chassis is targeted for the NAFTA market with Mono, Stereo, or SAP sound system.

For the "basic" Mono and Stereo sets, sound processing includes Volume control and AVL.

For stereo sets, IC TDA9853H is the BTSC audio signal decoder and audio processing.

9.3.1 Processing

This chassis uses the Intercarrier demodulation concept (one SAW filter for both video and audio). The base band (full bandwidth) BTSC audio signal from the UOC is fed to pin 14 of the stereo decoder. The Pilot detection and SAP detection registers indicate the type of transmitted audio signal such as Mono, Stereo, and/or SAP. Based on this indication, the software controls will help to output the appropriate audio signal at pins 21 and 22. The controls are done by the I2C bus connected to pins 18 and 19.

Internal or External audio (pins 2, 3, 23, and 24) can also be selected by the source selection register. For the selected audio source, the AGC function can be applied. The output is a fixed level output. The volume control function is available via the power amplifier (AN7522/23).

9.3.2 Amplifier

The output is fed to the audio amplifier (IC7901 for stereo sets or IC7902 for mono sets). This is a BTL amplifier (Bridge Tied Load), which is actually a class AB amplifier with four transistors for each channel. The advantage of BTL over the standard Class AB amplifier is that it requires a lower supply voltage to deliver a higher output.

The volume level is controlled at this IC (pin 9) by the "VOLUME" control line coming from the microprocessor. After amplification, the audio signal is send to the speaker / headphone output connector.

9.3.3 AVL (Automatic Volume Limiting)

The "Mono AVL" function operates via the UOC. During channel change and source selection, the AVL bit is to be switched "off" and then can resume to the previous state ("on/off") as shown in the timing diagram below.

The "Stereo AVL" function operates via the AGC control of IC TDA9853H. During channel change and source selection, the AGC function is to be switched "off" and then can resume to the previous state ("on/off") as shown in timing diagram below.

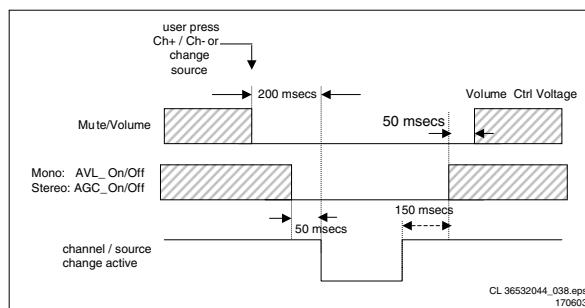


Figure 9-1 AVL timing diagram

9.3.4 Mute

The TV set must mute:

- Whenever a "User Mute" is activated.
- Whenever there is a channel change, RF to RF, RF to AV, AV to RF, and AV to AV (if any). In channel change, MUTE must be activated first before any other activity and UN-MUTE must be done after every other activity has been completed.
- Whenever there is a loss in the signal.
- During cold or warm start, MUTE must be activated until all initialization processes are finished.
- When the set is going to STANDBY, MUTE must be activated first before any other activities.

Note:

1. MUTE mentioned above applies for the audio amplifier mute (= PWM volume control mute).
2. The first condition does not apply for the UOC, IC TDA9853H.
3. Above conditions refers to both mono and stereo sets.

9.4 Video

For a detailed circuit description of this part, we refer to the L01.2L AA manual (see the beginning of this chapter for the ordering codes). Please note that there can be minor differences in the text (e.g. other item numbers), but the described circuit principle is comparable.

This chassis uses the TDA937x family Ultimate One Chip TV processor (UOC), which is mounted in an SDIP 64 envelope. The various versions of the UOC series combine the function of a video processor together with a microcontroller and US Closed Caption/TXT decoder.

9.5 Synchronization

Inside IC7200 (part D) the vertical and horizontal sync pulses are separated. These "H" and "V" signals are synchronized

with the incoming CVBS signal. They are then fed to the H- and V-drive circuits and to the OSD/TXT circuit for synchronization of the On Screen Display and Teletext (CC) information.

9.6 Deflection

For a detailed circuit description of this part, we refer to the L01.2L AA manual (see the beginning of this chapter for the ordering codes). Please note that there can be minor differences in the text (e.g. other item numbers), but the described circuit principle is comparable.

The L03 range consists of TV sets spanning from 14 to 21 inch using the same chassis architecture. For the chassis architecture, the CRTs used do not need East/West Correction. Therefore the geometry correction needed is horizontal shift, vertical slope, vertical amplitude, vertical S-correction, vertical shift and vertical zoom for geometry corrections (with the appropriate offsets required for NTSC channels on PAL sets).

9.7 Power Supply

For a detailed circuit description of this part, we refer to the L01.2L AA manual (see the beginning of this chapter for the ordering codes). Please note that there can be minor differences in the text (e.g. other item numbers), but the described circuit principle is comparable.

9.7.1 Introduction

The supply is a Switching Mode Power Supply (SMPS). The frequency of operation varies with the circuit load. This 'Quasi-Resonant Flyback' behavior has some important benefits compared to a 'hard switching' fixed frequency Flyback converter. The efficiency can be improved up to 90%, which results in lower power consumption. Moreover, the supply runs cooler and safety is enhanced.

The control IC in this power supply is the TEA1506 (L01=TEA1507). Unlike the TEA1507 control IC, the TEA1506 has no internal high voltage start-up source, and therefore needs to be started by means of an external bleeder resistor (R3506 and R3507). The operating voltage for the driver circuit is also taken from the 'hot' side of this transformer.

