

401 Hwy. #4, PO Box 879 Biggar, Saskatchewan, Canada S0K 0M0 PH: 306-948-5262 FAX: 306-948-5263

EMAIL: info@envirotank.com

WEB: envirotank.com 1-800-746-6646





To make sure that you receive any future updates to this binder please fill out the following form and fax it to 306-948-5263.

Company			
Name:	 	 	
Your			
Name:	 		
Mailing			
Address:	 	 	
City/Town:			
Postal			
Code:	 	 	
Phone			
Number:		 	
Fax			
Number:	 	 	
Type of			
Business:			

envirotank

AGI Team

Outside Sales

(Call 1-800-746-6646)



Sales

(Southern Alberta)

Calgary, Alberta

Darryl Brown 1-800-746-6646 **Sales**

(Northern Alberta & British Columbia)

Edmonton, Alberta

Rick Bell 1-800-746-6646 **Sales**

(Saskatchewan, Manitoba, Yukon & NWT)

> North Battleford, Saskatchewan Justin Wappel

1-800-746-6646

Head Office - Ph: 1-800-746-6646 Fax: 306-948-5263

Office Manager

Shanon Heather

Estimating & Production Support

Jack Fines

Purchasing & Production Manager

April Debler

Controller

Ken Kernohan

Shipping/Safety Admin

Kristan Gillespie

Purchasing

Krystal Van Ryckeghem

Drafting/Design

Teena Leschinski & Daniel Tao

Ouality Control

Glen Danilkewich, Fasil Ahmad & Nancy Whitecome

General Manager

David Burton

Director of Operations/ Q.A. Mgr

Jeff Burton

Reception

Valerie Elliott

Inside Sales/ QC Admin/ Doc

Control

Andrea Gerein

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Toll Free: 1-800-746-6646

Ph: 306-948-5262 Fx: 306-948-5263 www.Envirotank.com

AGI Quick Facts

AGI is a privately, Saskatchewan owned company. The owners are all active in the company. AGI has been in business for 16 years and currently employees about 70 people in the shop and 23 in the field.

Work Experience

- ♦ API shop built and field erected tanks
- ◆ ULC & UL shop built tanks
- ♦ Silos and Cone bottom tanks
- ♦ ASME VIII div. 1 Pressure Vessels
- ♦ ASME B31.1 & B31.3 Pressure Piping
- ♦ Structural steel

Facility

- ♦ AGI has a 13 acre lot.
- ♦ AGI has 60,000 square feet of buildings
- Some of our buildings are 45 feet to the hook.

Handling Equipment

- ♦ Lima Mobile Crane 75 ton
- ♦ Grove Mobile Crane 20 ton
- ♦ Grove Mobile Crane 15 ton
- ♦ Numerous Overhead Shop Cranes to 30 ton

Welding

- ♦ Pressure B, Journeyman & CWB Tested Welders
- ♦ Carbon steel and Stainless Steel Procedures
- ♦ ASME welding procedures
- ♦ CWB welding procedures

Quality

- Full time quality control personnel on staff.
- ♦ API Q1 quality control manual (Tanks)
- ♦ Sask Boiler Approved Pressure Vessel QC Manual (Pressure Vessels)
- ♦ API 653 Tank Inspector
- ♦ API 510 Pressure Vessel Inspector
- ♦ NACE Paint Inspector
- ♦ CWB Welding Inspector

Shop Built Tanks envirotank

Shop Built Pressure Vessels and Field Erected Tanks

It is all good design, quality, delivery and cost.

Design

- We have our own in house design and drafting department.
- AGI also has a number of product specific engineers on retainer.
- Our drafting department uses 3d cad programs to prepare drawings.
- Our 3d cad software makes us the best at custom work. We use our cad software to make a scaled version of your project before we build it. The scaled version lets us see problems on the computer before they are problems in the shop.

Delivery

- Our automated tank line gives us the shortest delivery in the industry.
- AGI has over 1 million dollars of stock tanks sitting on the ground.



Cost

- Our overhead in Saskatchewan is less than any other manufacturer in Western Canada. We pass these savings onto our clients.
- Our unique Automated Computer Controlled Tank Line makes us the most efficient tank manufacturer in North America. We pass these savings onto our clients as well.

Facility

- AGI has 50,000 sq feet of production space to serve our clients.
- We have in house tank lining and insulation facility.
- AGI has a Computer Controlled Automated Tank line. Our new tank line provides us with consistent tank shell fit up. Our automated tank line provides us with consistent and superior machine welding as opposed to hand held welding.

Contact:

A.G.I. Enviro Tank

401 Hwy #4, Box 879, AGI Biggar, Saskatchewan, Canada, Ph: 1-800-746-6646, Fax: 306-948-5263 Email:info@envirotank.com www.envirotank.com



- AGI has a documented quality control program.
- (⊕) API Q1 / ISO 9001:2000 quality manual for API tanks
- Quality control manual for pressure vessels (<u>0</u>) approved by Sask Boiler and ABSA
- Both CWB and ASME welding procedures
- API 653 Certified Tank Inspector on staff
- NACE paint inspector on staff (⊕)
- All tanks and vessels that run through our automated tank line are 100% ultrasonically tested. These tests are documented and available to our clients.

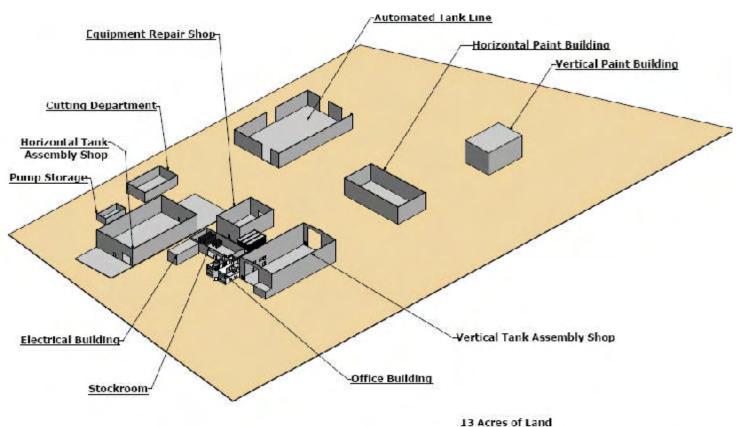






envirotank <u>Capacity</u>

Equipment and Production Capability updated July 2008



13 Acres of Land 60,000 square feet of buildings

Land

Buildings

13 Acre Lot

60,000 Square Feet of Buildings

Horizontal Tank Assembly Shop



Built in 2005, 11,330 Square Feet, 25 Feet High

- houses horizontal tank assembly
- main pyramid roller

v erucai Tank **Assembly** Shop

Built in 1997, 10,000 Square Feet, 50 Feet High

- houses large tank assembly (45 feet to the hook)
- large tank foaming room
- five offices & meeting room

Automated **Tank Assembly** Line

Built in 2008, 16,400 Square Feet, 35 Feet High

- houses computer controlled tank assembly line
- indoor coil steel storage
- houses cutting department

Horizontal Paint Building



Built in 2005, 7,200 Square Feet, 35 Feet High

- houses painting & final assembly area

Vertical **Paint Building**

> Built in 2007, 3,975 Square Feet, 45 Feet High Built in 2005, 3,300 Square Feet, 25 Feet High

