## SUPPLIES AND OPTIONS

This appendix lists the supplies and options available for the printer.

Contact your dealer for information on ordering any of these items.

Supplies	Order Number
Ribbon cartridges	
Black ribbon	CA02374-C104
Ribbon subcassette	
Black ribbon	CA02374-C204
Print head	CA02281-E718

## SUPPLIES

#### OPTION

Option	Order Number	Description
RS-232C serial interface board.	CA02374-C992	
LAN card	KA02004-C990	Installable only on a printer model with the parallel and USB interfaces.

Supplies

A

## PRINTER AND PAPER SPECIFICATIONS



This appendix gives the physical, functional, and performance specifications for the printer. It also gives detailed paper specifications.

Dimensio	ns Height: Width: Depth:	80 columns 120 mm (4.72 in) 415mm (16.3 in) 330 mm (13 in)	136 columns 130 mm (5.12 in) 570 mm (22.5 in) 330 mm (13 in)	
Weight:	Approximately	7.3 kg (16 lbs)	9 kg (19.8 lbs)	
AC power	r requirements			
	Model:	M33331A/M33333A		
		100 to 120 VAC $\pm$	10%; 50/60 Hz	
	Model:	M33331B/M33333		
		220 to 240 VAC -	10%, +6%; 50/60 Hz	
Power cor	sumption			
	Model:	M33331A/M3333		
	NC 11	Average 140 VA	Maximum 255 VA	
	Model:	M33331B/M33333 Average 150 VA	3B Maximum 255 VA	
TT		6		
Heat gen	eration	Average 251.2 KJ/l		
Interface		Centronics parallel Centronics parallel and RS-232C serial Centronics parallel and USB and LAN		
Data buff	er size	0, 256, 2K, 8K, 24	K, 32K, 96K or 128K bytes	
Download	l buffer	Maximum 128K bytes (128K minus data buffer size)		
Operating environment		5 to 38°C (41 to 100°F) 30% to 80% RH (no condensation) Wetbulb temperature, less than 29°C (84°F)		
Storage environment		-15 to 60°C (-4 to 140°F) 10% to 95% RH (no condensation)		
Acoustic	noise	Average 49 dBA when printing in letter quality ISO 7779 (Bystander Position Front)		
			-	

## PHYSICAL SPECIFICATIONS

FUNCTIONAL SPECIFICATIONS	Print method		Impact dot matr head	ix with a 0.2 mm, 24-wire
	Print direction		Bidirectional log seeking	cic-seeking or unidirectional
	Letter (	(10 cpi): (12 cpi): Report: Draft: ed draft:	Horizontal x ver 36 x 24 dots 30 x 24 dots 18 x 24 dots 12 x 24 dots 9 x 24 dots	rtical
	Paper handling St Paper type	tandard:	Paper loading by Advancing performance TEAR OFF butt Parking continue sheets 1-to 5-part side- fanfolded continue with sprocket how	ear feed of continuous forms) y LOAD button orations to tear-off edge by ton ous forms when using cut eglued or paper-stapled nuous forms or label sheets
	Paper size			
		Width: 1 (4 Length: 1	80 columns 102–267 mm (4–10.5 in) 102 mm (4 in)	136 columns 102-420mm (4-16.5 in) Same as left
		Width: 1 (* Length: 7	or greater 102–267 mm (4–10.5 in) 76–364 mm (3–14.3 in)	102-420mm (4-16.5 in) 76-420 mm (3-16.5 in)
	Paper thickness		Up to 0.35 mm	(0.014 inch)

<ul> <li>Programmable in one line or inch increments in all emulations</li> <li>Depends upon emulations. Default is 11 inches for all emulations.</li> <li>3, 3.5, 4, 5, 5.5, 6, 7, 8, 8.5, 11, 11.6, 12, 14, or 18 inches</li> <li>4, 4.5, 5, 5.5,, 11, 11.5,, 22 inches</li> </ul>
Depends upon emulations. Default is 11 inches for all emulations. 3, 3.5, 4, 5, 5.5, 6, 7, 8, 8.5, 11, 11.6, 12, 14, or 18 inches 4, 4.5, 5, 5.5,, 11, 11.5,, 22 inches
<ul> <li>inches for all emulations.</li> <li>3, 3.5, 4, 5, 5.5, 6, 7, 8, 8.5, 11, 11.6, 12, 14, or 18 inches</li> <li>4, 4.5, 5, 5.5,, 11, 11.5,, 22 inches</li> </ul>
3, 3.5, 4, 5, 5.5, 6, 7, 8, 8.5, 11, 11.6, 12, 14, or 18 inches 4, 4.5, 5, 5.5,, 11, 11.5,, 22 inches
or 18 inches 4, 4.5, 5, 5.5,, 11, 11.5,, 22 inches
The fact of the second se
Up to 5, including the original
Fujitsu DPL24C PLUS
IBM Proprinter XL24E
Epson ESC/P2
• IBM PC character sets 1 and 2
• IBM PS/2 character sets (code pages 437,
850, 852, 855, 860, 863, 865, 866, and DHN)
IBM 437 and 851
ISO 8859-1 and ECMA 94
Total of 59 national character sets
• Fujitsu character sets (691 characters)
Italic character set
Graphics character sets 1 and 2
• IBM PS/2 character sets (code pages 437,
850, 852, 855, 860, 863, 865, 866, and
DHN)
IBM 437 and 851
ISO 8859-1 and ECMA 94
Total of 63 national character sets

	Fonts			
	Resident		Eighteen font	ts available
	B	it map:	Courier 10, F	Pica 10, OCR-B 10, OCR-A 10,
			Prestige Elite	e 12, Boldface PS, Correspond-
			ence, Compre	essed, Draft, and High-speed
			Draft	
	C	Outline:	Courier, Tim	eless, and Nimbus Sans ®;
			each in norm	al, bold, and italic styles
	Downloaded		Available fro	m independent vendors
	Line spacing		1, 2, 3, 4, 5, 6	6, 7, or 8 lines per inch.
			Programmab	le in 1/360 inch or various
			increments for	or image graphics. (ESC/P2)
	Character pitch		2.5, 3, 5, 6, 1	.0, 12, 15, 17.1, 18, or 20 cpi,
			or proportion	al spacing.
			Programmab	le in 1/360 inch or various
			increments fo	or image graphics.
	Characters per line			
			80 columns	136 columns
	10	0 cpi:	80 cpl	136 cpl
	12	2 cpi:	96 cpl	163 cpl
	1:	5 cpi:	120 cpl	204 cpl
	17.	1 cpi:	136.8 cpl	231 cpl
	15	8 cpi:	144 cpl	244 cpl
	20	0 cpi:	160 cppl	272 cpl
			cpi: characters	per inch
			cpl: characters	per line
PERFORMANCE				
SPECIFICATIONS	Print speed	<b>•</b>	10 cpi	12 cpi
		Letter:	113 cps	135 cps
		Report:	225 cps	270 cps
	Correspon		225 cps	270cps
		Draft:	360 cps	432 cps
	High-speed	d draft:	400 cps	480 cps (for 80-column printer)
			448 cps	537cps(for 136-colmun printer)
			cpi: characte	-
			cps: characte	ers per second

Line feed speed	80 ms per line at 6 lines per inch
Form feed speed	5.6 inches per second
Ribbon life	Up to 5.0 million characters

#### Certification

Safety:

Model	Regulation	Country
M33331A/M33333A	UL 60950 (for 100 to 120 VAC)	United States
	CSA-C22.2 No.60950 (for 100 to 120 VAC)	Canada
M33331B/M33333B	TÜV EN60950 (for 220 to 240 VAC)	Germany Europe

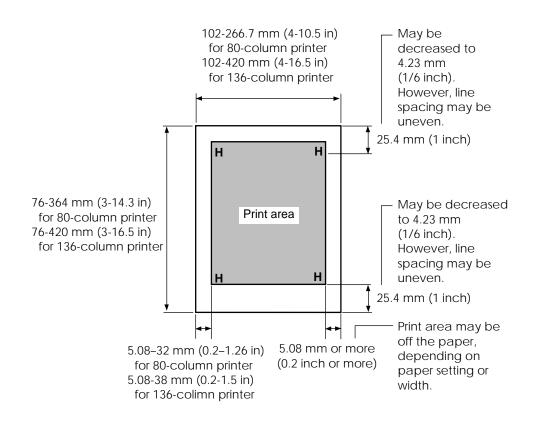
EMI regulation:

Model	Regulation	Country
M33331A/M33333A	FCC Part 15B class B	United States
	ICES-003 class B	Canada
M33331B/M33333B	EN 55022	class BEurope
	AS/NZS 3548 class B	Australia and New Zealand
M33331A/M33333A	CNS 13438 class B	Asia
M33331B/M33333B	CNS 13438 class B	Taiwan

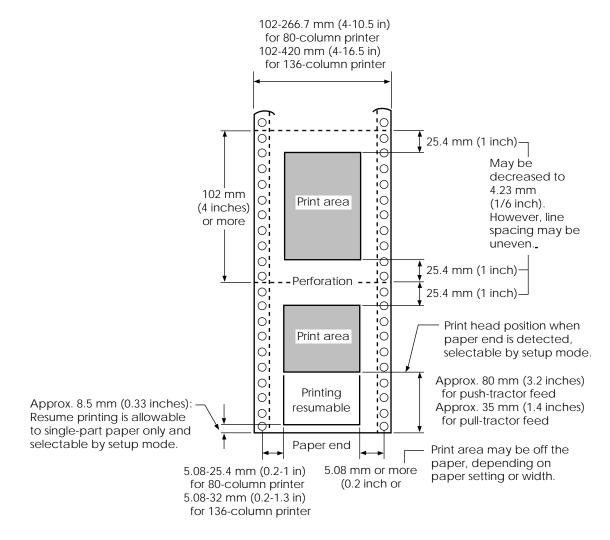
#### PAPER SPECIFICATIONS

#### Print Area

This section illustrates the recommended print area for single sheets and continuous forms.



Print area for single sheets



Print area for continuous forms

#### **Paper Thickness**

Paper thickness is given by the weight of the paper in either grams per square meter  $(g/m^2)$  or in pounds per bond (lbs/bond). The following table shows the allowable paper thickness for one-part paper or for each sheet of multipart paper. The total thickness must not exceed 0.35 mm (0.014 inch).

The weight of carbonless or carbon-backed paper may vary, depending upon the paper manufacturer. When using paper of borderline thickness, test the paper before running a job.

Type of Paper	Number of Parts	Thickness
One-part	Single	52-81 g/m <sup>2</sup> (45-70 kg or 14-22 lb)
Carbonless		
	Тор	40-64 g/m <sup>2</sup> (34-55 kg or 11-17 lb)
2P	Bottom	40-81 g/m <sup>2</sup> (34-70 kg or 11-22 lb)
	Тор	40-64 g/m <sup>2</sup> (34-55 kg or 11-17 lb)
3P	Middle	40-64 g/m <sup>2</sup> (34-55 kg or 11-17 lb)
	Bottom	40-81 g/m <sup>2</sup> (34-70 kg or 11-22 lb)
	Тор	40-64 g/m <sup>2</sup> (34-55 kg or 11-17 lb)
4P	Middle	$40-64 \text{ g/m}^2$ (34-55 kg or 11-17 lb)
	Middle	40-64 g/m <sup>2</sup> (34-55 kg or 11-17 lb)
	Bottom	40-81 g/m <sup>2</sup> (34-70 kg or 11-22 lb)
	Тор	40-52 g/m <sup>2</sup> (34-45 kg or 11-17 lb)
	Middle	$40-52 \text{ g/m}^2$ (34-45 kg or 11-17 lb)
5P   ''	Middle	$40-52 \text{ g/m}^2$ (34-45 kg or 11-17 lb)
	Middle	$40-52 \text{ g/m}^2$ (34-45 kg or 11-17 lb)
	Bottom	$40-64 \text{ g/m}^2$ (34-55 kg or 11-17 lb)

- kg: Weight in kilograms of 1000 sheets of 788 x 1091 mm paper  $(1.16 \text{ g/m}^2)$
- lb: Weight in pounds of 500 sheets of 17 x 22 inch paper  $(3.76 \text{ g/m}^2)$

Type of Paper	Number of Parts	Thickness	
Carbon-backed	Do not use in high humidity environments.		
	Тор	40-64 g/m <sup>2</sup> (34-55 kg or 11-17 lb)	
2P	Bottom	40-81 g/m <sup>2</sup> (34-70 kg or 11-22 lb)	
	Тор	40-64 g/m <sup>2</sup> (34-55 kg or 11-17 lb)	
3P	Middle	40-64 g/m <sup>2</sup> (34-55 kg or 11-17 lb)	
	Bottom	40-81 g/m <sup>2</sup> (34-70 kg or 11-22 lb)	
	Тор	40-64 g/m <sup>2</sup> (34-55 kg or 11-17 lb)	
4P	Middle	40-64 g/m <sup>2</sup> (34-55 kg or 11-17 lb)	
	Middle	40-64 g/m <sup>2</sup> (34-55 kg or 11-17 lb)	
	Bottom	40-81 g/m <sup>2</sup> (34-70 kg or 11-22 lb)	
	Тор	40-52 g/m <sup>2</sup> (34-45 kg or 11-14 lb)	
5P	Middle	40-52 g/m <sup>2</sup> (34-45 kg or 11-14 lb)	
	Middle	40-52 g/m <sup>2</sup> (34-45 kg or 11-14 lb)	
	Middle	40-52 g/m <sup>2</sup> (34-45 kg or 11-14 lb)	
	Bottom	40-64 g/m <sup>2</sup> (34-55 kg or 11-17 lb)	
Carbon- interleaved	Avoid using carbon-interleaved single sheets.		
	Тор	35-64 g/m <sup>2</sup> (30-55 kg or 9-17 lb)	
2P	Carbon	Counted as one sheet	
	Bottom	35-81 g/m <sup>2</sup> (30-70 kg or 9-22 lb)	
	Тор	35-52 g/m <sup>2</sup> (30-45 kg or 9-14 lb)	
3P	Carbon	Counted as one sheet	
	Middle	35-52 g/m <sup>2</sup> (30-45 kg or 9-14 lb)	
	Carbon	Counted as one sheet	
	Bottom	35-64 g/m <sup>2</sup> (30-55 kg or 9-17 lb)	

- kg: Weight in kilograms of 1000 sheets of 788 x 1091 mm paper  $(1.16 \text{ g/m}^2)$
- lb: Weight in pounds of 500 sheets of 17 x 22 inch paper  $(3.76 \text{ g/m}^2)$

## **COMMAND SETS**

nd C

This appendix describes printer commands and their parameters.

This printer has three resident command sets:

- Fujitsu DPL24C PLUS (native command set for Fujitsu DL series printers)
- IBM Proprinter XL24E
- Epson ESC/P2

Select the same emulation on the printer and in your software. If your software emulations include DPL24C PLUS, select DPL24C PLUS for optimum performance.

#### FUJITSU DPL24C PLUS

This section describes the printer commands for the DPL24C PLUS command set which is the native command set of this printer.

	Function	Command
Print Mod	e Control	
Double-stri	ke (bold) printing on	ESC G
Double-stri	ke (bold) printing off	ESC H
Emphasize	d (shadow) printing on	ESC E
Emphasize	d (shadow) printing off	ESC F
Italic printi	ng on	ESC 4
Italic printi	ng off	ESC 5
Select char	acter style and screening	ESC e S $(n_1) (n_2)$
$n_1 = 0$ :	Normal	
1:	Outline	
2:	Shaded	
3:	Outline and shaded	
4:	Thin outline	
5:	Thin shaded	
6: Thin outline and shaded		
$n_2 = 0$ :	Transparent	
1: Light dot matrix		
2:	Heavy dot matrix	
3:	Vertical bars	
4:	Horizontal bars	
5:	Slants	
6:	Back slants	
7:	Lattice	
One-line de	puble width characters on	SO or ESC SO
One-line de	ouble width characters off	DC 4
Double with	th characters on/off	ESC W $(n)$
(on: <i>n</i> = 1	l, off: <i>n</i> =0)	

Function	Command
Double-height characters on/off	ESC V (n)
(on: <i>n</i> = 1, off: <i>n</i> =0)	
This command does not adjust the line	
spacing.	
Multiwidth and height printing	ESC u ( <i>n</i> ) $(h_1) (h_2)$
n = 0: Not adjusted	$(v_1) (v_2)$
1: Character pitch multiplied	
2: Line spacing multiplied	
3: Character pitch and line spacing multiplied	
$h_1$ : Tens digit of horizontal multiple	
$h_{2}$ : Units digit of horizontal multiple	
$v_1$ : Tens digit of vertical multiple	
$v_{2}$ : Units digit of vertical multiple	
$(0 \le h_1 h_2 \text{ or } v_1 v_2 \le 11)$	
Condensed characters on	SI or ESC SI
Condensed characters off	DC2
Subscript or superscript printing on	ESC S (n)
(subscript: <i>n</i> =1, superscript: <i>n</i> =0)	
Subscript and superscript printing off	ESC T
Select underline type	ESC e U ( <i>n</i> )
n = 0: Single line	
1: Bold single line	
2: Extremely bold single line	
3: Double line	
4: Bold double line	
5: Extremely bold double line	
Underline on/off	ESC - (n)
(on: <i>n</i> =1, off: <i>n</i> =0)	
Overline on/off	ESC e o ( <i>n</i> )
(on: <i>n</i> =1, off: <i>n</i> =0)	

