Thank you for purchasing a Futaba 2PL.

Before using your 2PL, read this manual carefully and use your R/C set safely.

After reading this manual, store it in a safe place.

Application, Export, and Modification

1. This product may be used for models only. It is not intended for use in any application other than the control of models for hobby and recreational purposes. The product is subject to regulations of the Ministry of Radio/Telecommunications and is restricted under Japanese law to such purposes.

2. Exportation precautions:

(a) When this product is exported from the country of manufacture, its use is to be approved by the laws governing the country of destination which govern devices that emit radio frequencies. If this product is then re-exported to other countries, it may be subject to restrictions on such export. Prior approval of the appropriate government authorities may be required. If you have purchased this product from an exporter outside your country, and not the authorized Futaba distributor in your country, please contact the seller immediately to determine if such export regulations have been met.

(b) Use of this product with other than models may be restricted by Export and Trade Control Regulations, and an application for export approval must be submitted. In the US, use of 72MHz (aircraft only), 75MHz (ground models only) and 27MHz (both) frequency bands are strictly regulated by the FCC. This equipment must not be utilized to operate equipment other than radio controlled models. Similarly, other frequencies (except 50MHz, for HAM operators) must not be used to operate models.

3. Modification, adjustment, and replacement of parts: Futaba is not responsible for unauthorized modification, adjustment, and replacement of parts on this product. Any such changes may void the warranty.

Compliance Information Statement (for U.S.A.)

This device, trade name Futaba Corporation of America, model number R142JE comply with part 15 of the FCC Rules. Operation is subject to the following two conditions:

(1) This device may not cause harmful interference, and

(2) This device must accept any interference received, including interference that may cause undesired operation.

The responsible party of this device compliance is;

Futaba Corporation of America

2865 Wall Triana Highway, Huntsville, Alabama 35824, U.S.A.

TEL (256) 461 - 7348

Battery Recycling (for U.S.A.)



The RBRCTM SEAL on the (easily removable) nickel-cadmium battery contained in Futaba products indicates that Futaba Corporation of America is voluntarily participating in an industry program to collect and recycle these batteries at the end of their useful lives, when taken out of service within the United States. The RBRCTM program provides a convenient alternative to placing used nickel-cadmium batteries into the trash or municipal waste system, which is illegal in some areas.

You may contact your local recycling center for information on where to return the spent battery. Please call 1-800-8-BATTERY for information on Ni-Cd battery recycling in your area. Futaba Corporation of America's involvement in this program is part of its commitment to protecting our environment and conserving natural resources.

NOTE: Our instruction manuals encourage our customers to return spent batteries to a local recycling center in order to keep a healthy environment.

RBRC[™] is a trademark of the Rechargeable Battery Recycling Corporation.

Warning: This product contains a chemical known to cause cancer and birth defects (or other reproductive harm).

•No part of this manual may be reproduced in any form without prior permission.

[•]The contents of this m anual are subject to change without prior notice.

[•]This manual has been carefully written. Please write to Futaba if you feel that any corrections or clarifications should be made.

[•]Futaba is not responsible for the use of this product.

2PL

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Safety Precautions

For your safety as well as that of others. Please read this manual thoroughly prior to installation and operation of your digital proportional R/C system.

Definition of Symbols

The following defines the symbols used in this manual.

Explanation of Symbols

▲Danger	Procedures which may lead to a dangerous condition and cause death or serious injury to the user if not carried out properly.
▲Warning	Procedures which may lead to a dangerous condition or cause death or serious injury to the user if not carried out properly, or procedures where the probability of superficial injury or physical damage is high.
▲ Caution	Procedures where the possibility of serious injury to the user is small, but there is a danger of injury, or physical damage, if not carried out properly.

Explanation of Graphic Symbols



Indicates an operation that prompts a warning (including Caution).



Indicates an operation that must not be performed.

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Indicates an operation that always must be performed.

Running (Sailing) Preparations Safety Precautions

<u> Warning</u>

(When using a Ni-cad battery to power your system) Charging

When using a Ni-cad battery to power your system, always charge and check the battery voltage prior to operation.

Should the battery discharge below the minimum voltage level, control will be lost.