- houses small part inventory

Stock Room

Repair Shop

Built in 2005, 3,700 Square Feet, 30 Feet High

- Equipment repair and storage

Cutting **Building**

Built in 1981, 2,900 Square Feet, 25 Feet High

- houses cutting department

Current maximum 135 shop personnel

3 shifts total

Computers - Two cad computers new 2004

- 13 work stations

Shop

Capacity

_	10 more omnound
_	- 3 computerized time clocks
-	- computerized security camera server
_	- 52" LCD job display monitor & computer
_	- 4 toshiba note book computers
_	- 3 palm computers
-	- 4 digital cameras
Assembly Jigs	- Shop built assembly rolls (horizontal shop)
-	- Shop built assembly rolls (horizontal shop)
-	- Shop built assembly rolls (vertical shop)
-	- Shop built vertical tank turntable
-	- 4 sets of shop built turning rolls
Shear	- Pearson Shear 1/2" mild steel to 10'-0"
-	- Cincinnati shear 23682
-	- Rotary shear 12' diameter
Press Brake	- Pacific press 150 ton, 264 bottoming to 12'-0"
-	- HTC press
Punch- Press	- HTC press - 70 ton - 20" x 28" bed
	-
	- 70 ton - 20" x 28" bed
Press	- 70 ton - 20" x 28" bed - Niagar press
Press	- 70 ton - 20" x 28" bed - Niagar press - 600 ton, Bliss
Press	 - 70 ton - 20" x 28" bed - Niagar press - 600 ton, Bliss - 20 ton, Mubea iron worker
Press	 - 70 ton - 20" x 28" bed - Niagar press - 600 ton, Bliss - 20 ton, Mubea iron worker - 65 ton Edwards iron worker
Press - Ironworker	 - 70 ton - 20" x 28" bed - Niagar press - 600 ton, Bliss - 20 ton, Mubea iron worker - 65 ton Edwards iron worker - AA103-15116 iron worker
Press - Ironworker	 - 70 ton - 20" x 28" bed - Niagar press - 600 ton, Bliss - 20 ton, Mubea iron worker - 65 ton Edwards iron worker - AA103-15116 iron worker - 24 Mig machines, mild, Stainless Steel, flux core and Tig
Press - Ironworker	 - 70 ton - 20" x 28" bed - Niagar press - 600 ton, Bliss - 20 ton, Mubea iron worker - 65 ton Edwards iron worker - AA103-15116 iron worker - 24 Mig machines, mild, Stainless Steel, flux core and Tig - Gullco rod oven G0V21206
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- Miller welder LE391212 - Miller welder - Miller welder - Acklands welder - Acklands welder KD361801 - Acklands welder JF936263 - Hobart welder RC-200 (W4) - Hobart welder 84WS01134 - Hobart welder - Esab welder - Esab welder (W5) - Canox welder JE7378997 - Canox welder JB541650 Automatic - Lincoln sub-arc welder (on turning jig) Submerged - Lincoln sub-arc welder (for floors) Arc Welder Hand Held - 3 Lincoln hand held Submerged Arc Welders LN-9 **Submerged** Arc Welder **Burning** - 2 Hypotherm 1100 plasma-arc - Magnetic trace **Pyramid** - Power rolling 1" x 12' **Rollers** - Webb pyramid rolls Hydraulic - 4 units ranging from 5 to 30 tons **Presses Tube** - ANH tube bender C1911 (handles 2" sch 40 pipe) **Bemder** Pipe - Rigid pipe threader 535 (handles 4" pipe) Threader Band-- Summit horizontal saws - HEW-SAW band saw M-7218 **Turret** - H.W. Ward Co. lathe 15 inch Swing x 36"

Lathe

- Blue Valley tank head flanger can handle 3/8" material **Flanger** - Shop built joggle joint flanger Air - Air compressor (horizontal shop) Compressor - Main air compressor Sullair 25-150L - Holman portable air compressor - Herman nelson propane heater Sand - Two 600 lb. Pot capacity **Blasting** - Sand silo - Industrial sand vacuum **Pressure** - Pressure washer Washer **Paint** - Graco Bull Dog **Pump** - Graco Bull Dog - Graco Bull Dog - Gunsmer Urethane foamer mounted on trailer - Glass craft fibreglass applicator 2002 Lift - Simon scissor lift - Genie scissor lift 0199-911 - Genie scissor lift 15195SKY - Jig scissor lift MD40F - Mark Lift 62c - Bucket lift mounted in paint room **Service** - 1988 GMC Diesel lift truck **Trucks** - 1988 GMC Diesel dump truck - 2008 Ford half ton - 2005 Dodge half ton Handling - Lima Mobile Crane 75 ton 1979 - Grove crane 20 ton - Grove crane 15 ton - Overhead crane 30 ton & 5 ton auxiliary (Vertical Tank Assembly

Shop)

- Overhead crane 10 ton (Horizontal Tank Assembly Shop)
- Several 1 and 2 ton hoists
- 5 ton overhead lift (paint room)
- 7.5 ton overhead lift (paint room)
- 2 Zoom Boom Forklifts
- Cat Forklift capacity to 20,000 lbs.
- Toyota Forklift to 5,000 lbs.
- Daewood Forklift
- Massey Ferguson Forklift 5,000 lbs
- Pile Digger
- Adams grader
- Case backhoe
- Shop built yard trailer with tank rotater
- Shop built yard trailer with tank rotater
- Shop built fibreglass tank rotation trailer

Shipping

Road, Rail, Bus, Air and Courier

- both CN & CP's main lines run through Biggar, SK.
- Two 45' main deck low boy c/w winch for unloading
- tilt tank trailer
- 28' trailer for small tank delivery
- In addition to our own fleet we have available reliable contract trucking firms who have hauled AGI products

all over North America.

Office

Administration, Design/Drafting department, and Quality Control are housed at the production facility in Biggar, SK. Sales offices in Battleford, SK, & Calgary, AB.

Professional Qualifications

Services

- Professional Engineers on retainer specializing in all fields.
- **Drafting**
- Two AutoCad Drafting Technologists on staff.
- Computer aided design and drafting.
- 3d design and drafting with Autodesk Inventor
- 2d design and drafting with Mechanical Desktop
- Welders
- 6 B Pressure Welders
- 6 Journeyman
- Welders tested to CWB 47.1

Quality Control

- Full time quality control personnel on staff.
- API Q1 quality control manual
- Sask Boiler Approved Pressure Vessel QC Manual
- API 653 Tank Inspector
- API 510 Pressure Vessel Inspector
- NACE Paint Inspector



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Toll Free: 1-800-746-6646 www.EnviroTank.com

Ten Reasons To Purchase Your Next Oilfield Tank From AGI

- 1) AGI has a full time **quality control officer** and a **quality control manual**. (Copies of our manuals are available upon request.)
- 2) AGI has a **certified API 653 inspector** on staff. We have the latest API 650, API 12f, API 620, API 2000 and API 653 codes. These codes are not just buzzwords for AGI. We own the codes, we have read the codes, we use the codes and we have been trained via API. (Check out API's website to verify our training.)
- 3) While AGI maybe new to you we have been manufacturing upstream and downstream tanks for 12 years now. To date we have manufactured **675 Oilfield tanks**. (This does not include downstream Service Station tanks.)

 11 – 27 bbl tanks
 36 - 50 bbl tanks

 17 – 60 bbl tanks
 174 – 100 bbl tanks

 78 – 200 bbl tanks
 221 - 400 bbl tanks

 8 - 500 bbl tanks
 90 – 750 bbl tanks

 30 - 1000 bbl tanks
 10 – 1500 bbl tanks

- 4) AGI is the double wall tank specialist. We have been manufacturing double wall tanks longer than anyone in western Canada. We manufactured our **first double wall tank for the downstream petroleum industry in 1982**. (Check out our website www.Envirotank.com to find out more about us.)
- 5) AGI has a new modern facility.

10,080 sq foot Vertical Tank Assembly shop built in 1997.

11,520 sq foot Horizontal Tank Assembly shop built in 2004.