The switching regulator IC 7520 starts switching the FET 'on' and 'off', to control the current flow through the primary winding of transformer 5520. The energy stored in the primary winding during the 'on' time is delivered to the secondary windings during the 'off' time.

The "MainSupply" line is the reference voltage for the power supply. It is sampled by resistors 3543 and 3544 and fed to the input of the regulator 7540 / 6540. This regulator drives the feedback opto coupler 7515 to set the feedback control voltage on pin 6 of 7520.

The power supply in the set is "on" any time AC power is connected to the set.

9.7.2 Derived Voltages

The voltages supplied by the secondary windings of T5520 are:

- "MainSupply" for the horizontal output.
- "V_aux/V_audio" for the audio circuit.
- An optional "DVD_Supply" for future extensions.

Other voltages are provided by the LOT. It supplies -12 V, the tuner voltage, the filament voltage, and the +160 V source for the video drive. These secondary voltages of the LOT are monitored by the "EHT" lines.

9.8 Control

The microprocessor part of the UOC has the complete control and CC/Teletext processing on board. The User menu's and Service Default / Alignment Mode's are generated by the uP. Communication to other ICs is done via the I2C-bus.

9.8.1 I2C-Bus

The main control system, which consists of the microprocessor part of the UOC (7200), is linked to the external devices (Tuner, NVM, Audio ICs, etc.) by means of the I2C-bus. An internal I2C-bus is used to control other signal processing functions, like video processing, sound IF, vision IF, synchronization, etc.

9.8.2 User Interface

The chassis uses a remote control with RC5 protocol. The incoming signal is connected to pin 67 of the UOC. The keyboard, connected to UOC pin 8, can also control the set. Button recognition is done via a voltage divider. The front LED (6691) is connected to an output control line of the microprocessor (pin 11). It is activated to provide the user information about whether or not the set is working correctly (e.g., responding to the remote control, normal operation (USA only) or fault condition)

9.8.3 I/O Selection

For the control of the input and output selections, there are three lines:

STATUS1

This signal provides information to the microprocessor on whether a video signal is available on the SCART1 AV input and output port (only for Europe). This signal is not connected in LATAM/NAFTA sets.

STATUS2

This signal provides information to the microprocessor on whether a video signal is available on the SCART2 AV input and output port (only for Europe).

For sets with an SVHS input it provides the additional information if a Y/C or CVBS source is present.

The presence of an external Y/C source makes this line 'high' while a CVBS source makes the line 'low'.

SEL_AV1_AV2

This is the source select control signal from the microprocessor. This control line is under user control or can be activated by the other two control lines.

9.8.4 Power Supply Control

The Power Supply is interfaced with the microcontroller (UOC) to provide the power supply with the control signals required for burst mode operation in standby and to vary the picture width by adjusting V_BAT.

The microprocessor part is supplied with 3.3 V and 8 V. The 3.3 V is derived from the "V_aux/V_audio" voltage via a 3V3 stabilizer (7493). The 8 V is derived from the 33V tuner voltage via TS7491 and TS7496.

Two signals are used to control the power supply: STD_CON and PW_ADJ.

STD_CON

This signal is generated by the microprocessor when over-current takes place at the "Main" line. This is done to enable the power supply into standby burst mode, and to enable this mode during a protection.

This is of logic "high" (3.3 V) under normal operation of the TV. When the TV set is in Standby (or fault) condition, this signal is a continuous pulse of 5 ms "low" (0 V) and 5 ms "high".

Note: In the L01 chassis this was inverted.

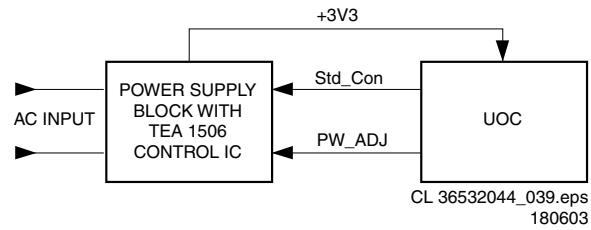


Figure 9-2 Block diagram of power supply interface with UOC

PW_ADJ

This signal is generated by the UOC through a PWM port. This PWM port is configured in Push Pull mode to generate a square wave signal of 0 to 100% duty cycle with a default value of 50% duty cycle.

PW_ADJ will eliminate tolerance and can adjust the picture wide slightly.

9.8.5 Protection Events

Several protection events are controlled by the UOC. In case one of these protections is activated, the set will go to "Standby" mode.

Deflection protections

The main protections for deflection are X-ray protection, frame amplifier failure detection, black current loop stability protection, and +8V auxiliary supply protection. For X-ray protection, the X-ray detection bit, XDT, must always be set to "1" (detection mode). High EHT protection must be triggered via software upon detection of the XPR bit switching to "1". A suitable number of checks are done before putting the set into protection mode in order to prevent false triggering. For service requirements, the Enable Vertical Guard (RGB blanking), EVG, can be disabled (set to "0") although this is not necessary.

The following bits are monitored:

- SUP (Supply voltage indication)
- XPR (X-ray protection)
- EVG (Enable Vertical Guard)
- NDF (Output Vertical Guard)
- BCF (Black Current Failure)

I2C protection

To check whether all I2C ICs are functioning.

