



## ORECK PARTS LIST

### PRO 12 UPRIGHT VACUUM

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### PARTS LIST PRO 12

| Diagram # | Part Description                         | Item Number  |
|-----------|------------------------------------------|--------------|
| 1         | Handle Caster                            | 86.2002.0    |
| 2         | Handle Caster Shaft                      | 86.1002.0    |
| 3         | Handle (Left)                            | 86.0002.19   |
| 4         | Gray Handle Grip                         | 86.2001.32   |
| 5         | Handle (Right)                           | 86.0001.19   |
| 6         | Screw M3 x 12 Self tapped                | 85.1008.0    |
| 7         | Soft touch Handle Grip                   | 86.2003.32   |
| 8         | Screw M5 x 43                            | 86.1003.0    |
| 9         | Screw Parker 2.9 x 16                    | 73.0004.1    |
| 10        | Clip Fixation for Cas/Yellow Cable       | 73.0006.8    |
| 11        | Screw M5 x 30                            | 86.1009.0    |
| 12        | Aluminum Handle Tube                     | 86.1001.0    |
| 13        | Nut M5 (Black)                           | 86.1004.0    |
| 14        | Cable Hook Shaft                         | 86.0030.8    |
| 15        | Cable Hook                               | 86.0031.8    |
| 16        | Hose 35mm                                | 88.2001.0    |
| 17        | Hose Connector (Left)                    | 88.0001.01   |
| 18        | Hose Connector (Right)                   | 88.0001.02   |
| 19        | Upholstery Tool Bristle                  | 02.0030.0    |
| 19        | Upholstery Tool without Bristle ABS 32mm | 02.0031.0/01 |
| 20        | Tool Adapter 35 - 32mm                   | 88.0006.0    |
| 21        | Crevice Tool 32mm 177mm ABS              | 02.0032.2    |
| 22        | Thumb Screw 5 x 20                       | 11.0103.0    |
| 23        | Cable Restraint Cable Side               | 03.0041.0    |
| 24        | Cable Restraint Can Side                 | 03.0038.0    |
| 25        | Metal Ring 30mm                          | 03.0040.0    |
| 26        | Top Handle Hose Connector                | 88.0020.39   |
| 27        | Bag Full Indicator Top Cover             | 04.0011.0    |
| 28        | Main Cable                               | 87.3001.0    |
| 29        | Hose Clip                                | 02.0025.1/1  |
| 30        | 3 Prong Inlet Receptacle                 | 75.0002.8    |
| 31        | 4 Prong Power Switch                     | 04.0009.30   |
| 32        | Screw M5 x 55 Self tapped                | 87.1011.0    |
| 33        | Carry Handle Back                        | 87.0003.39   |
| 34        | Front door Alignment Slot                | 87.0007.0    |
| 35        | Nut M5 Nylon                             | 04.0048.0    |
| 36        | Spring 12 x 0.6                          | 04.0018.1    |
| 37        | Paper Bag Sensor Bracket                 | 87.0031.8    |
| 38        | Screw M5 x 26                            | 04.0017.0    |
| 39        | Soft Touch Back Handle                   | 87.2009.0    |
| 40        | Screw M4 x 20 Self tapped                | 85.1025.0    |