3,000 sq foot Cutting Department built in 1980.

7,200 sq foot Painting Facility built in 2004.

3,040 sq foot Stock Room built in 2004.

3,800 sq foot Maintance & RD built in 2004.

38,640 Total sq feet to serve you.

- 6) At AGI we have **long term-committed employees**. AGI does not lay people off and risk losing quality people when the price of oil drops. The downstream petroleum industry has allowed us to retain our employees.
- 7) We have our **own coating and insulating facilities that are operated by experienced applicators**. Our painters apply Devoe 253, urethane insulation and aluminum cladding to our tanks on a regular basis. (Résumé's for our insulating and painting applicators are available upon request.)
- 8) **AGI stands behind our products**. We believe that companies should be measured not by whether they make mistakes but by how they repair them. (We would be happy to provide references of customers where warranty work was necessary and completed.)
- 9) Our products are **priced very competitively**. The cost of our labor and overhead in Saskatchewan is less than Calgary, Nisku or Lloydminister.
- 10) AGI has invested in the **latest computer technology**. We use Autodesk Inventor to design our products as a 3d model. Creating a 3d model helps us find design problems on the computer before they are problems in the shop or the field.

From: Bill Lamb [bill_lamb@airbornesolutions.com]

Sent: Wednesday, April 17, 2002 4:56 PM

To: jburton@envirotank.com

Subject: FUEL TANKS

HI JEFF!

JUST A FEW COMMENTS ABOUT THE SERVICE I RECEIVED THIS SPRING FROM AGI ENVIROTANKS.

AIRBORNE IS A HELICOPTER SERVICE COMPANY FOR THE OIL AND GAS INDUSTRY IN NORTHERN ALBERTA AND BRITISH COLUMBIA. WE CURRENTLY OPERATE SIXTY HELICOPTERS AND SEVEN FIXED WING AIRCRAFT IN AND OUT OF REMOTE LOCATIONS. WE HAVE EXPERIENCED EXCEPTIONAL GROWTH OVER THE LAST FEW YEARS, WHICH WE HAVE BASED ON CUSTOMER SERVICE. WE FEEL VERY STRONGLY THAT IF WE DO NOT LOOK AFTER OUR CUSTOMERS SOMEONE ELSE WILL.

WE GO THROUGH THE SAME SCENARIO EVERY SPRING. NEW CONTRACTS ARE BID ON AND AWARDED AT THE LAST POSSIBLE MINUTE. IT IS THEN MY RESPONSIBILITY TO LOOK AFTER THE LOGISTICS OF PROVIDING THE GROUND BASED EQUIPMENT REQUIRED. FOR THE MOST PART ALL WORK IS IN REMOTE LOCATIONS, ASSEABLE ONLY ON WINTER ROADS. TIMING IS EVERYTHING, YOU ONLY HAVE ONE SHOT TO GET THE NECESSARY EQUIPMENT INTO PLACE.

AS A RESULT I REQUIRE A LARGE AMOUNT OF ORGANIZATION. COMMUNICATION, TIMING, AND COST EFFECTIVENESS PLAY IMPORTANT ROLES. AGI ENVIROTANK HAS PROVIDED AIRBORNE WITH AN UNSURPASSED SERVICE THIS SPRING. THREE 50,000 LITRE TANKS AND ONE 25,000LTR WERE INSTALLED. FROM THE INITIAL CONTACT WITH MARTIN EXPLAINING WHAT AND WHEN I NEED IT, TO JACK FINES AND RICK MAKING SURE THE TIME LINES WERE MET. AS I REMEMBER ONE TANK WAS CONSTRUCTED IN HALF THE ESTIMATED TIME IT WOULD NORMALLY TAKE. CALLS FROM MALCOLM FRIER MAKING SURE THAT THE DRAWINGS WERE ACCURATE AS TO WHAT I REQUIRED WERE VERY IMPORTANT AS THE TANKS WERE BEING INSTALLED ON PILINGS. BEING FROM ALBERTA AND ON DIFFERENT TIME I QUITE OFTEN CALLED AFTER FIVE P.M BIGGAR TIME AND MY CALLS WERE ALWAYS ANSWERED. IF ONE PERSON COULD NOT ANSWER MY QUESTIONS THEY ALWAYS FOUND SOME ONE WHO COULD. ALL MESSAGES LEFT WERE RETURNED IN A TIMELY MANNER.

ALTHOUGH THESE ITEMS MAY SEEM UNIMPORTANT TO SOME, THEY ASSISTED AIRBORNE TO PROVIDE OUR CUSTOMERS WITH THE SERVICES PROMISED IN A COST EFFECTIVE AND TIMELY MANNER. I BELIEVE THAT AGI HAS INSTILLED A GOOD SENSE OF TEAM WORK AND DEDICATION THROUGH THEIR EMPLOYEES TO THEIR CUSTOMERS . AIRBORNE WILL CONTINUE TO BE A REPEAT CUSTOMER.

SINCERELY

BILL LAMB

MANAGER OF INFRASTRUCTURE SERVICES AIRBORNE ENERGY SOLUTIONS



CUSTOMER REFERENCES

COMPANY NAME	CONTACT	PHONE #	FAX#	DESCRIPTION
Damasa Canatanatian Inc	Fred Delled	T 205 704 0500	205 704 2740	D
Domco Construction Inc.	Fred Pollock	306.721.8500	306.721.2710	Purchased a 3000bbl in 2006
Red Deer, AB	- Project Manager			
Enbridge Pipelines Inc.	Michelle Wayne	780.420.8246	780.420.5140	Purchased a 750bbl in 2006
	- Supervisor procurement			"crucial delivery date"
	Supervisor procurement	1		cracial actively date
Elk Valley Coal Corp.	Ron B. Capenter	250.865.5200	х	Purchased several 95,000L tanks
	- Superintendent materials			over the years - long tern repeat
				customer in the mining industry
		•	<u>I</u>	, ,
Executive Flight Service	Roger Farrell	403.291.2825	х	Built 3x200,000L Horizontals
Calgary, AB				
		•		
Environmental Refueling	Scott Vanvliet	780.444.4104	х	Purchased several 75,000L,
Edmonton, AB	- Vice President			120,000L & 1x200,00L horizontal
				tanks
	T	•	T	
MFP Mohawk	Warren Stevenson	780.465.9668	х	Purchased several 50,000L &
Edmonton, AB	- Owner			25,000L horizontal tanks over
				the years
[T	<u> </u>	Г	I
Nova Gold	Bob Telford	604.648.6065	х	Purchased several 75,000L
Vancouver, BC	- Procurement			50,000L horizontals in 2007
	To 15 "		ı	In
Elrus	Carol Bradley	403.279.7741	х	Purchased several 1266G, 1710G
Calgary, AB	- Procurement			& 3000G over the years
BP Canada	Sijad Abidi	403.838.4224	х	Purchased several 750bbl, 400bbl
	- Project coordinator	403.030.4224	_ ^	& 2x210bbl tanks
Medicine Hat, AB	- Project coordinator			Ø SYSTODDI FALIK?



Partial Past Customer List

Here is a partial list of past customers we have had the privilege to work for. If you require names and numbers for any of our past customers please call.

