

**OneWireless**  
**XYR 6000 HLAI Transmitter**  
**User's Manual**

34-XY-25-17

Revision 3

6/10/08

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## About This Document

This document describes preparation, operation and maintenance of the XYR 6000 Wireless HLAI Transmitters. Mounting, installation and wiring are covered in other documents.

Honeywell does not recommend using devices for critical control where there is a single point of failure or where single points of failure result in unsafe conditions. OneWireless is targeted at open loop control, supervisory control, and controls that do not have environmental or safety consequences. As with any process control solution, the end-user must weigh the risks and benefits to determine if the products used are the right match for the application based on security, safety, and performance. Additionally, it is up to the end-user to ensure that the control strategy sheds to a safe operating condition if any crucial segment of the control solution fails.

## Revision Information

Document Name	Document ID	Revision Number	Publication Date
XYR 6000 HLAI Transmitter User's Manual	34-XY-25-17	1	6/7/07
		2	8/7/07
		3	6/24/08

## References

The following list identifies all documents that may be sources of reference for material discussed in this publication.

### Document Title

XYR 6000 Transmitters Quick Start Guide  
Getting Started with Honeywell OneWireless Solutions  
OneWireless Wireless Builder User's Guide  
OneWireless Builder Parameter Reference

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Call your nearest Honeywell office.











## **Training Classes**

Honeywell Automation College:






<http://www.automationcollege.com>

# Symbol Definitions

The following table lists those symbols used in this document to denote certain conditions.

Symbol	Definition
	<b>ATTENTION:</b> Identifies information that requires special consideration.
	<b>TIP:</b> Identifies advice or hints for the user, often in terms of performing a task.
<b>CAUTION</b>	Indicates a situation which, if not avoided, may result in equipment or work (data) on the system being damaged or lost, or may result in the inability to properly operate the process.
	<b>CAUTION:</b> Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices. <b>CAUTION</b> symbol on the equipment refers the user to the product manual for additional information. The symbol appears next to required information in the manual.
	<b>WARNING:</b> Indicates a potentially hazardous situation, which, if not avoided, could result in serious injury or death. <b>WARNING</b> symbol on the equipment refers the user to the product manual for additional information. The symbol appears next to required information in the manual.
	<b>WARNING, Risk of electrical shock:</b> Potential shock hazard where HAZARDOUS LIVE voltages greater than 30 Vrms, 42.4 Vpeak, or 60 VDC may be accessible.
	<b>ESD HAZARD:</b> Danger of an electro-static discharge to which equipment may be sensitive. Observe precautions for handling electrostatic sensitive devices.
	<b>Protective Earth (PE) terminal:</b> Provided for connection of the protective earth (green or green/yellow) supply system conductor.
	<b>Functional earth terminal:</b> Used for non-safety purposes such as noise immunity improvement. NOTE: This connection shall be bonded to Protective Earth at the source of supply in accordance with national local electrical code requirements.
	<b>Earth Ground: Functional earth connection.</b> NOTE: This connection shall be bonded to Protective Earth at the source of supply in accordance with national and local electrical code requirements.
	<b>Chassis Ground:</b> Identifies a connection to the chassis or frame of the equipment shall be bonded to Protective Earth at the source of supply in accordance with national and local electrical code requirements.

continued

Symbol	Description
	<p>The Factory Mutual<sup>®</sup> Approval mark means the equipment has been rigorously tested and certified to be reliable.</p>
	<p>The Canadian Standards mark means the equipment has been tested and meets applicable standards for safety and/or performance.</p>
	<p>The Ex mark means the equipment complies with the requirements of the European standards that are harmonised with the 94/9/EC Directive (ATEX Directive, named after the French "ATmosphere EXplosible").</p>
	<p>For radio equipment used in the European Union in accordance with the R&amp;TTE Directive the CE Mark and the notified body (NB) identification number is used when the NB is involved in the conformity assessment procedure. The alert sign must be used when a restriction on use (output power limit by a country at certain frequencies) applies to the equipment and must follow the CE marking.</p>
	<p>The C-Tick mark is a certification trade mark registered to ACMA (Australian Communications and Media Authority) in Australia under the Trade Marks Act 1995 and to RSM in New Zealand under section 47 of the NZ Trade Marks Act. The mark is only to be used in accordance with conditions laid down by ACMA and RSM. This mark is equal to the CE Mark used in the European Union.</p> <p>N314 directly under the logo is Honeywell's unique supplier identification number.</p>





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# 1. Introduction

## 1.1 Purpose

This manual describes the Honeywell OneWireless XYR 6000 HLAI Transmitter function, operation and maintenance.

## 1.2 Scope

The manual includes:

- Details of topics that relate uniquely to the Honeywell XYR 6000 HLAI Transmitter,
- This manual does not cover installation, mounting, or wiring. See XYR 6000 Transmitter Quick Start Guide (document 34-XY-25-21).

## 1.3 OneWireless network overview

OneWireless is an all digital, serial, two-way communication mesh network that interconnects industrial field sensors to a central system.

OneWireless has defined standards to which field devices and operator stations communicate with one another. The communications protocol is built as an "open system" to allow all field devices and equipment that are built to OneWireless standard to be integrated into a system, regardless of the device manufacturer. This interoperability of devices using OneWireless technology is to become an industry standard for automation systems.

## 1.4 About the transmitter

The XYR 6000 HLAI Transmitter is furnished with OneWireless interface to operate in a compatible distributed OneWireless system. The transmitter will interoperate with any OneWireless-registered device.

The transmitter includes OneWireless electronics for operating in a 2.4GHz network. It features function block architecture.

### Input

The transmitter supports one input channel. The channel is configurable as follows.

- Voltage (0-5V) & (1-5V)
- Current (0-20mA) & (4-20mA)

The transmitter measures analog signal and transmits a digital output signal proportional to the measured value. Figure 1 shows the functional diagram.

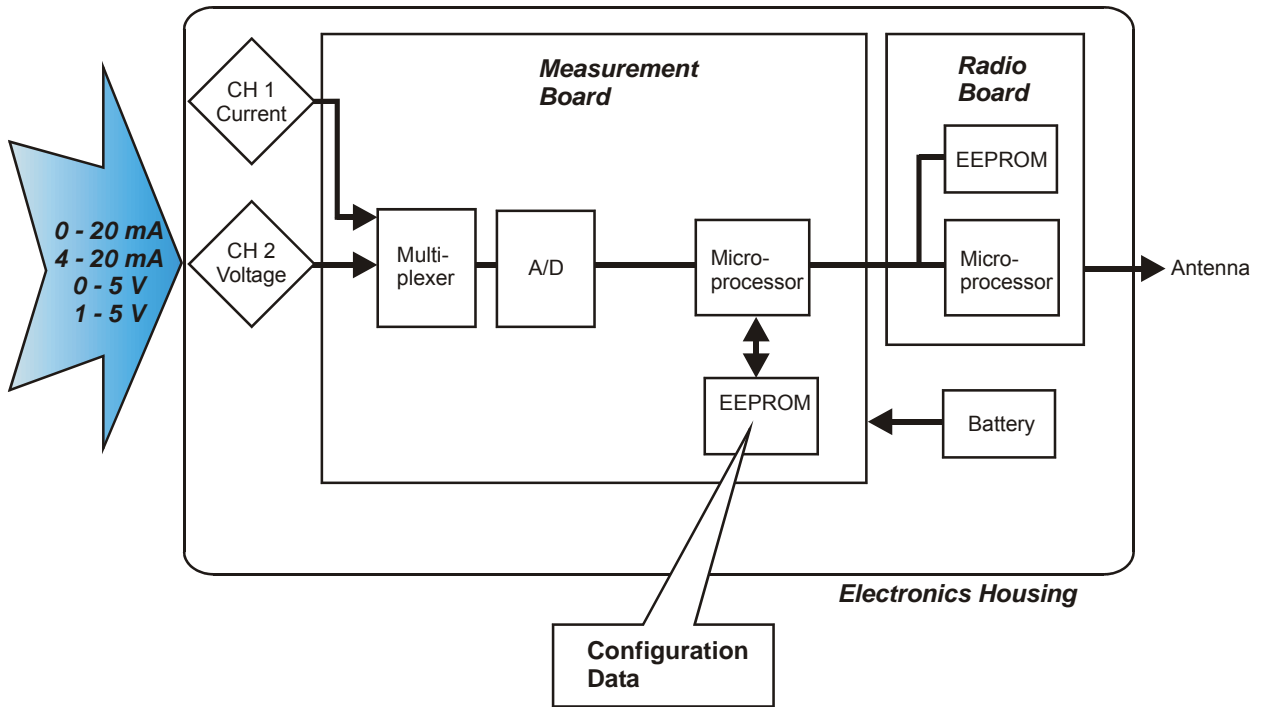


Figure 1 XYR 6000 Functional Diagram

## 2. Specifications

### 2.1 European Union Usage

This product may be used in any of the following European Union nations.

Country	ISO 3166 2 letter code	Country	ISO 3166 2 letter code
Austria	AT	Latvia	LV
Belgium	BE	Liechtenstein	LI
Bulgaria	BG	Lithuania	LT
Cyprus	CY	Malta	MT
Czech Republic	CZ	Netherlands	NL
Denmark	DK	Norway	NO
Estonia	EE	Poland	PL
Finland	FI	Portugal	PT
France	FR	Romania	RO
Germany	DE	Slovakia	SK
Greece	GR	Slovenia	SI
Hungary	HU	Spain	ES
Iceland	IS	Sweden	SE
Ireland	IE	Switzerland	CH
Italy	IT	United Kingdom	BG

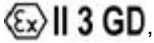

## 2. Specifications

### 2.2. Certifications and approvals

## 2.2 Certifications and approvals

### Transmitter

See the product label for applicable approvals and ratings.

