GT48XLSi Tractor

Gasoline containing up to 10% ethanol (E10) is acceptable for use in this machine. The use of any gasoline exceeding 10% ethanol (E10) will void the product warranty.

Esta máquina puede utilizar gasolina con un contenido de hasta el 10% de etanol (E10). El uso de una gasolina que supere el 10% de etanol (E10) anulará la garantía del producto.

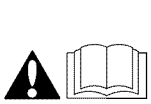
Operator's Manual
Manual de Operario
GT48XLSi

Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

Por favor lea cuidadosamente y comprenda estas intrucciones antes de usar esta maquina.

English/Spanish

586 24 20-49 Rev. 4



SAFETY RULES

Safe Operation Practices for Ride-On Mowers

DANGER: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

WARNING: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot contact spark plug.

WARNING: Do not coast down a hill in neutral, you may lose control of the tractor.

WARNING: Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Operate only at the lowest possible speed when on a slope. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

WARNING

Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

WARNING

Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Wash hands after handling.

I. CHILDREN

WARNING! CHILDREN CAN BE INJURED BY THIS EQUIPMENT. The American Academy of Pediatrics recommends that children be a minimum of 12 year of age before operating a pedestrian controlled lawn mower and a minimum of 16 years of age before operating a riding lawn mower.

WARNING! CHILDREN CAN BE SERIOUSLY INJURED OR KILLED BY THIS EQUIPMENT. Carefully read and follow all of the safety instructions below.

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and in the watchful care of a responsible adult <u>other than</u> the operator.
- Be alert and turn machine off if a child enters the area.
- Before and while backing, look behind and down for small children.
- Never carry children, even with the blades shut off. They may fall off and be seriously injured or interfere with safe machine operation. Children who have been given rides in the past may suddenly appear in the mowing area for another ride and be run over or backed over by the machine.
- Never allow children to operate the machine.
- Use extreme caution when approaching blind corners, shrubs, trees, or other objects that may block your view of a child.

II. GENERAL OPERATION

- Read, understand, and follow all instructions on the machine and in the manual before starting.
- Do not put hands or feet near rotating parts or under the machine. Keep clear of the discharge opening at all times.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blades.
- Ensure the area is clear of bystanders before operating. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never direct discharged material toward anyone. Avoid discharging material against a wall or obstruction. Material may ricochet back toward the operator. Stop the blades when crossing gravel surfaces.
- Do not operate machine without the entire grass catcher, discharge chute, or other safety devices in place and working.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, and stop engine before dismounting. Manually lock ignition switch. (See "MANUALLY LOCKING THE SmartSwitch™ IGNITION" in the Operation section of this manual).
- Disengage blades when not mowing. Shut off engine and wait for all parts to come to a complete stop before cleaning the machine, removing the grass catcher, or unclogging the discharge chute.
- Operate machine only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extreme caution when loading or unloading the machine into a trailer or truck.
- Always wear eye protection when operating machine.
- Use ear protectors to avoid damage to hearing.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
- Follow the manufacturer's recommendation for wheel weights or counterweights.
- Keep machine free of grass, leaves or other debris build-up which can touch hot exhaust / engine parts and burn. Do not allow the mower deck to plow leaves or other debris which can cause build-up to occur. Clean any oil or fuel spillage before operating or storing the machine. Allow machine to cool before storage.

SAFETY RULES

Safe Operation Practices for Ride-On Mowers

III. SLOPE OPERATION

WARNING! When loading or unloading this machine, do not exceed the maximum recommended operation angle of 15°.

Slopes are a major factor related to loss of control and tip-over accidents, which can result in severe injury or death. Operation on all slopes requires extreme caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

- Mow up and down slopes, not across.
- Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Choose a low ground speed so that you will not have to stop or shift while on the slope.
- Do not mow on wet grass. Tires may lose traction. Always keep the machine in gear when going down slopes.
- Do not shift to neutral and coast downhill.
- Avoid starting, stopping, or turning on a slope. If the tires lose traction, disengage the blades and proceed slowly straight down the slope.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction, which could cause the machine to roll over.
- Use extreme caution while operating machine with grass catchers or other attachments; they can affect the stability of the machine. Do no use on steep slopes.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not mow near drop-offs, ditches, or embankments. The machine could suddenly roll over if a wheel is over the edge or if the edge caves in.
- If machine stops while going uphill, disengage blades, shift into reverse and back down slowly.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.

IV. TOWING

- Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
- Follow the manufacturer's recommendation for weight limits for towed equipment and towing on slopes.
- Never allow children or others in or on towed equipment.
- On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
- Travel slowly and allow extra distance to stop.

V. SERVICE

SAFE HANDLING OF GASOLINE

To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only approved gasoline container.
- Never remove gas cap or add fuel with the engine running.
- Allow engine to cool before refueling.
- Never fuel the machine indoors.
- Never store the machine or fuel container where there is an open flame, spark, or pilot light such as on a water heater or other appliances.
- Never fill containers inside a vehicle or on a truck or trailer bed with plastic liner. Always place containers on the ground away from your vehicle when filling.
- Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a gasoline dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If fuel is spilled on clothing, change clothing immediately.
- Never overfill fuel tank. Replace gas cap and tighten securely.

GENERAL SERVICE

- Never operate machine in a closed area.
- Keep all nuts and bolts tight to ensure the equipment is in safe working condition.
- Never tamper with safety devices. Never interfere with the intended function of a safety device or reduce the protection provided by a safety device. Check there proper operation regularly. NEVER operate a machine with a safety device that does not function properly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage and remove any fuel-soaked debris. Allow machine to cool before storing.
- If you strike a foreign object, stop and inspect the machine. Repair, if necessary, before restarting.
- Never make any adjustments or repairs with the engine running.
- Check grass catcher components and the discharge chute frequently and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp. Wrap the blade or wear gloves, and use extreme caution when servicing them.
- Check brake operation frequently. Adjust and service as required.
- Maintain or replace safety and instruction labels, as necessary.

Use ear protectors to avoid damage to hearing.

Always wear eye protection when operating machine.

PRODUCT SPECIFICATIONS

Gasoline Capacity and type:	4 Gallons/15,14 L Regular Unleaded
Oil Type: (API: SG-SL)	SAE 30 (above 32°F/0°C) SAE 5W30 (below 32°F/0°C)
Oil Capacity:	W/Filter: 64 Oz./1,65 L W/out Filter: 60 Oz./1,4 L
Spark Plug:	Champion 795135 (Gap: .030"/ 0,76 mm)
Charging System:	16 Amps @ 3600 RPM
Battery:	Amp/Hr: 28 Min. CCA: 230 Case size: U1R
Blade Bolt Torque:	45-55 Ft. Lbs./62-75 Nm

CONGRATULATIONS on your purchase of a new tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest authorized service center/department. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Maintenance" and "Storage" sections of this manual.
- Wear proper Personal Protective Equipment (PPE) while operating this machine, including (at a minimum) sturdy footwear, eye protection, and hearing protection. Do not mow in short and/or, open toed footwear.
- Always let someone know you are outside mowing.

WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

A spark arrester for the muffler is available through your nearest authorized service center/department.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands.

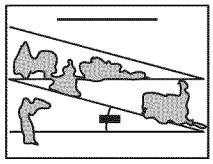
TABLE OF CONTENTS

UNASSEMBLED PARTS

(1) Oil Drain Tube

(1) Quick Connect

Slope Sheet



Battery

(2) Hex Bolts

(2) Nut Keps

***Installed by Dealer**

*Brush Guard Kit

***Pedal**

(2) Screw

(2) Nut U-Channel

ASSEMBLY

Your new tractor has been assembled at the factory with the exception of those parts left unassembled for shipping purposes.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

(1) 1/2" wrench — Tire pressure gauge

(2) 7/16" wrenches — Utility knife — Pliers

When right or left hand is mentioned in this manual, it means when you are in the operating position (seated behind the steering wheel).

TO REMOVE TRACTOR FROM CARTON

UNPACK CARTON

- Remove all accessible loose parts and parts cartons from carton.
- Remove end panels and lay side panels flat.
- Check for any additional loose parts or cartons and remove.

BEFORE REMOVING TRACTOR FROM SKID

CONNECT BATTERY (See Fig. 1)

WARNING: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc. Positive terminal must be connected first to prevent sparking from accidental grounding.

NOTE: If this battery is put into service after month and year indicated on label (label is located between terminals) charge battery for minimum of one hour at 6-10 amps. (See "BATTERY" in the Maintenance section of this manual for charging instructions.)

- Determine battery location. Battery location will be under the seat or the hood.
- Lift seat pan or hood to raised position.
- Remove two terminal caps and discard.
- First connect RED battery cable to positive (+) terminal with bolt and nut as shown. Tighten securely. Slide terminal cover over terminal.
- Connect BLACK grounding cable to negative (-) terminal with remaining bolt and nut. Tighten securely.
- Lower seat pan or hood.

NOTE: For battery installation see "REPLACING BATTERY" in the Service and Adjustments section in this manual.

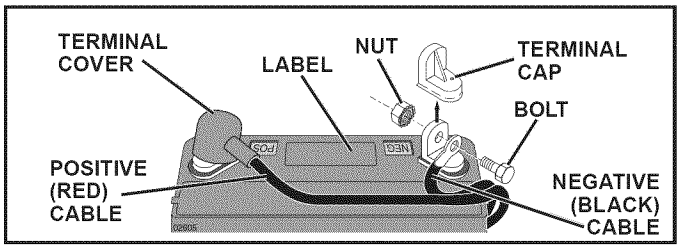


Fig. 1

ADJUST SEAT (See Fig. 2)

- Sit in seat.
- Lift up adjustment lever (A) and slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Release lever to lock seat in position.

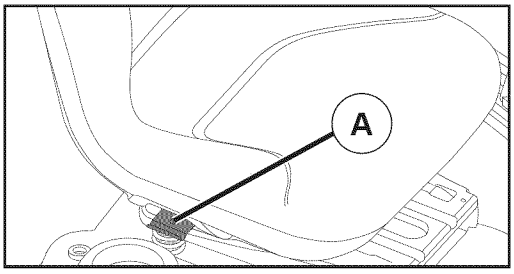


Fig. 2

ASSEMBLY

NOTE: You may now roll your tractor off the skid. Continue using the instructions that follow to remove the tractor from the skid.

⚠WARNING: Before starting, read, understand and follow all instructions in the Operation section of this manual. Ensure tractor is in a well-ventilated area. Ensure the area in front of tractor is clear of other people and objects.

TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

- Raise attachment lift lever to its highest position.
- Release parking brake by depressing brake pedal.
- Place freewheel control in disengaged position to disengage transmission (See "TO TRANSPORT" in the Operation section of this manual).
- Roll tractor forward off skid.

Continue with the instructions that follow.

CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

- Reduce tire pressure to PSI shown on tires.

CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

CHECK BRAKE SYSTEM

After you learn how to operate your tractor, check to see that the brake is operating properly. See "TO CHECK BRAKE" in the Service and Adjustments section of this manual.

✓ CHECKLIST

BEFORE YOU OPERATE YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

PLEASE REVIEW THE FOLLOWING CHECKLIST:

- ✓ All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- ✓ Battery is properly prepared and charged.
- ✓ Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- ✓ Ensure mower deck is properly leveled side-to-side/ front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- ✓ Check mower and drive belts. Ensure they are routed properly around pulleys and inside all belt keepers.
- ✓ Check wiring. See that all connections are still secure and wires are properly clamped.
- ✓ Before driving tractor, ensure freewheel control is in "transmission engaged" position (see "TO TRANSPORT" in the Operation section of this manual).

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

- ✓ Engine oil is at proper level.
- ✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- ✓ Become familiar with all controls, their location and function. Operate them before you start the engine.
- ✓ Ensure brake system is in safe operating condition.
- ✓ Ensure Operator Presence System and Reverse Operation System (ROS) are working properly (See the Operation and Maintenance sections in this manual).
- ✓ It is important to purge the transmission before operating your tractor for the first time. Follow proper starting and transmission purging instructions (See "TO START ENGINE" and "PURGE TRANSMISSION" in the Operation section of this manual).

OPERATION

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.

R — REVERSE

N — NEUTRAL

H — HIGH

L — LOW

COLD WEATHER STARTING POSITION

FAST

SLOW

SMARTSWITCH™ IGNITION

ENGINE OFF

ENGINE START

ENGINE ON

DIFFERENTIAL LOCK

CLUTCH/ BRAKE PEDAL

PARKING BRAKE

MOWER HEIGHT

MOWER LIFT

REVERSE OPERATION SYSTEM (ROS)

REVERSE

FORWARD

CRUISE CONTROL

LIGHTS ON

FUEL

BATTERY

EAR PROTECTION RECOMMENDED

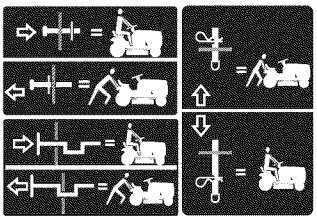
ATTACHMENT CLUTCH DISENGAGED

ATTACHMENT CLUTCH ENGAGED

DANGER, KEEP HANDS AND FEET AWAY

KEEP AREA CLEAR (SEE SAFETY RULES SECTION)

SLOPE HAZARDS



FREE WHEEL
(Automatic Models only)

Failure to follow instructions could result in serious injury or death. The safety alert symbol is used to identify safety information about hazards which can result in death, serious injury and/or property damage.

DANGER indicates a hazard which, if not avoided, **will result in death or serious injury.**

WARNING indicates a hazard which, if not avoided, **could result in death or serious injury.**

CAUTION indicates a hazard which, if not avoided, **might result in minor or moderate injury.**

CAUTION when used **without** the alert symbol, indicates a situation that **could result in damage to the tractor and/or engine.**

HOT SURFACES indicates a hazard which, if not avoided, **could result in death, serious injury and/or property damage.**

FIRE indicates a hazard which, if not avoided, **could result in death, serious injury and/or property damage.**

OPERATION

KNOW YOUR TRACTOR

READ THIS MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.

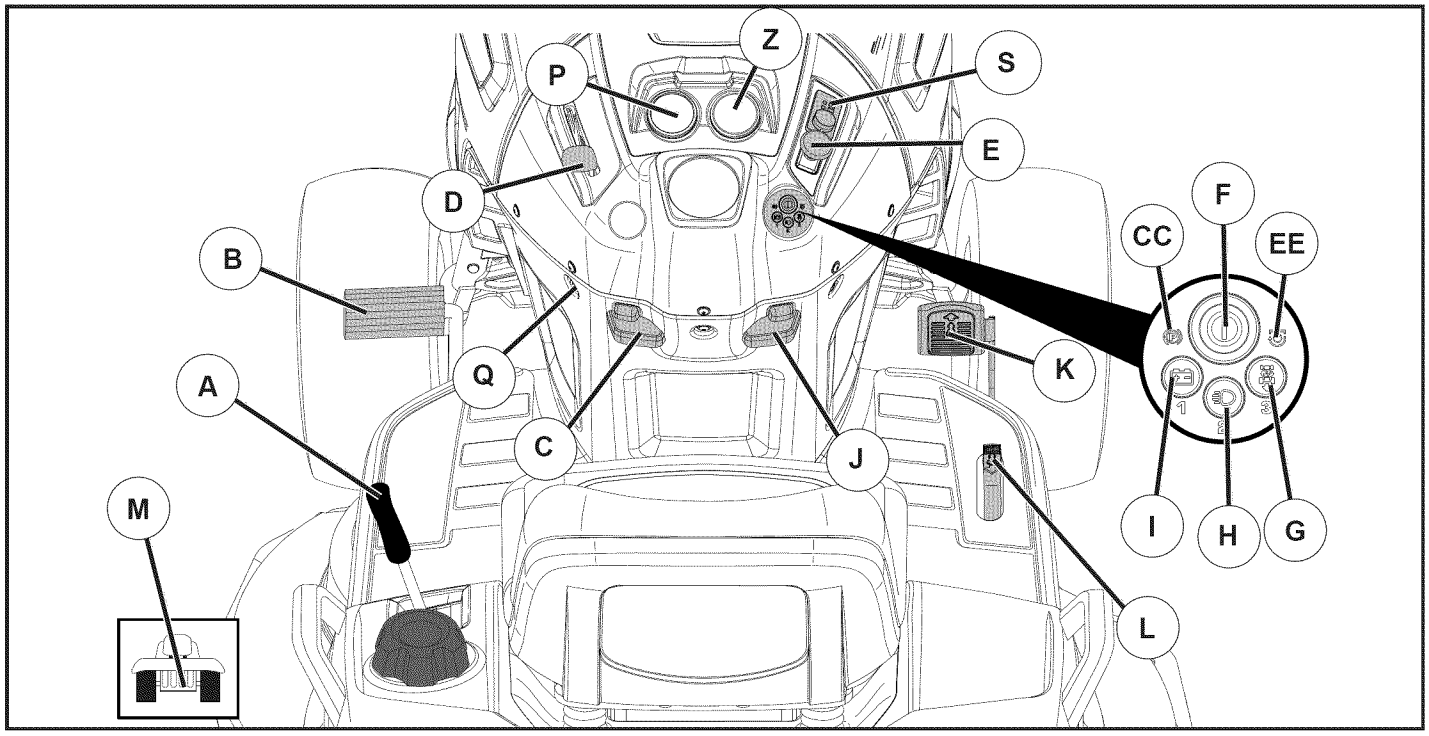


Fig. 3

Our tractors conform to the applicable safety standards of the American National Standards Institute.

(A) ATTACHMENT LIFT LEVER - Used to raise and lower mower or other attachments mounted to tractor.

(B) BRAKE PEDAL - Used for braking the tractor and starting the engine.

(C) PARKING BRAKE - Locks clutch/brake pedal into the brake position.

(CC) PARKING BRAKE SYMBOL - Indicates a starting fault when the parking brake is disengaged.

(D) THROTTLE CONTROL - Used to control engine speed.

(E) ATTACHMENT CLUTCH SWITCH - Used to engage mower blades or other attachments mounted to tractor.

(EE) BLADE SWITCH SYMBOL - Indicates a fault when the attachment clutch switch is engaged.

(F) SMARTSWITCH IGNITION (SSI) BUTTON - Used for starting/stopping engine and communicating status updates.

(G)* REVERSE OPERATION SYSTEM (ROS) - Allows operation of mower deck or other powered attachment while in reverse.

(H)* HEADLIGHT BUTTON - Turns the headlights on/off.

(I)* BATTERY INDICATOR BUTTON - Used to indicate low battery voltage or a charging system fault.

(J) CRUISE CONTROL LEVER - Used to set forward movement of tractor at desired speed without holding the forward drive pedal.

(K) FORWARD DRIVE PEDAL - Used for forward movement of tractor.

(L) REVERSE DRIVE PEDAL - Used for reverse movement of tractor.

(M) FREEWHEEL CONTROL - Disengages transmission for pushing or slowly towing the tractor with the engine off.

(P) HOURMETER - Indicates hours of operation.

(Q) 12-VOLT POWER PORT - Used for 12 volt accessories.

(S) BATTERY INDICATOR/CHARGING PLUG - Indicates the status of the battery.

(Y) DIFFERENTIAL LOCK SWITCH - Used to engage and disengage the differential lock on transaxle.

(Z) AMMETER - Indicates charging (+) or discharging (-) of battery.

* **NOTE:** G, H, and I are also used as the numerical input buttons for entering the passcode.

OPERATION

The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend standard safety glasses or a wide vision safety mask worn over spectacles.

HOW TO USE YOUR TRACTOR

TO SET PARKING BRAKE (See Fig. 4)

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

- Depress brake pedal (B) all the way down and hold.
- Pull parking brake lever (C) up and hold, release pressure from brake pedal (B), then release parking brake lever. Pedal should remain in brake position. Ensure parking brake will hold tractor secure.

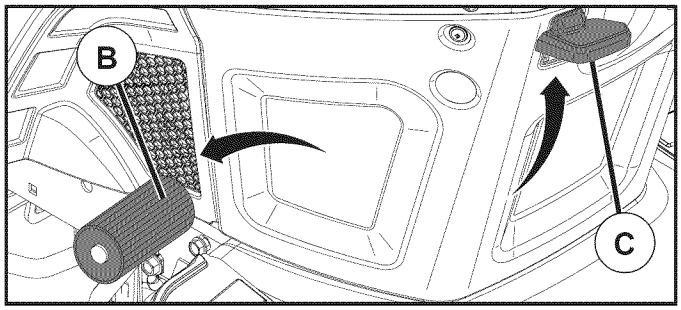
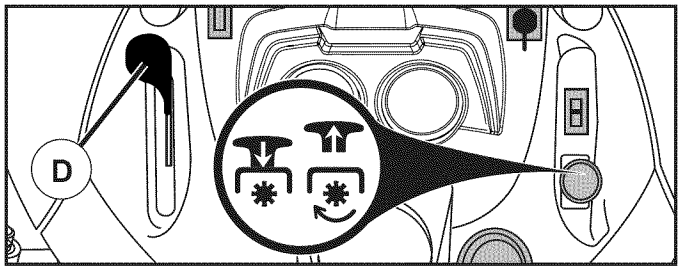


Fig. 4

STOPPING (See Fig. 5)

MOWER BLADES -

- To stop mower blades, place attachment clutch control in the "DISENGAGED" position ( ).



