

Product Manual

# TuyaWB3S-IPEX Wi-Fi and Bluetooth Module

版本 1.0.0 日期: 2019-11-22

#### 1. Product Overview

WB3S-IPEX is a low-power embedded Wi-Fi and Bluetooth module that Tuya has developed. Itconsists of a highly integrated RF chip (BK7231T) and several peripheral components, with an embedded Wi-Fi network protocol stack and robust library functions. WB3S-IPEX also contains a low-power Arm Cortex-M4 microcontroller unit (MCU), 1T1R WLANmodule, 256 KB static random-access memory (SRAM), 2 MB flash memory, and extensive peripherals.

WB3S-IPEX is an RTOS platform that integrates all function libraries of the Wi-Fi MAC and TCP/IP protocols. You can develop embedded Wi-Fi products as required.

#### 1.1 Features

- - Clock rate: 120 MHz
- ♦ Working voltage: 3.0 V to 3.6 V
- Peripherals: nine GPIOs, one universal asynchronous receiver/transmitter (UART), and one analog-to-digital converter (ADC)
- ♦ Wi-Fi connectivity
  - 802.11b/g/n
  - Channels 1 to 14 at 2.4 GHz
  - WPA and WPA2 security modes
  - Up to +16 dBm output power in 802.11b mode
  - EZ net pairing mode for Android and iOS devices
  - IPEX ANT



- Working temperature: -20°C to +85°C
- ♦ BT
  - Support Bluetooth (V4.0)
  - Maximum output power + 6dBm
  - IPEX ANT

## 1.2 Applications

- ♦ Intelligent building
- ♦ Smart household and home appliances
- ♦ Smart socket and light
- ♦ Industrial wireless control
- ♦ Baby monitor
- ♦ Network camera
- ♦ Intelligent bus



# **Change History**

No.	Date	Change Description	Version After Change
1	2019-11-22	This is the first release.	1.0.0



# **Contents**

1. F	Product Overview	1
	1.1 Features	1
	1.2 Applications	2
2 N	lodule Interfaces	6
	2.1 Dimensions and Footprint	6
	2.2 Interface Pin Definition	6
	2.3 Test Pin Definition	8
3 E	lectrical Parameters	9
	3.1 Absolute Electrical Parameters	9
	3.2 Electrical Conditions	9
	3.3 RF Current Consumption	10
	3.4 Working Current	10
4 R	F Features	11
	4.1 Basic RF Features	11
	4.2 TX Performance	12
	4.3 RX Performance	12
5 A	ntenna Information	. 13
	5.1 Antenna Type	. 13
	5.2 Antenna Interference Reduction	. 13
	5.3 Antenna Connector Specifications	. 13
6 P	ackaging Information and Production Instructions	14
	6.1 Mechanical Dimensions	. 14
	6.2 Recommended PCB Layout	15
	6.3 Production Instructions	16
	6.4 Recommended Oven Temperature Curve	. 18
	6.5 Storage Conditions	19



# **Figures**

Figure 2-1WB3S-IPEX front and rear views	6
Figure 5-1 Antenna clearance part	13
Figure 6-1WB3S-IPEX mechanical dimensions	14
Figure 6-2 Side view	15
Figure 6-3 Layout of the PCB to whichWB3S-IPEX applies	15
Figure 6-4 HIC forWB3S-IPEX	16
Figure 6-5 Oven temperature curve	18
Tables	
Table 2-1WB3S-IPEX interface pins	6
Table 2-2WB3S-IPEX test pins	8
Table 3-1 Absolute electrical parameters	9
Table 3-2 Normal electrical conditions	9
Table 3-3 Power consumption during constant transmission and receiving	10
Table 3-4WB3S-IPEX working current	10
Table 4-1 Basic RF features	11
Table 4-2 Performance during constant transmission	12
Table 4-3 RX sensitivity	12



#### 2 Module Interfaces

## 2.1 Dimensions and Footprint

WB3S-IPEX has two rows of pins with a 2 mm pin spacing.

TheWB3S-IPEX dimensions (H x W x D) are 3.5 mm x 16 mm x 24 mm. Figure 2-1 shows theWB3S-IPEX front and rear views.