Approval / Item	Ratings / Description
CSAcus Intrinsically Safe	CL I, Div 1, Groups A, B, C, & D; CL II, Div 1, Groups E, F & G; CL III, T4 CL I, Zone 0: Ex ia IIC, T4; CL I, Zone 0: AEx ia IIC, T4
CSAcus Explosionproof	CL I, Div 1, Groups A, B, C, & D; CL II, Div 1, Groups E, F & G; CL III, T4 CL I, Zone 1: Ex d IIC, T4; CL I, Zone 1: AEx d IIC, T4
CSAcus Nonincendive	CL I, Div 2, Groups A, B, C & D; CL II, Div 2, Groups F & G; CL III, Div 2, T4 CL I, Zone 2: Ex nA IIC, T4; CL I, Zone 2: AEx nA IIC, T4
FM Approvals Intrinsically Safe	CL I, Div 1, Groups A, B, C, & D; CL II, Div 1, Groups E, F & G; CL III, T4 CL I, Zone 0: AEx ia IIC, T4
FM Approvals Explosionproof	CL I, Div 1, Groups A, B, C, & D; CL II, Div 1, Groups E, F & G; CL III, T4 CL I, Zone 1: AEx d IIC, T4
FM Approvals Nonincendive	CL I, Div 2, Groups A, B, C & D; CL II, Div 2, Groups F & G; CL III, Div 2, T4 CL I, Zone 2: AEx nA IIC, T4
HON – ATEX Non-Sparking	 Ex nA IIC, T4; Ta = 85°C, Zone 2
Process Connections in Division 2 / Zone 2	 Division 2 / Zone 2 apparatus may only be connected to processes classified as non-hazardous or Division 2 / Zone 2. Connection to hazardous (flammable or ignition capable) Division 1 / Zone 0, or 1 process is not permitted.
Enclosure Type	Type 4X, IP 66/67
CRN	Canadian Registration Number
Class II and III installations and for Type 4X/IP66 applications require that all cable and unused entires be sealed with an NRTL listed cable gland or seal fitting. Cable glands and seal fittings are not supplied by Honeywell.	

For detailed transmitter specifications see the following Specification and Model Selection Guide.

- XYR 6000 Wireless Transmitter HLAI (document 34-XY-03-30)



## 2.3 Agency compliance information

This section contains the Federal Communications Commission (FCC), Industry Canada (IC) and Radio Frequency compliance statements for the OneWireless Multinode device.

### ATTENTION

XYR6000 units must be professionally installed in accordance with the requirements specified in the *OneWireless XYR6000 Agency Compliance Professional Installation Guide*.

### FCC compliance statements

- This device complies with Part 15 of FCC Rules and Regulations. Operation is subject to the following two conditions: (1) This device may not cause harmful interference and (2) this device must accept any interference received, including interference that may cause undesired operation.
- This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radiofrequency energy and, if not installed and used in accordance with these instructions, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.
- Intentional or unintentional changes or modifications must not be made to the Multinode unless under the express consent of the party responsible for compliance. Any such modifications could void the user's authority to operate the equipment and will void the manufacturer's warranty.

### IC compliance statements

- To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropic radiated power (EIRP) is not more than that permitted for successful communication.
- Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.
- This Class A digital apparatus complies with Canadian ICES-003.
- French: Cet appareil numérique de la classe A est conforme à la norme NMB-003 du Canada.

### Radio Frequency (RF) statement

To comply with FCC's and Industry Canada's RF exposure requirements, the following antenna installation and device operating configurations must be satisfied.

- Remote Point-to-Multi-Point antenna(s) for this unit must be fixed and mounted on outdoor permanent structures with a separation distance between the antenna(s) of greater than 20cm and a separation distance of at least 20cm from all persons.
- Remote Fixed Point-to-Point antenna(s) for this unit must be fixed and mounted on outdoor permanent structures with a separation distance between the antenna(s) of greater than 20cm and a separation distance of at least 100cm from all persons.

## 2. Specifications

### 2.3. Agency compliance information

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- Furthermore, when using integral antenna(s) the Multinode unit must not be co-located with any other antenna or transmitter device and have a separation distance of at least 20cm from all persons.

#### European Union restriction

France restricts outdoor use to 10mW (10dBm) EIRP in the frequency range of 2,454-2,483.5 MHz. Installations in France must limit EIRP to 10dBm, for operating modes utilizing frequencies in the range of 2,454 – 2,483.5MHz.

## 2.4 Honeywell European (CE) Declaration of Conformity (DoC)

This section contains the European Declaration of Conformity (DoC) statement, for the OneWireless product line.

<b>R&amp;TTE Directive</b>	1999/5/EC	<b>LVD Directive</b>	73/23/EEC	<b>EMC Directive</b>	2004/108/EC	<b>ATEX Directive</b>	94/9/EC
<b>Harmonized Standards</b>							
Emissions Specification and Method: EN 300 328 V1.7.1							
Emissions Spec and Method: EN 301 893 V1.4.1							
Immunity Specification: EN 301 489-17 V1.2.1							
Immunity Method: EN 301 489-1 V1.6.1							
Product Standard: IEC61326-1 (1 <sup>st</sup> Edition, 2002-02, Industrial Locations)							
EN 50014:1992, "Electrical Apparatus for Potentially Explosive Atmospheres – General Requirements"							
EN 50021:1999, "Electrical Apparatus for Potentially Explosive Atmospheres – Type of Protection "n"							
Manufacturer's Name and Address		Honeywell Process Solutions 2500 West Union Hills Drive, Phoenix, AZ 85027, USA					
Compliance Statement		The product herewith complies with the harmonized standards listed above. Typical product line systems and configurations have been tested, for compliance.					

## 2. Specifications

### 2.4. Honeywell European (CE) Declaration of Conformity (DoC)

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#### European Declaration of Conformity statements

Language	Statement
Česky (Czech):	<b>Honeywell</b> tímto prohlašuje, že tento <b>Multinode</b> je ve shodě se základními požadavky a dalšími příslušnými ustanoveními směrnice 1999/5/ES.
Dansk (Danish):	Undertegnede <b>Honeywell</b> erklærer herved, at følgende udstyr <b>Multinode</b> overholder de væsentlige krav og øvrige relevante krav i direktiv 1999/5/EF.
Deutsch (German):	Hiermit erkläre <b>Honeywell</b> , dass sich das Gerät <b>Multinode</b> in Übereinstimmung mit den grundlegenden Anforderungen und den übrigen einschlägigen Bestimmungen der Richtlinie 1999/5/EG befindet.
Eesti (Estonian):	Käesolevaga kinnitab <b>Honeywell</b> seadme <b>Multinode</b> vastavust direktiivi 1999/5/EÜ põhinõuetele ja nimetatud direktiivist tulenevatele teistele asjakohastele sätetele.
English	Hereby, <b>Honeywell</b> , declares that this <b>Multinode</b> is in compliance with the essential requirements and other relevant provisions of Directive 1999/5/EC.
Español (Spanish):	Por medio de la presente <b>Honeywell</b> declara que el <b>Multinode</b> cumple con los requisitos esenciales y cualesquiera otras disposiciones aplicables o exigibles de la Directiva 1999/5/CE.
Ελληνική (Greek):	ΜΕ ΤΗΝ ΠΑΡΟΥΣΑ <b>Honeywell</b> ΔΗΛΩΝΕΙ ΟΤΙ <b>Multinode</b> ΣΥΜΜΟΡΦΩΝΕΤΑΙ ΠΡΟΣ ΤΙΣ ΟΥΣΙΩΔΕΙΣ ΑΠΑΙΤΗΣΕΙΣ ΚΑΙ ΤΙΣ ΛΟΙΠΕΣ ΣΧΕΤΙΚΕΣ ΔΙΑΤΑΞΕΙΣ ΤΗΣ ΟΔΗΓΙΑΣ 1999/5/EK.
Français (French):	Par la présente <b>Honeywell</b> déclare que l'appareil <b>Multinode</b> est conforme aux exigences essentielles et aux autres dispositions pertinentes de la directive 1999/5/CE.
Italiano (Italian):	Con la presente <b>Honeywell</b> dichiara che questo <b>Multinode</b> è conforme ai requisiti essenziali ed alle altre disposizioni pertinenti stabilite dalla direttiva 1999/5/CE.
Latviski (Latvian):	Ar šo <b>Honeywell</b> deklarē, ka <b>Multinode</b> atbilst Direktīvas 1999/5/EK būtiskajām prasībām un citiem ar to saistītajiem noteikumiem.
Lietuvių (Lithuanian):	Šiuo <b>Honeywell</b> deklaruoją, kad šis <b>Multinode</b> atitinka esminius reikalavimus ir kitas 1999/5/EB Direktyvos nuostatas.
Nederlands (Dutch):	Hierbij verklaart <b>Honeywell</b> dat het toestel <b>Multinode</b> in overeenstemming is met de essentiële eisen en de andere relevante bepalingen van richtlijn 1999/5/EG.
Malti (Maltese):	Hawnhekk, <b>Honeywell</b> , jiddikjara li dan <b>Multinode</b> jikkonforma mal-ħtiġijiet essenzjali u ma provvedimenti oħrajn rilevanti li hemm fid-Direttiva 1999/5/EC.
Magyar (Hungarian):	Alulírott, <b>Honeywell</b> nyilatkozom, hogy a <b>Multinode</b> megfelel a vonatkozó alapvető követelményeknek és az 1999/5/EC irányelv egyéb előírásainak.
Polski (Polish):	Niniejszym <b>Honeywell</b> oświadcza, że <b>Multinode</b> jest zgodny z zasadniczymi wymogami oraz pozostałymi stosownymi