9.9 Abbreviation List

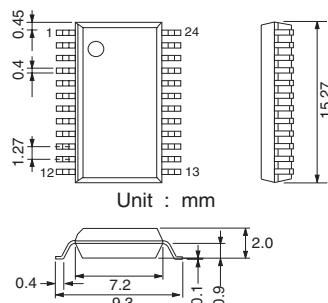
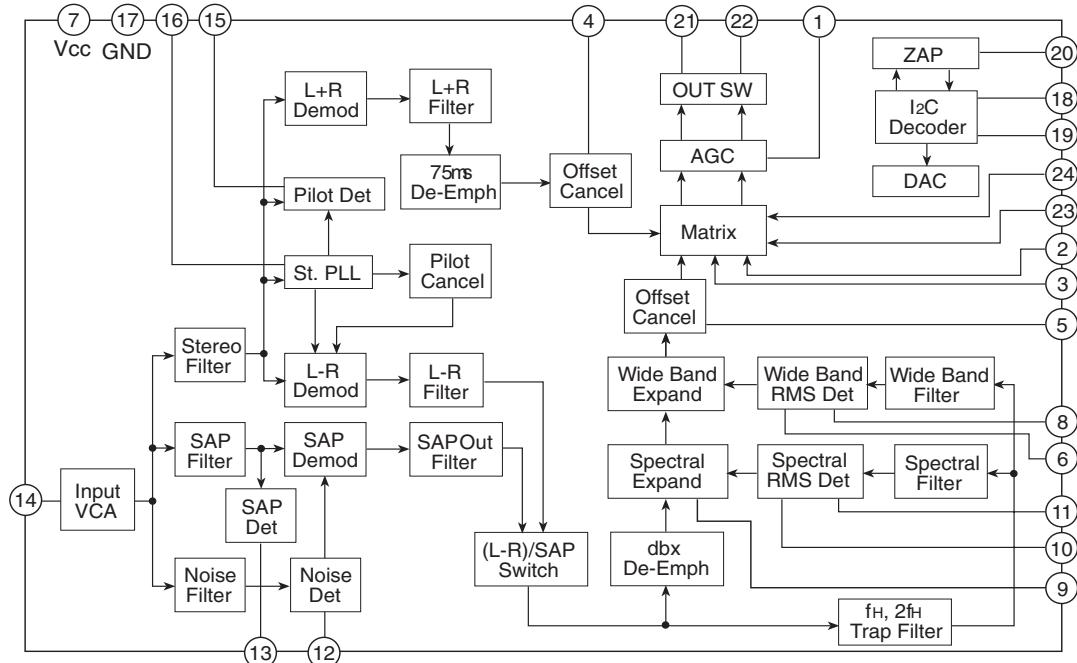
2CS	2 Carrier (or Channel) Stereo	iTV	Institutional TV
ACI	Automatic Channel Installation: algorithm that installs TV sets directly from cable network by means of a predefined TXT page	LED	Latin American countries like Brazil, Argentina, etc.
		L/L'	Light Emitting Diode
ADC	Analogue to Digital Converter	LS	Monochrome TV system. Sound carrier distance is 6.5 MHz. L' is Band I, L is all bands except for Band I
AFC	Automatic Frequency Control: control signal used to tune to the correct frequency	M/N	Large Screen or Loudspeaker
AFT	Automatic Fine Tuning	NC	Monochrome TV system. Sound carrier distance is 4.5 MHz
AGC	Automatic Gain Control: algorithm that controls the video input of the feature box	NICAM	Not Connected
AM	Amplitude Modulation	NTSC	Near Instantaneous Compounded Audio Multiplexing. This is a digital sound system, mainly used in Europe.
AP	Asia Pacific		National Television Standard Committee. Color system mainly used in North America and Japan. Color carrier NTSC M/N = 3.579545 MHz, NTSC 4.43 = 4.433619 MHz (this is a VCR norm, it is not transmitted off-air)
AR	Aspect Ratio: 4 by 3 or 16 by 9		Non Volatile Memory: IC containing TV related data e.g. alignments
ATS	Automatic Tuning System	NVM	Option Bit
AV	External Audio Video		Open Circuit
AVL	Automatic Volume Leveler	OB	Option Byte
BCL	Beam Current Limitation	OC	On Screen Display
B/G	Monochrome TV system. Sound carrier distance is 5.5 MHz	OP	Phase Alternating Line. Color system mainly used in West Europe (color carrier = 4.433619 MHz) and South America (color carrier PAL M = 3.575612 MHz and PAL N = 3.582056 MHz)
BTSC	Broadcast Television Standard Committee. Multiplex FM stereo sound system, originating from the USA and used e.g. in LATAM and AP-NTSC countries	OSD	Printed Circuit board
CC	Closed Caption	PAL	Phase Locked Loop. Used for e.g. FST tuning systems. The customer can give directly the desired frequency
ComPair	Computer aided rePair		Power-On Reset
CRT	Cathode Ray Tube or picture tube	PCB	Picture Tube Panel (or CRT-panel)
CSM	Customer Service Mode	PLL	Random Access Memory
CTI	Color Transient Improvement: manipulates steepness of chroma transients		Remote Control handset
CVBS	Composite Video Blanking and Synchronization	POR	Red, Green, and Blue video signals
CVI	Component Video Input	PTP	Read Only Memory
DAC	Digital to Analogue Converter	RAM	Service Default / Alignment Mode
DBX	Dynamic Bass Expander or noise reduction system in BTSC	RC	Second Audio Program
D/K	Monochrome TV system. Sound carrier distance is 6.5 MHz	RGB	Sandcastle: pulse derived from sync signals
DFU	Direction For Use: description for the end user	ROM	Short Circuit
DNR	Dynamic Noise Reduction	SDAM	Serial Clock
DSP	Digital Signal Processing	SAP	Serial Data
DST	Dealer Service Tool: special remote control designed for dealers to enter e.g. service mode	SC	SEquence Couleur Avec Memoire.
DVD	Digital Versatile Disc	S/C	Color system mainly used in France and East Europe. Color carriers = 4.406250 MHz and 4.250000 MHz
EEPROM	Electrically Erasable and Programmable Read Only Memory	SCL	Sound Intermediate Frequency
EHT	Extra High Tension	SS	Small Screen
EHT-INFO	Extra High Tension information	STBY	Standby
EPG	Electronic Programming Guide	SVHS	Super Video Home System
EU	Europe	SW	Software
EW	East West, related to horizontal deflection of the set	THD	Total Harmonic Distortion
EXT	External (source), entering the set via SCART or Cinch	TXT	Teletext
FBL	Fast Blanking: DC signal accompanying RGB signals	uP	Microprocessor
		UOC	Ultimate One Chip
FILAMENT	Filament of CRT	V	Vertical sync signal
FM	Field Memory or Frequency Modulation	V_BAT	Main supply voltage for the deflection stage (mostly 141 V)
H	Horizontal sync signal	V-chip	Violence Chip
HP	Headphone	VCR	Video Cassette Recorder
I	Monochrome TV system. Sound carrier distance is 6.0 MHz	WYSIWYR	What You See Is What You Record: record selection that follows main picture and sound
I2C	Integrated IC bus	XTAL	Quartz crystal
IF	Intermediate Frequency	YC	Luminance (Y) and Chrominance (C) signal
IIC	Integrated IC bus		

