



## **UltraPly™ TPO Roof Systems**

### **Code Approval Guide**

**You must verify the included assemblies in the charts below with the associated Firm's (UL, FM, etc.). Not all the information included in the RoofNav assemblies will be listed in the charts below.**

**You must verify that all assemblies meet Firestone Building Products warranty requirements with the associated regions technical team.**

## Table of Contents

|  |    |
|--|----|
| Firestone V-Force Vapor Barrier System.....  | 5  |
| Firestone Fully Adhered Systems.....   | 6  |
| Firestone Fully Adhered Systems with UltraPly TPO SA membrane .....  | 6  |
| Firestone Fully Adhered Systems with UltraPly TPO XR.....  | 6  |
| Firestone Mechanically Attached Systems .....  | 7  |
| UL Internal Fire Ratings.....  | 8  |
| UL Roof Deck Constructions and "P" Assemblies .....  | 8  |
| Factory Mutual General Information.....  | 9  |
| Ground Roughness Definitions .....   | 9  |
| General Notations .....  | 10 |
| Field/Corner/Perimeter Definitions .....   | 11 |
| Perimeter and Corner Treatment of Adjoining BuildingsPrescriptive Enhancement Options: Perimeter and Corner..... | 12 |
| Firestone Fully Adhered Uplift Ratings – V-Force Vapor Barrier System .....                                      | 23 |
| Firestone Fully Adhered Uplift Ratings – SBS Vapor Barrier System.....   | 24 |
| New Construction, Concrete Deck, Adhesively Attached Insulation, With Cover Board.....                           | 24 |
| Firestone Fully Adhered Uplift Ratings.....  | 24 |
| New Construction, Concrete Deck, Adhesively Attached Insulation, Without Cover Board.....                        | 24 |
| New Construction, Concrete Deck, Adhesively Attached Insulation, With Cover Board.....                           | 25 |
| New Construction, Cementitious Wood Fiber Deck, Adhesively Attached Insulation, With Cover Board .....           | 27 |
| New Construction, Steel or Concrete, Mechanically Attached Insulation without Cover Board .....                  | 27 |
| New Construction, Steel or Concrete, Insulation and/or Mechanically Attached Cover Board .....                   | 29 |
| New Construction, Steel Deck, Mechanically Attached Insulation, Without Cover Board.....                         | 32 |
| New Construction, Concrete Deck, Mechanically Attached Insulation, Without Cover Board .....                     | 33 |
| New Construction, Steel Deck, Mechanically Attached Insulation, Adhesively Attached Insulation .....             | 33 |
| New Construction, Concrete Deck, Mechanically Attached Insulation, Adhesively Attached Insulation .....          | 34 |
| New Construction, Steel Deck, Insulation with Mechanically Attached Cover Board .....                            | 35 |
| New Construction, Concrete Deck, Insulation with Mechanically Attached Cover Board .....                         | 35 |
| New Construction, Steel or Concrete Deck, Insulation without Cover Board, UltraPly XR membrane .....             | 35 |
| New Construction, Steel or Concrete Deck, Insulation with Cover Board, UltraPly XR membrane .....                | 36 |
| New Construction, Concrete Deck, Adhered Cover Board Only, UltraPly XR membrane .....                            | 39 |
| New Construction, Concrete Deck, UltraPly XR membrane .....  | 39 |
| New Construction, Concrete, Vapor Barrier, Adhesively Attached Insulation, UltraPly XR membrane .....            | 39 |
| New Construction, Lightweight Insulated Concrete, UltraPly XR membrane .....                                     | 40 |

|   |    |
|---|----|
| Re-Cover Construction, Lightweight Insulating Concrete over Steel, Nailed Base Sheet with Adhesively Attached Insulation and Cover Board..... | 40 |
| New Construction, Lightweight Insulating Concrete over Structural Concrete, with Adhesively Attached Insulation and Cover Board.....          | 40 |
| Re-Cover Construction, Gypsum Deck, Adhesively Attached Insulation, Without Cover Board.....  | 40 |
| Re-Roof Construction, Gypsum Deck, Adhesively Attached Insulation, With Cover Board.....  | 41 |
| Re-Roof Construction, Gypsum Deck, Adhesively Attached Insulation, With Cover Board.....  | 41 |
| Firestone Re-cover over Treated Wood Deck.....  | 42 |
| Adhered Membrane .....  | 42 |
| Firestone Mechanically Attached Systems Uplift Ratings – Standard UltraPly membrane .....   | 42 |
| New Construction, Steel, Mechanically Attached Insulation, Single Weld.....   | 42 |
| New Construction, Steel, Insulation with Cover Board, Single Weld.....  | 44 |
| New Construction, Concrete, Insulation with Cover Board, Single Weld .....  | 46 |
| Recover, Metal Building, Insulation with Cover Board .....  | 46 |
| Recover, Metal Building, Insulation without Cover Board .....   | 48 |
| Recover, Metal Building, Flute Filler with Cover Board.....   | 48 |
| Recover, Steel Deck, UltraPly TPO XR membrane, Single Weld .....  | 48 |
| Firestone Mechanically Attached Systems Uplift Ratings – Invisiweld System.....   | 49 |
| Invisiweld System, Induction Welded .....   | 49 |
| Recover, Metal Building, Invisiweld System, Induction Welded .....  | 53 |
| Firestone Mechanically Attached Systems Uplift Ratings – Invisiweld- S System .....   | 53 |
| Invisiweld-S System, Induction Welded.....  | 53 |
| Firestone Re-cover over Treated Wood Deck.....  | 53 |
| InvisiWeld Attached Membrane.....   | 53 |

## **Underwriters Laboratories (UL) External Fire Ratings**

All regional building codes and most local building code officials require that roofing systems meet minimum performance requirements when exposed to external fire sources. The accepted method for measuring external fire resistance is **ASTM E-108**. This test standard, and closely related standards such as Underwriters Laboratories **UL-790** and **Uniform Building Code 15-2**, is used to determine the ability of a roof system to hinder the horizontal spread or vertical penetration of an external fire source. In accordance with these standards, all classified roof covering assemblies fall into one of the three following categories.

- **CLASS A:** Includes roof coverings which are effective against **severe** fire exposures
- **CLASS B:** Includes roof coverings which are effective against **moderate** fire exposures
- **CLASS C:** Includes roof coverings which are effective against **light** fire exposures

**Noncombustible Roof Decks (NC):** Steel, Concrete, Poured Gypsum – require testing for horizontal spread of flame.

**Combustible Roof Decks (C):** Wood, Plywood, Tectum – require testing for both horizontal spread and vertical penetration of flame.

**The following information has been referenced from the UL Online Certification Directory document: [TGFU.GuidelInfo](#)**

Certified gypsum wallboard, any thickness, may be included in any roofing system without adversely affecting the certification. Insulations may be attached to the deck with fasteners, hot mopping asphalt or certified adhesive.

Certified insulated systems may be installed over existing certified insulated systems when:

- 1) the new system is certified for use with the existing roof insulation type (glass fiber, perlite, wood fiber, foamed plastic, etc.)
- 2) the total thickness of insulation in both systems does not exceed the maximum specified for the new system being applied.

## **MAINTENANCE AND REPAIR SYSTEMS**

These roofing systems are composed of various types of roofing applications which are specifically limited for installation (recover) over existing roofing systems as specified. These systems may not meet certification requirements without being used over existing systems. Recovering may also be accomplished with certified new construction roofing systems where compatibility has been determined by test, by empirical data or by known performance properties of similar materials to the test methods. The following guidelines are provided to assist Authorities Having Jurisdiction in determining the suitability of a new construction roofing system as a recover system.

### **Noncombustible Deck Construction:**

1. Insulated roof systems may be utilized over any type of existing roof system and maintain its new construction rating when the roof deck is noncombustible.
2. Insulated multiple-layered hot mopped, cold application or modified bitumen membrane new construction systems with a base ply of Type G1 or Type G2 may be used over any existing roof system and maintain its new construction rating when the roof deck is noncombustible. The insulation may be omitted from the recover system.
3. Uninsulated multiple-layered hot mopped, cold application or modified bitumen membrane new construction systems with a base ply of Type G1 or Type G2 may be used over any existing uninsulated roof system and maintain its new construction rating when the roof deck is noncombustible.

### **Combustible Deck Construction:**

1. Insulated roof systems certified for use over combustible deck can be used over any type of existing roof system and maintain its new construction rating.
2. Insulated roof systems certified for use over noncombustible deck may be used over any type of Class A, B or C existing roof systems. The resultant Class will be the lesser rating of the existing system or the new construction (recover) system.
3. Uninsulated multiple-layered hot mopped, cold application or modified bitumen membrane new construction systems with a base ply of Type G1 or Type G2 may be used over any existing uninsulated roof system and maintain its new construction rating.

The class of roof covering required by each regional building code depends upon many factors, including the use and location of the building and the type of construction. The local building authority *should always be consulted* as to what the roofing assembly classification will need to be for each roofing project.

It should be noted that these classifications apply to ***roofing assemblies***, and ***NOT the roofing membrane***. A roofing membrane that is classified as part of a Class A assembly when installed over a particular insulation may not qualify as part of a Class A assembly with another insulation.

The "UL Item Number" in the following listings has been added as a service to those who have the UL Building Materials Directory. It identifies the UL listing from which our Code Approval Guide listing derives (e.g., "A,FA,23" means Class A, Fully Adhered, item number 23; "B,MA,04" means Class B, Mechanically Attached, item number 04, etc.).

## General Notations

- PLEASE NOTE: Not all UL-rated assemblies that use Firestone roofing products are eligible for the Firestone Red Shield, Red Shield Medallion, or Platinum Warranty. The Firestone standards, guidelines, and specifications regarding roofing system components and attachment for the warranty desired must be followed.
- If a discrepancy occurs between this guide and UL Certifications, the published information located in the UL Certifications Directory at [www.ul.com](http://www.ul.com) should be adhered to and utilized.
- Noncombustible decks Classifications are acceptable for use over combustible (15/32" minimum plywood) decks when .5" gypsum board or .25" DensDeck® are used directly over the deck with all joints staggered 6" minimum from plywood joints.
- The below stated assemblies may not be suitable for a Firestone Warranty. Prior to installation, contact a Firestone Representative for approval of assembly for warranty purposes.
- ISOGARD HG Insulation is an acceptable alternative to all insulations in the following Classifications except where DensDeck is stated.
- \*\*Water Based Bonding Adhesive -P (WBBA-P) is an equivalent to Water Based Bonding Adhesive-R (WBBA-R) (no longer available\*\*)
- ISOGARD GL™ is trademarked.

**NOTE:** The UL assemblies listed below can be found on the UL Online Certification Direct report [TGFU.R9516](#). You can click on the report number previously listed to open a hyperlink to the report.

## Firestone V-Force Vapor Barrier System

**Adhesive:** UltraPly Bonding Adhesive, Single-Ply LVOC Bonding Adhesive or Water Based Bonding Adhesive S  
**Construction:** New or Tear-off  
**Classification:** See Note 1 Below

| UL Assembly Number | Deck          | Vapor Barrier           | Roofing System   | Maximum Slope | Class, Type                                   |
|--------------------|---------------|-------------------------|--|---------------|---|
| 1.                 | NC (See NOTE) | "V-Force", self adhered | Any Insulated UL Classified modified bitumen system, BUR system, EPDM, or TPO membrane system. Insulation may be adhered with Firestone "I.S.O. Twin Pack", "I.S.O.Stick" or "I.S.O. Spray S".   | See NOTE      | A/B/C, Mechanically Attached or Fully Adhered |
| 1A.                | C- 15/32      | "V-Force", self adhered | Insulation (Optional): Firestone ISOGARD GL – Any Thickness Barrier Board: 1" min. ISOGARD CG<br>Roofing System: Any Insulated UL Classified modified bitumen system, BUR system, or CPE, CSM, CSPE, EPDM, NBP, PIB, PVC, TPO or TRE membrane system. Insulation may be adhered or mechanically attached with Firestone "I.S.O. Twin Pack™", "I.S.O. Twin Pack™ Green", "I.S.O.Stick™" or "I.S.O. Spray™ R"            | See NOTE      | A/B/C, Mechanically Attached or Fully Adhered |
| 1B.                | C- 15/32      | "V-Force", self adhered | Insulation (Optional): Firestone ISOGARD GL – Any Thickness Barrier Board: ½" thick DensDeck, DensDeck Prime Roofing System: Any Insulated UL Classified modified bitumen system, BUR system, or CPE, CSM, CSPE, EPDM, NBP, PIB, PVC, TPO or TRE membrane system. Insulation may be adhered or mechanically attached with Firestone "I.S.O. Twin Pack™", "I.S.O. Twin Pack Green", "I.S.O.Stick™" or "I.S.O. Spray™ R" | See NOTE      | A/B/C, Mechanically Attached or Fully Adhered |

**NOTE:** Classification (A, B or C) and maximum incline will be the same as that for the currently Classified insulated system, currently limited to a noncombustible deck.

## Firestone Fully Adhered Systems

**Membrane:** UltraPly TPO (45,60 or 80 mil), UltraPly Platinum (80 mil)  
**Adhesive:** UltraPly Bonding Adhesive, Single-Ply LVOC Bonding Adhesive or Water Based Bonding Adhesive S  
**Construction:** New, Retrofit or Tear-off  
**Classification:** Class A

| UL Assembly Number | Deck Type | Insulation Assembly  | Insulation Minimum Thickness | Maximum Slope | Membrane     | Class, Type      |
|--------------------|-----------|--|------------------------------|---------------|--------------|------------------|
| 143.               | NC        | <u>Insulation (Optional):</u> Firestone ISOGARD GL   | Any                          | 1/4"          | UltraPly TPO | A, Fully Adhered |
| 88.                | C         | <u>Barrier Board:</u> DensDeck (Prime)<br><u>Insulation (Optional):</u> Any UL Classified, any thickness                         | 1/2"<br>Any                  | 2 1/2"        | UltraPly TPO | A, Fully Adhered |
| 144.               | NC        | Lightweight Insulated (LWIC) or Structural Concrete  | Any                          | 2 1/2"        | UltraPly TPO | A, Fully Adhered |
| 125.               | NC        | <u>Insulation:</u> Any UL Classified, any thickness mechanically attached<br><u>Cover Board:</u> Oriented Strand Board (OSB)     | Any 7/16"                    | 1 1/4"        | UltraPly TPO | A, Fully Adhered |
| 123.               | C         | <u>Slip Sheet:</u> 2 layers VersaShield® FB-1S<br><u>Insulation:</u> Firestone ISOGARD GL, mechanically attached                 | ---<br>Any                   | 1/2"          | UltraPly TPO | A, Fully Adhered |
| 160.               | NC        | <u>Insulation:</u> Any Classified Poly I.S.O., any thickness<br><u>Cover Board:</u> Firestone ISOGARD CG or Firestone ISOGARD HD | Any 1/2"                     | 1/4"          | UltraPly TPO | A, Fully Adhered |
| 163.               | C         | <u>Insulation:</u> Firestone ISOGARD GL<br><u>Insulation:</u> Firestone ISOGARD CG or Firestone ISOGARD HD                       | Any 1/2"                     | 1/4"          | UltraPly TPO | A, Fully Adhered |
| 166/167.           | C/NC      | <u>Insulation:</u> Firestone ISOGARD GL<br><u>Barrier Board:</u> DensDeck (Prime)  | Any<br>Any                   | 2"            | UltraPly TPO | A, Fully Adhered |

## Firestone Fully Adhered Systems with UltraPly TPO SA membrane

**Membrane:** UltraPly TPO SA (45 or 60 mil)  
**Adhesive:** Self Adhered  
**Construction:** New, Retrofit or Tear-off  
**Classification:** Class A

| UL Assembly Number | Deck Type | Insulation Assembly   | Insulation Minimum Thickness | Maximum Slope | NOTE                         | Class, Type      |
|--------------------|-----------|---|------------------------------|---------------|------------------------------|------------------|
| 182.               | NC/C      | <u>Insulation (Optional):</u> Any UL Classified any thickness<br><u>Barrier Board:</u> DensDeck | Any 1/4"                     | 2"            |                              | A, Fully Adhered |
| 184.               | NC/C*     | <u>Insulation (Optional):</u> ISOGARD CG  | Any                          | 1/4"          | *DensDeck,<br>1/4", required | A, Fully Adhered |
| 183.               | NC/C*     | <u>Insulation:</u> Firestone ISOGARD GL   | Any                          | 1/4"          | *DensDeck,<br>1/4", required | A, Fully Adhered |

## Firestone Fully Adhered Systems with UltraPly TPO XR

**Membrane:** UltraPly TPO XR 100 (45 mil), UltraPly TPO XR 115 (60 mil) or UltraPly TPO XR 135 (80 mil)  
**Adhesive:** XR Bonding Adhesive @ 90 sqft/gal  
**Construction:** New, Retrofit or Tear-off  
**Classification:** Class A

| UL Assembly Number | Deck Type | Insulation Assembly  | Insulation Minimum Thickness                        | Maximum Slope | Class, Type      |
|--------------------|-----------|--|---|---------------|------------------|
| 140.               | C         | <u>Insulation (Optional):</u> Any UL Classified any thickness<br><u>Cover Board:</u> G-P Gypsum DensDeck or DensDeck Prime | Any 1/4"  | 1"            | A, Fully Adhered |
| 141.               | NC        | Any Classified LWIC  | 2" coverage over internal insulation (if installed) | 1"            | A, Fully Adhered |

### Firestone Fully Adhered Systems with UltraPly TPO XR

**Membrane:** UltraPly TPO XR 100 (45 mil), UltraPly TPO XR 115 (60 mil) or UltraPly TPO XR 135 (80 mil)

**Adhesive:** Hot asphalt

**Construction:** New, Retrofit or Tear-off

**Classification:** Class A

| Deck Type | Insulation Assembly   | Insulation Minimum Thickness | Maximum Slope | Class, Type      |
|-----------|---|------------------------------|---------------|------------------|
| NC        | None  | ---                          | 1"            | A, Fully Adhered |
| C/NC      | <u>Insulation (Optional):</u> Firestone ISOGARD™ GL<br><u>Barrier Board:</u> DensDeck or DensDeck Prime | Any $\frac{1}{4}$ "          | 1"            | A, Fully Adhered |

### Firestone Fully Adhered Systems with UltraPly TPO XR

**Membrane:** UltraPly TPO XR 100 (45 mil), UltraPly TPO XR 115 (60 mil)

**Adhesive:** Firestone I.S.O. Spray or Firestone XR Stick Adhesive

**Construction:** New, Retrofit or Tear-off

**Classification:** Class A

| Deck Type | Insulation Assembly   | Insulation Minimum Thickness | Maximum Slope                     | NOTE                       | Class, Type      |
|-----------|---|------------------------------|-----------------------------------|----------------------------|------------------|
| NC C*     | <u>Insulation (Optional):</u> Firestone ISOGARD GL, ISOGARD CG, or ISOGARD HD                   | Any                          | $\frac{1}{4}$ "                   | *DensDeck, $\frac{1}{4}$ " | A, Fully Adhered |
| NC C*     | Structural Concrete or Lightweight Concrete decks only  | ---                          | $\frac{1}{4}$ " / $\frac{1}{2}$ " | *DensDeck, $\frac{1}{4}$ " | A, Fully Adhered |
| C/NC      | <u>Insulation (Optional):</u> Any UL Classified any thickness<br><u>Barrier Board:</u> DensDeck | Any $\frac{1}{4}$ "          | $\frac{1}{2}$ "                   |                            | A, Fully Adhered |

### Firestone Mechanically Attached Systems

**Membrane:** UltraPly TPO (45,60 or 80 mil), UltraPly Platinum (80 mil)

**Construction:** New, Retrofit or Tear-off

**Classification:** Class A

| UL Assembly Number | Deck Type | Insulation Assembly  | Insulation Minimum Thickness | Maximum Slope   | Membrane     | Class, Type              |
|--------------------|-----------|--|------------------------------|-----------------|--------------|--------------------------|
| 58.                | C/NC      | <u>Insulation (Optional):</u> Any UL Classified any thickness<br><u>Cover Board:</u> DensDeck                            | Any $\frac{1}{4}$ "          | 4"              | UltraPly TPO | A, Mechanically Attached |
| 58A                | NC        | ---  | N/A                          | 4"              | UltraPly TPO | A, Mechanically Attached |
| 57.                | NC        | <u>Insulation (Optional):</u> Any UL Classified any thickness<br><u>Cover Board:</u> Glass fiber, wood fiber, or perlite | Any $\frac{1}{2}$ "          | $\frac{1}{2}$ " | UltraPly TPO | A, Mechanically Attached |
| 76.                | C/NC      | Two layers of "VersaShield Underlayment" or "VersaShield FB-2S"  | ---                          | 1"              | UltraPly TPO | A, Mechanically Attached |
| 56.                | NC        | <u>Insulation:</u> Firestone ISOGARD GL  | Any                          | $\frac{1}{2}$ " | UltraPly TPO | A, Mechanically Attached |
| 63.                | C/NC      | Two or more layers of Atlas "FR 50", mechanically fastened   | ---                          | $\frac{1}{2}$ " | UltraPly TPO | A, Mechanically Attached |
| 91.                | NC        | <u>Insulation (Optional):</u> Any UL Classified any thickness<br><u>Insulation (Required):</u> Firestone ISOGARD CG      | Any $\frac{1}{2}$ "          | 1"              | UltraPly TPO | A, Mechanically Attached |

## UL Internal Fire Ratings

To determine the resistance of a building to internal sources of fire, Underwriters Laboratories has conducted extensive testing and classification of wall, floor/ceiling and roof/ceiling assemblies. UL classified assemblies are rated according to the time in hours the assembly will contain a fire and still maintain structural integrity. Testing is conducted in accordance with UL Standard 263 (ASTM E-119), which is recognized by all major building codes.

**Roof/Ceiling Assemblies** are listed in the UL Fire Resistance Directory - Vol. 1 under the prefix "P" and are classified by hourly fire rating according to the type of protection used to contain a fire:

| Assembly    | Protection Used                         |
|-------------|---|
| P000 – P099 | Concealed grid suspended ceiling        |
| P200 – P299 | Exposed grid suspended ceiling          |
| P400 – P499 | Metal lathe (plaster) ceiling           |
| P500 – P599 | Gypsum board ceiling                    |
| P600 – P699 | Miscellaneous fireproofing              |
| P700 – P799 | Spray-Applied Resistive Material        |
| P800 – P899 | Spray-Applied Resistive Material        |
| P900 – P999 | Unprotected concrete or composite decks |

It should be noted that the roof membrane forms only a small part of the total roof/ceiling assembly. For a structure to qualify for a "P" Assembly or Roof Deck Construction, **all** materials used to construct the assembly (including roof decking, ceiling materials, light fixtures, duct work and structural support members) must be UL classified and installed as described in the appropriate UL Directories.

The insulations listed with each of the following "P" Assemblies are not, in most cases, the only UL accepted insulations for that assembly. Consult the UL Fire Resistance Directory - Vol. 1 for "P" Assembly information and the UL Roofing Materials and Systems Directory for Roof Deck Construction information, or call Firestone Technical Services for additional accepted insulations.

UL has indicated on page 8 of the 2008 Fire Resistance Directory - Vol. 1 that "Class A, B or C roof coverings consisting of hot mopped or cold applied bituminous materials or a roof covering material classified under 'Roofing Membranes' (CHCI) may be applied directly to the concrete or wood surface of floor designs being used as roofs without a reduction of fire resistance ratings." They further state on page 8 that "Roof insulation is to be carefully controlled relative to manufacturer, type and thickness as specified. Less than the specified thickness could result in higher temperatures on the roof covering while a greater thickness of insulation could cause earlier structural failure. Classified polystyrene insulation, with a density of 5 pcf or less, may be placed on concrete floors or structural concrete roofs without reducing the assembly rating. When polyisocyanurate insulation is used over concrete in D 900 Series Designs, the unrestrained beam rating shall be increased by a minimum of ½ hour."

**Roof Deck Constructors** are listed in the UL Roofing Materials and Systems Directory and are rated according to the interior flame spread of the assembly as compared to the flame spread of a typical built-up roof installed over a metal deck (UL 1256). Roof Deck Constructors may also be classified according to wind uplift performance. The fire rating of a UL Roof Deck Construction is similar to the Factory Mutual Class I internal fire (calorimeter) rating and they are deemed equivalent by the Model Building Code Agencies.

### UL Roof Deck Constructors and "P" Assemblies

#### Deck Constructors (Tested in accordance to UL 1256)

Firestone UltraPly TPO 96/120 roofing systems are classified for use in the following Deck Construction: 1, 2, 9, 14, 120, 123, 158, 200, 219, 237, 260, 276, 289, 292, 325, 374, 411, 412, 413, 419, 421, 440, 441, 444, 457, and 458. Consult Roof Deck Constructors (TGKX) in the UL Roofing Materials and Systems Directory, your regional technical coordinator or the Firestone Codes Department for an acceptable insulation for use in these constructions.

