

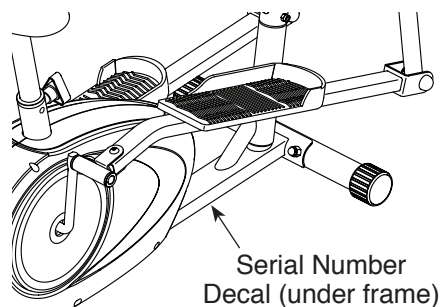
IMAGE[®] 2 in 1

www.imagefitness.com

Model No. IMEL02013.0

Serial No. _____

Write the serial number in the space above for reference.



ACTIVATE YOUR WARRANTY

To register your product and activate your warranty today, go to www.workoutwarehouse.com/registration.

CUSTOMER CARE

For service at any time, go to www.imagefitness.com.

Or call 1-800-753-4645
Mon.–Fri. 6 a.m.–6 p.m. MT
Sat. 8 a.m.–12 p.m. MT

Please do not contact the store.

CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

USER'S MANUAL

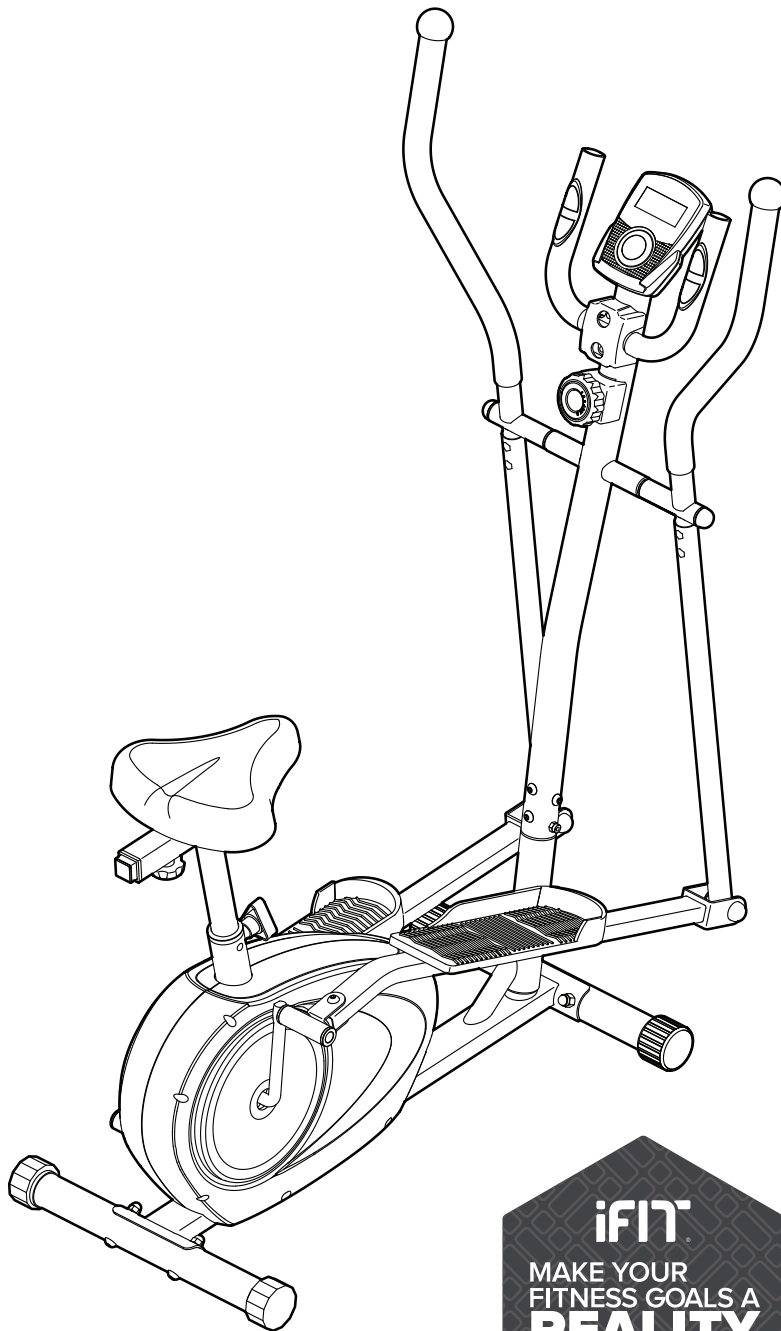


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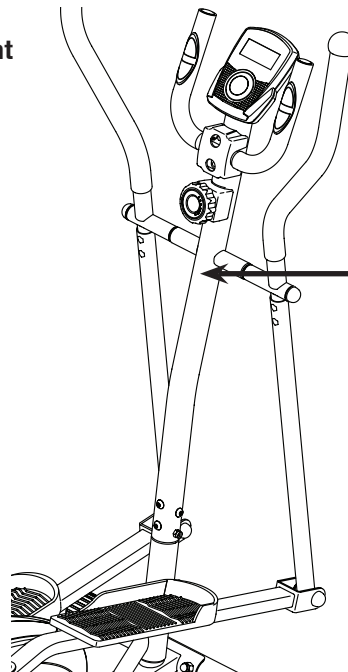
EXPLODED DRAWING..... 26

ORDERING REPLACEMENT PARTS Back Cover

LIMITED WARRANTY..... Back Cover


WARNING DECAL PLACEMENT

This drawing shows the location(s) of the warning decal(s). **If a decal is missing or illegible, see the front cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decal(s) may not be shown at actual size.



WARNING

- Misuse of this machine may result in serious injury.
- Read user's manual prior to use and follow all warnings and instructions.
- Do not allow children on or around machine.
- Pedals continue to spin when you stop pedaling.
- Spinning pedals can cause injury.
- Reduce pedal speed in a controlled manner.
- User weight must not exceed 250 lbs / 113 kgs.
- This product should always be used on a level surface.
- This product is not intended for therapeutic use.
- Replace label if damaged, illegible, or removed.



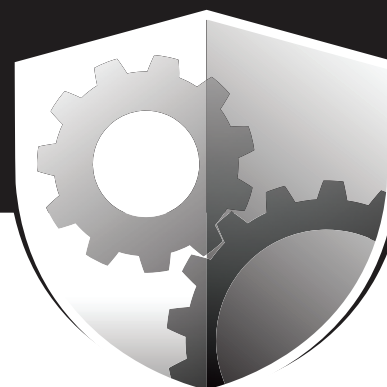
IMPORTANT PRECAUTIONS

⚠️ WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your hybrid trainer before using your hybrid trainer. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. It is the responsibility of the owner to ensure that all users of the hybrid trainer are adequately informed of all precautions.
2. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
3. Use the hybrid trainer only as described in this manual.
4. The hybrid trainer is intended for home use only. Do not use the hybrid trainer in a commercial, rental, or institutional setting.
5. Keep the hybrid trainer indoors, away from moisture and dust. Do not put the hybrid trainer in a garage or covered patio or near water.
6. Place the hybrid trainer on a level surface, with at least 3 ft. (0.9 m) of clearance in the front and rear of the hybrid trainer and 2 ft. (0.6 m) on each side. To protect the floor or carpet from damage, place a mat under the hybrid trainer.
7. Inspect and properly tighten all parts regularly. Replace any worn parts immediately.
8. Keep children under age 12 and pets away from the hybrid trainer at all times.
9. The hybrid trainer should not be used by persons weighing more than 250 lbs. (113 kg).
10. Wear appropriate clothes while exercising; do not wear loose clothes that could become caught on the hybrid trainer. Always wear athletic shoes for foot protection while exercising.
11. Hold the handlebars or the upper body arms when mounting, dismounting, or using the hybrid trainer.
12. Make sure that the pedal knobs are fully tightened each time you use the hybrid trainer.
13. The heart rate monitor is not a medical device. Various factors may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.
14. The hybrid trainer does not have a freewheel; the pedals will continue to move until the flywheel stops. Reduce your pedaling speed in a controlled way.
15. Keep your back straight while using the hybrid trainer; do not arch your back.
16. Over exercising may result in serious injury or death. If you feel faint or if you experience pain while exercising, stop immediately and cool down.

PROTECT

YOUR FITNESS EQUIPMENT
WITH AN EXTENDED SERVICE PLAN



Your new fitness equipment is not an ordinary purchase; it is an investment in your health and well being for years to come.

As the leading provider of manufacturer's extended service plans, ICON strives to protect your equipment and your future.

Please review the following service plans and find one that best fits your needs.

PREVENTIVE MAINTENANCE SERVICE PLANS

| Equipment Price | 3-Year Plan | 5-Year Plan |
|---|-------------|-------------|
| \$0.00 to \$1000.00 | \$199.99 | \$289.99 |
| \$1001.00 to \$1500.00 | \$259.99 | \$379.99 |
| \$1501.00 to \$2500.00 | \$339.99 | \$489.99 |
| (Bikes/Systems Only) \$0.00 to \$2500.00 | \$139.99 | NA |

Features:

- Includes an annual preventive maintenance and performance check at your convenience
- Unlimited in-home repairs; no shipping required
- Covers parts and labor on all manufacturer's defects, as well as wear and tear on parts
- Up to 5 years of coverage available

STANDARD SERVICE PLANS

| Equipment Price | 1-Year Plan | 2-Year Plan | 3-Year Plan |
|------------------------|-------------|-------------|-------------|
| \$0.00 to \$300.00 | \$29.99 | \$39.99 | \$59.99 |
| \$301.00 to \$1000.00 | \$89.99 | \$119.99 | \$149.99 |
| \$1001.00 to \$2000.00 | \$109.99 | \$139.99 | \$179.99 |
| \$2001.00 to \$3000.00 | \$179.99 | \$209.99 | \$239.99 |

Features:

- Unlimited in-home repairs; no shipping required
- Covers parts and labor on all manufacturer's defects, as well as wear and tear on parts
- Up to 3 years of coverage available

To protect your fitness equipment today, please
call Customer Care at **1-800-677-3838.**
Or, visit us online at **www.utserv.com.**