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| Diagram # | Part Description                          | Item Number |
|-----------|-------------------------------------------|-------------|
| 41        | Back Handle                               | 87.0009.0   |
| 42        | Screw M4 x 20 Self tapped                 | 85.1025.0   |
| 43        | Spring Plate for Height Adjustment        | 87.1006.0   |
| 44        | Aluminum Handle Tube Clip Plate           | 87.0018.8   |
| 45        | Wand Lock                                 | 87.0016.8   |
| 46        | Hose Connector                            | 88.0020.0   |
| 47        | Hose Clip                                 | 02.0025.1/1 |
| 48        | Felt EVA ID 35 - OD 47 x 2.5mm            | 88.2002.0   |
| 49        | Wand Click Part                           | 88.0003.0   |
| 50        | Powder Coated Wand with Yellow Button     | 88.1001.0   |
| 51        | Screw M4 x 8 Self tapped                  | 00.0104.0   |
| 52C       | Wand Handle Complete (49,50,51,52,53 &54) | P.88.0003.0 |
| 52        | Wand Handle (Top)                         | 88.0004.0   |
| 53        | Wand Handle (Bottom)                      | 88.0005.0   |
| 54        | Screw M3 x 12 Self tapped                 | 85.1008.0   |
| 55        | Screw 3.5 x 16                            | 00.0020.0   |
| 56        | Wizzo Top Cover                           | 77.0024.8   |
| 57        | Wizzo Top Sealing Ring                    | 77.0019.01  |
| 58        | Wizzo Sound Detector                      | 77.0029.1   |
| 59        | Wizzo Spring Plate                        | 77.0030.0   |
| 60        | Wizzo Lower Sealing Ring                  | 77.0025.01  |
| 61        | Wizzo Inner Frame                         | 77.0028.0   |
| 62        | Wizzo Spring Cover                        | 77.0026.0   |
| 63        | Spring 36 x 22.9 x .9mm                   | 77.0029.21  |
| 64        | Wizzo Outer Can                           | 77.0027.0   |
| 65        | Rear Body                                 | 87.0005.39  |
| 66        | Cable Cover                               | 87.0015.39  |
| 67        | Screw M3.5 x 15 Self tapped               | 87.1007.0   |
| 68        | Sealing Ring 3mm                          | 87.2013.0   |
| 69        | Power Cord                                | 03.0026.65  |
| 70        | Paper Bag Tube Holder                     | 87.0017.8   |
| 71        | Sealing Ring 1.5mm                        | 87.2012.0   |
| 72        | Paper Bag Holder Push Handle              | 87.0006.8   |
| 73        | Standard Filter (Black)                   | 87.2002.0   |
| 74        | Rubber Filter Cassette                    | 87.2003.0   |
| 75        | Front Door Seal                           | 87.2001.0   |
| 76        | Rubber Carry Handle                       | 87.2001.32  |
| 77        | Carry Handle Front                        | 87.0004.39  |
| 78        | Door Release lever                        | 87.0100.0   |
| 79        | Front Door                                | 87.0200.39  |
| 80        | Screw M4 x 8 Self tapped                  | 00.0104.0   |
| 81        | Rear Body Little Cover                    | 87.0020.0   |
| 82        | Rubber Stopper                            | 87.2011.0   |
| 83        | Screw M3 x 12 Self tapped                 | 85.1008.0   |
| 84        | Sensor Filter Spring Bracket              | 87.1012.0   |
| 85        | Sensor Filter Bracket                     | 87.0019.8   |
| 86        | Screw M4 x 14 Self tapped                 | 85.1018.0   |
| 87        | Spring Plate                              | 87.1018.0   |
| 88        | Steel Wire Fixation Rear                  | 87.0013.0   |
| 89        | Pression V Spring                         | 87.1017.0   |
| 90        | Steel Wire Release Rear                   | 87.1004.0   |
| 91        | Steel Wire Fixation Front                 | 87.0012.0   |
| 92        | Park Release Pedal                        | 87.0014.8   |
| 93        | Back Lower Release Handle Spring          | 87.1005.0   |
| 94        | Contact Block Cover                       | 87.2007.0   |
| 95        | Wire Connector Housing                    | 85.0035.0   |

