

***Grizzly***  
***Industrial, Inc.***®

**MEATCUTTING BANDSAW  
WITH SLIDING TABLE  
MODEL G5787  
INSTRUCTION MANUAL**



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# SECTION 1: SAFETY

## WARNING

### For Your Own Safety Read Instruction Manual Before Operating This Equipment

The purpose of safety symbols is to attract your attention to possible hazardous conditions. This manual uses a series of symbols and signal words which are intended to convey the level of importance of the safety messages. The progression of symbols is described below. Remember that safety messages by themselves do not eliminate danger and are not a substitute for proper accident prevention measures.



Indicates an imminently hazardous situation which, if not avoided, WILL result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, COULD result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, MAY result in minor or moderate injury. It may also be used to alert against unsafe practices.



This symbol is used to alert the user to useful information about proper operation of the equipment.

## WARNING

### Safety Instructions For Power Tools

1. **KEEP GUARDS IN PLACE** and in working order.
2. **REMOVE ADJUSTING KEYS AND WRENCHES.** Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning on.
3. **KEEP WORK AREA CLEAN.** Cluttered areas and benches invite accidents.
4. **NEVER USE IN DANGEROUS ENVIRONMENT.** Do not use power tools in damp or wet locations, or where any flammable or noxious fumes may exist. Keep work area well lighted.
5. **KEEP CHILDREN AND VISITORS AWAY.** All children and visitors should be kept a safe distance from work area.
6. **MAKE WORKSHOP CHILD PROOF** with padlocks, master switches, or by removing starter keys.
7. **NEVER FORCE TOOL.** It will do the job better and safer at the rate for which it was designed.
8. **USE RIGHT TOOL.** Do not force tool or attachment to do a job for which it was not designed.

# WARNING

## Safety Instructions For Power Tools

- 9. USE PROPER EXTENSION CORD.** Make sure your extension cord is in good condition. Conductor size should be in accordance with the chart below. The amperage rating should be listed on the motor or tool nameplate. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Your extension cord must also contain a ground wire and plug pin. Always repair or replace extension cords if they become damaged.

Minimum Gauge for Extension Cords

AMP RATING	LENGTH		
	25ft	50ft	100ft
0-6	18	16	16
7-10	18	16	14
11-12	16	16	14
13-16	14	12	12
17-20	12	12	10
21-30	10	10	No

- 10. WEAR PROPER APPAREL.** Do not wear loose clothing, gloves, neckties, rings, bracelets, or other jewelry which may get caught in moving parts. Non-slip footwear is recommended. Wear protective hair covering to contain long hair.
- 11. ALWAYS USE SAFETY GLASSES.** Also use face or dust mask if cutting operation is dusty. Everyday eyeglasses only have impact resistant lenses, they are NOT safety glasses.
- 12. SECURE WORK.** Use clamps or a vise to hold work when practical. It's safer than using your hand and frees both hands to operate tool.
- 13. NEVER OVERREACH.** Keep proper footing and balance at all times.

- 14. MAINTAIN TOOLS WITH CARE.** Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.
- 15. DISCONNECT TOOLS** before servicing and changing accessories, such as blades, bits, cutters, and the like.
- 16. REDUCE THE RISK OF UNINTENTIONAL STARTING.** Make sure switch is in off position before plugging in.
- 17. USE RECOMMENDED ACCESSORIES.** Consult the owner's manual for recommended accessories. The use of improper accessories may cause risk of injury.
- 18. CHECK DAMAGED PARTS.** Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced.
- 19. NEVER LEAVE TOOL RUNNING UNATTENDED. TURN POWER OFF.** Do not leave tool until it comes to a complete stop.
- 20. NEVER USE UNDER THE INFLUENCE** of alcohol or drugs, or when tired.
- 21. NEVER ALLOW UNSUPERVISED OR UNTRAINED PERSONNEL TO OPERATE THE MACHINE.** Make sure any instructions you give in regards to the operation of the machine are approved, correct, safe, and clearly understood.

## **WARNING**

# Additional Safety Instructions For Meat Saws

1. **DO NOT OPERATE WITH DULL OR BADLY WORN BLADES.** Dull blades require more effort to use and are difficult to control. Inspect blades before each use.
2. **NEVER POSITION FINGERS OR THUMBS IN LINE WITH THE CUT.** Serious personal injury could occur.
3. **DO NOT OPERATE THIS SAW WITHOUT WHEEL, PULLEY, AND BLADE GUARDS IN PLACE.**
4. **WHEN REPLACING BLADES,** make sure teeth face down toward the table. The force of the cut is always down. Make sure the blade is properly tensioned.
5. **CUTS SHOULD ALWAYS BE FULLY SUPPORTED** by the table or some type of support fixture.
6. **DO NOT BACK MEAT AWAY** from the blade while the saw is running. Plan your cuts so you always cut out of the meat. If you need to back the meat out, turn the bandsaw off and wait for the blade to come to a complete stop. Do not twist or put excessive stress on the blade while backing meat away.
7. **BLADE SHOULD BE RUNNING AT FULL SPEED** before beginning a cut.
8. **ALWAYS FEED MATERIAL EVENLY AND SMOOTHLY.** Do not force or twist blade while cutting, especially when sawing through bone.
9. **DO NOT MANUALLY STOP OR SLOW BLADE** after turning off the saw. Allow it to come to a complete stop before you leave it unattended.
10. **ALL INSPECTIONS, ADJUSTMENTS, AND MAINTENANCE ARE TO BE DONE WITH THE POWER OFF** and the plug pulled from the outlet. Wait for all moving parts to come to a complete stop.
11. **HABITS—GOOD AND BAD—ARE HARD TO BREAK.** Develop good habits in your shop and safety will become second-nature to you.
12. **IF AT ANY TIME YOU ARE EXPERIENCING DIFFICULTIES PERFORMING THE INTENDED OPERATION, STOP USING THE MACHINE!** Then contact our service department or ask a qualified expert how the operation should be performed.
13. **ALWAYS SANITIZE AND CLEAN ALL EXPOSED PARTS OF SAW THOROUGHLY AFTER CUTTING RAW MEAT.**
14. **IF YOU ARE NOT FAMILIAR WITH SAFE MEAT HANDLING TECHNIQUES,** then contact your local Board of Health or the USDA for proper sanitary practices.

## **WARNING**

Bacteria from raw meat has been frequently linked to illness and even death! Describing proper meat handling techniques outside of cleaning the bandsaw is beyond the scope of this manual. If you are unclear about sanitary meat handling practices, contact your local Board of Health or the USDA to research the proper methods of meat handling.

## **CAUTION**

No list of safety guidelines can be complete. Every shop environment is different. Always consider safety first, as it applies to your individual working conditions. Use this and other machinery with caution and respect. Failure to do so could result in serious personal injury, damage to equipment or poor work results.

# SECTION 2: CIRCUIT REQUIREMENTS

## 110V Operation

The Model G5787 is wired for 110/120V, single phase operation only. The  $\frac{3}{4}$  H.P. motor will safely draw 14 amps at 110V. If you operate this machine on any circuit that is already close to its capacity, it might blow a fuse or trip a circuit breaker. However, if an unusual load does not exist and a power failure still occurs, contact a qualified electrician or our service department.



## Fusing

A 15-amp fuse or circuit breaker should be used when fusing this bandsaw. Circuit breakers rated any higher are not adequate to protect the circuit from power surges. Make sure the wire used in the circuit will handle the amp rating required for this machine.



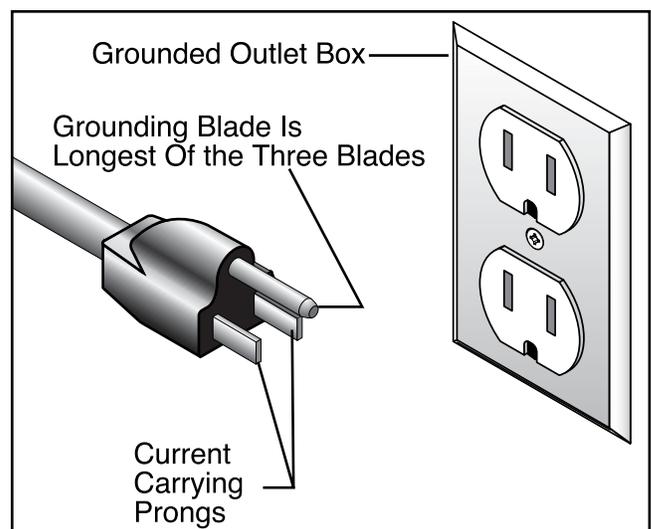
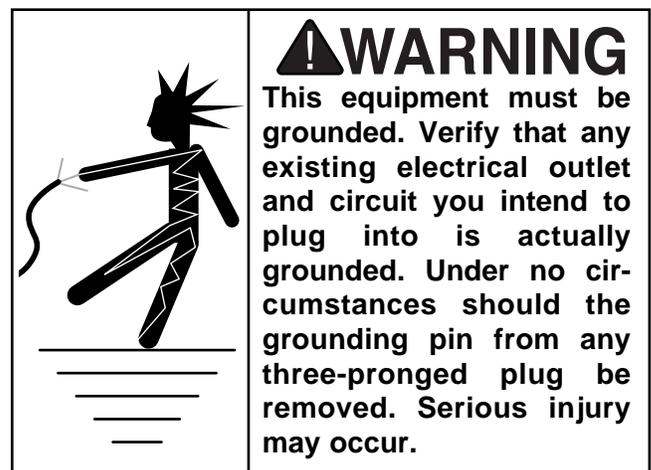
## Extension Cords

If you find it necessary to use an extension cord with the Model G5787, make sure the cord is rated Hard Service (grade S) or better. Refer to the chart in the standard safety instructions to determine the minimum gauge for the extension cord. The extension cord must also contain a ground wire and plug pin. Always repair or replace extension cords when they become worn or damaged.



## Grounding

In the event of an electrical short, grounding reduces the risk of electric shock by providing electric current a path of least resistance. This tool is equipped with a power cord having an equipment-grounding conductor. **See Figure 1.** The outlet must be properly installed and grounded in accordance with all local codes and ordinances.



**Figure 1.** Typical 110V 3-prong plug and outlet.



# SECTION 3: GENERAL INFORMATION

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## Commentary

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Grizzly Industrial, Inc. is proud to offer the Model G5787 Meatcutting Bandsaw. This machine is part of Grizzly's growing family of fine machinery. When used according to the guidelines stated in this manual, you can expect years of trouble-free, enjoyable operation.

The Model G5787 is intended for home or professional butchers and is capable of cutting through meat and bones. The stainless steel table and easy disassembly of parts allow for proper cleaning and sanitization.

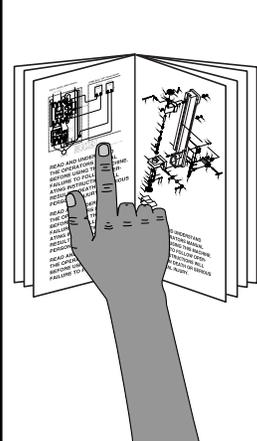
We are also pleased to provide this manual with the Model G5787. It was written to guide you through assembly, review safety considerations, and cover general operating procedures. It represents our latest effort to produce the best documentation possible. If you have any criticisms that you feel we should address in our next printing, please write to us at the address below:

Grizzly Industrial, Inc.  
% Technical Documentation  
P.O. Box 2069  
Bellingham, WA 98227

Most important, we stand behind our machines. We have an excellent service department at your disposal should the need arise. If you have any service questions or parts requests, please call or write to us at the location listed below.