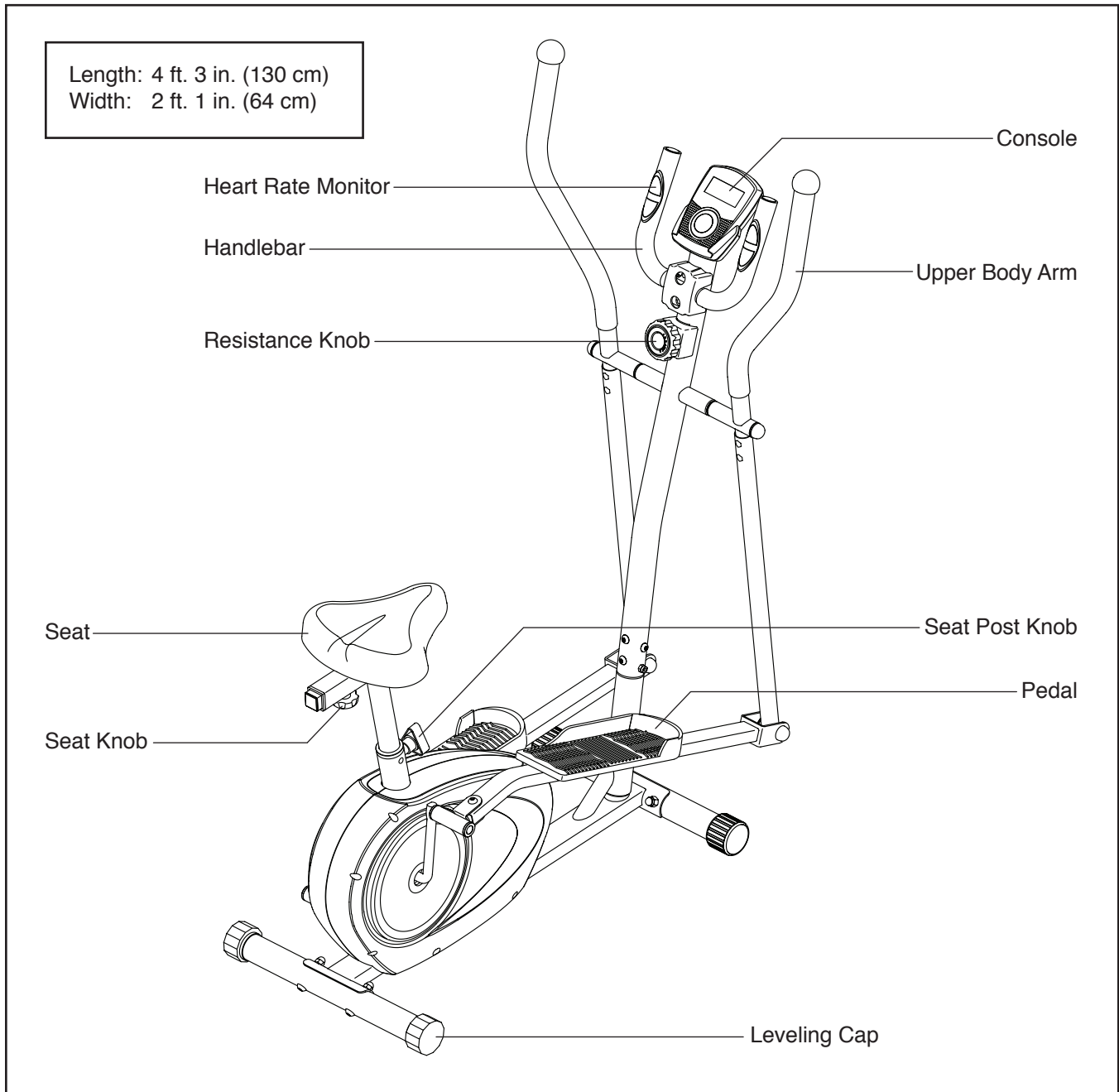
BEFORE YOU BEGIN

Thank you for selecting the revolutionary IMAGE® 2 IN 1 hybrid trainer. The 2 IN 1 hybrid trainer provides an impressive selection of features designed to make your workouts at home more effective and enjoyable.

For your benefit, read this manual carefully before you use the hybrid trainer. If you have questions after reading this manual, please see the front cover of this

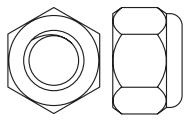
manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please familiarize yourself with the parts that are labeled in the drawing below.

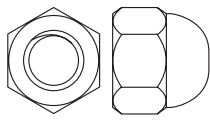


PART IDENTIFICATION CHART

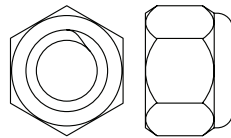
Use the drawings below to identify the small parts needed for assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the key number is the quantity needed for assembly. **Note: If a part is not in the hardware kit, check to see if it has been preassembled. Extra parts may be included.**



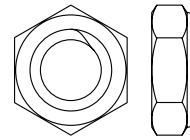
M8 Locknut
(53)-3



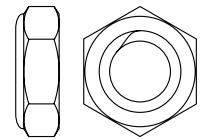
M8 Acorn Nut
(58)-8



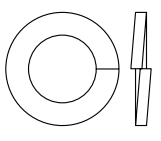
M10 Locknut
(93)-6



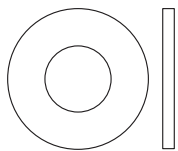
Left Crank
Locknut (37)-1



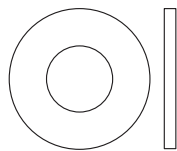
Right Crank
Locknut (36)-1



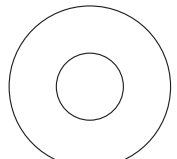
M8 Split
Washer (63)-15



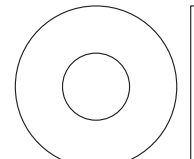
M8 Washer
(55)-13



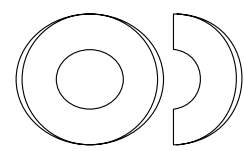
Knob Washer
(94)-1



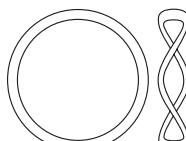
M8 Large
Washer (72)-2



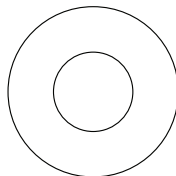
M8 Plastic
Washer (27)-2



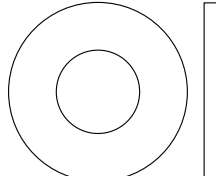
M8 Curved
Washer (81)-4



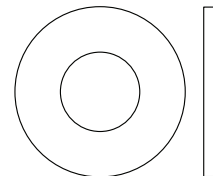
Wave Washer
(73)-4



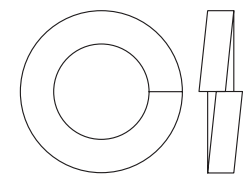
M10 Washer
(92)-4



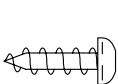
M10.5 Washer
(101)-4



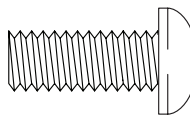
M10 Plastic
Washer (62)-4



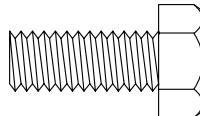
M12 Split
Washer (74)-2



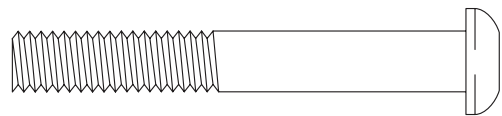
M4 x 12mm
Screw (66)-4



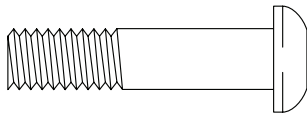
M8 x 20mm
Screw (54)-3



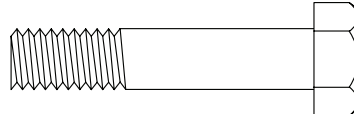
M8 x 20mm Hex
Screw (57)-2



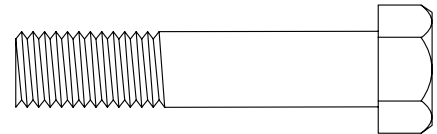
M8 x 60mm
Bolt(90)-2



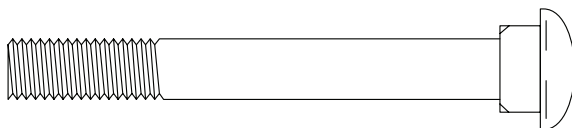
M8 x 35mm
Screw (86)-2



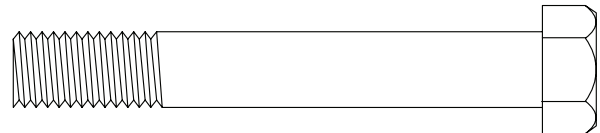
M8 x 40mm
Bolt (56)-4



M10 x 48mm
Bolt (91)-4



M8 x 65mm Carriage
Bolt (51)-4

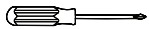




M10 x 70mm
Bolt (60)-2

ASSEMBLY

- To hire an authorized service technician to assemble the hybrid trainer, call 1-800-445-2480.
- Assembly requires two persons.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until you finish assembly.
- Left parts are marked “L” or “Left” and right parts are marked “R” or “Right.”
- To identify small parts, see page 6.

- In addition to the included tool(s), assembly requires the following tools:

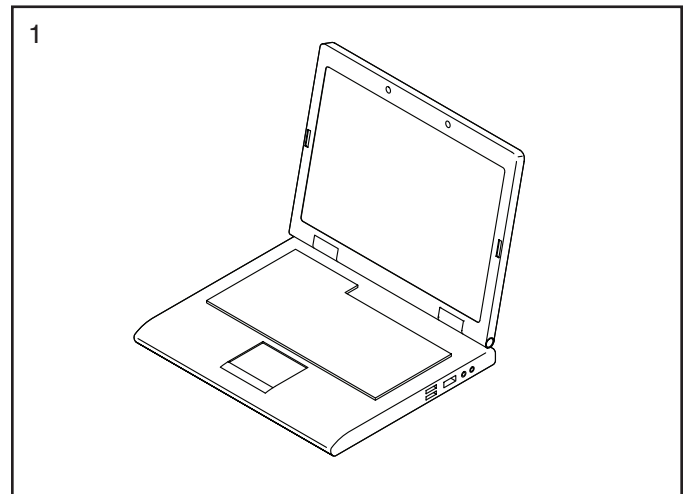
- one Phillips screwdriver 
- one adjustable wrench 
- one rubber mallet 

Assembly may be easier if you have a set of wrenches. To avoid damaging parts, do not use power tools.

1. **Go to www.workoutwarehouse.com/ registration on your computer and register your product.**

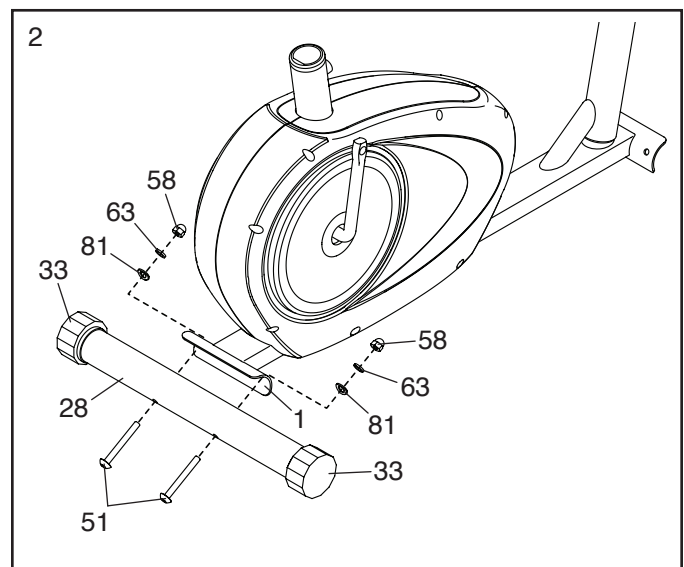
- activates your warranty
- saves you time if you ever need to contact Customer Care
- allows us to notify you of upgrades and offers

Note: If you do not have Internet access, call Customer Care (see the front cover of this manual) and register your product.