9.10 IC Data Sheets

This section shows the internal block diagrams and pin layouts of ICs that are drawn as "black boxes" in the electrical diagrams (with the exception of "memory" and "logic" ICs).

9.10.1 Diagram A5, AN5829S (IC7841)

Block Diagram



24-Lead PANAFLAT Package (SO-24D)

Test Circuit

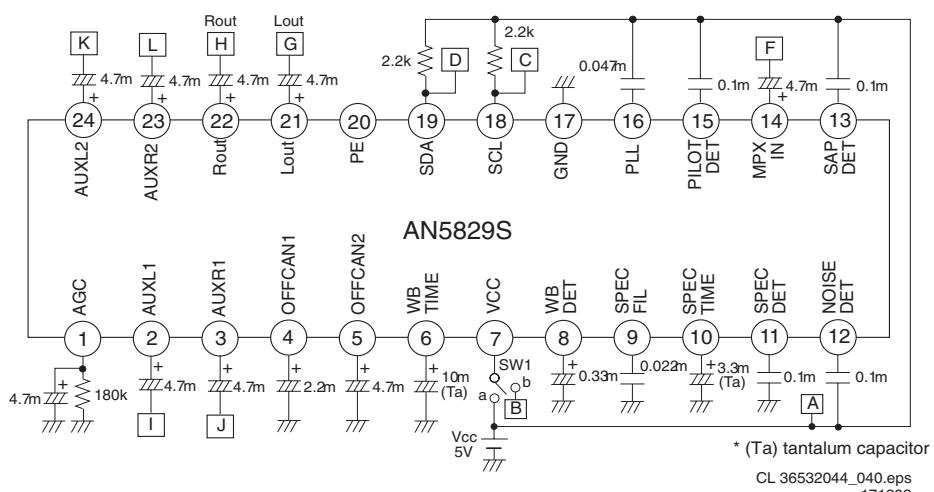


Figure 9-3 Internal Block Diagram and Pin Configuration

10. Spare Parts List

Sets Listed			
8670 000 20382	13MT1431/17	2525	9965 000 23779
8670 000 21995	13MT1532/17	2527	9965 000 23778
8670 000 20383	20MS2331/17	2528	4822 124 81151
8670 000 20384	20MT1331/17	2540	9965 000 27869
8670 000 23681	20MT1336/37	2541	9965 000 27870
8670 000 23677	20MT2336/37	2542	9965 000 17530
Set Level		2543	9965 000 17522
Various		2544	4700pF 10% 50V
9965 000 34600	HS 2P 1015-22 450/10	2545	9965 000 30713
9965 000 34601	HS 2P 1015-22 450/10	2546	9965 000 40196
1099▲	9965 000 23337 A51JFC82X200	2547	2.2nF 10% 50V
1099▲	9965 000 34954 21"CRT A51MAE88X18	2548	4822 124 40196
1099▲	9301 843 10329 A51EHW135X47	2549	220μF 20% 16V
1099▲	9322 207 01682 A51AEZ90X45	2550	9965 000 24631
1099▲	9965 000 34956 CRT A51CFAA00X02	2551	680pF 5% 50V 0805
5203	9965 000 27688 Degaussing Coil	2552	9965 000 23778
5213	9965 000 26025 Loudsp. 25Ω 1.5W	2553	56pF 5% 50V
Software (See Product Survey)		2554	4822 124 81151
13MT1431/17		2555	9965 000 27869
7200	9352 814 55112 TDA9377PS/N3/A/1906	2556	15nF 10% 50V 0805
13MT1532/17		2557	4700pF 10% 50V
7200	9352 814 55112 TDA9377PS/N3/A/1906	2558	4700pF 10% 50V
20MS2331/17		2559	2.2nF 10% 50V
7200	9352 814 54112 TDA9377PS/N3/A/1905	2560	9965 000 30713
20MT1331/17		2561	9965 000 40196
7200	9352 814 55112 TDA9377PS/N3/A/1906	2562	220μF 20% 16V
20MT1336/37		2563	9965 000 24631
7200	9352 814 55112 TDA9377PS/N3/A/1906	2564	2200pF 10% 1kV
20MT2336/37		2565	9965 000 17512
7200	9352 814 54112 TDA9377PS/N3/A/1905	2566	47μF 20% 160V
Mono Carrier [A]		2567	9965 000 15182
Various		2568	47μF 20% 25V
9965 000 27648	220nF 10% 16V	2569	9965 000 23786
9965 000 27657	NTC 4.7Ω 20%	2570	220pF 10% 1kV
9965 000 34581	HS 8P 2468-24 450mm	2571	9965 000 23766
1000	9965 000 23791 Tuner TEDH9-251A	2572	33pF 50V 0805
1001	9965 000 23794 SAW M1971M	2573	9965 000 23779
1101	9965 000 27369 RCA Socket	2574	100nF 10% 16V 0805
1102	9965 000 27637 RCA Socket	2575	9965 000 23778
