Reference #	Subject	Date
RA-SB-001	EH65, EH64, EH63 - Electric Starter Motor change	May-99
RA-SB-002	RGV13000T - Control Panel change	
RA-SB-003	RGV7500 - Bolt and Washer on Solenoid Bracket	Jan-00
RA-SB-003A	EH18V - Hot Start Problem	Oct-99/ Apr-00
RA-SB-004	EH18V - Breather Plates	Oct-99
RA-SB-005	EH65 series - Valve Springs	Nov-99
RA-SB-006	DY23-2D, DY27-2D - Change of Camshaft	Mar-00
RA-SB-007	EH65 Series - Oil Pressure Switch Parts List	Jun-00
RA-SB-008	EH09D - Change in Air Cleaner	Jul-00
RA-SB-009	RGV Series (Electric Start) - Reversed Battery Polarity	Sep-00
RA-SB-010	PTV405T - Reassemble pump casing cover bolts	Sep-00
RA-SB-011	EH63,64,65,72 - 30 amp Wiring Harness	Aug-01
RA-SB-013	EX13,17,21,27 - Rocker shaft replacement and valve clearance	May-02
RA-SB-013 REVISED	EX13,17,21,27 - Rocker shaft replacement and valve clearance	May-02
RA-SB-014	Not Used	
RA-SB-015	EH63,64,65,72,63V,65V - Cold temperature starting	Mar-05
RA-SB-016	Not Used	
RA-SB-017	EX Series - Change of Rocker Cover	Apr-05
RG11	R600 - Inspection for float type oil level control system	Sep-84
RG12	R600- Serial number position	Sep-84
RG13	RG201 - Replacement of engine for RG201 Generator	Sep-84
RG14	RGD351 - Modification of Fuel tank mounting	Sep-84
RG15	R600 - Modification of muffler	Sep-84
RG16	LG, LGK, RGX, RGK & RGD - Unifying of specification of AVR	Dec-84

Reference #	Subject	Date
RG17	RGX, RGD - Equipping generator w/ 4P twist lock receptacle	Dec-84
RG33	RGD2500S, RGD3300S - Change of multi-control unit	Aug-98
RG34	R650 - Changes in the Crankcase and Crankshaft	Jul-99
RG35A	RGV6100, RGV7500 - Change in Recoil Starter	Jan. 01
RG36	RGV10000 - Correction of parts catalog	Nov-00
RG37	RGD2500, RGD3300 - Change in name and Alternator	Jan. 01
RG38	RGV4100,6100,7500 - Change of battery cable color, addition of protection fuse	May-02
RG40	RGV10100 - Correction of parts catalog	Jun-02
RG41	RGV12000 - Change in name to RGV12100	Oct-02
RG42	RGV13000T,13100T - Change of transformer for spare parts	Oct-02
RG43	RGV10100,12100,13100T - Adoption of relay, change of ECU, charge coil and battery cable	Nov-02
RG44	R1300 - Change of Engine	Oct-02
RG45	Inverter Models - Spark plug change	Jan-05
RG46	R1700i - Change of flywheel mounting bolt	Mar-05
RG47	RGV6100 - Change of fuel strainer	Mar-05
RG49	R1100i - Change of Crankshaft and Flywheel	
RG50	RG505 - Change of Stop button+B263	
RG51	RG3200iS,4300iS,4300DX - Fuse as spare parts	Nov-05
RG52	RG3200iS, 4300iS - Change of charging Regulator	Oct-05
RG53	RG2800i/3200i/4300i/2800iS/3200iS/4300iS - Change of trademark label	Dec-05
RG54	RGV6100/12100/13100T - Change of trademark label	Dec-05
RG55	RG2900L/3500L/4800L/RGV2800/4100 - Change of shape of lock nut for fuel strainter	Jan-06
RG56	RG3200iS/4300iS - Change of charging diode rectifier	Jan-06
RG57	R1700i/1100 - Change of fuel strainer	Feb-06
RG58	RG4300iS - Change of battery charging system and mounting	Mar-06