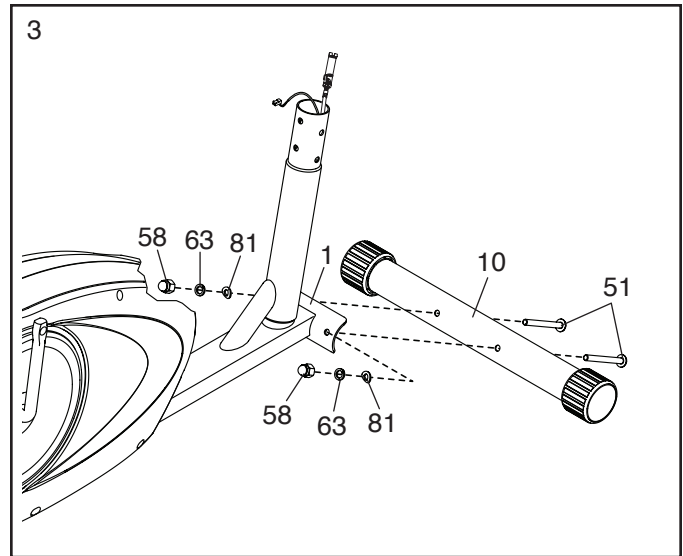


2. Identify the Rear Stabilizer (28), which has a Leveling Cap (33) on each end.

While a second person lifts the rear of the Frame (1), attach the Rear Stabilizer (28) to the Frame with two M8 x 65mm Carriage Bolts (51), two M8 Curved Washers (81), two M8 Split Washers (63), and two M8 Acorn Nuts (58).



- While a second person lifts the front of the Frame (1), attach the Front Stabilizer (10) to the Frame with two M8 x 65mm Carriage Bolts (51), two M8 Curved Washers (81), two M8 Split Washers (63), and two M8 Acorn Nuts (58).



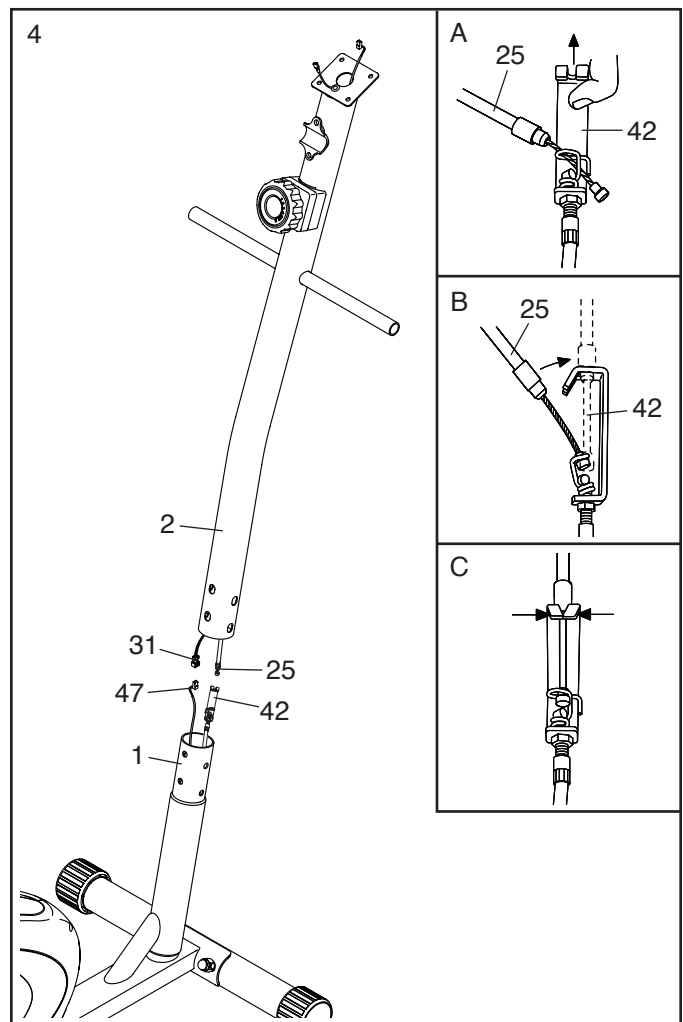
- While a second person holds the Upright (2) near the Frame (1), connect the Wire Harness (31) to the Reed Switch Wire (47).

Next, connect the Resistance Cable (25) to the Lower Cable (42) in the following way:

See inset drawing A. Pull upward on the metal bracket on the Lower Cable (42), and insert the tip of the Resistance Cable (25) into the wire clip inside the metal bracket.

See inset drawing B. Firmly pull the Resistance Cable (25) and slide it into the metal bracket on the Lower Cable (42).

See inset drawing C. Using pliers, squeeze together the prongs on the upper end of the metal bracket.

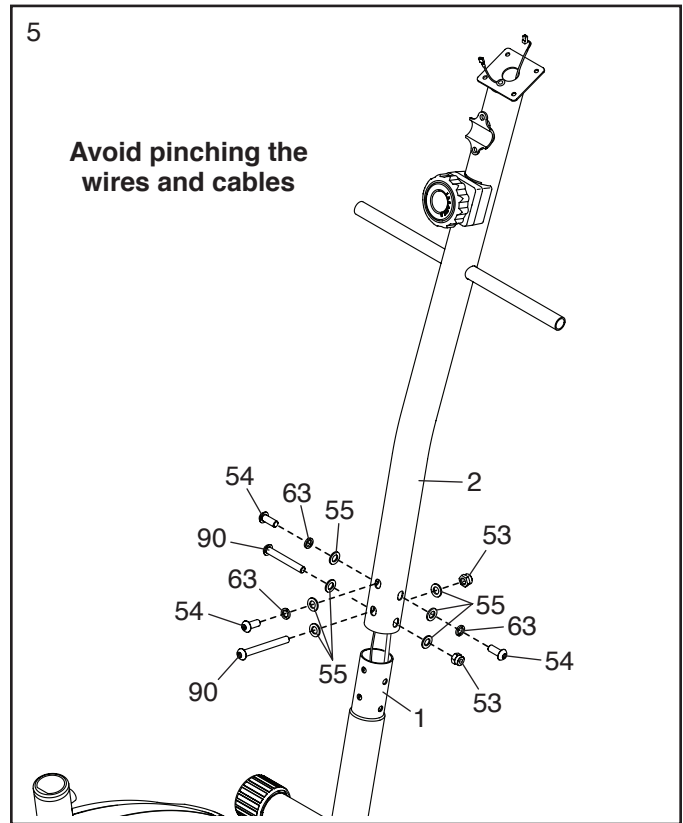


5. **Tip: Avoid pinching the wires and cables during this step.**

Slide the Upright (2) onto the Frame (1).

Attach the Upright (2) with three M8 x 20mm Screws (54), three M8 Split Washers (63), and three M8 Washers (55). **Do not tighten the Screws yet.**

Then, attach the Upright (2) with two M8 x 60mm Bolts (90), four M8 Washers (55), and two M8 Locknuts (53). **Do not tighten the Locknuts yet.**

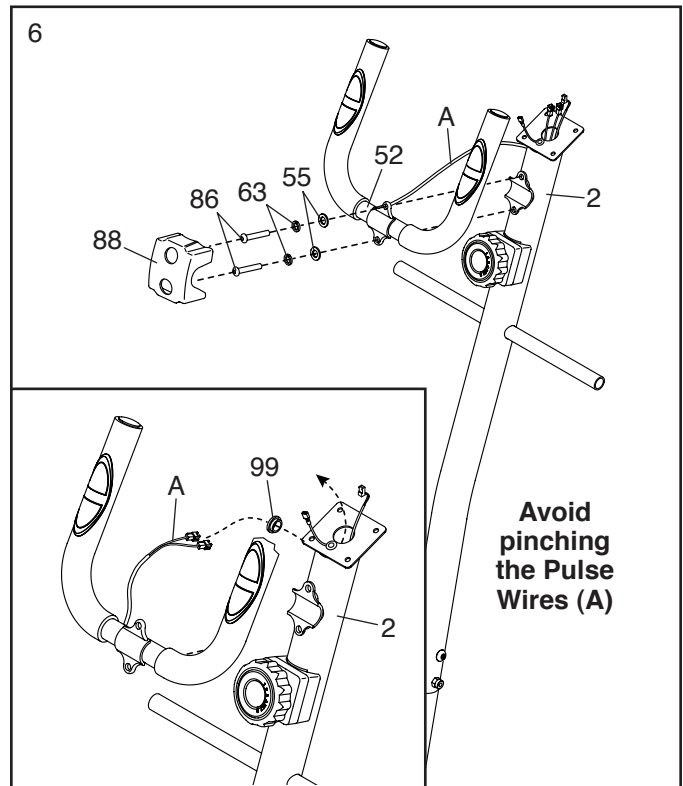


6. Have a second person hold the Handlebar (52) near the Upright (2).

See the inset drawing. Insert the Pulse Wires (A) through the Grommet (99), into the left side of the Upright (2), and pull them out of the top of the Upright. Then, press the Grommet into the left side of the Upright.

Tip: Avoid pinching the Pulse Wires (A). Attach the Handlebar (52) to the Upright (2) with two M8 x 35mm Screws (86), two M8 Split Washers (63), and two M8 Washers (55).

Then, press the Handlebar Cover (88) onto the Handlebar (52).

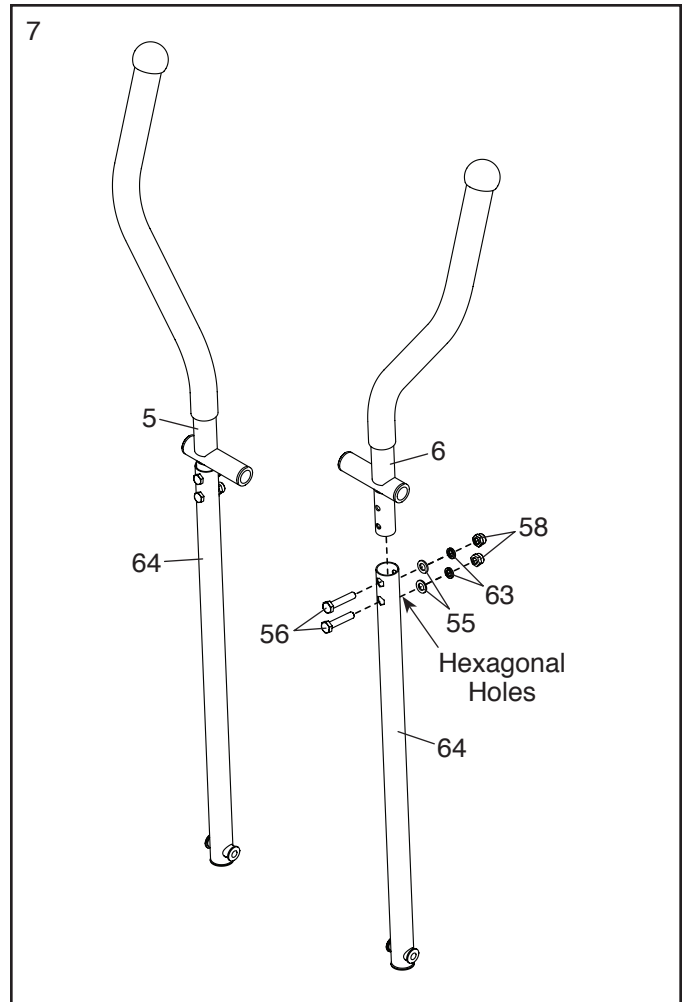


7. Identify the Right Upper Body Arm (6) and orient it as shown.

Next, orient an Upper Body Leg (64) so that the hexagonal holes are on the side shown.