▲ Caution

(When using a Ni-cad battery to power your system)

When the charger is not in use, disconnect from the outlet. To prevent accidents, overheating and short circuits.

Running (Sailing) Safety Precautions

\land Warning

Conduct Tests

Prior to operation always preform a range test.

Even one abnormality in the R/C system may cause loss of control. [Range Test Procedure]

Have a friend hold the model, or place on a stand where the wheels or prop can not come in contact with any object. Collapse the transmitter antenna and operate from a distance of about 10 yards. Be sure to check the movement of each servo to make sure they follow the movement of the steering wheel and throttle trigger. If the servos do not follow the commands from the transmitter or any type of interference is detected, Do Not operate the model.



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Fully extend the transmitter antenna.

If the transmitter antenna is not fully extended range will be reduced and control may be lost.

Prohibited

Do not operate two or more models on the same frequency at the same time. Operation of two or more models on the same frequency at the same time will cause interference and loss of control of both models.

AM, FM and PCM are different methods of modulation. Nonetheless the same frequency can not be used at the same point in time, regardless of the signal format.

Do not operate outdoors on rainy days

Never operate in the rain or run through puddles.

The transmitter, receiver, batteries and most servos, and speed controls are not waterproof. Contact with any type of moisture or immersion in water or snow will cause damage along with possible loss of control. Should any type of moisture enter any component of the system immediately stop using the R/C system and return to our service center for inspection.

Prohibited

Do not operate when visibility is limited.

Should you loss sight of the model a collision or other dangerous situation may occur.

Prohibited

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Do not operate near people or roads.

Do not operate near high tension power lines or communication broadcasting antennas.

Prior to the operation of any model be sure the area you plan to use is safe. Be aware of all object that may be in the path of your model. Do not operate the model where people or any type of moveable object could stray in the path of your model. Control loss due to interference, component failure, loss of sight or low battery voltage could result in serious injury to yourself and others as well as damage to your model.

Prohibited

Do not operate your R/C system within 1 mile of another site where radio control activity may occur.

Interference from other R/C systems will cause loss of control.

Prohibited

Do not operate when you are tired, not feeling well or under the influence of alcohol or drugs.

Your judgement is impaired and could result in a dangerous situation that may cause serious injury to yourself and others.

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Before you turn on the power switch on the transmitter, always check to see that the trigger is at the neutral position. Always turn the transmitter on first, then the receiver. When you turn the system off, always turn the receiver off first then the transmitter. This step is very important always follow this procedure.

If this procedure is not followed, injury to yourself and others as well as loss of control could occur.

Adjustment Note

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Make all adjustments to the radio control system with engine not running, or the electric motor disconnected.

If the engine is running or the motor is connected while adjustments are made the model may run out of control.

Remove the main battery source from electric powered models when they are not being used.

Should you accidently leave the receiver switch on the model could run out of control.



Do not touch

Do not touch the engine, motor, speed control or any part of the model that will generate heat while running.

Touching hot parts will result in serious burns.

Storage and Disposal Safety Precautions

A Warning

(When using a Ni-cad battery to power your system)

At the end of a days operation store the system with Ni-cad battery discharged. Be sure to recharge the system before it is used again.

You should fully discharge your systems batteries periodicity to prevent a condition called "memory". For example if you only make two run in a day or you regularly use a small amount of the batteries capacity, the memory effect can reduce the actual capacity even if the battery is charged for the recommended amount of time.

Prohibited



Do not throw a Ni-cad battery into a fire. Do not disassemble or attempt to repair a Nicad battery pack.

Overheating, damage and acid leakage may lead to burns, loss of eye sight as well as numerous other types of injuries. The electrolyte in Ni-cad batteries is a strong alkali. Should you get even the smallest amount of the electrolyte in your eyes, Do Not rub, wash immediately with water, seek medical attention at once. The electrolyte can cause blindness. If electrolyte comes in contact with your skin or clothes, wash with water immediately.

▲ Caution

Prohibited

Do not store your R/C system where it will be exposed to the following conditions.

- Extreme heat or coldness
- Exposed to direct sunlight
- Where humidity is high
- Where vibration is prevalent
- Where dust is prevalent
- · Where there is steam and condensation
- · Where the system would be exposed to engine exhaust

Storing your R/C system under adverse conditions could cause deformation and numerous other problems with operation.