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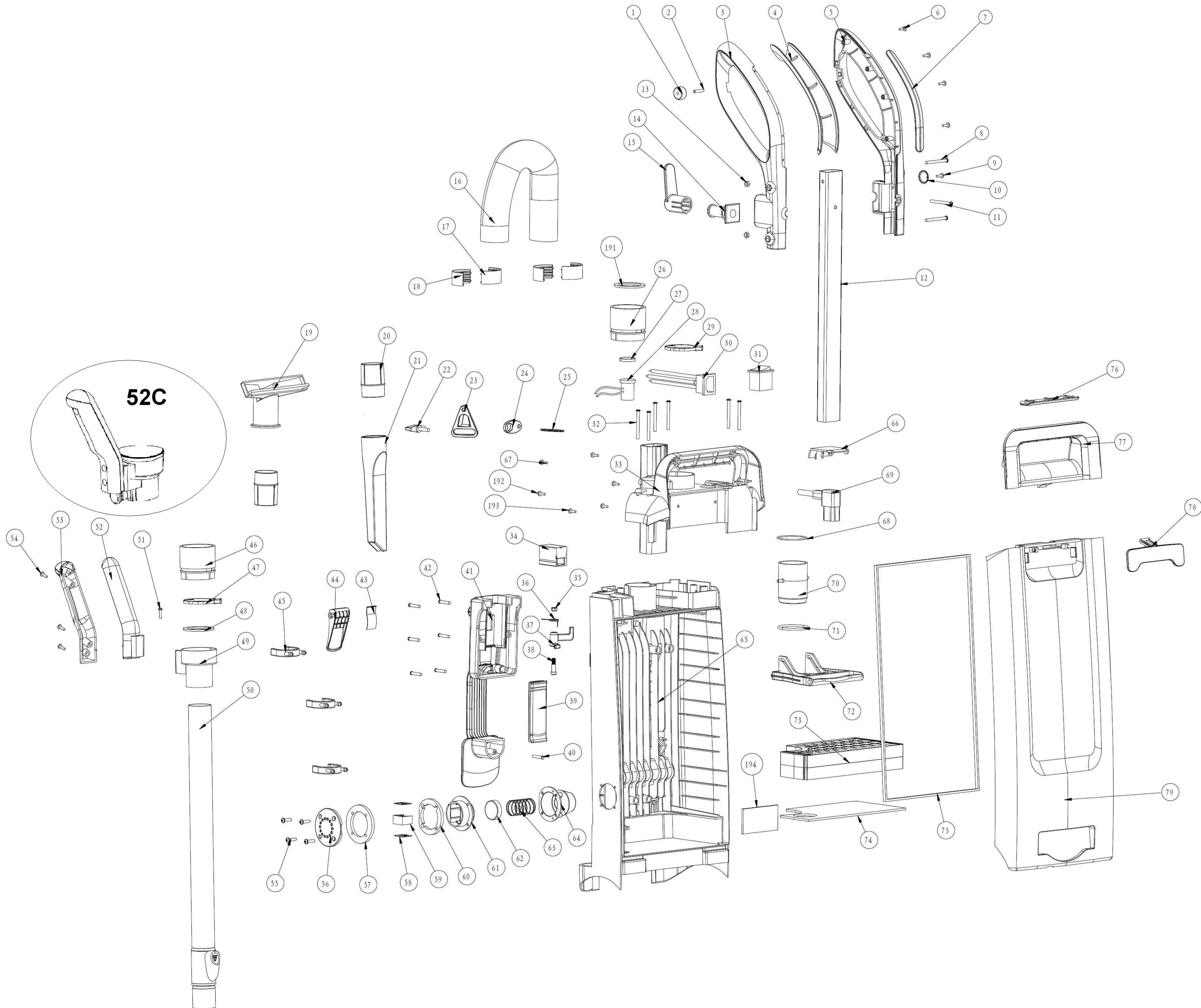
| Diagram # | Part Description                     | Item Number |
|-----------|--------------------------------------|-------------|
| 96        | Swivel Base                          | 87.0010.0   |
| 97        | Inferoanterior Release Shaft         | 87.1003.0   |
| 98        | Steel Wire Release                   | 87.1002.0   |
| 99        | Quick Release Handle                 | 87.0011.0   |
| 100       | Felt Swivel Base                     | 87.2005.0   |
| 101       | Felt Swivel Neck                     | 87.2006.0   |
| 102       | Felt 23.5 x 9.5 x 4mm                | 87.2010.0   |
| 103       | Support Bracket                      | 85.1009.0   |
| 104       | Copper Bushing Support Bracket       | 85.1036.0   |
| 105       | Spring Support Bracket               | 85.1040.2   |
| 106       | Screw M5 Coin Head                   | 85.1039.0   |
| 107       | Transparent Name Card Cover          | 85.0005.996 |
| 108       | Name Card                            | 88.4011.0   |
| 109       | Filter Bracket                       | 85.0006.19  |
| 110       | Felt Air Outlet Filter               | 85.2003.1   |
| 111       | Brush Cover Housing                  | 85.0004.19  |
| 112       | Felt 188 x 4.5 x 3mm                 | 85.2011.01  |
| 113       | Felt 80 x 6 x 3mm                    | 85.2011.02  |
| 114       | LED Light Cover                      | 85.0040.996 |
| 115       | Height Adjustment Knob               | 85.0008.0   |
| 116       | Clutch to Roller Belt                | 85.2007.0   |
| 117       | Gear 16X for Clutch PA 50%           | 85.0030.0   |
| 118       | Bearing Cover                        | 85.0034.0   |
| 119       | Bearing 686 DDU NSK                  | 85.1014.0   |
| 120       | Screw M3 x 12 Self tapped            | 85.1008.0   |
| 121       | Clutch Gear Cover                    | 85.0033.0   |
| 122       | Clutch Gear 60X                      | 85.0032.0   |
| 123       | Clutch Magnet                        | 85.1013.0   |
| 124       | Screw M4 x 20 Self tapped            | 85.1025.0   |
| 125       | Main PCB Board 52 x 100.5 x 5mm      | 85.3002.0   |
| 126       | LED Light with PCB Board             | 85.3005.0   |
| 127       | Adjustable Wheel Spring Shaft        | 85.1004.0   |
| 128       | Housing Height Adjustment Clip Plate | 85.0009.0   |
| 129       | Screw M3.5 x 15 Self tapped          | 87.1007.0   |
| 130       | Wire Fixation Bracket                | 85.0012.0   |
| 131       | Motor to Clutch Belt                 | 85.2008.0   |
| 132       | Motor Gear 14 x PA6                  | 85.0031.0   |
| 133       | Brush Housing                        | 85.0100.19  |
| 134       | Bottom Cover                         | 85.0003.8   |
| 135       | Bottom Cover Spring                  | 85.1031.0   |
| 136       | Bumper                               | 85.0011.390 |
| 137       | Screw M3 x 15 Self tapped            | 85.1015.0   |
| 138       | Castor Heat Treated Shaft            | 85.1016.0   |
| 139       | Bearing 635ZZ                        | 85.1049.0   |
| 140       | Rear Castor                          | 85.0037.32  |
| 141       | Steel Washer (Black)                 | 85.1032.0   |
| 142       | E-Circle Clip                        | 85.1034.0   |
| 143       | Star lock 6mm                        | 14.1401.5   |
| 144       | Front Castor                         | 85.0038.32  |
| 145       | Screw M5 x 40 Self tapped            | 85.1003.0   |
| 146       | Shaft Height Adjustment              | 85.1005.0   |
| 147       | Front Caster Shaft Fix Plate         | 14.0101.0   |
| 148       | Screw M3 x 10 Self tapped            | 85.1035.0   |
| 149       | Brush Roller Bracket (Right)         | 85.0015.0   |
| 150       | Brush Roller Bearing 698Z            | 85.1007.0   |
| 151       | Brush Roller Bearing Cover (Left)    | 85.0018.0   |

