

OneWireless
XYR 6000 Multiple Discrete Input
Transmitter
User's Manual

34-XY-25-27
Revision 1
6/24/08

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Honeywell International
Process Solutions
2500 West Union Hills
Phoenix, AZ 85027
1-800 343-0228

About This Document

This document describes preparation, operation and maintenance of the XYR 6000 Wireless Multiple DI Transmitters. Mounting, installation and wiring are covered in other documents.

Honeywell does not recommend using devices for critical control where there is a single point of failure or where single points of failure result in unsafe conditions. OneWireless is targeted at open loop control, supervisory control, and controls that do not have environmental or safety consequences. As with any process control solution, the end-user must weigh the risks and benefits to determine if the products used are the right match for the application based on security, safety, and performance. Additionally, it is up to the end-user to ensure that the control strategy sheds to a safe operating condition if any crucial segment of the control solution fails.

Revision Information

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References

The following list identifies all documents that may be sources of reference for material discussed in this publication.

Document Title

XYR 6000 Transmitters Quick Start Guide
Getting Started with Honeywell OneWireless Solutions
OneWireless Wireless Builder User's Guide
OneWireless Builder Parameter Reference

Support and contact info

United States and Canada

Contact: Honeywell Solution Support Center
Phone: 1-800 822-7673. In Arizona: 602- 313-5558
Calls are answered by dispatcher between 6:00 am and 4:00 pm Mountain Standard Time.
Emergency calls outside normal working hours are received by an answering service and returned within one hour.

Facsimile: (602) 313-3293
Mail: Honeywell TAC, MS P13
2500 West Union Hills Drive
Phoenix, AZ, 85027

Europe

Contact: Honeywell TAC-EMEA
Phone: +32-2-728-2732
Facsimile: +32-2-728-2696
Mail: TAC-BE02
Hermes Plaza
Hermeslaan, 1H
B-1831 Diegem, Belgium

Pacific

Contact: Honeywell Global TAC – Pacific
Phone: 1300-300-4822 (toll free within Australia)
+61-8-9362-9559 (outside Australia)
Facsimile: +61-8-9362-9564
Mail: Honeywell Limited Australia
5 Kitchener Way
Burswood 6100, Western Australia
Email: GTAC@honeywell.com

India

Contact: Honeywell Global TAC – India
Phone: +91-20- 6603-9400
Facsimile: +91-20- 6603-9800
Mail: Honeywell Automation India Ltd.
56 and 57, Hadapsar Industrial Estate
Hadapsar, Pune –411 013, India
Email: Global-TAC-India@honeywell.com

Korea

Contact: Honeywell Global TAC – Korea
Phone: +82-2-799-6317
+82-11-9227-6324
Facsimile: +82-2-792-9015
Mail: Honeywell Co., Ltd
17F, Kikje Center B/D,
191, Hangangro-2Ga
Yongsan-gu, Seoul, 140-702, Korea
Email: Global-TAC-Korea@honeywell.com

People's Republic of China

Contact: Honeywell Global TAC – China
Phone: +86- 21-5257-4568
Mail: Honeywell (China) Co., Ltd
33/F, Tower A, City Center, 100 Zunyi Rd.
Shanghai 200051, People's Republic of China
Email: Global-TAC-China@honeywell.com

Singapore

Contact: Honeywell Global TAC – South East Asia
Phone: +65-6580-3500
Facsimile: +65-6580-3501
+65-6445-3033
Mail: Honeywell Private Limited
Honeywell Building
17, Changi Business Park Central 1
Singapore 486073
Email: GTAC-SEA@honeywell.com

Taiwan

Contact: Honeywell Global TAC – Taiwan
Phone: +886- 7- 536-2567
Facsimile: +886-7-536-2039
Mail: Honeywell Taiwan Ltd.
17F-1, No. 260, Jhongshan 2nd Road.
Cianjhen District
Kaohsiung, Taiwan, ROC
Email: Global-TAC-Taiwan@honeywell.com

Japan

Contact: Honeywell Global TAC – Japan
Phone: +81-3-6730-7160
Facsimile: +81-3-6730-7228
Mail: Honeywell Japan Inc.
New Pier Takeshiba, South Tower Building,
20th Floor, 1-16-1 Kaigan, Minato-ku,
Tokyo 105-0022, Japan
Email: Global-TAC-JapanJA25@honeywell.com

World Wide Web

Honeywell Solution Support Online:

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Elsewhere

Call your nearest Honeywell office.











Training Classes

Honeywell Automation College:






<http://www.automationcollege.com>

Symbol Definitions

The following table lists those symbols used in this document to denote certain conditions.

Symbol	Definition
	ATTENTION: Identifies information that requires special consideration.
	TIP: Identifies advice or hints for the user, often in terms of performing a task.
CAUTION	Indicates a situation which, if not avoided, may result in equipment or work (data) on the system being damaged or lost, or may result in the inability to properly operate the process.
	CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices. CAUTION symbol on the equipment refers the user to the product manual for additional information. The symbol appears next to required information in the manual.
	WARNING: Indicates a potentially hazardous situation, which, if not avoided, could result in serious injury or death. WARNING symbol on the equipment refers the user to the product manual for additional information. The symbol appears next to required information in the manual.
	WARNING, Risk of electrical shock: Potential shock hazard where HAZARDOUS LIVE voltages greater than 30 Vrms, 42.4 Vpeak, or 60 VDC may be accessible.
	ESD HAZARD: Danger of an electro-static discharge to which equipment may be sensitive. Observe precautions for handling electrostatic sensitive devices.
	Protective Earth (PE) terminal: Provided for connection of the protective earth (green or green/yellow) supply system conductor.
	Functional earth terminal: Used for non-safety purposes such as noise immunity improvement. NOTE: This connection shall be bonded to Protective Earth at the source of supply in accordance with national local electrical code requirements.
	Earth Ground: Functional earth connection. NOTE: This connection shall be bonded to Protective Earth at the source of supply in accordance with national and local electrical code requirements.
	Chassis Ground: Identifies a connection to the chassis or frame of the equipment shall be bonded to Protective Earth at the source of supply in accordance with national and local electrical code requirements.

continued

Symbol	Description
	<p>The Factory Mutual[®] Approval mark means the equipment has been rigorously tested and certified to be reliable.</p>
	<p>The Canadian Standards mark means the equipment has been tested and meets applicable standards for safety and/or performance.</p>
	<p>The Ex mark means the equipment complies with the requirements of the European standards that are harmonised with the 94/9/EC Directive (ATEX Directive, named after the French "ATmosphere EXplosible").</p>
	<p>For radio equipment used in the European Union in accordance with the R&TTE Directive the CE Mark and the notified body (NB) identification number is used when the NB is involved in the conformity assessment procedure. The alert sign must be used when a restriction on use (output power limit by a country at certain frequencies) applies to the equipment and must follow the CE marking.</p>
	<p>The C-Tick mark is a certification trade mark registered to ACMA (Australian Communications and Media Authority) in Australia under the Trade Marks Act 1995 and to RSM in New Zealand under section 47 of the NZ Trade Marks Act. The mark is only to be used in accordance with conditions laid down by ACMA and RSM. This mark is equal to the CE Mark used in the European Union.</p> <p>N314 directly under the logo is Honeywell's unique supplier identification number.</p>

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1. Introduction

1.1 Purpose

This manual describes the Honeywell OneWireless XYR 6000 Multiple Discrete Input Transmitter function, operation and maintenance.

1.2 Scope

The manual includes:

- Details of topics that relate uniquely to the Honeywell XYR 6000 Multi DI Transmitter,
- This manual does not cover installation, mounting, or wiring. See XYR 6000 Transmitter Quick Start Guide (document 34-XY-25-21).

1.3 OneWireless network overview

OneWireless is an all digital, serial, two-way communication mesh network that interconnects industrial field sensors to a central system.

OneWireless has defined standards to which field devices and operator stations communicate with one another. The communications protocol is built as an "open system" to allow all field devices and equipment that are built to OneWireless standard to be integrated into a system, regardless of the device manufacturer. This interoperability of devices using OneWireless technology is to become an industry standard for automation systems.

1.4 About the transmitter

The XYR 6000 Multi DI Transmitter is furnished with OneWireless interface to operate in a compatible distributed OneWireless system. The transmitter will interoperate with any OneWireless-registered device.

The transmitter includes OneWireless electronics for operating in a 2.4GHz network. It features function block architecture.

Inputs

The transmitter has three DI (discrete input) channels that support voltage-free floating contacts. Maximum ON contact resistance is 300 ohms. Minimum OFF contact resistance is 5000 ohms.

The Process Variable (PV) is available for monitoring and alarm purposes. The cold junction temperature is also available as a fourth channel PV. Available PV update rates are 1, 5, 10, 30 seconds and are set on Wireless Builder. Slower update rates extend battery life.

The housing temperature is also available for monitoring and alarm purposes as a fourth channel PV at the same update rates.

Figure 1 shows a block diagram of the transmitter's operating functions.

