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Installation Instructions

DHMS Installation and Programming Instructions

Revision History

Revision	Date	DSRVW	Author	Description of Revision
A		NA	D. Petersen	Added FCC, programming, troubleshooting updates.

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1.0 INTRODUCTION

This document outlines the steps required to install, remove, and program the RF Gear Case Sensor (RGS) and gateway onto a locomotive. These sensors and gateway are designed to collect and transmit gear case oil data while in line-haul service.

Follow all shop safety rules when working on or under the locomotive.

FCC Compliance and Notification

GE Part Numbers:	84A237140P1, DHMS Gateway
	84A234628P1, RGS Sensor
FCC ID:	new number (Pending approval)

These devices comply with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) These devices may not cause harmful interference, and (2) these devices must accept any interference received, including interference that may cause undesired operation.

Changes or modifications to the DHMS Gateway or Sensor are prohibited. Any changes made to these devises without the written approval by GE Engineering could void the user's authority to operate this equipment.

Per RSS-Gen, Section 8.4, this device complies with Industry Canada license-exempt RSS standards. Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device

Par RSS-Gen, la section 8.4, cet appareil est conforme aux normes Industrie Canada RSS exemptes de licence. Son fonctionnement est soumis aux deux conditions suivantes: (1) ce dispositif ne peut pas provoquer d'interférences et (2) cet appareil doit accepter toute interférence, y compris les interférences qui peuvent causer un mauvais fonctionnement de l'appareil.

Les modifications apportées à la passerelle DHMS ou le capteur sont interdits. Les modifications apportées à ces dispositifs sans l'approbation écrite par GE Ingénierie pourraient annuler l'autorité de l'utilisateur à utiliser cet équipement.

1.1 Acronyms

BS	Battery Switch
DHMS	Drive Train Health Monitoring System
FCC	US Federal Communications Commission
GE	General Electrical
MBS	Maintenance Battery Switch
RGS	RF Gear Case Sensor
FCC GE MBS RGS	US Federal Communications Commission General Electrical Maintenance Battery Switch RF Gear Case Sensor

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RSS Canadian Radio Standards Specification

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1.2 Bill of Material

The following material is an example of the 84A237221G1 Kit

Item	Identification	Description	QTY
1	84A234628P2	SENSOR ASSEM KIT	6
	84A234628G1	SENSOR ASSEM	1
	84B547003P1	NPI BASE (Norca)	1
	N22P21022B13	BOLT .25-20 X 1.38	6
	N402P11B13	WASHER, 1/4 FLAT	6
2	84A237140P1	HDMS GATEWAY	1
3	84A237140P2	ANTENNA, 2.4 GHZ	1
4	84A237140P3	COAX CABLE, 3 FT	1
5	84A233729BAP153	ETHERNET CABLE, 10 FT	1
6	84A210299ALG4	WIRE HARNESS, POWER	1
7	84B550946G1	BRACKET, DHMS AC4400	1
8	84D641291G1	BRACKET, DHMS EVO	1
9	N210P15B13	NUT, 8-32	4
10	N402P8B13	WASHER, #8 FLAT	4
11	N405P38B13	WASHER, #8 LOCK	4
12	41A212852P8	RIVETS, POP 1/8 DIA	4
13	N743P1712B13	SCREW, #10 x .75 SELF TAPPING	8
14	499A910ACP9	P-CLIPS	4
15	84A207604AFP1	LABEL, DHMS	1
16	41A252287P2	TIE WRAPS, 14"	18
17	84A237336P1	LABEL, DHMS ANTENNA	1
18	84A234272AB	INSTALLATION INSTRUCTIONS	Х
19	41B587212G1	TOOL, INSTALLATION	AR

Note: Kit items 18 and 19 are not included within the kit. These are reference items only.

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1.3 Tools & Equipment Required:

1.3.1 Tools and Equipment for Sensor Installation

Wire Cutters Pipe wrench, 18" handle RGS Flange Tool 41B587212G1 Torque Wrench, ½" drive (150 ft-lbs. capacity) Torque Wrench, 3/8" drive (150 in-lbs. capacity) 15/16" socket, ½" drive 7/16" socket, 3/8" drive Safety Wire Pliers (Sensor Removal Only)

Indirect Material	
497A806P118	RTV (DOW 832)
497A806P87	Hylomar Advanced

1.3.2 Tools and Equipment for Gateway Installation

Wire Cutters Terminal Crip Tool 1/2" capacity Drill #30 (.128") or .125" Drill Bit 3/32" Drill Bit 7/16" Drill Bit Pop rivet tool.

1.3.3 Reference Drawings

RGS Sensor Outline	84B546999
DHMS Gateway	84C641274

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2.0 SENSOR INSTALLATION

- 2.1 Place the locomotive over a service pit. Apply the hand brake. Follow safety rules for working under a locomotive. Blue flag the track as required by local shop policy.
- 2.2 Cut the safety wire securing the 1-1/4" oil-fill pipe plug to the end of the gear case.
- 2.3 Check the oil level in the gear case; adjust as needed. Record the oil level per shop procedures.
- 2.4 Apply Hylomar thread sealant to the pipe threads of the RGS's NPT adapter per Figure 2.1.



