



**IMADE3D**  
**JellyBOX<sup>2</sup>**

# Quick Start Guide

*JellyBOX 2 is a Premium 3D-Printer Kit  
made in the rolling hills of Blue Grass, Virginia, USA*



*Read this document to save time and maybe even money!*



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*Welcome to the land of JellyBOX!*

*Your foray into DIY 3D printing has officially started.*

*JellyBOX is a one-of-a-kind, premium 3D printer kit that has been designed not only to produce marvelous 3D prints, but also to be easy and enjoyable to build and maintain. As you build your JellyBOX with your own bare hands, you will get an unparalleled understanding of what makes a 3D printer tick. Enjoy the labor, enjoy the little obstacles, enjoy journey.*

*We can't wait for you to get started!*

*Ladi and Filip*

*The crazy mad tinkerers behind IMADE3D*

# Build Your JellyBOX Now: Documentation

You knew this was going to happen. You get to build your very own JellyBOX 3D printer.

No one will take that away from you.

- Simply follow the appropriate step-by-step Build Flow:

<http://go.imade3d.com/jb2-easy>

<http://go.imade3d.com/jb2-makers>



- Our documentation is light on text, but heavy on images, and speckled with short videos. It is paperless by design, and is best consumed on a computer or a tablet.
- If you need a printed documentation, here's a [guide on how to download](#)<sup>1</sup> the most up-to-date pdf version of our online guides. However, please understand that moving images and sound do not transfer well onto sheets of paper.

↘ Next: Get Help and Support

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<sup>1</sup> [https://docs.imade3d.com/Wiki/HowTo\\_Download\\_a\\_Guide\\_Offline](https://docs.imade3d.com/Wiki/HowTo_Download_a_Guide_Offline)

# Get HELP and Support!

Trouble?! Don't panic!

*We love questions and helping people out.*

First, check out the warm and fuzzy [IMADE3D Forum](#). You may find your questions already answered.



<http://forum.imade3d.com>

To ask your question and engage with other JellyBOX owners, sign up for a free account. You don't need an account for browsing the forum

- <https://forum.imade3d.com/signup>

We also welcome you [contact our support team directly](#)

- <http://imade3d.com/Support/Ticket>

↘ Next: SD Card Contents

# Pre-Loaded SD Card: JellyBOX Essentials

In the Tools box, there's an SD Card pre-loaded with scripts, 3D models, ready to print 3D files (gcodes), and more.

The contents of the SD card grow and evolve over time. If you ever lose your card or want to get the latest and greatest contents, you can always download it from our web:

- <http://go.imade3d.com/sd-card>

## SD Card Contents

- SCRIPTS - gcode scripts
  - Notably, there's only one script now, [Calibrate the 1st Layer](#). You learn what that's for during your build as you launch your 1st print.
- GCODES - ready to print
  - .gcode is a 3D file processed for 3D printing and ready to print without any modifications. - After you finish your JellyBOX build, we first invite you to print out the gcodes from this collection, and take it from there :-)
- 3D Models - ready to slice
  - You can experiment with slicing on these without having to go fishing for files online. We also include a good range of calibration objects so you can perfect your slicing skills.
  - Get more models at [Thingiverse](#), [Youmagine](#), [Yeggi](#), or anywhere else where you like to get your files.<sup>2</sup>
  - Get started in 3D modeling with [TinkerCAD](#), [OpenSCAD](#), [Fusion360](#), [OnShape](#), [Vectary](#) or any other CAD program you may like.<sup>3</sup>

↳ Next: Our Signature “Success Guaranteed” Warranty

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<sup>2</sup> [www.thingiverse.com](http://www.thingiverse.com), [www.youmagine.com](http://www.youmagine.com), [www.yeggi.com](http://www.yeggi.com)

<sup>3</sup> [www.tinkercad.com](http://www.tinkercad.com), [www.openscad.org](http://www.openscad.org), [www.vectary.com](http://www.vectary.com), [www.onshape.com](http://www.onshape.com), [www.autodesk.com/products/fusion-360/students-teachers-educators](http://www.autodesk.com/products/fusion-360/students-teachers-educators)

# Warranty Information

## Free “Success Guaranteed” Warranty Add-On

**(What?! Free replacement parts with free registration?!)**

We truly want everyone to successfully build their own JellyBOX.

