

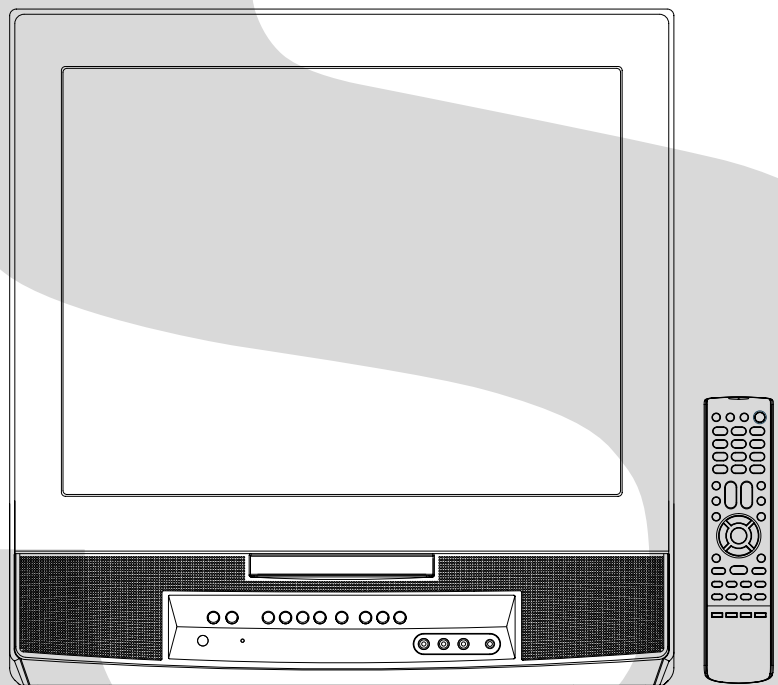
TOSHIBA

FILE NO. 140-200505
(MFR'S VERSION A)

SERVICE MANUAL

COLOR TELEVISION/ DVD VIDEO PLAYER

MD20Q41 *MD20Q41C*



DOCUMENT CREATED IN JAPAN, February, 2005

CAUTION

THIS DIGITAL VIDEO PLAYER EMPLOYS A LASER SYSTEM.

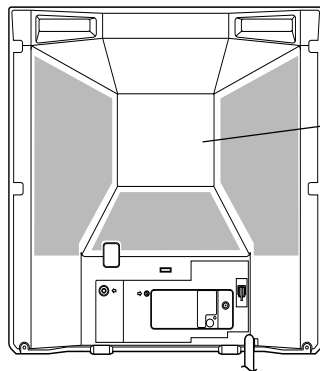
TO ENSURE PROPER USE OF THIS PRODUCT, PLEASE READ THIS SERVICE MANUAL CAREFULLY AND RETAIN FOR FUTURE REFERENCE. SHOULD THE UNIT REQUIRE MAINTENANCE, CONTACT AN AUTHORIZED SERVICE LOCATION-SEE SERVICE PROCEDURE.

USE OF CONTROLS, ADJUSTMENTS OR THE PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

TO PREVENT DIRECT EXPOSURE TO LASER BEAM, DO NOT TRY TO OPEN THE ENCLOSURE. VISIBLE LASER RADIATION MAY BE PRESENT WHEN THE ENCLOSURE IS OPENED. DO NOT STARE INTO BEAM.

Location of the required Marking

The rating sheet and the safety caution are on the rear of the unit.



CERTIFICATION: COMPLIES WITH FDA
RADIATION PERFORMANCE STANDARDS,
21 CFR SUBCHAPTER J.

PREPARATION OF SERVICING

The laser diode used for a pickup head may be destroyed with external static electricity. Moreover, even if it is operating normally after repair, when static electricity discharge is received at the time of repair, the life of the product may be shortened. Please perform the following measure against static electricity, be careful of destruction of a laser diode at the time of repair.

- Place the unit on a workstation equipped to protect, against static electricity, such as conductive mat.
- Soldering iron with ground wire or ceramic type is used.
- A worker needs to use a ground conductive wrist strap for body.

SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES


As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

(INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the eternal exposure metal **[Note 2]** should be more than 1M ohm by using the 500V insulation resistance meter **[Note 1]**.
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

[Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

[Note 2]

External exposure metal: Antenna terminal

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

1. MODEL NUMBER and VERSION LETTER

The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

IMPORTANT SAFEGUARDS

1. READ INSTRUCTIONS

All the safety and operating instructions should be read before the unit is operated.

2. RETAIN INSTRUCTIONS

The safety and operating instructions should be retained for future reference.

3. HEED WARNINGS

All warnings on the unit and in the operating instructions should be adhered to.

4. FOLLOW INSTRUCTIONS

All operating and use instructions should be followed.

5. CLEANING

Unplug this unit from the wall outlet before cleaning. Do not use liquid cleaners or aerosol cleaners. Use a damp cloth for cleaning.

6. ATTACHMENTS

Do not use attachments not recommended by the unit's manufacturer as they may cause hazards.

7. WATER AND MOISTURE

Do not use this unit near water. For example, near a bathtub, washbowl, kitchen sink, or laundry tub, in a wet basement, or near a swimming pool.

8. ACCESSORIES

Do not place this unit on an unstable cart, stand, tripod, bracket, or table. The unit may fall, causing serious injury, and serious damage to the unit. Use only with a cart, stand, tripod, bracket, or table recommended by the manufacturer.

- 8A. An appliance and cart combination should be moved with care. Quick stops, excessive force, and uneven surfaces may cause the appliance and cart combination to overturn.

9. VENTILATION

Slots and openings in the cabinet and in the back or bottom are provided for ventilation, to ensure reliable operation of the unit, and to protect it from overheating. These openings must not be blocked or covered. The openings should never be blocked by placing the unit on a bed, sofa, rug, or other similar surface. This unit should never be placed near or over a radiator or heat source. This unit should not be placed in a built-in installation such as a bookcase or rack unless proper ventilation is provided or the manufacturer's instructions have been adhered to.

10. POWER SOURCES

This unit should be operated only from the type of power source indicated on the rating plate. If you are not sure of the type of power supply to your home, consult your appliance dealer or local power company. For units intended to operate from battery power, or other sources, refer to the operating instructions.

11. GROUNDING OR POLARIZATION

This unit is equipped with a polarized alternating-current line plug (a plug having one blade wider than the other). This plug will fit into the power outlet only one way. This is a safety feature. If you are unable to insert the plug fully into the outlet, try reversing the plug. If the plug should still fail to fit, contact your electrician to replace your obsolete outlet. Do not defeat the safety purpose of the polarized plug. If your unit is equipped with a 3-wire grounding-type plug, a plug having a third (grounding) pin, this plug will only fit into a grounding-type power outlet. This too, is a safety feature. If you are unable to insert the plug into the outlet, contact your electrician to replace your obsolete outlet. Do not defeat the safety purpose of the grounding-type plug.

12. POWER-CORD PROTECTION

Power-supply cords should be routed so that they are not likely to be walked on or pinched by items placed upon or against them, paying particular attention to cords at plugs, convenience receptacles, and the point where they exit from the appliance.

13. LIGHTNING

To protect your unit from a lightning storm, or when it is left unattended and unused for long periods of time, unplug it from the wall outlet and disconnect the antenna or cable system. This will prevent damage to the unit due to lightning and power line surges.

14. POWER LINES

An outside antenna system should not be located in the vicinity of overhead power lines or other electric light or power circuits, or where it can fall into such power lines or circuits. When installing an outside antenna system, extreme care should be taken to keep from touching such power lines or circuits, as contact with them might be fatal.

15. OVERLOADING

Do not overload wall outlets and extension cords, as this can result in a risk of fire or electric shock.

16. OBJECT AND LIQUID ENTRY

Do not push objects through any openings in this unit, as they may touch dangerous voltage points or short out parts that could result in fire or electric shock. Never spill or spray any type of liquid into the unit.

PORTABLE CART WARNING
(symbol provided by RETAC)



S3126A

17. OUTDOOR ANTENNA GROUNDING

If an outside antenna or cable system is connected to the unit, be sure the antenna or cable system is grounded so as to provide some protection against voltage surges and built-up static charges. Section 810 of the National Electrical Code, ANSI/NFPA 70, provides information with respect to proper grounding of the mast and supporting structure, grounding of the lead-in wire to an antenna discharge unit, size of grounding conductors, location of antenna discharge unit, connection to grounding electrodes, and requirements for the grounding electrode.

18. SERVICING

Do not attempt to service this unit yourself as opening or removing covers may expose you to dangerous voltage or other hazards. Refer all servicing to qualified service personnel.

19. DAMAGE REQUIRING SERVICE

Unplug this unit from the wall outlet and refer servicing to qualified service personnel under the following conditions:

- a. When the power-supply cord or plug is damaged.
- b. If liquid has been spilled, or objects have fallen into the unit.
- c. If the unit has been exposed to rain or water.
- d. If the unit does not operate normally by following the operating instructions. Adjust only those controls that are covered by the operating instructions, as an improper adjustment of other controls may result in damage and will often require extensive work by a qualified technician to restore the unit to its normal operation.
- e. If the unit has been dropped or the cabinet has been damaged.
- f. When the unit exhibits a distinct change in performance, this indicates a need for service.

20. REPLACEMENT PARTS

When replacement parts are required, be sure the service technician uses replacement parts specified by the manufacturer or those that have the same characteristics as the original parts. Unauthorized substitutions may result in fire, electric shock or other hazards.

21. SAFETY CHECK

Upon completion of any service or repairs to this unit, ask the service technician to perform safety checks to determine that the unit is in proper operating condition.

22. WALL OR CEILING MOUNTING

The product should be mounted to a wall or ceiling only as recommended by the manufacturer.

23. HEAT

The product should be situated away from heat sources such as radiators, heat registers, stoves, or other products (including amplifiers) that produce heat.

24. DISC TRAY

Keep your fingers well clear of the disc tray as it is closing. It may cause serious personal injury.

25. CONNECTING

When you connect the product to other equipment, turn off the power and unplug all of the equipment from the wall outlet. Failure to do so may cause an electric shock and serious personal injury. Read the owner's manual of the other equipment carefully and follow the instructions when making any connections.

26. SOUND VOLUME

Reduce the volume to the minimum level before you turn on the product. Otherwise, sudden high volume sound may cause hearing or speaker damage.

27. SOUND DISTORTION

Do not allow the product output distorted sound for a longtime. It may cause speaker overheating and fire.

28. HEADPHONES

When you use the headphones, keep the volume at a moderate level. If you use the headphones continuously with high volume sound, it may cause hearing damage.

29. LASER BEAM

Do not look into the opening of the disc tray or ventilation opening of the product to see the source of the laser beam. It may cause sight damage.

30. DISC

Do not use a cracked, deformed, or repaired disc. These discs are easily broken and may cause serious personal injury and product malfunction.

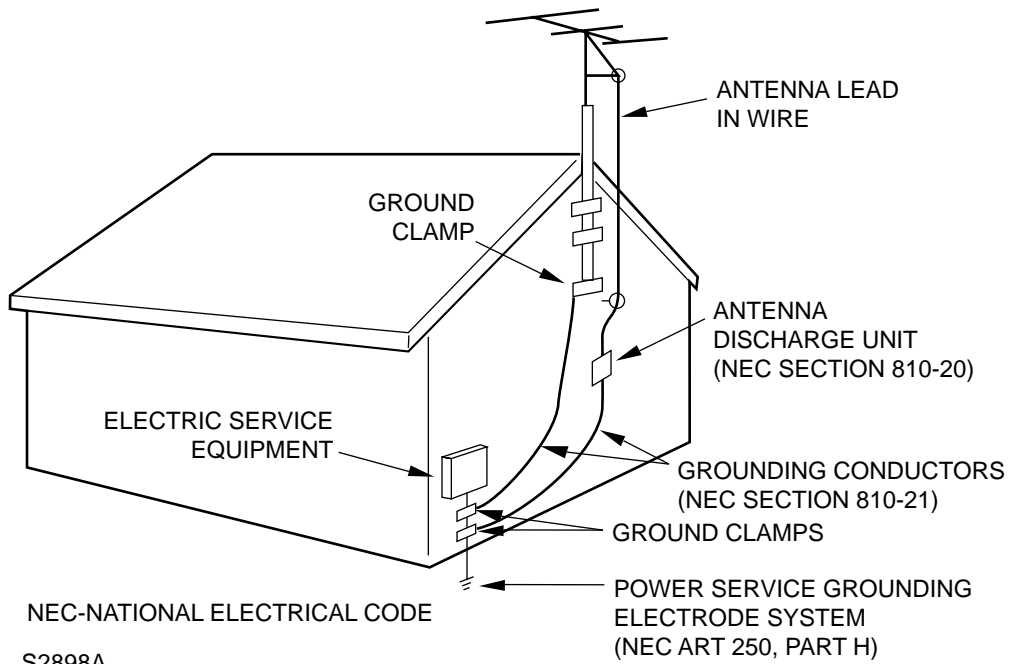
31. NOTE TO CATV SYSTEM INSTALLER

This reminder is provided to call the CATV system installer's attention to Article 820-40 of the NEC that provides guidelines for proper grounding and, in particular, specifies that the cable ground shall be connected to the grounding system of the building, as close to the point of cable entry as practical.

IMPORTANT SAFEGUARDS

(CONTINUED)

EXAMPLE OF ANTENNA GROUNDING AS PER THE NATIONAL ELECTRICAL CODE



WHEN REPLACING DVD DECK

[When removing the DVD Deck]

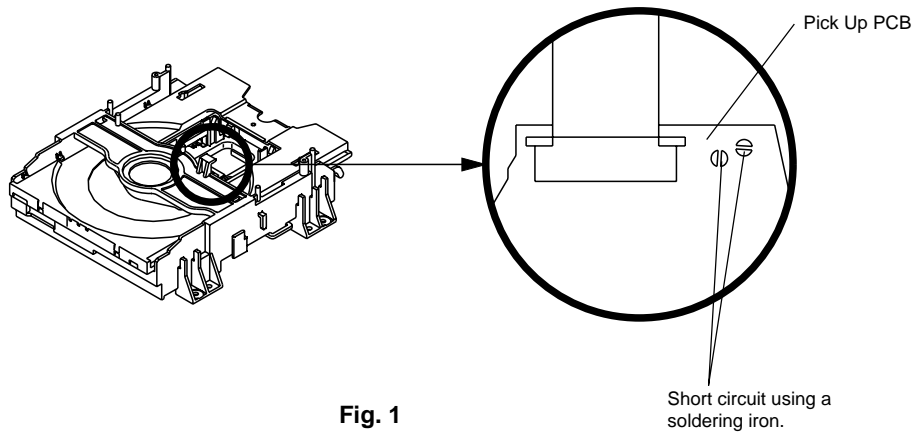
Before removing Pick Up PCB and DVD PCB connector, the short circuit the position shown in **Fig. 1** using a soldering iron. If you remove the DVD Deck with no soldering, the Laser may be damaged.

[When installing the DVD Deck]

Remove all the soldering on the short circuit position after the connection of Pick Up PCB and DVD PCB connector.

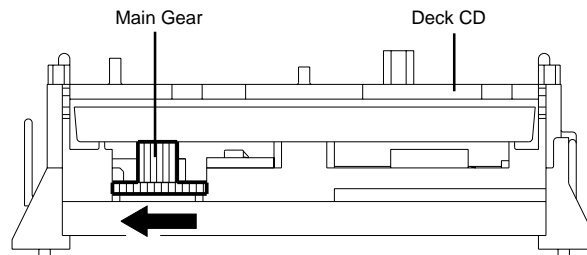
NOTE

- Before your operation, please read "PREPARATION OF SERVICING".
- Use the Pb Free solder.
- Manual soldering conditions
 - Soldering temperature: $350 \pm 5^{\circ}\text{C}$
 - Soldering time: Within 2 seconds
 - Soldering combination: Sn-3.0Ag-0.5Cu
- When Soldering/Removing of solder, use the draw in equipment over the Pick Up Unit to prevent the Flux smoke from it.



DISC REMOVAL METHOD AT NO POWER SUPPLY

1. Remove the Back Cabinet and AV PCB/DVD Block. (**Refer to item 1 of the DISASSEMBLY INSTRUCTIONS.**)
2. Rotate the Main Gear in the direction of the arrow by hand. (**Refer to Fig. 1**)
3. Manually open the Tray.



PARENTAL CONTROL - RATING LEVEL 4 DIGIT PASSWORD CANCELLATION

If the stored 4 digit password in the Rating Level menu needs to be cancelled, please follow the steps below.

1. Turn Unit ON.
2. Set the DVD to the Stop Mode.
3. Check that 'No disc' is displayed on the screen.
4. Press and hold the 'STOP' button on the front panel.
5. Simultaneously press and hold the '7' key on the remote control unit.
6. Hold both keys for more than 3 seconds.
7. The On Screen Display message 'PASSWORD CLEAR' will appear.
8. The 4 digit password has now been cleared.

TRAY LOCK

Tray cannot be opened by setting the Tray Lock, please follow the steps below.

1. Turn Unit ON.
2. Set the DVD to the Stop Mode.
3. Press and hold the 'STOP(DVD)' key on the front panel.
4. Simultaneously press and hold the '9' key on the remote control unit.
5. Hold both keys for more than 3 seconds.
6. Press the OPEN/CLOSE key on the front panel to check the Tray Lock setting.

NOTE: No indications on the screen when the Tray Lock is setting.

To unlock the Tray Lock, please follow the steps below.

1. Turn Unit ON.
2. Set the DVD to the Stop Mode.
3. Press and hold the 'STOP(DVD)' key on the front panel.
4. Simultaneously press and hold the '9' key on the remote control unit.
5. Hold both keys for more than 3 seconds.
6. The Tray Lock has now been cleared.

NOTE: No indications on the screen when the Tray Lock is setting.

It is likely to be going to be changed to the following steps without a previous notice in the future.
If the above is not effective measures, please follow the steps below.

Tray cannot be opened by setting the Tray Lock, please follow the steps below.

1. Turn Unit ON.
2. Set the DVD to the Stop Mode.
3. Press it in order of 'SETUP', 'SUBTITLE', '3', 'AUDIO' and '0' key of a remote control unit.
4. The On Screen Display message '🔒' will appear.
5. The Tray Lock has now been set up.

NOTE: No indications on the screen when the Tray Lock is setting.

To unlock the Tray Lock, please follow the steps below.

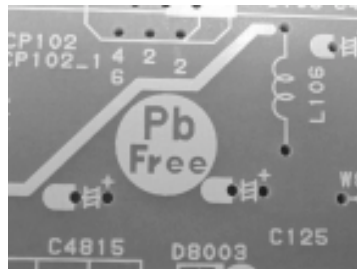
1. Turn Unit ON.
2. Set the DVD to the Stop Mode.
3. Press it in order of 'SETUP', 'SUBTITLE', '3', 'AUDIO' and '0' key of a remote control unit.
4. The On Screen Display message '🔒' will appear.
5. The Tray Lock has now been cleared.

NOTE: No indications on the screen when the Tray Lock is setting.

ABOUT LEAD FREE SOLDER (PbF)

Distinction of PbF PCB:

PCBs (manufactured) using lead free solder will have a PbF printing on the PCB.
(Please refer to figures.)



Caution:

- Pb free solder has a higher melting point than standard solder;
Typically the melting point is 50°F~70°F(30°C~40°C) higher.
Please use a soldering iron with temperature control and adjust it to 650°F ± 20°F (350°C ± 10°C).
In case of using high temperature soldering iron, please be carefull not to heat too long.
- Pb free solder will tend to splash when heated too high (about 1100°F/ 600°C).
- All products with the printed circuit board with PbF printing must be serviced with lead free solder.
When soldering or unsoldering, completely remove all of the solder from the pins or solder area,
and be sure to heat the soldering points with the lead free solder until it melts sufficiently.

Recommendations

Recommended lead free solder composition is Sn-3.0Ag-0.5Cu.

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GENERAL SPECIFICATIONS

G-1	TV System	CRT	CRT Size / Visual Size	20 inch / 508.0 mmV	
			CRT Type	Normal	
		Color System	Magnetic Field BV/BH	+0.45G / 0.18G	
		Speaker		NTSC	
			Position	2 Speaker	
			Size	Front	
			Impedance	3 inch	
	Sound Output	Max		8 ohm	
		10%(Typical)		2.5W + 2.5W	
G-2	DVD System	Color System		NTSC	
		Disc		DVD, CD-DA, CD-R/RW, Video CD DVD-R/RW (Video Format Only)	
		Disc Diameter		120 mm , 80 mm	
		Drive		DM30	
		Search speed	Fwd		4 step
				Actual	2-120 times(DVD, VIDEO CD) 4-40 times (CD)
			Rev		4 step
				Actual	2-120 times(DVD, VIDEO CD) 4-40 times (CD)
			Slow speed		Fwd 1/7 - 1/2 times
				Actual	--
			Rev 1/7 - 1/2 times		
			Actual	--	
G-3	Tuning System	Broadcasting System		US System M	
		Tuner and Receive CH	System	1Tuner	
			Destination	US(w/CABLE)	
			CH Coverage	2-69, 4A, A-5~A-1, A~I, J~W, W+1~W+84	
		Intermediate Frequency	Picture(FP)	45.75MHz	
			Sound(FS)	41.25MHz	
			FP-FS	4.50MHz	
		Preset CH		No	
Stereo/Dual TV Sound		US-Stereo			
Tuner Sound Muting		Yes			
G-4	Signal	Video Signal	Input Level	1 V p-p/75 ohm	
			Output Level	--	
			S/N Ratio (Weighted)	--	
			Horizontal Resolution at DVD Mode	--	
				--	
		RGB Signal	Output Level	--	
		Audio Signal	Input Level	-8.0dBm/50k ohm	
			Output Level	--	
			Digital Output Level	0.5 V p-p/75 ohm	
			S/N Ratio at DVD (Weighted)	--	
			Harmonic Distortion	--	
			Frequency Response :	at DVD --	
				at Video CD --	
				at SVCD --	
		at CD --			
G-5	Power	Power Source	AC	120V, 60Hz	
			DC	--	
		Power Consumption		at AC 90W at 120V 60Hz	
				at DC --	
			Stand by (at AC)	5W at 120V 60Hz	
			Per Year	-- kWh/Year	
G-6	Regulation	Protector	Power Fuse	Yes	
			Safety Circuit	Yes	
			IC Protector(Micro Fuse)	No	
			Dew Sensor	No	
G-7	Temperature	Safety		UL	
		Radiation		FCC	
		X-Radiation		DHHS	
		Laser		DHHS	
G-8	Operating Humidity	Operation		+5oC ~ +40oC	
		Storage		-20oC ~ +60oC	
				Less than 80% RH	

GENERAL SPECIFICATIONS

G-9	On Screen Display	Menu(TV)	Yes	
		Menu Type	Icon	
		TV Setup	Yes	
		Picture	Yes	
		Audio	No	
		Picture Preference	Yes	
		Channel Setup	Yes	
		TV/CABLE	Yes	
		Auto CH Memory	Yes	
		Add/ Delete	Yes	
		V-chip Setup	Yes	
		Language	Yes	
		Sleep Timer	Yes	
		CH / AV(LINE) / DVD	Yes	
		Stereo/Audio Output	Yes	
		Bilingual	No	
		SAP	Yes	
		Control	Volume	Yes
		Level	Brightness / Contrast / Sharpness / Color	Yes
			Tint	Yes
			Bass/Treble/Balance	No
			Caption / Text	Yes
			Auto Search/Position	No
			Game	Yes
			Mute	Yes

GENERAL SPECIFICATIONS

G-10	On Screen Display	Menu (DVD)	Yes	
		Menu Type	Icon	
		Language	Yes	
		Menu	Yes	
		Subtitle	Yes	
		Audio	Yes	
		OSD Language(Set up Language)	Yes	
		Video	Yes	
		E.B.L. (Enhanced Black Level)	No	
		TV Screen Size(4:3)	Yes	
		OSD Display On/Off	Yes	
		Picture Mode (Video/Film/Auto)	Yes	
		JPEG Interval	Yes	
		Audio	Yes	
		DRC (Dynamic Range Control)	Yes	
		Dialogue (On DRC[TV] / Off DRC[Std])	No	
		Surround	No	
		System	Yes	
		Disc/Card Slot	No	
		Password Lock/ Un Lock	Yes	
		Parental	Yes	
		Select Files	No	
		HDMI (480p/1080i/720p)	No	
		Output	No	
		Open	Yes	
		Close	Yes	
		No disc	Yes	
		Reading	Yes	
		Play	Yes	
		Still/Pause	Yes	
		Stop	Yes	
		Prohibit Mark	Yes	
		PBC	Yes	
		Step	Yes	
		Skip(>>)	Yes	
		Skip(<<)	Yes	
		Random	Yes (CD, VIDEO CD, JPEG)	
		Repeat	Yes	
		Slow+	Yes	
		Slow-	Yes	
		Search+	Yes	
		Search-	Yes	
		Jump	Yes	
		Resume	Yes	
		Title No.	Yes	
		Chapter No.	Yes	
		Track No.	Yes	
Time	Yes			
Sub Title No.	Yes			
Angle No.	Yes			
Vocal On/Off	No			
Audio No.	Yes			
Audio Stereo L/R	Yes (Video CD)			
Zoom	Yes			
Marker No.	Yes			
Program Play Back	Yes (CD, VIDEO CD, JPEG)			
Surround On/Off	No			
Screen Saver	No			
JPEG	Folder Name	Yes		
	File Name	Yes		
	File No	Yes		
	Time	No		
	Track No	Yes		
G-11	OSD Language	(TV) (DVD)	English, French, Spanish English, French, Spanish	
G-12	Clock and Timer	Sleep Timer	Max Time Step	120 Min 10 Min
		On/Off Timer	Program(On Timer / Off Timer)	No
		Wake Up Timer		No
		Timer Back-up (at Power Off Mode)	more than	-- Min Sec

GENERAL SPECIFICATIONS

G-13	Remote Control	Unit	RC-KG	
		Glow in Dark Remocon	Yes	
		Remocon Format	TOSHIBA	
		Format	TOSHIBA	
		Custom Code	40-BF H, 44-BB H, 45-BA H, 45-BC H	
		Power Source	Voltage(D.C) UM size x pcs	3V UM-4 x 2 pcs
		Total Keys		48 Key
		Keys	Power	Yes
			1	Yes
			2	Yes
			3	Yes
			4	Yes
			5	Yes
			6	Yes
			7	Yes
			8	Yes
			9	Yes
			0	Yes
			Play	Yes
			Stop	Yes
			Search+	Yes
			Search-	Yes
			Closed Caption/Skip+	Yes
			Quick View(CH RTN)/Skip-	Yes
			Slow+	Yes
			Slow-	Yes
			Pause/Still/Step	Yes
			DISPLAY	Yes
			TV/DVD	Yes
			Cancel	Yes
			Audio Select	Yes
			Angle	Yes
			Subtitle	Yes
			Top Menu	Yes
			Menu	Yes
			DVD Menu	Yes
			Return	Yes
			CH Up	Yes
			CH Down	Yes
			Vol Down	Yes
			Vol Up	Yes
			Up/ Set+	Yes
			Down/ Set-	Yes
			Left/Select-	Yes
			Right/Select+	Yes
			Enter	Yes
			Play Mode	Yes
			Input Select/Zoom	Yes
			Repeat A-B	Yes
			Mute	Yes
	Open/Close	Yes		
	Sleep	Yes		
	Marker	Yes		
	Jump	Yes		
	Game	Yes		

GENERAL SPECIFICATIONS

G-14	Features (TV)	CABLE		Yes
		Auto Shut Off		Yes
		Auto Setup		Yes
		Auto CH Memory		Yes
		V-Chip	USA V-chip CANADA V-chip	Yes
		Auto Search		No
		SAP		No
		Game Position		Yes
		FM Transmitter		No
		Energy Star		No
		Closed Caption		Yes
		Comb Filter		No
		Protect of FBT Leak Circuit		Yes
		Picture Preference		Yes
		Choke Coil		No
	Power On Memory		No	
	Features (DVD)	Tray Lock		Yes
		Video CD Playback		Yes
		SVCD Playback		No
			Overlay Graphics And Text	No
			Command List	No
			Entry Point Jump	No
		MP3 Playback		No
		WMA Playback		No
		JPEG Playback		Yes
		Digital Out	(Dolby Digital)	Yes
			(MPEG)	Yes
			(PCM)	Yes
			(DTS)	Yes
Down Mix Out		(Dolby Digital)	Yes	
	(DTS)	No		
3D Surround		No		
Screen Saver		No		
Audio DAC		192kHz / 24bit		
G-15	Accessories	Owner's Manual	Language w/Guarantee Card	English Yes
		Remote Control Unit		Yes
		Battery		Yes
			UM size x pcs OEM Brand	UM-4 x 2 pcs No
		Rod Antenna		No
			Poles	No
			Terminal	--
		Loop Antenna		No
			Terminal	--
		U/V Mixer		No
		300 ohm to 75 ohm Antenna Adapter		Yes
		Antenna Change Plug		No
		Guarantee Card		No
		Registration Card		Yes
		Warranty Card		No
		ESP Card		No
		Service Station List		No
		DC Car Cord (Center+)		No
		Columbia Offer Sheet		No
		Sheet Information (Return)		Yes
		Netflix Card		Yes

GENERAL SPECIFICATIONS

G-16	Interface	Switch	Front	Power (Tact)	Yes
				Channel Up	Yes
				Channel Down	Yes
				Volume Up	Yes
				Volume Down	Yes
				Play	Yes
				Open/Close	Yes
				Skip+ /Search+	Yes
				Skip- /Search-	Yes
				Still/Pause	No
		Indicator	Rear	Stop	Yes
				Main Power SW	No
		Terminals	Front	Main Power SW	No
				Power	Yes (Red)
				Stand-by	No
				On Timer	No
				Video Input	RCA x 1
Rear	Audio Input		RCA x 2(Stereo)		
	Other Terminal		Head Phone		
	Video Input		No		
	Audio Input		No		
	Video Output		No		
Terminals	Rear	Audio Output	No		
		Digital Audio Output	Coaxial (DVD Only)		
		Diversity	No		
		DC Jack 12V(Center +)	No		
		VHF/UHF Antenna Input	F Type		
G-17	Set Size	Approx. W x D x H (mm)		502 x 488.7 x 513	
G-18	Weight	Net (Approx.)		22.0kg (48.5lbs)	
		Gross (Approx.)		24.0kg (52.9lbs)	
G-19	Carton	Master Carton	No		
			Content	--- Sets	
			Material	--- / ---	
			Dimensions W x D x H(mm)	---	
		Gift Box	Description of Origin	---	
			Material	Double/White	
			W/Color Photo Label	No	
			Dimensions W x D x H(mm)	594 x 569 x 620	
		Drop Test	Natural Dropping At	Description of Origin	Yes
				Height (cm)	1 Corner / 3 Edges / 6 Surfaces
Container Stuffing (40' container)	Height (cm)		46		
	Container Stuffing (40' container)		240 Sets		
G-20	Material	Cabinet	Front	PS 94V0 DECABROM	
			Rear	PS 94V0 DECABROM	
			Jack Panel	-	
		PCB	Non-Halogen Demand	No	
			Eyelet Demand	Yes	
G-21	Environment	Pb-free Soldering		Yes	
		Parts Specification(Phase3 : based on RoHS)		Yes	

GENERAL SPECIFICATIONS

G-1	TV System	CRT	CRT Size / Visual Size	20 inch / 508.0 mmV
			CRT Type	Normal
			Magnetic Field BV/BH	+0.45G / 0.18G
		Color System		NTSC
G-2	DVD System	Speaker	Position	2 Speaker
			Size	Front
			Impedance	3 inch
		Sound Output	Max	8 ohm
		10%(Typical)		2.5W + 2.5W
G-3	Tuning System	Broadcasting System		US System M
		Tuner and Receive CH	System	1Tuner
			Destination	US(w/CABLE)
			CH Coverage	2-69, 4A, A-5~A-1, A~I, J~W, W+1~W+84
		Intermediate Frequency	Picture(FP)	45.75MHz
			Sound(FS)	41.25MHz
			FP-FS	4.50MHz
			Preset CH	No
			Stereo/Dual TV Sound	US-Stereo
			Tuner Sound Muting	Yes
G-4	Signal	Video Signal	Input Level	1 V p-p/75 ohm
			Output Level	--
			S/N Ratio (Weighted)	--
			Horizontal Resolution at DVD Mode	--
				--
		RGB Signal	Output Level	--
		Audio Signal	Input Level	-8.0dBm/50k ohm
			Output Level	--
			Digital Output Level	0.5 V p-p/75 ohm
			S/N Ratio at DVD (Weighted)	--
			Harmonic Distortion	--
			Frequency Response :	at DVD --
				at Video CD --
				at SVCD --
		at CD --		
G-5	Power	Power Source	AC	120V, 60Hz
			DC	--
		Power Consumption		at AC 90W at 120V 60Hz
				at DC --
			Stand by (at AC) Per Year	5W at 120V 60Hz
G-6	Regulation	Protector	Power Fuse	Yes
			Safety Circuit	Yes
			IC Protector(Micro Fuse)	No
			Dew Sensor	No
			Safety Radiation	CSA
G-7	Temperature		X-Radiation	IC
			Laser	HWC
		Operation		DHHS
		Storage		
G-8	Operating Humidity			+5oC ~ +40oC
				-20oC ~ +60oC
				Less than 80% RH

GENERAL SPECIFICATIONS

G-9	On Screen Display	Menu(TV)	Yes	
		Menu Type	Icon	
		TV Setup	Yes	
		Picture	Yes	
		Audio	No	
		Picture Preference	Yes	
		Channel Setup	Yes	
		TV/CABLE	Yes	
		Auto CH Memory	Yes	
		Add/ Delete	Yes	
		V-chip Setup	No	
		Language	Yes	
		Sleep Timer	Yes	
		CH / AV(LINE) / DVD	Yes	
		Stereo/Audio Output	Yes	
		Bilingual	No	
		SAP	Yes	
		Control	Volume	Yes
		Level	Brightness / Contrast / Sharpness / Color	Yes
			Tint	Yes
			Bass/Treble/Balance	No
		Caption / Text		Yes
		Auto Search/Position		No
		Game		Yes
		Mute		Yes

GENERAL SPECIFICATIONS

G-10	On Screen Display	Menu (DVD)	Yes	
		Menu Type	Icon	
		Language	Yes	
		Menu	Yes	
		Subtitle	Yes	
		Audio	Yes	
		OSD Language(Set up Language)	Yes	
		Video	Yes	
		E.B.L. (Enhanced Black Level)	No	
		TV Screen Size(4:3)	Yes	
		OSD Display On/Off	Yes	
		Picture Mode (Video/Film/Auto)	Yes	
		JPEG Interval	Yes	
		Audio	Yes	
		DRC (Dynamic Range Control)	Yes	
		Dialogue (On DRC[TV] / Off DRC[Std])	No	
		Surround	No	
		System	Yes	
		Disc/Card Slot	No	
		Password Lock/ Un Lock	Yes	
		Parental	Yes	
		Select Files	No	
		HDMI (480p/1080i/720p)	No	
		Output	No	
		Open	Yes	
		Close	Yes	
		No disc	Yes	
		Reading	Yes	
		Play	Yes	
		Still/Pause	Yes	
		Stop	Yes	
		Prohibit Mark	Yes	
		PBC	Yes	
		Step	Yes	
		Skip(>>)	Yes	
		Skip(<<)	Yes	
		Random	Yes (CD, VIDEO CD, JPEG)	
		Repeat	Yes	
		Slow+	Yes	
		Slow-	Yes	
		Search+	Yes	
		Search-	Yes	
		Jump	Yes	
		Resume	Yes	
		Title No.	Yes	
		Chapter No.	Yes	
		Track No.	Yes	
Time	Yes			
Sub Title No.	Yes			
Angle No.	Yes			
Vocal On/Off	No			
Audio No.	Yes			
Audio Stereo L/R	Yes (Video CD)			
Zoom	Yes			
Marker No.	Yes			
Program Play Back	Yes (CD, VIDEO CD, JPEG)			
Surround On/Off	No			
Screen Saver	No			
JPEG	Folder Name	Yes		
	File Name	Yes		
	File No	Yes		
	Time	No		
	Track No	Yes		
G-11	OSD Language	(TV) (DVD)	English, French, Spanish English, French, Spanish	
G-12	Clock and Timer	Sleep Timer	Max Time Step	120 Min 10 Min
		On/Off Timer	Program(On Timer / Off Timer)	No
		Wake Up Timer		No
		Timer Back-up (at Power Off Mode)	more than	-- Min Sec