#### "P" Assemblies (Designs)

Firestone TPO 96/120 roofing systems are classified for use in the following hourly roof / ceiling designs. **Ballasted, adhered or mechanically attached systems with or without optional wood fiber or mineral board insulation** for use in Design numbers:

[P215](#), [P216](#), [P225](#), [P227](#), [P230](#), [P231](#), [P242](#), [P246](#), [P251](#), [P259](#), [P405](#), [P406](#), [P407](#), [P410](#), [P508](#), [P510](#), [P511](#), [P512](#), [P513](#), [P514](#), [P519](#), [P701](#), [P708](#), [P709](#), [P710](#), [P711](#), [P712](#), [P717](#), [P718](#), [P719](#), [P720](#), [P722](#), [P723](#), [P725](#), [P726](#), [P727](#), [P728](#), [P729](#), [P730](#), [P731](#), [P732](#), [P733](#), [P734](#), [P735](#), [P737](#), [P738](#), [P739](#), [P801](#), [P810](#), [P811](#), [P815](#), [P819](#), [P822](#), [P824](#), [P825](#), [P826](#), [P827](#), [P902](#), [P903](#), [P904](#), [P905](#), [P906](#), [P907](#), [P908](#), [P909](#), [P910](#), [P911](#), [P912](#), [P913](#), [P914](#), [P915](#), [P916](#), [P917](#), [P919](#), [P920](#), [P921](#), [P922](#), [P923](#), [P925](#), [P926](#), [P927](#), [P928](#), [P929](#), [P930](#), [P931](#)

Consult Fire Resistance Ratings (BXUV) in the UL Fire Resistance Directory, your regional technical coordinator or the Firestone Codes Department for an acceptable insulation, thickness and additional requirements.

**NOTE:** The accepted insulation must be used in a UL Class A, B or C rated roofing assembly. UL acceptable system (e.g., adhering EPDM to Perlite or Fiberglass) listed for "P" design may not be approved for installation and warranty by Firestone. Contact Firestone Specifications and/or your Firestone Regional Technical Coordinator concerning acceptance.

### **Factory Mutual General Information**

Factory Mutual Class 1 Approvals cover a wide range of testing of roofing products, including tests for fire resistance, corrosion resistance, fuel contribution and hail damage. Factory Mutual Approvals are known best for the uplift resistance, 1-60, 1-90, etc. afforded by an FM Approved roofing assembly:

- FM 1-60 assemblies have been tested to withstand 60 psf air pressure applied for a period of one minute as well as one minute at the 30 and 45 psf levels.
- FM 1-90 assemblies have been tested to withstand 90 psf air pressure applied for a period of one minute as well as one minute at the 30, 45, 60 and 75 psf levels.
- Higher uplift ratings are possible based on the deck type and its attachment, fastener density and row spacing where applicable.

When Factory Mutual 1-60 or 1-90 uplift ratings are specified, additional insulation attachment and reduced perimeter and corner batten (in-seam plate or batten for Reinforced Systems) spacing will/may be required. Consult the current edition of Factory Mutual Loss Prevention Data Sheets 1-28 and 1-29 for instructions for determining the required corner and perimeter dimensions and reduced spacing and increased fastener densities.

### **Ground Roughness Definitions**

The descriptions below are based on information in ASCE 7. While information on this subject in the body of that standard is relatively brief, the designer must read the considerable additional information provided in the related commentary section of that document, particularly when then exposure is not obvious.

#### **For Exposure Category B to be used:**

- A. The exposing terrain should include urban and suburban areas, wooded areas, or other terrain with numerous closely spaced obstructions having the size of single-family dwellings or larger.
- B. Use of this exposure category should be limited to those areas for which the above terrain prevails in all directions for a distance of at least 2600' (800 m) or 20 times the height of the building or other structure, whichever is greater.
- C. Limited openings in this terrain, such as small parking lots, roads, road intersections, playing fields, underdeveloped lots, and tree clearings can be tolerated. For openings that exceed 600' (180 m) in total length measured radially from the building and 165' [50 m] in width, use surface roughness exposure C.
- D. For buildings whose height is less than or equal to 30' (9.1 m), the prevailing exposure B distance may be reduced to 1500' (460 m).
- E. In cases where the difference between exposures B and C is not obvious, use exposure C.

#### **Exposure Category C**

**NOTE:** In cases where the difference between exposure B and C is not obvious, use exposure C.

#### **For Exposure Category C to be used:**

- A. The exposing terrain should be open with scattered obstructions having heights generally less than 30' (9 m), such as flat, open country and grasslands, and in all cases where exposures B and D do not apply.
- B. This also includes where surface roughness exposure B terrain is interrupted by clearings (parking lots, wide roads, road intersections, playing fields, underdeveloped lots, tree clearings, etc.) of greater than 600' (180 m) in total length measured radially from the building and exceeding 165' (50 m) in width.

#### **Exposure Category D**

**NOTE:** Some examples of D exposures include inland waterways, the Great Lakes, and coastal areas. See fig. 3.2.2.3 in FM Global LPDA 1-28 for examples of Exposure D requirements. For Exposure Category D to be used in determining the design wind pressure, all the following must be met:

- A. The terrain upwind of the structure must be flat, unobstructed areas or water surfaces including smooth mud flats, salt flats, and unbroken ice and is present in the upwind direction for a distance greater than approximately 5000' (1500 m) or 20 times the building height, and
- B. The building must be within the greater of 600' (180 m) or 20 times the building or structure height from the terrain (see Fig. 3.2.2.3), even if the terrain between the building and the terrain described in A. above would otherwise be considered Category B or C.

## **Ballasted Systems**

Factory Mutual tests and rates only fully adhered and mechanically attached systems; Factory Mutual does accept the use of Ballasted Roof Systems on a job-to-job basis for FM insured clients. According to Mr. Edward J. Ward, Construction Standards Manager for Factory Mutual Research, "... the Factory Mutual system windstorm loss experience has been extremely favorable for Single-Ply ballasted roof systems. When these roofs are installed in accordance with (Factory Mutual) Loss Prevention Data Sheet 1-29, they are equally acceptable to Factory Mutual approved roofs."

## **General Notations**

**PLEASE NOTE: Not all FM-rated assemblies that use Firestone roofing products are eligible for the Firestone Red Shield, Red Shield Medallion, or Platinum Warranty. The Firestone standards, guidelines, and specifications regarding roofing system components and attachment for the warranty desired must be followed.**

RoofNav® assemblies are summarized in the following tables; however, an assembly search should be conducted to confirm the attachment rates and requirements set for in the approval number. In all occasions, should a discrepancy occur between this guide and RoofNav, the published information located in the approval at [www.roofnav.com](http://www.roofnav.com) should be adhered and utilized.

Additionally, please be aware that the following assemblies typically are in reference to the field of the roof rating and attachment. Please refer to FM Global Loss Prevention Data Sheet 1-28 and 1-29 to determine the requirements for additional fastening requirements in the perimeter and corner.

In all cases, when the project is Factory Mutual insured, please consult the FM agent assigned to the review of the project to ensure compliance.

The below stated assemblies may not be suitable for a Firestone Warranty. Prior to installation, contact a Firestone Representative for approval of assembly for warranty purposes.

It is acceptable to use multiple layers of FM Approved insulation, **mechanically secured through all layers**, provided all the following are true:

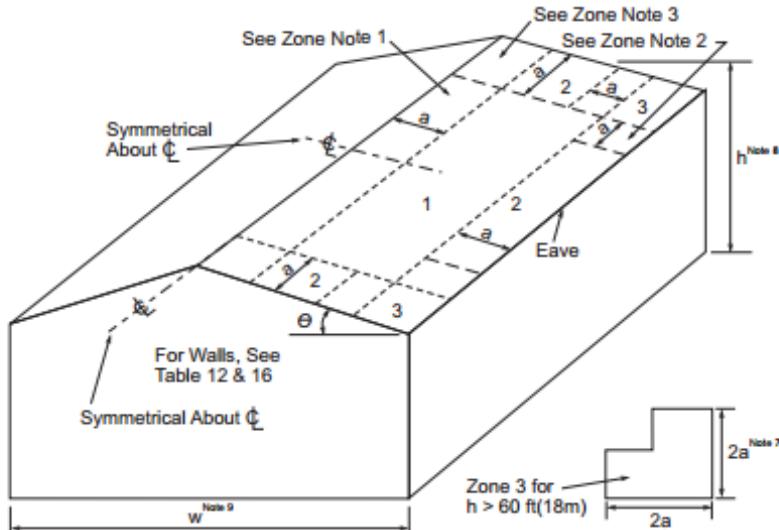
- All layers are the same insulation;
- The total insulation thickness is not greater than the maximum FM Approved thickness of the insulation;
- The mechanical fastening and wind uplift rating are per the FM Approval of the top layer; and,
- The roof cover/insulation/fastener combination is FM Approved.

\*\*Water Based Bonding Adhesive-P (WBBA-P) is the equivalent to Water Based Bonding Adhesive-S (WBBA-S)\*\*

## Field/Corner/Perimeter Definitions

The following diagram is direct form the FM Global Property Lost Prevention Data Sheet 1-28. This outlines how to calculate your perimeter and corner areas based on the building size and relative conditions.

Table 6. Roof Design Outward Pressure Multipliers for Roof Zones 1, 2, and 3



| Roof Design Negative Pressure Multipliers Zones 1, 2, 3 for Flat and Gabled Roofs  |                                   |                   |        |        |  |        |        |
|--|-----------------------------------|-------------------|--------|--------|--|--------|--------|
| Apply multipliers to pressure values in Tables 3, 4, and 5, as appropriate.  |                                   |                   |        |        |  |        |        |
| Mean Roof Height, $h$  | Roof Slope                        | Enclosed Building |        |        | Partially Enclosed Building <sup>6</sup> |        |        |
|  |                                   | Zone 1            | Zone 2 | Zone 3 | Zone 1                                   | Zone 2 | Zone 3 |
| $h \leq 60 \text{ ft (18 m)}$ ; and when<br>$h/w \leq 1$ for $60 \text{ ft} < h < 90 \text{ ft}$ ( $18 \text{ m} < h < 27.4 \text{ m}$ ) | $\Theta \leq 7^\circ$             | 1.0               | 1.68   | 2.53   | 1.31                                     | 1.99   | 2.85   |
|  | $7^\circ < \Theta \leq 27^\circ$  | 0.92              | 1.59   | 2.36   | 1.23                                     | 1.91   | 2.67   |
|  | $27^\circ < \Theta \leq 45^\circ$ | 1.0               | 1.17   | 1.17   | 1.31                                     | 1.48   | 1.48   |
| when $h/w > 1$ for $60 \text{ ft} < h < 90 \text{ ft}$ ( $18 \text{ m} < h < 27.4 \text{ m}$ )<br>See Note 6 below                       | $\Theta \leq 10^\circ$            | 1.34              | 2.10   | 2.86   | 1.65                                     | 2.42   | 3.18   |
|  | $10^\circ < \Theta \leq 27^\circ$ | 0.92              | 1.59   | 2.36   | 1.23                                     | 1.91   | 2.67   |
|  | $27^\circ < \Theta \leq 45^\circ$ | 1.0               | 1.17   | 1.17   | 1.31                                     | 1.48   | 1.48   |
| $h \geq 90 \text{ ft (27.4 m)}$<br>See Note 6 below  | $\Theta \leq 10^\circ$            | 1.0               | 1.57   | 2.14   | 1.23                                     | 1.80   | 2.37   |
|  | $10^\circ < \Theta \leq 27^\circ$ | 0.68              | 1.19   | 1.76   | 0.92                                     | 1.42   | 1.99   |
|  | $27^\circ < \Theta \leq 45^\circ$ | 0.75              | 0.87   | 0.87   | 0.98                                     | 1.11   | 1.11   |

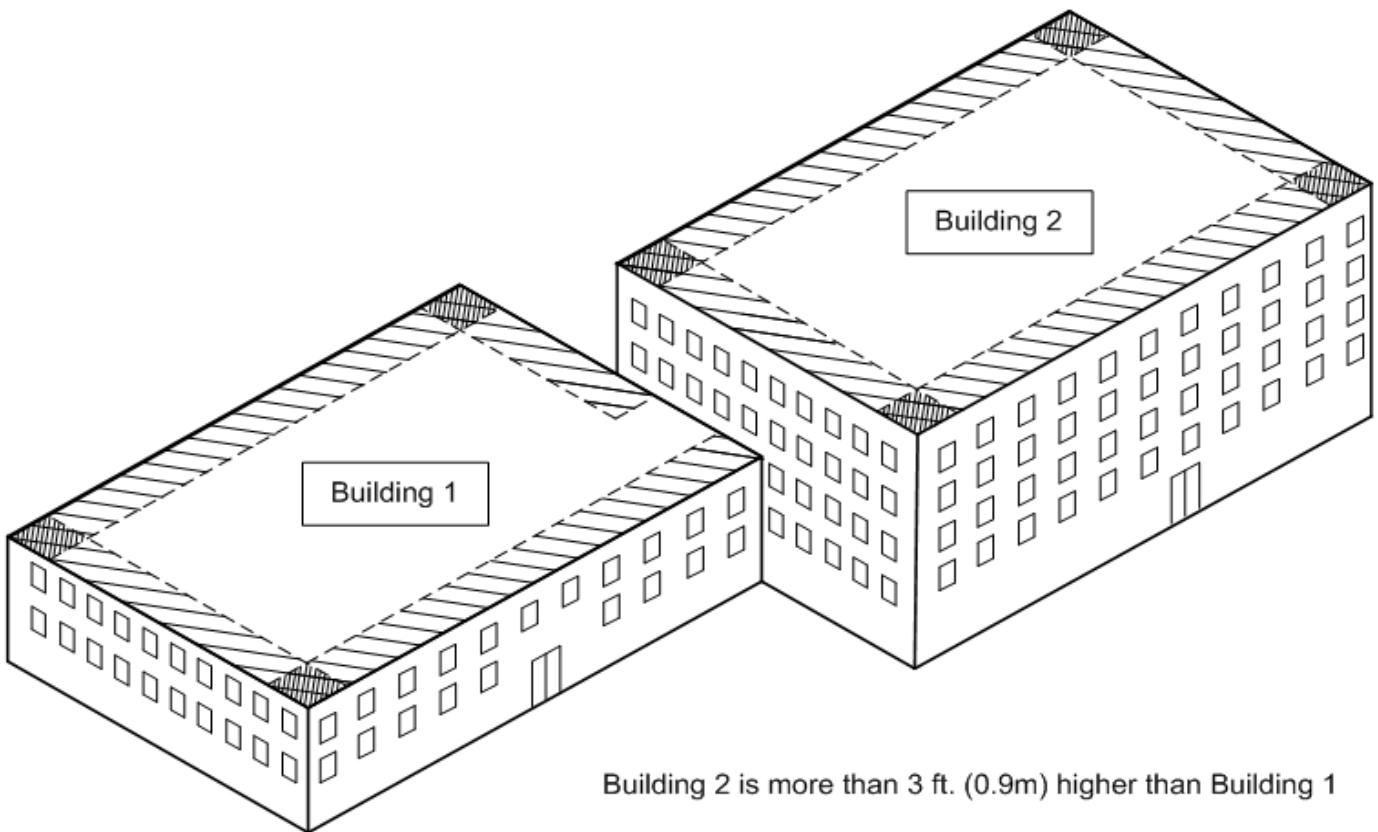
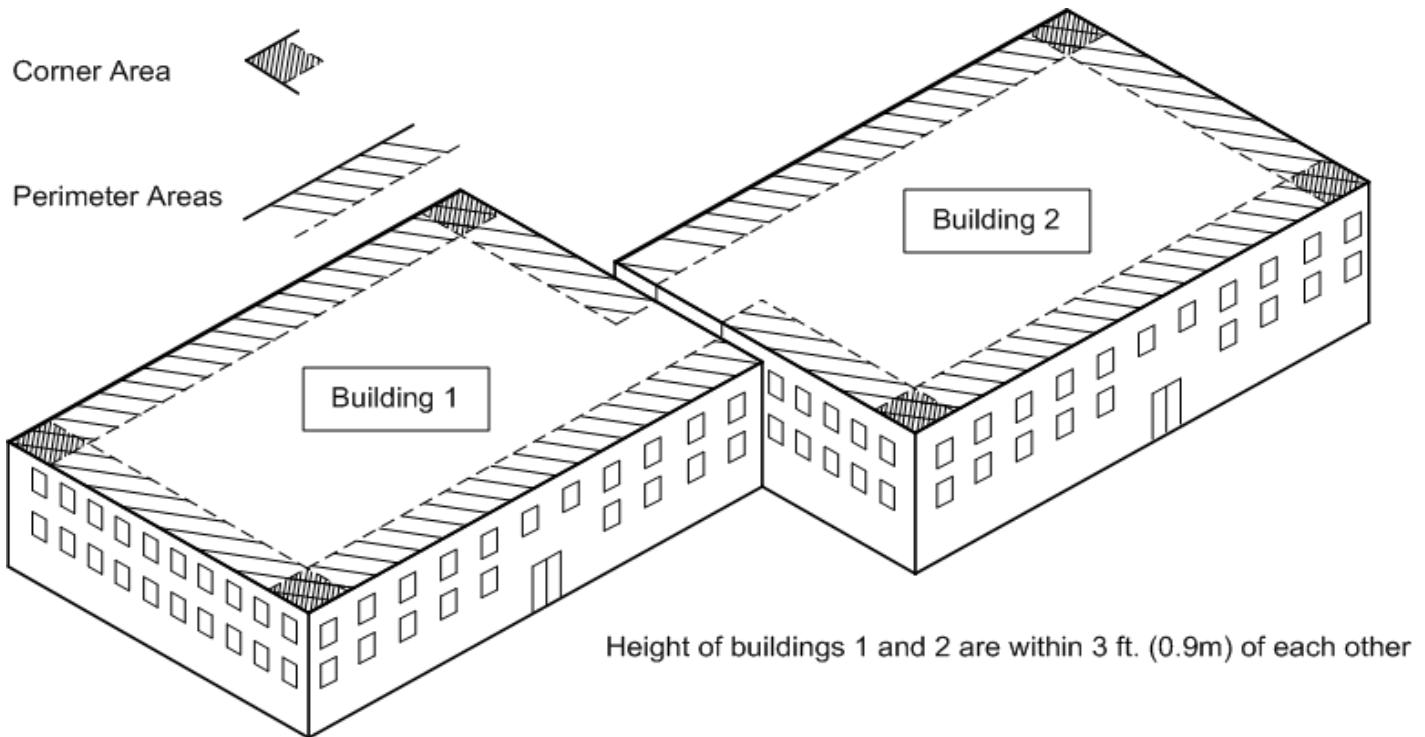
- Zone Notes:
1. Zone 1 except Zone 2 if  $\Theta > 7^\circ$ .
  2. Zone 2 except Zone 3 if  $\Theta \leq 7^\circ$  and  $h > 60 \text{ ft (18 m)}$ .
  3. Zone 2 except Zone 3 if  $\Theta > 7^\circ$  and  $h \leq 60 \text{ ft (18 m)}$ .
  4. If a parapet height  $\geq 3 \text{ ft (1 m)}$  is provided around the perimeter of the roof with  $\Theta \leq 7^\circ$  for  $h \leq 60 \text{ ft (18 m)}$  and  $\Theta \leq 10^\circ$  for  $h > 60 \text{ ft (18 m)}$ , treat Zone 3 as Zone 2.
  5.  $7^\circ = 1\frac{1}{2} \text{ in./12 in. (125 mm/m)}$ ;  $10^\circ = 2 \text{ in./12 in. (167 mm/m)}$ ;  $27^\circ = 6 \text{ in./12 in. (500 mm/m)}$ ;  $45^\circ = 12 \text{ in./12 in. (1 m/m)}$ .
  6. Partially enclosed building multipliers for roofs are based only on openings affecting the top story.
  7. Value of "a":  
    - For  $h \leq 60 \text{ ft (18 m)}$ , "a" is the smaller of 0.1 times the building lesser plan dimension or 0.4 times  $h$ , and never less than 4% of the least horizontal dimension, or 3 ft (0.9 m). Zone 3 is a square with dimensions "a".
    - For  $h > 60 \text{ ft (18 m)}$ , "a" is 0.1 times the building lesser plan dimension, but not less than 3 ft (0.9 m). Zone 3 is an ell with dimensions "2a".
  8. Value of "h":  
    - For slopes  $\leq 10^\circ$ ,  $h = \text{eave height}$
    - For slopes  $> 10^\circ$ ,  $h = \text{mean roof height}$
  9. Value of "w" is based on the lesser plan dimension.

### 3.3.1 Roof Overhangs

Use Table 7 only as an exception to 2.2.2.2 where roof overhangs extend inward beyond the limits of the Zone 2 and 3 design areas. Apply these multipliers to the wind pressures that would be needed for the field, perimeter, and corners for roofs without overhangs.

©2015 Factory Mutual Insurance Company. All rights reserved.

## Perimeter and Corner Treatment of Adjoining Buildings



### **Prescriptive Enhancement Options: Perimeter and Corner**

For all deck types, where roof covers are adhered to some combination of mechanically fastened insulation, cover board, or thermal barriers, prescriptive enhancements may be used for securement of the perimeter and corner areas, if one of the conditions below applies:

- The building is in a non-hurricane prone region where the design wind speed does not exceed 90 mph and the roof height does not exceed 75 ft (23 m). Note the roof height is limited to 30 ft (9.1 m) if the building is located in surface roughness exposure D (see DS 1-28) and the building is partially enclosed.
- The recommended field of roof rating needed per DS 1-28 does not exceed Class 1-75 (3.6 kPa).
- The building is located in a non-hurricane prone area and the recommended field of the roof rating per Datasheet 1-28 does not exceed Class 1-90.

For any of the three conditions above, increase the number of fasteners per board over the FM Approved field of the roof spacing by the following:

- 50% minimum in the roof perimeter, but at least one fastener per 2 ft<sup>2</sup>. (1 per 0.19 m<sup>2</sup>). It is not necessary to install fasteners closer than one per 1 ft<sup>2</sup> (1 per 0.09 m<sup>2</sup>).
- One fastener per 1 ft<sup>2</sup> (1 per 0.09 m<sup>2</sup>) in corner areas.
- Round up to the next whole number of fasteners, if necessary.

**You must verify the included assemblies in the charts below with the associated Firm's (UL, FM, etc.).  
Not all the information included in the RoofNav assemblies will be listed in the charts below.**

**You must verify that all assemblies meet Firestone Building Products warranty requirements with the associated regions technical team.**

**NOTE: You must verify if any portion of the assembly needs primer. Most self adhering materials require primer to be used.**

**Firestone Fully Adhered UltraPly TPO direct to ISOGARD GL – Mechanically Attached – Steel Deck**

| Uplift                                 | Deck Type  | Vapor Barrier/Thermal Barrier   | Insulation   | Insulation Attachment                         | Membrane Options  | Membrane Attachment   | RoofNav Assembly Number |
|--|--|---|--|---|---|---|-------------------------|
| 1-75<br>IF: 1<br>EF: A<br>Slope: 1/4"  | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>1/4" DensDeck | 1"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG | Min. 12 HD<br>fasteners per<br>4' x 8' boards | 45-80 mil.<br>UltraPly TPO<br>UltraPly TPO SA<br>EZ TPO | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>Water Based<br>Bonding SA –<br>Self Adhered | 319480-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: 1/4"  | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>1/4" DensDeck | 2"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG | Min. 8 HD<br>fasteners per<br>4' x 8' boards  | 45-80 mil.<br>UltraPly TPO<br>UltraPly TPO SA<br>EZ TPO | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self Adhered                           | 400255-0-0              |
| 1-120<br>IF: 1<br>EF: A<br>Slope: 1/4" | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>1/4" DensDeck | 1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.             | Min. 18 HD<br>fasteners per<br>4' x 8' boards | 45-80 mil.<br>UltraPly TPO<br>UltraPly TPO SA<br>EZ TPO | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self Adhered                           | 400214-0-0              |
| 1-135<br>IF: 1<br>EF: A<br>Slope: 1/4" | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>1/4" DensDeck | 2"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.               | Min. 16 HD<br>fasteners per<br>4' x 8' boards | 45-80 mil.<br>UltraPly TPO<br>UltraPly TPO SA<br>EZ TPO | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self Adhered                           | 400278-0-0              |
| 1-150<br>IF: 1<br>EF: A<br>Slope: 1/4" | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>1/4" DensDeck | 2"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.               | Min. 20 HD<br>fasteners per<br>4' x 8' boards | 45-80 mil.<br>UltraPly TPO<br>UltraPly TPO SA<br>EZ TPO | Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self Adhered  | 400276-0-0              |
| 1-165<br>IF: 1<br>EF: A<br>Slope: 1/4" | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>1/4" DensDeck | 1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.             | Min. 24 HD<br>fasteners per<br>4' x 8' boards | 45-80 mil.<br>UltraPly TPO<br>UltraPly TPO SA<br>EZ TPO | Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self Adhered  | 400692-0-0              |
| 1-180<br>IF: 1<br>EF: A<br>Slope: 1/4" | <u>Steel:</u><br>20-18-ga.<br>72" span<br>33 ksi | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>1/4" DensDeck | 1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.             | Min. 24 HD<br>fasteners per<br>4' x 8' boards | 45-80 mil.<br>UltraPly TPO<br>UltraPly TPO SA<br>EZ TPO | Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self Adhered  | 400275-0-0              |
|  | 22-ga.<br>69" span<br>33 ksi                     |   |  |   |   |   |                         |

