



# Wood Lathe Stand

ITEM 68374

## **⚠ WARNING**

Read this material before using this product.  
Failure to do so can result in serious injury.  
**SAVE THIS MANUAL.**



When unpacking, make sure that the product is intact and undamaged.  
If any parts are missing or broken, please call 1-800-444-3353 as soon as possible.

Visit our website at: <http://www.harborfreight.com>

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## Specifications

Capacity

14" x 40" Woodworking Lathe  
with 6" Sander (ITEM 45276)

## Save This Manual

Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

## Important Safety Information



**WARNING** Read all safety warnings and instructions. Failure to follow the warnings and instructions may result in serious injury. Save all warnings and instructions for future reference.

## Assembly Precautions

1. Assemble only according to these instructions. Improper assembly can create hazards.
2. Wear ANSI-approved safety goggles and heavy-duty work gloves during assembly.
3. Keep assembly area clean and well lit.
4. Keep bystanders out of the area during assembly.
5. Do not assemble when tired or when under the influence of drugs or medication.
6. Attach Wood Lathe securely to stand before use. Some lathes may not secure properly to this stand. Check the connection carefully before use. If lathe cannot properly attach do not use it with this stand.

## Use Precautions

1. This product is not a toy. Do not allow children to play with or near this item.
2. Use as intended only.
3. Inspect before every use; do not use if parts are loose or damaged.
4. Maintain product labels and nameplates. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.

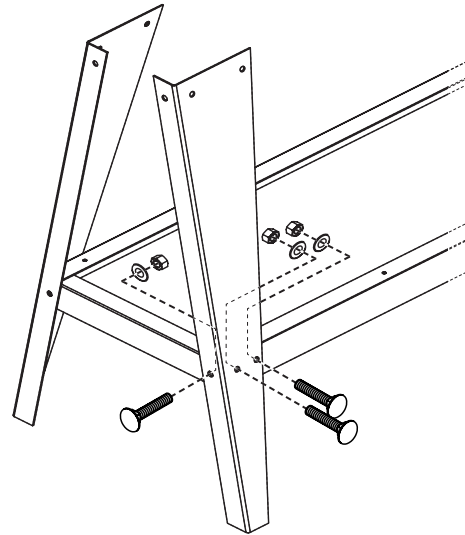
5. Use on stable, hard, flat level surface only.