#### Note:

The default dimensional tolerance is  $\pm 0.35$  mm. If a customer has other requirements, clearly specify them in the datasheet after communication.

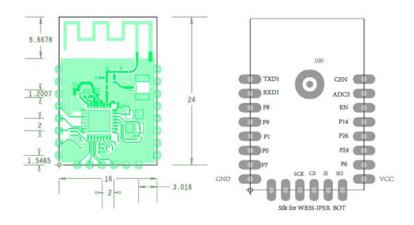


Figure 2-1WB3S-IPEX front and rear views

#### 2.2 Interface Pin Definition

Table 2-1WB3S-IPEX interface pins

Pin No.	Symbol	I/O Type	Function
1	CEN	I/O	Chip enabling pin, which is active at a low level and is connected to the CEN pin on the internal IC
2	ADC3	Al	ADC pin, which is connected to the P23 pin on the internal IC
3	EN	Input	Enabling pin, which is internally pulled up and



Pin No.	Symbol	I/O Type	Function
			compatible with other module design
4	P14	I/O	Common GPIO, which is connected to the P14 pin on the internal IC
5	P26	I/O	GPIOP_26, which is connected to the P26 pin on the internal IC
6	P4	I/O	GPIOP_24, common GPIO, which is connected to the P24 pin on the internal IC
7	P6	I/O	GPIOP_6, which is connected to the P6 pin on the internal IC
8	vcc	Р	Power supply pin (3.3 V)
9	GND	Р	Power supply reference ground pin
10	P7	I/O	GPIOP_7, which is connected to the P7 pin on the internal IC
11	P0	I/O	UART2_TXD, which is used for displaying the module internal information and is connected to the P0 pin on the internal IC
12	P1	I/O	UART0_RXD, which is used to display the module internal information and connected to the P1 pin on the internal IC
13	P9	I/O	GPIOP_9, common GPIO, which is connected to the P9 pin on the internal IC
14	P8	I/O	GPIOP_8, which is connected to the P8 pin on the internal IC
15	RXD1	I/O	UART1_RXD, which is used as a user-side serial interface pin and is connected to the P10 pin on the internal IC
16	TXD1	I/O	UART1_TXD, which is used as a user-side serial interface pin and is connected to the P11 pin on the internal IC

#### Note:

1. **P** indicates power supply pins, **I/O** indicates input/output pins, and **AI** indicates analog input pins.



- 2. CEN is only a hardware reset pin and cannot clear the Wi-Fi network configuration.
- 3. UART1 is a user-side serial interface pin, which generates information when the module is powered on and starts.

#### 2.3 Test Pin Definition

Table 2-2WB3S-IPEX test pins

Pin No.	Symbol	I/O Type	Function
N/A	SO	I/O	Data output pin when data is downloaded from the flash memory, which is used for module production and firmware burning and
			is connected to the P23 or ADC3 pin on the internal IC
N/A	SI	I/O	Data input pin when data is downloaded from the flash memory, which is used for module production and firmware burning and is connected to the P22 pin on the internal IC
N/A	CS	I/O	Chip selection pin when data is downloaded from the flash memory, which is used for module production and firmware burning and is connected to the P21 pin on the internal IC
N/A	SCK	I/O	Clock pin when data is downloaded from the flash memory, which is used for module production and firmware burning and is connected to the P20 pin on the internal IC

Note:

Test pins are not recommended.



## **3 Electrical Parameters**

## **3.1 Absolute Electrical Parameters**

**Table 3-1 Absolute electrical parameters** 

Parameter	Description	Minimum Value	Maximum Value	Unit
Ts	Storage temperature	<b>-40</b>	150	°C
VCC	Power supply voltage	-0.3	3.6	\ \
Static electricity voltage (human body model)	Tamb = 25°C	N/A	2	kV
Static electricity voltage (machine model)	Tamb = 25°C	N/A	0.5	kV