Grizzly Industrial, Inc.  
1203 Lycoming Mall Circle  
Muncy, PA 17756  
Phone:(570) 546-9663  
Fax:(800) 438-5901  
E-Mail: techsupport@grizzly.com  
Web Site: <http://www.grizzly.com>

The specifications, drawings, and photographs illustrated in this manual represent the Model G5787 as supplied when the manual was prepared. However, owing to Grizzly's policy of continuous improvement, changes may be made at any time with no obligation on the part of Grizzly. Whenever possible, though, we send manual updates to all owners of a particular tool or machine. Should you receive one, we urge you to insert the new information with the old and keep it for reference.

	<p><b>!WARNING</b></p> <p><b>Read the manual before assembly and operation. Become familiar with the machine and its operation before beginning any work. Serious personal injury may result if safety or operational information is not understood or followed.</b></p>
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# Unpacking

The meatcutting bandsaw is shipped disassembled from the manufacturer in a carefully packed carton. If you discover the machine is damaged after you've signed for delivery, and the truck and driver are gone, you will need to file a freight claim with the carrier. Save the containers and all packing materials for possible inspection by the carrier or its agent. Without the packing materials, filing a freight claim can be difficult. *If you need assistance determining whether you need to file a freight claim, or with the procedure to file one, please contact our Customer Service.*



When you are completely satisfied with the condition of your shipment, you should inventory its parts.



# Piece Inventory

After all the parts have been removed from the carton, you should have:

Item	Qty
Bandsaw Unit	1
Table	1
Motor	1
Front Panel	1
Rear Panel	1
Top Panel	1
Motor Mount Plate	1
Top Panel Brace	1
Side Braces	1
Motor Brace	1
Plastic Side Panels	2
START/STOP Switch	1
Rubber Switch Cover	1
Power Cord	1
Slide Rails	2
Large Fence	1
Small Fence	1
Knob Screws	2
Fence Brackets	2
Large Fence Rail	1
Small Fence Rail	1
Table Force Plate	1
Motor Pulley	1
Rubber Feet	4
Mount Brackets	4
Grinder Assembly	1
Plastic Pusher	1
Sausage Stuffer	1
V-Belt A-42	1

Hardware	Qty
Hex Head Bolts 1/4"-20 x 3/4"	6
Hex Head Bolts 1/4"-20 x 1"	4
Hex Head Bolts 5/16"-18 x 1"	4
Cap Screws 1/4"-20 x 3/4"	4
Brass Screws 3mm x 11mm	12
Carriage Bolts 5/16"-18 x 1/2"	25
Flat Washers 5/16"	33
Flat Washers 1/4"	12
Flat Washers 7/16"	3
Hex Nuts 5/16"	29
Hex Nuts 1/4"	10
Lock Washers 1/4"	4

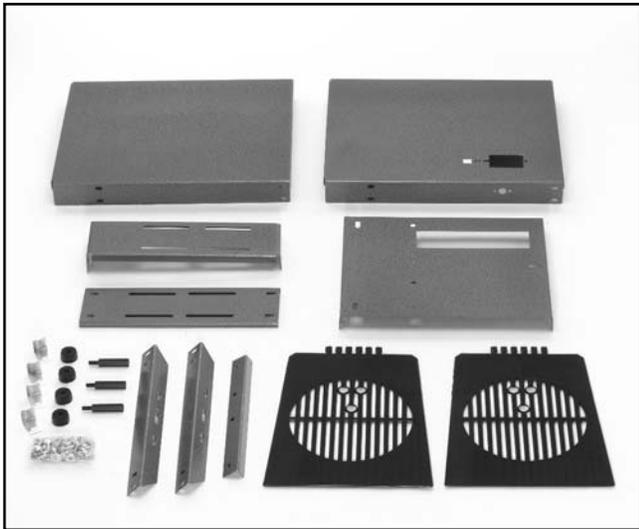
In the event that any nonproprietary parts are missing (e.g. a nut or a washer), we would be glad to replace them, or, for the sake of expediency, replacements can be obtained at your local hardware store.



**Figure 2.** Model G5787 base unit.



**Figure 3.** Motor, drive belt, and switch pieces.



**Figure 4.** Stand pieces.



**Figure 5.** Table, fence and grinder pieces.



# Clean Up

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The table and guard pieces come with a protective coating. Peel this off before cleaning these pieces. Clean and sanitize all parts of the saw that will be in contact with meat or any other food items. The smaller items and table will fit in most dishwashers. This is probably the easiest method of cleaning and sanitizing these parts. For the larger parts of the saw, if a dishwasher is not available, clean with a sanitizing agent. See **Section 5: Sanitization** for details on sanitizing. Get in the habit of cleaning your saw thoroughly to avoid contamination and illnesses.

## WARNING

**When cleaning with sanitizers, always follow the recommendations on the manufacturer's label, and make sure that the product will do the job for which you intend. Never use a product that will make your meat unsafe for human consumption. Failure to follow this warning may lead to sickness or death!**



# Site Considerations

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## FLOOR LOAD

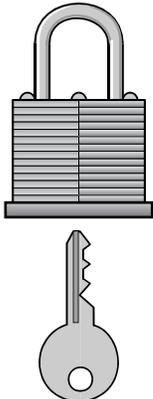
Your Model G5787 Meat Cutting Bandsaw represents a relatively small floor load. Most shop floors will be adequate for the 90 lb. weight of the Model G5787. Some floors may require additional support. Contact an architect or structural engineer if you have any question about the ability of your floor to handle the weight.

## WORKING CLEARANCES

Working clearances can be thought of as the distances between machines and obstacles that allow safe operation of every machine without limitation. Consider existing and anticipated machine needs, size of material to be processed through each machine, and space for auxiliary stands and/or work tables. Also consider the relative position of each machine to one another for efficient material handling. Be sure to allow yourself sufficient room to safely run your machines in any foreseeable operation.

## LIGHTING AND OUTLETS

Lighting should be bright enough to eliminate shadow and prevent eye strain. Electrical circuits should be dedicated or large enough to handle combined motor amp loads. Outlets should be located near each machine so power or extension cords are not obstructing high-traffic areas. Be sure to observe local electrical codes for proper installation of new lighting, outlets or circuits.

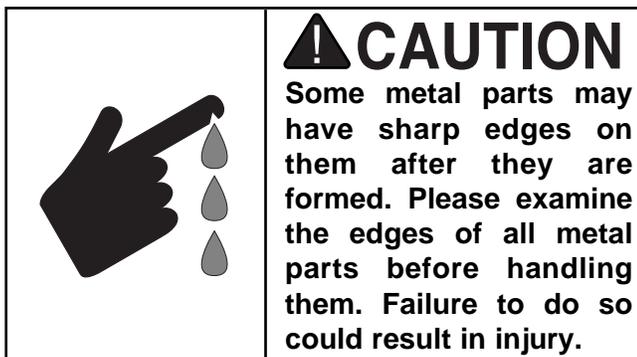
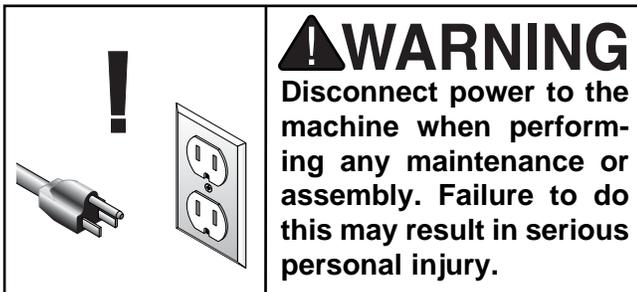
	<h2> CAUTION</h2> <p><b>Make your shop or kitchen "child safe." Ensure that your workplace is inaccessible to children by closing and locking all entrances when you are away. Never allow visitors in your area when assembling, adjusting or operating equipment.</b></p>
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# SECTION 4: ASSEMBLY

## Beginning Assembly

The Model G5787 requires a moderate amount of assembly and setup. The following instructions have been provided to guide you through this process.



## Stand

All stand pieces except the rubber feet should be assembled with the  $\frac{5}{16}$ "-18 x  $\frac{1}{2}$ " carriage bolts,  $\frac{5}{16}$ " hex nuts, and  $\frac{5}{16}$ " washers. To assemble the stand:

1. Place the (4) mount brackets on the stand corners where the feet will be installed. The bracket fork should slide over the edge of the stand.
2. Insert the (4)  $\frac{1}{4}$ "-20 x 1" hex bolts into the rubber feet and attach the feet to the stand corners as shown in **Figure 6**.



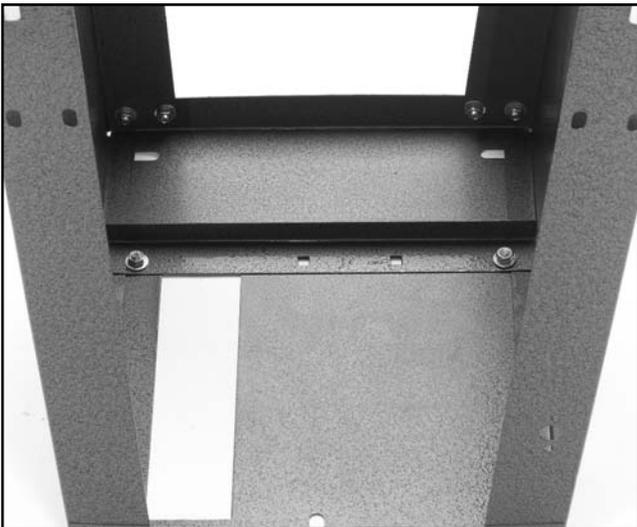
**Figure 6.** Rubber feet on stand sides.

3. Attach the stand sides to the stand top as shown in **Figure 7**. Make sure the side of the stand with the switch cutout is on the same side as the V-belt cutout on the top piece. This will ensure that the switch is in front of the bandsaw. Do not completely tighten the carriage bolt nuts at this time.



**Figure 7.** Stand sides attached to stand top.

4. Attach the top brace on the underside of the stand sides as shown in **Figure 8**. This brace secures the center of the stand top to the stand sides.



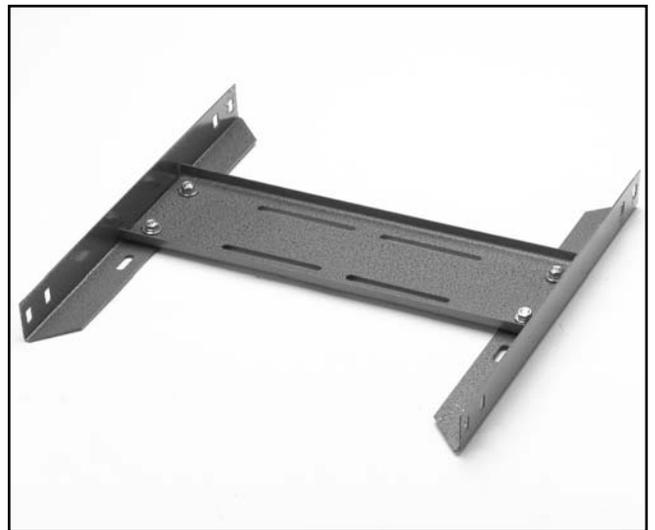
**Figure 8.** Top brace to stand top.

