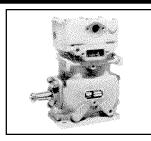




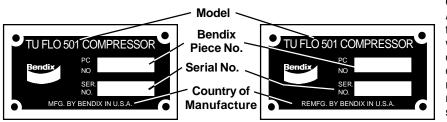
# REMANUFACTURED EXCHANGE COMPRESSORS



FLANGES	ENGINES	TU-FLO 500	TU-FLO 501	TU-FLO 700	TU-FLO 1400	TU-FLO 550	TU-FLO 750
	Caterpillar 3406 Caterpillar 3406B Caterpillar 3408 Mack 6 Cylinder See Bulletin PRO-01-7 for Mack c/o Caterpillar 3116	285131 - 284310 284662 -	286546 103274 286552 286544 102697*	289349 103278 289744 289340	- 104583 - - 104584	107509 - 107511 107981	- 107508 - 107510
	Mack 8 Cylinder	-286574	289348 286621			107869	
	Cummins NH,NTC,KT,KTA Series engines See Bulletin PRO-01-2	284718* 286554	286618* 286554	289339		107506	107507
	Cummins VTB-903 Cummins VT-903 Cummins VT-350 See Bulletin PRO-01-2	-	- 286570 286570	- 101590 101590			
	Series 60 Detroit Diesel 0° Tilt Detroit Diesel 0° Tilt Detroit Diesel 0° Tilt	276962 285252	286619(1) 286539 -	106780(1) 289941 101158	108779	107622(1) 107513	107623(1) 107512 -

- (1) Series 60 compressors must be replaced with series 60 compressors only. Failure to do so will result in compressor damage.
- \* Top discharge cylinder head
- \*\* TU FLO-700 cylinder head incorporates both side and top discharge.

Note: Part numbers for all remanufactured parts in the New Life inventory have an "X" suffix to indicate a remanufactured part. The "X" has been left off all above numbers for clarity.



### Compressor Nameplates

A nameplate is attached to all compressors. It displays the model, piece number and serial number. A nameplate with a black background denotes a new/original equipment compressor, whereas a nameplate with a red background designates that the compressor is a Bendix remanufactured/replacement unit. When making reference to a particular compressor, use the pc. no. stamped on the nameplate



### REMANUFACTURED HALDEX COMPRESSORS

	HALDEX BASE MOUNT, PULLEY DRIVE								
Ітем	Part No.	CORE GROUP	Түре	CATEGORY	Cooling	Port Loc	DISCHARGE	Notes	
1	KN7010X	700	EL740	4 Hole Base	AC	RIGHT/RIGHT	FLANGE	BASE OIL OPTION	
1	KN7020X	700	EL740	4 Hole Base	AC	LEFT/LEFT	FLANGE	BASE OIL OPTION	
2	KN85020X	850	EL850	4 Hole Base	AC	RIGHT/TOP	THREADED		
2	KN86020X	850	EL850	4 Hole Base	WC/AC	RIGHT/TOP	THREADED		
3	EL13020X	1301	EL1300	4 Hole Base	WC	RIGHT/RIGHT	FLANGE		
3	EL13021X	1301	EL1300	4 Hole Base	WC	LEFT/LEFT	FLANGE		
3	EL13060X	1301	EL1300	4 Hole Base	WC	RIGHT/RIGHT	FLANGE	Base Oil Feed	

### **HALDEX FLANGE MOUNT - ENGINE DRIVE**

CUMMINS APPLICATIONS, WATER COOLED

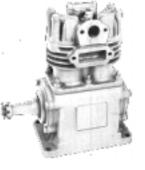
		Core						
	Part No.	GROUP	TYPE	CATEGORY	COOLING	Port Loc	DISCHARGE	Notes
4	EL13040X	1300	EL1300	CUM IN LINE	WC		RIGHT/RIGHT	Top/Flange
4	EL16040X	1600	EL1300	CUM IN LINE	WC		RIGHT/RIGHT	Top/Flange

DETROIT DIESEL APPLICATIONS, WATER COOLED

		CORE						
	Part No.	GROUP	TYPE	CATEGORY	COOLING	Port Loc	DISCHARGE	Notes
5	EL13050X	1300	EL1300	DDC 0° TILT	WC	RIGHT/RIGHT	FLANGE	
5	EL13051X	1300	EL1300	DDC 0° TILT	WC	RIGHT/LEFT	FLANGE	60 Series Non-Thru Drive
5	EL13070X	1300	EL1300	DDC 1° TILT	WC	RIGHT/LEFT	FLANGE	
6	EL13053X	1353	EL1300	DDC 0° TILT	WC	RIGHT/LEFT	FLANGE	60 Series Thru Drive

1

KN7010X KN7020X



**Haldex Repair Kits** 

RN33C EL740 Unloader Kit RN26GV Gasket Kit SN144AB Installation Kit 2

KN85020X KN86020X



**Haldex Repair Kits** 

RNT26JB EL850 Unloader Kit RN26JH EL 850 Gasket Kit SN144R Installation Kit 3

EL13020X EL13021X EL13060X



**Haldex Repair Kits** 

RN26A EL1300 Unloader Kit RN26GW EL1300 Gasket Kit SN144 Installation Kit for

EL13020X & EL13021X SN144D Installation Kit for EL13060

4

EL13040X EL16040X



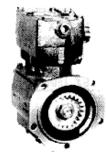
**Haldex Service Repair Kits** 

RNT26A EL1300, EL1600 Unloader Kit RN26GX EL1300, EL1600 Gasket Kit

SN144B Installation Kit

5

EL13050X EL13051X EL13070X

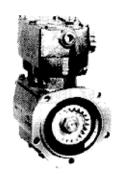


**Haldex Repair Kits** 

RNT26A EL1300 Unloader Kit RN26GY EL1300 Gasket Kit

SN144C Installation Kit for EL13050X SN144AP Installation Kit for EL13051X SN144E Installation Kit for EL13070X 6

EL13053X



**Haldex Repair Kits** 

RNT26A EL1300 Unloader Kit RN26GY EL 1300 Gasket Kit SN144BD Installation Kit



### REMANUFACTURED HALDEX COMPRESSORS

	HALDEX FLANGE MOUNT - ENGINE DRIVE								
	DETROIT DIESEL APPLICATIONS - WATER COOLED								
		CORE							
ITEM	Part No.	GROUP	TYPE	CATEGORY	COOLING	Port Loc	DISCHARGE	Notes	
7	EL13090X	1300	EL1300	DDC 41° TILT	WC	RIGHT/RIGHT	FLANGE		
7	EL13100X	1300	EL1300	DDC 50° TILT	WC	RIGHT/RIGHT	FLANGE		
7	EL13160X	1300	EL1300	DDC 45° TILT	WC	LEFT/RIGHT	FLANGE		
8	EL16050X	1600	EL1600	DDC 0° TILT	WC	RIGHT/RIGHT	FLANGE		
8	EL16051X	1600	EL1600	DDC 0° TILT	WC	RIGHT/LEFT	FLANGE	60 Series Non-Thru Drive	
8	EL16070X	1600	EL1600	DDC 1° TILT	WC	RIGHT/LEFT	FLANGE		
8	EL16072X	1600	EL1600	DDC 4° TILT	WC	RIGHT/LEFT	FLANGE		
	MACK APPLICATIONS								
9	EL16111X	1600	EL1600	MACK EXT. FLG.	WC	LEFT/LEFT	FLANGE	Power Steering	
9	EL16112X	1600	EL1600	MACK EXT. FLG	WC	LEFT/LEFT	FLANGE	GEAR INCLUDED	

7 EL13090X EL13100X EL13160X





**Haldex Repair Kits** 

EL1300 Unloader Kit RNT26A EL 1300 Gasket Kit RN26GY SN144G Installation Kit For EL13090X Installation Kit For EL13100X SN144H Installation Kit For EL13160X SN144M

EL16050X EL16051X EL16070X **EL16072X** 





**Haldex Repair Kits** 

RNT26A EL1600 Unloader Kit EL 1600 Gasket Kit RN26GY SN144AP Installation Kit For EL16051X SN144C Installation Kit For EL16050X SN144E & Installation Kit For EL13170X SN3711G (Need one of each ) SN144E Installation Kit For EL16072X **EL16111X EL16112X** 





HaldexHaldex Repair Kits

EL1600 Unloader Kit RNT26A EL 1600 Gasket Kit RN26GZ SN144J Installation Kit

### AIR CLEANER

For use with all compressor types. Provides greater atmospheric air intake capacity. Suitable for mounting on Haldex and competitive model compressors. May also be remote mounted by using accessory intake manifold connector kits SN3711AC and SN3711AD plus cut to length 3/4" ID hose with fittings and clamps. Includes 100696E element.

Mounting Centers: 2.75" Overall Height: 4.44" Diameter: 4.30"



### COMPRESSOR **MANIFOLD KIT** (INTAKE)

For 1/2" Pipe Mounting Centers: 2.75" Part No. SN3711AA



COMPRESSOR MANIFOLD KIT (INTAKE) For 3/4" Hose

Mounting Centers: 2.75" Part No. SN3711AD



### **INLET CHECK VALVE** Part No. SN3711AJ



**COMPRESSOR MANIFOLD KIT** (DISCHARGE)

Haldex For 1/2" Pipe For all EL1300 & EL1600 Compressors Part No. SN3711J





### **UNLOADER KIT**

Kit contains parts to install 3 piece unloader plungers in Tu-Flo compressors Part No. 279615

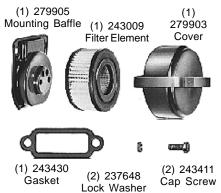




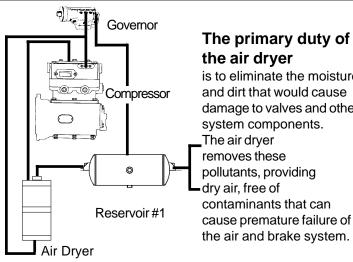
### **AIR STRAINER**

For TF-400, 500, 501, 600, and 700 Bendix compressors Air Strainer Part No. 278500

### Contents:

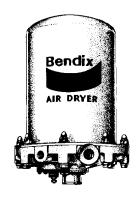


### **AIR DRYERS**



### The primary duty of the air dryer

is to eliminate the moisture and dirt that would cause damage to valves and other system components. The air dryer removes these pollutants, providing dry air, free of contaminants that can

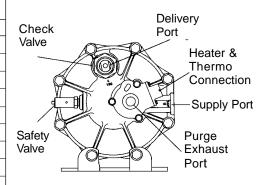








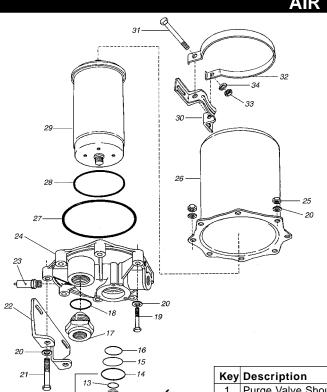
Bendix AD-9 Air Dryer									
12 Volt									
Description	Part No.								
Complete New Unit	065225								
Complete REMANUF. Unit	109685X								
END COVER INFORMATION									
New Unit: (Special Order)	065231								
Supply Port:	1/2" P. T.								
Delivery Port:	1/2" P. T.								
Control Port:	1/4" P. T.								
Check Valve Ass'y	107800								
Purge Valve & Heater Ass'y (REMANUF.)	5004341X								
Remanuf. Desiccant Cartridge	107794X								
Purge Valve Ass'y - Maint. Kit	5005037								
Bracket Kit	107695								



**End Cover Bottom View AD-9 Air Dryer** 



### AIR DRYERS



### AD-9 Air Dryer Parts List Kits and Service Replacement Assemblies

List #	Description	Part N	lumber
2	Remanuf. Purge Valve Ass'y	12V	24V
	Comp w/Heater. See List #2	5004341X	5004342X
3	New Replacement Purge Valve	12V	24V
	Ass'y Complete w/Heater	800405	5004342
	(DLU) See List #3 Below		
4	Desiccant Cartridge Kit	New	Remanuf.
	See List #4 Below	107796	107794X
5	Purge Valve Maintenance Kit	5005037	5005893
	See List #5 Below	hard seat	soft seat
6	Heater & Thermostat Kit	12V	24V
	See List #6 Below	109578	109579
7	Check Valve Maintenance Kit	3/4"	1/2"
	See List #7 Below	107799	107800
8	Mounting Bracket Kit	107695	
	See List #8 Below		

Not	e:
$\bigcirc$ IA	or

Old and new purge valve assemblies are interchangeable in all AD-9 air dryers.



