

**Tarsys®
Tilt Only (2GT™)
Recline Only (2GR™)
Tilt and Recline (2GTR™)**

**For
Storm Series® TDX®
Powered Wheelchairs**



Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 03-026. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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Otto Bock is a registered trademark owned by Otto Bock Orthopaedische Industrie GMBH & Co.. JAY Back is a registered trademark of Sunrise Medical HHG, Inc. Corporation

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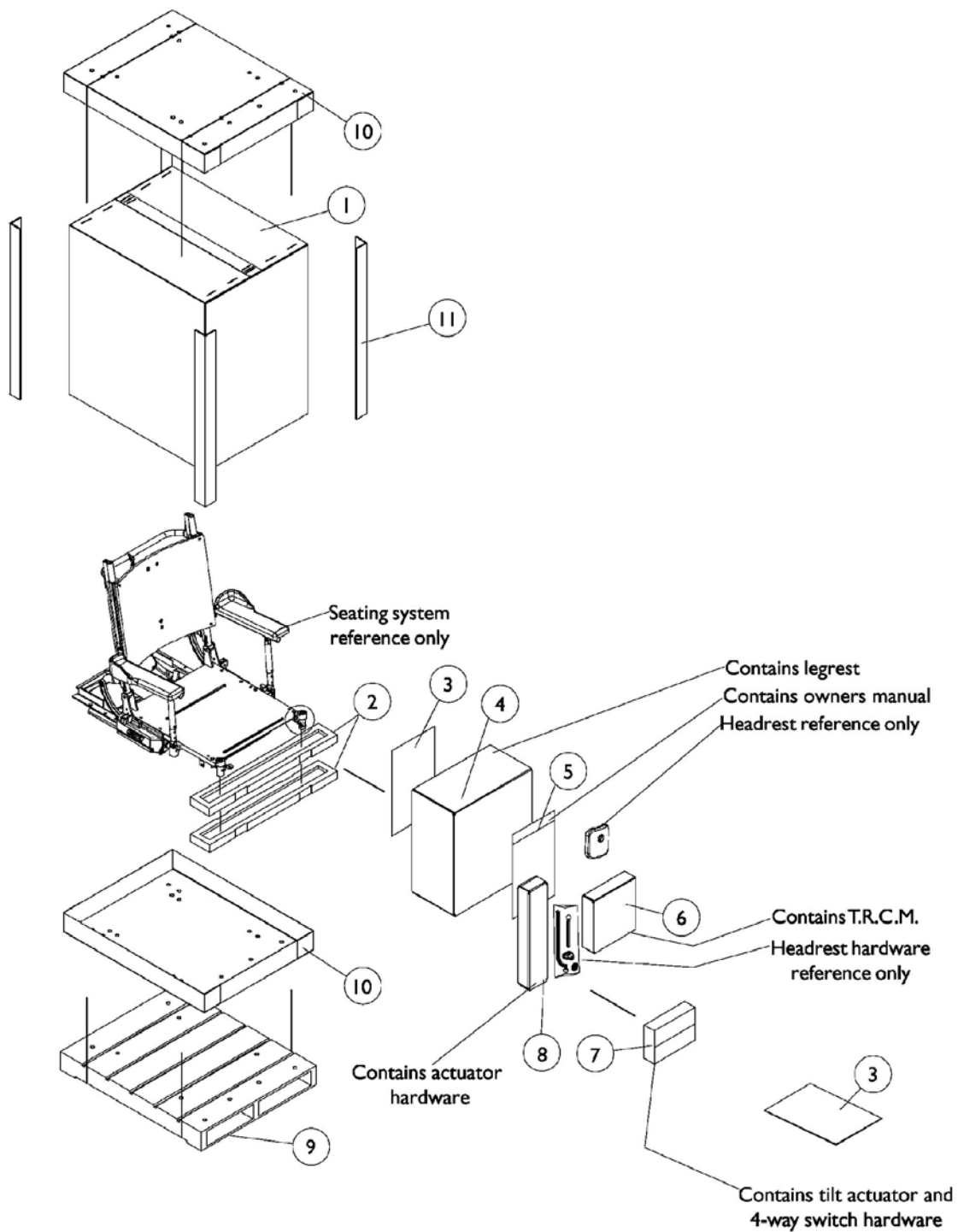
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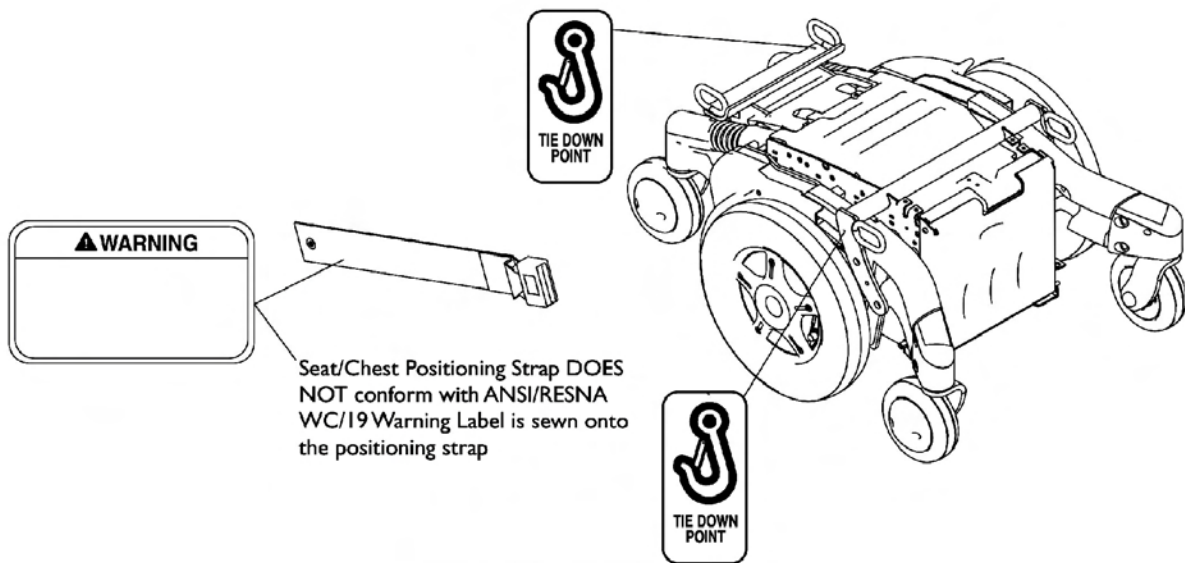
Packaging and Literature



Packaging and Literature

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	1030364	Carton, Cover	1	1
2		1091514	Insert, Carton	1	1
3		40131X161	Insert, Plain Pad	1	2
4		1106472	Carton	1	1
5		1021149	Bag, Poly Zip-Lip (13" Long x 9" Wide)	1	1
6		1080876	Carton	1	1
7		40131X045	Carton	1	1
8		1091517	Carton	1	1
9	D	See Note	See Footnote	1	1
10		1030362	Carton, Tray	1	2
11		1115174	Carton, Corner Reinforcement	1	4
	A	1114809	Manual, Owner's TDX w/ MK5 Electronics	1	1
	A	00077X031	Warranty Card	1	1
	A,C	1031682	Carton, Cover	1	1
	A,C	1030362	Carton, Tray	1	1
NOTE: A - Not Shown B - All Systems C - Complete Seating Systems with Chair Base D - Wood skid not supplied					
NOTE: When adjusting or replacing parts, please refer to you Owner's Manual for assistance.					

Label Locations For TRBKTS Option



TRBKTS Option Label Locations

TRBKTS Option Clarification Reference

TRBKTS Option was introduced 12/19/05 as an On-Chair option only.

About TRBKTS Transport Ready Package

TRBKTS includes four factory-installed wheelchair transport brackets. **TRBKTS** has not been crash-tested in accordance with WC 19. Use these transport brackets only to secure an unoccupied wheelchair during transport.

Only use the transport brackets included with **TRBKTS** for the purpose described in the appropriate Owner's Operator and Maintenance Manual.

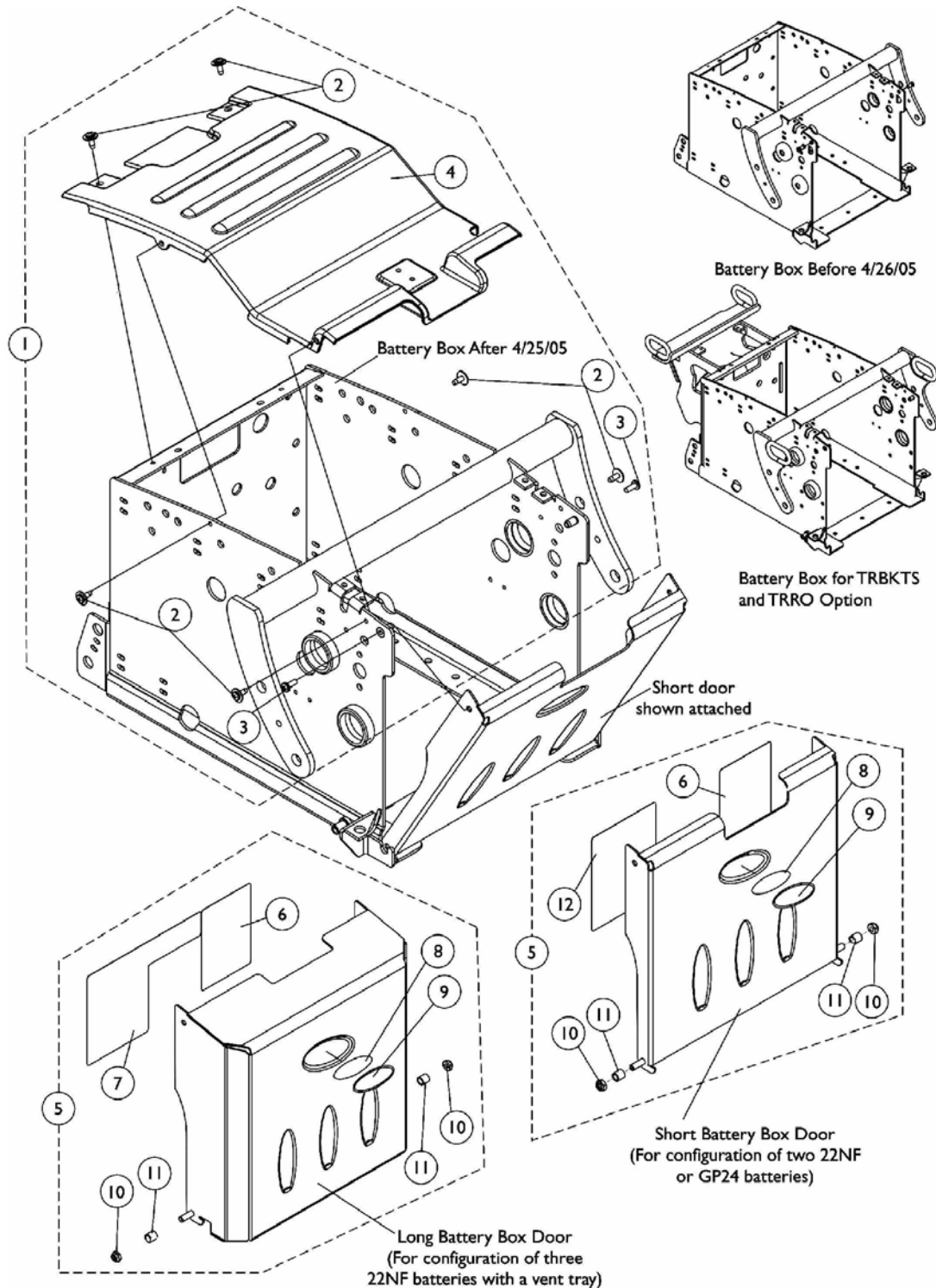
Battery support brackets **MUST** be installed at all times. Otherwise, the wheelchair will not be WC/19 compliant. Refer to Removing/Installing the Batteries From/Into the Wheelchair in the appropriate Owner's Operator and Maintenance Manual.

As of this date, the Department of Transportation has not approved any tie-down systems for transportation of a user while in a wheelchair, in a moving vehicle of any type. It is Invacare's position that users of wheelchairs should be transferred into appropriate seating in vehicles for transportation and use be made of the restraints made available by the auto industry. Invacare cannot and does not recommend any wheelchair transportation systems.

NOTE: ANSI = American National Standards Institute, RESNA = Rehabilitation Engineering and Assistive Technology Society of North America.

Battery Box Hardware and Door Assembly

The Battery Boxes are non-serviceable parts. Call Technical Services for assistance (1-800-832-4707)



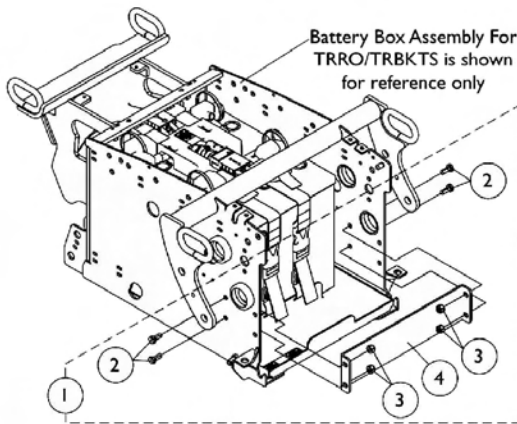
Battery Box Hardware and Door Assembly

The Battery Boxes are non-serviceable parts. Call Technical Services for assistance (1-800-832-4707)

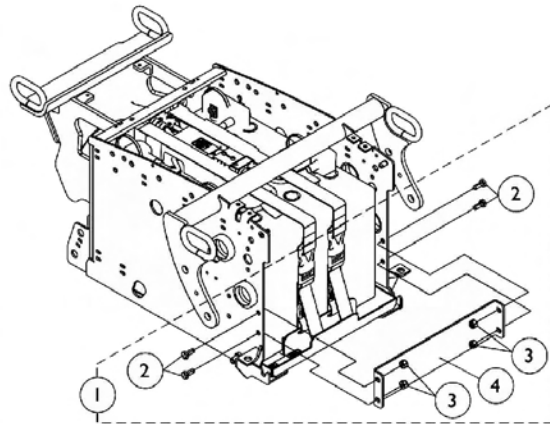
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1133026	Kit, Battery Box Hardware	1	1
2			Screw, Phillips Pan Head Tap (#10-32 x 1/2")	1	6
3			Screw, Socket Head Cap (#10-32 x 1/2")	1	2
4			Cover, Battery Box Shroud	1	1
5	B,D	1113357	Kit, Battery Box Door Assembly, 22NF Short	1	1
6			Label, 22NF Terminal Configuration Warning	1	1
8			Decal, Blank Logo	1	1
9			Decal, Invacare Medallion - Large	1	1
10			Locknut (1/4-20)	1	2
11			Sleeve, Door Pivot	1	2
12			Label, 22NF Battery Install/Remove	1	1
5	B,D	1113127	Kit, Battery Box Door Assembly, GP24 Short	1	1
6			Label, GP24 Terminal Configuration Warning	1	1
8			Decal, Blank Logo	1	1
9			Decal, Invacare Medallion - Large	1	1
10			Locknut (1/4-20)	1	2
11			Sleeve, Door Pivot	1	2
12			Label, GP24 Battery Install/Remove	1	1
5	C,D	1121072	Kit, Battery Box Door Assembly, 22NF Long (For Vent)	1	1
6			Label, 22NF Terminal Configuration Warning	1	1
7			Label, 3 Battery Configuration Warning	1	1
8			Decal, Blank Logo	1	1
9			Decal, Invacare Medallion - Large	1	1
10			Locknut (1/4-20)	1	2
11			Sleeve, Door Pivot	1	2
NOTE: A - Includes items 2-4 B - Includes items 6 and 8-12 C - Includes items 6-11 D - Blank Logo Decal is no longer available and no longer required for item number 9 Invacare Medallion Decal.					

Battery Support Bracket Assembly

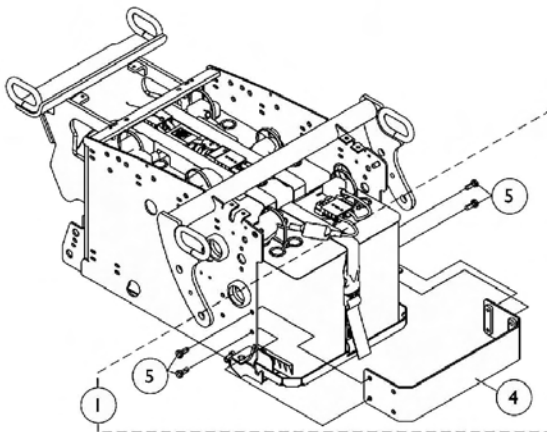
For TRBKTS Option



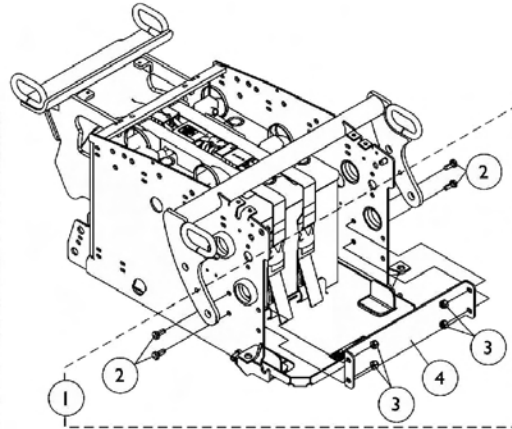
Battery Support Bracket Assembly
For 22NF Batteries



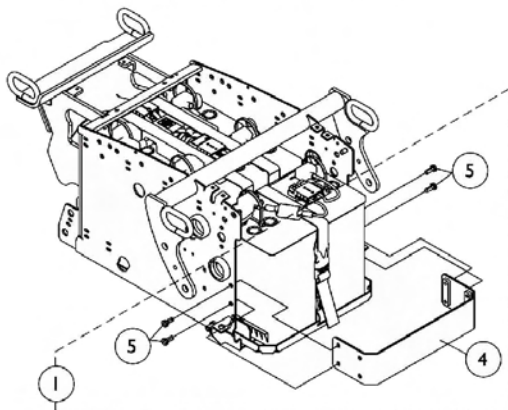
Battery Support Bracket Assembly
For GP24 Batteries



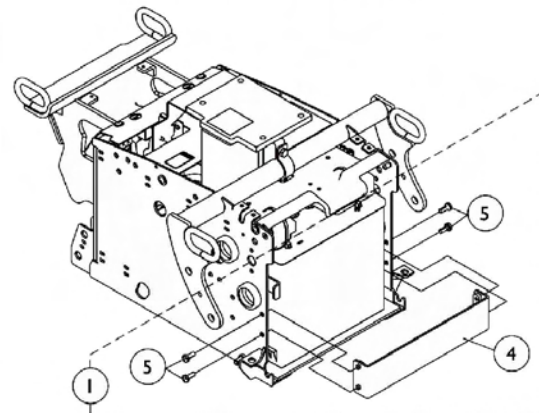
Battery Support Bracket Assembly
For Invisible Super Low Tilt System with 22NF Batteries



Battery Support Bracket Assembly
For Vent "Ready" System with 22NF Batteries



Battery Support Bracket Assembly
For Vent "Option" System with 22NF Batteries

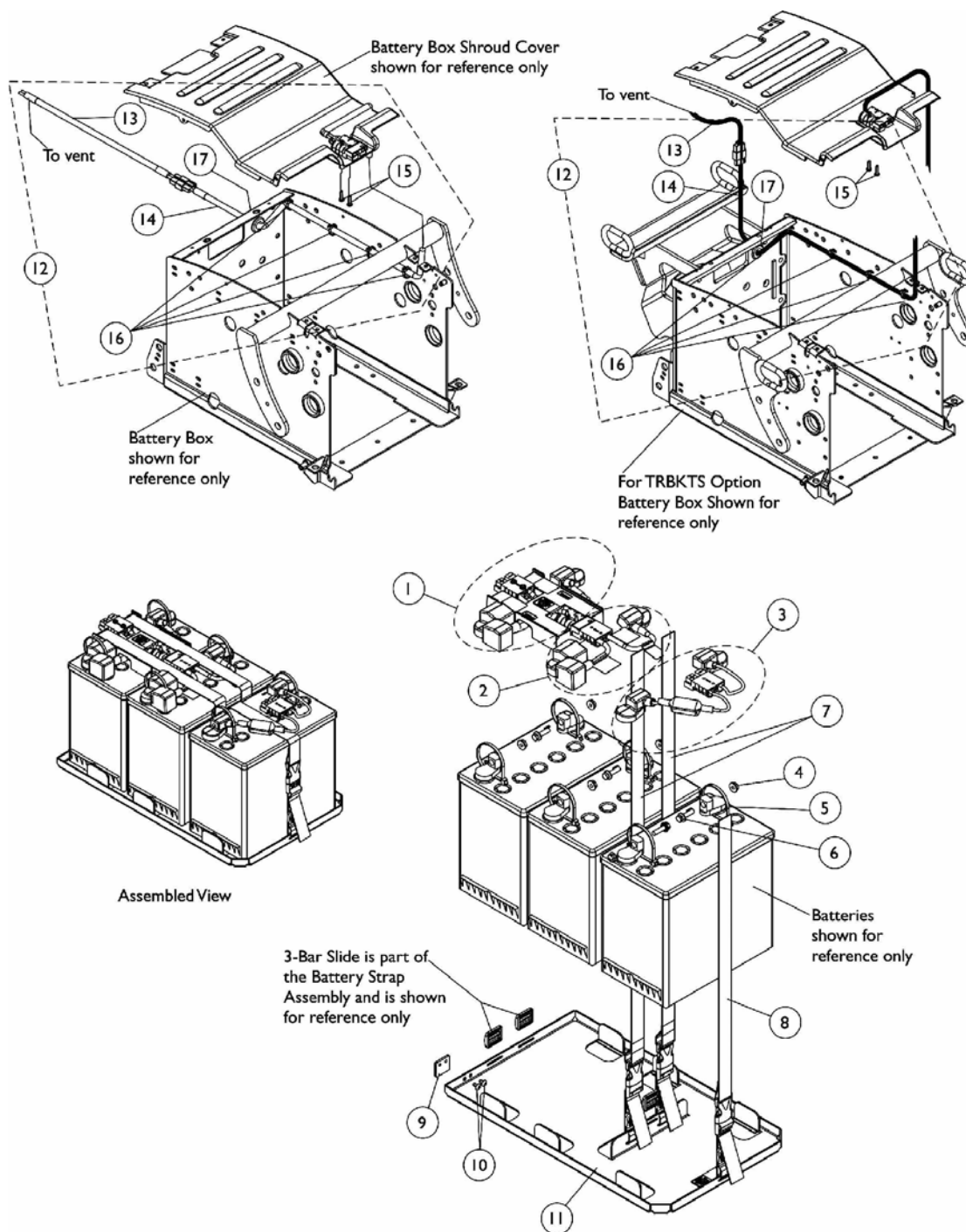


Battery Support Bracket Assembly
For Elevate "Option" System with 22NF Batteries

Battery Support Bracket Assembly For TRBKTS Option

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1139537	Kit, Battery Support Bracket Assembly - For 22NF Batteries	1	1
2			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
3			Locknut (1/4-20)	1	4
4			Bracket, Battery Support, Black	1	1
1	A	1139538	Kit, Battery Support Bracket Assembly - For GP24 Batteries	1	1
2			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
3			Locknut (1/4-20)	1	4
4			Bracket, Battery Support, Black	1	1
1	B	1139539	Kit, Battery Support Bracket Assembly - For Invisible Super Low Tilt System w/ 22NF Batteries	1	1
4			Bracket, Battery Support, Black	1	1
5			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
1	A	1139540	Kit, Battery Support Bracket Assembly - For Vent "Ready" System w/ 22NF Batteries	1	1
2			Screw, Hex Head Cap with Patch (1/4-20 x 5/8")	1	4
3			Locknut (1/4-20)	1	4
4			Bracket, Battery Support, Black	1	1
1	B	1139541	Kit, Battery Support Bracket Assembly - For Vent "Option" System w/ 22NF Batteries	1	1
4			Bracket, Battery Support, Black	1	1
5			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
1	B	1139867	Kit, Battery Support Bracket Assembly - For Elevate "Option" System w/ 22NF Batteries	1	1
4			Bracket, Battery Support, Black	1	1
5			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
NOTE: A - Includes items 2-4 B - Includes items 4 and 5					

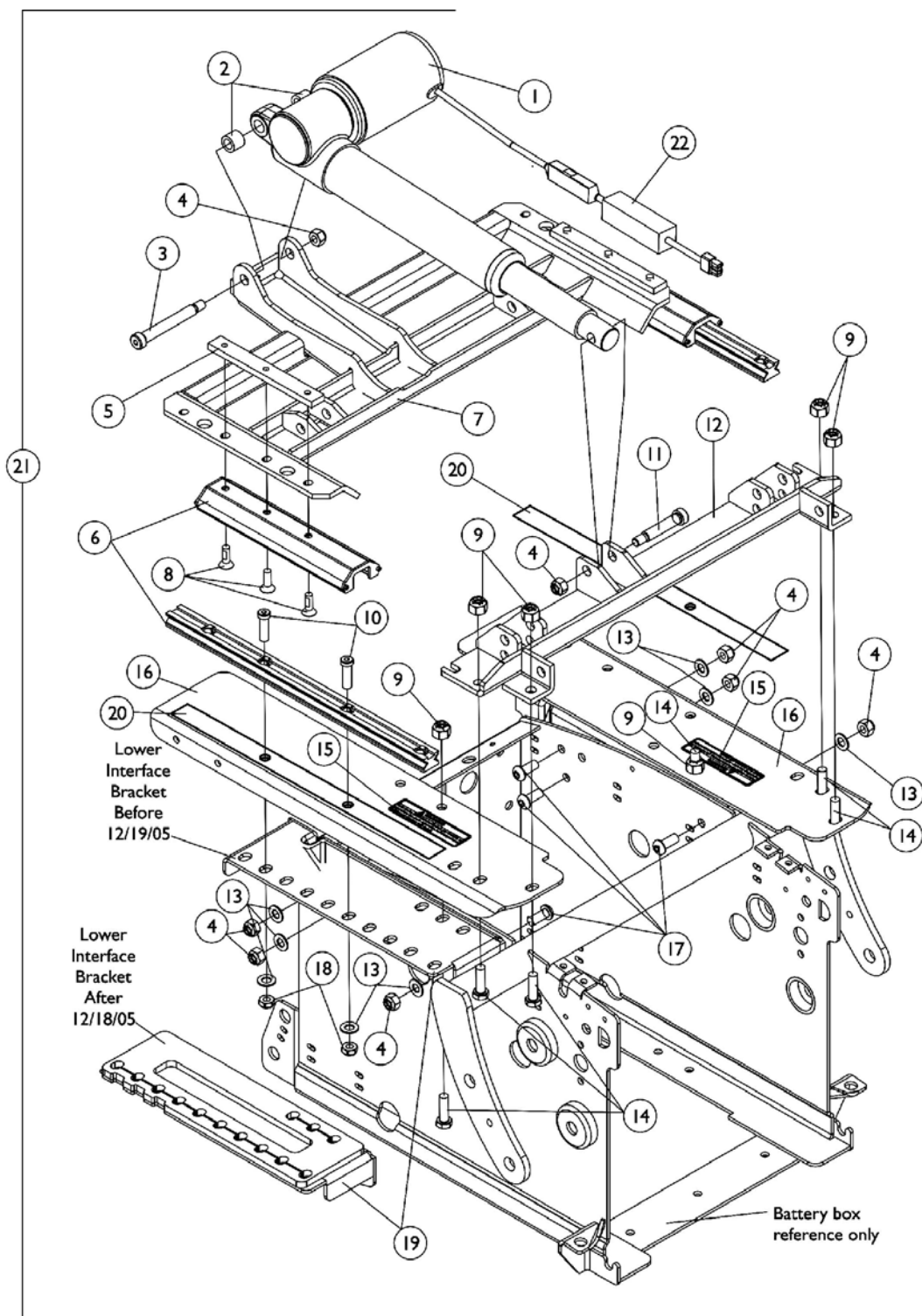
Battery Tray Assembly and Wire Harnesses For Vent Tray (3) 22NF Batteries



Battery Tray Assembly and Wire Harnesses For Vent Tray (3) 22NF Batteries

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B,A	1120363	Kit, Battery Wire Harness with Terminal Hardware, 22NF - Rear	1	1
2	B,A	1120362	Kit, Battery Wire Harness with Terminal Hardware, 22NF - Front	1	1
3	B,A	1121143	Battery Wire Harness with Terminal Hardware, 22NF Vent	1	1
4		16721X000	Locknut (1/4-20)	1	6
5		1095502	Package, Cable Ties (11-1/2")	10	1
6		1096799	Screw, Hex Flange Whiz Lock (1/4-20 x 7/8")	1	4
7		1121124	Battery Strap Assembly, 22NF and GP24	1	2
8		1121125	Battery Strap Assembly For Vent, 22NF	1	1
9		1117186	Bracket, Battery Tray Stop, Black	1	1
10		90017X000	Screw, Phillips Pan Head (#10-32 x 5/16")	1	2
11	C	1121142	Battery Tray Assembly, TDX 22NF For Vent	1	1
12	D	1121029	Kit, Vent Battery Harness Assembly with Hardware	1	1
13			Vent Battery Harness	1	1
14			Vent Battery Extension Harness	1	1
15			Screw, Phillips Pan Head (#8-16 x 5/8")	1	2
16			Cable Tie (5-5/8" Long)	1	4
17			Grommet, Rubber	1	1
12	D	1139531	Kit, Vent Battery Harness Assembly with Hardware For TRBKTS Option	1	1
13			Vent Battery Harness	1	1
14			Vent Battery Extension Harness For TRBKTS Option	1	1
15			Screw, Phillips Pan Head (#8-16 x 5/8")	1	2
16			Cable Tie (5-5/8" Long)	1	4
17			Grommet, Rubber For TRBKTS Option	1	1
16		1095503	Package, Cable Ties (5-5/8" Long)	10	1
17		1055747	Grommet, Rubber	1	1
17		1137236	Grommet, Rubber For TRBKTS Option	1	1
NOTE: A - Individual components are not available for the battery wire harnesses B - Includes items 4-6 C - Includes items 7-10 D - Includes items 13-17					

Interface Hardware and Tilt Actuator (To Attach 2GT, 2GTR To The Battery Box) Tilt Only (2GT) and Tilt/Recline (2GTR)

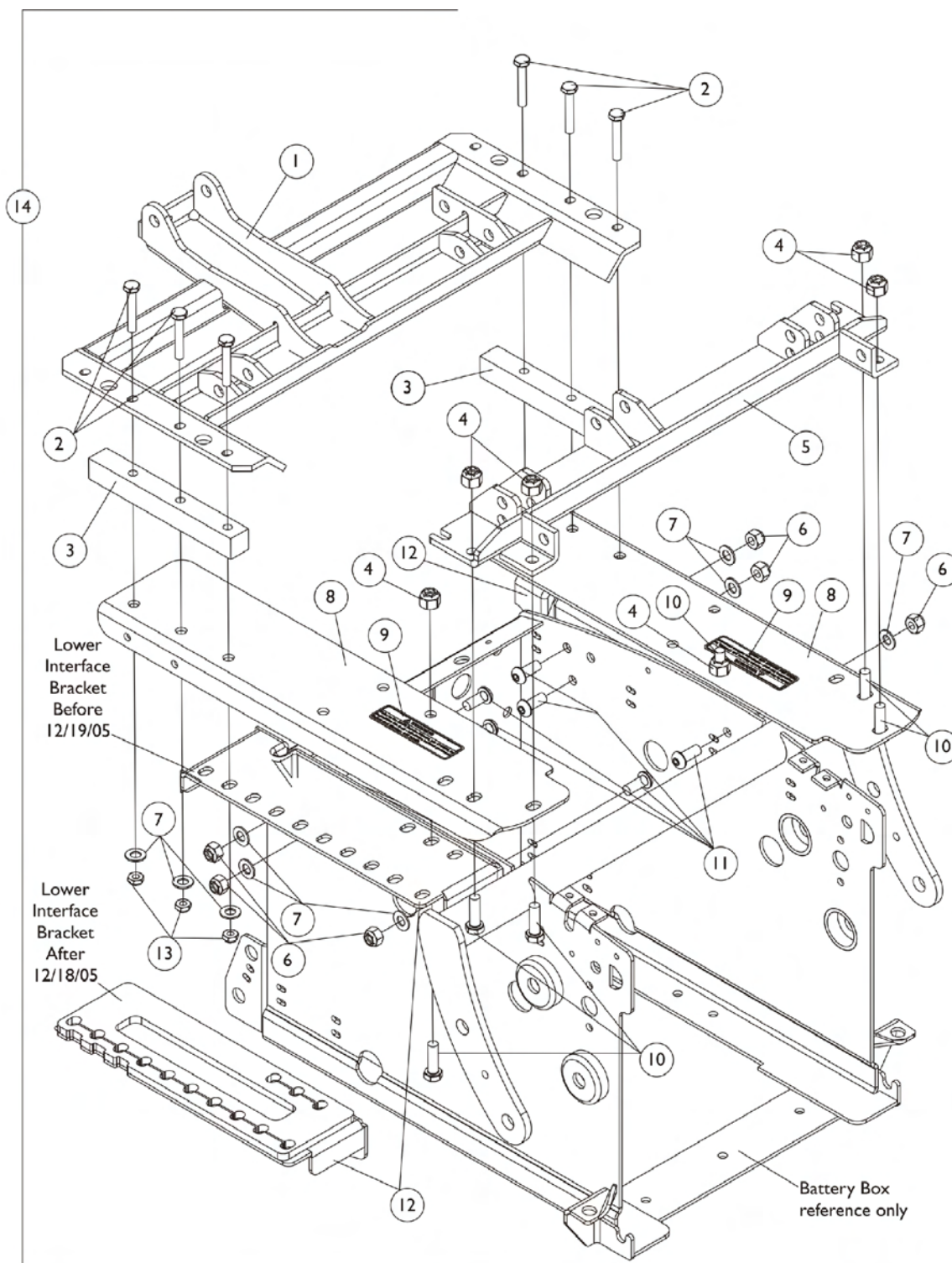


Interface Hardware and Tilt Actuator (To Attach 2GT, 2GTR To The Battery Box) Tilt Only (2GT) and Tilt/Recline (2GTR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	E	1082778	Actuator, Tilt - For All User Weight Limits	1	1
2		1105039	Bushing (3/8 x 5/8 x 1/2")	1	2
3		1070411	Bolt, Shoulder (3/8 x 2-1/2")	1	1
4		1026158	Locknut (5/16-18)	1	8
5		1082877	Bar, Clamp, Black	1	2
6		1113618	Guide, Short Linear	1	2
7		1113594	Pivot Assembly, Rear	1	1
8		1091869	Screw, Socket Flat Head C'sunk with Patch (1/4-20 x 3/4")	1	6
9		1064267	Locknut (5/16-18)	1	6
10	B	1114962	Screw, Socket Head Cap (5/16-18 x 1")	1	4
10	C	1108429	Screw, Socket Head Cap with Patch (5/16-18 x 1-1/4")	1	4
11		1031665	Screw, Socket Head Shoulder (3/8 x 1-1/2")	1	1
12		1113604	Pivot Assembly, Front	1	1
13		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	10
14		1043629	Screw, Hex Head Cap with Patch (5/16-18 x 1-1/4")	1	6
15		1118370	Decal, 2GTR Seat Repositioning Warning	1	2
16		1120348	Kit, Bracket w/ Decal, Black - Right (2GTR)	1	1
16		1120349	Kit, Bracket w/ Decal, Black - Left (2GTR)	1	1
17		1071955	Screw, Socket Button Head (5/16-18 x 3/4")	1	6
18		1028769	Locknut (5/16-18)	1	4
19	B	1114964	Bracket, Lower Interface, Black - Right	1	1
19	B	1114965	Bracket, Lower Interface, Black - Left	1	1
19	C	1140829	Bracket, Lower Interface, Black - Right	1	1
19	C	1140830	Bracket, Lower Interface, Black - Left	1	1
20	D	1121117-NLA	Shim, Short Seat Guide Slide	1	2
21	A	1113602	2GT/ 2GTR Interface Hardware	1	1
22	F	1140059	Kit, Actuator Braking Module w/ Instruction Sheet	1	1
	G	1141508	Instruction Sheet, Actuator Braking Module	1	1

NOTE: A - Includes items 1-20 and used to attach a 2GT or 2GTR to the battery box. When item 21 is ordered, item 19 Lower Interface Bracket made after 12/18/05 will be shipped. The seat to floor height will be raised 1/4".
B - Before 12/19/05
C - After 12/18/05
D - Item 20 is no longer used after 12/18/05
E - Actuator Braking Module added to Tilt Actuator and is backward compatible to all systems manufactured before 5/18/06. The addition of the braking module eliminated the requirement of a Heavy Duty Tilt Actuator.
F - Actuator Braking Module can be assembled in the field on seating systems manufactured before 5/18/06 as well. Must verify with an Invacare Technician when a kit is required.
G - Not Shown

Interface Hardware (To Attach 2GR To The Battery Box) Recline Only (2GR)

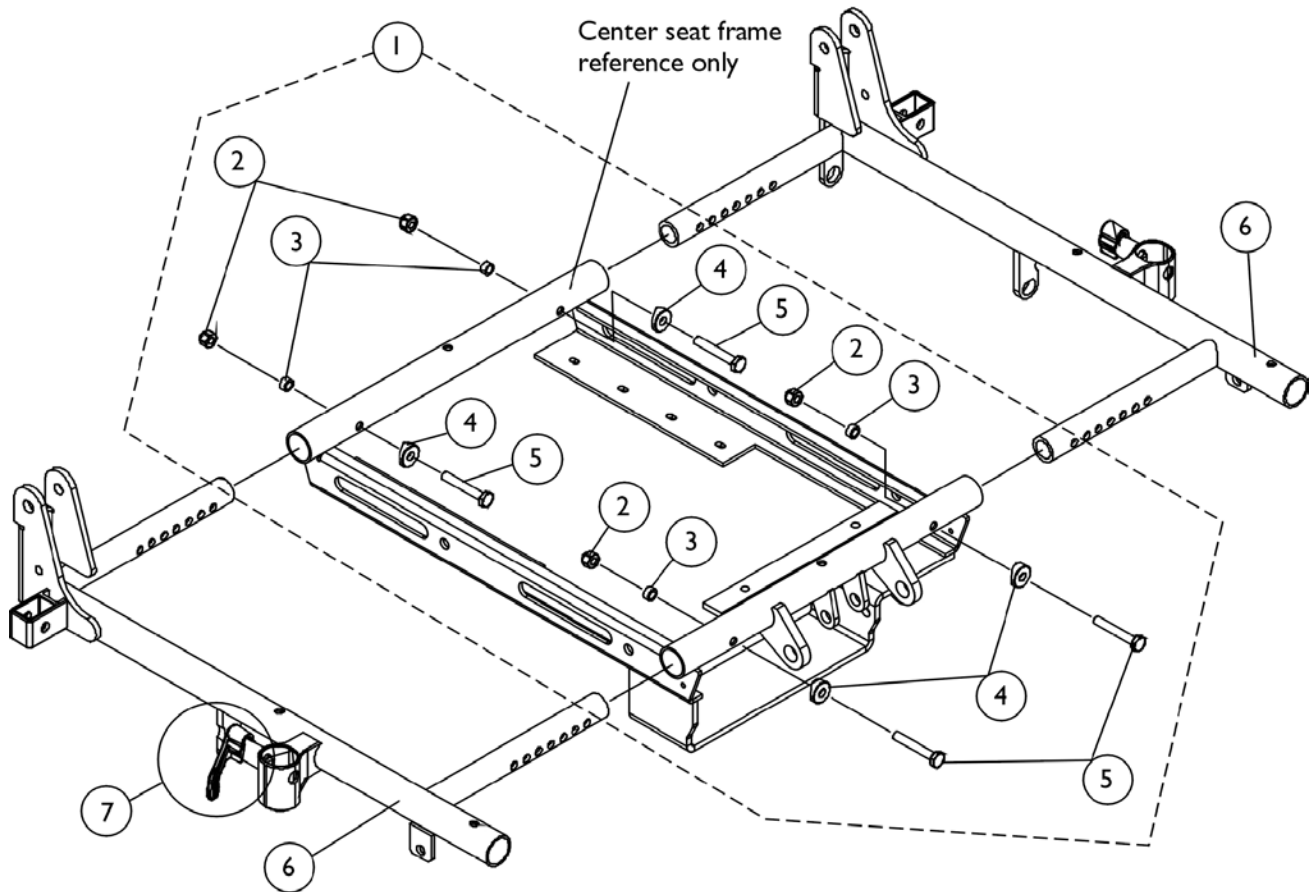


Interface Hardware (To Attach 2GR To The Battery Box) Recline Only (2GR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1113594	Pivot Assembly, Rear	1	1
2	B	1030949	Screw, Hex Head (1/4-20 x 1-1/2")	1	6
2	C	1024793	Screw, Hex Head (1/4-20 x 1-3/4")	1	6
3		1086943	Bar, Spacer, Black	1	2
4		1064267	Locknut (5/16-18)	1	6
5		1113604	Pivot Assembly, Front	1	1
6		1026158	Locknut (5/16-18)	1	6
7		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	12
8		1120348	Kit, Bracket w/ Decal, Black - Right (2GTR)	1	1
8		1120349	Kit, Bracket w/ Decal, Black - Left (2GTR)	1	1
9		1118370	Decal, 2GTR Seat Repositioning Warning	1	2
10		1043629	Screw, Hex Head Cap with Patch (5/16-18 x 1-1/4")	1	6
11		1071955	Screw, Socket Button Head (5/16-18 x 3/4")	1	6
12	B	1114964	Bracket, Lower Interface, Black - Right	1	1
12	B	1114965	Bracket, Lower Interface, Black - Left	1	1
12	C	1140829	Bracket, Lower Interface, Black - Right	1	1
12	C	1140830	Bracket, Lower Interface, Black - Left	1	1
13		1025195	Locknut (1/4-20)	1	6
14	A	1113603	2GR Interface Hardware	1	1
NOTE: A - Includes items 1-13 and used to attach a 2GR to the battery box. When item 14 is ordered, item 12 Lower Interface Bracket made after 12/18/05 will be shipped. The seat to floor height will be raised 1/4". B - Before 12/19/05 C - After 12/18/05					

Side Frames

NOTE: A new cross beam may be required when changing seat width for a Recline Only or Tilt/Recline system. See Center Seat Frame Assembly page.