Up Stream Petroleum

- ♦ Anadarko Canada
- ♦ Apache Canada
- **♦** Talisman Energy
- ♦ West Coast Energy
- ♦ Mobile Oil Canada
- Baytex Energy
- Husky Oil
- ♦ Chevron Canada
- Gulf Canada Resources
- ♦ Rio Alto Exploration
- ♦ Platinum Energy
- **♦** Probe Exploration
- **♦** Plains Marketing
- ♦ Smokey Oilfield Rentals
- ♦ City of Medicine Hat
- **♦** Pan Canadian

Down Stream Petroleum

- ♦ Husky Oil (Head Office)
- ♦ Petro Canada (Head Office)
- **♦** Gas Plus
- **♦** GTI Petroleum
- ♦ United Petroleum
- ♦ Columbia Fuels
- ♦ Executive Flight
- ♦ Canadian Pacific Railway
- **♦** CN Rail
- Ontario Hydro
- **♦** Manitoba Hydro
- ♦ North West Company
- ♦ Fording Coal Ltd
- ♦ Cogema Resources
- **♦** Cameco Corporation

Field Erected Tanks



AGI has an experienced non-union crew to build field erected tanks. We provide comprehensive estimates, complete design, shop fabrication, delivery to the site, and field erection services.

Design Codes

- Tanks built to API 650
- Tanks built to API 620
- Tanks built to AWWA D100

Safety & Quality

- AGI's field crew takes safety and quality very seriously.
- We have and use a CORE compliant safety manual.
- We have an API 653 tank inspector on staff.

Tank Options

- Spiral stairs
- Exterior and or Interior Paint
- Cone or Umbrella roofs
- Internal or External Floating roofs

Contact:

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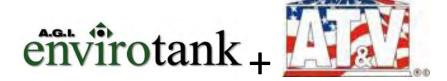








Press Release



AGI Envirotanks would like to announce that we have formed a field division to focus on field erected tanks and vessels. (see www.Envirotank.com to learn more about AGI.)

With the addition of field erected tanks AGI has become the most diversified tank manufacturer in Western Canada. AGI is your one stop shop for all your tankage requirements. AGI can manufacturer shop built tanks from 5 bbls to 8000 bbl. AGI can manufacture field erected tanks from 5000 bbls to 700,000 bbls. With a range of 5 to 700,000 barrels AGI truly does make "Tanks for Everything".

AGI's Field division is a new company formed in partnership with American Tank & Vessel to design, fabricate and erect field tanks and vessels. (see www.at-v.com to learn more about American Tank & Vessel.) This partnership is a good fit for both companies. AGI provides a Canadian base of operation to fabricate parts for field erected tanks. AGI owns 13 acres in Biggar, Saskatchewan with 60,000 square feet of covered production space. AGI will also supply pressure B welders to erect tanks in the field and sales resources. ATV provides technical expertise like experienced engineering, proprietary technology, experienced field supervisors and quality control personnel.

Both AGI and ATV think that this venture will be a success. The demand in Canada for field erected tanks has never been greater. There are many projects in Western Canada and the need for a local erector is clear. There is a need for a local erector that understands the safety and quality expectations in Canada. Erectors have been very busy over the last 10 years and consolidation of the tank industry in Western Canada has reduced the options available to clients. AGI and ATV are proud to offer Canadian clients an option.

To our past and future clients AGI would like to say "Tanks for Everything."



American Tank & Vessel (AT&V) would like to take this opportunity to update your qualified bidders data base with new information about AT&V.

AT&V has all the capacities in-house for the engineering, design, fabrication and installation of Field Erected Tanks. In addition to the principal tank, AT&V also can help with the siting, geotechnical work, foundations, fire protection, CP systems, leak detection systems, emission controls and reduction systems, piping and mechanical, as well as electrical and instrumentation.

In dealing with different markets and locations, this is a common practice for AT&V working from the Eastern Seaboard to the Pacific Coast, as well as our experience overseas. We are currently constructing the largest tank project being built in America. The project represents 6 – 310' diameter external floating roof tanks being built in Louisiana by AT&V. AT&V has a variety of designs to satisfy the customer's needs. As a general reference associated with tanks constructed by AT&V, the experience of our engineers and field construction managers, I've included a list of some of the large diameter API tanks constructed by AT&V. Please consider the following:

LARGE DIAMETER API TANKS CONSTRUCTED BY AT&V

- 2 233' diameter double bottom, API-650, fast track schedule tanks OxyChem - Corpus Christi
- 2 284' diameter roof conversions with primary and secondary seal for EFR Amerada Hess Galena Park
- 6 160' diameter pontoon floating roofs with primary and secondary seals ITC
- 1 180' diameter EFR, API-650 tank, civil work, painting, primary and secondary seals Chevron
- 1-200' diameter external floating roof with primary and secondary seals Marathon Texas City
- 1-180' diameter EFR tank with foundation and paint systems. Marathon Texas City
- 1-232' diameter external floating roof with primary and secondary seals Exxon St. James, LA
- $1-284\mbox{'}$ diameter internal floating roof rush schedule with painting Magellan Tulsa, OK
- 2-180' diameter external floating roof tanks with foundations and painting Katy, TX
- $2-161\mbox{'}$ diameter external floating roof tanks with foundations and painting Midland, TX



6-310' diameter external floating roof tanks (1 complete as of this letter, 1 nearing completion and several others under construction) Geismer, LA (reference sheet included)

ADDITIONAL ENGINEERING AND DESIGN EXPERIENCE OF AT&V PERSONNEL

- 1-284' diameter external floating roof with primary and secondary seals CNOC-Shanghai, China
- 2 296' diameter x 66' high API tanks with external pontoon roofs Amoco Texas City, TX
- 2 340' diameter x 48' high API-650 external floating roofs Crown Central Petroleum - Houston, TX
- 27 294' diameter x 48' high open top API-650 tanks with floating roofs Shell Narco, LA
- 4 288' diameter x 48' high open top double deck floating roofs Houston Lighting & Power Houston, TX
- 2 260' diameter x 48' high open top API-650 tanks with pontoon floating roofs Exxon Baton Rouge, LA
- 1 390' diameter x 56' high EFR pontoon type Japan

ADDITIONAL FIELD CONSTRUCTION EXPERIENCE OF AT&V FIELD MANAGEMENT GROUP

- 2 296' diameter x 66' high API-650 external floating roofs Amoco - Texas City, TX
- 5 300' diameter x 48' high API-650 open top tanks with EFR (Ever-Float type) DOE LA
- 1 230' diameter external pontoon floating roof Exxon
- 2 180' diameter API-650 tanks with external pontoon floating roof Tenneco LA
- 4 100' diameter external pontoon floating roof API-650 tanks Tenneco LA

At ATV it's important to note that our core values deal with **safety, quality and schedules**. You will find these integrated into everything we do at AT&V. For additional information, please visit our website at www.at-v.com. Thank you again for your consideration.



American Tank & Vessel, Inc.

CUSTOMER:

Ferus Gas Industries

LOCATION:

Calgary, Canada

QUALITY:

AT&V's construction adhered to the required contractual standards with no NCR's

SAFETY:

0 NEAR MISSES0 FIRST AIDS0 RECORDABLES

SCHEDULE:

Contractual requirements were met with work performed during winter months and even over holidays.

AT&V REFERENCE: 12634



OWNER/CUSTOMER:

Ferus Gas Industries

SCOPE OF WORK:

Turn key design, procure, fabrication and construction of API 620 "Q" tank with inner foundation, perliting, paint, venting and piping requirements. Construction codes were the Canadian building codes, as well as, those requirements of CGA and API 620 "O".

CONTRACT TYPE:

Lump sum \$2,000,000.00 range (Canadian)

SAFETY:

AT&V implemented a safety activity plan based on Canadian and U.S. safety requirements and completed the project without any safety incidents. Special implementation was required associated with weather impacts and job site congestion.

SCHEDULE:

AT&V's project schedule was plagued by material availabilities in the marketplace associated with specialty cryogenic applications due to the short time frame associated with engineering versus site mobilization. These items were overcome and the project was completed within the contractual requirements.

