



# KeysFitness®

## Owner's Manual

# 1850



### **! CAUTION**

Read all precautions and instructions in this manual before using this equipment.



215-00009  
09/04



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**THANK YOU** for making this Power System unit a part of your exercise program. Keys Fitness and our Power System Series assures the very best in value, appearance, durability and biomechanics.

This manual will guide you through the assembly process. If at any time you are having trouble with the assembly or use of this product, then please contact us at our Keys Fitness Help-line. We have trained service technicians on site to take care of you, our valued customer.

## **REGISTRATION CARD**

To avoid unnecessary delays in warranty parts and to insure that a permanent record of your purchase is on file with our company, be sure to send in the warranty registration card or register on-line at [www.keysfitness.com](http://www.keysfitness.com) within 10 days of purchase.

## **POWER SYSTEM SERIES**

### **QUESTIONS?**

**CALL**

**1-888-340-0482**

**Monday-Friday**

**8:30-5:30 Central Time**

*When calling please have the following product information available:*

- Product Series
- Model #
- PO # (located on the front of the manual)
- Part Number
- Part Description

Prior to assembly, remove components from the box and verify that all the listed parts were supplied.

**NOTE:** Hand tighten bolts and nylon nuts until machine is fully assembled.

## **SAFETY INFORMATION WARNING!**

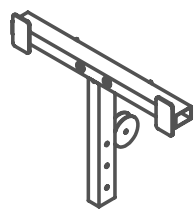
Before using this unit or starting any exercise program, consult your physician. This is especially important for persons over the age of 35 and/or persons with pre-existing health problems. Keys Fitness Products LP assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

It is the owner's responsibility to ensure that all users of this unit have read the Owner's Manual and are familiar with safety information and precautions.

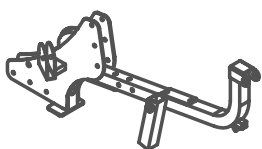
## **SAFETY PRECAUTIONS**

- This Power System unit should only be used on a level surface and is intended for indoor use only. Keys Fitness recommends an equipment mat be placed under the unit to protect the floor or carpet and for easier cleaning.
- Wear comfortable, good-quality walking or running shoes and appropriate clothing. Do not use this unit with bare feet, sandals, socks or stockings!
- Always examine your unit before using to ensure all parts are in working order.
- Do not leave children unsupervised near or on the unit.
- Service to your Power System unit should only be performed by an authorized service representative, unless authorized and/or instructed by a Keys Fitness technician. Failure to follow these instructions will void the warranty.

## Box 1



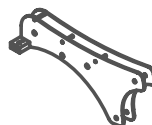
[1#] 1pc



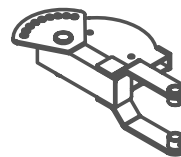
[2#] 1pc



[3#] 1pc



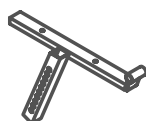
[4#] 1pc



[5#] 1pc



[10#] 1pc



[13#] 1pc



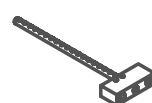
[24#] 2pcS



[25#] 1pc



[26#] 1pc



[27#] 1pc



[30#] 2pcS



[31#] 1pc



[33#] 7pcS



[42#] 6pcS



[44#] 20pcS



[45#] 1pc



[46#] 1pc



[47#] 1pc



[49#] 1pc



[52#] 2pcS



[53#] 10pcS



[54#] 2pcS



[55#] 8pcS



[56#] 4pcS



[58#] 2pcS



[59#] 2pcS



[60#] 3pcS



[61#] 1pc



[63#] 4pcS



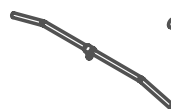
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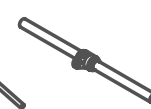
[68#] 3pcS



[69#] 1pc



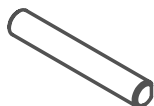
[70#] 1pc



[71#] 1pc



[72#] 1pc



[73#] 1pc



[74#] 1pc



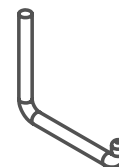
[75#] 1pc



[76#] 2pcS



[80#] 1pc



[81#] 1pc



[82#] 1pc



[87#] 2pcS



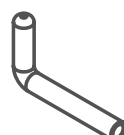
[109#] 1pc



[110#] 1pc



[111#] 4pcS



[112#] 3pcS



[113#] 1pc

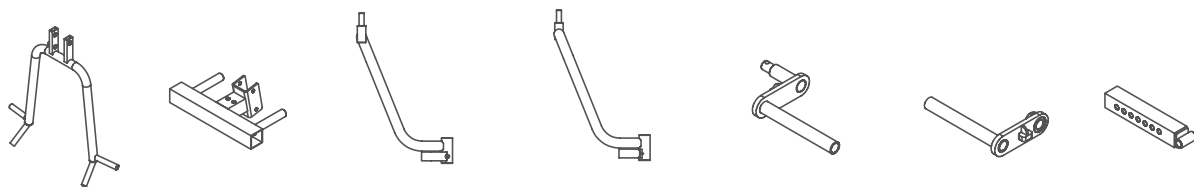


[114#] 1pc

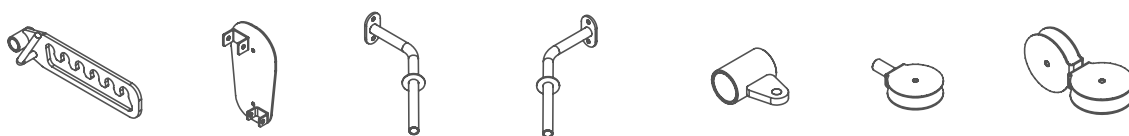


[116#] 1pc

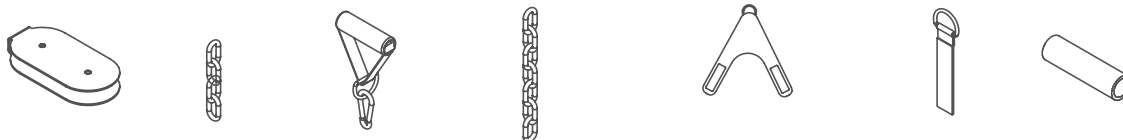
## Box 2



[6#] 1pc [7#] 1pc [8#] 1pc [9#] 1pc [11#] 1pc [12#] 1pc [14#] 1pc



[15#] 1pc [16#] 1pc [17#] 1pc [18#] 1pc [19#] 2pcS [21#] 1pc [22#] 1pc



[23#] 1pc [32#] 1pc [34#] 2pcS [35#] 1pc [40#] 1pc [41#] 1pc [43#] 4pcS

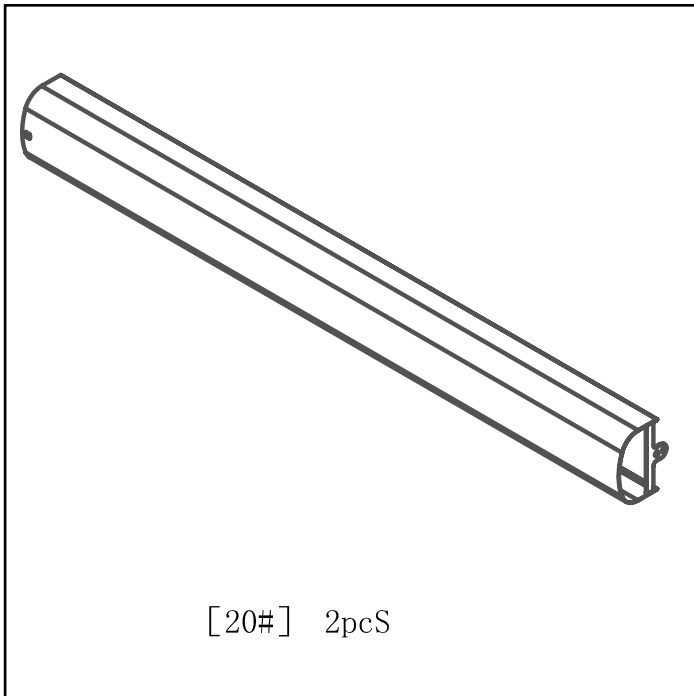


[50#] 1pc [56#] 4pcS [57#] 4pcS [58#] 4pcS [60#] 2pcS [61#] 1pc [62#] 2pcS

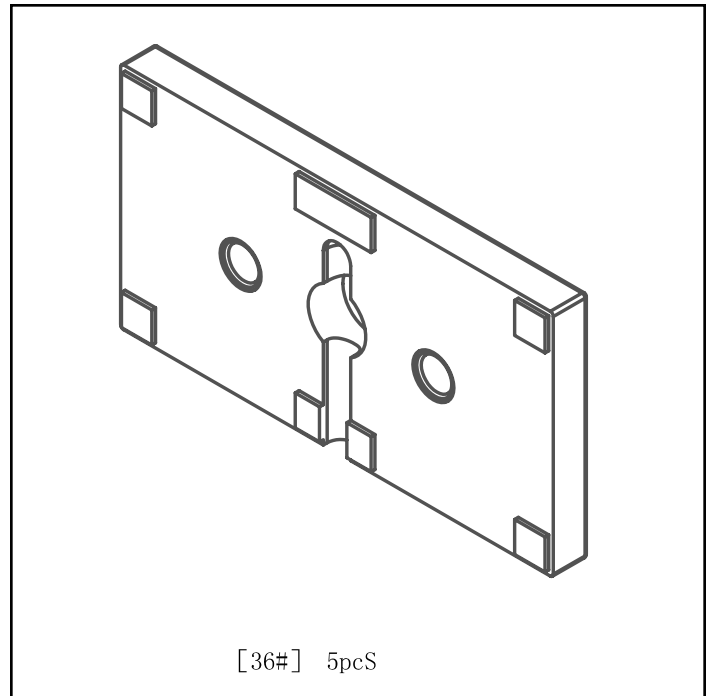


[64#] 4pcS [65#] 6pcS [67#] 1pc [77#] 1pc [78#] 1pc [79#] 2pcS [86#] 1pc

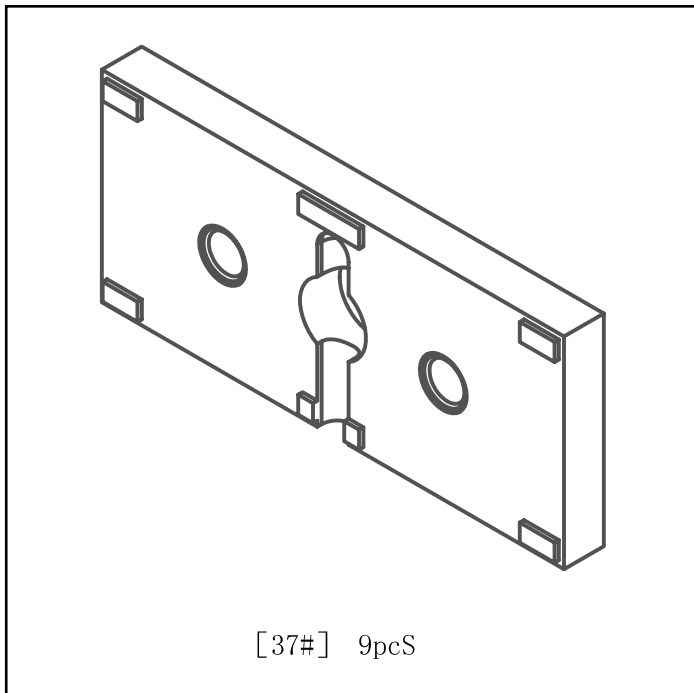
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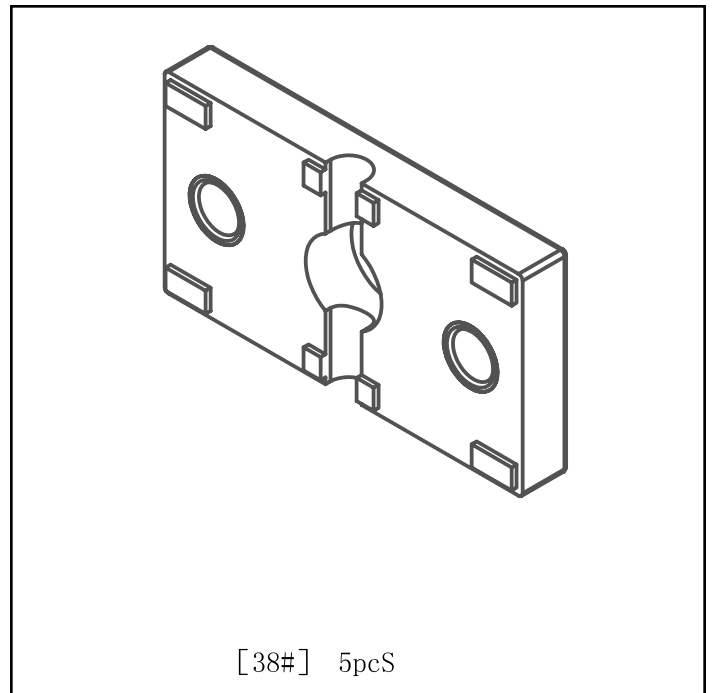
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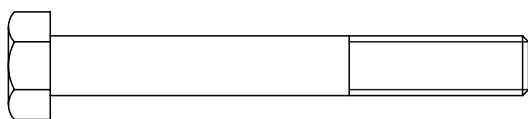


