OIL FURNACES

INSTALLATION CERTIFICATION

Certification Information

Scope - Tests a candidate's knowledge of the installation, service, maintenance, and repair of HVAC systems. System sizes are limited to 400,000 BTU or less heating capacity.

Qualifications

- This is a test and certification for **TECHNICIANS** in the HVAC industry. The test is designed for top level installation technicians. This test for certification is not intended for the HVAC system designer, sales force, or the engineering community. To become NATE-certified, you must pass this specialty and a CORE INSTALL exam. Once certification is obtained it lasts for five years.
- This test will measure what 80% of the **Oil Furnaces** candidates have an 80% likelihood of encountering at least once during the year on a **NATIONAL** basis.
- Suggested requirement is one year of field experience working on Oil Furnaces systems as an installation technician and technical training for theoretical knowledge.

Test Specifications

Closed Book 2.5 Hour Time Limit 100 Questions Passing Score: PASS/FAIL Listed are the percentages of questions that will be in each section of the Oil Furnaces exam.

SECTION AREA DESCRIPTION	SECTION PERCENTAGE				
Installation	40%				
Service	10%				
System Components	30%				
Applied Knowledge	20%				

Oil Furnaces Industry References

The reference materials listed below will be helpful in preparing for this exam. These materials may <u>NOT</u> contain all of the information necessary to be competent in this specialty or to pass the exam.

- American National Standards Institute (ANSI) / Air Conditioning Contractors of America (ACCA) Manuals Latest Edition
 - "D", "J", "QI" Quality Installation, and "S"
- ACCA Manuals "T" and "RS" Latest Editions
- ACCA Residential Duct Diagnostics and Repair Latest Edition
- AHRI-Hydronics Section-IBO/RAH Latest Edition
- International Energy Conservation Code Latest Edition with Addendum
- International Mechanical Code Latest Edition with Addendum
- International Plumbing Code Latest Edition with Addendum
- Uniform Mechanical Code Latest Edition with Addendum
- Specification of Energy-Efficient Installation and Maintenance Practices for Residential HVAC Systems developed by Consortium for Energy
 Efficiency (CEE) Latest Edition with Addendum
- ASHRAE Standard-62.2 Latest Edition with Addendum
- ANSI / ASHRAE Standard-152-2004 Latest Edition with Addendum
- ENERGY STAR™ Home Sealing Standards Latest Edition with Addendum
- Duct Calculators Sheet Metal, Ductboard, and Flexible Duct
- American National Standards Institute (ANSI) / Sheet Metal and Air Conditioning Contractors' National Association, Inc. (SMACNA) Manuals
 - HVAC Duct Construction Standards Metal and Flexible
- Sheet Metal and Air Conditioning Contractors' National Association, Inc. (SMACNA) Manuals
 - Fibrous Glass Duct Construction Standards, Residential Comfort System Installation Standards Manual, and HVAC Air Duct Leakage Test Manual
- Air Diffusion Council Flexible Duct Performance & Installation Standards
- North American Insulation Manufacturers Association (NAIMA) Manuals
 - Fibrous Glass Duct Construction Standards and A Guide to Insulated Air Duct Systems
- International Fuel Gas Code Latest Edition with Addendum
- National Fuel Gas Code Latest Edition with Addendum

Passing Score Development Process

The passing scores for the NATE tests were established using a systematic procedure (a Passing Score Study). This procedure employed the judgment of experienced HVAC professionals and educators representing various HVAC specialties and geographical areas. The passing scores were set using criteria defining competent performance. The passing score for different test forms may vary slightly due to the comparative difficulty of the test questions.