# ARE YOU READY FOR COLD WEATHER?

Check your stock of air dryer parts BEFORE the season demands are here!

Key	Description	List 1	List 2	List 3	List 4	List 5	List 6	List 7	List 8
1	Purge Valve Shoulder Bolt					Х			
2	Exhaust Diaphragm					Х			
3	Purge Valve					Х			
4	1/4" Tapping Screw	X-3	X-3	X-3					
5	Flat Washer	X-3	X-3	X-3					
6	Purge Valve Housing								
7	#8 Self Tapping Screw						X-2		
8	Sealing Ring						Х		
9	Heater & Thermostat Ass'y	/					Х		
10	Wire Harness & Connecto				109869				
11	Spring					Х			
12	Purge Piston								
	O-Ring					Х			
	O-Ring	Х	Х	Х		Х	Х		
	O-Ring	Х	Х			Х	Х		
	O-Ring	Х	Х	Х		Х	Х		
	Check Valve Ass'y							Х	
	Check Valve O-Ring							Х	
	3/8" X 21/8" End Cover Screw								
	3/8" Special Washer								X-4
	3/8" X 21/8" Bracket Screw								X-2
	Lower Mounting Bracket								Х
	Safety Valve				285849				
	End Cover								
25	Lock Nut								X-2
26	Housing								
	O-Ring 298922				Х				
	O-Ring 298927				Х				
	Desiccant Cartridge Ass'y				X				
	Upper Mounting Brkt.								Х
	<sup>5</sup> / <sub>16</sub> " x 4 <sup>1</sup> / <sub>2</sub> " Upper Brkt. Bolt								X
	Upper Brkt. Strap								X
	5/16" Nut								X
	5/16" Lock Washer								X
_	Exhaust Cover				112399				,,
	Complete Purge Valve Ass'y	Х	X	Х					



### **AIR DRYERS**

# BENDIX REPAIR KITS AD-2 AIR DRYER 102657 Thermostat Kit Includes Thermostat, gasket and "O" ring. 287053 Purge Valve Replacement Kit Includes purge valve, diaphragm, boot and "O" rings 287298 Check Valve Kit



BE	BENDIX REPAIR KITS AD-4 AIR DRYER					
103817	Major Maintenance Kit					
	Includes desiccant					
	cartridge, end cover kit					
	103980, and sealing ring.					
103818	Purge Valve					
	Replacement Kit					
	Purge valve and					
	exhaust diaphragm					
103879	Seal kit					
	Includes check valve ass'y,					
	boot, and sealing rings					
103980	End Cover Kit					
	"O" ring and piston spring					

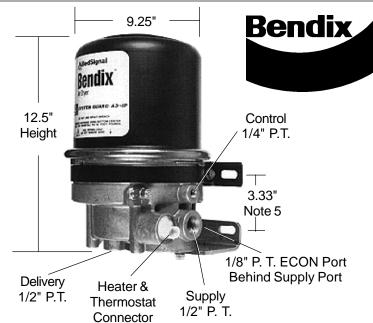


	5.62"	
Control	Benti Air Dryer System douts a Control from the state of	07"
Control 1/4" PT		O <i>1</i>
Heater & Thermostat Connector	1/2" Delivery	
	1/2" Supply	

AD-SP Air Dryer System Purge					
Service Part No.	Remanf. Part No.	Heater & Thermostat Volts-Watts (See Note 2)			
800887	109991X	12V - 980W			
065594	109992X	24V - 90W			

Note: 12 & 24 volt AD-SP air dryers are identified by connector color: White - 12V, Gray = 24V.

AD-SP Air Dryer Kits		
Part No.		
5008414 Cartridge Kit		
Part No.		
5005624 Del Check Valve Kit		



AD-IP Air Dryer Integral Purge				
Service Remanuf. Volts-Wart No. Part No. (See Note				
065612	109477X	12V - 90W		
065613	109478X	24V - 90W		

Note - All replacement air dryers include 109871 (wire harness and splice kit) and 5001247 (mounting bracket kit)

(mounting bracket kit).

Note - 12 & 24 volt air dryers are identified by connector color.

White = 12V, Gray = 24V.

**Note** - Center to center of slots in both brackets is 5.64 inches.

AD-IP Air Dryer Kits			
Part No. Heater & Thermo Kit			
109496	24 Volt		
Part No.	Purge Valve Kit		
5003547	12 volt		



### AIR DRYERS





### PURest™ Air Dryer Part No. DA34100

- Multi-Treatment Cartridge employs 5 stages of cleaning to ensure dry system air.
- Universal munting bracket eases retro-fit installations. Fits Pure Air Plus, Dryest, AD type and SS type air dryer bolt patterns.
- Integrated turbo protection.
- Built-In heater prevents freezing and damage to the dryer.

Heater: 12 Volt

Desc: With Bracket, Left - Inlet Port

OEM Part No: N4253AA

MTC Desiccant Cartridge
Part No. DQ6050

Heater Kit 12 volt Part No. DQ6013









### PURE AIR PLUS™ AIR DRYER Repair Kits

Major Repair Kit	Desiccant Kit	12V Heater kit
Includes purge,	Includes desiccant	Part No. DQ6011
Turbo Saver™,	cartridge &	
& check valve.	coalescing filter	Coalescing filter
Part No. DQ6020	Part No. DQ6026	kit Part No. DQ6032

Desiccant Cannister: Part No. DA33120



# AIR DRYER PURE AIR™ Repair Kits Triple action cools, filters and dries the air. May be mounted horizontally or vertically. Serviceable from either end.





12V Lower Cover Ass'y Part No. RN60D



Major Kit Part No. RN60A



Outlet Check Valve Kit Part No. RN60G



Purge Valve Kit Part No. RN60F

12V Heater Kit (Not Shown)
Part No. RN60N

### MERITOR WABCO



Minor Kit

Part No. RN60

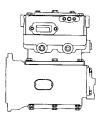
# Dessicant Type Air Dryer Part No. R955205

This air dryer from Meritor Wabco is just 11 inches tall! It has a spin-on cartridge that is replaceable in under 5 minutes. It has a 12V-100 Watt heater with an integral turbo cut-off valve and mounting bracket. The integral regeneration valve eliminates the need for a purge tank.

SERVICE KITS			
Cartridge Kit Part No.R950011	Outlet Check Valve Kit		
Turbo Cut-Off Valve Kit Part No. R950013	Heater Service Kit Part No. R950015	Part No. R950017	



### ALCOHOL EVAPORATOR - ISOLATION VALVE - GOVERNOR



### ISOLATION VALVE

(Turbo Cut-Off Valve)

Used with air driers not equipped with this feature. Allows use of air dryer on turbo charged engines without affecting engine performance. Installs directly (1/2"-14 NPTF) to air line inlet port of air dryer.

Part No. KN23500



### **ALCOHOL EVAPORATOR**

An automatic vaporizing device for keeping air lines and air reservoir free of ice.

- •Easy to install
- Pressure protected
- •Holds 40 oz. of methyl alcohol.
- •1/2" NPTF Ports

Part No. A72420



### FLEETCRAFT GOVERNOR

Features ball check design with filtered ports. Can be mounted at a remote location or directly to compressor. Preset to open at 120 PSI, close at 100 PSI. Can be Adjusted. Includes 4 pipe plugs, mounting gasket and instructions. New, outright.

Part No. FC18530

### Haldex Micromax™ GOVERNOR New, outright.

### Part No. KN18537

1/3 the size of a standard governor. Fully nterchangeable, complete installation kit, mistake proof exhaust port eliminates failures.





### Bendix D-2 Governor

Remanufactured. No Core. For mounting to the compressor or mounted remotely. Pressure range 100 - 120 PSI. 5" overall height. 1/8" NPT ports. Sold outright.

Part No. OR275491X Part No. 275491 (NEW)

### PRESSURE RELIEF



### PRESSURE RELIEF VALVE

For air reservoir installations. Made of brass and stainless steel. Will not corrode. Factory set at 150 PSI. 3/8" NPTF.

Part No. KN31250



### PRESSURE RELIEF VALVE

Brass body and stainless steel spring. Factory set at 150 PSI. 1/4"NPTF Part No. 1031200

**ST-3 SAFETY VALVE** 75PSI Pressure

setting, 1/4" port Part No. 285850



### SAFETY VALVE

Protects against excessive pressure in air system. Installs in the supply reservoir. Factory set at 150 PSI. Can be adjusted. Automatically closes after excess pressure released to atmosphere. 1/4" NPT.

(A) Part No. 205105

(B) Part No. 284142 **Bendix**,



### PRESSURE PROTECTION VALVE (SAFETY) VALVES

### **PRESSURE PROTECTION VALVE** TYPEPR-4

Closes at a preset pressure. Factory set at 85 PSI. Many different applications. Can be used to protect one reservoir system from another if a reservoir system failure occurs. Nonadjustable. 1/4" PT supply and delivery ports.

Part No. 286500





### Safety Valve Kit ST-4

The ST-4 Safety Valve is installed in the extra compressor discharge port, if available, or the discharge line to prevent compressor damage in the event of discharge line blockage. Becaus of this a standard safety valve may not be used.

Part No. 131081

### PRESSURE PROTECTION VALVETYPEPR-2

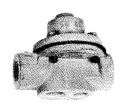
Closes at a preset pressure. Factory set at 65 PSI. Can be adjusted. Many different Supply applications. Can be used to protect one reservoir system from another if a reservoir system failure occurs. 1/4" PT supply and delivery ports.

Part No. 277147





### PRESSURE PROTECTION VALVES



# PRESSURE PROTECTION VALVE

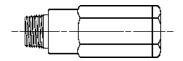
Used to protect air brake system from accessory failure. Nonadjustable.

1/8" NPTF inlet port,

<sup>1</sup>/<sub>4</sub>" NPTF outlet port.



	Operating PSI		
Part No.	Open Close		
KN31000	65	45	
KN31010	95	75	



# PRESSURE PROTECTION VALVE with one way check valve

Used to protect air brake system from accessory failure. Nonadjustable. 3/8" NPTF inlet port, 1/2" NPTF outlet port.

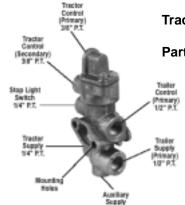
Part No.	Opening Pressure
KN31170	50PSI
KN31171	75 PSI



# PRESSURE PROTECTION VALVE

3/8" NPTF Inlet, 3/8" NPTF Outlet

	Operating PSI Open Closed		
Part No.			
110257	75	70	
110258	95	90	



### **Tractor Protection Valve**

Part No. 065706





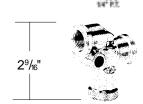
### PRESSURE CONTROL VALVE

Pressure setting from 0 PSI to reservoir pressure.

1/4" NPTF inlet and outlet,

1/4" NPTF exhaust

Part No. 5400



# PRESSURE PROTECTION VALVE

3/8" NPTF Inlet and Outlet

	Operating PSI		
Part No.	Open	Closed	
140270	70	60	

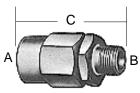
### **CHECK VALVES**



### SINGLE CHECK VALVE

SC-2 Steel Seat

Part No.	Α	В	С
800372	1/2" PT	1/2" PT	2.92"
800373	3/8" PT	3/8" PT	25/32"



### SINGLE CHECK VALVE

SC-1 Steel Seat

oo i oloo. ooal				
Part No.	Α	В	С	
800375	1/4" PT	1/4" PT	2 <sup>3</sup> / <sub>32</sub> "	



SINGLE CHECK VALVE

SC-2 Steel Seat

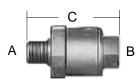
30-2 Steel Seat					
Part No.	TYPE	Α	В	С	
KN23000	Α	1/2" PT	1/2" PT	2.46"	
KN23010	Α	3/8" PT	3/8" PT	2.47"	
KN23060	В	1/2" PT	1/2" PT	1.85"	



Type A

Type B (90 Degree)





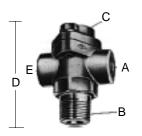
SINGLE CHECK VALVE

SC-1 Rubber Seat

OC-1 Nubbel Seat					
Part No.	Α	В	C		
10200-3/8	3/8" PT	3/8" PT	213/16"		
10200-1/2	1/2" PT	1/2" PT	213/16"		



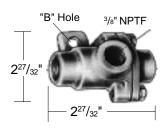
### CHECK VALVES



The double check valve is used when a single function or component must be controlled by either of two valves. The double check valve permits either, but not both control valves to operate the device connected to its outlet port.