In a move that some may call insane, we decided to offer something truly unseen: we decided to **guarantee your success**.

### **"Success Guaranteed" Warranty Add-On.**

- <http://imade3d.com/support/warranty>

As long as you register (free, within 60 days), not only we will cover defects caused by transportation or manufacturing, but we will also provide you with **free replacement parts even if you break something and it's your fault**.

Anything you may need to actually get your JellyBOX up and running.

That's our guarantee.

*There are really no downsides to the Success Guaranteed Warranty, so go ahead and register your build right now.*

↳ Next: "Success Guaranteed" Warranty Conditions

## "Success Guaranteed" Warranty Conditions

("We" stands for IMADE3D.)

- Registration for "Success Guaranteed" Warranty is free.
- You have to **register within 60 days** upon receiving your JellyBOX kit.
- If you register for the Success Guaranteed Warranty, you are still covered by the Standard Warranty as well.
- Under the "Success Guaranteed" Warranty, we will provide any replacement parts you may need to successfully build your JellyBOX for free. This includes things broken by an accident, things broken during shipping, or manufacturing defects.
- Shipping costs are covered by the customer, unless the support falls under the Standard Warranty conditions (see below).
- This warranty is available and valid only for the first build. (Some people take their JellyBOXes apart and put them together again for the sheer pleasure. We encourage that, but it's not covered by this warranty.)
- This warranty covers the first build up to 6 months upon delivery.
- The JellyBox has been assembled according to the official step by step documentation available at the time of the purchase through IMADE3D website.
- The JellyBOX kit was sold and delivered by IMADE3D or an authorized IMADE3D reseller.
- The JellyBOX kit was not sold as used, refurbished or factory seconds.
- All parts used on the machine are purchased from or approved by IMADE3D.

↘ Next: Standard Warranty

# Standard Warranty

Even if you don't register for our free "Success Guaranteed" Warranty, you are still covered by our Standard Warranty.

Within 60 days after delivery of your JellyBOX, if you discover a manufacturing defect or if something arrived damaged from the shipping, contact us and we will get you free replacement parts. We will pay for the shipping, too.

Note that we are not responsible for replacing parts that may break during assembly, unless you register for the "Success Guaranteed" Warranty.

## Standard Warranty Conditions

- Standard warranty covers all mechanical and electrical components and/or whole JellyBOX kits purchased from and delivered by IMADE3D or an authorized IMADE3D reseller.
- Standard Warranty is in effect for the first 60 days after delivery.
- Standard Warranty is not in effect if the JellyBOX kit was sold as used, refurbished or factory seconds.
- Standard Warranty does not apply to and therefore does not cover:
  - any defect or damage caused by inappropriate, incorrect or improper use, installation, maintenance, operation and cleaning
  - failure or damage caused by an accident
  - normal wear and tear

↳ Next: "Success Guaranteed" vs. Standard Warranty Table



# “Success Guaranteed” vs. Standard Warranty

	Standard Warranty	"Success Guaranteed" Warranty Add-On
Cost	Free  Included automatically.	Free  Customer must sign up within 60 days upon delivery.
Time limit	60 days upon delivery.	6 months upon delivery.  Covers the first build only.
Manufacturing and shipping defects	Free replacement parts.  IMADE3D pays for shipping.  After that, there's no coverage.	Free replacement parts.  IMADE3D pays for shipping for the first 60 days as per Standard Warranty.  After that, customer pays for shipping.
Other defects	No coverage	Free replacement parts.  Customer pays for shipping.

As you can see, “Success Guaranteed” is a free add-on to the Standard Warranty and it has no downsides.

You should probably sign up for “Success Guaranteed” right about now.

- <http://imade3d.com/support/warranty>