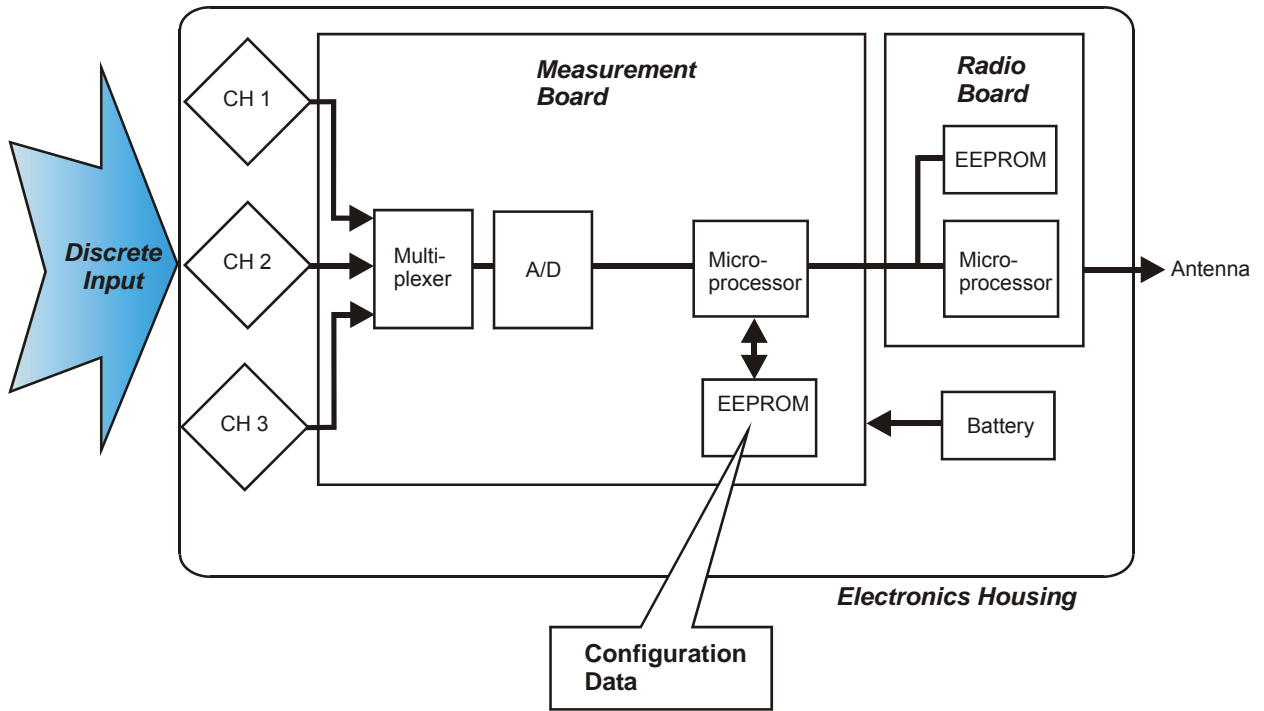


Figure 1 XYR 6000 Functional Diagram

2. Specifications

2.1 European Union Usage

This product may be used in any of the following European Union nations.

Country	ISO 3166 2 letter code	Country	ISO 3166 2 letter code
Austria	AT	Latvia	LV
Belgium	BE	Liechtenstein	LI
Bulgaria	BG	Lithuania	LT
Cyprus	CY	Malta	MT
Czech Republic	CZ	Netherlands	NL
Denmark	DK	Norway	NO
Estonia	EE	Poland	PL
Finland	FI	Portugal	PT
France	FR	Romania	RO
Germany	DE	Slovakia	SK
Greece	GR	Slovenia	SI
Hungary	HU	Spain	ES
Iceland	IS	Sweden	SE
Ireland	IE	Switzerland	CH
Italy	IT	United Kingdom	BG

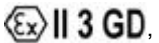

2. Specifications

2.2. Certifications and approvals

2.2 Certifications and approvals

Transmitter

Refer to product label for applicable ratings.

Approval / Item	Ratings / Description
CSAcus Intrinsically Safe	CL I, Div 1, Groups A, B, C, & D; CL II, Div 1, Groups E, F & G; CL III, T4 CL I, Zone 0: Ex ia IIC, T4; CL I, Zone 0: AEx ia IIC, T4
CSAcus Explosionproof	CL I, Div 1, Groups A, B, C, & D; CL II, Div 1, Groups E, F & G; CL III, T4 CL I, Zone 1: Ex d IIC, T4; CL I, Zone 1: AEx d IIC, T4
CSAcus Nonincendive	CL I, Div 2, Groups A, B, C & D; CL II, Div 2, Groups F & G; CL III, Div 2, T4 CL I, Zone 2: Ex nA IIC, T4; CL I, Zone 2: AEx nA IIC, T4
FM Approvals Intrinsically Safe	CL I, Div 1, Groups A, B, C, & D; CL II, Div 1, Groups E, F & G; CL III, T4 CL I, Zone 0: AEx ia IIC, T4
FM Approvals Explosionproof	CL I, Div 1, Groups A, B, C, & D; CL II, Div 1, Groups E, F & G; CL III, T4 CL I, Zone 1: AEx d IIC, T4
FM Approvals Nonincendive	CL I, Div 2, Groups A, B, C & D; CL II, Div 2, Groups F & G; CL III, Div 2, T4 CL I, Zone 2: AEx nA IIC, T4
HON – ATEX Non-Sparking	 Ex nA IIC, T4; Ta = 85°C, Zone 2
Process Connections in Division 2 / Zone 2	 Division 2 / Zone 2 apparatus may only be connected to processes classified as non-hazardous or Division 2 / Zone 2. Connection to hazardous (flammable or ignition capable) Division 1 / Zone 0, or 1 process is not permitted.
Enclosure Type	Type 4X, IP 66/67
CRN	Canadian Registration Number
Class II and III installations and for Type 4X/IP66 applications require that all cable and unused entires be sealed with an NRTL listed cable gland or seal fitting. Cable glands and seal fittings are not supplied by Honeywell.	

For detailed transmitter specifications see the following Specification and Model Selection Guides.

- XYR 6000 Wireless Transmitter Multi DI (document 34-XY-03-33)

2.3 Agency compliance information

This section contains the Federal Communications Commission (FCC), Industry Canada (IC) and Radio Frequency compliance statements for the OneWireless Multinode device.

ATTENTION

XYR6000 units must be professionally installed in accordance with the requirements specified in the *OneWireless XYR6000 Agency Compliance Professional Installation Guide*.

FCC compliance statements

- This device complies with Part 15 of FCC Rules and Regulations. Operation is subject to the following two conditions: (1) This device may not cause harmful interference and (2) this device must accept any interference received, including interference that may cause undesired operation.
- This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radiofrequency energy and, if not installed and used in accordance with these instructions, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.
- Intentional or unintentional changes or modifications must not be made to the Multinode unless under the express consent of the party responsible for compliance. Any such modifications could void the user's authority to operate the equipment and will void the manufacturer's warranty.

IC compliance statements

- To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropic radiated power (EIRP) is not more than that permitted for successful communication.
- Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.
- This Class A digital apparatus complies with Canadian ICES-003.
- French: Cet appareil numérique de la classe A est conforme à la norme NMB-003 du Canada.

Radio Frequency (RF) statement

To comply with FCC's and Industry Canada's RF exposure requirements, the following antenna installation and device operating configurations must be satisfied.

- Remote Point-to-Multi-Point antenna(s) for this unit must be fixed and mounted on outdoor permanent structures with a separation distance between the antenna(s) of greater than 20cm and a separation distance of at least 20cm from all persons.
- Remote Fixed Point-to-Point antenna(s) for this unit must be fixed and mounted on outdoor permanent structures with a separation distance between the antenna(s) of greater than 20cm and a separation distance of at least 100cm from all persons.

2. Specifications

2.3. Agency compliance information

- Furthermore, when using integral antenna(s) the Multinode unit must not be co-located with any other antenna or transmitter device and have a separation distance of at least 20cm from all persons.

European Union restriction

France restricts outdoor use to 10mW (10dBm) EIRP in the frequency range of 2,454-2,483.5 MHz. Installations in France must limit EIRP to 10dBm, for operating modes utilizing frequencies in the range of 2,454 – 2,483.5MHz.

2.4 Honeywell European (CE) Declaration of Conformity (DoC)

This section contains the European Declaration of Conformity (DoC) statement, for the OneWireless product line.

R&TTE Directive	1999/5/EC	LVD Directive	73/23/EEC	EMC Directive	2004/108/EC	ATEX Directive	94/9/EC
Harmonized Standards							
Emissions Specification and Method: EN 300 328 V1.7.1							
Emissions Spec and Method: EN 301 893 V1.4.1							
Immunity Specification: EN 301 489-17 V1.2.1							
Immunity Method: EN 301 489-1 V1.6.1							
Product Standard: IEC61326-1 (1 st Edition, 2002-02, Industrial Locations)							
EN 50014:1992, "Electrical Apparatus for Potentially Explosive Atmospheres – General Requirements"							
EN 50021:1999, "Electrical Apparatus for Potentially Explosive Atmospheres – Type of Protection "n"							
Manufacturer's Name and Address		Honeywell Process Solutions 2500 West Union Hills Drive, Phoenix, AZ 85027, USA					
Compliance Statement		The product herewith complies with the harmonized standards listed above. Typical product line systems and configurations have been tested, for compliance.					