( ) ATTACHMENT CLUTCH SWITCH "DISENGAGED"

( ) ATTACHMENT CLUTCH SWITCH "ENGAGED"

Fig. 5

GROUND DRIVE -

- To stop ground drive, depress brake pedal into full "BRAKE" position.

IMPORTANT: FORWARD AND REVERSE DRIVE PEDALS RETURN TO NEUTRAL POSITION WHEN NOT DEPRESSED.

ENGINE -

- Move throttle control (D) to slow position.

NOTE: Failure to move throttle control to slow position and allowing engine to idle before stopping may cause engine to "backfire".

- Press SSI button (F) once to stop engine.

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.

CAUTION: Always stop tractor completely, as described above, and set parking brake before leaving the operator's position.

MANUALLY LOCKING THE SMARTSWITCH IGNITION (See Fig. 6)

With the engine completely stopped and the SmartSwitch Ignition (SSI) button (F) blinking green, the SSI button can be manually locked by pressing buttons "1" and "3" at the same time for approximately two seconds.

NOTE: The tractor is already locked if asleep or if SSI button is blinking blue.

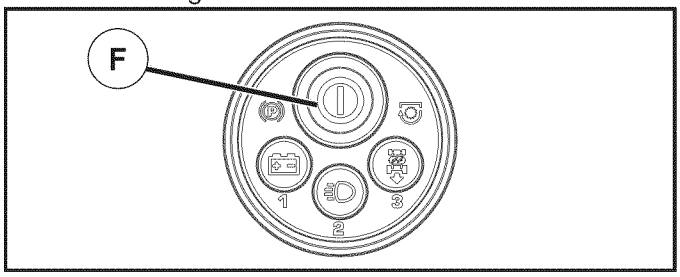


Fig. 6

SMARTSWITCH SAFETY SYSTEM

Your tractor is equipped with an operator presence sensing switch. If the parking brake has not been engaged before the operator leaves the seat, the engine will shut off. To continue mowing, the tractor will need to be restarted. See "TO START ENGINE" in this section of the manual.

TO STOP MOWING

- While seated in operating position, depress brake pedal and set parking brake.

After setting the parking brake, any attempt by the operator to leave the seat will stop the mower blades. The engine will continue to run for approximately five minutes before shutting off. This allows an operator to momentarily leave the seat to remove obstacles without having to restart the tractor.

TO CONTINUE MOWING

- Return to seat.
- Place attachment clutch switch first in "DISENGAGED" position and then in "ENGAGED" position.

NOTE: Any attempt to place attachment clutch switch in the "ENGAGED" position without the operator first being in the seat will immediately shut off engine.

OPERATION

TO USE THROTTLE CONTROL (D) (See Fig.7)

Always operate engine at full speed (fast).

- Operating engine at less than full speed (fast) reduces the engine's operating efficiency.
- Full speed (fast) offers the best mower performance.

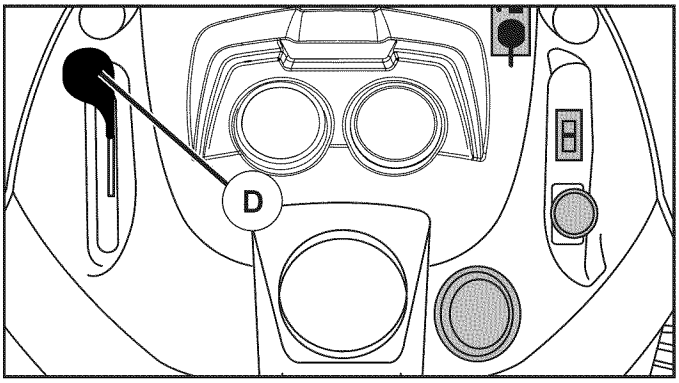


Fig. 7

TO MOVE FORWARD AND BACKWARD (See Fig. 8)

The direction and speed of movement is controlled by the forward and reverse drive pedals.

- Start tractor and release parking brake.
- Slowly depress forward (K) or reverse (L) drive pedal to begin movement. Ground speed increases the further down the pedal is depressed.

TO USE CRUISE CONTROL (J) (See Fig. 8)

The cruise control feature can be used for forward travel only.

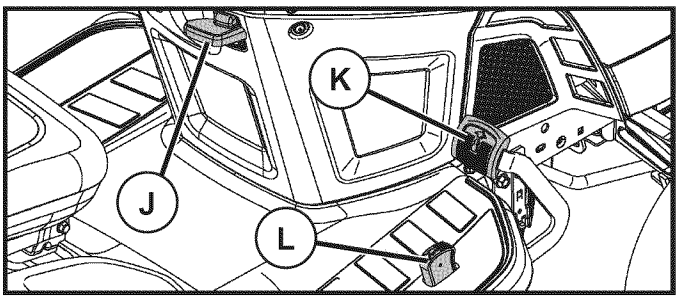


Fig. 8

SYSTEM CHARACTERISTICS

The cruise control should only be used while mowing or transporting on relatively smooth, straight surfaces. Other conditions such as trimming at slow speeds may cause the cruise control to disengage. Do not use the cruise control on slopes, rough terrain or while trimming or turning.

- With forward drive pedal depressed to desired speed, pull cruise control lever (J) up and hold while lifting your foot off the pedal, then release the lever.

To disengage the cruise control, depress the brake pedal or tap on forward drive pedal.

TO USE DIFFERENTIAL LOCK CONTROL (Y) (See Fig. 9)

- To engage differential lock, stop the tractor and push the differential lock switch to the "ON" position.

NOTE: Driving for long periods of time with the differential lock engaged is not detrimental or abusive to the system.

CAUTION: To minimize the risk of damage, avoid engaging differential lock while vehicle is in motion.

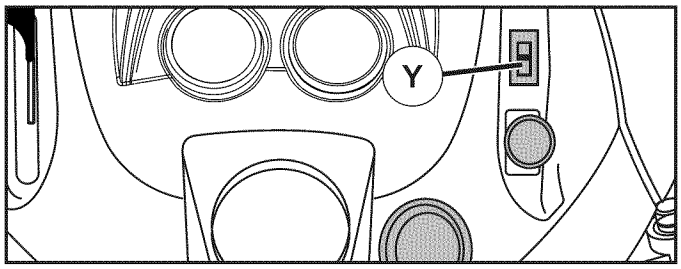


Fig. 9

- Drive tractor forward. As the rear tires rotate the differential lock will engage.

NOTE: Operators may notice displacement or turfing of grass in turns with differential lock engaged.

- To disengage differential lock, push differential lock switch to the "OFF" position. If the differential lock does not disengage, steering the vehicle from side to side will assist.

TO ADJUST MOWER CUTTING HEIGHT (See Fig. 10)

The position of the attachment lift lever (A) determines the cutting height.

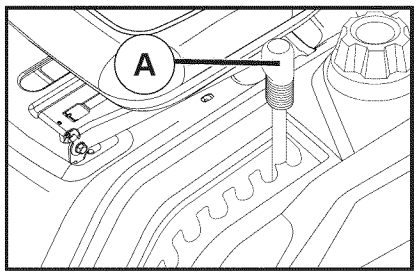


Fig. 10

- Put attachment lift lever in desired cutting height slot.

The cutting height range is approximately 1 to 4" (25,4 to 101,6 mm). The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2" (63,5 mm) during the cool season and to over 3" (76,2 mm) during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6" (152,4 mm) in height should be mowed twice. Make the first cut relatively high; the second to desired height.

TO ADJUST GAUGE WHEELS (See Fig. 11)

Gauge wheels are properly adjusted when they are slightly off the ground when mower is at the desired cutting height in operating position. Gauge wheels then keep the deck in proper position to help prevent scalping in most terrain conditions.

NOTE: Adjust gauge wheels with tractor on a flat level surface.

- Adjust mower to desired cutting height. (See "TO ADJUST MOWER CUTTING HEIGHT" in the Operation section of this manual.)
- With mower in desired height of cut position, gauge wheels should be assembled so they are slightly off the ground. Install gauge wheel in appropriate hole as shown and tighten securely.
- Repeat for opposite side installing gauge wheel in same adjustment hole.

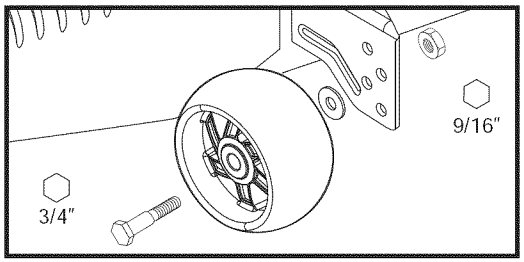


Fig. 11

TO OPERATE MOWER

Your tractor is equipped with an operator presence sensing switch. While engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine. You must remain fully and centrally positioned in the seat to prevent the engine from hesitating or cutting off when operating your equipment on rough, rolling terrain or hills.

- Select desired height of cut. (See "TO ADJUST MOWER CUTTING HEIGHT".)
- Start mower blades by engaging attachment clutch control.

TO STOP MOWER BLADES

Disengage attachment clutch control.

CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the deflector chute in place (See Fig. 12).

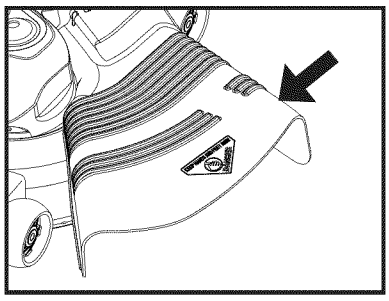


Fig. 12

REVERSE OPERATION SYSTEM (ROS) (See Fig. 13)

Your tractor is equipped with a Reverse Operation System (ROS). Any attempt by the operator to mow in the reverse direction without first pressing the ROS button (G) will stop mower blades. Ensure the transmission is in the neutral position, move the attachment clutch control to the disengaged position, and then back into the engaged position before continuing with ROS operation.

⚠WARNING: Backing up with the attachment clutch engaged while mowing is strongly discouraged. Allowing reverse operation with the attachment clutch engaged should only be done when the operator decides it is necessary to reposition the machine with the attachment engaged. **Do not mow in reverse unless absolutely necessary**.

USING THE REVERSE OPERATION SYSTEM -
Only use if you are certain no children or other bystanders will enter the mowing area.

- With engine running, depress brake pedal all the way down.
- Press ROS button (G) and ensure the ROS button is lit.
- Look down and behind before and while backing.
- Release brake pedal and depress reverse drive pedal to start movement.
- When use of the ROS is no longer needed, press the ROS button to return to normal operation. The ROS button should no longer be lit.

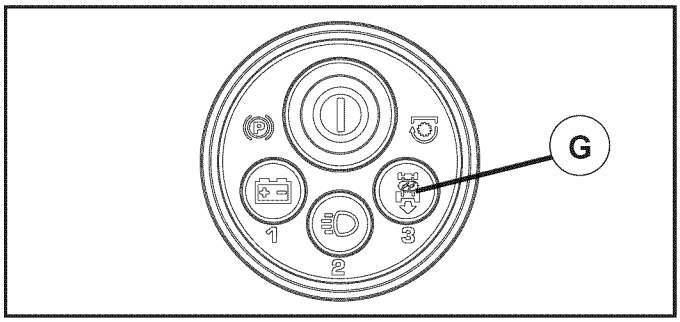


Fig. 13

TO OPERATE ON HILLS

CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If stopping is absolutely necessary, push brake pedal quickly to brake position and engage parking brake.
- To restart movement, slowly release parking brake and brake pedal.
- Slowly depress appropriate drive pedal to slowest setting.
- Make all turns slowly.

TO TRANSPORT (See Fig. 14)

When pushing or towing your tractor, ensure transmission is disengaged by placing freewheel control in freewheeling position. Free wheel control is located under the seat.

- Raise attachment lift to highest position with attachment lift control.
- Raise seat and pull freewheel control up and back into the slot and release so it is held in the disengaged position.
- Do not push or tow tractor at more than two (2) mph (3,2 km/h).
- To reengage transmission, reverse above procedure.

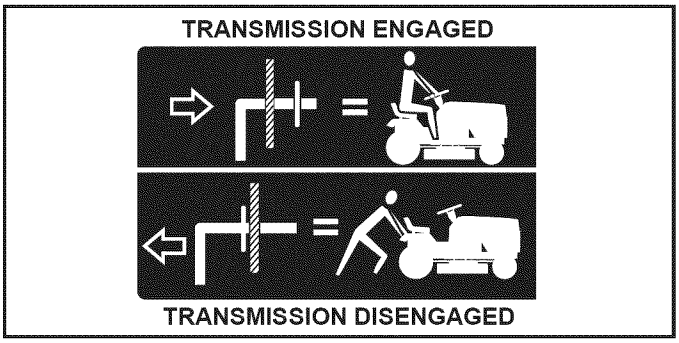


Fig. 14

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, ensure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

TOWING CARTS AND OTHER ATTACHMENTS

Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

HEADLIGHTS

Headlights can be used without your passcode and with the engine off.

WITH ENGINE OFF:

- Press headlight button (H) once to turn headlights on for one minute.
- Press and hold headlight button (H) until headlights blink twice to turn headlights on for five minutes.

NOTE: If the engine is running and shuts off for any reason, the headlights will also shut off.

BATTERY INDICATOR/CHARGING PLUG (See Fig. 15)

The Battery Indicator displays the status of the battery. There are three different indicator lights:

1. RED — Charge necessary
2. YELLOW — Charge recommended
3. GREEN — Charge not necessary

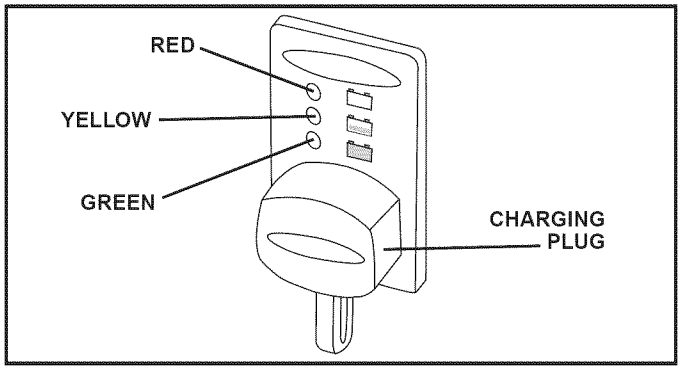


Fig. 15

NOTE: Wait 30 minutes after battery use for accurate charge indication.

For charging, the battery can be charged through the Charging Plug.

WARNING: The Charging Plug only fits CTEK's 12 volt chargers between 0.8 - 10 Amps and must only be used with these chargers.

See your local dealer for an available charger.

BATTERY INDICATOR BUTTON (See Fig. 16)

The battery indicator button (I) is located on the SmartSwitch Ignition module and is used to display the status of the battery. The indicator will only work after the passcode has been entered and is blinking green.

- Press and hold battery indicator button (I) for three (3) seconds.
- The SmartSwitch Ignition Button (F) will light up and indicate the battery status as follows:

RED	Charge necessary
RED AND GREEN	Charge recommended
GREEN	Charge not necessary

- Press the battery indicator button (I) once to stop viewing the battery status.

NOTE: When the battery is too low and after the first unsuccessful start attempt, the battery indicator button will blink for two (2) seconds and then stay lit until battery is charged or until approximately five (5) minutes since last attempted start.

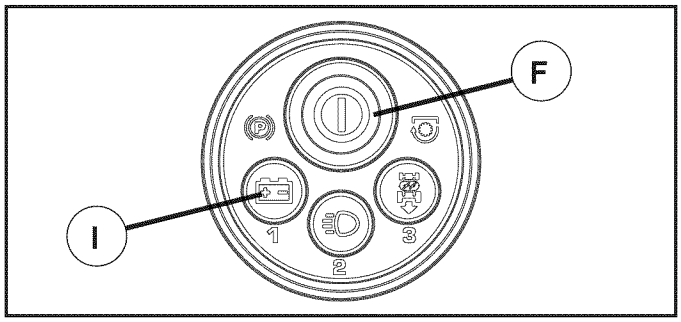


Fig. 16

BEFORE STARTING THE ENGINE

CHECK ENGINE OIL LEVEL

The engine in your tractor has been shipped from the factory already filled with summer weight oil.

- Check engine oil with tractor on level ground.
- Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting. (See "OIL VISCOSITY CHART" in the Maintenance section of this manual.)
- To change engine oil, see the Maintenance section in this manual.

ADD GASOLINE

- Fill fuel tank to bottom of filler neck. Do not overfill. Use fresh, clean, regular gasoline with a minimum of 87 octane. Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to ensure fuel freshness.

CAUTION: Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

IMPORTANT: WHEN OPERATING IN TEMPERATURES BELOW 32°F (0°C), USE FRESH, CLEAN WINTER GRADE GASOLINE TO HELP ENSURE GOOD COLD WEATHER STARTING.

CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur. Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not empty the gas tank and carburetor if using fuel stabilizer.

RESERVE FUEL VALVE OPERATION (See Fig. 17)

1. Raise seat to access reserve fuel valve.
2. In normal operation, valve should be set to primary (as shown in view)
3. If tractor runs out of fuel, rotate valve handle to reserve.
4. Drive tractor to be refueled.
5. After refueling, return valve to primary position.

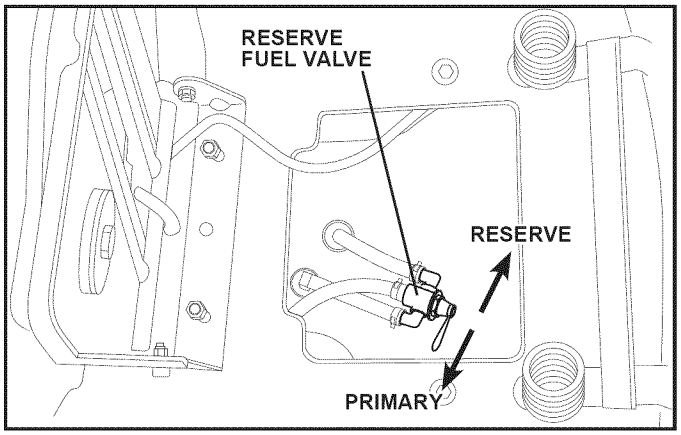


Fig. 17

RESETTING IGNITION SYSTEM PASSCODE (See Fig. 18)

The SmartSwitch Ignition is preset at the factory with the default code "321". To reset or change the passcode, the operator does not have to be seated on the tractor.

1. Press the SmartSwitch Ignition (SSI) button (F) once (or sit on the seat). Ensure the indicator is blinking blue.
2. Press and hold the (1) and (3) buttons simultaneously for approximately three (3) seconds until the SSI button changes to solid blue.
3. Using the numbered buttons, enter the desired passcode. The passcode may be anywhere from one to five digits in length.
4. After the desired passcode has been entered, press the SSI button (F) once.

NOTE: When the indicator flashes green, the passcode has been accepted. If the indicator blinks red, the passcode has not been accepted. Wait until the indicator returns to blinking blue and repeat this procedure starting from step two.

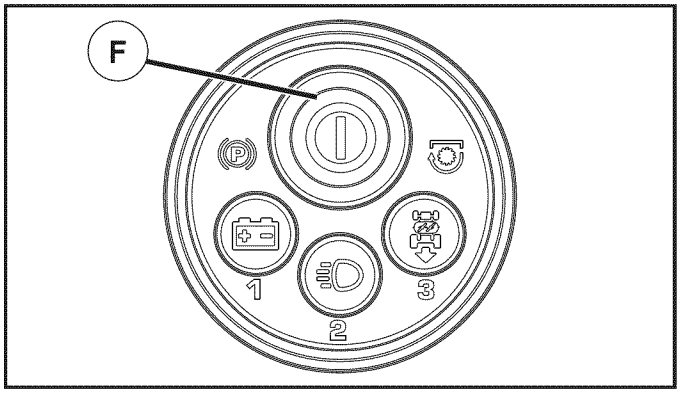


Fig. 18

TO START ENGINE

NOTE: The default passcode "321" is preset at the factory and should be changed prior to first use. (See "RESETTING IGNITION SYSTEM PASSCODE" in this section of the manual.)

SMARTSWITCH WARNING LIGHTS (See Fig. 19)

The SmartSwitch Ignition is programmed with warning lights to indicate when any part of the safety system is not being followed. The engine will not start until all the following ignition system faults are resolved:

- The park brake symbol (CC) will be lit if the parking brake has not been engaged during a start attempt.
- The blade switch symbol (EE) will blink if the attachment clutch control is not in the "DISENGAGED" position during a start attempt.