**Firestone Fully Adhered UltraPly TPO direct to a Cover Board & Insulation Mech. Attached – Steel Deck**

| Uplift                                 | Deck Type                                 | Vapor Barrier/<br>Thermal Barrier  | Cover Board /Insulation   | Cover Board/<br>Insulation Attachment  | Membrane Options  | Membrane Attachment  | RoofNav Assembly Number |
|--|---|--|---|--|---|--|-------------------------|
| 1-60<br>IF: 1<br>EF: A<br>Slope: 2.5"  | Steel:<br>22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>¼" DensDeck | <u>Cover Board:</u><br>Min. ½"<br>DensDeck/Securock<br><u>Insulation:</u><br>1.5"-12" Thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG     | <u>Cover Board:</u><br>Min. 10 HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly<br>TPO<br>EZ TPO                       | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>Water Based<br>Bonding | 112787-0-0              |
| 1-60<br>IF: 1<br>EF: A<br>Slope: 2.5"  | Steel:<br>22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>¼" DensDeck | <u>Cover Board:</u><br>Min. ½" Securock<br><u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG                 | <u>Cover Board:</u><br>Min. 10 HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly<br>TPO SA                              | SA – Self Adhered  | 400815-0-0              |
| 1-75<br>IF: 1<br>EF: A<br>Slope: ½"    | Steel:<br>22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>¼" DensDeck | <u>Cover Board:</u><br>Min. ½"<br>Structodek HD®<br><u>Insulation:</u><br>1"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG          | <u>Cover Board:</u><br>Min. 12 HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly<br>TPO<br>EZ TPO                       | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>Water Based<br>Bonding | 2063-0-0                |
| 1-90<br>IF: 1<br>EF: A<br>Slope: 2.5"  | Steel:<br>22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>¼" DensDeck | <u>Cover Board:</u><br>Min. ¼" DensDeck/<br>½" Securock<br><u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG | <u>Cover Board:</u><br>Min. 12 HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA<br>EZ TPO | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self Adhered      | 209896-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: ¼"    | Steel:<br>22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>¼" DensDeck | <u>Cover Board:</u><br>½" ISOGARD HD<br><u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG                    | <u>Cover Board:</u><br>Min. 12 HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA<br>EZ TPO | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self Adhered      | 233370-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope: 2.5" | Steel:<br>22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>¼" DensDeck | <u>Cover Board:</u><br>Min. ¼" DensDeck<br><u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG                 | <u>Cover Board:</u><br>Min. 18 HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA           | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>SA – Self Adhered                          | 394344-0-0              |
| 1-120<br>IF: 1<br>EF: A<br>Slope: ¼"   | Steel:<br>22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>¼" DensDeck | <u>Cover Board:</u><br>½" ISOGARD HD<br><u>Insulation:</u><br>1.5"- 4" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG                    | <u>Cover Board:</u><br>Min. 24 HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA<br>EZ TPO | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self Adhered      | 290589-0-0              |
| 1-135<br>IF: 1<br>EF: A<br>Slope: 2.5" | Steel:<br>22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>¼" DensDeck | <u>Cover Board:</u><br>Min. ½" DensDeck<br><u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG                 | <u>Cover Board:</u><br>Min. 18 HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA           | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>SA – Self Adhered                          | 395478-0-0              |

**Continued**

**Firestone Fully Adhered UltraPly TPO direct to a Cover Board & Insulation Mech. Attached – Steel Deck**

| Uplift                                 | Deck Type   | Vapor Barrier/<br>Thermal Barrier  | Cover Board /Insulation  | Cover Board/<br>Insulation Attachment  | Membrane Options  | Membrane Attachment   | RoofNav<br>Assembly Number |
|--|---|--|--|--|---|---|----------------------------|
| 1-150<br>IF: 1<br>EF: A<br>Slope: 2.5" | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span  | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>1/4" DensDeck | <u>Cover Board:</u><br>Min. 1/2" DensDeck<br>Prime/Securock<br><u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O. | <u>Cover Board:</u><br>Min. 24 HD<br>fasteners per 4' x 8'<br>boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly TPO<br>UltraPly TPO SA<br>EZ TPO | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self Adhered | 200412-0-0                 |
| 1-150<br>IF: 1<br>EF: A<br>Slope: 1/2" | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span  | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>1/4" DensDeck | <u>Cover Board:</u><br>Min. 7/16" OSB<br><u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O.                       | <u>Cover Board:</u><br>Min. 16 HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly TPO<br>UltraPly TPO SA<br>EZ TPO | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self Adhered | 77830-0-0                  |
| 1-165<br>IF: 1<br>EF: A<br>Slope: 2.5" | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span  | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>1/4" DensDeck | <u>Cover Board:</u><br>Min. 1/2" DensDeck<br>Prime/Securock<br><u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O. | <u>Cover Board:</u><br>Min. 32 HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly TPO<br>UltraPly TPO SA<br>EZ TPO | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self Adhered | 328645-0-0                 |
| 1-165<br>IF: 1<br>EF: A<br>Slope: 1/2" | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span  | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>1/4" DensDeck | <u>Cover Board:</u><br>Min. 7/16" OSB<br><u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O.                       | <u>Cover Board:</u><br>Min. 32 HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly TPO                              | Single-Ply LVOC<br>(1168)<br>UltraPly Bonding   | 328834-0-0                 |
| 1-210<br>IF: 1<br>EF: A<br>Slope: 2.5" | <u>Steel:</u><br>20-18-ga.<br>33 ksi<br>72" span<br><br><u>22-ga.</u><br>33 ksi<br>64" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>1/4" DensDeck | <u>Cover Board:</u><br>Min. 1/2" DensDeck<br>Prime/Securock<br><u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O. | <u>Cover Board:</u><br>Min. 32 HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly TPO<br>EZ TPO                    | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding                      | 200414-0-0                 |
| 1-255<br>IF: 1<br>EF: A<br>Slope: 2.5" | <u>Steel:</u><br>22-18-ga.<br>80 ksi<br>72" span  | N/A  | <u>Cover Board:</u><br>Min. 1/2" DensDeck<br>Prime<br><u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL                            | <u>Cover Board:</u><br>Min. 32 HD<br>fasteners per 4' x 8'<br>boards<br><u>Insulation:</u><br>Loose Laid | 45-80 mil.<br>UltraPly TPO                              | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)  | 388009-0-0                 |
| 1-300<br>IF: 1<br>EF: A<br>Slope: 1/2" | <u>Steel:</u><br>22-18-ga.<br>80 ksi<br>72" span  | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>1/4" DensDeck | <u>Cover Board:</u><br>Min. 7/16" OSB<br><u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O.                       | <u>Cover Board:</u> Min.<br>32 HD fasteners<br>per 4' x 8' boards<br><u>Insulation:</u><br>Loose Laid    | 45-80 mil.<br>UltraPly TPO<br>EZ TPO                    | Single-Ply LVOC<br>(1168)<br>UltraPly Bonding   | 171664-0-0                 |

**Firestone Fully Adhered UltraPly TPO direct to an Adhered Cover Board & Mech. Attached Insulation – Steel Deck**

| Uplift  | Deck Type  | Vapor Barrier/<br>Thermal Barrier  | Cover Board /Insulation   | Cover Board/<br>Insulation Attachment   | Membrane Options                                    | Membrane Attachment   | RoofNav Assembly Number |
|---|--|--|---|---|---|---|-------------------------|
| 1-75<br>IF: 1<br>EF: A<br>Slope: $\frac{1}{4}$ "  | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br><u>Insulation:</u><br>2"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG                     | <u>Cover Board:</u><br>12" o.c. bead<br>I.S.O. FIX<br>I.S.O. Spray Twin Pack<br>I.S.O.Stick/Twin Jet<br><u>Insulation:</u><br>Min. 8 HD<br>Fasteners per 4' x 8' boards   | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA | Single-Ply LVOC<br>Single-Ply LVOC (1168)<br>UltraPly Bonding SA – Self Adhered | 387410-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: $\frac{1}{4}$ "  | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br><u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG                  | <u>Cover Board:</u><br>12" o.c. bead<br>I.S.O. Spray Twin Pack<br><u>Insulation:</u><br>Min. 16 HD<br>Fasteners per 4' x 8' boards  | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA | Single-Ply LVOC (1168)<br>UltraPly Bonding SA – Self Adhered                    | 233373-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: $\frac{1}{4}$ "  | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>$\frac{1}{4}$ " minimum<br>DensDeck<br>DensDeck Prime<br>Securock          | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br><u>Insulation:</u><br>2.2"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG                   | <u>Cover Board:</u><br>12" o.c. bead<br>I.S.O. Spray R Twin Pack<br><u>Insulation:</u><br>Min. 8 HD<br>Fasteners per 4' x 8' boards                                       | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA | Single-Ply LVOC<br>Single-Ply LVOC (1168)<br>UltraPly Bonding SA – Self Adhered | 400915-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: 2.5"             | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>Min. $\frac{1}{4}$ " thick<br>DensDeck Prime/<br>Securock<br><u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O. | <u>Cover Board:</u><br>12" o.c. bead<br>I.S.O. Spray R Twin Pack<br><u>Insulation:</u><br>Min. 16 HD<br>Fasteners per 4' x 8' boards                                      | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA | Single-Ply LVOC (1168)<br>UltraPly Bonding SA – Self Adhered                    | 400885-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: 2.5"             | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>$\frac{1}{4}$ " minimum<br>DensDeck<br>DensDeck Prime<br>Securock          | <u>Cover Board:</u><br>Min. $\frac{1}{2}$ " thick<br>DensDeck Prime/<br>Securock<br><u>Insulation:</u><br>2.2"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.  | <u>Cover Board:</u><br>12" o.c. bead<br>I.S.O. Spray R Twin Pack<br><u>Insulation:</u><br>Min. 8 HD<br>Fasteners per 4' x 8' boards                                       | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA | Single-Ply LVOC<br>Single-Ply LVOC (1168)<br>UltraPly Bonding SA – Self Adhered | 384613-0-0              |
| 1-165<br>IF: 1<br>EF: A<br>Slope: $\frac{1}{4}$ " | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br><u>Insulation:</u><br>2"-8" thick<br>ISOGARD GL<br>Tapered I.S.O.                                    | <u>Cover Board:</u><br>6" o.c. bead<br>I.S.O. Fix<br>I.S.O. Spray R Twin Pack<br>I.S.O.Stick/Twin Jet<br><u>Insulation:</u><br>Min. 20 HD<br>Fasteners per 4' x 8' boards | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA | Single-Ply LVOC<br>Single-Ply LVOC (1168)<br>UltraPly Bonding SA – Self Adhered | 342142-0-0              |

**Continued**

**Firestone Fully Adhered UltraPly TPO direct to an Adhered Cover Board & Mech. Attached Insulation – Steel Deck**

| Uplift   | Deck Type  | Vapor Barrier/<br>Thermal Barrier   | Cover Board /Insulation  | Cover Board/<br>Insulation Attachment  | Membrane Options                                    | Membrane Attachment  | RoofNav Assembly Number |
|--|--|---|--|--|---|--|-------------------------|
| 1-165<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br><br><u>Insulation:</u><br>2"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.                                | <u>Cover Board:</u><br>4" o.c. bead<br>I.S.O. Fix<br>I.S.O. Spray R Twin Pack<br>I.S.O.Stick/Twin Jet<br><br><u>Insulation:</u><br>Min. 32 HD<br>Fasteners per 4' x 8' boards  | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self<br>Adhered | 328437-0-0              |
| 1-165<br>IF: 1<br>EF: A<br>Slope:<br>2.5"            | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>Min. $\frac{1}{2}$ " thick<br>DensDeck<br>Prime/ Securock<br><br><u>Insulation:</u><br>2"-12" thick<br>ISOGARD GL<br>Tapered I.S.O. | <u>Cover Board:</u><br>4" o.c. bead<br>I.S.O. Fix<br>I.S.O. Spray R Twin Pack<br>I.S.O.Stick/Twin Jet<br><br><u>Insulation:</u><br>Min. 32 HD<br>Fasteners per 4' x 8' board s | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self<br>Adhered | 328781-0-0              |
| 1-180<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Steel:</u><br>20-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br><br><u>Insulation:</u><br>2"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.                                | <u>Cover Board:</u><br>4" o.c. bead<br>I.S.O. Fix<br>I.S.O. Spray R Twin Pack<br>I.S.O.Stick/Twin Jet<br><br><u>Insulation:</u><br>Min. 32 HD<br>Fasteners per 4' x 8' boards  | 45-80 mil.<br>UltraPly<br>TPO<br>UltraPly<br>TPO SA | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self<br>Adhered | 320446-0-0              |
| 1-210<br>IF: 1<br>EF: A<br>Slope:<br>2.5"            | <u>Steel:</u><br>20-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>Min. $\frac{1}{2}$ " thick<br>DensDeck<br>Prime/ Securock<br><br><u>Insulation:</u><br>2"-12" thick<br>ISOGARD GL<br>Tapered I.S.O. | <u>Cover Board:</u><br>4" o.c. bead<br>I.S.O. Fix<br>Twin Pack<br>I.S.O.Stick/Twin Jet<br><br><u>Insulation:</u><br>Min. 32 HD<br>Fasteners per 4' x 8' boards                 | 45-80 mil.<br>UltraPly<br>TPO                       | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding                         | 320420-0-0              |
| 1-270<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Steel:</u><br>22-18 ga<br>80 ksi<br>72" span  | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force SA over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br><br><u>Insulation:</u><br>2"-8" thick<br>ISOGARD GL<br>Tapered I.S.O.                                 | <u>Cover Board:</u><br>4" o.c. bead<br>I.S.O. Fix<br>I.S.O. Spray R Twin Pack<br>I.S.O.Stick/Twin Jet<br><br><u>Insulation:</u><br>Min. 32 HD<br>Fasteners per 4' x 8' boards  | 45-80 mil.<br>UltraPly<br>TPO                       | Single-Ply LVOC<br>Single-Ply LVOC<br>(1168)<br>UltraPly Bonding<br>SA – Self<br>Adhered | 342147-0-0              |

**Firestone Fully Adhered UltraPly TPO, adhered Cover Board and/or Insulation – V-Force over MA DensDeck – Steel Deck**

| Uplift  | Deck Type                       | Vapor Barrier/<br>Thermal Barrier  | Cover Board /Insulation  | Cover Board/<br>Insulation Attachment   | Membrane Options                        | Membrane Attachment   | RoofNav Assembly Number |
|---|---------------------------------|--|--|---|---|---|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | 22-16-ga.<br>33 ksi<br>72" span | V-Force Primer<br>Min. $\frac{1}{4}$ " DensDeck<br>Min. $\frac{1}{2}$ " Securock<br>Min. 8 HD fasteners per 4' x 8' boards                         | <u>Insulation:</u><br>1.5"-12" thick ISOGARD GL<br>Tapered I.S.O. ISOGARD CG   | <u>Insulation:</u><br>12" o.c. bead I.S.O. Spray R Twin Pack I.S.O.Stick/Twin Jet                   | 45-80 mil. UltraPly TPO UltraPly TPO SA | Single-Ply LVOC Single-Ply LVOC (1168) UltraPly Bonding SA – Self Adhered | 294762-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$2.5$ "         | 22-16-ga.<br>33 ksi<br>72" span | V-Force Primer<br>Min. $\frac{1}{4}$ " DensDeck Prime/<br>Securock<br><u>Insulation:</u><br>1.5"-12" thick ISOGARD GL<br>Tapered I.S.O. ISOGARD CG | <u>Cover Board:</u><br>$\frac{1}{4}$ " min.<br>DensDeck Prime/<br>Securock<br><u>Insulation:</u><br>1.5"-12" thick ISOGARD GL<br>Tapered I.S.O. ISOGARD CG | <u>Cover Board &amp; Insulation:</u><br>12" o.c. bead I.S.O. Spray R Twin Pack I.S.O.Stick/Twin Jet | 60-80 mil. UltraPly TPO                 | Single-Ply LVOC (1168)  | 307312-0-0              |

**Firestone Mechanically Attached UltraPly TPO – Steel Deck**

| Uplift  | Deck Type  | Vapor Barrier/<br>Thermal Barrier  | Cover Board /Insulation   | Cover Board/<br>Insulation Attachment  | Membrane Options        | Membrane Attachment  | RoofNav Assembly Number |
|---|--|--|---|--|-------------------------|--|-------------------------|
| 1-60<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{3}{4}$ " | 20-16-ga.<br>33 ksi<br>72" span<br><br>22-ga.<br>33 ksi<br>60" span<br><br>22-ga.<br>80 ksi<br>72" span (possible primer)  | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or V-Force or BASEGARD SA over $\frac{1}{4}$ " DensDeck (possible primer) | <u>Insulation:</u><br>1.5"-12" thick ISOGARD GL<br>Tapered I.S.O.   | Min. 5 HD fasteners per 4' x 8' boards | 45-80 mil. UltraPly TPO | <u>Sheet Size:</u><br>10' sheets<br>Row Spacing: 114"<br>Fastener spacing: 12" o.c.<br>Firestone HD Fasteners and HD Seam Plates   | 170476-0-0              |
| 1-60<br>IF: 1<br>EF: A<br>Slope:<br>$1$ "           | 20-16-ga.<br>33 ksi<br>72" span<br><br>22-ga.<br>33 ksi<br>60" span<br><br>22-ga.<br>80 ksi<br>72" span (possible primer)  | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or V-Force or BASEGARD SA over $\frac{1}{4}$ " DensDeck (possible primer) | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br>$\frac{1}{2}$ " Structodek HD<br><u>Insulation:</u><br>1.5"-12" thick ISOGARD GL<br>Tapered I.S.O. | Min. 5 HD fasteners per 4' x 8' boards | 45-80 mil. UltraPly TPO | <u>Sheet Size:</u><br>10' sheets<br>Row Spacing: 114"<br>Fastener spacing: 12" o.c.<br>Firestone HD Fasteners and HD Seam Plates   | 266089-0-0              |
| 1-60<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{3}{4}$ " | 18-ga.<br>33 ksi<br>72" span<br><br>20-ga.<br>33 ksi<br>60" span<br><br>22-ga.<br>33 ksi<br>48" span<br><br>20-ga.<br>80 ksi<br>72" span<br><br>22-ga.<br>80 ksi<br>72" span (possible primer) | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or V-Force or BASEGARD SA over $\frac{1}{4}$ " DensDeck (possible primer) | <u>Insulation:</u><br>1.5"-12" thick ISOGARD GL<br>Tapered I.S.O.   | Min. 5 HD fasteners per 4' x 8' boards | 45-80 mil. UltraPly TPO | <u>Sheet Size:</u><br>12' sheets<br>Row Spacing: 142"<br>Fastener spacing: 6" o.c.<br>Firestone HD Fasteners and HD Seam Plates or Firestone HD Fasteners and Batten Strip (M) | 335428-0-0              |

**Continued**

**Firestone Mechanically Attached UltraPly TPO – Steel Deck**

| Uplift                                     | Deck Type                       | Vapor Barrier/<br>Thermal Barrier   | Cover Board /Insulation   | Cover Board/<br>Insulation Attachment        | Membrane Options           | Membrane Attachment   | RoofNav Assembly Number |
|--|---------------------------------|---|---|--|----------------------------|---|-------------------------|
| 1-60<br><br>IF: 1<br>EF: A<br>Slope:<br>5" | 20-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force or<br>BASEGARD SA<br>over<br>1/4" DensDeck<br>(possible primer) | <u>Cover Board:</u><br>1/4" min. thick<br>DensDeck, Prime or<br>Securock<br><br><u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O.                               | Min. 5 HD<br>fasteners per<br>4' x 8' boards | 45-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>10' sheets<br>Row Spacing: 114"<br>Fastener spacing:<br>12" o.c.<br><br>Firestone HD<br>Fasteners and HD<br>Seam Plates or<br>Firestone HD<br>Fasteners and<br>Batten Strip (M) | 264245-0-0              |
|  | 22-ga.<br>33 ksi<br>60" span    |   |   |  |                            |   |                         |
|  | 22-ga.<br>80 ksi<br>72" span    |   |   |  |                            |   |                         |
| 1-75<br><br>IF: 1<br>EF: A<br>Slope:<br>1" | 22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene  | <u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG<br><br><u>Insulation (Optional):</u><br>1.5"-9.5"<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG | Min. 5 HD<br>fasteners per<br>4' x 8' boards | 45-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>8' sheets<br>Row Spacing: 90"<br>Fastener spacing:<br>12" o.c.<br><br>Firestone HD<br>Fasteners and HD<br>Seam Plates   | 339042-0-0              |
| 1-75<br><br>IF: 1<br>EF: A<br>Slope:<br>1" | 22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene  | <u>Cover Board:</u><br>1/2" ISOGARD HD<br>1/2" Structodek HD<br><u>Insulation:</u><br>(2) 1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>or<br>1.5"-8" ISOGARD<br>HD Composite  | Min. 5 HD<br>fasteners per<br>4' x 8' boards | 45-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>8' sheets<br>Row Spacing: 90"<br>Fastener spacing:<br>12" o.c.<br><br>Firestone HD<br>Fasteners and HD<br>Seam Plates   | 338538-0-0              |
| 1-75<br><br>IF: 1<br>EF: A<br>Slope:<br>1" | 22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force or<br>BASEGARD SA<br>over<br>1/4" DensDeck<br>(possible primer) | <u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG   | Min. 5 HD<br>fasteners per<br>4' x 8' boards | 60-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>10' sheets<br>Row Spacing: 114"<br>Fastener spacing:<br>12" o.c.<br><br>Firestone HD<br>Fasteners and HD<br>Seam Plates   | 375098-0-0              |
| 1-75<br><br>IF: 1<br>EF: A<br>Slope:<br>1" | 22-18-ga.<br>80 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force<br>over<br>1/4" DensDeck<br>(possible primer)                   | <u>Cover Board:</u><br>1/2" ISOGARD HD<br>1/2" Structodek HD<br><u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG                                 | Min. 5 HD<br>fasteners per<br>4' x 8' boards | 60-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>10' sheets<br>Row Spacing: 114"<br>Fastener spacing:<br>12" o.c.<br><br>Firestone HD<br>Fasteners and HD<br>Seam Plates   | 381672-0-0              |

**Continued**

**Firestone Mechanically Attached UltraPly TPO – Steel Deck**

| Uplift  | Deck Type   | Vapor Barrier/<br>Thermal Barrier  | Cover Board /Insulation   | Cover Board/<br>Insulation Attachment         | Membrane Options              | Membrane Attachment  | RoofNav Assembly Number |
|---|---|--|---|---|-------------------------------|--|-------------------------|
| 1-75<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | 22-18-ga.<br>80 ksi<br>72" span   | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force<br>over<br>$\frac{1}{4}$ " DensDeck<br>(possible primer)                   | <u>Cover Board:</u><br>$\frac{1}{2}$ " Structodek HD<br>$\frac{1}{2}$ " FiberTop B<br><u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG   | Min. 5 HD<br>fasteners per<br>1.5" -12" thick | 60-80 mil.<br>UltraPly<br>TPO | <u>Sheet Size:</u><br>10' sheets<br>Row Spacing: 114"<br>Fastener spacing:<br>12" o.c.<br>Firestone HD<br>Fasteners and HD<br>Seam Plates  | 381629-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{3}{4}$ " | 22-18-ga.<br>80 ksi<br>72" span   | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force or<br>BASEGARD SA<br>over<br>$\frac{1}{4}$ " DensDeck<br>(possible primer) | <u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O.   | Min. 5 HD<br>fasteners per<br>4' x 8' boards  | 45-80 mil.<br>UltraPly<br>TPO | <u>Sheet Size:</u><br>8' sheets<br>Row Spacing: 90"<br>Fastener spacing:<br>12" o.c.<br>Firestone HD<br>Fasteners and HD<br>Seam Plates  | 76897-0-0               |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>1"              | 22-18-ga.<br>33 ksi<br>72" span   | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force or<br>BASEGARD SA<br>over<br>$\frac{1}{4}$ " DensDeck<br>(possible primer) | <u>Insulation:</u><br>1.5" -12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG<br>or<br>1.5"-4" ISOGARD<br>HD Composite<br>Insulation<br><u>(Optional):</u><br>1.5"-9.5" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG | Min. 5 HD<br>fasteners per<br>4' x 8' boards  | 45-80 mil.<br>UltraPly<br>TPO | <u>Sheet Size:</u> 78"<br><u>Row Spacing:</u> 72"<br><u>Fastener Spacing:</u><br>12" o.c.<br>Firestone HD<br>Fasteners and HD<br>Seam Plates   | 338363-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>1"              | 22-18-ga.<br>80 ksi<br>72" span   | <u>Optional:</u><br>4/6 mil.<br>Polyethylene   | <u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG  | Min. 5 HD<br>fasteners per<br>4' x 8' boards  | 45-80 mil.<br>UltraPly<br>TPO | <u>Sheet Size:</u><br>12' sheets<br><u>Row Spacing:</u> 71"<br><u>Fastener spacing:</u><br>12" o.c.<br>*Intermediate<br>Batten Rows<br>Firestone HD<br>Fasteners and<br>Batten Strip (M/P) | 343386-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{3}{4}$ " | 18-19-ga.<br>33 ksi<br>72" span<br><br>20-ga.<br>33 ksi<br>48" span<br><br>20-ga.<br>80 ksi<br>72" span<br><br>22-ga.<br>80 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene<br>or<br>V-Force or<br>BASEGARD SA<br>over<br>$\frac{1}{4}$ " DensDeck<br>(possible primer) | <u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.  | Min. 5 HD<br>fasteners per<br>4' x 8' boards  | 45-80 mil.<br>UltraPly<br>TPO | <u>Sheet Size:</u><br>10' sheets<br><u>Row Spacing:</u><br>114"<br><u>Fastener spacing:</u><br>6" o.c.<br>Firestone HD<br>Fasteners and HD<br>Seam Plates                                  | 166431-0-0              |