2. Specifications

2.4. Honeywell European (CE) Declaration of Conformity (DoC)

European Declaration of Conformity statements

Language	Statement
Česky (Czech):	Honeywell tímto prohlašuje, že tento Multinode je ve shodě se základními požadavky a dalšími příslušnými ustanoveními směrnice 1999/5/ES.
Dansk (Danish):	Undertegnede Honeywell erklærer herved, at følgende udstyr Multinode overholder de væsentlige krav og øvrige relevante krav i direktiv 1999/5/EF.
Deutsch (German):	Hiermit erkläre Honeywell , dass sich das Gerät Multinode in Übereinstimmung mit den grundlegenden Anforderungen und den übrigen einschlägigen Bestimmungen der Richtlinie 1999/5/EG befindet.
Eesti (Estonian):	Käesolevaga kinnitab Honeywell seadme Multinode vastavust direktiivi 1999/5/EÜ põhinõuetele ja nimetatud direktiivist tulenevatele teistele asjakohastele sätetele.
English	Hereby, Honeywell , declares that this Multinode is in compliance with the essential requirements and other relevant provisions of Directive 1999/5/EC.
Español (Spanish):	Por medio de la presente Honeywell declara que el Multinode cumple con los requisitos esenciales y cualesquiera otras disposiciones aplicables o exigibles de la Directiva 1999/5/CE.
Ελληνική (Greek):	ΜΕ ΤΗΝ ΠΑΡΟΥΣΑ Honeywell ΔΗΛΩΝΕΙ ΟΤΙ Multinode ΣΥΜΜΟΡΦΩΝΕΤΑΙ ΠΡΟΣ ΤΙΣ ΟΥΣΙΩΔΕΙΣ ΑΠΑΙΤΗΣΕΙΣ ΚΑΙ ΤΙΣ ΛΟΙΠΕΣ ΣΧΕΤΙΚΕΣ ΔΙΑΤΑΞΕΙΣ ΤΗΣ ΟΔΗΓΙΑΣ 1999/5/EK.
Français (French):	Par la présente Honeywell déclare que l'appareil Multinode est conforme aux exigences essentielles et aux autres dispositions pertinentes de la directive 1999/5/CE.
Italiano (Italian):	Con la presente Honeywell dichiara che questo Multinode è conforme ai requisiti essenziali ed alle altre disposizioni pertinenti stabilite dalla direttiva 1999/5/CE.
Latviski (Latvian):	Ar šo Honeywell deklarē, ka Multinode atbilst Direktīvas 1999/5/EK būtiskajām prasībām un citiem ar to saistītajiem noteikumiem.
Lietuvių (Lithuanian):	Šiuo Honeywell deklaruoja, kad šis Multinode atitinka esminius reikalavimus ir kitas 1999/5/EB Direktyvos nuostatas.
Nederlands (Dutch):	Hierbij verklaart Honeywell dat het toestel Multinode in overeenstemming is met de essentiële eisen en de andere relevante bepalingen van richtlijn 1999/5/EG.
Malti (Maltese):	Hawnhekk, Honeywell , jiddikjara li dan Multinode jikkonforma mal-ħtiġijiet essenzjali u ma provvedimenti oħrajn rilevanti li hemm fid-Direttiva 1999/5/EC.
Magyar (Hungarian):	Alulírott, Honeywell nyilatkozom, hogy a Multinode megfelel a vonatkozó alapvető követelményeknek és az 1999/5/EC irányelv egyéb előírásainak.
Polski (Polish):	Niniejszym Honeywell oświadcza, że Multinode jest zgodny z zasadniczymi wymogami oraz pozostałymi stosownymi

Language	Statement
	postanowieniami Dyrektywy 1999/5/EC.
Português (Portuguese):	Honeywell declara que este Multinode está conforme com os requisitos essenciais e outras disposições da Directiva 1999/5/CE.
Slovensko (Slovenian):	Honeywell izjavlja, da je ta Multinode v skladu z bistvenimi zahtevami in ostalimi relevantnimi določili direktive 1999/5/ES.
Slovensky (Slovak):	Honeywell týmto vyhlasuje, že Multinode spĺňa základné požiadavky a všetky príslušné ustanovenia Smernice 1999/5/ES.
Suomi (Finnish):	Honeywell vakuuttaa täten että Multinode tyyppinen laite on direktiivin 1999/5/EY oleellisten vaatimusten ja sitä koskevien direktiivin muiden ehtojen mukainen.
Svenska (Swedish):	Härmed intygar Honeywell att denna Multinode står i överensstämmelse med de väsentliga egenskapskrav och övriga relevanta bestämmelser som framgår av direktiv 1999/5/EG.
Íslenska (Icelandic):	Hér með lýsir Honeywell yfir því að Multinode er í samræmi við grunnkröfur og aðrar kröfur, sem gerðar eru í tilskipun 1999/5/EC.
Norsk (Norwegian):	Honeywell erklærer herved at utstyret Multinode er i samsvar med de grunnleggende krav og øvrige relevante krav i direktiv 1999/5/EF.

For more information about the R&TTE Directive

The following website contains additional information about the Radio and Telecommunications Terminal Equipment (R&TTE) directive:

<http://ec.europa.eu/enterprise/rtte/faq.htm>

2. Specifications

2.4. Honeywell European (CE) Declaration of Conformity (DoC)

Authentication Device

Install the Authentication Device application on any PDA having

- Windows Mobile version 4.2+
- infrared port.

3. Preparation

3.1 Installation

Refer to the XYR 6000 Transmitter Quick Start Guide (document 34-XY-25-21) for installation, mounting and wiring of your XYR 6000 transmitter.

3.2 Configuration

The XYR 6000 Transmitter contains the electronics interface compatible for connecting to the OneWireless network. An operator uses the Wireless Builder application to configure blocks and to change operating parameters. These changes are written to the transmitter when it is authenticated by a security key.

3.3 Connecting to network

Use Authentication Device to connect your transmitter to the OneWireless network. See page 22.

4. Function blocks

4.1 Introduction

This section explains the construction and contents of the XYR 6000 Multiple Discrete Input Transmitter Function Blocks.

4.2 Block description

Block types

Blocks are the key elements that make up the transmitter’s configuration. The blocks contain data (block objects and parameters) which define the application, such as the inputs and outputs, signal processing and connections to other applications. The XYR 6000 Transmitter contains the following block types.

Block Type	Function
Device	Contains parameters related to the overall field device rather than a specific input or output channel within it. A field device has exactly one device block.
BITB (Transducer)	Contains parameters related to a specific process input or output channel in a measurement or actuation device. A BITB defines a measurement sensor channel for a binary or discrete process variable represented by a floating-point value. There is one BITB per input.
Radio	Contains parameters related to radio communication between the transmitter and multinode(s).

Block diagram

Figure 2 shows the blocks of the XYR 6000 Transmitter.

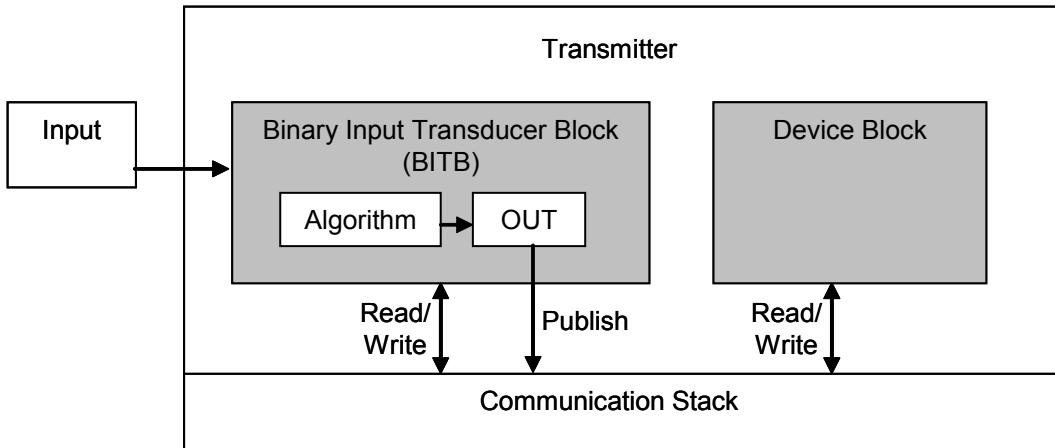


Figure 2 Block Diagram

Each of these blocks contains parameters that are standard OneWireless transmitter defined parameters. The Transducer and Device blocks contain standard parameters common to all XYR 6000 transmitter models (that is, pressure, temperature, corrosion, HLAI) as well as model-specific parameters. The radio block contains parameters for communication with the wireless network.

4.3 Parameter details

The transmitter itself displays a few basic parameters, such as tag, serial number, device revision, build, device address, WFN ID.

For more information on parameters, refer to the following documents.

- OneWireless Wireless Builder User's Guide
- OneWireless Builder Parameter Reference

5. Operation

5.1 Overview

Transmitter display modes

The transmitter has the following display modes.

- Test. Appears briefly after power-up to self-test the display.
- Connection status. Appears when transmitter is not fully connected to the OneWireless network. See section 5.2.
- PV display. Default mode of the transmitter displays the PV and any status messages. See section 5.3 on page 16.
- Quick view of transmitter identification parameters. Displays read-only parameters then returns to PV display. See section 5.4 on page 19.
- Menu. See section 5.5 on page 20.

