



# Datasheet

BL54L15 $\mu$  Series

*Version 0.4*

PRELIMINARY

## Revision History

Version	Date	Notes	Contributor(s)	Approver
0.1	02 Oct 2024	Preliminary release.	Raj Khatri	Jonathan Kaye
0.2	18 Oct 2024	Updated table4 external antenna list to Added antenna Ezurio iFlexPIFA Mini EFG2401A3S-10MH4L to <b>External Antenna Integration with BL54L15<math>\mu</math> RF trace pin variant (453-00224)</b> Change Mag Layers EDA-8709-2G4C1-B27-CY antenna gain from 2dBi to 2.32dBi.	Raj Khatri	Jonathan Kaye
0.3	5 Nov 2024	Updated height of module to 1.75 mm.	Dave Drogowski	Jonathan Kaye
0.4	20 Nov 2024	Updated power supply voltage to 1.7 – 3.6 V.	Dave Drogowski	Jonathan Kaye

## Contents

1	Overview and Key Features.....	4
1.1	Features and Benefits.....	4
1.2	Application Areas.....	4
2	Specification.....	5
2.1	Specification Summary.....	5
3	Hardware Specifications.....	8
3.1	Block Diagram and Pin-out.....	8
3.2	Pin Definitions.....	10
3.3	Electrical Specifications.....	13
3.3.1	Absolute Maximum Ratings.....	13
3.3.2	Recommended Operating Parameters.....	14
3.4	Clocks.....	15
3.4.1	HFXO - 32MHz crystal oscillator and nRF54L15 internal load capacitor TBD pF mandatory setting.....	15
3.4.2	LFCLK – Low Frequency clock source.....	15
3.4.3	Other Internal Clocks.....	15
3.5	BL54L15 $\mu$ Power Supply.....	16
4	Mandatory SW requirements related to hardware.....	17
4.1	32MHz crystal internal load capacitor setting of TBD pF.....	17
5	Hardware Integration Suggestions.....	18
5.1	Circuit.....	18
5.2	PCB Layout on Host PCB - General.....	19
5.3	PCB Layout on Host PCB for the 453-00223.....	19
5.3.1	Antenna Keep-out on Host PCB.....	19
5.3.2	Antenna Keep-out and Proximity to Metal or Plastic.....	19
5.4	50-Ohms RF Trace and RF Match Series 2nH RF inductor on Host PCB for BL54L15 $\mu$ RF pad variant (453-00224).....	20
5.5	External Antenna Integration with BL54L15 $\mu$ RF trace pin variant (453-00224).....	23
6	Mechanical Details.....	24
6.1	BL54L15 Mechanical Details.....	24
6.2	Host PCB Land Pattern and Antenna Keep-out for the 453-00223.....	25
7	Ordering Information.....	26
8	Additional Information.....	32

## 1 Overview and Key Features

Experience a new pinnacle of performance, efficiency, and security with our new BL54L15μ series, built on Nordic Semiconductor's powerful **nRF54** silicon. Elevating what you know and love from the nRF52 series, this next generation redefines Bluetooth LE and 802.15.4 solutions. Unleashing enhanced processing power, expanded memory, and innovative peripherals, the BL54L15μ is the ultimate choice for low power connectivity, in the smallest footprint.

Powered by **Nordic's nRF54L15** (WLCP 300um) SoC, our ultra compact BL54L15μ modules deliver secure and robust Bluetooth LE and 802.15.4 with flexible programming via the Nordic SDK, Zephyr RTOS and **Canvas Software Suite**.

Featuring a **128MHz ARM Cortex M33** and **128MHz RISC-V coprocessor**, supported by 1.5 MB non-volatile memory and 256 KB RAM, the BL54L15μ modules offer double the processing power (vs prior BL654 – nRF52840). The BL54L15μ series brings out all nRF54L15 hardware features and capabilities including up to **+8 dBm** transmit power, **1.7V – 3.6V** supply considerations, and **NFC A-Tag** implementation.

It's further enhanced with state-of-the-art security and is designed for PSA Certified level 3. It supports services such as Secure Boot, Secure Firmware Update, Secure Storage plus protection from physical attacks.



**Note:** BL54L15μ hardware provides all functionality of the nRF54L15 chipset used in the module design. This is a hardware datasheet only – it does not cover the software aspects of the BL54L15μ. This is to acknowledge that information in this datasheet is referenced from the nRF54L15 datasheet.

### 1.1 Features and Benefits

- **Nordic nRF54L15** – 2.4 x 2.25mm WSLCP with 32 GPIOs utilized.
- **Multi-protocol support:** Bluetooth 5.4 LE, 802.15.4 (Thread/Matter)
- **Cortex M33** processor core: 128 MHz ARM Cortex M33
- **RISC-V** co-processor core: 128 MHz VPR
- **Memory:** 1.5MB non-volatile memory, 256 KB RAM
- **High Speed Peripherals:** - HS-SPI/UART, software defined peripherals on 128 MHz VPR, GPIO - 1x 64 MHz Port, 1.7 – 2.6V, 11 GPIOs
- **Low Leakage Peripherals:** 2x QDEC, 7x Timer, Global RTC, 2x WDT, NFC A-Tag, TEMP, I2S, COMP, 3x PWM, LPCOMP, 14-bit 8CH ADC, 5x TWI/SPI/UART, GPIO (2x 16 MHz Port (P0, P1), 20 GPIO's, 1.7-2.6V, 32 GPIO)
- **Antenna choice** – integrated pre-certified **Chip antenna** or external antenna support via **Trace Pad**
- **Ultra-small footprint** (6.3 mm x 7.9 mm x 1.75 mm)
- **Extended Industrial Temperature Rating** (-40° to +105 °C)
- **Development choice:** Zephyr RTOS, Nordic nRF Connect SDK & Canvas
- **Bluetooth LE:** Peripheral/Central, 2 Mbps (high throughput), LE Coded (long range), AoA/AoD, Mesh
- **Firmware Over the Air (FOTA)** via MCUboot and Zephyr
- **Hostless operation** – Multi Core MCU reduces BOM
- **Fully featured development kits** to jump start Bluetooth LE development
- Mechanically same form factor as **BL652 Series**

### 1.2 Application Areas

- Building Automation
- Security
- Medical Peripherals
- Industrial Sensors

已註解 [RK1]: Changed the 8MHz to 16MHz. We should do same update to BL54L15 PB as well.

已註解 [JK2R1]: Thanks Raj. @Dave Drozdowski can you reflect this same change into the BL54L15 product brief on our web?

已註解 [RK3]: Changed from 31 to 32 for this BL54L15u.

## 2 Specification

### 2.1 Specification Summary

Categories/Feature	Implementation
<b>Wireless Specification</b>	
Bluetooth®	Bluetooth 5.4 – Single mode <ul style="list-style-type: none"> <li>• GATT client/server – Any adopted/custom services</li> <li>• Central/Peripheral roles</li> <li>• Bluetooth LE mesh</li> <li>• 2M PHY</li> <li>• LE Coded PHY</li> <li>• LE Advertising Extensions</li> <li>• LE secure connections</li> <li>• Data packet length extensions</li> <li>• LE privacy v1.2</li> <li>• LE ping</li> <li>• DTM Firmware (Test Modes)</li> </ul>
IEEE 802.15.4-2006 PHY	2405–2480 MHz IEEE 802.15.5-2006 radio transceiver, implementing IEEE 802.15.5-2006 compliant <ul style="list-style-type: none"> <li>• 250kbps, 2450MHz, O-QPSK PHY</li> <li>• Channels 11-26. Channel 11 2405MHz and CH26 2480MHz.</li> <li>• Clear channel assessment (CCA)</li> <li>• Energy detection (ED) scan</li> <li>• CRC generation</li> </ul>
Nordic proprietary 1Mbps, 2Mbps, 4Mbps modes radio	2402–2480 MHz Nordic proprietary 1Mbps and 2Mbps modes radio transceiver <ul style="list-style-type: none"> <li>• 1Mbps nRF proprietary mode (ideal transmitter)</li> <li>• 2Mbps nRF proprietary mode (ideal transmitter)</li> <li>• 4Mbps nRF proprietary mode (ideal transmitter)</li> </ul>
Frequency	2.402 - 2.480 GHz for BLE (CH0 to CH39) 2.405 - 2.480 GHz for IEEE 802.15.4-2006 PHY (CH11 to CH26)
Raw Data Rates	1 Mbps BLE (over-the-air) 2 Mbps BLE (over-the-air) 125 kbps BLE (over-the-air) 500 kbps BLE (over-the-air) 250 kbps IEEE 802.15.4 802.15.4-2006 (over-the-air) Nordic proprietary 1Mbps, 2Mbps and 4Mbps modes (over-the-air)
Maximum Transmit Power Setting	+8 dBm Conducted 453-00001 (Integrated antenna) +8 dBm Conducted 453-00044 (External antenna)
Minimum Transmit Power Setting	-8 dBm (to +8dBm in <1dB steps)
Receive Sensitivity (≤37byte packet for BLE)	BLE 1 Mbps (BER=1E-3) -98dBm typical
	BLE 2 Mbps -TBDDbm typical
	BLE 125 kbps -106dBm typical
	BLE 500 kbps -TBDDbm typical
	IEEE 802.15.4-2006 250kbps -102dBm typical
Link Budget (conducted)	TBD dB 106dB @ BLE 1 Mbps
	TBD dB 114dB @ BLE 125 kbps
<b>NFC</b>	
NFC-Type A Listen mode compliant	<b>Based on NFC forum specification:</b> 13.56 MHz, Data rate 106 kbps, NFC Type2 and Type 4 emulation <b>Modes of Operation:</b> Disable, Sense, Activated <b>Use Cases:</b> Touch-to-Pair with NFC, NFC enabled Out-of-Band Pairing
Security	Designed for PSA Certified Level 3 with Secure Boot, Secure Firmware Update, and Secure Storage. Integrated tamper sensors detect attacks and take action, and cryptographic accelerators are hardened against side-channel attacks.