Language	Statement
	postanowieniami Dyrektywy 1999/5/EC.
Português (Portuguese):	<b>Honeywell</b> declara que este <b>Multinode</b> está conforme com os requisitos essenciais e outras disposições da Directiva 1999/5/CE.
Slovensko (Slovenian):	<b>Honeywell</b> izjavlja, da je ta <b>Multinode</b> v skladu z bistvenimi zahtevami in ostalimi relevantnimi določili direktive 1999/5/ES.
Slovensky (Slovak):	<b>Honeywell</b> týmto vyhlasuje, že <b>Multinode</b> spĺňa základné požiadavky a všetky príslušné ustanovenia Smernice 1999/5/ES.
Suomi (Finnish):	<b>Honeywell</b> vakuuttaa täten että <b>Multinode</b> tyyppinen laite on direktiivin 1999/5/EY oleellisten vaatimusten ja sitä koskevien direktiivin muiden ehtojen mukainen.
Svenska (Swedish):	Härmed intygar <b>Honeywell</b> att denna <b>Multinode</b> står i överensstämmelse med de väsentliga egenskapskrav och övriga relevanta bestämmelser som framgår av direktiv 1999/5/EG.
Íslenska (Icelandic):	Hér með lýsir <b>Honeywell</b> yfir því að <b>Multinode</b> er í samræmi við grunnkröfur og aðrar kröfur, sem gerðar eru í tilskipun 1999/5/EC.
Norsk (Norwegian):	<b>Honeywell</b> erklærer herved at utstyret <b>Multinode</b> er i samsvar med de grunnleggende krav og øvrige relevante krav i direktiv 1999/5/EF.

#### For more information about the R&TTE Directive

The following website contains additional information about the Radio and Telecommunications Terminal Equipment (R&TTE) directive:

<http://ec.europa.eu/enterprise/rtte/faq.htm>

## **2. Specifications**

### **2.4. Honeywell European (CE) Declaration of Conformity (DoC)**

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#### **Authentication Device**

Install the Authentication Device application on any PDA having

- Windows Mobile version 4.2+
- infrared port.

## 3. Preparation

### 3.1 Installation

Refer to the XYR 6000 Transmitter Quick Start Guide (document 34-XY-25-21) for installation, mounting and wiring of your XYR 6000 transmitter.

### 3.2 Configuration

The XYR 6000 Transmitter contains the electronics interface compatible for connecting to the OneWireless network. An operator uses the Wireless Builder application to configure blocks, to change operating parameters, and to create linkages between blocks that make up the transmitter's configuration. These changes are written to the transmitter when it is authenticated by a security key.

### 3.3 Connecting to network

Use Authentication Device to connect your transmitter to the OneWireless network. See page 25.

### 3.4 Calibrating the transmitter

#### Methods

The following calibration methods are available through the transmitter menu.

- User Calibration - Calibrates the channel to the low and high range values for selected input type.
- Restore Calibration - constants for the channel 1 are restored to factory defaults.
- Clear Calibration - FACTORY or USER Calibration constants for the channel can be cleared.

#### Wireless Builder

Wireless Builder must be used to unlock and take the channel to be calibrated out of service. Calibration Point High (CAL\_PT\_HI), Calibration Point Low (CAL\_PT\_LO) & Cal Unit (CAL\_UNIT) can be set from Wireless Builder.

PV value is scaled to Engineering Units. For example, for 1-5V input type if EU 0 = 0 and EU 100 = 100 then Input (1-5V) will be scaled to 0 to 100.

Calibration points CAL\_LO and CAL\_HI are considered in terms of engineering units. For example,

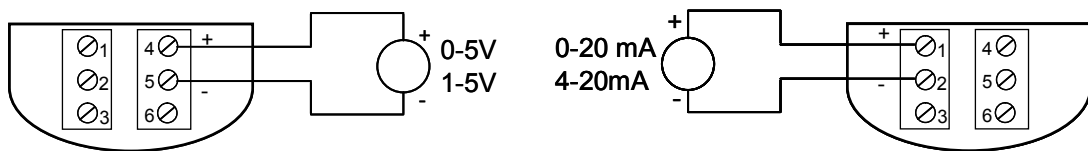
- If channel is to be calibrated for (1-3V) with above settings then set CAL\_PT\_LO to 0 and CAL\_PT\_HI to 50.
- If channel is to be calibrated for (1-4V) with above settings then set CAL\_PT\_LO to 0 and CAL\_PT\_HI to 75. Calibration unit has no significance.

### 3. Preparation

#### 3.4. Calibrating the transmitter

**Table 1 User calibration**

Step	Action
1	In Wireless Builder, set transmitter's Write Lock to Unlocked.
2	In Wireless Builder, set the transmitter's channel to OOS (Out of Service).
3	Loosen the M3 locking set screw on the transmitter's battery end-cap (opposite end from display). Unscrew and remove the end cap.
4	See Figure 2 for terminal connections. If your process input is connected to the channel, disconnect it first, then connect a calibrator source to the channel's terminals. It is not necessary to disconnect any jumper wires on the terminals.
5	Select USER CAL by scrolling through menu. Follow displayed instructions. <ul style="list-style-type: none"><li>• Using your calibration source, apply the low calibration value indicated on display.</li><li>• Press Enter to accept the value. Display will say BUSY, then CAL LO COMPLETE.</li><li>• Press Enter to continue.</li><li>• Apply the high calibration input value indicated on display.</li><li>• Press Enter to accept the value. Display will say BUSY, then SUCCESS.</li><li>• If calibration is unsuccessful at any of steps mentioned above an error message is displayed. See Table 2.</li><li>• Press Enter to return to PV display.</li></ul>
6	Exit the menu.
7	Reverse steps 3 and 4.
8	When ready, in Wireless Builder return the transmitter's channel to service and set Write Lock to Locked.



**Figure 2 Calibration wiring: voltage (left), current (right)**



**Table 2 Calibration error messages**

Message	Meaning
CALIBRATION_FAIL	<ol style="list-style-type: none"> <li>1. Calibration gain is greater than 5%.</li> <li>2. Calibration offset is greater than 5% of sensor span.</li> </ol>
BAD_TRIM_POINT	CAL_POINT_HI is greater than sensor high range value OR CAL_POINT_LO is less than greater than sensor low range value.
BAD_USER_CALIBRATION	CAL_SOURCE is user and user calibration constants contain invalid values.
BAD_FACTORY_CALIBRATION	<ol style="list-style-type: none"> <li>1. CAL_SOURCE is factory and factory calibration constants do not contain valid values.</li> <li>2. CAL_RESTORE command was issued but factory calibration constants do not contain valid values.</li> </ol>
BAD_SENSOR	Check input connections.
BAD_UNITS	Units in CAL_UNITS parameter are invalid or not supported by the sensor type.
INTERNAL_ERROR	An error occurred during calibration that prevents calibration from being completed successfully.
SUCCESS_WITH_EXCESS	The calibration succeeded but the calculated calibration values are greater than 5 percent beyond the normal calibration values. Typically this indicates that the applied calibration value was significantly different from the expected value or that the sensor is not within expected tolerances for the applied characterization.

### 3. Preparation

#### 3.4. Calibrating the transmitter

---

**Table 3 Restore calibration**

<b>Step</b>	<b>Action</b>
1	In Wireless Builder, set transmitter's Write Lock to Unlocked.
2	In Wireless Builder, set the transmitter's channel to OOS (Out of Service).
3	Use Authentication Device's Device Local Configuration buttons to navigate to the transmitter's CAL menu.  If the transmitter is locked a LOCKED message will be displayed. Go to step 1.  If CAL menu is passcode protected, enter the passcode.  If the channel is not out of service a WRONG MODE message will be displayed. Go to step 2.
4	<ul style="list-style-type: none"><li>• Select CAL RSTR by scrolling through menu.</li><li>• Press Enter to continue.</li><li>• Display will say BUSY, then SUCCESS.</li><li>• If calibration is unsuccessful an error message is displayed. See Table 2.</li><li>• Press Enter to return to PV display.</li></ul>
5	Exit the menu.
6	When ready, in Wireless Builder return the transmitter's channel to service and set Write Lock to Locked.

---

**Table 4 Clear calibration**

<b>Step</b>	<b>Action</b>
1	In Wireless Builder, set transmitter's Write Lock to Unlocked.
2	In Wireless Builder, set the transmitter's channel to OOS (Out of Service).
3	Use Authentication Device's Device Local Configuration buttons to navigate to the transmitter's CAL menu.  If the transmitter is locked a LOCKED message will be displayed. Go to step 1.  If CAL menu is passcode protected, enter the passcode.  If the channel is not out of service a WRONG MODE message will be displayed. Go to step 2.
4	<ul style="list-style-type: none"><li>• Select CAL CLR by scrolling through menu.</li><li>• Press Enter to continue.</li><li>• Display will say BUSY, then SUCCESS.</li></ul>
5	Exit the menu.

---

## 4. Function blocks

### 4.1 Introduction

This section explains the construction and contents of the XYR 6000 HLAI Transmitter Function Blocks.

