

PIRANHA FACTORY REGISTRATION

TO ACTIVATE FACTORY WARRANTY; PLEASE COMPLETE AND RETURN/FAX THIS REGISTRATION TO PIRANHA

PO BOX 457 HUTCHINSON, KS 67504-0457

FAX: 800 428-3104

COPY THIS REGISTRATION: 1-INSTALLER, 1-CUSTOMER

PIRANHA Pro 2 PRESS BRAKE

INSTALLATION, TRAINING, ACCEPTANCE AND WARRANTY REGISTRATION

Customer Identification: C	company Name:							
Address:		City:						
State: Zip:	Tel ()	Fax: ()_						
Equipment Identification PB Model:	Serial #:	Install Date	:					
CNC Model:								
If "no" is indicated, co	nsult factory or explain ir	comment section	on last page					
Pre-Delivery Inspection	Inspect for shipping dam Damage report Damage claim to carrier Condition acceptable to or Shipment complete Shortage reported to carr Damage details:	eustomer der/packing list ier	Y N Y N Y N Y N Y N Y N					
Site Condition	 Steel pads in place, ½"-r Machine leveled and and Machine grounded Is press brake on one co Is pad free of cracks? 	chored per specification	y N Y N Y N Y N					
Equipment Preparation	1. Hydraulic oil fill Fluid type per specification Fluid volume to specified	Y N Y N						
	2. Electrical power Primary voltage matches Primary supply amperag Motor rotation as per dire	ts Y N Y N Y N						
	3. Cleaning Bed cap surface Die holder Dies Ram, punch clamps Hydraulic cylinder rod		Y N Y N Y N Y N					
	Press brake operates in a	YN						

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Operator Training	1. Receipt/Review of operators manual	YN
	2. Equipment Identification and Demonstration	
	Mechanical	YN
	Electrical	YN
	Optional control systems	Y N/A
	3. Safety	
	Warning signs and decals	YN
	Point of operation guarding	YN
	Dual palm station	YN
	Equipment safety lockout	YN
	Implementation of safety procedures	YN
	Warning: overloading tooling	YN
	4. Operator Control Station Demonstration	
	Start/Stop push buttons	YN
	Ram cycle modes	YN
	Ram cycle initiation means	YN
	Pressing speed control	YN
	Tonnage control	YN
	Palm buttons	YN
	5. Optional controls & Accessories	
	Light curtain functions and adjustments	Y N/A
	Dual footswitch controls	Y N/A
	Crowning die holder	Y N/A
	Power clamping systems	Y N/A
	6. Tooling Installation	
	Recommended tonnage / bending chart	Y
	Tooling alignment	Y
	Seating the punch	YN
	Shimming the die rail	Y
	Backgauge Alignment and Adjustments	
	Backstop bar alignment	YN
	Backgauge finger adjustment	YN
	Programming demonstration	Y
Trial Production Run	 Press Brake Performance Trial 	
	Trial bend acceptance	YN
	Formed part acceptance	Y
Maintenance Review	1. Lubrication	
	Press brake components as per manual	Y N
	Backgauge components as per manual	YN
	2. Hydraulic Fluid Maintenance	
	Hydraulic filter change interval	YN
	Hydraulic filter change procedure	Y N
	Hydraulic fluid change interval	Y

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Additional notes Warranty registration		Use back page Mailed or faxed to Piranha			Y				
Traini	ng Received								
	(Please print	clearly)	Signature	ture			Date		
As part the follo		and training prod	cedures of th	e Piranha identi	fied herein, th	ne undersigned a	acknowledges	and agrees to	
1)		eceived all manuce of the Piranha			of personnel	necessary for th	e safe operatio	on, service	
2)	Federal, State/F	er will permit only trained personnel to operate, service and maintain the Piranha, all in accordance with , State/Provincial and local Statutes, regulations and ordinance including, but not limited to all regulations ed under current Federal and State Occupational and Safety Health Acts.							
3)		omer will not remove from the Piranha, or conceal from view any signs, decals or plates affixed to the equipment out the express written consent of the seller							
4)	The installing d	ealer or its repres	sentative will	fill out this Warr	anty registrati	ion and return it	via mail/fax to	Piranha.	
Dealer	Name:			Dealer Repr	esentative:				
	Date:			-	Signature:				
Custom	er Name:			_ Customer Rep	resentative:_				
Date:		_	Signature:_	INSTALLATION & TRAINING ACCEPTED					
						INSTALLATION	& TRAINING A	CCEPTED	
NOTE	S:								
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