(When using a Ni-cad battery to power your system) Caution



When disposing Ni-cad batteries, cover any exposed contacts with some type of insulation to prevent short circuit. Improper disposal could cause fire.

Other Safety Precautions

Caution

When operating two or more models at the same time, have a third person act as a spotter. They will be in charge of safety and you should follow their instructions.



Beginners should receive instructions regarding safety and operation from an experienced modeler.

Use genuine Futaba parts only.



Always use only genuine Futaba receiver, servos, electronic speed controls along with other optional parts and components.

Futaba will not be held responsible for damages caused by other than genuine Futaba parts and components. Use only genuine Futaba parts and components listed in the instruction manual and catalog.

(When using a Ni-cad battery to power your system) Prohibited



Do not short circuit the Ni-cad battery terminals.

Short circuiting the terminals will lead to sparks and overheating and could cause a fire and burns as well.



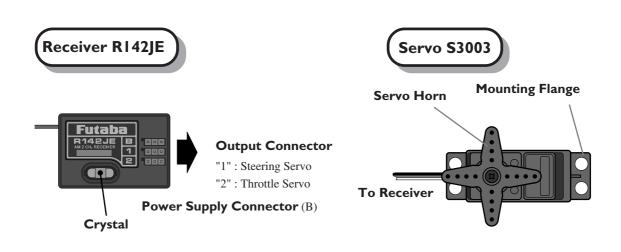
Before Operation

System Contents

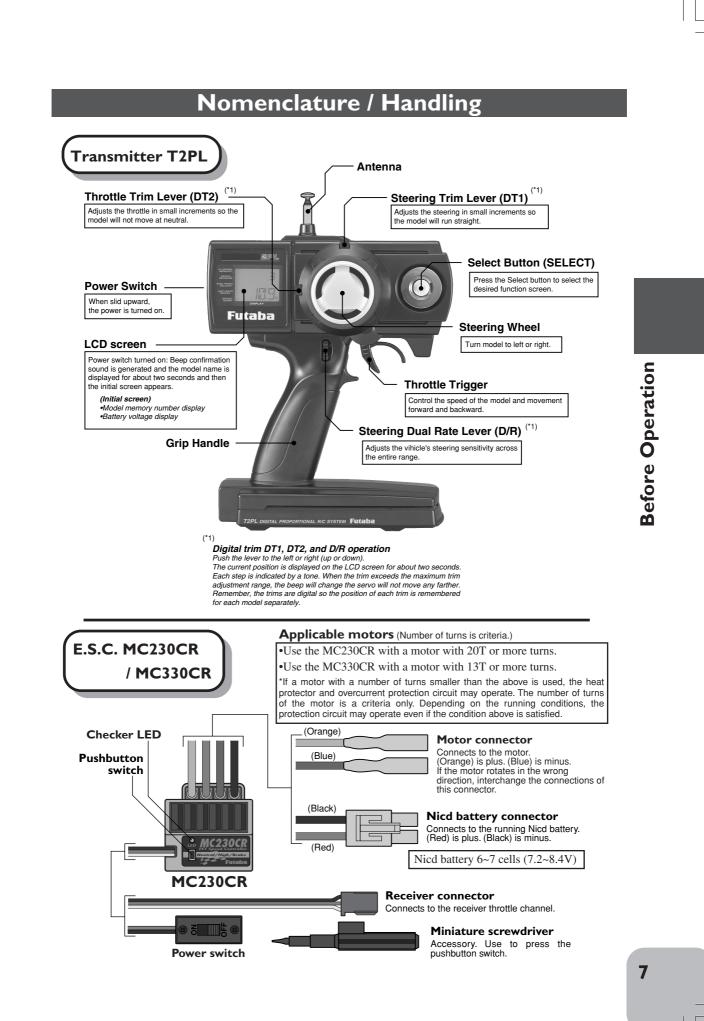
After opening the container, check the contents for the following items. the contents will vary with the system purchased.