Authentication Device

To navigate the transmitter displays and menus, hold the Authentication Device no more than 6" (15 cm) from the transmitter and aim the infrared beam at the transmitter display while tapping the Device Local Configuration buttons (Table 7). You can also use the PDA's buttons.

Authentication Device menus are described in section 5.6 starting on page 21.

5.2 Transmitter connection status

Table 1 Transmitter connection status

Displayed status	Definition	What to do
NO KEY	Transmitter needs a key from the Authentication Device and is not transmitting.	Transmit a key to the transmitter. See page 22.
NOT CONN	Transmitter is in between discovery attempts.	<p>If Transmitter does not make a connection within five minutes, do the following:</p> <ul style="list-style-type: none"> • Check that Key is correct for the network you are trying to join. • Check that Multinode(s) in the local area are turned on and are already a secure part of the network. • Check if KeyServer is active. • Check the KeyServer Event Log to see if the Transmitter is actively trying to join. Errors in the Event Log show that the Transmitter is trying to join but that there are problems. Consult the OneWireless Wireless Builder documentation for troubleshooting errors.
DISCOVER	Transmitter has not made a connection to a Multinode and is in discovery (searching for a connection to a Multinode). Transmitter will automatically enter a power saving mode if it cannot make a connection and will retry later.	Wait for connection. If Transmitter does not make a connection within five minutes, see NOT CONN in this table.
SECURING	Transmitter has connected with the network and is validating its key.	Wait for connection. If Transmitter does not make a connection within five minutes, see NOT CONN in this table.
CONNECTD	<p>For units with radio firmware build* 53 or higher:</p> <p>Transmitter has validated the key and has made a secure connection with at least two Multinodes. Transmitter should appear in Wireless Builder as an uncommissioned device.</p> <p>For units with radio firmware build* 52:</p> <p>Transmitter has validated the key and has made a secure connection with at least one Multinode. Transmitter should appear in Wireless Builder as an uncommissioned device.</p>	<p>For units with radio firmware build* 53 or higher: No action required.</p> <p>For units with radio firmware build* 52: Transmitter will periodically look for a second Multinode in order to form a redundant connection to the network. If connected with only one Multinode Wireless Builder will display a Secondary Multinode Address of 0.</p>
NO REDUN	Appears only on units with radio firmware build* 53 or higher. No redundancy, that is, Transmitter has connected with only one Multinode.	No action required. The Transmitter will periodically look for a second Multinode in order to form a redundant connection to the network
*Use the PDA to determine your radio firmware build number (page 21).		

5.3 Transmitter PV display

The following information is displayed in sequence for the first channel, second channel, etc. then repeating continuously unless another display mode (see Transmitter display modes on page 14) is selected.

Table 2 Transmitter PV Display

Item displayed	Example	Details
Channel number	1	Channel number 1, 2, or 3
PV value	350	Latest PV value.
PV engineering units	DEG F	See Table 3 on page 16.
PV status	BAD	See Table 4 on page 17. If PV status is not displayed then the PV value is good.
Device status	LOW BATT	See Table 5 on page 17. If multiple device status messages are in effect, they are displayed one message per channel until all messages have been displayed. If no device status is displayed then the device status is normal.

Table 3 PV engineering units

Engineering units	Description
Deg C	Degrees Celsius
Deg F	Degrees Fahrenheit
mV	Millivolts
Ohm	Ohms

Table 4 PV status

PV status	Cause – Action
(blank)	<ul style="list-style-type: none"> • PV is normal – no action required
BAD	<ul style="list-style-type: none"> • Possible calibration error – Clear calibration • BITB can not execute due to internal firmware state – Attempt cold restart of device. • BITB can not execute due to hardware fault – Replace sensor module. See page 28. • Sensor failure – Check input connections
UNC	<ul style="list-style-type: none"> • Warning: Input inaccurate due to uncertain input data integrity. • Warning: Input inaccurate due to input conversion limitations or resolution. • Warning: Input outside of characterized range. Value is estimated.

Table 5 Device status

Transmitter display	Wireless Builder display	Definition	What to do
OUT SVC	OOS	All channels are out of service.	Restore mode to Auto in Wireless Builder.
CFG ERR	Configuration Error	Configuration Check Error.	Database is corrupted. Cold start and reload configuration.
LOW BAT	Low Battery	Battery Voltage Critically Low	Replace batteries as soon as possible. See page 29.
NO RADIO	Radio Interprocessor Comm Error	Radio Board is not accessible.	Restart both the radio and sensor. If condition persists, replace sensor module. See page 28.
TMP FAIL	Housing Temperature Failure	Housing temperature sensor failure	Replace terminal board. See page 36.
BAD RADIO SPI	Sensor Radio SPI Communication Failure	Radio detected loss of communication with sensor board over the inter-processor communication link.	Restart both the radio and sensor. If condition persists, replace sensor module. See page 28.
BAD RADIO EEPROM	EEPROM SPI Communication Failure	Radio EEPROM SPI Communication failure	The radio will not be able to perform firmware upgrades but will operate normally using installed code. Replace sensor module. See page 28.
RADIO WDT RESET	WDT Reset Occurred	Radio Watch Dog Timeout detected	Restart both the radio and sensor. If condition persists, replace sensor module. See page 28.

5. Operation

5.3. Transmitter PV display

Transmitter display	Wireless Builder display	Definition	What to do
BAD RADIO	Radio Circuitry Failure	Radio circuitry has failed	The radio processor detected error on internal radio circuitry. Replace sensor module. See page 28.
The following status messages have multiple meanings. Refer to Wireless Builder Device Status for exact cause.			
E FAIL	A/D Failure	Diagnostics detected defect with Analog to Digital Converter.	Replace sensor module. See page 28.
E FAIL	Electronics Failure	Electronic Failure detected on Sensor Board. Could be caused by one of the status items marked by *.	Restart both the radio and sensor. If condition persists, replace sensor module. See page 28.
E FAIL*	NVM Fault*	Startup diagnostics detected defect in Sensor Non-Volatile Memory	Replace sensor module. See page 28.
E FAIL*	Program Memory Fault*	Startup diagnostics detected defect in Sensor Read Only Memory	Replace sensor module. See page 28.
E FAIL*	RAM Fault*	Startup diagnostics detected defect in Processor Random Access Memory	Replace sensor module. See page 28.
INP FAIL	Input Failure	Input Error	Possible meter body sensor failure.
INP FAIL	A/D Failure	Diagnostics detected defect with Analog to Digital Converter.	Replace sensor module. See page 28.
The following statuses are displayed only in Wireless Builder Device Status.			
blank*	Device/Firmware Mismatch*	Sensor Board Firmware Error. The software did not pass verification tests.	Replace sensor module. See page 28.
blank*	Heap Memory Not Available*	Heap Allocation Failure. Software detected heap shortage and some communication packets may have been dropped.	Clear by warm restart of device. If condition persists contact Honeywell service.
blank*	Watchdog Timer Error*	Sensor Watchdog Timeout. The processor was restarted due to unexpected operation.	Clear by warm restart of device. If condition persists contact Honeywell service.

5.4 Transmitter quick view of parameters

If you press the up or down arrow key during the PV display, the following quick view parameters are shown sequentially, then the PV display resumes.

Parameter	Description
Transmitter type	HONEYWELL XYR 6000 MULTI DI
Tag	The name given to this transmitter
Serial number	Transmitter serial number. This is the WBSN on the transmitter's nameplate. Do not confuse this with the other nameplate item marked "Serial."
Device revision	This parameter changes whenever objects and parameters are added, deleted, or the data type or range changes. It does not change if the application firmware changes without affecting the device description.
Build	Sensor firmware number

5.5 Transmitter menu

Menu tree

At the PV display, press Enter to access the menus. To interact with the menus use the Device Local Configuration onscreen buttons (page 24) or the buttons on your PDA.