Function	Command
Select printing style	ESC ! ( <i>n</i> )
This command allows you to combine	
various printing styles. The value of $n$ is	
the sum of the values of the styles you	
want to combine.	
n = 0: Pica pitch	
1: Elite pitch	
4: Condensed	
8: Shadow	
16: Bold	
32: Double width	
64: Proportional	
Select image overlay type	ESC e I ( <i>n</i> )
This command allows you to overlay a	
pattern on characters.	
n = 1: Light dot matrix	
2: Heavy dot matrix	
3: Vertical bars	
4: Horizontal bars	
5: Slants	
6: Back slants	
7: Lattice	
Image overlay printing on/off	ESC e L ( <i>n</i> )
(on: <i>n</i> =1, off: <i>n</i> =0)	
Horizontal Control	
Space	SP
Backspace	BS
Carriage return	CR
Elite pitch (12 cpi)	ESC M
Pica pitch (10 cpi)	ESC P
Proportionally spaced characters on/off	ESC p ( <i>n</i> )
(on: <i>n</i> =1, off: <i>n</i> =0)	
Set character pitch to (n-1)/120 inch	ESC US (n)
$(1 \le n \le 127)$	
Set character pitch to n/180 inch	ESC h ( <i>n</i> )
$(0 \le n \le 255)$	

Function	Command
Set character offset to n/120 inch Cancelled by CR or ESC x. $(0 \le n \le 63)$ (64 $\le n \le 127$ )	ESC DC1 ( <i>n</i> )
Set character pitch to $n/360$ inch	ESC e H
$(0 \le n_1 n_2 n_3 \le 999)$	$(n_1) (n_2) (n_3)$
$n_1, n_2, and n_3$ are the hundreds, tens, and	$(n_1) (n_2) (n_3)$
units digits.	
Vertical Control	
Line feed	LF
Reverse line feed	ESC LF
Form feed	FF
Advance paper n/180 inch ( $0 \le n \le 255$ )	ESC J (n)
Reverse paper n/180 inch ( $0 \le n \le 255$ )	ESC j ( <i>n</i> )
Advance paper n/360 inch	ESC e J
$(0 \le n_1 n_2 n_3 \le 999)$	$(n_1) (n_2) (n_3)$
$n_1$ , $n_2$ , and $n_3$ are the hundreds, tens, and units digits.	
Reverse paper n/360 inch	ESC e j
$(0 \le n_1 n_2 n_3 \le 999)$	$(n_1) (n_2) (n_3)$
$n_1, n_2$ , and $n_3$ are the hundreds, tens, and units digits.	
Set line spacing to 1/8 inch (8 lpi)	ESC 0
Set line spacing to n/180 inch	ESC 3 ( <i>n</i> )
$(0 \le n \le 255)$	
Set line spacing to 7/60 inch	ESC 1
Set line spacing to n/60 inch	ESC A $(n)$
$(0 \le n \le 127)$	
Set line spacing to 1/6 inch (6 lpi) or to the	ESC 2
value set with the ESC A command.	
The preset line spacing command is	
ESC A ( <i>n</i> ).	
Set line spacing to n/360 inch	ESC e V
$(0 \le n_1 n_2 n_3 \le 999)$	$(n_1) (n_2) (n_3)$
$n_1, n_2$ , and $n_3$ are the hundreds, tens, and units digits.	
Set line spacing to n/360 inch	FS 3 ( <i>n</i> )
$(1 \le n \le 255)$	

Command Sets

Function	Command
Tabulation	
Horizontal tab execution	HT
Set horizontal tabs	ESC D $(n_1) (n_k)$
The values of $n_1$ to $n_k$ in this command	NUL
are the ASCII values of the print	
columns (at the current character width)	
at which tabs are to be set.	
$(1 \le n \le 255) \ (1 \le k \le 255)$	
Move to print column $n$ ( $1 \le n \le 255$ )	ESC HT ( <i>n</i> )
Move dot column n/360 inch	ESC \$ $(n_1)$ $(n_2)$
$(n = n_1 + n_2 \ge 256)$	
The value below is for 136-column printers.	
$(0 \le n_1 255) \ (0 \le n_2 \le 19)$	
$(0 \le n_2 \ge 256 + n_1 \le 4895)$	
Horizontal relative move by n/360 inch	ESC e R $(s)$
$(-999 \le n_1 \ n_2 \ n_3 \le +999)$	$(n_1)(n_2)(n_3)$
$n_1, n_2$ , and $n_3$ are the hundreds, tens, and	
units digits of the distance. s is a plus	
or minus ( + or –) sign.	
Vertical tab execution	VT
Set vertical tabs	ESC B $(n_1) \dots (n_k)$
The values of $n_1$ to $n_k$ in this command	NUL
are the ASCII values of the lines (at the	
current line spacing) at which tabs are	
to be set.	
$(1 \le n \le 255) \ (1 \le k \le 64)$	
Move to line n $(1 \le n \le 255)$	ESC VT ( <i>n</i> )
Page Formatting	
Set right margin $(0 \le n \le 255)$	ESC Q $(n)$
Set left margin ( $0 \le n \le 255$ )	ESC $l(n)$
Set perforation skip by n lines	ESC N $(n)$
$(1 \le n \le 127)$	
Perforation skip off	ESC O
Set page length to n lines	ESC C $(n)$ or
$(1 \le n \le 127)$	ESC e c $(n)$ or ESC e c $(n)$ or
$(1 \ge n \ge 127)$	ESC FF $(n)$

Function	Command
Set page length to n inches	ESC C NUL ( <i>n</i> ) or
$(1 \le n \le 22)$	ESC e C NUL ( <i>n</i> ) or
	ESC FF NUL (n)
Set page length to n/360 inch	ESC e f $(n_1) (n_2)$
$(n = n_1 \ge 256 + n_2)$	
$(0 \le n_1 n_2 \le 255)$	
$(1 \le n_1 \ge 256 + n_2 \le 7920)$	
Character Set Control	
Select character set 1	ESC 7
Appendix E gives the character sets	
Select character set 2	ESC 6
Appendix E gives the character sets.	
Select international character set	ESC R $(n)$
n = 0: USA	
1: France	
2: Germany	
3: United Kingdom	
4: Denmark 1/Norway	
5: Sweden/Finland	
6: Italy	
7: Spain	
8: Denmark 2	
Clear print buffer	CAN
Select printer	DC1
Deselect printer (ignore input)	DC3
Force most significant bit to 1	ESC >
Force most significant bit to 0	ESC =
Cancel control over most significant bit	ESC #

		Command	
Select cod	de table		ESC e C ( <i>n</i> )
n = 0	: Code	e page 437	
1	: Code	page 850	
2	: Code	e page 860	
3	: Code	page 863	
4	: Code	page 865	
5	: ISO \$	8859-1/ECMA 94	
Select ext	ended c	haracter by character	ESC e E
number			$(n_1) (n_2) (n_3)$
$(0 \leq 1)$	$n_1 n_2 n_3 \leq$	664)	
$n_{1}, n_{2},$	and $n_3$	are the hundreds, tens, and	
units	digits.		
Word Pr	ocessing	 {	
Line justi	-		ESC m
-		nter printing	ESC c
Reset wor	rd proce	ssing features	ESC x
Font Sele	ection ar	nd Downloading	
		n source and style set by n	ESC % ( <i>m</i> ) ( <i>n</i> )
• <i>m</i> (bits 0	and 1:1	Font device selection)	
	Bit 0	Selection of font	
Bit 1	DIUU	Selection of font	
<b>Bit 1</b>	0	Resident font	
0	0	Resident font	
0 0 1	0 1 0	Resident font Downloaded font	
0 0 1	0 1 0 and 3: I	Resident font Downloaded font Resident font Print quality specification	
0 0 1	0 1 0	Resident font Downloaded font Resident font Print quality specification <b>Print quality</b>	
0 0 1 • <i>m</i> (bits 2 Bit 3	0 1 0 and 3: I Bit 2	Resident font Downloaded font Resident font Print quality specification <b>Print quality</b> Original quality of font	
0 0 1 • <i>m</i> (bits 2 <b>Bit 3</b> 0	0 1 0 and 3: I Bit 2 0	Resident font Downloaded font Resident font Print quality specification <b>Print quality</b> Original quality of font Letter quality (360 dpi)	
0 0 1 • <i>m</i> (bits 2 Bit 3 0 0	0 1 0 and 3: I Bit 2 0 1	Resident font Downloaded font Resident font Print quality specification <b>Print quality</b> Original quality of font	

	Function	Command	
• <i>n</i> (bit 0 to	2: Specification of f	ont number)	
(1) Reside	nt fonts		
n	m=0, 0	m = 1, 0	
0	Courier 10	OCR-B	
1	Prestige elite 12	OCR-A	
2	-		
3	Compressed		
4	Boldface PS		
5	Pica 10		
6	Correspondence		
7	High-speed draft		
(2)  Downle  n = 0:	oaded fonts Downloaded font (	)	
n = 0. 1:	Downloaded font	-	
	t quality (font attribu		ESC e q $(n)$
	Letter (360 x 180 d		LSC $e q(n)$
	Correspondence (1)	•	
	Draft (120 x 180 dt		
	High-speed Draft (		
	sing mode (font attrib	-	ESC e s $(n)$
-	Fixed pitch font	utesj	
n = 0. 1:	Proportional spacin	g font	
	racter pitch (n/360 ind	-	ESC e p $(n_1) (n_2)$
attributes)	ueter pren (n 500 m	in, ione	$Lbc c p (n_1) (n_2)$
,	$\leq 255$ ) (1 $\leq n_2 \leq 255$	)	
	$x 256 + n_2$	,	
	= 36: 10 pitch		
	30: 12 pitch		
	24: 15 pitch		
	21: 17 pitch		
Condense/	enlarge vertically (for	t attributes)	ESC $e A(n)$
	Executed		
0:	Not executed		
Select poir	nt size (n/1200 inch, for	nt attributes)	ESC e v $(n_1) (n_2)$
-	$\leq 255$ ) (0 $\leq n_2 \leq 255$		1 2
	$x 256 + n_2$		
1	= 166: 10 point		

Command Sets

Function					Command
Select	character st	ESC e i (n)			
n =	= 0: Uprig				
	1: Italic				
Select	stroke weig	ESC $e w (n)$			
<i>n</i> =	= 249: -7				
	251: -5				
	253: -3				
	0: 0(1				
	3: 3 (l	oold)			
	5: 5 (t	olack)			
	7: 7 (u	ıltrablack)			
Select	typeface (fo	ont attributes	5)		ESC e t ( <i>n</i> )
n = 1	= 1: Pica				
	3: Couri	er (bitmap)			
	4: Nimb	us Sans ®			
	5: Timel	ess			
	8: Presti	ge			
	23: Boldf	ace			
1	30: OCR-	A			
1	31: OCR-				
		2			
		er (scalable)			
					ESC e F ( <i>n</i> )
		er (scalable)		Point	ESC e F ( <i>n</i> ) Typeface
Select	font by I.D.	er (scalable) (font attrib	utes)	Point	
Select	font by I.D. Quality	er (scalable) (font attrib <b>Spacing</b>	utes) Pitch		Typeface
Select           n           1           2           3	font by I.D. Quality LQ LQ LQ	er (scalable) (font attribu Spacing Fixed Fixed PS	utes) Pitch 10 cpi 12 cpi –	12 pt	Typeface Courier (bitmap) Prestige Boldface
Select           n           1           2           3           4	font by I.D. Quality LQ LQ LQ LQ LQ	er (scalable) (font attribu Spacing Fixed Fixed PS Fixed	<b>Pitch</b> 10 cpi 12 cpi - 10 cpi	12 pt 10 pt 12 pt 12 pt	Typeface Courier (bitmap) Prestige Boldface Pica
Select           n           1           2           3           4           9	font by I.D. Quality LQ LQ LQ LQ LQ LQ	er (scalable) (font attributed Spacing Fixed Fixed PS Fixed Fixed Fixed	Pitch 10 cpi 12 cpi  10 cpi 10 cpi	12 pt 10 pt 12 pt 12 pt 12 pt 12 pt	Typeface Courier (bitmap) Prestige Boldface Pica OCR-A
Select           n           1           2           3           4           9           10	font by I.D. Quality LQ LQ LQ LQ LQ LQ LQ LQ	er (scalable) (font attributed Spacing Fixed Fixed PS Fixed Fixed Fixed Fixed	Pitch 10 cpi 12 cpi - 10 cpi 10 cpi 10 cpi 10 cpi	12 pt 10 pt 12 pt 12 pt 12 pt 12 pt 12 pt	Typeface Courier (bitmap) Prestige Boldface Pica OCR-A OCR-B
Select           n           1           2           3           4           9           10           32	font by I.D. Quality LQ LQ LQ LQ LQ LQ LQ LQ CQ	er (scalable) (font attributed Spacing Fixed Fixed PS Fixed Fixed Fixed Fixed Fixed	Pitch 10 cpi 12 cpi - 10 cpi 10 cpi 10 cpi 10 cpi 10 cpi 10 cpi	12 pt 10 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt	Typeface Courier (bitmap) Prestige Boldface Pica OCR-A OCR-B Courier (bitmap)
Select           n           1           2           3           4           9           10	font by I.D. Quality LQ LQ LQ LQ LQ LQ LQ LQ	er (scalable) (font attributed Spacing Fixed Fixed PS Fixed Fixed Fixed Fixed	Pitch 10 cpi 12 cpi - 10 cpi 10 cpi 10 cpi 10 cpi	12 pt 10 pt 12 pt 12 pt 12 pt 12 pt 12 pt	Typeface Courier (bitmap) Prestige Boldface Pica OCR-A OCR-B
Select           n           1           2           3           4           9           10           32           34	font by I.D. Quality LQ LQ LQ LQ LQ LQ LQ LQ CQ DQ	er (scalable) (font attributed Spacing Fixed Fixed Fixed Fixed Fixed Fixed Fixed Fixed Fixed Fixed	Pitch 10 cpi 12 cpi - 10 cpi 10 cpi 10 cpi 10 cpi 10 cpi 10 cpi	12 pt 10 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt 11 pt 10 pt 10 pt	Typeface Courier (bitmap) Prestige Boldface Pica OCR-A OCR-B Courier (bitmap) Gothic
Select           n           1           2           3           4           9           10           32           34           128           129           130	font by I.D. Quality LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ	er (scalable) (font attributed <b>Spacing</b> Fixed Fixed Fixed Fixed Fixed Fixed Fixed Fixed Fixed PS PS PS	Pitch 10 cpi 12 cpi - 10 cpi 10 cpi 10 cpi 10 cpi 10 cpi 10 cpi	12 pt 10 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt 11 pt 10 pt 10 pt	TypefaceCourier (bitmap)PrestigeBoldfacePicaOCR-AOCR-BCourier (bitmap)GothicTimelessTimeless ItalicTimeless Bold
Select           n           1           2           3           4           9           10           32           34           128           129           130           132	font by I.D. Quality LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ	er (scalable) (font attributed <b>Spacing</b> Fixed Fixed Fixed Fixed Fixed Fixed Fixed Fixed PS PS PS PS	Pitch 10 cpi 12 cpi - 10 cpi 10 cpi 10 cpi 10 cpi 10 cpi 10 cpi	12 pt 10 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt 11 pt 10 pt 10 pt 10 pt	Typeface Courier (bitmap) Prestige Boldface Pica OCR-A OCR-B Courier (bitmap) Gothic Timeless Timeless Italic Timeless Bold Nimbus Sans ®
Select           n           1           2           3           4           9           10           32           34           128           129           130           132           133	font by I.D. Quality LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ	er (scalable) (font attributed <b>Spacing</b> Fixed Fixed Fixed Fixed Fixed Fixed Fixed Fixed PS PS PS PS PS	Pitch 10 cpi 12 cpi - 10 cpi 10 cpi 10 cpi 10 cpi 10 cpi 10 cpi	12 pt 10 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt 10 pt 10 pt 10 pt 10 pt	TypefaceCourier (bitmap)PrestigeBoldfacePicaOCR-AOCR-BCourier (bitmap)GothicTimelessTimeless ItalicTimeless BoldNimbus Sans ®Nimbus Italic
Select           n           1           2           3           4           9           10           32           34           128           129           130           132           133           134	font by I.D. Quality LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ	er (scalable) (font attributed <b>Spacing</b> Fixed Fixed Fixed Fixed Fixed Fixed Fixed Fixed PS PS PS PS PS PS PS	Pitch 10 cpi 12 cpi - 10 cpi 10 cpi 10 cpi 10 cpi 12 cpi	12 pt 10 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt 10 pt 10 pt 10 pt 10 pt 10 pt	TypefaceCourier (bitmap)PrestigeBoldfacePicaOCR-AOCR-BCourier (bitmap)GothicTimelessTimeless ItalicTimeless BoldNimbus Sans ®Nimbus ItalicNimbus Bold
Select           n           1           2           3           4           9           10           32           34           128           129           130           132           133	font by I.D. Quality LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ LQ	er (scalable) (font attributed <b>Spacing</b> Fixed Fixed Fixed Fixed Fixed Fixed Fixed Fixed PS PS PS PS PS	Pitch 10 cpi 12 cpi - 10 cpi 10 cpi 10 cpi 10 cpi 10 cpi 10 cpi	12 pt 10 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt 12 pt 10 pt 10 pt 10 pt 10 pt	Typeface Courier (bitmap) Prestige Boldface Pica OCR-A OCR-B Courier (bitmap) Gothic Timeless Timeless Italic Timeless Bold Nimbus Sans ® Nimbus Italic