### 4.2 Block description

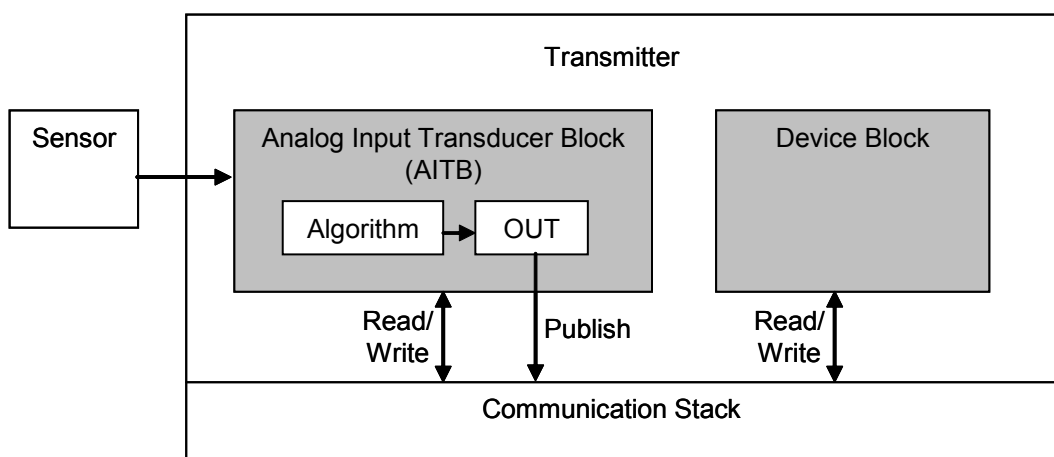
#### Block types

Blocks are the key elements that make up the transmitter's configuration. The blocks contain data (block objects and parameters) which define the application, such as the inputs and outputs, signal processing and connections to other applications. The XYR 6000 Transmitter contains the following block types.

Block Type	Function
Device	Contains parameters related to the overall field device rather than a specific input or output channel within it. A field device has exactly one device block.
AITB	Contains parameters related to a specific process input or output channel in a measurement or actuation device. An AITB defines a measurement sensor channel for an analog process variable represented by a floating-point value. There is one AITB per sensor.
Radio	Contains parameters related to radio communication between the transmitter and the multimode(s).

#### Block diagram

Figure 3 shows the blocks of the XYR 6000 Transmitter.



**Figure 3 Block Diagram**

Each of these blocks contains parameters that are standard OneWireless-transmitter defined parameters. The AITB and device blocks contain standard parameters common to all XYR 6000 transmitter models (that is, pressure, temperature, DI, corrosion,) as well as HLAI-specific parameters. The radio block contains parameters for communication with the wireless network.

## **4.3 Parameter details**

The transmitter itself displays a few basic parameters, such as tag, serial number, device revision, build, device address, WFN ID.

For more information on parameters, refer to the following documents.

- OneWireless Wireless Builder User's Guide
- OneWireless Builder Parameter Reference

## 5. Operation

### 5.1 Overview

#### Display modes

The transmitter has the following display modes.

- Test. Appears briefly after power-up to self-test the display.
- Connection status. Appears when transmitter is not fully connected to the OneWireless network. See section 5.2.
- PV display. Default mode of the transmitter displays the PV and any status messages. See section 5.3 on page 19.
- Quick view of transmitter identification parameters. Displays read-only parameters then returns to PV display. See section 5.4 on page 22.
- Menu. See section 5.5 on page 23.

#### Authentication Device

To navigate the transmitter displays and menus, hold the Authentication Device no more than 6" from the transmitter and aim the infrared beam at the transmitter display while tapping the Device Local Configuration buttons (Table 10). You can also use the PDA's buttons.

Authentication Device menus are described in section 5.6 starting on page 24.

5. Operation

5.2. Transmitter connection status

## 5.2 Transmitter connection status

Table 5 Transmitter connection status

Displayed status	Definition	What to do
NO KEY	Transmitter needs a key from the Authentication Device and is not transmitting.	Transmit a key to the transmitter. See page 25.
NOT CONN	Transmitter is in between discovery attempts.	<p>If Transmitter does not make a connection within five minutes, do the following:</p> <ul style="list-style-type: none"> <li>• Check that Key is correct for the network you are trying to join.</li> <li>• Check that Multinode(s) in the local area are turned on and are already a secure part of the network.</li> <li>• Check if KeyServer is active.</li> <li>• Check the KeyServer Event Log to see if the Transmitter is actively trying to join. Errors in the Event Log show that the Transmitter is trying to join but that there are problems. Consult the OneWireless Wireless Builder documentation for troubleshooting errors.</li> </ul>
DISCOVER	Transmitter has not made a connection to a Multinode and is in discovery (searching for a connection to a Multinode). Transmitter will automatically enter a power saving mode if it cannot make a connection and will retry later.	Wait for connection. If Transmitter does not make a connection within five minutes, see NOT CONN in this table.
SECURING	Transmitter has connected with the network and is validating its key.	Wait for connection. If Transmitter does not make a connection within five minutes, see NOT CONN in this table.
CONNECTD	<p>For units with radio firmware build* 53 or higher:</p> <p>Transmitter has validated the key and has made a secure connection with at least two Multinodes. Transmitter should appear in Wireless Builder as an uncommissioned device.</p> <p>For units with radio firmware build* 52:</p> <p>Transmitter has validated the key and has made a secure connection with at least one Multinode. Transmitter should appear in Wireless Builder as an uncommissioned device.</p>	<p>For units with radio firmware build* 53 or higher: No action required.</p> <p>For units with radio firmware build* 52: Transmitter will periodically look for a second Multinode in order to form a redundant connection to the network. If connected with only one Multinode Wireless Builder will display a Secondary Multinode Address of 0.</p>
NO REDUN	Appears only on units with radio firmware build* 53 or higher. No redundancy, that is, Transmitter has connected with only one Multinode.	No action required. The Transmitter will periodically look for a second Multinode in order to form a redundant connection to the network
*Use the PDA to determine your radio firmware build number (page 21).		

## 5.3 Transmitter PV display

In PV display, the following information is displayed in sequence.

Item displayed	Example	Details
Channel number	1	Channel number.
PV value	50.0	Latest PV value.
PV engineering units	mV	See Table 6.
PV status	BAD	See Table 7. If PV status is not displayed then the PV value is good.
Device status	LOW BATT	See Table 8. If multiple device status messages are in effect, they are displayed one message per channel until all messages have been displayed.  If no device status is displayed then the device status is normal.

**Table 6 PV engineering units**

Engineering units	Description
Deg C	degree Celsius
Deg F	degree Fahrenheit
Rev	revolution
L	liter
Gal	US gallon
RPM	Revolutions Per Minute
Pa	Pascal
Psi	Pounds per square inch
Psia	Pounds per square inch absolute
Psig	Pounds per square inch gauge
inH2O	Inches of Water
inH2O (4 deg C)	Inches of Water at 4 deg C
mmHg	millimeters of mercury
mmHg (0 deg C)	millimeters of mercury at 0 deg C
mA	Milliampere
V	Volt
%	Percent ( <i>default units</i> )

**5. Operation**

**5.3. Transmitter PV display**

<b>Engineering units</b>	<b>Description</b>
L/min	liters per minute
GPM	US gallons per minute
pH	pH
	no units

**Table 7 PV status**

<b>PV status</b>	<b>Cause - Action</b>
(blank)	<ul style="list-style-type: none"> <li>• PV is normal – no action required</li> </ul>
BAD	<ul style="list-style-type: none"> <li>• Possible calibration error – Clear calibration</li> <li>• AITB can not execute due to internal firmware state – Attempt cold restart of device.</li> <li>• AITB can not execute due to hardware fault – Replace sensor board. See page 31.</li> <li>• Sensor failure – Check the following.                             <ul style="list-style-type: none"> <li>– connection between sensor board and terminal block</li> <li>– field wiring terminations on the terminal block</li> <li>– polarity of connections on the terminal block</li> <li>– field sensor</li> </ul> </li> </ul>
UNC	<ul style="list-style-type: none"> <li>• Warning: Input inaccurate due to uncertain input data integrity.</li> <li>• Warning: Input inaccurate due to input conversion limitations or resolution.</li> <li>• Warning: Input outside of characterized range. Value is estimated.</li> </ul>

**Table 8 Device status**

<b>Transmitter display</b>	<b>Wireless Builder display</b>	<b>Definition</b>	<b>What to do</b>
OUT SVC	OOS	All channels are out of service.	Restore mode to Auto in Wireless Builder.
CAL ERR	Calibration Error	Calibration Data Invalid or could not be read.	Use Cal Clear, Restore, or User Calibrate.
CFG ERR	Configuration Error	Configuration Check Error.	Database is corrupted. Cold start and reload configuration.
LOW BAT	Low Battery	Battery Voltage Critically Low	Replace batteries as soon as possible. See page 34.