Table 6 Menu tree

Menu item	Description																																	
RADIO	Radio menu																																	
PRI RSSI	<p>Primary receive signal strength. Read only. Signal strength 00 is too weak to connect to the network.</p> <table border="1"> <thead> <tr> <th><u>Displayed Value</u></th> <th><u>Value dBm</u></th> <th><u>Rx Margin dB</u></th> </tr> </thead> <tbody> <tr> <td>00</td> <td>< -86</td> <td>< 10</td> </tr> <tr> <td>01</td> <td>-86 to -81</td> <td>10 to 15</td> </tr> <tr> <td>02</td> <td>-80 to -75</td> <td>16 to 21</td> </tr> <tr> <td>03</td> <td>-74 to -69</td> <td>22 to 27</td> </tr> <tr> <td>04</td> <td>-68 to -63</td> <td>28 to 33</td> </tr> <tr> <td>05</td> <td>-62 to -57</td> <td>34 to 39</td> </tr> <tr> <td>06</td> <td>-56 to -51</td> <td>40 to 45</td> </tr> <tr> <td>07</td> <td>-50 to -45</td> <td>46 to 51</td> </tr> <tr> <td>08</td> <td>-44 to -11</td> <td>52 to 85</td> </tr> <tr> <td>09</td> <td>≥ -10</td> <td>Saturation</td> </tr> </tbody> </table>	<u>Displayed Value</u>	<u>Value dBm</u>	<u>Rx Margin dB</u>	00	< -86	< 10	01	-86 to -81	10 to 15	02	-80 to -75	16 to 21	03	-74 to -69	22 to 27	04	-68 to -63	28 to 33	05	-62 to -57	34 to 39	06	-56 to -51	40 to 45	07	-50 to -45	46 to 51	08	-44 to -11	52 to 85	09	≥ -10	Saturation
<u>Displayed Value</u>	<u>Value dBm</u>	<u>Rx Margin dB</u>																																
00	< -86	< 10																																
01	-86 to -81	10 to 15																																
02	-80 to -75	16 to 21																																
03	-74 to -69	22 to 27																																
04	-68 to -63	28 to 33																																
05	-62 to -57	34 to 39																																
06	-56 to -51	40 to 45																																
07	-50 to -45	46 to 51																																
08	-44 to -11	52 to 85																																
09	≥ -10	Saturation																																
SEC RSSI	Secondary receive signal strength. Same as PRI RSSI. Read only.																																	
WFN ID	Wireless Field Network ID. Read only.																																	
DEV ADD	Device address. Read only.																																	
TX POWER	Radio transmit power. Read only.																																	

5.6 Authentication device menus

Overview

Hold the Authentication Device no more than 6" (15 cm) from the transmitter and aim the infrared beam at the transmitter display while tapping on the screen command or button.

Main menu

The main menu is shown below. Details start on the next page.

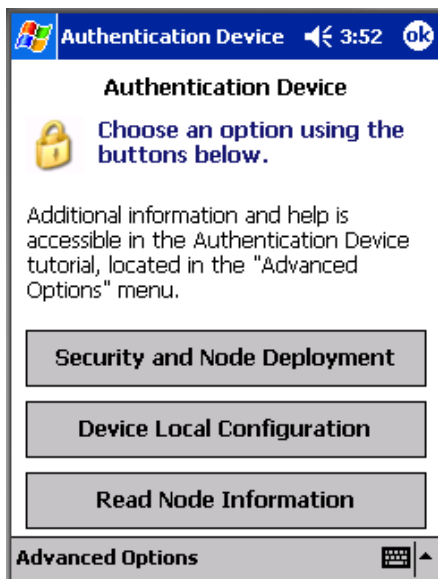


Figure 3 Main menu

5. Operation

5.6. Authentication device menus

Security and Node Deployment

Use this to:

- receive new security keys,
- transmit security keys for connecting the transmitter (or other nodes) to the OneWireless network,
- clear all security keys from the PDA,
- clear the transmitter's key and reset its configuration to factory default (such as for decommissioning).

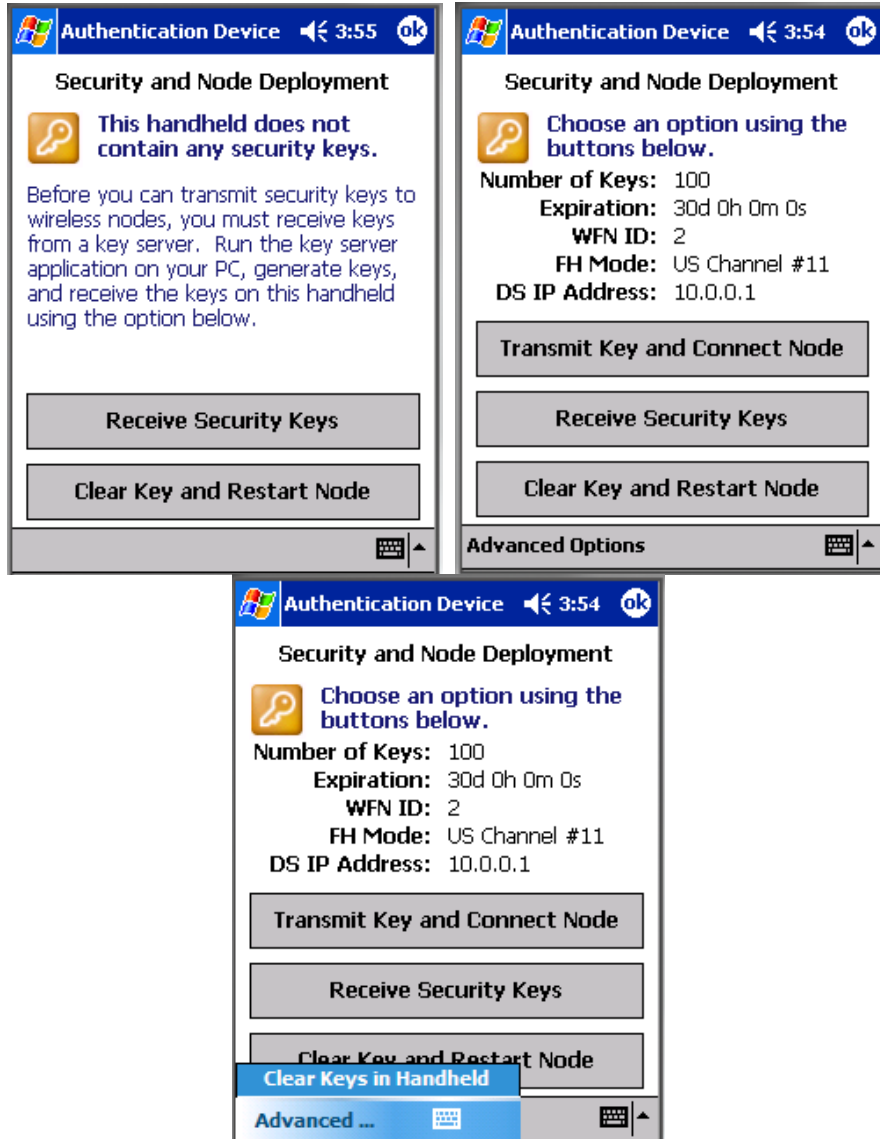


Figure 4 Security and Node Deployment

To connect your transmitter to the OneWireless network perform the following steps.

Step	Action
1	<p>If the PDA contains no keys, obtain new security keys from the PC application Key Server Manager.</p> <p>To do this, select Receive Security Keys. Keys can be received either through Infrared (by aiming PDA at the infrared dongle) or through an ActiveSync/USB connection. See Key Server Communication Method under Advanced options on page 27 for details.</p> <p>Important: The Comm Method settings must match in the PC's Key Server Manager and in the Authentication Device (both must be set to Infrared or both to ActiveSync) in order for your PDA to receive security keys. See Key Server Communication Method under Advanced options on page 27 for details.</p>
2	<p>When the Authentication Device has valid unexpired keys, aim it at the transmitter and transmit a key to the transmitter. The transmitter will validate the key and then use it to make a connection to the OneWireless Network. The Transmitter may continue to show the diagnostic message "NO KEY" for a brief time while it validates the key before showing the "DISCOVER" message.</p> <p>To verify your transmitter has been authenticated, see the Connection prompt on the Read Node Info screen (page 25).</p>

To decommission your transmitter from the OneWireless network, select **Clear Key and Restart Node**. This clears the transmitter's key, network and security configurations, and resets the transmitter to its factory default settings. perform the following steps.

Select **Clear Keys from Handheld** (under Advanced Options) when:

- The PDA has keys from one system, but you have moved your Authentication Device to another system, or
- you want to clear all keys so that you cannot deploy any more keys without going to the key server manager and getting more.

For more details on keys, refer to Getting Started with Honeywell OneWireless Solutions.

5. Operation

5.6. Authentication device menus

Device Local Configuration

Use Device Local Configuration buttons (Table 7) to navigate the transmitter menus (Table 6) and to make selections and changes. You can also use the PDA buttons.

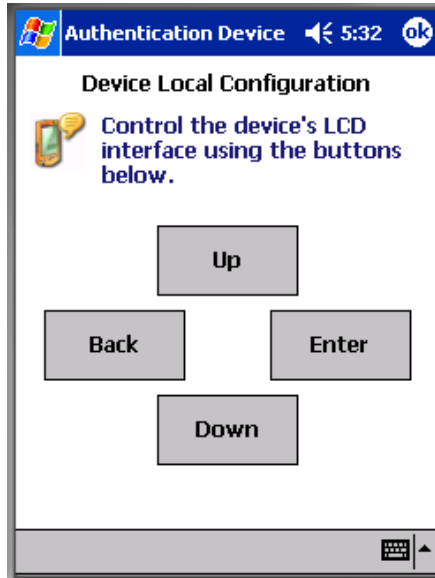

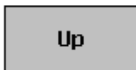




Figure 5 Device Local Configuration screen

Table 7 Buttons for Device Local Configuration

Button	Function
	<ul style="list-style-type: none">• Enter the Menu Tree.• Enter submenu of the menu that is appearing on the screen.• Execute action.• Submit the entered number while doing number entry.• Read value of certain displayed parameters.
	<ul style="list-style-type: none">• Go to the next menu in the same level.• View quick view parameters in Normal Display Sequence (PV Display).• During number entry, increment the digit or change +/- sign.
	<ul style="list-style-type: none">• Go to the previous menu in the same level.• View quick view parameters in Normal Display Sequence (PV Display).• During number entry, decrement the digit or change +/- sign.
	<ul style="list-style-type: none">• Go to the upper menu level.• When changing a number value, move cursor to the left/more significant digit, then wrap around to the least significant digit.