		Command		
Copy res	ident for	nt to download area		ESC : NUL ( <i>m</i> ) ( <i>n</i>
m = 0	): Cou	rier 10		
1	: Pres	tige Elite 12		
2	2: Draf			
3	B: Com			
2	4: Bold	lface PS		
4	5: Pica	10		
e		respondence		
		n-speed Draft		
n = 0		vnloaded font 0		
-		nloaded font 1		
Create do				ESC & $(m)$ (Cs)
		: Specifies the quali	ty of	( <i>Ce</i> ) ( <i>data</i> )
charac	ters to b	e registered)		
Bit 5	Bit 4	Font quality se	lection	
0	1	Letter (360 dpi)		
1	0	Correspondence (1	80 dpi)	
1	1	Droft (120 dri)		
		Draft (120 dpi)	mber	
m (bit	0: Speci egistered	fies external font nu	mber	Remarks
m (bit to be r	0: Speci egistered Font	fies external font nu l)	At power	Remarks • on, resident font 0 is cally downloaded.
m (bit to be r Bit 0	0: Speci egistered Font Down	fies external font nu 1) number selection	At power automatic At power	on, resident font 0 is
$\begin{array}{c} m \text{ (bit} \\ \text{to be r} \\ \hline \\ \hline \\ \hline \\ \hline \\ \hline \\ \\ \\ \hline \\$	0: Speci egisterec Font Down Down ; 1, 2, 3, ; wnload	fies external font nu 1) number selection loaded font 0	At power automatic At power automatic 't care) 'II code)	on, resident font 0 is cally downloaded.
<ul> <li><i>m</i> (bit to be r</li> <li>Bit 0</li> <li>0</li> <li>1</li> <li><i>m</i> (bits</li> <li><i>Cs</i> (Do</li> <li><i>Ce</i> (Do</li> </ul>	0: Speci egisterec Font Down Down ; 1, 2, 3, ; wnload	fies external font nu 1) number selection loaded font 0 loaded font 1 6, 7) Not used (don start character, ASC end character, ASC	At power automatic At power automatic 't care) 'II code)	on, resident font 0 is cally downloaded.
$\begin{array}{c} m \text{ (bit to be r)} \\ \hline m \text{ (bit to be r)} \\ \hline \\ \hline \\ \hline \\ 0 \\ \hline \\ 0 \\ \hline \\ 1 \\ \hline \\ m  (bits cs (Do $	0: Speci egisterec Font Down Down ; 1, 2, 3, pwnload	fies external font nu 1) number selection loaded font 0 loaded font 1 6, 7) Not used (don start character, ASC	At power automatic At power automatic 't care) 'II code)	on, resident font 0 is cally downloaded.
$ \begin{array}{c} m \text{ (bit} \\ \text{to be r} \\ \hline \\ \hline \\ \hline \\ \\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ $	0: Speci egisterec Font Down Down a 1, 2, 3, ownload ownload cimal	fies external font nu d) number selection loaded font 0 loaded font 1 6, 7) Not used (don start character, ASC end character, ASC 0 - <i>Cs</i> , <i>Ce</i> < 255 00 - <i>Cs</i> , <i>Ce</i> - FF	At power automatic At power automatic 't care) 'II code)	on, resident font 0 is cally downloaded.
	0: Speci egisterec Font Down Down s 1, 2, 3, ownload ownload cimal ex tion: Ce	fies external font nu number selection loaded font 0 loaded font 1 6, 7) Not used (don start character, ASC end character, ASC 0 - Cs, Ce < 255 00 - Cs, Ce - FF $\ge Cs$	At power automatic At power automatic 't care) 'II code)	on, resident font 0 is cally downloaded.
$\begin{array}{c} m \text{ (bit} \\ \text{to be r} \\ \hline \\ \hline \\ \hline \\ \\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ $	0: Speci egistered Font Down Down 5 1, 2, 3, ownload ownload cimal fex tion: <i>Ce</i> More tha	fies external font nu d) number selection loaded font 0 loaded font 1 6, 7) Not used (don start character, ASC end character, ASC 0 - <i>Cs</i> , <i>Ce</i> < 255 00 - <i>Cs</i> , <i>Ce</i> - FF	At power automatic At power automatic 't care) 'II code)	on, resident font 0 is cally downloaded.

Function	Command
Bit Image Graphics	
Graphics type m graphics	ESC * ( <i>m</i> )
	$(n_1) (n_2) (data)$
Graphics type m graphics	ESC e b ( <i>m</i> )
	$(n_1) (n_2) (data)$ or
	ESC e B (m)
	$(n_1) (n_2) (data)$
Single-density graphics	ESC K $(n_1)$ $(n_2)$ (data)
Double-density graphics	ESC L $(n_1)$ $(n_2)$ (data)
High-speed double-density graphics	ESC Y $(n_1)$ $(n_2)$ (data)
Quadruple-density graphics	ESC Z $(n_1)$ $(n_2)$ (data)
360 dot per inch 24-pin graphics	FS Z $(n_1) (n_2) (data)$
Initialize Printer	
Reset printer	ESC @
Reset printer	ESC CR P
Initialize printer	ESC SUB I
Bar Code Printing	
Print bar code	ESC DC4 (b) R
b: Total number of parameters	(c)(w)(h)(a)
R: (fixed)	$(ch_1) \dots (ch_n)$
(To be continued)	

	F	Command		
<i>c</i> : 7	Гуре of bar			
ASCII	Decimal	Hex	Type of bar code	
1	49	31	Codebar (nw-7)	
2	50	32	EAN 13	
3	51	33	EAN 8	
4	52	34	Code 3 to 9	
5	53	35	Industrial 2 of 5	
6	54	36	Interleaved 2 of 5	
7	55	37	Matrix 2 of 5	
Α	65	41	UPC type A	
В	66	42	Code 128	
а	97	61	UPC type A with	
			checkdigit printing	
a: 1	Height of background	ck cha	racters and OCR	
OTE				
Vhen EA	AN13, UPC	type .	A, or UPC type A	
ith cheo	kdigit prir	ting is	s selected as the	
pe of ba	arcode, pri	nting	the barcode from	
ne left (f	rom the fir	st dot	) will cause the	
mission	of a flag cl	aract	er that should be	
rinted o	n the lowe	r left o	or middle left of it.	
herefor	e, when pr	inting	these types of	
arcode,	leave two o	or mor	e spaces open	
om the	left.			

Function	Command
Miscellaneous	
Sound bell	BEL
Enable paper-out sensor	ESC 9
Ignore paper-out sensor	ESC 8
Typewriter mode on/off	ESC i ( <i>n</i> )
(on: <i>n</i> =1, off: <i>n</i> =0)	
Move print head to home position	ESC <
Unidirectional printing on/off	ESC U (n)
(on: <i>n</i> =1, off: <i>n</i> =0)	
Select CR code definition	ESC e r ( <i>n</i> )
n = 0: CR = CR only	
1: $CR = CR + LF$	
Select LF code definition	ESC e $l(n)$
n = 0: LF = LF only	
1: $LF = LF + CR$	
Enter online setup mode	ESC e ONLINE
	(data)
Move print head (unit: 1/180 inch)	ESC e h $(n_1) (n_2)$
$(0 \le n_1 \le 255) \ (0 \le n_2 \le 255)$	

#### **Factory Default Settings**

The following table describes the printer commands used to control options of the items that can be selected in printer setup mode. Command parameters are omitted.

Item	Selectable options in setup mode	Command
Emulate	DPL24C+, XL24E, ESC/P2	Controllable in online setup mode
Font	COUR 10, PRSTG 12, COMPRSD, BOLDFCE, PICA 10, CORRESP, COUR-N, COUR-B, COUR-I, TIMLS-N, TIMLS-B, TIMLS-I, N.SAN-N, N.SAN-B, N.SAN-I. OCR-B, OCR-A, DOWNLD 0, DOWNLD 1	ESC e t ESC e F ESC %
Quality	LETTER, REPORT, DRAFT, HI-DRFT	ESC e q
Pitch	2.5, 3, 5, 6, <u>10</u> , 12, 15, 17, 18, 20 CPI or PROP SP	ESC e p ESC e H ESC h ESC US ESC M ESC P ESC p ESC p ESC i ESC e s
Line space	1, 2, 3, 4, 5, <u>6</u> , 7, 8, LPI	ESC e V ESC 0 ESC 1 ESC 2 ESC 3 ESC A
Character width	NORMAL, 2 TIMES, 4 TIMES	ESC W SO or ESC SO (DC4) ESC u ESC !
Character height	NORMAL, 2 TIMES, 4 TIMES	ESC V ESC u

Underline: Factory default (

): Cancel command

Item	Selectable options in setup mode	Command
Attributes	<u>NONE,</u> ITALICS, CONDNSD, SHADOW, BOLD	ESC 4 (ESC 5) SI or ESC SI (DC2) ESC E (ESC F) ESC G (ESC H) ESC e i ESC !
Page length	3.0, 3.5, 4.0, 5.0, 5.5, 6.0, 7.0, 8.0, 8.5, <u>11.0</u> , 11.6, 12.0, 14.0, 18.0 IN	ESC C NUL ESC e C NUL ESC FF NUL ESC C ESC e C ESC FF
Left end	<u>1</u> , 2, 3, , 41 COLM	Controllable in online setup mode
Top margin	<u>1</u> , 2, 3, , 10 LINE	Controllable in online setup mode
Language	USA, UK, GERMAN, FRENCH, ITALIAN, SPANISH, SWEDISH, FINNISH, DANISH1, DANISH2, NORWEGN, <u>PAGE437</u> , PAGE850, PAGE860, PAGE863, PAGE865 ISO8859, ECMA94	ESC R ESC e C
	PG852, PG852-T, PG855, PG866, HUNGARY, HUNG-T, SOLV, SOLV-T, POLISH, POLSH-T, MAZOWIA, MAZOW-T, LATIN7, LATIN2, LATN2-T, KAMENIC, KAMEN-T, TURKY, TURKY-T, CYRILIC, IBM437, IBM851, ELOT928, PG-DHN, LATIN-P, ISO-LTN, LITHUA1, LITHUA2, MIK, MACEDON, ABG, ABY, PG-MAC, ELOT927, DEC-GR, GREEK 11, PG862, HBR-OLD, HBR-DEC, ISO-TUK, RUSCII, LATIN-9	Uncontrollable by commands but controllable in online setup mode

Underline: Factory default

(

): Cancel command

Item	Selectable options in setup mode	Command
Character set	SET 1, <u>SET2</u>	ESC7 ESC6
Perfora- tion skip	SKIP, <u>NO-SKIP</u>	ESC N (ESC O)
Paper width	<ul><li>8.0 IN, 11.0 IN, 11.4 IN, <u>13.6IN</u>,</li><li>(8.0 IN is default for 80-column printer, and</li><li>13.6 IN is default for 136-column printer)</li></ul>	Controllable in online setup mode
Zero font	<u>NO-SLSH</u> , SLASH	Controllable in online setup mode
DC3	<u>ENABLE</u> , DISABLE	Controllable in online setup mode
CR code	<u>CR-ONLY</u> , CR & LF	ESC e r
LF code	LF-ONLY, <u>LF &amp; CR</u>	ESC e <i>l</i>
Right end wrap	<u>WRAP,</u> OVR-PRT	Controllable in online setup mode
Paper-out	CNTONLY, DETECT, IGNORE	ESC 9 (ESC 8)
Print direction	<u>BI-DIR</u> , UNI-DIR	ESC U

Underline: Factory default

( ): Cancel command

# IBM PROPRINTER XL24E EMULATION

This section describes the printer commands for the IBM Proprinter XL24E emulation. Asterisks in the "Function" column indicate extended commands that are not supported by the original printer.

Function			Command	
Print Mode Control				
Double-strik	Double-strike (bold) printing on			ESC G
Double-strik	e (bold) printing	g off		ESC H
Emphasized	(shadow) printi	ng on		ESC E
-	(shadow) printi	-		ESC F
_	uble-width chara			SO or ESC SO
	uble-width chara			DC4
	th characters on/			ESC W $(n)$
	, off: $n = 0$ )			
	, off. <i>n</i> = 0) ght/double-width	characters		ESC [ @ $(n_1)(n_2)$
-	$= 0, m_1 = 0, m_2 =$			$(m_1) \dots (m_4)$
	s character heigh			` 1' ` 4'
spacing:	6			
~r8.				
<i>m</i> <sub>3</sub>	Height	Spacing		
0	Unchanged	Unchanged		
1	Normal	Unchanged		
2	Double	Unchanged		
16	Unchanged	Single		
17	Normal	Single		
18	Double	Single		
32 33	Unchanged Normal	Double Double		
33	Double	Double		
	Double	Double	J	
$m_4$ control	s character widt	n:		
<i>m</i> <sub>4</sub>	Width	1		
0	Unchanged	1		
1	Normal			
2	Double			
	<u> </u>	1		

Function	Command
Condensed characters on	SI or ESC SI
Condensed and elite characters off	DC2
Subscript or superscript printing on	ESC S (n)
(subscript: $n = 1$ , superscript: $n = 0$ )	
Subscript and superscript printing off	ESC T
Underline on/off (on: $n = 1$ , off: $n = 0$ )	ESC - ( <i>n</i> )
Overline on/off (on: $n = 1$ , off: $n = 0$ )	$\text{ESC}_{(n)}$
Horizontal Control	
Space	SP
Backspace	BS
Carriage return	CR
Elite characters on	ESC :
Proportionally spaced characters on/off	ESC P (n)
(on: $n = 1$ , off: $n = 0$ )	
Vertical Control	
Line feed	LF
Form feed	FF
Advance paper n/216 inch $(1 \le n \le 255)$	ESC J ( <i>n</i> )
Advance paper n/180 inch (in AG mode)	ESC J (n)
$(1 \le n \le 255)$	
Set line spacing to 1/8 lines	ESC 0
Set line spacing to 7/72 inch	ESC 1
Set line spacing to n/216 inch	ESC 3 ( <i>n</i> )
$(0 \le n \le 255)$	
Set line spacing to n/180 inch (in AG mode)	ESC 3 ( <i>n</i> )
$(0 \le n \le 255)$	
Preset line spacing to n/72 inch	ESC A (n)
$(1 \le n \le 255)$	
Preset line spacing to n/60 inch (in AG mode)	ESC A $(n)$
$(1 \le n \le 255)$	
Set line spacing to 1/6 inch or to the value	ESC 2
preset by line spacing command ESC A ( <i>n</i> )	

Function	Command
Change graphics line spacing base to	ESC [ \ ( $m_1$ ) ( $m_2$ )
1/216 or 1/180 inch (for ESC J and ESC 3)	$(t_1) \dots (t_4)$
$m_1 = 4, m_2 = 0$	
$0 \le t_1 \le 255, 0 \le t_2 \le 255, t_3 = 0$	
$t_4 = 180 \text{ or } 216$	
Tabulation	
Horizontal tab execution	HT
Set horizontal tabs	ESC D $(n_1)$
The values of $n_1$ to $n_k$ in this command	$(n_{\rm k})$ NUL
are the ASCII values of the print columns	
(at the current character width) at which	
tabs are to be set. $(1 \le n \le 255) (1 \le k \le 28)$	
Clear all horizontal tabs	ESC D NUL
Move print position right by n/120 inch	ESC d $(n_1)(n_2)$
$(0 \le n_1, n_2 \le 255) (n = n_1 + n_2 x 256)$	
Vertical tab execution	VT
Set vertical tabs	ESC B $(n_1)$
The values of $n_1$ to $n_k$ in this command	$(n_k)$ NUL
are the ASCII values of the lines (at the	
current line spacing) at which tabs are to be	
set. $(1 \le n \le 255) (1 \le k \le 64)$	
Clear all vertical tabs	ESC B NUL
Reset tabs to default values	ESC R
Page Formatting	
Set left margin at column n and right	ESC X ( <i>n</i> ) ( <i>m</i> )
margin at column m ( $0 \le n, m \le 255$ )	
Set perforation skip by n lines	ESC N (n)
$(1 \le n \le 255)$	
Perforation skip off	ESC O
Set page length to n lines $(1 \le n \le 255)$	ESC C (n)
Set page length to n inches $(1 \le n \le 22)$	ESC C NUL (n)
Set top of form	ESC 4

	Function	Command
Character S	Set Control	
Select character set 1		ESC 7
Select chara	cter set 2	ESC 6
Print $n_1 + n_2$	x 256 characters from	$1- ESC \setminus (n_1)(n_2)$
character s	set	(chars.)
(chars.: c	odes of characters to pr	nt,
$0 \leq chars.$	≤ 255)	
Print a chara	acter from all-character	et ESC ^ (char.)
( <i>char</i> .: a	code of character to pri	t,
$0 \leq char.$	≤ 255)	
Select code	page table n	ESC [ T $(n_1)(n_2)$
$(0 \le n_1, n_2)$	$\leq 255$ ) (n = $n_1 + n_2 \ge 255$ )	5) $0 0 (c_1) (c_2)$
	Code page ID	
0 0	Ignore command	
1 181	Code page 437	
3 82	Code page 850	
3 92	Code page 860	
3 95	Code page 863	
3 97	Code page 865	
Clear input	huffer	CAN
Clear input buffer Select printer		DC1
Deselect printer (ignore input)		ESC Q #
Downloadii	ng	
Select resident or downloaded font		ESC I ( <i>n</i> )
Ex. $n = 0$ : Resident Draft		
2:	Resident Courier	
4: Downloaded Draft		
	Downloaded Courier	
Create download font		$ESC = (n_1) (n_2)$
		$ID(m_1)(m_2)(data)$

Function	Command
Bit Image Graphics	
Single-density graphics	ESC K $(n_1)(n_2)$ (data)
Double-density graphics	ESC L $(n_1)(n_2)$ (data)
High-speed double-density graphics	ESC Y $(n_1)(n_2)$ (data)
Quadruple-density graphics	ESC Z $(n_1)(n_2)$ (data)
High-resolution graphics	ESC [ $g(n_1)(n_2)$
	( <i>m</i> ) ( <i>data</i> )
Select graphics mode (in AG mode only)	ESC * $(m) (c_1) (c_2)$
	(data)
Miscellaneous	
Sound the bell	BEL
Unidirectional printing on/off	ESC U (n)
(on: $n = 1$ , off: $n = 0$ )	
Add a carriage return to all line feeds	ESC 5 ( <i>n</i> )
(on: $n = 1$ , off: $n = 0$ )	
Printer offline	ESC j
Enter online setup mode*	ESC e ONLINE
	(data)
Select default settings	ESC [ K $(n_1) (n_2)$
	$(i) (ID) (p_1) (p_2)$

### EPSON ESC/P2 EMULATION

This section describes the printer commands for the Epson ESC/P2 emulation. Asterisks in the "Function" column indicate extended commands that are not supported by the original printer.

