

# WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a qualified installer or service agency.

# **A** CAUTION

Physical contact with metal edges and corners while applying excessive force or rapid motion can result in personal injury. Be aware of, and use caution when working near these areas during installation or while servicing this equipment.

# IMPORTANT

The Clean Air Act of 1990 bans the intentional venting of refrigerant (CFCs, HCFCs and HFCs) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for noncompliance.

# ▲ IMPORTANT

This unit must be matched with an indoor coil as specified in Lennox Engineering Handbook. Coils previously charged with HCFC-22 must be flushed.

# INSTALLATION INSTRUCTIONS

### Elite<sup>®</sup> Series CBX32M Units

MULTI-POSITION AIR HANDLER 505,342M 05/08 Supersedes 04/08



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RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE





### CBX32M Up-flow and Down-flow Unit Dimensions - Inches (mm)

CBX32M Model Dimensions (for Up-flow, Down-flow, LH and RH Horizontal Applications)													
	-018/-024		-0	30	-0	36	-04	42	-048/	-060			
Dimension	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm			
Α	45-1/4	1149	49-1/4	1251	51	1295	52-1/2	1333	58-1/2	1486			
В	16-1/4	413	21-1/4	540	21-1/4	540	21-1/4	540	21-1/4	540			
С	20-5/8	524	20-5/8	524	22-5/8	575	22-5/8	575	24-5/8	625			
D	14-3/4	375	19-3/4	502	19-3/4	502	19-3/4	502	19-3/4	502			
E	19	483	19	483	21	533	21	533	23	584			
F	15	381	20	508	20	508	20	508	20	508			
G	24-5/8	625	24-5/8	625	26-3/8	670	27-7/8	708	27-7/8	708			
Н	20-5/8	524	24-5/8	625	24-5/8	625	24-5/8	625	30-5/8	778			



(KIT NUMBER 83M57 (LB-909844A) REQUIRED TO CONVERT UNIT TO DOWN-FLOW APPLICATIONS.)



CONDENSATE DRAINS (2) (HORIZONTAL)

3/4  $(19)^{\circ}$ 

LINE VOLTAGE INLETS

(BOTTOM AND LEFT SIDE)

End View

1-1/2

(38)

¥

Т

(44)

Front View

Horizontal Position (Left-Hand Air Discharge)

-5-3/4 1(146) (25)

RETURN

IR OPENING

End View

(16)

\$5/8 (16)

# 

This product and/or the indoor unit it is matched with may contain fiberglass wool.

Disturbing the insulation during installation, maintenance, or repair will expose you to fiberglass wool dust. Breathing this may cause lung cancer. (Fiberglass wool is known to the State of California to cause cancer.)

Fiberglass wool may also cause respiratory, skin, and eye irritation.

To reduce exposure to this substance or for further information, consult material safety data sheets available from address shown below, or contact your supervisor.

> Lennox Industries Inc. P.O. Box 799900 Dallas, TX 75379-9900

### General

The Lennox Elite<sup>®</sup> Series CBX32M air handler units are designed for installation with a matched remote outdoor unit that is charged with HFC-410A refrigerant and optional field-installed electric heat. The air handler units are for indoor installation only.

These instructions are intended as a general guide and do not supersede local or national codes in any way. Consult authorities having jurisdiction before installation. Check equipment for shipping damage; if found, immediately report damage to the last carrier.

### Shipping and Packing List

Package 1 of 1 contains the following:

1—Assembled air handler unit

### Requirements

In addition to conforming to manufacturer's installation instructions and local municipal building codes, installation of Lennox air handler units (with or without optional electric heat), shall conform with the following National Fire Protection Association (NFPA) standards:

- NFPA No. 90A Standard for Installation of Air Conditioning and Ventilation Systems
- NFPA No. 90B Standard for Installation of Residence Type Warm Air Heating and Air Conditioning Systems

This unit is approved for installation clearance to combustible material as stated on the unit rating plate. Accessibility and service clearances must take precedence over combustible material clearances.