## Box 5

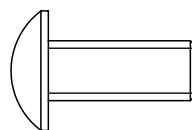


## Box 6

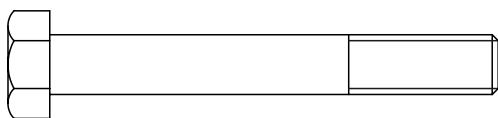




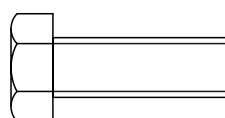
[95#] M10\*80 8pcs



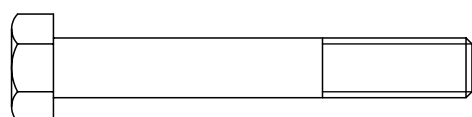
[97#] M10\*25 8pcs



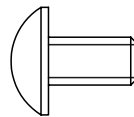
[94#] M10\*75 9pcs



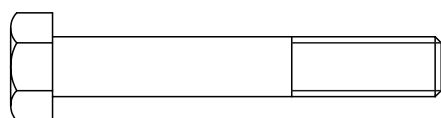
[89#] M10\*30 2pcs



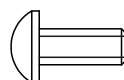
[93#] M10\*70 5pcs



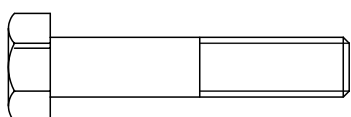
[118#] M8\*15 5pcs



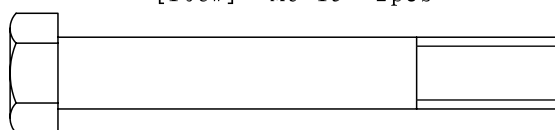
[92#] M10\*65 1pc



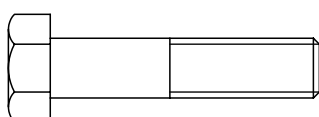
[108#] M6\*15 2pcs



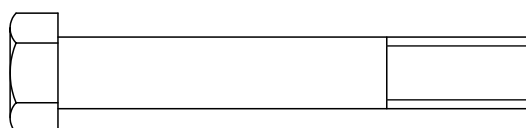
[90#] M10\*50 2pcs



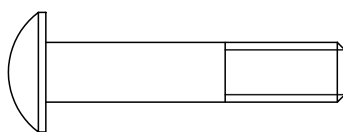
[99#] M12\*85 1pc



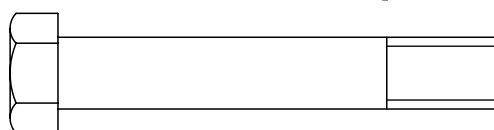
[91#] M10\*45 9pcs



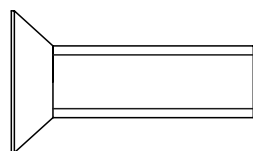
[98#] M12\*80 4pc



[96#] M10\*50 2pcs



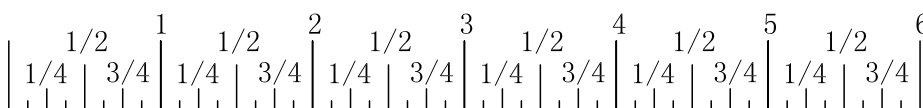
[88#] M12\*75 1pc



[28#] M12\*35 1pc

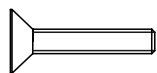


Millimeters



Inches

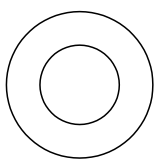




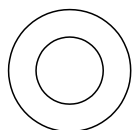
[85#] M4\*20 2pcs



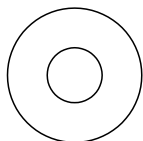
[84#] M8\*6 5pcs



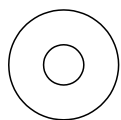
[101#]  $\varnothing 24 * \varnothing 13 * 1.5$  11pcs



[102#]  $\varnothing 20 * \varnothing 11 * 2$  78pcs



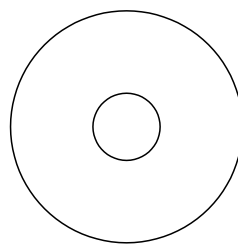
[119#]  $\varnothing 22 * \varnothing 9 * 2$  3pcs



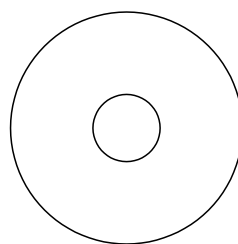
[48#]  $\varnothing 16 * \varnothing 9 * 1.6$  1pc



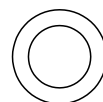
[51#]  $\varnothing 9.3 * \varnothing 6.1 * 1.6$  1pc



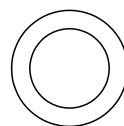
[106#]  $\varnothing 38 * \varnothing 11 * 2$  2pcs



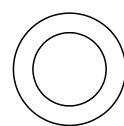
[107#]  $\varnothing 38 * \varnothing 11 * 2$  1pc



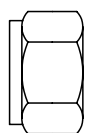
[103#]  $\varnothing 15.4 * \varnothing 10.2 * 2.6$  9pcs



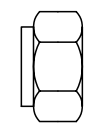
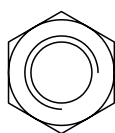
[117#]  $\varnothing 18.4 * \varnothing 12.2 * 3.1$  1pc



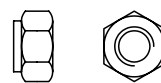
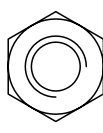
[115#]  $\varnothing 12.3 * \varnothing 8.1 * 2.1$  1pc



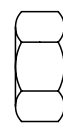
[105#] M12 5pcs



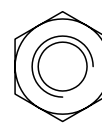
[104#] M10 33pcs



[83#] M6 1pc



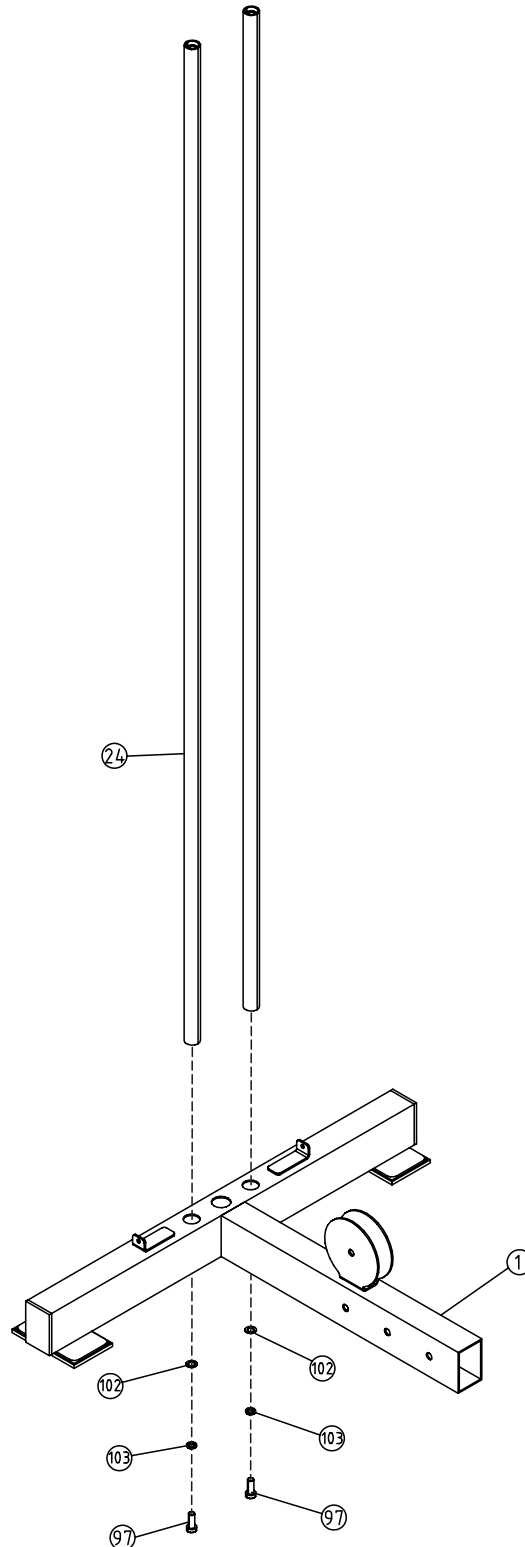
[100#] M10 1pc



## STEP 1

Insert the two Guide Rods (24) into Rear Base (1) and secure them in place using two Washers (102), two Spring Washers (103), and two Allen Bolts (97).

**Figure 1**



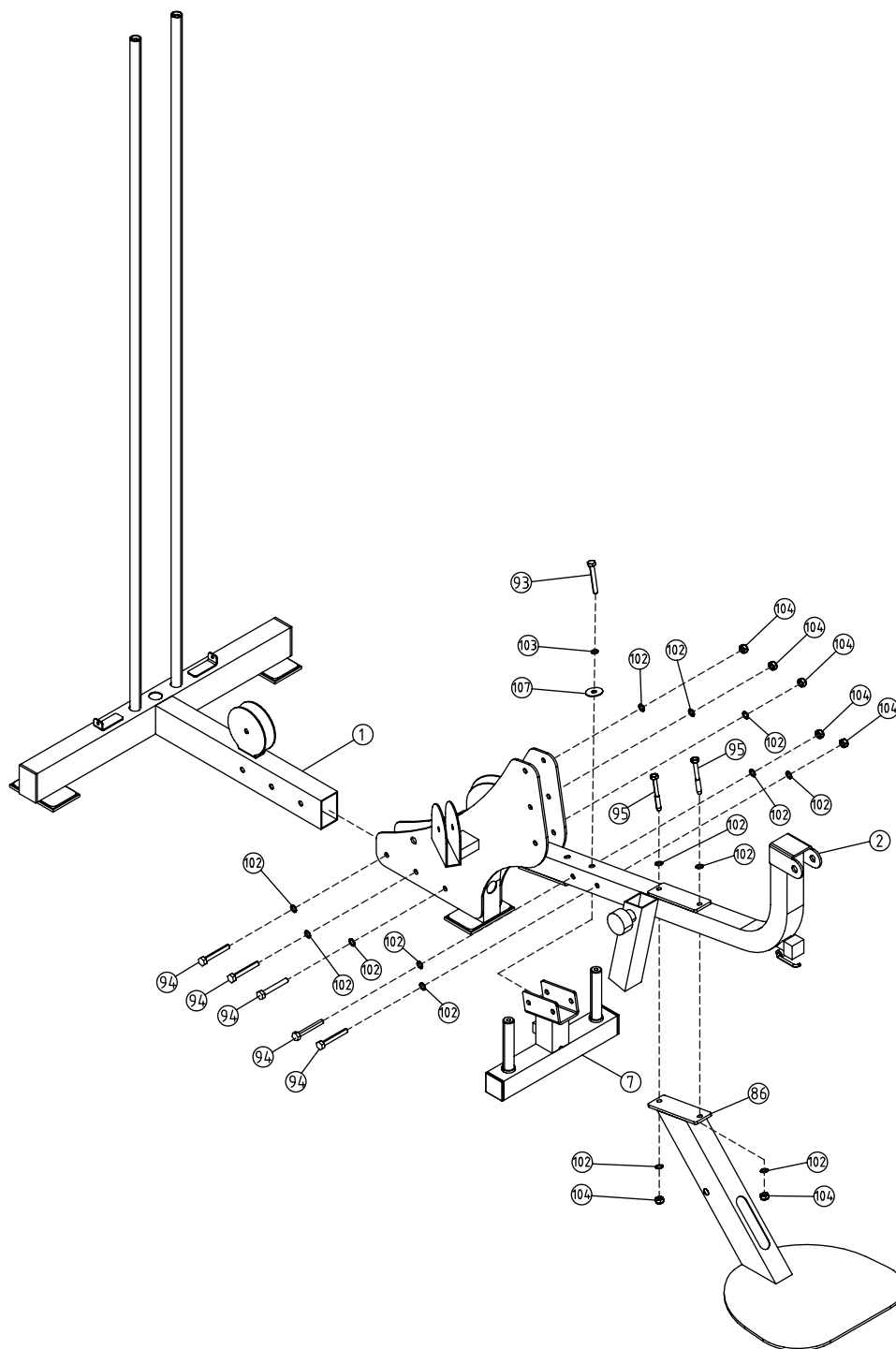
## STEP 2

Attach the Seat Pad Support Receptacle (2) to Rear Base (1) and secure in place using three Nylon Locknuts (104), six Washers (102), and three Bolts (94).

Connect the Front Upright (86) to Seat Pad Support Receptacle (2) and secure together using two Nylon Locknuts (104), four Washers (102), and two Bolts (95).

Insert the Pec Dec Mount (7) onto Seat Pad Support Receptacle (2) using two Nylon Locknuts (104), four Washers (102), and two Bolts (94) on the side. Next, insert one Washer (107), one Spring Washer (103), and one Bolt (93) at the top.

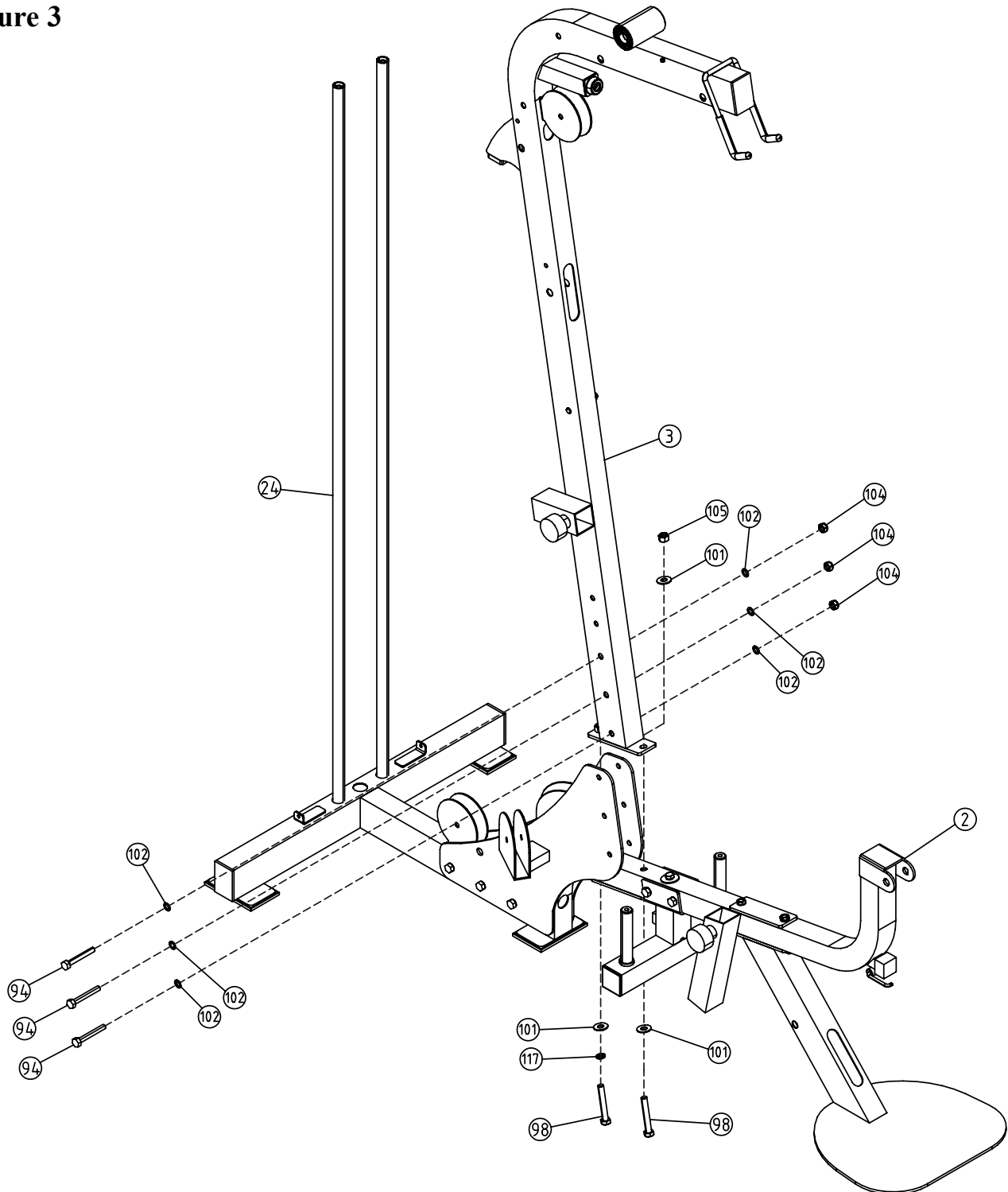
**Figure 2**



## Step 3

Install the Main Upright (3) onto Seat Pad Support Receptacle (2). Secure it in place using three Nylon Locknuts (104), six Washers (102), and three Bolts (94) on the side. Two Bolts (98), one Spring Washer (117), three Washers (101), one Nylon Locknut (95) will secure it at the bottom.