### **DC-4 DOUBLE CHECK VALVE**

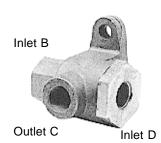
Part No.	Α	В	С	D	Е
278595	1/ <sub>4</sub> " PT	1/2" PT	1/4"	2.75"	1/4"
278598	3/ <sub>8</sub> " PT	3/8" PT	1/4"	2.75"	3/8"





# DC-4 DOUBLE CHECK VALVE

All Ports: 3/8" NPTF "B" Hole: 11/32" Dia. **Part No. 278614** 



### TWO WAY CHECK VALVE

(Diaphragm Type)
Mount in any position
Use in place of ball or
shuttle types
Used when two inputs
must become one input.

Inlet B: 3/8" Inlet D: 3/8" Outlet C: 3/8" Part No. KN25060



### **QUICK RELEASE VALVES**



Aluminum Die Cast Body Supply/Delivery Differential 0 PSI



	Ports		
Part No.	Supp	Del	
1032005	3/8"	3/8"	
1032011	1/2"	3/8"	



### QRN QUICK RELEASE VALVE

Lightweight, nonmetallic. Mounting holes <sup>11</sup>/<sub>32</sub>" diameter on 1<sup>1</sup>/<sub>2</sub>" centers.

Part No.	Α	B Supply	Supp/Delivery Differential Del. (PSI)
065066	1/2" PT	3/8" PT	1 Max.
065067	3/8" PT	3/8" PT	1 Max.
065068	3/8" PT	3/8" PT	5-8







### QUICK RELEASE VALVE QR-1

Supply Ports: 1/2"
Delivery Ports: 3/8"
Mounting holes on 11/2" centers
Part No. 229860

Supply Ports: 3/8" Delivery Ports: 3/8" Mounting holes on 11/2" centers Part No. 229859



### QR-1C QUICK RELEASE VALVE With Double Check Valve

A dual function valve. The QR serves the spring brake chambers as a QR valve; the double check valve prevents a service and emergency brake application from occurring at the same time.

Part No.	Supply	Delivery
289182	1/4	1/4
289714	1/4	3/8



### QUICK RELEASE VALVES

### **QUICK RELEASE VALVES**

Used wherever a quick release function is required in the air brake system. Made of Engineering Grade Plastic. Aids in meeting FMVSS 121 timing

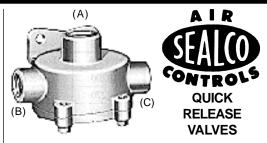




Haldex

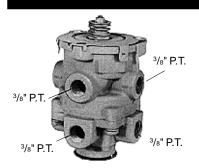
QRN-2 Part No.	_		Differential
Part No.	Port	Ports	PSI
800064	3/8"	3/8"	0
800063	1/2"	3/8"	0

	Inlet	Delivery	Differential
Part No.	Port	Ports	PSI
KN32050	1/2"	3/8"	6
KN32060	3/8"	3/8"	6



	Cracking	Port :	Size (N	IPTF)
Part No.	Pressure	(A)	(B)	(C)
2000D1/2	0-1PSI	1/2"	3/8"	3/8"
2000D3/8	0-1PSI	3/8"	1/4"	1/4"

### **BRAKE (FOOT) VALVES**



### **DUAL BRAKE VALVE**

The E-6 dual brake valve is a floor mounted treadle or lever operated valve with two separate supply and delivery circuits for service and secondary braking. providing graduated control for applying and releasing vehicle brakes.

Part No. 286171



Part No. 238888 Folcrum Pin

Part No. 236979 Mounting Plate

### **RUBBER COVERED** TREADLE ASSEMBLY

Includes: 229939 Treadle 236288 Roller 240069 Treadle Cover Part No. 229938



### TREADLE ASSEMBLY

Aluminum assembly with no-slip design.

Replaces most steel pedals Part No. SN4017A





### **E8P BRAKE VALVE**

Lower Body Rotated90° Replaces E-12 065313 AND 800583

Part No. 800629



### **FOOT OPERATED VALVE DUAL CIRCUIT**

Provides smooth and consistent pedal feel over competitive application valves.

Requires minimal modification for change over.

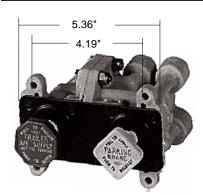
3/8" ports.

Bottom portion of valve made of EGP plastic.

**Part No. KN22150** 

### **CONTROL VALVES**

**Bendix** 



### **MV-2 CONTROL MODULE**

An integrated control assembly for control panel mounting in tractor. It provides all the federal legal requirements for trailer air supply and parking brake control and permits the tractor parking brakes to be applied while air is supplied to the trailer. Six <sup>1</sup>/<sub>4</sub>" ports.

Nonmetallic.

Part No. 101437



Spool Ass'y Part No. 101569

### **MV-2 SPOOL INSERTS**

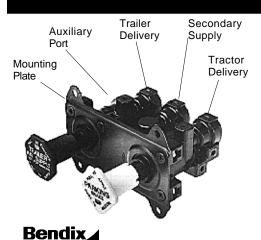
The MV-2 control module is serviced by replacement of the complete spool inserts.



Spool Ass'y Part No. 101570



### CONTROL VALVES



### **MV3 CONTROL MODULE**

An integrated control assembly for control panel mounting in tractor. It provides all the federal legal requirements for trailer air supply and parking brake control and permits the tractor parking brakes to be applied while air is supplied to the trailer. Six 1/4" ports. Nonmetallic. Designed supersede the MV-2 valve. Different mounting seperates styles.

Part No. 800519 Part No. 800573





SHUTTLE KIT PART No. 107217		
KEY		
No.	Q <sub>TY</sub> .	DESCRIPTION
13	1	RETAINING RING
14	1	SHUTTLE VALVE
15	1	O-RING
16	1	O-RING
17	1	O-RING



### **PUSH PULL CONTROL VALVE PP-5**

A pressure sensitive on-off control commonly used with vehicle torque converter system, engine speed control, and some parking brake systems. Automatic release pressure 40 PSI.

<sup>1</sup>/<sub>8</sub>" supply, <sup>1</sup>/<sub>8</sub>" delivery and **Bendix** exhaust, all NPTF.

Part No. 281946



### **PUSH PULL CONTROL VALVE PP-1**

A pressure sensitive on-off control usually used to control parking and emergency brakes. 1/8" supply, 1/4" delivery and exhaust, all NPTF.

Release
Pressure
20 PSI
40 PSI

### **PUSH-PULL STYLE VALVE**

Controls parking/emergency brakes. Pop pressure: 35±10 PSI. <sup>7</sup>/<sub>8</sub>" mounting hole required. Knob included.

Made of Engineering Grade Composite. All ports 1/8" NPTF.

Part No. KN20021





'Mtg. Hole

4.21

3.00



### **FLIPPER STYLE VALVE**

Panel mount. On-off nonautomatic two position valve. Made of Engineering Grade Composite.

All Ports 1/8". Mounting holes on 1.5" centers.

Part No. KN20001



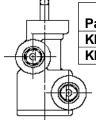
### **PUSH-PULL STYLE VALVE**

Controls tractor protection. Made of Engineering Grade Composite.

Exhaust and delivery ports: <sup>1</sup>/<sub>4</sub>-18 NPTF.

Supply and control ports: 1/8-27 NPTF.

Pop Pressure: 35 PSI. <sup>7</sup>/<sub>8</sub>" mounting hole required. Part No. KN20025



### **PUSH-PULL STYLE VALVE**

Panel mount. Made of EGC plastic. All ports <sup>7</sup>/<sub>8</sub>" NPTF.

	Pop
Part No.	Pressure
KN20031	25-35 PSI
KN20033	7-17 PSI







### CONTROL **VALVES**

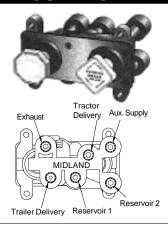
### **MANIFOLD DASH MODULE**

One piece body construction - no center body leakage. Smaller valve size offers more room behind the dash for hoses and accessibility. Made of Engineering Grade Composite - all ports have molded identification. All ports 1/4" NPTF.

Red and Yellow knobs included.

**Part No. KN20615** 





**PP-DC Control** Valve

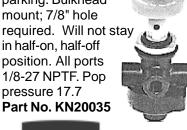
Part No. 065661 Mounting Hole 1/4-20 THD. Port Type Push to connect w/ 3/8" O.D. tubing



### **PUSH-PULL STYLE VALVE**

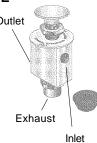
Control tractor only parking. Bulkhead mount: 7/8" hole required. Will not stay in half-on, half-off position. All ports 1/8-27 NPTF. Pop pressure 17.7

Haldex



### **PUSH-PULL VALVE**

3-way Bulkhead mount, fits 5/8" dashboard hole. All ports 1/4". Made of aluminum. Complete with boot and knob. Part No. A83580



### HAND CONTROL VALVE

Pull-push with Automatic Shut-Off. Shut-off 30±5 PSI. 1/4" outlet and inlet, 1/8" exh. Includes knob and nameplate shown below.

Part No. 99600B









Part No. 13 Part No. 819

### **PUSH-PULI**



Pin type. RCCC red. Pin included. Part No.

KN20900



Pin type. RCCC yellow. Pin included. Part No.

KN20901



Pin type. RCCC blue. Pin included.

Part No. KN20902



Pin type. RCCC yellow. Pin included. Part No.

KN20903

Haldex



**Threaded** type. RCCC yellow. Pin included. Part No. 12509

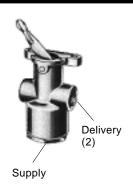


**Threaded** type. RCCC red. Pin included. Part No. 12501



All knobs made of Engineering Grade Composite. Threaded knobs have 1/4-20 threads.





### **TW-3 LEVER TYPE CONTROL VALVE**

Used in parking and emergency brake systems. 1/4" supply and delivery ports.

Part No. 283040X





### LEVER STYLE VALVES / TRAILER BRAKE CONTROL VALVES



### **DOUBLE FLIPPER STYLE VALVES**

Panel mount, directional air control valve. May be used for control of push-pull air cylinders or various other air operated devices.

Supply ports 1/4" NPTF Delivery Ports (2) 1/8" NPTF

Delivery Forts (2) /8 IVI II		
Part No.	APPLY/RELEASE Positions	
KN20080	3 position with manual	
	release only.	
KN20090	3 position with automatic	
	release when supply	
	"A" is applied	



### LEVER CONTROL VALVE

All ports 1/8" NPTF Complete with face plate.

Part No. 21600



### TRAILER BRAKE CONTROL VALVES



### **TRAILER BRAKE CONTROL VALVE**

In column mount.

Made of Engineering Grade Composite.

Handle applies 50° maximum. Handle and knob not supplied. All 1/4" ports.

**Holding Type:** Part No. KN20541



### TRAILER BRAKE CONTROL VALVE

External steering column mount. Handle applies 70° maximum. Chrome handle. All ports 1/4" NPTF.

**Holding Type:** 



### TRAILER BRAKE **CONTROL VALVE**

GM in-column mount. Made of Engineering Grade Composite. Handle rotates 72° maximum. 3/8" NPTF deliver and supply

ports, 1/8" exhaust.

Special tube nuts in ports. Holding Type: Part No. KN20551





### BRAKE CONTROL

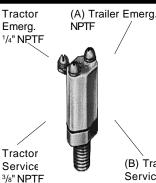
### TRACTOR PROTECTION



**TW-4 CONTROL VALVE** 1/8" Ports

Part No. 276635





TP-3 TRACTOR PROTECTION **VALVE** 

Part No.	Α	В
279000	1/2"	1/2"

(B) Trailer Service NPTF



### TRAILER EMERGENCY VALVE

### **TEV Valve Provides Spring Brake Priority**

-Retains the ability of the driver to repeatedly apply and release the Parking/ Emergency Brakes even with a damaged tank.

Part No. 51301



### STEV Valve **Provides Spring Brake Priority**

-Assures that the trailer parking brakes will not release before there is sufficient air pressure in the reservoir to apply service brakes

Part No. 51321



1/4"

### SYNCHRONIZING VALVES

1/4" Control 1/8" Exhaust

Supply Delivery With common control and supply pressure, inlet opens at "A", and exhaust opens at "B".

### SV-1 SYNCHRONIZING VALVE

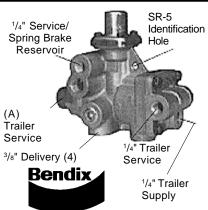
A pneumatic control valve. Controls air from remote air supply other than control air supply. All threads NPTF.