5. Attach the motor mount to the top brace and stand top as shown in **Figure 9**.



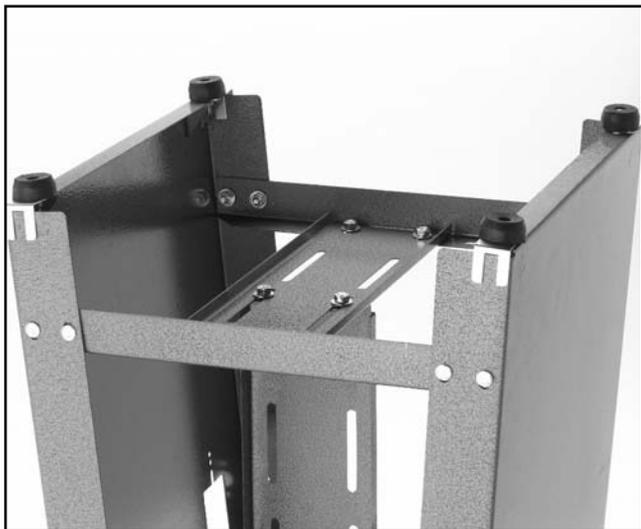
**Figure 9.** Motor mount attached to top.

6. Attach the mounting plate to the two side braces as shown in **Figure 10**.



**Figure 10.** Mounting plate to side braces.

7. Fit the mounting plate/side brace assembly into the stand and attach it as shown in **Figure 11**.



**Figure 11.** Bottom support/side brace assembly attached to sides.

8. Turn the stand over and center the stand top on the stand sides. Tighten the remaining loose nuts.



## Switch & Cord

### Switch

Mount the switch on the stand side with the (2) 10-24 x 1" Phillips® screws, 10-24 nuts, and star washers. Only tighten the nuts on the screws enough so that removal will be easy during wiring.

### Cord

1. Place the strain relief into the hole on the stand side. Thread the plastic nut onto the back side of the strain relief and tighten as necessary.
2. Make sure the plastic setscrew is withdrawn enough to allow the cord to come through the strain relief, then push the end of the cord with the wires through the strain relief.
3. Allow enough room for the red and black wires to reach the switch and the green wire to reach the ground (hole below the switch).
4. Tighten the plastic setscrew to secure the cord in place. Mount the switch and cord to the stand side as shown in **Figure 12**.



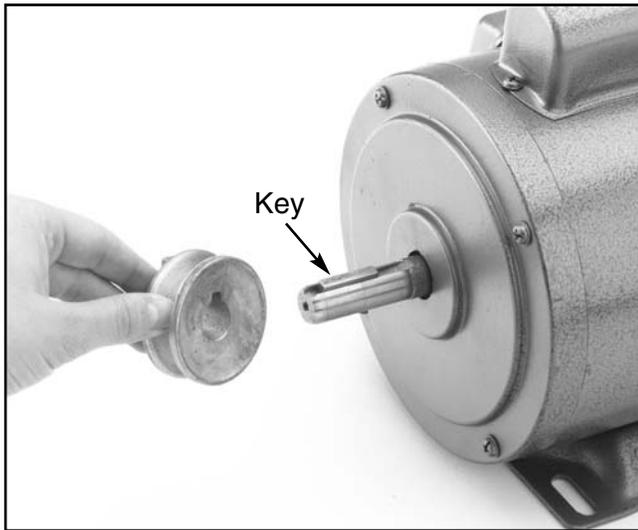
**Figure 12.** Switch & cord installed on stand.



# Motor

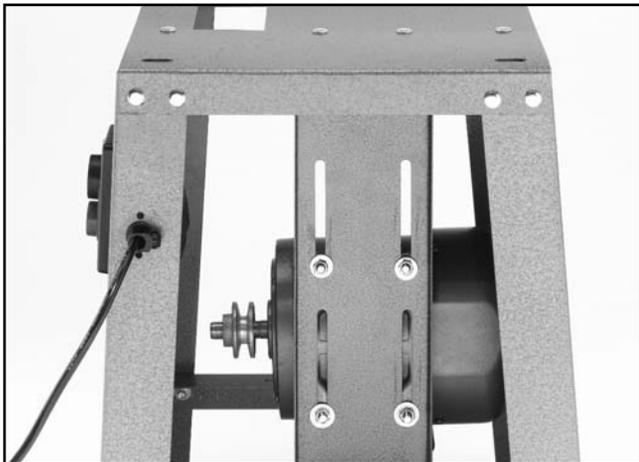
To install the motor:

1. Place the motor pulley on the motor as shown in **Figure 13**. Notice the key on the motor shaft. This needs to be lined up with the keyway in the motor pulley in order to fit the pulley on the shaft.
2. Tighten the setscrew on the pulley. You will need to adjust it later, so do not overtighten.



**Figure 13.** Pulley onto motor.

3. Fasten the motor onto the motor mount (as shown in **Figure 14**) with the (4)  $\frac{5}{16}$ "-18 x 1" hex bolts,  $\frac{5}{16}$ "-18 hex nuts and (8)  $\frac{5}{16}$ " washers. The washers should be placed on both sides of the motor mount.



**Figure 14.** Motor to motor mount.

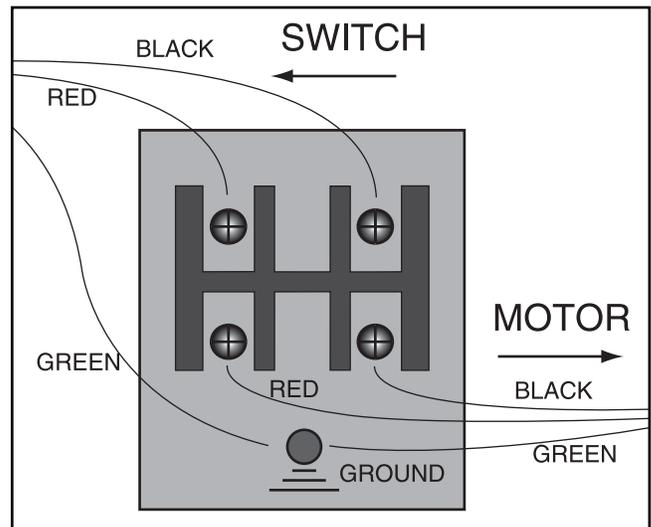


# Wiring

Before wiring, the rubber cover needs to fit over both cords. To do this:

1. Poke a hole through the back of the rubber cover for the cords and the ends of the cover where the mounting screws attach the switch to the stand.
2. Pull the motor and the power cord through the hole in the rubber cover.

The diagram on **Figure 15** shows the proper wiring of the motor and the power cord. The ground wires mount underneath the switch with the 10-24 x  $\frac{1}{2}$ " Phillips® screw, nut and star washer. Do not pinch the wires while installing. If they will not reach, carefully cut back the outer layer of the black cord. **Do not cut the smaller wires inside!**



**Figure 15.** Wiring to switch plate.

After everything is wired correctly, take off the nuts that hold the switch to the stand. Slide the rubber cover over the back of the switch so no metal contacts are exposed. Push the mounting screws through the holes on the ends of the cover and thread the nuts back on the screws. Tighten them securely, but not tight enough to ruin the rubber.



# Bandsaw Unit

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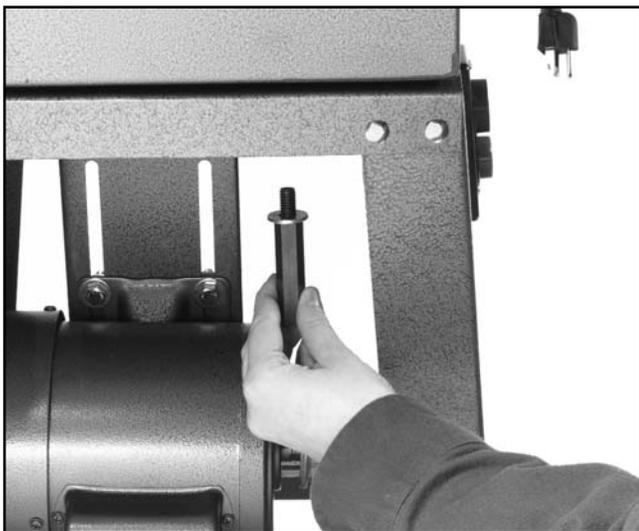
To install the bandsaw unit onto the stand:

1. Place the bandsaw unit onto the stand as shown in **Figure 16**. Get help so you do not strain yourself.



**Figure 16.** Bandsaw unit onto stand.

2. Line up the holes on the stand with the holes on the bottom of the bandsaw unit.
3. Fasten the stand to the bandsaw unit with the hexagonal shaft and  $\frac{1}{2}$ " washer as shown in **Figure 17**.



**Figure 17.** Installing hexagonal shaft.

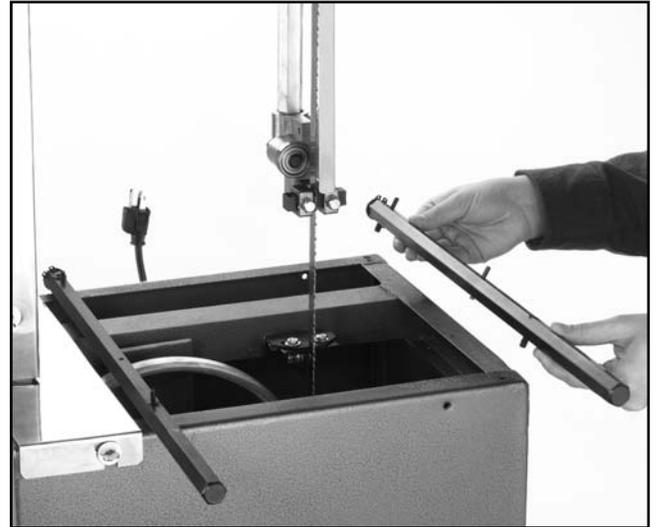


# Sliding Rails

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To install the sliding rails:

1. Roll pins should already be in the rails. Line these up to their respective holes in the bandsaw unit as shown in **Figure 18**.



**Figure 18.** Rails onto bandsaw unit.

2. Fit the roll pins inside the holes. If they will not fit, roll the rail over and try the other side. Because the roll pins are slightly flared, they will often only fit on one side.
3. Tap the roll pins down into the holes with a hammer so they are flush with the top surface of the rail.
4. Place the  $\frac{1}{2}$ "-12 x  $\frac{3}{4}$ " cap screws into the rails and fasten the  $\frac{1}{2}$ " hex nuts with washers underneath so that the rails are secured to the bandsaw unit.



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# V-Belt

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Before you put on the V-belt, make sure that the motor pulley and the upper pulley are reasonably aligned. To do this, loosen the setscrew on the motor pulley, adjust the motor pulley so it is in-line with the upper pulley, then tighten the setscrew.

To put on the V-belt:

1. Loosen the (4) motor mount bolts.
2. Raise the motor up and fit the V-belt in the pulley grooves, then let the motor down.
3. Place slight pressure on the motor to tension the belt and tighten the (4) motor mount bolts.
4. Check for approximately  $\frac{1}{4}$ " deflection. If the belt is not tensioned right, repeat **steps 1 and 3** until it is correct.