**Continued**

**Firestone Mechanically Attached UltraPly TPO – Steel Deck**

| Uplift   | Deck Type                       | Vapor Barrier/<br>Thermal Barrier   | Cover Board /Insulation  | Cover Board/<br>Insulation Attachment  | Membrane Options           | Membrane Attachment   | RoofNav Assembly Number |
|--|---------------------------------|---|--|--|----------------------------|---|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{3}{4}$ "  | 22-18-ga.<br>80 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force or<br>BASEGARD SA over<br>$\frac{1}{4}$ " DensDeck (possible primer) | <u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.   | Min. 5 HD fasteners per 4' x 8' boards | 45-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>8' sheets<br><u>Row Spacing:</u> 90"<br><u>Fastener spacing:</u><br>12" o.c.<br>Firestone HD Fasteners and HD Seam Plates<br><b>*WIDE WELD*</b> | 76731-0-0               |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>1"               | 22-18-ga.<br>80 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force or<br>BASEGARD SA over<br>$\frac{1}{4}$ " DensDeck (possible primer) | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br>$\frac{1}{2}$ " Structodek HD<br><u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O. | Min. 5 HD fasteners per 4' x 8' boards | 45-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>8' sheets<br><u>Row Spacing:</u> 90"<br><u>Fastener spacing:</u><br>12" o.c.<br>Firestone HD Fasteners and HD Seam Plates                       | 266129-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>1"               | 22-16-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>$\frac{1}{4}$ " DensDeck (possible primer)                | <u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG   | Min. 5 HD fasteners per 4' x 8' boards | 45-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>10' sheets<br><u>Row Spacing:</u> 72"<br><u>Fastener spacing:</u><br>12" o.c.<br>RMA Strip w/<br>Firestone HD Fasteners and HD Seam Plates      | 382087-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope:<br>1"              | 22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>$\frac{1}{4}$ " DensDeck (possible primer)                | <u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG   | Min. 5 HD fasteners per 4' x 8' boards | 60-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>5' sheets<br><u>Row Spacing:</u> 54"<br><u>Fastener spacing:</u><br>12" o.c.<br>Firestone HD Fasteners and HD Seam Plates                       | 382086-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{3}{4}$ " | 18-ga.<br>33 ksi<br>54" span    | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force or<br>BASEGARD SA over<br>$\frac{1}{4}$ " DensDeck (possible primer) | <u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.   | Min. 5 HD fasteners per 4' x 8' boards | 45-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>10' sheets<br><u>Row Spacing:</u> 114"<br><u>Fastener spacing:</u><br>6" o.c.<br>Firestone HD Fasteners and HD Seam Plates                      | 3081-0-0                |
|  | 20-18-ga.<br>80 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force or<br>BASEGARD SA over<br>$\frac{1}{4}$ " DensDeck (possible primer) | <u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.   | Min. 5 HD fasteners per 4' x 8' boards |                            |   |                         |
|  | 22-ga.<br>80 ksi<br>60" span    | <u>Optional:</u><br>4/6 mil.<br>Polyethylene  | <u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>or<br>1.5"-12" thick<br>ISOGARD HD Composite                                       | Min. 5 HD fasteners per 4' x 8' boards |                            |   |                         |
| 1-105<br>IF: 1<br>EF: A<br>Slope:<br>1"              | 22-18-ga.<br>80 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene  | <u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG or<br>1.5"-12" thick<br>ISOGARD HD Composite                            | Min. 5 HD fasteners per 4' x 8' boards | 45-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>8' sheets<br><u>Row Spacing:</u> 90"<br><u>Fastener spacing:</u><br>6" o.c.<br>Firestone HD Fasteners and HD Seam Plates                        | 364311-0-0              |

**Continued**

**Firestone Mechanically Attached UltraPly TPO – Steel Deck**

| Uplift                                      | Deck Type                       | Vapor Barrier/<br>Thermal Barrier  | Cover Board /Insulation  | Cover Board/<br>Insulation Attachment        | Membrane Options           | Membrane Attachment  | RoofNav Assembly Number |
|---|---------------------------------|--|--|--|----------------------------|--|-------------------------|
| 1-105<br>IF: 1<br>EF: A<br>Slope:<br>1"     | 22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>1/4" DensDeck<br>(possible primer) | <u>Cover Board:</u><br>1/2" ISOGARD HD<br>1/2" Structodek HD<br><u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG | Min. 5 HD<br>fasteners per<br>4' x 8' boards | 60-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>60' sheets<br><u>Row Spacing:</u> 54"<br><u>Fastener spacing:</u><br>12" o.c.<br><br>Firestone HD<br>Fasteners and HD<br>Seam Plates | 381676-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope:<br>1 1/4" | 22-18-ga.<br>33 ksi<br>72" span | <u>Optional:</u><br>4/6 mil.<br>Polyethylene or<br>V-Force SA over<br>1/4" DensDeck<br>(possible primer) | <u>Cover Board:</u><br>1/2" Structodek HD<br>1/2" FiberTop B<br><u>Insulation:</u><br>1.5"-12" thick<br>ISOGARD GL<br>Tapered I.S.O.<br>ISOGARD CG | Min. 5 HD<br>fasteners per<br>4' x 8' boards | 60-80 mil.<br>UltraPly TPO | <u>Sheet Size:</u><br>60' sheets<br><u>Row Spacing:</u> 54"<br><u>Fastener spacing:</u><br>12" o.c.<br><br>Firestone HD<br>Fasteners and HD<br>Seam Plates | 381634-0-0              |

**Firestone Fully Adhered Uplift Ratings – V-Force Vapor Barrier System**

| Uplift                                  | Deck Type   | Thermal Barrier & Attachment   | Vapor Barrier System                       | Insulation Assembly  | Membrane Options   | RoofNav Number |
|---|---|--|--|--|--|----------------|
| 1-90<br>IF: NC<br>EF: A<br>Slope: 1/4"  | <u>Concrete:</u><br>(New or recover)                | DensDeck/Securock,<br>1/4" min. 8 HD or<br>Concrete Drive<br>fasteners and plates<br>per 4' x 8' boards              | Primed thermal<br>barrier with V-<br>Force | ISOGARD GL,<br>1.5" min., 4' x 4' boards,<br><u>Adhered at 12" o.c.:</u><br>I.S.O. Spray R<br>I.S.O. Twin Pack<br>I.S.O.Stick/Twin Jet   | UltraPly TPO:<br>Single-Ply LVOC<br>S.P. LVOC 1168<br>UltraPly Bonding<br>UltraPly TPO SA            | 294593-0-0     |
| 1-90<br>IF: NC<br>EF: A<br>Slope: 1/4"  | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | DensDeck, 1/4" min.<br>Securock 1/2" min.<br>8 HD or Concrete<br>Drive fasteners and<br>plates per 4' x 8'<br>boards | Primed thermal<br>barrier with V-<br>Force | 2 Layers - ISOGARD GL<br>(Flat or Tapered),<br>1.5" min., 4' x 4' boards,<br><u>Adhered at 12" o.c.:</u><br>I.S.O. Spray R<br>I.S.O. Twin Pack<br>I.S.O.Stick/Twin Jet   | UltraPly TPO<br>Single-Ply LVOC<br>S.P. LVOC 1168<br>UltraPly Bonding<br>UltraPly TPO SA             | 294633-0-0     |
| 1-525<br>IF: NC<br>EF: A<br>Slope: 1/4" | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | None   | Primed<br>substrate with<br>V-Force        | <u>Cover Board:</u><br>ISOGARD HD, 1/2" min.,<br>4' x 4' board, adhered with<br>I.S.O.Stick, I.S.O. Spray<br>or Twin Pack at 12" o.c.<br><u>Insulation:</u><br>2 Layers - ISOGARD GL,<br>1.5" min., 4' x 4' boards,<br>adhered with I.S.O.Stick,<br>I.S.O. Spray or Twin Pack<br>at 12" o.c. | UltraPly TPO, FA<br>with Single-Ply<br>LVOC or UltraPly<br>Bonding Adhesive<br>Or<br>UltraPly TPO SA | 295461-0-0     |
| 1-525<br>IF: NC<br>EF: A<br>Slope: 1/4" | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | None   | Primed<br>substrate with<br>V-Force        | <u>Insulation:</u><br>ISOGARD GL, 1.5" min.,<br>4' x 4' boards<br><u>Adhered at 12" o.c.:</u><br>I.S.O. Spray R<br>I.S.O. Twin Pack<br>I.S.O.Stick/Twin Jet  | UltraPly TPO:<br>Single-Ply LVOC<br>S.P. LVOC 1168<br>UltraPly Bonding                               | 294948-0-0     |

### Firestone Fully Adhered Uplift Ratings – V-Force Vapor Barrier System

| Uplift   | Deck Type   | Thermal Barrier & Attachment | Vapor Barrier System          | Insulation Assembly   | Membrane Options   | RoofNav Number |
|--|---|------------------------------|-------------------------------|---|--|----------------|
| 1-525<br>IF: NC<br>EF: A<br>Slope: $\frac{1}{4}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | None                         | Primed substrate with V-Force | <u>Insulation:</u><br>2 Layers ISOGARD GL, 1.5" min., 4' x 4' boards,<br><u>Adhered at 12" o.c.:</u><br>I.S.O. Spray R<br>I.S.O. Twin Pack<br>I.S.O. Stick/Twin Jet   | UltraPly TPO:<br>Single-Ply LVOC S.P. LVOC 1168<br>UltraPly Bonding                    | 294949-0-0     |
| 1-495<br>IF: NC<br>EF: A<br>Slope: 2.5"            | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | None                         | Primed substrate with V-Force | <u>Cover Board:</u><br>DensDeck Prime or Securock $\frac{1}{4}$ " min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5" min., 4' x 4' boards<br><u>Adhered at 12" o.c.:</u><br>I.S.O. Spray R<br>I.S.O. Twin Pack<br>I.S.O. Stick/Twin Jet | UltraPly TPO:<br>Single-Ply LVOC S.P. LVOC 1168<br>UltraPly Bonding<br>UltraPly TPO SA | 295522-0-0     |

### Firestone Fully Adhered Uplift Ratings – SBS Vapor Barrier System

New Construction, Concrete Deck, Adhesively Attached Insulation, With Cover Board

| Uplift                                  | Deck Type   | Vapor Retarder/Primer   | Insulation and Attachment   | Cover Board and Attachment   | Cover Board and Insulation Attachment  | Membrane     | Membrane Attachment   | RoofNav Assembly Number |
|---|---|---|---|--|--|--------------|---|-------------------------|
| 1-465<br>IF: NC<br>EF: A<br>Slope: 2.5" | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | SBS Glass Torch Base<br>SBS Poly Torch Base<br>SBS Smooth Primer:<br>Concrete Primer, Asphaltic | Tapered ISOGARD GL, 1.5" min., 12" o.c. beads of Twin Pack Adhesive | <u>Cover Board:</u><br>$\frac{1}{4}$ " min.<br>DensDeck, DensDeck Prime, or Securock, 4' x 4' boards, 12" o.c. beads of I.S.O. Spray or Twin Pack Adhesive | <u>Cover Board/Insulation:</u><br>12" o.c. beads<br>I.S.O. Spray R Twin Pack | UltraPly TPO | UltraPly Bonding Adhesive or Single-Ply LVOC Bonding Adhesive | 233200-0-0              |

### Firestone Fully Adhered Uplift Ratings

New Construction, Concrete Deck, Adhesively Attached Insulation, Without Cover Board

| Uplift   | Deck Type   | Insulation  | Insulation Attachment                             | Membrane                            | Membrane Attachment  | RoofNav Assembly Number |
|--|---|---|---|-------------------------------------|--|-------------------------|
| 1-555<br>IF: NC<br>EF: A<br>Slope: $\frac{1}{4}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Insulation (2 Layers):</u><br>ISOGARD GL(Taper), 1" (.5") min., ISOGARD GL, 1"-36", 4' x 4' boards | Adhered at 12" o.c.:<br>I.S.O. Spray R            | .045 mil. min.<br>UltraPly membrane | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168<br>UltraPly Bonding Adhesive | 304517-0-0              |
| 1-330<br>IF: NC<br>EF: A<br>Slope: $\frac{1}{4}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Insulation:</u><br>ISOGARD GL, 1.5"-36", 4' x 4' boards  | Adhered at 12" o.c.:<br>I.S.O. Twin Pack Adhesive | .060 mil. min.<br>UltraPly membrane | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168<br>UltraPly Bonding Adhesive | 223517-0-0              |
| 1-360<br>IF: NC<br>EF: A<br>Slope: $\frac{1}{4}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Insulation:</u><br>ISOGARD GL, 1.5"-36", 4' x 4' boards  | Adhered with full application:<br>I.S.O. Spray    | .045 mil. min.<br>UltraPly membrane | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168<br>UltraPly Bonding Adhesive | 80684-0-0               |

**Firestone Fully Adhered Uplift Ratings**  
**New Construction, Concrete Deck, Adhesively Attached Insulation, Without Cover Board**

| Uplift  | Deck Type  | Insulation   | Insulation Attachment                            | Membrane                            | Membrane Attachment  | RoofNav Assembly Number |
|---|--|--|--|-------------------------------------|--|-------------------------|
| 1-360<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Concrete</u> :<br>Min. 2,500 psi<br>Min. 2" thick                         | <u>Insulation</u> :<br>ISOGARD GL, 1.5"-36"<br>4' x 4' boards  | Adhered with full application:<br>Hot Asphalt    | .060 mil. min.<br>UltraPly membrane | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168<br>UltraPly Bonding Adhesive | 245813-0-0              |
| 1-480<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Concrete</u> :<br>Min. 2,500 psi<br>Min. 2" thick                         | <u>Insulation</u> :<br>ISOGARD GL, 1.5"-36"<br>4' x 4' boards  | Adhered at 8" o.c.:<br>I.S.O. Twin Pack Adhesive | .045 mil. min.<br>UltraPly membrane | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168<br>UltraPly Bonding Adhesive | 223518-0-0              |
| 1-540<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Concrete</u> :<br>Min. 2,500 psi<br>Min. 2" thick<br>Primed:<br>Asphaltic | <u>Insulation</u> :<br>ISOGARD GL, 1.5"-36",<br>4' x 4' boards | Adhered at 12" o.c.:<br>I.S.O. Stick Adhesive    | .045 mil. min.<br>UltraPly membrane | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168<br>UltraPly Bonding Adhesive | 228481-0-0              |
| 1-570<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Concrete</u> :<br>Min. 2,500 psi<br>Min. 2" thick                         | <u>Insulation</u> :<br>ISOGARD GL, 1.5"-36",<br>4' x 4' boards | Adhered at 4" o.c.:<br>I.S.O. Twin Pack Adhesive | .045 mil. min.<br>UltraPly membrane | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168<br>UltraPly Bonding Adhesive | 223523-0-0              |

**Firestone Fully Adhered Uplift Ratings**

**New Construction, Concrete Deck, Adhesively Attached Insulation, With Cover Board**

| Uplift  | Deck Type  | Cover Board and Insulation  | Cover Board and Insulation Attachment                              | Membrane  | Membrane Attachment   | RoofNav Assembly Number |
|---|--|---|--|---|---|-------------------------|
| 1-120<br>IF: NC<br>EF: A<br>Slope:<br>2.5"            | <u>Concrete</u> :<br>Min. 2,500 psi<br>Min. 2" thick<br><u>Primer</u> :<br>Asphaltic | <u>Cover Board</u> :<br>$\frac{1}{4}$ " min. DensDeck (Prime) or Securock<br><u>Insulation</u> :<br>ISOGARD GL, 1.5"-36",<br>4' x 4' boards                       | <u>Adhered at 12" o.c.</u> :<br>I.S.O. Stick Adhesive              | .045 mil. min.<br>UltraPly membrane               | Single-Ply LVOC Bonding<br>UltraPly Bonding Adhesive  | 228479-0-0              |
| 1-270<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Concrete</u> :<br>Min. 2,500 psi<br>Min. 2" thick                                 | <u>Cover Board</u> :<br>$\frac{1}{2}$ " ISOGARD HD<br><u>Insulation</u> :<br>ISOGARD GL, 1.5"-36",<br>4' x 4' boards  | <u>Adhered at 12" o.c.</u> :<br>I.S.O. Spray R<br>I.S.O. Twin Pack | .045 mil. min.<br>UltraPly membrane               | Water Based Bonding Adhesive  | 233376-0-0              |
| 1-255<br>IF: NC<br>EF: A<br>Slope:<br>2.5"            | <u>Concrete</u> :<br>Min. 2,500 psi<br>Min. 2" thick                                 | <u>Cover Board</u> :<br>$\frac{1}{4}$ " min. DensDeck Prime or Securock<br><u>Insulation</u> :<br>ISOGARD GL (ISOGARD CG), $\frac{1}{2}$ "-36",<br>4' x 4' boards | <u>Adhered at 12" o.c.</u> :<br>I.S.O. Spray R<br>I.S.O. Twin Pack | .045 mil. min.<br>UltraPly TPO or Ultraply TPO SA | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168<br>UltraPly Bonding Adhesive Self Adhered | 223524-0-0              |

**Continued**

**Firestone Fully Adhered Uplift Ratings**

**New Construction, Concrete Deck, Adhesively Attached Insulation, With Cover Board**

| Uplift   | Deck Type  | Cover Board and Insulation   | Cover Board and Insulation Attachment  | Membrane   | Membrane Attachment  | RoofNav Assembly Number |
|--|--|--|--|--|--|-------------------------|
| 1-90<br>IF: NC<br>EF: A<br>Slope: 2.5"             | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick<br>V-Force (req.): Self Adhered<br><u>Primer:</u> Asphaltic<br><u>Thermal (opt.):</u> DensDeck, $\frac{1}{4}$ " min. | <u>Cover Board:</u><br>$\frac{1}{4}$ " min. DensDeck Prime<br><u>Insulation (Top):</u> Tapered ISOGARD GL, ISOGARD CG, $\frac{1}{2}"$ -4", 4' x 4' board<br><u>Insulation (Bottom):</u> ISOGARD GL 1.5"-8" | <u>Cover Board and Top Insulation Adhered at 12" o.c.:</u><br>I.S.O. Fix II<br>I.S.O. Spray R<br>I.S.O. Twin Pack<br>I.S.O. Stick/Twin Jet<br><u>Bottom Insulation:</u><br>Min. 16 HD fasteners per 4' x 8' boards<br><u>Thermal:</u> Loose Laid | .045 mil. min.<br>UltraPly TPO or<br>Ultralay TPO SA | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168 UltraPly Bonding Adhesive Water Based P Self Adhered | 346005-0-0              |
| 1-255<br>IF: NC<br>EF: A<br>Slope: 2.5"            | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick  | <u>Cover Board:</u><br>$\frac{1}{4}$ " min. DensDeck Prime<br><u>Insulation:</u> ISOGARD GL, ISOGARD CG, $\frac{1}{2}"$ -36", 4' x 4' boards   | <u>Adhered at 12" o.c.:</u><br>I.S.O. Spray R<br>I.S.O. Twin Pack  | .045 mil. min.<br>UltraPly TPO or<br>Ultralay TPO SA | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168 UltraPly Bonding Adhesive Self Adhered               | 223524-0-0              |
| 1-270<br>IF: NC<br>EF: A<br>Slope: $\frac{1}{4}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick  | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br><u>Insulation:</u> ISOGARD GL, 1.5"-36", 4' x 4' boards   | <u>Adhered at 12" o.c.:</u><br>I.S.O. Spray R<br>I.S.O. Twin Pack  | .045 mil. min.<br>UltraPly TPO                       | Water Based Bonding Adhesive   | 233376-0-0              |
| 1-270<br>IF: NC<br>EF: A<br>Slope: $\frac{1}{4}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick  | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br><u>Insulation:</u> ISOGARD GL, 1.5"-36", 4' x 4' boards   | <u>Adhered at 12" o.c.:</u><br>I.S.O. Stick/Twin Jet   | .045 mil. min.<br>UltraPly TPO                       | Water Based Bonding Adhesive   | 233380-0-0              |
| 1-375<br>IF: NC<br>EF: A<br>Slope: 2.5"            | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick  | <u>Cover Board:</u><br>$\frac{1}{4}$ " DensDeck Prime or Securock<br><u>Insulation:</u> ISOGARD GL, 1.5"-36", 4' x 4' boards   | <u>Adhered at 8" o.c.:</u><br>I.S.O. Stick/Twin Jet  | .045 mil. min.<br>UltraPly TPO Or<br>Ultralay TPO SA | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168 UltraPly Bonding Adhesive Self Adhered               | 223525-0-0              |
| 1-390<br>IF: NC<br>EF: A<br>Slope: 2.5"            | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick  | <u>Cover Board:</u><br>$\frac{1}{4}$ " DensDeck Prime or Securock<br><u>Insulation:</u> ISOGARD GL, 1.5"-36", 4' x 4' boards   | <u>Adhered at 12" o.c.:</u><br>I.S.O. Twin Pack  | .045 mil. min.<br>UltraPly TPO                       | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168 UltraPly Bonding Adhesive                            | 113754-0-0              |
| 1-390<br>IF: NC<br>EF: A<br>Slope: 2.5"            | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick<br><u>Primer:</u> Asphaltic  | <u>Cover Board:</u><br>$\frac{1}{4}$ " DensDeck Prime Or Securock<br><u>Insulation:</u> ISOGARD GL, 1.5"-36", 4' x 4' boards   | I.S.O. Spray, full application   | .045 mil. min.<br>UltraPly TPO                       | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168 UltraPly Bonding Adhesive                            | 135967-0-0              |
| 1-390<br>IF: NC<br>EF: A<br>Slope: 2.5"            | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick  | <u>Cover Board:</u><br>$\frac{1}{4}$ " DensDeck Prime or Securock<br><u>Insulation:</u> ISOGARD GL, 1.5"-36", 4' x 4' boards   | Asphalt Attached, full application   | .045 mil. min.<br>UltraPly TPO                       | Single-Ply LVOC Bonding<br>Single-Ply LVOC Bonding 1168 UltraPly Bonding Adhesive                            | 245811-0-0              |

**Continued**

### Firestone Fully Adhered Uplift Ratings

#### New Construction, Concrete Deck, Adhesively Attached Insulation, With Cover Board

| Uplift  | Deck Type  | Cover Board and Insulation  | Cover Board and Insulation Attachment               | Membrane  | Membrane Attachment   | RoofNav Assembly Number |
|---|--|---|---|---|---|-------------------------|
| 1-495<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{2}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick<br><br><u>Primer:</u><br>Asphaltic | <u>Cover Board:</u><br>APA Rated OSB,<br>7/16" min.,<br>4' x 4' boards<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-36",<br>4' x 4' boards | <u>Adhered at 12" o.c.:</u><br>I.S.O.Stick/Twin Jet | .045 mil. min.<br>UltraPly TPO<br>or<br>Ultralay TPO SA | Single-Ply LVOC<br>Bonding<br>Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive<br>Self Adhered | 228464-0-0              |
| 1-600<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick                                    | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-36",<br>4' x 4' boards                      | <u>Adhered at 12" o.c.:</u><br>I.S.O.Stick/Twin Jet | .045 mil. min.<br>UltraPly TPO<br>or<br>Ultralay TPO SA | Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive<br>Self Adhered                               | 233379-0-0              |

### Firestone Fully Adhered Uplift Ratings

#### New Construction, Cementitious Wood Fiber Deck, Adhesively Attached Insulation, With Cover Board

| Uplift                                      | Deck Type (Vapor Retarder)   | Cover Board and Insulation   | Cover Board and Insulation Attachment              | Membrane                       | Membrane Attachment  | RoofNav Assembly Number |
|---|--|--|--|--------------------------------|--|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$2.5$ " | Cementitious Wood Fiber - Tectum Plank<br><br>Min. thick: 2"<br>Max. span: 36" | <u>Cover Board:</u><br>$\frac{1}{4}$ " DensDeck Prime or Securock<br><br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12",<br>4' x 4' boards | <u>Adhered at 12" o.c.:</u><br>I.S.O. Fix Adhesive | .045 mil. min.<br>UltraPly TPO | Single-Ply LVOC<br>Bonding<br>Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive<br>Water Based P | 112012-0-0              |

### Firestone Fully Adhered Uplift Ratings

#### New Construction, Steel or Concrete, Mechanically Attached Insulation without Cover Board

| Uplift  | Deck Type (Vapor Retarder/Thermal Barrier)          | Insulation  | Insulation Attachment   | Membrane                       | Membrane Attachment  | RoofNav Assembly Number |
|---|---|---|---|--------------------------------|--|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | Steel:<br>22-16-ga.<br>33 ksi<br>72" span           | <u>Insulation:</u><br>ISOGARD GL,<br>1.5"-12" thick,<br>4' x 8' boards<br><br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck | Attached with<br>12 AP or HD<br>fasteners per<br>4' x 8' boards | .045 mil. min.<br>UltraPly TPO | Single-Ply LVOC<br>Bonding<br>Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive<br>Water Based P | 2113-0-0                |
| 1-90<br>IF:NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Concrete:</u><br>Min. 2,500 PSI<br>Min. 2" thick | <u>Insulation:</u><br>ISOGARD GL,<br>2"-12" thick,<br>4' x 8' boards<br><br><u>Optional:</u><br>V-Force (SA) w/Primer or<br>SBS Torch                                       | Attached with<br>12 HD<br>fasteners per<br>4' x 8' boards       | .045 mil. min.<br>UltraPly TPO | Single-Ply LVOC<br>Bonding<br>Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive<br>Water Based P | 2106-0-0                |