SPECIALTY ITEMS:

AT&V had to design the tank to meet API 620 "Q" requirements in conjunction with the Canadian building codes combined with incorporation of AT&V cryogenic technology for design parameters

REFERENCE CONTACT:

Mr. Ross Houston at 713-304-6194. Ross acted as the procurement manager and construction manager on site.



American Tank & Vessel, Inc.

CUSTOMER:

Ferus Gas Industries

LOCATION:

Red Deer, Canada

QUALITY:

AT&V's construction adhered to the required contractual standards with no NCR's

SAFETY:

0 NEAR MISSES

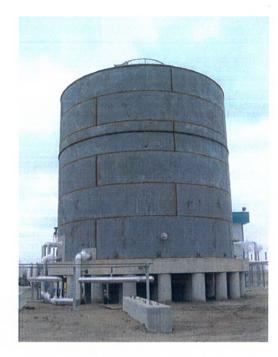
O FIRST AIDS

0 RECORDABLES

SCHEDULE:

Total field mechanical work for tank through hydro 8 weeks.

AT&V REFERENCE: 12720



OWNER/CUSTOMER:

Ferus Gas Industries

SCOPE OF WORK:

Turn key design, procure, fabrication and construction of API 620 "Q" tank with inner foundation, perliting, paint, venting and piping requirements. Construction codes were the Canadian building codes, as well as, those requirements of CGA and API 620 "Q".

CONTRACT TYPE:

Lump sum \$2,000,000.00 range (Canadian)

SAFETY:

AT&V implemented a safety activity plan based on Canadian and U.S. safety requirements and completed the project without any safety incidents. Special implementation was required associated with weather impacts and job site congestion.

SCHEDULE:

AT&V's project schedule was constructed with a plan to deliver the mechanical field portion quickly. General contract schedules had called for approximately 18 weeks for the mechanical work plus hydro pneumatic testing. AT&V completed the mechanical work and hydro pneumatic testing in 8 weeks. Weather, as well as, other factors participated to help deliver a good schedule.

SPECIALTY ITEMS:

AT&V had to design the tank to meet API 620 "Q" requirements in conjunction with the Canadian building codes combined with incorporation of AT&V cryogenic technology for design parameters

REFERENCE CONTACT:

Mr. Ross Houston at 713-304-6194. Ross acted as the procurement manager and construction manager on site.

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Shop Built Tanks Shop Built Pressure Vessels and Field Erected Tanks

AGI is a full line tank manufacturer















A.G.I. Enviro Tank

401 Hwy #4, Box 879, Biggar, Saskatchewan, Canada, Ph: 1-800-746-6646 Fax: 306-948-5263, Email:info@envirotank.com









Tank Solutions



Envirotanks from AGI ... the better way to meet a wide range of liquid containment needs the BETTER WAY



Features

- Catadyne Heater (Other Heating Packages Available)
- **100% Safety Shut-off Valve**
- Main Shut-off Valve
- **Thermostatic Temperature Controller**
- Vent Pipe

Total Tank Solutions

Shop Fabricated

- Fuel/Diesel Double Wall ENVIROTANK
- Dual Compartment
- G55 Compliant
- Shop Built Oil Field Storage

Oil Storage

- Capacity of 50 barrels and up
- Designed In-house and Built to Your Specifications
- Sub-Arced Seams
- Complete Line of Options to Meet Your Requirements
- Slope and Cone Bottoms
- "L"-Skids (2 & 3 saddle)/Loading Saddles (for insulation)/Safety Rails

- Spray Polyurethane with Isometric Sealer or Custom Finish Paint
- Custom Logo Detailing
- Internal Linings/Coatings
- All Sizes of Fire Tubes/Heating Coils and Infrared Heating
- Mechanical/Electronic Level Gauging
- Test Cocks/Overflow Lines
- Ladders and Safety Cages
- Manway Clean-out Access
- Full Line of Parts and Accessories to Suit Your Needs

Call AGI Today to Discuss all Your Fluid Containment Needs



Horizontal Vacuum



ULC S601 Vacuum Monitored Horizontal Envirotank

- 300 degree containment- 100% containment

Standard Features

5) ULC-S653-94 label

110% containment (no dike required)

Skid mounted

Lifting and grounding lugs

Normal venting for both primary and secondary tanks

Emergency vent

4" fill coupler

6 4" discharge coupler

3 4" spare coupler

Water draw off in secondary containment

Water draw off in primary tank

Dipstick with corresponding dip chart

Parts list and maintenance manual

Standard ULC, tank content and warning decals

Sandblasted to SSPC-SP6 (brush blast)

Rust resistant epoxy primer

Enamel white top coat

Optional Features

Ladder, stairs and catwalks

Pump platforms and pumpstands

Cabinets

Skid options

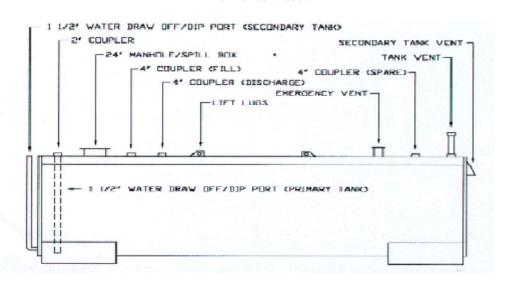
Bottom fill & top fill options

Discharge and pumping system options

Double bulkheads for multi compartments

Level gauges and overfill prevention

Horizontal Vacuum



	_ Dimensional Chart							
Capacity	Tank Dia.	Tank Length	Emergency Vent	Tank	x Area	Weight		
Series 1				Inside	Outside			
10,000 L (2,200 Gal)	71"	153"	6"	297 sqft	359 sqft	7,000 lbs		
13,650 L (3,000 Gal)	71"	213"	6"	390 sqft	461 sqft	8,500 lbs		
15,000 L (3,300 Gal)	71"	236.5"	6"	419 sqft	493 sqft	8,900 lbs		
18,000 L (4,000 Gal)	71"	282"	6"	494 sqft	577 sqft	10,100 lbs		
Series 2		,	,		•			
20,000 L (4,400 Gal)	96"	177"	6"	456 sqft	532 sqft	10,300 lbs		
25,000 L (5,500 Gal)	96"	214.5"	6"	550 sqft	632 sqft	11,400 lbs		
30,000 L (6,600 Gal)	96"	260.5"	8"	639 sqft	759 sqft	12,500 lbs		
35,000 L (7,700 Gal)	96"	306"	8"	733 sqft	831 sqft	14,200 lbs		
40,000 L (8,800 Gal)	96"	354"	8"	817 sqft	921 sqft	15,600 lbs		
45,000 L (9,900 Gal)	96"	388.5"	8"	905 sqft	1017 sqft	17.000 lbs		
50,000 L (11,000 Gal)	96"	401.5"	8"	967 sqft	1050 sqft	22,200 lbs		
Series 3		,	,		•			
50,000 L (11,000 Gal)	123"	260"	8"	967 sqft	1050 sqft	22,200 lbs		
66,000 L (14,300 Gal)	123"	335"	8"	1083 sqft	1199 sqft	26,800 lbs		
70,000 L (15,400 Gal)	123"	364.5"	8"	1143 sqft	1263 sqft	28,000 lbs		
75,000 L (16,500 Gal)	123"	388.5"	8"	1397 sqft	1533 sqft	31,000 lbs		
95,000 L (20,900 Gal)	123"	492"	8"	863 sqft	965 sqft	35,800 lbs		

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Contained Horizontal



ULC S653 Contained Horizontal Envirotank

- 300 degree containment - 110% containment

__Standard Features

ULC-S653-94 label

(a) 110% containment (no dike required)