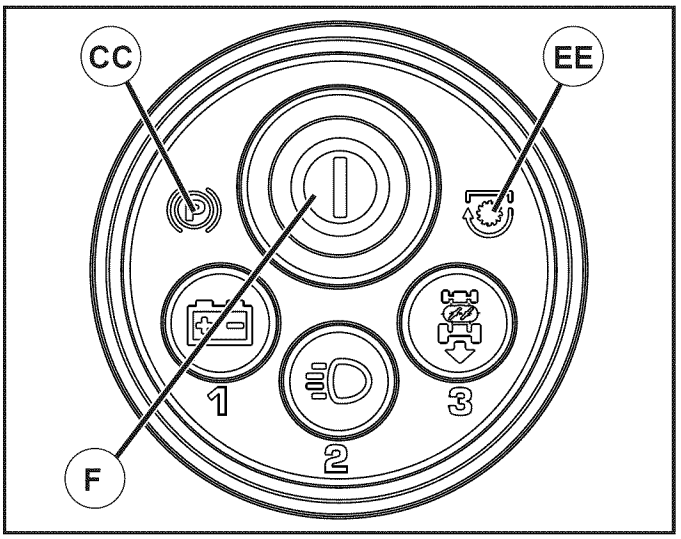


Fig. 19

PRE-START

- Ensure freewheel control is in the transmission engaged position.
- Ensure transmission is in the neutral position
- Move attachment clutch control to the "DISENGAGED" position.
- Sit on seat in operating position, depress brake pedal and set parking brake.

SMARTSWITCH IGNITION UNLOCK

1. Press the SmartSwitch Ignition (SSI) button (F) once (or sit on the seat). Ensure the indicator is blinking blue.
2. Enter passcode and press the SSI button. If passcode is not accepted, the SSI button will blink red. Wait until the SSI button returns to blinking blue before attempting to re-enter passcode. Once accepted, the SSI button will flash green.
3. Ensure that the SmartSwitch Safety System warning lights are not showing any faults present. If any warning lights do indicate faults present, resolve those faults before continuing with STARTING.

STARTING

The Briggs & Stratton Endurance engine equipped with your tractor features a Ready-Start automatic choke system to provide simplified starting in normal conditions. Please read the following starting instruction carefully.

NOTE: For the first time starting after your tractor has sat for an extended period of time, or after running out of gas, the engine may require an extended start attempt to reprime the fuel system. For an extended start, press and hold SSI button for three seconds before releasing. This will prompt the engine to attempt starting for up to ten seconds (instead of the normal five seconds), allowing time for fuel to be pulled into the engine.

NORMAL STARTING (32°F/0°C and above)

1. Move throttle control to fast position (🐇).
2. Perform procedures outlined in "SMARTSWITCH IGNITION UNLOCK" as previously described.
3. While the SSI button (F) is flashing green, press and release the SSI button once more to start the engine.
   - Once engine starts, the attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute.
   - Leave throttle control in fast position (🐇) while mowing.

COLD WEATHER STARTING (32°F/0°C and below)

1. Move throttle control beyond fast position (🐇) into the cold weather starting position (❄).
2. Perform procedures outlined in "SMARTSWITCH IGNITION UNLOCK" as previously described.
3. While the SSI button is flashing green, press the SSI button once more to start the engine.
   - Once engine starts, move the throttle control back to the fast position (🐇) to warm-up. The time required for warm-up will vary from a few seconds to a minute depending upon conditions and temperature.
   - Leave throttle control in fast position (🐇) while mowing.

NOTE: Failure to move throttle from cold weather starting position (❄) will result in poor engine performance and spark plug fouling.

AUTOMATIC TRANSMISSION WARM UP

- Before driving the unit in cold weather, the transmission should be warmed up as follows:
  - Ensure the tractor is on level ground.
  - Release the parking brake and let the brake slowly return to operating position.
  - Allow one minute for transmission to warm up. This can be done during the engine warm up period.
- The attachments can also be used during the engine warm-up period after the transmission has been warmed up.

PURGE TRANSMISSION

CAUTION: Never engage or disengage freewheel lever while the engine is running.

To ensure proper operation and performance, it is recommended that the transmission be purged before operating tractor for the first time. This procedure will remove any trapped air inside the transmission which may have developed during shipping of your tractor.

IMPORTANT: SHOULD YOUR TRANSMISSION REQUIRE REMOVAL FOR SERVICE OR REPLACEMENT, IT SHOULD BE PURGED AFTER REINSTALLATION BEFORE OPERATING THE TRACTOR.

1. Place tractor safely on a level surface - that is clear and open - with engine off and parking brake set.
2. Disengage transmission by placing freewheel control in disengaged position. (See "TO TRANSPORT" in this section of manual.)
3. Sitting in the tractor seat, start engine. After the engine is running, move throttle control to slow position. Disengage parking brake

CAUTION: At any time, during step 4, there may be movement of the drive wheels.

4. Depress forward drive pedal to full forward position, hold for five (5) seconds and release pedal. Depress reverse drive pedal to full reverse position, hold for five (5) seconds and release pedal. Repeat this procedure three (3) times.
5. Shut- off engine and set parking brake.
6. Engage transmission by placing freewheel control in engaged position. (See "TO TRANSPORT" in this section of manual.)
7. Sitting in the tractor seat, start engine. After the engine is running, move throttle control to half (1/2) speed. Disengage parking brake.
8. Drive tractor forward for approximately 5 feet (1,5 m) then backwards for 5 feet (1,5 m). Repeat this driving procedure three times.

Your transmission is now purged and now ready for normal operation.

HOUR METER

The hourmeter shows the total number of hours the engine has run. To service engine and mower, see the Maintenance section of this manual.

MOWING TIPS

- DO NOT use tire chains when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the tractor. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished (See Fig. 20).

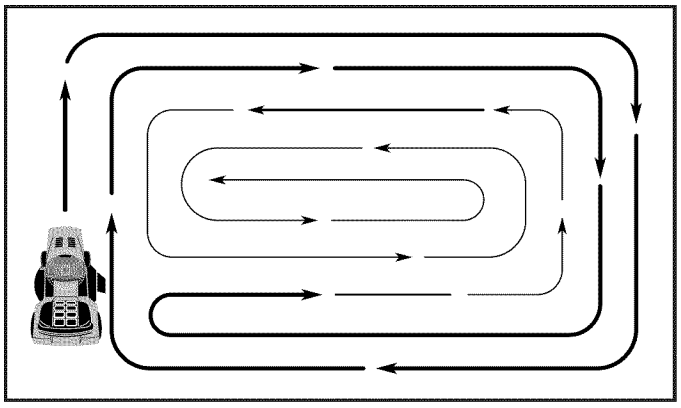


Fig. 20

- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- **Always operate engine at full throttle when mowing to** ensure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

MAINTENANCE

	MAINTENANCE SCHEDULE	BEFORE EACH USE	EVERY 8 HOURS	EVERY 25 HOURS	EVERY 50 HOURS	EVERY 100 HOURS	EVERY SEASON	BEFORE STORAGE
TRACTOR	Check Brake Operation	✔	✔					
	Check Tire Pressure	✔	✔					
	Check Operator Presence and ROS Systems	✔						
	Check for Loose Fasteners	✔				✔		✔
	Check/Replace Mower Blades			✔3				
	Lubrication Chart			✔				✔
	Check Battery Level			✔4				
	Clean Battery and Terminals			✔				✔
	Clean Debris off Steering Plate			✔5				
	Check Transaxle Cooling			✔				
	Check Mower Levelness				✔			
	Check V-Belts					✔		
ENGINE	Check Engine Oil Level	✔	✔					
	Change Engine Oil (models with oil filter)				✔1,2			✔
	Change Engine Oil (models without oil filter)			✔1,2				✔
	Clean Air Filter			✔2				
	Clean Air Screen			✔2				
	Inspect Muffler/Spark Arrester				✔			
	Replace Oil Filter (If equipped)					✔1,2		
	Clean Engine Cooling Fins					✔2		
	Replace Spark Plug					✔	✔	
	Replace Air Filter Paper Cartridge					✔2		
	Replace Fuel Filter						✔	

1 - Change more often when operating under a heavy load or in high ambient temperatures
2 - Service more often when operating in dirty or dusty conditions.
3 - Replace blades more often when mowing in sandy soil.
4 - Not required if equipped with maintenance-free battery.
5 - See Cleaning in Maintenance Section.

GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

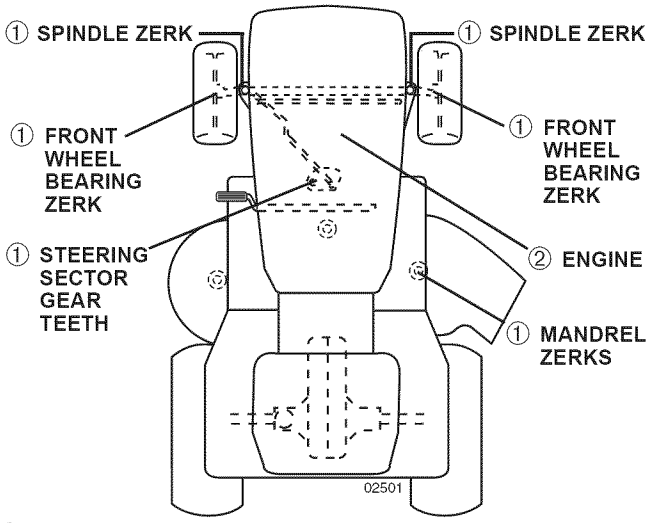
At least once a season, check to see if you should make any of the adjustments described in the Service and Adjustments section of this manual.

- At least once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

BEFORE EACH USE

- Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check operator presence and ROS systems for proper operation.
- Check for loose fasteners.

LUBRICATION CHART



① General Purpose Grease

② Refer to Maintenance "ENGINE" Section

IMPORTANT: DO NOT OIL OR GREASE THE PIVOT POINTS WHICH HAVE SPECIAL NYLON BEARINGS. VISCOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF-LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

MAINTENANCE

TRACTOR

Always observe safety rules when performing any maintenance.

BRAKE OPERATION

If tractor requires more than five (5) feet (1,5 m) to stop at highest speed in highest gear on a level, dry concrete or paved surface, then brake must be checked and adjusted. (See "TO CHECK BRAKE" in the Service and Adjustments section of this manual.)

TIRES

- Maintain proper air pressure in all tires. (See the sides of tires for proper PSI.)
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

OPERATOR PRESENCE SYSTEM AND REVERSE OPERATION SYSTEM (ROS) (See Fig. 21)

Ensure operator presence and reverse operation systems are working properly. If your tractor does not function as described, repair the problem immediately.

- The engine should not start unless the parking brake is engaged, and the attachment clutch control is in the disengaged position.

CHECK OPERATOR PRESENCE SYSTEM

- While the engine is running, any attempt by the operator to leave the seat without first setting the parking brake should shut off the engine.
- With the engine running, the parking brake engaged, and the attachment clutch engaged, any attempt by the operator to leave the seat should shut off the attachment clutch.
- The attachment clutch should never operate unless the operator is in the seat.

CHECK REVERSE OPERATION (ROS) SYSTEM

- With the engine running, the SmartSwitch Ignition (SSI) button (F) solid green, and the attachment clutch engaged any attempt by the operator to shift in reverse will disengage the attachment clutch.
- With the engine running, the SmartSwitch Ignition (SSI) button (F) solid green, and the Reverse Operation System (ROS) button (G) lit, any attempt by the operator to shift in reverse should NOT disengage the attachment clutch.

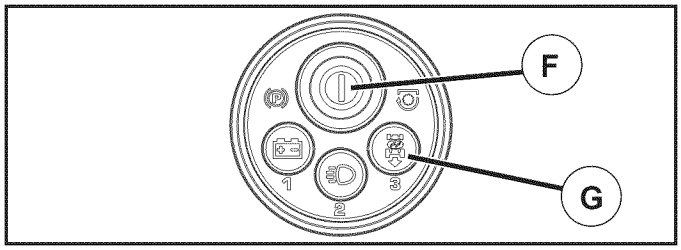


Fig. 21

BLADE CARE

For best results mower blades must be kept sharp. Replace bent or damaged blades.

CAUTION: Use only a replacement blade approved by the manufacturer of your tractor. Using a blade not approved by the manufacturer of your tractor is hazardous, could damage your tractor and void your warranty.

BLADE REMOVAL (See Fig. 22)

- Raise mower to highest position to allow access to blades.

NOTE: Protect your hands with gloves and/or wrap blade with heavy cloth.

- Remove blade bolt by turning counterclockwise.
- Install new or resharpened blade with stamped "THIS SIDE UP" facing deck and mandrel assembly.

IMPORTANT: To ensure proper assembly, center hole in blade must align with star on mandrel assembly.

- Install and tighten blade bolt securely (45-55 Ft. Lbs./ 62-75 Nm).

IMPORTANT: SPECIAL BLADE BOLT IS HEAT TREATED.

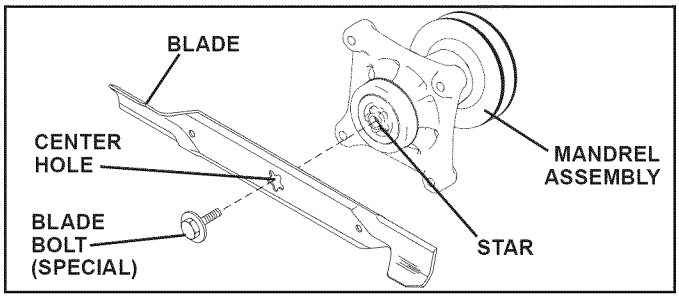


Fig. 22

BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

NOTE: The original equipment battery on your tractor is maintenance free. Do not attempt to open or remove caps or covers. Adding or checking level of electrolyte is not necessary.

TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Remove terminal guard.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery. (See "REPLACING BATTERY" in the Service and Adjustments section of this manual.)

TRANSAXLE MAINTENANCE

The transmission fan and cooling fins should be kept clean to ensure proper cooling.

Do not attempt to clean fan or transmission while engine is running or while the transmission is hot. To prevent possible damage to seals, do not use high pressure water or steam to clean transmission.

- Inspect cooling fan to ensure fan blades are intact and clean.
- Inspect cooling fins for dirt, grass clippings and other materials. To prevent damage to seals, do not use compressed air or high pressure sprayer to clean cooling fins.

TRANSAXLE PUMP FLUID

The transaxle was sealed at the factory and fluid maintenance is not required for the life of the transaxle. Should the transaxle ever leak or require servicing, contact your nearest authorized service center/department.

V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

ENGINE

LUBRICATION

Only use high quality detergent oil rated with API service classification SG-SL. Select the oil's SAE viscosity grade according to your expected operating temperature.

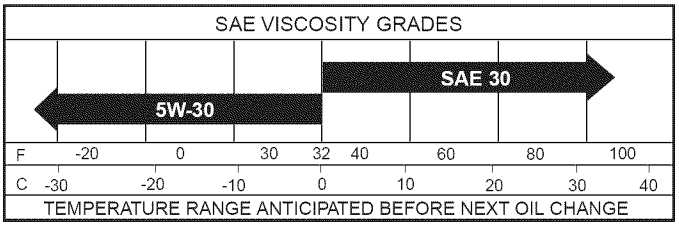


Fig. 23

NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, they will result in increased oil consumption when used above 32°F/0°C. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after every 50 hours of operation or at least once a year if the tractor is not used for 50 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

TO CHANGE ENGINE OIL (See Fig. 23 - 25)

Determine temperature range expected before oil change. All oil must meet API service classification SG-SL.

- Ensure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.

LOWER DASH COVER REMOVAL

- Raise hood.
- Remove fastener from lower dash cover.

CAUTION: Remove lower dash cover carefully to ensure cover tabs are not broken.

- Slide lower dash cover up to release cover tabs from tapered slots in lower dash and remove.

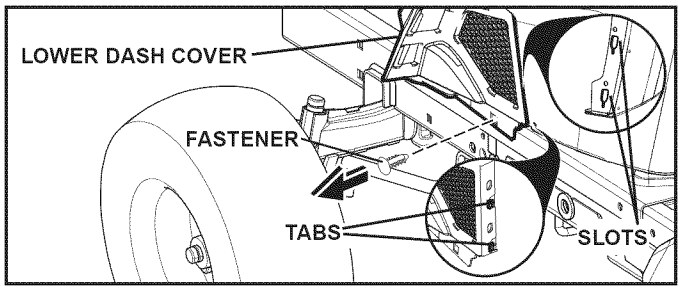


Fig. 24

- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove yellow cap from end of drain valve and install the drain tube onto the fitting.
- Unlock drain valve by pushing inward and turning counterclockwise.
- To open, pull out on the drain valve.

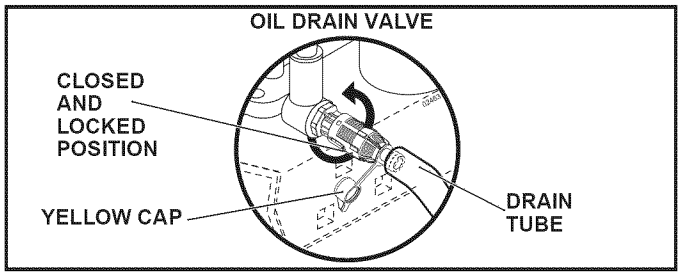


Fig. 25

- After oil has drained completely, close and lock the drain valve by pushing inward and turning clockwise until the pin is in the locked position as shown.
- Remove the drain tube and replace the cap onto to the bottom fitting of the drain valve.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" section of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Ensure dipstick cap is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick. Tighten cap onto the tube securely when finished.

ENGINE OIL FILTER

Replace the engine oil filter every season or every other oil change if the tractor is used more than 100 hours in one year.

NOTE: If needed, remove lower dash covers using steps from "Lower dash cover removal" section of this manual.

MAINTENANCE

AIR FILTER

Your engine will not run properly using a dirty air filter. Service air cleaner more often under dusty conditions.

CLEAN AIR SCREEN

The air screen is over the air intake blower located on top of engine. The air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

ENGINE COOLING SYSTEM

To ensure proper cooling, make sure the grass screen, cooling fins, and other external surfaces of the engine are kept clean at all times.

Every 100 hours of operation (more often under extremely dusty, dirty conditions), remove the blower housing and other cooling shrouds. Clean cooling fins and external surfaces as necessary. Ensure the cooling shrouds are reinstalled.

NOTE: Operating the engine with a blocked grass screen, dirty or plugged cooling fins, and/or cooling shrouds removed will cause engine damage due to overheating.

MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

SPARK PLUGS

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" section of this manual.

IN-LINE FUEL FILTER (See Fig. 26)

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Ensure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.

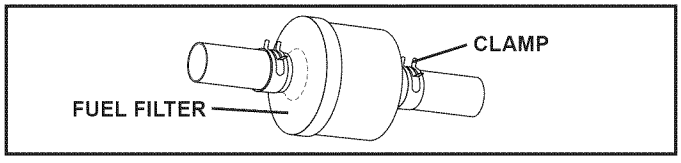


Fig. 26

CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Clean debris from steering plate. Debris can restrict clutch/brake pedal shaft movement, causing belt slip and loss of drive. (See Fig. 27.)

CAUTION: Avoid all pinch points and movable parts.

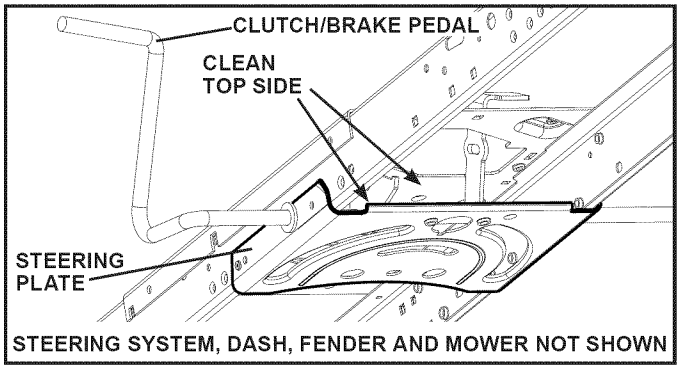


Fig. 27

- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

Except for the washout port (if equipped), we do not recommend using a garden hose or pressure washer to clean the outside of your tractor unless the engine and transmission are covered to keep water out. Water in engine or transmission will shorten the useful life of your tractor. Use compressed air or a leaf blower to remove grass, leaves and trash from outside tractor and mower.

DECK WASHOUT PORT (See Fig. 28)

Your tractor's deck is equipped with a washout port as part of its deck wash system. It should be utilized after each use.

1. Drive the tractor to a level, clear spot on your lawn, near enough to a water spigot for your garden hose to reach.

IMPORTANT: Ensure the tractor's discharge chute is directed AWAY from your house, garage, parked cars, etc. Remove bagger chute or mulch cover if attached.

2. Ensure the attachment clutch control is in the "DISENGAGED" position, set the parking brake, and stop the engine.
3. Thread the nozzle adapter (packaged with your tractor's Operator's Manual) onto the end of your garden hose.
4. Pull back the lock collar of the nozzle adapter and push the adapter onto the deck washout port at the left end of the mower deck. Release the lock collar to lock the adapter on the nozzle.

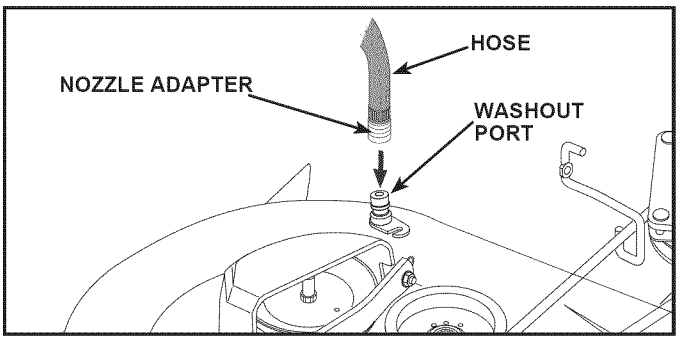


Fig. 28

IMPORTANT: Tug hose ensuring connection is secure.