Read Node Information

Use this to read the transmitter's information shown in Figure 6. Similar to quick view parameters on the transmitter display. (See page 19.)

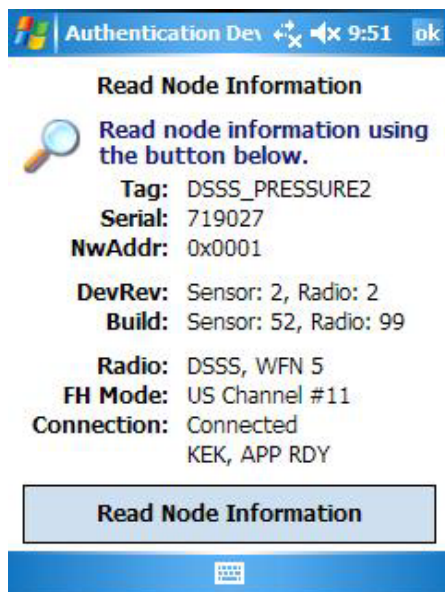


Figure 6 Read Node Information

Table 8 Read Node Information

Item	Description
Tag	The name given to this transmitter
Serial	Transmitter serial number. This is the WBSN on the transmitter's nameplate. Do not confuse this with the other nameplate item marked "Serial."
NwAddr	Network Address of the device in hexadecimal.
DevRev	Device Revision. This parameter changes whenever objects and parameters are added, deleted, or their data type or range changes. It does not change if the application firmware changes without affecting the device description. Range: 0 to 65535.
Build	Sensor firmware and radio firmware build numbers.
Radio	Hardware radio type, FHSS or DSSS WFN ID: Wireless Field Network ID. Range: 0 to 255.

5. Operation

5.6. Authentication device menus

Item	Description
FH Mode	<p>Frequency group or frequency channel selection used by the wireless network of the device. The value must match the value set in the gateway and interface nodes to allow communication between the device and the wireless network.</p> <p>Modes:</p> <ul style="list-style-type: none"> US Channel #1 US Channel #6 US Channel #11 US Guard Bands EU Channel #1 EU Channel #7 EU Channel #13 EU Guard Bands US/EU Spec Div A US/EU Spec Div B US/EU Channel #3 US/EU Channel #10 Complete Spectrum
Connection	<p>The first line displays one of the following connection states.</p> <p>No Security Key – No security key has been deployed to the device or multinode. The user must give a security key to the device or multinode before it will join the wireless sensor network.</p> <p>No Connection – A security key exists in the device or multinode, but no connection has been formed. The device or multinode is waiting to form a connection and will automatically retry shortly. Users may transmit a new security key in order to force the device or multinode to immediately retry to form a connection.</p> <p>Discovering – The device is attempting to form a connection to the wireless sensor network. The device is discovering multinodes and, if a multinode is found, will transition to the securing state.</p> <p>Securing – The device is attempting to form a connection to the wireless sensor network. The device has discovered one or two multinodes and is attempting to form a secure session. If successful, the device will transition to the connected state.</p> <p>Connected – A secure connection is formed with one or two multinodes.</p> <p>The second line contains detailed state information useful for problem reporting.</p>

Advanced Options

Advanced options are non-typical configuration commands.

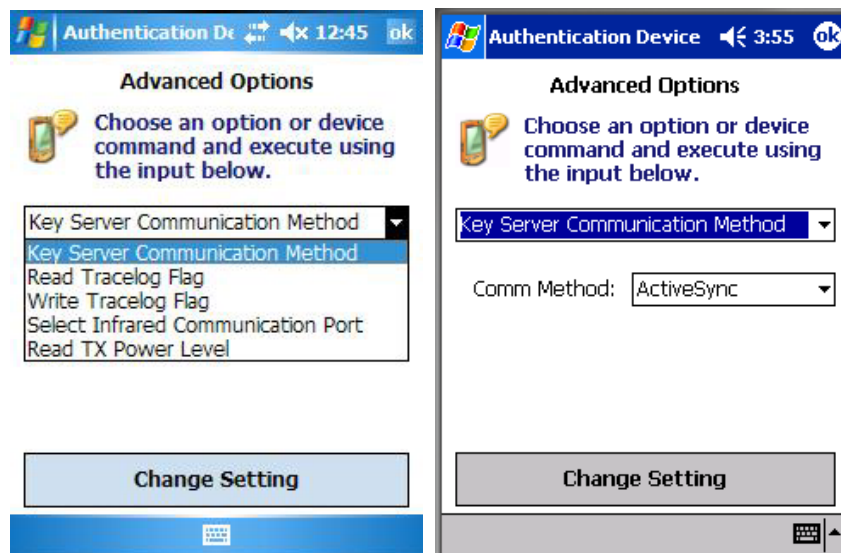


Figure 7 Advanced Options

Table 9 Advanced Options

Item	Description
Key Server Communication Method	<p>Determines how the PDA will receive security keys from the PC's Key Server Manager application. From the Comm Method menu select one of the following methods.</p> <p>ActiveSync – Select this to receive keys over a USB connection, such as while the PDA battery is being charged in its base.</p> <p>Infrared – Select this to receive keys over the infrared port.</p> <p>Important: The Comm Method settings match in the PC's Key Server Manager and in the Authentication Device (both must be set to Infrared or both to ActiveSync) in order for your PDA to receive security keys.</p>
Read Tracelog Flag	Not available for transmitters. Used with multinodes. Reads conditional tracelog flag value. Tracelog flags are used to enable and disable logging functionality used for field support.
Write Tracelog Flag	Not available for transmitters. Used with multinodes. Writes conditional tracelog flag value. Tracelog flags are used to enable and disable logging functionality used for field support .
Select Infrared Communication Port	Overrides the detected infrared communication port detected on your PDA. If infrared communication is not functioning, you can override the detected settings using this option.
Read TX Power Level	Reads the transmission power level of the transmitter radio.

6. Maintenance/Repair

6.1. Parts

6. Maintenance/Repair

6.1 Parts

The following replacement parts may be ordered from Honeywell.

Part number	Qty.	Description
50015866-515	1	ELECTRONICS MODULE ASSEMBLY aka SENSOR MODULE for Multi DI-Intrinsically Safe
50015866-516	1	ELECTRONICS MODULE ASSEMBLY aka SENSOR MODULE for Multi DI-DSSS Intrinsically Safe
50015866-518	1	ELECTRONICS MODULE ASSEMBLY aka SENSOR MODULE for Multi DI
50015843-501	1	TERMINAL BOARD
50015623-501	1	CAP ASSEMBLY, BATTERY, ALUMINUM, DARK BEIGE
50016190-501	1	CAP ASSEMBLY, LCD, ALUMINUM, DARK BEIGE
50026009-501	1	CAP ASSEMBLY, BATTERY, STAINLESS STEEL
50026127-501	1	CAP ASSEMBLY, LCD, STAINLESS STEEL
50016229-501	1	ANTENNA ASSEMBLY, 2 dBi INTEGRAL RIGHT-ANGLE, ALUMINUM
50016229-502	1	ANTENNA ASSEMBLY, 2 dBi INTEGRAL RIGHT-ANGLE, STAINLESS STEEL
50020767-501	1	ANTENNA ASSEMBLY, 2 dBi INTEGRAL STRAIGHT, STAINLESS STEEL
50020767-502	1	ANTENNA ASSEMBLY, 2 dBi INTEGRAL STRAIGHT, ALUMINUM
50031714-501	1	ANTENNA ASSEMBLY, 4 dBi INTEGRAL STRAIGHT, STAINLESS STEEL
50031714-502	1	ANTENNA ASSEMBLY, 4 dBi INTEGRAL STRAIGHT, ALUMINUM
50031715-501	1	ANTENNA ASSEMBLY, 4 dBi INTEGRAL RIGHT-ANGLE, ALUMINUM
50031715-502	1	ANTENNA ASSEMBLY, 4 dBi INTEGRAL RIGHT-ANGLE, STAINLESS STEEL
50018414-001	1	REMOTE OMNI-DIRECTIONAL ANTENNA, 8 dBi
50018415-001	1	REMOTE DIRECTIONAL ANTENNA, 14 dBi
50016577-501	1	ANTENNA ADAPTER ASSEMBLY, REMOTE, TYPE TNC, STAINLESS STEEL
50016577-502	1	ANTENNA ADAPTER ASSEMBLY, REMOTE, TYPE TNC, ALUMINUM
50028364-501	1	ANTENNA ADAPTER ASSEMBLY, REMOTE, TYPE N, ALUMINUM
50028364-502	1	ANTENNA ADAPTER ASSEMBLY, REMOTE, TYPE N, STAINLESS STEEL
50018110-001	1	COAX CABLE ASSY, 1.0M (3.3 Ft) LONG, RP-TNC - N-MALE
50018110-002	1	COAX CABLE ASSY, 3.0M (10.0 Ft) LONG, RP-TNC - N-MALE
50018110-003	1	COAX CABLE ASSY, 10.0M (33.0 Ft) LONG, RP-TNC - N-MALE
continued		
50018278-001	1	COAX CABLE ASSY, 1.0M (3.3 Ft) LONG, N-MALE - N-MALE
50018278-002	1	COAX CABLE ASSY, 3.0M (10.0 Ft) LONG, N-MALE - N-MALE
50018278-003	1	COAX CABLE ASSY, 10.0M (33.0 Ft) LONG, N-MALE - N-MALE
50018279-090	1	LIGHTNING SURGE ARRESTOR
continued		

Part number	Qty.	Description
50025288-001	1	BATTERY HOLDER, PRESSURE
50025288-002	1	BATTERY HOLDER, TEMPERATURE, HLAI, CORROSION
50026010-001	2	3.6V LITHIUM THIONYL CHLORIDE (Li-SOCI ₂) BATTERY
50026010-002	4	3.6V LITHIUM THIONYL CHLORIDE (Li-SOCI ₂) BATTERY
50026010-003	10	3.6V LITHIUM THIONYL CHLORIDE (Li-SOCI ₂) BATTERY

6.2 Replacing batteries

When to replace

When the transmitter displays a LO BATT message you have 2-4 weeks to replace both batteries before they expire. When batteries are removed or expired, all transmitter data is retained in the transmitter's non-volatile memory.