	System with 2 Servos	System with I Servo	System with E.S.C. and Servo
Transmitter		T2PL (xl)	
Receiver		RI42JE (xI)	
Servo	S3003 (x2)	S3003	8 (xl)
E.S.C.			MC230CR (xl) or MC330CR (xl)
Switch	ssw-c	GS (xI)	
Battery Holder	R2-BSS-B (x1)		
Miscellaneous	Servo mounting hardware and se		ervo horns
			Mini Screwdriver

Should any item be missing or you are uncertain of the contents of the system, please contact the dealer where the unit was purchased.



Before Operation



Handling Procedure for Batteries (8 AA Size Batteries)

(Battery Replacement Method)

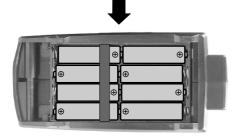
- Remove the battery cover from the transmitter by sliding it in the direction of the arrow in the figure.
- **2** Remove the used batteries.
- 3 Load the new AA size batteries . Pay very close attention to the polarity markings and reinsert accordingly.
- 4 Slide the battery cover back onto the case.



Before Operation







Caution

Always be sure you reinsert the batteries in the correct polarity order. If the batteries are loaded incorrectly, the transmitter may be damaged.



When the transmitter will not be used for any short or long period of time, always remove the batteries. If the batteries do happen to leak, clean the battery case and contacts thoroughly. Make sure the contacts are free of corrosion.

Check:

Turn the power switch on the transmitter to the ON position. Check to the battery voltage display on the LCD screen.

If the voltage is low, check the batteries for insufficient contact in the case or incorrect battery polarity.

Low Battery Alarm:

If the transmitter battery voltage drops below 8.5V an alarm will sound and "LOW" will be displayed on the LCD screen.

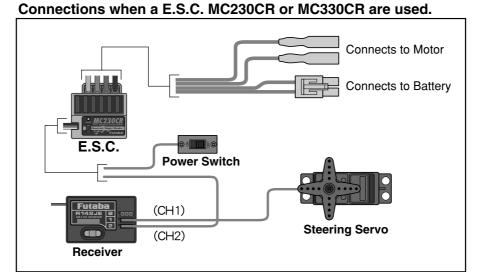


The low battery alarm is meant to be a safety feature only. Do NOT operate your radio below 9V. Always shut your radio off as soon as possible after the low battery warning tone to avoid loss of control.

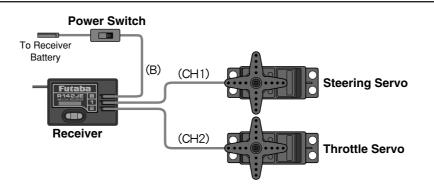
8

Receiver and Servo Connection

As you connect the receiver, servos and other components, do so in accordance with the "Assembly Precautions".



Gas Powered Model



Assembly Precautions



Warning

Check Check the receiver, servos, and battery connectors, to be sure they are firmly connected.

If a connector is not fully inserted, vibration may cause the connector to work loose while the model is operating. This will result in loss of control.



Check

Operate each servo horn over its full stroke and check to see that the linkage does not bind or is not too loose.

Excessive force applied to the servo horn by binding or poor installation may lead to servo problems and cause result in loss of control.



Prohibited

The receiver antenna may seem long. Do not cut or alter from the original length. If the receiver antenna length is altered, the receiver will be adversely effected. The receiver will become considerably more susceptible to interference and high frequency noise which will result in loss of range and control.

Installation Note

(Electric Car's and Boat's)

Isolate the receiver from vibration by attaching to the chassis or mounting plate with thick double sided tape.

(Gas Powered Car's and Boat's)

Isolate the receiver from vibration by wrapping it in foam rubber or similar type cushioning material. Protect the unit from water damage by placing it in a plastic bag or waterproof radio box.

The receiver contains precision electronic parts. These parts are vulnerable to vibration and shock. Any contact with moisture (water or condensation) may cause receiver malfunction and loss of control.



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Installation Note

Keep all devises that may omit high frequency noise, such as motor's, batteries, and wiring that handle heavy current loads, at least 1/2 inch away from the receiver and receiver antenna.

High frequency noise will cause a decrease in operating range and could cause loss of control.

Use genuine Futaba parts only.