**Figure 3**

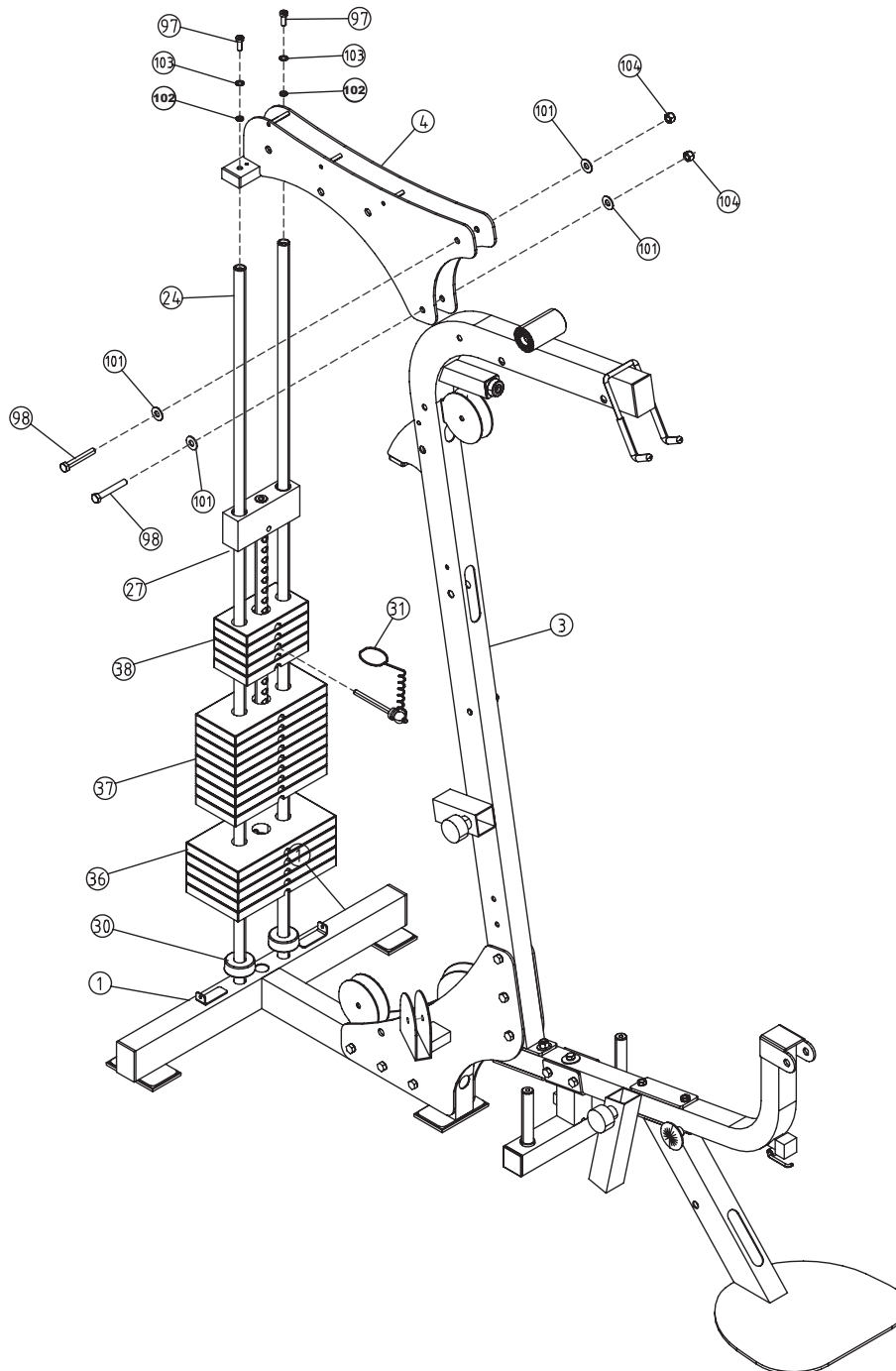


## Step 4

Slide one Weight Stack Bumper (30) down each Guide Rod (24). Next, slide the weight plates down the Guide Rods (24) in this order - five 15lb Plates (36), nine 10lb Plates (37), five 5lb Plates (38), and the Top Plate (27).

Insert the Main Top Beam (4) onto the two Guide Rods (24) and the Main Upright (3). Secure Main Top Beam (4) to Main Upright (3) using two Nylon Locknuts (104), four Washers (101), two Bolts (98). Last, use two Washers (102), two Spring Washers (103), and two Allen Bolts (97) to secure the Main Top Beam (4) to the two Guide Rods (24).

**Figure 4**

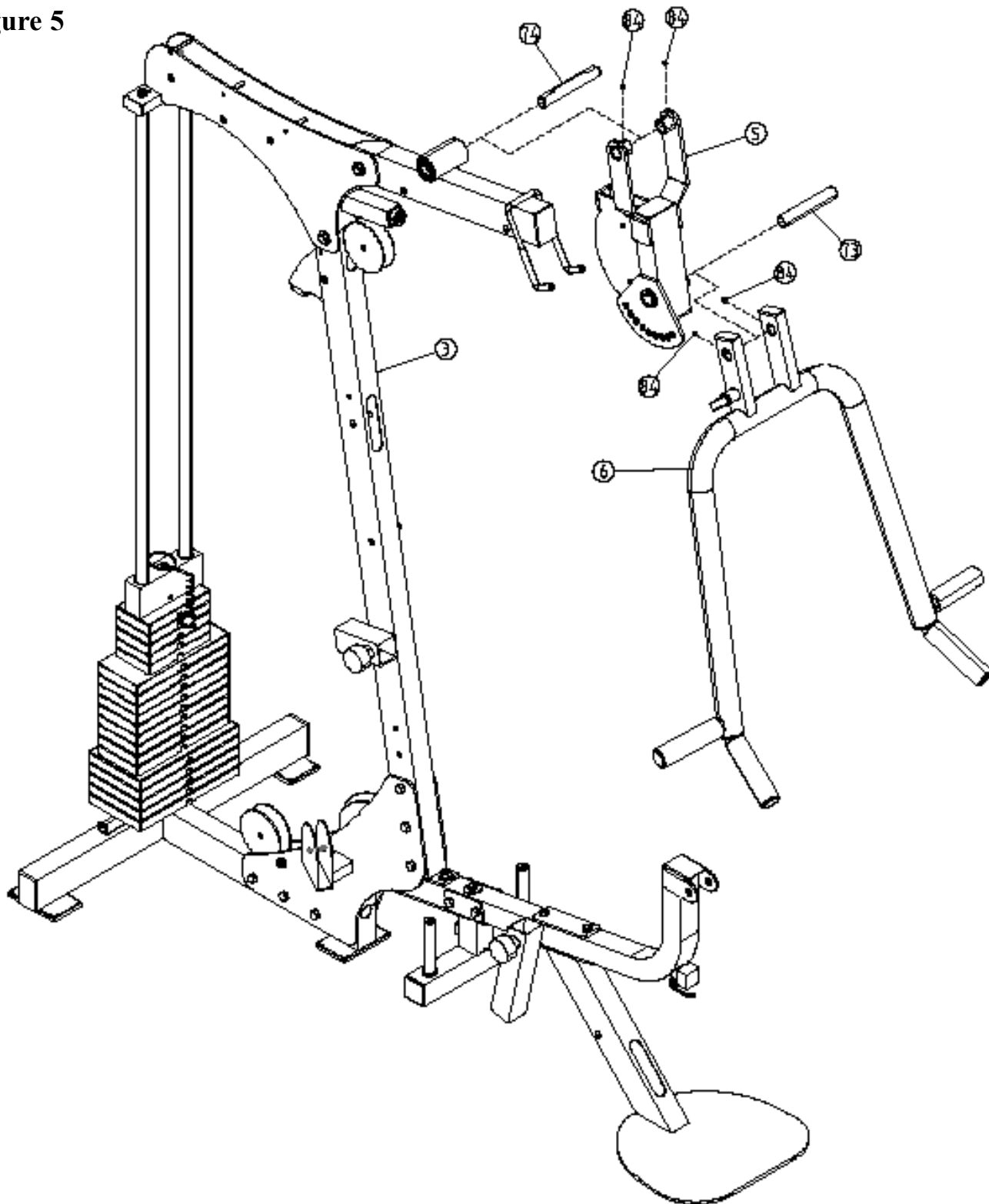


## Step 5

Attach Press Arm Support (5) to Main Upright (3) by aligning the holes and sliding the Shaft (74) through. Secure the Shaft (74) in place using two Set Screws (84).

Install Press Arm (6) to Press Arm Support (5) by aligning the holes and sliding the Shaft (73) through. Secure the Shaft (73) in place using two Set Screws (84).

**Figure 5**



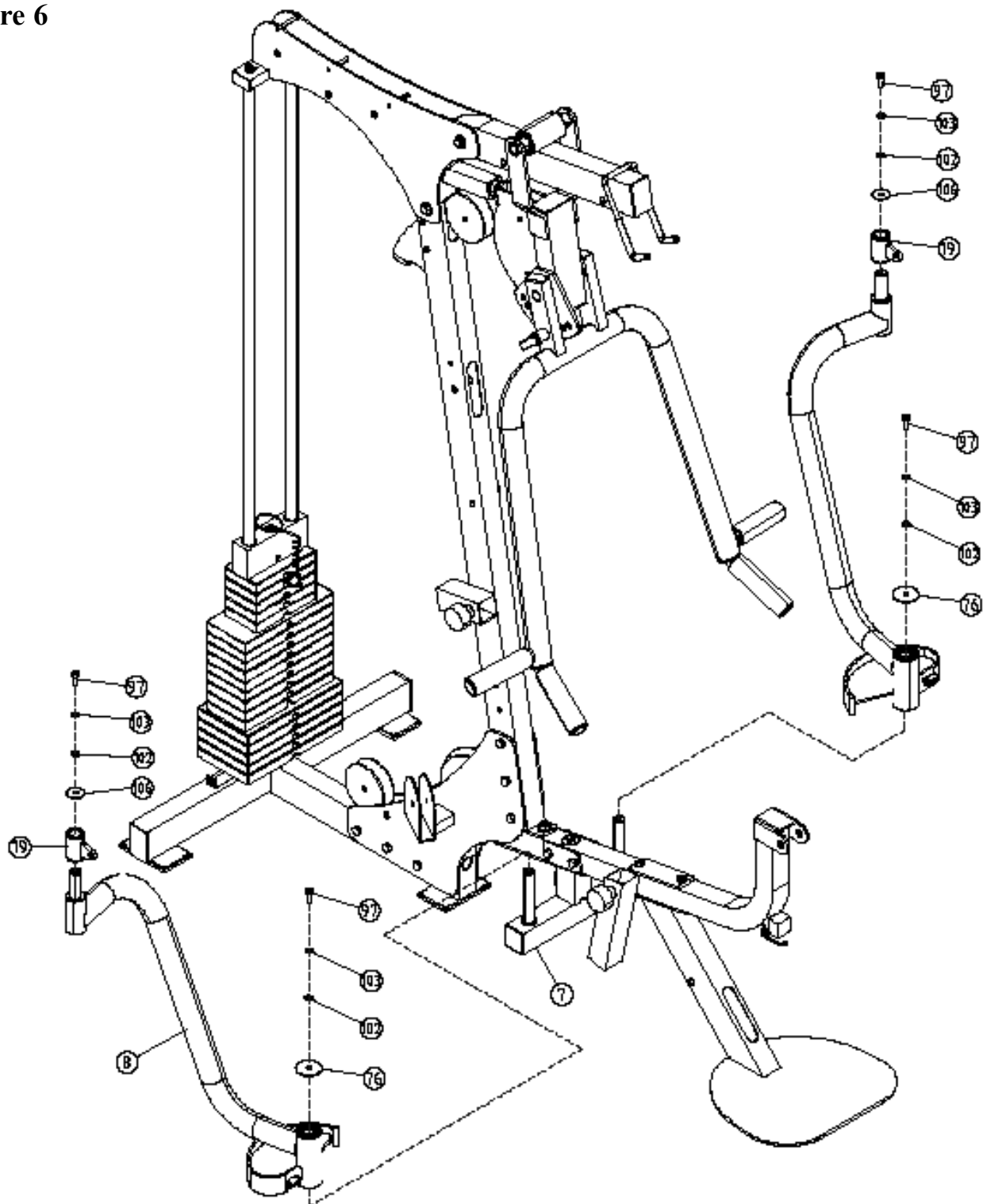
## Step 6

Slide the Right Pec Dec Arm (8) on to the shaft of the Pec Dec Mount (7). Secure the arm in place using one Big Washer (76), one Washer (102), one Spring Washer (103), and one Allen Bolt (97).

Slide Pec Dec Handle Bar (19) onto the top of the Right Pec Dec Arm (8) and secure using one Chrome Washer (106), one Washer (102), one Spring Washer (103), and one Allen Bolt (97).