Transmitter display	Wireless Builder display	Definition	What to do
NO RADIO	Radio Interprocessor Comm Error	Radio Board is not accessible.	Restart both the radio and sensor. If condition persists, replace sensor module. See page 31.
BAD RADIO SPI	Sensor Radio SPI Communication Failure	Radio detected loss of communication with sensor board over the inter-processor communication link.	Restart both the radio and sensor. If condition persists, replace sensor module. See page 31.
BAD RADIO EEPROM	EEPROM SPI Communication Failure	Radio EEPROM SPI Communication failure	The radio will not be able to perform firmware upgrades but will operate normally using installed code. Replace sensor module. See page 31.
RADIO WDT RESET	WDT Reset Occurred	Radio Watch Dog Timeout detected	Restart both the radio and sensor. If condition persists, replace sensor module. See page 31.
BAD RADIO	Radio Circuitry Failure	Radio circuitry has failed	The radio processor detected error on internal radio circuitry. Replace sensor module. See page 31.
The following status messages have multiple meanings. Refer to Wireless Builder Device Status for exact cause.			
E FAIL	A/D Failure	Diagnostics detected defect with Analog to Digital Converter.	Replace sensor module. See page 31.
E FAIL	Electronics Failure	Electronic Failure detected on Sensor Board. <b>Could be caused by one of the status items marked by *.</b>	Restart both the radio and sensor. If condition persists, replace sensor module. See page 31.
E FAIL*	NVM Fault*	Startup diagnostics detected defect in Sensor Non-Volatile Memory	Replace sensor module. See page 31.
E FAIL*	Program Memory Fault*	Startup diagnostics detected defect in Sensor Read Only Memory	Replace sensor module. See page 31.
E FAIL*	RAM Fault*	Startup diagnostics detected defect in Processor Random Access Memory	Replace sensor module. See page 31.
INP FAIL	Input Failure	Input Error	Check input connection. Check input configuration. Restart the sensor. If condition persists, replace sensor module. See page 31.

## 5. Operation

### 5.4. Transmitter quick view of parameters

Transmitter display	Wireless Builder display	Definition	What to do
INP FAIL	A/D Failure	Diagnostics detected defect with Analog to Digital Converter.	Replace sensor module. See page 31.
The following statuses are displayed only in Wireless Builder Device Status.			
blank*	Device/Firmware Mismatch*	Sensor Board Firmware Error. The software did not pass verification tests.	Replace sensor module. See page 31.
blank*	Heap Memory Not Available*	Heap Allocation Failure. Software detected heap shortage and some communication packets may have been dropped.	Clear by warm restart of device. If condition persists contact Honeywell service.
blank*	Watchdog Timer Error*	Sensor Watchdog Timeout. The processor was restarted due to unexpected operation.	Clear by warm restart of device. If condition persists contact Honeywell service.

## 5.4 Transmitter quick view of parameters

If you press the up or down arrow key during the PV display, the following quick view parameters are shown sequentially, then the PV display resumes.

Parameter	Description
Transmitter type	HONEYWELL XYR 6000 HLAI
Tag	The name given to this transmitter
Serial number	Transmitter serial number. This is the WBSN on the transmitter's nameplate. Do not confuse this with the other nameplate item marked "Serial."
Device revision	This parameter changes whenever objects and parameters are added, deleted, or the data type or range changes. It does not change if the application firmware changes without affecting the device description.
Build	Sensor firmware number

## 5.5 Transmitter menu

### Menu tree

At the PV display, press Enter to access the menus. To interact with the menus use the Device Local Configuration onscreen buttons (page 27) or the buttons on your PDA.

**Table 9 Menu tree**

Menu item	Description																																	
CAL	Calibration menu. May be password-protected. See Table 10 on page 27 for password number entry. See page 11 for calibration details.																																	
CAL RESTR	Constants for the channel 1 are restored to factory defaults.																																	
USER CAL	Calibrates the channel to the low and high range values for selected input type.																																	
CAL CLR	FACTORY or USER Calibration constants for the channel can be cleared.																																	
RADIO	Radio menu																																	
PRI RSSI	<p>Primary receive signal strength. Read only. Signal strength 00 is too weak to connect to the network.</p> <table border="1"> <thead> <tr> <th><u>Displayed Value</u></th> <th><u>Value dBm</u></th> <th><u>Rx Margin dB</u></th> </tr> </thead> <tbody> <tr> <td>00</td> <td>&lt; -86</td> <td>&lt; 10</td> </tr> <tr> <td>01</td> <td>-86 to -81</td> <td>10 to 15</td> </tr> <tr> <td>02</td> <td>-80 to -75</td> <td>16 to 21</td> </tr> <tr> <td>03</td> <td>-74 to -69</td> <td>22 to 27</td> </tr> <tr> <td>04</td> <td>-68 to -63</td> <td>28 to 33</td> </tr> <tr> <td>05</td> <td>-62 to -57</td> <td>34 to 39</td> </tr> <tr> <td>06</td> <td>-56 to -51</td> <td>40 to 45</td> </tr> <tr> <td>07</td> <td>-50 to -45</td> <td>46 to 51</td> </tr> <tr> <td>08</td> <td>-44 to -11</td> <td>52 to 85</td> </tr> <tr> <td>09</td> <td>≥ -10</td> <td>Saturation</td> </tr> </tbody> </table>	<u>Displayed Value</u>	<u>Value dBm</u>	<u>Rx Margin dB</u>	00	< -86	< 10	01	-86 to -81	10 to 15	02	-80 to -75	16 to 21	03	-74 to -69	22 to 27	04	-68 to -63	28 to 33	05	-62 to -57	34 to 39	06	-56 to -51	40 to 45	07	-50 to -45	46 to 51	08	-44 to -11	52 to 85	09	≥ -10	Saturation
<u>Displayed Value</u>	<u>Value dBm</u>	<u>Rx Margin dB</u>																																
00	< -86	< 10																																
01	-86 to -81	10 to 15																																
02	-80 to -75	16 to 21																																
03	-74 to -69	22 to 27																																
04	-68 to -63	28 to 33																																
05	-62 to -57	34 to 39																																
06	-56 to -51	40 to 45																																
07	-50 to -45	46 to 51																																
08	-44 to -11	52 to 85																																
09	≥ -10	Saturation																																
SEC RSSI	Secondary receive signal strength. Same as PRI RSSI. Read only.																																	
WFN ID	Wireless Field Network ID. Read only.																																	
DEV ADD	Device address. Read only.																																	
TX POWER	Radio transmit power. Read only.																																	

## 5.6 Authentication device menus

### Overview

Hold the Authentication Device no more than 6" (15 cm) from the transmitter and aim the infrared beam at the transmitter display while tapping on the screen command or button.

### Main menu

The main menu is shown below. Details start on the next page.

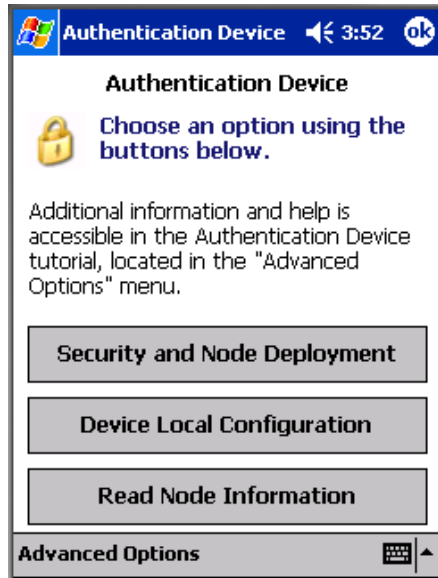


Figure 4 Main menu

## Security and Node Deployment

Use this to:

- receive new security keys,
- transmit security keys for connecting the transmitter (or other nodes) to the OneWireless network,
- clear all security keys from the PDA,
- clear the transmitter's key and reset its configuration to factory default (such as for decommissioning).

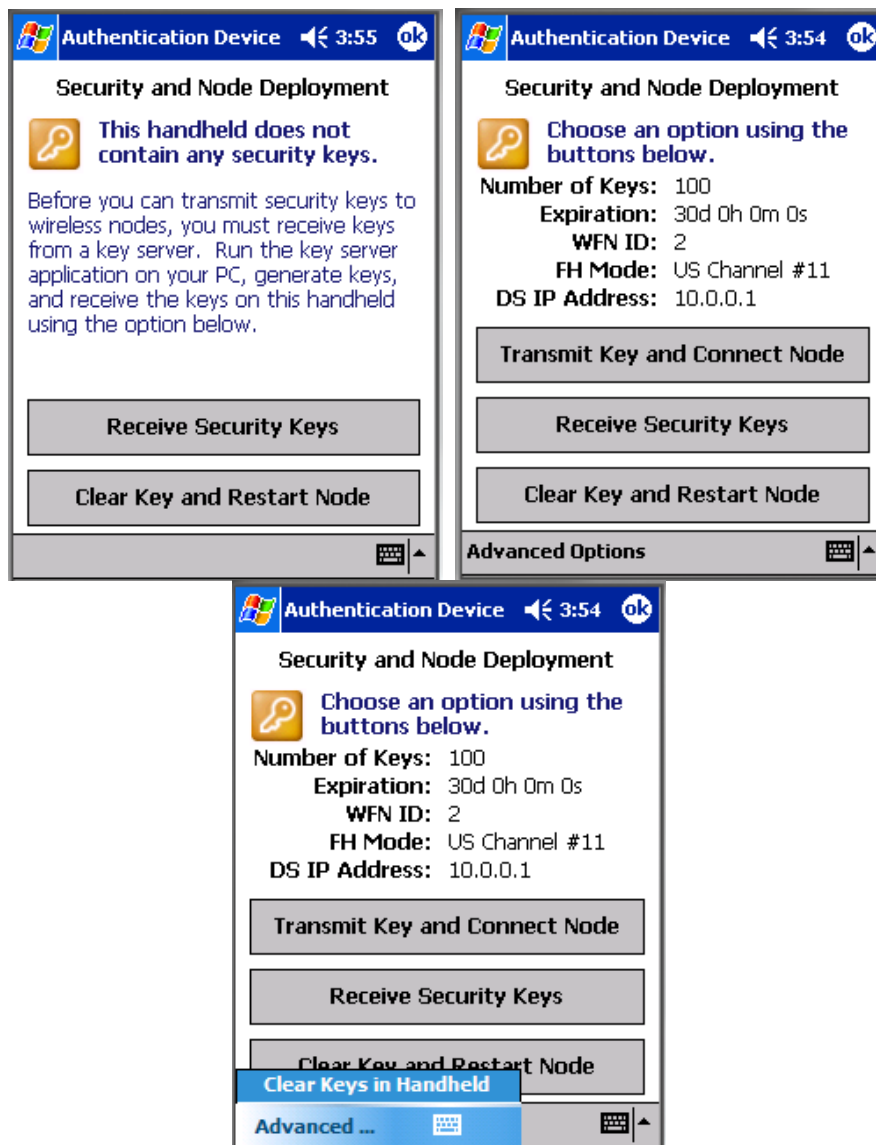


Figure 5 Security and Device Deployment

## 5. Operation

### 5.6. Authentication device menus

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To connect your transmitter to the OneWireless network perform the following steps.