**Continued**

**Firestone Fully Adhered Uplift Ratings**

**New Construction, Steel or Concrete, Mechanically Attached Insulation without Cover Board**

| Uplift  | Deck Type (Vapor Retarder/Thermal Barrier)               | Insulation   | Insulation Attachment  | Membrane                       | Membrane Attachment   | RoofNav Assembly Number |
|---|--|--|--|--------------------------------|---|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ "   | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span         | <u>Insulation:</u><br>ISOGARD GL,<br>2"-12" thick,<br>4' x 8' boards<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck    | Attached with<br>8 AP or HD<br>fasteners per<br>4' x 8' boards                 | .045 mil. min.<br>UltraPly TPO | Single-Ply LVOC<br>Bonding<br>Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive | 191607-0-0              |
| 1-120<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ "  | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span         | <u>Insulation:</u><br>ISOGARD GL,<br>2"-12" thick,<br>4' x 8' boards<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck | Attached with<br>18 AP or HD<br>fasteners per<br>4' x 8' boards                | .045 mil. min.<br>UltraPly TPO | Single-Ply LVOC<br>Bonding<br>Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive | 127787-0-0              |
| 1-180<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ "  | <u>Steel (WR):</u><br>20-18-ga. WR<br>33 ksi<br>72" span | <u>Insulation:</u><br>ISOGARD GL,<br>1.5"-12" thick,<br>4' x 8' boards<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck  | Attached with<br>24 AP or HD<br>fasteners per<br>4' x 8' boards                | .045 mil. min.<br>UltraPly TPO | Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive                               | 233194-0-0              |
| 1-120<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick      | <u>Insulation:</u><br>ISOGARD GL,<br>2"-12" thick,<br>4' x 8' boards<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or V-Force (SA)<br>or SBS Torch                     | Attached with<br>20 Concrete<br>Drive or HD<br>fasteners per<br>4' x 8' boards | .045 mil. min.<br>UltraPly TPO | Water Based<br>Bonding Adhesive   | 296301-0-0              |
| 1-150<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ "  | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span    | <u>Insulation:</u><br>ISOGARD GL,<br>2"-12" thick,<br>4' x 8' boards<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck    | Attached with<br>20 AP or HD<br>fasteners per<br>4' x 8' boards                | .045 mil. min.<br>UltraPly TPO | Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive                               | 233195-0-0              |
| 1-225<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ "  | <u>Steel (WR):</u><br>18-ga.<br>33 ksi<br>72" span       | <u>Insulation:</u><br>ISOGARD GL,<br>2"-12" thick,<br>4' x 8' boards<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck | Attached with<br>32 AP or HD<br>fasteners per<br>4' x 8' boards                | .045 mil. min.<br>UltraPly TPO | Single-Ply LVOC<br>Bonding<br>Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive | 228346-0-0              |

**Firestone Fully Adhered Uplift Ratings**

New Construction, Steel or Concrete, Insulation and/or Mechanically Attached Cover Board

| Uplift  | Deck Type<br>(Vapor<br>Retarder/Therma<br>l Barrier) | Cover Board/<br>Insulation  | Cover Board<br>and Insulation<br>Attachment   | Membrane  | Membrane<br>Attachment   | RoofNav<br>Assembly<br>Number |
|---|--|---|---|---|--|-------------------------------|
| 1-75<br><br>IF: 1<br>EF: A<br>Slope:<br>½"    | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span     | <u>Cover Board:</u><br>½" min.<br>Structodek HD<br>Fiberboard HD<br><u>Insulation:</u><br>ISOGARD GL,<br>2"-12" thick,<br>4' x 8' boards<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>¼" DensDeck | <u>Cover Board:</u><br>12 AP or HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | .045 mil. min.<br>UltraPly TPO                    | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168<br>UltraPly<br>Bonding<br>Adhesive<br>Water Based P                 | 2063-0-0                      |
| 1-75<br><br>IF: NC<br>EF: A<br>Slope:<br>¾"   | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick  | <u>Cover Board:</u><br>½" min.<br>Structodek HD<br>Fiberboard HD<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"  | <u>Cover Board:</u><br>12 HD fasteners<br>per 4' x 8' boards<br><u>Insulation:</u><br>Loose Laid          | .045 mil. min.<br>UltraPly TPO                    | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168<br>UltraPly<br>Bonding<br>Adhesive<br>Water Based P                 | 2061-0-0                      |
| 1-90<br><br>IF: 1<br>EF: A<br>Slope:<br>2.5"  | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span     | <u>Cover Board:</u><br>DensDeck, ¼" min.<br>Securock, ½" min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>¼" DensDeck                              | <u>Cover Board:</u><br>16 AP or HD<br>fasteners per<br>4' x 8' board<br><u>Insulation:</u><br>Loose Laid  | .045 mil. min.<br>UltraPly TPO                    | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168<br>UltraPly<br>Bonding<br>Adhesive<br>Water Based P                 | 112795-0-0                    |
| 1-90<br><br>IF: 1<br>EF: A<br>Slope:<br>2.5"  | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span     | <u>Cover Board:</u><br>DensDeck, ¼" min.<br>Securock, ½" min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>¼" DensDeck                              | <u>Cover Board:</u><br>12 AP or HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | .045 mil. min.<br>UltraPly TPO<br>Ultralpy TPO SA | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168<br>UltraPly<br>Bonding<br>Adhesive<br>Water Based P<br>Self Adhered | 209896-0-0                    |
| 1-90<br><br>IF: NC<br>EF: A<br>Slope:<br>2.5" | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick  | <u>Cover Board:</u><br>DensDeck, ¼" min.<br>Securock, ¼" min.<br><u>Insulation:</u><br>ISOGARD GL,<br>1"-12"  | <u>Cover Board:</u><br>18 AP or HD<br>fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | .045 mil. min.<br>UltraPly TPO                    | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168<br>UltraPly<br>Bonding<br>Adhesive<br>Water Based P                 | 2064-0-0                      |

**Continued**

**Firestone Fully Adhered Uplift Ratings**

**New Construction, Steel or Concrete, Insulation and/or Mechanically Attached Cover Board**

| Uplift                                 | Deck Type (Vapor Retarder/Thermal Barrier)            | Cover Board/Insulation  | Cover Board and Insulation Attachment  | Membrane   | Membrane Attachment  | RoofNav Assembly Number |
|--|---|---|--|--|--|-------------------------|
| 1-150<br>IF: 1<br>EF: A<br>Slope: 2.5" | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span      | <u>Cover Board:</u><br>DensDeck, 1/2" min.<br>Securock, 1/2" min.<br><br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene or V-Force (SA) over 1/4" DensDeck | <u>Cover Board:</u><br>24 AP or HD fasteners per 4' x 8' boards<br><br><u>Insulation:</u><br>Loose Laid      | .045 mil. min.<br>UltraPly TPO<br>Ultraly TPO SA | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168<br>UltraPly<br>Bonding<br>Adhesive<br>Self Adhered                  | 200412-0-0              |
| 1-210<br>IF: 1<br>EF: A<br>Slope: 2.5" | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span      | <u>Cover Board:</u><br>DensDeck, 1/2" min.<br>Securock, 1/2" min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene or V-Force (SA) over 1/4" DensDeck     | <u>Cover Board:</u><br>32 AP or HD fasteners per 4' x 8' boards<br><br><u>Insulation:</u><br>Loose Laid      | .045 mil. min.<br>UltraPly TPO                   | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168<br>UltraPly<br>Bonding<br>Adhesive                                  | 200414-0-0              |
|  | <u>22-ga.</u><br>33 ksi<br>64" span                   |   |  |  |  |                         |
|  | <u>22-18-ga.</u><br>80 ksi<br>72" span                |   |  |  |  |                         |
| 1-90<br>IF: 1<br>EF: A<br>Slope: 1/2"  | <u>Steel:</u><br>20-18-ga.<br>33 ksi<br>72" span      | <u>Cover Board:</u><br>APA Rated OSB 7/16" min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene or V-Force (SA) over 1/4" DensDeck                       | <u>Cover Board:</u><br>12 HD ISOGARD HG Fasteners per 4' x 8' boards<br><br><u>Insulation:</u><br>Loose Laid | .045 mil. min.<br>UltraPly TPO                   | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168<br>UltraPly<br>Bonding<br>Adhesive<br>Water Based P<br>Self Adhered | 136153-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope: 1/2" | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Cover Board:</u><br>APA Rated OSB 7/16" min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene or V-Force (SA) over 1/4" DensDeck                       | <u>Cover Board:</u><br>20 HD ISOGARD HG Fasteners per 4' x 8' boards<br><br><u>Insulation:</u><br>Loose Laid | .045 mil. min.<br>UltraPly TPO<br>Ultraly TPO SA | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168<br>UltraPly<br>Bonding<br>Adhesive<br>Water Based P<br>Self Adhered | 136151-0-0              |
| 1-150<br>IF: 1<br>EF: A<br>Slope: 1/2" | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Cover Board:</u><br>APA Rated OSB 7/16" min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene or V-Force (SA) over 1/4" DensDeck                       | <u>Cover Board:</u><br>16 HD ISOGARD HG Fasteners per 4' x 8' boards<br><br><u>Insulation:</u><br>Loose Laid | .045 mil. min.<br>UltraPly TPO<br>Ultraly TPO SA | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168<br>UltraPly<br>Bonding<br>Adhesive<br>Self Adhered                  | 77830-0-0               |

**Continued**

**Firestone Fully Adhered Uplift Ratings**

**New Construction, Steel or Concrete, Insulation and/or Mechanically Attached Cover Board**

| Uplift   | Deck Type (Vapor Retarder/Thermal Barrier)  | Cover Board/Insulation  | Cover Board and Insulation Attachment  | Membrane   | Membrane Attachment  | RoofNav Assembly Number |
|--|---|---|--|--|--|-------------------------|
| 1-300<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{2}$ " | <u>Steel (WR):</u><br>22-18-ga.<br>80 ksi<br>72" span   | <u>Cover Board:</u><br>APA Rated OSB<br>7/16" min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck         | <u>Cover Board:</u><br>32 HD ISOGARD<br>HG Fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid | .045 mil. min.<br>UltraPly TPO                       | Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive  | 171664-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{2}$ "  | <u>Steel (WR):</u><br>20-18-ga.<br>33 ksi<br>72" span   | <u>Insulation:</u><br>ISOGARD HG, 2"-4"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck  | <u>Insulation:</u><br>12 HD ISOGARD<br>HG Fasteners per<br>4' x 8' boards                                      | .045 mil. min.<br>UltraPly TPO<br>Ultralay TPO<br>SA | Single-Ply LVOC<br>Bonding<br>Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive<br>Water Based P<br>Self Adhered | 136363-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{2}$ " | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span   | <u>Insulation:</u><br>ISOGARD HG, 2"-4"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck  | <u>Insulation:</u><br>20 HD ISOGARD<br>HG Fasteners per<br>4' x 8' boards                                      | .045 mil. min.<br>UltraPly TPO<br>Ultralay TPO<br>SA | Single-Ply LVOC<br>Bonding<br>Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive<br>Water Based P<br>Self Adhered | 136362-0-0              |
| 1-165<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{2}$ " | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span   | <u>Insulation:</u><br>ISOGARD HG, 1.5"-4"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck  | <u>Insulation:</u><br>32 HD ISOGARD<br>HG Fasteners per<br>4' x 8' boards                                      | .045 mil. min.<br>UltraPly TPO                       | Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive  | 328832-0-0              |
| 1-300<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{2}$ " | <u>Steel (WR):</u><br>18-ga.<br>33 ksi<br>70" span<br><br><u>20-ga.</u><br>33 ksi<br>60" span<br><br><u>22-18-ga.</u><br>80 ksi<br>72" span | <u>Insulation:</u><br>ISOGARD HG, 1.5"-4"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck   | <u>Insulation:</u><br>32 HD ISOGARD<br>HG Fasteners per<br>4' x 8' boards                                      | .045 mil. min.<br>UltraPly TPO                       | Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive  | 171662-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ "  | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span  | <u>Cover Board:</u><br>ISOGARD HD, $\frac{1}{2}$ " min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>12 HD or AP<br>Fasteners per 4' x 8'<br>boards<br><u>Insulation:</u><br>Loose Laid      | .045 mil. min.<br>UltraPly TPO<br>Ultralay TPO<br>SA | Single-Ply LVOC<br>Bonding<br>Single-Ply LVOC<br>Bonding 1168<br>UltraPly Bonding<br>Adhesive<br>Self Adhered                  | 233370-0-0              |

**Continued**

### Firestone Fully Adhered Uplift Ratings

#### New Construction, Steel or Concrete, Insulation and/or Mechanically Attached Cover Board

| Uplift  | Deck Type (Vapor Retarder/Thermal Barrier)       | Cover Board/Insulation   | Cover Board and Insulation Attachment   | Membrane  | Membrane Attachment   | RoofNav Assembly Number |
|---|--|--|---|---|---|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Cover Board:</u><br>ISOGARD HD, $\frac{1}{2}$ " min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>Adhered at 12" o.c.:<br>I.S.O. Spray R<br>I.S.O. Twin Pack<br><u>Insulation:</u><br>16 HD or AP<br>Fasteners per<br>4' x 8' boards | .045 mil. min.<br>UltraPly TPO<br>Ultraply TPO SA | Single-Ply<br>LVOC Bonding<br>1168<br>UltraPly<br>Bonding<br>Adhesive<br>Self Adhered               | 233373-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Cover Board:</u><br>DensDeck Prime,<br>$\frac{1}{4}$ " min.<br><u>Insulation:</u><br>ISOGARD GL, 2"-12"   | <u>Cover Board:</u><br>Adhered at 12" o.c.:<br>I.S.O. Twin Pack<br><u>Insulation:</u><br>8 HD or AP Fasteners per<br>4' x 8' boards                       | .045 mil. min.<br>UltraPly TPO                    | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168<br>Water Based P                   | 388285-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>2.5"            | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Cover Board:</u><br>DensDeck,<br>DensDeck Prime,<br>Securock<br>$\frac{1}{4}$ " min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"  | <u>Cover Board:</u><br>Adhered at 12" o.c.:<br>I.S.O. Spray R<br>I.S.O. Twin Pack<br><u>Insulation:</u><br>16 HD or AP<br>Fasteners per<br>4' x 8' boards | .045 mil. min.<br>UltraPly TPO                    | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168                                    | 233196-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Insulation (Top):</u><br>ISOGARD GL,<br>1.5"-4"<br><u>Insulation (Bottom):</u><br>ISOGARD GL,<br>1.5"-4"  | <u>Insulation (Top):</u><br>Adhered at 12" o.c.:<br>I.S.O. Twin Pack<br><u>Insulation (Bottom):</u><br>16 HD or AP<br>Fasteners per 4' x 8'<br>boards     | .045 mil. min.<br>UltraPly TPO                    | Single-Ply<br>LVOC Bonding<br>Single-Ply<br>LVOC Bonding<br>1168<br>UltraPly<br>Bonding<br>Adhesive | 230423-0-0              |

### Firestone Fully Adhered Uplift Ratings – UltraPly TPO SA membrane

#### New Construction, Steel Deck, Mechanically Attached Insulation, Without Cover Board

| Uplift   | Deck Type   | Insulation  | Insulation Attachment   | Membrane                             | RoofNav Number |
|--|---|---|---|--------------------------------------|----------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ "  | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span      | <u>Insulation:</u><br>ISOGARD GL, 2"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck   | <u>Insulation:</u><br>8 HD or AP Fasteners per<br>4' x 8' boards  | .045 mil. min.<br>UltraPly TPO<br>SA | 373219-0-0     |
| 1-120<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck | <u>Insulation:</u><br>18 HD or AP Fasteners per<br>4' x 8' boards | .045 mil. min.<br>UltraPly TPO<br>SA | 373217-0-0     |
| 1-165<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck | <u>Insulation:</u><br>24 HD or AP Fasteners per<br>4' x 8' boards | .045 mil. min.<br>UltraPly TPO<br>SA | 373246-0-0     |

**Firestone Fully Adhered Uplift Ratings – UltraPly TPO SA membrane**  
**New Construction, Concrete Deck, Mechanically Attached Insulation, Without Cover Board**

| Uplift  | Deck Type   | Insulation   | Insulation Attachment   | Membrane                             | RoofNav Number |
|---|---|--|---|--------------------------------------|----------------|
| 1-90<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ "  | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Insulation:</u><br>ISOGARD GL, 1.25"-12"<br><u>Optional:</u><br>V-Force (SA)<br>Primer or<br>SBS Torch  | <u>Insulation:</u><br>12 Concrete Drive or HP<br>Fasteners per 4' x 8' boards | .045 mil. min.<br>UltraPly TPO<br>SA | 373390-0-0     |
| 1-150<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Insulation:</u><br>ISOGARD GL, 2"-4"<br><u>Optional:</u><br>ISOGARD GL, $\frac{1}{2}$ "-12"<br>Or V-Force (SA)<br>Primer or<br>SBS Torch                                    | <u>Insulation:</u><br>20 Concrete Drive or HP<br>Fasteners per 4' x 8' boards | .045 mil. min.<br>UltraPly TPO<br>SA | 373397-0-0     |
| 1-300<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Insulation (Top):</u><br>ISOGARD GL, 2"-4"<br><u>Optional (Bottom):</u><br>ISOGARD GL, $\frac{1}{2}$ "-12"<br><u>Optional:</u><br>V-Force (SA)<br>Primer<br>or<br>SBS Torch | <u>Insulation:</u><br>32 Concrete Drive or HP<br>Fasteners per 4' x 8' boards | .045 mil. min.<br>UltraPly TPO<br>SA | 373398-0-0     |

**Firestone Fully Adhered Uplift Ratings – UltraPly TPO SA membrane**  
**New Construction, Steel Deck, Mechanically Attached Insulation, Adhesively Attached Insulation**

| Uplift  | Deck Type  | Insulation  | Insulation Attachment  | Membrane                             | RoofNav Number |
|---|--|---|--|--------------------------------------|----------------|
| 1-60<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Insulation (Top):</u><br>ISOGARD GL, 1.5"-8"<br><u>Insulation (Bottom):</u><br>ISOGARD GL, 1.5"-4"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck | <u>(Top) Adhered at 12" o.c.:</u><br>I.S.O. Fix<br>I.S.O. Spray R<br>Twin Pack<br>I.S.O.Stick/Twin Jet<br><u>(Bottom):</u><br>12 AP or HD fasteners and plates<br>per 4' x 8' boards<br><u>Optional Vapor/Thermal:</u><br>Loose Laid | .045 mil. min.<br>UltraPly TPO<br>SA | 373224-0-0     |
| 1-75<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Insulation (Top):</u><br>ISOGARD GL, 1.5"-8"<br><u>Insulation (Bottom):</u><br>ISOGARD GL, 2"-4"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck   | <u>(Top) Adhered at 12" o.c.:</u><br>I.S.O. Fix<br>I.S.O. Spray R<br>Twin Pack<br>I.S.O.Stick/Twin Jet<br><u>(Bottom):</u><br>8 AP or HD fasteners and plates<br>per 4' x 8' boards<br><u>Optional Vapor/Thermal:</u><br>Loose Laid  | .045 mil. min.<br>UltraPly TPO<br>SA | 373230-0-0     |

**Firestone Fully Adhered Uplift Ratings – UltraPly TPO SA membrane**  
**New Construction, Steel Deck, Mechanically Attached Insulation, Adhesively Attached Insulation**

| Uplift   | Deck Type                                 | Insulation  | Insulation Attachment   | Membrane                             | RoofNav Number |
|--|---|---|---|--------------------------------------|----------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ "  | Steel:<br>22-16-ga.<br>33 ksi<br>72" span | <u>Insulation (Top):</u><br>ISOGARD GL, 1.5"-4"<br><u>Insulation (Bottom):</u><br>ISOGARD GL, 2.25"-4"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck        | <u>(Top)</u> Adhered at 12" o.c.:<br>I.S.O. Fix<br>Twin Pack<br>I.S.O.Stick/Twin Jet<br><u>(Bottom):</u><br>8 AP or HD fasteners and plates<br>per 4' x 8' boards<br><u>Optional Vapor/Thermal:</u><br>Loose Laid | .045 mil. min.<br>UltraPly TPO<br>SA | 373236-0-0     |
| 1-150<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | Steel:<br>22-18-ga.<br>33 ksi<br>72" span | <u>Insulation (Top):</u><br>ISOGARD GL, $\frac{1}{4}$ "<br><u>Insulation (Bottom):</u><br>ISOGARD GL, 1.5"-4"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck | <u>(Top)</u><br><u>Adhered at 12" o.c.:</u><br>Twin Pack<br><u>(Bottom):</u><br>20 AP or HD fasteners and plates<br>per 4' x 8' boards<br><u>Optional Vapor/Thermal:</u><br>Loose Laid                            | .045 mil. min.<br>UltraPly TPO<br>SA | 373245-0-0     |

**Firestone Fully Adhered Uplift Ratings – UltraPly TPO SA membrane**  
**New Construction, Concrete Deck, Mechanically Attached Insulation, Adhesively Attached Insulation**

| Uplift  | Deck Type                                    | Insulation  | Insulation Attachment  | Membrane                             | RoofNav Number |
|---|--|---|--|--------------------------------------|----------------|
| 1-90<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ "  | Concrete:<br>Min. 2,500 psi<br>Min. 2" thick | <u>Insulation:</u><br>Firestone ISOGARD GL,<br>1.5"-4" thick<br><u>Insulation (Bottom):</u><br>ISOGARD GL, 2.25"-8"<br><u>Optional:</u><br>V-Force<br>or<br>SBS Torch | <u>(Top):</u><br><u>Adhered at 12" o.c.:</u><br>I.S.O. Fix<br>I.S.O. Twin Pack<br>I.S.O.Stick/Twin Jet<br><u>(Bottom):</u><br>8 HD fasteners and plates<br>per 4' x 8' boards<br><u>Optional:</u><br>Self Adhered<br>or Torched                          | .045 mil. min.<br>UltraPly TPO<br>SA | 373371-0-0     |
| 1-255<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | Concrete:<br>Min. 2,500 psi<br>Min. 2" thick | <u>Insulation:</u><br>Firestone ISOGARD GL,<br>1"-4" Thick<br><u>Insulation (Bottom):</u><br>ISOGARD GL, 2"-8"<br><u>Optional:</u><br>V-Force<br>or<br>SBS Torch      | <u>(Top):</u><br>Adhered at 4" o.c.:<br>I.S.O. Fix<br>I.S.O. Spray R<br>I.S.O. Twin Pack<br>I.S.O.Stick/Twin Jet<br><u>(Bottom):</u><br>32 HD or Concrete Drive<br>fasteners and plates 4' x 8' boards<br><u>Optional:</u><br>Self Adhered<br>or Torched | .045 mil. min.<br>UltraPly TPO<br>SA | 373389-0-0     |

**Firestone Fully Adhered Uplift Ratings – UltraPly TPO SA membrane**  
**New Construction, Steel Deck, Insulation with Mechanically Attached Cover Board**

| Uplift                                  | Deck Type  | Cover Board/Insulation  | Cover Board/Insulation Attachment  | Membrane  | RoofNav Number |
|---|--|---|--|---|----------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>2.5 | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Cover Board:</u><br>DensDeck, $\frac{1}{4}$ " min.<br>or Securock, $\frac{1}{2}$ " min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>12 HD or AP fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid<br><u>Optional:</u><br>Loose Laid<br>V-Force – Self Adhered | .045 mil. min.<br>UltraPly TPO<br>AS or<br>Ultraly TPO<br>(SP LVOC, SP<br>LVOC 1168,<br>UltraPly, WB P) | 271664-0-0     |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>2.5 | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Cover Board:</u><br>ISOGARD HD, $\frac{1}{2}$ " min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck                                 | <u>Cover Board:</u><br>12 HD or AP fasteners per<br>4' x 8' boards<br><u>Insulation:</u><br>Loose Laid<br>Optional:<br>Loose Laid<br>V-Force – Self Adhered        | .045 mil. min.<br>UltraPly TPO<br>SA<br>or<br>Ultraly TPO<br>(SP LVOC, SP<br>LVOC 1168,<br>UltraPly)    | 233370-0-0     |

**Firestone Fully Adhered Uplift Ratings – UltraPly TPO SA membrane**  
**New Construction, Concrete Deck, Insulation with Mechanically Attached Cover Board**

| Uplift   | Deck Type   | Cover Board/Insulation  | Cover Board/<br>Insulation Attachment   | Membrane  | RoofNav Number |
|--|---|---|---|---|----------------|
| 1-90<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick                     | <u>Cover Board:</u><br>ISOGARD HD, 1" min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-4"   | <u>Cover Board:</u><br>18 Concrete Drive or HD<br>fasteners per 4' x 8' boards<br><u>Insulation:</u><br>Loose Laid  | .045 mil. min.<br>UltraPly TPO AS<br>or<br>Ultraly TPO<br>(SP LVOC, SP<br>LVOC 1168,<br>UltraPly, WB P) | 290613-0-0     |
| 1-90<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{4}$ " | Concrete<br><u>Optional:</u><br>V-Force and DensDeck<br>or Polyethylene | <u>Cover Board:</u><br>Securock, $\frac{1}{2}$ " min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>8 Concrete Drive or HD<br>fasteners per 4' x 8' boards<br><u>Insulation:</u><br>Loose Laid<br><u>Optional:</u><br>Loose Laid<br>V-Force – Self Adhered | .045 mil. min.<br>UltraPly TPO SA<br>or<br>Ultraly TPO<br>(SP LVOC, SP<br>LVOC 1168,<br>UltraPly, WB P) | 372640-0-0     |

**Firestone Fully Adhered Uplift Ratings – UltraPly XR 100 and XR 115 membrane**  
**New Construction, Steel or Concrete Deck, Insulation without Cover Board, UltraPly XR membrane**

| Uplift  | Deck Type                                       | Insulation  | Insulation Attachment   | Membrane and<br>Attachment   | RoofNav<br>Assembly<br>Number |
|---|---|---|---|--|-------------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{2}$ " | <u>Steel:</u><br>22-1-ga.<br>33 ksi<br>72" span | <u>Insulation:</u><br>ISOGARD GL, 1.5"-4"<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>$\frac{1}{4}$ " DensDeck | <u>Insulation:</u><br>16 HD or AP fasteners<br>per 4' x 8' boards<br><u>Optional:</u><br>Poly - Loose Laid<br>V-Force – Self Adhered<br>DD – Loose Laid | UltraPly XR:<br>100, 115 or 135<br>12" o.c. ribbons:<br>I.S.O. Spray R<br>XR Stick | 289254-0-0                    |