### Installing the Unit

CBX32M units are factory-configured for up-flow or horizontal right-hand discharge installation. For down-flow or horizontal left-hand discharge, some field modification is required.

# WARNING

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### IMPORTANT

Kit number 83M57 (LB-109844A) must be installed for down-flow application.

# DISASSEMBLE AND REASSEMBLE AIR HANDLER UNIT

The CBX32M air handler unit consists of two sections which are shipped assembled from the factory. If necessary, the unit may be disassembled to facilitate setting the unit. Follow the steps below:

#### To disassemble:

- Step 1.. Remove access panels.
- Step 2.. Remove both blower and coil assemblies. This will lighten the cabinet for lifting.
- Step 3.. Remove one screw from the left and right posts inside the unit. Remove one screw from each side on the back of the unit. Unit sections will now separate.

#### To reassemble:

- Step 1.. Align cabinet sections together.
- Step 2.. Reinstall screws.
- Step 3.. Replace blower and coil assemblies.
- Step 4.. Replace access panel.

#### **UP-FLOW APPLICATION**

Use the following procedures to configure the unit for up-flow operations:

- Step 1.. Remove access panels. Remove corrugated padding from the space between the blower and coil assemblies.
- Step 2.. The horizontal drain pan must be removed when the coil blower is installed in the up-flow position. Removing horizontal drain pain will allow proper airflow and increase efficiency.
- Step 3.. Place unit in desired location. Make sure that unit is level. Connect return and supply air plenums as required using sheet metal screws as illustrated in figure 1.
- Step 4.. Install units which have no return air plenum on a mounting stand that is at least 14" from the

floor for proper air return. Lennox offers an optional up-flow unit stand as listed in table 1.



Figure 1. Upflow Configuration Table 1. Optional Unit Side Stand (Up-Flow Only)

Model	Kit Number
-21, -26, and -31	45K31
-41 through -65.	45K32



### Figure 2. Right-Hand Discharge Configuration



### Figure 3. Suspending Horizontal Unit HORIZONTAL RIGHT-HAND DISCHARGE APPLICATION

Use the following procedures to configure the unit for horizontal right-hand discharge operations:

NOTE - For horizontal applications, an secondary drain pan is recommended. Refer to local codes.

Step 1.. Remove access panels. Remove corrugated padding from the space between the blower and coil assembly.

- Step 2.. No further adjustment is necessary. Set unit so that it is sloped 1/4 inch toward the drain pan end of the unit as illustrate in figure 2 on page 5.
- Step 3.. If the unit is to be suspended, it must be supported along the entire length of the cabinet as illustrated in figure 3. If a strap is used, attach a piece of angle iron or sheet metal to the unit (either above or below) so that the full length of the cabinet is supported. Use securing screws which are no longer than 1/2 inch to avoid damaging the coil or filter. Connect the return and supply air plenums as required using sheet metal screws.

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When removing the coil, there is possible danger of equipment damage and personal injury. Be careful when removing the coil assembly from a unit installed in right- or left-hand applications. The coil may tip into the drain pan once it is clear of the cabinet. Support the coil when removing it.

# HORIZONTAL LEFT-HAND DISCHARGE APPLICATION

Use the following procedures to configure the unit for horizontal left-hand discharge operations:

NOTE - For horizontal applications, an secondary drain pan is recommended. Refer to local codes.

Remove access panels. Remove corrugated padding from the space between the blower and coil assembly before operation.

- Step 1.. Remove coil assembly from unit and remove the horizontal drain pan as illustrated in figure 4, detail A on page 6.
- Step 2.. Remove drain plugs from back drain holes on horizontal drain pan and reinstall them on front holes.

## IMPORTANT

After removal of drain pan plug(s), check drain hole(s) to verify that drain opening is fully open and free of any debris. Also check to make sure that no debris has fallen into the drain pan during installation that may plug up the drain opening.

- Step 3.. Rotate the drain pan 180° front to back and install it on the opposite side of coil.
- Step 4.. Remove screws from top cap. Remove horizontal drip shield screw located in the center of the back coil end seal as illustrated in figure 4, details B and C on page 6.
- Step 5.. Rotate horizontal drip shield 180° front to back.





