



PIRANHA FACTORY REGISTRATION

**TO ACTIVATE FACTORY WARRANTY; PLEASE COMPLETE AND RETURN/FAX THIS
REGISTRATION TO PIRANHA**

**PO BOX 457
HUTCHINSON, KS
67504-0457
FAX: 800 428-3104**

COPY THIS REGISTRATION: 1-INSTALLER, 1-CUSTOMER

PIRANHA Pro 2 PRESS BRAKE

INSTALLATION, TRAINING, ACCEPTANCE AND WARRANTY REGISTRATION

Customer Identification: Company Name: _____

Address: _____ City: _____

State: _____ Zip: _____ Tel (____) _____ Fax: (____) _____

Equipment Identification

PB Model: _____ Serial #: _____ Install Date: _____

CNC Model: _____ CNC Serial #: _____

If “no” is indicated, consult factory or explain in comment section on last page

Pre-Delivery Inspection	<u>1. Inspect for shipping damage</u>	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
	Damage report	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
	Damage claim to carrier	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
	Condition acceptable to customer	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
	<u>2. Compare shipment to order/packing list</u>	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
Shipment complete	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N	
Y	N			
Shortage reported to carrier	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N	
Y	N			
Damage details: _____				

Site Condition	1. Steel pads in place, ½”-rear	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
	2. Machine leveled and anchored per specification	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
	3. Machine grounded	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
Y	N			
4. Is press brake on one concrete pad?	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N	
Y	N			
5. Is pad free of cracks?	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N	
Y	N			

Equipment Preparation	<u>1. Hydraulic oil fill</u>			
	Fluid type per specification	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
	Fluid volume to specified level	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
	<u>2. Electrical power</u>			
	Primary voltage matches machine requirements	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
	Primary supply amperage correct per specs.	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
	Motor rotation as per direction arrow	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
	<u>3. Cleaning</u>			
	Bed cap surface	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N
	Y	N		
Die holder	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N	
Y	N			
Dies	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N	
Y	N			
Ram, punch clamps	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N	
Y	N			
Hydraulic cylinder rod	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N	
Y	N			
<u>4. Operation</u>				
Press brake operates in all modes	<table border="1"><tr><td>Y</td><td>N</td></tr></table>	Y	N	
Y	N			

PIRANHA Pro 2 PRESS BRAKE

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Operator Training	<u>1. Receipt/Review of operators manual</u>	Y	N
	<u>2. Equipment Identification and Demonstration</u>		
	Mechanical	Y	N
	Electrical	Y	N
	Optional control systems	Y	N/A
	<u>3. Safety</u>		
	Warning signs and decals	Y	N
	Point of operation guarding	Y	N
	Dual palm station	Y	N
	Equipment safety lockout	Y	N
	Implementation of safety procedures	Y	N
	Warning: overloading tooling	Y	N
	<u>4. Operator Control Station Demonstration</u>		
	Start/Stop push buttons	Y	N
	Ram cycle modes	Y	N
	Ram cycle initiation means	Y	N
	Pressing speed control	Y	N
	Tonnage control	Y	N
	Palm buttons	Y	N
	<u>5. Optional controls & Accessories</u>		
	Light curtain functions and adjustments	Y	N/A
	Dual footswitch controls	Y	N/A
	Crowning die holder	Y	N/A
Power clamping systems	Y	N/A	
<u>6. Tooling Installation</u>			
Recommended tonnage / bending chart	Y	N	
Tooling alignment	Y	N	
Seating the punch	Y	N	
Shimming the die rail	Y	N	
<u>7. Backgauge Alignment and Adjustments</u>			
Backstop bar alignment	Y	N	
Backgauge finger adjustment	Y	N	
Programming demonstration	Y	N	
Trial Production Run	<u>1. Press Brake Performance Trial</u>		
	Trial bend acceptance	Y	N
	Formed part acceptance	Y	N
Maintenance Review	<u>1. Lubrication</u>		
	Press brake components as per manual	Y	N
	Backgauge components as per manual	Y	N
	<u>2. Hydraulic Fluid Maintenance</u>		
	Hydraulic filter change interval	Y	N
	Hydraulic filter change procedure	Y	N
	Hydraulic fluid change interval	Y	N