5. Turn the water on.
6. While sitting in the operator's position on the tractor, re-start the engine and place the throttle lever in the Fast "🐇" position.

IMPORTANT: Recheck the area to ensure the area is clear. Ensure no children are in the area while cleaning the deck.

7. Move attachment clutch control to the "ENGAGED" position. Remain in the operator's position with the cutting deck engaged until the deck is cleaned.
8. Ensure attachment clutch control is in the "DISENGAGED" position. Shut engine off. Turn the water off.
9. Pull back the lock collar of the nozzle adapter to disconnect the adapter from the nozzle washout port.
10. Move the tractor to a dry area, preferably a concrete or paved area. Place the attachment clutch control in the "ENGAGED" position to remove excess water and to help dry before putting the tractor away.

WARNING: A broken or missing washout fitting could expose you or others to thrown objects from contact with the blade.

- **Replace broken or missing washout fitting immediately, prior to using mower again.**

SERVICE AND ADJUSTMENTS

WARNING: TO AVOID SERIOUS INJURY, BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

- **Depress brake pedal fully and set parking brake.**
- **Place attachment clutch in "DISENGAGED" position.**
- **Shut engine off and lock the SmartSwitch Ignition.**
- **Make sure the blades and all moving parts have completely stopped.**
- **Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.**

TO REMOVE MOWER (See Fig. 29)

- Place attachment clutch in "DISENGAGED" position.
- Lower attachment lift lever to its lowest position.
- Remove mower belt from electric clutch pulley (M). See Mower Drive Belt Removal in "TO REPLACE MOWER BLADE DRIVE BELT" in this section.
- Disconnect front link (E) from mower - remove retainer spring and washer.
- Go to either side of mower and disconnect mower suspension arm (A) from chassis and rear lift link (C) from rear mower bracket (D) - remove retainer springs and washers.
- Go to other side of mower and disconnect the suspension arm and rear lift link.

CAUTION: After rear lift links are disconnected, the attachment lift lever will be spring loaded. Have a tight grip on lift lever when changing position of the lever.

- Slide mower out from under right side of tractor.

TO INSTALL MOWER (See Fig. 29 - 36)

Ensure tractor is on level surface and engage parking brake.

- Lower attachment lift lever to its lowest position.

CAUTION: Lift lever is spring loaded. Have a tight grip on lift lever, lower it slowly and engage in lowest position.

NOTE: Ensure mower side suspension arms (A) are pointing forward before sliding mower under tractor.

- Slide mower under tractor until it is centered under tractor.

INSTALL ANTI-SWAY BAR (S) (IF EQUIPPED)

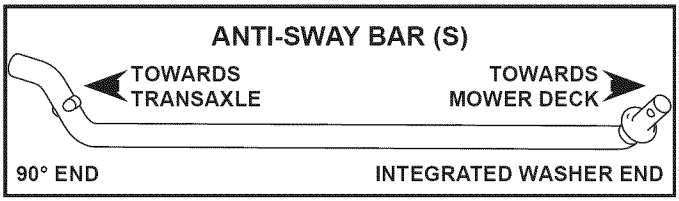


Fig. 30

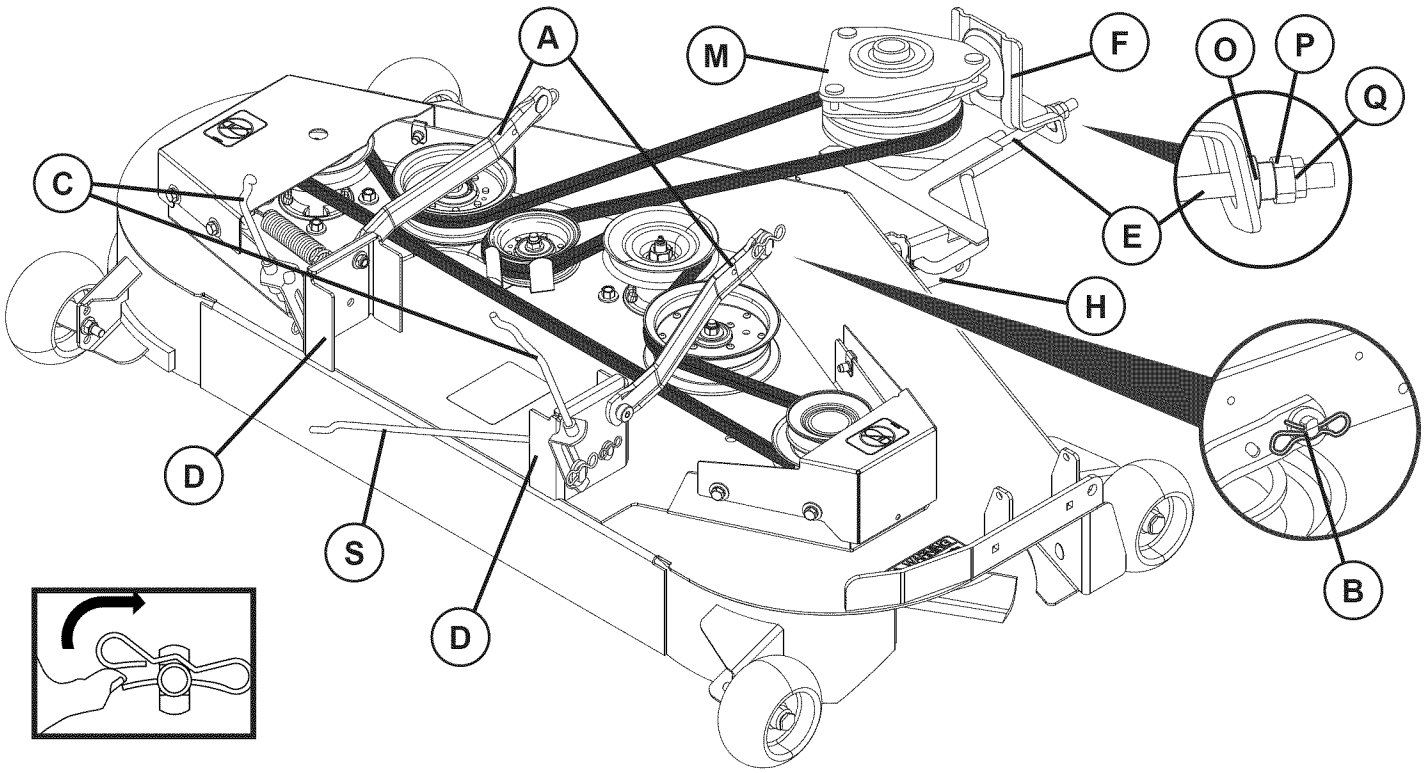


Fig. 29

- From right side of mower, first insert 90° end of anti-sway bar (S) into hole in transaxle bracket (T), located near left rear tire in front of transaxle.

NOTE: Flashlight may be helpful.

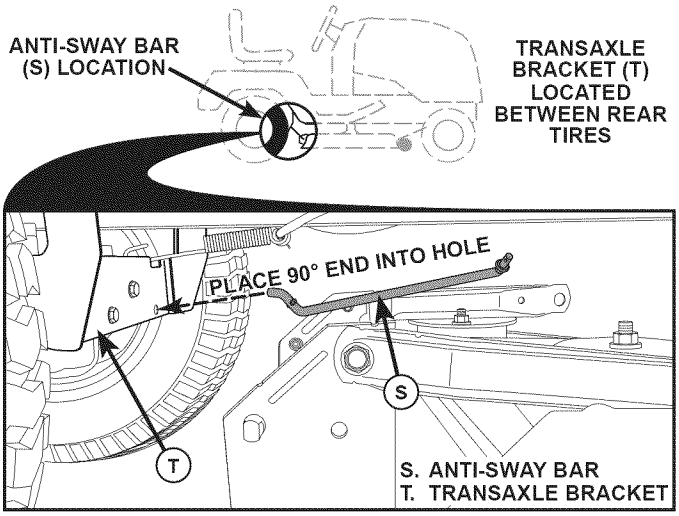


Fig. 31

NOTE: Depending on model, bracket (T) may be different than shown but hole for anti-sway bar will be in same position/location.

- Pivot the integrated washer end of anti-sway bar (S) towards mower deck bracket on right side of mower. Insert integrated washer end of bar into hole in rear mower bracket (D). Move mower as needed to insert integrated washer end of bar into rear mower bracket (D).
- Secure with small washer and small retainer spring as shown.

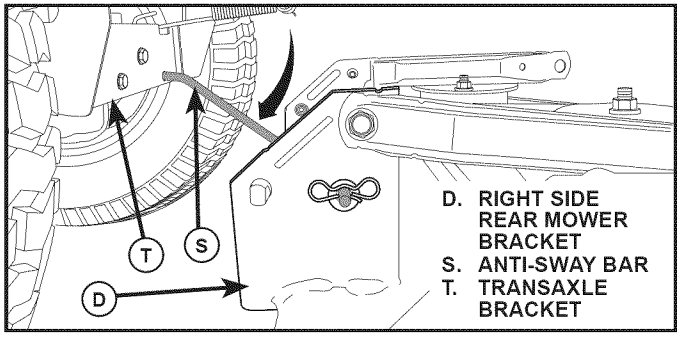


Fig. 32

- ATTACH MOWER SIDE SUSPENSION ARMS (A) TO CHASSIS - Position hole in arm over pin (B) on outside of tractor chassis and secure with retainer spring.
- Repeat on opposite side of tractor.

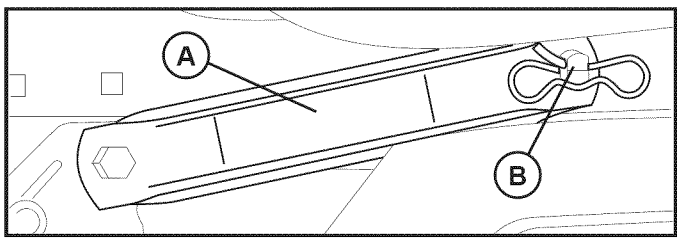


Fig. 33

- ATTACH REAR LIFT LINKS (C) - Lift rear corner of mower and position slot in link assembly over pin on rear mower bracket (D) and secure with washer and retainer spring.
- Repeat on opposite side of tractor.

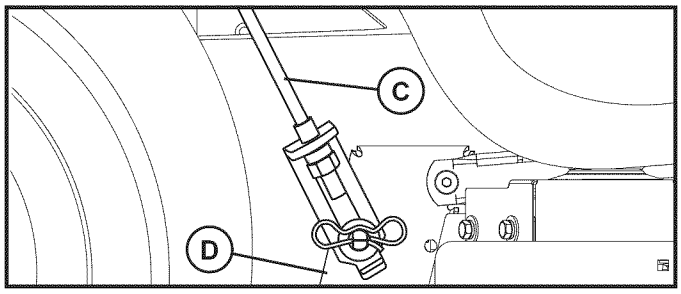


Fig. 34

- ATTACH FRONT LINK (E) - Work from left side of tractor. Insert threaded rod end of link assembly through front hole in tractor suspension bracket (F).
- Install bushing (O) and loosely install nut (P) and jam nut (Q).
- Insert flared ends of link (E) into slots in front mower bracket (H).
- Check Front-To-Back Adjustment in "TO LEVEL MOWER" in this section.

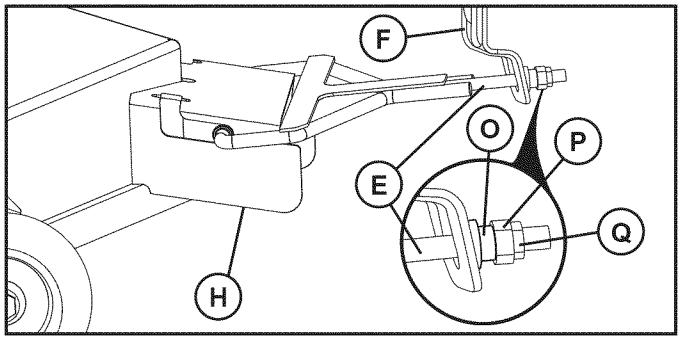


Fig. 35

- Install belt onto electric clutch pulley (M).

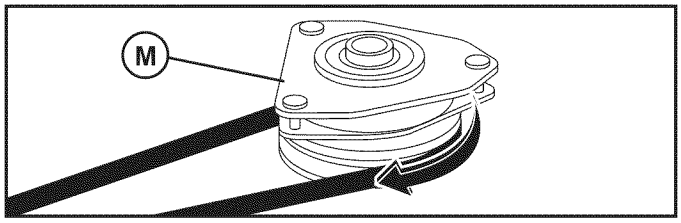


Fig. 36

IMPORTANT: CHECK BELT FOR PROPER ROUTING IN ALL MOWER PULLEY GROOVES.

- Raise attachment lift lever to highest position.
- If necessary, adjust gauge wheels before operating mower as shown in the Operation section of this manual.

See Mower Drive Belt Installation in "TO REPLACE MOWER BLADE DRIVE BELT" in this section of the manual.

TO LEVEL MOWER

Ensure tires are properly inflated to the PSI shown on tires. If tires are over or under inflated, it may affect the appearance of your lawn and lead you to think the mower is not adjusted properly.

VISUAL SIDE-TO-SIDE ADJUSTMENT (See Fig. 37)

- With all tires properly inflated and if your lawn appears unevenly cut, determine which side of mower is cutting lower.

NOTE: As desired, you can raise the low side of mower or lower the high side.

- Go to side of mower you wish to adjust.
- With a 3/4" or adjustable wrench, turn lift link adjustment nut (A) to the left to lower the mower, or, to the right to raise the mower.

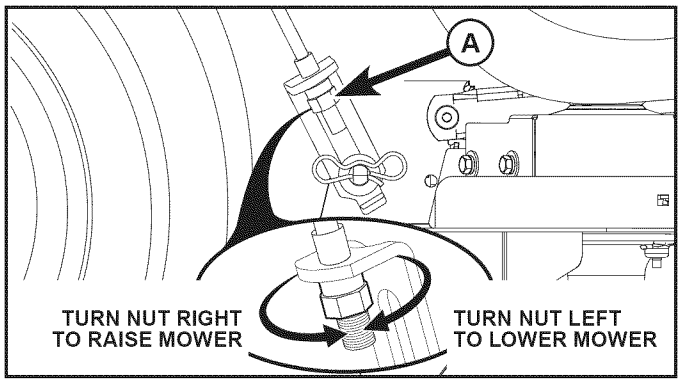


Fig. 37

NOTE: Each full turn of adjustment nut will change mower height about 3/16" (4,7 mm).

- Test your adjustment by mowing some uncut grass and visually checking the appearance. Readjust, if necessary, until you are satisfied with the results.

PRECISION SIDE-TO-SIDE ADJUSTMENT (See Fig. 38)

- With all tires properly inflated, park tractor on level ground or driveway.

CAUTION: Blades are sharp. Protect your hands with gloves and/or wrap blade with heavy cloth.

- Raise mower to its highest position.
- At both sides of mower, position blade at side and measure the distance (A) from bottom edge of blade to the ground. The distance should be the same on both sides.
- If adjustment is necessary, see steps in Visual Adjustment instructions above.
- Recheck measurements, adjust if necessary until both sides are equal.

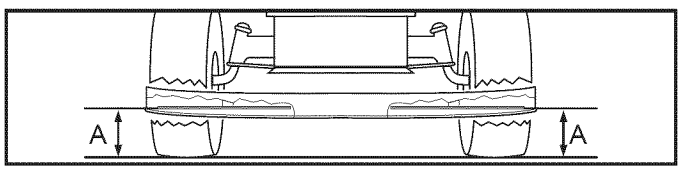


Fig. 38

FRONT-TO-BACK ADJUSTMENT (See Figs. 39 & 40)

IMPORTANT: Deck must be level side-to-side.

To obtain the best cutting results, the mower blades should be adjusted so the front tip is 1/8" to 1/2" (3,1 to 12,7 mm) lower than the rear tip when the mower is in its highest position.

CAUTION: Blades are sharp. Protect your hands with gloves and/or wrap blade with heavy cloth.

- Raise mower to highest position.
- Position any blade so the tip is pointing straight forward. Measure distance (B) to the ground at front and rear tip of the blade.

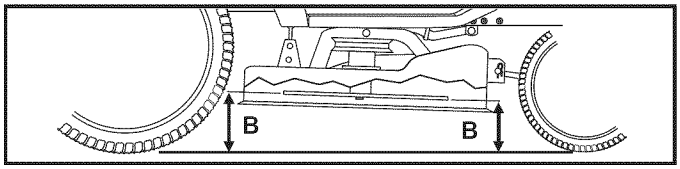


Fig. 39

- If front tip of blade is not 1/8" to 1/2" (3,1 to 12,7 mm) lower than the rear tip, go to the front of tractor.
- With an 11/16" or adjustable wrench, loosen jam nut A several turns to clear adjustment nut B.
- With a 3/4" or adjustable wrench, turn front link adjustment nut (B) clockwise (↷) (tighten) to raise the front of mower, or, counterclockwise (↶) (loosen) to lower the front mower.

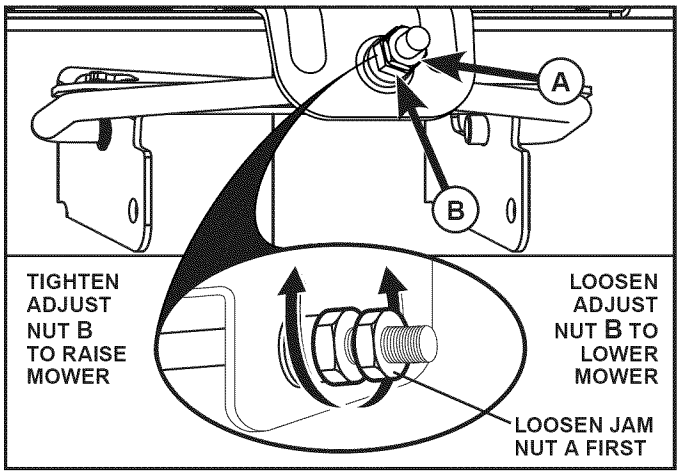


Fig. 40

NOTE: Each full turn of the adjustment nut will change mower height about 1/8" (3,1 mm).

- Recheck measurements, adjust if necessary until front tip of blade is 1/8" to 1/2" (3,1 to 12,7 mm) lower than the rear tip.
- Hold adjustment nut in position with wrench and tighten jam nut securely against adjustment nut.

TO REPLACE MOWER BLADE DRIVE BELT

MOWER DRIVE BELT REMOVAL (See Fig. 41)

- Park tractor on a level surface. Engage parking brake.
- Lower attachment lift lever to its lowest position.
- Remove mandrel covers.
- Remove any dirt or grass clippings which may have accumulated around mandrels and entire upper deck surface.
- With a 3/8" breaker bar and using the square opening in the idler arm, shift the arm counterclockwise (↶) to relieve the tension on the belt.
- Carefully roll the belt over the top of the cutter housing pulleys.

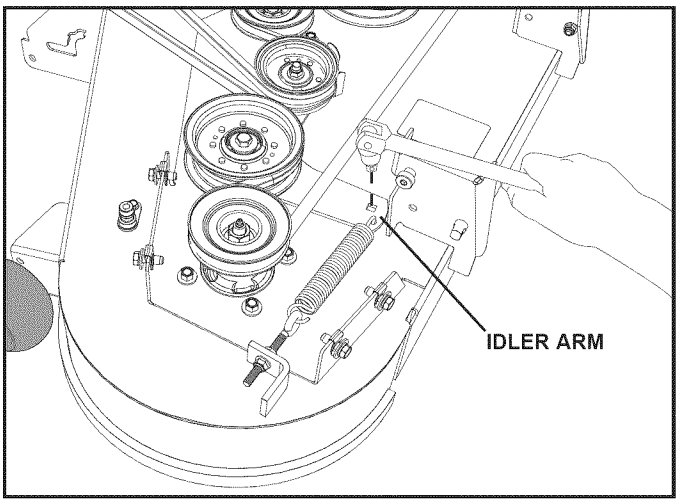


Fig. 41

- Remove the belt from around the electric clutch on the engine shaft.

MOWER DRIVE BELT INSTALLATION (See Fig. 42 & 43)

NOTE: For ease in installing the deck belt, refer to the routing decal on the cutting deck.

- Place the belt around all the pulleys except the idler pulley.
- With a 3/8" breaker bar, shift the idler arm counter-clockwise (↶). When there is enough slack, slip the belt onto the idler pulley.