- Step 6.. Remove plastic plug from left hole on coil front end seal and reinstall plug in back hole. Reinstall horizontal drip shield screw in front coil end seal. Drip shield should drain downward into horizontal drain pan inside coil.
- Step 7.. Rotate top cap 180° front to back and align with unused screw holes. Holes must align with front and back coil end plates. Note that top cap has a 45° bend on one side and 90° bend on the other. The 90° bend must be on the same side as the horizontal drain pan as illustrated in figure 4 on page 6.

NOTE - Be very careful when you reinstall the screws into coil end plate engaging holes. Misaligned screws may damage the coil.

Step 8.. From the up-flow position, flip cabinet 90° to the left and set into place. Replace blower assembly. Secure coil in place blower assembly. Secure support rail as illustrated in figure 5 on page 6.

NOTE - For horizontal applications in **high humidity areas**, seal around the exiting drain pipe, liquid line and suction line to prevent infiltration of humid air.

- Step 9.. Knock out drain seal plate from access door. Secure plate to cabinet front flange with screw provided.
- Step 10.. Flip access door and replace it on the unit.
- Step 11.. Set unit so that it is sloped 1/4 inch toward the drain pan end of the unit. Connect return and supply air plenums as required using sheet metal screws.
- Step 12.. If the unit is to be suspended, it must be supported along the entire length of the cabinet

as illustrated in figure 3 on page 5. If using a chain or strap, attach a piece of angle iron or sheet metal to the unit (either above or below the unit), so that the full length of the cabinet is supported. Use securing screws which are no longer than 1/2 inch to avoid damaging the coil or filter. Use sheet metal screws to connect the return and supply air plenums.



# Figure 5. Left-Hand Discharge Configuration DOWN-FLOW APPLICATION

Use the following procedures to configure the unit for down-flow operations:

### WARNING

If electric heat section with circuit breakers (ECB29) are applied to down-flow CBX32M unit, circuit breakers must be rotated  $180^{\circ}$  to the UP position. See ECB29 installation instructions for more details.

NOTE - If down-flow application is required, separately order kit number 83M57 and install per kit's instructions. Also, use metal or class I supply and return air plenums.



Figure 6. Combustible Flooring Additive Base

On combustible flooring, use an additive base as illustrated in figure 6. and use the following procedures:



### Figure 7. Downflow Combustible Base Dimensions

- Step 1.. Cut an appropriately sized opening for combustible base as illustrated figure 7.
- Step 2.. Set the additive base into opening.
- Step 3.. Connect supply air plenum to the additive base.
- Step 4.. Set the unit on the additive base so flanges of the unit drop into the base opening and seal against the insulation strips. The unit is now locked in place.
- Step 5.. Install return air plenum and secure with sheet metal screws.

If the homeowner reports water dripping from supply air diffusers, check the shields and tape. Make sure the tape is completely attached to the edges of the drip shield, and that the drip shield is wedged firmly in place.

### **Brazing Connections**

### 



Danger of explosion!

Can cause equipment damage, injury, or death.

When using a high pressure gas such as dry nitrogen to pressurize a refrigeration or air conditioning system, use a regulator that can control the pressure down to 1 or 2 psig (6.9 to 13.8 kPa).

# IMPORTANT

To prevent the build up of high levels of nitrogen when purging, be sure it is done in a well ventilated area. Purge low pressure nitrogen (1 to 2 psig) through the refrigerant piping during brazing. This will help to prevent oxidation and the introduction of moisture into a system.

All coils are equipped with a factory-installed, internally mounted check/expansion valve, which is suitable for use in applications as follows:

- valve suitable for HCFC-22 use (CBX32M unit)
- valve suitable for HFC-410A use (CB30M unit)

The CBX32M/CB30M air handler's coil line sizes are listed in table 2. Use Lennox L15 (sweat) series line sets (refer to the outdoor unit Engineering Handbook for proper size, type and application). For field-fabricated refrigerant lines, see the piping section of the Lennox Unit Information Service Manual.