## 3.2 Electrical Conditions

**Table 3-2 Normal electrical conditions** 

Parameter	Description	Minimum Value	Typical Value	Maximum Value	Unit
Та	Working temperature	-20	N/A	85	°C
VCC	Power supply voltage	3.0	3.3	3.6	V
VIL	I/O low-level input	-0.3	N/A	VCC x 0.25	V
VIH	I/O high-level input	VCC x 0.75	N/A	3.6	V
VOL	I/O low-level output	N/A	N/A	VCC x 0.1	V
VOH	I/O high-level	VCC x 0.8	N/A	VCC	V



Parameter	Description	Minimum Value	Typical Value	Maximum Value	Unit
	output				
Imax	I/O drive current	N/A	6	15	mA

## 3.3 RF Current Consumption

Table 3-3 Power consumption during constant transmission and receiving

Working	Parameter			Typical	
Status	Mode	Rate	TX Power/Receiving	Value	Unit
	802.11b	11 Mbit/s	+16 dBm	257	mA
TV	802.11g	54 Mbit/s	+14 dBm	171	mA
TX	802.11n	MCS7	+12 dBm	161	mA
	802.11n HT40	MCS7	+12 dBm	175	mA
RX	802.11b	11 Mbit/s	Constant receiving	103	mA
	802.11g	54 Mbit/s	Constant receiving	98	mA
	802.11n	MCS7	Constant receiving	98	mA
	802.11n HT40	MCS7	Constant receiving	104	mA

# 3.4 Working Current

Table 3-4WB3S-IPEX working current

Working Mode	Working Status (Ta = 25°C)	average value	Peak Value*	Unit
Quick connection network status (Bluetooth network)	The module is in the fast network configuration state, and the WIFI indicator flashes quickly	99	336	mA



Fast connection network status (AP network configuration)	The module is in the fast connection network configuration state, the WIFI indicator flashes slowly	120	364	mA
Quick Connect Network Status (EZ Network)	The module is in the fast network configuration state, and the WIFI indicator flashes quickly	95	344	mA
Network connection idle state	The module is connected to the network and the WiFi indicator is always on	40	280	mA
Network connection operation status	The module is connected to the network and the WiFi indicator is always on	100	260	mA
Disconnected status	Module is offline	100	260	mA

## **4 RF Features**

## 4.1 Basic RF Features

**Table 4-1 Basic RF features** 

Parameter	Description				
Frequency band	2.412 GHz to 2.484 GHz				
Wi-Fi standard	IEEE 802.11b/g/n (channels 1 to 14)				
BLE standard	BLE 4.0				
Data transmission rate	802.11b: 1, 2, 5.5, or 11 (Mbit/s)				
	802.11g: 6, 9, 12, 18, 24, 36, 48, or 54 (Mbit/s)				
	802.11n: HT20 MCS0 to MCS7				
	802.11n: HT40 MCS0 to MCS7				
Antenna type	IPEX antenna with a gain of 3.1 dBi				



#### **4.2 TX Performance**

**Table 4-2 Performance during constant transmission** 

Parameter		Minimum Value	Typical Value	Maximum Value	Unit
Average RF output power, 802.11b CCK mode	11 Mbit/s	N/A	16	N/A	dBm
Average RF output power, 802.11g OFDM mode	54 Mbit/s	N/A	14	N/A	dBm
Average RF output power, 802.11n OFDM mode	MCS7	N/A	13	N/A	dBm
Frequency error		-2	N/A	+2	ppm
EVM under 802.11b CCK, 11 Mbit/s, 17 dBm			-23		dB
EVM under 802.11g OFDM, 54 Mbit/s, 11 dBm		-26	-27	-29	dB
EVM under 802.11n OFDM, MCS7, 10 dBm		-26	-27	-29	dB

#### 4.3 RX Performance

Table 4-3 RX sensitivity

Parameter		Minimum Value	Typical Value	Maximum Value	Unit
PER < 8%, 802.11b CCK mode	1 Mbit/s	N/A	-92	N/A	dBm
PER < 10%, 802.11g OFDM mode	54 Mbit/s	N/A	<b>–</b> 75	N/A	dBm
PER < 10%, 802.11n OFDM mode	MCS7	N/A	-68	N/A	dBm
PER<10% ,	BLE 1M	N/A	-95	N/A	dBm



#### **5 Antenna Information**

## 5.1 Antenna Type

WB3S-IPEX uses an onboard IPEX antenna.