Part No.	A PSI	B PSI
278825	42	28
282472	21	11
283700	62	50



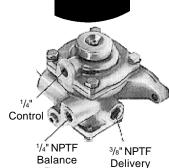
### SPRING BRAKE CONTROL VALVES



### **SR-5 TRAILER** Identification SPRING BRAKE VALVE

Die-cast aluminum, reservoir mounted valve that controls up to four spring brake actuators during parking or emergency applications. All threads NPTF.

Anti-Compounding: Part No. 065437



Ports (2)

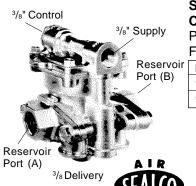
Bendix.

### **R-7 MODULATING VALVE**

Usually found on vehicles with dual air brake systems. the R-7 modulates the spring brakes thru the application of the foot brake valve in the event of loss of rear axle service brake pressure.

Spring brake pressure is limited to 90-95 PSI by the R-7.

Part No. 103081



### SPRING BRAKE **CONTROL VALVES**

Protected Reservoir System Four delivery ports

Part No.	Port (A)	Port (B)
110170	1/2"NPTF	1/2" NPTF
110191	3/8" NPTF	1/2" NPTF

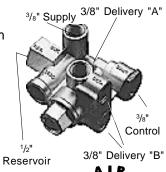
### FOR QUICK FIX SERVICE







Part No. 110165



Ports

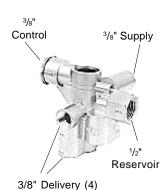


### **SPRING BRAKE CONTROL VALVE**

Spring Brake Priority System Complies with all changes to FMVSS121, Docket 90-3 Designed for use with a single reservoir on a typical single or tandem axle trailer application.

Part No. 110500 single Part No. 110315 \* Part No. 110800 \*

\*Note: can be used with (2) 1400 cu. in. reservoirs on tandem axle trailers.



### SPRING BRAKE **CONTROL VALVE** Service Reservoir **Priority System**

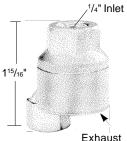
Complies with all changes to FMVSS121, Docket 90-3 Designed for use with a single reservoir on a typical single or tandem axle trailer application.

Part No. 110700

Note: can be used with (2) 1400 cu. in. reservoirs on tandem axle trailers.



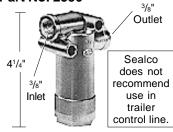
### **SPRING BRAKE EXHAUST VALVE** Part No. 3800



Used in trailer supply line ahead of spring brake control valve or relay emergency valve.

Part No. 2550

LINE FILTER



### RELAY



### **RELAY VALVES**

2 & 4 Horizontal Delivery Ports. A multipurpose, low differential, high capacity, straight relay. Meets FMVSS-121 timing requirements. Cover can be rotated without affecting performance or warranty. 3/8" delivery ports.

łaldex

1/2" reservoir ports 3/8" control port

2 Delivery Ports 4 PSI crack pressure Part No. KN28060

**4 Delivery Ports** 7 PSI Crack Pressure **Part No. KN28080** 



### **RELAY VALVES**

Four delivery ports facing down. Cracking pressure 3 ± 1 PSI. Meets or exceeds MFMVSS-121 requirements. Cover may be rotated without affecting warranty.

				<b>A</b> ux
Part No.	CONTROL	DELIVERY	SUPPLY	SUPPLY
A103600	1/4	3/8	3/4	(1)

(1)=Plugged



### RELAY



### **EMERGENCY RELAY VALVE**

4 port. Suitable for pre-121 trailers, converter dollies, or exempt trailers. Cracking pressure 4.5 ±1 PSI



Part No.	SERVICE INLET	EMERG.	DELIVERY	Aux Res.	Res.
KN30300	1/4	1/4	1/4	(1)	3/4
KN30400	1/4	1/4	3/8	(1)	3/4



(C)

Delivery

Supply

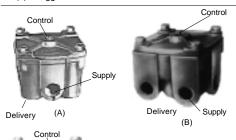


### **RELAY VALVES(RG2)**

2 Delivery Ports. Compact size. A fast, low cracking pressure straight relay for tractor-trailer-truck applications. Cracking pressures 6 PSI.

Cover may be rotated without affecting warranty.

	RESERVOIR		DELIVERY		
Part No.	Α	В	С	D	INCLUDED WITH VALVE:
KN28500	3/8	3/8	3/8	3/8	(1) <sup>3</sup> /8" PLUG.
KN28510	3/8	1/2	3/8	3/8	(1) <sup>1</sup> / <sub>2</sub> ", (1) <sup>3</sup> / <sub>8</sub> " PLUG.
KN28520	1/2	1/2	1/2	1/2	(1) <sup>1</sup> /2" PLUG.



### R12DURADRAIN™RELAYVALVE

Supply Port: 5.5 PSI Crack pressure: Delivery Ports: 1/2" NPTF

(C) 3/4" Horizontal Delivery Ports (B) 3/4" Horizontal Delivery Ports Supply Part No. 065125

### **R12 RELAY VALVE**

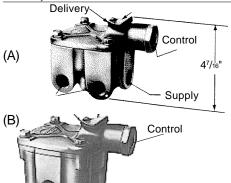
Piston operated, with 4 delivery ports for service or parking brakes.

Delivery Ports: See below 1/2" NPTF Supply Port: Control Port: 1/4" NPTF Crack pressure: 4 PSI Delivery Ports: 3/8" NPTF

(A) 3/8" Vertical Delivery Ports Part No. 065104

> 1/2" Vertical Delivery Parts Part No. 102626

Part No. 103009



Delivery

### **R14 RELAY VALVE**

Anti-compounding feature permits control of spring brakes as well as service brakes. Has 4 delivery ports.

Delivery Ports: 1/2" NPTF Supply Port: 1/2" NPTF Control Port: 1/4" NPTF

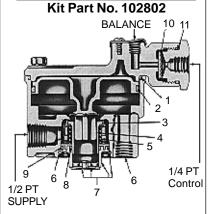
Crack Pressure:

Horizontal Delivery Ports Part No. 103010

Vertical Delivery Ports Part No. 103028



F	MAINTENANCE KIT For R12 & R14 Valves.					
Key	Key Qty. Description					
1	1	O-Ring				
2	1	O-Ring				
3	1	Valve Retainer				
4	1	Inlet & Exhaust Valve				
5	1	Valve Spring				
6	1	Retaining Ring				
7	1	Exhaust Cover Complete				
8	1	O-Ring				
9	1	O-Ring				
10	1	Diaphragm				
11	1	O-Ring				



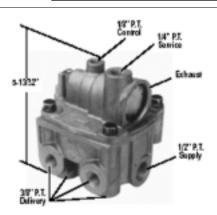


### **BP-R1 Bobtail Brake Proportioning Relay Valve**

- •Maintenance Kit 106392
- Universal Mounting Bracket 296010 furnished with valve exchange.
- Remanufactured Core Charge

				<b>A</b> ux	Con-
Part No.	SERVICE	SUPPLY	DELIVERY	RES.	TROL
065145X	1/4	1/2	3/8	(1)	1/8
065146X	1/4	1/2	3/8	(1)	1/8

Crack Pressure for 065145X is 4. Crack Pressure for 065146X is 5.5.





### **RELAY VALVES**

### 2 PORT DELIVERY

Used primarily for single axle trailer service brakes, or axle by axle trailer brake designs.

Nipple mounted.

Crack Pressure 4 PSI.

Control Port: 3/8" NPTF Reservoir Port: 1/2" NPTF Delivery Ports: 3/8" NPTF

Part No. 110410



### **4 PORT DELIVERY**

Used primarily for tandem axle trailer service brakes with four brake chambers. Nipple mounted.

Crack Pressure 4 PSI.

Control Port: 3/8" NPTF Reservoir Port: 3/4" NPTF Delivery Ports: 3/8" NPTF

Part No. 110415

### **RELAY EMERGENCY VALVE**

4 Delivery Ports

The Original "Quick Fix"

Nipple mounted.

Crack Pressure 1.5 PSI. Control Port: 1/4" NPTF

Reservoir Port: 1/2" NPTF Emerg.-Supply: 1/4" NPTF Delivery Ports: 1/4" NPTF

Part No. A1000S

# C

# NON-CHARGING RELAY EMERGENCY VALVE

Commonly used on converter dollies, turntable axles, and air lift axles with service brake chambers.

Serv-Control Port (2): 3/8" NPTF Emerg.-Supply Port: 3/8" NPTF Reservoir Port: 3/4" NPTF

Supply-Out Port: 3/8" NPTF Delivery Ports (4): 3/8" NPTF

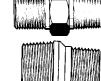
Cracking Pressure 4.5 PSI

Part NO. 110338X

# CHARGING RELAY EMERGENCY VALVE

 $\begin{array}{lll} Serv-Control \ Port \ (2): & 3/8" \ NPTF \\ Emerg.-Supply \ Port: & 3/8" \ NPTF \\ Reservoir \ Port: & 3/4" \ NPTF \\ Delivery \ Ports \ (4): & 3/8" \ NPTF \\ \end{array}$ 

Cracking Pressure 4.5 PSI Part No. 110470 Service



# HEAVY DUTY MOUNTING NIPPLES Straight nipple

1/2" NPT, 15/8" long **Part No. 6002S** 

<sup>3</sup>/<sub>4</sub>" NPT, 1<sup>5</sup>/<sub>8</sub>" long **Part No. 6006** 

Reducing Nipple  $^{3}_{4}$ " to  $^{1}_{2}$ " NPT,  $^{15}_{8}$ " long.

Part No. 6003



Mounting Nipple for A1000S
Part No. 616

Note: Some valves available remanufactured



### TRAILER VALVES

### FF2 FULL FUNCTION TRAILER VALVE

### Replaces 2 and 3 valve multifunction trailer air brake systems by providing:

**QUICK FIX SERVICE:** 

**PLUG UNIT ASS'Y** 

Part No. 110143

•Trailer spring brake control. •Pressure protection with one-way check.

•Trailer service relay. •Fully complies with FMVSS-121 trailer regulations, for spring brake control and other requirements

### Single valve for tandem axle:

- •1 or 2 reservoir systems •Protects supply to 70 PSI; no dragging spring brakes with 70 PSI or higher supply line. •3 second spring brake apply
- •Service brake functions •Anti-compounding

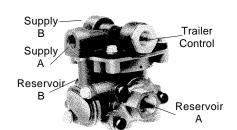


Heavy steel walled pipe nipple included with each valve, conforming to NFPA/T3.8.3 R2-1977 standard.



		CRACK				SPRING	SERVICE
	Part No.	PRESSURE	RESERVOIR	CONTROL	SUPPLY	BRAKE	BRAKE
	KN28600	3 PSI	3/4"	1/4"	3/8"	3/8"	<sup>3</sup> / <sub>8</sub> "
	KN28601	3 PSI	1/2"	1/4"	3/8"	<sup>3</sup> / <sub>8</sub> "	<sup>3</sup> / <sub>8</sub> "
_[	KN28602*	5 PSI	3/4"	1/4"	3/8"	3/8"	3/8"
?[	KN28603*	5 PSI	1/2"	1/4"	<sup>3</sup> / <sub>8</sub> "	<sup>3</sup> / <sub>8</sub> "	<sup>3</sup> / <sub>8</sub> "





### MULTIFUNCTION RT-4 TRAILER VALVES

Meets all FMVSS-121 trailer requirements for spring brake control and other regulations.

	TRAILER SUPPLY		TRAILER	Reser	RVOIR		PPV CLOSING
Part No.	Α	В	CONTROL	Α	В	DEL'Y	Pressure
KN26010	3/8"	Χ	<sup>3</sup> / <sub>8</sub> "	1/2"	3/8"	$(4)^3/_8$ "	70 PSI
KN26020	Χ	3/8"	<sup>3</sup> / <sub>8</sub> "	1/2"	3/8"	$(4)^3/_8$ "	70 PSI



### LOW PRESSURE SWITCHES

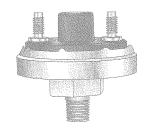


### LP-3 LOW PRESSURE INDICATOR Single Terminal

289397

	Cut-out	"A"
	Pressure	Pipe
Part No.	PSI	Thread
104246	66±6	1/4"
279416	60±6	1/4"
279472	75±6	1/4"
280530	70+6	1/4"

75±6



### LOW AIR SWITCH Single Pole, 2 terminal Design Circuit normally closed at 0 PSI

1/8-27 Thread

Part No. BE13241



# Bendix

### STOP LIGHT SWITCHES

1/8"

SL-5 STOP LIGHT SWITCH



	Terminal
Part No.	Thd. Size
286392	#8-32
286404	#10-32

# DS-2 DOUBLE CHECK VALVE & STOP LIGHT SWITCH



Part No.	Α	В	С	E
286452	3/8"	3/8"	3/8"	#8-32
286453	3/8"	3/8"	3/8"	#10-32

SL-4 STOP LIGHT SWITCH Part No. 274746



# TRACTOR SPRING BRAKE CIRCUIT LIGHT SWITCH



Actuates at 55 PSI.
Single pole, 2 terminal design.
Circuit normally closed at 0 PSI.
Part No. BE13240

# SERVICE CIRCUIT STOP LIGHT SWITCH



Actuates at 3 - 5 PSI.
Single pole, 2 terminal design.
Circuit normally open at 0 PSI.
Solid state contacts.
Part No. BE13250

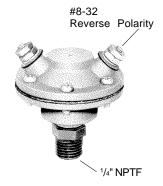
# TRAILER EMERGENCY STOP LIGHT SWITCH

Actuates at 55 PSI. Single pole, double throw, 3 terminal design. Circuits are normally one open, one closed.