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# Table

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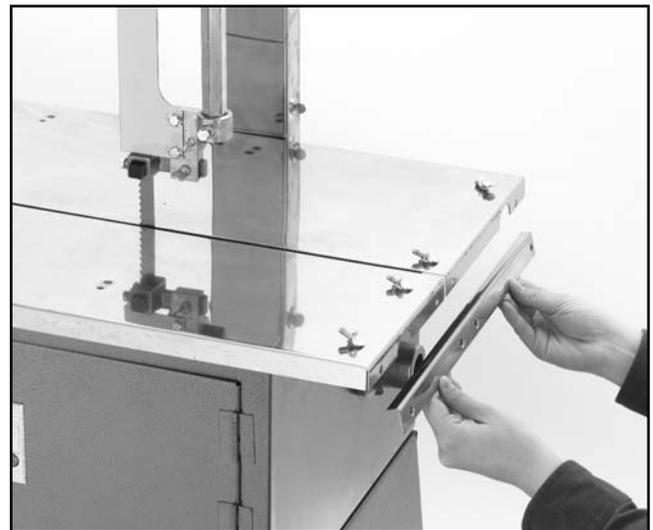
To install the table on the bandsaw unit:

1. Identify the four rollers mounted on the underside of the table. These have grooves in the center that fit on the outside of the sliding rails.
2. Look down the underside of the table as shown in **Figure 19** so you can line up the grooves in the rollers with the outside edges of the sliding rails. As you slide the table on the rollers, make sure the blade fits through the slot in the table.



**Figure 19.** Table to rails.

3. Slide all four rollers on the sliding rails, so the table can move back and forth.
4. With the thumbscrews provided, attach the force plate underneath the open end of the table as shown in **Figure 20**.



**Figure 20.** Force plate onto table.



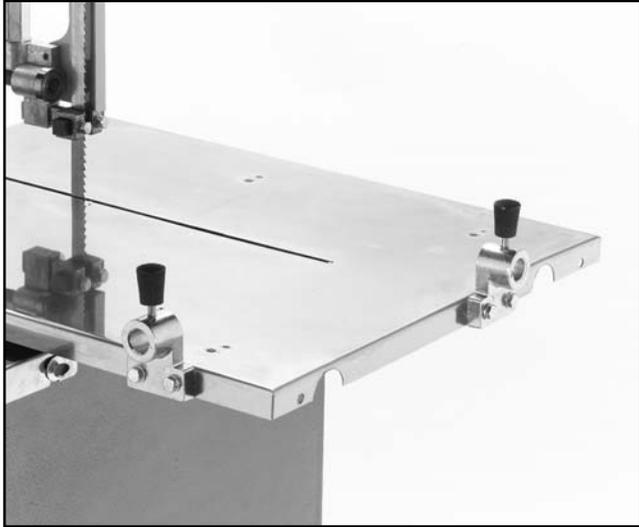
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# Fence

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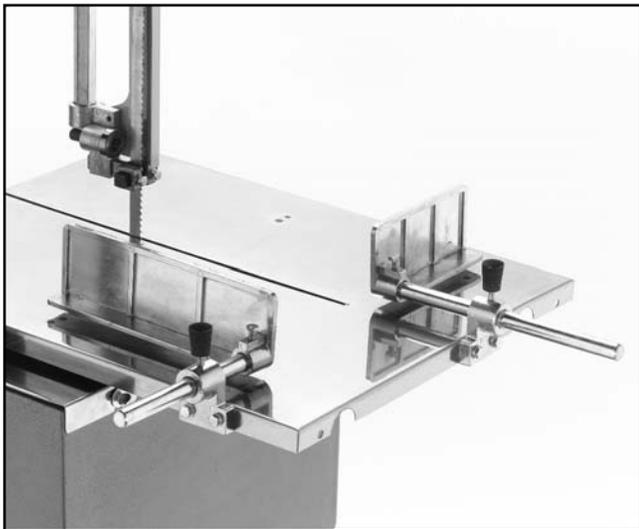
To install the fence:

1. Use the ¼"-20 x 1" hex bolts, nuts and washers to attach the fence brackets to the table as shown in **Figure 21**.



**Figure 21.** Fence supports to table.

2. Slide the fence rails into the brackets and mount the fences on the ends with the ¼"-20 x ¾" hex bolts. The smaller rail is meant for the side fence and the larger rail for the front fence. The adjustment knobs fit on top of the brackets. The finished assembly should look like **Figure 22**.



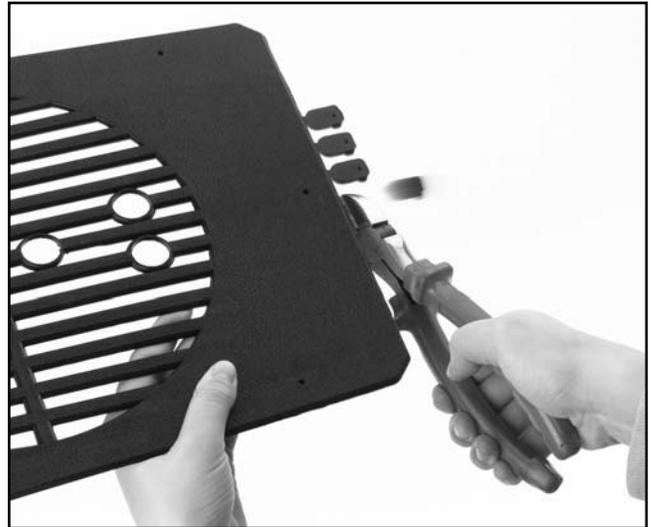
**Figure 22.** Fences installed on supports.

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# Stand Cover

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The stand covers come with attached catch tabs. Cut the catch tabs off as shown in **Figure 23**.



**Figure 23.** Remove tabs from stand covers.

Locate the (12) small Phillips® screws and attach the tabs (raised side down) to the stand covers as shown in **Figure 24**. Tighten the catch tabs enough to give resistance so they will stay in place, but not tight enough that you will not be able to turn them.



**Figure 24.** Catch tabs in place on stand cover.

The stand covers fit inside the stand openings and attach by turning the catch tabs over the edges of the stand.



# Meat Grinder

The Model G5787 comes with a meat grinder. Before assembling this for use, clean and sanitize its parts. See **Section 5: Sanitization** for details on sanitizing. **Figure 25** shows the meat grinder components.



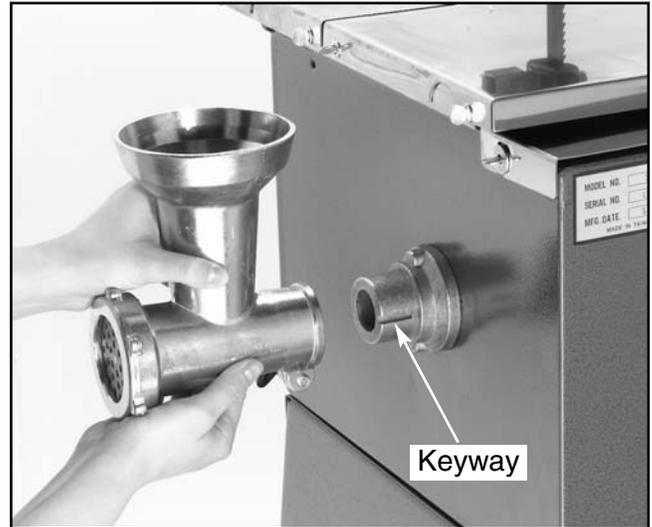
**Figure 25.** Meat grinder components .

To install the meat grinder:

1. Line up the fixed key on the meat grinder to the keyway on the housing shown in **Figure 26**.
2. Spin the pulley wheel by hand to line up the grinder tongue so it will fit into the groove on the auger.
3. Slide the meat grinder all the way into the housing and tighten the split collar to secure the grinder in place.

## **⚠ CAUTION**

The meat grinder should not be attached to the saw when not in use. The open chute and spinning auger easily invite an accident if not being attended to.



**Figure 26.** Installing meat grinder.

The meat grinder comes with a sausage stuffer attachment. To install this:

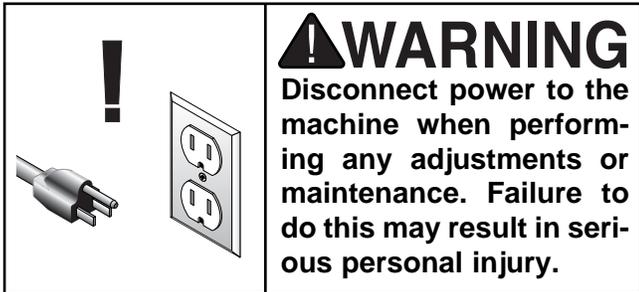
1. Remove the collar from the end of the meat grinder.
2. Fit the collar over the sausage stuffer.
3. Place the collar back on the meat grinder as shown in **Figure 27**, and thread it tight so it is secured to the meat grinder.



**Figure 27.** Attaching sausage stuffer.



# SECTION 5: ADJUSTMENTS



## Blade Guard

Figure 28 shows the blade guard controls. The blade guard protects the operator from accidental contact with the part of the blade that is not being used.

The star knob on the guide rail allows you to raise and lower the blade guard and blade guide assembly. Keep the blade guide assembly within an inch of the material you are cutting. This will provide adequate support for the blade where the pressure is greatest. **This adjustment is crucial when cutting through bone!**

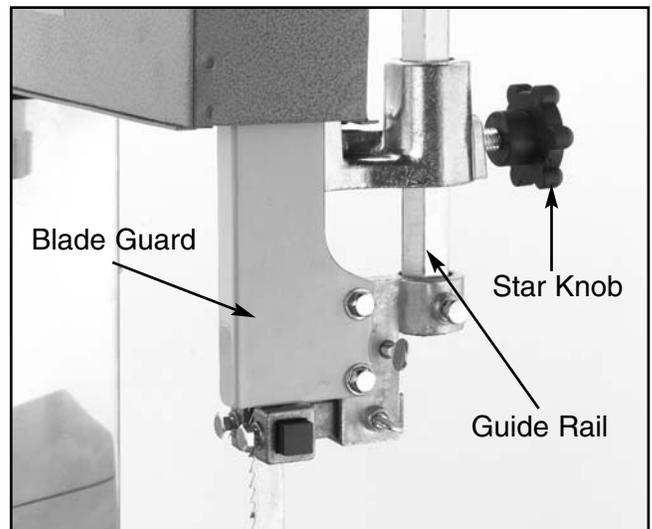
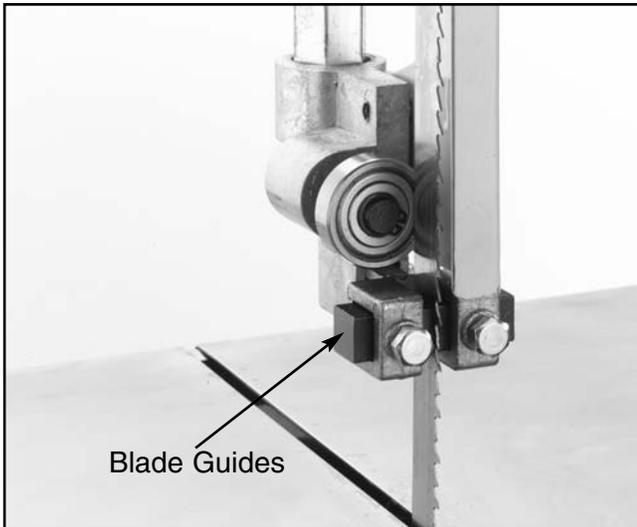


Figure 28. Blade guard.