1201	9965 000 23325 Crystall 4.5MB	2576	100nF 10% 16V 0805
1402	9965 000 32105 Connector VH-2A 2p	2577	9965 000 23777
1500	9965 000 23784 Fuse holder	2578	100nF 10% 16V 0805
1501	9965 000 23784 Fuse holder	2579	9965 000 23776
1504	9965 000 27655 1μF 20% 16V	2580	4700pF 10% 50V
1511	9965 000 27274 PIN BASE *3 VH-3A	2581	4700pF 10% 50V
1512	9965 000 27274 PIN BASE *3 VH-3A	2582	4700pF 10% 50V
1515	9965 000 23783 Relay 112DM 12V	2583	4700pF 10% 50V
1600	9965 000 17540 Switch	2584	4700pF 10% 50V
1601	9965 000 17540 Switch	2585	4700pF 10% 50V
1602	9965 000 17540 Switch	2586	4700pF 10% 50V
1603	9965 000 17540 Switch	2587	4700pF 10% 50V
1606	9965 000 17540 Switch	2588	4700pF 10% 50V
1621	9965 000 23770 Crystal 12MHz	2589	4700pF 10% 50V
1861	9965 000 28013 Resonator 514.5kHz	2590	4700pF 10% 50V
1901	9965 000 17468 Socket Ear Phone	2591	4700pF 10% 50V
2483	9965 000 23767 4.7μF +80/-20% 16V	2592	4700pF 10% 50V
2484	9965 000 23749 100nF 10% 16V 0805	2593	4700pF 10% 50V
2485	9965 000 17528 1μF +80/-20% 16V 0805	2594	4700pF 10% 50V
2486	9965 000 27870 4700pF 10% 50V	2595	4700pF 10% 50V
2487	9965 000 23765 220nF 10% 50V	2596	4700pF 10% 50V
2488	9965 000 27872 0.1μF 5% 100V	2597	4700pF 10% 50V
2489	9965 000 17522 1nF 50V 0805	2598	4700pF 10% 50V
2490	9965 000 23767 4.7μF +80/-20% 16V	2599	4700pF 10% 50V
2491	9965 000 17508 4700pF 20% 10V	2600	4700pF 10% 50V
2492	9965 000 23763 22μF 20% 50V	2601	4700pF 10% 50V
2493	9965 000 17508 4700pF 20% 10V	2602	4700pF 10% 50V
2494	9965 000 27871 33μF 20% 16V	2603	4700pF 10% 50V
2494	9965 000 34610 33μF 20% 16V	2604	4700pF 10% 50V
2496	9965 000 17522 1nF 50V 0805	2605	4700pF 10% 50V
2497	9965 000 17522 1nF 50V 0805	2606	4700pF 10% 50V
2500	9965 000 23317 0.22μF 20% 250V	2607	4700pF 10% 50V
2501	9965 000 24631 2200pF 10% 1kV	2608	4700pF 10% 50V
2502	9965 000 24631 2200pF 10% 1kV	2609	4700pF 10% 50V
2504	9965 000 15785 220μF 20% 200V	2610	4700pF 10% 50V
2515	9965 000 23777 1.5pF 20% 250V	2611	4700pF 10% 50V
2520	9965 000 17523 10nF +80/-20% 50V	2612	4700pF 10% 50V
2521	4822 124 81151 22μF 50V	2613	4700pF 10% 50V
2521	9965 000 33958 22μF 20% 50V	2614	4700pF 10% 50V
2522	9965 000 17522 1nF 50V 0805	2615	4700pF 10% 50V
2523	9965 000 27868 1800pF 10% 2kV	2616	4700pF 10% 50V
2523	9965 000 27928 CAP CER 1800PF // -10%	2617	4700pF 10% 50V