Insert the Right Upper Body Arm (6) into the Upper Body Leg (64). Attach the Right Upper Body Arm with two M8 x 40mm Bolts (56), two M8 Washers (55), two M8 Split Washers (63), and two M8 Acorn Nuts (58). **Make sure that the heads of the Bolts are inside the hexagonal holes.**

Attach the Left Upper Body Arm (5) to the other Upper Body Leg (64) in the same way.



- Using a plastic bag to keep your hands clean, apply a generous amount of the included grease to the right axle on the Upright (2) and to a Wave Washer (73).

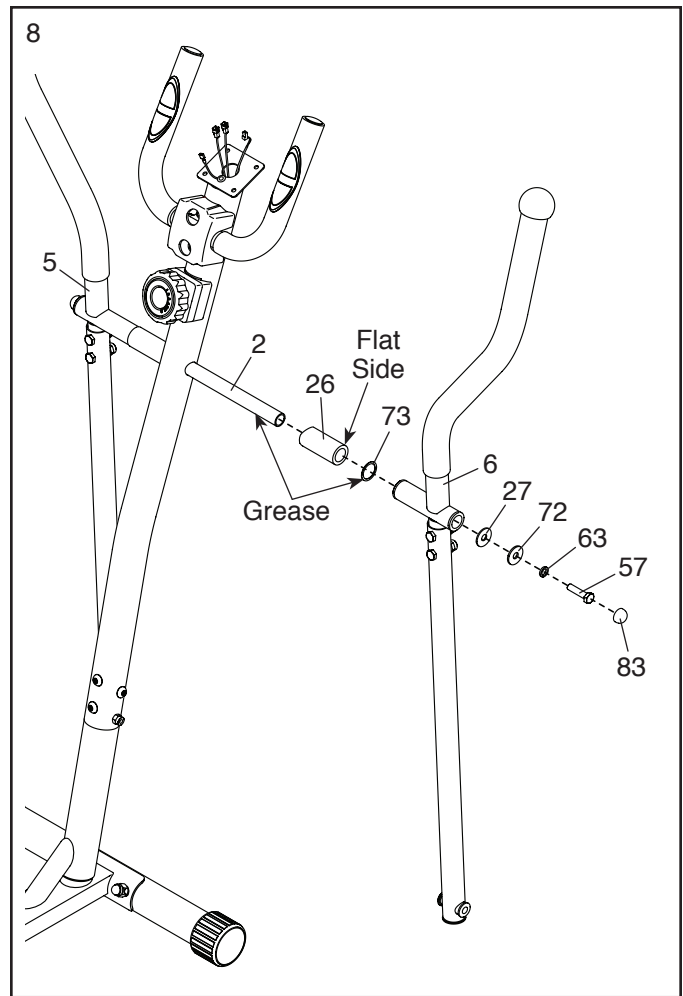
Next, orient an Upright Spacer (26) as shown. Slide the Upright Spacer and the Wave Washer (73) onto the right axle on the Upright (2).

Then, slide the Right Upper Body Arm (6) onto the right axle on the Upright (2).

Attach the Right Upper Body Arm (6) with an M8 x 20mm Hex Screw (57), an M8 Split Washer (63), an M8 Large Washer (72), and an M8 Plastic Washer (27) as shown.

Attach the Left Upper Body Arm (5) in the same way.

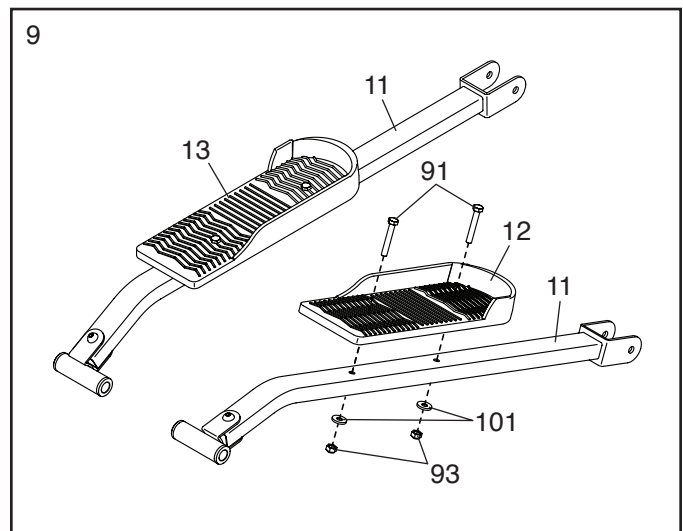
Press an 8mm Dome Cap (83) firmly onto each M8 Large Washer (72).



- Identify the Right Pedal (12) and the right Pedal Arm (11). Orient the Right Pedal and the right Pedal Arm as shown.

Attach the Right Pedal (12) to the right Pedal Arm (11) with two M10 x 48mm Bolts (91), two M10.5 Washers (101), and two M10 Locknuts (93).

Attach the Left Pedal (13) to the left Pedal Arm (11) in the same way.



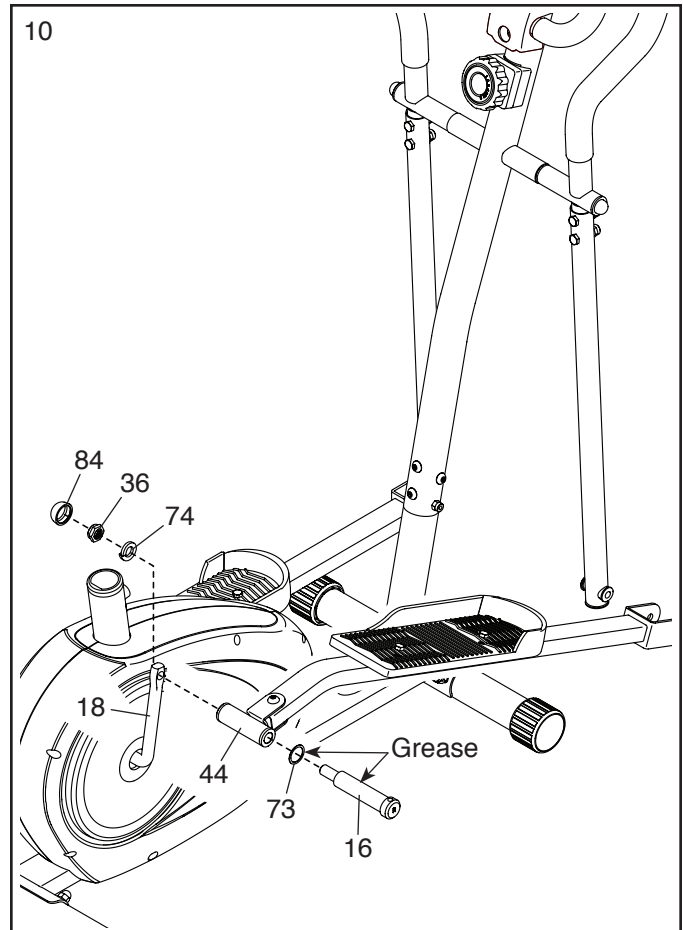
10. Identify the Right Crank Axle (16).

Apply grease to the Right Crank Axle (16) and to a Wave Washer (73). Then, slide the Wave Washer onto the Right Crank Axle.

Insert the Right Crank Axle (16) into the right Pedal Arm Bracket (44), and **firmly tighten** the Right Crank Axle **clockwise** into the right arm of the Crank (18).

Next, **firmly tighten** the Right Crank Locknut (36) with an M12 Split Washer (74) onto the Right Crank Axle (16). Then, press a 19mm Dome Cap (84) onto the Split Washer.

Repeat this step on the left side of the elliptical. Note: Turn the Left Crank Axle (not shown) **counterclockwise** to tighten it, and use the **Left Crank Locknut** (not shown).

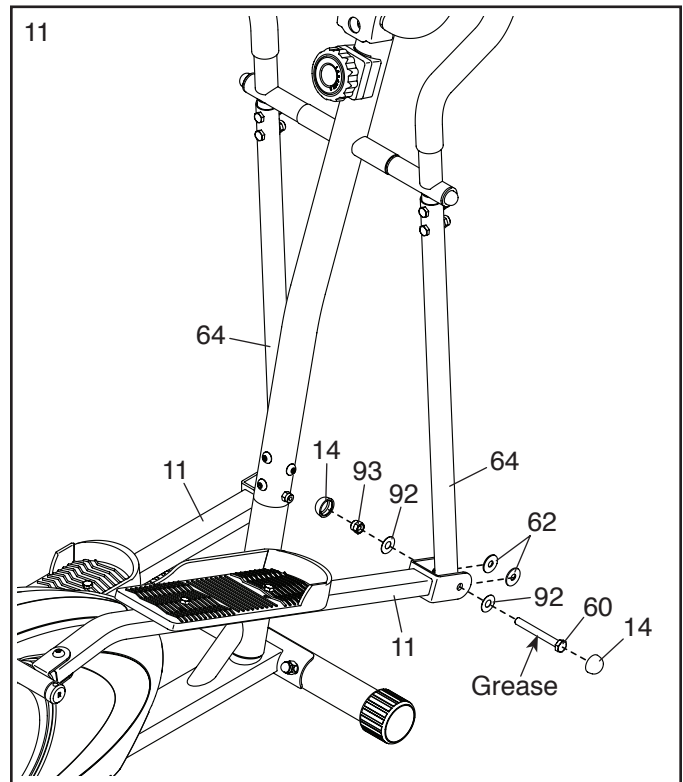


11. Apply grease to an M10 x 70mm Bolt (60).

Attach the right Pedal Arm (11) to the right Upper Body Leg (64) with the M10 x 70mm Bolt (60), two M10 Washers (92), two M10 Plastic Washers (62), and an M10 Locknut (93) as shown. Note: Place the Plastic Washers between the right Upper Body Leg and the right Pedal Arm.