Step	Action
1	<p>If the PDA contains no keys, obtain new security keys from the PC application Key Server Manager.</p> <p>To do this, select <b>Receive Security Keys</b>. Keys can be received either through Infrared (by aiming PDA at the infrared dongle) or through an ActiveSync/USB connection. See <b>Key Server Communication Method</b> under Advanced options on page 30 for details.</p> <p><b>Important:</b> The Comm Method settings must match in the PC's Key Server Manager and in the Authentication Device (both must be set to Infrared or both to ActiveSync) in order for your PDA to receive security keys. See <b>Key Server Communication Method</b> under Advanced options on page page 30 for details.</p>
2	<p>When the Authentication Device has valid unexpired keys, aim it at the transmitter and transmit a key to the transmitter. The transmitter will validate the key and then use it to make a connection to the OneWireless Network. The Transmitter may continue to show the diagnostic message "NO KEY" for a brief time while it validates the key before showing the "DISCOVER" message.</p> <p>To verify your transmitter has been authenticated, see the Connection prompt on the Read Node Info screen (page 28).</p>

---

To decommission your transmitter from the OneWireless network, select **Clear Key and Restart Node**. This clears the transmitter's key, network and security configurations, and resets the transmitter to its factory default settings. perform the following steps.

Select **Clear Keys from Handheld** (under Advanced Options) when:

- The PDA has keys from one system, but you have moved your Authentication Device to another system, or
- you want to clear all keys so that you cannot deploy any more keys without going to the key server manager and getting more.

For more details on keys, refer to Getting Started with Honeywell OneWireless Solutions.

## Device Local Configuration

Use Device Local Configuration buttons (Table 10) to navigate the transmitter menus (Table 9) and to make selections and changes. You can also use the PDA buttons.

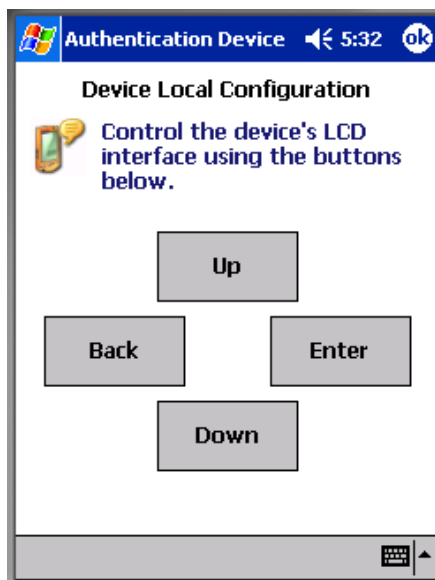


Figure 6 Device Local Configuration screen

Table 10 Buttons for Device Local Configuration

Button	Function
Enter	<ul style="list-style-type: none"> <li>• Enter the Menu Tree.</li> <li>• Enter submenu of the menu that is appearing on the screen.</li> <li>• Execute action.</li> <li>• Submit the entered number while doing number entry.</li> <li>• Read value of certain displayed parameters.</li> </ul>
Up	<ul style="list-style-type: none"> <li>• Go to the next menu in the same level.</li> <li>• View quick view parameters in Normal Display Sequence (PV Display).</li> <li>• During number entry, increment the digit or change +/- sign.</li> </ul>
Down	<ul style="list-style-type: none"> <li>• Go to the previous menu in the same level.</li> <li>• View quick view parameters in Normal Display Sequence (PV Display).</li> <li>• During number entry, decrement the digit or change +/- sign.</li> </ul>
Back	<ul style="list-style-type: none"> <li>• Go to the upper menu level.</li> <li>• When changing a number value, move cursor to the left/more significant digit, then wrap around to the least significant digit.</li> </ul>

## 5. Operation

### 5.6. Authentication device menus

#### Read Node Information

Use this to read the transmitter's information shown in Figure 7. Similar to quick view parameters on the transmitter display. (See page 22.)

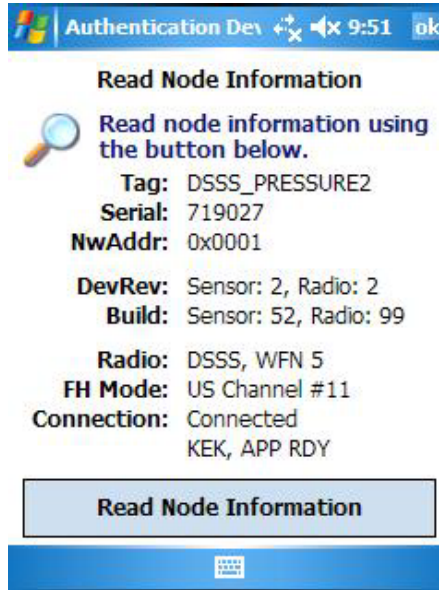


Figure 7 Read Node Information

Item	Description
Tag	The name given to this transmitter
Serial	Transmitter serial number. This is the WBSN on the transmitter's nameplate. Do not confuse this with the other nameplate item marked "Serial."
NwAddr	Network Address of the device in hexadecimal.
DevRev	Device Revision. This parameter changes whenever objects and parameters are added, deleted, or their data type or range changes. It does not change if the application firmware changes without affecting the device description. Range: 0 to 65535.
Build	Sensor firmware and radio firmware build numbers.
Radio	Hardware radio type, FHSS or DSSS WFN ID: Wireless Field Network ID. Range: 0 to 255.



Item	Description
FH Mode	<p>Frequency group or frequency channel selection used by the wireless network of the device. The value must match the value set in the gateway and interface nodes to allow communication between the device and the wireless network.</p> <p>Modes:</p> <ul style="list-style-type: none"> <li>US Channel #1</li> <li>US Channel #6</li> <li>US Channel #11</li> <li>US Guard Bands</li> <li>EU Channel #1</li> <li>EU Channel #7</li> <li>EU Channel #13</li> <li>EU Guard Bands</li> <li>US/EU Spec Div A</li> <li>US/EU Spec Div B</li> <li>US/EU Channel #3</li> <li>US/EU Channel #10</li> <li>Complete Spectrum</li> </ul>
Connection	<p>The first line displays one of the following connection states.</p> <p>No Security Key – No security key has been deployed to the device or multinode. The user must give a security key to the device or multinode before it will join the wireless sensor network.</p> <p>No Connection – A security key exists in the device or multinode, but no connection has been formed. The device or multinode is waiting to form a connection and will automatically retry shortly. Users may transmit a new security key in order to force the device or multinode to immediately retry to form a connection.</p> <p>Discovering – The device is attempting to form a connection to the wireless sensor network. The device is discovering multinodes and, if a multinode is found, will transition to the securing state.</p> <p>Securing – The device is attempting to form a connection to the wireless sensor network. The device has discovered one or two multinodes and is attempting to form a secure session. If successful, the device will transition to the connected state.</p> <p>Connected – A secure connection is formed with one or two multinodes.</p> <p>The second line contains detailed state information useful for problem reporting.</p>

5. Operation

5.6. Authentication device menus

Advanced Options

Advanced options are non-typical configuration commands.

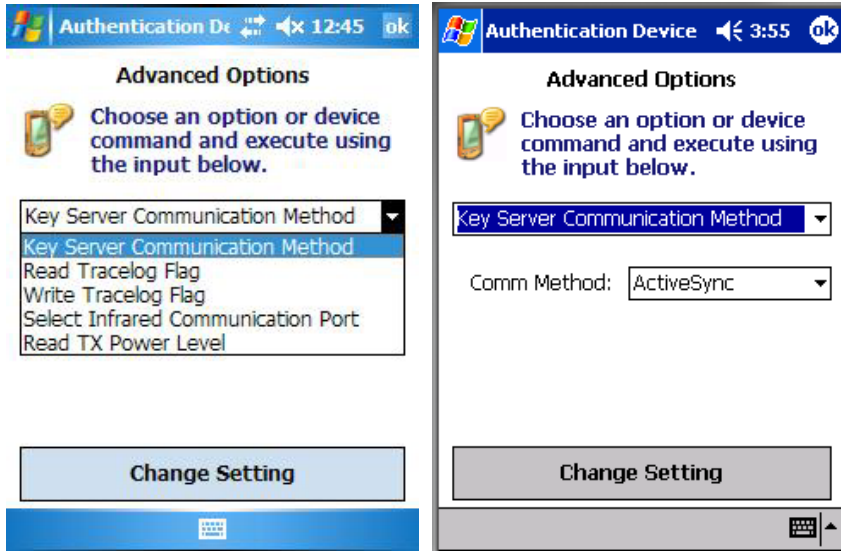


Figure 8 Advanced Options

Table 11 Advanced Options

Item	Description
Key Server Communication Method	<p>Determines how the PDA will receive security keys from the PC's Key Server Manager application. From the Comm Method menu select one of the following methods.</p> <p><b>ActiveSync</b> – Select this to receive keys over a USB connection, such as while the PDA battery is being charged in its base.</p> <p><b>Infrared</b> – Select this to receive keys over the infrared port.</p> <p><b>Important:</b> The Comm Method settings match in the PC's Key Server Manager and in the Authentication Device (both must be set to Infrared or both to ActiveSync) in order for your PDA to receive security keys.</p>
Read Tracelog Flag	Not available for transmitters. Used with multinodes. Reads conditional tracelog flag value. Tracelog flags are used to enable and disable logging functionality used for field support.
Write Tracelog Flag	Not available for transmitters. Used with multinodes. Writes conditional tracelog flag value. Tracelog flags are used to enable and disable logging functionality used for field support .
Select Infrared Communication Port	Overrides the detected infrared communication port detected on your PDA. If infrared communication is not functioning, you can override the detected settings using this option.
Read TX Power Level	Reads the transmission power level of the transmitter radio.