Figure 2.1: Hylomar Sealant Application

2.5 Install the NPT adapter to gear case. Torque the fitting to 100 ft-lbs using tool 41B587212G1 (Figure 2.2). Note the location of the six (6) ¼" mounting hole around the outside of the flange. Continue to

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tighten the NPT adapter until 1 hole is in the 12 o'clock position (Figure 2.3). DO NOT loosen the fitting to align the hole.





Figure 2.2: NPT Flange Installation

Figure 2.3: NPT Flange Alignment

- 2.6 Wipe a small amount of oil onto the inside diameter of the NPT flange to help seat the O-ring (Figure 2.3).
- 2.7 NOTE: Sensors maybe pre-programmed and marked by position by the manufacturer. Ensure each sensor is applied to the corresponding traction motor. Traction Motors are numbered 1-6 from the front of the locomotive to the rear.
- 2.8 Apply a small amount of RTV (DOW 832, GE 497A806P118) sealant to the sensor flange between the bolt holes and center boss per Figure 2.4.
- 2.9 Install the sensor housing onto the NPT adapter flange. The oil sensor (candy cane) should face downward into the oil. Slightly twist the sensor into position to seat the flanges. Use caution not to damage the O-ring.
- 2.10 Apply Locktite 242 compound to the six (6) ¼-20 mounting screws and install. Torque the hardware to 78 **in-lbs**. See Figure 2.5.





Figure 2.5: Sensor Bolts Installation

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- 2.11 Follow tasks 2-10 for the remaining sensors until all 6 Traction Motors are equipped.
- 2.12 Record the Sensor's ID number (9 digit Serial Number located on face of sensor), by axle position, and enter this information into the corresponding eservices work scope tasks under FTON-26-42292.

Road Number:	
Axle Number 1: Sensor ID:	
Axle Number 2: Sensor ID:	
Axle Number 3: Sensor ID:	
Axle Number 4: Sensor ID:	
Axle Number 5: Sensor ID:	
Axle Number 6: Sensor ID:	

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3.0 SENSOR REMOVAL (When Applicable)

- 3.1 Place the locomotive over a service pit.
- 3.2 Remove the 1/4" bolts (Quantity 6) holding the sensor to the gear case NPT adapter.
- 3.3 Remove the sensor from the NPT adapter by gently prying with a screwdriver and the base on the flange.
- 3.4 If applying a new sensor, follow Section 2.0, Sensor Installation.
- 3.5 If not applying a new RGS sensor, continue to remove the NPT adapter using tool 41B587212G1.
- 3.6 Apply thread sealant to the 1-1/4" NPT pipe plug.
- 3.7 Torque the Pipe Plug to 105 ft-lbs.
- 3.8 Apply Safety-wire the plug to the gear case to prevent loosening.

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4.0 GATEWAY INSTALLATION AND WIRING

- 4.1 Shut down the main engine.
- 4.2 Open all CB's on the EC panel.
- 4.3 Open the BS switch.
- 4.4 Open the MBS switch (if equipped).
- 4.5 Open the CA1 locker doors.
- 4.6 Locate the two Gateway mounting brackets. One is for EVO model locomotives and the other is for AC4400 model locomotives.





AC4400 Bracket

Figure 4.1: Gateway Mounting Brackets

- 4.7 NOTE: For EVO model locomotives follow steps 4.8 to 4.13. For AC4400 locomotives, skip to step 4.14.
- 4.8 **For EVO models**, locate bracket on the CA1 wall above the CIO panel. The hole pattern for the rivets has been offset for easier installation. Orient the bracket per Figure 4.2.

84C641291G1-EVO BRACKET ASM INSTALL



Figure 4.2: Bracket Mounting, EVO

4.9 Mark the 4 rivet mounting holes using the bracket PN 84C641291G1 as a template.4.10 Drill four .128" holes in the CA1 wall.

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- 4.11 Mount the bracket to the CA1 wall using the 1/8" pop rivets provided.
- 4.12 Drill a 15/32" hole above the single CA1 locker door in center of the light box, about 2" above the door opening. See Figure 4.3.



Figure 4.3: Antenna Location – EVO

- 4.13 Mount the Antenna in the 15/32" hole using the provided nut. The cable should be inside CA1.
- 4.14 **For AC4400 models**, locate bracket on the CA1 wall next to the IFC panel. The flat side of the bracket should face the tape rail and harness. Rotate the harness towards the A-side of the locomotive if required to free up more space. See Figure 4.4.

84B550946G1- AC4400 BRACKET ASM



Figure 4.4: Bracket Mounting AC4400

- 4.15 Mark the 4 mounting holes using the bracket PN 84B550946G1as a template.
- 4.16 Drill four .128" holes in the CA1 wall.
- 4.17 Mount the bracket to the CA1 wall using the 1/8" pop rivets provided.
- 4.18 Drill a 15/32" hole above the single CA1 locker door in the center of the upper door rail. Locate the hole in center of the door flange. Verify there is no wiring behind the flange before drilling. See Figure 4.5.