# Blade Guides

The upper blade guides shown in **Figure 29** support the blade from moving side-to-side while cutting. These should be adjusted to approximately .004" (about the thickness of a dollar) away from the blade and should be behind the gullet of the blade teeth.



**Figure 29.** Blade guides.

The lower blade guides shown in **Figure 30** are underneath the table. These can be adjusted with a screwdriver and should be set in the same manner as the upper blade guides.



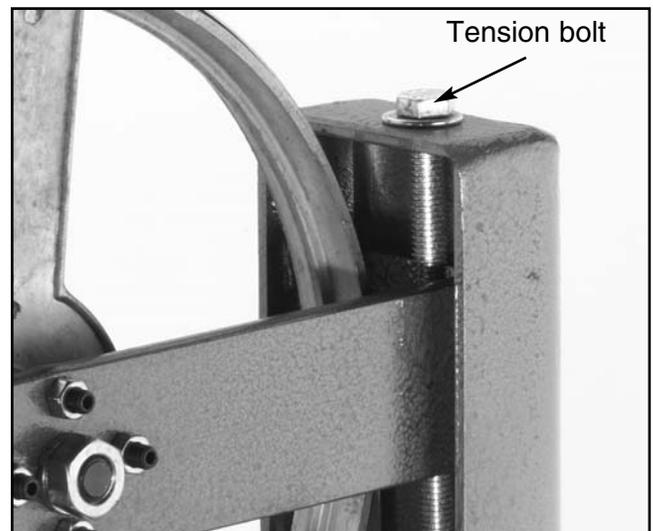
**Figure 30.** Lower blade guides.



# Blade Tension

The bandsaw blade must be adequately tensioned so that it will cut straight and not come off the wheel during operation. To tension the bandsaw blade:

1. Remove the thumbscrew that secures the upper cover, then pull the upper cover off the bandsaw unit to expose the upper wheel.
2. Turn the tension bolt (shown in **Figure 31**) counterclockwise to decrease the tension and clockwise to increase the tension.



**Figure 31.** Blade tension.

3. Tension the blade so that it deflects approximately 1/4" with moderate pressure from your finger.

A warning symbol consisting of a large exclamation mark above a three-prong electrical plug.	<b>WARNING</b> Disconnect power to the machine when performing any adjustments or maintenance. Failure to do this may result in serious personal injury.
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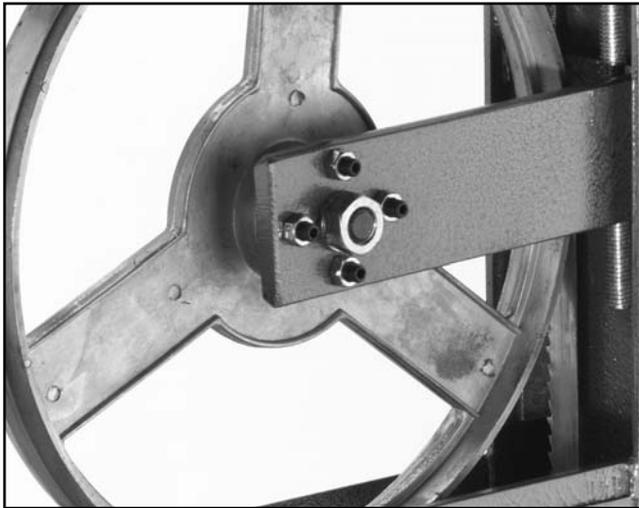
# Blade Tracking

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The bandsaw blade must be properly tracked (or centered) on the wheels. In order to properly track the bandsaw blade, the blade tension must be set to how it will be used during operation. Make a habit of checking and/or adjusting the blade tracking after each time you adjust the blade tension. A blade that is not properly tracked will not cut smooth, will have a difficult time cutting straight, and may come off during use. To track the blade:

1. Remove the upper wheel cover from the bandsaw.
2. The blade tracking controls are shown in **Figure 32**. Each bolt moves that portion of the wheel in or out. For example, the top bolt controls the top of the wheel, the left bolt controls the left of the wheel and so forth.



**Figure 32.** Blade tracking controls.

3. Adjust the tracking bolts so that the blade remains in the center of the wheel when you spin the wheel by hand. After the blade appears to be tracking correctly, spin the wheel at least three full times to ensure that the blade remains centered, and then replace the upper wheel cover, turn on the machine and test the blade tracking. If there are problems, repeat **steps 1-3**.



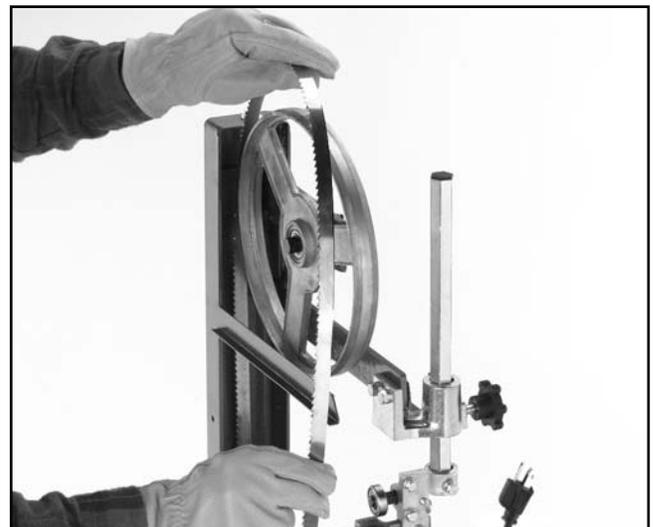
# Changing Blades

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In the event that you need to change blades or remove the current blade for cleaning purposes, follow the instructions below:

1. **Unplug the power!**
2. Remove the force plate from the end of the table.
3. Slide the table off the rollers and remove it from the bandsaw unit.
4. Remove the stainless steel blade covers.
5. Move the blade guides away from the blade, so the blade can easily slide out and away from the blade guide assembly.
6. Remove the V-belt.
7. Release the tension from the blade by turning the blade tension bolt counterclockwise.
8. Remove the thumbscrew that holds the upper cover in place, then pull the upper cover off of the bandsaw unit.
9. Put on a pair of leather gloves to protect your hands from the sharp edges of the blade. Carefully remove the blade as shown in **Figure 33**.



**Figure 33.** Removing the bandsaw blade.

10. Blade installation is opposite of removal. Once the blade is installed, remember to tension it appropriately, set the blade guides, and replace the V-belt.

## CAUTION

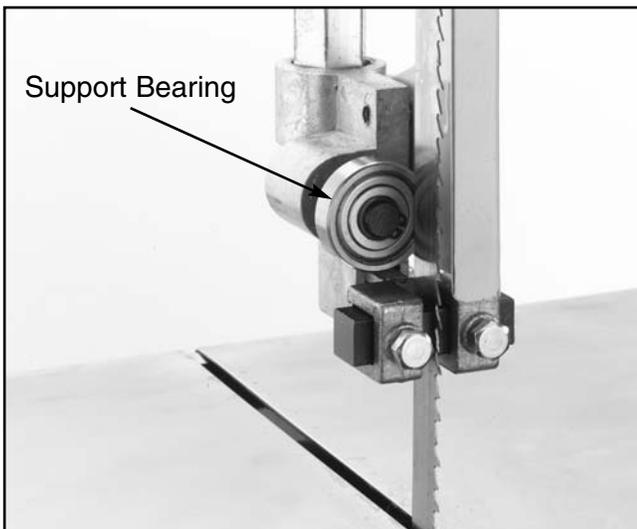
Make sure all components that were removed have been placed back in their original position, are adjusted correctly, and all guards are in place before you plug the bandsaw back into the power outlet. An injury may occur if this caution is ignored.



## Support Bearing

The support bearing backs the blade during operation. As mentioned in the “Blade Guard” instructions, the blade guide assembly (with the support bearing) should be within an inch from the material you are cutting to be most efficient.

The support bearing shown in **Figure 34** should be approximately .016" away from the back of the blade. This is about four thicknesses of a dollar or a dollar folded twice. To adjust the support bearing, loosen the support bearing shaft thumbscrew and slide the support bearing forward or backward as necessary.



**Figure 34.** Support bearing.



## Test Run

Once assembly is complete and adjustments are done to your satisfaction, you are ready to start the machine.

Press the START button. Make sure that your finger is poised on the STOP button as shown in **Figure 35**, just in case there is a problem. The bandsaw should run smoothly with little or no vibration or rubbing noises. Strange or unnatural noises should be investigated and corrected before operating the machine further.

Run the Model G5787 for a short time to ensure that the moving parts are working properly with no excessive vibration. If any problem develops, correct it before attempting to use the machine.

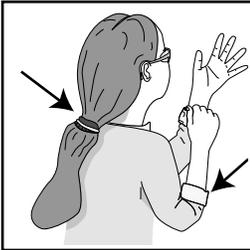
If you cannot locate the source of unusual noises, immediately contact our service department for help.



**Figure 35.** START/STOP switch.

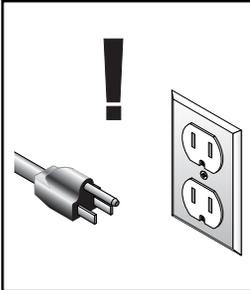


# SECTION 6: OPERATION



## **⚠️ WARNING**

Keep loose clothing rolled up and out of the way of machinery and keep hair pulled back.



## **⚠️ WARNING**

Disconnect power to the machine when performing any adjustments or maintenance. Failure to do this may result in serious personal injury.

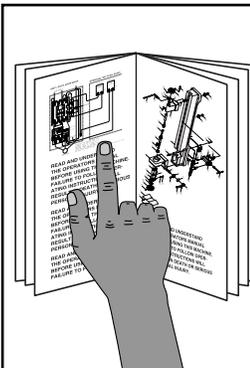


## **⚠️ WARNING**

Wear safety glasses during all operations on the bandsaw. Failure to comply may result in serious personal injury.

## **NOTICE**

The following section was designed to provide a basic understanding of the types of items that can be cut with the meat cutting bandsaw. This manual is in no way a guide to cutting meat, dressing animals or safe meat handling techniques. **WE STRONGLY RECOMMEND** that you read books, magazines or take lessons that specifically deal with meat cutting and animal dressing applications.



## **⚠️ WARNING**

Read the entire manual before making any cuts with your bandsaw. Serious personal injury may result if safety or operational information is not understood or followed.

## **Cutting Meat**

Your Model G5787 Meat Cutting Bandsaw will cut through any fresh meat and almost all frozen meat. To cut meat with your bandsaw:

1. Use the side fence to gauge the thickness of your desired cut. The front fence should brace the meat. Make sure that either of the fences or their rails will not be in line with the cut.
2. Turn the power on and slowly guide the meat into the blade by sliding the table. With frozen meat, pay close attention to the rate at which you feed the meat into the moving blade. All cuts should be slow and smooth. If you hear the motor slow down or struggle with the cut, release pressure.
3. Clear the slice you just cut and slide the meat toward the side fence. You can make successive cuts and the following slices will be the same thickness as the first.



## **⚠️ WARNING**

This bandsaw can cut your fingers off or cause other bodily harm. Use a wooden push stick when cutting small pieces and always properly support any item you cut.