GENERAL SPECIFICATIONS

G-13	Remote Control	Unit	RC-KG	
		Glow in Dark Remocon	Yes	
		Remocon Format	TOSHIBA	
		Format	TOSHIBA	
		Custom Code	40-BF H, 44-BB H, 45-BA H, 45-BC H	
		Power Source	Voltage(D.C) UM size x pcs	3V UM-4 x 2 pcs
		Total Keys		48 Key
		Keys	Power	Yes
			1	Yes
			2	Yes
			3	Yes
			4	Yes
			5	Yes
			6	Yes
			7	Yes
			8	Yes
			9	Yes
			0	Yes
			Play	Yes
			Stop	Yes
			Search+	Yes
			Search-	Yes
			Closed Caption/Skip+	Yes
			Quick View(CH RTN)/Skip-	Yes
			Slow+	Yes
			Slow-	Yes
			Pause/Still/Step	Yes
			DISPLAY	Yes
			TV/DVD	Yes
			Cancel	Yes
			Audio Select	Yes
			Angle	Yes
			Subtitle	Yes
			Top Menu	Yes
			Menu	Yes
			DVD Menu	Yes
			Return	Yes
			CH Up	Yes
			CH Down	Yes
			Vol Down	Yes
			Vol Up	Yes
			Up/ Set+	Yes
			Down/ Set-	Yes
			Left/Select-	Yes
			Right/Select+	Yes
			Enter	Yes
			Play Mode	Yes
			Input Select/Zoom	Yes
			Repeat A-B	Yes
			Mute	Yes
	Open/Close	Yes		
	Sleep	Yes		
	Marker	Yes		
	Jump	Yes		
	Game	Yes		

GENERAL SPECIFICATIONS

G-14	Features (TV)	CABLE	Yes	
		Auto Shut Off	Yes	
		Auto Setup	Yes	
		Auto CH Memory	Yes	
		V-Chip	USA V-chip CANADA V-chip	No No
		Auto Search		No
		SAP		Yes
		Game Position		Yes
		FM Transmitter		No
		Energy Star		No
		Closed Caption		Yes
		Comb Filter		No
		Protect of FBT Leak Circuit		Yes
		Picture Preference		Yes
		Choke Coil		No
		Power On Memory		No
		Features (DVD)	Tray Lock	
	Video CD Playback			Yes
	SVCD Playback			No
			Overlay Graphics And Text	No
			Command List	No
			Entry Point Jump	No
	MP3 Playback			No
	WMA Playback			No
	JPEG Playback			Yes
	Digital Out		(Dolby Digital) (MPEG) (PCM) (DTS)	Yes Yes Yes Yes
	Down Mix Out		(Dolby Digital) (DTS)	Yes No
	3D Surround		No	
Screen Saver		No		
Audio DAC		192kHz / 24bit		
G-15	Accessories	Owner's Manual	Language w/Guarantee Card	English/French Yes
		Remote Control Unit		Yes
		Battery		Yes
			UM size x pcs OEM Brand	UM-4 x 2 pcs No
		Rod Antenna		No
			Poles Terminal	No --
		Loop Antenna		No
			Terminal	--
		U/V Mixer		No
		300 ohm to 75 ohm Antenna Adapter		Yes
		Antenna Change Plug		No
		Guarantee Card		No
		Registration Card		No
		Warranty Card		No
		ESP Card		No
		Service Station List		No
		DC Car Cord (Center+)		No
		Columbia Offer Sheet		No
		Sheet Information (Return)		Yes
		Netflix Card		No

GENERAL SPECIFICATIONS

G-16	Interface	Switch	Front	Power (Tact)	Yes
				Channel Up	Yes
				Channel Down	Yes
				Volume Up	Yes
				Volume Down	Yes
				Play	Yes
				Open/Close	Yes
				Skip+ /Search+	Yes
				Skip- /Search-	Yes
				Still/Pause	No
				Stop	Yes
		Indicator	Rear	Main Power SW	No
				Main Power SW	No
		Terminals	Front	Power	Yes (Red)
				Stand-by	No
				On Timer	No
			Rear	Video Input	RCA x 1
Audio Input	RCA x 2(Stereo)				
Other Terminal	Head Phone				
Video Input	No				
Audio Input	No				
Video Output	No				
Audio Output	No				
Digital Audio Output	Coaxial (DVD Only)				
Diversity	No				
DC Jack 12V(Center +)	No				
VHF/UHF Antenna Input	F Type				
G-17	Set Size	Approx. W x D x H (mm)		502 x 488.7 x 513	
G-18	Weight	Net (Approx.)		22.0kg (48.5lbs)	
		Gross (Approx.)		24.0kg (52.9lbs)	
G-19	Carton	Master Carton	No		
			Content	--- Sets	
			Material	--- / ---	
			Dimensions W x D x H(mm)	---	
		Description of Origin	---		
		Gift Box	Material	Double/White	
			W/Color Photo Label	No	
			Dimensions W x D x H(mm)	594 x 569 x 620	
		Drop Test	Natural Dropping At	Yes	
			Height (cm)	1 Corner / 3 Edges / 6 Surfaces	
Container Stuffing (40' container)	Height (cm)	46			
Container Stuffing (40' container)		240 Sets			
G-20	Material	Cabinet	Front	PS 94V0 DECABROM	
			Rear	PS 94V0 DECABROM	
			Jack Panel	-	
		PCB	Non-Halogen Demand	No	
			Eyelet Demand	Yes	
G-18	Environment	Environmental standard requirement (by buyer)		Green procurement of TOSHIBA	
		Pb-free		Phase3(Phase3A)	

DISASSEMBLY INSTRUCTIONS

1. REMOVAL OF MECHANICAL PARTS AND P.C. BOARDS

1-1: BACK CABINET (Refer to Fig. 1-1)

1. Remove the 7 screws ①.
2. Remove the screw ② which are used for holding the Back Cabinet.
3. Remove the AC cord from the AC cord hook ③.
4. Remove the Back Cabinet in the direction of arrow.

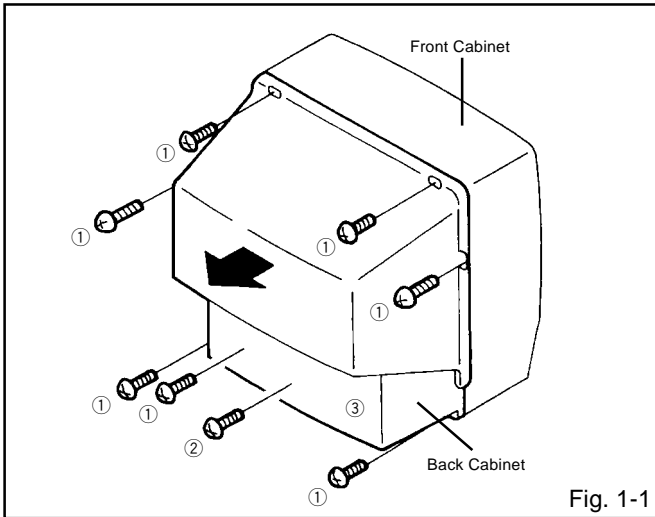


Fig. 1-1

1-2: CRT PCB (Refer to Fig. 1-2)

CAUTION: BEFORE REMOVING THE ANODE CAP, DISCHARGE ELECTRICITY BECAUSE IT CONTAINS HIGH VOLTAGE. BEFORE ATTEMPTING TO REMOVE OR REPAIR ANY PCB, UNPLUG THE POWER CORD FROM THE AC SOURCE.

1. Remove the Anode Cap. (Refer to REMOVAL OF ANODE CAP)
2. Disconnect the following connector: (CP801).
3. Remove the CRT PCB in the direction of arrow.

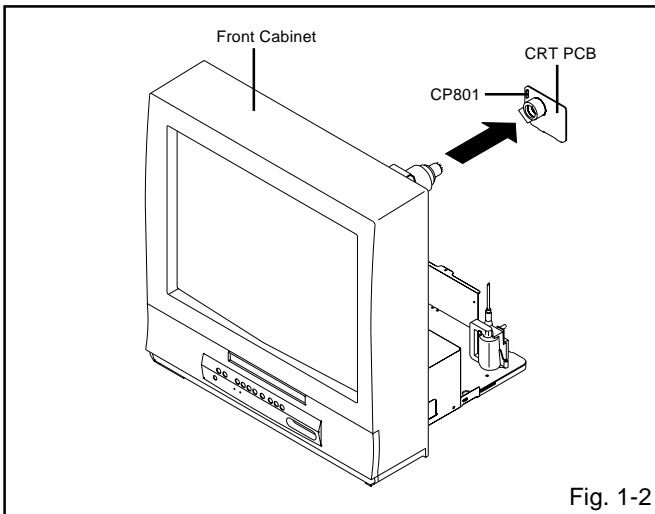


Fig. 1-2

1-3: AV PCB/DVD BLOCK (Refer to Fig. 1-3)

1. Remove the 2 screws ①.
2. Disconnect the following connectors: (CP301, CP302, CP401 and CP3800).
3. Remove the AV PCB/DVD Block in the direction of arrow.

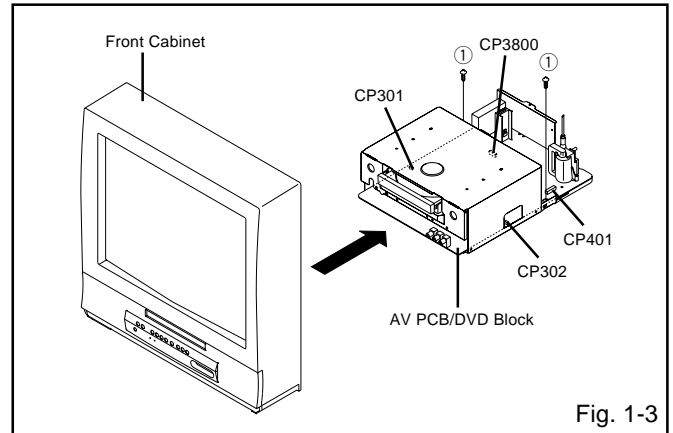


Fig. 1-3

1-4: DVD BLOCK (Refer to Fig. 1-4)

1. Remove the 11 screws ①.
2. Remove the Top Shield in the direction of arrow (A).
3. Disconnect the following connectors: (CP8001 and CP8002).
4. Remove the 4 screws ②.
5. Remove the DVD Block in the direction of arrow (B).
6. Remove the screw ③.
7. Remove the Jack Shield.
8. Remove the AV PCB in the direction of arrow (C).

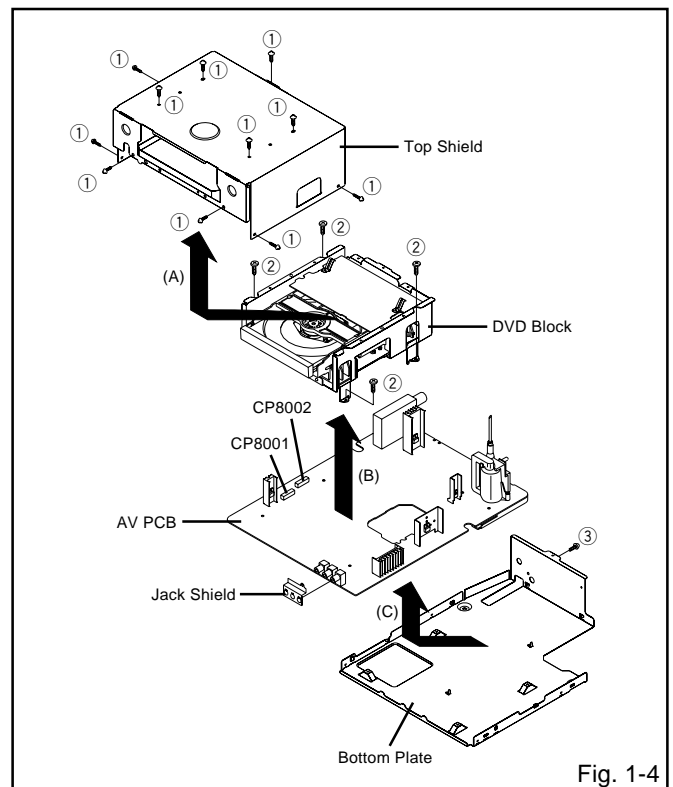


Fig. 1-4

DISASSEMBLY INSTRUCTIONS

1-5: DVD PCB/DVD DECK (Refer to Fig. 1-5)

1. Short circuit the position shown in **Fig. 1-5** using a soldering iron. If you remove the DVD Deck with no soldering, the Laser may be damaged.
2. Remove the 4 screws ①.
3. Remove the DVD Deck in the direction of arrow (A).
4. Disconnect the following connectors:
(CP2301, CP2302 and CP2303).
5. Remove the 2 screws ②.
6. Remove the DVD PCB in the direction of arrow (B).

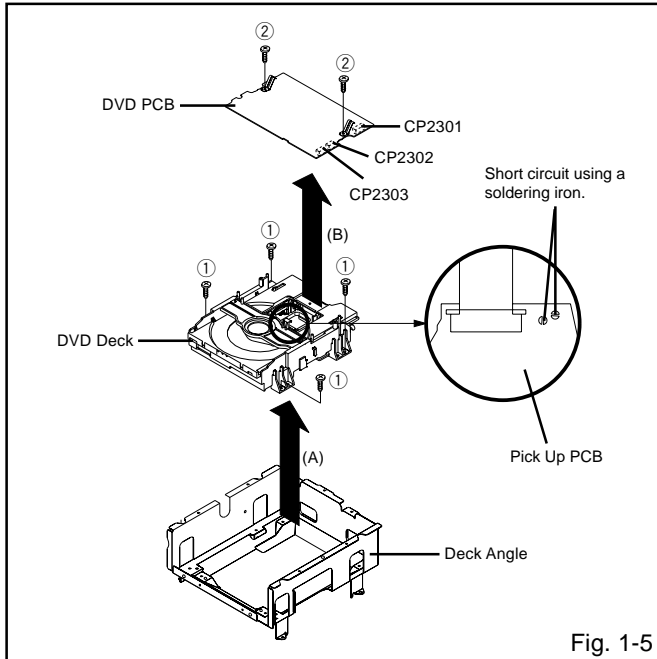


Fig. 1-5

NOTE

1. Before your operation, please read "PREPARATION OF SERVICING".
2. Use the Lead Free solder.
3. Manual soldering conditions
 - Soldering temperature: $350 \pm 5^{\circ}\text{C}$
 - Soldering time: Within 2 seconds
 - Soldering combination: Sn-3.0Ag-0.5Cu
4. When Soldering/Removing of solder, use the drawing equipment over the Pick Up Unit to keep the Flux smoke away from it.
5. When installing the DVD Deck, remove all the soldering on the short circuit position after the connection of Pick Up PCB and DVD PCB connector.

DISASSEMBLY INSTRUCTIONS

2. REMOVAL OF DVD DECK PARTS

NOTE

1. Disassemble only the DVD DECK PARTS parts listed here. Minute adjustments are needed if the disassembly is done. If the repair is needed except listed parts, replace the DVD MECHA ASS'Y.

2-1: TRAY (Refer to Fig. 2-1-A)

1. Set the Tray opened. (Refer to the DISC REMOVAL METHOD AT NO POWER SUPPLY)
2. Unlock the 2 supports ① and remove the Tray.

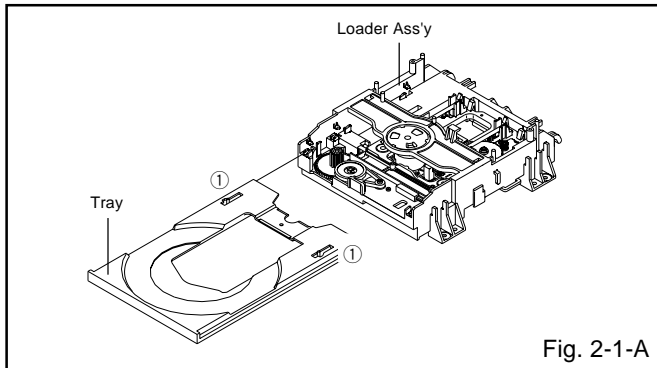


Fig. 2-1-A

NOTE

1. In case of the Tray installation, install them as the circled section of Fig. 2-1-B so that the each markers are met.

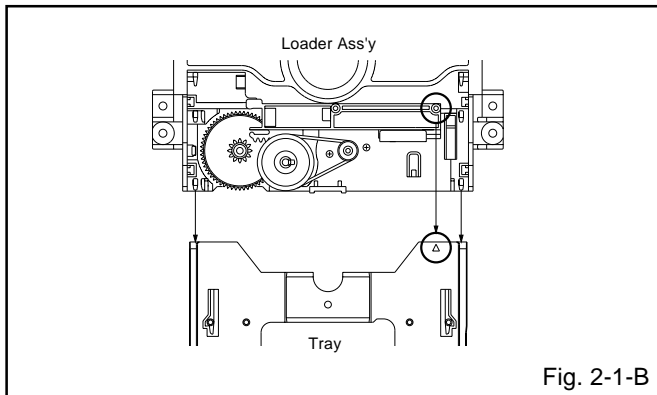
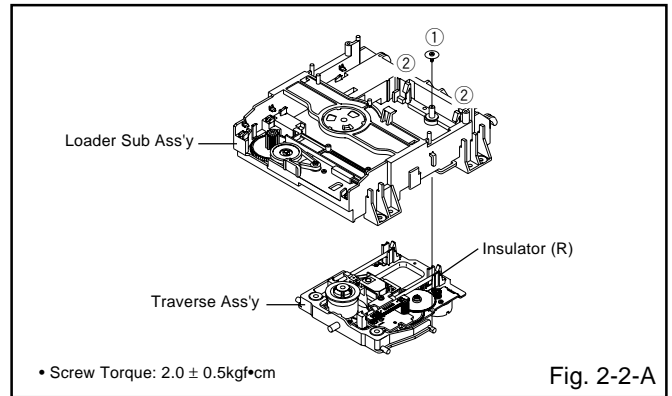


Fig. 2-1-B

2-2: TRAVERSE ASS'Y (Refer to Fig. 2-2-A)

1. Remove the screw ①.
2. Unlock the 2 supports ②.
3. Remove the Insulator (R) from the Loader Sub Ass'y.
4. Remove the Traverse Ass'y.



• Screw Torque: $2.0 \pm 0.5 \text{ kg} \cdot \text{cm}$

Fig. 2-2-A

NOTE

1. In case of the Traverse Ass'y, install it from (1) to (4) in order. (Refer to Fig. 2-2-B)
2. In case of the Traverse Ass'y installation, hook the wire on the Loader Ass'y as shown Fig. 2-2-C.

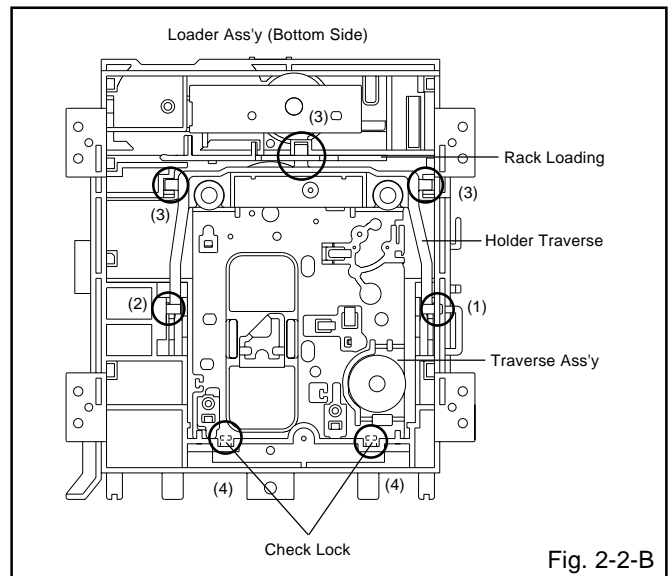


Fig. 2-2-B

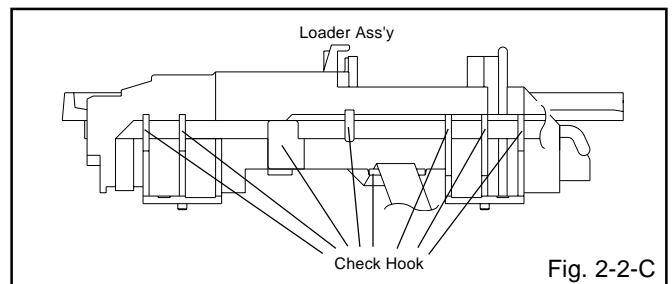


Fig. 2-2-C

DISASSEMBLY INSTRUCTIONS

2-3: LOADING MOTOR PCB ASS'Y/ LOADING BELT (Refer to Fig. 2-3-A)

1. Remove the Loading Belt.
2. Remove the screw ①.
3. Remove the 2 screws ②.
4. Remove the Loading Motor PCB Ass'y.
5. Remove the Pulley Motor.

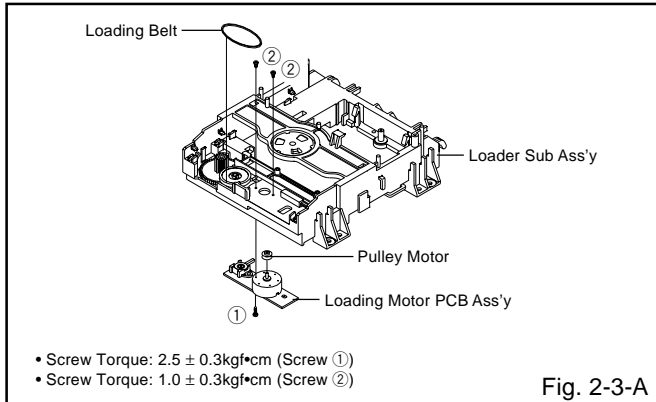


Fig. 2-3-A

NOTE

1. In case of the Pulley Motor installation, check if the value of the Fig. 2-3-B is correct.
2. When installing the Loading Motor, do it on the position of Fig. 2-3-C with the following soldering conditions.
Manual soldering conditions
 - Soldering temperature: $350 \pm 5^\circ\text{C}$
 - Soldering time: Within 4 seconds
 - Soldering combination: Sn-3.0Ag-0.5Cu
3. When installing the Loading Motor PCB Ass'y, install it correctly as Fig. 2-3-C.
4. In case of the Loading Motor PCB Ass'y installation, hook the wire on the Traverse Ass'y as shown Fig. 2-3-C.

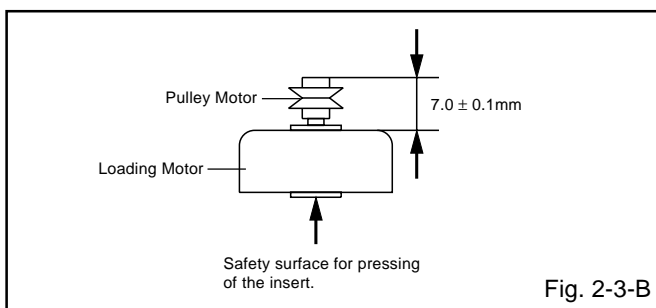


Fig. 2-3-B

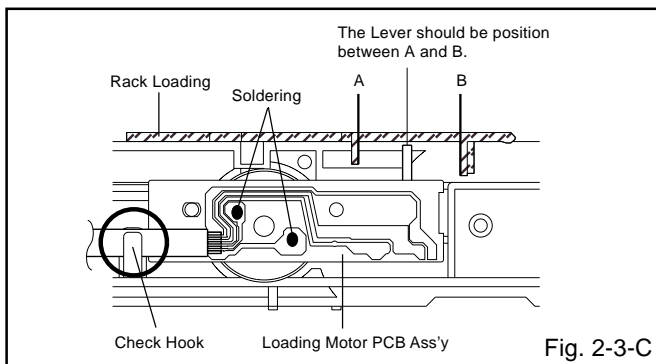


Fig. 2-3-C

2-4: RACK LOADING/GEAR MAIN/GEAR PULLEY (Refer to Fig. 2-4-A)

1. Press down the catcher ① and slide the Rack Loading.
2. Unlock the support ② and remove the Gear Pulley.
3. Remove the Gear Main.

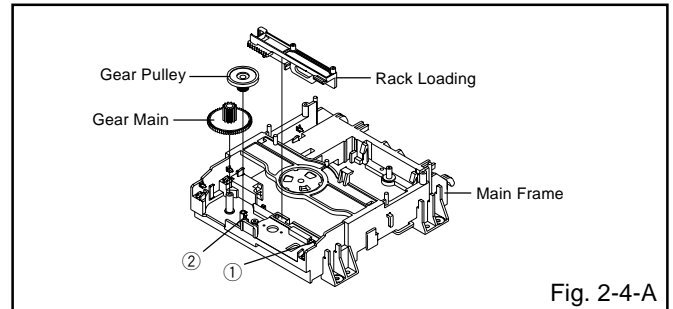


Fig. 2-4-A

NOTE

1. In case of the Rack Loading installation, do not mesh it to the Gear Main as shown the Fig. 2-4-B.

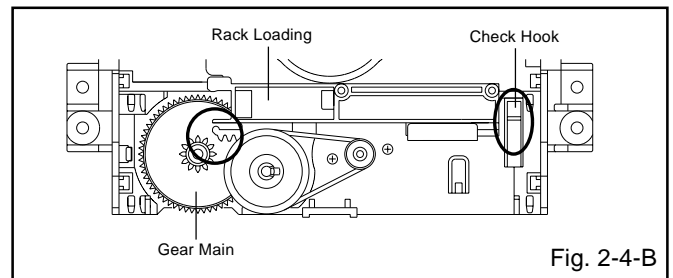


Fig. 2-4-B

2-5: CLAMPER ASS'Y (Refer to Fig. 2-5-A)

1. Press the Clamper and rotate the Plate Clamper clockwise, then unlock the 3 supports ①.
2. Remove the Clamper Plate, Magnet Clamper and Clamper.

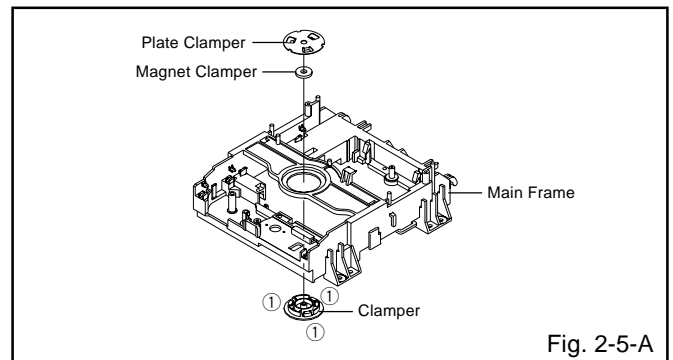


Fig. 2-5-A

NOTE

1. In case of the Clamper Ass'y installation, install correctly as Fig. 2-5-B.

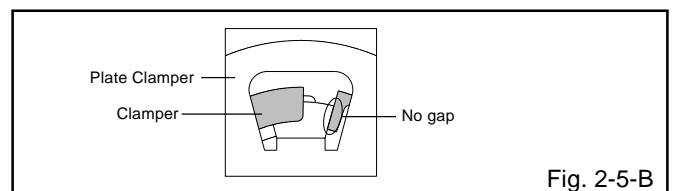
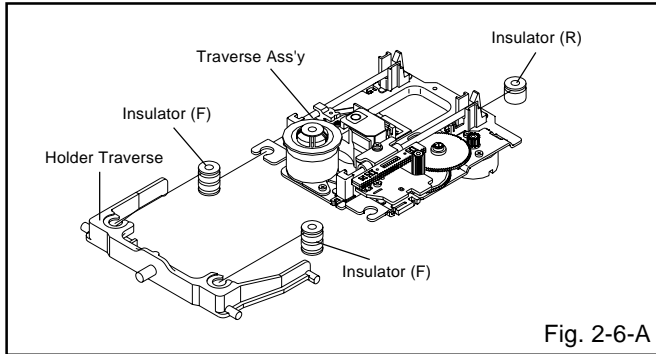


Fig. 2-5-B

DISASSEMBLY INSTRUCTIONS

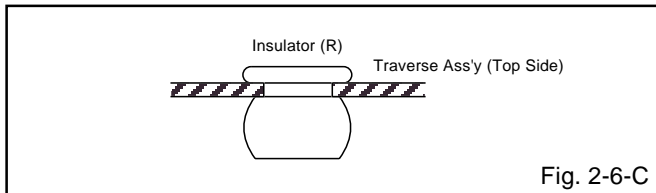
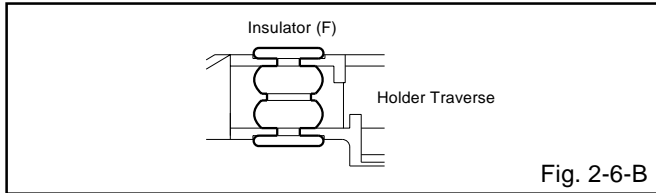
2-6: HOLDER TRAVERSE/INSULATOR (F)/INSULATOR (R) (Refer to Fig. 2-6-A)

1. Remove the Holder Traverse.
2. Remove the 2 Insulator (F).
3. Remove the Insulator (R).



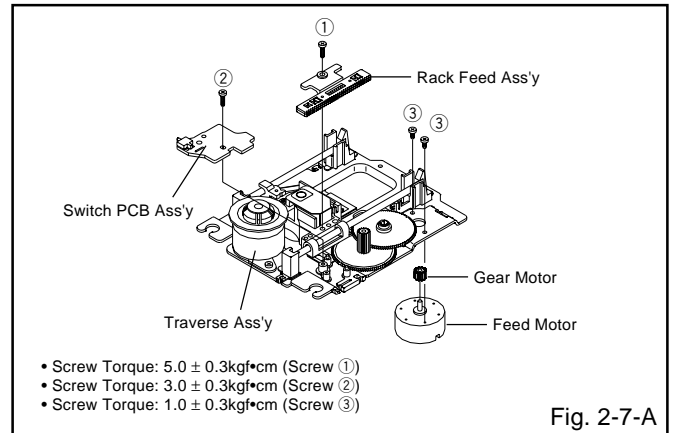
NOTE

1. In case of the Insulator (F) installation, install correctly as Fig. 2-6-B.
2. In case of the Insulator (R) installation, install correctly as Fig. 2-6-C.



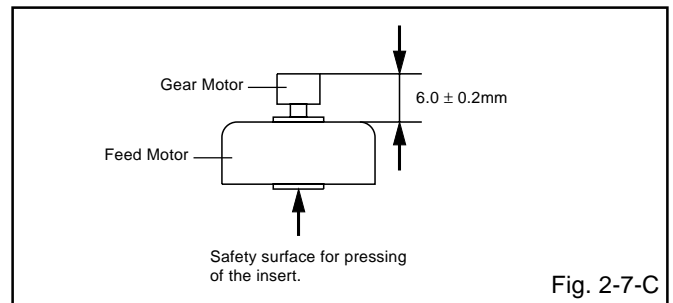
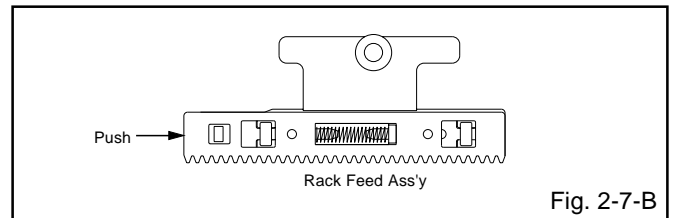
2-7: RACK FEED ASS'Y/SWITCH PCB ASS'Y/FEED MOTOR (Refer to Fig. 2-7-A)

1. Remove the screw ①.
2. Remove the Rack Feed Ass'y.
3. Remove the screw ②.
4. Remove the Switch PCB Ass'y.
5. Remove the 2 screw ③.
6. Remove the Feed Motor.
7. Remove the Gear Motor.



NOTE

1. When pushing the Rack Feed in the direction of the arrow, it should be restored to the original position by the spring force. (Refer to Fig. 2-7-B)
2. In case of the Gear Motor installation, check if the value of the Fig. 2-7-C is correct.
3. When installing the wire of the Switch PCB Ass'y, install it correctly as Fig. 2-7-D.
Manual soldering conditions
 - Soldering temperature: $350 \pm 5^\circ\text{C}$
 - Soldering time: Within 4 seconds
 - Soldering combination: Sn-3.0Ag-0.5Cu
4. After the assembly of the Traverse Ass'y, hook the wire on the Traverse Ass'y as shown Fig. 2-7-E.