Exam Copyrights

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Heating - Warm Air - Oil

Installer

INSTALLATION

INSTALLING OIL FURNACES

SELECTING OIL TANK LOCATION

Locating oil tanks outdoors - above ground

Locating oil tanks outdoors - below ground

Locating oil tanks in basements

SELECTING OIL FURNACE SITES

Locating furnaces in attics

Locating furnaces in crawlspaces

Locating furnaces in closets

Locating furnaces in basements

Locating furnaces in utility rooms

Locating furnaces in garages

Locating packaged furnaces on rooftops

Locating packaged furnaces for outdoor ground level installations

MOUNTING FURNACES

How to suspend horizontal furnaces in attics

How to suspend horizontal furnaces in crawlspaces

How to mount horizontal furnaces on attic floors

How to mount upflow / downflow furnaces in closets

How to mount upflow / downflow furnaces in basements

How to mount upflow / downflow furnaces in utility rooms

How to mount upflow / downflow furnaces in garages

How to mount packaged furnaces on rooftops

How to mount packaged furnaces for outdoor ground level installations

INSTALLATION OF UTILITIES

Installation of oil supply

Installation of oil returns

Wiring oil furnaces

INSTALLATION OF METAL VENTING SYSTEMS

Determination of routing

Cutting of metal vent systems to proper length

Assembly of metal vent systems

Securing of metal vent systems

Installing power venters

INSTALLATION OF COMBUSTION AIR INLETS ACCESSORIES

Combustion air inlets in confined spaces - attics

Combustion air inlets in confined spaces - basements

Combustion air inlets in confined spaces - closets

Combustion air inlets in confined spaces - crawlspaces

Installation of powered combustion air intakes

DUCT INSTALLATION

DUCT FABRICATION EQUIPMENT

Ductboard tools - 90 V-groove, end cutoff, female shiplap, hole cutter, stapler, etc.

Flex tools - tensioning strap tools, knives, etc.

Metal tools - metal snips, sheers, benders, breaks, hand formers, calipers, rulers, stapler, etc.

FIELD CONSTRUCTION / INSTALLATION

Ductboard installation technique

Techniques for joining dissimilar duct

Duct of alternate materials - wood, aluminum, etc.