*Repeat this step to complete the Left Pec Dec assembly.*

**Figure 6**

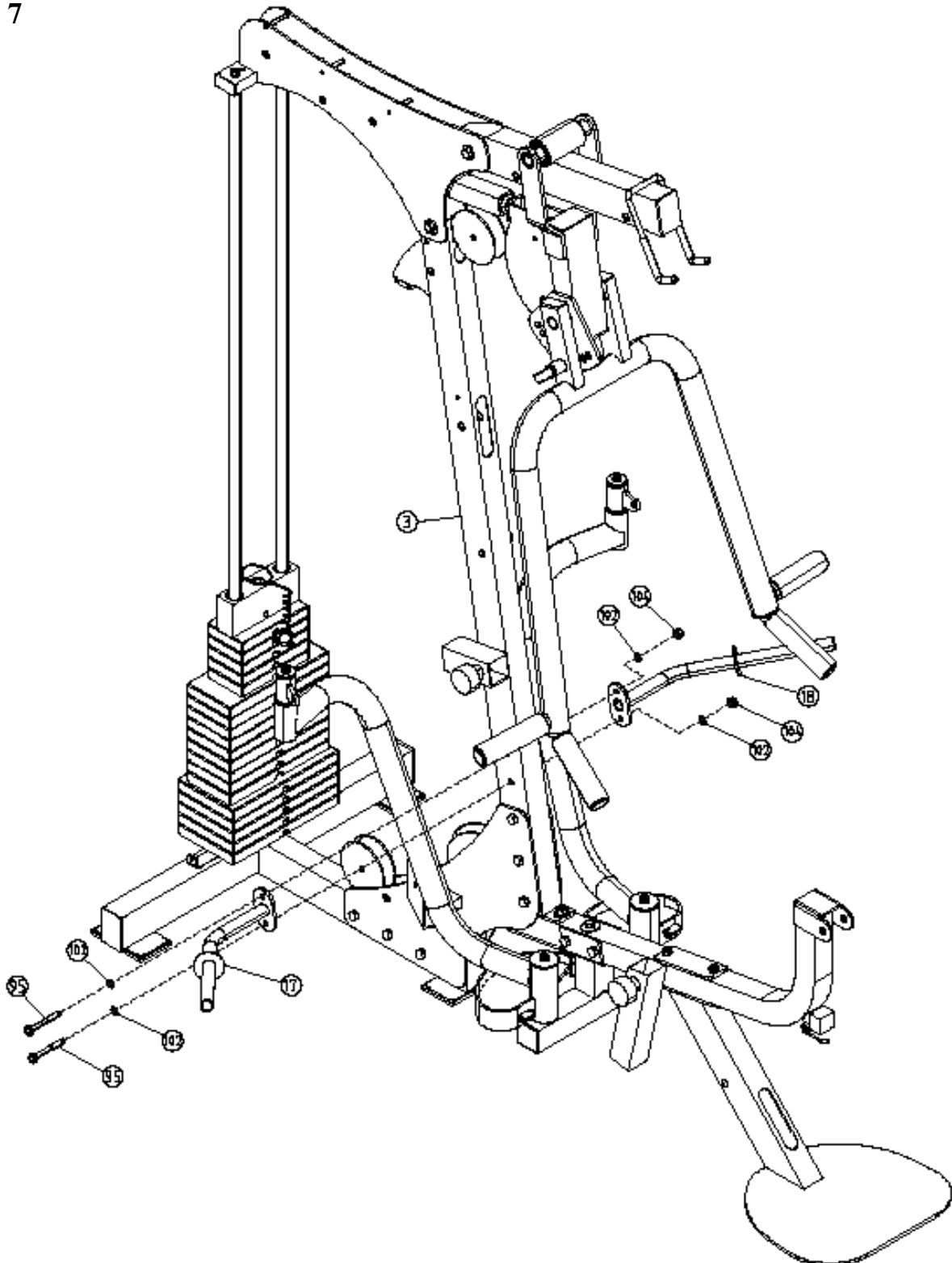


## Step 7

Install the Right and Left Hold Leg Frames (17 & 18) to Main Upright (3) and secure using two Nylon Locknuts (104), four Washers (102), and two Bolts (95).

*Make sure the both Hold Leg Frames are angled upwards.*

**Figure 7**



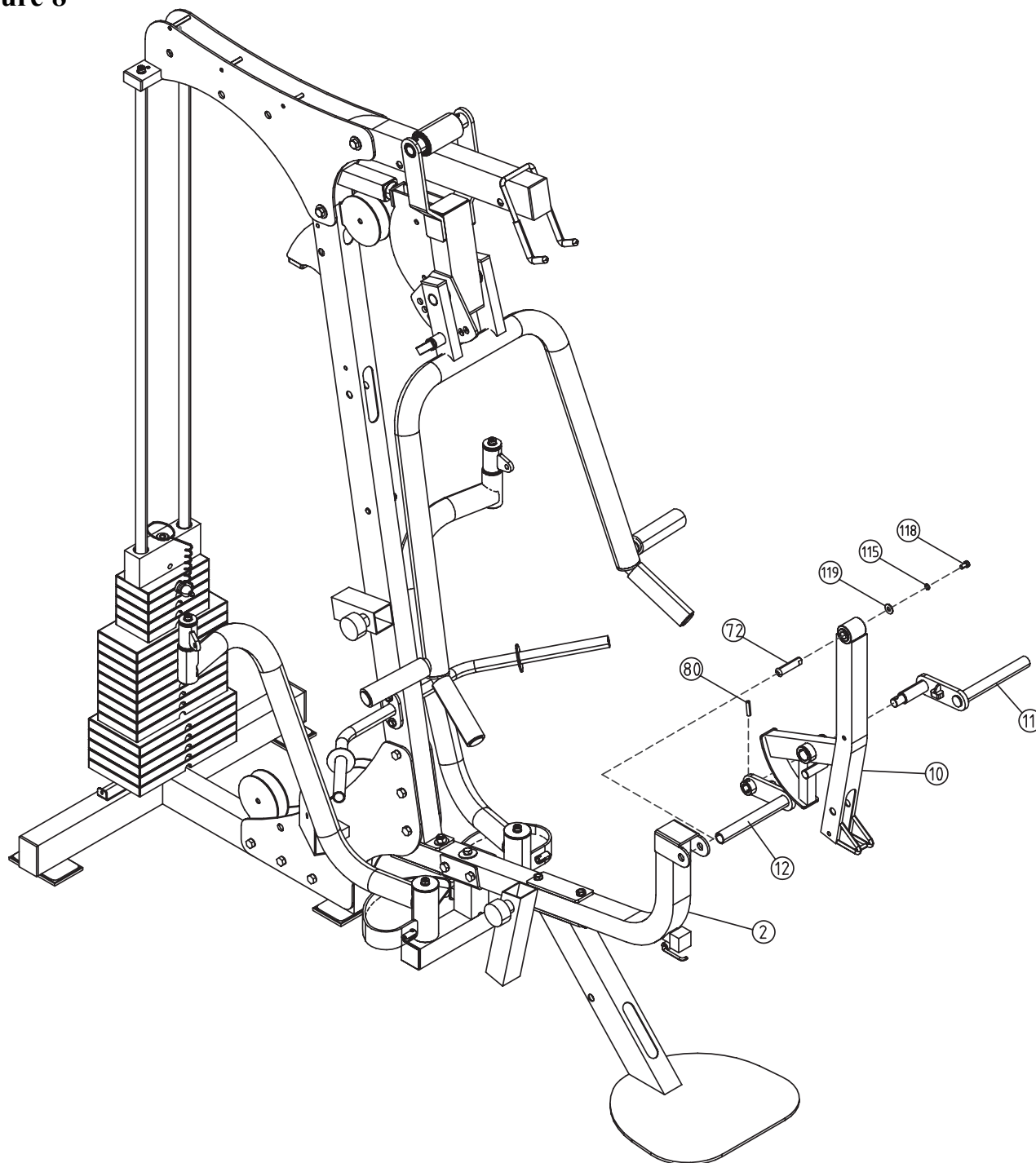


## Step 8

Slide the Shaft (72) into the Leg Extension Lever (10). Attach Leg Extension Lever (10) to Seat Pad Support Receptacle (2) and secure using one Washer (119), one Spring Washer (115), and one Allen Bolt (118).

Slide Foam Frame w/ Shaft (11) through the Leg Extension Lever (10) and attach the Foam Frame w/o Shaft (12) to the other side. Insert the Slip Tension Pin (80) through the hole where the two foam frames meet. **Note:** You may need to use a rubber mallet to install Slip Tension Pin (80).

**Figure 8**



## Step 9

Attach the Seat Pad (26) to the Seat Pad Support (13) using two Washers (102) and two Allen Bolts (96). Slide the Seat Support assembly into the Seat Pad Support Receptacle (2) and secure by tightening the Locking Pop Pin (52).

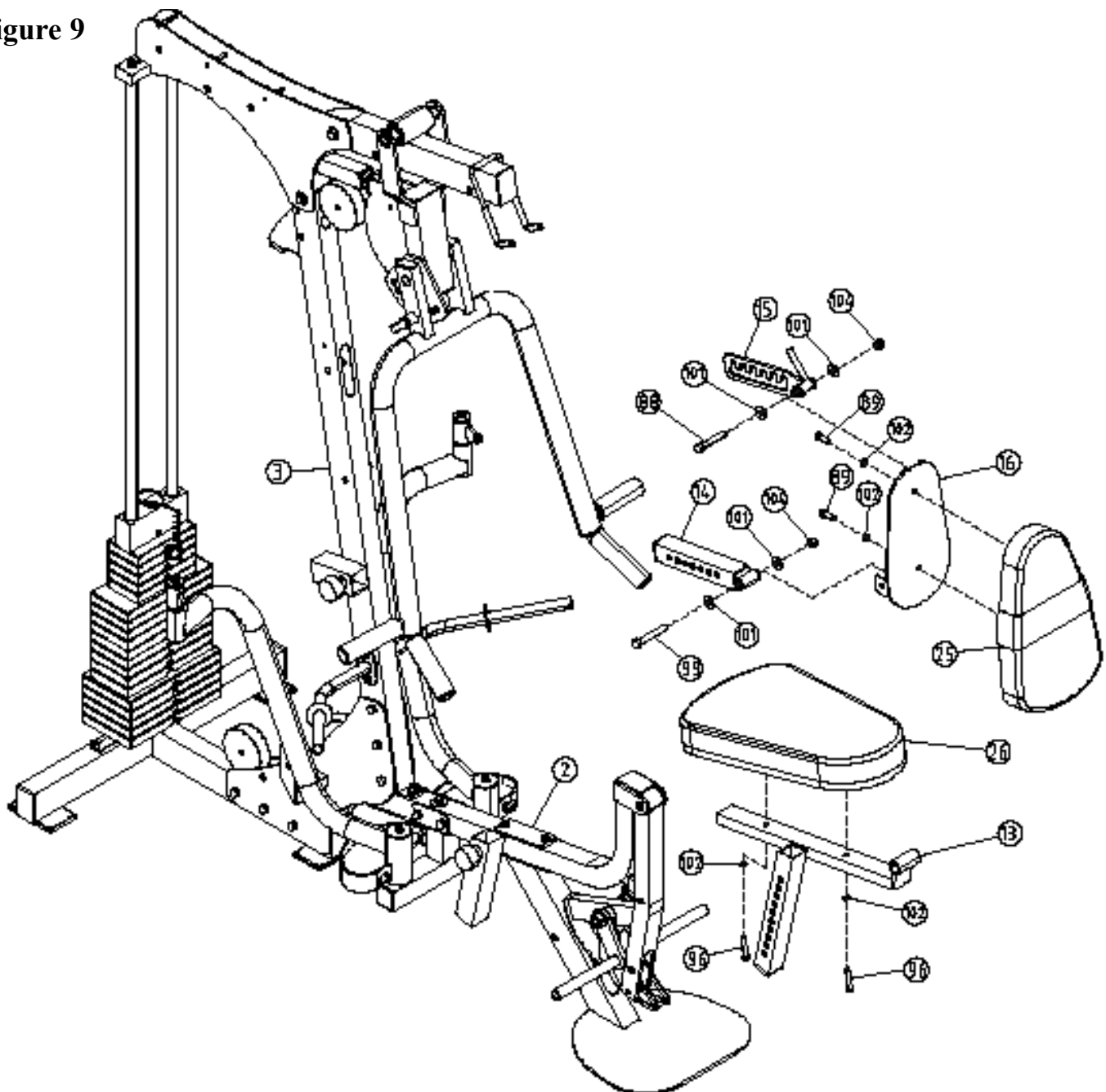
Install the Telescope (14) to the Back Pad Support (16) and secure in place using one Nylon Locknut (104), two Washers (101), and one Bolt (99).

Install the Tilting (15) to the Back Pad Support (16) and secure in place using one Nylon Locknut (104), two Washers (102), and one Bolt (88).

Attach the Back Pad (25) to Back Pad Support (16) using two Washers (102) and two Bolts (89).

Last, slide the Back Pad Support assembly into the receptacle on the Main Upright (3) and secure by tightening the Locking Pop Pin (52).

**Figure 9**



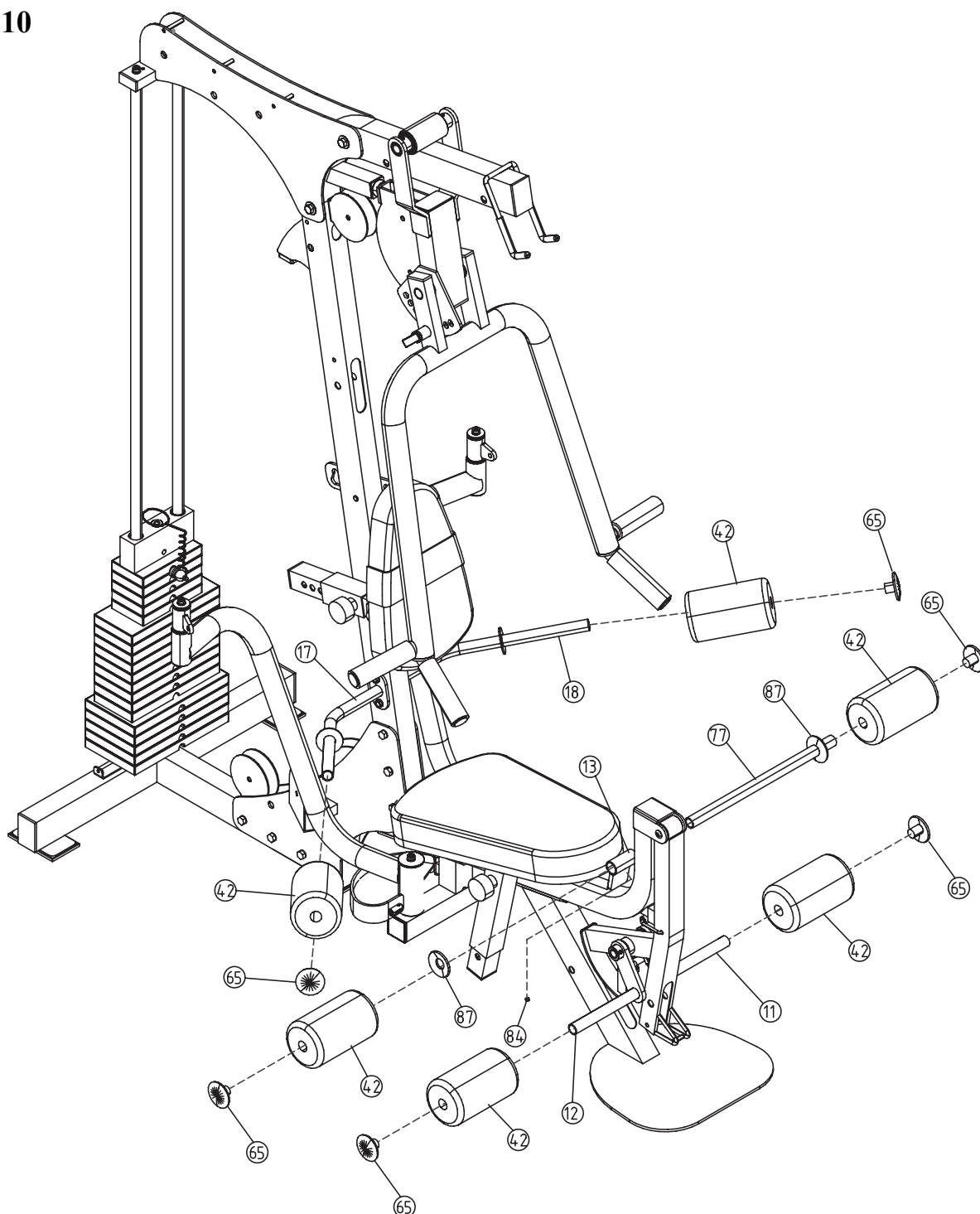
## Step 10

Slide two Upholstered Roller Pads (42) onto Foam Frames (11 & 12) and secure using two Big Plugs (65).