Tools required

- #1 Phillips Screwdriver or 1/8" Slotted Screwdriver
- Torque Screwdriver
- 1.5 mm hex key

Procedure



ATTENTION

Batteries must be replaced only by a trained service technician.



WARNINGS

- Risk of death or serious injury by explosion. Do not open transmitter enclosure when an explosive gas atmosphere is present.
 - The batteries used in this device may present a risk of fire or chemical burn if mistreated. Do not recharge, disassemble, heat above 100°C (212°F), or incinerate.
-



SHOCK HAZARD

Depending on your installation, transmitter input wiring sources may contain high voltage. Disconnect all power from transmitter input sources before accessing the batteries. Failure to do so could result in death or serious injury if the input terminals or wires are accidentally touched.

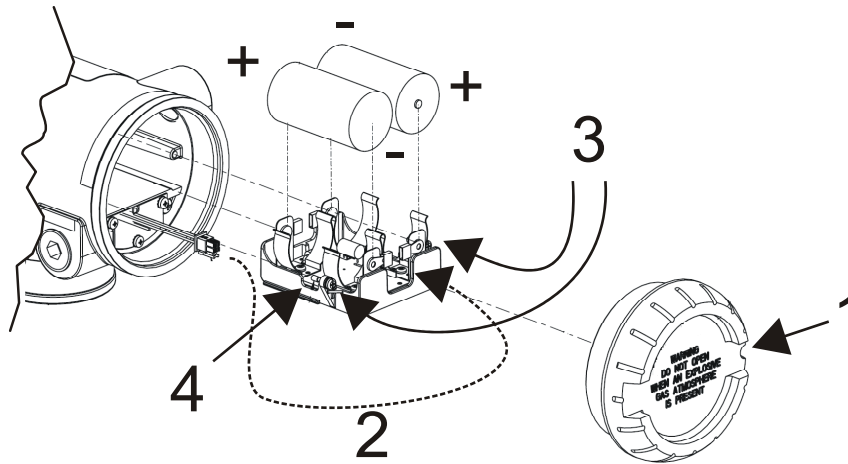



Figure 8 Battery replacement

Table 10 Battery replacement procedure

Step	Action
	<p>ATTENTION</p> <p>You must replace both batteries. Both batteries must be the same model from the same manufacturer. Mixing old and new batteries or different manufacturers is not permitted.</p> <p>Use only the following 3.6V lithium thionyl chloride (Li-SOCl₂) batteries (non-rechargeable), size D. No other batteries are approved for use in XYR 6000 Wireless Transmitters.</p> <ul style="list-style-type: none"> • Xeno Energy XL-205F • Eagle Picher PT-2300H • Tadiran TL-5930/s • Honeywell p/n 50026010-001 (Two 3.6V lithium thionyl chloride batteries) (1 transmitter) • Honeywell p/n 50026010-002 (Four 3.6V lithium thionyl chloride batteries) (2 transmitters) • Honeywell p/n 50026010-003 (Ten 3.6V lithium thionyl chloride batteries) (5 transmitters)
1	Loosen the M3 locking set screw on the battery end-cap (opposite end from display). See item 1 in Figure 8. Unscrew and remove the end cap.
2	Using thumb and forefinger, squeeze the battery connector at top and bottom to disengage the locking mechanism, then pull to disconnect. See item 2 in Figure 8.
3	Loosen the two battery holder retaining screws (closest to the batteries). See item 3 in Figure 8. The screws are captive.
4	Pull the battery holder out of the transmitter.
5	Remove the old batteries from the battery holder. If needed, pry out the batteries by using a slotted screwdriver as a lever in the holder's side slots. See item 4 in Figure 8.

Step	Action
6	Insert the new batteries using correct polarity shown on the battery holder.
7	Insert the battery holder into the transmitter. Reattach the screws and tighten to 0,4 – 0,6 N-M (3.5 – 5.3 Lb-in). Re-connect battery connector. Honeywell recommends lubricating the end cap O-ring with a Silicone Grease such as Dow Corning #55 or equivalent before replacing the end cap.
8	Screw the end cap back on and tighten the M3 locking screw.
9	Dispose of used battery promptly per local regulations or the battery manufacturer's recommendations. Keep away from children. Do not disassemble and do not dispose of in fire.

6.3 Replacing sensor module

When to replace

Various error messages can help you diagnose a faulty module. These are described elsewhere in this manual.

Tools required

- #1 Phillips Screwdriver or 1/8" Slotted Screwdriver
- Torque Screwdriver
- 1.5 mm hex key

Procedure



WARNING

Risk of death or serious injury by explosion. Do not open transmitter enclosure when an explosive gas atmosphere is present.



CAUTION

Take precautions against electrostatic discharge to prevent damaging the sensor module.

Table 11 Sensor module replacement

Step	Action
1	Honeywell recommends that the transmitter be removed from service and moved to a clean area before servicing.
2	Loosen the M3 locking set screw on the display end-cap. See item 1 in Figure 9. Unscrew and remove the end cap.
3	Loosen the two screws on the sensor module. See items 2 in Figure 9.
4	Disconnect each connector on the sensor module. See items 3 in Figure 9.
5	Install new sensor module. Be sure to orient sensor module in the proper viewing orientation before tightening two sensor compartment screws.
	Reverse steps 1-4.
	Torque screws to 0,4 – 0,6 N-M (3.5 – 5.3 Lb-in).
	Honeywell recommends lubricating the end cap O-ring with a Silicone Grease such as Dow Corning #55 or equivalent before replacing the end cap.
6	Clean the transmitter's nameplate and affix WBSN label over the existing WBSN (Wireless Builder Serial Number).
7	Return transmitter to service.

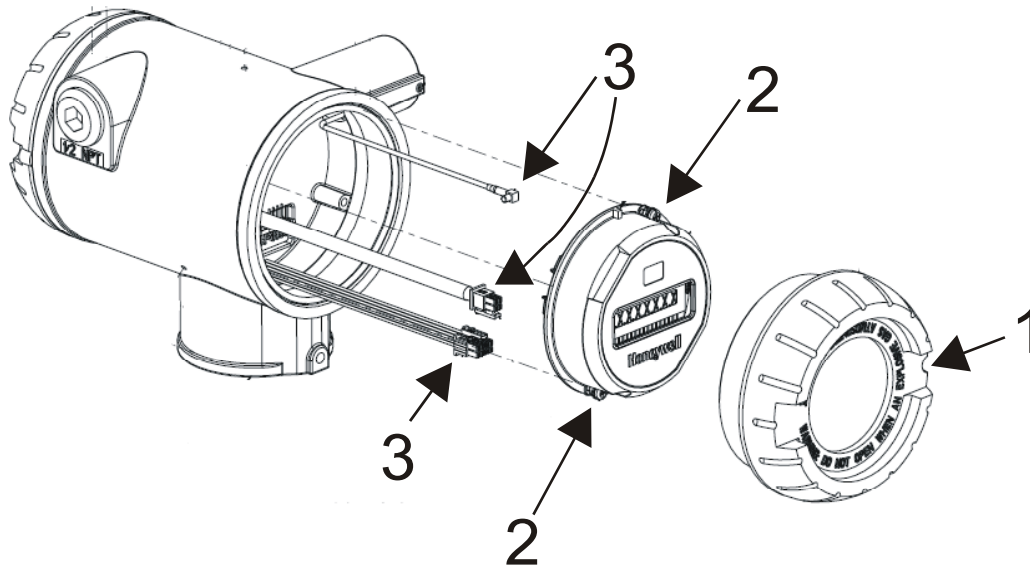


Figure 9 Sensor module removal and replacement

6.4 Replacing antenna

Tools required

- #1 Phillips Screwdriver or 1/8" Slotted Screwdriver
- Torque Screwdriver
- 1.5 mm hex key

Procedure



ATTENTION

You must replace your antenna with the same type, that is, right-angle, straight, or remote. Changing to a different antenna type is not permitted by approval agencies.