Reference #	Subject	Date
RP-001	PTG205T,PTG208T,PTD206T - Correction of part manuals	May-03
RP-002	PTG307D - Correction of part manual	Jun-03
RS189	EY21 - Change of Ignition Coil	Feb-89
RS190	All Models - Discontinuance of Supply of Part for Export	Apr-89
RS191	EY15, EY20 - Modification of air cleaner	Jul-89
RS192	EY15, EY20 - Modification of recoil starter	Jul-89
RS193	EY18, EY23, EY35, EY40, EY44-2 - Modification of fuel strainer	Jul-89
RS194	EY28 - Modification of ignition coil	Sep-89
RS195	EY15 - Modification of ignition coil	Sep-89
RS196	EY150B - Modification of optional plastic fuel tank	Dec-89
RS197	EC10D, B, V - Fuel oil mixing ratio	Mar-90
RS198	DY23 - Parts changes ofDY23 engine	May-90
RS199	DY27 - Parts changes of DY27 engine	May-90
RS200	EH30, EH34 - Crankcase & Main Bearing Cover design changes	Aug-90
RS202	EY18-3, EY23, EY35, EY40 - Modification of Starting Motor	Nov-99
RS203	EY44-2 - Design change of Speed Control Bolt	Nov-90
RS204	All Models - Discontinuance of Supply, Blower Housing complete	Apr-91
RS205	All Models - Discontinuance of Supply for Magneto assy	Apr-91
RS206	EY20 - Modification of electric start model	Aug-91
RS207	EY15, EY20 - Modification of joint for oil level sensor	Jun-91
RS208	EH30, 34, 43 - Design changes on parts	Jul-91
RS209	EH30, 34D & B - Design changes on Fuel Tank & related parts	Jul-91
RS210	EY80-3 - Modification of wiring harness	Jul-91
RS211	EY15-2B - Modification of Main Bearing Cover	Jul-91
RS215	EY28 - Modification of the Recoil Starter	Jan-92
RS216	EY28D - Modification of the Recoil Starter	Aug-92

Reference #	Subject	Date
RS217	EY15 - Introduction of new Plate Compactor specification	Jan-93
RS218	EC08, EC10 - Change on Gasoline Engine Oil Mixture ratio	Dec-92
RS219	EY23, 28, 35, 40, 45V: EH21, 30, 34, 43V - Material change on carburetor float and modification of spare parts needle valve	Dec-92
RS220	EY15, EY20 - Oil Sensor modification	Dec-92
RS221	EH30, 34 - Consolidation balancer shaft & cylinder head gasket	Feb-93
RS222	EH30, 34 - Specification reconfirmation	Dec-92
RS223	EY08 - Specification update	Aug-93
RS224	DY30, 35, 41 - Discontinuance of Flywheel Black Paint	Aug-93
RS225	EY15D, 2B - Standard Engine Specification Change	Aug-93
RS226	EY20D, B - Standard Engine Specification Change	Aug-93
RS227	DY23-2, DY27-2 - Cylinder Head, Valve modification	
RS228	EY08 - Engine specification change	
RS229	DY30, 35, 41 - Specification change on electric starter / hand cranking engines	
RS230	EY15-2B, EY20B - Oil Sensor	Feb-94
RS231	EY15-2B, EY20B - Decompression system	Apr-94
RS232	EY15D, EY15-2B, EY15V - Recoil starter modification	
RS233	EY20D, EY20B, EY20V - Recoil Starter modification	Mar-94
RS234	EY28B - Recoil Starter AY modification	
RS235	EY08, 15, 20. 28 - New Plate specialty engines	
RS236	EH12D, 17D - Oil Sensor modification	
RS237	EC10, 17V - Oil Drain Plug	
RS238A	EY08, R650 - Oil Sensor	
RS239	EY28, EH25, DY23-2, DY27-2 - Pulley Cover	
RS240	EY15, 20, 28 - Connecting Rod Bolt	
RS241	EH25 - Needle valve in dust proof carburetor	
RS243	EC02ER, HER - Magneto Assembly	Dec-94