Use only genuine Futaba crystal set's as specified in this instruction manual. The use of other than Futaba crystal set's will result in decrease of range as well as loss of control. There are separate crystal's for the Transmitter and Receiver, there are also crystal set's for AM, FM and Dual Conversion FM. Use only single conversion AM crystal set's with this system.

Changing crystals in 72-75 MHz transmitter is illegal, however 27 MHz is allowable. (For U.S.A.)

Install electronic speed control heat sinks as well as other components that conduct electricity so they can not come in contact with aluminum, carbon fiber or other materials that conduct electricity.

If for example the speed control came loose while the model was running and touched an aluminum chassis a short circuit may occur that would cause irreparable damage to the system as well as loss of control.

Installation Note

Noise suppression capacitors should be installed on almost all motors. If the proper capacitors are not installed, high frequency noise will reduce range and cause loss of control along with various other problems.



Installation Note

Inspect all linkage installations and any point where metal could come in contact with other metal parts. Make sure these parts do not touch other metal parts under vibration.

Should a linkage or other metal parts come in contact with other metal parts under vibration the high frequency noise generated by this contact will cause interference and possible loss of control.

A Caution



Disassembly Prohibited

Do Not disassemble any part of this system that is not specified in the instruction manual.

Futaba will not be responsible for any damage due to improper disassembly of any part of the radio control system.

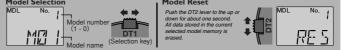
Assembly / Adjustment

Digital Proportional Adjustment

*When making these settings adjustments , do so with the motor disconnected or the engine not running.

(Preparations)

Select the model memory that is not used and reset it to the initial values with the model selection and model reset functions.



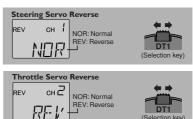
Servo Horn Installation Instructions.

Connect the receiver, servos, and other components and then turn on the power switches to transmitter and receiver. *Both servos will move to the neutral position.

2 At this time install the servo horn in the manner described in the instruction manual provided with the model this system will be used in.

Reversing The Servo Operation Direction

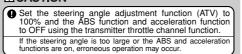
Should the servo operate in the opposite direction required for your application, reverse the direction with the servo reversing.



E.S.C. MC230CR / MC330CR

NEUTRAL, HIGH, AND BRAKE MAX POINTS SETTINGS

▲CAUTION



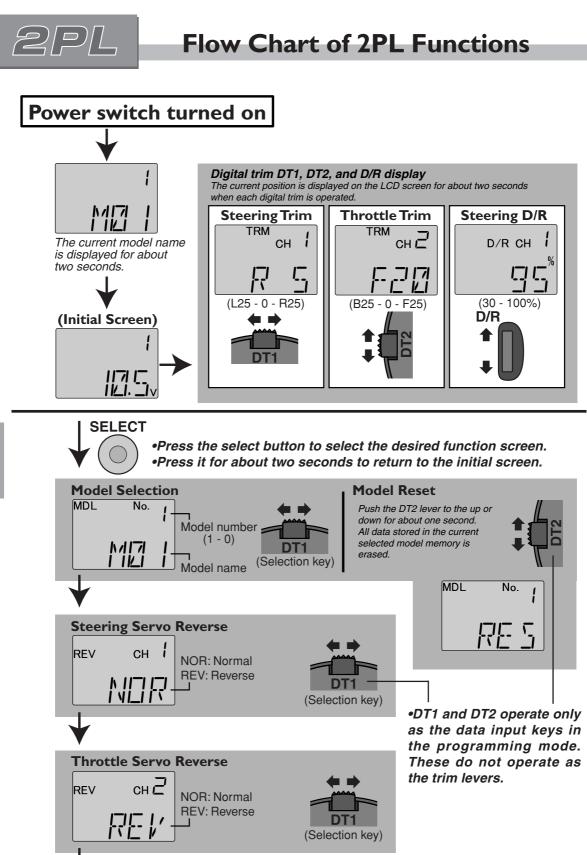
*When using the ABS function, after setting up the MC230CR / MC330CR, stop the reverse function, then turn on the ABS function. If the ABS function is on, the MC230CR / MC330CR cannot be set up correctly.