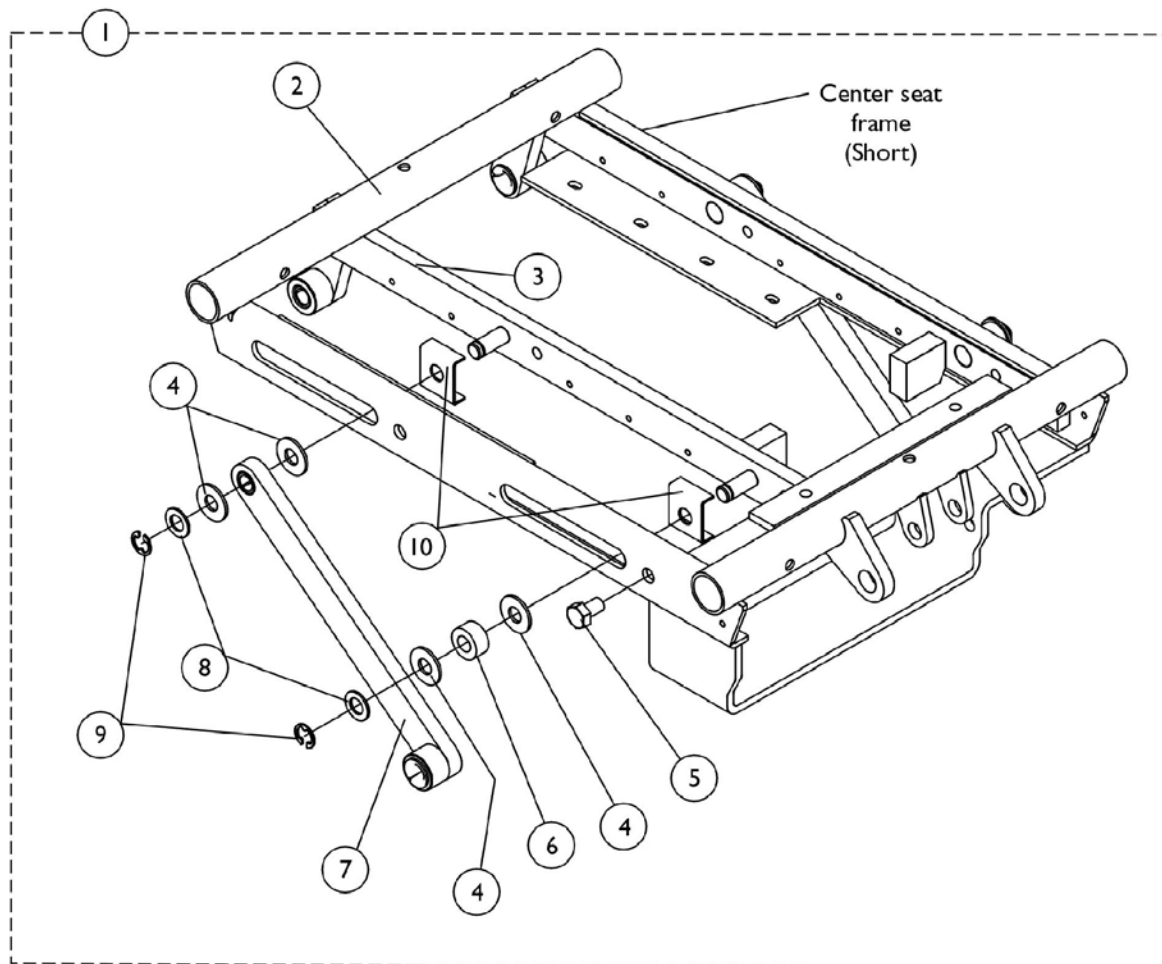
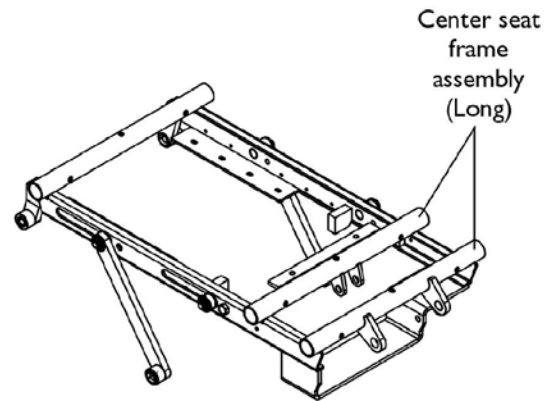
Side Frames

NOTE: A new cross beam may be required when changing seat width for a Recline Only or Tilt/Recline system. See Center Seat Frame Assembly page.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1087002	Hardware, Side Frame Mounting	1	1
2		7930333	Locknut (1/4-20)	25	4
3		1047449	Spacer (1/4 x 3/8 x 3/16")	1	4
4		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
5		1037610	Screw, Hex Head (1/4-20 x 1-5/8")	1	4
6		1086976	Side Frame w/ Arm Lock Assembly, 16"-17" Deep, Right	1	1
6		1086977	Side Frame w/ Arm Lock Assembly, 16"-17" Deep, Left	1	1
6		1086978	Side Frame w/ Arm Lock Assembly, 18"-19" Deep, Right	1	1
6		1086979	Side Frame w/ Arm Lock Assembly, 18"-19" Deep, Left	1	1
6		1086980	Side Frame w/ Arm Lock Assembly, 20"-21" Deep, Right	1	1
6		1086981	Side Frame w/ Arm Lock Assembly, 20"-21" Deep, Left	1	1
6		1086982	Side Frame w/ Arm Lock Assembly, 22" Deep, Right	1	1
6		1086983	Side Frame w/ Arm Lock Assembly, 22" Deep, Left	1	1
7	B	7930347	Pin Roll (5/64 x 5/8")	25	2
7	B	47471X074	Spring, Arm Lock	1	2
7	B	1028594	Pin, Arm Lock	1	2
7	B	1090768	Kit, Lock Handle w/Rivets (both LT & RT side)	1	1
NOTE: A - Includes Items 2-5 B - Arm Lock Assembly					

Center Seat Frame Assembly

Tilt Only (2GT)

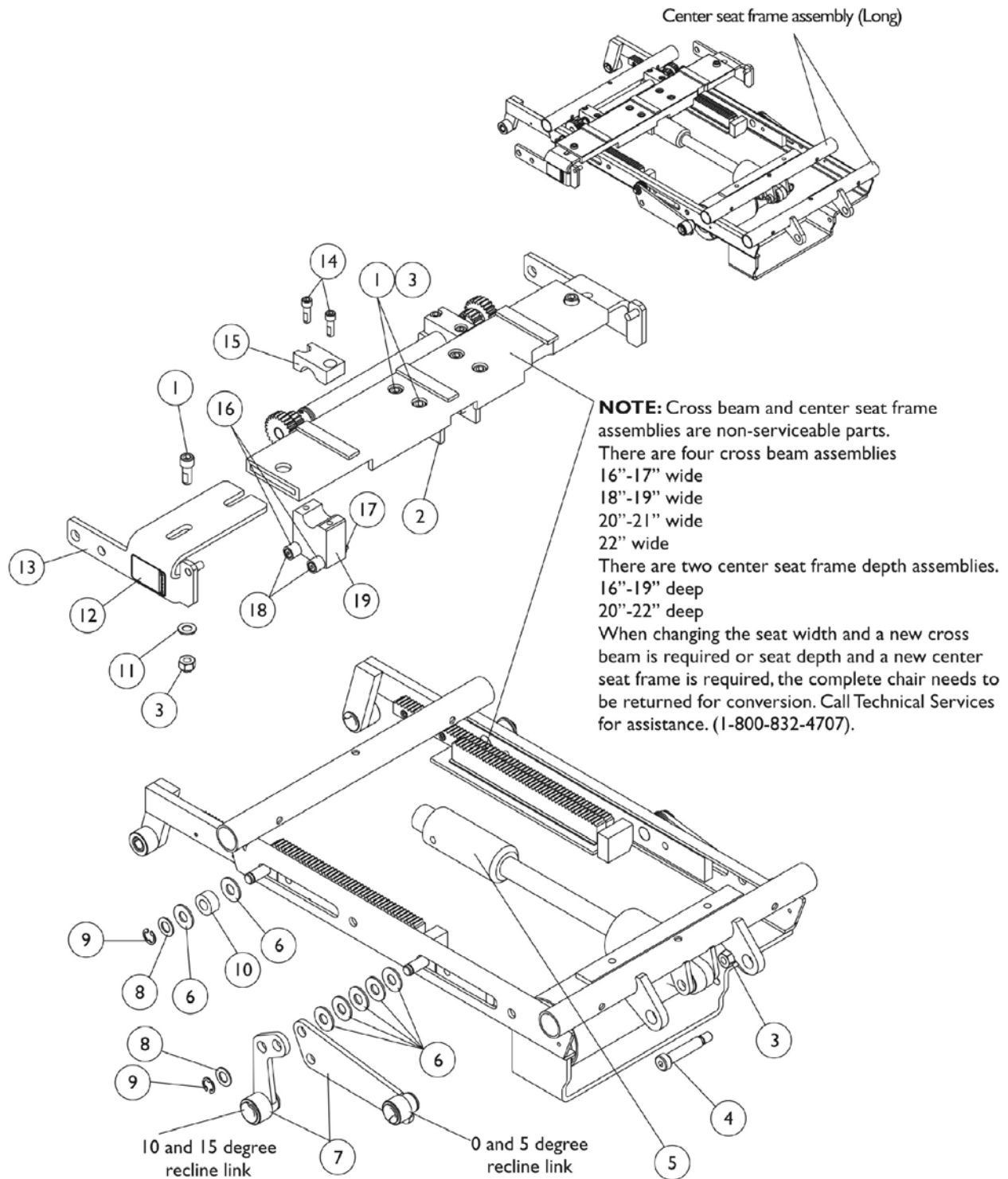


Center Seat Frame Assembly Tilt Only (2GT)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1115859	Center Seat Frame Assembly, Short (16"-19" Deep)	1	1
1	A	1115858	Center Seat Frame Assembly, Long (20"- 22" Deep)	1	1
2		1113613	Center Seat Frame, Short (16"-19" Deep)	1	1
2		1113614	Center Seat Frame, Long (20"- 22" Deep)	1	1
3		1086590	Tilt Pivot Assembly, Right	1	1
3		1086591	Tilt Pivot Assembly, Left	1	1
4		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	8
5		1061922	Screw, Hex Head Cap w/ Patch (5/16-18 x 1/2")	1	2
6		1082876	Spacer (3/8 x 3/4 x 3/8")	1	2
7		1086595	Link, Tilt	1	2
8		1065214	Washer, Flat (3/8 x 11/16 x 1/16")	1	4
9		1086930	Ring, Retaining (3/8")	1	4
10		1091502	Guide, Tilt Rail	1	4
NOTE: A - Includes Items 2-10					

Center Seat Frame Assembly

Recline Only (2GR)



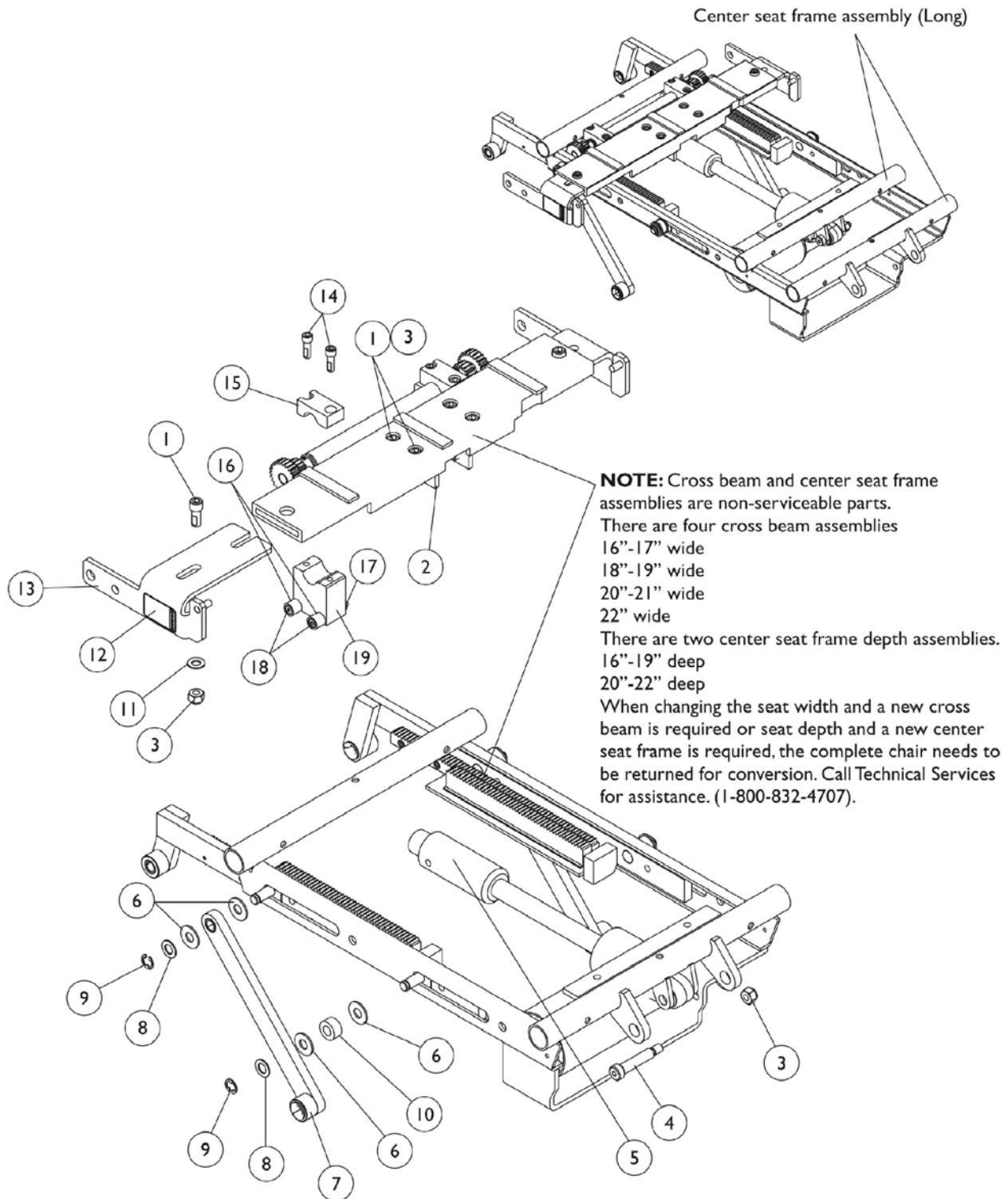
Center Seat Frame Assembly Recline Only (2GR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1086944	Screw, Socket Head Cap (5/16-18 x 3/4")	1	6
2		1082878	Bracket, Screw Support Acutator, Right	1	1
2		1082879	Bracket, Screw Support Acturator, Left	1	1
3		1026158	Locknut (5/16-18)	1	7
4		1031665	Screw, Socket Head Shoulder (3/8 x 1-1/2")	1	1
5		1082750	Actuator, Recline	1	1
6		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	14
7		1110497	Link, Recline 0 and 5 Degree Seat Tilt, Right	1	1
7		1110498	Link, Recline 0 and 5 Degree Seat Tilt, Left	1	1
7		1110499	Link, Recline 10 and 15 Degree Seat Tilt, Right	1	1
7		1110500	Link, Recline 10 and 15 Degree Seat Tilt, Left	1	1
8		1065214	Washer, Flat (3/8 x 11/16 x 1/16")	1	4
9		1086930	Ring, Retaining (3/8")	1	4
10		1082876	Spacer (3/8 x 3/4 x 3/8")	1	2
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	2
12		1079203	Decal, Warning Pinch Point	1	2
13		1091500	Kit, Connecting Slide Bracket w/ Decal, Black - Right	1	1
13		1091501	Kit, Connecting Slide Bracket w/ Decal, Black - Left	1	1
14		1098944	Screw, Socket Head Cap w/ Patch (1/4-20 x 3/4")	1	4
15		1095352	Block, Gear Hold Down Upper	1	2
16		1091503	Bushing (1/4 x 1/2 x 7/16")	1	4
17		1026035	Locknut (#10-24)	1	4
18		1000212	Screw, Shoulder (1/4 x 1-1/4")	1	4
19	A	1095476	Assembly, Dual Roller Right	1	1
19	A	1095477	Assembly, Dual Roller Left	1	1

NOTE: A - Includes 2 each of items 16-18

Center Seat Frame Assembly

Tilt/Recline (2GTR)

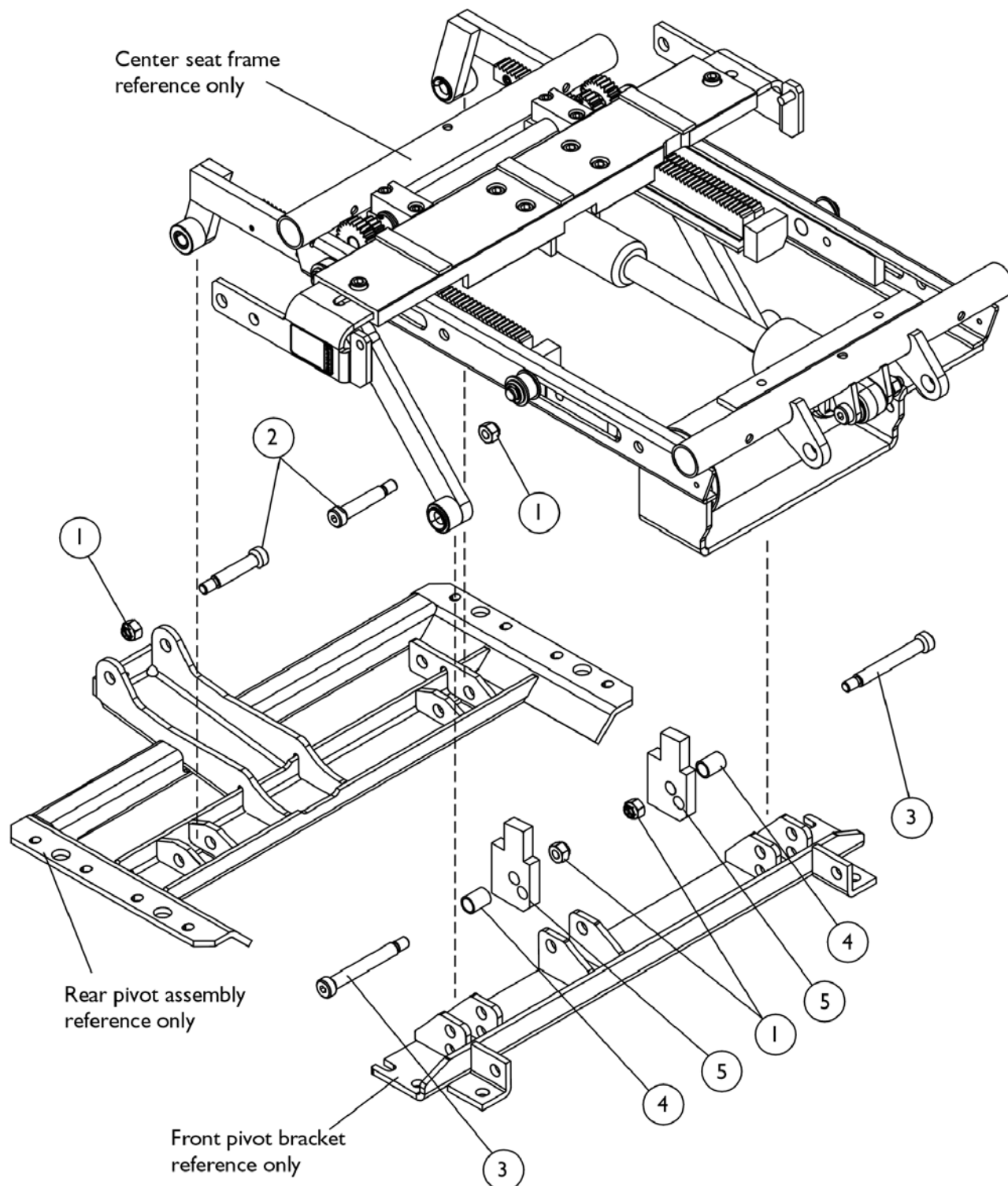


Center Seat Frame Assembly Tilt/Recline (2GTR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1086944	Screw, Socket Head Cap (5/16-18 x 3/4")	1	6
2		1082878	Bracket, Screw Support Acutator, Right	1	1
2		1082879	Bracket, Screw Support Acturator, Left	1	1
3		1026158	Locknut (5/16-18)	1	7
4		1031665	Screw, Socket Head Shoulder (3/8 x 1-1/2")	1	1
5		1082750	Actuator, Recline	1	1
6		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	8
7		1086595	Link, Tilt	1	2
8		1065214	Washer, Flat (3/8 x 11/16 x 1/16")	1	4
9		1086930	Ring, Retaining (3/8")	1	4
10		1082876	Spacer (3/8 x 3/4 x 3/8")	1	2
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	2
12		1079203	Decal, Warning Pinch Point	1	2
13		1091500	Kit, Connecting Slide Bracket w/ Decal, Black - Right	1	1
13		1091501	Kit, Connecting Slide Bracket w/ Decal, Black - Left	1	1
14		1098944	Screw, Socket Head Cap w/ Patch (1/4-20 x 3/4")	1	4
15		1095352	Block, Gear Hold Down Upper	1	2
16		1091503	Bushing (1/4 x 1/2 x 7/16")	1	4
17		1026035	Locknut (#10-24)	1	4
18		1000212	Screw, Shoulder (1/4 x 1-1/4")	1	4
19	A	1095476	Assembly, Dual Roller Right	1	1
19	A	1095477	Assembly, Dual Roller Left	1	1

NOTE: A - Includes 2 each of items 16-18

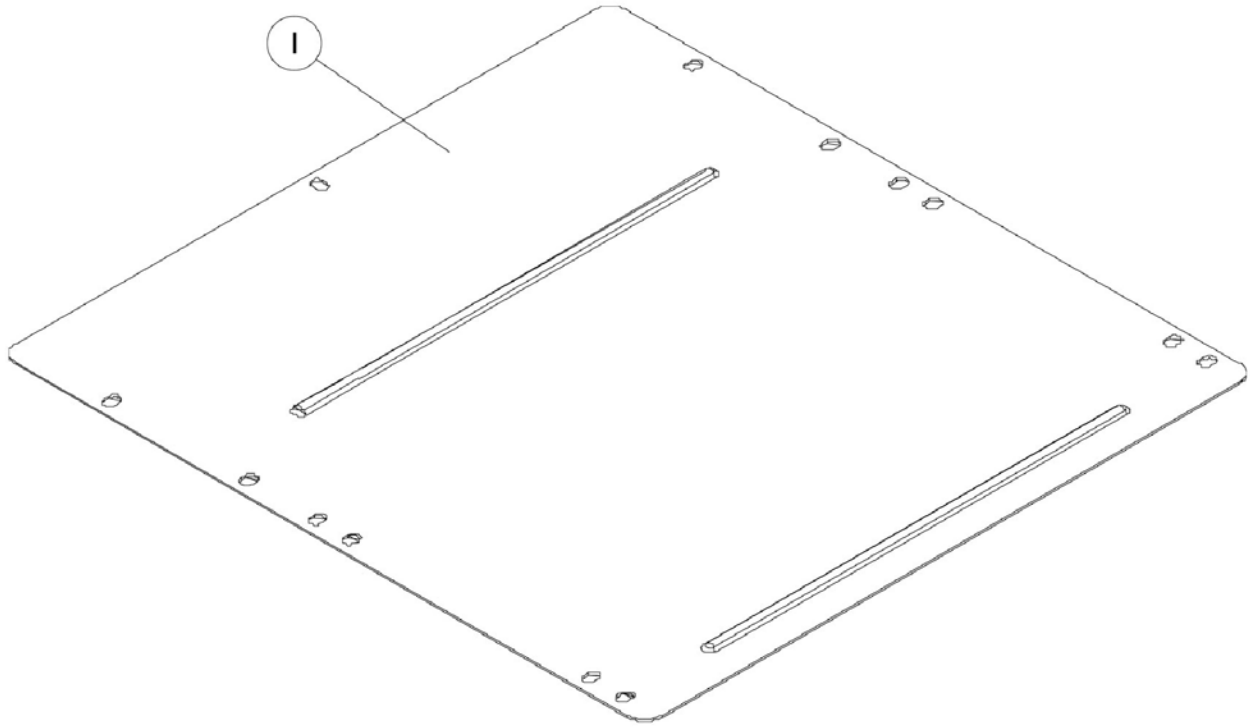
Center Seat Frame Mounting Hardware



Center Seat Frame Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1026158	Locknut (5/16-18)	1	4
2		1031665	Screw, Socket Head Shoulder (3/8 x 1-1/2")	1	4
3		1070411	Bolt, Shoulder (3/8 x 2-1/2")	1	2
4		1098646	Bushing, Black (7/16 x 1/2 x 11/16")	1	2
5		1098645	Block, Black Tilt Angle	1	2

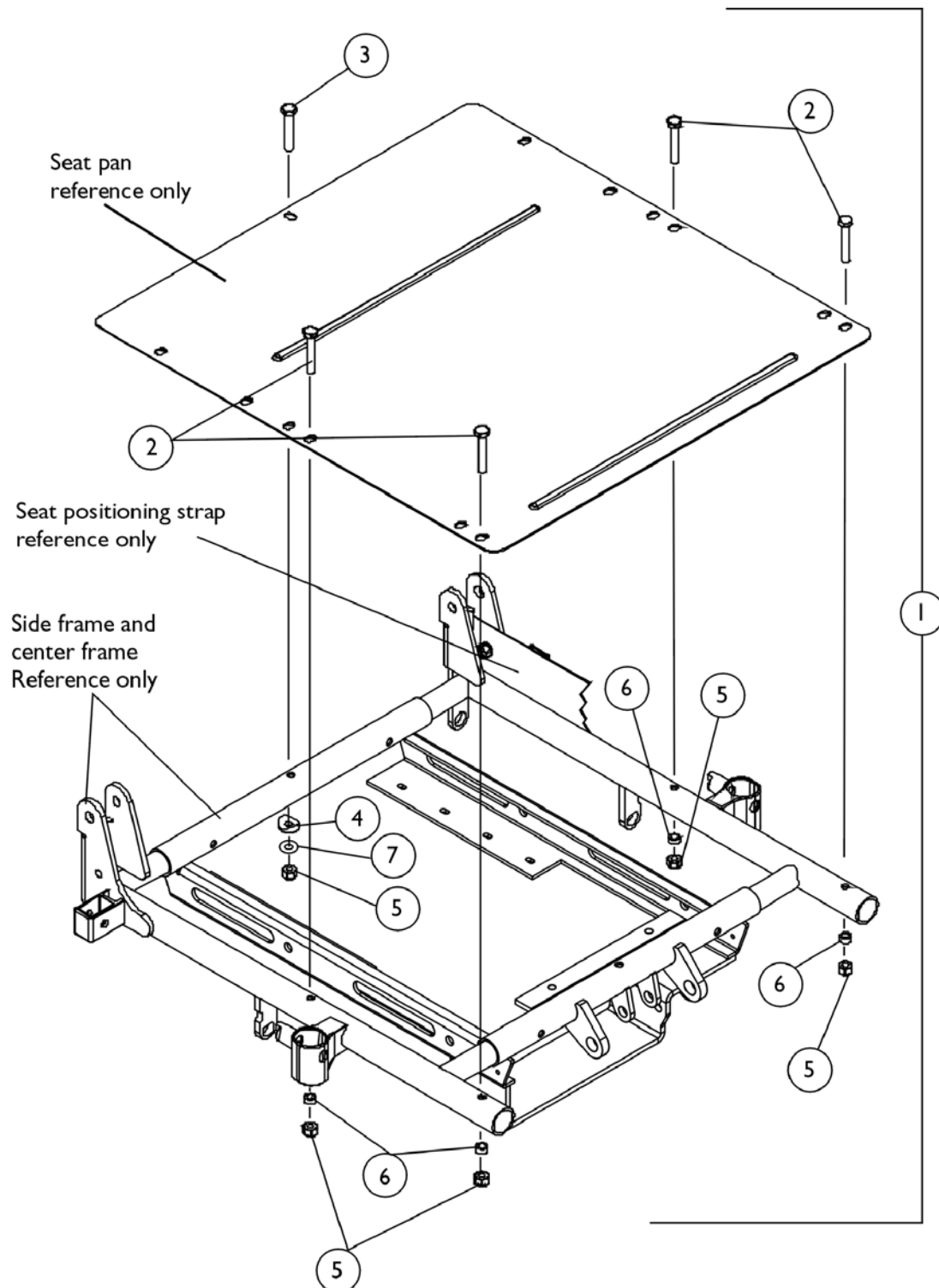
Seat Pan



Item #1 Seat Pan

Chair Width	16" Deep	17" Deep	18" Deep	19" Deep	20" Deep	21" Deep	22" Deep
16" Wide	1090083	1066013	1066024	1066035	1066046	1066057	1066068
17" Wide	1090084	1066014	1066025	1066036	1066047	1066058	1066069
18" Wide	1090085	1066015	1066026	1066037	1066048	1066059	1066070
19" Wide	1090086	1066016	1066027	1066038	1066049	1066060	1066071
20" Wide	1090087	1066017	1066028	1066039	1066050	1066061	1066072
21" Wide	1090088	1066018	1066029	1066040	1066051	1066062	1066073
22" Wide	1090089	1066019	1066030	1066041	1066052	1066063	1066074

Seat Pan Mounting Hardware



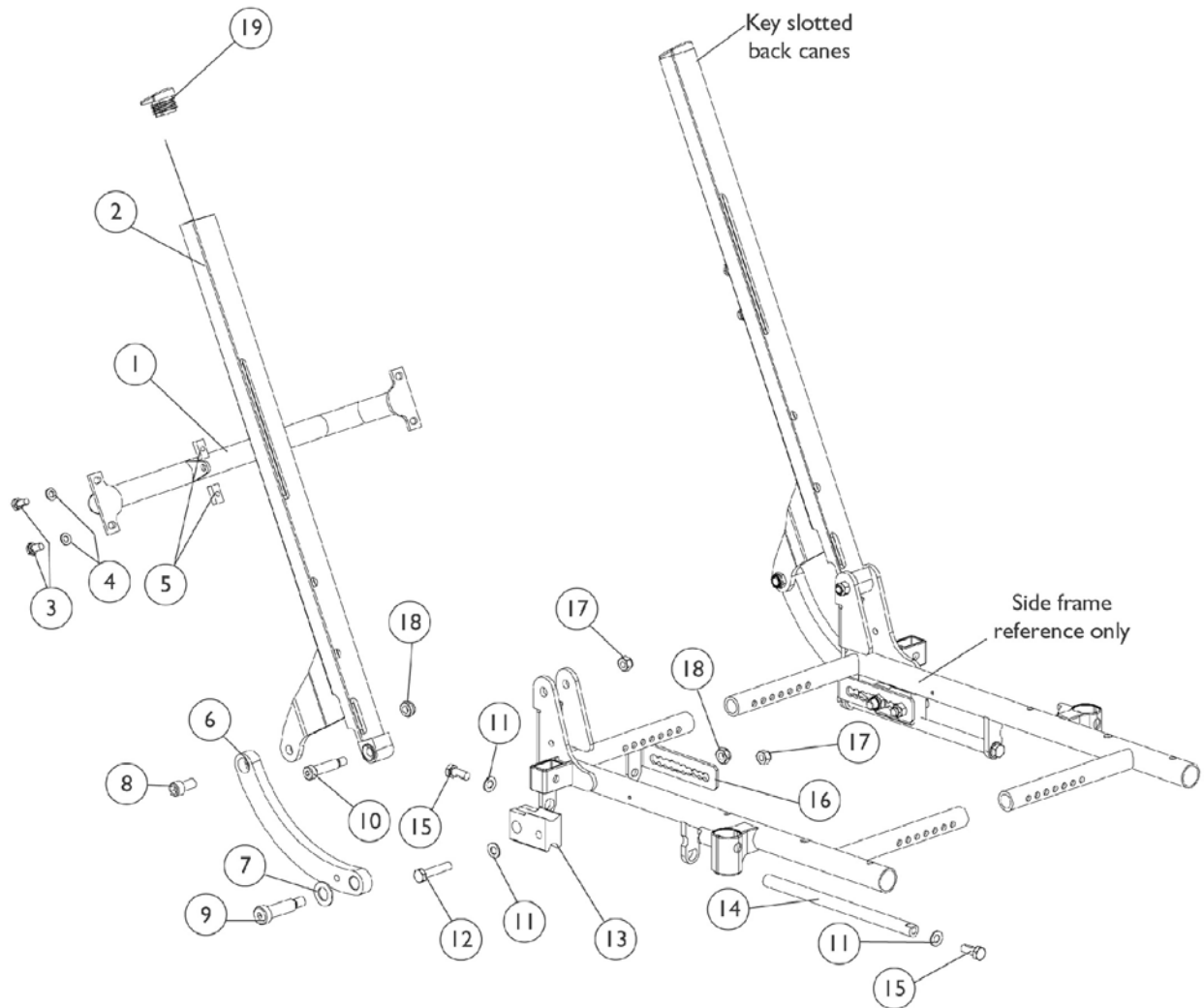
Seat Pan Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1092303	Hardware, Seat Pan Mounting	1	1
2		1030949	Screw, Hex Head (1/4-20 x 1-1/2")	1	4
3		1037610	Screw, Hex Head (1/4-20 x 1-5/8")	1	1
4		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
5		7930333	Locknut (1/4-20)	25	5
6		1047449	Spacer (1/4 x 3/8 x 3/16")	1	4
7		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
NOTE: A - Includes Items 2-7					

Back Cane and Spreader Bar Assembly

Tilt Only (2GT)

NOTE: When changing back cane heights, new Back Assembly Mounting Hardware may be required. See Back Assembly Mounting Hardware page



Back Cane and Spreader Bar Assembly

Tilt Only (2GT)

NOTE: When changing back cane heights, new Back Assembly Mounting Hardware may be required. See Back Assembly Mounting Hardware page

Item #1 Spreader Bar

16" Wide	17" Wide	18" Wide	19" Wide	20" Wide	21" Wide	22" Wide
1086101	1086102	1086103	1086104	1086105	1086106	1086107

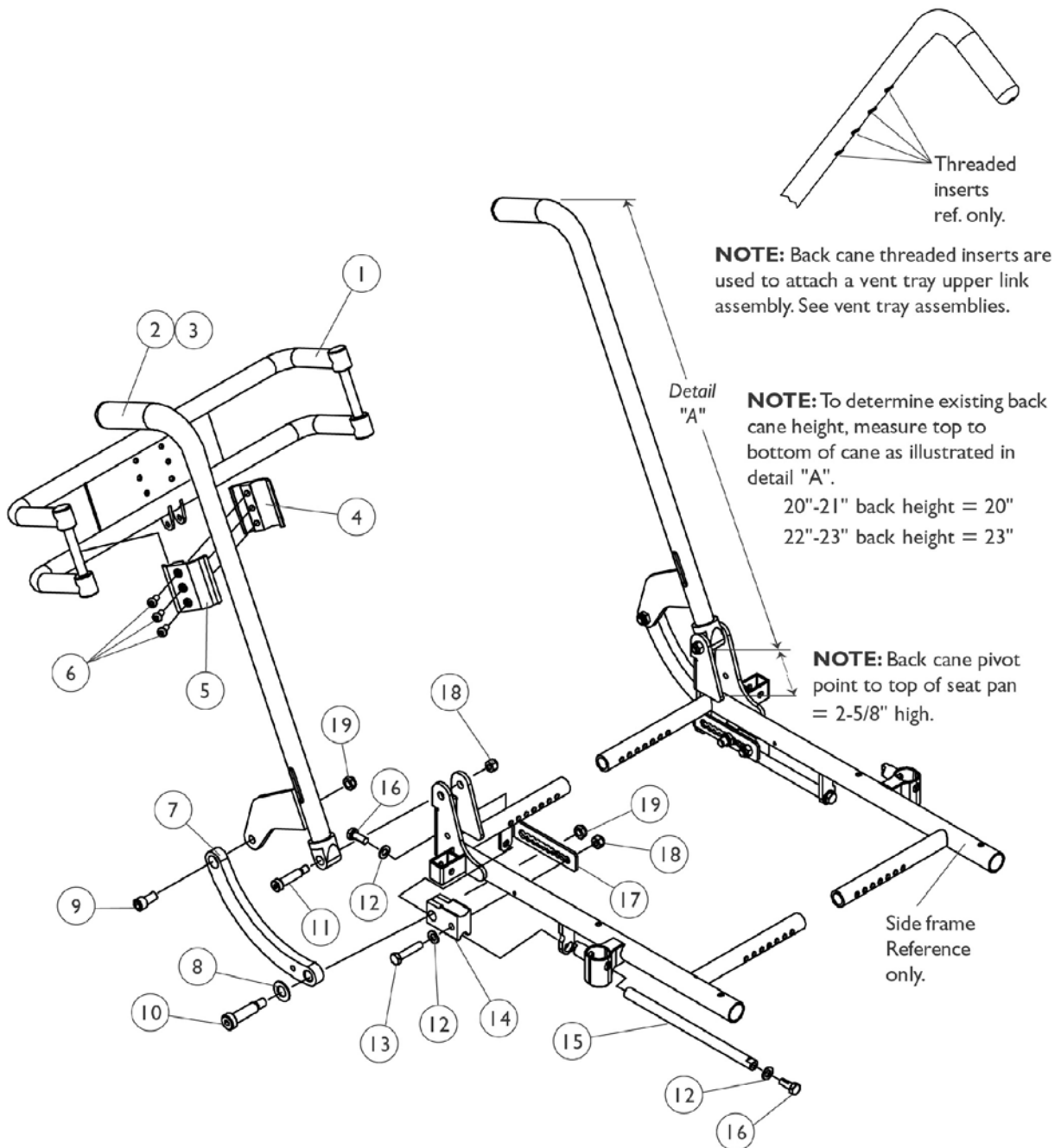
Item #2 Back Canes

Back Height

Side	20-21" High	22-23" High	24-25" High
Right	1086948	1086950	1086952
Left	1086949	1086951	1086953

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Spreader Bar	1	1
2		See Chart	#2 Back Canes	1	2
3		1078214	Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
4		1026907	Washer (1/4 x 1/2 x 1/16")	1	4
5		1082699	T-Nut (1/4-20)	1	4
6		1099540	Link, Curve Tilt, Right	1	1
6		1099541	Link, Curved Tilt, Left	1	1
7		1031673	Washer, Nylon (35/64 x 1 x 1/16")	1	2
8		1099527	Screw, Socket Head Cap (3/8-16 x 3/4")	1	2
9		1021851	Screw, Socket Head Shoulder (1/2 x 1-1/2")	1	2
10		1062604	Screw, Shoulder Socket Head (3/8 x 1-1/4")	1	2
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	6
12		1070398	Screw, Hex Head (5/16-18 x 1-1/2")	1	2
13		1082725	Block, Slide	1	2
14		1082724	Rod, Slide	1	2
15		1039860	Screw, Hex Head Cap with Patch (5/16-18 x 3/4")	1	2
16		1087014	Bracket, Connecting, Black - Right	1	1
16		1087015	Bracket, Connecting, Black - Left	1	1
17		1026158	Locknut (5/16-18)	1	4
18		40363X000	Hex Nut (3/8"-16)	1	4
19		1082829	Cap, Back Cane End	1	2

Back Cane (7/8" Round-Optional) and Spreader Bar Assembly Tilt Only (2GT)



Back Cane (7/8" Round-Optional) and Spreader Bar Assembly Tilt Only (2GT)

Item #1 Spreader Bar

16" Wide	17" Wide	18" Wide	19" Wide	20" Wide	21" Wide	22" Wide
0013602	0013702	0013802	0013902	0014002	0014102	0014202

Item #2 Back Cane with Grip

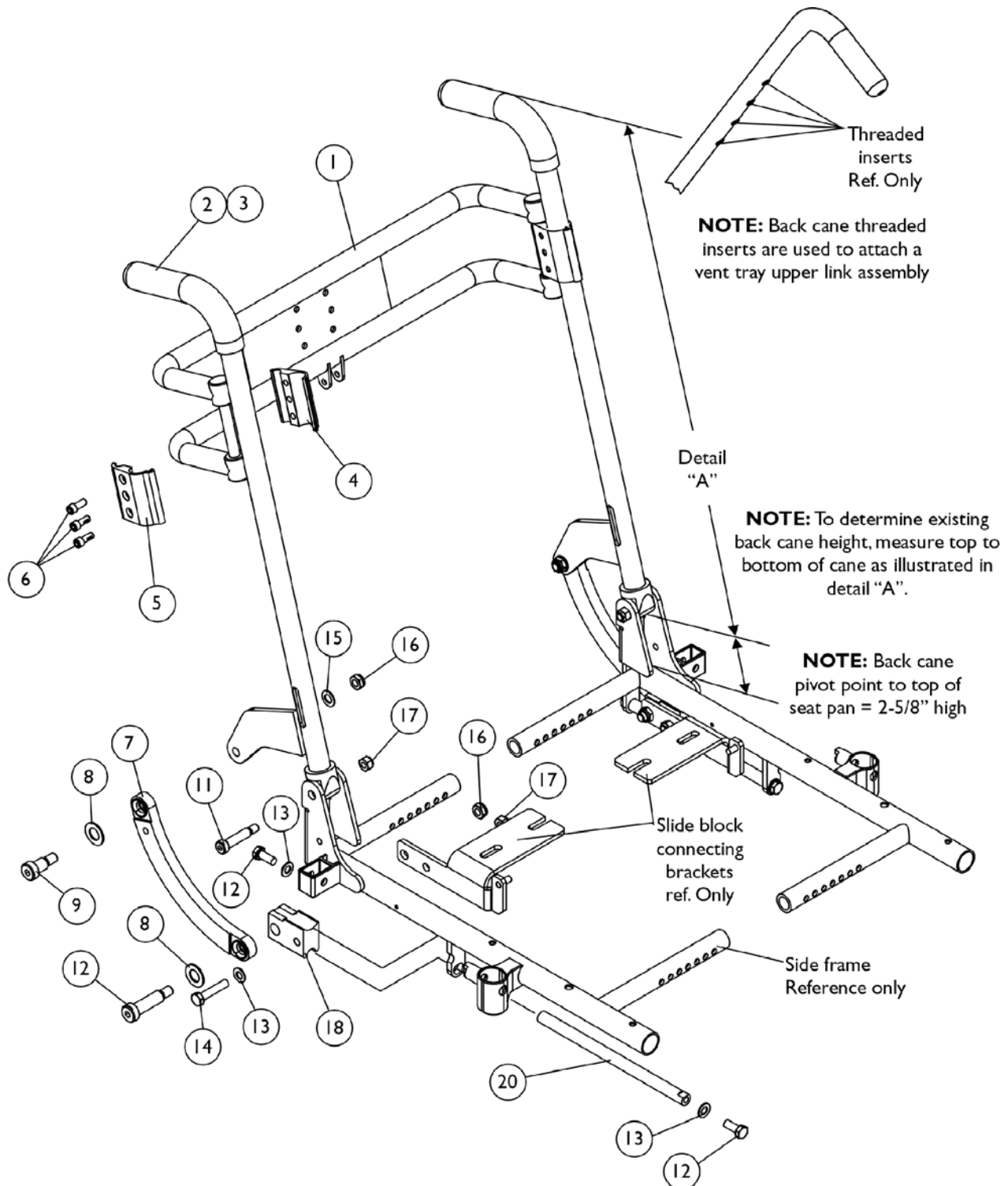
Back Height

Side	20-21" High	22-23" High	24-25" High
Right	1103008	1104726	1104728
Left	1103009	1104727	1104729

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Spreader Bar	1	1
2		See Chart	#2 Back Canes	1	2
3		1086460	Foam Hand Grip (4-1/2" Long)	1	2
4		0190722	Half Clamp, Un-Threaded Holes (7/8" Dia. Back Canes)	1	2
5		0190822	Half Clamp, Threaded Holes (7/8" Dia. Back Canes)	1	2
6		1007219	Screw, Socket Head Cap (1/4-20 x 3/4")	1	6
7		1099540	Link, Curve Tilt, Right	1	1
7		1099541	Link, Curved Tilt, Left	1	1
8		1031673	Washer, Nylon (35/64 x 1 x 1/16")	1	2
9		1099527	Screw, Socket Head Cap (3/8-16 x 3/4")	1	2
10		1021851	Screw, Socket Head Shoulder (1/2 x 1-1/2")	1	2
11		1062604	Screw, Shoulder Socket Head (3/8 x 1-1/4")	1	2
12		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	6
13		1070398	Screw, Hex Head (5/16-18 x 1-1/2")	1	2
14		1082725	Block, Slide	1	2
15		1082724	Rod, Slide	1	2
16		1039860	Screw, Hex Head Cap with Patch (5/16-18 x 3/4")	1	2
17		1087014	Bracket, Connecting, Black - Right	1	1
17		1087015	Bracket, Connecting, Black - Left	1	1
18		1026158	Locknut (5/16-18)	1	4
19		40363X000	Hex Nut (3/8"-16)	1	4

Back Cane (7/8" Round-Optional) and Spreader Bar Assembly

Recline Only (2GR) and Tilt/Recline (2GTR)



Back Cane (7/8" Round-Optional) and Spreader Bar Assembly

Recline Only (2GR) and Tilt/Recline (2GTR)

Item #1 Spreader Bar

16" Wide	17" Wide	18" Wide	19" Wide	20" Wide	21" Wide	22" Wide
0013602	0013702	0013802	0013902	0014002	0014102	0014202

Item #2 Back Cane with Grip

Back Height

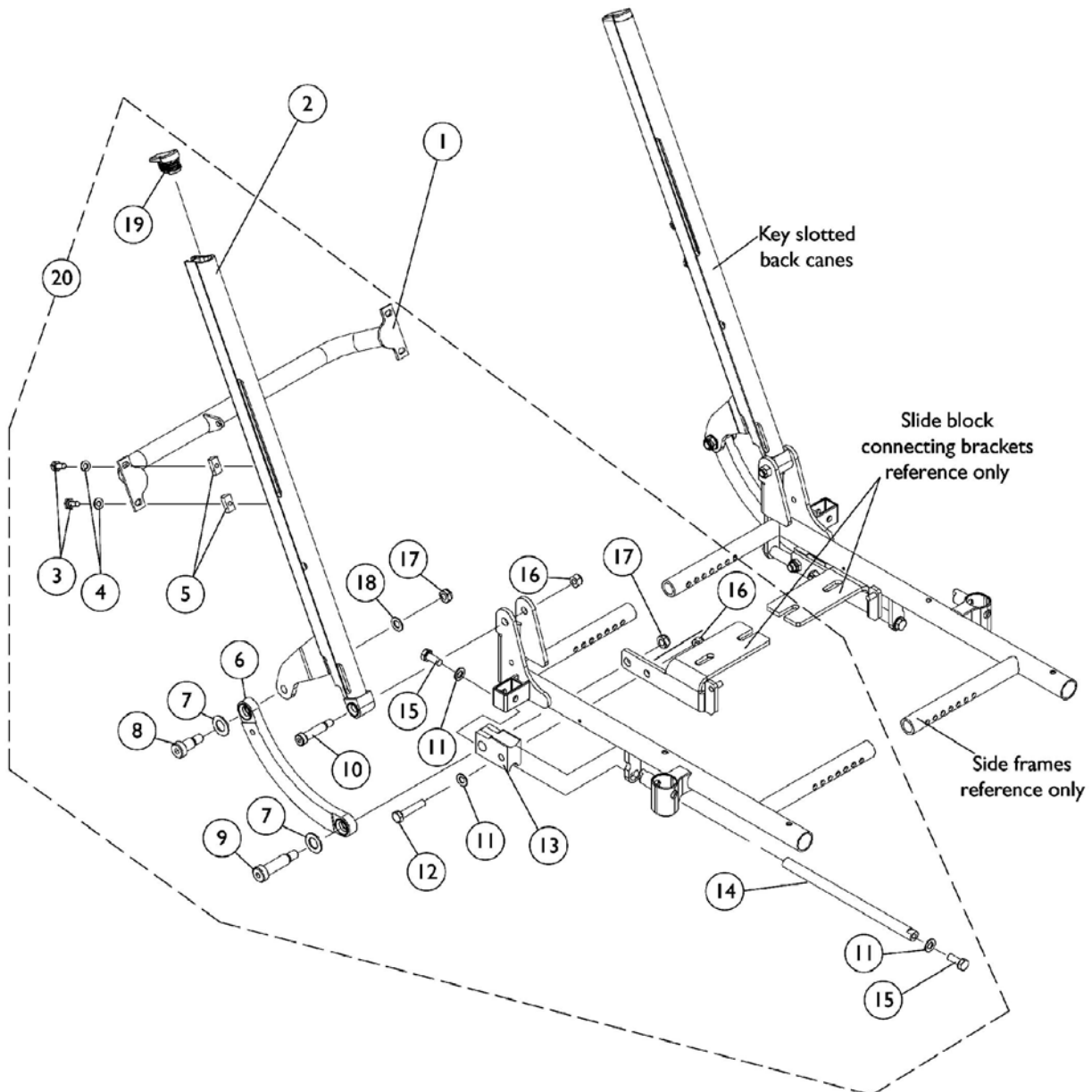
Side	20-21" High	22-23" High	24-25" High	26" High
Right	1103008	1104726	1104728	1104730
Left	1103009	1104727	1104729	1104731

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Spreader Bar	1	1
2		See Chart	#2 Back Canes	1	2
3		1086460	Foam Hand Grip (4-1/2" Long)	1	2
4		0190722	Half Clamp, Un-Threaded Holes (7/8" Dia. Back Canes)	1	2
5		0190822	Half Clamp, Threaded Holes (7/8" Dia. Back Canes)	1	2
6		1007219	Screw, Socket Head Cap (1/4-20 x 3/4")	1	6
7		1086587	Link, Curved	1	2
8		1031673	Washer, Nylon (35/64 x 1 x 1/16")	1	4
9		1086323	Screw, Socket Head Shoulder (1/2 x 5/8")	1	2
10		1021851	Screw, Socket Head Shoulder (1/2 x 1-1/2")	1	2
11		1062604	Screw, Shoulder Socket Head (3/8 x 1-1/4")	1	2
12		1039860	Screw, Hex Head Cap with Patch (5/16-18 x 3/4")	1	4
13		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	6
14		1070398	Screw, Hex Head (5/16-18 x 1-1/2")	1	2
15		1065214	Washer, Flat (3/8 x 11/16 x 1/16")	1	2
16		40363X000	Hex Nut (3/8"-16)	1	4
17		1026158	Locknut (5/16-18)	1	4
18		1082725	Block, Slide	1	2

Back Cane and Spreader Bar Assembly

Recline Only (2GR) and Tilt/ Recline (2GTR)

NOTE: When changing back cane heights, new Back Assembly Mounting Hardware may be required. See Back Assembly Mounting Hardware page



Back Cane and Spreader Bar Assembly

Recline Only (2GR) and Tilt/ Recline (2GTR)

NOTE: When changing back cane heights, new Back Assembly Mounting Hardware may be required. See Back Assembly Mounting Hardware page

Item #1 Spreader Bar

16" Wide	17" Wide	18" Wide	19" Wide	20" Wide	21" Wide	22" Wide
1086101	1086102	1086103	1086104	1086105	1086106	1086107

Item #2 Back Canes

Back Height

Side	20-21" High	22-23" High	24-25" High	26" High
Right	1086948	1086950	1086952	1086954
Left	1086949	1086951	1086953	1086955

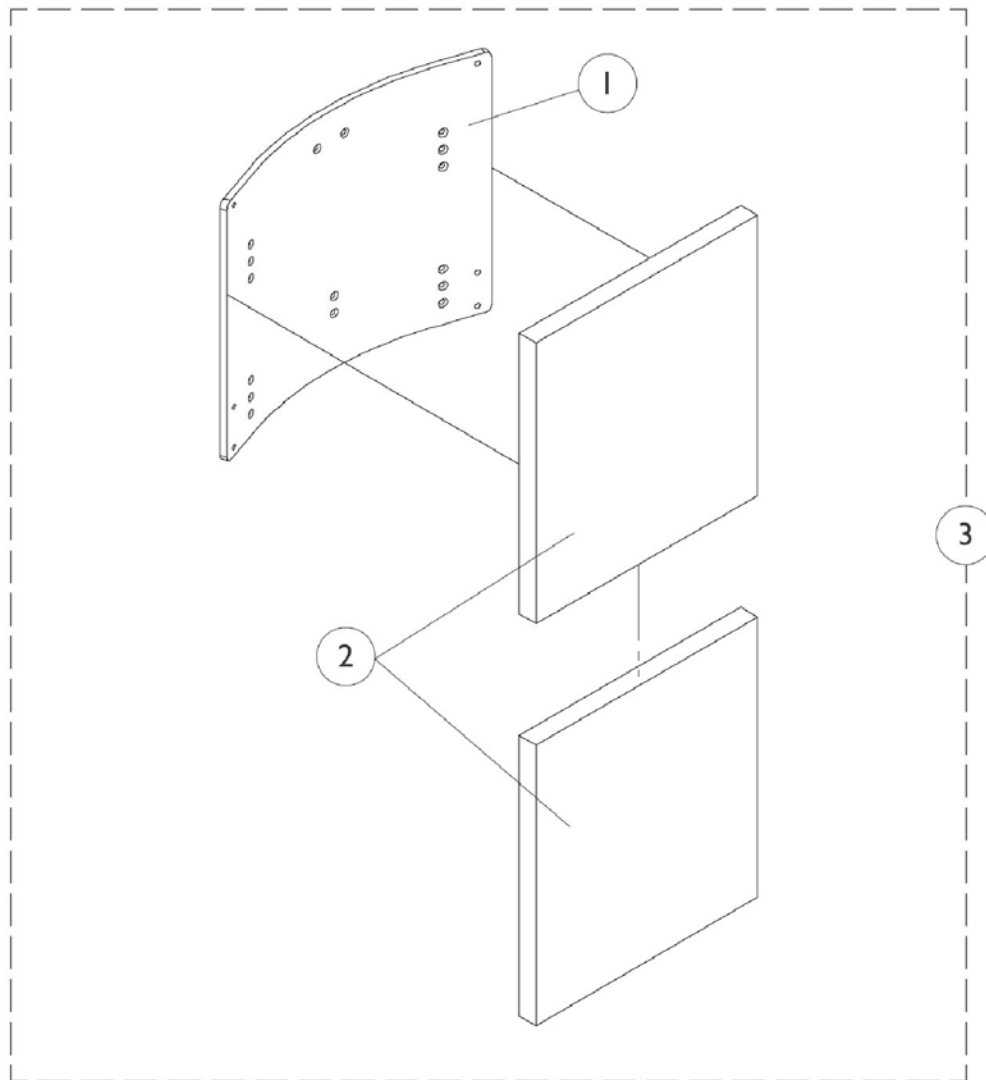
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Spreader Bar	1	1
2		See Chart	#2 Back Canes	1	2
3		1078214	Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
4		1026907	Washer (1/4 x 1/2 x 1/16")	1	4
5		1082699	T-Nut (1/4-20)	1	4
6		1086587	Link, Curved	1	2
7		1031673	Washer, Nylon (35/64 x 1 x 1/16")	1	4
8		1086323	Screw, Socket Head Shoulder (1/2 x 5/8")	1	2
9		1021851	Screw, Socket Head Shoulder (1/2 x 1-1/2")	1	2
10		1062604	Screw, Shoulder Socket Head (3/8 x 1-1/4")	1	2
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	6
12		1070398	Screw, Hex Head (5/16-18 x 1-1/2")	1	2
13		1082725	Block, Slide	1	2
14		1082724	Rod, Slide	1	2
15		1039860	Screw, Hex Head Cap with Patch (5/16-18 x 3/4")	1	2
16		1026158	Locknut (5/16-18)	1	4
17		40363X000	Hex Nut (3/8"-16)	1	4
18		1065214	Washer, Flat (3/8 x 11/16 x 1/16")	1	2
19		1082829	Cap, Back Cane End	1	2
20	A	1087001	Kit, Back Cane and Spreader Bar Mounting Hardware	2	1

NOTE: A - Includes items 3-19

A.B.S. Curved Back without Mounting Hardware Tilt Only (2GT)

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 3-3/4" from the overall back height listed. Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.