## **⚠️ WARNING**

Bacteria from raw meat has been frequently linked to illness and even death! Describing proper meat handling techniques outside of cleaning the bandsaw is beyond the scope of this manual. If you are unclear about sanitary meat handling practices, contact your local Board of Health or the USDA to research the proper methods of meat handling.



# Cutting Bone

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Besides meat, this bandsaw can cut through bone. When cutting bone:

Feed the bone into the blade slowly. If you hear the motor slow down during cutting, release pressure at once. Do not twist the blade during the cut. The blade may bind or break.



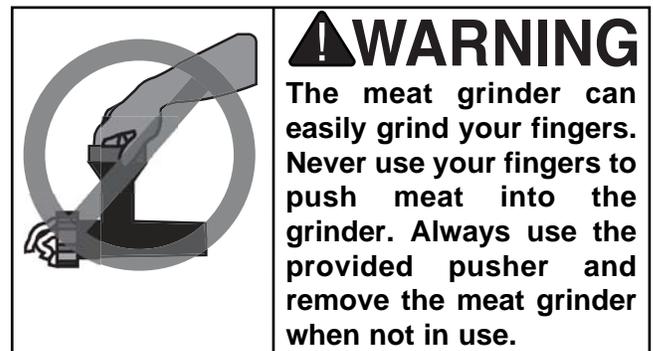
# Grinding Meat

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The meat grinder is great for grinding hamburger or sausage. The grinder automatically engages when it is mounted to the bandsaw unit. To use the meat grinder:

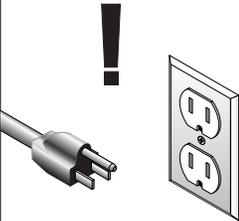
1. Make sure that all the grinder components are cleaned and sanitized thoroughly before using them.
2. Lower the blade guard as low as it will go and lock it in place.
3. Prepare a place for the ground meat to exit the grinder.
4. Drop pieces of meat into the grinder, one at a time. Use the pusher to help the meat into the spinning auger, but do not overload the grinder.
5. Always clean and sanitize all parts of the grinder that have been exposed to meat or food particles.



# SECTION 7: CLEANING/SANITIZING



**⚠️ WARNING**  
Always be as thorough as possible when cleaning and sanitizing your meat cutting bandsaw components. Any parts that have been exposed to raw meat or bone may harbor or develop bacteria that may cause illness or death if left uncleaned.



**⚠️ WARNING**  
Cleaning the bandsaw while it is plugged in may cause severe electrical shock! Always disconnect the power before attempting any cleaning or maintenance operations, and after cleaning, never connect the bandsaw to a power source until it dry. Failure to follow this warning may result in severe injury or even death.



**⚠️ WARNING**  
When cleaning with sanitizers, always follow the recommendations on the manufacturer's label, and make sure that the product will do the job for which you intend. Never use a product that will cause exposed surfaces to render meat unsafe for human consumption. Failure to follow this warning may lead to sickness or death!

## Cleaning The Saw

To clean your bandsaw after use:

1. Remove the table, the blade guards, the fences, and the meat grinder (**Figure 36**).
2. If used, disassemble meat grinder as shown in **Figure 37**.



**Figure 36.** Pieces disassembled for cleaning.



**Figure 37.** Meat grinder components disassembled for cleaning.

3. Take off the upper wheel cover and open the cabinet door as shown in **Figure 38**.



**Figure 38.** Cabinet door open for cleaning.

4. Remove the blade from the wheels of the bandsaw (as discussed in the “Changing Blades” instructions). Sanitize all removed pieces from the meat grinder and bandsaw, according to the following sanitization instructions. If you have access to a dishwasher, use it to sanitize the parts that will fit.
5. Clean the wheels and any other part of the bandsaw unit that may have been exposed to raw meat with a direct application sanitizer (read “Proper Sanitization” instructions).



## Proper Sanitization

All surfaces and working parts that have been exposed to meat must be properly sanitized after each use.

**Dishwashers** are a good option because they sanitize with heat. For all pieces that will not fit in the dishwasher, or if a dishwasher is not available, **chemical sanitizers** like bleach or iodophor solution are good options. There are also other chemical sanitizers on the market that serve the same function. When using chemical sanitizers, make sure they are designed to do the job, and strictly follow the manufacturer’s recommendations for proper use.

Proper sanitization with chemical sanitizers requires a process before the actual sanitizer is applied.

G5787 Meatcutting Bandsaw

The following is an effective method to prepare an item for sanitization:

1. Gather all the items that need to be cleaned. Remove the largest particles of foodstuffs into a proper garbage container. Rinse all items to remove as many of the leftover particles as possible. Set the items aside.
2. Prepare the sink. Wash and scrub all sink compartments with dish soap and hot water. Rinse these compartments thoroughly.
3. Fill the sink with dish soap, submerge the item in soapy water and scrub the entire surface thoroughly.
4. Using hot water, rinse the newly cleaned item in the empty compartment, until all visible suds have been removed. Repeat this process for all of the items that need to be sanitized. If the soapy water starts to get hazy, drain and rinse the sink, then fill with more soapy water.

The items are now ready to be sanitized. Some sanitizers require direct applications, while others are designed to be diluted in water and used to soak the item for a specified period of time. The best method for choosing a chemical sanitizer is to do the research and determine which product is best for your particular situation.

One simple sanitizer that can be used for many applications is regular bleach. To use bleach as a sanitizer, wash, scrub, and rinse your sink. For all non-porous surfaces (includes all parts of this bandsaw), fill the sink with one tablespoon of bleach per gallon of cool water. Do not use bleach that contains odor masking agents or surfactants. These have not been proven effective for this type of sanitization. Submerge each item for two minutes. For large items, submerge each side for the specified amount of time until you have covered the entire area. Allow to air dry. **Do not rinse these items after sanitization!**

If your raw meat comes into contact with non-porous surfaces (wood), clean as described above and soak these surfaces for two minutes in a solution of 3 tablespoons of bleach to one gallon of cool water. **Rinse these items well!**



# SECTION 8: MAINTENANCE

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## General

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Regular periodic maintenance on your Model G5787 Meatcutting Bandsaw ensures its optimum performance. Make a habit of inspecting your bandsaw each time you use it.

Check for the following conditions and repair or replace when necessary.

1. Loose mounting bolts.
2. Worn switch.
3. Worn or damaged cords and plugs.
4. Damaged V-belt.
5. Any other condition that could hamper the safe operation of this machine.



## Table and Blade

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Maintain your table and blade with a thin film of food grade lubricant that will not support bacteria growth and will not become rancid. These qualities are important because some food grade oils will become rancid over time and may cause illnesses. Make sure that the product you use is specifically designed for protecting food processing machinery. Always follow the manufacturers recommendations when using their products.



## Lubrication

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The wheel bearings are shielded and lubricated for life; thus, they require no maintenance throughout their lifespan. Occasionally lubricate the tracking and height adjustment controls with the same food grade lubricant that you use on the table.



## V-Belt

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Avoid getting grease or oil on the V-belt or pulleys. Check the V-belt, as part of a monthly inspection for proper tension and belt condition. Cracking and glazing could result in belt failure. Replace the belt if such conditions appear.



# SECTION 9: CLOSURE

The following pages contain general machine data, parts diagrams/lists, troubleshooting guide and Warranty/Return information for your Model G5787 Meatcutting Bandsaw.

If you need parts or help in assembling your machine, or if you need operational information, we encourage you to call our Service Department. Our trained service technicians will be glad to help you.

If you have comments dealing specifically with this manual, please write to our Bellingham, Washington location using the address in the **General Information** section. The specifications, drawings, and photographs illustrated in this manual represent the Model G5787 as supplied when the manual was prepared. However, due to Grizzly's policy of continuous improvement, changes may be made at any time with no obligation on the part of Grizzly. Whenever possible, though, we send manual updates to all owners of a particular tool or machine. Should you receive one, add the new information to this manual and keep it for reference.

We have included some important safety measures that are essential to this machine's operation. While most safety measures are generally universal, Grizzly reminds you that each workshop is different and safety rules should be considered as they apply to your specific situation.

## WARNING

Operating this equipment has the potential for flying debris to cause eye injury. Always wear safety glasses or goggles when operating equipment. Everyday glasses or reading glasses only have impact resistant lenses, they are not safety glasses. Be certain the safety glasses you wear meet the appropriate standards of the American National Standards Institute (ANSI).



We recommend you keep a copy of our current catalog for complete information regarding Grizzly's warranty and return policy. If you need additional technical information relating to this machine, or if you need general assistance or replacement parts, please contact the Service Department listed in the **Introduction** section.

Additional information sources are necessary to realize the full potential of this machine. Hunting magazines, animal dressing books and formal training from practiced butchers are good sources to begin with.

## WARNING

The Model G5787 was specifically designed for meat and bone cutting operations only. **DO NOT MODIFY AND/OR USE THIS MACHINE FOR ANY OTHER PURPOSE.** Modifications or improper use of this tool will void the warranty. If you are confused about any aspect of this machine, **DO NOT** use it until all your questions have been answered, or serious personal injury may occur.

## WARNING

Like all power tools, there is danger associated with the Model G5787 Meat Cutting Bandsaw. Accidents are frequently caused by lack of familiarity or failure to pay attention. Use this tool with respect and caution to lessen the possibility of operator injury. If normal safety precautions are overlooked or ignored, serious personal injury may occur.





# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 • To Order Call: (800) 523-4777 • Fax #: (800) 438-5901

## GRIZZLY MODEL G5787 MEATCUTTING BANDSAW

Design Type ..... Floor Model

### Overall Dimensions:

Table .....22<sup>3</sup>/<sub>8</sub>" L x 17<sup>1</sup>/<sub>4</sub>" W  
Height .....56"  
Height From Floor to Table .....33<sup>1</sup>/<sub>2</sub>"  
Width of Unit .....19"  
Shipping Weight .....106 lbs.  
Weight in Place .....95 lbs.  
Box Size .....56" L x 20" W x 17<sup>1</sup>/<sub>2</sub>" H  
Footprint .....17" x 17"

### Cutting Capacity:

Height .....9<sup>1</sup>/<sub>2</sub>"  
Throat .....9<sup>3</sup>/<sub>4</sub>"  
Blade Length .....77<sup>1</sup>/<sub>2</sub>"  
Blade Speed .....1150 F.P.M.  
Range of Table Slide Movement (with fence removed) .....9<sup>3</sup>/<sub>4</sub>"  
Fence Adjustment.....7<sup>3</sup>/<sub>4</sub>"  
Sausage Grinder Speed .....45 R.P.M.