Skid mounted

Lifting and grounding lugs

Normal venting for both primary and secondary tanks

Emergency vent

4" fill coupler

4" discharge coupler

4" spare coupler

Water draw off in secondary containment

Water draw off in primary tank

Dipstick with corresponding dip chart

Parts list and maintenance manual

Standard ULC, tank content and warning decals

Sandblasted to SSPC-SP6 (brush blast)

Rust resistant epoxy primer

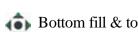
Enamel white top coat

Optional Features

Ladder, stairs and catwalks

Pump platforms and pumpstands

Cabinets



Bottom fill & top fill options

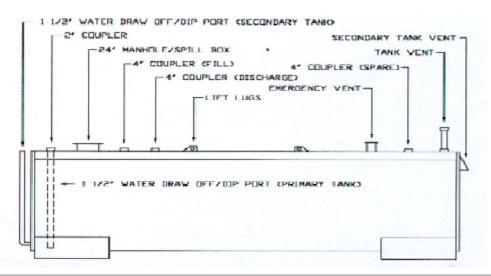
Discharge and pumping system options

Double bulkheads for multi compartments

Level gauges and overfill prevention

Skid options

Horizontal Contained



	_ Dimensional Chart								
Capacity	Tank Dia. I.D.		Sump Dia. O.D.	Sump Length	Emergency Vent	Tank Area		Weight	
Series 1						Inside	Outside		
10,000 L (2,200 Gal)	71"	153"	79"	155"	6"	297 sqft	359 sqft	7,000 lbs	
13,650 L (3,000 Gal)	71"	213"	79"	225"	6"	390 sqft	461 sqft	8,500 lbs	
15,000 L (3,300 Gal)	71"	236.5"	79"	238.5"	6"	419 sqft	493 sqft	8,900 lbs	
18,000 L (4,000 Gal)	71"	282"	79"	284"	6"	494 sqft	577 sqft	10,100 lbs	
Series 2	•	,				,			
20,000 L (4,400 Gal)	96"	177"	104"	179"	6"	456 sqft	532 sqft	10,300 lbs	
25,000 L (5,500 Gal)	96"	214.5"	104"	216.5"	6"	550 sqft	632 sqft	11,400 lbs	
30,000 L (6,600 Gal)	96"	260.5"	104"	262.5"	8"	639 sqft	759 sqft	12,500 lbs	
35,000 L (7,700 Gal)	96"	306"	104"	308"	8"	733 sqft	831 sqft	14,200 lbs	
40,000 L (8,800 Gal)	96"	354"	104"	356"	8"	817 sqft	921 sqft	15,600 lbs	
45,000 L (9,900 Gal)	96"	388.5"	104"	390.5"	8"	905 sqft	1017 sqft	17.000 lbs	
50,000 L (11,000 Gal)	96"	401.5"	104"	403.5"	8"	967 sqft	1050 sqft	22,200 lbs	
Series 3	•	,				,			
50,000 L (11,000 Gal)	123"	260"	131"	262"	8"	967 sqft	1050 sqft	22,200 lbs	
66,000 L (14,300 Gal)	123"	335"	131"	337"	8"	1083 sqft	1199 sqft	26,800 lbs	
70,000 L (15,400 Gal)	123"	364.5"	131"	366.5"	8"	1143 sqft	1263 sqft	28,000 lbs	
75,000 L (16,500 Gal)	123"	388.5"	131"	390.5"	8"	1397 sqft	1533 sqft	31,000 lbs	
95,000 L (20,900 Gal)	123"	492"	131"	504"	8"	863 sqft	965 sqft	35,800 lbs	

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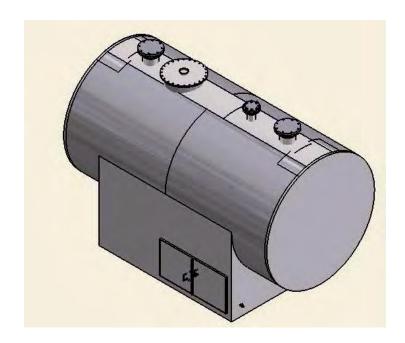
Double Wall Flare Knock Out

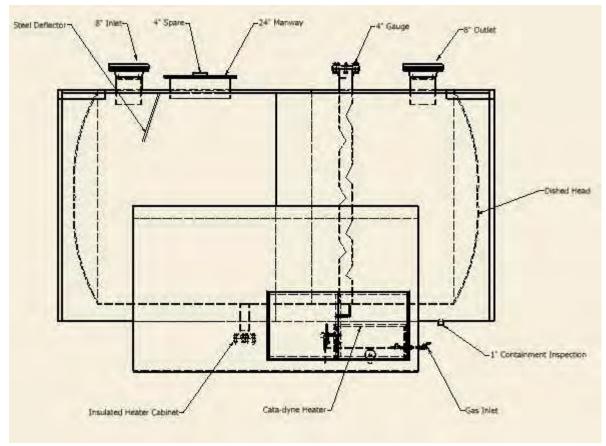
AGI can design and build a Double Wall Heated Flare Knock Out Tank to meet your needs. AGI's design allows you to have pressure up to 14.9 psi. No dike is required because of the 110% containment.

At AGI we have our own in house tank lining and insulating facility. Our quality is very high and documented.

Standard Features

- Guidelines of the Pressure VesselHandbook, 8th Edition
- Containment Design: Guidelines of ULC-S653-94
- Meets EUB G55
- (i) 1/4" steel tank shell
- 3/8" steel tank dished heads
- 10 gauge steel containment shell & heads
- Design Pressure: 50 PSI MAWP: 14.9 PSI (nonregistered)
- 24" bolted tank manway
- 8" Inlet and outlet RFWN flange c/w internal steel deflector
- 4" gauge RFWN flange c/w slotted stinger for level gauge
- 3" drain RFWN flange c/w piping through cabinet
- 1" containment test 3000 lbs cplg c/w ball valve
- Insulated steel supports/ cabinet c/w lockable door
- Propane / Natural Gas Cata-dyne heater
- Sandblasted to SSPC-SP6 (brush blast)
- **(i)** Urethane insulation with black elastomeric seal





Optional Features

- Ladder or Access Stairs
- Tank lining Devoe, Enviroline Philips etc..
- Heavy duty I- beam skids
- Custom colors
- Level Gauge
- Aluminum clad insulation
 Glycol coil heat
- **Custom sizes and capacities**
- Side manways

Capacity	Length		Diameter		Weig	ght
25 bbl	120"	3048 mm	48"	1219 mm	5,500 lbs	2495 kg
60 bbl	120"	3048 mm	72"	1829 mm	9,200 lbs	4173 kg
110 bbl	240"	6096 mm	72"	1829 mm	15,000 lbs	6804 kg

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Jacketed Underground



Plasteel Elutron FRP Jacketed Envirotank

Tank Built To: ULC S603 Corrosion Protection To: ULC 1746

Elutron delivers unique jacketed construction, with 360° interstitial monitoring. It is UL & ULC tested for corrosion resistance and listed for secondary containment of all motor vehicle fuels, including MTBE and ETBE. Plasteel Elutron provides optimal secondary containment in underground tanks.

_Standard Features

- **A.** FRP laminate maintains a solid, seamless integrity when subjected to ambient temperature extremes and does not become brittle or soft below or above ground.
- **B.** Aluminum foil provides a minimum clearance, free flowing, 360° interstice. The aluminum forms a cathodic protection system in the event of water entry.
- C. Steel tube provides access to monitor interstitial space.
- **D.** Flat heads, combined with minimum surrounding backfill, results in 25 30% less backfill material requirements compared to FRP tanks.
- **E.** Primary welded steel tank is manufactured to ULC or UL Listing requirements. It provides long term structural safety incorporating compatibility to a broad range of products.