Host Interfaces and Peripherals	Applications Core (High Performance)	Software defined peripheral Core (ultra-low power)
Total	32 x multifunction I/O lines	
Two co-processors	Arm Cortex-M33 with DSP, FPU, TrustZone support. 1524KB non-volatile RRAM 256KB RAM L1 cache 128MHz clock Uses voltage and clock frequency scaling	RISC-V CPU (VPR) fast lightweight peripheral processor (FLPR) dedicated for software defined peripherals  16MHz clock
GPIO	Up to 32 multifunction GPIO's	
	64MHz 1.7-3.6V GPIO port	16MHz 1.7-3.6V GPIO port P1.00-P1.15; P0.00-P0.04
ADC (14-bit)	14-bit 20KS/s with oversampling 12-bit 250KS/s 10-bit 2MS/s AIN0-AIN7 pins upto 8 programmable gain channels	
Global RTC (GRTC)	Implements full real time clock and calendar as shared system time. Can run in System OFF mode. Ultra low power, 1us resolution, 52bits wide, uses 16MHz clock, 32.76kHz when other power modes.	
RTC	2x low power runs off LFCLK	
High Speed SPI/UART	1 x	
SPI/UART/TWI		4x
PWM	3x 4channel PWM	
I2S	1x I2S (Inter-IC sound interface)	
PDM	1x PDM (Pulse code modulation interface) for digital microphones	
TIMER	7x Timer (32bit)	
QDEC	2x QDEC (Quadrature decoder)	
COMP	1x COMP (comparator)	
LPCOMP	1x LPCOMP (low power comparator)	
TEMP	1x Temperature sensor Temperature range equal to operating temperature range	
WDT	2x WDT (Watchdog timer)	
NFC A-Tag	1x	
Wakeup pins	21	
External optional 32.768 kHz crystal	Not needed for normal radio operation. Optionally, connect +/-20ppm accuracy crystal for more accurate protocol timing. Fit associated load capacitor for crystal or use nRF54L15 internal load capacitor, which is configurable as TBD pF to TBD pF in TBDpF steps on pins XL1, XL2.	
Security	Designed for PSA Certified Level 3 with Secure Boot, Secure Firmware Update, and Secure Storage. Integrated tamper sensors detect attacks and take action, and cryptographic accelerators are hardened against side-channel attacks.	
Zephyr RTOS		
Via SWD (JTAG) 2 wire interface		

Programmability Options	Nordic nRFConnect SDK: Software/Support available from Nordic directly <a href="https://devzone.nordicsemi.com/">https://devzone.nordicsemi.com/</a> Zephyr RTOS: Software/Support available from <a href="https://www.zephyrproject.org/">https://www.zephyrproject.org/</a> Canvas SW Suite: Software/ Support available from <a href="https://www.ezurio.com/canvas/software-suite">https://www.ezurio.com/canvas/software-suite</a>	
FW upgrade	Via SWD (JTAG) 2 wire interface or UART	
Supply Voltage	Normal Voltage Mode (VDD, VDDM_nRF): 1.7V-3.6V (Internal DCDC convertor or LDO)	
Power Consumption		
Active Modes Peak Current (for maximum Tx power +8dBm) – Radio only	TBD mA peak Tx (with DCDC)	
Active Modes Peak Current (for Tx power -8dBm) – Radio only	TBD mA peak Tx (with DCDC)	
Active Modes Average Current	Depends on many factors, see section TBD	
Ultra-low Power Modes	System ON Idle	TBD uA (wake on any event)
	System OFF	TBD uA (wake on reset)
Antenna Options		
Internal	Chip antenna – on-board (453-00223 variant)	
External	Connection via off module IPEX MHF4 (453-00224 RF trace pin variant)	
Physical		
Dimensions	7.9mm x 6.3mm x 1.75mm Pad Pitch – 0.65 mm Pad Type – Two rows of pads (LGA - Land Grid Array).	
Weight	<1 gram	
Environmental		
Operating	-40 °C to +105 °C	
Storage	-40 °C to +105 °C	
Miscellaneous		
Lead Free	Lead-free and RoHS compliant	
Warranty	One-Year Warranty	
Development Tools		
Development Kit	Development kit per module SKU (453-00223-K1 and 453-00224-K1 respectively)	
Development Tools	Nordic nRFConnect - Android and iOS applications UART firmware upgrade Xbit Tools and utilities	
Bluetooth®	Full Bluetooth SIG Declaration ID	
FCC/ISED/CE/MIC/RCM/UKCA	All BL54L15µ Series	

## 3 Hardware Specifications

### 3.1 Block Diagram and Pin-out

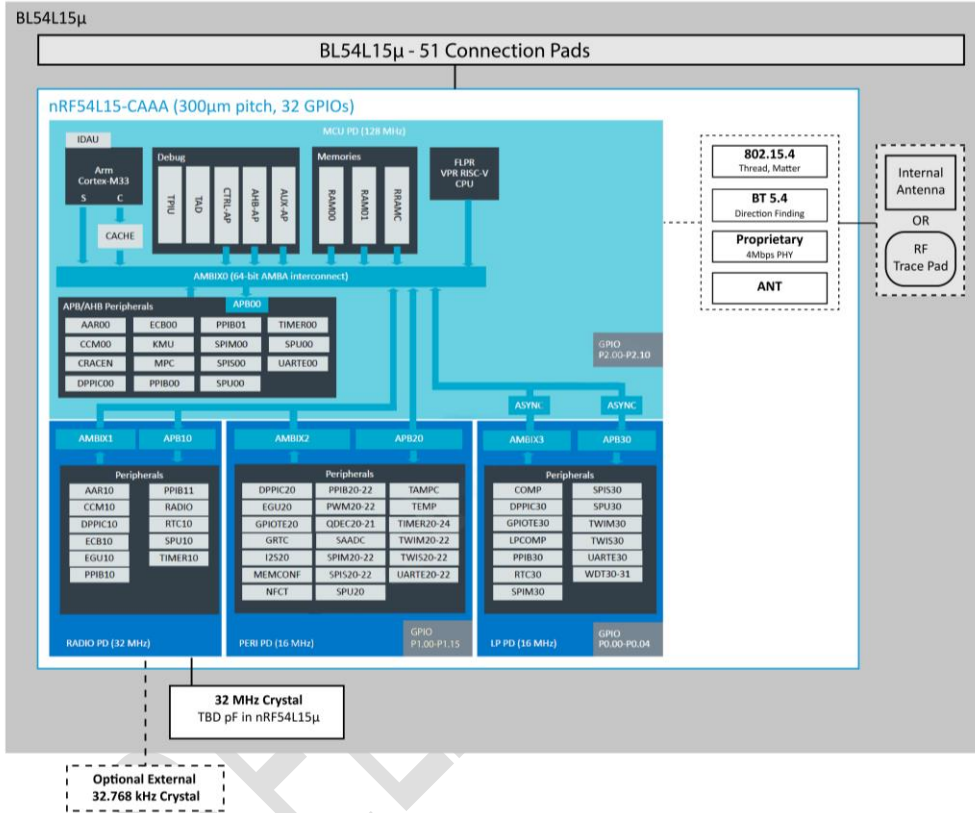


Figure 1: BL54L15μ HW block diagram

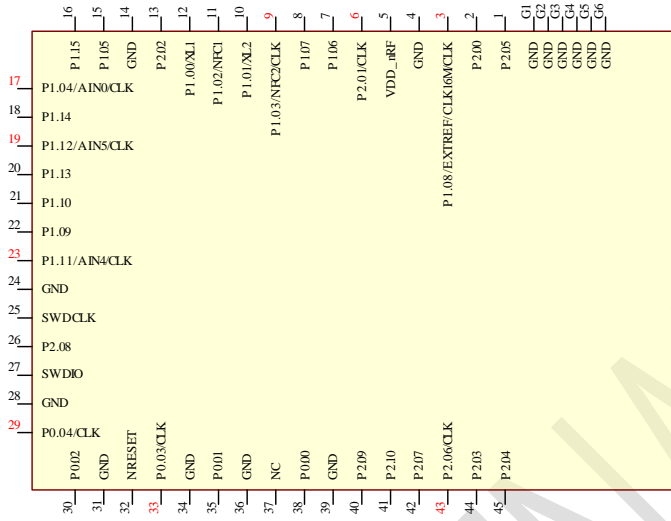


Figure 2: Top view - Schematic symbol for 453-00223 BL54L15 $\mu$  Module (Nordic nRF54L15-CAAA) – Chip Antenna variant

已註解 [RK4]: Need new SCH symbol as design changed on 22Augu2024.