### Construction:

Table .....Stainless Steel  
Wheels .....Aluminum - Ball Bearing  
Fence .....Die Cast Aluminum  
Wheel Covers.....Pre-Formed Steel  
Guides .....Carbon Steel Blocks, Rear Ball Bearing Support

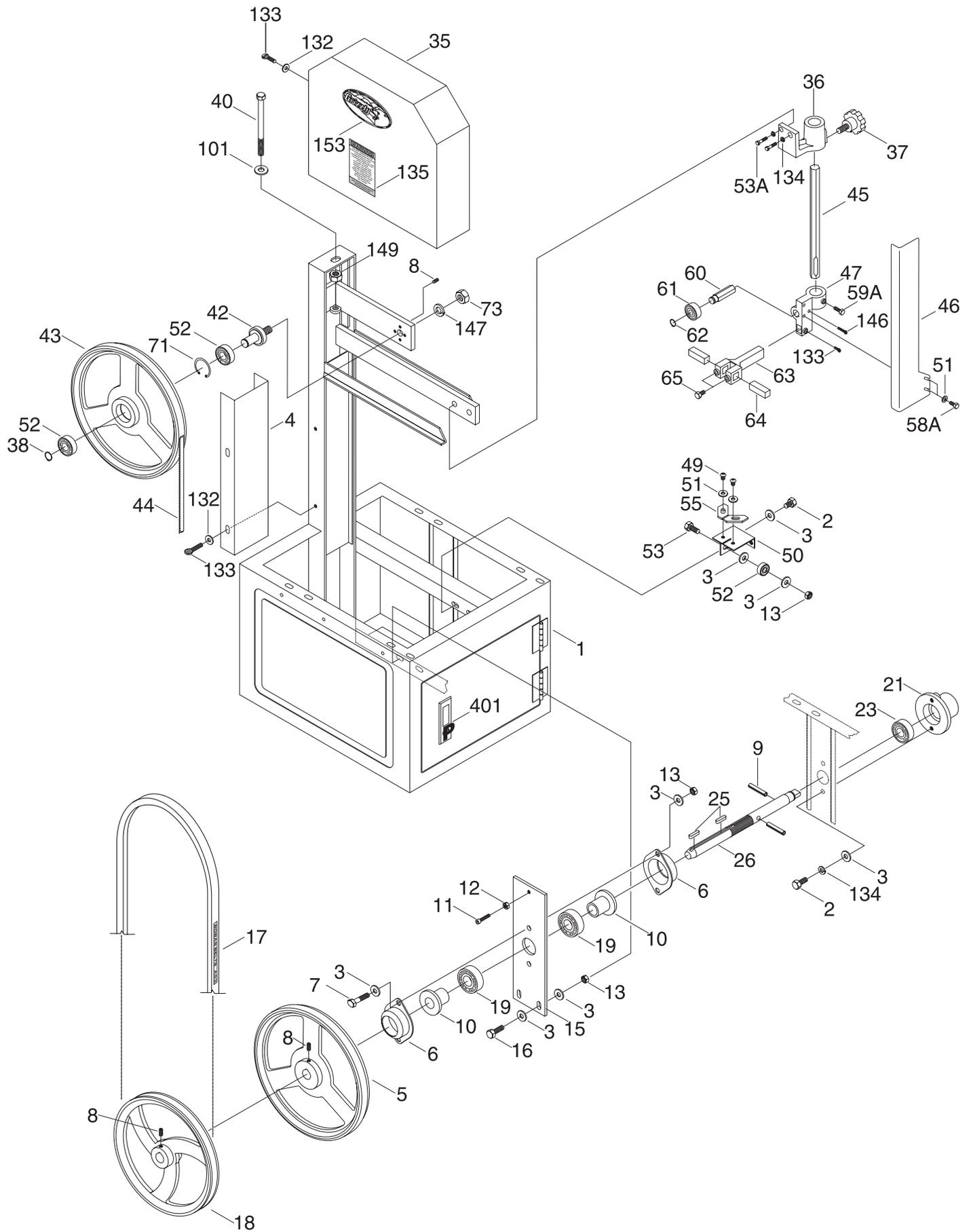
### Motor:

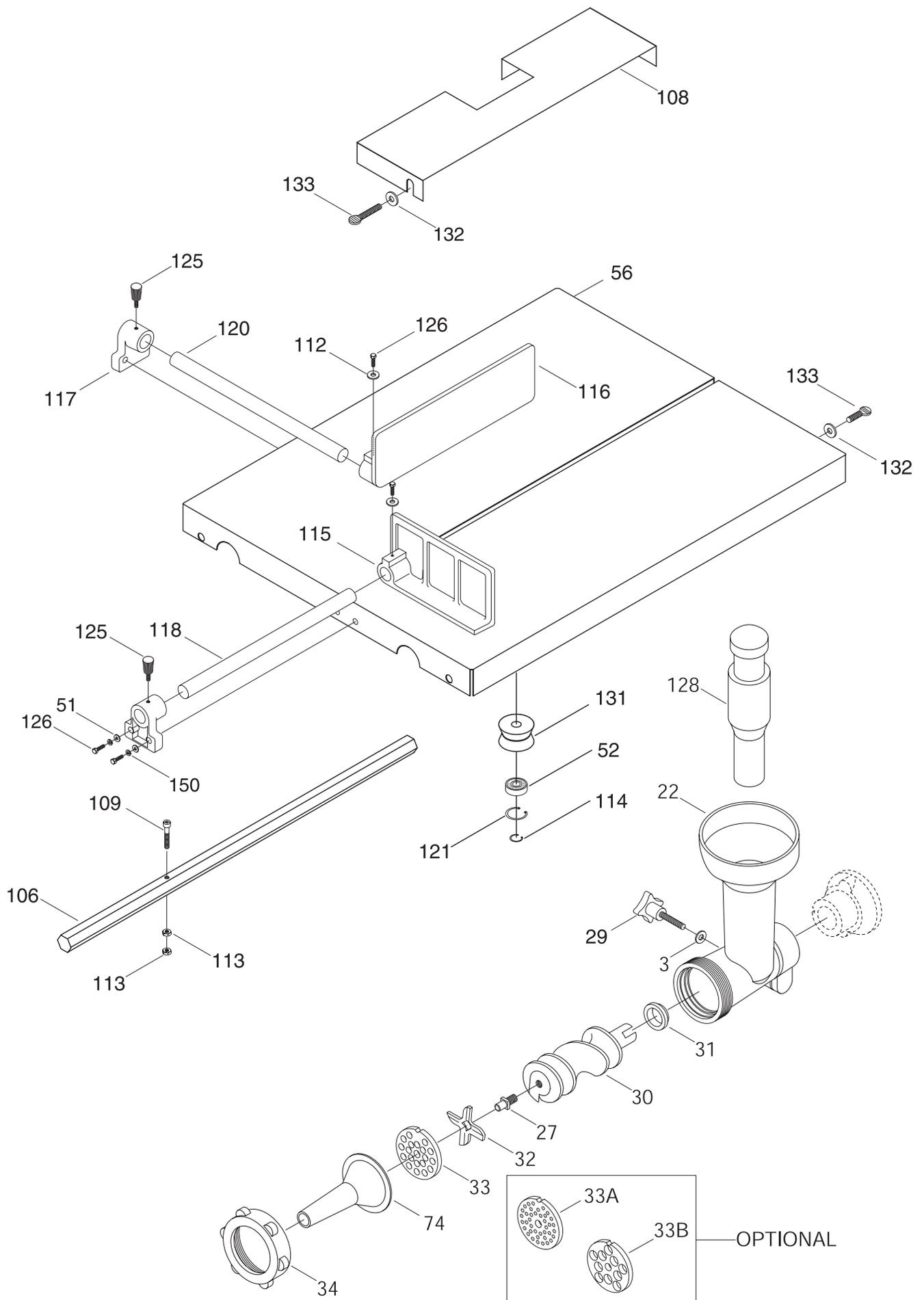
Type .....TEFC Capacitor Start Induction  
Horsepower .....<sup>3</sup>/<sub>4</sub> H.P.  
Phase/Cycle .....Single Phase/60 Hz  
Voltage .....110V  
Amps .....14  
R.P.M. ....1720 R.P.M.  
Bearings .....Shielded & Permanently Lubricated Ball  
Switch..... Push Button

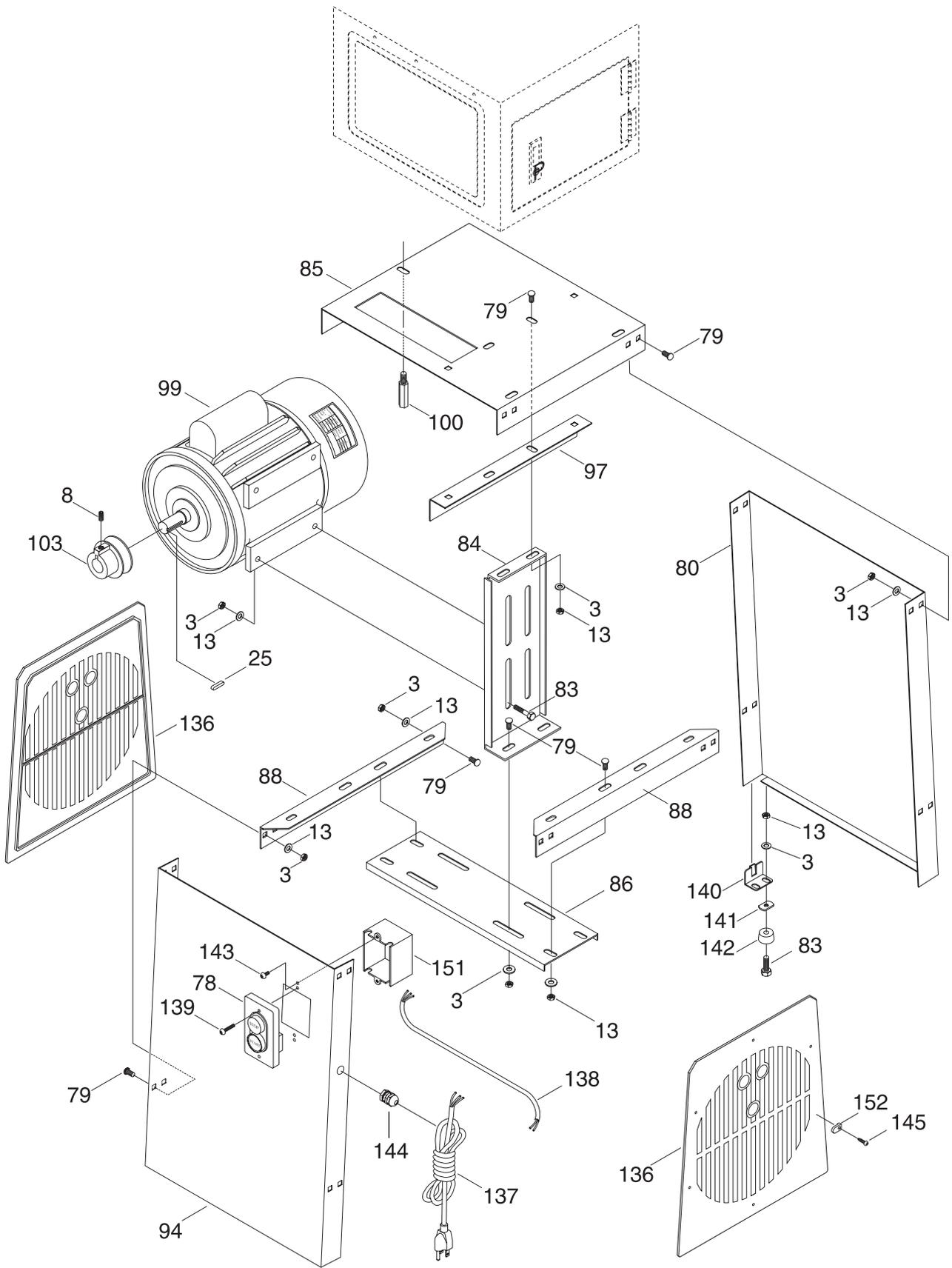
### Features:

.....Includes <sup>5</sup>/<sub>8</sub>" Blade, Meat Grinder, and Sausage Stuffer  
.....Sliding Table (Ball Bearing Support)