3402	9965 000 27276	Fuse 2200Ω 5% 1/2W	3528	9965 000 17505	10kΩ 5% 0.1W	5402	9965 000 34958	LC1415-270M/G62
3402	9965 000 33080	2.2kΩ 5% 3W	3541	9965 000 17480	470Ω 5% 0.1W	5421	9965 000 33081	Trafo JDT102
3403	9965 000 25710	RES 3W 470 OHM +/- 5%	3542	4822 117 11139	1.5kΩ 1% 0.1W	5441	9965 000 23751	JF0501-19255R
3410	4822 051 20683	68kΩ 5% 0.1W	3543	9965 000 23773	82kΩ 1% 0.5W	5441	9965 000 23823	JF0501-19276R
3421	9965 000 27252	Fuse 68Ω 5% 1/3W	3544	9965 000 23772	6.8kΩ 1% 0.5W	5482	9965 000 14082	10µH 10%
3422	9965 000 23746	330kΩ 0.25W	3545	4822 117 11449	2.2kΩ 5% 0.1W 0805	5502	9965 000 23781	LINE FILTER
3423	9965 000 27252	Fuse 68Ω 5% 1/3W	3547	4822 117 10837	100Ω 1% 0.1W	5509	9965 000 17576	BF-I35045W
3424	4822 053 12339	33Ω 5% 3W	3548	4822 116 83933	15kΩ 1% 0.1W	5520	9965 000 27654	0.0022µF 10% 50V
3425	9965 000 27859	330Ω 5% 1W	3549	9965 000 12549	220Ω 55 0.16W	5521	9965 000 17576	BF-I35045W
3426	9965 000 12593	47Ω 5% 0.16W	3580	9965 000 13180	47kΩ 5% 0.1W	5560	9965 000 17576	BF-I35045W
3428	9965 000 13958	68Ω 5% 0.17W	3581	4822 051 20569	56Ω 5% 0.1W	5561	9965 000 23760	Ferr bead LB3.5X1X9
3430	4822 051 20102	1kΩ 5% 0.1W	3601	4822 117 11449	2.2kΩ 5% 0.1W 0805	5562	9965 000 23760	Ferr bead LB3.5X1X9
3432	9965 000 17480	470Ω 5% 0.1W	3602	4822 117 11449	2.2kΩ 5% 0.1W 0805	5563	9965 000 23780	27µH SPT0406A-270K
3439	9965 000 23745	150kΩ 1% 0.5W	3603	9965 000 12515	2.2k 5% 0.16W	5601	9965 000 23769	5.6µH 10%
3440	9965 000 23753	36kΩ 1% 0.1W	3604	9965 000 14049	100Ω 5% 0.16W	5602	9965 000 23769	5.6µH 10%
3440	9965 000 23822	33kΩ 1% 0.1W	3605	9965 000 14049	100Ω 5% 0.16W	5603	9965 000 23769	5.6µH 10%
3441	9965 000 13180	47kΩ 5% 0.1W	3606	9965 000 14050	10k 5% 0.16W	5604	9965 000 17576	BF-I35045W
3442	9965 000 17939	100kΩ 5% 0.25W	3607	4822 117 11373	100Ω 1% 0805	5861	9965 000 14082	10µH 10%
3442	9965 000 37632	150kΩ 5% 1/4W	3618	9965 000 20378	1kΩ 1% 1/6W	5862	9965 000 17576	BF-I35045W
3443	9965 000 27650	Fuse 3.9Ω 5% 1/3W	3619	9965 000 14049	100Ω 5% 0.16W			
3443	9965 000 27691	Fuse 1.8Ω 5% 1/2W	3620	9965 000 14049	100Ω 5% 0.16W			
3443	9965 000 34583	Fuse 1.2Ω 5% 1/2W	3621	9965 000 14049	100Ω 5% 0.16W			
3444	9965 000 24832	Fuse 2.2Ω 5% 1/2W	3624	9965 000 14050	10k 5% 0.16W			
3444	9965 000 27650	Fuse 3.9Ω 5% 1/3W	3634	9965 000 12519	1k 5% 0.16W			
3444	9965 000 34584	Fuse 1.5Ω 5% 1/2W	3641	9965 000 14049	100Ω 5% 0.16W			
3445	9965 000 27649	3.9Ω 5%	3642	4822 117 11373	100Ω 1% 0805			
3445	9965 000 27691	Fuse 1.8Ω 5% 1/2W	3643	4822 117 11373	100Ω 1% 0805			
3446	9965 000 27258	Fuse 1Ω 5% 1/3W	3644	4822 051 20472	4.7kΩ 5% 0.1W			
3447	4822 051 20154	150kΩ 5% 0.1W	3645	4822 117 11373	100Ω 1% 0805			
3447	9965 000 23747	220kΩ 5% 0.1W	3646	4822 051 20105	1MΩ 5% 0.1W			
3448	9965 000 27258	Fuse 1Ω 5% 1/3W	3681	4822 117 11454	820Ω 1% 0.1W			
3449	9965 000 27858	27kΩ 5% 1/6W	3682	4822 117 13629	120Ω 1% 0.1W 0805			
3450	9965 000 27858	27kΩ 5% 1/6W	3683	4822 051 20121	120Ω 5% 0.1W			
3451	9965 000 17481	8.2kΩ 5% 0.1W	3685	4822 117 13528	200Ω 1% 0.125W 0805			
3452	9965 000 12626	1.0mΩ 5% 0.17W	3686	4822 117 11452	430Ω 1% 0.1W			
3453	4822 117 10837	100kΩ 1% 0.1W	3687	4822 117 11449	2.2kΩ 5% 0.1W 0805			
3454	9965 000 17505	10kΩ 5% 0.1W	3688	4822 117 10837	200Ω 1% 0.125W 0805			
3455	4822 117 11449	2.2kΩ 5% 0.1W 0805	3693	9965 000 12549	220Ω 55 0.16W			
3455	9965 000 17480	470Ω 5% 0.1W	3694	4822 117 11145	4.7kΩ 1% 0.1W			
3457	4822 117 11948	1MΩ 1% 0.1W	3861	4822 117 10837	100kΩ 1% 0.1W			
3457	9965 000 23758	2.2mΩ 1% 0.1W	3862	4822 116 83933	15kΩ 1% 0.1W			