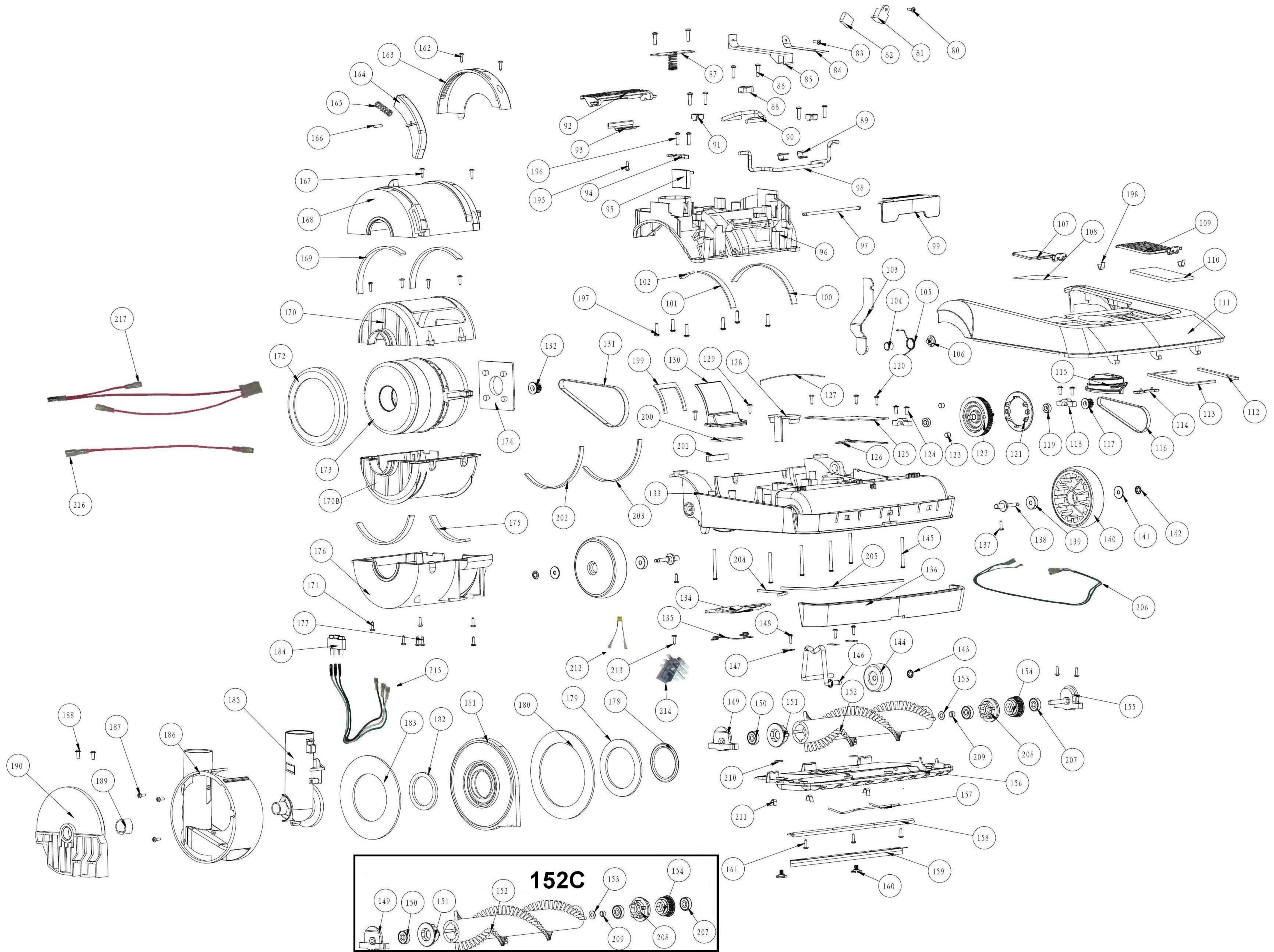
# PARTS LIST PRO 12

| Diagram # | Part Description                                          | Item Number |
|-----------|-----------------------------------------------------------|-------------|
| 152C      | Brush Roller Complete (149,150,151,153,154,207,208 & 209) | S.85.0013.0 |
| 152       | Brush Roller                                              | 85.0013.0   |
| 153       | Star lock 6mm                                             | 14.1401.5   |
| 154       | Brush Roller Gear (Right)                                 | 85.0019.0   |
| 155       | Brush Roller Bracket Left                                 | 85.0014.0   |
| 156       | Brush Housing Bottom Plate                                | 85.0200.0   |
| 157       | Steel Wire                                                | 85.1023.0   |
| 158       | Brush Protector                                           | 85.1001.0   |
| 159       | Brush Protector Rubber Strip                              | 85.1001.1   |
| 160       | Bottom Plate Coin Nut                                     | 85.1043.0   |
| 161       | Screw M3.5 x 8 Countersunk Self tapped                    | 85.1002.0   |
| 162       | Screw M4 x 20 Self tapped                                 | 85.1025.0   |
| 163       | Motor Cover (Right)                                       | 85.0029.19  |
| 164       | Park Height Bracket                                       | 85.0010.0   |
| 165       | Spring for Park Bracket                                   | 85.1006.0   |
| 166       | Shaft for Park Height Bracket                             | 85.1033.0   |
| 167       | Screw M4 x 14 Self tapped                                 | 85.1018.0   |
| 168       | Motor Cover Top (Outside)                                 | 85.0028.19  |
| 169       | Felt 145 x 10 x 7mm                                       | 85.2015.0   |
| 170       | Motor Cover Top (Inside)                                  | 85.0026.0   |
| 170B      | Motor Cover Bottom (Inside)                               | 85.0025.0   |
| 171       | Screw M4 x 10 Crosshead Self tapped                       | 00.0121.0   |
| 172       | Motor Rubber Ring 130 x 9.5 x 7mm                         | 85.2005.0   |
| 173       | Motor 1000 Watt                                           | 21.6342.61  |
| 174       | Rubber Pad Top of Motor                                   | 85.2006.0   |
| 175       | Felt 100 x 10 x 7mm                                       | 85.2016.0   |
| 176       | Motor Cover Bottom (Outside)                              | 85.0027.19  |