## 6. Maintenance/Repair

### 6.1 Parts

The following replacement parts may be ordered from Honeywell.

Part number	Qty.	Description
50015866-503	1	ELECTRONICS MODULE ASSEMBLY aka SENSOR MODULE for HLAI
50015866-507	1	ELECTRONICS MODULE ASSEMBLY aka SENSOR MODULE for HLAI-Intrinsically Safe
50015866-511	1	ELECTRONICS MODULE ASSEMBLY aka SENSOR MODULE for HLAI-DSSS Intrinsically Safe
50015843-501	1	TERMINAL BOARD
50015623-501	1	CAP ASSEMBLY, BATTERY, ALUMINUM, DARK BEIGE
50016190-501	1	CAP ASSEMBLY, LCD, ALUMINUM, DARK BEIGE
50026009-501	1	CAP ASSEMBLY, BATTERY, STAINLESS STEEL
50026127-501	1	CAP ASSEMBLY, LCD, STAINLESS STEEL
50016229-501	1	ANTENNA ASSEMBLY, 2 dBi INTEGRAL RIGHT-ANGLE, ALUMINUM
50016229-502	1	ANTENNA ASSEMBLY, 2 dBi INTEGRAL RIGHT-ANGLE, STAINLESS STEEL
50020767-501	1	ANTENNA ASSEMBLY, 2 dBi INTEGRAL STRAIGHT, STAINLESS STEEL
50020767-502	1	ANTENNA ASSEMBLY, 2 dBi INTEGRAL STRAIGHT, ALUMINUM
50031714-501	1	ANTENNA ASSEMBLY, 4 dBi INTEGRAL STRAIGHT, STAINLESS STEEL
50031714-502	1	ANTENNA ASSEMBLY, 4 dBi INTEGRAL STRAIGHT, ALUMINUM
50031715-501	1	ANTENNA ASSEMBLY, 4 dBi INTEGRAL RIGHT-ANGLE, ALUMINUM
50031715-502	1	ANTENNA ASSEMBLY, 4 dBi INTEGRAL RIGHT-ANGLE, STAINLESS STEEL
50018414-001	1	REMOTE OMNI-DIRECTIONAL ANTENNA, 8 dBi
50018415-001	1	REMOTE DIRECTIONAL ANTENNA, 14 dBi
50016577-501	1	ANTENNA ADAPTER ASSEMBLY, REMOTE, TYPE TNC, STAINLESS STEEL
50016577-502	1	ANTENNA ADAPTER ASSEMBLY, REMOTE, TYPE TNC, ALUMINUM
50028364-501	1	ANTENNA ADAPTER ASSEMBLY, REMOTE, TYPE N, ALUMINUM
50028364-502	1	ANTENNA ADAPTER ASSEMBLY, REMOTE, TYPE N, STAINLESS STEEL
50018110-001	1	COAX CABLE ASSY, 1.0M ( 3.3 Ft) LONG, RP-TNC - N-MALE
50018110-002	1	COAX CABLE ASSY, 3.0M (10.0 Ft) LONG, RP-TNC - N-MALE
50018110-003	1	COAX CABLE ASSY, 10.0M (33.0 Ft) LONG, RP-TNC - N-MALE
50018278-001	1	COAX CABLE ASSY, 1.0M ( 3.3 Ft) LONG, N-MALE - N-MALE
50018278-002	1	COAX CABLE ASSY, 3.0M (10.0 Ft) LONG, N-MALE - N-MALE
50018278-003	1	COAX CABLE ASSY, 10.0M (33.0 Ft) LONG, N-MALE - N-MALE
50018279-090	1	LIGHTNING SURGE ARRESTOR
50025288-001	1	BATTERY HOLDER, PRESSURE
continued		

**6. Maintenance/Repair**  
0. Replacing sensor module

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Part number	Qty.	Description
50025288-002	1	BATTERY HOLDER, TEMPERATURE, HLA1, CORROSION
50026010-001	2	3.6V LITHIUM THIONYL CHLORIDE (Li-SOCI2) BATTERY
50026010-002	4	3.6V LITHIUM THIONYL CHLORIDE (Li-SOCI2) BATTERY
50026010-003	10	3.6V LITHIUM THIONYL CHLORIDE (Li-SOCI2) BATTERY

## Replacing sensor module

### Tools required

- #1 Phillips Screwdriver or 1/8" Slotted Screwdriver
- Torque Screwdriver
- 1.5 mm hex key

### Procedure



#### WARNING

Risk of death or serious injury by explosion. Do not open transmitter enclosure when an explosive gas atmosphere is present.

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#### CAUTION

Take precautions against electrostatic discharge to prevent damaging the sensor module.

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**Table 12 Sensor module replacement**

Step	Action
1	Honeywell recommends that the transmitter be removed from service and moved to a clean area before servicing.
2	Loosen the M3 locking set screw on the display end-cap. See item 1 in Figure 9. Unscrew and remove the end cap.
3	Loosen the two screws on the sensor module. See items 2 in Figure 9.
4	Disconnect each connector on the sensor module. See items 3 in Figure 9.
5	Install new sensor module. Be sure to orient sensor module in the proper viewing orientation before tightening two sensor compartment screws.
	Reverse steps 1-4.
	Torque screws to 0,4 – 0,6 N-M (3.5 – 5.3 Lb-in).
	Honeywell recommends lubricating the end cap O-ring with a Silicone Grease such as Dow Corning #55 or equivalent before replacing the end cap.
	Return transmitter to service.

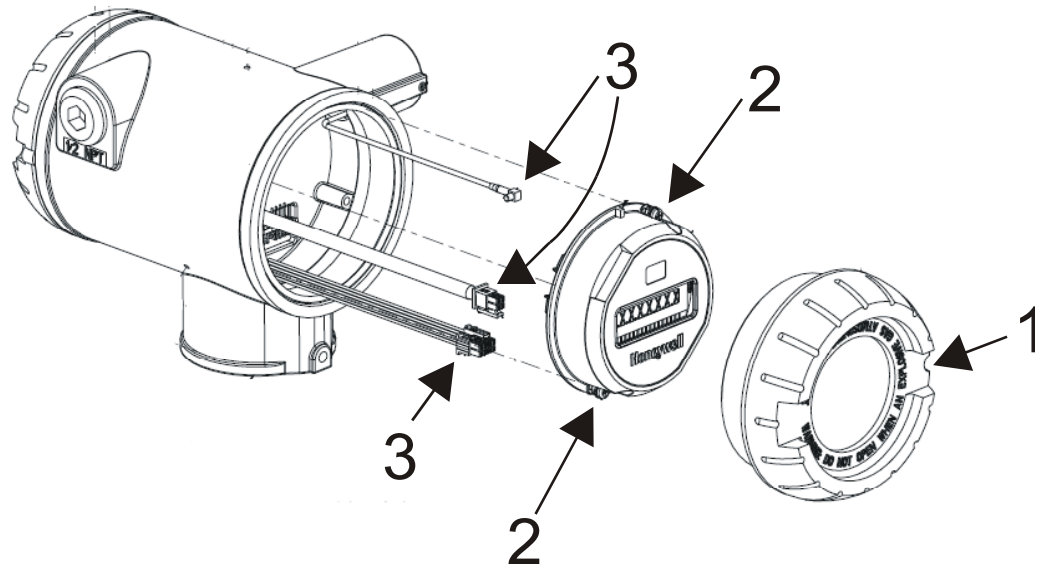


Figure 9 Sensor module removal and replacement

## 6.2 Replacing batteries

### When to replace

When the transmitter displays a LO BATT message you have 2-4 weeks to replace both batteries before they expire. When batteries are removed or expired, all transmitter data is retained in the transmitter's non-volatile memory.

### Tools required

- #1 Phillips Screwdriver or 1/8" Slotted Screwdriver
- Torque Screwdriver
- 1.5 mm hex key

### Procedure



#### ATTENTION

Batteries must be replaced only by a trained service technician.

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#### WARNINGS

- Risk of death or serious injury by explosion. Do not open transmitter enclosure when an explosive gas atmosphere is present.
  - Batteries must not be changed in an explosive gas atmosphere.
  - The batteries used in this device may present a risk of fire or chemical burn if mistreated. Do not recharge, disassemble, heat above 100°C (212°F), or incinerate.
- 

**Table 13 Battery replacement procedure**

Step	Action
	<b>ATTENTION</b> You must replace both batteries. Both batteries must be the same model from the same manufacturer. Mixing old and new batteries or different manufacturers is not permitted.  Use only the following 3.6V lithium thionyl chloride (Li-SOCl <sub>2</sub> ) batteries (non-rechargeable), size D. No other batteries are approved for use in XYR 6000 Wireless Transmitters. <ul style="list-style-type: none"><li>• Xeno Energy XL-205F</li><li>• Eagle Picher PT-2300H</li><li>• Tadiran TL-5930/s</li><li>• Honeywell p/n 50026010-001 (Two 3.6V lithium thionyl chloride batteries) (1 transmitter)</li><li>• Honeywell p/n 50026010-002 (Four 3.6V lithium thionyl chloride batteries) (2 transmitters)</li><li>• Honeywell p/n 50026010-003 (Ten 3.6V lithium thionyl chloride batteries) (5 transmitters)</li></ul>
1	Loosen the M3 locking set screw on the battery end-cap (opposite end from display). See item 1 in Figure 10. Unscrew and remove the end cap.