**Part No. BE13255** 



### STOP LIGHT SWITCH Part No. 8100



### **STOP LIGHT SWITCH**

Meets the requirements of DOT121. Brass body with silver and cadmium contacts for long life and low voltage drop. Rated at full 24 amp load. 1/4 - 18 NPTF.

Part No. 1013250







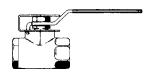




### SHUT OFF VALVES / DRAIN VALVES

### SHUT OFF VALVE

Ball type valve with 1/2" NPTF both ends. Working pressure 150 PSI. Part No. 12116



# DRAIN VALVES WITH CABLE

Use on wet or dry tanks. 1/4" NPTF. Brass body with stainless spring. Nylon coated stainless cable.



4' Cable Part No. FC12104 5' Cable Part No. FC12105

# DRAIN VALVES WITH CABLE

Use on wet or dry tanks. 1/4" NPTF. Nylon coated stainless cable.

4' Cable:

Part No. 12104

5' Cable:

Part No. 12105

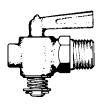


### **EXTERNAL SEAT DRAIN COCK**

NPTF	Part No.
1/8"	DC604-2
1/4"	DC604-4
3/8"	DC604-6
1/2"	DC604-8



DRA	IN COCK
<b>NPTF</b>	Part No.
1/4"	DC601-4
<sup>3</sup> / <sub>8</sub> "	DC601-6
1/2"	DC601-8



DRA	IN COCK
NPTF	Part No.
1/8"	DC603-2
1/4"	DC603-4
3/8"	DC603-6



DRAIN COCK NPTF Part No. 1/4" DCR601-4

Part No.

V402P-2-2

V402P-4-4

V402P-6-6



Male Pipe

Thread

1/8"

1/4"

3/8"

### **DRAIN VALVES, AUTOMATIC**

Mounted to side or bottom of wet tank. Functions when pressure varies in air tank. 5 Foot cable. 1/4" NPTF Threads

Non-Heated. Part No. KN24000

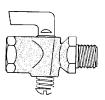


### TRUCK VALVES

### GROUND PLUG SHUT OFF COCK

Female Pipe

To Male Pipe



Part	Hose	_Pipe
No.	I.D.	Thread
SV404P-6-6	3/8	3/8
SV404P-10-6	5/8	3/8
SV404P-10-8	5/8	1/2
SV404P-12-6	3/4	3/8
SV404P-12-8	3/4	1/2

### TRUCK VALVE Hose To Male Pipe



TRUCK VALVE

Female Pipe to Male Pipe

	Hose	Pipe
Part No.	I.D.	Thread
V405P-6-6	3/8	3/8
V405P-6-8	3/8	1/2
V405P-8-8	1/2	1/2

Female Pipe

Thread

1/8"

1/4"

3/8"



	Hose	Pipe
Part No.	I.D.	Thread
V409F-8-6	1/2	3/8
V409F-8-8	1/2	1/2
V409F-10-8	5/8	1/2
V409F-12-8	3/4	3/8

### **TRUCK VALVE**

Flare To Male Pipe





## VALVE INTERCHANGE LISTS

		COMPETI	TIVE TO SEA	ALCO	
	THESE C	OMPETITIVE VA	ALVES		Can Be Replaced By This SEALCO Valve
Bendix	Berg	Haldex	Sealco	Wagner	
RE4	11675	KN3000		AF-71890	A1000S
229434	12350	KN30010		A-99036	110200
277446		N-3714J			110205
RE6		KN30100			110460
281865		KN30300	110268		110470
281860		KN30400			110475
RE-6NC		KN30200			110338
102168					110338
R-12P					110580
109001		KN28300	3100		110580
109002					110580
R-8P					110570
287114			KN28300		110570
SR-2					110170
287375	12360		110147		110170
287376	12361				110170
SR-4*					110170
101112*					110170
101121*					110170
101622*					110170
		RT-4			110171
		KN26010		AF-88802	110171
				AF-88812	110171
		RT-4		RT-2	110191
		KN26000		A-98730	110191
				A-99370	110191
				AE-83336	110191
				AE-83335	110191
SR-5					110500
065437					110500
065438					110500
065439					110500
065440					110500
R-12	40040	I/NI00540	440407	A.E. 70000	110410
103009	12346	KN28510	110197	AE-78889	110410
R-12	12341			A-80070	110410
	10045	A 102600	110120	A 0E400*	110415
102626	12345	A-103600	110139	A-85490*	110415 110415
065104 R-6	12343	A-86477	110450 110600	A-97600*	110415
279952			110000		110415
279932 R-5	12344	KN28060	9125	AE-78880	110416
229467	12344	11120000	9123	AE-78887	4 Delivery
229407 R-6		KN28500		AE-78889	4 Delivery
279180		KN28510		AL-70009	or Or
R-8		KN28520			
286370		131420020			
R-12					110412
102626					2 Delivery



### **VALVE INTERCHANGE LISTS**

		COMPET	ITIVE TO BENDIX			
Bendix	To Bendix	Berg	To Bendix	Haldex	То	Bendix
R-1	103009	12340	103009	KN28060		103009
R-1C	103009	12341	103009	KN28061		103009
R-5	102626, 103009	12342	102626, 103009	KN28071		103010
R-6	102626, 103009	12343	102626, 103009	KN28132		103009
R-8	103010	12344	102626, 103009	KN28140		103010
R-12	102626	12345	102626, 103009	Sealco	То	Bendix
R-12H	103009	12346	103009	9125		102626, 103009
R-14	103028	12352	101112 & 102626	A1100		102626
R-14H	103010	12360	101112, 101622	Wagner	То	Bendix
RE-1C	229434	A86473	102626	A78882		102626, 103009
RE-4	229434	A86477	102626	A78887		102626, 103009
RE-6	281865	Haldex	To Bendix	A88802		101112, 101622
SR-1	286364	A104001	101112, 101622	A88812		101112, 101622
SR-2	287376	A104002	101112, 101622	A98730		101112, 101622
SR-4	101112	A104003	101112, 101622	A98731		101112, 101622
		A104010	101112, 101622	A98732		101112, 101622
		KN20541	101112, 101622			

CON	1PF1	٦TI	/F 1	ΓΩ	НΔ	ם ו	FΧ

Bendix Part No.	Can be Haldex Replaced by Part No.
SR2	KN26000/KN26010/KN26020
SR4	KN26000/KN26010/KN26020
R6	A103600 or A86477
R10	A103600 or A86477
R12	A103600 or A86477
R12H	KN28550
R14	A103600 or A86477
Midland	Midland-Grau
12360	KN26000/KN26010/KN26020
KN28160	KN28550
KN28500	KN28550
KN28520	KN28550
Berg	Midland-Grau
12343	A103600 or A86477
12345	A103600 or A86477
11661	A103600 or A86477
12343	A103600 or A86477
12346	KN28550

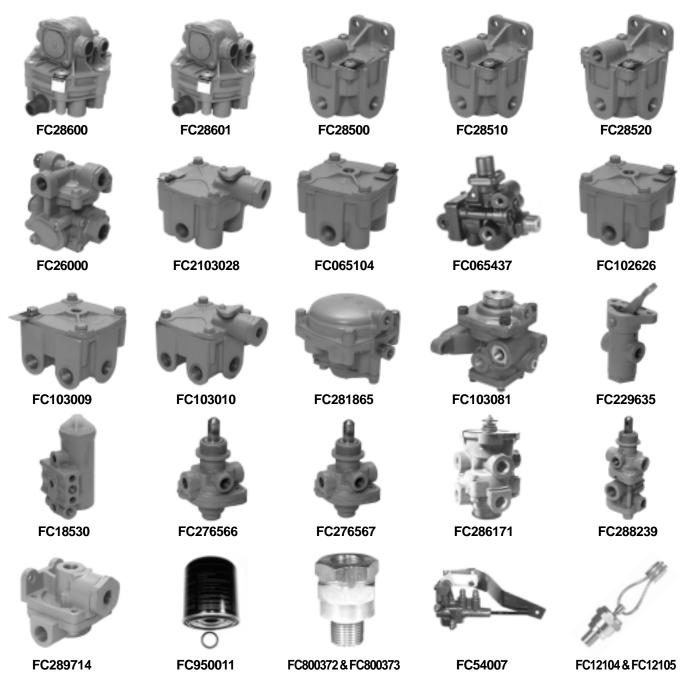
Sealco	Haldex
A1100	A103600 or A86477
110139	A103600 or A86477
110147	KN26000/KN26010/KN26020
110171	KN26000/KN26010/KN26020
110180	KN26000/KN26010/KN26020
110190	KN26000/KN26010/KN26020
110197	KN28550
110230	KN26000/KN26010/KN26020
3100	KN28550
9125	KN28550
Wagner	Haldex
Wagner A80070	<b>Haldex</b> KN28550
_	
A80070	KN28550
A80070 A88802	KN28550 KN26000/KN26010/KN26020
A80070 A88802 A88812	KN28550 KN26000/KN26010/KN26020 KN26000/KN26010/KN26020
A80070 A88802 A88812 A83335	KN28550 KN26000/KN26010/KN26020 KN26000/KN26010/KN26020 KN26000/KN26010/KN26020



### **FLEETCRAFT VALVES**



# **VALVES**



\*\*ONE YEAR WARRANTY\*\*

\*\*ALL VALVES NEW OUTRIGHT\*\*



## FLEETCRAFT VALVES

FLEETCRAFT (SUBLITY PARTS FOR THETRUCKING INDUSTRY)	**ONE YEAR WARRANTY** ** ALL VALVES NEW OUTRIGHT**
Fleetcraft Part Number	Description
FC18530	D2 Governor
FC28500	RG2 Valve
FC28510	RG2 Valve
FC28520	RG2 Valve
FC28600	FF Valve, 3/4 port
FC28601	FF Valve, 1/2 port
FC26000	RT4 Valve
FC065104	R-12 Valve
FC065437	SR-5 Valve
FC102626	R-12 Valve
FC103009	R-12 Valve
FC103010	R-14 Valve (Horizontal)
FC103028	R-14 Valve (Vertical)
FC103081	R-7 Valve
FC229635	TW1 Valve
FC276566	PP1 Valve (20 psi)
FC276567	PP1 Valve (40 psi)
FC281865	RE-6 Valve
FC286171	E-6
FC288239	PP7
FC289714	QR DBL Check
FC950011	Meritor Cartridge 1200
FC800372	Check Valve
FC800373	Check Valve
FC54007	Leveling Valve
FC229859	QR Valve (3/8 - 3/8)
FC229860	QR Valve (1/2 - 1/2)
FC12104	1/4" Drain valve - 4' cable
FC12105	1/4" Drain Valve - 5' cable



### **VELVAC AIR VALVES**

### Four-Way Push/Pull Valves

The "Viper" Part No. 320124

· Compact, high flow valve provides flow performance

Part No. 320121 - Two Position Valve

Part No. 320122 - Three Position, Holding Type Valve









Four-Way Electronic Solenoid Valve

Part No. 320131

• (3) 9/32" dia. valve body mounting holes, (5) 1/4"-18 FPT ports

· Features newly designed orifice area increasing airflow

• Manual override switch for manual operation

• Exhaust cone filters included

Four-Way Rotary Handle Valve Part No. 320123

- Can be mounted using (2) 3/16" dia. body mounting holes
- (3) 1/8" NPT ports and (2) 10-32 exhaust ports
- Includes pull to open/push to close faceplate

or through a 1/2" dia. through hole.

comparable to larger valves

· One piece stainless steel shaft



- Includes solid one-piece knob and TWO faceplates (Raise/Lower & Open/Close)
- (3) 1/4"-18 FPT ports



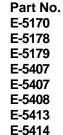
### DRAULIC BRAKE WHEEL





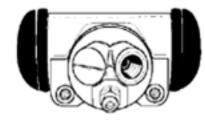
Typical Double End, Straight or Step Bored







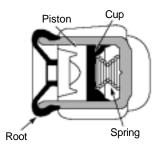
Part No.