| 177       | Screw M3.5 x 15 Self tapped                               | 87.1007.0   |
| 178       | Seal Support ID 43 - OD 55 x 4mm                          | 85.2004.0   |
| 179       | Felt ID 60.5mm - OD 84mm x 3mm                            | 85.2013.0   |
| 180       | Felt ID 94.5mm - OD 130mm x 3mm                           | 85.2012.0   |
| 181       | Air Intake Support (Right)                                | 85.0024.0   |
| 182       | Motor Cover & Support Plate Rubber Ring                   | 85.2010.0   |
| 183       | Felt ID 70mm - OD 123mm x 2mm                             | 85.2014.0   |
| 184       | Housing Inlet Wire Connector                              | 85.0036.0   |
| 185       | Swivel Outlet                                             | 85.0022.0   |
| 186       | Swivel Inlet                                              | 85.0021.0   |
| 187       | Screw M3 x 12 Self tapped                                 | 85.1008.0   |
| 188       | Screw M4 x 10 Crosshead Self tapped BL-NI                 | 00.0105.0   |
| 189       | Swivel Bushing                                            | 85.0039.0   |
| 190       | Air Intake Support Plate (Left)                           | 85.0020.0   |
| 191       | Felt EVA ID 35 - OD 47 x 2.5mm                            | 88.2002.0   |
| 192       | Screw M3.5 x 30 Self tapped                               | 87.1008.0   |
| 193       | Screw M3 x 10 Self tapped                                 | 85.1035.0   |
| 194       | Rubber 75 x 38.5 x 3mm                                    | 87.2008.0   |
| 195       | Screw M3 x 12 Self tapped                                 | 85.1008.0   |
| 196       | Screw M3 x 15 Self tapped                                 | 85.1015.0   |
| 197       | Screw M5 x 25 Self tapped                                 | 87.1009.0   |
| 198       | V-Spring                                                  | 85.1030.0   |
| 199       | Felt 45 x 20 x 2mm                                        | 85.2003.01  |
| 200       | Felt 57.5 x 44 x 2mm                                      | 85.2003.0   |
| 201       | Base Felt for Brush Unit                                  | 85.2009.0   |
| 202       | Felt White Left for Brush Unit                            | 85.2009.01  |
| 203       | Felt White Right for Brush Unit                           | 85.2009.02  |
| 204       | Felt 106 x 2.8 x 1.66mm                                   | 85.2001.02  |
| 205       | Felt Strip (EVA) 236 x 1.6 x 2.8mm                        | 85.2001.01  |