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Figure 4.5: Antenna Location, AC4400

- 4.19 Mount the Antenna in the 15/32" hole using the provided nut. The cable should be inside CA1.
- 4.20 **EVOS and AC4000s:** Add the device labels (item 15, 84A207604AFP1) near the gateway and around the antenna cable inside CA1.
- 4.21 Add the label, "DHMS ANTENNA" (item 17, 84A237336P1) next to the antenna, above the CA1door.
- 4.22 Attach the 3 foot coax cable to the Gateway's ANT port. Use caution not to bend the center conductor.
- 4.23 Attach the other end of the coax cable to the Antenna.
- 4.24 CRITICALLY STEP: Add Quantity 4 P-Clips and Self Tapping Screws to support coax cable. One P-Clip should support the connection between coax cable and antenna cable (Figure 4.6). Add the other P-clips as needed to support the coax and wiring at maximum 12 inches per Figures 4.7 and/or 4.8.



Figure 4.6: Antenna Cable P-clip and Coax Support

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Figure 4.7: P-clips (EVO)

Figure 4.8: Tape Rails (AC4400)

- 4.25 The DHMS wiring diagram is shown in Figure 4.9. Remove connector "ROOFTOP POWER" from the CMU and open the back-shell.
- 4.26 Insert wire DHMSP with the end RTPRW 3 into pin 3 of the connector (+15 VDC).
- 4.27 Insert wire DHMSN with the end RTPWR 9 into pin 9 of the connector (-15 VDC).
- 4.28 Re-install the CMU connector after assembling the back-shell.
- 4.29 Route wire DHMSP to the Gateway and connect the ring terminal to the Gateway's 10-30 VDC + terminal post.
- 4.30 Route wire DHMSN to the Gateway and connect the ring terminal to the Gateway's 10-30 VDC terminal post.
- 4.31 Connect the Ethernet cable to CMU connector ENET02 and tighten connector.
- 4.32 Route the Ethernet cable to the Gateway and connector to the ETHERNET port.

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- 4.33 Verify all the connections are tight and dress the wires with the tie wraps provided to prevent excess vibration.
- 4.34 Close the MBS, BS, and CBs.
- 4.35 Verify there is power to the CMU. It's LED's should be on.
- 4.36 Verify there is power to the Gateway. The "POWER" LED and "LINK" LED should be on.

4.37 Proceed to the Programming and Test sections of this document.

DHMS Wiring Diagram



Figure 4.9: DHMS Wiring Diagram

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5.0 SENSOR PROGRAMMING & VALIDATION

- This section outlines the steps required to program the RF Gear Case Sensor (RGS) on the locomotive with the Customer ID, Road Number, and Axle Position during initial installation or combo change-out.
- Use this method when validating the Gateway's communication to the CMU. Once the communications is established through the Ethernet port, the RGS sensors ID's, road number, or axle position can be programmed.

Note: The CMU must be powered on, however the CMU's internal software isn't used for this test.

Future programming, once the Ethernet link is validated, can be done through the USB connection.

Note: For PC laptop users, see Appendix A for loading the Application software and setting to IP address

Programming the Gateway though the CMU:

- 5.1 On the loco, open the CA1 door to access the Gateway and CMU. Take the yellow CMU download cable and plug it into CMU port E-NET 03 and your PC USB port. (The cable from the Gateway should stay connected to CMU at port E-NET 02.)
- 5.2 Open the "DHMS Gateway Configuration Manager" software from the desk top. Select the "Network" radio button at the top of the page.
- 5.3 Verify the "Host Address" is 10.10.9.252 and the "Tcp Port" to 10001. Note: The first 4 gateways use an IP address of 128.0.0.30 and the "Tcp Port" to 10002. These will be upgraded in the near future to the new address. Use the USB port to connect to these units.
- 5.4 Select "Open Gateway Connection" at the top.
- 5.5 Verify communications with the Gateway is OK. Information for the Gateway should be populated in the data windows.
- 5.6 To add new sensors, select the ADD SENSOR button. Enter the sensor's ID numbers previously recorded (Step 2.12). Enter the Customer Number (name), Road Number, and Axle Position. Verify the Time Interval is set to one hour. Select OK. Repeat for all 6 sensors as needed.

Note: The sensors are battery operated. The time interval for each sensor must be 1 hour (3600 seconds) before the locomotive is released. Time intervals less than 1 hour will reduce the sensor's life.

- 5.6 Allow each sensor to "pair" to the gateway to complete communications. The Sensor tile will populate with data. This may take up to one hour.
- 5.7 Verify the firmware version numbers for each sensor and gateway match Table B1 in Appendix B. See Section 7.0 to update the hardware's firmware if required.