Function	Command
Print Mode Control	
Double-strike (bold) printing on	ESC G
Double-strike (bold) printing off	ESC H
Emphasized (shadow) printing on	ESC E
Emphasized (shadow) printing off	ESC F
Italic printing on	ESC 4
Italic printing off	ESC 5
Select character style	ESC q ( <i>n</i> )
n = 0: Normal	
1: Outlined	
2: Shaded	
3: Outlined and shadowed	
One-line double-width characters on	SO or ESC SO
One-line double-width characters off	DC4
Double-width characters on/off	ESC W (n)
(on: $n = 1$ , off: $n = 0$ )	
Double-height characters on/off	ESC w $(n)$
(on: $n = 1$ , off: $n = 0$ )	
Condensed characters on	SI or ESC SI
Condensed characters off	DC2
Subscript or superscript printing on	ESC S (n)
(subscript: $n = 1$ , superscript: $n = 0$ )	
Subscript and superscript printing off	ESC T
Underline on/off	ESC - ( <i>n</i> )
(on: $n = 1$ , off: $n = 0$ )	

Function	Command
Select line	ESC $(-(n_1)(n_2)$
$n_1 = 3, n_2 = 0, d_1 = 1$	$(d_1) (d_2) (d_3)$
$d_2 = 0$ : Ignore command	1 2 5
1: Underline	
2: Strike through	
3: Overscore	
$d_3 = 0$ or 4: Cancel line selection	
1: Single line	
2 or 3: Double line	
5: Single-dotted line	
6 or 7: Double-dotted line	
Select printing style	ESC ! ( <i>n</i> )
This command allows you to combine	
various printing styles. The value	
of n is the sum of the values of the	
styles you want to combine.	
n = 0: Pica pitch	
1: Elite pitch	
2: Proportional spacing	
4: Condensed	
8: Shadow	
16: Bold	
32: Double-width	
64: Italics	
128: Underline	
Horizontal Control	
Space	SP
Backspace	BS
Carriage return	CR
Set elite pitch	ESC M
Set pica pitch	ESC P
Set 15 CPI	ESC g
Proportionally spaced characters on/off	ESC p ( <i>n</i> )
(on: $n = 1$ , off: $n = 0$ ) Set inter character areas to $n/120$ inch (for	
Set inter-character space to n/120 inch (for draft) or n/180 inch (for letter and	ESC SP $(n)$
proportional) $(0 \le n \le 127)$	
proportional) ( $0 \le n \le 127$ )	

Function	Command
Set character pitch to $(n_1 + n_2 \times 256)/360$ inch	ESC c $(n_1) (n_2)$
$(0 \le n_1 \le 255) \ (0 \le n_2 \le 4)$	
Select character pitch (specify unit o pitch)	ESC ( U $(n_1) (n_2) (d)$
$n_1 = 1, n_2 = 0$	1 1 2
d = 10 to 19: 10/3600 inch = 1/360 inch	
d = 20 to 29: 20/3600 inch = 1/180 inch	
d = 30 to 39: 30/3600 inch = 1/120 inch	
d = 40 to 49: 40/3600 inch = 1/90 inch	
d = 50 to 59: 50/3600 inch = 1/72 inch	
d = 60 to 69: 60/3600 inch = 1/60 inch	
Vertical Control	
Line feed	LF
Form feed FF	
Advance paper n/180 inch ( $1 \le n \le 255$ )	ESC J $(n)$
Set line spacing to 1/8 inch	ESC 0
Set line spacing to n/180 inch ( $0 \le n \le 255$ )	ESC 3 ( <i>n</i> )
Set line spacing to n/60 inch ( $0 \le n \le 127$ )	ESC A $(n)$
Set line spacing to 1/6 inch	ESC 2
Set line spacing to n/360 inch ( $0 \le n \le 255$ )	$\mathrm{ESC} + (n)$
Tabulation	
Horizontal tab execution	HT
Set horizontal tabs	ESC D
The values of $n_1$ to $n_k$ in this	$(n_1) \dots (n_k)$ NUL
command are the ASCII values of the	
print columns (at the current character	
width) at which tabs are to be set.	
$(1 \le n \le 255) \ (1 \le k \le 32)$	
Move print position n/60 <sup>(*1)</sup> inch right from	ESC \$ $(n_1)(n_2)$
left margin (n = $n_1 + n_2 x 256$ )	
Move print position $n/120^{(*1)}$ inch (for draft)	$\mathrm{ESC}\setminus(n_1)(n_2)$
or $n/180^{(*1)}$ inch (for letter) left or right	
from the current position	
$(n = n_1 + n_2 x 256)$	
Vertical tab execution	VT

<sup>\*1</sup> This pitch is the default, but can be changed by the ESC ( U command beforehand.

Command Sets

Function	Command
Set vertical tabs	ESC B ( <i>n</i> <sub>1</sub> )
The values of $n_1$ to $n_k$ in this	$(n_{\rm k})$ NUL
command are the ASCII values of the	*
lines (at the current line spacing)	
at which tabs are to be set.	
$(1 \le n \le 255) \ (1 \le k \le 16)$	
Move to dot line $(d_1 + d_2 \ge 256)/360^{(*1)}$ inch	ESC ( V $(n_1) (n_2)$
$n_1 = 2, n_2 = 0$	$(d_1) (d_2)$
$(0 \le d_1 \le 255) \ (0 \le d_2 \le 127)$	
Vertical relative move by $(d_1 + d_2 \ge 256)/360^{(*1)}$	ESC ( $v(n_1)(n_2)$
inch	$(d_1) (d_2)$
$n_1 = 2, n_2 = 0$	
$(0 \le d_1 \le 255) \ (0 \le d_2 \le 127)$	
$-32768 \le d_1 + d_2 \ x \ 256 \le 32768$	
Page Formatting	
Set right margin to column n	ESC Q $(n)$
$(1 \le n \le 255)$	
Set left margin to column n	ESC $l(n)$
$(0 \le n \le 255)$	
Set top and bottom margins from top of page	ESC ( $c(n_1)(n_2)$
$n_1 = 4, n_2 = 0$	$(t_1) (t_2) (b_1) (b_2)$
• Top margin = $(t_1 + t_2 \ge 256)/360^{(*1)}$ inch	
$(0 \le t_1 \le 255) \ (0 \le t_2 \le 127)$	
• Bottom margin = $(b_1 + b_2 \ge 256)/360^{(*1)}$ inch	
$(0 \le b_1 \le 255)$	
$(0 \le b_2 \le 127)$	
Set perforation skip by n lines	ESC N $(n)$
$(1 \le n \le 127)$	
Perforation skip off	ESC O
Set page length to n lines $(1 \le n \le 127)$	ESC C (n)
Set page length to n inches $(1 \le n \le 22)$	ESC C NUL ( <i>n</i> )
Set page length to $(d_1 + d_2 \times 256)/360^{(*1)}$ inch	ESC ( C $(n_1) (n_2)$
$n_1 = 2, n_2 = 0$	$(d_1) (d_2)$
$(0 \le d_1 \le 255) \ (0 \le d_2 \le 127)$	

<sup>\*1</sup> This pitch is the default, but can be changed by the ESC ( U command beforehand.

	Function	Command
Characte	er Set Control	
Select ch	aracter set 1	ESC 7
Select ch	aracter set 2	ESC 6
Select ch	aracter set table	ESC t ( <i>n</i> )
<i>n</i> = 0:	Italics character set	
1:	Graphics character set	
2:	Downloaded character set	
3:	Graphics character set	
Select int	ernational character set	ESC R (n)
<i>n</i> = 0:	USA	
1:	France	
2:	Germany	
3:	United Kingdom	
4:	Denmark 1	
5:	Sweden	
6:	Italy	
7:	Spanish 1	
8:	Japan	
9:	Norway	
10:	Denmark 2	
11:	Spanish 2	
12:	Latin America	
13:	Korea	
64:	Legal	

Function	Command
Assign a character set to active character set	ESC ( t $(n_1) (n_2)$
number 0 to 3	$(d_1) (d_2) (d_3)$
$n_1 = 3, n_2 = 0$	
$d_1 = 0$ : Active character set number 0	
1: Active character set number 1	
2: Active character set number 2	
3: Active character set number 3	
$d_2 = 0$ : Italic	
1: PC 437 (USA)	
3: PC 850 (Multilingual)	
7: PC 860 (Portugal)	
8: PC 863 (Canada-French)	
9: PC 865 (Norway)	
$d_{3} = 0$	
Print $n_1 + n_2 x$ 256 characters from all-	ESC ( $^{(n_1)}(n_2)$
character set	(character codes)
$(0 \le n_1 \le 255) \ (0 \le n_2 \le 127)$	
$(0 \le n_1 + n_2 \ge 256 \le 255)$	
$(0 \le character \ codes \le 254)$	
Clear input buffer	CAN
Delete a character	DEL
Force most significant bit to 1	ESC >
Force most significant bit to 0	ESC =
Cancel control over most significant bit	ESC #
Font Selection and Downloading	
Select fontESC % ( <i>n</i> )	
n = 0: Resident character set	
1: Downloaded character set	
Select letter or draft quality	ESC x (n)
n = 0: Draft	
1: Letter	

Function	Command
Select type style	
•Bitmap font:	ESC k (n)
n = 0: Courier	
1: Courier	
2: Courier	
3: Prestige	
4: Courier	
5: OCR-B	
6: OCR-A	
7: Courier	
8: Courier	
9: Courier	
•Scalable font:	
n = 0: Timeless	
1: Nimbus Sans ®	
2: Courier	
3: Timeless	
4: Timeless	
5: Timeless	
6: Timeless	
7: Timeless	
8: Timeless	
9: Timeless	
Set scalable font mode	ESC X m $(n_1)$ $(n_2)$
• m sets character pitch.	
m = 0: Keep previous pitch	
1: Set proportional space mode	
$m \ge 5$ : Select character pitch	
(m/360 inch)	
(Reset proportional space mode)	
• $n_1$ and $n_2$ set point size of font.	
Point size = $(n_1 + n_2 \ge 256) \ge 0.5$ point	
$(0 \le n_1 \le 255) \ (0 \le n_2 \le 127)$	
Copy resident character set to download area	ESC : NUL $(n)$ $(s)$
Create download font	ESC & NUL $(n_1) (n_2)$
	$(d_0) (d_1) (d_2) (data)$

Function	Command
Bit Image Graphics	
Graphics type m graphics	ESC * $(m) (n_1) (n_2)$
	(data)
Bit image mode definition	ESC ? ( <i>s</i> ) ( <i>n</i> )
Single-density graphics	ESC K $(n_1)$ $(n_2)$ (data)
Double-density graphics	ESC L $(n_1)$ $(n_2)$ (data)
High-speed double-density graphics	ESC Y $(n_1)$ $(n_2)$ (data)
Quadruple-density graphics	ESC Z $(n_1)$ $(n_2)$ (data)
Select raster image graphics	ESC ( G $(n_1) (n_2) (d)$
$n_1 = 1, n_2 = 0$	
d = 1: Raster image graphics mode	
Print raster image graphics	ESC . $(c) (v) (h) (m)$
	$(n_1) (n_2) (data)$
Miscellaneous	
Sound the bell	BEL
Move print head to home position	ESC <
Unidirectional printing on/off	ESC U ( <i>n</i> )
(on: $n = 1$ , off: $n = 0$ )	
Initialize printer	ESC @
Enter online setup mode *	ESC e ONLINE
	(data)

\* Indicates extended commands not supported by the original printer.

# INTERFACE INFORMATION

This printer can communicate with a computer through a Centronics parallel interface,

a RS-232C serial interface, a USB interface, or a LAN interface. You can specify the interface selection mode so that the printer uses which interface or it can automatically select the interface from which it first receives data.

This appendix provides information you may need for wiring your own interface cables or for programming computer-to-printer communications. Most users do not need the information in this appendix. To simply connect your printer to your computer, follow the instructions in Chapter 2.

#### PARALLEL INTERFACE

This parallel interface can operate in the following two modes:

- Unidirectional (forward channel) mode or conventional mode: This printer supports a conventional Centronics interface.
- **Bidirectional (forward/reverse channel) mode or nibble mode**: This printer supports a bidirectional communication per Nibble mode of the IEEE 1284 Standard.

The cable connector at the printer side should be a shielded, Amphenol DDK 57FE-30360 or equivalent.

The connector pin assignments are given in the following tables by modes. In the tables:

- "Input" denotes a signal from the computer to the printer.
- "Output" denotes a signal from the printer to the computer.
- The return lines specified in the second column represent twisted pairs, with one side connected to signal ground.
- The standard signal levels are 0.0 to +0.4 V (low), and +2.4 to +5.0 V (high).

# Compatible Mode

Pin No.	Return Pin No.	Signal name	Direc- tion	Description
1	19	Data Strobe (DSTB)	Input	This signal is a strobe pulse for reading data (Data 1 to 8). The printer reads data when this signal is low. The pulse width must be 1 µs or more at the receiving terminal.
2–9	2027	Data 1 to 8	Input	Data 8 (pin 9) is the most significant bit; however, this pin is not used in 7-bit ASCII communications. Logical 1 signals must go high at least 1 µs before the falling edge of the Data Strobe signal and must stay high for at least 1 µs after the rising edge.
10	28	Acknowledge (ACK)	Output	This pulse signal indicates that the printer has received data and is ready to accept the next set of data. This signal is also sent when the printer is switched from offline to online.
11	29	Busy	Output	Data cannot be received when this signal is high. This signal is high during data entry, when the printer is offline, when the buffer is full, or when an error occurs.
12	30	Paper Empty (PE)	Output	This signal is high when the printer is out of paper.

# INTERFACE INFORMATION

Pin No.	Return Pin No.	Signal name	Direc- tion	Description
13	_	Select (SLCT)	Output	This signal is high when the printer is online.
14	-	Auto Feed XT	Input	Not used
15	_	-	-	No connection
16	_	Signal Ground	_	Logic ground level (0 V)
17	_	Frame Ground	-	Printer chassis ground line. FG and SG are connected.
18	_	+5V	Output	+5 V source (up to 300 mA)
19– 30	-	Signal Ground	-	Twisted pair return lines
31	_	Input Prime (INPRM)	Input	If this signal is low for more than 50 $\mu$ s, the printer is reset to the initial condition and is placed online.
32	_	Fault	Output	This signal is low when the printer is offline, paper is out, or when there is a printer error.
33	-	Signal Ground	-	Logic ground level (0 V)
34	-	-	-	No connection
35	_	+5 VR	Output	Pulled up to +5 V through a 3.3 ký resistor
36	_	SLCT-IN	Input	Not used

## Nibble Mode

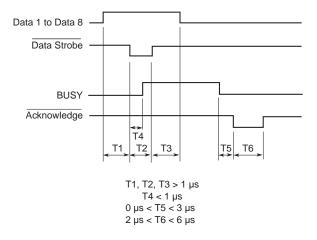
Pin numbers 2 to 9, 15 to 31, and 33 to 35 are the same as the conventional mode.

Pin	Return	Signal	Direc-	Description
No.	Pin No.	name	tion	
1	19	Host Clock	Input	This signal is set high when the host requests the reverse data transfer phase (nibble mode).
10	28	Printer Clock	Output	Reverse data transfer phase: This signal goes high when data being sent to the host is estab- lished. Reverse idle phase: This signal is set low then goes high to interrupt the host, indicating that data is available.
11	29	Printer Busy	Output	Reverse data transfer phase: Data bit 3, data bit 7, then forward path (host to printer) busy status
12	30	Ack Data Req	Output	Reverse data transfer phase: Data bit 2, then data bit 6 Reverse idle phase: This signal is set high until the host requests data and, after that, follows the Data Available signal.
13	-	X Flag	Output	Reverse data transfer phase: Data bit 1, then data bit 5

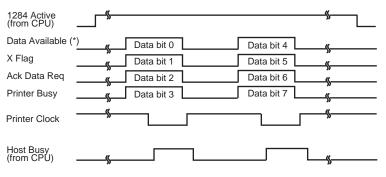
Pin No.	Return Pin No.	Signal name	Direc- tion	Description
14	_	Host Busy	Input	Reverse data transfer phase: This signal is set low when the host can receive data, and goes high when the host has received data. Following a reverse data transfer, the interface enters the reverse idle phase when the Host Busy signal goes low and the printer has no data. Reverse idle phase: This signal goes high when the Printer Clock signal goes low so that the interface re-enters the reverse data transfer phase. If it goes high with the 1284 Active signal low, the 1284 idle phase is aborted and the interface returns to the compatibility mode.
32	_	Data Available	Output	Reverse data transfer phase: This signal is set low when the printer is ready to send data to the host. During the data transfer, it is used as data bit 0 (LSB), then data bit 4. Reverse idle phase: This signal is used to indicate that data is available.
36	_	1284 Active	Input	This signal goes high to cause the printer to enter the reverse data transfer phase (nibble mode).

#### **Data Transmission Timing**

In unidirectional mode (conventional Centronics interface), this printer guarantees the received data when the Data and Data Strobe signals from the computer have the following timing with respect to the Busy and Acknowledge signals from the printer.



In bidirectional mode (nibblemode), this printer can send data to the computer. Data is sent in units of four bits (nibble) using four output signal lines as data paths. The following outlines one byte of data sent during reverse data transfer phase in nibble mode.



\* Data Available is assigned for the cable.

#### SERIAL INTERFACE

RS-232C is the standard serial interface for data terminal equipment. The cable connector at the printer side should be a D-subminiature Cannon or Cinch DB-25P male connector or equivalent that conforms to EIA standards.

