

## **FEC HELIPORTS & HELIPORT EQUIPMENT**

Designed, Manufactured and Installed...we do it all.

# Remote Lighting Controller FEC Type: HP0656/7/8

**User Manual – Specification - Diagnostics** 



RLC Version 2 Issue: 5 17<sup>th</sup> March 2016

Note that this manual relates to

Hardware V2.4 and Software V2.05 onwards





#### **Table of Contents**

1		mpliance Statementserview	
	2.1	Key Features	7
	2.2	Part Numbers	7
3	Arc	chitecture of Remote Lighting Controller	8
4	Prir	nciples of Operation	9
	4.1	Keypad and LCD Display - Overview	9
	4.2	The Main Screen	10
	4.2	2.1 Entering Menu Mode	10
	4.3	General	11
	4.4	Channels	11
	4.5	VHF Operation	11
	4.6	Keypad Operation	12
	4.7	Keypad Cancel	12
	4.8	GSM/SMS Operation	12
5	Noi	rmal Operation	13
	5.1	Activation by VHF	13
	5.2	Activation by Keypad	14
	5.3	Activation by Auxiliary Input	15
	5.3	3.1 Display of Error Conditions	15
	5.3	3.2 Keypad Cancel by Operator	16
	5.3	3.3 Keypad Cancel of Auxiliary Input by Operator	16
	5.4	Activation by GSM/SMS	17
	5.4	4.1 SMS Commands and Response (User)	17
	5.4	4.2 SMS Commands and Response (User)	17
	5.4	4.3 User Example	18
	5.5	SMS Commands (All Users)	
	5.6	SMS Commands (Operator, FEC and OEM)	
	5.7	SMS Commands (FEC and OEM Only)	21
	5.8	System Response – To User – No Meteorological Pack fitted	22
	5.9	System Response – To User – Meteorological Pack fitted – No Altitude Set	23
	5.10	System Response – To User – Meteorological Pack fitted – Altitude Set	24
	5.11	Help SMS(s)	25
	5.12	System Response – To Others	25
6	Sys	stem Setup and Configuration	26
	6.1	System Access Menu	26
	6.2	Setup Control Menu	27
	6.3	Radios Menu	
	6.3	3.1 Setup VHF Receiver - Basic	29
	6.3	•	
	6.3	3.3 Setup VHF Receiver - Advanced	31



6.3.4	VHF Technical – OEM Only	33
6.4 Se	tup GSM/SMS Unit	34
6.4.1	Set GSM Numbers	35
6.5 UH	IF Transceiver	36
6.5.1	HeliLight Modes	36
6.5.2	Default HeliLight Modes	37
6.5.3	HEMS-Star Modes	37
6.5.4	Remote Switching Controller (RSC)	37
6.5.5	Commanding the HeliLights/HEMS-Stars Wirelessly	38
6.5.6	RLC – Using Channels	39
6.5.7	SMS – Direct Control	39
6.5.8	Setting up the UHF Transceiver	40
6.5.9	Testing the RLC – HeliLight/HEMS-Star Link – Test Menu 1	41
6.5.10	Testing the RLC – HeliLight/HEMS-Star Link – Test Menu 2	42
6.6 Inp	out/Output (BMS) Setup Menu	43
6.6.1	Auxiliary Input Setup and Testing	44
6.6.2	Output Setup and Testing	45
6.6.3	Testing the Relays and Circuits	45
6.6.4	Timers	46
6.6.5	Relays – Setting which relays respond to inputs	
6.7 Se	tup Unit Menu	48
6.7.1	Set Real Time Clocks	49
6.7.2	Calibrating the System Real Time Clock	
6.7.3	Meteo Setup - Units	51
6.7.4	Setup Unit	
6.7.5	System Utilities	
	tion	
	cating the Controller	
	ings you will need	
	eparing for Installation	
	talling the Base Unit	
	talling the GSM aerial	
	ectrical Installation	
	cuit Connectors and Cable Entry (V4 enclosure)	
	lays	
	ins wiring	
	Basic Wiring Diagram (No secondary current sense)	
	Basic Circuit Testing	
	12V DC PSU	
	Manually checking the mains switched circuit	
	Secondary Current Circuit Sensing	
7.12 I	nserting the SIM	66



7.13	Final Assembly	66
8 Sun	nmary Specification	67
9 UHI	F Radio Modem Specification	68
10 Pov	ver Supply Unit Specification	69
11 Spa	are Parts	69
11.1	Relays	69
11.2	Other	69
12 Fac	ctory Default Settings	70
	gnostics and Fault Finding	
	pendix 1 – Software Updater	
	pendix 2 - Secondary Current Sense Option	
	pendix 3 – Aux Input and BMS Output	
16.1	5 1 5	
17 App	pendix 4 – Aerials and Cables	77
17.1	Mains Cables, Switches and Fuses	77
17.2	GSM Aerial	77
17.3	VHF Aerial	77
17.4	UHF Aerial	80
18 App	pendix 5 – Mounting and Connection of MetPak	81
18.1	Mounting arrangements	81
18.2	Signal Cable	81
18.3	Signal Cable – RLC 2 - Enclosure Version 4	82
18.4	Commissioning the MetPak	
18.5	MetPak Connections	
18.6	The MetPak Connector	
18.7	Connecting the MetPak	
_	pendix 6 – Mounting Template	



#### **Document Revision Sheet**

Version - Issue	Date	Changes
2 - 1	26 <sup>th</sup> May 2015	New Document for RLC V2 Production model
2 - 2	22 <sup>nd</sup> July 2015	Independent channel time-out and sub 1 minute period Real Time Clock calibration
2 - 3	24 <sup>th</sup> December 2015	Corrected GSM menu options Auxilliary Stop command replaces 'VHF Disable' (section 5.6.1) OEM VHF and UHF test routines added
2 - 4	24 <sup>th</sup> February 2016	Statement of Compliance added UHF transceiver specification added Photographs updated to show V2
2 - 5	17 <sup>th</sup> March 2016	UHF Table updated



Optional Meteorological Pack (Pole Mounted)



#### 1 Compliance Statements

#### **USA**

#### **FCC Compliance WARNING**

Changes or modifications to the transmitter not expressly approved by the manufacturer could void the user's authority to operate this RF device.

#### **FCC Compliance Statement**

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- 1. This device may not cause interference, and
- 2. This device must accept any interference, including interference that may cause undesired operation of the device.

**USA-Federal Communications Commission (FCC)** 

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy. If not installed and used in accordance with the instructions, it may cause harmful interference to radio communications. However, there is no ensured specification that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by tuning the equipment off and on, the user is encouraged to try and correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the distance between the equipment and the receiver.
- Connect the equipment to outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

#### Europe

This device carries the CE marking showing it has been tested and shown to be in compliance with:

R&TTE Type Testing EN 300 220-1v2.4.1 & EN 300 220-2v2.4.1

EMC Type Testing EN 301 489-1v1.9.2 & EN 301 489-3v1.6.1





#### 2 Overview

FEC's Remote Lighting Controller (RLC) is an all new, fully digital design that combines ease of installation and use with sophisticated yet simple and secure configuration via the IP65 rated keypad and LCD display or via SMS. This manual relates to the RLC Version 2.

#### 2.1 Key Features

- Traditional VHF Pilot Controlled Lighting (PLC) configuration
- Simple 25kHz/8.33kHz frequency setting through front panel no fiddly switches
- Defined number of presses to activate Channels 1, 2 or 3
- Programmable timeout for VHF, keypad and GSM activation
- Each channel has fully independent time-out (10 seconds to 60 minutes)
- VHF operation can be remotely enabled/disabled for extra security
- FCC/EU approved, Integrated tri-band GSM Telemetry Engine for SMS control
- Secure PIN code protected SMS commands to monitor and control your installation
- Secure SMS status reporting check out your installation before taking off
- Remotely activate Channels 1, 2 or 3 and have the status sent straight back to your mobile
- 3 Status relay contact outputs for BMS interface
- Auxiliary input for switching or BMS control of VHF receiver
- Three 20 Amp heavy duty relays in the box Enables linked peripheral shutdown
- Local and remote test and diagnostics integrated into the unit
- Very low power consumption Approx. 3W (idle) and less than 30W max. (including internal winter heater)
- Operates from 110-240V AC 50-60Hz or 12V DC (ideal for solar and batteries)
- Weather station interface for meteorological information from your helipad

#### **Options**

Wireless Battery 'HeliLight' control (not in USA)

#### 2.2 Part Numbers

#### **Standard Equipment**

Combined VHF and SMS Unit	VHF Only Unit	SMS Only Unit
HP0656	HP0657	HP0658

#### **Optional Extras**

Remote/Mimic Panel	Meteorological Station	Secondary Circuit Current Measurement
HP0655	HP0659	HPTBC

FEC and Interleader Ltd have a policy of continuous product improvement and reserve the right to change specifications of products. See website for latest details.



#### 3 Architecture of Remote Lighting Controller

Effective operator or pilot control of Helipad Lighting is critical to the safe operation of an installation and traditional Radio Pilot Controlled Lighting (PCL) solutions using the VHF radio is a tried and trusted method.

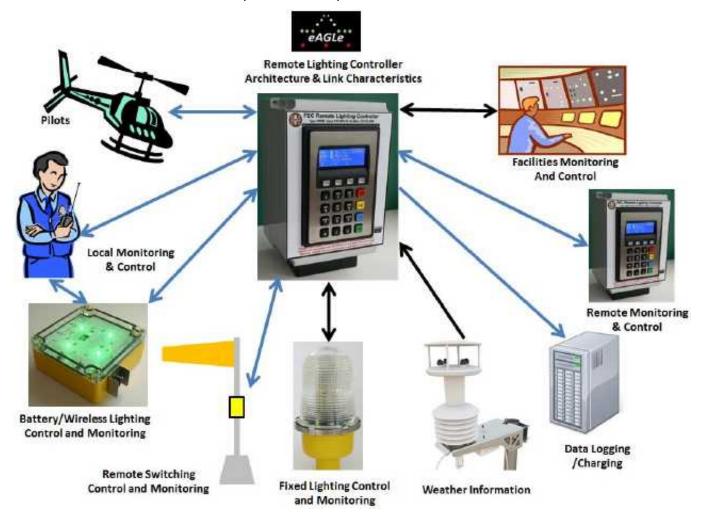
Now there is a new way to control your lighting and peripheral circuits using FEC's new RLC which integrates both traditional VHF PCL and adds SMS control and monitoring with the option of automatic weather reporting (wind speed/direction, temperature, dew point and pressure) right from your helipad.

FEC's RLC sits at the heart of a monitoring and control capability bringing together for the first time remote lighting control, helipad weather and system reporting.

The architecture can be used simply to control lights or, with additional meterological sensors, to provide richer monitoring and reporting both by helipad operators and other agencies.

All of these features are under the full and secure control of the owner/operator and are the basic building blocks on which future FEC developments will be built.

RLC Version adds direct BMS input and 3 outputs.



NB - Battery/Wireless (868MHz UHF) UK/EU/ROW - (915MHz UHF) USA



#### 4 Principles of Operation

#### 4.1 Keypad and LCD Display - Overview

The FEC RLC is fully configurable via the front panel keypad and screen.

All setup, test and monitoring of the controller is carried out via the front panel keypad and LCD display (many commands also possible remotely via SMS – see later section). There are no controls inside the case.

The menus are arranged in an hierarchical structure with a consistent presentation format and key operation. Extensive use is made of the 4 'Function Keys' above the main 16 key keypad and, in conjunction with changing legends on the screen, intuitively guide the user through the various steps.



The key features of the interface are shown left.

#### **LCD Screen Common Layout**

Line 1 indicates the menu level

Line 2 provides instruction

Line 3 Indicates the 'Function Keys' function

Line 4 identifies the keys and their status

**Function Keys 1-4 (left to Right)** 

#### **Data Entry Keypad**

In the example to the left:

The 1<sup>st</sup> line indicates VHF Radio on 122.800MHz.

The 2<sup>nd</sup> line indicates GSM Radio on.

The 3<sup>rd</sup> line confirms the function of each key.

The 4<sup>th</sup> line represents the Function Keys.

Note that in some menus the boxes in the 4<sup>th</sup> line also give the current status of that function. For example, in the Test Output (O/P) test mode, the relays can be set and unset individually. As they change state the squares change from open to solid to indicate the active state.

Note that in some menus more information is provided and hence the exact layout above not followed. The approach is the same and where there are differences instructions provided.

F4, usually marked 'Exit', returns to the previous level in the menu and in many screens accepts the conditions set in that menu. If Marked 'Quit' then that screen is discarded before return.

Repeatedly pressing F4 will bring you back to the main menu.

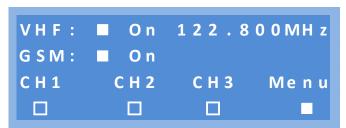


#### 4.2 The Main Screen

The top menu is not really a menu at all but rather the main status display page with two main options: 1) select the menu or 2) directly activate a Channel.

By default the screen remains lit all of the time. To save power (particularly useful in battery powered installations) the LCD screen back-light can be set to 'Auto' in which case it goes out 30 seconds after the last key was pressed or the screen was refreshed. To re-activate the backlight, simply momentarily touch any key and the screen will light up for another 30 seconds. During an Active Period (when the controller has been commanded to turn on the lights) the screen is regularly updated with a down-count to the end of the Active Period and so the screen remains on. See section on system setup.

The screen provides all of the essential information to show the status of the system.





The screen on the left is showing the following:

Line 1: The VHF receiver is ON – shown by both the filled box and the word 'On' and the operating frequency is shown – in this example a US UNICOM frequency.

Line 2: The GSM receiver is ON - shown by both the filled box and the word 'On'.

Line 3: Is the legend and functional description of the function keys

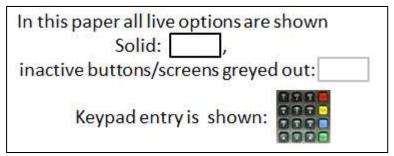
Line 4: Indicates the status of the channels. In this example, none are active (open boxes) and the Menu is available via the Function Key 4 below it.

In the screen on the right a Pilot has activated the system via VHF Channel 1 (Relay 1) is active and the system menu is unavailable until the predefined time-out period. The timeout period is shown, down counting every second.

#### 4.2.1 Entering Menu Mode

To enter the Menu mode, simply press the function key (F4).





You will be taken immediately to the PIN challenge screen (above) to enter your security PIN.

Note that the representation above is used consistently throughout the manual. The FEC RLC adopts a set of simple but key principles in its mode of operation. These principles, which guide how the system works, are outlined below.



#### 4.3 General

The controller is designed to 'fail safe'. For example – If power is lost at any time, on resumption of power, the controller will re-start under the conditions it was in at the time of power failure: If the VHF receiver had previously been set to 'inactive' that is the state it will restart in.

There are a number of 'Types' of users of the system:

**User** – This is generally the pilot who has been given permission to use the system.

**Operator** – This is the owner or operator of the facility.

**Agency** – A third party who the operator wishes to be informed of operational activity.

**Mimic** – A designated mimic panel used to remotely control and report RLC activity

**FEC** – FEC have defined access to certain options (e.g. reset the Operators PIN).

**OEM** – The Original Equipment Manufacturer has defined access to perform diagnostic and support options.

The options available to FEC and OEM are explicitly defined as part of the supply agreement.

#### 4.4 Channels

The RLC uses the concept of 'Channels' to control which of the control relays are activated by VHF commands.

The default settings are as follows:

Keypad Action	VHF Action	Default Relay Activated
Soft Key # 1 Pressed	3 'clicks'	Relay 1 activated
Soft Key # 2 Pressed	5 'clicks'	Relay 2 activated
Soft Key # 3 Pressed	7 'clicks'	Relay 3 activated

Note that any combination of relays can be activated instead of the defaults (see later section).

#### 4.5 VHF Operation

If VHF is 'Active' then the controller will be activated if 3, 5 or 7 presses of the aircraft microphone switch are made in a 5 second period by an approaching pilot on frequency.

This will turn on whichever relay(s) have been assigned to channels 1, 2 or 3 respectively for the periods previously set by the operator (default 15 minutes) for each relay.

There is no restriction as to who can use the VHF part of the controller. If it is active and someone is on frequency they can operate it.

During this period the 'Menu' option is not available but additional channels can be activated by pressing the microphone switch again. Each time a channel is set the timeout period for that relay is reset.



#### 4.6 Keypad Operation

If the controller is at the main menu level (waiting for input) or a channel(s) is already active, pressing function button 1, 2 or 3 will invoke the PIN password challenge which, if successful, will then turn on Channels 1, 2 or 3.

Only a User or Operator with the correct password can activate the system in this way.

During this period the 'Menu' option is not available but additional channels can be activated by repeating the above action. Each time a channel is set the timeout period is reset.

#### 4.7 Keypad Cancel

If any channel has been set On (via VHF, GSM or keypad) input the Operator can terminate all of the timeout periods. To do this:

- 1) Press the <CAN> key
- 2) Enter Operator PIN

The timeout loops will be aborted and the system will return to the main menu.

Any other inputs or the wrong PIN will be ignored and the timeouts continue.

#### 4.8 GSM/SMS Operation

Operational activity is limited to the User and Operator only as follows:

Action	User	Operator	Comment
Obtain Status	√	√	All service requests require a correct PIN
Turn Channel(s) ON	√	√	
Turn Channel(s) OFF	√	√*	*Note a User can turn a channel OFF only if they previously turned it ON
			An Operator can always turn channels OFF irrespective of who turned it ON
Turn VHF Radio On/Off		√	
Set User, Operator and Mimic PINS		√	
Obtain Meteorological data	√	√	Only with optional Meteorological package
Confirm Meteorological Units		√	
Change Meteorological Units		√	e.g. wind speed from knots to mph
Obtain Help Menu	1	1	User receives 1 text of help, the Operator 2 covering the extended commands available



#### 5 Normal Operation

#### 5.1 Activation by VHF

When operating normally the screen will typically show the following (left):

The screen provides all of the essential information to show the status of the system.