A.B.S. Curved Back without Mounting Hardware Tilt Only (2GT)

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 3-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested.
This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

A.B.S. Curved Back without Mounting Hardware Tilt Only (2GT)

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 3-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested.
This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#1 Back Pan 16"-19" Wide

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide	19" Wide
20"	16"	1086049	1086050	1086051	1086052
21"	17"	1086056	1086057	1086058	1086059
22"	18"	1086063	1086064	1086065	1086066
23"	19"	1086070	1086071	1086072	1086073
24"	20"	1086077	1086078	1086079	1086080
25"	21"	1086084	1086085	1086086	1086087

#1 Back Pan 20"-22" Wide

Overall Back Height	Material Back Height	20" Wide	21" Wide	22" Wide
20"	16"	1086053	1086054	1086055
21"	17"	1086060	1086061	1086062
22"	18"	1086067	1086068	1086069
23"	19"	1086074	1086075	1086076
24"	20"	1086081	1086082	1086083
25"	21"	1086088	1086089	1086090

A.B.S. Curved Back without Mounting Hardware Tilt Only (2GT)

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 3-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#2 Back Cushion Assembly 16"-19" Wide

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide	19" Wide
20"	16"	1097403	1097404	1097405	1097406
21"	17"	1097410	1097411	1097412	1097413
22"	18"	1097417	1097418	1097419	1097420
23"	19"	1097424	1097425	1097426	1097427
24"	20"	1097431	1097432	1097433	1097434
25"	21"	1097438	1097439	1097440	1097441
Back cover and foam are sold as a back cushion assembly only.					

#2 Back Cushion Assembly 20"-22" Wide

Overall Back Height	Material Back Height	20" Wide	21" Wide	22" Wide
20"	16"	1097407	1097408	1097409
21"	17"	1097414	1097415	1097416
22"	18"	1097421	1097422	1097423
23"	19"	1097428	1097429	1097430
24"	20"	1097435	1097436	1097437
25"	21"	1097442	1097443	1097444

A.B.S. Curved Back without Mounting Hardware Tilt Only (2GT)

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 3-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#3 Back Assembly without Hardware 16"-19" Wide

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide	19" Wide
20"	16"	1090596	1090597	1090598	1090599
21"	17"	1090603	1090604	1090605	1090606
22"	18"	1090610	1090611	1090612	1090613
23"	19"	1090617	1090618	1090619	1090620
24"	20"	1090624	1090625	1090626	1090627
25"	21"	1090631	1090632	1090633	1090634

#3 Back Assembly without Hardware 20"-22" Wide

Overall Back Height	Material Back Height	20" Wide	21" Wide	22" Wide
20"	16"	1090600	1090601	1090602
21"	17"	1090607	1090608	1090609
22"	18"	1090614	1090615	1090616
23"	19"	1090621	1090622	1090623
24"	20"	1090628	1090629	1090630
25"	21"	1090635	1090636	1090637

A.B.S. Curved Back without Mounting Hardware Tilt Only (2GT)

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 3-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Back Pan 16"-19" Wide	1	1
1		See Chart	#1 Back Pan 20"-22" Wide	1	1
2		See Chart	#2 Back Cushion Assembly 16"-19" Wide	1	1
2		See Chart	#2 Back Cushion Assembly 20"-22" Wide	1	1
3		See Chart	#3 Back Assembly without Hardware 16"-19" Wide	1	1
3		See Chart	#3 Back Assembly without Hardware 20"-22" Wide	1	1
	A	1125723	Kit, Hook Fastener w/ Adhesive Back	1	1
NOTE: A - Not Shown. Hook Fastener Adhesive Kit is used to attach the Back Cover to the Back Pan and must be ordered when a new Back Pan or Back Assembly is requested					

A.B.S. Curved Back without Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR) with V.S.R.

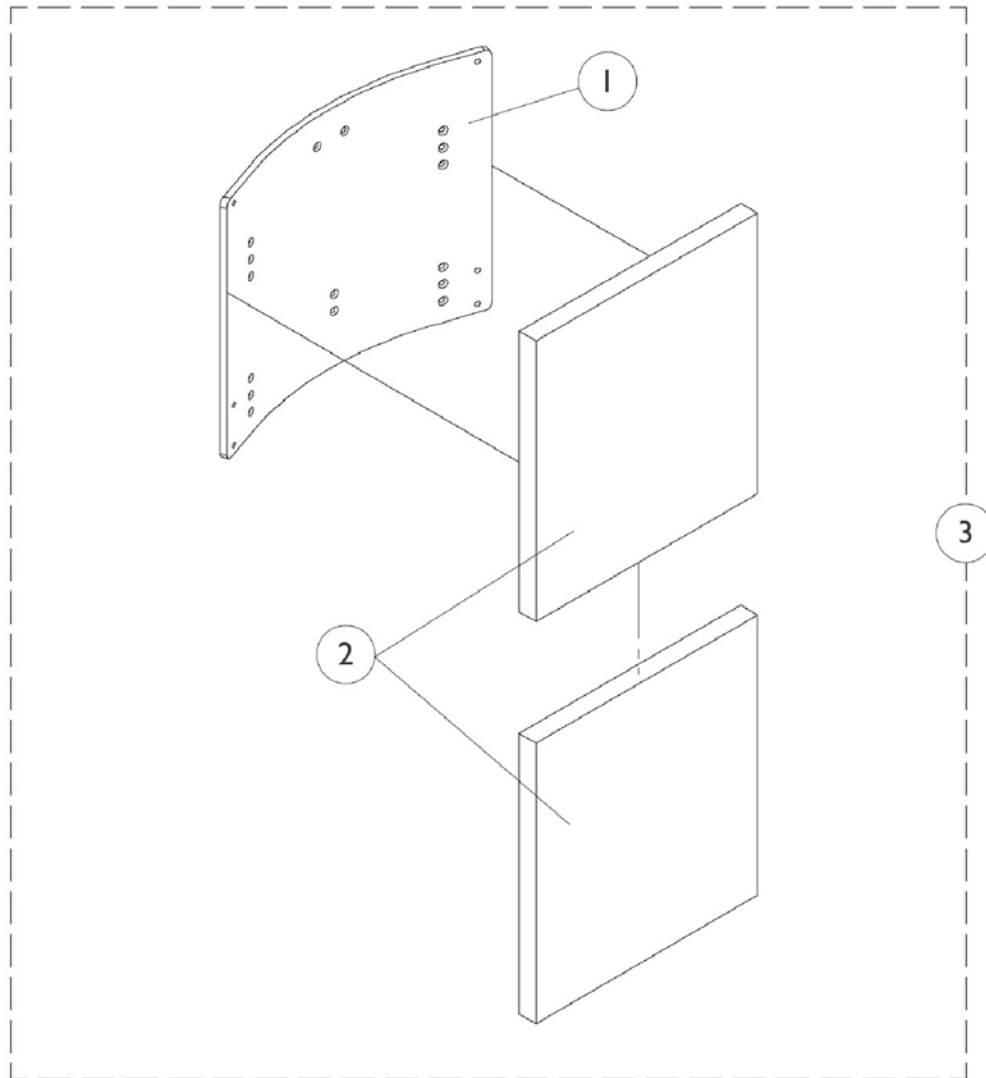
NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 3-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.



A.B.S. Curved Back without Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR) with V.S.R.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 3-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

A.B.S. Curved Back without Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR) with V.S.R.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 3-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#1 Back Pan 16"-19" Wide

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide	19" Wide
20"	15"	1086042	1086043	1086044	1086045
21"	16"	1086049	1086050	1086051	1086052
22"	17"	1086056	1086057	1086058	1086059
23"	18"	1086063	1086064	1086065	1086066
24"	19"	1086070	1086071	1086072	1086073
25"	20"	1086077	1086078	1086079	1086080
26"	21"	1086084	1086085	1086086	1086087

#1 Back Pan 20"-22" Wide

Overall Back Height	Material Back Height	20" Wide	21" Wide	22" Wide
20"	15"	1086046	1086047	1086048
21"	16"	1086053	1086054	1086055
22"	17"	1086060	1086061	1086062
23"	18"	1086067	1086068	1086069
24"	19"	1086074	1086075	1086076
25"	20"	1086081	1086082	1086083
26"	21"	1086088	1086089	1086090

A.B.S. Curved Back without Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR) with V.S.R.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 3-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#2 Back Cushion Assembly 16"-19" Wide

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide	19" Wide
20"	15"	1097396	1097397	1097398	1097399
21"	16"	1097403	1097404	1097405	1097406
22"	17"	1097410	1097411	1097412	1097413
23"	18"	1097417	1097418	1097419	1097420
24"	19"	1097424	1097425	1097426	1097427
25"	20"	1097431	1097432	1097433	1097434
26"	21"	1097438	1097439	1097440	1097441

Back cover and foam are sold as a back cushion assembly only.

#2 Back Cushion Assembly 20"-22" Wide

Overall Back Height	Material Back Height	20" Wide	21" Wide	22" Wide
20"	15"	1097400	1097401	1097402
21"	16"	1097407	1097408	1097409
22"	17"	1097414	1097415	1097416
23"	18"	1097421	1097422	1097423
24"	19"	1097428	1097429	1097430
25"	20"	1097435	1097436	1097437
26"	21"	1097442	1097443	1097444

A.B.S. Curved Back without Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR) with V.S.R.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 3-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

#3 Back Assembly without Hardware 16"-19" Wide

Overall Back Height	Material Back Height	16" Wide	17" Wide	18" Wide	19" Wide
20"	15"	1090589	1090590	1090591	1090592
21"	16"	1090596	1090597	1090598	1090599
22"	17"	1090603	1090604	1090605	1090606
23"	18"	1090610	1090611	1090612	1090613
24"	19"	1090617	1090618	1090619	1090620
25"	20"	1090624	1090625	1090626	1090627
26"	21"	1090631	1090632	1090633	1090634

#3 Back Assembly without Hardware 20"-22" Wide

Overall Back Height	Material Back Height	20" Wide	21" Wide	22" Wide
20"	15"	1090593	1090594	1090595
21"	16"	1090600	1090601	1090602
22"	17"	1090607	1090608	1090609
23"	18"	1090614	1090615	1090616
24"	19"	1090621	1090622	1090623
25"	20"	1090628	1090629	1090630
26"	21"	1090635	1090636	1090637

A.B.S. Curved Back without Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR) with V.S.R.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 4-3/4" from the overall back height listed.

Material height listed is rounded off to the nearest whole number.

NOTE: Overall back height is calculated by measuring from the seat pan surface to the top of the back pan. Back pan material height can be calculated by subtracting 3-3/4" from the overall back height listed.

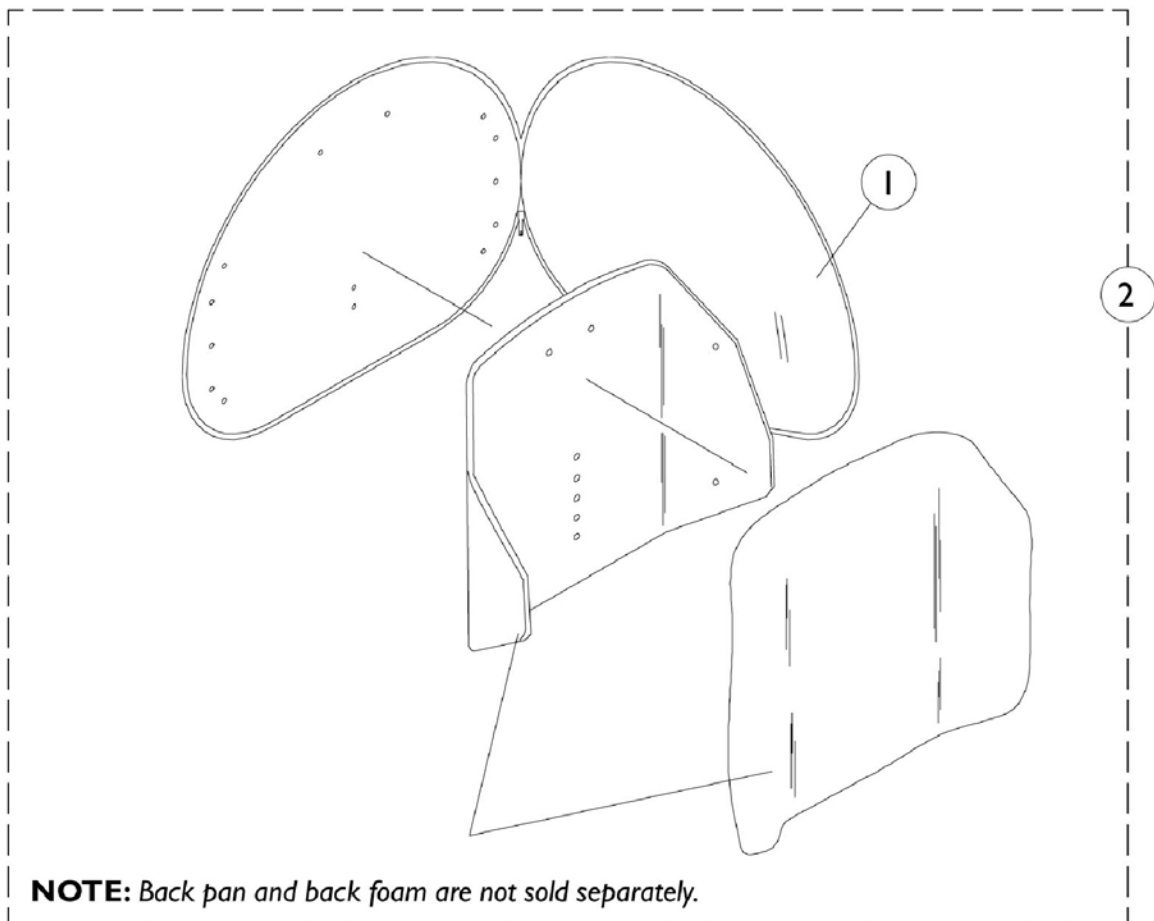
Material height listed is rounded off to the nearest whole number.

NOTE: Hook Fastener Adhesive Kit must be ordered when a Back Pan or Back Assembly is requested. This will allow the Loop Fastener Adhesive on the Back Cover to attach properly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Back Pan 16"-19" Wide	1	1
1		See Chart	#1 Back Pan 20"-22" Wide	1	1
2		See Chart	#2 Back Cushion Assembly 16"-19" Wide	1	1
2		See Chart	#2 Back Cushion Assembly 20"-22" Wide	1	1
3		See Chart	#3 Back Assembly without Hardware 16"-19" Wide	1	1
3		See Chart	#3 Back Assembly without Hardware 20"-22" Wide	1	1
	A	1125723	Kit, Hook Fastener w/ Adhesive Back	1	1
NOTE: A - Not Shown. Hook Fastener Adhesive Kit is used to attach the Back Cover to the Back Pan and must be ordered when a new Back Pan or Back Assembly is requested.					

Profile Back without Mounting Hardware

NOTE: See back mounting hardware under accessories when attaching a profile back to 7/8" round canes.



Profile Back without Mounting Hardware

NOTE: See back mounting hardware under accessories when attaching a profile back to 7/8" round canes.

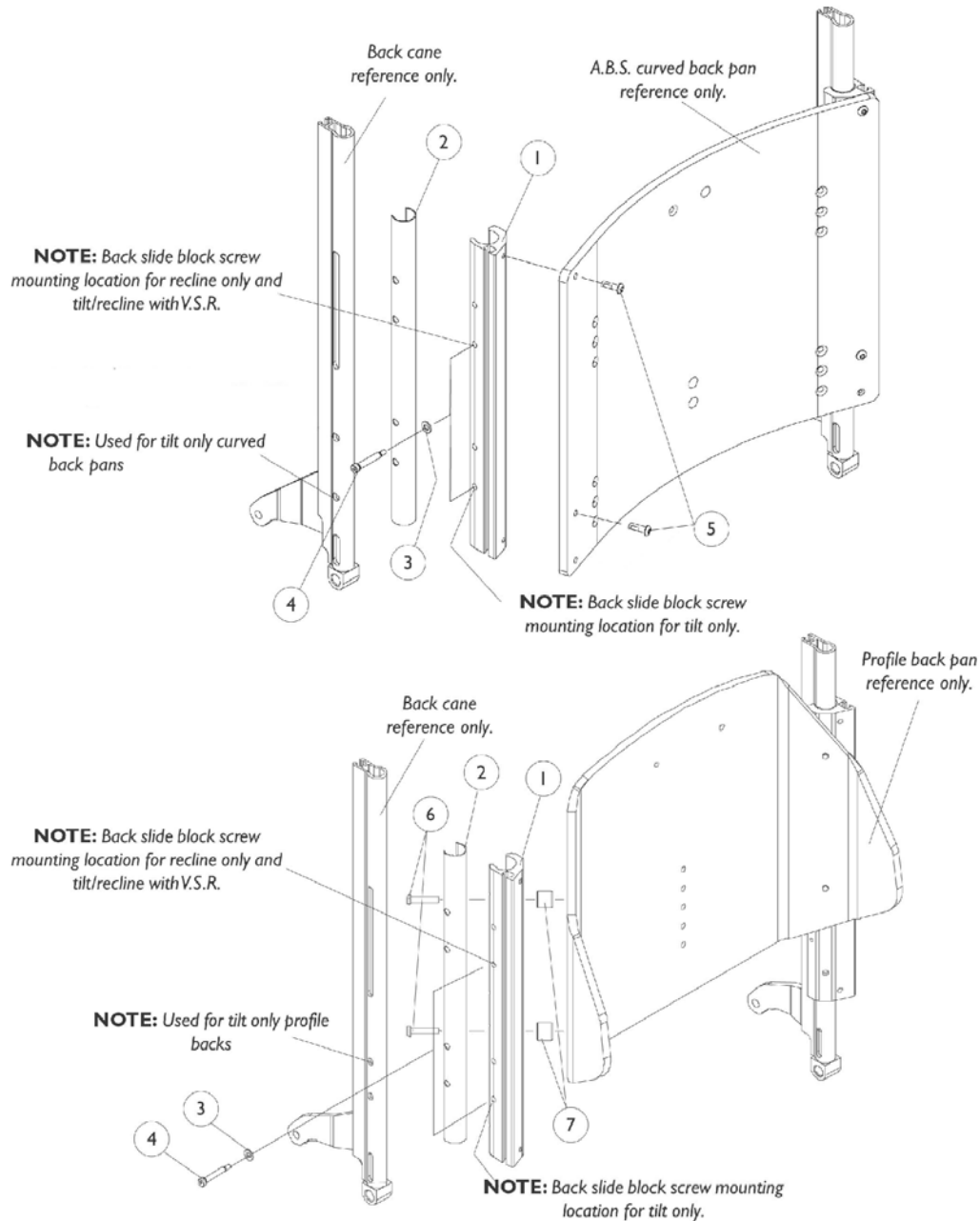
Back Material Width x Height	Overall Back Height - Tilt	Overall Back Height - VSR	Item #1 Back Cover	Item #2 Back Assembly w/o Sliding Hardware
16" x 16"	23"	25"	0276800-NLA	1091877
17" x 16"	23"	25"	0276800-NLA	1091877
18" x 16"	23"	25"	0276900-NLA	1091876
19" x 16"	23"	25"	0276900-NLA	1091876
20" x 16"	23"	25"	0277000	1091878
21" x 16"	23"	25"	0277000	1091878
16" x 18"	24"	26"	0277100	1091875
17" x 18"	24"	26"	0277100	1091875
18" x 18"	24"	26"	0277200	1091874
19" x 18"	24"	26"	0277200	1091874
20" x 18"	24"	26"	0277300	1091873
21" x 18"	24"	26"	0277300	1091873

Back Assembly Mounting Hardware

A.B.S. Curved and Profile

NOTE: Items 1, 2 and attaching hardware may be required when changing back styles or back cane heights.

NOTE: See back mounting hardware under accessories when attaching a profile back to 7/8" round canes.



Back Assembly Mounting Hardware

A.B.S. Curved and Profile

NOTE: Items 1, 2 and attaching hardware may be required when changing back styles or back cane heights.

NOTE: See back mounting hardware under accessories when attaching a profile back to 7/8" round canes.

Item #1 Back Slide Block (Tilt Only A.B.S. Curved)

Seating System	Back Type	20" Back Height	21"-22" Back Height	23"-24" Back Height	25" Back Height
Tilt Only	Curved	1082916	1082917	1082918	1082919

Item #1 Back Slide Block

Seating System	Back Type	20"-21" Back Height	22"-23" Back Height	24"-25" Back Height	26" Back Height
Tilt Only	Profile	1082915	1082915	1082915	1082915
Recline Only and Tilt/Recline w/VSR	Curved	1082915	1082916	1082917	1082918
Recline Only and Tilt/Recline w/VSR	Profile	1082915	1082915	1082915	1082915

Item #2 Back Slide Sleeve (Tilt Only A.B.S. Curved)

Seating System	Back Type	20" Back Height	21"-22" Back Height	23"-24" Back Height	25" Back Height
Tilt Only	Curved	1082944	1082945	1082946	1082947

Back Assembly Mounting Hardware

A.B.S. Curved and Profile

NOTE: Items 1, 2 and attaching hardware may be required when changing back styles or back cane heights.

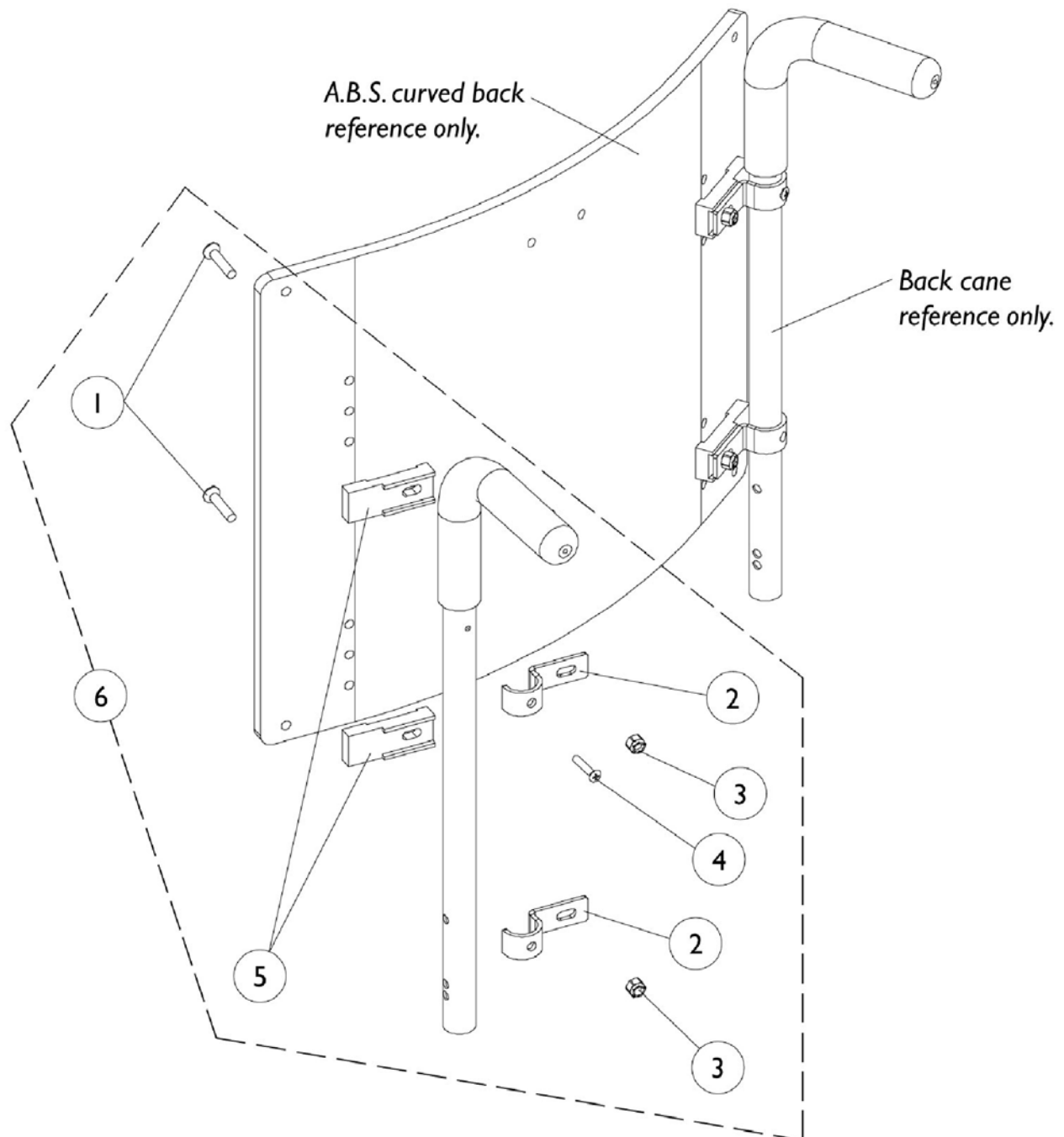
NOTE: See back mounting hardware under accessories when attaching a profile back to 7/8" round canes.

Item #2 Back Slide Sleeve

Seating System	Back Type	20"-21" Back Height	22"-23" Back Height	24"-25" Back Height	26" Back Height
Tilt Only	Profile	1082943	1082943	1082943	1082943
Recline Only and Tilt/Recline w/ VSR	Curved	1082943	1082944	1082945	1082946
Recline Only and Tilt/Recline w/ VSR	Profile	1082943	1082943	1082943	1082943

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 Back Slide Block (Tilt Only A.B.S. Curved)	1	2
1		See Chart	#1 Back Slide Block	1	2
2		See Chart	#2 Back Slide Sleeve (Tilt Only A.B.S. Curved)	1	2
2		See Chart	#2 Back Slide Sleeve	1	2
3		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
4		1000212	Screw, Shoulder (1/4 x 1-1/4")	1	2
5		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	4
6	B	1008432	Screw, Socket Button Head (1/4-20 x 1-1/4")	1	4
6	F	1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	4
7		1090131	Spacer, Black (1/4 x 3/4 x 5/8")	1	4
	A,C	1086994	Hardware, Attaching, A.B.S. Curved Back	1	1
	A,D	1086996	Hardware, Attaching, Profile Back (17",19",21" Wide)	1	1
	A,E	1086995	Hardware, Attaching, Profile Back (16",18",20",22" Wide)	1	1
NOTE: A - Not Shown B - 17",19" and 21" Wide C - Includes Items 3-5 D - Includes Items 3,4,6 and 7 E - Includes Items 3,4 and 6 F - 16",18", 20" and 22" Wide					

A.B.S. Curved Back Mounting Hardware For (7/8" Round) Back Canes

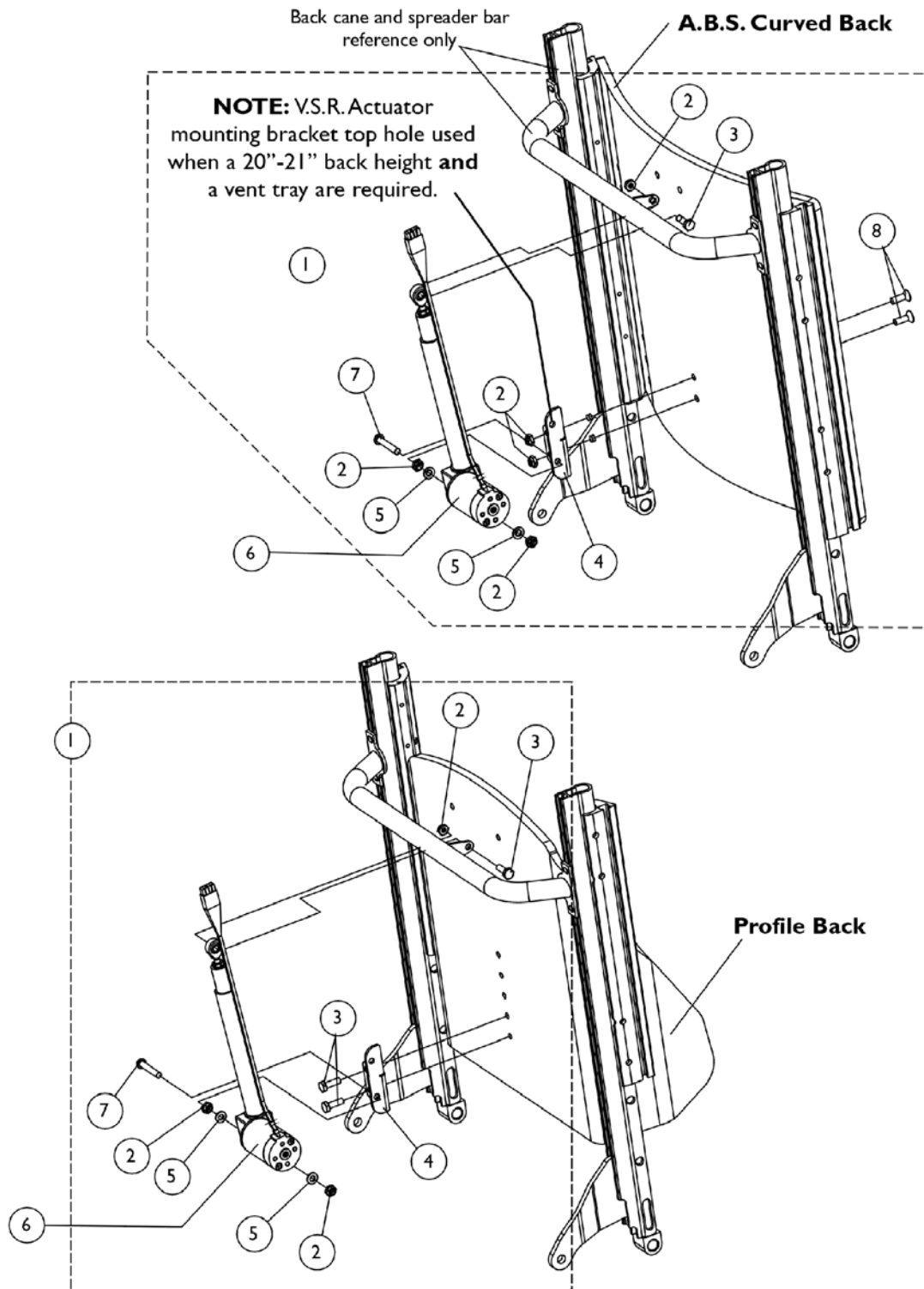


A.B.S. Curved Back Mounting Hardware For (7/8" Round) Back Canes

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
6	A	1106395	Kit, Back, A.B.S. Curved Mounting Hardware	1	1
1			Screw, Socket Flat C'sunk Head (1/4-20 x 1-1/4")	1	4
2			Hook, Back Assembly Mounting	1	4
3			Locknut (1/4-20)	1	4
4			Screw, Phillips Oval Head Countersunk (#10-16 x 7/8")	1	2
5			Spacer, Back Pan	1	4
NOTE: A - Includes items 1-5					

Back Assembly V.S.R. Actuator Motor and Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR)



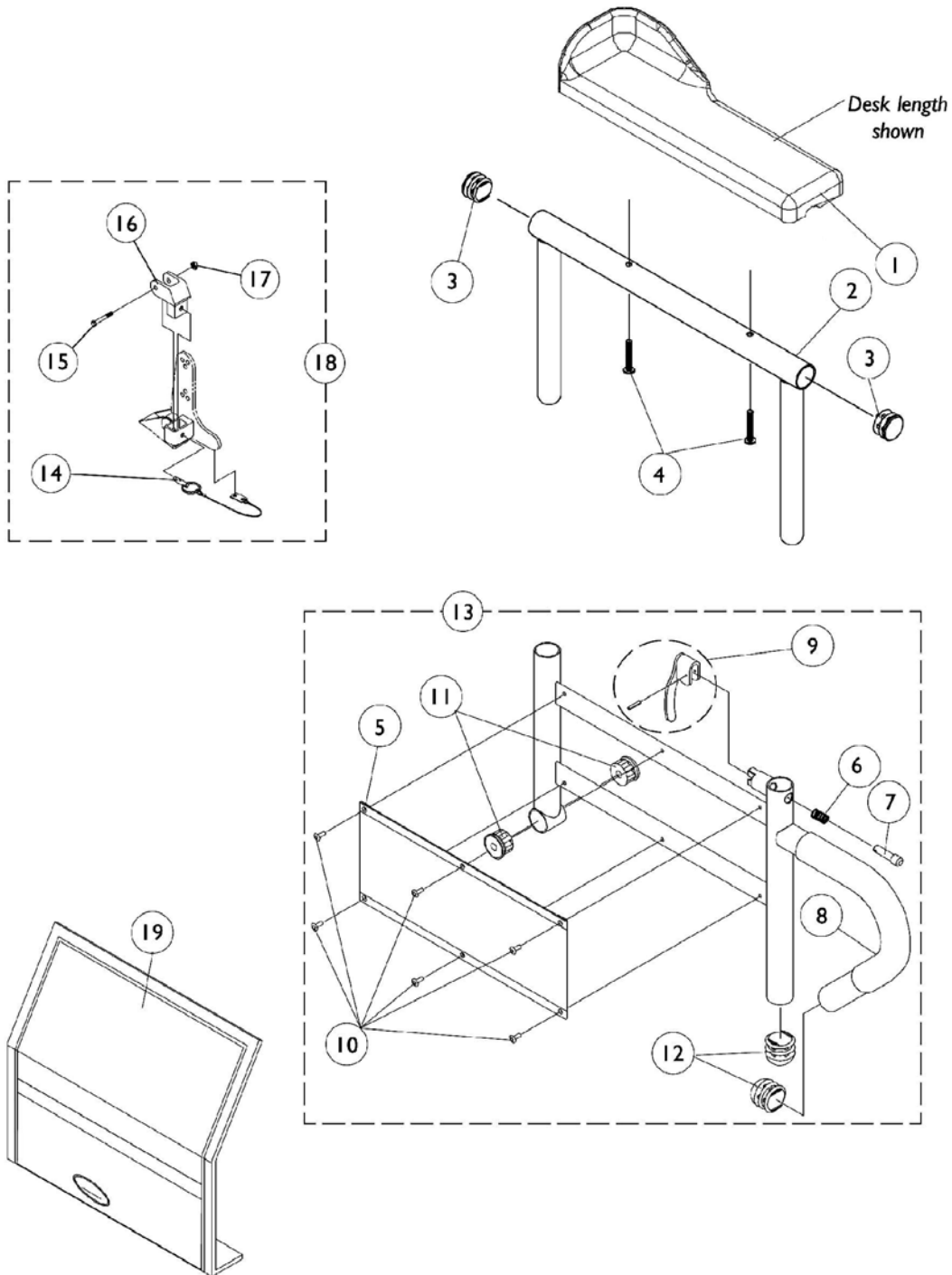
Back Assembly V.S.R. Actuator Motor and Mounting Hardware

Recline Only (2GR) and Tilt/Recline (2GTR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121051	V.S.R. Actuator Mounting Hardware, A.B.S. Curved Back	1	1
1	B	1121052	V.S.R. Actuator Mounting Hardware, Profile Back	1	1
2	C	7930323	Package, Locknut (1/4-20)	25	5
3	C	7930326	Screw, Hex Head (1/4-20 x 3/4")	25	1
4		1121023	Bracket, V.S.R. Actuator Mounting	1	1
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
6	D	0001100	Actuator Assembly, 5" Stroke	1	1
6	E	1113627	Actuator Assembly, 3" Stroke	1	1
7		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
8		1091869	Screw, Socket Flat Head C'sunk with Patch (1/4-20 x 3/4")	1	2
NOTE: A - Includes Items 2-5, 7 and 8 B - Includes Items 2-5 and 7 C - Profile Backs Use Quantity of 3 Only D - For Profile backs E - For A.B.S. curved backs					

Armrest Assembly

Tilt Only (2GT)



Armrest Assembly Tilt Only (2GT)

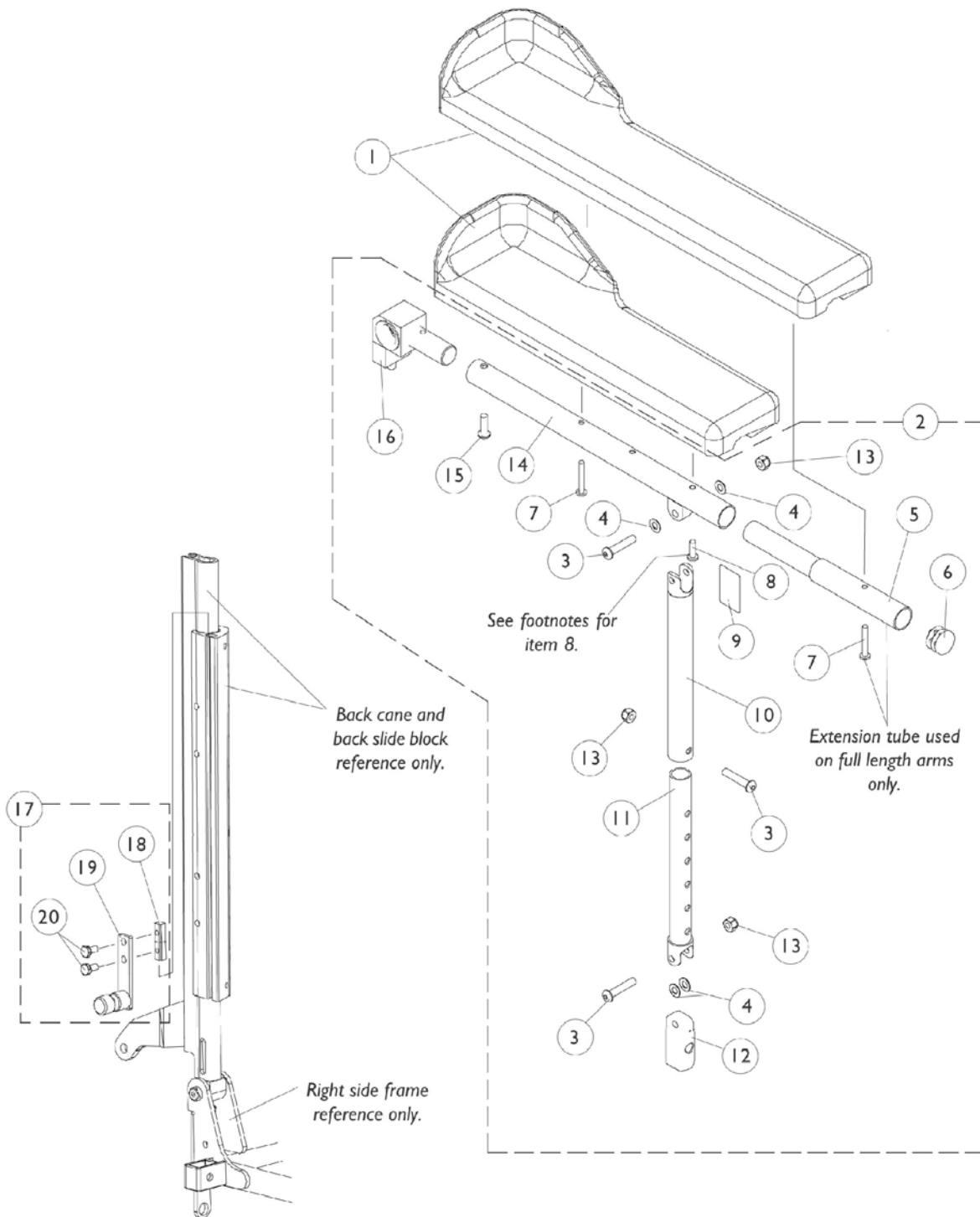
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1082910	Arm Pad w/ Elbow Stop, Desk, Black Urethane (13" L x 3" W) - Right	1	1
1		1082911	Arm Pad w/ Elbow Stop, Desk, Black Urethane (13" L x 3" W) - Left	1	1
1		1090190	Arm Pad w/ Elbow Stop, Desk, Black Urethane (13" L x 3" W) - Pair w/ Screws	2	1
1		1082912	Arm Pad w/ Elbow Stop, Full, Black Urethane (17" L x 3" W) - Right	1	1
1		1082913	Arm Pad w/ Elbow Stop, Full, Black Urethane (17" L x 3" W) - Left	1	1
1		1090191	Arm Pad w/ Elbow Stop, Full, Black Urethane (17" L x 3" W) -Pair w/ Screws	2	1
2		1071253	Arm Top, Adjustable Height with Plug Buttons - Full Length (Black)	1	1
2		1070859	Arm Tube, Upper with Plug Buttons (Black) - Desk Length	1	1
3		1027095	Plug Button, Black (7/8")	1	2
4		1107155	Screw, Phillips Pan Head Tap (#10-32 x 1-1/4")	1	2
5		1064130	Clothing Guard	1	1
6		47471X074	Spring, Arm Lock	1	1
7		1028594	Pin, Arm Lock	1	1
8		1032244	Grip, Foam Hand (9" Long)	1	1
9		1090768	Kit, Lock Handle w/Rivets (both LT & RT side)	2	1
10		1028645	Rivet	1	6
11		1065936	Plug, Pivot	1	2
12		1067734	Plug Button, Black (5/8")	1	2
13		1068416	Arm Base, Adjustable Height 16-19" Deep - Right (Black)	1	1
13		1068417	Arm Base, Adjustable Height 16-19" Deep - Left (Black)	1	1
13		1068418	Arm Base, Adjustable Height 20" and Deeper - Right (Black)	1	1
13		1068419	Arm Base, Adjustable Height 20" and Deeper - Left (Black)	1	1
13		1067761	Arm Base, 1" Lower, Adjustable Height 16-19" Deep - Right (Black)	1	1
13		1067762	Arm Base, 1" Lower, Adjustable Height 16-19" Deep - Left (Black)	1	1
13		1067755	Arm Base, 1" Lower, Adjustable Height 20" and Deeper - Right (Black)	1	1
13		1067756	Arm Base, 1" Lower, Adjustable Height 20" and Deeper - Left (Black)	1	1
14		1068039	Pin, Pull	1	1
15		1030949	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
16		1068025	Clevis, Pivot	1	1

Armrest Assembly Tilt Only (2GT)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
17		7930323	Package, Locknut (1/4-20)	25	1
18		1068488	Kit, Swingaway Armrest Mounting Hardware	1	1
19		1035065	Cover, Clothing Guard with Pocket - For Fixed Height Desk Length & Adjustable Height Full/Desk Length	1	1

Armrest Assembly

Recline Only (2GR) and Tilt/Recline (2GTR)



Armrest Assembly

Recline Only (2GR) and Tilt/Recline (2GTR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1082910	Arm Pad w/ Elbow Stop, Desk, Black Urethane (13" L x 3" W) - Right	1	1
1		1082911	Arm Pad w/ Elbow Stop, Desk, Black Urethane (13" L x 3" W) - Left	1	1
1		1090190	Arm Pad w/ Elbow Stop, Desk, Black Urethane (13" L x 3" W) - Pair w/ Screws	2	1
1		1082912	Arm Pad w/ Elbow Stop, Full, Black Urethane (17" L x 3" W) - Right	1	1
1		1082913	Arm Pad w/ Elbow Stop, Full, Black Urethane (17" L x 3" W) - Left	1	1
1		1090191	Arm Pad w/ Elbow Stop, Full, Black Urethane (17" L x 3" W) -Pair w/ Screws	2	1
2	A,G	1086992	Arm Assembly w/o Arm Pad, Desk Length - Right	1	1
2	A,G	1086993	Arm Assembly w/o Arm Pad, Desk Length - Left	1	1
2	B,G	1087012	Arm Assembly w/o Arm Pad, Full Length - Right	1	1
2	B,G	1087013	Arm Assembly w/o Arm Pad, Full Length - Left	1	1
3		1008432	Screw, Socket Button Head (1/4-20 x 1-1/4")	1	3
4		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	4
5		0028202	Extension Tube, Full Length	1	1
6		1027095	Plug Button, Black (7/8")	1	1
7		1107155	Screw, Phillips Pan Head Tap (#10-32 x 1-1/4")	1	2
8	D	1028755	Screw, Phillips Pan Head (#10-32 x 5/8")	1	1
8	E	1107155	Screw, Phillips Pan Head Tap (#10-32 x 1-1/4")	1	1
9		1079203	Decal, Warning Pinch Point	1	1
10		1115392	Support Tube w/ Warning Decal, Arm	1	1
11		1115393	Slide Tube, Adjustable	1	1
12		1082842	Plug, Arm, Black	1	1
13		7930333	Locknut (1/4-20)	25	3
14		1082927	Arm Tube	1	1
15		1009838	Screw, Socket Head (1/4-20 x 3/4")	1	1
16	H	1095437	Arm Pivot Assembly	1	1
17	C	1086990	Hardware, Arm Attaching	1	1
18		1082699	T-Nut (1/4-20)	1	2
19		1086932	Pivot, Back Arm	1	1
20		1078214	Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	2
	F	1119268	Slide Tube/Arm Support Assembly (Pair)	2	1

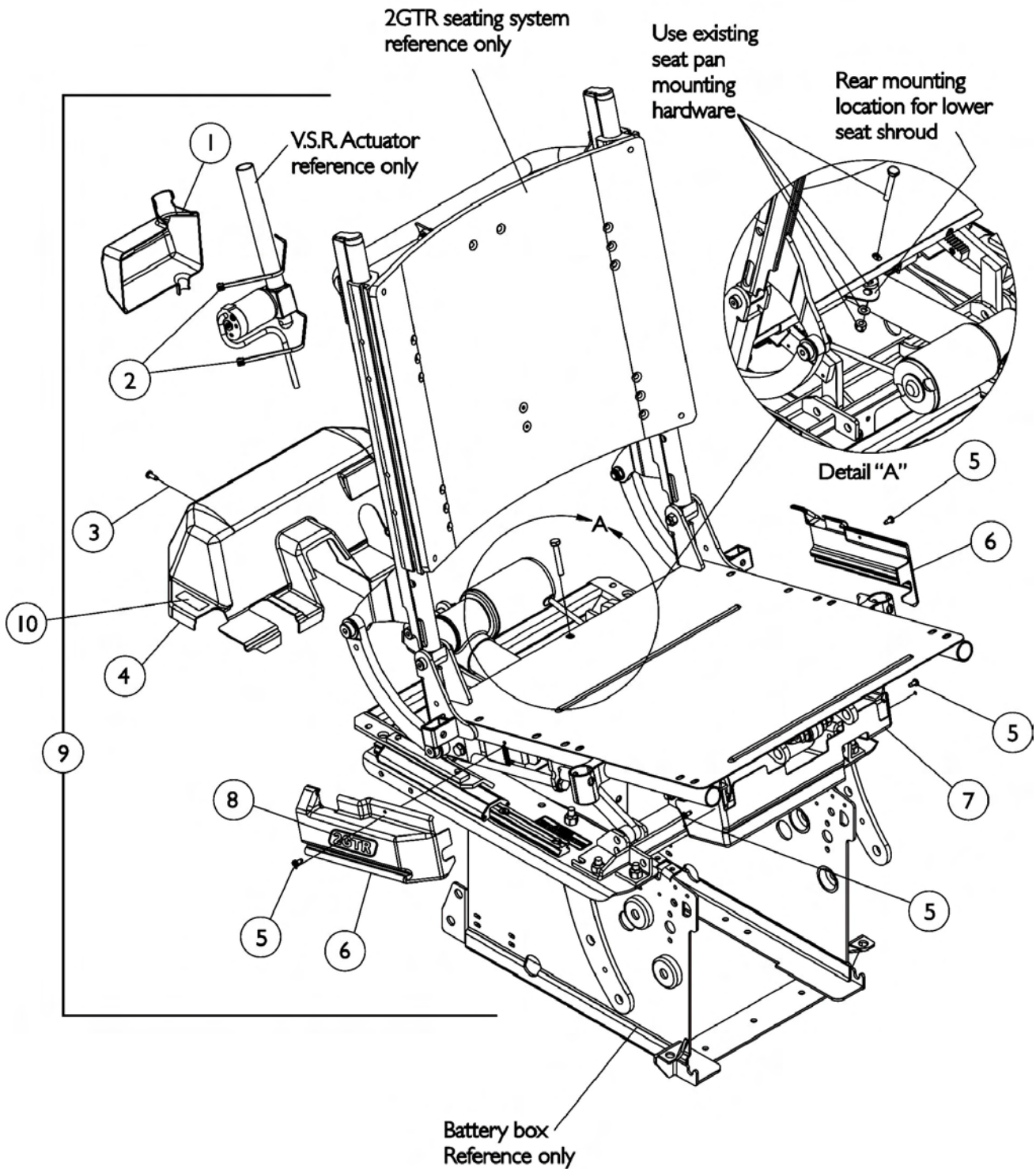
Armrest Assembly

Recline Only (2GR) and Tilt/Recline (2GTR)

NOTE: A - Includes Items 3,4,6, and 9-16
B - Includes Items 3-6 and 8-16
C - Includes Items 18-20
D - Used for full length arms only
E - Used for desk length arms only
F - Not Shown. Assembly includes 2 ea. of item numbers 9, 10 and 11
G - When placing an order for item 2, you must specify as a note "For Tarsys 2GTR seating" or "For Formula TRE seating" because item 16 Arm Pivot Assembly Pin faces down for the Tarsys 2GTR and faces up for the Formula TRE powered seating.
H - The Arm Pivot Assembly Pin faces down for the Tarsys 2GTR and faces up for the Formula TRE powered seating

Shroud Covers

Rear, Side, Lower Seat and V.S.R. Actuator



Shroud Covers

Rear, Side, Lower Seat and V.S.R. Actuator

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C	1115839	Shroud Cover, V.S.R. Actuator	1	1
2		1104253	Cable Tie, 8" Long	10	2
3		1028484	Screw, Phillips Pan Head Tap (#10-32 x 1/2")	1	1
4		1115818	Shroud Cover, Rear	1	1
5		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	4
6		1115832	Shroud Cover Assembly with Decal, 2GT Right	1	1
6		1115833	Shroud Cover Assembly with Decal, 2GT Left	1	1
6		1115834	Shroud Cover Assembly with Decal, 2GR Right	1	1
6		1115835	Shroud Cover Assembly with Decal, 2GR Left	1	1
6		1115836	Shroud Cover Assembly with Decal, 2GTR Right	1	1
6		1115837	Shroud Cover Assembly with Decal, 2GTR Left	1	1
7		1117234	Shroud Cover, Lower Seat	1	1
8		1087033	Decal, Side Shroud Cover, Tilt Only	1	2
8		1087034	Decal, Side Shroud Cover, Recline Only	1	2
8		1087032	Decal, Side Shroud Cover, Tilt/ Recline	1	2
9	A	1113623	Shroud Assembly with Hardware, 2GT	1	1
9		1115843	Shroud Assembly with Hardware, 2GR w/o V.S.R.	1	1
9		1115842	Shroud Assembly with Hardware, 2GR with V.S.R.	1	1
9		1115841	Shroud Assembly with Hardware, 2GTR w/o V.S.R.	1	1
9		1115840	Shroud Assembly with Hardware, 2GTR with V.S.R.	1	1
10	B	1079203	Decal, Warning Pinch Point	1	2

NOTE: A - Includes items 3-8
B - Includes items 1-8
C - When TRBKTS option is used and a replacement Rear Shroud Cover is required, item 10 Pinch Point Decal must be ordered as well

Front Riggings Reference Chart

For AT5544, 70NHD, PHW93

NOTE: Calf pads with attaching hardware is not included on legrest.