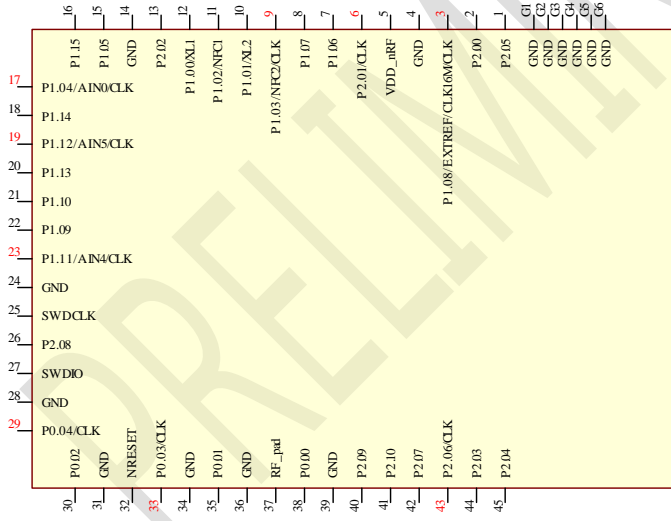


Figure 3: Top view - Schematic symbol for 453-00244 BL54L15 $\mu$  Module (Nordic nRF54L15-CAAA) – RF Trace pin variant

已註解 [RK5]: Need new SCH symbol as design changed on 22Augu2024.

### 3.2 Pin Definitions

Table 1: Pin definitions

Pin #	Pin Name (red coloured pins for clock for interfaces, trace)	nRF54L15- CAAA 300um WLCSP, 32 GPIOs	nRF54L15-CAAA 300u pitch WLCSP, 32GPIOs Name	Description	Example usage
1	P2.05	G5	P2.05/SPI.CS	General purpose I/O SPIM CS UARTE RTS QSPI CS	Clock pin SPIM00/SPIM20 UARTE00/UARTE20 FLPR
2	P2.00	G6	P2.00/SPI.DCX	General purpose I/O SPIM DCX UARTE RXD QSPI D3	SPIM00/SPIM20 UARTE00/UARTE20 FLPR (QSPI)
3	P1.08/GRTCHFOUT/EXTREF	F7	P1.08/CLK16M/TAMPC.EXT/EXTREF	General purpose I/O GRTC HF clock output External reference for SAADC	Clock pin
4	GND		VSS		
5	VDD_nRF	G3	VDD	In Normal Voltage mode is an input 1.7V-3.6V, connect external supply of 1.7V-3.6V to pin11(VDD_nRF)	
6	P2.01	G7	P2.01/SPI.SCK	General purpose I/O SPIM SCK SPIS SCK QSPI SCK	Clock pin SPIM00/SPIM20 SPIS00/SPIS20 FLPR
7	P1.06/ASO[1]/AIN2	D7	P1.06/AIN2/TAMPC_ASO[1]	General purpose I/O Analog input TAMPC active shield output	TAMPC
8	P1.07/ASI[1]/AIN3	E7	P1.07/AIN3/TAMPC_ASI[1]	General purpose I/O Analog input TAMPC active shield input	TAMPC
9	P1.03/NFC2	D5	P1.03/NFC2	General purpose I/O Dedicated pin for NFC input	Clock pin
10	P1.01/XL2	C6	P1.01/XL2	General purpose I/O Connection for 32.768kHz crystal	Ezurio Devkit: Optional 32.768kHz crystal pad XL2, XL1 and associated 9pF load capacitor inside nRF54L15-CAAA chipset.
11	P1.02/NFC1	C7	P1.02/NFC1	General purpose I/O Dedicated pin for NFC input	
12	P1.00/XL1	C5	P1.00/XL1	General purpose I/O Connection for 32.768kHz crystal	Ezurio Devkit: Optional 32.768kHz crystal pad XL2, XL1 and associated 9pF load capacitor inside nRF54L15-CAAA chipset.
13	P2.02/SWO	F6	P2.02/SPI.MOSI	General purpose I/O SPIM MOSI SPIS MISO UARTE TXD QSPI D0 Serial wire output (SWO)	SPIM00/SPIM20 SPIS00/SPIS20 UARTE00/UARTE20 FLPR Trace
14	GND		VSS		

已註解 [RK6]: Need check thus column

Pin #	Pin Name (red coloured pins for clock for interfaces, trace)	nRF54L15-CAAA 300um WLCSP, 32 GPIOs	nRF54L15-CAAA 300u pitch WLCSP 32GPIOs Name	Description	Example usage
15	P1.05/ASI[0]/AIN1	E6	P1.05/AIN1/TAMPC_ASI[0]	General purpose I/O TAMPC active shield input RADIO DFEGPIO Analog input	TAMPC RADIO
16	P1.15	B6	P1.15	General purpose I/O	
17	P1.04/ASO[0]/AIN0	D6	P1.04/ TAMPC_ASO[0]/AIN0	General purpose I/O TAMPC active shield output Analog input	Clock pin TAMPC
18	P1.14/RADIO[5]/AIN7	B5	P1.14/AIN7	General purpose I/O RADIO DFEGPIO Analog input	RADIO
19	P1.12/ASI[3]/RADIO[3]/AIN5	A3	P1.12/AIN5/TAMPC_ASI[3]	General purpose I/O TAMPC active shield input RADIO DFEGPIO Analog input	Clock pin TAMPC RADIO
20	P1.13/RADIO[4]/AIN6	B4	P1.13/AIN6	General purpose I/O RADIO DFEGPIO Analog input	RADIO
21	P1.10/ASI[2]/RADIO[1]	C3	P1.10/TAMPC_ASI[2]	General purpose I/O TAMPC active shield input RADIO DFEGPIO	TAMPC RADIO
22	P1.09/ASO[2]/RADIO[0]	B3	P1.09/TAMPC.ASO[2]/RADIO[0]	General purpose I/O TAMPC active shield output RADIO DFEGPIO	TAMPC RADIO
23	P1.11/ASO[3]/RADIO[2]/AIN4	C4	P1.11/AIN4/TAMPC.ASO[3]	General purpose I/O TAMPC active shield output RADIO DEGPI0 Analog input	Clock pin TAMPC RADIO
24	GND	-	VSS		
25	SWDCLK	E3	SWDCLK	Serial Wire Debug clock input for debug and programming	
26	P2.08/TRACEDATA[1]	D4	P2.08/TRACEDATA[1]/SPI.MOSI	General purpose I/O Trace data SPIM MOSI SPIS MISO UARTE TXD	Trace SPIM00/SPIM21 SPIS00/SPIS21 UARTE00/UARTE21
27	SWDIO	F2	SWDIO	Serial Wire Debug IO for debug and programming	
28	GND	-	VSS		
29	P0.04/GRTCLFCLKOUT	D3	P0.04/GRTC_CLKOUT32K	General purpose I/O GRTC PLF clock output	Clock pin GRTC
30	P0.02	E2	P0.02	General purpose I/O	
31	GND	-	VSS		
32	nRESET	D2	nRESET	Pin RESET with internal pull-up resistor (13k Ohms). System Reset (Active Low).	
33	P0.03/GRTCPWM	E1	P0.03/GRTC_PWMOUT	General purpose I/O GRTC PWM output	Clock pin GRTC
34	GND	-	VSS		
35	P0.01	F1	P0.01	General purpose I/O	

已註解 [RK6]: Need check thus column

Pin #	Pin Name (red coloured pins for clock for interfaces, trace)	nRF54L15- CAAA 300um WLCSP, 32 GPIOs	nRF54L15-CAAA 300u pitch WLCSP 32GPIOs Name	Description	Example usage
36	GND	-	VSS		
37	RF_pad or NC	D1			RF pad active on BL54L15μ RF pin variant 453-00224. NC on BL54L15μ Integrated antenna variant 453- 00223.
38	P0.00	G1	P0.00	General purpose I/O	
39	GND	-	VSS		
40	P2.09/TRACEDATA[2]	F3	P2.09/TRACEDATA[2]/SPI.MISO	General purpose I/O Trace data SPIM MISO SPIS MOSI UARTE CTS	Trace SPIM00/SPIM21 SPIS00/SPIS21 UARTE00/UARTE21
41	P2.10/TRACEDATA[3]	G2	P2.10/TRACEDATA[3]/SPIM.CS	General purpose I/O Trace SPIM CS UARTE RTS	Trace SPIM00/SPIM21 UARTE00/UARTE21
42	P2.07/TRACEDATA[0]/SWO	E4	P2.07/TRACEDATA[0]/SWO/SPI.DCX	General purpose I/O Trace data Serial wire output (SWO) SPIM DCX UARTE RXD	Trace Trace SPIM00/SPIM21 UARTE00/UARTE21
43	P2.06/TRACECLK	F4	P2.06/TRACECLK/SPI.SCK	General purpose I/O SPIM SCK SPIS SCK Trace clock	Clock pin SPIM00/SPIM21 SPIS00/SPIS21 Trace
44	P2.03	E5	P2.03	General purpose I/O QSPI D2	FLPR
45	P2.04	F5	P2.04/SPI.MISO	General purpose I/O SPIM MISO SPIS MOSI UARTE CTS QSPI D1	SPIM00/SPIM20 SPIS00/SPIS20 UARTE00/UARTE20 FLPR
G1	GND	-	VSS		
G2	GND	-	VSS		
G3	GND	-	VSS		
G4	GND	-	VSS		
G5	GND	-	VSS		
G6	GND	-	VSS		

Pin Definition Notes:

**Note 1** GPIO = General Input or Output (GPIO level voltage tracks VDD pin). AIN =Analog input.**GPIO**

If GPIO is selected as an input, ensure the input is not floating (which can cause current consumption to drive with time in low power modes (such as System ON Idle), by selecting the internal pull up or pull down.