In this case Indicating that both VHF and GSM are ON but that no channel is active.

As soon as a VHF signal is detected on frequency the screen will immediately change to that on the right indicating 1 Carrier Detect (CD) activity.

During a 5 second period (a de-facto standard for Pilot Controlled Lighting) the system is counting 'clicks' from the pilot. The number of clicks (CD) received in the 5 second period is displayed as shown above and at the end of that period the following occurs:

Clicks	Action	Comment
1, 2, 4, 6 or 8 or more clicks	No action taken Return to standby	One click will be detected any time a pilot or ground station on frequency presses their push-to-talk microphone button.
3	Activate channel 1	See screen below
5	Activate channel 2	
7	Activate channel 3	

If no action is taken, the screen will return to that shown at the top of the page (left), or if a channel is activated, for example to one, shown below.



The above shows that Chanel 1 (Relay 1) is active (ON) and that the system is timing down. The time-out period is 0 minutes 19 seconds. At the end of this period the channel will be deactivated.

At any time the pilot can re-activate the same channel or activate a different channel by pressing their PTT again the required number of clicks. The channels requested will be activated and its time-out period begin counting down again.



#### 5.2 Activation by Keypad

At any time (other than during menu operations) touching any of the three 'channel' keys (F1 – F3) will immediately challenge for a PIN number. The system will accept either a valid User or Operator PIN. If a correct PIN number is given, the system will then activate the selected channel (relay)). This method of activation is a secure and convenient way of activating the lights if the helipad is manned.

Note that even if a channel has already been activated by a different user/route (as above), it is possible to re-activate the same channel (to extend the timeout period) or activate a different channel. In the example below, Channel 1 (Relay 1) was already active and then the Operator has activated Channel 2 (Relay 2) and started its time-out.



The screen will display the status of the relays and also confirm that the latest activation is via the keypad and by either a User or the Operator (a function of the PIN code used).

The system will down-count for the time-out periods just as it would for a VHF input.

Note that if the RLC is fitted with both VHF and GSM receivers and the 'Operator' number has been entered, the Operator will receive an SMS notification when a channel is activated via the keypad as well as VHF and GSM. This allows the Operator to maintain awareness of all channel activations however triggered.

With the exception of Keypad Cancel (see later section), once activated the Menu option is unavailable and any key presses on the keypad are ignored (other than F1 - F4 and <CAN>). This is a safety feature to ensure no compromise of the operation once initiated.



#### 5.3 Activation by Auxiliary Input

The BMS/Aux Input has an input detect capability that can be configured to turn 1 or more relays on without timeout for the period that the input is active.

This feature is useful where an external switch is required to over-ride other commands and turn a circuit(s) on and leave it on.

Details of how to set this feature up are included in sections 5.6 and 5.6.1.

Examples of switching inputs are shown in the appendix.

Once enabled and then activated the screen will appear as follows:



In this example Channel 2 (relay 2) had been previously activated. This is indicated by the solid square showing below the relay designation.

Since being activated by the auxiliary input, Channel 1 (relay 1) has been activated by the Operator via the keypad and the timer is counting down.

All the time that the auxiliary input is active, a similar screen to that above will remain. Other channels may be activated and will operate normally.

#### 5.3.1 Display of Error Conditions

If the system determines that there is an error in activating a circuit this will be communicated three ways:

- a) The LCD screen will show which channel is in error (see screen below)
- b) The relevant BMS output will be made, and
- c) The Operator will receive an SMS confirming this (if the Operator number has been entered into the system)



In the above example, Channel 3 is in error.



#### 5.3.2 Keypad Cancel by Operator

At any time when the channel(s) are active the Operator can terminate the timeout periods/turn the lights Off. To do this:

- 1) Press the <CAN> key
- 2) Enter the valid Operator PIN



The timeout loops will be aborted and the system will return to the main menu. Any other inputs or the wrong PIN will be ignored and the timeout continue.

Note that if the RLC is fitted with both VHF and GSM receivers and the 'Operator' number has been entered, the Operator will receive an SMS notification when a channel is de-activated via the keypad as well as GSM.

Note that if a User has activated a channel(s) (either by keypad or SMS) they will not receive confirmation that the channel(s) have been de-activated.

If used with a Mimic system, the Mimic will always receive notification of de-activation.

If an Agency number has been entered, The Agency will always receive notification of deactivation.

#### 5.3.3 Keypad Cancel of Auxiliary Input by Operator

If the Auxiliary input is being used to control channel (relays), as in the example above, then after the Operator PIN challenge above the system will ask if the Auxiliary switching is to be turned off. If this is the case, the following screen will appear:



If the Operator selects **Yes** then the following occurs:

- 1) The Auxiliary Input is turned off
- 2) The Auxiliary Relay mapping is cleared, and
- 3) All channels (relays) are cleared

If the Operator selects **No** then the following occurs:

- 1) Any channels (relays) not controlled by the Auxiliary Input (Channel 1 in the above example) are turned off.
- 2) The channels (relays) controlled by the Auxiliary Input are left unchanged (on).



#### 5.4 Activation by GSM/SMS

If a channel is activated by an SMS (see later section for format) then the following screen will appear.



Note that additional SMS may be sent to the unit so that, for example, if channel 3 (relay 3) has already been turned on (as above), channels 1 and/or 2 can then be also turned on. Note that each SMS can turn 1, 2 or 3 channels on or off at one time.

If a User has activated the channel (with the correct User PIN) then the User can turn it off again.

To avoid a situation where a User has finished with the lights but not turned them off, the Operator can also turn the lights off even though it was a User who turned them on.

The Owner must be absolutely sure that the situation is safe for the lights to be turned off.

#### 5.4.1 SMS Commands and Response (User)

As a User with the correct PIN you can:

- 1) Check the status of the system
- 2) Check meteorological units set
- 3) Obtain meteorological data (if optional meteorological package is fitted)
- 4) Turn channels On
- 5) Turn channels Off
- 6) Obtain a User help menu

#### 5.4.2 SMS Commands and Response (User)

As an Operator with the correct PIN you can:

- 1) Perform the User functions above
- 2) Turn the VHF Radio On/Off
- 3) Set new User, Operator and Mimic PINs
- 4) Change the reporting units of the Meteorological unit
- 5) Obtain both the User and Operator help menus



#### 5.4.3 User Example

A User of the system has been given the GSM (cell phone) number of the controller and the current PIN (in this case the default User PIN is 0000) and wishes to turn on channel 1.

#### Example 1 - Single Channel On and Off

To turn the lights ON the User sends the following SMS to the Controller:

### U0000C1A

Note all commands start with the user type, in this case 'U' for User – in conjunction with the PIN this forms part of the security validation.

Next the PIN number is sent '0000', followed by the required action.

In our example we have asked for Channel 1 to be made Active (turned ON).

Note that lower case can be used for the C and the A and that all commands follow the same format (next pages).

If the SMS is correct (right syntax, correct PIN), the controller will carry out that task.

Turning the channel off again is:

#### U0000c1n

The User has asked for Channel 1 to be made Negative (turned OFF).

#### Example 2 - Multiple Channel On and Off

To turn the lights ON the User sends the following SMS to the Controller:

## U0000C231A

The User and PIN are as above

In this example we have asked for Channels 1, 2 and 3 to be made Active (turned ON).

Turning the channel off again is:

## U0000c12n

The User has asked for Channels 1 and 2 to be made Negative (turned OFF).

Note that in the above example:

- 1) The channel numbers do not have to be entered in order, and
- 2) A different number of channels can be turned on and off. In the example above channel 3 would remain on until the end of the timeout period or it was turned off individually.

See section 7.10 for Help Menus.



#### 5.5 SMS Commands (All Users)

Summary and Syntax of SMS Commands (All Users)

Comment	Channels 1 & 3 On A = Active	Channels 1, 2 & 3 Off N = Negative	FEC requests Meteorological Data	Mimic Panel Requests Status	Operator Sets User PIN to XXXX	FEC Sets Operator PIN to YYYY	FEC Sets Mimic PIN to ZZZZ	FEC Sets Mimic PIN to AAAA	Operator tums GSM Off  N = Negative  NB - Only affects channel switching
Example SMS String	U####C13A	U###C321N	F####	W####S	XXXXA####O	<b>F###</b> РОУҮҮҮ	F###PMZZZZ	F###PBAAAA	N9###0
Response	Unit turns Circuit(s) 1,2,3 On and returns status	Unit turns Circuit(s) 1,2,3 Off and returns status	Unit sends meteorological data (if MetPak fitted)	Unit returns status (& if unit fitted, Meteorological data)	Unit sets new User PIN and returns status	Unit sets new Operator PIN and returns status	Unit sets new Mimic PIN and returns status	Unit sets new BMS PIN and returns status	Unit turns GSM radio On/Off and returns status
Value	٧	z			xxxx	YYYY	ZZZZ	AAAA	N/N
Item	1,2,3	1,2,3			כ	0	Σ	В	
Command	υ	ပ	×	S	۵.	۵.	a.	۵	ø
Code	####	####	***	####	####	####	##	#####	####
Start	N/O/M	U/O/M	U/O/F/I	U/O/M/F	O/F/I	0/F/I	U/O/F/I	U/O/F/I	0
Description	Tum Circuit 1/2/3 On	Turn Circuit 1/2/3 Off	Send Meteorological data	Send Controller Status	Set New User PIN	Set New Operator PIN	Set New Mimic PIN	Set New BMS PIN	Turn GSM Controller On/Off

Start Code is User Type: U = User, O = Operator, M = Mimic Panel, F = FEC, I = OEM

#### is PIN code for User Type. Defaults are: User PIN: 0000, Operator PIN: 1111

BMS PIN: Range 9980-9989 & Remote/Mimic PIN: Range 9990-9999



#### 5.6 SMS Commands (Operator, FEC and OEM)

Summary and Syntax of Operator, FEC & OEM SMS Commands

Description	Start	Code	Command	Item	Value	Response	SMS String	Comment
Send Assembly Data	O/F/I	####	4			Unit sends assembly data	F####	H.W. & S.W. Versions and dates
Set Barometric Pressure Units	O/F/I	####	ω	H/W/I		Sets Units of Pressure of Meteorological Pack and confirms all settings	O####BH	H = HectoPascals M = MilliBars I = Inches of Mercury
Factory Restore	O/F/I	****	L			Unit performs clears all entered data and restores all variables to shipped condition	F###F	FEC Performs Factory Restore
Send Unit Logs	F/I	*****	_			Unit sends system logs	上####L	FEC Requests Unit Logs
Reset Unit	F/I	#####	œ			Unit performs a warm restart	F####R	FEC Performs Reset
Set Temperature Units	O/F/I	###	н	C/F		Sets Units of Temperature of Meteorological Pack and confirms all settings	F###TF	C = Centigrade F = Fahrenheit ( temperature & dew point)
Send Meteorological Units	O/F/I	###	ח			Confirms all units settings of Meteorological Pack	∩####J	Send Units
Send Controller Variables	F/I	#####	^			Unit returns Variables	F####\	Note there is neither Operand nor Command
Set Wind Units	O/F/I	####	*	K/M/N		Sets Units of Wind Speed of Meteorological Pack and confirms all settings	F####WN	K = Kilometres Per Hour M = Miles Per Hour N = Nautical Miles Per Hour (Knots)

Start Code is User Type: U = User, O = Operator, M = Mimic Panel, F = FEC, I = OEM #### is PIN code for User Type. Defaults are: User PIN: 0000, Operator PIN: 1111

BMS PIN: Range 9980-9989 & Remote/Mimic PIN: Range 9990-9999



#### **SMS Commands (FEC and OEM Only)**

Description	Start	Code	Command	Item	Value	Response	SMS String	Comment
Set New FEC	-	****	<b>a</b> .	Œ.	2222	Unit sets new FEC PIN and returns status	1###PFZZZZ	OEM Sets new FEC PIN to ZZZZ
Special Function #1	=	****	×	•		Sends raw MetPak string (If fitted)	1###X1	Ignores errors and checksum errors
_								
Special Function #9	-	####	×	6		Performs OEM Reserved functions	6X####	

Start Code is User Type: U = User, O = Operator, M = Mimic Panel, F = FEC, I = OEM

#### is PIN code for User Type. Defaults are: User PIN: 0000, Operator PIN: 1111

BMS PIN: Range 9980-9989 & Remote/Mimic PIN: Range 9990-9999

# Summary and Syntax of Helipad Reports

	Comment	Confirms Circuit Status as follows:  AOO: Circuit 1 Active, Circuit 2 & 3 Inactive, OAO: Circuit 1 Inactive, Circuit 2 Active and Circuit 3 Inactive  OOA: Circuits 1 & 2 Inactive, Circuit 3 Active Active, Circuit 3 Active						
	SMS String	H####CA00						
	Response	Sent from Unit following circuit change or status request						
i.	Value	ZXX						
	Item	ĸ						
	Command	O						
	Code	1						
	Start	I						
	Description	Send Circuit Status to Mimic Panel						

Start Code is User Type: U = User, O = Operator, M = Mimic Panel, F = FEC, I = OEM

BMS PIN: Range 9980-9989 & Remote/Mimic PIN: Range 9990-9999

#### is PIN code for User Type. Defaults are: User PIN: 0000, Operator PIN: 1111

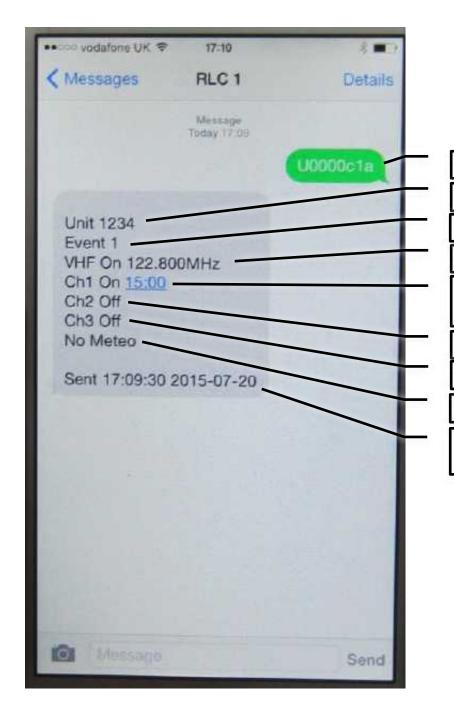
Summary and Syntax of OEM SMS Commands



#### 5.8 System Response - To User - No Meteorological Pack fitted

The controller will respond to the caller (either User or Operator) with confirmation of the system status.

The standard response is shown in the screen shot of an iPhone below:



Command sent by User

Controller ID

Event Number

VHF Radio Active 122.8MHz

Confirmation: Channel 1
Timeout: 15 Minutes

Confirmation: Channel 2 Off
Confirmation: Channel 3 Off

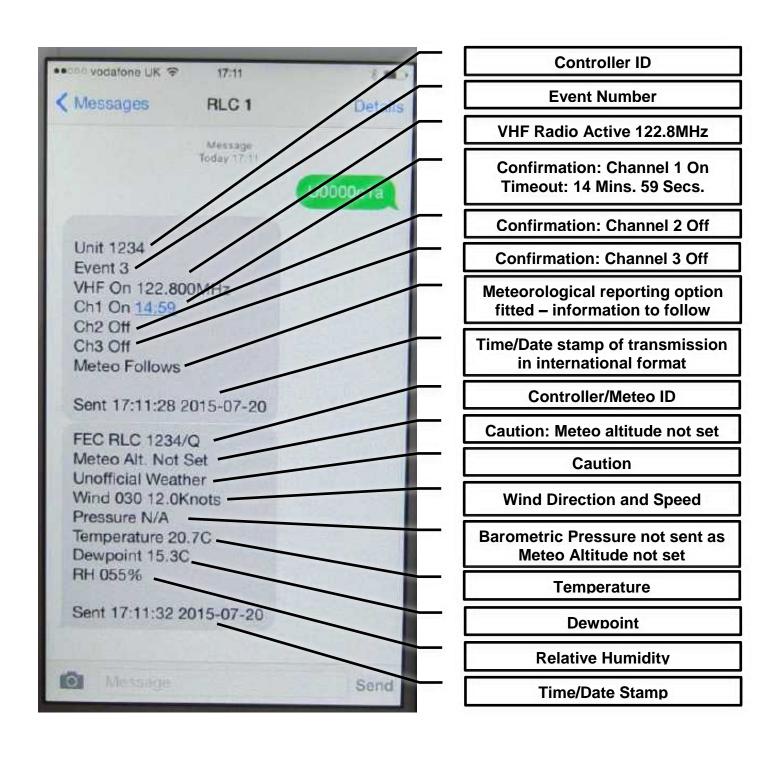
No Meteorological Pack fitted

Time/Date stamp of transmission in international format



#### 5.9 System Response - To User - Meteorological Pack fitted - No Altitude Set

The standard response is shown in the screen shot of an iPhone below if a MetPak is fitted but altitude NOT set. If the meteorological station altitude is not set, no pressure information is sent.

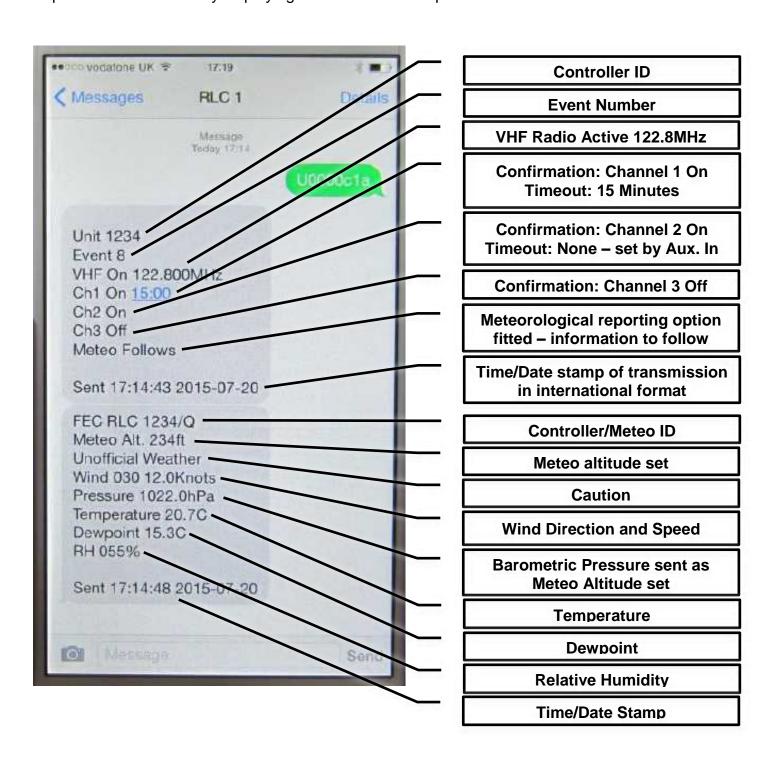




#### 5.10 System Response - To User - Meteorological Pack fitted - Altitude Set

The standard response is shown in the screen shot of an iPhone below if a MetPak is fitted and altitude is set. Pressure information is sent if the meteorological station altitude is set.