Note: The sensors should ship from the supplier with the latest software.

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- 5.8` To modify an existing sensor's settings, highlight a sensor tile that needs to be updated. Select the EDIT SENSOR button.
- 5.9 In the new window, update the axle position and road number as required. Verify the reading interval is set for one (1) hour. Select the OK button at the bottom of the window.
- 5.10 Set the customer name, road number, and axle position for each sensor.
- 5.11 Allow the sensor to pair such the tiles update with the new information. This may take up to one hour.
- 5.12 Once all sensors are programmed, remove the CMU download cable and re-connect the Ethernet cable to port E-NET 03.

6.0 READING OIL LEVELS DURING LOCOMOTIVE MAINTENANCE CYCLES

This section outlines the steps required to record the oil levels during routine locomotive maintenance or combo servicing. The USB port on the gateway can be used to quickly read the gear case oil levels, update sensor information, and/or update hardware firmware as needed.

This method will not validate communications to the CMU.

- 6.1 Locate the following required equipment:
 - a) Laptop or Toughbook
 - b) USB Cable (Type A USB to Type B USB)



- 6.2 Connect the USB cable to the Gateway's USB port and the PC's USB port. Wait about 15 seconds for the PC to acknowledge the connection.
- 6.3 Open the "DHMS Gateway Configuration Manager" and verify the software version is 1.0.8.0 or newer. The version number is shown in the upper left corner of the application window.
- 6.4 Select the "Serial/USB" radio button in the upper right corner. The serial port number will automatically be displayed in the window.
- 6.5 Select the OPEN CONNECTION button to begin communications with the Gateway.
- 6.6 The window for the application should look similar to Figure 6.1.
- 6.7 Enter the gear case oil level percentages (shown next to the "oil can" icon) into the appropriate e-services tasks for each axle position equipped with DHMS sensors. Defects will be created for any positions requiring servicing with oil.

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PLEASE NOTE THAT AXLES MAY NOT BE SEQUENTIAL IN THE GATEWAY CONFIGURATION MANAGER (AS SHOWN BELOW)



Figure 6.1: Sensor Oil Level Readings

7.0 UPDATING SENSOR & GATEWAY FIRMWARE

Both the sensor and gateway contain embedded firmware. Each gear case sensor should have the same firmware version number and match the version shown in Table B1 of Appendix B. The gateway's firmware should also match Table B1. The instructions to update the firmware are given below.

The firmware for both the sensor and gateway are contained within the DHMS Gateway Configuration Manager application.

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GATEWAY FIRMWARE UPDATE

7.1 Connect the PC to the CMU at E-NET 03 or the gateway's USB port.

7.2 Open Gateway Configuration Manager. Look at the Gateway's current software version.

OHMS Gateway	Configuration Ve	rsion 1.0.9.0	
teway Information	n		Gatewa
Current Mode	Normal	Set Mode	© Seria
Customer	2222	Road # SSSSS Save	C Netv
Serial #	991445027		Firmware Version 1.07
ensor Status	Sensor Readings	Upgrade Messages	
0			al.

7.3 If this version is 1.06, enable the "Legacy Communications" options via the "Options->Gateway Communications Protocol->Firmware Version 1.6 or lower (legacy support only)" option as shown below. See the check there. Click so it can be checked.

If the version is 1.07 or higher, make sure the box is NOT checked.

🔡 Di	IMS Gateway	Configuration Versio	n 1.0.9.0
File	Options		
Gate	Gateway Co	mmunications Protocol >	✓ Firmware Version 1.6 or lower (legacy support only)
	Current Mode	Normal	Set Mode
	Customer	2222	Dead # FFFFF

This is only necessary in order to use an older communications protocol, but in order to communicate; it must initially use the old version. All gateways should be updated to the new firmware during their next maintenance cycle.

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7.4 For Ethernet connection, select the NETWORK HOST radio button for Ethernet in the upper right corner. And Select the OPEN CONNECTION button to begin communications with the Gateway. Verify the Network address is10.10.9.252. Verify the PORT ID to 10001

For USB connection, select the SERIAL/USB radio button and the highlighted COMM port.

7.5 Click the "Upgrade" tab and then in the "Gateway Firmware Upgrade" area use the "Select File" button to browse to the "DHMS Gateway Firmware Version 1.7 Upgrade .bin" file. (firmware .bin file is under DHMS installation folder. C:\Program Files (x86)\Phase IV Engineering\GE DHMS\)