3459	9965 000 23744	150kΩ 5% 0.17W	3863	4822 051 20122	1.2kΩ 5% 0.1W			
3460	4822 117 10837	100kΩ 1% 0.1W	3864	4822 117 11373	100Ω 1% 0805			
3460	9965 000 13180	47kΩ 5% 0.1W	3865	9965 000 14049	100Ω 5% 0.16W			
3461	4822 117 11449	2.2kΩ 5% 0.1W 0805	3866	9965 000 14049	100Ω 5% 0.16W			
3462	4822 117 11948	1MΩ 1% 0.1W	3867	4822 051 20332	2.3kΩ 5% 0.1W			
3463	4822 117 11449	2.2kΩ 5% 0.1W 0805	3901	9965 000 12519	1k 5% 0.16W			
3464	9965 000 12515	2.2k 5% 0.16W	3902	4822 051 20332	2.3kΩ 5% 0.1W			
3465	4822 051 20102	1kΩ 5% 0.1W	3903	4822 051 20332	2.3kΩ 5% 0.1W			
3466	4822 051 20102	1kΩ 5% 0.1W	3903	4822 051 20472	4.7kΩ 5% 0.1W			
3468	9965 000 12592	330Ω 5% 0.16W	3904	4822 117 12955	2.7kΩ 1% 0.1W 0805			
3470	9965 000 27258	Fuse 1Ω 5% 1/3W	3904	9965 000 17505	10kΩ 5% 0.1W			
3471	9965 000 12549	220Ω 55 0.16W	3905	4822 051 20332	2.3kΩ 5% 0.1W			
3472	9965 000 12549	220Ω 55 0.16W	3906	9965 000 17505	10kΩ 5% 0.1W			
3473	9965 000 23796	4.7Ω 1% 0.5W	3907	9965 000 17481	8.2kΩ 5% 0.1W			
3473	9965 000 23826	3.3Ω 1% 0.5W	3911	4822 117 10837	100kΩ 1% 0.1W			
3473	9965 000 23827	2.7Ω 1% 0.5W	3981	4822 117 11504	270Ω 1% 0.1W			
3474	9965 000 23796	4.7Ω 1% 0.5W	3982	9965 000 15050	270Ω 5% 0.16W			
3474	9965 000 23826	3.3Ω 1% 0.5W	4405	9965 000 17478	Ω 5% 0.1W			
3475	9965 000 14050	10k 5% 0.16W	4410	9965 000 17478	Ω 5% 0.1W			
3476	9965 000 17481	8.2kΩ 5% 0.1W	4411	9965 000 17478	Ω 5% 0.1W			
3478	4822 116 82805	1Ω 5% 0.17W	4412	9965 000 17478	Ω 5% 0.1W			
3479	9965 000 27223	Fuse 18Ω -5% 1/3W	4413	9965 000 17478	Ω 5% 0.1W			
3480	9965 000 27874	Resistor fixed <20W	4414	9965 000 17478	Ω 5% 0.1W			
3481	4822 117 10965	18kΩ 1% 0.1W	4423	9965 000 17478	Ω 5% 0.1W			
3483	9965 000 12626	1.0mΩ 5% 0.17W	4444	9965 000 17478	Ω 5% 0.1W			
3485	9965 000 12519	1k 5% 0.16W	4461	9965 000 17478	Ω 5% 0.1W			
3486	9965 000 12519	1k 5% 0.16W	4465	9965 000 17478	Ω 5% 0.1W			
3487	4822 051 20333	33kΩ 5% 0.1W	4490	9965 000 17478	Ω 5% 0.1W			
3488	9965 000 15044	1.5k 5% 0.16W	4491	9965 000 17478	Ω 5% 0.1W			
3489	9965 000 17505	10kΩ 5% 0.1W	4494	9965 000 17478	Ω 5% 0.1W			
3490	4822 051 20332	2.3kΩ 5% 0.1W	4498	9965 000 17478	Ω 5% 0.1W			
3491	4822 111 31023	47k 5% 0.16W	4499	9965 000 17478	Ω 5% 0.1W			
3492	4822 117 10965	18kΩ 1% 0.1W	4501	9965 000 17478	Ω 5% 0.1W			
3493	9965 000 27223	Fuse 18Ω -5% 1/3W	4619	9965 000 17478	Ω 5% 0.1W			
3495	9965 000 27873	33Ω 5% 1/6W	4634	9965 000 17478	Ω 5% 0.1W			
3497	9965 000 14056	390Ω 5% 0.17W	4640	9965 000 17478	Ω 5% 0.1W			
3498	4822 111 31023	47k 5% 0.16W	4852	9965 000 17478	Ω 5% 0.1W			
3499	4822 051 20273	27kΩ 5% 0.1W	4862	9965 000 17478	Ω 5% 0.1W			
3500	9965 000 23775	3.3mΩ 0.5W	4865	9965 000 17478	Ω 5% 0.1W			
3501	9965 000 23775	3.3mΩ 0.5W	4922	9965 000 17478	Ω 5% 0.1W			
3502	9965 000 15782	NTC 4.7Ω 18%	4924	9965 000 17478	Ω 5% 0.1W			
3503	9965 000 23776	10Ω 30%	4981	9965 000 17478	Ω 5% 0.1W			
3506	9965 000 23746	330kΩ 0.25W	4983	9965 000 17478	Ω 5% 0.1W			
3508	9965 000 23774	1.5mΩ 0.5W						
3509	9965 000 29755	220Ω 20% 1/2W						
3510	9965 000 27325	DSP SPG301LB						
3519	9965 000 31774	3.3kΩ 5% 0.16W						
3520	4822 051 20122	1.2kΩ 5% 0.1W	5002	9965 000 23780	27µH SPT0406A-270K			
3522	4822 051 20334	330kΩ 5% 0.1W	5003	9965 000 23793	0.22µH 10%			
3523	9965 000 27318	Fuse 100Ω 5% 1/3W	5004	9965 000 23760	Ferr bead LB3.5X1X9			
3525	4822 051 20102	1kΩ 5% 0.1W	5201	9965 000 23768	4.7mH 10%			
3526	9965 000 23785	0.15Ω 5% 1W	5401	9965 000 15411	10µH 10%			
3527	9965 000 27318	Fuse 100Ω 5% 1/3W	5401	9965 000 34958	LC1415-270M/G62			