# SAVE THESE INSTRUCTIONS.

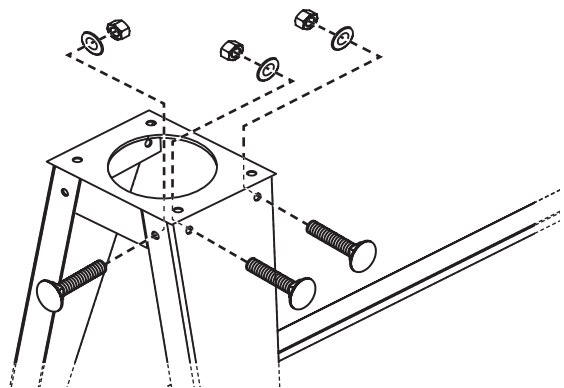
## Assembly Instructions

1. Use Carriage Bolts (7), Washers (2), and Nuts (1) to assemble the Legs (3, 5):



**Figure A: Brace Installation**

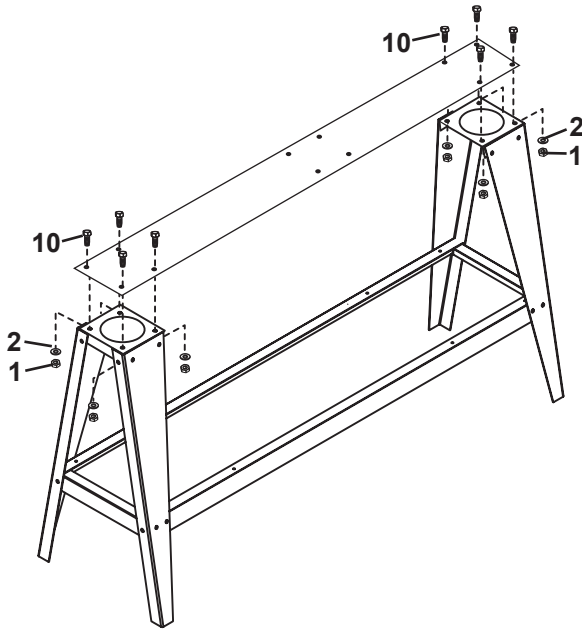
- a. Attach the side of the Left-handed Leg (5) with one hole to the Short Brace (4).
- b. Attach the side of the Right-handed Leg (3) with one hole to the other end of the Short Brace (4).
- c. Attach the Long Braces (6) to the other side of the Legs (3, 5), as shown in Figure A.
- d. Repeat a-c for the remaining Legs and Braces.
- e. Attach a Leg Connector (8) behind the top of each Leg (3, 5), as shown in Figure B.



**Figure B: Leg Connector Installation**

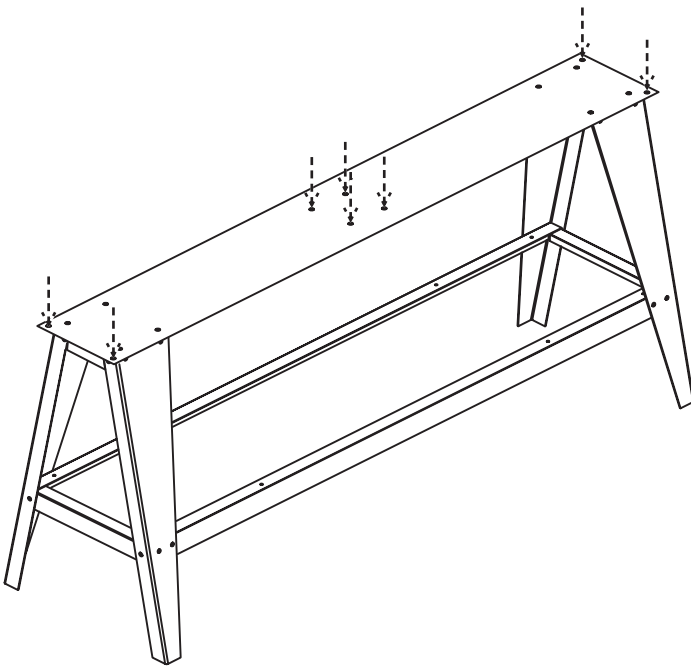
f. Attach the other Leg Connector (8) to the top of the other pair of legs, turned 180°.

2. Use Hex Bolts (10), Washers (2), and Nuts (1) to attach the Top (9), as shown in Figure C.



**Figure C: Top Installation**

3. Bolt the Lathe to the Top using the Bolts (11), Washers (2), Spring Washers (12), and Nuts (1), in the locations shown in Figure D.



**Figure D: Lathe Bolting Locations**

## 90 Day Warranty

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of one year from the date of purchase (90 days if used by a professional contractor or if used as rental equipment). This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