Reference #	Subject	Date
RS244	EY28 - Oil Sensor	
RS245	EH25 - Oil Sensor	
RS246	EH30, 34 - Oil Sensor	
RS247	EH17, 25, 30, 34 - Piston Ring set	
RS248	EY35D, 40D - Oil Sensor modification	
RS249	EH30, EH34 - Major change in engine configuration	
RS250	EY15D - Change of Carburetor	
RS252	EY15D, EY20D - Oil Sensor change	Mar-96
RS253	EY23D - Oil Sensor	Mar-96
RS254	EY15, EY20 - Change of Piston and Piston Rings	
RS255	EH12, 17, 25 - Change of Crankcase, Main Bearing Cover, Cylinder Head and gaskets	
RS256	EH12, 17, 30, 34 - Change of Valves and Valve Spring retainer	
RS257A	EH12, 17 & 25 - Model Change to EH12-2 ,17-2 & 25-2	Mar-98
RS258	EY15, EY20 - Change of Cyclone Air Cleaner	Apr-98
RS258A	EH18V - Cylinder Head change, model yr 1998	
RS259	EY15, 20, 28: EH12-2, 17-2, 25-2 - Change of Oil Gauge	Apr-98
RS260	EH12-2, EH17-2, EH25-2 - Change of tapping screws & tapping bolts	Dec-99
RS261	EY08, EY20, EH17-2 - Change of Cyclone Air Cleaner	Sep-98
RS262	EC series, EH12-2 rammer - Change of fuel tank cap	Sep-98
RS263	EY15D - Change of the parts for EY15D pump specification	May-99
RS264	EC10 rammer - Change of Governor Plate clip	Sep-98
RS265	DY23-2D, DY27-2D - Change of Camshaft SEE RA-SB-006	Oct-98
RS266	EC10 - Unification of Crankcase	Mar-99
RS267	EH17-2B - Change of Piston and Piston Pin	Dec-99
RS268	EH25 -2B - Change of Camshaft	Dec-99
RS269	EY08 - Change of Magneto	Apr-99

Reference #	Subject	Date
RS271	DY23-2, DY27-2 - Change of Solenoid	Apr-99
RS272	EH12-2, EH17-2 - Change of parts for Carburetor and Idle control (slow down)	May-99
RS273	EH12-2D rammer - Change of the parts related to Crankshaft	Mar-99
RS274	DY23-2, DY27-2 - Change of Head gasket	Mar-99
RS275	EH63D, EH64D, EH65D - Change of Starting Motor	Jul-99
RS276	EH30, 34, 25-2, 43V, 36, 41: EY23, 28, 35, 40 - Change of Needle Valve	Jun-99
RS277	EH12-2 - Change of the parts related to Crankshaft	May-99
RS278	EH25-2 - Change of Gasket (Main Bearing Cover)	Jul-99
RS279	EH12-2, 17-2, 25-2 - Engine Serial Numbers	Apr-99
RS280	EH63D, EH64D, EH65D - Correction of an error in parts catalog	Jul-99
RS281	EH30, EH34 - Correction of parts catalog	Jul-99
RS282	EH12-2D rammer - Change in Magneto AY and related parts	Oct-99
RS283	EY08 - Changes of the Crankcase and Crankshaft	Oct-99
RS284	EY08 - Changes in Fuel tank and Fuel tank cap	Oct-99
RS285	EH36, EH41 - Correction of an error in parts catalog	Oct-99
RS286	EH30, EH34 - Change of Muffler and Muffler Cover	Apr-00
RS287	EY15, EY20 - Camshaft	Apr-00
RS288	EY28 - Correction of an error in parts catalog	Oct-99
RS289	EH63D, EH64D, EH65D - Correction of an error in service news (RS275)	Oct-99
RS290	DY23-2D, DY27-2D - Change of Camshaft	Mar-00
RS291	EH12-2, EH17-2 - Change of Gasket (main bearing cover)	Mar-00
RS292	EH12-2, EH17-2, EH25-2 - Change of the upper mount wire bracket	Apr-00
RS293	EY and EH Series Engines - Change of Air Cleaner AY	Apr-00
RS294	EH12-2D for Rammer - Change of Oil Gauge	Apr-00
RS295	EH09 - Correction of an error in parts catalog	Apr-00
RS296	EH09 - Change of crankshaft	Sep.00