DHMS Gateway Configuration Version 1.0.9.0	
ile Options	
Sateway Information	Gateway Connection Options
Current Mode Normal Set Mode Customer 2222 Road # 55555 Save	Serial/USB COM4 COM4 COM4 COM4
Serial # 991445027 Firmware Versi	ion 1.07
Sensor Status Sensor Readings Upgrade Messages	
Open Gateway Firmware Upgrade	
St Program Files (x86) Phase IV Engineering VGE DHMS	Select File
Organize 👻 New folder	Commit I
MSECache Date modifie	Commit
Notepad++ DHMS Gateway Firmware Version 1.3 Upgrade.bin 4/27/2015 5	
PU-Cleanu Pu-Cleanu DHMS Gateway Firmware Version 1.4 Upgrade.bin 4/27/2015 5	
GE DHMS DHMS DHMS Gateway Firmware Version 1.5 Upgrade.bin 4/27/2015 5	
PhishMe DHMS Gateway Firmware Version 1.6 Upgrade.bin 4/27/2015 5 Sensor Firmware Upgrade	
PrizmViewer DHMS Gateway Firmware Version 1.7 Upgrade.bin 4/27/2015 5	Select File
Prolific Technology Inc	0 🐣 Version
A Realtek	erer Elizible Te Unerede
Reference Assemblies	201502013 Commit
i anum	Commit

7.6 Click the "Commit" button in the "Gateway Firmware Upgrade" area. You will get a message confirming the upgrade:



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7.7 Click OK and close the Gateway Configuration Manager software.

7.8 Wait about 15 seconds, then open the Gateway Configuration Manager.

7.9. Now de-select the legacy communications protocol by deselecting the "Options->Gateway Communications Protocol->Firmware Version 1.6 or lower (legacy support only)".

🔣 DHMS Gateway Configuration Version	n 1.0.9.0
File Options	
-Gate Gateway Communications Protocol ►	Firmware Version 1.6 or lower (legacy support only)
Current Mode Normal	Set Mode
7.10 Now the Gateway Firmware	Version shows as 1.07.
DHMS Gateway Configuration Version	on 1.0.9.0
File Options	
Gateway Information	
Current Mode Normal	Set Mode Normal Operation 💌
Customer 2222	Road # 55555 Save

Senai #	991445027				Firmware Version 1.07
Sensor Status	Sensor Readinos	1	Unorade	Messages	

Sensor Firmware Update

7.11 Add sensors to the configuration by using the "Add Sensor" button. In the "DeviceType" section of the Add Device form, select "GearBoxOilSensor". Select the reading interval as 30min. Note that this interval

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will not go into effect until after the firmware upgrade has completed, as this is a new message in the firmware. Click OK to add the sensor.

Dinii Gateway	configuration ver	51011 1.0.5.0						
File Options								
-Gateway Informatio	n				_ Ga	teway Connection Options		
Current Mode	Normal	Set Mode	Normal Ope	ration 💌	Add	Device		
Customer	2222	Road # 5	5555	Save	Ac	ld New Devic	e to Configu	uration
Serial #	991445027			Firmware Version 1.07		Device ID	2015	02015 🗘
Sensor Status	Sensor Readings	Upgrade	Messages			Device Type	GearBoxOilSensor	•
	1		1			GearBoxOilSensorInitia	alSetup	
Add Sensor	Remove Sensor	Edit Senso	ur 🛛			4 Locomotive Data		
						Axle Number	0	
			[Case Type	0	
ID:201502013	Version:0.00 RSS	1:-80	ID:201502003	Axle#:2 Version:1.08		Customer Number	2222	
5/6/2015 9:47	PM		-5/7/2015 9:57	7 AM		Road Number	55555	\$
977	0 Sensor F	-ault Low	977	0		Sensor Operation		
0%			OL.			Reading Interval	30 Minutes	<u> </u>
l	21			20				
5 G:	1,1,1		5 G:	1,1,2				
16 G:	2,1,2		16 G:	2,2,1				
Batt:	3.43V		Batt:	3.45V		Reading Interval		
Interval:			Interval:	30 minutes		How often the sensor sho	uld measure and trans	mit
High Temp in last	Week of 26 at 5/1/201	L5 3:21:15 PM	High Temp in last	: Week of 26 at 5/1/2015 3		ок		Cancel

Now a new sensor has been added.

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7.12 Once all sensors have been added to the configuration, click the "Upgrade" tab. Then select the "Sensor Firmware Upgrade" file. Highlight the ID's of the sensors you wish to upgrade, then click "Commit". Note that you may have to wait one or more communication cycles (this means 60min maximum) for the sensors to download and upgrade themselves.

Sensor Status Sensor Readings Upgrade Messages		
	1	
×		
- Canada CE DHMS	Firmware Upgrade	
		Select File
III 🕶 🥅 🔞		
		Commit
Name ^		
50-100112-00 DHMS Sensor Version 1.03 Upgrade.s19		
50-100112-00 DHMS Sensor Version 1.04 Upgrade.s19		
50-100112-00 DHMS Sensor Version 1.05 Upgrade.s19		
50-100112-00 DHMS Sensor Version 1 08 Upgrade s19	rmware Upgrade	
		Select File
50-100112-00 DHMS Sensor Version 1.10 Opgrade.s19		
	0 😇	Version
	Sensors Eligible To Upgrade	
	201502013	Commit
	201502003	←−−−− ┘
	201502015	

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The system should remain on until all sensors shown a "Version 1.10" in their version windows. Below left to right:

Left: v1.10 successfully upgraded and got reading from sensor.