Turn on the power in transmitter -> amp order. MC230CR /MC330CR Transmitter throttle operation ker LED 2 Neutral · Continuous single blink point setting ss the pushbutton switch (0.5 secs or longer) Neutral state Π Π ╢ N 3 High point setting · Continuous double blink Press the pushbutton switch Full high state (Confirm ation beep sounds) If the LED does not go off but blinks rapidly, setting was not performed normally. Repeat setting 4 Brake MAX If the LED goes out, setting is complete. om "Neutral point Full brake state point setting Press the pushbutton switch ייייי תתתת (Confirmation beep sounds.) Full brak Continuous rapid blink

Before setting each point, set the transmitter throttle channel trim to neutral.

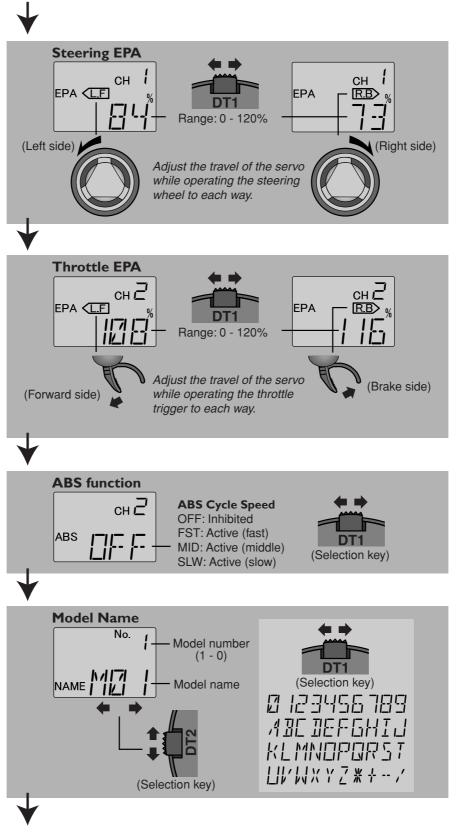
Since the data is read at the end of setting of all points, the points cannot be set independently.
If the amp power was turned off during setting, the setting points cannot be memorized. (The previous settings are retained.)
The confirmation been sounds only when the motor was connected.

Assembly / Adjustment



Flow Chart of 2PL Functions

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Flow Chart of 2PL Functions

To Initial Screen

•Always return to the initial screen after the setting.

Description of 2PL Functions

Steering Trim (TRM-CHI)

Steering neutral adjustments can be made by moving the Steering trim knob to the left or right.

Racers Tip

2PL

When you install a servo always check to be sure the servo is at its neutral position. Adjust the servo horn hole position and linkage so both are parallel. When a servo saver is used place it as close to center position as possible. Be sure the steering trim on the transmitter is at the neutral position.

Trim Operation And Maximum Travel

Changing the trim can effect the overall settings, when adjustments are made with the trims recheck your installation for maximum servo travel. (Steering EPA right side and left side).

When Trim usage is extreme

If it takes most of your trim movement to get a servo to the neutral position, reposition the servo horn or servo saver on the servo and inspect your linkage installation.

Throttle Trim (TRM-CH2)

Throttle neutral adjustments can be made moving the throttle trim to the left or right.

Racers Tip

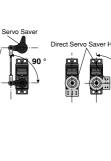
When using a electronic speed control set the throttle trim to neutral and make adjustments to the speed control. On a gas powered model set the trim to neutral and adjust the linkage to the point where the carburetor is fully closed in accordance with the engine instruction manual.

Trim Operation and Travel

Trim adjustments will effect the overall servo travel, check the brake side (backward) movement when changes are made.

When trim movement is extreme

If you use most of the trim movement to get the servo to the neutral position, recenter the servo horn closer to the neutral position and inspect your throttle linkage.

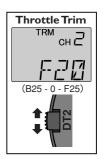


Steering Trim TRM

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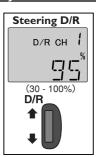






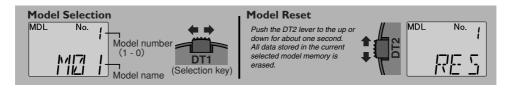
Steering Dual Rates (D/R-CHI)

Use this function to adjust the steering travel of your model. If the model understeers (push) while cornering, add steering by pressing the upper side of the D/R button. When the model oversteers (loose), take away steering by pressing the lower side of the D/R button.