#### **5.2 Antenna Interference Reduction**

To ensure optimal Wi-Fi performance when the Wi-Fi module uses an onboard PCB antenna, it is recommended that the antenna be at least 15 mm away from other metal parts. To prevent adverse impact on the antenna radiation performance, avoid copper or traces along the antenna area on the PCB. Deploy the antenna based on the antenna placement solutions, as shown in Figure 5-1.

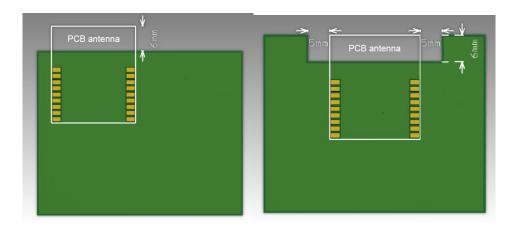


Figure 5-1 Antenna clearance part

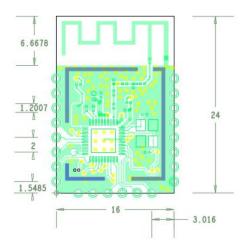
## **5.3 Antenna Connector Specifications**

WB3S-IPEX use an antenna connector.



# **6 Packaging Information and Production Instructions**

## **6.1 Mechanical Dimensions**



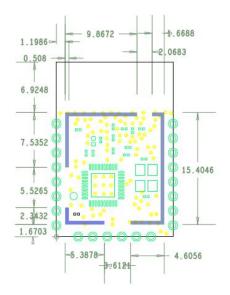


Figure 6-1WB3S-IPEX mechanical dimensions

14



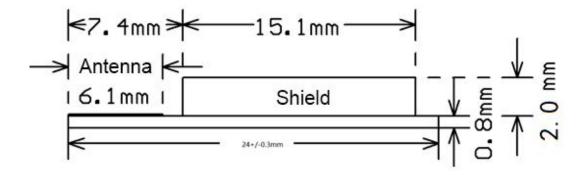


Figure 6-2 Side view

#### Note:

The default dimensional tolerance is  $\pm 0.35$  mm. If a customer has other requirements, clearly specify them in the datasheet after communication.

## **6.2 Recommended PCB Layout**

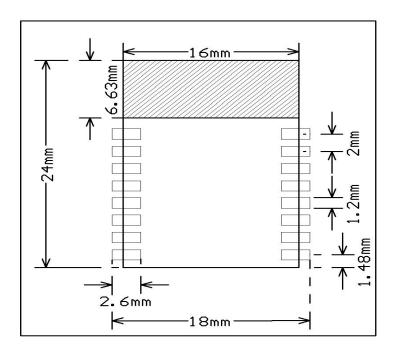


Figure 6-3 Layout of the PCB to whichWB3S-IPEX applies

15



Note:

The default dimensional tolerance is  $\pm 0.35$  mm. If a customer has other requirements, clearly specify them in the datasheet after communication.

#### 6.3 Production Instructions

- Use an SMT placement machine to mount the stamp hole module that Tuya
  produces onto the PCB within 24 hours after the module is unpacked and the
  firmware is burned. If not, vacuum pack the module again. Bake the module before
  mounting it onto the PCB.
  - (1) SMT placement equipment
    - i. Reflow soldering machine
    - ii. Automated optical inspection (AOI) equipment
    - iii. Nozzle with a 6 mm to 8 mm diameter
  - (2) Baking equipment
    - i. Cabinet oven
    - ii. Anti-static heat-resistant trays
    - iii. Anti-static heat-resistant gloves
- 2. Storage conditions for a delivered module are as follows:
  - (1) The moisture-proof bag is placed in an environment where the temperature is below 30°C and the relative humidity is lower than 85%.
  - (2) The shelf life of a dry-packaged product is 12 months from the date when the product is packaged and sealed.
  - (3) The package contains a humidity indicator card (HIC).