Middle: sensor firmware not upgraded, but got the reading from sensor. Right: still waiting the 1st cycle to happen, no sensor data yet.



7.13 Finally, once all sensors have been configured correctly, change the reading interval back to 60 minutes.

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6/3/15		Installation Instructions			Rev. A1
Int Mode Normal Istomer 2222 Serial # 991445027	Set Mode Road # 5	Normal Operation	▼ /e EditSensorWindow		X
atus Sensor Reading	s Upgrade Edit Senso	Messages	Edit D	evice Configura 201502003	ition
			GearBoxOilSensor	InitialSetup	
02012 Avla#1 Varsia	1 10 DEEL 20	ID:201502002 Avla#	Locomotive Dat Ayle Number	a 2	——————————————————————————————————————
015 10:15 AXIE#:1 VEISION	1:1:10 K351:-59	E/7/2015 0.57 AM	Case Type	2	
015 10:15 AM		- 5///2015 9:5/ AM -	Customer Numb	er	
1 60		95/0	Road Number	28783	
05.		0%	4 Sensor Operation	25755	
20		20	Reading Interval	60 Minutes 60 Minutes 30 Minutes	•
5 G: 2,1,1		5 G: 1,1,2		of minutes	
16 G: 1.2.3		16 G; 2.2.1			
Batt: 3.43V		Batt: 3.45	/		
nterval: 30 minutes		Interval: 30 m	inut Reading Interval		
mp in last Week of 26 at 5/1	/2015 3:21:15 PM	High Temp in last Week	of 24	r should measure and transmit	
			ок		Cancel

8.0 TROUBLESHOOTING

This document outlines the steps required to troubleshoot and re-program the RF Gear Case Sensor (RGS) on the locomotive.

Use this section when troubleshooting the Gateway's communication to the CMU and gear case sensors. Once the communications is established within the system, the RGS sensors ID's, road number, or axle position can be programmed. An overview of the communication paths are shown in Figure 8.1. Communications from the sensor to the gateway is through a RF 2.4 GHz link. Communications from the gateway to the CMU is through a wired Ethernet link.

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<u>Note:</u> After testing is complete, remember remove the CMU test cable and re-install the original cable to CMU port E-NET 03.



Figure 8.1: DHMS Communication.

8.1 Equipment Required

- a. Laptop or Toughbook
- b. Ethernet cable for CMU Download

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8.2 PC Communications to the Gateway

- 8.2.1 Remove the Ethernet Cable from port E-NET 03 on the CMU.
- 8.2.2 Connect the yellow CMU download cable to port E-NET 03 and to the PC.
- 8.2.3 Verify the DHMS Gateway's Ethernet cable is connected to CMU port E-NET 02 and to the DHMS Gateway's Ethernet port.
- 8.2.4 Open the "DHMS Gateway Configuration Manager" and verify the software version is 1.0.8.0 or newer.
- 8.2.5 The version number is shown in the upper left corner of the application window.
- 8.2.6 Select the NETWORK HOST radio button for Ethernet in the upper right corner.
- 8.2.7 Verify the Network address to 10.10.9.252, change if required
- 8.2.8 Verify the PORT ID is 10001, change if required
- 8.2.9 Select the OPEN CONNECTION button to begin communications with the Gateway.
- 8.2.10 The DHMS window for the application should look similar to Figure 8.2. Note: If using a PC, see Appendix A for help in setting the PC's IP address if you cannot establish an Ethernet communication link with the Gateway.

8.3 Ethernet Communications to the Gateway

- 8.3.1 Verify the Gateway's is communicating to the PC. The window should look like Figure 8.2.
- 8.3.2 The message in the bottom left corner of the display should say that communication is established.
- 8.3.3 If there is no communications to the Gateway, verify the Ethernet cables are connected correctly.
- 8.3.4 If there is still no response, pin-out the DHMS Gateway Ethernet cable and replace if needed.

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8.4 Sensor Communications to the Gateway

- 8.4.1 Once the Gateway is talking to the PC, select the "Sensor Status" tab on the screen.
- 8.4.2 Each of the sensors currently programmed into the sensor will be displayed in the window.
- 8.4.3 Each panel within this tab is an individual sensor. Normally, there should be six sensors installed and six panels displayed.
- 8.4.4 If the sensor ID is "paired" and communicating correctly with the Gateway, the oil level and temperature will be displayed. In addition, panel will display the locomotives axle position, sensor software version, and RF signal strength at the top of each panel.
- 8.4.5 Verify the time and date is current. The time stamps shown should be within a 2 hour window of each other, and 4 hours from local time (time offset may vary by time zone). See Figure 8.2.
- 8.4.6 Individual sensors that are not paired correctly will either show dates that are grossly off from the current date or not paired at all as shown in Figure 8.3.

8.5 Correcting Sensor that are not Communicating.

- 8.5.1 On a piece of paper, note the ID numbers of each sensor and it's programed positions from each of the senor panels displayed. There should be six sensors in total, one per axle. Note which sensors were not communicating to the gateway.
- 8.5.2 Set the Gateway in Installation Mode. From the drop down menu in upper left of the window, select INSTALLATION MODE and then select SET. The current mode will change to INSTALLATION. This will temporarily speed up the communication times and make troubleshooter quicker. Installation mode will take effect at the next communication cycle (within 1 hour) and last for 2 hours.
- 8.5.3 From under the locomotive, verify there is one sensor on each traction motor gear case, six in total. Compare the ID numbers installed to the list of each sensor and its axle position, axle 1 through axle 6. Note, there may be less than six sensors installed due to a combo change-out. Contact the shop TA if a replacement sensor is required.
- 8.5.4 Verify the Serial Number on the sensors match the ID numbers from the Gateway. Pay special attention to those sensors not communicating. The Gateway will need to be updated to reflect the actual sensors ID numbers installed.
- 8.5.5 Inspect each sensor for damage (or significant oil leakage). Pay particular attention to sensors that are not communicating. Replace any missing hardware and replace any sensor missing its black protective cover.
- 8.5.6 From inside the cab, verify the sensor ID numbers match the programed values in the sensor panels. To remove an incorrect sensor, highlight the senor panel for that sensor and select the REMOVE button. This will remove the senor from the display window.
- 8.5.7 To add a new sensor, select the ADD tab. Enter the sensor's Serial Number as listed on the sensor. In addition, add in the customer name, road number, and axle position. Then select the SAVE button. This will add the sensor to the display window. Note, it may take up to1 hour for the new sensor to "pair" to the Gateway and establish communication.
- 8.5.8 For sensors that are not communicating, try to REMOVE the sensor and ADD the same sensor back into the Gateway. Again, this may take up to one hour to pair and begin to communicate.
- 8.5.9 Any sensor that is still is not communicating after this step, should be replaced with a new sensor.

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DHMS Gateway Configuration Version 1.0.9.0				1	
File Options					
Gateway Information				Gateway Connection Options	
Current Mode Installation Set Mo	de 🔹			Serial/USB COM11	Open Connection
Customer Road #	9999 Save			Network Host 0.0.0.0 Port 1000	Refresh Status
Serial # 211504011			Firmware Version 1.07		Auto Refresh 10 🗘
Sensor Status Sensor Readings Upgrade Me	ssages				
Add Sensor Remove Sensor Edit Ser	sor				
201512011 Ave≠1 Version:1.10 RSSE-42 4/29/20151223 P 24 5 € 161212 16 € 7,27,12 8 ± 322V Interva: 60 minutes High Temp in last Week of 126 st.4/23/2015125567 A	ID201502009 AK4+0 Version1.1.0 RSSI-52 4/29/2015 1222 PA 0 100 2 24 56 1.32 16 Gr. 2,43 8tt 347V Intervisi 60 minutes High Temp in last Week of 24 at 4/29/2015 121159 PM	1D:2015/202012 Avte+0 Version1.10 RSSI-45 - 4/29/2015 12:20 Piv 23 5 G: 22,4 16 G: 12,3 Bett: 345V Interval: 60 minutes High Temp in last Week of 24 st 4/28/2015 11:08:31 AV		Four of siz correctly; - Time: - RSSI	x sensors paired s current and with limits values OK.
ID201512010 Avie+0 Version:1.10 RSSI-46 r4/29/2015 12:21 PM 4 1 23	ID:201512007 Version:0.00 ID:201502011 **** **** ****	Version:0.00		×	
Settings stored successfully. Sensor will load new s	ettings upon next communication. Connected	a leght of largesters . But	-	-	← (12:23 PM 4/29/2015

Figure 8.2: Normal Communications for Gateway and Sensor Operation.

DHMS Gateway Configuration Version 1.0.9.0			- D - X -
File Options			
Gateway Information		Gateway Connection Options	
Current Mode Installation		@ a 1 1990 COM11	Open Connection
		Senal/USB COMIT	Refrech Statur
Customer Road # 9999 Save		Network Host 0.0.0.0 Port 1000	1 Auto Defecto 10 *
Serial # 211504011		Firmware Version 1.07	Auto Kellesh 10 🗸
Sensor Status Sensor Readings Upgrade Messages			
Add Sensor Remove Sensor Edit Sensor			
Batt: 3.21V Batt: 3.47V	Batt: 3.45V	*	
Interval: 60 minutes Interval: 60 minutes	Interval: 60 minutes		
High Temp in last Week of 125 at 4/23/2013 125507 AM High Temp in last Week of 24 at 4/23 12/201512/210 Accieval Version110 RSSI-46 4/29/2015 12:21 PM To 2015/2017 Version:0.00 2/3 5 6: 1.1 5 2.3 5 6: 1.6 8 3.49V Istitute 16 6: 18 tt: Interval: 80 minutes Interval: 10 10	2015 2:21:59 PM High Temp in last Week of 24 at 4	Sensors not paired correctly to Gateway. No communications.	
High Temp in last Week of 25 at 4/28/2015 10:42:09 AM Read Info Pend:True Day Pend:True Combunication Lost	Read Info Pend:True Data Pend:True Communication Lost		
Settings stored successfully. Sensor will load new settings upon next computication.	onnected		n
📀 🛆 🖸 📴 🔀 🕵 🖭 📼		because one	

Figure 8.3: Disrupted Communications for Gateway and Sensor Operation.