Model Selection/Model Reset (MDL)

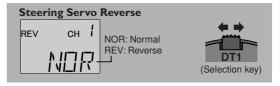
The model selection selects the desired model memory from the 10 model memories stored within the transmitter and the model reset erases all data stored in a specific model memory.



Steering Servo Reversing (REV-CHI)

This function reverses the rotation direction of the Steering servo.

When the trim position deviates from the center, the deviation will be on the opposite side when the servo is reversed.



Description of 2PL Functions

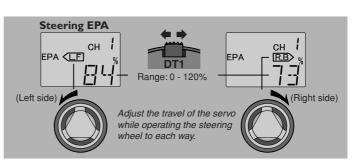
Throttle Servo Reversing (REV-CH2)

This function reverses the rotation direction of the throttle servo.

When the trim position deviates from the center, the deviation will be on the opposite side when the servo is reversed. Throttle Servo Reverse REV CH CH NOR: Normal REV: Reverse DT1 (Selection key)

Steering End Point Adjustment (EPA-CHI)

Use this function to limit the servo movement to the left or right. The servo travel to each side can be independently adjusted. This feature will compensate for any difference in right or left turning angles or radius due to the characteristics of your model.

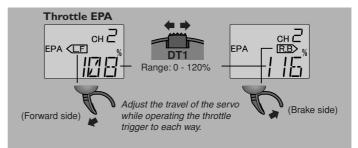


Warning

Be sure that the steering linkage does not bind or come in contact with any suspension parts or arms. If unreasonable force is applied to the servo, the servo may be damaged and result in loss of control.

Throttle End Point Adjustment (EPA-CH2)

This function is used to adjust the forward and brake side servo travel. Each direction can be adjusted independent of each other. Use this feature to set the throttle servo travel.



≜Warning

Be sure that your throttle linkage does not apply excessive force to the servo.

If your linkage installation causes an unreasonable amount of force to be applied to the servo, the servo may be damaged and result in loss of control.

ABS function (ABS-CH2)

ABS

ABS function

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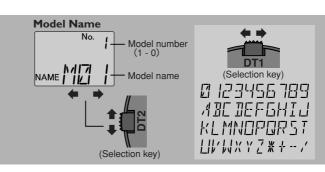
This function simulates a full size car's antilock braking by pulsing the brake on and off rapidly. Model stops as rapidly as possible without skidding.

•The cycle speed can be selected from FST/MID/SLW.

Model Name (NAME)

This function provides a 3-character name for each of the model memories in the transmitter to easily select the correct setup for the model currently in use.

•Clearly label each model for easy selection.



ABS Cycle Speed

FST: Active (fast) MID: Active (middle)

SLW: Active (slow)

(Selection key)

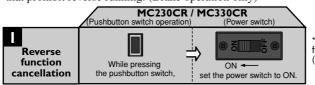
OFF: Inhibited

Description of 2PL Functions

MC230CR / MC330CR

CANCELLING THE REVERSE FUNCTION

The amp reverse function can be cancelled by the following method so that the model can be used even in races that prohibit reverse running. (Brake operation only)



* When desired, you can enable the cancelled reverse function by repeating the operation shown at the left. (The reverse function is switched alternately.)

BRAKE/REVERSE OPERATING INSTRUCTIONS

Operation can be switched to reverse operation by returning the throttle trigger (or throttle stick) from the brake position to the neutral position.

PROTECTION CIRCUIT OPERATION

The following protection circuits are built into the MC230CR / MC330CR. When a protection circuit operates, remove the cause before operating the model again.

Overcurrent protection	When an overcurrent flows due to an output short circuit, etc., the overcurrent protection circuit automatically limits the current to protects the FET.		
Heat protector	When abnormal heating of the FET due to an overload, etc. is detected, the heat protector operates so that the speed is gradually reduced. When the FET temperature drops, the heat protector automatically resets. However, remove the cause of the overheating before operating the model again.		
Low voltage operation	When the Nicd battery voltage drops, this function limits the motor output current and ensures steering operation.		