Slide the Long Foam Tube (77) through the hole in Seat Pad Support (13). Slide two Plastic Washers (87) onto each end of Long Foam Tube (77). Next, slide two Upholstered Roller Pads (42) onto each side of Long Foam Tube (77) and secure using two Big Plugs (65).

Slide two Upholstered Roller Pads (42) onto the Leg Hold Frames (17 & 18) and secure using two Big Plugs (65).

**Figure 10**



## Step 11

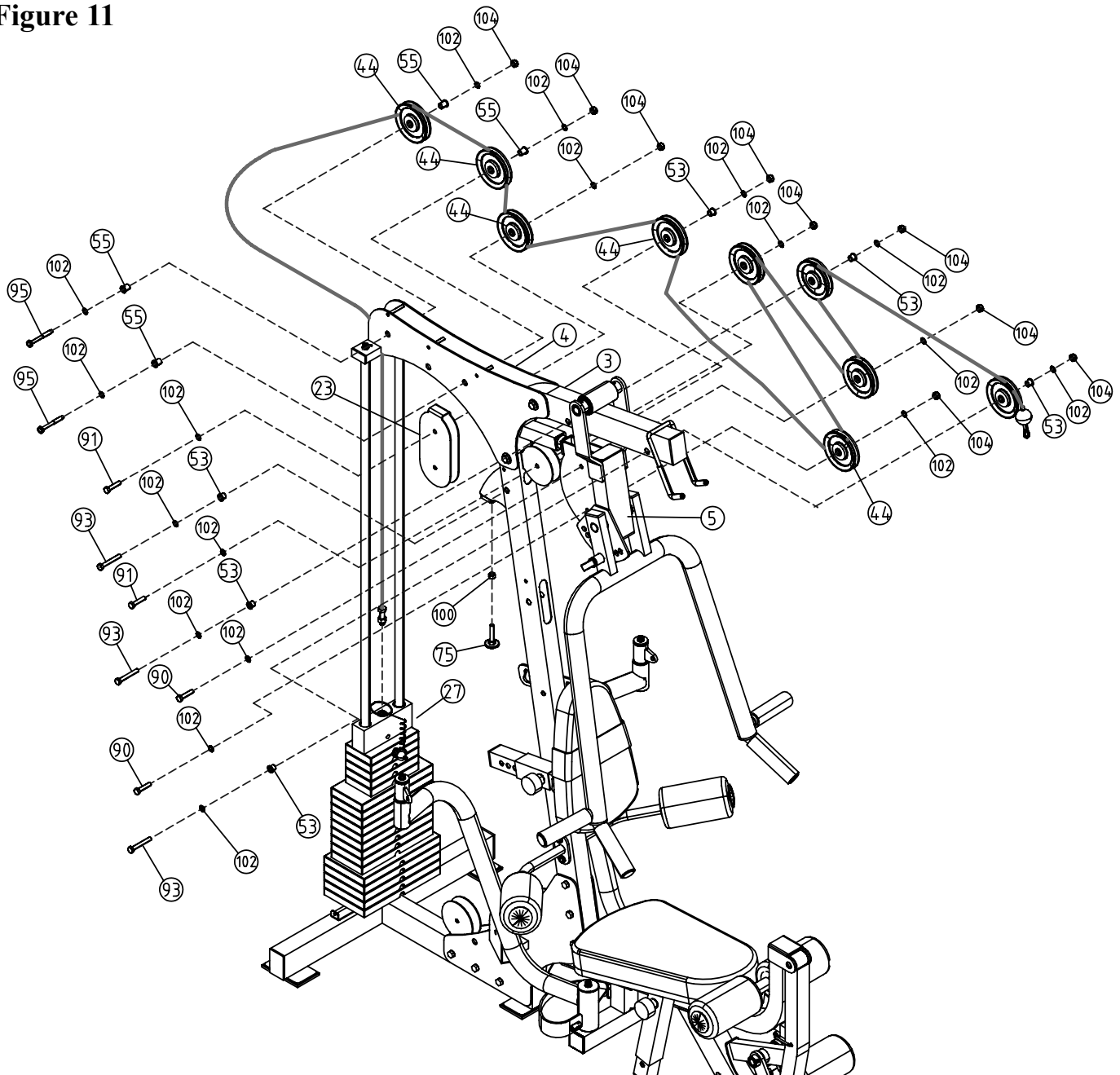
Note: Stretch all cables out completely and make sure all twisting is removed before installing.  
 Install Chest Press Cable (45) as detailed in Figure 11. Follow dotted lines to identify exact location of pulleys. See Page 29 "Cable View" for more detail.

Start by threading cable end into Top Plate (27).

You will need the following for installation:

- |                                    |                        |
|------------------------------------|------------------------|
| Pulley (44) - Qty. 9               | Bolt (90) - Qty. 2     |
| Cable (45) - Qty. 1                | Bolt (91) - Qty. 2     |
| Nylon Locknut (104) - Qty. 9       | Bolt (93) - Qty. 3     |
| Long Pulley Spacer (53) - Qty. 6   | Bolt (95) - Qty. 2     |
| Longer Pulley Spacer (55) - Qty. 4 | Washer (102) - Qty. 18 |
| Adjustable Stopper (75) - Qty. 1   | Hex Nut (100) - Qty. 1 |

**Figure 11**



## Step 12

Note: Stretch all cables out completely and make sure all twisting is removed before installing.

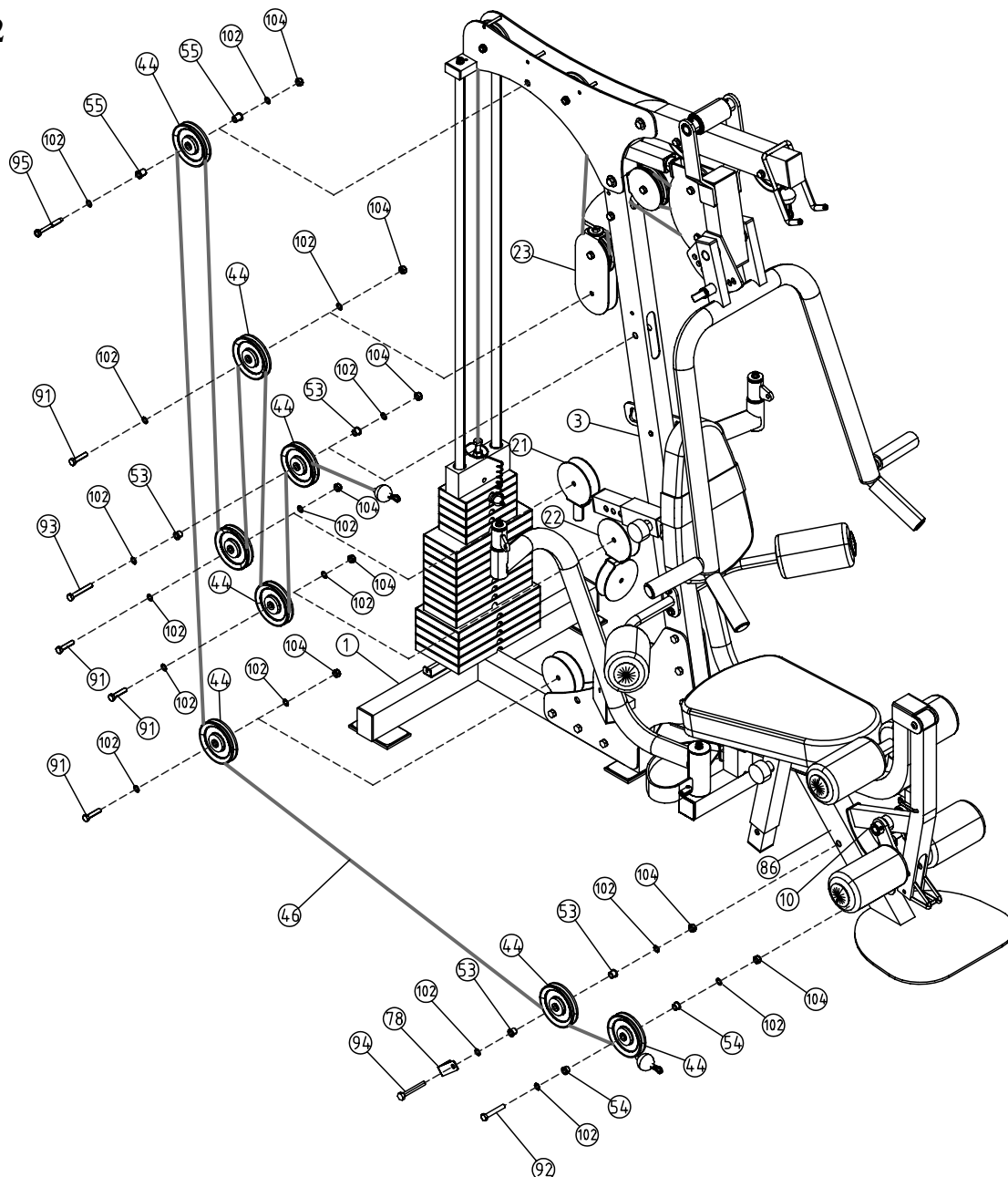
Install Mid Pulley Cable (46) as detailed in Figure 12. Follow dotted lines to identify exact location of pulleys. See Page 29 "Cable View" for more detail.

Start by installing cable under the pulley at Leg Extension location.

You will need the following for installation:

|                                    |                        |                                       |
|------------------------------------|------------------------|---------------------------------------|
| Pulley (44) - Qty. 8               | Bolt (91) - Qty. 3     | Pulley Bracket w/ Shaft (21) - Qty. 1 |
| Cable (46) - Qty. 1                | Bolt (92) - Qty. 1     | Pulley Bracket Block (22) - Qty. 1    |
| Nylon Locknut (104) - Qty. 8       | Bolt (93) - Qty. 1     | Pulley Bracket (23) - Qty. 1          |
| Long Pulley Spacer (53) - Qty. 6   | Bolt (94) - Qty. 1     |                                       |
| Longer Pulley Spacer (55) - Qty. 4 | Bolt (95) - Qty. 1     |                                       |
| Short Pulley Spacer (54) - Qty. 2  | Washer (102) - Qty. 18 |                                       |

**Figure 12**



## Step 13

Note: This step is only used if you **do not** have the Leg Press 2 attachment. Use the Cable Adapter (113) in place of the pulley.

Note: Stretch all cables out completely and make sure all twisting is removed before installing.

Install Leg Press Cable Substitute (47) as detailed in Figure 13. Follow dotted lines to identify exact location of pulleys.

You will need the following for installation:

Cable Adapter (113) - Qty. 1

Longer Pulley Spacer (55) - Qty. 2

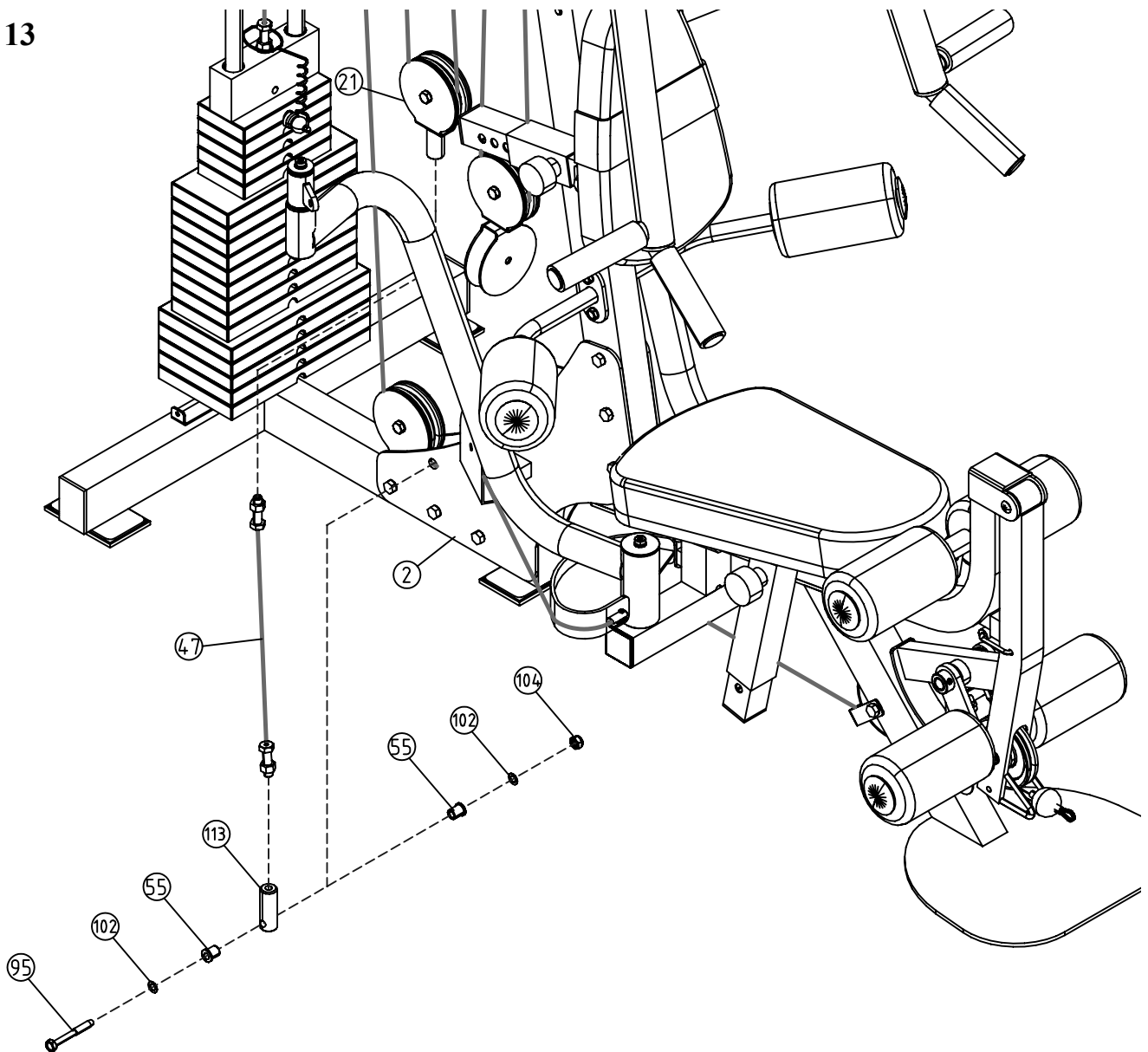
Cable (47) - Qty. 1

Bolt (95) - Qty. 1

Washers (102) - Qty. 2

Nylon Locknut (104) - Qty. 1

**Figure 13**



## Step 14

Note: Stretch all cables out completely and make sure all twisting is removed before installing.  
Install Pec Dec Cable (49) as detailed in Figure 14. Follow dotted lines to identify exact location of pulleys.  
*See Page 29 "Cable View" for more detail.*

You will need the following for installation:

