

Owner's Manual & Safety Instructions

Save This Manual Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

STEEL LEVER PUMP



ITEM 3352

REV 13h

Visit our website at: <http://www.harborfreight.com>
Email our technical support at: tech@harborfreight.com

When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call 1-800-444-3353 as soon as possible.

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No portion of this manual or any artwork contained herein may be reproduced in any shape or form without the express written consent of Harbor Freight Tools. Diagrams within this manual may not be drawn proportionally. Due to continuing improvements, actual product may differ slightly from the product described herein.
Tools required for assembly and service may not be included.

⚠ WARNING

**Read this material before using this product.
Failure to do so can result in serious injury.
SAVE THIS MANUAL.**

Specifications

Fits 15 to 55 Gallon Drums, Mounting Threads 2" NPT and 1-1/2" NPT (Bung)	
Discharge Spout	3/8"
Spout Thread	3/4" (Standard garden hose thread)
Delivery	11 ounces per stroke
Suction Intake Diameter	7/8"
Suction Tube Length	18-1/8" to 35"
Stroke Length	6-7/8"
Handle Length	12-3/8" L x 1-1/4" W

IMPORTANT SAFETY INFORMATION

Assembly Precautions

1. Assemble only according to these instructions. Improper assembly can create hazards.
2. Wear ANSI-approved safety goggles and heavy-duty work gloves during assembly.
3. Keep assembly area clean and well lit.
4. Keep bystanders out of the area during assembly.
5. Do not assemble when tired or when under the influence of alcohol, drugs or medication.
6. Product capabilities apply to properly and completely assembled product only.

Use Precautions

1. This product is not a toy. Do not allow children to play with or near this item.
2. Wear ANSI-approved safety goggles and heavy-duty work gloves during use.
3. Use as intended only. Only use pump for transferring lubricants, solvents, agricultural and industrial chemicals, additives, and non-corrosive liquids.
4. Inspect before every use; do not use if parts are loose or damaged.
5. Maintain product labels and nameplates. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
6. Follow fluid supplier's instructions and MSDS for all fluids pumped.
7. The brass components of this product contain lead, a chemical known to the State of California to cause birth defects (or other reproductive harm). (California Health & Safety code § 25249.5, *et seq.*)

Operation

⚠️ WARNING

TO PREVENT SERIOUS INJURY FROM FIRE:

Keep the Pump and fluids away from all ignition sources.

1. To reach fluid at the bottom of a standard 55 gallon drum, the **Oil Lines (4)** must extend to the bottom of the drum.
2. To adjust the reach of the **Oil Lines (4)**, pull the telescoping outer section downward to the desired length.
3. Insert the Oil Lines into the drum through the opening in the drum cover. The **Drum Adapter (5)** will pressure fit onto the drum cover opening.
4. Put a container under the **Oil Outlet (1)** or attach a standard hose (3/4" spout thread) to the **Oil Outlet (1)** and run the hose to the container.
5. Submerge the **Oil Intake (6)** completely in the liquid.
6. Pump the **Handle (3)** steadily to begin the liquid transfer.
7. Pump until the Pump runs dry.
8. Remove the Pump and wipe it dry.

Note: Only use pump for transferring lubricants, solvents, agricultural and industrial chemicals, additives, and non-corrosive liquids.

Notes:

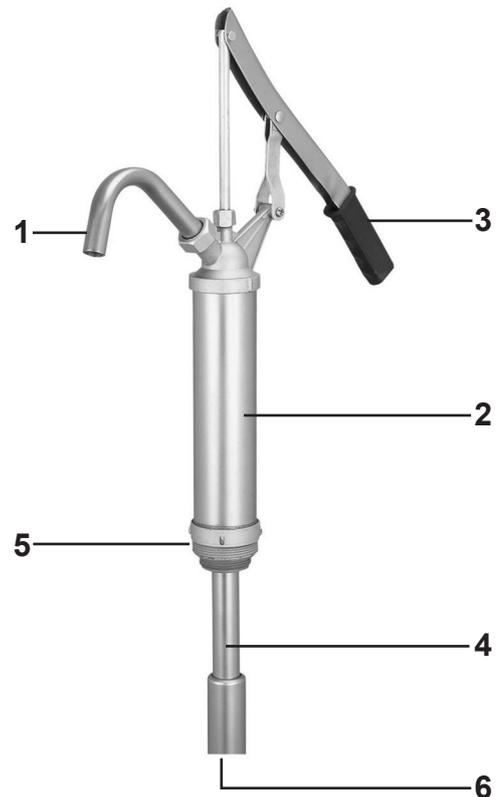
1. If the drum has water or other residue on the bottom, try to avoid running them through the Pump. Raise the **Oil Intake (6)** above the water or residue.
2. If you use a shorter drum, adjust the **Oil Lines (4)** by twisting and loosening the **Drum Adapter (5)** and then telescoping the **Oil Lines (4)** to the needed height. Then, tighten the **Drum Adapter (5)**.

Maintenance

1. Periodically, use a light lubricant on the **Handle (3)** pivot parts.
2. Keep the **Oil Intake (6)** and the **Oil Outlet (1)** free of dirt and debris.
3. Wipe down the unit after each use and store in a dry place.

Parts List and Diagram

Part	Description	Qty
1	Oil Outlet	1
2	Pump Body	1
3	Handle	1
4	Oil Line	2
5	Drum Adapter	1
6	Oil Intake	1



Record Serial Number Here:

Note: If product has no serial number, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.

PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LIST AND ASSEMBLY DIAGRAM IN THIS DOCUMENT AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

Limited 90 Day Warranty

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

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