Note that in this example Channel 2 (relay 2) has been set permanently On via the Auxiliary Input. This is indicated by displaying On and no timeout period.





The SMS is just as readable on older handsets but may require scrolling to read all of the message. If the controller had failed to make the channel active then in this example it would read: C1 Inactive.

If the controller has been configured to measure the channel current and validate that it is within limits then a message to this effect will be appended to the Ch(n) status line.

#### **5.11 Help SMS(s)**

Users, the Operator, FEC and the OEM can all request help screen(s) which give a summary of the commands available via SMS. The request is User-Type PIN? e.g. U0000?

Users - Receive Help Menu 1 with the commands available to them.

*Operators* – Receive Help Menus 1 and 2 - the extended commands available to Operators.

**FEC & OEM** – Receive Help Menus 1, 2 and 3 - with the reserved commands available to FEC and OEM.

The screen shots below are of the three Help Menus.

RLC Help Menu 1 C1/2/3A/N - Channel H0-9A/N - HeliLight S - Status M - Meteo Data U - Meteo Units Sent 15:25:53 2014-10-12

RLC Help Menu 1

RLC Help Menu 2
VA/N - VHF On/Off
BH/M/I - Set Pres. Units
TC/F - Set Temp. Units
WK/M/N - Set Wind
Units
PU/O/MXXXX - Set new
PIN
Sent 15:25:58
2014-10-12

RLC Help Menu 2

RLC Help Menu 3
A - Assembly Data
F - Factory Restore
L - Logs
R - Restart
D - Data Variables

Sent 15:26:03
2014-10-12

RLC Help Menu 3

#### 5.12 System Response - To Others

Every time that the controller changes state or makes a channel active or inactive, at the Operators option the above message will also be sent to any or all of the following:

- 1) Operator Receives all state changes to the controller
- 2) Agency An Operator agreed number that will receive operational changes only
- 3) Mimic The designated Mimic panel

#### Examples:

1) If the Operator turns the VHF radio receiver off, only the Operator will receive confirmation of that.

If a User Turns the lights on via SMS, the User, Operator, Agency and Mimic numbers will all be sent the appropriate system response.



#### 6 System Setup and Configuration

#### 6.1 System Access Menu

Pressing 'Menu' on the main menu first brings up a PIN challenge menu to determine which 'type' of user is accessing the system since each can perform different functions:

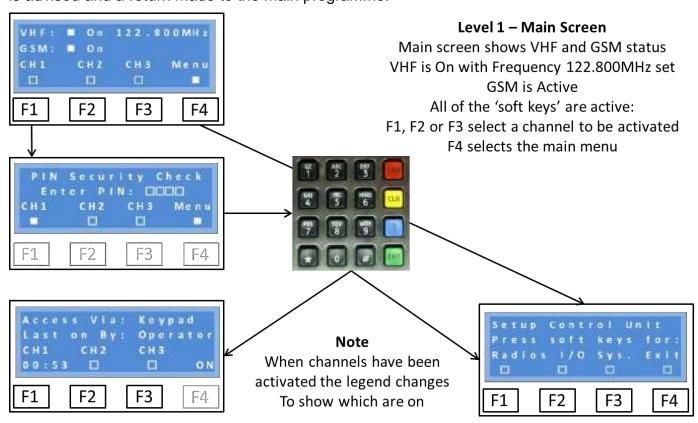
There are five types of 'User' defined in the system:

- 1) User A person granted permission to perform certain commands.
- 2) Ops. The Owner/Operator of the facility.
- 3) Mimic The remote control/monitoring panel (not entered via keypad)
- 4) FEC Technical staff from FEC.
- 5) OEM The Original Equipment Manufacturer.

Each type of user has a PIN access code and can perform a variety of configuration and other tasks on the system.

Using the numeric PIN code, enter the 4 number PIN code. As each number is pressed it replaces the relevant box until four numbers are entered.

NB – As an additional security measure, if numbers are not entered within 5 seconds of each other, the screen times out and returns to the main menu. Also if the wrong code is given this is advised and a return made to the main programme.



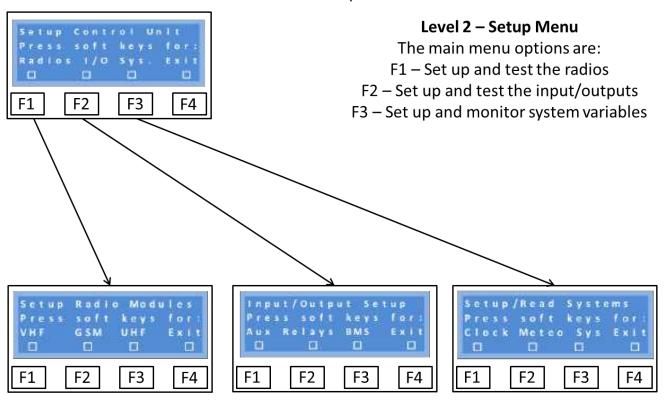
#### Warning

Once the Menu Mode is selected, the system no longer monitors the VHF or GSM receivers and will not respond to remote commands. All setups should be performed when it is known that no movements requiring the lighting controller are required



#### 6.2 Setup Control Menu

Once the correct PIN has been entered the Setup menu is entered.



There are three main setup areas: Radios, Input/Output (Relays) and System. In the following sections we will go through each of these areas in turn.

To aid navigation within this document, the radio, cell phone, HeliLight and chip images are used to represent the VHF Radio, GSM Radio, UHF Radio and System respectively:

VHF Radio:	UHF Radio: (Battery HeliLight Controller)
GSM Radio:	System:

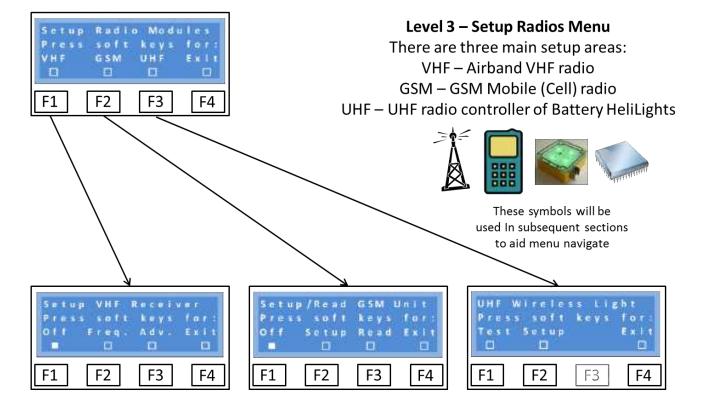


#### 6.3 Radios Menu

There can be up to 3 radios in the system:

- 1) VHF Airband receiver
- 2) GSM Tri-band transceiver, and
- 3) UHF Wireless modem for controlling battery lights (HeliLights) (Not available in USA)

Each of the radios has its own menus. The main radio menu is as follows:

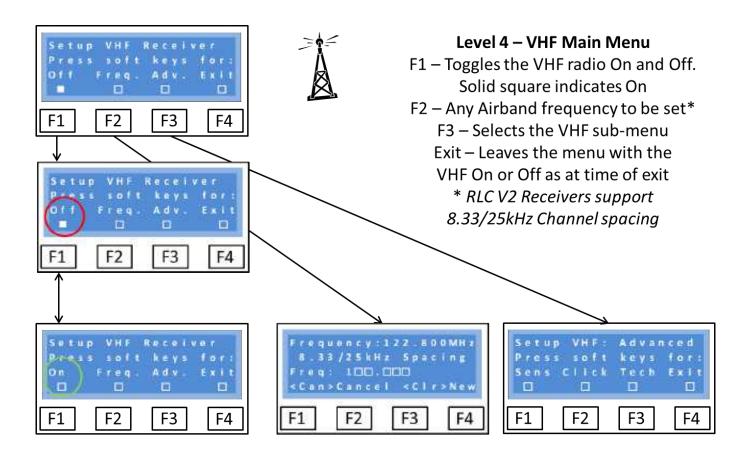




#### 6.3.1 Setup VHF Receiver - Basic

The Setup VHF Receiver menu enables:

- 1) The VHF receiver to be turned On and Off (also available to Operators via SMS)
- 2) The operating frequency of the controller to be set to any channel in the VHF Airband in the range:
  - a. 118.000 136.975MHz with 25kHz channel spacing, and
  - b. 118.000 136.990 with 8.33kHz & 25kHz channel spacing
- 3) Select further setup advanced options



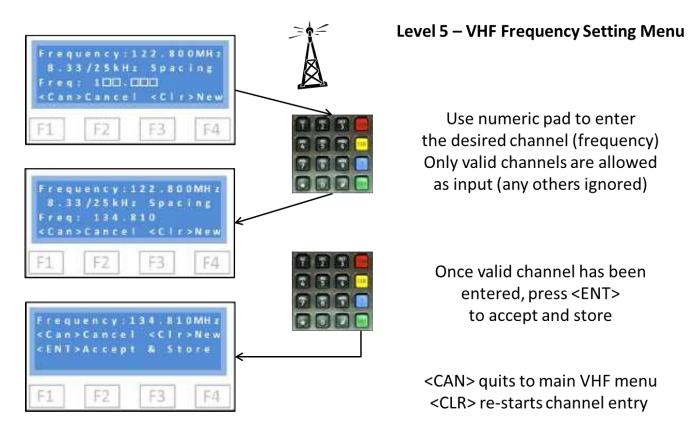
Note that the VHF radio is toggled On/Off using F1 and is set in that state when exiting the menu using F4. A solid square means 'On' and the action of the function key is to turn it off.



#### 6.3.1.1 VHF Frequency Setting

The international channel convention for 8.33kHz provides 16 channels per 100kHz of bandwidth and as a consequence not all frequencies are available.

For example, 134.810 is valid but 134.815 is not. See examples on following page.



**Frequency (Channel) Setting** – as each number is entered it is checked to ensure that the frequency (channel) is valid. If valid the number entered is displayed and the cursor moves to the next space.

Any invalid entries are ignored, nothing is displayed and the cursor does not move.

Once all numbers have been entered the system has ensure da correct and unique channel.

The full frequency is displayed (screen 3) and confirmation requested (<ENT>).

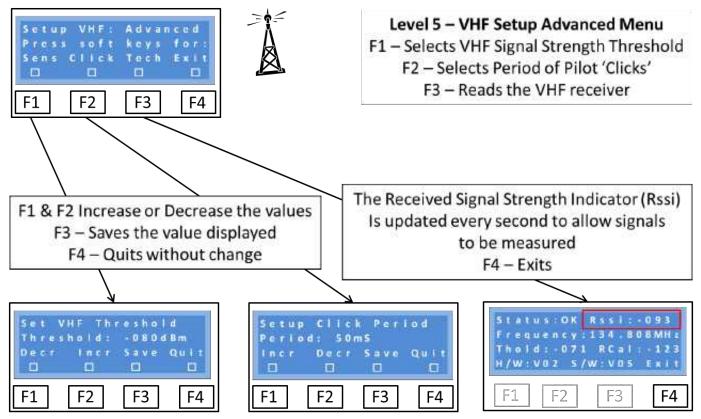
#### 6.3.2 Setup VHF Receiver – Advanced

There are currently three menu options to:

- 1) Set the sensitivity of the VHF receiver threshold detection level (this is analogous to a 'squelch' on earlier systems)
- 2) Set the minimum period of the Pilot 'Clicks' (presses of the Push To Talk PTT button), which will trigger the system, and
- 3) Read the radio parameters in real time. This is an essential part of the setup process.







#### VHF Status – Frequency reading

Note that in the screen (extreme right) the frequency is displayed as 134.808MHz even though the channel selected is 134.810. This is because the channels are a simplified and rounded (down or up) representation of the frequency used. A table showing the first 16 channels versus their frequency is shown below. The user does not need to know any of this detail.

Channel	Frequency	Channel	Frequency	Channel	Frequency	Channel	Frequency
118.000	118.0000	118.025	118.0250	118.050	118.0500	118.075	118.0750
118.005	118.0000	118.030	118.0250	118.055	118.0500	118.080	118.0750
118.010	118.0083	118.035	118.0333	118.060	118.0583	118.085	118.0833
118.015	118.0166	118.040	118.0416	118.065	118.0666	118.090	118.0916

Note that the 25kHz spacing channels (italics) are an exact frequency but that the 8.33kHz channels are not. This pattern is repeated every 100kHz for all 3,040 channels.



#### 6.3.3.1 Sensitivity - Setting the threshold

The Threshold is the level of Received Signal Strength at which the receiver is set to detect the carrier signal (so called Carrier Detect) and is expressed as the power at the aerial socket.

By default it is set to -75dBm and can be varied between 0dBm and -125dBm (where 0dBm is the highest level and -125dBm the lowest).

Great care should be exercised in setting the threshold too low (less than -80dBm) as noise may cause false triggers. Equally if very high signal levels are experienced, an attenuator may need to be introduced to the aerial feed.

Before changing the threshold level, read the section about the display of Rssi (accessed via the Tech option and described over) as this will give good information about the local conditions.

#### 6.3.3.2 Click - Setting the minimum PTT press period

As well as setting the signal level at which the system will trigger, the minimum length of time that the Push To Talk (PTT) switch is activated can also be set.

This 'Click' period helps mitigate against the effects of 'noisy' switches which can otherwise cause problems of false activations.

The system employs digital filtering of the received signal and waits for the signal to be stable above the threshold level for the 'Click' time before it counts as a genuine PTT press.

Each click is counted in a 5 second period and if 3, 5 or 7 clicks successfully received, channels 1, 2 or 3 are set (see later section on mapping of channels to relays).

The default setting for Click is 100ms (100 milliseconds) and can be set between 1 and 250mS. Some experimentation may be necessary to ensure correct operation in any particular installation.

#### 6.3.3.3 Tech – Reading the receiver status

Selecting 'Tech' from the Advanced VHF menu reads and displays all of the relevant status registers from the VHF receiver.

Of importance to the operator are:

- 1) That the status is OK
- 2) The Rssi level of the received signal
- 3) That the Frequency is as set and expected
- 4) That the Threshold level is as set and expected

Once this command is invoked, the receiver will be continuously re-read every 1 second and the Rssi figure will be updated. This is extremely useful in checking the installation (aerials, down-feed etc.) and setting up the receiver.



#### 6.3.4 VHF Technical – OEM Only

If an OEM User selects Tech from the 'Setup VHF Receiver – Advanced' menu two options are presented:

- 1) Read the status of the VHF receiver (as described in previous section), and
- 2) Test the receiver

Selecting Test enables the receiver to be temporarily setup to facilitate sensitivity testing without changing any of the normal operational parameters.

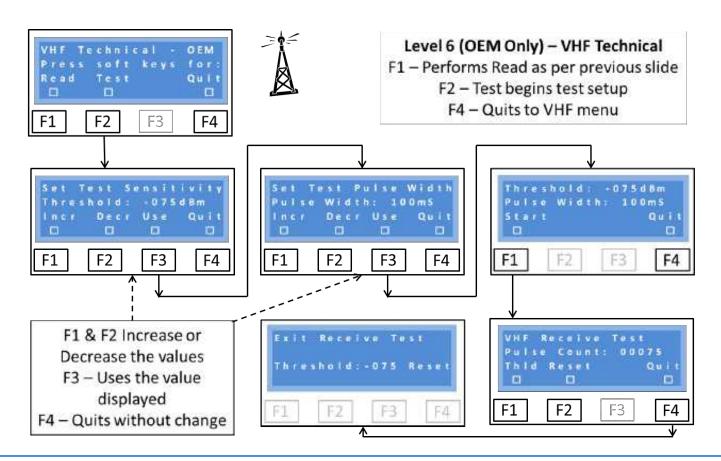
The test routine first loads the User Threshold level and then allows this to be changed in 1dB steps between 0dBm and -120dBm. Care should be taken using values below -100dBm as the receiver will likely be susceptible to noise.

Once the threshold is selected the length of test pulse of carrier to be used is set. The default is 100mS and in steps of 10mS can be set anywhere between 50mS and 500mS.

Test values are displayed and if happy to proceed select Start.

Using the values given the system will now count (at 1mS granularity) the number of times the carrier is detected during the Pulse Period selected. If the number of times is greater than the Pulse Period in mS (-20) then the Pulse Count is incremented by one and a Flash Light sent to Group 0 HEMS-Star and the cycle begins again.

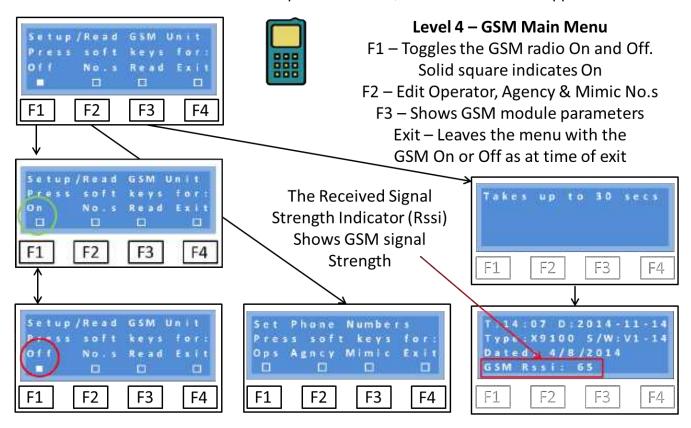
At any time The ThId and Reset keys can be pressed to change the test parameters or reset the counter respectively. Quitting at the end of the test restores the user threshold value and puts the HEMS-Star back into Manual mode..