- | Step | Action   |
|------|--|
| 2    | Using thumb and forefinger, squeeze the battery connector at top and bottom to disengage the locking mechanism, then pull to disconnect. See item 2 in Figure 10.  |
| 3    | Loosen the two battery holder retaining screws (closest to the batteries). See item 3 in Figure 10. The screws are captive.  |
| 4    | Pull the battery holder out of the transmitter.  |
| 5    | Remove the old batteries from the battery holder. If needed, pry out the batteries by using a slotted screwdriver as a lever in the holder's side slots. See item 4 in Figure 10.  |
| 6    | Insert the new batteries using correct polarity shown on the battery holder.   |
| 7    | Insert the battery holder into the transmitter. Reattach the screws and tighten to 0,4 – 0,6 N-M (3.5 – 5.3 Lb-in).<br><br>Re-connect battery connector.<br><br>Honeywell recommends lubricating the end cap O-ring with a Silicone Grease such as Dow Corning #55 or equivalent before replacing the end cap. |
| 8    | Screw the end cap back on and tighten the M3 locking screw.  |
| 9    | Dispose of used batteries promptly per local regulations or the battery manufacturer's recommendations. Keep away from children. Do not disassemble and do not dispose of in fire.   |

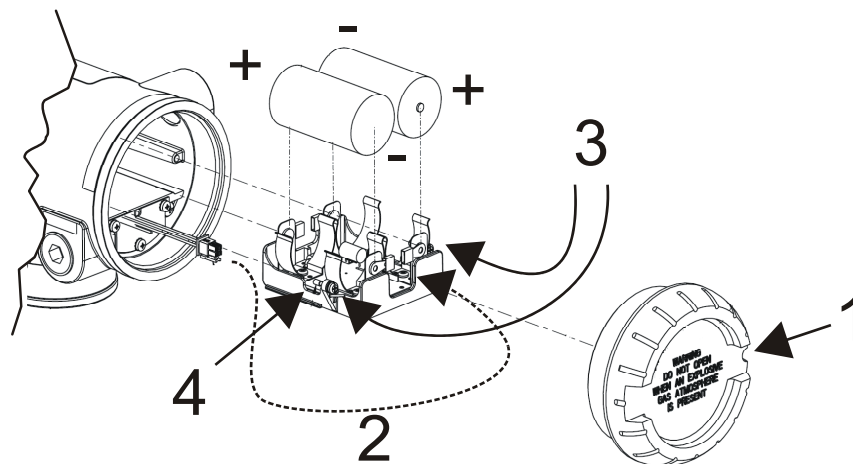


Figure 10 Battery replacement

## 6.3 Replacing antenna

### Tools required

- #1 Phillips Screwdriver or 1/8" Slotted Screwdriver
- Torque Screwdriver
- 1.5 mm hex key

### Procedure



#### ATTENTION

You must replace your antenna with the same type, that is, elbow, straight, or remote. Changing to a different antenna type is not permitted by approval agencies.

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#### CAUTION

Take precautions against electrostatic discharge to prevent damaging the sensor module.

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#### WARNING

##### POTENTIAL ELECTROSTATIC CHARGING HAZARD

The integrally mounted antenna shroud is made of Teflon® and has a surface resistance greater than 1Gohm per square. When the XYR 6000 transmitter is installed in potentially hazardous locations care should be taken not to electrostatically charge the surface of the antenna shroud by rubbing the surface with a cloth, or cleaning the surface with a solvent. If electrostatically charged, discharge of the antenna shroud to a person or a tool could possibly ignite a surrounding hazardous atmosphere.

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**Table 14 Antenna replacement procedure**

<b>Step</b>	<b>Action</b>
<b>1</b>	Honeywell recommends that the transmitter be removed from service and moved to a clean area before servicing.
<b>2</b>	Loosen the M3 locking set screw on the display end-cap. See item 1 in Figure 11. Unscrew and remove the front end cap.
<b>3</b>	Loosen the two screws on the sensor module. See items 2 in Figure 11.
<b>4</b>	Remove the sensor module from the transmitter body and disconnect the antenna connector from CN2 connector on the sensor module. See item 3 in Figure 11.
<b>5</b>	Loosen the locking set screw at the antenna base. Unscrew the antenna from the transmitter. Remove the antenna and its connector from the transmitter. See Figure 11.
<b>6</b>	Feed the new antenna's connector through the antenna hole to the front of the transmitter. Do not connect to sensor module yet. Screw new antenna into transmitter body until finger-tight, then back off 180 degrees to permit adjustment later.
<b>7</b>	Attach antenna connector to CN2 connector on sensor module. See item 3 in Figure 11.
<b>8</b>	Insert sensor module. Orient in the proper viewing orientation before tightening two sensor compartment screws. See items 2 in Figure 11. Torque screws to 0,4 – 0,6 N-M (3.5 – 5.3 Lb-in).
<b>9</b>	Replace the front end cap. Honeywell recommends lubricating the front end cap O-ring with a Silicone Grease such as Dow Corning #55 or equivalent before replacing the end cap.
<b>10</b>	Adjust antenna for best reception. Don't rotate antenna more than 180 degrees either direction or you could twist and break the antenna wiring inside. Tighten the antenna locking set screw.

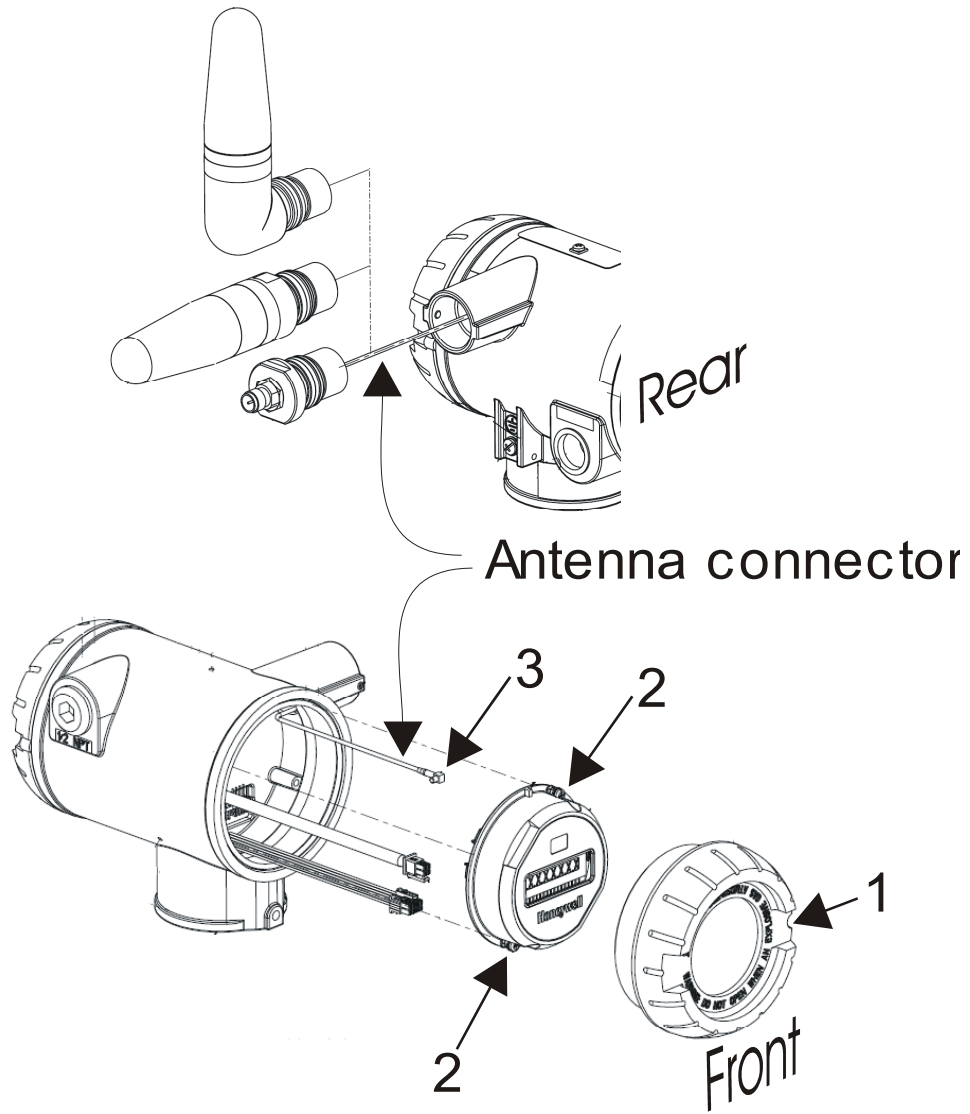


Figure 11 Antenna replacement

## 6.4 Parts

For other replacement parts, refer to XYR 6000 Wireless Transmitter HLAI specification (document 34-XY-03-30).



**6. Maintenance/Repair**  
6.4. Parts

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