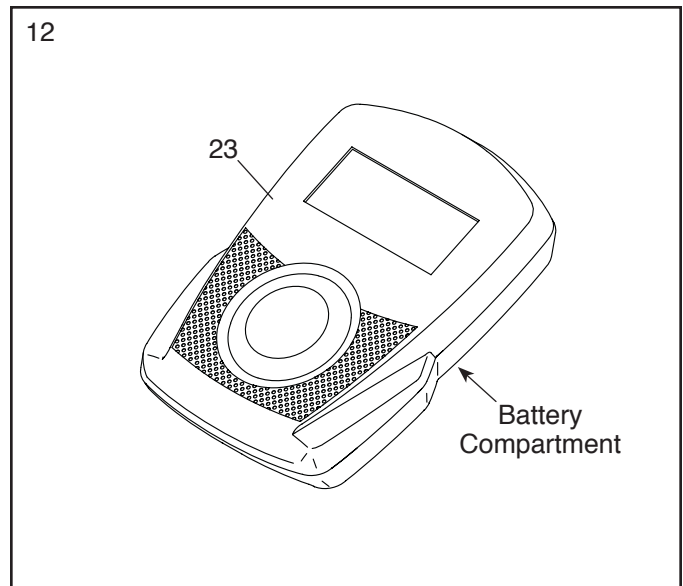
Press a 17mm Dome Cap (14) firmly onto each M10 Washer (92).

Attach the left Pedal Arm (11) to the left Upper Body Leg (64) in the same way.



12. The Console (23) can use four AA batteries (not included); alkaline batteries are recommended. Do not use old and new batteries together or alkaline, standard, and rechargeable batteries together. **IMPORTANT: If the Console has been exposed to cold temperatures, allow it to warm to room temperature before you insert batteries. Otherwise, you may damage the console or other electronic components.**

Remove the battery cover from the back of the Console (23), and insert batteries into the battery compartment. **Make sure to orient the batteries as shown by the diagram inside the battery compartment.** Then, reattach the battery cover.

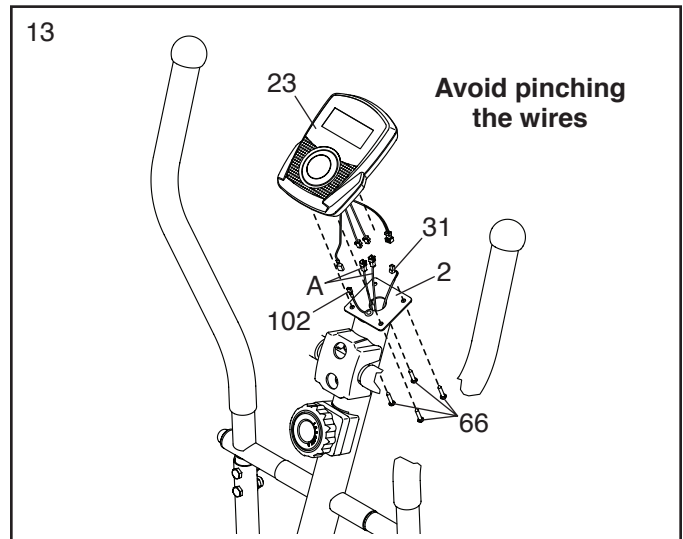


13. While a second person holds the Console (23) near the Upright (2), connect the wires on the Console to the Wire Harness (31), to the Pulse Wires (A), and to the Ground Wire (102).

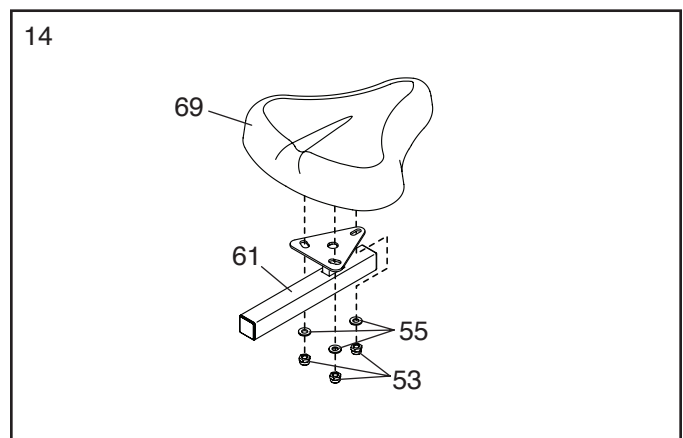
Insert the excess wire into the Console (23) or into the Upright (2).

Tip: Avoid pinching the wires. Attach the Console (23) to the Upright (2) with four M4 x 12mm Screws (66).

See step 5. Tighten the M8 x 20mm Screws (54) and the M8 Locknuts (53).

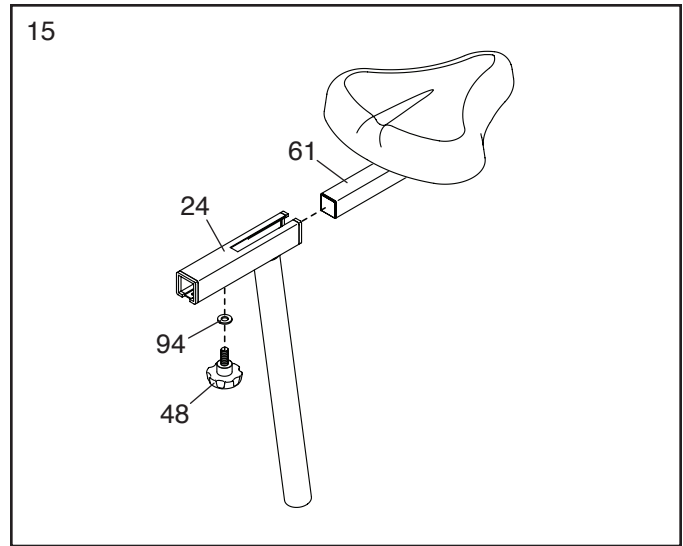


14. Attach the Seat (69) to the Seat Carriage (61) with three M8 Locknuts (53) and three M8 Washers (55). Note: The Locknuts and Washers may be preattached to the Seat.



15. Orient the Seat Carriage (61) and the Seat Post (24) as shown.

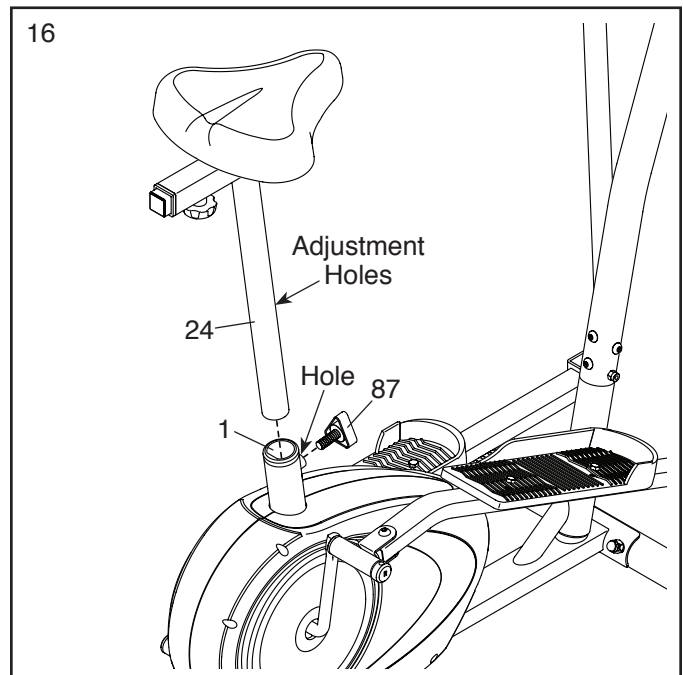
Slide the Seat Carriage (61) into the Seat Post (24). Then, tighten the Seat Knob (48) and the Knob Washer (94) into the Seat Post and the Seat Carriage.



16. Insert the Seat Post (24) into the Frame (1).

Adjust the Seat Post (24) to the desired height, and insert the Seat Post Knob (87) into the indicated hole in the Frame (1) into one of the adjustment holes in the Seat Post.

Tighten the Seat Post Knob (87). **Make sure that the Seat Post Knob is inserted into one of the adjustment holes in the Seat Post (24).**

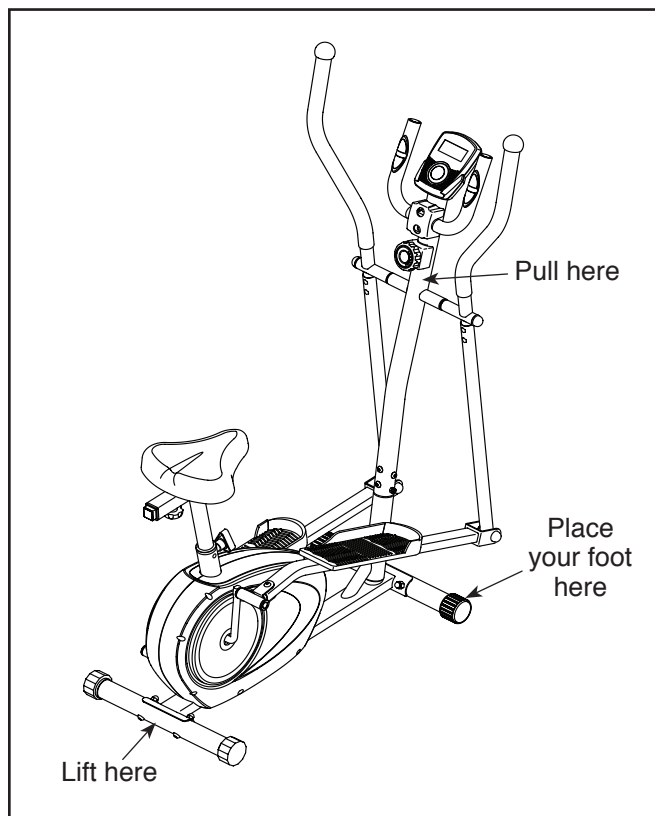


17. **Make sure that all parts of the hybrid trainer are properly tightened.** Note: Extra parts may be included. To protect the floor or carpet from damage, place a mat under the hybrid trainer.

HOW TO USE THE HYBRID TRAINER

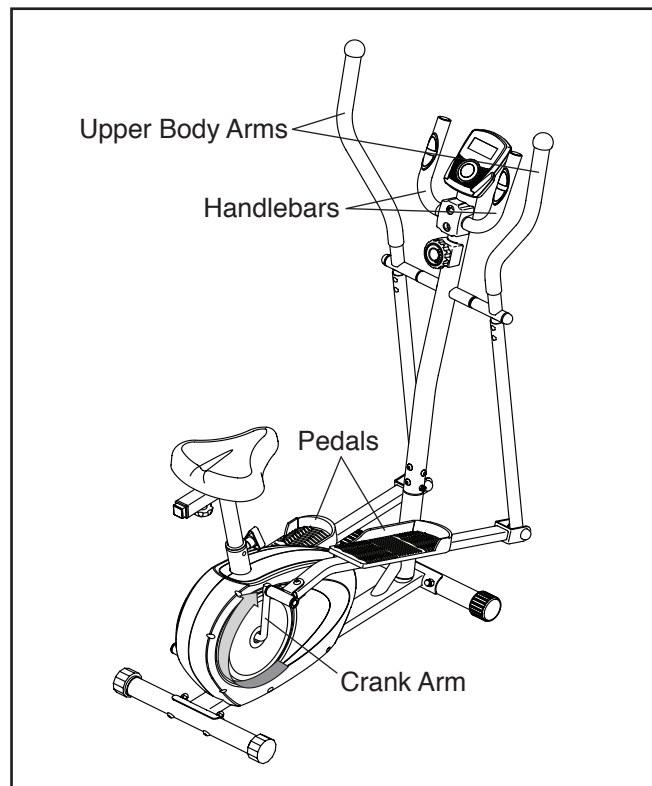
HOW TO MOVE THE HYBRID TRAINER

Due to the size and weight of the hybrid trainer, moving it requires two persons. Stand in front of the hybrid trainer, hold the upright, and place one foot against one of the front stabilizer caps. Pull on the upright and have a second person lift the rear stabilizer until the hybrid trainer will roll on the front stabilizer caps. Carefully move the hybrid trainer to the desired location, and then lower it to the floor.