SW see page1 of partslist

7200 5322 130 60159 BC846B
 7201 5322 130 60159 BC846B
 7202 5322 130 60159 BC846B
 7421 9322 183 16687 BUL312FP
 7422 4822 130 42804 BC817-25
 7423 9965 000 27861 BC807-25 215
 7440 9965 000 27851 BF423 (PNP)
 7451 4822 130 60373 BC856B

7521	9322 194 20687	STP5NK50ZFP
7523	4822 130 60373	BC856B
7540	4822 130 40959	BC547B
7541	4822 130 11155	PDTC114ET
7580	5322 130 60159	BC846B
7601	3198 010 44010	PDTA114ET
7641	9965 000 27875	EEPROM M24C16
7861	9965 000 23835	TDA9853H
7901	9322 181 41682	AN7522N
7902	9322 181 42682	AN7523N

CRT Panel [B]

Various

1302	9965 000 34599	SOCKET CRT
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2300	9965 000 17527	330pF 5% 50V
2300	9965 000 23806	390pF 5% 50V
2301	9965 000 23806	390pF 5% 50V
2302	9965 000 23806	390pF 5% 50V
2303	9965 000 22813	10nF 10% 2kV
2304	9965 000 34598	220nF 5% 250V

-VV-

3300	9965 000 23309	18kΩ 5% 3W
3301	9965 000 32119	1.5kΩ 20% 1/2W
3303	4822 117 13577	330Ω 1% 1.25W 0805
3304	9965 000 23309	18kΩ 5% 3W
3305	9965 000 32119	1.5kΩ 20% 1/2W
3307	4822 117 13577	330Ω 1% 1.25W 0805
3308	9965 000 23309	18kΩ 5% 3W
3309	9965 000 32119	1.5kΩ 20% 1/2W
3311	4822 051 20391	390Ω 5% 0.1W
3311	4822 117 13577	330Ω 1% 1.25W 0805
3313	9965 000 27252	Fuse 68Ω 5% 1/3W
3318	9965 000 27639	Fuse 220Ω 5% 1/2W
3319	9965 000 32119	1.5kΩ 20% 1/2W
4300	9965 000 17478	0Ω 5% 0.1W
4301	9965 000 17478	0Ω 5% 0.1W
4302	9965 000 17478	0Ω 5% 0.1W
4303	9965 000 17478	0Ω 5% 0.1W
4304	9965 000 17478	0Ω 5% 0.1W
4305	9965 000 17478	0Ω 5% 0.1W
4306	9965 000 17478	0Ω 5% 0.1W

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6301	9340 255 30135	BAS216
6307	9340 255 30135	BAS216
6318	9965 000 32235	BZX384-C8V2



7308	4822 130 41782	BF422
7310	4822 130 41782	BF422
7312	4822 130 41782	BF422
7313	4822 130 41782	BF422
7314	9965 000 27851	BF423 (PNP)
7315	4822 130 41782	BF422
7316	9965 000 27851	BF423 (PNP)
7317	4822 130 41782	BF422
7318	9965 000 27851	BF423 (PNP)

11. Revision List

Manual xxxx xxx xxxx.0

- First release.

Manual xxxx xxx xxxx.1

- New models added.
- Information about 'Blinking LED' removed.
- Information about how to enter SDAM mode changed.
- Option Codes updated.
- Block Diagrams and Panel Layouts updated.
- Some small text changes made.
- New Spare Parts List added.