DISASSEMBLY INSTRUCTIONS

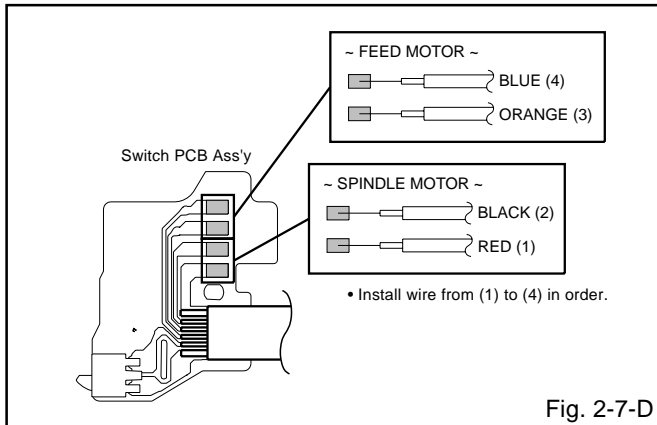


Fig. 2-7-D

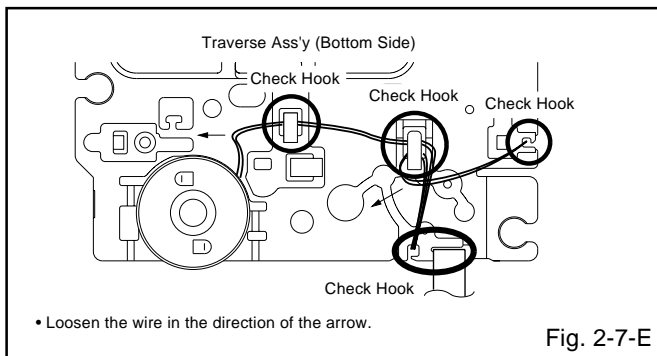


Fig. 2-7-E

2-8: FFC WIRE HANDLING

1. When installing the FFC, fold it correctly and install it as shown from Fig. 2-8-A to Fig. 2-8-C.

NOTE

1. Do not make the folding lines except the specified positions for the FFC.

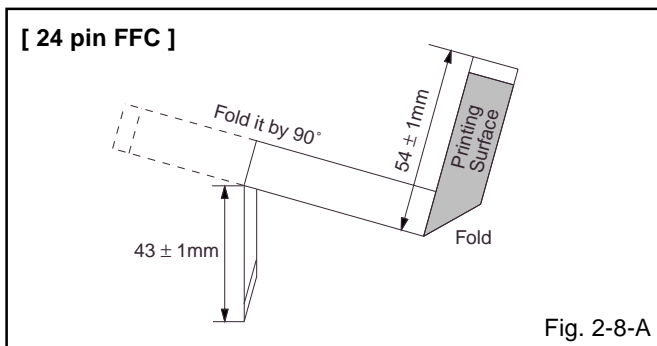


Fig. 2-8-A

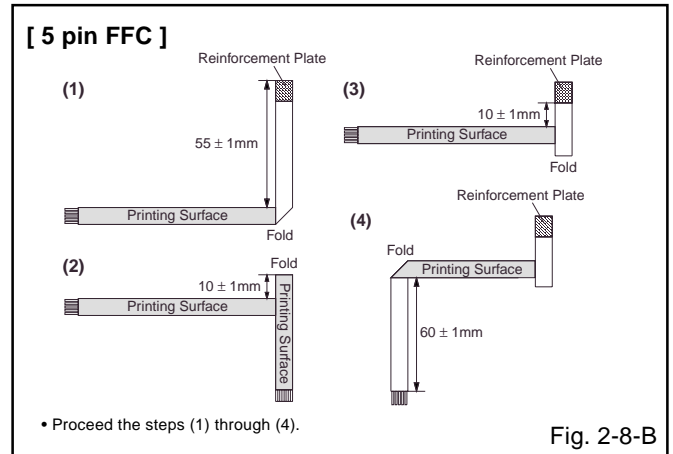


Fig. 2-8-B

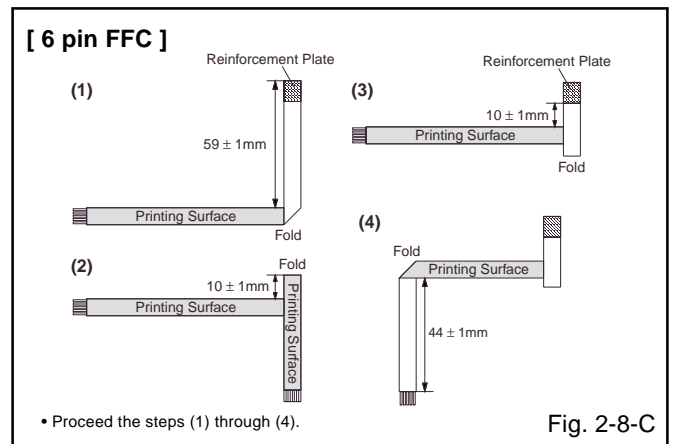


Fig. 2-8-C

DISASSEMBLY INSTRUCTIONS

3. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

- * After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- * Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

REMOVAL

1. Follow the steps as follows to discharge the Anode Cap. **(Refer to Fig. 3-1.)**

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated Screwdriver, touch the support of the Anode with the tip of the Screwdriver. A cracking noise will be heard as the voltage is discharged.

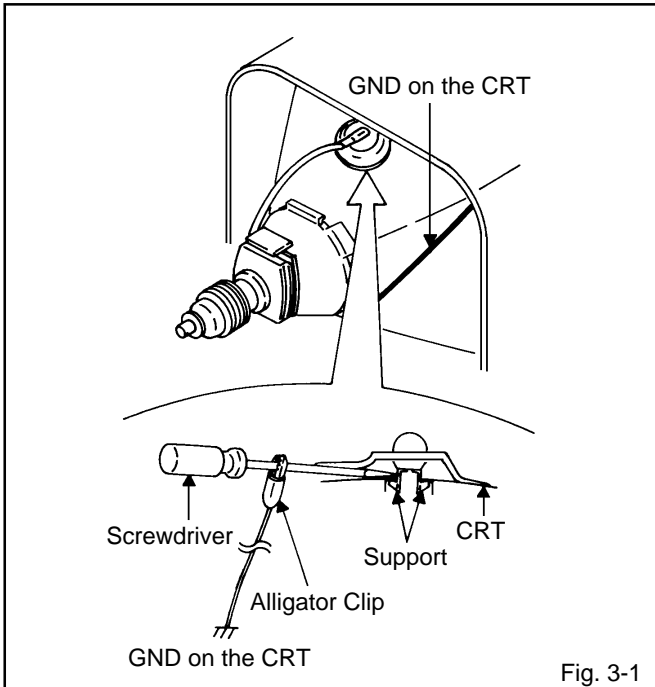


Fig. 3-1

2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support. **(Refer to Fig. 3-2.)**

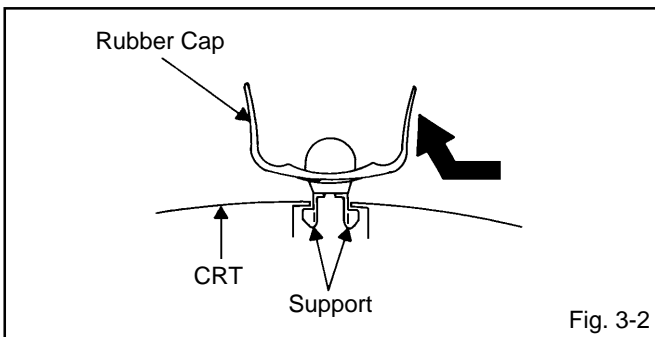


Fig. 3-2

3. After one side is removed, pull in the opposite direction to remove the other.

NOTE

Take care not to damage the Rubber Cap.

INSTALLATION

1. Clean the spot where the cap was located with a small amount of alcohol. **(Refer to Fig. 3-3.)**

NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

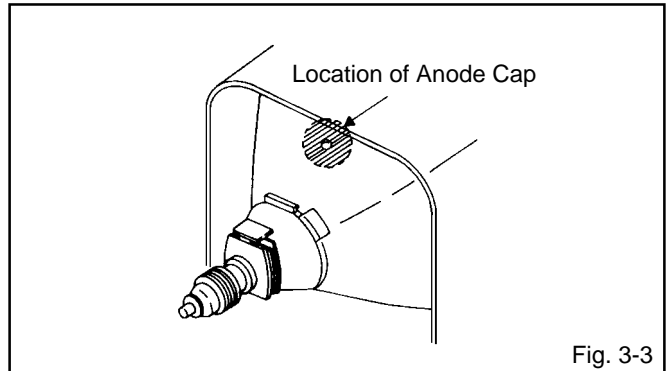


Fig. 3-3

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap. **(Refer to Fig. 3-4.)**

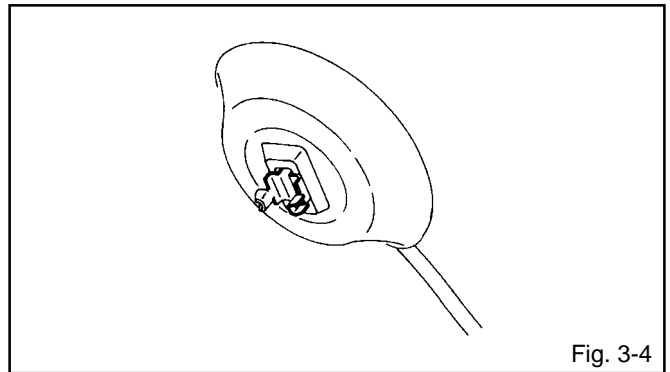


Fig. 3-4

4. Insert one end of the Anode Support into the anode button, then the other as shown in Fig. 3-5.

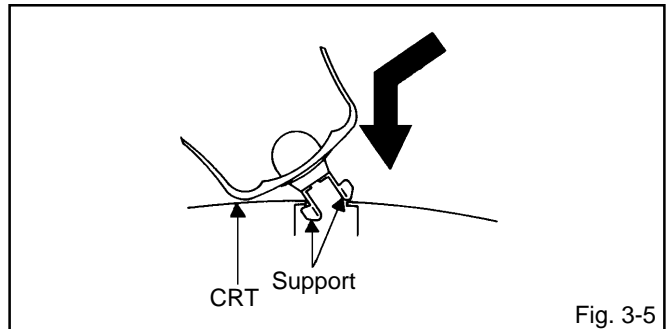


Fig. 3-5

5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

DISASSEMBLY INSTRUCTIONS

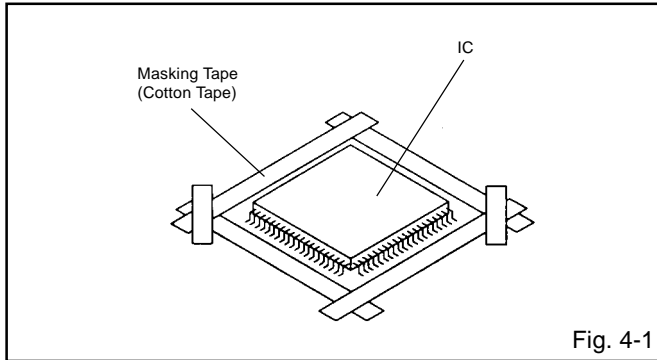
4. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC

REMOVAL

1. Put Masking Tape (cotton tape) around the Flat Package IC to protect other parts from any damage. (Refer to Fig. 4-1.)

NOTE

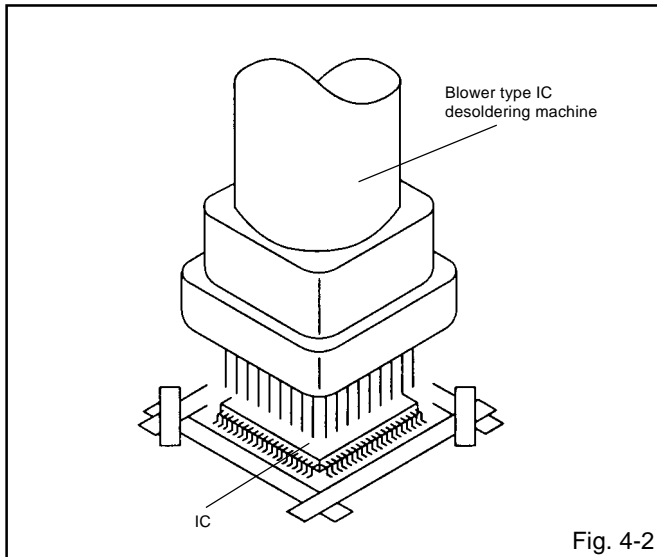
Masking is carried out on all the parts located within 10 mm distance from IC leads.



2. Heat the IC leads using a blower type IC desoldering machine. (Refer to Fig. 4-2.)

NOTE

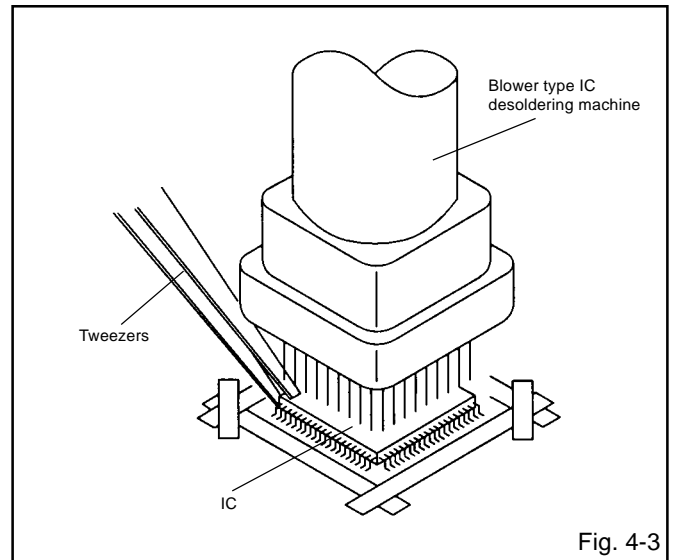
Do not rotate or move the IC back and forth, until IC can move back and forth easily after desoldering the leads completely.



3. When IC starts moving back and forth easily after desoldering completely, pick up the corner of the IC using a tweezers and remove the IC by moving with the IC desoldering machine. (Refer to Fig. 4-3.)

NOTE

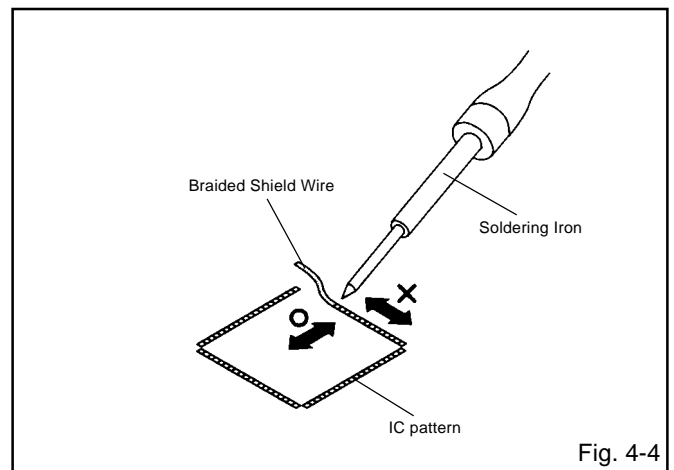
Some ICs on the PCB are affixed with glue, so be careful not to break or damage the foil of each IC leads or solder lands under the IC when removing it.



4. Peel off the Masking Tape.
5. Absorb the solder left on the pattern using the Braided Shield Wire. (Refer to Fig. 4-4.)

NOTE

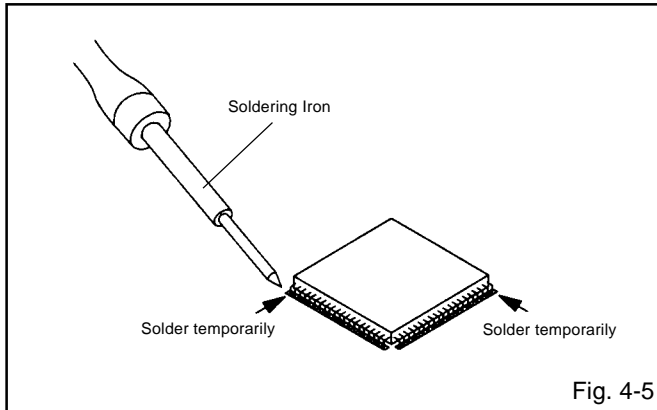
Do not move the Braided Shield Wire in the vertical direction towards the IC pattern.



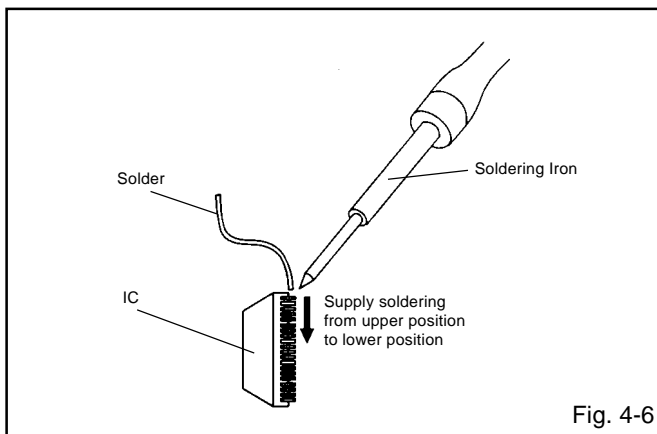
DISASSEMBLY INSTRUCTIONS

INSTALLATION

1. Take care of the polarity of new IC and then install the new IC fitting on the printed circuit pattern. Then solder each lead on the diagonal positions of IC temporarily. **(Refer to Fig. 4-5.)**



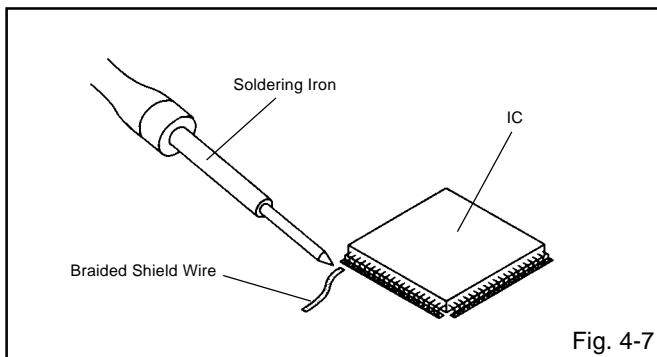
2. Supply the solder from the upper position of IC leads sliding to the lower position of the IC leads. **(Refer to Fig. 4-6.)**



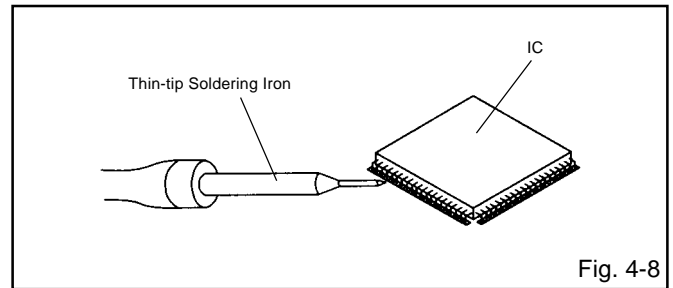
3. Absorb the solder left on the lead using the Braided Shield Wire. **(Refer to Fig. 4-7.)**

NOTE

Do not absorb the solder to excess.



4. When bridge-soldering between terminals and/or the soldering amount are not enough, resolder using a Thin-tip Soldering Iron. **(Refer to Fig. 4-8.)**



5. Finally, confirm the soldering status on four sides of the IC using a magnifying glass. Confirm that no abnormality is found on the soldering position and installation position of the parts around the IC. If some abnormality is found, correct by resoldering.

NOTE

When the IC leads are bent during soldering and/or repairing, do not repair the bending of leads. If the bending of leads are repaired, the pattern may be damaged. So, always be sure to replace the IC in this case.

SERVICE MODE LIST

This unit is provided with the following SERVICE MODES so you can repair, examine and adjust easily.

To enter the SERVICE MODE function, press and hold both buttons simultaneously on the main unit and on the remote control for more than the standard time (second).

Set Condition	Set Key	Remocon Key	Standard Time	Operations
TV mode	VOL. DOWN (Minimum)	0	2 sec.	Releasing of V-CHIP PASSWORD.
TV mode	VOL. DOWN (Minimum)	1	2 sec.	Initialization of factory TV data. NOTE: Do not use this for normal servicing. If you set factory initialization, the memories are reset such as the channel setting, and the POWER ON total hours.
DVD mode (No disc)	VOL. DOWN (Minimum)	4	2 sec.	Initialization of factory DVD data. NOTE: Do not use this for normal servicing. The function will only work without the setting of DVD disc at DVD mode.
TV mode	VOL. DOWN (Minimum)	6	2 sec.	POWER ON total hours are displayed on the screen. Refer to the "PREVENTIVE CHECKS AND SERVICE INTERVALS" (CONFIRMATION OF HOURS USED). Can check the INITIAL DATA of MEMORY IC. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
ALL mode	VOL. DOWN (Minimum)	9	2 sec.	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).
DVD mode (No disc)	STOP	7	3 sec.	Releasing of PARENTAL LOCK. Refer to the "PARENTAL CONTROL - RATING LEVEL". NOTE: The function will only work without the setting of DVD disc at DVD mode.
DVD mode	STOP	9	3 sec.	Tray cannot be opened. Refer to the "TRAY LOCK". NOTE: No indications on the screen when the Tray Lock is setting.

CONFIRMATION OF HOURS USED

POWER ON total hours can be checked on the screen. Total hours are displayed in 16 system of notation.

NOTE: If you set a factory initialization, the total hours is reset to "0".

1. Turn on the POWER, and set to the TV mode.
2. Set the VOLUME to minimum.
3. Press both VOL. DOWN button on the set and Channel button (6) on the remote control for more than 2 seconds.
4. After the confirmation of using hours, turn off the power.

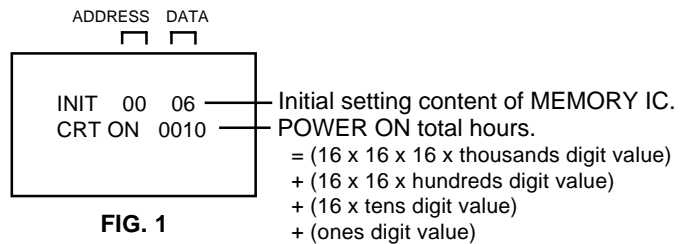


FIG. 1

WHEN REPLACING EEPROM (MEMORY) IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

NOTE: No need to set data after position INI 27.

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
00	06	0F	04	02	D1	65	30	25	15	54	*1	00	C9	40	0F	4F
10	60	50	50	04	15	7B	63	50	00	7A	58	00	82	11	00	00
20	80	88	83	88	89	88	FF	FF	---	---	---	---	---	---	---	---

*1

INI	USA	CANADA
0A	03	02

Table 1

1. Turn on the POWER, and set to the TV mode.
2. Enter DATA SET mode by setting VOLUME to minimum.
3. Press both VOL. DOWN button on the set and Channel button **(6)** on the remote control for more than 2 seconds. ADDRESS and DATA should appear as FIG 1.

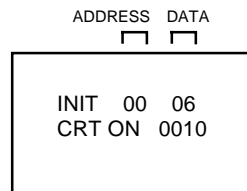


FIG. 1

4. ADDRESS is now selected and should "blink". Using the VOL. UP/DOWN button on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
5. Press ENTER to select DATA. When DATA is selected, it will "blink".
6. Again, step through the DATA using VOL. UP/DOWN button until required DATA value has been selected.
7. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
8. Repeat steps 4 to 7 until all data has been checked.
9. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input.

After the data input, set to the initializing of shipping.

10. Turn POWER on.
11. Press both VOL. DOWN button on the set and Channel button **(1)** on the remote control for more than 2 seconds.
12. After the finishing of the initializing of shipping, the unit will turn off automatically.

The unit will now have the correct DATA for the new MEMORY IC.

ELECTRICAL ADJUSTMENTS

1. BEFORE MAKING ELECTRICAL ADJUSTMENTS

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

CAUTION

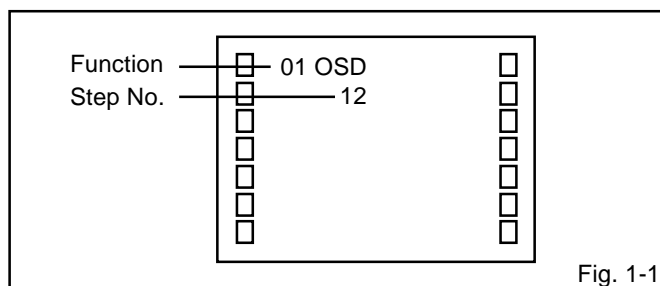
- Use an isolation transformer when performing any service on this chassis.
- Before removing the anode cap, discharge electricity because it contains high voltage.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.
- When you exchange IC and Transistor with a heat sink, apply silicon grease on the contact section of the heat sink. Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damages to the IC and Transistor).

Prepare the following measurement tools for electrical adjustments.

1. Oscilloscope
2. Digital Voltmeter
3. AC Voltmeter
4. Pattern Generator
5. Multi-Sound Signal Generator

On-Screen Display Adjustment

1. Set the VOLUME to minimum.
2. Press the VOL. DOWN button on the set and the Channel button (9) on the remote control for more than 2 seconds to appear the adjustment mode on the screen as shown in Fig. 1-1.



3. Use the Channel UP/DOWN button or Channel button (1-0) on the remote control to select the options shown in Fig. 1-2.
4. Press the MENU button on the remote control to end the adjustments.

NO.	FUNCTION	NO.	FUNCTION
01	OSD H	38	COL. AV(MIN)
02	OSD CONTRAST	39	TINT AV
03	CUT OFF	40	SHARPNESS AV
04	H POSITION	41	SUB BIAS
05	H. BLK L	42	BRI. DVD(CENT.)
06	H. BLK R	43	BRI. DVD(MAX)
07	V SIZE	44	BRI. DVD(MIN)
08	V POSITION	45	CONT. DVD(CENT.)
09	V LINEARITY	46	CONT. DVD(MAX)
10	V S CORRECTION	47	CONT. DVD(MIN)
11	V. COMP	48	COL. DVD(CENT.)
12	R CUT OFF	49	COL. DVD(MAX)
13	G CUT OFF	50	COL. DVD(MIN)
14	B CUT OFF	51	TINT DVD
15	R DRIVE	52	SHARPNESS DVD
16	G DRIVE	53	SUB BIAS
17	B DRIVE	54	BRI. GAME(CENT.)
18	BRIGHTNESS(CENT.)	55	BRI. GAME(MAX)
19	BRIGHTNESS(MAX)	56	BRI. GAME(MIN)
20	BRIGHTNESS(MIN)	57	CONT. GAME(CENT.)
21	CONTRAST(CENT.)	58	CONT. GAME(MAX)
22	CONTRAST(MAX)	59	CONT. GAME(MIN)
23	CONTRAST(MIN)	60	SUB BIAS
24	COLOR(CENT.)	61	TUNING V MUTE
25	COLOR(MAX)	62	POWER ON V MUTE
26	COLOR(MIN)	63	INPUT LEVEL
27	TINT	64	SEPARATION L
28	SHARPNESS	65	SEPARATION H
29	SUB BIAS	68	H. FREQ
30	BRI. AV(CENT.)	69	EAST/WEST DC
31	BRI. AV(MAX)	70	EAST/WEST AMP
32	BRI. AV(MIN)	71	EAST/WEST TILT
33	CONT. AV(CENT.)	72	EAST/WEST COR. TOP
34	CONT. AV(MAX)	73	EAST/WEST COR. BOT
35	CONT. AV(MIN)	74	H. SIZE COMP
36	COL. AV(CENT.)	75	H. BLK L AV
37	COL. AV(MAX)	76	H. BLK R AV

Fig. 1-2

2. BASIC ADJUSTMENTS

2-1: CONSTANT VOLTAGE

1. Place the set in AV MODE without signal.
2. Using the remote control, set the brightness and contrast to normal position.
3. Connect the digital voltmeter to TP401.
4. Adjust the VR3800 until the digital voltmeter is $133 \pm 0.5V$.

2-2: FOCUS

1. Receive the monoscope pattern.
2. Turn the Focus Volume fully counterclockwise once.
3. Adjust the Focus Volume until picture is distinct.

2-3: CUT OFF

1. Adjust the unit to the following settings.
R CUT OFF=7F, G CUT OFF=7F, B CUT OFF=7F,
R DRIVE=3F, G DRIVE=07, B DRIVE=3F
2. Place the set in Aging Test for more than 15 minutes.
3. Place the set in AV MODE without signal.
4. Using the remote control, set the brightness and contrast to normal position.
5. Activate the adjustment mode display of Fig. 1-1 and press the channel button (03) on the remote control to select "CUT OFF".
6. Adjust the Screen Volume until a dim raster is obtained.

ELECTRICAL ADJUSTMENTS

2-4: WHITE BALANCE

NOTE: Adjust after performing CUT OFF adjustment.

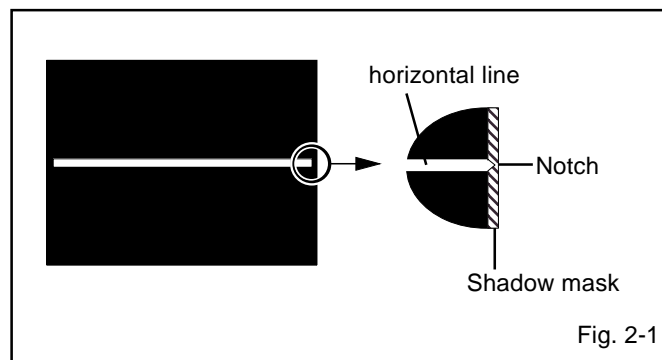
1. Place the set in Aging Test for more than 15 minutes.
2. Receive the gray scale pattern from the Pattern Generator.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(16)** on the remote control to select "G DRIVE".
5. Press the CH. UP/DOWN button on the remote control to select the "R CUT OFF", "G CUT OFF", "B CUT OFF", "R DRIVE" or "B DRIVE".
6. Adjust the VOL. UP/DOWN button on the remote control to whiten the R CUT OFF, G CUT OFF, B CUT OFF, R DRIVE, and B DRIVE at each step tone sections equally.
7. Perform the above adjustments 5 and 6 until the white achieved.

2-5: HORIZONTAL POSITION

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(04)** on the remote control to select "HPOSI".
4. Press the RIGHT/LEFT button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes minimum.

2-6: VERTICAL POSITION

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(08)** on the remote control to select "VPOSI".
4. Check if the step No. V POSI is "00".
5. Adjust the **VR401** until the horizontal line becomes fit to notch of the shadow mask.
(Refer to Fig. 2-1)



2-7: VERTICAL SIZE

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(07)** on the remote control to select "VSIZE".
4. Press the RIGHT/LEFT button on the remote control until the Up/Down OVER SCAN Quantity becomes equal to the Right/Left OVER SCAN Quantity.
5. Receive a broadcast and check if the picture is normal.

2-8: VERTICAL LINEARITY

NOTE: Adjust after performing adjustments in section 2-7.
After the adjustment of Vertical Linearity, reconfirm the Vertical Position and Vertical Size adjustments.

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(09)** on the remote control to select "VLIN".
4. Press the RIGHT/LEFT button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes minimum.

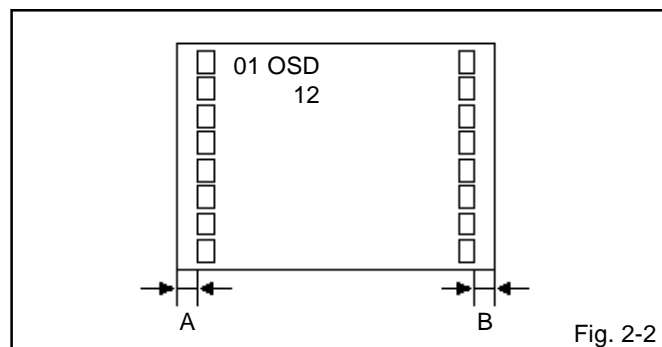
2-9: SEPARATION

1. Set the multi-sound signal generator L-ch=1KHz, R-ch=Non input and receive the RF signal.
2. Connect the oscilloscope to the **SP351 code**.
3. Press the AUDIO SELECT button on the remote control to set to the stereo mode.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(64)** on the remote control to select "SEPAL".
5. Press the RIGHT/LEFT button on the remote control to adjust it until the R-ch output becomes minimum.
6. Press the CH UP button 1 time to set to "SEPAH" mode.
7. Press the RIGHT/LEFT button on the remote control to adjust it until the R-ch output becomes minimum.
8. Set the multi-sound signal generator L-ch=Non input, R-ch=1KHz and receive the RF signal.
9. Connect the oscilloscope to the **SP352 code**. Then perform the above adjustments 3~7.

ELECTRICAL ADJUSTMENTS

2-10: OSD HORIZONTAL

1. Activate the adjustment mode display of **Fig. 1-1**.
2. Press the RIGHT/LEFT button on the remote control until the difference of A and B becomes minimum.
(Refer to Fig. 2-2)



2-11: LEVEL

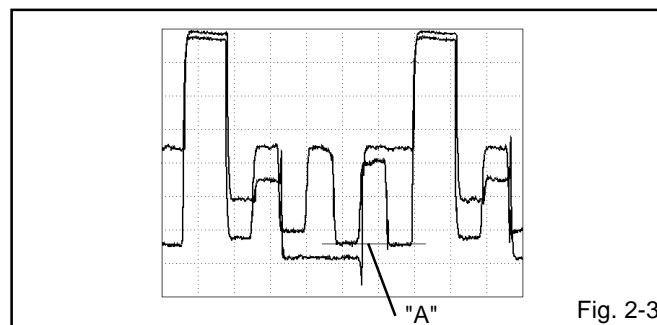
1. Receive the VHF HIGH (70dB).
2. Connect the AC voltmeter to **pin 6 of CP101**.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**63**) on the remote control to select "LVL".
4. Press the RIGHT/LEFT button on the remote control until the AC voltmeter is $75 \pm 2\text{mV}$.

2-12: BRIGHT CENTER

1. Receive the monoscope pattern. (RF Input)
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**18**) on the remote control to select "BRTC".
4. Press the RIGHT/LEFT button on the remote control until the white 10% is starting to be visible
5. Receive the monoscope pattern. (Audio Video Input)
6. Press the INPUT button on the remote control to set to the AV mode.
7. Using the remote control, set the brightness and contrast to normal position.
8. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**30**) on the remote control to select "BRTCA".
9. Press the RIGHT/LEFT button on the remote control until the white 10% is starting to be visible
10. Press the TV/DVD button on the remote control to set to the DVD mode.
11. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**42**) on the remote control to select "BRTCD".
12. Press the RIGHT/LEFT button on the remote control to set the same step numbers as the AV.
13. Press the GAME button on the remote control to set to the GAME mode.
14. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**54**) on the remote control to select "BRTCG".
15. Press the RIGHT/LEFT button on the remote control to set the same step numbers as the AV.

2-13: TINT CENTER

1. Receive the color bar pattern. (RF Input)
2. Using the remote control, set the brightness, contrast, color and tint to normal position.
3. Connect the oscilloscope to **TP024**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**27**) on the remote control to select "TNTC".
5. Press the RIGHT/LEFT button on the remote control until the section "A" becomes a straight line.
(Refer to Fig. 2-3)
6. Receive the color bar pattern. (Audio Video Input)
7. Press the INPUT button on the remote control to set to the AV mode.
8. Using the remote control, set the brightness, contrast, color and tint to normal position.
9. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**39**) on the remote control to select "TNTCA".
10. Press the RIGHT/LEFT button on the remote control until the section "A" becomes a straight line.
(Refer to Fig. 2-3)
11. Press the TV/DVD button on the remote control to set to the DVD mode.
12. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**51**) on the remote control to select "TNTCD".
13. Press the RIGHT/LEFT button on the remote control to set the same step numbers as the AV.



ELECTRICAL ADJUSTMENTS

2-14: COLOR CENTER

1. Receive the color bar pattern. (RF Input)
2. Using the remote control, set the brightness, contrast, color and tint to normal position.
3. Connect the oscilloscope to **TP022**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(24)** on the remote control to select "COLC".
5. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 4 scales on the screen of the oscilloscope.
6. Press the RIGHT/LEFT button on the remote control until the red color level is adjusted to $100 \pm 5\%$ of the white level. **(Refer to Fig. 2-4)**
7. Receive the color bar pattern. (Audio Video Input)
8. Press the INPUT button on the remote control to set to the AV mode.
9. Using the remote control, set the brightness, contrast, color and tint to normal position.
10. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(36)** on the remote control to select "COLCA".
11. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 4 scales on the screen of the oscilloscope.
12. Press the RIGHT/LEFT button on the remote control until the red color level is adjusted to $100 \pm 5\%$ of the white level. **(Refer to Fig. 2-4)**
13. Press the TV/DVD button on the remote control to set to the DVD mode.
14. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(48)** on the remote control to select "COLCD".
15. Press the RIGHT/LEFT button on the remote control to set increase the step numbers by 7 steps to the AV.