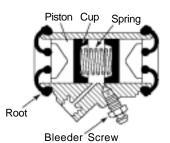
Description Single RH Wheel Cylinder, Upper & Lower Single LH Wheel Cylinder, Upper Single LH Wheel Cylinder, Upper & Lower Single LH Wheel Cylinder Single LH Reman Wheel Cylinder Single RH Wheel Cylinder LH Expander Wheel Cylinder RH Expander Wheel Cylinder

Description LH Wheel Cylinder Assy RH Wheel Cylinder Assy Wheel Cylinder **Bendix** Wheel Cylinder Wheel Cylinder Wheel Cylinder Wheel Cylinder Assy

Wheel Cylinder Assy



Single-Ended Wheel Cylinder uses one cup, piston, and dust boot.



Wheel Cylinder uses two

with the same size bore.

cups, pistons, and dust boots

Double-Ended



### **VELVAC AIR CYLINDERS**



- Stainless steel cylinder shaft provides excellent corrosion resistance and extended cycle life.
- Lightweight, corrosion resistent, aluminum cylinder tube with die cast aluminum end caps.
- Rear Clevis cast as integral part of the cover for improved durability and mounting integrity.
- Double acting, Emralon-coated piston cup assures smooth, long lasting operation even in cold weather conditions.
- Front end cap assembly includes pressure seal, dirt seal and oil impregnated bronze bushng.
- Cylinder tube is imprinted with part number and date code for quick identification.
- ALL cylinders are factory pressure and leak tested prior to shipping.

### Part No. 100122

Air Cylinder - 2-1/2" I.D. x 4" Stroke. Cylinder Type: Push / Pull; Retracted Length: 9.37"

Part No. 100123

Air Cylinder - 2-1/2" I.D. x 6" Stroke. Cylinder Type: Push / Pull; Retracted Length: 11.37"

Part No. 100124

Air Cylinder - 2-1/2" I.D. x 8" Stroke. Cylinder Type: Push / Pull; Retracted Length: 13.37"

Part No. 100125

Air Cylinder - 2-1/2" I.D. x 4" Stroke. Cylinder Type: Spring Return (Norm. Ext.);

Part No. 100126

Air Cylinder - 2-1/2" I.D. x 6" Stroke. Cylinder Type: Spring Return (Norm. Ret.);

Part No. 100131

Air Cylinder - 3-1/2" I.D. x 6" Stroke. Cylinder Type: Push / Pull; Retracted Length: 13.60"

Part No. 100132

Air Cylinder - 3-1/2" I.D. x 8" Stroke. Cylinder Type: Push / Pull; Retracted Length: 15.60"

Part No. 100133

Air Cylinder - 2-1/2" I.D. x 6" Stroke. Cylinder Type: Spring Return (Norm. Ext.);

Part No. 100136

Air Cylinder - 3-1/2" I.D. x 8" Stroke. Cylinder Type: Push / Pull; Retracted Length: 18.35"

Part No. 100137

Air Cylinder - 3-1/2" I.D. x 8" Stroke. Cylinder Type: Push / Pull; Retracted Length: 15.60"

Part No. 100143

Air Cylinder - 3-1/2" I.D. x 8" Stroke. Features: Perpendicular Ports; Cylinder Type: Push / Pull





### **ABS GENERAL INFORMATION**

### **General Air Brake Requirements**

Basic design requirements for trailer air brake systems are set forth in FMVSS-121. FMVSS-121 covers requirements for new construction. Once put into operation, the trailer's brake systems must be maintained in accord with the following FHWA/OMC standards:

FMCSR 393 - Covers required equipment FMCSR 396 - Covers inspection and repair

### **Air Timing Requirements**

FMVSS-121 specifies the maximum times that are permitted for application and release of brake chamber pressure. ABS equipped trailers must meet the same air timing requirements as prior, non-ABS equipped trailers.

### Reservoirs

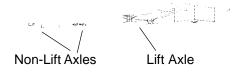
Trailers must be equipped with air reservoirs that provide a volume of air eight times that of the service brake chambers.

A type 30 air chamber has an effective surface area of 30 square inches. For short stroke type 30 air chambers, the volume is typically 89 CID. For a typical two axle trailer, the minimum required volume is therefore 2848 CID. Reservoir size requirements for non-ABS and ABS equipped systems are the same.

### **Trailer ABS Configurations**

### **Application Recommendations**

Refer to the chart on this page to determine a recommended ABS installation for your application.



SYSTEM APPLIC	ATION (	CHART	
			SIDE AXLE CONTROL
Trailer Type	2S/1M	2S/2M	4S/2M 4S/2M
	1 c	 pr 1 	
	1 c	 or 1	or 1
000			1 or 1
<b>600</b>		1 (	or 1
<b>6000</b>			1
0 000 0		1	
00000		2	or 2
100000 Y		2	or 2
000000		2	or 2
	2 aı	 nd 1 ( 	or 2 or 2
<b>600000</b>	2 aı	 nd 1 	
0000		1 (	or 1
000		1 (	or 1 
00	1 c	 pr 1 ( 	or 1 
<b>O</b>	1 c	 or 1 	
			1 or 1
000 00		2	or 2
<u>000</u> 00	1		
6	1		
000		1	

### **Sensor Placement**

When more than one wheel is controlled by a single valve, sensors should be mounted at the axle which tends to lock first. For spring suspensions this is usually the forward axle. For air suspensions this is usually the rear most axle.



### ABS ELECTRIC CONFIGURATION - 2S/1M - HALDEX COMPONENTS

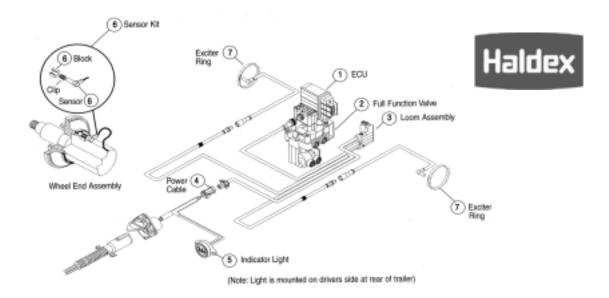
### Kit Part No. AQ960804

PARTS	PARTS LIST Consisting of:		
Qty	Part No.	Description	
1	AL919310	ECU	
1	AL430624	Full Function ABS	
		Valve	
2	AL919804	7.5' Sensor Cable Ext	
1	AL918600	60' Power Cord	
1 box	-	Tie Down Clips	

### Kit Part No. AQ961404

PARTS LIST Consisting of:		
Part No.	Description	
AL919310	ECU	
AL430624	Full Function ABS	
	Valve	
AL919804	7.5' Sensor Cable Ext	
AL919901	12' Power Cord Ext	
-	Tie Down Clips	
	Part No. AL919310 AL430624 AL919804	

### **ABS AIR CONFIGURATION - 2S/1M FFABS**



### ABS AIR CONFIGURATION - UNIVERSAL 2S/1M REPLACEMENT KIT

The AQ960503 Universal PLC Select ABS Kit will replace all competitive brands and generations of trailer 2S/1M (2 Sensor - One Modulator Valve) ABS systems. These are any systems that utilize a single ABS valve, two sensors, and a separate spring brake control valve. Some additional components unique to the vehicle being upgraded should be expected. Do not use this kit to replace the Haldex FFABS ABS System as this is a single valve per vehicle and spring brake control is integral to the FFABS valve.

# Rit Part No. AQ960503 PARTS LIST Consisting of: Qty Description 1 PLC Select Valve ECU Assy. 6 Port 1 6 Foot Power Cord Ext. 2 18 Inch Sensor Extensions 1 Installation Instructions L31203 1 PLC Service Manual L30030



### **ABS ELECTRICAL CONFIGURATION - 4S/2M - COMPONENTS**

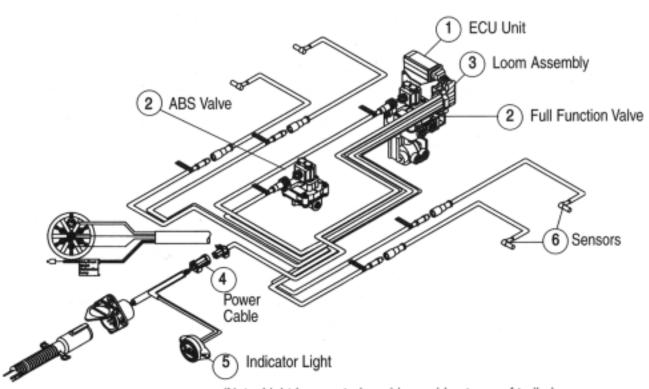
### Kit Part No. AQ961002

PARTS LIST Consisting of		
Qty	Part No.	Description
1	AL919311	ECU
1	AL430624	Full Function ABS
		Valve
2	AL919802	4.5' Sensor Cable Ext.
2	AL919804	7.5' Sensor Cable Ext.
1	AL918600	60' Power Cord
1	AL364040	Modulator Valve
1	AL40900	Loom Assembly
1 box	-	Tie Down Clips

### Kit Part No. AQ961605

PARTS LIST Consisting of:		
Qty	Part No.	Description
1	AL919311	ECU
1	AL430624	Full Function ABS
		Valve
2	AL919802	4.5' Sensor Cable Ext.
2	AL919804	7.5' Sensor Cable Ext.
1	AL919901	12' Power Cord Ext.
1	AL364040	Modulator Valve
1	AL40900	Loom Assembly
1 box	-	Tie Down Clips

### **ABS AIR CONFIGURATION - 4S/2M FFABS**









### ABS ELECTRIC CONFIGURATION - 2S/1M - MERITOR/WABCO COMPONENTS

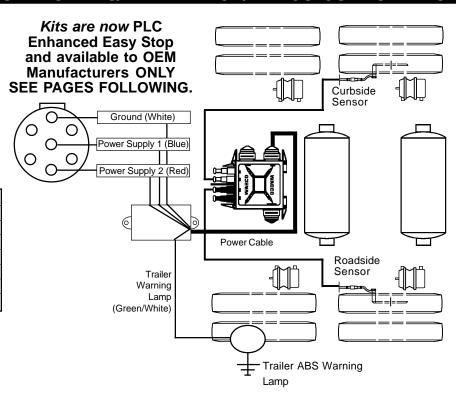
2 Sensor/1 Modulator Valve (2S/1M) Configuration Shown Suggested Electrical Diagram Tandem Suspension, Two Wheels Sensed

### **KIT PART NO. 1542014**

REPLACEMENT PARTS LIST		
Qty	Part No.	Description
1	4005001010	ECU
1	4493260300	10 ' Power cable
2	4497130180	6' Sensor Ext cable
1		Installation Guide
1		End of Line Test

### MERITOR WABCO

Enhanced Easy-Stop™

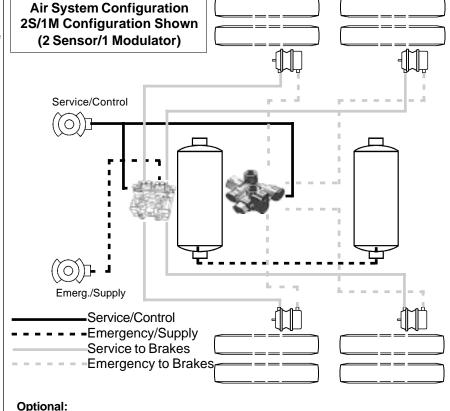


# SUGGESTED ABS AIR CONFIGURATION - 2S/1M TO FINISH THE AIR BRAKE AFTER ABS.

15-961

Junction Box

Valves & Tanks		
Qty	Part No.	Description
1	110500	Sprg brake c'trol valve
1	6003	Valve mount'g nipple
2	1010330	Air Tank
Aiı	r Hoses, 3/8" D	iameter, 3/8" Fittings
4	16628	Hose ass'y, 28" long
4	16648	Hose ass'y, 48" long
	Gladhands (	& Misc. Fittings
1	1011451	Emerg. gladhand
1	1011452	Service gladhand
6	1010403	Hose separator
2	11304	Frame coupling
2	68NTA-6-6	Female connector
4	269NTA-6-6	Fitting
3	218P-12	3/4" hex head plug
2 2	218P-6	3/8" hex head plug
2	269-NTA-6-4	Fitting
2	264NTA-6	Fitting
8	3/8"-24x11/4"	Cap screw
8	3/8"-24	Lock nut
8	3/8"	Lock washer
4	HT-1068	Tank cushion pads
2	DC604-4	Tank drain valve
8	1011123	1/2" tube clamp
8	#10	Metal screw1
2	6006	3/4" X 3/4" Hex Nipple
1	TL30257Y	Marker light
1	TL52200	Light pigtail
1	TP95172	ABS Label For Lamp





### ABS ELECTRIC CONFIGURATION - 2S/1M - MERITOR/WABCO COMPONENTS

2 Sensor/1 Modulator Valve (2S/1M) Configuration Shown Suggested Electrical Diagram **Tandem Suspension, Two Wheels Sensed** 

### Kits are now PLC **Enhanced Easy Stop** and available to OEM **Manufacturers ONLY**

### SEE PAGES FOLLOWING. Curbside Sensor Ground (White) Power Supply 1 (Blue) Power Supply 2 (Red) Power Cable Roadside Sensor Trailer Warning Lamp (Green/White) Trailer ABS Warning Lamp

### **KIT PART NO. 1542015**

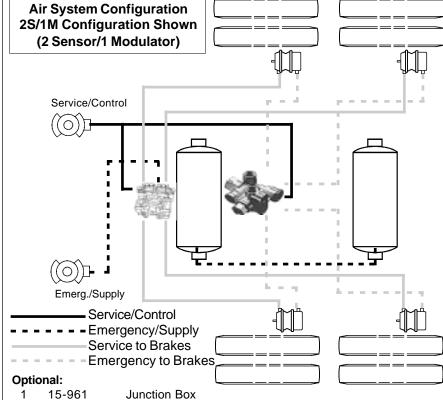
REPLACEMENT PARTS LIST FOR		
Qty	Part No.	Description
1	4005001010	ECU
1	PEC4-48	48' Power Ext cable
1	4493260050	1.6' Power Cable
2	4497130180	6' Sensor
		Ext.cable
1		ABS Label For
		Lamp
1		Installation Guide
1		End of Line Test

### MERITOR WABCO

Enhanced Easy-Stop™

### SUGGESTED ABS AIR CONFIGURATION - 2S/1M TO FINISH THE AIR BRAKE AFTER ABS.

	Valves & Tanks		
Qty	Part No.	Description	
1	110500	Sprg brake c'trol valve	
1	6003	Valve mount'g nipple	
2	1010330	Air Tank	
Ai	r Hoses, 3/8" D	iameter, 3/8" Fittings	
4	16628	Hose ass'y, 28" long	
4	16648	Hose ass'y, 48" long	
	Gladhands (	& Misc. Fittings	
1	1011451	Emerg. gladhand	
1	1011452	Service gladhand	
6	1010403	Hose separator	
2	11304	Frame coupling	
2	68NTA-6-6	Female connector	
4	269NTA-6-6	Fitting	
3	218P-12	3/4" hex head plug	
2	218P-6	3/8" hex head plug	
2 2	269-NTA-6-4	Fitting	
2	264NTA-6	Fitting	
8	3/8"-24x11/4"	Cap screw	
8	3/8"-24	Lock nut	
8	3/8"	Lock washer	
4	HT-1068	Tank cushion pads	
2	DC604-4	Tank drain valve	
8	1011123	1/2" tube clamp	
8	#10	Metal screw1	
2	6006	3/4" X 3/4" Hex Nipple	
1	TL30257Y	Marker light	
1	TL52200	Light pigtail	





### ABS ELECTRIC CONFIGURATION - 2S/2M - MERITOR/WABCO COMPONENTS

2 Sensor/2 Modulator Valve (2S/2M) Configuration Shown Suggested Electrical Diagram Tandem Suspension, **Two Wheels Sensed** 

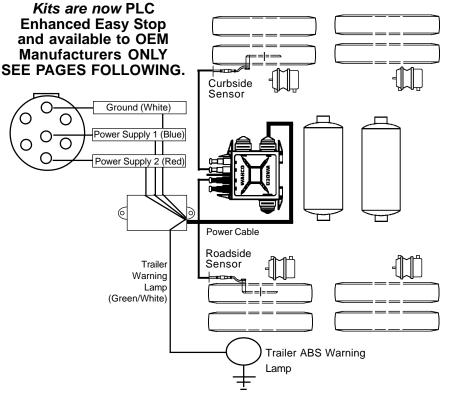
# and available to OEM **Manufacturers ONLY**

### **KIT PART NO. 1542023**

F	REPLACEMENT PARTS LIST FOR		
Qty	Part No.	Description	
1	4005001020	ECU	
1	PEC4-48	48' Power Ext Cable	
1	4493260050	1.6' Power Cable	
2	4497130300	10' Sensor Ext Cable	
1		ABS Label For Lamp	
1		Installation Guide	
1		End of Line Test	

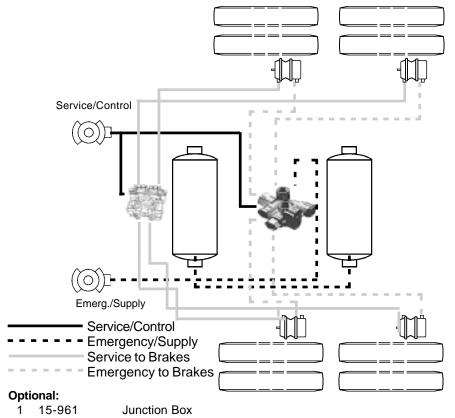
### MERITOR WABCO

Enhanced Easy-Stop™



### SUGGESTED ABS AIR CONFIGURATION - 2S/2M TO FINISH THE AIR BRAKE AFTER ABS.

Valves & Tanks		
Qty	Part No.	Description
1	110500	Sprg brake c'trol valve
1	6003	Valve mount'g nipple
2	1010330	Air Tank
Ai	r Hoses, 3/8" Di	iameter, 3/8" Fittings
4	16628	Hose ass'y, 28" long
4	16648	Hose ass'y, 48" long
	Gladhands (	& Misc. Fittings
1	1011451	Emerg. gladhand
1	1011452	Service gladhand
6	1010403	Hose separator
2	11304	Frame coupling
2	68NTA-6-6	Female connector
	269NTA-6-6	Fitting
3	218P-12	3/4" hex head plug
2 2	218P-6	3/8" hex head plug
2	269-NTA-6-4	Fitting
2	264NTA-6	Fitting
8	3/8"-24x11/4"	Cap screw
8	3/8"-24	Lock nut
8	3/8"	Lock washer
4	HT-1068	Tank cushion pads
2	DC604-4	Tank drain valve
8	1011123	1/2" tube clamp
8	#10	Metal screw
2	6006	3/4" X 3/4" Hex Nipple
1	TL30257Y	Marker light
1	TL52200	Light pigtail





### ABS ELECTRIC CONFIGURATION - 4S/2M - MERITOR/WABCO COMPONENTS

4 Sensor/2 Modulator Valve (4S/2M) Configuration Shown Suggested Electrical Diagram Tandem Suspension, Four Wheels Sensed

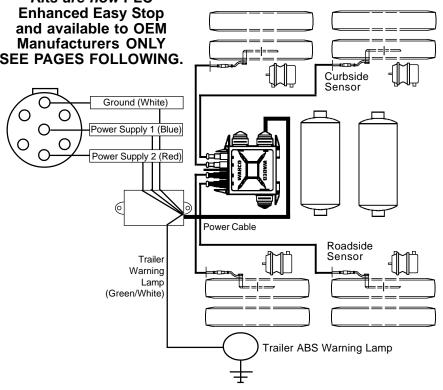
### Kits are now PLC **Enhanced Easy Stop** and available to OEM Manufacturers ONLY SEE PAGES FOLLOWING.

### **KIT PART NO. 1544023**

REPLACEMENT PARTS LIST		
Qty	Part No.	Description
1	4005001030	ECU
1	PEC4-48	48' Power Ext Cable
1	4493260050	1.6' Power Cable
4	4497130180	6' Sensor Ext cable
1		ABS Label For Lamp
1		Installation Guide
1		End of Line Test

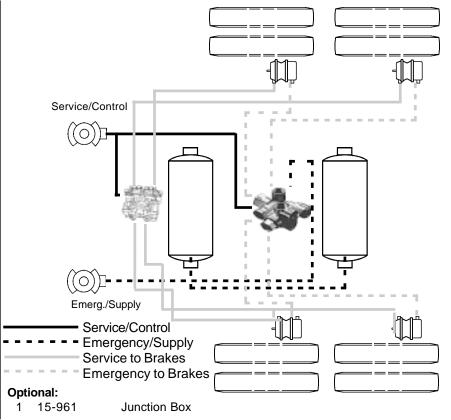
### MERITOR WABCO

Enhanced Easy-Stop™



### **SUGGESTED ABS AIR CONFIGURATION - 4S/2M** TO FINISH THE AIR BRAKE AFTER ABS.

	Valves & Tanks		
Qty	Part No.	Description	
1	110500	Sprg. brake c'trol valve	
1	6003	Valve mount'g nipple	
2	1010330	Air Tank	
Ai	ir Hoses, 3/8" Di	ameter, 3/8" Fittings	
4	16628	Hose ass'y, 28" long	
4	16648	Hose ass'y, 48" long	
	Gladhands &	& Misc. Fittings	
1	1011451	Emerg. gladhand	
1	1011452	Service gladhand	
6	1010403	Hose separator	
2	11304	Frame coupling	
2 4	68NTA-6-6	Female connector	
4	269NTA-6-6	Fitting	
3	218P-12	3/4" hex head plug	
2	218P-6	3/8" hex head plug	
2 2	269-NTA-6-4	Fitting	
2	264NTA-6	Fitting	
8	3/8"-24x11/4"	Cap screw	
8	3/8"-24	Lock nut	
8	3/8"	Lock washer	
4	HT-1068	Tank cushion pads	
2	DC604-4	Tank drain valve	
8	1011123	1/2" tube clamp	
8	#10	Metal screw	
2	6006	3/4" X 3/4" Hex Nipple	
1	TL30257Y	Marker light	
1	TL52200	Light pigtail	





### ABS ELECTRIC CONFIGURATION - 4S/2M - MERITOR/WABCO COMPONENTS

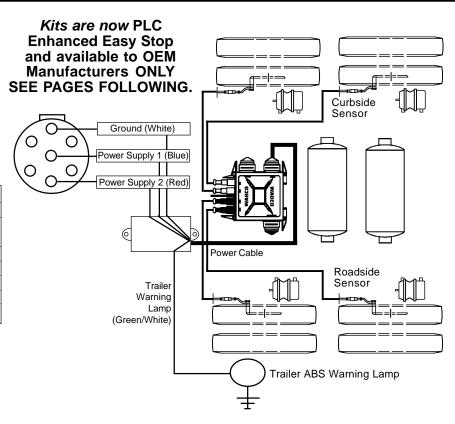
4 Sensor/2 Modulator Valve (4S/2M) Configuration Shown Suggested Electrical Diagram Tandem Suspension, Four Wheels Sensed

### **KIT PART NO. 1544222**

	REPLACEMENT PARTS LIST		
Qty	Part No.	Description	
1	4005001030	ECU	
1	4493260300	Power Cable 10 ft	
4	4497130300	10' Sensor Ext Cable	
1		ABS Label For Lamp	
1		Installation Guide	
1		End of Line Test	

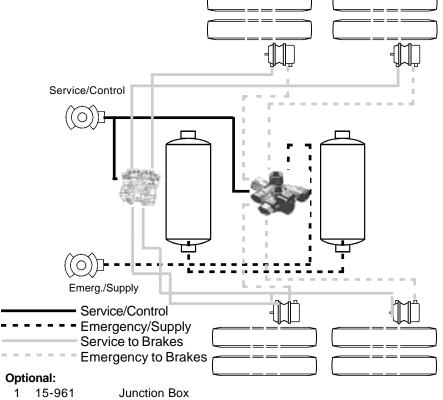
### MERITOR WABCO

Enhanced Easy-Stop™



# SUGGESTED ABS AIR CONFIGURATION - 4S/2M TO FINISH THE AIR BRAKE AFTER ABS.

	Valves & Tanks		
Qty	Part No.	Description	
1	110500	Sprg. brake c'trol valve	
1	6003	Valve mount'g nipple	
2	1010330	Air Tank	
Ai	ir Hoses, 3/8" D	iameter, 3/8" Fittings	
4	16628	Hose ass'y, 28" long	
4	16648	Hose ass'y, 48" long	
	Gladhands	& Misc. Fittings	
1	1011451	Emerg. gladhand	
1	1011452	Service gladhand	
6	1010403	Hose separator	
2	11304	Frame coupling	
2	68NTA-6-6	Female connector	
4	269NTA-6-6	Fitting	
3	218P-12	3/4" hex head plug	
2	218P-6	3/8" hex head plug	
2 2 2	269-NTA-6-4	Fitting	
	264NTA-6	Fitting	
8	3/8"-24x11/4"	Cap screw	
8	3/8"-24	Lock nut	
8	3/8"	Lock washer	
4	HT-1068	Tank cushion pads	
2	DC604-4	Tank drain valve	
8	1011123	1/2" tube clamp	
8	#10	Metal screw	
2	6006	3/4" X 3/4" Hex Nipple	
1	TL30257Y	Marker light	
1	TL52200	Light pigtail	



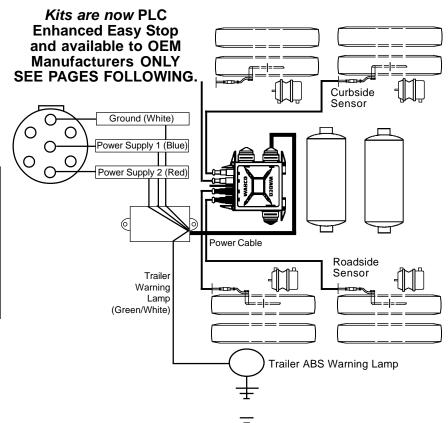


### ABS ELECTRIC CONFIGURATION - 4S/2M - MERITOR/WABCO COMPONENTS

4 Sensor/2 Modulator Valve (4S/2M) Configuration Shown Suggested Electrical Diagram Tandem Suspension, Four Wheels Sensed

### **KIT PART NO. 1544223**

	REPLACEMENT PARTS LIST		
Qty	Part No.	Description	
1	4005001030	ECU	
1	4493260300	10' Power Cable	
2	4497130300	10' Sensor Ext cable	
2	4497130180	6' Sensor Ext cable	
1		ABS Label For Lamp	
1		Installation Guide	
1		End of Line Test	

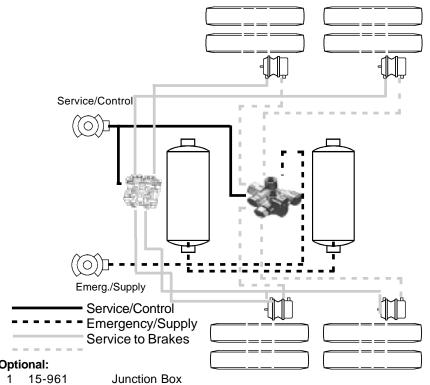


### MERITOR WABCO

Enhanced Easy-Stop™

# SUGGESTED ABS AIR CONFIGURATION - 4S/2M TO FINISH THE AIR BRAKE AFTER ABS.

	Valves & Tanks		
Qty	Part No.	Description	
1	110500	Sprg. brake c'trol valve	
1	6003	Valve mount'g nipple	
2	1010330	Air Tank	
Α	ir Hoses, 3/8" D	iameter, 3/8" Fittings	
4	16628	Hose ass'y, 28" long	
4	16648	Hose ass'y, 48" long	
	Gladhands	& Misc. Fittings	
1	1011451	Emerg. gladhand	
1	1011452	Service gladhand	
6	1010403	Hose separator	
2	11304	Frame coupling	
2 2 4	68NTA-6-6	Female connector	
	269NTA-6-6	Fitting	
3	218P-12	3/4" hex head plug	
2	218P-6	3/8" hex head plug	
3 2 2 2 8	269-NTA-6-4	Fitting	
2	264NTA-6	Fitting	
	3/8"-24x1 <sup>1</sup> / <sub>4</sub> "	Cap screw	
8	3/8"-24	Lock nut	
8	3/8"	Lock washer	
4	HT-1068	Tank cushion pads	
2	DC604-4	Tank drain valve	
8	1011123	1/2" tube clamp	
8	#10	Metal screw	
2	6006	3/4" X 3/4" Hex Nipple	
1	TL30257Y	Marker light	C
1	TL52200	Light pigtail	





### EASYSTOP™ TO ENHANCED EASYSTOP™ CONVERSION KITS

### Differences Between Easy-Stop and Enhanced Easy-Stop 2S/2M, 4S/2M and 4S/3M

There are some changes to Enhanced Easy-Stop that you need to be aware of before you begin the installation:

- Enhanced Easy-Stop includes Power Line Communication (PLC) function.
- The ECU/dual modulator valve assembly must be mounted as one unit.
- The LED on top of the ECU has been eliminated.
- Blink Code Diagnostics through external or ABS indicator lamp.

### Differences Between Easy-Stop and Enhanced Easy-Stop 2S/1M Basic

There are some changes to Enhanced Easy-Stop that you need to be aware of before you begin the installation:

- Enhanced Easy-Stop includes Power Line Communication (PLC) function.
- The ECU/single modulator valve assembly may be mounted as one unit or the ECU and the valve may be mounted or serviced separately.
- The assembly is shipped with valve cable between the ECU and valve disconnected from the ECU.
- The LED on top of the ECU has been eliminated.
- Blink Code Diagnostics through external or ABS indicator lamp.
- The control port on the Enhanced Easy-Stop single modulator valve is 3/8-inch — on previous versions it was 1/4-inch.

### R955320

4S/2M ECU plus old style/new style power cord adapter--no diagnostic cable.

### R955321

4S/2M ECU plus old style/new style power cord adapter--with diagnostic "Y" cable.

### R955322

ECU/Modulator Valve Assembly, 2S/1M. **DOLLY USE ONLY** 

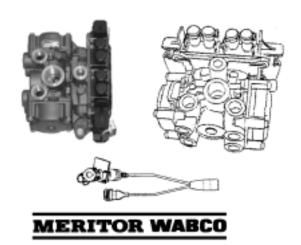
### R955344

2S/1M ECU plus old style/new style power cord adapter with power line adapter for trailer applications.





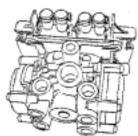
### MERITOR WABCO ABS ENHANCED EASYSTOP™ CONVERSION KITS



Meritor WABCO 2S/2M and 4S/2M Enhanced Easy-Stop™ Replacement Kit for ECU/Modulator Valve Assembly *with* external diagnostics "Y" cable

Part No. R955321





### MERITOR WABCO

Meritor/WABCO ECU/Valves
Application: Use on 2S/1M,2S/2M & 4S/2M systems *without* external diagnostic cable.

Part No. R955320



### MERITOR WABCO

Meritor WABCO Enhanced Easy-Stop™ Trailer ABS Replacement Kits for Easy-Stop™ ECU/Modulator Valve Assembly, 2S/1M, with power line adapter. *For Trailer Applications Only (NO Dolly)* Replaces Meritor Part No. 4725000110,4725000210.

Part No. R955344



### MERITOR WABCO

Meritor WABCO Enhanced Easy-Stop™ Trailer ABS Replacement Kits for Easy-Stop™ ECU/Modulator Valve Assembly, 2S/1M.

### **DOLLY USE ONLY**

Replaces Meritor Part No. 4725000110

Part No. R955322



### **ENHANCED EASYSTOP™ PARTS STOCKED**

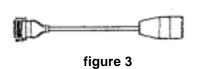
(Add "S" to OE number for the aftermarket number)

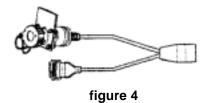
PART NUMBER	DESCRIPTION
S4005001010	ECU Only (figure 1)
S4005001030	ECU Only (figure 2)
S4493260100	3.3 ' Power Cable (figure 3)
S4493260300	10' Power Cable (figure 3)
S4493260470	15.4' Power Cable (figure 3)
S4493641500	13.1' / 9.8' Power "Y" Cable (figure 4)
S4493641530	20' / 10' Power "Y" Cable (figure 4)





figure 2





Sensors and Sensor Extensions are Universal to Both Systems

ArvinMeritor.



### MISCELLANEOUS EASYSTOP™ COMPONENTS



### MERITOR WABCO

Meritor/WABCO	
Part No. Description	
S4493151500	ABS Power Cable,
	4 Cond.,15m (49 ft.)



### MERITOR WABCO

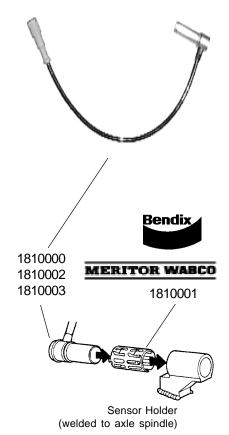
Meritor/WABCO	
Part No.	Description
SA13237L1130	ABS Diagnostic
(Pre-PLC)	Cable with Tool



### MERITOR WABCO

Part No.	Description
S8946049440	ABS Power Cable,
	1m (39.37")
	With industry
	standard plug

# Your Source For Complete ABS Systems and Parts Meritor/WABCO Haldex Bendix



Common ABS Components	
Part No.	Description
1810000	Bendix (Eaton/Bosch) 1' Sensor
1810001	Friction Bushing
1810002	Meritor/Wabco 1' Sensor
1810003	Meritor/Wabco 3' Sensor



### MERITOR WABCO

Meritor Wabco ABS	
Part No. Description	
R955212	ABS Relay Valve
Second modulator valve for use on	
2S/2M and 4S/2M Systems	



### MERITOR WABCO

Meritor/WABCO		
Part No.	Description	
S4497130180	Sensor Extension	
	Cable, 1.78m (6 ft.)	
S4497130300	Sensor Extension	
	Cable, 3.00m (10 ft.)	



### **MERITOR WABCO**

Right Angle (90°) Sensors		
Part Number	Feet	Meters
R955342	6.6	2.0



### MISCELLANEOUS HALDEX & BENDIX ABS COMPONENTS

### **Modular Valve**

Part No. AL364040



Number of Ports: 2 Mounting Port Size: 1/2 inch

Delivery Port Size: 3/8 inch Mount: Reservoir

Application: 24mm 12 volt Solenoid

Trailer ABS Modular Valve - Less ECU

- ECU and bracket may need to be transferred from existing valve.
- 27mm, 12 volt valves require A41111000 adapter ring and 24mm replacement valve.

### **FFABS Valve**

Part No. AL430611



**Number of Delivery Ports: 4** Delivery Ports Size: 3/8 inch Pipe Thread: 1/2 inch NPT ID Exhaust Cover: Black - Service

**Brake Priority** 

Trailer Service Brake Priority FFABS Valve

- ECU & bracket may need to be transferred from existing valve.
- Use inlet filter A906960 in off-highway applications.

### **FFABS Valve**

Part No. AL430614



**Number of Delivery Ports: 4** Delivery Ports Sizé: 3/8 inch Pipe Thread: 3/4 inch NPT ID Exhaust Cover: Black - Service

**Brake Priority** 

Trailer Service Brake Priority FFABS Valve

- ECU & bracket may need to be transferred from existing valve.
- Use inlet filter A906960 in offhighway applications.

### **Electronic Control Unit**



Trailer ABS Modal ECU & Box Assembly

- Power Cord Adapter AL914627.
- Pre-March 1998 Modal Systems do not include interchange with Post-March 1998 Systems.

Part No. AQ154113

**Pin Measurements:** - Application/Notes: Service As Assembly

**Your Source For Complete** 

Systems and Parts

Meritor/WABCO

Haldex

**Bendix** 

### **Electronic Control Unit** Part No. AL919302



Trailer ABS, MOD 1 ECU - SLH-A5-19 Pin

- OEM part no. is located on top of ECU.
- Post mandate ECU's include bail latch.

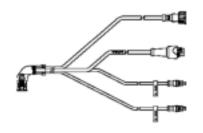
### **Pin Housing Dimensions:**

3-1/2 inch Height x 5-3/8 inch Width Application/Notes: 2 Keys - Diagonal

### **Loom Assembly**

Trailer ABS 2S/1M - Mod 1 - SLH-A5 or SLH-A8 - 19 Pin Loom Assembly

- 1.5 foot (0.5m) power cord adapter.
- OEM part number is locted on loom decal



Part No. AL902104

### **Relay Valve Cable Extension**



### Trailer ABS Extension for Relay Valve Cable Extension

Cable includes 100317N junction connector.

Length: 6 Feet (2M)

Part No. AL919813



<b>Bendix Pressure Modulator Valve</b>	
Part No. System	
300073	Modular 12V ABS Valve