INSTALLING METAL DUCT

Assembly methods for rectangular duct

Installation technique - rectangular metal

Assembly methods for round duct

Installation technique - round metal

Hanging ductwork

Sealing metal duct

Insulation - internal and external, vapor barriers

Assembling for low noise and low pressure drop

INSTALLING FLEXIBLE DUCT

Assembly methods - appropriate length

Flexible duct joints

Hanging flexible duct

Installation technique - flex duct

Sealing flexible duct

INSTALLING DUCTBOARD

Assembly methods for ductboard - supports

Installation technique - ductboard

Hanging methods for ductboard

Sealing ductboard

INSTALLING GRILLES, REGISTERS, DIFFUSERS, & DAMPER

Mounting to ductwork

Securing methods

CHASES USED AS DUCTS

Floor joists as air ducts

Vertical chases

RECONNECTING DUCT WHEN REPLACING EQUIPMENT

Reconnecting metal duct

Reconnecting flexible duct

Reconnecting ductboard duct

INSTALLATION OF PLENUMS AND DUCT

Sizing plenums for physical fit

Types and styles of plenums selected

Insulation of plenums and ducts

INSTALLING ACCESSORIES

INSTALLING THERMOSTATS

Locating and mounting

Wiring electromechanical thermostats

Wiring electronic thermostats

Programming of electronic thermostats

INSTALLING HUMIDIFIERS

Installing humidifiers

Wiring humidifiers

Controlling humidifiers

INSTALLING ELECTRONIC AIR CLEANERS

Installing electronic air cleaners

Wiring electronic air cleaners

Controlling electronic air cleaners

START-UP AND CHECKOUT

PRE-START PROCEDURES

Oil supply and proper shutoff

Electrical

Adequate combustion air provisions

Venting system

Ductwork system

Condensate system for AC

START-UP PROCEDURES AND CHECKS

Voltage checks

Check thermostat and set heat anticipator

Motor checks-burner motor, supply blower motor

Check call for heat sequences

Oil supply checks

OIL BURNER ADJUSTMENTS

Unit preparations

Nozzle checks

Electrode adjustments

Air adjustment at burner

Adjusting oil pressure

Adjusting draft

Checking smoke readings

Measuring stack temperature

COMBUSTION CHECKS

Flame checks

Stack temperature check

Carbon Dioxide checks

Smoke test

Overfire draft check

Breech draft check

Oxygen checks

Efficiency check

LEAK DETECTION TOOLS

Electronic leak detectors

Ultrasonic leak detector

Pressurization for leak detection

AIRFLOW MEASUREMENTS

INTRODUCTION TO AIRFLOW MEASUREMENTS

Introduction to airflow

Static pressure

AIRFLOW VELOCITY MEASUREMENTS

Introduction to airflow velocity

Velometer - electronic and mechanical

Anemometer

Velocity measurement procedures

Gauge calibration

AIRFLOW PRESSURE MEASUREMENTS

Overview of static pressure measurements

Inclined manometer

Diaphragm type differential pressure gauge

U-tube manometer

Electronic manometer / pressure measurement

Gauge / meter calibration

Absolute vs. Gauge Pressure

AIRFLOW VOLUME MEASUREMENTS

Introduction to volume

Airflow hood

Formulae for determining CFM of air

Formulae for weight of air

Locations for air volume measurements

AIRFLOW CHECKS & DESIGN TOOLS

Using manufacturer's airflow charts and tables

Using a duct calculator and design charts

SERVICE

DIAGNOSTICS AND REPAIRS

ELECTRICAL CIRCUIT CHECKS

Supply voltage

Room thermostat

ELECTRICAL COMPONENT CHECKS

Room thermostat

Overcurrent protection

Door interlock switch

TROUBLESHOOTING SEQUENCE OF OPERATION

Check for proper sequence of operation

Interpreting system at sequence interruption

REPAIR EXCLUDING POWER BURNER

Electrical wiring

Flue stack / venting system

Oil lines

REPAIR - POWER BURNERS

Bleeding air

Adjust electrodes

VENT SYSTEM CHECKS

Checking for leaks

Checking for obstructions - vent connection and chimney

SYSTEM AIR SIDE DIAGNOSTICS

Checking for leaks in supplies

Checking for leaks in returns

ANALYZING COMBUSTION

Carbon Dioxide checks for efficiency

Performing and reading a smoke test

Diagnosing vent system leaks

SYSTEM COMPONENTS

INTRODUCTION TO SYSTEMS

OIL TRANSFER PRINCIPLES

Fundamentals of oil transfer

Basic oil supply circuit

FURNACE CONFIGURATIONS & APPLICATIONS

FURNACE CONFIGURATIONS

Upflow

Downflow

Horizontal

Lowboy

OIL FURNACES WITH SPLIT SYSTEM AIR CONDITIONER

Introduction to oil furnace with split system AC

Electrical layouts

Specifications

Attic layouts

Crawlspace layouts

Closet layouts

Basement layouts

Ventilation options

Regional considerations

MULTI-POSITION FURNACE

Two way

Three way

COMBUSTION PROCESS FOR OIL FURNACES

COMBUSTION - FUEL OIL

Describe combustion of fuel oil

Describe carbon monoxide as a product of incomplete combustion

Water vapor as product of combustion

Effects of contaminated oil on combustion

FUNDAMENTALS OF OIL COMBUSTION FURNACES

Natural draft oil furnaces

Overview of operation for oil furnaces

VENT SYSTEMS

Fundamentals of natural draft systems

Natural draft systems with power venters

Vent system options-masonry chimneys, manufactured chimneys

Role of barometric dampers in vent systems

CONTROL FUNCTIONS

Fan control

Heat exchanger limit control

Flame proving - cad cell

Introduction to primary controls

Door interlocks

Room thermostats

NATURAL DRAFT OIL FURNACE - COMPONENTS

OIL SUPPLY SYSTEMS

Above ground tanks

Below ground tanks

Indoor tanks

Supply lines

Filters

Manual shutoffs

Single pipe systems

Two pipe systems

Single pipe to two pipe conversion

Electric shutoffs, solenoids

POWER BURNERS

Functions of the power burner

Gun type burners

Single stage pumps

Two stage pumps

Combustion air blowers

Flame retention heads

Combustion intakes - outdoor

COMBUSTION CHAMBERS

Construction

Materials

Role of configuration in proper combustion

NOZZLES

Flow rates

Angles and patterns

Effects of excess air

Filters for nozzles

COMBUSTION AIR REQUIREMENTS

OUTDOOR AIR SPECIFICATIONS

Attic applications

Crawlspace applications

Closet applications

Basement applications

Rooftop applications

AIR DISTRIBUTION

DUCT SYSTEMS

Duct configurations - extended plenum, reducing trunk etc.

Return configurations

Return grille locations

Supply locations

SUPPLY BLOWERS

Introduction to supply blowers

Supply blowers - types

Blower operation

WIRING LAYOUTS

POWER WIRING

Power wiring for split system furnace

LOW VOLTAGE

Overview of low voltage wiring

APPLIED KNOWLEDGE: REGS, CODES, & DESIGN

AIR QUALITY REGULATIONS

INDOOR AIR QUALITY

Fresh air supplies

FUEL HANDLING AND STORAGE REQUIREMENTS

Storage tank regulations-above the ground

Storage tank regulations-below ground

ELECTRICAL CODE

REQUIREMENTS

Overview of electrical code

Circuit breaker and fuse requirements

General wiring practices

Class I wire sizing

Class II wire sizing

Conduit sizing

Definitions

Safety listings - UL / ARL / ETL

STATE AND LOCAL REGULATIONS AND CODES

STATE AND LOCAL REGULATIONS

State licensing requirements for technicians

Use of Carbon Monoxide detectors

Smoke detector requirements

CODES

Plumbing

Municipalities

Oil furnace for light commercial

Oil furnace for residential

FIRE PROTECTION REGULATIONS AND CODES

FURNACE ACCESS

Access to furnace

Access to service panel

INSTALLATIONS

Installation of oil burning equipment - NFPA 31

OIL PIPING

Sizing for capacity

Length limitations

Attachment to appliance

COMBUSTION AIR

Sizing air intakes in confined spaces

Sources of combustion air

VENTING REQUIREMENTS

Venting of oil burning equipment-NFPA 211

DESIGN CONSIDERATIONS - COMFORT

INDOOR AIR QUALITY

Ventilation - comfort

Air cleaning for comfort

SOUND LEVEL

Equipment location considerations

Isolation, mounting pad, duct, and structure

DESIGN CONSIDERATIONS - EQUIPMENT

OIL FURNACES WITH SPLIT SYSTEM AIR CONDITIONER

Equipment location

Electrical layouts

Ventilation - fresh air

Regional design considerations

Combustion flue gases

Ventilation - equipment

Condensate drains / pans

Mounting of equipment

Combustion air

Fuel oil burner - forced air system

VENTING

Sizing flue pipe

Flue pipe layout

Adapting vent draft control - damper

Roof fittings - cap, collar, flashing, etc.

Pipe types - L-metal

DESIGN CONSIDERATIONS - COMPONENTS

DIFFUSERS, REGISTERS, AND GRILLES

Selecting diffusers, grilles, and registers

Modifying locations

ACCESSORIES

Twinning kits

Electronic air cleaners (EAC's)

$$\frac{\text{CFM}_n}{\text{CFM}_o} = \frac{\text{RPM}_n}{\text{RPM}_o}$$

o = old, n = newCFM and RPM are

interchangeable.

$$CFM_n = CFM_o \times \frac{RPM}{RPM}$$

 $CFM_n = CFM_o \times \frac{RPM_n}{RPM_o}$ $RPM_n = RPM_o \times \frac{CFM_n}{CFM_o}$

$$\left(\frac{\text{CFM}_n}{\text{CFM}_o}\right)^2 = \frac{\text{Sp}_n}{\text{Sp}_o}$$

$$\left(\frac{\text{CFM}_n}{\text{CFM}_o}\right)^2 = \frac{\text{Sp}_n}{\text{Sp}_o}$$
 or $\frac{\text{CFM}_n}{\text{CFM}_o} = \sqrt{\frac{\text{Sp}_n}{\text{Sp}_o}}$