HOW TO USE THE ELLIPTICAL MODE

To mount the hybrid trainer in the elliptical mode, hold the handlebars or the upper body arms and step onto the pedal that is in the lower position. Then, step onto the other pedal.



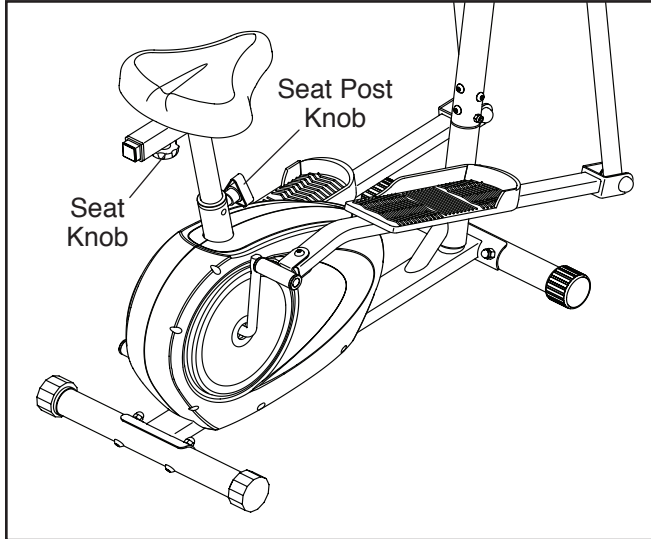
Push the pedals until they begin to move with a continuous motion. **Note: The crank arms can turn in either direction. It is recommended that you move the crank arms in the direction shown by the arrow; however, for variety, you can turn the crank arms in the opposite direction.**

To dismount the hybrid trainer, wait until the pedals come to a complete stop. **Note: The hybrid trainer does not have a free wheel; the pedals will continue to move until the flywheel stops.** When the pedals are stationary, step off the higher pedal first. Then, step off the lower pedal.

HOW TO USE THE UPRIGHT BIKE MODE

To use the hybrid trainer as an upright bike, adjust the position of the seat post and the position of the seat.

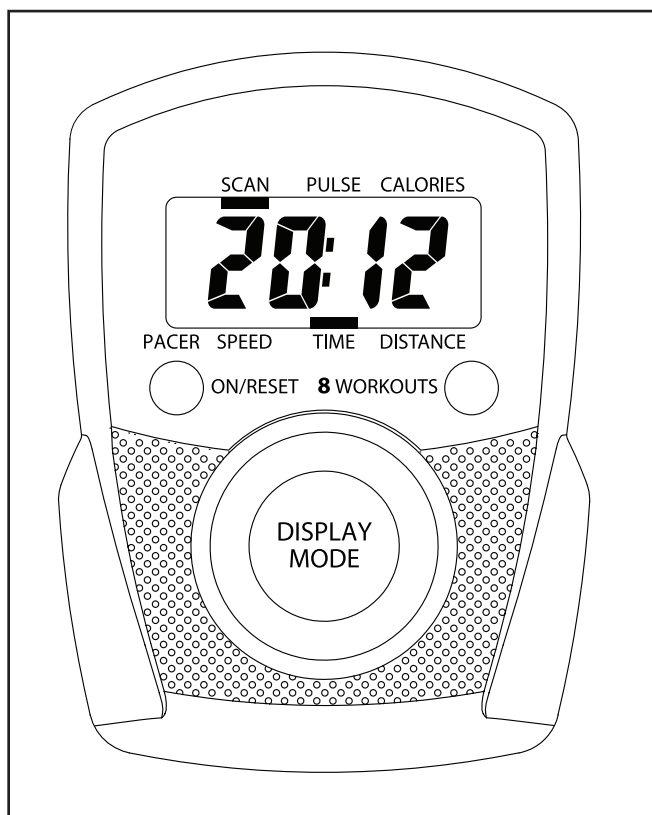
For effective exercise, the seat should be at the proper height. As you pedal, there should be a slight bend in your knees when the pedals are in the lowest position.



To adjust the height of the seat, first loosen and remove the seat post knob. Next, slide the seat post upward or downward and align one of the adjustment holes in the seat post with the indicated hole in the frame. Insert the seat post knob into the frame and the seat post, and then tighten the seat post knob. **Make sure that the seat post knob is inserted into one of the adjustment holes in the seat post.**

To adjust the position of the seat, first loosen the seat knob a few turns. Then, move the seat forward or backward to the desired position, and firmly tighten the seat knob.

CONSOLE DIAGRAM



FEATURES OF THE CONSOLE

The console offers a selection of features designed to make your workouts more effective.

When you use the manual mode of the console, the console will provide continuous exercise feedback. You can even measure your heart rate using the handgrip heart rate monitor.

The console also offers eight preset workouts that prompt you to vary your pedaling speed while guiding you through an effective workout.

Before using the console, make sure that batteries are installed (see assembly step 12 on page 13). If there is a sheet of plastic on the display, remove the plastic.

To use the manual mode, see the instructions at the right. **To use a preset workout**, see page 19.

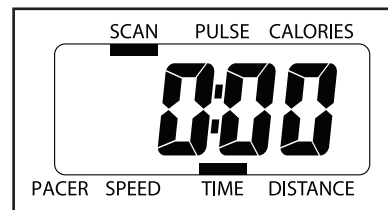
HOW TO USE THE MANUAL MODE

1. Turn on the console.

To turn on the console, press the On/Reset button or begin pedaling. The display will turn on for a moment; the console will then be ready for use.

2. Select the manual mode.

When you turn on the console, the manual mode will be selected. If you have selected a workout, reselect the manual mode by pressing the 8 Workouts button repeatedly until zeros appear in the display.



3. Follow your progress with the display.

The display can show the following workout information:

Pacer—The pacer on the left side of the display will prompt you to maintain, increase, or decrease your pedaling speed.

Speed—This mode shows your pedaling speed in revolutions per minute (rpm).

Time—This mode shows the elapsed time. Note: When a preset workout is selected, this mode shows the time remaining in the workout instead of the elapsed time.

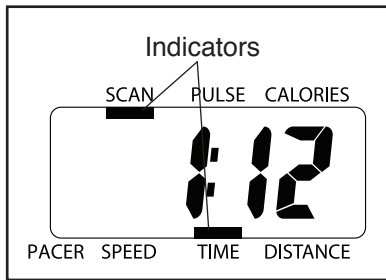
Distance—This mode shows the distance you have pedaled, in total revolutions.

Calories—This mode shows the approximate number of calories you have burned.

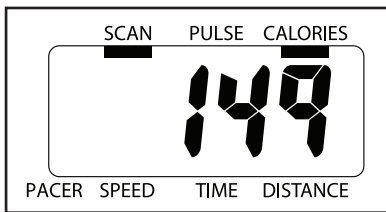
Pulse— This display shows your heart rate when you use the handgrip heart rate monitor.

Scan—This mode shows the speed, time, distance, calories, and pulse modes, for a few seconds each, in a repeating cycle.

When you turn on the console, the scan mode will be selected automatically. One indicator will appear below the word Scan to show that the scan mode is selected, and a second indicator will show which information is currently displayed. Note: If you have selected a different mode, press the Display Mode button repeatedly to reselect the Scan mode.



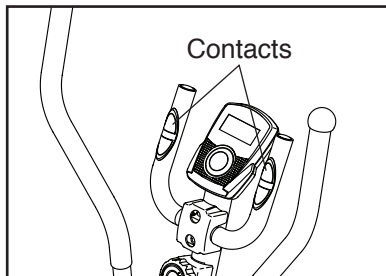
To select the speed, time, distance, calories, or pulse mode for continuous display, press the Display Mode button repeatedly. Indicators will show which mode is selected. Make sure that there is not an indicator below the word Scan.



To pause the console, stop pedaling. If the time is displayed, it will flash. To continue your workout, simply resume pedaling.

4. Measure your heart rate if desired.

Note: If there are sheets of plastic on the metal contacts of the handgrip heart rate monitor, remove



the plastic. To measure your heart rate, hold the handgrip heart rate monitor, with your palms resting against the contacts. **Avoid moving your hands or gripping the contacts tightly.**

When your pulse is detected, a heart-shaped indicator will appear in the display and your heart rate will be shown in the display.

For the most accurate heart rate reading, continue to hold the contacts for about 15 seconds.

Note: If you continue to hold the handgrip heart rate monitor, the display will show your heart rate for up to 30 seconds. The display will then show your heart rate along with the other modes.

If your heart rate is not shown, make sure that your hands are positioned as described. Be careful not to move your hand excessively or to squeeze the contacts tightly. For optimal performance, clean the contacts using a soft cloth; **never use alcohol, abrasives, or chemicals to clean the contacts.**

5. When you are finished exercising, the console will turn off automatically.

If the pedals do not move for a few seconds, the console will pause. If the pedals do not move for a few minutes, the console will turn off and the display will be reset.

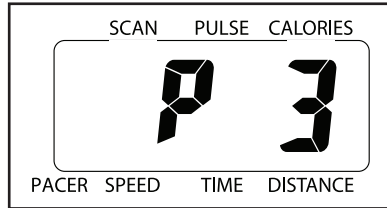
HOW TO USE A PRESET WORKOUT

1. Turn on the console.

To turn on the console, press the On/Reset button or begin pedaling. The display will turn on for a moment; the console will then be ready for use.

2. Select a preset workout.

To select a preset workout, press the 8 Workouts button repeatedly until the name of the desired workout appears in the display.

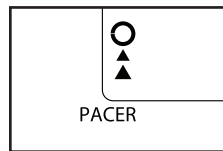


A few seconds after you select a preset workout, the display will show the duration of the workout.

3. Begin pedaling to start the workout.

The preset workouts consist of several one-minute segments. One target speed (rpm) is programmed for each segment.

As you exercise, the pacer will prompt you to keep your pedaling speed near the target speed for the current segment. **When an**



upward-pointing arrow appears in the display, increase your pedaling speed. When a downward-pointing arrow appears, decrease your pedaling speed. When the center target appears, maintain your current pedaling speed.