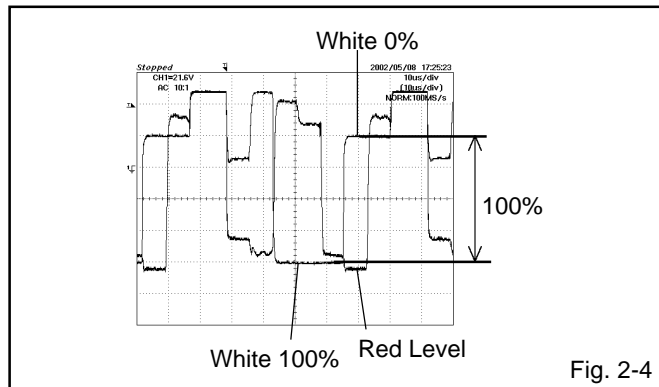


Fig. 2-4

2-15: CONTRAST MAX

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(22)** on the remote control to select "CNTX".
2. Press the RIGHT/LEFT button on the remote control until the contrast step No. becomes "61"
3. Receive a broadcast and check if the picture is normal.
4. Press the INPUT button on the remote control to set to the AV mode.
5. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(34)** on the remote control to select "CNTXA".
6. Press the RIGHT/LEFT button on the remote control until the contrast step No. becomes "60"
7. Receive a broadcast and check if the picture is normal.
8. Press the TV/DVD button on the remote control to set to the DVD mode.
9. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(46)** on the remote control to select "CNTXD".
10. Press the RIGHT/LEFT button on the remote control to set the same step numbers as the AV.
11. Press the GAME button on the remote control to set to the GAME mode.
12. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(58)** on the remote control to select "CNTXG".
13. Press the RIGHT/LEFT button on the remote control to set the same step numbers as the AV.

2-16: Confirmation of Fixed Value (Step No.)

Please check if the fixed values of the each adjustment items are set correctly referring below.

NO.	FUNCTION	STEP NO.	NO.	FUNCTION	STEP NO.
02	OSD CONTRAST	02	44	BRI. DVD(MIN)	10
05	H. BLK L	04	45	CONT. DVD(CENT.)	30
06	H. BLK R	02	47	CONT. DVD(MIN)	05
08	V POSITION	00	49	COL. DVD(MAX)	7F
10	V S CORRECTION	0e	50	COL. DVD(MIN)	10
11	V. COMP	03	52	SHARPNESS DVD	15
16	G DRIVE	07	53	SUB BIAS	00
19	BRIGHTNESS(MAX)	40	55	BRI. GAME(MAX)	40
20	BRIGHTNESS(MIN)	10	56	BRI. GAME(MIN)	10
21	CONTRAST(CENT.)	30	57	CONT. GAME(CENT.)	30
23	CONTRAST(MIN)	05	59	CONT. GAME(MIN)	05
25	COLOR(MAX)	7F	60	SUB BIAS	00
26	COLOR(MIN)	10	61	TUNING V MUTE	00
28	SHARPNESS	1A	62	POWER ON V MUTE	40
29	SUB BIAS	00	68	H. FREQ	3F
31	BRI. AV(MAX)	40	69	EAST/WEST DC	00
32	BRI. AV(MIN)	10	70	EAST/WEST AMP	00
33	CONT. AV(CENT.)	30	71	EAST/WEST TILT	00
35	CONT. AV(MIN)	05	72	EAST/WEST COR. TOP	00
37	COL. AV(MAX)	7F	73	EAST/WEST COR. BOT	00
38	COL. AV(MIN)	10	74	H. SIZE COMP	00
40	SHARPNESS AV	15	75	H. BLK L AV	07
41	SUB BIAS	00	76	H. BLK R AV	05
43	BRI. DVD(MAX)	40			

ELECTRICAL ADJUSTMENTS

3. PURITY AND CONVERGENCE ADJUSTMENTS

NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

3-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. **(Refer to Fig. 3-1)**
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

3-2: PURITY

NOTE

Adjust after performing adjustments in section 3-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue colors.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

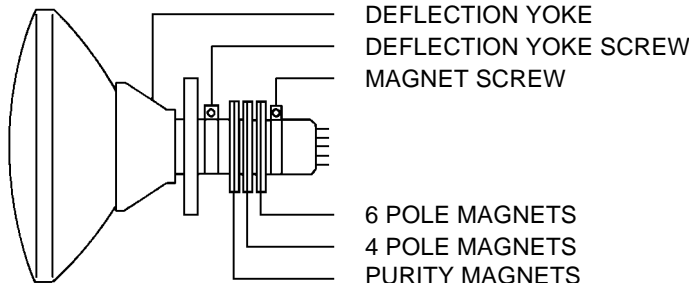


Fig. 3-1

3-3: STATIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 3-2.

1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

3-4: DYNAMIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 3-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. **(Refer to Fig. 3-2-a)**
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. **(Refer to Fig. 3-2-b)**

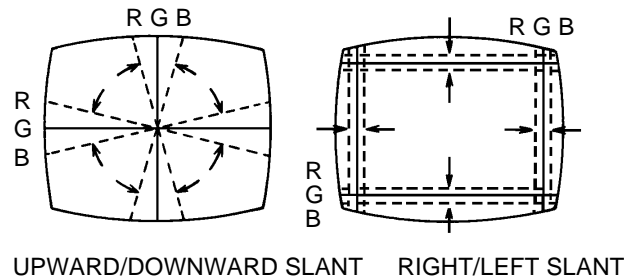


Fig. 3-2-a

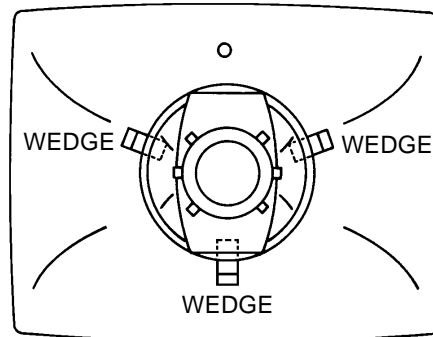
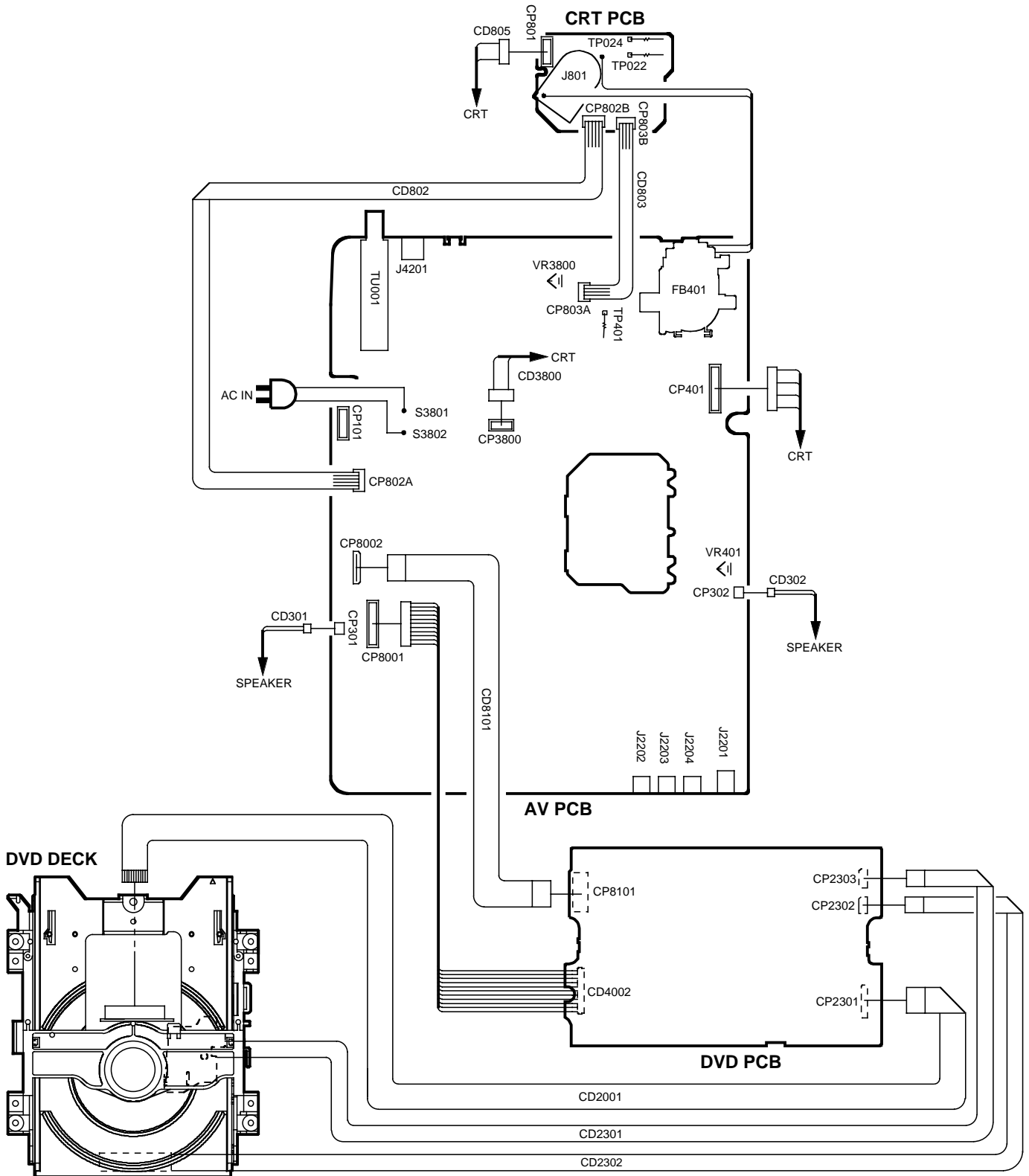


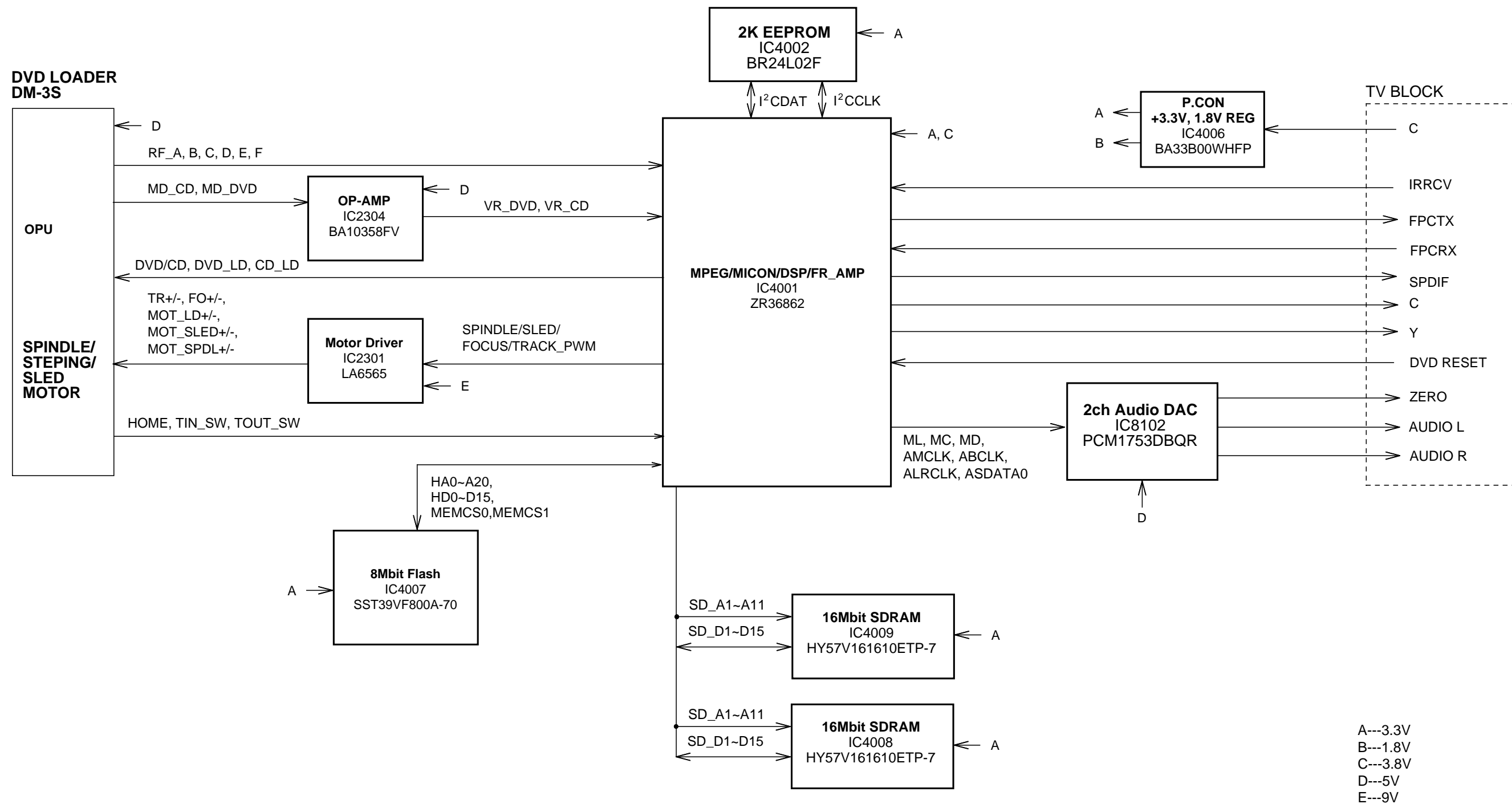
Fig. 3-2-b

ELECTRICAL ADJUSTMENTS

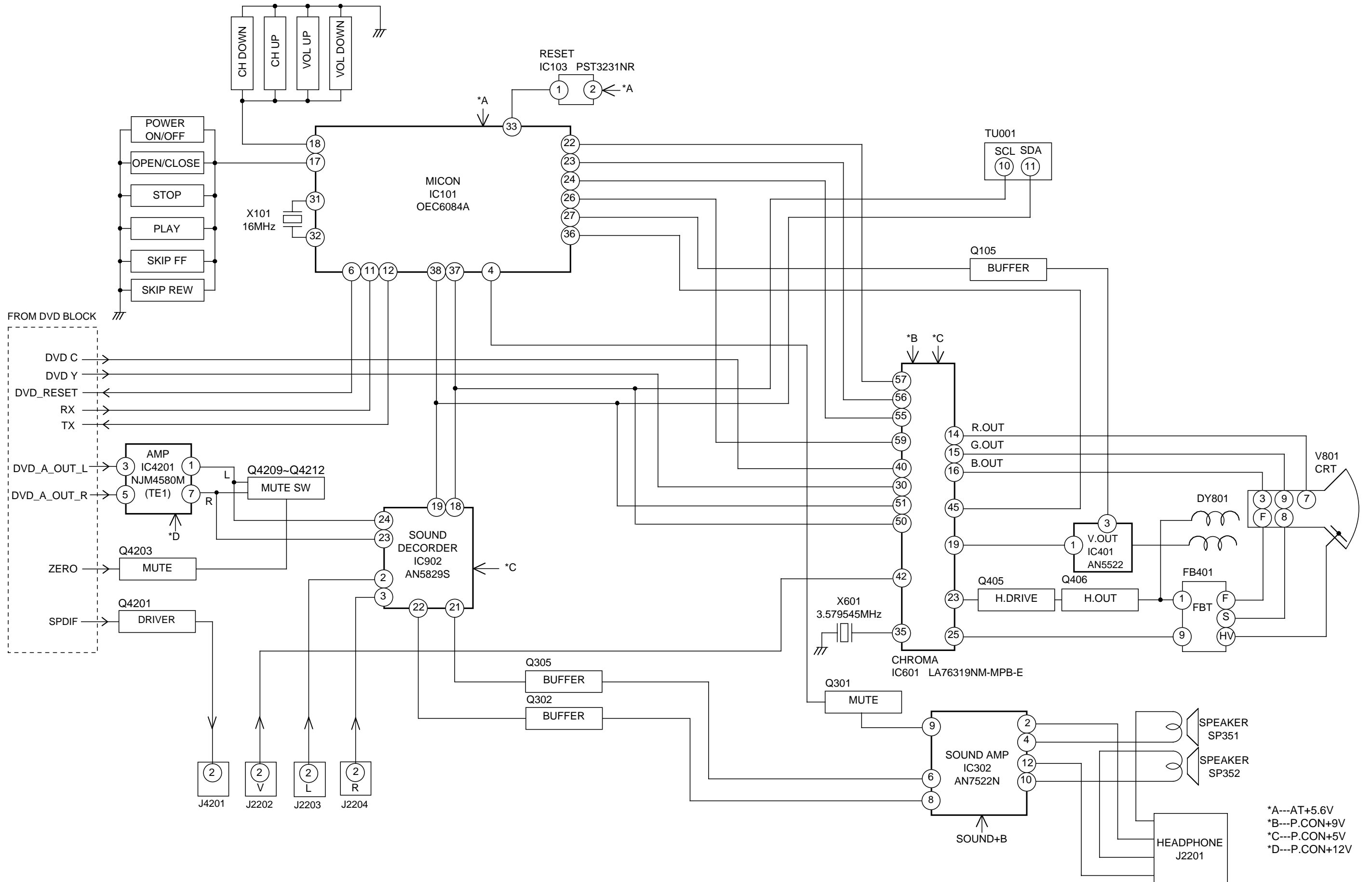
4. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (WIRING CONNECTION)



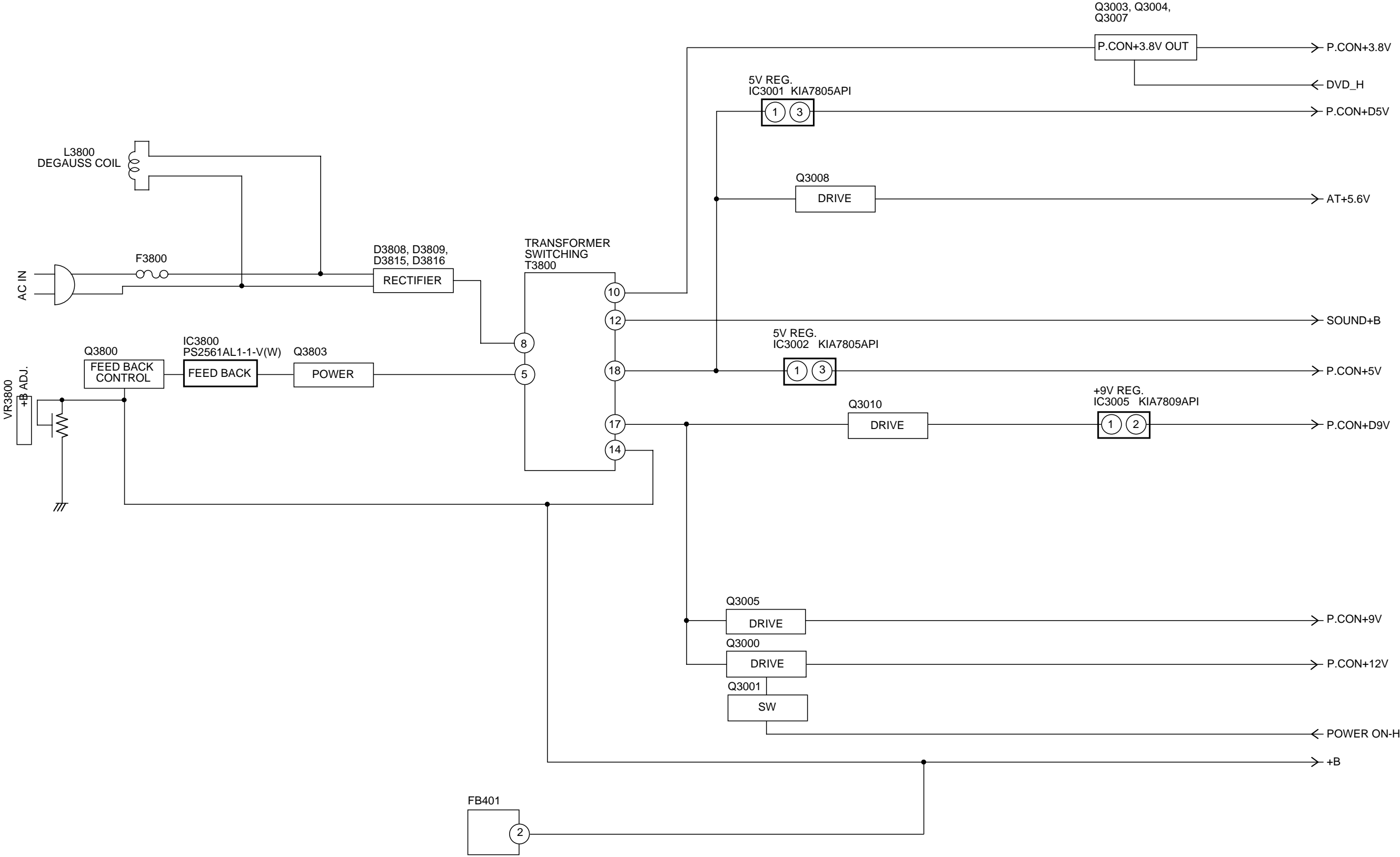
DVD BLOCK DIAGRAM



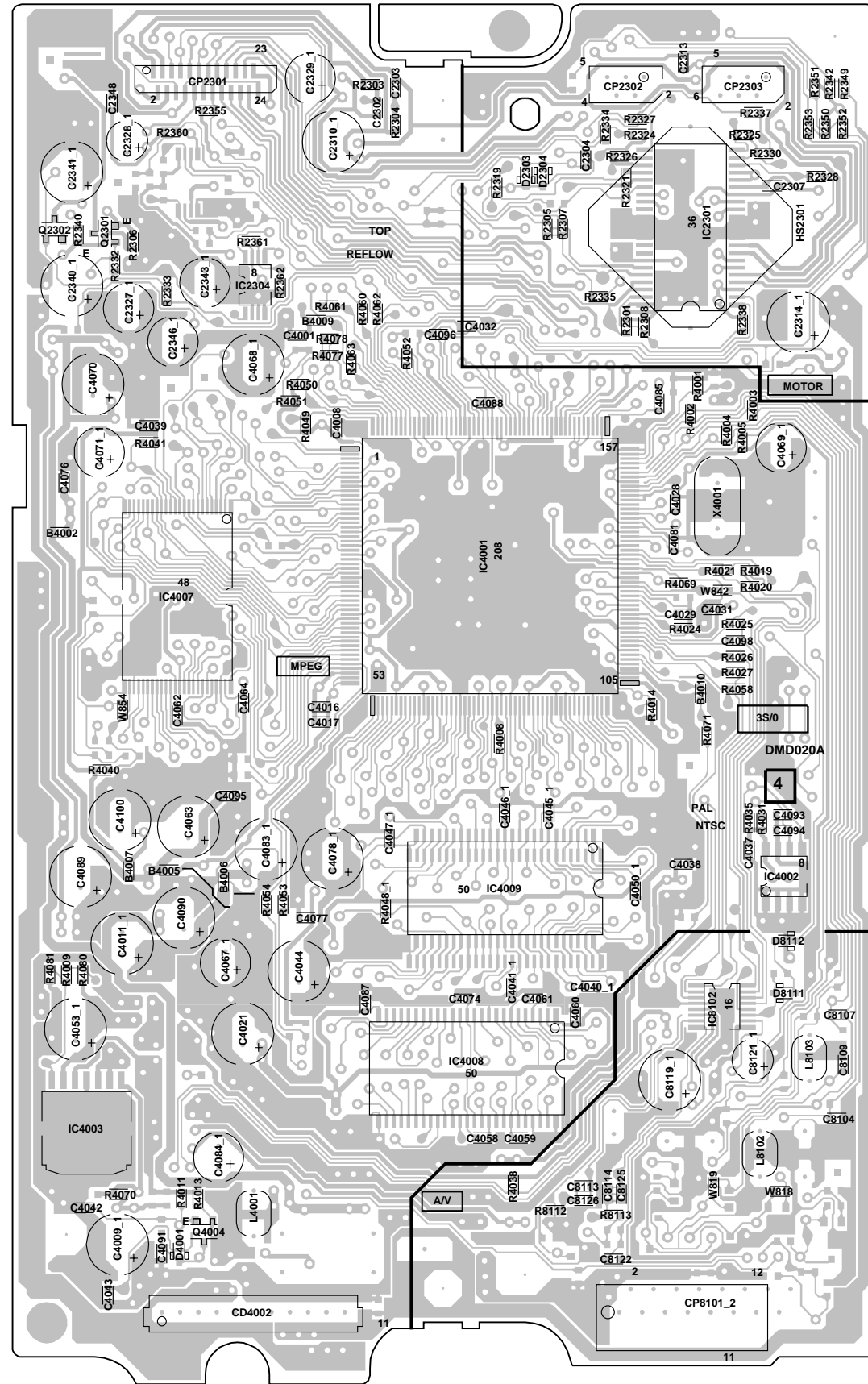
TV BLOCK DIAGRAM



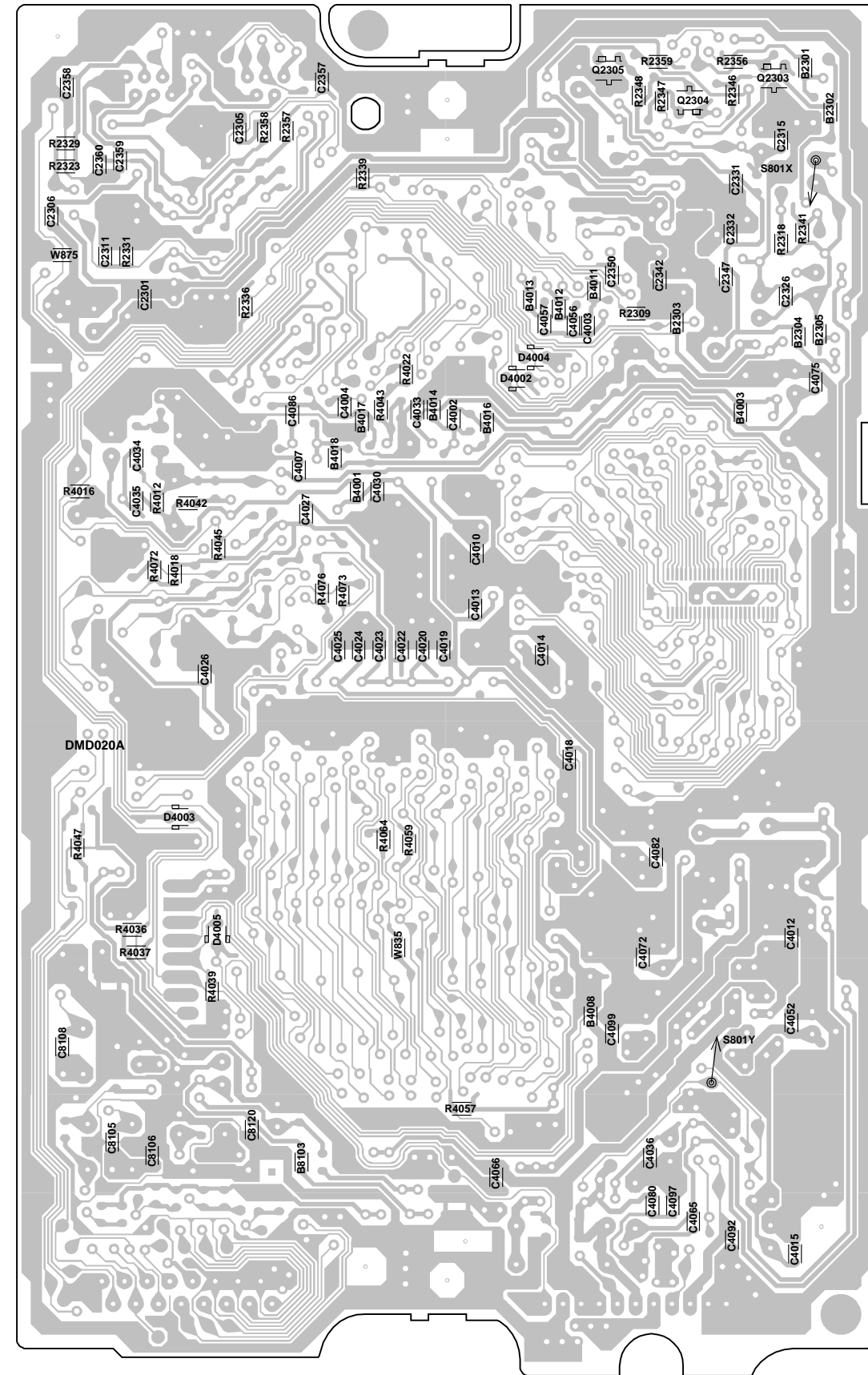
POWER BLOCK DIAGRAM



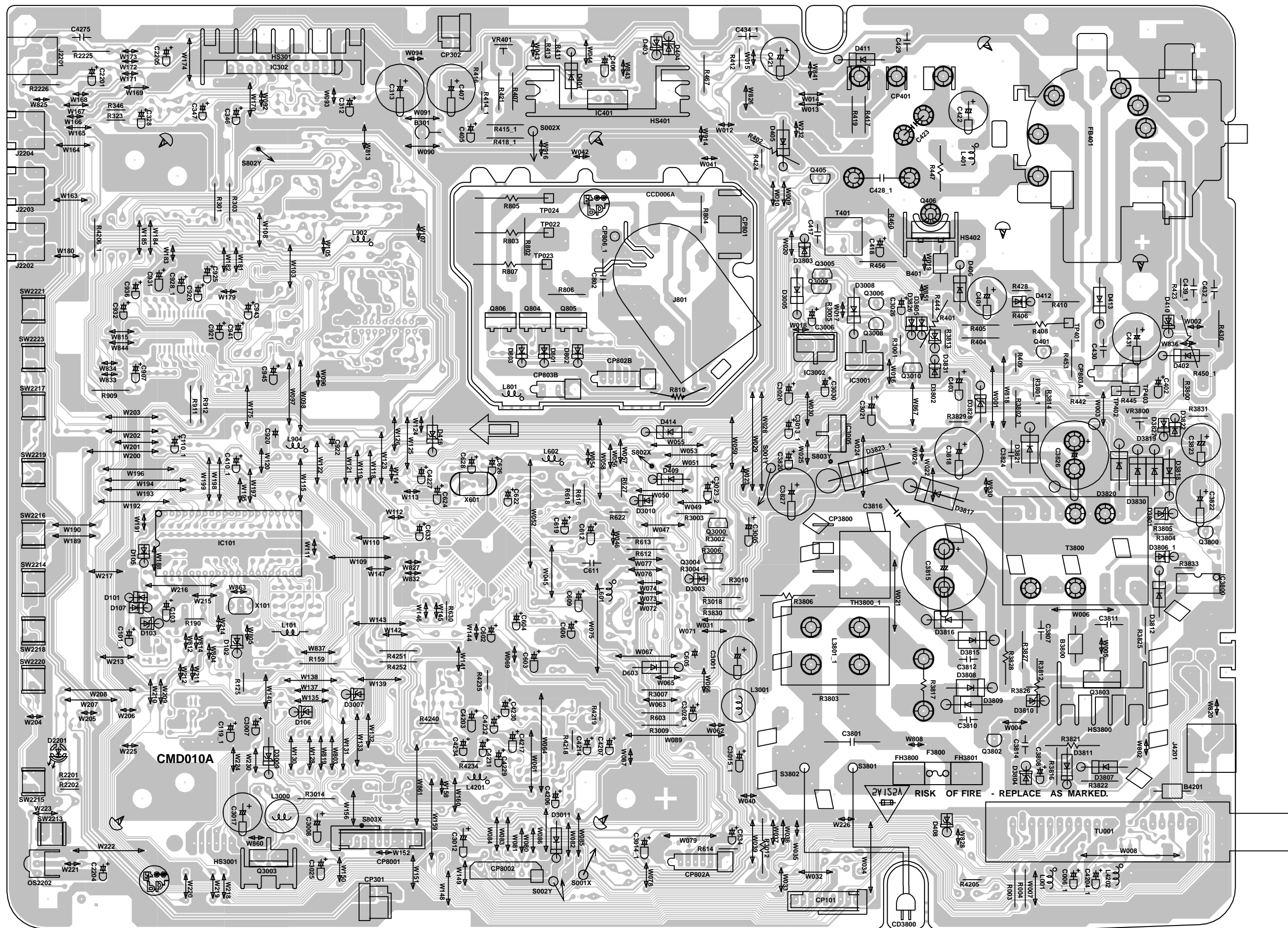
DVD (TOP SIDE)



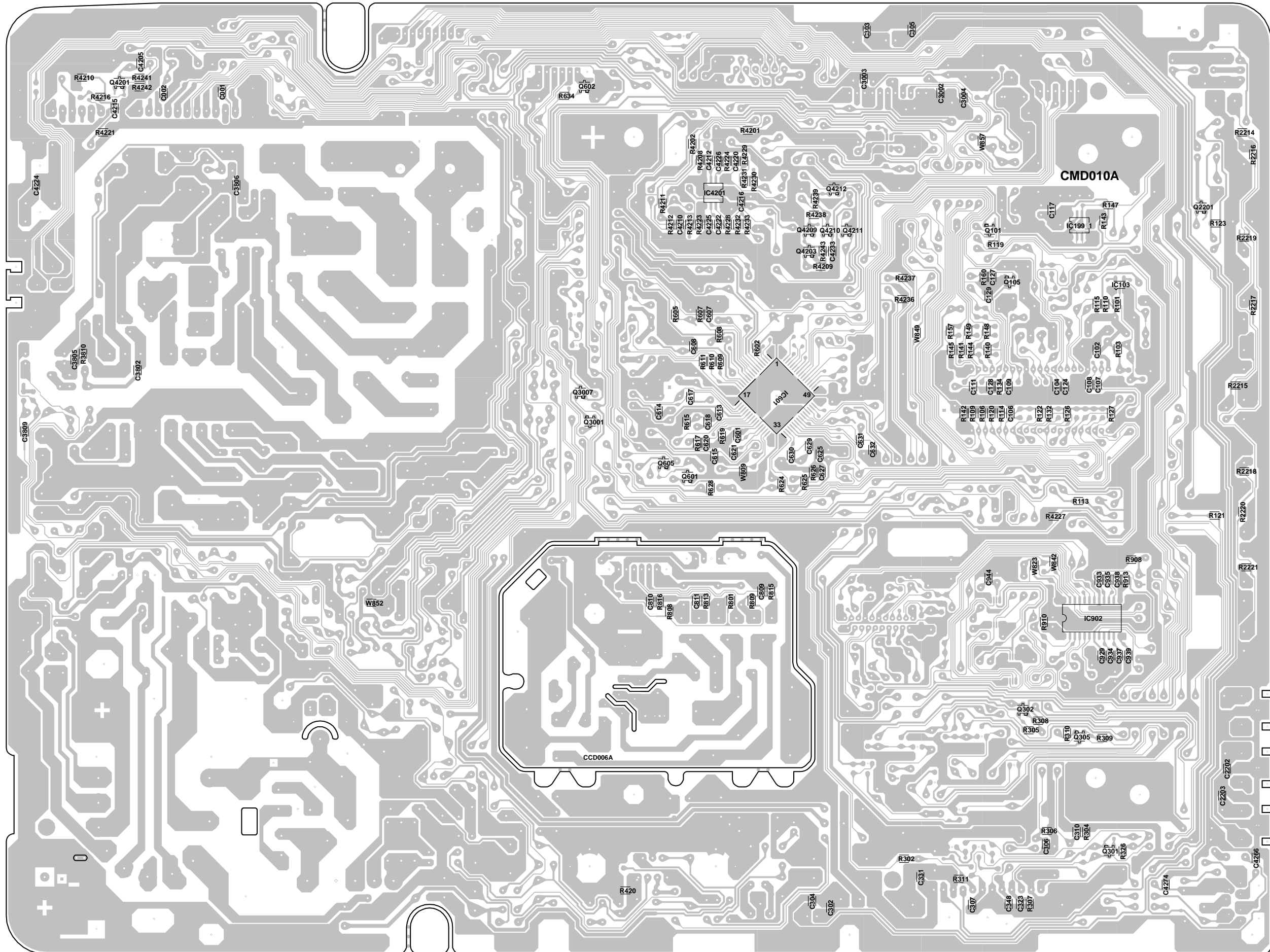
DVD (BOTTOM SIDE)



PRINTED CIRCUIT BOARDS
AV/CRT (INSERTED PARTS)
SOLDER SIDE

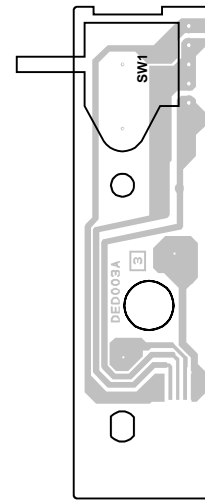


PRINTED CIRCUIT BOARDS
AV/CRT (CHIP MOUNTED PARTS)
SOLDER SIDE

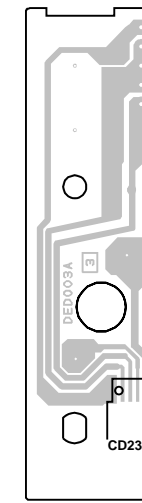


PRINTED CIRCUIT BOARDS

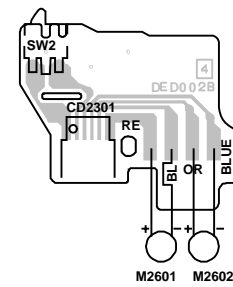
LOADING MOTOR (INSERTED PARTS) SOLDER SIDE



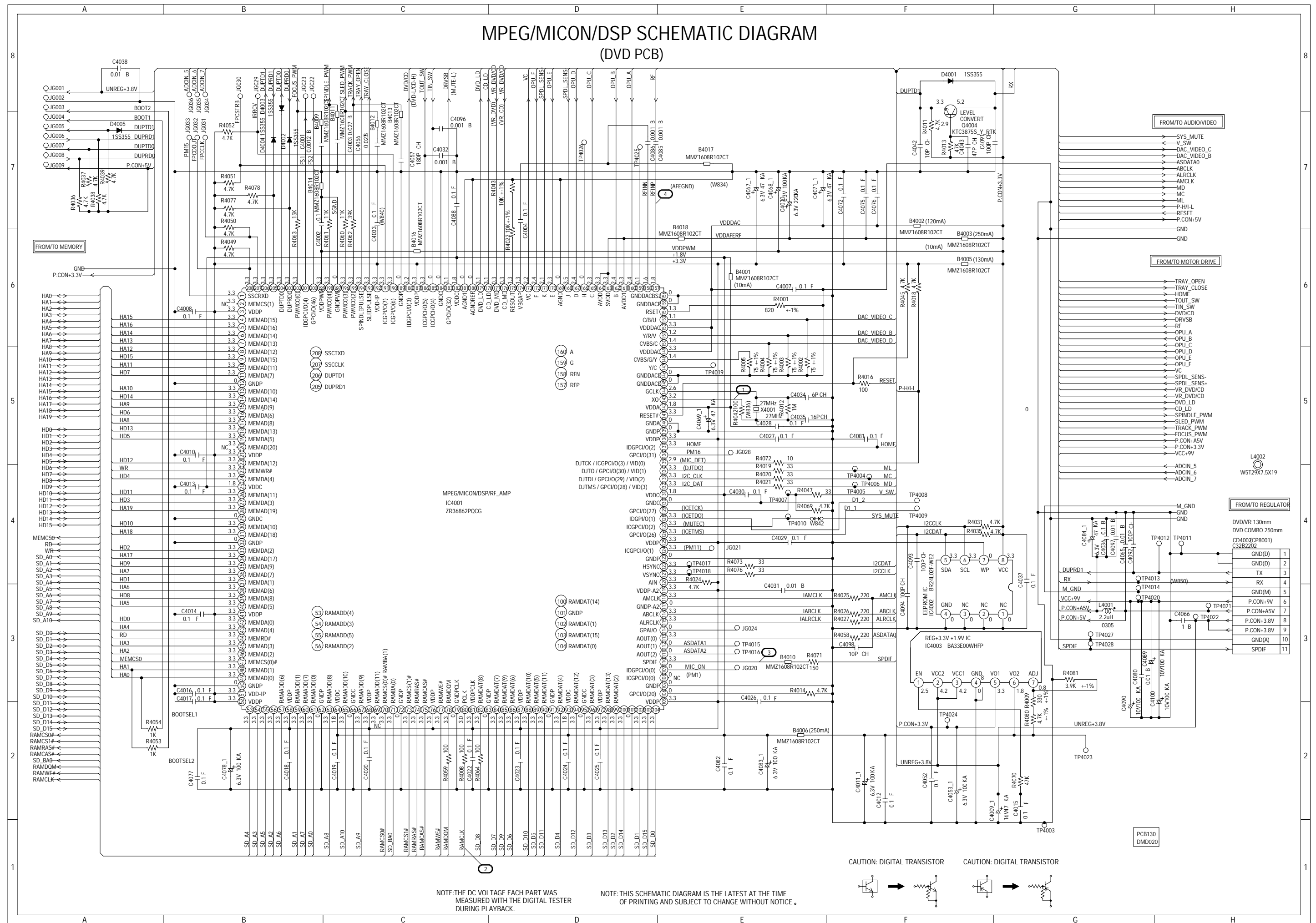
LOADING MOTOR (CHIP MOUNTED PARTS) SOLDER SIDE



SW SOLDER SIDE



MPEG/MICON/DSP SCHEMATIC DIAGRAM (DVD PCB)



FROM/TO AUDIO/VIDEO

SYS_MUTE
V_SW
DAC_VIDEO_C
DAC_VIDEO_B
ASDATA0
ABCLK
ALRCLK
MD
MC
ML
P-H/L
RESET
P.CON+5V
GND
GND

FROM/TO MOTOR DRIVE

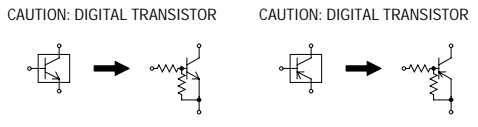
TRAY_OPEN
TRAY_CLOSE
HOME
TOUT_SW
TIN_SW
DVD/CD
DRV/VS
RF
OPU_A
OPU_B
OPU_C
OPU_D
OPU_E
VC
SPDL_SENS+
SPDL_SENS-
VR_DVD/CD
DVD_LD
CD_LD
SPINDLE_PWM
SLED_PWM
TRACK_PWM
FOCUS_PWM
P.CON+ASV
P.CON+3.3V
VCC+9V

FROM/TO REGULATOR

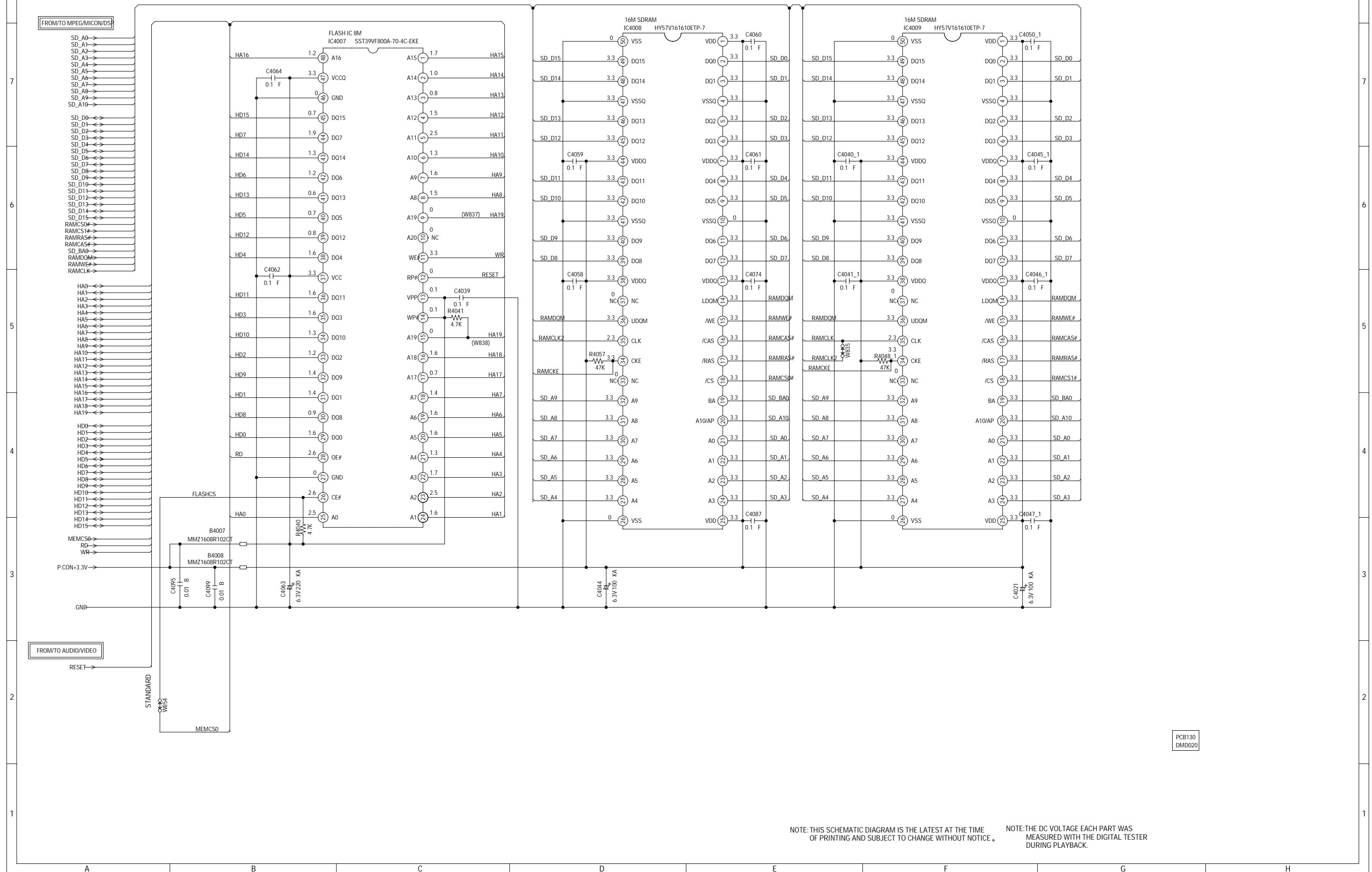
DVD/VCR 130mm
DVD COMBO 250mm
C4002(CP8001)
C32B2202
GND(D)
GND(I)
TX
RX
GND(M)
P.CON+9V
P.CON+ASV
P.CON+3.8V
P.CON+3.8V
GND(A)
SPDIF

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.



MEMORY SCHEMATIC DIAGRAM (DVD PCB)

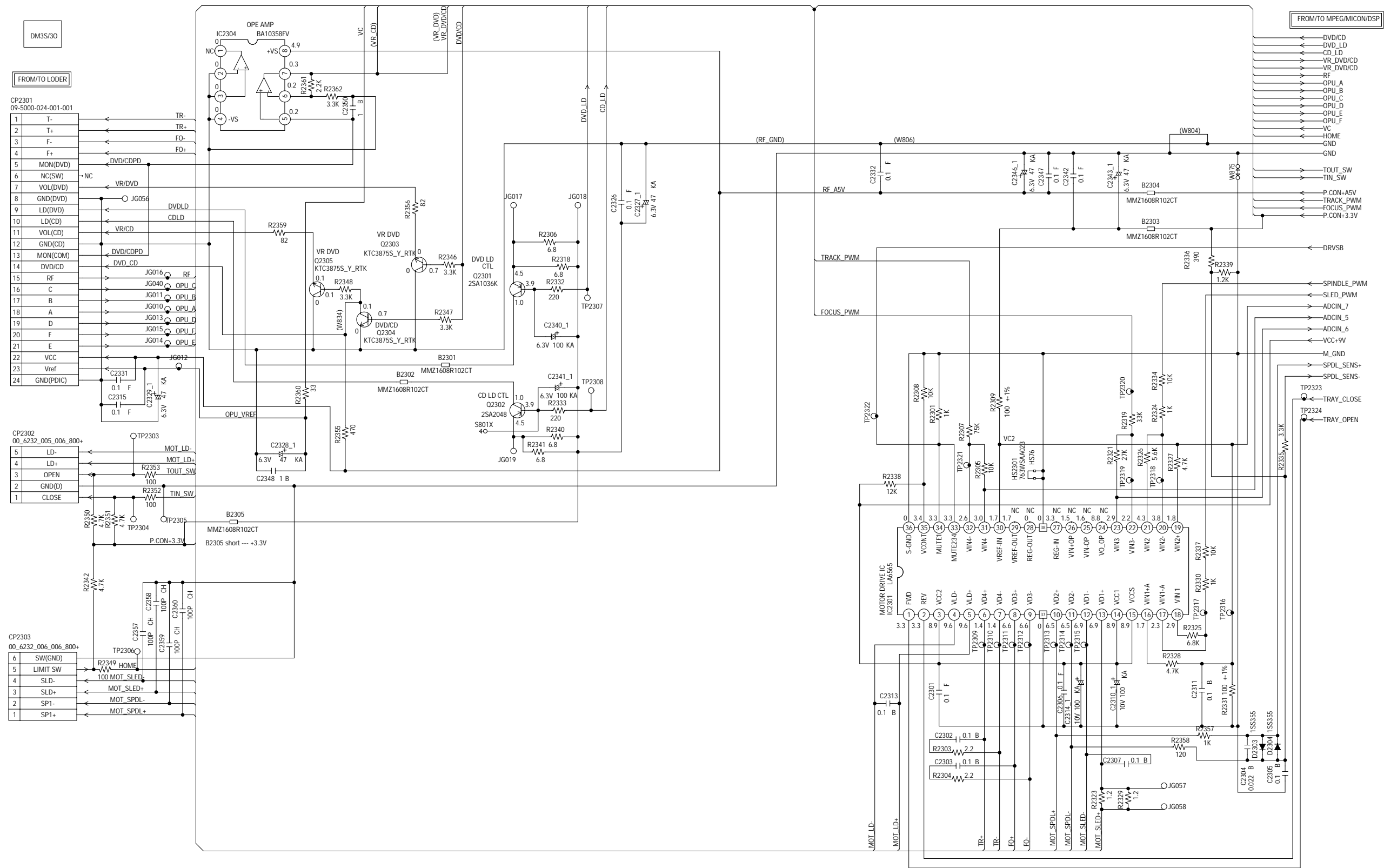


NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE. NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

PCB130
DMD020

MOTOR DRIVE SCHEMATIC DIAGRAM

(DVD PCB)



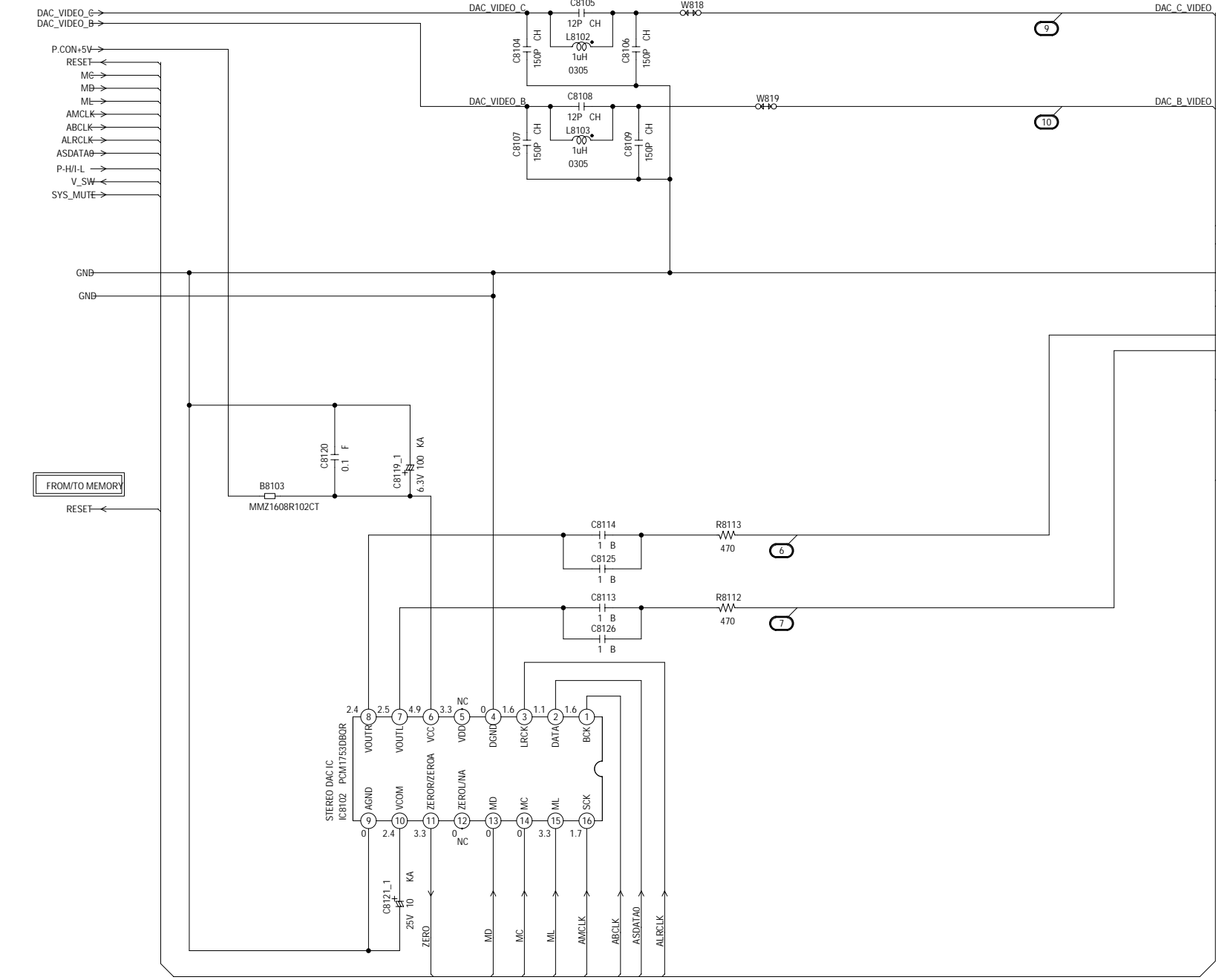
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

AUDIO/VIDEO SCHEMATIC DIAGRAM (DVD PCB)

	1	2	3
A	Y	G	CVBS
B	V	R	Y
C	U	B	C
D	CVBS	CVBS	CVBS
E	C	Y	?

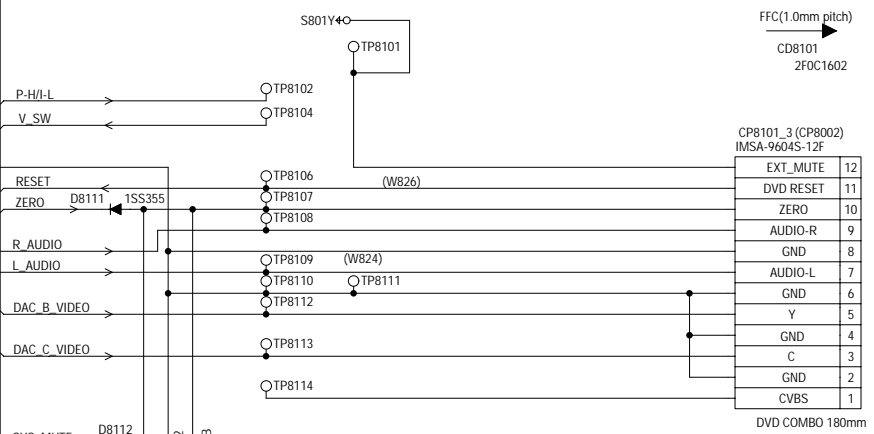
FROM/TO MPEG/MICON/DSP



FROM/TO MEMORY

RESET

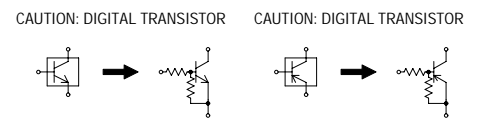
FROM/TO REGULATOR



PCB130
DMD020

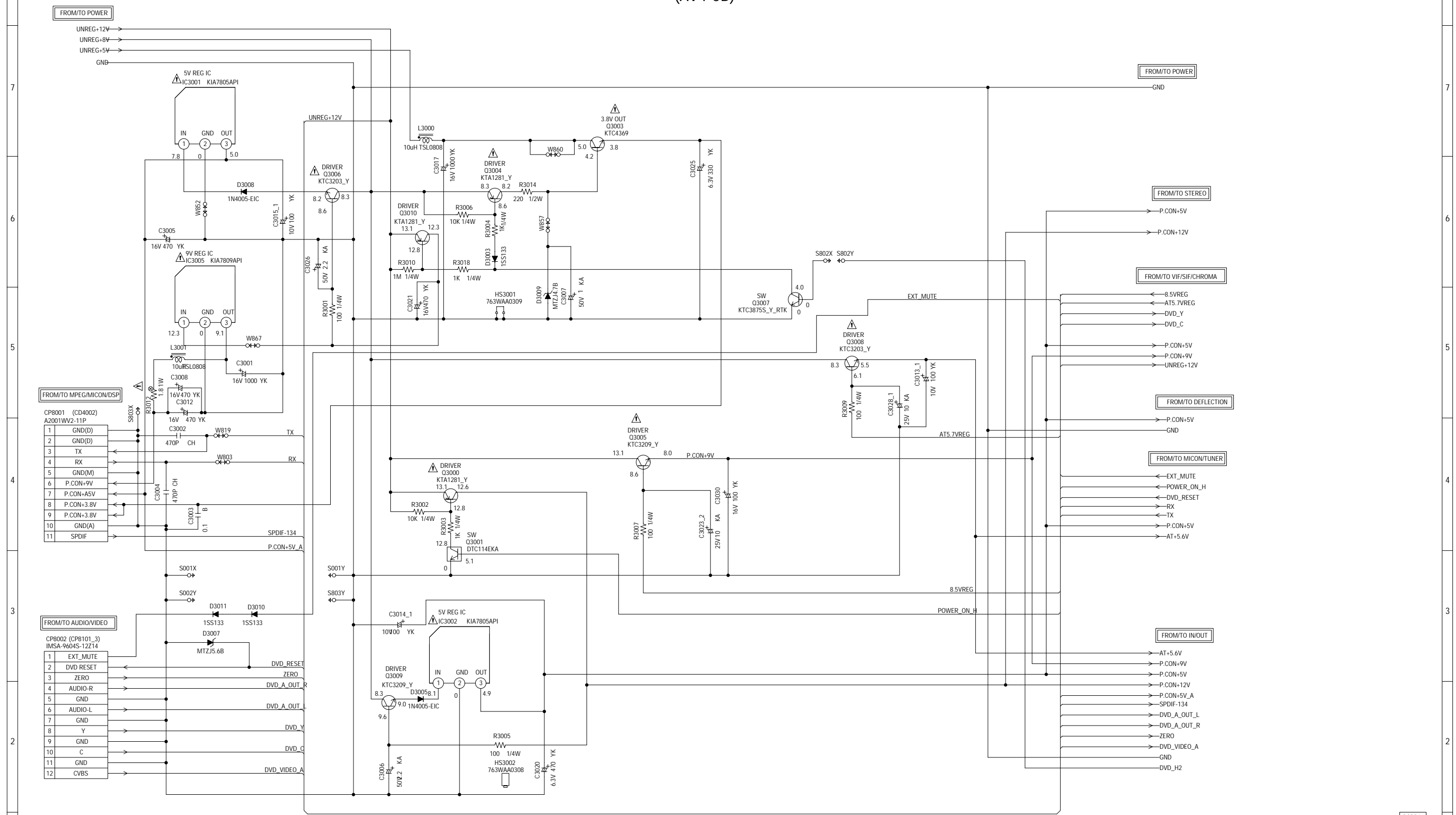
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.



REGULATOR SCHEMATIC DIAGRAM

(AV PCB)



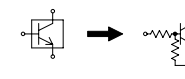
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMÉNCIATURE DES PIÈCES.

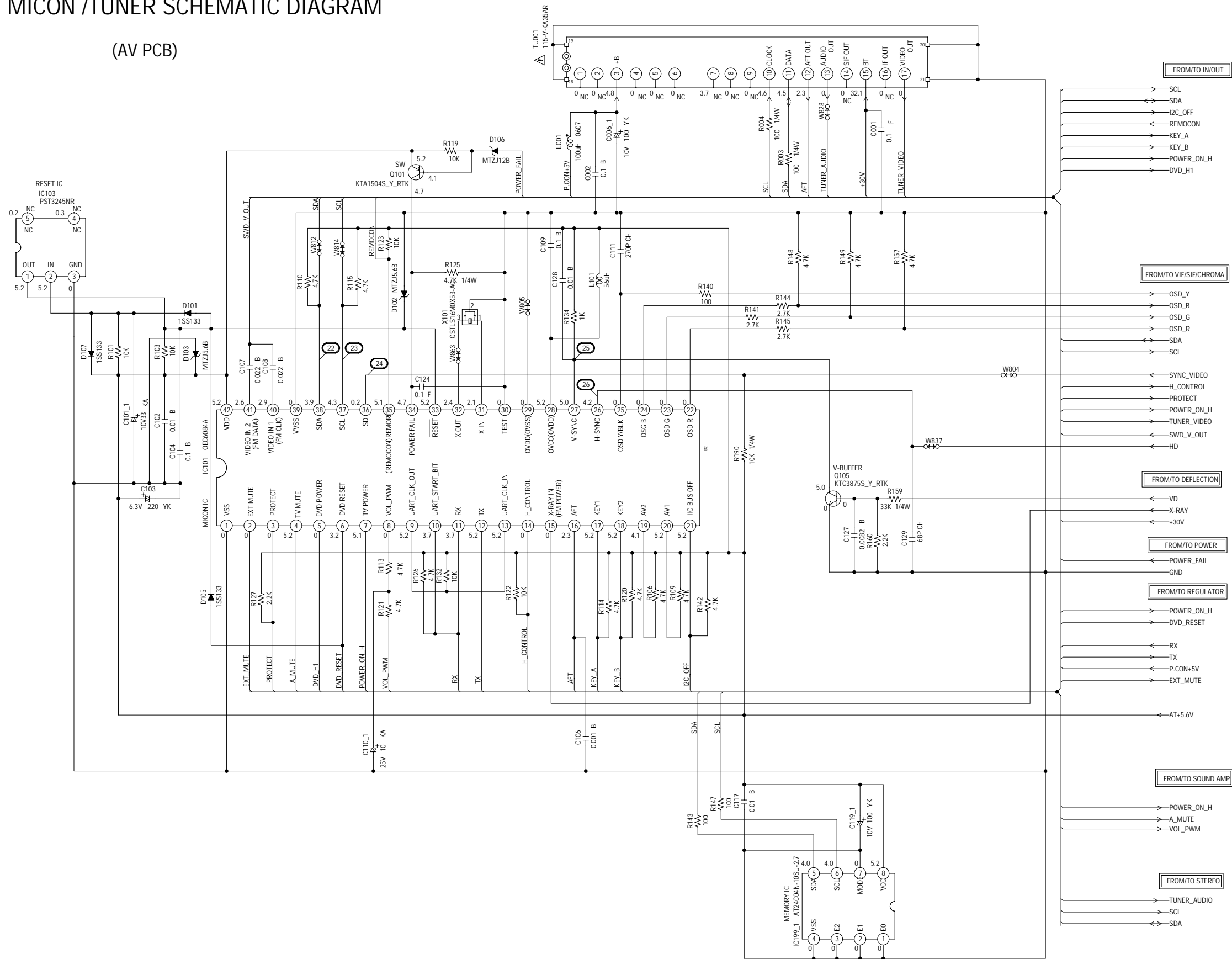
CAUTION: DIGITAL TRANSISTOR



PCBD20
CMD010

MICON /TUNER SCHEMATIC DIAGRAM

(AV PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

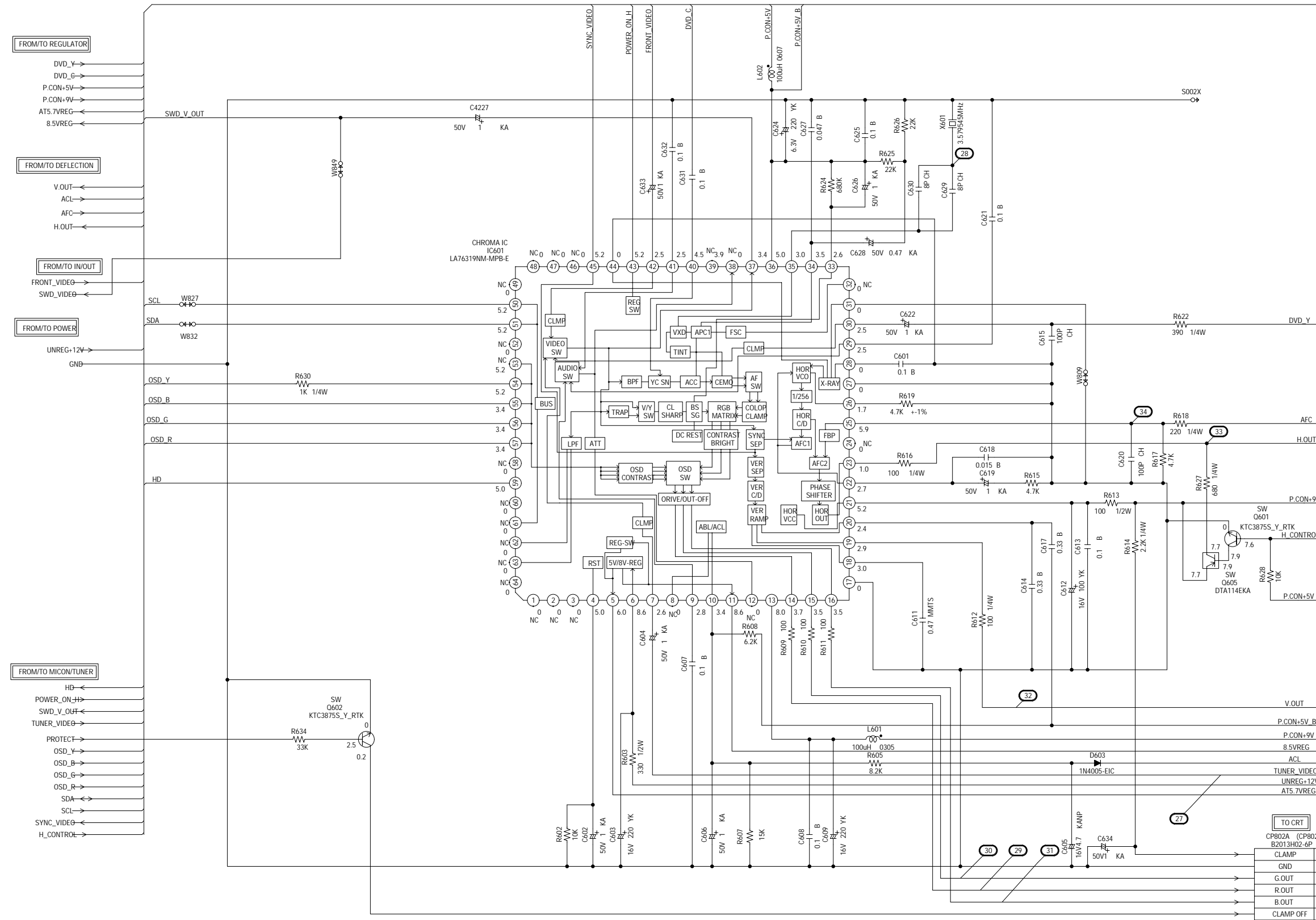
ATTENTION - LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION - SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

PCBD20
CMD010

VIF/SIF/CHROMA SCHEMATIC DIAGRAM

(AV PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

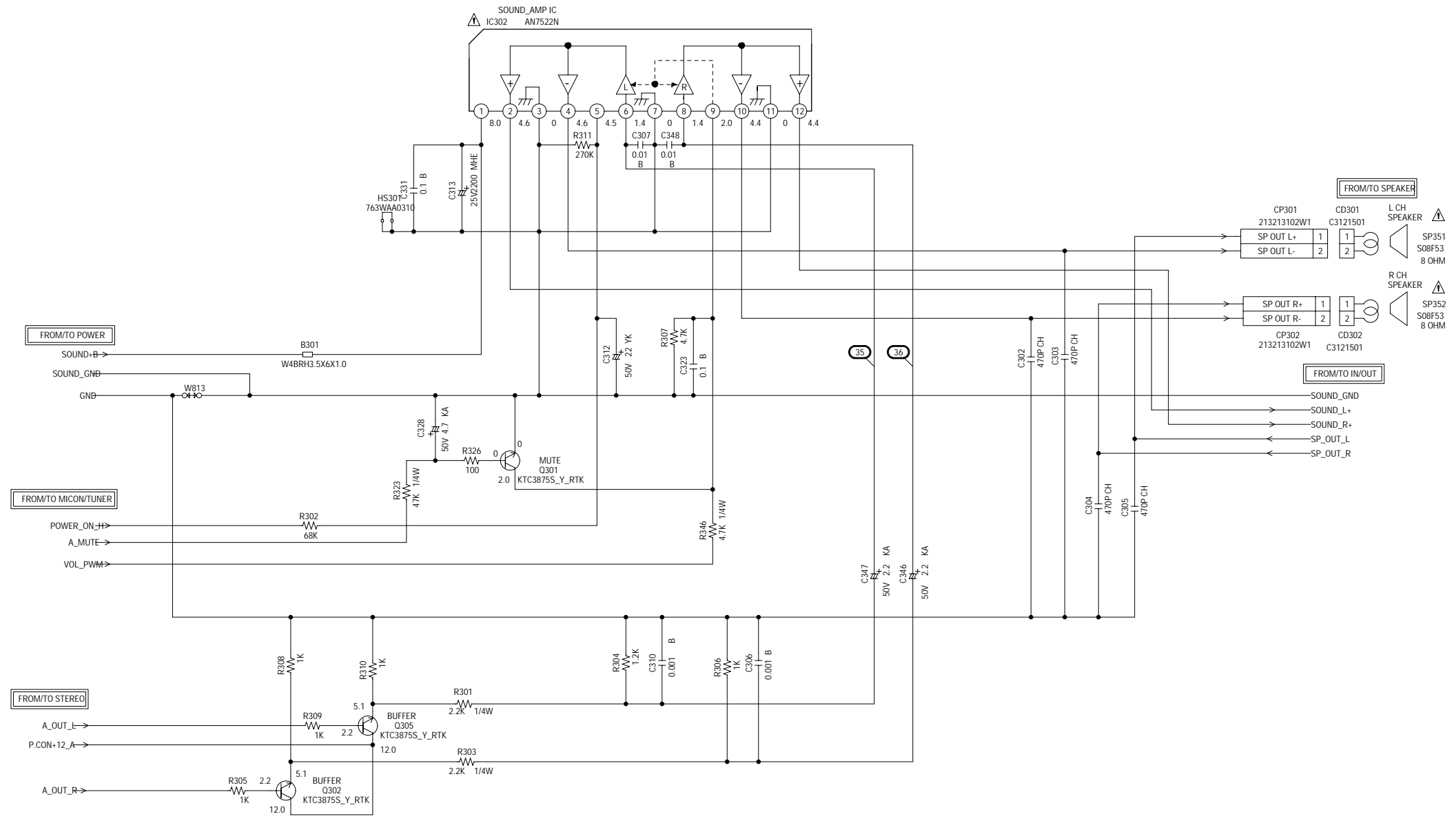
CAUTION: DIGITAL TRANSISTOR



PCBD20
CMD010

SOUND AMP SCHEMATIC DIAGRAM

(AV PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE .

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

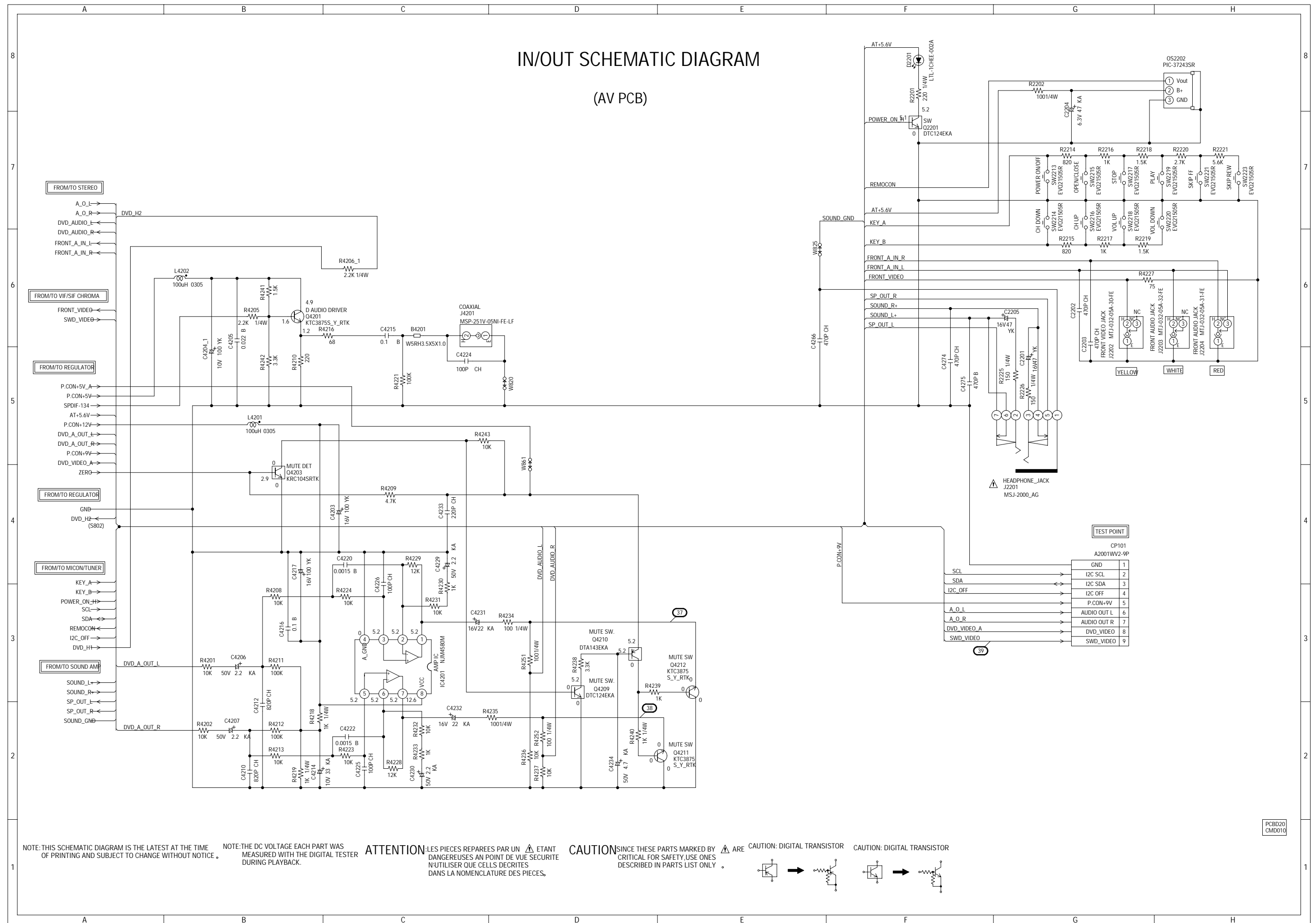
ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY .

PCBD20
CMD010

IN/OUT SCHEMATIC DIAGRAM

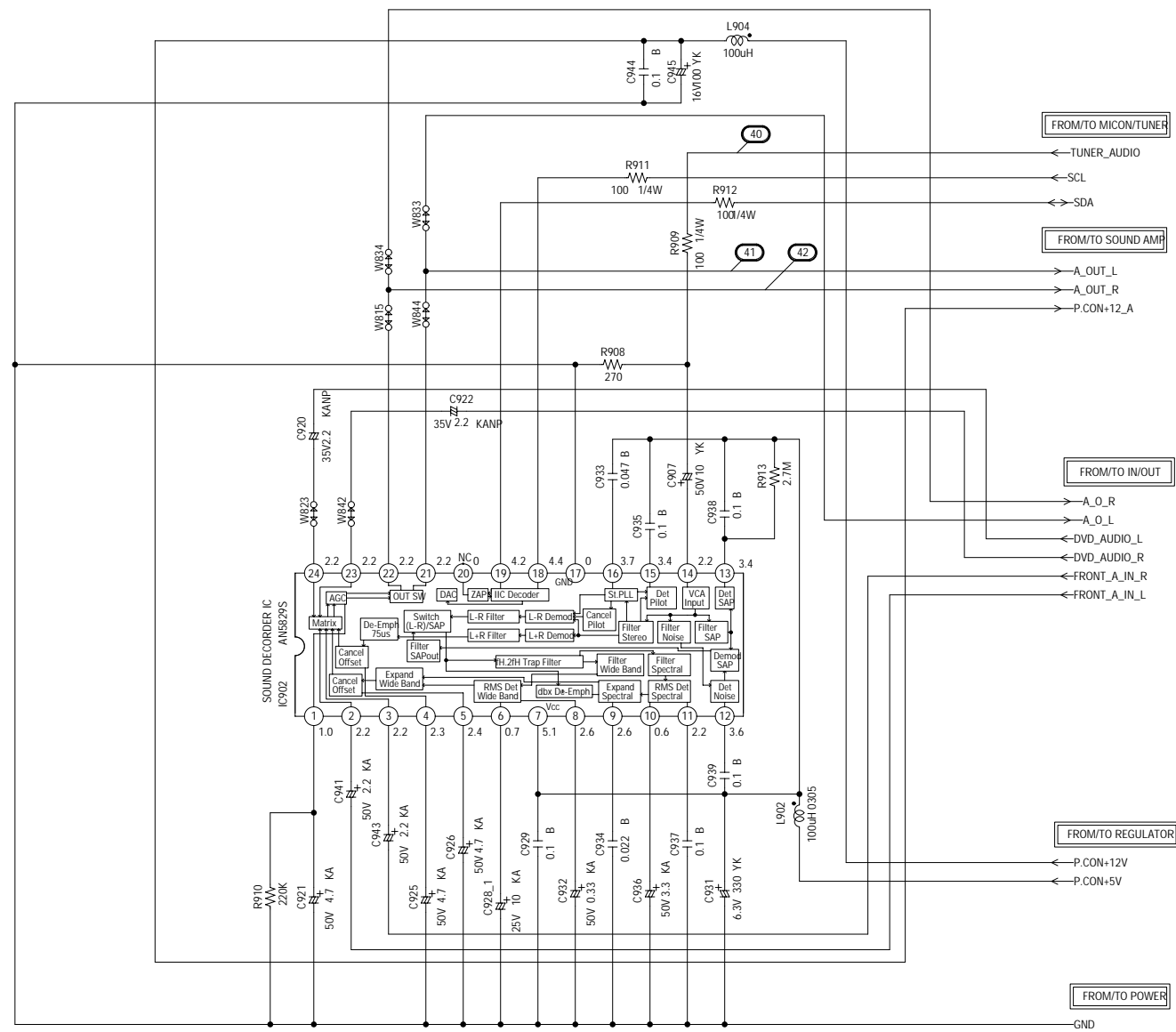
(AV PCB)



PCBD20 CMD010

STEREO SCHEMATIC DIAGRAM

(AV PCB)



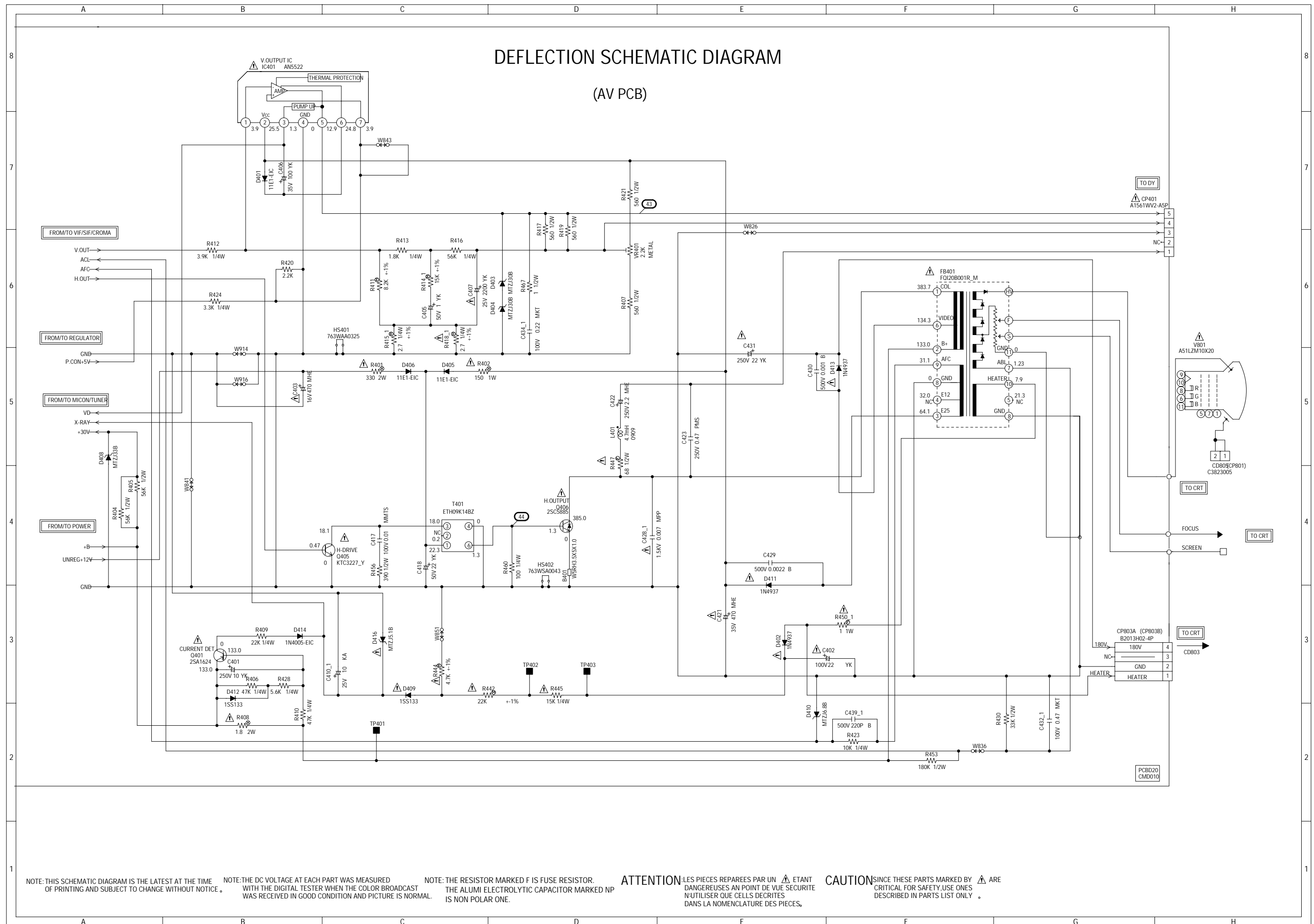
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

PCBD20
CMD010

DEFLECTION SCHEMATIC DIAGRAM

(AV PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

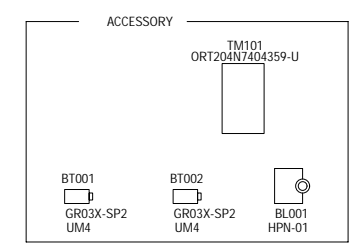
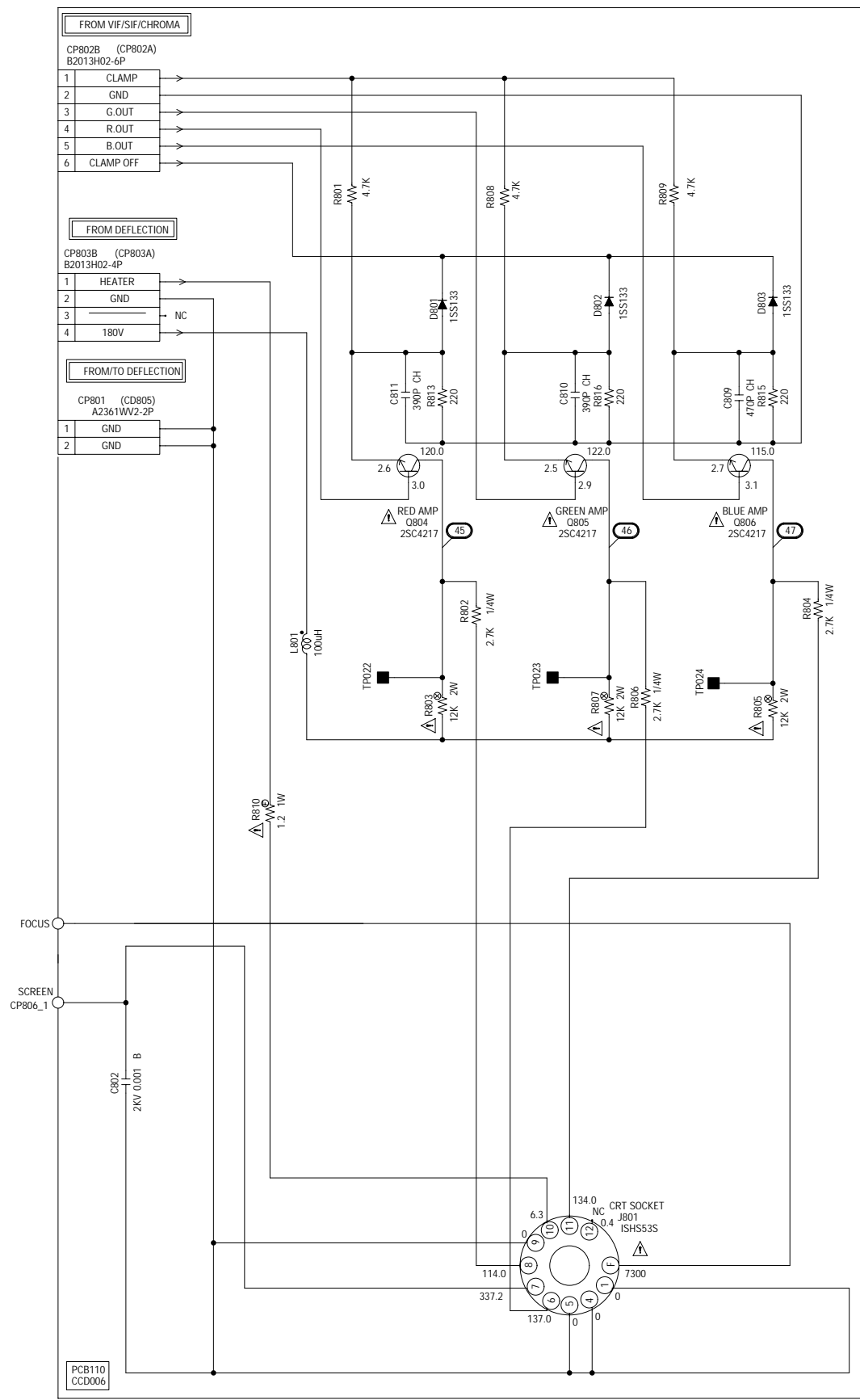
NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR. THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP IS NON POLAR ONE.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN Δ ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: SINCE THESE PARTS MARKED BY Δ ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

CRT SCHEMATIC DIAGRAM

(CRT PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

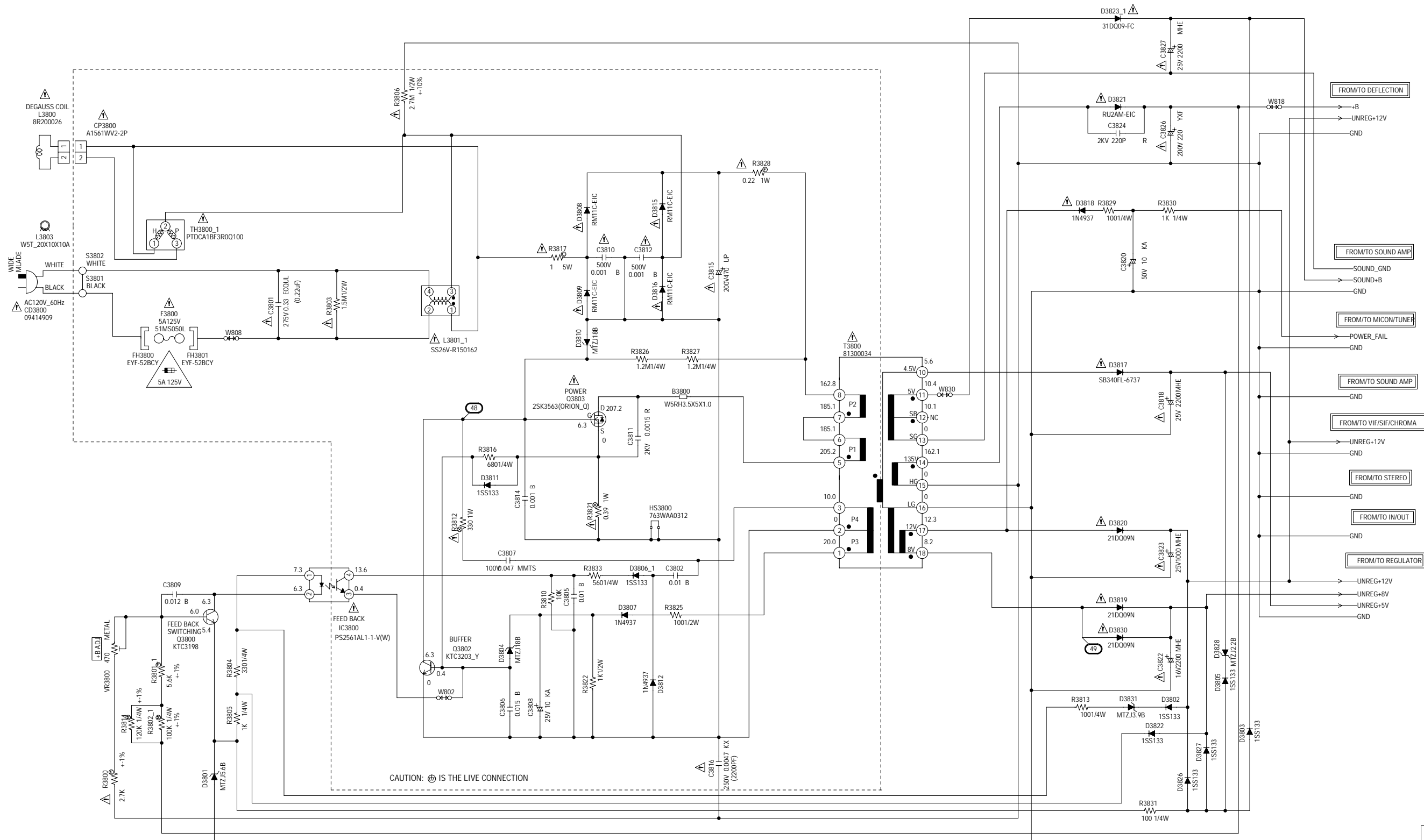
ATTENTION - LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLES DECRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

- R.SIGNAL
- G.SIGNAL
- B.SIGNAL

POWER SCHEMATIC DIAGRAM

(AV PCB)



ATTENTION :POUR UNE PROTECTION CONTINUE LES RISQUES D'INCENDIE N'UTILISER QUE DES FUSIBLE DE MEME TYPE 5A125V(F3800).
CAUTION :FOR CONTINUED PROTECTION AGAINST FIRE HAZARD, REPLACE ONLY WITH THE SAME TYPE FUSE 5A125V(F3800).

NOTE:THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE:THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

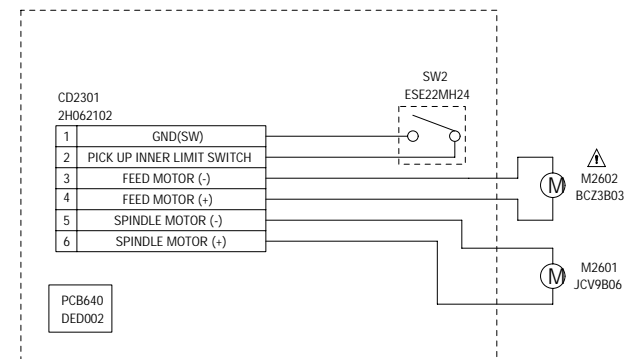
CAUTIONSINCE THESE PARTS MARKED BY ⊕ ARE CRITICAL FOR SAFETY,USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION:LES PIECES REPARÉES PAR UN ⊕ ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

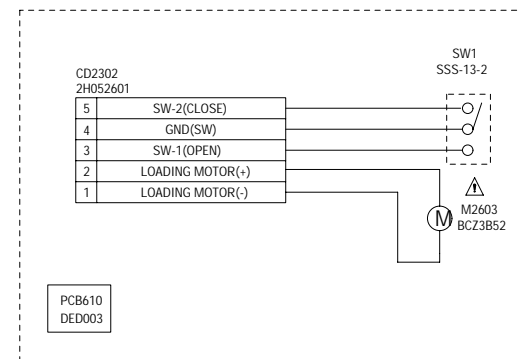
PCBD20 CMD010

LOADING MOTOR/SW SCHEMATIC DIAGRAM

(SW PCB)

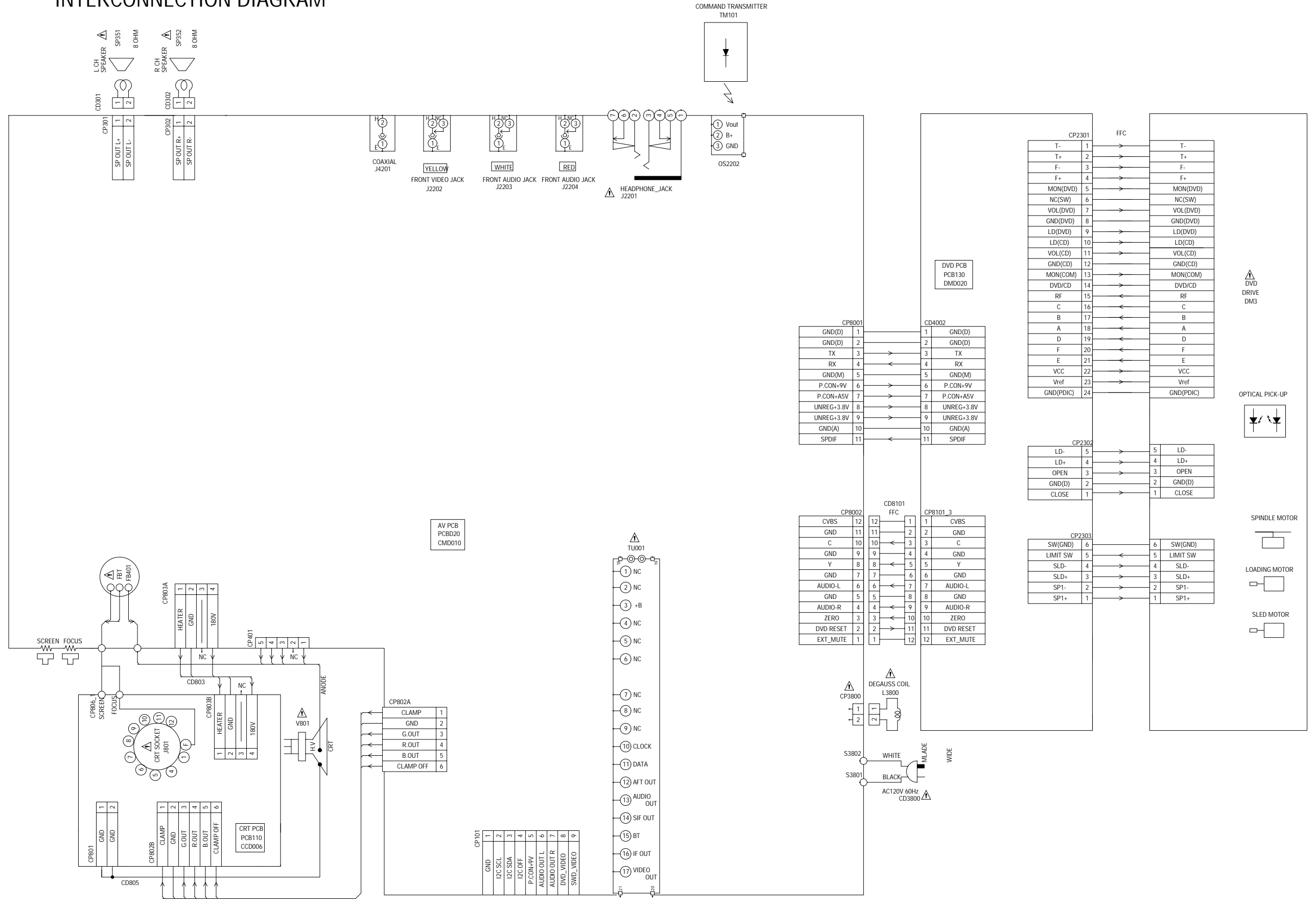


(LOADING MOTOR PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

INTERCONNECTION DIAGRAM



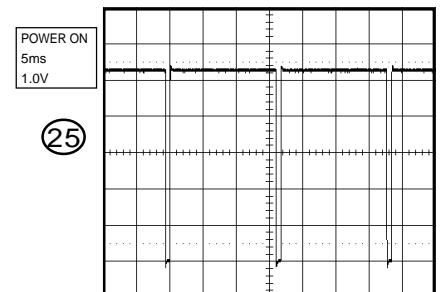
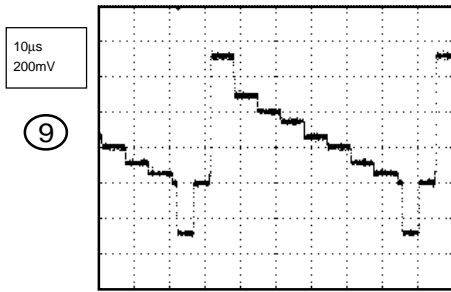
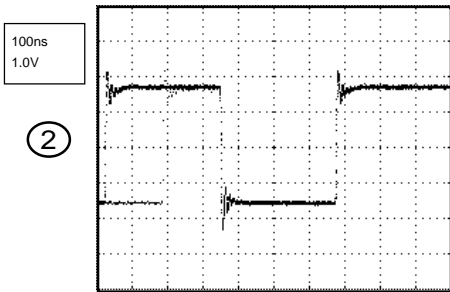
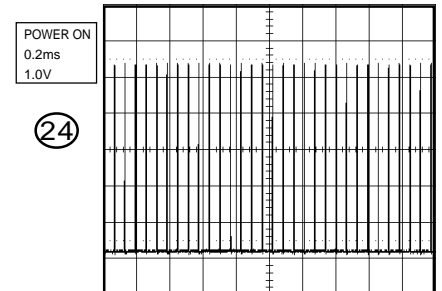
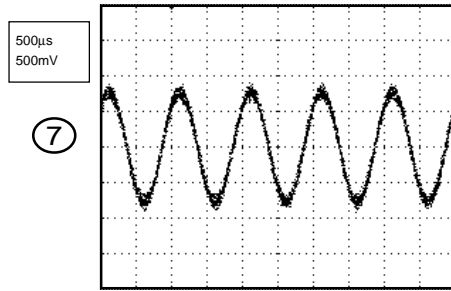
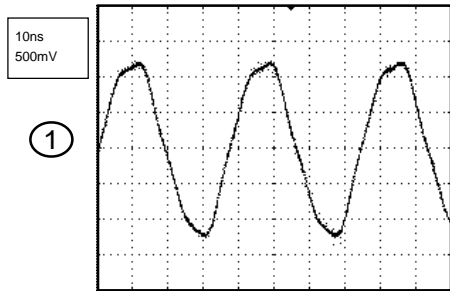
NOTE: THIS INTERCONNECTION DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

ATTENTION LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLES DECRITES DANS LA NOMENCLATURE DES PIÈCES.

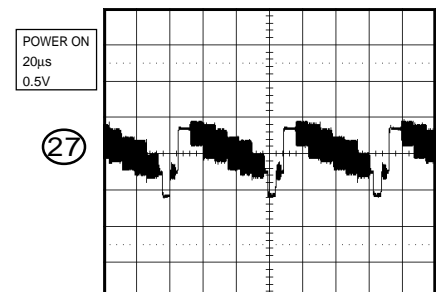
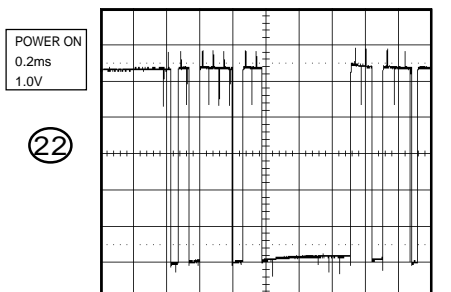
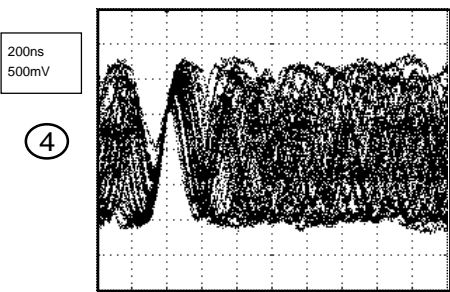
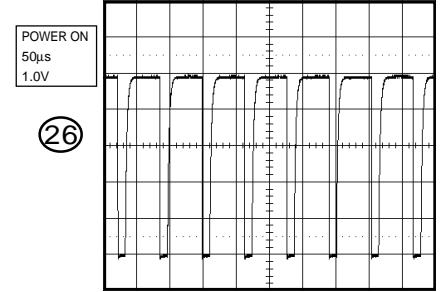
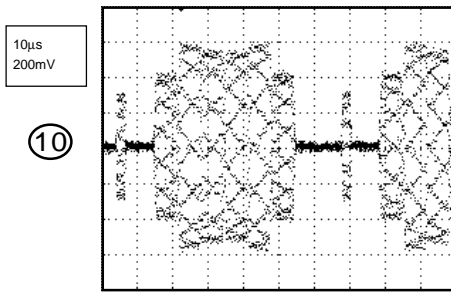
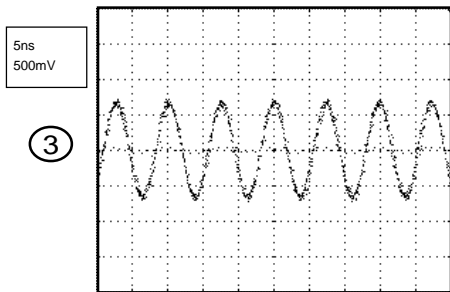
CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

WAVEFORMS

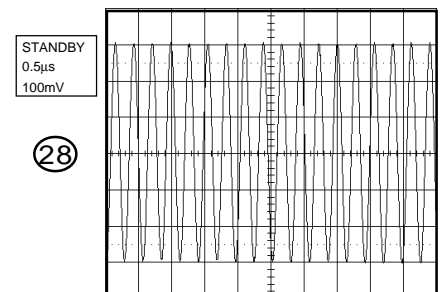
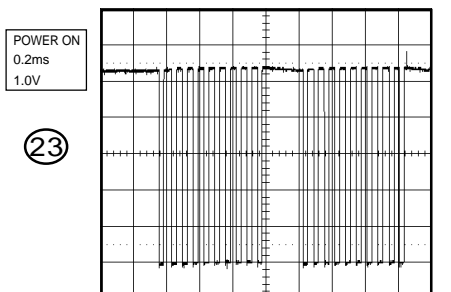
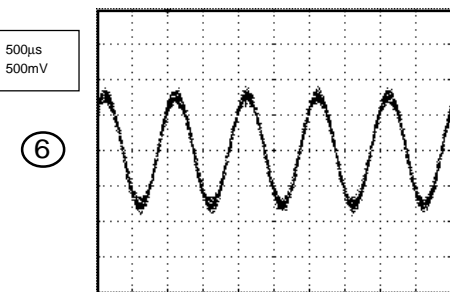
MPEG/MICON/DSP



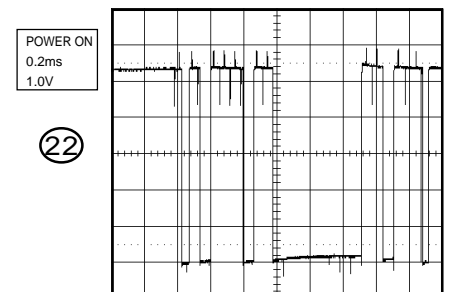
MEMORY



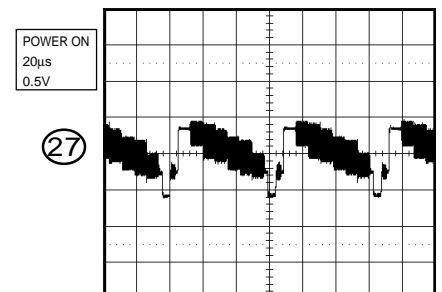
AUDIO/VIDEO



MICON/TUNER

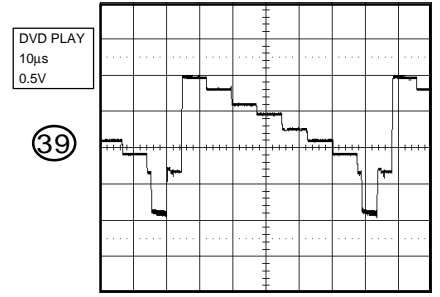
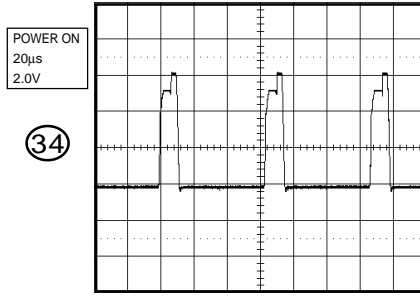
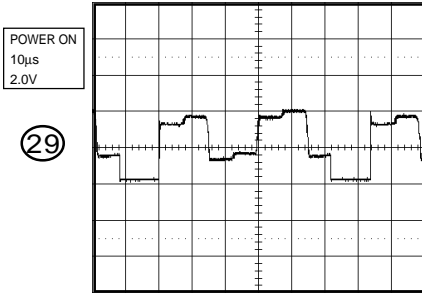


VIF/SIF/CHROMA

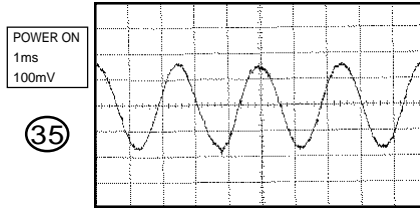
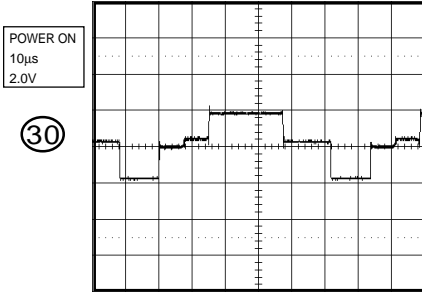


NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

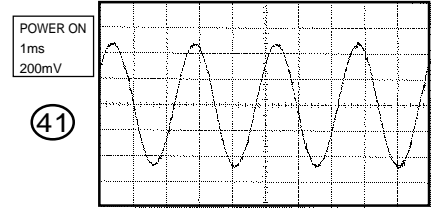
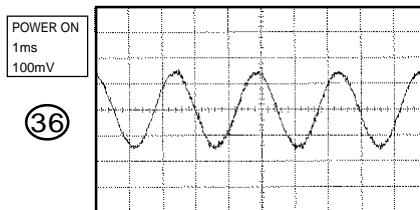
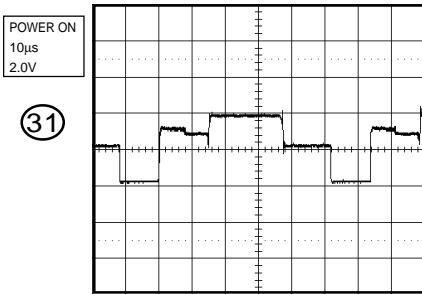
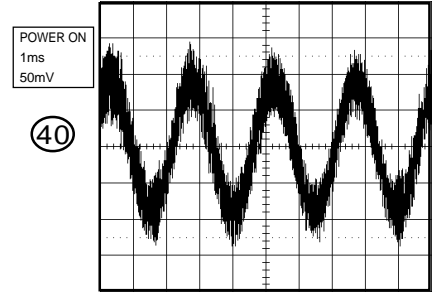
WAVEFORMS



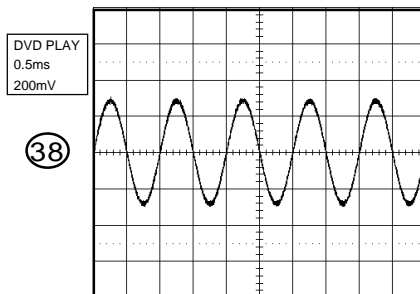
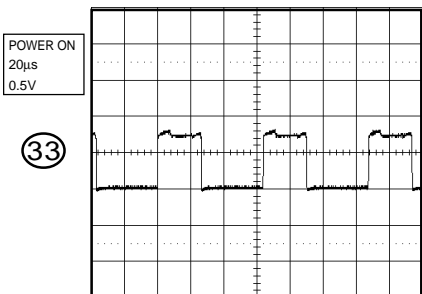
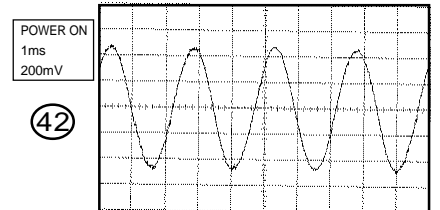
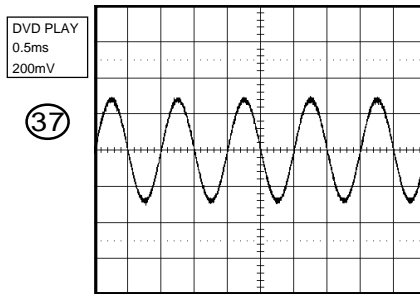
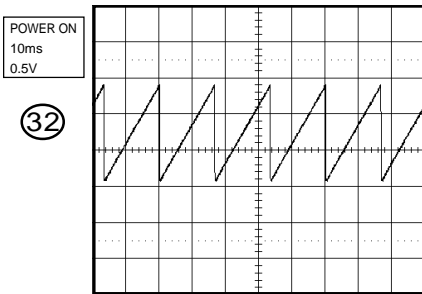
SOUND AMP



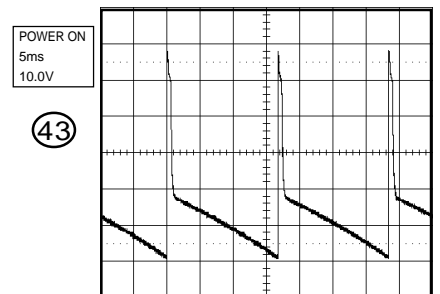
STEREO



IN/OUT



DEFLECTION

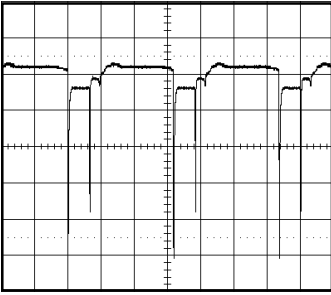


NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS

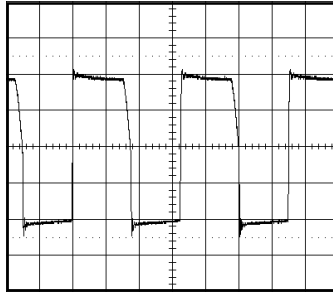
POWER ON
20 μ s
5.0V

44



STANDBY
5 μ s
5.0V

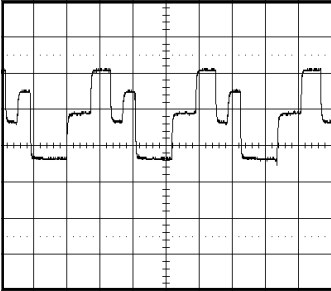
49



CRT

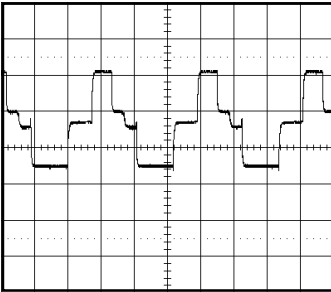
POWER ON
20 μ s
5.0V

45



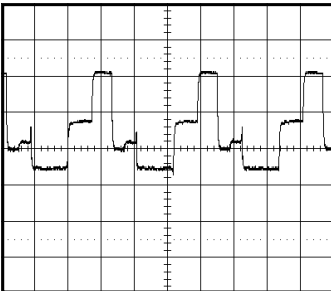
POWER ON
20 μ s
50V

46



POWER ON
20 μ s
50V

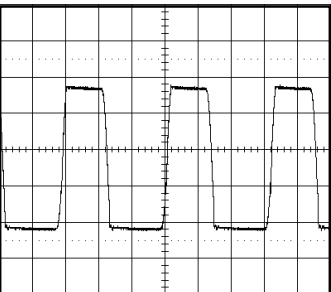
47



POWER

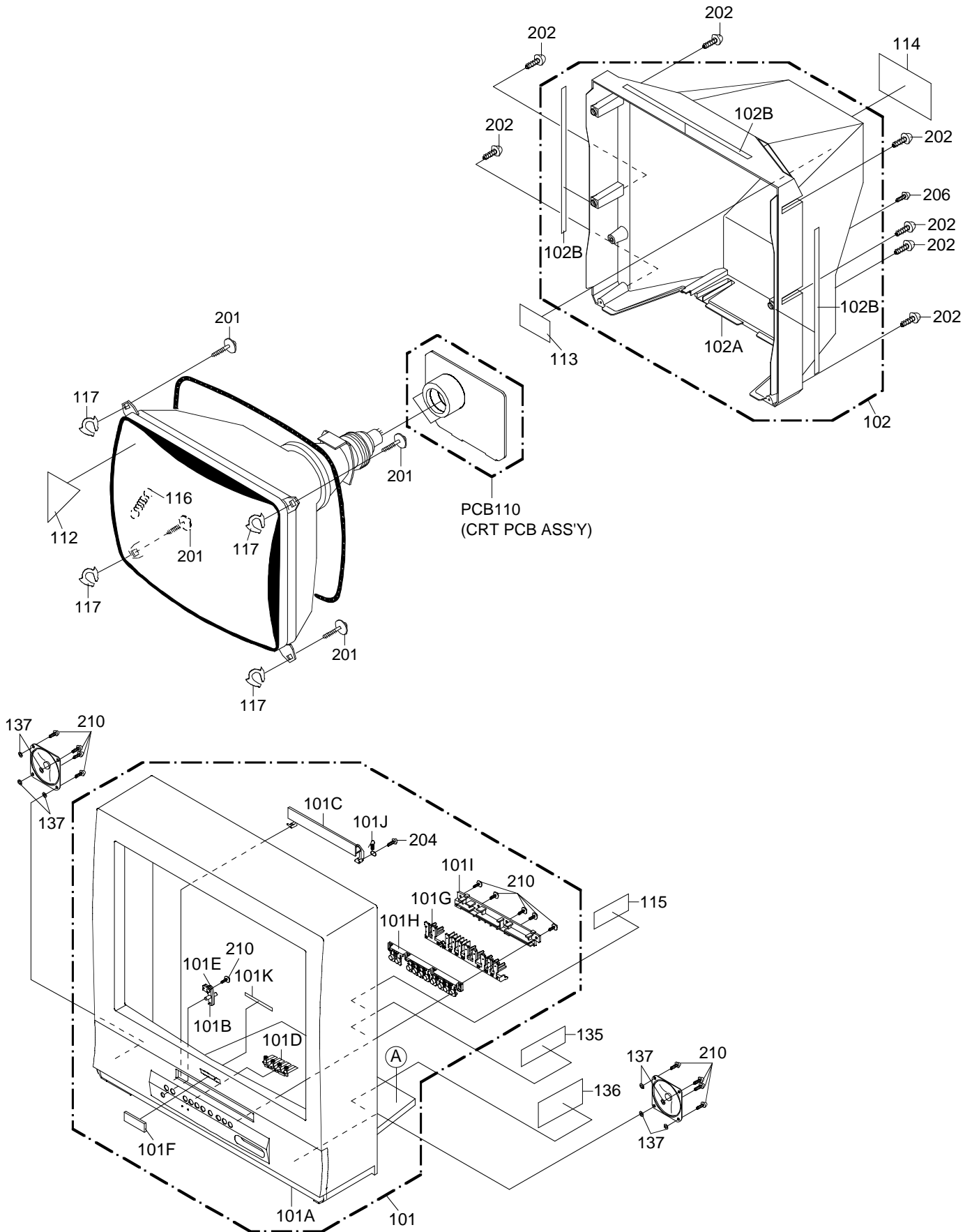
STANDBY
5 μ s
5.0V

48

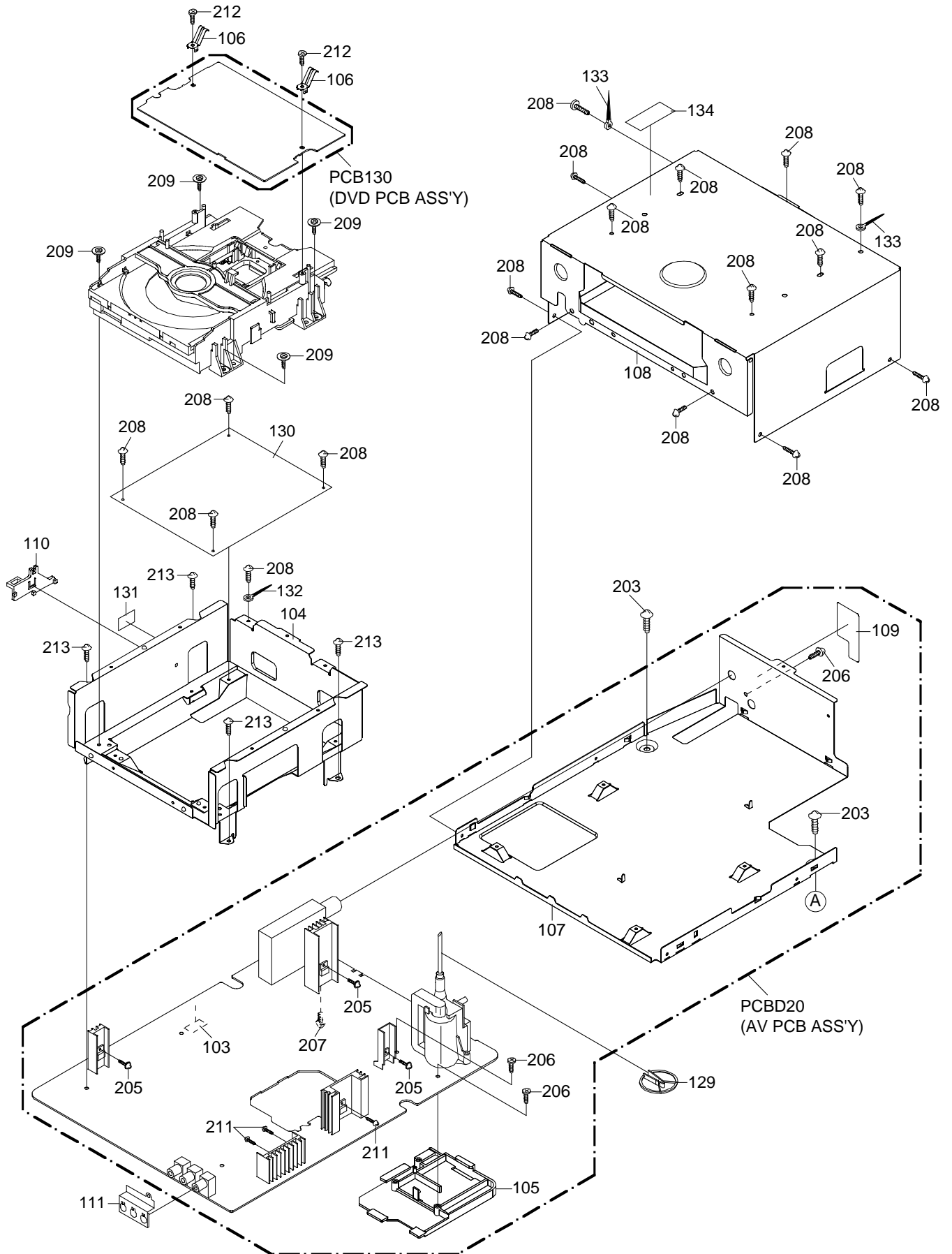


NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

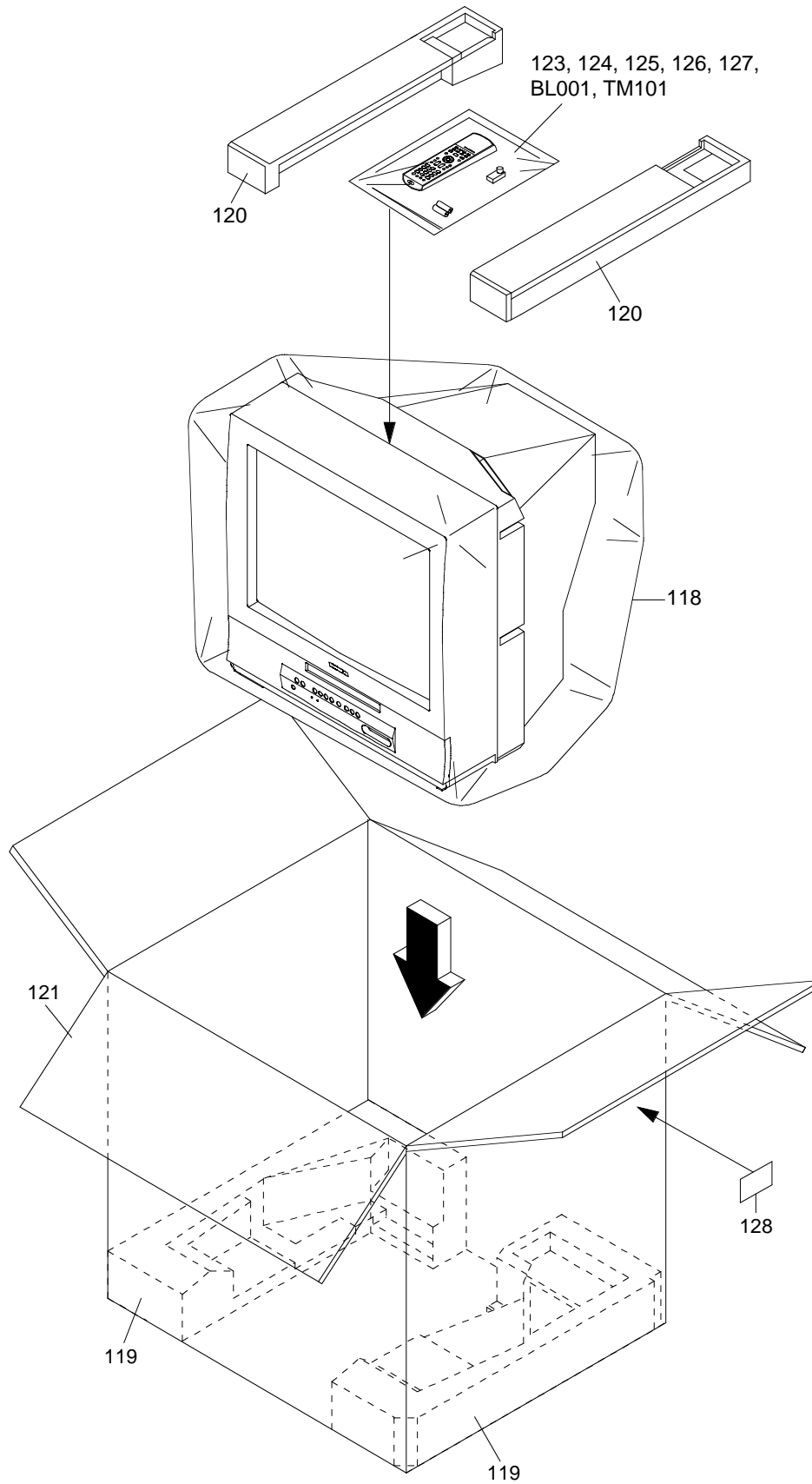
MECHANICAL EXPLODED VIEW



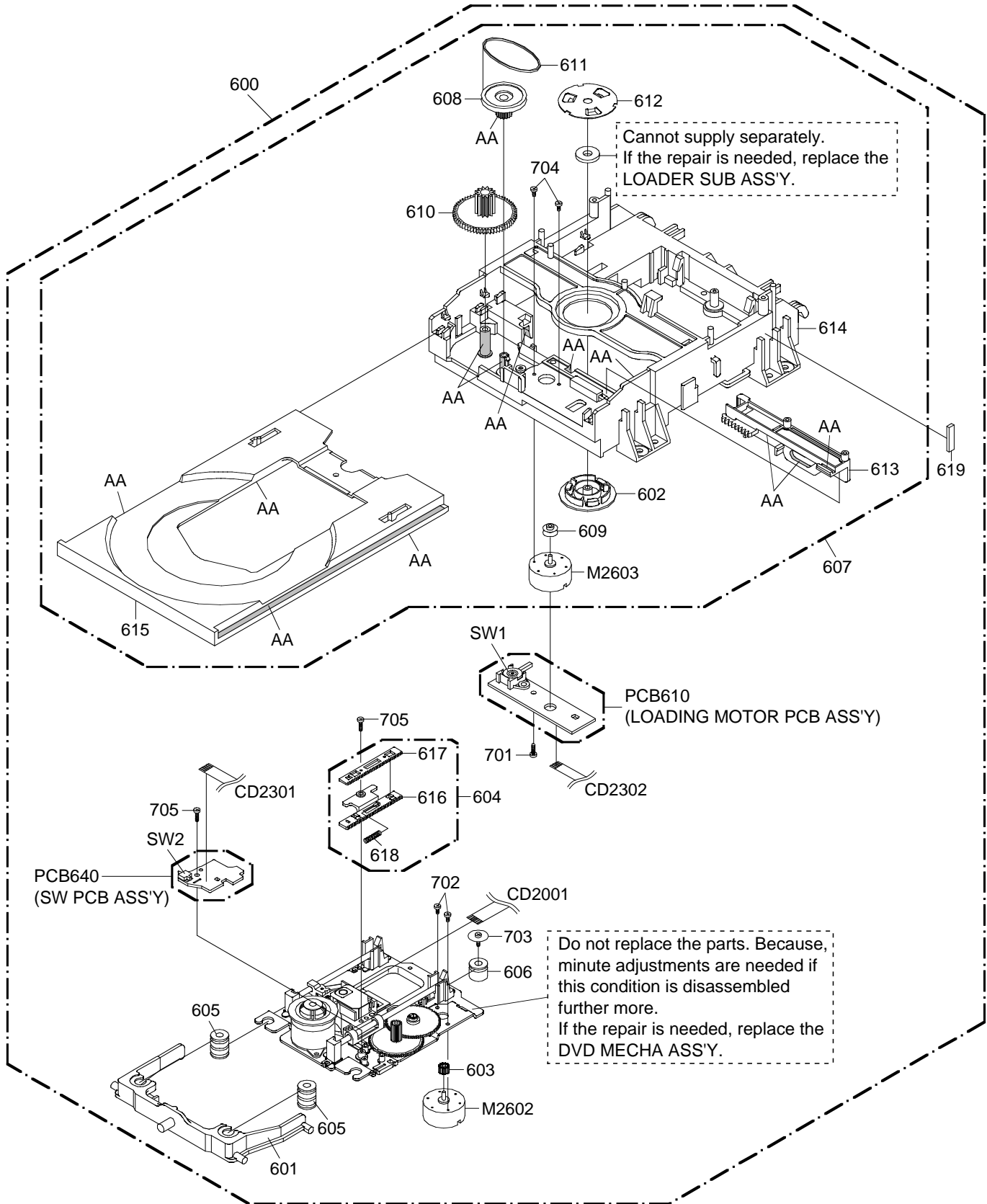
MECHANICAL EXPLODED VIEW



MECHANICAL EXPLODED VIEW (PACKING DIAGRAM)



DVD DECK EXPLODED VIEW



CLASS	MARK
GREASE	AA

NOTE: Applying positions AA for the grease are displayed for this section.
Check if the correct grease is applied for each position.

MECHANICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description	
101	AE006180	7A7010085A	FRONT CABI ASS'Y	
101A	AE006181	701WPJ1324	CABINET,FRONT	
101B	AE004178	711WPAA110	PLATE,FRONT	
101C	AE004212	712WPJC027	FLAP,DVD	
101D	AE004180	713WPAA160	GLASS,LED	
101E	AE004181	713WPAA161	GUIDE,REMOCON	
101F	AE004182	723549A040	BADGE,BRAND	
101G	AE004213	735WPBB136	BUTTON,PUSH	
101H	AE004183	735WPAA715	BUTTON,FRAME	
101I	AE004185	738WPAA052	STOPPER,BUTTON	
101J	AE001324	742WKA0001	SPRING,DVD-FLAP	
101K	AE003110	800WQ0A052	FELT SHEET	
102	AE003049	7A702A009A	BACK CABI ASS'Y	
102A	AE003050	702WPAA620	CABINET,BACK	
102B	AE002928	800WQ00066	FELT SHEET	
103	AE006045	7250000595	SHEET,PC	
104	AE005250	761WSA0155	ANGLE,DECK	
105	BZ710699	761WPA0249	HOLDER,FBT	
106	AE004480	753WUA0069	SPRING,EARTH	
107	AE006255	702WSAA128	PLATE,BOTTOM	
108	AE005249	702WSA0213	SHIELD,TOP	
109	AD301812	7230007593	SHEET,JACK	
110	AE003511	774WPA0006	HOLDER,WIRE	
111	AD302077	752WSA0333	SHIELD,JACK	
112	AE006182	7235490053	POP LABEL	
113	AE005911	726000A084	SHEET,CRT SERVICEMAN	
114	AE006183	7225490169	SHEET,RATING	
115	AE005650	723000C727	SHEET,CAUTION	
116	BZ710660	741WUA0021	SPRING,EARTH	
117	AE005710	769WSAA011	WASHER CRT T=1	
118	AE005914	791WHAA114	FILM BAG	
119	AE002934	792WHA0525	PACKAGE,BOTTOM	
120	AE002933	792WHA0524	PACKAGE,TOP	
121	AE006184	793WCD1601	GIFT BOX	
122	AE006156	A5R801V975	INSTRUCTION BOOK KIT	
123	AE005985	JB5KD400	POLYBAG,INSTRUCTION(RED CAUTION)	
124	AE004983	J2D60117A	REGISTRATION CARD	
125	AE004982	J2D60129A	INFORMATION SHEET	
126	AE004980	J2D60143A	NETFLIX CARD	
127	AE006157	J5R80101A	INSTRUCTION BOOK	
128	AE006187	7230007884	SHEET,BAR CODE	
129	BZ710260	899HV3T000	HOLDER,ANODE WIRE	
130	AE006188	752WSA0488	SHIELD,DECK	
131	AE006189	753WEA0018	SHEET,CU	
132	AD301370	899EFBA002	WIRING-CLIP	
133	BZ710039	8995034000	CORD CLIP UL CO.	
137	AE001698	800WB0A007	FIBER WASHER	
201	AE006190	8121J50C5U	SCREW,TAP TITE(P) GW18	5x35
202	AE004847	8117540A6U	SCREW,TAP TITE(B0) TRUSS	4x16
203	AE003523	811754080U	SCREW,TAP TITE(B0) TRUSS	4x8
204	AE003527	8110E3080U	SCREW,TAP TITE(P) WH10	3x8
205	AE005659	8109I3080U	SCREW,TAP TITE(B) WH7	3x8
206	AE003526	810923080U	SCREW,TAP TITE(B) BIND	3x8
207	AE005917	810963080Q	SCREW,TAP TITE(B) BRAZIER	3x8
208	AE005675	810923060U	SCREW,TAP TITE(B) BIND	3x6
209	AE005541	810F13080U	SEMS(F)	3x8
210	AE003528	8110630A0U	SCREW,TAP TITE(P) BRAZIER	3x10
211	AE003531	810763080U	SCREW,TAP TITE(S) BRAZIER	3x8
212	AE003530	811022680U	SCREW,TAP TITE(P) BIND	2.6x8
213	AE005474	810923070U	SCREW,TAP TITE(B) R BIND	3x7

MECHANICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description	
101	AE006180	7A7010085A	FRONT CABI ASS'Y	
101A	AE006181	701WPJ1324	CABINET,FRONT	
101B	AE004178	711WPAA110	PLATE,FRONT	
101C	AE004212	712WPJC027	FLAP,DVD	
101D	AE004180	713WPAA160	GLASS,LED	
101E	AE004181	713WPAA161	GUIDE,REMOCON	
101F	AE004182	723549A040	BADGE,BRAND	
101G	AE004213	735WPBB136	BUTTON,PUSH	
101H	AE004183	735WPAA715	BUTTON,FRAME	
101I	AE004185	738WPAA052	STOPPER,BUTTON	
101J	AE001324	742WKA0001	SPRING,DVD-FLAP	
101K	AE003110	800WQ0A052	FELT SHEET	
102	AE003049	7A702A009A	BACK CABI ASS'Y	
102A	AE003050	702WPAA620	CABINET,BACK	
102B	AE002928	800WQ00066	FELT SHEET	
103	AE006045	7250000595	SHEET,PC	
104	AE005250	761WSA0155	ANGLE,DECK	
105	BZ710699	761WPA0249	HOLDER,FBT	
106	AE004480	753WUA0069	SPRING,EARTH	
107	AE006255	702WSAA128	PLATE,BOTTOM	
108	AE005249	702WSA0213	SHIELD,TOP	
109	AD301812	7230007593	SHEET,JACK	
110	AE003511	774WPA0006	HOLDER,WIRE	
111	AD302077	752WSA0333	SHIELD,JACK	
112	AE006191	7235490056	POP LABEL	
113	AE005911	726000A084	SHEET,CRT SERVICEMAN	
114	AE006192	7225490183	SHEET,RATING	
115	AE006290	723000C728	SHEET,CAUTION	
116	BZ710660	741WUA0021	SPRING,EARTH	
117	AE005710	769WSAA011	WASHER CRT T=1	
118	AE005914	791WHAA114	FILM BAG	
119	AE002934	792WHA0525	PACKAGE,BOTTOM	
120	AE002933	792WHA0524	PACKAGE,TOP	
121	AE006193	793WCD1618	GIFT BOX	
122	AE006163	A5R808X975	INSTRUCTION BOOK KIT	
123	AE005715	JB5KD200	POLYBAG,INSTRUCTION(RED CAUTION)	
125	AE005543	J2E50729A	INFORMATION SHEET	
127	AE006164	J5R80821A	INSTRUCTION BOOK	
128	AE006196	7230007902	SHEET,BAR CODE	
129	BZ710260	899HV3T000	HOLDER,ANODE WIRE	
130	AE006188	752WSA0488	SHIELD,DECK	
131	AE006189	753WEA0018	SHEET,CU	
132	AD301370	899EFBA002	WIRING-CLIP	
133	BZ710039	8995034000	CORD CLIP UL CO.	
134	AE005122	726000A073	SHEET,CAUTION	
135	AE000091	722000A023	SHEET,HWC	
136	AE006166	722000A267	SHEET,CSA WARNING	
137	AE001698	800WBOA007	FIBER WASHER	
201	AE006190	8121J50C5U	SCREW,TAP TITE(P) GW18	5x35
202	AE004847	8117540A6U	SCREW,TAP TITE(B0) TRUSS	4x16
203	AE003523	811754080U	SCREW,TAP TITE(B0) TRUSS	4x8
204	AE003527	8110E3080U	SCREW,TAP TITE(P) WH10	3x8
205	AE005659	8109I3080U	SCREW,TAP TITE(B) WH7	3x8
206	AE003526	810923080U	SCREW,TAP TITE(B) BIND	3x8
207	AE005917	810963080Q	SCREW,TAP TITE(B) BRAZIER	3x8
208	AE005675	810923060U	SCREW,TAP TITE(B) BIND	3x6
209	AE005541	810F13080U	SEMS(F)	3x8
210	AE003528	8110630A0U	SCREW,TAP TITE(P) BRAZIER	3x10
211	AE003531	810763080U	SCREW,TAP TITE(S) BRAZIER	3x8
212	AE003530	811022680U	SCREW,TAP TITE(P) BIND	2.6x8
213	AE005474	810923070U	SCREW,TAP TITE(B) R BIND	3x7

DVD DECK REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description	
△ 600	AE006197	A5R9013650	DVD MECHA ASS'Y	A5R9013650
601	AE005003	92P100109A	HOLDER, TRAVERSE	
602	AE003550	92P100094A	CLAMPER	
603	AE003551	92P100088A	GEAR, MOTOR	
604	AE003537	92AAA0013A	FEED RACK ASS'Y	
605	AE003538	92P200013A	INSULATOR(F)	
606	AE003539	92P200014A	INSULATOR(R)	
607	AE006115	92SBB0029A	LOADER SUB ASS'Y	
608	AE003541	92P100095A	GEAR, PULLEY	
609	AE003542	92P100097A	PULLEY, MOTOR	
610	AE003549	92P100096A	GEAR, MAIN	
611	AE003544	92P200012A	BELT, LOADING	
612	AE003545	92P000014A	PLATE, CLAMPER	
613	AE003546	92P100093A	RACK, LOADING	
614	AE003547	92P100091A	FRAME, MAIN	
615	AE003548	92P100092A	TRAY	
616	AE003535	92P100089A	RACK, FEED 1	
617	AE003536	92P100090A	RACK, FEED 2	
618	AE003543	92P300020A	SPRING, RACK FEED	
619	BZ710149	800WFAA008	CUSHION C	
701	AE003530	811022680U	SCREW, TAP TITE(P) BIND	2.6x8
702	AE003554	814011723U	SCREW, PAN	M1.7x2.3 P3
703	AE003555	816112080U	SEMS. TAP TITE(P) PAN W10	2x8
704	AE003556	814011730U	SCREW, PAN	M1.7x3 P3
705	AE003557	811022080U	SCREW, TAP TITE(P) BIND	2x8
CD2001	AD301855	122H001901	CORD JUMPER	2H001901
CD2301	AE003558	122H062102	CORD JUMPER	2H062102
CD2302	AE003559	122H052601	CORD JUMPER	2H052601
△ M2602	AE005930	1515S98003	FEED MOTOR	BCZ3B03B
△ M2603	AE005931	1596S18003	MOTOR, LOADING	BCZ3B52B
PCB610	AE005932	A5R801V610	PCB ASS'Y	DED003A
PCB640	AE005933	A5R801V640	PCB ASS'Y	DED002B
SW1	AE003564	0515S32002	SWITCH	SSS-13-2
SW2	AE003565	0500101037	PUSH SWITCH	ESE22MH24