**Must connect all GND pads to host board PCB GND plane.**

已註解 [RK6]: Need check thus column

Pin #	Pin Name (red coloured pins for clock for interfaces, trace)	nRF54L15- CAAA 300um WLCSP, 32 GPIOs	nRF54L15-CAAA 300u pitch WLCSP 32GPIOs Name	Description	Example usage
<b>Note 2</b> <b>Clock for serial interfaces or trace</b> Some peripherals (SPI, TWI, PDM, I2S, TRACE, GRTC) have clock signals. Dedicated clock pins have been optimized to ensure correct timing relationship between clock and data signal for these peripherals. Pins that can be used as clock signals are shown with pin name in red colour. The peripheral data signal must be configured to use pins close to the clock pin. This ensures that the internal paths from the peripheral to the pin have the same delay, so that the data and clock signals reach the pins at the same time. For high-speed signals, the printed circuit board (PCB) layout must use short PCB traces of identical length. This makes sure any delays are kept to a minimum and it assures close to identical delay and clock path.					
<b>Note 3</b> <b>Dedicated pins</b> UARTE20/21: Can use any pin son GPIO port P1. Can be connected across power domains to dedicated pin on P2. SPIM00: Has dedicated pins on GPIO port P2. For 32MHz operation, the pins must be configured using extra high drive E0/E1 configuration. SPIM20/21: Can use any pin son GPIO port P1. Can be connected across power domains to dedicated pin on P2. SPIS20/21: Can use any pin son GPIO port P1. Can be connected across power domains to dedicated pin on P2. TRACE: Has dedicated pins on GPIO port P2. For 32MHz operation, the pins must be configured using extra high drive E0/E1 configuration. GRTC: Has dedicated pins for clock and PWM output. TAMPC: Has dedicated pins for active shield inputs and outputs. FLPR: Uses dedicated pins on GPIO port P2 for emulated peripherals such as QSPI. RADIO: Uses dedicated pins on GPIO port P1 for antenna switch control (DFEGPIO for direction finding). NFC: Uses dedicated pin listed in pin definitions table1.					
<b>Note 4</b> <b>SWDIO / SWCLK / nRESET / VDD / GND</b> Customer MUST bring out SWDIO, SWCLK, nRESET, VDD, GND for programming purposes.					
<b>Note 5</b> <b>GPIO P2.15</b> P2.15 GPIO is only available on the BL54L15μ which uses nRF54-CAAA(300um pitch) which as 32 GPIO's.					
<b>Note 6</b> <b>RF_PAD</b> RF_pad (pin37) is for the BL54L15μ RF pad variant (453-00224) module only. If using the BL54L15μ module RF pad variant (453-00224), customer MUST copy the 50-Ohms GCPW RF track design, MUST add series 2nH RF inductor (Murata LQG15HN2N0B02# or Murata LQG15HS2N0B02) and RF connector IPEX MHF4 Receptacle (MPN: 20449-001E) detailed in 50-Ohms RF Trace and RF Match Series 2nH RF inductor on Host PCB for BL54L15μ RF pad variant (453-00224)					

已註解 [RK6]: Need check thus column

### 3.3 Electrical Specifications

#### 3.3.1 Absolute Maximum Ratings

Absolute maximum ratings are the extreme limits for supply voltage and voltages on digital and analogue pins of the module are listed below; exceeding these values causes permanent damage.

Table 2: Absolute maximum ratings

Parameter	Min	Max	Unit
VDD_nRF	TBD	TBD	V
Voltage at GND pin	TBD	0	V
<b>I/O pin voltage</b>			
Voltage at GPIO pin (at VDD≤3.6V)	TDB	TBD	V
NFC antenna pin current (NFC1/2)	-	TBD	mA
Radio RF input level	-	TBD	dBm
<b>Environmental</b>			
Storage temperature	-40	+105	°C
MSL (Moisture Sensitivity Level)	-	4	-
ESD (as per EN301-489)			
Conductive		4	kV
Air Coupling		8	kV

Flash Memory (Endurance) (Note 2)	TBD	Write/erase cycles
Flash Memory (Retention)	TBD years at TBD °C	years at TBD °C

**Absolute maximum Ratings Notes:**

**Note 1** The absolute maximum rating for VDD pin (max) is TBD V for the BL54L15μ.

**Note 2** Wear levelling can be implemented by customer.

**3.3.2 Recommended Operating Parameters**

**Table 3: Power supply operating parameters**

Parameter	Min	Typ	Max	Unit
VDD_nRF (independent of DCDC) supply range	1.7		3.6	V
VDD Maximum ripple or noise (See Note 1)	-	-	10	mV
Time in Power-on reset after supply reaches minimum operating voltage, depend on supply rise time.				
VDD supply rise time (0V to 1.7V) <sup>2</sup> 10uS	-	TBD	TBD	mS
VDD supply rise time (0V to 1.7V) <sup>2</sup> >10mS	-	TBD	TBD	mS
Operating Temperature Range	-40	+25	+105	°C

**Recommended Operating Parameters Notes:**

**Note 1** This is the maximum VDD\_nRF ripple or noise (at any frequency) that does not disturb the radio.

**Note 2** The on-board power-on reset circuitry may not function properly for rise times longer than the specified maximum.

**Note 3** BL54L15μ power supply:  
**Normal Voltage Mode** – Connect external supply voltage (within range 1.7V-3.6V) to VDD\_nRF pin.

### 3.4 Clocks

#### 3.4.1 HF XO - 32MHz crystal oscillator and nRF54L15 internal load capacitor TBD pF mandatory setting

The BL54L15 $\mu$  module contains the 32 MHz crystal, but the load capacitors to create 32MHz crystal oscillator circuit are inside the nRF54L15 chipset. Customer **MUST** set the internal nRF54L15 capacitors to TBD pF (for proper operation of the 32 MHz crystal circuit).

The 32 MHz crystal inside the BL54L15 $\mu$  module is a high accuracy crystal ( $\pm 15$  ppm at room temperature) that helps with radio operation and reducing power consumption in the active modes.

#### 3.4.2 LFCLK – Low Frequency clock source

There are four possibilities (see figure 5) for the low frequency clock (LFCLK) and options are:

**LFRC (32.768kHz RC oscillator):** The internal 32.768 kHz RC oscillator (LFRC) is fully embedded in nRF54L15 (and does not require additional external components) with an accuracy  $\pm 250$  ppm (after calibration of LFRC at least every eight seconds using the HF XO as a reference oscillator).

**LF XO (32.768kHz crystal oscillator):** For higher LFCLK accuracy (greater than  $\pm 250$ ppm accuracy is required), the low frequency crystal oscillator (LF XO) must be used. To use LF XO, a 32.768kHz crystal must be connected between the XL1 and XL2 pins and the load capacitance between each crystal terminal and ground. Optionally internal (to nRF54L15) capacitor of maximum TBDpF in TBDpF steps are provided on pins XL1 and XL2.

**Low frequency (32.768 kHz) external source:** The 32.768 kHz oscillator (LF XO) is designed to work with external sources

**LF SYNTH (32.768kHz Synthesised clock) from HFCLK (LF SYNTH):** The LFCLK can be synthesised from the HFCLK source. LF SYNTH depends on the HFCLK to run. The accuracy of the LFCLK clock with LF SYNTH as a source assumes the accuracy of the HFCLK. If high accuracy is required, the HFCLK must generated from the HF XO. Using the LF SYNTH clock removes the requirement for an external 32.768kHz crystal but the increases the average power consumption as the HFCLK will turned on in the system.

#### 3.4.3 Other Internal Clocks

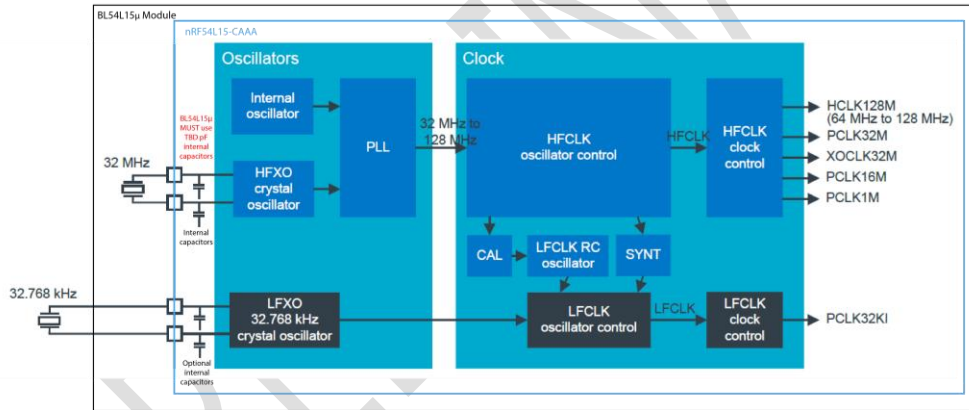


Figure 4: nRF54L15 Clock System Overview (adapted from Nordic)

### 3.5 BL54L15 $\mu$ Power Supply

The BL54L15 $\mu$  module power supply internally contains the following main supply regulator stage (Figure 5):

- VREGMAIN – Connected to the VDD\_nRF pin

Normal voltage mode power supply mode is entered when the external supply voltage (1.7V-3.6V) is connected to VDD\_nRF pin. See Figure 5.

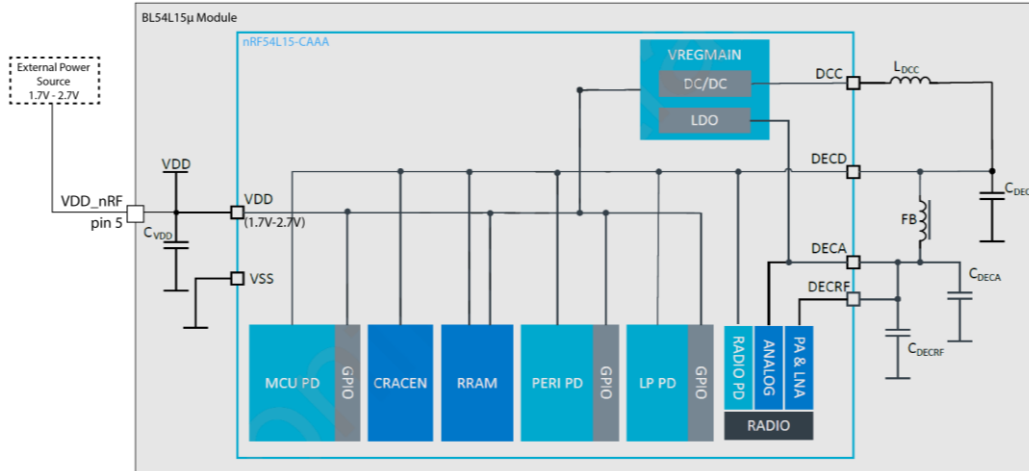


Figure 5: BL54L15 $\mu$  power supply block diagram (adapted from Nordic) for Normal Voltage Mode

## 4 Mandatory SW requirements related to hardware

### 4.1 32MHz crystal internal load capacitor setting of TBD pF

MANDATORY. BL54L15 $\mu$  module contains the 32 MHz crystal but the load capacitors to create 32 MHz crystal oscillator circuit are inside the nRF54L15-CAAA chipset. Customer MUST set the internal nRF54L15 capacitors to TBD pF (for proper operation of the 32 MHz crystal circuit in the BL54L15 $\mu$  module).

## 5 Hardware Integration Suggestions

### 5.1 Circuit

The BL54L15μ is easy to integrate, requiring one mandatory external 10uF capacitor on customers board and apart from that those components which customer require for development and in your end application.

The following are suggestions for your design for the best performance and functionality.

Checklist (for Schematic):

- **BL54L15μ power supply:**  
**Normal voltage mode** power supply mode is entered when the external supply voltage (1.7V-2.7V) is connected to VDD\_nRF pin(pin5).  
External power source should be within the operating range, rise time and noise/ripple specification of the BL54L15μ. Add decoupling capacitors for filtering the external source. Power-on reset circuitry within BL54L15μ series module incorporates brown-out detector, thus simplifying your power supply design. Upon application of power, the internal power-on reset ensures that the module starts correctly.
- **AIN (ADC) and GPIO pin IO voltage levels**  
BL54L15μ GPIO voltage levels are at VDD. Ensure input voltage levels into GPIO pins are at VDD also (if VDD source is a battery whose voltage drops). Ensure ADC pin maximum input voltage for damage is not violated.
- **AIN (ADC) impedance and external voltage divider setup**  
If you need to measure with ADC a voltage higher than 3.6V, you can connect a high impedance voltage divider to lower the voltage to the ADC input pin.
- **SWD**  
This is REQUIRED for loading firmware. MUST wire out the SWD two wire interface on host design. Five lines should be wired out, namely SWDIO, SWDCLK, nRESET, GND and VDD.
- **UART and flow control (CTS, RTS)**  
Required if customer requires UART.
- **TWI (I2C)**  
It is essential to remember that pull-up resistors on both SCL and SDA lines are required, the value as per I2C standard. BL54L15μ (nRF54L15-CAAA) can provide 13K Ohms typical pull up values internally. For other values, fit external pull-up resistor on both SCL and SDA as per I2C specification to set speed. The I2C specification allows a line capacitance of 400pF.
- **QSPI, High Speed SPI, High speed TWI (I2C, 1Mbps) and Trace**  
High-Speed SPI, TWI and Trace come on dedicated GPIO pins only. Other lower speed SPI and TWI can come out on any GPIO pins.  
For all high-speed signal, the printed circuit board (PCB) layout must ensure that connections are made using short PCB traces.
- **GPIO pins**  
If GPIO is selected as an input, ensure the input is not floating (which can cause current consumption to drive with time in low power modes (such as System ON Idle), by selecting the internal pull up or pull down.
- **NFC antenna connector**  
To make use of the Ezurio flexi-PCB NFC antenna (part # 0600-00061), fit connector:
  - Description – FFC/FPC Connector, Right Angle, SMD/90d, Dual Contact, 1.2 mm Mated Height
  - Manufacturer – Molex
  - Manufacturers Part number – 512810594Add tuning capacitors of 300 pF on NFC1 pin to GND and 300 pF on NFC2 pins to GND if the PCB track length is similar as development board.
- **nRESET pin (active low)**  
Hardware reset. Wire out to push button or drive by host.  
By default module is out of reset when power applied to VDD pins (13K pull-up inside BL54L15μ (nRF54L15-CAAA)).
- **Optional External 32.768kHz crystal**  
If the optional external 32.768kHz crystal is needed, then use a crystal that meets specification and add load capacitors (either inside nRF54L15-CAAA or discrete capacitors outside BL54L15μ (nRF54L15-CAAA) whose values should be tuned to meet all specification for frequency and oscillation margin.
- **BL54L15μ module RF pad variant (453-00224)**  
RF\_pad (pin37) is for the BL54L15μ RF pad variant (453-00224) module only. If using the BL54L15μ module RF pad variant (453-00224), customer MUST copy the 50-Ohms GCPW RF track design, MUST add series 2nH RF inductor (Murata LQG15HN2N0B02# or Murata LQG15HS2N0B02) and RF connector IPEX MHF4 Receptacle (MPN: 20449-001E) Detailed in the following section:  
**錯誤! 找不到參照來源。**

## 5.2 PCB Layout on Host PCB - General

### Checklist (for PCB):

- MUST locate BL54L15μ module close to the edge of PCB (mandatory for the 453-00223 for on-board chip antenna to radiate properly).
- Use solid GND plane on inner layer (for best EMC and RF performance).
- All module GND pins MUST be connected to host PCB GND.
- Place GND vias close to module GND pads as possible.
- Unused PCB area on surface layer can be flooded with copper but place GND vias regularly to connect the copper flood to the inner GND plane. If GND flood copper is on the bottom of the module, then connect it with GND vias to the inner GND plane.
- Route traces to avoid noise being picked up on VDD supply and AIN (analogue), GPIO (digital) traces and high-speed traces.
- Ensure no exposed copper is on the underside of the module (refer to land pattern of BL54L15μ development board).

## 5.3 PCB Layout on Host PCB for the 453-00223

### 5.3.1 Antenna Keep-out on Host PCB

The 453-00223 has an integrated chip antenna and its performance is sensitive to host PCB. It is critical to locate the 453-00223 on the edge of the host PCB (or corner) to allow the antenna to radiate properly. Refer to guidelines in section **PCB land pattern and antenna keep-out area for the 453-00223**. Some of those guidelines repeated below.

- Ensure there is no copper in the antenna keep-out area on any layers of the host PCB. Keep all mounting hardware and metal clear of the area to allow proper antenna radiation.
- For best antenna performance, place the 453-00223 module on the edge of the host PCB, preferably in the edge center.
- The BL54L15μ development board (453-00223-K1) has the 453-00223 module on the edge of the board (not in the corner). The antenna keep-out area is defined by the BL54L15μ development board which was used for module development and antenna performance evaluation is shown in **Figure 6**, where the antenna keep-out area is 3mm wide, 5mm long; with PCB dielectric (no copper) height ~1.75mm sitting under the 453-00223 chip antenna module.
- The 453-00223 chip antenna is tuned when the 453-00223 is sitting on development board (host PCB) with size of 113mm x 63.5mm x 1.75mm.
- A different host PCB thickness dielectric will have small effect on antenna.
- The antenna-keep-out defined in the **6.2 Host PCB Land Pattern and Antenna Keep-out for the 453-00223** section.
- Host PCB land pattern and antenna keep-out for the BL54L15μ applies when the 453-00223 is placed in the edge of the host PCB preferably in the edge center. **Figure 6** shows an example.

### Antenna Keep-out

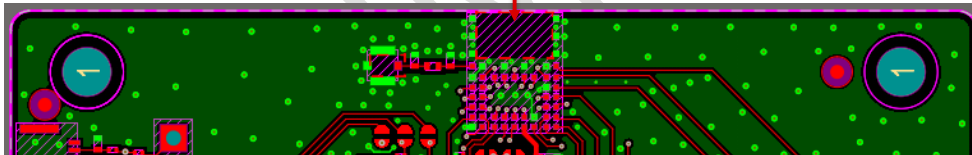


Figure 6: Chip Antenna keep-out area (shown in red) of the BL54L15μ development board for the 453-00223 module.

### Antenna Keep-out Notes:

- Note 1** The BL54L15μ module is placed on the edge, preferably edge centre of the host PCB.
- Note 2** Copper cut-away on all layers in the *Antenna Keep-out* area under the 453-00223 on host PCB.

### 5.3.2 Antenna Keep-out and Proximity to Metal or Plastic

#### Checklist (for metal /plastic enclosure):

- Minimum safe distance for metals without seriously compromising the antenna (tuning) is 40 mm top/bottom and 30 mm left or right.
- Metal close to the 453-00223 Chip antenna (bottom, top, left, right, any direction) will have degradation on the antenna performance. The amount of that degradation is entirely system dependent, meaning you will need to perform some testing with your host application.
- Any metal closer than 20 mm will begin to significantly degrade performance (S11, gain, radiation efficiency).
- It is best that you test the range with a mock-up (or actual prototype) of the product to assess effects of enclosure height (and materials, whether metal or plastic) and host PCB ground (GND plane size).

## 5.4 50-Ohms RF Trace and RF Match Series 2nH RF inductor on Host PCB for BL54L15 $\mu$ RF pad variant (453-00224)

To use an external antenna requires BL54L15 $\mu$  module variant with RF trace pad (453-00224) and 50-Ohm RF trace (GCPW, that is Grounded Coplanar Waveguide) from RF\_pad (pin37) of the module (BL54L15 $\mu$  453-00053) to RF antenna connector (IPEX MHF4) on host PCB. On this RF path, MUST use 2nH series RF inductor. BL54L15 $\mu$  module GND pin36 and GND pin3 used to support GCPW 50-Ohm RF trace.

### Checklist for SCH

- MUST fit 2 nH RF inductor (L1) in series. RF inductor part number is Murata LQG15HN2N0B02# or Murata LQG15HS2N0B02# with 0402 body size.  
<https://www.murata.com/en-eu/products/productdetail.aspx?partno=LQG15HN2N0B02%23>  
<https://www.murata.com/en-eu/products/productdetail.aspx?partno=LQG15HS2N0B02%23>
- MUST fit RF connector IPEX MHF4 Receptacle (MPN: 20449-001E), <https://www.i-pex.com/product/mhf-4-smt#!>

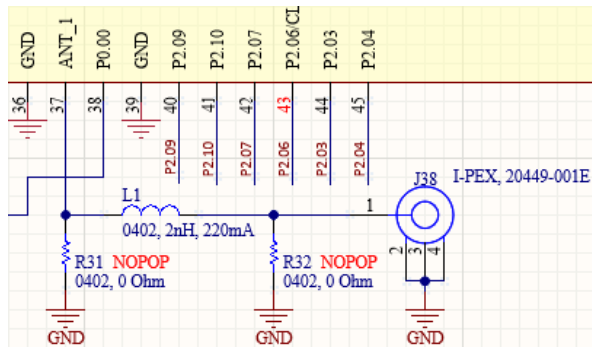
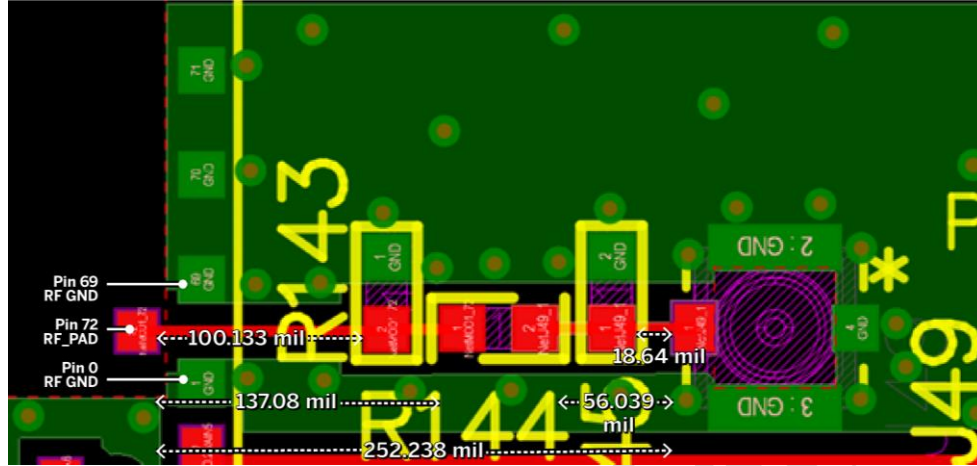


Figure 7: BL54L15 $\mu$  RF trace pad variant (453-00224) Host PCB 50-Ohm RF trace schematic with series 2nH inductor, RF connector

Layer1 (RF Track and RF GND)



Layer2 (RF GND) and Layer2 copper cut-out under RF connector

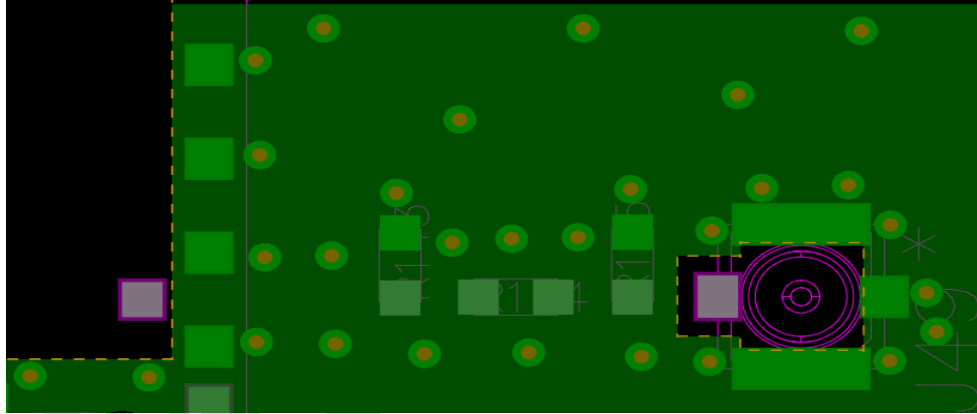
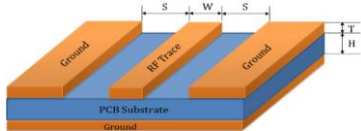


Figure 8: 50-Ohm RF trace design (Layer1 and Layer2) on BL54L15 $\mu$  development board (or host PCB) for use with BL54L15 $\mu$  RF trace pin variant (453-00224) module

**Checklist for PCB:**

- MUST use a 50-Ohm RF trace (GCPW, that is Grounded Coplanar Waveguide) from RF\_pad (pin72) of the module (BL54L15μ 453-00224) to RF antenna connector (IPEX MHF4) on host PCB.
- To ensure regulatory compliance, MUST follow exactly the following considerations for 50-Ohms RF trace design and test verification:



	Thickness	Dielectric	
	mil	Constant Er	
Solder Mask	0.4	3.5	Stack up for 50 Ohms GCPW RF track.
Layer1 Copper 0.5 oz+plating (Note1)	1.3		
Prepreg (2113)	3.8	4.1	
Layer2 Copper 1 oz	1.2		
Core 0.6 mm	23.62	4.52	
Layer3 Copper 1 oz	1.2		
Prepreg (2113)	3.8	4.1	
Layer1 Copper 0.5 oz+plating	1.3		
Solder Mask	0.4	3.5	

Figure 9: BL5340 development board PCB stack-up and L1 to L2 50-Ohms Grounded CPW RF trace design

**Note 1:** The plating (ENIG) above base 0.5 oz copper is not listed, but plating expected to be ENIG.

- The 50-Ohms RF trace design MUST be Grounded Coplanar Waveguide (GCPW) with
  - Layer1 RF track width (W) of 6.0 mil and
  - Layer1 gap (G) to GND of 10 mil and where the
  - Layer1 to Layer 2 dielectric thickness (H) MUST be 3.8 mil (dielectric constant Er 4.1).
  - Further the Layer1 base copper must be 0.5-ounce base copper (that is 0.7 mil) plus the plating and
  - Layer1 MUST be covered by solder mask of 0.4 mil thickness (dielectric constant Er 3.5).
- The 50-Ohms RF trace design MUST follow the PCB stack-up shown in Figure 9. (Layer1 to Layer2 thickness MUST be identical to the BL5340 development board).
- The 50-Ohms RF track should be a controlled-impedance trace e.g.,  $\pm 10\%$ .
- The 50-Ohms RF trace length MUST be identical (as seen in Figure 8) (252.238mil) to that on the BL54L15μ development board from BL54L15μ module RF pad (pin37) to the RF connector IPEX MHF4 Receptable (MPN: 20449-001E).
- Place GND vias regularly spaced either side of 50-Ohms RF trace to form GCPW (Grounded coplanar waveguide) transmission line as shown in Figure 8 and use BL5340 module GND pin1 and GND pin69.
- Cut away copper on Layer2 GND layer under the RF connector IPEX MHF4 Receptable, as seen in Figure 8. This is to reduce RF detuning the 50Ohms of the RF connector (J49) when it sits on the PCB.
- Cut away copper on Layer2 GND layer under the BL5340 module RF pad (pin72), identical to the BL54L15μ development board as seen in Figure 8.
- Use spectrum analyzer to confirm the radiated (and conducted) signal is within the certification limit.

## 5.5 External Antenna Integration with BL54L15 $\mu$ RF trace pin variant (453-00224)

Please refer to the regulatory sections for FCC, ISED, CE, MIC, UKCA and RCM details of use of BL54L15 $\mu$  with external antennas in each regulatory region.

The BL54L15 $\mu$  family has been designed to operate with the below external antennas (with a maximum gain of 2.32 dBi). The required antenna impedance is 50 ohms. See [Table 4](#). External antennas improve radiation efficiency.

**Table 4: External antennas for the BL54L15 $\mu$  RF trace pin variant (453-00224)**

Manufacturer	Model	Ezurio Part Number	Type	Connector	Peak Gain	
					2400-2500 MHz	2400-2480 MHz
Ezurio	NanoBlue	EBL2400A1-10MH4L	PCB Dipole	IPEX MHF4	2 dBi	-
Ezurio	FlexPIFA	001-0022	FlexPIFA	IPEX MHF4L	-	2 dBi
Mag.Layers	EDA-8709-2G4C1-B27-CY	0600-00057	Dipole	IPEX MHF4	2.32 dBi	-
Ezurio	mFlexPIFA	EFA2400A3S-10MH4L	PIFA	IPEX MHF4L	-	2 dBi
Ezurio	i-FlexPIFATM Mini Series	EFG2401A3S-10MH4L	i-FlexPIFA	IPEX MHF4L	-	2 dBi
Ezurio	Ezurio NFC	0600-00061	Coiled Inductor	FFC/FPC Connector	-	-

## 6 Mechanical Details

### 6.1 BL54L15 Mechanical Details

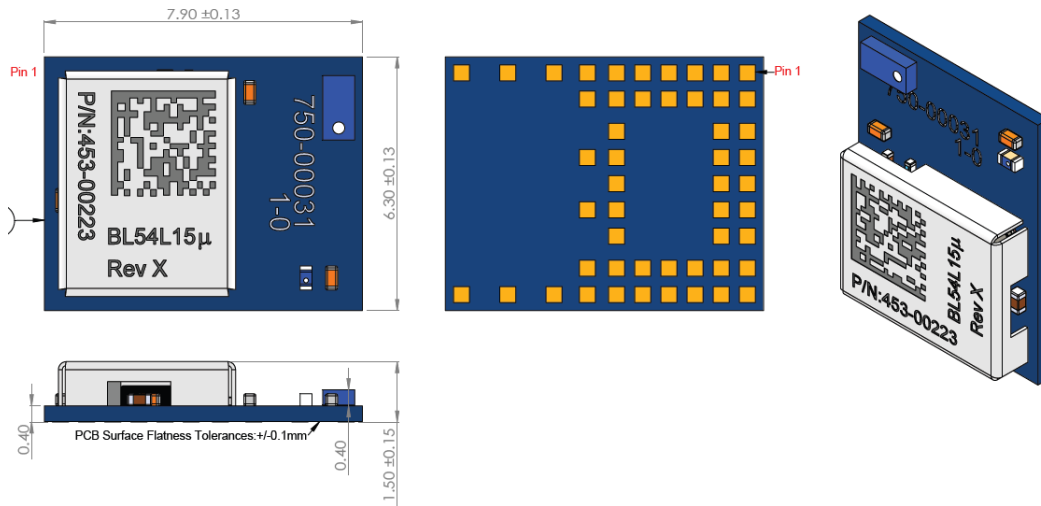


Figure 10: Mechanical Details – Internal Antenna variant (453-00223)

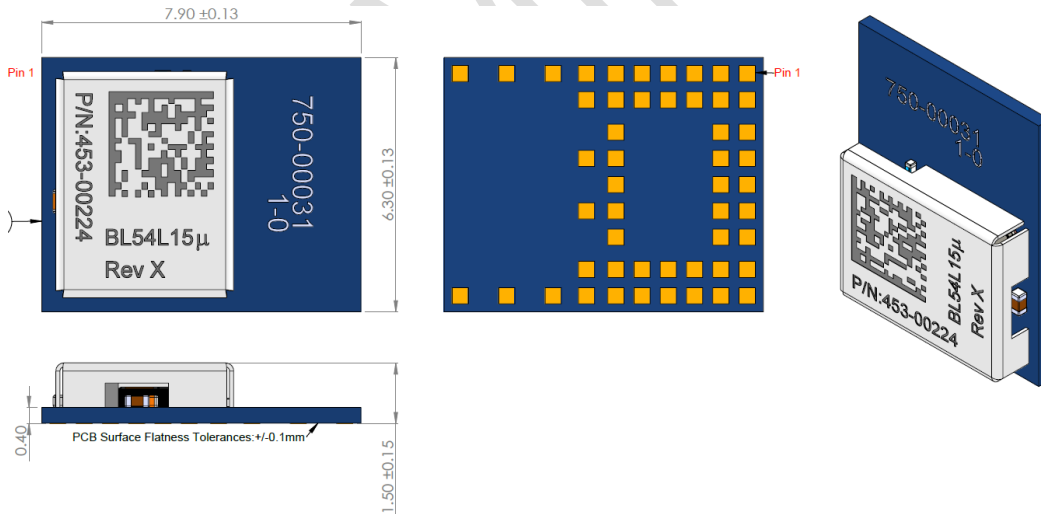


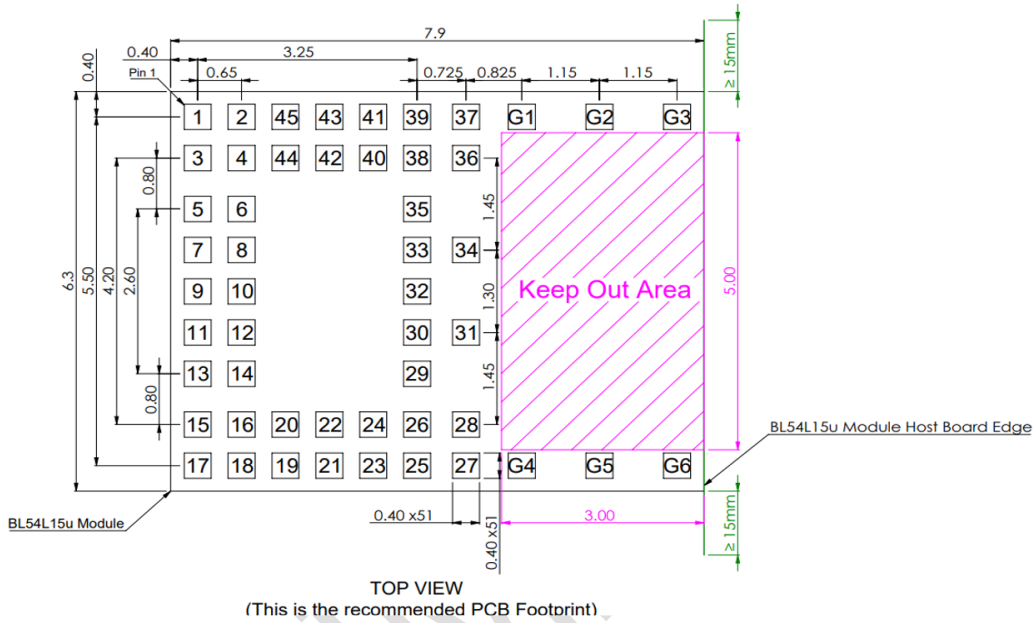
Figure 11: Mechanical Details – RF Trace pin variant (453-00224)

3D models for BL54L15μ Module, RF Trace Pin (453-00224) and BL54L15μ Module, Chip Antenna (453-00223) on the BL54L15μ product page – <https://www.ezurio.com/product/BL54L15μ-series-bluetooth-le-80215-4-nfc>

已註解 [RK7]: Awaiting new mechanical drawings as changed PCB from 4layers to 6 layers and RF shield can be changed.

## 6.2 Host PCB Land Pattern and Antenna Keep-out for the 453-00223

PCB footprint - BL54L15μ (DXF and Altium format) and SCH Symbol - BL54L15μ (Altium format) can be found on the BL54L15μ product page – <https://www.ezurio.com/product/BL54L15μ-series-bluetooth-le-80215-4-nfc>



All dimensions are in mm.

Figure 12: Land pattern and Keep-out for the 453-00223

### Host PCB Land Pattern and Antenna Keep-out for the 453-00xxx Notes:

- Note 1** Ensure there is no copper in the antenna 'keep out area' on any layers of the host PCB. Also keep all mounting hardware or any metal clear of the area (Refer to 5.3.2) to reduce effects of proximity detuning the antenna and to help antenna radiate properly.
- Note 2** For the best on-board chip antenna performance, the module 453-00223 MUST be placed on the edge of the host PCB and preferably in the edge centre and host PCB, the antenna "Keep Out Area" is extended (see Note 4).
- Note 3** BL54L15μ development board has the 453-00223 placed on the edge of the PCB board (and not in corner) for that the Antenna keep out area is extended down to the corner of the development board, see section 6.2 Host PCB Land Pattern and Antenna Keep-out for the 453-00223.
- Note 4** Ensure that there is no exposed copper under the module on the host PCB.
- Note 5** You may modify the PCB land pattern dimensions based on their experience and/or process capability.

## 7 Regulatory

### 7.1 Federal Communication Commission Interference Statement

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

**FCC Caution:** Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment. This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

#### IMPORTANT NOTE:

#### FCC Radiation Exposure Statement:

The product comply with the US portable RF exposure limit set forth for an uncontrolled environment and are safe for intended operation as described in this manual. The further RF exposure reduction can be achieved if the product can be kept as far as possible from the user body or set the device to lower output power if such function is available.

This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.

#### Integration instructions for host product manufacturers

##### Applicable FCC rules to module

FCC Part 15.247

##### Summarize the specific operational use conditions

This device is intended only for OEM integrators under the following conditions:

- 1) The transmitter module may not be co-located with any other transmitter or antenna

As long as 1 condition above are met, further transmitter test will not be required. However, the OEM integrator is still responsible for testing their end-product for any additional compliance requirements required with this module installed.

**IMPORTANT NOTE:** In the event that these conditions can not be met (for example certain laptop configurations or co-location with another transmitter), then the FCC authorization is no longer considered valid and the FCC ID can not be used on the final product. In these circumstances, the OEM integrator will be responsible for re-evaluating the end product (including the transmitter) and obtaining a separate FCC authorization. The OEM integrator has to be aware not to provide information to the end user regarding how to install or remove this RF module in the user's manual of the end product which integrates this module.

The end user manual shall include all required regulatory information/warning as show in this manual.

#### Limited module procedures

Not applicable

#### Trace antenna designs

Not applicable

#### RF exposure considerations

Co-located issue shall be met as mentioned in "Summarize the specific operational use conditions".