IMPORTANT: The target speed is intended only to provide motivation. Your actual pedaling speed may be slower than the target speed. Make sure to pedal at a speed that is comfortable for you.

The display will show the time remaining in the workout. If you stop pedaling for a few seconds, the workout will pause and the time will flash in the display. To resume the workout, simply resume pedaling.

4. Follow your progress with the display.

See step 3 on page 17.

5. Measure your heart rate if desired.

See step 4 on page 18.

6. When you are finished exercising, the console will turn off automatically.

If the pedals do not move for a few seconds, the console will pause. If the pedals do not move for a few minutes, the console will turn off and the display will be reset.

FCC INFORMATION

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

WARNING: Per FCC rules, changes or modifications not expressly approved by ICON could void the user's authority to operate the equipment.

MAINTENANCE AND TROUBLESHOOTING

Inspect and tighten all parts of the hybrid trainer regularly. Replace any worn parts immediately.

To clean the hybrid trainer, use a damp cloth and a small amount of mild soap. **IMPORTANT: To avoid damage to the console, keep liquids away from the console and keep the console out of direct sunlight.**

CONSOLE TROUBLESHOOTING

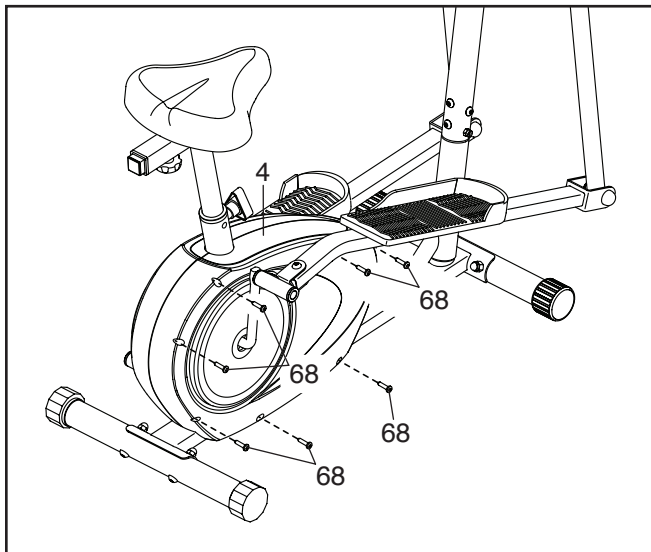
If the console display becomes dim, replace all the batteries at the same time; most console problems are the result of low batteries. See assembly step 12 on page 13 for replacement instructions.

If the console does not display your heart rate when you use the handgrip heart rate monitor, see step 4 on page 18.

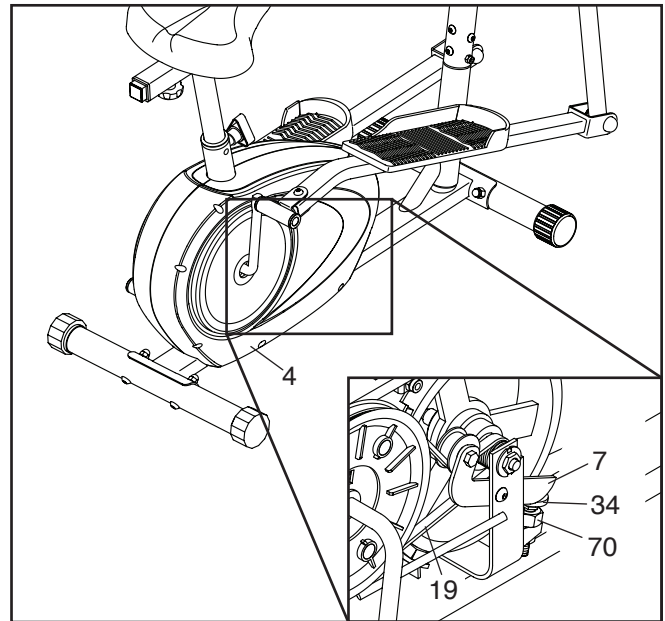
HOW TO ADJUST THE DRIVE BELT

If you can feel the pedals slip while you are pedaling, even when the resistance is adjusted to the highest level, the drive belt may need to be adjusted.

To adjust the drive belt, first remove the seven indicated M4 x 20mm Screws (68).



Next, carefully pull the Right Shield (4) outward and upward until you can reach the Idler Adjustment Bolt (34).



Next, loosen the M10 Nut (70), and turn the Idler Adjustment Bolt (34) counterclockwise until the Drive Belt (19) is tight. Then, retighten the Nut.

See the drawing at the left. Reattach the Right Shield (4) with the seven M4 x 20mm Screws (68).

EXERCISE GUIDELINES

⚠️ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.

The heart rate monitor is not a medical device. Various factors may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

| | | | | | | | |
|-------|-----|-----|-----|-----|-----|-----|---|
| 165 | 155 | 145 | 140 | 130 | 125 | 115 | ♥ |
| 145 | 138 | 130 | 125 | 118 | 110 | 103 | ♥ |
| 125 | 120 | 115 | 110 | 105 | 95 | 90 | ♥ |
| <hr/> | | | | | | | |
| 20 | 30 | 40 | 50 | 60 | 70 | 80 | |

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your “training zone.” The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses carbohydrate calories for energy. Only after the first few minutes of exercise does your body begin to use stored fat calories for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

WORKOUT GUIDELINES

Warming Up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise; never hold your breath.

Cooling Down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

SUGGESTED STRETCHES

The correct form for several basic stretches is shown at the right. Move slowly as you stretch; never bounce.

1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

3. Calf/Achilles Stretch

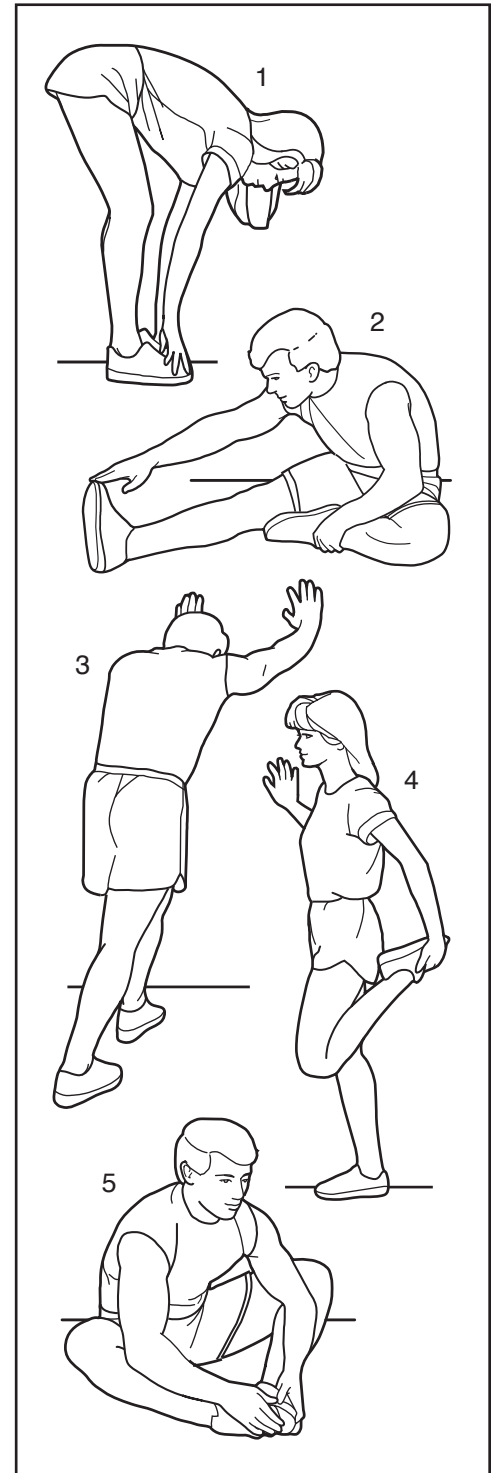
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