- **F.** Steel monitor access tube is welded liquid tight into primary steel tank. Threaded coupling connection seals interstitial monitor.
- **G.** Non-corroding collar (optional) provides solid attachments for piping containment sumps.

Optional Features

Deadman anchor kits

Reverse flanged manways

Polyethelene tank sumps c/w waterproof lid

Double bulkheads for multi compartments

Vacuum monitor grade extension assembly

Remote vacuum monitor display

Additional fittings

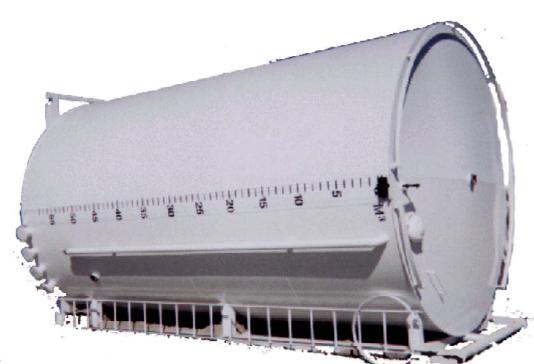
_ Dimensional Chart								
Capacity		Tonk Longth		Anchor Kits Required	Weight			
Series 1								
5,000 L (1,100 Gal)	65"	1651mm	97.5"	2477mm	1	1.665 lbs	755 kg	
7,500 L (1,650 Gal)	65"	1651mm	145.5"	3696mm	1	2,050 lbs	930 kg	
10,000 L (2,200 Gal)	65"	1651mm	183"	4648mm	1	2,800 lbs	1270 kg	
13,650 L (3,000 Gal)	65"	1651mm	255"	6477mm	1	3,500 lbs	1588 kg	
Series 2	,	-		1				
15,000 L (3,300 Gal)	88.5"	2248mm	159"	4039mm	1	3,900 lbs	1769 kg	
20,000 L (4,400 Gal)	88.5"	2248mm	208.5"	5296mm	1	4,850 lbs	2200 kg	
25,000 L (5,500 Gal)	88.5"	2248mm	256.5"	6515mm	2	5,680 lbs	2576 kg	
30,000 L (6,600 Gal)	88.5"	2248mm	304.5"	7734mm	2	7,675 lbs	3481 kg	
35,000 L (7,700 Gal)	88.5"	2248mm	352.5"	8954mm	2	8,700 lbs	3946 kg	
Series 3	•			•				
40,000 L (8,800 Gal)	98.5"	2502mm	328.5"	8344mm	2	9,300 lbs	4218 kg	
45,000 L (9,900 Gal)	98.5"	2502mm	364.5"	9258mm	2	11,400 lbs	5171 kg	
50,000 L (11,000 Gal)	98.5"	2502mm	412.5"	10478mm	2	12,700 lbs	5761 kg	
Series 4	•			•				
50,000 L (11,000 Gal)	118"	2997mm	280.5"	7125mm	2	11,000 lbs	4990 kg	
65,000 L (14,300 Gal)	118	2997mm	364.5"	6718mm	3	14,425 lbs	6543 kg	
75,000 L (16,500 Gal)	118"	2997mm	424.5"	10782mm	3	18,000 lbs	8165 kg	
90,000 L (20,900 Gal)	118"	2997mm	508.5"	12916mm	3	21,000 lbs	9525 kg	
100,000 L (21,900 Gal)	118"	2997mm	556.5"	14135mm	3	26,900 lbs	12202 kg	

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Single Wall



AGI can design and build an oilfield tank to meet your needs.

Select from our standard stock models or allow us to custom build a tank to your specifications.

At AGI we have our own in house tank lining and insulating facility. Our quality is very high and documented.

Standard Features

- API labeled
- Lift lugs & L-skid
- Ladder and hoop
- Open style gauge board (Cubic Meter)
- 5 four inch flanges
- Three inch down comer
- Roof tow rail
- Sandblasted to SSPC-SP6 (brush blast)
- Rust resistant epoxy primer & enamel top coat

Optional Features

Ladder with cage

Tank lining Devoe, Enviroline Philips etc..

• Heavy duty L-skid

Bottom skid

Sour service thief Hatch & gaskets

Sealed sour service gauge board

Urethane or aluminum clad insulation

Fire tubes, immersion heaters or steam coils

Butterfly valves & plugs



Capacity	Dia	neter	Height		Weiş	ght
27 bbl	5' 8"	1727mm	6'	1829mm	1,600 lbs	727 kg
50 bbl	8'	2438mm	6'	1829mm	2,700 lbs	1227 kg
100 bbl	11'	3353mm	6'	1829mm	3,900 lbs	1775 kg
200 bbl	9' 10"	2997mm	16'	4877mm	7,000 lbs	3180 kg
400 bbl	12'	3657 mm	20'	6096 mm	11,000 lbs	4,990 kg
500 bbl	12'	3657 mm	25'	7620 mm	12,500 lbs	5,670 kg
750 bbl	15'3"	4648 mm	24'	7315 mm	14,000 lbs	6,350 kg
1000 bbl	15'3"	4648 mm	32'	9754 mm	17,000 lbs	7,711 kg
1000 bbl	21' 6"	6553 mm	16'	4877 mm	18,000 lbs	8,165 kg
1500 bbl	21' 6"	6553 mm	24'	7315 mm	22,000 lbs	9,979 kg
2000 bbl	23' 6"	7163 mm	26'	7925 mm	27,000 lbs	12,247kg

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envirotank



Single Wall Heated

AGI can design and build an oilfield tank to meet your needs.

At AGI we have our own in house tank lining and insulating facility. Our quality is very high and documented.

Standard Features

API labeled

Lift lugs & tailing lugs

Ladder and cage

Loading pads

Open style gauge board (Cubic Meter)

5 - four inch flanges

Sandblasted to SSPC-SP6 (brush blast)

• Urethane insulation with black elastomeric seal

Optional Features

Ladder with cage

Unloading and or Burner Platforms

• Vertical or Horizontal Sample Ports

Tank lining Devoe, Enviroline Philips etc..

Heavy duty L-skid

Sour service thief Hatch & gaskets

More Optional Features

Sealed sour service gauge board

Urethane or aluminum clad insulation

Fire tubes, immersion heaters or steam coils

Butterfly valves & plugs

Grit Hog nozzles

EnviroVaults

Capacity	Diar	neter	Heig	ght	Weig	ght
400 bbl	12'	3657 mm	20'	6096 mm	11,000 lbs	4,990 kg
500 bbl	12'	3657 mm	25'	7620 mm	12,500 lbs	5,670 kg
750 bbl	15'3"	4648 mm	24'	7315 mm	14,000 lbs	6,350 kg
1000 bbl	15'3"	4648 mm	32'	9754 mm	17,000 lbs	7,711 kg
1000 bbl	21' 6"	6553 mm	16'	4877 mm	18,000 lbs	8,165 kg
1500 bbl	21' 6"	6553 mm	24'	7315 mm	22,000 lbs	9,979 kg
2000 bbl	23' 6"	7163 mm	26'	7925 mm	27,000 lbs	12,247kg







Double Wall

AGI can design and build a double wall oilfield tank to meet your needs.

Select from our standard stock models or allow us to custom build a tank to your specifications.

At AGI we have our own in house tank lining and insulating facility. Our quality is very high and documented.

Standard Features

API labeled

Lift lugs & skid

Ladder and hoop

Open style gauge board (Cubic Meter)

5 - four inch flanges

Sandblasted to SSPC-SP6 (brush blast)

Rust resistant epoxy primer & enamel top coat

Optional Features

Ladder with cage

Side or roof manways

Tank lining Devoe, Enviroline Philips etc..