Cable (49) - Qty. 1

Pulley (44) - Qty. 3

Pulley Bracket Block (22) - Qty. 1

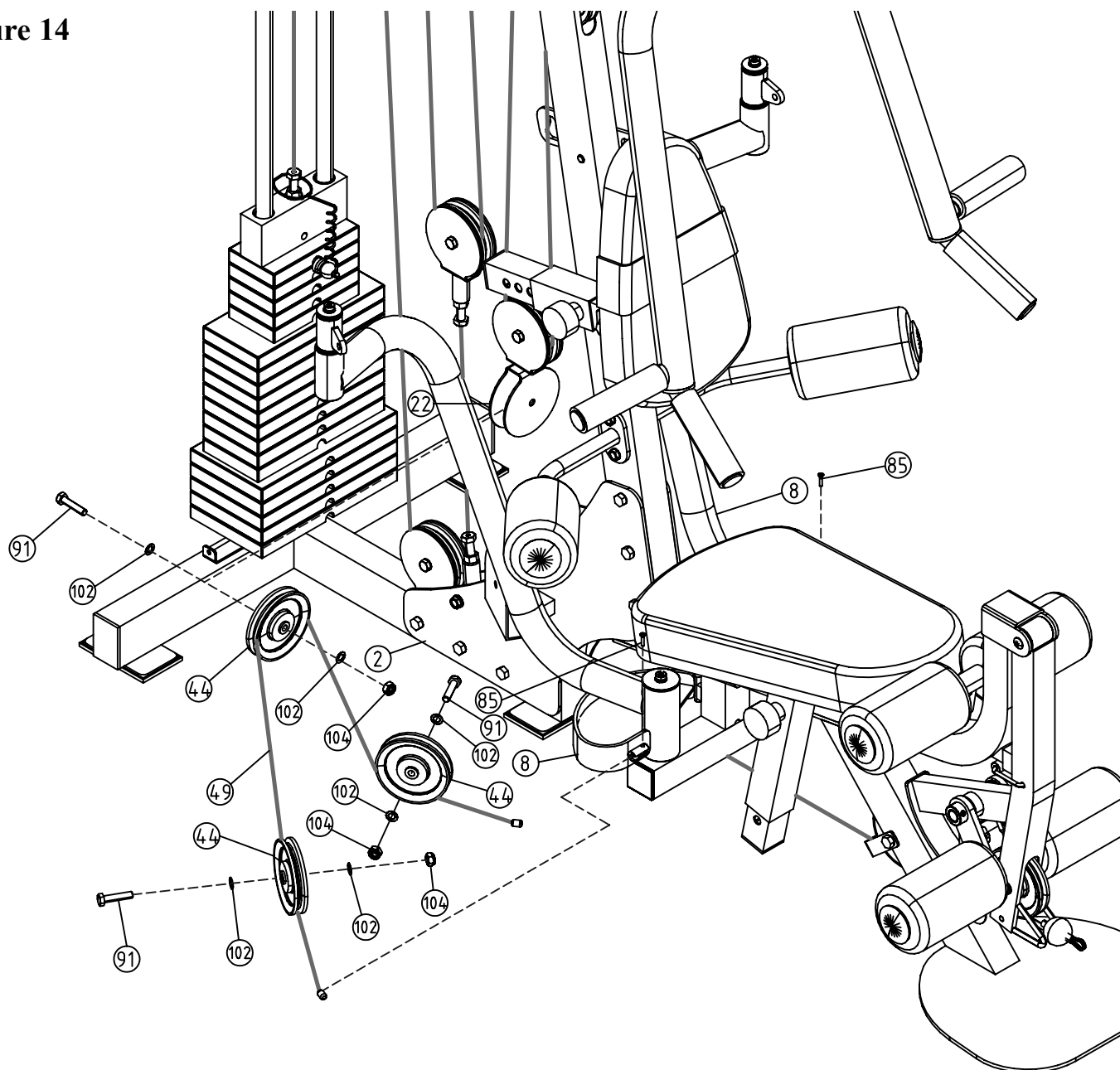
Bolt (91) - Qty. 3

Washers (102) - Qty. 6

Nylon Locknut (104) - Qty. 3

Philips Screw (85) - Qty. 2

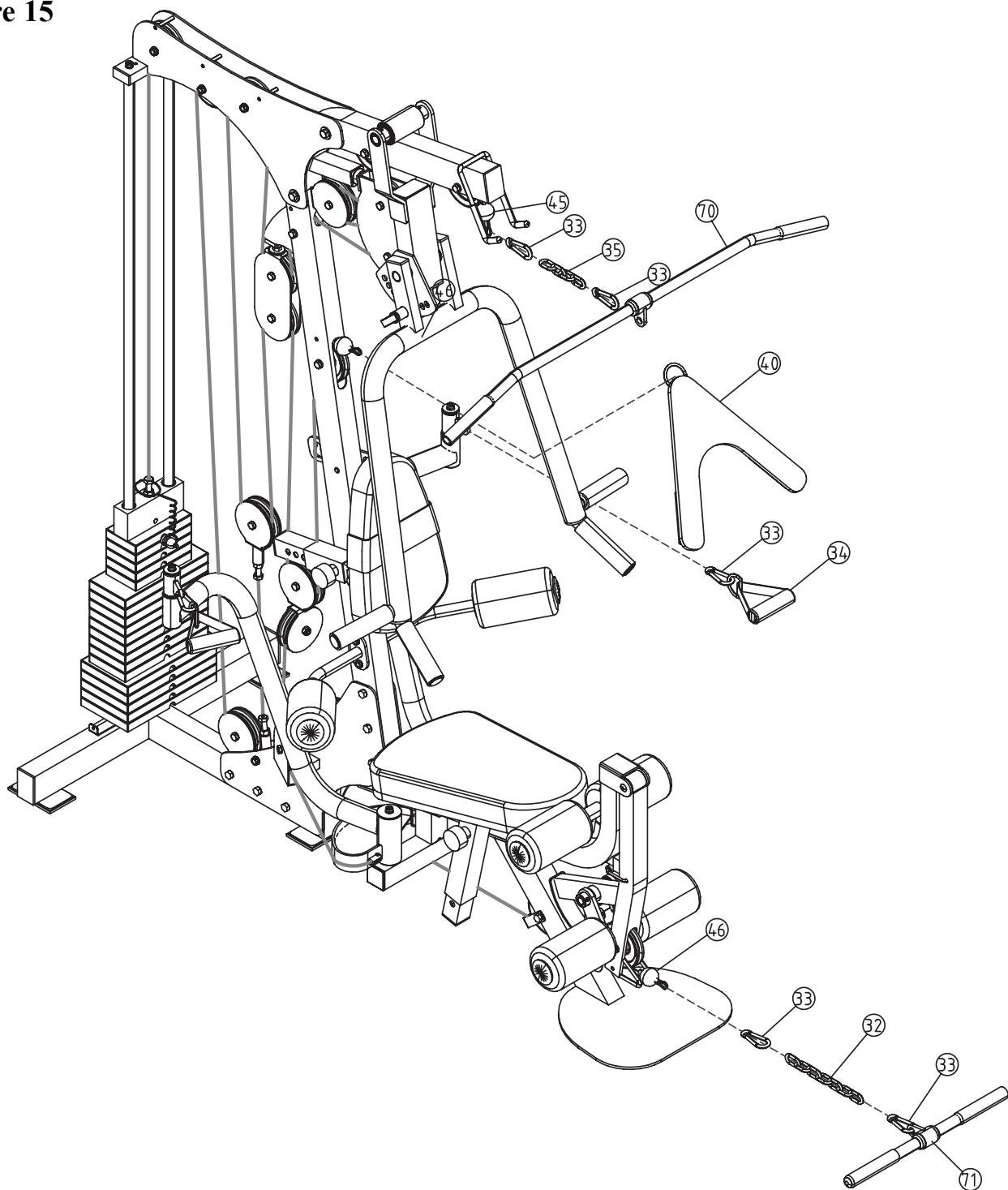
**Figure 14**



## Step 15

Connect Long Lat Bar (70) to the Chest Press Cable (45) using two Gear Hooks (33) and Short Chain (35).  
Connect Ab Strap (40) or Lat Strap (34) to Mid Pulley Cable (46) using one Gear Hook (33).  
Connect Short Lat Bar (71) to Mid Pulley Cable (46) using two Gear Hooks (33) and Long Chain (32).

Figure 15



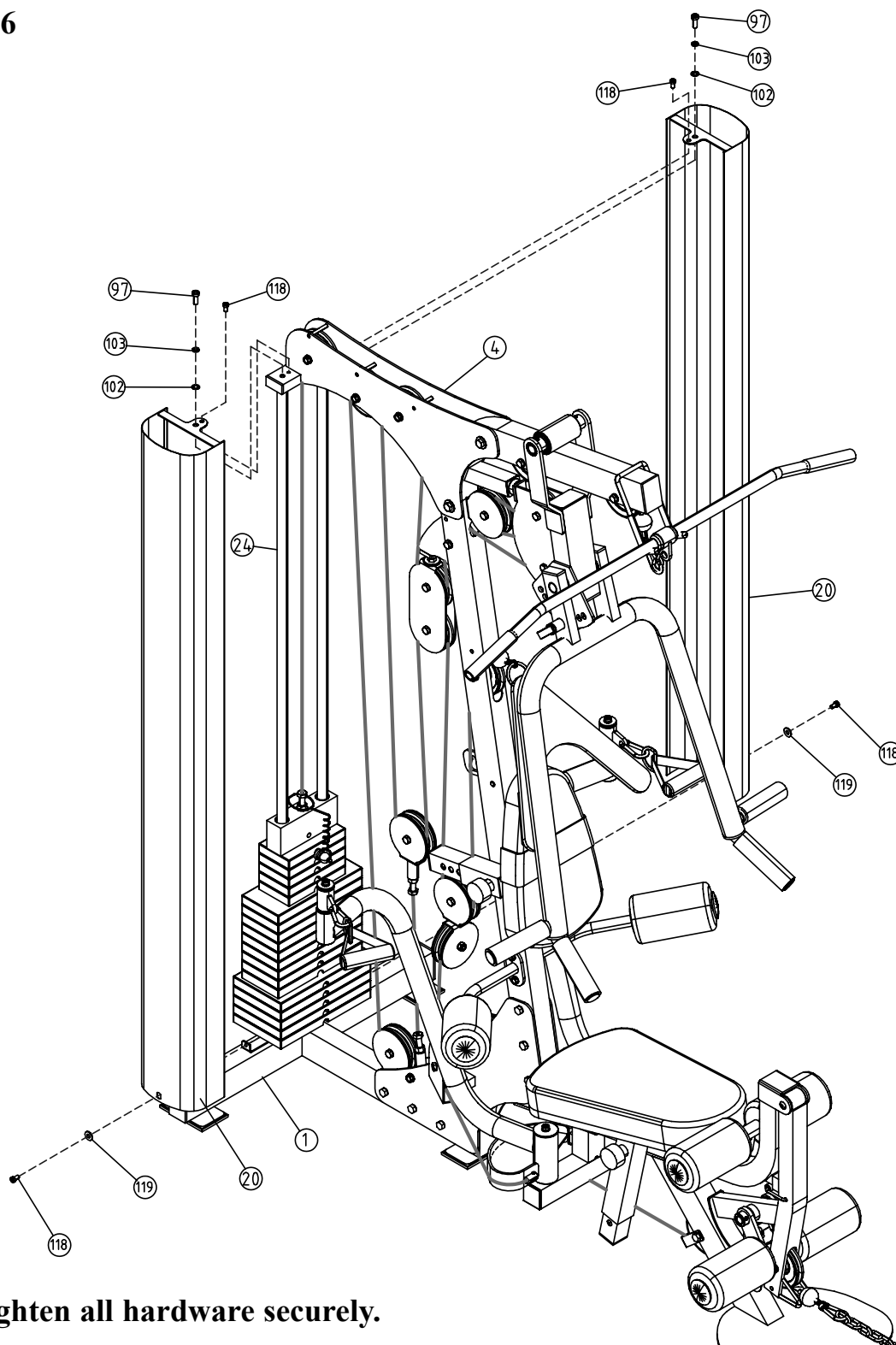


## Step 16

Install Weight Shrouds (20) to each side of the Main Top Beam (4) using two Washers (102), two Spring Washers (103), and Allen Bolts (97 & 118).

Secure the bottom portion of the Weight Shrouds (20) to the Rear Frame (1) using two Washers (119) and two Allen Bolts (118).

