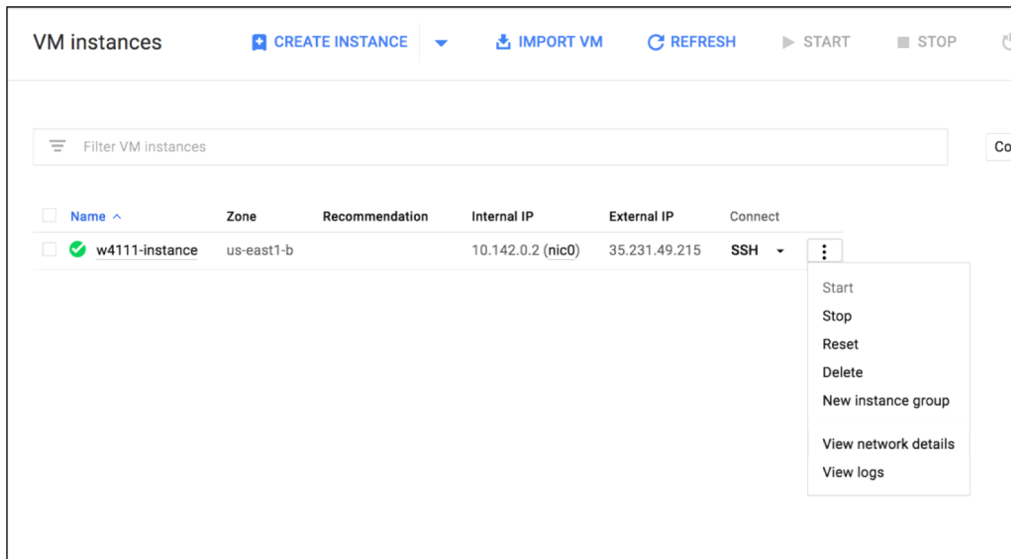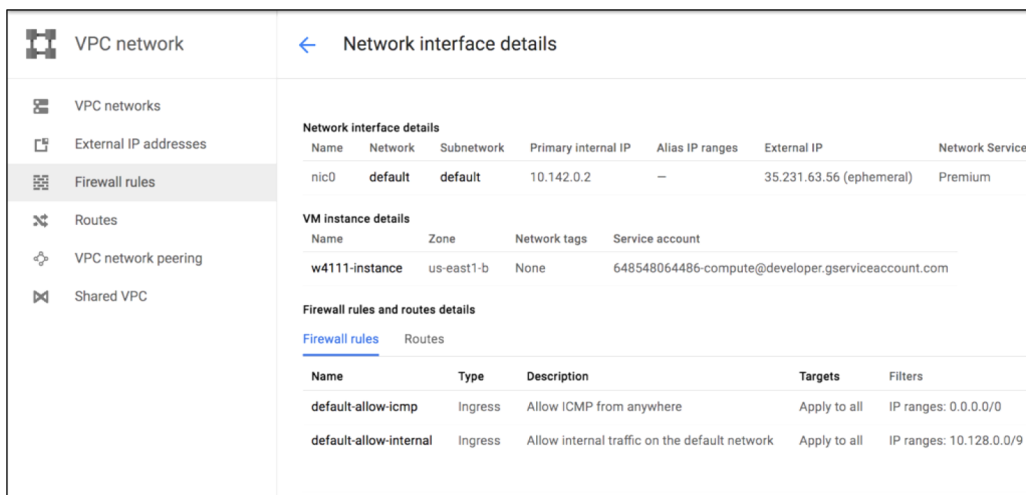Go to the Compute Engine page in the Google Cloud console.
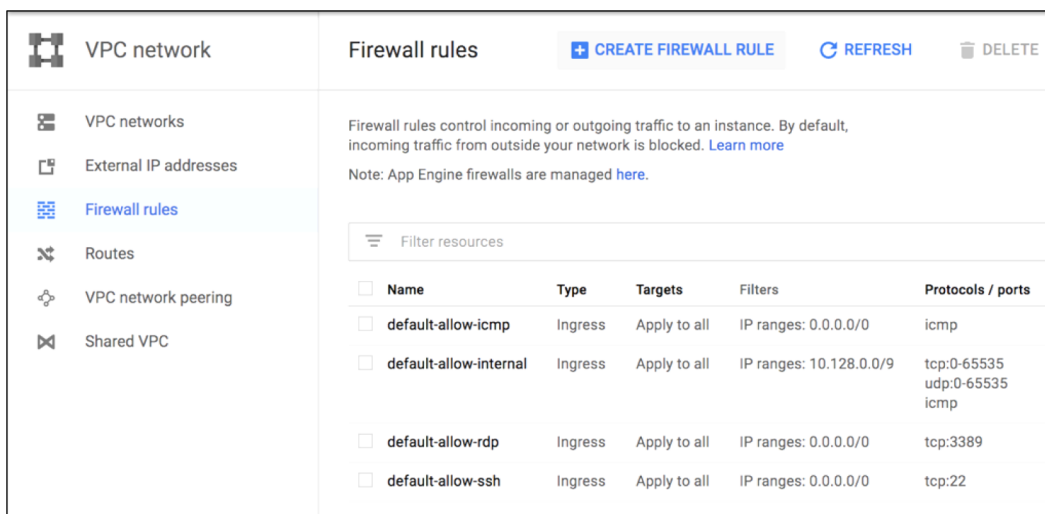Then, click on the three dots icon right next to your instance, and then click on "View network details". Your instance doesn't need to be running.

You should see a new screen like the one below. Click on "Firewall Rules"

Next, click on "CREATE FIREWALL RULE":

Follow these instructions. Before submitting, the form should look like the one below:

Name ⊙
flask

Description (Optional)

Logs
Turning on firewall logs can generate a large number of logs which can increase costs in Stackdriver. Learn more
○ On
● Off

Network ⊙
default ▾

Priority ⊙
Priority can be 0 - 65535 Check priority of other firewall rules
1000

Direction of traffic ⊙
● Ingress
○ Egress

Action on match ⊙
● Allow
○ Deny

Targets ⊙
All instances in the network ▾

Source filter ⊙
IP ranges ▾

Source IP ranges ⊙
0.0.0.0/0 ✕

Second source filter ⊙
None ▾

Protocols and ports ⊙
○ Allow all
● Specified protocols and ports
　☑ tcp : 8111
　☐ udp : all
　☐ Other protocols
　　protocols, comma separated, e.g. ah, sctp

⌄ Disable rule

[Create] [Cancel]

Write flask under Name

Targets:
Select "All instances in the network"

Source IP ranges:
Write 0.0.0.0/0 and hit enter

Protocols and ports:
Check tcp and write 8111

Click Create.

You're all set! Now your instance can receive requests on port 8111.