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9.0 DATA LOG DOWNLOAD

- 9.1 Connect a PC to the gateway (USB) or CMU (Ethernet) and open the DHMS Gateway Configuration software.
- 9.2 Verify the sensors are communicating from the "Sensor Status" tab. The oil level, temperature, time, and date should be displayed.
- 9.3 In the main window, select the "DataBuffer" tab. The buffer should contain data for each sensor, up to 300 lines in total.
- 9.4 Then select "Export" button at the right hand side of the window. Save the data file to your desktop.
- 9.5 Remove the test cable and restore the locomotive.

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APPENDIX A: LOADING DHMS SOFTWARE ON A PC

This section is the installation of the Gateway Configuration Manager Software on to a PC. This is a onetime setup for installation and configuration of the DHMS reader software. Once configured, the software will save the settings for future use.

- A1 Check the PC for the version of DHMS software currently installed on the laptop, if any. Open the "Gateway Configuration Manager" and verify the software version shown in the header is version 1.0.10.0.
- A2. If not current, remove the installed Phase IV DHMS software using the Add/Remove application in the PC's Control Panel.
- A3 Copy the latest version of DHMS software to the PC desktop using the link below.

http://www.phaseivengr.com/wp-content/uploads/2015/05/GE-DHMS-Version-1.12.zip

Note: This link is for reference only. Verify with Engineering that this link contains the latest READER and SENSOR application software.

- A4 Run the application file with the .msi extension to load the software on the PC. The file will extract the two programs and place two shortcuts on the desktop,
- A5 Open the DHMS_Gateway_Configuration_Manager.
- A6 Select the Network Host radio button at the top right corner of the application.
- A7 Set the IP address (Network Host ID) to 10.10.9.252 and the port to 10001.
- A8 Select the Open Connection button.
- A.9 If no response, you will need to reconfigure you laptop's IP address per the steps below. To configure your PC's Ethernet port to talk to the gateway (shown for Windows 7):
 - a. Open the PC's control panel from the Window's START icon.
 - b. Double click on the "Network and Internet" heading on the left side of the window.
 - c. Double click on the "Network and Sharing Center" heading on the top left side of the window.
 - d. Double click on the "Change adapter settings" on the left side menu of the window.
 - e. Double click on the "Local Area Connection" icon in the window.
 - f. Select the "Properties" button at the bottom of the window. Select the "YES" button to allow the change.
 - g. Highlight the "InternetProtocolVersionTCP/IPv4" connection from the middle on the window. Do not uncheck any box.
 - h. When highlighted, select "Properties" button at the bottom of the window.
 - i. In the "Properties" window, select the "Use the following IP address" radio button.
 - j. Set the IP address for the laptop's port to 10.10.9.1 (old IP was 128.0.0.32)
 - k. Set the Subnet mask to 255.255.255.0
 - I. Select to OK button to close the window.
 - m. Select the CLOSE button the close the next window.
 - n. Close out the remaining control panel windows.
- A.10 Re-open the DMHS application with the corrected IP address.
- A.11 Select the Open Connection button.
- A.12 Proceed to read or program the sensors as described within the body of this document.

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APPENDIX B: SOFTWARE VERSION CONTROL AND MANAGEMENT

This Appendix defines the software version numbers that should loaded onto the DHMS hardware. The version numbers may differ from customer to customer, and/or fleet to fleet. There are three different software/firmware modules required for the DHMS system to operate properly. These are:

- 1) RGS sensor: Firmware loaded within the gear case sensor.
- 2) DHMS Gateway: Firmware loaded onto the Gateway
- 3) DHMS Gateway Configuration Manager: Reader software loaded onto a Tough Book or PC.

The firmware is available using the Gateway Configuration Manager under the UPGRADE tab. These modules are test as a suite and should be loaded onto the DHMS hardware only in approved sets as listed in Table B1 below.

The firmware for the sensors and gateway should be checked periodically to make sure they comply with the table below. Hardware (sensors or gateways) with older version numbers (lower numbers) should be updated to comply with the Table B1.

Table B1 is intended to show approved software and firmware combinations. DHMS hardware should only be installed on customer road numbers as indicated by approved e-Service programs. The e-Service program will also list the correct CMU software version to off-board the DHMS data.

Table B1: Approved DHMS Software and Firmware

	Road	Gateway			
Customer	Number	Configuration	Gateway	Sensor	
Road	Range	Manager	Firmware	Firmware	Comments
CP	All	1.0.10	1.08	1.11	Excludes special FTON units.

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