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| Diagram # | Part Description                   | Item Number |
|-----------|------------------------------------|-------------|
| 206       | Main Wire Brush Housing 600mm      | 85.3007.0   |
| 207       | Bearing 626ZZ NSK                  | 85.1047.0   |
| 208       | End Cap (Left)                     | 85.0019.01  |
| 209       | Brush Roller Sleeve Bracket (Left) | 85.0045.0   |
| 210       | Fiber Ring 11 x 4.5 x 1            | 11.0104.0   |
| 211       | V Spring                           | 85.1030.0   |
| 212       | RFI Hoov with Term                 | 05.0077.2   |
| 213       | Screw M4 x 14 Self tapped          | 85.1018.0   |
| 214       | 3P Connection Bracket              | 04.0030.03  |
| 215       | Housing Inlet Wire Connector 18AWG | 85.3006.0   |
| 216       | Gray Wire 400mm Isolation          | 85.3004.0   |
| 217       | Thermal Switch 110C                | 85.0044.2   |







## ORECK PARTS LIST

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## WIRING PARTS

| Diagram # | Part Description                         | Item Number |
|-----------|------------------------------------------|-------------|
| 1         | Power Cord                               | 03.0026.65  |
| 2         | 3 Prong Inlet Receptacle                 | 75.0002.8   |
| 3         | Main Cable                               | 87.3001.0   |
| 4         | 4 Prong Power Switch                     | 04.0009.30  |
| 5         | Paper Bag Full Indicator                 | 04.0010.9   |
| 6         | Wire Connector Housing                   | 85.0035.0   |
| 7         | Main Wire Outlet 18 AWG with T-Connector | S.85.3006.0 |
| 8         | 3P Connection Bracket                    | 04.0030.03  |
| 9         | RFI Hoov with Term                       | 05.0077.2   |
| 10        | Main Wire Brush Housing 600mm            | 85.3007.0   |
| 11        | Main PCB Board 52 x 100.5 x 5mm          | 85.3002.0   |
| 12        | Wire 450mm Shielding                     | 85.3005.2   |
| 13        | LED Light with PCB Board                 | 85.3005.0   |
| 14        | Thermal Switch 110C                      | 85.0044.2   |
| 15        | Gray Wire 400mm Isolation                | 85.3004.0   |
| 16        | Motor 1000 Watt                          | 21.6342.61  |