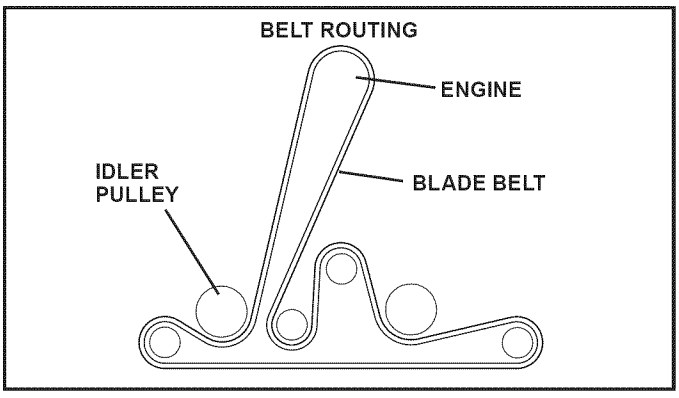


Fig. 42

- Double check belt routing to make sure it matches the routing decal, and that the belt does not have any twist. Correct if needed.
- Adjust belt tension by turning the eyebolt until spring is extended to a length of 5.1" (13 cm).
- Belt tension should be set to 30 Ft. Lbs/40 Nm.
- Replace mandrel covers on both mandrel housings and secure with fasteners.

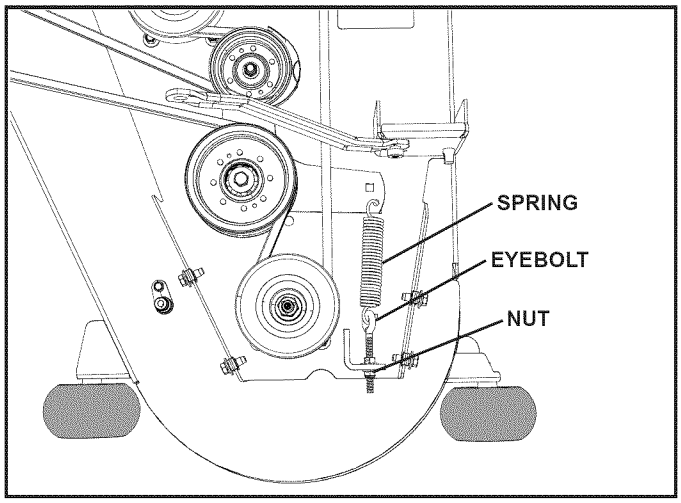


Fig. 43

TO CHECK BRAKE

If tractor requires more than five (5) feet (1,5 m) to stop at highest speed in highest gear on a level, dry concrete or paved surface, then brake must be serviced.

You may also check brake by:

1. Park tractor on a level, dry concrete or paved surface, depress brake pedal all the way down and engage parking brake.
2. Disengage transmission by placing freewheel control in "transmission disengaged" position. Pull freewheel control out and into the slot and release so it is held in the disengaged position.

The rear wheels must lock and skid when you try to manually push the tractor forward. If the rear wheels rotate, then the brake needs to be serviced. Contact a qualified service center.

FRONT WHEEL TOE-IN/CAMBER

Your new tractor front wheel toe-in and camber is set at the factory and is normal. The front wheel toe-in and camber are not adjustable. If damage has occurred to affect the factory set front wheel toe-in or camber, contact a qualified service center.

TO REPLACE MOTION DRIVE BELT (See Fig. 44)

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

BELT REMOVAL -

1. Remove mower. (See "TO REMOVE MOWER" section in this manual.)

NOTE: Observe entire motion drive belt and position of all belt guides and keepers.

2. Disconnect clutch wire harness (A).
3. Remove anti-rotation link (B) on right side of tractor.
4. Remove belt from stationary idler (C) and clutching idler (D).
5. Remove belt from centerspan idler (E).
6. Pull belt slack toward rear of tractor. Carefully remove belt upwards from transmission input pulley and over cooling fan blades (F).
7. Remove belt downward from engine pulley and around electric clutch (G).
8. Slide belt toward rear of tractor, off the steering plate (H) and remove from tractor.

BELT INSTALLATION -

1. Install new belt from tractor rear to front, over the steering plate (H) and above clutch brake pedal shaft (J).
2. Pull belt toward front of tractor and roll belt around electric clutch and onto engine pulley (G).
3. Pull belt toward rear of tractor. Carefully work belt down around transmission cooling fan and onto the input pulley (F). Be sure belt is inside the belt keeper.
4. Install belt on centerspan idler (E).
5. Install belt through stationary idler (C) and clutching idler (D).
6. Reinstall anti-rotation link (B) on right side of tractor. Tighten securely.
7. Reconnect clutch harness (A).
8. Ensure belt is in all pulley grooves and inside all belt guides and keepers.
9. Install mower. (See "TO INSTALL MOWER" section in this manual.)

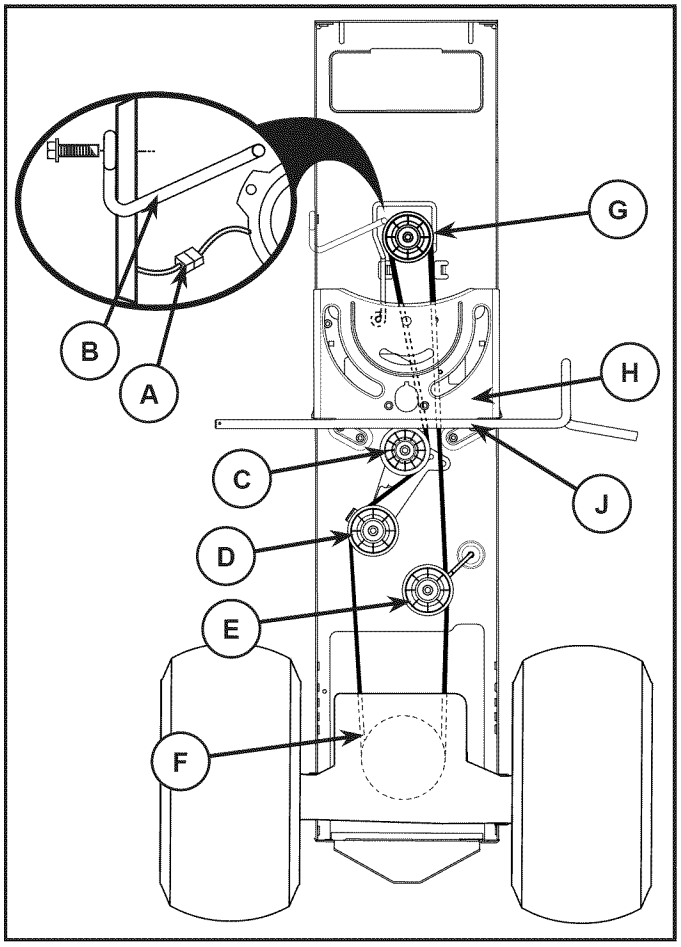


Fig. 44

TO REMOVE WHEEL (See Fig. 45)

- Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).
- Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- Replace axle cover.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

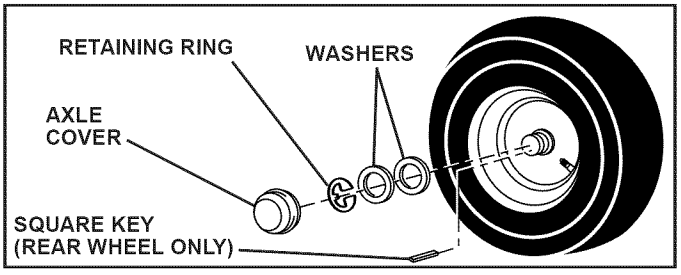


Fig. 45

TO START ENGINE WITH A WEAK BATTERY (See Fig. 46)

WARNING: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. (See "BATTERY" in the MAINTENANCE section of this manual).

If "jumper cables" are used for emergency starting, follow this procedure:

IMPORTANT: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT SYSTEM. DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

TO ATTACH JUMPER CABLES -

- Connect one end of the RED cable to the POSITIVE (+) terminal of each battery(A-B), taking care not to short against tractor chassis.
- Connect one end of the BLACK cable to the NEGATIVE (-) terminal (C) of fully charged battery.
- Connect the other end of the BLACK cable (D) to good chassis ground, away from fuel tank and battery.

TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.

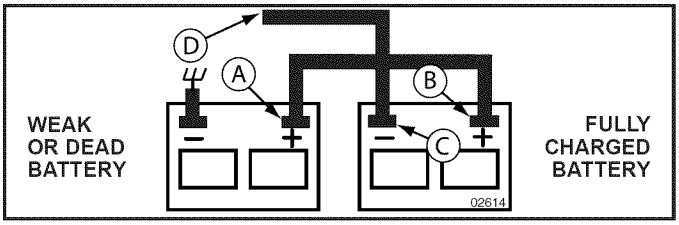


Fig. 46

REPLACING BATTERY (See Fig. 47)

WARNING: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc. Positive terminal must be connected first to prevent sparking from accidental grounding.

- Lift hood to raised position.
- Remove terminal cover.
- Disconnect BLACK battery cable then RED battery cable and carefully remove battery from tractor.
- Install new battery with terminals in same position as old battery.
- Reinstall terminal cover.
- First connect RED battery cable to positive (+) battery terminal with bolt and nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) battery terminal with remaining bolt and nut. Tighten securely
- Close hood.

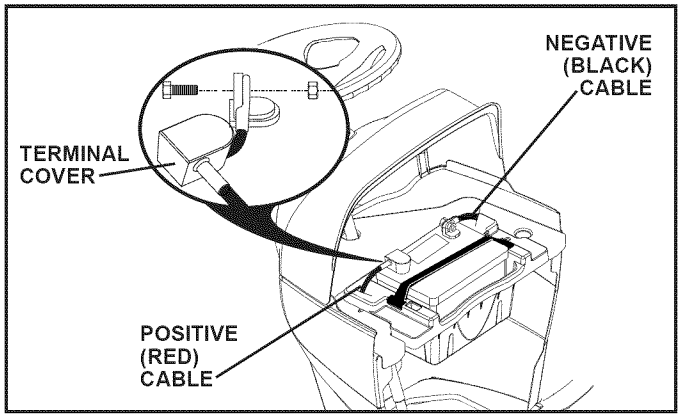


Fig. 47

TO REPLACE LED HEADLIGHT

- Raise hood.
- Disconnect harness from LED light.
- Remove mounting screws to remove LED light, reflector and lens.
- Replace LED light, reflector, or lens as needed.
- Reinstall using mounting screws previously removed.
- Reconnect harness to LED light.
- Close hood.

INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

- Check wiring.

TO REPLACE FUSE (See Fig. 48)

Unit has two automotive type fuses. Replace primary operation fuse with a 20 amp and the differential lock actuator fuse with a 10 amp. The fuse holders are located behind the dash.

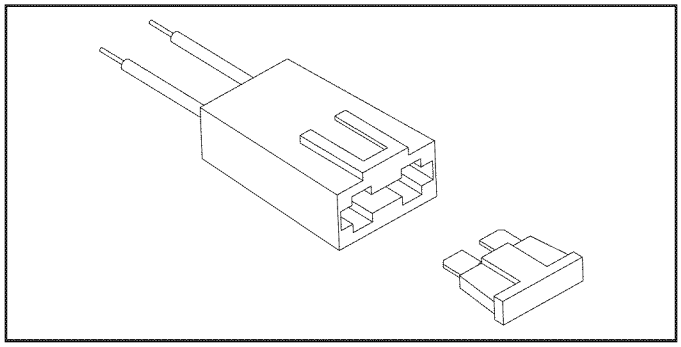


Fig. 48

SMARTSWITCH IGNITION SYSTEM LIGHTS (See Fig. 49)

The SmartSwitch System is equipped with courtesy lights that are used to indicate system functions or faults.

FUNCTIONS

- The SmartSwitch Ignition (SSI) Button (F) will blink blue while waiting for the correct passcode to be entered. The SSI button will blink green when tractor is ready to start and remain solid green while running.
- The park brake symbol (CC) will be lit if the parking brake has not been engaged during a start attempt.
- The blade switch symbol (EE) will blink if the attachment clutch control is not in the "DISENGAGED" position during a start attempt.
- The Reverse Operation System (ROS) button (G) will be lit when Reverse Operation System is in use.
- The Headlight button (H) will remain lit while headlights are in use.
- During normal operation, the Battery Indicator Button (I) will not be lit.

FAULTS

- The SSI Button (F) will blink red for two seconds if the wrong passcode has been entered.
- The Reverse Operation System (ROS) button (G) will blink when there is a fault with the Reverse Operation System. See "Reverse Operation System" in the Operation section of this manual.
- After the first unsuccessful start attempt, the Battery Indicator Button (I) will blink for two (2) seconds and then stay lit. This indicates that the battery voltage is below normal operating level. While engine is in operation, this light may also indicate a charging system failure.
- The Headlight Button (H) will blink when one or both of the headlight bulbs fail.
- All indicator lights will blink in the event the engine shuts off for unknown reasons; for example, if the engine has run out of fuel.

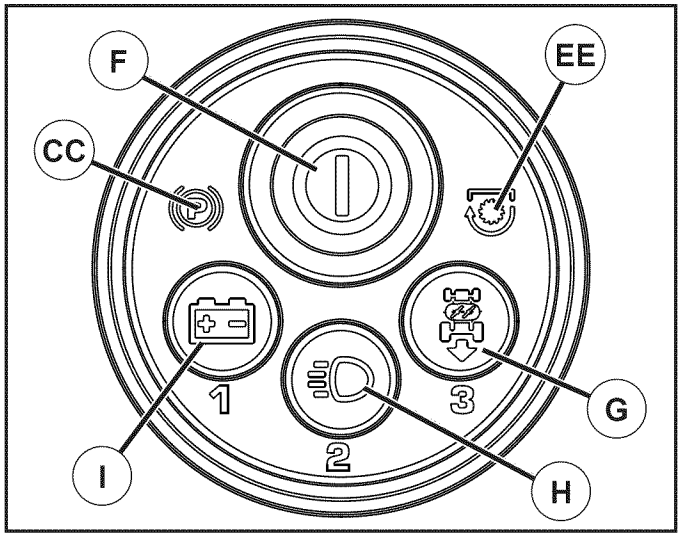


Fig. 49

TO REMOVE HOOD AND GRILL ASSEMBLY (See Fig. 50)

- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- To replace, reverse above procedure.

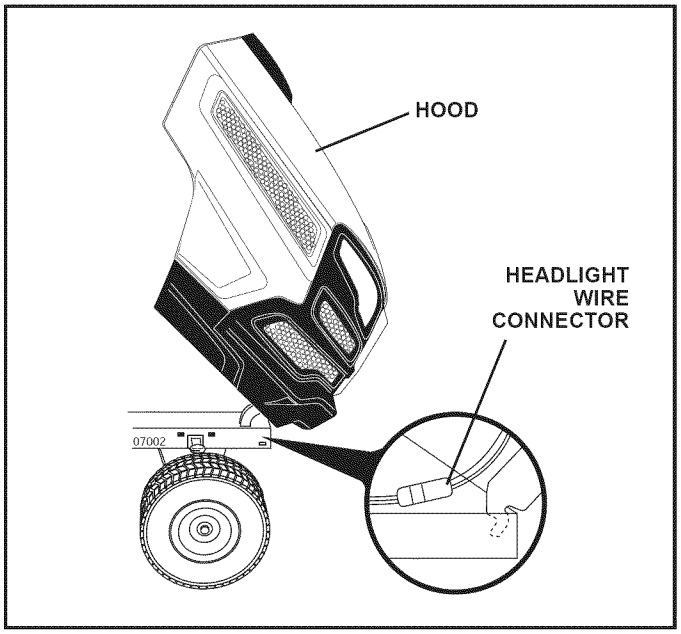


Fig. 50

TRANSMISSION

REMOVAL/REPLACEMENT

Should your transmission require removal for service or replacement, it should be purged after reinstallation and before operating the tractor. See "PURGE TRANSMISSION" in the Operation section of this manual.

ENGINE

TO ADJUST THROTTLE CONTROL CABLE

The throttle control has been preset at the factory and adjustment should not be necessary. If adjustment is necessary, see engine manual.

STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.

WARNING: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Maintenance section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Maintenance section of this manual.
- Ensure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Maintenance section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

ENGINE

FUEL SYSTEM

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Empty the fuel tank by starting the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not empty the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER(S)

- Remove spark plug(s).
- Pour one ounce (29.5 mL) of oil through spark plug hole(s) into cylinder(s).
- Distribute oil by setting parking brake, disengaging attachment clutch and using the SmartSwitch Ignition (SSI) to attempt a start. The oil will be distributed during the approximate 5 second start-up attempt.
- Replace with new spark plug(s).

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

IMPORTANT: NEVER COVER TRACTOR WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.

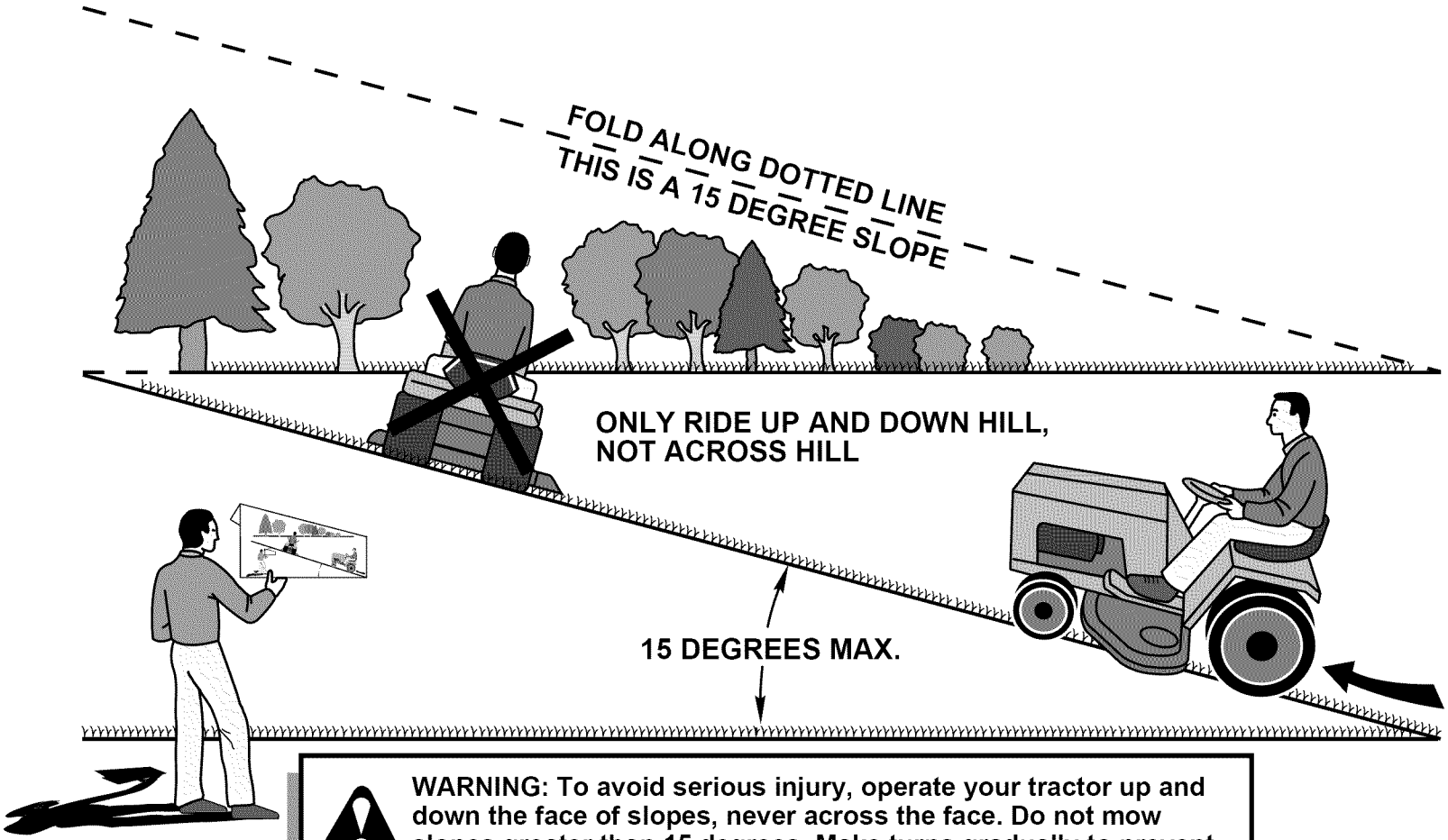
TROUBLESHOOTING

PROBLEM	CAUSE	CORRECTION
Will not start	1. Out of fuel. 2. Engine flooded. 3. Bad spark plug. 4. Dirty air filter. 5. Dirty fuel filter. 6. Water in fuel. 7. Loose or damaged wiring. 8. Engine valves out of adjustment.	1. Fill fuel tank. 2. Wait several minutes before attempting to start. 3. Replace spark plug. 4. Clean/replace air filter. 5. Replace fuel filter. 6. Empty fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. 7. Check all wiring. 8. Contact an authorized service center/department.
Hard to start	1. Dirty air filter. 2. Bad spark plug. 3. Weak or dead battery. 4. Dirty fuel filter. 5. Stale or dirty fuel. 6. Loose or damaged wiring. 7. Engine valves out of adjustment.	1. Clean/replace air filter. 2. Replace spark plug. 3. Recharge or replace battery. 4. Replace fuel filter. 5. Empty fuel tank and refill tank with fresh, clean gas. 6. Check all wiring. 7. Contact an authorized service center/department.
Engine will not turn over	1. Brake pedal not depressed. 2. Attachment clutch is engaged. 3. Weak or dead battery. 4. Blown fuse. 5. Corroded battery terminals. 6. Loose or damaged wiring. 7. Faulty ignition switch. 8. Faulty solenoid or starter. 9. Faulty operator presence switch(es).	1. Depress brake pedal. 2. Disengage attachment clutch. 3. Recharge or replace battery. 4. Replace fuse. 5. Clean battery terminals. 6. Check all wiring. 7. Check/replace ignition switch. 8. Check/replace solenoid or starter. 9. Contact an authorized service center/department.
Engine clicks but will not start	1. Weak or dead battery. 2. Corroded battery terminals. 3. Loose or damaged wiring. 4. Faulty solenoid or starter.	1. Recharge or replace battery. 2. Clean battery terminals. 3. Check all wiring. 4. Check/replace solenoid or starter.
Loss of power	1. Cutting too much grass/too fast. 2. Throttle in cold weather starting position ( ). 3. Build-up of grass, leaves, trash under mower. 4. Dirty air filter. 5. Low oil level/dirty oil. 6. Faulty spark plug. 7. Dirty fuel filter. 8. Stale or dirty fuel. 9. Water in fuel. 10. Spark plug wire loose. 11. Dirty engine air screen/fins. 12. Dirty/clogged muffler. 13. Loose or damaged wiring. 14. Engine valves out of adjustment.	1. Raise cutting height/reduce speed. 2. Move throttle control to fast position ( ). 3. Clean underside of mower housing. 4. Clean/replace air filter. 5. Check oil level/change oil. 6. Clean and regap or change spark plug. 7. Replace fuel filter. 8. Empty fuel tank and refill tank with fresh, clean gas. 9. Empty fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. 10. Connect and tighten spark plug wire. 11. Clean engine air screen/fins. 12. Clean/replace muffler. 13. Check all wiring. 14. Contact an authorized service center/department.
Excessive vibration	1. Worn, bent or loose blade. 2. Bent blade mandrel. 3. Loose/damaged part(s).	1. Replace blade. Tighten blade bolt. 2. Replace blade mandrel. 3. Tighten loose part(s). Replace damaged parts.