### Figure 8. Brazing Connections

NOTE - CBX32M series evaporators use nitrogen or dry air as a holding charge. If there is no pressure when the rubber plugs are removed, check the coil or line set for leaks before installing. After installation, pull a vacuum on the line set and coil before releasing the unit charge into the system.

# **NOTE -** See outdoor unit instructions on how to flow nitrogen through line sets.

- Step 1.. Remove access panel.
- Step 2.. Remove the refrigerant line caps from the refrigerant lines.
- Step 3.. Use a wet rag to protect TXV sensing bulb (or remove it) when brazing suction line connections.
- Step 4.. Place a wet rag against piping plate and around the suction line connection. The wet rag must be in place to guard against damage to the paint.
- Step 5.. With the wet rag in place, position a field provided elbow fitting to the air handler's suction line and line set. Start nitrogen flow before brazing.
- Step 6.. After the procedure is completed then remove the wet rag.
- Step 7.. Place wet rag against piping plate and around the liquid line connection. Position liquid line elbow to air handler's suction line and to line set. Start nitrogen flow and begin brazing both connections and after procedure is completed then remove both wet rags.
- Step 8.. Refer to instructions provided with outdoor unit for leak testing, evacuating and charging procedures.
- Step 9.. Install access panel.

CBX32M Liquid Vapor/ L10 L15 Suction Line Line Sets Line Sets Units Line No. -018/024 3/8 in 5/8 in L10-26 L15-26 20 ft. - 50 ft. (8 mm) (16 mm) 20 ft. - 50 ft. (6 m - 15 m) (6 m - 15 m) -030, -036 3/8 in 3/4 in. L10-41 L15-41 (10 mm) (19 mm 20 ft. - 50 ft. 20 ft. - 50 ft. (6 m - 15 m) (6 m - 15 m) -042, -048 3/8 in 7/8 in. L10-65 L15-65 (10 mm) (22 mm) 30 ft. - 50 ft. 30 ft. - 50 ft. (9 m - 15 m) (9 m - 15 m) -060 3/8 in 1-1/8 in. Field Field Fabricated (10 mm)(29 mm) Fabricated

**Table 2. Refrigerant Line Sets** 

### Installing the Condensate Drain

Before connecting drain line(s), check drain hole(s) to verify that drain opening is fully open and free of any debris. Also check to make sure that no debris has fallen into the drain pan during installation that may plug up the drain opening. Connect main condensate drain and route downward to an open drain or sump. Do not connect drain to a closed waste system. Refer to figure 9 on page 8 for typical condensate trap configuration.

It is recommended that the auxiliary drain be connected to a drain line for all units. If auxiliary drain is not connected, it must be plugged with provided cap. For down-flow units, the auxiliary drain shall be connected and routed to a drain. See figure 10 for auxiliary and main drain locations.

The following practices are recommended to ensure condensate removal as illustrated in figures 9 and 10:

- Drain piping should not be smaller than the drain connections at drain pan.
- A trap must be installed in the main drain line.
- The trap must be deep enough to offset the difference in static pressure between drain pan and atmosphere. Generally, two inches is satisfactory for medium static applications.
- Horizontal runs must be sloped 1 inch per 10 feet of drain line to offset friction.
- An open vent in drain line will sometimes be required due to line length, friction and static pressure.
- Drain construction and routing should facilitate future cleaning and must not interfere with filter access.
- Auxiliary drain should run to an area where homeowner will notice any drainage. The auxillary drain line does not required venting or a trap. Refer to local codes.



### Figure 9. Typical Condensate Drain Connection



Figure 10. Drain Locations

# **IMPORTANT**

Filter access panel must be in place during unit operation. Excessive warm air entering the unit may result in water blow-off problems.

Each unit includes a factory-installed filter. Note that filter access door fits over access panel. Air leakage will occur if access panel is placed over filter door.

Filters should be inspected monthly and must be cleaned or replaced when dirty to assure proper furnace operation.

Reusable filters supplied with some units can be washed with water and mild detergent. Some units are equipped with standard throw-away type filters which should be replaced when dirty.

### To replace filter:

- Step 1.. Loosen the thumbscrews holding the filter panel in place.
- Step 2.. Slide the filter out of the guides on either side of cabinet.
- Step 3.. Insert new filter.
- Step 4.. Replace panel.

See table 3 for replacement filter sizes.

Table 3. Filter Dimension

Unit Model No.	Filter Size Inches (mm)								
CBX32M018/024	15 x 20 (381 x 508)								
CBX32M-030	20 x 20 (508 x 508)								
CBX32M-036,042	20 x 22 (508 x 559)								
CBX32M-048,060	20 x 24 (508 x 610)								

**Making Electrical Connections** 

# WARNING

### USE COPPER CONDUCTORS ONLY.

Run 24V Class II wiring only through specified low voltage opening. Run line voltage wiring only through specified high voltage opening. Do not combine voltage in one opening.

Wiring must conform to the current National Electric Code ANSI/NFPA No. 70, or Canadian Electric Code Part I, CSA Standard C22.1, and local building codes. Refer to following wiring diagrams. See unit nameplate for minimum circuit ampacity and maximum overcurrent protection size.

Select the proper supply circuit conductors in accordance with tables 310-16 and 310-17 in the National Electric Code, ANSI/NFPA No. 70 or tables 1 through 4 in the Canadian Electric Code, Part I, CSA Standard C22.1.

This unit is provided with knockouts for conduit. Refer to figure 15 for unit schematic wiring diagram. Refer to figures 14 through 13 for typical field wiring.

Separate openings have been provided for 24V low voltage and line voltage. Refer to the dimension illustration for specific location.



Figure 11. Typical Field Wiring - Cooling Application with Electric Heat



Figure 12. Typical Field Wiring - Heat Pump Only Application



Figure 13. Typical Field Wiring - Heat Pump Application with Electric Heat







Figure 15. Typical Wiring Diagram - Single Phase

### Sealing the Unit

Seal the unit so that warm air is not allowed into the cabinet. Warm air introduces moisture, which results in water blow-off problems. This is especially important when the unit is installed in an unconditioned area.

Make sure the liquid line and suction line entry points are sealed with either the provided flexible elastomeric thermal insulation, or field provided material (e.g. Armaflex, Permagum or equivalent). Any of the previously mention materials may be used to seal around the main and auxiliary drains, and around open areas of electrical inlets.

### Adjusting the Blower Speed Adjustments

#### MINIMUM BLOWER SPEEDS (WITH ELECTRIC **HEATERS**)

For the minimum allowable speed for the CBX32M series units with electric heat, refer to the ECB29 installation instructions.

#### AIR VOLUME ADJUSTMENT

Blower speed selection is accomplished by changing the taps at the harness connector at the Blower motor as illustrated in figure 16. Refer to unit wiring diagram in figure 15 on page 11. Refer to tables 4 through 9 for air handler performance data.



#### Figure 16. Blower Speed Tap Selection

#### Table 4. CBX32M-018/024 Air Handler Performance (208/230V)

External Static Pressure				Air Volur	ne and Mot	or Watts at	Specific Blo	wer Taps		
		Low				Medium		High		
in. w.g <i>.</i>	Pa	cfm	L/s	Watts	cfm	L/s	Watts	cfm	L/s	Watts
.00	0	700	330	245	895	425	300	1030	485	365
.05	10	695	330	245	890	420	295	1015	480	360
.10	25	690	325	240	875	415	290	1000	470	355
.15	35	680	320	235	860	405	285	980	465	345
.20	50	665	315	230	845	400	280	960	455	340
.25	60	650	310	220	825	390	275	935	440	335
.30	75	635	300	215	800	380	265	910	430	325
.40	100	590	280	205	745	355	250	850	400	310
.50	125	535	255	190	685	320	235	780	370	295
.60	150	470	220	175	605	285	220	705	330	280
.70	175	395	185	165	520	245	200	615	290	265
.75	185	350	165	155	475	225	195	565	265	255
NOTE - All	air data is m	easured exte	ernal to unit w	ith air filter ir	place Flect	ric heaters h	ave no appre	ciable air res	sistance	

#### Table 5. CBX32M-030 Air Handler Performance (208/230V)

External Static Pressure				Air Volun	ne and Moto	or Watts at S	Specific Blo	wer Taps		
		Low				Medium		High		
in. w.g <i>.</i>	Pa	cfm	L/s	Watts	cfm	L/s	Watts	cfm	L/s	Watts
.00	0	1045	490	315	1175	555	335	1290	610	385
.05	10	1075	505	310	1190	560	330	1295	610	380
.10	25	1085	515	300	1190	560	325	1290	610	375
.15	35	1085	510	295	1175	555	320	1265	600	370
.20	50	1065	505	285	1145	540	310	1230	580	360
.25	60	1030	485	270	1105	520	295	1180	555	350
.30	75	980	460	255	1045	495	280	1115	525	335
.40	100	830	390	220	890	420	250	945	445	305
.50	125	615	290	190	675	320	215	720	340	275
.60	150	335	155	160	405	190	185	440	205	240
NOTE - All	air data is m	easured exte	rnal to unit w	ith air filter in	place. Electi	ic heaters ha	ave no appre	ciable air res	istance.	

External Static Pressure				Air Volun	ne and Moto	or Watts at \$	Specific Blo	wer Taps		
		Low				Medium		High		
in. w.g.	Ра	cfm	L/s	Watts	cfm	L/s	Watts	cfm	L/s	Watts
.00	0	915	430	335	1120	530	390	1525	720	505
.05	10	965	455	330	1150	540	385	1520	720	495
.10	25	1005	475	315	1170	550	380	1510	715	480
.15	35	1035	490	235	1180	560	285	1495	705	470
.20	50	1055	495	230	1190	560	280	1475	695	455
.25	60	1060	500	220	1185	560	275	1450	685	440
.30	75	1050	495	215	1175	555	375	1415	670	430
.40	100	1005	475	290	1135	535	325	1335	630	400
.50	125	915	430	255	1060	500	300	1230	580	375
.60	150	775	365	230	960	455	280	1100	520	345
.70	175	590	280	205	830	390	255	950	450	320
.75	185	485	230	195	750	355	245	870	410	305
NOTE - All	air data is me	easured exte	mal to unit w	ith air filter in	place. Electr	ic heaters ha	ave no appre	ciable air res	istance.	

### Table 7. CBX32M-042 Air Handler Performance (208/230V)

Externa	I Static			Air Volur	ne and Moto	or Watts at S	Specific Blo	wer Taps		
Pressure		Low			Medium			High		
in. w.g.	Ра	cfm	L/s	Watts	cfm	L/s	Watts	cfm	L/s	Watts
.00	0	1325	625	370	1600	755	455	1825	860	565
.05	10	1335	630	370	1585	750	455	1790	845	555
.10	25	1335	630	370	1565	740	450	1750	825	540
.15	35	1330	630	365	1540	725	440	1710	805	530
.20	50	1320	620	360	1505	710	435	1660	785	520
.25	60	1300	615	355	1470	695	425	1610	760	505
.30	75	1270	600	350	1425	675	415	1555	735	495
.40	100	1195	565	330	1320	625	390	1430	675	465
.50	125	1090	515	310	1195	565	365	1290	610	440
.60	150	955	450	285	1050	495	335	1135	535	415
.70	175	795	375	260	875	415	310	965	455	385
.75	185	700	330	250	780	370	295	875	415	370
NOTE - All	air data is m	easured exte	mal to unit w	ith air filter in	place. Electi	ic heaters ha	ave no appre	ciable air res	istance.	

NOTE - All air data is measured external to unit with air filter in place. Electric heaters have no appreciable air resistance.