**Firestone Fully Adhered Uplift Ratings – UltraPly XR 100 and XR 115 membrane  
New Construction, Steel or Concrete Deck, Insulation without Cover Board, UltraPly XR membrane**

| Uplift  | Deck Type   | Insulation  | Insulation Attachment  | Membrane and Attachment  | RoofNav Assembly Number |
|---|---|---|--|--|-------------------------|
| 1-90<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{2}$ "  | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>V-Force (SA)<br>or<br>SBS Torch                                   | <u>Insulation:</u><br>16 Concrete Drive or HD fasteners per 4' x 8' boards<br><u>Optional:</u><br>V-Force – Self Adhered SBS Torch - Torched   | UltraPly XR 100, 115 or 135<br>12" o.c. ribbons: I.S.O. Spray R XR Stick | 289250-0-0              |
| 1-165<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{2}$ "  | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span    | <u>Insulation:</u><br>ISOGARD GL, 2"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene or V-Force (SA) over $\frac{1}{4}$ " DensDeck | <u>Insulation:</u><br>20 HD or AP fasteners per 4' x 8' boards<br><u>Optional:</u><br>Poly - Loose Laid V-Force – Self Adhered DD – Loose Laid | UltraPly XR 100, 115 or 135<br>6" o.c. ribbons: I.S.O. Spray R XR Stick  | 292119-0-0              |
| 1-165<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{2}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Insulation:</u><br>ISOGARD GL, 2"-12"<br><u>Optional:</u><br>V-Force (SA) or SBS Torch   | <u>Insulation:</u><br>20 Concrete Drive or HD fasteners per 4' x 8' boards<br><u>Optional:</u><br>V-Force – Self Adhered SBS Torch - Torched   | UltraPly XR 100, 115 or 135<br>6" o.c. ribbons: I.S.O. Spray R XR Stick  | 289292-0-0              |
| 1-285<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{1}{2}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Insulation:</u><br>ISOGARD GL, 2"-12"<br><u>Optional:</u><br>V-Force (SA) or SBS Torch   | <u>Insulation:</u><br>32 Concrete Drive or HD fasteners per 4' x 8' boards<br><u>Optional:</u><br>V-Force – Self Adhered SBS Torch - Torched   | UltraPly XR 100, 115 or 135<br>4" o.c. ribbons: I.S.O. Spray R XR Stick  | 289295-0-0              |
| 1-285<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{1}{2}$ "  | <u>Steel:</u><br>18-ga.,33 ksi<br>72" span          | <u>Insulation:</u><br>ISOGARD GL, 2"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene or V-Force (SA) over $\frac{1}{4}$ " DensDeck | <u>Insulation:</u><br>32 HD or AP fasteners per 4' x 8' boards<br><u>Optional:</u><br>Poly - Loose Laid V-Force – Self Adhered DD – Loose Laid | UltraPly XR 100, 115 or 135<br>4" o.c. ribbons: I.S.O. Spray R XR Stick  | 292137-0-0              |

**Firestone Fully Adhered Uplift Ratings**

New Construction, Steel or Concrete Deck, Insulation with Cover Board, UltraPly XR membrane

| Uplift                                 | Deck Type  | Cover Board/<br>Insulation   | Cover Board/<br>Insulation Attachment   | Membrane and Attachment   | RoofNav Assembly Number |
|--|--|--|---|---|-------------------------|
| 1-75<br>IF: 1<br>EF: A<br>Slope:<br>1" | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Cover Board:</u><br>DensDeck, $\frac{1}{4}$ " min. or Securock, $\frac{1}{2}$ " min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene or V-Force (SA) over $\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>15 HD or AP fasteners per 4' x 8' boards<br><u>Insulation:</u><br>Loose Laid<br><u>Optional:</u><br>Poly - Loose Laid V-Force – Self Adhered DD – Loose Laid | UltraPly XR 100 or 115<br>Full Coverage: Water Based Bonding Adhesive | 243485-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>4" | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Cover Board:</u><br>DensDeck, $\frac{1}{4}$ " min. or Securock, $\frac{1}{2}$ " min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Optional:</u><br>4-6 mil. Polyethylene Or V-Force (SA) over $\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>12 HD or AP fasteners per 4' x 8' boards<br><u>Insulation:</u><br>Loose Laid<br><u>Optional:</u><br>Poly - Loose Laid V-Force – Self Adhered DD – Loose Laid | UltraPly XR 100 or 115<br>Full Coverage: XR Bonding Adhesive          | 243482-0-0              |

**Continued**

**Firestone Fully Adhered Uplift Ratings**

**New Construction, Steel or Concrete Deck, Insulation with Cover Board, UltraPly XR membrane**

| Uplift                                    | Deck Type   | Cover Board/<br>Insulation   | Cover Board/<br>Insulation Attachment  | Membrane<br>and<br>Attachment   | RoofNav<br>Assembly<br>Number |
|---|---|--|--|---|-------------------------------|
| 1-90<br>IF: NC<br>EF: A<br>Slope:<br>2"   | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Cover Board:</u><br>DensDeck, 1/4" min.<br>or Securock, 1/4" min.<br><br><u>Insulation:</u><br>ISOGARD GL, 2"-12"<br><br><u>Optional:</u><br>V-Force (SA) or<br>SBS Torch                 | <u>Cover Board:</u><br>16 Concrete Drive or HD fasteners<br>per 4' x 8' boards<br><br><u>Insulation:</u><br>Loose Laid<br><br><u>Optional:</u><br>V-Force – Self Adhered or<br>SBS Torch - Torched   | UltraPly XR<br>100, 115 or 135<br><br>12" o.c. ribbons:<br>I.S.O. Spray R<br>XR Stick | 292001-0-0                    |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>1/2"  | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span    | <u>Cover Board:</u><br>ISOGARD HD, 1/2" min.<br><br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) over<br>1/4" DensDeck     | <u>Cover Board:</u><br>15 HD or AP fasteners per<br>4' x 8' boards<br><br><u>Insulation:</u><br>Loose Laid<br><br><u>Optional:</u><br>Poly - Loose Laid<br>V-Force – Self Adhered<br>DD – Loose Laid   | UltraPly XR<br>100, 115 or 135<br><br>12" o.c. ribbons:<br>I.S.O. Spray R<br>XR Stick | 320509-0-0                    |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>1/2"  | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span    | <u>Cover Board:</u><br>APA Rated OSB, 7/16" min.<br><br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) over<br>1/4" DensDeck | <u>Cover Board:</u><br>16 HD or AP fasteners per<br>4' x 8' boards<br><br>Insulation: Loose Laid<br><br><u>Optional:</u><br>Poly - Loose Laid<br>V-Force – Self Adhered<br>DD – Loose Laid   | UltraPly XR<br>100, 115 or 135<br><br>12" o.c. ribbons:<br>I.S.O. Spray R<br>XR Stick | 291981-0-0                    |
| 1-90<br>IF: NC<br>EF: A<br>Slope:<br>1/2" | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Cover Board:</u><br>APA Rated OSB, 7/16" min.<br><br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><br><u>Optional:</u><br>V-Force (SA) or<br>SBS Torch                                   | <u>Cover Board:</u><br>16 Concrete Drive or HD fasteners<br>per 4' x 8' boards<br><br><u>Insulation:</u><br>Loose Laid<br><br><u>Optional:</u><br>V-Force – Self Adhered or<br>SBS Torch - Torched   | UltraPly XR<br>100, 115 or 135<br><br>12" o.c. ribbons:<br>I.S.O. Spray R<br>XR Stick | 289274-0-0                    |
| 1-120<br>IF: NC<br>EF: A<br>Slope:<br>2"  | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Cover Board:</u><br>DensDeck, 1/2" min. or<br>Securock, 1/2" min.<br><br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><br><u>Optional:</u><br>V-Force (SA)<br>or<br>SBS Torch            | <u>Cover Board:</u><br>4' x 4' boards attached<br>w/ 6" o.c. beads:<br>I.S.O. Fix<br>I.S.O. Spray R<br>I.S.O. Twin Pack<br>I.S.O. Stick/Twin Jet<br><br><u>Insulation:</u><br>20 Concrete Drive or HD fasteners<br>per 4' x 8' board<br><br><u>Optional:</u><br>V-Force – Self Adhered or<br>SBS Torch - Torched | UltraPly XR<br>100, 115 or 135<br><br>6" o.c. ribbons:<br>I.S.O. Spray R<br>XR Stick  | 289300-0-0                    |

**Continued**

**Firestone Fully Adhered Uplift Ratings**

**New Construction, Steel or Concrete Deck, Insulation with Cover Board, UltraPly XR membrane**

| Uplift                                    | Deck Type   | Cover Board/<br>Insulation   | Cover Board/<br>Insulation Attachment   | Membrane<br>and<br>Attachment   | RoofNav<br>Assembly<br>Number |
|---|---|--|---|---|-------------------------------|
| 1-120<br>IF: 1<br>EF: A<br>Slope:<br>2"   | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Cover Board:</u><br>DensDeck, 1/2" min.<br>or<br>Securock, 1/2" min.<br><br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>1/4" DensDeck | <u>Cover Board:</u><br>4' x 4' boards attached<br>w/6" o.c. beads<br>I.S.O. Fix<br>I.S.O. Spray R<br>I.S.O. Twin Pack<br>I.S.O. Stick/Twin Jet<br><br><u>Insulation:</u><br>20 HD or AP fasteners per<br>4' x 8' board<br><u>Optional:</u><br>Poly - Loose Laid<br>V-Force – Self Adhered<br>DD – Loose Laid  | UltraPly XR<br>100, 115 or<br>135<br><br>6" o.c. ribbons:<br>I.S.O. Spray R<br>XR Stick | 292145-0-0                    |
| 1-165<br>IF: 1<br>EF: A<br>Slope:<br>1/2" | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Cover Board:</u><br>ISOGARD HD, 1/2" min.<br><br><u>Insulation:</u><br>ISOGARD GL, 2"-12"<br><br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) over<br>1/4" DensDeck                              | <u>Cover Board:</u><br>4' x 4' boards attached<br>w/6" o.c. beads<br>I.S.O. Fix<br>I.S.O. Spray R<br>I.S.O. Twin Pack<br>I.S.O. Stick/Twin Jet<br><br><u>Insulation:</u><br>20 HD or AP fasteners per<br>4' x 8' boards<br><u>Optional:</u><br>Poly - Loose Laid<br>V-Force – Self Adhered<br>DD – Loose Laid | UltraPly XR<br>100, 115 or<br>135<br><br>6" o.c. ribbons:<br>I.S.O. Spray R<br>XR Stick | 320536-0-0                    |
| 1-165<br>IF:NC<br>EF: A<br>Slope:<br>1/2" | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick   | <u>Cover Board:</u><br>ISOGARD HD, 1/2" min.<br><br><u>Insulation:</u><br>ISOGARD GL, 2"-12"<br><br><u>Optional:</u><br>V-Force (SA)<br>or<br>SBS Torch  | <u>Cover Board:</u><br>4' x 4' boards attached<br>w/6" o.c. beads<br>I.S.O. Fix<br>I.S.O. Spray R<br>I.S.O. Twin Pack<br>I.S.O. Stick/Twin Jet<br><br><u>Insulation:</u><br>20 Concrete Drive or HD<br>fasteners per 4' x 8' boards<br><u>Optional:</u><br>V-Force – Self Adhered or<br>SBS Torch - Torched   | UltraPly XR<br>100, 115 or<br>135<br><br>6" o.c. ribbons:<br>I.S.O. Spray R<br>XR Stick | 320464-0-0                    |
| 1-255<br>IF:NC<br>EF: A<br>Slope:<br>2"   | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick   | <u>Cover Board:</u><br>DensDeck, 1/2" min.<br>or<br>Securock, 1/2" min.<br><br><u>Insulation:</u><br>ISOGARD GL, 2"-12"<br><br><u>Optional:</u><br>V-Force (SA)<br>or<br>SBS Torch                                     | <u>Cover Board:</u><br>4' x 4' boards attached<br>w/6" o.c. beads<br>I.S.O. Fix<br>I.S.O. Spray R<br>I.S.O. Twin Pack<br>I.S.O. Stick/Twin Jet<br><br><u>Insulation:</u><br>32 Concrete Drive or HD<br>fasteners per 4' x 8' board<br><u>Optional:</u><br>V-Force – Self Adhered or<br>SBS Torch - Torched    | UltraPly XR<br>100, 115 or<br>135<br><br>4" o.c. ribbons:<br>I.S.O. Spray R<br>XR Stick | 289296-0-0                    |

### Firestone Fully Adhered Uplift Ratings

New Construction, Concrete Deck, Adhered Cover Board Only, UltraPly XR membrane

| Uplift                               | Deck Type   | Cover Board/<br>Insulation   | Cover Board/<br>Insulation Attachment                               | Membrane and<br>Attachment  | RoofNav<br>Assembly<br>Number |
|--------------------------------------|---|--|---|---|-------------------------------|
| 1-465<br>IF:NC<br>EF: A<br>Slope: 4" | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | <u>Insulation:</u><br>DensDeck, ¼" min.<br>or<br>Securock, ¼" min. | <u>Insulation:</u><br>Full Coverage, Hot Asphalt,<br>4' x 4' boards | UltraPly XR<br>100, 115 or 135<br>Full Coverage:<br>XR Bonding Adhesive | 243447-0-0                    |

### Firestone Fully Adhered Uplift Ratings

New Construction, Concrete Deck, UltraPly XR membrane

| Uplift                               | Deck Type   | Membrane                         | Membrane<br>Attachment                | RoofNav<br>Assembly<br>Number |
|--------------------------------------|---|----------------------------------|---------------------------------------|-------------------------------|
| 1-720<br>IF:NC<br>EF: A<br>Slope: 4" | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | UltraPly TPO XR 115 or 135       | Full Coverage:<br>XR Bonding Adhesive | 242966-0-0                    |
| 1-945<br>IF:NC<br>EF: A<br>Slope: 2" | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | UltraPly TPO XR 100, 115, or 135 | Full Coverage:<br>I.S.O. Spray        | 293219-0-0                    |
| 1-975<br>IF:NC<br>EF: A<br>Slope: 1" | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | UltraPly TPO XR 115 or 135       | Full Coverage:<br>Hot Asphalt         | 243438-0-0                    |

### Firestone Fully Adhered Uplift Ratings

New Construction, Concrete, Vapor Barrier, Adhesively Attached Insulation, UltraPly XR membrane

| Uplift                               | Deck Type,<br>Vapor Barrier   | Cover Board/<br>Insulation   | Cover Board/<br>Insulation Attachment   | Membrane and<br>Attachment   | RoofNav<br>Assembly<br>Number |
|--------------------------------------|---|--|---|--|-------------------------------|
| 1-345<br>IF:NC<br>EF: A<br>Slope: ½" | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick<br><br>Vapor Barrier<br>(Required):<br>MB Base, SBS<br>Poly Base, SBS<br>Premium Base<br>SBS Smooth or<br>Type IV or VI | <u>Insulation:</u><br>ISOGARD HD, ½"<br>thick, 4' x 4' boards      | <u>Insulation:</u><br>4' x 4' boards 12" o.c. beads<br>Firestone I.S.O. Fix<br>I.S.O. Spray<br>I.S.O. Twin Pack<br>I.S.O.Stick  | UltraPly TPO XR 100,<br>115, 135<br><br>Full Coverage:<br>I.S.O. Spray<br>XR Stick | 292419-0-0                    |
| 1-345<br>IF:NC<br>EF: A<br>Slope: ½" | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick   | <u>Insulation:</u><br>DensDeck, ¼" min.<br>or<br>Securock, ¼" min. | <u>Insulation:</u><br>4' x 4' boards, 12" o.c. beads<br>Firestone I.S.O. Fix<br>I.S.O. Spray<br>I.S.O. Twin Pack<br>I.S.O.Stick | UltraPly TPO XR 100,<br>115, 135<br><br>Full Coverage:<br>I.S.O. Spray<br>XR Stick | 292418-0-0                    |

### Firestone Fully Adhered Uplift Ratings

New Construction, Lightweight Insulated Concrete, UltraPly XR membrane

| Uplift  | Deck Type   | Lightweight Manufacturer  | Membrane                               | Membrane Attachment                   | RoofNav Assembly Number |
|---|---|---|--|---------------------------------------|-------------------------|
| 1-420<br>IF:NC<br>EF: A<br>Slope: $\frac{1}{2}$ " | <u>Concrete:</u><br>Min. 2,500 psi<br>Min. 2" thick | Range II Elastizell<br>Lightweight Insulating<br>Concrete<br>2" min. thick.   | UltraPly TPO XR 100 or 115<br>membrane | Full Coverage:<br>XR Bonding Adhesive | 244665-0-<br>244657     |
| 1-180<br>IF:NC<br>EF: A<br>Slope: $\frac{1}{2}$ " | <u>Concrete:</u><br>Min. 2,500 PSI<br>Min. 2" thick | Celcore MF Cellular<br>Concrete with Celcore<br>HS Rheology<br>Modifying Admixture<br>(min 340 psi)<br>2" min. thick. | UltraPly TPO XR 100 or 115<br>membrane | Full Coverage:<br>XR Bonding Adhesive | 244648-0-<br>244646     |

### Firestone Fully Adhered Uplift Ratings

Re-Cover Construction, Lightweight Insulating Concrete over Steel, Nailed Base Sheet with Adhesively Attached Insulation and Cover Board

| Uplift                               | Deck Type                        | Cover Board / Insulation   | Insulation Attachment   | Membrane  | Membrane Attachment  | RoofNav Assembly Number |
|--------------------------------------|----------------------------------|--|---|---|--|-------------------------|
| 1-90<br>IF:1<br>EF: A<br>Slope: 2.5" | LWIC over<br>Steel<br>(Re-Cover) | <u>Cover Board (4' x 4' boards):</u><br>DensDeck, $\frac{1}{4}$ " min.<br>or<br>Securock, $\frac{1}{4}$ " min. | <u>Insulation:</u><br>4' x 4' boards, 12" o.c.<br>beads<br>I.S.O. Fix II<br>I.S.O. Twin Pack<br>I.S.O.Stick | .045 mil.<br>min. UltraPly<br>TPO<br>UltraPly<br>TPO SA | Single-Ply LVOC<br>Single-Ply LVOC<br>1168<br>UltraPly Bonding<br>WBBA P<br>Self Adhered | 327092-0-0              |

### Firestone Fully Adhered Uplift Ratings

New Construction, Lightweight Insulating Concrete over Structural Concrete, with Adhesively Attached Insulation and Cover Board

| Uplift                                 | Deck Type  | Cover Board / Insulation   | Insulation Attachment  | Membrane  | Membrane Attachment  | RoofNav Assembly Number |
|--|--|--|--|---|--|-------------------------|
| 1-375<br>IF:NC<br>EF: A<br>Slope: 2.5" | Celcore LWIC<br>over Structural<br>Concrete<br>Min. 2,500 psi<br>Min. 2" thick | <u>Cover Board (4' x 4' boards):</u><br>DensDeck, $\frac{1}{4}$ " min.<br>or<br>Securock, $\frac{1}{4}$ " min. | <u>Insulation:</u><br>4' x 4' boards,<br>12" o.c. beads<br>I.S.O.Stick | .045 mil.<br>min. UltraPly<br>TPO<br>UltraPly<br>TPO SA | Single-Ply LVOC<br>Single-Ply LVOC<br>1168<br>UltraPly Bonding<br>Self Adhered | 339642-0-<br>339279     |

### Firestone Fully Adhered Uplift Ratings

Re-Cover Construction, Gypsum Deck, Adhesively Attached Insulation, Without Cover Board

| Uplift  | Deck Type            | Insulation  | Insulation Attachment   | Membrane  | Membrane Attachment                                       | RoofNav Assembly Number |
|---|----------------------|---|---|---|---|-------------------------|
| 1-90<br>IF:1<br>EF: A<br>Slope: $\frac{1}{4}$ " | Gypsum<br>(Re-Cover) | <u>Insulation (4' x 4' boards):</u><br>ISOGARD GL, 1"-12" thick<br>Tapered I.S.O., 1"-12" thick<br>$\frac{1}{2}$ " ISOGARD HD | <u>Insulation:</u><br>4' x 4' boards,<br>12" o.c. beads<br>I.S.O. Twin Pack | .045 mil. min.<br>UltraPly TPO<br>UltraPly TPO SA | Single-Ply<br>LVOC<br>UltraPly<br>Bonding<br>Self Adhered | 319860-0-0              |

### Firestone Fully Adhered Uplift Ratings

Re-Roof Construction, Gypsum Deck, Adhesively Attached Insulation, With Cover Board

| Uplift                                   | Deck Type           | Cover Board / Insulation  | Insulation Attachment                    | Membrane                    | Membrane Attachment   | RoofNav Assembly Number |
|--|---------------------|---|--|-----------------------------|---|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>2.5" | Gypsum<br>(Re-Roof) | (All layers 4' x 4' boards)<br><u>Cover Board:</u><br>DensDeck, 1/4" min.,<br>Securock, 1/4" min.<br><u>Second Layer Insulation:</u><br>ISOGARD GL, 1.5"-8" thick,<br>Tapered I.S.O., 1.5"-8" thick<br><u>Base Layer Insulation:</u><br>ISOGARD GL, 1.5"-4" thick,<br>Tapered I.S.O., 1.5"-4" thick | 12" o.c. beads:<br>Twin Pack<br>Adhesive | UltraPly<br>TPO<br>membrane | Water Basted<br>UltraPly<br>Single-Ply<br>LVOC<br>Single-Ply<br>LVOC (1168) | 113387-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>1/4" | Gypsum<br>(Re-Roof) | (All layers 4' x 4' boards)<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-12" thick,<br>or Tapered I.S.O., 1.5"-12" thick,<br>4' x 4' boards  | 12" o.c. beads:<br>Twin Pack<br>Adhesive | UltraPly<br>TPO<br>membrane | Water Basted<br>UltraPly<br>Single-Ply<br>LVOC<br>Single-Ply<br>LVOC (1168) | 113389-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>2.5" | Gypsum              | (All layers 4' x 4' boards)<br><u>Cover Board:</u><br>DensDeck, 1/4" min.,<br>Securock, 1/4" min.<br><u>Insulation:</u><br>ISOGARD GL, 1.5"-8" thick,<br>Tapered I.S.O., 1.5"-8" thick  | 12" o.c. beads:<br>I.S.O.Stick           | UltraPly<br>TPO<br>membrane | Water Basted<br>UltraPly<br>Single-Ply<br>LVOC<br>Single-Ply<br>LVOC (1168) | 115286-0-0              |

### Firestone Fully Adhered Uplift Ratings

Re-Roof Construction, Gypsum Deck, Adhesively Attached Insulation, With Cover Board

| Uplift                                   | Deck Type           | Insulation                                | Insulation Attachment                        | Cover Board   | Cover Board Attachment         | Membrane                 | Membrane Attachment   | RoofNav Assembly Number |
|--|---------------------|---|--|---|--------------------------------|--------------------------|---|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>2.5" | Gypsum<br>(Re-Roof) | None                                      | None   | 1/4" minimum,<br>4' x 4' boards:<br>DensDeck<br>Securock          | 12" o.c. beads:<br>Twin Pack   | UltraPly TPO<br>membrane | UltraPly<br>Water Based<br>Bonding<br>Adhesive P<br>Single-Ply<br>LVOC<br>Single-Ply<br>LVOC (1168) | 113400-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>2.5" | Gypsum<br>(Re-Roof) | ISOGARD<br>GL, .5"-12",<br>4' x 4' boards | 12" o.c. beads<br>of I.S.O.Stick<br>Adhesive | 1/4" minimum,<br>4' x 4' boards:<br>DensDeck<br>DensDeck<br>Prime | 12" o.c. beads:<br>I.S.O.Stick | UltraPly TPO<br>membrane | UltraPly<br>Water Based<br>Bonding<br>Adhesive P<br>Single-Ply<br>LVOC<br>Single-Ply<br>LVOC (1168) | 115286-0-0              |

**Firestone Re-cover over Treated Wood Deck  
Adhered Membrane**

| Uplift   | Deck Type    | Insulation                             | Cover Board | Attachment                                   | Membrane                                 | Membrane Attachment                          | RoofNav Assembly Number |
|--|--------------|--|-------------|--|--|--|-------------------------|
| 1-75<br>IF: 1<br>EF: A<br>Slope: $\frac{1}{4}$ " | Treated Wood | ISOGARD GL<br>$\frac{1}{2}$ "-1" thick | None        | 12 AP fasteners<br>Plates per 4' x 8' boards | UltraPly TPO membrane,<br>Single weld    | UltraPly or Single-Ply LVOC Bonding Adhesive | 129268-0-0              |
| 1-75<br>IF: 1<br>EF: A<br>Slope: $\frac{1}{4}$ " | Treated Wood | ISOGARD GL<br>$\frac{1}{2}$ "-1" thick | None        | 12 AP fasteners<br>Plates per 4' x 8' boards | UltraPly TPO SA membrane,<br>Single weld | None   | 374222-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: $\frac{1}{4}$ " | Treated Wood | ISOGARD GL<br>Min. 1" thick            | None        | 16 AP fasteners<br>Plates per 4' x 8' boards | UltraPly TPO membrane,<br>Single weld    | UltraPly or Single-Ply LVOC Bonding Adhesive | 326804-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: $\frac{1}{4}$ " | Treated Wood | ISOGARD GL<br>$\frac{1}{2}$ "-1" thick | None        | 16 AP fasteners<br>Plates per 4' x 8' boards | UltraPly TPO SA membrane,<br>Single weld | None   | 374236-0-0              |