TROUBLESHOOTING

PROBLEM	CAUSE	CORRECTION
Engine continues to run when operator leaves seat with attachment clutch engaged	1. Faulty operator-safety presence control system.	1. Check wiring, switches and connections. If not corrected, contact an authorized service center/ department. ⚠ **CAUTION: DO NOT operate machine until problem is corrected.**
Poor cut - uneven	1. Worn, bent or loose blade. 2. Mower deck not level. 3. Buildup of grass, leaves, trash under mower. 4. Bent blade mandrel. 5. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.	1. Replace blade. Tighten blade bolt. 2. Level mower deck. 3. Clean underside of mower housing. 4. Replace blade mandrel. 5. Clean around mandrels to open vent holes.
Mower blades will not rotate	1. Obstruction in clutch mechanism. 2. Worn/damaged mower drive belt. 3. Frozen idler pulley. 4. Frozen blade mandrel.	1. Remove obstruction. 2. Replace mower drive belt. 3. Replace idler pulley. 4. Replace blade mandrel.
Poor grass discharge	1. Engine speed too slow. 2. Travel speed too fast. 3. Wet grass. 4. Mower deck not level. 5. Low/uneven tire air pressure. 6. Worn, bent or loose blade. 7. Buildup of grass, leaves, trash under mower. 8. Mower drive belt worn. 9. Blades improperly installed. 10. Improper blades used. 11. Clogged mower deck vent holes from buildup of grass, leaves, trash around mandrels.	1. Place throttle control in “FAST” position. 2. Shift to slower speed. 3. Allow grass to dry before mowing. 4. Level mower deck. 5. Check tires for proper air pressure. 6. Replace blade. Tighten blade bolt. 7. Clean underside of mower housing. 8. Replace mower drive belt. 9. Reinstall blades sharp edge down. 10. Replace with blades listed in parts manual. 11. Clean around mandrels to open vent holes.
Headlight(s) not working (if so equipped)	1. Switch is “OFF”. 2. Bulb(s) or lamp(s) burned out. 3. Faulty light switch. 4. Loose or damaged wiring. 5. Blown fuse.	1. Turn switch “ON”. 2. Replace bulb(s) or lamp(s). 3. Check/replace SmartSwitch Ignition switch. 4. Check wiring and connections. 5. Replace fuse.
Battery will not charge	1. Bad battery cell(s). 2. Poor cable connections. 3. Faulty regulator (if so equipped). 4. Faulty alternator.	1. Replace battery. 2. Check/clean all connections. 3. Replace regulator. 4. Replace alternator.
Loss of drive	1. Freewheel control in “disengaged” position. 2. Debris on steering plate (if equipped). 3. Motion drive belt worn, damaged, or broken. 4. Air trapped in transmission during shipment or servicing. 5. Axle key missing.	1. Place freewheel control in “engaged” position. 2. See "CLEANING" in the maintenance section. 3. Replace motion drive belt. 4. Purge transmission. 5. Install axle key at rear wheel. See "TO REMOVE WHEEL" in the Service and Adjustments section.
Engine "backfires” when turning engine “OFF”	1. Engine throttle control not set between half and full speed (fast) position before stopping engine.	1. Move throttle control between half and full speed (fast) position before stopping engine.

SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION



WARNING: To avoid serious injury, operate your tractor up and down the face of slopes, never across the face. Do not mow slopes greater than 15 degrees. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

1. Fold this page along dotted line indicated above.
2. Hold page before you so that its left edge is vertically parallel to a tree trunk or other upright structure.
3. Sight across the fold in the direction of hill slope you want to measure.
4. Compare the angle of the fold with the slope of the hill.

HOW TO USE THIS MANUAL

This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.

Each tractor has its own model number.

The model number for your tractor can be found on the fender under the seat.

When ordering parts, always give the following information:

- Product - "TRACTOR"
- MODEL NUMBER - "**GT48XLSi" (96043017700)**"
- Part Number
- Part Description

TABLE OF CONTENTS

COMO UTILIZAR ESTE MANUAL

Este manual está diseñado para brindarle al comprador un medio para identificar las piezas del tractor para cuando necesite hacer el pedido de un repuesto. Las ilustraciones pueden o no representar los ensambles reales; por lo tanto, no se recomienda utilizar este manual como una guía para ensamblar o desarmar el tractor. Algunos accesorios y piezas están dibujados en tamaños más grandes para identificarlos con mayor facilidad.

Cada tractor tiene su propio número de modelo.

El número de modelo del tractor se encuentra en el guardabarros debajo del asiento.

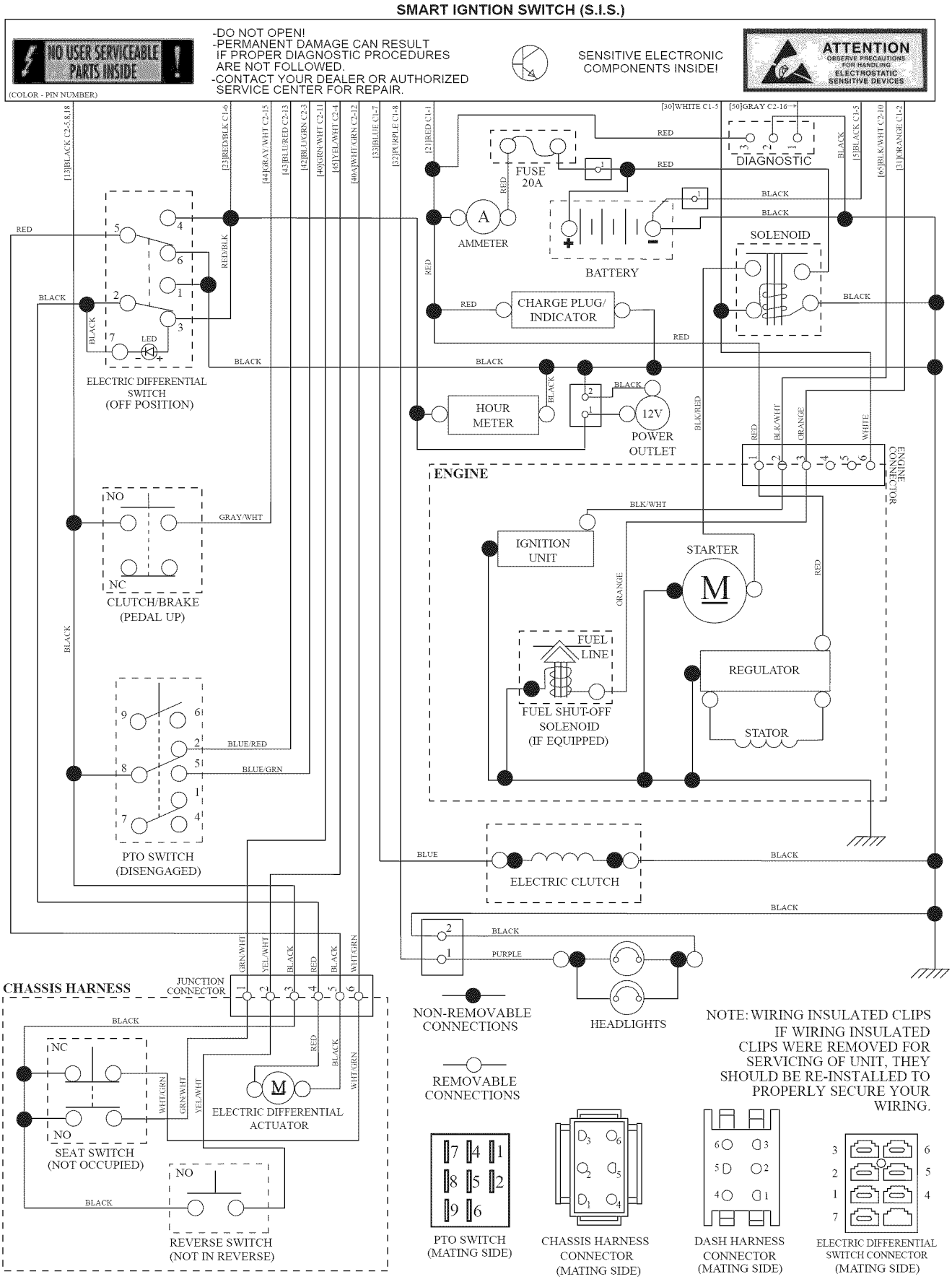
Cuando haga el pedido de una pieza, siempre brinde la siguiente información:

- Producto: "TRACTOR"
- NÚMERO DE MODELO: **"GT48XLSi"(96043017700)"**
- Número de pieza
- Descripción de la pieza

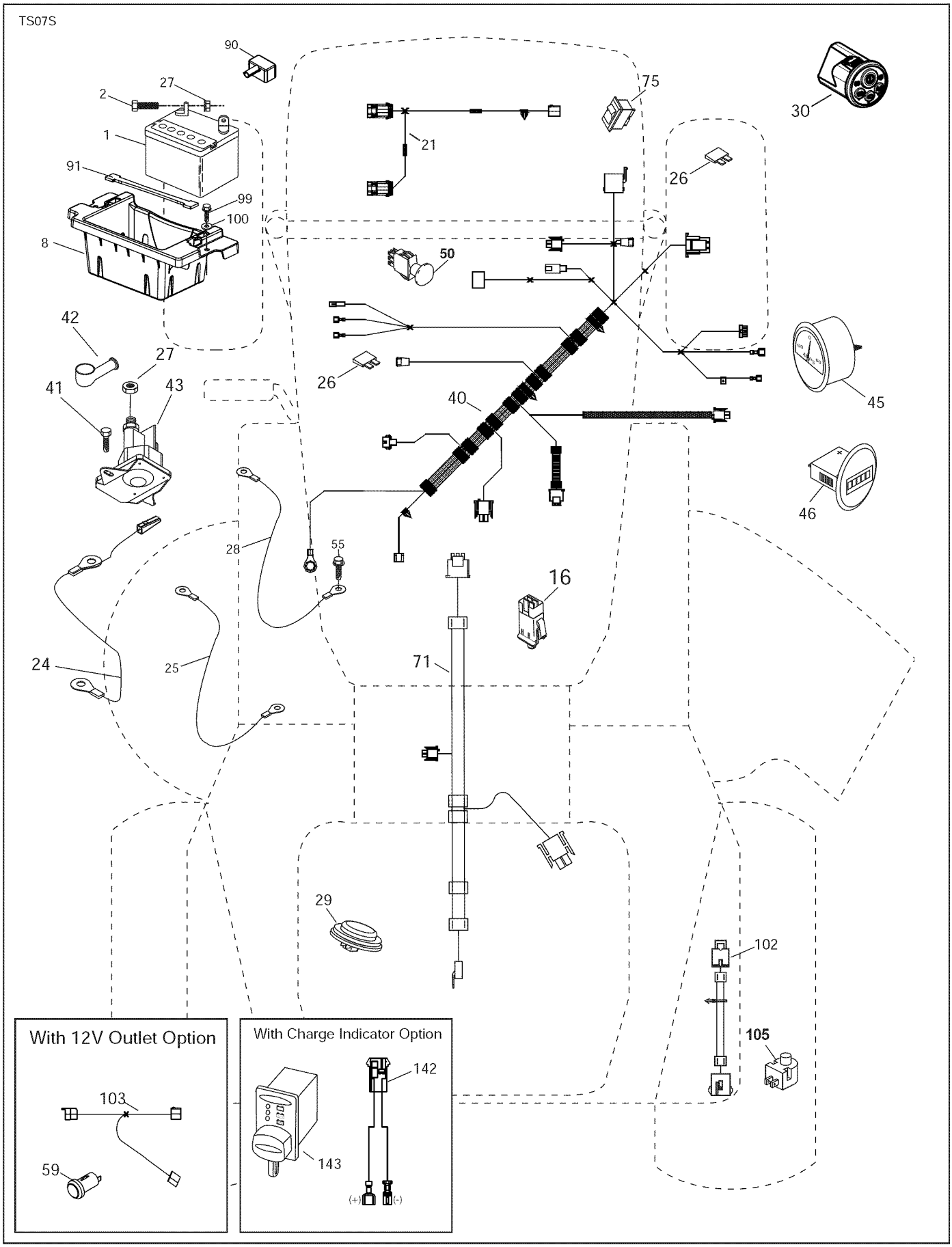
ÍNDICE

TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77
SCHEMATIC

SCH29



TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77
ELECTRICAL



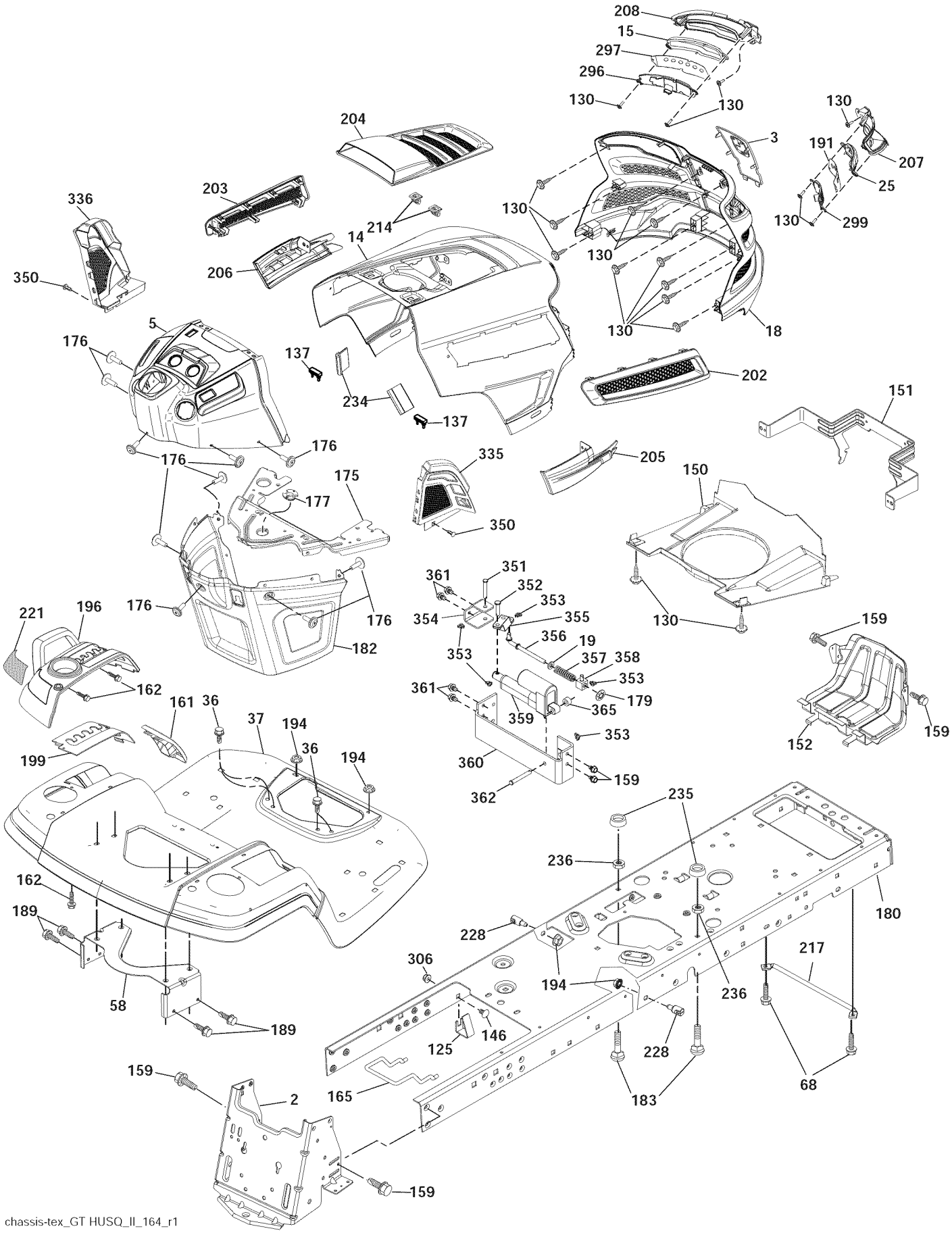
TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	532 16 34-65	Battery
2	874 76 04-12	Bolt Hex Hd 1/4-20 unc x 3/4
8	532 18 64-91	Battery Box
16	532 17 61-38	Switch Interlock
21	585 43 64-01	Harness Socket Light
24	585 73 43-01	Cable Battery
25	585 55 55-01	Cable Starter
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	585 30 69-01	Cable Ground 21" Blk 6 Ga.
29	581 42 93-02	Switch Seat
30	586 83 67-01	Switch Ign Smart
40	585 21 61-02	Harness Ign. Dash
41	817 72 04-08	Screw 1/4-20 unc x 1/2
42	532 13 15-63	Cover Terminal Red
43	532 19 25-07	Solenoid
45	532 42 52-70	Ammeter Round
46	532 42 52-71	Gauge Hourmeter
50	532 17 46-51	Switch PTO
55	817 06 05-12	Screw Thdrol 5/16-18 x 3/4
59	532 40 03-03	Outlet 12-Volt
71	585 21 63-01	Harness chassis
75	580 36 64-01	Switch
90	532 43 53-95	Cover Terminal Battery
91	532 19 02-70	Strap Battery
99	817 67 04-12	Screw Hexwsh Thdrol 1/4-20 x 3/4
100	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.
102	532 40 44-54	Harness Pigtail
103	585 13 40-01	Harness Pigtail 12V Outlet
105	532 40 75-68	Switch Reverse
142	583 85 78-01	Pigtail Charge Port
143	532 44 80-59	Charge Port