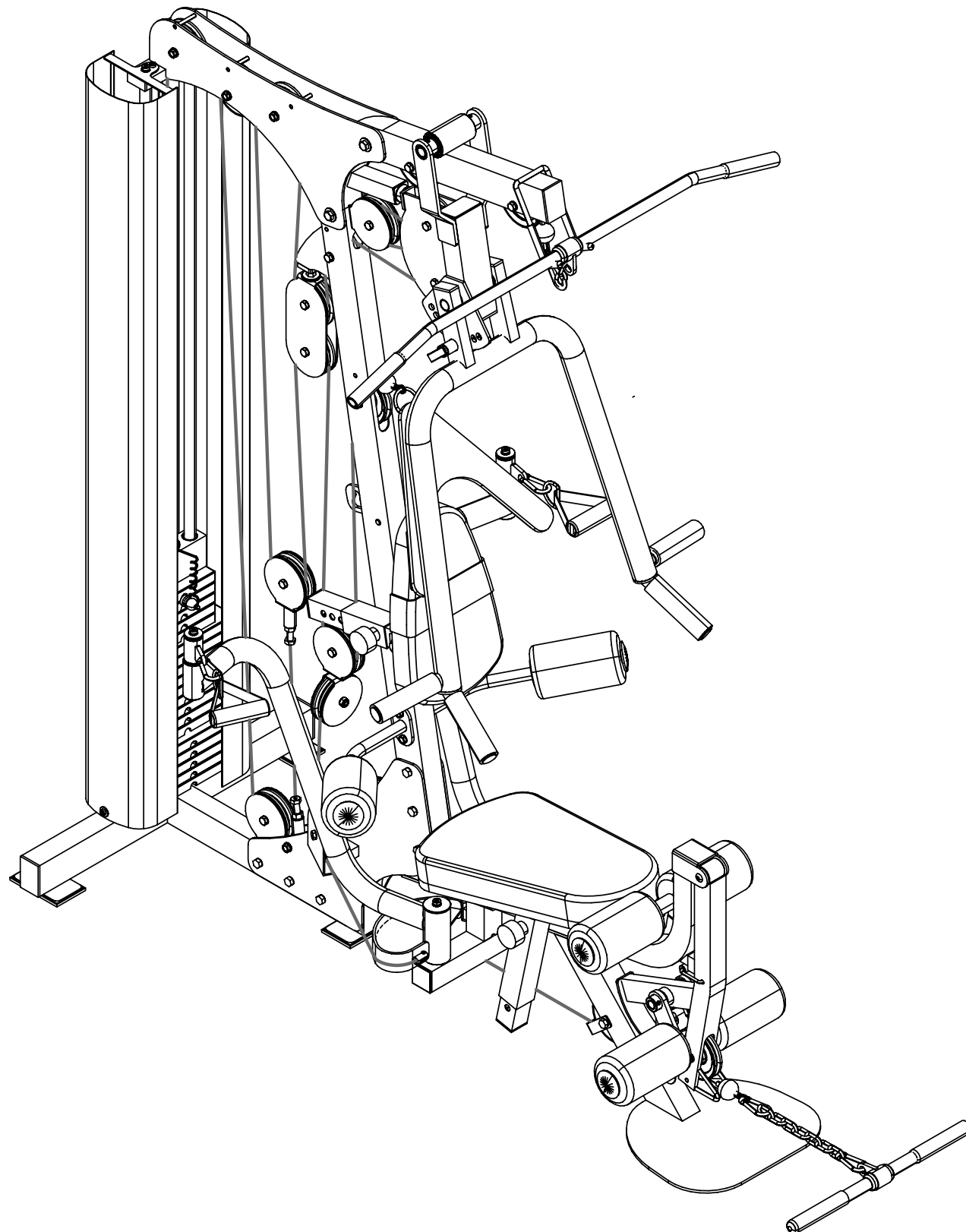
**Figure 16**



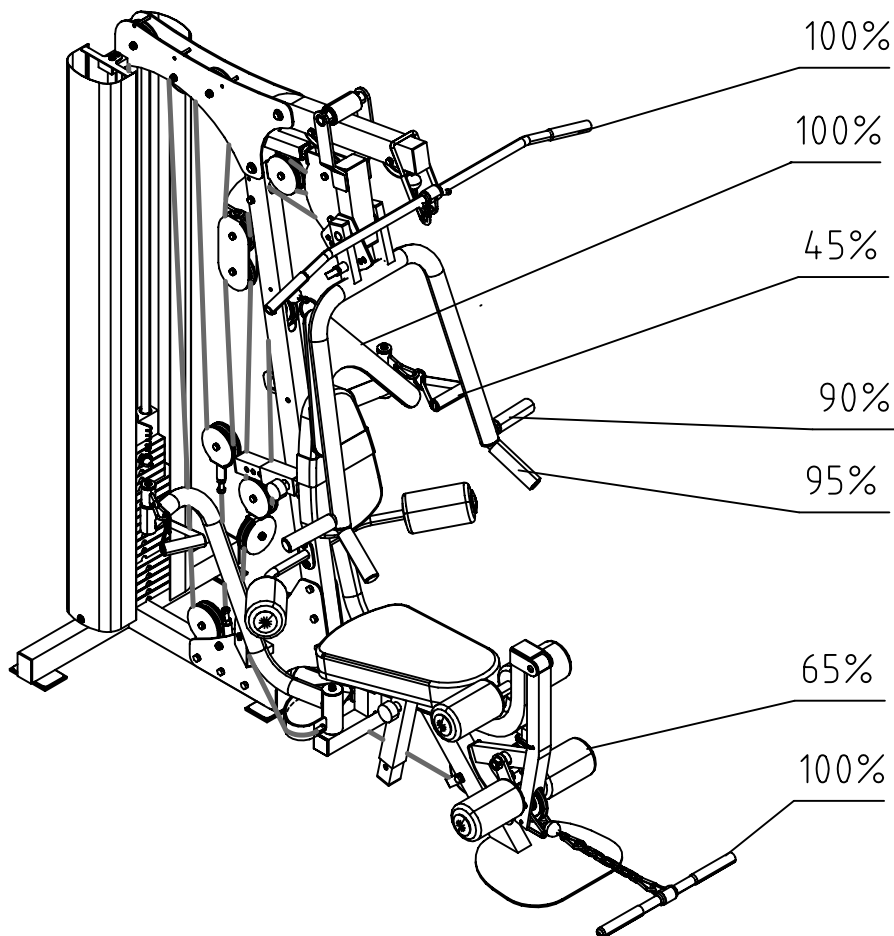
**Note: Tighten all hardware securely.**

**Congratulations!**

**You have completed the assembly of your new KPS-1850.**



# Weight Ratios



| KPS-1850<br>Weight(lbs) | WEIGHT RATIOS |        |       |        |       |
|-------------------------|---------------|--------|-------|--------|-------|
|                         | 100%          | 95%    | 90%   | 65%    | 45%   |
| 10                      | 10            | 9.5    | 9     | 6.5    | 4.5   |
| 15                      | 15            | 14.25  | 13.5  | 9.75   | 6.75  |
| 20                      | 20            | 19     | 18    | 13     | 9     |
| 25                      | 25            | 23.75  | 22.5  | 16.25  | 11.25 |
| 30                      | 30            | 28.5   | 27    | 19.5   | 13.5  |
| 35                      | 35            | 33.25  | 31.5  | 22.75  | 15.75 |
| 45                      | 45            | 42.75  | 40.5  | 29.25  | 20.25 |
| 55                      | 55            | 52.25  | 49.5  | 35.75  | 24.75 |
| 65                      | 65            | 61.75  | 58.5  | 42.25  | 29.25 |
| 75                      | 75            | 71.25  | 67.5  | 48.75  | 33.75 |
| 85                      | 85            | 80.75  | 76.5  | 55.25  | 38.25 |
| 95                      | 95            | 90.25  | 85.5  | 61.75  | 42.75 |
| 105                     | 105           | 99.75  | 94.5  | 68.25  | 47.25 |
| 115                     | 115           | 109.25 | 103.5 | 74.75  | 51.75 |
| 125                     | 125           | 118.75 | 112.5 | 81.25  | 56.25 |
| 140                     | 140           | 133    | 126   | 91     | 63    |
| 155                     | 155           | 147.25 | 139.5 | 100.75 | 69.75 |
| 170                     | 170           | 161.5  | 153   | 110.5  | 76.5  |
| 185                     | 185           | 175.75 | 166.5 | 120.25 | 83.25 |
| 200                     | 200           | 190    | 180   | 130    | 90    |

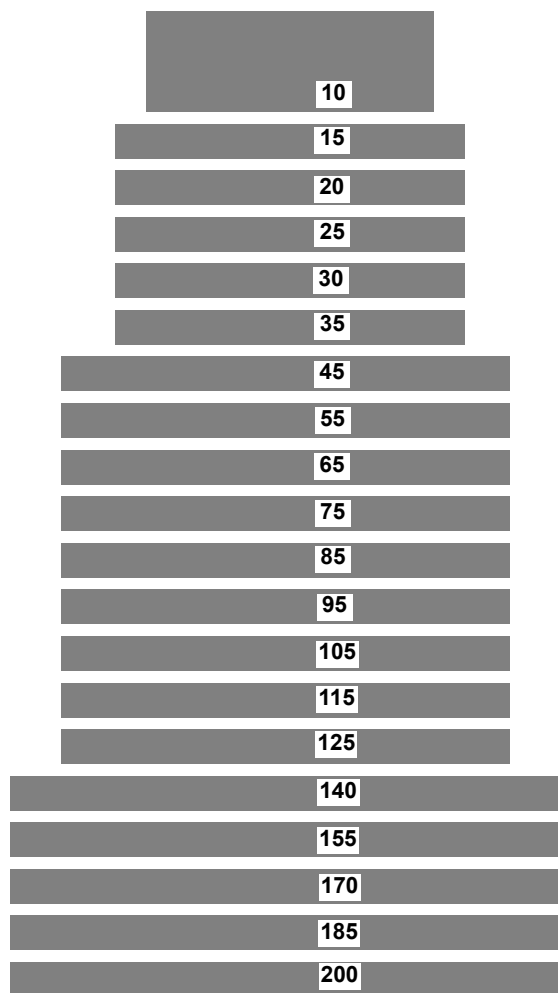
# Weight Stack Sticker Placement



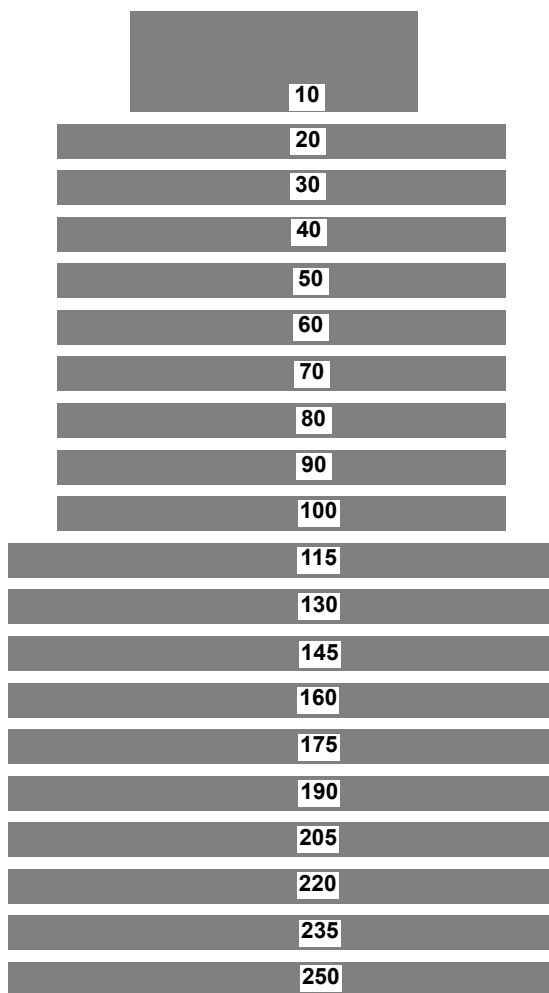
Your new POWER SYSTEM unit can be purchased with either a 200 LB or 250 LB weight stack. Depending on which weight stack you have purchased will determine which weight stack sticker numbers will be used.

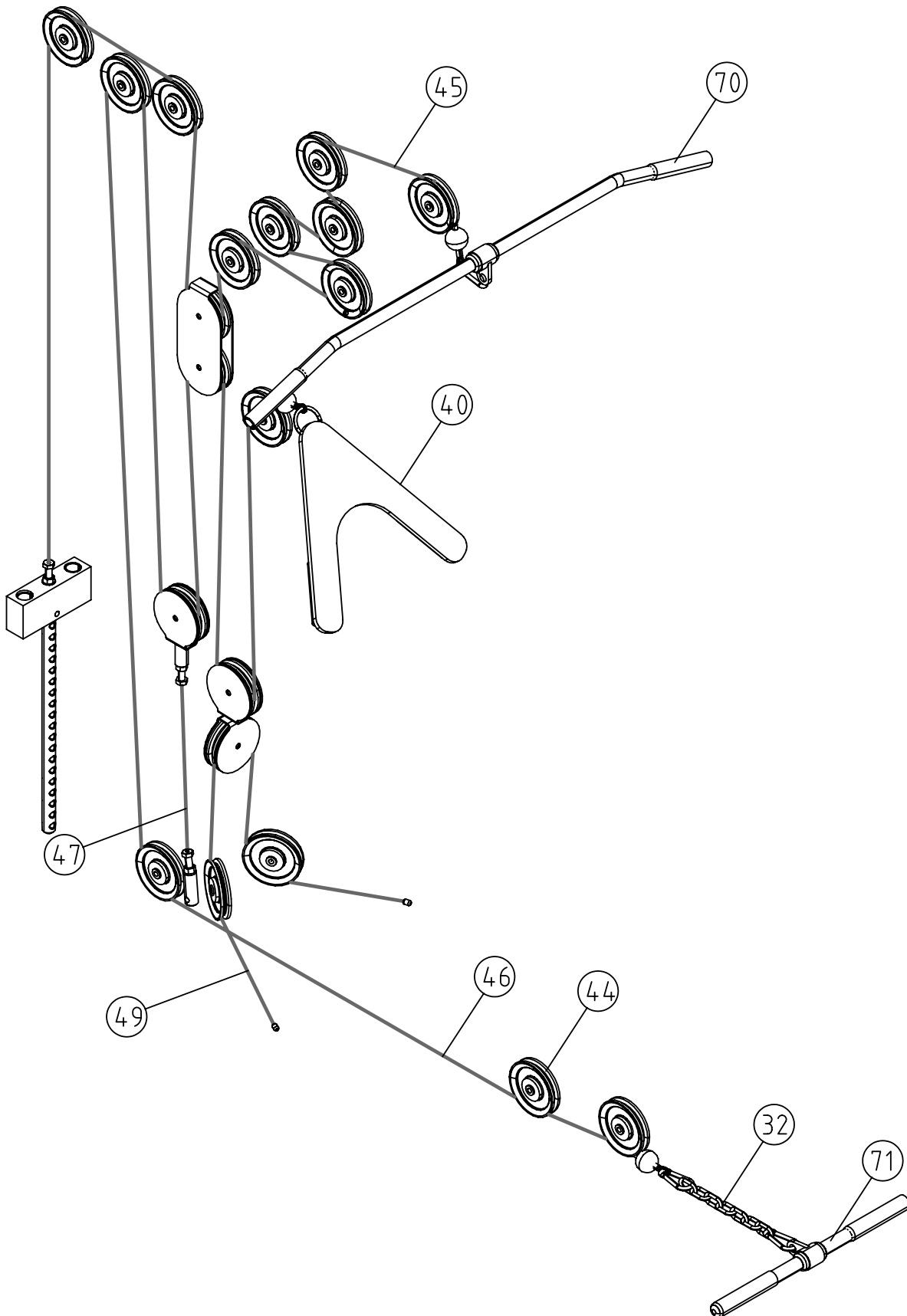
The weight stack images below show which weight stack sticker numbers are to be used on your weight stack. Please note that these stickers should not be put on until the entire unit has been assembled and all bolts and nuts have been tightened.