Product manufacturer shall provide below text in end-product manual

"FCC Radiation Exposure Statement:

The product comply with the US portable RF exposure limit set forth for an uncontrolled environment and are safe for intended operation as described in this manual. The further RF exposure reduction can be achieved if the product can be kept as far as possible from the user body or set the device to lower output power if such function is available."

#### Antennas

Manufacture / Part Number	Type	Connector	Gain(dBi)
Ezurio / EBL2400A1-10MH4L	PCB Dipole	IPEX MHF4	2
Ezurio / 001-0022	FlexPIFA	IPEX MHF4L	2
Mag.Layers / 0600-00057	Dipole	IPEX MHF4	2.32
Ezurio / EFA2400A3S-10MH4L	FlexPIFA	IPEX MHF4L	2
Ezurio / EFG2401A3S-10MH4L	i-FlexPIFA	IPEX MHF4L	2
Ezurio / 0600-00061 (NFC)	Coiled Inductor	FFC/FPC Connector	-
Yaego (Pulse) / ANT1608LL14R2400A	Chip loop	NA	2

#### Label and Compliance Information

Product manufacturers need to provide a physical or e-label stating  
"Contains FCC ID: [SQG-BL54L15U](#)" with finished product

#### Information on Test Modes and Additional Testing Requirements

Test tool: [Tera Term](#), [Version: 4.84](#) shall be used to set the module to transmit continuously.

#### Additional Testing, Part 15 Subpart B Disclaimer

The module is only FCC authorized for the specific rule parts listed on the grant, and that the host product manufacturer is responsible for compliance to any other FCC rules that apply to the host not covered by the modular transmitter grant of certification. The final host product still requires Part 15 Subpart B compliance testing with the modular transmitter installed

## 7.2 Industry Canada statement:

This device contains licence-exempt transmitter(s)/receiver(s) that comply with Innovation, Science and Economic Development Canada's licence-exempt RSS(s). Operation is subject to the following two conditions:

- (1) This device may not cause interference
  - (2) This device must accept any interference, including interference that may cause undesired operation of the device
- L'émetteur/récepteur exempt de licence contenu dans le présent appareil est conforme aux CNR d'Innovation, Sciences et Développement économique Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes :
- (1) L'appareil ne doit pas produire de brouillage;
  - (2) L'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

### Radiation Exposure Statement:

This equipment complies with Canada radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator & your body.

### Déclaration d'exposition aux radiations:

Cet équipement est conforme Canada limites d'exposition aux radiations dans un environnement non contrôlé. Cet équipement doit être installé et utilisé à distance minimum de 20cm entre le radiateur et votre corps.

### This device is intended only for OEM integrators under the following conditions:

- 1) The transmitter module may not be co-located with any other transmitter or antenna.

As long as 1 condition above are met, further transmitter test will not be required. However, the OEM integrator is still responsible for testing their end-product for any additional compliance requirements required with this module installed.

### Cet appareil est conçu uniquement pour les intégrateurs OEM dans les conditions suivantes:

- 1) Le module émetteur peut ne pas être coimplanté avec un autre émetteur ou antenne.

Tant que les 1 condition ci-dessus sont remplies, des essais supplémentaires sur l'émetteur ne seront pas nécessaires. Toutefois, l'intégrateur OEM est toujours responsable des essais sur son produit final pour toutes exigences de conformité supplémentaires requis pour ce module installé.

### IMPORTANT NOTE:

In the event that these conditions can not be met (for example certain laptop configurations or co-location with another transmitter), then the Canada authorization is no longer considered valid and the IC ID can not be used on the final product. In these circumstances, the OEM integrator will be responsible for re-evaluating the end product (including the transmitter) and obtaining a separate Canada authorization.

### NOTE IMPORTANTE:

Dans le cas où ces conditions ne peuvent être satisfaites (par exemple pour certaines configurations d'ordinateur portable ou de certaines co-localisation avec un autre émetteur), l'autorisation du Canada n'est plus considéré comme valide et l'ID IC ne peut pas être utilisé sur le produit final. Dans ces circonstances, l'intégrateur OEM sera chargé de réévaluer le produit final (y compris l'émetteur) et l'obtention d'une autorisation distincte au Canada.

### End Product Labeling

The final end product must be labeled in a visible area with the following: "Contains IC:3147A-BL54L15U".

### Plaque signalétique du produit final

Le produit final doit être étiqueté dans un endroit visible avec l'inscription suivante: "Contient des IC: 3147A-BL54L15U".

### Manual Information to the End User

The OEM integrator has to be aware not to provide information to the end user regarding how to install or remove this RF module in the user's manual of the end product which integrates this module.

The end user manual shall include all required regulatory information/warning as show in this manual.

### Manuel d'information à l'utilisateur final

L'intégrateur OEM doit être conscient de ne pas fournir des informations à l'utilisateur final quant à la façon d'installer ou de supprimer ce module RF dans le manuel de l'utilisateur du produit final qui intègre ce module.

Le manuel de l'utilisateur final doit inclure toutes les informations réglementaires requises et avertissements comme indiqué dans ce manuel.

This radio transmitter [IC: 3147A-BL54L15U] has been approved by Innovation, Science and Economic Development Canada to operate with the antenna types listed below, with the maximum permissible gain indicated. Antenna types not included in this list that have a gain greater than the maximum gain indicated for any type listed are strictly prohibited for use with this device.

Le présent émetteur radio [IC: 3147A-BL54L15U] a été approuvé par Innovation, Sciences et Développement économique Canada pour fonctionner avec les types d'antenne énumérés ci-dessous et ayant un gain admissible maximal. Les types d'antenne non inclus dans cette liste, et dont le gain est supérieur au gain maximal indiqué pour tout type figurant sur la liste, sont strictement interdits pour l'exploitation de l'émetteur.

Manufacture / Part Number	Type	Connector	Gain(dBi)
Ezurio / EBL2400A1-10MH4L	PCB Dipole	IPEX MHF4	2
Ezurio / 001-0022	FlexPIFA	IPEX MHF4L	2
Mag.Layers / 0600-00057	Dipole	IPEX MHF4	2.32
Ezurio / EFA2400A3S-10MH4L	FlexPIFA	IPEX MHF4L	2
Ezurio / EFG2401A3S-10MH4L	i-FlexPIFA	IPEX MHF4L	2
Ezurio / 0600-00061 (NFC)	Coiled Inductor	FFC/FPC Connector	-
Yaego (Pulse) / ANT1608LL14R2400A	Chip loop	NA	2

### 7.3 Europe – EU Declaration of Conformity

This device complies with the essential requirements of the Radio Equipment directive: 2014 / 53 / EU. The following test methods have been applied in order to prove presumption of conformity with the essential requirements of the Radio Equipment directive: 2014 / 53 / EU:

EN 300 328 V2.2.2  
(BS)EN 50385 2017  
(BS)EN 50665 2017  
(BS)EN 62311 2008  
EN 300 330 V2.1.1  
EN 301 489-1 V2.2.3  
EN 301 489-3 V2.3.2  
EN 301 489-17 V3.3.1  
IEC 62368-1:2018; and/or  
(BS) EN IEC 62368-1:2020+A11:2020

BLE: 9.32dBm  
802.15.4: 9.32dBm  
SW version: V0.5.8

#### RF exposure statement

The minimum distance between the user and/or any bystander and the radiating structure of the transmitter is 20cm.

## 8 Ordering Information

Part Number	Product Description
453-00223R	Module, BL54L15 $\mu$ , (Nordic nRF54L15), Chip antenna, Tape/Reel
453-00224R	Module, BL54L15 $\mu$ , (Nordic nRF54L15), RF Trace Pin, Tape/Reel
453-00223C	Module, BL54L15 $\mu$ , (Nordic nRF54L15), Chip antenna, Cut Tape
453-00224C	Module, BL54L15 $\mu$ , (Nordic nRF54L15), RF Trace Pin, Cut Tape
453-00223-K1	Development kit, Module, BL54L15 $\mu$ (Nordic nRF54L15), Chip antenna
453-00224-K1	Development kit, Module, BL54L15 $\mu$ (Nordic nRF54L15), RF Trace Pin

## 9 Additional Information

Please contact your local sales representative or our support team for further assistance:

Headquarters	Ezurio 50 S. Main St. Suite 1100 Akron, OH 44308 USA
Website	<a href="http://www.ezurio.com">http://www.ezurio.com</a>
Technical Support	<a href="http://www.ezurio.com/resources/support">http://www.ezurio.com/resources/support</a>
Sales Contact	<a href="http://www.ezurio.com/contact">http://www.ezurio.com/contact</a>

**Note:** Information contained in this document is subject to change.

Ezurio's products are subject to standard [Terms & Conditions](#).

© Copyright 2024 Ezurio. All Rights Reserved. Any information furnished by Ezurio and its agents is believed to be accurate but cannot be guaranteed. All specifications are subject to change without notice. Responsibility for the use and application of Ezurio materials or products rests with the end user since Ezurio and its agents cannot be aware of all potential uses. Ezurio makes no warranties as to non-infringement nor as to the fitness, merchantability, or sustainability of any Ezurio materials or products for any specific or general uses. Ezurio or any of its affiliates or agents shall not be liable for incidental or consequential damages of any kind. All Ezurio products are sold pursuant to the Ezurio Terms and Conditions of Sale in effect from time to time, a copy of which will be furnished upon request. Nothing herein provides a license under any Ezurio or any third-party intellectual property right. Ezurio and its associated logos are trademarks owned by Ezurio and/or its affiliates.