NOTE: Pivot/ Slide tube attaching hardware is not included.

NOTE: Pivot/Slide tube and footplates do not include heel loops. See footrest and legrest accessories.

1651 = Composite footplate with 9-7/8" curved pivot/ slide tube.
AT5543 = Adjustable angle footplate with 9-7/8" straight pivot/ slide tube.
1350 = Extra large footplate with "L" style pivot/ slide tube.

Support Assemblies - AT5544, 70NHD, PHW93

Rigging Type	AT5544	AT5544P	70NHD	PHW93
Right	8881045291	1087050	8881053149	8881126089
See Note(s) B, A	See Note(s) A	See Note(s) B	See Note(s) A	See Note(s) A
Left	8881045292	1087051	8881053148	8881126090
	See Note(s) A	See Note(s) B	See Note(s) A	See Note(s) A

NOTE: A - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints".
B - 1651 Composite footplates are not available for AT5544P support assemblies

Pivot/ Slide Tube and Footplates For AT5544, 70NHD, PHW93

Footplate Type	1651 16" W	1651 17-22" W	1350 17-22" W	AT5543 16-22" W
Right	1057869	1057879	1026395	1062756
Left	1057870	1057880	1026396	1062757
Right 2" Longer	1057871	1057881	1086515	1062760
Left 2" Longer	1057872	1057882	1086517	1062761
Right 4" Longer	1058421	1058423	1086516	1121140
Left 4" Longer	1058422	1058424	1086518	1121141

Front Riggings Reference Chart

For PHAL4A

NOTE: Calf pads with attaching hardware is not included on legrest.

NOTE: Pivot/Slide tube attaching hardware is not included.

NOTE: Pivot/Slide tube and footplates do not include heel loops. See footrest and legrest accessories.

1650 = Aluminum footplate with "L" style pivot/slide tube.
1350 = Extra large footplate with "L" style pivot/slide tube.

Support Assembly - PHAL4A

Rigging Type	PHAL4A (Chrome Only)
Right	1114761
Left	1114762

Pivot/Slide Tube and Footplates For PHAL4A

Footplate Type	1650 16-22" W	1350 17-22" W
Right	1023907	1035456
Left	1023908	1035457

Front Riggings Reference Chart

70ST TAPER

NOTE: Pivot/Slide tube attaching hardware is not included.

NOTE: Pivot/Slide tube and footplates do not include heel loops. See footrest and legrest accessories.

1651 = Composite footplate with 9-7/8" curved pivot/slide tube.

Support Assemblies - 70ST TAPER

Rigging Type	70ST TAPER
Right	8881026996 See Note(s) A
Left	8881026997 See Note(s) A

NOTE: A - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints".

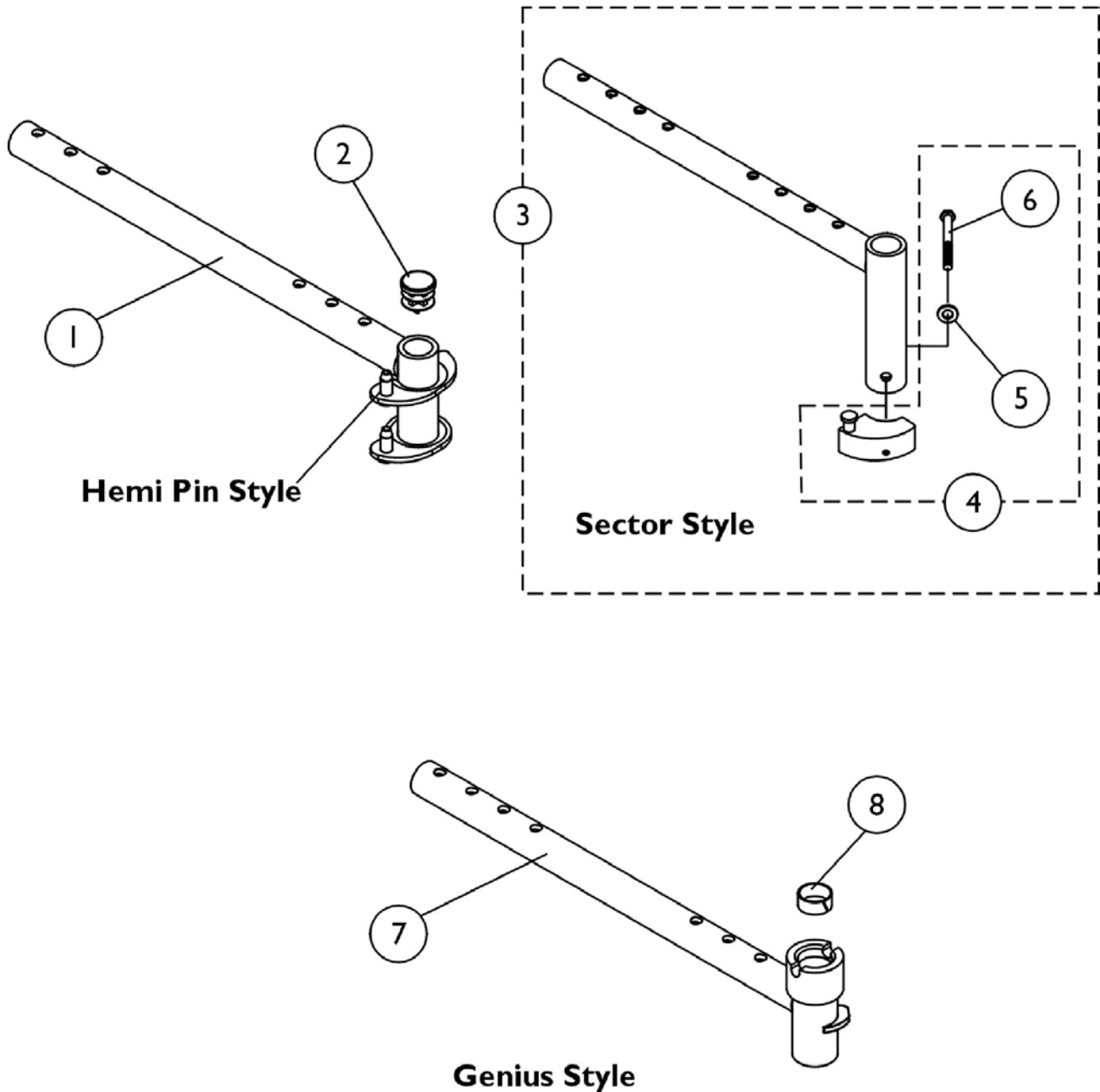
Pivot/Slide Tube and Footplates For 70ST TAPER

Footplate Type	1651 16-17" W	1651 18-19" W	1651 20-22" W
Right	1057859	1057869	1057879
Left	1057860	1057870	1057880
Right 2" Longer	1057861	1057871	1057881
Left 2" Longer	1057862	1057872	1057882

Front Rigging Hanger Assembly

Pin, Sector and Genius Style

NOTE: Front rigging hangers and seat pans share the same mounting hardware, see Seat Pan and Mounting Hardware page.



Front Rigging Hanger Assembly

Pin, Sector and Genius Style

NOTE: Front rigging hangers and seat pans share the same mounting hardware, see Seat Pan and Mounting Hardware page.

Front Rigging Hanger Assembly

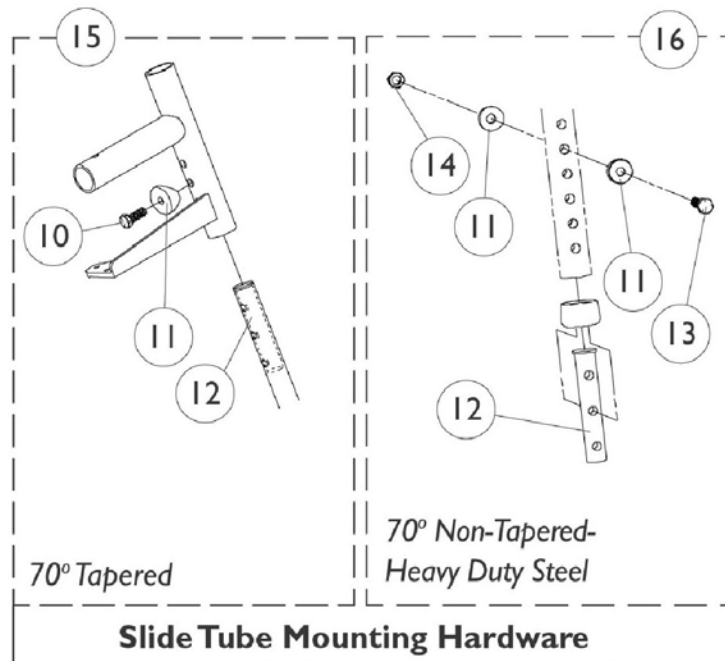
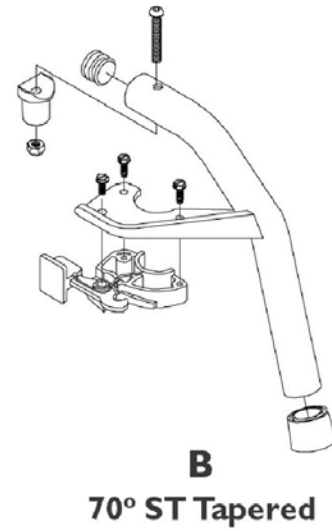
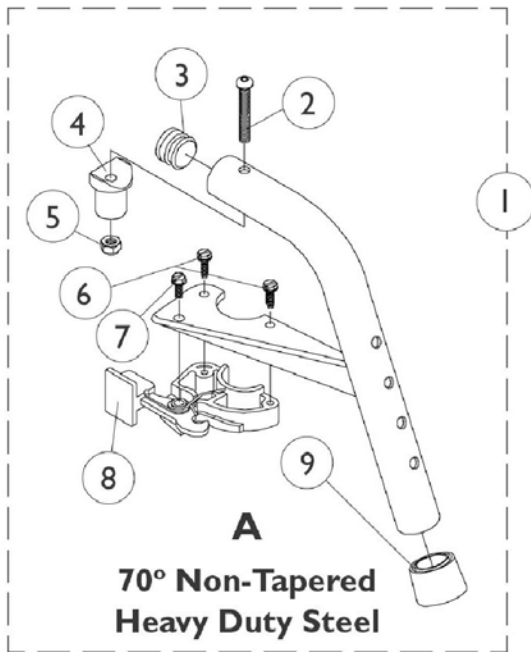
Pin, Sector and Genius Style

NOTE: Front rigging hangers and seat pans share the same mounting hardware, see Seat Pan and Mounting Hardware page.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1114766	Front Rigging Hanger Pin Style with Plug Button (Hemi) (12-21" Deep) - Right	1	1
1	A	1114767	Front Rigging Hanger Pin Style with Plug Button (Hemi) (12-21" Deep) - Left	1	1
1	A	1132339	Front Rigging Hanger Pin Style with Plug Button (Hemi) 22" Deep - Right	1	1
1	A	1132340	Front Rigging Hanger Pin Style with Plug Button (Hemi) 22" Deep - Left	1	1
2		1027097	Plug Button, Black (3/4")	1	1
3	B	1068435	Front Rigging Hanger Assembly, Sector Style (12-21" Deep) - Right	1	1
3	B	1068436	Front Rigging Hanger Assembly, Sector Style (12-21" Deep) - Left	1	1
3	B	1068437	Front Rigging Hanger Assembly, Sector Style (22" Deep) - Right	1	1
3	B	1068438	Front Rigging Hanger Assembly, Sector Style (22" Deep) - Left	1	1
4	C	1054571	Kit, Sector Block - Right	1	1
4	C	1054572	Kit, Sector Block - Left	1	1
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
6		1052957	Screw, Hex Head (1/4-20 x 2")	1	1
7	D	1087076	Front Rigging Hanger Assembly, Genius Style with Nylon Liner - Short (16"-21" Deep), Right	1	1
7	D	1087077	Front Rigging Hanger Assembly, Genius Style with Nylon Liner - Short (16"-21" Deep), Left	1	1
7	D	1087078	Front Rigging Hanger Assembly, Genius Style with Nylon Liner - Long (22" Deep), Right	1	1
7	D	1087079	Front Rigging Hanger Assembly, Genius Style with Nylon Liner - Long (22" Deep), Left	1	1
8		0181000	Liner, Nylon (3/4")	1	1
NOTE: A - Includes front rigging hanger and item 2 B - Includes front rigging hanger and item 4 C - Includes sector block assembly and items 5 and 6 D - Includes front rigging hanger and item 8					

Footrest Support Assemblies

Sector Style

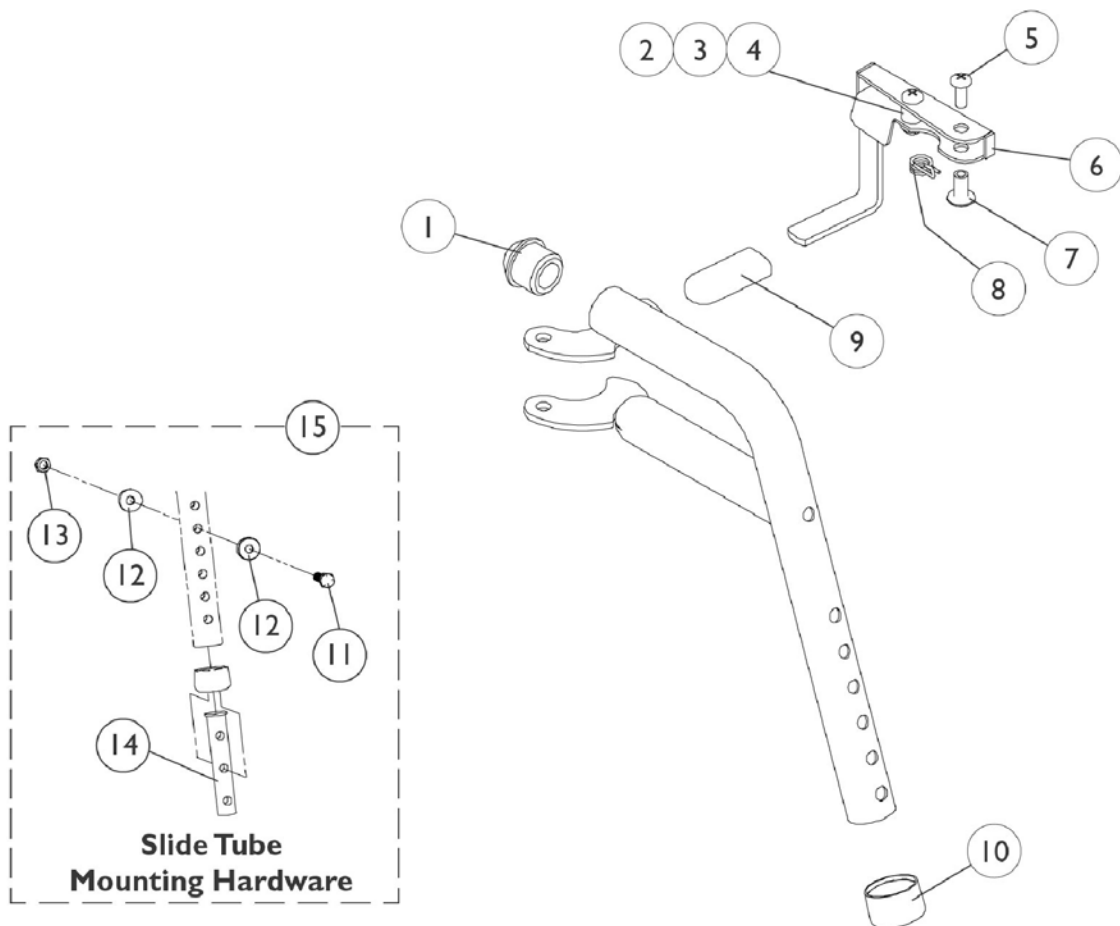


Footrest Support Assemblies Sector Style

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	8881053149	Footrest Support Assembly, 70° Non-Tapered Heavy Duty, Sector, Color - Right	1	1
1	A,C	8881053148	Footrest Support Assembly, 70° Non-Tapered Heavy Duty, Sector, Color - Left	1	1
1	A,D	8881026996	Footrest Support Assembly, 70° Tapered, Sector, Color - Right	1	1
1	A,D	8881026997	Footrest Support Assembly, 70° Tapered, Sector, Color - Left	1	1
2		7930321	Screw, Socket Button Head (1/4-20 x 1-7/8")	25	1
3		1029501	Plug Button, Black (1")	1	1
4		1017148	Plug, Pivot	1	1
5		7930333	Locknut (1/4-20)	25	1
6		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
7		7930314	Screw, Slotted Hex Head (#10-32 x 1/2")	25	1
8		1025454	Latch Housing - Right	1	1
8		1025455	Latch Housing - Left	1	1
9		1026124	Anti-Rattle Collar	1	1
10		1045267	Screw, Hex Head (1/4-20 x 3/4")	1	1
11	B	1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
12		1020534	Insert, Threaded	1	1
13		1070759	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
14		7930338	Nut, Acorn (1/4-20)	25	1
15		1026703	Kit, Pivot/Slide Tube Mounting Hardware (Pair)	2	1
16		1057846	Kit, Pivot/Slide Tube Mounting Hardware (Pair)	2	1
	E	1026987	Impact Guard, 8" Long	1	1
NOTE: A - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints." B - Item 16 takes quantity of 4 C - See Image "A" D - See Image "B" E - Not Shown					

PHW93 (Hemi) Footrest Supports

Color (Pin Style)



PHW93 (Hemi) Footrest Supports

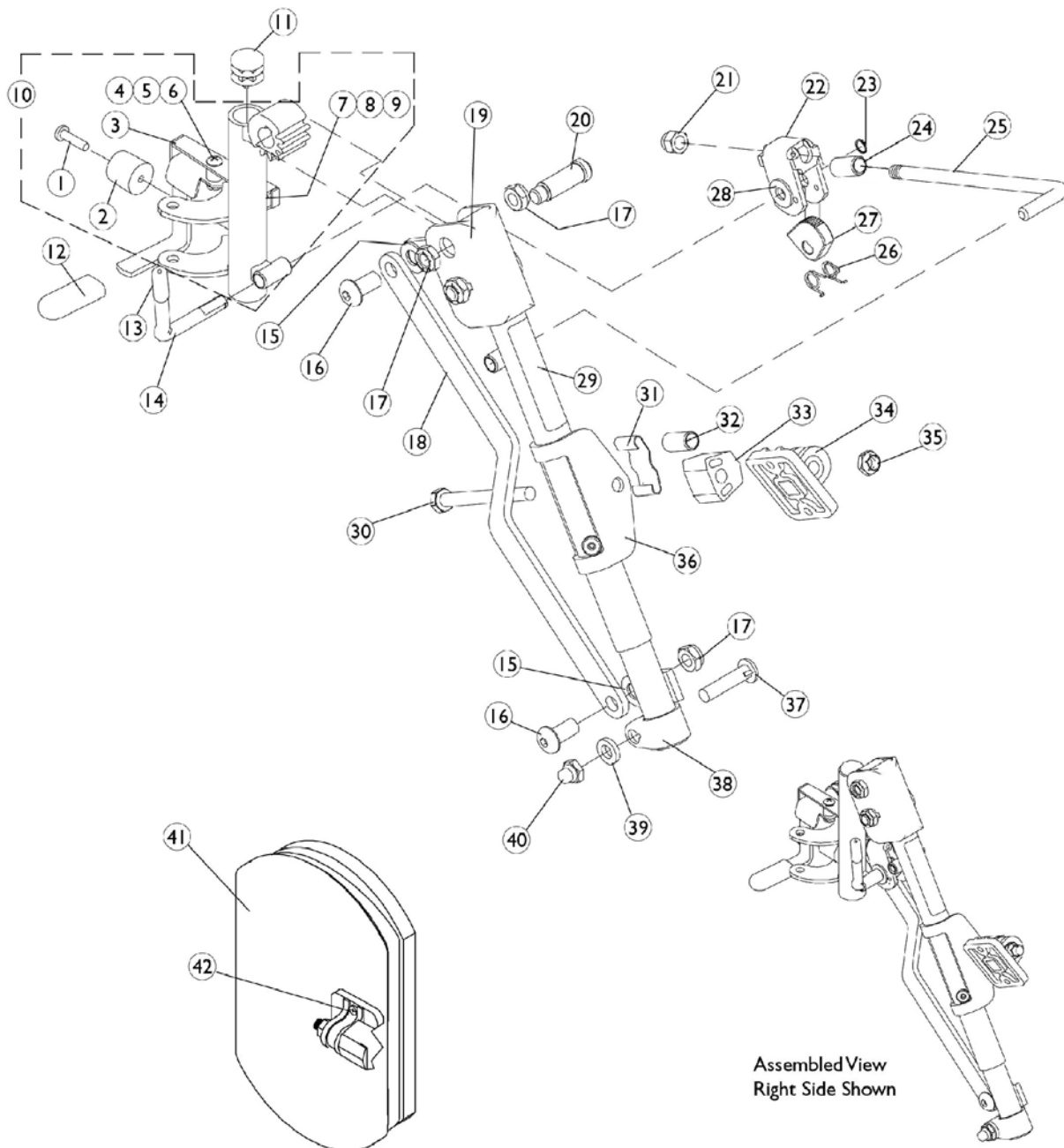
Color (Pin Style)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1020719	Anti-Rattle, Black	1	1
2		1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
4		1025735	Locknut (#10-32)	1	1
5		1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
6	A	1114749	Release Handle (Black) - Right	1	1
6	A	1114750	Release Handle (Black) - Left	1	1
7		1028846	Rivnut (#10-32)	1	1
8		1028707	Spring, Release - Right	1	1
8		1028708	Spring, Release - Left	1	1
9		1006490	Tip, Plastic, Black	1	1
10		15680X012	Collar, Anti-Rattle (7/8")	1	1
11		1070759	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
12		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
13		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	1
14		1020534	Insert, Threaded	1	1
15		1074143	Kit, Slide Tube Mounting Hardware	1	1
	B	8881126089	Footrest Support Assembly, Hemi, Color - Right	1	1
	B	8881126090	Footrest Support Assembly, Hemi, Color - Left	1	1

NOTE: A - Includes items 2-4
 B - Specify frame color when ordering, see page titled "Frame Finishes and Touch-Up Paints".

PHAL4A (Hemi) Articulating Legrest Supports

Chrome 16"-22" Wide Chairs (Pin Style)



PHAL4A (Hemi) Articulating Legrest Supports

Chrome 16"-22" Wide Chairs (Pin Style)

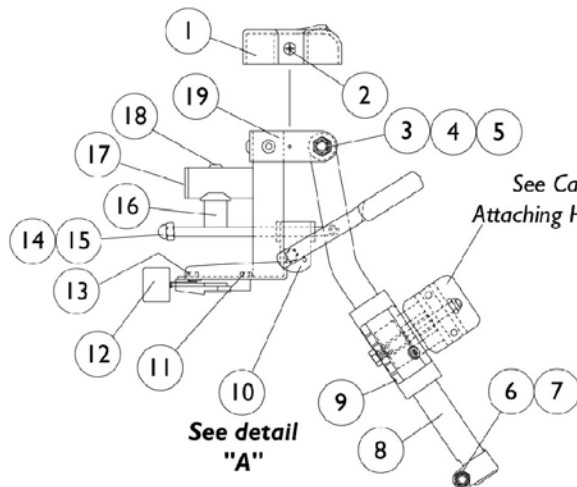
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
2		1022874	Bumper	1	1
3	C	1114751	Release Handle (Chrome) - Right	1	1
3	C	1114752	Release Handle (Chrome) - Left	1	1
4		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
5		60279X003	Locknut (#10-32)	1	1
6		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
7		1008935	Spring, Release - Right	1	1
7		1008936	Spring, Release - Left	1	1
8		67005X000	Rivnut (#10-32)	1	1
9		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
10	D	1114759	Tube, Legrest Support (Chrome) Hemi - Right	1	1
10	D	1114760	Tube, Legrest Support (Chrome) Hemi - Left	1	1
11		1027097	Plug Button, Black (3/4")	1	1
12		1006490	Tip, Plastic, Black	1	1
13		1040060	Tip, Black Plastic	1	1
14		1037126	Handle, Release	1	1
15		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
16		1022866	Screw, Socket Button Head (3/8-16 x 3/4")	1	2
17		40363X000	Hex Nut (3/8"-16)	1	3
18		1022846	Bar, Link, Chrome	1	1
19		1022877	Tube Support and Drive Link - Right	1	1
19		1022878	Tube Support and Drive Link - Left	1	1
20		1022854	Screw, Slotted Head Shoulder (1/2 x 1-1/8")	1	1
21		10261X000	Acorn Nut (5/16"-24)	1	1
22		04528X002	Bracket, Release (Chrome)	1	1
23		1040831	Snap Ring	1	1
24		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
25		42326X004	Bar, Ratchet - Right/Left	1	1
26		1037485	Spring, Release	1	1
27		1037125	Cam, Legrest	1	1
28		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
29		1024911	Decal, Smartleg	1	1
30		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
31		48823X008	Spring, Leaf	1	1
32		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
33		1025133	Spacer, Legrest Pad	1	1
34		04526X019	Plate, Legrest Pad	1	1
35		60264X001	Locknut (5/16-24)	1	1
36		1025104	Bracket, Legrest, Chrome	1	1
37		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
38		1022848	Slide Tube, Articulating (Chrome) - Right	1	1
38		1022849	Slide Tube, Articulating (Chrome) - Left	1	1

PHAL4A (Hemi) Articulating Legrest Supports

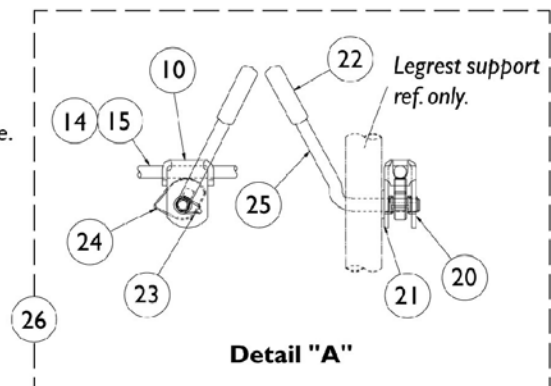
Chrome 16"-22" Wide Chairs (Pin Style)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
39		1027377	Washer (#20)	1	1
40		1107321	Nut, Low Cap (5/16"-24)	1	1
41	A	8881091764	Pad, Legrest Vinyl - Right/Left	1	1
42		1068649	Screws, Phillips Head (#10-32 x 11/16")	2	1
	B	1114761	Legrest Support Assembly, Articulating, Hemi, Chrome - Right	1	1
	B	1114762	Legrest Support Assembly, Articulating, Hemi, Chrome - Left	1	1
NOTE: A - Specify upholstery color U67 black when ordering. B - Not Shown C - Includes items 4-6 D - Includes items 1-9					

AT5544 Legrest Supports (Sector Style) 16"-22" Wide Chairs



See Calf Pads and
Attaching Hardware page.

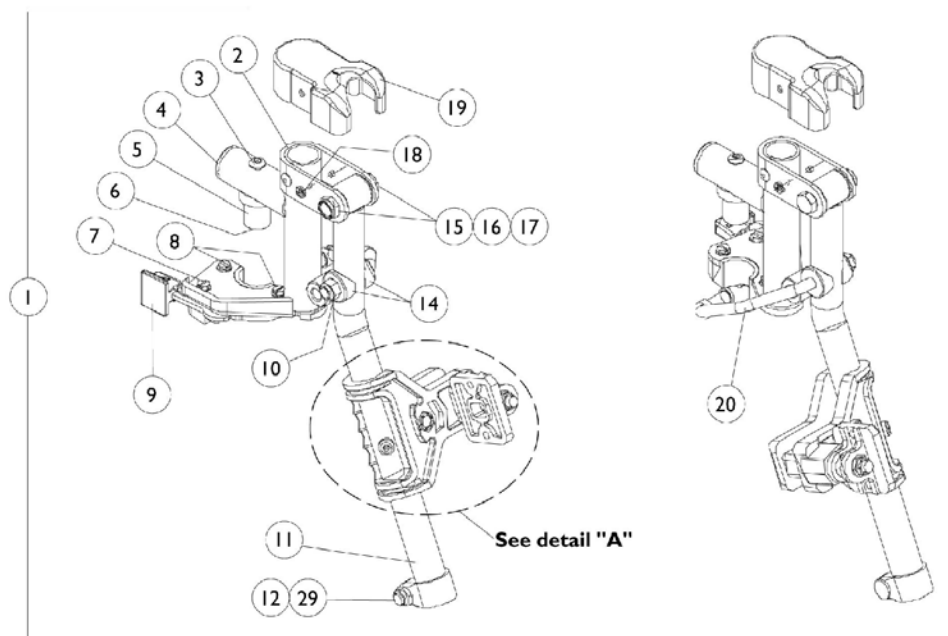


AT5544 Legrest Supports (Sector Style) 16"-22" Wide Chairs

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1017187	Cover, Top	1	1
2		1028529	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
3		40363X000	Hex Nut (3/8"-16)	1	1
4		1058636	Washer, Nylon (25/64 x 7/8 x 1/32")	1	2
5		11919X000	Screw, Truss Head (3/8-16 x 1-1/2")	1	1
6		7930330	Locknut (5/16-24)	25	3
7		1026030	Screw, Lug (5/16-24 x 1-3/8")	1	1
8		1043556	Tube, Elevating Support (Black) - Right	1	1
8		1043557	Tube, Elevating Support (Black) - Left	1	1
8	A	8881048851	Tube, Elevating Support (Color) - Right	1	1
8	A	8881048852	Tube, Elevating Support (Color) - Left	1	1
9		1032266	Bracket, Legrest Pad Mounting, Black	1	1
10		04528X002	Bracket, Release (Chrome)	1	1
11		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
12		1025454	Latch Housing - Right	1	1
12		1025455	Latch Housing - Left	1	1
13		7930314	Screw, Slotted Hex Head (#10-32 x 1/2")	25	1
14		42326X001	Bar, Ratchet	1	1
15		7930336	Nut, Acorn (5/16-24)	25	1
16		1017148	Plug, Pivot	1	1
17		1029501	Plug Button, Black (1")	1	1
18		7930301	Package, Button Head Cap Screws (1/4-20 x 1-3/4")	25	1
19	A	8881045289	Bracket, Legrest Support, Color - Right	1	1
19	A	8881045290	Bracket, Legrest Support, Color - Left	1	1
20		1040831	Snap Ring	1	1
21		7930310	Washer, Nylon (5/16 x 11/16 x 1/16")	25	1
22		1040060	Tip, Black Plastic	1	1
23		1037485	Spring, Release	1	1
24		1037125	Cam, Legrest	1	1
25		1037126	Handle, Release	1	1
26	B	1096974	Kit, Ratchet Elevating Legrest	2	1
	C	1096943	Instruction Sheet, Ratchet Kit	1	1
	A,C	8881045291	Legrest Support Assembly, Sector, Color - Right	1	1
	A,C	8881045292	Legrest Support Assembly, Sector, Color - Left	1	1

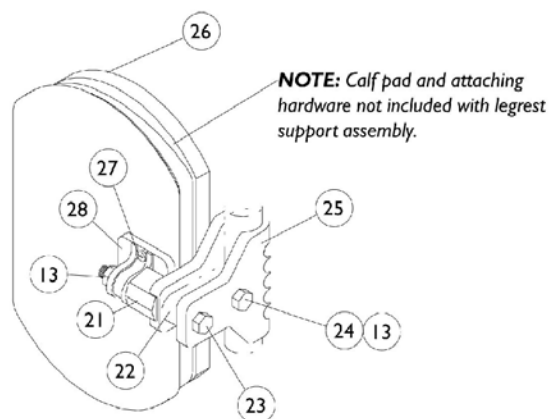
NOTE: A - Specify frame color when ordering. See page titled "Frame Finishes and Touch-Up Paints".
B - Includes items 10, 14, 15 and 20-25
C - Not Shown

AT5544P Legrest Supports (Mechanical) (Sector Style) 16"-22" Wide Chairs



Right Legrest Support Assembly

Left Legrest Support Assembly



Detail
"A"

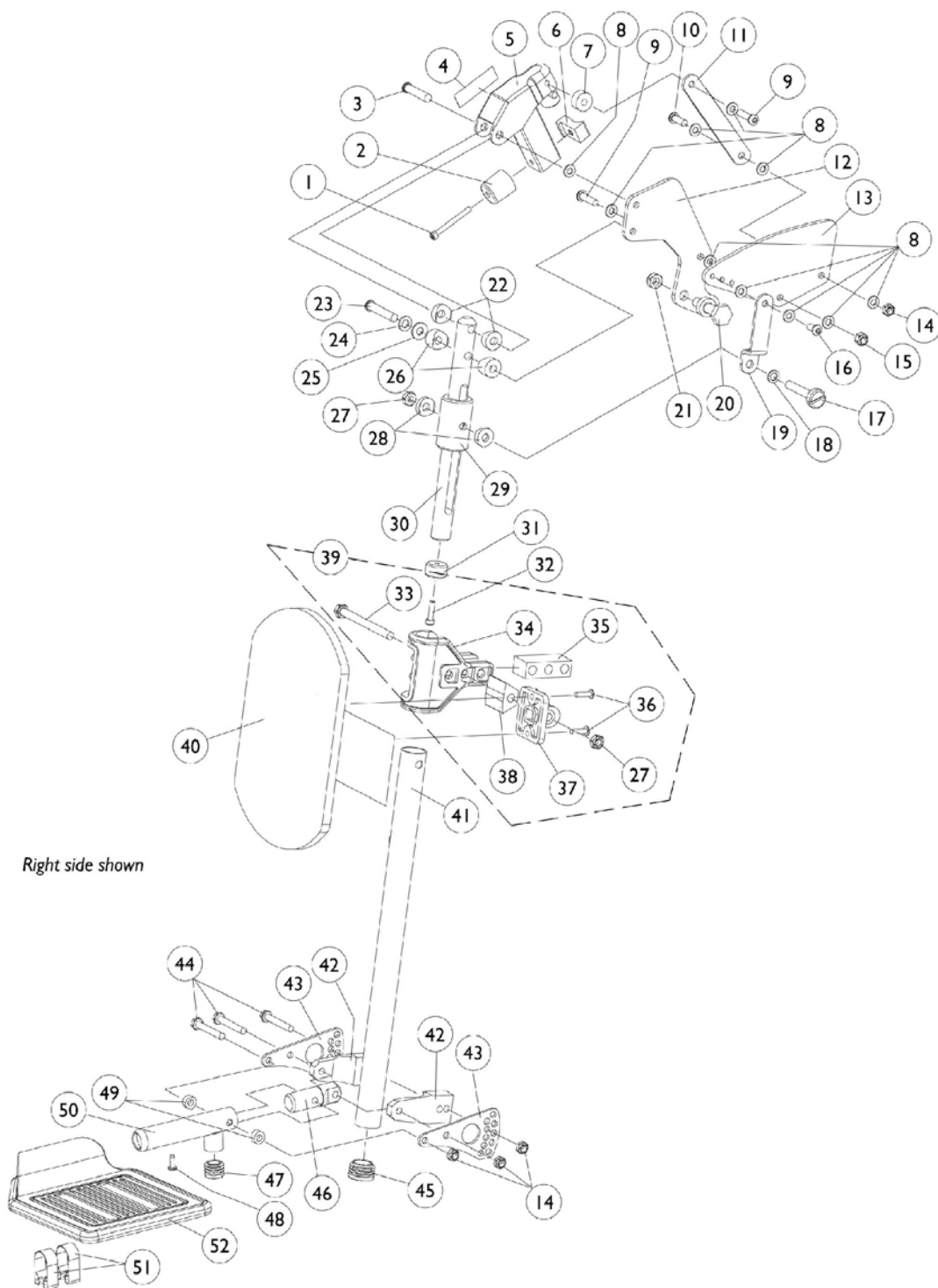
AT5544P Legrest Supports (Mechanical)

(Sector Style)

16"-22" Wide Chairs

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1087050	Legrest Support Assembly, Sector, Black - Right	1	1
1	A	1087051	Legrest Support Assembly, Sector, Black - Left	1	1
2		1094266	Support, Black Legrest, Right	1	1
2		1094267	Support, Black Legrest, Left	1	1
3		7930301	Package, Button Head Cap Screws (1/4-20 x 1-3/4")	25	1
4		1029501	Plug Button, Black (1")	1	1
5		1017148	Plug, Pivot	1	1
6		7930333	Locknut (1/4-20)	25	1
7		7930314	Screw, Slotted Hex Head (#10-32 x 1/2")	25	1
8		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
9		1025454	Latch Housing - Right	1	1
9		1025455	Latch Housing - Left	1	1
10		1026158	Locknut (5/16-18)	1	1
11		1094268	Tube, Elevating Support (Black) Right	1	1
11		1094269	Tube, Elevating Support (Black) Left	1	1
12		1026030	Screw, Lug (5/16-24 x 1-3/8")	1	1
13		1025730	Locknut (5/16-24)	1	2
14		1082908	Spacer, Coved (5/16 x 29/32 x 7/16")	1	2
15		11919X000	Screw, Truss Head (3/8-16 x 1-1/2")	1	1
16		40363X000	Hex Nut (3/8"-16)	1	1
17		1058636	Washer, Nylon (25/64 x 7/8 x 1/32")	1	2
18		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	2
19		1017187	Cover, Top	1	1
20		1092666	Rod, Legrest Elevating, Right	1	1
20		1092667	Rod, Legrest Elevating, Left	1	1
21		1025133	Spacer, Legrest Pad	1	1
22		1032267	Spacer, Legrest Pad Mounting	1	1
23		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
24		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
25		1032266	Bracket, Legrest Pad Mounting, Black	1	1
26	B	8881091759	Pad w/Cover and Screws, Legrest Vinyl (Pair)	2	1
26	B	8881091764	Pad, Legrest Vinyl - Right/Left	1	1
26		01415X000-NLA	Cover, Legrest Pad	1	1
27		1066591	Screws, Phillips Head (#10-32 x 11/16")	2	1
28		04526X019	Plate, Legrest Pad	1	1
29		1107321	Nut, Low Cap (5/16"-24)	1	1
NOTE: A - Includes Items 2-25 and 29 B - Specify U67 black upholstery when ordering					

Genius Legrest (Mechanical)



Genius Legrest (Mechanical)

Right, Left and Pair Assembly Part Numbers For Genius Legrest

Description	Standard Footplate	X-Large Footplate	Standard Footplate	X-Large Footplate
Legrest Tube Length	18"	18"	20"	20"
Width Range	16"-22" Wide	16"-22" Wide	16"-22" Wide	16"-22" Wide
Right Assembly	0196600	1072595	0264000	1072597
Left Assembly	0196500	1072594	0263900	1072596
Legrest Pair	0138100	1072904	0263800	1072905

Genius Legrest (Mechanical)

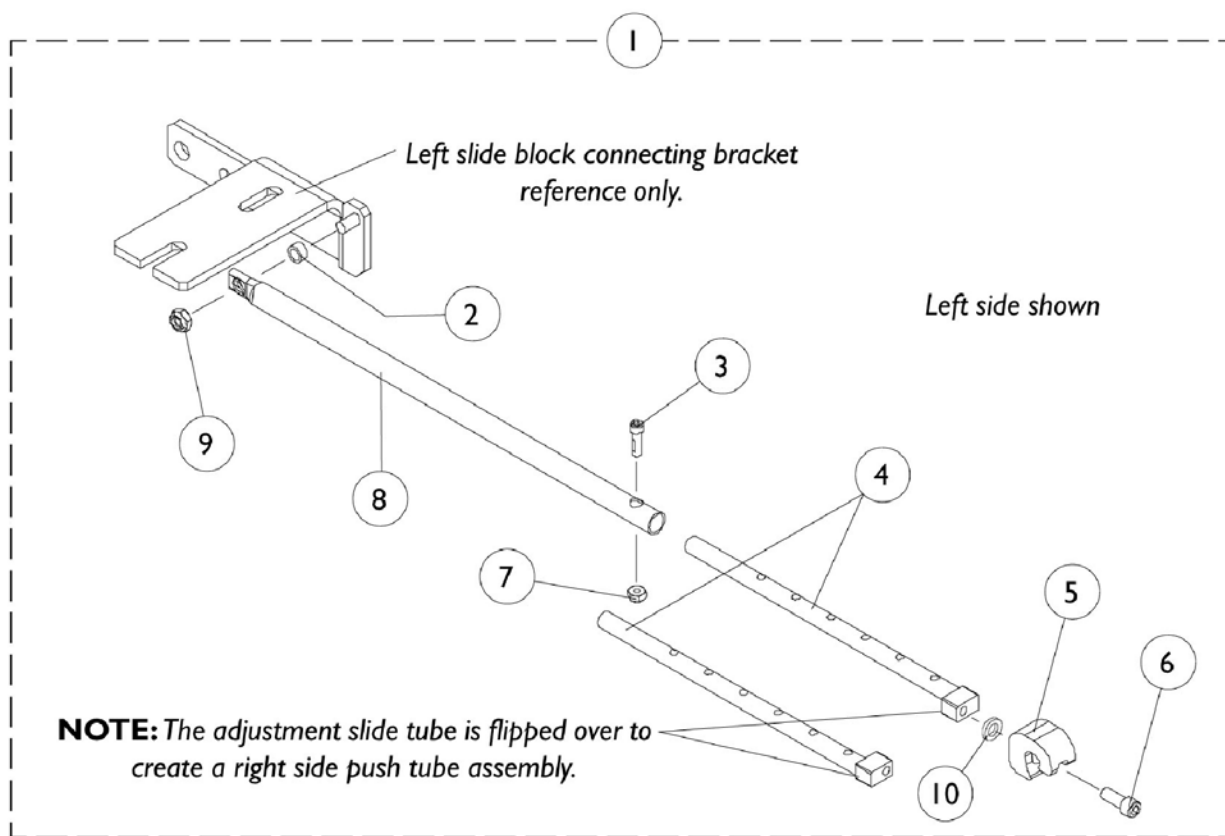
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1023966	Screw, Socket Head (#10-32 x 1-3/4")	1	1
2		0060000	Rubber Bumper	1	1
3		0140406	Screw, Socket Head Cap (5/16-18 x 1-1/2)	1	1
4		0061400	Decal, Warning Label Tie Down	1	1
5		0289824	Legrest Hanger Receptical w/ Dowel Pin	1	1
6		1096649	Guide Square w/ Brass Barb Insert	1	1
7		0176700	Bushing, Coved Latch Legrest Genius	1	1
8		0050100	Washer, Nylon Flat (1/4 x 1/2 x 1/16")	1	10
9		0051606	Screw, Socket Head Cap (1/4-20 x 1")	1	2
10		0052906	Screw, Socket Button Head (1/4-20 x 3/4")	1	3
11		0177802	Link, Rear	1	1
12		1086987	Plate, Push Pin	1	1
13		0179202	Link Plate	1	1
14		7930323	Package, Locknut (1/4-20)	25	4
15		7930333	Locknut (1/4-20)	25	1
16		0223506	Screw, Socket Head (1/4-20 x 1/2")	1	1
17		0180506	Screw, Support Bushing	1	1
18		0054700	Washer, Nylon (5/16 x 1/2 x 1/16")	1	2
19		0177702	Link, Front	1	1
20		0182406	Push Pin	1	1
21		1028486	Locknut, Low Profile (3/8-16)	1	1
22		0175600	Spacer, Coved (5/16 x 3/4 x 3/8")	1	2
23		0055206	Screw, Socket Head (5/16-18 x 1-3/4")	1	1
24		1072692	Lockwasher, Split (5/16")	1	1
25		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	1
26		0176422	Spacer, Coved	1	2
27		0055006	Locknut, Low Profile (5/16-18)	1	2
28		0176200	Bushing, Nylon Guide	1	2
29		0177100	Bushing, Legrest Support	1	1
30		0178224	Bar, Insert, Black	1	1
31		0175800	Bushing, Guide	1	1
32		0224600	Screw, Socket Head Cap (#10-32 x 3/4")	1	1
33		1105474	Screw, Hex Head (5/16-18 x 3-1/2)	1	1
34		1068159	Clamp, Calf Pad	1	1
35		1068160	Block, Legrest Pad Mount	1	1
36		1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
37		04526X019	Plate, Legrest Pad	1	1
38		1068161	Block, Mounting	1	1
39	A	1109613	Hardware, Calf Pad	1	1
40		8881091811	Calf Pad (Left or Right)	1	1
41		0238124	Tube, Legrest 18"	1	1
41		0232424	Tube, Legrest 20"	1	1
42		0177022	Half Clamp	1	2

Genius Legrest (Mechanical)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
43		0177602	Plate, Adjustment	1	2
44		1024793	Screw, Hex Head (1/4-20 x 1-3/4")	1	3
45		1096664	Plug Button, Black (1")	1	1
46		0177222	Pivot, Footplate	1	1
47		1027097	Plug Button, Black (3/4")	1	1
48		0194906	Screw, Phillips Pan Head Tap (#8 x 1/2")	1	1
49	B	0176022	Spacer	1	2
49	C	0186000	Spacer, Wheel	1	2
50	B	0179824	Tube, Footplate	1	1
50	C	0288824	Tube, Footplate	1	1
51	B	1036120	Spring	1	2
51	C	1036123	Spring, Leaf	1	2
52	B	1043659	Footplate, Aluminum - Deluxe (8" W x 5-3/4" L) - Right	1	1
52	B	1043660	Footplate, Aluminum - Deluxe (8" W x 5-3/4" L) - Left	1	1
52		44200X025	Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Right	1	1
52		44200X026	Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Left	1	1
	D	See Chart	Genius Legrest Assembly	1	1
NOTE: A - Includes Items 27 and 33-38 (Per Side) B - Standard Footplate with Rubber Edge C - X-Large Footplate D - Not Shown					

Legrest Support Push Rod Assembly

AT5544P and Genius

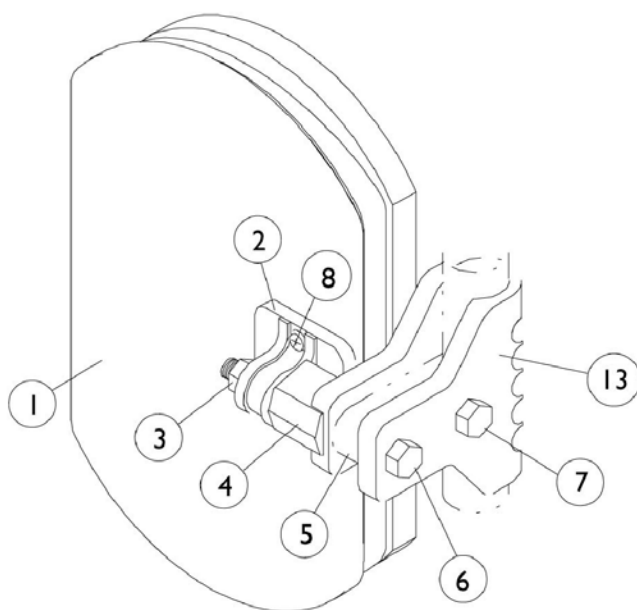


Legrest Support Push Rod Assembly AT5544P and Genius

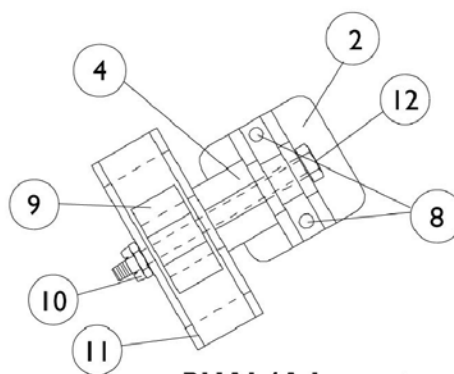
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1086966	Push Rod Assembly, Legrest Support (16"-19" Deep), Right	1	1
1		1086967	Push Rod Assembly, Legrest Support (16"-19" Deep), Left	1	1
1		1086968	Push Rod Assembly, Legrest Support (20"-22" Deep), Right	1	1
1		1086969	Push Rod Assembly, Legrest Support (20"-22" Deep), Left	1	1
2		1047449	Spacer (1/4 x 3/8 x 3/16")	1	1
3		1091871	Screw, Socket Head Cap (#8-32 x 5/8")	1	1
4		1086958	Tube, Adjustable Slide	1	1
5		1082922	Receptacle, Legrest	1	1
6		1007219	Screw, Socket Head Cap (1/4-20 x 3/4")	1	1
7		1056098	Locknut (#8-32)	1	1
8		1086962	Push Rod, Legrest Support (16"-19" Deep)	1	1
8		1086963	Push Rod, Legrest Support (20"-22" Deep)	1	1
9		7930323	Package, Locknut (1/4-20)	25	1
10		1013971	Washer, Nylon (1/4 x 7/16 x 5/64")	1	1

Calf Pads and Mounting Hardware

NOTE: For replacement calf pads for Power Articulating Legrest, see Power Articulating Legrest page.