The table that follows shows the pin assignments commonly used by most computers. In the table:

- "Input" denotes a signal from the computer to the printer.
- "Output" denotes a signal from the printer to the computer.
- The signal level for mark state (logical 1) is -3 V or lower; for space state (logical 0), it is +3 V or higher.

Pin No.	Signal Name	Direc- tion	Description
1	FG	_	Frame Ground
2	TD	Output	Transmitted Data. This pin carries information from the printer to the computer.
3	RD	Input	Received Data. This pin carries information from the computer to the printer.
4	RTS	Output	Request To Send. Spaces are sent when the printer is ready to transmit data.
5	CTS	Input	Clear To Send. Spaces are sent when the computer is ready to receive data.
6	DSR	Input	Data Set Ready. Spaces are sent when the computer has been powered on and is ready to receive or transmit data.
7	SG	-	Signal Ground (common return)
8	CD	Input	Carrier Detect. Spaces are sent when the computer allows the printer to receive data.
11	RC	Output	Reverse Channel. This signal is used instead of the DTR signal in the RC protocol. Spaces are sent when the printer is ready to receive or transmit data.
20	DTR	Output	Data Terminal Ready. Spaces are sent when the printer has been powered on and is ready to receive or transmit data.

## **Serial Options**

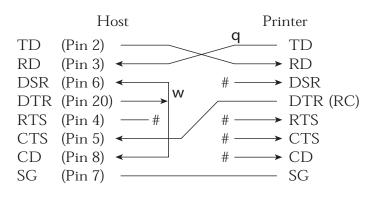
The serial options for the computer and the printer must match. Use the printer control panel, the computer operating system, or your software to change options specified as "selectable."

Transmission mode:	Asynchronous, full duplex, or half duplex (selectable)
Speed:	150, 300, 600, 1200, 2400, 4800, 9600, or 19200 baud (selectable)
Data bits:	7 or 8 bits (selectable)
Parity bit:	Odd, even, mark, space, or none (selectable)
Start bit:	1 bit
Stop bit:	1 or 2 bits (selectable)
Protocol:	XON/XOFF (DC1/DC3), DTR (Data Terminal Ready), or RC (Reverse Channel) (selectable)
Buffer size:	256, 2K, 8K, 24K, 32K, 96K, or 128K bytes (selectable)

#### **Cable Wiring**

This printer allows two types of serial communication control: DSR-enabled and DSR-disabled. The type of control required is determined by your computer requirements. The type of control also affects the way the interface cable is wired. To determine whether you need DSR-enabled control or DSRdisabled control, use the printer HARDWRE function (see Chapter 5).

DSR-disabled control offers simpler cabling and communication than does DSR-enabled control. DSR-disabled control can be used to interface with an IBM PC and most other personal computers. With DSR-disabled control, the input control signals DSR, CTS, and CD are always considered high, regardless of their actual states. Therefore, no wire connection for these pins is required. The following figure shows the wiring required for connection to an IBM PC.

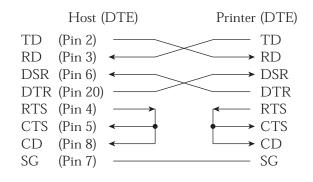


# indicates an open wire.

Wire **q** is unnecessary for the DTR (or RC) protocol. Some computers may not require wire **w**.

DSR-enabled control enables communication using an RS-232C interface. The CTS and DSR input control signals are enabled; CD is ignored. DSR must be high when the printer receives data. If the printer has data to be transmitted to the computer, the printer transmits the data when both DSR and CTS are high.

When using DSR-enabled control, use a straight-through cable to connect to a DCE (data communications equipment) device. Use a null-modem cable to connect to a DTE (data terminal equipment) device, as shown below.



## **Serial Protocols**

A protocol is a set of instructions that control the way data is transmitted between devices such as a computer and printer. The protocol ensures that the computer does not send information to the printer faster than the information can be processed. By telling the computer when the printer can receive data, the protocol prevents the printer's buffer from overflowing.

This printer offers a choice of four different protocols for connection to a variety of computers: XON/XOFF, DTR, and RC. If you computer documentation does not recommend a particular protocol, try DTR. The following table describes the three protocols.

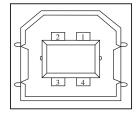
Protocol	Description
XON/XOFF (DC1/DC3)	When the printer is ready to receive data, it sends the XON (DC1) code (hex 11). When fewer than 255 bytes of space remain in the buffer (or when the printer is taken offline), the printer sends the XOFF (DC3) code (hex 13). (When the input buffer is configured for 256 bytes, the buffer limit is reduced from 255 bytes to 63 bytes.) The computer must stop transmitting data within 255 (63) characters of receiving the XOFF code, or information may be lost. If paper runs out, the printer sends an NAK code (hex 15).
DTR	DTR is a hardware protocol; that is, the DTR signal on interface cable pin 20 is used to control the flow of data rather than transmission of a character code. When the printer is ready to receive data, pin 20 is high. When fewer than 255 (63) bytes of space remain in the buffer (or when the printer is taken offline), pin 20 is low. The computer must stop transmitting data within 255 (63) characters of DTR being low, or information may be lost.
RC	The RC protocol is the same as the DTR protocol, except that the Reverse Channel signal (pin 11) is used instead of the Data Terminal Ready signal (pin 20).

# **USB INTERFACE**

#### Cable

This printer supports the USB 1.1 Full speed specification. To connect to the host, use USB 2.0-compliant INF cables (5 meters (196 inch) or shorter). (Use the shielded cables.)

#### **Connector pin alignment**



- Connector specification Printer side

Cable side

## Specification

- Basic specification	USB interface compliant
Note	
It does not guarantee all	operations on hosts.

- Power control
- Transmission mode

No.	Signal line name	Function
1	vbus	Power supply
2	D-	Data transfer
3	D+	Data transfer
4	GND	Signal ground
Shell	Shield	

Type B receptacle (female) Upstream port Type B plug (male)

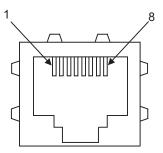
Self-power device Full speed (Maximum 12 Mbps + 0.25%)

# LAN INTERFACE

#### Cable

This printer supports the 10Base-T and 100Base-TX cables.

#### Connector pin alignment



No.	Signal line name	DIR	Function
1	TXO+	NIC-HUB	Transmit data +
2	TXO-	NIC-HUB	Transmit data -
3	RXI+	HUB-NIC	Receive data +
4	-	-	-
5	-	-	-
6	RXI-	HUB-NIC	Receive data -
7	-	-	-
8	-	-	-



# CHARACTER SETS

CHARACTER SETS 1 AND 2 (DPL24C PLUS AND IBM XL24E EMULATION) Below are character sets 1 and 2 of Code Page 437, available in the DPL24C PLUS command set and the IBM Proprinter XL24E emulation. Characters enclosed in boxes differ for sets 1 and 2. Characters in set 2 also vary with the national character set. Code Page 437 is for the USA character set.

## Code Page 437 Character Set 1

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0	NUL	DLE	SP	0	0	₽	'	р	NUL	DLE	á		L	Ш	a	Ξ
1	SOH	DC1	1	1	Α	Q	а	q	SOH	DC1	í		1	Ŧ	ß	±
2	STX	DC2	11	2	В	R	b	r	STX	DC2	ó		т	। য	Г	≥
3	ETX	DC3	#	3	С	S	с	s	EIX	DC3	ú		+	1	π	≤
4	EOT	DC4	Ş	4	D	Т	d	t	EOT	DC4	ñ	-	<u> </u>	F	Σ	f
5	ENQ	NAK	8	5	Е	U	e	u	ENQ	NAK	Ñ	-	+	F	σ	1
6	ACK	SYN	¯δ <sub>r</sub>	6	F	V	f	v	ACK	SYN	a	-1	Þ	۱ ۲	μ	÷
7	BEL	EIB		7	G	W	g	w	BEL	EIB	Q	ή	ŀ	+	τ	*
8	BS	CAN	(	8	н	Х	h	х	BS	CAN	1	4	L	ŧ	Φ	۰
9	HT	EM	)	9	I	Y	i	У	HT	EM	-	4	l	٦	θ	•
A	LF	SUB	*	:	J	Z	j	z	LF	SUB	-		1	г	Ω	•
В	VT	ESC	+	;	ĸ	[	k	{	VT	ESC	1/2	j	T	Ú.	δ	$\checkmark$
C	FF	FS	,	<	L	1	1	1	FF	FS	ł	1	F		œ	n
D	CR	GS	-	=	М	1	1ß	}	CR	GS	1	LL.	<u></u>	Г	ø	2
Е	SO	RS	•	>	N	^	n	~	SO	RS	*	3	÷	'n	ε	
F	SI	US	/	?	0		0	DEL	SI	US	<b>»</b>	٦	7		N	SP

## Code Page 437 Character Set 2

Г/Н	0	1	2	3	4	5	6	7	8	9	А	в	С	D	Е	F
0	NUL	DLE	SP	0	@	P	1	р	Ç	É	á		÷	٦L	OL	Ξ
1	SOH	DC1	1	1	A	Q	a	q	ü	æ	í		⊥	÷	ß	±
2	STX	DC2	**	2	В	R	b	r	é	Æ	ó		т	1	г	2
3	•	DC3	#	з	С	S	с	s	â	ô	ú	T	ŀ	1L	π	≤
4	•	DC4	\$	4	D	Т	d	t	ä	ö	ñ	-	-	Ŀ	Σ	1
5	•	ş	%	5	Е	U	е	บ	à	ò	Ñ	=	+	F	σ	J
6	•	SYN	δr	6	F	۷	f	v	å	û	a	4		ព	μ	÷
7	BEL	EIB	,	7	G	W	g	w	ç	ù	Q	1	Ą.	#	τ	*
8	BS	CAN	(	8	Н	х	ħ	х	ê	ÿ	3	4	Ľ.	÷	φ	۰
9	HT	EM	)	9	I	Y	i	У	ë	ö	-	f	ſĒ	1	θ	•
A	LF	SUB	*	:	J	Z	j	z	è	Ü			1	г	Ω	•
В	VT	ESC	+	;	К	[	k	{	ï	¢	1/2	j	ΤĒ		δ	V
С	FF	FS	,	<	L	1	1		î	£	붋	1	Ţ		~	n
D	CR	GS	-	=	М	1	n	}	ì	¥	1	لا	1	Г	ø	2
E	SO	RS	•	>	N	Ŷ	n	~	Ä	Pe	*	Ц	ϯ	1	б	
F	SI	US	1	?	0		0	DEL	Å	f	»	٦	<u>*</u>		n	SP
	1										•					

## ITALIC AND GRAPHICS CHARACTER SETS (ESC/ P2 EMULATION)

The following shows character sets available in the Epson ESC/P2 emulation. Characters differ in codes 128 to 255 (hex 80 to FF).

## **Italic Character Set**

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0	NUL	DLE	SP	0	@	Р	-	р	NUL	DLE	SP	0	e	P	-	р
1	SOH	DC1	1	1	Α	Q	a	q	SOH	DC1	!	1	A	Q	a	q
2	STX	DC2	н	2	В	R	b	r	STX	DC2	"	2	B	R	b	r
3	EIX	DC3	#	Э	С	S	с	s	EIX	DC3	#	3	С	S	с	s
4	EOT	DC4	\$	4	D	Т	d	t	EOT	DC4	\$	4	D	Т	d	t
5	ENQ	NAK	%	5	Е	U	е	u	ENQ	NAK	x	5	Ε	U	е	u
6	ACK	SYN	δ.	6	F	V	f	v	ACK	SYN	å	6	F	V	f	v
7	BEL	EIB	,	7	G	W	g	W	BEL	EIB	,	7	G	₩	g	W
8	BS	CAN	(	8	H	Х	h	х	BS	CAN	1	8	H	Х	h	х
9	HT	EM	)	9	I	Y	i	У	HT	EM	)	9	I	Y	i	у
A	LF	SUB	*	:	J	Z	j	z	LF	SUB	*	:	J	Ζ	j	z
В	VT	ESC	+	;	K	[	k	{	VT	ESC	+	;	K	ſ	k	{
С	FF	FS	,	<	L	\	1	1	FF	FS	,	<	L	1	1	1
D	CR	GS	-	-	М	1	10	}	CR	GS	-	=	М	1	Ħ	}
E	SO	RS	•	>	N	^	n	~	SO	RS	•	>	N	^	n	~
F	SI	US	1	?	0	_	0	DEL	SI	US	/	?	0		0	SP

**Graphics Character Set 1** 

L/H	0	1	2	3	4	5	6	7	8	9	A	в	С	D	Е	F
0	NUL	DLE	SP	0	@	₽	•	р	NUL	DLE	á		L	л.	OL	Ξ
1	SOH	DC1	1	1	А	Q	a	q	SOH	DC1	í		⊥	Ŧ	ß	±
2	SIX	DC2	**	2	В	R	b	r	STX	DC2	ó	**************************************	т	÷	Г	2
3	EIX	DC3	#	3	С	S	с	s	EIX	DC3	ú	Ĩ	ŀ	L	π	Ś
4	EOT	DC4	\$	4	D	Т	d	t	EOT	DC4	ñ	-	-	F	Σ	ſ
5	ENQ	ş	%	5	E	U	е	u	ENQ	NAK	Ñ	=	+	F	σ	1
6	ACK	SYN	&	6	F	v	f	v	ACK	SYN	a	-1	+	in the second se	μ	÷
7	BEL	EIB	•	7	G	W	g	W	BEL	EIB	Q	78	₽	+	τ	~
8	BS	CAN	(	8	H	х	h	х	BS	CAN	S	7	L	÷	₫	٩
9	HT	EM	)	9	Ι	Y	i	У	HT	EM	٣	÷1	ſ	-1	θ	٠
A	LF	SUB	*	:	J	Z	j	z	LF	SUB	7		T	r	Ω	•
В	VT	ESC	+	;	ĸ	ĩ	k	{	VT	ESC	1/2	j	T		δ	V
C C	FF	FS	,	<	L	1	1		FF	FS	ł		ŀ	-	80	n
D	CR	GS	-	=	М	}	m	}	CR.	GS	i	щ	-	Г	ø	2
E	SO	RS	٠	>	N	^	n	~	SO	RS	«	Ľ.	ť	1	e	
F	SI	US	/	?	0	-	0	DEL	SI	US	»	٦	ž	đ	Û	SP

# **Graphics Character Set 2**

L/H	0	1	2	3	4	5	6	7	8	9	A	В	с	D	Е	F
0	NUL	DLE	SP	0	ß	Р	-	р	Ç	É	á		L	ш	O\$	Ξ
1	SOH	DC1	!	1	A	Q	a	q	ü	æ	í		1	Ŧ	ß	±
2	STX	DC2	"	2	В	R	b	r	é	Æ	ó		т	Í	Г	2
3	EIX	DC3	#	3	С	S	с	s	â	ô	ú	T	F	L	Ħ	≤
4	EOT	DC4	Ş	4	D	T	đ	t	ä	ö	ñ	4	<u>+</u>	F	Σ	ſ
5	ENQ	ş	x	5	Ε	U	e	u	à	ò	Ñ	=	+	F	Ø	1
6	ACK	SYN	å	6	F	v	f	v	å	û	ā	-	F	'n	μ	÷
7	BEL	EIB	,	7	G	W	g	W	ç	ù	Q	-11	ŀ	+	τ	≈
8	BS	CAN	(	8	Н	X	h	х	ê	ÿ	ż	Ť	1Ľ	ŧ	₫	•
9	HT	EM	)	9	I	Y	i	У	ë	Ö	Ξ.	1	Ĩ	L	θ	٠
A	LF	SUB	*	:	J	Z	j	z	è	Ü	٦	Į.	<u> 1</u>	Г	£	•
В	VT	ESC	+	;	K	ſ	k	{	ï	¢	12	j	T		δ	√
С	FF	FS	,	<	L	1	1	1	î	£	14		)   	-	80	n
D	CR	GS	-		М	]	m	}	ì	¥	ĩ	ئلـ	=	Г	ø	2
Е	SO	RS	•	>	N	^	n	~	Ä	R	*	ц,	Ť	1	ε	
F	SI	US	1	?	0	_	0	DEL	Å	f	»	٦	土		N	SP

## NATIONAL CHARACTER SETS (ALL EMULATIONS)

Below are the 52 national character sets available for all emulations of this printer. These character sets support different characters and symbols specific to different languages. Note that these tables are for Courier 10, a resident font, and that some national character sets do not have some characters and symbols whose use depends on resident fonts. For details, see the table at the end of this appendix.