#### 6.4 Setup GSM/SMS Unit

If the GSM receiver was on when Setup was selected, then the screen will appear as follows.



Note that the 1<sup>st</sup> soft key is solid indicating that the GSM receiver is ON and that the soft key option is to turn it Off. Pressing F1 will toggle the GSM receiver on and off and it will be left in that state on Exit. The other menu options are:

No.s accesses the GSM number directory to enable Operator, Agency and Mimic numbers to be stored.

Selecting the 'Read' option initiates a read of the GSM module.

NB – It may take up to 30 seconds for the module to be read and the data displayed.

The data are displayed in three groups:

- 1) Time and Date T:HH:MM D:YYYY-MM-DD Example shown is 14:07 on the 14<sup>th</sup> November 2014
- 2) The GSM module type and software version and build date, and
- 3) The GSM signal strength on a scale of 0 (no signal) to 100 (Max signal strength) Typical operating range is 60-80

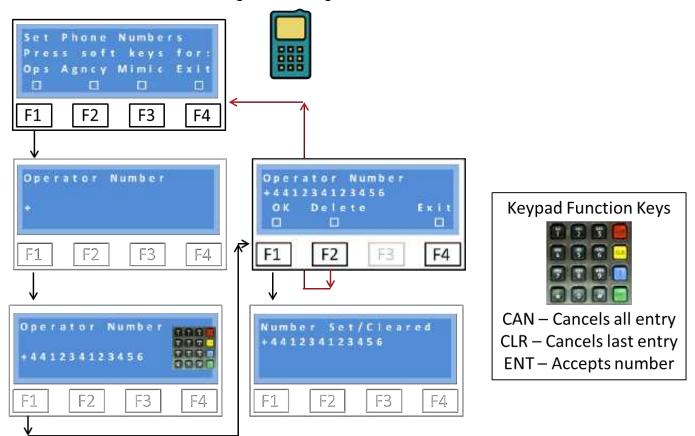
Once the data have all been displayed there is a pause of a few seconds and then the system returns to the Setup/Read GSM Unit menu.



#### 6.4.1 Set GSM Numbers

The system can store three numbers:

- Operator (Ops) This is the number of the Owner/Operator. It is very important to enter this number as a report will be sent to it every time there is a system change (e.g. turn the VHF radio on or off) or an operational activity on the system (e.g. turn on the lights)
- 2) Agency This number, which is optional, is the number to which only operational reports are sent. This can be any third party that the Operator wishes to keep informed of activity without the bother of having to manually alert them.
- 3) Mimic This number, which is optional, is the number to which only operational reports to allow remote monitoring and alerting of channel activation



In the above example the Operator number has been selected (F1).

The current Operator number is displayed (middle left) and in this case is blank as no previous number has been entered. *Note the number must be entered in the international format.* 

The required number is entered after the '+' prompt (part of the international dialling scheme). **Note** in contrast to other screens the keypad CAN, CLR and ENT keys are active.

If an error is made, CLR can be used to backspace and correct.

To clear the entire entry and start over press CAN.

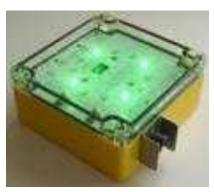
To accept the number press ENT.

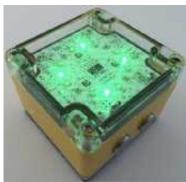
The process for entering the Agency and Mimic numbers is exactly the same as for Operator.



#### 6.5 UHF Transceiver

The RLC may be fitted with an 868MHz (UK/EU) or 915MHz (USA) UHF modem transceiver for controlling local battery powered, wirelessly controlled HeliLights (left) or HEMS-Stars (centre) or Remote Switching Controllers (right).







This part of the system may not be available in certain markets where the local radio licencing authority does not allow this spectrum to be used for licence-exempt operation of this type.

#### 6.5.1 HeliLight Modes

For wireless enabled HeliLights there are essentially four operating modes (1 and 2 covered in the HeliLight manual):

Item	Manual or Wireless	Steady or Flashing/Special Function	Meaning
1	Manual	Steady	Operates at the colour and intensity of rotary switch SW1
2	Manual	Flashing/Special	Performs the flashing or special function of rotary switch SW2 at the colour and intensity set on SW1
3	Wireless	Steady	Operates at the colour and intensity wirelessly selected
4	Wireless	Flashing/Special	Performs the flashing or special function wirelessly selected at the colour and intensity wirelessly selected

#### Notes:

- a) The main HeliLight On-Off-On switch selects between 1 & 2 and 3 & 4
- b) All HeliLights belong to a 'Group' defined by rotary switch SW3 or, if there is no group switch, to Group 0 (zero)
- c) When in Wireless Mode, the Blue LED (bottom of the PCB) will illuminate



#### 6.5.2 Default HeliLight Modes

The following are the default settings:

Item	Manual or Wireless	Steady or Flashing/Special Function	Setting
1	Manual	Steady	Medium Green
2	Manual	Flashing/Special	Sunset Switching
3	Wireless	Steady	Medium Green
4	Wireless	Flashing/Special	Sunset Switching

#### Notes:

- a) The unit is delivered in Manual Mode
- b) Issuing the wireless restore command will restore the wireless defaults in 3 & 4 above

#### 6.5.3 HEMS-Star Modes

For HEMS-Stars there are two modes and five programs.

Item	Manual or Wireless	Program	Meaning
1	Manual	1 to 5 pre-set programs covering all combinations of colour, intensity, dual colour/IR, night time switching, flashing and stealth modes	HEMS-Stars are delivered with the 5 programs pre-configured to the most popular settings according to the local market. Via a PC and wireless interface these can be changed by the user.
2	Wireless	As above	As above plus an additional flash function: lead-in lights

#### Note:

- a) This version of RLC software always activates Program 1
- b) Future versions will support setting Programs 1 5

### 6.5.4 Remote Switching Controller (RSC)

The current version of RSC software activates its 3 channels by activating Groups 1, 2 and 3 corresponding to relays 1, 2 and 3.

#### Note:

a) Future versions will support both RSC Group numbers and setting Programs 1-3 corresponding to relays 1, 2 and 3.



#### 6.5.5 Commanding the HeliLights/HEMS-Stars Wirelessly

For Users/Operators there are three ways of wirelessly operating the lights:

- RLC By associating a wireless Group of lights with channels of the RLC and then activating RLC channels as normal (keypad, VHF or SMS)
- 2) SMS By sending specific text commands to the RLC which translates and transmits commands to the Group lights (see attachment for details)
- 3) Key Fob Using the three buttons Covered in HeliLight/HEMS-Star Manual

#### Notes:

- a) There is no need to switch to Wireless Mode explicitly as this mode is automatically selected when a Wireless On command is issued
- b) When a Wireless Off command is issued the LEDs will go off but the unit will remain in Wireless Mode
- c) An explicit command to return to Manual Mode must be made
- d) HeliLights/HEMS-Stars will only respond to commands that are specifically addressed to their set Group, or
- e) For HeliLights only all commands that are addressed to Group 0 (zero). Examples:
  - a. If there are two sets of lights set to Groups 0 and 5 and a command is sent to turn on Group 5 lights, only Group 5 lights will respond
  - b. If there are two sets of lights set to Groups 0 and 5 and a command is sent to turn on Group 0 lights, Group 0 AND Group 5 lights will respond
- f) HEMS-Stars may be individually addressed using their unique Serial Number.



#### 6.5.6 RLC – Using Channels

In the same way that different relays can be associated with different channels, different Groups of s/HEMS-Stars can be associated in exactly the same way.

To associate a Group of lights with a channel, select Menu>Radios>UHF and then Setup (over). Follow the instructions to map a Group number to a channel.

#### Notes:

- a) By default all channels are set to activate Group 0 (i.e. any channel will control any active wireless HeliLights/HEMS-Stars)
- b) This is how you have been using the RLC & Wireless HeliLight to date.

#### 6.5.7 SMS - Direct Control

In the same way that you can activate a channel by SMS you can activate a Group of HeliLights/HEMS-Stars.

Example: User turns on Group 2 HeliLights/HEMS-Stars - U0000H2A

#### Notes:

- a) This method does not require any mapping of Groups to Channels as it directly addresses the wireless lights
- b) Both Group/Channel mapping and direct addressing can be used simultaneously
- c) Additional commands will be added to the SMS structure to allow more sophisticated programming of the lights



#### 6.5.8 Setting up the UHF Transceiver

Before using the RLC to operate Battery HeliLights/HEMS-Stars it is necessary to both define the channel to HeliLight/HEMS-Star 'Group' mapping and to test that the lights are operating correctly and that they are in range of the RLC.

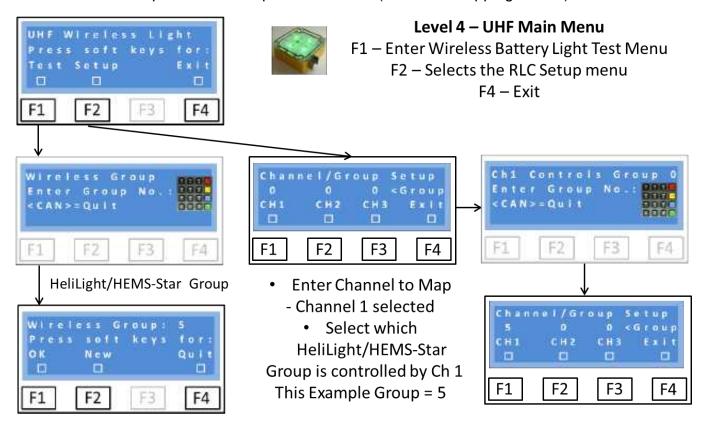
#### Setting the Channel to Group Mapping

This operation can be performed without any HeliLights/HEMS-Stars.

To configure the mapping select F2 'Setup' and the screen (centre) will appear confirming which Groups are mapped to the 3 channels (default is Group 0).

Press F1 - F3 to select which channel is to be configured and the screen (middle/right) will prompt for the Group number. Enter 0-9.

The system will accept the value entered and display the new mapping (bottom right). Change the channels as required and then press F4 to Exit (and save mapping values).





#### 6.5.9 Testing the RLC - HeliLight/HEMS-Star Link - Test Menu 1

From the UHF Wireless Light Menu (previous page), select Test and then when prompted, enter the Group number of the HeliLight/HEMS-Star the RLC is to be tested with.

Note for this test only one HeliLight/HEMS-Star of the group should be on at any one time.

Confirmation of the Group number selected (5 in the above example) Press F1 to begin the test.

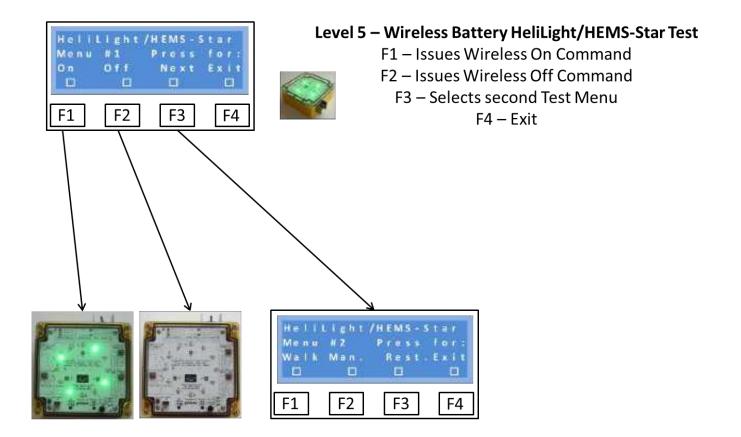
Note that for testing the Channel/Group mapping (previous section) is not relevant as the Group number is set just for the testing period.

At this point ensure that a HeliLight/HEMS-Star in Group selected is switched to On – Steady (HeliLight/HEMS-Star Manual refers).

Assuming that the HeliLight/HEMS-Star powered up in 'Manual Mode', pressing F1 (ON) and F2 (OFF) will turn the HeliLight/HEMS-Star on and off.

Note that starting in Manual Mode, when the first wireless On command is received the HeliLight/HEMS-Star will both enter Wireless Mode and turn the LEDs on. When the wireless Off command is received the HeliLight/HEMS-Star LEDs will go off but the unit remain in Wireless Mode.

To revert to Manual Mode and perform other tests, press F3 (Next) for test menu 2 (over).

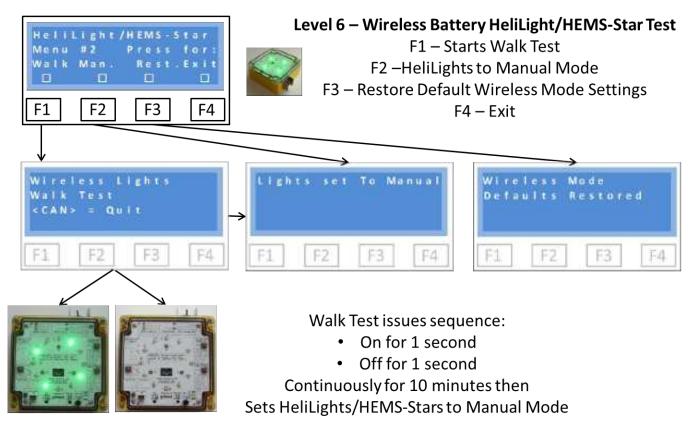




#### 6.5.10 Testing the RLC - HeliLight/HEMS-Star Link - Test Menu 2

#### Walk Test

This menu enables a walk test to be performed to determine that the HeliLights/HEMS-Stars are in range and both set the HeliLights/HEMS-Stars to Manual Mode and restore the default wireless settings (HeliLights only).



To perform a Walk Test, press F1 and the RLC will send alternating On and Off commands every second (1 second On, 1 second Off) and will continue to do for either:

- 1) Until the <CAN> key is pressed to cancel, or
- 2) 10 minutes have elapsed since entering menu mode.

Once the walk test is activated, simply go to the desired location of the lights and place on the ground to confirm that they continue to flash On/Off indicating they are receiving the signal. To ensure that the range is adequate it is advisable to go some distance beyond the chosen location to ensure the signal is still being received.

#### Manual

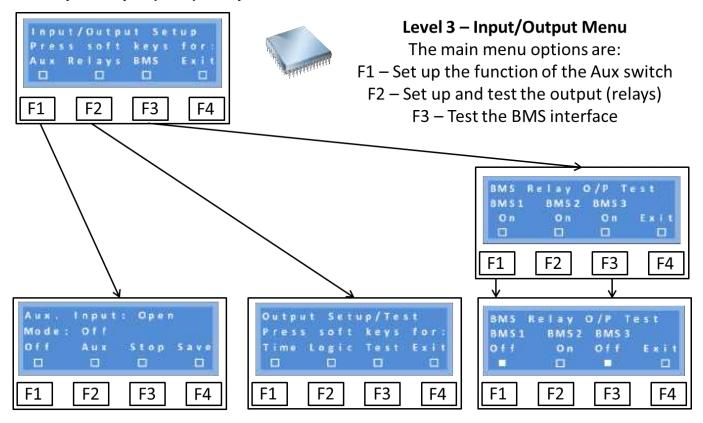
Pressing F2 sends the command to the HeliLight/HEMS-Star to re-enter Manual Mode (Wireless Mode blue LED on the HeliLight/HEMS-Star goes off).

#### Wireless Mode

Pressing F3 sends the command to the HeliLight/HEMS-Star to enter Wireless Mode (Wireless Mode blue LED on the HeliLight/HEMS-Star goes on) but does not turn any LEDs on.



#### 6.6 Input/Output (BMS) Setup Menu



The Aux/BMS interface on the RLC supports 1 input and 3 outputs.

The Aux input can be configured to different tasks (see next page) with a variety of inputs. Examples of electrical input options are shown in the appendix.

The relays can be set up logically to respond to different numbers of 'clicks' from the pilot's VHF radio, the period the relays come on for can be set and the relays operation tested.

To enable faults detected by the RLC to be effectively interfaced to a Building Management System (BMS), there are 3 'BMS' relays whose contacts are open until a fault is detected, at which point the contacts close.

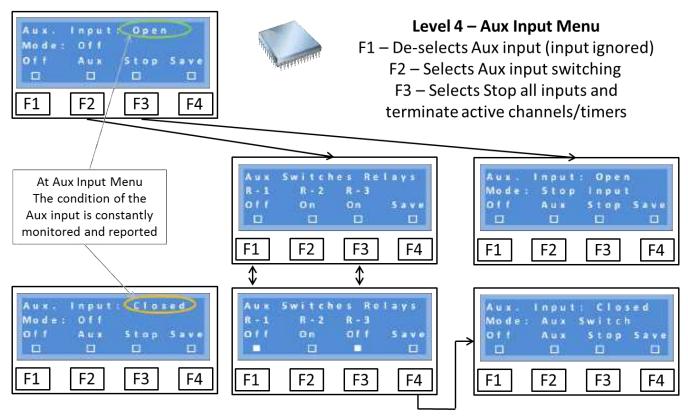
Note that these are low-voltage, small current devices for signalling only and must never be used for power switching or similar. There are example wiring diagrams in the appendix.



#### 6.6.1 Auxiliary Input Setup and Testing

When in this menu the Aux input line is monitored all of the time and as soon as its status changes this is reflected at the top of the screen (even if the input function is disabled).

This makes it much easier to commission or test an installation.



**Off Mode -** The default mode for the Aux input is Off. In this mode, whatever the status of the Aux input, it will be ignored.

**Aux Mode** – The Aux mode is designed to enable external switch contacts (Light Detectors, Access and Movement detectors etc.) to turn circuits on.

Selecting Aux enables the function and you are immediately requested for the mapping of the relays to be switched by the aux input.

In the example above the default screen shows that no relays will be turned on.

Use F1 – F3 to select the desired relay(s) and Save to store your selection. The screen will now show that the Aux switch is in Aux mode.

Any time the switch is made, the selected relay(s) will be enabled and unlike other inputs from VHF, GSM or keypad, do not time out.

**Stop Mode** – Selecting Stop mode, and when the Aux line is closed, disables the VHF and GSM receivers and the keypad from activating any channel/relay and clears any set channels/relays and timers if the Aux line is closed after a previous activation.

If Stop Mode is set and the Aux line is open then normal relay switching will occur.

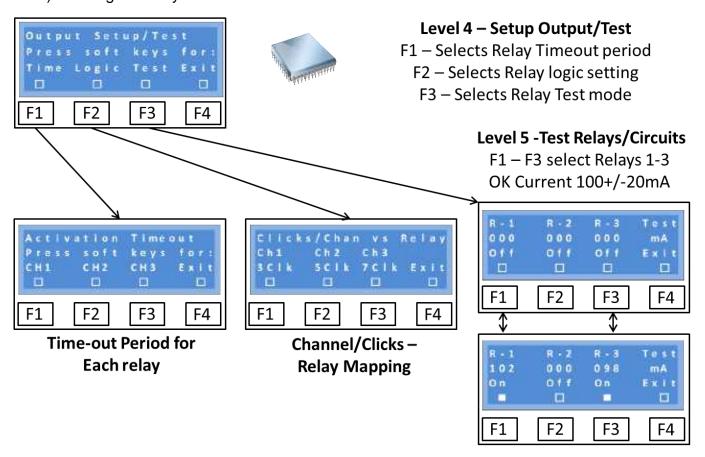
Note that normal Menu and GSM commands (except activate/deactivate) are not disabled in this mode.



#### 6.6.2 Output Setup and Testing

There are three options for setting up and testing the output (relays):

- 1) Setting the time-out period for each relay
- 2) Mapping the relays to the number of clicks from a VHF transmitter, and
- 3) Testing the relays



#### 6.6.3 Testing the Relays and Circuits

Each Relay and circuit can be tested in turn. After initial installation tests this is the first function that should be performed. Relays are tested from the same screen. Initially all of the relays are off and the screen will appear as that at the top right. Selecting F1, F2 and F3 activates Relays 1 – 3 respectively. If the relay operates properly the coil current (second row) should indicate 100 +/-20mA and the open box become a filled box. The relay can also be heard engaging and disengaging.

If the optional secondary circuit current measuring transducer is being used (see installation section) then the current flowing in the circuit will be shown in Amps (not shown above).

The software includes the option to register the correct circuit current value during installation and use it as part of the secondary safety validation process.

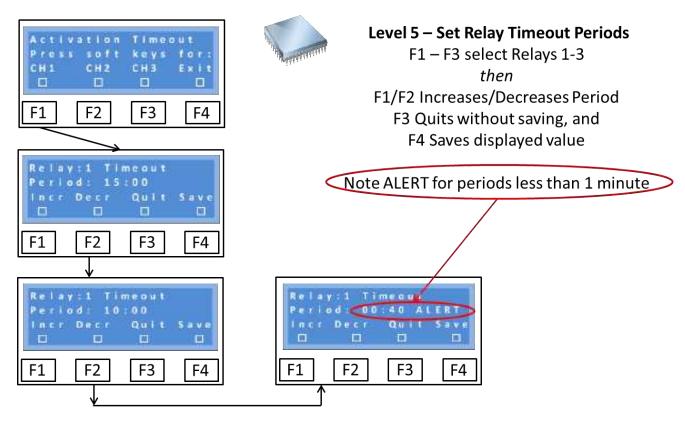


#### **6.6.4 Timers**

The timer option allows the time-out period for **each relay** to be set in the range:

- a) 10 seconds to 1 minute (in 10 second intervals), and
- b) 1 to 60 minutes (in 1 minute intervals)

The default setting for each relay is 15 minutes.



Changes are made simply using the F1 & F2 keys and then either quitting or saving when happy with the new value.

#### Notes:

- 1) The provision of very short time-out periods is to allow the driving of latching infrastructure (either direct contactor switching or a BMS, for example). Such short periods would not normally be used to drive lighting circuits directly.
- 2) Because multiple relays can be mapped to a single 'click' value, setting of differential timers for each relay allows more sophisticated control of lighting circuits. As an example All three relays could be mapped to come on with 3 'clicks' with their timers set to:
  - a. R-1 (15 minutes) to control the helipad lights
  - b. R-2 (5 minutes) to control ground movement traffic lights, and
  - c. R-3 (30 minutes) to control the apron lights

In this scenario the pilot would give a single command of 3 'clicks' and set all of the circuits operating, turning off as set by the timers. At any time the pilot could re-start the sequence by pressing 3 'clicks' again.



#### 6.6.5 Relays - Setting which relays respond to inputs

By default the following mapping exists between inputs and relays set:

VHF:

3 Clicks – Relay 1, 5 clicks – Relay 2 and 7 Clicks – Relay 3

Keypad:

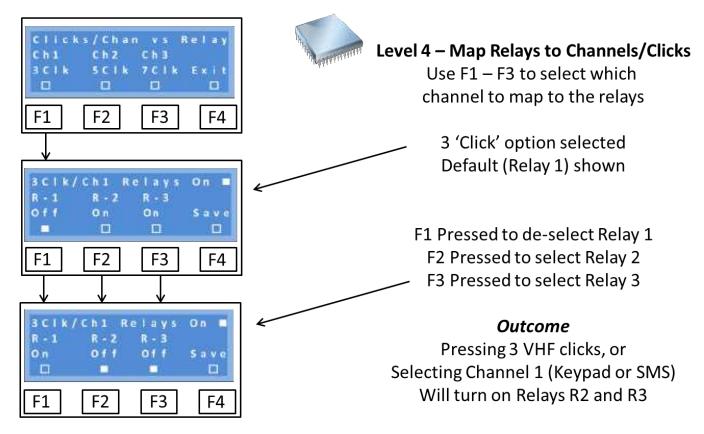
Ch1 (channel 1) – Relay 1, Ch2 – Relay 2 and Ch3 – Relay 3

GSM:

Ch1 (channel 1) – Relay 1, Ch2 – Relay 2 and Ch3 – Relay 3

Using this option allows any combination of relays to be mapped to these inputs.

Note: If no relays are selected the unit will not enter the timeout period.



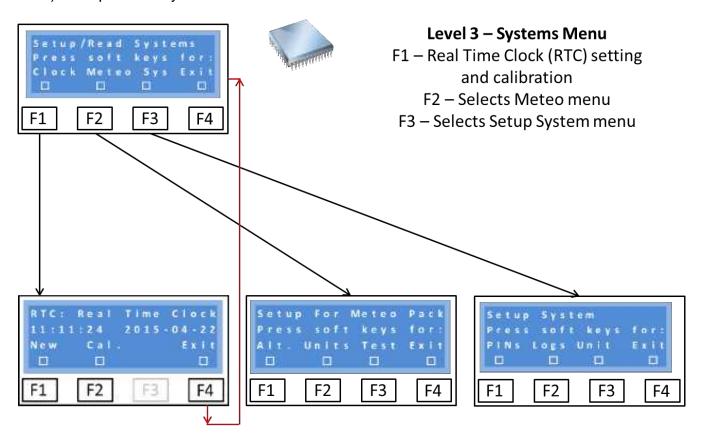
In the above example, Ch1 or 3 Clicks will activate Relay 1 (by default). This has then been changed instead to activate Relays 2 and 3. This is a powerful facility for performing a variety of switching tasks.



#### 6.7 Setup Unit Menu

There are three options available to the Operator:

- 1) Set and calibrate the clock
- 2) Setup the Meteo Unit,
- 3) Setup further system/unit variables



Clocks - The FEC RLC V2 has two, battery backed up, Real Time Clock/Calendars (RTC).

The main system hosts the primary RLC which supports system related clock and timing functions.

The secondary RLC is on the GSM sub-system and provides all incoming and outgoing SMSs with time/date information.

Both clocks are set simultaneously so there is only one clock setting routine (over).

The system RTC has been calibrated during manufacture but maybe calibrated by the Operator to adjust for fast or slow running.

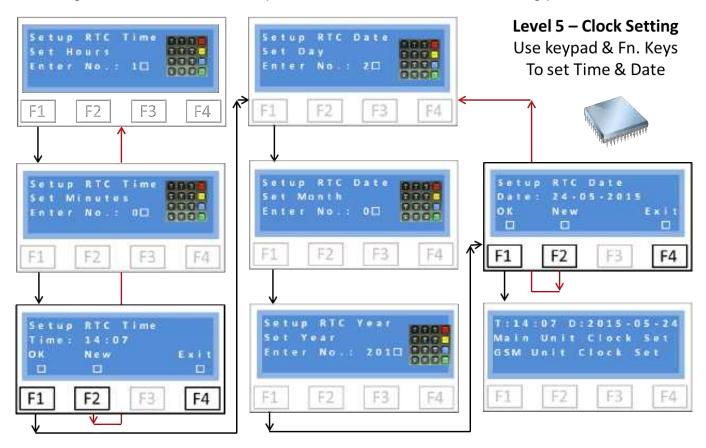
**Meteo** – Essential setup and testing options are available from this menu option.

**Unit** – Includes infrastructure and power management.



#### 6.7.1 Set Real Time Clocks

Selecting Clock then New from the previous menus starts the clock setting process:



The first screen requests the hour. This must be entered in 24 hour format and as a two digit number. For example 9 o'clock in the morning would be entered '09' and 5 o'clock in the afternoon '17'.

Immediately that the two numbers for the hours have been entered you are prompted to enter minutes. Again this is as a two digit number.

Immediately the minutes have been entered the time is shown (bottom left screen) which you can accept (F1 -OK) or reject and start over (F2-New).

Once the time has been correctly entered, the day of the month is prompted for. Again this is in a two digit format. The number is checked to be in the range 01-31 but does not check against the month which is entered in the same way, again being checked to be in a valid range of 01-12.

Once the month has been correctly entered you are prompted for the year. The system pre-fills the Century (20) and accepts all years from 15 - 99.

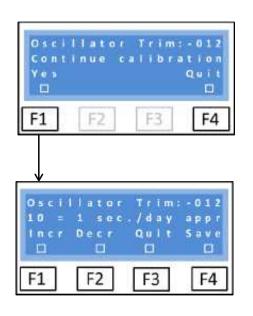
On completion of the above there is a screen to confirm the date with the same options as before. Pressing F1 accepts the date/time and sets the clocks.

Confirmation that the clocks have been set is displayed for a short period before returning to the main menu.



#### 6.7.2 Calibrating the System Real Time Clock

Selecting Clock then Cal from the previous menus enters the clock calibration process:





#### Level 5 - RTC Calibration

F1 – Continue with calibration F4 – Quit without change

A trim value of 10 equals 1 second a day (approximately)

F1 – Increases the trim value

F2 – Decreases the trim value

F3 – Quits without change

F4 – Saves the current value

The current trim value is shown in the top right hand corner of the screen.

If calibration is required, select F1 – Yes, otherwise press F4 to quit without change.

If calibration is selected the lower screen is displayed. Use the F1 and F2 buttons to increase the value of the trimmer and then either quit or save.

Note that the mid-point of the trimmer is +000. Values above this make the clock run faster and below this, slower.

To calibrate the clock, first determine by how much the clock is drifting to give a start point for the calibration.

To increase the speed of the clock by approximately 1 second per day, increase the trimmer value by 10. In the example above this would mean taking the trimmer value from -012 to -002.

It maybe that a couple of iterations over a number of days are required to achieve the required accuracy.



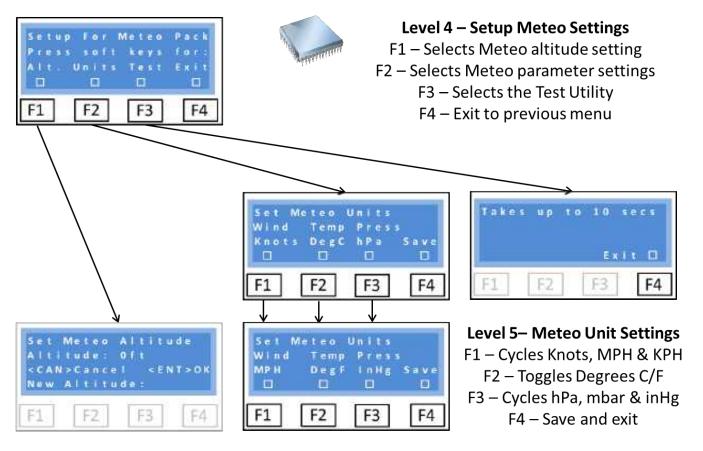
#### 6.7.3 Meteo Setup - Units

The Meteo option allows the height of the meteorological station to be defined and, to cater for the wide variety of parameters used worldwide, the units the meteorological data will be presented in to be set.

The Meteorological instrument pack (MetPak) includes sensors to measure: Wind direction and speed, Temperature, Dew Point, Relative Humidity and Pressure.

The pressure reading assumes that the sensor is at 0 feet AMSL. Before the unit is used and will report pressure information the height of the sensor above or below mean sea level must be entered into the unit.

It is also necessary to confirm what units the system will report in.



Meteo Altitude setting – next page.

To change the Meteo Units, select Units from the menu and press F1, F2 or F3 repeatedly to cycle through the available units for Wind Speed, Temperature (and Dewpoint) and Pressure respectively:



#### 6.7.3.1 Meteo Setup - Altitude

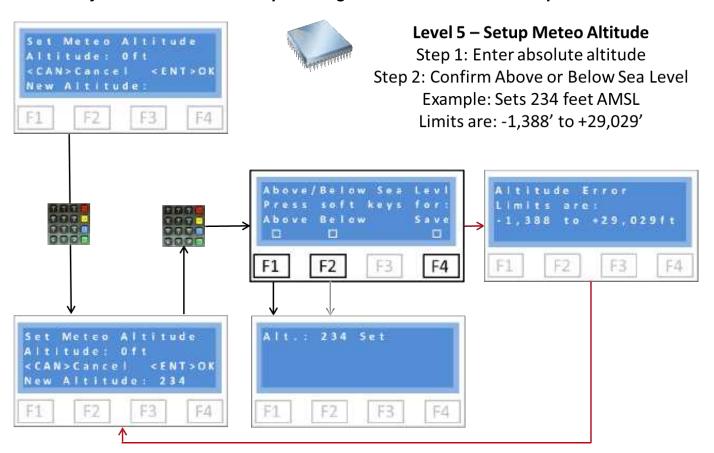
The pressure reading assumes that the sensor is at 0 feet AMSL.

Before the unit is used and will provide pressure information the height of the sensor above or below mean sea level must be entered into the unit.

Until this is done, the unit will not report pressure, instead it will report 'Pressure Uncalibrated' in meteorological reports.

The conversion factor is: Pressure Correction = Altitude \* 0.036438 (hPa).

Note that this is simple correction sufficient for most situations but Operators must satisfy themselves that the reported figure is accurate for their implementation.



The current stored altitude (0 feet default as shipped) is displayed and the new (absolute) altitude prompted for. A maximum of 5 digits are allowed.

In the example above 234 feet has been entered. Press <ENT> and the system prompts whether this figure is Above or Below Mean Sea Level. Press F1 or F2 as appropriate. In the example above AMSL is chosen and the system immediately confirms that the new value has been set.

The altitude cannot be changed by SMS command.



#### 6.7.3.2 Meteo Setup - Test

Selecting Test from the Meteo Menu will enter a test loop where the RLC will continually search for the MetPak and read the MetPak if found.



Level 5 – MetPak Test Utility
Continuously reads from MetPak
Press 'F4' to Exit







Screen is as above if no MetPak feed is found Press 'F4' to Exit (may take a second or two to respond) Screen is as above if
MetPak feed is found but
data stream is corrupted
Press 'F4' to Exit
(may take a second or
two to respond)

Screen is as above if
MetPak feed is found and
data stream is OK
Note units are the default
values and pressure
uncorrected for altitude
Press 'F4' to Exit

If no MetPak is detected, the screen will show:

#### No MetPak Found

If a MetPak is found but there is a data error then the screen will show:

#### MetPak Data Error

If the MetPak is found and the data is good, the screen will show:

#### Wind 0XX/0YY Knots

#### **Temp ZZ Press ABCDhP**

Note that these are a sub-set of the full report and in the default units of the MetPak. Press Exit to return to the main Meteo Menu.

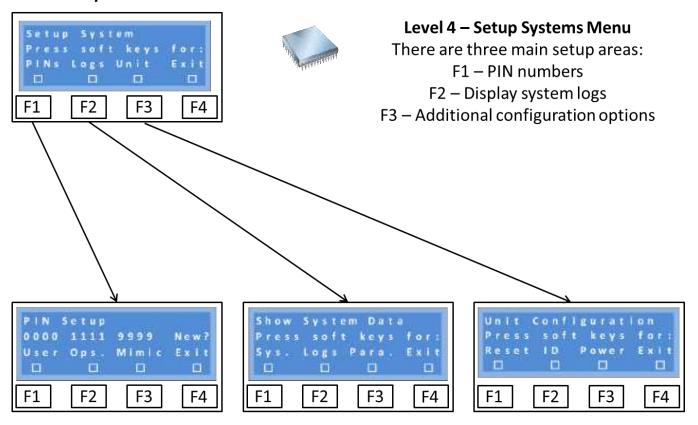
Using other sources of data (local meteorological reports, hand held instruments etc.) confirm that the readings are as expected.

NB – The pressure reading is the raw pressure reading from the MetPak uncorrected for the station altitude. Refer to previous sections of the manual to ensure that the units and altitude are set correctly.

Using a GSM phone and with the RLC at the main menu, text the RLC for its status. The Meteorological data will be appended to the text in the chosen units and corrected for station altitude if entered.



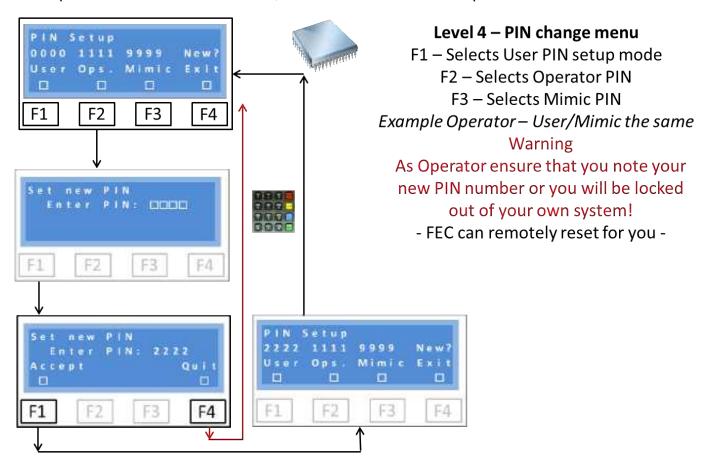
#### 6.7.4 Setup Unit





#### 6.7.4.1 Setting PINs

The Operator can set PINs for Users, themselves and the Mimic panel.



The above example shows how the Operator can reset their own PIN.

Note the warning about forgetting the Operator PIN – you will be locked out of your own system and only have User privileges until reset.

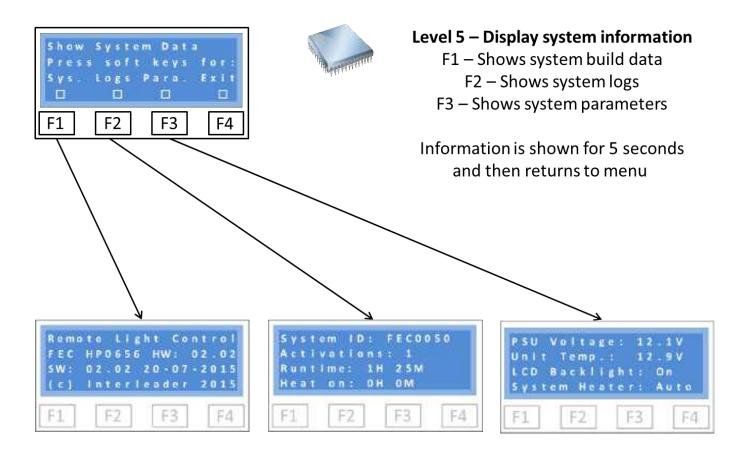
If an Operator does lock themselves out, FEC will be able to remotely reset.

Entering a new PIN is also possible via SMS.



#### 6.7.4.2 Show System Logs

A number of configuration and system data are held and updated by the system. This information is available through this menu.



#### System

Shows the type and hardware & software configuration.

#### **History Logs**

Shows the system ID, the number of times the unit (not channels) has been turned on and off (activations), the total unit run-time and the time the heater has run for.

#### System Parameters

Shows the current Power Supply Unit (PSU) voltage and unit temperature and the configuration of the LCD Backlight (On – default or Off) and heater (Auto – Default or Off).

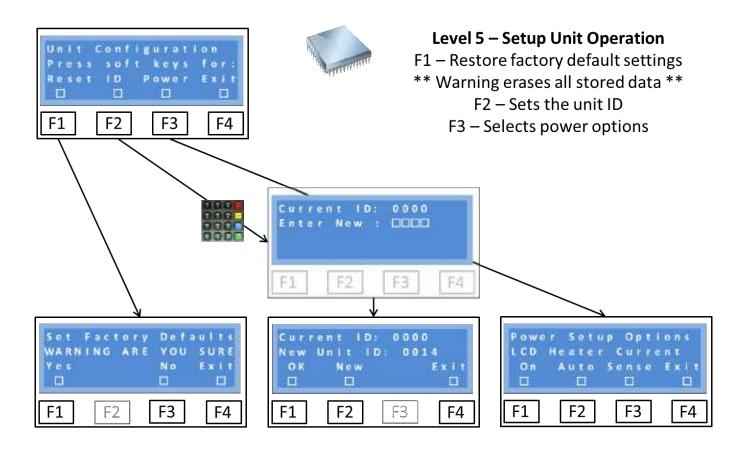
Note that if the unit is being run from a 12V battery, the PSU voltage will indicate the battery voltage.



#### 6.7.4.3 Setup Unit Operation

This option allows the operator to:

- 1) Restore all of the factory set default values, and
- 2) Set the ID number of the unit (FEC and OEM only), and
- 3) Set-up power saving and measurement options



#### Restore Factory Defaults

This option puts the configuration back to the factory default settings listed in the appendix.

WARNING - All entered telephone numbers, radio settings etc. will be lost

#### Unit ID (FEC & OEM only)

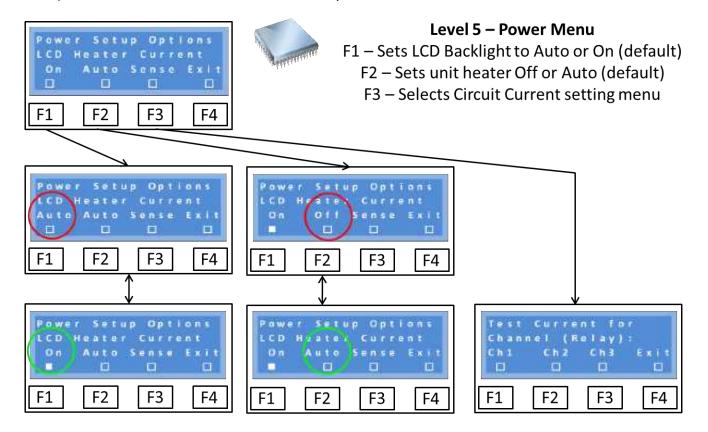
A four digit number between 0000 and 9999 can be entered to identify this unit. This identifier is prefixed to all outgoing SMS messages to identify the source. It is factory set and stays with the unit for life. It can only be changed by FEC or the OEM.



#### 6.7.5 System Utilities

There are three options:

- 1) Configure the LCD backlight operation
- 2) Enable/Disable the internal heater for power management, and
- 3) Measure the circuit currents and setup the unit to alarm on errors



#### **LCD**

By default the LCD display Backlight is On. Optionally it can be set to Auto to save power. In auto mode the backlight goes off if no key is pressed or message sent to the screen for ten minutes. Touching a key or sending a message to the screen will immediately turn the backlight back on again.

#### Heater

By default the heater is in Automatic mode. As the internal temperature of the box drops towards freezing, the heater is run at increasing power to maintain the keyboard, display and electronics at a temperature above freezing. In a battery powered system the heater can be turned off to conserve power.

#### Sense (Circuit Current Measurement) Setup

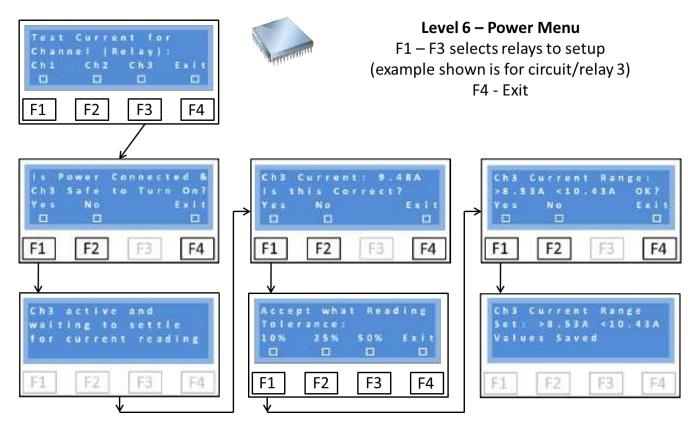
See over



#### 6.7.5.1 Setup Circuit Current Measurement

Units which are fitted with the optional secondary circuit measuring capability are capable of measuring AC currents up to 20A. Wiring details are shown in the appendix.

Care must be taken when performing these tests. The unit switches the output relays at full circuit voltage in order to read the 'normal' current.



#### The process is:

- 1) Ensure that the circuit(s) to be are fully installed and operating with all loads (lights) working
- 2) Via the menu, select the channel/relay to be tested (circuit/relay 3) shown in the above example
- 3) The system will ask if you are sure if it is safe to proceed, if so
- 4) The unit switches on the desired relay and then waits a few seconds to allow the circuit to settle before measuring the circuit current which is then displayed
- 5) If you are happy with this reading (e.g. is consistent with other readings you have made), then accept
- 6) Because there will be changes in the circuit performance over time it is necessary to define a tolerance for the future readings
- 7) Chose an acceptable tolerance (avoid too tight a tolerance)
- 8) The acceptable range will be displayed and again accept and store or start over

NB – If the limits are defined as Min 0.00A, Max 0.00A (the delivered default state) the RLC assumes that no secondary current is being measured and will not report alarms.



#### 7 Installation

Installation of the FEC Remote Lighting Controller must be carried out by a suitably qualified electrician with full authority to undertake work in the safety critical environment of a helipad.

It is recommended that a formal Statement of Works, Standard Operating Procedure or similar is created and used for the initial installation and testing and all subsequent test and maintenance activities to ensure the safety of the installation and personnel.

### 7.1 Locating the Controller

The controller should be located in a secure location that is easy for operational staff to access the keypad and screen and appropriate for the aerials, mains and circuit wiring.

The enclosure is intended for wall mounting and, with suitable rails or adaptors, can be frame or pole mounted. Appendix 6 has a full size template for the mounting holes.

Although the enclosure is IP65 rated, a sheltered location is recommended.

Keep in mind that the controller will need:

- 1) Mains electricity supply and connection to the circuits to be controlled
- 2) An external VHF aerial connected, and
- 3) An external GSM aerial (supplied).

It is recommended that a mobile (cell) phone, on the same network as that intended for the controller, is used to check the signal strength/quality in the intended location.

#### 7.2 Things you will need

Before starting the installation ensure that you have at least the following items in addition to those required for the rest of the installation:

- 1) A No.2 Philips (PH2) or No. 2 Pozidrive (PZ2) screwdriver to open the main enclosure.
- 2) A No. 0 or 1 Philips (PH1/2) or No. 1 Pozidrive (PZ1) screwdriver to access SIM cover.
- 3) The SIM (standard size not mini or micro) that you will be using. You will need to know the number to call it, but the controller does not need to know.
- 4) Fixing screws and wall plugs as required.

#### 7.3 Preparing for Installation

Lay the controller on its back on a clean soft surface at least twice the width of the unit and undo the four corner retaining screws (note these screws are 'captive' and do not need to be fully removed).

Gently lift the front of the enclosure away from the base and lay face down to the left of the base unit. Be careful not to strain the cables as this could cause permanent damage.

Disconnect the following cables from the keypad enclosure:

- 1) Main power and relay controller ribbon cable
- 2) VHF BNC Aerial cable, and
- 3) Meteorological pack connection cable (if fitted)

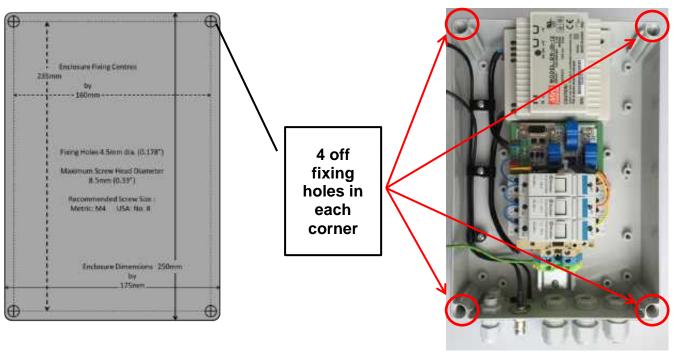
Note: 1) and 3) may have retaining screws. Use a PH1/2 or PZ2 screwdriver to remove and use a small amount of Loctite 248 Medium Strength thread locking compound on re-assembly.

The unit is fitted with a wrap-tie transit strap around the PSU. This may be cut off at this stage.



#### 7.4 Installing the Base Unit

Either by measurement or using the template in Appendix 1, mark out and drill (and plug) the surface to which the controller is to be fixed.



If the fixing screws are not in a convenient position for the surface on which the controller is to be fixed then the use of rails, frames or battens is recommended.

#### DO NOT DRILL HOLES THROUGH THE ENCLOSURE BASE

The fixing screws are in the same position as the top cover retaining screws. The maximum screw diameter is 4.5mm (0.178") and a maximum head diameter of 8.5mm (0.33"). Recommended screw sizes are Metric M4 or USA No. 8 of a suitable length and type for the surface.

Mount the base of the enclosure and ensure that the fixing screws are secure but do not overtighten as this could damage the enclosure and compromise the IP65 rating.

Once the base has been fitted, the unit can be wired up (next section). Take particular care not to damage the Power Supply Unit, Relay Driver board and Relays during the installation of cables.

In anticipation that many installations will only require two cables to be fitted, one of the cable glands is fitted with a nylon plug to ensure integrity of the enclosure if only two cables are required. To use this gland, simply remove the plug. If replacing, do not over-tighten as this may permanently damage the gasket.

#### 7.5 Installing the GSM aerial

The GSM aerial is shipped attached to/in the outer packaging. Carefully remove it from the plastic bag and screw onto the external aerial connector. Do not over-tighten as this may permanently damage the aerial or socket but ensure it is fully home.

Be careful when handling the front panel to ensure that the aerial is not damaged.



#### 7.6 Electrical Installation

It is recommended that mains cables are fixed first to avoid damage to aerial or signal cables.

If the FEC RLC is to be operated from a mains power supply it must be connected to the supply using a fused double pole isolator.

The controller has a maximum power consumption of 30watts so if the supply is only powering the controller (the switched circuits being separate) then a 5 Amp fuse should be used.

If the same supply is to be used both to power the controller and the switched circuits then the cable, switch and fuse rating need to be sized accordingly.

WARNING – If the circuits to be switched are fed from a separate isolator it is imperative that this is also isolated before work is commenced.

### **7.7 Circuit Connectors and Cable Entry** (V4 enclosure)

The Picture below shows the connectors and cable entry arrangements on the bottom of the base for RLC V2 units

VHF aerial connector

Meteorological Cable Gland (without blank plug)

Aux/BMS Cable Gland (without blank plug)

UHF connector Position (if fitted)

**GSM** connector

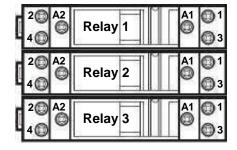
3 Mains in/out cable glands (1 with blanking plug)

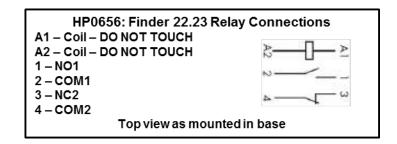


#### 7.8 Relays

Three 20 Amp Finder type 22.23 relays are fitted to the controller. Each has 1 Normally Open (NO) and 1 Normally Closed (NC) contact set as shown in the schematic (box right).

Optionally Finder type 22.22 with 2 NO contact sets each can be fitted.







#### 7.9 Mains wiring

The arrangement of the base units is shown below (V4 Enclosure).

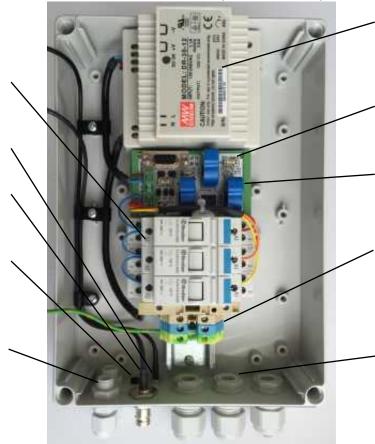
3 off 20A Relays: 1NO, 1NC

**GSM** connector

VHF BNC connector

Position of optional UHF connector

meteorological and Aux connectors



12V DC 30W Mains PSU 100-240VAC

PSU and Relay Interface Board

3 Circuit Current Sensors

DIN Rail mounted connector strips.
Customers may add additional items

3 Mains In/Out cable glands

#### Notes:

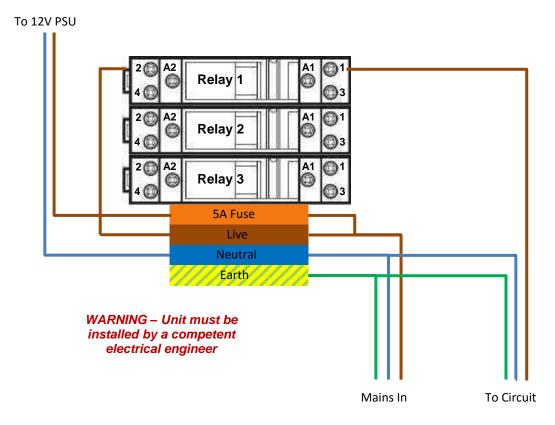
- 1) Live (Brown), Neutral (Blue) and Earth (Green/Yellow) 4mm IMO DIN rail mounted connector strips are provided for customer wiring.
- 2) Additional connectors can be added by the customer but pay particular attention to:
  - a. Such connectors are often open on one side. Care must be taken to ensure that the open side is always covered by its neighbour or end plate.
  - b. The earth connector is fixed and grounded to the DIN rail by a central screw. To move this connector, slacken the central screw, move as required and re-tighten.
  - c. The Earth connector provides the earth bonding connection to the controller.
  - d. The connectors must be gently pushed tight against the PSU and Relay Interface Board to ensure that these items are prevented from sliding on the rail.
- 3) The controller is fitted with a mains powered 12V Power Supply Unit (PSU). The installer must connect this to the incoming mains supply via the fuse (provided) using suitable 2 core cable (2x1mm 240V). The PSU is double insulated and is not earthed.
- 4) The relays are rated at 20A AC for a resistive load.
- 5) If higher currents or highly inductive loads are to be switched by the controller the use of an external 'Contactor' of the correct rating must be used.



#### 7.10 Basic Wiring Diagram (No secondary current sense)

A simplified circuit diagram is shown below for a single switched circuit.

NB – To allow the lights to be operated in the event of a unit failure it is strongly recommended that a mains by-pass switch is incorporated into the circuit by a qualified electrician.



#### **Notes**

- 1) The 5A fuse in the DIN rail holder is for fusing the feed to the 12V PSU only.
- 2) Installers can add additional DIN rail mounting Live, Neutral and Earth terminals.
- 3) DIN Rail mounting fuse holders may also be added.
- 4) If additional items are added to the rail, follow the instructions below.
- 5) Secondary circuit load characteristics may require an external contactor.

#### **DIN Rail Mounted Items**

DIN rail mounting terminals etc. generally 'snap' onto the rail with plastic clips either side.

The Earth terminal has grips onto the rail which are metal, connected to the terminal block (to earth the rail) and actuated by the middle screw (of three).

To add terminal blocks:

- a) Slacken the middle screw of the earth block and slide it down the rail (there is no need to remove it)
- b) Snap in the required additional terminals (sliding others as required)
- c) Push the earth terminal back up to ensure no gaps between terminal and re-tighten the middle screw

NB – Ensure that no live connections are exposed by the insertion of additional connectors.



#### 7.11 Basic Circuit Testing

Even before connecting the keypad, the circuits can be tested as the relays incorporate manual testing buttons.

Once the mains wiring has been completed and it is safe to energise the controlled circuit, turn on the mains supply.

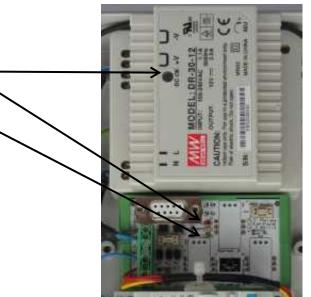
#### 7.11.1 12V DC PSU

Check that the following LEDs are lit:

- 1) The green LED on the PSU marked 'DC OK
- 2) The red 'PSU' LED on the PSU and Relay Interface Board, and
- 3) The green '12V' LEDs on the PSU and Relay Interface Board

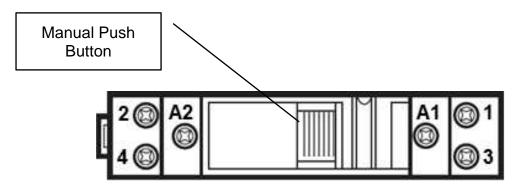
If the LED on the PSU does not light, then check the mains supply, cable and fuse.

If the LED on the PSU lights but the LEDS on the PSU and Relay Interface Board do not light suspect a continuity problem with the DC feed cable to the board. If this cannot be resolved there is a fault with the unit which must be returned.



#### 7.11.2 Manually checking the mains switched circuit

To test the mains switched circuit, press the button on the top of the relay(s).



This will make the contact for the normally open contact and break the contact for the normally closed contact.

Once the PSU and circuit have been checked as above the controller can be re-assembled in the reverse order that it was taken apart and the front cover attached.

#### 7.11.3 Secondary Current Circuit Sensing

A simplified circuit diagram for optional secondary current sensing is shown in the appendix 2.

Note that this option requires a revised version of the relay and PSU interface board which must be specified at the time of ordering.



#### 7.12 Inserting the SIM

While the front panel including the keypad and LCD are disconnected and before re-assembly the SIM should be fitted.

The SIM is located behind a rotating flap on the back of the keypad unit (below left).





#### To fit SIM:

- 1) Slacken the two screws (using a Philips PH1/2 or Pozidrive PZ2 screwdriver). There is no need to remove the screws or plate
- 2) Rotate the flap clock-wise as shown
- 3) Slide the plastic SIM carrier gently to the right and then pull forward
- 4) Insert the SIM into the plastic SIM carrier (metal contacts to the left/inside and the ident corner downward
- 5) Close the flap making sure that the SIM is in, correctly aligned and properly seated
- 6) Slide the plastic SIM carrier to the left until a 'click' is heard or felt
- 7) Rotate the flap back into place and gently re-tighten the screws.

#### 7.13 Final Assembly

Re-attach the ribbon cable(s) between the front panel unit and the base unit.

Re-attach the VHF aerial cable to the BNC socket.

Re-assemble the front cover to the base unit and tighten the retaining screws firmly but not too tight.

Take care that:

- 1) All connectors and cables are secure and that they are not caught in anything.
- 2) The enclosure retaining screws are screwed in evenly and firmly but not too tight

You are now ready to configure the unit (section 6).



### 8 Summary Specification

Controller modes:
 4 - VHF PCL, GSM/SMS, Keypad or Aux

• VHF Frequency Range: 118 to 137 MHz

Channel spacing (V2 Receiver): 8.33kHz
VHF Sensitivity: > -90dBm

Frequency selection:
 Any channel within the Air Band

VHF aerial:
 BNC - External remote mounted (Not supplied)

GSM Bands: Tri-Band

Network: Operators choice subject to coverage
 Tariff: Account (recommended) or pre-pay

GSM aerial:
 SMA Connector for remote mounted aerial (supplied)

• UHF aerial (If UHF option selected): SMA Connector for remote mounted aerial (supplied)

• BMS Output 3 relay (normally open – Max 5W/24V DC/0.25A peak)

• BMS/Aux input 1 (high impedance 12V output – ground to operate)

• Degree of protection: IP65 (general)

LCD and Keypad protection:
 IP65 and 'vandal resistant'

Unit operating temperature: -25°C to +50°C
 System Storage temperature: -25°C to +80°C

• Compliance: ROHC Compliant except exempt items (radios)

• Operating voltage (AC): 100-240V AC 50-60Hz

Electrical Protection (RLC not circuits)
 5A 20mm Fuse

• Operating voltage (DC): 12V DC

Max voltage range (DC):
 10V – 15V DC

Power (standby – LCD Backlight On):
 Power (standby – LCD Backlight Off):
 Power (standby – LCD Backlight Off):
 Power (all relays active):
 12V DC: 3 watts (approx.)
 12V DC: 2.25 watts (approx.)
 240V AC: 9.10W
 12V DC: 6.25 watts (approx.)
 240V AC: 11.55W

• Power (GSM transmitting): 12V DC: 10 watts (maximum)

• Max power consumption: DC/AC: 30 watts (including optional winter heater)

• Relay capacity: 3 off 20A Relays (1 NO, 1NC)

DIN rail mounting

• Cable Entry (Mains): 3 off M16 Cable glands – 10mm max cable diameter

Cable entry (MetPak) V4 Enclosure: M12 Cable gland
 Cable entry (Aux/BMS) V4 Enclosure: M12 Cable gland

Monitoring (Option)
 Measurement of Secondary Circuit Current

• Size: Height - 11" (280mm)

Depth - 6.5" (165mm) Width - 7" (180mm)

Enclosure material: ABS

Weight (with shipping packaging): 2.5kg 5.5lbs (3.9kg 8.6lbs)

Warranty: 2 years return to FEC (excluding relays)



### 9 UHF Radio Modem Specification

The Modem has the following specification.

Parameter	Value		
	UK/EU/ROW 868 MHz	USA 915MHz	
Manufacturer:	RF Solutions Ltd. UK	RF Solutions Ltd. UK	
Modem Type:	ZULU-2-M868-SO	ZULU-2-M915-SO	
Nominal Frequency Band:	868MHz	915MHz	
Frequency Options:	868.400, 868.900, <b>869.450</b> , 869.600 and 869.800 MHz	915.00, 915.09, 915.18 & 915.27MHz	
Frequency Set to:	869.450MHz	915.00 – 915.27MHz	
Bandwidth per Channel:	100kHz	90kHz	
Deviation:	45kHz	45kHz	
Power Output Set	100mW (20dBm)	0.74mW (-1.3dBm)	
Receiver sensitivity:	Max -121dBm (-102dBm (Max) to -109dBM (Min) at 56kbps)	Max -121dBm (-102dBm (Max) to - 109dBM (Min) at 56kbps)	
RLC & PC Controller Range:	Up to 2km depending on RLC aerial positioning and terrain	TBC	
Addressing:	24bit secure data protocol	24bit secure data protocol	
Addressing Schema:	One to Many	One to Many	
RF Baud Rate:	56kbps	56kbps	
Modem Data Rate:	19.2kbps	19.2kbps	
Modulation:	Frequency Shift Keying (FSK)	Frequency Shift Keying (FSK)	
Operating Temperature:	-40C to +85C	-40C to +85C	
Compliance:	CE (see table below)	Compliance for FCC is to 47 CFR part 15.249	

#### **RF Channel Selection**

The EU standard sets maximum power transmission limits dependent on frequency, bandwidth and application. A rough guidance applicable to the ZULU channel numbers is given below

Channel Number	Frequency Centre (MHz)	EU Power Allowance mW/dBm	Notes
0	868.400	25/14	
1	868.900	25/14	
2	869.450	100/20	Applicable standard - EN300-220
3	869.600	100/20	211000 220
4	869.800	25/14	

All specifications are manufacturer's data



### 10 Power Supply Unit Specification

All specifications are manufacturer's data:

Manufacturer: Meanwell

Manufacturers Model No.: DR-30-12

Universal AC input/Full range 100-240V AC 50-60 Hz

• Input current: 1.1A

Protections: Short circuit/Over load/Over voltage

• Cooling by free air convection

• Can be installed on DIN rail TS-35/7.5 or 15

Isolation class

LED indicator for power on

100% full load burn-in test

Approvals:







### 11 Spare Parts

The following spare parts are available and can be fitted by users:

#### 11.1 Relays

Spare relays are available that can be easily fitted by the user/operator.

The tools required to access the controller are:

Medium flat tipped or PZ No 2 or PH No 2 cross-head screw driver to remove cover and detach relays from rail and disconnect/reconnect wiring.

#### 11.2 Other

There are no other user serviceable parts.

Items requiring repair need to be returned to FEC.



### **12 Factory Default Settings**

The following are the Factory default settings:

Item	Default Setting	Comment
LCD Backlight	On	Option = Auto
Backlight timeout period	1 minute	Cannot be changed
In-Menu timeout period	10 minutes	Cannot be changed
Heater Enable	Auto	Option = Off
VHF Frequency	122.800MHz	Any valid 8.33kHz channel
Relay Timers	3	1 per relay
Relay Timeout Period (all)	15 minutes	Range: 10 seconds - 60 minutes
VHF Threshold	-75dBm	Range 0dBm -110dBm
'Click' period	100mS	Range 1 – 250mS
VHF Active	On	Option = Off
GSM Active	On	Option = Off
User PIN	0000	
Operator PIN	1111	
Mimic PIN	9990	
Unit ID	Set to Unit Serial Number	Cannot be set by Operator
Wind Units	Knots	Options: mph, kph
Temperature Units Dewpoint Units	Celsius	Fahrenheit Note: Temperature and Dewpoint change together
Barometric Pressure Units	HectoPascals	Options: mbar, inHg
Meteo Unit (Site) Altitude (Above Mean Sea Level)	0 feet	Used to adjust pressure reading
Channel 1 Relay(s)	1	Options: any combination
Channel 2 Relay(s)	2	Options: any combination
Channel 3 Relay(s)	3	Options: any combination
Aux Input	Off	Off/Aux/VHF
Circuit Current Max & Min	0.00A	20A Max



### 13 Diagnostics and Fault Finding

The following are the range of simple tests that an end-user of the controller can perform – to be carried out in the order given.

### Warning

If the controller is mains powered, the controller box will contain dangerous voltages.

A qualified electrician must perform all of the necessary safety checks on the unit prior to any other tests being carried out.

Basic Visual Checks - Ensure that:

- The unit is properly mounted, secure and appears physically undamaged
- There are no signs of overheating
- The wiring, switches and fuses that power the unit are all working as expected

Basic Operational Checks – Ensure that:

- The PSU Status LEDs are as follows:
- +12.0V Lit
- + 5.0V Lit
- + 3.3V Lit
- The LCD back-light comes on when a key is pressed
- The controller responds correctly to keypad inputs.

Basic Power Checks – In the event that neither of the above works

- Isolate the power and remove the front cover
- Visually check that all of the cable are fitted correctly
- Re-apply power and observe determine if LEDs on PSU and Relay board are lit (see earlier section)
- If so are the LEDs in the back of the Keypad

enclosure lit

If all of the above are OK but the LCD is still not backlit and the keypad does not work there is a fault that requires the unit to be returned for repair







### 14 Appendix 1 – Software Updater

The RLC can be updated with new software in situ.

To update the software requires a Windows PC and a USB cable with type 'A' plug one end and type 'B' the other.

The installer requires neither software nor drivers to be installed on your PC – the standard Windows HID drivers already installed are used.

Software updates can be emailed to you as a self-extracting zip file.

RLC screens are shown next page.

### To update the software (initiated through the Bootloader Switch):

The following is the simplest way of initiating the uploading of new software.

- Read the instructions and information contained in the readme file that is sent with the new software
- 2) Turn the unit off and disconnect from the normal power source
- 3) Open the enclosure as described in earlier sections (open carefully and disconnect aerial and connecting cable and earth wire)
- 4) Lay the controller front panel face down on a protective flat surface
- 5) Double click on the update file and a screen similar to that to the top-right will appear
- 6) Connect the USB cable to the PC
- 7) Hold down the Boot-loader switch at the same time as connecting to the USB port on the rear of the controller (image right) – this will power the controller from the PC
- 8) The screen on the PC should now advise that the system is connected and the Install button will changed from greyed-out to active.
- 9) Click Install and the software will be automatically uploaded to the controller checked
- 10) A screen (right) confirms the update in progress
- 11) When complete click finish and the window will close
- 12) If Windows asks if the programme installed ok click yes
- 13) Disconnect the USB cable
- 14) Reassemble the controller and turn on
- 15) The controller will now be running the new software (validated in Show Systems Data menu)









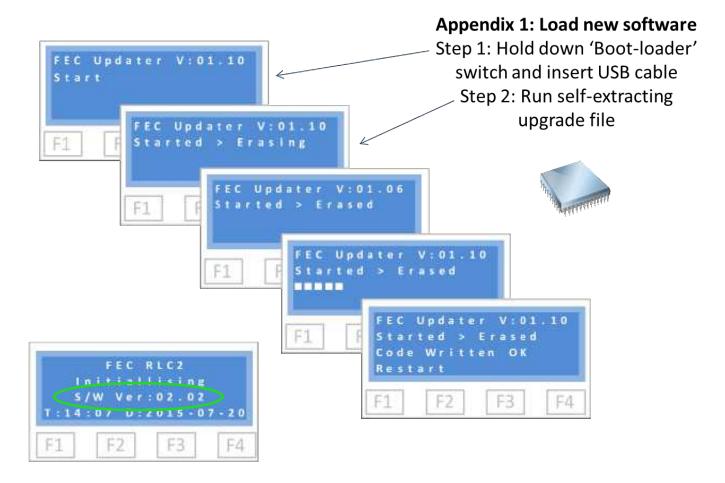




### **RLC Software Update Screens**

Below is the sequence of screens that the RLC will display as the new software is loaded indicating progress.

DO NOT interrupt the process once started. If the process needs to be repeated, start from beginning of the process.



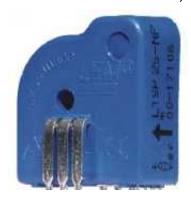
The first that the RLC is started after a software update pay attention to the initialisation screen and confirm version of software is as expected. Repeat with the correct version if not.



# 15 Appendix 2 - Secondary Current Sense Option

PSU and Relay interface Boards fitted with Current sensors are an optional extra.

Some markets and operators may require that as part of the operational validation the current in the lighting circuit is measured to ensure that the current flowing is as expected (calibrated at the time of installation).

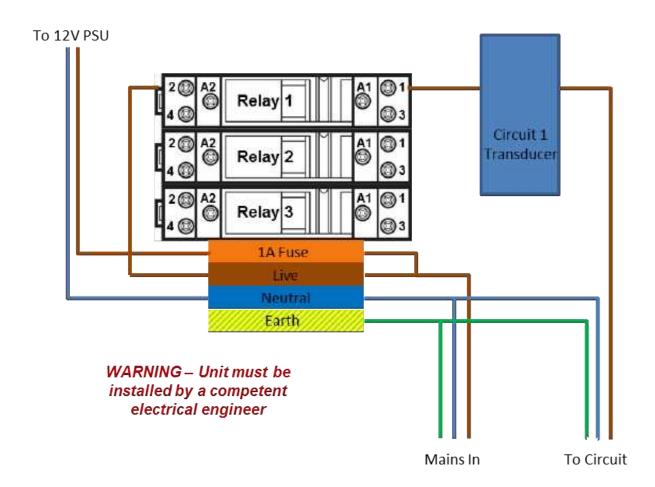


To achieve this the PSU and Relay interface Board has a noncontact current measuring transducer for each circuit (left). Each transducer is capable and calibrated to measure AC currents up to 20A and the software is designed to detect this circuit current.

The inclusion of these measuring devices does not complicate the wiring other than requiring that a single conductor is passed through the hole in the centre of the device.

Note that current measuring cannot be performed on the circuit current if a contactor or other secondary switching device is used.

A simplified circuit diagram is shown below for a single switched circuit with current sensing:

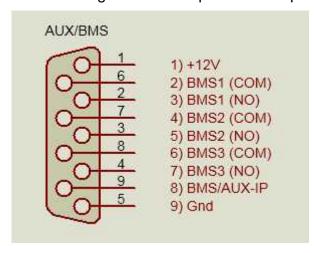


Follow the instructions given in the earlier section.