AT5544 Legrest.



PHAL4A Legrest

Calf Pads and Mounting Hardware

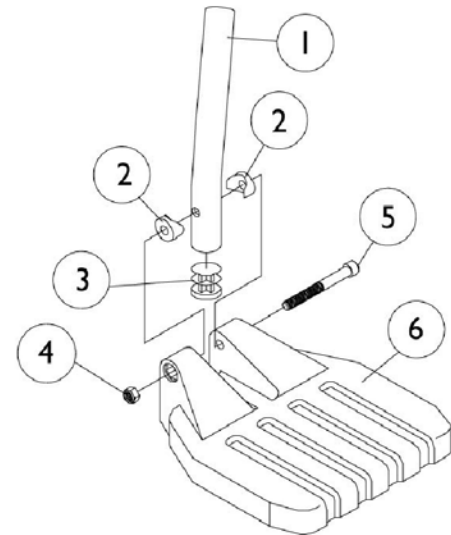
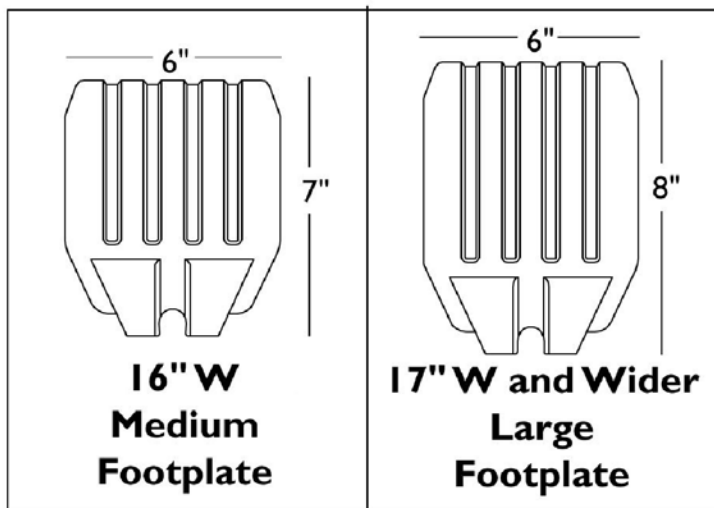
NOTE: For replacement calf pads for Power Articulating Legrest, see Power Articulating Legrest page.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881091759	Pad w/Cover and Screws, Legrest Vinyl (Pair)	2	1
1	A	8881091764	Pad, Legrest Vinyl - Right/Left	1	1
2		04526X019	Plate, Legrest Pad	1	1
3		7930330	Locknut (5/16-24)	25	1
4		1025133	Spacer, Legrest Pad	1	1
5		1032267	Spacer, Legrest Pad Mounting	1	1
6		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
7		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
8		1066591	Screws, Phillips Head (#10-32 x 11/16")	2	1
9		48823X008	Spring, Leaf	1	1
10		7930363	Package, Locknut (5/16"-24)	25	2
11		1025104	Bracket, Legrest, Chrome	1	1
12		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
13		1032266	Bracket, Legrest Pad Mounting, Black	1	1
NOTE: A - Specify upholstery color. See page titled "Frame Finishes, Touch-Up Paints and Upholstery Options".					

Pivot/Slide Tube and 1651 Composite Footplates

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories.

NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts



Pivot/Slide Tube and 1651 Composite Footplates

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories.

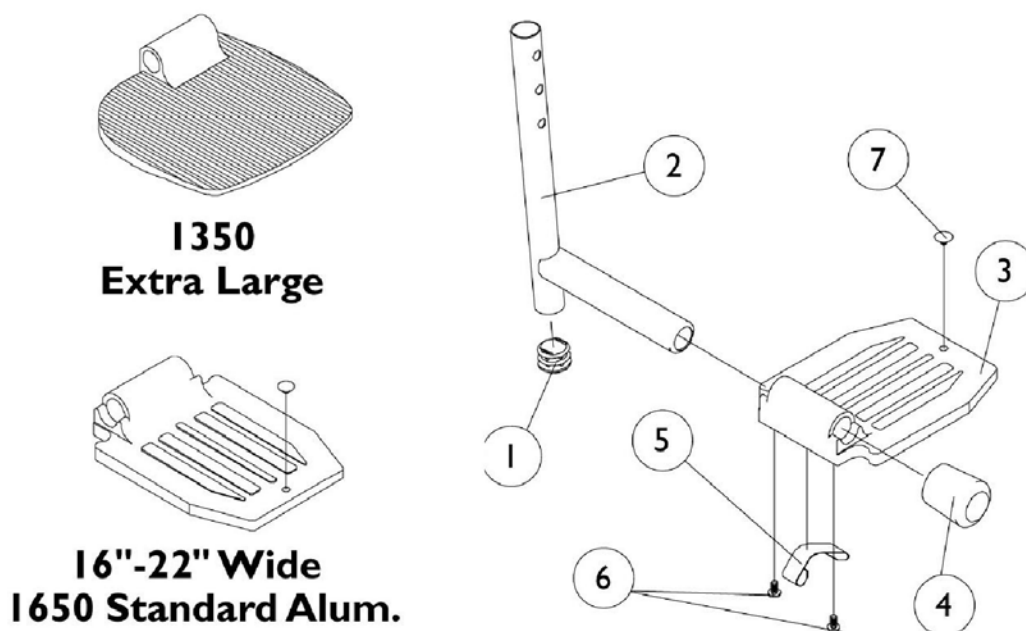
NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1057852	Pivot/Slide Tube, Curved End (9-7/8") (Steel)	1	1
1		1057854	Pivot/Slide Tube, Curved End 2" Longer (Steel)	1	1
1		1058418	Pivot/Slide Tube, Curved End 4" Longer (Steel)	1	1
2		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
3		1027097	Plug Button, Black (3/4")	1	1
4		7930323	Package, Locknut (1/4-20)	25	1
5		7930366	Screw, Socket Head Cap (1/4-20 x 2-1/4")	25	1
6	A	1026880	Footplate, Composite - Medium (7" W x 6" L)	1	1
6	B	1026881	Footplate, Composite - Large (8" W x 6" L)	1	1
6	C	1026879	Footplate, Composite - Small (6" W x 6" L)	1	1
6	D	1026880	Footplate, Composite - Medium (7" W x 6" L)	1	1
6	E	1026881	Footplate, Composite - Large (8" W x 6" L)	1	1
NOTE: A - 16" Wide B - 17" and Wider C - 16"-17" Wide Tapered D - 18"-19" Wide Tapered E - 20" and Wider Tapered					

Pivot/Slide Tube and 1650, 1350 Aluminum Footplates

NOTE: Heel Loops are not included. See Footrest and Legrest Accessories

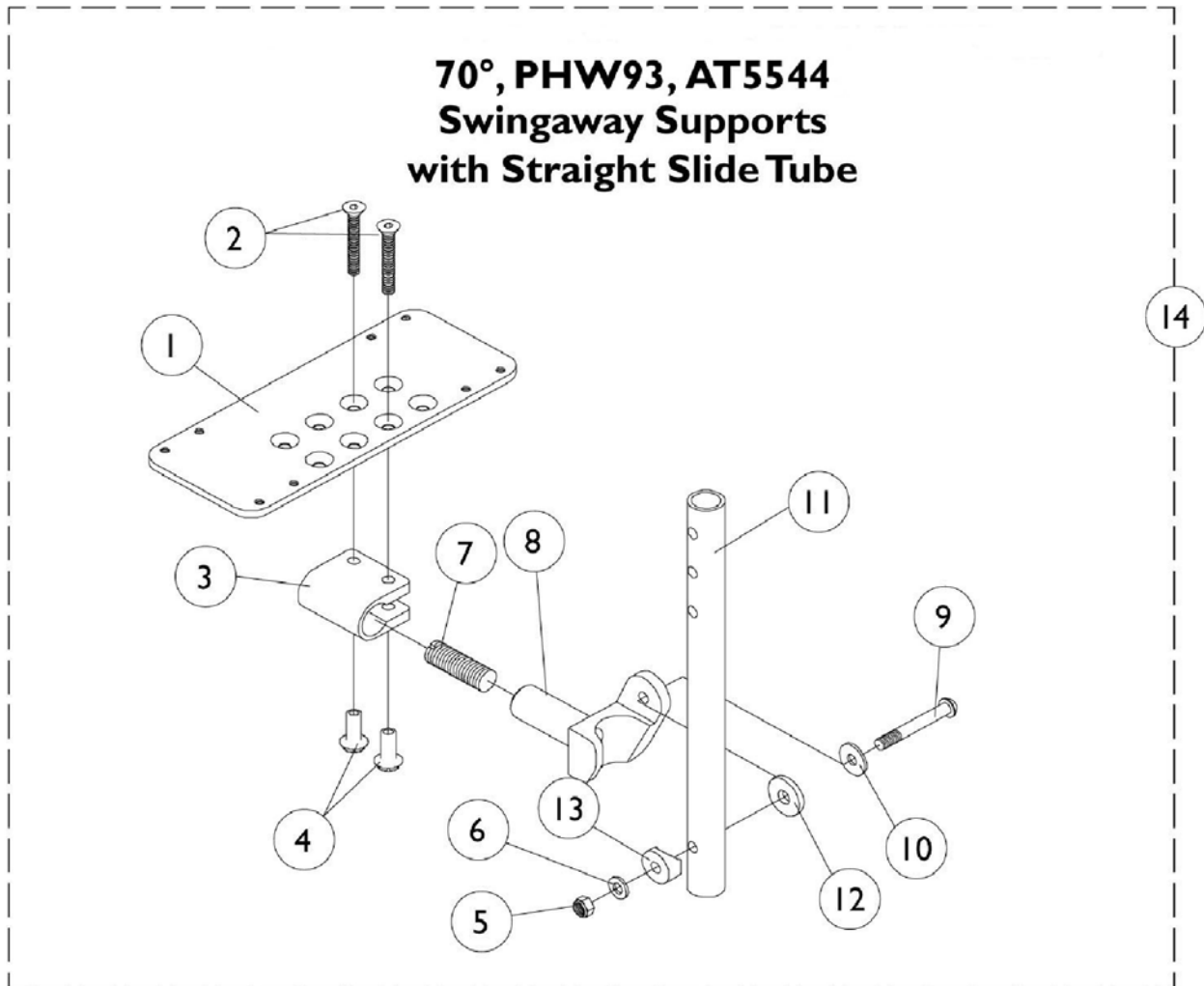
NOTE: For complete pivot/slide tube and footplate assemblies, see Front Riggings Reference Charts.



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1027097	Plug Button, Black (3/4")	1	1
2	A	1048834	Pivot/Slide Tube with Plug Button	1	1
2	A	1098906	Pivot/Slide Tube with Plug Button - 2" Longer	1	1
2	A	1086482	Pivot/Slide Tube with Plug Button - 4" Longer	1	1
2	B	1041526	Pivot/Slide Tube with Plug Button (Steel)	1	1
2	C	1041526	Pivot/Slide Tube with Plug Button (Steel)	1	1
3		44200X027	Footplate, Aluminum - Medium (7-3/4" W x 6" L)	1	1
3		44200X025	Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Right	1	1
3		44200X026	Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Left	1	1
4	D	1016346	Cap, Tube End (7/8")	1	1
4	E	1027095	Plug Button, Black (7/8")	1	1
5	D	1006981	Spring, Leaf	1	2
5	E	1036123	Spring, Leaf	1	1
6		7930354	Package, Phillips Head Screw (#8-32 x 3/8")	25	2
7		1070168	Push Plug, Footplate	1	1
NOTE: A - Extra Large footplate for AT5544, 70, PHW93, B - Extra Large footplate for PHAL4A C - Standard Aluminum footplate for PHAL4 D - For Standard Aluminum footplate E - For Extra Large footplate					

AT5543 Adjustable Angle Footplates 70 deg, PHW93, AT5544, AT5544P Swingaway Supports

NOTE: Heel loops are not included. See Footrest and Legrest Accessories.



AT5543 Adjustable Angle Footplates

70 deg, PHW93, AT5544, AT5544P Swingaway Supports

NOTE: Heel loops are not included. See Footrest and Legrest Accessories.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1062569	Footplate, Adjustable Angle - X-Large (6-1/4" W x 8" L)	1	1
2		1029545	Screw, Socket Head Cap (1/4-20 x 3/4")	1	2
3		1058517	Clamp, Footplate	1	1
4		1082686	Nut, Hex Head (1/4-20 x 11/16")	1	2
5		7930333	Locknut (1/4-20)	25	1
6		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
7		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
8		1052102	Hinge, Footplate - Right	1	1
8		1052103	Hinge, Footplate - Left	1	1
9		7930321	Screw, Socket Button Head (1/4-20 x 1-7/8")	25	1
10		1026900	Washer (1/4 x 23/32 x 1/16")	1	1
11		1057855	Pivot/Slide Tube, Straight (9-7/8" Long - Steel)	1	1
11		1057856	Pivot/Slide Tube, Straight (11-7/8" Long - Steel)	1	1
11		1121135	Pivot/Slide Tube, Straight (13-7/8" Long - Steel)	1	1
12		7930313	Washer, Nylon (5/16 x 7/8 x 1/8")	25	1
13		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	1
14		See Chart	#14 Pivot/Slide Tubes with Footplates	1	1

Item #14 Pivot Slide Tube with Footplate Assemblies

Rigging Type	Side	16" and Wider X- Large Footplate
70, PHW93, AT5544, AT5544P	Right	1062756
	Left	1062757
70, PHW93, AT5544, AT5544P 2" Longer Slide Tube	Right	1062760
	Left	1062761
70, PHW93, AT5544, AT5544P 4" Longer Slide Tube	Right	1121140
	Left	1121141

Footrest and Legrest Accessories

NOTE: Heel loop replacements for Power Articulating Legrest are found on the Power Articulating Legrest page.

Footplate Type	Chair Width	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/ Ankle Strap Single # Rt.	Heel Loop w/ Ankle Strap Single # Lt.	Heel Loop w/ Ankle Strap Pair #	Attaching Hardware Pair #
Composite Small (1651)	16-17" W Tapered	1028412	1035912	1035908	1035909	1035906	1035931
Composite Medium (1651)	16" W or 18-19" W Tapered	1017621	1035917	1035919	1035920	1035918	1035931
Composite Large (1651)	17-22" W or 20-22" W Tapered	1017621	1035917	1035932	1035933	1035930	1035931
Standard Aluminum (1650)	16-22" W	1017621	1035917	1035919	1035920	1035918	1035907
X-Large Aluminum (1350)	16-22" W	1017621	1035917	1035919	1035920	1035918	1055241

Attaching Hardware Part Numbers (Less AT5543)

Footplate Type	Part Number	Part Number Consists of
Composite (1651)	1035931	2 each Screw, PPH (1/4-20 x 2-1/4") 2 each Spacer (1/4 x 11/32 x 1-3/4") 2 each Locknut (1/4-20)
Standard Aluminum (1650)	1035907	2 each Screw, PPH (1/4-20 x 2-1/2") 2 each Spacer (1/4 x 11/32 x 1-3/4") 2 each Locknut (1/4-20)
X-Large Aluminum (1350)	1055241	2 each Screw, PPH (1/4-20 x 2-1/4") 2 each Spacer (1/4 x 11/32 x 1-3/4") 2 each Locknut (1/4-20)

Footrest and Legrest Accessories

NOTE: Heel loop replacements for Power Articulating Legrest are found on the Power Articulating Legrest page.

Heel Loops/Heel Loops w/ Ankle Straps and Hardware (For AT5543)

Footplate Type	Part Number	Part Number Consists of
AT5543 Adj. Angle	1038245 Heel Loops w/ Hardware Adjustable Angle Footplate (Pair)	2 each Heel Loops 4 each Screw, SHC (10-32 x 1-1/2") 4 each Spacer (1/4 x 5/16 x 1-3/32") 4 each Washer (3/16 x 7/16 x 1/16")
AT5543 Adj. Angle	1038246 Heel Loops w/ Ankle Straps & Hardware Adjustable Angle Footplate (Pair)	2 each Heel Loops w/ Ankle Straps 4 each Screw, SHC (10-32 x 1-1/2") 4 each Spacer (1/4 x 5/16 x 1-3/32") 4 each Washer (3/16 x 7/16 x 1/16")

Toe Loops (1345) and Attaching Hardware

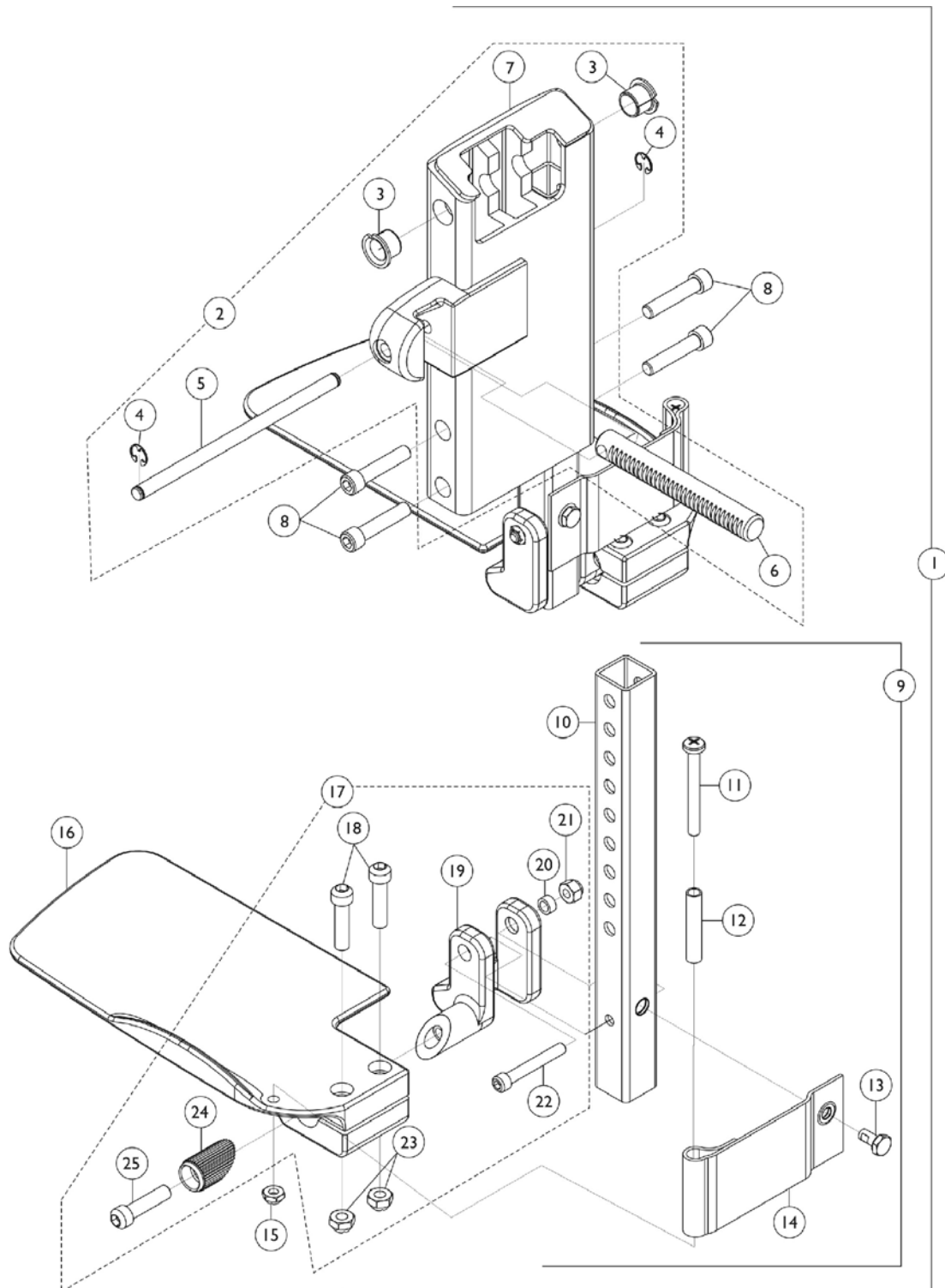
Footplate Type	Toe Loop w/o Hardware Single #	Toe Loop w/o Hardware Pair #	Attaching Hardware Part Number	Attaching Hardware Consists of
1651, 1650, 1350, Footplates	04572X025	1037087	1037089	4 each Screw, PPH (10-32 x 7/8") 4 each Washer (1/4 x 3/4 x 3/32") 4 each Locknut (10-32)
AT5543 Footplates	04572X025	1037087	1104749	4 each Screw, PPH (10-32 x 1/2") 4 each Washer (1/4 x 3/4 x 3/32")

Footrest and Legrest Accessories

NOTE: Heel loop replacements for Power Articulating Legrest are found on the Power Articulating Legrest page.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	1032243	Calf Strap w/ Hook and Loop (36" Long)	1	1
	A,B	1032215	H-Strap, 26" Long	1	1
	A,C	1032216	H-Strap, 31" Long	1	1
	A	1026987	Impact Guard, 8" Long	1	2
	A	See Chart	Attaching Hardware Part Numbers	1	1
	A	See Chart	Heel Loops and Hardware (Less AT5543)	1	1
	A	See Chart	Heel Loops/Heel Loops w/ Ankle Straps and Hardware AT5543	1	1
	A	See Chart	Toe Loops and Hardware	1	1
NOTE: A - Not Shown B - 16" Wide C - 17"-22" Wide					

Front Rigging - Center Mount Riggings (CTMT-T/CTMT-TL) **(CTMT-T = 12-1/4" - 16-1/2" Range) & (CTMT-TL = 17-1/4" - 21-3/4" Range)**



Front Rigging - Center Mount Riggings (CTMT-T/CTMT-TL)

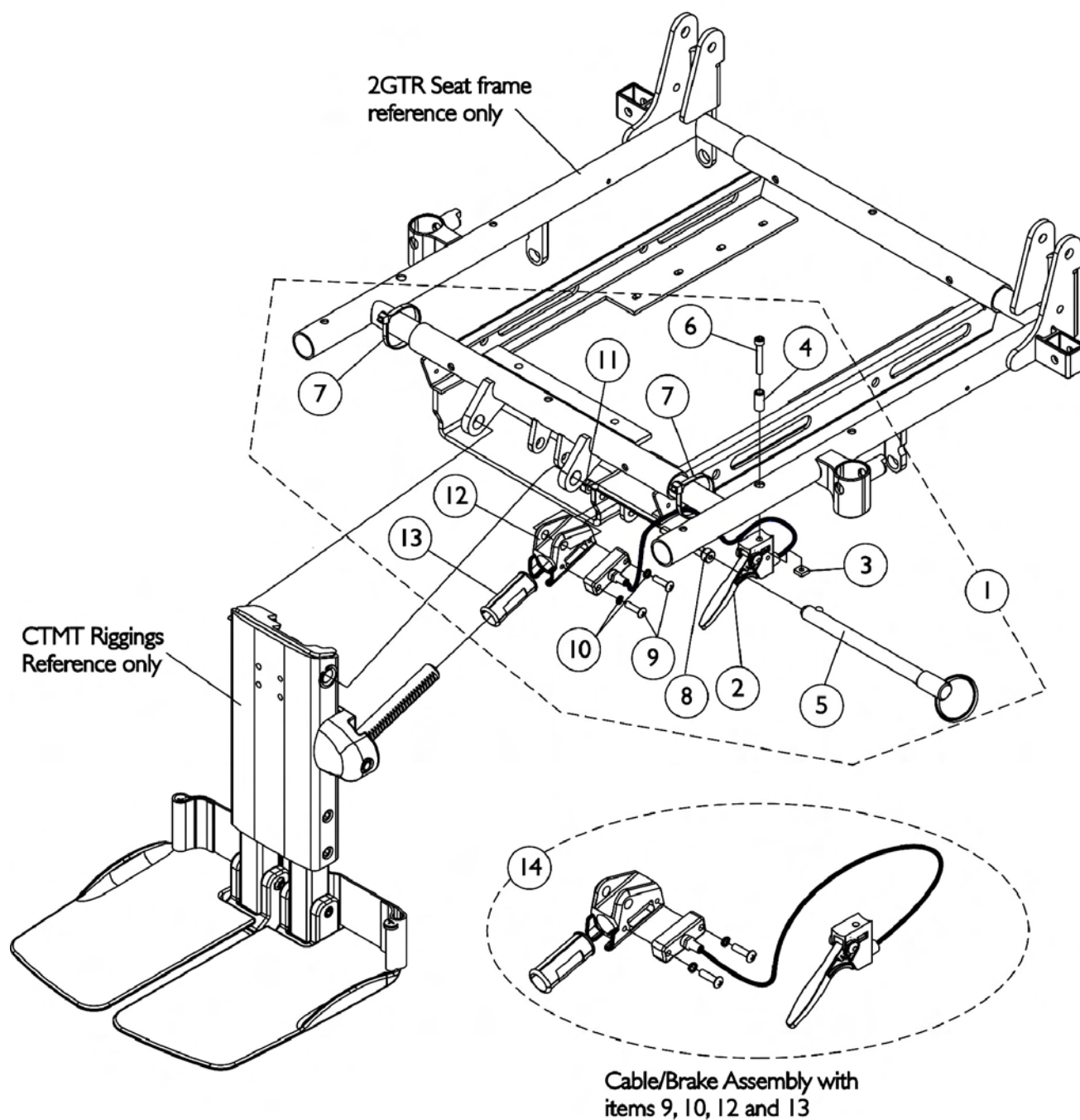
(CTMT-T = 12-1/4" - 16-1/2" Range) & (CTMT-TL = 17-1/4" - 21-3/4" Range)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1117260	Center Mount Rigging, 2GTR (12-1/4" - 16-1/2" Range)	1	1
1	A	1117261	Center Mount Rigging, 2GTR (17-1/4" - 21-3/4" Range)	1	1
2		1120347	Legrest Support Assembly, Center Mount Rigging, 2GTR	1	1
3		1110669	Bearing, Flanged (1/2 x 13/16 x 1/2")	1	2
4		1113376	Ring, Retainer (1/4 x 1/2 x 1/64")	1	2
5		1113373	Pin, Angle Adjustable A.S.B.A.	1	1
6		1113372	Rack, Center Mount Rigging Angle Adjustable	1	1
7		1117238	Support, 2GTR Legrest Center Mount	1	1
8		1021344	Screw, Socket Head Cap (5/16-18 x 1-1/2")	1	4
9	B	1123038	Extension Tube and Footplate Assembly with Heel Loop, Short Right	1	1
9	B	1123039	Extension Tube and Footplate Assembly with Heel Loop, Short Left	1	1
9	B	1123040	Extension Tube and Footplate Assembly with Heel Loop, Long Right	1	1
9	B	1123041	Extension Tube and Footplate Assembly with Heel Loop, Long Left	1	1
10		1123046	Extension Tube, Footrest Short (12-1/4" - 16-1/2" Range)	1	1
10		1123047	Extension Tube, Footrest Long (17-1/4" - 21-3/4" Range)	1	1
11		1021421	Screw, Phillips Pan Head (1/4-20 x 2-1/4")	1	2
12		1006477	Spacer (1/4 x 11/32 x 1-3/4")	1	2
13		1078214	Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	2
14		1121996	Heel Loop, Center Mount Rigging	1	2
15		1025195	Locknut (1/4-20)	1	2
16	D	1113606	Footplate, Center Mount Rigging - Right (5-1/4" W x 9-5/8" L)	1	1
16	D	1113607	Footplate, Center Mount Rigging - Left (5-1/4" W x 9-5/8" L)	1	1
17	C	1120345	Center Mount Rigging Footplate Mounting Hardware - Right	1	1
17	C	1121123	Center Mount Rigging Footplate Mounting Hardware - Left	1	1
18		1021343	Screw, Socket Head Cap (5/16-18 x 1-1/4")	1	2
19		1113384	Hinge, Adjustable Angle - Right	1	1
19		1113385	Hinge, Adjustable Angle - Left	1	1
20		1047449	Spacer (1/4 x 3/8 x 3/16")	1	1
21		1065362	Locknut (1/4-28)	1	1
22		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
23		1108122	Locknut (5/16-18)	1	2
24		1113530	Hinge Attachment	1	1
25		1021343	Screw, Socket Head Cap (5/16-18 x 1-1/4")	1	1

Front Rigging - Center Mount Riggings (CTMT-T/CTMT-TL) (CTMT-T = 12-1/4" - 16-1/2" Range) & (CTMT-TL = 17-1/4" - 21-3/4" Range)

NOTE: A - Includes items 2, 8 & 9
B - Includes items 16, 17 & 10-14
C - Includes items 18-25
D - Item #16 - Footplate design revised 2/28/07 to accommodate items 18 & 23. Replace footplates in pairs and order new footplate hardware for chairs mfg. before 2/28/07.

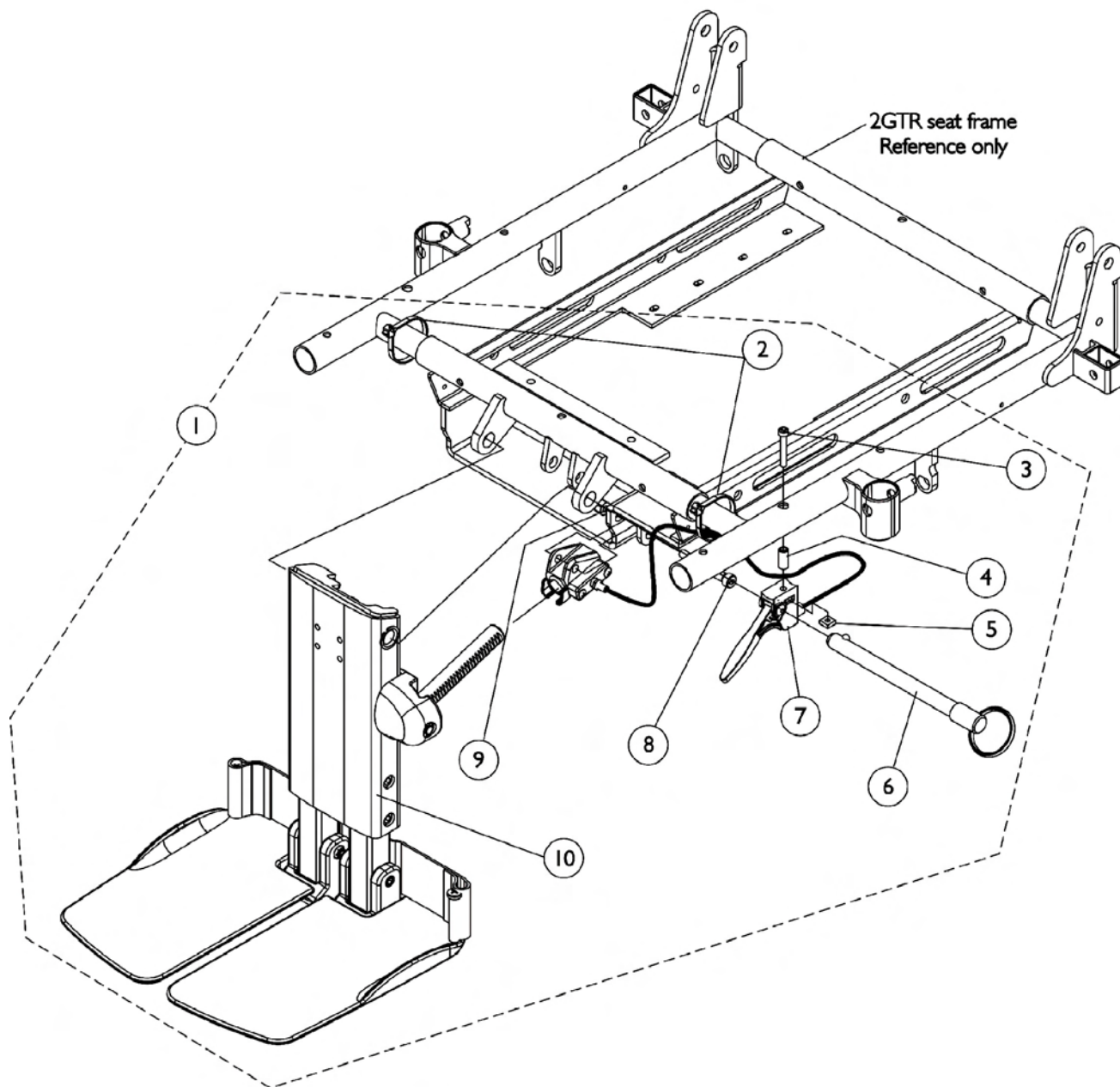
Center Mount Rigging Mounting Hardware (CTMT-T/CTMT-TL)



Center Mount Rigging Mounting Hardware (CTMT-T/CTMT-TL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1117264	Kit, Center Mount Rigging Mounting Hardware	1	1
2			Cable/Brake Assembly	1	1
3			Nut, Square (#10-32)	1	1
4			Spacer (5/16 x 3/16 x 3/4")	1	1
5			Pin, Quick Release (5" Long)	1	1
6			Screw, Socket Head (#10-32 x 1-1/4")	1	1
7			Cable Tie (11-1/2" Long)	1	2
8			Screw, Socket Head Shoulder (5/16 x 1-5/8")	1	1
9			Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
10			Washer, Lock (3/16 x 5/16 x 1/16")	1	2
11			Locknut (1/4-20)	1	1
12			Housing, Ratchet	1	1
13			Bearing, Glide	1	2
14	B	1121079	Cable/Brake Assembly with Ratchet Housing and Glide Bearing	1	1
NOTE: A - Includes items 2-13 B - Includes items 2, 9, 10, 12 and 13					

Center Mount Rigging KIT (CTMT-T/CTMT-TL)

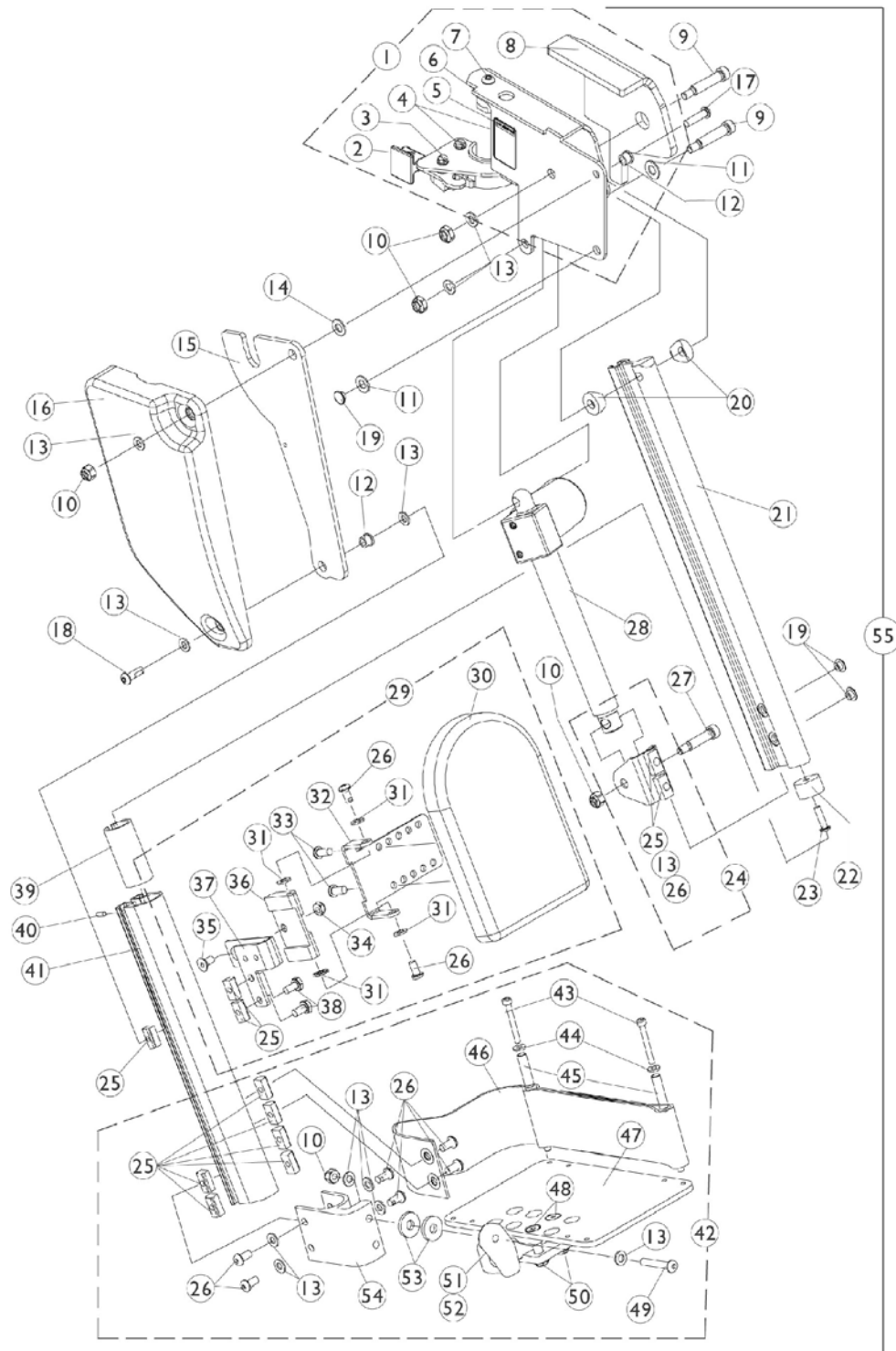


Center Mount Rigging KIT (CTMT-T/CTMT-TL)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121011	Kit, Adjustable Length Center Mount Rigging 2GTR Short (12-1/4" - 16-1/2")	1	1
1	B	1121012	Kit, Adjustable Length Center Mount Rigging 2GTR Long (17-1/4" - 21-3/4")	1	1
2		1095502	Package, Cable Ties (11-1/2")	10	2
3		1028513	Screw, Socket Head (#10-32 x 1-1/4")	1	1
4		1113236	Spacer (5/16 x 3/16 x 3/4")	1	1
5		1086207	Nut, Square (#10-32)	1	1
6		1113375	Pin, Quick Release (5" Long)	1	1
7		1121079	Cable/Brake Assembly with Ratchet Housing and Glide Bearing	1	1
8		1071736	Screw, Socket Head Shoulder (5/16 x 1-5/8")	1	1
9		1025736	Locknut (1/4-20)	1	1
10		1117260	Center Mount Rigging, 2GTR (12-1/4" - 16-1/2" Range)	1	1
10		1117261	Center Mount Rigging, 2GTR (17-1/4" - 21-3/4" Range)	1	1
	C	1118368	Instruction Sheet, Center Mount Rigging Kit	1	1
NOTE: A - Compatible with 16"-17" and 20"-21" seat depths B - Compatible with 18"-19" and 22" seat depths C - Instruction Sheet is Not Shown.					

Power Articulating Legrest ELRPW/ELRPW22

Before 7/27/04



Power Articulating Legrest ELRPW/ELRPW22

Before 7/27/04

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1111720	Legrest Support Assembly, Sector, Black - Right	1	1
1	A	1111721	Legrest Support Assembly, Sector, Black - Left	1	1
2		1025454	Latch Housing - Right	1	1
2		1025455	Latch Housing - Left	1	1
3		1017423	Screw, Slotted Hex Washer Head (#10-32 x 1/2")	1	1
4		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
5		1079203	Decal, Warning Pinch Point	1	1
6		1099685	Plug, Pivot	1	1
7		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
8		1110968	Cushion Pad -Right	1	1
8		1110969	Cushion Pad -Left	1	1
9		1025351	Screw, Socket Head Shoulder (5/16 x 1-1/4")	1	2
10		1025736	Locknut (1/4-20)	1	5
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	2
12		1099671	Bearing, Flange (1/4 x 5/16" Long)	1	2
13		1026907	Washer (1/4 x 1/2 x 1/16")	1	12
14		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	1
15		1110745	Plate, Pivot	1	1
16		1110746	Cover, Legrest Support - Right	1	1
16		1110747	Cover, Legrest Support - Left	1	1
17		1009837	Screw, Socket Button Head (1/4-20 x 1")	1	1
18		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
19		1101883	Glide	1	3
20		0175600	Spacer, Coved (5/16 x 3/4 x 3/8")	1	2
21		1110741	Extrusion, Internal Slide (14-1/4" Long)	1	1
22		1099702	Glide, Internal	1	1
23		1018846	Screw, Socket Button Head (#10-24 x 3/4")	1	1
24	B	1110972	Actuator Bracket Assembly	1	1
25		1082699	T-Nut (1/4-20)	1	11
26		1100023	Screw, Button Head w/Patch (1/4-20 x 1/2")	1	10
27		1087417	Screw, Socket Head Shoulder (5/16 x 1")	1	1
28		1110724	Motor, Actuator - Right	1	1
28		1110725	Motor, Actuator - Left	1	1
29	C	8881110977	Calf Pad Assembly with Mounting Hardware - Right	1	1
29	C	8881111715	Calf Pad Assembly with Mounting Hardware - Left	1	1
30		88804529X003	Pad, Legrest Vinyl - Right	1	1
30		88804529X004	Pad, Legrest Vinyl - Left	1	1
	D,F	1110748	Hardware, Calf Pad Bracket	1	1
31		1026033	Washer, Nylon (1/4 x 1/2 x 1/16")	1	4
32		1099700	Bracket, Calf Pad Mounting, Black	1	1
33		1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
34		1025765	Locknut (1/4-28)	1	1

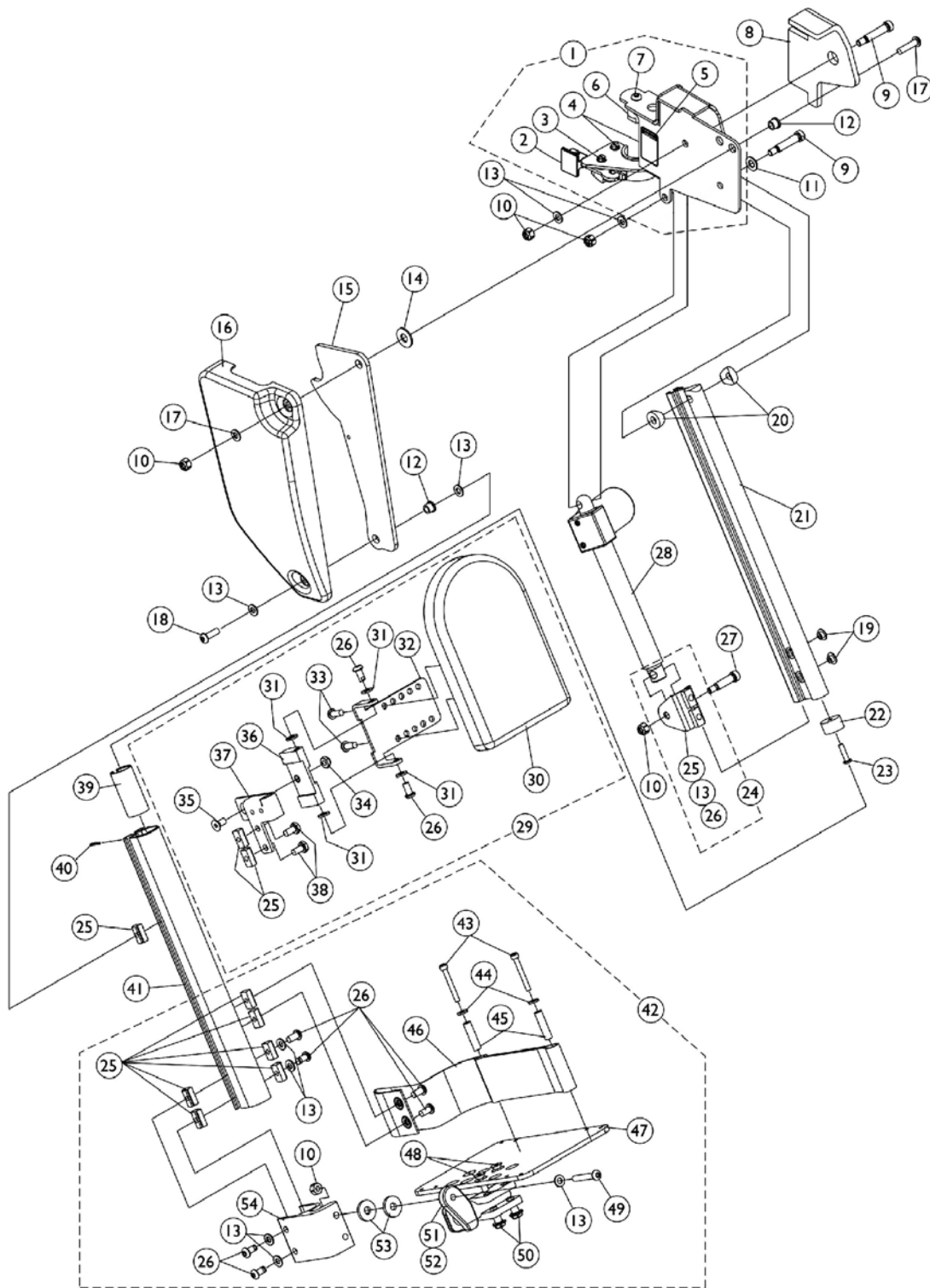
Power Articulating Legrest ELRPW/ELRPW22 Before 7/27/04

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
35		1074191	Screw, Socket Countersunk Head (1/4-28 x 1/2")	1	1
36		1099690	Block, Calf Pad	1	1
37		1111716	Bracket, Calf Pad Mounting, Black - Right	1	1
37		1111717	Bracket, Calf Pad Mounting, Black - Left	1	1
38		1078214	Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	2
39		1110742	Bushing, Sleeve	1	1
40		1079151	Pin, Roll (5/64 x 5/8")	1	1
41		1110734	Extrusion, External (10-1/2" Long) ELRPW	1	1
41		1121026	Extrusion, External (12-1/2" Long) (ELRPW22 Before 7/22/04) and (ELRPW20 After 7/21/04)	1	1
42	E	1101114	Footplate Assembly - Right	1	1
42	E	1101115	Footplate Assembly - Left	1	1
43		1023965	Screw, Socket Head Cap (#10-32 x 1-1/2")	1	2
44		1028516	Washer (3/16 x 7/16 x 1/16")	1	2
45		1015629	Bushing	1	2
46		1101268	Heel Loop Assembly - Right	1	1
46		1101269	Heel Loop Assembly - Left	1	1
47		1060427	Footplate, Adjustable Angle - Large (5-1/4" W x 8" L)	1	1
48		1029545	Screw, Socket Head Cap (1/4-20 x 3/4")	1	2
49		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
50		1082686	Nut, Hex Head (1/4-20 x 11/16")	1	2
51		1052102	Hinge, Footplate - Right	1	1
51		1052103	Hinge, Footplate - Left	1	1
52		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
53		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
54		1099678	Extrusion, Footplate Adapter	1	1
55	G	1110743-NLA	Legrest Assembly, Power Articulating, Sector, Black (13"-20" Range) - Right	1	1
55	G	1110744-NLA	Legrest Assembly, Power Articulating, Sector, Black (13"-20" Range) - Left	1	1
55	G	1121027-NLA	Legrest Assembly, Power Articulating, Sector, Black (15"-22" Range) - Right	1	1
55	G	1121028-NLA	Legrest Assembly, Power Articulating, Sector, Black (15"-22" Range) - Left	1	1

NOTE: A - Includes items 2-8
B - Includes items 13, 25 and 26
C - Includes Items 25, 26 and 30-38
D - Includes Items 25, 26, 31-36, 38
E - Includes Items 10, 13, 25, 26 and 43-54
F - Not Shown
G - Due to a product enhancement that provides a higher pivot point at the knee, a customer must order a complete right and left side legrest assembly. See page titled "Power Articulating Legrest After 7/26/04".

Power Articulating Legrest ELRPW/ELRPW22

After 7/26/04



Power Articulating Legrest ELRPW/ELRPW22

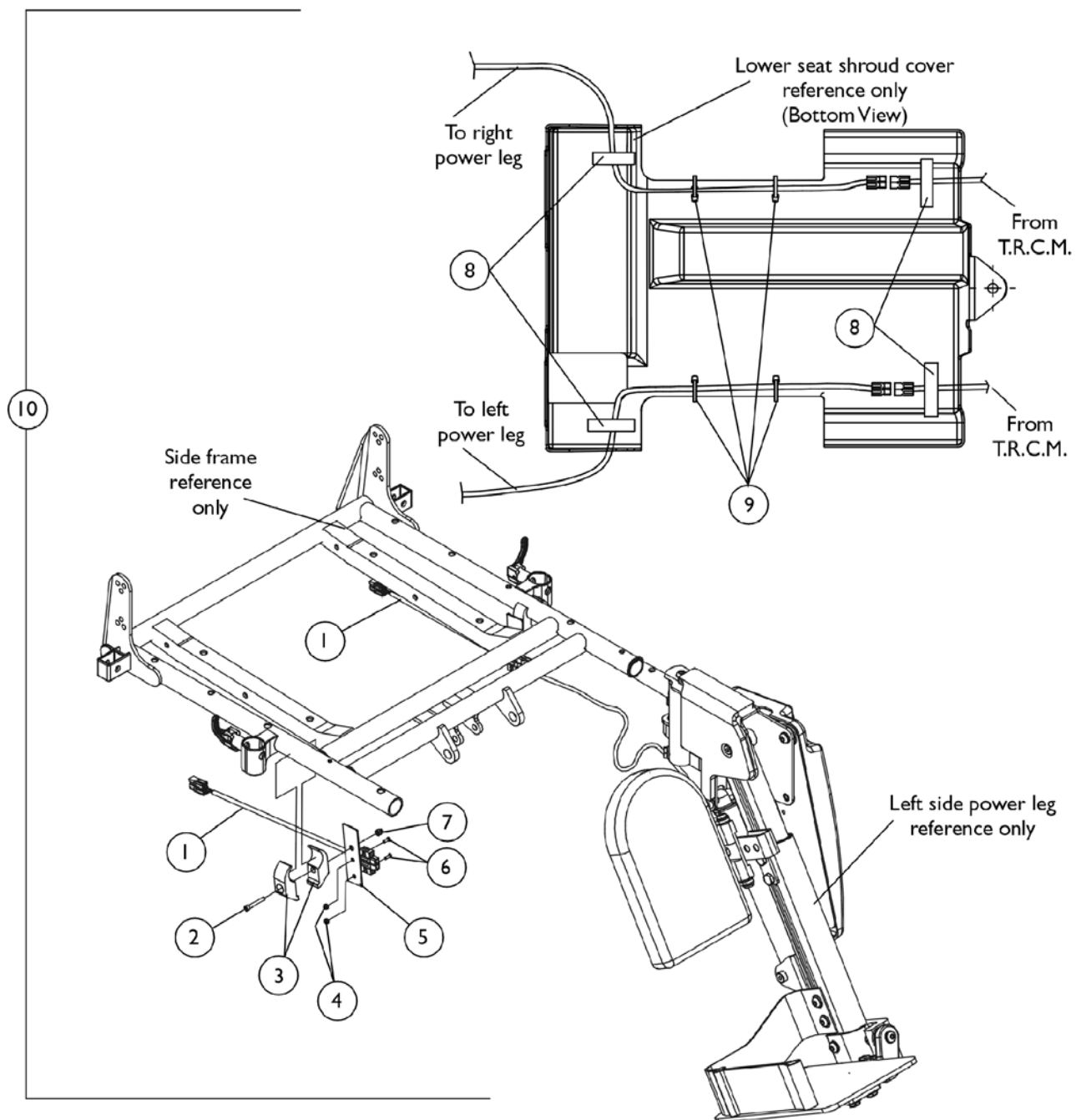
After 7/26/04

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1125436	Legrest Support Assembly, Sector, Black - Right	1	1
1	A	1125437	Legrest Support Assembly, Sector, Black - Left	1	1
2		1025454	Latch Housing - Right	1	1
2		1025455	Latch Housing - Left	1	1
3		1017423	Screw, Slotted Hex Washer Head (#10-32 x 1/2")	1	1
4		1025451	Screw, Slotted Hex Washer Head (#10-32 x 5/8")	1	2
5		1079203	Decal, Warning Pinch Point	1	1
6		1099685	Plug, Pivot	1	1
7		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
8		1125433	Cushion Pad - Right	1	1
8		1125434	Cushion Pad - Left	1	1
9		1025351	Screw, Socket Head Shoulder (5/16 x 1-1/4")	1	2
10		1025736	Locknut (1/4-20)	1	5
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	1
12		1099671	Bearing, Flange (1/4 x 5/16" Long)	1	2
13		1026907	Washer (1/4 x 1/2 x 1/16")	1	12
14		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	1
15		1125424	Plate, Pivot	1	1
16		1110746	Cover, Legrest Support - Right	1	1
16		1110747	Cover, Legrest Support - Left	1	1
17		1009837	Screw, Socket Button Head (1/4-20 x 1")	1	1
18		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
19		1101883	Glide	1	2
20		0175600	Spacer, Coved (5/16 x 3/4 x 3/8")	1	2
21		1110741	Extrusion, Internal Slide (14-1/4" Long)	1	1
22		1099702	Glide, Internal	1	1
23		1018846	Screw, Socket Button Head (#10-24 x 3/4")	1	1
24	B	1110972	Actuator Bracket Assembly	1	1
25		1082699	T-Nut (1/4-20)	1	11
26		1100023	Screw, Button Head w/Patch (1/4-20 x 1/2")	1	10
27		1087417	Screw, Socket Head Shoulder (5/16 x 1")	1	1
28		1110724	Motor, Actuator - Right	1	1
28		1110725	Motor, Actuator - Left	1	1
29	C	8881110977	Calf Pad Assembly with Mounting Hardware - Right	1	1
29	C	8881111715	Calf Pad Assembly with Mounting Hardware - Left	1	1
30		88804529X003	Pad, Legrest Vinyl - Right	1	1
30		88804529X004	Pad, Legrest Vinyl - Left	1	1
	D,F	1110748	Hardware, Calf Pad Bracket	1	1
31		1026033	Washer, Nylon (1/4 x 1/2 x 1/16")	1	4
32		1099700	Bracket, Calf Pad Mounting, Black	1	1
33		1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
34		1025765	Locknut (1/4-28)	1	1

Power Articulating Legrest ELRPW/ELRPW22 After 7/26/04

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
35		1074191	Screw, Socket Countersunk Head (1/4-28 x 1/2")	1	1
36		1099690	Block, Calf Pad	1	1
37		1111716	Bracket, Calf Pad Mounting, Black - Right	1	1
37		1111717	Bracket, Calf Pad Mounting, Black - Left	1	1
38		1078214	Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	2
39		1110742	Bushing, Sleeve	1	1
40		1079151	Pin, Roll (5/64 x 5/8")	1	1
41		1121026	Extrusion, External (12-1/2" Long) (ELRPW22 Before 7/22/04) and (ELRPW20 After 7/21/04)	1	1
41		1125435	Extrusion, External (14-1/2" Long) ELRPW22	1	1
42	E	1101114	Footplate Assembly - Right	1	1
42	E	1101115	Footplate Assembly - Left	1	1
43		1023965	Screw, Socket Head Cap (#10-32 x 1-1/2")	1	2
44		1028516	Washer (3/16 x 7/16 x 1/16")	1	2
45		1015629	Bushing	1	2
46		1101268	Heel Loop Assembly - Right	1	1
46		1101269	Heel Loop Assembly - Left	1	1
47		1060427	Footplate, Adjustable Angle - Large (5-1/4" W x 8" L)	1	1
48		1029545	Screw, Socket Head Cap (1/4-20 x 3/4")	1	2
49		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	1
50		1082686	Nut, Hex Head (1/4-20 x 11/16")	1	2
51		1052102	Hinge, Footplate - Right	1	1
51		1052103	Hinge, Footplate - Left	1	1
52		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
53		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	2
54		1099678	Extrusion, Footplate Adapter	1	1
55		1126091	Legrest Assembly, Power Articulating, Sector, Black (13"-20" Range) - Right	1	1
55		1126092	Legrest Assembly, Power Articulating, Sector, Black (13"-20" Range) - Left	1	1
55		1126093	Legrest Assembly, Power Articulating, Sector, Black (15"-22" Range) - Right	1	1
55		1126094	Legrest Assembly, Power Articulating, Sector, Black (15"-22" Range) - Left	1	1
NOTE: A - Includes items 2-7 B - Includes items 13, 25 and 26 C - Includes Items 25, 26 and 30-38 D - Includes Items 25, 26, 31-36, 38 E - Includes Items 10, 13, 25, 26 and 43-54 F - Not Shown					

Power Articulating Legrest Harnesses and Hardware ELRPW

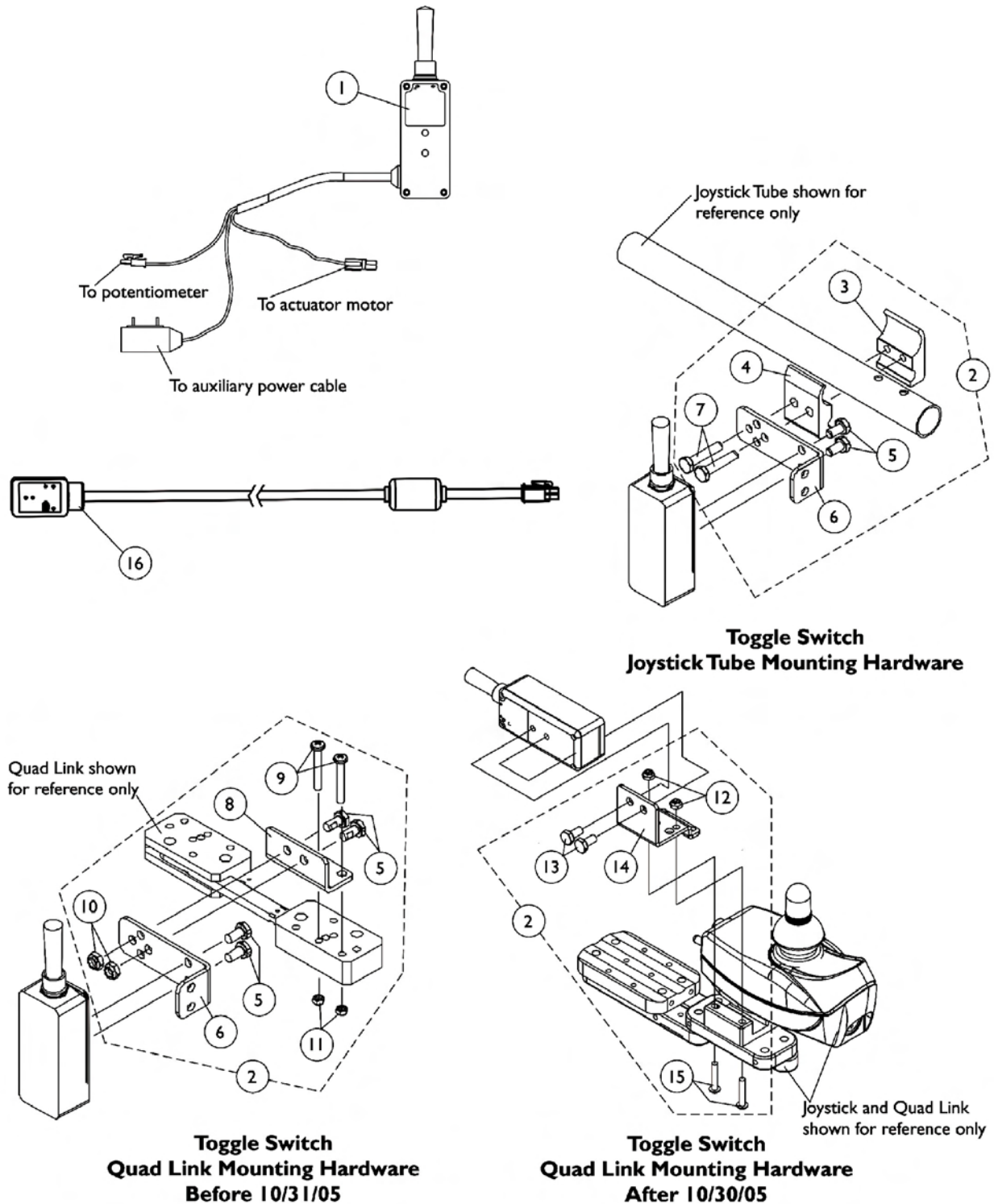


Power Articulating Legrest Harnesses and Hardware ELRPW

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1101400	Harness, ELRPW Power Legrest - Right	1	1
1		1101401	Harness, ELRPW Power Legrest - Left	1	1
2		1003424	Screw, Socket Head (1/4-20 x 1-3/4")	1	2
3		1018692	Clamp, Half (Non-Threaded)	1	4
4		1056098	Locknut (#8-32)	1	4
5		1102022	Bracket, Harness Wire, Black	1	2
6		1091871	Screw, Socket Head Cap (#8-32 x 5/8")	1	4
7		7930338	Nut, Acorn (1/4-20)	25	2
8		1070509	Fastener, Loop with Adhesive Back (1" Wide x 2" Long)	1	4
9		2001682	Wrap, Tie (8")	1	4
10	A	1101520	Kit, Power Leg Harness and Mounting Hardware	2	1
NOTE: A - Includes Items 1-9					

Electronics

Tilt Recline Single Switch (TRSS)



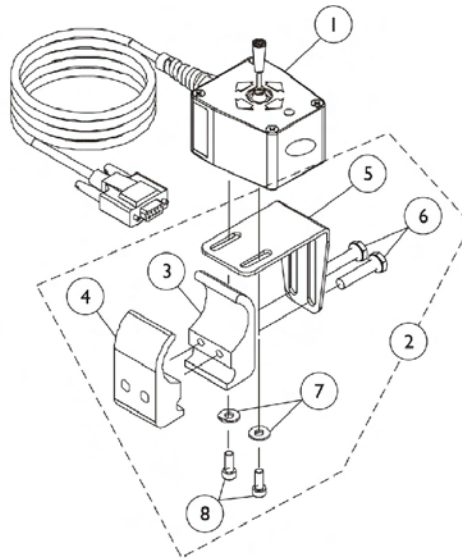
Electronics

Tilt Recline Single Switch (TRSS)

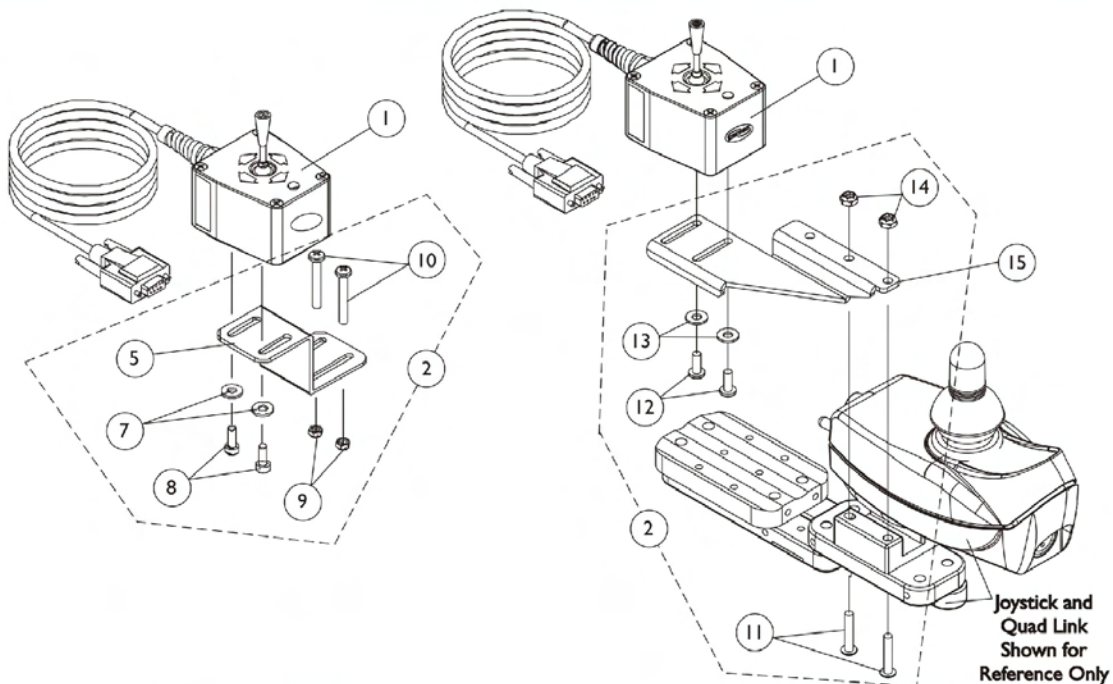
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C	1089384	Switch, Toggle Tilt Recline Single (TRSS)	1	1
2	A	1091496	Kit, Joystick Tube Toggle Switch Mounting Hardware	1	1
3			Half Clamp, Threaded Holes	1	1
4			Half Clamp, Non-Threaded Holes	1	1
5			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	2
6			Bracket, Toggle Switch Mounting	1	1
7			Screw, Hex Head (1/4-20 x 1-1/8")	1	2
2	B	1091497	Kit, Quad Link Toggle Switch Mounting Hardware	1	1
5			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
6			Bracket, Toggle Switch Mounting	1	1
8			Bracket, Quad Link Toggle Switch Mounting	1	1
9			Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
10			Locknut (1/4-20)	1	2
11			Locknut (#10-32)	1	2
2	D	1139684	Kit, Quad Link Toggle Switch Mounting Hardware	1	1
12			Locknut (#10-32)	1	2
13			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	2
14			Bracket, Toggle Switch Mounting	1	1
15			Screw, Phillips Pan Head w/Patch (#10-32 x 7/8")	1	2
16		1119418	Cable, Auxiliary Power	1	1
NOTE: A - Includes Items 3-7 B - Before 10/31/05 and Includes Items 5, 6, and 8-11 C - The TRSS switch was revised 5/15/03 starting with serial number 03C154725 to function with MK5 electronics. TRSS switches with serial numbers before 03C154725 are not compatible with MK5 electronics. D - After 10/30/05 and includes items 12-15					

4-Way Switch and Mounting Hardware

NOTE: 4-way switch is used with a MK5 TAC or MK5 TRCM controller



4-Way Switch Joystick Tube Mounting Hardware



**4-Way Switch
Quad Link Mounting Hardware
Before 10/31/05**

**4-Way Switch
Quad Link Mounting Hardware
After 10/30/05**

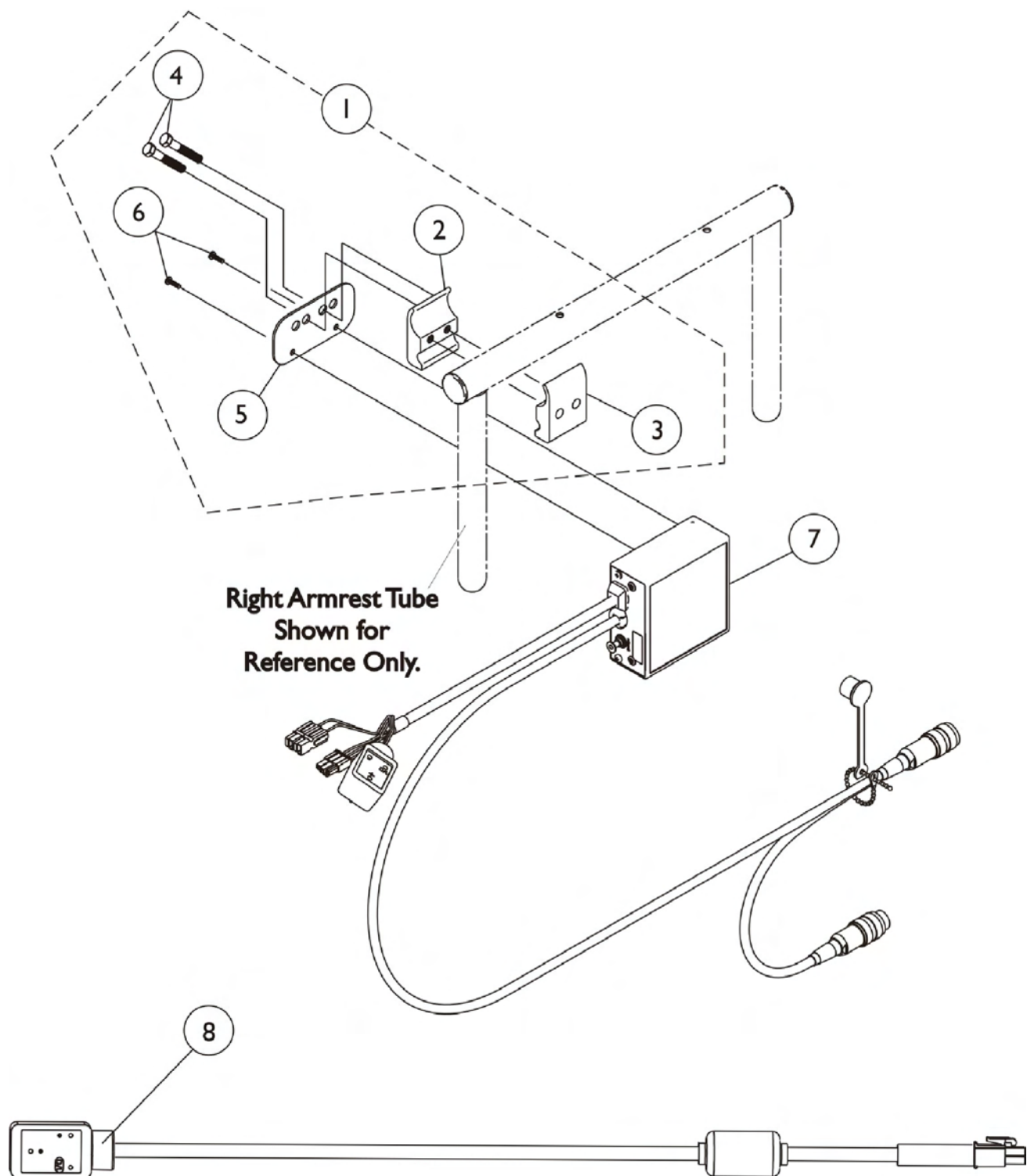
Electronics

4-Way Switch and Mounting Hardware

NOTE: 4-way switch is used with a MK5 TAC or MK5 TRCM controller

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1080116	Switch, 4-Way (FWT)	1	1
2		1077519	Kit, 4-Way Switch Joystick Tube Mounting Hardware	1	1
3			Half Clamp, Threaded Holes	1	1
4			Half Clamp, Non-Threaded Holes	1	1
5			Bracket, Joystick Mounting	1	1
6			Screw, Hex Head (1/4-20 x 1-1/8")	1	2
7			Washer (#10 Flat)	1	2
8			Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
2	B	1077520	Kit, 4-Way Switch Quad Link Mounting Hardware	1	1
5			Bracket, Quad Link Mounting	1	1
7			Washer (#10 Flat)	1	2
8			Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
9			Locknut (#10-32)	1	2
10	C		Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
2		1139418	Kit, 4-Way Switch Quad Link Mounting Hardware	1	1
11			Screw, Phillips Pan Head w/Patch (#10-32 x 7/8")	1	2
12			Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
13			Washer, Nylon (#10)	1	2
14			Locknut (#10-32)	1	2
15		1134132	Bracket, 4-Way Switch Quad Link, Black - Right	1	1
15		1134133	Bracket, 4-Way Switch Quad Link, Black - Left	1	1
NOTE: A - Includes items 3-8 B - Before 10/31/05. Includes items 5 and 7-10 C - After 10/30/05. Includes items 11-14.					

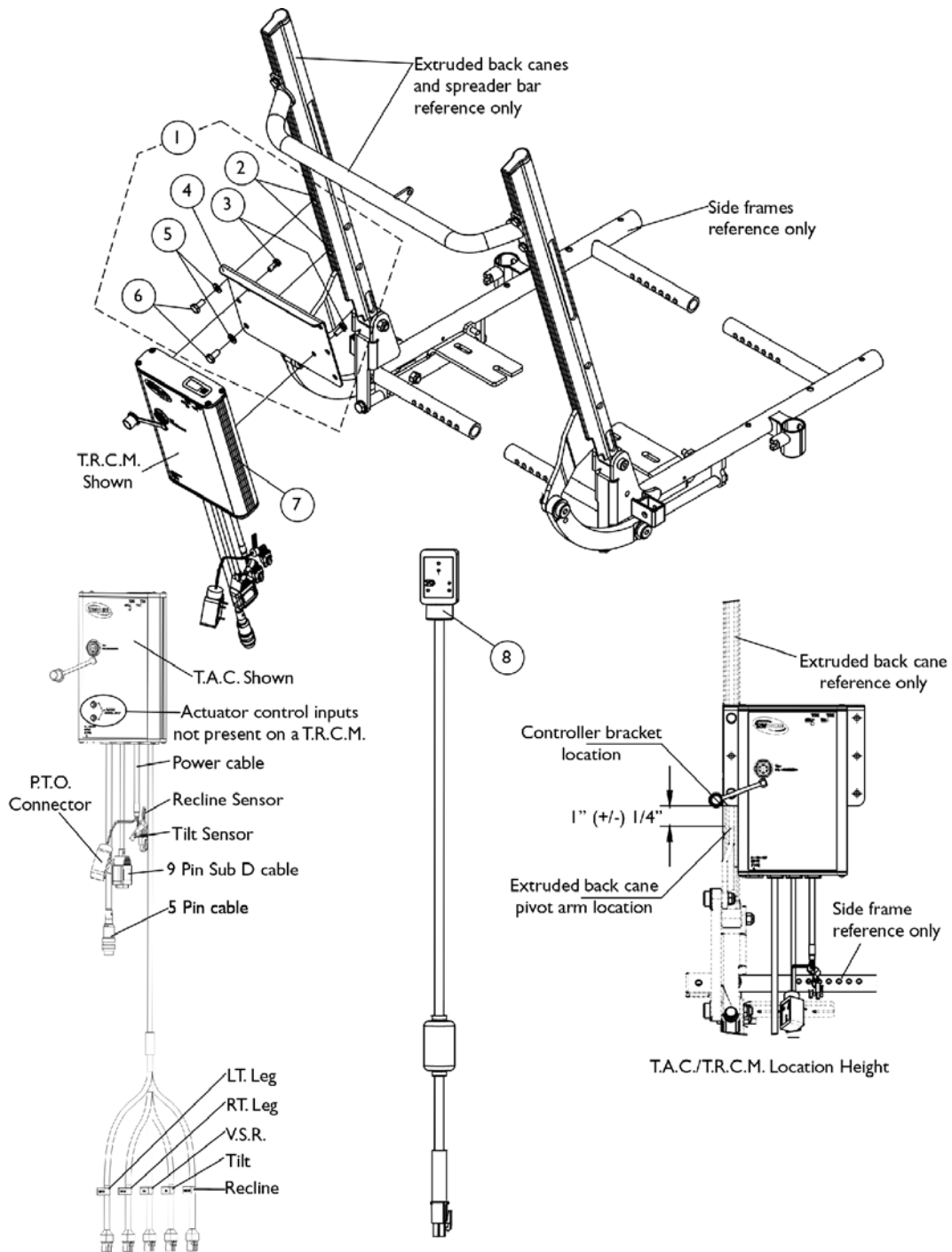
MK5 SAC and Mounting Hardware



MK5 SAC and Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	1049593	Kit, SNP/DI, MK5 SAC, 4WSB, S4WSB, GTAM, AUX12M6, AUX34M6 Mtg. Hdw.	1	1
2			Half Clamp, Threaded Holes	1	1
3			Half Clamp, Non-Threaded Holes	1	1
4			Screw, Hex Head (1/4-20 x 1-1/8")	1	2
5			Plate, Mounting	1	1
6			Screw, Phillips Pan Head (#4-40 x 3/8")	1	2
7	B	1119458-NLA	Control, MK5 SAC	1	1
8		1119418	Cable, Auxiliary Power	1	1
NOTE: A - Includes items 2-6 B - MK5 SAC was discontinued 1/6/06 and replaced with a MK5 TAC. See page titled " MK5 TAC/TRCM and Mounting Hardware" for Round or Extruded canes, depending on the chair configuration C - As of 5/22/07 the Mounting Plate holes and the orientation of the Hardware was revised to attach the electronics closer to the chair. The Mounting Hardware Kit is backward compatible.					

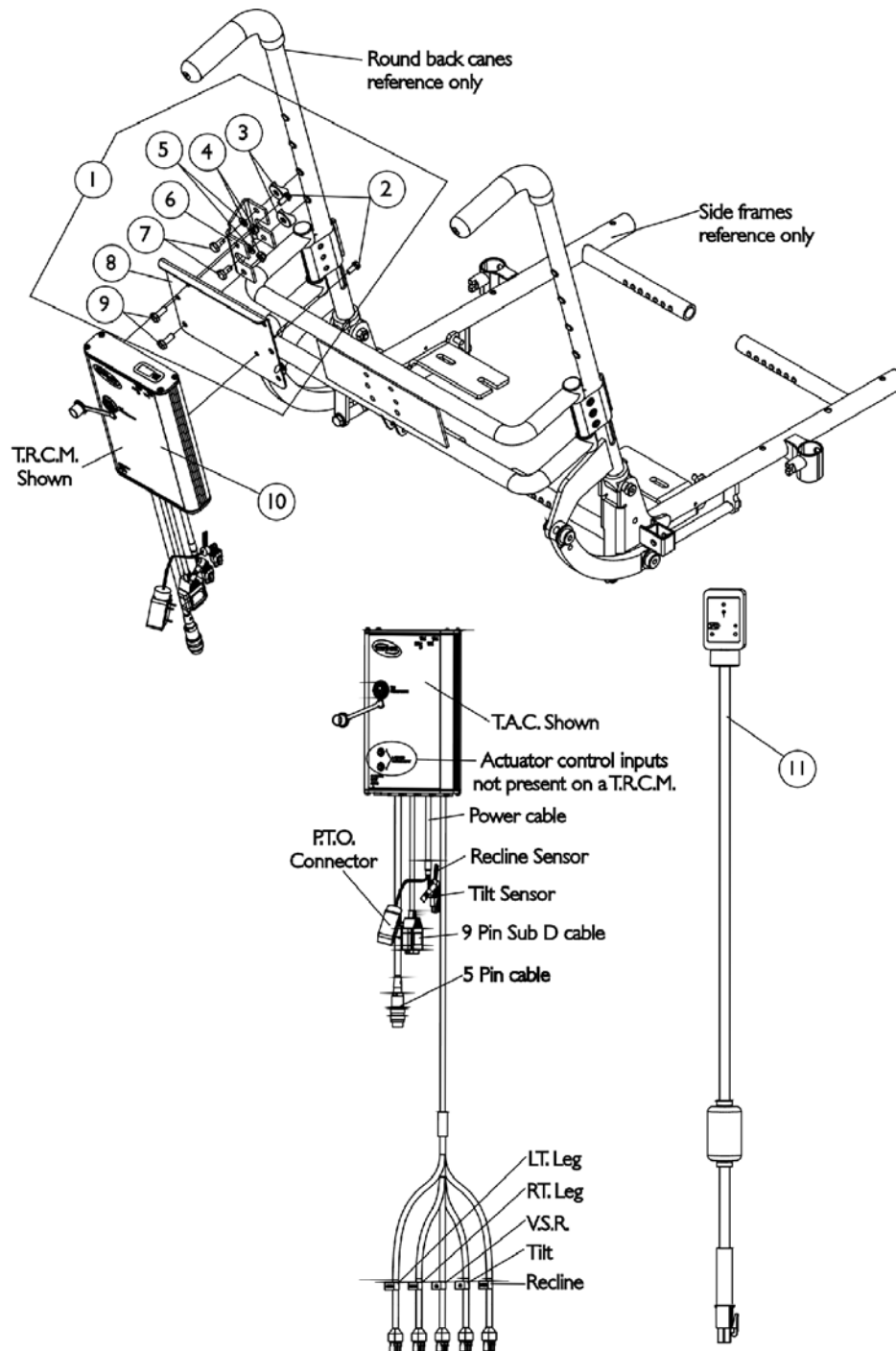
MK5 TAC/TRCM and Mounting Hardware For Extruded Back Canes



MK5 TAC/TRCM and Mounting Hardware For Extruded Back Canes

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121180	T.A.C./T.R.C.M. Mounting Hardware For Extruded Back Canes	1	1
2		1082699	T-Nut (1/4-20)	1	2
3		1079316	Screw, Phillips Pan Head (#10-32 x 3/8")	1	2
4		1113601	Bracket, Controller Mounting, Black	1	1
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
6		1078214	Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	2
7	B	1118728	Controller, MK5 TAC	1	1
7		1118729	Controller, MK5 T.R.C.M.	1	1
8		1119418	Cable, Auxiliary Power	1	1
	C	1142595	Kit, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Extruded Back Canes on TDX	1	1
2			T-Nut (1/4-20)	1	2
3			Screw, Phillips Pan Head (#10-32 x 3/8")	1	2
4			Bracket, Controller Mounting, Black	1	1
5			Washer (1/4 x 1/2 x 1/16")	1	2
6			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	2
7			Controller, MK5 TAC	1	1
			Cable Tie (11-1/2" Long)	1	10
			Cable Tie (5-5/8" Long)	1	10
			Instruction Sheet, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Round & Extruded Back Canes on TDX	1	1
	D	1095503	Package, Cable Ties (5-5/8" Long)	10	1
	D	1095502	Package, Cable Ties (11-1/2")	10	1
	D	1141485	Instruction Sheet, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Round & Extruded Back Canes on TDX	1	1
NOTE: A - Includes items 2-6 B - When converting a MK5 SAC to a MK5 TAC, refer to the Conversion Kit part # 1142595. Conversion Kit includes all parts needed to convert a (Tarsys 2GT w/ Extruded Canes on TDX) C - Not Shown. Kit components for a Tarsys 2GT w/ Extruded Canes on TDX uses items 2-7, Cable Ties and Instruction Sheet D - Not Shown					

MK5 TAC/TRCM and Mounting Hardware For Round Back Canes

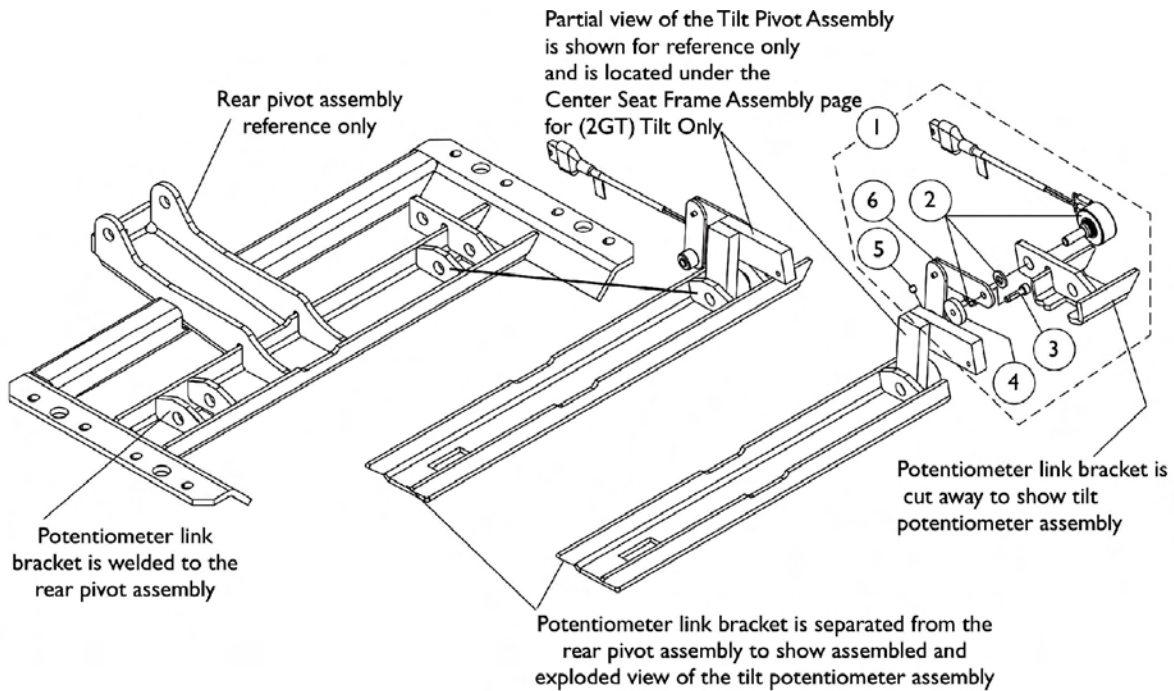


MK5 TAC/TRCM and Mounting Hardware For Round Back Canes

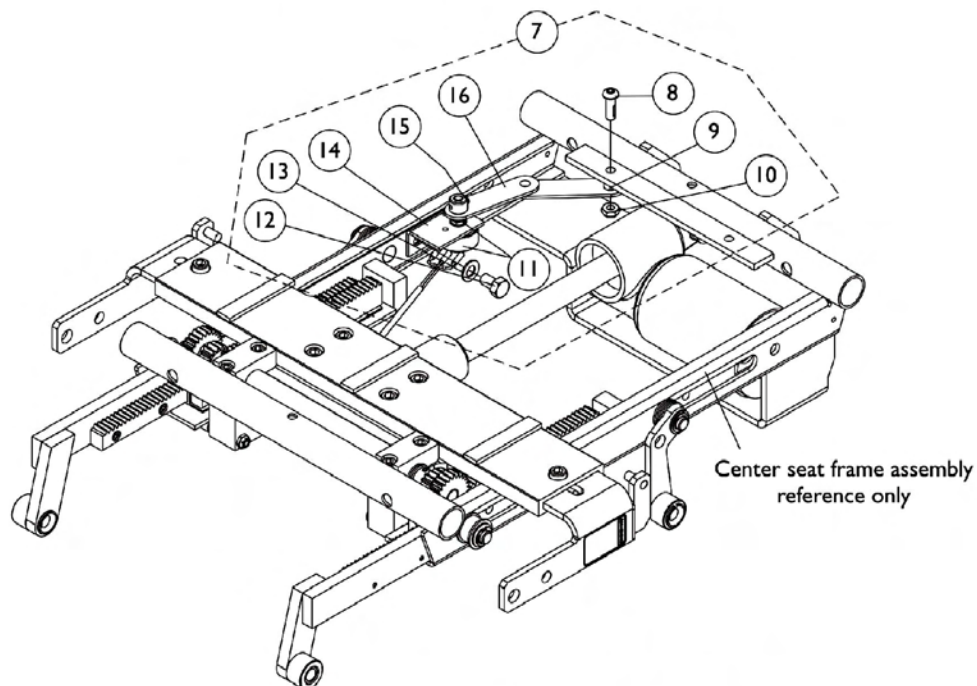
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121181	T.A.C./T.R.C.M. Mounting Hardware For Round Back Canes	1	1
2		1079316	Screw, Phillips Pan Head (#10-32 x 3/8")	1	2
3		1082908	Spacer, Coved (5/16 x 29/32 x 7/16")	1	2
4		60275X000	Locknut (1/4-20)	1	2
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
6	B	1113638	Bracket, Vent-Connect Upper Right	1	1
7		1078214	Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	2
8		1113601	Bracket, Controller Mounting, Black	1	1
9		1121024	Screw, Hex Head Cap with Patch (1/4-20 x 5/8")	1	2
10	C	1118728	Controller, MK5 TAC	1	1
10		1118729	Controller, MK5 T.R.C.M.	1	1
11		1119418	Cable, Auxiliary Power	1	1
	D	1142593	Kit, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Round Back Canes on TDX	1	1
2			Screw, Phillips Pan Head (#10-32 x 3/8")	1	2
3			Spacer, Coved (5/16 x 29/32 x 7/16")	1	2
4			Locknut (1/4-20)	1	2
5			Washer (1/4 x 1/2 x 1/16")	1	2
6			Bracket, Vent-Connect Upper Right	1	1
7			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	2
8			Bracket, Controller Mounting, Black	1	1
9			Screw, Hex Head Cap with Patch (1/4-20 x 5/8")	1	2
10			Controller, MK5 TAC	1	1
			Cable Tie (11-1/2" Long)	1	10
			Cable Tie (5-5/8" Long)	1	10
			Instruction Sheet, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Round & Extruded Back Canes on TDX	1	1
	E	1095503	Package, Cable Ties (5-5/8" Long)	10	1
	E	1095502	Package, Cable Ties (11-1/2")	10	1
	E	1141485	Instruction Sheet, MK5 SAC To MK5 TAC Conversion For Tarsys 2GT w/ Round & Extruded Back Canes on TDX	1	1

NOTE: A - Includes items 2-9
B - Vent-connect upper right bracket used on the left side when mounting a MK5 TAC or TRCM
C - When converting a MK5 SAC to a MK5 TAC, refer to the Conversion Kit part # 1142593. Conversion Kit includes all parts needed to convert a (Tarsys 2GT w/ Round Canes on TDX)
D - Not Shown. Kit components for a Tarsys 2GT w/ Round Canes on TDX uses items 2-10, Cable Ties and Instruction Sheet
E - Not Shown

Tilt/ Recline Potentiometers and Hardware



Tilt Potentiometer Assembly



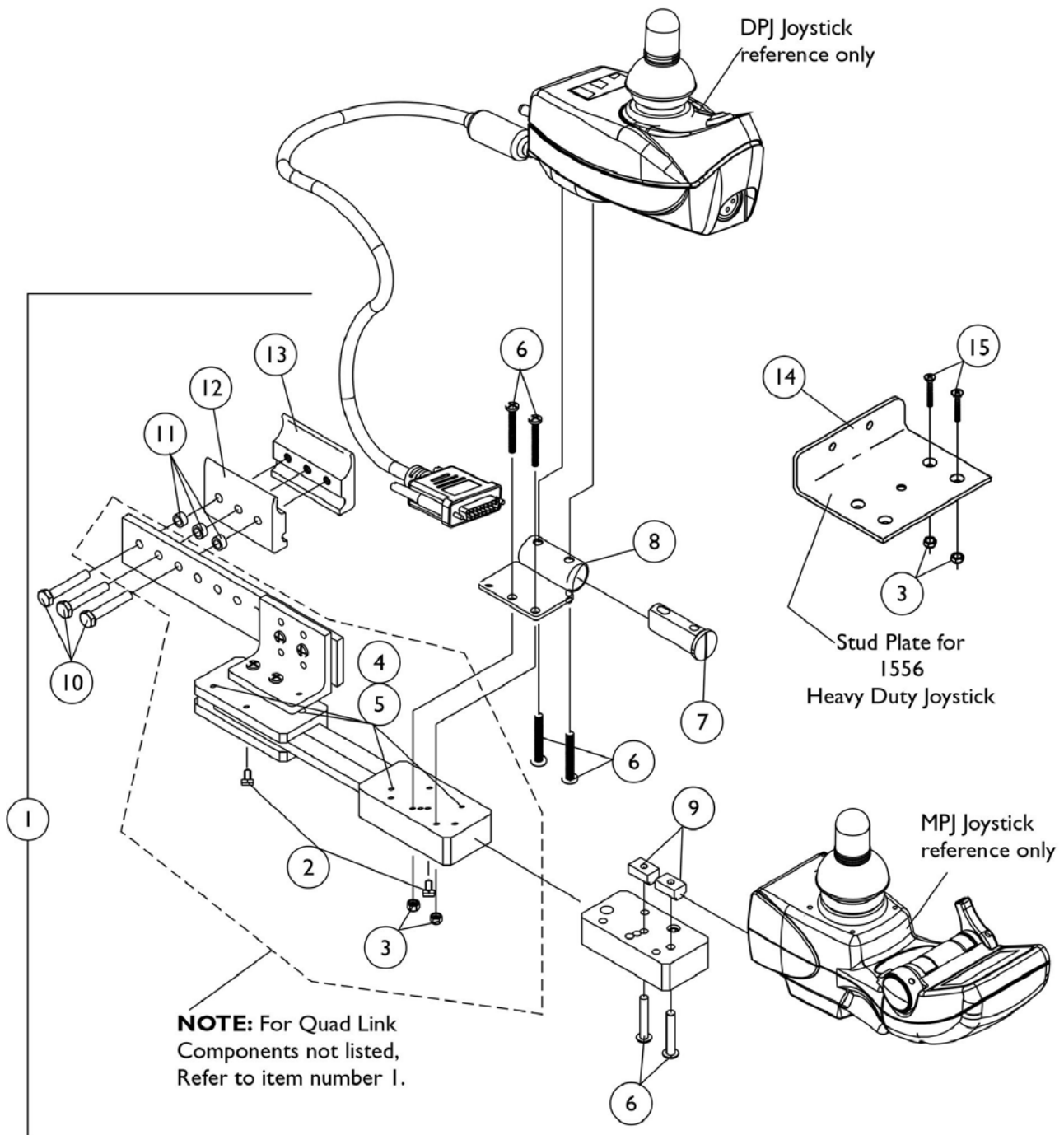
Recline Potentiometer Assembly

Tilt/ Recline Potentiometers and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1117258	Tilt Potentiometer Assembly	1	1
2		1117256	Harness, Tilt Potentiometer with Nut and Washer	1	1
3		1091871	Screw, Socket Head Cap (#8-32 x 5/8")	1	1
4		1029454	Washer, Nylon (3/16 x 3/4 x 5/32")	1	1
5		1008438	Screw, Set (#8-32 x 3/16")	1	1
6		1087037	Linkage, Tilt Potentiometer	1	1
7	B	1094264	Recline Potentiometer Assembly	1	1
8		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	1
9		1031884	Bushing (9/32 x 3/8 x 11/32") Black or Color Chairs	1	1
10		1025195	Locknut (1/4-20)	1	1
11		1079991	Recline Potentiometer w/ Harness, Nut and Washer	1	1
12		1061922	Screw, Hex Head Cap w/ Patch (5/16-18 x 1/2")	1	1
13		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	1
14		1115825	Bracket, Fixed Recline Potentiometer, Black	1	1
15		1008438	Screw, Set (#8-32 x 3/16")	1	1
16		1094263	Linkage, Recline Potentiometer	1	1
NOTE: A - Includes items 2-6 B - Includes items 8-16					

Quad Link

Before 10/9/03



Quad Link Before 10/9/03

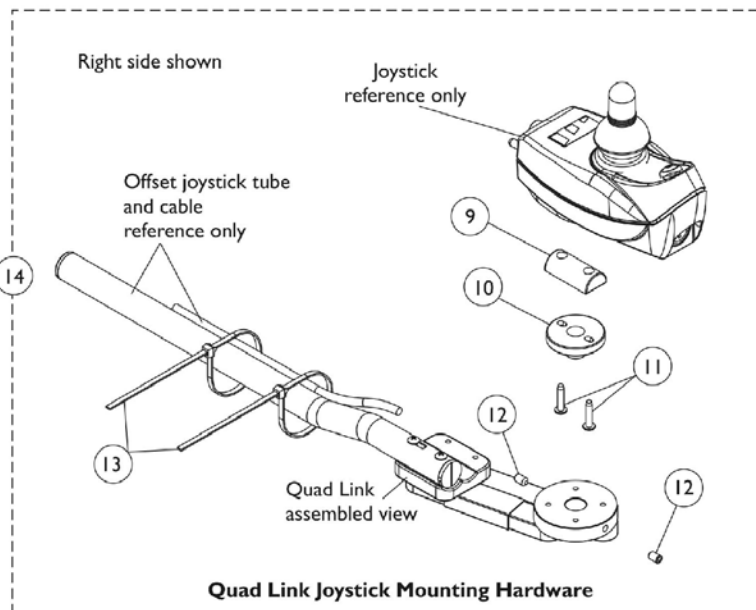
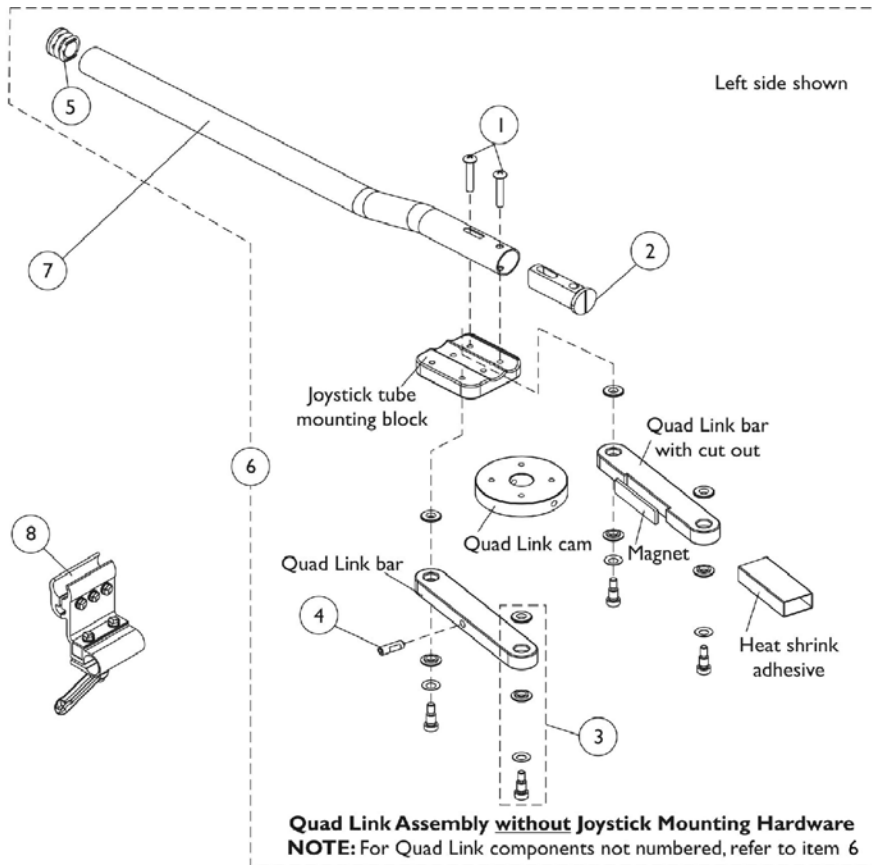
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1052402	Kit, Quad Link Assembly - Right	1	1
2			Ball Plunger with Lock Washer Assembly	2	1
3			Locknut (#10-32)	1	2
4			Screw, Socket Head (#10-32 x 1/2")	1	4
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
7			Spacer, Joystick Tube	1	1
8			Stud Plate, Quad Link	1	1
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			Half Clamp, Threaded Holes	1	1
1	A	1115372	Kit, Quad Link Assembly - Left	1	1
2			Ball Plunger with Lock Washer Assembly	2	1
3			Locknut (#10-32)	1	2
4			Screw, Socket Head (#10-32 x 1/2")	1	4
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
7			Spacer, Joystick Tube	1	1
8			Stud Plate, Quad Link	1	1
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			Half Clamp, Threaded Holes	1	1
1	B	1117278	Kit, Quad Link Assembly - Right	1	1
2			Ball Plunger with Lock Washer Assembly	2	1
3			Locknut (#10-32)	1	2
4			Screw, Socket Head (#10-32 x 1/2")	1	4
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
9			T-Nut (#10-32)	1	2
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			Half Clamp, Threaded Holes	1	1
1	B	1117239	Kit, Quad Link Assembly - Left	1	1
2			Ball Plunger with Lock Washer Assembly	2	1
3			Locknut (#10-32)	1	2
4			Screw, Socket Head (#10-32 x 1/2")	1	4
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
9			T-Nut (#10-32)	1	2
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3

Quad Link Before 10/9/03

Item Number	Note	Part Number	Description	Quantity Per		
				Package	Assembly	
11	C,D	1034703-NLA	Spacer (1/4 x 3/8 x 3/16")	1	3	
12			Half Clamp, Non-Threaded Holes	1	1	
13			Half Clamp, Threaded Holes	1	1	
1			Kit, Quad Link Assembly - Right	1	1	
2			Ball Plunger with Lock Washer Assembly	2	1	
3			Locknut (#10-32)	1	2	
4			Screw, Socket Head (#10-32 x 1/2")	1	4	
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4	
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3	
11			Spacer (1/4 x 3/8 x 3/16")	1	3	
12			Half Clamp, Non-Threaded Holes	1	1	
13			Half Clamp, Threaded Holes	1	1	
14			Stud Plate, Quad Link For 1556 Heavy Duty Joystick	1	1	
15			Screw, Phillips Flat Head Countersunk (#10-32 x 1-1/8")	1	2	
1	C	1114866	Kit, Quad Link Assembly - Left	1	1	
2			Ball Plunger with Lock Washer Assembly	2	1	
3			Locknut (#10-32)	1	2	
4			Screw, Socket Head (#10-32 x 1/2")	1	4	
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4	
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3	
11			Spacer (1/4 x 3/8 x 3/16")	1	3	
12			Half Clamp, Non-Threaded Holes	1	1	
13			Half Clamp, Threaded Holes	1	1	
14			Stud Plate, Quad Link For 1556 Heavy Duty Joystick	1	1	
15			Screw, Phillips Flat Head Countersunk (#10-32 x 1-1/8")	1	2	
2			1114863	Ball Plunger with Lock Washer Assembly	2	1
NOTE: A - Includes the Quad Link, items 2-8, 10-13 and used with a DPJ joystick B - Includes the Quad Link, items 2-6, 9-13 and used with a MPJ joystick C - includes the Quad Link, items 2-5, 10-15 and used with a 1556 Heavy Duty joystick D - Quad Link Assembly is no longer available. Please see Quad Link Assembly (After 10/30/06) category and use new Quad Link design as a replacement.						