Reference #	Subject	Date
RS297	EH30,34,36, 41 - Change of Recoil Starter	Sep-00
RS298	EH30, EH34 - Change of speed control lever	Sep-00
RS299	EY08 - Change of air cleaner for the plate	Sep-00
RS301	EH12-2, EH17-2 - Change of fuel strainer for the vibrator specs	Sep-00
RS302	EH12-2 - Change of crankcase	Sep-00
RS303	EH17-2, EH25-2 - Change of crankcase	Mar-01
RS304	EH, EY Series, R650 - Change of Ignition Coil	May-01
RS305	EH30, EH34 - Change of Intake, Exhaust valve and addition of stem seal	May-01
RS306	DY23-2, DY27-2 -Modification in Crankcase, head gasket and camshaft	Jun-01
RS307	EY15-3, EY20-3 - Model change of EY15 and EY20	May-01
RS307 REVISED	EY15-3, EY20-3 - Model change of EY15 and EY20 - REVISED	Jun-01
RS308	EH36, EH41 - Change of Mounting Nut for Muffler	Aug-01
RS309	DY23-2, DY27-2 - Change of Main Bearing Cover	Aug-01
RS310	DY41, DY42 - Change of Connecting Rod and related parts	Aug-01
RS311	EH63,64,65 - Change of Mounting Bolt for main Bearing Cover	Sep-01
RS312	NOT USED - EY15-3,EY20-3 DK - KEROSENE ENGINE - NOT USED	Sep-01
RS313	EH63, 64, 65 - Correction of Parts Catalog	Sep-01
RS314	EY15-3, EY20-3 - Temporary change of Magneto AY	Sep-01
RS315	EH09 - Change of carburetor and parts	Oct-01
RS316	EH25-2-EH72 - Valve Guide for replacement parts	Oct-01
RS317	EY15-3, 20-3 - Engine specification for emission regulations	Oct-01
RS319	EY15-3, 20-3 - Change of engine speed set	Oct-01
RS320	EY15-3, 20-3 - Change of Fuel tank Cap	Jan-02
RS321	EH09 - Change of mounting method of Air Vent hose	Jan-02
RS322	4-Cycle Engines - Carburetor main jets - High Altitude	Jan-02
RS323	EH, EY, and DY Series - Connecting rod replacement parts	Feb-02

Reference #	Subject	Date
RS325	EH30, EH34 - Change of Governor lever	Sep-02
RS326	EH30, EH34 - Change of Cylinder Head	Jan-03
RS327	DY23-2, DY27-2 - Change of Mounting bolt for Main Bearing Cover	Sep-02
RS328	DY27-2,30,35,41,42 - Change of Key Switch	Feb-03
RS329	DY30, 35, 41, 42 - Chang of Fuel Tank Bracket	Sep-02
RS330	EY20-3 - Change of Carburetor	Sep-02
RS331	EY28 - Chang e of STD engine specification	Sep-02
RS332	EY20-3 - Change of Carburetor	Sep-02
RS334	EH Series - Change of valve clearance	Dec-03
RS335	EH12-2, EH17-2, EX13,17,21, EY15-3, 20-3 - Change of Recoil Starter	Jan-03
RS336	EX Series - Change of valve clearance - Refer to RA-SB-013	Jan-03
RS337	EH36, EH41 - Change of Cylinder Head	Jan-03
RS338	DY23-2,27-2,30,35,41,42 - Change of Gasket	Feb-03
RS339	ES Series - Change of adjuster	Feb-04
RS340	EH25-2 - Change of Gasket (Main Bearing Cover)	Feb-03
RS341	EX Series - Over Size Piston and Piston Ring Set	Feb-03
RS342	EH63,64,65,72,63V,65V - Change of Cylinder Head	Apr-03
RS343	All Models - Liquid Gasket	Feb-04
RS344	EH63,64,65,72,63V,65V - Change of Ignition Coil	Feb-03
RS345	DY23-2,27-2,30,35,41,42 - Change of Ignition Pump	Mar-03
RS346	EH63,64,65,72,63V,65V - Under Size Main Bearing	Apr-03
RS347	EX13,17,21,27 - Change of Oil Sensor	Apr-03
RS348	EX13,27,21,27 - Change of engine series produced in and after June 2001	Jun-03
RS350	EX13,17,21 - Change in shape of Crankcase	Aug-04
RS351	EX27,EY28/35/40 - Change of current limiter and charge Indicator	Dec-04
RS352	EH17-2, EY28/35/40 - Regulator Change	Dec-04