PART LIST

Model No. IMEL02013.0 R1013A

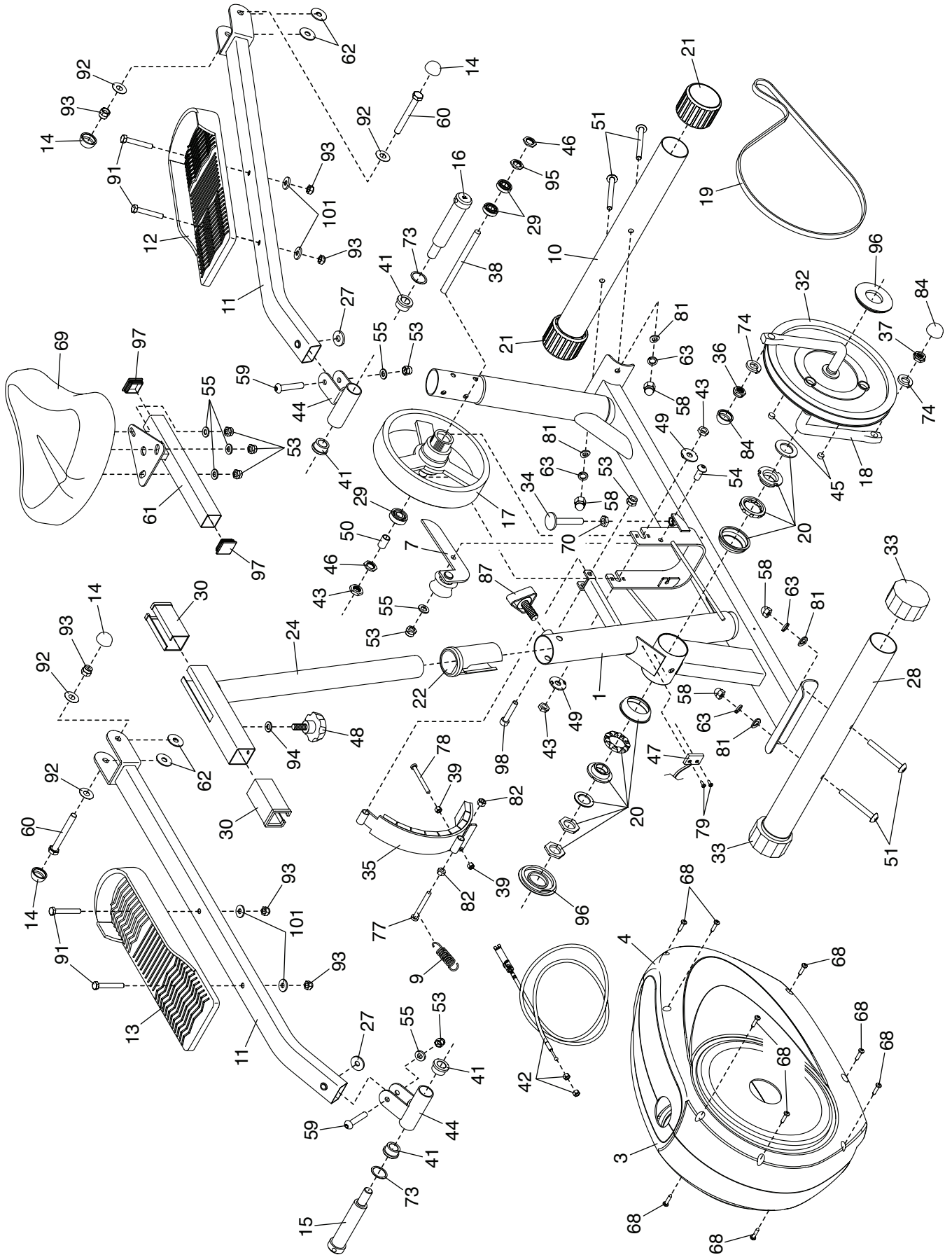
| Key No. | Qty. | Description | Key No. | Qty. | Description |
|---------|------|--------------------------|---------|------|-------------------------|
| 1 | 1 | Frame | 46 | 2 | Small Flywheel Axle Nut |
| 2 | 1 | Upright | 47 | 1 | Reed Switch/Wire |
| 3 | 1 | Left Shield | 48 | 1 | Seat Knob |
| 4 | 1 | Right Shield | 49 | 2 | Stop Washer |
| 5 | 1 | Left Upper Body Arm | 50 | 1 | Long Flywheel Spacer |
| 6 | 1 | Right Upper Body Arm | 51 | 4 | M8 x 65mm Carriage Bolt |
| 7 | 1 | Idler Assembly | 52 | 1 | Handlebar/Pulse Wires |
| 8 | 2 | Large Foam Grip | 53 | 9 | M8 Locknut |
| 9 | 1 | Spring | 54 | 4 | M8 x 20mm Screw |
| 10 | 1 | Front Stabilizer | 55 | 19 | M8 Washer |
| 11 | 2 | Pedal Arm | 56 | 4 | M8 x 40mm Bolt |
| 12 | 1 | Right Pedal | 57 | 2 | M8 x 20mm Hex Screw |
| 13 | 1 | Left Pedal | 58 | 8 | M8 Acorn Nut |
| 14 | 4 | 17mm Dome Cap | 59 | 2 | M8 x 45mm Bolt |
| 15 | 1 | Left Crank Axle | 60 | 2 | M10 x 70mm Bolt |
| 16 | 1 | Right Crank Axle | 61 | 1 | Seat Carriage |
| 17 | 1 | Flywheel | 62 | 4 | M10 Plastic Washer |
| 18 | 1 | Crank | 63 | 15 | M8 Split Washer |
| 19 | 1 | Drive Belt | 64 | 2 | Upper Body Leg |
| 20 | 1 | Crank Bearing Assembly | 65 | 4 | Upper Body Leg Bushing |
| 21 | 2 | Front Stabilizer Cap | 66 | 5 | M4 x 12mm Screw |
| 22 | 1 | Frame Sleeve | 67 | 2 | Upper Body Arm Cap |
| 23 | 1 | Console | 68 | 11 | M4 x 20mm Screw |
| 24 | 1 | Seat Post | 69 | 1 | Seat |
| 25 | 1 | Resistance Control/Cable | 70 | 1 | M10 Nut |
| 26 | 2 | Upright Spacer | 71 | 2 | Contact |
| 27 | 4 | M8 Plastic Washer | 72 | 2 | M8 Large Washer |
| 28 | 1 | Rear Stabilizer | 73 | 4 | Wave Washer |
| 29 | 3 | Large Flywheel Bearing | 74 | 2 | M12 Split Washer |
| 30 | 2 | Seat Post Sleeve | 75 | 1 | M5 x 20mm Screw |
| 31 | 1 | Wire Harness | 76 | 1 | M5 Washer |
| 32 | 1 | Pulley | 77 | 1 | M6 x 60mm Bolt |
| 33 | 2 | Leveling Cap | 78 | 1 | M5 x 60mm Bolt |
| 34 | 1 | Idler Adjustment Bolt | 79 | 2 | M3.5 x 10mm Screw |
| 35 | 1 | C-magnet Assembly | 80 | 2 | Small Foam Grip |
| 36 | 1 | Right Crank Locknut | 81 | 4 | M8 Curved Washer |
| 37 | 1 | Left Crank Locknut | 82 | 2 | M6 Nut |
| 38 | 1 | Flywheel Axle | 83 | 2 | 8mm Dome Cap |
| 39 | 2 | M5 Nut | 84 | 2 | 19mm Dome Cap |
| 40 | 4 | Upper Body Arm Bushing | 85 | 2 | Handlebar Cap |
| 41 | 4 | Pedal Arm Bushing | 86 | 2 | M8 x 35mm Screw |
| 42 | 1 | Lower Cable | 87 | 1 | Seat Post Knob |
| 43 | 3 | Large Flywheel Axle Nut | 88 | 1 | Handlebar Cover |
| 44 | 2 | Pedal Arm Bracket | 89 | 2 | Upper Body Leg Cap |
| 45 | 2 | Magnet | 90 | 2 | M8 x 60mm Bolt |

| Key No. | Qty. | Description | Key No. | Qty. | Description |
|---------|------|-----------------------|---------|------|---------------------|
| 91 | 4 | M10 x 48mm Bolt | 99 | 1 | Grommet |
| 92 | 4 | M10 Washer | 100 | 2 | Small Curved Washer |
| 93 | 6 | M10 Locknut | 101 | 4 | M10.5 Washer |
| 94 | 1 | Knob Washer | 102 | 1 | Ground Wire |
| 95 | 1 | Short Flywheel Spacer | * | – | User's Manual |
| 96 | 2 | Crank Cover | * | – | Assembly Tool |
| 97 | 2 | Seat Carriage Cap | * | – | DVD |
| 98 | 1 | M8 x 40mm Socket Bolt | | | |

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

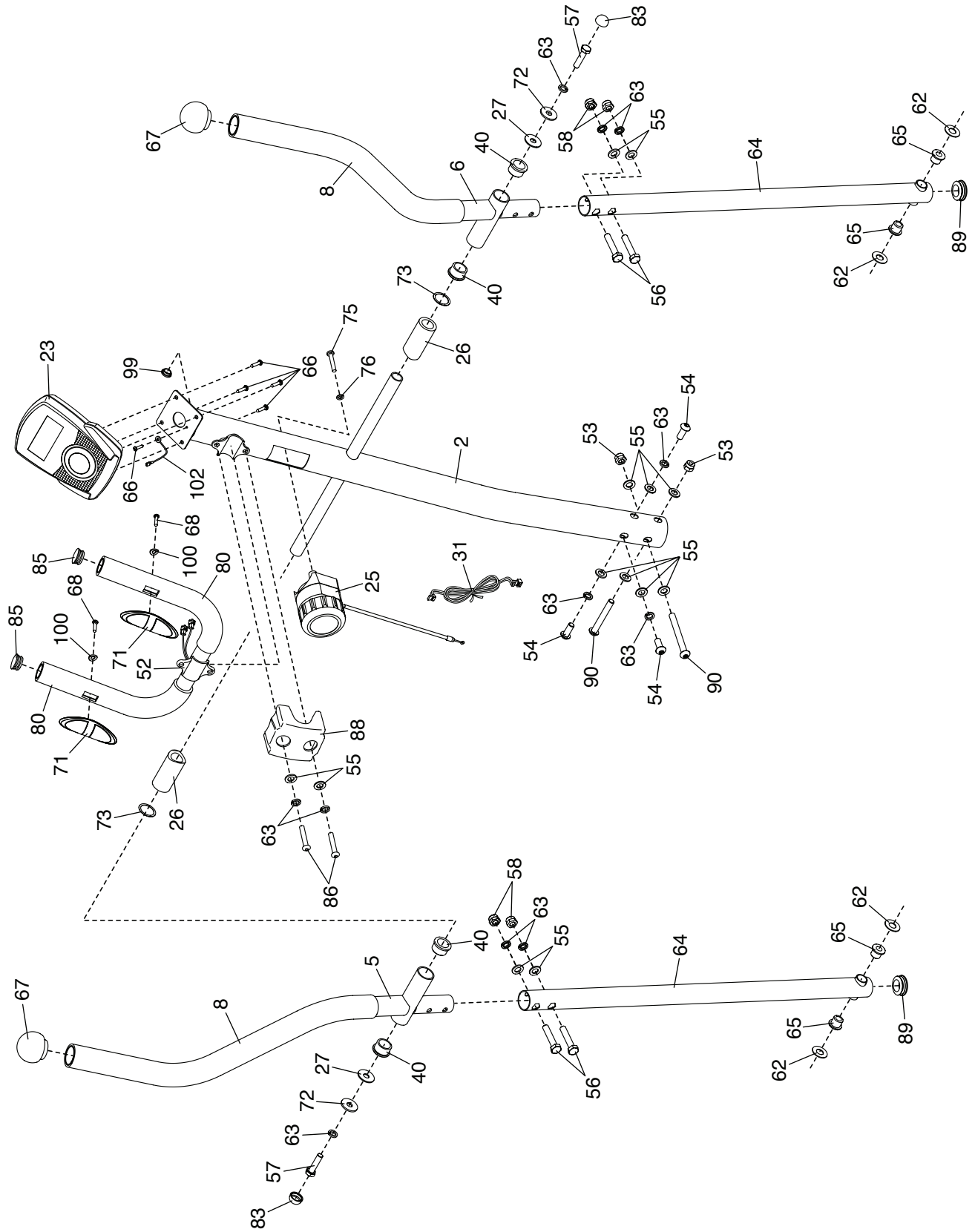
EXPLODED DRAWING A

Model No. IMEL02013.0 R1013A



EXPLODED DRAWING B

Model No. IMEL02013.0 R1013A



ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

LIMITED WARRANTY

IMPORTANT: To protect your fitness equipment with an extended service plan, see page 4.

ICON Health & Fitness, Inc. (ICON) warrants this product to be free from defects in workmanship and material, under normal use and service conditions. Parts and labor are warranted for ninety (90) days from the date of purchase.

This warranty extends only to the original purchaser (customer). ICON's obligation under this warranty is limited to repairing or replacing, at ICON's option, the product through one of its authorized service centers. All repairs for which warranty claims are made must be preauthorized by ICON. If the product is shipped to a service center, freight charges to and from the service center will be the customer's responsibility. If replacement parts are shipped while the product is under warranty, the customer will be responsible for a minimal handling charge. For in-home service, the customer will be responsible for a minimal trip charge. This warranty does not extend to freight damage to the product. This warranty will automatically be voided if the product is used as a store display model, if the product is purchased or transported outside the USA, if all instructions in this manual are not followed, if the product is abused or improperly or abnormally used, or if the product is used for commercial or rental purposes. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or costs of removal or installation; or other consequential damages of any kind. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to the customer.

The warranty extended hereunder is in lieu of any and all other warranties, and any implied warranties of merchantability or fitness for a particular purpose are limited in their scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to the customer.

This warranty provides specific legal rights; the customer may have other rights that vary from state to state.

ICON Health & Fitness, Inc., 1500 S. 1000 W., Logan, UT 84321-9813