CHECKER LED DISPLAY

The amp operates linearly in proportion to the amount of forward, reverse, and brake operation. The amp operating state can be checked with the checker LED as shown below.

	Operation	Checker LED display		
	Amp power ON	(Reverse operation set) Single blink (Single confirmation beep) (Only brake operation set) Double blink (Two confirmation beeps)		
Description of 2PL Functions	High point Forward Neutral point Reverse /brake Brake MAX point	Off *Becomes brighter nearer the high point. Off On *Becomes brighter nearer the brake MAX point. Off		
unction	(Amp power left on alarm) When the transmitter power was turned off first.	Blinks. (Confirmation beep also sounds.) *Not used with PCM receivers. *When the transmitter if OFF, this function is not performed in environments such that the servo operates erroneously.		
Ś	* Confirmation beep only sounds when the motor was connected.			



Reference

*Specifications and ratings are subject to change without prior notice.

Ratings

Transmitter T2PL

(2 channels, AM transmitter) Transmitting frequency: 27, 29, 40, 41, 72 or 75 MHz Modulation method: AM Power requirement: 12V (penlight battery X 8) Current drain: 250mA

Receiver **RI42JE**

(2 channels, AM receiver) Receiving frequency: 27, 29, 40, 41, 72 or 75 MHz Intermediate frequency: 455kHz Power requirement: 4.8 - 6V Current drain: 12mA (at No signal) Size: 41.9X28X16.9mm Weight: 16.7g

Servo S3003

(standard servo) Power requirement: 4.8V or 6V (common with receiver) Current drain: 8mA (at 6V / Idle) Output torque: 3.2kg-cm (at 4.8V) Operating speed: 0.23sec/60 digree (at 4.8V) Size: 40.4x19.8x36mm Weight: 37.2g

E.S.C. MC230CR / MC330CR

(Electronic speed control) Operating system: Forward, reverse, and brake operations are all linear. Power requirement: Nicd battery 6-7 cells 7.2 to 8.4V PWM frequency: 1.5kHz (fixed) Setting: One-touch input by pushbutton switch. Set data is saved to built-in EEPROM. Current capacity (FET rating): Forward=90A/200A, reverse=45A/100A Case size: 27.1x33.3x12.8mm (excluding protruding parts) Silicon cord gauge size: AWG16/AWG14 equivalent Weight: 44/45g (including connectors and switches) BEC voltage: 6.0V

Frequencies (for U.S.A.)

The following frequencies and channel numbers may be used for surface use in the United States:

75 MH	z Ba	nd: (car/b	oat	only)	
75.410	61	75.610	71	75.810	81
75.430	62	75.630	72	75.830	82
75.450	63	75.650	73	75.850	83
75.470	64	75.670	74	75.870	84
75.490	65	75.690	75	75.890	85
75.510	66	75.710	76	75.910	86
75.530	67	75.730	77	75.930	87
75.550	68	75.750	78	75.950	88
75.570	69	75.770	79	75.970	89
75.590	70	75.790	80	75.990	90

Reference

Troubleshooting

If your digital proportional R/C set does not operate, its range is short, it intermittently stops operating, or it operates erroneously, take the action shown in the table below. If this does not correct the trouble, please contact a Futaba dealer.

Check point	Check item	Action
Transmitter/receiver battery	Dead battery.	Replace the battery. / Charge the nicd battery.
	Incorrect loading.	Reload the batteries in the correct polarity.
	Faulty contact con- nection.	If the contact spring is deformed, correct it.
	Dirty contacts.	Wipe with a dry cloth.
Transmitter antenna	Loose.	Screw in.
	Not extended to full length.	Extend fully.
Crystal	Disconnected.	Push in.
	Wrong band. Different from specifi-	Match transmitter/receiver band. Replace with specified crystal.
	cation.	
Connector connection	Incorrect wiring. Disconnection.	Reinsert. Push in.
Receiver antenna	Close to other wiring. Not cut?	Separate from other wiring. Request repair.
	Not bundled?	Install in accordance with instruction manual.
Servo linkage	Binding or looseness	Adjust at the model side.
Motor	Noise countermea- sures.	Install a noise absorbing capacitor.

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Reference