Quad Link For MK5 DPJ Joystick

10/9/03 Thru 1/12/04



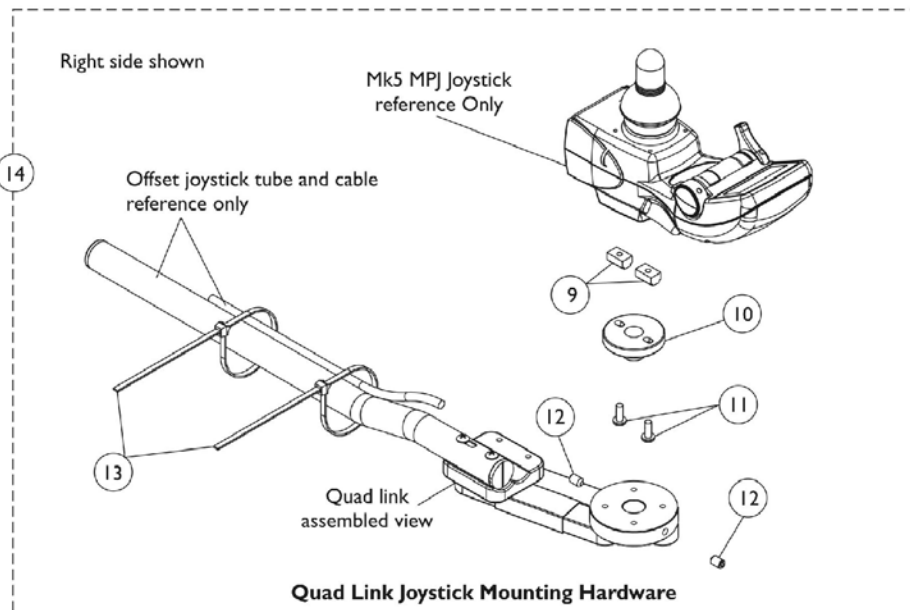
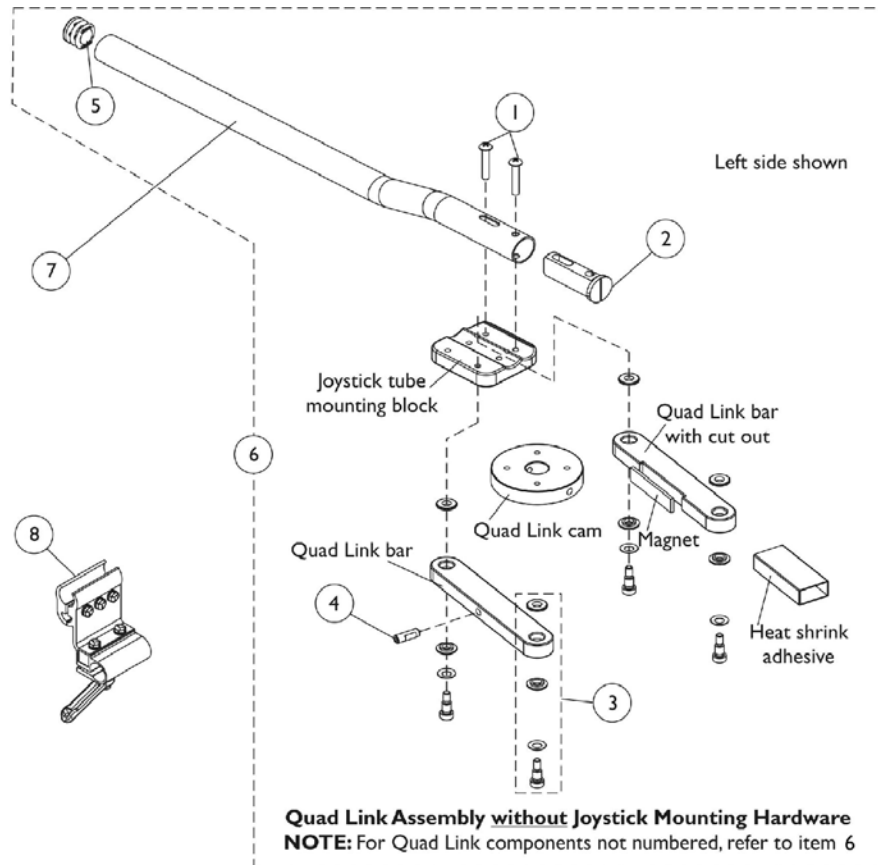
Quad Link For MK5 DPJ Joystick

10/9/03 Thru 1/12/04

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1025714	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
2		1093063	Spacer, Joystick Tube	1	1
3		1123005-NLA	Quad Link Hardware Consists Of: 4 each Screw, Socket Head Shoulder (1/4 x 1/4") 4 each Washer, Spring (1/4 x 1/2 x 1/32") 8 each Spacer, Flanged (1/4 x 9/16 x 1/8")	1	1
4		1123010	Screw, Socket Head Set with Patch (1/4-20 x 3/4")	1	1
5		1027095	Plug Button, Black (7/8")	1	1
6	A,C	1121120-NLA	Quad Link Assembly -Right	1	1
6	A,C	1123004-NLA	Quad Link Assembly -Left	1	1
7		1093506	Tube, Joystick 1/2" Offset	1	1
8		1093071	Clamp, Fixed Height Joystick Tube	1	1
9		1121100	Mount, Joystick Quad Link	1	1
10		1121101	Mount, Joystick Spin	1	1
11		1102546	Screw, Phillips Pan Head (#10-32 x 7/8")	1	2
12		1123010	Screw, Socket Head Set with Patch (1/4-20 x 3/4")	1	2
13		1095502	Package, Cable Ties (11-1/2")	10	2
14	B,C	1121113-NLA	Quad Link Joystick Mounting Hardware	1	1
NOTE: A - Includes items 1-5. When ordering a Quad Link Assembly for the first time, item 14 must be ordered as well. When replacing an existing Quad Link made before 10/9/03, items 6, 7, 8 and 14 must be ordered. B - Includes items 9-13 and used for MK5 DPJ joystick. C - No Longer available, see Quad Link dated after 1/12/04					

Quad Link For MK5 MPJ Joystick

10/9/03 Thru 1/12/04



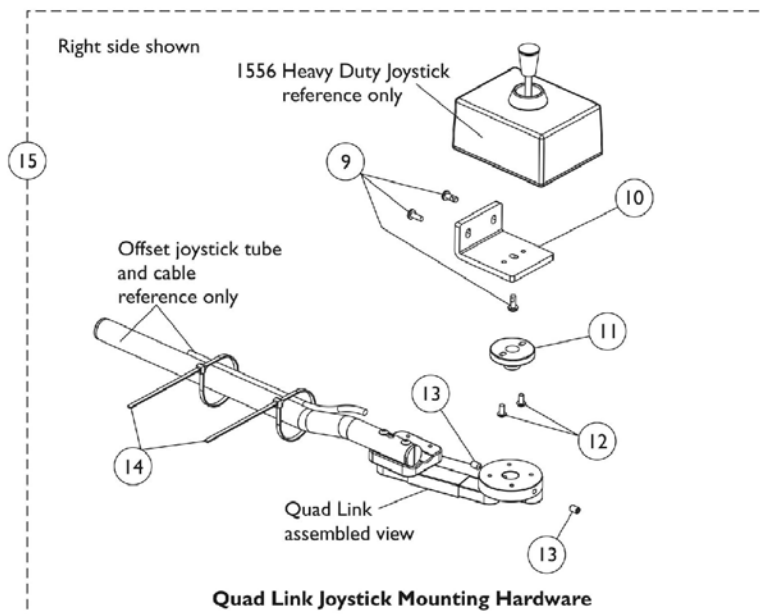
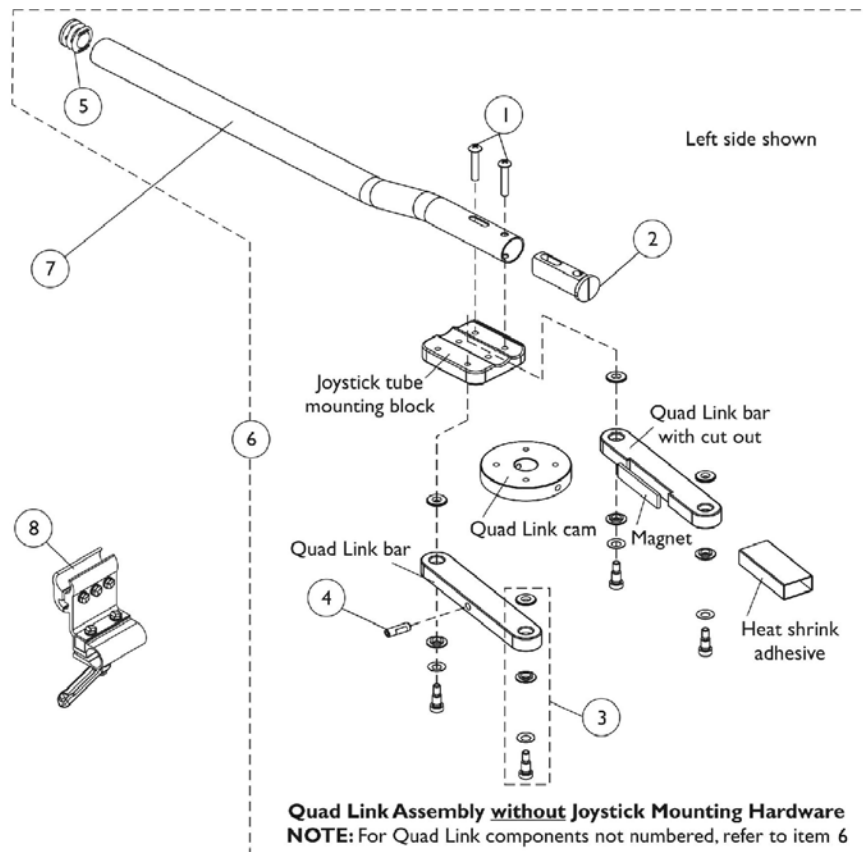
Quad Link For MK5 MPJ Joystick

10/9/03 Thru 1/12/04

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1025714	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
2		1093063	Spacer, Joystick Tube	1	1
3		1123005-NLA	Quad Link Hardware Consists Of: 4 each Screw, Socket Head Shoulder (1/4 x 1/4") 4 each Washer, Spring (1/4 x 1/2 x 1/32") 8 each Spacer, Flanged (1/4 x 9/16 x 1/8")	1	1
4		1123010	Screw, Socket Head Set with Patch (1/4-20 x 3/4")	1	1
5		1027095	Plug Button, Black (7/8")	1	1
6	A,C	1121120-NLA	Quad Link Assembly -Right	1	1
6	A,C	1123004-NLA	Quad Link Assembly -Left	1	1
7		1093506	Tube, Joystick 1/2" Offset	1	1
8		1093071	Clamp, Fixed Height Joystick Tube	1	1
9		1117216	T-Nut (#10-32)	1	2
10		1121101	Mount, Joystick Spin	1	1
11		1134086	Screw, Socket Button Head w/ Patch (#10-32 x 1/2")	1	2
12		1123010	Screw, Socket Head Set with Patch (1/4-20 x 3/4")	1	2
13		1095502	Package, Cable Ties (11-1/2")	10	2
14	B,C	1121114-NLA	Quad Link Joystick Mounting Hardware	1	1
NOTE: A - Includes items 1-5. When ordering a Quad Link Assembly for the first time, item 14 must be ordered as well. When replacing an existing Quad Link made before 10/9/03, items 6, 7, 8 and 14 must be ordered. B - Includes items 9-13 and used for MK5 MPJ joystick. C - No Longer available, see Quad Link dated after 1/12/04					

Quad Link For 1556 Heavy Duty Joystick

10/9/03 Thru 1/12/04



Quad Link For 1556 Heavy Duty Joystick

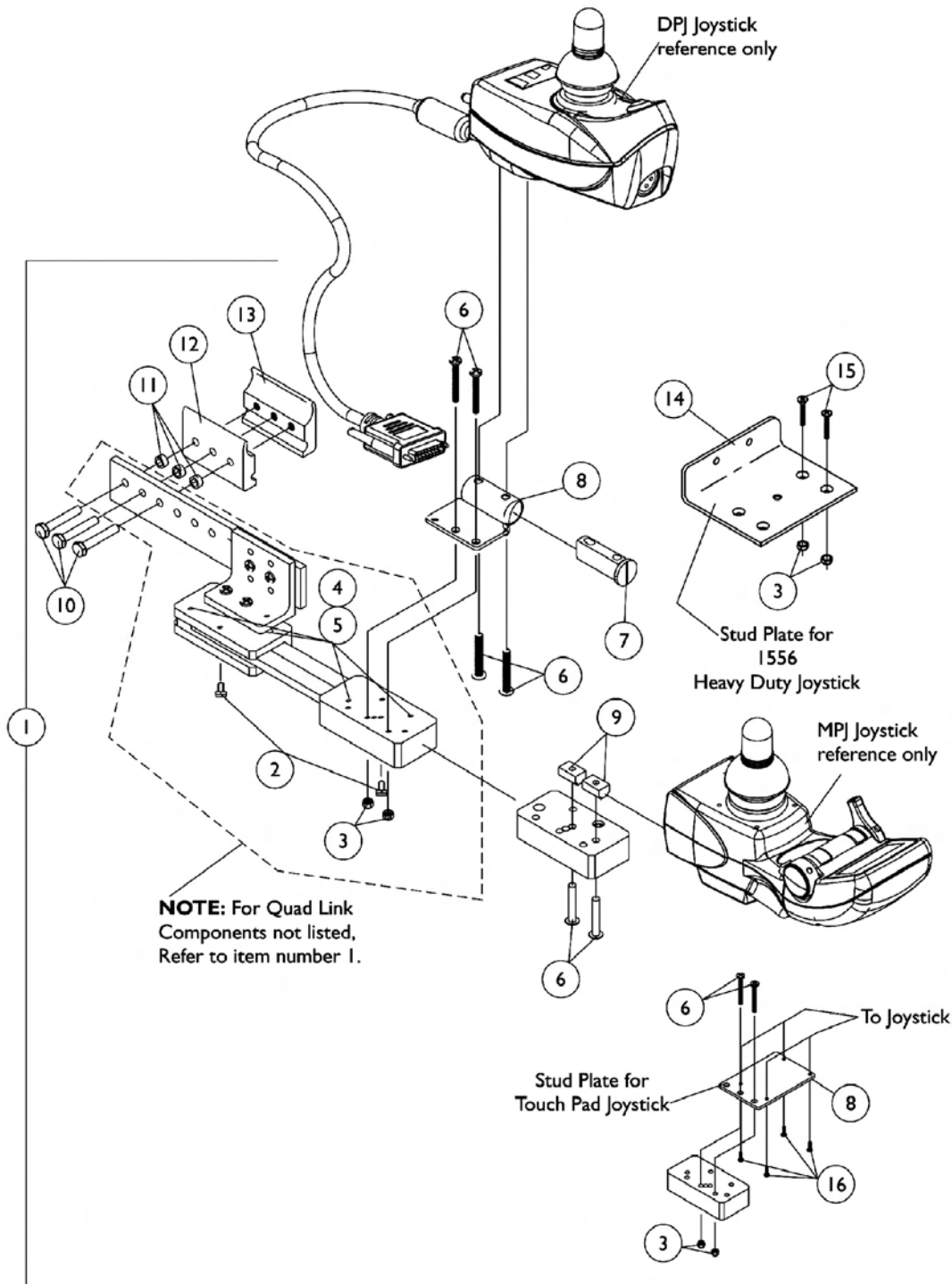
10/9/03 Thru 1/12/04

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1025714	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
2		1093063	Spacer, Joystick Tube	1	1
3		1123005-NLA	Quad Link Hardware Consists Of: 4 each Screw, Socket Head Shoulder (1/4 x 1/4") 4 each Washer, Spring (1/4 x 1/2 x 1/32") 8 each Spacer, Flanged (1/4 x 9/16 x 1/8")	1	1
4		1123010	Screw, Socket Head Set with Patch (1/4-20 x 3/4")	1	1
5		1027095	Plug Button, Black (7/8")	1	1
6	A,C	1121120-NLA	Quad Link Assembly -Right	1	1
6	A,C	1123004-NLA	Quad Link Assembly -Left	1	1
7		1093506	Tube, Joystick 1/2" Offset	1	1
8		1093071	Clamp, Fixed Height Joystick Tube	1	1
9		1134086	Screw, Socket Button Head w/ Patch (#10-32 x 1/2")	1	3
10		1121111	Plate, 1556 Heavy Duty Joystick Quad Link	1	1
11		1121101	Mount, Joystick Spin	1	1
12		1016401	Screw, Phillips Round Head (#10-32 x 3/8")	1	2
13		1123010	Screw, Socket Head Set with Patch (1/4-20 x 3/4")	1	2
14		1095502	Package, Cable Ties (11-1/2")	10	2
15	B,C	1121115-NLA	Quad Link Joystick Mounting Hardware	1	1
NOTE: A - Includes items 1-5. When ordering a Quad Link Assembly for the first time, item 15 must be ordered as well. When replacing an existing Quad Link made before 10/9/03, items 6, 7, 8 and 15 must be ordered. B - Includes items 9-14 and used for 1556 Heavy Duty Joystick. C - No Longer available, see Quad Link dated after 1/12/04					

Electronics

Quad Link

1/13/04 Thru 10/30/05



Electronics

Quad Link

1/13/04 Thru 10/30/05

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1052402	Kit, Quad Link Assembly - Right	1	1
2			Ball Plunger with Lock Washer Assembly	2	1
3			Locknut (#10-32)	1	2
4			Screw, Socket Head (#10-32 x 1/2")	1	4
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
7			Spacer, Joystick Tube	1	1
8			Stud Plate, Quad Link	1	1
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			Half Clamp, Threaded Holes	1	1
1	A	1115372	Kit, Quad Link Assembly - Left	1	1
2			Ball Plunger with Lock Washer Assembly	2	1
3			Locknut (#10-32)	1	2
4			Screw, Socket Head (#10-32 x 1/2")	1	4
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
7			Spacer, Joystick Tube	1	1
8			Stud Plate, Quad Link	1	1
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			Half Clamp, Threaded Holes	1	1
1	B	1117278	Kit, Quad Link Assembly - Right	1	1
2			Ball Plunger with Lock Washer Assembly	2	1
3			Locknut (#10-32)	1	2
4			Screw, Socket Head (#10-32 x 1/2")	1	4
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
9			T-Nut (#10-32)	1	2
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			Half Clamp, Threaded Holes	1	1
1	B	1117239	Kit, Quad Link Assembly - Left	1	1
2			Ball Plunger with Lock Washer Assembly	2	1
3			Locknut (#10-32)	1	2
4			Screw, Socket Head (#10-32 x 1/2")	1	4
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
9			T-Nut (#10-32)	1	2

Electronics

Quad Link

1/13/04 Thru 10/30/05

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			Half Clamp, Threaded Holes	1	1
1	C,E	1034703-NLA	Kit, Quad Link Assembly - Right	1	1
2			Ball Plunger with Lock Washer Assembly	2	1
3			Locknut (#10-32)	1	2
4			Screw, Socket Head (#10-32 x 1/2")	1	4
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			Half Clamp, Threaded Holes	1	1
14			Stud Plate, Quad Link For 1556 Heavy Duty Joystick	1	1
15			Screw, Phillips Flat Head Countersunk (#10-32 x 1-1/8")	1	2
1	C	1114866	Kit, Quad Link Assembly - Left	1	1
2			Ball Plunger with Lock Washer Assembly	2	1
3			Locknut (#10-32)	1	2
4			Screw, Socket Head (#10-32 x 1/2")	1	4
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			Half Clamp, Threaded Holes	1	1
14			Stud Plate, Quad Link For 1556 Heavy Duty Joystick	1	1
15			Screw, Phillips Flat Head Countersunk (#10-32 x 1-1/8")	1	2
1	D	1102027	Kit, Quad Link Assembly - Right For TCHJOY/TCPDM4 Touchpad	1	1
2			Ball Plunger with Lock Washer Assembly	2	1
3			Locknut (#10-32)	1	2
4			Screw, Socket Head (#10-32 x 1/2")	1	4
5			Bushing, Bronze (3/16 x 1/4 x 1/4")	1	4
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
8			Stud Plate, Quad Link MKIV TCHJOY/TCPDM4	1	1
10			Screw, Hex Head (1/4-20 x 1-1/2")	1	3
11			Spacer (1/4 x 3/8 x 3/16")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			Half Clamp, Threaded Holes	1	1

Electronics

Quad Link

1/13/04 Thru 10/30/05

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
16			Screw, Phillips Flat Head Countersunk (#4-40 x 3/8")	1	4
2		1114863	Ball Plunger with Lock Washer Assembly	2	1
NOTE: A - Includes the Quad Link, items 2-8, 10-13 and used with an DPJ joystick B - Includes the Quad Link, items 2-6, 9-13 and used with a MPJ joystick C - Includes the Quad Link, items 2-5, 10-15 and used with a 1556 Heavy Duty joystick D - Includes the Quad Link, items 2-6, 8, 10-12 and 16. Used with a Touch Pad joystick. Left side mounted Quad Link must be requested as a "special" order E - Quad Link Assembly is no longer available. Please see Quad Link Assembly (After 10/30/05) category and use new Quad Link design as a replacement.					

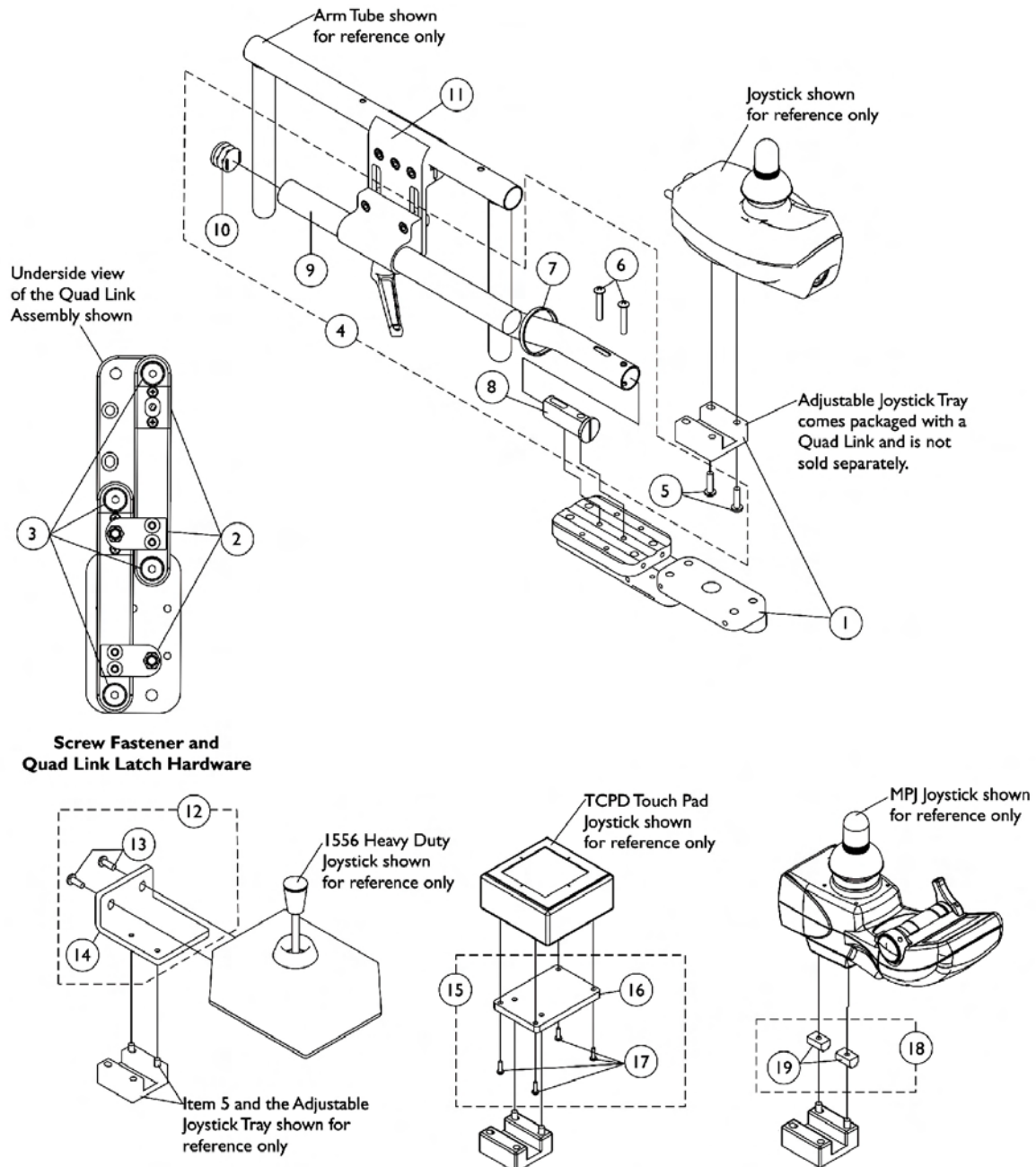
Electronics

Quad Link (QLA) After 10/30/05

When converting an old style Quad Link that attaches to a mounting plate or (a Flex Tube or Touch Pad Joystick Tube) is currently on the chair then order the following:

Quad Link Mtg. Hdwr. (item 4), Quad Link (item 1) & Ht. Adj. Joystick Tube Clamp (item 11)

NOTE: Substitute (item 4) with 2 ea. of the PPH Screws (item 5) when an offset joystick tube is currently on the chair. Additional Joystick Mtg. Hdwr. must be ordered when a 1556 Heavy Duty, TCPD Touch Pad or MPJ joystick are used.



Electronics

Quad Link (QLA) After 10/30/05

When converting an old style Quad Link that attaches to a mounting plate or (a Flex Tube or Touch Pad Joystick Tube) is currently on the chair then order the following:

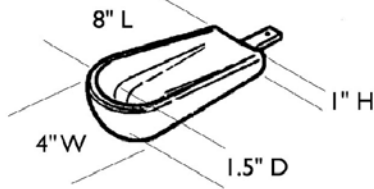
Quad Link Mtg. Hdwr. (item 4), Quad Link (item 1) & Ht. Adj. Joystick Tube Clamp (item 11)

NOTE: Substitute (item 4) with 2 ea. of the PPH Screws (item 5) when an offset joystick tube is currently on the chair. Additional Joystick Mtg. Hdwr. must be ordered when a 1556 Heavy Duty, TCPD Touch Pad or MPJ joystick are used.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	G	1140896	Quad Link with Adjustable Joystick Tray (QLA) and Instruction Sheet - Right	1	1
1	G	1140897	Quad Link with Adjustable Joystick Tray (QLA) and Instruction Sheet - Left	1	1
2	A	1140425	Kit, Quad Link Latch Hardware	1	1
3	B	1140424	Kit, Quad Link Screw Fastener Hardware	1	1
4	C,C1	1139416	Kit, ASBA/ADJASBA Quad Link Mounting Hardware	1	1
5			Screw, Phillips Pan Head w/ Patch (10-32 x 3/4")	1	2
6			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
7			Cable Tie (11-1/2" Long)	1	1
8			Spacer, Joystick Tube	1	1
9			Tube, Joystick 1/2" Offset	1	1
10			Plug Button, Black (7/8")	1	1
5		1105414	Screw, Phillips Pan Head w/ Patch (10-32 x 3/4")	1	2
11	I	1139422	Clamp, Height Adjustable Joystick Tube (ARM250)	1	1
12	D	1139925-NLA	Kit, 1556 Heavy Duty Joystick To Quad Link Mounting Hardware	1	1
13			Screw, Phillips Pan Head (#10-32 x 1/2")	1	2
14			Plate, 1556 HD Joystick Quad Link	1	1
15	E	1139683	Kit, TCPD Touch Pad To Quad Link Mounting Hardware	1	1
16			Plate, TCPD Touch Pad Quad Link	1	1
17			Screw, Phillips Pan Head (#4-40 x 3/8")	1	4
18	F	1139682	Kit, MPJ Joystick To Quad Link Mounting Hardware	1	1
19			T-Nut (#10-32)	1	2
	H	1134844	Instruction Sheet, Quad Link	1	1

NOTE: A - Latch Kit includes 4 ea. Button Head Cap Screws (10-32 x 3/8"), 2 ea. Latch Spring Assembly, 4 ea. Phillips Flat C'Sunk Head Screws, 2 ea. Spring Catch Plates, 2 ea. Socket Head Set Screws (10-32 x 3/8")
 B - Screw Fastener Kit includes 4 ea. Socket Head Shoulder Screws (3/8 x 3/8"), 2 ea. Socket Head Cap Screws (1/4-20 x 3/8"), 2 ea. Socket Head Set Screws (1/4-20 x 1/2"), 4 ea. Socket Head Set Screws (10-32 x 1/8")
 C - Includes items 5-10. The Quad Link Mounting Hardware accommodates MK5 SPJ-80, DPJ, MPJ, and PSF/PSR joysticks.
 C1 - When ordering the Quad Link for the first time, Additional hardware is required for 1556 Heavy Duty, TCPD Touch Pad joysticks and (MPJ joysticks if the T-nuts are missing). See pictorial for reference.
 D - Includes items 13 and 14
 E - Includes items 16 and 17
 F - Includes 2 ea. of item 19
 G - The 4-Way Switch and Single Function Toggle Switch (TRSS) Mounting Plate has changed and may be required when converting a Quad Link assembled to a mounting plate over to a Quad Link introduced after 10/30/05
 H - Not Shown
 I - Individual components are non-saleable

Arm Pads Otto Bock



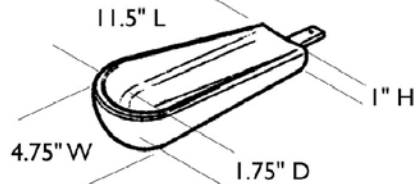
Small Channel Forearm Pad
0020700 ea.



Flat Hand Pad (Large)
0023000 ea.



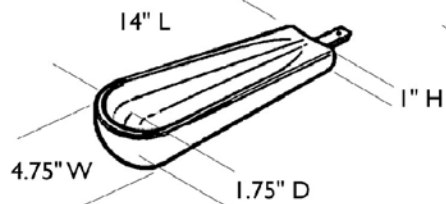
Hand/Forearm Pad Strap Kit
0021700 ea.



Medium Channel Forearm Pad
0020600 ea.



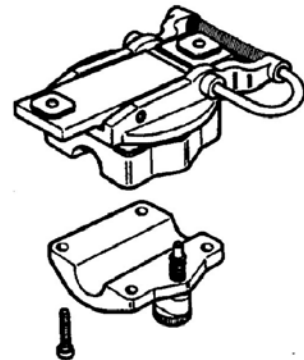
Flat Hand Pad (Medium)
0023300 ea.



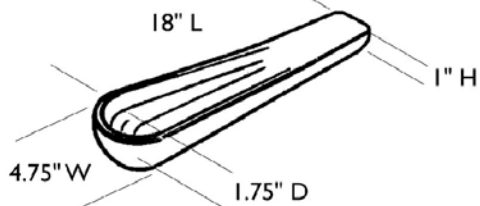
Large Channel Forearm Pad
0020500 ea.



Palm Extensor Hand Pad
Right 0021600
Left 0021500



Elevating Swivel Unit 7/8"
Right 0021400
Left 0021300



One Piece Channel Forearm Pad
0020400 ea.



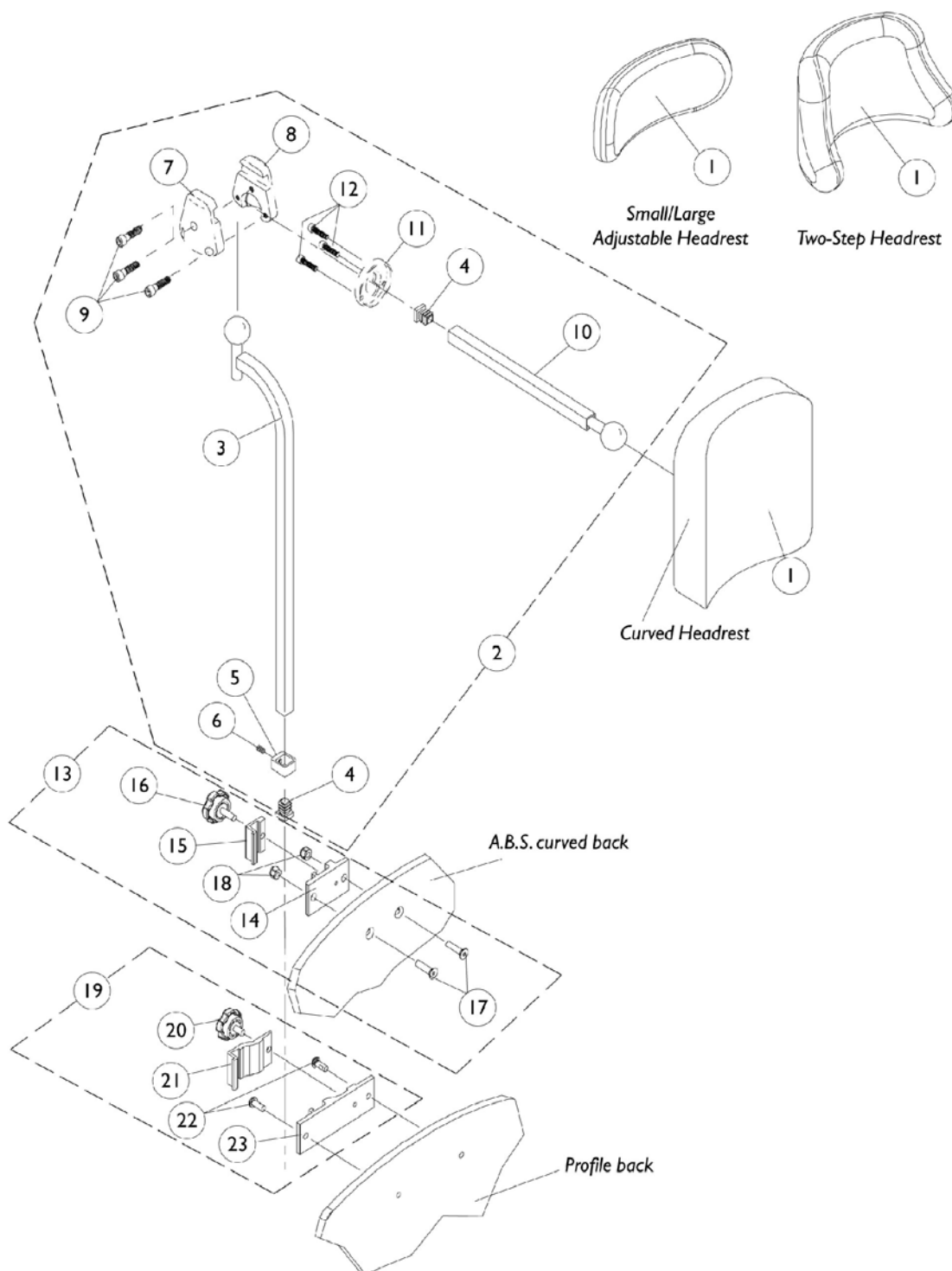
Cone Hand Pad
Right 0164900
Left 0164800

Arm Pads Otto Bock

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	0020700	Pad, Small Channel Forearm	1	1
	A	0023000	Pad, Flat Hand (Large)	1	1
	A	0021700	Kit, Hand/ Forearm Pad Strap	1	1
	A	0020600	Pad, Medium Channel Forearm	1	1
	A	0023300	Pad, Flat Hand (Medium)	1	1
	A	0020500	Pad, Large Channel Forearm	1	1
	A	0021600	Pad, Palm Extensor Hand - Right	1	1
	A	0021500	Pad, Palm Extensor Hand - Left	1	1
	A	0021400	Elevating Swivel Unit 7/8" - Right	1	1
	A	0021300	Elevating Swivel Unit 7/8" - Left	1	1
	A	0020400	Pad, One Piece Channel Forearm	1	1
	A	0164900	Pad, Cone Hand - Right	1	1
	A	0164800	Pad, Cone Hand - Left	1	1
NOTE: A - See pictorial for reference					

Headrest Support Assembly

A.B.S. Curved and Profile Back

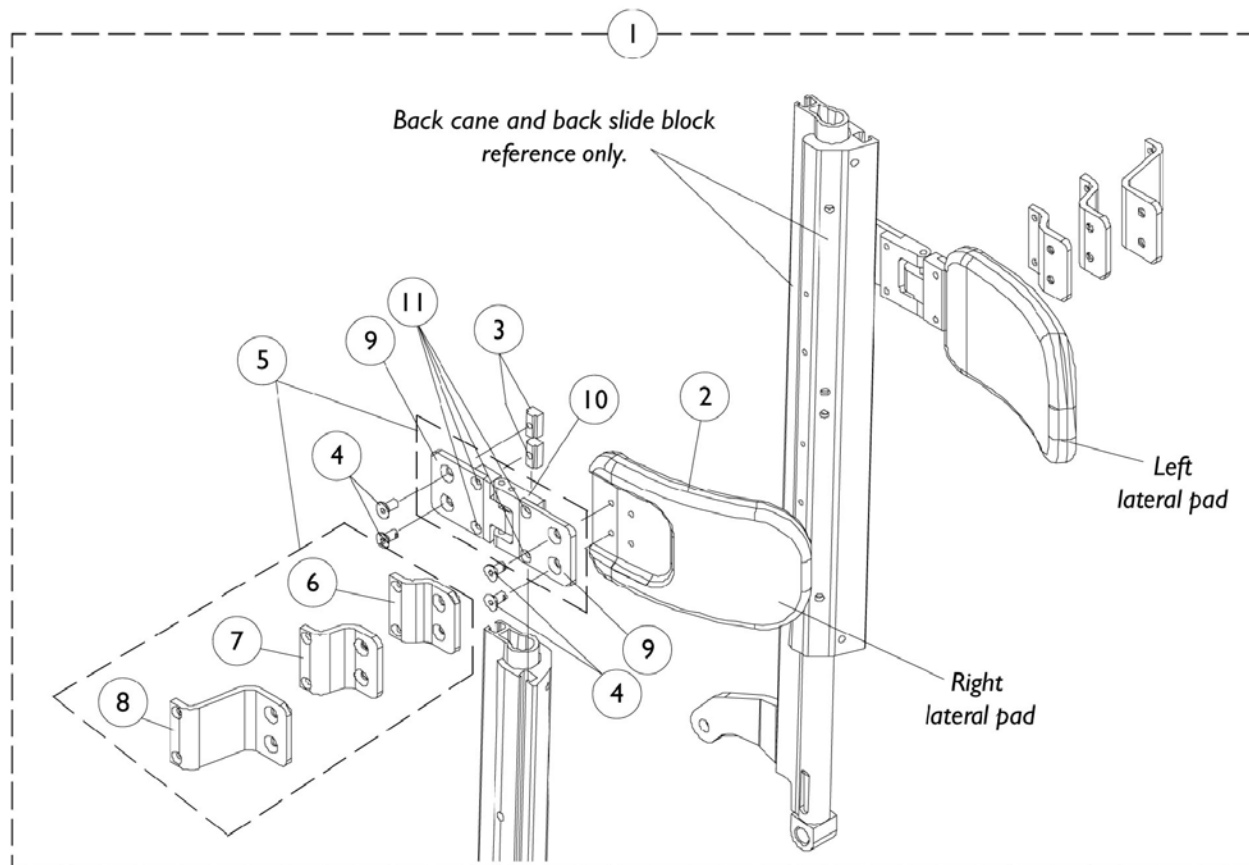


Headrest Support Assembly

A.B.S. Curved and Profile Back

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		0127700	Headrest, Curved (6"W x 7"H)	1	1
1		0128000	Headrest, Two-Step (8-1/2"W x 5-1/2"H)	1	1
1		0022600	Headrest, Small Adjustable, Otto Bock (9"W x 3-1/2"H)	1	1
1		0022400	Headrest, Large Adjustable, Otto Bock (12"W x 6"H)	1	1
2	A	0197024	Fixture Assembly, Offset Support	1	1
3		0271524	Tube, Offset Fixture	1	1
4		1077076	Plug Button, Square (1/2")	1	2
5		0271124	Collar, Offset Fixture Tube	1	1
6		0288606	Set Screw, Socket Head (#10-24 x 3/16")	1	1
7		0271224	Half Clamp, Non-Threaded Holes	1	1
8		0271324	Half Clamp, Threaded Holes	1	1
9		1027268	Screw, Allen Head (1/4-20 x 1")	1	3
10		0271424	Tube, Fixture Adjustment	1	1
11		0283724	Ring, Fixture Clamp	1	1
12		0067006	Screw, Socket Head (#10-32 x 1/2")	1	3
13	B	0273100	Kit, Headrest Clamp	1	1
14	D	0237422-NLA	Clamp, Small Bottom Half	1	1
15	D	0237522-NLA	Clamp, Small Top Half	1	1
16		1072439	Knob, Adjustment (1-3/8" Dia., 3/4" Long Threads)	1	1
17		0288706	Screw, Socket Head (1/4-20 x 1")	1	2
18		7930333	Locknut (1/4-20)	25	2
19	C	1090196	Assembly, Headrest Clamp	1	1
20		1072440	Knob, Adjustment (1-3/8" Dia., 1/2" Long Threads)	1	1
21		0235322	Clamp, Large Top Half	1	1
22		0258006	Screw, Socket Head (1/4-20 x 5/8")	1	2
23		0235222	Clamp, Large Bottom Half	1	1
NOTE: A - Includes Items 3-12 B - Includes Items 14-18 C - Includes Items 20-23 D - Clamp is no longer available individually. See item 13 Clamp Assembly part number 0273100					

Lateral Support Assembly For Extruded Canes

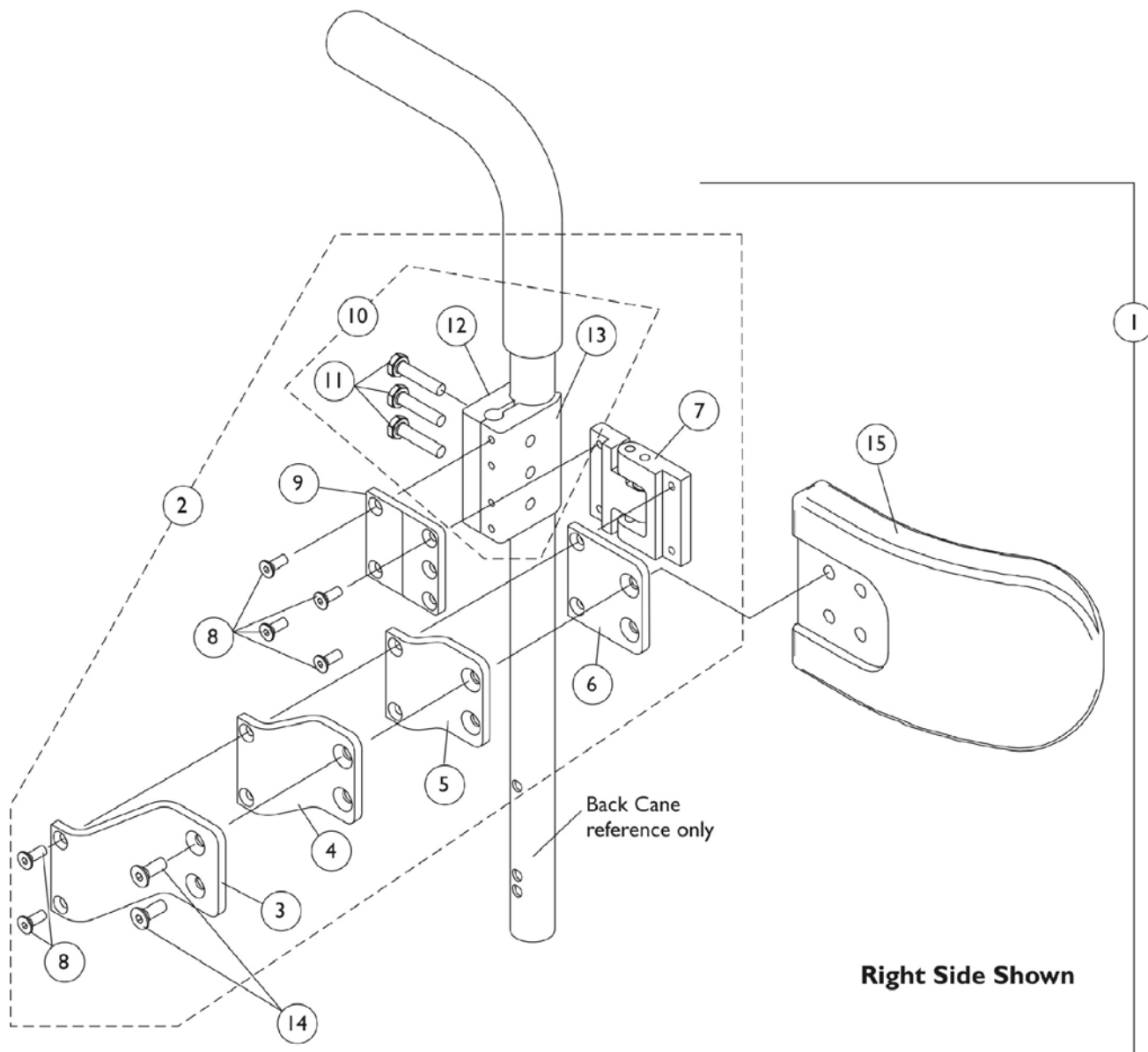


Lateral Support Assembly For Extruded Canes

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1090200	Kit, Swingaway Lateral Support Assembly w/ Medium Pads	2	1
2			Pad, Lateral Support, Medium (6" Wide x 4" High)	1	2
3			T-Nut (1/4-20)	1	4
4			Screw, Socket Flat Head C'Sunk (1/4-20 x 1/2")	1	8
6			Bracket, Extension Offset, Black (1/2")	1	2
7			Bracket, Extension Offset, Black (1")	1	2
8			Bracket, Extension Offset, Black (2")	1	2
9			Bracket, Flush Mount, Black	1	4
10			Swingaway Bracket - Right	1	1
10			Swingaway Bracket - Left	1	1
11			Screw, Socket Flat Head C'Sunk (#10-32 x 1/2")	1	8
1	A	1090201	Kit, Swingaway Lateral Support Assembly w/ Large Pads	2	1
2			Pad, Lateral Support, Large (6" Wide x 5" High)	1	2
3			T-Nut (1/4-20)	1	4
4			Screw, Socket Flat Head C'Sunk (1/4-20 x 1/2")	1	8
6			Bracket, Extension Offset, Black (1/2")	1	2
7			Bracket, Extension Offset, Black (1")	1	2
8			Bracket, Extension Offset, Black (2")	1	2
9			Bracket, Flush Mount, Black	1	4
10			Swingaway Bracket - Right	1	1
10			Swingaway Bracket - Left	1	1
11			Screw, Socket Flat Head C'Sunk (#10-32 x 1/2")	1	8
5	B	1090198	Kit, Swingaway Bracket Assembly w/ Offset Brackets - Right	1	1
6			Bracket, Extension Offset, Black (1/2")	1	1
7			Bracket, Extension Offset, Black (1")	1	1
8			Bracket, Extension Offset, Black (2")	1	1
9			Bracket, Flush Mount, Black	1	2
10			Swingaway Bracket - Right	1	1
11			Screw, Socket Flat Head C'Sunk (#10-32 x 1/2")	1	4
5		1090199	Kit, Swingaway Bracket Assembly w/ Offset Brackets - Left	1	1
6			Bracket, Extension Offset, Black (1/2")	1	1
7			Bracket, Extension Offset, Black (1")	1	1
8			Bracket, Extension Offset, Black (2")	1	1
9			Bracket, Flush Mount, Black	1	2
10			Swingaway Bracket - Left	1	1
11			Screw, Socket Flat Head C'Sunk (#10-32 x 1/2")	1	4