$$CFM_n = CFM_o \times \sqrt{\frac{Sp_n}{Sp_o}}$$

$$CFM_n = CFM_o \times \sqrt{\frac{Sp_n}{Sp_o}}$$
 $Sp_n = Sp_o \times (\frac{CFM_n}{CFM_o})^2$

$$\left(\frac{\text{CFM}_n}{\text{CFM}_o}\right)^3 = \frac{\text{BHP}_n}{\text{BHP}_o} \text{ OR } \frac{\text{CFM}_n}{\text{CFM}_o} = \sqrt[3]{\frac{\text{BHP}_n}{\text{BHP}_o}}$$

$$\left(\frac{\text{CFM}_n}{\text{CFM}_o}\right)^3 = \frac{\text{BHP}_n}{\text{BHP}_o} \text{ OR } \frac{\text{CFM}_n}{\text{CFM}_o} = \sqrt[3]{\frac{\text{BHP}_n}{\text{BHP}_o}} \quad \text{CFM}_n = \text{CFM}_o \times \sqrt[3]{\frac{\text{BHP}_n}{\text{BHP}_o}} \quad \text{BHP}_n = \text{BHP}_o \times \left(\frac{\text{CFM}_n}{\text{CFM}_o}\right)^3$$

Hydronics: $\Delta P = \text{Sp}$, CFM = GPM, RPM = GPM

 $MAT = (OAT \times \%OA) + (RAT \times \%RA)$

O = Outside

T = Temperature

R = Return

M = Mixed

A = Air

Btuh hydronic (H_2O only) = $500 \times GPM \times \Delta T$

Btuh sensible (at sea level) = $1.08 \times CFM \times \Delta T$

Btuh latent (at sea level) = $0.68 \times CFM \times \Delta Grains$

Btuh total (at sea level) = $4.5 \times CFM \times \Delta Enthalpy$

$$CFM = \frac{AC/Hr \times Volume}{60 \ min}$$

$$V = 4005 \times \sqrt{Vp}$$

$$Vp = \left(\frac{V}{4005}\right)^2$$

 $Pressure (PSI) = 0.433 \times Head (feet of water)$

1 IWC = 0.0360 PSI1 PSI = 27.72 IWC

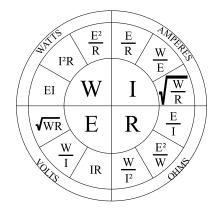
Pressure $1 \times Volume 1 = Pressure 2 \times Volume 2$

Area = $\pi \times radius^2$

$$A^2 + B^2 = C^2$$

$$Diameter = \frac{Circumference}{\pi}$$

$$FR = \frac{ASP \times 100}{TEL}$$
 (IWC/100)



Rectangular Duct Area (ft^2) = $\frac{Length \times Width}{141}$

Round Duct Area (
$$ft^2$$
) = $\frac{\pi \times diameter^2}{576}$

$$mfd = \frac{(2650 \times I)}{E}$$

 $CFM = Velocity (fpm) \times Duct Area (ft^2)$

$$CFM = \frac{(Watts \times 3.413)}{(\Delta T \times 1.08)}$$

$$C_{T}$$
 (Series) = $\frac{1}{\frac{1}{C_{1}} + \frac{1}{C_{2}} + ... + \frac{1}{C_{N}}}$

$$C_T$$
 (Parallel) = $C_1 + C_2 + ... + C_N$

TEMPERATURE PRESSURE CHART - at sea level



Pressure (PSIG), Vacuum (in. Of Hg) – Bold Italic Figures
To determine subcooling for 404A, 407C, and 422D, use BUBBLE POINT values (temperatures above 50°F – gray background)
To determine superheat for 404A, 407C, and 422D, use DEW POINT values (temperatures 50°F and below)

CONTINUED

TEMPERATURE PRESSURE CHART - at sea level



Pressure (PSIG), Vacuum (in. Of Hg) – Bold Italic Figures
To determine subcooling for 404A, 407C, and 422D, use BUBBLE POINT values (temperatures above 50°F – gray background)
To determine superheat for 404A, 407C, and 422D, use DEW POINT values (temperatures 50°F and below)

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