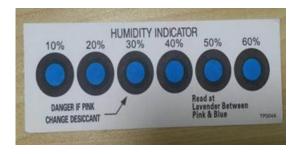


Figure 6-4 HIC forWB3S-IPEX



- 3. Bake a module based on HIC status as follows when you unpack the module package:
  - (1) If the 30%, 40%, and 50% circles are blue, bake the module for 2 consecutive hours.
  - (2) If the 30% circle is pink, bake the module for 4 consecutive hours.
  - (3) If the 30% and 40% circles are pink, bake the module for 6 consecutive hours.
  - (4) If the 30%, 40%, and 50% circles are pink, bake the module for 12 consecutive hours.
- 4. Baking settings:

(1) Baking temperature: 125±5°C

(2) Alarm temperature: 130°C

(3) SMT placement ready temperature after natural cooling: < 36°C

(4) Number of drying times: 1

- (5) Rebaking condition: The module is not soldered within 12 hours after baking.
- 5. Do not use SMT to process modules that have been unpacked for over three months. Electroless nickel immersion gold (ENIG) is used for the PCBs. If the solder pads are exposed to the air for over three months, they will be oxidized severely and dry joints or solder skips may occur. Tuya is not liable for such problems and consequences.
- 6. Before SMT placement, take electrostatic discharge (ESD) protective measures.
- 7. To reduce the reflow defect rate, draw 10% of the products for visual inspection and AOI before first SMT placement to determine a proper oven temperature and component placement method. Draw 5 to 10 modules every hour from subsequent batches for visual inspection and AOI.



# **6.4 Recommended Oven Temperature Curve**

Perform SMT placement based on the following reflow oven temperature curve. The highest temperature is 245°C.

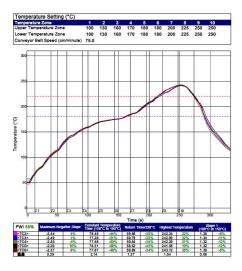


Figure 6-5 Oven temperature curve



#### 6.5 Storage Conditions



#### Federal Communications Commission (FCC) Declaration of Conformity

FCC Caution: Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following



#### measures:

- —Reorient or relocate the receiving antenna.
- —Increase the separation between the equipment and receiver.
- —Connect the equipment into an outlet on a circuit different from that to which

the receiver is connected.

—Consult the dealer or an experienced radio/TV technician for help.

#### **Radiation Exposure Statement**

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled rolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator and your body.

#### **Important Note**

This radio module must not installed to co-locate and operating simultaneously with other radios in host system except in accordance with FCC multi-transmitter product procedures. Additional testing and equipment authorization may be required to operating simultaneously with other radio.

The availability of some specific channels and/or operational frequency bands are country dependent and are firmware programmed at the factory to match the intended destination. The firmware setting is not accessible by the end user.

The host product manufacturer is responsible for compliance to any other FCC rules that apply to the host not covered by the modular transmitter grant of certification. The final host product still requires Part 15 Subpart B compliance testing with the modular transmitter installed.

The end user manual shall include all required regulatory information/warning as shown in this manual, including: This product must be installed and operated with a minimum distance of 20 cm between the radiator and user body.

This device have got a FCC ID: 2ANDL-WB3S-IPEX. The final end product must be labeled in a visible area with the following: "Contains Transmitter Module FCC ID:2ANDL-WB3S-IPEX

This device is intended only for OEM integrators under the following conditions:

The antenna must be installed such that 20cm is maintained between the antenna and users, and

2) The transmitter module may not be co-located with any other transmitter or antenna. As long as 2 conditions above are met, further transmitter test will not be required. However, the OEM integrator is still responsible for testing their end-product for any additional compliance requirements required with this module installed.



#### **Declaration of Conformity European notice**



Hereby, Hangzhou Tuya Information Technology Co., Ltd declares that this module product is in compliance with essential requirements and other relevant provisions of Directive 2014/53/EU,2011/65/EU.A copy of the Declaration of conformity can be found at https://www.tuya.com



This product must not be disposed of as normal household waste, in accordance with EU directive for waste electrical and electronic equipment (WEEE- 2012/19/EU). Instead, it should be disposed of by returning it to the point of sale, or to a municipal recycling collection point.

The device could be used with a separation distance of 20cm to the human body.