Reference #	Subject	Date
RS353	EX13/17/21/27 - Belt pulley install onto keyway crankshaft	Dec-04
RS355	EX13,17,21,27 - Change of Cylinder head bolt	Aug-04
RS356	EX13,17,21,27 - Change of Governor Spring	Aug-04
RS357	DY30,35,41,42 - New screw lock agent	Aug-04
RS358	EY15-3,20-3 - Change of Muffler	Aug-04
RS359	EX13,17,21,27 - Change of shaft diameter tolerance of crankshaft	Aug-04
RS360	EX13,17,21,27 - Change of Speed controls	Aug-04
RS361	EX13,17,21 - Change of Carburetor	Aug-04
RS362	EX13,17,21,27 - Change of parts related to the PTO shaft	Aug-04
RS363	DY23-2,27-2 - Change of static injection timing	Aug-04
RS364	EX17 - Change of Piston	Aug-04
RS365	EY20-3 - Change of Magneto Ay	Sep-04
RS366	EY20-3 - Change of Magneto Ay	Aug-04
RS367	EX13,17,21,27 - Change in shape of governor spring	Aug-04
RS368	EX13,17,21,27 - Change in speed control	Aug-04
RS369	EY153-,20-3 - Change in piston	Aug-04
RS370	EX13,17,21 - Addition of Urethane foam air cleaner	Aug-04
RS371	EX13,17,21 - Undersized connecting rod	Sep-04
RS372	EH36,41 - Change of Mainbearing Cover	Sep-04
RS373	EH63,64,65 - Big Minor Change	Jan-05
RS374	EH09 - Change of Carburetor	Jan-05
RS375	EH36/41 - Change of slowdown spring	Mar-05
RS376	EY20,23,25-2,27-2,44-2 - Change of fuel strainer	Mar-05
RS377	EH34/36, EY15-3,20-3,23,28,35,40 - Change of fuel strainer	Mar-05
RS378	EX13 - Change of Piston	Mar-05
RS379	EY208 - Change of Plug cover	Mar-05

Reference #	Subject	Date
RS380	EX27 - Change of Piston	Mar-05
RS381	EX Series - Change of Speed Control	Mar-05
RS382	EX13,17,21 - Change of Carburetor (strainer cup)	Mar-05
RS383	EX27 - Change of Carburetor (cock lever)	Mar-05
RS384	EY35/40 - Change of Current limiter	Mar-05
RS385	EH09-2 - Change of Flywheel Magneto	
RS386	EY08/28/40 - Change of Piston and Piston Pin	
RS387	EH09/12-2 Rammer - Mainbearing Cover gasket	
RS388	EH09/12-2 Rammer - Carburetor adjustment	
RS389	EY15-3 - Change of Magneto AY	Jun-05
RS390	EY15/15-3/20/20-3 - Change of Piston and Piston Pin	
RS391	EY15-3/20-3 - Change of Label	Jun-05
RS392	EX Series - Change of label (Model and Trademark)	Jun-05
RS393	EH36/41 - Stop Plate for high speed type	
RS394	EX Series - Change of Rocker Cover	Jun-05
RS395	EX Series - Belt Pulley Installation	Jun-05
RS396	EX Series - Fuel Strainer as spare part	Jun-05
RS397	EH25-2 - Change of Flywheel nut	Jun-05
RS398	EH30/34/36/41 - Change of Flywheel nut	Jun-05
RS399	All Models - Key for P.T.O.	
RS401	V-Twin Models - Change of Ignition Coil	
RS403	EX Series - Change of fuel strainer cup	
RS404	EX27 - Change of Carburetor	
RS405	EH12-2 for Rammer - Gasket Set	
RS406	EX Series, EH12-2/17-2/25-2, 34/36/41/65 - Change in shape of lock nut for fuel strainer	Dec-05
RS407	EH12-2/17-2/25-2 - Change of trademark label	Oct-05

Reference #	Subject	Date
RS408	EH36/41 - Change of trademark label	Oct-05
RS409	EH30/34 - Change of trademark label	Oct-05
RS410	EH30/34 - Metals of starting motor as spare parts	Oct-05
RS411	V-Twin Series - Change of trademark label	Mar-06