Table 8. CBX32M-048 Air Handler Performance (	(208/230V)	1
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External Static Pressure				Air Volun	ne and Moto	or Watts at \$	Specific Blo	wer Taps		
		Low				Medium		High		
in. w.g.	Ра	cfm	L/s	Watts	cfm	L/s	Watts	cfm	L/s	Watts
.00	0	1475	695	430	1785	845	520	1910	900	590
.05	10	1480	700	430	1770	835	515	1895	895	585
.10	25	1475	695	425	1750	825	510	1870	880	580
.15	35	1465	690	420	1720	810	500	1840	865	570
.20	50	1445	680	410	1685	795	490	1800	850	565
.25	60	1415	670	405	1645	775	480	1755	830	550
.30	75	1380	650	395	1600	755	465	1700	805	540
.40	100	1290	610	370	1485	700	440	1580	745	515
.50	125	1170	550	345	1350	635	410	1425	675	485
.60	150	1020	480	320	1190	560	380	1250	590	450
.70	175	840	395	295	1000	470	350	1045	495	415
.75	185	740	350	280	900	425	335	930	440	400
NOTE - All	air data is me	easured exte	rnal to unit w	ith air filter in	place. Electi	ric heaters ha	ave no appre	ciable air res	istance.	

External Static Pressure		Air Volume and Motor Watts at Specific Blower Taps								
		Low			Medium			High		
in. w.g.	Pa	cfm	L/s	Watts	cfm	L/s	Watts	cfm	L/s	Watts
.00	0	1775	835	585	2025	955	670	2115	995	780
.05	10	1775	835	590	2010	950	665	2100	990	770
.10	25	1770	835	580	1995	940	655	2085	985	765
.15	35	1760	830	570	1975	930	645	2060	970	750
.20	50	1745	825	560	1950	920	635	2030	960	740
.25	60	1725	815	550	1915	905	625	2000	945	730
.30	75	1695	800	535	1880	885	610	1960	925	715
.40	100	1630	770	505	1795	845	580	1870	880	685
.50	125	1540	725	475	1690	795	545	1755	830	655
.60	150	1425	675	440	1560	735	515	1620	765	625
.70	175	1295	610	410	1415	670	480	1465	690	590
.80	200	1140	535	375	1250	590	445	1290	610	560
.85	210	1050	495	360	1160	550	425	1195	565	545
NOTE - All air data is measured external to unit with air filter in place. Electric heaters have no appreciable air resistance.										

**Repairing or Replacing Cabinet Insulation** 

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DAMAGED INSULATION MUST BE REPAIRED OR REPLACED before the unit is put back into operation. Insulation loses its insulating value when wet, damaged, separated or torn.

Matt- or foil-faced insulation is installed in indoor equipment to provide a barrier between outside air conditions (surrounding ambient temperature and humidity) and the varying conditions inside the unit. If the insulation barrier is damaged (wet, ripped, torn or separated from the cabinet walls), the surrounding ambient air will affect the inside surface temperature of the cabinet. The temperature/humidity difference between the inside and outside of the cabinet can cause condensation on the inside or outside of the cabinet which leads to sheet metal corrosion and subsequently, component failure.

### REPAIRING DAMAGED INSULATION

Areas of condensation on the cabinet surface are an indication that the insulation is in need of repair.

If the insulation in need of repair is otherwise in good condition, the insulation should be cut in an X pattern, peeled open, glued with an appropriate all-purpose glue and placed back against the cabinet surface, being careful to not overly compress the insulation so the insulation can retain its original thickness. If such repair is not possible, replace the insulation. If using foil-faced insulation, any cut, tear, or separations in the insulation surface must be taped with a similar foil-faced tape.



#### Figure 17. Repairing Insulation

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### **Electric Shock Hazard.**

Can cause injury or death.

Foil-faced insulation has conductive characteristics similar to metal. Be sure there are no electrical connections within a  $\frac{1}{2}$ " of the insulation. If the foilfaced insulation comes in contact with electrical voltage, the foil could provide a path for current to pass through to the outer metal cabinet. While the current produced may not be enough to trip existing electrical safety devices (e.g. fuses or circuit breakers), the current can be enough to cause an electric shock hazard that could cause personal injury or death.