Heavy duty L-skid

Bottom skid

Sour service thief Hatch & gaskets

Sealed sour service gauge board

Urethane or aluminum clad insulation

Fire tubes, immersion heaters or steam coils

Butterfly valves & plugs



Capacity	Diar	neter	Height		Wei	ght
27 bbl	6' 4"	1930mm	6'	1829mm	2800 lbs	1273 kg
50 bbl	8' 6"	2591mm	6'	1829mm	4500 lbs	2045 kg
100 bbl	11' 6"	3505mm	6'	1829mm	6600lbs	3000 kg
200 bbl	10' 4"	3150mm	16'	1829mm	11,800 lbs	5365 kg
400 bbl	12' 6"	3657 mm	20'	6096 mm	18,600 lbs	8,455 kg
500 bbl	12' 6"	3657 mm	25'	7620 mm	21,500 lbs	9,770 kg
750 bbl	15' 9"	4648 mm	24'	7315 mm	25,700 lbs	11,680 kg
1000 bbl	15' 9"	4648 mm	32'	9754 mm	31,700 lbs	14,410 kg

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DW Produced Water Page 1 of 2



Double Wall Heated Water

AGI has designed a heated double wall Envirotank for produced water.

A catadyne heater is used to heat the air space between the inner and outer tanks. This heat keeps the tank's contents moveable even in the severest of Canadian winters.



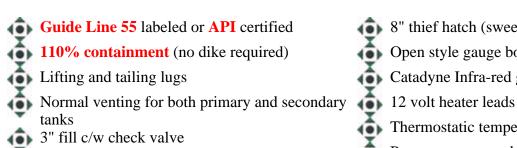
The Envirotank Advantage

- No dikes, liners, gravel or excavation
- Requires 50% less installation area as opposed to a single wall tank with a dike
- Quick & easy to install and relocate

8" thief hatch (sweet service)

- One tank relocation pays for the extra cost of the double wall tank
- Meets Guideline 55 and or API standards
- Our Envirotanks are shipped with the heater already installed. (Not in a box for field install.)
- AGI's unique corner cabinet allows our tanks to be moved without pilot cars on standard highboy trailers.

Standard Features



(a) 3" discharge c/w valve, camlock & stinger

(a) 3/4" sight glass for containment space

Open style gauge board in cubic meters Catadyne Infra-red gas heater Thermostatic temperature control valve Pressure gauge and regulator Vent hood assembly 1 1/2" urethane foam c/w black elastomeric seal Elevated tank floor (For free heat movement in containment) Cabinet for heater and valves

DW Produced Water Page 2 of 2



Optional Features

Bottom skid (Recommended on tanks 100 Barrels and smaller)

L-skid (Recommended on tanks 200 Barrels and larger)

(a) Heater fired with Natural Gas or Propane

Sealed gauge board or electronic level gauge

Thief hatch for sour service

(a) Epoxy lining of tank interior

(a) Upgrade urethane foam to 2"

(a) Upgrade urethane foam to aluminum clad insulation

High and or low level switches. (electric or pneumatic)

Ladder with cage

Custom colors

Custom capacity and dimensions

Dimensional Chart							
Capacity	Inner Tank	Inner Tank	Outer Tank	Outer Tank	Weight		
Сараспу	Dia. I.D.	Height	Dia. O.D.	Height	weight		
50 BBL (7,950 L)	93"	72"	99"	72"	4,500 lbs		
100 BBL (15,910 L) Stock Item	132"	72"	141"	72"	5,500 lbs		
210 BBL (33,413 L) Stock Item	118"	192"	127"	192"	8,700 lbs		
300 BBL (L)	144"	177.5"	150"	180"	13,500 lbs		
400 BBL (63,364 L) Stock Item	144"	240"	153"	240"	18,000 lbs		

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Rectangle Waste Oil Envirotank

rectangle Envirotank, manufactured by AGI, is a safe, clean and conscientious method to store waste oil.

Your rectangle Envirotank can be placed neatly in the corner of any commercial yard.

These tanks were conveniently designed so they would fit in the back of a pick up truck.



Standard Features

- ULC labeled
- 110% containment
- Square waste oil dump box c/w mesh screen (for draining filters)
- 2" camlock and suction tube contained in dump box for product removal
- Normal vent for primary and secondary tanks.

Two 2" spare couplers (for future waste oil transfer system)

- Lift lugs
- Sandblasted to SSPC-SP6 (brush blast)
- Rust resistant epoxy primer
- Enamel top coat

Optional Features

Transfer System

Capacity	Length	Width	Height	Weight
1,250 L	65.5"	48"	31.5"	780 lbs
2,500 L	120"	48"	31.5"	1290 lbs
5,000 L	120"	48"	63"	2650 lbs

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Vacuum Waste Oil

A horizontal Envirotank, manufactured by AGI, is a safe, clean and conscientious method to store waste oil.

Your horizontal Envirotank can be placed neatly in the corner of any commercial yard.



Standard Features

- ULC labeled
 - 100% containment
- Square waste oil dump box c/w mesh screen (for draining filters)
- 2" camlock and suction tube contained in dump box for product removal
- Normal vent for primary and secondary tanks.

- Two 2" spare couplers (for future waste oil transfer system)
- Lift lugs
- Sandblasted to SSPC-SP6 (brush blast)
- Rust resistant epoxy primer
- Enamel top coat

Optional Features

Waste Oil Transfer System

Capacity		Diameter		Length		Weight	
Imp Gal	Litre	ID	OD	Inside Lg	Outside Lg	Pounds	Kilograms
300 gal	1350 L	38"	38 1/2"	72"	72 1/2"	780 lbs	251 kgs
500 gal	2250 L	50"	50 1/2"	72"	72 1/2"	1290 lbs	440 kgs
1000 gal	4500 L	50"	50 1/2"	144"	144 1/2"	2650 lbs	830 kgs

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AGI Farm Tank on Stand

Above ground static fuel storage.

Ideal for owner/operators to service their equipment.

Convenient method of establishing a fuel source for farms, contractors, and construction camps.

Standard Features

(a) Heads are flanged for added strength.

Tanks coated with an aluminum finish.

(i) Other coatings are available.

ULC certified tanks are available.

Other tank sizes can also be provided.

Stands, Saddles & Bands and Cradles are available

Fuel tank discharge kits are optional.

Each tank is air tested.



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Capacity Gallons(Imp.)	Dimensions Dia. X L	Fill	Vent	Outlet	Drain	Weight
200	38" x 48"	2.5"	2"	1"	0.5"	220 lbs
300	38" x 72"	2.5"	2"	1"	0.5"	390 lbs
500	50" x 72"	2.5"	2"	1"	0.5"	550 lbs
1000	50" x 144"	2.5"	2"	1"	0.5"	1150 lbs

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AGI Farm Tank on Cradles

Above ground static fuel storage. Ideal for owner/operators to service their equipment.

Convenient method of establishing a fuel source for farms, contractors, and construction camps.

Standard Features

- Heads are flanged for added strength.
- Tanks coated with an aluminum finish.
- **1** Other coatings are available.
- ULC certified tanks are available.
- Other tank sizes can also be provided.
- **Stands and Cradles are available.**
- Fuel tank discharge kits are optional.
- **Each tank is air tested.**



Capacity Gallons(Imp.)	Dimensions Dia. x Lg	Fill	Vent	Outlet	Drain	Weight
200	38" x 48"	2.5"	2"	1"	0.5"	220 lbs
300	38" x 72"	2.5"	2"	1"	0.5"	390 lbs
500	50" x 72"	2.5"	2"	1"	0.5"	550 lbs
1000	50" x 144"	2.5"	2"	1"	0.5"	1150 lbs

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