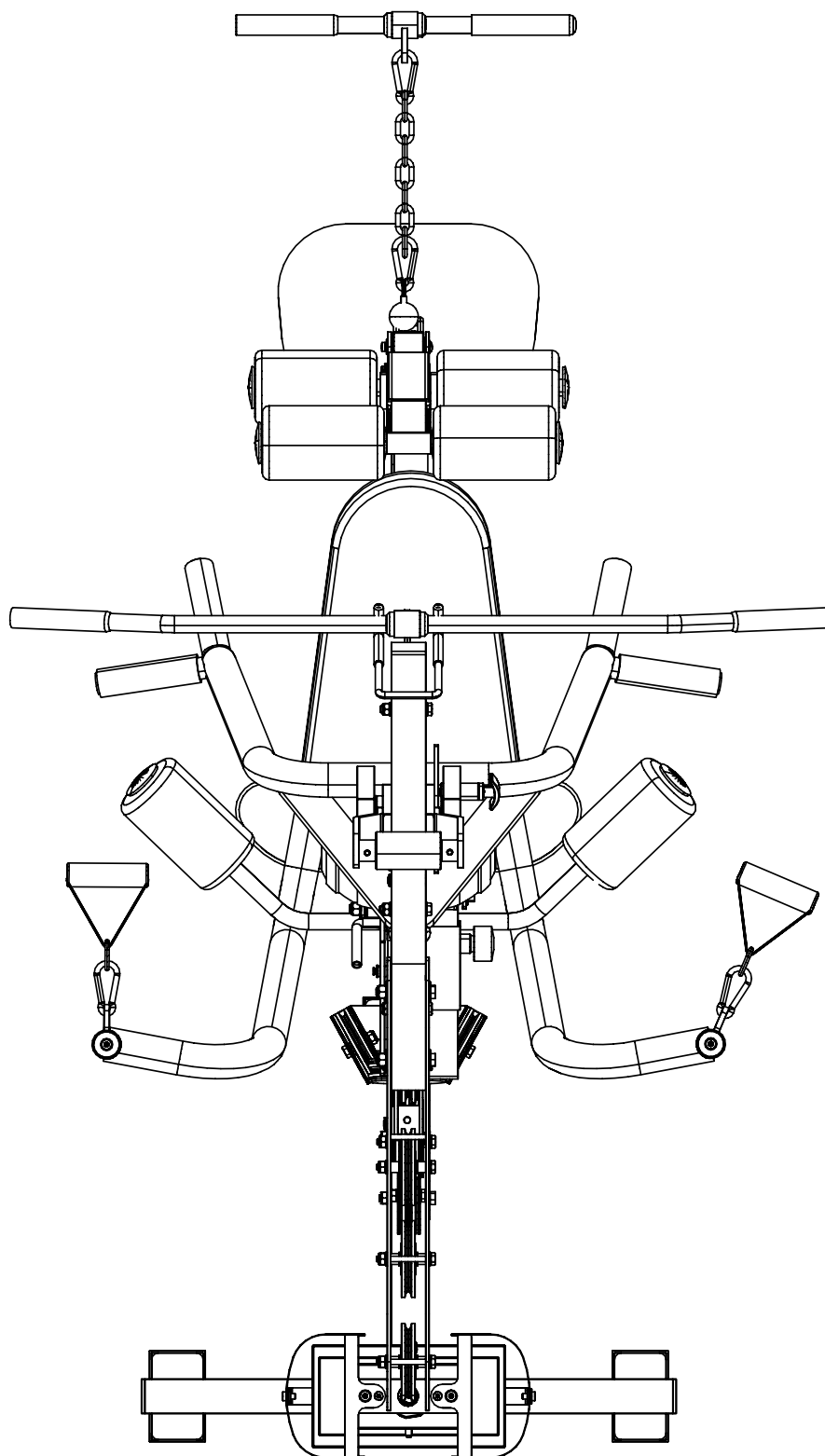
## 200 LB Stack



## 250 LB Stack

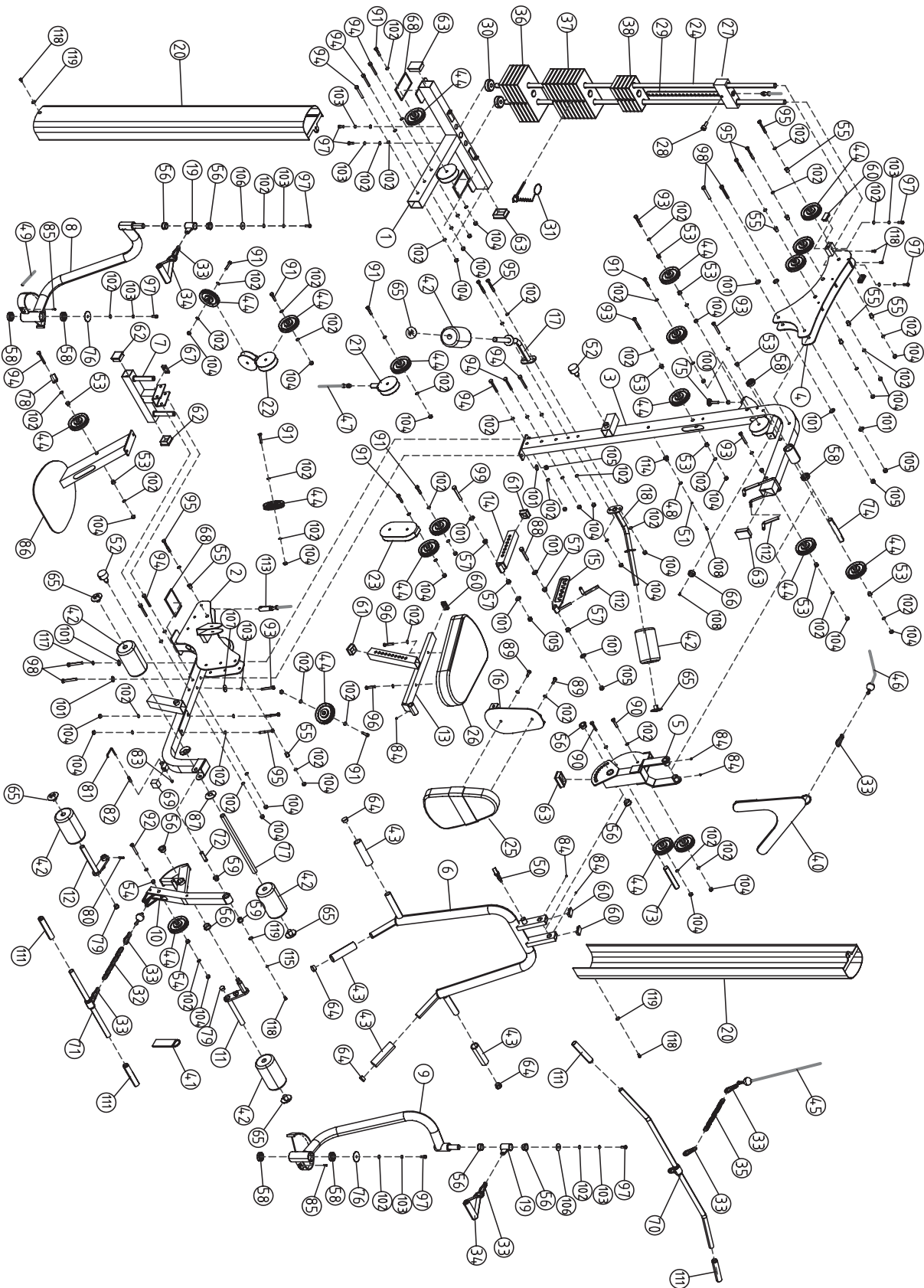






L73.8" × W47.4" × H83.5"

# Exploded View



## KPS-1850 Parts List

| REF# | KEYS PART# | DESCRIPTION                       | QTY. | REF# | KEYS PART# | DESCRIPTION                      | QTY. |
|------|------------|-----------------------------------|------|------|------------|----------------------------------|------|
| 1    | 223-00235  | Rear Base                         | 1    | 61   | 206-00020  | Square Plug 44.5                 | 2    |
| 2    | 223-00236  | Seat Pad Support Receptacle       | 1    | 62   | 206-00140  | Square Plug 50.8                 | 2    |
| 3    | 223-00237  | Main Upright                      | 1    | 63   | 206-00001  | Square Plug 76.2*50.8            | 4    |
| 4    | 223-00238  | Main Top Beam                     | 1    | 64   | 206-00102  | Round Plug 32                    | 4    |
| 5    | 223-00239  | Press Arm Support                 | 1    | 65   | 206-00141  | Big Plug 25.4                    | 6    |
| 6    | 223-00240  | Press Arm                         | 1    | 66   | 206-00142  | Nylon Stopper                    | 1    |
| 7    | 223-00241  | Pec Dec Mount                     | 1    | 67   | 206-00143  | Pec Dec Stop Bumper              | 1    |
| 8    | 223-00242  | Right Pec Dec Arm                 | 1    | 68   | 206-00061  | Base Pad                         | 3    |
| 9    | 223-00243  | Left Pec Dec Arm                  | 1    | 69   | 206-00099  | End Cap Bumper                   | 1    |
| 10   | 223-00244  | Leg Extension Lever               | 1    | 70   | 223-00092  | Long Lat Bar                     | 1    |
| 11   | 219-00265  | Foam Frame w/Shaft                | 1    | 71   | 219-00136  | Short Lat Bar                    | 1    |
| 12   | 219-00266  | Foam Frame w/o Shaft              | 1    | 72   | 230-00017  | Shaft for Leg Extension          | 1    |
| 13   | 223-00245  | Seat Pad Support                  | 1    | 73   | 230-00018  | Shaft for Chest Press Adjustment | 1    |
| 14   | 219-00267  | Telescope for Back Pad            | 1    | 74   | 230-00019  | Shaft for Chest Press            | 1    |
| 15   | 219-00268  | Tilting for Back Pad              | 1    | 75   | 210-00097  | Adjustable Stopper               | 1    |
| 16   | 219-00269  | Back Pad Support                  | 1    | 76   | 202-00145  | Washer 6.6*18*1.6                | 2    |
| 17   | 219-00270  | Right Leg Hold Leg Frame          | 1    | 77   | 219-00031  | Long Foam Tube                   | 1    |
| 18   | 219-00271  | Left Leg Hold Leg Frame           | 1    | 78   | 219-00281  | Cable Retainer Bracket           | 1    |
| 19   | 219-00272  | Pec Dec Handle Bar                | 2    | 79   | 206-00138  | Round Plug 25                    | 2    |
| 20   | 223-00246  | Weight Shroud                     | 2    | 80   | 202-00146  | Slip Tension Pin                 | 1    |
| 21   | 219-00273  | Pulley Bracket w/Shaft            | 1    | 81   | 202-00147  | “U” Shape pin                    | 1    |
| 22   | 219-00274  | Pulley Bracket Block              | 1    | 82   | 202-00144  | Small Spring                     | 1    |
| 23   | 219-00275  | Pulley Bracket                    | 1    | 83   | 202-00142  | Nut M6                           | 1    |
| 24   | 223-00247  | Guide Rod                         | 2    | 84   | 202-00143  | Screw M8*6                       | 5    |
| 25   | 228-00085  | Back Pad                          | 1    | 85   | 202-00122  | Philip Screw M4*20               | 2    |
| 26   | 228-00084  | Seat Pad                          | 1    | 86   | 223-00248  | Front Upright                    | 1    |
| 27   | 228-00031  | Top Plate                         | 1    | 87   | 206-00134  | Plastic Washer                   | 2    |
| 28   | 202-00121  | Screw Bolt M12*35                 | 1    | 88   | 202-00123  | Bolt M12*75                      | 1    |
| 29   | 219-00276  | Selector Rod                      | 1    | 89   | 202-00124  | Bolt M10*30                      | 2    |
| 30   | 206-00026  | Weight Stack Bumper               | 2    | 90   | 202-00085  | Bolt tM10*50                     | 2    |
| 31   | 210-00002  | Weight Pin                        | 1    | 91   | 202-00086  | Bolt M10*45                      | 9    |
| 32   | 229-00038  | Long Chain                        | 1    | 92   | 202-00087  | Bolt M10*65                      | 1    |
| 33   | 210-00008  | Gear Hook                         | 7    | 93   | 202-00083  | Bolt M10*70                      | 5    |
| 34   | 210-00061  | Lat Strap                         | 2    | 94   | 202-00081  | Bolt M10*75                      | 9    |
| 35   | 229-00037  | Short Chain                       | 1    | 95   | 202-00082  | Bolt M10*80                      | 8    |
| 36   | 219-00277  | 15LB Plate                        | 5    | 96   | 202-00125  | Allen Bolt M10*50                | 2    |
| 37   | 219-00278  | 10LB Plate                        | 9    | 97   | 202-00087  | Allen Bolt M10*25                | 8    |
| 38   | 219-00279  | 5LB Plate                         | 5    | 98   | 202-00126  | Bolt M12*80                      | 4    |
| 39   | 214-00001  | Decal Weight Number               | 1    | 99   | 202-00077  | Bolt M12*85                      | 1    |
| 40   | 210-00060  | Ab Strap                          | 1    | 100  | 202-00129  | Regular Hex Nut10                | 1    |
| 41   | 210-00059  | Ankle Strap                       | 1    | 101  | 202-00127  | Washer 13*24*1.5                 | 11   |
| 42   | 228-00077  | Upholstered Roller Pad 100*22*180 | 6    | 102  | 202-00128  | Washer 11*20*2                   | 78   |
| 43   | 206-00146  | Handle Grip                       | 4    | 103  | 202-00100  | Spring Washer 10                 | 9    |
| 44   | 223-00228  | Pulley                            | 20   | 104  | 202-00091  | Nylon Locknut M10                | 33   |
| 45   | 229-00047  | Chest Press Cable                 | 1    | 105  | 202-00092  | Nylon Locknut M12                | 5    |
| 46   | 229-00048  | Mid Pulley Cable                  | 1    | 106  | 202-00129  | Chrome Washer 38*11*2            | 2    |
| 47   | 229-00049  | Leg Press Cable Substitute        | 1    | 107  | 202-00130  | Washer 38*11*2                   | 1    |
| 48   | 202-00138  | Washer 6.6*18*1.6                 | 1    | 108  | 202-00131  | Philip Screw M6*15               | 2    |
| 49   | 229-00050  | Pec Dec Cable                     | 1    | 109  | 202-00132  | Hex Key 6                        | 1    |
| 50   | 210-00095  | Pop Pin                           | 1    | 110  | 202-00133  | Hex Key 4                        | 1    |
| 51   | 202-00139  | Spring Washer 6                   | 1    | 111  | 206-00135  | Grip                             | 4    |
| 52   | 210-00096  | Pop Pin (Locking)                 | 2    | 112  | 206-00136  | Rubber stopper                   | 3    |
| 53   | 202-00071  | Long Pulley Spacer                | 10   | 113  | 210-00093  | Cable Adaptor                    | 1    |
| 54   | 202-00025  | Short Pulley Spacer               | 2    | 114  | 206-00137  | Nylon Cover                      | 1    |
| 55   | 202-00140  | Longer Pulley Spacer              | 8    | 115  | 202-00134  | Spring Washer 8                  | 1    |
| 56   | 202-00016  | Bronze Bushing ID25.4             | 8    | 116  | 210-00091  | Lube                             | 1    |
| 57   | 202-00023  | Bronze Bushing ID12.2             | 4    | 117  | 202-00135  | Spring Washer 12                 | 1    |
| 58   | 202-00024  | Bearing ID25                      | 6    | 118  | 202-00136  | Allen Bolt M8*15                 | 5    |
| 59   | 202-00141  | Bronze Bushing ID16               | 2    | 119  | 202-00137  | Washer 9*22*2                    | 3    |
| 60   | 206-00139  | Square Plug 50*25                 | 5    |      |            |                                  |      |





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This Warranty applies in the United States and Canada to products manufactured or distributed by Keys Fitness Products, LP ("Keys") under the KEYS brand name. The warranty period to the original purchaser is lifetime of the original purchaser.

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During the warranty period Keys will repair or replace (at Keys' option) the product if it becomes defective, malfunctions, or otherwise fails to conform with this Warranty under normal use. In repairing the Product, Keys may replace defective parts, or at the option of Keys, serviceable used parts that are equivalent to new parts in performance. All exchanged parts and Products replaced under this warranty will become the property of Keys. Keys reserves the right to change manufacturers of any part to cover any existing warranty.

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