CAUTION

Take precautions against electrostatic discharge to prevent damaging the sensor module.



WARNING

POTENTIAL ELECTROSTATIC CHARGING HAZARD

The integrally mounted antenna shroud is made of Teflon® and has a surface resistance greater than 1Gohm per square. When the XYR 6000 transmitter is installed in potentially hazardous locations care should be taken not to electrostatically charge the surface of the antenna shroud by rubbing the surface with a cloth, or cleaning the surface with a solvent. If electrostatically charged, discharge of the antenna shroud to a person or a tool could possibly ignite a surrounding hazardous atmosphere.

Table 12 Antenna replacement procedure

Step	Action
1	Honeywell recommends that the transmitter be removed from service and moved to a clean area before servicing.
2	Loosen the M3 locking set screw on the display end-cap. See item 1 in Figure 10. Unscrew and remove the front end cap.
3	Loosen the two screws on the sensor module. See items 2 in Figure 10.
4	Remove the sensor module from the transmitter body and disconnect the antenna connector from CN2 connector on the sensor module. See item 3 in Figure 10.
5	Loosen the locking set screw at the antenna base. Unscrew the antenna from the transmitter. Remove the antenna and its connector from the transmitter. See Figure 10.
6	Feed the new antenna's connector through the antenna hole to the front of the transmitter. Do not connect to sensor module yet. Lubricate with Silicone Grease such as Dow Corning #55. Screw new antenna into transmitter body until finger-tight, then back off 180 degrees to permit adjustment later.
7	Attach antenna connector to CN2 connector on sensor module. See item 3 in Figure 10.
8	Insert sensor module. Orient in the proper viewing orientation before tightening two sensor compartment screws. See items 2 in Figure 10. Torque screws to 0,4 – 0,6 N-M (3.5 – 5.3 Lb-in).
9	Replace the front end cap. Honeywell recommends lubricating the front end cap O-ring with a Silicone Grease such as Dow Corning #55 or equivalent before replacing the end cap.
10	Adjust antenna for best reception. Don't rotate antenna more than 180 degrees either direction or you could twist and break the antenna wiring inside. Tighten the antenna locking set screw.

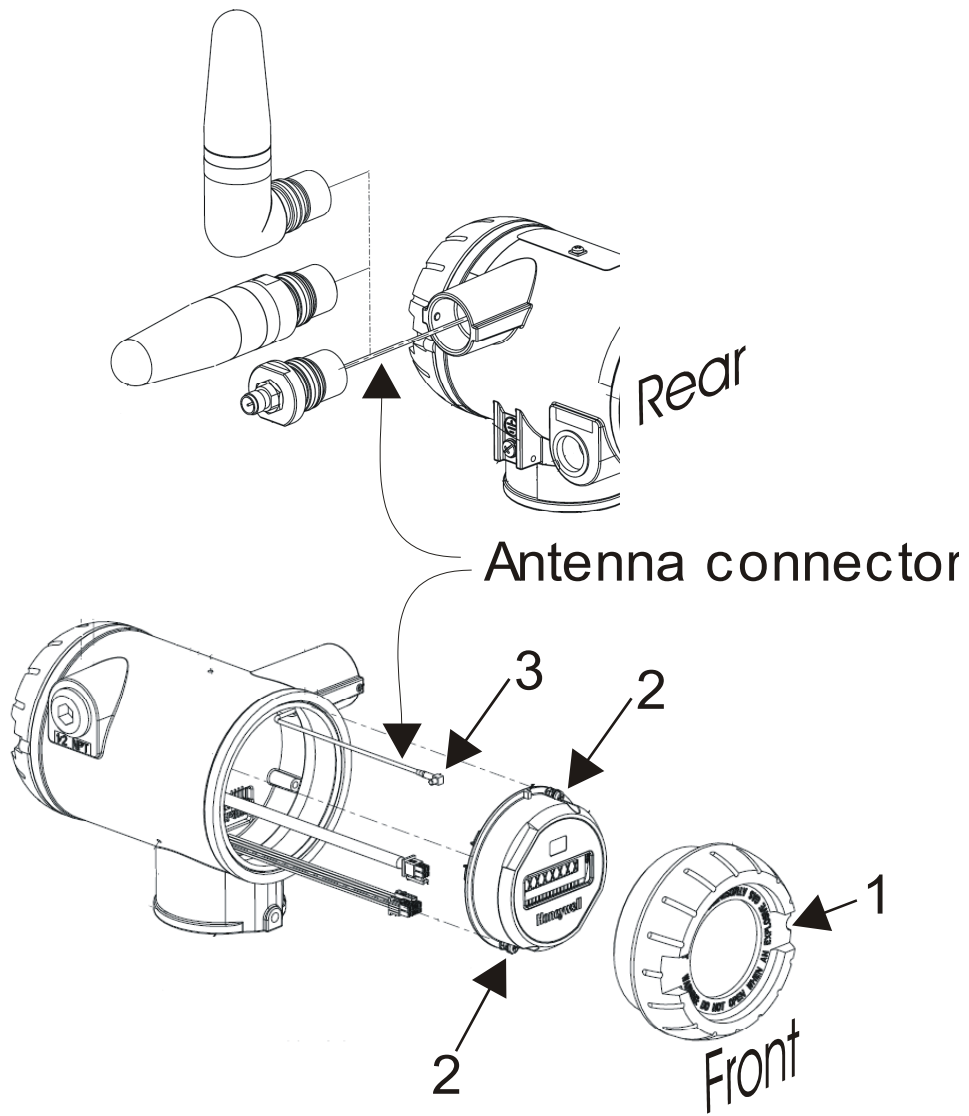


Figure 10 Antenna replacement

6.5 Replacing terminal board

When to replace

Various error messages can help you diagnose a faulty terminal board. These are described elsewhere in this manual.

Tools required

- #1 Phillips Screwdriver or 1/8" Slotted Screwdriver
- Torque Screwdriver
- 1.5 mm hex key


Procedure



WARNING

Risk of death or serious injury by explosion. Do not open transmitter enclosure when an explosive gas atmosphere is present.

Table 13 Terminal board replacement procedure

Step	Action
1	Honeywell recommends that the transmitter be removed from service and moved to a clean area before servicing.
	 SHOCK HAZARD Depending on your installation, transmitter input wiring sources may contain high voltage. Disconnect all power from transmitter input sources before accessing the terminal board. Failure to do so could result in death or serious injury.
2	Loosen the M3 locking set screw on the battery end-cap (opposite end from display). See item 1 in Figure 11. Unscrew and remove the end cap.
3	Using thumb and forefinger, squeeze the battery connector at top and bottom to disengage the locking mechanism, then pull to disconnect. See item 2 in Figure 11.
4	Loosen the two battery holder retaining screws (closest to the batteries). See item 3 in Figure 11. The screws are captive.
5	Pull the battery holder out of the transmitter.

- | Step | Action |
|------|--|
| 6 | Disconnect field wiring from terminal board and label it to ease reconnection. |
| 7 | Remove and save the 3 screws that attach the terminal board to the housing. Take care because these screws are not captive. See item 4 in Figure 11. |
| 8 | Remove terminal board by disconnecting cable from back of the terminal board. Do not pull on the wires or you could damage them. Instead, depress the latch while pulling on the connector. |
| 9 | Attach connector to new terminal board. Observe correct polarity of the connector. Verify that the cable is latched to the terminal board. |
| 10 | Fasten terminal board with screws from step 7. |
| 11 | Re-connect field wiring. |
| 12 | Insert the battery holder into the transmitter. Reattach the screws and tighten to 0,4 – 0,6 N-M (3.5 – 5.3 Lb-in).

Re-connect battery connector.

Honeywell recommends lubricating the end cap O-ring with a Silicone Grease such as Dow Corning #55 or equivalent before replacing the end cap. |
| 13 | Screw the end cap back on and tighten the M3 locking screw. |

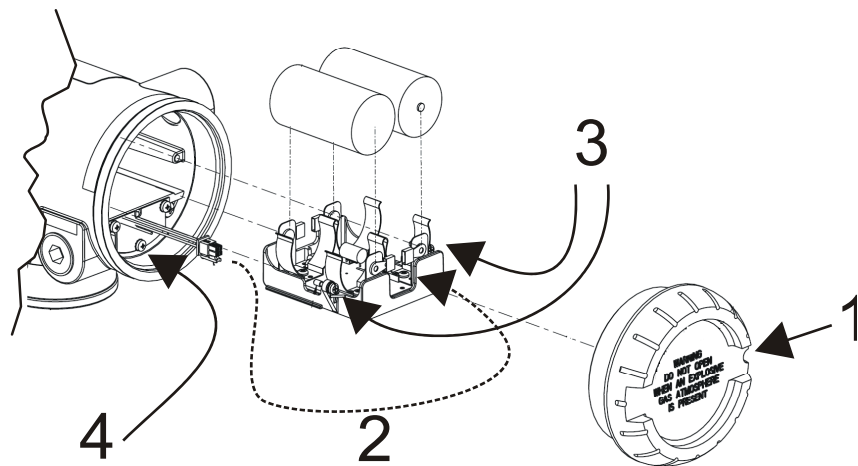


Figure 11 Terminal board replacement