**Firestone Mechanically Attached Systems Uplift Ratings – Standard UltraPly membrane  
New Construction, Steel, Mechanically Attached Insulation, Single Weld**

| Uplift   | Deck Type (Vapor Retarder/Thermal Barrier)  | Insulation and Attachment  | Membrane                         | Membrane Attachment   | RoofNav Assembly Number |
|--|---|--|----------------------------------|---|-------------------------|
| 1-60<br>IF: 1<br>EF: A<br>Slope: $\frac{3}{4}$ " | Steel<br>22-18-ga.<br>80 ksi<br>72" span  | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br>Pre-securement – min. 5/board<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) or BASEGARD SA over $\frac{1}{4}$ " DensDeck | UltraPly TPO membrane, 10' sheet | 12" o.c. HD fastener and HD or Barbed Seam Plate, Single weld | 3080-0-0                |
| 1-60<br>IF: 1<br>EF: A<br>Slope: $\frac{3}{4}$ " | Steel:<br>20-16-ga., 33 ksi<br>72" span<br><br>22-ga., 33 ksi<br>60" span<br><br>22-ga., 80 ksi<br>72" span<br><br><u>Optional:</u><br>V-Force or<br>BASEGARD SA and<br>DensDeck or<br>Polyethylene | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br>Pre-securement – min. 5/board<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) or BASEGARD SA over $\frac{1}{4}$ " DensDeck | UltraPly TPO membrane, 10' sheet | 12" o.c. HD fastener and HD Seam Plate, Single weld           | 170476-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: $\frac{3}{4}$ " | Steel:<br>22-18-ga., 80 ksi<br>72" span<br><u>Optional:</u><br>V-Force or<br>BASEGARD SA and<br>DensDeck or<br>Polyethylene   | ISOGARD GL, 1.5"-12",<br>Preliminary Securement or<br>ISOGARD GL (Tapered) 1.5"-4"   | UltraPly TPO membrane, 10' sheet | 12" o.c. HD+ fastener and HD+ Seam Plate, Single weld         | 76911-0-0               |

**Continued**

**Firestone Mechanically Attached Systems Uplift Ratings – Standard UltraPly membrane**

**New Construction, Steel, Mechanically Attached Insulation, Single Weld**

| Uplift  | Deck Type (Vapor Retarder/Thermal Barrier)     | Insulation and Attachment  | Membrane                              | Membrane Attachment  | RoofNav Assembly Number |
|---|--|--|---------------------------------------|--|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope: $\frac{3}{4}$ "  | Steel:<br>18-16-ga., 33 ksi<br>72" span        | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br>Pre-securement – min. 5/board<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) or BASEGARD SA over $\frac{1}{4}$ " DensDeck | UltraPly TPO membrane, 10' sheets     | 6" o.c. HD fastener and HD or Barbed Seam Plate, Single weld   | 166431-0-0              |
|   | 20-ga., 33 ksi<br>48" span                     |  |                                       |  |                         |
|   | 20-ga., 80 ksi<br>72" span                     |  |                                       |  |                         |
|   | 22-ga., 80 ksi<br>72" span                     |  |                                       |  |                         |
| 1-90<br>IF: 1<br>EF: A<br>Slope: $\frac{3}{4}$ "  | Steel:<br>20-16-ga., 33 ksi<br>72" span        | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br>Pre-securement – min. 5/board<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) or BASEGARD SA over $\frac{1}{4}$ " DensDeck | UltraPly TPO membrane, 8' sheets      | 12" o.c. HD+ fastener and HD+ Seam Plate, Single weld  | 213747-0-0              |
|   | 22-ga., 33 ksi<br>48" span                     |  |                                       |  |                         |
|   | 22-ga., 80 ksi<br>72" span                     |  |                                       |  |                         |
| 1-105<br>IF: 1<br>EF: A<br>Slope: $\frac{3}{4}$ " | Steel (WR):<br>18-ga., 33 ksi<br>54" span      | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br>Pre-securement – min. 5/board<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) or BASEGARD SA over $\frac{1}{4}$ " DensDeck | UltraPly TPO membrane, 10' sheets     | 6" o.c. HD fastener and HD or Barbed Seam Plate, Single weld   | 3081-0-0                |
|   | 20-16-ga., 80 ksi<br>72" span                  |  |                                       |  |                         |
|   | 22-ga., 80 ksi<br>60" span                     |  |                                       |  |                         |
| 1-105<br>IF: 1<br>EF: A<br>Slope: $\frac{3}{4}$ " | Steel (WR):<br>20-18-ga., 33 ksi<br>72" span   | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br>Pre-securement – min. 5/board<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) or BASEGARD SA over $\frac{1}{4}$ " DensDeck | UltraPly TPO membrane, 6'-6" sheets   | 6" o.c. HD fastener and HD Plate, Single weld  | 3074-0-0                |
|   | 22-ga., 33 ksi<br>66" span                     |  |                                       |  |                         |
|   | 22-ga., 80 ksi<br>72" span                     |  |                                       |  |                         |
| 1-105<br>IF: 1<br>EF: A<br>Slope: 1"              | Steel (WR):<br>22-18-ga.<br>33 ksi<br>72" span | <u>Insulation (Top):</u><br>ISOGARD GL, 1.5"-4",<br>Preliminary Securement.<br><br><u>Insulation (Bottom):</u><br>ISOGARD GL, 1.5"-8"<br><br><u>Optional:</u><br>4-6 mil. Polyethylene   | UltraPly TPO membrane, 8' sheets      | 6" o.c. HD+ fastener and HD+ Seam Plate, Single weld<br>(The roof cover is secured with stress plates and fasteners placed in the side laps (spaced 90" [2.9 m] o.c.) and an intermediate batten placed centered in the field of the roof cover.)  | 343455-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope: 1"              | Steel (WR):<br>22-18-ga.<br>33 ksi<br>72" span | <u>Insulation (Top):</u><br>ISOGARD GL, 1.5"-4"<br>Preliminary Securement.<br><br><u>Insulation (Bottom):</u><br>ISOGARD GL, 1.5"-8"<br><br><u>Optional:</u><br>4-6 mil. Polyethylene    | UltraPly TPO 120 membrane, 10' sheets | 6" o.c. HD+ fastener and HD+ Seam Plate, Single weld<br>(The roof cover is secured with stress plates and fasteners placed in the side laps (spaced 114" [2.9 m] o.c.) and an intermediate batten placed centered in the field of the roof cover.) | 343459-0-0              |

**Continued**

**Firestone Mechanically Attached Systems Uplift Ratings – Standard UltraPly membrane**

**New Construction, Steel, Mechanically Attached Insulation, Single Weld**

| Uplift                               | Deck Type (Vapor Retarder/Thermal Barrier)      | Insulation and Attachment  | Membrane  | Membrane Attachment  | RoofNav Assembly Number |
|--------------------------------------|---|--|---|--|-------------------------|
| 1-105<br>IF: 1<br>EF: A<br>Slope: 1" | Steel:<br>22-18-ga.<br>33 ksi,<br>72" o.c. span | <u>Insulation (Top) Required:</u><br>ISOGARD GL, 1.5"-4"<br><u>Insulation (Bottom) Optional:</u><br>ISOGARD GL, 1.5"-8"<br><u>Optional:</u><br>4-6 mil. Polyethylene | UltraPly TPO<br>10' sheets<br>w/intermediate attachment.<br>See note. | 114" row spacing at 6" o.c.<br>spacing, HD Fasteners,<br>Single Weld<br><b>NOTE:</b> Additional intermediate Batten<br>Securement required at<br>57" o.c. row spacing at 6"<br>o.c. fasteners spacing. | 343409-0-0              |

**Firestone Mechanically Attached Systems Uplift Ratings**

**New Construction, Steel, Insulation with Cover Board, Single Weld**

| Uplift                                 | Deck Type  | Insulation and Attachment   | Cover Board and Attachment  | Membrane                                   | Membrane Attachment  | RoofNav Assembly Number |
|--|--|---|---|--|--|-------------------------|
| 1-60<br>IF: 1<br>EF: A<br>Slope: 5"    | Steel:<br>20-16-ga., 33 ksi,<br>72" o.c. span    | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Attachment:</u><br>Preliminary Securement  | <u>Cover Board:</u><br>¼" min.,<br>DensDeck<br>DensDeck Prime<br>Securock   | UltraPly TPO<br>membrane, 10'<br>sheet     | 12" o.c. HD fastener and<br>HD Seam Plate or<br>UltraPly TPO Barbed<br>Seam Plate, Single weld | 264245-0-0              |
|  | 22-ga., 33 ksi,<br>60" o.c. span                 |   |   |  |  |                         |
|  | 22-ga., 80 ksi,<br>72" o.c. span                 |   |   |  |  |                         |
| 1-60<br>IF: 1<br>EF: A<br>Slope: 1"    | Steel:<br>20-16-ga., 33 ksi,<br>72" o.c. span    | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Attachment:</u><br>Preliminary Securement<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) or<br>BASEGARD SA<br>over ¼" DensDeck | <u>Cover Board:</u><br>½" ISOGARD HD<br>½" Structodek HD<br><u>Attachment:</u><br>Preliminary<br>Securement                 | UltraPly TPO<br>membrane, 10'<br>sheet     | 114" row spacing, 12"<br>o.c.<br>HD fastener and HD<br>Seam Plate,<br>Single weld              | 266089-0-0              |
|  | 22-ga., 33 ksi,<br>60" o.c. span                 |   |   |  |  |                         |
|  | 22-ga., 80 ksi,<br>72" o.c. span                 |   |   |  |  |                         |
| 1-75<br>IF: 1<br>EF: A<br>Slope: 5"    | Steel:<br>22-18-ga.<br>80 ksi,<br>72" o.c. span  | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Attachment:</u><br>Common Fastened<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA)<br>over ¼" DensDeck                          | <u>Cover Board:</u><br>¼" min.<br>DensDeck<br>DensDeck Prime<br>Securock<br><u>Attachment:</u><br>Preliminary<br>Securement | UltraPly TPO<br>membrane, 10'<br>sheets    | 114" row spacing, 12"<br>o.c.<br>HD fastener and HD<br>Seam Plate, Single weld                 | 381449-0-0              |
| 1-75<br>IF: 1<br>EF: A<br>Slope: 1.75" | Steel:<br>22-18-ga.,<br>80 ksi,<br>72" o.c. span | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Attachment:</u><br>Common Fastened<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA)<br>over ¼" DensDeck                          | <u>Cover Board:</u><br>½" min.<br>Structodek HD<br>FiberTop B<br><u>Attachment:</u><br>Preliminary<br>Securement            | UltraPly<br>TPO<br>membrane,<br>10' sheets | 12" o.c. HD fastener and<br>HD Seam Plate, Single<br>weld                                      | 381629-0-0              |

**Continued**

**Firestone Mechanically Attached Systems Uplift Ratings**  
**New Construction, Steel, Insulation with Cover Board, Single Weld**

| Uplift                               | Deck Type   | Insulation and Attachment  | Cover Board and Attachment   | Membrane                            | Membrane Attachment   | RoofNav Assembly Number |
|--------------------------------------|---|--|--|-------------------------------------|---|-------------------------|
| 1-75<br>IF: 1<br>EF: A<br>Slope: 1"  | <u>Steel:</u><br>22-18-ga.,<br>80 ksi,<br>72" o.c. span     | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Attachment:</u><br>Common Fastened<br><u>Optional:</u><br>4-6 mil. Polyethylene or V-Force (SA) over $\frac{1}{4}$ " DensDeck                           | <u>Cover Board:</u><br>$\frac{1}{2}$ " min.<br>Structodek HD<br>FiberTop B<br><u>Attachment:</u><br>Preliminary Securement         | UltraPly TPO membrane, 10' sheets   | 12" o.c. HD fastener and HD Seam Plate, Single weld   | 381672-0-0              |
| 1-75<br>IF: 1<br>EF: A<br>Slope: 5"  | <u>Steel:</u><br>22-18-ga.,<br>33 ksi,<br>72" o.c. span     | <u>Insulation:</u><br>ISOGARD GL, 3"-12"<br><u>Attachment:</u><br>Preliminary Securement<br><u>Optional:</u><br>4-6 mil. Polyethylene  | <u>Cover Board:</u><br>$\frac{1}{4}$ " min.<br>DensDeck Securock<br><u>Attachment:</u><br>Preliminary Securement                   | UltraPly TPO membrane, 8' sheets    | 12" o.c. HD fastener and HD Seam Plate, Single weld   | 339004-0-0              |
| 1-75<br>IF: 1<br>EF: A<br>Slope: 1"  | <u>Steel:</u><br>22-18-ga.,<br>33 ksi,<br>72" o.c. span     | <u>Insulation:</u><br>ISOGARD GL, 3"-12"<br><u>Attachment:</u><br>Preliminary Securement<br><u>Optional:</u><br>4-6 mil. Polyethylene  | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br>$\frac{1}{2}$ " Structodek HD<br><u>Attachment:</u><br>Preliminary Securement | UltraPly TPO membrane, 8' sheets    | 12" o.c. HD fastener and HD Seam Plate, Single weld   | 338538-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: 5"  | <u>Steel:</u><br>22-18-ga.<br>33 ksi,<br>72" o.c. span      | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Attachment:</u><br>Preliminary Securement<br><u>Optional:</u><br>4-6 mil. Polyethylene or V-Force (SA) or BASEGARD SA over $\frac{1}{4}$ " DensDeck     | <u>Cover Board:</u><br>$\frac{1}{4}$ " min.<br>DensDeck Securock<br><u>Attachment:</u><br>Preliminary Securement                   | UltraPly TPO membrane, 6'-6" sheets | 6" o.c. HD fastener and HD Seam Plate or UltraPly TPO Barbed Seam Plate, Single weld  | 339174-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: 1"  | <u>Steel:</u><br>22-18-ga.<br>33 ksi,<br>72" o.c. span      | <u>Insulation:</u><br>ISOGARD GL, 1.5"-12"<br><u>Attachment:</u><br>Preliminary Securement<br><u>Optional:</u><br>4-6 mil. Polyethylene or V-Force (SA) or BASEGARD SA over $\frac{1}{4}$ " DensDeck     | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br>$\frac{1}{2}$ " Structodek HD<br><u>Attachment:</u><br>Preliminary Securement | UltraPly TPO membrane, 6'-6" sheet  | 12" o.c. HD fastener and HD Seam Plate, Single weld   | 339172-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope: 5" | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi,<br>72" o.c. span | <u>Insulation:</u><br>Optional Top Layer: ISOGARD GL, 1.5"-4"<br>Required Bottom Layer: ISOGARD GL, 1.5"-8"<br><u>Attachment:</u><br>Preliminary Securement<br><u>Optional:</u><br>4-6 mil. Polyethylene | <u>Cover Board:</u><br>$\frac{1}{4}$ " min.<br>DensDeck Securock<br><u>Attachment:</u><br>Preliminary Securement                   | UltraPly TPO membrane, 10' sheets   | 6" o.c. HD fastener and HD Seam Plate, Single weld (UltraPly TPO MF - Lap Securement 114" OC-6" – w/Intermediate Batten Securement (57" OC - 6")) | 343411-0-0              |

**Continued**

**Firestone Mechanically Attached Systems Uplift Ratings**  
**New Construction, Steel, Insulation with Cover Board, Single Weld**

| Uplift                               | Deck Type   | Insulation and Attachment  | Cover Board and Attachment  | Membrane                                | Membrane Attachment  | RoofNav Assembly Number |
|--------------------------------------|---|--|---|---|--|-------------------------|
| 1-105<br>IF: 1<br>EF: A<br>Slope: 1" | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi,<br>72" o.c. span | <u>Insulation:</u><br>Optional Top Layer:<br>ISOGARD GL, 1.5"-4"<br>Required Bottom<br>Layer: ISOGARD GL,<br>1.5"-8"<br><u>Attachment:</u><br>Preliminary<br>Securement<br><u>Optional:</u><br>4-6 mil. Polyethylene | <u>Cover Board:</u><br>½" ISOGARD HD<br>½" Structodek HD<br><u>Attachment:</u><br>Preliminary<br>Securement | UltraPly TPO<br>membrane, 10'<br>sheets | 6" o.c. HD fastener<br>and HD Seam Plate,<br>Single weld<br>(The roof cover is<br>secured with stress<br>plates and fasteners<br>placed in the side laps<br>spaced 114" [2.9 m] o.c.<br>w/intermediate batten<br>placed centered in the<br>field of the roof cover.) | 343408-0-0              |

**Firestone Mechanically Attached Systems Uplift Ratings**  
**New Construction, Concrete, Insulation with Cover Board, Single Weld**

| Uplift                               | Deck Type   | Insulation and Attachment  | Cover Board and Attachment   | Membrane                               | Membrane Attachment  | RoofNav Assembly Number |
|--------------------------------------|---|--|--|--|--|-------------------------|
| 1-60<br>IF: NC<br>EF: A<br>Slope: 5" | <u>Concrete:</u><br>2,500 psi<br>Min. 2"<br>thick | <u>Insulation:</u><br>ISOGARD GL,<br>1.5"-12"<br><u>Attachment:</u><br>Preliminary<br>Securement | <u>Cover Board:</u><br>¼" min.<br>DensDeck<br>Securock<br><u>Attachment:</u><br>Preliminary Securement   | UltraPly TPO<br>membrane,<br>10' sheet | 12" o.c. HD fastener and<br>HD Seam Plate or<br>UltraPly TPO Barbed<br>Seam Plate, Single weld | 269751-0-0              |
| 1-60<br>IF: NC<br>EF: A<br>Slope: 1" | <u>Concrete:</u><br>2,500 psi<br>Min. 2"<br>thick | <u>Insulation:</u><br>ISOGARD GL,<br>1.5"-12"<br><u>Attachment:</u><br>Preliminary<br>Securement | <u>Cover Board:</u><br>½" ISOGARD HD<br>½" Structodek HD<br><u>Attachment:</u><br>Preliminary Securement | UltraPly TPO<br>membrane,<br>10' sheet | 12" o.c. HD fastener and<br>HD Seam Plate or<br>UltraPly TPO Barbed<br>Seam Plate, Single weld | 269750-0-0              |
| 1-75<br>IF: NC<br>EF: A<br>Slope: 5" | <u>Concrete:</u><br>2,500 psi<br>Min. 2"<br>thick | <u>Insulation:</u><br>ISOGARD GL,<br>1.5"-12"<br><u>Attachment:</u><br>Preliminary<br>Securement | <u>Cover Board:</u><br>¼" min.<br>DensDeck<br>Securock<br><u>Attachment:</u><br>Preliminary Securement   | UltraPly TPO<br>membrane,<br>10' sheet | 6" o.c. HD fastener and<br>HD Seam Plate or<br>UltraPly TPO Barbed<br>Seam Plate, Single weld  | 269742-0-0              |
| 1-75<br>IF: NC<br>EF: A<br>Slope: 1" | <u>Concrete:</u><br>2,500 psi<br>Min. 2"<br>thick | <u>Insulation:</u><br>ISOGARD GL,<br>1.5"-12"<br><u>Attachment:</u><br>Preliminary<br>Securement | <u>Cover Board:</u><br>½" ISOGARD HD<br>½" Structodek HD<br><u>Attachment:</u><br>Preliminary Securement | UltraPly TPO<br>membrane,<br>10' sheet | 6" o.c. HD fastener and<br>HD Seam Plate or<br>UltraPly TPO Barbed<br>Seam Plate, Single weld  | 269741-0-0              |

**Firestone Mechanically Attached Systems Uplift Ratings**  
**Recover, Metal Building, Insulation with Cover Board**

| Uplift                              | Deck Type                                 | Flute Filler           | Insulation and Attachment  | Cover Board and Attachment  | Membrane                               | Membrane Attachment   | RoofNav Assembly Number |
|-------------------------------------|---|------------------------|----------------------------|---|--|---|-------------------------|
| 1-60<br>IF: 1<br>EF: A<br>Slope: 1" | Standing/ Lap<br>Seam Roof<br>(Insulated) | ISOGARD GL,<br>1" min. | ISOGARD GL<br>.5"-1" thick | <u>Cover Board:</u><br>½" ISOGARD HD<br>½" Structodek HD<br><u>Attachment:</u><br>Preliminary<br>Securement | UltraPly TPO<br>membrane, 10'<br>sheet | 12" o.c. with<br>Firestone Purlin<br>Fasteners and<br>HD Seam<br>Plates, Single<br>Weld | 305074-0-0              |

**Continued**

**Firestone Mechanically Attached Systems Uplift Ratings**

**Recover, Metal Building, Insulation with Cover Board**

| Uplift                                  | Deck Type                                      | Flute Filler           | Insulation and Attachment            | Cover Board and Attachment  | Membrane                                  | Membrane Attachment  | RoofNav Assembly Number |
|---|--|------------------------|--------------------------------------|---|---|--|-------------------------|
| 1-60<br>IF: 1<br>EF: A<br>Slope:<br>5"  | Standing/<br>Lap Seam<br>Roof<br>(Insulated)   | ISOGARD<br>GL, 1" min. | ISOGARD GL<br>.5"-1" thick           | <u>Cover Board:</u><br><u>1/4" min.</u><br>DensDeck<br>Securock<br><u>Attachment:</u><br>Preliminary Securement                   | UltraPly TPO<br>membrane,<br>10' sheet    | 12" o.c. with<br>Firestone Purlin<br>Fasteners and HD<br>Seam Plates,<br>Single Weld                     | 305080-0-0              |
| 1-60<br>IF: 1<br>EF: A<br>Slope:<br>1"  | Standing/<br>Lap Seam<br>Roof<br>(Insulated)   | ISOGARD<br>GL, 1" min. | ISOGARD GL<br>.5"-1" thick           | <u>Cover Board:</u><br><u>1/2" ISOGARD HD</u><br><u>1/2" Structodek HD</u><br><u>Attachment:</u><br>Preliminary Securement        | UltraPly TPO<br>membrane,<br>6'-6" sheet  | 12" o.c. with<br>Firestone Purlin<br>Fasteners and<br>Metal Batten Strip,<br>Wide Weld                   | 305058-0-0              |
| 1-60<br>IF: 1<br>EF: A<br>Slope:<br>5"  | Standing/<br>Lap Seam<br>Roof<br>(Insulated)   | ISOGARD<br>GL, 1" min. | ISOGARD GL<br>.5"-1" thick           | <u>Cover Board:</u><br><u>1/4" min.</u><br>DensDeck<br>DensDeck Prime<br>Securock<br><u>Attachment:</u><br>Preliminary Securement | UltraPly TPO<br>membrane,<br>6'-6" sheet  | 12" o.c. with<br>Firestone Purlin<br>Fasteners and<br>Metal Batten Strip,<br>Wide Weld                   | 305060-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope:<br>1"  | Standing/<br>Lap Seam<br>Roof<br>(Insulated)   | ISOGARD<br>GL, 1" min. | ISOGARD GL<br>.5"-1" thick           | <u>Cover Board:</u><br><u>1/2" ISOGARD HD</u><br><u>1/2" Structodek HD</u><br><u>Attachment:</u><br>Preliminary Securement        | UltraPly TPO<br>membrane,<br>8' sheet     | 12" o.c. with<br>Firestone Purlin<br>Fasteners and HD<br>Seam Plates,<br>Single Weld                     | 305221-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope:<br>1" | Standing/<br>Lap Seam<br>Roof<br>(Insulated)   | ISOGARD<br>GL, 1" min. | ISOGARD GL<br>1"-12" thick           | <u>Cover Board:</u><br><u>1/2" ISOGARD HD</u><br><u>1/2" Structodek HD</u><br><u>Attachment:</u><br>Preliminary Securement        | UltraPly TPO<br>membrane,<br>12'-4" sheet | 6" o.c. with<br>Firestone Purlin<br>Fasteners and HD<br>Seam Plates,<br>Single Weld                      | 265291-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope:<br>1" | Standing/<br>Lap Seam<br>Roof<br>(Uninsulated) | ISOGARD<br>GL 1" min.  | ISOGARD GL<br>1"-12" thick           | <u>Cover Board:</u><br><u>1/4" min.</u><br>DensDeck<br>DensDeck Prime<br>Securock<br><u>Attachment:</u><br>Preliminary Attachment | UltraPly TPO<br>membrane,                 | 6" o.c. with<br>Firestone Purlin<br>Fasteners and HD<br>Seam Plates,<br>Single Weld                      | 265296-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope:<br>1" | Standing/<br>Lap Seam<br>Roof<br>(Insulated)   | ISOGARD<br>GL 1" min.  | ISOGARD GL<br>.5"-1" thick           | <u>Cover Board:</u><br><u>1/2" ISOGARD HD</u><br><u>1/2" Structodek HD</u><br><u>Attachment:</u><br>Preliminary Attachment        | UltraPly TPO<br>membrane                  | 142" Row Spacing,<br>6" o.c. with<br>Firestone Purlin<br>Fasteners and HD<br>Seam Plates,<br>Single Weld | 305233-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope:<br>5" | Standing/<br>Lap Seam<br>Roof<br>(Insulated)   | ISOGARD<br>GL, 1" min. | ISOGARD GL<br>.5"-1" thick           | DensDeck, DensDeck<br>Prime or Securock, 1/4"<br>min. Preliminary<br>Attachment   | UltraPly TPO<br>membrane                  | 142" Row Spacing,<br>6" o.c. with<br>Firestone Purlin<br>Fasteners and HD<br>Seam Plates,<br>Single Weld | 305237-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope:<br>5" | Standing/<br>Lap Seam<br>Roof<br>(Uninsulated) | None                   | DensDeck or<br>Securock<br>1/4" min. | DensDeck, DensDeck<br>Prime or Securock<br>1/4" min.<br>Preliminary Attachment  | UltraPly TPO<br>membrane                  | 142" Row Spacing,<br>6" o.c. with<br>Firestone Purlin<br>Fasteners and HD<br>Seam Plates,<br>Single Weld | 283990-0-0              |