NOTE: A - Includes items 2-4 and 6-11
B - Includes items 6-11

Lateral Support Assembly (Clamp-On) For Round Canes Tarsys



Lateral Support Assembly (Clamp-On) For Round Canes Tarsys

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1107298	Kit, Swingaway Lateral Support Assemblies w/ Medium Pads (Pair)	1	1
3			Bracket, Extension Offset, Black (2")	1	2
4			Bracket, Extension Offset, Black (1")	1	2
5			Bracket, Extension Offset, Black (1/2")	1	2
6			Bracket, Flush Mount, Black	1	2
7			Bracket, Swingaway, Cane Clamp - Right	1	1
7			Bracket, Swingaway, Cane Clamp - Left	1	1
8			Screw, Socket Flat Head C'Sunk (#10-32 x 1/2")	1	12
9			Bracket, Mounting, Black	1	2
11			Screw, Hex Head (1/4-20 x 1-1/8")	1	6
12			Half Clamp, Non-Threaded Holes	1	2
13			Half Clamp, Threaded Holes	1	2
14			Screw, Socket Flat Head C'Sunk (1/4-20 x 1/2")	1	4
15			Pad, Lateral Support, Medium (6" Wide x 4" High)	1	2
1	A	1107299	Kit, Swingaway Lateral Support Assemblies w/ Large Pads (Pair)	1	1
3			Bracket, Extension Offset, Black (2")	1	2
4			Bracket, Extension Offset, Black (1")	1	2
5			Bracket, Extension Offset, Black (1/2")	1	2
6			Bracket, Flush Mount, Black	1	2
7			Bracket, Swingaway, Cane Clamp - Right	1	1
7			Bracket, Swingaway, Cane Clamp - Left	1	1
8			Screw, Socket Flat Head C'Sunk (#10-32 x 1/2")	1	12
9			Bracket, Mounting, Black	1	2
11			Screw, Hex Head (1/4-20 x 1-1/8")	1	6
12			Half Clamp, Non-Threaded Holes	1	2
13			Half Clamp, Threaded Holes	1	2
14			Screw, Socket Flat Head C'Sunk (1/4-20 x 1/2")	1	4
15			Pad, Lateral Support, Large (6" Wide x 5" High)	1	2
2	B	1107245	Kit, Swingaway Bracket Assembly with Offset Brackets, Cane Clamp - Right	1	1
3			Bracket, Extension Offset, Black (2")	1	1
4			Bracket, Extension Offset, Black (1")	1	1
5			Bracket, Extension Offset, Black (1/2")	1	1
6			Bracket, Flush Mount, Black	1	1
7			Bracket, Swingaway, Cane Clamp - Right	1	1
8			Screw, Socket Flat Head C'Sunk (#10-32 x 1/2")	1	6
9			Bracket, Mounting, Black	1	1
11			Screw, Hex Head (1/4-20 x 1-1/8")	1	3
12			Half Clamp, Non-Threaded Holes	1	1
13			Half Clamp, Threaded Holes	1	1

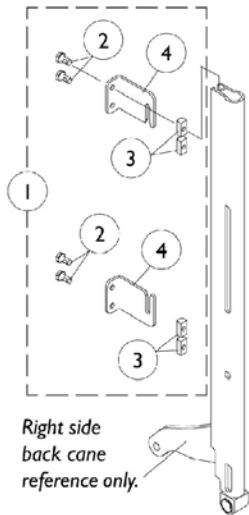
Lateral Support Assembly (Clamp-On) For Round Canes Tarsys

Item Number	Note	Part Number	Description	Quantity Per			
				Package	Assembly		
2	B	1107246	Kit, Swingaway Bracket Assembly with Offset Brackets, Cane Clamp - Left	1	1		
3			Bracket, Extension Offset, Black (2")	1	1		
4			Bracket, Extension Offset, Black (1")	1	1		
5			Bracket, Extension Offset, Black (1/2")	1	1		
6			Bracket, Flush Mount, Black	1	1		
7			Bracket, Swingaway, Cane Clamp - Left	1	1		
8			Screw, Socket Flat Head C'Sunk (#10-32 x 1/2")	1	6		
9			Bracket, Mounting, Black	1	1		
11			Screw, Hex Head (1/4-20 x 1-1/8")	1	3		
12			Half Clamp, Non-Threaded Holes	1	1		
13			Half Clamp, Threaded Holes	1	1		
10			C	1107117	Kit, Lateral Support Mounting Hardware	1	1
11					Screw, Hex Head (1/4-20 x 1-1/8")	1	3
12	Half Clamp, Non-Threaded Holes	1			1		
13	Half Clamp, Threaded Holes	1			1		
NOTE: A - Includes items 3-9 and 11-15 B - Includes items 3-9 and 11-13 C - Includes items 11-13							

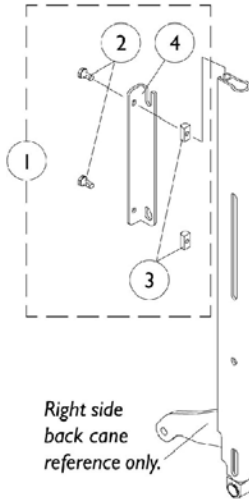
Back Mounting Hardware

(Infinity, Personal, JAY, Silhouette, Contour U Backs w/ Extruded Canes)
(Profile Back w/ 7/8" Round Canes)

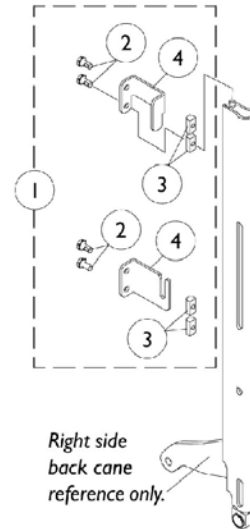
NOTE: V.S.R. is eliminated when back mounting hardware listed below is attached to Recline Only (2GR) and Tilt/Recline (2GTR) seating systems.



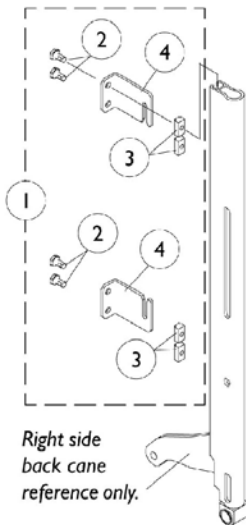
Infinity Back Mounting Hardware



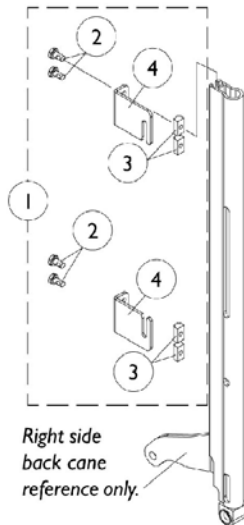
Personal Back Mounting Hardware



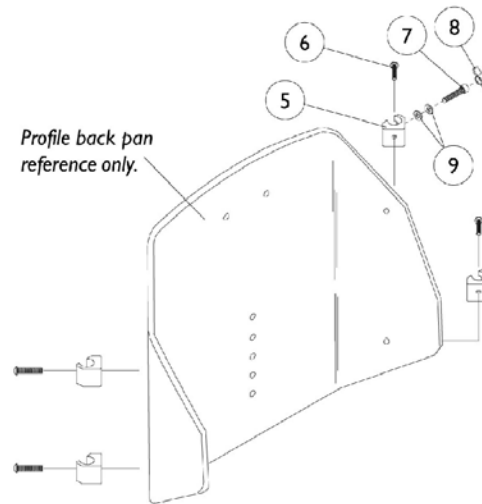
JAY Back Mounting Hardware



Silhouette Back Mounting Hardware



Contour U Back Mounting Hardware



Profile Back Mounting Hardware For 7/8" Round Back Canes

Back Mounting Hardware

(Infinity, Personal, JAY, Silhouette, Contour U Backs w/ Extruded Canes) (Profile Back w/ 7/8" Round Canes)

NOTE: V.S.R. is eliminated when back mounting hardware listed below is attached to Recline Only (2GR) and Tilt/Recline (2GTR) seating systems.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,M	1099776	Hardware, Infinity Back Mounting (Pair)	2	1
1	A,M,Q	1099778	Hardware, Personal Back Mounting (Pair)	2	1
1	A,M	1099777	Hardware, JAY Back Mounting (Pair)	2	1
1	A,M	1102697	Hardware, Contour U and Silhouette Back Mounting (Pair)	2	1
2	L	1028481	Screw, Socket Head (1/4-20 x 1/2")	1	8
2	L	1028481	Screw, Socket Head (1/4-20 x 1/2")	1	4
3	L	1082699	T-Nut (1/4-20)	1	8
3	L	1082699	T-Nut (1/4-20)	1	4
4	B	1099654	Brackets, Back Mounting	1	2
4	C	1099655	Brackets, Back Mounting	1	2
4	D	1099656	Brackets, Back Mounting	1	1
4	E	1099657	Brackets, Back Mounting	1	1
4	F	1099650	Brackets, Back Mounting	1	1
4	G	1099651	Brackets, Back Mounting	1	1
4	H	1099652	Brackets, Back Mounting	1	1
4	I	1099653	Brackets, Back Mounting	1	1
5	K,P	0190500-NLA	Block, Glide (16", 18" and 20" Wide)	1	4
5	K,P	0190600	Block, Glide (17" and 19" Wide)	1	4
6	N,P	0052906	Screw, Socket Button Head (1/4-20 x 3/4")	1	4
6	O,P	0051206	Screw, Socket Head (1/4-20 x 1-1/4)	1	4
7	P	1003545	Screw, Socket Head (1/4-20 x 1-1/4")	1	2
8	P	0226500-NLA	Knob, Tee	1	2
9	P	0050100	Washer, Nylon Flat (1/4 x 1/2 x 1/16")	1	4
	J	1086460	Foam Hand Grip (4-1/2" Long)	1	2

Back Mounting Hardware

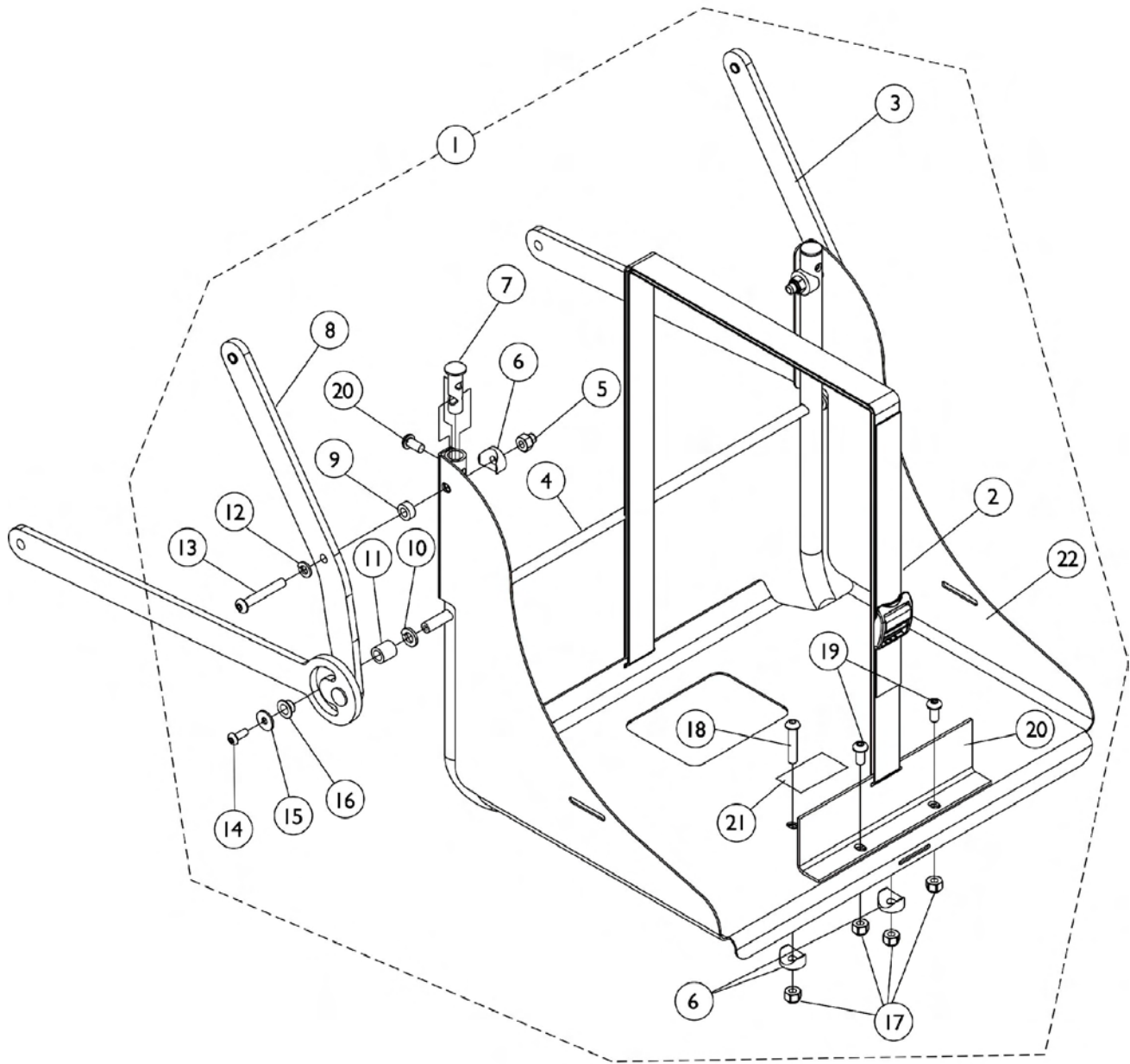
(Infinity, Personal, JAY, Silhouette, Contour U Backs w/ Extruded Canes)

(Profile Back w/ 7/8" Round Canes)

NOTE: V.S.R. is eliminated when back mounting hardware listed below is attached to Recline Only (2GR) and Tilt/Recline (2GTR) seating systems.

- NOTE:
- A - Includes Items 2-4
 - B - Infinity Back - Upper Left or Lower Right
 - C - Infinity Back - Upper Right or Lower Left
 - D - Personal Back - Right
 - E - Personal Back - Left
 - F - JAY Back - Upper Right
 - G - JAY Back - Upper Left
 - H - JAY Back - Lower Right, Contour U Back - Upper Right or Lower Left (2 each assembly), Silhouette Back - Upper Left or Lower Right (2 each assembly)
 - I - JAY Back - Lower Left, Contour U Back - Upper Left or Lower Right (2 each assembly), Silhouette Back - Upper Right or Lower Left (2 each assembly)
 - J - Not Shown
 - K - New foam grips are required when mounting sliding glide blocks onto the 7/8" round back canes. Existing foam grips will need to be replaced.
 - L - Infinity, JAY, Contour U and Silhouette Backs have 8 ea. assembly where as Personal Back has 4 ea. assembly.
 - M - V.S.R. is eliminated when back mounting hardware is attached to recline only (2GR) and tilt/recline (2GTR) seating systems.
 - N - 16, 18, 20 Wide
 - O - 17 and 19 Wide
 - P - Profile Back Mounting Hardware for 7/8" round canes consist of the following: 4 each of (#0190500 and #0052906 for 16", 18", 20" wide or #0190600 and #0050100 for 17", 19" wide) and 2 each of #1003545, #1056269, #1086460.
 - Q - Personal Back mounting hardware part number 1099778 is not compatible with the new Personal Back 10 and Personal Back 10 Plus models.

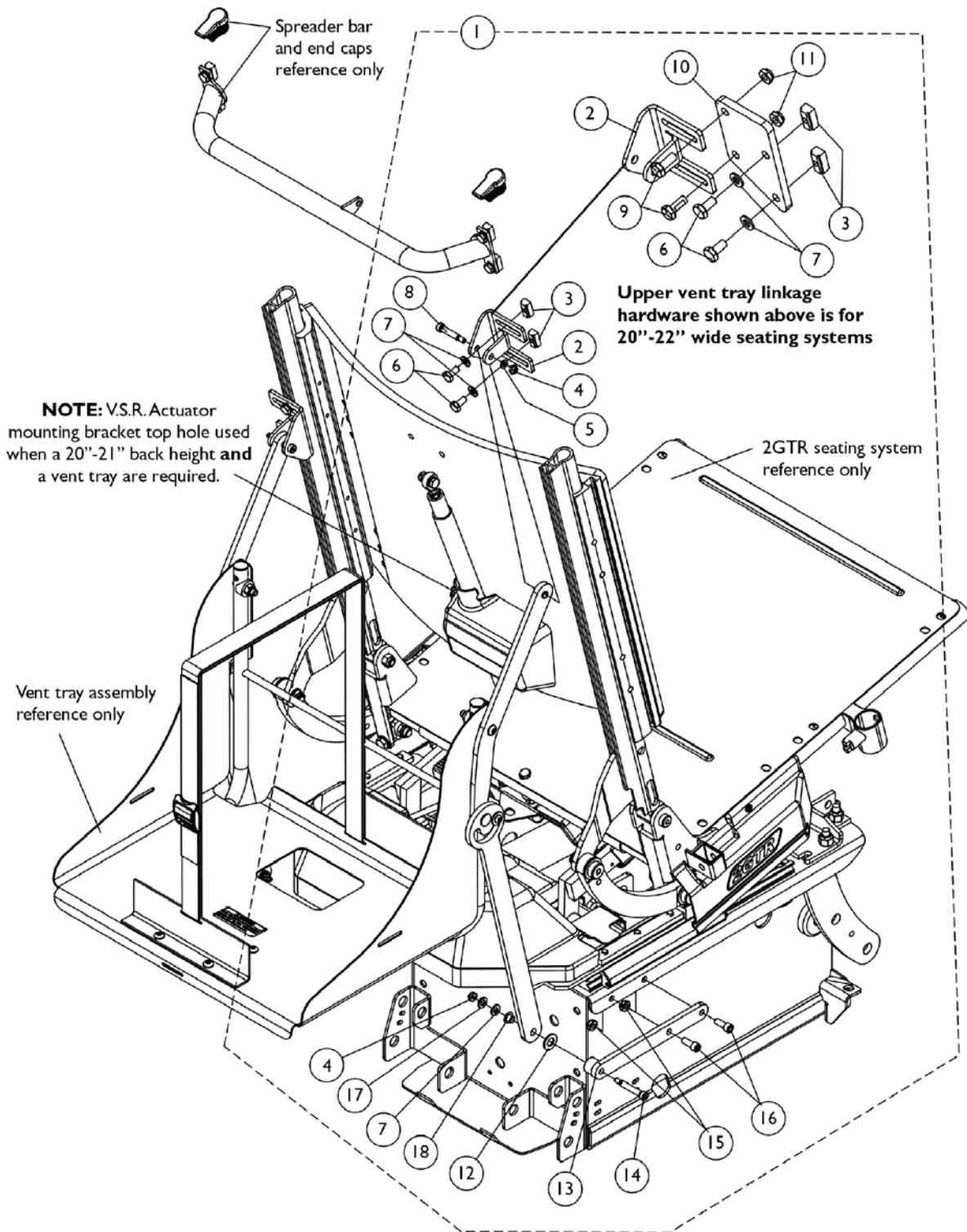
Vent Tray Assembly without Mounting Hardware



Vent Tray Assembly without Mounting Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	1115816	Vent Tray Assembly	1	1
2		1113258	Strap with Buckle	1	1
3		1113256	Vent Tray Linkage Assembly, Right	1	1
4		1113636	Tube, Vent Tray Support	1	1
5		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	2
6		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	4
7		1115813	Plug, Slide Tube	1	2
8		1113257	Vent Tray Linkage Assembly, Left	1	1
9		1026104	Spacer	1	2
10		1072692	Lockwasher, Split (5/16")	1	2
11		1115822	Spacer, Vent	1	2
12		1007453	Lockwasher, Split (1/4")	1	2
13		1019590	Screw, Socket Button Head (1/4-20 x 1-5/8")	1	2
14		1072319	Screw, Socket Button Head (#10-32 x 1/2")	1	2
15		1070587	Washer, Flat (3/16 x 5/8 x 1/16")	1	2
16		1079635	Bushing, Flange	1	2
17		1025736	Locknut (1/4-20)	1	4
18		1008432	Screw, Socket Button Head (1/4-20 x 1-1/4")	1	2
19		1006773	Screw, Socket Head (1/4-20 x 1/2")	1	4
20		1115820	Bracket, Vent Tray	1	1
21		1118361	Decal, Approved Charger and Harness Warning	1	1
22		1114968	Tray, Vent	1	1
	C	1125645	Spring, Yellow; EXTRA Heavy Duty	1	2
NOTE: A - Includes items 2-22 and used for 2GT, 2GR and 2GTR systems. When adding a vent tray assembly to extruded back canes for the first time, see page titled "Vent Tray Kit For Extruded Back Canes" and order item number 1. B - When Center Mount Riggings are present and a customer is adding a Vent Tray for the first time in the field, additional Invacare Technical Assistance may be required. Call 1-800-832-4707 for instructions. C - Not Shown. EXTRA Heavy Duty Springs must be ordered as well when a vent tray assembly is requested for the first time.					

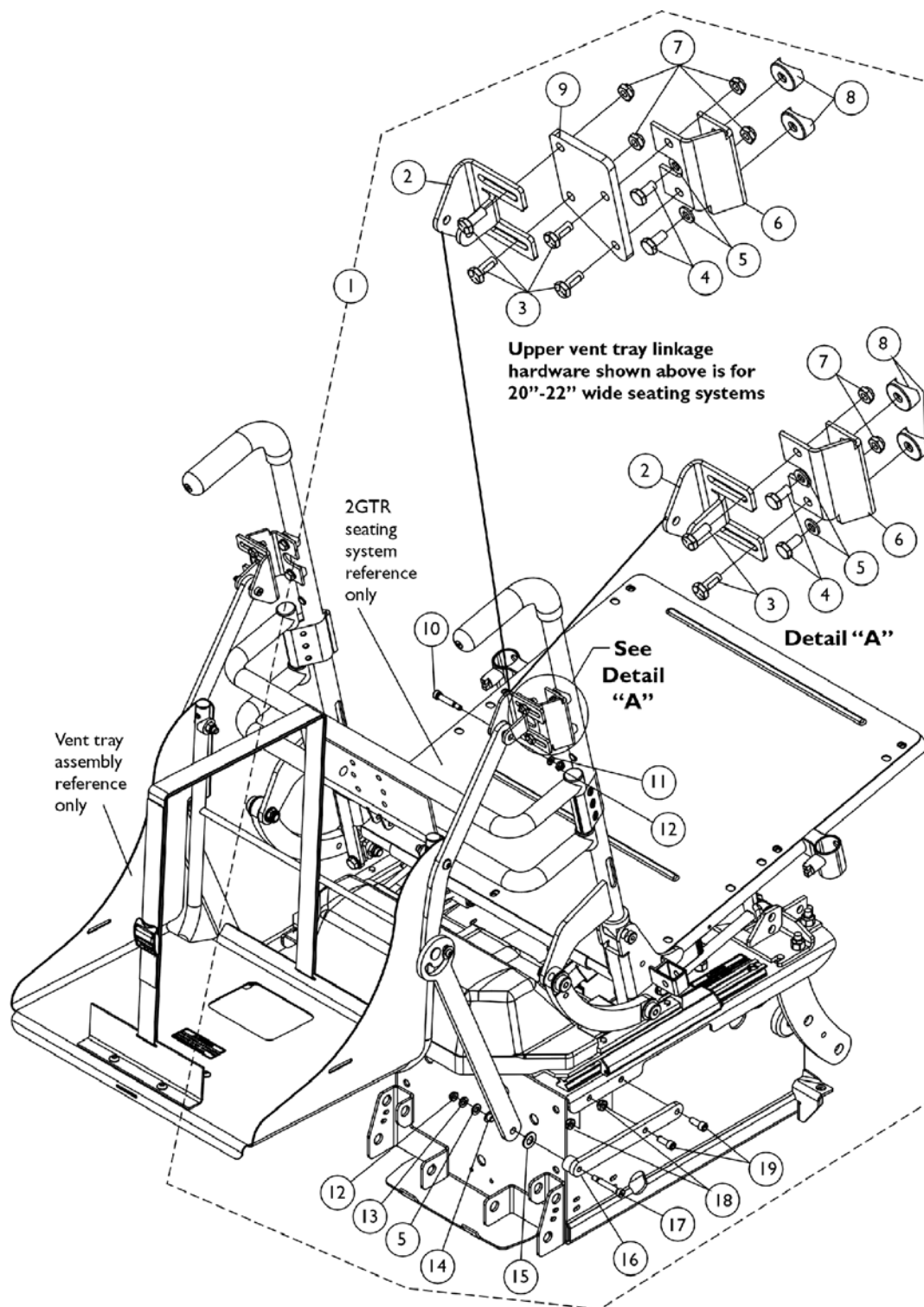
Vent Tray Mounting Hardware For Extruded Back Canes



Vent Tray Mounting Hardware For Extruded Back Canes

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121260	Vent Tray Mounting Hardware, 16"-19" Wide Seats with Extruded Canes	2	1
1	B	1121261	Vent Tray Mounting Hardware, 20"-22" Wide Seats with Extruded Canes	2	1
2		1097191	Bracket, Upper Link	1	2
3		1082699	T-Nut (1/4-20)	1	4
4		1026035	Locknut (#10-24)	1	4
5		1095360	Washer, Steel (7/8 x 3/8 x 1/16")	1	2
6		1078214	Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
7		1026907	Washer (1/4 x 1/2 x 1/16")	1	6
8		1098289	Screw, Socket Head Shoulder (1/4 x 1")	1	2
9		1078214	Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
10		1121021	Bracket, Seat Vent, Black (20"-22" Wide)	1	2
11		1025195	Locknut (1/4-20)	1	4
12		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
13		1115815	Bracket, Vent Tray Attachment	1	2
14		1000212	Screw, Shoulder (1/4 x 1-1/4")	1	2
15		60275X000	Locknut (1/4-20)	1	4
16		1110468	Screw, Socket Head Cap (1/4-20 x 5/8")	1	4
17		1007453	Lockwasher, Split (1/4")	1	2
18		1097179	Bushing, Flanged	1	2
NOTE: A - Includes items 2-8 and 12-18 B - Includes items 2-18					

Vent Tray Mounting Hardware For Round Back Canes



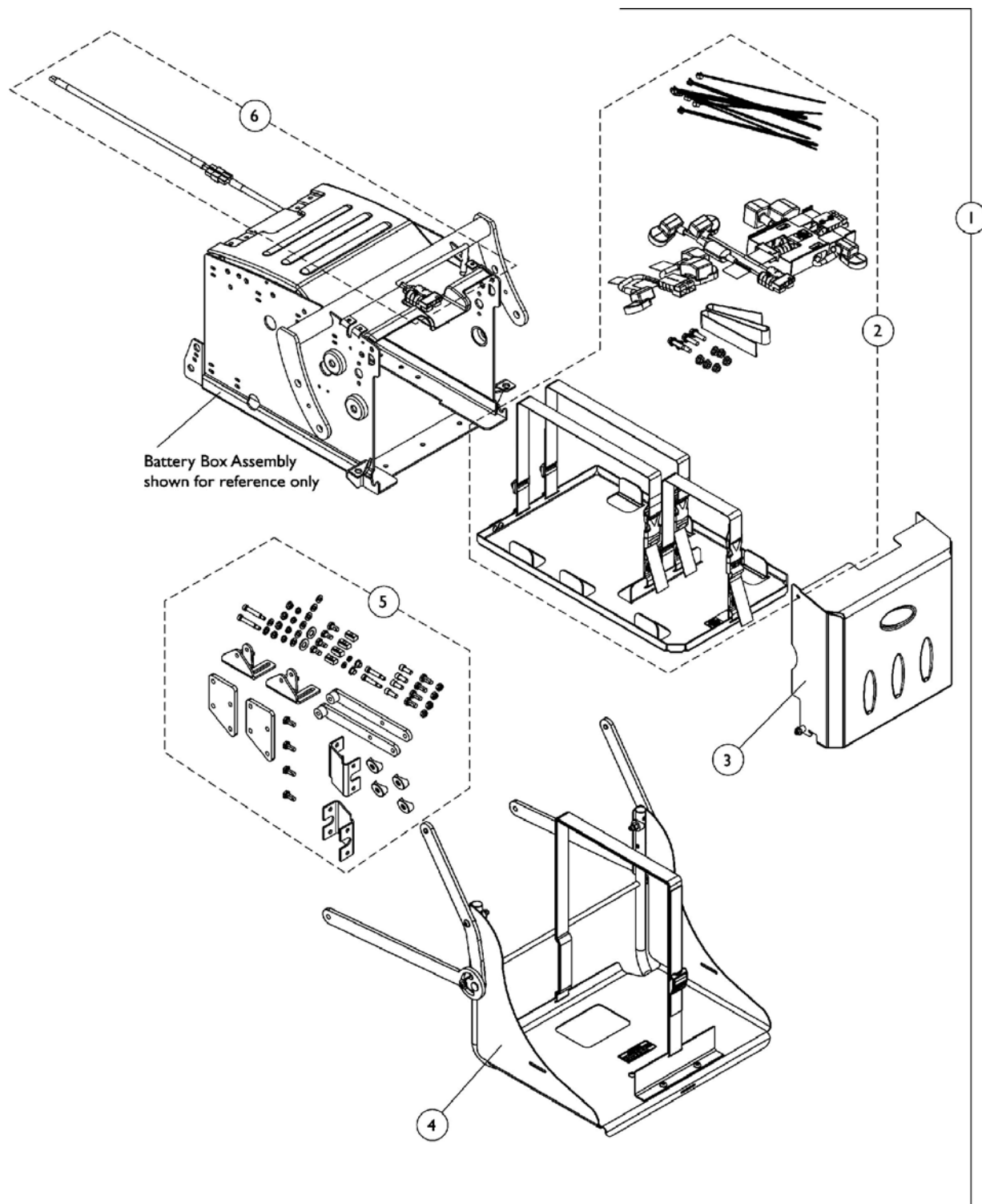
Vent Tray Mounting Hardware For Round Back Canes

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1121258	Vent Tray Mounting Hardware, 16"-19" Wide Seats with Round Canes	2	1
1	B	1121259	Vent Tray Mounting Hardware, 20"-22" Wide Seats with Round Canes	2	1
2		1097191	Bracket, Upper Link	1	2
3	C	1121024	Screw, Hex Head Cap with Patch (1/4-20 x 5/8")	1	4
4		1078214	Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	6
6		1113638	Bracket, Vent-Connect Upper Right	1	1
6		1121097	Bracket, Vent-Connect Upper Left	1	1
7	C	1025195	Locknut (1/4-20)	1	4
8		1082908	Spacer, Coved (5/16 x 29/32 x 7/16")	1	4
9		1121021	Bracket, Seat Vent, Black (20"-22" Wide)	1	2
10		1098289	Screw, Socket Head Shoulder (1/4 x 1")	1	2
11		1095360	Washer, Steel (7/8 x 3/8 x 1/16")	1	2
12		1026035	Locknut (#10-24)	1	4
13		1007453	Lockwasher, Split (1/4")	1	2
14		1097179	Bushing, Flanged	1	2
15		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
16		1115815	Bracket, Vent Tray Attachment	1	2
17		1000212	Screw, Shoulder (1/4 x 1-1/4")	1	2
18		60275X000	Locknut (1/4-20)	1	4
19		1110468	Screw, Socket Head Cap (1/4-20 x 5/8")	1	4
NOTE: A - Includes items 2-8 and 10-19 B - Includes items 2-19 C - Quantity of 8 are used for 20"-22" wide seats					

Vent Tray Kit For Extruded & Round Back Canes

16"-22" Wide Seating Systems

A Battery Support Bracket Assembly for Vent must be ordered when a chair is equipped with a TRBKTS option



Vent Tray Kit For Extruded & Round Back Canes

16"-22" Wide Seating Systems

A Battery Support Bracket Assembly for Vent must be ordered when a chair is equipped with a TRBKTS option

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B,C, D	1123841	Kit, Vent Tray Assembly For 16"-22" Wide Systems	1	1
2			Kit, Battery Wire Harness with Terminal Hardware, 22NF - Rear	1	1
2			Kit, Battery Wire Harness with Terminal Hardware, 22NF - Front	1	1
2			Battery Wire Harness with Terminal Hardware, 22NF Vent	1	1
2			Battery Tray Assembly, TDX 22NF For Vent	1	1
3			Label, 22NF Terminal Configuration Warning	1	1
3			Label, 3 Battery Configuration Warning	1	1
3			Decal, Blank Logo	1	1
3			Decal, Invacare Medallion - Large	1	1
3			Locknut (1/4-20)	1	2
3			Sleeve, Door Pivot	1	2
4			Tray, Vent	1	1
4			Strap with Buckle	1	1
4			Vent Tray Linkage Assembly, Right	1	1
4			Tube, Vent Tray Support	1	1
4			Nut, Hex with Nylon Cap (1/4-20)	1	2
4			Spacer, Coved (1/4 x 3/4 x 11/32")	1	4
4			Plug, Slide Tube	1	2
4			Vent Tray Linkage Assembly, Left	1	1
4			Spacer	1	2
4			Lockwasher, Split (5/16")	1	2
4			Spacer, Vent	1	2
4			Lockwasher, Split (1/4")	1	2
4			Screw, Socket Button Head (1/4-20 x 1-5/8")	1	2
4			Screw, Socket Button Head (#10-32 x 1/2")	1	2
4			Washer, Flat (3/16 x 5/8 x 1/16")	1	2
4			Bushing, Flange	1	2
4			Locknut (1/4-20)	1	4
4			Screw, Socket Button Head (1/4-20 x 1-1/4")	1	2
4			Screw, Socket Head (1/4-20 x 1/2")	1	4
4			Bracket, Vent Tray	1	1
4			Decal, Approved Charger and Harness Warning	1	1
5			Bracket, Upper Link	1	2
5			T-Nut (1/4-20)	1	4
5			Locknut (#10-24)	1	4
5			Washer, Steel (7/8 x 3/8 x 1/16")	1	2
5			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
5			Washer (1/4 x 1/2 x 1/16")	1	6

Vent Tray Kit For Extruded & Round Back Canes

16"-22" Wide Seating Systems

A Battery Support Bracket Assembly for Vent must be ordered when a chair is equipped with a TRBKTS option

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
5			Screw, Socket Head Shoulder (1/4 x 1")	1	2
5			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
5			Bracket, Seat Vent, Black (20"-22" Wide)	1	2
5			Locknut (1/4-20)	1	4
5			Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
5			Bracket, Vent Tray Attachment	1	2
5			Screw, Shoulder (1/4 x 1-1/4")	1	2
5			Locknut (1/4-20)	1	4
5			Screw, Socket Head Cap (1/4-20 x 5/8")	1	4
5			Lockwasher, Split (1/4")	1	2
5			Bushing, Flanged	1	2
5			Screw, Hex Head Cap with Patch (1/4-20 x 5/8")	1	4
5			Bracket, Vent-Connect Upper Right	1	1
5			Bracket, Vent-Connect Upper Left	1	1
5			Spacer, Coved (5/16 x 29/32 x 7/16")	1	4
6			Vent Battery Harness	1	1
6			Vent Battery Extension Harness	1	1
6			Vent Battery Extension Harness For TRBKTS Option	1	1
6			Screw, Phillips Pan Head (#8-16 x 5/8")	1	2
6			Cable Tie (5-5/8" Long)	1	4
			Instruction Sheet, Vent Tray Assembly For 16"-22" Wide Systems with Extruded Back Canes Installation	1	1
			Spring, Yellow; EXTRA Heavy Duty	1	2
	E	1139541	Kit, Battery Support Bracket Assembly - For Vent "Option" System w/ 22NF Batteries	1	1
			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	4
			Bracket, Battery Support, Black	1	1
NOTE: A - To view location of individual components for items 2, 3 and 6, see page titled "Battery Tray Assembly, Door and Wire Harnesses For Vent Tray (3) 22NF Batteries" B - To view location of individual components for item 4, see page titled "Vent Tray Assembly without Mounting Hardware" C - To view location of individual components for item 5, see pages titled "Vent Tray Mounting Hardware For Extruded or Round Back Canes" D - Instruction Sheet & HD Springs are Not Shown. E - Not Shown. To view location of individual components, see page titled "Battery Support Bracket Assembly TRBKTS Option"					

Power Wheelchair Tool Kit

I



**Multimeter
with Leads**



**Grounding
Wire**



**1" Test
Leads**



**Protractor/Angle
Locator**



**Invacare
Pen Light**



**Invacare
Tape Measure**



**Invacare
Phillips/Flat Head
Screwdriver**



MKIV Programmer

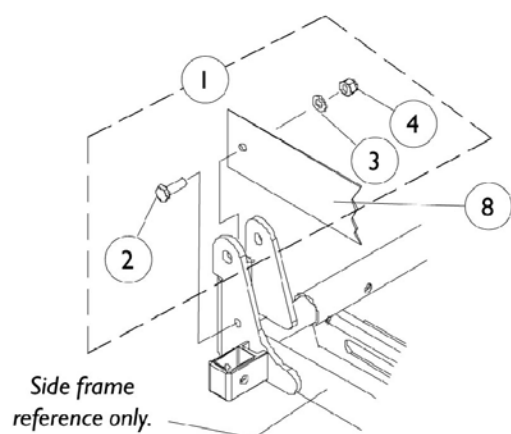


**Virtual Service
Charger Cable**

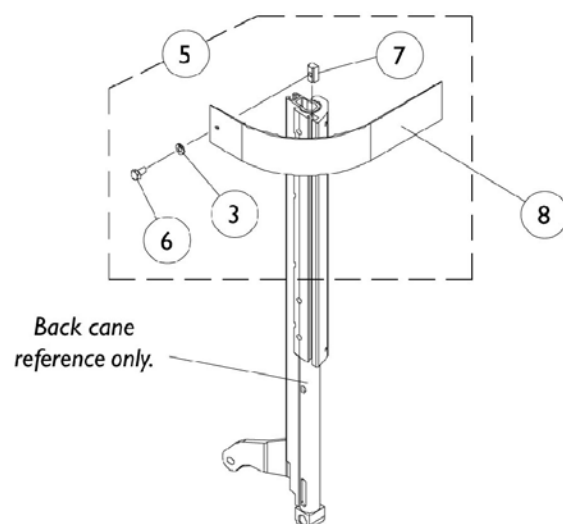
Power Wheelchair Tool Kit

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1125222	Kit, Power Wheelchair Tool Includes: 1 ea. Multimeter with Leads 1 ea. Locator, Protractor/Angle Magnetic Base 1 ea. Instructions, MKIV Programmer 1 ea. Wire, Grounding with Hand Strap and Clip 1 ea. Leads, 1" Test 1 ea. Light, Pen with Invacare Logo 1 ea. Tape Measure, Compact with Invacare Logo 1 ea. Screwdriver, Pen-Size Phillips/Flat Head 1 ea. Cable, Virtual Service Charger/Modem	1	1

Miscellaneous Accessories



**Seat Positioning Strap
Attaching Hardware**

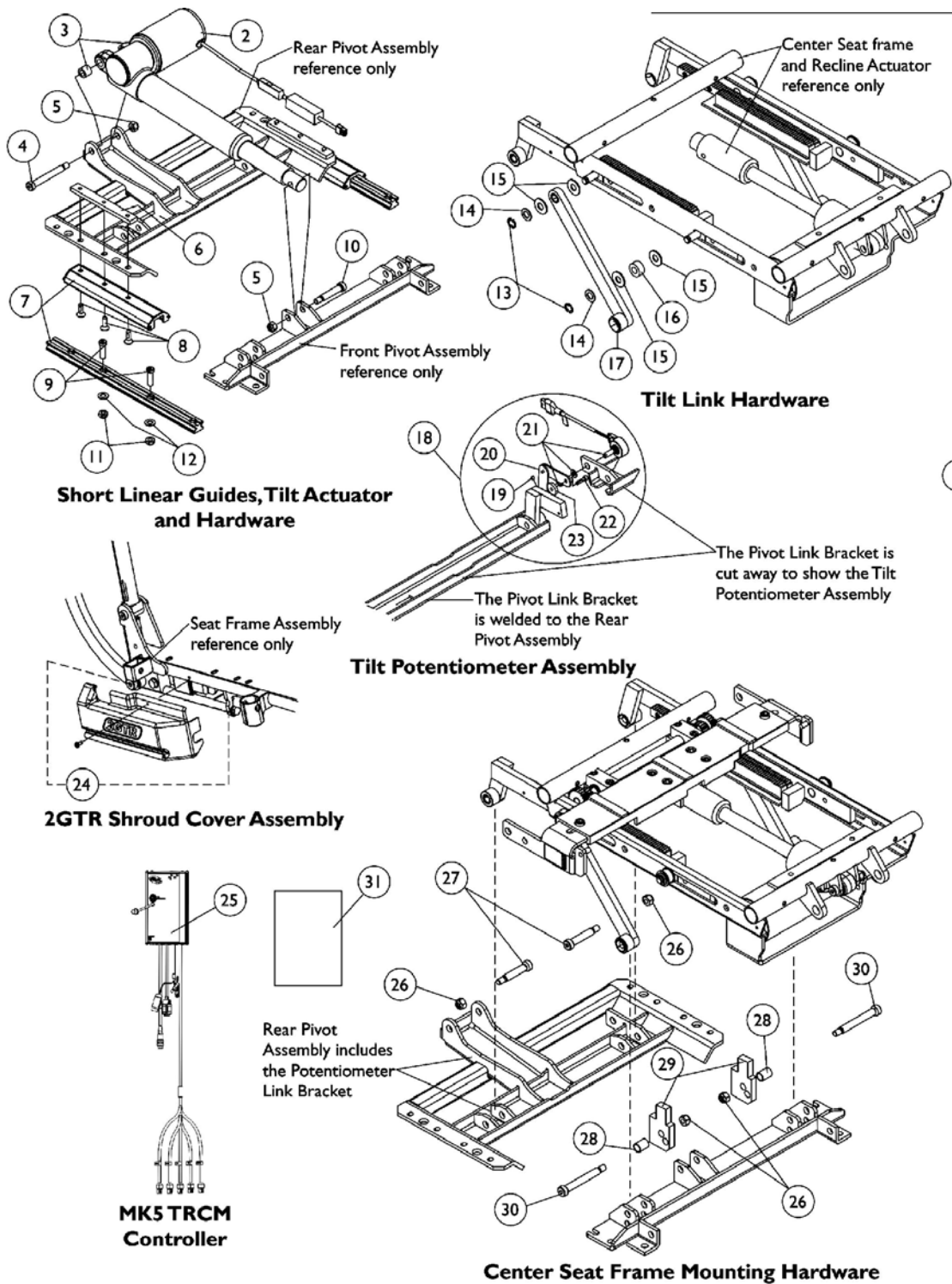


**Chest Positioning Strap
Attaching Hardware**

Miscellaneous Accessories

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	1091505	Hardware, Seat Positioning Strap Attaching (Pair)	2	1
2		1091870	Screw, Socket Button Head w/ Patch (1/4-20 x 3/4")	1	2
3		1026900	Washer (1/4 x 23/32 x 1/16")	1	2
4		7930333	Locknut (1/4-20)	25	2
5	C	1090212	Kit, Chest Positioning Strap Mounting Hardware For Conventional Seating	2	1
3			Washer (1/4 x 23/32 x 1/16")	1	2
6			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	2
7			T-Nut (1/4-20)	1	2
8	E,F	1004310	Positioning Strap, Seat/Chest w/ Auto Style Push Button Buckle (Eyelet to Eyelet Length 48")	1	1
8	E,G	1034625	Positioning Strap, Seat/Chest w/ Auto Style Push Button Buckle (Eyelet to Eyelet Length 61")	1	1
8	E,F	1034625.	0	1	1
8	E,G	1034752	Positioning Strap, Seat/Chest w/ Airline Style Buckle (Eyelet to Eyelet Length 61")	1	1
8	D,E	1034745	Positioning Strap, Seat/Chest w/ Hook and Loop Style Buckle (Eyelet to Eyelet Length 61")	1	1
	A	0020200	Legrest Pad w/ Screws, Otto Bock (6" Wide x 9" High)	1	1
	A	0020300	Adapter Plate, Otto Bock Legrest Pad	1	1
	A,I	0143900	Flap, Back Pan Tarsys	1	1
	A,J	0144000	Flap, Back Pan Tarsys	1	1
	A,G	0144100	Flap, Back Pan Tarsys	1	1
NOTE: A - Not Shown B - Includes Items 2-4 C - Includes Items 3, 6, and 7 D - Chest Only E - Positioning strap attaching hardware not included. F - 16-19" Wide G - 20-22" Wide I - 16-17" Wide J - 18-19" Wide					

Conversion Kit - 2GR To 2GTR For TDX



1

Conversion Kit - 2GR To 2GTR For TDX

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	1140348	Kit, Conversion - 2GR To 2GTR On TDX For All User Weight Limits	1	1
2			Actuator, Tilt - For All User Weight Limits	1	1
3			Bushing (3/8 x 5/8 x 1/2")	1	2
4			Bolt, Shoulder (3/8 x 2-1/2")	1	1
5			Locknut (5/16-18)	1	2
6			Bar, Clamp, Black	1	2
7			Guide, Short Linear	1	2
8			Screw, Socket Flat Head C'sunk with Patch (1/4-20 x 3/4")	1	6
9			Screw, Socket Head Cap (5/16-18 x 1")	1	4
9			Screw, Socket Head Cap with Patch (5/16-18 x 1-1/4")	1	4
10			Screw, Socket Head Shoulder (3/8 x 1-1/2")	1	1
11			Locknut (5/16-18)	1	4
12			Washer, Flat (5/16 x 5/8 x 1/16")	1	4
13			Ring, Retaining (3/8")	1	4
14			Washer, Flat (3/8 x 11/16 x 1/16")	1	4
15			Washer, Nylon (3/8 x 7/8 x 1/16")	1	8
16			Spacer (3/8 x 3/4 x 3/8")	1	2
17			Link, Tilt	1	2
19			Screw, Set (#8-32 x 3/16")	1	1
20			Linkage, Tilt Potentiometer	1	1
21			Harness, Tilt Potentiometer with Nut and Washer	1	1
22			Screw, Socket Head Cap (#8-32 x 5/8")	1	1
23			Washer, Nylon (3/16 x 3/4 x 5/32")	1	1
24			Shroud Cover Assembly with Decal, 2GTR Right	1	1
24			Shroud Cover Assembly with Decal, 2GTR Left	1	1
25			Controller, MK5 T.R.C.M.	1	1
26			Locknut (5/16-18)	1	4
27			Screw, Socket Head Shoulder (3/8 x 1-1/2")	1	4
28			Bushing, Black (7/16 x 1/2 x 11/16")	1	2
29			Block, Black Tilt Angle	1	2
30			Bolt, Shoulder (3/8 x 2-1/2")	1	2
31			Instruction Sheet, Conversion Kit - 2GR To 2GTR	1	1
18	B	1117258	Tilt Potentiometer Assembly	1	1
NOTE: A - Includes items 2-17, 19-31 and used for all user weight limits B - Includes items 19-23 C - Item number 9 part #1114962 was used before 12/19/05 and part #1108429 is used after 12/18/05					

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