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
RESISTORS			
△R401	BZ210249	R3X28A331J	R,METAL OXIDE 330 OHM 2W
△R402	AD301015	R3X181151J	R,METAL OXIDE 150 OHM 1W
△R408	AE006206	R3X28A1R8J	R,METAL OXIDE 1.8 OHM 2W
△R418	AE003037	R4X5T42R7F	R,METAL 2.7 OHM 1/4W
△R442	BZ210113	R4X5T6223F	R,METAL 22K OHM 1/6W
△R444	BZ210258	R4X5T6472F	R,METAL 4.7K OHM 1/6W
△R445	AD302182	R002T4153J	RC 15K OHM 1/4W
△R447	BZ210021	R65582680J	R,FUSE 68 OHM 1/2W
△R450	AE003588	R65581010J	R,FUSE 1 OHM 1W
△R803	BZ210050	R3X18A123J	R,METAL OXIDE 12K OHM 2W
△R805	BZ210050	R3X18A123J	R,METAL OXIDE 12K OHM 2W
△R807	BZ210050	R3X18A123J	R,METAL OXIDE 12K OHM 2W
△R810	AE006207	R655811R2J	R,FUSE 1.2 OHM 1W
△R3012	AE004089	R3X1811R8J	R,METAL OXIDE 1.8 OHM 1W
△R3800	BZ210233	R4X5T6272F	R,METAL 2.7K OHM 1/6W
△R3803	BZ210206	R002T2155J	RC 1.5M OHM 1/2W
△R3806	BZ210080	R0G3K2275K	RC 2.7M OHM 1/2W
△R3812	BZ210217	R3X181331J	R,METAL OXIDE 330 OHM 1W
△R3817	BZ210094	R5X2CD010J	R,CEMENT 1 OHM 5W
△R3821	79099002	R3X181R39J	R,METAL OXIDE 0.39 OHM 1W
△R3828	AE005735	R63881R22J	R,FUSE 0.22 OHM 1W
CAPACITORS			
C313	BZ110101	E5EZF3222M	CE 2200 UF 25V
△C402	BZ110195	E02LU8220M	CE 22 UF 100V
△C403	BZ110016	E5EZT2471M	CE 470 UF 16V
△C407	BZ210176	E02LF3222M	CE 2200 UF 25V
△C421	BZ110065	E5EZT4471M	CE 470 UF 35V
C423	BZ210173	P4J7F3474J	CMPP 0.47 UF 250V PMS
△C428	AE006205	P4N8FK702H	CMPP 0.007 UF 1.5KV
△C431	BZ110204	E0ELFD220M	CE 22 UF 250V
C802	BZ110247	C0JBB0713K	CC 0.001 UF 2KV B
△C3801	AE003965	P2122B334M	CMP 0.33 UF 275V ECQUL
△C3810	BZ110080	C0J0B0513K	CC 0.001 UF 500V B
C3811	AE000874	C0PLRR7E3K	CC 0.0015 UF 2KV R
△C3812	BZ110080	C0J0B0513K	CC 0.001 UF 500V B
△C3815	BZ110012	E51CGC471M	CE 470 UF 200V
△C3816	AE002878	CD39E0MQ3M	CC 0.0047UF 250V
△C3818	BZ110101	E5EZF3222M	CE 2200 UF 25V
△C3822	BZ110129	E5EZF2222M	CE 2200 UF 16V
△C3823	BZ110032	E5EZF3102M	CE 1000 UF 25V
C3824	AE000029	C0PLRR7H2K	CC 220 PF 2KV R
△C3826	BZ110130	E62NFC221M	CE 220 UF 200V
△C3827	BZ110101	E5EZF3222M	CE 2200 UF 25V
DIODES			
D101	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D102	BZ410021	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
D103	BZ410021	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
D105	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D106	AD300070	D97U01201B	DIODE,ZENER MTZJ12B T-77
D107	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D401	BZ410043	D2WT011E10	DIODE,SILICON 11E1-EIC
△D402	AD300731	D2WXN49370	DIODE,SILICON 1N4937
D403	BZ410019	D97U03001B	DIODE,ZENER MTZJ30B T-77
D404	BZ410019	D97U03001B	DIODE,ZENER MTZJ30B T-77
D405	BZ410043	D2WT011E10	DIODE,SILICON 11E1-EIC
D406	BZ410043	D2WT011E10	DIODE,SILICON 11E1-EIC
D408	BZ410037	D97U03301B	DIODE,ZENER MTZJ33B T-77
△D409	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D410	BZ410022	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77
△D411	AD300731	D2WXN49370	DIODE,SILICON 1N4937
D412	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
△D413	AD300731	D2WXN49370	DIODE,SILICON 1N4937
D414	BZ410085	D2WXN40050	DIODE,SILICON 1N4005-EIC
△D416	BZ410020	D97U05R11B	DIODE,ZENER MTZJ5.1B T-77
D603	BZ410085	D2WXN40050	DIODE,SILICON 1N4005-EIC
D801	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D802	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D803	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D2201	BZ410087	0021E2Q140	LED LTL-1CHEE-002A
D2303	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D2304	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
DIODES			
D3003	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3005	BZ410085	D2WXN40050	DIODE,SILICON 1N4005-EIC
D3007	BZ410021	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
D3008	BZ410085	D2WXN40050	DIODE,SILICON 1N4005-EIC
D3009	BZ410090	D97U04R71B	DIODE,ZENER MTZJ4.7B T-77
D3010	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3011	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3801	BZ410021	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
D3802	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3803	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3804	AD300671	D97U01801B	DIODE,ZENER MTZJ18B T-77
D3805	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3806	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3807	AD300731	D2WXN49370	DIODE,SILICON 1N4937
△D3808	BZ410062	D2WTRM11C0	DIODE,SILICON RM11C-EIC
△D3809	BZ410062	D2WTRM11C0	DIODE,SILICON RM11C-EIC
D3810	AD300671	D97U01801B	DIODE,ZENER MTZJ18B T-77
D3811	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3812	AD300731	D2WXN49370	DIODE,SILICON 1N4937
△D3815	BZ410062	D2WTRM11C0	DIODE,SILICON RM11C-EIC
△D3816	BZ410062	D2WTRM11C0	DIODE,SILICON RM11C-EIC
△D3817	AE002498	D2LKB340F0	DIODE,SCHOTTKY SB340FL-6737
△D3818	AD300731	D2WXN49370	DIODE,SILICON 1N4937
△D3819	BZ410010	D28T21DQN9	DIODE,SCHOTTKY 21DQ09N-TA2B1
△D3820	BZ410010	D28T21DQN9	DIODE,SCHOTTKY 21DQ09N-TA2B1
△D3821	BZ410080	D2WXRU2AM0	DIODE,SILICON RU2AM-EIC
D3822	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
△D3823	AE001064	D28F31DQ09	DIODE,SCHOTTKY 31DQ09-FC
D3826	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3827	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3828	BZ410067	D97U02R21B	DIODE,ZENER MTZJ2.2B T-77
△D3830	BZ410010	D28T21DQN9	DIODE,SCHOTTKY 21DQ09N-TA2B1
D3831	BZ410064	D97U03R91B	DIODE,ZENER MTZJ3.9B T-77
D4001	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D4002	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D4003	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D4004	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D4005	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D8111	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D8112	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
ICS			
IC101	AE006062	I55D06084A	IC OEC6084A
IC103	BZ611122	I9UF032450	IC PST3245NR
IC199	AE006208	S5R9013E01	IC MEMORY DATA AT24C04N-10SU-2.7
△IC302	AD302184	I0FSP7522N	IC AN7522N
△IC401	BZ611053	I01TD55220	IC AN5522
IC601	AE004116	I03FC319N0	IC LA76319NM-MPB-E
IC902	BZ611068	I01FF58290	IC AN5829S
IC2301	AE003581	I03F065650	IC LA6565-TE-L-E
IC2304	AE005769	I07J003580	IC BA10358FV-E2
△IC3001	BZ611015	I1KA97805A	IC KIA7805API
△IC3002	BZ611015	I1KA97805A	IC KIA7805API
△IC3005	BZ611033	I1KA97809A	IC KIA7809API
△IC3800	AE002809	000220002W	IC PHOTO COUPLER PS2561AL1-1-V(W)
IC4001	AE005760	ICQK068620	IC ZR36862PQCG
IC4002	AE005421	I57J0L02F0	IC BR24L02F-WE2
IC4003	AE006061	I07F9E00W0	IC BA33E00WHFP-TR
IC4007	AE006210	S5R9013F01	IC MEMORY DATA SST39VF800A-70-4C-EKE
IC4008	AE005483	ICLJ0610EX	IC HY57V161610ETP-7
IC4009	AE005483	ICLJ0610EX	IC HY57V161610ETP-7
IC4201	AE001295	I0QJ045800	IC NJM4580M(Te1)
IC8102	AE003584	I17F017530	IC PCM1753DBQR
TRANSISTORS			
Q101	BZ510108	TAAA1504SY	TRANSISTOR,SILICON KTA1504S_Y_RTK
Q105	BZ510109	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK
Q301	BZ510109	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK
Q302	BZ510109	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK
Q305	BZ510109	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK
△Q401	BZ510004	TA3T016240	TRANSISTOR,SILICON 2SA1624-AA
△Q405	BZ510097	TCAT03227Y	TRANSISTOR,SILICON KTC3227_Y-AT
△Q406	AE000656	TC1G058850	TRANSISTOR,SILICON 2SC5885

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
TRANSISTORS			
Q601	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q602	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q605	BZ510025	TPYJB05001	COMPOUND TRANSISTOR
△Q804	BZ510009	TC3F042170	TRANSISTOR,SILICON
△Q805	BZ510009	TC3F042170	TRANSISTOR,SILICON
△Q806	BZ510009	TC3F042170	TRANSISTOR,SILICON
Q2201	BZ510021	TNYJC05001	COMPOUND TRANSISTOR
Q2301	BZ510112	T67J1036K0	TRANSISTOR,SILICON
Q2302	AE003592	T67J048TL0	TRANSISTOR,SILICON
Q2303	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q2304	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q2305	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
△Q3000	BZ510057	TAAT01281Y	TRANSISTOR,SILICON
Q3001	BZ510020	TNYJB05001	COMPOUND TRANSISTOR
△Q3003	AD301780	TCA0043690	TRANSISTOR,SILICON
△Q3004	BZ510057	TAAT01281Y	TRANSISTOR,SILICON
△Q3005	BZ510105	TCAT03209Y	TRANSISTOR,SILICON
△Q3006	BZ510070	TCAT032034	TRANSISTOR,SILICON
Q3007	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
△Q3008	BZ510070	TCAT032034	TRANSISTOR,SILICON
Q3009	BZ510105	TCAT03209Y	TRANSISTOR,SILICON
Q3010	BZ510057	TAAT01281Y	TRANSISTOR,SILICON
Q3800	BZ510069	TCATC31980	TRANSISTOR,SILICON
Q3802	BZ510070	TCAT032034	TRANSISTOR,SILICON
△Q3803	AE002251	T25F035630	FET
Q4004	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q4201	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q4203	BZ510088	TNAAD05001	COMPOUND TRANSISTOR
Q4209	BZ510021	TNYJC05001	COMPOUND TRANSISTOR
Q4210	BZ510081	TPYJA05001	COMPOUND TRANSISTOR
Q4211	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q4212	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
COILS & TRANSFORMERS			
L001	BZ310005	02167D101K	COIL
L101	BZ310030	021LA6560K	COIL
L401	BZ310004	021679472K	COIL
L601	BZ310041	02167F101J	COIL
L602	BZ310005	02167D101K	COIL
L801	BZ310002	021673101K	COIL
L902	BZ310041	02167F101J	COIL
L904	BZ310041	02167F101J	COIL
L3000	AD301785	02167E100K	COIL
L3001	AD301785	02167E100K	COIL
△L3800	BZ310033	028R200026	COIL,DEGAUSS
△L3801	AE006198	029X000131	COIL,LINE FILTER
L3803	AD301539	02AHB0A0A4	CORE,FERRITE
L4001	BZ310191	02167F2R2J	COIL
L4002	BZ310118	02AHB9A972	CORE,FERRITE
L4201	BZ310041	02167F101J	COIL
L4202	BZ310041	02167F101J	COIL
L8102	AE000828	02167F1R0K	COIL
L8103	AE000828	02167F1R0K	COIL
T401	BZ310157	045009003J	TRANS,HORIZONTAL DRIVE
△T3800	AD302067	0481300034	TRANSFORMER,SWITCHING
JACKS			
△J801	AD301356	066F130020	SOCKET,CATHODE RAY,TUBE
△J2201	AE003431	060J131016	HEADPHONE JACK
J2202	AE002949	060J421036	RCA JACK
J2203	AE002950	060J421037	RCA JACK
J2204	AE002951	060J421030	RCA JACK
J4201	AE003568	060J401102	RCA JACK
SWITCHES			
SW2213	BZ612010	0504101T34	SWITCH,TACT
SW2214	BZ612010	0504101T34	SWITCH,TACT
SW2215	BZ612010	0504101T34	SWITCH,TACT
SW2216	BZ612010	0504101T34	SWITCH,TACT
SW2217	BZ612010	0504101T34	SWITCH,TACT
SW2218	BZ612010	0504101T34	SWITCH,TACT
SW2219	BZ612010	0504101T34	SWITCH,TACT
SW2220	BZ612010	0504101T34	SWITCH,TACT
SW2221	BZ612010	0504101T34	SWITCH,TACT

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
			SWITCHES
SW2223	BZ612010	0504101T34	SWITCH,TACT
			VARIABLE RESISTORS
VR401	BZ210255	V1K62H3BT8	VOLUME,SEMI FIXED
VR3800	BZ210265	V1K63Q2BTE	VOLUME,SEMI FIXED
			P.C.BOARD ASSEMBLIES
PCB110	AE006200	A5R9013110L	PCB ASS'Y
PCB130	AE006201	A5R9013130L	PCB ASS'Y
PCBD20	AE006202	A5R9013D20L	PCB ASS'Y
			MISCELLANEOUS
B301	BZ310129	024HT03564	CORE,BEADS
B401	BZ310121	024HT03553	CORE,BEADS
B2301	AE005476	0246C51024	CORE,BEADS
B2302	AE005476	0246C51024	CORE,BEADS
B2303	AE005476	0246C51024	CORE,BEADS
B2304	AE005476	0246C51024	CORE,BEADS
B2305	AE005476	0246C51024	CORE,BEADS
B3800	BZ310121	024HT03553	CORE,BEADS
B4001	AE005476	0246C51024	CORE,BEADS
			MISCELLANEOUS
B4002	AE005476	0246C51024	CORE,BEADS
B4003	AE005476	0246C51024	CORE,BEADS
B4005	AE005476	0246C51024	CORE,BEADS
B4006	AE005476	0246C51024	CORE,BEADS
B4007	AE005476	0246C51024	CORE,BEADS
B4008	AE005476	0246C51024	CORE,BEADS
B4009	AE005476	0246C51024	CORE,BEADS
B4010	AE005476	0246C51024	CORE,BEADS
B4011	AE005476	0246C51024	CORE,BEADS
B4012	AE005476	0246C51024	CORE,BEADS
B4013	AE005476	0246C51024	CORE,BEADS
B4014	AE005476	0246C51024	CORE,BEADS
B4016	AE005476	0246C51024	CORE,BEADS
B4017	AE005476	0246C51024	CORE,BEADS
B4018	AE005476	0246C51024	CORE,BEADS
B4201	BZ310121	024HT03553	CORE,BEADS
B8103	AE005476	0246C51024	CORE,BEADS
BL001	BZ310014	023C00022A	COIL,BALUN
BT001	AE005640	141R004016	BATTERY,MANGAN
BT002	AE005640	141R004016	BATTERY,MANGAN
CD301	AE006054	06C3121501	CORD,CONNECTOR
CD302	AE006054	06C3121501	CORD,CONNECTOR
CD802	AE001015	WDL6042038	FLAT CABLE
CD803	AE002362	WBL6034038	FLAT CABLE
CD805	AE005894	06C3823005	CORD,CONNECTOR
CP101	BZ614458	069S290629	CONNECTOR PCB SIDE
CP301	AE005936	069W120459	CONNECTOR PCB SIDE
CP302	AE005936	069W120459	CONNECTOR PCB SIDE
△CP401	BZ614303	069S450089	CONNECTOR PCB SIDE
CP801	BZ614269	069S320010	CONNECTOR PCB SIDE
△CD3800	AE005639	1209414909	CORD,AC BUSH
CD4002	AE006055	06C32B2202	CORD,CONNECTOR
CD8101	AE003576	122F0C1602	CORD,JUMPER
CP2301	AE003571	069GYOT119	CONNECTOR PCB SIDE
CP2302	AE005934	069EV53030	CONNECTOR PCB SIDE
CP2303	AE005935	069EV63030	CONNECTOR PCB SIDE
△CP3800	BZ614283	069S420110	CONNECTOR PCB SIDE
CP8001	BZ614214	069S2B0629	CONNECTOR PCB SIDE
CP8002	AD301797	069J7C0029	CONNECTOR PCB SIDE
CP802A	BZ614333	067U006049	WIRE HOLDER
CP802B	BZ614333	067U006049	WIRE HOLDER
CP803A	BZ614334	067U004029	WIRE HOLDER
CP803B	BZ614334	067U004029	WIRE HOLDER
CP8101	AE006053	069J7C0589	CONNECTOR PCB SIDE
CUS001	BZ710279	800WFAA006	CUSHION A
ELD201	BZ614043	124116281A	EYE LET
ELD202	BZ614044	124120301A	EYE LET
△F3800	BZ614504	081PC05005	FUSE
△FB401	AE003484	043220062F	TRANSFORMER,FLYBACK
FH3800	AE002634	06710T0009	HOLDER,FUSE
FH3801	AE002634	06710T0009	HOLDER,FUSE
OS2202	BZ614199	077Q004017	REMOTE RECEIVER

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
MISCELLANEOUS			
△SP351	AE006199	070Y033006	SPEAKER S08F53
△SP352	AE006199	070Y033006	SPEAKER S08F53
TM101	AE006056	076D0KG010	TRANSMITTER ORT204N7404359-U
△TU001	AE005631	0163300016	RF UNIT 115-V-KA35AR
△TH3800	AE001577	DF20C3R0Q0	DEGAUSS ELEMENT PTDCA1BF3R0Q100
△V801	AE002916	098Y210453	CRT W/DY A51LZM10X20N45
X101	BZ613019	1002T01606	CERAMIC OSCILLATOR CSTLS16M0X53-A0
X601	BZ613004	100CT3R505	CRYSTAL HC-49/U
X4001	AD301803	100BT02701	CRYSTAL HC-49U/S
RESISTOR			
	RC.....	CARBON RESISTOR	
CAPACITORS			
	CC.....	CERAMIC CAPACITOR	
	CE.....	ALUMI ELECTROLYTIC CAPACITOR	
	CP.....	POLYESTER CAPACITOR	
	CPP.....	POLYPROPYLENE CAPACITOR	
	CPL.....	PLASTIC CAPACITOR	
	CMP.....	METAL POLYESTER CAPACITOR	
	CMPL.....	METAL PLASTIC CAPACITOR	
	CMPP.....	METAL POLYPROPYLENE CAPACITOR	

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
RESISTORS			
△R401	BZ210249	R3X28A331J	R,METAL OXIDE 330 OHM 2W
△R402	AD301015	R3X181151J	R,METAL OXIDE 150 OHM 1W
△R408	AE006206	R3X28A1R8J	R,METAL OXIDE 1.8 OHM 2W
△R418	AE003037	R4X5T42R7F	R,METAL 2.7 OHM 1/4W
△R442	BZ210113	R4X5T6223F	R,METAL 22K OHM 1/6W
△R444	BZ210258	R4X5T6472F	R,METAL 4.7K OHM 1/6W
△R445	AD302182	R002T4153J	RC 15K OHM 1/4W
△R447	BZ210021	R65582680J	R,FUSE 68 OHM 1/2W
△R450	AE003588	R65581010J	R,FUSE 1 OHM 1W
△R803	BZ210050	R3X18A123J	R,METAL OXIDE 12K OHM 2W
△R805	BZ210050	R3X18A123J	R,METAL OXIDE 12K OHM 2W
△R807	BZ210050	R3X18A123J	R,METAL OXIDE 12K OHM 2W
△R810	AE006207	R655811R2J	R,FUSE 1.2 OHM 1W
△R3012	AE004089	R3X1811R8J	R,METAL OXIDE 1.8 OHM 1W
△R3800	BZ210233	R4X5T6272F	R,METAL 2.7K OHM 1/6W
△R3803	BZ210206	R002T2155J	RC 1.5M OHM 1/2W
△R3806	BZ210080	R0G3K2275K	RC 2.7M OHM 1/2W
△R3812	BZ210217	R3X181331J	R,METAL OXIDE 330 OHM 1W
△R3817	BZ210094	R5X2CD010J	R,CEMENT 1 OHM 5W
△R3821	79099002	R3X181R39J	R,METAL OXIDE 0.39 OHM 1W
△R3828	AE005735	R63881R22J	R,FUSE 0.22 OHM 1W
CAPACITORS			
C313	BZ110101	E5EZF3222M	CE 2200 UF 25V
△C402	BZ110195	E02LU8220M	CE 22 UF 100V
△C403	BZ110016	E5EZT2471M	CE 470 UF 16V
△C407	BZ210176	E02LF3222M	CE 2200 UF 25V
△C421	BZ110065	E5EZT4471M	CE 470 UF 35V
C423	BZ210173	P4J7F3474J	CMPP 0.47 UF 250V PMS
△C428	AE006205	P4N8FK702H	CMPP 0.007 UF 1.5KV
△C431	BZ110204	E0ELFD220M	CE 22 UF 250V
C802	BZ110247	C0JBB0713K	CC 0.001 UF 2KV B
△C3801	AE003965	P2122B334M	CMP 0.33 UF 275V ECQUL
△C3810	BZ110080	C0J0B0513K	CC 0.001 UF 500V B
C3811	AE000874	C0PLRR7E3K	CC 0.0015 UF 2KV R
△C3812	BZ110080	C0J0B0513K	CC 0.001 UF 500V B
△C3815	BZ110012	E51CGC471M	CE 470 UF 200V
△C3816	AE002878	CD39E0MQ3M	CC 0.0047UF 250V
△C3818	BZ110101	E5EZF3222M	CE 2200 UF 25V
△C3822	BZ110129	E5EZF2222M	CE 2200 UF 16V
△C3823	BZ110032	E5EZF3102M	CE 1000 UF 25V
C3824	AE000029	C0PLRR7H2K	CC 220 PF 2KV R
△C3826	BZ110130	E62NFC221M	CE 220 UF 200V
△C3827	BZ110101	E5EZF3222M	CE 2200 UF 25V
DIODES			
D101	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D102	BZ410021	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
D103	BZ410021	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
D105	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D106	AD300070	D97U01201B	DIODE,ZENER MTZJ12B T-77
D107	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D401	BZ410043	D2WT011E10	DIODE,SILICON 11E1-EIC
△D402	AD300731	D2WXN49370	DIODE,SILICON 1N4937
D403	BZ410019	D97U03001B	DIODE,ZENER MTZJ30B T-77
D404	BZ410019	D97U03001B	DIODE,ZENER MTZJ30B T-77
D405	BZ410043	D2WT011E10	DIODE,SILICON 11E1-EIC
D406	BZ410043	D2WT011E10	DIODE,SILICON 11E1-EIC
D408	BZ410037	D97U03301B	DIODE,ZENER MTZJ33B T-77
△D409	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D410	BZ410022	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77
△D411	AD300731	D2WXN49370	DIODE,SILICON 1N4937
D412	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
△D413	AD300731	D2WXN49370	DIODE,SILICON 1N4937
D414	BZ410085	D2WXN40050	DIODE,SILICON 1N4005-EIC
△D416	BZ410020	D97U05R11B	DIODE,ZENER MTZJ5.1B T-77
D603	BZ410085	D2WXN40050	DIODE,SILICON 1N4005-EIC
D801	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D802	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D803	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D2201	BZ410087	0021E2Q140	LED LTL-1CHEE-002A
D2303	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D2304	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
DIODES			
D3003	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3005	BZ410085	D2WXN40050	DIODE,SILICON 1N4005-EIC
D3007	BZ410021	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
D3008	BZ410085	D2WXN40050	DIODE,SILICON 1N4005-EIC
D3009	BZ410090	D97U04R71B	DIODE,ZENER MTZJ4.7B T-77
D3010	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3011	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3801	BZ410021	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
D3802	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3803	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3804	AD300671	D97U01801B	DIODE,ZENER MTZJ18B T-77
D3805	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3806	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3807	AD300731	D2WXN49370	DIODE,SILICON 1N4937
△D3808	BZ410062	D2WTRM11C0	DIODE,SILICON RM11C-EIC
△D3809	BZ410062	D2WTRM11C0	DIODE,SILICON RM11C-EIC
D3810	AD300671	D97U01801B	DIODE,ZENER MTZJ18B T-77
D3811	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3812	AD300731	D2WXN49370	DIODE,SILICON 1N4937
△D3815	BZ410062	D2WTRM11C0	DIODE,SILICON RM11C-EIC
△D3816	BZ410062	D2WTRM11C0	DIODE,SILICON RM11C-EIC
△D3817	AE002498	D2LKB340F0	DIODE,SCHOTTKY SB340FL-6737
△D3818	AD300731	D2WXN49370	DIODE,SILICON 1N4937
△D3819	BZ410010	D28T21DQN9	DIODE,SCHOTTKY 21DQ09N-TA2B1
△D3820	BZ410010	D28T21DQN9	DIODE,SCHOTTKY 21DQ09N-TA2B1
△D3821	BZ410080	D2WXRU2AM0	DIODE,SILICON RU2AM-EIC
D3822	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
△D3823	AE001064	D28F31DQ09	DIODE,SCHOTTKY 31DQ09-FC
D3826	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3827	BZ410006	D1VT001330	DIODE,SILICON 1SS133T-77
D3828	BZ410067	D97U02R21B	DIODE,ZENER MTZJ2.2B T-77
△D3830	BZ410010	D28T21DQN9	DIODE,SCHOTTKY 21DQ09N-TA2B1
D3831	BZ410064	D97U03R91B	DIODE,ZENER MTZJ3.9B T-77
D4001	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D4002	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D4003	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D4004	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D4005	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D8111	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
D8112	BZ410086	DD7R0S3550	DIODE,SILICON 1SS355 TE-17
ICS			
IC101	AE006062	I55D06084A	IC OEC6084A
IC103	BZ611122	I9UF032450	IC PST3245NR
IC199	AE006209	S5R9013E02	IC MEMORY DATA AT24C04N-10SU-2.7
△IC302	AD302184	I0FSP7522N	IC AN7522N
△IC401	BZ611053	I01TD55220	IC AN5522
IC601	AE004116	I03FC319N0	IC LA76319NM-MPB-E
IC902	BZ611068	I01FF58290	IC AN5829S
IC2301	AE003581	I03F065650	IC LA6565-TE-L-E
IC2304	AE005769	I07J003580	IC BA10358FV-E2
△IC3001	BZ611015	I1KA97805A	IC KIA7805API
△IC3002	BZ611015	I1KA97805A	IC KIA7805API
△IC3005	BZ611033	I1KA97809A	IC KIA7809API
△IC3800	AE002809	000220002W	IC PHOTO COUPLER PS2561AL1-1-V(W)
IC4001	AE005760	ICQK068620	IC ZR36862PQCG
IC4002	AE005421	I57J0L02F0	IC BR24L02F-WE2
IC4003	AE006061	I07F9E00W0	IC BA33E00WHFP-TR
IC4007	AE006211	S5R9013F02	IC MEMORY DATA SST39VF800A-70-4C-EKE
IC4008	AE005483	ICLJ0610EX	IC HY57V161610ETP-7
IC4009	AE005483	ICLJ0610EX	IC HY57V161610ETP-7
IC4201	AE001295	I0QJ045800	IC NJM4580M(TE1)
IC8102	AE003584	I17F017530	IC PCM1753DBQR
TRANSISTORS			
Q101	BZ510108	TAAA1504SY	TRANSISTOR,SILICON KTA1504S_Y_RTK
Q105	BZ510109	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK
Q301	BZ510109	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK
Q302	BZ510109	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK
Q305	BZ510109	TCAA3875SY	TRANSISTOR,SILICON KTC3875S_Y_RTK
△Q401	BZ510004	TA3T016240	TRANSISTOR,SILICON 2SA1624-AA
△Q405	BZ510097	TCAT03227Y	TRANSISTOR,SILICON KTC3227_Y-AT
△Q406	AE000656	TC1G058850	TRANSISTOR,SILICON 2SC5885

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
TRANSISTORS			
Q601	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q602	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q605	BZ510025	TPYJB05001	COMPOUND TRANSISTOR
△Q804	BZ510009	TC3F042170	TRANSISTOR,SILICON
△Q805	BZ510009	TC3F042170	TRANSISTOR,SILICON
△Q806	BZ510009	TC3F042170	TRANSISTOR,SILICON
Q2201	BZ510021	TNYJC05001	COMPOUND TRANSISTOR
Q2301	BZ510112	T67J1036K0	TRANSISTOR,SILICON
Q2302	AE003592	T67J048TL0	TRANSISTOR,SILICON
Q2303	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q2304	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q2305	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
△Q3000	BZ510057	TAAT01281Y	TRANSISTOR,SILICON
Q3001	BZ510020	TNYJB05001	COMPOUND TRANSISTOR
△Q3003	AD301780	TCA0043690	TRANSISTOR,SILICON
△Q3004	BZ510057	TAAT01281Y	TRANSISTOR,SILICON
△Q3005	BZ510105	TCAT03209Y	TRANSISTOR,SILICON
△Q3006	BZ510070	TCAT032034	TRANSISTOR,SILICON
Q3007	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
△Q3008	BZ510070	TCAT032034	TRANSISTOR,SILICON
Q3009	BZ510105	TCAT03209Y	TRANSISTOR,SILICON
Q3010	BZ510057	TAAT01281Y	TRANSISTOR,SILICON
Q3800	BZ510069	TCATC31980	TRANSISTOR,SILICON
Q3802	BZ510070	TCAT032034	TRANSISTOR,SILICON
△Q3803	AE002251	T25F035630	FET
Q4004	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q4201	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q4203	BZ510088	TNAAD05001	COMPOUND TRANSISTOR
Q4209	BZ510021	TNYJC05001	COMPOUND TRANSISTOR
Q4210	BZ510081	TPYJA05001	COMPOUND TRANSISTOR
Q4211	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
Q4212	BZ510109	TCAA3875SY	TRANSISTOR,SILICON
COILS & TRANSFORMERS			
L001	BZ310005	02167D101K	COIL
L101	BZ310030	021LA6560K	COIL
L401	BZ310004	021679472K	COIL
L601	BZ310041	02167F101J	COIL
L602	BZ310005	02167D101K	COIL
L801	BZ310002	021673101K	COIL
L902	BZ310041	02167F101J	COIL
L904	BZ310041	02167F101J	COIL
L3000	AD301785	02167E100K	COIL
L3001	AD301785	02167E100K	COIL
△L3800	BZ310033	028R200026	COIL,DEGAUSS
△L3801	AE006198	029X000131	COIL,LINE FILTER
L3803	AD301539	02AHB0A0A4	CORE,FERRITE
L4001	BZ310191	02167F2R2J	COIL
L4002	BZ310118	02AHB9A972	CORE,FERRITE
L4201	BZ310041	02167F101J	COIL
L4202	BZ310041	02167F101J	COIL
L8102	AE000828	02167F1R0K	COIL
L8103	AE000828	02167F1R0K	COIL
T401	BZ310157	045009003J	TRANS,HORIZONTAL DRIVE
△T3800	AD302067	0481300034	TRANSFORMER,SWITCHING
JACKS			
△J801	AD301356	066F130020	SOCKET,CATHODE RAY,TUBE
△J2201	AE003431	060J131016	HEADPHONE JACK
J2202	AE002949	060J421036	RCA JACK
J2203	AE002950	060J421037	RCA JACK
J2204	AE002951	060J421030	RCA JACK
J4201	AE003568	060J401102	RCA JACK
SWITCHES			
SW2213	BZ612010	0504101T34	SWITCH,TACT
SW2214	BZ612010	0504101T34	SWITCH,TACT
SW2215	BZ612010	0504101T34	SWITCH,TACT
SW2216	BZ612010	0504101T34	SWITCH,TACT
SW2217	BZ612010	0504101T34	SWITCH,TACT
SW2218	BZ612010	0504101T34	SWITCH,TACT
SW2219	BZ612010	0504101T34	SWITCH,TACT
SW2220	BZ612010	0504101T34	SWITCH,TACT
SW2221	BZ612010	0504101T34	SWITCH,TACT

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
			SWITCHES
SW2223	BZ612010	0504101T34	SWITCH,TACT
			VARIABLE RESISTORS
VR401	BZ210255	V1K62H3BT8	VOLUME,SEMI FIXED
VR3800	BZ210265	V1K63Q2BTE	VOLUME,SEMI FIXED
			P.C.BOARD ASSEMBLIES
PCB110	AE006200	A5R9013110L	PCB ASS'Y
PCB130	AE006203	A5R9023130L	PCB ASS'Y
PCBD20	AE006204	A5R9023D20L	PCB ASS'Y
			MISCELLANEOUS
B301	BZ310129	024HT03564	CORE,BEADS
B401	BZ310121	024HT03553	CORE,BEADS
B2301	AE005476	0246C51024	CORE,BEADS
B2302	AE005476	0246C51024	CORE,BEADS
B2303	AE005476	0246C51024	CORE,BEADS
B2304	AE005476	0246C51024	CORE,BEADS
B2305	AE005476	0246C51024	CORE,BEADS
B3800	BZ310121	024HT03553	CORE,BEADS
B4001	AE005476	0246C51024	CORE,BEADS
			MISCELLANEOUS
B4002	AE005476	0246C51024	CORE,BEADS
B4003	AE005476	0246C51024	CORE,BEADS
B4005	AE005476	0246C51024	CORE,BEADS
B4006	AE005476	0246C51024	CORE,BEADS
B4007	AE005476	0246C51024	CORE,BEADS
B4008	AE005476	0246C51024	CORE,BEADS
B4009	AE005476	0246C51024	CORE,BEADS
B4010	AE005476	0246C51024	CORE,BEADS
B4011	AE005476	0246C51024	CORE,BEADS
B4012	AE005476	0246C51024	CORE,BEADS
B4013	AE005476	0246C51024	CORE,BEADS
B4014	AE005476	0246C51024	CORE,BEADS
B4016	AE005476	0246C51024	CORE,BEADS
B4017	AE005476	0246C51024	CORE,BEADS
B4018	AE005476	0246C51024	CORE,BEADS
B4201	BZ310121	024HT03553	CORE,BEADS
B8103	AE005476	0246C51024	CORE,BEADS
BL001	BZ310014	023C00022A	COIL,BALUN
BT001	AE005640	141R004016	BATTERY,MANGAN
BT002	AE005640	141R004016	BATTERY,MANGAN
CD301	AE006054	06C3121501	CORD,CONNECTOR
CD302	AE006054	06C3121501	CORD,CONNECTOR
CD802	AE001015	WDL6042038	FLAT CABLE
CD803	AE002362	WBL6034038	FLAT CABLE
CD805	AE005894	06C3823005	CORD,CONNECTOR
CP101	BZ614458	069S290629	CONNECTOR PCB SIDE
CP301	AE005936	069W120459	CONNECTOR PCB SIDE
CP302	AE005936	069W120459	CONNECTOR PCB SIDE
△CP401	BZ614303	069S450089	CONNECTOR PCB SIDE
CP801	BZ614269	069S320010	CONNECTOR PCB SIDE
△CD3800	AE005639	1209414909	CORD,AC BUSH
CD4002	AE006055	06C32B2202	CORD,CONNECTOR
CD8101	AE003576	122F0C1602	CORD,JUMPER
CP2301	AE003571	069GYOT119	CONNECTOR PCB SIDE
CP2302	AE005934	069EV53030	CONNECTOR PCB SIDE
CP2303	AE005935	069EV63030	CONNECTOR PCB SIDE
△CP3800	BZ614283	069S420110	CONNECTOR PCB SIDE
CP8001	BZ614214	069S2B0629	CONNECTOR PCB SIDE
CP8002	AD301797	069J7C0029	CONNECTOR PCB SIDE
CP802A	BZ614333	067U006049	WIRE HOLDER
CP802B	BZ614333	067U006049	WIRE HOLDER
CP803A	BZ614334	067U004029	WIRE HOLDER
CP803B	BZ614334	067U004029	WIRE HOLDER
CP8101	AE006053	069J7C0589	CONNECTOR PCB SIDE
CUS001	BZ710279	800WFAA006	CUSHION A
ELD201	BZ614043	124116281A	EYE LET
ELD202	BZ614044	124120301A	EYE LET
△F3800	BZ614504	081PC05005	FUSE
△FB401	AE003484	043220062F	TRANSFORMER,FLYBACK
FH3800	AE002634	06710T0009	HOLDER,FUSE
FH3801	AE002634	06710T0009	HOLDER,FUSE
OS2202	BZ614199	077Q004017	REMOTE RECEIVER

ELECTRICAL REPLACEMENT PARTS LIST

Location No.	TSB P/N	Reference No.	Description
MISCELLANEOUS			
△SP351	AE006199	070Y033006	S08F53 SPEAKER
△SP352	AE006199	070Y033006	S08F53 SPEAKER
TM101	AE006056	076D0KG010	ORT204N7404359-U TRANSMITTER
△TU001	AE005631	0163300016	115-V-KA35AR RF UNIT
△TH3800	AE001577	DF20C3R0Q0	PTDCA1BF3R0Q100 DEGAUSS ELEMENT
△V801	AE002916	098Y210453	A51LZM10X20N45 CRT W/DY
X101	BZ613019	1002T01606	CSTLS16M0X53-A0 CERAMIC OSCILLATOR
X601	BZ613004	100CT3R505	HC-49/U CRYSTAL
X4001	AD301803	100BT02701	HC-49U/S CRYSTAL
RESISTOR			
	RC.....	CARBON RESISTOR	
CAPACITORS			
	CC.....	CERAMIC CAPACITOR	
	CE.....	ALUMI ELECTROLYTIC CAPACITOR	
	CP.....	POLYESTER CAPACITOR	
	CPP.....	POLYPROPYLENE CAPACITOR	
	CPL.....	PLASTIC CAPACITOR	
	CMP.....	METAL POLYESTER CAPACITOR	
	CMPL.....	METAL PLASTIC CAPACITOR	
	CMPP.....	METAL POLYPROPYLENE CAPACITOR	

TOSHIBA CORPORATION

1-1, SHIBAURA 1-CHOME, MINATO-KU, TOKYO 105-8001, JAPAN