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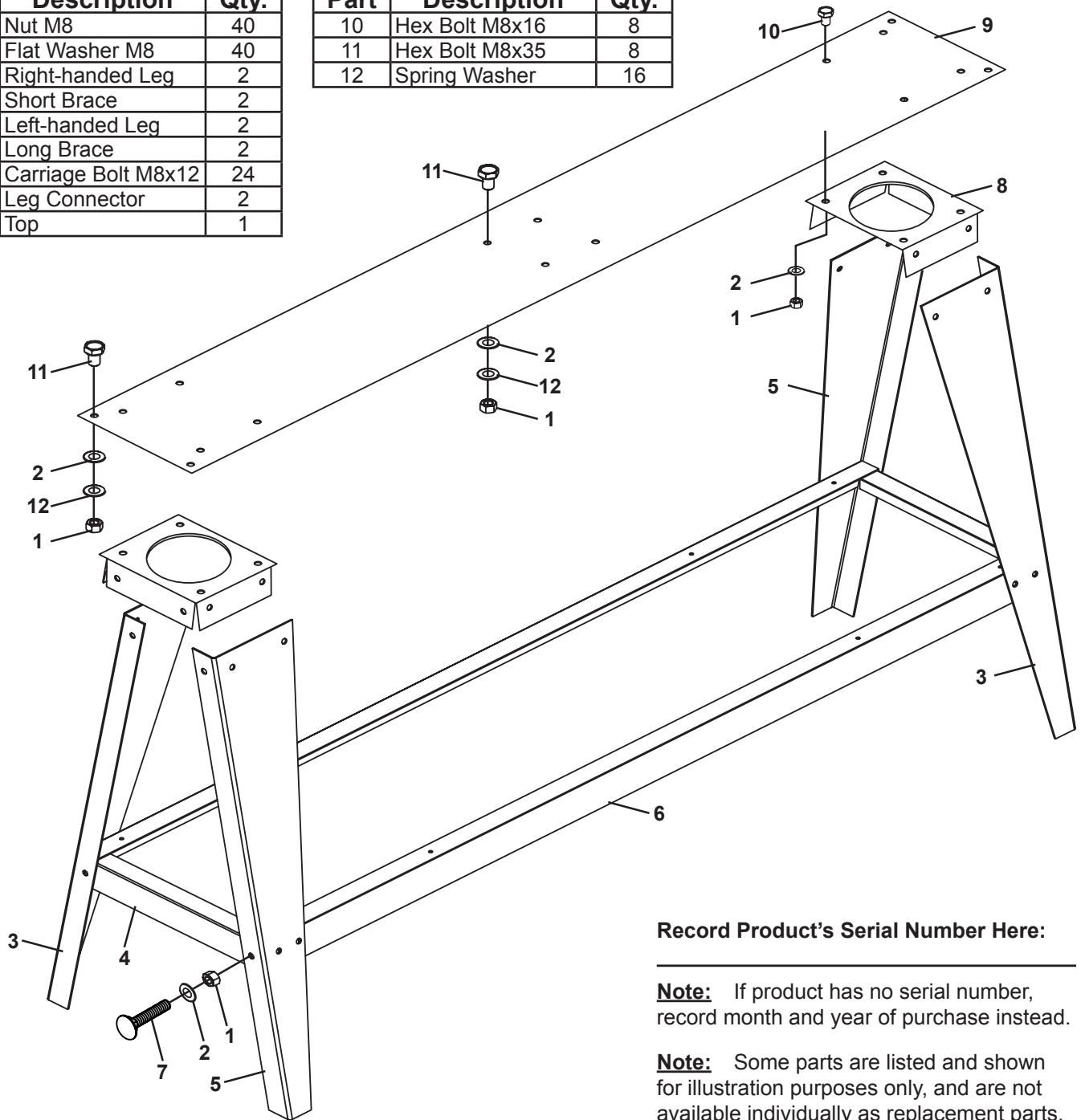
# PLEASE READ THE FOLLOWING CAREFULLY

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## Parts List and Assembly Diagram

Part	Description	Qty.
1	Nut M8	40
2	Flat Washer M8	40
3	Right-handed Leg	2
4	Short Brace	2
5	Left-handed Leg	2
6	Long Brace	2
7	Carriage Bolt M8x12	24
8	Leg Connector	2
9	Top	1

Part	Description	Qty.
10	Hex Bolt M8x16	8
11	Hex Bolt M8x35	8
12	Spring Washer	16



**Record Product's Serial Number Here:**

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**Note:** If product has no serial number, record month and year of purchase instead.

**Note:** Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.