*Specifications, while deemed accurate, are not guaranteed.*







REF	PART #	DESCRIPTION
01	P5787001	CABINET BODY
02	PB09	HEX BOLT 5/16"-18 X 1/2"
03	PW07	FLAT WASHER 5/16"
04	P5787004	COVER
05	P5787005	LOWER BLADE WHEEL
06	P5787006	BEARING SEAT
07	PSB03	HEX SCREW 5/16" X 1"
08	PSS04M	SETSCREW M6-1.0 X 12
09	P5787009	PIN 4 X 30
10	P5787010	BUSHING
11	PSB08M	CAP SCREW M4-.7 X 13
12	PN01M	HEX NUT M6-1.0
13	PN02	HEX NUT 5/16"-18
15	P5787015	LOWER WHEEL SHAFT
16	PSB03	HEX SCREW 5/16" X 1"
17	PVA42	V-BELT A-42
18	P5787018	PULLEY 9"
19	P6005	BALL BEARING 6005ZZ
21	P5787021	BRACKET
22	P5787022	CHARGING HOPPER
23	P6203	BALL BEARING 6203ZZ
25	PK23M	KEY 5 X5 X 25
26	P5787026	SHAFT
27	P5787027	ROD SET SCREW 5/16"
30	P5787030	SHAFT THRUST
31	P5787031	BUSHING
32	P5787032	REAMER
33	P5787033	FILTER COVER 4.5MM
33A	P5787033A	FILTER COVER 8MM
33B	P5787033B	FILTER COVER 12MM
34	P5787034	LOCK COVER
35	P5787035	TOP WHEEL COVER
36	P5787036	SLEEVE
37	P5787037	LOCK KNOB 3/8"
38	PR02M	EXT RETAIN RING 14MM
40	P5787040	REGULATING SCREW
41	P5787001	(INCLUDED WITH CABINET)
42	P5787042	SHAFT
43	P5787043	UPPER BLADE WHEEL
44	P1098	BLADE

REF	PART #	DESCRIPTION
45	P5787045	GUIDE POST
46	P5787046	SAW GUARD
47	P5787047	BRACKET POST
48	P5787048	FENCE/SLICE GAUGE
49	PS07	PHLP SCREW 1/4"-20 X 3/8"
50	P5787050	LOWER GUIDE MOUNT
51	PW06	FLAT WASHER 1/4"
52	P608	BEARING 608ZZ
53A	PB09	HEX BOLT 5/16"-18 X 1/2"
54	PW07	FLAT WASHER 5/16"
55	P5787055	CLAMPING LUGE
56	P5787056	TABLE
57	PB19	HEX BOLT 1/4"-20 X 1/2"
58A	PB51	HEX BOLT 1/4"-20 X 3/8"
59A	PB05	HEX BOLT 1/4"-20 X 3/4"
60	P5787060	SPACING SLEEVE
61	P6200	BALL BEARING 6200
62	PR01M	EXT RETAIN RING 10MM
63	P5787063	BLADE GUIDE HOLDER
64	P5787064	BLADE GUIDE BLOCK
65	PSB17	CAP SCREW 1/4"-20 X 3/8"
71	P5787071	RETAINING RING R34
73	PN01	HEX NUT 1/2"-20
74	P5787074	CONNECTOR
75	P5787075	STAND TOP
78	P1019090A	SWITCH
79	PCB02	CARRGE BOLT 5/16"-18 X 1/2"
80	P5787080	REAR STAND PLATE
83	PB03	HEX BOLT 5/16"-18 X 1"
84	P5787084	MOTOR MOUNT PLATE
86	P5787086	MOUNTING PLATE
88	P5787088	LOWER BRACE BRACKET
94	P5787094	FRONT STAND PLATE
97	P5787097	UPPER BRACE BRACKET
99	P5787099	MOTOR
100	P5787100	MOUNT BOLT 3/8"-16 x 3"
101	PW02	HEX NUT 5/16"-18
103	P5787103	MOTOR PULLEY
104	P5787056	(INCLUDED WITH TABLE)
105	P5787105	FORCE PLATE

REF	PART #	DESCRIPTION
106	P5787106	HEX GUIDE RAIL
107	P5787056	(INCLUDED WITH TABLE)
108	P5787108	GUARD COVER
109	PSB05	CAP SCREW 1/4"-20 X 3/4"
112	PW06	FLAT WASHER 1/4"
113	PN05	HEX NUT 1/4"-20
114	P5787114	S-8 SPRING
115	P5787115	PUSHER
117	P5787117	SUPPORTER
118	P5787118	STAND ROD 7"
120	P5787120	STAND ROD 10"
121	P5787122	R-22 SPRING
124	P5787056	(INCLUDED WITH TABLE)
125	P5787125	KNOB SCREW
126	PB05	HEX BOLT 1/4"-20 X 3/4"
127	P5787056	(INCLUDED WITH TABLE)
128	P5787128	PLASTIC PESTLE
132	PW06	FLAT WASHER 1/4"
133	P5787133	THUMBSCREW 1/4" X 1/2"
134	PLW01	LOCK WASHER

REF	PART #	DESCRIPTION
135	P5787135	SAFETY WARNING LABEL
136	P5787136	SIDE PLATES
137	P5787137	CORD
138	P5787138	CORD
139	PS03	PHLP HD SCRW 10-24 X 3/8"
140	P5787140	MOUNT BRACKET
141	P5787141	KEEPER
142	P5787142	RUBBER FOOT
143	PS06	PHLP HD SCRW 10-24 X 1"
144	P5787144	STRAIN RELIEF
145	P5787145	SCREW
146	P5787146	THUMBSCREW 1/4"-20 X 3/4"
147	PLW07	LOCK WASHER 1/2"
148	PSS05M	SETSCREW M5-0.8 X 10
149	PN11	HEX NUT 3/8"
150	PLW	LOCK WASHER
151	P5787151	ELECTRICAL BOX
152	P5787152	CATCH
153	PLABEL-6	LOGO PLATE
401	P5787401	LOCK HANDLE UNIT

# WARRANTY AND RETURNS

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Grizzly Industrial, Inc. warrants every product it sells for a period of **1 year** to the original purchaser from the date of purchase. This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence, accidents, repairs or alterations or lack of maintenance. This is Grizzly's sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. We do not warrant or represent that the merchandise complies with the provisions of any law or acts unless the manufacturer so warrants. In no event shall Grizzly's liability under this warranty exceed the purchase price paid for the product and any legal actions brought against Grizzly shall be tried in the State of Washington, County of Whatcom.

We shall in no event be liable for death, injuries to persons or property or for incidental, contingent, special, or consequential damages arising from the use of our products.

To take advantage of this warranty, contact us by mail or phone and give us all the details. We will then issue you a "Return Number," which must be clearly posted on the outside as well as the inside of the carton. We will not accept any item without this number. Proof of purchase must accompany the merchandise.

The manufacturers reserve the right to change specifications at any time because they constantly strive to achieve better quality equipment. We make every effort to ensure that our products meet high quality and durability standards and we hope you never need to use this warranty.

Please feel free to write or call us if you have any questions about the machine or the manual.

Thank you again for your business and continued support. We hope to serve you again soon.

# WARRANTY CARD

Name \_\_\_\_\_  
Street \_\_\_\_\_  
City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_  
Phone Number \_\_\_\_\_ E-Mail \_\_\_\_\_ FAX \_\_\_\_\_

MODEL # **G5787 Meat Cutting Bandsaw** Order # \_\_\_\_\_

The following information is given on a voluntary basis. It will be used for marketing purposes to help us develop better products and services. Of course, all information is strictly confidential.

- How did you learn about us?  
 Advertisement  Friend  
 Catalog  World Wide Web  
 Other \_\_\_\_\_
- Which of the following magazines do you subscribe to.  
 American Woodworker  Practical Homeowner  
 Cabinetmaker  Shop Notes  
 Family Handyman  Today's Homeowner  
 Fine Homebuilding  WOOD  
 Fine Woodworking  Wooden Boat  
 Home Handyman  Woodshop News  
 Journal of Light Construction  Woodsmith  
 Old House Journal  Woodwork  
 Popular Mechanics  Woodworker  
 Popular Science  Woodworker's Journal  
 Popular Woodworking  Workbench  
 Other \_\_\_\_\_
- Which of the following woodworking/remodeling shows do you watch?  
 Backyard America  The New Yankee Workshop  
 Home Time  This Old House  
 The American Woodworker  Woodwright's Shop  
 Other \_\_\_\_\_
- What is your annual household income?  
 \$20,000-\$29,999  \$60,000-\$69,999  
 \$30,000-\$39,999  \$70,000-\$79,999  
 \$40,000-\$49,999  \$80,000-\$89,999  
 \$50,000-\$59,999  \$90,000 +
- What is your age group?  
 20-29  50-59  
 30-39  60-69  
 40-49  70 +
- How long have you been a woodworker?  
 0 - 2 Years  8 - 20 Years  
 2 - 8 Years  20+ Years
- How would you rank your woodworking skills?  
 Simple  Advanced  
 Intermediate  Master Craftsman
- What stationary woodworking tools do you own? Check all that apply.  
 Air Compressor  Panel Saw  
 Band Saw  Planer  
 Drill Press  Power Feeder  
 Drum Sander  Radial Arm Saw  
 Dust Collector  Shaper  
 Horizontal Boring Machine  Spindle Sander  
 Jointer  Table Saw  
 Lathe  Vacuum Veneer Press  
 Mortiser  Wide Belt Sander  
 Other \_\_\_\_\_
- How many of your woodworking machines are Grizzly? \_\_\_\_\_
- Which benchtop tools do you own? Check all that apply.  
 1" x 42" Belt Sander  6" - 8" Grinder  
 5" - 8" Drill Press  Mini Lathe  
 8" Table Saw  10" - 12" Thickness Planer  
 8" - 10" Bandsaw  Scroll Saw  
 Disc/Belt Sander  Spindle/Belt Sander  
 Mini Jointer  
 Other \_\_\_\_\_
- How many of the machines checked above are Grizzly? \_\_\_\_\_
- Which portable/hand held power tools do you own? Check all that apply.  
 Belt Sander  Orbital Sander  
 Biscuit Joiner  Palm Sander  
 Circular Saw  Portable Planer  
 Detail Sander  Saber Saw  
 Drill/Driver  Reciprocating Saw  
 Miter Saw  Router  
 Other \_\_\_\_\_
- What machines/supplies would you like Grizzly Industrial to carry?  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
- What new accessories would you like Grizzly Industrial to carry?  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
- What other companies do you purchase your tools and supplies from?  
\_\_\_\_\_  
\_\_\_\_\_
- Do you think your purchase represents good value?  
 Yes  No
- Would you recommend Grizzly Industrial to a friend?  
 Yes  No
- Would you allow us to use your name as a reference for Grizzly customers in your area? **Note: We never use names more than three times.**  
 Yes  No
- Comments: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

CUT ALONG DOTTED LINE

FOLD ALONG DOTTED LINE

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Place  
Stamp  
Here



**GRIZZLY INDUSTRIAL, INC.**  
**P.O. BOX 2069**  
**BELLINGHAM, WA 98227-2069**



FOLD ALONG DOTTED LINE

Send a Grizzly Catalog to a friend:

Name _____
Street _____
City _____ State _____ Zip _____

TAPE ALONG EDGES--PLEASE DO NOT STAPLE