**Firestone Mechanically Attached Systems Uplift Ratings  
Recover, Metal Building, Insulation without Cover Board**

| Uplift                              | Deck Type                          | Flute Filler               | Insulation and Attachment   | Membrane              | Membrane Attachment  | RoofNav Assembly Number |
|-------------------------------------|------------------------------------|----------------------------|---|-----------------------|--|-------------------------|
| 1-60<br>IF: 1<br>EF: A<br>Slope: 1" | Standing/Lap Seam Roof (Insulated) | ISOGARD GL, 1", loose laid | ISOGARD GL, .5"-1" thick, pre-securement, minimum 5 fasteners per 4' x 8' board | UltraPly TPO membrane | 114" Row Spacing, 12" o.c. with Firestone Purlin Fasteners and HD Seam Plates, Single Weld | 305068-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: 1" | Standing/Lap Seam Roof (Insulated) | ISOGARD GL, 1", loose laid | ISOGARD GL, .5"-1" thick, pre-securement, minimum 5 fasteners per 4' x 8' board | UltraPly TPO membrane | 90" Row Spacing, 12" o.c. with Firestone Purlin Fasteners and HD Seam Plates, Single Weld  | 305219-0-0              |

**Firestone Mechanically Attached Systems – Invisiweld System Uplift Ratings  
Recover, Metal Building, Flute Filler with Cover Board**

| Uplift                              | Deck Type                          | Flute Filler | Cover Board and Attachment                               | Membrane              | Membrane Attachment  | RoofNav Assembly Number |
|-------------------------------------|------------------------------------|--------------|--|-----------------------|--|-------------------------|
| 1-60<br>IF: 1<br>EF: A<br>Slope: 1" | Standing/Lap Seam Roof (Insulated) | ISOGARD GL   | ½" ISOGARD HD<br>½" Structodek HD Preliminary Attachment | UltraPly TPO membrane | 60" Row Spacing, 12" o.c. with Firestone Purlin Fasteners and Invisiweld Plates, Single Weld | 273139-0-0              |

**Firestone Mechanically Attached Systems Uplift Ratings – UltraPly XR 100 and XR 115  
Recover, Steel Deck, UltraPly TPO XR membrane, Single Weld**

| Uplift                               | Deck Type                                 | Membrane  | Membrane Attachment                                   | RoofNav Assembly Number |
|--------------------------------------|---|---|---|-------------------------|
| 1-60<br>IF: 1<br>EF: A<br>Slope: ½"  | Steel:<br>any thickness/class,<br>Recover | UltraPly TPO XR 100, 115, 135 membrane, 10' sheet | 12" o.c. HD fastener and HD Seam Plate, Single weld   | 242937-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: ½"  | Steel:<br>80 ksi<br>Recover               | UltraPly TPO XR 100, 115, 135 membrane, 10' sheet | 12" o.c. HD+ fastener and HD+ Seam Plate, Single weld | 242946-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: ½"  | Steel:<br>any thickness/class,<br>Recover | UltraPly TPO XR 100, 115, 135 membrane, 10' sheet | 6" o.c. HD fastener and HD+ Seam Plate, Single weld   | 242950-0-0              |
| 1-135<br>IF: 1<br>EF: A<br>Slope: ½" | Steel:<br>any thickness/class,<br>Recover | UltraPly TPO XR 100, 115, 135 membrane, 10' sheet | 6" o.c. HD+ fastener and HD+ Seam Plate, Single weld  | 242951-0-0              |

**Firestone Mechanically Attached Systems Uplift Ratings  
Recover, Concrete Deck, UltraPly TPO XR membrane, Single Weld**

| Uplift                               | Deck Type            | Membrane  | Membrane Attachment                                 | RoofNav Assembly Number |
|--------------------------------------|----------------------|---|---|-------------------------|
| 1-60<br>IF: NC<br>EF: A<br>Slope: ½" | Concrete:<br>Recover | UltraPly TPO XR 100, 115, 135 membrane, 10' sheet | 12" o.c. HD fastener and HD Seam Plate, Single weld | 242935-0-0              |
| 1-90<br>IF: NC<br>EF: A<br>Slope: ½" | Concrete:<br>Recover | UltraPly TPO XR 100, 115, 135 membrane, 10' sheet | 6" o.c. HD fastener and HD Seam Plate, Single weld  | 242949-0-0              |

**Firestone Mechanically Attached Systems Uplift Ratings – Invisiweld System**  
**Invisiweld System, Induction Welded**

| Uplift   | Deck Type   | Insulation and Attachment  | Cover Board | Attachment  | Membrane                           | Membrane Attachment | RoofNav Assembly Number |
|--|---|--|-------------|---|------------------------------------|---------------------|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope: $\frac{3}{4}$ " | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span  | <u>Insulation:</u><br>ISOGARD GL<br>1.5"-12" thick<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) or<br>BASEGARD SA over $\frac{1}{4}$ " DensDeck | None        | 6 HD fasteners and Invisiweld Plates per 4' x 8' boards | UltraPly TPO membrane, Single weld | Invisiweld System   | 250651-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: $\frac{3}{4}$ " | <u>Steel:</u><br>22-16-ga.<br>33 ksi,<br>72" span | <u>Insulation:</u><br>ISOGARD GL<br>1.5"-12" thick<br>4' x 8' boards<br><u>Thermal Barrier:</u><br>DensDeck $\frac{1}{4}$ " thick<br>4' x 8' boards                | None        | 6 HD fasteners and Invisiweld Plates per 4' x 8' boards | UltraPly TPO membrane, Single weld | Invisiweld System   | 399280-0-0              |

**Firestone Mechanically Attached Systems Uplift Ratings – Invisiweld System**  
**Invisiweld System, Induction Welded**

| Uplift  | Deck Type  | Insulation and Attachment  | Cover Board  | Attachment  | Membrane                           | Membrane Attachment | RoofNav Assembly Number |
|---|--|--|--|---|------------------------------------|---------------------|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope: 1"               | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Insulation:</u><br>ISOGARD GL<br>1.5"-12" thick<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) or<br>BASEGARD SA over $\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br>$\frac{1}{2}$ " Structodek HD | 6 HD fasteners and Invisiweld Plates per 4' x 8' boards                   | UltraPly TPO membrane, Single weld | Invisiweld System   | 277978-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: 5"               | <u>Steel:</u><br>22-16-ga.<br>33 ksi<br>72" span | <u>Insulation:</u><br>ISOGARD GL<br>1.5"-12" thick<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) or<br>BASEGARD SA over $\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>$\frac{1}{4}$ " min.<br>DensDeck Securock                   | 6 HD fasteners and Invisiweld Plates per 4' x 8' boards                   | UltraPly TPO membrane, Single weld | Invisiweld System   | 277977-0-0              |
| 1-90<br>IF: NC<br>EF: A<br>Slope: $\frac{3}{4}$ " | <u>Concrete:</u><br>2500 psi<br>Min. 2" thick    | <u>Insulation:</u><br>ISOGARD GL<br>1.5"-12" thick   | None   | 6 HD or Concrete Drive fasteners and Invisiweld Plates per 4' x 8' boards | UltraPly TPO membrane, Single weld | Invisiweld System   | 250819-0-0              |
| 1-90<br>IF: NC<br>EF: A<br>Slope: 1"              | <u>Concrete:</u><br>2500 psi<br>Min. 2" thick    | <u>Insulation:</u><br>ISOGARD GL<br>1.5"-12" thick   | <u>Cover Board:</u><br>$\frac{1}{2}$ " ISOGARD HD<br>$\frac{1}{2}$ " Structodek HD | 6 HD or Concrete Drive fasteners and Invisiweld Plates per 4' x 8' boards | UltraPly TPO membrane, Single weld | Invisiweld System   | 251817-0-0              |

**Continued**

**Firestone Mechanically Attached Systems Uplift Ratings – Invisiweld System**

**Invisiweld System, Induction Welded**

| Uplift                                  | Deck Type   | Insulation and Attachment   | Cover Board  | Attachment   | Membrane                                 | Membrane Attachment  | RoofNav Assembly Number |
|---|---|---|--|--|--|----------------------|-------------------------|
| 1-90<br>IF: NC<br>EF: A<br>Slope: 5"    | <u>Concrete:</u><br>2500 psi<br>Min. 2" thick         | <u>Insulation:</u><br>ISOGARD GL<br>1.5"-12" thick  | <u>Cover Board:</u><br>1/4" DensDeck<br>1/4" DensDeck Prime<br>1/4" Securock                   | 6 HD or<br>Concrete<br>Drive<br>fasteners and<br>Invisiweld<br>Plates per<br>4' x 8' board | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 251833-0-0              |
| 1-120<br>IF: 1<br>EF: A<br>Slope: 3/4"  | <u>Steel:</u><br>22-18-ga.<br>33 ksi<br>72" span      | <u>Insulation:</u><br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or<br>V-Force (SA) or<br>BASEGARD SA<br>over 1/4" DensDeck | None   | 24" rows<br>spacing<br>24" on center<br>Invisiweld<br>Plates and<br>HD Fasteners           | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 254071-0-0              |
| 1-120<br>IF: 1<br>EF: A<br>Slope: 1"    | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Insulation:</u><br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or V-Force (SA) or<br>BASEGARD SA<br>over 1/4" DensDeck    | <u>Cover Board:</u><br>4' x 8' boards<br>1/2" ISOGARD HD<br>1/2" Structodek HD                 | 24" rows<br>spacing<br>24" on center<br>Invisiweld<br>Plates and<br>HD Fasteners           | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 278052-0-0              |
| 1-120<br>IF: 1<br>EF: A<br>Slope: 5"    | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Insulation:</u><br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick<br><u>Optional:</u><br>4-6 mil. Polyethylene<br>or V-Force (SA) or<br>BASEGARD SA<br>over 1/4" DensDeck    | <u>Cover Board:</u><br>4' x 8' boards<br>1/4" DensDeck<br>1/4" DensDeck Prime<br>1/4" Securock | 24" rows<br>spacing<br>24" on center<br>Invisiweld<br>Plates and<br>HD Fasteners           | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 278051-0-0              |
| 1-120<br>IF: NC<br>EF: A<br>Slope: 3/4" | <u>Concrete:</u><br>2500 psi<br>Min. 2" thick         | <u>Insulation:</u><br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick  | None   | 8 HD or<br>Concrete<br>Drive<br>fasteners and<br>Invisiweld<br>Plates per<br>4' x 8' board | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 254075-0-0              |
| 1-120<br>IF: NC<br>EF: A<br>Slope: 1"   | <u>Concrete:</u><br>2500 psi<br>Min. 2" thick         | <u>Insulation:</u><br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick  | <u>Cover Board:</u><br>1/2" ISOGARD HD<br>1/2" Structodek HD                                   | 8 HD or<br>Concrete Drive<br>fasteners<br>and Invisiweld<br>Plates per<br>4' x 8' board    | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 254076-0-0              |
| 1-120<br>IF: NC<br>EF: A<br>Slope: 5"   | <u>Concrete:</u><br>2500 psi<br>Min. 2" thick         | <u>Insulation:</u><br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick  | <u>Cover Board:</u><br>4' x 8' boards<br>1/4" DensDeck<br>1/4" DensDeck Prime<br>1/4" Securock | 8 HD or<br>Concrete<br>Drive<br>fasteners and<br>Invisiweld<br>Plates per<br>4' x 8' board | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 254078-0-0              |

**Continued**

**Firestone Mechanically Attached Systems Uplift Ratings – Invisiweld System**

**Invisiweld System, Induction Welded**

| Uplift   | Deck Type   | Insulation and Attachment  | Cover Board   | Attachment  | Membrane                           | Membrane Attachment | RoofNav Assembly Number |
|--|---|--|---|---|------------------------------------|---------------------|-------------------------|
| 1-150<br>IF: 1<br>EF: A<br>Slope: $\frac{3}{4}$ "  | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Insulation:</u><br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) or<br>BASEGARD SA over $\frac{1}{4}$ " DensDeck | None  | 12 HD fasteners and Invisiweld Plates per 4'x8' board                     | UltraPly TPO membrane, Single weld | Invisiweld System   | 253954-0-0              |
| 1-150<br>IF: 1<br>EF: A<br>Slope: 1"               | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Insulation:</u><br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) or<br>BASEGARD SA over $\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>4' x 8' boards<br>$\frac{1}{2}$ " ISOGARD HD<br>$\frac{1}{2}$ " Structodek HD                            | 12 HD fasteners and Invisiweld Plates per 4'x8' board                     | UltraPly TPO membrane, Single weld | Invisiweld System   | 254053-0-0              |
| 1-150<br>IF: 1<br>EF: A<br>Slope: 5"               | <u>Steel (WR):</u><br>22-18-ga.<br>33 ksi<br>72" span | <u>Insulation:</u><br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick<br><u>Optional:</u><br>4-6 mil. Polyethylene or<br>V-Force (SA) or<br>BASEGARD SA over $\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>4' x 8' boards<br>$\frac{1}{4}$ " DensDeck<br>$\frac{1}{4}$ " DensDeck Prime<br>$\frac{1}{4}$ " Securock | 12 HD fasteners and Invisiweld Plates per 4' x 8' board                   | UltraPly TPO membrane, Single weld | Invisiweld System   | 254055-0-0              |
| 1-150<br>IF: NC<br>EF: A<br>Slope: $\frac{3}{4}$ " | <u>Concrete:</u><br>2500 psi<br>Min. 2" thick         | <u>Insulation:</u><br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick   | None  | 12 HD or Concrete Drive fasteners and Invisiweld Plates per 4' x 8' board | UltraPly TPO membrane, Single weld | Invisiweld System   | 254056-0-0              |
| 1-150<br>IF: NC<br>EF: A<br>Slope: 1"              | <u>Concrete:</u><br>2500 psi<br>Min. 2" thick         | <u>Insulation:</u><br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick   | <u>Cover Board:</u><br>4' x 8' boards<br>$\frac{1}{2}$ " ISOGARD HD<br>$\frac{1}{2}$ " Structodek HD                            | 12 HD Concrete Drive fasteners and Invisiweld Plates per 4' x 8' board    | UltraPly TPO membrane, Single weld | Invisiweld System   | 254057-0-0              |
| 1-150<br>IF: NC<br>EF: A<br>Slope: 5"              | <u>Concrete:</u><br>2500 psi<br>Min. 2" thick         | <u>Insulation:</u><br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick   | <u>Cover Board:</u><br>4' x 8' boards<br>$\frac{1}{4}$ " DensDeck<br>$\frac{1}{4}$ " DensDeck Prime<br>$\frac{1}{4}$ " Securock | 12 HD Concrete Drive fasteners and Invisiweld Plates per 4' x 8' board    | UltraPly TPO membrane, Single weld | Invisiweld System   | 254059-0-0              |

**Continued**

**Firestone Mechanically Attached Systems Uplift Ratings – Invisiweld System**

**Invisiweld System, Induction Welded**

| Uplift  | Deck Type                                      | Insulation and Attachment  | Cover Board   | Attachment  | Membrane                                 | Membrane Attachment  | RoofNav Assembly Number |
|---|--|--|---|---|--|----------------------|-------------------------|
| 1-210<br>IF: 1<br>EF: A<br>Slope:<br>$\frac{3}{4}$ "  | Steel (WR):<br>20-18-ga.<br>33 ksi<br>72" span | Insulation:<br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick<br>Optional:<br>4-6 mil.<br>Polyethylene or<br>V-Force (SA) or<br>BASEGARD SA<br>over $\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>4' x 8' boards<br>$\frac{1}{2}$ " ISOGARD HD<br>$\frac{1}{2}$ " Structodek HD                            | 24" rows<br>spacing<br>12" on center<br>Invisiweld<br>Plates and<br>HD Fasteners            | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 254090-0-0              |
|   | 22-ga.<br>33 ksi<br>64" span                   |  |   |   |  |                      |                         |
|   | 22-18-ga.<br>80 ksi<br>72" span                |  |   |   |  |                      |                         |
| 1-210<br>IF: 1<br>EF: A<br>Slope:<br>1"               | Steel (WR):<br>20-18-ga.<br>33 ksi<br>72" span | Insulation:<br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick<br>Optional:<br>4-6 mil.<br>Polyethylene or<br>V-Force (SA) or<br>BASEGARD SA<br>over $\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>4' x 8' boards<br>$\frac{1}{2}$ " ISOGARD HD<br>$\frac{1}{2}$ "-1" Structodek HD                         | 24" rows<br>spacing<br>12" on center<br>Invisiweld<br>Plates and<br>HD Fasteners            | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 278067-0-0              |
|   | 22-ga.<br>33 ksi<br>64" span                   |  |   |   |  |                      |                         |
|   | 22-18-ga.<br>80 ksi<br>72" span                |  |   |   |  |                      |                         |
| 1-210<br>IF: 1<br>EF: A<br>Slope:<br>5"               | Steel (WR):<br>20-18-ga.<br>33 ksi<br>72" span | Insulation:<br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick<br>Optional:<br>4-6 mil.<br>Polyethylene or<br>V-Force (SA) or<br>BASEGARD SA<br>over $\frac{1}{4}$ " DensDeck | <u>Cover Board:</u><br>4' x 8' boards<br>$\frac{1}{4}$ " DensDeck<br>$\frac{1}{4}$ " Securock                                   | 24" rows<br>spacing<br>12" on center<br>Invisiweld<br>Plates and<br>HD Fasteners            | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 278066-0-0              |
|   | 22-ga.<br>33 ksi<br>64" span                   |  |   |   |  |                      |                         |
|   | 22-18-ga.<br>80 ksi<br>72" span                |  |   |   |  |                      |                         |
| 1-210<br>IF: NC<br>EF: A<br>Slope:<br>$\frac{3}{4}$ " | Concrete:<br>2500 psi<br>Min. 2" thick         | Insulation:<br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick  | None  | 16 HD or<br>Concrete<br>Drive<br>fasteners and<br>Invisiweld<br>Plates per<br>4' x 8' board | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 254112-0-0              |
| 1-210<br>IF: NC<br>EF: A<br>Slope:<br>1"              | Concrete:<br>2500 psi<br>Min. 2" thick         | Insulation:<br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick  | <u>Cover Board:</u><br>4' x 8' boards<br>ISOGARD HD $\frac{1}{2}$ " or<br>Structodek HD $\frac{1}{2}$ "-1"                      | 16 HD<br>Concrete<br>Drive<br>fasteners and<br>Invisiweld<br>Plates per<br>4' x 8' board    | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 254115-0-0              |
| 1-210<br>IF: NC<br>EF: A<br>Slope:<br>5"              | Concrete:<br>2500 psi<br>Min. 2" thick         | Insulation:<br>4' x 8' boards<br>ISOGARD GL<br>1.5"-12" thick  | <u>Cover Board:</u><br>4' x 8' boards<br>$\frac{1}{4}$ " DensDeck<br>$\frac{1}{4}$ " DensDeck Prime<br>$\frac{1}{4}$ " Securock | 16 HD<br>Concrete<br>Drive<br>fasteners and<br>Invisiweld<br>Plates per<br>4' x 8' board    | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld<br>System | 254119-0-0              |

**Firestone Mechanically Attached Systems Uplift Ratings – Invisiweld System**  
**Recover, Metal Building, Invisiweld System, Induction Welded**

| Uplift                                | Deck Type                            | Flute Filler                 | Insulation  | Attachment  | Membrane                                 | Membrane Attachment | RoofNav Assembly Number |
|---------------------------------------|--------------------------------------|------------------------------|---|---|--|---------------------|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope: 1"   | Steel:<br>Standing Seam<br>Insulated | ISOGARD GL,<br>½" thick      | ISOGARD GL, ½" thick,<br>5 HD fasteners and<br>Insulation Plates per 4' x<br>8' board                             | 12" on center<br>Purlin fastener<br>and Invisiweld<br>Plate, 60" row<br>spacing | UltraPly TPO<br>membrane,<br>Single weld | Induction<br>Welded | 273140-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope: ¾"  | Steel:<br>Standing Seam              | ISOGARD GL,<br>1.5"-8" thick | ISOGARD GL, 1.5"-4"<br>thick, 5 HD fasteners and<br>Insulation Plates per 4' x<br>8' board                        | 6" on center<br>Purlin fastener<br>and Invisiweld<br>Plate, 120" row<br>spacing | UltraPly TPO<br>membrane,<br>Single weld | Induction<br>Welded | 253893-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope: ¾"  | Steel:<br>Standing Seam              | ISOGARD GL,<br>1"-4" thick   | ISOGARD HD, ½" or<br>Structodek HD ½"-1"<br>thick<br>Preliminary Attachment                                       | 6" on center<br>Purlin fastener<br>and Invisiweld<br>Plate, 120" row<br>spacing | UltraPly TPO<br>membrane,<br>Single weld | Induction<br>Welded | 253890-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope: 1¾" | Steel:<br>Standing Seam              | ISOGARD GL,<br>1"-4" thick   | OSB, ⅝"- ½" thick, 5 HD<br>fasteners and Insulation<br>Plates per 4' x 8' board                                   | 6" on center<br>Purlin fastener<br>and Invisiweld<br>Plate, 120" row<br>spacing | UltraPly TPO<br>membrane,<br>Single weld | Induction<br>Welded | 253897-0-0              |
| 1-105<br>IF: 1<br>EF: A<br>Slope: 5"  | Steel:<br>Standing Seam              | ISOGARD GL,<br>1"-12" thick  | DensDeck/DensDeck<br>Prime, or Securock,<br>¼" min., 5 HD fasteners<br>and Insulation Plates<br>per 4' x 8' board | 6" on center<br>Purlin fastener<br>and Invisiweld<br>Plate, 120" row<br>spacing | UltraPly TPO<br>membrane,<br>Single weld | Induction<br>Welded | 253900-0-0              |

**Firestone Mechanically Attached Systems Uplift Ratings – Invisiweld- S System**

Invisiweld-S System, Induction Welded

| Uplift                                | Deck Type  | Insulation   | Cover Board | Attachment   | Membrane                                 | Membrane Attachment    | RoofNav Assembly Number |
|---------------------------------------|--|--|-------------|--|--|------------------------|-------------------------|
| 1-150<br>IF: NC<br>EF: A<br>Slope: ¾" | Concrete:<br>2500 psi<br>Min. 2" thick               | Insulation:<br>4' x 8' boards,<br>ISOGARD GL 1.5"-12"<br>thick   | None        | 10 HD or Concrete<br>Drive fasteners and<br>Invisiweld-S Plates<br>per 4' x 8' board | UltraPly TPO<br>membrane,<br>Single weld | Invisiweld-S<br>System | 382976-0-0              |
| 1-150                                 | Steel Deck (WR):<br>22-18 ga.<br>33 ksi.<br>72" span | Required:<br>ISOGARD GL 1.5"-12"<br>thick<br>Optional:<br>4-6 mil. Poly or V-Force<br>SA over DensDeck | None        | 10 HD fasteners and<br>Invisiweld-S Plates<br>per 4' x 8' board                      | UltraPly TPO<br>membrane,<br>Single Weld | Invisiweld-S<br>System | 382977-0-0              |

**Firestone Re-cover over Treated Wood Deck**  
**InvisiWeld Attached Membrane**

| Uplift                              | Deck Type                     | Insulation                  | Cover Board                                     | Attachment   | Membrane                       | Membrane Attachment  | RoofNav Assembly Number |
|-------------------------------------|-------------------------------|-----------------------------|---|--|--------------------------------|----------------------|-------------------------|
| 1-90<br>IF: 1<br>EF: A<br>Slope: ¾" | Treated<br>Wood<br>(Re-cover) | ISOGARD GL<br>½"-1" thick   | None  | 6 AP fasteners and<br>Invisiweld Plates per<br>4' x 8' board | .045 mil. min.<br>UltraPly TPO | InvisiWeld<br>System | 250823-0-0              |
| 1-90<br>IF: 1<br>EF: A<br>Slope: 1" | Treated<br>Wood               | ISOGARD GL<br>½" min. thick | ½" ISOGARD HD<br>or Structodek HD<br>Fiberboard | 6 AP fasteners and<br>Invisiweld Plates per<br>4' x 8' board | .045 mil. min.<br>UltraPly TPO | InvisiWeld<br>System | 251855-0-0              |

## Factory Mutual Ballast Guidelines

### Stone Ballast

ASTM D448 — Standard Size No. 3 for Coarse Aggregate (nominal 1-2" [25 to 50 mm] diameter). This standard permits amounts (by weight percent) to pass through the square sieve openings as shown in Table 6.

**Table 6. Gradation for No. 3 Stone**

| Size Number | Nominal Size in. (mm) | Sieve Opening in. (mm) |           |          |         |        |        |
|-------------|-----------------------|------------------------|-----------|----------|---------|--------|--------|
|             |                       | 2½ (63)                | 2 (50)    | 1½ (38)  | 1 (25)  | ¾ (19) | ½ (13) |
| 3           | 1 to 2 (25 - 50)      | 100                    | 90 to 100 | 35 to 70 | 0 to 15 | --     | 0 to 5 |

### Aggregate Surfacing for BUR

ASTM D1863 — *Mineral Aggregate Used on Built-Up Roofs* gives gradation and moisture content for aggregate surfacing as noted in Table 7.

**Table 7. Gradation for Gravel for BURs**

| Sieve   | Amounts finer than sieve specified (mass %) |           |           |
|---------|---|-----------|-----------|
|         | Size 6                                      | Size 67   | Size 7    |
| 25 mm   | 100   | 100       | ---       |
| 19 mm   | 90 to 100                                   | 90 to 100 | 100       |
| 12.5 mm | 20 to 55                                    | ---       | 90 to 100 |
| 9.5 mm  | 0 to 15                                     | 20 to 55  | 40 to 70  |
| 4.75 mm | 0 to 5                                      | 0 to 10   | 0 to 15   |
| 2.36 mm | ---   | 0 to 5    | 0 to 5    |

The moisture content limit for stone is 2 percent and 5 percent for slag. The dust content limit for stone and slag is greater than or equal to 2 percent.