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77

CHASSIS



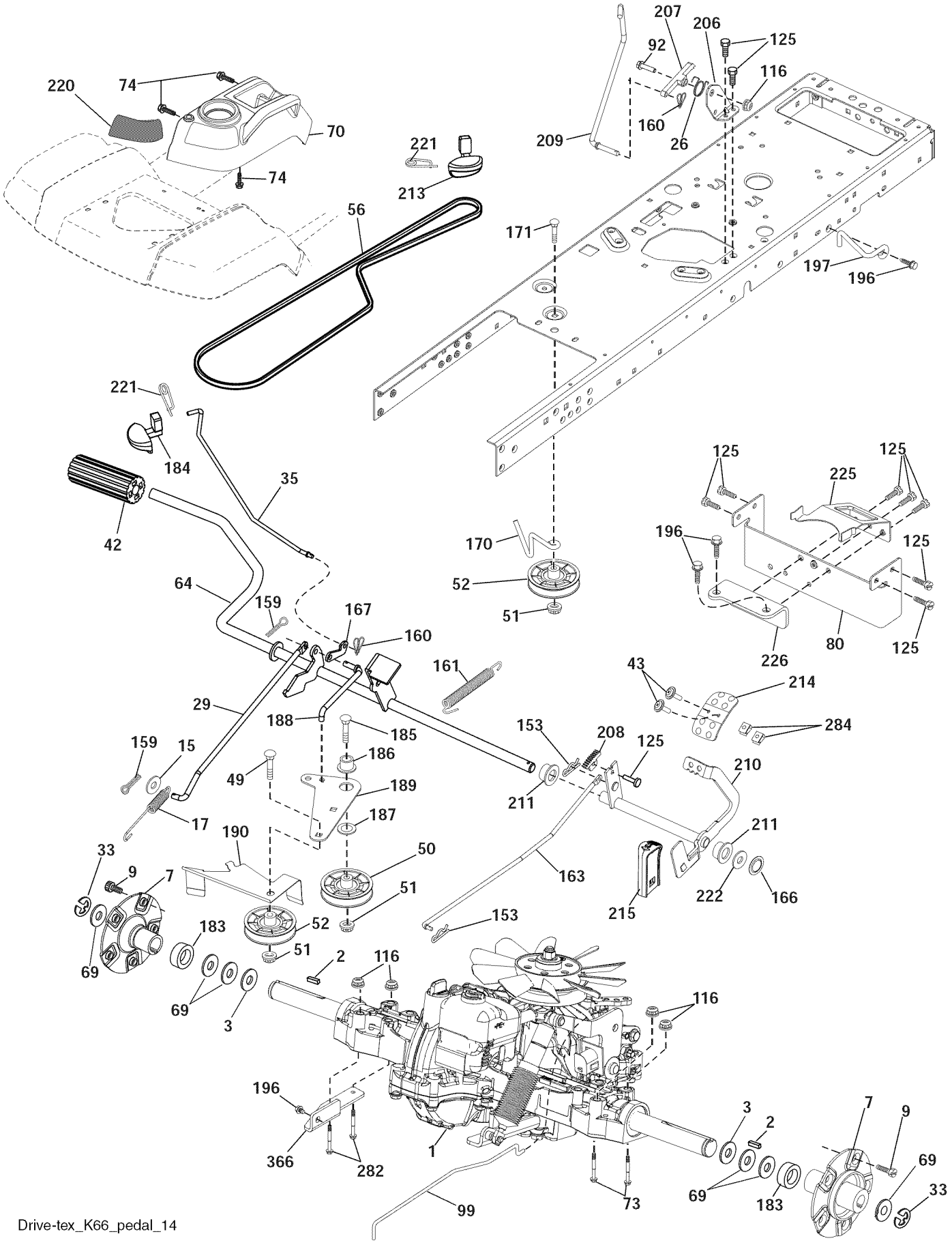
TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77
CHASSIS

KEY NO.	PART NO.	DESCRIPTION
2	580 43 44-01	Drawbar
3	532 44 44-81	Applique Husq.
5	581 67 42-01	Dash
14	532 44 11-77	Hood
15	585 42 03-01	Lens LH
18	532 44 06-53	Grille
19	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.
25	585 42 02-01	Lens RH
36	817 06 05-12	Screw 5/16-18 x 3/4
37	532 44 12-08	Fender
58	532 19 43-14	Bracket Fender
68	817 49 05-08	Screw 5/16-18 x 1/2
125	581 68 48-01	Clip Fuel Line
130	532 41 63-58	Screw #10 x 0.750 BOS Thread
137	532 40 75-90	Bumper Dash
146	581 85 79-01	Bolt
150	532 43 97-74	Duct Heat Hood
151	532 43 66-70	Bracket Pivot Hood
152	532 43 98-70	Shield Browning
159	817 00 06-12	Screw 3/8-16 x 3/4
161	532 43 99-29	Console Fuel Window
162	532 14 24-32	Screw Hex Wsh Hi-Lo 1/4 x 1/2
165	532 19 43-30	Bracket Support Tank
175	532 19 63-04	Crossmember
176	532 40 07-76	Screw 10-24 x 5/8 Wshd Qdrx
177	532 19 52-28	Bushing Steering
179	532 16 89-37	Nut Push
180	532 44 55-59	Chassis
182	532 40 68-59	Dash Lower
183	874 52 05-20	Bolt 5/16-18 x 1-1/4
189	817 00 05-12	Screw 5/16-18 x 3/4
191	586 18 28-01	Insert Reflect. RH
194	873 90 05-00	Nut Lock Hex Flange 5/16-18
196	532 43 96-74	Console Asm. Deck Lift
199	532 19 82-59	Plate Deck Lift
202	532 43 97-28	Vent Side Hood RH
203	532 43 97-27	Vent Side Hood LH
204	532 43 57-14	Vent Asm Hood Top
205	532 43 97-30	Trim Hood Side RH
206	532 43 97-29	Trim Hood Side LH
207	585 42 00-01	Bezel RH
208	585 42 01-01	Bezel LH
214	532 19 91-45	Clip Retainer
217	532 40 91-67	Rod Pivot
221	532 19 89-09	Reflector LH
228	532 19 51-61	Stud Fastener
234	532 40 47-42	Bumper Hood
235	532 40 61-29	Spacer Fender
236	873 93 05-00	Nut Center Lock 5/16-18 unc
296	585 42 05-01	LED Light LH
297	586 18 29-01	Insert Reflect. LH
299	585 42 04-01	LED Light RH
306	873 90 06-00	Nut Lock
335	532 44 82-04	Cover RH Lower
336	532 44 53-09	Cover LH Lower
350	532 44 51-43	Clip X-mas Tree
351	532 42 17-34	Pin Clevis .375 x 2.125
352	532 44 86-34	Clevis .375 x 2.125
353	532 17 80-62	Clip Retainer .0375
354	532 44 86-19	Support Bellcrank
355	532 44 86-36	Bellcrank Pivot Lock Diff
356	532 44 86-93	Link Lock Diff
357	532 44 86-84	Spring Compression
358	580 36 66-01	Swivel Guide
359	584 39 34-01	Actuator Electric
360	532 44 86-18	Bracket Actuator
361	817 49 06-10	Screw Hxwsh Thdr 3/8-16 x 5/8
362	532 44 86-33	Clevis .375 x 2.42
365	532 44 73-68	Nylon Spacer .375 x .4375L
- -	586 29 76-01	Plug Light Switch
- -	532 43 18-82	Kit Guard Brush

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77

DRIVE



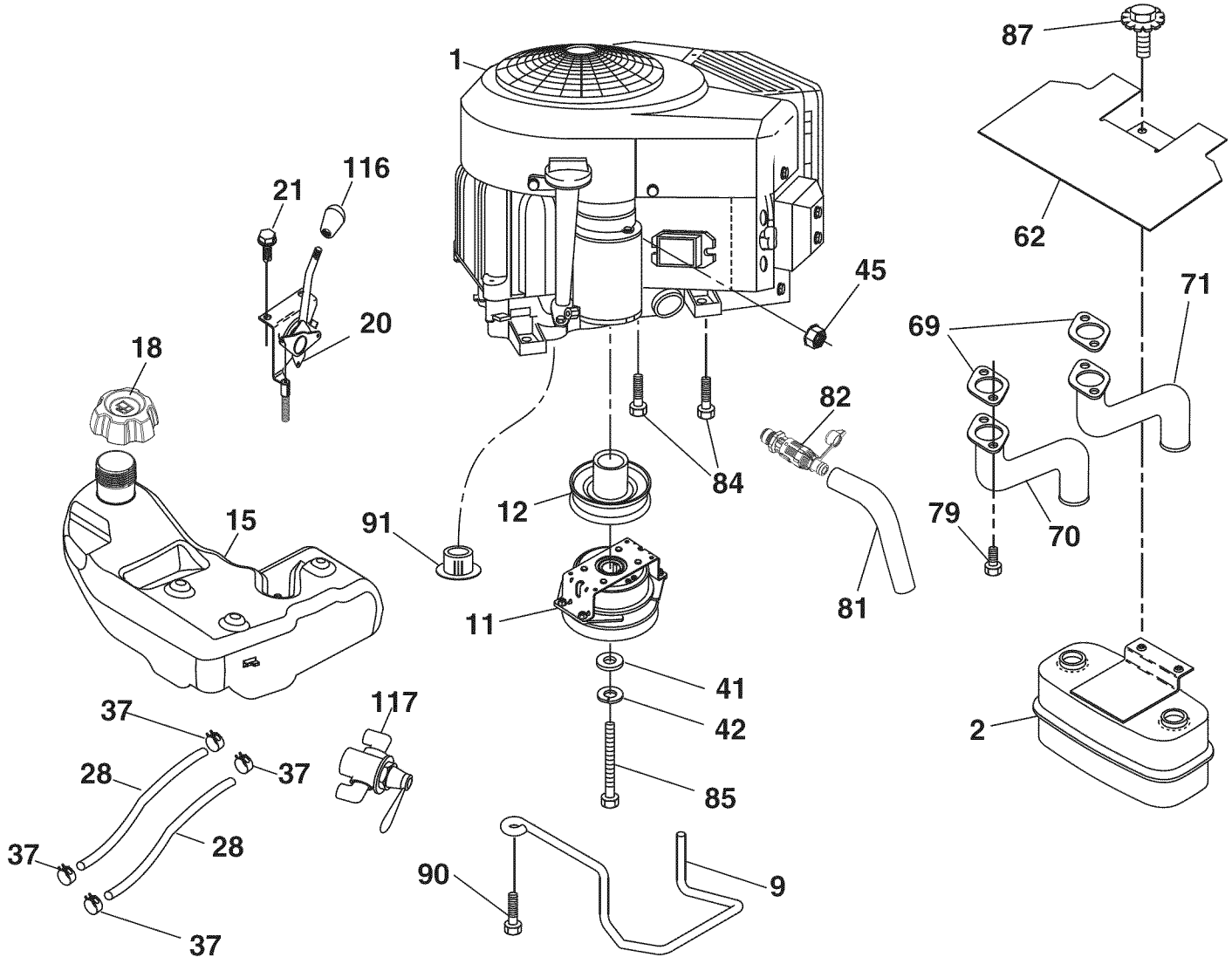
TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77
DRIVE

KEY NO.	PART NO.	DESCRIPTION
1	– – – – – –	Transaxle, Tufftorq K66ELD (580402201) (Order parts from transaxle manufacturer.)
2	532 00 70-70	Key 1/4 x 2.5
3	532 00 75-63	Washer Thrust Axle Hardened
7	532 19 98-37	Hub Asm. Wheel
9	532 14 00-80	Bolt Hub Wheel
15	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.
17	532 40 10-72	Spring, Brake
26	532 19 96-79	Spring Return Cruise
29	532 40 72-45	Rod, Brake
33	812 00 00-53	Ring E
35	583 86 45-01	Rod, Brake, Park
42	532 12 48-72	Cover, Foot Pedal
43	874 18 04-12	Screw Mach. CR. 1/4-20 x 3/4
49	872 11 06-14	Bolt
50	532 19 43-27	Pulley Idler Flat
51	873 90 06-00	Lock Nut 3/8-16
52	532 19 43-26	Idler V-Groove
56	532 12 59-07	V-Belt, Drive
64	532 19 78-65	Shaft Asm. Pedal Brake Control
69	532 12 38-00	Washer 1-1/32 x 1-5/8 x 16 Ga.
70	532 43 96-61	Console Asm
73	874 49 05-44	Bolt Hex Flghd 5/16-18 Gr. 5
74	532 14 24-32	Screw 1/4 x 1/2
80	583 97 07-01	Strap Torque
92	874 76 05-20	Bolt 5/16-18 x 1/2
99	532 41 57-44	Spring Bypass
116	873 90 05-00	Nut Lock Hex Flange 5/16-18
125	817 00 05-12	Screw 5/16-18 x 3/4
153	532 12 47-88	Retainer Spring
159	876 02 04-12	Pin Cotter 1/8 x 3/4
160	532 16 94-84	Retainer Clip
161	532 10 57-09	Spring, Return, Clutch
163	532 40 72-46	Rod Pedal Control
166	532 42 91-64	Nut Push .625
167	532 40 52-57	Latch Brake Parking
170	532 19 43-22	Keeper V-Idler Centerspan
171	872 11 06-16	Bolt Rd Hd Sq NK 3/8-16 unc x 2
183	532 19 73-57	Spacer Axle
184	587 65 37-01	Handle Parking Brake
185	872 11 06-22	Bolt Rdhd 3/8-16 unc x 2-3/4 G5
186	532 19 43-21	Spacer Retainer
187	819 13 32-10	Washer
188	532 19 43-23	Link Clutch Ground Drive
189	532 19 43-17	Bellcrank Ground Drive
190	532 19 43-18	Keeper Bellcrank Ground Drive
196	817 00 06-16	Screw 3/8-16 x 1
197	585 65 86-01	Bracket Clutch Anti-Rotation
206	532 44 85-96	Bracket Mount Latch Cruise
207	587 03 14-01	Latch Control Cruise
208	532 19 78-69	Gear Sector Control Cruise
209	532 19 95-92	Rod Control Cruise
210	532 19 78-60	Rocker Asm. Pedal Control
211	532 12 01-83	Bearing Nylon
213	532 40 31-19	Knob Control Cruise
214	532 41 68-63	Pedal Forward
215	532 40 17-23	Pedal Reverse
220	532 19 89-08	Reflector RH
221	532 40 31-87	Retainer Spring Clip Handle
222	879 21 20-10	Washer 21/32 x 1-1/4 x 10 Ga.
225	532 40 73-11	Keeper Belt
226	532 40 71-09	Bracket Mount Torque
282	874 49 05-48	Bolt 5/16-18 x 3.0 G5
284	532 41 76-93	Nut U-Chnl. 1/4-20
366	580 62 62-01	Bracket Reinforcement

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77

ENGINE



SPARK ARRESTER KIT

engine-tex_bs-2cyl_115

ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	– – – – – –	Engine B&S Model No. 44R877-0008-G1(586005401) (Order parts from engine manufacturer.)
2	532 44 59-62	Muffler
9	584 90 80-01	Keeper Belt Engine
11	587 24 14-01	Clutch Electric
12	532 19 43-43	Pulley Engine
15	532 43 80-82	Tank Fuel 4R
18	585 12 48-01	Cap Asm
20	586 21 96-01	Control Throttle/Choke
21	532 41 63-58	Screw #10 x 0.750 BOS Thread
28	532 40 11-35	Fuel Line
29	532 13 71-80	Spark Arrester Kit
37	532 12 34-87	Clamp Hose
41	532 12 61-97	Washer 1-1/2 OD x 15/32 ID x .250
42	810 04 07-00	Washer Lock 7/16
45	873 51 04-00	Nut Keps Hex 1/4-20 unc
62	532 43 40-17	Shield Heat Muffler
69	532 16 53-91	Gasket
70	581 88 11-01	Tube Exhaust LH
71	581 88 10-01	Tube Exhaust RH
79	532 18 39-06	Screw Socket HD 5/16-18 x 1
81	532 14 84-56	Tube Drain
82	532 42 82-87	Oil Drain
84	817 06 06-20	Screw 3/8-16 x 1-1/4
85	581 63 62-01	Bolt 7/16-20 x 3.0 x Gr. 5
87	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
90	817 00 06-16	Screw 3/8-16 x 1
91	532 18 74-95	Bushing
116	539 13 26-24	Knob Soft Touch
117	532 42 08-28	Valve Fuel Reserve

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

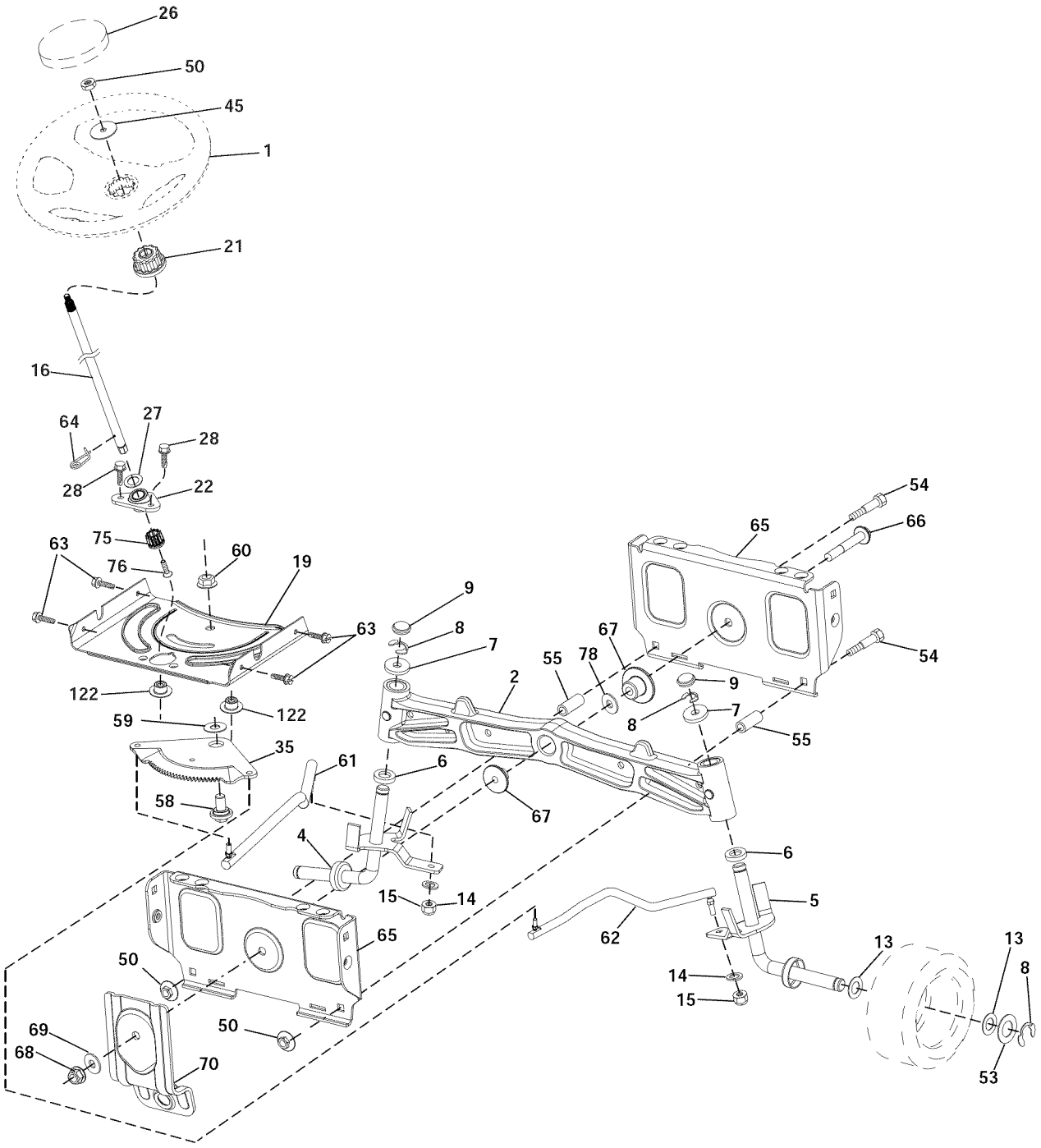
For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