When the following character sets are used with the Epson ESC/P2 emulation, the printing of FFh code characters is not supported. ECMA94, ISO8859, ISO-LTN, ISO-TUK, CYRILIC, LATIN-9

#### PAGE437/USA (Code Page 437/USA)

#### **UK(British English)**

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0				0	6	P	~	p	ç	É	á		L	ш	o.	=
1			1	1	А	Q	а	ą	ű	æ	í	- 22	д.	<b>.</b>	ß	±
2 3			n	2	В	R	b	r	é	Æ	ó		Ŧ	1	Г	≥
3	٠		#	3	С	$\mathbf{s}$	С	$\mathbf{s}$	â	ô	ú	T	+	I	n	≦
4 5	+		Ş	4	D	т	d	t	ä	ö	ñ	-		F	Σ	ſ
5	÷	S	0}0	5	Е	U	е	u	à	ò	Ñ	=	+	٢	σ	J
6	٠		&	6	F	v	f	v	å	û	a	-4	F	•	μ	÷
7			1	7	G	W	q	w	ç	ù	Q	'n	1	Ŧ	τ	*
8			(	8	н	Х	h	х	ê	Ÿ	ż	Ĩ		4	$\Phi$	۰
9			)	9	1	¥	i	У	ë	ö	<b>~</b>	4	F	1	θ	•
A			*	:	J	$\mathbf{Z}$	j	z	è	Ü	٦		I	٢	Ω	•
В			÷	;	K	ſ	k	ł	ï	¢	1		٦r		δ	√
c			,	<	$\mathbf{L}$	1	1	1	î	£	나는 지수	1		=	80	n
D			-	÷	М	]	m	j	ì	¥	Ť	LL.	-	Г	ø	2
E			•	$\geq$	Ν	^	n	~	Ä	R	«	Ŀ	Î	5	ε	•
F			/	?	0	_	0		Å	f	≫	٦	<u>*</u>	đ	N	

L/H	0	1	2	3	4	5	6	7	8	9	A	в	С	D	Е	F
0 1 2 3 4 5 6 7 8 9 A B C D E F	* *	\$	1"£\$%&,()*+,/	0123456789:;<=>?	@ A B C D E F G H I J K L M N O	PQRSTUVWXYZ[\]	`abcdefghijklmno	PqrstuvwxYz { } }	ÇüéaäàåçêëèïîìÄÅ	<b>É æ 死 ô ö ò û ù Ÿ Ö Ü ⇔ £ ¥ 昆 f</b>	áíóúññao:r - 19-14 i «»	┊┊┊┊┊┊┊┊┊┙┙╺╋╼╴┝╾╙╌ <del>╣╘╼╍╸</del> ╠╾╢╶┨╶╢╵└╌			αβΓ ΠΣ Ο μτφθΩδ∞Ø∈Λ	

#### **GERMAN** (German)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0 1 2 3 4 5 6 7 8 9 A	* *	s	#\$%&'()+	0 1 2 3 4 5 6 7 8 9	S A B C D E F G H I	P Q R S T U V W X Y	`abcdefghi	pqrstuvwx y			áíóúñ ña₂∶r	)			α β Γ π Σ σ μ τ Φ θ	1    +1 /1 /1 ····· + ? • •
B C D F			+ ; - ; /	:;< ;< ;>?	J K L M N O	Z Ä Ö Ü ~	j k l m n o	z ä ö ü ß	i ì Ä Å	U C C E ¥ 民 f	「 <u>1</u> № -14 ≪ ≫				Ω δ Ø Θ Θ Θ Θ Ο	√ n 2

#### SWEDISH (Swedish)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0				0	É	Р	é	р	ç	É	á		L	ЦL.	α	Ξ
1			ŧ	1	А	Q	а	ą	ü	æ	í	×	Т	┳	β	±
2			*1	2	в	R	b	ŕ	é	æ	ó		т	Ť	Г	≥
3			#	3	С	$\mathbf{S}$	$\mathbf{c}$	$\mathbf{s}$	â	ô	ú		F	Ι	π	ź
1 2 3 4 5 6 7	+		X	4	D	$\mathbf{T}$	d	t	ä	ö	ñ	-	- <u>f</u>	F	Σ	ſ
5	÷	S	%	5	Е	U	е	u	à	ò	Ñ	=	+	Ē	σ	J
6	•		&	6	F	v	f	v	å	û	₫	-	F	Ē	μ	÷
7			Ŧ	7	G	W	g	W	ç	ù	õ	۳ ٦	t	ŧ	τ	a
8			(	8	H	Х	h	х	ê	ÿ	ż	Ĩ	L	¥	₽	0
9			)	9	Ι	Y	i	У	ë	ö	٣	1	Ī	1	6	٠
A			*	:	J	Z	j	z	è	Ü	٦		1	Г	Ω	•
B C			+	;	Κ	Ä	k	ä	ï	¢	10 기4		T		δ	v
С			,	<	L	ö	1	ö	î	£			I	Ξ	00	n
D			-	=	М	Å	m	å	ì	¥	ī	ï۲.		ſ	ø	2
Е			•	>	N	Ü	n	ü	Ä	R	*	4	Ţ	1	e	
F			1	?	0		0		Å	f	≫	٦	4		N	

# PAGE850 (Code Page 850(Multilingual))

L/H	0	1	2	3	4	5	6	7	8	9	A	в	С	D	Е	F
0				0	6	P	-	p	ç	É	á	111	L	ð	6	-
1			1	1	Α	Q	a	q	ü	æ	í	×	⊥	Ð	ß	±
2 3				2	В	R	b	ŕ	é	R	ó	Ŵ	Ŧ	Ê	٥	
3			#	3	С	s	С	8	â	ô	ú	10,99	F	Ë	ò	Ŧ
4 5	•		\$	4	D	т	d	t	ä	ö	ñ	4	<u>_</u>	È.	õ	Ĩ
5	٠	S	*	5	ε	U	е	u	à	ò	Ñ	Å	+	1	ð	S
6	٠		€.	6	F	v	£	v	å	û	a	A	å	t	μ	÷
7			•	7	G	W	g	w	ç	ù	Q	A	Â	î	þ	
8			(	8	Ħ	Х	ĥ	х	ê	ÿ	ż	٢	Ŀ	Ï	Þ	•
9			):	9	I	Y	i	У	ë	ö	8	4	æ	Ц	ΰ	••
A			*	:	J	Z	j	z	è	Ü	7		Ł	r	Û	•
B			+	;	K	t	k	ł	ï	ø	ŧ	Ť	۳		Ù	1
c			,	<	$\mathbf{L}$	١.	1	1	î	£	Ŧ	ł	F		ý	3
D			-	=	М	3	m	ì	1	ø	Ť	¢	1		ý Ý	2
E				>	N	^	n	~	Ä	×	*	¥	₽	t		
F			1	?	0		0		Å	f	≫	-	8		-	

# ISO8859/ECMA94 (ISO 8859-1/ECMA94)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	С	D	Е	F
0				0	6	Р	~	р				C	Ã	Ð	à	ð
1			1	1	А	Q	а	q			ĩ	±	Á	Ñ	á	ñ
1 2			11	2	в	R	b	r			¢	2	Â	ò	â	ò
3			#	3	С	s	С	s			£	3	Ã	Ó	ã	ó
4 5	+		\$	4	D	т	d	t			ø	-	Ä	Ô	ä	ô
5	÷	S	%	5	Е	U	е	u			¥	μ	Â	õ	å	õ
6			&	6	F	v	£	v			ł	ſ	Æ	ö	æ	ö
7			Ŧ	7	G	W	g	W			S	•	ç	×	ç	÷
8			(	8	Н	Х	h	х					È	Ø	è	ø
9			)	9	1	Y	i	У			C	ì	É	Ù	é	ù
A			*	:	J	$\mathbf{Z}$	j	z			a	õ	Ê	Ú	ê	ú
в			+	;	K	ſ	k	ł			×	»	Ë	Û	ë	û
С			,	<	L	Λ.	1				٦	14	Ì	Ü	ì	ü
D				=	М	1	m	3			~	12	Í	Ý	í	Ý
E				>	N		n	~			®		Î	Þ	î	Þ
F			7	?	0	_	0					ż	Ï	ß	ï	Ÿ

## PAGE852/PG852-T (Code Page 852)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	E	F
0				0	6	Р	`	р	ç	É	á		L	đ	Ó	-
1			1	1	А	Q	а	q	ü	Ĺ	í	1	Т	Ð	ß	~
2			"	2	в	R	b	r	é	í	ó		т	Ď	ô	
3			#	3	С	$\mathbf{S}$	С	s	â	ô	ú	IGAN	-	Ë	Ń	2
4	+		\$	4	D	т	d	t	ä	ŏ	Ą	-	<u>-</u>	ď	ń	-
5		S	8	5	Е	υ	е	u	ů	$\mathbf{E}$	ą	Å	+	Ñ	ň	S
6	•		&	6	F	v	f	v	ć	ľ	Ž	A	Å	1	Š	+
7			١	7	G	W	g	w	ç	Ś	ž	Ē	ă	î	š	
8			(	8	Н	х	ĥ	х	ł	ś	Ę	ş	Ŀ	ĕ	Ŕ	•
9			)	9	I	Y	i	У	ë	Ö	ę	٦	ſ	Ļ	Ú	
A			*	:	J	z	j	z	Ő	Ü			T	г	ŕ	•
в			+	;	K	ſ	k	ł	ő	Ť	ź	Ĵ	T	É.	Ű	ű
C			,	<	L	١.	1		î	ť	Č	ł	Ļ	-	Ý	Ř
D			-	=	М	]	m	}	ź	Ł	ş	Ż	<u>_</u>	Ţ	Ý	ř
E			•	>	Ν		n	~	Ä	×	«	Ż	ť	Ű	ţ	•
F			/	?	0	_	0		ć	č	<b>»</b>	٦	å		-	

# PAGE855 (Code Page 855)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	С	D	Е	F
0				0	@	Р	~	р	ħ	љ	а		L.	л	я	Ξ
1			ļ	1	A	Q	a	q	ъ	Ъ	Α		Ŧ	Л	р	ы
2 3			"	2	В	R	b	r	ŕ	њ	б	*	т	м	$\mathbf{P}$	ы
			#	3	С	$\mathbf{S}$	С	s	ŕ	њ	Б		+	М	¢	з
4 5	+		Ş	4	D	Т	d	t	ë	ħ	ц	4	<u> </u>	н	С	з
5	4	S	%	5	Е	U	ē	u	Ë	Ћ	Ц	ź	+	Н	т	113
6	•		&	6	F	V	f	v	$\epsilon$	ĸ	д	х	F	0	Т	Ш
7			,	7	G	W	g	w	E.	Ŕ	Д	И	ŀ	0	у	э
8			(	8	Н	Х	ĥ	х	s	ÿ	е	И	L	Π	У	Э
9			)	9	Ι	¥	i	у	s	ÿ	Ē	4	l	٦	ж	щ
А			*	:	J	$\mathbf{Z}$	j	z	i	IJ	Φ	المحمد فعما	<u> </u>	г	ж	Щ
в			ŧ	;	Κ	E	k	ł	I	Ų	Φ	-	ΪĒ		в	प
С			,	<	$\mathbf{L}$	١	1	ł	ï	ю	r	Ľ		-	в	ч
D			-	Ξ	М	]	m	}	Ï	Ю	Г	й	<u></u>	Π	ъ	§
Е				>	Ν	^	n	~	j	ъ	«	Й	ť	я	ь	
F			/	?	0		0		J	Ъ	≫	٦	Ŧ		№	

Character Sets

## PAGE860 (Code Page 860(Portugal))

L/H	0	1	2	3	4	5	6	7	8	9	A	В	С	D	E	F
0 1 2 3 4 5 6 7 8 9 A B C D E F	* *	Ş	!"#\$%&•()*+ <i>•</i> -•/	0 1 2 3 4 5 6 7 8 9 :;<=>?	@ABCDEFGHIJKLMNO	PQRSTUVWXYZ[\]	`abcdefghijklmno	pqrstuvwx yz{	CUÉAãÀA ÇÊÊÈIÔÌÃÂ	ÉÀÉÔÕÒÚÙÍÕÜ¢£ÙRƠ	á 1 ó ú ñ Ñ a ♀ こ ð 「 -1×-14 i ≪ ≫	اللله المستعمل المستحمة المستحمة المستعمل ا			α βΓπΣσμτφθΩδ∞øεΩ	

PAGE863 (Code Page 863 (Canada-French))

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0				0	6	р	'	p	ç	É	1		L	11	a	Ξ
1			1	1	À	Q	а	à	ũ	È	-	÷	Т	┳	ß	±
2			**	2	в	R	b	r	é	Ê	ó		T	+	Г	≥
23	¥		#	3	С	s	с	s	â	ô	ú	T	F	I	π	≤
	+		Ş	4	D	т	d	t	Â	Ë	••	-	1	F	Σ	ſ
4 5	•	S	%	5	Е	U	е	u	à	Ï		4	+	F	σ	]
6	•		&	6	F	v	f	v	1	û	3	-	F	ा जा	μ	÷
7			٠	7	G	W	q	W	ç	ù		ĥ	1	Ŧ	τ	*
8			(	8	Н	Х	ĥ	х	ê	ø	î	f	L	Ŧ	$\Phi$	۰
9			)	9	Ι	Y	i	У	ë	ô	r.	4	ទ	٦	θ	•
A			*	:	J	$\mathbf{Z}$	Ċ.	z	è	Ü	7		1	г	Ω	٠
в			ŧ	;	K	£	k	Ł	ï.	¢	늘	÷	T	Ż	δ	√
c			,	<	$\mathbf{L}$	Ν	1	1	î	£	4	]	F	-	80	n
D			-	=	М	J	m	1	_	Ù	34	٤L	Ī	Г	ø	2
Е				>	N	^	n	~	A	ΰ	«	-1	÷	'n	ε	
F			1	?	0		0		S	f	≫	٦	2	đ	n	

# PAGE865 (Code Page 865(Nordic))

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## PAGE866 (Code Page 866(Cyrillic))

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# Character Sets

# HUNGARY/HUNG-T (Hungarian)

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# SLOV/SLOV-T (Slovenian)

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#### POLISH/POLSH-T (Polish)

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## MAZOWIA/MAZOW-T (Mazowian)

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LATIN2/LATN2-T (Latin2)

## KAMENIC/KAMEN-T (Kamenicky)

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## TURKY/TURKY-T (Turkish)

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Character Sets

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## IBM851 (IBM 851)

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## ELOT928 (ELOT 928)

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# ISO-LTN (ISO Latin)

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## LITHUA1 (Lithuanian 1)

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F			7	?	0	_	0				_	ŝ	Ϊ	ß	ï	ÿ

LATIN-9

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0				0	6	₽	•	р				٥	À	Đ	à	ð
1			1	1	А	Q	а	q			i	±	Á	Ñ	á	ñ
2				2	в	R	b	r			¢	2	Å	ò	â	ò
3			#	3	C	s	с	s			£	3	Ã	ó	ã	ó
4	+		\$	4	D	т	d	t			€	ž	Ä	ô	ä	ô
2 3 4 5		S	98 8	5	Е	U	е	u			¥	μ	Å	õ	å	õ
6		5	æ	6	F	v	f	v			Š	Í	Æ	ö	æ	ö
7			۲	7	G	W	g	w			§	•	ç	×	ç	÷
8			(	8	Н	х	ň	х			š	ž	È	ø	è	ø
9			)	9	Ι	Y	i	У			©	1	É	Ù	é	ù
A			*	:	J	z	j	ź			a	Q	Ê	Ú	ê	ú
в			+	;	ĸ	ſ	Ř	ł			*	»	Ë	Û	ë	û
с			,	K	L	١.	1				-	Œ	t	Ü	ì	ü
D			_	=	М	1	m	j			-	æ	t	Ý	í	Ý
E				>	N	~	n	~			ø	Ÿ	Î	Þ	î	Þ
F			1	?	0	_	ο				_	ż	Ϊ	ß	ï	ÿ

## RUSCII

L∕H	0	1	2	3	4	5	6	7	8	9	A	В	С	D	Е	F
0				0	6	Р	•	Р	A	Р	а		L	Ш	D	Ë
1			!	1	Α	Q	a	ġ	Б	С	б	×	Т	Ŧ	c	ë
1 2			11	2	В	Ŕ	b	r	в	т	в		т	н Т	т	Г
3			#	3	С	$\mathbf{S}$	с	s	Г	У	г	Ĩ	+	I	у	г
4 5	•		\$	4	D	т	đ	t	Д	Φ	д	-	<u>_</u>	F	φ	E
5		ş	%	5	Е	U	е	u	Ε	Х	е	+	+	f	x	€
6	•		å	6	F	v	ſ	v	x	Ц	x	-Ì	F		ц	Ι
7			t	7	G	W	g	w	з	ч	з	'n	Ŀ	Ŧ	ч	i
8			(	8	н	Х	ĥ	х	И	W	и	f	L	¥	80	Ϊ
9			)	9	I	Y	i	у	Й	Щ	й	ŧ	F	]	щ	ï
A			*	:	J	z	j	z	K	Ъ	ĸ		Ţ	г	ъ	•
B			+	;	к	1	k	ł	Л	ы	л	Ĵ	٦r	É.	ы	√
C			,	<	L	$\mathbf{i}$	1	÷	М	ь	M	1	ŀ	Ξ	ь	)@
D			-	=	М	1	m	}	H	Э	н	ш	-	Г	э	Ø
E			•	>	Ν	^	n	~	0	Ю	ο	۲	Ţ	1	ю	•
F			/	?	0	_	ο		П	я	п	٦	≚		я	

## NATIONAL CHARACTER SETS (DPL24C PLUS AND IBM XL24E EMULATION)

The following character sets differ from those of Code Page 437 (USA), available in the DPL24C PLUS command set and the IBM Proprinter XL24E emulation.

# **FRENCH (French)**

L/H	0	1	2	3	4	5	б	7	8	9	A	в	С	D	Е	F
0				0	à	₽	~	р	ç	É	á	8	L	н	QL	Ξ
1			1	1	А	Q	а	q	ü	æ	í	÷.	⊥	Ψ	β	±
2			n	2	в	R	b	r	é	Æ	ó		т	Ť	Г	≥
2 3			£	3	С	$\mathbf{S}$	С	s	â	ô	ú	1	-	L	ท	≨
4	+		\$	4	D	т	d	t	ä	ö	ñ	4	-	Ŀ	Σ	ſ
4 5		S	8	5	Е	U	е	u	à	ò	Ñ	-	+	F	σ	1
6	•		&	б	F	v	£	v	å	û	a	-	F	1 87	μ	÷
7			۲	7	G	W	g	w	ç	ù	Q	ï	4	+	τ	≈
8			(	8	Н	Х	ĥ	х	ê	Ÿ	ż	f	t	4	₫	0
9			)	9	I	Y	i	y	ë	ö	Ē	4	ſŕ	L	θ	٠
A			*	:	J	Z	j	z	è	Ü	-		ĩ	г	Ω	٠
в			÷	;	K	0	Ř	é	ï	¢	1/2	÷.	T		δ	V
С			,	K	L	ç	1	ù	î	£	12 14	Ĵ			∞	n
D			-	=	М	ś	m	è	ì	¥	ī	<u>_U</u>	<u>_</u>	r	ø	2
Е			•	>	N	^	n		Ä	Æ	*	Ħ	Ï	h	ε	
F			1	?	0		0		Å	f	≫	٦	7		£	

## **ITALIAN** (Italian)

L/H	0	1	2	3	4	5	6	7	8	9	A	В	С	D	E	F
0				0	S	P	ù	р	ç	É	á	-	Ł	ш	α	Ξ
1			1	1	Α	Q	а	q	ü	æ	í	×.	T	Ŧ	β	±
2			"	2	в	R	b	r	é	Æ	ó		<b></b>	Ť	Г	≥
3			£	3	С	$\mathbf{S}$	с	s	â	ô	ú	100	-	Τ	π	≨
4	+		\$	4	D	т	đ	t	ä	ö	ñ	-	1	F	Σ	ſ
1 2 3 4 5 6	•	S	20	5	Е	U	e	u	à	ò	Ñ	=	+	F	ø	J
6	•	-	δ	6	F	v	f	v	å	û	<u>a</u>	-1	F	۱ ۳	μ	÷
7			,	7	G	W	g	w	ç	ù	Q	11	ŀ	#	τ	≈
8			(	8	Н	Х	ň	х	ê	ÿ	ż		ŀ	÷	φ	٥
9			)	9	I	Y	í	У	ë	ö	<b>r</b>	Ĩ	fr	7	θ	٠
A			*	:	J	Z	j	z	è	Ü	-		l	F	Ω	•
в			+	;	ĸ	0	ĸ	à	ï	¢	1	1	T	÷.	δ	$\checkmark$
С				Ś	$\mathbf{L}$	ç	1	ò	ĩ	£	-12 -14	Ĵ	F		60	n
D					М	é	m	è	ì	¥	Ť	1	#	Г	ø	2
Е				$\geq$	Ν	^	n	ì	Ä	R	*	늷	1	'n	E	
F			1	?	0		0		Å	f	≫	г	≚		ព	

## SPANISH (Spanish)

### **FINNISH (Finnish)**

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0				0	É	Р	é	р	ç	É	á		L	ų.	α	Ξ
1			1	1	A	Q	а	ĝ	ũ	æ	í.	×	Т	Ŧ	β	±
2			"	2	В	R	b	r	é	Æ	ó	1	т	Ť	Г	≥
3			#	3	С	s	С	s	â	ô	ú	1	F	Ű.	ท	≤
4	+		¤	4	D	т	đ	t	ä	ö	ñ	4	-	F	Σ	ſ
5	÷	S	%	5	Е	U	е	u	à	ò	Ñ	-	+	F	ø	1
6	٠	-	&	6	F	v	f	v	å	û	a	-	F	I T	μ	÷
7				7	G	W	q	w	ç	ù	Q	11	1	4	τ	*
8			(	8	Н	Х	ĥ	х	ê	ÿ	ż	Ţ	L	Ŧ	¢	۰
9			)	9	I	Y	i	У	ë	ö	~	4	F	7	θ	٠
A			*	:	J	z	Ċ.	ź	è	Ü	-		<u>_l</u>	c	Ω	•
в			÷	;	K	Ä	ĸ	ä	ï	ç	12	Ĩ	ī	÷.	δ	V
С			,	Ż	L	ö	1	ö	î	£	붋	]	Ļ	-	80	n
D			_	=	М	Å	m	å	ì	¥	Ť	L.		F	ø	2
E				>	N	Ü	n	ü	Ä	R	*	Ŀ.	ţ	5	e	
F			1	?	0		0		Å	f	≫	٦	7		Π	

#### DANISH1/NORWEGN (Danish1/Norwegian)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0				0	É	P	é	р	Ç	É	á		Ł	ŦF	o.	Ξ
1			1	1	А	Q	a	q	ü	æ	i	1	+	Ŧ	β	±
2			**	2	в	R	b	r	é	Æ	ó		т	+	Г	≥
3			#	3	С	$\mathbf{S}$	$\mathbf{c}$	$\mathbf{s}$	â	ô	ú	T	F	Ι	π	≤
1 2 3 4 5	+		Ş	4	D	т	d	t	ä	ö	ñ	4	<u> </u>	F	Σ	ſ
5		S	%	5	Е	U	е	u	à	ò	Ñ	-	+	F	σ	1
6	•		δ.	6	F	v	f	v	å	û	₫	-	F		μ	÷
7				7	G	W	g	w	ç	ù	ō	1		Ŧ	τ	*
8			(	8	Н	Х	ĥ	х	ê	ÿ	o ک	Ĩ	Ľ	ŧ	₫	۰
9			)	9	Ι	Y	i	Y	ë	ö	-	4	f	3	θ	•
A			*	:	J	Z	i	z	è	Ü	٦	l	1	г	Ω	•
в			+	;	K	Æ	k	æ	ï	¢	12	1	Ĩ		δ	$\checkmark$
с				Ś	L	ø	1	ø	î	£	1 14	]	TH		~	n
D	1		_	=	М	Å	m	å	ì	¥	ī	ш	<u>"</u>	r	ø	2
Е				>	N	Ü	n	ü	Ä	R	«	÷	1	5	e	
F			1	?	0		0		Å	f	≫	Ъ	<u> </u>	4	Ω	
L	ł											1				

#### DANISH2 (Danish2)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	c	D	Е	F
0				0	6	P	~	р	ç	É	á		L.	ж	QL	Ξ
1			1	1	A	Q	а	ĝ	ü	æ	í		1	Ŧ	β	±
2			"	2	в	ñ	b	ŕ	é	Æ	ó	Ĩ	т	Ť	Г	2
3	٠		#	3	С	s	с	s	â	ô	ú	T	+	T	71	≤
2 3 4 5 6	+		Ş	4	D	т	d	t	ä	ö	ñ	-	-	F	Σ	ſ
5	÷	S	\$	5	Е	U	е	u	à	ò	Ñ	4	+	F	σ	J
6	•	-	æ	6	F	۷	f	v	å	û	₫	-1	F		μ	÷
7			1	7	G	W	g	w	ç	ù	õ		ł	Ŧ	τ	≈
8			(	8	Н	Х	ĥ	x	ê	ÿ	ż	Ĩ	L	ŧ	₽	۰
9			)	9	Ι	¥	i.	Y	ë	ö	m		Ţ	7	θ	٠
A			*	:	J	$\mathbf{Z}$	j	z	è	Ü	٦	1	1	Г	Ω	٠
в			+	;	K	I	k	ł	ï	ø	12	j	T	÷.	ô	√
c	1		,	<	L	١	1	ł	î	£	1 <u>2</u>	1	ľ	2	8	n
D			-	=	М	1	m	}	ì	ø	ĩ	ال.		Г	ø	2
Е	1			$\geq$	Ν	^	n	~	Ä	R	*	⊒	ţ	1	E	•
F			/	?	0		0		Å	f	≫	٦	ž		n	

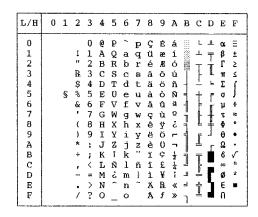
## NATIONAL CHARACTER SETS (ESC/P2 EMULATION)

The following character sets differ from the graphics character sets available in the Epson ESC/P2 emulation.

#### DANISH1 (Danish1)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0				0	0	Р	•	p	ç	É	á		L	<u>.</u> #	α	Ξ
1			1	1	А	Q	а	ĝ	ü	æ	í	8	1	Ŧ	β	±
2			87	2	В	R	b	r	é	Æ	ó		т	τ Τ	Г	≥
3			#	3	С	s	С	s	â	ô	ú	BHE	F	T	π	٤
4			Ş	4	D	т	d	t	ä	ö	ñ	4	1	F	Σ	ſ
4 5		S	%	5	Е	U	e	u	à	ò	Ñ	4	+	F	σ	1
6		-	&	6	F	v	£	v	å	û	<u>a</u>	-1	F	1	μ	÷
7				7	G	W	g	w	ç	ù	Q	n T	Ą.	#	τ	≈
8			(	8	H	Х	ĥ	х	ê	ÿ	ż	4	L	¥	₫	۰
9			)	9	1	Y	i	Y	ë	ö	<b>r-</b>	÷	١Ē	7	θ	•
A			*	:	J	Z	j	z	è	Ü	٦	Í	Ī	F	Ω	•
в			+	;	ĸ	Æ	k	æ	ï	¢	12	า่	٦Ē		δ	$\checkmark$
C			,	<	$\mathbf{L}$	ø	1	ø	î	£	12 14	]	ŀ	-	30	n
D			-	=	М	Å	m	å	ì	¥	ĩ	H.	<u>"</u>	r	ø	2
Е				>	N	^	n	~	Ä	R	*	=i	ť	1	E	
F			7	?	0		0		Å	f	≫	٦	7	đ	Λ	

#### SPANSH1 (Spanish1)



# ITALIAN (Italian)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	С	D	Е	F
0 1 2 3 4 5 6 7 8 9 A B C D E F		ş	↓ = #\$%&, () * + ,/	0123456789:;<=>?	@ A B C D E F G H I J K L M N O	PQRSTUVWXYZ°\é?	ùabcdefghijklmno	pqrstuvwx yzàòèì	ÇüéâäàåçêëèïîìÄÅ	ÉæÆðöðûùŸÖÜ¢£¥Rf	áíóúññaº¿ГГ±+Г«»				αβΓπΣομτΦθΩδ∞Ø∈Π	+1 ∧ ∨ · · · · · · · · · · · · · · · · · ·

# SPANSH2 (Spanish2)

L/H	0	1	2	3	4	5	6	7	8	9	A	В	С	D	Е	F
0				0	á	₽	~	р	ç	É	á		L	ш	OL.	Ξ
1			1	1	Α	Q	а	q.	ũ	æ	í	- 22	Т	Ŧ	β	±
2			"	2	в	ñ	b	ŕ	é	R	ó	M	<b>-</b>	+	Г	Σ
23			#	3	С	s	с	8	a	ð	ú	1449	F	L	π	ś
4			\$	4	D	т	d	t	ä	8	ñ	-		F	Σ	1
5		S	8	5	Е	U	е	u	à	ò	Ñ	4	+	۴	σ	J
6			&	6	F	v	f	v	â	û	a	4	-	Î	μ	+
7			1	7	G	W	g	w	ç	ù	Q	11	1	4	Ť	2
8			(	8	H	х	ň	х	ê	Ÿ	3	4	L	¥		•
9			)	9	I	Y	i	у	ë	ö	-	4	F	1	Ð	
A			*	:	J	Z	j	z	è	Ü	-		1	F	Â	•
B			+	;	ĸ	1	Ř	í	ï	¢	ł	ĥ	SF.		6	√
C			,	<	L	Ñ	1	ñ	î.	£	Ŧ	1	Ĩ	-	00	n
D			-	=	М	ż	m	ó	1	¥	ī	II.	1	r	ø	2
E				>	N	é	n	ú	Ä	R	*		4	٦.	È	
F			1	?	0		0		Å	f	≫	٦	₽		n	

# **JAPAN** (Japanese)

L/H	0	1	2	3	4	5	6	7	8	9	A	В	с	D	Е	F
0				0	6	P	~	р	ç	É	á		L	Ш	α	Ξ
1			ţ	1	А	Q	а	q	ü	æ	í		÷.	╤	β	±
2				2	В	R	b	r	é	Æ	ó	iii)	т	π	Г	≥
1 2 3			#	3	С	$\mathbf{S}$	С	$\mathbf{s}$	â	ô	ú	1 1	F	L	π	≤
4			Ş	4	D	т	d	t	ä	ö	ñ	+	-	F	Σ	(
4 5		S	8	5	Е	U	е	u	à	ò	Ñ	=	+	F	σ	5
6			&	6	F	v	f	v	å	û	₫	-	F	े जन	μ	÷
7			,	7	G	W	q	W	ç	ù	Q	H TB	4	#	τ	*
8			(	8	Н	Х	ň	х	ê	Ÿ	ż	1	Ľ	ŧ	$\Phi$	٥
9			)	9	I	Y	i	У	ë	ö	-	4	F	7	θ	•
A			*	:	J	Z	j		è	Ü	-		Ŧ	r	£	•
в			÷	;	K	E	ĸ	ł	ï	¢	12	1	Tr		δ	$\checkmark$
c			,	Ś	L	¥	1	1	î	£	12 14	ĵ			80	n
D			-	=	М	1	m	}	ì	¥	Ŧ	8.	<u>#</u>	r	ø	2
Е				>	N		n	~	Ä	R	«	ч	╬	٦.	£	
F			1	?	0		o		Å	f	≫	7	Ţ		Π	

# LATIN A (Latin American)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0				0	á	P	ü	р	ç	É	á		L	ж	α	Ξ
1			1	1	А	Q	а	q	ū	æ	í	<u> </u>	Т	Ŧ	β	±
1 2 3			"	2	в	R	b	ř	é	R	6	Ŵ	Ŧ		Г	≥
3			#	3	С	$\mathbf{S}$	С	8	â	ô	ú	668	F	T	π	٤
4 5			\$	4	D	т	d	t	ä	ö	ñ	-	1	Ł	Σ	1
5		S	8	5	Е	U	e	u	à	6	Ñ	-	+	F	σ	J
6			&	6	F	v	f	v	a	û	a.	4	÷	ar.	μ	÷
7			•	7	G	W	g	w	ç	ù	Q	-11	1	#	τ	*
8			(	8	H	х	ĥ	х	ê	ÿ	ż	ļ	ŧ	Ŧ	÷.	٠
9			)	9	I	¥	i	у	ë	õ	-	4	F	1	θ	٠
A			*	:	J	Z	t	z	è	Ü	-		I	r	Ω	•
B			+	;	K	1	k	í	ï	¢	ł	1	٦ř		δ	√
c			,	<	$\mathbf{L}$	Ñ	1	ñ	î	£	ĩ	Ĵ	l		00	n
D			-	=	М	3	m	ó	ì	¥	ī	JI.	1	Г	ø	2
E				>	N	é	n	ú	Ä	R	*	Ħ	Ť	٦.	e	
F			1	?	ο		о		Å	f	<b>»</b>	٦	Ŧ		n	

NORWEGN (Norwegian)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
L/H 0 1 2 3 4 5 6 7 8 9 A B C D E	U	s	2 1 " # ¤ % & ' ( ) * + , -	3 0 1 2 3 4 5 6 7 8 9 :;<=>	4 ÉABCDEFGHIJKLMN	5 PQRSTUVWXYZÆØÂÜ	b éabcdefghijklmn	/ pqrstuvwxyzæøåü	8 ÇüéâäàâşêëèïîìÄ	9   在 æ 死 る ö ò ù ù 堂 ö Ü 卒 £ ¥ 昆	A A I Ó Ú Ñ A Q Z L 7 1 4 4 4 ×	ਸ਼ <del> </del>			Ε αβΓ π Σ σ μ τ Φ θ Ω δ ∞ Ø Ε	₽ =±≥≤∫↓★≈°•·√n₂
F			/	?	0	-	0	u	Å	f	»	٦	Ţ	4	ñ	-

# FRENCH (French)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0				0	à	₽	1	p	Ç	É	á		L	ш	α	Ξ
1			1	1	А	Q	а	q	ü	æ	í	100	1	Ŧ	β	±
2			17	2	В	R	b	r	é	Æ	ó		т	τ.	Г	≥
3			#	3	С	s	С	s	â	ô	ú	Ĩ	ŀ	I	Ħ	≤
4			Ş	4	D	т	d	t	ä	ö	ñ	+	-	F	Σ	ſ
5		S	20	5	Е	U	е	u	à	ò	Ñ	-	+	F	Ø	J
6			&	6	F	v	f	v	å	û	g	-1	F	-	μ	÷
7			ŧ	7	G	W	g	w	ç	ù	Q	-	ŀ	Ŧ	τ	≈
8			(	8	Н	Х	ĥ	х	ê	ÿ	ż	1	t	4	₫	۰
9			)	9	I	¥	i	у	ë	ö	r	4	f	1	θ	•
A			*	:	J	z	j	z	è	Ü	-		ſ	г	Ω	•
B			+	;	K	ø	k	é	ï	¢	12	1	٦Ē	÷.	δ	V
c			,	ż	$\mathbf{L}$	ç	1	ù	î	£	12 14	]		=	00	n
D			_	-	М	ŝ	m	è	ì	¥	ī	ш.	#	r	ø	2
E				>	N	~	n		Ä	R	«	⊒	₽	5	Ē	
F			1	?	ö		0		Å	f	»	٦	₫	1	n	

# DANISH2 (Danish2)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	Е	F
0				0	É	P	é	р	Ç	É	á		L	Ш.	α	Ξ
1			1	1	A	Q	а	q	ü	æ	í	8	┹	Ŧ	β	±
2			ŧ	2	в	R	b	r	é	Æ	ó		т	+	Г	≥
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4			Ş	4	D	T	d	t	ä	ö	ñ	-		÷	Σ	ſ
1 2 3 4 5 6 7		S	%	5	Е	U	е	u	à	ò	Ñ	=	+	f	٥	1
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# KOREA (Korea)

L/H	0	1	2	3	4	5	6	7	8	9	A	в	с	D	E	F
0				0	6	Р	-	р	ç	É	á		L	ш	α	Ξ
1			1	1	А	Q	а	q	ü	æ	í	88	$\perp$	Ŧ	β	±
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3			#	3	С	s	с	$\mathbf{s}$	â	ô	ú		F	L	π	≤
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Character Sets

# LEGAL (Legal)

### NATIONAL CHARACTER SETS AND SUPPORTED RESIDENT FONTS (ALL EMULATIONS)

In all emulations, this printer supports 50 national character sets for characters and symbols specific to different languages. Some national character sets, however, do not have some characters and symbols and may not be usable, depending on resident fonts. The following tables show which of the resident fonts are supported for each national character set:

Resident fo	ont	Courier 1	Elite 12	Compres	Draft	<b>Bold PS</b>	Pica 10	Courier s	Timeless	Nimbus S	Correspo	H-draft***	OCR-B	OCR-A
National character set	Name in setup menu	0		S				scalable**	* *	Sans **	rrespondence	**		
USA * United Kingdom German	USA UK GERMAN	$\sqrt[]{}$	$\sqrt[]{}$	$\sqrt{1}$	$\sqrt{1}$	$\sqrt[]{}$		$\sqrt{1}$	<u> </u>	<u> </u>	$\sqrt[]{}$	$\sqrt[]{}$	V	

(Continued on the next page)

- \* USA is the same as Code Page 437.
- \*\* These are scalable and provided with upright, italic, and bold as resident fonts.
- \*\*\* H-draft stands for high-speed draft.
- $\sqrt{:}$  Supported

Character Sets

Resident font		Courier 10	Elite 12	Compress	Draft	<b>Bold PS</b>	Pica 10	Courier	Timeless **	Nimbus	Corresp	H-draft***	OCR-B	OCR-A
National character set	Name in setup menu	10		SS		-		ourier scalable**	s **	<b>Nimbus Sans</b> **	orrespondence	***		
Swedish	SWEDISH													
ISO 8859-1	ISO8859	$\checkmark$	$\checkmark$			$\checkmark$						$\checkmark$	$\checkmark$	
ECMA94	ECMA94	$\checkmark$	$\checkmark$											
Code Page 437 *	PAGE437	$\checkmark$	$\checkmark$		$\checkmark$	$\checkmark$		$\checkmark$		$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	
Code Page 850	PAGE850	$\checkmark$	$\checkmark$			$\checkmark$		$\checkmark$	$\checkmark$		$\checkmark$	$\checkmark$	$\checkmark$	
Code Page 852	PAGE852	$\checkmark$	$\checkmark$											
Code two-Pass	PAGE852-T	$\checkmark$	$\checkmark$											
Code Page 855	PAGE855	$\checkmark$	$\checkmark$											
Code Page 860	PAGE860		$\checkmark$			$\checkmark$					$\checkmark$		$\checkmark$	
Code Page 863	PAGE863	$\checkmark$	$\checkmark$										$\checkmark$	
Code Page 865	PAGE865	$\checkmark$	$\checkmark$			$\checkmark$							$\checkmark$	
Code Page 866	PAGE866	$\checkmark$	$\checkmark$											
Hungarian	HUNGARY	$\checkmark$	$\checkmark$											
Hungarian	HUNG-T	$\checkmark$												
two-pass														
Slovenian	SLOV	$\checkmark$												
Slovenian	SLOV-T	$\checkmark$												
two-pass														
Polish	POLISH			$\checkmark$			$\checkmark$		$\checkmark$					
Polish two-pass	POLSH-T			$\checkmark$			$\checkmark$		$\checkmark$					
Mazovian	MAZOWIA	$\checkmark$												
Mazovian	MAZOW-T	$\checkmark$												
two-pass														
Latin 2	LATIN2	$\checkmark$				$\checkmark$			$\checkmark$					
Latin 2 two-pass	LATIN2-T	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$			$\checkmark$	$\checkmark$		

(Continued on the next page)

- \* USA is the same as Code Page 437.
- \*\* These are scalable and provided with upright, italic, and bold as resident fonts.
- \*\*\* H-draft stands for high-speed draft.
- $\sqrt{:}$  Supported

Resident fo	Resident font		Elite 12	Compress	Draft	<b>Bold PS</b>	Pica 10	Courier :	Timeless **	Nimbus Sans **	Correspondence	H-draft***	OCR-A OCR-B
National character set	Name in setup menu	Courier 10		ŝŝ				Courier scalable**	* *	Sans **	ondence	**	
Kamenicky	KAMENIC	$\checkmark$											
Kamenicky	KAMEN-T						$\checkmark$		$\checkmark$		$\checkmark$		
two-pass													
Turkish	TURKY	$\checkmark$	$\checkmark$			$\checkmark$	$\checkmark$		$\checkmark$		$\checkmark$		
Turkish two-pass	TURKY-T	$\checkmark$	$\checkmark$		$\checkmark$	$\checkmark$	$\checkmark$		$\checkmark$				
Cyrillic	CYRILIC	$\checkmark$	$\checkmark$		$\checkmark$				$\checkmark$				
IBM 437	IBM437	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$				$\checkmark$				
IBM 851	IBM851	$\checkmark$	$\checkmark$		$\checkmark$				$\checkmark$				
ELOT 928	ELOT928	$\checkmark$	$\checkmark$		$\checkmark$				$\checkmark$				
Code Page DHN	PG-DHN	$\checkmark$	$\checkmark$		$\checkmark$	$\checkmark$	$\checkmark$		$\checkmark$				
Latin Polish	LATIN-P	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$		$\checkmark$		$\checkmark$		
ISO Latin	ISO-LTN	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$		$\checkmark$		$\checkmark$		
Lithuanian 1	LITHUA1		$\checkmark$						$\checkmark$		$\checkmark$		
Lithuanian 2	LITHUA2		$\checkmark$						$\checkmark$				
MIK	MIK		$\checkmark$						$\checkmark$				
Macedonian	MACEDON		$\checkmark$						$\checkmark$				
ABG	ABG		$\checkmark$						$\checkmark$				
ABY	ABY	$\checkmark$	$\checkmark$		$\checkmark$				$\checkmark$				
Code Page MAC	PG-MAC		$\checkmark$						$\checkmark$				
ELOT927	ELOT927	$\checkmark$	$\checkmark$		$\checkmark$				$\checkmark$				
DEC Greek	DEC GR	$\checkmark$	$\checkmark$						$\checkmark$				
Greek 11	GREEK 11		$\checkmark$						$\checkmark$				
Code Page 862	PG862		$\checkmark$			$\checkmark$	$\checkmark$						
Hebrew Old	HBR-OLD		$\checkmark$			$\checkmark$	$\checkmark$						
Hebrew DEC	HBR-DEC	$\checkmark$	$\checkmark$		$\checkmark$	$\checkmark$	$\checkmark$						
ISO-Turkish	ISO-TUK					$\checkmark$			$\checkmark$				
RUSCII			$\checkmark$			$\checkmark$	$\checkmark$		$\checkmark$				
LATIN-9		$\checkmark$											

\* USA is the same as Code Page 437.

\*\*\* H-draft stands for high-speed draft.

 $\sqrt{:}$  Supported

<sup>\*\*</sup> These are scalable and provided with upright, italic, and bold as resident fonts.

## **RESIDENT FONTS**

This appendix provides print samples of the printer's nineteen resident fonts.

The 24-wire dot-matrix printer prints **COURIER 10** quality characters and symbols using a variety of sizes and fonts. The 24-wire dot-matrix printer prints PRESTIGE ELITE 12 quality characters and symbols using a variety of sizes and fonts. The 24-wire dot-matrix printer prints DRAFT 12 quality characters and symbols using a variety of sizes and fonts. The 24-wire dot-matrix printer prints COMPRESSED quality characters and symbols using a variety of sizes and fonts. The 24-wire dot-matrix printer prints **PICA 10** quality characters and symbols using a variety of sizes and fonts. The 24-wire dot-matrix printer prints **CORRESPONDENCE 10** quality characters and symbols using a variety of sizes and fonts. The 24-wire dot-matrix printer prints **HIGH-SPEED DRAFT 12** quality characters and symbols using a variety of sizes and fonts. The 24-wire dot-matrix printer prints **BOLDFACE PS** quality characters and symbols using a variety of sizes and fonts. The 24-wire dot-matrix printer prints **OCR-B 10** quality characters and symbols using a variety of sizes and fonts. The 24-wire dot-matrix printer prints **OCR-A 10** quality characters and symbols using a variety of sizes and fonts.

COURIER (SCALABLE)	
Normal	The 24-wire dot-matrix printer prints quality characters and symbols using a variety of sizes and fonts.
Bold	The 24-wire dot-matrix printer prints quality characters and symbols using a variety of sizes and fonts.
Italic	The 24-wire dot-matrix printer prints quality characters and symbols using a variety of sizes and fonts.
NIMBUS SANS ® (SCALABLE)	
Normal	The 24-wire dot-matrix printer prints quality characters and symbols using a variety of sizes and fonts.
Bold	The 24-wire dot-matrix printer prints quality characters and symbols using a variety of sizes and fonts.
Italic	The 24–wire dot–matrix printer prints quality characters and symbols using a variety of sizes and fonts.
TIMELESS (SCALABLE)	
Normal	The 24-wire dot-matrix printer prints quality characters and symbols using a variety of sizes and fonts.
Bold	The 24-wire dot-matrix printer prints quality characters and symbols using a variety of sizes and fonts.
Italic	The 24-wire dot-matrix printer prints quality characters and symbols using a variety of sizes and fonts.

# **GLOSSARY OF TERMS**

A4 size	A standard paper size used in Japan and other countries. Paper is 210 x 295 mm (8.25 x 11.6 inches).
Application software	SOFTWARE PROGRAMS THAT PERFORM TASKS ON A COMPUTER. SUCH PROGRAMS INCLUDE WORD PROCESSING, DATABASE MANAGEMENT, AND ACCOUNTING, FOR EXAMPLE.
ASCII	The acronym for American National Standard Code for Information Interchange. ASCII is a set of 256 codes (numbered 0 to 255) used to communicate information between a computer and another device such as a printer.
Baud rate	The speed, in bits per second, at which data is transmitted to a device such as a printer. Baud rates apply to serial data only. 1200 baud equals approximately 120 characters per second.
Bidirectional printing	Alternate printing of lines from left to right and right to left. Bidirectional printing is faster than unidirectional printing because there are no carriage returns.
Bit	The smallest unit of information in computer memory. A bit is a single digit, either a 1 or a 0, in the binary numbering system. Eight bits equal one byte.
Buffer	A storage area for data in the printer or computer. The printer's buffer consists of a print buffer and a download buffer. The print buffer holds data to be printed. The download buffer holds downloaded data such as download (soft) fonts.
Byte	A byte consists of eight bits that constitute one symbol. A byte represents a single character, such as number, letter, or special control character.

Carriage return (CR)	The return of the print head carriage to the beginning of the next line.
Centronics interface	A type of parallel interface. See Parallel interface.
Column	A vertical section on a printed page. This printer can print 80-column pages at 10-pitch (10 characters per inch).
Command set	A set of print and format commands used to control the printer. Each printer has its own resident command sets embedded in the printer firmware. These command sets are actuated by codes sent from the host computer.
Condensed print	Print that uses "condensed" characters. Condensed characters are narrower than regular characters. Using condensed print increases the number of characters per line.
Continuous forms	Connected, fan-folded sheets of paper that are fed into the printer using forms tractors. The fan-folded sheets are separated by tearing them at their perforations.
Control panel	A panel containing the printer indicators and buttons. The control panel is used to control printer operations, such as loading paper, selecting print features, and changing setup options.
срі	Characters per horizontal inch. Also referred to as pitch. For example, 12-pitch means 12 cpi.
cps	Characters per second.
Cut sheets	See Single sheets.
Defaults	Settings selected automatically by the printer when power is turned on. Enter setup mode to change the defaults to ensure compatibility with your system hardware and software.
Dot matrix	The grid used to print characters on a dot matrix printer. Each dot corresponds to a wire in the print head.

Downloading	Transferring soft fonts from the computer to the printer's memory. Downloading allows you to use fonts not resident in the computer.
dpi	Dots per inch.
Emulation	A command set that allows one printer to print like another printer. This printer has three resident emulations: Fujitsu DPL24C PLUS (native command set), IBM proprinter XL24E, and Epson ESC/P2.
Font	A complete set of printable characters having the same size and style. For example, Courier 10 and Prestige Elite 12 are commonly used fonts.
Form feed (FF)	A signal to the printer to advance the paper forward one page. Form feeds can be executed either by your software or by holding down the LF/FF button on the printer control panel.
Graphics printing	Controlling the print head wires (dots) individually to produce a picture or an image on the page.
Hexadecimal	A base-16 numbering system (also commonly referred to as hex numbers). Since a base-16 system requires 16 digits, numbers 0 through 9 and letters A through F are used. Expressing binary numbers in hexadecimal uses fewer digits.
Hex dump	A hexadecimal printout of control codes and data. Hex dumps are used to debug computer programs and to troubleshoot printer malfunctions. To print a hex dump on the printer, use the HEX- DUMP function in setup mode.
Interface	A connection that allows communication from one part of a system to another. For example, electrical signals are transferred between the computer and printer over an interface cable.
K byte	Kilobyte. 1K byte equals 1024 bytes.

LAN interface	An interface for the local area network that supports the use of 10Base-T and 100Base-TX cables. (The use of Category 5 or greater TX cables is supported.) The maximum cable length supported is 100 meters.
Letter size	A standard paper size used in the United States and other countries. Paper is $8-1/2 \times 11$ inches (215.9 x 279.4 mm).
Line feed (LF)	A signal to the printer that advances the paper forward one line. Line feeds can be executed either by your software or by pressing the LF/FF button on the printer control panel.
Line spacing	The vertical spacing between lines, measured in lines per inch.
lpi	Lines per inch. Used to measure line spacing.
Monospacing	Character spacing in which each printed character has the same width. Also called fixed pitch, monospacing is the opposite of proportional spacing. Typewriter or computer-printed text is typically monospaced.
Nonresident font	Fonts not present (resident) in the printer's permanent memory. Soft fonts and fonts on font cards are examples of nonresident fonts.
Normal mode	One of the printer's two operating modes. In normal mode, the control panel can be used to perform everyday printer operations, such as loading and unloading paper, feeding paper, and selecting print features. See also Setup mode.
Offline	When the printer is offline, it receives commands from the printer control panel rather than from the computer. "Offline" indicates that the printer is not "online" with the computer.
Online	When the printer is online, it is ready to receive or is receiving commands from the computer. The printer must be online to print.
Parallel interface	A standard computer interface. Information is transferred between devices over separate wires, allowing all of the bits that make up the character to be transmitted simultaneously (in parallel).

# GLOSSARY OF TERMS

Park position	The position in which continuous forms paper is retracted or "parked" on the rear forms tractors. When continuous forms paper is loaded, it moves forward from the park position to the platen.
Permanent memory	Memory that retains information even when power is turned off. The printer's permanent memory retains the default settings specified using the printer setup mode.
Pitch	Characters per horizontal inch (cpi).
Platen	A hard rubber cylinder that moves paper forward during printing.
Proportional spacing	Character spacing in which wide characters occupy more space than do narrow characters. For example, characters such as "W" or "M"occupy more horizontal space than do characters such as "i" or "1." Many soft fonts are proportionally spaced. Sometimes designated PS, proportional spacing is the opposite of monospacing.
Protocol	A set of instructions that control how data is transmitted between devices such as a computer and printer.
Rear feed	In rear feed, paper is fed from the rear of the printer. The forms tractor unit pushes paper into the printer.
<b>Resident fonts</b>	Fonts present (resident) in the printer's permanent memory. For this printer, the resident fonts are Courier 10, Prestige Elite 12, Pica 10, OCR-B 10, OSR-A 10, Boldface PS, Compressed font, Correspondence, Draft, and High-speed Draft. Unlike soft fonts, resident fonts can always be accessed.
RS-232C interface	A type of serial interface. See Serial interface.
Self-test	A test that determines whether the printer is working correctly. Test pages are printed to show print quality and verify whether all characters print. The self-test only tests the printer. It does not test how the computer works with the printer.

Serial interface	A standard computer interface. Information is transferred between devices over a single wire (although other wires are used for control). A serial interface can use an interface cable greater than 3 meters (10 feet). A long cable is often necessary in networking environments, where the printer may be shared.
Setup mode	One of the printer's two operating modes. In setup mode, the controlpanel can be used to select the printer default settings, such as print features, hardware options, and top-of-form. Setup mode also provides some diagnostic functions. See also Normal mode.
Shadow printing	Shadow printing prints characters twice for emphasis. Characters printed the second time are shifted slightly to the right.
Single sheets	Single sheets are sheets of paper, envelopes, and noncontinuous multipart forms fed into the printer using the cut sheet stand. Single sheets are also called cut sheets.
Softfonts	Fonts downloaded from a disk to the printer memory. Soft fonts are also referred to as downloaded fonts. Unlike resident fonts, soft fonts are available only when in the printer memory.
Software	Programs that control the computer and printer to perform specified tasks, such as word processing, database management, and preparation of spreadsheets. Software is sometimes referred to as application software.
Top margin	The total space at the top of the printed page. The top margin is the sum of the top-of-form setting, the software-specified top margin, and the printer's TOP-MRG setting.
Top-of-form (TOF)	The logical top of the physical page, as "understood" by the printer when loading paper. The default TOF settings are 1 inch (25.4 mm) for both cut sheets and continuous forms.

Tractor feed	A method for feeding continuous forms forward for printing. Holes on the sides of the forms fit over sprockets on two tractors located inside the printer. The forms are pushed for rear feeding.
Unidirectional printing	Printing is performed in one direction only, left to right. Unidirectional printing is slower than bidirectional printing, but the vertical alignment is more accurate. Unidirectional printing is useful when precise vertical alignment is required, as in ruled tables.
USB interface	A serial bus standard. An abbreviation of Universal Serial Bus.HotSwap using Plug&Play is available. The maximum cable length is five meters. The transmission mode is 12 Mbps + 0.25% at full speed.

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