# 16 Appendix 3 - Aux Input and BMS Output

The following is the Aux Input/BMS Output Pinouts:

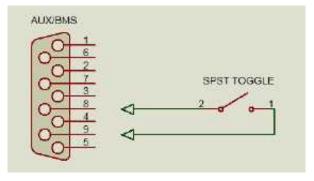




Below are a few options for controlling the Aux Input:

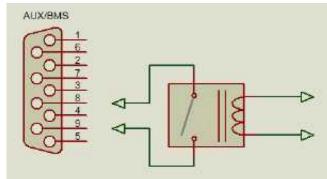
### 1) Simple Switch

- a. Could be any good quality switch. Examples include: micro-switch, instrument switch.
- b. Connect contacts to pins 8 and 9 of the Aux/BMS connector for all options



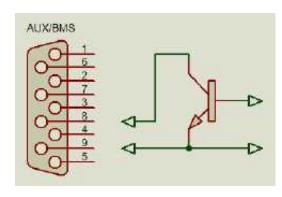
### 2) Relay contact

- a. An instrument relay can be used
- b. Ensure that there are no high voltages >12V DC present



# 3) Transistor (Open Collector/Drain)

- a. Either a junction transistor (NPN shown) or an FET can be used
- b. Aux Input has internal pull-up
- c. Device must be rated >12V





### 16.1 Example Switch - Twilight switch

The following is an example of the wiring for a standard, low voltage light level switch. The example shown (with cover removed) is a Danley 'Twilight' switch which has been suitably modified to work with the RLC.

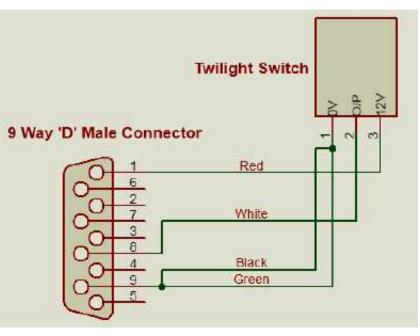
This switch should be mounted externally, protected from the weather and not pointing at any light source, particularly the lights it will control.

Connection to the RLC is via 4 core 0.35mm<sup>2</sup> (22 AWG) instrument cable (AlphaWire 1174L or similar).

The wiring is connected as follows:

9 Way Male 'D' Connector	Cable Core	Twilight Switch
Pin 1	Red wire	12V
Pin 8	White wire	O/P (Output from switch)
Pin 9	Black and Green wires	0V





Control for adjusting light level at which switch will come on.

Use a small screw driver to make small adjustments, waiting for 10 seconds each time to confirm the change.

Once installed use the Aux input screens to confirm that the switch is closing.

Note that the switch has a time-delay of many seconds to avoid false triggers. Ensure you take this into account when testing the switch.



# 17 Appendix 4 – Aerials and Cables

### 17.1 Mains Cables, Switches and Fuses

No external mains cables, switches or fuses are supplied with the RLC. It is the responsibility of the owner/installer to ensure that the installation is carried out in such a manner as to ensure the safety of the installation and that it meets all of the relevant local regulations.

#### 17.2 GSM Aerial

The RLC is supplied with a GSM aerial which must be attached to the socket on top or base of the unit (Enclosure V1) or remotely mounted (Enclosure V2 onwards).

For the top-mounted stub aerial, ensure that it is a secure fit but do not over-tighten.

The remote GSM aerial is supplied with suitable coax cable fitted with an SMA connector.

An aerial extension cable may be used but, to avoid undue cable losses, keep the cable as short as possible (total max 10m).

### 17.3 VHF Aerial

The RLC is not supplied with any of the VHF aerial components required.

## Inventory

For installations with good signal strength a simple mag-mount whip antenna (example upper right: Aviator-2 WSM-225) maybe all that is required.

It is recommended that a higher gain antenna is used. A pole mounted air-band aerial (example lower right: Diamond D-777).

This should be specified and installed by an experienced aerial installer.

You are strongly recommended to fit a Static Surge Protector into the down-feed (example: SP-350V).

A typical installation would need:

- 1) 1 off aerial type e.g. D-777
- 2) 1 off aerial mounting bracket
- 3) 1 off Static Surge Protector e.g. type SP-350V
- 4) 1 off link cable (between aerial and SP-350V) fitted with PL-259 plugs each end
- 5) 50ohm down-cable (length/type to suit installation see over)
- 6) 1 off PL-259 plug to connect to SP-350V, and
- 7) 50ohm BNC Plug to connect to RLC.





#### **VHF Cable**

For a long run you may want to use RG213 cable (this has an outside diameter of 10.3mm).

For a short run you may want to use RG58 cable (this has an outside diameter of 4.99mm).

At the controller end you will need to terminate in a BNC plug which are available for both of the above.

When installing cable it is not just the diameter of the trunking but two areas are critical and the contractor should be aware:

- All cables are specified with a Minimum Bending Radius (MBR). Check the data sheet but this is usually a minimum of 10 times the diameter so for the RG213 above is 103mm (4")
- 2) Kinking or twisting of the cable must be avoided. If a cable is 'bent', even when straightened out again, the internal core will be permanently damaged and cause additional loss and unwanted signal reflections in the cable.

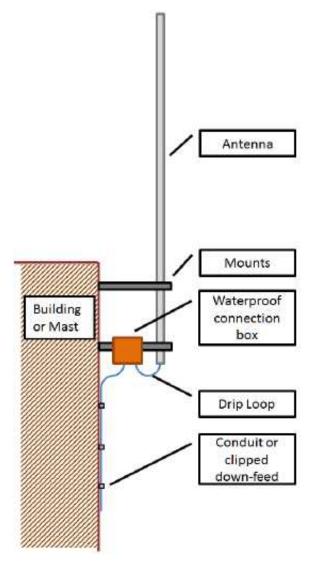
Customers are advised to make sure that:

- Their contractor is experienced in installing and terminating such cables
- The cable-ways, ducts, trunking etc. allow for easy bends that exceed the MBR and provide good support
- 3) The installation work is closely monitored
- 4) Their installer performs a TDR (Time Domain Reflectometry) test and presents this as part of his certification of installation (the TDR test will both demonstrate that the cable has not been damaged and provide you with a reference document for future audits or checks).

#### Installation

The diagram to the right gives a suggested general layout for an aerial installation.

Your installer will be able to advise on the details specific to your installation.





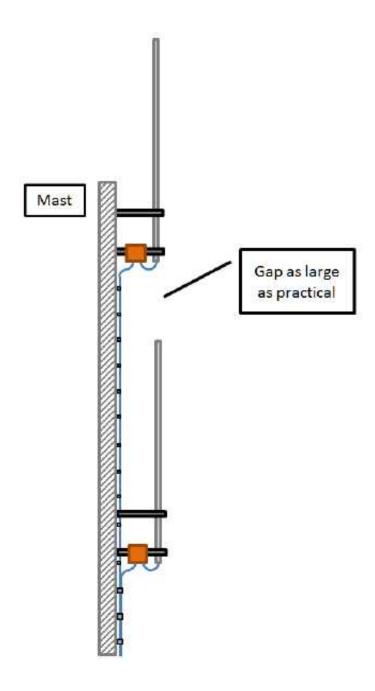
### **Multiple Aerials**

Where an RLC is to be installed at a facility with other Airband VHF transmitting devices a separate aerial **must** be used for the RLC.

To avoid interference or damage to the RLC, the RLC and other device's aerials should be either:

- 1) Located some distance apart horizontally (greater than 10 meters), or
- 2) If located on the same mast, aligned vertically one above the other with an ideal separation of at least 2 meters.

The drawing below gives the general layout:





## 17.4 UHF Aerial

If the RLC has been specified with a UHF interface to control Battery HeliLight/HEMS-Stars then the enclosure will be wired for the external UHF aerial (supplied with the unit) and an external SMA connector provided on the base of the enclosure (Version V4).

The position of the UHF aerial connector is as below:



The UHF socket is on the side of the keypad enclosure where indicated. Care should be taken when removing and fitting the plug and it is best gently tightened with a slim jaw 8mm openended spanner.



# 18 Appendix 5 – Mounting and Connection of MetPak

### 18.1 Mounting arrangements

The MetPak unit is supplied with all the necessary fixings to attach to a mounting pole. Instructions and tips about mounting are all contained in the manuals supplied on the enclosed Gill Instruments CD.

Pay particular attention to the following:

### **Positioning**

- 1. Mount at the top of and away from the mounting pole (i.e. ensure the head is clear of and not beside the pole)
- 2. Clear of close obstructions likely to influence the readings (e.g. trees, buildings (wind) and air-conditioning fans (wind and temperature & RH)
- 3. So as not to cause an obstruction to aircraft movements
- **4. Ensure that the head is correctly aligned to North** (there are diagrams in the Gill Instruments manual which identify this)

#### Electrical

- 1. Ensure that the mast and MetPak are earthed with suitably sized grounding cable (the MetPak has an earth bonding point on the mounting arm)
- 2. The signal cable is properly and securely connected
- 3. The shield wire of the signal cable is connected to the Grounding point in the connector box (see photo later)
- 4. The signal cable is securely supported in conduit, trunking and fixed with tape, clips or wrap-ties at short centres

#### 18.2 Signal Cable

The MetPak is supplied with 30m of 3 pair screened (Belden type 9503 or similar) data cable and has been terminated both ends and fully tested before shipment.

Note that the cable is made up of 3 twisted pairs and a screen:

- 1) Red and Black
- 2) White and Black
- 3) Green and Black
- 4) Outer screen

The Red, White and Green sleeving round the pairs in the photograph have been added as the cable is made up to aid identification and ease of installation. The outer screen has a thin green sleeve.

If the cable is extended or shortened, the pairing must be maintained or the unit may not operate or even be damaged.

Lengths up to 150m can be supplied at additional cost.



### 18.3 Signal Cable - RLC 2 - Enclosure Version 4

For Version 4 enclosures, the MetPak is supplied with 30m of 3 pair screened (Belden type 9503 or similar) data cable and has been terminated and installed at the MetPak end and fully tested before shipment. The RLC end has been prepared ready for installation.

Unless absolutely necessary it is strongly recommended that the data cable is not separated from the MetPak but that the installation is performed with it connected. If removal is necessary, follow the guidance in the following sections with regard to removal and re-fitting.

To install the cable into the RLC:

- Remove the blank cover over the 'Meteo' 9 Way D-Type socket on the rear of the RLC keypad.
- 2) Remove the 2 screws holding the connector shell together and separate the two halves making sure that the cable gland inserts and retaining screw are not lost.
- 3) Remove the blanking plug from the cable gland in base of the RLC and pass sufficient of the MetPak data cable through to make an easy connection with the unit. At this stage do not tighten the cable gland.
- 4) Using a small bladed screw driver carefully connect the pre-prepared wires according to the following table. **DO NOT OVERTIGHTEN THE CREWS**

1	2	3	4	5
No Connection	No Connection	Black/White	Black/Green	Green
6	7	8	9	'Piggy Back' Connector
White	Black/Red	Red	No Connection	Earth Wire





- 5) Fit the connector into the shell as shown opposite with the cable glands and then the retaining screw.
- 6) Refit the second half of the shell and replace screws.
- 7) Crimp the 4mm Piggy Back connector (supplied) onto the earthing wire (opposite).
- 8) Fit the connector to the RLC and tighten the retaining screw by hand only
- 9) Fit the Piggy-Back connector to the back panel earth bonding point and connect the earth lead to it.
- 10) Re-assemble the RLC and commission (over).







### 18.4 Commissioning the MetPak

Via the RLC menu Screen enter the Meteo Setup Menu: Meteo>PIN>Sys> Meteo>Test



# Level 5 – MetPak Test Utility Continuously reads from MetPak Press 'F4' to Exit







Screen is as above if no MetPak feed is found Press 'F4' to Exit (may take a second or two to respond) Screen is as above if
MetPak feed is found but
data stream is corrupted
Press 'F4' to Exit
(may take a second or
two to respond)

Screen is as above if
MetPak feed is found and
data stream is OK
Note units are the default
values and pressure
uncorrected for altitude
Press 'F4' to Exit

The RLC will continually search for the MetPak and data.

If no MetPak is detected, the screen will show: No MetPak Found

If a MetPak is found but there is a data error then the screen will show: *MetPak Data Error*If the MetPak is found and the data is good, the screen will show:

# Wind 0XX/0YY Knots Temp ZZ Press ABCDhP

Note that these are a sub-set of the full report and in the default units of the MetPak.

Using other sources of data (local meteorological reports, hand held instruments etc.) to confirm that the readings are as expected.

NB – The pressure reading is the raw pressure reading from the MetPak uncorrected for the station altitude. Refer to earlier sections of the manual to ensure that the units and altitude are set correctly.

Using a GSM phone and with the RLC at the main menu, text the RLC for its status. The Meteorological data will be appended to the text in the chosen units and corrected for station altitude if entered.



#### 18.5 MetPak Connections

The following is provided to enable the connector to be safely removed and re-fitted. This should not normally be necessary.

Connection Number	Colour	Comment
1	None	
2	None	
3	Black with White Sleeve	
4	Black with Green Sleeve	
5	Green	
6	White	
7	Black	
8	Red	
Ground Screw	Green shield wire	A crimp eye can be attached after the cable is inserted

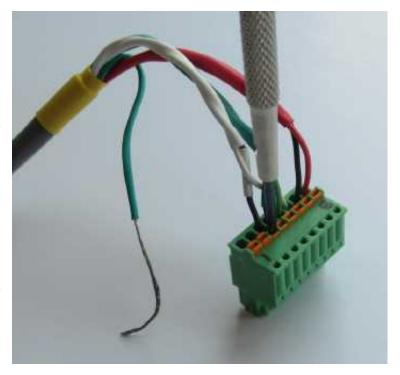
### 18.6 The MetPak Connector

The first operation is to release the connector from the cable.

To do this, hold the connector face down and apply pressure to each release 'switch' in turn with a small screwdriver while at the same time gently easing the cable out (Photo right).

Once the 'switches' are fully depressed the wire can be easily released. DO NOT FORCE or the connector will be damaged.

Insertion of the wires is the reverse operation – hold down the switch, fully insert the wire and release the switch. Gently pull on the wire to ensure it is secure.





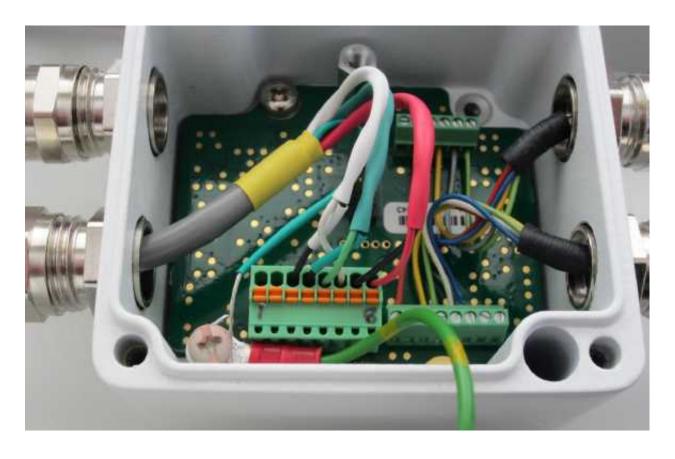
### 18.7 Connecting the MetPak

The following is only applicable if the cable has had to be removed from the MetPak connector box, e.g. to fit a longer cable.

The entry cable gland of the connection box is fitted with both an IP rated sealing ring and also a spring steel cable grip (internal to the connector). This allows a cable to be easily pushed into the box but stops it being withdrawn. Take care to insert only sufficient cable to make the connection (see photo below for guidance). If the cable does have to be withdrawn, release the lock nut fully and withdraw all of the cable gland/clamp components.

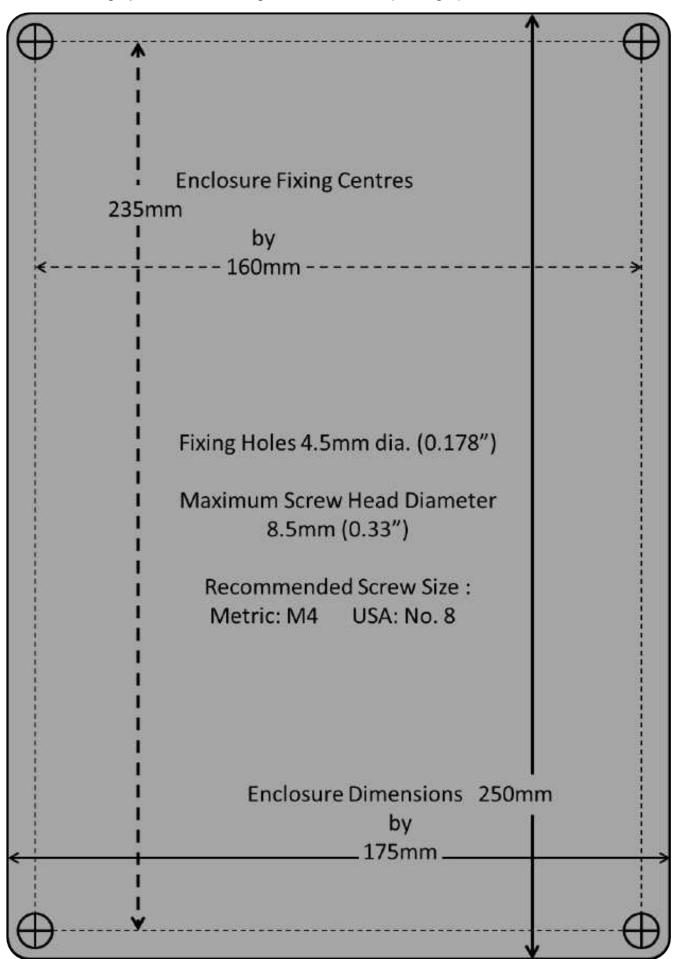
The order of activity is:

- 1) Open the box lid
- 2) Slacken the cable gland (note leave the blanked one)
- 3) Pass sufficient cable through the gland to allow easy connection
- 4) Fit each of the wires in the correct position in the connector
  - Note it is much easier to push the connector fully home and then fit the wires as described on the previous page
- 5) Either fit a crimp eye to the screen wire or make a loop (as shown in photo) and attach to the Grounding screw and re-tighten
- 6) Double check that all wires are secure by gently pulling each in turn
- 7) Re-tighten the cable gland sufficiently to make a seal
- 8) Refit the box lid and re-tighten screws
- 9) Securely mount the MetPak and ensure it is level and facing north



# 19 Appendix 6 - Mounting Template

The template below is at a scale of 1:1 if this document is printed on A4 paper or US Letter and no scaling options are used e.g. do NOT use the printing option 'scale to fit'.



End of Document