Briggs & Stratton 1-800-233-3723

Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77
STEERING ASSEMBLY



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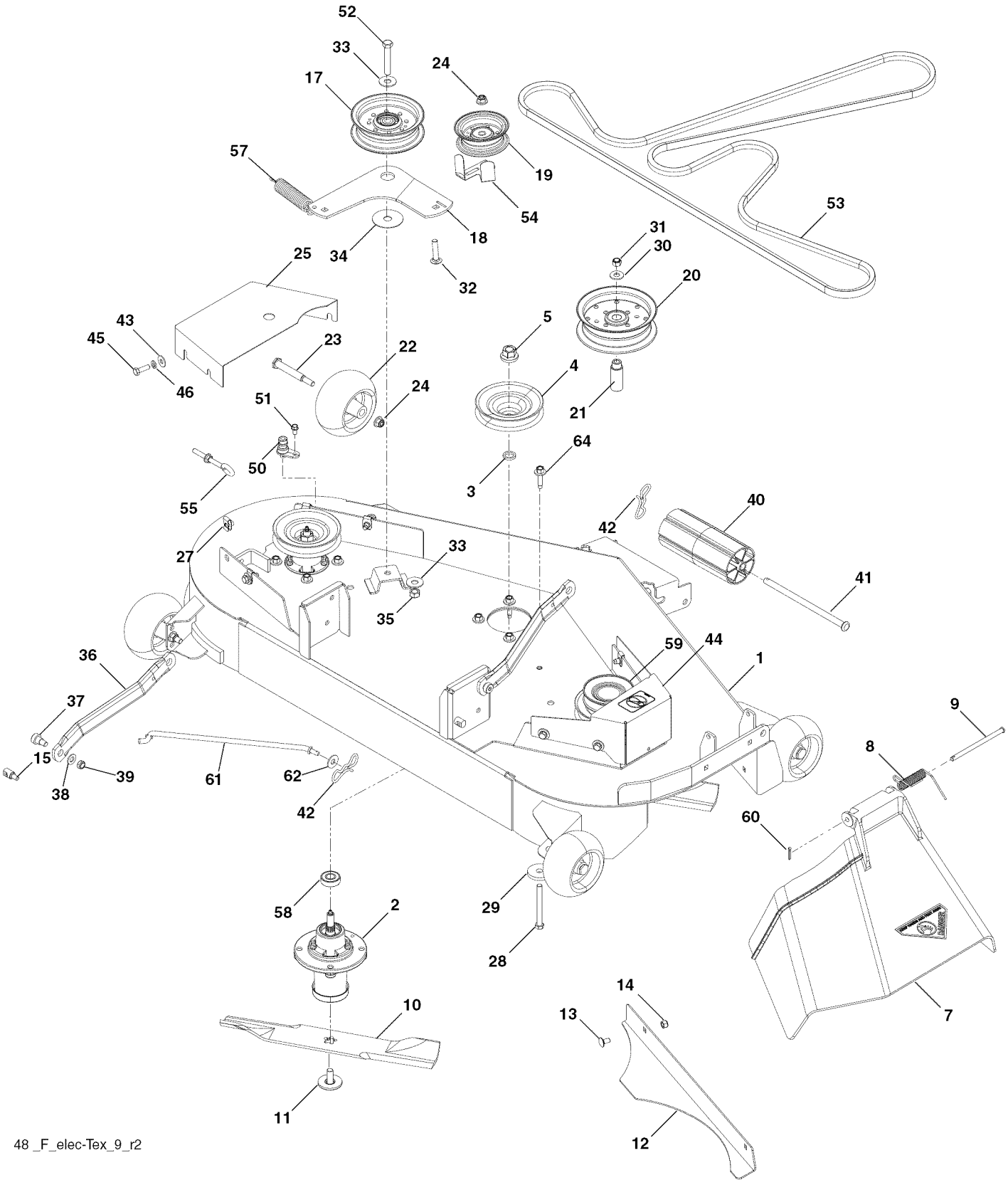
TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	532 43 97-40	Wheel, Steering
2	532 19 59-68	Axle Asm., Front
4	532 40 30-89	Spindle Asm. LH
5	532 40 30-90	Spindle Asm. RH
6	532 12 49-31	Bearing, Race Thrust Harden
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Clip #T5304-75
9	532 12 12-32	Cap, Spindle
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	810 04 06-00	Washer, Lock Hvy Hlcl Spr 3/8
15	873 54 06-00	Nut, Crown Lock 3/8-24 unf
16	587 01 60-02	Shaft Steering
19	532 19 47-29	Plate Steering
21	586 84 02-01	Adapter Wheel Steering
22	585 02 98-02	Bearing
26	532 43 97-43	Insert, Wheel Steering
27	819 21 16-16	Washer
28	817 00 06-12	Screw 3/8-16 x 3/4
35	532 19 47-32	Gear, Sector Plate
45	587 01 64-01	Washer 3/8 ID 2-3/8 OD 12 Ga. PLTD
50	873 90 06-00	Nut Lock Flg 3/8-16 unc
53	532 18 89-67	Washer Hardened .793 x 1.637 x .060
54	874 76 06-36	Bolt Hex 3/8-16 unc x 2-1/4
55	532 41 47-36	Spacer
58	532 19 47-47	Bolt Shoulder Sector Pivot CFM
59	532 19 47-48	Washer Thrust Sector Steering
60	873 97 10-00	Nut Flange Lock 5/8-11
61	532 19 47-40	Draglink, LH
62	532 19 47-41	Draglink, RH
63	817 00 05-12	Screw 5/16-18 x 3/4
64	532 19 98-49	Retainer Clip Spring Steering
65	532 19 47-34	Brace Axle Front
66	871 02 07-48	Bolt Hex Fghd 7/16-14 x 3 Serr
67	532 19 47-37	Bushing PM Front Axle
68	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
69	532 19 91-62	Washer 1.5 x .505 x .118
70	585 33 88-01	Bracket Deck Susp. Front
75	580 68 37-01	Pinion
76	580 68 36-01	Screw Head Sock
78	532 05 70-79	Washer Thrust
122	532 44 49-62	Cap Gear Sector

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77
MOWER DECK



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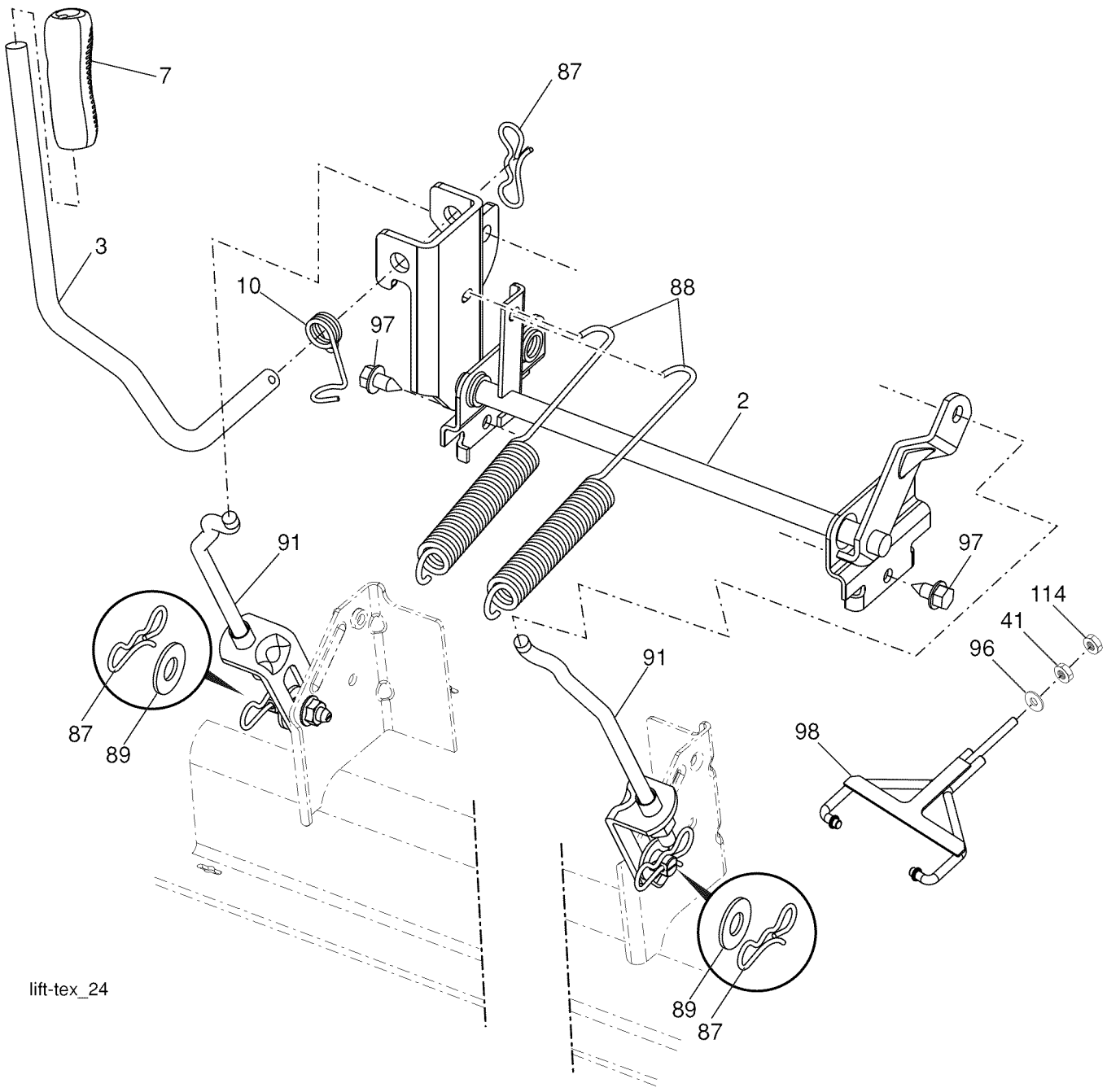
TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77
MOWER DECK

KEY NO.	PART NO.	DESCRIPTION
1	587 63 56-01	Deck w/Decals
2	539 11 21-70	Housing Assembly
3	532 18 76-90	Washer-Spacer
4	532 17 43-75	Pulley, Mandrel
5	532 40 02-34	Nut, 9/16 Top Center Lock
7	539 11 07-32	Discharge Chute, 48"
8	539 11 07-35	Spring - Torsion
9	539 11 07-36	Pin, Clevis 5/16 x 5.19
10	539 11 34-25	Blade, 16-1/4"
11	532 19 30-03	Bolt/Washer Asm 7/16-20
12	539 11 34-26	Confinement Plate
13	872 11 05-05	Bolt Carr. 5/16-18 x 5/8
14	873 80 05-00	Nut 5/16-18
15	532 19 51-61	Stud, Fasten w/ Anti- Rotate
17	532 19 61-04	Pulley, Idler Spec. Hub
18	574 82 71-02	Arm, Idler, Blk
19	532 17 79-68	Pulley, Idler
20	539 13 27-28	Pulley, Idler
21	575 22 45-01	Idler Bushing
22	532 13 39-57	Wheel, Gauge
23	532 19 34-06	Bolt, Shoulder
24	521 99 65-01	Nut 3/8-16 Hex Flg Nyloc
25	575 22 47-02	Shield, Belt LH
27	539 10 47-63	Retainer 5/16c U Type
28	539 10 82-71	Hcs 3/8-16 x 3-1/2 Gr 5
29	539 10 65-04	Heavy Washer
30	819 14 16-14	Washer, 3/8 Flat Std
31	539 97 69-79	Nut 3/8-16 Hex Nyloc
32	539 99 09-23	Rhsnb 3/8-16 x 1-3/4 Gr 5
33	539 10 48-64	Washer, 7/16 Flat
34	532 17 85-15	Washer, Flat Hardened
35	873 90 07-00	Nut, 7/16-14 Hex Nyloc
36	532 19 51-85	Arm, Susp., Rear
37	539 11 36-21	Sb 3/8-16 x 3/8 Skt Hd
38	819 13 13-16	Washer, 13/32 x 13/16 x 16 Ga.
39	539 20 02-82	Nut, 3/8-16 Hex Jam Nyloc
40	532 17 60-66	Nose Roller
41	532 17 91-27	Rod Roller Nose
42	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
43	819 12 14-14	Washer, 3/8 x 7/8 x 14 Ga.
44	575 96 72-02	Shield, Belt Rh
45	874 78 05-16	Hcs 5/16-18 x 1
46	810 03 05-00	Wash 5/16 Slw
50	532 41 55-98	Washout Port
51	817 49 04-08	Bolt, 1/4-20 x 1/2
52	874 78 07-40	Bolt, 7/16-14 x 2-1/2
53	574 84 56-02	Belt, Deck
54	532 14 10-43	Guard, Belt
55	539 11 55-74	Eyebolt 5/16 x 3-1/2
57	539 10 68-50	Spring
58	532 11 04-85	Ball Bearing
59	575 35 29-01	Pulley
60	532 16 94-84	Clip Retainer
61	532 40 03-37	Rod Anti-Sway
62	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.
64	584 95 39-01	Bolt Hex Wsh Hd 313-18 x 1.19
- -	532 44 53-59	Mower Deck Complete

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77
MOWER LIFT

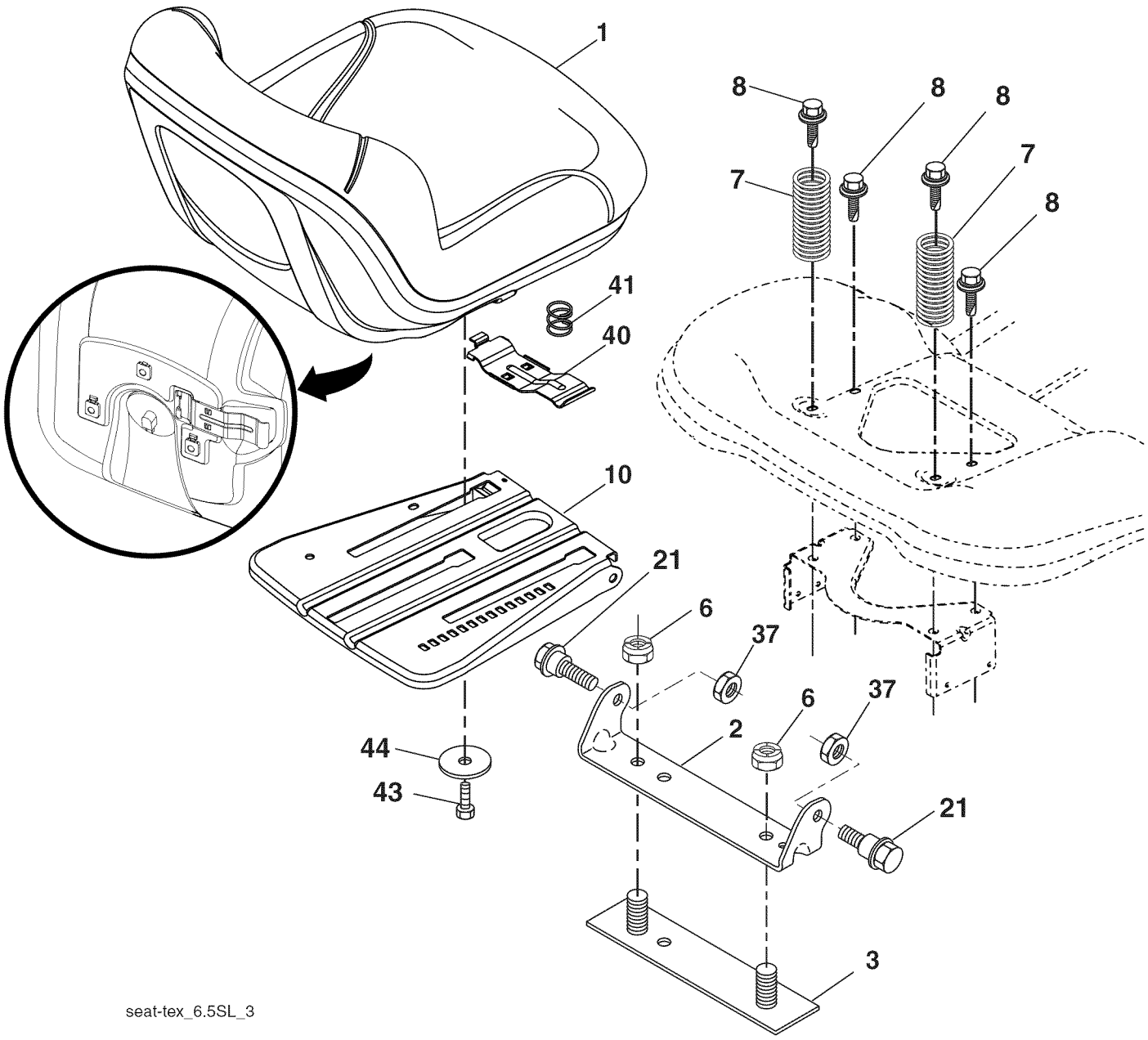


KEY NO.	PART NO.	DESCRIPTION
2	532 42 20-27	Shaft Asm., Lift
3	532 19 52-30	Lever Asm., Lift RH
7	580 96 23-01	Grip, Lever
10	532 19 63-14	Spring Torsion
41	532 17 59-94	Nut Lift Link
87	532 19 42-09	Pin Cotter 7/16 Bow Tie Lock
88	532 19 53-04	Spring Lift Assist
89	819 19 19-12	Washer Clear Zinc

KEY NO.	PART NO.	DESCRIPTION
91	532 40 34-07	Link Lift Susp Mower Rear
96	532 19 52-63	Bushing Spherical
97	817 00 06-12	Screw 3/8-16 x .75
98	574 82 25-01	Link Lift Susp. Front Mower
114	873 36 07-00	Nut Jam 7/16-20

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77
SEAT ASSEMBLY



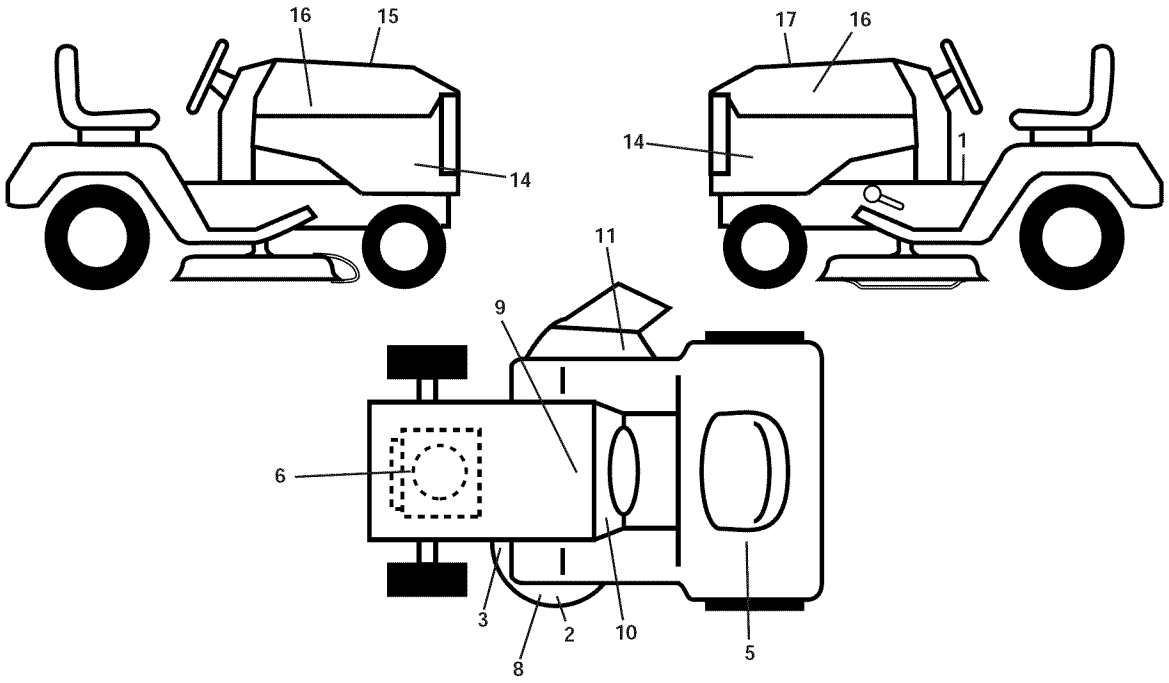
KEY NO.	PART NO.	DESCRIPTION
1	532 44 32-63	Seat
2	532 18 01-66	Bracket Pivot Fender
3	532 14 06-75	Strap, Asm Fender
6	873 80 06-00	Nut, Lock w/Ins. 3/8-16 unc
7	587 61 33-01	Spring, Seat Cprsn
8	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
10	532 19 69-77	Pan, Seat
21	532 17 18-52	Bolt, Shoulder 5/16-18

KEY NO.	PART NO.	DESCRIPTION
37	873 80 05-00	Nut, Lock 5/16-18 unc
40	532 43 98-71	Handle Slide Seat
41	532 19 82-00	Spring Latch Seat
43	874 76 06-12	Bolt Fin Hex 3/8-16 unc x 3/4
44	819 13 38-12	Washer 13/32 x 2-3/8 x 12 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

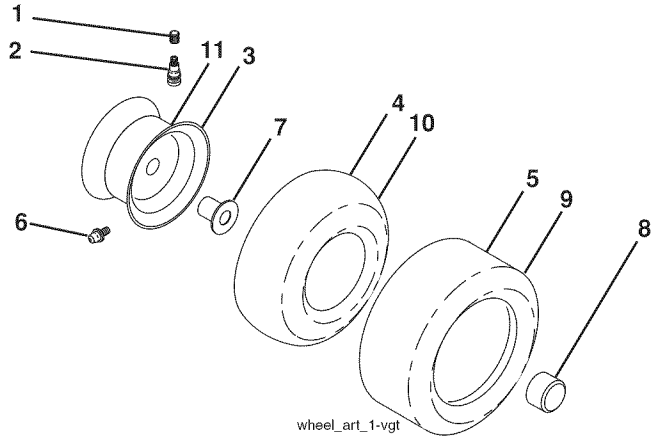
TRACTOR - MODEL NO. GT48XLSi (96043017700), PRODUCT NO. 960 43 01-77

DECALS



KEY NO.	PART NO.	DESCRIPTION
1	583 83 44-01	Decal, Operator's
2	581 72 43-01	Decal, No Step
3	581 58 00-02	Decal, Mower Schematic
5	587 01 51-01	Decal, Fuel Selector
6	586 00 07-01	Decal, Eng. H.P.
8	532 44 81-21	Decal, HV
9	532 14 50-05	Decal, Battery Dnge/Poi
10	586 06 62-01	Decal, Snowflake
11	584 90 46-01	Decal, Deflect. Warning
14	585 68 14-01	Decal, Panel Side
15	532 42 38-29	Decal, Cust. Resp.
16	581 62 73-01	Decal, Hood Logo
17	586 06 69-01	Decal, Replacement
- -	581 72 48-01	Decal, Bypass
- -	532 43 98-82	Pad, Footrest, LH
- -	532 43 98-81	Pad, Footrest, RH
- -	587 71 00-26	Manual, QSG English/Spanish

WHEELS AND TIRES



KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap, Valve, Tire
2	532 06 51-39	Stem, Valve
3	532 18 18-39	Rim Assembly, Front
4	532 00 81-34	Tube, Front (Service Item Only)
5	532 16 10-24	Tire, Front 16 x 6.5-8
6	532 12 49-57	Fitting, Grease (Front Wheel Only)
7	532 12 49-59	Bearing, Flange (Front Wheel Only)
8	532 17 50-39	Cap, Axle
9	532 17 04-53	Tire, Rear 23 x 10.5-12
10	532 00 71-54	Tube, Rear (Service Item Only)
11	532 14 45-10	Rim Assembly, Rear
- -	532 14 43-34	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm